



**"All-In-One"** Packaged  
High-Efficiency Heat Pumps



US Models | Brought to you  
exclusively by WD Energy

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# What is AIO | AIO is all-in-one

**AIO, "All-In-One," combines a high-efficiency heat pump, state-of-the-art ERV, MERV 13 filter, and a bathroom exhaust inside a compact, single-package unit.** Simple to design and engineer, easy to install and maintain, AIO is the best choice for all the HVAC needs of an office, hotel room, apartment, or dwelling. AIO is available in various models to meet the needs of any application or design.



Scan the QR code to see what our AIO All-In-One solutions can do for you.





# Easy to engineer & install

**AIO's single-package design means no outdoor unit to find a place for and no line sets to calculate, install, and hide.** It simplifies planning and installation by replacing three systems with one. A wide range of capabilities in a single model means less time spent planning, ordering, and coordinating. Minimal clearance requirements enable AIO to be placed in tight spaces and work with any style grille and louver. AIO's compact size can fit through any doorway and can easily be carried by two people, making installation a breeze. No ducting or minimal ducting requirements mean fewer lowered ceilings. Minimal drywall work is required. Sleek units with all-metal cabinets can even be painted to blend into any decor. No brazing, vacuuming, or pressure testing is necessary because everything is in a sealed system.

## ■ No outdoor unit

The single package design means no outdoor unit, freeing up space on rooftops and at ground level and enabling installations in buildings without space for an outdoor unit.

## ■ No line-sets

AIO's sealed system means no line sets, brazing, vacuuming, pressure testing, and leak detections. AIO is ready to work out of the box.

## ■ Wide range of capacity in one model

AIO's twin rotary inverter compressor offers a wide range of capacities in a single unit. AIO is ideal for any room or area that requires between 4,000 and 10,000 BTU.

## ■ Models for every application

AIOs are available in various styles to fit any application and interior design.

## ■ Integrated ERV

AIO's integrated ERV eliminates the requirement of installing an independent ERV system, ducting, electrical work, and engineering.

## ■ Broad Range of performance

AIO is a powerful unit that can efficiently heat when the outdoor temperature is as low as 5 degrees using the heat pump. Cooling is effective in hot climates up to 110 degrees.

## ■ Auto ESP

Sophisticated ECM fans have automatically adjusted external static pressure.

## ■ Integrated bathroom exhaust system

The integrated stale air exhaust can be used for bathrooms and kitchens, maintaining perfect air pressure and eliminating a dedicated exhaust system.

## ■ Minimal clearances

AIO's compact form with no line sets means there is no need to access the sides of the unit. Mount units with as little as 3/4 inch clearance on all sides.

## ■ Compact footprints

Compact footprints take up minimum space.

## ■ Super powerful fan blade design

AIO's super powerful external fan with up to 6,000 RPM delivers power to move the air through extensive ductwork. AIO can even be externally ducted to shared ducts.

## ■ Easy to transport

AIOs are compact and light enough to be easily carried by two people. They can fit through any doorway and in any size elevator.

## ■ Flexible grilles & louvers

AIOs can be used with a host of interior and exterior grilles and louvers—from sleek exterior linear louvers to round louvers.

## ■ Sleek paintable cabinets

Besides having clean, sleek lines, AIO's exposed units are all-metal and can be painted to blend into any decor.

# Efficient

**Every component of AIO is designed with efficiency in mind.** It starts with a twin rotary BLDC inverter compressor and continues with an option for R32 refrigerant, ECM fans, an integrated ERV, a condensate mister that cools the coils, intelligent defrosting, and recovery plus—which utilizes the remaining hot or cool air to warm or cool the condenser. Tightly sealed to the external vents, AIO has almost zero leakage. AIO is also equipped with tools to reduce waste, such as a low voltage connection for occupancy sensors and fully programmable timers to maintain the temperature and keep units on only when needed.

## ■ Twin rotary BLDC inverter compressor

The state-of-the-art twin rotary BLDC inverter compressor operates efficiently, quietly, and with minimal vibration, offering the best solution technology has available today.

## ■ R32 - Next-gen refrigerant

All AIO systems are available in R32 or R410a.

## ■ Integrated ERV

AIO's integrated ERV eliminates the requirement of installing an independent ERV system and all the associated ducting, electrical work, and engineering. AIO uses one of the most advanced recovery cores available.

## ■ High-efficiency ECM fans

High-efficiency ECM fans enable efficient and quiet operation as the EC motor can ramp up or down depending on the need.

## ■ Advanced fan blade design

With everything packed into a single-package design, AIO needs a powerful fan to pull in enough outside air to keep the condenser at the right temperature. Our patent-pending blade and assembly enable up to 6,000 RPM and 750 cfm in a compact 8-inch fan.

## ■ Recovery plus™

With a patent pending innovation, AIO utilizes the heat or cold remaining in the air after passing through the recovery core to lower or raise the temperature of the condenser, enabling a boost in performance and efficiency.

## ■ Cold climate heat pump

AIO's powerful twin rotary inverter compressor efficiently heats when the outdoor temperature is as low as 5 degrees. For additional heating capacity, 900 and 1,800-watt heat strip options are available to work in tandem with the heat pump.

## ■ Intelligent defrosting

AIO's intelligent defrosting system means more time heating and less time on reverse cycle defrost.

## ■ Advanced heat exchanger

Advanced fin design means better performance and higher efficiency.

## ■ Coil cooling system

The condensate mister system drizzles the condensate on the outdoor heat exchanger coils, lowering the coil's temperature and increasing efficiency and performance.

## ■ Tightly sealed

Compared to a PTAC or other similar systems with large sleeves and louvers that leak an average of 6.7 inches of outside air, AIO is almost airtight.

## ■ Versatile on/off options

AIO's low voltage connection enables connection to any occupancy system, keycard, window sensors, fire alarms, etc.—as long as it can send a signal to AIO via low voltage, the unit can be easily turned on or off.





# Easy to manage

**The versatile design of AIO makes the system extremely reliable and inexpensive to maintain.** In the unlikely event that a repair is needed, a single unit can be taken off-line without affecting the entire system. No line sets mean no down time checking for leaks. In many buildings, it's possible to set up the system so that it can be maintained from a common area, which means no maintenance personnel needs to enter the unit. AIO monitors itself through algorithms that protect the unit and an alarm and shut off if the drain becomes clogged. AIO can be operated via building systems with Modbus and BACnet with an optional third-party gateway. Plus, AIO can be controlled from anywhere via Android and iOS apps, including comprehensive seven-day scheduling and the ability to manage multiple units. AIO comes with a 10-year limited warranty.

## ■ Unrivaled reliability

Using the best components and highly skilled labor, we have earned a reputation in hotels worldwide as extremely reliable.

## ■ Resilient

The decentralized design means that maintenance can be accomplished on a unit-by-unit basis. If any unit fails, only that single room/apartment is out of service.

## ■ Self Protection

Complex algorithms protect the system from overheating and gradually reduce the inverter's performance in the event of overheating.

## ■ Corrosion protection

AIO comes standard with corrosion protection, assuring many years of trouble-free performance.

## ■ Easy to service

AIO can be easily maintained and repaired from the front or bottom of the unit without removing the unit from the wall or ceiling. AIO can also be quickly swapped out with a replacement, reducing downtime.

## ■ No inside access required

No inside apartment access can save substantial operational and maintenance costs. AIO units can be designed to be fully accessible from a common area..

## ■ One system for everything

One single system for cooling, heating, fresh air, stale air exhaust, and MERV 13 filtration makes servicing easier.



## ■ 10-Year limited warranty

An industry-leading ten-year limited on-site warranty provides peace of mind. One full-year parts and labor. Nine-year parts and a full ten-year parts and labor on the sealed system, including the compressor.

## ■ Leak protection

A drain alarm will activate if the drain becomes clogged, and the system will be shut off, preventing water damage.

## ■ BACnet & Modbus

AIO offers a BACnet and Modbus module that enables full connectivity for applications to interface with building management systems.

## ■ Reduce waste

AIO's low voltage connection enables connection to any occupancy system, keycard, window sensors, fire alarms, etc.; As long as it can send a signal to AIO via low voltage, AIO can be commanded to turn on and off.





# Unparalleled user experience

**AIO provides a quiet and comfortable environment.** AIO can operate quietly and maintain a consistent temperature in a wide range of conditions. It's so quiet—as low as 27 decibels—that the occupants usually aren't even aware that the unit is on. The small external openings and excellent insulation mean very little outside noise penetrates the home. If the weather outside changes abruptly, the twin rotary inverter compressor allows the system to quickly adapt and maintain a steady temperature. The MERV 13 filter ensures a constant supply of clean, fresh air. If the air outside is temporarily smoky or polluted, AIO allows the user to control the amount of outdoor air coming in. AIO also plays well with others and can connect to standard and smart thermostats such as Nest, Ecobee, and Honeywell.

## ■ Quiet inside

With whisper-quiet operation as low as 27 decibels, the occupant will barely notice AIO is operating.

## ■ Quiet outside

At nighttime, the outdoor fan can be set to night mode so that it's quiet outside.

## ■ Perfect comfort

The state-of-the-art twin rotary inverter compressor assures the perfect comfort level by producing the right amount of warm or cool air to keep the room temperature consistent.

## ■ Heat up / cools down quickly

The state-of-the-art twin rotary inverter compressor can quickly heat up and cool down by boosting the power at startup and lowering the power once the room reaches the desired setpoint.

## ■ No outside noise infiltration

AIO has the lowest STC and OITC rating among comparable units. This means less outside noise intruding into the room day and night.

## ■ Android, iOS, and PC app

The app enables complete functionality and comprehensive scheduling from anywhere.

## ■ MERV 13 clean air

Clean outdoor air is essential to well-being and safety. The MERV 13 filter ensures that all air entering the room/home is clean and safe. Additionally, stale air is passed through a second MERV 13 filter keeping the core clean.

## ■ Controlled ventilation

With AIO, the amount of fresh air can be controlled and even turned off in poor quality outdoor air. AIO can offer up to 80 CFM of fresh, pretreated air.



## Wall Mounted Pro | Overview

**AIO Wall Mounted Pro** units are slim and sleek. The Wall Mounted Pro can be mounted high or low with a factory-supplied bracket, making installation quick and simple. Special adapters enable the unit to be installed perpendicular to an outside wall, used with many louver styles<sup>(i)</sup>, or even vented through an existing window frame with no construction required. An electronically controlled louver with an auto-swing function distributes airflow comfortably and uniformly. Wall Mounted pro units are ideal for any area with free wall space. The onboard touch controller simplifies use and installation. AIO Wall Mounted Pro is available with an optional ERV module. The extremely powerful exhaust fan with 0.45" WC enables flexibility in venting and higher efficiency with better performance than the standard Wall Mounted unit.

(i) Exterior grille's and louver's must be selected from factory pre-approved list. Non-approved grille's and louver's may affect product performance.

### Key Features

- Compact unit
- Easy to install
- Paintable sleek cabinet
- Electronically controlled air louver
- Always-on back-lit LED dims after 15 seconds of inactivity
- Auto-restart
- Washable filters

### Options

- Optional 900 or 1,800W electric heat
- With or without ERV
- 115V or 230V
- Hardwire or LCDI cord
- R32 or R410a

### Operation

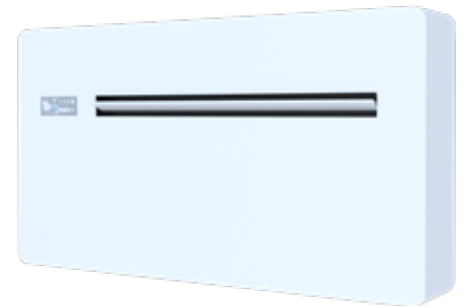
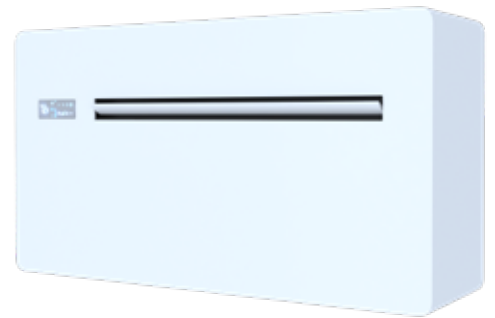
- Cool, heat, dehumidify, and auto
- Selectable fan speeds, low, med, high and auto.
- Fresh air ERV - field configurable amount of fresh air

### Mounting

- High wall
- Low wall
- Sidewall with adapter
- Multiple adapter options

### Airflow

- Dual 8' external vents
- Available 0.45" WC for external ducting, adapters, and louvers.



### Included Controls

- Onboard touch controller
- WiFi app for android and iPhone

### Optional Controllers

- Wall Mounted Advanced touchscreen with a 7-day program
- Wall Mounted Basic touch controller
- 3rd party thermostat interface
- BACnet/Modbus interface

**Watch how it is installed by scanning or clicking the QR code.**





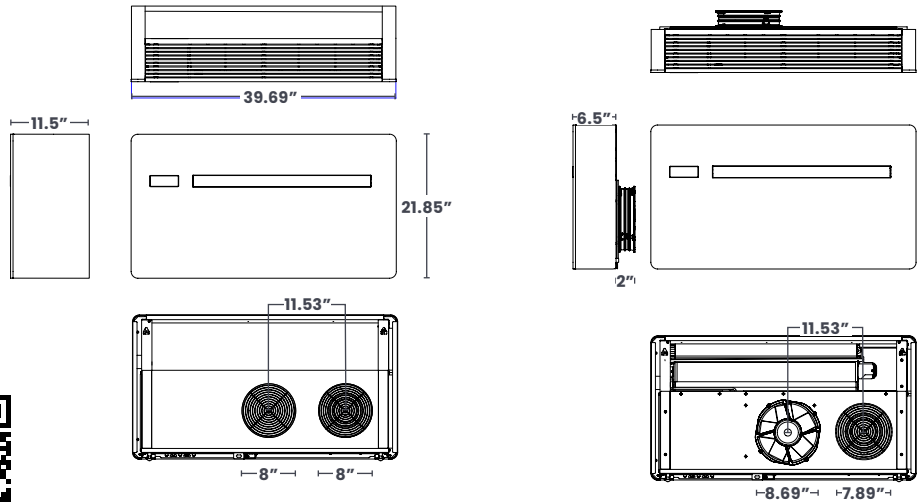
# Wall Mounted Pro | Tech Spec

1. Outdoor high efficiency heat exchanger
2. Condensate disbursement system
3. ECM centrifugal condenser fan
4. Supply air louver
5. BLDC inverter compressor
6. Side panels
7. Outside air heating element
8. ERV drain
9. Stale air exhaust
10. MERV 13 filter for stale air
11. ERV module
12. ECM stale air exhaust fan
13. Recovery core
14. ERV controllers
15. ECM Fresh air supply fan
16. ECM tangential room supply fan
17. Access panel for MERV filter
18. MERV 13 filter for outside air
19. High-efficiency indoor heat exchanger
20. Return air grille
21. Washable Filter
22. Touchscreen controller
23. Supply air+ fresh air
24. Decorative cover panel
25. Insulation panel
26. Condensate pump
27. Condensate drain pan



AIO Wall Mounted Pro with ERV module

AIO Wall Mounted Pro



For CAD and DWG files, please scan or click the QR code.



## Cooling

Indoor: 80°F, W.B. 67°F; Outdoor: 95°F, W.B. 75°F

		15 CFM	25 CFM	40 CFM
<b>Heat Pump</b>				
Range	Btu/h	3,300 - 15,000		
Nominal		8,400		
Input Power	W	720		
Efficiency	EER	11.67		
	IEER	14.82		
<b>ERV</b>				
Sensible recovery	Btu/h	220	350	500
Latent recovery	Btu/h	150	250	330
Input Power	W	8	15	30
Efficiency	EER	16.12	13.68	9.77
<b>Combined Heat Pump + ERV</b>				
Range	Btu/h	4,270 - 14,870	4,500 - 15,100	4,730 - 15,330
Nominal		8,770	9,000	9,230
Input Power	W	728	735	750
Efficiency	EER	12.05	12.24	12.31
Moisture Removal	Pts/h	1.9		

## Heating 5°F

Indoor: 70°F W.B. 60°F; Outdoor : 5°F, W.B. 3°F

		15 CFM	25 CFM	40 CFM
<b>Heat pump</b>				
Range	Btu/h	2,800 - 6,600		
Nominal		5,600		
Input power	W	959		
Efficiency	COP	1.71		
<b>ERV</b>				
Recovery	Btu/h	1,060	1,680	2,400
Input power	W	8	15	30
Efficiency	COP	38.83	32.83	23.45
<b>Combined heat pump + ERV</b>				
Range	Btu/h	3,860 - 7,660	4,480 - 8,280	5,200 - 9,000
Nominal		6,660	7,280	8,000
Input power	W	967	974	989
Efficiency	COP	2.02	2.19	2.37



## Wall Mounted | Overview

**AIO Wall Mounted** units are slim and sleek. Wall Mounted units can be mounted high or low with a factory supplied bracket, making installation quick and simple. An electronically controlled louver with an auto-swing function distributes airflow comfortably and uniformly. Wall Mounted units are ideal for any area with free wall space. The onboard touch controller simplifies use and installation. AIO Wall Mounted units are available with an optional ERV add-on component. Special adapters enable the unit to be installed perpendicular to an outside wall.

(i) Exterior grille's and louver's must be selected from factory pre-approved list. Non-approved grille's and louver's may affect product performance.

### Key Features

- Compact unit
- Easy to install
- Paintable sleek cabinet
- Electronically controlled air louver
- Always-on back-lit LED dims after 15 seconds of inactivity
- Auto-restart
- Washable filters

### Options

- Optional 900 or 1,800W electric heat
- With or without ERV
- 115V or 230V
- Hardwire or LCDI cord
- R32 or R410a

### Operation

- Cool, heat, dehumidify, and auto
- Selectable fan speeds, low, med, high and auto.
- Fresh air ERV - field configurable amount of fresh air

### Mounting

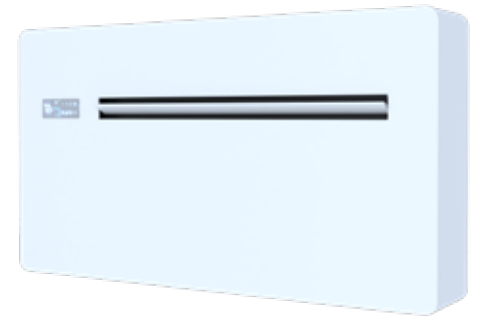
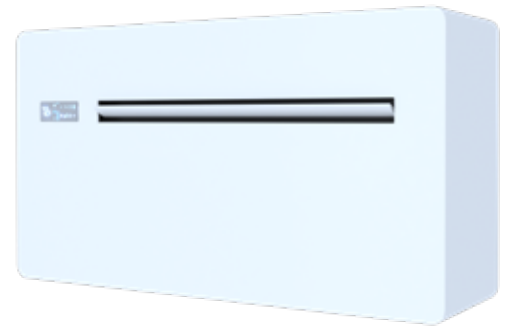
- High wall
- Low wall
- Sidewall with adapter

### Airflow

- Dual 6' external vents
- Available

### Included Controls

- Onboard touch controller
- WiFi app for android and iPhone



### Optional Controllers

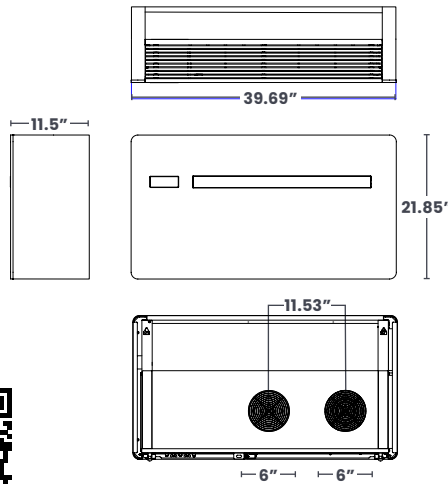
- Wall Mounted Advanced touchscreen with a 7-day program
- Wall Mounted Basic touch controller
- 3rd party thermostat interface
- BACnet/Modbus interface

Watch how it is installed by scanning or clicking the QR code.

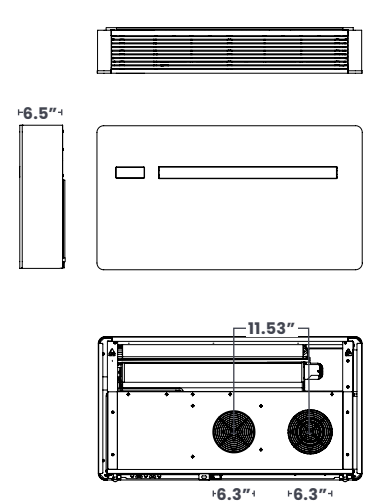


# Wall Mounted | Tech Spec

AIO Wall Mounted with ERV module



AIO Wall Mounted



For CAD and DWG files, please scan or click the QR code.



## Cooling

Indoor: 80°F, W.B. 67°F; Outdoor: 95°F, W.B. 75°F

		15 CFM	25 CFM	40 CFM
<b>Heat Pump</b>				
Range	Btu/h	3,100 - 10,200		
Nominal		8,000		
Input Power	W	730		
Efficiency	EER	10.96		
	IEER	13.92		
<b>ERV</b>				
Sensible recovery	Btu/h	220	350	500
Latent recovery		150	250	330
Input Power	W	8	15	30
Efficiency	EER	16.12	13.68	9.77
<b>Combined Heat Pump + ERV</b>				
Range	Btu/h	3,870 - 10,470	4,100 - 10,700	4,330 - 10,930
Nominal		8,370	8,600	8,830
Input Power	W	738	745	760
Efficiency	EER	11.34	11.54	11.62
Moisture Removal	Pts/h	1.9		

## Heating 5°F

Indoor: 70°F W.B. 60°F; Outdoor: 5°F, W.B. 3°F

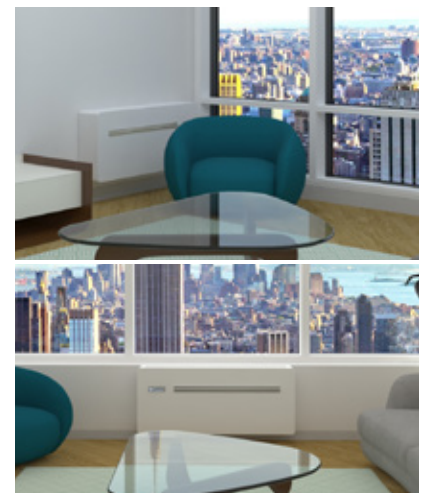
		15 CFM	25 CFM	40 CFM
<b>Heat pump</b>				
Range	Btu/h	2,800 - 4,700		
Nominal		4,300		
Input power	W	790		
Efficiency	COP	1.60		
<b>ERV</b>				
Recovery	Btu/h	1,060	1,680	2,400
Input power	W	8	15	30
Efficiency	COP	38.83	32.83	23.45
<b>Combined heat pump + ERV</b>				
Range	Btu/h	3,860 - 5,760	4,480 - 6,380	5,200 - 7,100
Nominal		5,360	5,980	6,700
Input power	W	798	805	820
Efficiency	COP	1.97	2.18	2.39



Exterior | Sidewall Adapter

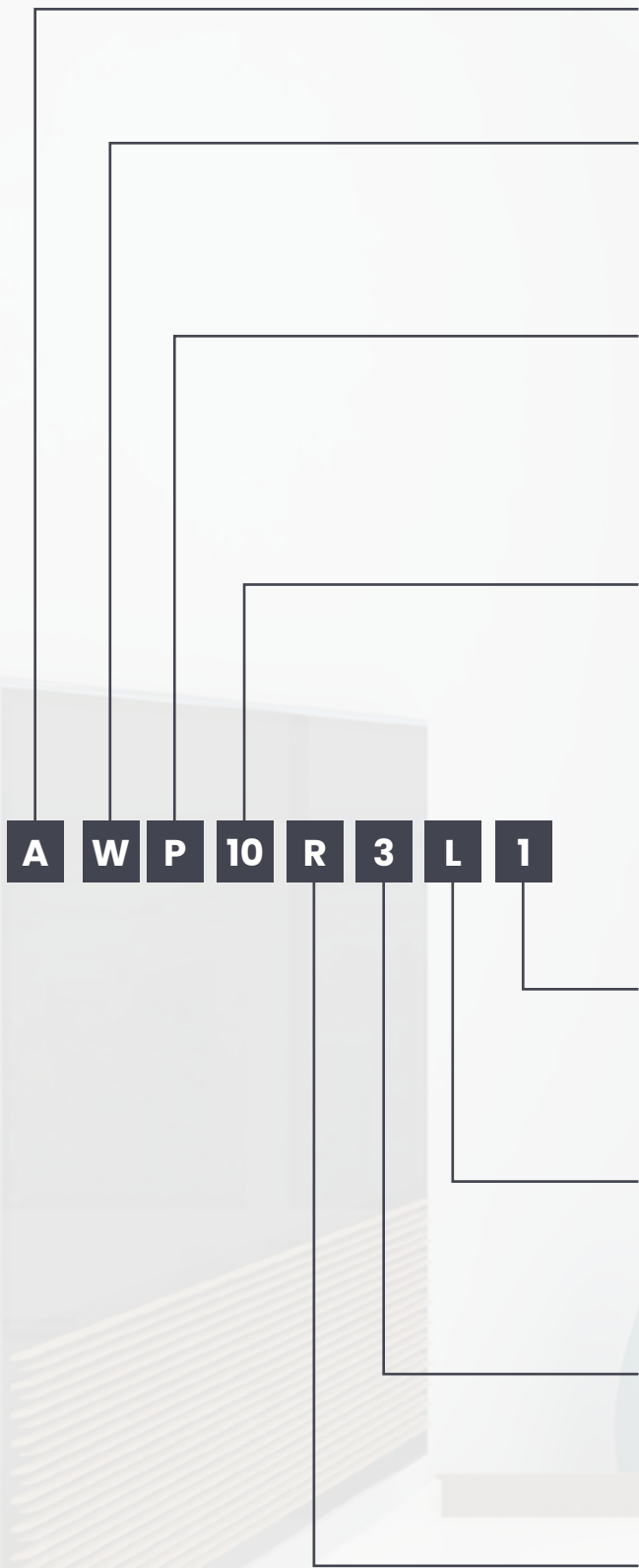


Exterior | PTAC Adapter



Interiors

# Product | Nomenclature



## Family

A = AIO

## Model

P = Wall Mounted Pro

W = Wall Mounted

## Version

P = Heat Pump Only

E = Heat Pump + 900 w

K = Heat pump + 1,800w

## Capacity

10 = Design of 10,500 Btu/h

## Voltage

1 = 115V

2 = 230V

## Power Connection

L = LCDI Power Cord

H = Hardwire

## Refrigerant

3 = R32

4 = R410a

## Integrated ERV

R = With ERV

N = Without ERV





# Louvers | Requirements

**AIO series units can be vented through all kinds of custom and creative solutions.**

The possibilities are endless, from perforated panels to custom louvers.

In the design on the left, FXCollaborative Architects created a facade with no visible louvers. The supply and exhaust air flow behind the panels and then through the gap below the windows, achieving an aesthetically pleasing and water-resistant solution.

■ **Free area**

This area on a louver/grille is open for the air to flow through. The louver, perforated panel, or other solution must have at least the amount of free area as required in the specifications below, in the plenum from the unit, so that ample air can enter and exit the condenser chamber. A more restrictive solution with a smaller free area can be utilized by enlarging the louver and plenum until the required free area is achieved.

Model	Supply (sq.ft)	Exhaust (sq.ft)
Wall Mounted	0.21	0.21
Wall Mounted Pro	0.34	0.34

**Many louver/grille/venting solutions can be designed to work with AIO and meet the performance requirements.**

In addition to the Sunvent louvers, the following louvers are approved for the Wall Mounted Standard unit: Primex: WCL8, WC6, WC8 and Dundas Jaffine: IH6WXZ. When selecting a louver there are two critical factors in selecting and sizing a solution that will work with AIO series heat pumps:

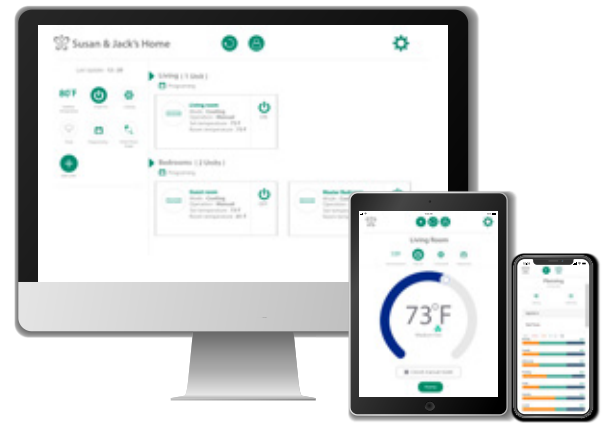
■ **Pressure drop**

Pressure drop is the resistance the louver/grille creates against the airflow. This resistance can create heat build-up inside the condenser portion, causing the compressor to overheat and shut down. A solution with a higher pressure drop than specified can be utilized by enlarging the louver and plenum until the pressure drop is within specification. The total pressure drop is for the return and supply combined. The return and supply do not need to be the same, as long as the combination does not exceed the total.

Model	Max CFM	Total (WC)
Wall Mounted	350	0.25"
Wall Mounted Pro	490	0.45"

**Only approved louvers are allowed for proper installation and warranty.**

Using a solution that does not meet the requirements may cause the unit to fail and will void the warranty. Should there be any questions, please contact your Ephoca representative.



## Controls

### Android / iOS / PC app

Every AIO unit includes free access to the Ephoca app for Android, iOS, and PC devices. The app enables full functionality of all modes, fan speed, temperature setting, and a comprehensive seven-day programmable timer when connected to the Internet. The app also allows groups to control multiple units as a single unit, simplifying operations. Multiple users can be connected to each AIO unit.



### Features & Benefits

- Included with all AIO systems
- Does not require Internet access for basic functionality system has its own WiFi host.
- Easy and intuitive use
- 7-day program with multiple independent schedules per day
- Low, Medium, High and Auto Fan Controls:
- Cool, Heat, Dehumidify and Fan Only Modes:
- Fresh air on/off
- Fahrenheit or Celsius in single degree increments
- Louver control
- Sleep mode
- Control units individual or as a group
- View all units at one time
- Compatible with Android, iOS and PC
- Internet connection required for timer and remote control

## Controls | Advanced Touchscreen Controller

The Wall Mounted, full-color, advanced touchscreen controller is the best choice for the system's easiest and most comprehensive control. The advanced touchscreen controller can be mounted right next to the light switch and is about the size of a standard light switch plate. Extensive programming offers multiple schedules for each day. Commands are intuitive and straightforward. For more details, please scan or click the QR code.

Note: This controller requires a gateway board (included) which must be field installed and connected inside the AIO by an electrician or technician and takes approximately 15 minutes to install.



## Controls | Basic Touch Controller

The Wall Mounted basic touch controller is simple and easy to use, with icons and text for each button. The sleek design and low profile easily blend into any decor. It features a simple on/off timer. The LED display dims after 15 seconds, making it ideal for any room, especially a bedroom. For more information, please scan or click the QR code.

Note: This controller requires a gateway board (included) which must be field installed and connected inside the AIO by an electrician or technician and takes approximately 15 minutes to install.



## Controls | Onboard touch controller

The integrated touch controller offers easy-to-use controls of mode, fan speed, louver swing, setpoint, fresh air and a dimmable screen for nighttime on all AIO units. The controller is also used to program the unit for special settings.



## Controls | Basic Touch Controller

The BACnet and Modbus gateway enables building management systems (BMS) to control and monitor AIO's functionality. For more information, please scan or click the QR code.

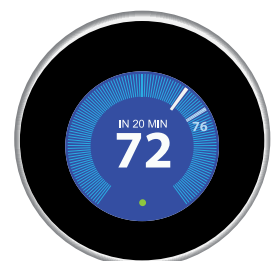
Note: This controller requires a gateway board (included) which must be field installed and connected inside the AIO by an electrician or technician and takes approximately 15 minutes to install.



## Controls | Basic Touch Controller

The third-party gateway offers the ability to control AIO with any standard or smart thermostat. AIO's BLDC inverter compressor can't be controlled by a regular or smart thermostat that sends an on-off signal. The TPG sends signals from the connected standard or smart thermostat to AIO's processor, controlling the inverter compressor. For more details, please scan or click the QR code.

Note: This controller requires a gateway board (included) which must be field installed and connected inside the AIO by an electrician or technician and takes approximately 15 minutes to install.



# Warranty | Terms & conditions

This limited warranty is valid in the Continental United States only and only for the AIO series heat pump which was purchased and installed in its original installation location. This warranty is only valid when the AIO series heat pump air conditioner meets all the conditions below:

- Purchased from an Ephoca authorized distributor.
- Installed by an Ephoca certified technician.
- The installation was certified by an Ephoca technician before the AIO series heat pump was used .
- AIO is operated and maintained in accordance with the printed instructions in the user guide and in compliance with applicable local installation and building codes and good trade practices.

## What This On-Site Warranty Covers

Ephoca, Inc. ("Ephoca") warrants your AIO series heat pump air conditioner ("AIO") against failure due to defects in materials or workmanship under normal use, beginning on date of certification by the Ephoca technician for the following periods:

### Full One-Year Warranty

For the period of one year from the date of certification by the Ephoca technician, Ephoca will replace any part of the AIO which fails due to a defect in materials or workmanship. During this full one-year warranty, Ephoca will provide, on-site, free of charge, all labor and related service costs to replace the defective part. If you are located in an area where we do not have Ephoca certified technician, we will ship you a replacement unit at our cost and arrange to pick up the defective unit at our cost.

### Full Ten-Year Warranty On Compressor

For the period of ten years from the date of certification by the Ephoca technician, Ephoca will replace the compressor should it fail due to a defect in materials or workmanship. During this full ten-year warranty, Ephoca will provide, on-site, free of charge, all labor and related service costs to replace the defective compressor. If you are located in an area where we do not have Ephoca certified technician, we will ship you a replacement unit at our cost and arrange to pick up the defective unit at our cost.

### Limited Second Through Tenth Year Warranty

For the period of the second through the tenth year after certification by the Ephoca technician, Ephoca will replace any of part(s) should they fail due to a defect in materials or workmanship. During this additional nine-year limited warranty, you will be responsible for any labor and related service costs.

**This warranty does not cover any additional responsibilities or obligations not expressly stated herein nor does it apply to any accessory that is not a part of the AIO as included in the package by Ephoca.**

10/22



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