**MAE 20** Exam #2(a) Solutions

## **Problem 1**

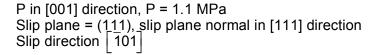
A tensile test is performed on a metal specimen, and it is found that a true plastic strain of 0.20 is produced when a true stress of 575 MPa is applied; for the same metal, the value of the strain hardening coefficient is 860 MPa. Calculate the true strain that results from the application of a true stress of 600 MPa.

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\varepsilon_{\tau} = 0.20 \sigma_{\tau} = 575 MPa
K = 860 MPa
When \sigma_{\tau} = 575 MPa, what is \varepsilon_{\tau}?
Use \sigma_{\tau} = K \varepsilon_{\tau}^{n}, solve for n
575 MPa = 860 MPa(0.20)^n
Take log of each side
\log(575) = \log 860 - n \log(0.20)
n = 0.25
Plug in n:
600 MPa = 860 MPa(\varepsilon_{\tau})<sup>0.25</sup>
\varepsilon_{\tau} = \left(\frac{600}{860}\right)^{1/0.25}
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 $\varepsilon_{\tau} = 0.24$ 

## Problem 2

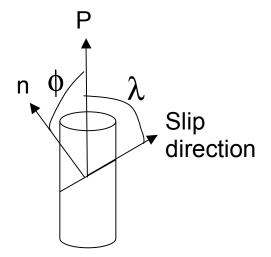
Consider a single crystal of silver oriented such that a tensile stress is applied along a [001] direction. If slip occurs on a (111) plane and in the [101] direction, and is initiated at an applied tensile stress of 1.1 MPa, compute the resolved shear stress.



$$\tau_{R} = \sigma \cos \phi \cos \lambda$$

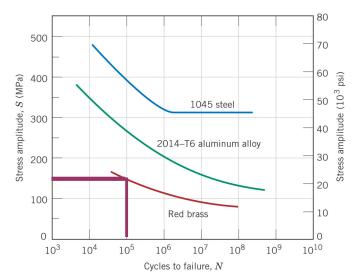
$$\begin{bmatrix} 001 \end{bmatrix} \bullet \begin{bmatrix} \overline{1}01 \end{bmatrix} = 1 = \sqrt{2} \cos \lambda$$
$$\begin{bmatrix} 111 \end{bmatrix} \bullet \begin{bmatrix} 001 \end{bmatrix} = 1 = \sqrt{3} \cos \phi$$

$$\tau_{R} = 1.1 \, MPa \cdot \frac{1}{\sqrt{2}} \cdot \frac{1}{\sqrt{3}} = 0.45 \, MPa$$



# Problem 3

An 8.0 mm diameter cylindrical rod fabricated from a red brass alloy (see figure) is subjected to reversed tension-compression load cycling along its axis. If the maximum tensile and compressive loads are +7500 N and -7500 N, respectively, determine its fatigue life.



$$P = \pm 7,500 N$$
  

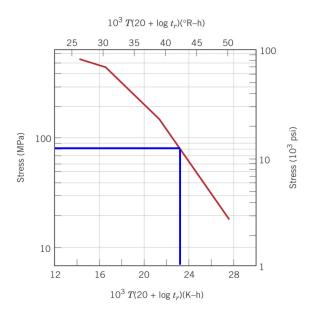
$$\sigma = \frac{P}{A} = \frac{\pm 7,500 N}{\pi (4 \times 10^{-3} m)^2} = \pm 149 \text{ MPa}$$
  

$$S = \sigma_a = \frac{\sigma_{\text{max}} - \sigma_{\text{min}}}{2} = \frac{149 - (-149)}{2} = 149 \text{ MPa}$$

From plot, fatigue life =  $10^5$  cycles

## Problem 4

For an 18-8 Mo stainless steel (see figure), predict the time to rupture for a component that is subjected to a stress of 80 MPa at 700°C.



σ = 80 *MPa* T = 700°C = 973 *K* 

From plot,  $T(20 + \log t_R) = 23.5 \times 10^3 K - hr$   $973K(20 + \log t_R) = 23.5 \times 10^3 K - hr$  $t_R = 10^{\left(\frac{23.5 \times 10^3}{973} - 20\right)} = 1.42 \times 10^4 hrs = 1.62 years$ 

**Problem 5** Put your answer in the boxes to the right.

Fut your answer in the boxes to the right.	
T/F. Most metal failures occur by creep failure.	(answer) F
	B
T/F. The fracture toughness, $K_{IC}$ , is a function of the critical crack length.	F
The ductile to brittle transition is a function of:	
(a) dislocation density	
(b) fracture toughness	d
(c) number of cycles to failure	
(d) temperature	
The resilience of a metal is given as the area under the engineering stress-strain	
curve up to the:	
(a) fracture strength	С
(b) tensile strength	
(c) yield strength	
(d) none of the above	
If the motion of dislocations is impeded during a tensile test, then:	
(a) the fracture toughness increases	b
(b) the yield strength increases	
(c) the strain to failure increases	
(d) all of the above	