

## Mineralogy and crystal structure of bouazzerite from Bou Azzer, Anti-Atlas, Morocco: Bi-As-Fe nanoclusters containing Fe<sup>3+</sup> in trigonal prismatic coordination

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### ABSTRACT

Bouazzerite, Bi<sub>6</sub>(Mg,Co)<sub>11</sub>Fe<sub>14</sub>[AsO<sub>4</sub>]<sub>18</sub>O<sub>12</sub>(OH)<sub>4</sub>(H<sub>2</sub>O)<sub>86</sub>, is a new mineral occurring in “Filon 7” at the Bou Azzer mine, Anti-Atlas, Morocco. Bouazzerite is associated with quartz, chalcopyrite, native gold, erythrite, talmessite/roselite-beta, Cr-bearing yukonite, alumopharmacosiderite, powellite, and a blue-green earthy copper arsenate related to geminite. The mineral results from the weathering of a Variscan hydrothermal As-Co-Ni-Ag-Au vein. The Bou Azzer mine and the similarly named district have produced many outstanding mineral specimens, including the world’s best erythrite and roselite.

Bouazzerite forms monoclinic prismatic {021} crystals up to 0.5 mm in length. It has a pale apple green color, a colorless streak, and is translucent with adamantine luster.  $d_{\text{calc}}$  is 2.81(2) g/cm<sup>3</sup> (from X-ray structure refinement). The new mineral is biaxial with very weak pleochroism from yellow to pale yellow; the refractive indices measured on the (021) cleavage face range from  $n_{\text{min}} = 1.657$  to  $n_{\text{max}} = 1.660$ ; the Gladstone-Dale relationship provides a value of 1.65. The empirical chemical formula is Bi<sub>6.14</sub>Fe<sub>12.6</sub>Mg<sub>8.45</sub>Co<sub>0.48</sub>Ni<sub>0.12</sub>Ca<sub>0.23</sub>(As<sub>17.0</sub>Cr<sub>0.64</sub>Si<sub>0.32</sub>)<sub>Σ=18.0</sub>O<sub>174.6</sub>H<sub>184</sub>. Bouazzerite is monoclinic,  $P2_1/n$ ,  $Z = 2$ , with  $a = 13.6322(13)$  Å,  $b = 30.469(3)$  Å,  $c = 18.4671(18)$  Å,  $\beta = 91.134(2)^\circ$ , and  $V = 7669.0(13)$  Å<sup>3</sup>. The eight strongest lines in the X-ray powder diffraction pattern are [ $d$  in Å ( $hkl$ )]: 11.79(100)(021), 10.98(80)(101/101), 10.16(80)(120), 7.900(80)(022), 12.45(70)(110), 15.78(60)(011), 3.414(40)(333/400), 3.153(40)(353/225).

The crystal structure of bouazzerite is based upon [Bi<sub>3</sub>Fe<sub>2</sub>O<sub>6</sub>(OH)<sub>2</sub>(AsO<sub>4</sub>)<sub>9</sub>]<sup>11-</sup> anionic nanoclusters that are built around [trigonal prismatic Fe<sup>3+</sup>(octahedral Fe<sub>3</sub><sup>3+</sup>(OH)O<sub>12</sub>)<sub>2</sub>]<sup>29-</sup> groups, containing one Fe<sup>3+</sup> ion in trigonal prismatic coordination and six Fe<sup>3+</sup> ions in octahedral coordination. The nanoclusters have a diameter of about 1.3 nm and are linked together by chains of Mg(O, H<sub>2</sub>O)<sub>6</sub> octahedra. The resulting arrangement displays channels down [100] that contain structural water. Bouazzerite is the first mineral based upon Bi- and As-containing ferric nanoclusters. Its discovery provides a unique insight into transport mechanisms of toxic elements in the oxidation zones of sulfide mineral deposits in the form of complex Fe-As nanoparticles.

**Keywords:** Bouazzerite, new mineral, crystal structure determination, trigonal prismatic coordination, Bou Azzer province, Anti-Atlas, Morocco