

AD

USAAVLABS TECHNICAL REPORT 68-1

**FLIGHT LOADS INVESTIGATION OF COMBAT
ARMED AND ARMORED CH-47A HELICOPTERS
OPERATING IN SOUTHEAST ASIA**

By

F. Joseph Giessler

Joseph F. Braun

March 1968

**U. S. ARMY AVIATION MATERIEL LABORATORIES
FORT EUSTIS, VIRGINIA**

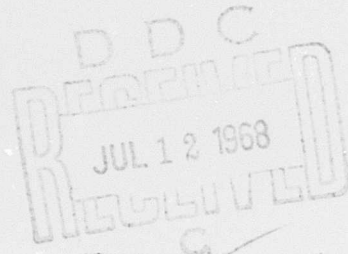
CONTRACT DA 44-177-AMC-363(T)

**TECHNOLOGY INCORPORATED
DAYTON, OHIO**

*This document has been approved
for public release and sale; its
distribution is unlimited.*



Reproduced by the
CLEARINGHOUSE
for Federal Scientific & Technical
Information Springfield Va. 22151



AD 671622

104

Disclaimers

The findings in this report are not to be construed as an official Department of the Army position unless so designated by other authorized documents.

When Government drawings, specifications, or other data are used for any purpose other than in connection with a definitely related Government procurement operation, the United States Government thereby incurs no responsibility nor any obligation whatsoever; and the fact that the Government may have formulated, furnished, or in any way supplied the said drawings, specifications, or other data is not to be regarded by implication or otherwise as in any manner licensing the holder or any other person or corporation, or conveying any rights or permission, to manufacture, use, or sell any patented invention that may in any way be related thereto.

Disposition Instructions

Destroy this report when no longer needed. Do not return it to the originator.





DEPARTMENT OF THE ARMY
U. S. ARMY AVIATION MATERIEL LABORATORIES
FORT EUSTIS, VIRGINIA 23604

This report has been reviewed by the U. S. Army Aviation Materiel Laboratories and is considered to be technically sound. The report is published for the exchange of information and the stimulation of ideas.

Task IF125901A14607
Contract DA 44-177-AMC-363(T)
USAAVLABS Technical Report 68-1
March 1968

FLIGHT LOADS INVESTIGATION OF COMBAT
ARMED AND ARMORED CH-47A HELICOPTERS
OPERATING IN SOUTHEAST ASIA

by

F. Joseph Giessler
Joseph F. Braun

Prepared by

Technology Incorporated
Dayton, Ohio

for

U. S. ARMY AVIATION MATERIEL LABORATORIES
FORT EUSTIS, VIRGINIA

This document has been approved
for public release and sale; its
distribution is unlimited.

ABSTRACT

From a structural flight loads program on three armed and armored CH-47A helicopters, 207 hours of valid multichannel flight data were recorded as the helicopters operated from air bases in Southeast Asia. Data were processed and analyzed according to four distinct flight phases, termed mission segments: (1) takeoff and ascent; (2) maneuver; (3) descent, flare, and landing; and (4) steady state. Data are presented in the form of time and occurrence tables, histograms, and exceedance curves. These data indicate the time spent in the mission segments and parameter ranges; the number of peak parameter values occurring in the ranges of the given parameter, during each of the mission segments, and in the ranges of one or more related parameters; and the time to reach or exceed given maneuver and gust normal load factors and lateral and longitudinal load factors. The largest normal load factor was 1.95, which occurred at a 100-knot airspeed and with a 28,027-pound gross weight. In contrast to previous studies of cargo and transport CH-47A's whose activity was mostly under steady-state conditions, the armed CH-47A's spent more than half of their time in the maneuver mission segment and had a much more pronounced loads spectrum.

FOREWORD

Technology Incorporated, Dayton, Ohio, prepared this report to cover its effort on a flight loads program to collect, process, and analyze 200 hours of valid flight data from three armed and armored CH-47A helicopters operating in Southeast Asia. This flight loads program was an integral part of a comprehensive CH-47A program which also included data collected from three unarmed CH-47A's. USAAVLABS Technical Report 68-2 presents the results of the data acquisition for the unarmed aircraft. The total program was sponsored by the U. S. Army Aviation Materiel Laboratories, Fort Eustis, Virginia, under Contract DA 44-177-AMC-363(T). The Army project monitor for all programs was Mr. William T. Alexander.

The prime Technology Incorporated personnel engaged in this program were as follows: Mr. Joseph F. Braun, project engineer, who directed the installation and operation of the data recording systems; Mr. John Nash, who directed the data digitizing; Mr. William Morrin, who wrote the computer programs for the data processing; and Messrs. Larry Clay and F. Joseph Giessler, who analyzed and compiled the data.

BLANK PAGE

TABLE OF CONTENTS

	<u>Page</u>
ABSTRACT	iii
FOREWORD	v
LIST OF ILLUSTRATIONS	viii
LIST OF TABLES	xi
LIST OF SYMBOLS	xiv
INTRODUCTION	1
HELICOPTER DESCRIPTION	2
DATA RECORDING AND PROCESSING	3
Data Recording	3
Data Editing	4
Data Reading and Quality Control	6
Data Computations	6
DATA RESULTS	9
LITERATURE CITED	12
APPENDIXES	
I. Illustrations for Data Presentation	13
II. Tables for Data Presentation	34
DISTRIBUTION	91

LIST OF ILLUSTRATIONS

<u>Figure</u>		<u>Page</u>
1	Block Diagram of CH-47A Instrumentation System	3
2	Percentage of Total Flight Time in Each Mission Segment	13
3	Flight Time in Each Gross Weight Range Broken Down by Percentage of Time in Each Mission Segment	14
	a) Gross Weight 26,000 to 28,000 Pounds	14
	b) Gross Weight 28,000 to 30,000 Pounds	14
	c) Gross Weight 30,000 to 32,000 Pounds	14
	d) Gross Weight 32,000 to 34,000 Pounds	14
4	Percentage of Steady-State Mission Segment Flight Time in Each Gross Weight Range	15
5	Percentage of Steady-State Mission Segment Flight Time in Each Density Altitude Range	16
6	Percentage of Steady-State Mission Segment Flight Time in Each Rotor RPM Range	17
7	Percentage of Steady-State Mission Segment Flight Time in Each Outside Air Temperature Range	18
8	Percentage of Steady-State Mission Segment Flight Time in Each Rate of Climb Range	19
9	Percentage of Steady-State Mission Segment Flight Time in Each Airspeed Range	20
10	Time in Steady-State Mission Segment in 26,000- to 28,000-Pound Gross Weight Range Broken Down by Percentage of Time in Each Density Altitude-Airspeed Range	21
11	Time in Steady-State Mission Segment in 28,000- to 30,000-Pound Gross Weight Range Broken Down by Percentage of Time in Each Density Altitude-Airspeed Range	22

<u>Figure</u>		<u>Page</u>
12	Time in Steady-State Mission Segment in 30,000- to 32,000-Pound Gross Weight Range Broken Down by Percentage of Time in Each Density Altitude-Airspeed Range	23
13	Time in Steady-State Mission Segment in 32,000- to 34,000-Pound Gross Weight Range Broken Down by Percentage of Time in Each Density Altitude-Airspeed Range	24
14	Exceedance Curves for Incremental Maneuver Normal Load Factor Peaks by Mission Segment	25
	a) Ascent Mission Segment	25
	b) Maneuver Mission Segment	25
	c) Descent Mission Segment	25
	d) Steady-State Mission Segment	25
15	Exceedance Curves for Incremental Maneuver Normal Load Factor Peaks by Gross Weight Ranges	26
	a) 26,000 to 28,000 Pounds	26
	b) 28,000 to 30,000 Pounds	26
	c) 30,000 to 32,000 Pounds	26
	d) 32,000 to 34,000 Pounds	26
16	Exceedance Curves for the Composite of Incre- mental Maneuver Normal Load Factor Peaks	27
17	Diagram and Tabulation of Maneuver Normal Load Factor Peaks in Ranges of Rotor Tip Speed Ratio	28
18	Exceedance Curves for Composite of Incremental Gust Normal Load Factor Peaks	29
19	Maximum Rotor RPM Condition	30
20	Maximum Airspeed Condition	31

<u>Figure</u>		<u>Page</u>
21	Maximum Normal Acceleration Condition	32
22	Plot of Maneuver Load Factor from Reference 3 Reflecting the Maneuver Spectrum for the Cargo Version of the CH-47A	33

LIST OF TABLES

<u>Table</u>	<u>Page</u>
I Stick Position Selected Values	5
II Quality Control Values for Each Parameter	7
III Flight Time for Mission Segment Versus Weight	37
IV Steady-State Time for Altitude Versus Airspeed by Weight	37
V Steady-State Time for Collective Stick Position Versus Cyclic Stick Position by Rate of Climb	38
VI Steady-State Time for Rotor RPM Versus Rate of Climb by Outside Air Temperature	39
VII Steady-State Time for C_T/σ Versus μ by Rate of Climb	41
VIII Cyclic Stick Peaks Versus Cyclic Stick Steady by Collective Stick Steady	42
IX Cyclic Stick Peaks Versus Cyclic Stick Steady by Density Altitude	43
X Cyclic Stick Peaks Versus Cyclic Stick Steady by Airspeed	43
XI Cyclic Stick Peaks Versus Cyclic Stick Steady by Rotor RPM	44
XII Cyclic Stick Peaks Versus Airspeed Acceleration by Mission Segment	45
XIII Cyclic Stick Peaks Versus Airspeed by Mission Segment	46
XIV Cyclic Stick Peaks Versus Rotor RPM by Mission Segment	47

<u>Table</u>	<u>Page</u>
XV Collective Stick Peaks Versus Collective Stick Steady by Cyclic Stick Steady	47
XVI Collective Stick Peaks Versus Collective Stick Steady by Density Altitude	48
XVII Collective Stick Peaks Versus Collective Stick Steady by Airspeed	49
XVIII Collective Stick Peaks Versus Collective Stick Steady by Rotor RPM	49
XIX Collective Stick Peaks Versus Airspeed Accelera- tion by Mission Segment	50
XX Collective Stick Peaks Versus Airspeed by Mission Segment	50
XXI Collective Stick Peaks Versus Rotor RPM by Mission Segment	51
XXII Gust n_z Versus Airspeed by Mission Segment by Altitude by Gross Weight	52
XXIII Gust n_z Versus μ by Mission Segment by Altitude by C_T/σ	55
XXIV Gust n_z Versus μ by Mission Segment	56
XXV Gust n_z Versus Airspeed by Mission Segment	57
XXVI Gust n_z Versus μ	58
XXVII Gust n_z Versus Airspeed	58
XXVIII Maneuver n_z Versus Airspeed by Mission Segment by Altitude by Gross Weight	59
XXIX Maneuver n_z Versus μ by Mission Segment by Altitude by C_T/σ	71
XXX Maneuver n_z Versus μ by Mission Segment	77

<u>Table</u>	<u>Page</u>
XXXI Maneuver n_z Versus Airspeed by Mission Segment	79
XXXII Maneuver n_z Versus μ	80
XXXIII Maneuver n_z Versus Airspeed	80
XXXIV Peak n_x Versus Airspeed by Gross Weight	81
XXXV Peak n_x Versus Airspeed by Altitude	82
XXXVI Peak n_x Versus Cyclic Stick Position by Mission Segment	83
XXXVII Peak n_x Versus n_z	85
XXXVIII Peak n_x Versus n_y	85
XXXIX Peak n_y Versus Airspeed by Gross Weight	85
XL Peak n_y Versus Airspeed by Altitude	86
XLI Peak n_y Versus Cyclic Stick Position by Mission Segment	88
XLII Peak n_y Versus n_z	89
XLIII Peak n_y Versus n_x	89
XLIV Peak n_z Versus n_x	90
XLV Peak n_z Versus n_y	90

LIST OF SYMBOLS

<u>Symbol</u>		<u>Computer Equivalent</u>
C_T	thrust coefficient	CT
C_T/σ	thrust coefficient ratio	CT/S
h_d	density altitude, feet	
n_z	normal load factor	NZ
n_x	longitudinal acceleration	NX
n_y	lateral acceleration	NY
OAT	outside air temperature, °F	
P_a	atmospheric static pressure, inches of mercury	
R	rotor radius, 29.55 feet	
V	airspeed, feet per second or knots	
W	gross weight, pounds	
μ	rotor tip speed ratio	MU
π	ratio of circumference to diameter of circle	
ρ	local air density, lb-sec ² /ft ⁴	
σ	rotor solidity, 0.062 (Reference 1)	S
Ω	rotor angular velocity, radians per second	

INTRODUCTION

Under contract to the U. S. Army Aviation Materiel Laboratories, Fort Eustis, Virginia, Technology Incorporated conducted a multichannel flight loads program on the armed and armored CH-47A helicopter. To acquire the desired data, three helicopters assigned to the 1st Cavalry Division (Airmobile), 228th ASHB, 1st Aviation Detachment, were each instrumented with flight loads recording systems. The serial numbers of the instrumented aircraft were 64-13145, 64-13149, and 64-13154. All recordings were made between August 1966 and May 1967, while the helicopters operated in Southeast Asia. From 470 hours of recorded flight data, 207 hours of valid data were processed, analyzed, and detailed in graphical and tabular form for their presentation in this report.

With normal acceleration separated into maneuver- and gust-induced categories, most of the data presentation consists of time and occurrence tables. Most of the tables are broken down into ranges of a third variable or of a third and a fourth variable for cross-correlation purposes. Significant aspects of the time tables are presented as histograms; the occurrence data for normal accelerations are presented as exceedance curves.

HELICOPTER DESCRIPTION

The armed and armored CH-47A is a special-purpose helicopter whose payload capability is used to mount extensive armaments for aerial fire support and armor to protect the crew and the helicopter. Specifically, this helicopter has five gunnery stations, two on each side and one aft; each is equipped with either a 7.62-mm or a .50-caliber machine gun. Fixed pylons on either side support 20-mm guns and either 2.75-inch rocket pods or 7.62-mm minigun pods. Extensive armor protects the crew and vital aircraft components.

These helicopters have the mission of providing aerial fire support while escorting airmobile formations; of performing reconnaissance and security operations; and of supporting other offensive, defensive, and retrograde actions as a part of a highly mobile arms team. Deployment is generally as a team to ensure mutual support and to decrease vulnerability of the aircraft as well as to increase rapidity and ease of target acquisition.

DATA RECORDING AND PROCESSING

DATA RECORDING

An oscillograph recording system was installed in each of the three CH-47A helicopters. The functional block diagram in Figure 1 illustrates the operation and integration of the components comprising the recording system. Ten parameters were recorded on the oscillograms: (1) airspeed, (2) altitude, (3) normal acceleration, (4) lateral acceleration, (5) longitudinal acceleration, (6) longitudinal cyclic control stick position, (7) collective control stick position, (8) rotor rpm, (9) outside air temperature, and (10) time. Between August 1966 and May 1967, 470 hours of flight data were recorded. Of these 470 hours, 207 proved to be valid. The valid data represent 564 flights and 266 engine starts.

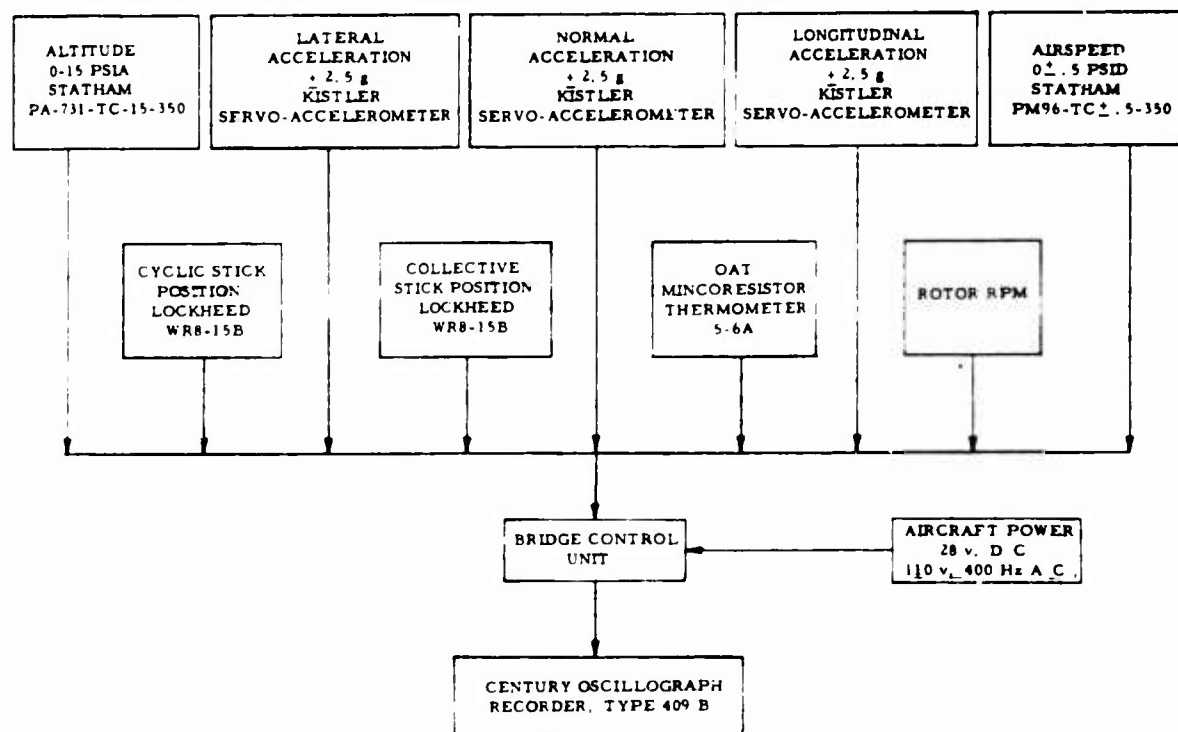


Figure 1. Block Diagram of CH-47A Instrumentation System

DATA EDITING

As the data processing editors first checked all oscillograms for evidence of any instrumentation malfunctioning, they removed all faulty records from processing and reported them to the Instrumentation Section. The editors then timed all acceptable records and identified the bounds for the following four mission segments in each flight: (1) takeoff and ascent; (2) maneuver; (3) descent, flare, and landing; and (4) steady state. During the first three mission segments, which comprised the transient parts of flight, the stick position traces showed no steady values from which they seemed to deviate, and the airspeed and altitude traces changed frequently. The criteria used to distinguish the mission segments in each flight were as follows: Mission Segment 1 (takeoff and ascent) included both the takeoff and the climb to the initial steady-flight altitude and the unsteady ascents to other steady-flight altitudes. Mission Segment 2 (maneuvering) consisted of those transient parts of flight whose characteristics differed from those of Mission Segments 1 and 3. During maneuvering, the normal acceleration trace was usually very active. In addition to the unsteady part of flare and landing, Mission Segment 3 (descent, flare, and landing) included the unsteady part of any descent, whether intended for a new steady-flight altitude or for landing. Mission Segment 4 (steady state) included those parts of the flight where the stick position traces were relatively steady and where the airspeed and altitude traces were steady or changing smoothly. Such characteristics prevailed during cruise, hover, and steady ascent and descent.

After demarcating the flights into mission segments, the editors marked the traces as follows to govern the data reading: The normal acceleration trace was marked wherever a peak met the following two conditions: (1) the peak fell outside prescribed threshold levels, and (2) the peak had a rise and fall (or fall and rise) that were each 50 percent of the peak value or 0.2g, whichever was greater. Whereas the prescribed thresholds were 0.8 and 1.2g, the editors used levels of 0.84 and 1.16g to ensure the inclusion of all valid peaks. However, any of the peaks read within the fixed threshold levels of 0.8 and 1.2g were eliminated during the computer processing. In addition, the editors identified each selected peak as being maneuver- or gust-induced. To determine whether a peak was induced by a maneuver or a gust, the editors noted the behavior of the stick position traces. Whenever the peak was the result of maneuvering, one or both of the stick traces would always deflect just before and in the same direction as the peak. However, ascertaining that a peak was gust induced was difficult because of the very high activity of the control sticks. Ascertaining that gust was the cause of the peak required either that both stick position traces were steady or that any

movement of these traces just before the peak was in the direction opposite to that of the peak.

Like the treatment of the normal acceleration trace, the editors marked the lateral and longitudinal acceleration traces wherever they peaked outside the prescribed thresholds of $\pm 0.1g$. As before, to ensure inclusion of all valid peaks, the editors used levels of $\pm 0.097g$. Again, any peaks read within the prescribed threshold of $\pm 0.1g$ were eliminated during the computer processing. These peaks were not identified as being maneuver- or gust-induced.

In treating the two stick position traces, the editors marked those peaks whose rise or fall was 10 percent of the full stick travel and at least 10 percent of the normal value. Each normal value depended on the mission segment. For the steady-state mission segment, the normal values were the steady values of the stick positions just before and after the peak. For the three transient mission segments (where no "steady" stick positions prevailed), an arbitrary set of normal values was chosen to approximate the stick positions during hover. The selected values are listed by aircraft serial number in Table I.

TABLE I. STICK POSITION SELECTED VALUES

Aircraft No.	Long. Cyclic Normal (%)	Collective Normal (%)
145	61.32	50.25
149	51.77	50.72
154	61.77	56.03

In each of the three transient mission segments, all traces except those for the steady stick positions were marked at each instant that the acceleration or stick position traces peaked. Because of the unsteady state prevailing during the three transient mission segments, no elapsed time was associated with the readings at these markings. The traces marked here were read only to provide corresponding parameter values in tabulations of the peak values. During the steady-state mission segment, however, all traces except that for acceleration were marked at critical points to permit an adequate time-history representation of the parameters.

DATA READING AND QUALITY CONTROL.

All data points selected during the editing were measured on semi-automatic oscillogram readers, and the measurements were transcribed directly to punched cards. When all data were extracted from a flight, a printout of the cards was given to the Quality Control Section for preliminary data checking. Using standard quality control techniques, this section manually remeasured random points comprising an adequate sample and compared the measurements with those produced by the semiautomatic readers. Then, from the differences between the two sets of readings, this section established the mean and standard deviations to determine and control the desired reading accuracy. Any of the flights whose measurements did not meet the accuracy standard were reread by the semiautomatic readers. In addition to obtaining accurate values, this procedure ensured a uniform interpretation and measurement of the traces.

When all data had been processed, the mean and standard deviations were calculated for the entire data sample. Assuming a normal distribution of reading errors, 99.7 percent of the readings should be within three standard deviations of the true values. Based on average calibration values, Table II shows the mean deviation and the three standard deviations for each parameter.

DATA COMPUTATIONS

The load factor n_z for each normal acceleration peak was measured directly from the oscillogram trace. However, to present load factors for positive and negative peaks conveniently, an incremental normal load factor, Δn_z , was derived from each n_z value by using the relationship

$$\Delta n_z = n_z - 1.0$$

The following equation (see Reference 2) was used to compute density altitude, since this parameter is normally used in describing helicopter performance:

$$h_d = 145,300 \left[1 - \left(\frac{518.4 P_a}{29.92 (OAT + 460)} \right)^{0.235} \right]$$

Since the instrument installation correction to derive the calibrated airspeed was judged to be negligible, only indicated airspeeds were considered. For airspeeds below 110 knots, the correction is less than 4.6

knots; in addition, the correction depends on the thrust conditions of the rotor, such as those during hover and full power climb.

TABLE II. QUALITY CONTROL VALUES FOR EACH PARAMETER

Parameter	Mean Deviation	Three Standard Deviations (99.7% Accuracy Limit)
Longitudinal acceleration n_x , g	-.0001	± .03
Lateral acceleration n_y , g	-.0002	± .05
Normal acceleration n_z , g	-.0001	± .03
Airspeed, knots*	-.07	± 3.6
Altitude, feet**	-1.2	± 62
Outside air temperature, °F	-.04	± 2.2
Rotor, rpm	-.08	± 4.0
Longitudinal cyclic stick, percent	-.14	± 1.5
Collective stick, percent	-.11	± 1.2

* Computed at a 90-knot indicated airspeed

** Computed at a 1000-foot density altitude and standard temperature

Rotor rpm and outside air temperature were computed by applying linear calibrations to the trace measurements. With the displacements of the stick position trace representing the deflections of the longitudinal cyclic stick from the full-forward position and the deflection of the collective stick from the full-down position, the respective stick positions were computed from the trace measurements in units of percent of full deflection. By an approximate differentiation of the altitude trace, the rate of climb was computed continuously during the steady-state mission segment and at each position of stick or acceleration peak during the three transient mission segments. At the same time that the rate of climb was computed, the "longitudinal acceleration," or rate of change of airspeed, was derived by an approximate differentiation of the air-speed trace.

Through the following expressions, the rotor tip speed ratio (μ) and the ratio of the thrust coefficient (C_T) to the rotor solidity (σ) were each calculated as nondimensional parameters. With a consistent system of units employed, the ratio μ was calculated by

$$\mu = \frac{V}{\Omega R}$$

and the ratio C_T/σ was calculated by

$$C_T/\sigma = \frac{W}{\rho \pi R^2 (\Omega R)^2 \sigma}$$

DATA RESULTS

The data representing the 207 hours of valid flight data are presented in the form of histograms, exceedance curves, and time and occurrence tables. Because of their volume, the figures and tables making up the data presentation are contained in the appendixes. The histograms present the percentage of time spent in ranges of the various parameters. The exceedance curves indicate the number of flight hours required to equal or exceed a given parameter value. With the exception of Table III, the time tables, Tables IV through VII, cover only the steady-state mission segment. The occurrence tables, Tables VIII through XLV, show the number of peaks of a given parameter falling within ranges of this parameter and those of a second parameter. Some of the occurrence tables are further related to the single range of a third parameter or to the single ranges of both a third and a fourth parameter.

Figures 2 through 13 are histograms showing the percentage of flight time spent in ranges of the various parameters. Figure 2 shows that more than one-half of the flight time occurred in the maneuver mission segment. This expenditure of time contrasts sharply with previous flight loads studies, where most of the flight time was recorded during steady-state conditions. Therefore, the armed CH-47A was considerably more active than the cargo and transport CH-47A reported in Reference 3. This greater activity will be evidenced further in the discussion of the normal acceleration peak values. The histograms in Figure 3 give the flight profile of the armed CH-47A.

Contained within a small range, the helicopter gross weights were over 30,000 pounds during more than 75 percent of the flight time. Because of the high elevation of the terrain in the operational area, more than 95 percent of the steady flight time was spent at density altitudes exceeding 2000 feet.

Figure 6, depicting rotor rpm under steady-state conditions, shows that only a few values slightly exceeded the range from 220 to 240 rpm. As evidenced in the oscillogram of Figure 19, the highest rpm of 246 was recorded in a rapid descent during a maneuver segment when the longitudinal cyclic control stick position was at 13 percent of full travel aft. This figure also shows that the rotor rpm during the preceding ascent had fallen below 220. Tables XIV and XX further evidence the low rpm's during this ascent; they list all peaks of the stick position trace within rpm ranges below 220. These tables give no times for the parameters, since they contain data recorded during the transient parts of flight.

Figure 7 shows the percentage of time at the recorded outside air temperatures. No temperatures below 50° F were recorded.

As shown in Figure 8, for the rate of climb during steady-state conditions, the rate of climb was within ± 500 feet per minute most of the time. For the rate of climb during the transient missions, the maximum descent rate was 5202 feet per minute, which occurred during a weapons pass; the maximum ascent rate was 4173 feet per minute.

Figures 9 through 13 distribute the steady-state flight time within combined ranges of airspeed, altitude, and gross weight. The highest airspeed in steady-state flight was 135 knots; the highest in transient flight was 161 knots, which occurred during the weapons pass delineated by the oscillogram traces in Figure 20.

The exceedance curves in Figures 14, 15, and 16 show the number of hours required to reach or exceed a given positive or negative incremental maneuver load factor. These figures represent the composite data and the data breakdowns by mission segment and gross weight range. The frequency and magnitude of the load factors are highest in the maneuver mission segment. Figure 21 shows the oscillogram with the largest recorded load factor (n_z of 1.95). The corresponding airspeed was 100 knots and the gross weight was 28,027 pounds. Closely paralleling the data presented in the time tables, the curves for the weight range between 28,000 and 32,000 pounds and for the altitude range between 2000 and 5000 feet represent more than 70 percent of the n_z 's. As extracted from Reference 3, Figure 22 shows the maneuver spectrum for the cargo version of the CH-47A. Comparison of this figure with Figures 14 through 16 again shows that the flight loads imposed on the armed CH-47A's were considerably greater than those on the cargo helicopters. Through both a diagram and a tabulation, Figure 17 shows the maneuver normal load factor peaks falling in ranges of the rotor tip speed ratio, μ .

Figure 18 shows the exceedance plots for the positive and negative incremental gust load factors. The sparsity of the data points, due primarily to the difficulty of ascertaining gust-induced peaks with certainty, permitted only a composite presentation. A valid sample could not be derived through further breakdown of these data.

With a breakdown by gross weight range, Table III distributes the total flight time among the four mission segments. As mentioned above, the time tables in Tables IV through VII cover only the steady-state mission segment. Each of the latter tables consists of several subtables. The

heading of each subtable gives: first, the parameter whose ranges form the ordinate of the subtables; second, the parameter whose ranges form the abscissa; and third the parameter whose individual range follows immediately. Thus the times in minutes within the subtable proper give the periods spent within the three combined ranges.

Tables VIII through XXI list the number of observed peaks of either the longitudinal cyclic stick position or the collective stick position as a function of two other variables. Each table consists of several subtables. In each subtable, the ordinate gives the ranges of the peak values, and the abscissa, running immediately above the subtable proper, shows the ranges of the first related variable. Then the heading above each subtable abscissa is the individual range of the second related variable. The figures within the subtable proper represent the number of peaks in the given ordinate ranges along with the corresponding ranges of the two related variables. For example, in each subtable of Table VIII, the ordinate gives the ranges for the longitudinal cyclic stick position peaks, the abscissa gives the ranges for the steady longitudinal cyclic stick position values just before the peak occurrence, and the heading gives the range of the simultaneous steady collective stick position values. Those tables with the steady stick value as the abscissa represent the steady-state mission segment and also include the time spent in the various ranges of the steady stick values. No times are given for the tables representing the ascent, descent, or maneuver mission segments.

In Tables XXII through XXXIII, the number of observed peaks of normal acceleration, n_z , are listed as functions of up to four related variables. As in Tables VIII through XXI, the ordinates in the subtables give the ranges of the peak values, the abscissas give the ranges of the first related parameter, and the subtable headings give the individual ranges of the other related parameters. Of these tables, Tables XXII through XXVII represent gust-induced peaks; and Tables XXVIII through XXXIII, maneuver-induced peaks. Similarly, Tables XXXIV through XXXVIII and Tables XXXIX through XLII, respectively, list the number of observed peaks of the longitudinal acceleration, n_x , and the lateral acceleration, n_y . In Tables XLIV and XLV, the normal acceleration peaks are cross referenced with the corresponding values of longitudinal acceleration and lateral acceleration, respectively.

LITERATURE CITED

1. CH-47A Category II Stability and Control Tests, Technical Documentary Report 64-24, Air Force Flight Test Center, Edwards Air Force Base, California, October 1964.
2. von Mises, Richard, Theory of Flight, McGraw-Hill Book Company, Inc., New York, 1945, p. 11.
3. Braun, Joseph F., and F. Joseph Giessler, CH-47A Chinook Flight Loads Investigation Program, USAAVLABS Technical Report 66-68, July 1966.

APPENDIX I

ILLUSTRATIONS FOR DATA PRESENTATIONS

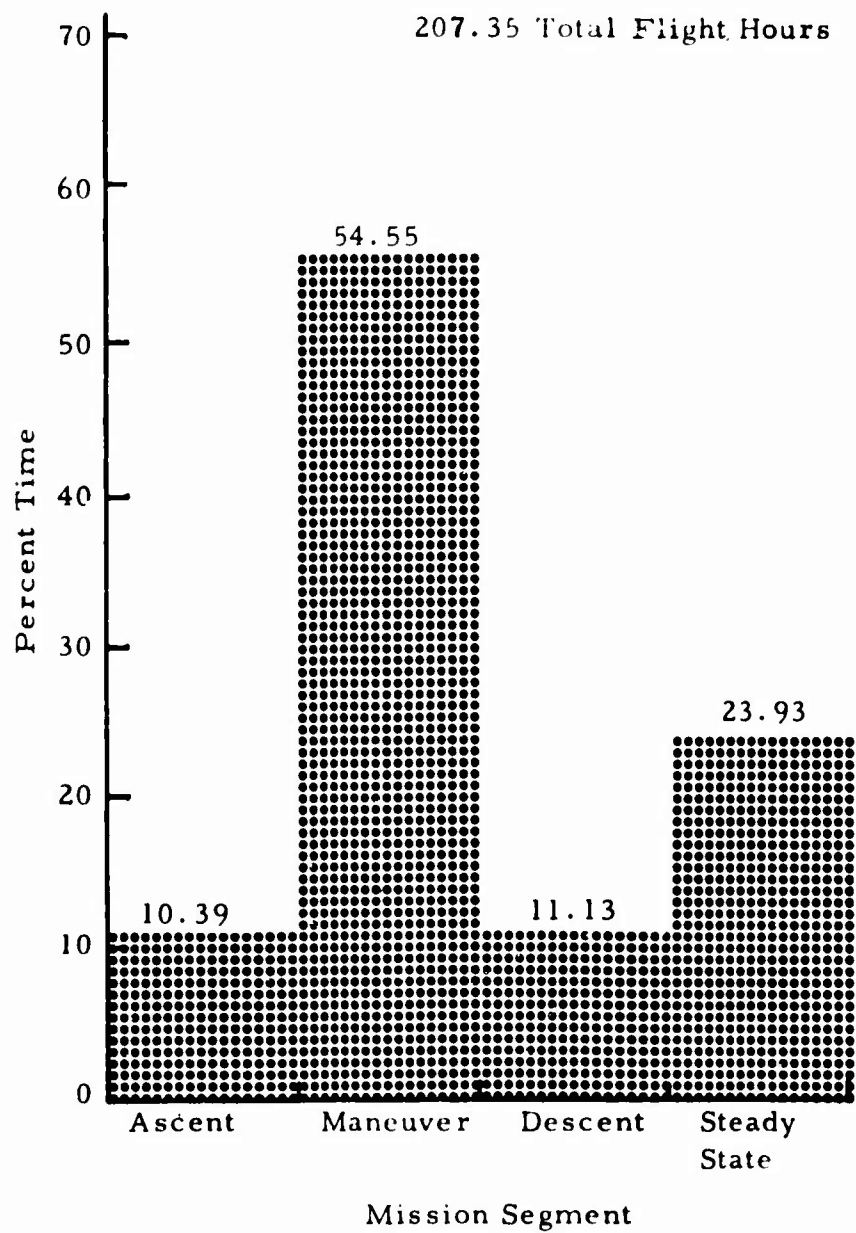
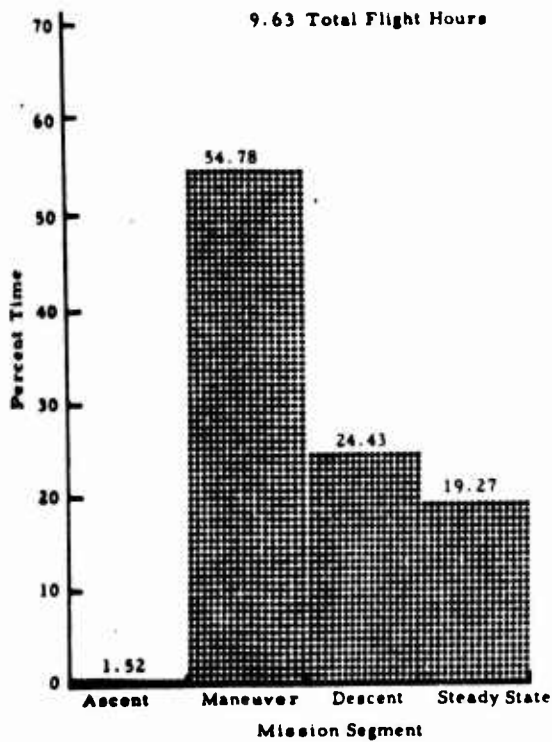
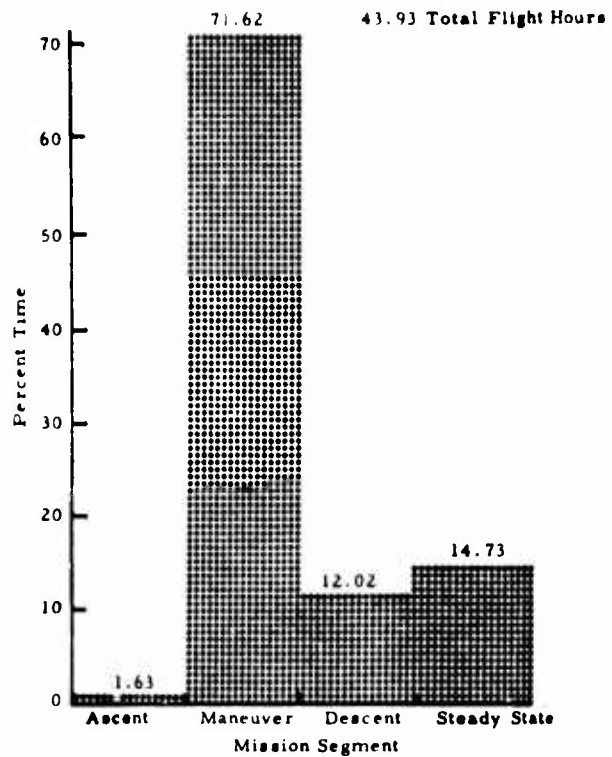


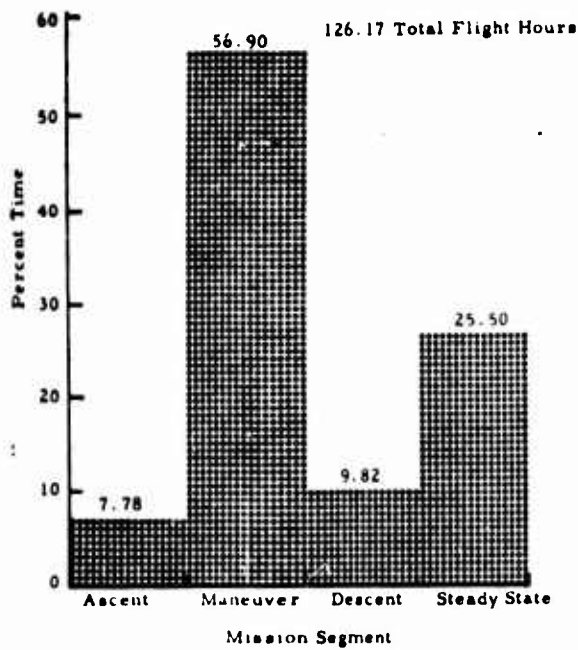
Figure 2. Percentage of Total Flight Time in Each Mission Segment



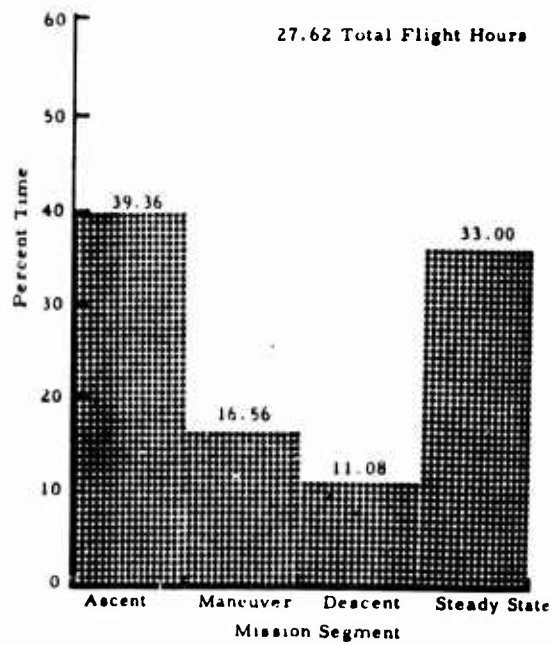
(a) 26,000 to 28,000 lb.



(b) 28,000 to 30,000 lb.



(c) 30,000 to 32,000 lb.



(d) 32,000 to 34,000 lb.

Figure 3. Flight Time in Each Gross Weight Range Broken Down by Percentage of Time in Each Mission Segment

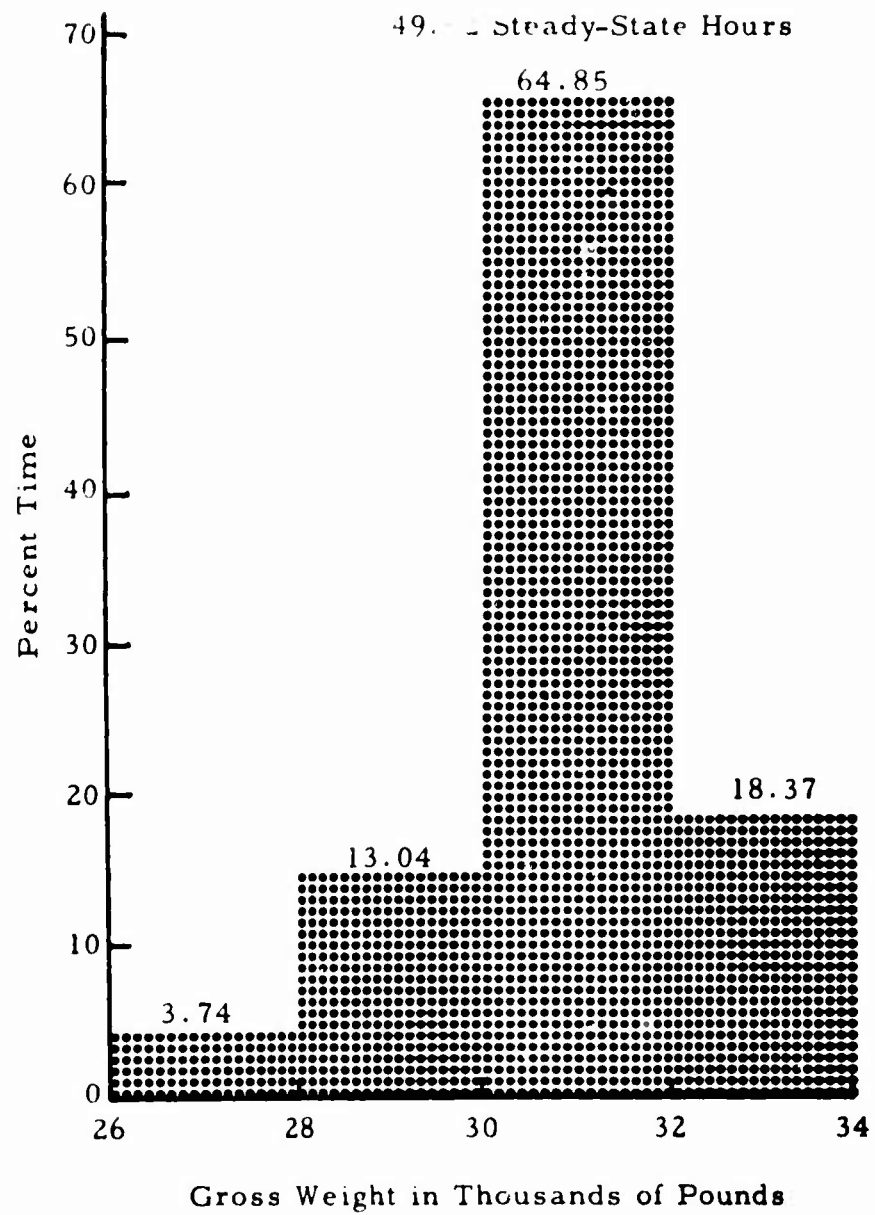


Figure 4. Percentage of Steady-State Mission Segment Flight Time in Each Gross Weight Range

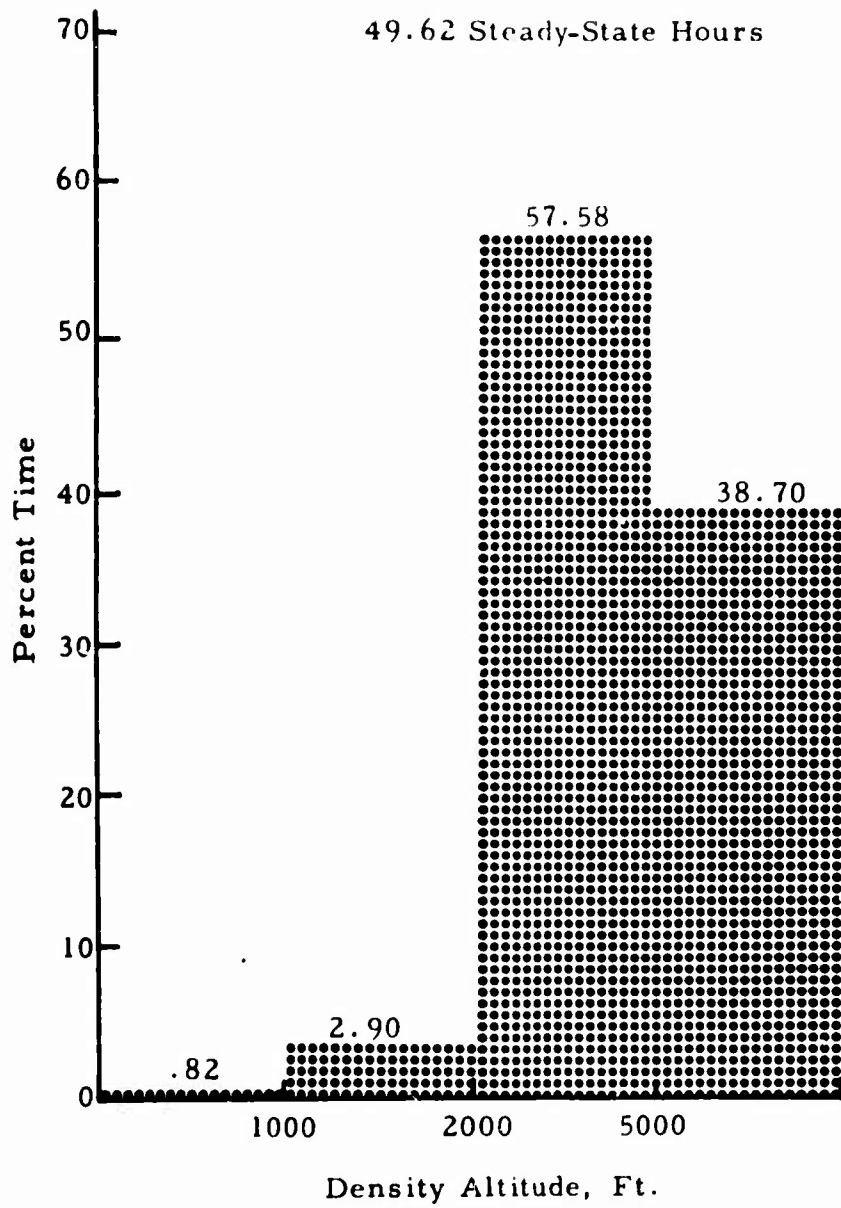


Figure 5. Percentage of Steady-State Mission Segment Flight Time in Each Density Altitude Range

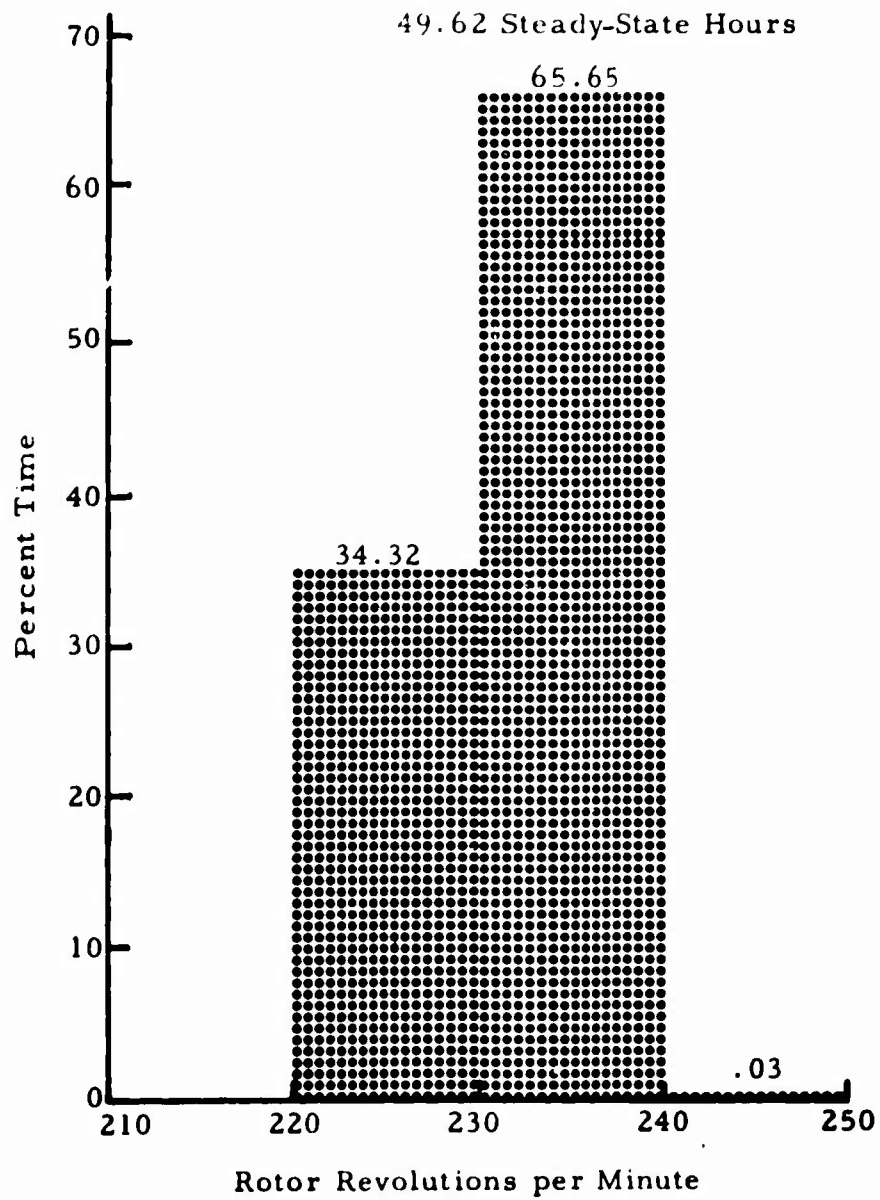


Figure 6. Percentage of Steady-State Mission Segment Flight Time in Each Rotor RPM Range

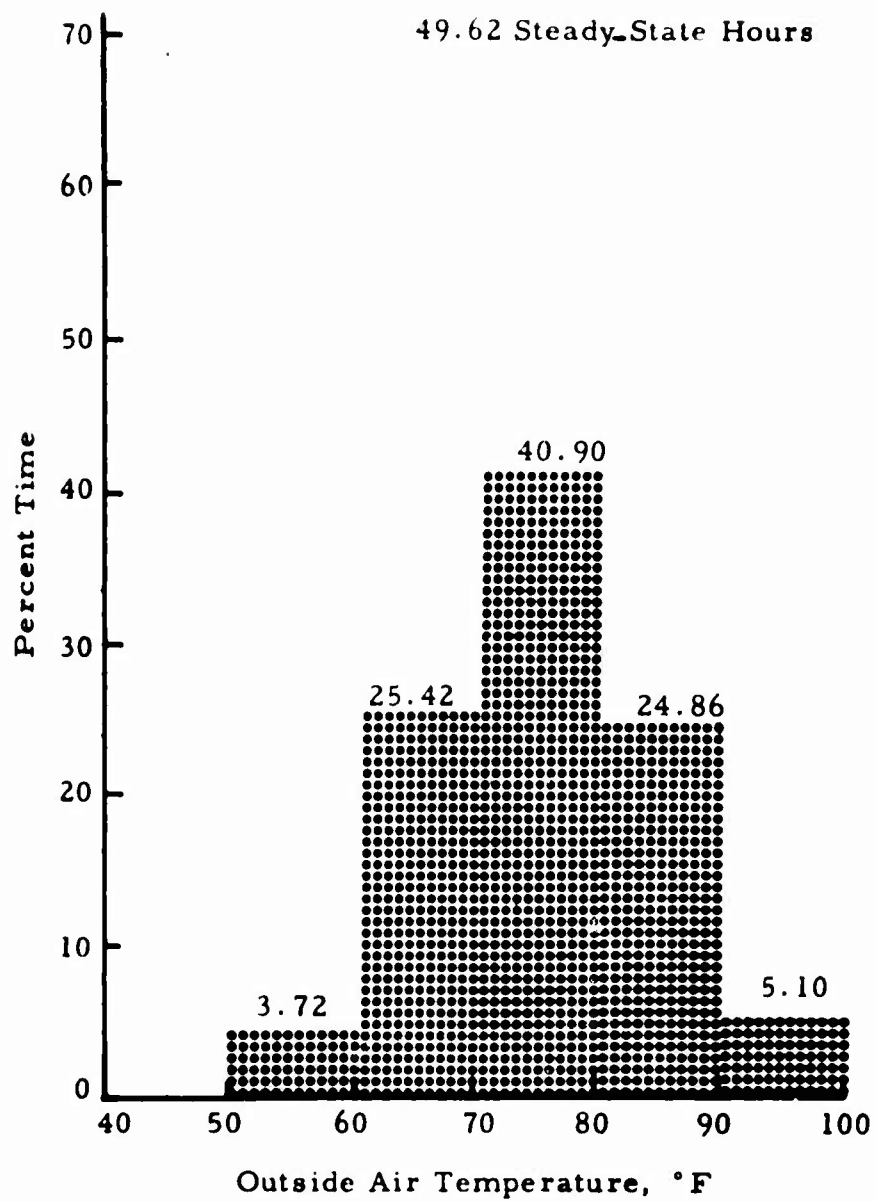


Figure 7. Percentage of Steady-State Mission Segment Flight Time in Each Outside Air Temperature Range

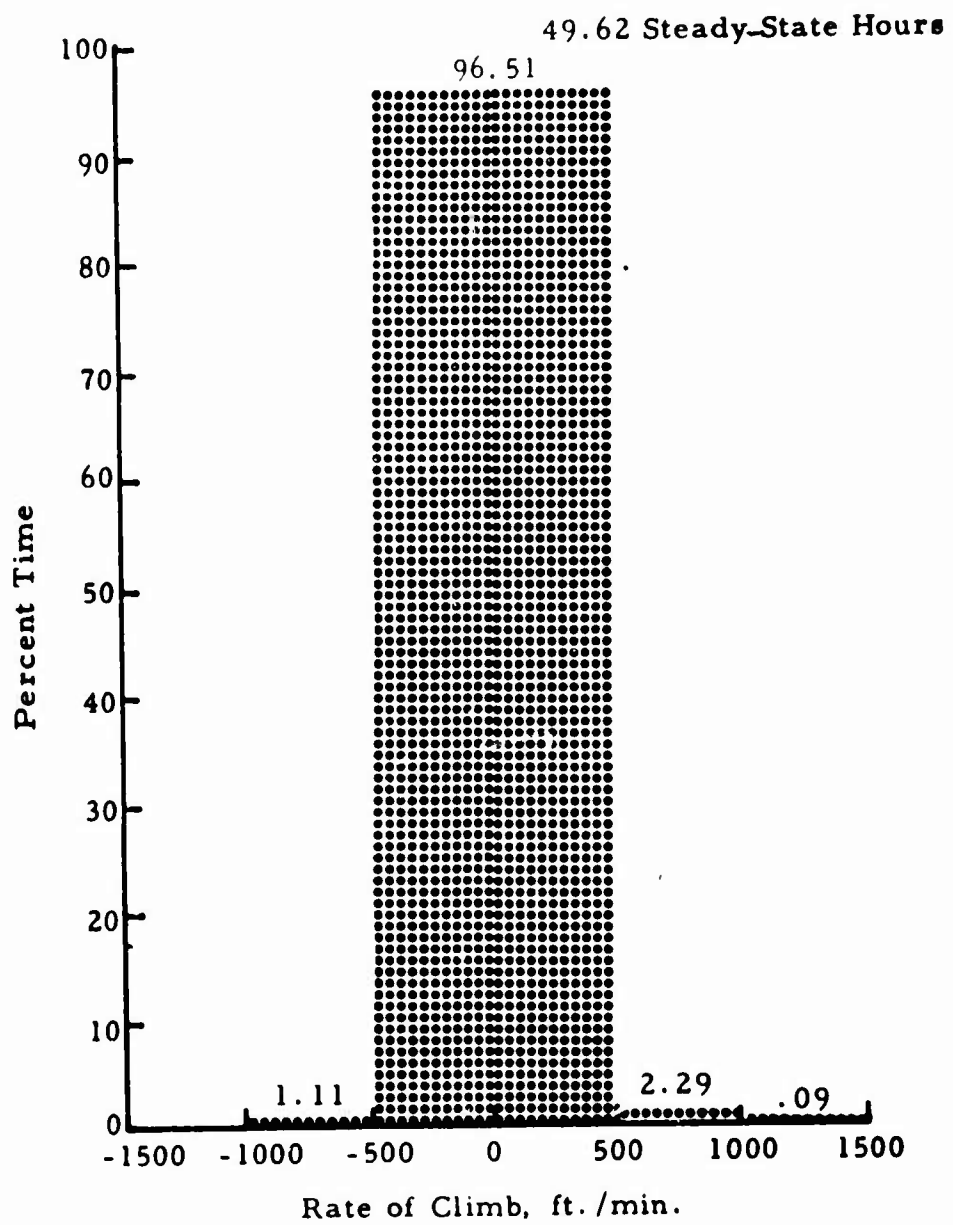


Figure 8. Percentage of Steady-State Mission Segment Flight Time in Each Rate of Climb Range

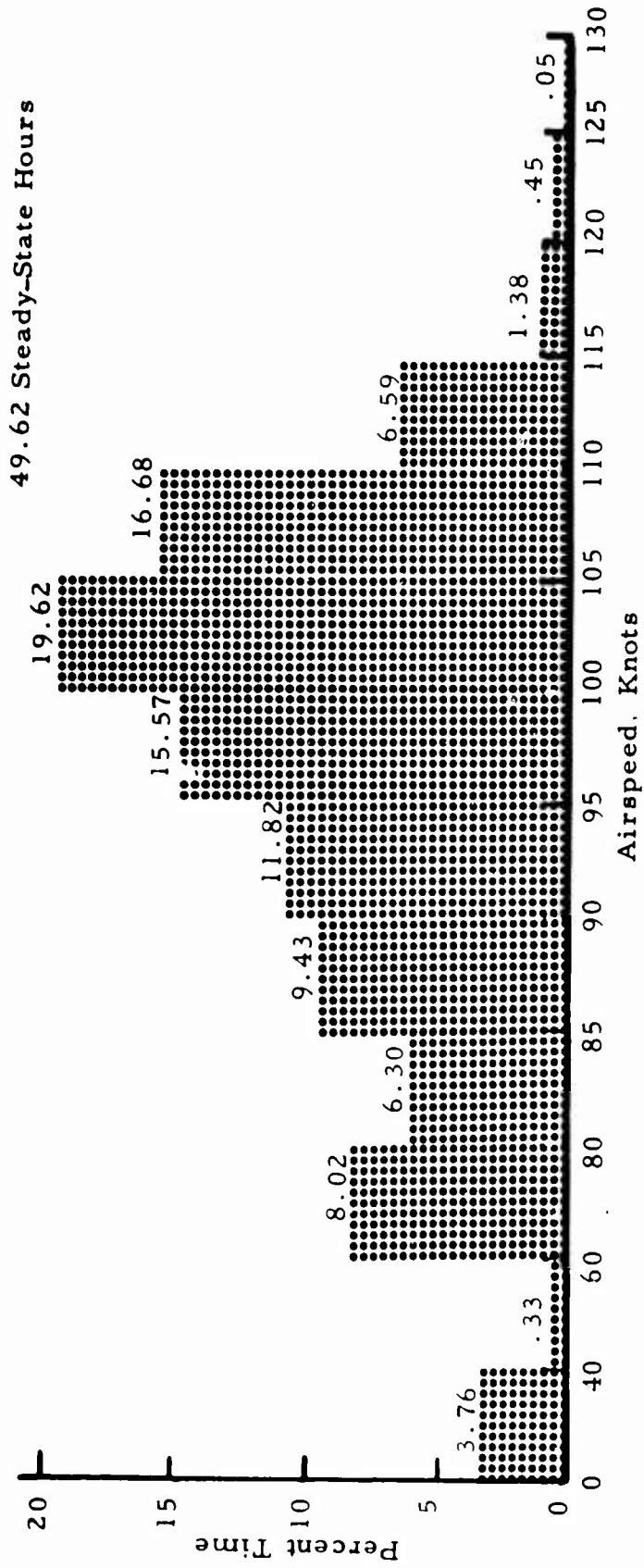


Figure 9. Percentage of Steady-State Mission Segment Flight Time in Each Airspeed Range

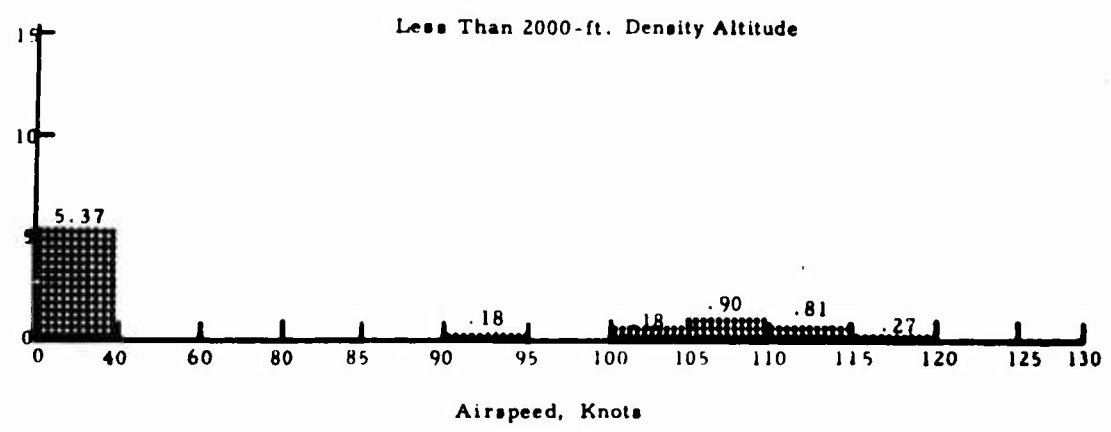
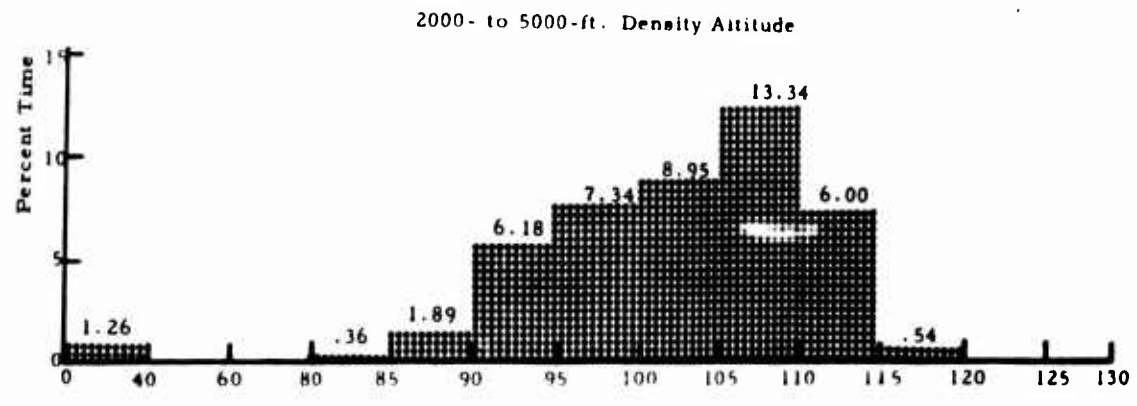
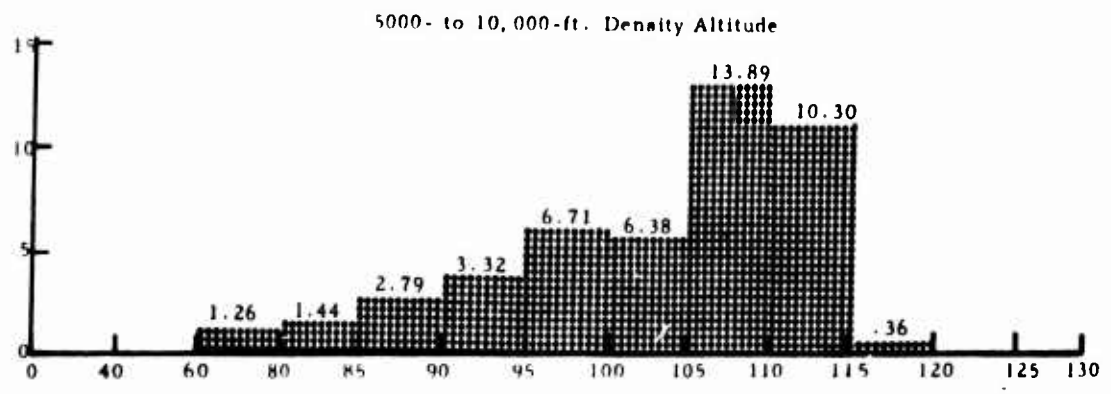


Figure 10. Time in Steady-State Mission Segment in 26,000 to 28,000-Pound Gross Weight Range Broken Down by Percentage of Time in Each Density Altitude-Airspeed Range

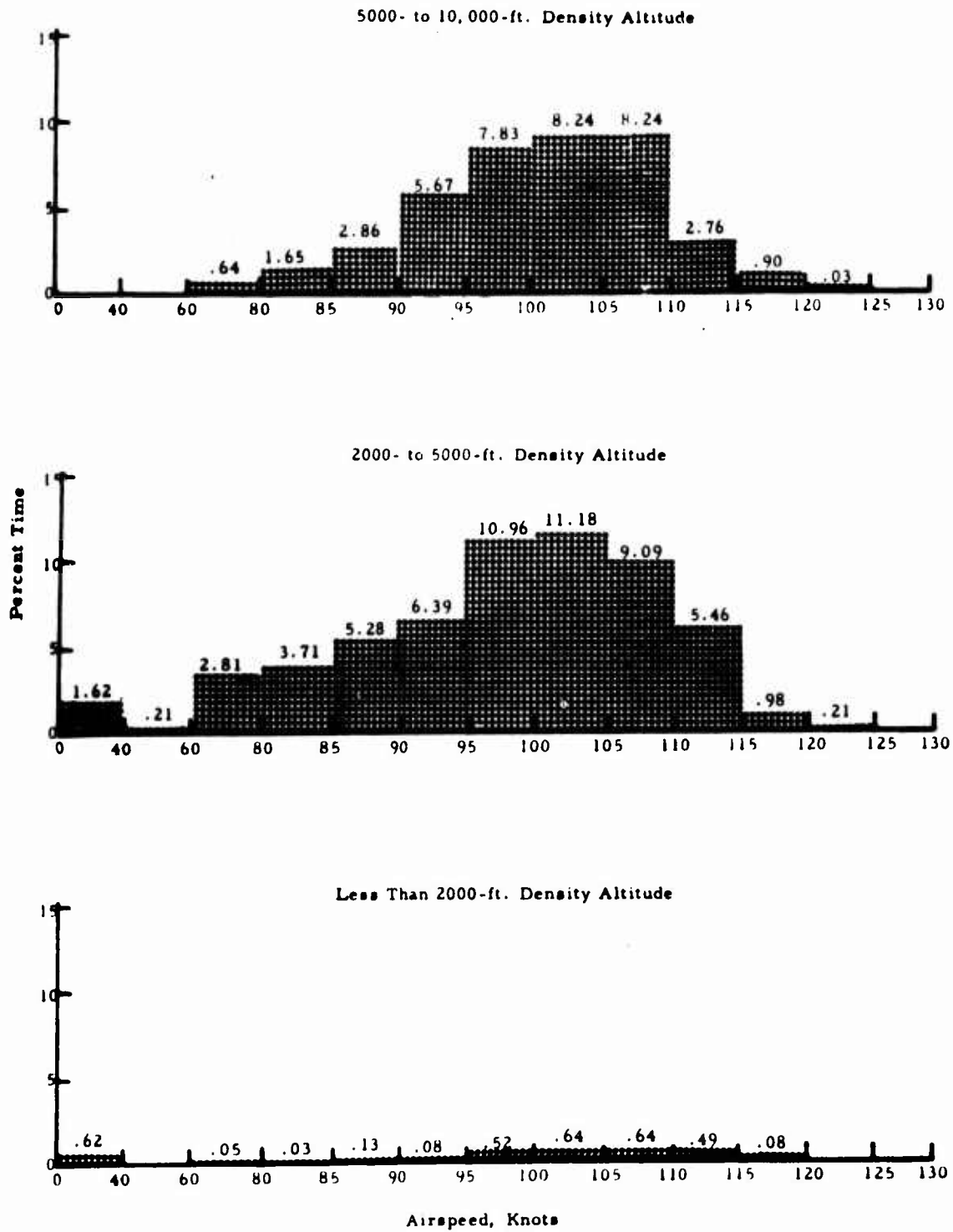


Figure 11. Time in Steady-State Mission Segment in 28,000 to 30,000-Pound Gross Weight Range Broken Down by Percentage of Time in Each Density Altitude-Airspeed Range

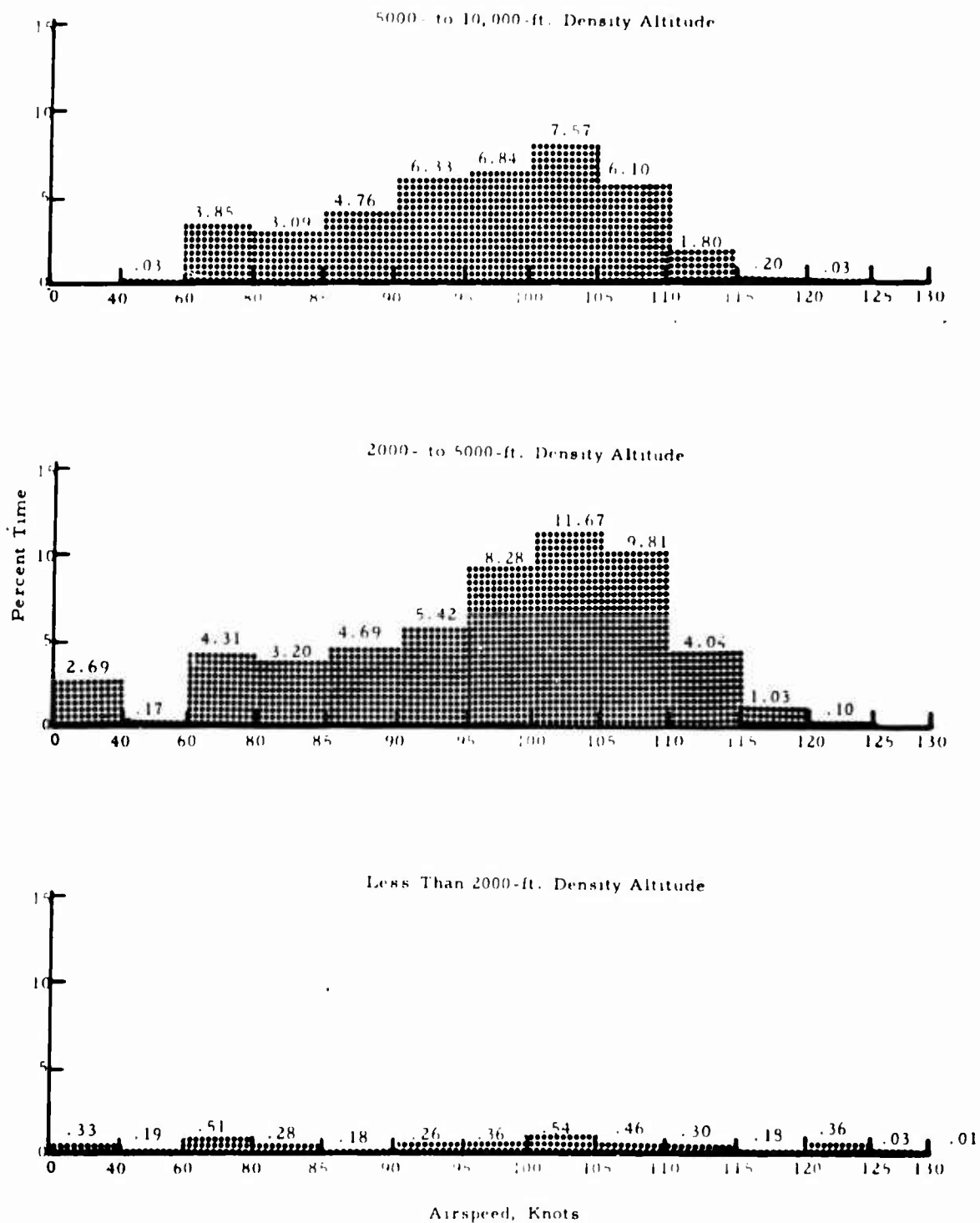


Figure 12. Time in Steady-State Mission Segment in 30,000 to 32,000-Pound Gross Weight Range Broken Down by Percentage of Time in Each Density Altitude-Airspeed Range

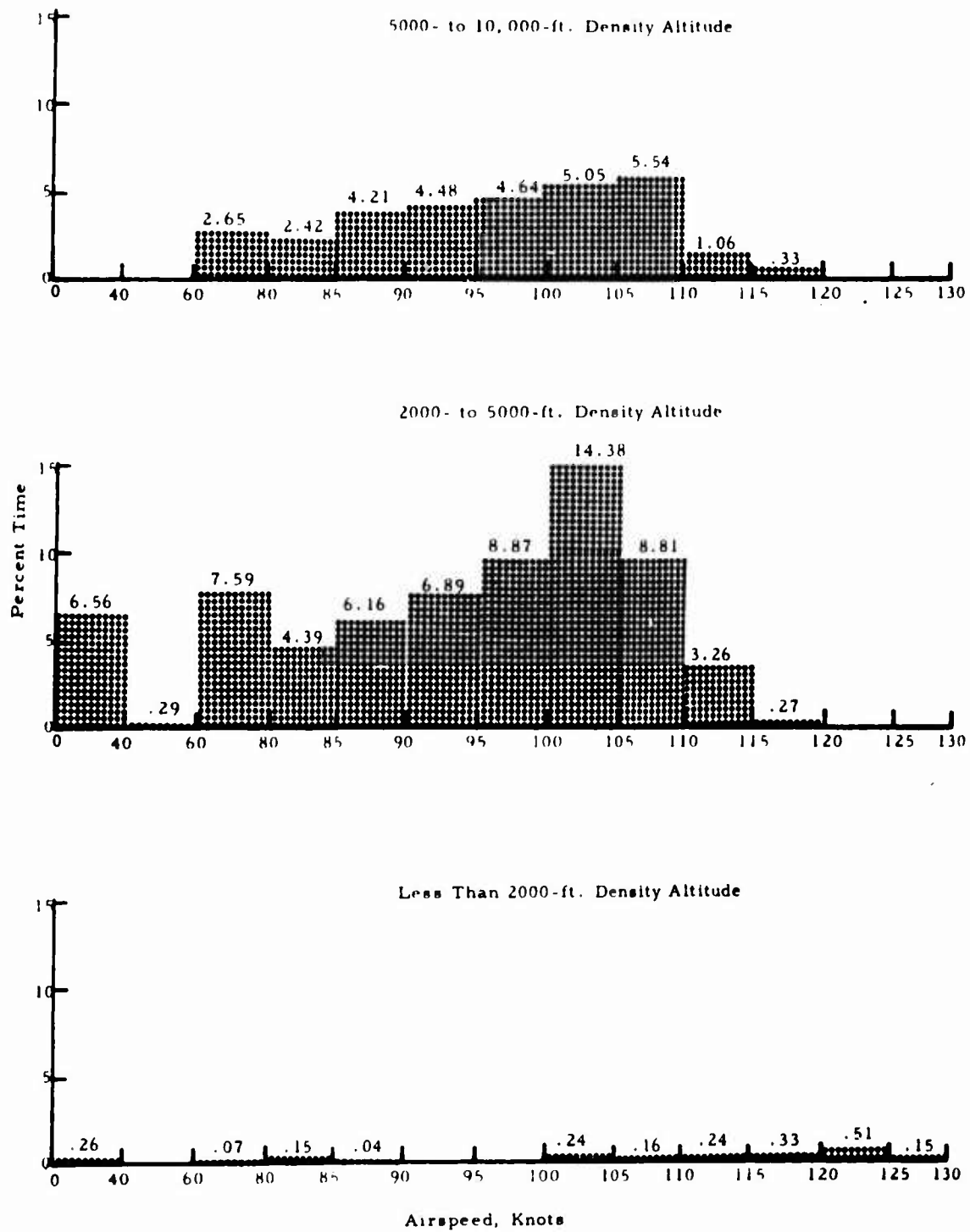
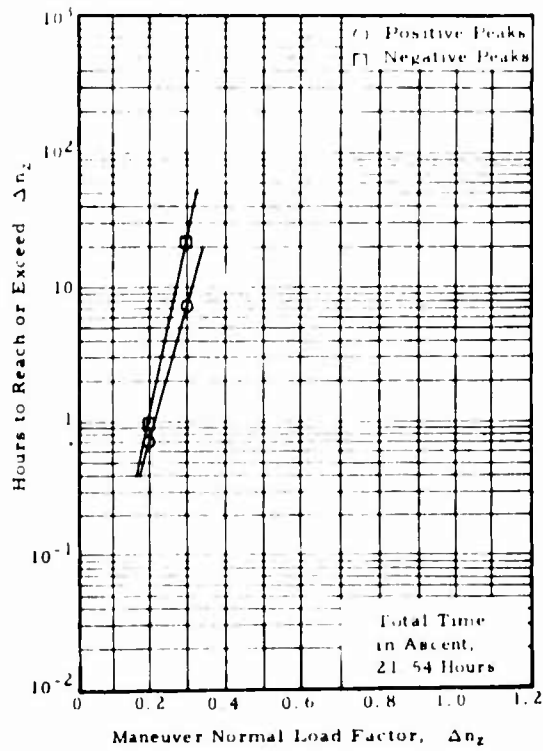
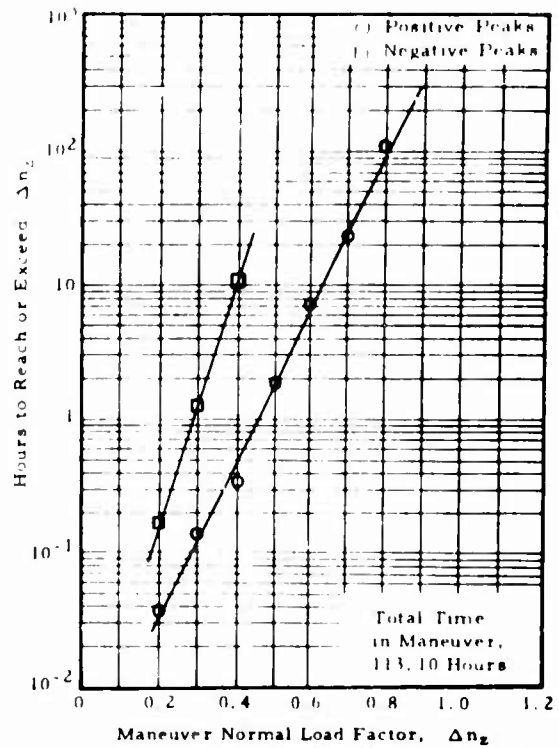


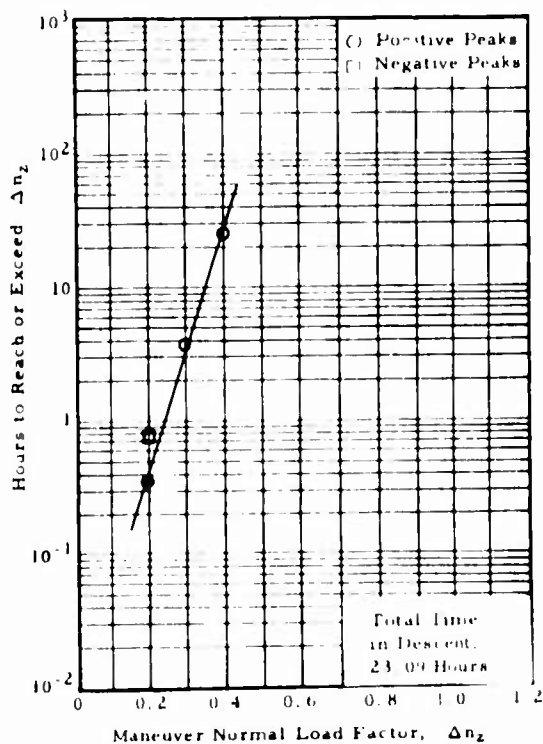
Figure 13. Time in Steady-State Mission Segment in 32,000 to 34,000-Pound Gross Weight Range Broken Down by Percentage of Time in Each Density Altitude-Airspeed Range



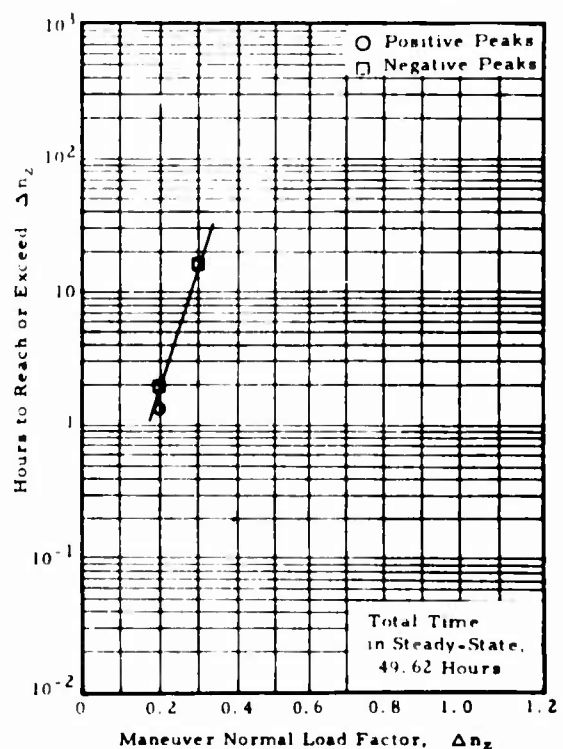
(a) Ascent Mission Segment



(b) Maneuver Mission Segment

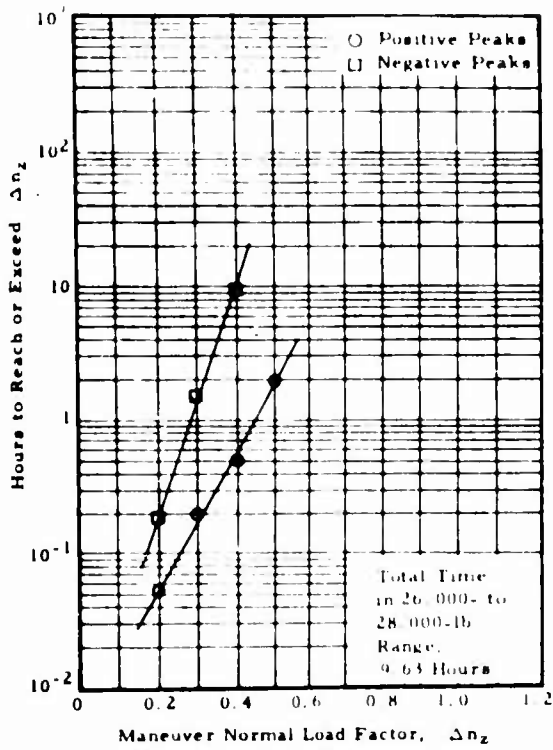


(c) Descent Mission Segment

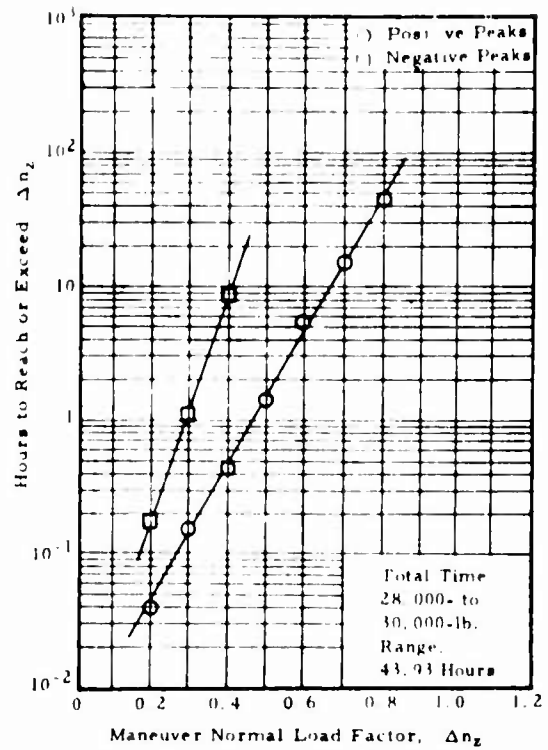


(d) Steady-State Mission Segment

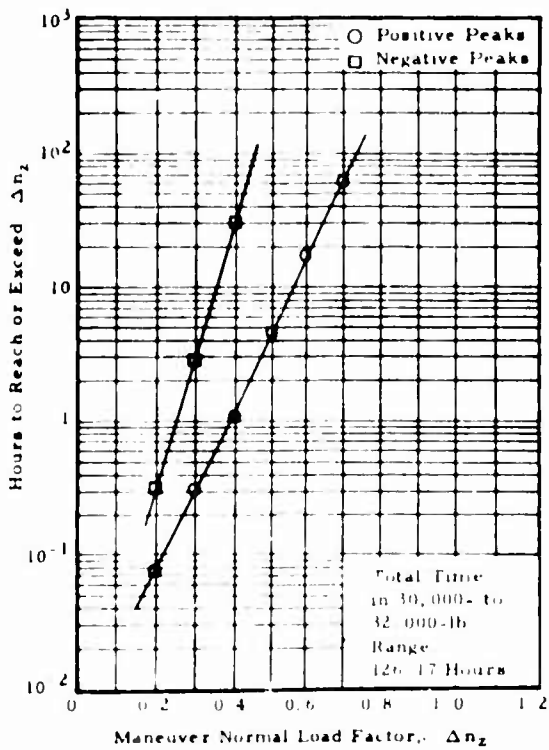
Figure 14. Exceedance Curves for Incremental Maneuver Normal Load Factor Peaks by Mission Segment



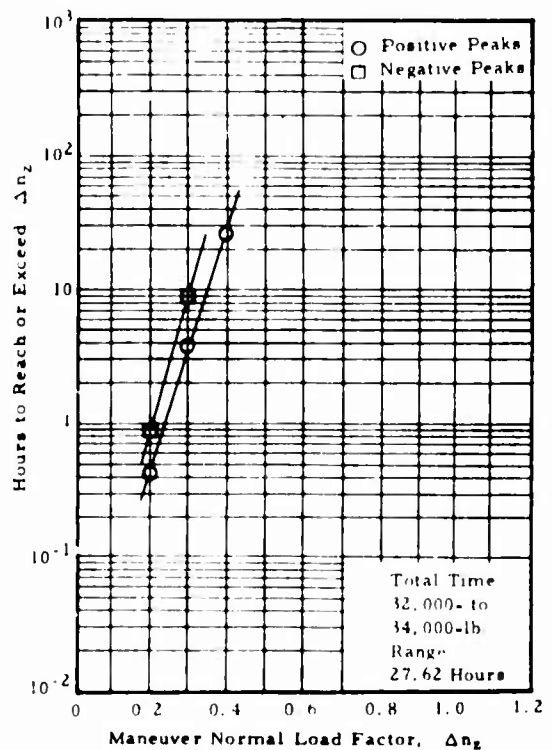
(a) 26,000 to 28,000 lb.



(b) 28,000 to 30,000 lb.



(c) 30,000 to 32,000 lb.



(d) 32,000 to 34,000 lb.

Figure 15. Exceedance Curves for Incremental Maneuver Normal Load Factor Peaks by Gross Weight Ranges

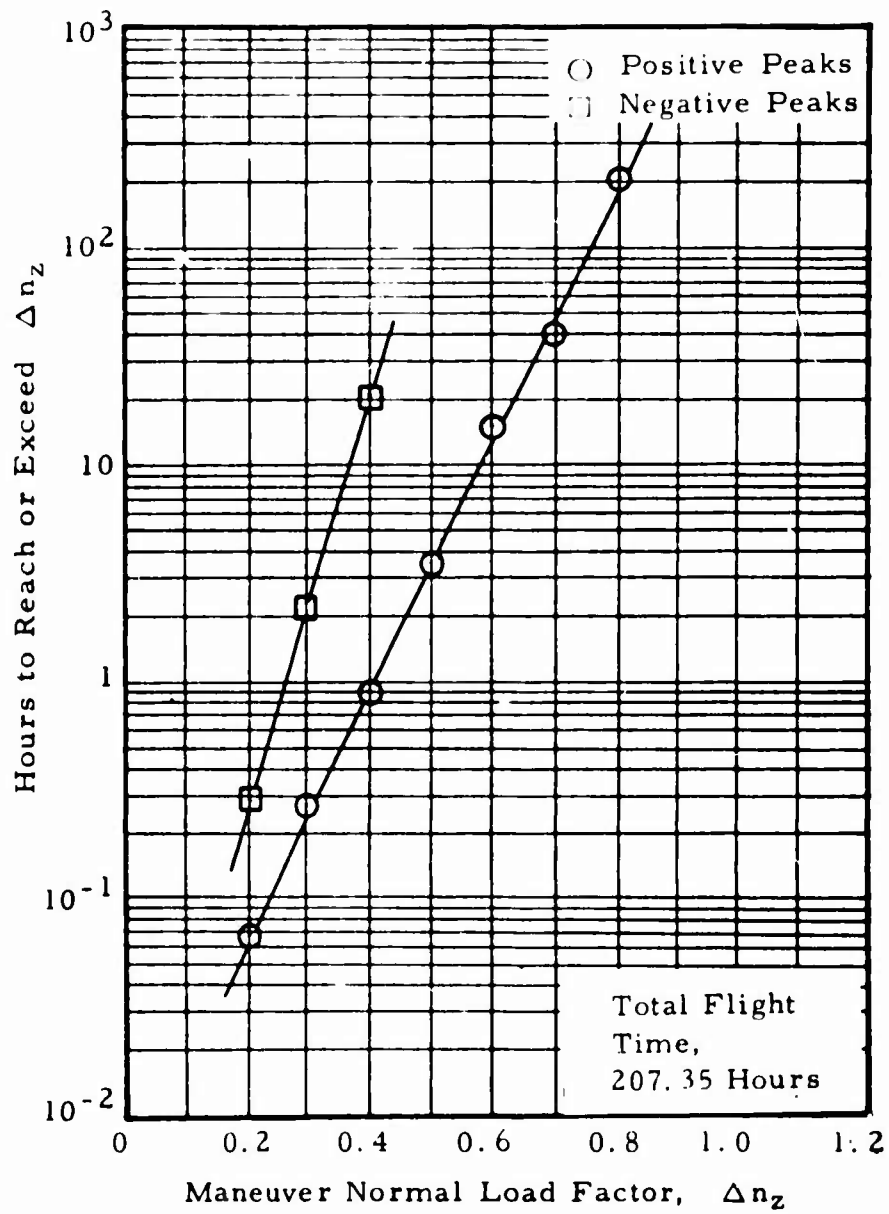
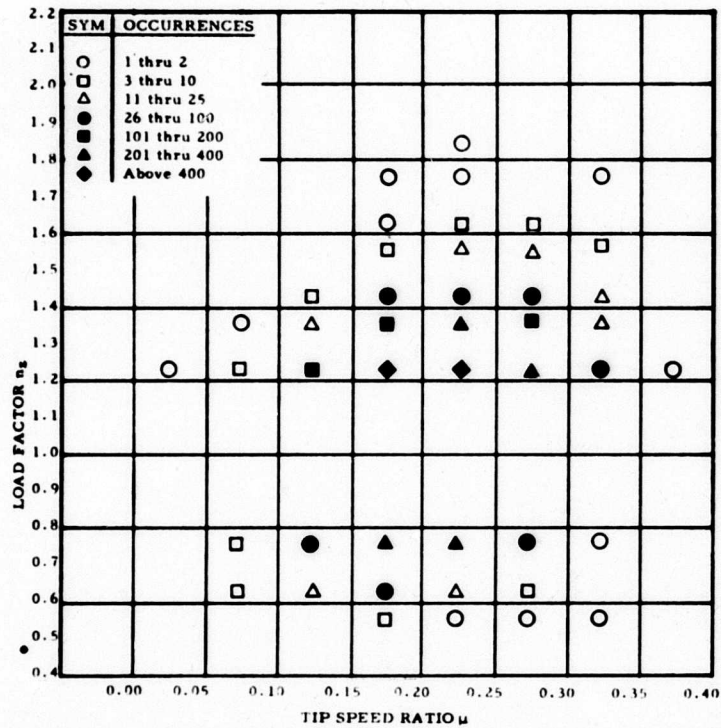


Figure 16. Exceedance Curves for the Composite of Incremental Maneuver Normal Load Factor Peaks



Load Factor n_z	Tip Speed Ratio μ									Total
	Less Than 0.00	0.00 to 0.05	0.05 to 0.10	0.10 to 0.15	0.15 to 0.20	0.20 to 0.25	0.25 to 0.30	0.30 to 0.35	0.35 to 0.40	
2.2 to 2.4										
2.0 to 2.2										
1.8 to 2.0						1				1
1.7 to 1.8					1	2		1		4
1.6 to 1.7					1	5	4			10
1.5 to 1.6					6	14	19	6		45
1.4 to 1.5				4	32	63	58	13		170
1.3 to 1.4			1	25	166	208	139	20		559
1.2 to 1.3		2	10	157	862	909	255	30	1	2226
0.8 to 1.2										
0.7 to 0.8			9	77	261	223	58	2		630
0.6 to 0.7			4	13	38	18	4			77
0.5 to 0.6					7	1	1	1		10
Total		2	24	276	1374	1444	538	73	1	3732

Figure 17. Diagram and Tabulation of Maneuver Normal Load Factor Peaks in Ranges of Rotor Tip Speed Ratio

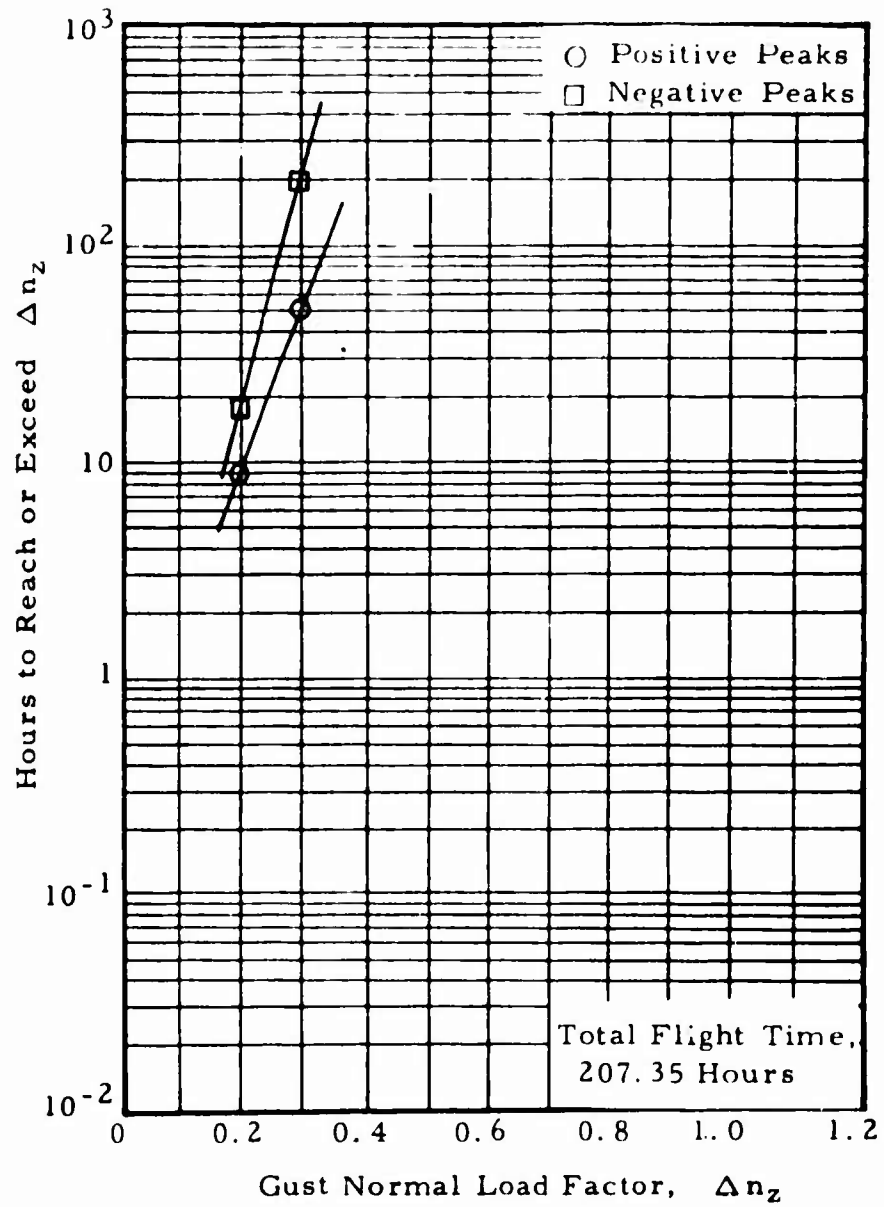
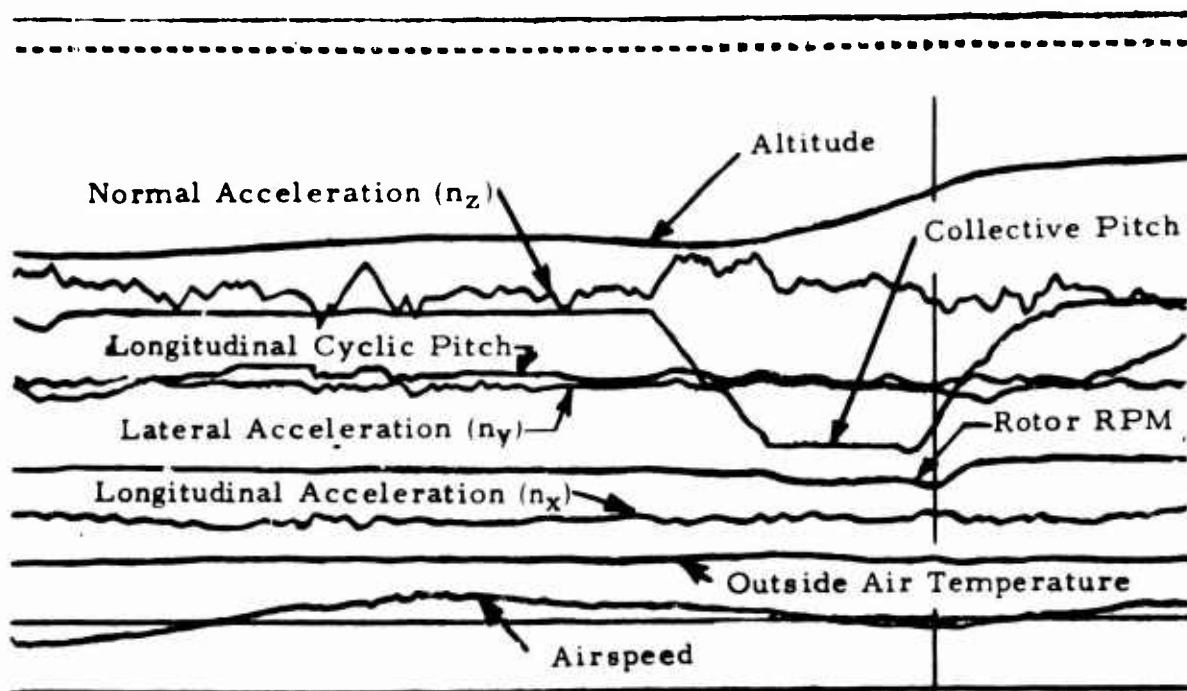


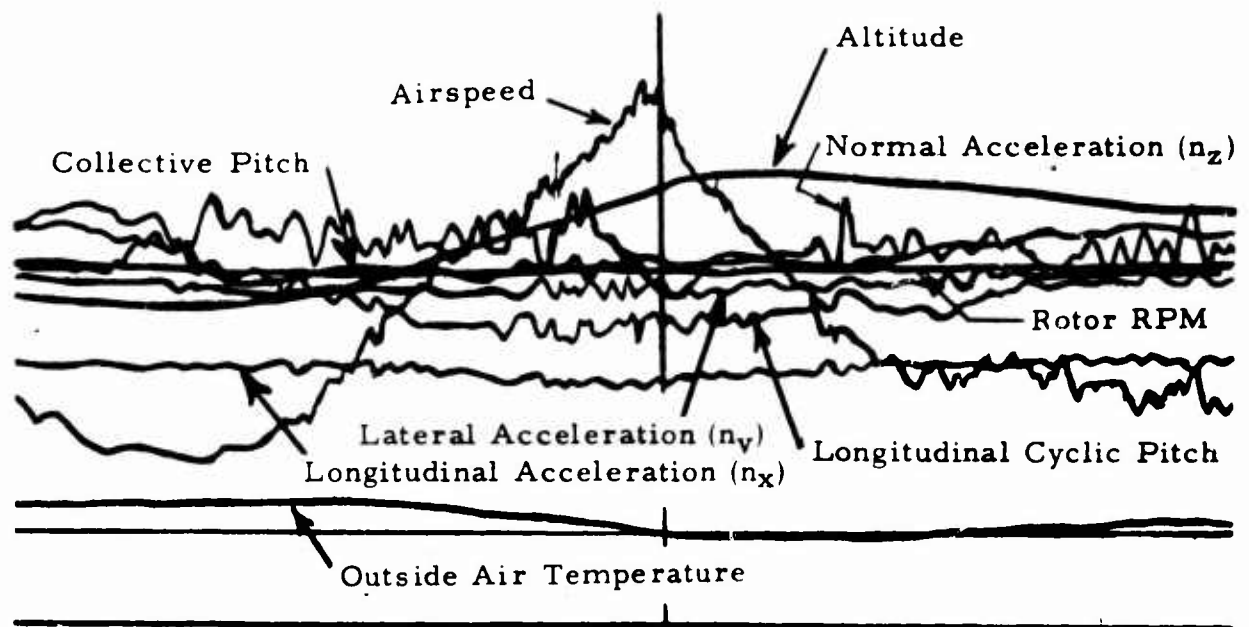
Figure 18. Exceedance Curves for Composite of Incremental Gust Normal Load Factor Peaks



Values at t:

Maximum Rotor RPM	246
Airspeed	73.6 knots
Normal Acceleration	1.04 g
Altitude	3529 ft

Figure 19. Maximum Rotor RPM Condition



Values at t:

Maximum Airspeed	161 knots
Weight	31,189 lbs
Normal Acceleration	1.16 g
Rotor RPM	235
Altitude	5295 ft

Figure 20. Maximum Airspeed Condition

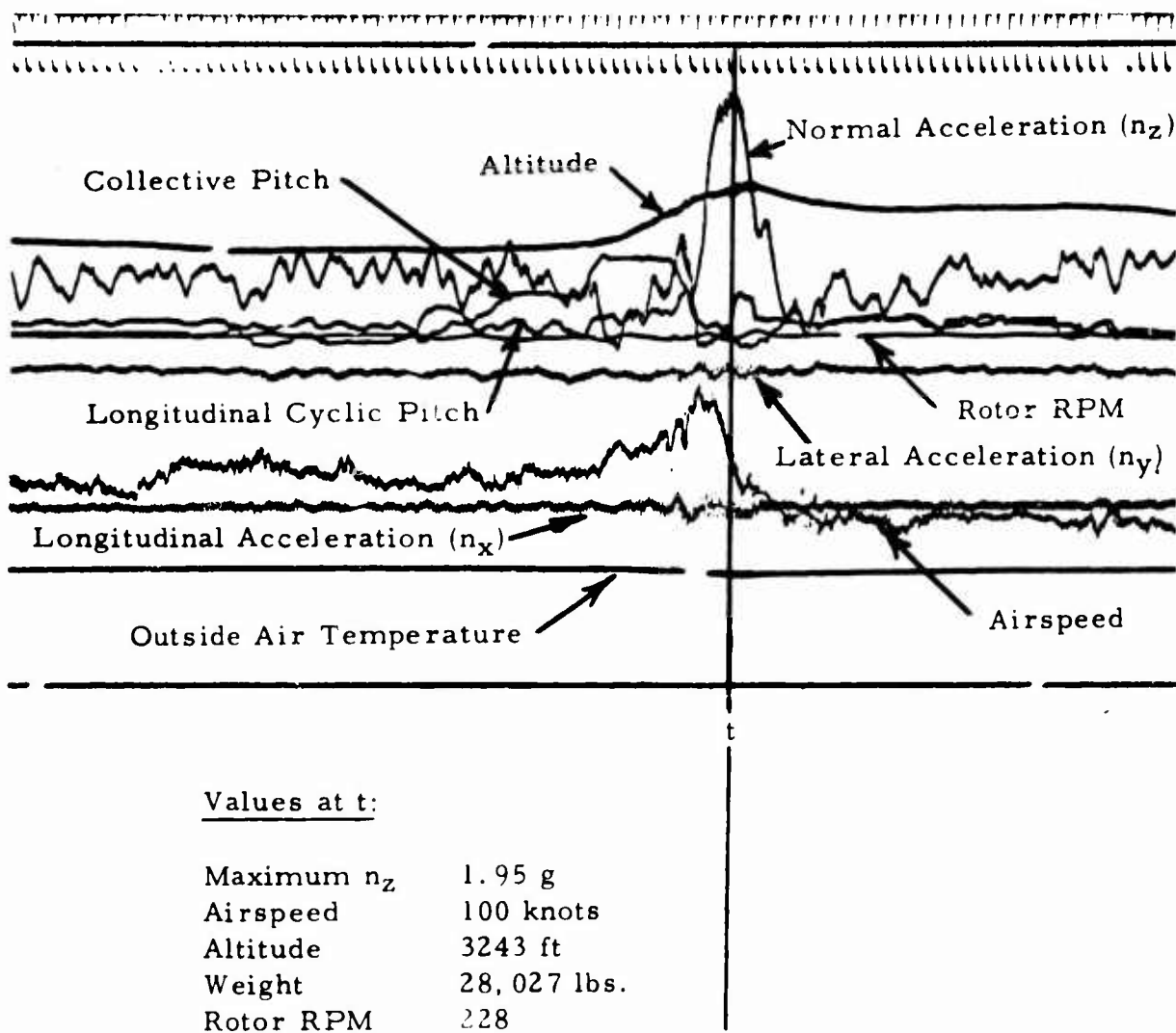


Figure 21. Maximum Normal Acceleration Condition

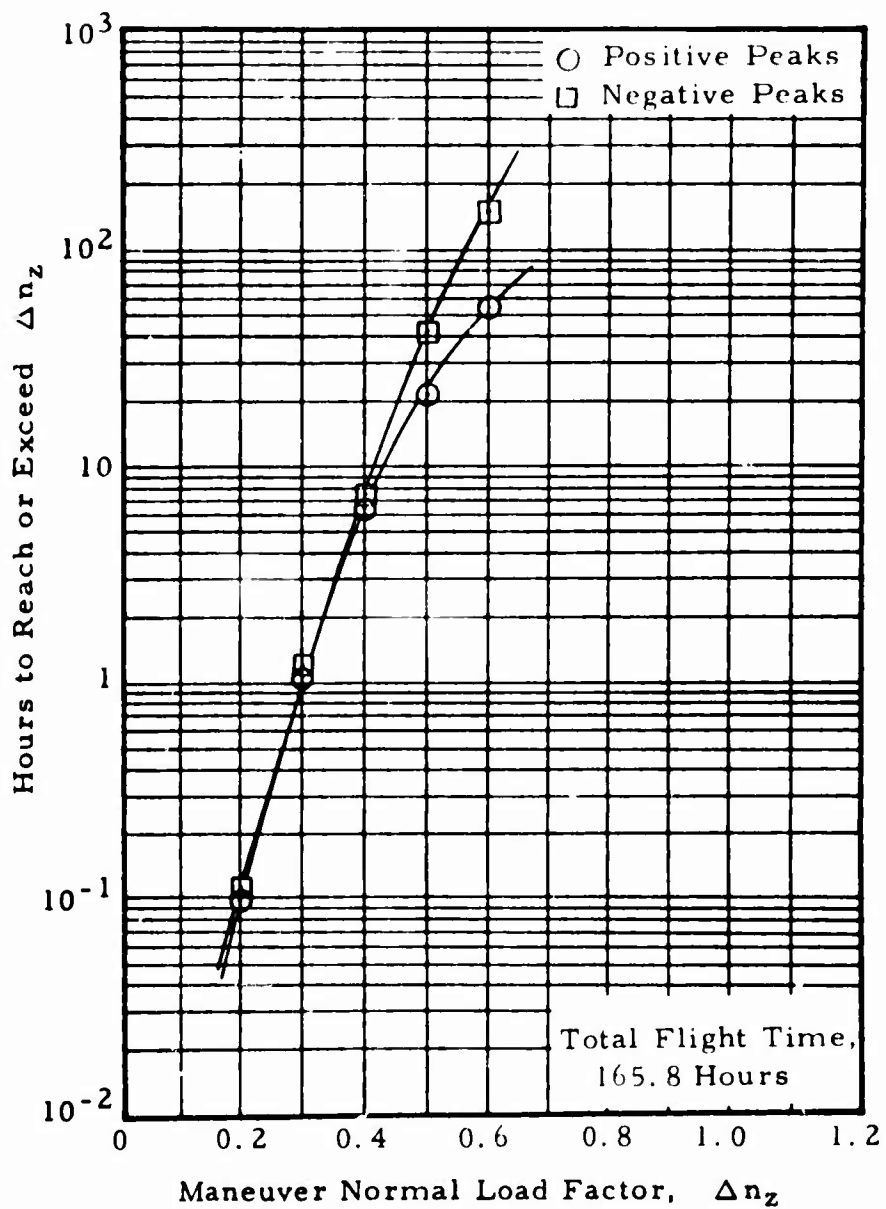


Figure 22. Plot of Maneuver Load Factor from Reference 3 Reflecting the Maneuver Spectrum for the Cargo Version of the CH-47A

APPENDIX II

TABLES FOR DATA PRESENTATION

Tables III through XLV are computer printouts.

All times in these tables were rounded off to the nearest tenth of a minute. Total times, as well as individual times, are accurate to within 0.05 minute, since the individual times comprising the respective totals were summed before the totals were rounded off. However, the addition of some printed individual times may differ from the corresponding printed total time by some fraction of a minute. Any time between 0 and up to but not including 0.05 minute was printed as "0.0," and no time measured was printed as "0." Tables having no points or time were not printed.

Table headings are arranged so that the first-mentioned parameter refers to the vertical ranges at the left of the table; the second-mentioned parameter refers to the horizontal ranges at the top of the table; where a third or fourth parameter is mentioned, it is followed by its range in the heading. As an example, the heading "NZ GUST PEAKS VS VEL. BY MISS. SEG. ASCENT, ALT. LESS, WGT. 30000" indicates the number of gust n_z peaks in selected airspeed ranges for ascent, altitude below 1000 feet, and weight between 30,000 and 32,000 pounds.

With the exception of the code "LESS," the code for each range gives its lower limit. The following listing gives the range codes for all parameters:

Airspeed (knots)		Gust n_z and Maneuver n_z (g)		n_x and n_y (g)	
Code	Range	Code	Range	Code	Range
Less	Below 40	Less	Below 0.2	Less	Below -0.40
40	40 to 60	0.2	0.2 to 0.4	-0.40	-0.40 to -0.35
60	60 to 80	0.4	0.4 to 0.5	-0.35	-0.35 to -0.30
80	80 to 85	0.5	0.5 to 0.6	-0.30	-0.30 to -0.25
85	85 to 90	0.6	0.6 to 0.7	-0.25	-0.25 to -0.20
90	90 to 95	0.7	0.7 to 0.8	-0.20	-0.20 to -0.15
95	95 to 100	0.8	0.8 to 1.2	-0.15	-0.15 to -0.10
100	100 to 105	1.2	1.2 to 1.3	-0.10	-0.10 to 0.10
105	105 to 110	1.3	1.3 to 1.4	0.10	0.10 to 0.15
110	110 to 115	1.4	1.4 to 1.5	0.15	0.15 to 0.20
115	115 to 120	1.5	1.5 to 1.6	0.20	0.20 to 0.25
120	120 to 125	1.6	1.6 to 1.7	0.25	0.25 to 0.30
125	125 to 130	1.7	1.7 to 1.8	0.30	0.30 to 0.35
130	130 to 135	1.8	1.8 to 2.0	0.35	0.35 to 0.40
135	135 to 140	2.0	2.0 to 2.2	0.40	Above 0.40
140	Above 140	2.2	2.2 to 2.4		
		2.4	Above 2.4		

Rate of Climb (ft/min)		Collective & Cyclic Stick Peaks (%)		Collective & Cyclic Stick Steady (%)	
Code	Range	Code	Range	Code	Range
Less	Below -2500	Less	Below -40	Less	Below 10
-2500	-2500 to -2000	-40	-40 to -30	10	10 to 20
-2000	-2000 to -1500	-30	-30 to -20	20	20 to 30
-1500	-1500 to -1000	-20	-20 to -10	30	30 to 40
-1000	-1000 to -500	-10	-10 to 10	40	40 to 50
-500	-500 to 500	10	10 to 20	50	50 to 60
500	500 to 1000	20	20 to 30	60	60 to 70
1000	1000 to 1500	30	30 to 40	70	70 to 80
1500	1500 to 2000	40	Above 40	80	80 to 90
2000	2000 to 2500			90	Above 90
2500	Above 2500				

Tip Speed Ratio	
<u>Code</u>	<u>Range</u>
Less	Below 0.00
0.00	0.00 to 0.05
0.05	0.05 to 0.10
0.10	0.10 to 0.15
0.15	0.15 to 0.20
0.20	0.20 to 0.25
0.25	0.25 to 0.30
0.30	0.30 to 0.35
0.35	Above 0.35

Weight (pounds)	
<u>Code</u>	<u>Range</u>
Less	Below 20,000
20,000	20,000 to 22,000
22,000	22,000 to 24,000
24,000	24,000 to 26,000
26,000	26,000 to 28,000
28,000	28,000 to 30,000
30,000	30,000 to 32,000
32,000	Above 32,000

Rotor RPM		Altitude (feet)		Thrust Coefficient Ratio	
<u>Code</u>	<u>Range</u>	<u>Code</u>	<u>Range</u>	<u>Code</u>	<u>Range</u>
Less	Below 210	Less	Below 1000	Less	Below 0.06
210	210 to 220	1000	1000 to 2000	0.06	0.06 to 0.09
220	220 to 230	2000	2000 to 5000	0.09	0.09 to 0.12
230	230 to 240	5000	5000 to 10,000	0.12	0.12 to 0.15
240	240 to 250	10,000	10,000 to 15,000	0.15	Above 0.15
250	Above 250	15,000	15,000 to 20,000		
		20,000	Above 20,000		

Outside Air Temperature (°F)	
<u>Code</u>	<u>Range</u>
Less	Below 0
0	0 to 10
10	10 to 20
20	20 to 30
30	30 to 40
40	40 to 50
50	50 to 60
60	60 to 70
70	70 to 80
80	80 to 90
90	Above 90

Airspeed Acceleration (ft/sec ²)	
<u>Code</u>	<u>Range</u>
Less	Below -15
-15	-15 to -12
-12	-12 to -9
-9	-9 to -6
-6	-6 to -3
-3	-3 to 3
3	3 to 6
6	6 to 9
9	9 to 12
12	Above 12

TABLE III
FLIGHT TIME FOR MISSION SEGMENT VERSUS WEIGHT

TIME (MINUTES) FOR MISSION SEGMENT VS WEIGHT										TOTAL	
	LESS	20000	22000	24000	26000	28000	30000	32000	TOTAL	TOTAL (HOURS)	
ASCENT					6.8	43.0	588.4	652.1	1297.4	21.5	
MANUVR					156.5	1997.5	4307.8	274.4	6786.2	113.1	
DESCENT					141.2	316.7	743.4	183.7	1385.1	23.1	
STEADY					111.1	348.3	1930.7	546.9	2977.2	49.6	
TOTAL					577.7	2695.5	7570.4	1657.3	12440.8	207.3	

TABLE IV
STEADY-STATE TIME FOR ALTITUDE VERSUS
AIRSPEED BY WEIGHT

TIME (MINUTES) FOR ALTITUDE VS VELOCITY BY WEIGHT 26000																	
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
LESS	3.0																6.0
1000						0.2		0.2	1.0	0.9	0.3						2.5
2000	1.4			0.4	2.1	6.9	8.2	10.0	14.9	6.7	0.8						51.1
5000			1.4	1.6	3.1	3.7	7.5	7.1	15.5	11.5	0.4						51.7
10000																	
15000																	
20000																	
TOTAL	7.4		1.4	2.0	5.2	10.8	15.7	17.3	31.4	19.0	1.3						111.3

TIME (MINUTES) FOR ALTITUDE VS VELOCITY BY WEIGHT 28000																	
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
LESS	0.6																1.3
1000	1.8		0.1		0.5	0.3	2.0	2.5	2.5	1.9	0.3						11.6
2000	6.3	0.8	10.9	14.4	20.5	24.8	42.6	43.4	35.3	21.2	3.8	0.8					224.7
5000			2.5	6.4	11.1	22.0	30.4	32.0	32.0	10.7	3.5	0.1					150.7
10000																	
15000																	
20000																	
TOTAL	8.8	0.8	13.6	20.9	32.2	47.1	75.0	77.9	49.8	33.8	7.6	0.8					388.3

TIME (MINUTES) FOR ALTITUDE VS VELOCITY BY WEIGHT 30000																	
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
LESS	4.2																17.1
1000	2.2	0.4	5.7	4.8	3.2	3.6	6.1	9.1	7.9	5.7	3.5	7.0	0.6	0.2			60.4
2000	52.0	3.3	83.3	61.7	90.5	104.6	157.8	275.2	189.2	78.0	19.9	2.0					1069.5
5000		0.5	74.1	59.7	91.9	122.2	132.1	146.0	117.7	34.8	3.8	0.6					783.8
10000																	
15000																	
20000																	
TOTAL	58.4	7.6	167.5	126.8	185.9	231.9	299.0	381.7	375.9	118.4	27.2	9.6	0.6	0.2			1930.8

TIME (MINUTES) FOR ALTITUDE VS VELOCITY BY WEIGHT 32000																	
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
LESS	1.4																11.7
1000	35.9	1.6	41.5	24.0	33.7	37.7	48.5	78.6	48.2	17.8	1.5	2.8	0.8				369.0
2000			14.5	13.2	23.0	24.5	25.4	27.6	30.3	5.8	1.8						166.2
5000																	
10000																	
15000																	
20000																	
TOTAL	37.3	1.6	56.4	38.0	57.0	62.2	74.0	107.4	79.4	24.9	5.2	2.8	0.8				547.0

TABLE IV - contd.

TIME (MINUTES) FOR ALTITUDE VS VELOCITY BY WEIGHT TOTAL																	
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
LESS	10.8	2.8	4.3	0.6	1.0	1.4	0.9	1.4	1.0								24.6
1000	5.5	0.6	6.2	5.8	3.3	4.1	8.0	13.1	12.3	9.7	6.0	9.8	1.4	0.2			86.2
2000	95.6	5.8	135.7	100.5	146.8	174.0	259.1	357.1	287.6	123.7	25.7	2.8					1714.4
5000		0.5	92.7	80.9	124.2	172.4	195.5	212.7	195.5	62.8	9.5	0.7					1152.3
10000																	
15000																	
20000																	
TOTAL	111.9	10.0	230.9	187.7	280.2	351.9	463.5	584.3	496.5	196.1	41.2	13.3	1.4	0.2			2977.2

TABLE V
STEADY-STATE TIME FOR COLLECTIVE STICK POSITION VERSUS
CYCLIC STICK POSITION BY RATE OF CLIMB

TIME (MINUTES) FOR COLLECTIVE VS CYCLIC BY CLIMB -1500											
	LESS	10	20	30	40	50	60	70	80	90	TOTAL
LESS											
10											
20											
30											
40											
50						0.1					0.1
60											
70											
80											
90											
TOTAL						0.1					0.1

TIME (MINUTES) FOR COLLECTIVE VS CYCLIC BY CLIMB -1000											
	LESS	10	20	30	40	50	60	70	80	90	TOTAL
LESS											
10											
20											
30											
40				1.3	0.8	1.6		0.1			11.8
50				2.6	10.6	6.4	0.3	0.1			20.0
60				0.2	0.3	0.5	0.4				1.4
70											
80											
90											
TOTAL				4.0	19.7	8.5	0.7	0.2			33.1

TIME (MINUTES) FOR COLLECTIVE VS CYCLIC BY CLIMB -500											
	LESS	10	20	30	40	50	60	70	80	90	TOTAL
LESS											
10											
20											
30						0.5					0.5
40					0.4	1.7	0.1				2.2
50				10.1	440.3	217.8	6.9	0.6			695.8
60				138.5	1142.1	668.0	49.3	0.8			1999.0
70				43.0	54.9	65.7	10.4	0.6			174.7
80				0.9	0.2						1.1
90											
TOTAL				132.5	1619.3	973.7	66.8	2.0			2473.3

TABLE V - contd.

TIME(MINUTES) FOR COLLECTIVE VS CYCLIC BY CLIMB 500											
	LESS	10	20	30	40	50	60	70	80	90	TOTAL
LESS											
10											
20											
30											
40					1.1	1.1					2.2
50				1.5	35.5	17.5					54.5
60				1.0	7.0	1.0	0.7	0.2			11.0
70											
80											
90											
TOTAL				2.5	44.2	20.4	0.7	0.2			68.0

TIME(MINUTES) FOR COLLECTIVE VS CYCLIC BY CLIMB 1000											
	LESS	10	20	30	40	50	60	70	80	90	TOTAL
LESS											
10											
20											
30											
40											
50				0.2	1.0	0.1					1.3
60					1.2	0.1					1.3
70											
80											
90											
TOTAL				0.2	2.2	0.2					2.7

TIME(MINUTES) FOR COLLECTIVE VS CYCLIC BY CLIMB TOTAL											
	LESS	10	20	30	40	50	60	70	80	90	TOTAL
LESS											
10											
20						0.5					0.5
30					0.4	1.7	0.1				2.2
40				11.4	450.3	240.5	6.9	0.7			709.8
50				142.8	1189.4	692.2	49.7	1.1			2075.2
60				44.2	64.0	68.1	11.5	0.6			186.4
70				0.9	0.2						1.1
80											
90											
TOTAL				199.3	1704.3	1002.9	68.2	2.5			2977.2

TABLE VI
STEADY-STATE TIME FOR ROTOR RPM VERSUS RATE OF CLIMB BY OUTSIDE AIR TEMPERATURE

TIME(MINUTES) FOR RPM VS CLIMB BY TEMPERATURE 50												
	LESS	-2500	-2000	-1500	-1000	-500	500	1000	1500	2000	2500	TOTAL
LESS												
210												
220						35.5	0.9					36.3
230					1.0	70.5	3.0					74.5
240												
250												
TOTAL					1.0	106.0	3.9					110.9

TABLE VI - contd.

TIME(MINUTES) FOR RPM VS CLIMB BY TEMPERATURE											40
LESS	-2500	-2000	-1500	-1000	-500	500	1000	1500	2000	2500	TOTAL
210			0.1	1.4	279.7	1.8	0.1				283.1
220				8.0	509.4	5.6	0.1				523.1
230					0.5						0.6
240											
250											
TOTAL			0.1	1.4	789.7	9.4	0.2				796.8

TIME(MINUTES) FOR RPM VS CLIMB BY TEMPERATURE											70
LESS	-2500	-2000	-1500	-1000	-500	500	1000	1500	2000	2500	TOTAL
210				2.4	421.7	6.9	0.8				431.7
220				12.6	760.1	12.5	0.5				786.0
230					0.1						0.1
240											
250											
TOTAL				15.0	1182.1	19.4	1.3				1217.8

TIME(MINUTES) FOR RPM VS CLIMB BY TEMPERATURE											80
LESS	-2500	-2000	-1500	-1000	-500	500	1000	1500	2000	2500	TOTAL
210				2.4	278.0	9.2	0.2				289.9
220				8.1	475.8	17.8	0.4				500.1
230					0.1						0.1
240											
250											
TOTAL				10.5	753.9	27.0	0.6				760.0

TIME(MINUTES) FOR RPM VS CLIMB BY TEMPERATURE											90
LESS	-2500	-2000	-1500	-1000	-500	500	1000	1500	2000	2500	TOTAL
210				1.0	72.1	5.6	0.2				78.9
220				6.2	69.7	2.8	0.3				75.0
230											
240											
250											
TOTAL				1.2	141.7	8.4	0.5				151.8

TIME(MINUTES) FOR RPM VS CLIMB BY TEMPERATURE											TOTAL
LESS	-2500	-2000	-1500	-1000	-500	500	1000	1500	2000	2500	TOTAL
210			0.1	7.2	986.9	26.3	1.3				1021.9
220				25.9	1885.6	41.7	1.3				1954.6
230					0.8						0.8
240											
250											
TOTAL			0.1	33.1	2873.3	68.0	2.7				2977.2

TABLE VII
STEADY-STATE TIME FOR C_T/σ VERSUS μ BY RATE
OF CLIMB

TIME(MINUTES) FOR C_T/σ VERSUS μ BY CLIMB -1500										
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
LESS										
0.06										
0.09										
0.12										
0.15						0.1				0.1
TOTAL						0.1				0.1

TIME(MINUTES) FOR C_T/σ VERSUS μ BY CLIMB -1000										
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
LESS										
0.06										
0.09										
0.12					0.2	1.0	0.1			1.3
0.15		0.7	0.3		3.0	18.9	8.9			31.9
TOTAL		0.7	0.3		3.2	19.9	9.0			33.1

TIME(MINUTES) FOR C_T/σ VERSUS μ BY CLIMB -500										
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
LESS										
0.06										
0.09										
0.12		4.2	5.4	0.7	0.6	0.1	27.8	6.6		53.5
0.15		22.7	66.4	11.6	12.5	384.2	1696.5	625.7		2819.0
TOTAL		27.0	71.8	12.4	13.1	392.3	1724.3	632.3	0.2	2873.3

TIME(MINUTES) FOR C_T/σ VERSUS μ BY CLIMB 500										
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
LESS										
0.06										
0.09										
0.12					0.2	0.5				0.7
0.15		0.1	0.4		0.5	22.0	33.1	11.3		67.3
TOTAL		0.1	0.4		0.5	22.1	33.6	11.3		68.0

TIME(MINUTES) FOR C_T/σ VERSUS μ BY CLIMB 1000										
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
LESS										
0.06										
0.09										
0.12						1.4	0.8	0.5		2.7
0.15						1.4	0.8	0.5		2.7
TOTAL						1.4	0.8	0.5		2.7

TIME(MINUTES) FOR C_T/σ VERSUS μ BY CLIMB TOTAL										
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
LESS										
0.06										
0.09										
0.12		4.2	5.4	0.7	0.6	0.4	29.3	6.7		55.4
0.15		22.9	67.5	11.9	13.0	410.6	1749.4	646.4	0.2	2821.8
TOTAL		27.1	72.9	12.7	13.6	419.1	1778.7	653.1	0.2	2877.2

TABLE VIII
CYCLIC STICK PEAKS VERSUS CYCLIC STICK
STEADY BY COLLECTIVE STICK STEADY

CYCLIC PEAKS VS CYCLIC STEADY BY COLL. STEADY 20											
	LESS	1C	20	30	4C	50	6C	70	80	90	TOTAL
LESS											
-4C											
-3C											
-2C											
-1C											
1C						1					1
2C											
3C											
4C											
TOTAL						1					1
TIME	0.	0.	0.	0.	0.	0.5	0.	0.	0.	0.	0.5

CYCLIC PEAKS VS CYCLIC STEADY BY COLL. STEADY 30											
	LESS	1C	20	30	40	50	60	70	80	90	TOTAL
LESS											
-4C											
-3C											
-2C											
-1C											
1C					1						1
2C											
3C											
4C											
TOTAL					1						1
TIME	0.	0.	0.	0.	0.4	1.7	0.1	0.	0.	0.	2.2

CYCLIC PEAKS VS CYCLIC STEADY BY COLL. STEADY 40											
	LESS	1C	20	30	40	50	60	70	80	90	TOTAL
LESS											
-4C											
-3C											
-2C											
-1C					2	2	2				6
1C						1	1				2
2C											
3C											
4C											
TOTAL					2	3	3				8
TIME	0.	0.	0.	11.4	490.3	240.5	6.9	0.7	0.	0.	709.8

CYCLIC PEAKS VS CYCLIC STEADY BY COLL. STEADY 50											
	LESS	1C	20	30	40	50	60	70	80	90	TOTAL
LESS											
-4C											
-3C											
-2C											
-1C					2	4	1	1			8
1C						1	3				4
2C											
3C											
4C											
TOTAL					2	5	4	1			12
TIME	0.	0.	0.	142.8	1189.4	692.2	49.7	1.1	0.	0.	2075.2

CYCLIC PEAKS VS CYCLIC STEADY BY COLL. STEADY 60											
	LESS	1C	20	30	40	50	60	70	80	90	TOTAL
LESS											
-4C											
-3C											
-2C								1			1
-1C											
1C											
2C											
3C											
4C											
TOTAL								1			1
TIME	0.	0.	0.	44.2	64.0	68.1	11.5	0.6	0.	0.	188.4

TABLE IX
CYCLIC STICK PEAKS VERSUS CYCLIC STICK
STEADY BY DENSITY ALTITUDE

	CYCLIC PEAKS VS CYCLIC STEADY BY ALTITUDE LESS										
	LESS	10	20	30	40	50	60	70	80	90	TOTAL
LESS											
-40											
-30											
-20											
-10					2	1	2				5
10						1	1				2
20											
30											
40											
TOTAL					2	2	3				7
TIME	0.	0.	0.	0.	9.3	10.3	4.2	0.6	0.	0.	24.4

	CYCLIC PEAKS VS CYCLIC STEADY BY ALTITUDE 1000										
	LESS	10	20	30	40	50	60	70	80	90	TOTAL
LESS											
-40											
-30											
-20											
-10							1				1
10											
20											
30											
40											
TOTAL						1					1
TIME	0.	0.	0.	0.	41.0	44.9	0.3	0.	0.	0.	86.2

	CYCLIC PEAKS VS CYCLIC STEADY BY ALTITUDE 2000										
	LESS	10	20	30	40	50	60	70	80	90	TOTAL
LESS											
-40											
-30											
-20											
-10					3	5	2	1			11
10						1	3				4
20											
30											
40											
TOTAL					3	6	5	1			19
TIME	0.	0.	0.	143.1	1061.0	479.8	28.5	1.9	0.	0.	1714.4

TABLE X
CYCLIC STICK PEAKS VERSUS CYCLIC STICK
STEADY BY AIRSPEED

	CYCLIC PEAKS VS CYCLIC STEADY BY VELOCITY LESS										
	LESS	10	20	30	40	50	60	70	80	90	TOTAL
LESS											
-40											
-30											
-20											
-10					4	6	4	1			15
10						2	4				6
20											
30											
40											
TOTAL					4	8	8	1			21
TIME	0.	0.	0.	0.1	10.8	67.6	22.9	2.5	0.	0.	111.9

TABLE X - contd.

	CYCLIC PEAKS VS CYCLIC STEADY BY VELOCITY 40										
	LESS	10	20	30	40	50	60	70	80	90	TOTAL
LESS											
-40											
-30											
-20											
-10						1					1
10											
20											
30											
40											
TOTAL						1					1
TIME	0.	0.	0.	0.2	1.6	6.3	0.	0.	0.	0.	10.0

	CYCLIC PEAKS VS CYCLIC STEADY BY VELOCITY 100										
	LESS	10	20	30	40	50	60	70	80	90	TOTAL
LESS											
-40											
-30											
-20											
-10					1						1
10											
20											
30											
40											
TOTAL					1						1
TIME	0.	0.	0.	11.5	416.9	155.7	2.2	0.	0.	0.	586.3

TABLE XI
CYCLIC STICK PEAKS VERSUS CYCLIC STICK
STEADY BY ROTOR RPM

	CYCLIC PEAKS VS CYCLIC STEADY BY RPM 223										
	LESS	10	20	30	40	50	60	70	80	90	TOTAL
LESS											
-40											
-30											
-20											
-10					1	5	1	1			8
10						1					1
20											
30											
40											
TOTAL					1	6	1	1			9
TIME	0.	0.	0.	101.7	554.7	154.1	7.4	0.9	0.	0.	1021.9

	CYCLIC PEAKS VS CYCLIC STEADY BY RPM 213										
	LESS	10	20	30	40	50	60	70	80	90	TOTAL
LESS											
-40											
-30											
-20											
-10					4	2	3				9
10						1	4				5
20											
30											
40											
TOTAL					4	3	7				14
TIME	0.	0.	0.	97.8	1148.6	644.1	60.7	1.6	0.	0.	1954.8

TABLE XI - contd.

	CYCLIC PEAKS VS CYCLIC STEADY HV										TOTAL
	LESS	1C	2C	3C	4C	5C	6C	7C	8C	9C	
LESS											
-4C											
-3C											
-2C											
-1C					5	7	4	1			17
1C						2	4				6
2C											
3C											
4C											
TOTAL					5	9	8	1			23
TIME	0.	0.	0.	199.1	1704.1	1072.9	86.2	2.5	0.	0.	2977.2

TABLE XII
CYCLIC STICK PEAKS VERSUS AIRSPEED
ACCELERATION BY MISSION SEGMENT

	CYCLIC PEAKS VS ACCELERATION BY MISSION SEGMENT ASCENT										TOTAL
	LESS	-15.0	-12.0	-9.0	-6.0	-3.0	3.0	6.0	9.0	12.0	
LESS											
-4C											
-3C					1	2					
-2C					2	150	2	2			156
-1C					1	129	4	1			135
1C						36	3				39
2C											
3C											
4C											
TOTAL					4	317	9	3			333

	CYCLIC PEAKS VS ACCELERATION BY MISSION SEGMENT MANUVR										TOTAL
	LESS	-15.0	-12.0	-9.0	-6.0	-3.0	3.0	6.0	9.0	12.0	
LESS											
-4C					1	3					
-3C					6	115	29	6			159
-2C			1	9	34	1216	106	24	3		1393
-1C			1	13	58	630	46	11			767
1C			3	12	84	510	43	2			665
2C				2	3	10	4				29
3C					1						1
4C											
TOTAL			5	39	187	2510	228	63	3		3015

	CYCLIC PEAKS VS ACCELERATION BY MISSION SEGMENT DESCENT										TOTAL
	LESS	-15.0	-12.0	-9.0	-6.0	-3.0	3.0	6.0	9.0	12.0	
LESS											
-4C											
-3C						73					73
-2C				1	1	587					591
-1C					4	142	2				148
1C					2	62	1				65
2C						1					1
3C											
4C											
TOTAL				1	9	865	3				878

TABLE XIII
CYCLIC STICK PEAKS VERSUS AIRSPEED
BY MISSION SEGMENT

CYCLIC PEAKS VS VELOCITY BY MISSION SEGMENT ASCENT																	
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
LESS																	
-40			1		1	1											3
-30																	
-20	31	5	33	17	13	17	16	11	8	4	1						154
-10	60	12	36	8	6	3	6	7	2								135
10	17	2	13	4	1	1					1						39
20																	
30																	
40																	
TOTAL	108	15	83	29	21	22	27	13	10	4	2						333

CYCLIC PEAKS VS VELOCITY BY MISSION SEGMENT MANUVR																	
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
LESS																	
-40			2							1			1				4
-30	4	3	14	3	7	20	16	19	16	16	13	9	5	6	1	2	159
-20	31	83	335	120	166	185	175	127	89	47	20	8	2	1	1		1393
-10	15	100	336	72	75	57	43	19	12	8	9	9	7	5			767
10	14	90	251	79	69	57	46	19	10	13	9	5	2	1	2		663
20	1	3	9	6	2	3		3		1							20
30																	1
40																	
TOTAL	70	276	947	288	319	322	281	182	128	85	47	11	17	13	4	2	3015

CYCLIC PEAKS VS VELOCITY BY MISSION SEGMENT DESCENT																	
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
LESS																	
-40																	
-30	49	4	1		1	3	4	2	4	4	1						73
-20	339	66	49	15	20	25	20	22	19	13	4						591
-10	91	20	24	4	5	2		1		1							146
10	94	7	2	3	2		1										65
20	1																1
30																	
40																	
TOTAL	533	97	76	22	28	30	25	25	23	18	5						878

**TABLE XIV
CYCLIC STICK PEAKS VERSUS ROTOR
RPM BY MISSION SEGMENT**

	CYCLIC PEAKS VS RPM BY MISSION SEGMENT ASCENT						
	LESS	210	220	230	240	250	TOTAL
LESS							
-40			2		1		3
-30			40	115	1		156
-20			46	89			135
-10		1	14	24			39
10							
20							
30							
40							
TOTAL		1	102	228	2		333

	CYCLIC PEAKS VS RPM BY MISSION SEGMENT MANUVR						
	LESS	210	220	230	240	250	TOTAL
LESS							
-40			1	3			4
-30			39	119	1		159
-20			316	1069	8		1393
-10			285	480	2		767
10			331	332			663
20			13	15			28
30			1				1
40							
TOTAL			986	2018	11		3015

	CYCLIC PEAKS VS RPM BY MISSION SEGMENT DESCENT						
	LESS	210	220	230	240	250	TOTAL
LESS							
-40							
-30			37	35	1		73
-20			255	334	2		591
-10			62	84	2		148
10			35	30			65
20			1				1
30							
40							
TOTAL			390	483	5		878

**TABLE XV
COLLECTIVE STICK PEAKS VERSUS COLLECTIVE STICK
STEADY BY CYCLIC STICK STEADY**

	COLLECTIVE PEAKS VS COLL. STEADY BY CYCLIC STEADY 40										
	LESS	10	20	30	40	50	60	70	80	90	TOTAL
LESS											
-40											
-30											
-20					1						1
-10											
10											
20											
30											
40											
TOTAL					1						1
TIME	0.	0.	0.	0.4	490.3	1189.4	64.0	0.2	0.	0.	1704.3

	COLLECTIVE PEAKS VS COLL. STEADY BY CYCLIC STEADY 50										
	LESS	10	20	30	40	50	60	70	80	90	TOTAL
LESS											
-40						1					1
-30					1						1
-20					4	4					8
-10						1					1
10											
20											
30											
40											
TOTAL					5	6					11
TIME	0.	0.	0.5	1.7	240.5	692.2	68.1	0.	0.	0.	1002.9

TABLE XV - contd.

COLLECTIVE PEAKS VS COLL. STEADY BY CYCLIC STEADY 60											
LESS	LESS	10	20	30	40	50	60	70	80	90	TOTAL
-40											
-30											
-20						1					1
-10						3					3
10											
20											
30											
40											
TOTAL						4					4
TIME	0.	0.	0.	0.1	6.9	49.7	11.5	0.	0.	0.	68.2

TABLE XVI
COLLECTIVE STICK PEAKS VERSUS COLLECTIVE STICK
STEADY BY DENSITY ALTITUDE

COLLECTIVE PEAKS VS COLL. STEADY BY ALTITUDE 600											
LESS	LESS	10	20	30	40	50	60	70	80	90	TOTAL
-40											
-30											
-20											
-10					2						2
10						1					1
20											
30											
40											
TOTAL					2	1					3
TIME	0.	0.	0.	0.4	19.4	4.6	0.	0.	0.	0.	24.4

COLLECTIVE PEAKS VS COLL. STEADY BY ALTITUDE 1000											
LESS	LESS	10	20	30	40	50	60	70	80	90	TOTAL
-40											
-30											
-20											
-10					1						1
10											
20											
30											
40											
TOTAL					1						1
TIME	0.	0.	0.5	0.6	39.8	51.0	0.3	0.	0.	0.	66.2

COLLECTIVE PEAKS VS COLL. STEADY BY ALTITUDE 2000											
LESS	LESS	10	20	30	40	50	60	70	80	90	TOTAL
-40						1					1
-30					1						1
-20						1					1
-10					2	7					9
10											
20											
30											
40											
TOTAL					3	9					12
TIME	0.	0.	0.	1.2	470.5	1149.2	98.4	1.1	0.	0.	1714.3

TABLE XVII
COLLECTIVE STICK PEAKS VERSUS COLLECTIVE
STICK STEADY BY AIRSPEED

COLLECTIVE PEAKS VS COLL. STEADY BY VELOCITY LESS											
	LESS	10	20	30	40	50	60	70	80	90	TOTAL
LESS											
-40						1					1
-30						1					1
-20						1					1
-10					5	6					11
10						1					1
20											
30											
40											
TOTAL					4	9					15
TIME	0.	0.	0.5	1.6	27.6	76.4	5.8	0.	0.	0.	111.9

COLLECTIVE PEAKS VS COLL. STEADY BY VELOCITY 110											
	LESS	10	20	30	40	50	60	70	80	90	TOTAL
LESS											
-40											
-30											
-20											
-10						1					1
10											
20											
30											
40											
TOTAL						1					1
TIME	0.	0.	0.	0.	30.7	161.6	7.7	0.	0.	0.	196.1

TABLE XVIII
COLLECTIVE STICK PEAKS VERSUS COLLECTIVE STICK
STEADY BY ROTOR RPM

COLLECTIVE PEAKS VS COLL. STEADY BY RPM 270											
	LESS	10	20	30	40	50	60	70	80	90	TOTAL
LESS											
-40											
-30											
-20											
-10					4	4					8
10											
20											
30											
40											
TOTAL					4	4					8
TIME	0.	0.	0.3	0.8	207.1	759.3	54.2	0.	0.	0.	1021.9

COLLECTIVE PEAKS VS COLL. STEADY BY RPM 230											
	LESS	10	20	30	40	50	60	70	80	90	TOTAL
LESS											
-40						1					1
-30						1					1
-20						1					1
-10					1	3					4
10						1					1
20											
30											
40											
TOTAL					2	6					8
TIME	0.	0.	0.2	1.4	507.7	1319.4	134.2	1.1	0.	0.	1956.6

COLLECTIVE PEAKS VS COLL. STEADY BY RPM TOTAL											
	LESS	10	20	30	40	50	60	70	80	90	TOTAL
LESS											
-40						1					1
-30						1					1
-20						1					1
-10					5	7					12
10						1					1
20											
30											
40											
TOTAL					6	10					16
TIME	0.	0.	0.5	2.2	709.8	2075.2	188.4	1.1	0.	0.	2977.2

**TABLE XIX
COLLECTIVE STICK PEAKS VERSUS AIRSPEED
ACCELERATION BY MISSION SEGMENT**

COLLECTIVE PEAKS VS ACCELERATION BY MISS. SEG. ASCENT												
LESS	-19.0	-12.0	-9.0	-6.0	-3.0	3.0	6.0	9.0	12.0	19.0	TOTAL	
LESS												
-40					2						2	
-30					1						1	
-20				3	7						10	
-10				1	190	16	3				170	
10					152	14	3	1			170	
20					4						4	
30												
40												
TOTAL				4	316	30	6	1			357	

COLLECTIVE PEAKS VS ACCELERATION BY MISS. SEG. MANUVR												
LESS	-19.0	-12.0	-9.0	-6.0	-3.0	3.0	6.0	9.0	12.0	19.0	TOTAL	
LESS					20	4	2				26	
-40												
-30			2	1	31	143	45	20	3		245	
-20			3	10	95	772	144	43	4		1079	
-10			1	7	43	922	33	2	1		609	
10				7	20	213	10	4			237	
20						5	1				6	
30												
40												
TOTAL		6	20	109	1079	245	71	8			2222	

COLLECTIVE PEAKS VS ACCELERATION BY MISS. SEG. DESCNT												
LESS	-19.0	-12.0	-9.0	-6.0	-3.0	3.0	6.0	9.0	12.0	19.0	TOTAL	
LESS					6						10	
-40				1	3						4	
-30				6	57	226					289	
-20				1	37	304	2				424	
-10					3	95					98	
10						36					36	
20												
30												
40												
TOTAL			8	96	767	2					853	

**TABLE XX
COLLECTIVE STICK PEAKS VERSUS AIRSPEED
BY MISSION SEGMENT**

COLLECTIVE PEAKS VS VELOCITY BY MISSION SEGMENT ASCENT																
LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
LESS																
-40	2															2
-30			1													1
-20	3	1	2	1	3											10
-10	103	20	21	7	3	5	4	2	2							170
10	124	17	9	4	2	5	5	2	2							170
20	4															4
30																
40																
TOTAL	236	46	33	7	8	10	9	4	4							357

COLLECTIVE PEAKS VS VELOCITY BY MISSION SEGMENT MANUVR																
LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
LESS																
-40	2	6	11	3	2	1	1									26
-30	12	38	132	15	14	9	5	2	2	3	3	1				245
-20	14	118	547	111	93	50	46	33	27	9	10	4	5	3	1	1079
-10	3	30	721	75	69	63	48	43	24	15	9	4	1	1	1	609
10	3	7	60	25	20	21	30	36	22	12	9	3	4	1		257
20		1			1			3	1							6
30																
40																
TOTAL	34	200	971	229	212	152	130	117	76	39	27	14	10	9	2	2222

TABLE XX - contd.

COLLECTIVE PEAKS VS VELOCITY BY MISSION SEGMENT DESCNT														TOTAL		
LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
LESS																
-4C	1	1	4		3	1										10
-30	23	86	126	18	16	6	5	4								285
-20	68	141	135	17	16	13	14	10	7	2		1				424
-1C	71	8	4			3	4	3	1	3	1					98
1C	32	2							1	1						36
20																
30																
40																
TOTAL	195	241	269	35	35	21	23	17	9	6	1	1				853

TABLE XXI
COLLECTIVE STICK PEAKS VERSUS ROTOR
RPM BY MISSION SEGMENT

COLLECTIVE PEAKS VS RPM BY MISSION SEGMENT ASCENT						
LESS	210	220	230	240	250	TOTAL
LESS						
-4C			2			2
-30				1		1
-20		3	6		1	10
-10		73	97			170
1C	1	95	74			170
20	1	2	1			4
30						
4C						
TOTAL	2	175	179	1		357

COLLECTIVE PEAKS VS RPM BY MISSION SEGMENT MANUVR						
LESS	210	220	230	240	250	TOTAL
LESS						
-4C			22	4		26
-30		21	219	5		245
-20		201	870	8		1079
-10		213	395	1		609
1C		146	111			257
20		2	4			6
30						
4C						
TOTAL		583	1621	18		2222

COLLECTIVE PEAKS VS RPM BY MISSION SEGMENT DESCNT						
LESS	210	220	230	240	250	TOTAL
LESS						
-40		1	8	1		10
-30		39	243	3		285
-20		96	324	4		424
-1C		48	49	1		98
1C		27	9			36
20						
3C						
40						
TOTAL		211	633	9		853

TABLE XXII
GUST n_z VERSUS AIRSPEED BY MISSION
SEGMENT BY ALTITUDE BY GROSS WEIGHT

NZ GUST PEAKS VS VEL. BY MISS. SEG. ASCENT, ALT. 2000, WGT. 30000

	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2																	
0.8																	
0.7			2							1							3
0.6																	
0.5																	
0.4																	
0.2																	
LESS																	
TOTAL			2							1							3

NZ GUST PEAKS VS VEL. BY MISS. SEG. ASCENT, ALT. 2000, WGT. 32000

	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2	1																1
0.8																	
0.7				1													1
0.6																	
0.5																	
0.4																	
0.2																	
LESS																	
TOTAL	1		1														2

NZ GUST PEAKS VS VEL. BY MISS. SEG. MANUVR, ALT. 2000, WGT. 26000

	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2				1	1			1									3
0.8																	
0.7																	
0.6																	
0.5																	
0.4																	
0.2																	
LESS																	
TOTAL			1	1				1									3

TABLE XXII - contd.

NZ GUST PEAKS VS VEL. BY MISS. SEG. MANUVR. ALT. 2000. WGT. 20000																
LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																
2.2																
2.0																
1.8																
1.7																
1.6																
1.5																
1.4																
1.3			1		1											3
1.2			1	1												5
0.8																
0.7																
0.6																
0.5																
0.4																
0.2																
LESS																
TOTAL			2	1	1	1	1		2							8

NZ GUST PEAKS VS VEL. BY MISS. SEG. MANUVR. ALT. 2000. WGT. 30000																
LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																
2.2																
2.0																
1.8																
1.7																
1.6																
1.5																
1.4																
1.3																
1.2			1	2			1	1								1
0.8			1	2	1											4
0.7																
0.6																
0.5																
0.4																
0.2																
LESS																
TOTAL			2	4	1	1	2		1							11

NZ GUST PEAKS VS VEL. BY MISS. SEG. MANUVR. ALT. 2000. WGT. 32000																
LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																
2.2																
2.0																
1.8																
1.7																
1.6																
1.5																
1.4																
1.3																
1.2			1													1
0.8																
0.7																
0.6																
0.5																
0.4																
0.2																
LESS																
TOTAL			1													1

TABLE XXII - contd.

NZ GUST PEAKS VS VEL. BY MISS. SEG. MANUVR. ALT. 5000, WGT. 26000

	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2																	
0.8																	
0.7																	
0.6																	1
0.5																	
0.4																	
0.2																	
LESS																	1
TOTAL																	1

NZ GUST PEAKS VS VEL. BY MISS. SFG. MANUVR. ALT. 5000, WGT. 30000

	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2																	3
0.8																	
0.7																	1
0.6																	
0.5																	
0.4																	
0.2																	
LESS																	
TOTAL					1	1	1		1								4

NZ GUST PEAKS VS VEL. BY MISS. SEG. DESCNT. ALT. 2000, WGT. 30000

	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2																	
0.8																	
0.7																	1
0.6																	
0.5																	
0.4																	
0.2																	
LESS																	1
TOTAL																	1

NZ GUST PEAKS VS VEL. BY MISS. SEG. DESCNT. ALT. 2000, WGT. 32000

	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2																	
0.8																	
0.7																	1
0.6																	
0.5																	
0.4																	
0.2																	
LESS																	
TOTAL																	1

TABLE XXIII
GUST n_z VERSUS μ BY MISSION SEGMENT
BY ALTITUDE BY C_T/σ

NZ GUST PEAKS VS MU BY MISS. SEG. ASCENT. ALT. 2000. CT/S 0.19

LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
2.4									
2.2									
2.0									
1.8									
1.7									
1.6									
1.5									
1.4									
1.3									
1.2			1						1
0.8									
0.7					3		1		4
0.6									
0.5									
0.4									
0.2									
LESS									
TOTAL			1		3		1		5

NZ GUST PEAKS VS MU BY MISS. SEG. MANUVR. ALT. 2000. CT/S 0.12

LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
2.4									
2.2									
2.0									
1.8									
1.7									
1.6									
1.5									
1.4									
1.3									
1.2					2	3	1		6
0.8									
0.7									
0.6									
0.5									
0.4									
0.2									
LESS									
TOTAL					2	3	1		6

NZ GUST PEAKS VS MU BY MISS. SEG. MANUVR. ALT. 2000. CT/S 0.15

LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
2.4									
2.2									
2.0									
1.8									
1.7									
1.6									
1.5									
1.4									
1.3									
1.2					1	3			4
0.8					5	3	1		9
0.7					3	1			4
0.6									
0.5									
0.4									
0.2									
LESS									
TOTAL					9	7	1		17

NZ GUST PEAKS VS MU BY MISS. SEG. MANUVR. ALT. 5000. CT/S 0.19

LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
2.4									
2.2									
2.0									
1.8									
1.7									
1.6									
1.5									
1.4									
1.3									
1.2						3			3
0.8									
0.7					1				1
0.6						1			1
0.5									
0.4									
0.2									
LESS									
TOTAL					1	4			5

TABLE XXIII - contd.

	N _Z GUST PEAKS VS MU BY MISS. SEG. DESCNT, ALT. 2000. CT/S 0.15									
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
2.4										
2.2										
2.0										
1.8										
1.7										
1.6										
1.5										
1.4										
1.3										
1.2										
0.8										
0.7					1	1				2
0.6										
0.5										
0.4										
0.2										
LESS										
TOTAL					1	1				2

TABLE XXIV
GUST n_Z VERSUS μ BY MISSION SEGMENT

	N _Z GUST PEAKS VS MU BY MISS. SEG. ASCENT									
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
2.4										
2.2										
2.0										
1.8										
1.7										
1.6										
1.5										
1.4										
1.3										
1.2			1							1
0.8										
0.7					3		1			4
0.6										
0.5										
0.4										
0.2										
LESS										
TOTAL			1		3		1			5

	N _Z GUST PEAKS VS MU BY MISS. SEG. MANIWR									
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
2.4										
2.2										
2.0										
1.8										
1.7										
1.6										
1.5										
1.4										
1.3					1	3				4
1.2					7	9	2			18
0.8										
0.7					4	1				5
0.6						1				1
0.5										
0.4										
0.2										
LESS										
TOTAL					12	14	2			28

TABLE XXIV - contd.

	NZ GUST PEAKS VS. MU BY MISS. SEG. DESCNT									
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
2.4										
2.2										
2.0										
1.8										
1.7										
1.6										
1.5										
1.4										
1.3										
1.2										
0.8										
0.7						1	1			2
0.6										
0.5										
0.4										
0.2										
LESS										
TOTAL						1	1			2

TABLE XXV
GUST n_z VERSUS AIRSPEED BY MISSION SEGMENT

	NZ GUST PEAKS VS. VEL. BY MISS. SEG. ASCENT																
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2		1															1
0.8																	
0.7			3						1								4
0.6																	
0.5																	
0.4																	
0.2																	
LESS																	
TOTAL	1		3						1								5

	NZ GUST PEAKS VS. VEL. BY MISS. SEG. MANUVR																
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3				1		1	1	1									4
1.2			4	4	1	2	3	1	3								10
0.8																	5
0.7			1	3	1			1									1
0.6																	
0.5																	
0.4																	
0.2																	
LESS																	
TOTAL			6	7	3	3	5	1	3								28

	NZ GUST PEAKS VS. VEL. BY MISS. SEG. DESCNT																
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2																	
0.8																	
0.7			1					1									2
0.6																	
0.5																	
0.4																	
0.2																	
LESS																	
TOTAL			1					1									2

TABLE XXVI
GUST n_z VERSUS μ

	NZ GUST PEAKS VS MU COMPOSITE									TOTAL
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	
2.4										
2.2										
2.0										
1.8										
1.7										
1.6										
1.5										
1.4										
1.3					1	3				4
1.2			1		7	9	2			19
0.8										
0.7					8	2	1			11
0.6						1				1
0.5										
0.4										
0.2										
LESS										
TOTAL			1		16	15	3			35

TABLE XXVII
GUST n_z VERSUS AIRSPEED

	NZ GUST PEAKS VS VELOCITY COMPOSITE															TOTAL	
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135		140
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3			1		1	1	1										4
1.2	1		4	4	1	2	3	1	3								19
0.8																	
0.7			5	3	1		1		1								11
0.6							1										1
0.5																	
0.4																	
0.2																	
LESS																	
TOTAL	1		10	7	3	3	6	1	4								35

**TABLE XXVII
 MANEUVER n_z VERSUS AIRSPEED BY MISSION
 SEGMENT BY ALTITUDE BY GROSS WEIGHT**

NZ MANEUVERS	VS VEL. BY MISS. SEG. ASCENT, ALT. LESS, WGT. 30000															TOTAL	
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135		140
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2								1									1
0.8																	
0.7																	
0.6																	
0.5																	
0.4																	
0.2																	
LESS																	
TOTAL								1									1

NZ MANEUVERS	VS VEL. BY MISS. SEG. ASCENT, ALT. LESS, WGT. 32000															TOTAL	
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135		140
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2		1															1
0.8																	
0.7																	
0.6																	
0.5																	
0.4																	
0.2																	
LESS																	
TOTAL		1															1

NZ MANEUVERS	VS VEL. BY MISS. SEG. ASCENT, ALT. 1000, WGT. 26000															TOTAL	
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135		140
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3				2													2
1.2																	
0.8																	
0.7																	
0.6																	
0.5																	
0.4																	
0.2																	
LESS																	
TOTAL				2													2

NZ MANEUVERS	VS VEL. BY MISS. SEG. ASCENT, ALT. 1000, WGT. 28000															TOTAL	
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135		140
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2																	
0.8																	
0.7																	
0.6																	
0.5																	
0.4																	
0.2																	
LESS																	
TOTAL																	1

TABLE XXVIII - contd.

NZ MANEUVERS VS VEL. BY MISS. SEG. ASCENT. ALT. 1000. WGT. 30000		40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4	LESS																
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2			3					1									4
0.8																	1
0.7				1													
0.6																	
0.5																	
0.4																	
0.2																	
LESS																	5
TOTAL			3	1				1									5

NZ MANEUVERS VS VEL. BY MISS. SEG. ASCENT. ALT. 1000. WGT. 32000		40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4	LESS																
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2			1		1			1									3
0.8																	
0.7			1	1													2
0.6																	
0.5																	
0.4																	
0.2																	
LESS																	5
TOTAL			2	1	1			1									5

NZ MANEUVERS VS VEL. BY MISS. SEG. ASCENT. ALT. 2000. WGT. 20000		40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4	LESS																
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3						1											1
1.2																	
0.8																	
0.7																	
0.6																	
0.5																	
0.4																	
0.2																	
LESS																	1
TOTAL						1											1

NZ MANEUVERS VS VEL. BY MISS. SEG. ASCENT. ALT. 2000. WGT. 30000		40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4	LESS																
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2		1		2	2												5
0.8																	
0.7				4	2			1	1								8
0.6																	
0.5																	
0.4																	
0.2																	
LESS																	13
TOTAL		1		6	4			1	1								13

TABLE XXVIII - contd.

NZ MANEUVERS VS VEL. BY MISS. SEG. ASCENT. ALT. 2000. WGT. 32000																	
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2																	
0.8	1	1	0	1				1									13
0.8					1	1	2										6
0.7			2														1
0.6					1												
0.5																	
0.4																	
0.2																	
LESS																	
TOTAL	1	1	10	1	2	1	3		1								20

NZ MANEUVERS VS VEL. BY MISS. SEG. ASCENT. ALT. 5000. WGT. 30000																	
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2																	
0.8																	
0.7										1							1
0.6																	
0.5																	
0.4																	
0.2																	
LESS																	
TOTAL								1									1

NZ MANEUVERS VS VEL. BY MISS. SEG. ASCENT. ALT. 5000. WGT. 32000																	
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2																	
0.8																	
0.7																	
0.6						2				1							3
0.5																	
0.4																	
0.2																	
LESS																	
TOTAL						2				1							3

NZ MANEUVERS VS VEL. BY MISS. SEG. MANUVR. ALT. LESS. WGT. 26000																	
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2																	
0.8																	
0.7																	
0.6																	
0.5																	
0.4																	
0.2																	
LESS																	
TOTAL		1	2		2	1	2	5	2	2			1				18

TABLE XXVIII - contd.

M2 MANEUVERS VS VEL. BY MISS. SEG. MANUVR. ALT. LESS. WGT. 28000																	
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5			1														1
1.4						1											1
1.3			5		1		1	2	1	1							11
1.2			15	10	12	13	14	11	2	1	2	2					82
0.8																	
0.7			1						1								2
0.6						1											1
0.5																	
0.4																	
0.2																	
LESS																	
TOTAL		22	10	13	15	15	13	4	2	2	2						98

M2 MANEUVERS VS VEL. BY MISS. SEG. MANUVR. ALT. LESS. WGT. 30000																	
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2			1	12	6	9	6		3								37
0.8																	
0.7				2					1								3
0.6																	
0.5																	
0.4																	
0.2																	
LESS																	
TOTAL		1	14	6	9	6		4									40

M2 MANEUVERS VS VEL. BY MISS. SEG. MANUVR. ALT. 1000, WGT. 26000																	
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2									1		1						2
0.8																	
0.7							1										1
0.6																	
0.5																	
0.4																	
0.2																	
LESS																	
TOTAL						1		1		1							3

M2 MANEUVERS VS VEL. BY MISS. SEG. MANUVR. ALT. 1000, WGT. 28000																	
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4										1							2
1.3									1	1	1		3	1	1		10
1.2		1	4	3	4	2	1	2	3	3		1	1	1			36
0.8																	
0.7						1				1			1				3
0.6																	
0.5																	
0.4																	
0.2																	
LESS																	
TOTAL		1	7	9	4	3	6	3	6	6		6	2	2			57

TABLE XXVIII - contd.

NZ MANEUVERS		VS VEL.		BY MISS.		SEGR.		MANUVR.		ALT.		1000.		WGT.		30000		TOTAL
LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140			
2.4																		
2.2																		
2.0																		
1.8																		
1.7																		
1.6																		
1.5																		
1.4									1									1
1.3		1	3	1	2	3	2	2	1	2	1	2						20
1.2		2	4	6	5	4	5	3	4	3	1	1	3	3	1			49
0.8																		
0.7			1	2	2	3	2	2			1	2						15
0.6		1							1									2
0.5																		
0.4																		
0.2																		
LESS																		
TOTAL		4	12	9	9	10	10	7	5	5	3	5	3	3	1			87

NZ MANEUVERS		VS VEL.		BY MISS.		SEGR.		MANUVR.		ALT.		1000.		WGT.		32000		TOTAL
LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140			
2.4																		
2.2																		
2.0																		
1.8																		
1.7																		
1.6																		
1.5																		
1.4					2													2
1.3					1	2												4
1.2		1		1														
0.8																		
0.7																		1
0.6					1													
0.5																		
0.4																		
0.2																		
LESS																		
TOTAL		1		4	2													7

NZ MANEUVERS		VS VEL.		BY MISS.		SEGR.		MANUVR.		ALT.		2000.		WGT.		26000		TOTAL
LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140			
2.4																		
2.2																		
2.0																		
1.8																		
1.7																		
1.6																		
1.5																		
1.4																		
1.3		1	10	1	1	3	1		1	3	1							4
1.2		9	31	17	8	5	9		2	2	1	1	1					12
0.8																		23
0.7		1	12	5	6	3	2											29
0.6		1	2															3
0.5			1															1
0.4																		
0.2																		
LESS																		
TOTAL		1	11	58	23	18	14	15	6	4	6	3	1	1				161

NZ MANEUVERS		VS VEL.		BY MISS.		SEGR.		MANUVR.		ALT.		2000.		WGT.		28000		TOTAL
LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140			
2.4																		
2.2																		
2.0																		
1.8									1									1
1.7									1									2
1.6																		
1.5																		
1.4																		
1.3		2	2	1	1	1	1		1	1	1	4						10
1.2			8	5	5	3	6	4	9	3	7	2	3	1				59
0.8																		
0.7		1	41	8	21	18	13	14	13	11	13	4	5	2				175
0.6		3	31	20	67	71	65	46	35	28	23	17	11	6	3	1	1	611
0.5																		
0.4		3	12	6	15	17	17	7	6	5	1	1						158
0.2			3	14	3	1	1		2									25
0.5			1		1													4
0.4																		
0.2																		
LESS																		
TOTAL		7	48	338	100	118	104	75	62	61	43	36	14	12	4	1		1058

TABLE XXVIII - contd.

NZ MANEUVERS VS VEL. BY MISS. SEG. MANUVR. ALT. 2000. WGT. 30000																	
LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL	
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6									1						1	2	
1.5					2				2		1					5	
1.4					2			1	1							5	
1.4					4			4	1							15	
1.3		1	9	4	6	8	4	9	8	8	6	1	2			77	
1.2		7	61	26	17	26	31	18	15	20	9	7	3	2		259	
1.2		45	282	105	91	109	79	73	49	48	13	16	2	6	3	916	
0.8																	
0.7	2	23	101	25	30	25	17	16	6	4	4	2				252	
0.6			21	2	3	4		1	1							32	
0.5			1	1	2											4	
0.4																	
0.2																	
LESS																	
TOTAL	4	76	475	164	151	172	132	112	74	78	46	34	18	16	7	3	1567

NZ MANEUVERS VS VEL. BY MISS. SEG. MANUVR. ALT. 2000. WGT. 32000																
LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																
2.2																
2.0																
1.8																
1.7																
1.6																
1.5																
1.4									1							1
1.3				1				1	1							2
1.2			4	5	7	1	3	1	1	1						23
0.8																
0.7		1	3	1			3	2								10
0.6							1									1
0.5																
0.4																
0.2																
LESS																
TOTAL	1	7	7	7	4	4	5	1	1							37

NZ MANEUVERS VS VEL. BY MISS. SEG. MANUVR. ALT. 5000. WGT. 26000																
LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																
2.2																
2.0																
1.8																
1.7																
1.6																
1.5																
1.4																
1.4			1				1									1
1.3			1		2											2
1.2			7	6	4	2	5	3	7	2						31
0.8																
0.7				1	1	2										4
0.6		1				1										2
0.5																
0.4																
0.2																
LESS																
TOTAL	1	9	7	7	6	6	3	2	2							43

NZ MANEUVERS VS VEL. BY MISS. SEG. MANUVR. ALT. 5000. WGT. 28000																
LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																
2.2																
2.0																
1.8																
1.7																
1.6																
1.5					3	1				1						6
1.4					1					1				1		6
1.4			1		4					2						6
1.3			7		2					3						20
1.2			3	10	11	10	11	12	11	1	1	2				89
0.8																
0.7		2	16	3	3	1	3	1	2							31
0.6			2													3
0.5			1													1
0.4																
0.2																
LESS																
TOTAL	1	5	45	14	16	18	16	16	15	3	6			1		156

TABLE XXVIII - contd.

	NZ MANEUVERS VS VEL. BY MISS. SFG. MANIWR. ALT. 5000. WGT. 30000																
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2																	
1.1																	
1.0																	
0.8																	
0.7																	
0.6																	
0.5																	
0.4																	
0.2																	
LESS																	
TOTAL		10	54	23	29	20	17	15	5	5	2	4	3	2		2	191

	NZ MANEUVERS VS VEL. BY MISS. SFG. MANIWR. ALT. 5000. WGT. 32000																
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2																	
1.1																	
1.0																	
0.8																	
0.7																	
0.6																	
0.5																	
0.4																	
0.2																	
LESS																	
TOTAL																	1

	NZ MANEUVERS VS VEL. BY MISS. SFG. DESCNT. ALT. 1000. WGT. 30000																
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2																	
1.1																	
1.0																	
0.8																	
0.7																	
0.6																	
0.5																	
0.4																	
0.2																	
LESS																	
TOTAL																	1

	NZ MANEUVERS VS VEL. BY MISS. SFG. DESCNT. ALT. 1000. WGT. 25000																
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2																	
1.1																	
1.0																	
0.8																	
0.7																	
0.6																	
0.5																	
0.4																	
0.2																	
LESS																	
TOTAL																	1

TABLE XXVIII - contd.

NZ MANEUVERS VS VEL. BY MISS. SEG. DESCNT. ALT. 1000. WGT. 20000																
LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																
2.2																
2.0																
1.8																
1.7																
1.6																
1.5																
1.4																
1.3																
1.2			1		1											2
0.8																1
0.7						1										
0.6																
0.5																
0.4																
0.2																
LESS																1
TOTAL			1		1	1										3

NZ MANEUVERS VS VEL. BY MISS. SEG. DESCNT. ALT. 1000. WGT. 30000																
LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																
2.2																
2.0																
1.8																
1.7																
1.6																
1.5																
1.4																
1.3																
1.2		2	3	1												6
0.8						1										1
0.7																
0.6																
0.5																
0.4																
0.2																
LESS																7
TOTAL		2	3	1	1											7

NZ MANEUVERS VS VEL. BY MISS. SEG. DESCNT. ALT. 1000. WGT. 32000																
LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																
2.2																
2.0																
1.8																
1.7																
1.6																
1.5																
1.4																
1.3			1													1
1.2			2	1												3
0.8																
0.7																
0.6																
0.5																
0.4																
0.2																
LESS																4
TOTAL			3	1												4

NZ MANEUVERS VS VEL. BY MISS. SEG. DESCNT. ALT. 2000. WGT. 26000																
LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																
2.2																
2.0																
1.8																
1.7																
1.6																
1.5																
1.4																
1.3																
1.2		1	3		2	1	1									8
0.8																
0.7		1	1	1	2	1	1									7
0.6																
0.5																
0.4																
0.2																
LESS																15
TOTAL		2	4	1	4	2	2									15

TABLE XXVIII - contd.

NZ MANEUVERS VS VEL. BY MISS. SEG. DESCNT. ALT. 2000. WGT. 24000																	
LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL	
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2		2		1		1	2	1	1							4	
0.8																	
0.7						1	1	1	1	2						5	
0.6																	
0.5																	
0.4																	
0.2																	
LESS																	
TOTAL	2		1		2	1	2	2	2							14	

NZ MANEUVERS VS VEL. BY MISS. SEG. DESCNT. ALT. 2000. WGT. 30000																
LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																
2.2																
2.0																
1.8																
1.7																
1.6																
1.5																
1.4																1
1.3			1													2
1.2	1	9	6	1	5	4	2		2							29
0.8																
0.7				1		2	2									5
0.6																
0.5																
0.4																
0.2																
LESS																
TOTAL	1	10	6	1	6	4		2								37

NZ MANEUVERS VS VEL. BY MISS. SEG. DESCNT. ALT. 2000. WGT. 32000																
LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																
2.2																
2.0																
1.8																
1.7																
1.6																
1.5																
1.4																
1.3																1
1.2	1	1	1													5
0.8																
0.7		2	2													4
0.6																
0.5																
0.4																
0.2																
LESS																
TOTAL	1	3	6													10

NZ MANEUVERS VS VEL. BY MISS. SEG. DESCNT. ALT. 5000. WGT. 27000																
LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																
2.2																
2.0																
1.8																
1.7																
1.6																
1.5																
1.4																
1.3																
1.2																
0.8																
0.7																
0.6																
0.5																
0.4																
0.2																
LESS																
TOTAL									1							1

TABLE XXVIII - contd.

N2 MANEUVERS VS VEL. BY MISS. SFG. DESCNT. ALT. 5000. WGT. 24000																	
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2																	
1.1																	
1.0																	
0.9																	
0.8									1	1	1						3
0.7																	
0.6																	
0.5																	
0.4																	
0.3																	
0.2																	
0.1																	
LESS								1	1	1							3
TOTAL								1	1	1							3

N2 MANEUVERS VS VEL. BY MISS. SFG. DESCNT. ALT. 5000. WGT. 30000																	
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2										1							1
1.1																	
1.0																	
0.9																	
0.8																	
0.7									1				1				2
0.6																	
0.5																	
0.4																	
0.3																	
0.2																	
0.1																	
LESS																	
TOTAL									1	1							3

N2 MANEUVERS VS VEL. BY MISS. SFG. STEADY. ALT. LESS. WGT. 30000																	
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2																	
1.1						1				1							2
1.0																	
0.9																	
0.8																	
0.7																	
0.6																	
0.5																	
0.4																	
0.3																	
0.2																	
0.1																	
LESS						2				1							3
TOTAL						2				1							3
TIP	4.2	2.8	4.2	0.6	0.5	1.4	0.9	1.4	1.0	0.	0.	0.	0.	0.	0.	0.	17.1

N2 MANEUVERS VS VEL. BY MISS. SFG. STEADY. ALT. 1000. WGT. 30000																	
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2																	
1.1																	
1.0																	
0.9																	
0.8																	
0.7																	
0.6																	
0.5																	
0.4																	
0.3																	
0.2																	
0.1																	
LESS																	
TOTAL									1		1	1					4
TIP	2.2	0.9	5.7	4.8	3.0	3.6	6.1	9.1	7.9	5.7	3.5	7.0	0.6	0.2	0.	0.	60.4

TABLE XXVIII - contd.

	N2 MANEUVERS VS VEL. BY MISS, SEG. STEADY, ALT. 2000, WGT. 24000																
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2																	
0.8																	
0.7					1												1
0.6																	
0.5																	
0.4																	
0.2																	
LESS																	
TOTAL					1												1
TIME	1.4	0.	0.	0.4	2.1	6.9	8.2	10.0	14.9	6.7	0.6	0.	0.	0.	0.	0.	51.1

	N2 MANEUVERS VS VEL. BY MISS, SEG. STEADY, ALT. 2000, WGT. 24000																
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2					6	1		1									8
0.8																	
0.7								1		1							2
0.6																	
0.5																	
0.4																	
0.2																	
LESS																	
TOTAL					6	1		2		1							10
TIME	6.3	0.8	10.9	14.4	20.5	24.8	42.6	43.4	35.1	21.2	3.8	0.8	0.	0.	0.	0.	274.7

	N2 MANEUVERS VS VEL. BY MISS, SEG. STEADY, ALT. 2000, WGT. 30000																
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2			2	1	1	1	1	2	1	1	1						13
0.8																	
0.7						2			2	5	2						11
0.6											1						1
0.5																	
0.4																	
0.2																	
LESS																	
TOTAL			2	1	1	3	1	2	5	6	4						25
TIME	52.0	3.3	83.3	61.7	90.5	104.6	159.8	275.2	189.7	78.0	14.9	2.0	0.	0.	0.	0.	1069.5

	N2 MANEUVERS VS VEL. BY MISS, SEG. STEADY, ALT. 2000, WGT. 32000																
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2						1		1	1	1							4
0.8																	
0.7						1											1
0.6																	
0.5																	
0.4																	
0.2																	
LESS																	
TOTAL						2		1	1	1							5
TIME	30.9	1.0	41.5	24.0	33.7	37.7	44.5	78.6	48.7	17.8	1.5	0.	0.	0.	0.	0.	369.0

TABLE XXVIII - contd.

NZ MANEUVERS VS VEL. BY MISS. SEG. STEADY. ALT. 5000. WGT. 20000																	
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2																	
0.8																	
0.7								1									1
0.6																	
0.5																	
0.4																	
0.2																	
LESS																	
TOTAL								1									1
TIME	0.	0.	1.4	1.6	3.1	3.7	7.5	7.1	15.5	11.5	0.4	0.	0.	0.	0.	0.	51.7

NZ MANEUVERS VS VEL. BY MISS. SEG. STEADY. ALT. 5000. WGT. 28000																	
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2							1										1
0.8																	
0.7								2									2
0.6																	
0.5																	
0.4																	
0.2																	
LESS																	
TOTAL						1	2										3
TIME	0.	0.	2.5	6.4	11.1	22.0	30.4	32.0	32.0	10.7	3.5	0.1	0.	0.	0.	0.	150.7

NZ MANEUVERS VS VEL. BY MISS. SEG. STEADY. ALT. 5000. WGT. 30000																	
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2																	
0.8																	
0.7																	
0.6																	
0.5																	
0.4																	
0.2																	
LESS																	
TOTAL			1		1	4		1		1							8
TIME	0.	0.5	74.3	59.7	91.9	122.2	132.1	146.0	117.7	34.8	3.8	0.6	0.	0.	0.	0.	783.8

TABLE XXVIII - contd.

NZ MANEUVERS VS VEL. BY MISS. SEG. STEADY, ALT. 5000, WGT. 32000																	
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2																	
0.8																	
0.7						1											1
0.6																	
0.5																	
0.4																	
0.2																	
LESS																	
TOTAL						1											1
TIME	0.	0.	14.5	13.2	23.0	24.5	25.4	27.6	30.3	5.8	1.8	0.	0.	0.	0.	0.	166.2

TABLE XXIX
 MANEUVER n_z VERSUS μ BY MISSION SEGMENT
 BY ALTITUDE BY C_T/σ

NZ MANEUVERS VS μ BY MISS. SEG. ASCENT, ALT. LESS, C_T/σ 0.15										
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
2.4										
2.2										
2.0										
1.8										
1.7										
1.6										
1.5										
1.4										
1.3										
1.2					1		1			2
0.8										
0.7										
0.6										
0.5										
0.4										
0.2										
LESS										
TOTAL					1		1			2

NZ MANEUVERS VS μ BY MISS. SEG. ASCENT, ALT. 1000, C_T/σ 0.12										
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
2.4										
2.2										
2.0										
1.8										
1.7										
1.6										
1.5										
1.4										
1.3						2				2
1.2										
0.8										
0.7										
0.6										
0.5										
0.4										
0.2										
LESS										
TOTAL						2				2

TABLE XXIX - contd.

	NZ MANEUVERS VS MU BY MISS. SFG. ASCENT, ALT. 1000, CT/S 0.15									
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
2.4										
2.2										
2.0										
1.8										
1.7										
1.6										
1.5										
1.4										
1.3										
1.2				1	5	2				8
0.8										
0.7			1		2					3
0.6										
0.5										
0.4										
0.2										
LESS										
TOTAL			1	1	7	2				11

	NZ MANEUVERS VS MU BY MISS. SFG. ASCENT, ALT. 2000, CT/S 0.15									
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
2.4										
2.2										
2.0										
1.8										
1.7										
1.6										
1.5										
1.4										
1.3					1					1
1.2				1	13	1	1			16
0.8										
0.7				1	7	6				14
0.6						1				1
0.5										
0.4										
0.2										
LESS										
TOTAL			2	2	21	8	1			34

	NZ MANEUVERS VS MU BY MISS. SFG. ASCENT, ALT. 5000, CT/S 0.15									
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
2.4										
2.2										
2.0										
1.8										
1.7										
1.6										
1.5										
1.4										
1.3										
1.2										
0.8										
0.7						3	1			4
0.6										
0.5										
0.4										
0.2										
LESS										
TOTAL						3	1			4

	NZ MANEUVERS VS MU BY MISS. SFG. MANUVR, ALT. LESS, CT/S 0.12									
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
2.4										
2.2										
2.0										
1.8										
1.7										
1.6										
1.5					1					1
1.4						1				1
1.3					5	7	2			14
1.2				2	33	69	9			113
0.8										
0.7					2	1	2			5
0.6						1				1
0.5										
0.4										
0.2										
LESS										
TOTAL			2	41	79	13				135

TABLE XXIX - contd.

	M7 MANEUVERS VS MU BY MISS. SEG. MANUVR. ALT. 1550, CT/S 0.15									
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
2.4										
2.2										
2.0										
1.8										
1.7										
1.6										
1.5										
1.4										
1.3										
1.2				1	10	8				19
0.8										
0.7					1	1				2
0.6										
0.5										
0.4										
0.2										
LESS										
TOTAL				1	11	9				21

	M7 MANEUVERS VS MU BY MISS. SEG. MANUVR. ALT. 1000, CT/S 0.12									
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
2.4										
2.2										
2.0										
1.8										
1.7										
1.6										
1.5										
1.4						1				1
1.3				1	1	3	3			8
1.2				1	6	9	8	2		26
0.8										
0.7						2				2
0.6										
0.5										
0.4										
0.2										
LESS										
TOTAL				2	7	15	11	2		37

	M7 MANEUVERS VS MU BY MISS. SEG. MANUVR. ALT. 1000, CT/S 0.15									
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
2.4										
2.2										
2.0										
1.8										
1.7										
1.6										
1.5										
1.4						1	1			2
1.3				2	7	10	10	1		30
1.2				4	14	27	11	5		65
0.8										
0.7					4	8	5			17
0.6				1	1	1				3
0.5										
0.4										
0.2										
LESS										
TOTAL				7	30	47	27	6		117

	M7 MANEUVERS VS MU BY MISS. SEG. MANUVR. ALT. 2000, CT/S 0.12									
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
2.4										
2.2										
2.0										
1.8										
1.7										
1.6						1				1
1.5						3	1			5
1.4						6	12	6	1	25
1.3				1	3	24	11	18	2	59
1.2					17	69	47	17	3	153
0.8										
0.7					4	15	15	2		36
0.6					4					4
0.5						2			1	3
0.4										
0.2										
LESS										
TOTAL				1	24	117	89	44	7	286

TABLE XXIX - contd.

NZ MANEUVERS VS MU BY MISS. SEG. MANUVR, ALT. 2000, CT/S 0.15										
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
2.4										
2.2										
2.0										
1.8						1				1
1.7						2				4
1.6						4		1		9
1.5						6		17	5	32
1.4				4	22	42	44	12		124
1.3				19	105	141	98	17		400
1.2	1	0	110	507	585	177	14			1486
0.8										
0.7			0	57	109	132	26	1		413
0.6			2	8	33	12	2			57
0.5					4	1	1			6
0.4										
0.2										
LESS										
TOTAL		1	10	198	946	946	169	54		2532

NZ MANEUVERS VS MU BY MISS. SEG. MANUVR, ALT. 5000, CT/S 0.12										
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
2.4										
2.2										
2.0										
1.8										
1.7										
1.6										
1.5						1				1
1.4					1					1
1.3							1			1
1.2					1					1
0.8										
0.7				1	1					2
0.6										
0.5										
0.4										
0.2										
LESS										
TOTAL				1	3	1	1			6

NZ MANEUVERS VS MU BY MISS. SEG. MANUVR, ALT. 5000, CT/S 0.15										
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
2.4										
2.2										
2.0										
1.8										
1.7										
1.6										
1.5						4	1	1		6
1.4					2	6	7			15
1.3					17	15	7			39
1.2				12	82	120	20	2	1	237
0.8										
0.7				10	36	29	3	1		79
0.6			2		4	2				8
0.5					1					1
0.4										
0.2										
LESS										
TOTAL			2	22	142	176	30	4	1	385

NZ MANEUVERS VS MU BY MISS. SEG. DESCNT, ALT. 1555, CT/S 0.15										
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
2.4										
2.2										
2.0										
1.8										
1.7										
1.6										
1.5										
1.4										
1.3					1					1
1.2										
0.8										
0.7										
0.6										
0.5										
0.4										
0.2										
LESS										
TOTAL					1					1

TABLE XXIX - contd.

NZ MANEUVERS VS MU BY MISS. SEG. DESCNT, ALT. 1000, CT/S 0.12										
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
2.4										
2.2										
2.0										
1.8										
1.7										
1.6										
1.5										
1.4										
1.3										
1.2					2					2
0.8										
0.7						1	1			2
0.6										
0.5										
0.4										
0.2										
LESS										
TOTAL					2	1	1			4

NZ MANEUVERS VS MU BY MISS. SEG. DESCNT, ALT. 1000, CT/S 0.15										
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
2.4										
2.2										
2.0										
1.8										
1.7										
1.6										
1.5										
1.4										
1.3					1					1
1.2				2	6	1				9
0.8										
0.7						1				1
0.6										
0.5										
0.4										
0.2										
LESS										
TOTAL				2	7	2				11

NZ MANEUVERS VS MU BY MISS. SEG. DESCNT, ALT. 2000, CT/S 0.12										
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
2.4										
2.2										
2.0										
1.8										
1.7										
1.6										
1.5										
1.4										
1.3										
1.2				1	5	1				7
0.8										
0.7				1	2	3				6
0.6										
0.5										
0.4										
0.2										
LESS										
TOTAL				2	7	4				13

NZ MANEUVERS VS MU BY MISS. SEG. DESCNT, ALT. 2000, CT/S 0.15										
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
2.4										
2.2										
2.0										
1.8										
1.7										
1.6										
1.5										
1.4					1					1
1.3					2	1				3
1.2		1		4	10	17	3			45
0.8										
0.7				3	2	8	3			16
0.6										
0.5										
0.4										
0.2										
LESS										
TOTAL		1		7	23	26	6			63

TABLE XXIX - contd.

NZ MANEUVERS VS MU BY MISS. SEG. RESCHT. ALT. 5000, CT/S 0.15										
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
2.4										
2.2										
2.0										
1.8										
1.7										
1.6										
1.5										
1.4										
1.3										
1.2						1				1
0.8										
0.7						2	4			6
0.6										
0.5										
0.4										
0.2										
LESS										
TOTAL						3	4			7

NZ MANEUVERS VS MU BY MISS. SEG. STEADY, ALT. LESS, CT/S 0.15										
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
2.4										
2.2										
2.0										
1.8										
1.7										
1.6										
1.5										
1.4										
1.3										
1.2						2				2
0.8										
0.7										
0.6						1				1
0.5										
0.4										
0.2										
LESS										
TOTAL						3				3
TIME	0.1	2.2	1.4	2.2	1.5	3.3	0.1	0.	0.	10.9

NZ MANEUVERS VS MU BY MISS. SEG. STEADY, ALT. 1000, CT/S 0.15										
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
2.4										
2.2										
2.0										
1.8										
1.7										
1.6										
1.5										
1.4										
1.3										
1.2							2			2
0.8										
0.7						1				1
0.6							1			1
0.5										
0.4										
0.2										
LESS										
TOTAL						1	3			4
TIME	0.	3.1	1.4	0.2	11.4	23.7	35.2	0.2	0.	75.1

NZ MANEUVERS VS MU BY MISS. SEG. STEADY, ALT. 2000, CT/S 0.12										
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
2.4										
2.2										
2.0										
1.8										
1.7										
1.6										
1.5										
1.4										
1.3										
1.2										
0.8										
0.7						1				1
0.6										
0.5										
0.4										
0.2										
LESS										
TOTAL						1				1
TIME	0.	1.6	0.	0.	3.4	10.4	3.5	0.	0.	26.0

TABLE XXIX - contd.

	NZ MANEUVERS VS MU BY MISS. SEG. STEADY, ALT. 2000, CT/S 0.15									
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
2.4										
2.2										
2.0										
1.8										
1.7										
1.6										
1.5										
1.4										
1.3										
1.2					6	12	7			25
0.8						4	10			14
0.7							1			1
0.6										
0.5										
0.4										
0.2										
LESS										
TOTAL					6	16	18			40
TIME	22.7	62.1	9.2	8.7	224.6	979.7	380.3	0.	0.	1497.5

	NZ MANEUVERS VS MU BY MISS. SEG. STEADY, ALT. 5000, CT/S 0.15									
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
2.4										
2.2										
2.0										
1.8										
1.7										
1.6										
1.5										
1.4										
1.3										
1.2					1	6				7
0.8						5	1			6
0.7										
0.6										
0.5										
0.4										
0.2										
LESS										
TOTAL					1	11	1			13
TIME	0.	0.	0.	1.8	172.9	742.7	230.8	0.	0.	1148.3

TABLE XXX
MANEUVER n_z VERSUS μ BY MISSION SEGMENT

	NZ MANEUVERS VS MU BY MISS. SEG. ASCENT									
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
2.4										
2.2										
2.0										
1.8										
1.7										
1.6										
1.5										
1.4										
1.3					3					3
1.2			2	3	10	4	1			20
0.8			1	1	9	9	1			21
0.7						1				1
0.6										
0.5										
0.4										
0.2										
LESS										
TOTAL			3	4	30	14	2			53

TABLE XXX - contd.

	NZ MANEUVERS VS MU BY MISS. SEG. MANUVR									
	LFSS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
2.4										
2.2										
2.0										
1.8										
1.7					1	2				3
1.6					1	5		1		7
1.5					6	14	19	6		45
1.4			4	31	63	98	13			169
1.3		1	25	159	207	139	20			551
1.2		1	8	147	406	865	242	30	1	2100
0.8										
0.7			8	72	248	188	38	2		556
0.6			4	13	34	16	2			73
0.5					7	1	1	1		10
0.4										
0.2										
LESS										
TOTAL		1	21	261	1297	1362	503	73	1	3919

	NZ MANEUVERS VS MU BY MISS. SEG. DESCNT									
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
2.4										
2.2										
2.0										
1.8										
1.7										
1.6										
1.5										
1.4					1					1
1.3				4	1					5
1.2		1		7	31	20	3			62
0.8				4	4	15	8			31
0.7										
0.6										
0.5										
0.4										
0.2										
LESS										
TOTAL		1		11	40	36	11			99

	NZ MANEUVERS VS MU BY MISS. SEG. STEADY									
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
2.4										
2.2										
2.0										
1.8										
1.7										
1.6										
1.5										
1.4										
1.3										
1.2					7	20	9			36
0.6						11	11			22
0.7						1	7			8
0.6										
0.5										
0.4										
0.2										
LESS										
TOTAL					7	21	22			50
TIME	27.1	72.9	12.7	13.6	419.1	1770.7	653.1	0.2	0.	2977.2

**TABLE XXXI
MANEUVER n_Z VERSUS AIRSPEED
BY MISSION SEGMENT**

n _Z	SEG. ASCENT																
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3				2	1												3
1.2		1	3	14	4		2	2		1							29
0.8																	
0.7			1	7	3	3	3	3		1							21
0.6						1											1
0.5																	
0.4																	
0.2																	
LESS																	
TOTAL	2	4	23	8	4	5	5	2									53

n _Z	SEG. MANUVR																
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7			1					1		1						1	4
1.6				1	3			1		1	3	1					10
1.5				4	8	3	2	7	1	4	5	5	3		1		45
1.4		3	21	10	10	16	15	15	20	12	15	16	5	7	6		169
1.3	1	9	137	42	45	58	53	45	36	36	36	29	13	11	2		551
1.2	5	98	616	256	247	232	189	156	97	93	37	34	16	15	5	4	2100
0.8																	
0.7	5	45	221	56	65	61	36	24	18	9	6	6	3			1	556
0.6	2	5	39	8	4	7	1	4	2	2	1						73
0.5			4	1	3										1		10
0.4																	
0.2																	
LESS																	
TOTAL	13	160	1043	376	385	377	298	246	187	152	100	90	42	37	12	6	3519

n _Z	SEG. DESCNT																
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4				1													1
1.3				3	1	1											5
1.2	1	7	21	9	8	6	5	2	3								62
0.8																	
0.7		3	3	2	3	5	5	2	3	5							31
0.6																	
0.5																	
0.4																	
0.2																	
LESS																	
TOTAL	1	10	28	12	12	11	10	4	6	5							99

n _Z	SEG. STEADY																
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5																	
1.4																	
1.3																	
1.2				3	1	9	7	1	6	4	3	2					36
0.8																	
0.7						1	5	3	2	2	7	2					22
0.6						1					1	1					3
0.5																	
0.4																	
0.2																	
LESS																	
TOTAL			3	1	11	12	4	8	6	10	5	1					61
TIME	111.9	10.0	238.9	187.7	240.2	351.9	463.5	586.3	496.5	196.1	41.2	13.3	1.4	0.2	0.	0.	2977.2

TABLE XXXII
MANEUVER n_z VERSUS μ

NZ MANEUVERS VS MU COMPOSITE										
	LESS	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35	TOTAL
2.4										
2.2										
2.0										
1.8						1				1
1.7					1	2		1		4
1.6					1	5	4			10
1.5					6	14	19	6		45
1.4				4	32	63	58	13		170
1.3		1	25	166	208	139	20			559
1.2	2	10	157	862	909	255	30	1		2226
0.8										
0.7			9	77	261	223	58	2		630
0.6			4	13	38	18	4			77
0.5					7	1	1	1		10
0.4										
0.2										
LESS										
TOTAL	2	24	276	1374	1444	538	73	1		3732

TABLE XXXIII
MANEUVER n_z VERSUS AIRSPEED

NZ MANEUVERS VS VELOCITY COMPOSITE																	
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
2.4																	
2.2																	
2.0																	
1.8								1									1
1.7								1	1								4
1.6			1		3			1	1	3	1					1	10
1.5			4	2	8	3	2	7	1	4	5	5	3	1			45
1.4		3	22	10	10	16	15	15	20	12	16	5	7	4			170
1.3	1	7	162	44	46	58	53	45	36	34	36	29	13	11	2		559
1.2	8	108	654	270	264	247	197	164	105	96	39	34	16	15	5	4	2226
0.8																	
0.7	5	49	231	61	72	74	67	28	24	21	8	6	3			1	630
0.6	2	5	39	8	6	7	1	4	2		2	1					77
0.5			4	1	3				1							1	10
0.4																	
0.2																	
LESS																	
TOTAL	16	174	1047	397	412	405	317	258	196	167	105	91	42	37	12	6	3732

TABLE XXXIV
PEAK n_x VERSUS AIRSPEED BY GROSS WEIGHT

LESS -0.40 -0.35 -0.30 -0.25 -0.20 -0.15 -0.10 0.10 0.15 0.20 0.25 0.30 0.35 0.40 TOTAL	26000															
	NR PEAKS FOR LESS	NR VS 40	NR VS 60	NR VS 80	NR VS 85	NR VS 90	NR VS 95	NR VS 100	NR VS 105	NR VS 110	NR VS 115	NR VS 120	NR VS 125	NR VS 130	NR VS 135	NR VS 140
0.10	32								1	1	1					15
0.15	2															2
0.20	1															1
TOTAL	35								1	1	1					18

LESS -0.40 -0.35 -0.30 -0.25 -0.20 -0.15 -0.10 0.10 0.15 0.20 0.25 0.30 0.35 0.40 TOTAL	28000															
	NR PEAKS FOR LESS	NR VS 40	NR VS 60	NR VS 80	NR VS 85	NR VS 90	NR VS 95	NR VS 100	NR VS 105	NR VS 110	NR VS 115	NR VS 120	NR VS 125	NR VS 130	NR VS 135	NR VS 140
-0.10											1	1	2		1	5
0.10	93	2	3		1			1								100
0.15	6															6
0.20	1															1
TOTAL	100	2	3		1			1		1	1	2			1	112

LESS -0.40 -0.35 -0.30 -0.25 -0.20 -0.15 -0.10 0.10 0.15 0.20 0.25 0.30 0.35 0.40 TOTAL	30000																
	NR PEAKS FOR LESS	NR VS 40	NR VS 60	NR VS 80	NR VS 85	NR VS 90	NR VS 95	NR VS 100	NR VS 105	NR VS 110	NR VS 115	NR VS 120	NR VS 125	NR VS 130	NR VS 135	NR VS 140	TOTAL
-0.15			1		1					1	1	1	2	1	1	1	10
0.10	355	1	2								1					359	
0.15	38															38	
0.20	7															7	
0.25	1															1	
TOTAL	401	1	3		1					1	2	1	2	1	1	1	415

LESS -0.40 -0.35 -0.30 -0.25 -0.20 -0.15 -0.10 0.10 0.15 0.20 0.25 0.30 0.35 0.40 TOTAL	32000															
	NR PEAKS FOR LESS	NR VS 40	NR VS 60	NR VS 80	NR VS 85	NR VS 90	NR VS 95	NR VS 100	NR VS 105	NR VS 110	NR VS 115	NR VS 120	NR VS 125	NR VS 130	NR VS 135	NR VS 140
0.10	298	1														299
0.15	16															16
0.20	2															2
TOTAL	316	1														317

TABLE XXXV
PEAK n_x VERSUS AIRSPEED BY ALTITUDE

		LESS														TOTAL	
		40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
LESS																	
-0.40																	
-0.35																	
-0.30																	
-0.25																	
-0.20																	
-0.15																	
-0.10																	
0.10	95		1														96
0.15	1																1
0.20																	
0.25																	
0.30																	
0.35																	
0.40																	
TOTAL	96		1														97

		1000														TOTAL	
		40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
LESS																	
-0.40																	
-0.35																	
-0.30																	
-0.25																	
-0.20																	
-0.15																	
-0.10																	
0.10	187																187
0.15	12																12
0.20	1																1
0.25																	
0.30																	
0.35																	
0.40																	
TOTAL	200											1					201

		2000														TOTAL	
		40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
LESS																	
-0.40																	
-0.35																	
-0.30																	
-0.25																	
-0.20																	
-0.15																	
-0.10																	
0.10	533	4	4		1					1	1	2	1	3	1	2	12
0.15	69									1	1	2	1				567
0.20	10																69
0.25	1																10
0.30																	1
0.35																	
0.40																	
TOTAL	613	4	4		2					1	2	4	2	3	1	2	619

		5000														TOTAL	
		40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
LESS																	
-0.40																	
-0.35																	
-0.30																	
-0.25																	
-0.20																	
-0.15																	
-0.10																	
0.10	1																1
0.15																	
0.20																	
0.25																	
0.30																	
0.35																	
0.40																	
TOTAL	1													1		1	5

TABLE XXXV - contd.

NR PEAKS FOR LESS	NR VS VELOCITY BY ALTITUDE														TOTAL	
	40	60	80	85	90	95	100	105	110	115	120	125	130	135		140
LESS																
-0.40																
-0.35																
-0.30																
-0.25																
-0.20																
-0.15			1		1					1	2	2	4	1	2	1
-0.10																
0.10	778	4	5		1				1	1	2	1				793
0.15	92															82
0.20	11															11
0.25	1															1
0.30																
0.35																
0.40																
TOTAL	872	4	6		2				1	2	4	3	4	1	2	1

TABLE XXXVI
PEAK n_x VERSUS CYCLIC STICK POSITION BY
MISSION SEGMENT

NR PEAKS FOR LESS	NR VS CYCLIC STEADY BY MISS. SEG. ASCENT										TOTAL
	10	20	30	40	50	60	70	80	90		
LESS											
-0.40											
-0.35											
-0.30											
-0.25											
-0.20											
-0.15											
-0.10											
0.10	1			6	404	5					416
0.15				2	32	1	1				36
0.20					5						5
0.25											
0.30											
0.35											
0.40											
TOTAL	1			8	441	6	1				457

NR PEAKS FOR LESS	NR VS CYCLIC STEADY BY MISS. SEG. MANOVR									TOTAL
	10	20	30	40	50	60	70	80	90	
LESS										
-0.40										
-0.35										
-0.30										
-0.25										
-0.20										
-0.15		1	1	9	4					15
-0.10										
0.10				2	13	3				18
0.15					1					1
0.20										
0.25										
0.30										
0.35										
0.40										
TOTAL	1	1	11	17	3					34

TABLE XXXVI - contd.

NR PEAKS FOR NR VS CYCLIC STEADY BY MISS. SEG. DESCNT											
	LESS	10	20	30	40	50	60	70	80	90	TOTAL
LESS											
-0.40											
-0.35											
-0.30											
-0.25											
-0.20											
-0.15											
-0.10											
0.10				5	288	6					299
0.15					33						33
0.20					6						6
0.25					1						1
0.30											
0.35											
0.40											
TOTAL				5	328	6					339

NR PEAKS FOR NR VS CYCLIC STEADY BY MISS. SEG. STEADY											
	LESS	10	20	30	40	50	60	70	80	90	TOTAL
LESS											
-0.40											
-0.35											
-0.30											
-0.25											
-0.20											
-0.15											
-0.10											
0.10				2	56	2					60
0.15					12						12
0.20											
0.25											
0.30											
0.35											
0.40											
TOTAL				2	68	2					72
TIME	0.	0.	0.	199.3	1704.1	1002.9	68.2	2.5	0.	0.	2977.2

NR PEAKS FOR NR VS CYCLIC STEADY BY MISS. SEG. TOTAL											
	LESS	10	20	30	40	50	60	70	80	90	TOTAL
LESS											
-0.40											
-0.35											
-0.30											
-0.25											
-0.20											
-0.15		1	1	9	4						15
-0.10											
0.10	1			15	761	16					793
0.15				2	78	1	1				82
0.20					11						11
0.25					1						1
0.30											
0.35											
0.40											
TOTAL	1	1	1	26	855	17	1				902

TABLE XXXVII
PEAK n_x VERSUS n_z

		NX PEAKS FOR n_z VS n_x															
		LESS	-0.40	-0.35	-0.30	-0.25	-0.20	-0.15	-0.10	0.10	0.15	0.20	0.25	0.30	0.35	0.40	TOTAL
2.4																	
2.2																	
2.0																	
1.8																	
1.7																	
1.6																	
1.5									1	1							2
1.4									1	4							5
1.3									1	5	1						6
1.2									14	70	41	11	1				86
1.1																	
1.0																	
0.9																	
0.8																	
0.7																	
0.6																	
0.5																	
0.4																	
0.3																	
0.2																	
LESS																	
TOTAL									14	79	42	11	1				92

TABLE XXXVIII
PEAK n_x VERSUS n_y

		NX PEAKS FOR n_x VS n_y															
		LESS	-0.40	-0.35	-0.30	-0.25	-0.20	-0.15	-0.10	0.10	0.15	0.20	0.25	0.30	0.35	0.40	TOTAL
LESS																	
-0.40																	
-0.35																	
-0.30																	
-0.25																	
-0.20																	
-0.15																	
-0.10									15								15
0.10								2	79								79
0.15									82								82
0.20									11								11
0.25									1								1
0.30																	
0.35																	
0.40																	
TOTAL								2	90								92

TABLE XXXIX
PEAK n_y VERSUS AIRSPEED BY GROSS WEIGHT

		NY PEAKS FOR n_y VS VELOCITY BY WEIGHT 26000																
		LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
LESS																		
-0.40																		
-0.35																		
-0.30																		
-0.25																		
-0.20																		
-0.15		2		1		1	2	1										7
-0.10		2				1												3
0.15																		
0.20																		
0.25																		
0.30																		
0.35																		
0.40																		
TOTAL		4		1		2	2	1										10

TABLE XXXIX - contd.

NY PEAKS FOR		NY VS VELOCITY BY WEIGHT 28000														
LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
LESS																
-0.40																
-0.35																
-0.30																
-0.25																
-0.20																
-0.15	2		6	2	1	3	8	1	3		2	1				1
-0.10																29
0.10	2		3		2		1	1	1		1					11
0.15																
0.20																
0.25																
0.30																
0.35																
0.40																
TOTAL	4		9	2	3	3	9	2	4		3	1	1			41

NY PEAKS FOR		NY VS VELOCITY BY WEIGHT 30000														
LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
LESS																
-0.40																
-0.35																
-0.30																
-0.25																
-0.20	1															1
-0.15	12		9	4	4	1	2	2	2			1		1		38
-0.10																
0.10	18		9	5	1	3			1	1						40
0.15										1						1
0.20																
0.25																
0.30																
0.35																
0.40																
TOTAL	31		18	9	7	4	2	2	3	2		1		1		80

NY PEAKS FOR		NY VS VELOCITY BY WEIGHT 32000														
LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
LESS																
-0.40																
-0.35																
-0.30																
-0.25	1															1
-0.20	1															1
-0.15	4		1	1												6
-0.10	12		1													13
0.10																
0.15																
0.20																
0.25																
0.30	1															1
0.35																
0.40																
TOTAL	19		2	1												22

TABLE XL
PEAK n_y VERSUS AIRSPEED BY ALTITUDE

NY PEAKS FOR		NY VS VELOCITY BY ALTITUDE LESS														
LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
LESS																
-0.40																
-0.35																
-0.30																
-0.25																
-0.20																
-0.15	1		1						1							3
-0.10																
0.10																
0.15																
0.20																
0.25																
0.30																
0.35																
0.40																
TOTAL	1		1						1							3

TABLE XL - contd.

	NY PEAKS FOR NY VS VELOCITY BY ALTITUDE 1000																
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
LESS																	
-0.40																	
-0.35																	
-0.30																	
-0.25																	
-0.20																	
-0.15	4			1											1		5
-0.10																	5
0.10	4		1														
0.15																	
0.20																	
0.25																	
0.30																	
0.35																	
0.40															1		10
TOTAL	7		1	1													

	NY PEAKS FOR NY VS VELOCITY BY ALTITUDE 2000																
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
LESS																	
-0.40																	
-0.35																	
-0.30																	
-0.25	1																1
-0.20	2											1					3
-0.15	16		16	5	5	6	11	3	3		2		1				69
-0.10																	
0.10	30		11	5	5	3	1	1	2	1	1						60
0.15										1							1
0.20																	
0.25																	
0.30	1																1
0.35																	
0.40																	
TOTAL	50		27	10	11	9	12	4	5	2	3	1	1				135

	NY PEAKS FOR NY VS VELOCITY BY ALTITUDE 5000																
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
LESS																	
-0.40																	
-0.35																	
-0.30																	
-0.25																	
-0.20																	
-0.15				1					1				1				3
-0.10																	2
0.10			1		1												
0.15																	
0.20																	
0.25																	
0.30																	
0.35																	
0.40																	
TOTAL			1	1	1				1				1				5

	NY PEAKS FOR NY VS VELOCITY BY ALTITUDE TOTAL																
	LESS	40	60	80	85	90	95	100	105	110	115	120	125	130	135	140	TOTAL
LESS																	
-0.40																	
-0.35																	
-0.30																	
-0.25	1																1
-0.20	2											1					3
-0.15	20		17	7	6	6	11	3	5		2		2		1		80
-0.10																	
0.10	14		13	5	6	3	1	1	2	1	1						67
0.15										1							1
0.20																	
0.25																	
0.30	1																1
0.35																	
0.40																	
TOTAL	50		27	12	12	9	12	4	7	2	3	1	2		1		135

TABLE XLI
PEAK n_y VERSUS CYCLIC STICK POSITION BY
MISSION SEGMENT

NY PEAKS FOR NY VS CYCLIC STEADY NY MISS. SEG. ASCENT											
LESS	10	20	30	40	50	60	70	80	90	TOTAL	
LESS											
-0.40											
-0.35											
-0.30											
-0.25											
-0.20											
-0.15					5	1				6	
-0.10											
0.10				1	15	1	1			18	
0.15											
0.20											
0.25											
0.30											
0.35											
0.40											
TOTAL				1	20	2	1			24	

NY PEAKS FOR NY VS CYCLIC STEADY NY MISS. SEG. MANVR											
LESS	10	20	30	40	50	60	70	80	90	TOTAL	
LESS											
-0.40											
-0.35											
-0.30											
-0.25											
-0.20											
-0.15				6	53	1				60	
-0.10											
0.10				4	21	5	1			31	
0.15					1					1	
0.20											
0.25											
0.30											
0.35											
0.40											
TOTAL				10	76	6	1			93	

NY PEAKS FOR NY VS CYCLIC STEADY NY MISS. SEG. DESCNT											
LESS	10	20	30	40	50	60	70	80	90	TOTAL	
LESS											
-0.40											
-0.35											
-0.30											
-0.25					1					1	
-0.20					2					2	
-0.15				1	8	1				10	
-0.10											
0.10					14					14	
0.15											
0.20											
0.25											
0.30					1					1	
0.35											
0.40											
TOTAL				1	26	1				28	

NY PEAKS FOR NY VS CYCLIC STEADY NY MISS. SEG. STEADY											
LESS	10	20	30	40	50	60	70	80	90	TOTAL	
LESS											
-0.40											
-0.35											
-0.30											
-0.25											
-0.20											
-0.15					4					4	
-0.10											
0.10					4					4	
0.15											
0.20											
0.25											
0.30											
0.35											
0.40											
TOTAL					8					8	
TYPE	0.	0.	0.	149.3	1704.3	1022.9	68.2	2.5	0.	0.	2977.2

TABLE XLI - contd.

NY PEAKS FOR NY VS CYCLIC STEADY NY WITH NEG. TOTAL											
LESS	10	12	10	40	50	60	70	80	90	TOTAL	
LESS											
-0.40											
-0.35											
-0.30											
-0.25					1						1
-0.20					1						1
-0.15				1	20	1					40
-0.10											
0.10				5	54	6	2				67
0.15					1						1
0.20											
0.25											
0.30					1						1
0.35											
0.40											
TOTAL				12	132	7	2				153

TABLE XLII
PEAK n_y VERSUS n_z

NY PEAKS FOR n_z VS n_y															
LESS	-0.40	-0.35	-0.30	-0.25	-0.20	-0.15	-0.10	0.10	0.15	0.20	0.25	0.30	0.35	0.40	TOTAL
2.4															
2.2															
2.0															
1.8															
1.7															
1.6															
1.5															
1.4							4		1						5
1.3							7		3						10
1.2							14		2						16
0.8				1	3	55		60	1			1			121
0.7								1							1
0.6															
0.5															
0.4															
0.2															
LESS															
TOTAL				1	3	40		67	1			1			153

TABLE XLIII
PEAK n_y VERSUS n_x

NY PEAKS FOR n_y VS n_x															
LESS	-0.40	-0.35	-0.30	-0.25	-0.20	-0.15	-0.10	0.10	0.15	0.20	0.25	0.30	0.35	0.40	TOTAL
LESS															
-0.40															
-0.35															
-0.30															
-0.25															
-0.20								1	1	1					3
-0.15								20	9	1					40
-0.10															
0.10								17	20	7	2	1			67
0.15								1							1
0.20															
0.25															
0.30									1						1
0.35															
0.40															
TOTAL								109	32	9	2	1			153

TABLE XLIV
PEAK n_z VERSUS n_x

NZ MANEUVER PEAKS FOR NZ VS NX															
LESS	-0.40	-0.35	-0.30	-0.25	-0.20	-0.15	-0.10	0.10	0.15	0.20	0.25	0.30	0.35	0.40	TOTAL
2.4															
2.2															
2.0															
1.8							1								1
1.7							4								4
1.6							10								10
1.5							45		1						45
1.4							167		1						170
1.3						1	558								559
1.2						1	2221		2	2					2226
0.8															
0.7						4	626								630
0.6							77								77
0.5							10								10
0.4															
0.2															
LESS															
TOTAL						6	3718	6	2						3732

TABLE XLV
PEAK n_z VERSUS n_y

NZ MANEUVER PEAKS FOR NZ VS NY															
LESS	-0.40	-0.35	-0.30	-0.25	-0.20	-0.15	-0.10	0.10	0.15	0.20	0.25	0.30	0.35	0.40	TOTAL
2.4															
2.2															
2.0															
1.8							1								1
1.7							4								4
1.6							10								10
1.5							45								45
1.4							168								170
1.3						2	555		1						559
1.2						5	2214		5	2					2226
0.8															
0.7							627		3						630
0.6							77								77
0.5							10								10
0.4															
0.2															
LESS															
TOTAL						10	3711	9	2						3732

3368-68

Unclassified
Security Classification

DOCUMENT CONTROL DATA - R&D		
<i>(Security classification of title, body of abstract and indexing annotation must be entered when the overall report is classified)</i>		
1 ORIGINATING ACTIVITY (Corporate author) Technology Incorporated Dayton, Ohio		2a REPORT SECURITY CLASSIFICATION Unclassified 2b GROUP N/A
3 REPORT TITLE FLIGHT LOADS INVESTIGATION OF COMBAT ARMED AND ARMORED CH-47A HELICOPTERS OPERATING IN SOUTHEAST ASIA		
4 DESCRIPTIVE NOTES (Type of report and inclusive dates) Final Technical Report		
5 AUTHOR(S) (Last name, first name, initial) Giessler, F. Joseph Braun, Joseph F.		
6 REPORT DATE March 1968	7a TOTAL NO OF PAGES 104	7b NO OF REFS 3
8a CONTRACT OR GRANT NO DA 44-177-AMC-363(T) b PROJECT NO Task IF125901A14607 c d	9a ORIGINATOR'S REPORT NUMBER(S) USAAVLABS Technical Report 68-1 9b OTHER REPORT NO(S) (Any other numbers that may be assigned this report)	
10 AVAILABILITY/LIMITATION NOTICES This document has been approved for public release and sale; its distribution is unlimited.		
11 SUPPLEMENTARY NOTES	12 SPONSORING MILITARY ACTIVITY US Army Aviation Materiel Laboratories Fort Eustis, Virginia	
13 ABSTRACT From a structural flight loads program on three armed and armored CH-47A helicopters, 207 hours of valid multichannel flight data were recorded as the helicopters operated from air bases in Southeast Asia. Data were processed and analyzed according to four distinct flight phases, termed mission segments: (1) takeoff and ascent; (2) maneuver; (3) descent, flare, and landing; and (4) steady state. Data are presented in the form of time and occurrence tables, histograms, and exceedance curves. These data indicate the time spent in the mission segments and parameter ranges; the number of peak parameter values occurring in the ranges of the given parameter, during each of the mission segments, and in the ranges of one or more related parameters; and the time to reach or exceed given maneuver and gust normal load factors and lateral and longitudinal load factors. The largest normal load factor was 1.95, which occurred at a 100-knot airspeed and with a 28,027-pound gross weight. In contrast to previous studies of cargo and transport CH-47A's whose activity was mostly under steady-state conditions, <u>the armed CH-47A's spent more than half of their time in the maneuver mission segment and had a much more pronounced loads spectrum.</u>		

DD FORM 1473
1 JAN 64

Unclassified
Security Classification

Unclassified

Security Classification

14	KEY WORDS	LINK A		LINK B		LINK C	
		ROLE	WT	ROLE	WT	ROLE	WT
	CH-47A helicopter operations aircraft structures operational airloads combat operations multichannel data						

INSTRUCTIONS

1. **ORIGINATING ACTIVITY:** Enter the name and address of the contractor, subcontractor, grantee, Department of Defense activity or other organization (*corporate author*) issuing the report.

2a. **REPORT SECURITY CLASSIFICATION:** Enter the overall security classification of the report. Indicate whether "Restricted Data" is included. Marking is to be in accordance with appropriate security regulations.

2b. **GROUP:** Automatic downgrading is specified in DoD Directive 5200.10 and Armed Forces Industrial Manual. Enter the group number. Also, when applicable, show that optional markings have been used for Group 3 and Group 4 as authorized.

3. **REPORT TITLE:** Enter the complete report title in all capital letters. Titles in all cases should be unclassified. If a meaningful title cannot be selected without classification, show title classification in all capitals in parenthesis immediately following the title.

4. **DESCRIPTIVE NOTES:** If appropriate, enter the type of report, e.g., interim, progress, summary, annual, or final. Give the inclusive dates when a specific reporting period is covered.

5. **AUTHOR(S):** Enter the name(s) of author(s) as shown on or in the report. Enter last name, first name, middle initial. If military, show rank and branch of service. The name of the principal author is an absolute minimum requirement.

6. **REPORT DATE:** Enter the date of the report as day, month, year, or month, year. If more than one date appears on the report, use date of publication.

7a. **TOTAL NUMBER OF PAGES:** The total page count should follow normal pagination procedures, i.e., enter the number of pages containing information.

7b. **NUMBER OF REFERENCES:** Enter the total number of references cited in the report.

8a. **CONTRACT OR GRANT NUMBER:** If appropriate, enter the applicable number of the contract or grant under which the report was written.

8b, 8c, & 8d. **PROJECT NUMBER:** Enter the appropriate military department identification, such as project number, subproject number, system numbers, task number, etc.

9a. **ORIGINATOR'S REPORT NUMBER(S):** Enter the official report number by which the document will be identified and controlled by the originating activity. This number must be unique to this report.

9b. **OTHER REPORT NUMBER(S):** If the report has been assigned any other report numbers (*either by the originator or by the sponsor*), also enter this number(s).

10. **AVAILABILITY/LIMITATION NOTICES:** Enter any limitations on further dissemination of the report, other than those

imposed by security classification, using standard statements such as:

- (1) "Qualified requesters may obtain copies of this report from DDC."
- (2) "Foreign announcement and dissemination of this report by DDC is not authorized."
- (3) "U. S. Government agencies may obtain copies of this report directly from DDC. Other qualified DDC users shall request through _____."
- (4) "U. S. military agencies may obtain copies of this report directly from DDC. Other qualified users shall request through _____."
- (5) "All distribution of this report is controlled. Qualified DDC users shall request through _____."

If the report has been furnished to the Office of Technical Services, Department of Commerce, for sale to the public, indicate this fact and enter the price, if known.

11. **SUPPLEMENTARY NOTES:** Use for additional explanatory notes.

12. **SPONSORING MILITARY ACTIVITY:** Enter the name of the departmental project office or laboratory sponsoring (*paying for*) the research and development. Include address.

13. **ABSTRACT:** Enter an abstract giving a brief and factual summary of the document indicative of the report, even though it may also appear elsewhere in the body of the technical report. If additional space is required, a continuation sheet shall be attached.

It is highly desirable that the abstract of classified reports be unclassified. Each paragraph of the abstract shall end with an indication of the military security classification of the information in the paragraph, represented as (TS), (S), (C), or (U).

There is no limitation on the length of the abstract. However, the suggested length is from 150 to 225 words.

14. **KEY WORDS:** Key words are technically meaningful terms or short phrases that characterize a report and may be used as index entries for cataloging the report. Key words must be selected so that no security classification is required. Identifiers, such as equipment model designation, trade name, military project code name, geographic location, may be used as key words but will be followed by an indication of technical context. The assignment of links, rules, and weights is optional.

Unclassified

Security Classification