Washington, DC 20375-5320



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FIERY ICE FROM THE SEAS

2nd International Workshop on Methane Hydrate R&D

29-31 October 2002 Washington Plaza Hotel, Washington, DC



CHAIRED BY:

RICHARD B. COFFIN Marine Biogeochemistry Section, Chemistry Division Naval Research Laboratory, Washington, DC

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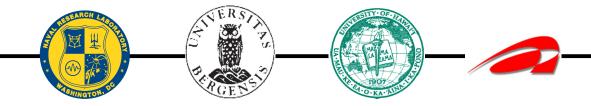
November 14, 2003







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REPORT DOCUMENTATION PAGE

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Frank R. Rack

INTRODUCTION

Gas hydrates, ice-like mixtures of hydrocarbon gas (mostly methane) and water are found within arctic permafrost and ocean sediments located along the margins of most landmasses. Methane hydrates form when water and methane are brought in contact within a specific pressure-temperature regime. In the oceanic environment, this generally occurs in seafloor sediments at locations where water depths range from 300 meters to 2000 meters. Hydrates in these sediments are stable in the zone extending approximately 300 to 600 meters below the seafloor. Depending on the vertical migration and in situ production of methane, hydrates may be found up to the water-sediment interface.

The discovery of the methane hydrate reservoir has generated considerable excitement since it is estimated to contain at least twice the energy in all known reserves of fossil fuels. Although methane has the lowest ratio of carbon to hydrogen of all hydrocarbon fuels, exploitation and oxidation of this massive methane pool for energy production will undoubtedly exacerbate the ongoing build up of greenhouse gases in the atmosphere and may seriously impact global climate. Moreover, the methane hydrate component constitutes a significant fraction of the sediment volume in certain locales and serves to stabilize the continental slopes. Commercial mining of methane hydrates could negatively impact slope stability and result in underwater landslides and slumps which, in turn, have the potential to generate tsunamis.

The energy, environmental, and safety implications of methane hydrates have led to the initiation of major research programs in a number of countries over the past decade. Although national interests will need to be protected in certain areas of development, international collaboration is a logical and effective means to pursue the basic science and technology of methane hydrates. The rationale behind this approach is apparent when one considers that the environmental consequences associated with purposeful or inadvertent hydrate destabilization and methane release, such as global climate change and underwater landslides and the tsunamis that may result, do not respect national borders. Furthermore, exploitation of the hydrate resource for energy, may have profound global economic and political implications.

In concert with growing national and world interest in methane hydrates, the Naval Research Laboratory (NRL) initiated an R&D program designed to improve understanding and develop models of the formation and dissociation of natural gas hydrates. This 5 year program that began in FY'99, is funded at a level of \$1 million per year using in-house NRL funds. The specific research goal of this effort is to quantify the impacts of hydrates on the geophysical and geotechnical properties of marine sediments in littoral regions. The results of this study have potential to contribute significantly to general understanding of issues related to resource characterization, commercial availability of the resource, the global carbon cycle, and sea floor stability. A subsequent 5-year research program, starting in FY'04, is being planned at a similar funding level to investigate the influence of biogeochemical cycles on hydrate formation, stability and lattice saturation. The NRL program will support broad international and U.S. objectives.

Against the backdrop of heightened research activity on oceanic methane hydrates, NRL and the Hawaii Natural Energy Institute (HNEI) of the University of Hawaii (UH) agreed to cooperate to establish an international research partnership which could offer extensive cross-disciplinary technical resources and expertise that could be applied to determine methane hydrate resource distribution and availability; develop viable recovery technologies; establish safety procedures for offshore commercial and military installations in hydrate sediment zones; and evaluate the impact of methane hydrates on global climate and the marine environment. HNEI and NRL began contacting potential foreign research

partners at the beginning of 1999, and groups from Korea, Japan, and Norway agreed to collaborate on methane hydrate projects. Partners include the Hokkaido National Industrial Research Institute of the Agency of Industrial Science and Technology of the Government of Japan, the Korea Research Institute of Chemical Technology, University of Korea, Norwegian Institute for Water Research, and University of Bergen, also of Norway. This effort has expanded to other national laboratories and universities in Chile, Canada, New Zealand and Australia.

As a major first step to implement the international research partnership, a workshop was held at the University of Hawaii in March 2000 to define R&D priorities and initiate cooperative projects. Participants to the workshop included representatives from academic, government and industry from 7 countries. Several projects were identified at the workshop that would integrate the capabilities of universities and government agencies from a number of countries:

- 1) Japanese (AIST-Sapporo) and UH/NRL scientist to provide a natural system database to assist in developing a hydrate dissociation simulator.
- 2) Japanese (AIST-Tskuba) and NRL exploration of hydrates off the coast of Japan on the Nankai Trough.
- 3) Research cruises on the Cascadia Margin off the coast of Victoria, British Columbia operating seismic systems and remote operated vehicles (ROV) and conducting deep piston coring on methane hydrate rich sediment beds.
- 4) Research planning for work in the Norwegian and North Sea to explore hydrate beds for prediction of hydrates on the petroleum platform stability.

A subsequent workshop was held on 29-31 October 2002 in Washington, D.C. with participants from 11 nations. The Hokkaido National Industrial Research Institute of Japan's Agency of Industrial Science and Technology and University of Bergen cooperated with HNEI and NRL to organize this workshop. Grants of \$10,000 each were awarded by the Office of Naval Research-International Field Office and the U.S. Department of Energy to help support the event.

The principal workshop objectives were:

- (1) Review past, ongoing, and planned methane hydrates research and development projects and programs.
- (2) Share information on budgets and research resources and priorities in different countries.
- (3) Establish linkages for domestic and international partnering.

The program of the two and a half day workshop included plenary lectures, panel discussions, small group break-out meetings, and a poster session. One of the primary products of this workshop was the development of a plan for hydrate research off the mid coast of Chile that would be conducted by U.S. (UH/NRL), Canadian, Japanese, German and Chilean researchers. Representatives from UH/NRL started the preliminary planning for this cruise in November 2002.

TOPICS AND FORMAT

Workshop Chairs:

Dr. Richard Coffin, Biogeochemistry Section, Naval Research Laboratory, USA, rcoffin@ccf.nrl.navy.mil

Dr. Bjørn Kvamme, Department of Physics, University of Bergen, Norway, Bjorn.Kvamme@fi.uib.no

Dr. Stephen Masutani, Hawaii Natural Energy Institute, Univ. of Hawaii, USA, Masutan@wiliki.eng.hawaii.edu

Dr. Tsutomu Uchida, Institute for Energy Utilization, AIST-Hokkaido, Sapporo, Japan, t.uchida@aist.go.jp

Date: October, 29-31, 2002

Location: Washington, DC, USA

Participating Nations:

Japan, Norway, United States, Canada, Korea, Russia, Egypt, Taiwan, China, India, Germany, United Kingdom

Research Topics:

- I. Methane Hydrate Resource Characterization and Distribution
- II. Biological Influence on Hydrate Formation, Stability, Content and Lattice Saturation
- III. Kinetics of Hydrate Formation and Dissociation
- IV. Environmental Concern: Seabed Stability and Ecosystem Health
- V. Methane Storage and Shipping
- VI. International Interdisciplinary Scientific Network

Expected Products:

- I. International Interdisciplinary Scientific Network
- II. Ship Time Sharing
- III. Site Data Integration
- IV. Laboratory and Field Technology Information
- V. Preliminary Hydrate Dissociation Strategies

The following presentations and abstracts are the result of the 2002 workshop.

SESSION I

Methane Hydrate Resource Characterization and Distribution

Chairman: Dr. Joseph F. Gettrust Naval Research Laboratory Stennis Space Center, Mississippi

Rapporteur: Dr. Manabu Tanahashi Fuel Resource Geology Research Group, AIST Tsukuba, Japan

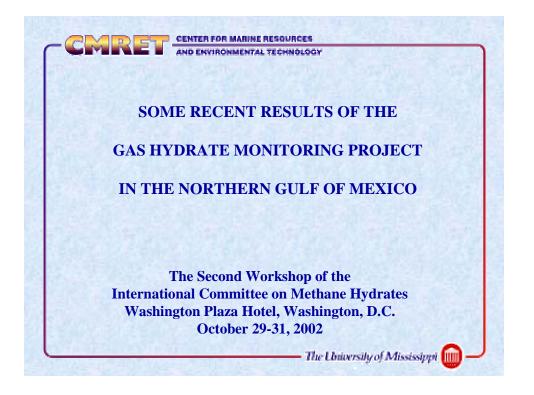
Some recent results of the gas hydrate monitoring project in the northern Gulf of Mexico

Thomas M. McGee

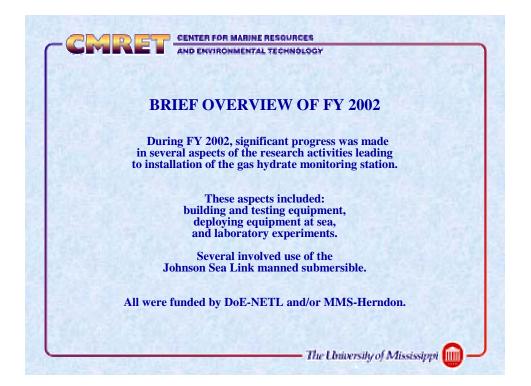
Center for Marine Resources and Environmental Technology University of Mississippi

ABSTRACT

A number of results have been produced by those members of the Gulf of Mexico Hydrate Research Consortium who have been involved with developing equipment and techniques for use in a sea-floor monitoring station. These results will be presented and discussed.

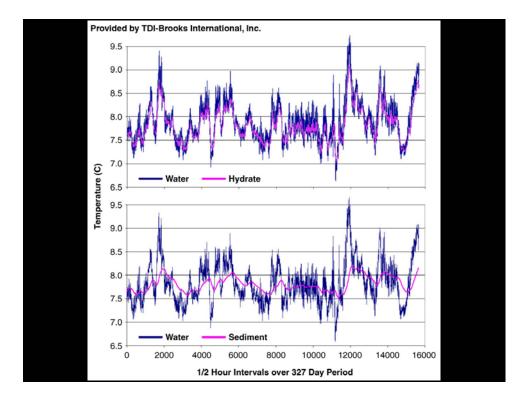


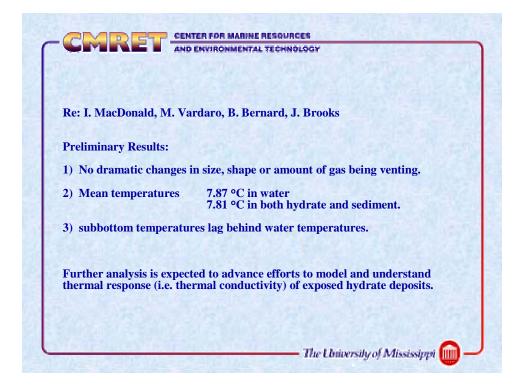


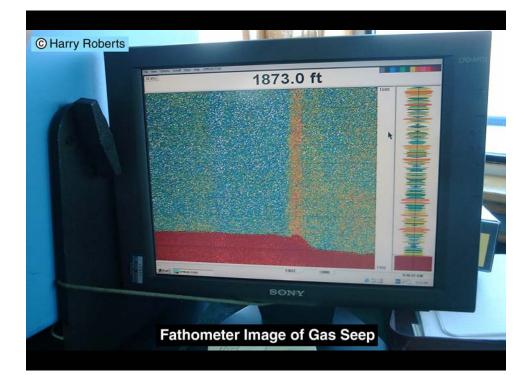


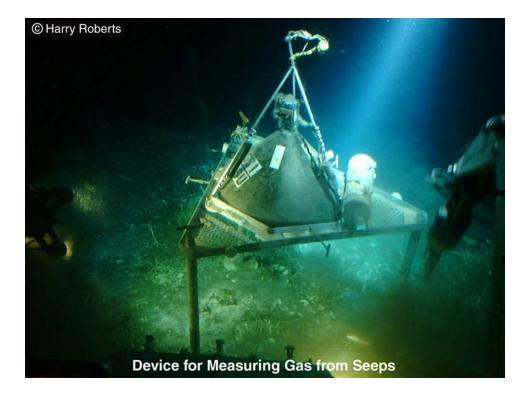


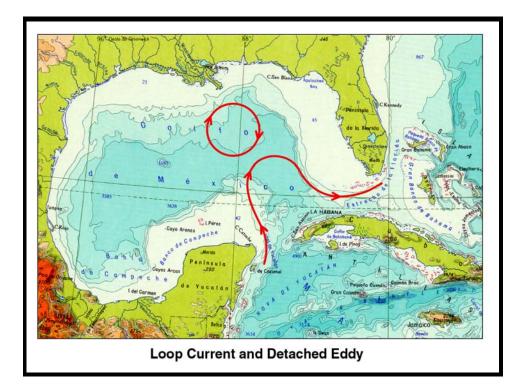


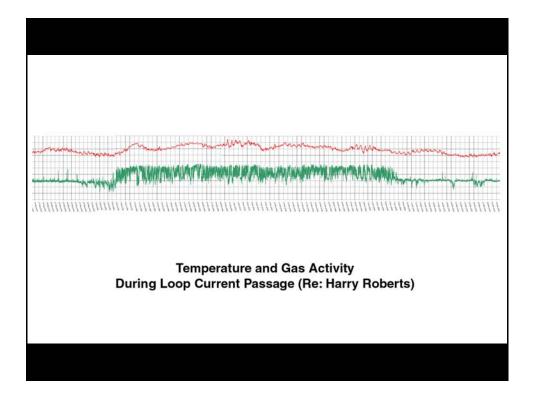


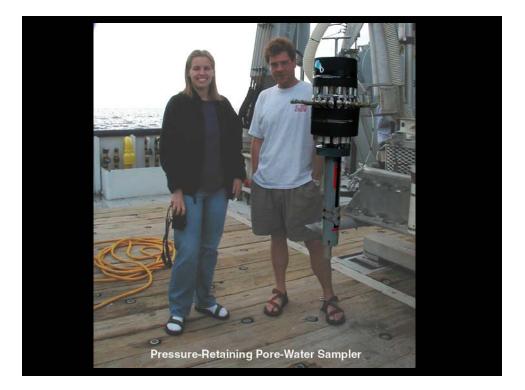


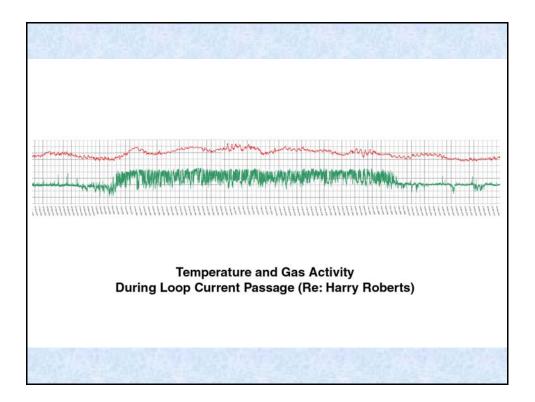


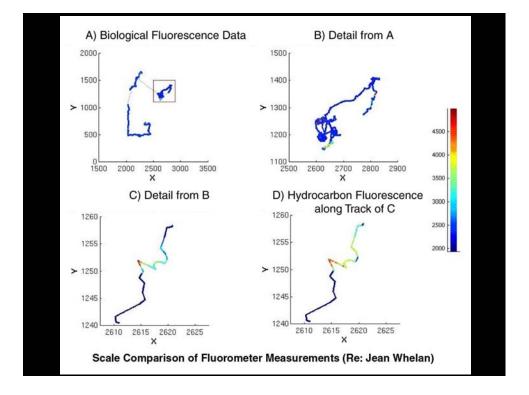


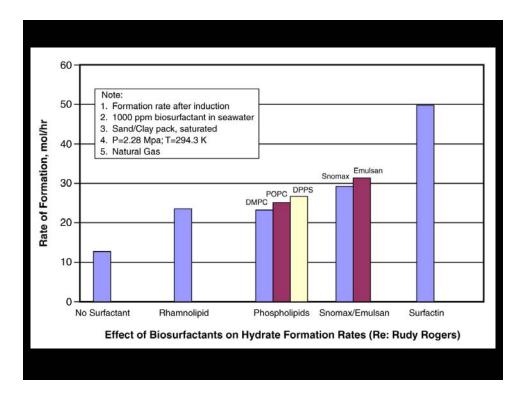


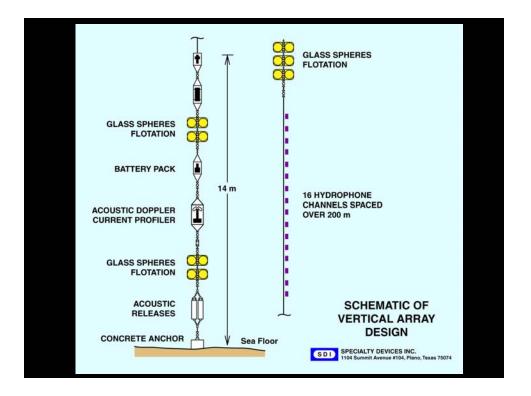


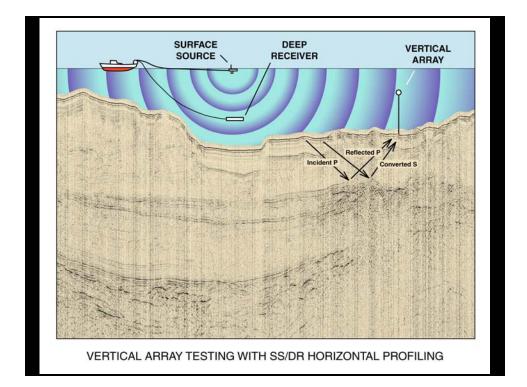


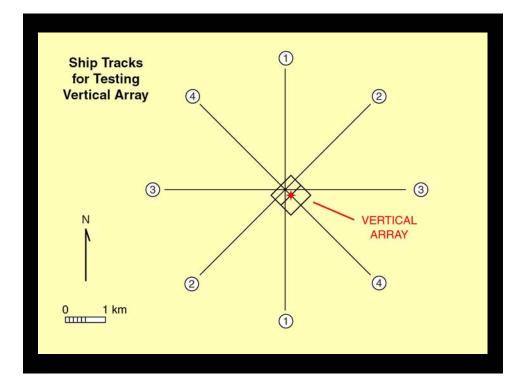


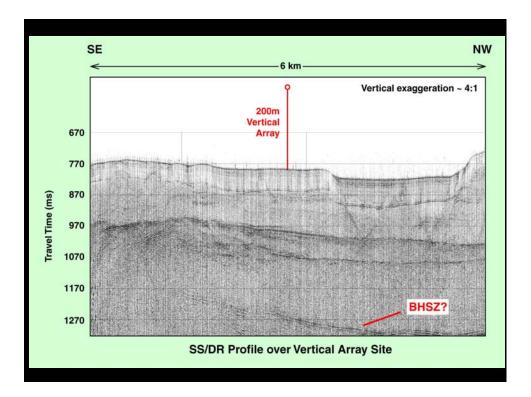


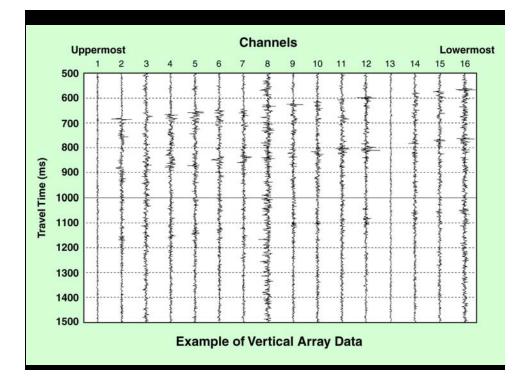


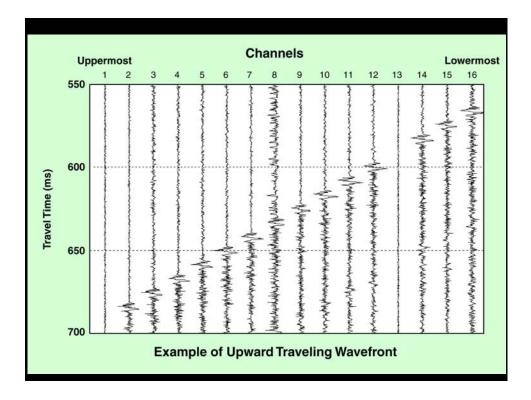


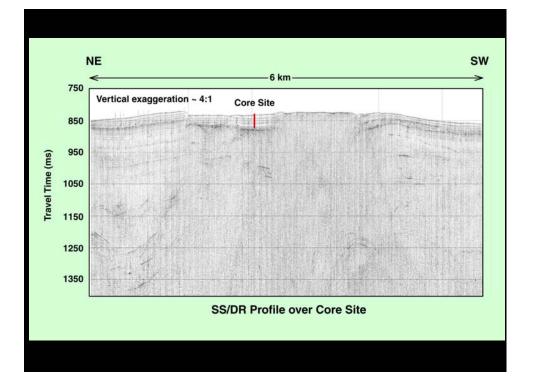


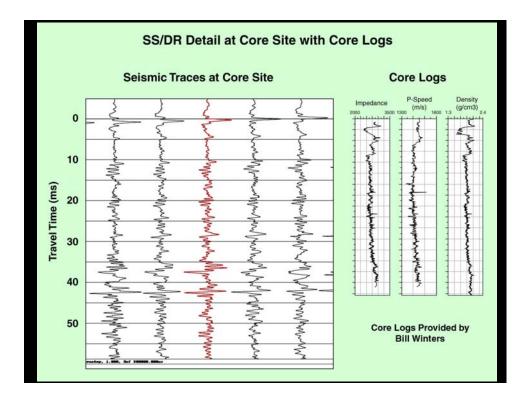


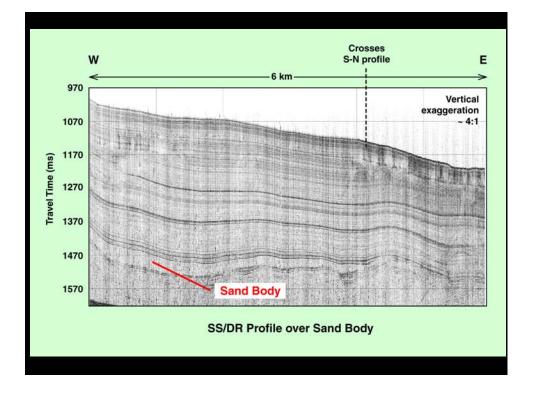


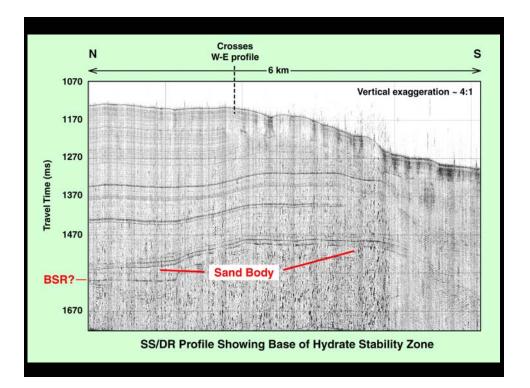


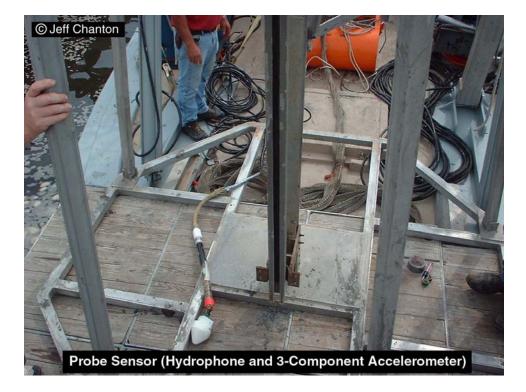




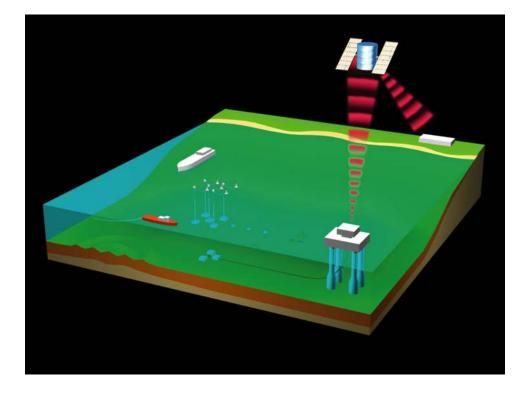


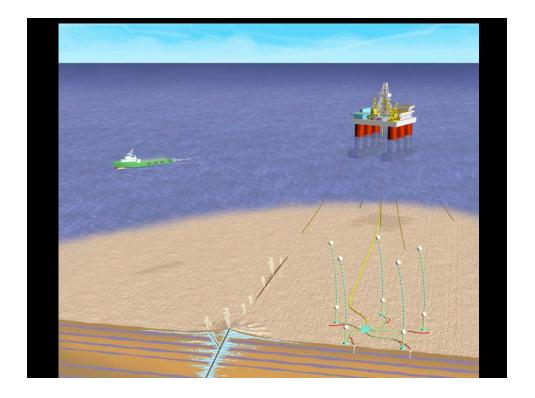












Strategies for Gas Production From Hydrate Accumulations Under Various Geological and Reservoir Conditions

George J. Moridis⁽¹⁾, Timothy S. Collett⁽²⁾, Scott Digert⁽³⁾, and Robert Hunter⁽³⁾

⁽¹⁾ Lawrence Berkeley National Laboratory;⁽²⁾ United States Geological Survey; ⁽³⁾ BP Exploration (Alaska), Inc.

ABSTRACT

The objective of this study is the analysis and development of appropriate strategies for gas production from a wide range of natural hydrate accumulations. These strategies involve the three main hydrate dissociation mechanisms (depressurization, thermal stimulation, inhibitor effects) either individually or in combination. Selection of the appropriate strategy is strongly influenced by the geological setting and the conditions prevailing in the hydrate accumulation. The TOUGH2 general-purpose simulator with the EOSHYDR2 module was used for the analysis. EOSHYDR2 models the non-isothermal gas release, phase behavior and flow in binary hydrate-bearing porous and fractured media (involving methane and another hydrate-forming gas) by solving the coupled equations of mass and heat balance, and can describe any combination of mechanisms of hydrate dissociation.

In terms of production strategy and behavior, hydrate accumulations are divided into three main classes. In Class 1 the permeable formation includes two zones: the hydrate interval and an underlying two-phase fluid zone with free (mobile) gas. In this class, the bottom of the hydrate stability zone occurs above the bottom of the permeable formation. Class 2 features a hydrate-bearing interval overlying a mobile water zone (e.g., an aquifer). Class 3 is characterized by the absence of a hydrate-free zone, and the permeable formation is thus composed of a single zone, the hydrate interval. In Classes 2 and 3, the entire hydrate interval may be well within the hydrate stability zone (i.e., the bottom of the hydrate interval does not necessarily indicate hydrate equilibrium).

We study gas production from several accumulations that span the spectrum of realistic representations within and across the three hydrate classes. The numerical simulations indicate that, in general, the appeal of depressurization decreases from Class 1 to Class 3, while that of thermal stimulation increases. Thus, simple depressurization appears to enjoy an advantage over other production strategies in Class 1 hydrate deposits. The most promising production strategy in Class 2 hydrates involves combinations of depressurization and thermal stimulation, and is clearly enhanced by multi-well production-injection systems, e.g., a five-spot configuration. Because of the very low permeability of hydrate-bearing sediments, the effectiveness of depressurization in Class 3 hydrates is limited, and thermal stimulation through single well systems seems to be the strategy of choice in such deposits (and especially so in high hydrate saturation regimes). These observations should only be viewed as general principles because the significant variability within each class, the case sensitivity and the insufficient body of prior experience on hydrates do not allow the outright dismissal of any production strategy in any class. The sensitivity of production to important parameters and conditions is investigated, and the limitations of the various production strategies are discussed.

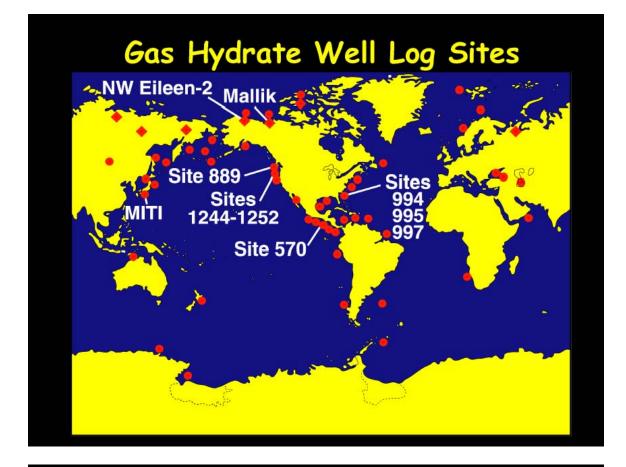
Well Log Evaluation of Marine and Permafrost Associated Gas <u>Hydrate Accumulations</u>

Second Workshop of the International Committee on Gas Hydrates October 29-31, 2002, Washington, DC

Timothy S. Collett U.S. Geological Survey

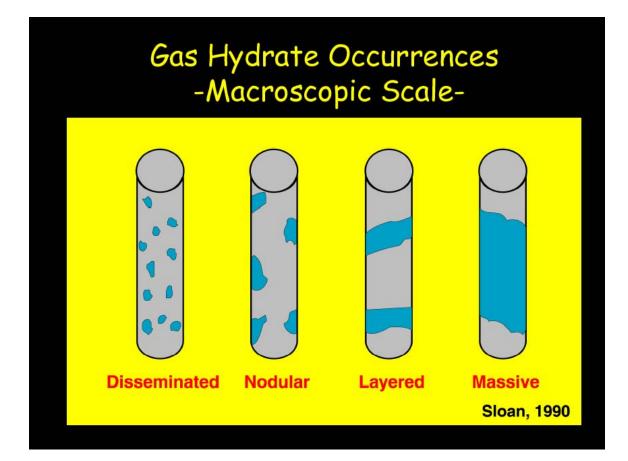
Outline of Presentation

- Gas Hydrate Reservoir Models
- Quantitative Well-Log Analysis of in-situ Gas Hydrates
- Arctic Case Study Mallik
- Marine Case Study Hydrate Ridge
- Summary



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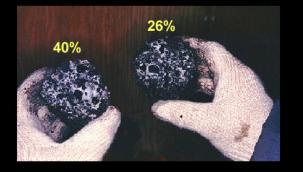


Mallik 2L-38 Science Program



Gas hydrate forms

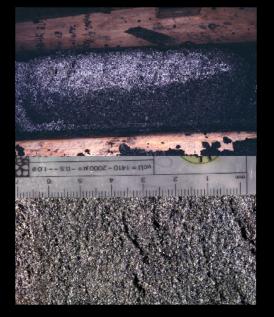
- pore space within granular sands
- intergranular fill forming matrix
- particle coatings
- nodules/clasts (<2cm)

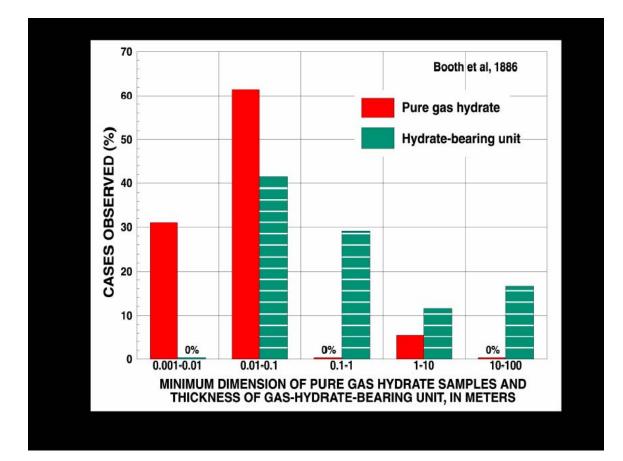


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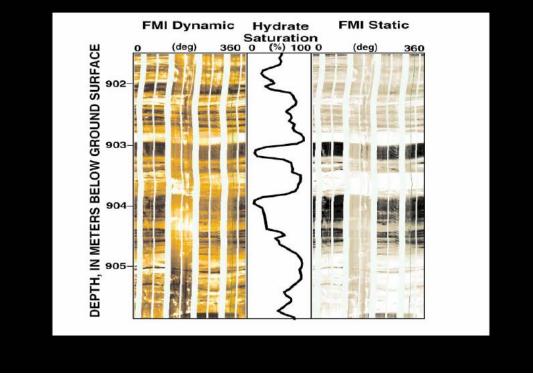
Field Observations of Gas Hydrates Sands - 897-952m

- pore space hydrate
- hydrate coating sand grains (<2mm)
- vein hydrate (<2mm)
- nodule/clast hydrate (<5mm)
- porosity 30-40%

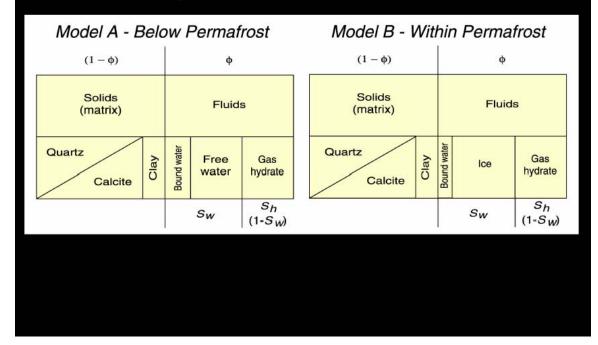




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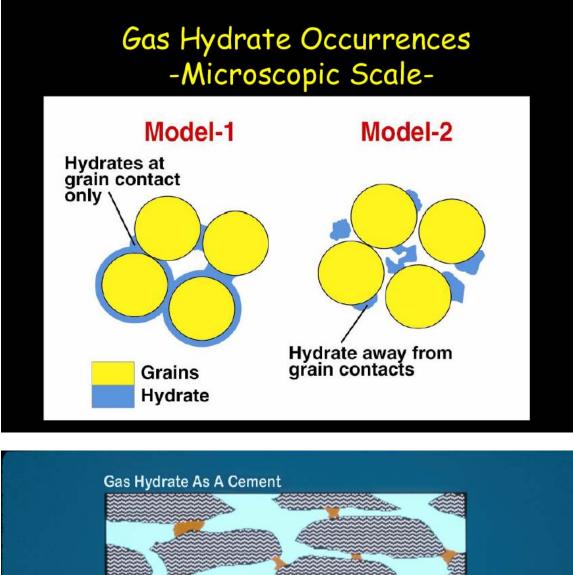


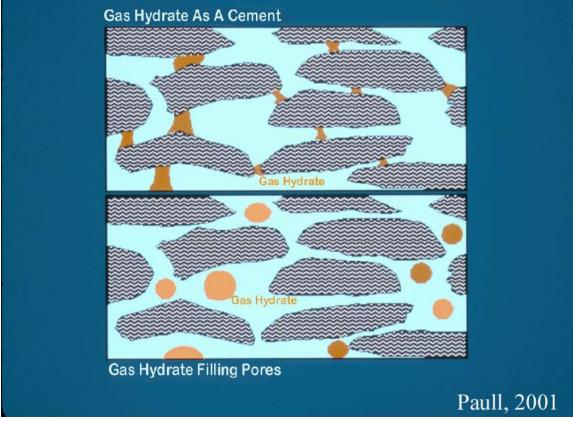
Gas Hydrate Reservoir Models



Gas Hydrate Reservoir Models

$(1-\phi) \qquad \phi \qquad (1-\phi) \qquad \phi$ $Solids (matrix) \qquad Fluids \qquad Solids (matrix) \qquad Fluids \qquad Fluids \qquad Gas (matrix) \qquad Fluids \qquad Gas (matrix) \qquad Fluids \qquad Fluids \qquad Gas (matrix) \qquad Fluids \qquad Fluids \qquad Gas (matrix) \qquad Fluids \qquad Gas (matrix) \qquad Fluids \qquad Gas (matrix) \qquad Guartz \qquad Clay \qquad gas (matrix) \qquad Gas$	Solids (matrix) Fluids Solids (matrix) Fluids Quar. Clay Bound water Free water Gas hydrate Quartz Calcite Clay Free Gas hydrate Gas hydrate	Solids (matrix) Fluids Solids (matrix) Fluids Quar. Clay Bound water Free water Gas hydrate Quartz Calcite Clay Free Gas hydrate Gas hydrate	Model C - M	arine Clays	S	Mode	ID - Exc	ess	Free-0	Gas
(matrix) Fluids (matrix) Fluids Quar. Clay Bound water Free Mater Gas hydrate Calc. Clay Bound water Free Gas hydrate Clay	(matrix) Fluids (matrix) Fluids Quar. Clay Bound water Free Gas hydrate Quartz Clay Free Gas hydrate	(matrix) Fluids (matrix) Fluids Quar. Clay Bound water Free Gas hydrate Quartz Clay Free Gas hydrate	(1 – φ)	φ		(1 -	– ф)		φ	
Calc. Clay Bound water water hydrate Clay Clay Gas hydrate Gas hydrate	Calc. Clay Bound water water hydrate Calcite Clay Gas hydrate Gas hydrate	Calc. Clay Bound water water hydrate Calcite Clay Gas hydrate Gas hydrate		Fluids					Fluid	S
$\begin{array}{c c} S_W & S_h \\ \hline S_W & (1-S_W) \end{array} & S_W & S_h \\ \hline S_W & (1-S_W) \end{array}$	$\begin{array}{c c} S_W & S_h \\ \hline S_W & (1-S_W) \end{array} & S_W & S_h \\ \hline S_W & (1-S_W) \end{array}$	$\begin{array}{c c} S_{W} & S_{h} \\ S_{W} & (1-S_{W}) \end{array} \\ \end{array} \\ S_{W} & S_{W} & (1-S_{W}) \end{array}$	Clay				Clay	Bound water	1007.000	
				S_W	S _h (1-S _W)				s_W	S _h (1-S _W)





Outline of Presentation

- Gas Hydrate Reservoir Models
- Quantitative Well-Log Analysis of in-situ Gas Hydrates
- Arctic Case Study Mallik
- Marine Case Study Hydrate Ridge
- Summary

GAS HYDRATE ASSESSMENT TECHNOLOGIES

1. Hydrate stability

Pressure (MDT, other downhole tools) Temperature (DAVIS, Villinger, downhole logs) Gas chemistry (cores, downhole spectroscopy) Water chemistry (cores, downhole spectroscopy)

- 2. Hydrate occurrence/concentration/amount
 - Core monitoring (TPC)
 - Core characterization
 - Simple X-ray
 - CT scan
 - NMR imaging

Core analysis

- Core temperatures (IR & direct measurement methods)
- Water content (Cl, ions/cations)
- Water chemistry (oxygen isotopes, etc.)
- Gas chemistry (compositional/isotopic fractionation)
- Gas content (volume)
- Microbiologic analysis (population, ID, activity)

GAS HYDRATE ASSESSMENT TECHNOLOGIES

- 2. Hydrate occurrence/concentration/amount Continued
 - Downhole logs (wireline and LWD)
 - Neutron/Density porosity
 - Electrical resistivity
 - Acoustic velocity (Vp and Vs)
 - Neutron spectroscopy (C/O)
 - NMR (in-situ, laboratory)
 - Raman spectroscopy (research)
 - VSP
 - Tomography
 - Downhole Tools
 - Physical/Geothechnical properties
 - Water/gas sampling tools (MDT, RFT)
 - Pore-water pressure analysis (MDT, RFT)

Geophysics

- Seismic (low/high frequency, 2D-3D)
- Side-scan
- Electromagnetic surveys
- OBS
- Seafloor compliance

GAS HYDRATE ASSESSMENT TECHNOLOGIES

3. Hydrate dynamics CORKs Repeat surveys – time series

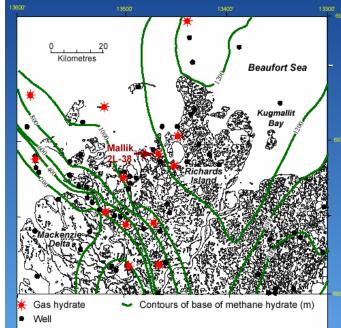
Gas Hydrate Well Log Evaluation

Well log	Application	Measurement
Density	Porosity	Electron density
Neutron Porosity	Porosity	Hydrogen content
Electrical Resistivity	Saturation/text.	Resistivity
Acoustic Velocity	Saturation/text.	Acoustic transit-tim
Neutron Spect.	Saturation	C/O
NMR	Saturation/text.	Atomic interactions

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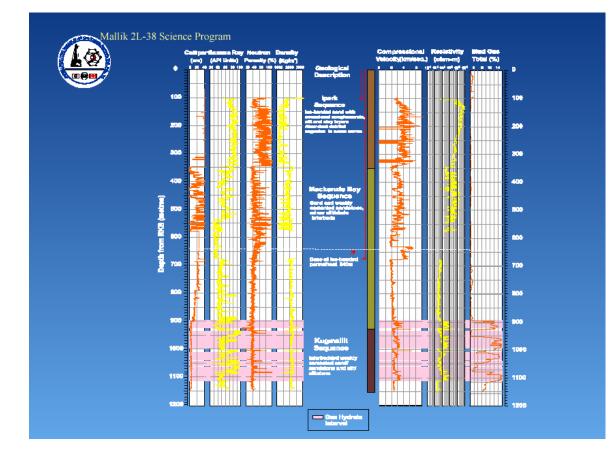
Gas Hydrates in the Mackenzie Delta

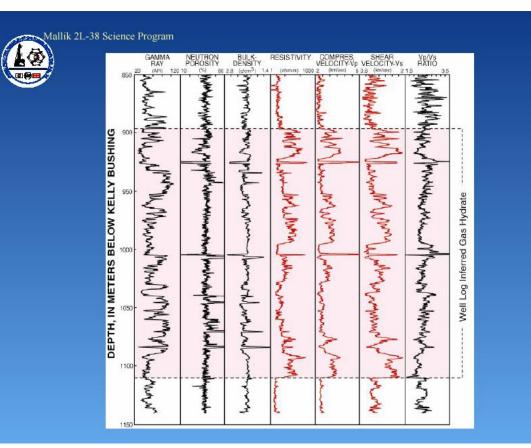


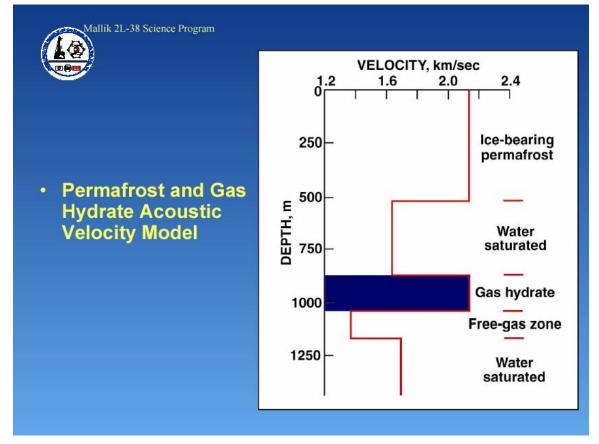
>600m permafrost

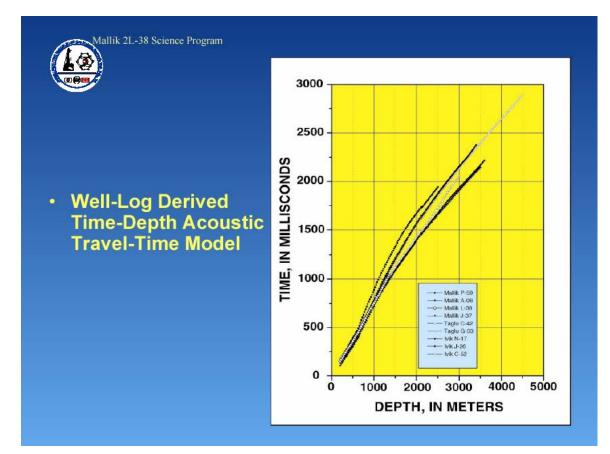
>1200m to base of methane " hydrate stability field

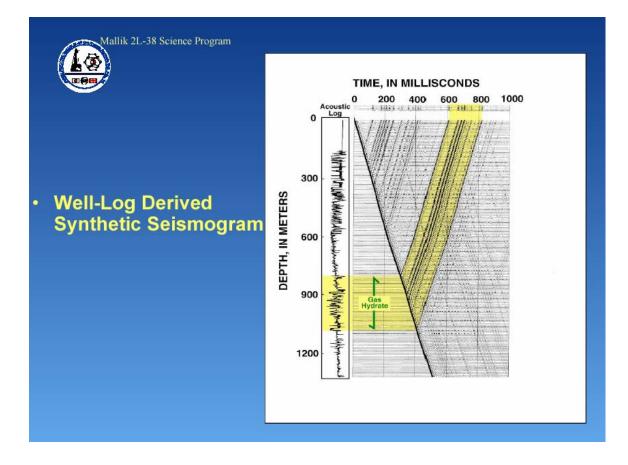
>20% of onshore wells drilled in 70's and 80's encountered hydrates

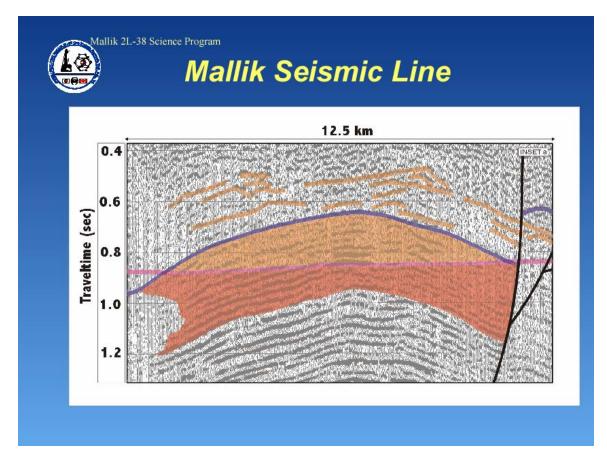


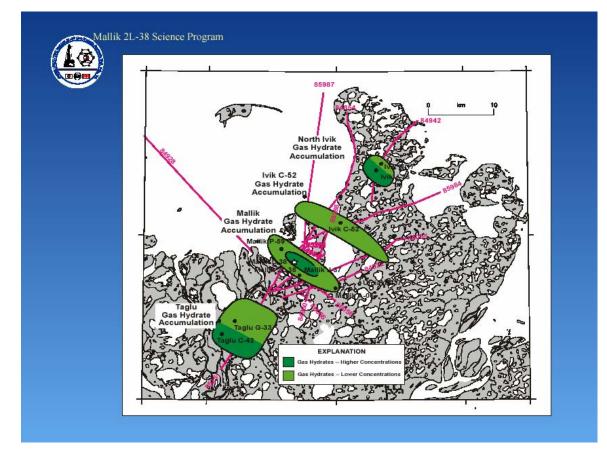












Aallik 2L-38 Science Program

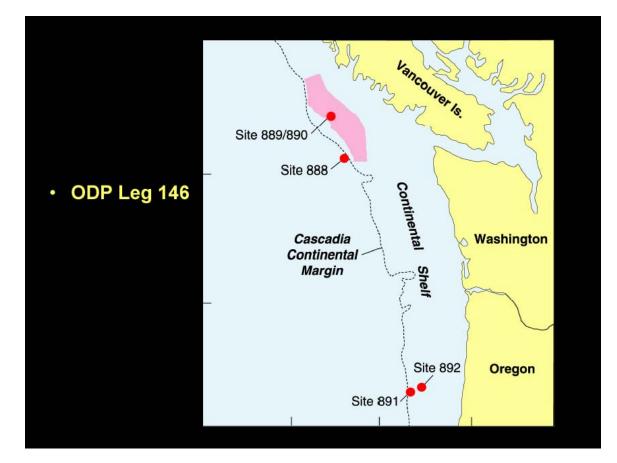
Regional Gas Hydrate Accumulations

Four structures mapped using well log and regional seismic data

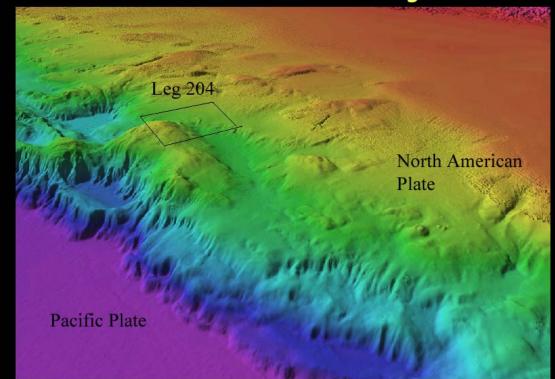
Mallik Ivik C-52 North Ivik Taglu Total volume of gas 110,003 x 10 ⁶ m³ 42,928 x 10 ⁶ m³ 22,851 x 10 ⁶ m³ 11,396 x 10 ⁶ m³

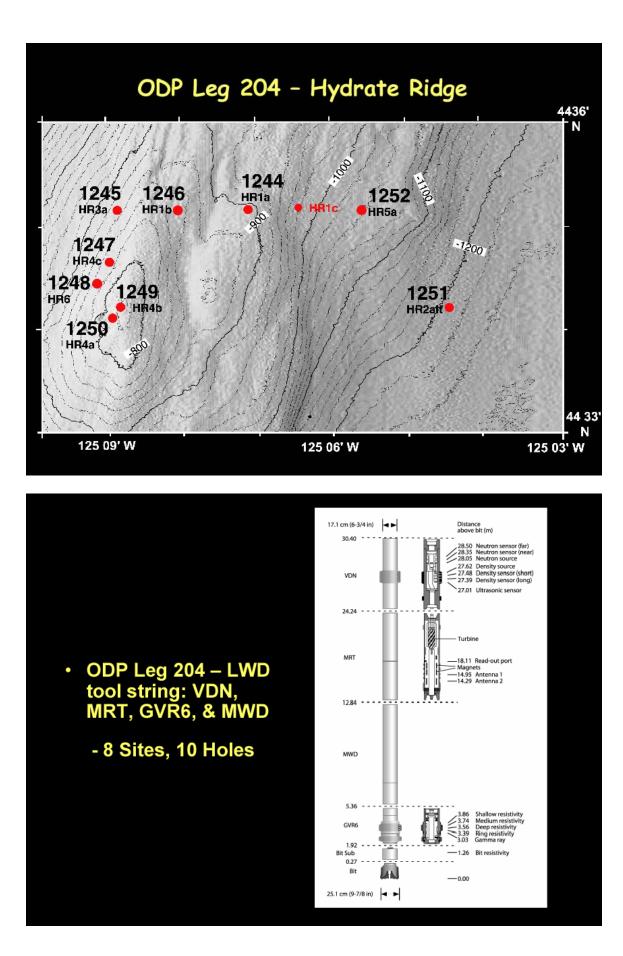
Outline of Presentation

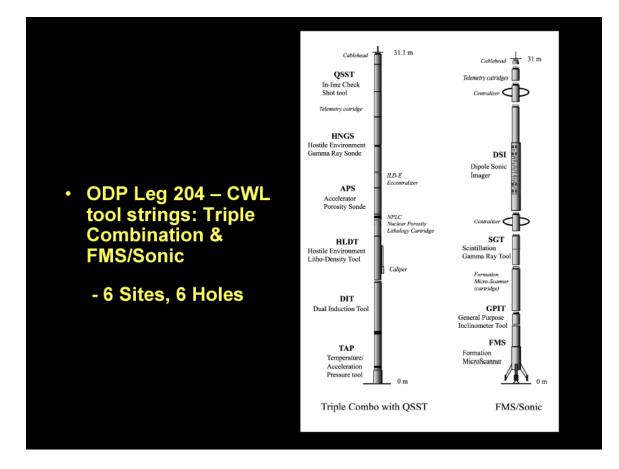
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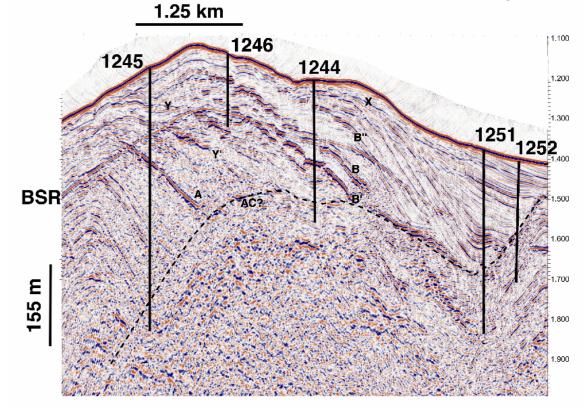
Cascadia Continental Margin

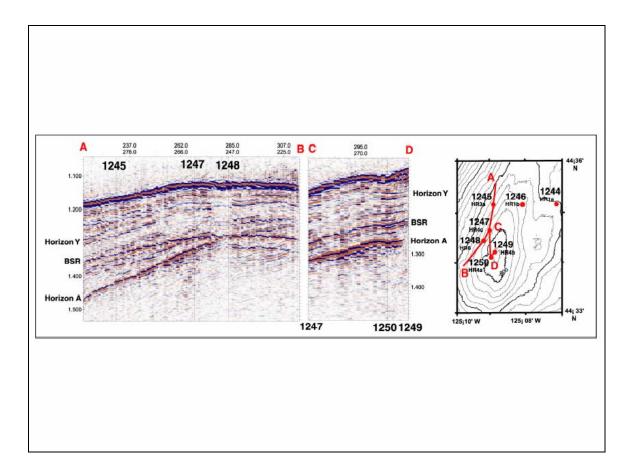


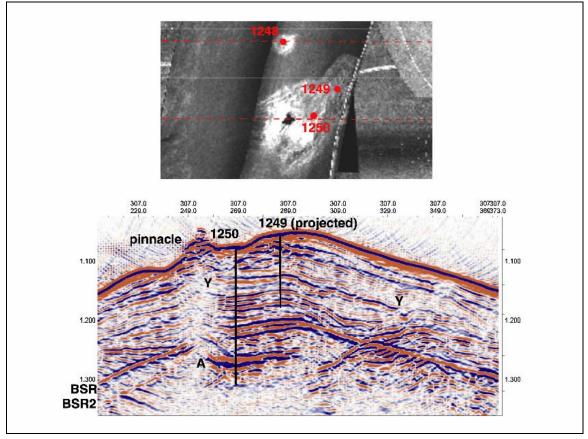


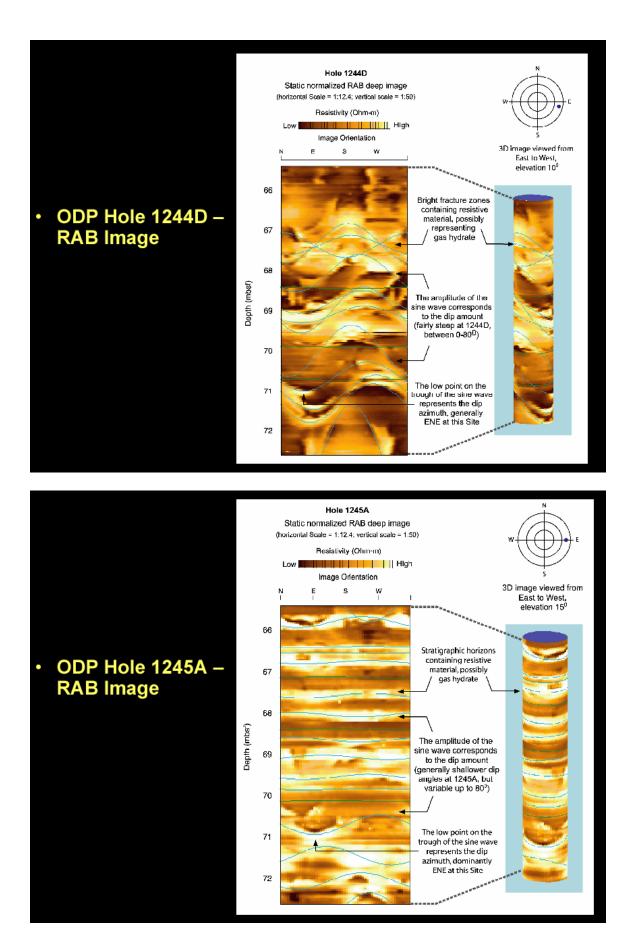


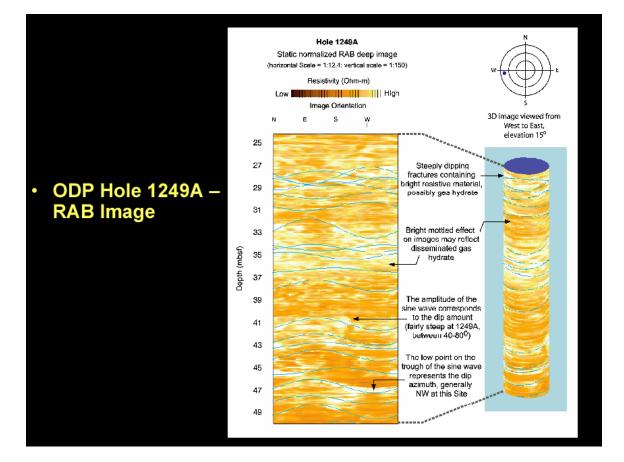
3D seismic survey











ODP	Leg 20	4 - MR	T Deploy	ments
ODD	ODD			MDT

ODP Site	ODP Hole (mbrf)	Water Depth (mbsf)	LWD Interval	MRT sliding test
1244	1244D	906.0	0-380	YES
1245	1245A	882.0	0-380	No
1246	1246A	859.0	0-180	YES
1247	1247A	837.0	0-270	No
1248	1248A	839.0	0-194	No
1249	1249A	787.0	0-90	No
1250	1250A	806.0	0-210	No
1250	1250B	806.0	0-180	YES
1251	1251A	1216.5	0-380	No

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The Second Workshop of the International Committee on Gas Hydrates 28-31 October 2002 Washington DC.

Sediment-hosted hydrates: pore morphology, geophysical characterisation, and geotechnical behaviour.

Mike Lovell¹, Peter Jackson², Dave Gunn², Chris Rochelle², Keith Bateman², Lavinia Nelder², Martin Culshaw², John Rees², David Long², Tim Francis³, John Roberts³, Peter Schultheiss³

¹Department of Geology, University of Leicester, Leicester, LE1 7RH, UK ²British Geological Survey, Keyworth, Nottingham, NG12 5GG, UK ³GeotekLtd., 3 Faraday Close, Daventry, NN11 5RD,UK

ABSTRACT

The ability to geophysically characterise gas hydrates remotely while stabilised in a pressurised core barrel may provide a route to detailing their physical extent and nature. Changes in the geophysical character of sediment-hosted gas hydrates during formation and dissociation processes should provide a means of improving our estimation and evaluation of natural hydrate resources.

Experiments to manufacture a range of gas hydrate morphologies in a range of sediments in the laboratory are in progress. To date we have succeeded in manufacturing both pure and sediment-hosted hydrates (Ar, THF & CO₂). Continuing experiments are developing a range of geometrical and internal structures and fabrics (from massive to disseminated) using different sediment-hosts. These generic hydrate groups provide a basis for non-invasive geophysical characterisation of hydrate morphologies. Controls on formation and dissociation of a wide range of gas hydrates have been studied visually in glass micro-models* hydrate being seen to grow mainly at the centre of pores.

Novel laboratory cells have been designed and constructed allowing both internal geophysical measurements and external geophysical logging. These measurements include P- and S-wave, and electrical resistivity measurements. One cell allows visual observation of the sediment-hosted hydrate during formation-dissociation. In parallel with these developments we are investigating fine scale monitoring of hydrate formation and dissociation at the pore scale.

Initial observations of compressional wave velocity during formation and dissociation* indicate the method has considerable potential as a monitoring tool, the velocity increasing with the presence of hydrate. Also the frequency content of the sonic pulses is diagnostic of the presence of hydrate, suggesting high frequencies are less attenuated when hydrate acts as a cement between grains.

From these results we aim to establish protocols to guide the geophysical logging of natural sediment-hydrate core maintained under pressure in lab transfer chambers on board the drillship, using the hyperbaric Geotek Core Logger. While new insight will be gained into geophysical modelling of hydrate behaviour, it will also guide the development of sampling programs, prior to depressurising and initiating dissociation. In addition, these studies will better constrain the variability and range of geotechnical properties associated with sediment hosted hydrates, in particular shear strength and S-wave velocity, both key to submarine slope stability analyses under earthquake loading.

* Observations made by Dr B Tohidi's group at HW







SEDIMENT-HOSTED HYDRATES: pore morphology, geophysical characterisation, and geotechnical behaviour

SEDIMENT-HOSTED HYDRATES:

- OCEAN MARGINS LINK Project (NERC)
- Background
- Hydrate synthesis
- Sediment-hosted hydrate synthesis
- Geophysical Measurements on synthetic samples
- SEM images
- Implications for slope stability
- Current Interests

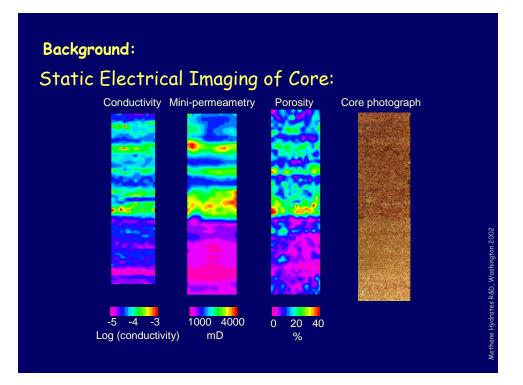
ihane Hydrates R&D, Washington 2002

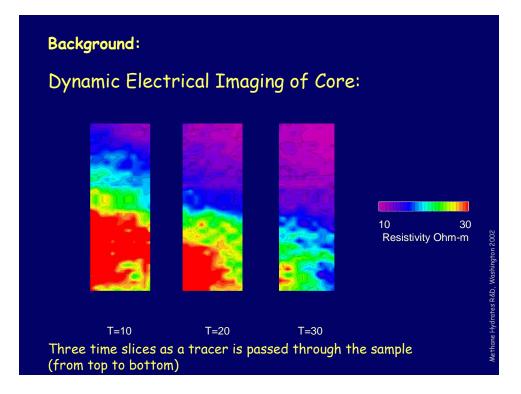
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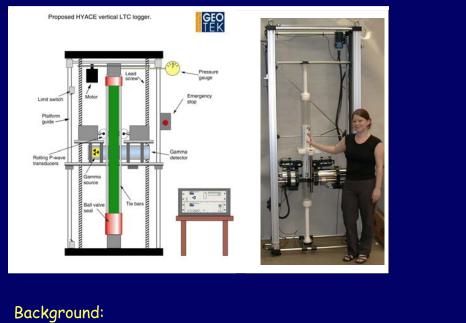
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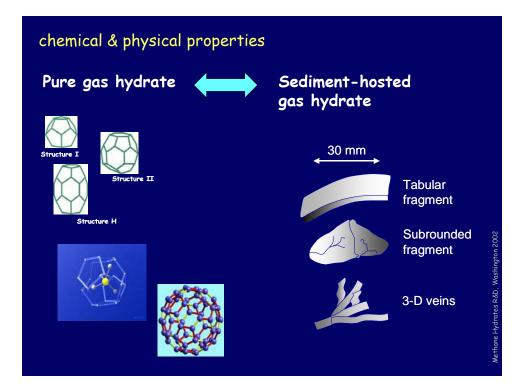


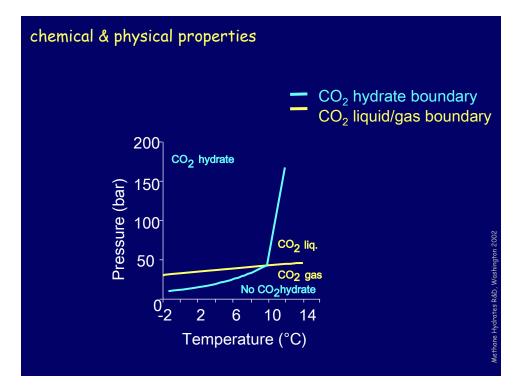




HYACE/HYACINTH coring & laboratory characterisation

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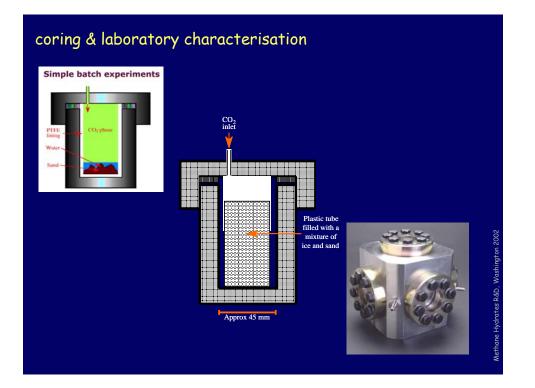




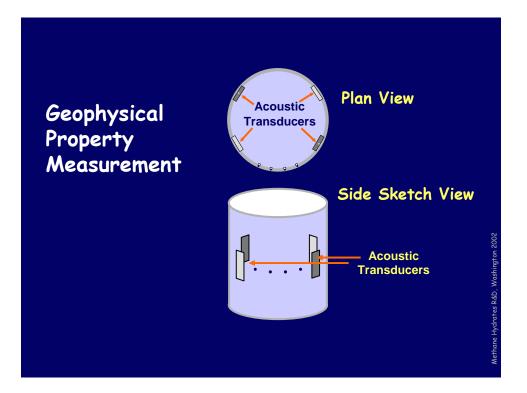
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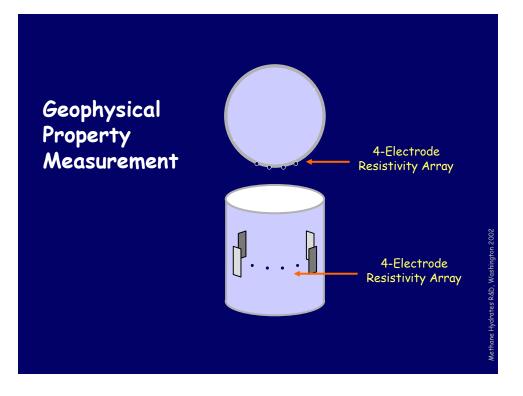
hane Hydrates R&D, Washington 2002





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SEM Images

- 3 experiments to date:
- CO₂ hydrate from de-ionized water in 2 'batch' experiments
- THF hydrate at ambient P, low T
- Aims to improve understanding of hydrate formation-dissociation and pore morphology considerations for synthetic sediment-hosted hydrates

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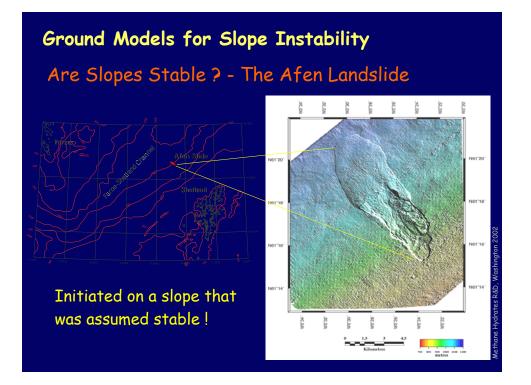
SEM details

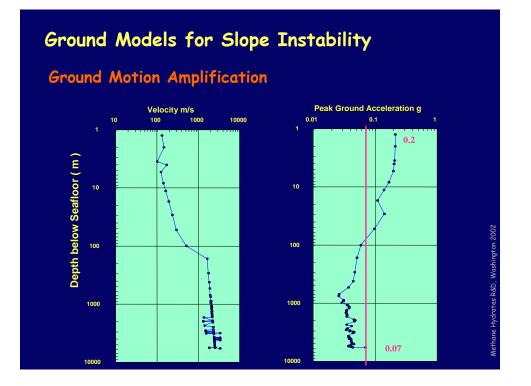
- Variable pressure SEM, with a cryogenic sample handling and cold stage facility.
- Backscatter mode enhances hydrate/ice/sediment contrast.
- Observed CO₂ hydrate and THF hydrate
- Details enhanced by 'developing' the sample using etching (destabilizing hydrate by warming).
- Time-lapse imaging of hydrate destabilization.

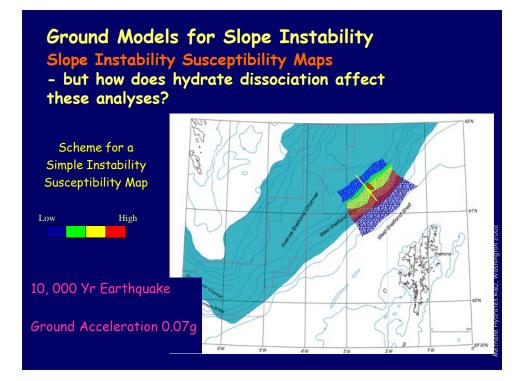
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Current Interests:

Sediment-Hosted Hydrate Properties

- Dissociation Processes
 - Geophysical Geotechnical Character
 - Pressure Temperature Cycling
 - Salinity Cohesion Relationship
- 'Natural' synthetic samples
 - Grain-pore properties
 - Hydrate distribution

Geotechnical – Geophysical Models

- Pore Pressure Effective Stress Effects
- Dissociation By-Products
- Chemistry (Gas and Liquid)
- Fabric Disruption

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High Resolution Seismic Studies of the Distribution of Gas Hydrates

Warren T. Wood Naval Research Laboratory

ABSTRACT

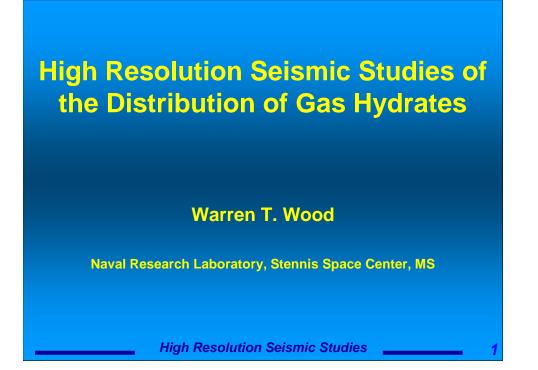
Recent association of gas hydrate accumulations with sites of seafloor porewater seepage suggests that seeps may be responsible for a significant fraction of the global transfer of methane (and its associated carbon) from the seafloor to the ocean-atmosphere system. Many of these fluid flux conduits exist in deep water and extend laterally on a scale of meters to tens or hundreds of meters. Although features of this size and distance from the sea surface can frequently be detected in by surface towed seismic systems, deep-towed, high frequency systems offer significantly improved resolution. The seismic data presented here were acquired using DTAGS (Deep-Towed Acoustics Geophysics System) over areas known to contain gas hydrate. Although gas hydrate distribution is extremely difficult to quantify through seismic data alone, the high resolution images allow detailed examination of faults, diapirs, and anomalous amplitudes created by gas, gas hydrate or carbonate mineralization. Modeling the extents of the anomalies helps constrain the fluid and heat flux needed to determine gas hydrate distribution. In the summer, and again in the fall of 2002, additional DTAGS data were acquired in gas hydrate provinces, and co-located with piston cores so that the physical constraints of DTAGS and the chemical constraints acquired via coring could be applied to precisely the same conduits. The DTAGS data from 2002 were acquired with a new system with a broader frequency range than the old system, yielding even higher resolution images.

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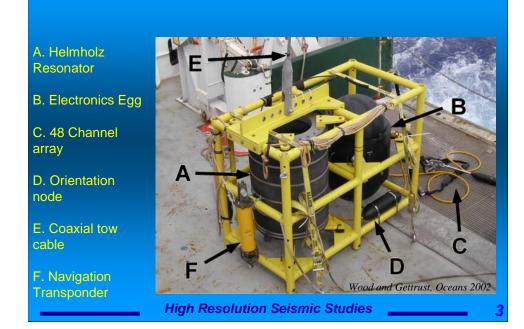


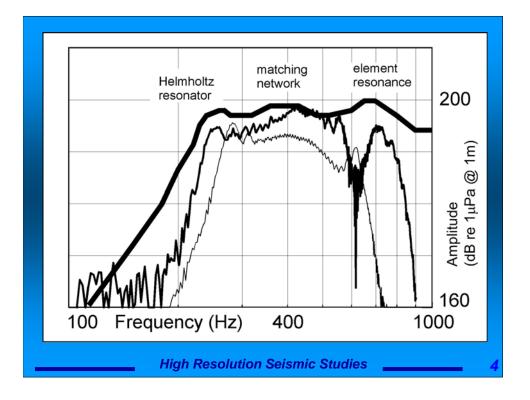
High Resolution: Deep-Tow 220-820 Hz

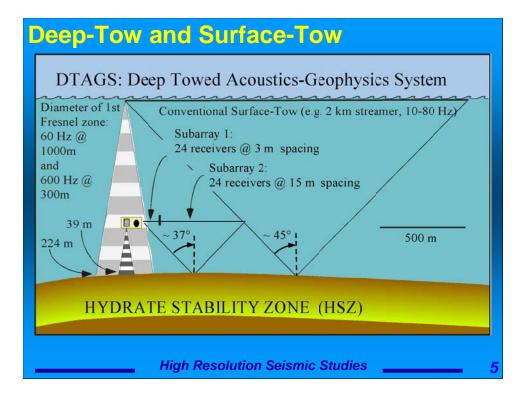
Distribution of Gas Hydrates: 10s to 100s of meters

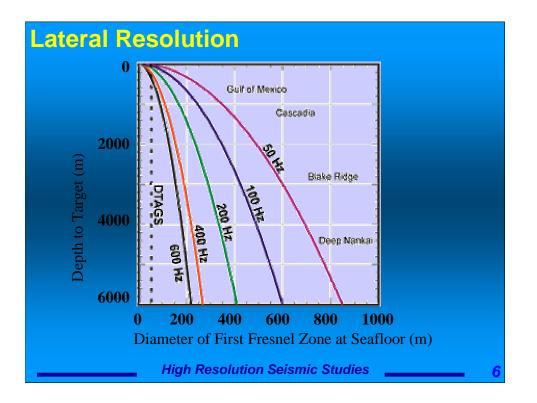
High Resolution Seismic Studies

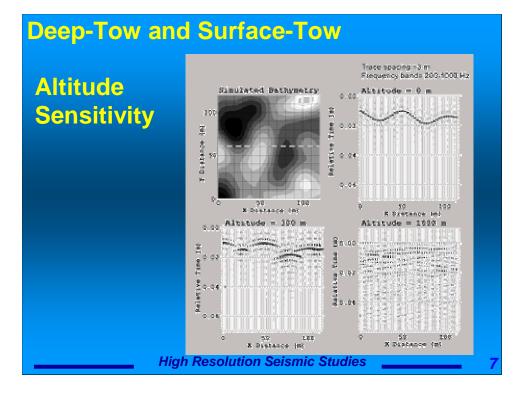
Deep Towed Acoustic/Geophysics System (DTAGS)

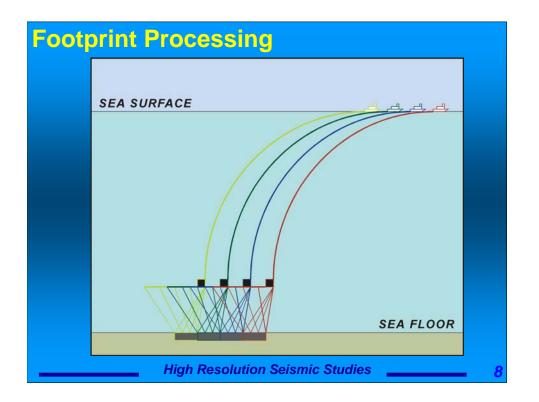


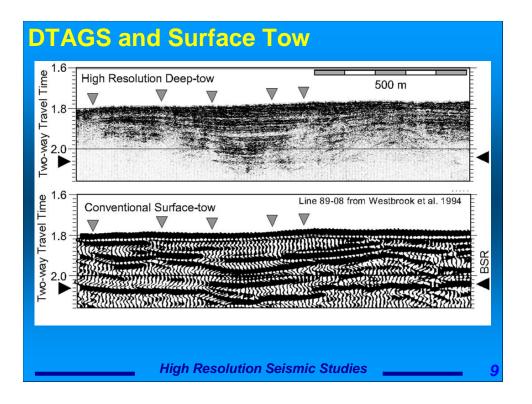


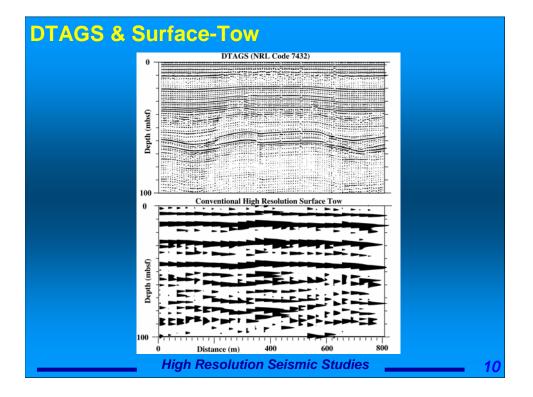








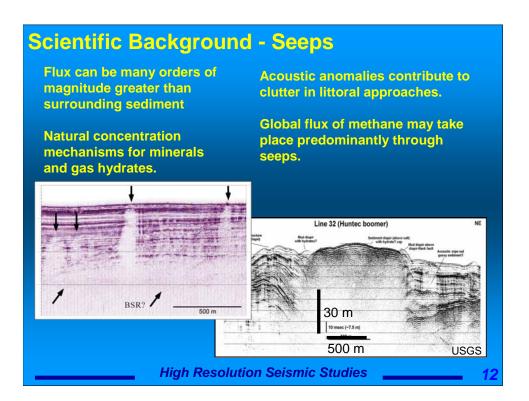


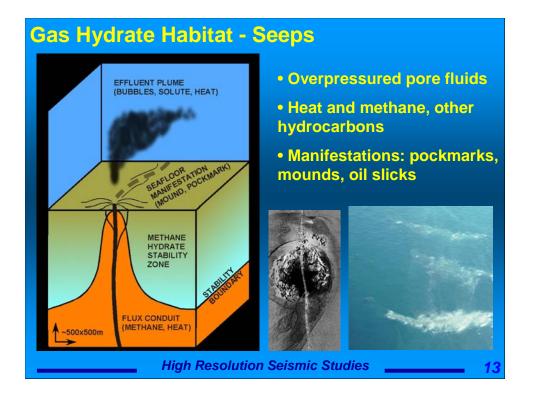


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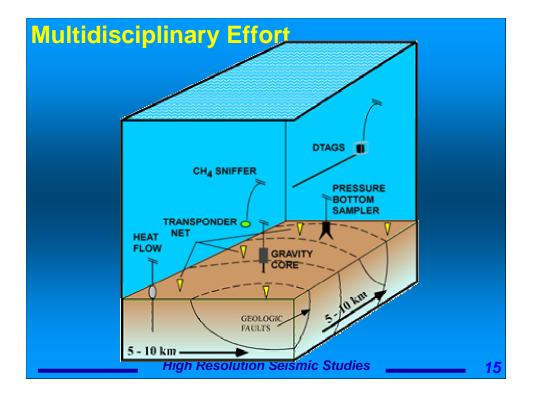
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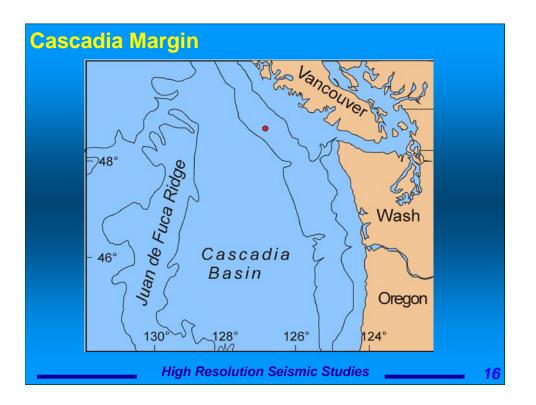
High Resolution Seismic Studies



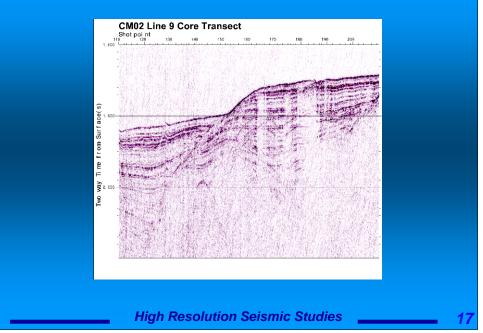


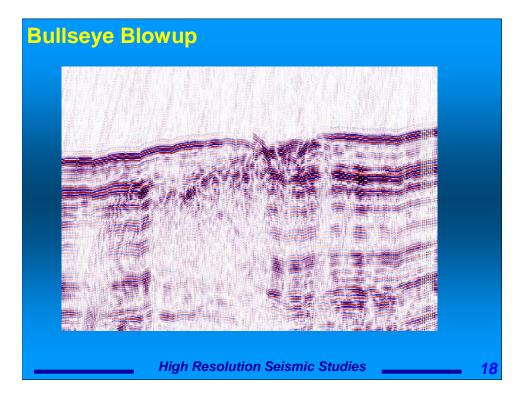


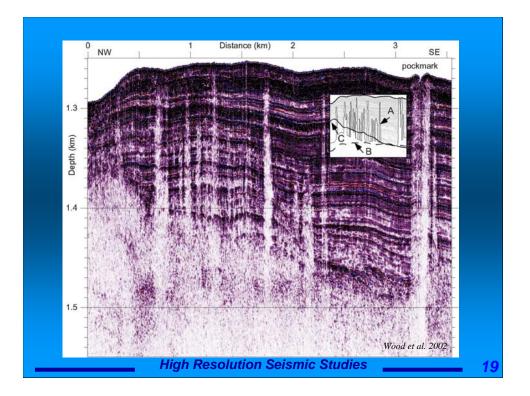




Bullseye Vent Core Transect



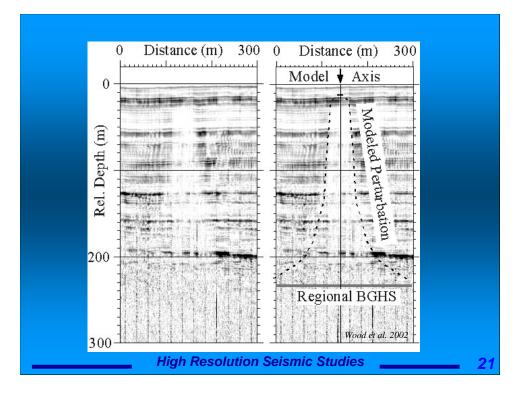


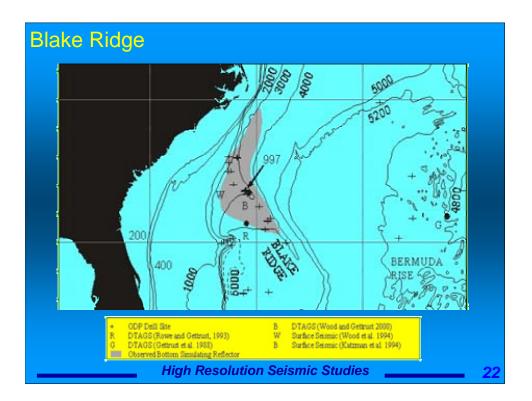


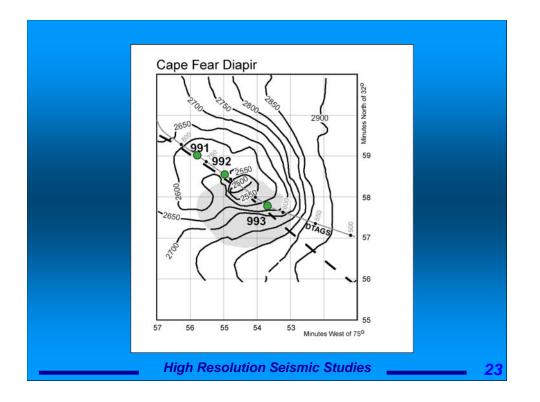
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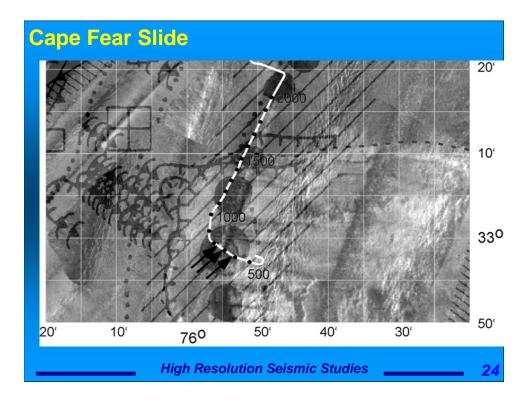
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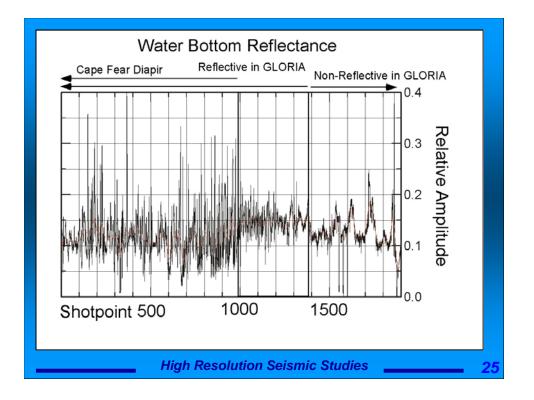
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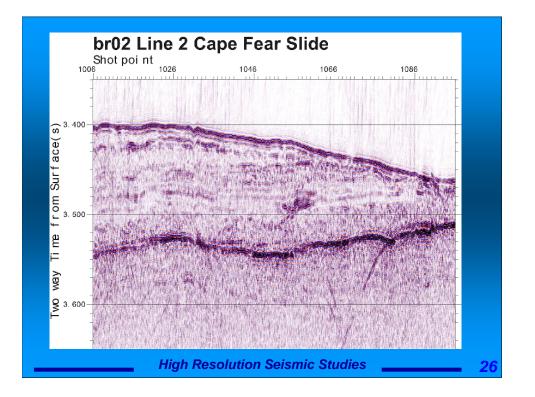


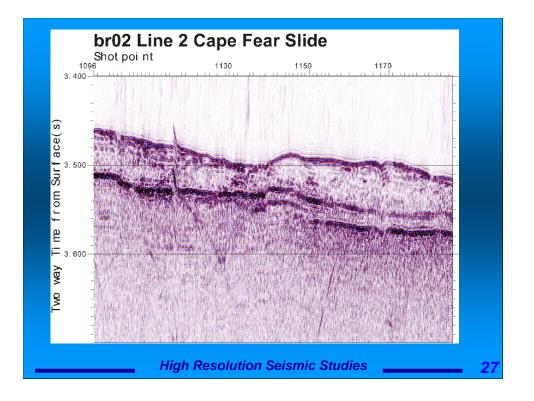


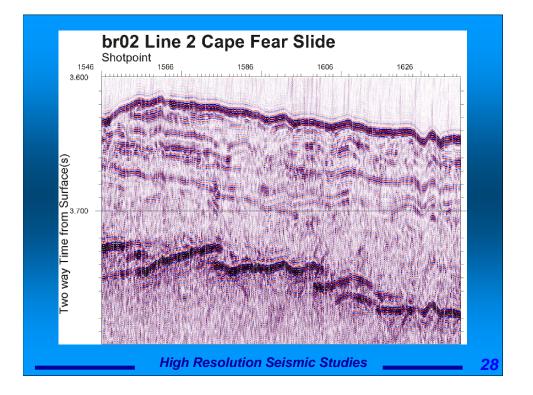












METHANE HYDRATE PRODUCTION FROM ALASKA PERMAFROST

FIELD IMPLEMENTATION PLAN FOR 2003

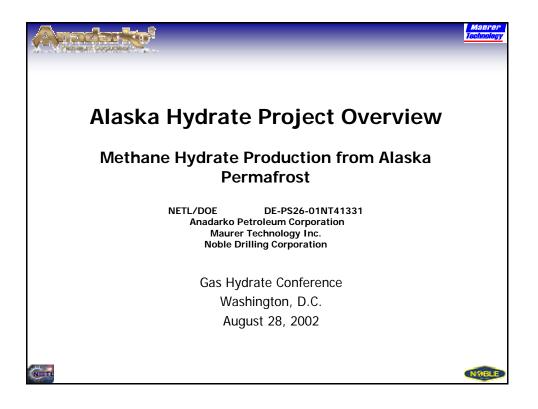
Thomas E. Williams

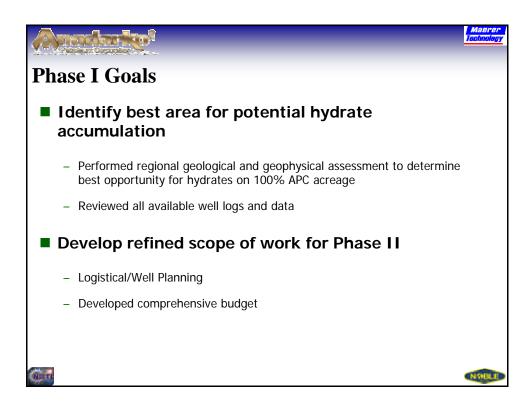
Maurer Technology Inc.

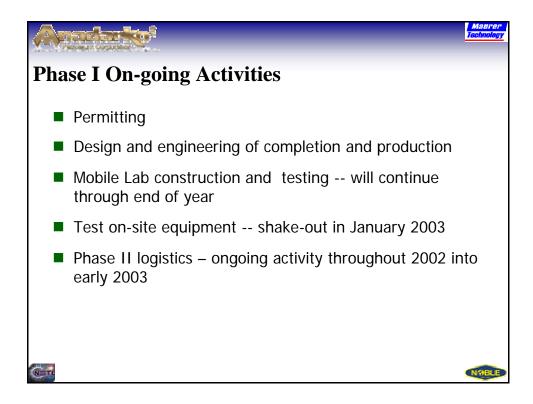
ABSTRACT

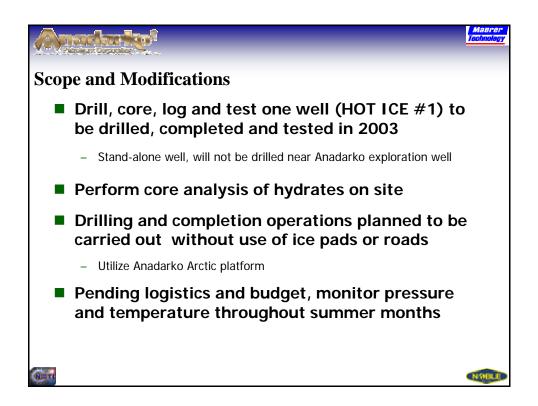
Phase I of the project in being conducted and completed this year. The project team has analyzed existing geological and geophysical data and obtained new field data required to predict hydrate occurrences; tested methods and tools for drilling and recovering hydrates; developed equipment and procedures for on-site analysis; conducted a modeling study to determine core recovery; designed the completion and production testing program; and obtained permits to safely and economically drill and test gas from hydrates in Alaska in 2003.

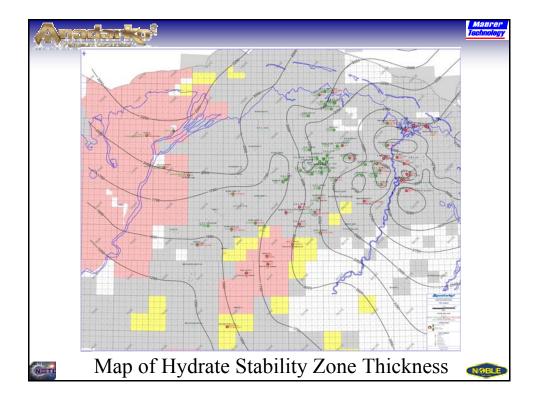
Phase II (field implementation) encompasses drilling and coring one or more hydrate wells during the drilling season of 2003. The operation will utilize a small continuous coring mining type rig on a new Arctic Platform design and owned by Anadarko, which will extend the drilling season and be less intrusive on the environment than current exploration methods. The well will then be thoroughly logged and tested. Core will be analyzed on-site using an innovative mobile laboratory. Shallow seismic (VSP) will be shot. A production test will be performed for 10-14 days, and the well will then be monitored for and extended time. Noble Engineering and Development has developed a system that will monitor and relay live data from the drilling operation to Houston.





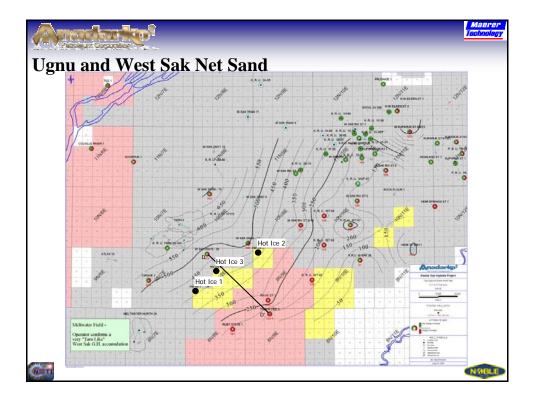


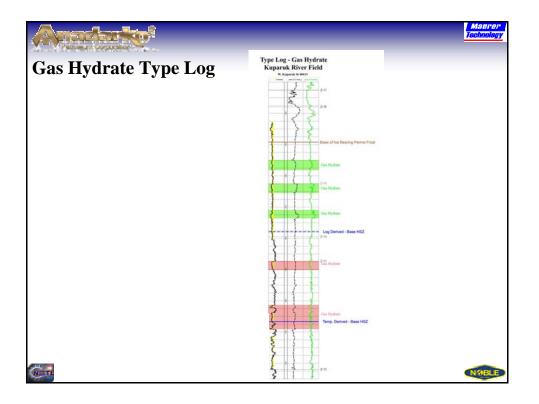


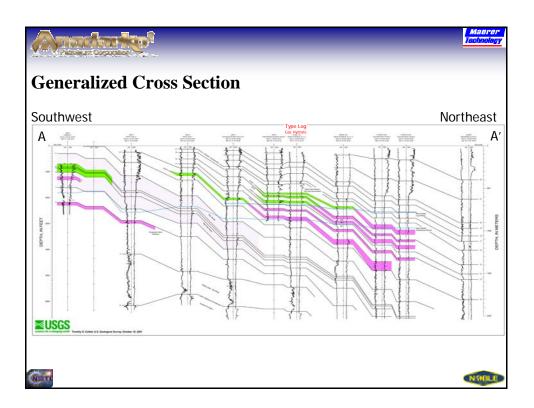


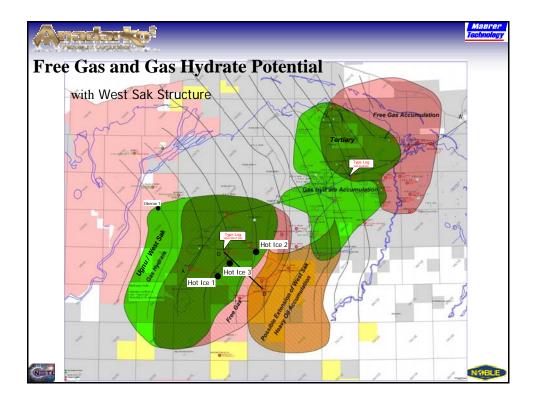
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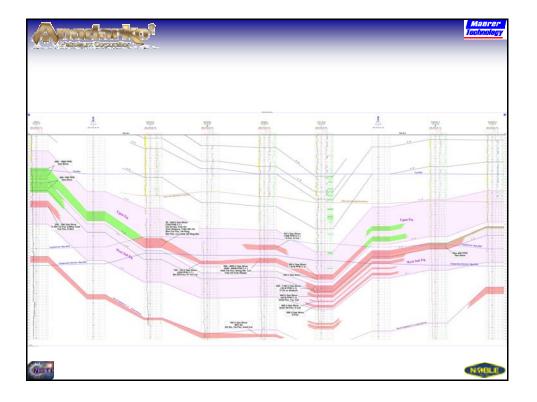
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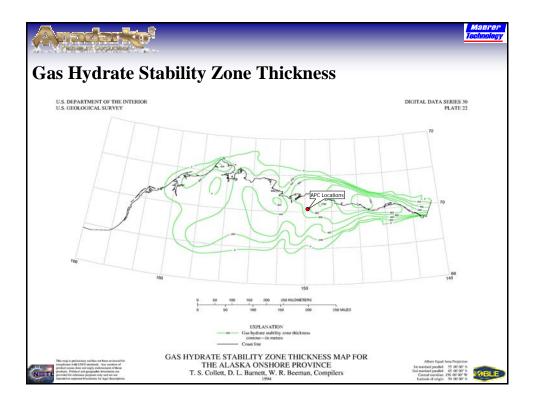


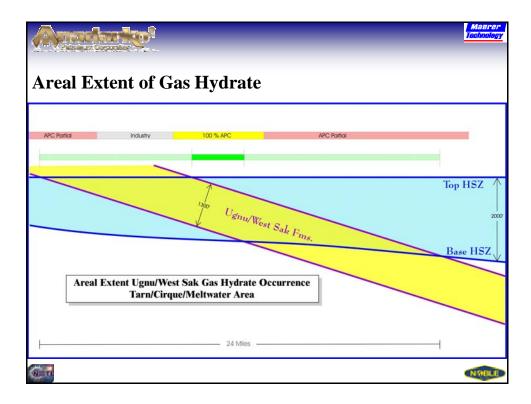


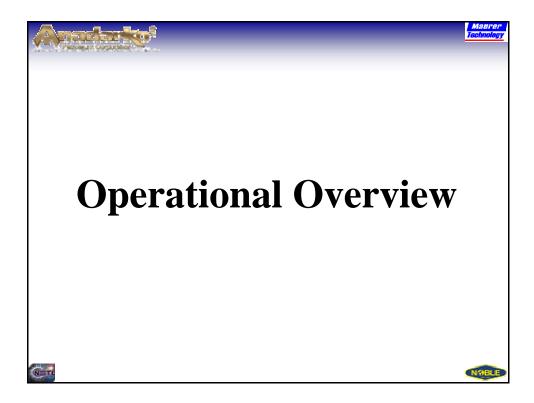


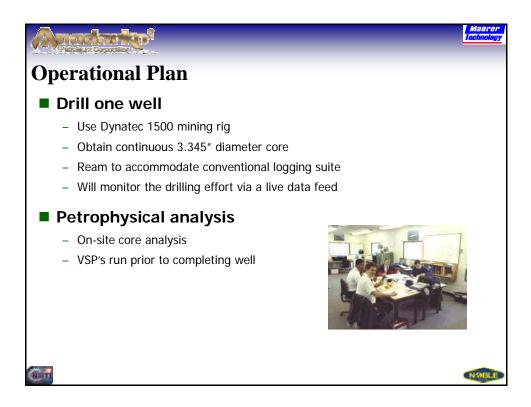




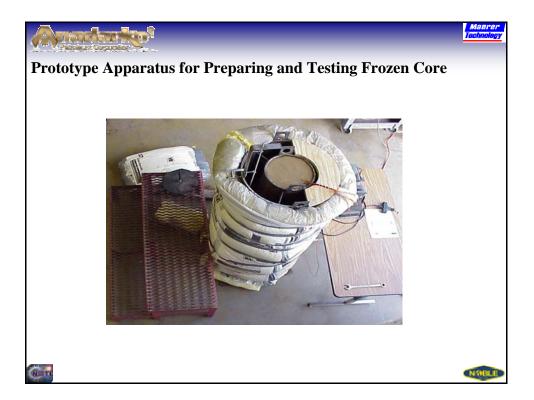




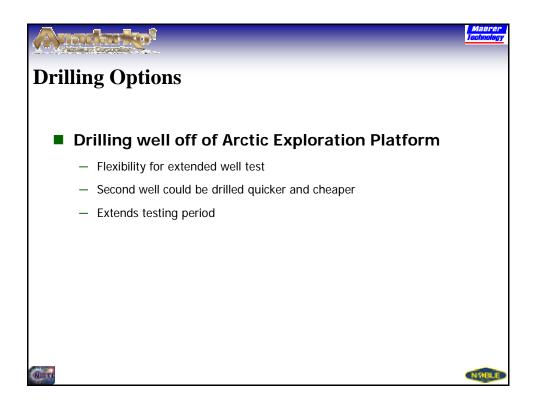




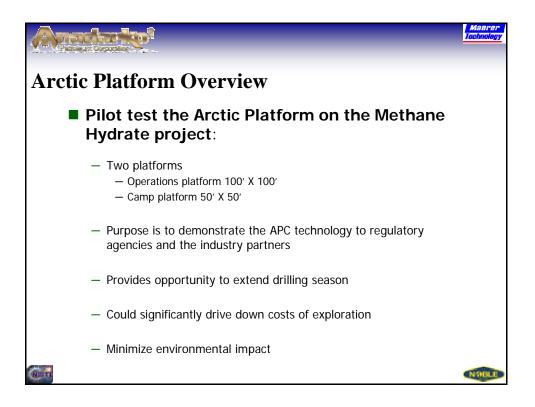


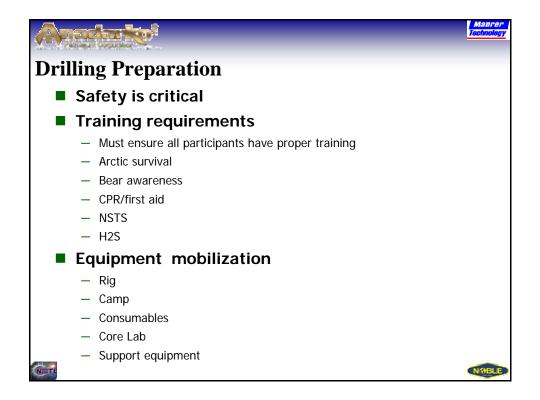


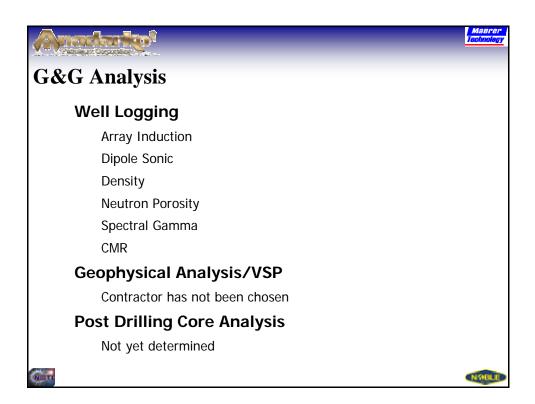


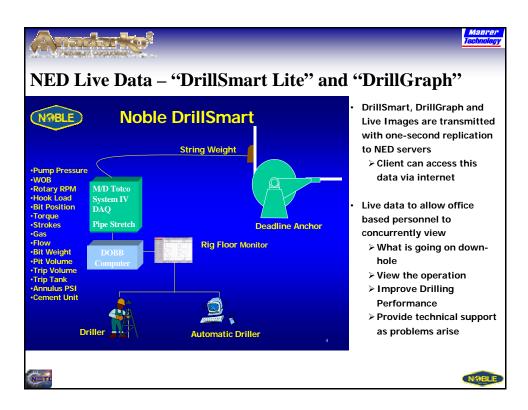




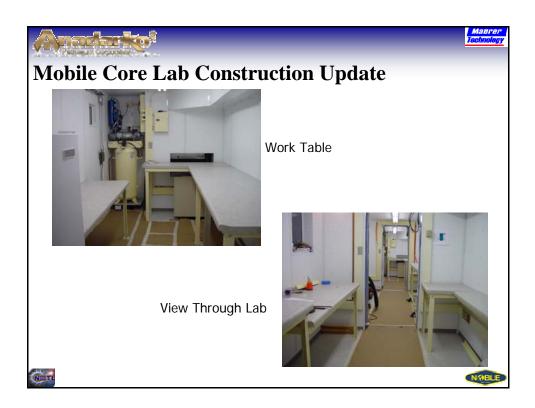


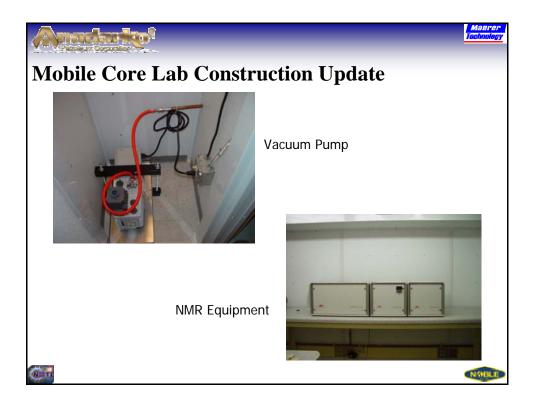


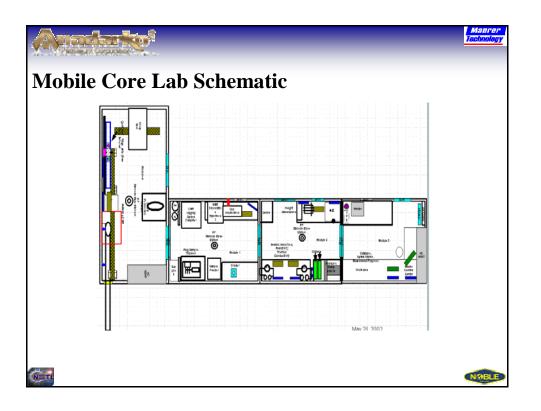


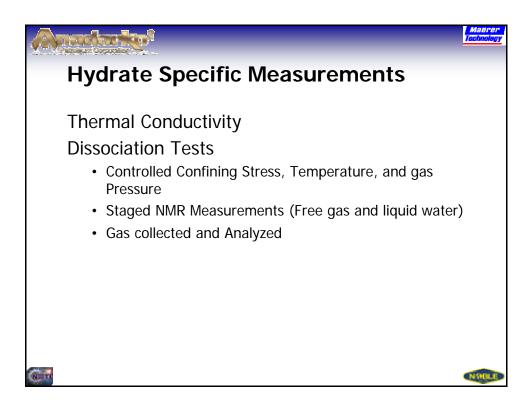


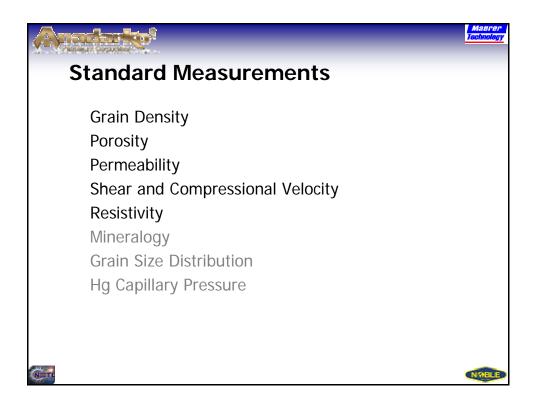
Mobile Core Lab Status
To be Completed, Tested, and Personal Trained by end of 2002
Currently
Modules Fabricated
Equipment ordered, some delivered
- Equipment testing with USGS hydrate core in November
Modules Fabricated
Internal outfitting ongoing
- Additional equipment is under consideration (space)
Operating Company Chosen
Nable

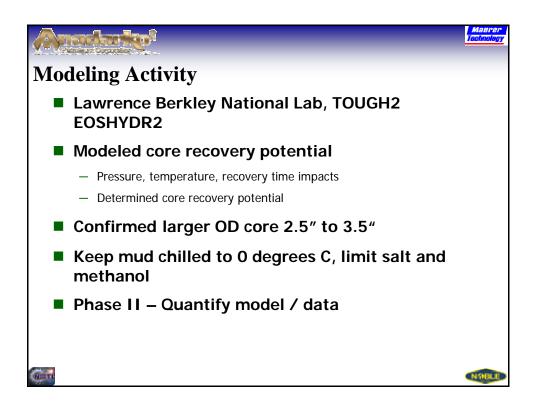


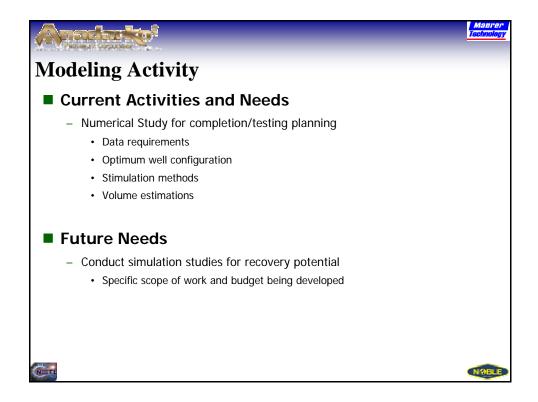




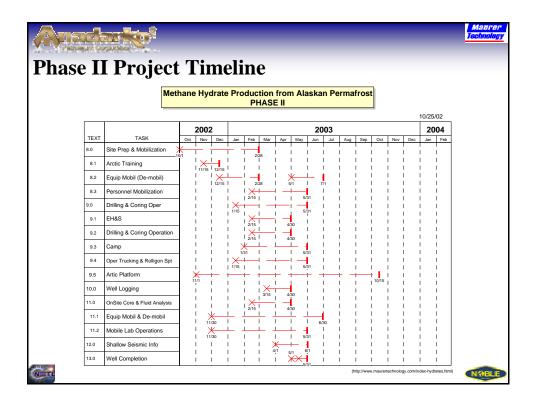




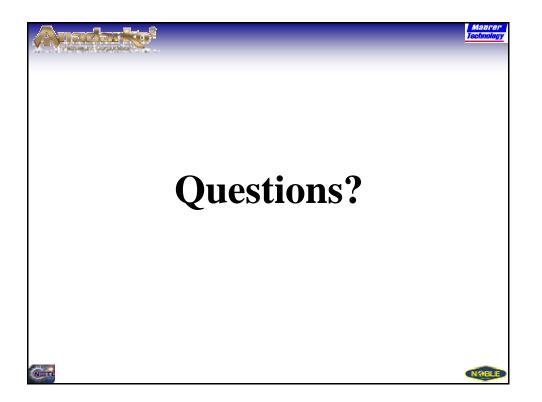








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Seafloor Morphology and Seismic Perspective of the Central Western Continental Margin of India in relation Gas Hydrate Occurrences

M. Veerayya*

Ex-Scientist, National Institute of Oceanography, Dona Paula, Goa 403 004, India [Presently Principal Investigator, DST (Govt. of India) Project] veerayya@darya.nio.org

ABSTRACT

Methane trapped as solids within the hydrates and as free gas below the bottom simulating reflector (BSR), may provide a major unconventional energy resource. The continental margins of India – new frontier for hydrocarbon resources, characterized by favorable geological, geophysical and oceanographic conditions, appear to be a potential area for the formation of gas hydrates. Since the first report on the occurrence of gas hydrates in Andaman offshore by the ONGC (Chopra, 1985) and along the western continental margin of India by NIO (Veerayya et al., 1993; 1998), seismic evidence of gas hydrates has been inferred in several offshore areas of the continental margins of India public of gas Corporations and Research institutes (ONGC, DGH, GAIL, OIL, NGRI and NIO). However, ground truth data on detailed site-specific geological, geophysical and geochemical characteristics of the sediments and their pore fluids, and oceanographic regime are scarce in Indian offshore areas.

This paper evaluates the geological, geochemical and geophysical aspects of a typical offshore site, which lies in the Konkan- Kerala basin along the central western continental margin of India. Its eastern boundary lies on the middle slope off western India, while westward the study area extends into the Arabian Sea abyssal plain. The study would help in understanding the characteristics of the prospective site (s) and the relationship between geological environment and gas hydrate potential.

The data set comprising of discrete bathymetry, seismic profiles from published reports, seafloor sediment texture and some geochemical parameters have been utilized to draw inferences.

The bathymetry is characterized by distinct topographic variations and can be demarcated into 3 zones: eastern (1000- 2000 m), central (2000 m) and western (>2000 – 3500 m) zones. The eastern zone is marked by steeply dipping seafloor, the western zone is characterized by a gently sloping seafloor towards the W and NW, while the central zone is dominated by uneven to rough seafloor at many places, which in turn reflect the prevailing sedimentation pattern.

Seismic reflection data revealed 4 lithological units, the lowermost unit being underlain by an acoustic basement in a large part of the area. The uppermost seismic unit (Unit I0 comprising of 150-200 ms (twt) of sediments is characterized by chaotic reflections and probably represents (Pliocene – Recent ?) fine-grained clastic facies. The second and the fourth seismic are atypical in that they are characterized by faint reflections and are often acoustically transparent indicating apparent blanking, whereas the third unit sandwiched in between is marked by very strong reflections. Generally, Units II and IV, consisting of blanking zone are about 400-600 ms (twt) thick, while the unit III is about 150-200 ms thick. Most of the

sediments in Units II and IV show horizontal and concordant bedding throughout the area indicating relatively quiet (?) conditions during deposition. Commonly, the BSRs are confined to these units. The indentified lithological units are broadly correlatable with those encountered in the uppermost sedimentary column recovered at DSDP Site 219 (water depth -1764 m) on the Laccadive Ridge, which is in the vicinity of the study area. The data also enabled to delineate the areal extent of macro-to micro-scale morphological and structural features either exposed or buried below the seafloor, which in turn are helpful in understanding the seismic stratigraphy of the area.

The seismic reflection profiles show seismic evidence of gas hydrate occurrences in the form of BSRs in the study area. In general, the inferred BSRs occur at about 260-300 to 500 ms (twt) below the seafloor at 2.0 to 3.5 s (twt) water depth. About 200-300 ms thick, somewhat acoustically transparent strata over lie the BSRs, while partial blanking of the order of 150-200 ms and even up to 400-500 ms of blanking of seismic records is seen above the acoustic basement, mainly west of 2000 m isobath. The BSRs are mostly confined to the area north and west Laccadive Ridge Complex. The BSRs also occur in and around topographic highs. At one location, a double BSR is discernible. The data also reveal reversal in polarity. Seismic study of ONGC further suggests that the Konkan- Kerala offshore as well as the Laccadive Ridge area are characterized by BSRs, wherein the BSRs lie at 260- 375 ms (twt) below the seafloor at 2.2 to 2.65 s (twt) water depth (Kuldeep Chandra et al., 1998). The apparent blanking of seismic records above the inferred BSRs may, perhaps, be due to gas hydrate-bearing strata, while that below the BSRs , characterized by lack of almost any internal reflections, may reflect fluid/gas saturated sediments or fine-grained sedimentary facies, such as shale(?), which need confirmation by ground truth data.

The surficial sediments are characterized by organically- rich (Corg= 0.98 to 1.45%), fine-grained silty clays, besides the presence of hydrocarbons ranging from methane (120 ppm) to Butane (6 ppm).

Rapid sedimentation and organic-carbon rich sediments coupled with optimal lithostatic and hydrostatic pressures favour the formation of gas hydrates along the margin. Further, seafloor doming, faulting and contorted sedimentary layers above the BSRs seem to suggest the existence of probable pathways for upward migration of fluid/gas from the deep.

Concerted efforts aimed at understanding geological, geophysical, bio-geochemical, physical oceanographic aspects and in situ measurements for gas hydrate exploration are underway, which would help in identifying and quantifying the potential gas hydrate resources along the continental margins of India in general, and in the study area in particular.

SESSION II

Biological Influence on Hydrate Formation, Stability, Content and Lattice Saturation

Chairman: Prof. Rudy Rogers Chemical Engineering Department Mississippi State University, Mississippi

Rapporteur: Dr. Kenneth Grabowski Naval Research Laboratory, Washington, DC

Molecular Diversity and Activity of Microbial Communities Associated with Gas Hydrates in the Gulf of Mexico

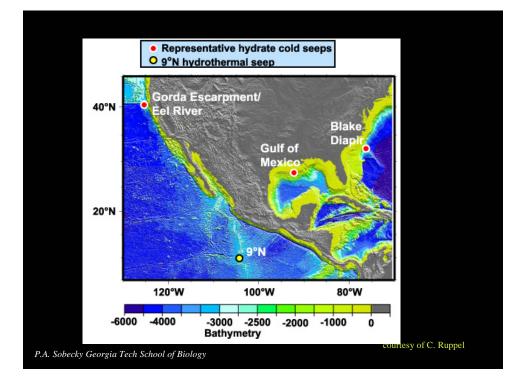
Patricia Sobecky, (patricia.sobecky@biology.gatech.edu; 404-894-5819)

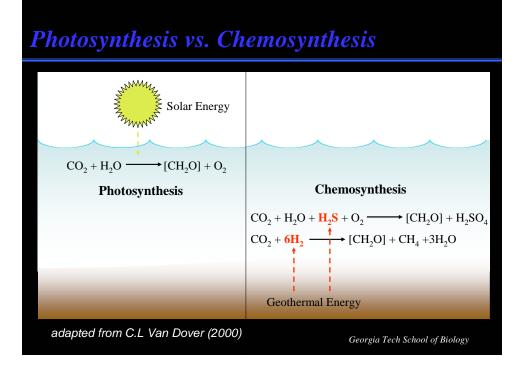
School of Biology, 310 Ferst Drive, Georgia Institute of Technology Atlanta, GA 30332-0230

ABSTRACT

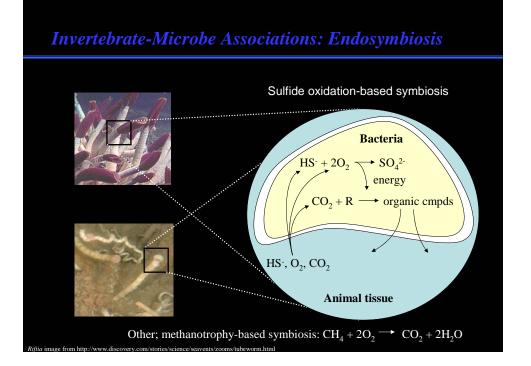
The sediments in the northern Gulf of Mexico contain considerable reservoirs of liquid and gaseous hydrocarbons. The geologically active nature of the region is evidenced by the presence of sea-floor gas vents and seeps, subsurface and sediment surface-breaching gas hydrate as well as brine pools and mud volcanoes. Oil, gas and brine seepage, and the co-migration of these fluids, creates distinct and extreme environmental niches promoting the growth of thriving communities of macro- and microorganisms. Dense mats of bacteria, vestimentiferan tubeworms, methanotrophic mussels, bivalves and methane-hydrate-dwelling worms colonize the Gulf of Mexico hydrocarbon seep and methane hydrate habitats. Chemoautrophs living in hydrocarbon seep habitats rely on reduced carbon in the form of methane gas and crude oil present in migrating seep fluids. The macro- and microorganismal communities thrive in environments that would be highly toxic to most known organisms functioning through chemosynthetic processes and unique interactions that we are only beginning to identify and understand. What is the significance of these communities with respect to hydrates? What is their role in fixing or dissolving effluents and gases? The ability to address such questions requires long-term as well as interdisciplinary research efforts. As part of our multi-disciplinary NSF-sponsored Life in Extreme Environments (LExEn) project, we have undertaken studies to characterize the genetic diversity of the microbial communities at these extreme habitats. We have constructed Archaeal and Bacterial 16S rRNA clone libraries from DNA extracted from sediments associated with gas hydrates. Bacterial clone libraries were dominated by delta- and epsilon-Proteobacteria while archaeal clone libraries were dominated by ANME-1 and ANME-2. Rarefaction analysis indicated low archaeal diversity relative to bacterial diversity. The frequency of extrachromosomal plasmid elements in culturable (bacterial) isolates ranged from 10-15%. Lastly, microbial activity, as determined by characterizing ectoenzyme activity, varied considerably with lowest measurements observed in 'pure' gas hydrate samples. These results and other data from other cold seep environments will be presented in this talk.



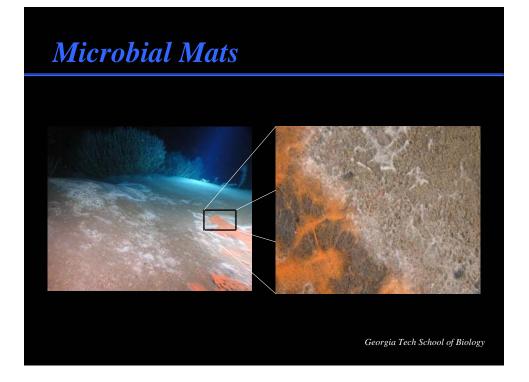










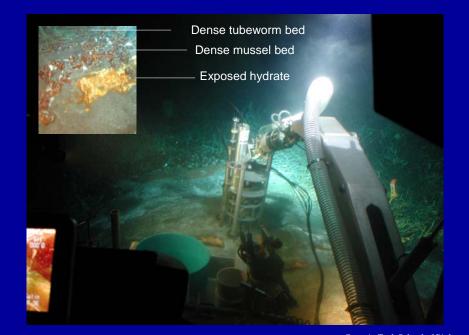




Georgia Tech School of Biology

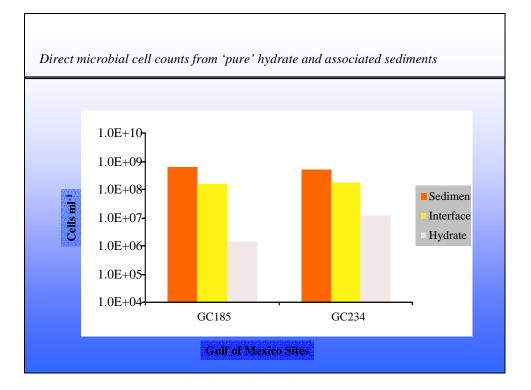
"Ice Worms" (Hesiocaeca methanicola)

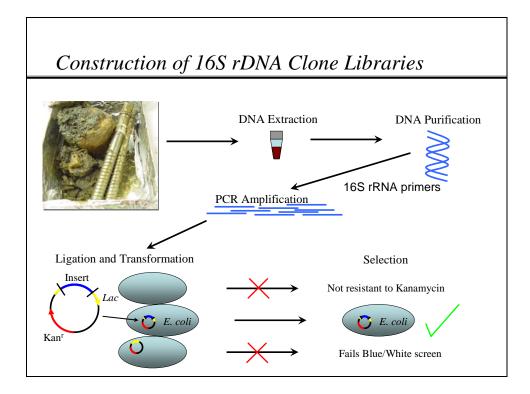


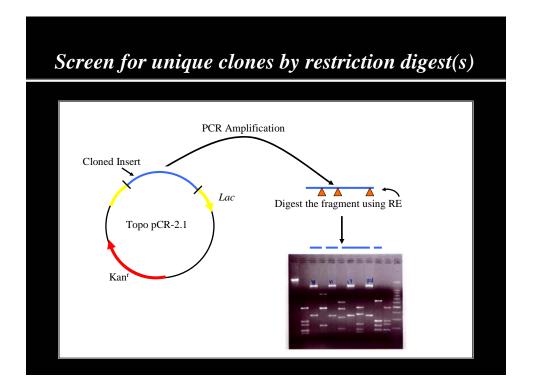


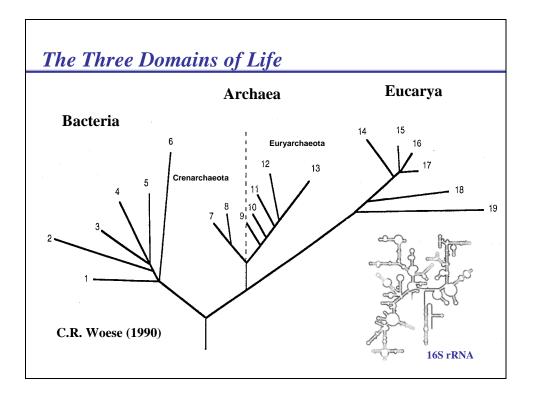
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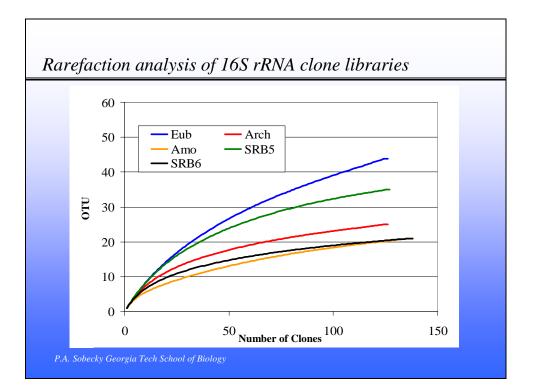


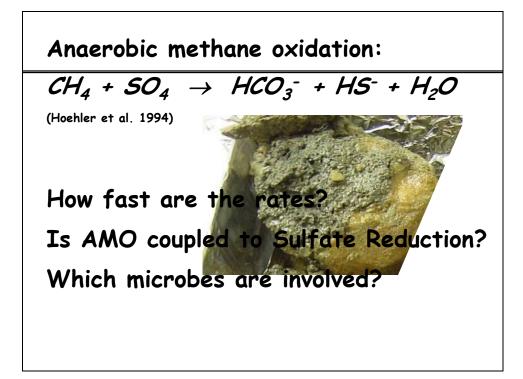


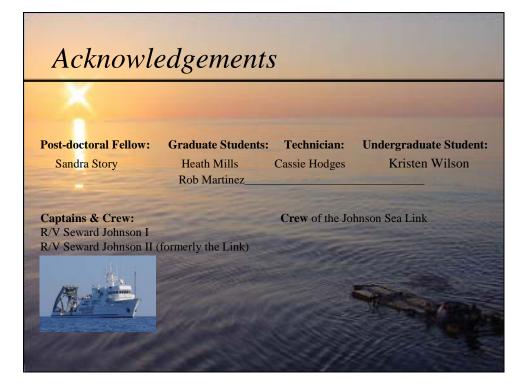












Surface and Subsurface Manifestations of Gas Movement Through a North-South Transect of the Northern Gulf of Mexico

Jean Whelan and Lorraine Eglinton¹, ²Larry Cathles and Michael Wizevitch, ³Harry Roberts

¹Department of Marine Chemistry and Geochemistry, Woods Hole Oceanographic Institution, Woods Hole, MS 02543; ²Department of Geological Sciences, Snee Hall, Cornell University, Ithaca, N.Y. 14853; ³Coastal Studies Institute, Louisiana State University, Baton Rouge, LA 70703

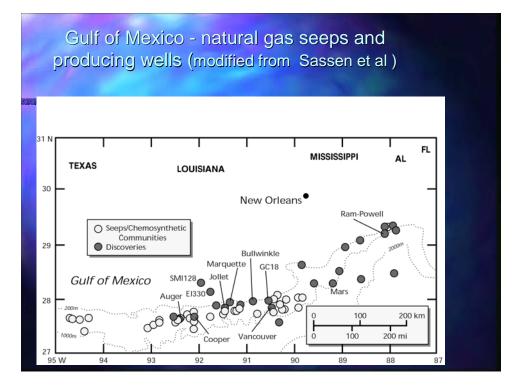
ABSTRACT

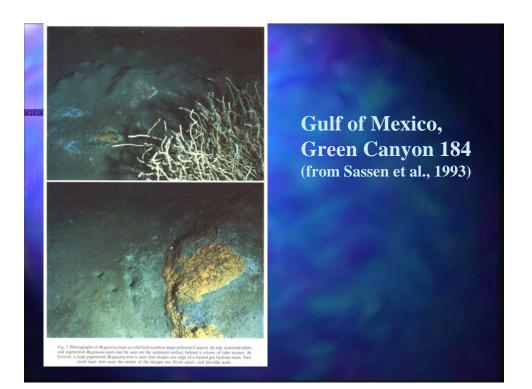
Large volumes of gas appear to have vented through a north-south transect of the offshore northern Gulf of Mexico. Even though very large quantities of gas appear to be involved, the specific sites of venting are generally highly localized at faults and fractures in the seafloor and may also be episodic making the actual hydrocarbon fluxes involved difficult to estimate. This venting gas causes significant changes in compositions of reservoired oils, both in the past and at the present time. This upward gas movement produces a number of interesting effects at the seafloor, including support of a prolific and diverse biological community, formation of seafloor gas hydrates, and sometimes massive disruption of the subsurface and surface sediments including ejection of fossils from older deeper sediments to the modern seafloor. In some cases, methane bubbles issuing from the seafloor appear visually to be venting directly into the atmosphere, possibly providing a deep sea source of the greenhouse gas, methane. Venting is accompanied by natural oil slicks at the sea surface and can be followed for miles. An overview and initial evaluation of surface and subsurface manifestations of this gas will be presented including a summary of potential influences on subsurface oil and gas accumulations. Surface & subsurface manifestations of gas movement through a northsouth transect of the northern Gulf of Mexico

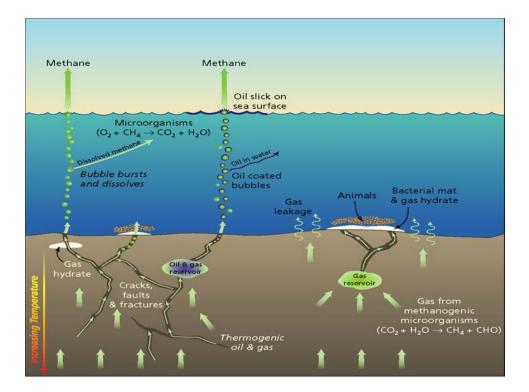
> Jean Whelan & Lorraine Eglinton Woods Hole Oceanographic Institution Larry Cathles, M. Wizevich & S. Losh Cornell University Harry Roberts Louisiana State University

Support gratefully acknowledged from:

Department of Energy
 Woods Hole Oceanographic Institution







Carbon Reservoir	Amount (g)	Rate (g/yr)	Reference
Reduced insoluble carbon in		1.000 (3.) . /	
Sedimentary rocks	1.1xE22		Hunt 1996, pp 19-21
World ocean DOC	1.70 x E18		Druffel et al. 1992
Marine primary production		5 x E16	Martin et al., 1987
Ocean DOC turnover		1 x E14	Williams Druffel, 1987
Gas Reservoirs			
Annual global methane flux to atmosphere		5.4 x E14	Cicerone & Oremland, 1988
Total Methane flux to atmosphere		5.1xE14	Khalil & Rasmussen, 1995
Hydrates (marine only)	2-8 xE18	2 to 8 xE14	Whitaker, 1994
Methane hydrates (oceans only)	1.3xE22		DoE , 1999
· · ·	>1xE19		Kvenvolden, 1993
Ocean margins, normal compaction		2.5 x E10	Elderfield et al., 1990
Methane venting, Dive site 2894,		>0.9xE8	Whelan et al. 2000
Gulf of Mexico, Aug 1999			
(Through fracture in 1m2 area)			
and the second se			

Not confined to Gulf of Mexico important in many geographic areas, particularly in river deltas and continental margins. Only a few areas studied at all to date. Examples:

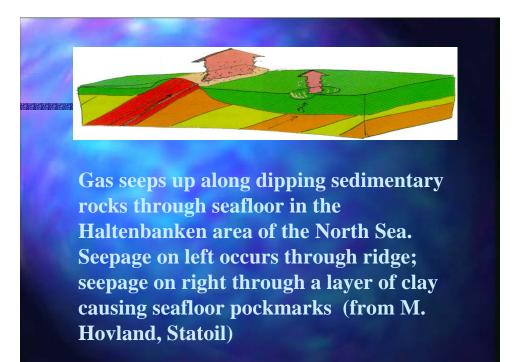
- North Sea
- Black Sea
- Eastern Mediterranean
- Persian Gulf
- Timor Sea (off Australia)
- Caspian Sea
- Japan sea & and continental margin
- Niger Delta
- Amazon Delta
- Penobscot Bay, Maine
- Continental Margins eastern & western N. America

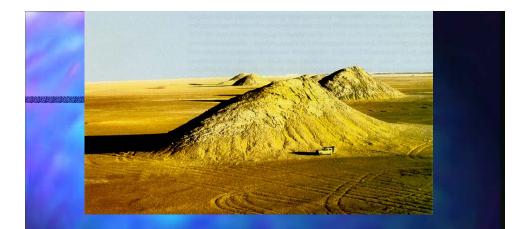


Gas & water continuously rise from one of numerous mud volcanoes in Azerbaijan. Submerged mud volcanos are also common in Caspian Sea. (from M. Hovland, Satoil)

North Sea - a violet coral and various sponges living on Haltenpipe reefs (from M. Hovland)







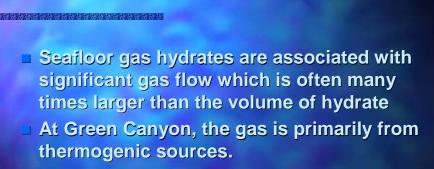
Algerian Sahara - fossilized coral reefs previously buried in sand. When living, they existed at estimated depth of about 400m, similar to depths of Norwegian coral reefs. (Wendt et al. 1997)

Fossil methane seepage from the ocean bottom may be influencing global climate:

- Methane is a greenhouse gas
- Estimated that:
 - 50 Tg/yr vented to ocean bottom (Results seep workshop , Kvenvolden & Lorenson, June 2001, EOS, 2001)
 - Up to 30 Tg/yr may be vented directly via bubbles to the atmosphere
 - 10-30 Tg/yr would have significant effect on global climate

Gas hydrates

- One of largest carbon reservoirs on earth
- Future natural gas source??
- Commonly associated with upward gas flow - Calthles - model calculations Gulf of Mexico, GC184: 10% of gas trapped in hydrate; 90% vented upward



In most other areas worldwide, methane appears to come mainly from biogenic (rather than petroleum) sources

Effects of upward migrating gas:

- In surface sediments:
 - Complex interaction between upward methane migration, oxidation, and interaction with microbial sulfate reduction

Subsurface reservoirs:

- anaerobic oil biodegradation microorganisms maintained by moving fluids and gas (methane & nutrients)
- Quality (\$/barrel) of reservoired oil dependent on relative timing of reservoir filling, in situ biodegradation, and effects of gas washing

Upward gas flow from global mass balance point of view:

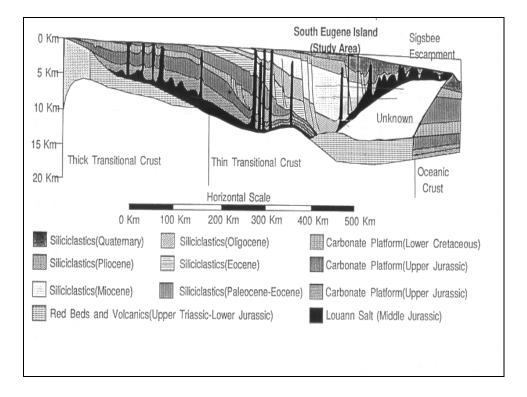
- Thermogenic gas generation from cracking of residual oil left in source and reservoir rocks which continue to subside:
- 2% of generated gas and oil trapped in producible reservoirs
- Of remainder, 54% is discharged at sediment surface into overlying ocean.

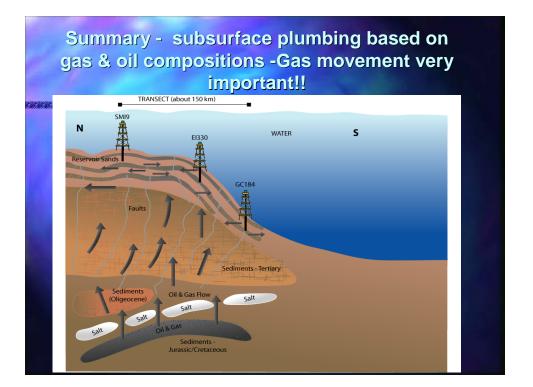
Questions about upward gas seepage through reservoirs and seafloor:

- How widespread?
- Volumes of gas and oil involved?
- Discharge rates?
- How to monitor very heterogeneous system over time?

The subsurface part of the problem

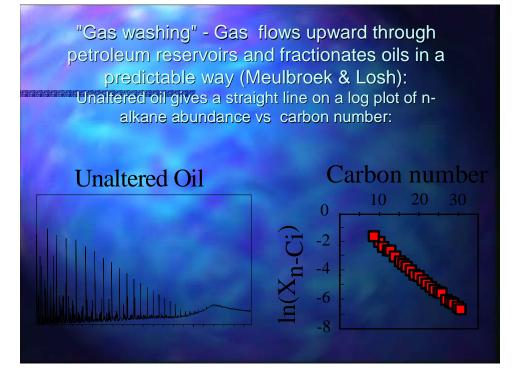
Examining fluid flow through a N-S cross section of the northern Gulf of Mexico:





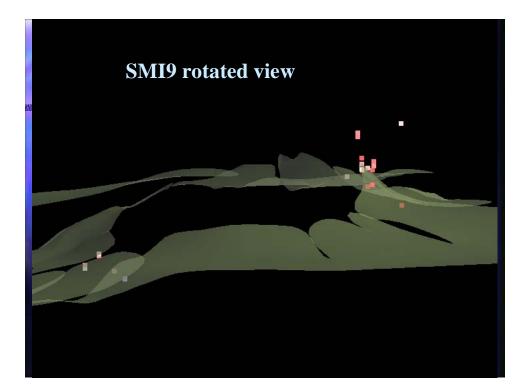
How fast is upward gas flow?

- Subsurface reservoirs increases in biodegradable oil components occur over short time periods (<10 years). (EI330)</p>
- Rates oil biodegradation at in situ reservoir conditions: a few months to a few years (probably not 100s to 1000s of years)
- If rate charging = rate biodegradation, then rate of gas charging must be much higher than we normally consider



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Summary - fluid flow -SMI9 to north:

- Many volumes of gas washing have altered oils in the past
- Oil charging from deeper more mature more marine sources to East
- More gas washing to east
- Data consistent with: trapping of oils at greater depth for longer to east (more gas formation- more gas washing)
- No present day surface gas seeps at SMI9

Contrast: GC184 to south

- Reservoirs : Little or no gas washing
 - (<u>but</u> if oil biodegraded at same or greater rate than reservoir charging, n-alkanes would be absent and gas washing would not be observable)
- Surface seeps huge amount on-going gas movement
- Unbiodegraded oil overlies degraded oil in most reservoirs examined to date
- Oil and gas charging probably occurring now



- Gas migration is or has been very dynamic throughout transect
- Past and on-going movement of large volumes of gas throughout transect very important in determining subsurface oil compositions in reservoirs
- Similar processes probably important in many areas worldwide

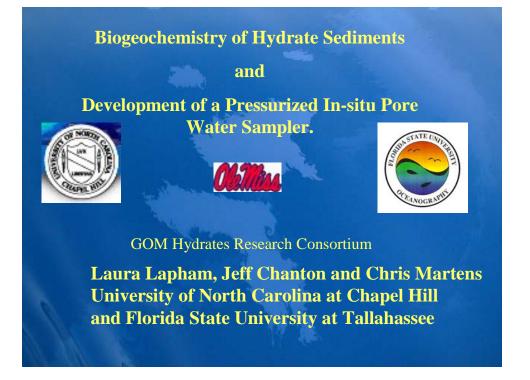
Biogeochemistry of Hydrate Sediments and Development of a Pressurized In-situ Pore Water Sampler

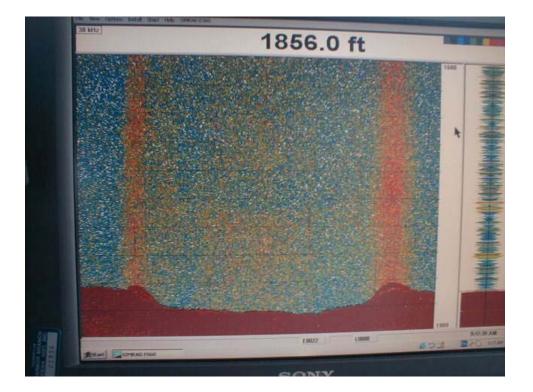
L. L. Lapham¹, J. P. Chanton², C.S. Martens³, D.B. Albert⁴

¹University of North Carolina, Chapel Hill, USA, <u>llapham@email.unc.edu</u>; ²Florida State University, Tallahassee, USA, <u>jchanton@mailer.fsu.edu</u>; ³University of North Carolina, Chapel Hill, USA, <u>cmartens@email.unc.edu</u>; ⁴University of North Carolina, Chapel Hill, USA, dan_albert@unc.edu

ABSTRACT

The FSU/UNC geochemistry group has three primary objectives: 1. To develop long term in situ porewater sampling devices for deployment at a Gulf of Mexico gas hydrate monitoring station; 2. To determine spatial variability in geochemical processes and chemical distributions at potential monitoring sites for eventual comparison with temporal variability; and 3. To serve as the ground truth for geophysical characterizations. To achieve these goals, we developed an in situ pressurized porewater sampler which was deployed and successfully tested on the Johnson Sea Link this summer. This sampler is capable of collecting a 10 port depth profile of interstitial water and delivering samples to the surface without degassing. Results from this summer's cruise have yielded the highest dissolved hydrocarbon concentrations reported. We are presently evaluating the isotopic composition of dissolved gases to determine the relative importance of petroleum and dissolved methane in supporting microbial respiration at these sites. Microbial respiration was evaluated by measuring rates of sulfate reduction.





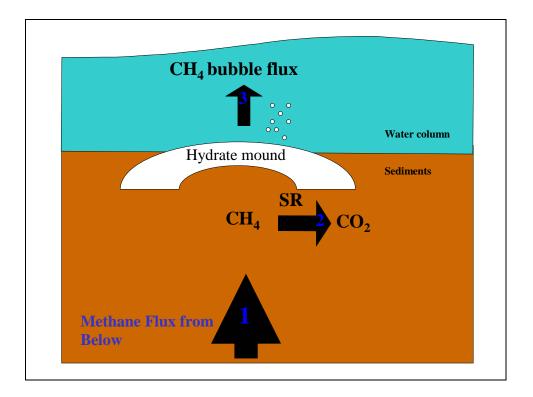
3 Primary Objectives

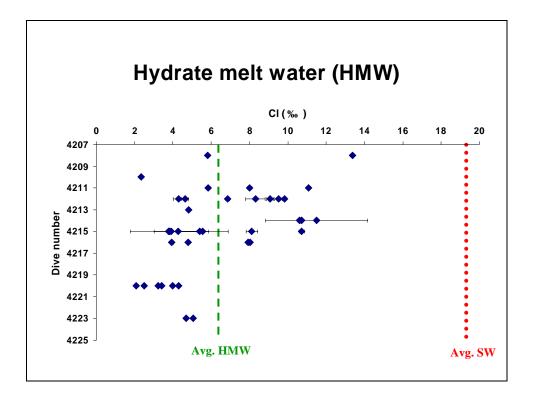
UNC/FSU part of the GOM Hydrates Research Consortium

- to develop long term in situ porewater sampling devices for deployment at a Gulf of Mexico gas hydrate monitoring station
- to determine spatial variability in geochemical processes and chemical distributions at potential monitoring sites for eventual comparison with temporal variability
- to serve as the ground truth for geophysical characterizations

Project Questions

- 1. What is the source of gas to GOM hydrates?
- 2. Are GOM hydrates currently forming or decomposing?
- 3. How do hydrates affect surrounding sedimentary bacterial processes?
- 4. To what extent does methane consumption drive bacterial processes?





Developing an In-situ pore water sampler

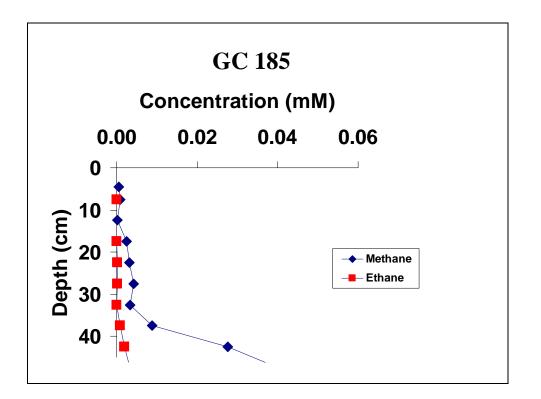
- Should be capable of extracting pore waters from sediments and bringing them to the surface without depressurization and degassing
- Should be able to collect a depth sequence over differing intervals

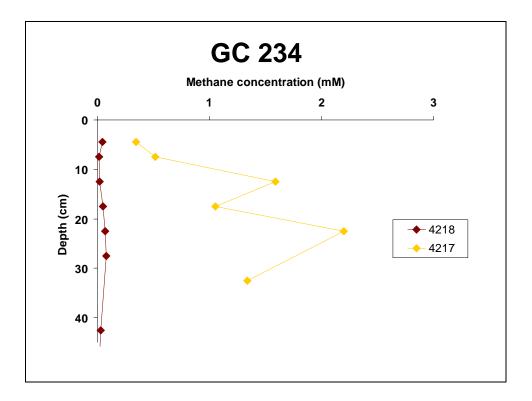


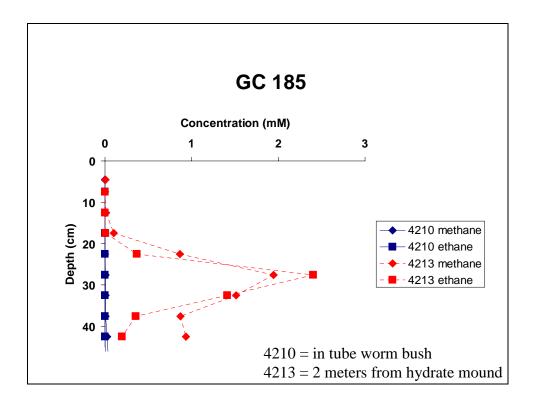


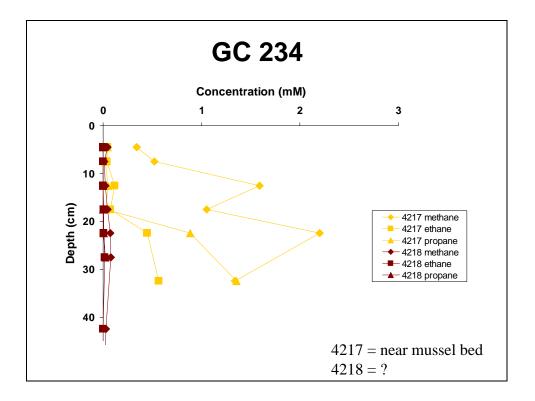








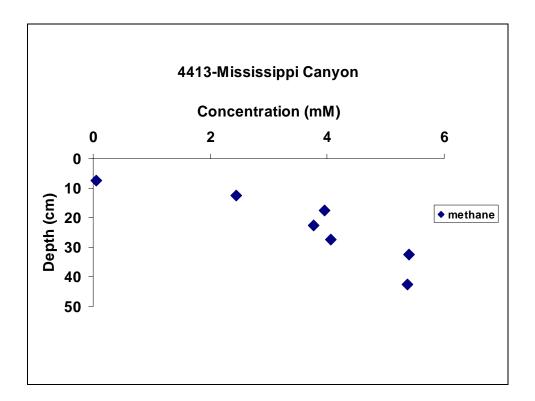


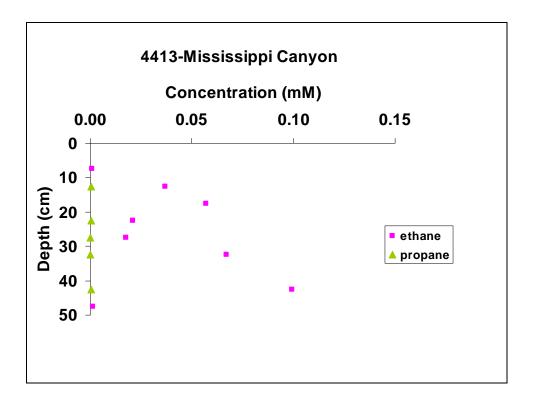


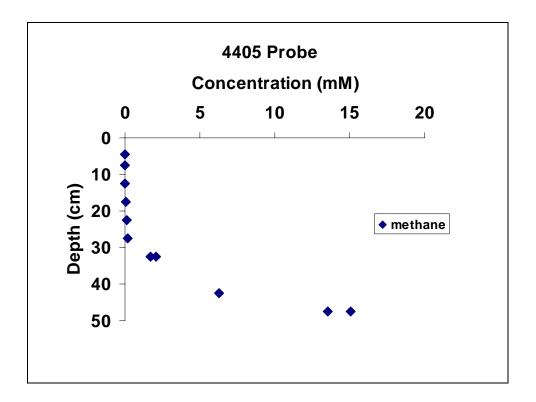
A pressurized probe results in greater concentrations

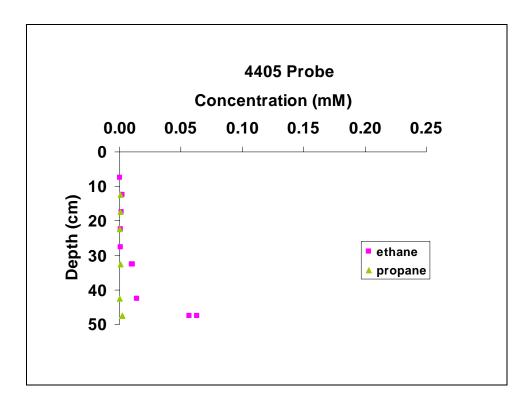


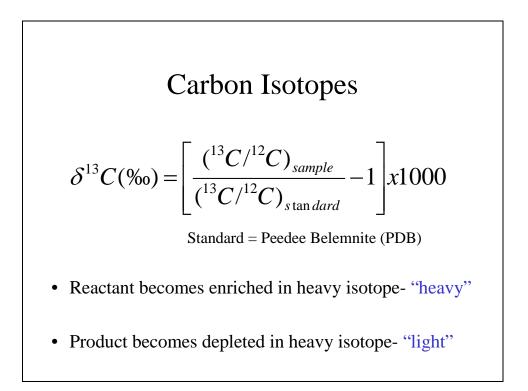


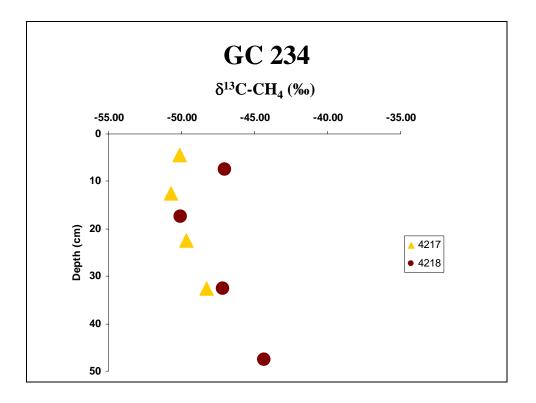


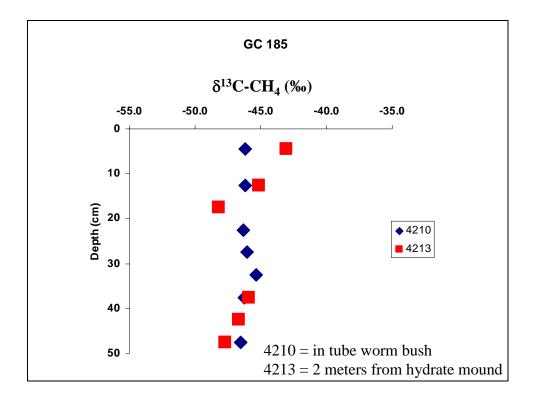


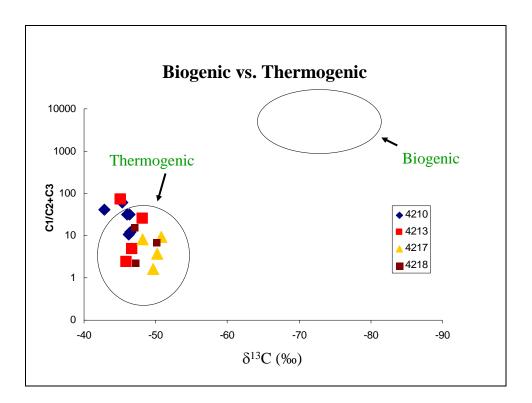


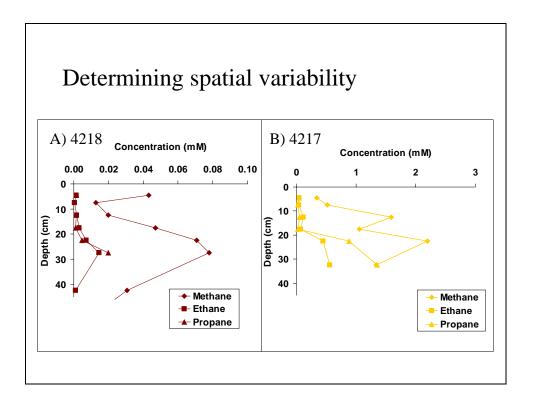


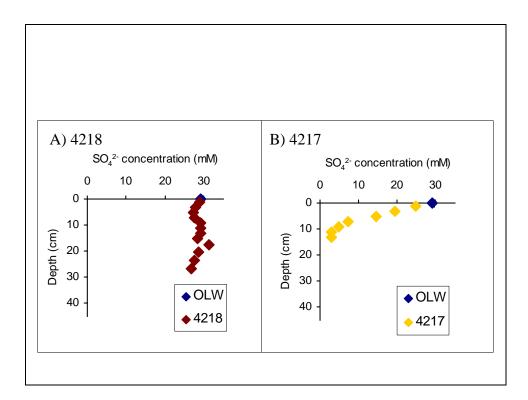


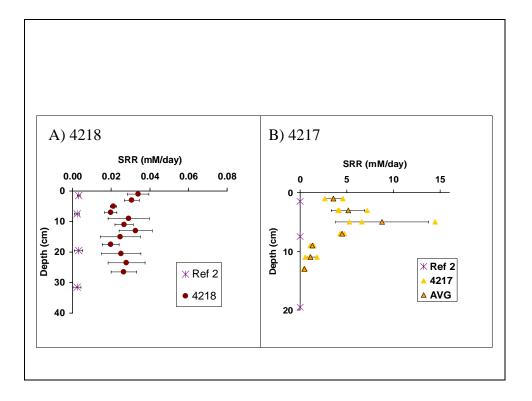


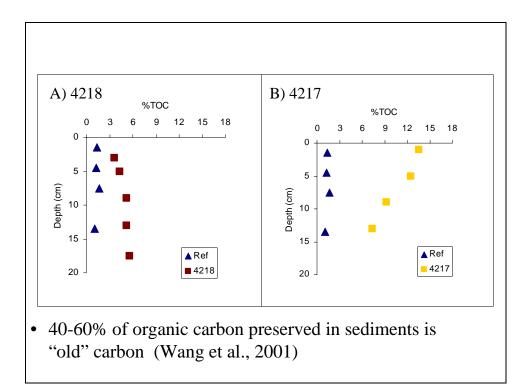


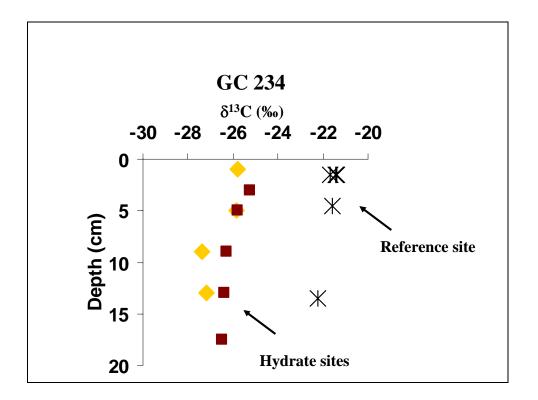


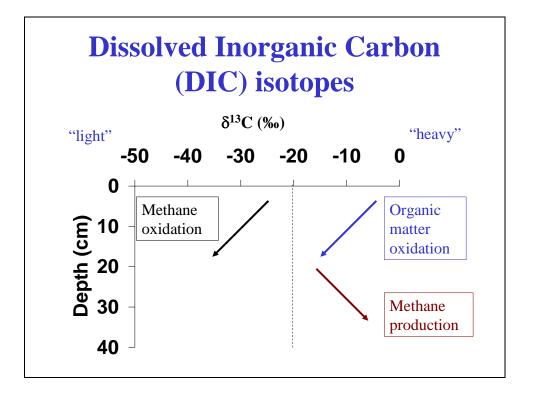


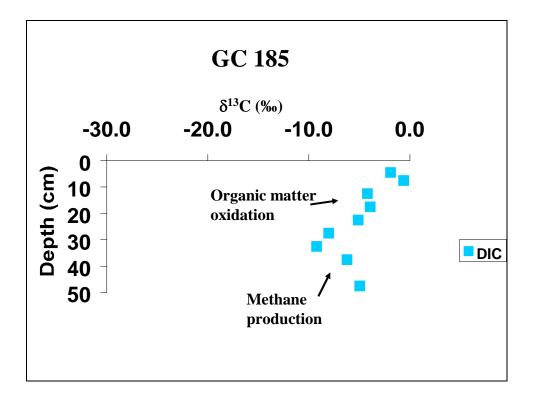


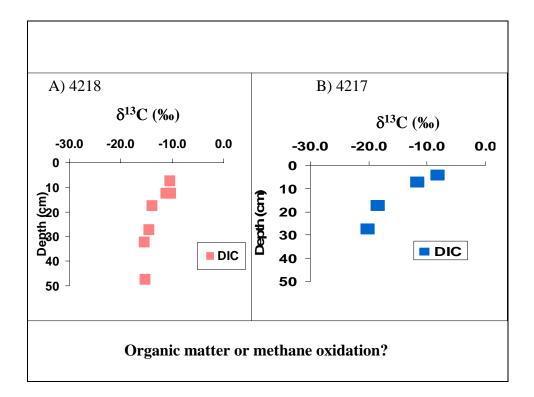


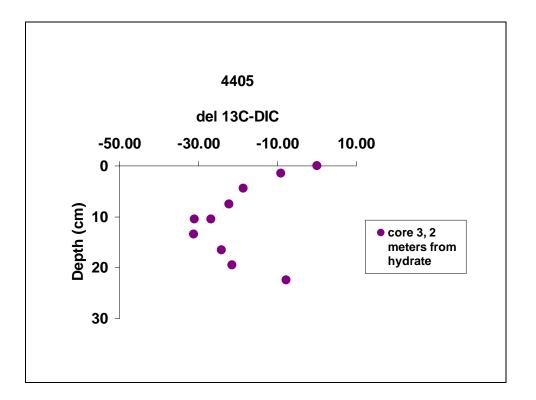


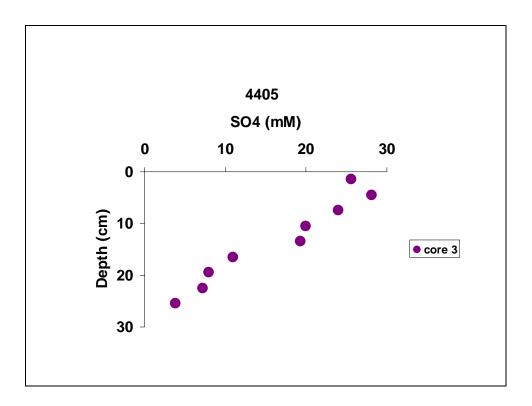


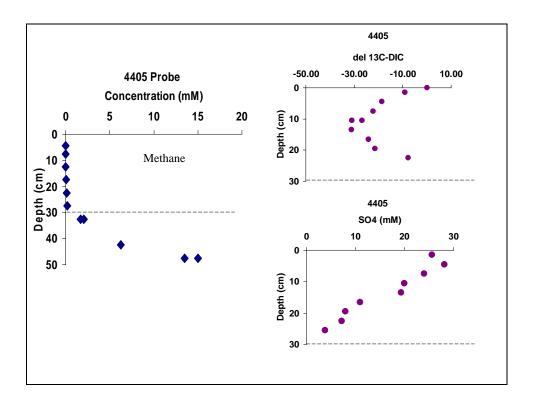


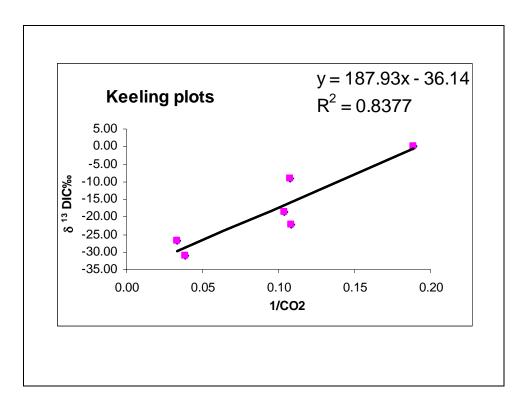


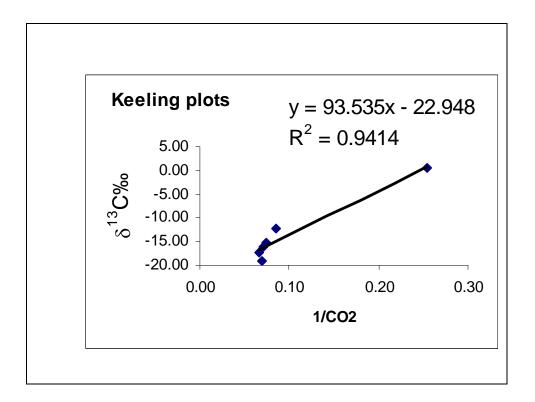




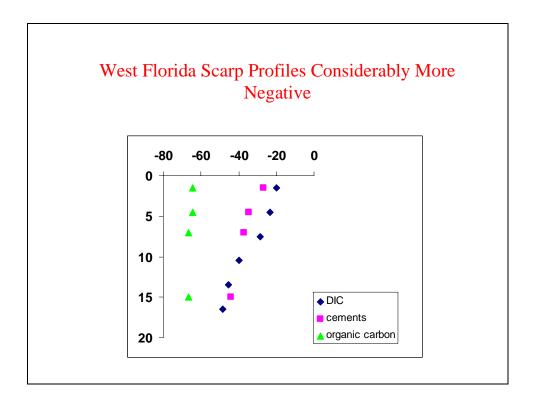








Cement CaCO ₃	δ ¹³ C ‰
Sample ID	δ13C
Bucket 3, 709, Miss. Canyon, 4413	-23.8
4405, 5/30/02, Rock	-20.5
4401, 5/29/02, Carbonate	-22.0
4413, Core 6 Rocks from 6-9 cm 6/3/02	-26.8
4403, #6, 27 cm carbonate, 5/29/02	-18.0
GC 232, 4403, core #4, carbonate at 21 cm	-14.6
4401, Core #2, 5/29/02, carbonate	-18.0
4405, 5/30/02	-22.0
4408, 6/1/02 Offshore 65-1	-49.7
4413, 118 Miss. Canyon 6/3/02	-28.6
Gc 234, 4407, 5/31/02 smaller of 2 rocks	-20.4
4413, Miss Canyon, Block 3/6/02, 709, Bucket 9	-28.2







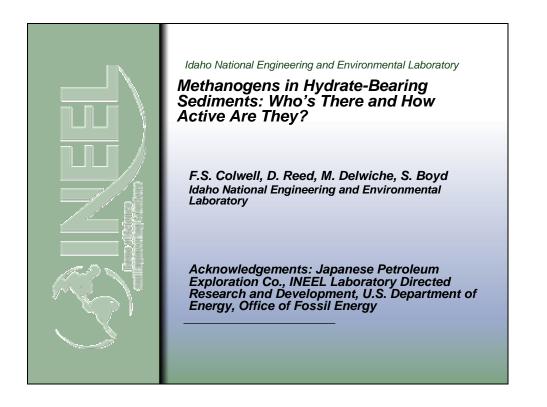
Methanogens in Hydrate-Bearing Sediments: Who's There and How Active Are They?

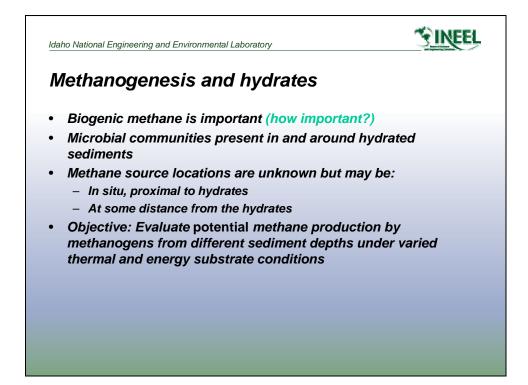
F. S. Colwell, D. Reed, M. Delwiche, S. Boyd

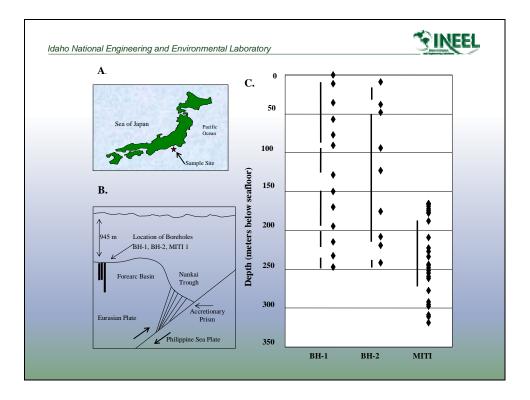
Idaho National Engineering and Environmental Laboratory, Biotechnology Department

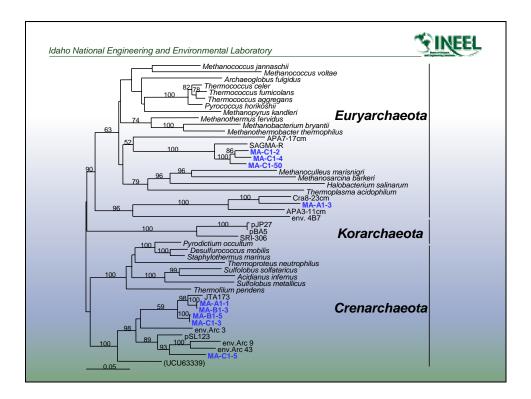
ABSTRACT

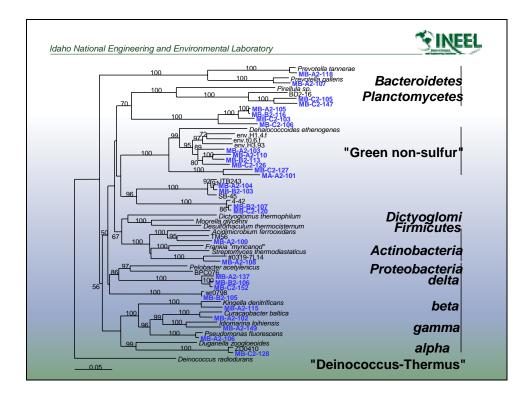
Studies of sediments that contain hydrates often reveal the presence of microorganisms by either direct detection or by the chemistry of the gases. Knowledge of the types of microbes present in these sediments as well as their in situ activities is essential for predicting hydrate distribution and the rates at which methane is made in these sediments. Models that seek to describe the rate of hydrate formation or the amount of methane supply in the sediments frequently account for the activity of methanogens. However, there are no reliable values for the actual rate of methane production in the sediments leaving the models unconstrained by this variable. Our microbiological studies of hydrate bearing sediments focus on: 1) molecular characterization of the cells present and 2) their in situ activities. We have found that the deep sediments of the Nankai Trough contain diverse archaea and bacteria at various depths above, within, and below the hydrate stability zone. Many of these sequences (all of the archaea and 90% of the bacteria) are represented by unique groups or clades that are <95% similar to known cultured cells. These data are distinct from results of similar studies of hydrateassociated sediments from the Gulf of Mexico and the Cascadia Margin in which many of the sequences were quite similar to cultured organisms. In those studies about 75% of the bacterial sequences from the Gulf of Mexico and >85% of the bacterial clones from Cascadia Margin were >97% and >95% similar to known cells, respectively. That microbial cells can be detected and will produce methane when grown in the lab indicates that they survive in these sediments. Furthermore, the presence of biogenic methane in the sediments suggests that some low level of in situ activity adds methane to the hydrates. Typically, laboratory derived microbial metabolic rates are far higher than actual values that occur under in situ conditions. Thus, the mean rates of methanogenesis in deep sediments must be exceedingly low; perhaps as much as six orders of magnitude lower than values obtained in the lab. Our current work focuses on deriving realistic methane production rates for these communities by determining the numbers of methanogens in the sediments at specific depths and the lowest rate of methanogenesis possible when these cells are starved. These results will lead to estimates of the "biological volumetric productivity" of the sediments where the hydrates occur.

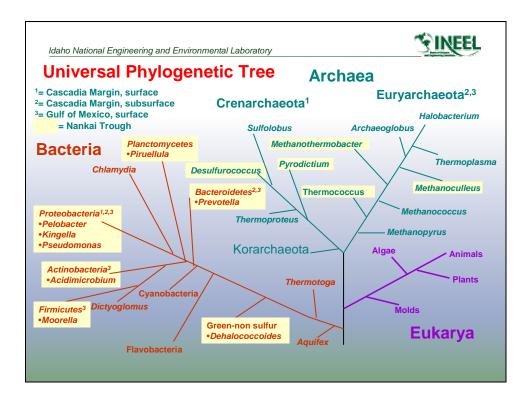


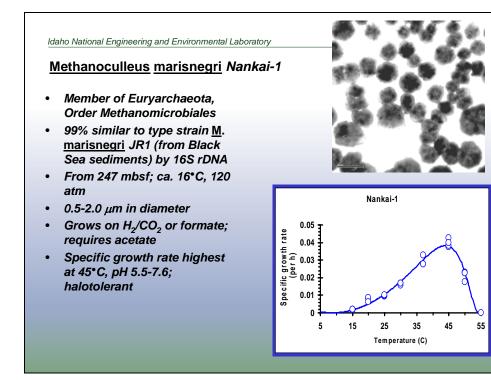


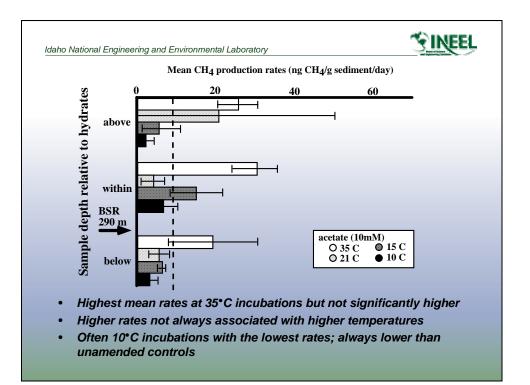


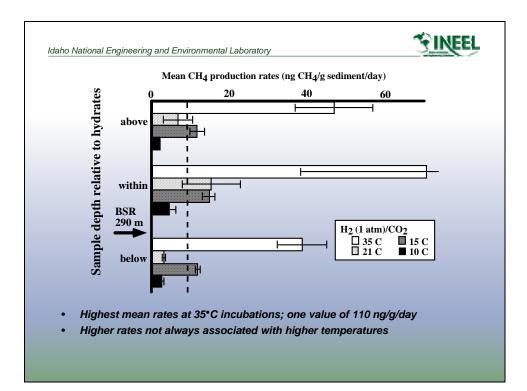


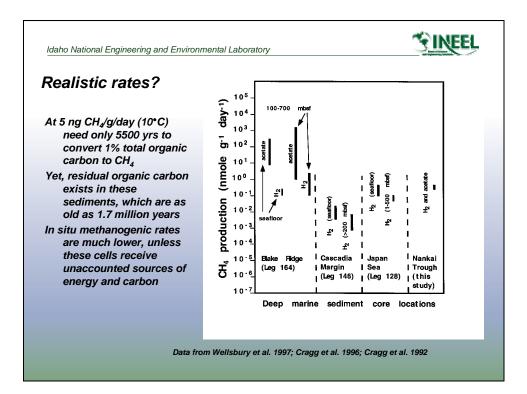


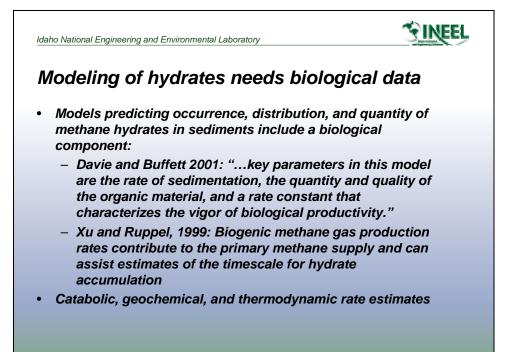


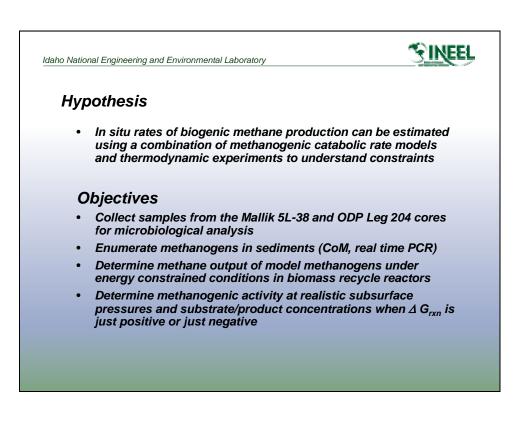


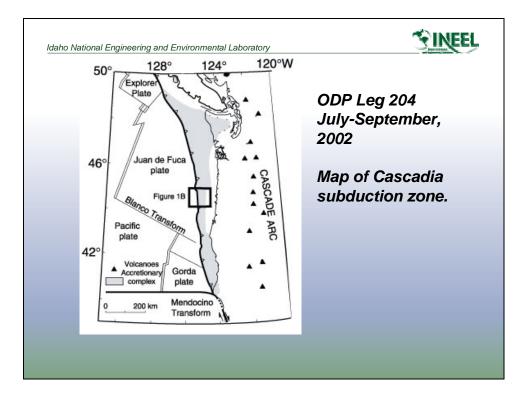


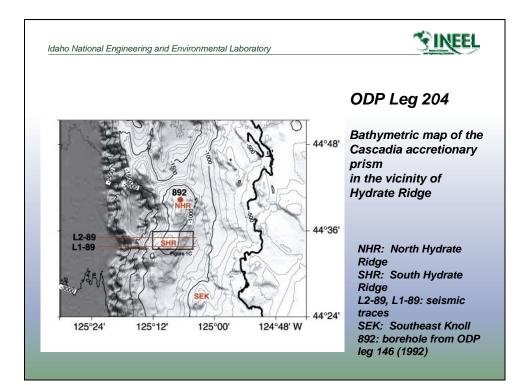


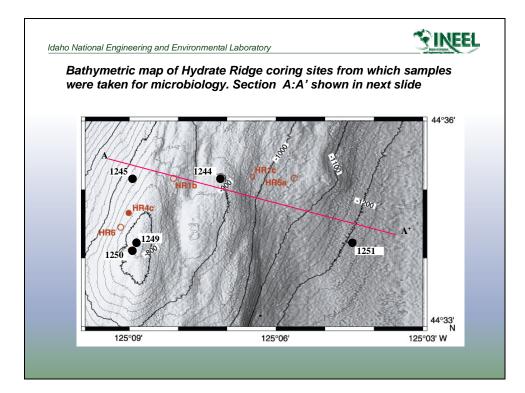


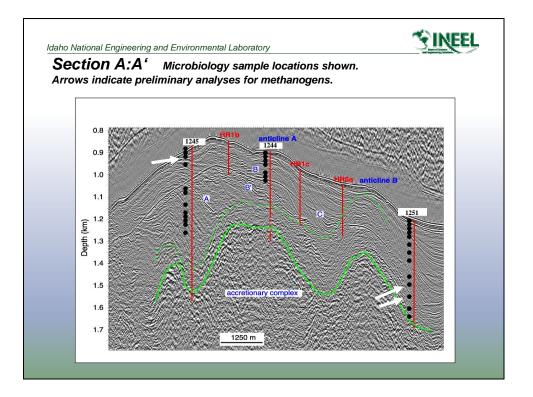


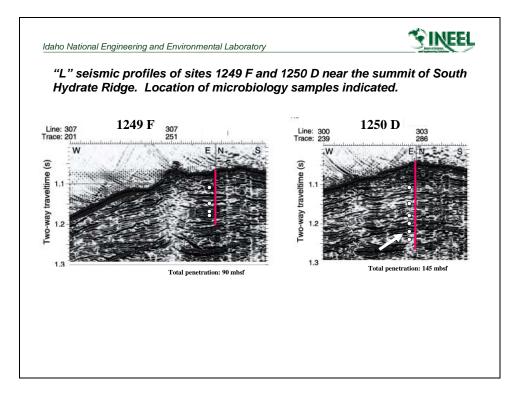


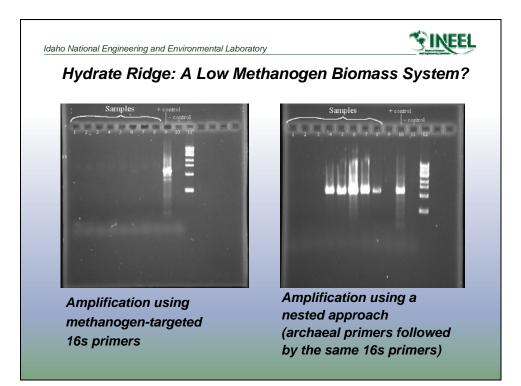


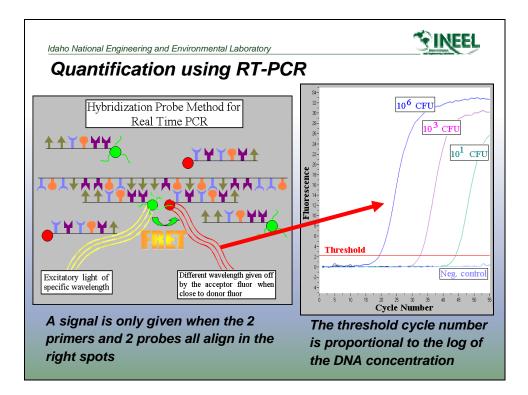












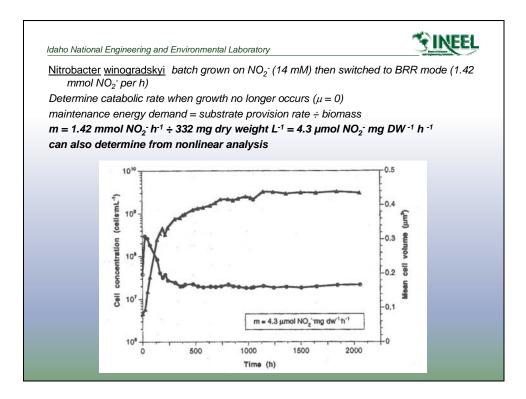
T INEEL Idaho National Engineering and Environmental Laboratory Summary High microbial diversity in/near hydrates • In culture, methane produced at higher temperatures than "capture depth" In situ methanogenic rates are likely far lower than laboratory estimates Future directions include determining how much methane can be made when cells are: - 1) at maintenance level activities typical of the subsurface (catabolic rate estimates) maintenance energy demand = substrate provision rate ÷ biomass 2) thermodynamically constrained - at the threshold of their ability to survive Expected product: Methanogenic volumetric productivity for researchers seeking realistic biological activity terms needed for hydrate distribution and production models

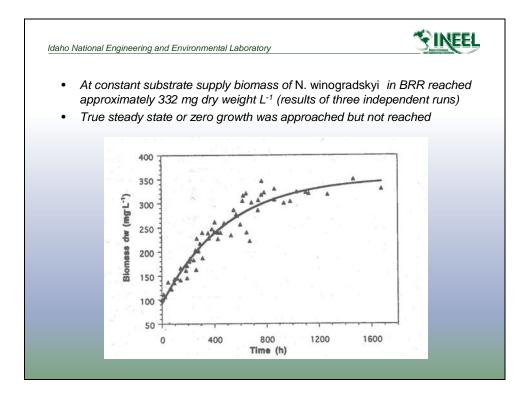
MINEEL Idaho National Engineering and Environmental Laboratory Assumption: Batch reactors and chemostats work poorly for defining behavior of slowly growing microorganisms. Need to study postexponential phase when cells are chronically starved. 100% biomass retention, . One liter filtrate removed at rate that substrate is provided Biomass is constant at low • activity levels 0.2 um pore size filter

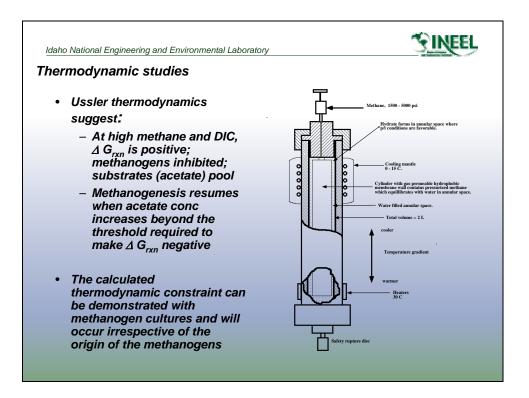
Reactants/products measured • in filtrate

Figure from Tappe et al. 1996

Biomass Recycle Reactor







Biosurfactants: The Link Between Microbes and Gas Hydrates

Rudy Rogers

Mississippi State University

ABSTRACT

In a 1997 grant from DOE to study the feasibility of storing natural gas in gas hydrates for use at electrical power plants at peak loads, it was found that a synthetic surfactant could greatly enhance the process if the surfactant was above its critical micellar concentration (CMC). With surfactant in a non-stirred water/hydrocarbon gas system, hydrate formation rates were increased by a factor of about 700, the hydrates self-packed by adsorbing on a metal surface at the water-gas interface, and most of the interstitial water reacted to completion. The mechanism causing the surfactant enhancement was the following. 1. The hydrophobic tails of the surfactant oriented to form a spherical core of alkyl groups (micelle), and this core solubilized the hydrocarbon gas; the hydrophilic moieties oriented on the periphery of the sphere in association with the surrounding water. 2. The gas-laden micelles then acted as nuclei for the initiation of the hydrate crystal. 3. The hydrate crystals, being less dense than the water medium, were buoyed to the surface. 4. At the water surface, the micelle-developing-hydrate-crystal moved rapidly to be adsorbed on the cold metal surface at the interface. 5. Particles of hydrate packed symmetrically as they grew radially from the cylindrical test cell wall until the vessel was filled with hydrate. 6. The porous packing of hydrate particles on the walls allowed gas to diffuse and react with interstitial water.

In a follow-on grant, the process is currently being scaled up.

This dramatic effect of some synthetic surfactants on gas hydrate formation raised a fundamental question. Could ocean-floor biosurfactants in a related manner be catalyzing gas hydrate formation, since microbes in water of ocean sediments produce biosurfactants to access insoluble organic matter?

To answer the question, biosurfactants from the five basic classifications were tested for their effects on gas hydrate formation. The classifications are the following: 1. hydroxylated and crosslinked fatty acids, 2. polysaccharide lipid complexes, 3. glycolipids, 4. lipoprotein-lipopeptides, 5. phospholipids. Representative biosurfactants from each of the five classifications were obtained from commercial sources.

Tests showed that the CMC in seawater at hydrate-forming conditions for rhamnolipid, a glycolipid from the microorganism *Pseudomonas aeruginosa*, was 12 ppm which is an order-of-magnitude less than the CMC rhamnolipid exhibits at ambient conditions. The CMC was found to be most accurately determined at hydrate conditions by measuring gas hydrate induction time as a function of biosurfactant concentration. This result indicates a very low threshold concentration necessary for a micellar-forming biosurfactant to initiate hydrate formation.

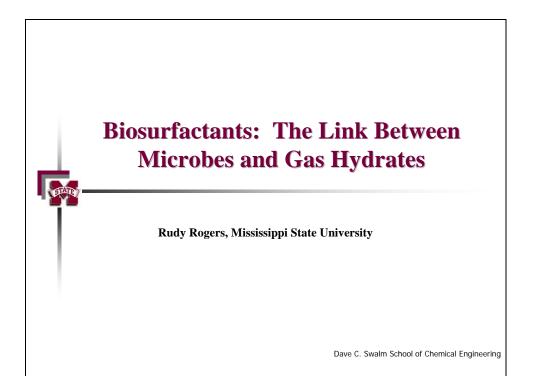
A series of tests were performed to determine effects on gas hydrate induction time of at least one biosurfactant from each basic classification. A sand/bentonite pack saturated with seawater-biosurfactant

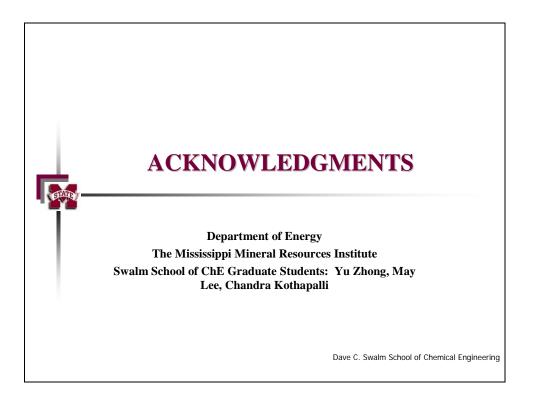
and pressurized with natural gas was cooled from ambient to hydrate-forming conditions. The effect was dramatic. For example, Surfactin, a lipopeptide from the microorganism *Bacillus subtilis*, decreased hydrate induction time 71% compared to a control test with no biosurfactant in the seawater.

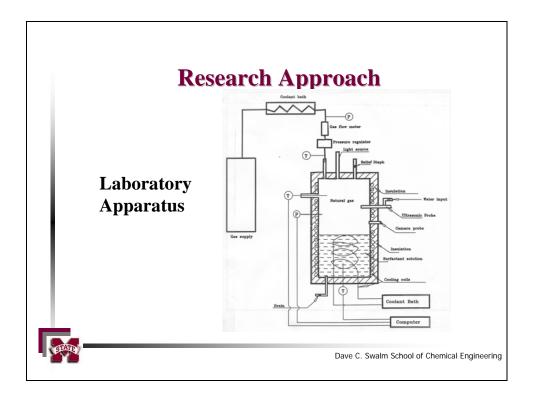
In the same series of tests, hydrate formation rates were determined for the seawater-biosurfactant saturated sand/bentonite packs. Again, the lipopeptide Surfactin increased the hydrate formation rate, as measured directly after hydrate initiation, by about 400% compared to a control test with no biosurfactant in the seawater.

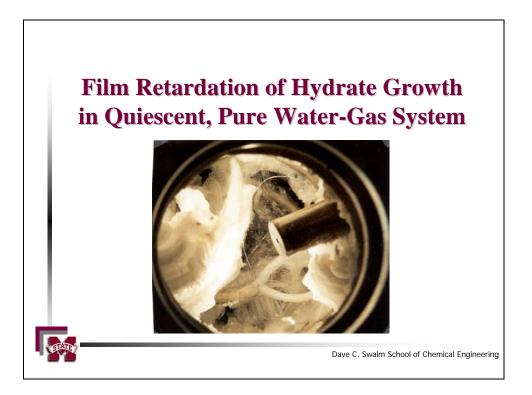
It is noteworthy that Lanoil, et al., "Bacteria and Archaea Physically Associated with Gulf of Mexico Gas Hydrates," in *Applied and Environmental Microbiology*, Nov. 2001, report that *Pseudomonas aeruginosa* and *Bacillus subtilis* were among those microorganisms identified from Gulf of Mexico samples of gas hydrates and of sediments around gas hydrate deposits.

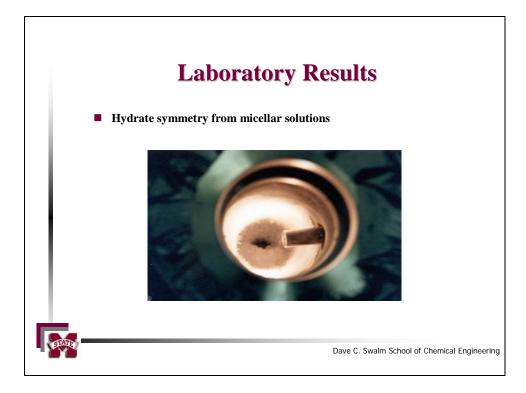
Other important inferences were drawn from the experiments: 1. Rhamnolipid micelles migrated through the sand pack, raising the possibility of microbial action outside the hydrate zone that could create biosurfactants, solubilize hydrocarbon gases, migrate to a hydrate zone, and catalyze gas hydrate formation. 2. Visual observation showed unique surface specificities of the biosurfactants for sand, bentonite or kaolin. 3. Biosurfactants that do not form micelles demonstrate porous-media surface specificities and promote gas hydrates by helping associate the water and hydrocarbon gas through concomitant hydrophobic and hydrophilic groups.

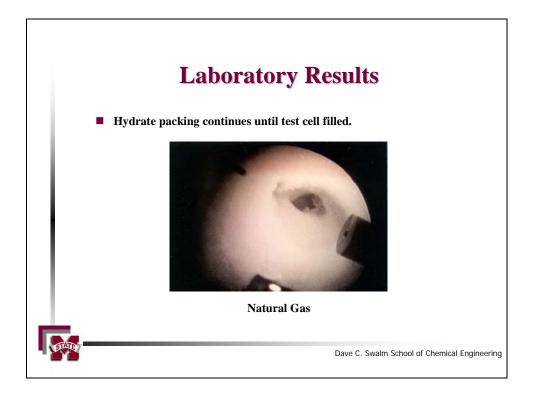


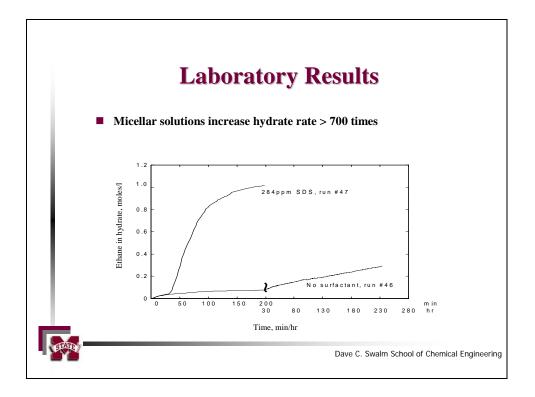


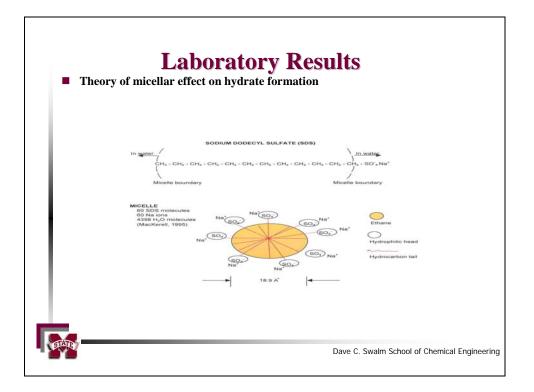


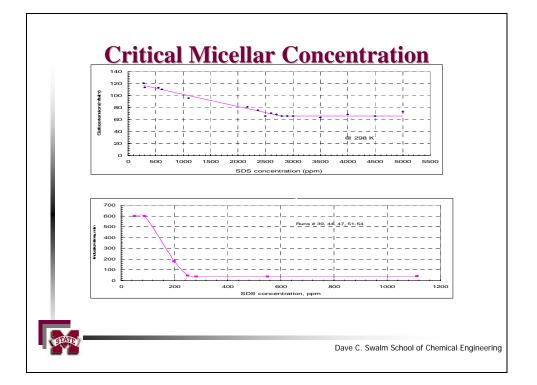


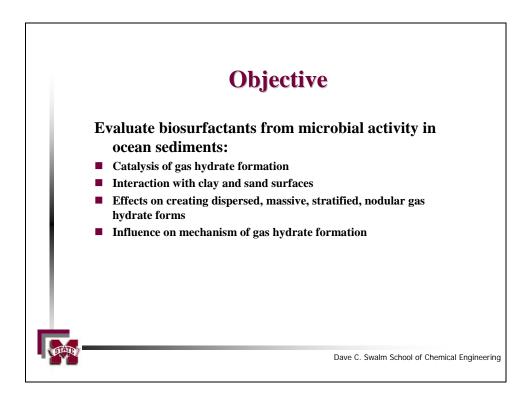




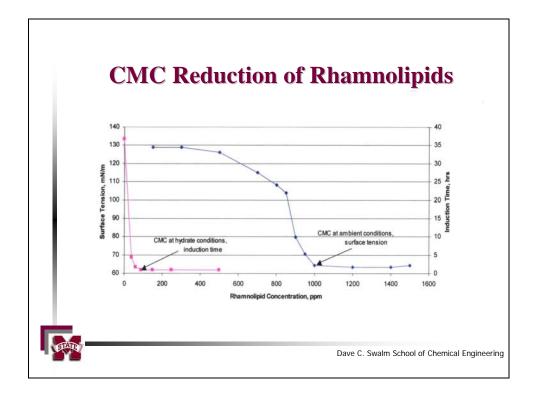


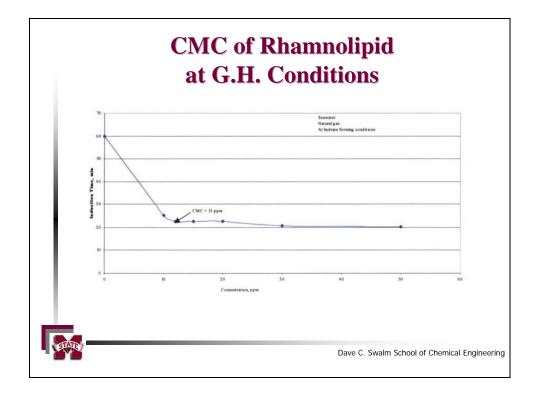


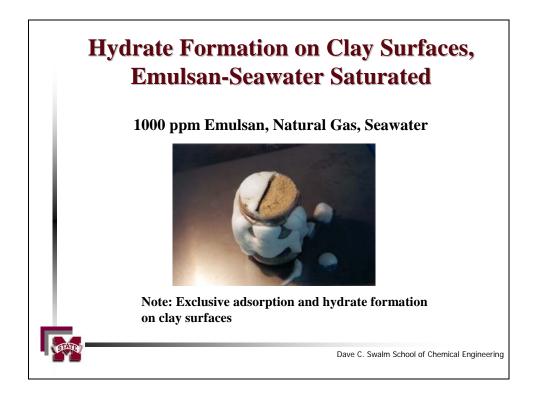


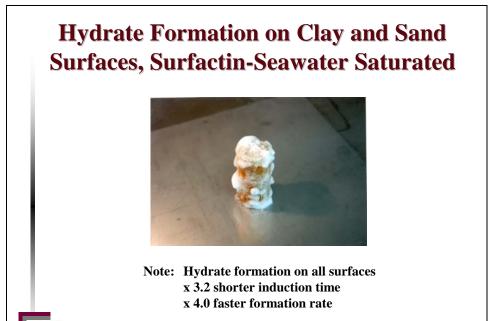


Biosurfactant Classification	Microbe	Biosurfactants Evaluated	Reference
Hydroxylated and Crosslinked Fatty Acids	Corynebacterium lepus	DL-A- Hydroxystearic acid*	Rosenberg, 198
Polysaccharide- lipid-complexes	1. Pseudomonas syringae 2. Acinetobacter calcoaceticus	 Snomax Emulsan 	Goodnow et al. 1990 Rosenberg, 199
Glycolipids	Pseudomonas aeruginosa	Rhamnose lipid	Fujii, 1998 Kosaric, 1992
Lipoprotein- lipopetides	Bacillus subtilis	Surfactin	Rosenberg, 198 Kosaric, 1992
Phospholipids	1. Thiobacillus species 2. Corynebacterium species	DMPC * DPPS * POPC *	Fujii, 1998 Genzyme, 2001

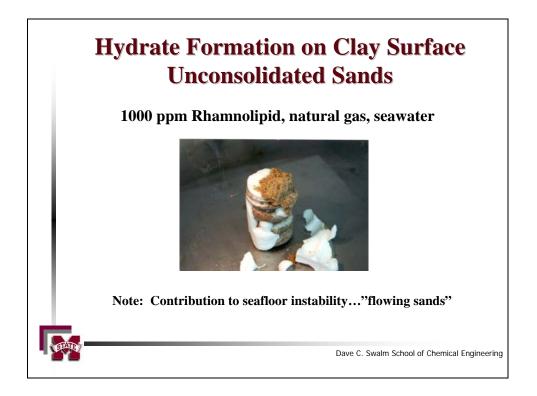


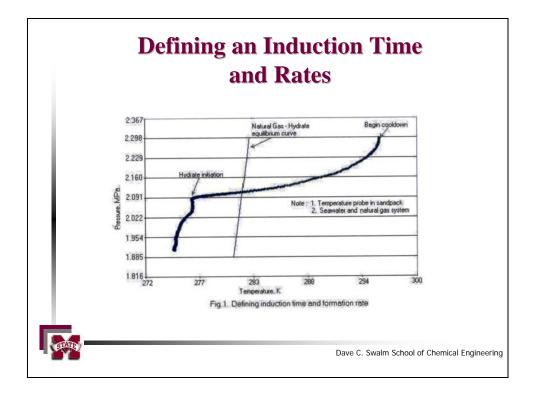


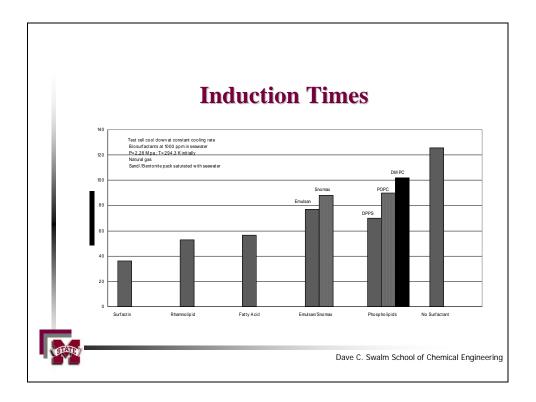


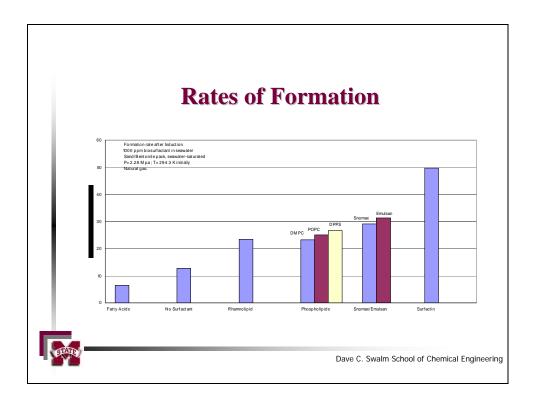


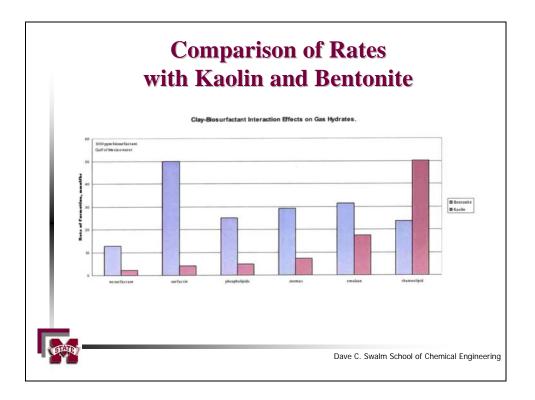
Dave C. Swalm School of Chemical Engineering

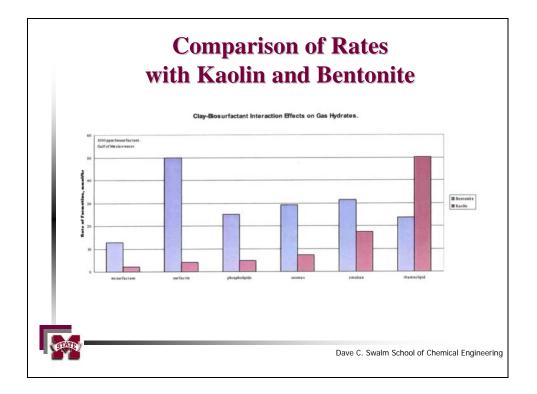


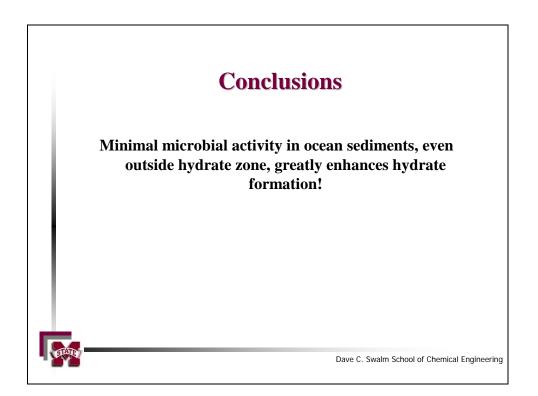












SESSION III

Kinetics of Hydrate Formation and Dissociation

Chairman: Dr. John A. Ripmeester Steacie Institute for Molecular Sciences National Research Council of Canada Ottowa, Ontario, Canada

Rapporteur: Prof. P. Raj Bishnoi Professor of Chemical Engineering Department of Chemical and Petroleum Engineering University of Calgary, Canada

Discussions on the Dynamic and Static Conditions in Hydrate Formation

I. Aya, R. Kojima and K. Yamane

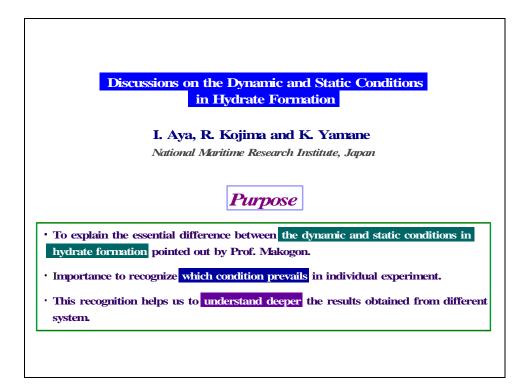
National Maritime Research Institute, Japan

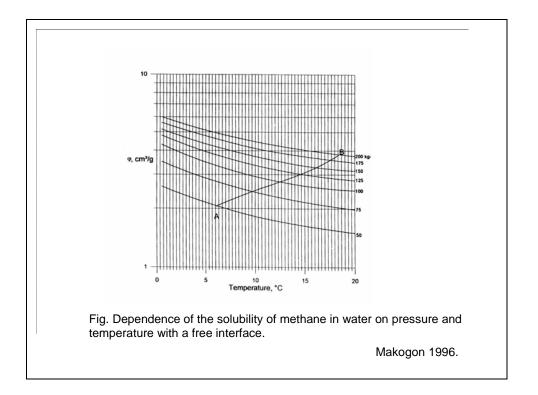
ABSTRACT

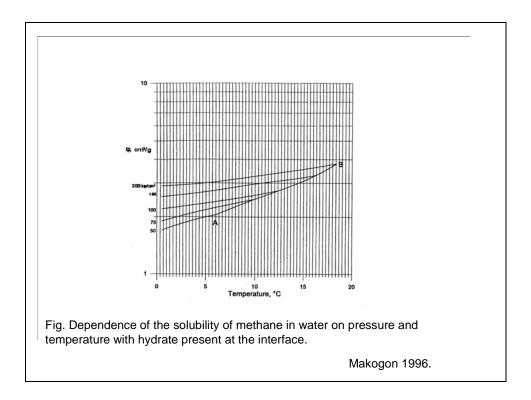
Prof. Makogon pointed out in his book(1) "There are two different cases in hydrate formation, that is: the dynamic and the static conditions." Through a lot of experiments, the speakers group also recognized these two cases in CO2 hydrate formation. And the group tried to explain what phenomenon should govern each case from the standpoint of dual nature of solubility in hydrate forming condition. The morphology between these two conditions is so much different that almost researchers tend not to believe the results obtained in a different condition. Therefore it is desirable for us to recognize these two different cases in hydrate formation and to consider which condition is prevailing in his experiment.

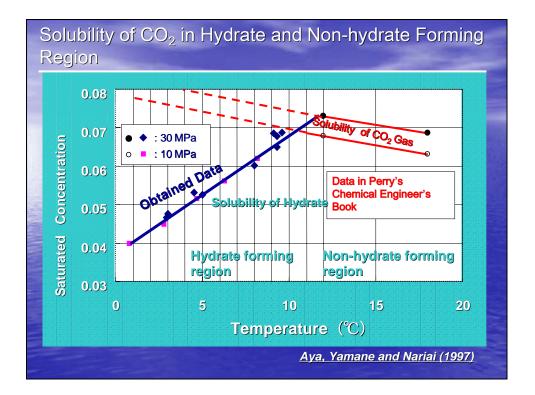
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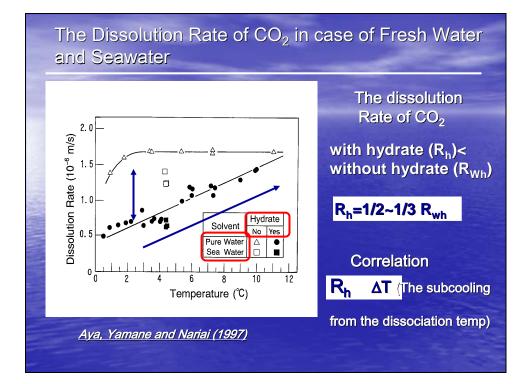
(1) Makogon, Y. F., Hydrates of Hydrocarbons, Penn Well Books, Tulsa, Oakland (1997).

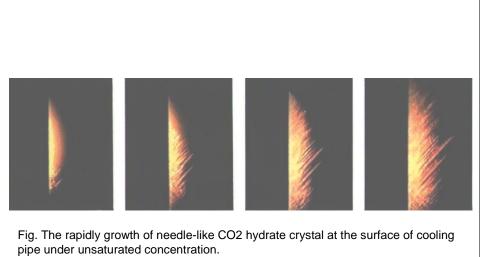






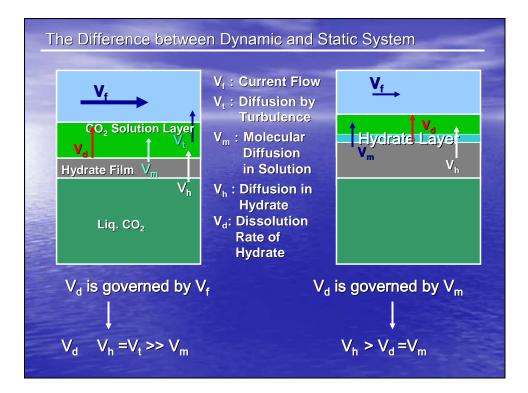




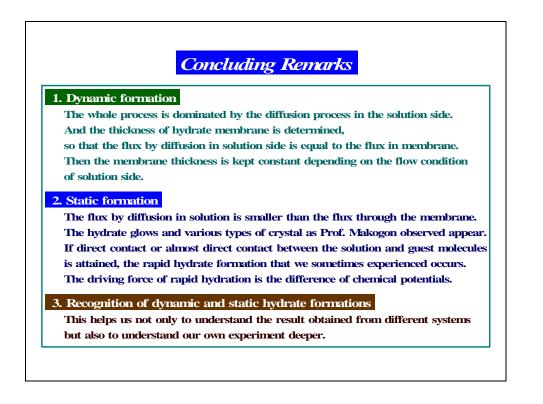


Time span: 3sec., thickness of hydrate layer: 23mm, diameter of needle: 50 µm





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The speaker would like to express his sincere thanks to Profs. Makogon and Kvamme for their useful discussions.

Proton Nuclear Magnetic Resonance Observation of Methane Hydrate Formation in Rock Samples in an ROV-Controlled Seafloor Laboratory

*Robert L. Kleinberg*¹, *Charles Flaum*¹, *Peter G. Brewer*², *George Malby*², *Edward Peltzer*², *Gernot Friederich*² and *James P. Yesinowski*³*

¹Schlumberger-Doll Research, Ridgefield, Connecticut 06877; ²Monterey Bay Aquarium Research Institute, Moss Landing, California 95039; ³Naval Research Laboratory, Washington, DC 20375

We have successfully demonstrated the use of proton nuclear magnetic resonance (NMR) at 2 MHz to measure changes in the liquid water content of sediment and rock resulting from methane hydrate formation in the deep ocean. Laboratory proton NMR experiments on synthetic samples of hydrates indicated that the proton NMR signal from the solid hydrate should be unobservable under the experimental conditions used in the deep ocean NMR experiments. Hydrates were artificially formed at the seafloor (1034m depth, 3.8C) in Monterey Bay, California by introducing methane into tubes containing sediments or rock saturated with seawater. After several weeks' exposure to methane the samples were revisited by a remotely operated vehicle (ROV) on which NMR equipment was mounted. Independent hydrate mass estimates were obtained by flying the vehicle above the hydrate phase boundary, decomposing the hydrates, and collecting the evolved gas. For rocks with disseminated hydrate, NMR and mass balance assays of hydrate volume are in good agreement. We have thereby established that proton NMR can be used to observe quantitatively and noninvasively the formation of methane hydrate in spatially-selected regions (a cylinder approximately 15 cm long and 4 cm² in cross-sectional area, centered 2.5 cm from the face of the NMR instrument) of opaque sediment samples. NMR is also potentially useful for quantifying pore size control of hydrate formation, and for estimating *in situ* hydraulic permeability of hydrate-affected earth formations. Such direct experimental information about the formation of hydrates in pore spaces of rocks is needed for the development of realistic models of the natural occurrence of hydrates.

Proton Nuclear Magnetic Resonance Observation of Methane Hydrate Formation in Rock Samples in an ROV-Controlled Seafloor Laboratory

R. L. Kleinberg, C. Flaum, C. Straley, Schlumberger-Doll Research

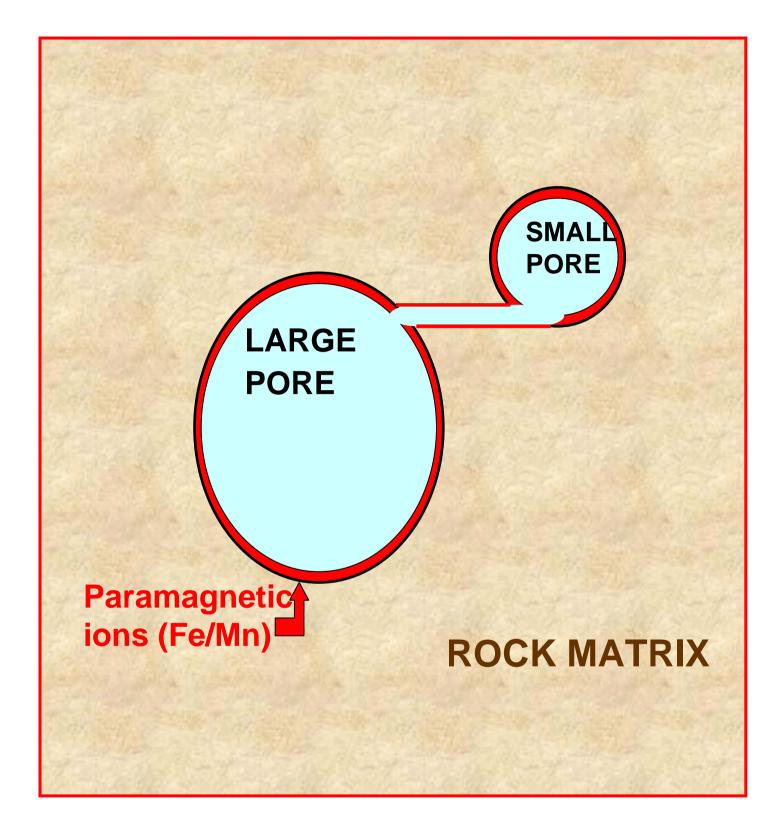
P. G. Brewer, G. Malby, E. Peltzer, G. Friederich, *Monterey Bay Aquarium Research Institute*

J. P. Yesinowski, Naval Research Laboratory

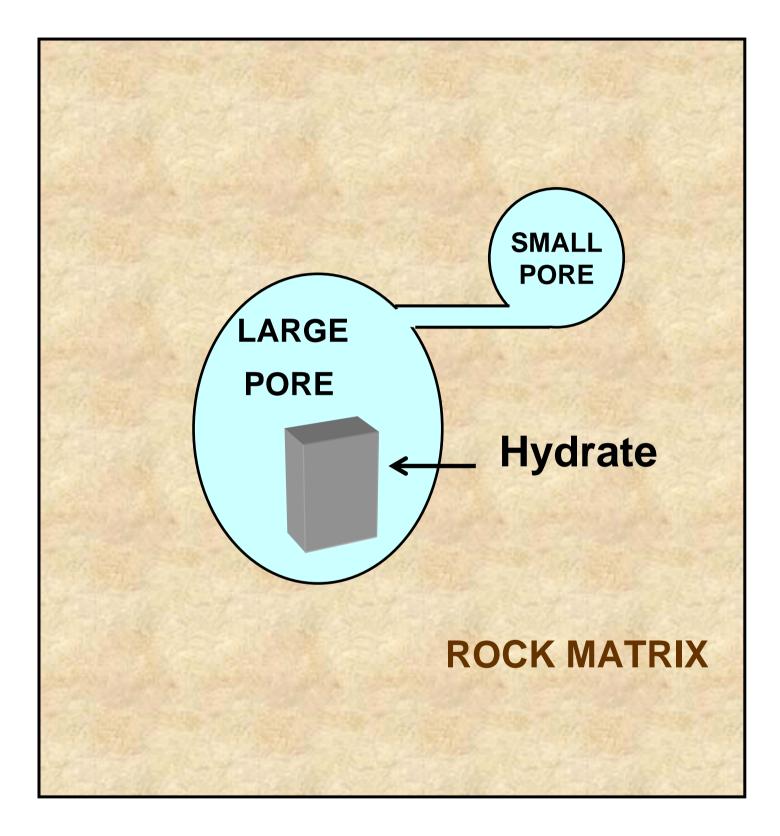
2nd Workshop of the International Committee on Gas Hydrates, Washington DC, Oct. 29-31, 2002

OUTLINE

- Basis of NMR technique for Porous Media
 - Direct quantitation of liquid water signal, (indirect quantitation of methane hydrate)
 - NMR relaxation times T₁ and T₂ for water, methane hydrate, and methane gas
 - T₂ distribution yields pore size distribution
- Experimental "Apparatus"
 - Remotely-Operated-Vehicle (ROV) carrying Low-field NMR for Deepsea "Laboratory"
- Results
 - Validation of porosity and T₂ measurements: lab vs. seafloor
 - NMR detection of hydrate formation in sandstone (model for unconsolidated sediment with overburden pressure), and pore size preference
- Future Prospects and Issues
- Video of Deepsea NMR Experiments



NMR OBSERVES LIQUID WATER SIGNAL ONLY



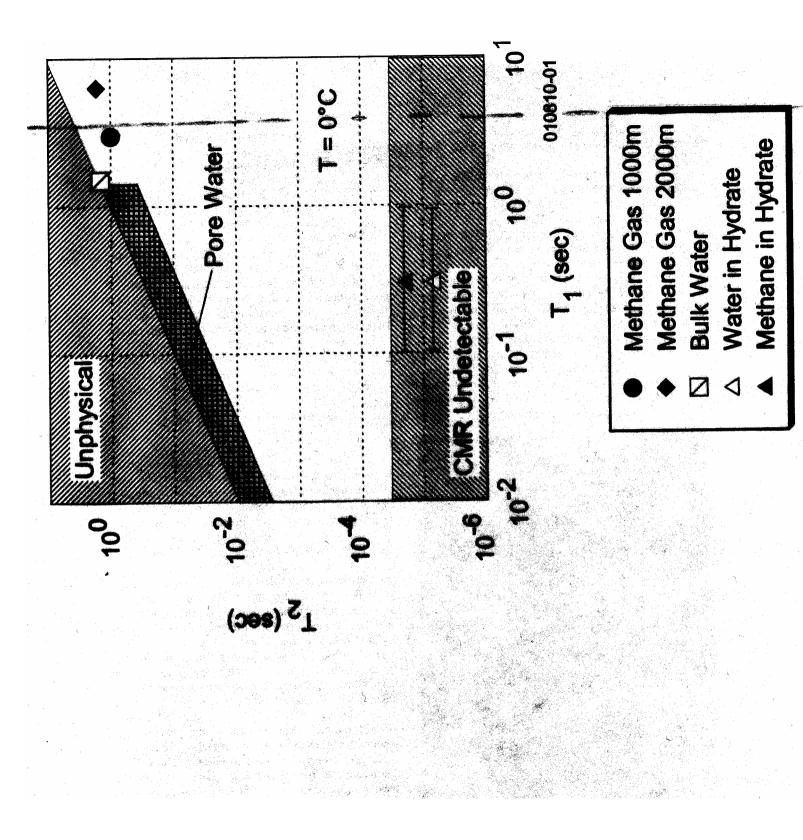
NMR OBSERVES LIQUID WATER SIGNAL ONLY

LOW-FIELD PROTON NMR

(2.2 MHz AT 52 mT FIELD)

RELAXATION TIME T₁ GOVERNS HOW FAST EXPERIMENT CAN BE REPEATED TO IMPROVE SIGNAL:NOISE RATIO)

RELAXATION TIME T₂ MEASURES HOW LONG SIGNAL LASTS



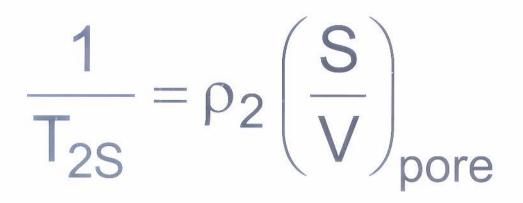
Carr-Purcell Meiboom-Gill (CPMG) Pulse Sequence (90_x - \odot - 180_y - 2 \odot - 180_y)

> Radiofrequency (rf) pulse (180_y)

Spin-echo NMR signal (Decays with time)

time

5000 Spin Echoes Echo spacing = 0.2 ms Wait time between CPMG repeats = 8 s (for T₁ recovery) Typical 15 Minutes Total Acquisition Calibration with Doped Water Standard



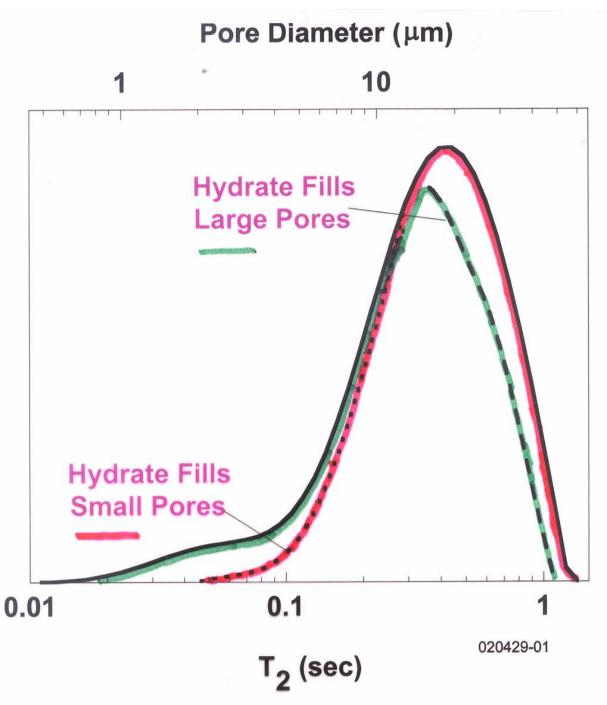
SURFACE=CONSTANT xRELAXATION(SURFACE / VOLUME)

$$M(t) = \sum_{i=1}^{50} m(T_{2i}) \exp\left(-\frac{t}{T_{2i}}\right)$$

OBSERVED = SUM OVER T_2 DISTRIBUTION SIGNAL (50 VALUES FIT, 0.3 - 5000 ms)

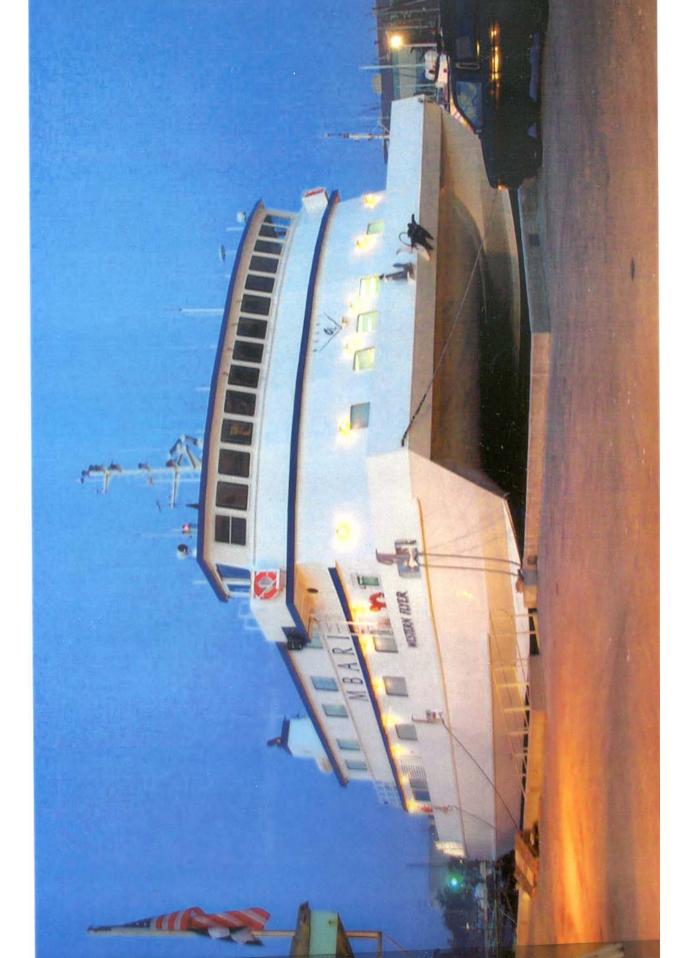
$$T_{2LM} = 10^{\left[\frac{1}{\varphi}\sum_{i}m(T_{2i})\log_{10}(T_{2i})\right]}$$

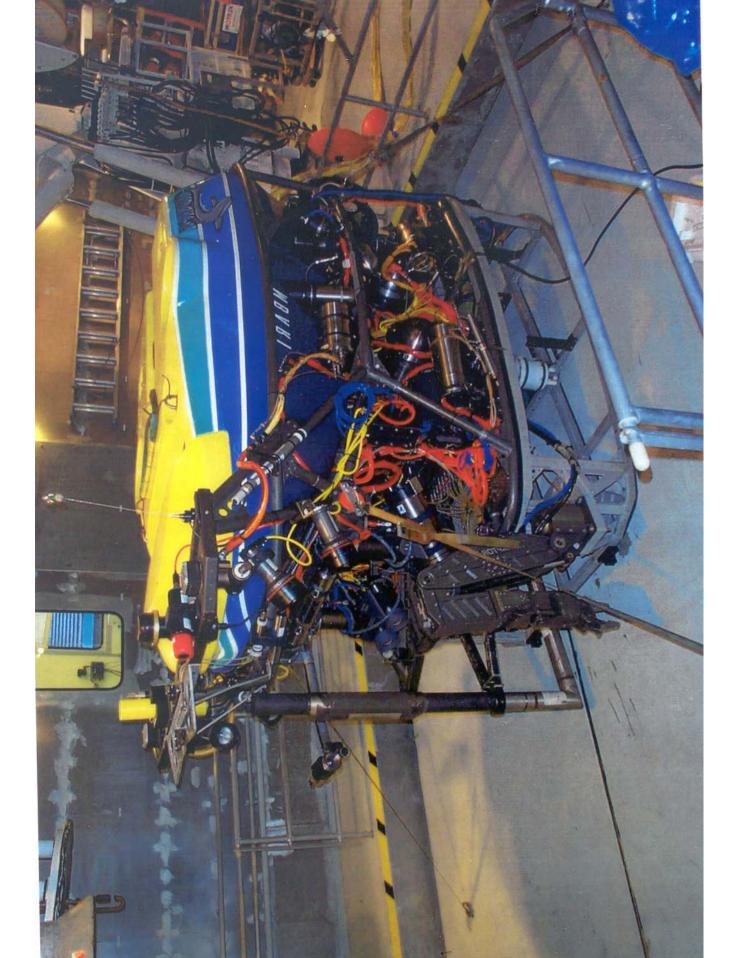
DEFINITION OF LOG-MEAN T₂

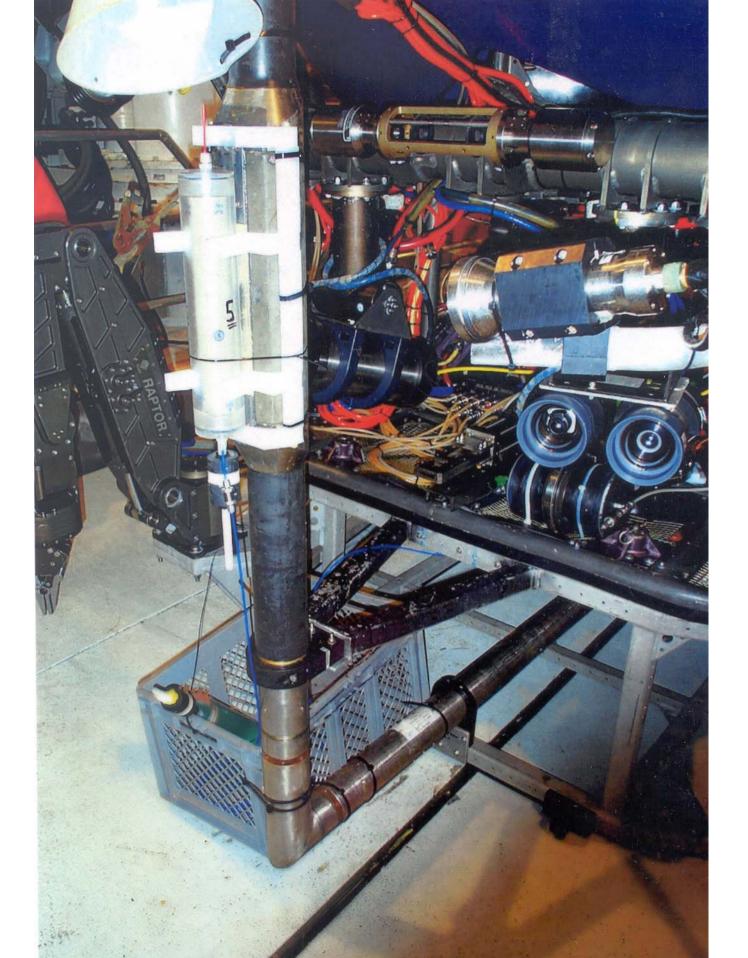


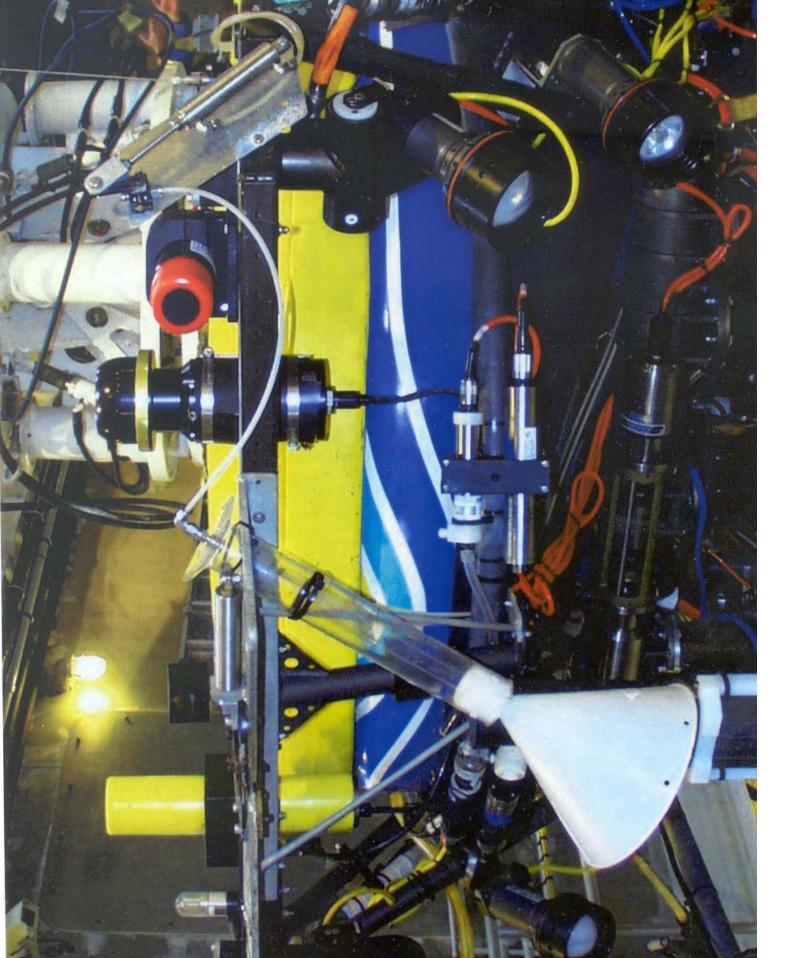
Measured NMR T₂ Distribution in Sandstone Yields Distribution of Pore Sizes (Solid Curve)

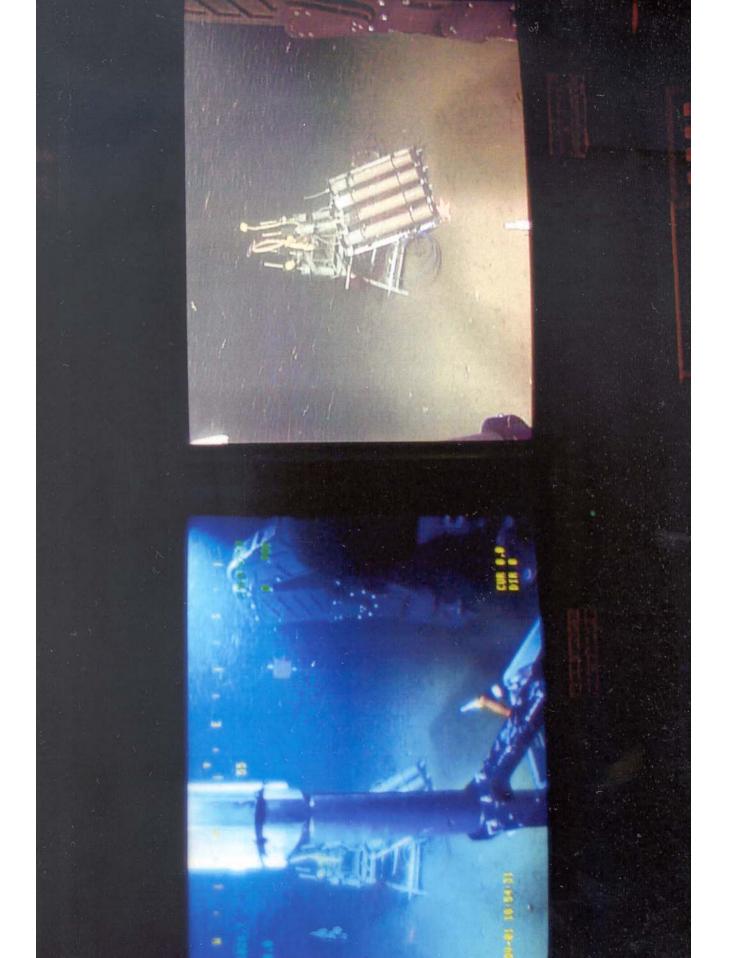
Dashed and Dotted Lines: *Hypothetical* deviations from solid curve due to hydrate formation (curves merge with solid line)

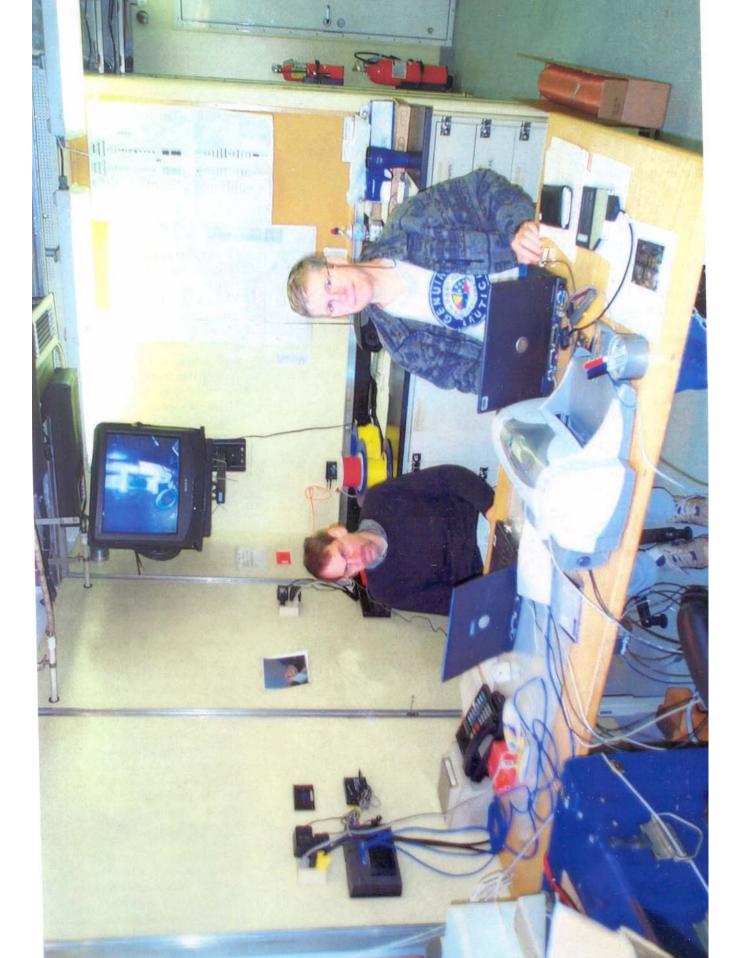


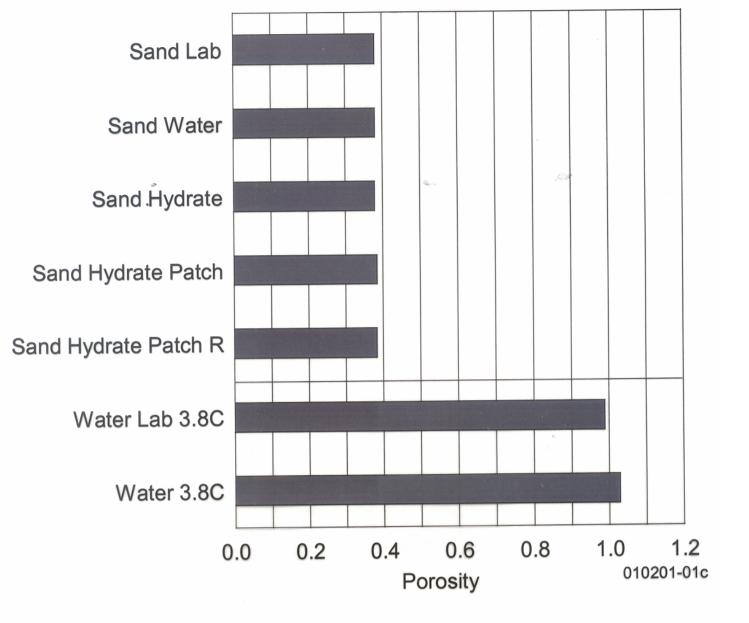








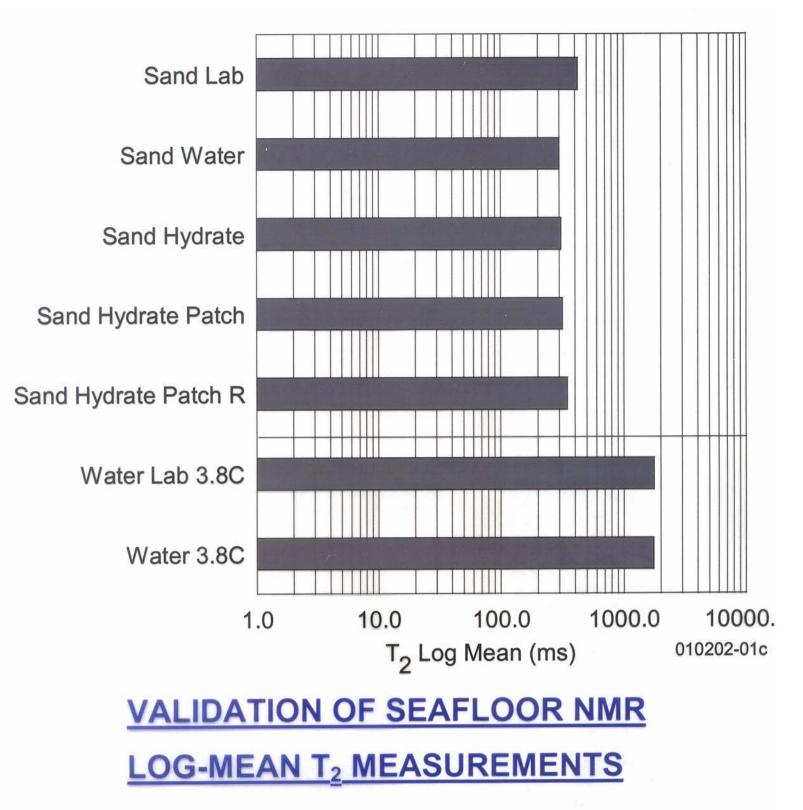




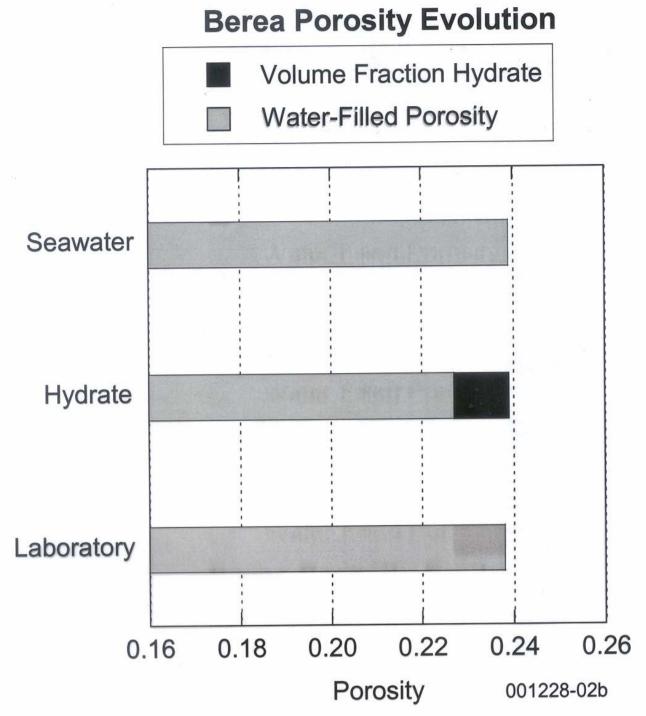
VALIDATION OF SEAFLOOR NMR-DERIVED POROSITY MEASUREMENTS

Two "LAB" measurements made at 1 atm

"POROSITY" = VOLUME FRACTION LIQUID WATER



Two "LAB" measurements made at 1 atm



NMR Porosity Measurements of Sandstone with Seawater and with Hydrate (Formed after 41 Days Exposure to Methane at 1034 Meters)

Reduction in NMR Porosity Due to Hydrate Formation Agrees with Dissociation Expt.

"REAL-TIME" FORMATION OF HYDRATE IN SANDSTONE

AND OBSERVATION BY NMR

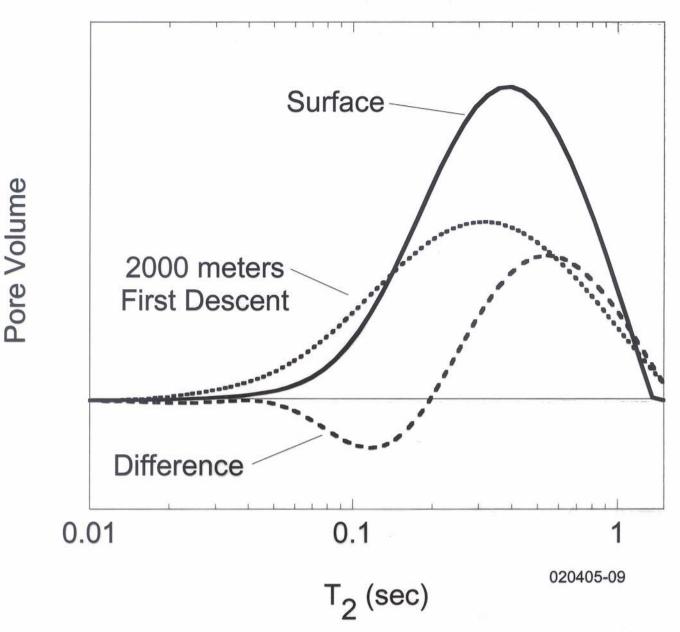
BUBBLE METHANE GAS INTERMITTENTLY THROUGH SAMPLE DURING DESCENT TO 2000 METERS

MAKE NMR MEASUREMENT AT 2000 METERS

MAKE ADDITIONAL NMR MEASUREMENTS AT LESSER DEPTHS TO CHECK FOR PRESENCE OF METHANE GAS SIGNAL

BRING ABOVE THE HYDRATE STABILITY ZONE AND MEASURE (PARTIAL) DISSOCIATION



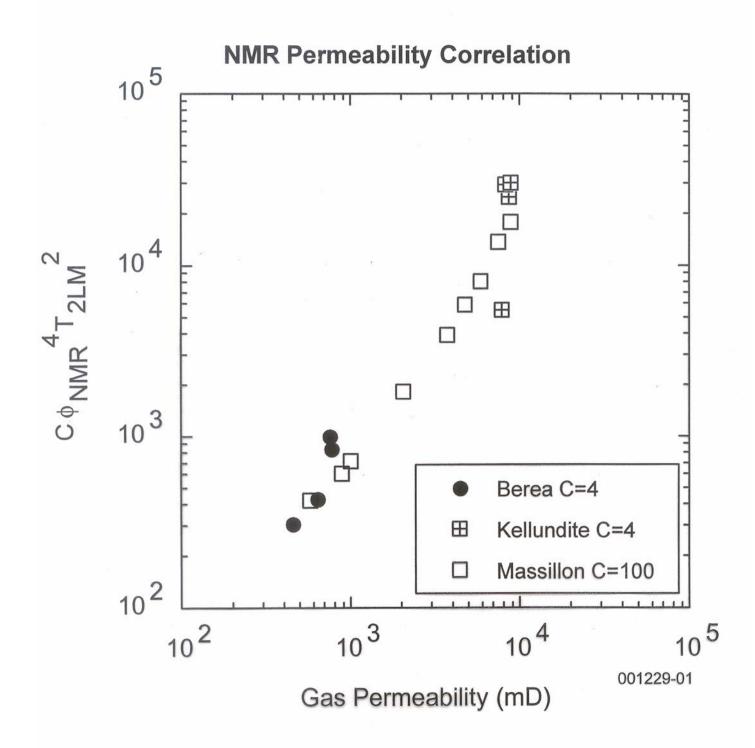


Berea sandstone, Porosity = 0.23

Surface: T₂ distribution in laboratory

2000 meters: same sample with methane hydrate formed in 1 hour. Fraction pore space filled with hydrate = 0.20 ± 0.03 .

Difference: derived from difference of raw data, note volume reduction in largest pores and increase at intermediate pore sizes due to partial occlusion of large pores with hydrate.



CONCLUSIONS

NMR MEASUREMENTS OF POROSITY AND T₂ CAN BE **CARRIED OUT IN THE DEEP OCEAN** AMOUNT AND PORE-SIZE PREFERENCE OF HYDRATE FORMATION CAN BE MEASURED

ADVANTAGES OF NEW DEEPSEA NMR APPROACH:

- NON-DESTRUCTIVE, CAN MONITOR THE SAME SAMPLE FOR KINETIC STUDIES **RELATIVELY RAPID**
- (PRELIMINARY) DATA IN REAL TIME
- LARGE-VOLUME & LONG-TERM EXPERIMENTS **UNDER OCEAN CONDITIONS**

FURTHER ADVANTAGES:

- SPATIALLY SELECTIVE OVER SMALL REGION
- (RELATED TO HYDRAULIC PERMEABILITY) PORE SIZE INFORMATION
- **CAN DETECT HYDRATE NOT VISUALLY OBSERVED IN OPAQUE SAMPLES**
- **APPLICABLE TO OTHER HYDRATES**

Two-step formation process of methane-propane mixed gas hydrates in the batch-type reactors

T. Uchida¹*, M. Moriwaki², S. Takeya¹, I. Y. Ikeda¹, J. Nagao¹, R. Ohmura¹, H. Minagawa¹, T. Ebinuma¹, H. Narita¹, K. Gohara² and S. Mae^{2, 3}

¹Institute for Energy Utilization, Natl. Inst. of Adv. Sci. and Tech. (AIST), Sapporo 062-8517, Japan; ²Faculty of Engineering, University of Hokkaido, Sapporo 060-8628, Japan; ³Asahikawa Natl. College of Tech., Asahikawa 071-8142, Japan

ABSTRACT

Vapor compositions of methane and propane mixed gas in a batch-type reactor were measured by gas chromatography during hydrate crystallization at 274 K with molar ratios of propane below 10%. The molar ratio of propane in vapor decreased as the hydrates crystallized. When the initial propane concentration was between 4 and 8%, rapid gas consumption occurred for about 1 hour causing an initial pressure drop, and after a temporary stabilization of the pressure, a second pressure drop occurred; that is, hydrate crystallization occurred in two-steps. X-ray diffraction and Raman spectroscopic analyses on both samples taken from the reactor at each step revealed that the structure II methane-propane mixed gas hydrates crystallized in the first step and structure I methane hydrates in the second step. This process observed only when the partial pressure of methane was above the equilibrium of methane hydrate at the end of the first step.

021030 Fiery Ice WS-2

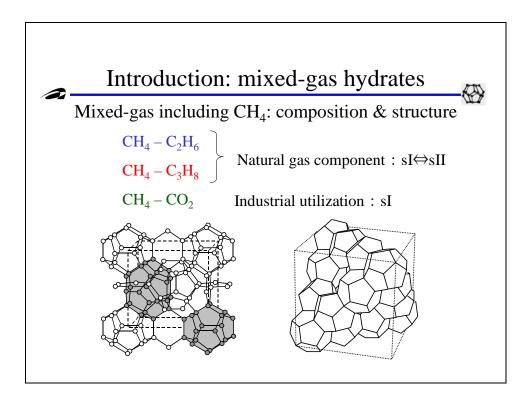
Two step formation process of CH_4 - C_3H_8 mixed gas hydrates in a batch-type reactor

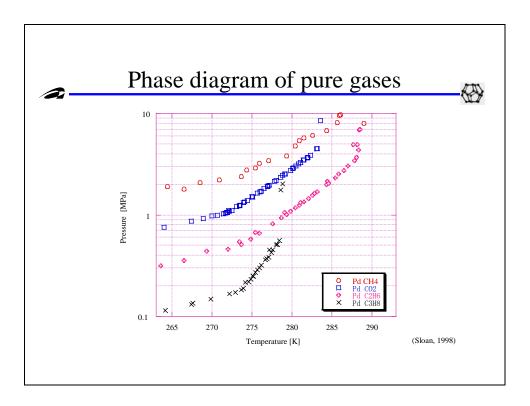
T. Uchida ⁽¹⁾*, S. Takeya⁽¹⁾, J. Nagao⁽¹⁾, T. Ebinuma⁽¹⁾, H. Narita⁽¹⁾, M. Moriwaki ⁽²⁾, K. Gohara ⁽²⁾ S. Mae⁽²⁾⁽³⁾

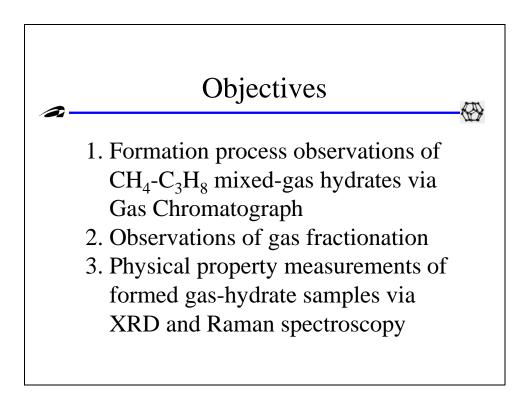
⁽¹⁾ Gas Hydrate Research Group,Inst. for Energy Utilization, AIST, JAPAN

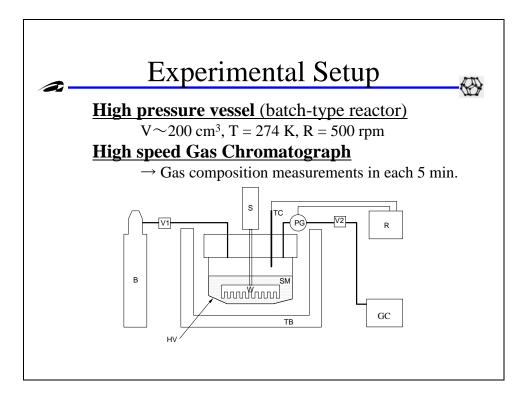
⁽²⁾ Faculty of Engineering, Hokkaido University, JAPAN

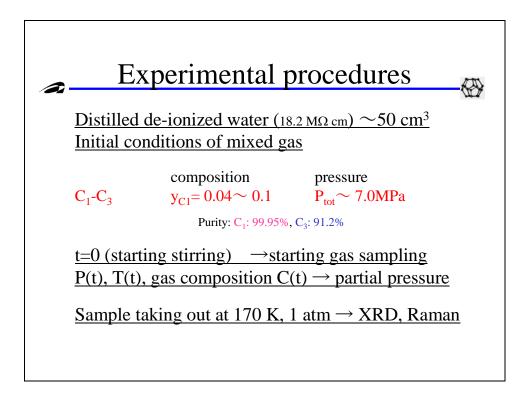
⁽³⁾ present address: Asahikawa National College of Technology, JAPAN

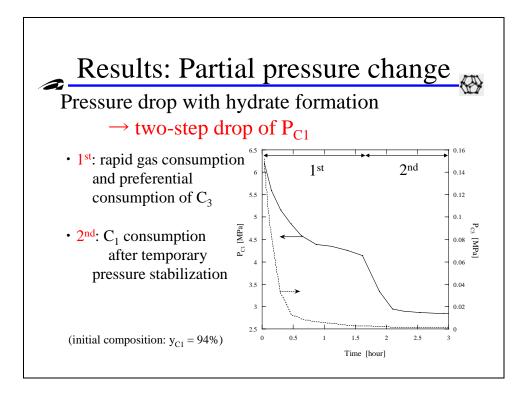


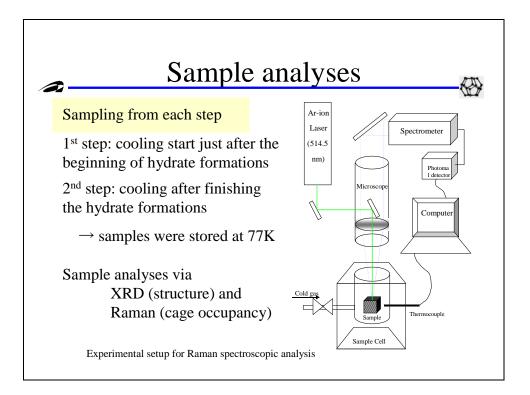


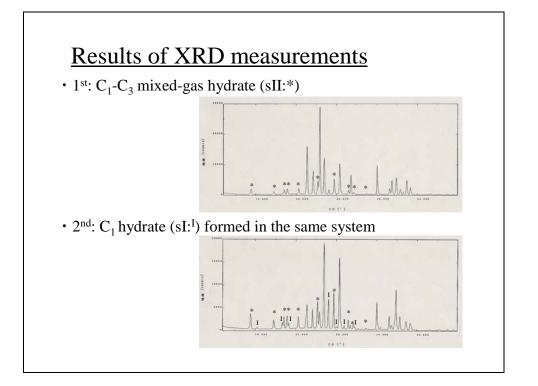


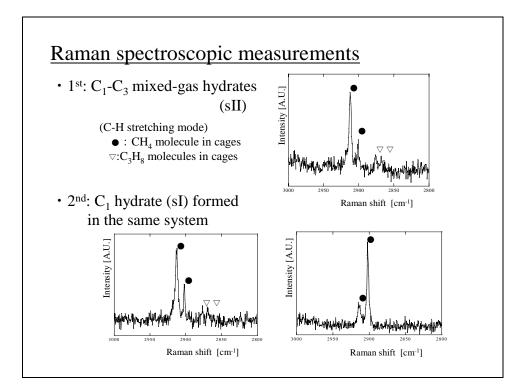


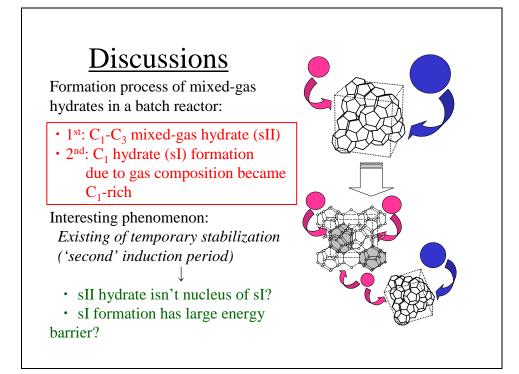


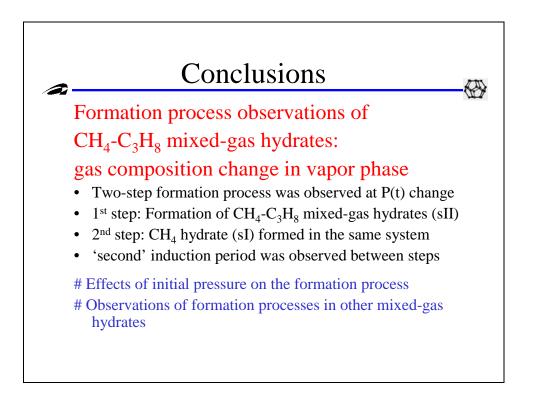


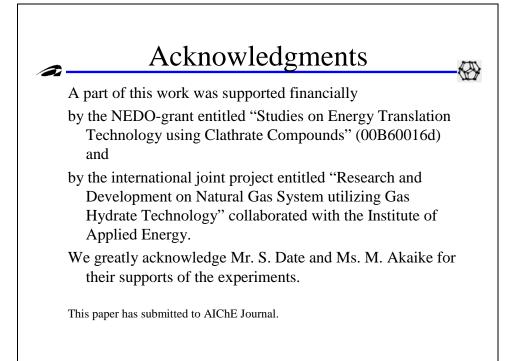












Additives' effects on dissociation rates of hydrates

Toshiharu Okui

Japan National Oil Corporation

Some chemical compounds are known as effective additives for control of gas hydrate formation and dissociation. In this report, effects of typical chemicals on kinetic properties of gas hydrates are reported. One of the purposes of this study is to develop useful additives for drilling fluids for gas hydrates.

The 500cc autoclave vessel was immersed in the cooling bath. A piston connected to the vessel keeps pressure inside during measurement of hydrate dissociation. For measuring dissociation rate of the synthetic pure methane hydrate, first, pure methane hydrate was previously synthesized and sample solution of an additive was introduced. Pressure was decreased and then kept constant by the piston. Dissociation rate was measured as released gas volume. Gas amount was also measured with the piston. Dissociation of natural gas hydrate samples was measured at a constant pressure and temperature as well, in the similar manner.

It was indicated that some polymer compounds influenced kinetic properties distinctively, whereas they did not affect thermodynamic properties so much. Especially PVCap decelerated both formation and dissociation rates. The same trend was observed in drilling fluids. Such property is suitable for drilling fluids for gas hydrate because those fluids should have both functions to preserve natural gas hydrates and to inhibit new hydrate formation.

The effect of lecithin in a drilling fluid on natural gas hydrate samples obtained from natural sediments was different from that on synthetic methane hydrates. Lecithin preserved natural gas hydrates obviously whereas such a trend was not observed about synthetic methane hydrates. The difference might be caused by the grain size of hydrates that is directly related to surface area.

In summary, it was suggested that formation and dissociation behavior of gas hydrates are controllable by chemical and physical treatments. Potential problems in natural gas hydrates development as a natural gas resource can be solved by technical improvements.

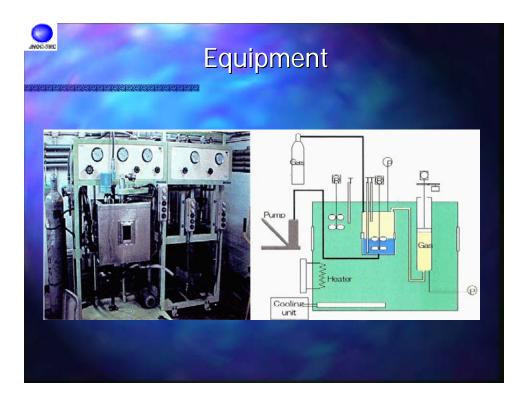
30 October 2002

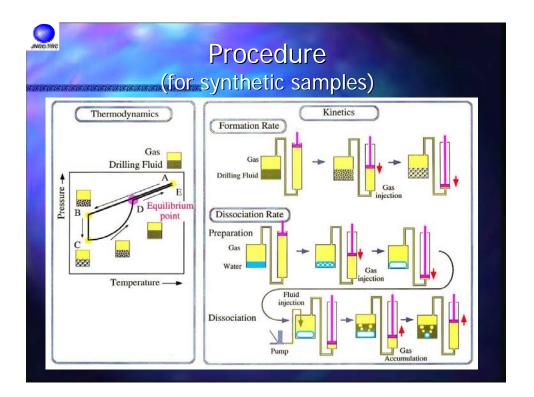
Additives' effects on dissociation rates of hydrates

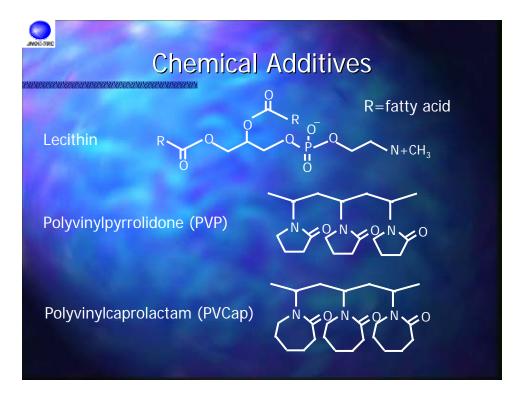
Toshiharu Okui Japan National Oil Corporation

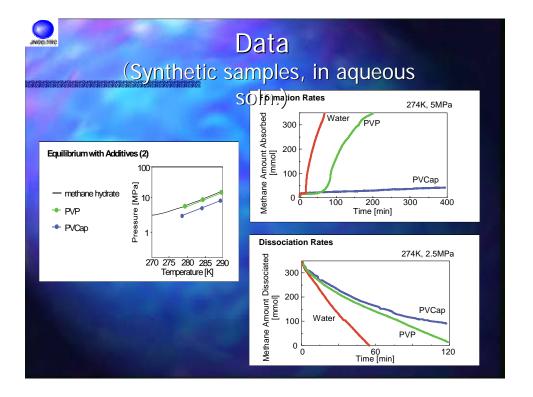
Outline

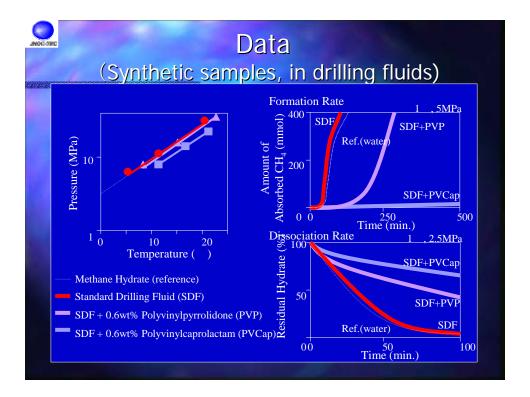
- Equipment
- Synthetic hydrates samples Procedure, Results and Discussion
- Natural hydrate samples
 Procedure, Results and Discussion
- Conclusions

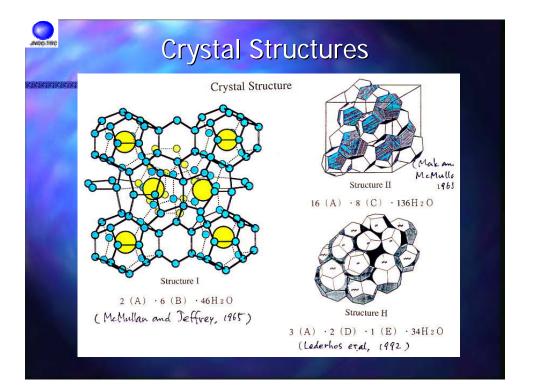


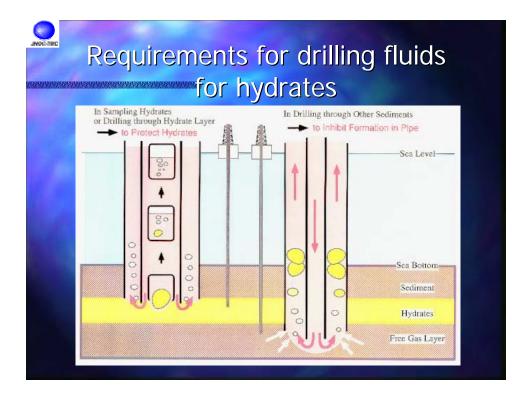


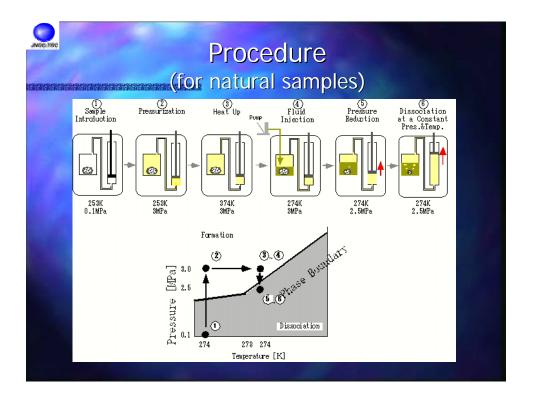


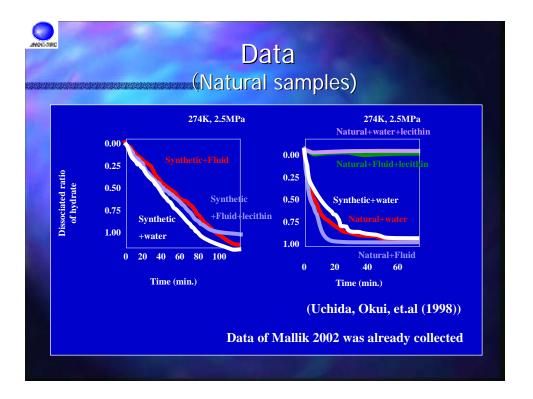


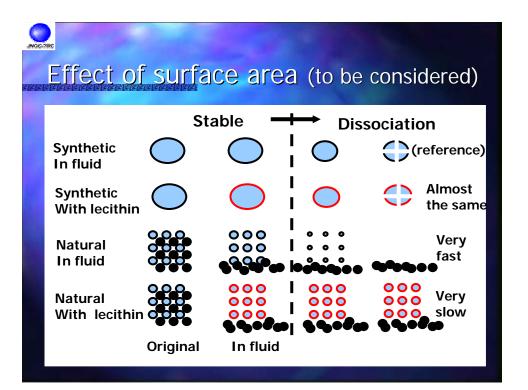












Conclusions

Formation and dissociation behavior of gas hydrates are controllable by chemical and physical treatments.

Kinetic behavior was considered to be caused by chemical additives and physical

appoarance of hydrates

KINETICS in GAS HYDRATE PRODUCTION & TRANSPORT TECHNOLOGY

Dr. Yuri F. Makogon

Texas A&M Universyty

Abstract

Gas Hydrate are metastable mineral whose formation, stable existence and dissociation depend upon pressure, temperature, composition and other properties of the gas and water. Gas hydrates are clathrate inclusion compounds in which molecules of gas volatile liquids no larger than 0.83 nm are hosted in crystalline lattice formed by hydrogen-bonded water molecules. Scientists have known about gas hydrates for over 200 years (Priestley, 1778). Serious research on gas hydrates by the oil and gas industry dates back over 60 years (Hammershsmidt, 1934). Natural gas hydrates, which are widespread on our planet, where discovered over 30 years ago (Makogon, 1966).

Gas hydrate forms in a technological oil-gas production and transport system, and in nature. From one side gas hydrates are very expensive problem – for prevention formation of solid gas hydrate plugs in the wells and pipelines industry spent over two million US\$ awry day; from another side gas hydrate presented very high energy resource – proven reserves of hydrated gas are more then 2.1×10^{12} tons oil equivalent (present time total proven reserves of free gas, oil and coal is 693×10^9 t.o.e.).

One of the most important and complicate problem in hydrates is kinetic it formation and dissociation. There is different mathematics models for prediction conditions of hydrate formation and dissociation in the pipelines and porous media for pure gases and water. However, very necessary more experimental study for this, especially for natural gases and minerals water.

In this paper we will show some results of experimental research kinetic of hydrate formation and dissociation in static and dynamic conditions with pure and natural gases and different water solution, including thermodynamic and kinetic inhibitors. We will show how we can use kinetics parameters of hydrate in gas hydrate production and transport technology.

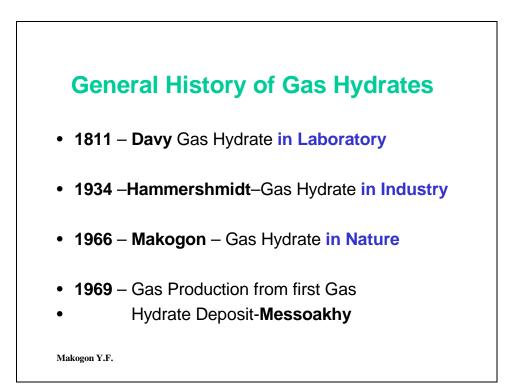
KINETICS in GAS HYDRATE PRODUCTION & TRANSPORT TECHNOLOGY

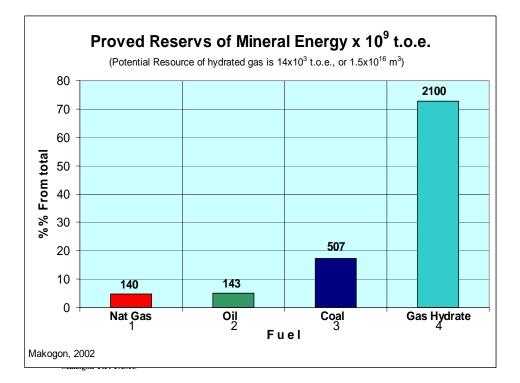
Dr. Yuri F. MAKOGON Texas A&M University

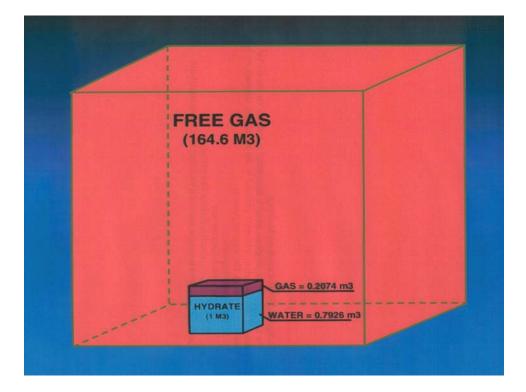
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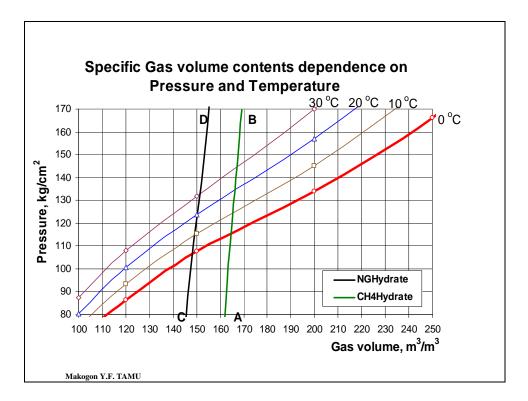
makogon@spindletop.tamu.edu

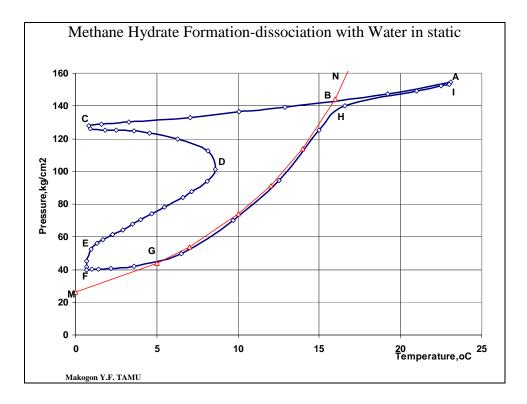
2 Int. NGH Workshop, Washington, Oct.-2002



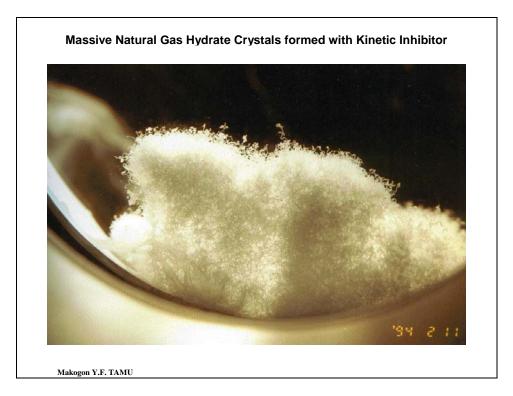


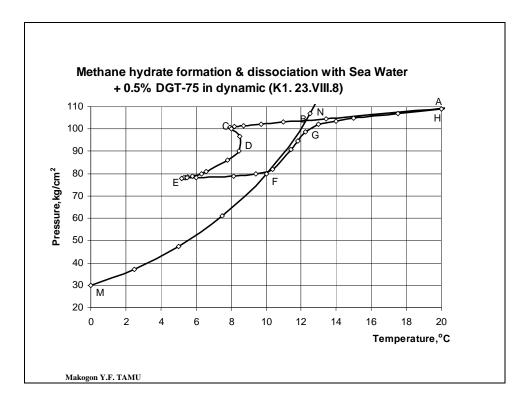


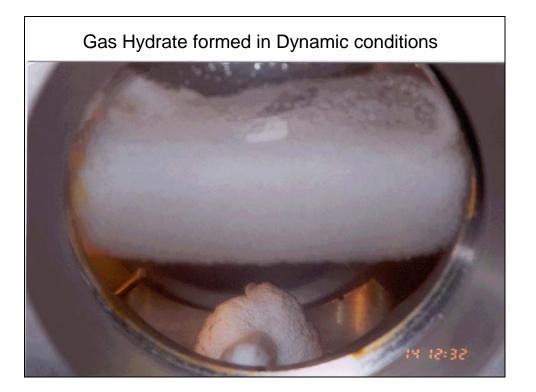








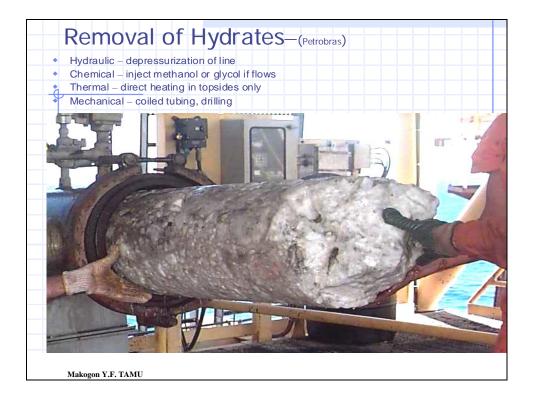


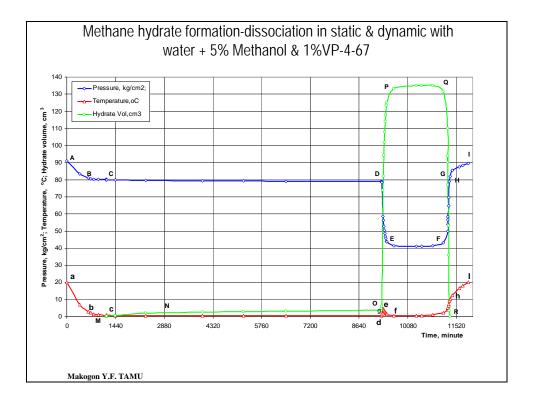


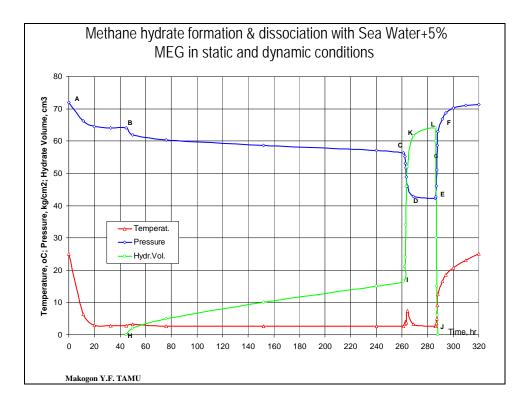


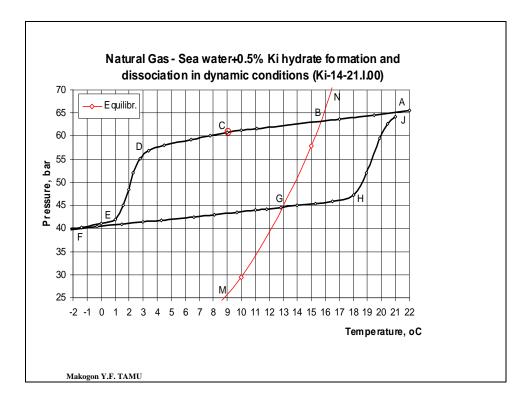
Gas Hydrate Crystals formed in Dynamic flow

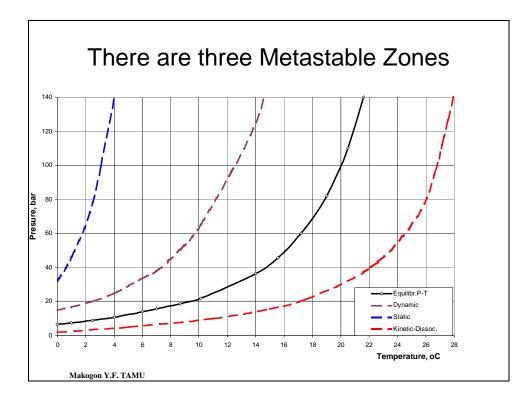
Natural gas Hydrate crystals formed in Water+Kinetic Inhibitor

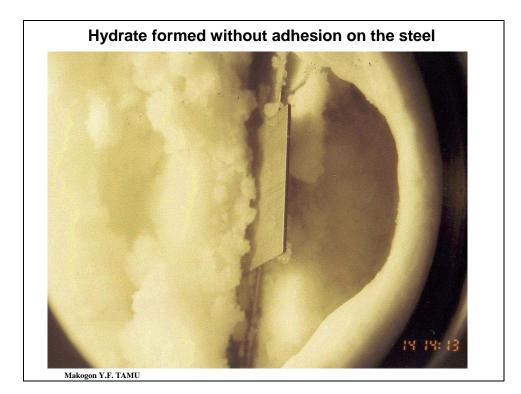












TRANSPORT of GAS

• Free state ?

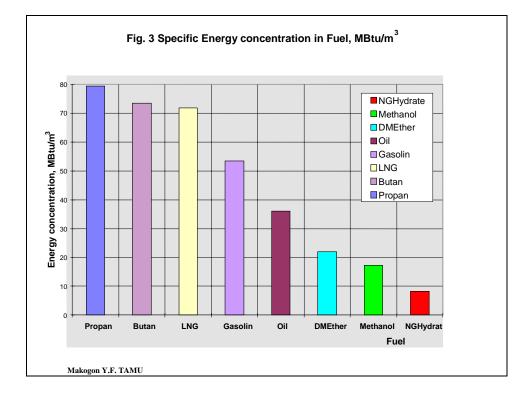
Liquid state ?

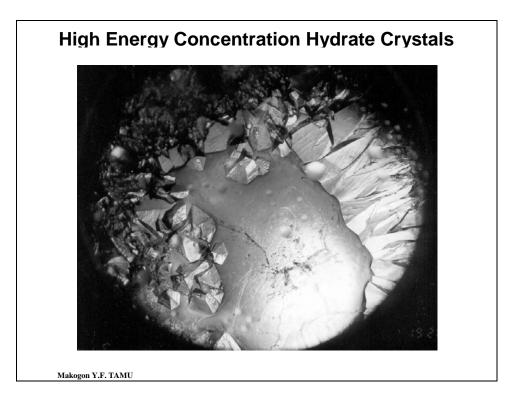
- LNG
- Methanol
- Dimetilether

Hydrate state ?

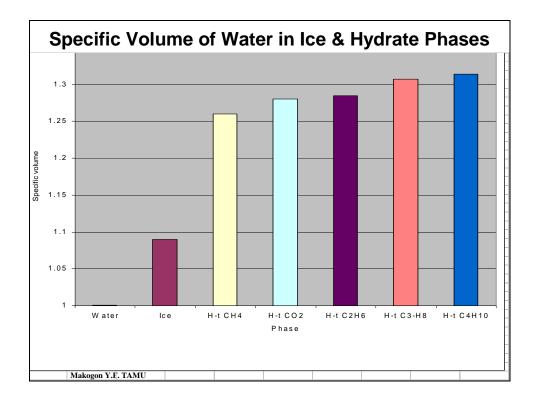
- Solid hydrate blocks by pipelines
- Solid hydrates by ships
- Solid hydrate slurries by pipelines

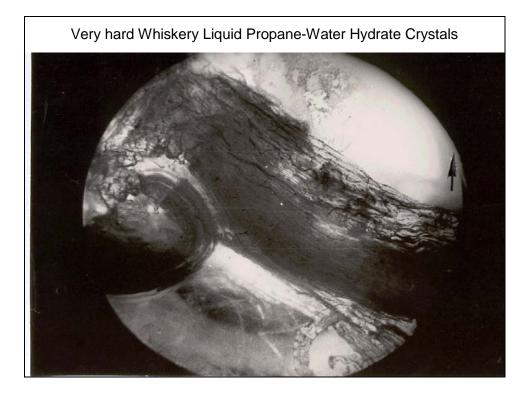
Makogon Y.F. TAMU

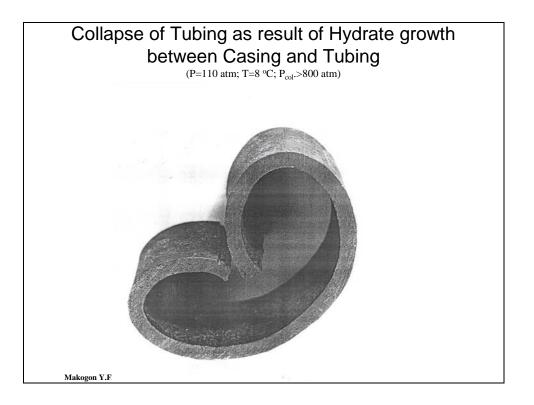




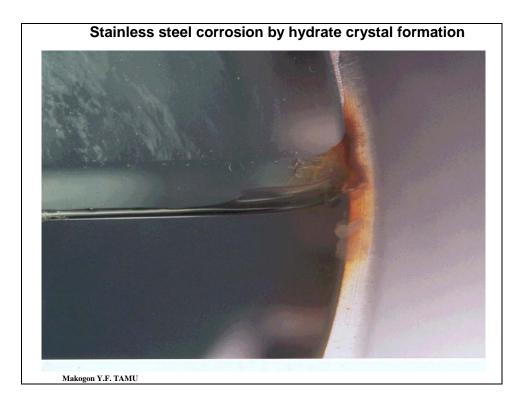












Electro Corrosion of Stainless Steel by Methane-Water Hydrate Crystal Formation



Makogon Y.F. TAMU

Conclusions

- Gas from natural gas hydrates could provide large volumes of energy by 2010-2050
- Additional research will be required over the next 5-20 years to recover the gas hydrate resource and to develop the technologies to extract the resource and transport of produced gas
- Transportation of gas in the hydrate state for long distances is not feasible
- The industry needs more laboratory work to understand the kinetics and properties of gas hydrates

Makogon Y.F. TAMU

Laboratory observations of sI and sII gas-hydrate decomposition using accurate gas flow measurements, x-ray tomography, cryogenic SEM and seafloor measurements

<u>Stephen Kirby</u>¹, Laura Stern¹, Susan Circone¹, William Durham², Tim Kneafsey³, Barry Freifeld³, Liviu Tomutsa³, Peter Brewer⁴, Ed Pelzer⁴ and Gregor Rehder⁴

¹US Geological Survey, Menlo Park, CA; ²Lawrence Livermore National Lab, Livermore, CA; ³Lawrence Berkeley National Lab, Berkeley, CA; ⁴MBARI, Moss Landing, CA

ABSTRACT

Characterizing the decomposition rates of natural hydrocarbon clathrate hydrates is potentially relevant to such issues as optimizing hydrate recovery in drill core, natural-gas production modeling from hydrate-bearing sediments, developing strategies for dealing with gas-line blockages, investigating the fates of gas hydrates in submarine debris flows, evaluating the responses of hydrates to climate changes and considering the lifetimes of seafloor exposures of hydrocarbon hydrates to undersaturated seawater.

Decomposition rates of synthetic aggregates of pure sI methane hydrate, sI CO2 hydrate and sII methane-ethane hydrate were studied using accurate gas-flow measurements, x-ray tomography and seafloor images of hydrate dissolution. These aggregates are extremely well characterized and very reproducible and these attributes make measured decomposition rates also very reproducible. Their porous and permeable structure also tends to minimize rate effects associated with sample-to-sample variations in the pathways of gases or liquids released by decomposition.

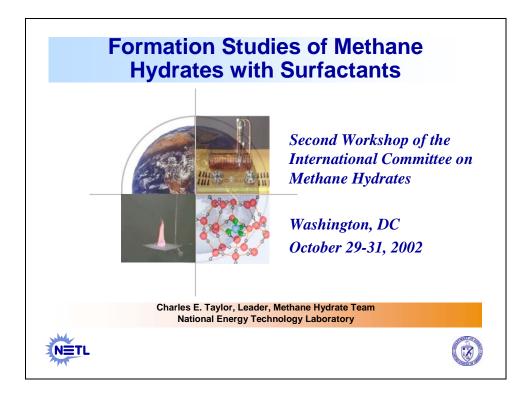
We discuss three temperature-dependent regimes observed in experiments on gas-saturated porous sI methane hydrate decomposed by pressure drops below its equilibrium line at constant bath temperature or by 1-atm temperature ramping:(1) "Normal" dissociation regime: Heating from temperatures below the 1 atm dissociation temperature (195 K) to 240 K produces rapid dissociation beginning at 200-205 K and completed by 220 K. Similarly, pressure drop experiments at fixed bath temperature also show a sharp increase dissociation rates in this temperature interval. (2)Anomalous preservation Regime from 240 K to 272.5 K in which long-term dissociation rates are many orders of magnitude slower than those extrapolated from lower-temperature behavior. Minimum decomposition rates occur near 269 K. (3) High-temperature regime in which decomposition takes place rapidly at bath temperatures above 272.5 K and sample temperatures drop to and are buffered at about 272.5 K due to the endothermic reaction. Rates increase with increasing bath temperature and are largely governed by heat flow through the pressure vessel wall. Decomposition rates at elevated pressures are slightly slower than those at 1 atm and mirror the steep temperature effect seen at high temperatures and 1 atm methane pressure. sII methane ethane hydrate does not show anomalous preservation behavior at 269 K. We also report on the a recent collaborative x-ray tomography study of Regime 1 (above) that imaged a dissociation front by exploiting differences in the x-ray properties of ice and sI methane hydrate. Finally, we report on seafloor measurements of the dissolution rates sI methane and CO2 hydrates, rates that are proportional to in situ solubilities of these hydrate formers and consistent with diffusive-boundary-layer theory.

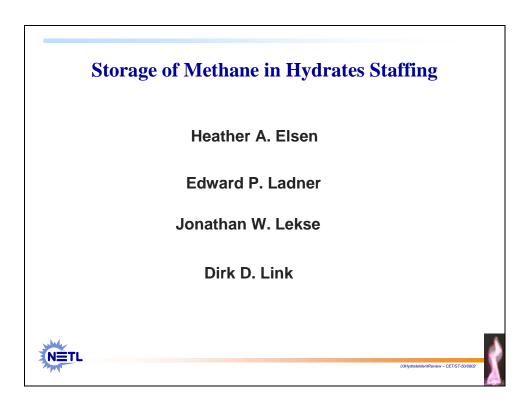
Formation Studies Of Methane Hydrates With Surfactants

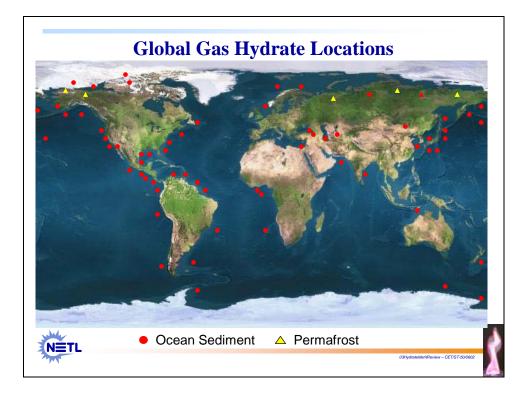
Charles E. Taylor

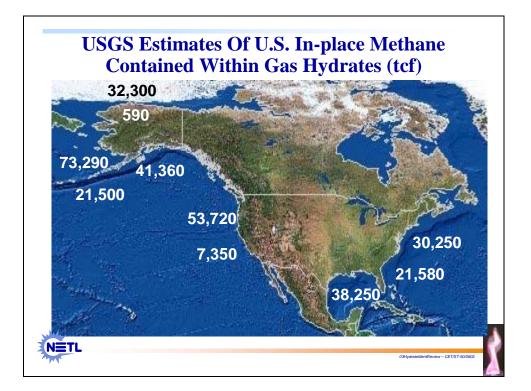
U.S. Department of Energy, National Energy Technology Laboratory

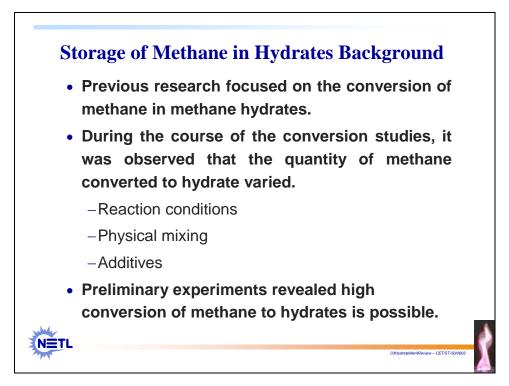
Important characteristics for formation of methane hydrates have been investigated. Characteristics such as temperature and pressure profiles for methane hydrate formation and dissociation in pure water, simulated seawater, and surfactant-water systems have been established. A hysteresis effect has been observed for repeated formation/dissociation cycles of the same methane-water system. In an attempt to maximize the uptake of methane during methane hydrate formation, the addition of sodium dodecyl sulfate provided methane uptake of over 97 % of the theoretical maximum uptake. Additional surfactants were tested for their ability to enhance the uptake of methane for hydrate formation. Successful demonstration of efficient methane storage using hydrate formation enhanced by addition of surfactants could provide a safe, low-cost alternative method for storage of natural gas at remote locations.

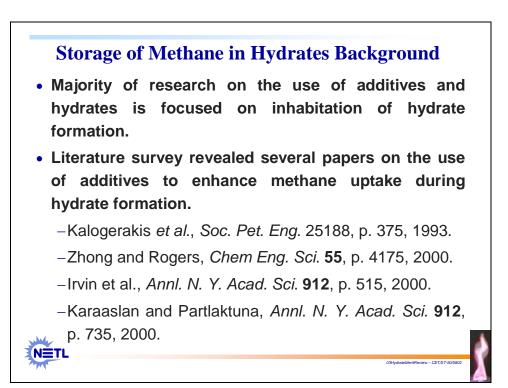


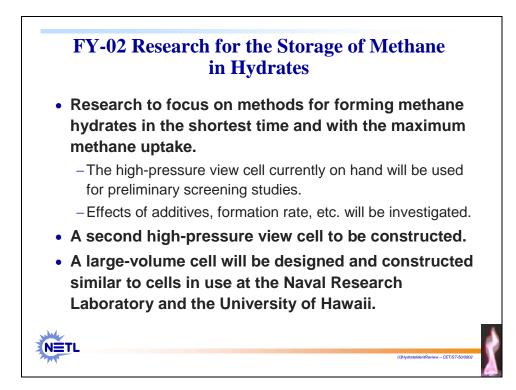


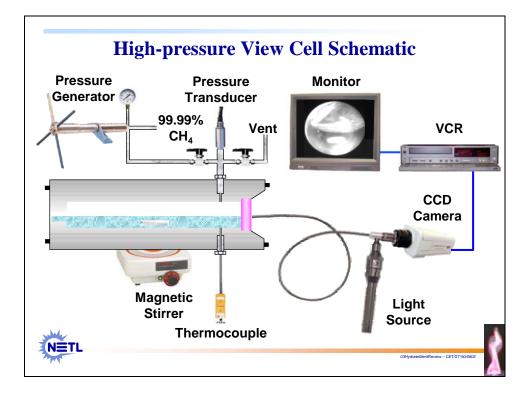






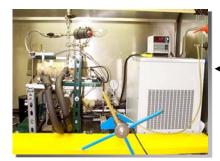








Two High-pressure View Cells Available

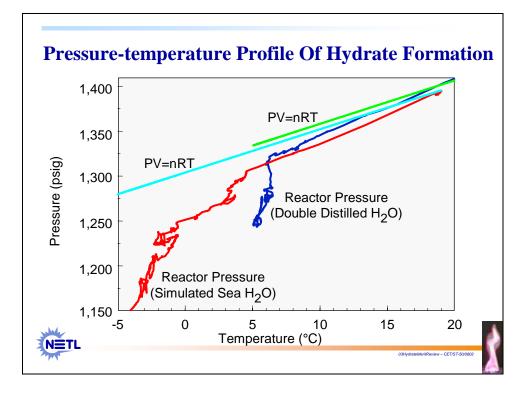


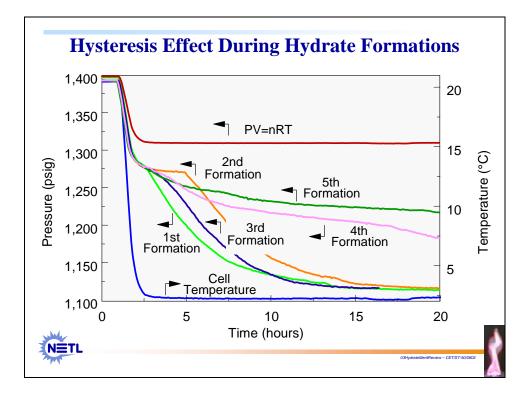
Second view-cell cooled via external chiller and immersion bath (operates in horizontal position).

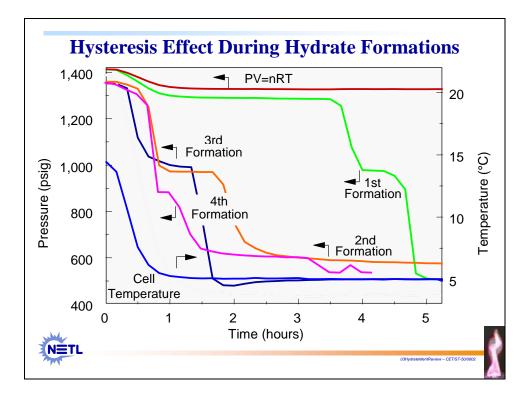


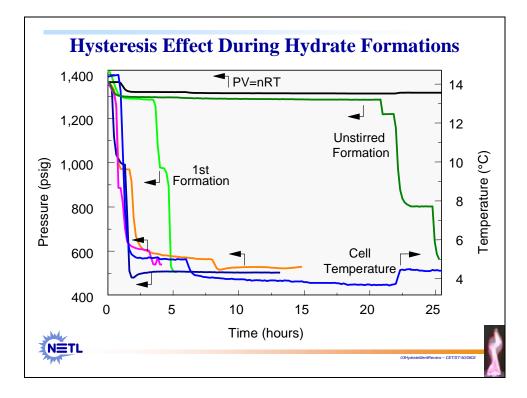
Original view-cell cooled via external chiller and cooling
coil around cell (operates in either horizontal or vertical position).

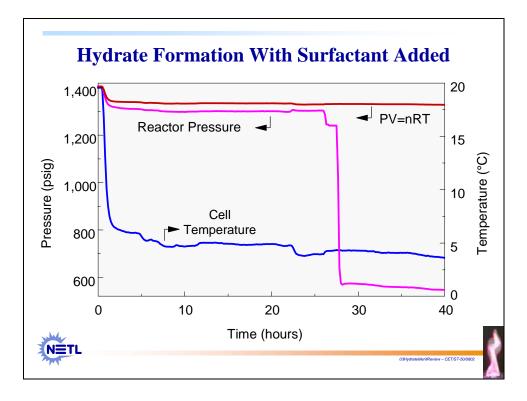


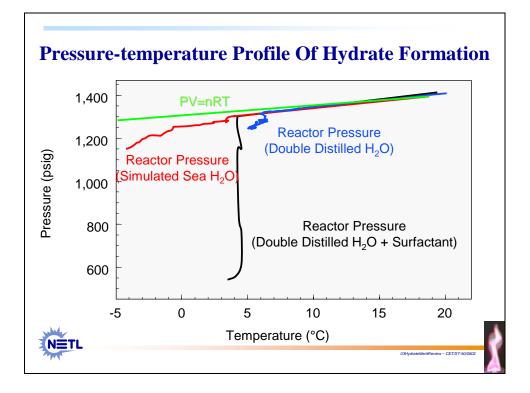


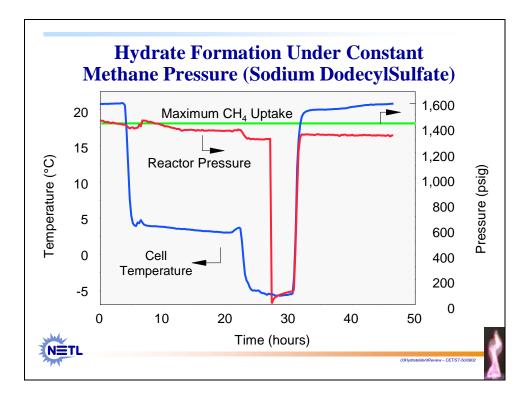


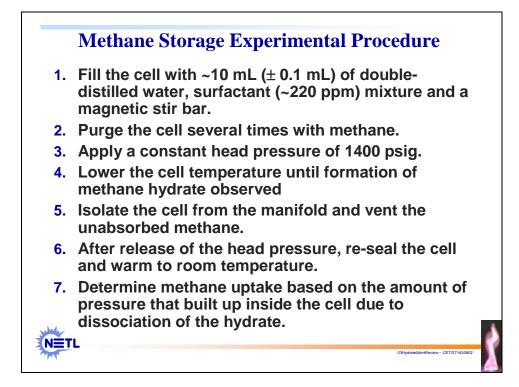








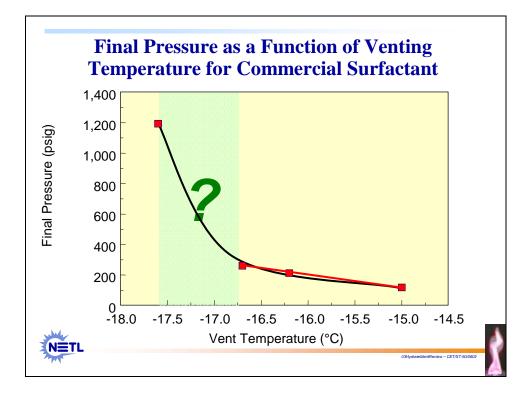




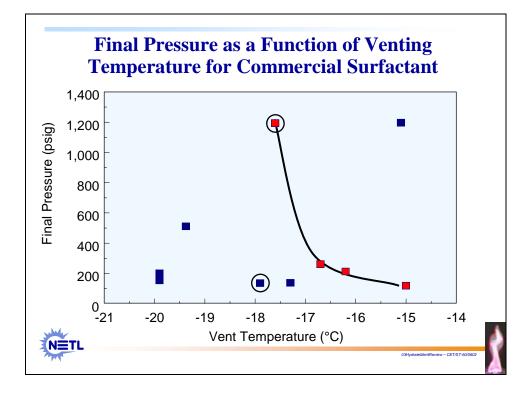
Constant Head Pressure	Vent Temperature (°C)	Volume Liquid	% CH₄ Uptake
No	-4.0	10	101.25
No	-4.5	10	90.75
Yes	-5.5	15	97.26
Yes	-4.0	30	37.30
Yes	-4.5	30	39.41

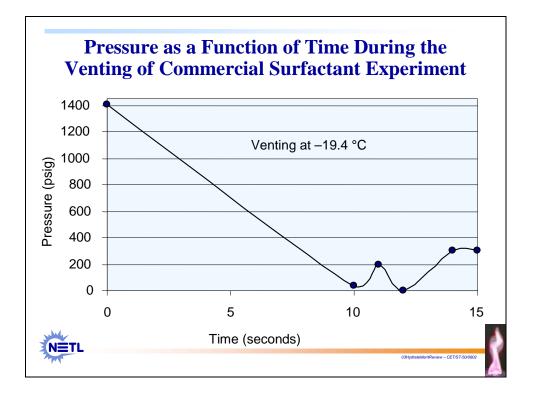
Surfactant	Vent Temperature (°C)	Volume Liquid	% CH₄ Uptake
Dodecylamine	-10.8	10	9.91
Dodecyl Trimethyl Ammonium Chloride	-15.5	10	13.92
Sodium Lauric Acid	-15.2	10	39.54
Sodium Lauric Acid	-16.1	10	77.35
Sodium Oleate	-13.7	10	70.47
Superfloc 16	-14.0	10	19.59
Superfloc 84	-15.1	10	20.05

Cycle Number	Vent Temperature (°C)	Volume Liquid	% CH₄ Uptake
First	-17.6	10	99.10
Second	-16.2	10	22.75
Third	-16.7	10	27.96
Fourth	-15.0	10	12.71



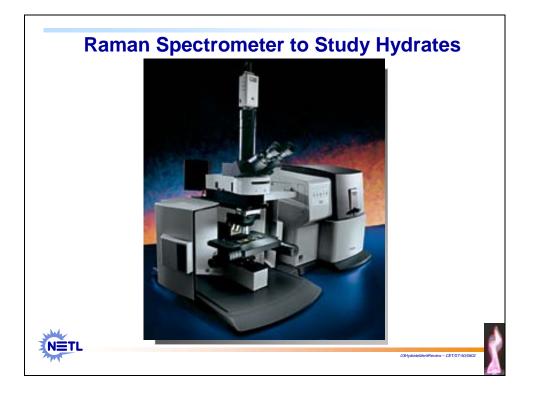
Cycle Number	Vent Temperature (°C)	Volume Liquid	% CH₄ Uptake
First	-17.9	10	14.51
Second	-15.1	10	99.10
Third	-19.9	10	16.47
Fourth	-17.3	10	14.76
Fifth	-19.9	10	21.47
Sixth	-19.4	10	54.35

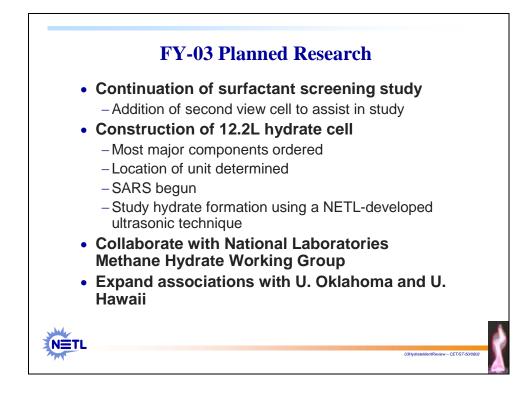












COMMERCIAL

2003 AIChE Spring National Meeting Symposium on GAS HYDRATES (TBa05)

March 30 - April 3, 2003 in New Orleans, LA

This Symposium will feature work on all aspects of gas hydrates. Papers on experimental, engineering, theoretical, exploration, production, and environmental aspects of gas hydrates of natural gas, CH_4 , CO_2 , or other compounds are welcome.

Symposium Organizers:

Charles E. Taylor U.S. DOE/NETL P.O. Box 10940 Pittsburgh, PA 15236-0940 Phone: 412-386-6058 Fax: 412-386-5920 charles.taylor@netl.doe.gov Jonathan Kwan Anadarko Petroleum 1201 Lake Robbins Dr. The Woodlands, TX 77380 Phone: 832-636-1388 Fax: 832-636-8006 jonathan_kwan@anadarko.com

Visit www.AIChE.Org/Springapp/ for more details

Mechanical Property of Methane Hydrate

Masayuki Hyodo, Yukio Nakata, Norimasa Yoshimoto

Department of Civil Engineering, Yamaguchi University, Japan

ABSTRACT

Methane hydrate has been regarded as a new natural gas resource for the next generation, and the expectation is recently increasing markedly. In order to utilize such natural resources, mechanical properties such as compressive strength are the essential information for the drilling and production stage. In this study, compressive strength was measured and the effect of temperature and pressure was investigated. The sample methane hydrate was synthesized from pure methane(99.9999%) and pure water(18.3 M $\Omega \cdot$ cm) with stirring at 10 and 10MPa. Then the powdery product was put into a high pressure crystallization equipment (10 and 160MPa), free water was removed, and solid cylindrical shaped sample was obtained. The sample ice, as a reference, was made of water which was purified by distillation and ion-exchange treatment. Cold and high pressure three spindle compressing machine was used for measuring compressive strength. The controllable range of temperature and pressure is from ambient to -34 and 10 MPa respectively. In this equipment, compressive stress was given by the controlled strain, and the strain rate was controlled at 1.0%/min. The sample size was approximately ϕ 15mm×30mm. The pressure and the temperature range to be measured was 0, 4, 6, 8, MPa and 5, -5, -10, -30, respectively. 5 to 10 samples were tested in each condition. It was confirmed that compressive strength of both methane hydrate and ice were dependent on temperature and pressure. At the lower temperature and at the higher pressure, they showed the higher compressive strength. Methane hydrate showed a little lower shearing strength than ice.

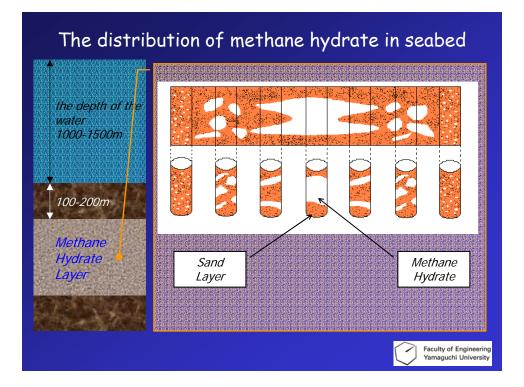
Mechanical properties of methane hydrate-sand mixture

M. HYODO and Y.NAKATA Yamaguchi University <u>hyodo@yamaguchi-u.ac.jp</u>

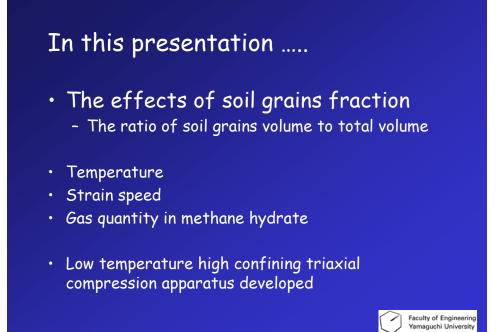
> Faculty of Engineering Yamaguchi University

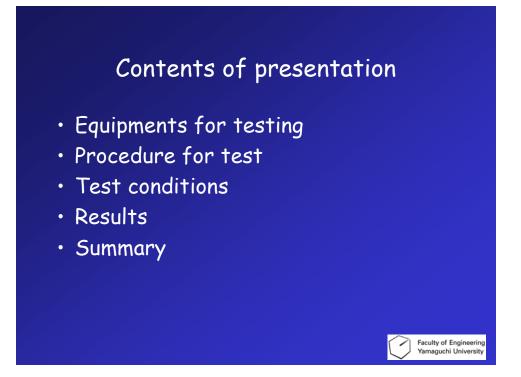
OBJECTIVE

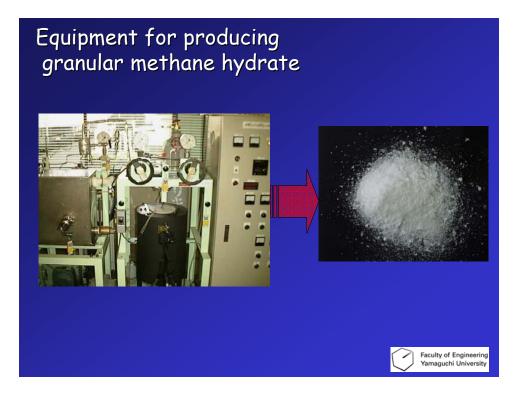
- Although there has been considerable research on the physical and chemical properties of methane hydrate, the mechanical properties have yet to be fully investigated.
 - 2. It is important to know these properties in order to allow the extraction of this material under stable condition.

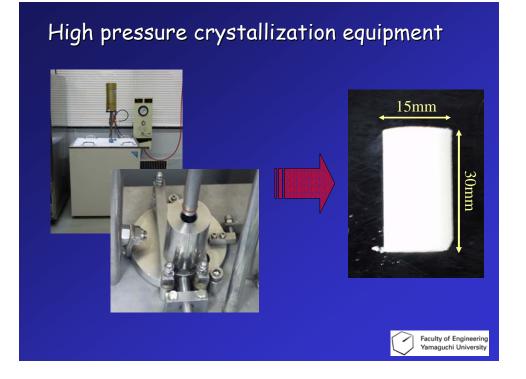


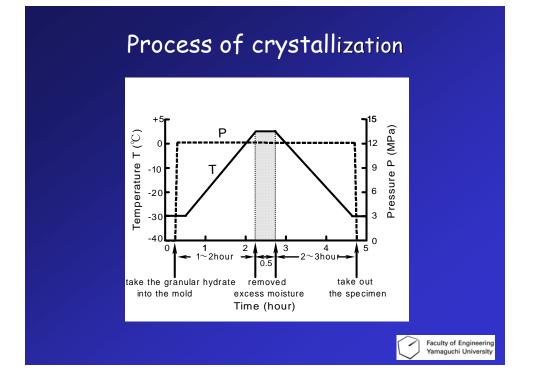


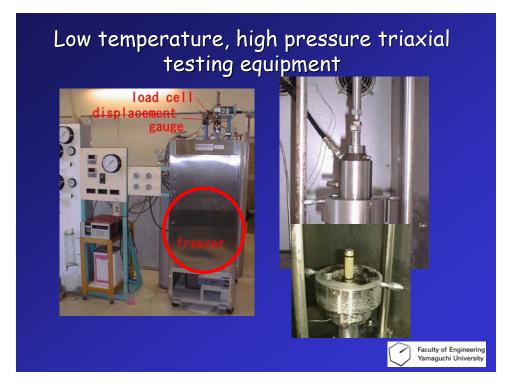


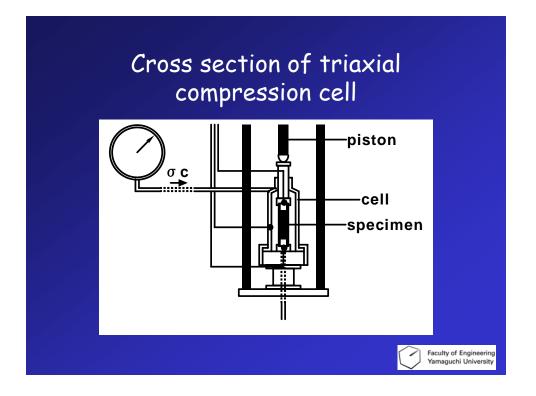


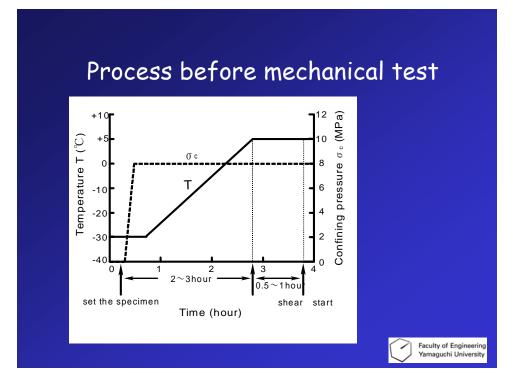


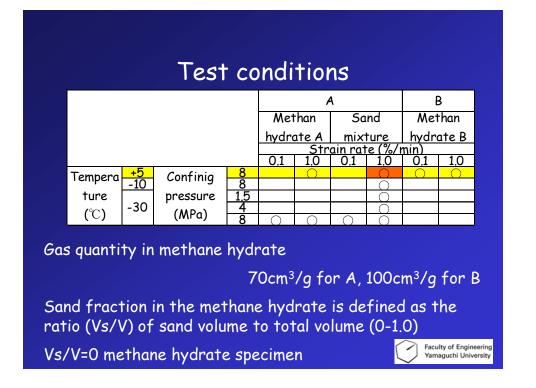


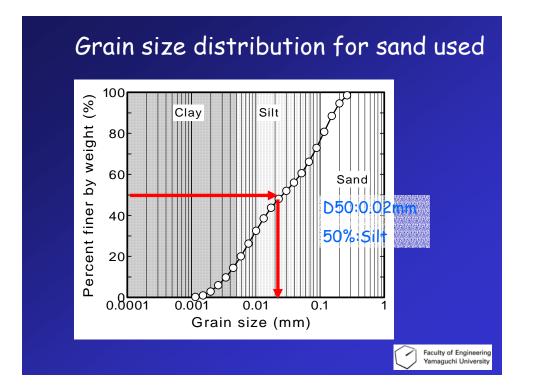


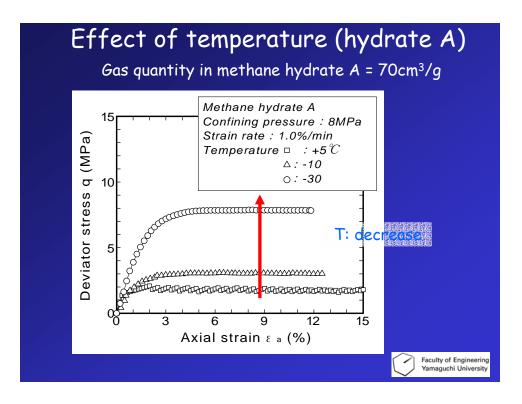


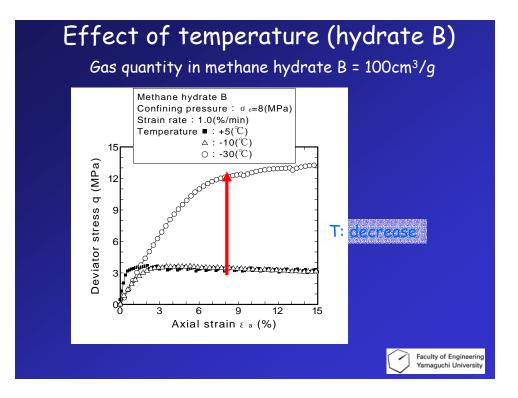


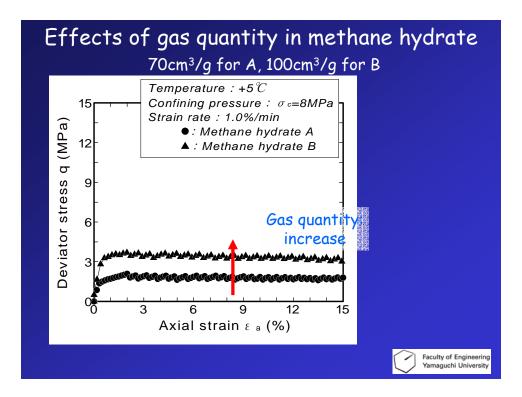


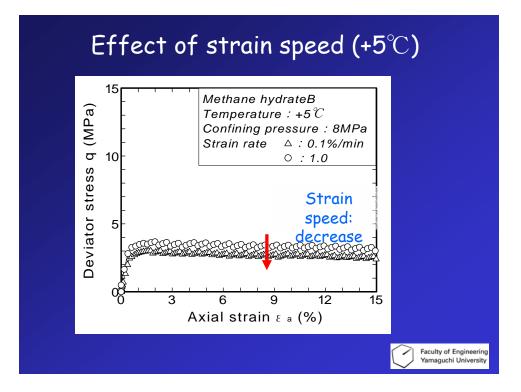


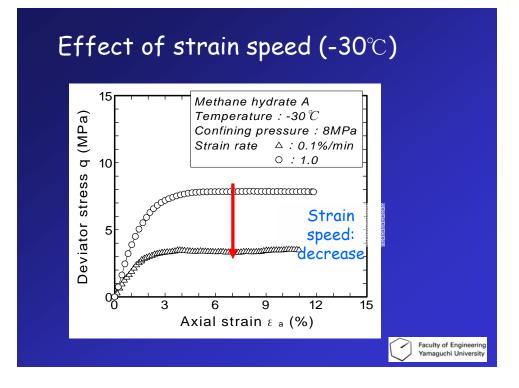


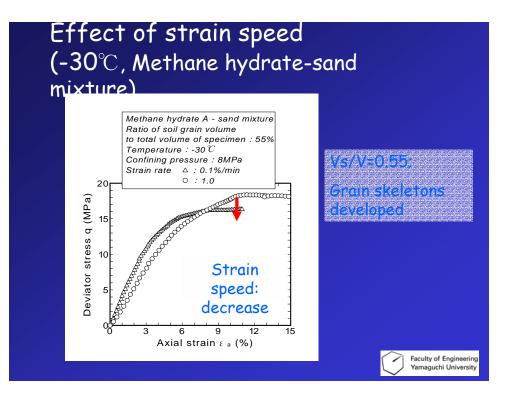


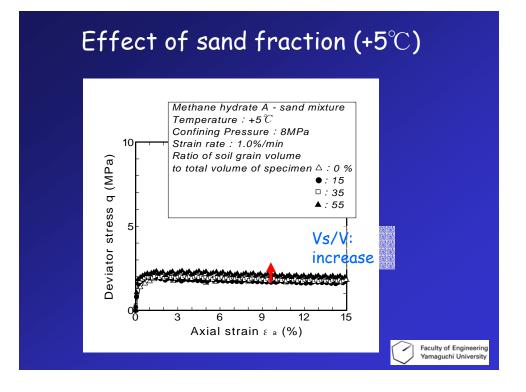


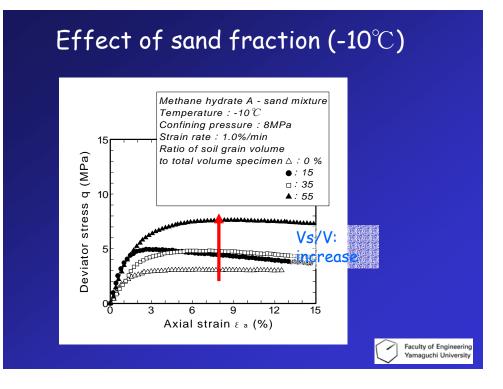


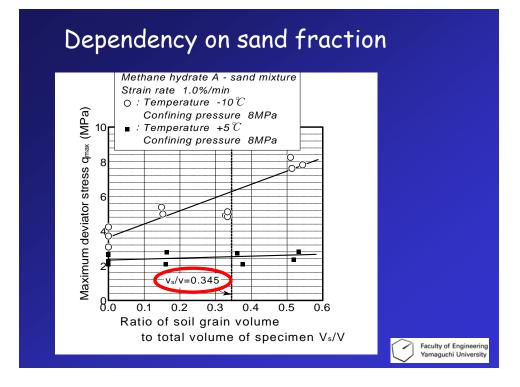


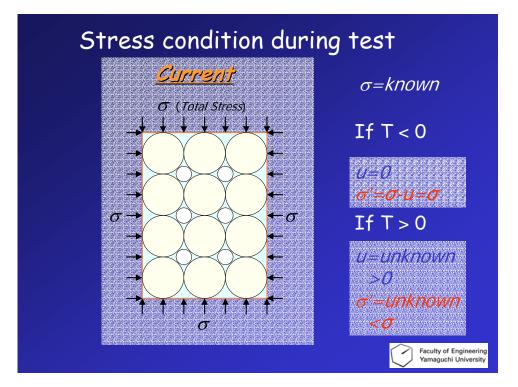


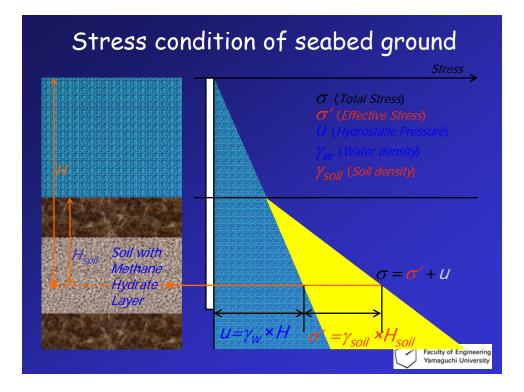


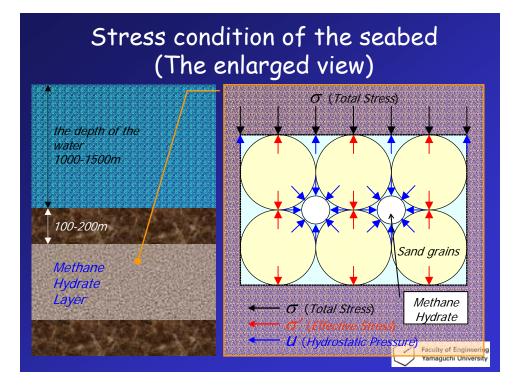


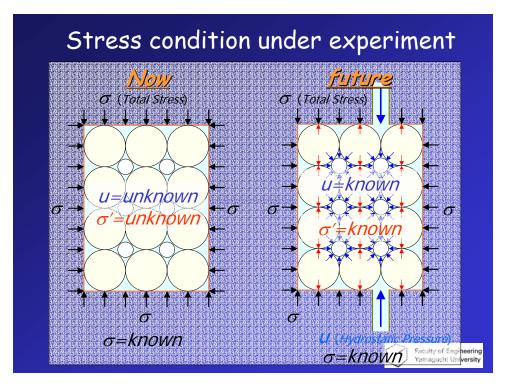


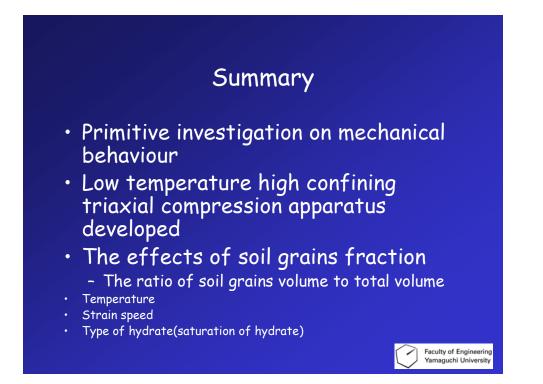


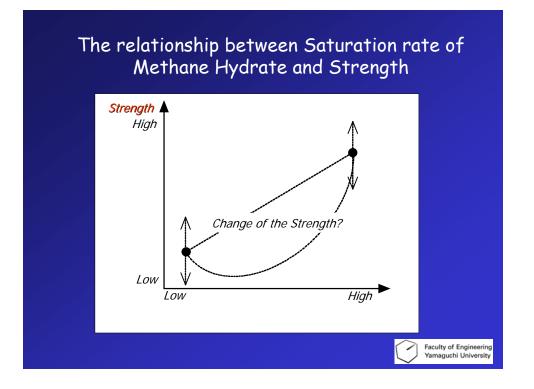


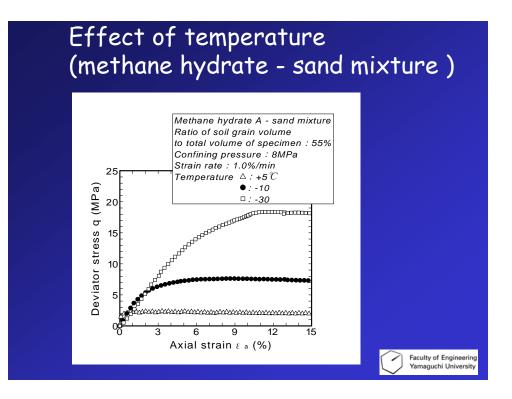










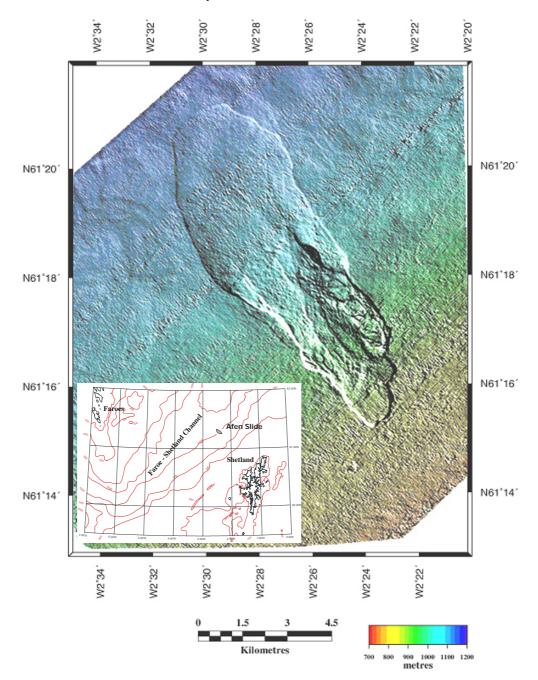


Extended Abstract for the Second Workshop of the International Committee on Gas Hydrates Washington DC DA Gunn, PD Jackson, D Long, MA Lovell¹, CA Rochelle, K Bateman, L Nelder, J Rees. MA Lovell – Professor of Petrophysics, University of Leicester and Visiting Research Associate at BGS.

Towards improved ground models for slope instability through better characterisation of gas-hydrate sediments.

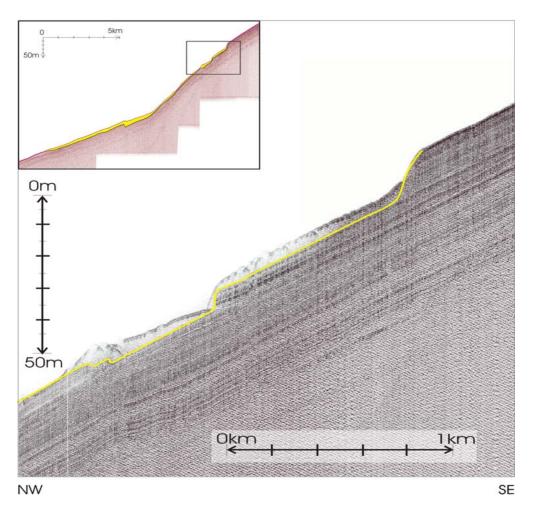
The conditions for gas-hydrate stability exist and the presence of gas-hydrates have been confirmed or inferred on many continental margins word-wide. In the exploitation of methane-hydrate there are implications for stability on seafloor engineering operations. We consider a requirement of hydrate research is in the provision of seafloor hazard susceptibility maps in project risk assessments. To this end we have developed a capability that models geophysical and geotechnical property profiles and the effect of seismicity on instability within the sediment column. This model can be applied to low-slope environments where there is little lateral variation over large distances.

World estimates for the amount of methane in oceanic gas hydrate deposits have changed over the last two decades; from around 10^{15} to 10^{18} m³ in the 1980s, to 10^{15} to 10^{16} m³ in the 1990s, with 10^{15} m³ being a common estimate in 2000. Assessments of the level of stability of the seafloor and its potential impact on seafloor installations are required, whether they be for the exploitation of this potential resource or for other activities. The effect of seismic loading on stability can be under-assessed if the ground accelerations from regional seismic hazard analyses are used without considering the site effects of the sediment column. In particular, there is a need to fully investigate the control of the sediment property profile on the peak ground acceleration in the near-seafloor zone that is important to site investigation. As part of this understanding there is a need for further geophysical and geotechnical property models that can account for sediment-hosted methane-hydrates.



Extended Abstract for the Second Workshop of the International Committee on Gas Hydrates Washington DC DA Gunn, PD Jackson, D Long, MA Lovell¹, CA Rochelle, K Bateman, L Nelder, J Rees. MA Lovell – Professor of Petrophysics, University of Leicester and Visiting Research Associate at BGS.

The Afen Slide, a mid Holocene event west of Shetland on the UK margin, is presented as a case history to demonstrate that slip planes can be developed within 10m of the seafloor. Also, submarine landslides can occur on low slope angles, e.g. 1° to 2° , and that whole sediment blocks can move en masse.



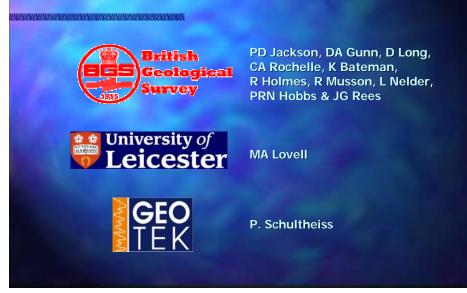
A methodology is presented for a seismically induced instability assessment along the continental slope. This will demonstrate the application of the infinite slope approximation and factors of safety are calculated from modelled undrained shear strengths and ground accelerations.

The development of the models involves an appreciation of the controls of lithology and effective stress on geophysical and geotechnical properties of sediments. Newly developed ground models are required that account for the control lithology and hydrate morphology on sediment properties such as shear wave velocity and density. Also, further models are required to account for the properties of sediments in which dissociation has occurred.

The potential for slip plane formation is investigated using hypothetical geophysical properties of sedimentary sequences. The properties of an original sedimentary sequence for the continental slope near the AFEN slide are modified to account for the presence of free gas and hydrate. In this way the effect of gas hydrates on the stability of the sediment column is investigated via a comparison of the factors of safety.

Reviews of current data from which new ground models will be devised indicate very broad ranges of sediment properties. Thus, it is very difficult to model the effects of gas-hydrates on stability with a large degree of constraint. There are several laboratory programmes within the UK operating to address this lack of data. A review of the activities of LU, BGS, Geotek Ltd and Heriot-Watt is presented to show how we a trying to address this situation and offer some ways forward.

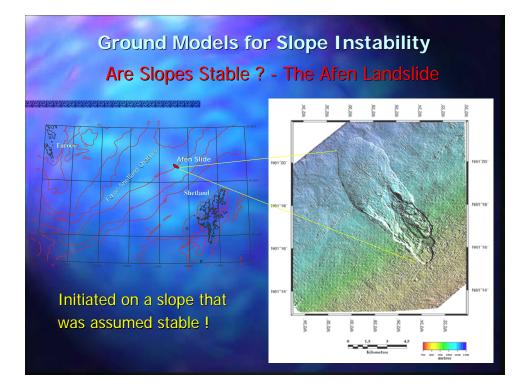
Towards improved ground models for slope instability through better characterisation of gashydrate sediments.

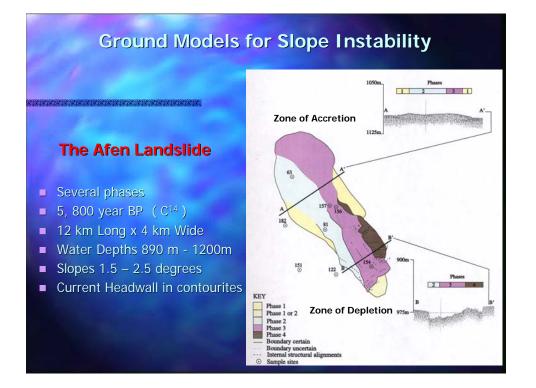


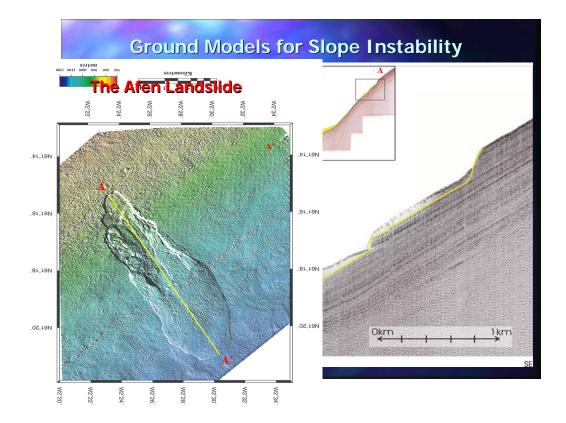
Ground Models for Slope Instability

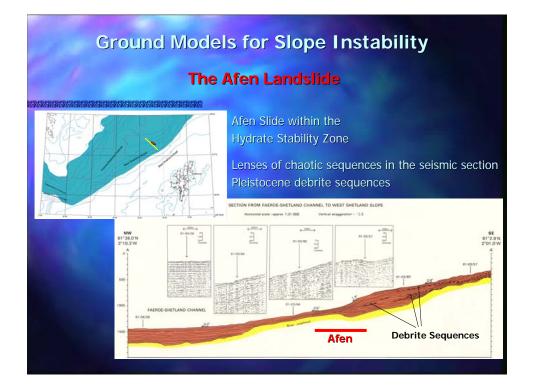
Presentation Summary

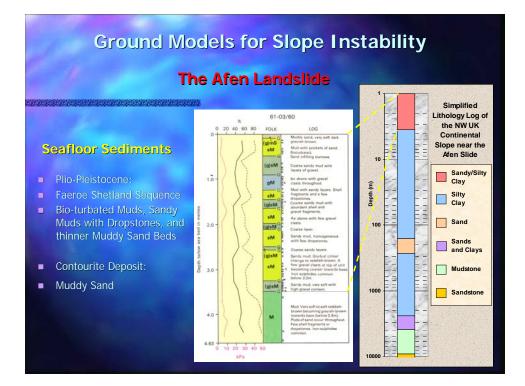
- Seafloor Stability Assessments
- Sediment Effects on Ground Acceleration
- Factor of Safety Modelling Capability
- Incorporate Models of Hydrate Bearing Sediments
- Applications of Hydrate Models Instability Scenarios
- Information Gaps
- Current Projects and New Initiatives
- Suggested Additional Data / Research

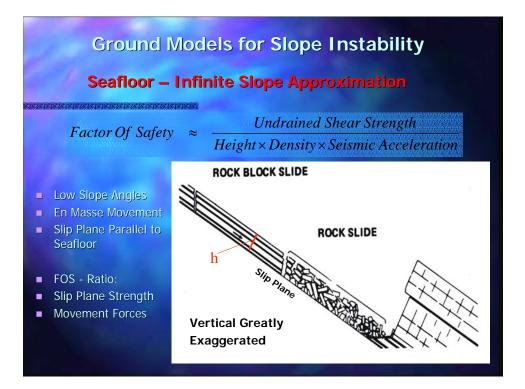


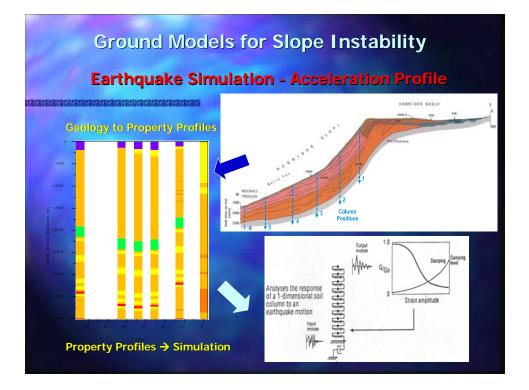


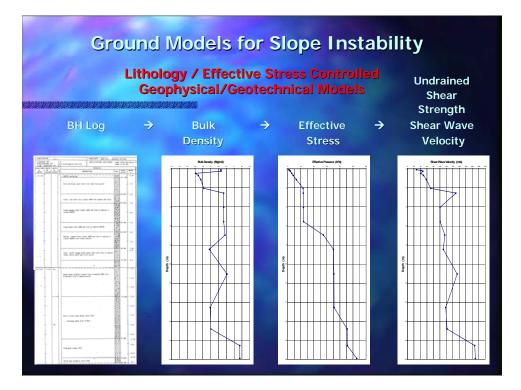


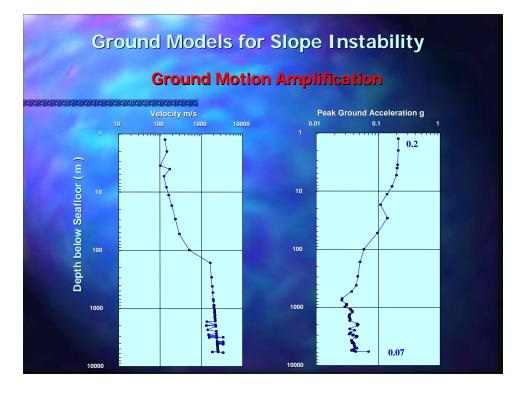


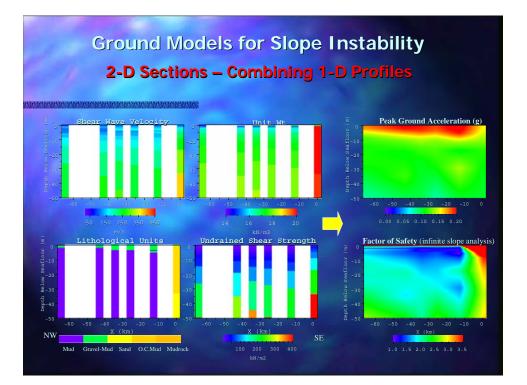


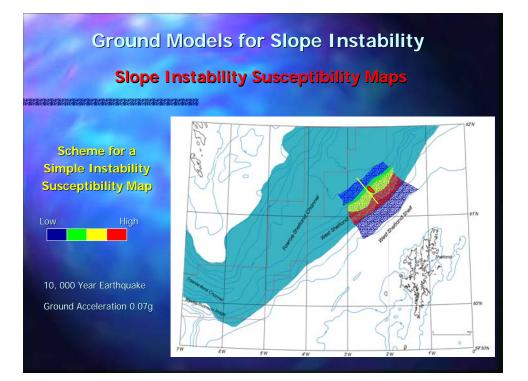


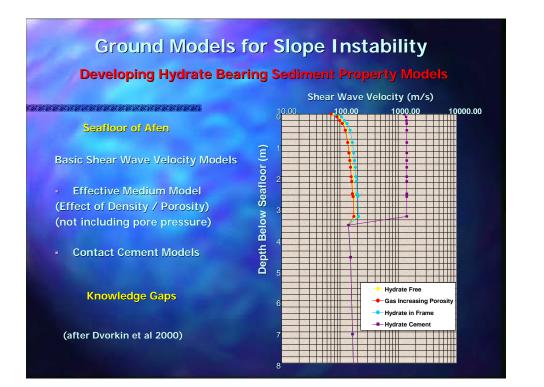


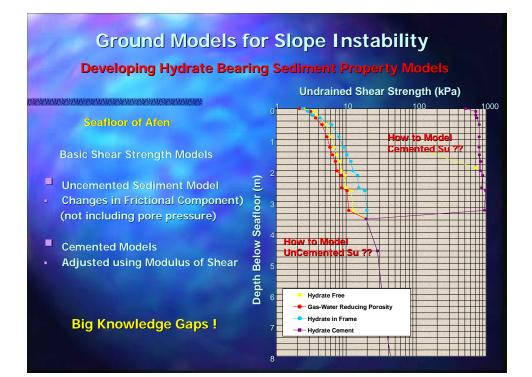


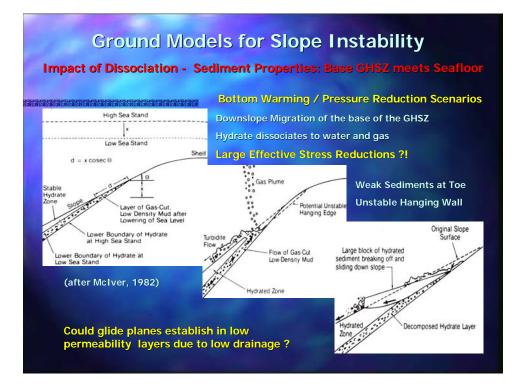


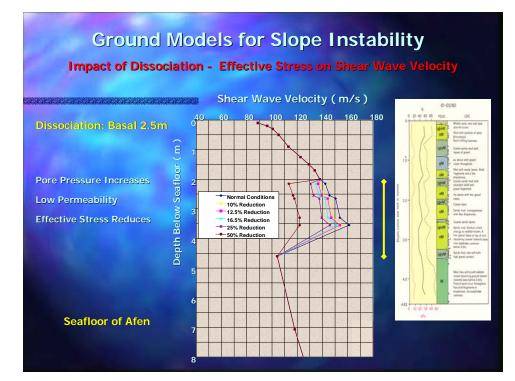


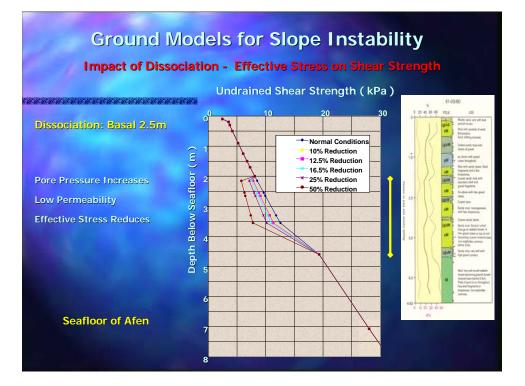


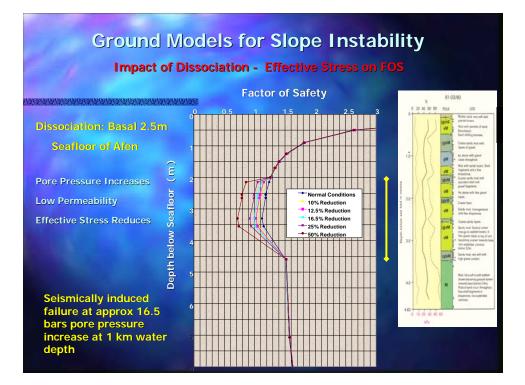


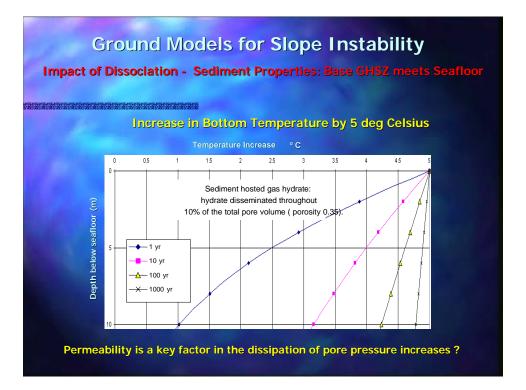


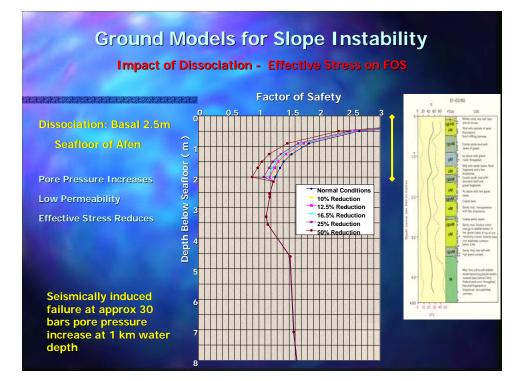












Ground Models for Slope Instability

Geophysical / Geotechnical Property Models of Sediments affected by Dissociation

Base of the Gas Hydrate Stability Zone meets the seafloor.

What are the implications of bottom water warming?

What are the implications of pressure reductions ?

What happens to pore / effective pressures ?

Could glide planes establish in low permeability layers due to low drainage ?

Effect on cohesive strength of fresh water?

Effect on cohesive strength of partially closed systems?

Future Research Needs

Laboratory Research / Modelling – Hydrate Sediment Geophysical / Geotechnical Properties

Characterisation of Dissociation Process

- Geophysical / Geotechnical Measurements
- Pressure / Temperature Cycling
- Salinity Cohesion Relationship

Near In Situ Lithologies / Morphologies

- Muddy Sand / Sandy Mud Sequences
- Hydrate in Pores
- Hydrate Around Grains
- Hydrate Cementing Grains

Develop Hydrate Geo-Models

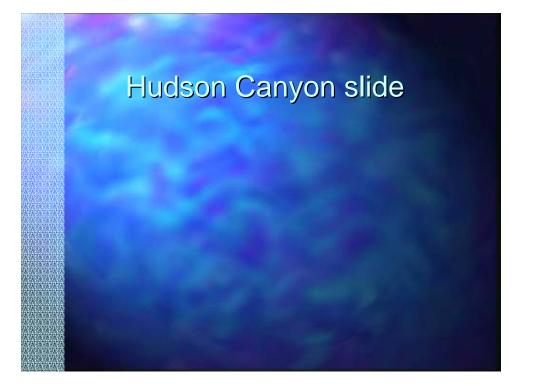
- Pore Pressure / Eff. Stress Changes
- Dissociation By-Products
- Chemistry (Water Salinity)
- Fabric Disruption: Fissures / Secondary Porosity

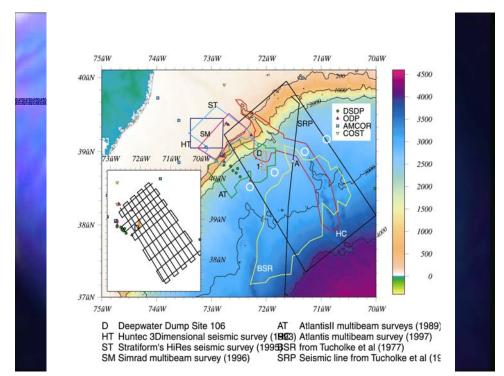
HUDSON CANYON REGION - A MAJOR GAS HYDRATE PROVINCE OFFSHORE NEW YORK, NEW JERSEY, AND DELAWARE

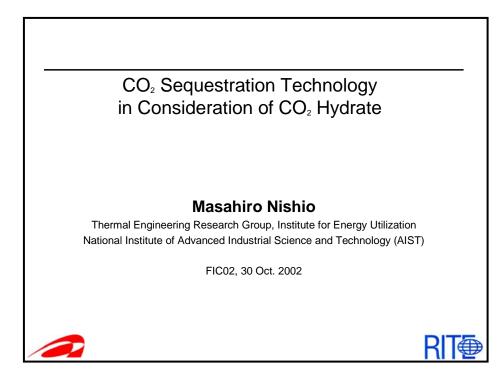
Jean Whelan, Brian Tucholke, Peter Rona, and Mary Scranton

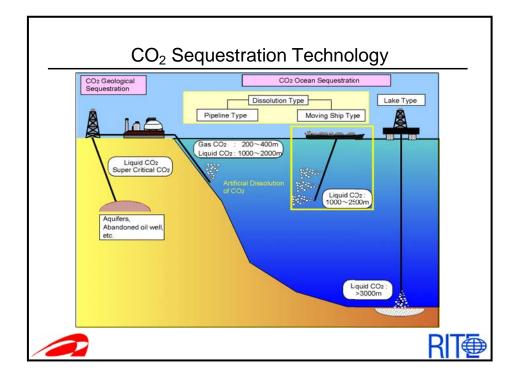
Gas(methane)-hydrates on continental margins are the subject of intensive investigation for both scientific and societal reasons. Notably, hydrates and the gas that they release may be important in slope stability, climate change, support of chemosynthetic communities, and as an energy resource. An extensive gas-hydrate province (~20,000 sq. km) across the central and upper continental rise offshore New York, New Jersey, and Delaware offers significant potential for studying many of these issues. The province is marked by a well defined bottom-simulating reflection (BSR), and its up-dip edge is near the base of the continental slope which is a zone of extensive gravitational mass movements. Migration of free gas from beneath the hydrate seal to the slope may promote overpressures within the sedimentary column and reduce critical values of shear stress required to produce gravitational mass movements. Large mass movements in this area could have significant human impacts (e.g., generation of tsunamis and disruption of numerous seafloor communications cables). There is some evidence that methane is migrating through and being released from sediments in this area. From very limited sampling, methane anomalies have been detected in the water column, and submersible observations suggest that there is at least local venting of fluids from the seafloor. If there is indeed significant seafloor venting of methane here, it raises questions about the view that methane hydrates are frozen into sediments, to be released only on time scales of thousands of years, and it emphasizes the potential of methane as an important greenhouse gas. It also raises the possibility of finding chemosynthetic ecosystems at cold seeps for the first time in this region.

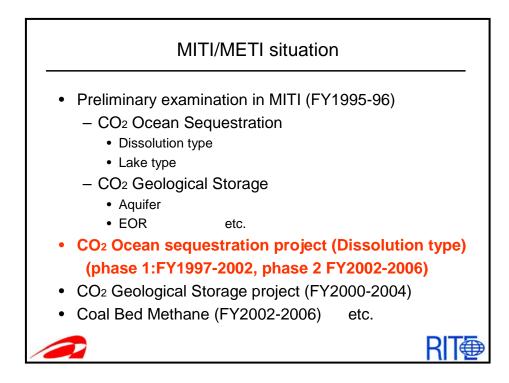
The features observed in the Hudson Canyon hydrate province make it ideal area to investigate the interplay between methane mobility in the sediment, gravitational mass movements, seafloor venting of gas, and possible development of associated chemosynthetic communities, through recent geologic time. A group of geologists, geophysicists, and geochemists from three institutions (Woods Hole Oceanographic Institution, Rutgers University, and Stony Brook University) have proposed a field program of high-resolution seismic-reflection and 3.5-kHz profiling, multibeam bathymetry, and watercolumn sampling for methane, together with laboratory data analysis, to study this province. The research objectives are: 1) to define in detail the distribution and seismic characteristics of the BSR at the base of the gas-hydrate zone, as well as reflectivity patterns that bear on hydrate distribution in the overlying sediments and gas distribution in the subjacent sediments, 2) to determine how BSR distribution and the seismic characteristics relate to, and may be controlled by, stratigraphy of the continental rise and lower continental slope, 3) from these features, to identify locations where venting of gas is likely and to examine possible relationships with bedding disruption and mass failure of the overlying sediments, 4) to constrain the source(s) of methane anomalies in the water column and determine their relation to possible venting zones interpreted from the seismic and morphology studies, and 5) from all available data, to identify sites with the highest probability of seafloor venting in preparation for future detailed, near-bottom studies.

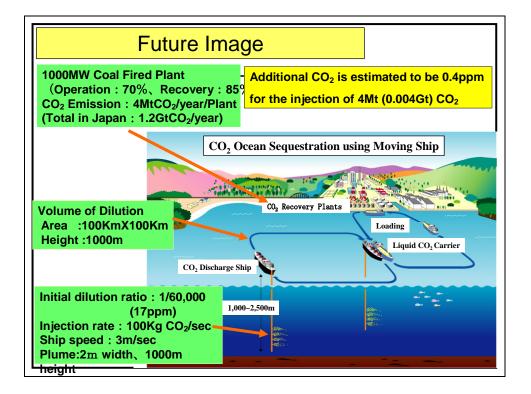


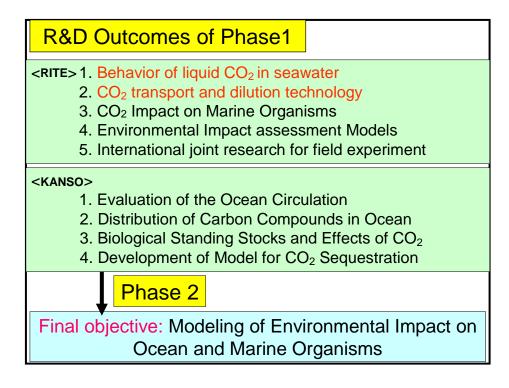


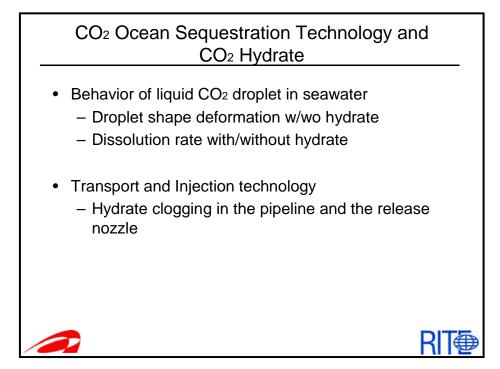


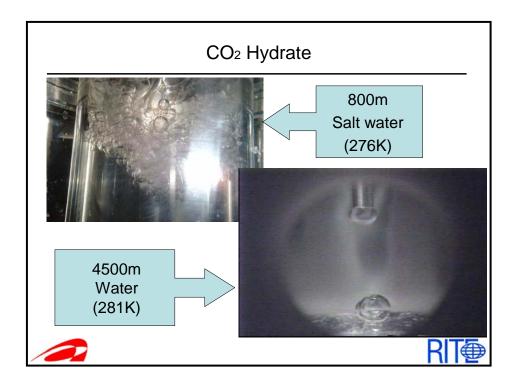


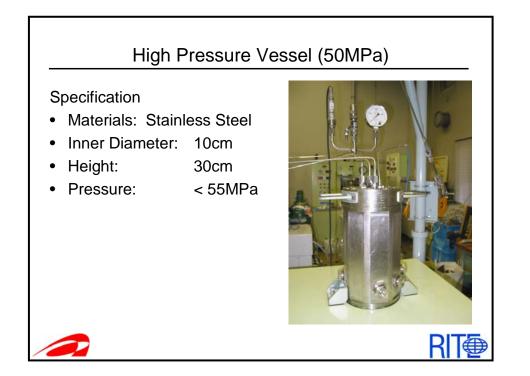


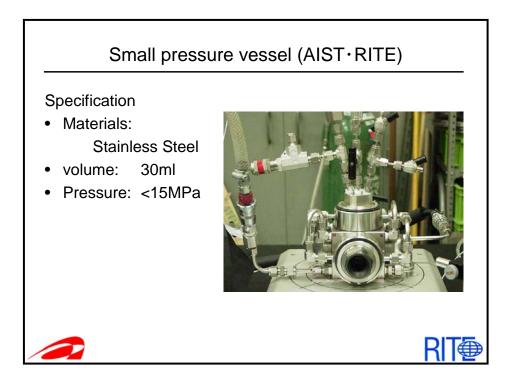


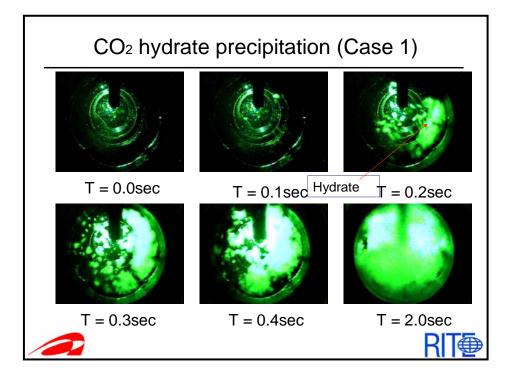


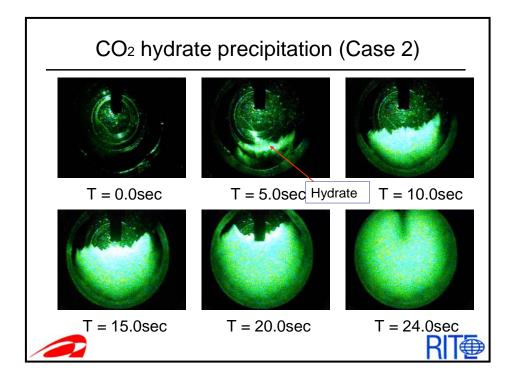


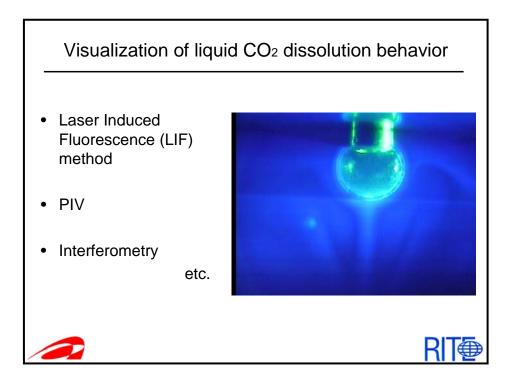


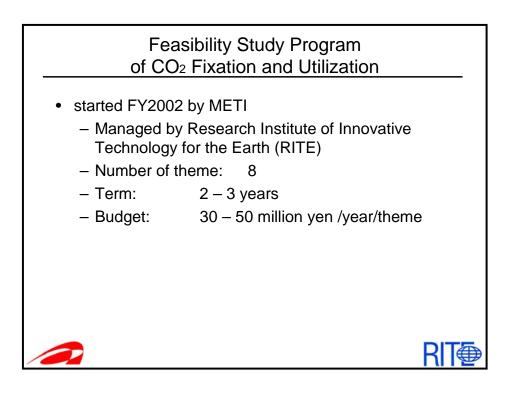


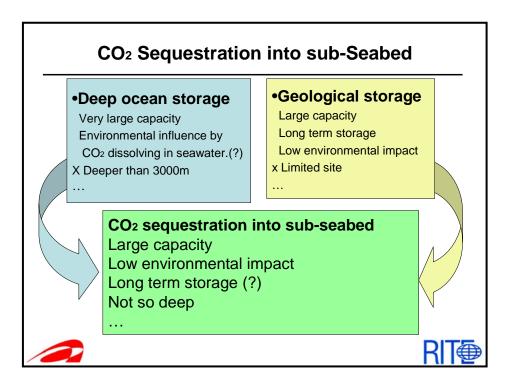


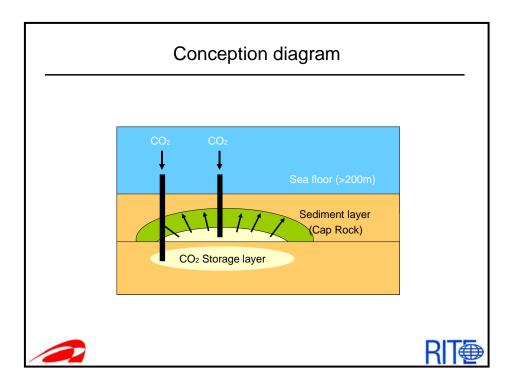


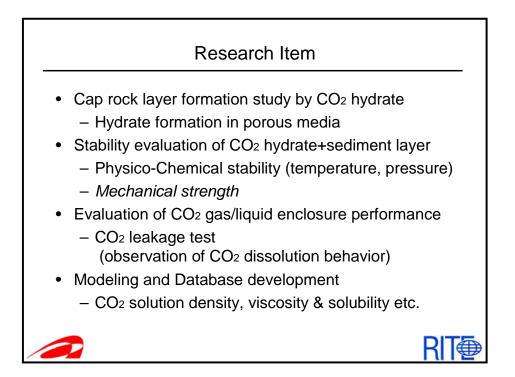


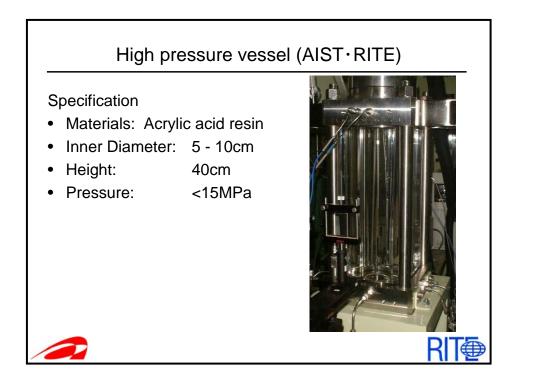


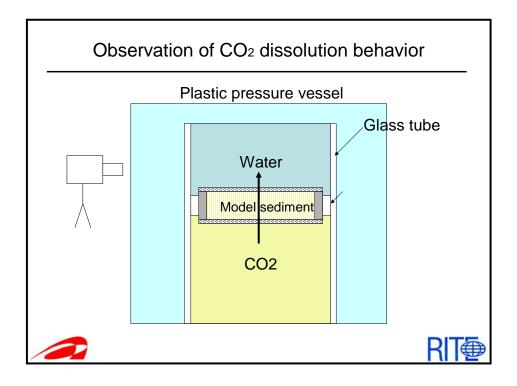


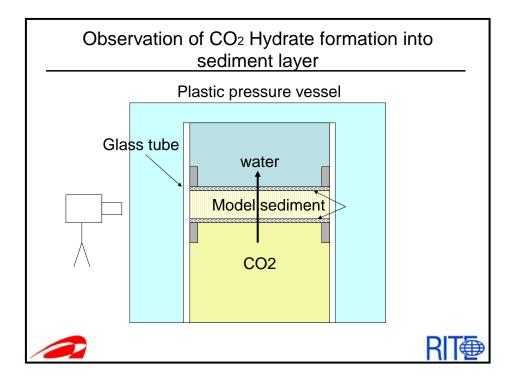


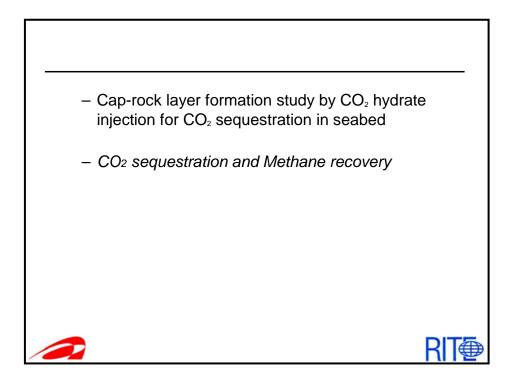












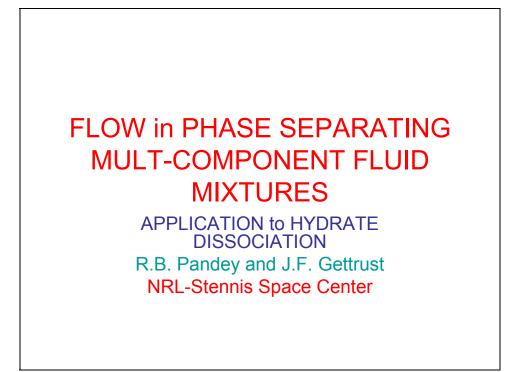
Flow in Phase Separating Multi-component Fluid Mixtures: Application to Hydrate Dissociation

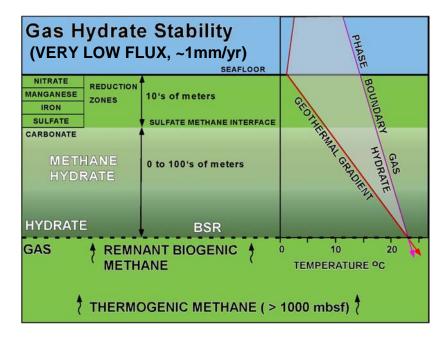
R.B. Pandey^{1,2} and J.F. Gettrust¹

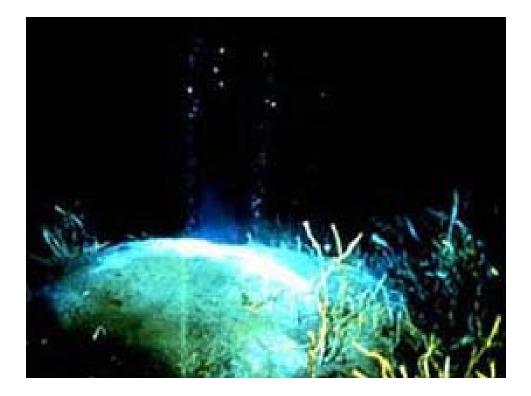
¹ Naval Research Laboratory ² University of Southern Mississippi

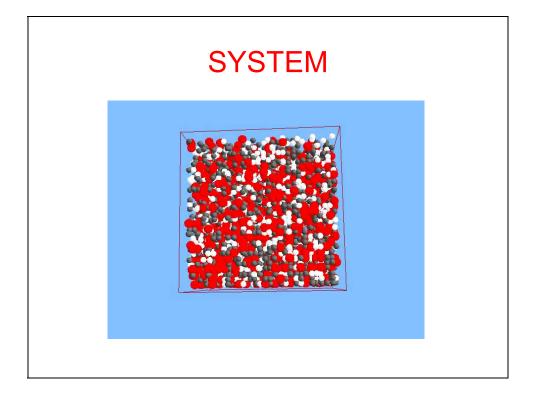
ABSTRACT

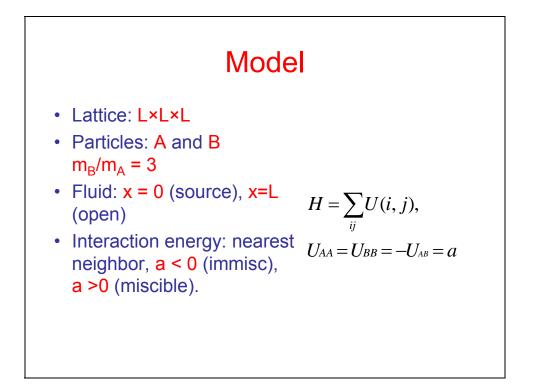
An interacting lattice gas model is used to study flow response in a multi-component system: a mixtures of fluid components A (methane) and B (water) in an effective medium host matrix. Fluid constituents emanate from a source at the bottom and flow into a box open at the opposite end. Molecular weight of the fluid is considered by its mass. The miscibility gap determines the strength of interactions. Apart from concentration gradient, a hydrostatic pressure bias drives the constituents against the rate of sedimentation. We examine the density profile, phase separation, and flow response as a function of pressure bias at steady-state. Response of mass flux density to bias shows interesting characteristics dependence on the molecular weight and miscibility gap at low bias to a universal linear response (Darcy Law) at high bias.

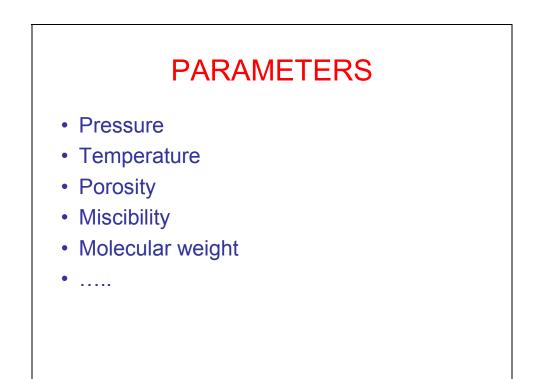






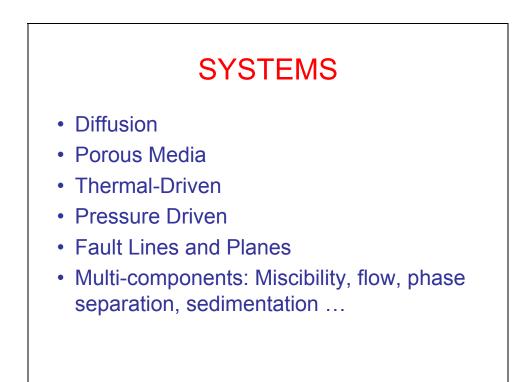


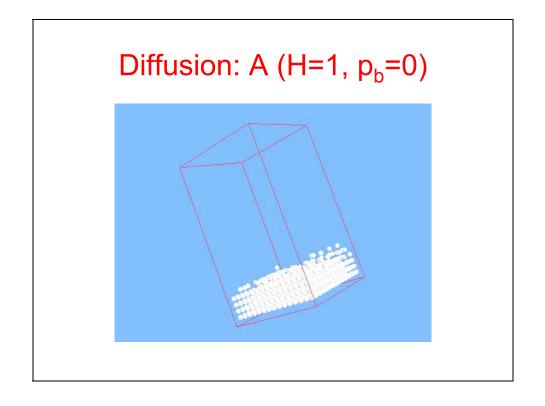


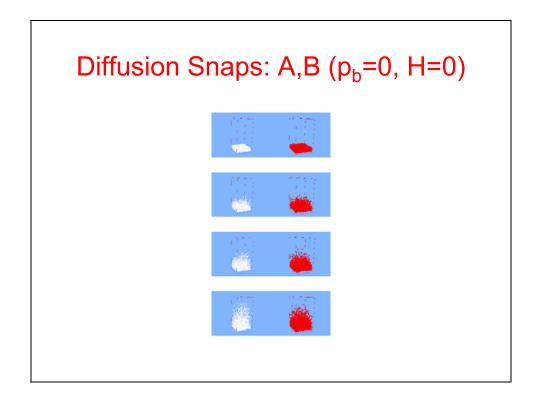


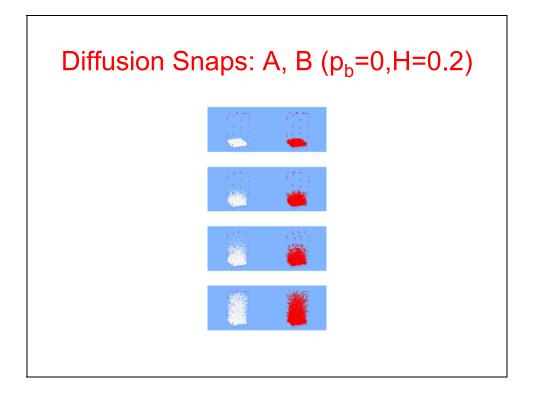
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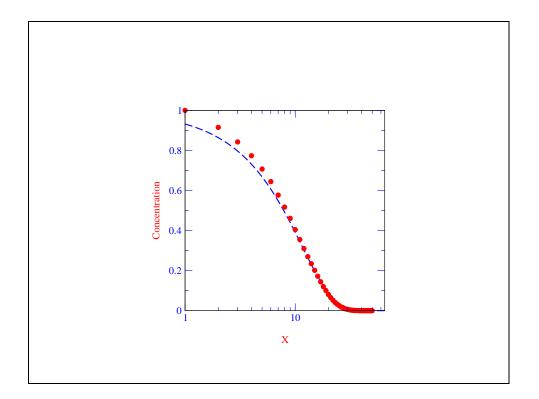
- RMS displacements
- Density Profiles
- Flux (Φ), current density (j)
- Response of j to H, pb

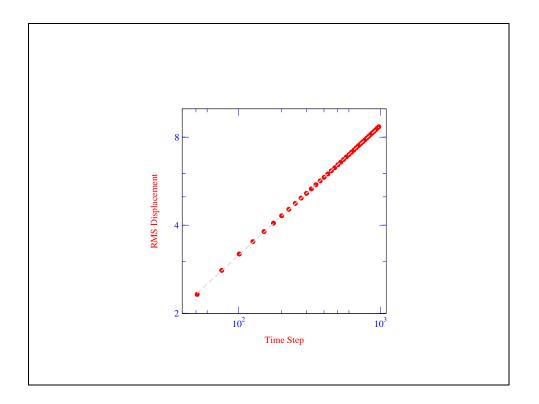


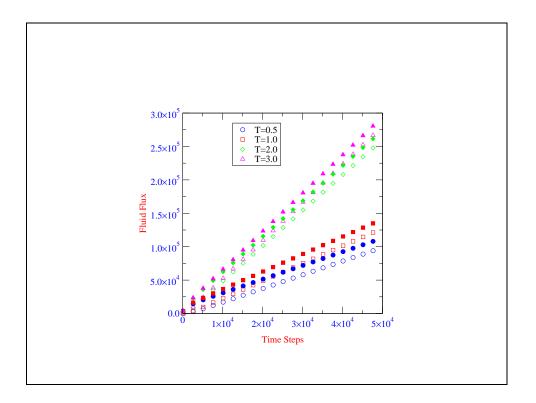


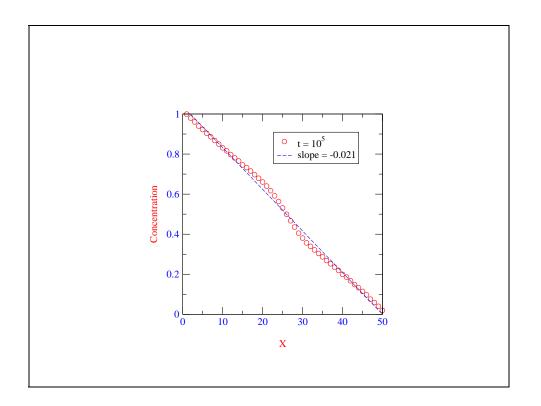


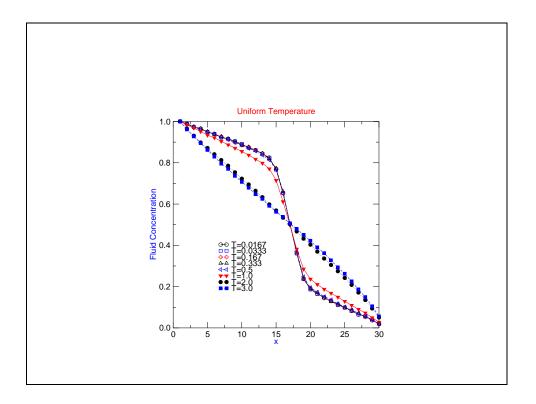


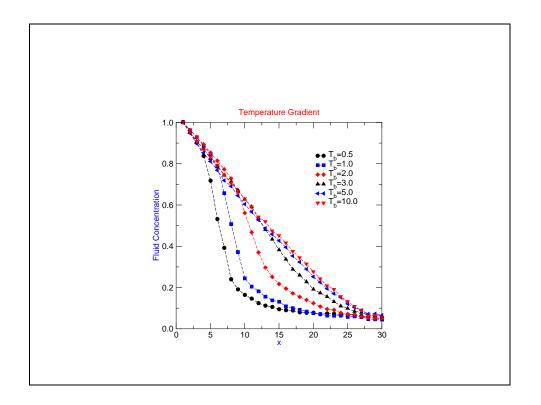


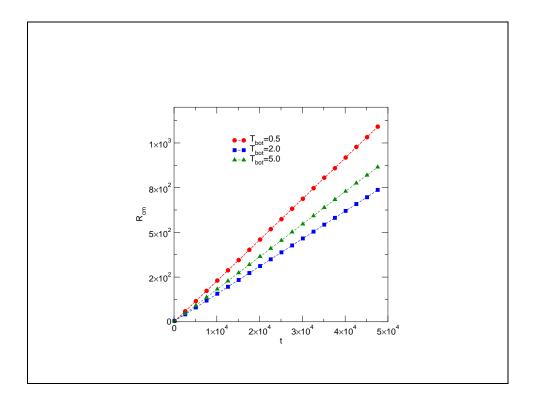


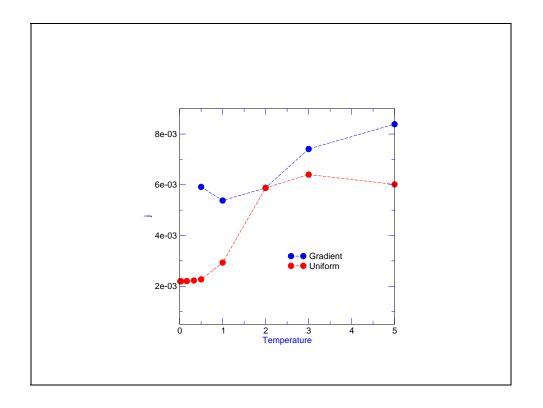


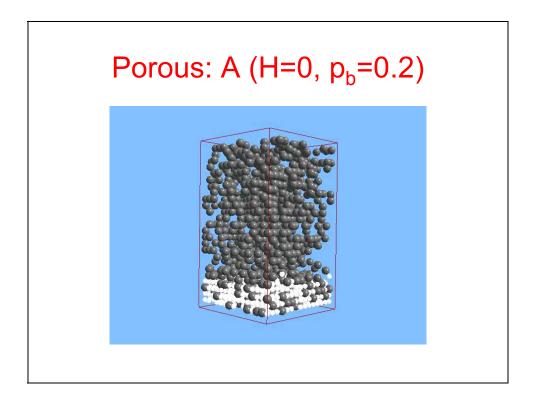


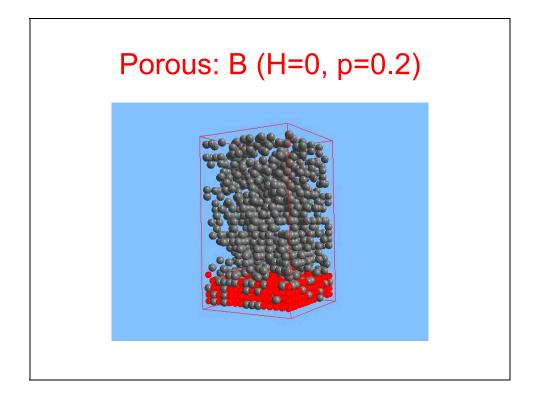


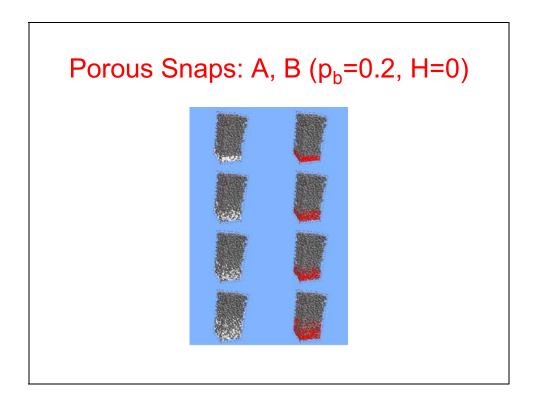


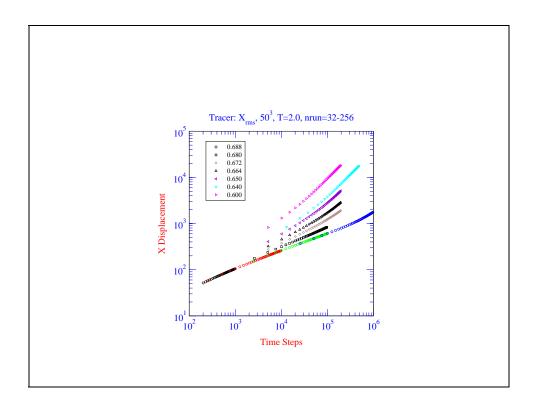


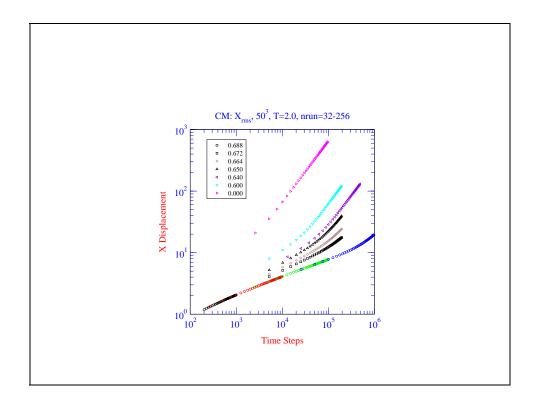


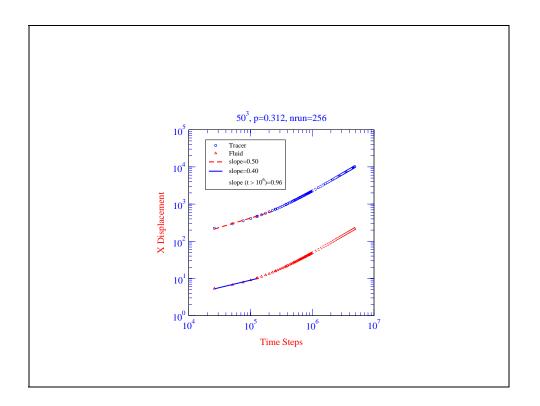


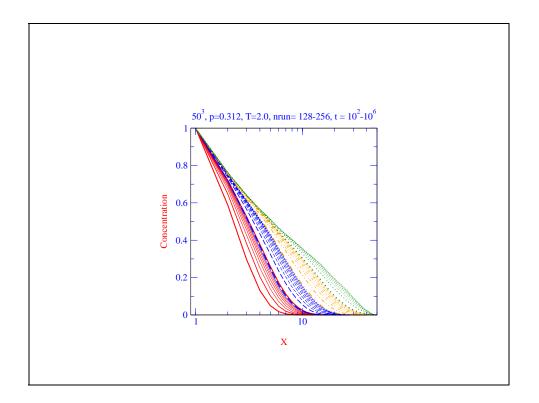


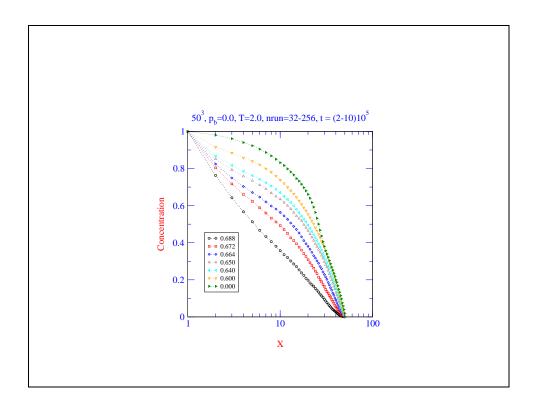


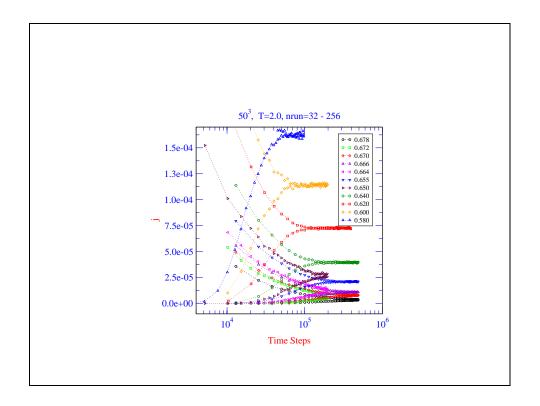


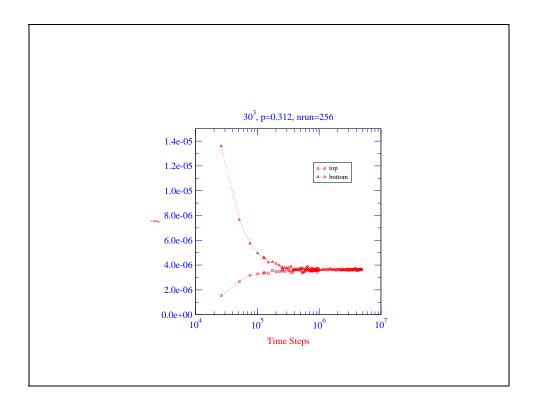


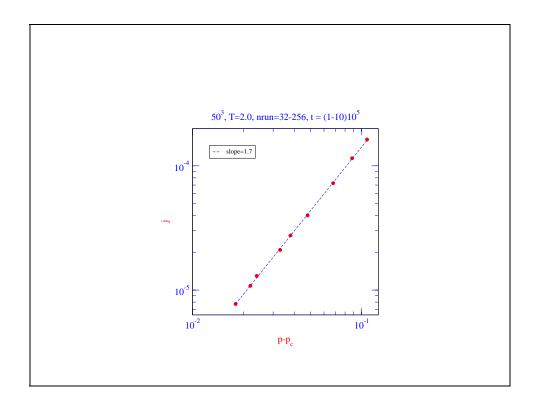


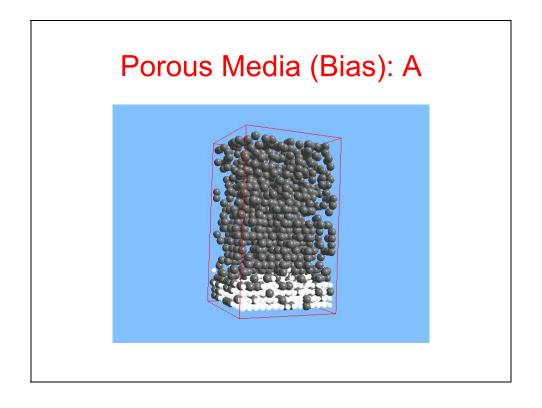


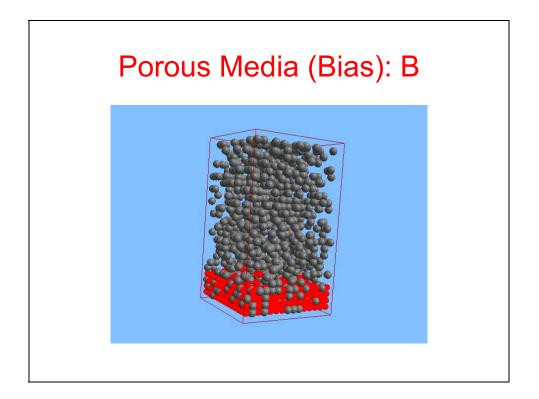


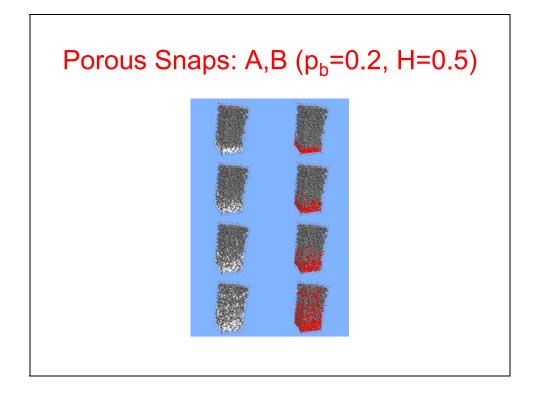


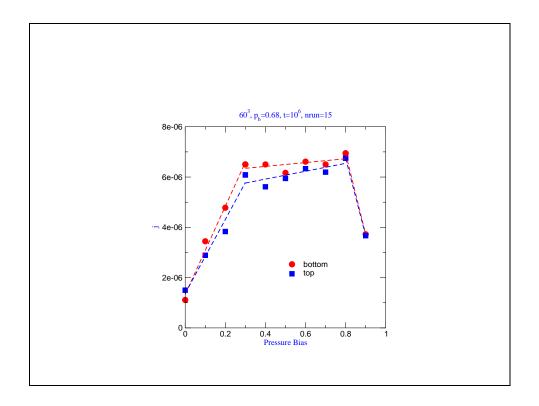


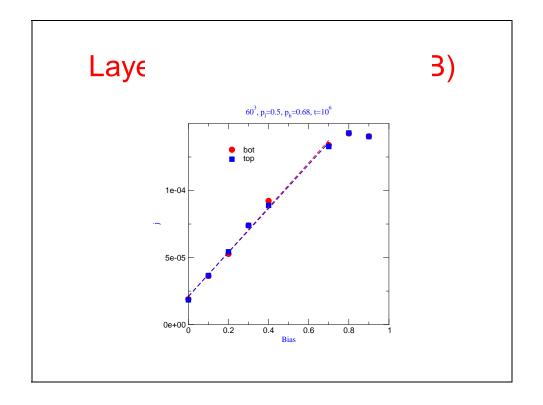


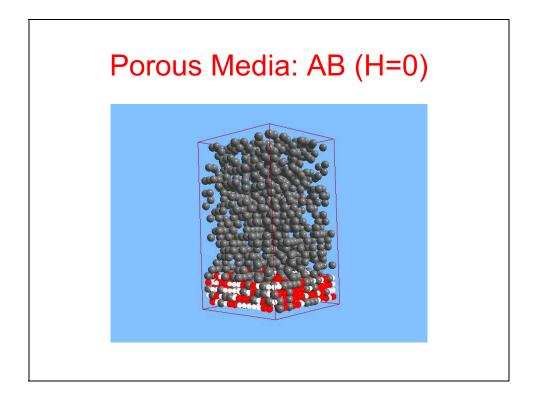


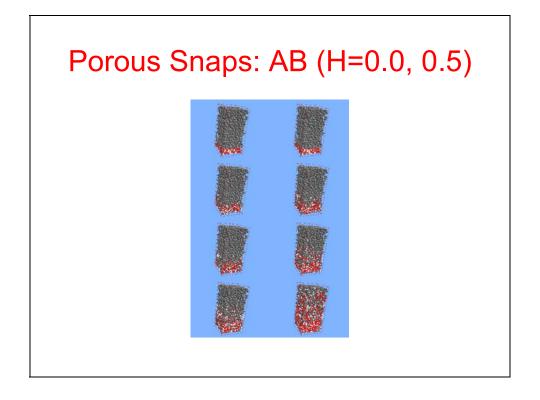


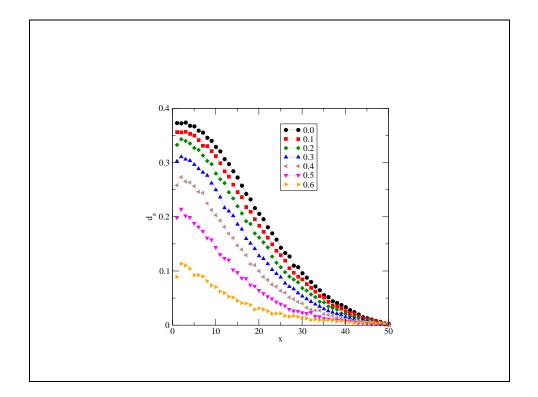


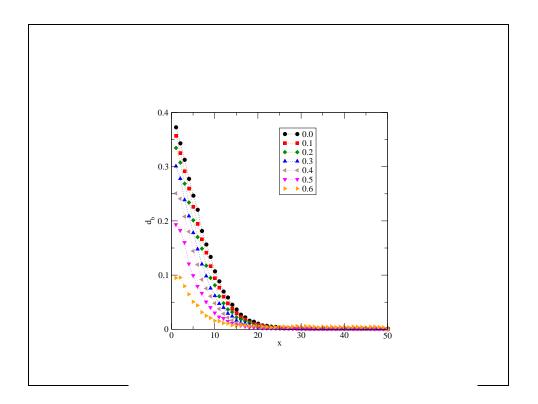


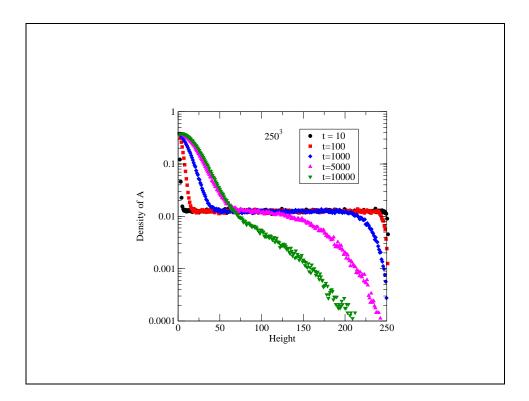


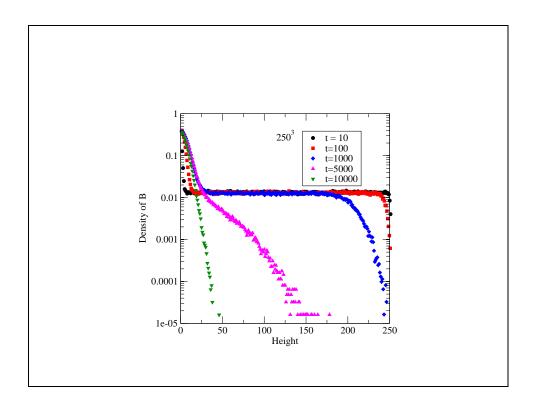


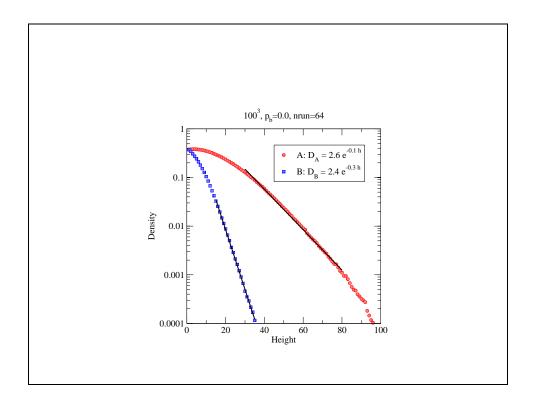


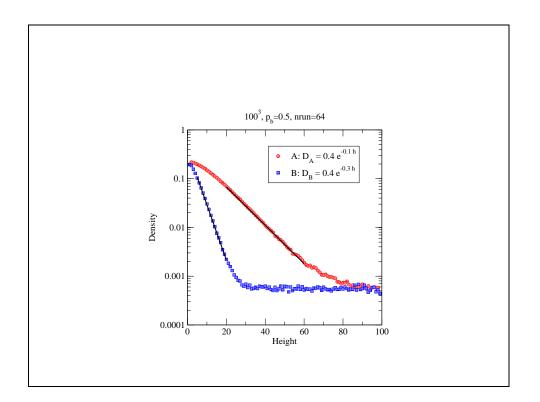


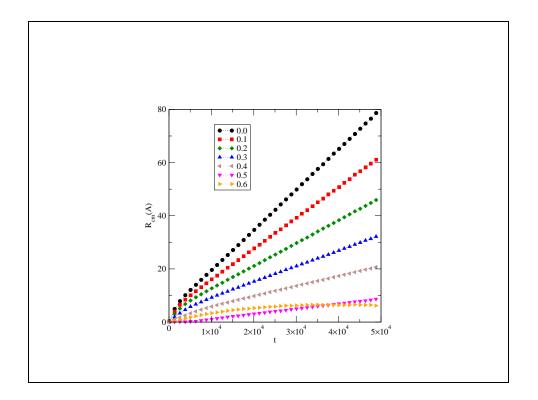


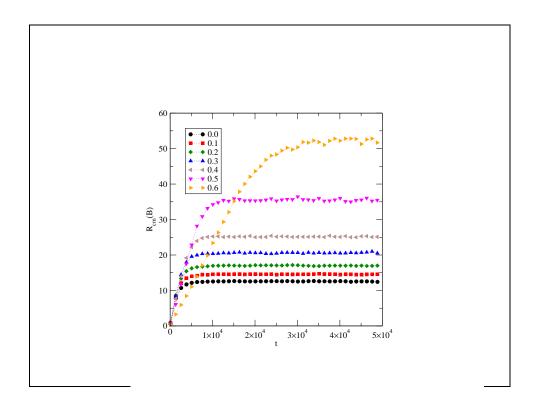


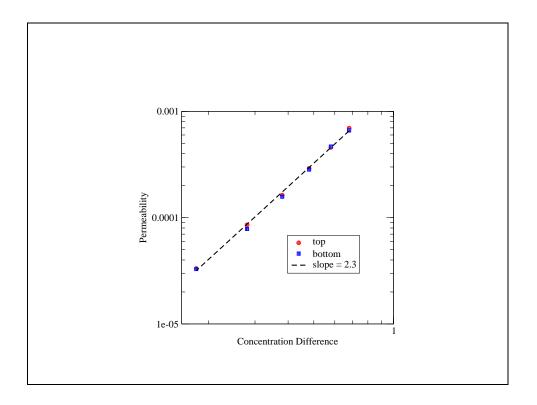


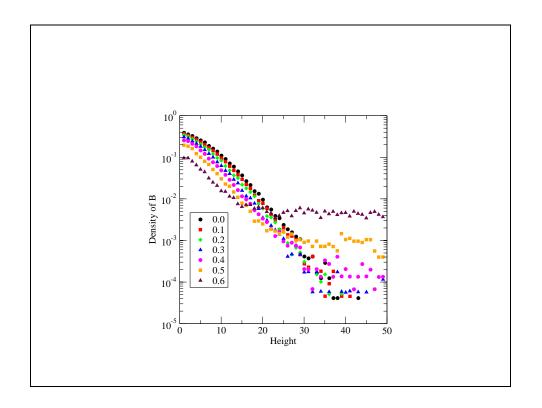


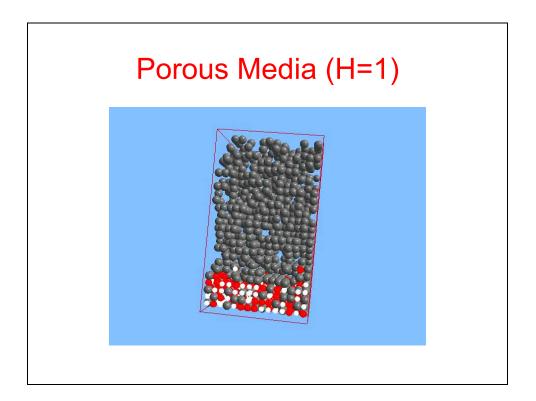


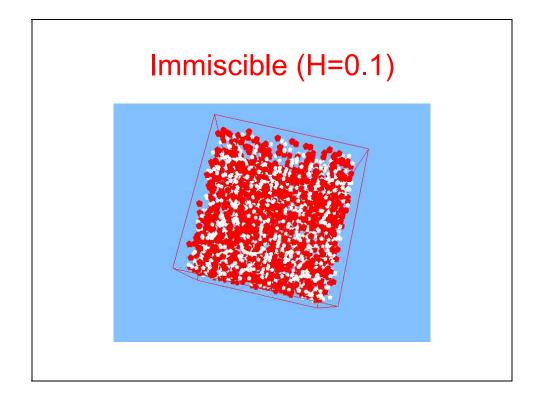


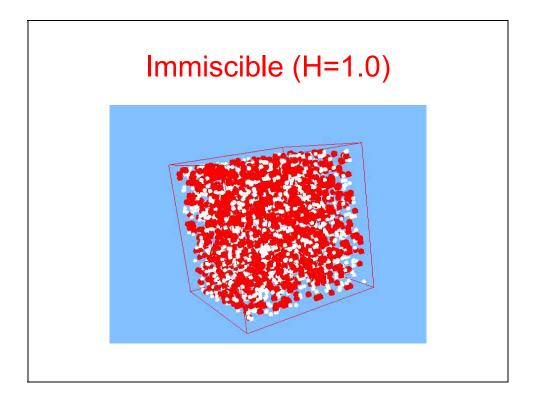


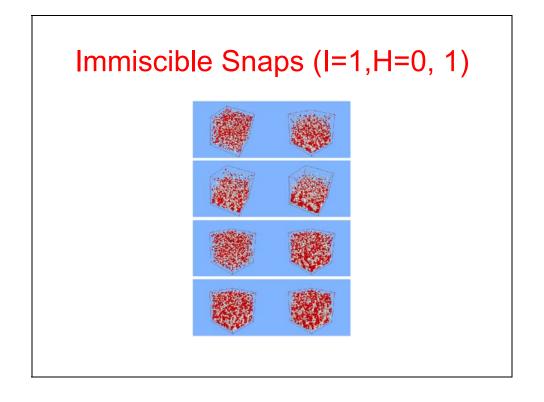


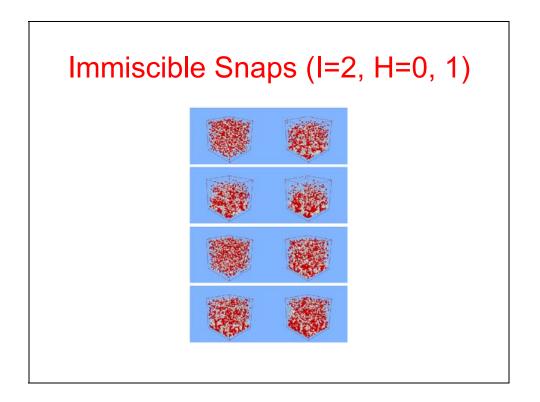




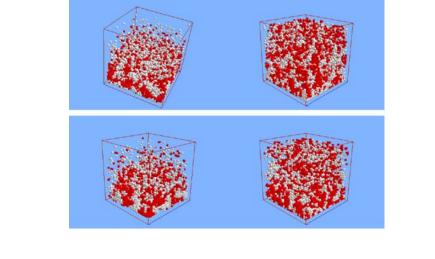


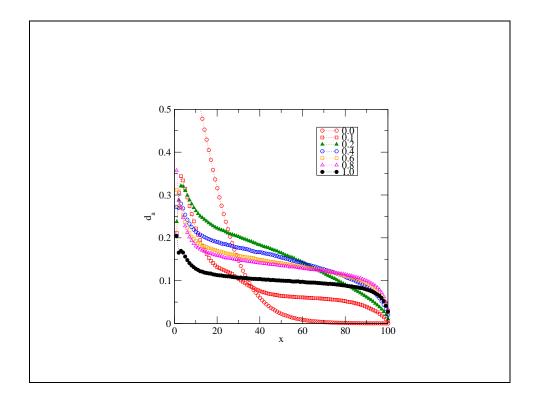


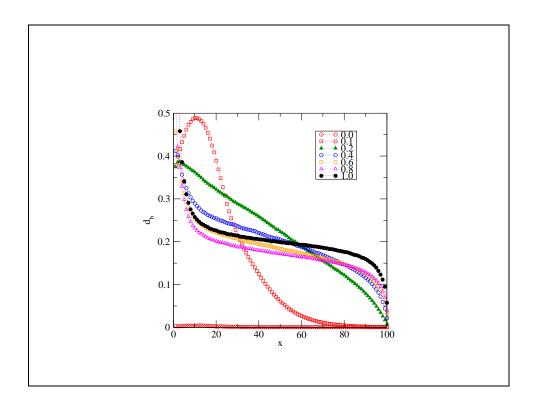


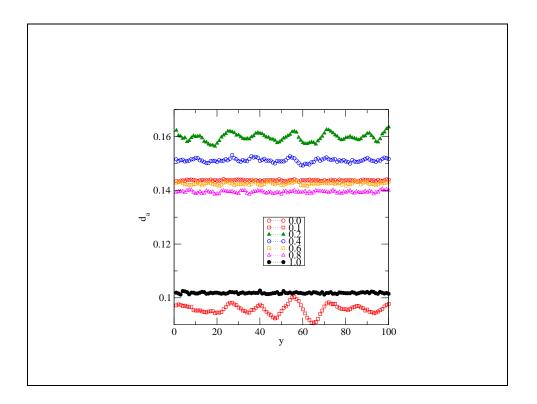


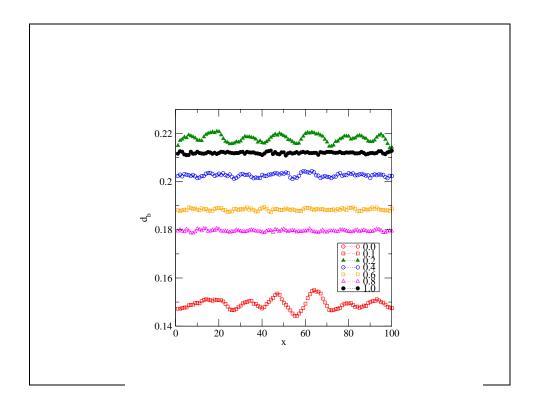
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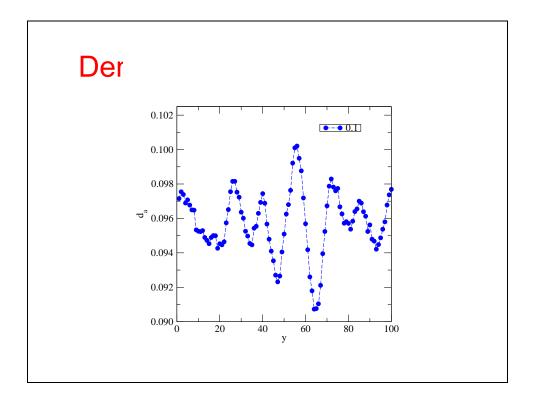


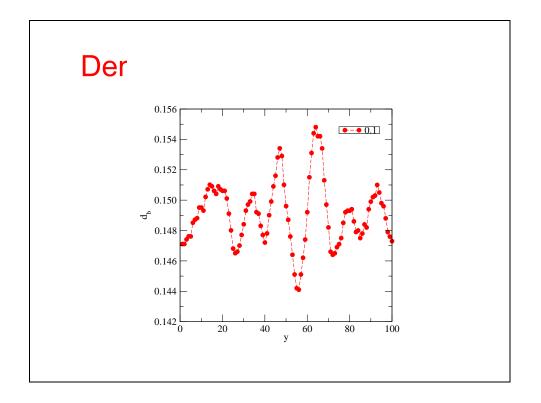


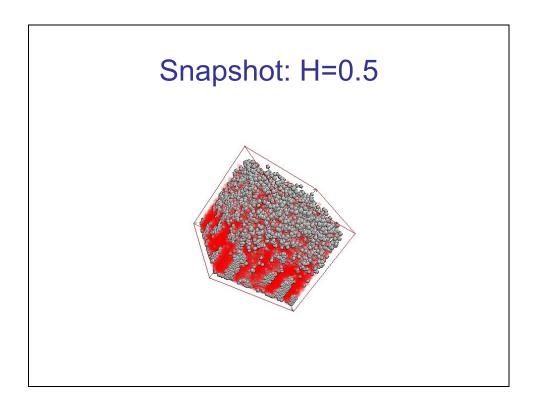


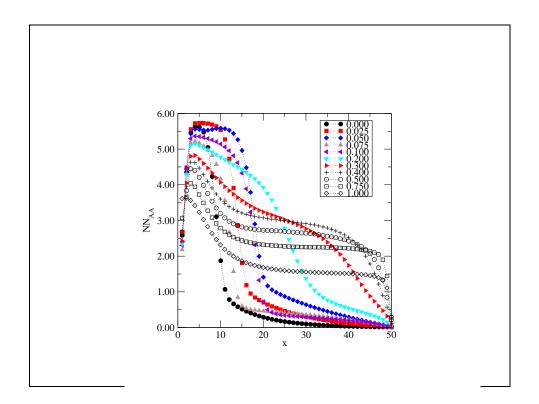


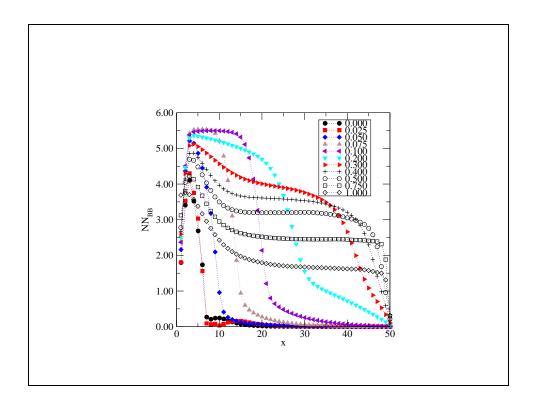


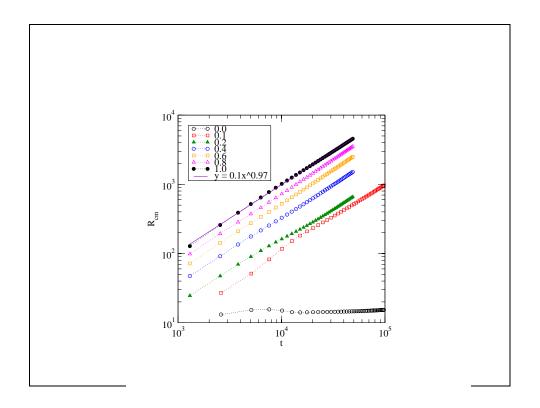


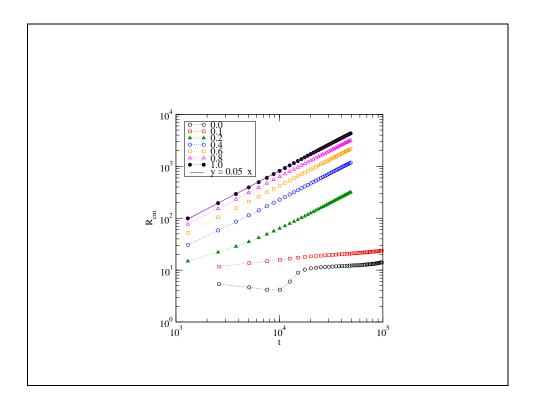


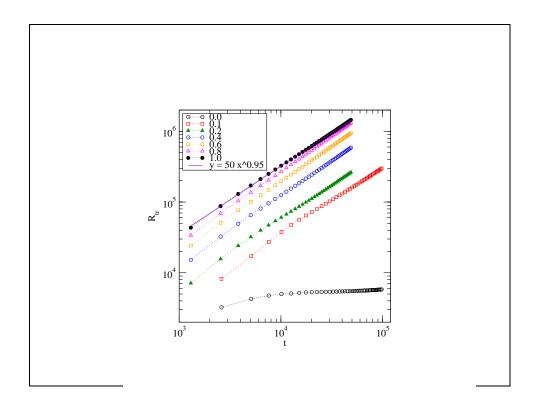


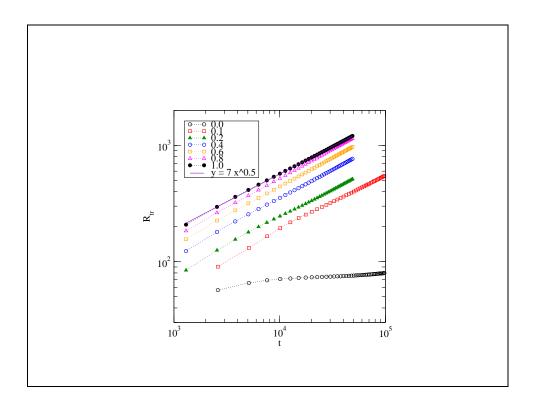


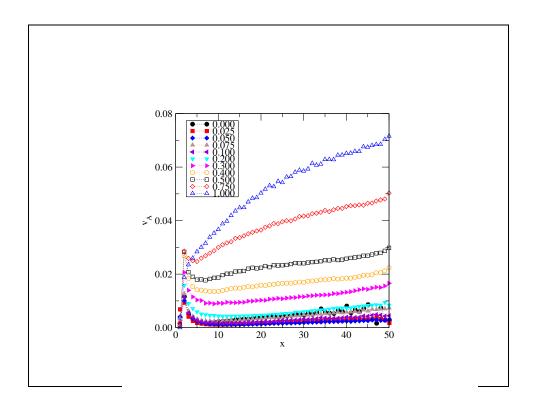


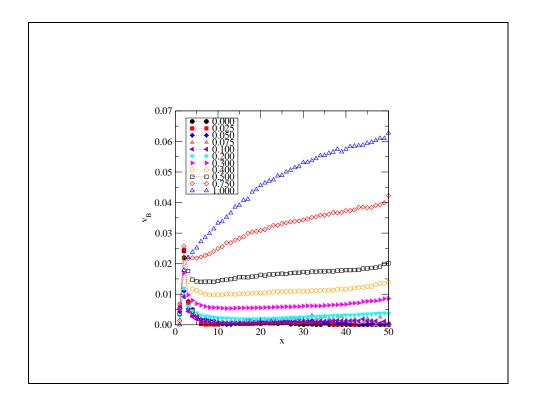


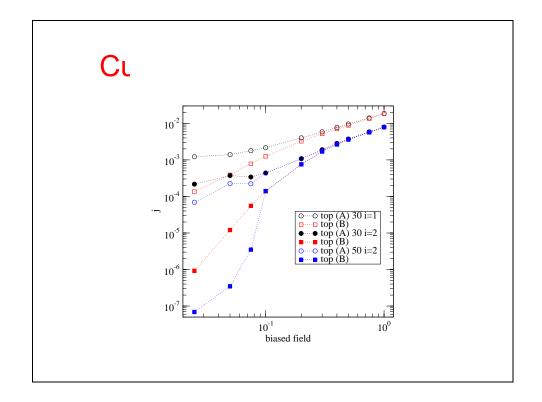


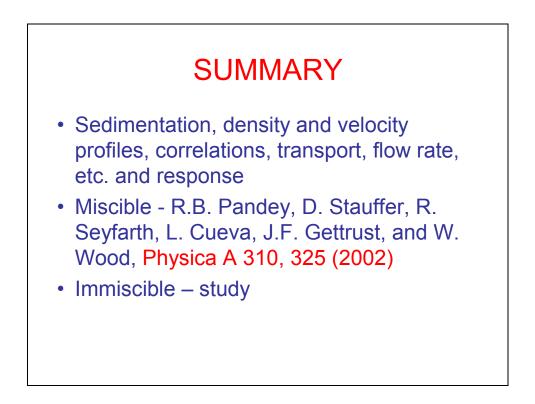




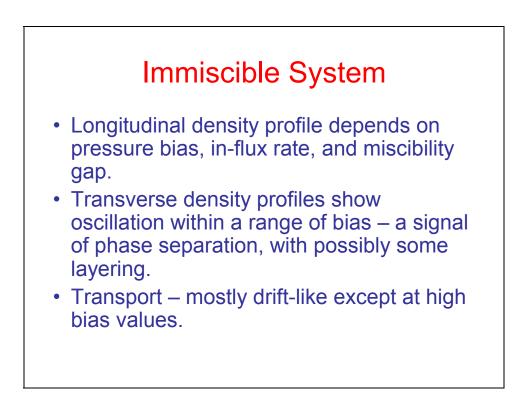


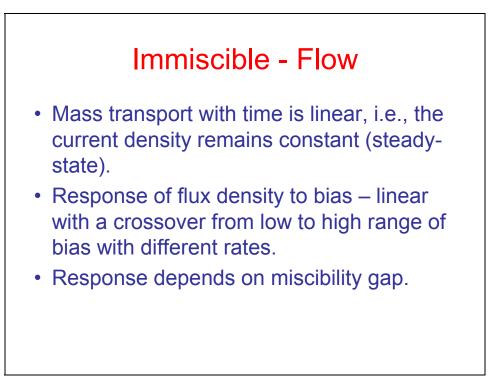


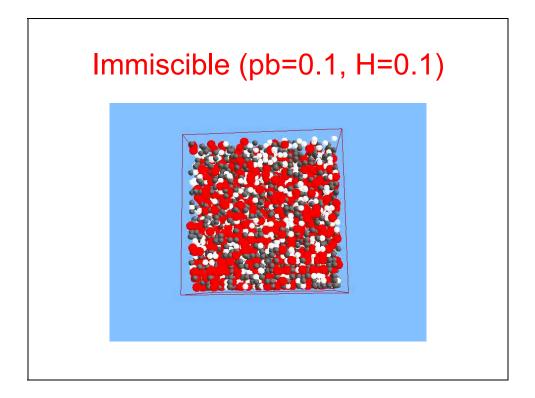


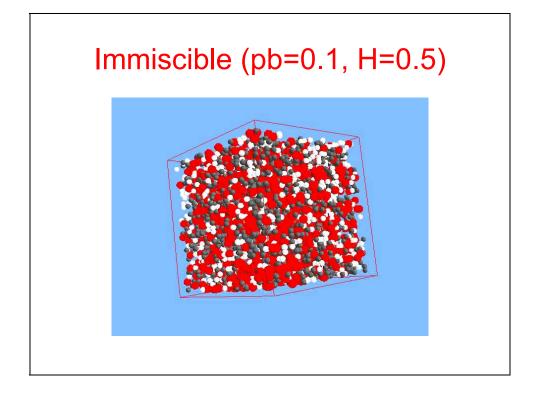


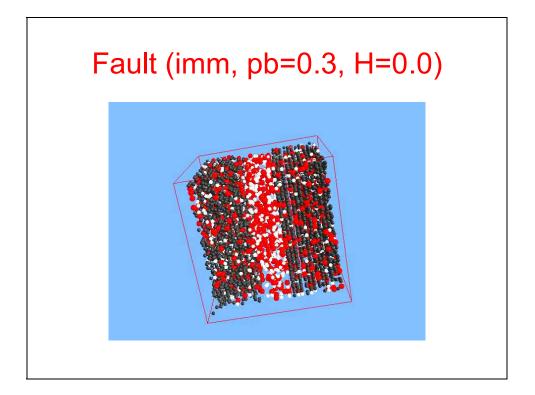
Density decays d_{A/B} ~ exp(-m_A/m_B h) d_A continue to decay up to top (lattice) d_B → d_{BC} at a certain height; d_{BC} increases with porosity. Steady-state: j_{bot} = j_{top} Drift – Sub-diffusion. Power-law scaling: j_A ~ (p-p_c)^μ, μ ~ 2.

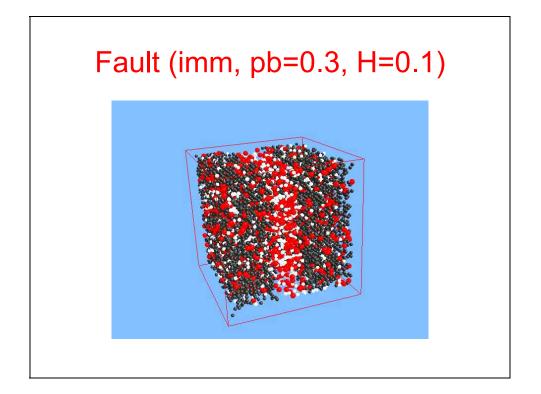












SESSION V

Methane Storage and Shipping

Chairman: Dr. Hitoshi Narita Office of Naval Research International Field Office Tokyo, Japan

Rapporteur: Dr. Lewis Norman Halliburton Energy Services Duncan, OK, USA

THE DYNAMICS OF THE GLOBAL LNG INDUSTRY

Colleen Taylor Sen

Gas Technology Institute

ABSTRACT

One of the world's fastest growing fuels, liquefied natural gas (LNG) accounts for 21% of all internationally traded volumes and 5.6% of world gas demand. U.S. imports are approaching record levels, although still less than 2% of total supply. Power generation is a primary growth area. The emergence and expansion of a LNG spot market and the globalization of the gas industry are important market drivers.

The choice of sending gas to the market via pipeline or as LNG is based on economic and political considerations. Generally, LNG is economic when offshore piping would exceed 2000 km or onshore piping 3500 km, though there are tradeoffs between project size and distance.

The LNG chain consists of four components: production, processing and liquefaction, shipping, and receiving/regasification. An 8-million tonne/year (mta) LNG grassroots project costs between \$3.7 and \$6.8 billion, which translates to \$2.10-\$3.80/million Btu. Of this, 40-50% is liquefaction and processing costs; 20-30% receiving and vaporization facilities; 10-15% shipping; and 15-20% production. The expansion of existing projects costs considerably less.

Worldwide, liquefaction plants with a combined production capacity of 125 mta (1 mta \approx 1.38 million cubic meters or 48.7 billion CF of natural gas) are operating at 15 sites in 12 countries, with approximately half in the Asia Pacific. Another 40 mta of capacity (mainly expansions) is under construction while more than 200 mta of new capacity has been announced. The Middle East and West Africa are emerging as potentially important exporters.

Forty-one receiving terminals are operating in ten countries (half of them in Japan), seven are under construction, and more than forty have been proposed in the U.S., Mexico, the Caribbean, Europe, and elsewhere. In the past the focus of imports was Asia but the Atlantic Basin is becoming an increasingly important market.

Over the past 10-15 years the costs of all links of the LNG chain have been steadily declining. The past decade has seen a 35-50% reduction in liquefaction costs because of greater economies of scale (train size has increased from 1.2 mta to more than 4 mta); smaller purposebuilt plants; improved technology and engineering techniques; reduced over-design; the integration of terminals with powerplants; and competition. The costs of regasification terminals and storage tanks have also fallen substantially for similar reasons. A critical element in the economics of LNG is shipping, which costs several times more than crude oil on an energy basis. Today's LNG fleet consists of 132 ships; a record 61 ships are on order at the 9 shipyards that are actively building LNG tankers.

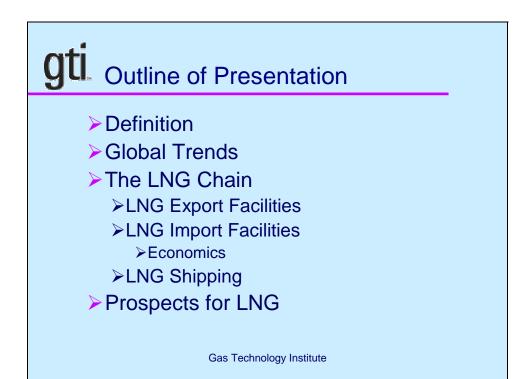
The price of an LNG tanker has declined from more than \$250 million in 1991 to around \$150 million today. This reflects economies of scale (tankers are getting bigger subject to port and terminal constraints), competition, and more realistic pricing. But the industry is conservative and slow to change. The LNG fleet is one of the last in the world to use steam boilers and shipowners have been reluctant to introduce diesel/electric engines and other "new" propulsion technologies. Still, the increase in the number of ships and participants, the purchase of several ships "on speculation," and the emergence and growth of an LNG spot market are leading to greater flexibility in the entire LNG industry.

gti The Dynamics of the Global LNG Industry

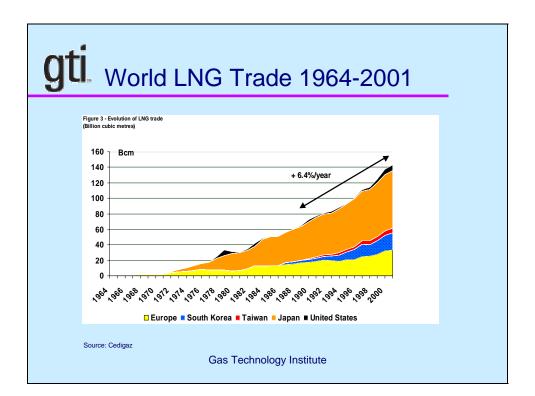
Colleen Taylor Sen Gas Technology Institute

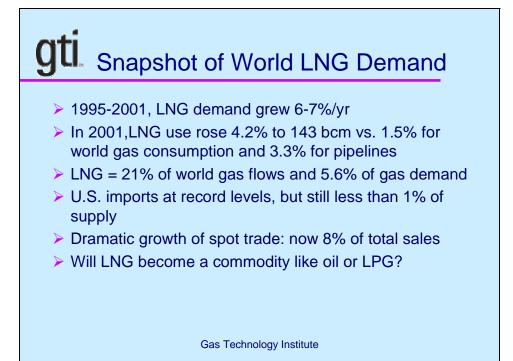
The Second Workshop of the International Committee on Gas Hydrates 29-31 October 2002 Washington DC

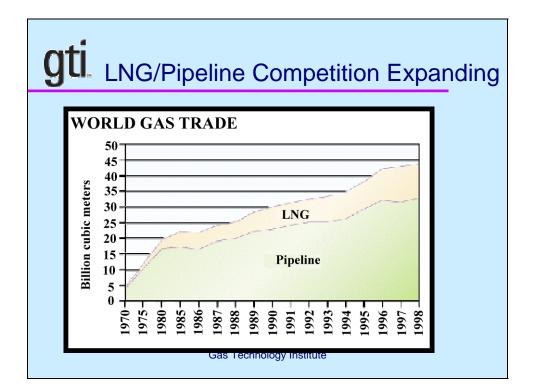
Gas Technology Institute



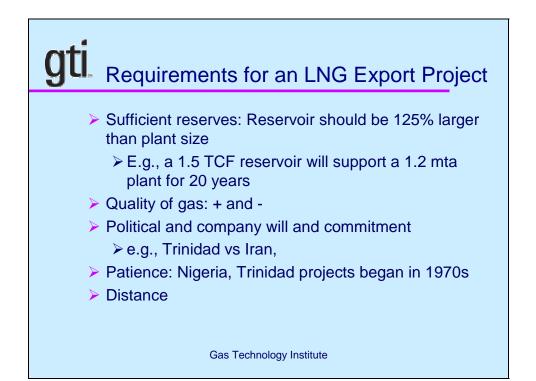
gti What is Liquefied Natural Gas?					
A colorless odorless liquid					
Natural Gas Treated and Cooled to -161 ^o C Pressure: 1 Bar Volume reduction: 1:600					
Composition	(Typical)	low	high		
Methane Ethane Propane Butane Nitrogen	C1 C2 C3 C4 C5+ N2	80 1 .1 .1 <1% 0	99% 17% 5% 2% 1%		
Calorific Value 1000 - 1160 btu/scf Density 0.45 - 0.47 g/cc					
Gas Technology Institute					

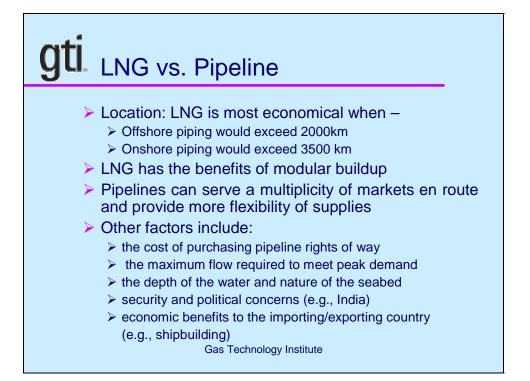


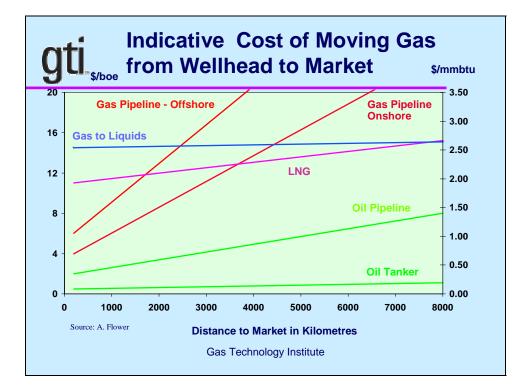




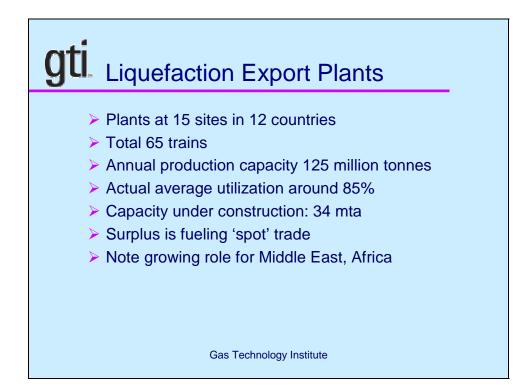
Country	Proven Reserves (TCF)	Country	Proven Reserves (TCF)
Russia *	1,700	14. Uzbekistan	66
Iran *	812	15. Kazakhstan	65
Qatar LNG	394	16. Netherlands	63
Saudi Arabia	213	17. Canada	61
. Abu Dhabi ^{LNG}	196	18. Kuwait	52
. United States	167	19. Libya	46
. Venezuela *	147	20. China	48
. Algeria	130	21. Australia	45
. Nigeria	124	22. Norway*	44
0. Iraq	110	23. Ukraine	40
1. Turkmenistan	101	24. Egypt*	35
2. Malaysia ^{LNG}	82	25. Mexico	30
3. Indonesia	72	26. Oman ^{LNG}	29
OTAL WORLD			5528

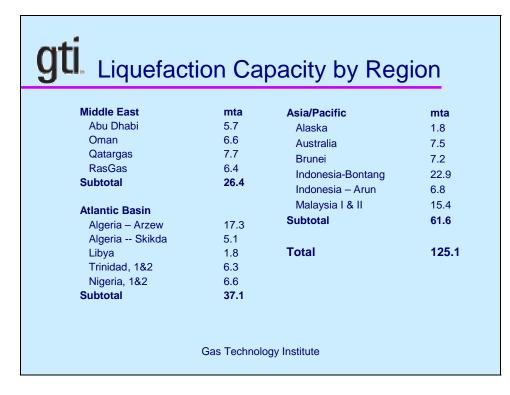






gti (billion cubic meters)					
Country	Exports				
Indonesia	31.80				
Algeria	25.54				
Malaysia	20.91				
Qatar	16.54				
Australia	10.20				
Brunei	9.00				
Nigeria	7.83				
Oman	7.43				
Abu Dhabi	7.08				
Trinidad	3.65				
U.S.	1.79				
Libya	0.77				
Taiwan (re-export)	0.41				
Source: Cedigaz Total	142.95				





gti Liquefaction Capacity under Construction					
Atlantic LNG, Train 3	3.2 mta				
Nigeria LNG,Trains 3,4,&5	11.2				
Northwest Shelf, Train 4	4.2				
Malaysia Tiga	7.6				
Ras Laffan, Train 3	4.7				
Egypt, Damietta	5.0				
Norway, Snohvit	4.0				
Total	39.9				
Gas Technology Institute					

gti Announced Liquefaction Plants

Middle East	mta	Asia	mta
Yemen	6.1	Bontang Train I	3.6
Oman, Train 3	3.5	Tangguh	3.5-7.0
Qatargas,		NWS Train 5	4.2
Trains 4, 5&6	19	Gorgon	5.0
RasGas, Train 4,5 &6	15	Timor Sea	7.0-7.5
Iran, Pars	<u>8-16</u>	Sakhalin II	<u>9.6</u>
	52-58		33-37
Western Hemisphere		Africa	
Trinidad 4 & 5	9.6	Nigeria, Train 6	4.1
Bolivia	7.0	Angola	3.4-6.8
Alaska N. Slope	14.0	Equit. Guinea	4
Venezuela	4	Nigeria, Brass River	8
Peru	<u>4</u> 39	Egypt (Idku)	7-10
	39	Egypt (Damietta)	<u>5</u>
			31-35

	NG Imports, 200 [°] Dillion cubic meters/year)	1
	Country	Imports
	Japan	74.07
	Korea	21.83
	France	10.45
	Spain	9.84
	U.S. (incl. P.R.)	7.22
	Taiwan	6.30
	Italy	5.25
	Turkey	4.83
	Belgium	2.40
	Greece	0.50
	Portugal (via Spain)	0.26
	Total	142.95
Source: Cedig	Gas Technology In	stitute

gti LNG Receiving Terminals

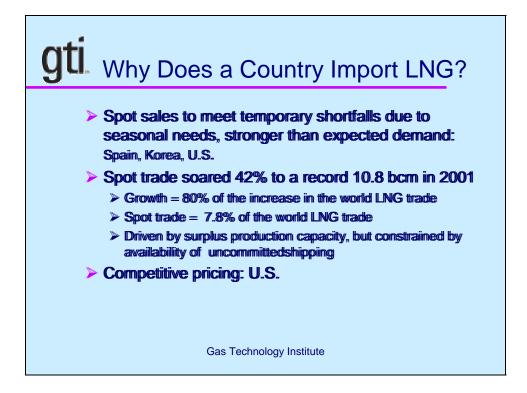
- > 41 terminals operating in 10 countries:
 - > 24 in Japan 3 Spain, 3 in U.S. plus 1 in Puerto Rico,
 2 in Korea, 2 in France, 1 each in Italy, Belgium,
 Turkey, Taiwan, Dominican Republic & Greece
- Total sendout capacity: 950 bcm/day
- Total storage capacity: 17.5 bcm of LNG
- New terminals under construction in Korea (1), India (2), Spain (2), Portugal (1), Turkey (1), Cove Point will reopen
- > Many terminals are being expanded
- Nearly forty terminals announced or proposed in 16+ countries, incl. Canada, the U.S., Mexico, Bahamas, Honduras, Brazil, Jamaica, Spain, Portugal, Italy, Turkey, Poland, Taiwan, China, Japan, India, Philippines.

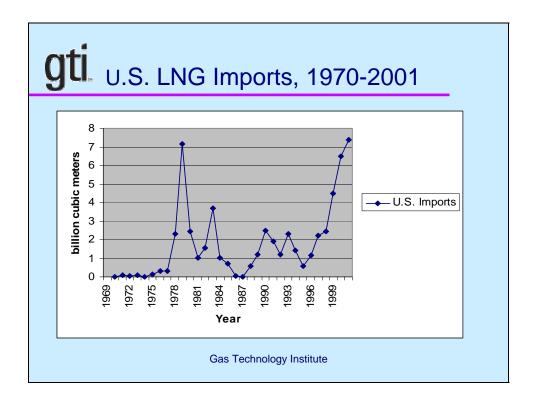
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gti Why Does a Country Import LNG?

- Domestic supplies are insufficient to meet baseload demand or remote from markets: Japan, Korea, Taiwan, China, India, Spain
- Need to diversify energy supplies by source and fuel: Spain, France, Turkey, Japan
- Power generation primary growth area:Taiwan, Caribbean, Mexico, Brazil
 - Use of natural gas for power production forecast to double by 2010
 - > Progress in combined cycle gas power plants
- Mounting environmental pressures toward cleaner burning fuels: Japan, China, India
- Resistance to nuclear power: Italy, U.S.

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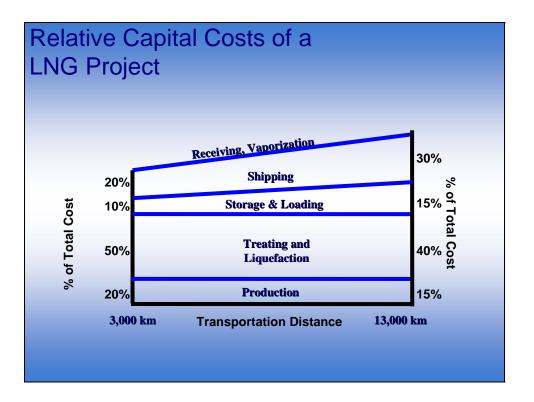


gti Why Does the U.S. Import LNG?

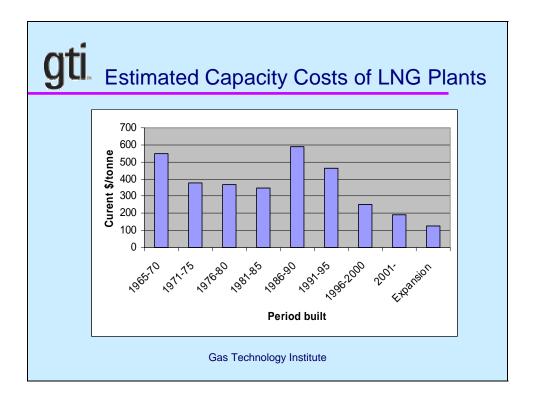
- Price competitiveness
 - Deep, liquid, and transparent gas market gives producers opportunity to market their LNG, provided they are prepared to be 'price-takers
 - > Availability of instruments to hedge price risk
- > Surplus production capacity in export projects
 - > U.S. has been the 'Federal Reserve' of LNG: Buyer of last resort
- Growth in demand, including summer peaking
- Capacity availability at 3 terminals, expansions planned
- In medium-term, domestic & Canadian supplies not expected to keep pace with growing demand
- EIA forecasts LNG imports could reach 700 BCF in 2005, 900-1600 BCF in 2010

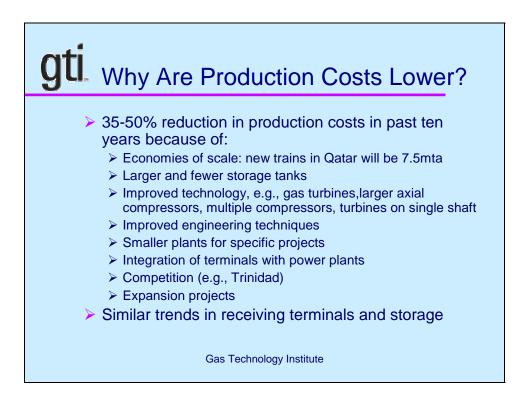
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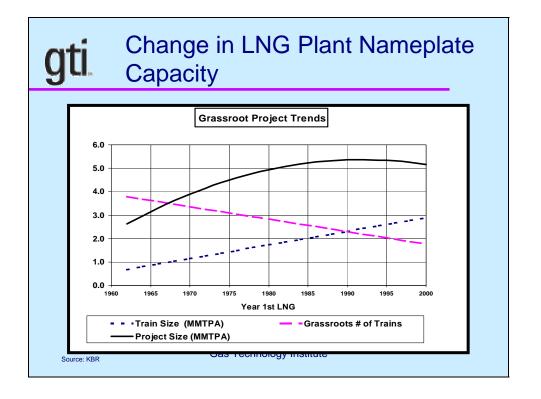




gti Illustrative Costs for an 8 Mta Greenfield Project				
	US\$ (2001)	\$/mmbtu		
Gas Production	\$1.0 - \$2.0bn	0.50-1.00		
Liquefaction	\$1.2 - \$1.8bn	0.80-1.20		
Shipping	\$1.0 - \$2.0bn	0.50-1.00		
Regasification	\$0.5 - \$1.0bn	0.30-0.60		
Total	\$3.7 - \$6.8bn	2.10-3.80		
Gas Technology Institute				

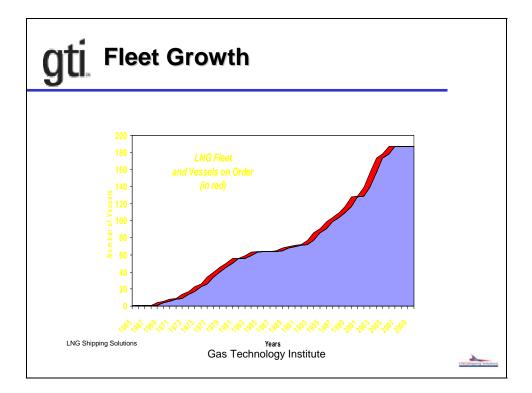


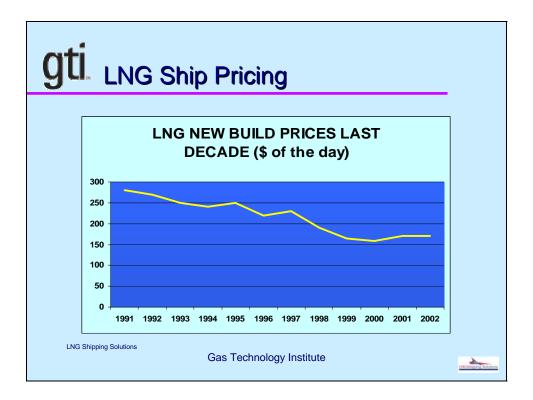


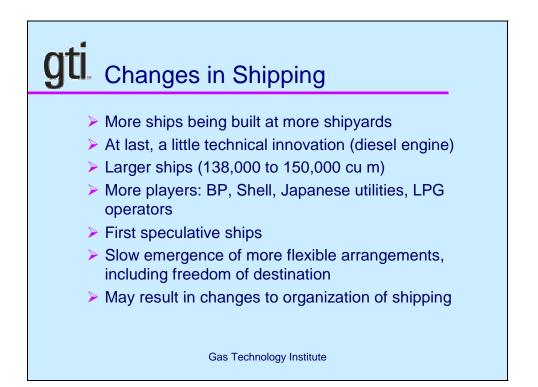


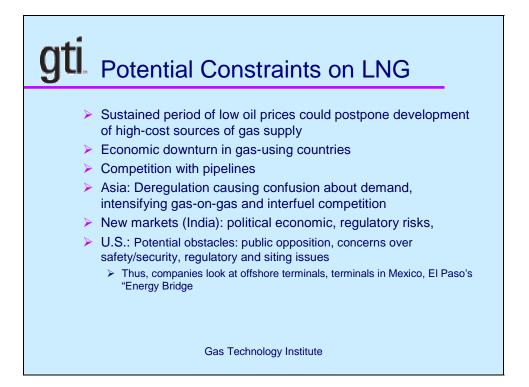
gti LNG is Very Distance Sensitive Transportation Costs to U.S., 2001					
	Source Trinidad Algeria Nigeria Oman Australia Qatar Indonesia Abu Dhabi	\$/Million Btu 0.47 0.54 1.03 1.41 1.71 1.88 2.21 2.62	- 		
Gas Technology Institute					

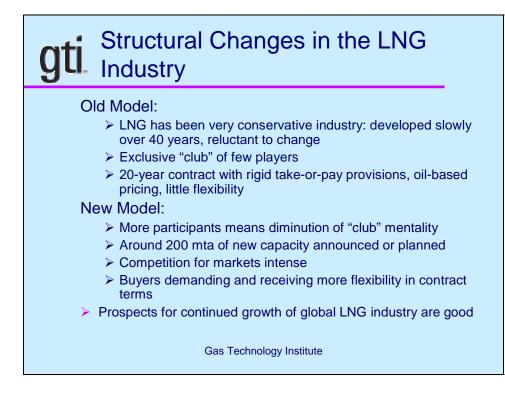












ADVANCES IN EXXONMOBIL'S AGC-21 GAS-TO-LIQUIDS TECHNOLOGY

J. W. Johnson, R. A. Fiato, L. L. Ansell and C. W. Quinlan

ExxonMobil Research and Engineering Company Annandale, New Jersey USA 08801

ABSTRACT.

Conversion of natural gas to liquids (GTL) utilizing Fischer-Tropsch (FT) hydrocarbon synthesis technology is an attractive option to bring static gas resources to market. Since 1981, ExxonMobil has played a leading role in this area, with \$450M invested in research and development of its proprietary process, Advanced Gas Conversion for the 21st Century (AGC-21). ExxonMobil has pioneered the development of new high performance catalysts and reactor technology for synthesis gas generation and conversion, and recently introduced industry leading upgrading technology to produce various fuel, lubricant and specialty products that can be tailored to specific business needs. This state-of-the-art GTL technology provides an important commercial option for utilization of stranded natural gas located around the world. Continuing research at ExxonMobil is leading to additional technology improvements that will further reduce the cost of producing liquids from natural gas. This article discusses recent advances in ExxonMobil's AGC-21 technology achieved as a result of an ongoing, comprehensive research, development and engineering program.

ADVANCES IN AGC-21 GAS-TO-LIQUIDS TECHNOLOGY

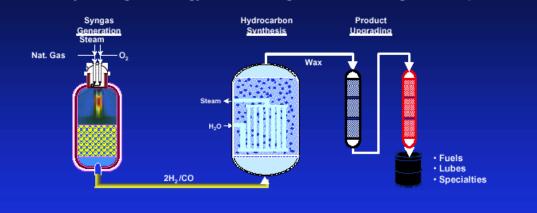
J. W. Johnson, L. L. Ansell, R. A. Fiato, and C. W. Quinlan ExxonMobil Research & Engineering Company October 30, 2002

ExconMobil

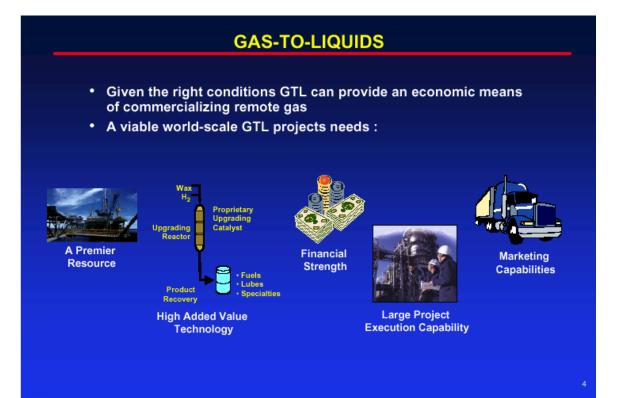


ADVANCED GAS CONVERSION TECHNOLOGY AGC-21

Industry-Leading Technology For Converting Natural Gas To High Value Liquids

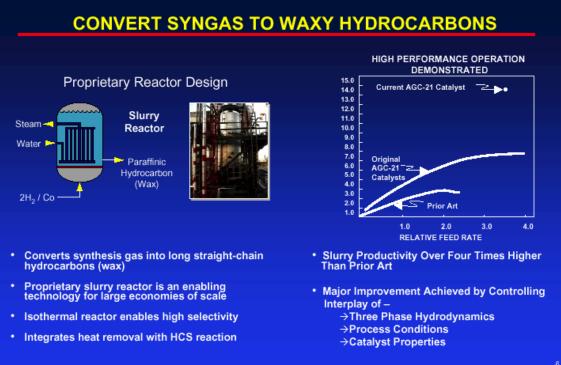


- Unique Hydrocarbon Synthesis and Product Upgrading At Heart Of Process
- Strong IP Position Covering Catalyst, Process, And Product Compositions
- Discussions Now Underway For A World Class GTL Plant in Qatar

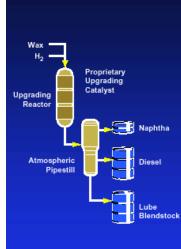


STEADY PROGRESS IN AGC-21





UPGRADE WAX TO HIGH-VALUE ULTRA-CLEAN PRODUCTS



Wax Upgrading Reactor

- Converts wax to high quality naphtha, diesel, and lubestock
- Utilizes ExxonMobil industry leading MSDW upgrading catalysts
- Builds on extensive ExxonMobil refining experience

AGC-21 Naphtha

- Increases steam cracker olefin yield by 17%
- Potential fuel for advanced power systems

AGC-21 Diesel

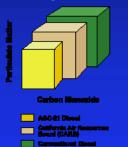
- Zero sulfur, nitrogen and heavy metals
- · Meets / exceeds all existing environmental specifications

AGC-21 Lubes

- High quality synthetic lube basestock
- · Zero sulfur, highly biodegradable
- · Well suited for next generation motor oils
- Based on extensive dewaxing process and catalyst development experience







Example a convertional Conventional Conventional 280-700 280-800 US LSADO Vertical conventional Vertical conventional

-60

-80

AGC-21 Diesel

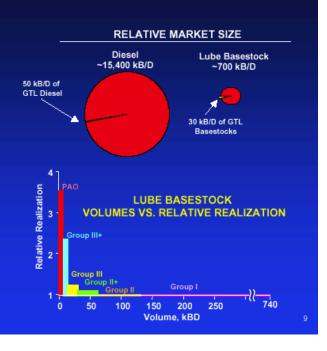
- Zero sulfur, nitrogen and heavy metals
- Meets or exceeds all existing environmental specifications

Reference

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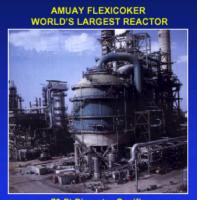
GTL FUELS AND LUBES MARKETING CONSIDERATIONS

- GTL products have unique characteristics -- especially in the form of high quality Lubes Basestocks
- Market premiums for fuels and lubes may be possible in short term or in small niche markets but unlikely to be sustainable
- GTL plants will have the capability of producing large volumes of high quality products
- Significant presence and extensive marketing capabilities are critical to successful product disposition



LARGE PROJECT EXECUTION

- · By any measure world-scale GTL developments are very large projects
- · Ability to meet budget and schedule will be critical to host governments



⁷⁰ Ft Diameter Gasifier Unique Fluid Solids Processing

QATAR LNG FACILITIES



4.7 Million Ton Per Year Trains Planned for Future Expansion



Gas Hydrate Transportation Technology Development in the UK

Dr. Mark Taylor

Advantica Technologies, Ltd.

ABSTRACT

Disposal of, or monetizing associated gas and government requirements to eliminate flaring has received increased interest in response to environmental requirements for technological solutions. Hydrate technology development by Advantica has focused on using gas hydrates as a low CAPEX solution to managing associated gas in regions lacking in gas infrastructure and/or market. It can be small-scale, modular and particularly appropriate for associated-gas applications.

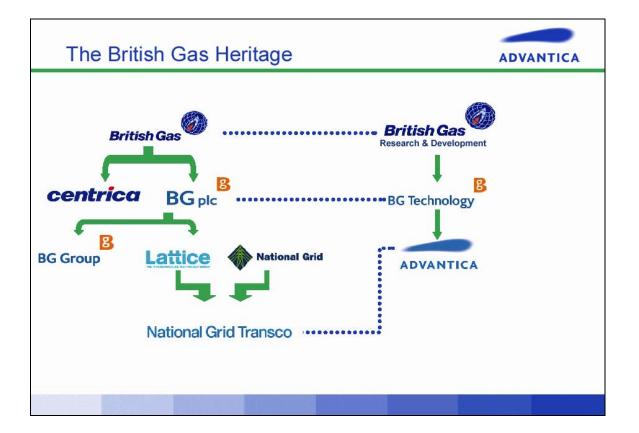
A comprehensive understanding of hydrate behaviour is necessary to understand the technology for transoceanic gas transportation. This paper discusses the results of laboratory and pilot scale studies on the stability and composition of hydrates produced in a continuous stirred tank reactor and the implications of these results on the process design and overall economics. The paper describes the 'BG hydrates dry and slurry production processes' and their integration into systems for delivering gas for small to medium scale power projects in regions of the world that lack gas pipeline infrastructure. The challenges to be met before the technology can be commercialised are described and an outline for a way forward presented.

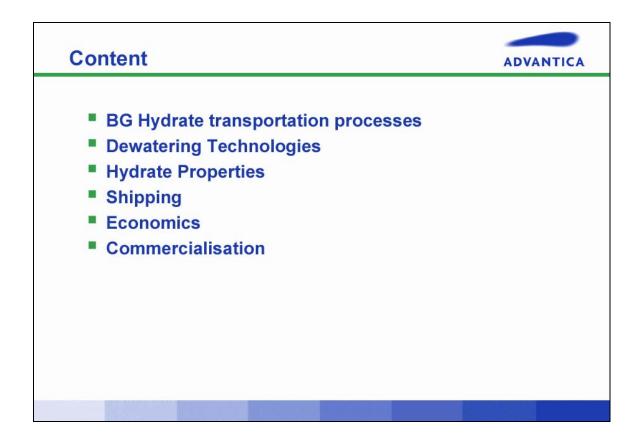


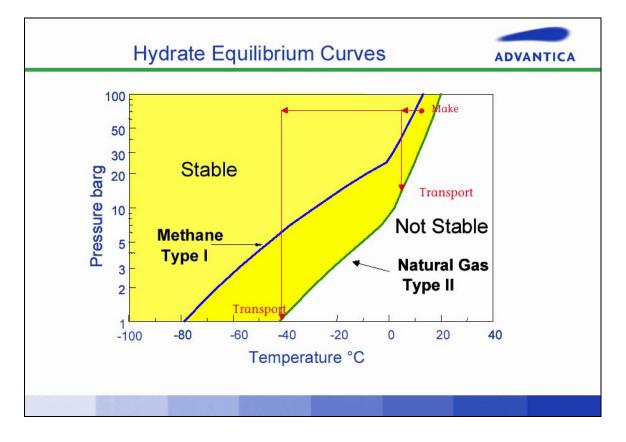
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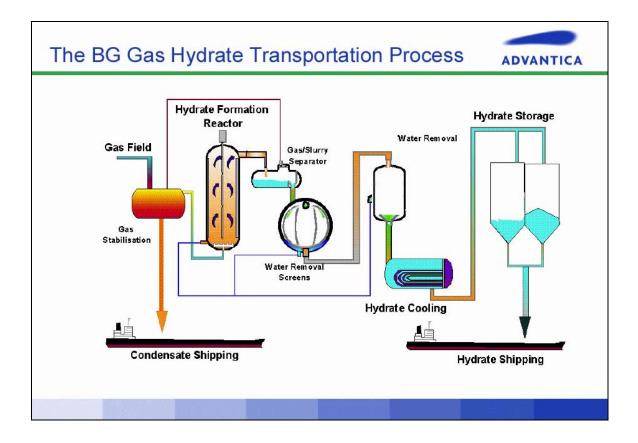
The BG Hydrate Project Technology Development

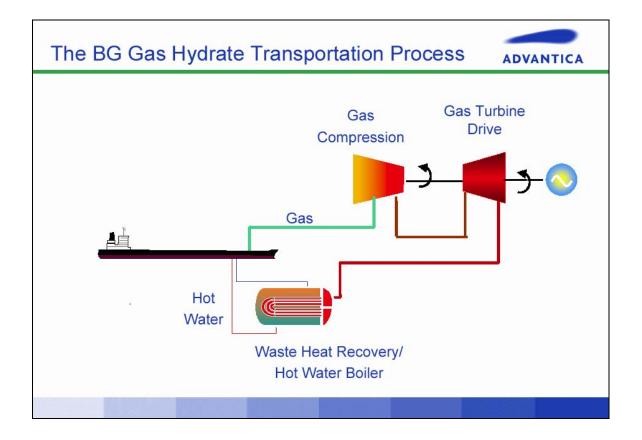
Mark Taylor 30th October 2002 Washington DC

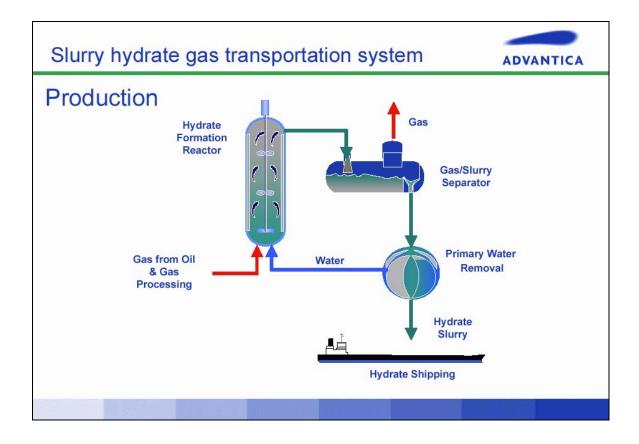


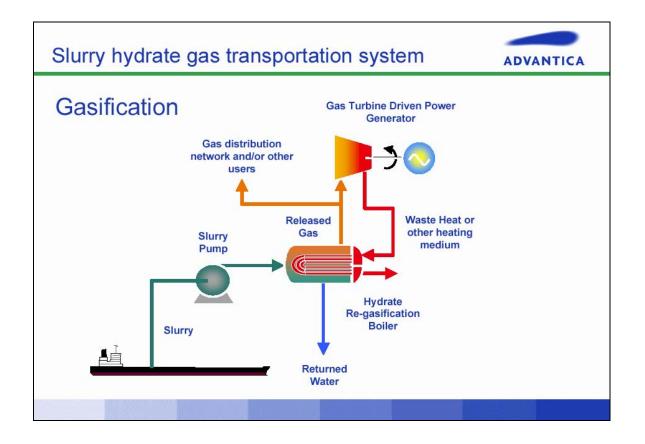




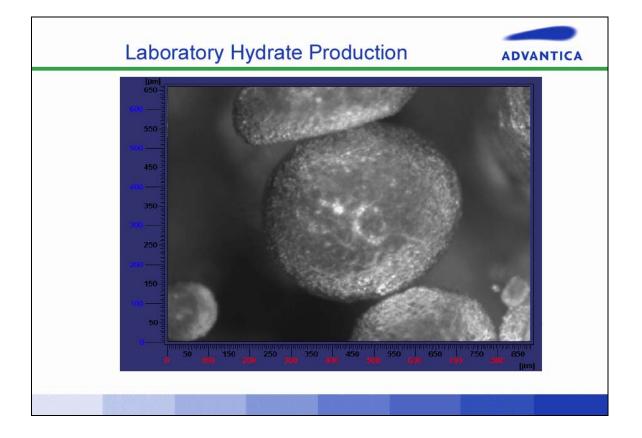


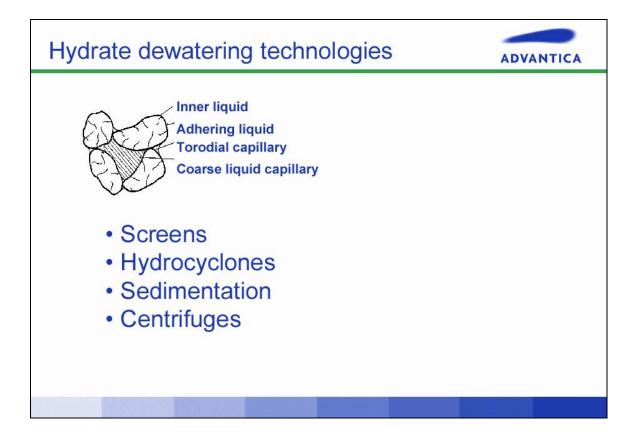












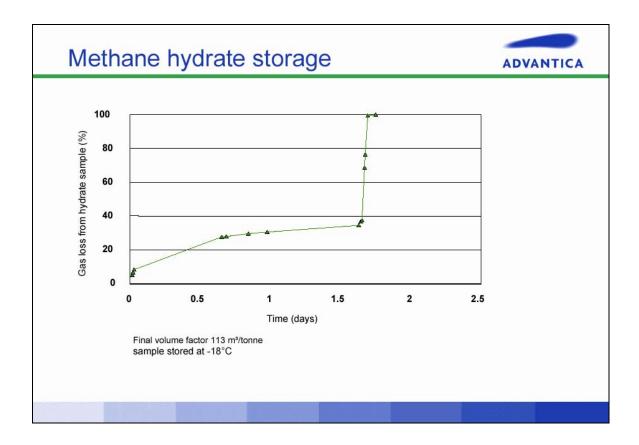


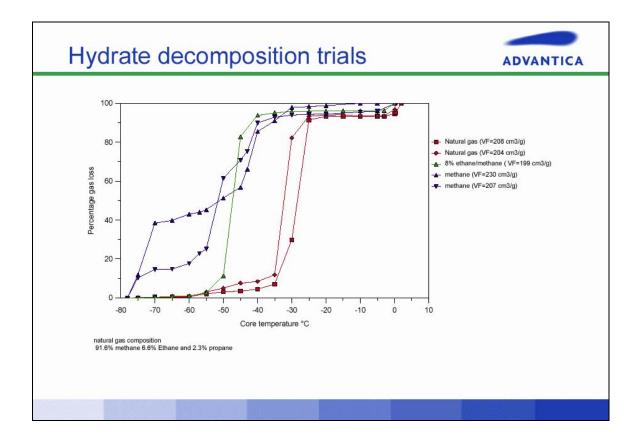


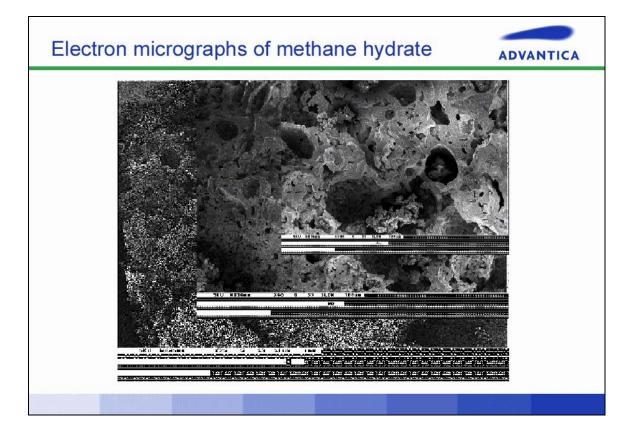


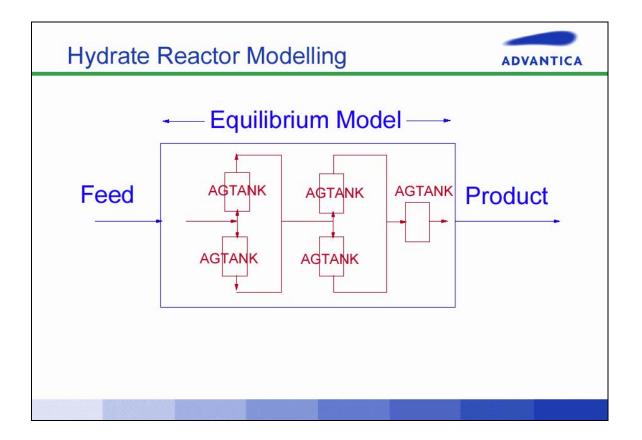




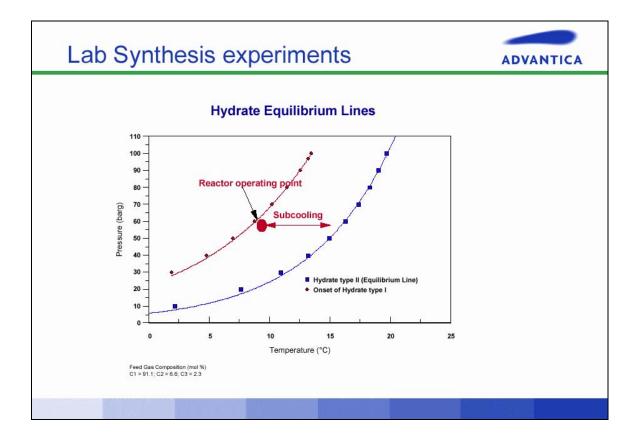


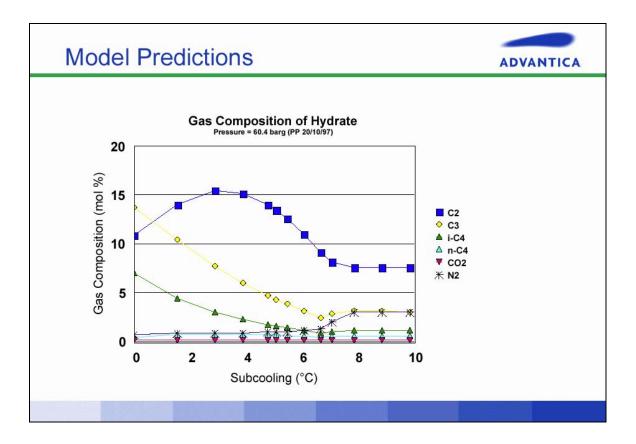


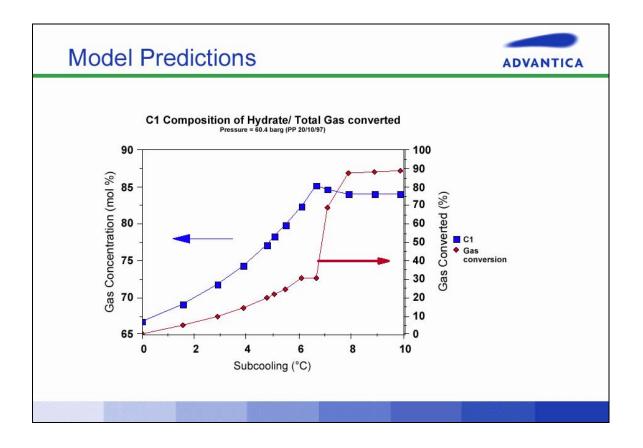




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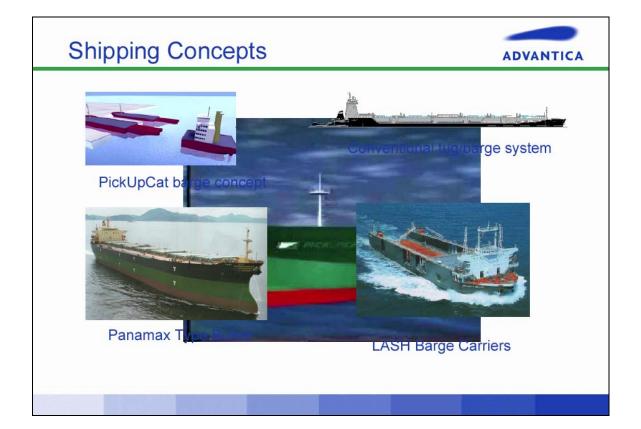


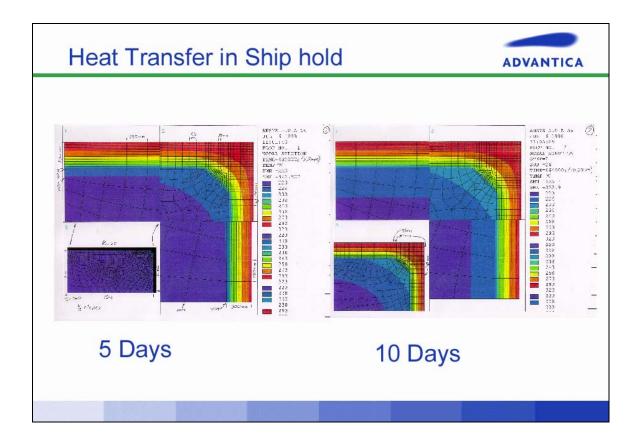


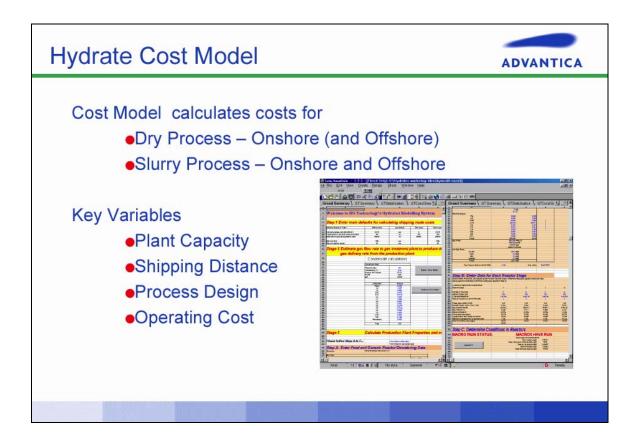
Pilot Plant Results

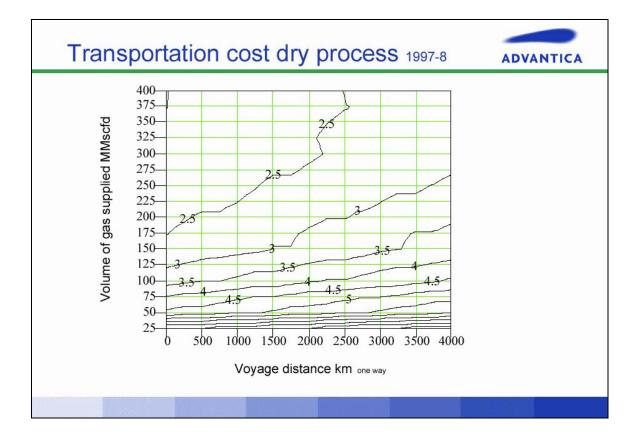
	Predicted at equilibrium	Predict at outlet condition	Predicted at inlet condition	Measured from pilot plant				
mp (°C)	14.89	9.4	8.2	9.4				
bcooling (°C)	0	5.49	6.69					
STAR DR	66.83	79.89	85.22	79.13				
2	10.88	12.67	9.22	11.72				
5	13.71	3.92	2.57	4.26				
1	7.02	1.49	0.97	0.41				
4	0.57	0.71	0.52	1.2				
5	0.00	0.00	0.00	0.03				
5	0.00	0.00	0.00	0.01				
i+	0.00	0.00	0.00	0.03				
2	0.16	0.24	0.27	0.89				
	0.82	1.08	1.31	2.33				
gas converted	0	24.56	30.43			Equilibrium	Predicted for reactor exit	measured from pilot plant
					Temp (°C)	18.01	14.4	14.4
					remp (U)	10.01	14.4	14.4
						0	3.61	14.4
					Subcooling (°C)			74.11
					Subcooling (°C)	0	3.61	
					Subcooling (°C) C1 C2	0 66.00 11.52	3.61 72.28 15.18	74.11 14.58
					Subcooling (°C) C1 C2 C3	0 66.00 11.52 14.09	3.61 72.28 15.18 6.40	74.11 14.58 5.36
					Subcooling (°C) C1 C2 C3 iC4	0 66.00 11.52 14.09 5.14	3.61 72.28 15.18 6.40 1.90	74.11 14.58 5.36 1.25
					Subcooling (°C) C1 C2 C3 iC4 nC4	0 66.00 11.52 14.09 5.14 1.06	3.61 72.28 15.18 6.40 1.90 1.67	74.11 14.58 5.36 1.25 1.17
					Subcooling (°C) C1 C2 C3 iC4 nC4 iC5	0 66.00 11.52 14.09 5.14 1.06 0.00	3.61 72.28 15.18 6.40 1.90 1.67 0.00	74.11 14.58 5.36 1.25 1.17 0.033
					Subcooling (°C) C1 C2 C3 iC4 nC4 iC5 nC5	0 66.00 11.52 14.09 5.14 1.06 0.00 0.00	3.61 72.28 15.18 6.40 1.90 1.67 0.00 0.00	74.11 14.58 5.36 1.25 1.17 0.033 0.002
					Subcooling (°C) C1 C2 C3 IC4 IC4 IC5 IC5 IC5 IC5 C6+	0 66.00 11.52 14.09 5.14 1.06 0.00 0.00 0.00	3.61 72.28 15.18 6.40 1.90 1.67 0.00 0.00 0.00	74.11 14.58 5.36 1.25 1.17 0.033 0.002 0.032
					Subcooling (°C) C1 C2 C3 IC4 nC4 IC5 IC5 C5 C6+ CO2 C02	0 66.00 11.52 14.09 5.14 1.06 0.00 0.00 0.00 0.00 0.16	3.61 72.28 15.18 6.40 1.90 1.67 0.00 0.00 0.00 0.20	74.11 14.58 5.36 1.25 1.17 0.033 0.002 0.032 1.45
					Subcooling (°C) C1 C2 C3 IC4 IC4 IC5 IC5 C6 C6 C02 N2	0 66.00 11.52 14.09 5.14 1.06 0.00 0.00 0.00 0.00 0.16 2.02	3.61 72.28 15.18 6.40 1.90 1.67 0.00 0.00 0.00 0.00 0.20 2.38	74.11 14.58 5.36 1.25 1.17 0.033 0.002 0.032
					Subcooling (°C) C1 C2 C3 IC4 IC4 IC5 IC5 IC5 C6+ C02 N2 % gas converted	0 66.00 11.52 14.09 5.14 1.06 0.00 0.00 0.00 0.00 0.00 0.16 2.02 0	3.61 72.28 15.18 6.40 1.90 1.67 0.00 0.00 0.00 0.00 0.20 2.38 18.87	74.11 14.58 5.36 1.25 1.17 0.033 0.002 0.032 1.45 2.02
					Subcooling (°C) C1 C2 C3 IC4 nC4 IC5 C6+ C02 N2 % gas converted C2:C1	0 66.00 11.52 14.09 5.14 1.06 0.00 0.00 0.00 0.00 0.16 2.02 0 0 0.1745	3.61 72.28 15.18 6.40 1.90 0.00 0.00 0.00 0.20 2.38 18.87 0.2100	74.11 14.58 5.36 1.25 1.17 0.033 0.002 0.032 1.45 2.02 0.1967
					Subcooling (°C) C1 C2 C3 IC4 IC4 IC5 IC5 IC5 C6+ C02 N2 % gas converted	0 66.00 11.52 14.09 5.14 1.06 0.00 0.00 0.00 0.00 0.00 0.16 2.02 0	3.61 72.28 15.18 6.40 1.90 1.67 0.00 0.00 0.00 0.00 0.20 2.38 18.87	74.11 14.58 5.36 1.25 1.17 0.033 0.002 0.032 1.45 2.02
					Subcooling (°C) C1 C2 C3 IC4 nC4 IC5 C6+ C02 N2 % gas converted C2:C1	0 66.00 11.52 14.09 5.14 1.06 0.00 0.00 0.00 0.00 0.16 2.02 0 0 0.1745	3.61 72.28 15.18 6.40 1.90 0.00 0.00 0.00 0.20 2.38 18.87 0.2100	74.11 14.58 5.36 1.25 1.17 0.033 0.002 0.032 1.45 2.02 0.1967

ADVANTICA

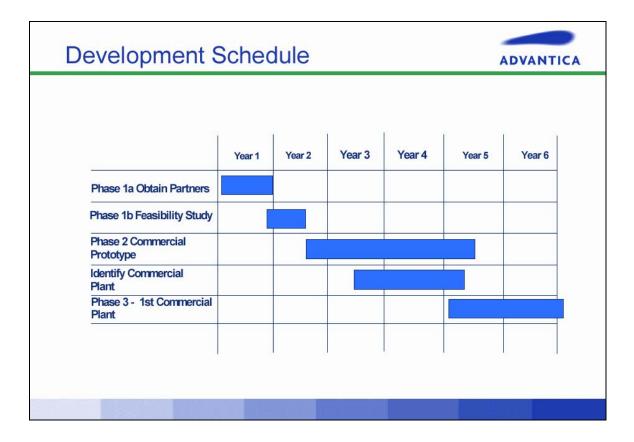


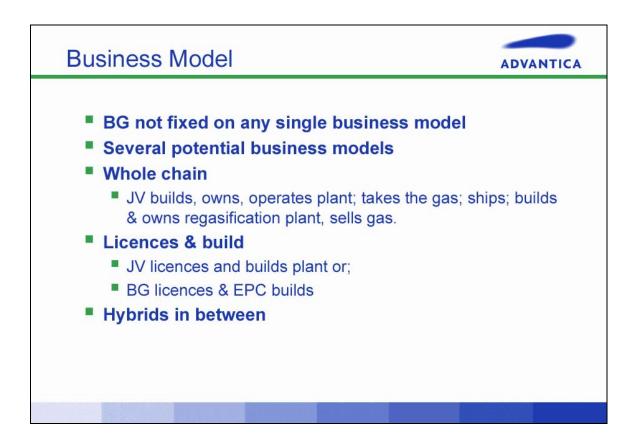


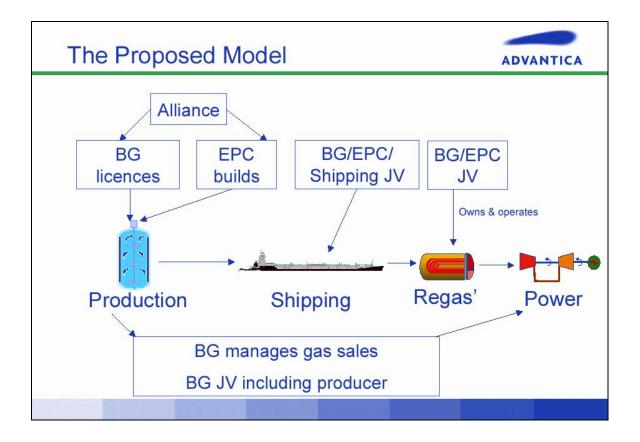




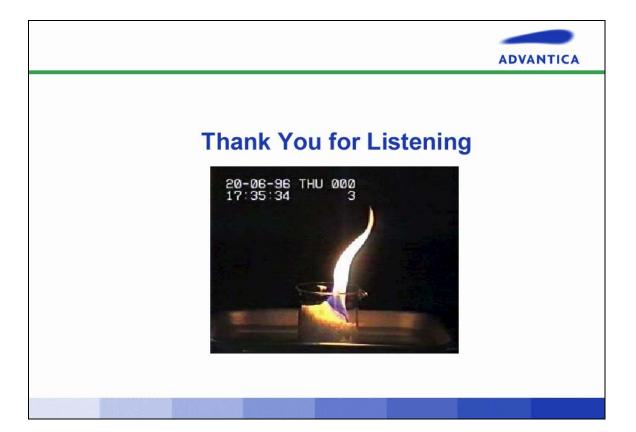
- Patents							ADVANTIC
Subject	Multi reactors		Hydrate Storage	0	Slurry Transpo	tation	1
Country		Status		Status	Patent	Status	
United Kingdom	9626665.5	granted	0006113.5	to be granted	0028455.4	to be granted	1
Argentina	970100170	to be granted	101335	to be granted	000106176	to be granted	
Algeria	8/97	to be granted	000045	to be granted	3.775 5-255 65583		
Egypt	44/97	oranted	352/2000	applied for			
Indonesia	970129	granted	W00200102062	to be granted			
India	2320/mas/96	to be granted	2001/01304	to be granted			
Libva	441/97	to be granted	3009/2000	to be granted	3079/2001	to be granted	
Malavsia	PI97000189	to be granted	20001132	to be granted	PI20005495	to be granted	
Nambia	97/0002	oranted	0018/2000	granted	2000/0061	granted	
Philippines	55220	granted	2000-00691	to be granted	1-2000-03244	to be granted	
Pakistan	32/97	to be granted	257/2000	to be granted	1076/2000	applied for	
Thailand	35088	to be granted	056346	to be granted	061747	to be granted	
Tunisia	97013	to be granted	00059	to be granted	00 224	to be granted	
Taiwan	86100557	oranted	89107356	to be granted	00.224	to be granted	
Hong Kong	00100337	granteu	02100270.9	to be granted	1106388.6	to be granted	
South Africa	0078/97	granted	2001/7672	applied for	1100300.0	to be granted	
Australia	13865/97	granted	31806/00	to be granted			
Canada	2214373	granted	2368020				
Canada China	2214373		00805477.9	to be granted			
Denmark	1007/97	to be granted applied for	00005477.9	to be granted			
Japan	525764/1997	granted	606549/2000	to be granted	540298/2001	to be granted	
			000049/2000	to be granted	540296/2001	to be granted	
Sri Lanka	11266 977070	to be granted	000507	99761 9979			
Mexico		to be granted	009597	to be granted			
New Zealand	325367	granted					
African Intellectual Property Or		granted	1200100241	to be granted			
Poland	322305	to be granted	P-3505689	to be granted			
Turkey	57385/97	to be granted	2798/21	applied for			
Trinidad	970112	granted		applied for			
United States	08/913412	granted	09/937338	to be granted		applied for	
Vietnam	S19970896	granted		90.50 993		S V N N	
European Patent Convention	97900274.8	granted	00909523.3	to be granted	00977677.4	to be granted	
Angola	98109477.6	to be granted			1209	to be granted	
Nigeria					477/2000	granted	
West Bank					58	to be granted	
GAZA					54	granted	
Patent Coorporation Treaty	GB97/00021	dormant	GB00/00942	to be granted	GB00/04432	Query	











A Challenge to High-rate Industrial Formation of Methane Hydrate and Continuous Dehydration of Gas Hydrate Slurry for Transportation and Storage System with Gas Hydrates

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¹Takasago R&D Center, Mitsubishi Heavy Industries Ltd.;

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 ³Tokyo Gas Co. Ltd.; ⁴National Institute of Advanced Industrial Science and Technology; ⁵Hokkaido University; ⁶Technology Research Center, Japan National Oil Corporation

ABSTRACT

The natural gas has been focused as a countermeasure of the global warming. In order to develop marginal natural gas field in South East Asia, the technologies which supply with natural gas at low cost are trying to be developed in these days.

As necessities of natural gas transportation with gas hydrates (GH), we are investigating various technologies, such as basic properties, optimization of formation conditions, dehydration of GH slurries, and behavior of GH loaded. In this paper, we introduce experimental results of synthetic GH formation and dehydration of GH slurry for industrial use.

The GH formation is supposed to be a considerable part in the total cost of GH transportation chain. It is necessary to minimize the GH producing reactor by enlarging the contacting area between water and gas in order to reduce the capital cost of the GH production process. In this study we examined the water spray method for effective GH formation. Temperature, pressure and water droplet size were selected as parameters.

Formation rate was strongly accelerated by cooling. The rate was also accelerated pressurization. From these experimental results, it was suggested that formation rate simply depended on temperature difference from the corresponding equilibrium point. It was also suggested that kinetic effect of salts was stronger than thermodynamic one. Hydrate formation was apparently decelerated by synthetic standard seawater whereas equilibrium lines were not obviously affected under the conditions.

The water content in GH has an effect on the cost of GH transportation process. It is necessary to dehydrate GH slurry effectively in order to reduce the capital and running cost of the GH production process. In this study we employed the centrifugal filtration and screw press methods to continuous dehydration of GH slurry. We used GH slurry of alternative freon gas because it is easy to be produced and handled.

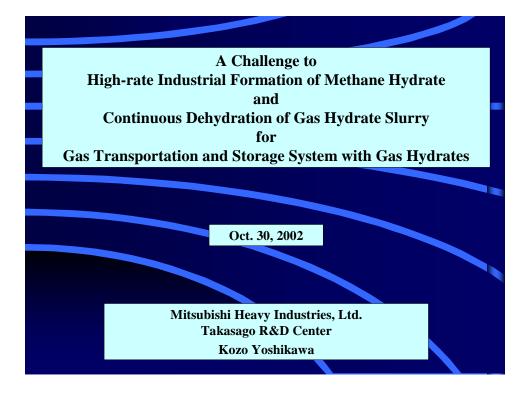
The main results of formation rate and dehydration are briefly summarized below,

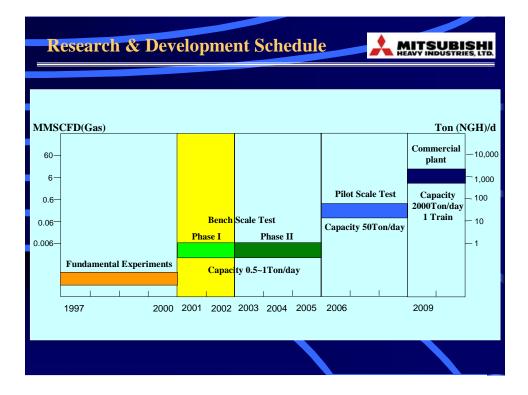
- 1) Temperature difference between the equilibrium point and operation condition is one of the obvious driving forces to promote the GH production rates.
- 2) Production rate also depends on the contacting area between water and natural gas.
- 3) Optimization of the droplet size and water flow rate is required for acceleration of GH production.
- 4) Salts decelerate formation, more than thermodynamic inhibition.
- 5) Both centrifugal filtration and screw press methods are able to apply to the dehydration of GH slurry.
- 6) The water content of GH after dehydration used by centrifugal filtration method becomes 30 \sim 40wt% from initial 90wt%.

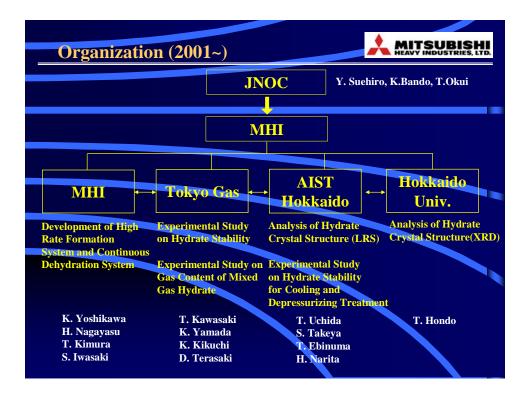
- 7) The water content of GH after dehydration used by screw press method becomes $20 \sim 30$ wt% from initial 90wt%.
- 8) The screw press method is superior to the centrifugal filtration method for the dehydration of GH slurry.
- 9) To contact with natural gas to the dehydrated GH, we got 10wt% water content GH.

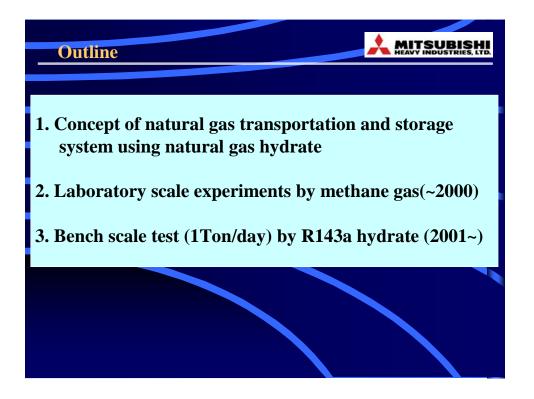
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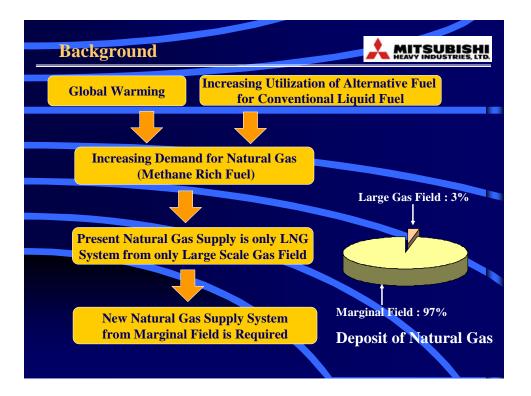
- S. Iwasaki, T. Kimura, K. Yoshikawa, H. Nagayasu: Proc. of 4th Int. Conf. on Gas Hydrates, Yokohama, May 19-23, Japan, 978-981, (2002)
- (2) T. kimura, S. Iwasaki, K. Yoshikawa, H. Nagayasu: Proc. of 4th Int. Conf. on Gas Hydrates, Yokohama, May 19-23, Japan, 19-23, 1003-1006, (2002)
- (3) K. Miyata, T. Okui, H. Hirayama, M. Ihara, K. Yoshikawa, H. Nagayasu, S. Iwasaki, T. Kimura, T. Kawasaki, K. Kikuchi and D. Terasaki: Proc. of 4th Int. Conf. on Gas Hydrates, Yokohama, May 19-23, Japan, 19-23, 1031-1035, (2002)

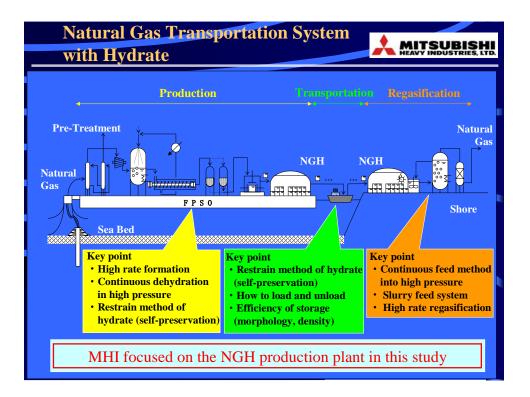


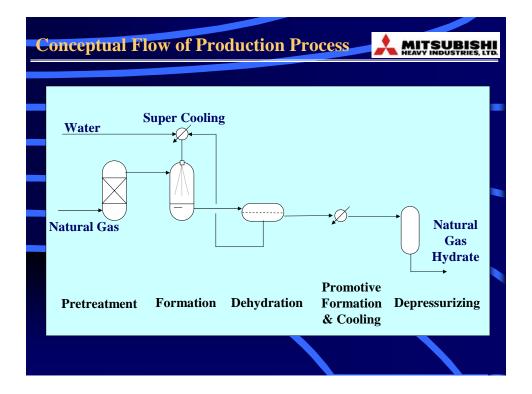


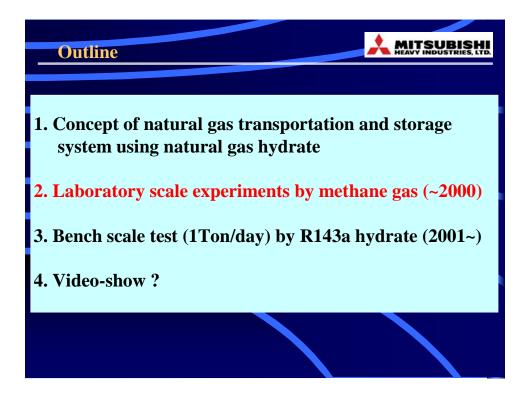


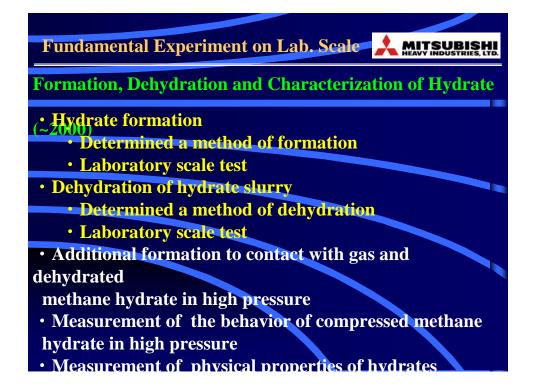






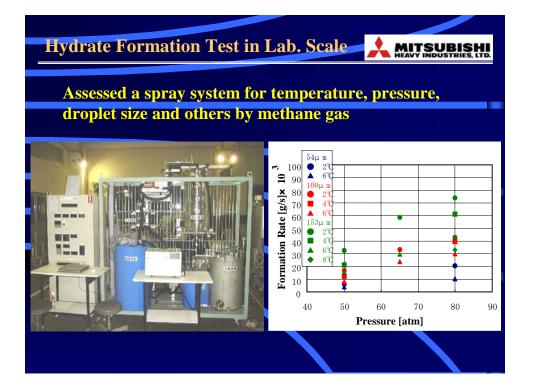


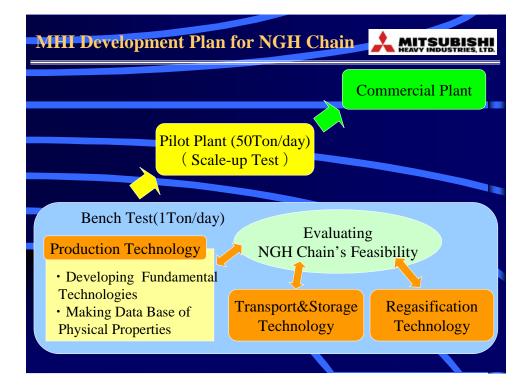






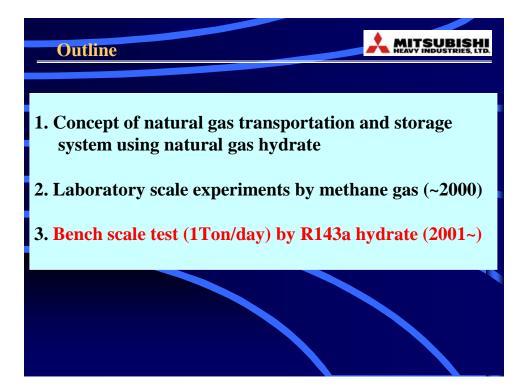
System	Fuel Gas Hydrate Water Circulation	Gas Circulation Fuel Gas Water Circulation	Fuel Gas Hydrate
Туре	Spraying Type	Bubbling Type	Mixing Type
Power	0	0	Δ
Simplification	0	Δ	Δ
Scale Up	Ø	0	Δ

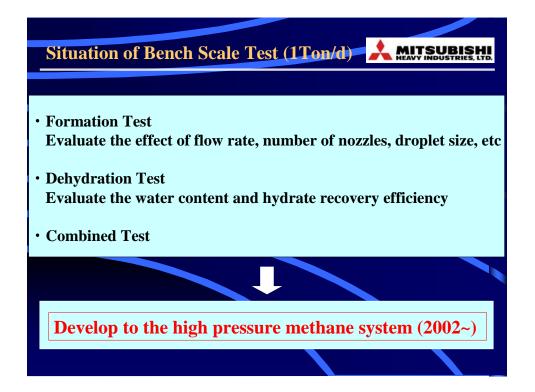


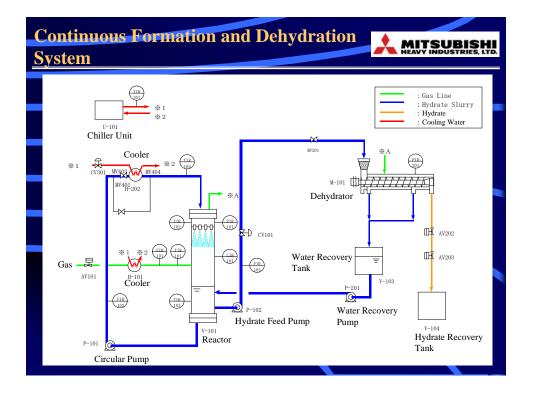


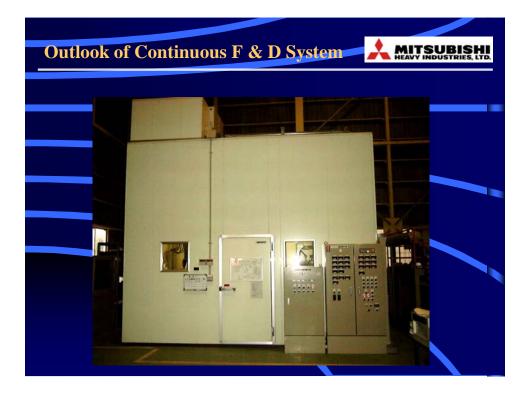
_	Type of Dehydrator									
	No.	Туре		Continuous Operation	Low Density	Installation in High Pressure	Evaluation			
	1	Centrifuge Fi	lter	0	0	0	0			
	2	Screw Press		0	0	0	0			
	3	Decanter		0	\bigtriangleup	0	Δ			
	4	Belt Press		0	0	×	×			
	5	Filter Press		×	0	×	×			



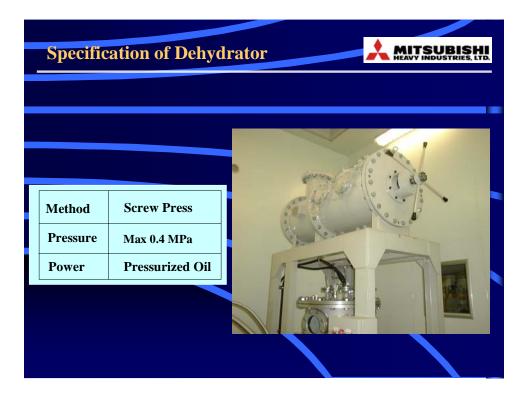


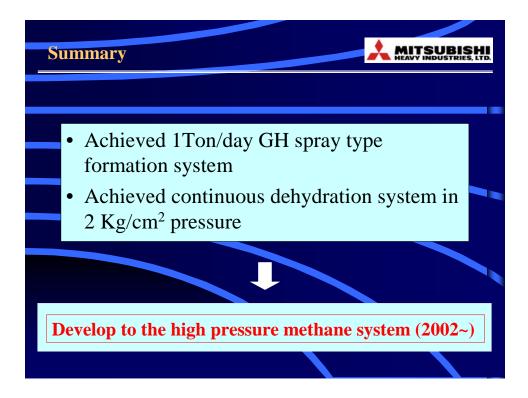


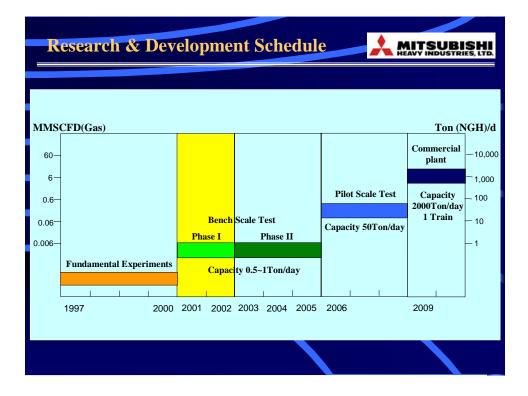


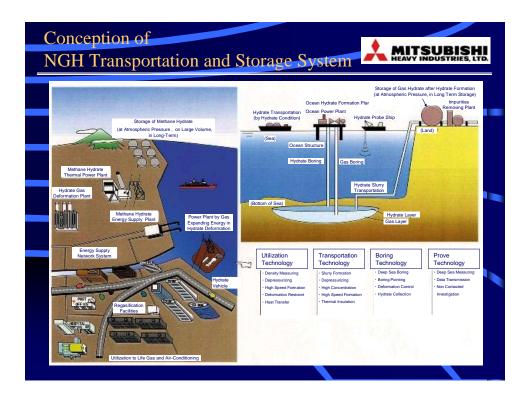


Specif	ication of F	ormation I	
	Bench Scale	Lab. Scale	
Gas	R143a	CH ₄	
Size	1m ³ φ 800× 2000H	4300cm ³ φ 100× 550H	
Flow rate	0.3~1.8m ³ /h	Max 0.06 m ³ /h	
Droplet	0.15~1.1mmø	50~150µ mφ	
Pressure	Max 0.4 MPa	Max 10 MPa	
Formation Rate	Max 1.0 ton/day	7 Kg/day	









"Natural Gas Transportation System using Gas Hydrate Pellets" October 30, 2002 Washington Plaza Hotel, Washington DC

Hajime Kanda NGH (Natural Gas Hydrate) Project Department Mitsui Engineering & Shipbuilding Co., Ltd.

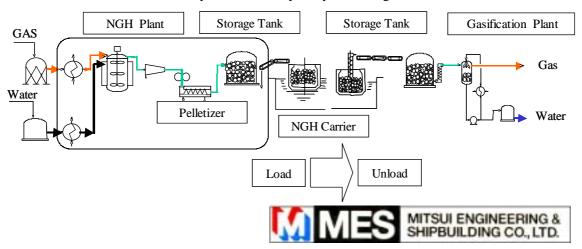
In accordance with the future energy perspectives by several sources such as IEA, the world demand of natural gas in 2030 is likely to be twice more than that in 2000 mainly because of both economic growth of developing countries and international efforts to cut greenhouse gas emissions.

On the other hand it is well known that Natural gas hydrate (NGH) contains large amount of natural gas about 170 times (in case of pure methane) as much as its volume and it is easy to be stored and transported safely at about minus 15 degree C under the atmospheric pressure due to so called self-preservation effect. As a result, specifications of facilities including production plants are expected to be simpler and total cost of gas transport is lower in comparison with Liquefied Natural Gas (LNG) case.

Focusing on these advantages of NGH properties Mitsui Engineering & Shipbuilding Co., Ltd. is working on the comprehensive NGH technology development to complete the gas supply system, such as NGH generation, dewatering, pelletizing, storage, sea transportation, loading/unloading and gasification. In particular Mitsui is concentrating the NGH pellet system, which is superior in many points including high filling ratio in the ship hold, good fluidity and enhanced self-preservation effect, and that is one of the best solutions to make NGH transport more feasible.

Recently Mitsui has joined in three Japanese governmental researches on NGH transportation which are financially supported by three organizations of Japanese ministries, Corporation for Advanced Transport and Technology (CATT), New Energy and Industrial Technology Department Organization (NEDO) and Japan National Oil Corporation (JNOC) respectively. Taking this opportunity Mitsui has started to construct a demonstration plant in its Chiba Works in Japan with production rate of 600kg NGH per day. The plant is scheduled to start operation in 1st quarter 2003.

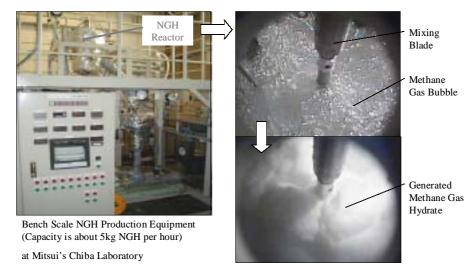
In this presentation the presenter shows advantages of NGH pellet system and how Mitsui's research and development on NGH are promoted through current activities.



Mitsui's Concept on Gas Transport System using NGH Pellets

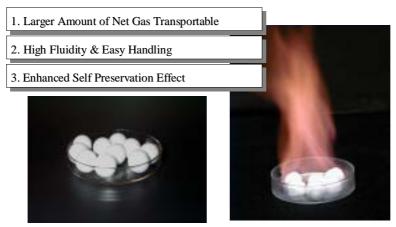
"Mitsui's NGH Production Technology"

Mitsui has successfully achieved in 2000 to generate NGH with higher speed by means of "Mixing and Bubbling Method". Followings are the photographs showing a bench scale NGH production facility installed at Mitsui's Chiba Laboratory in Japan. The left photograph shows the whole view of facility which has the production capacity of 5kg NGH per hour. The right photographs are taken by a video camera set on the top side of the reactor observing inside of the reactor. Temperature is set at about three or five degree C and pressure is about 5MPaG. After starting operation of facility, white and snowy NGH is rapidly generated in the reactor.



"Advantage of NGH Pelletizing Technology"

After NGH is generated in the reactor, it is generally dewatered, super-cooled and depressurized to be powdery particles. However such powdery NGH is porous, and filling ratio, which is how much NGH is contained in the given space, is more or less 0.4. To solve this problem and make NGH transport system more economical, Mitsui is researching and developing NGH pellet system, in which powdery NGH is pressurized to be NGH pellets as shown in following photographs. Each pellet is typically sphere shape in multi size. After pelletized, filling ratio is expected to increase up to over 0.7. In addition, pelletized NGH is expected to be quite fluid to handle and the self-preservation effect enhanced.



20mm dia.NGH Pellets manufactured by Mitsui

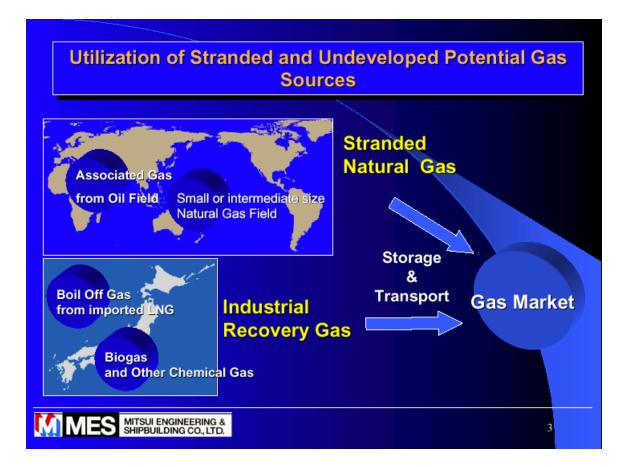
Ice(NGH pellets) to fire

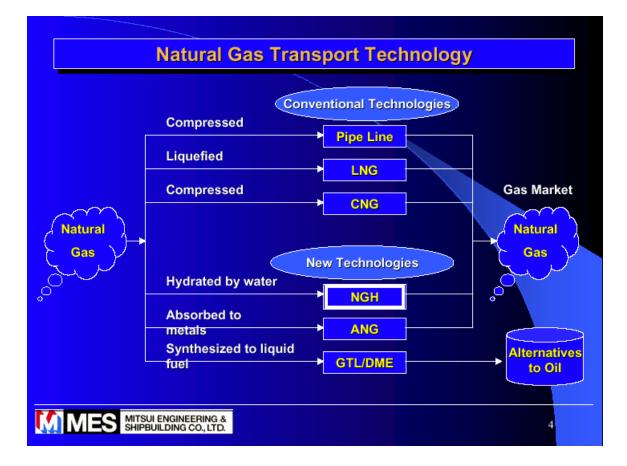
The Second Workshop of the International Committee on Gas Hydrates SESSION V

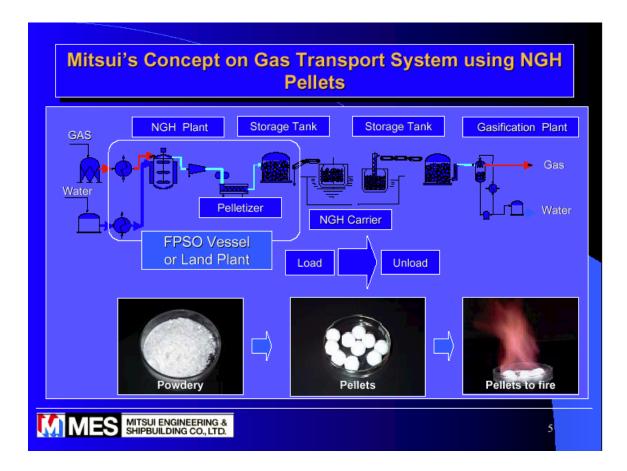
"Natural Gas Transportation System using Gas Hydrate Pellets"

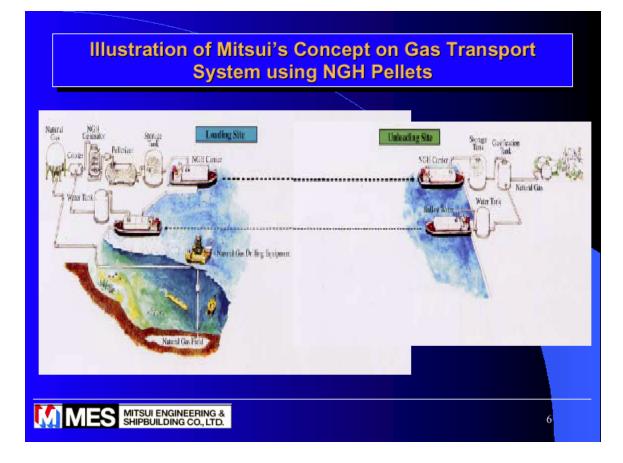
October 30, 2002 Washington Plaza Hotel, Washington DC HAJIME KANDA Natural Gas Hydrate Project Department MITSUI ENGINEERING & SHIPBUILDING CO., LTD.

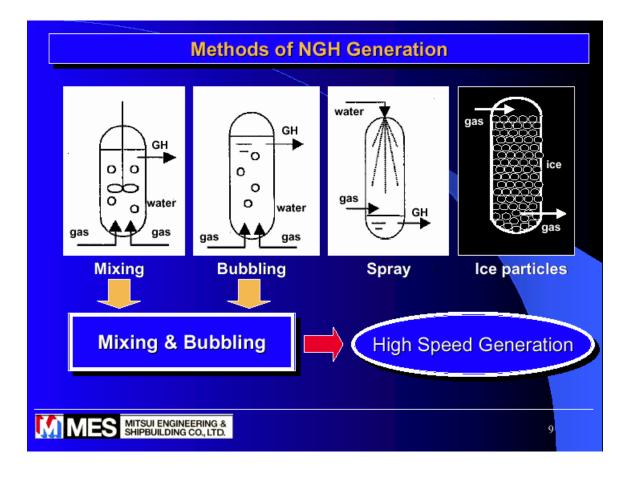
MES MITSUI ENGINEERING & SHIPBUILDING CO., LTD.



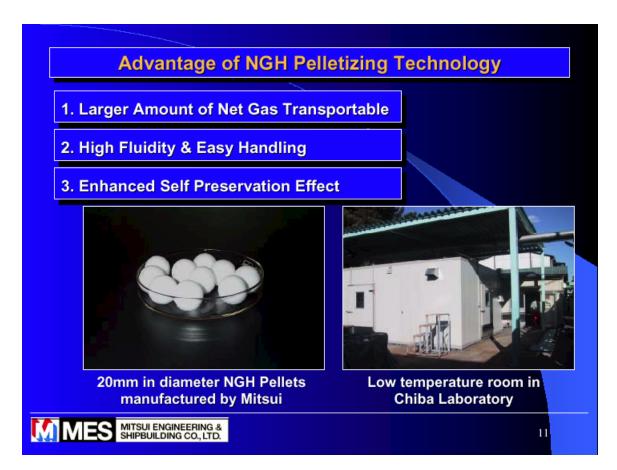


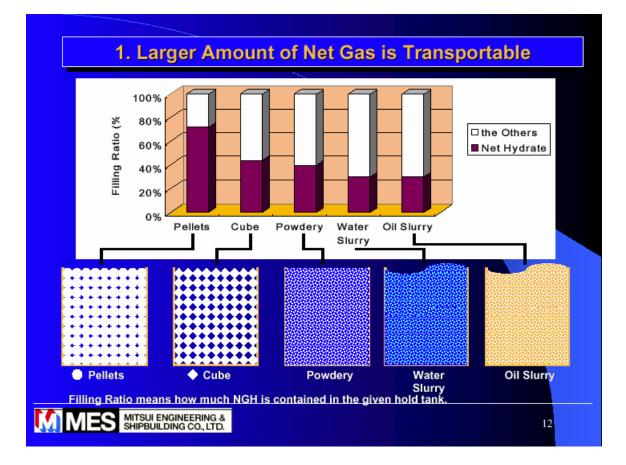


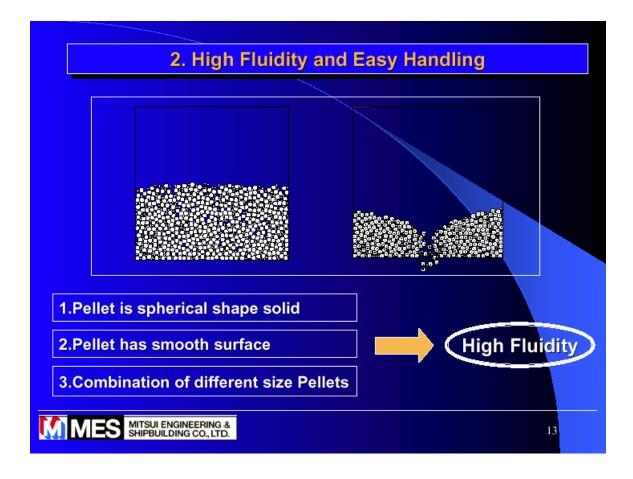


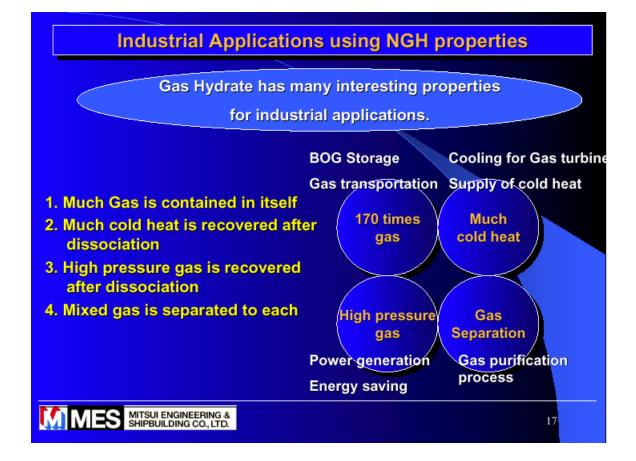


High Speed NGH Production Technology NGH Mixing Reactor Blade Methane Gas Bubble Generated Methane Gas Hydrate **Bench Scale NGH Production Equipment** (Capacity is about 5kg NGH per hour) in Mitsui's Chiba Laboratory MITSUI ENGINEERING & SHIPBUILDING CO., LTD. 10

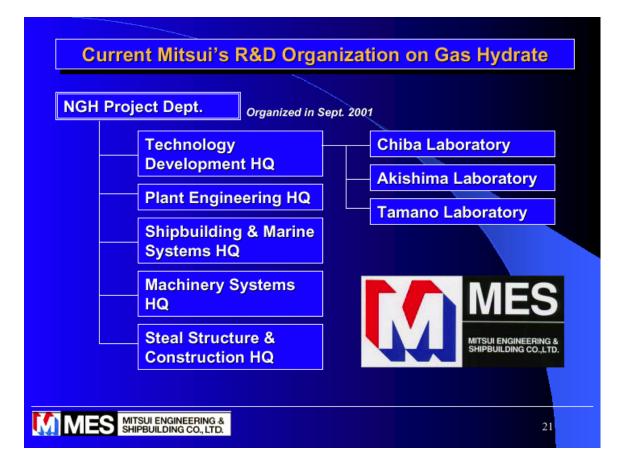














Research on Use of Gas Hydrate for Natural Gas Transportation

Y. Nakajima¹⁾, H. Shirota¹⁾, S. Ota¹⁾, and T. Takaoki²⁾
1) National Maritime Research Institute
6-38-1 Shinkawa, Mitaka, Tokyo, 181-0004, Japan
2) Mitsui Engineering and Shipbuilding Co., Ltd.
5-6-4 Tsukiji, Chuo-ku, Tokyo, 104-8439, Japan

Introduction

A research project on natural gas hydrate (NGH) transportation system has been conducted since the fiscal year of 2001 by the cooperation of Mitsui Engineering and Shipbuilding Co., Ltd. (MES), National Maritime Research Institute (NMRI) and Osaka University, under the financial support by the Corporation for Advanced Transport & Technology. In this system, natural gas hydrate is synthesized, using natural gas produced from gas fields, and transported to consuming countries by NGH carriers. Our feasibility study suggests that NGH transportation system would be feasible as the means for carrying natural gas from small or middle-scale gas fields in Southeast Asia to Japan although LNG transportation from those fields to Japan is not feasible due to the huge cost of LNG production plant. Compared with LNG transportation system, NGH transportation system would have advantage of decrease in initial cost for the production plant while it has disadvantage of high shipping cost. One of the important subjects of the research on NGH transportation system is control of dissociation properties of NGH, as well as improvement of NGH production efficiency, which is a major subject of R & D by MES. Thus, NMRI has been investigating the dissociation properties, i.e., self-preservation effect of NGH as bulk cargo on ships.

In this report, we describe the outline of the main topics in the research project: 1) NGH processing for shipment, 2) design of an NGH carrier and cargo-handling systems and 3) evaluation of the self-preservation effect of NGH pellets. In this project, we have used methane hydrate instead of NGH.

NGH processing for shipment

We prepare methane hydrate by bubbling method, in which methane gas is injected into a reactor filled with water to form methane hydrate on the surface of methane gas bubbles. After removing of the residual water, methane hydrate powder is taken out. Then, we pelletize the methane hydrate powder to obtain methane hydrate pellets.

We found that methane hydrate pellets would have the advantages of not only easy cargo-handling but also prevention of dissociation by casting of methane hydrate powders into the form of pellets. It is supposed that dissociation of methane hydrate pellets is slower than that of methane hydrate powders. In other words, the self-preservation effect of methane hydrate is expected to be enhanced by pelletization. The appearances of methane hydrate pellets are shown in Fig. 1.



Fig. 1 Appearances of methane hydrate pellets

In addition, we are applying combination of large and small sized pellets to improve the filling efficiency, which can be represented by the amount of gas per unit volume of cargo holds.

Design of NGH Carrier and Cargo-handling Systems

An NGH Carrier would be a double-hull bulk carrier with cargo holds insulated from the inner hull. An example of sectional area of a preliminarily designed NGH carrier is illustrated in Fig. 2. The conceptual design of an NGH carrier depends on several factors such as gas field, minimum water depth of ports of loading and discharging, voyage route, cargo quantity, etc.

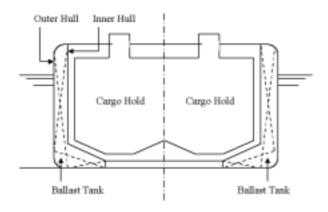


Fig. 2 Preliminary design of NGH carrier

Furthermore, cargo-handling systems should be developed. As loading systems, slurry, belt conveyor and pneumatic system are expected to be applicable. As discharging systems, slurry, grabbing and re-gasification are expected. However, each method has some advantages and disadvantages to apply to NGH transportation, and are under investigation by MES.

Evaluation of Self-preservation Effect

Self-preservation effect is an important feature of methane hydrate for evaluation of feasibility and safety analysis of NGH transportation system. Then, we measured the dissociation rate of methane hydrate pellets at several temperatures below 273K. The dissociation curves of methane hydrate pellets measured through the preliminary experiments are shown in Fig. 3.

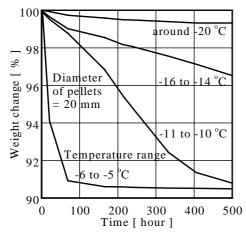


Fig. 3 Dissociation curves of methane hydrate pellets

The methane hydrate pellets dissociated at 253K slowly enough for two-week voyage while those almost completed the dissociation at 268K by 4 days passed. The samples were made by MES through the research on mass-production of NGH and the properties of samples will change in future.

We are investigating the detailed features of the self-preservation effect of methane hydrate pellets by experiments varying ambient conditions. Furthermore, we are investigating the dissociation properties of methane hydrate pellets under compressed condition, which represents the conditions of NGH pellets in cargo holds on ships taking into account acceleration resulted from ship motion in waves.

Summary

The outline of main topics in our research project on NGH transportation system is described. We found some features of methane hydrate for development of NGH transportation as follows:

1) NGH processing for shipment

Pelletization of methane hydrate improves not only cargo-handling but also self-preservation effect;

- Design of NGH carrier and cargo handling systems An NGH Carrier would be designed as a double-hull bulk carrier with insulated cargo holds; and
- 3) Evaluation of self-preservation effect

By measuring the dissociation rate of methane hydrate pellets at several temperatures, methane hydrate pellets dissociated at 253K slowly enough for two-week voyage.

Acknowledgement

We highly appreciate all members in the research projects for their contribution and other people related to this research, in particular to the Corporation for Advanced Transport & Technology for its financial support.

Research on Use of Gas Hydrate for Natural Gas Transportation

Y. Nakajima, H. Shirota, S. Ota National Maritime Research Institute

T. Takaoki

Mitsui Engineering and Shipbuilding Co., Ltd.

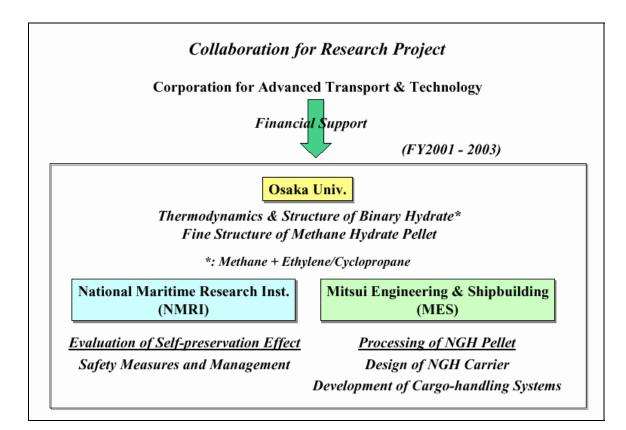
AGENDA

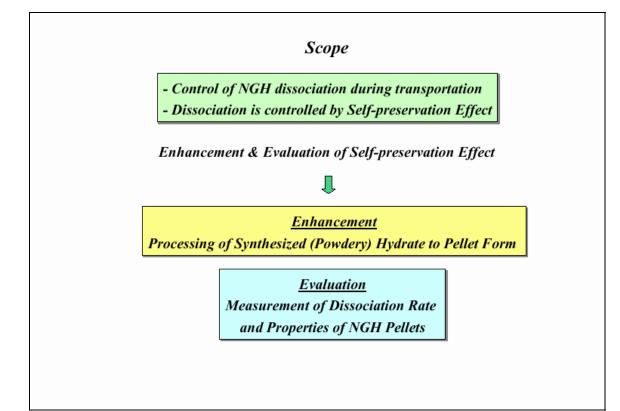
- Introduction
 - Scope & Overview
- NGH Processing for Shipment
 - Synthesis
 - Pelletization
 - NGH Carrier
 - Cargo-handling Systems
- Evaluation of Self-preservation Effect
 - Measurement of Dissociation Rate
 - Properties of Self-preserved Hydrate Pellets
- Summary

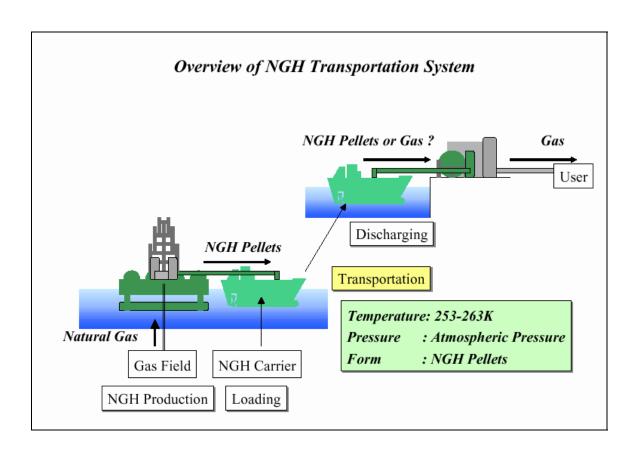
INTRODUCTION

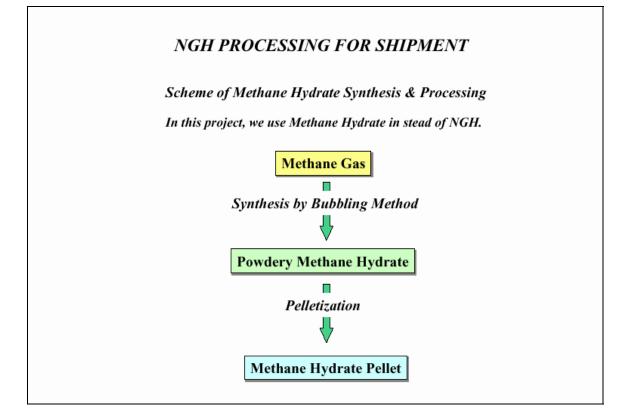
Application of Natural Gas Hydrate (NGH) to Natural Gas Transportation

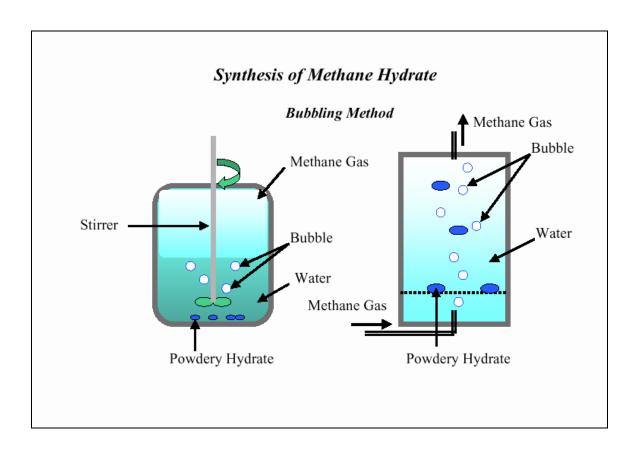
Proposed by Gudmundsson et al (1996)

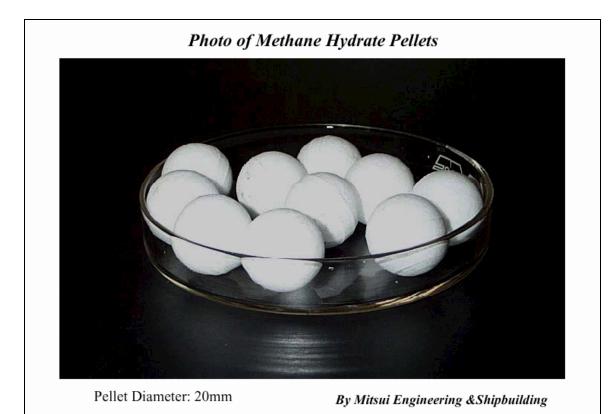




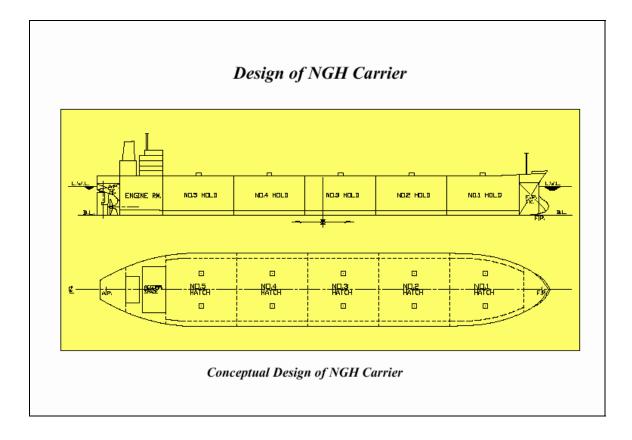


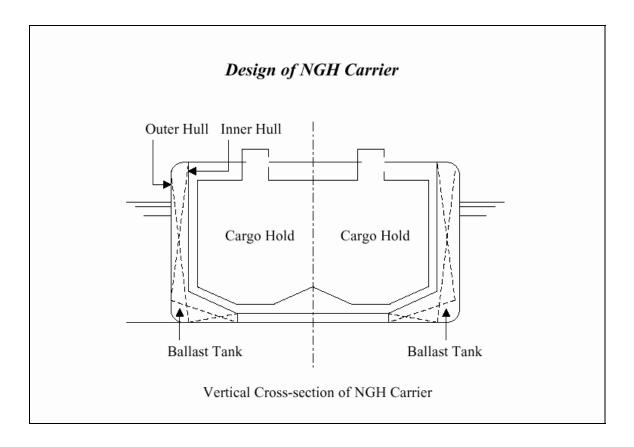


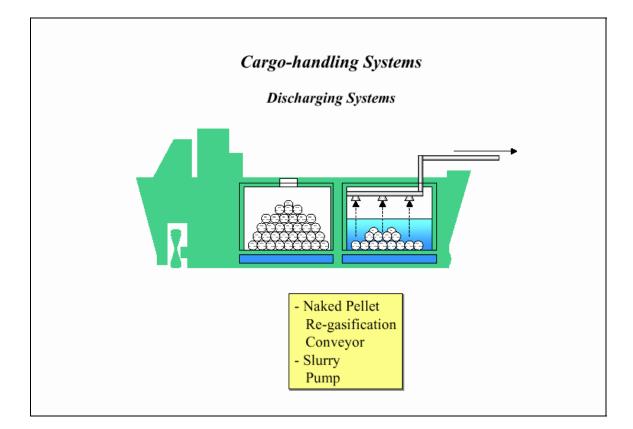


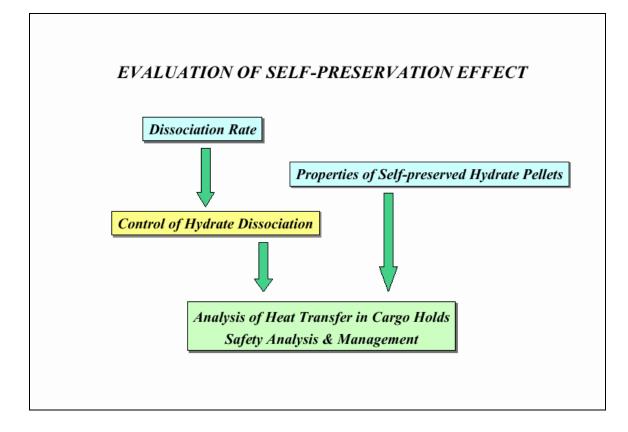


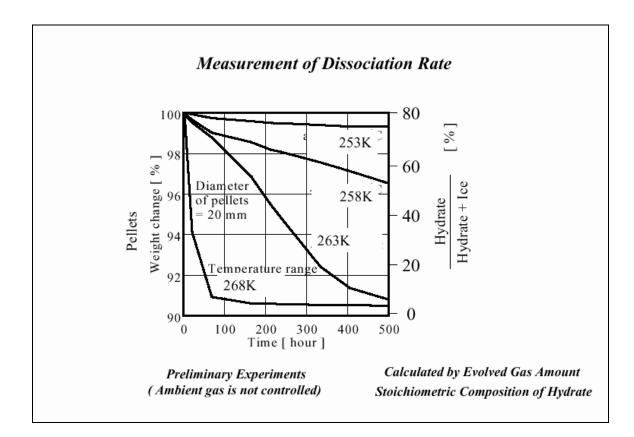
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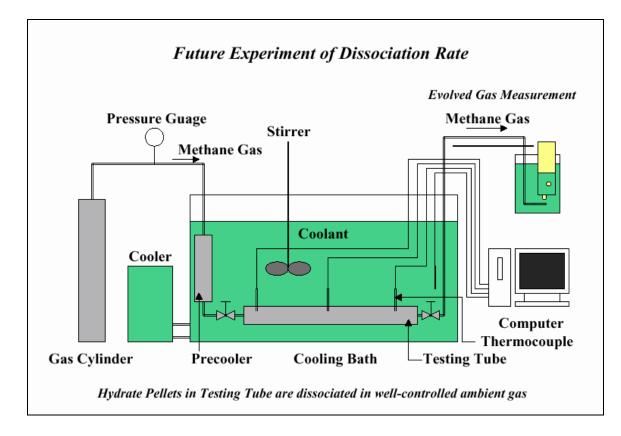


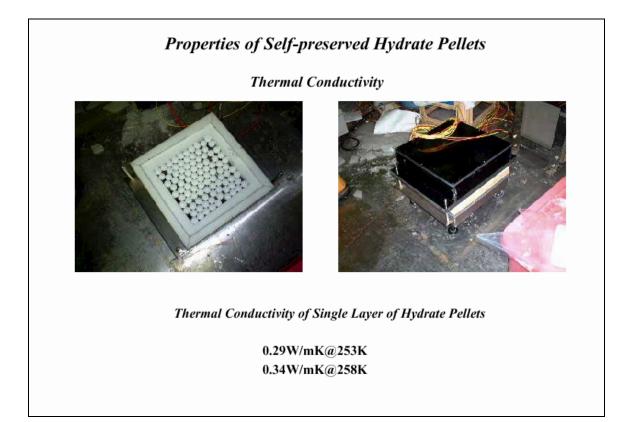


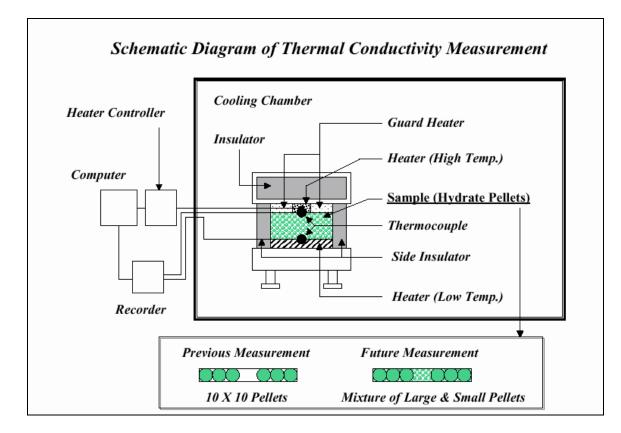


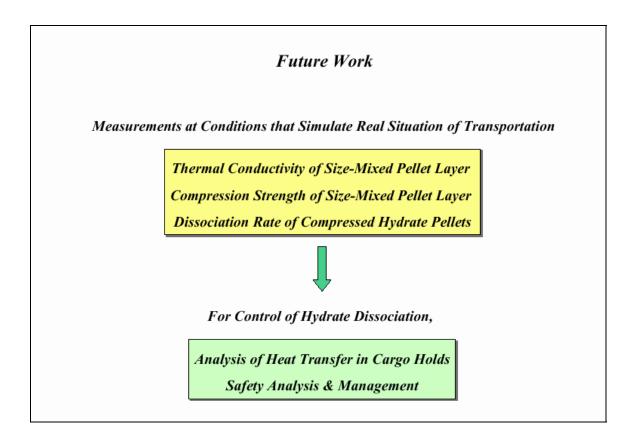


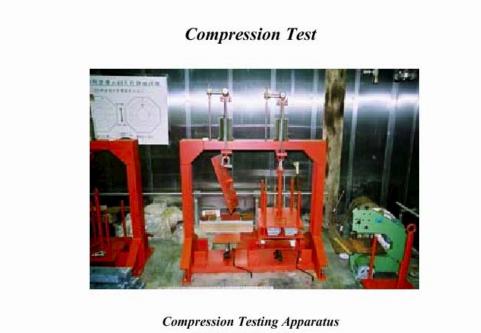












(Static Loading Test)

SUMMARY

We are investigating enhancement and evaluation of self-preservation effect of methanehydrate for a research of NGH Transportation System.

1) NGH processing for shipment Pelletization improved self-preservation effect of methane hydrate.

2) Evaluation of self-preservation effect Measurement of dissociation rate at several temperatures showed methane hydrate pellets dissociated at 253K slowly enough for two-week voyage

ACKNOWLEDGEMENT

We appreciate all members in the research projects for their contribution and other people related to this research, in particular to the Corporation for Advanced Transport & Technology for its financial support.

"JNOC's Research Projects for Natural Gas Transportation with Gas Hydrates"

Toshiharu Okui

Japan National Oil Corporation

ABSTRACT

There are many middle and small gas fields in Asian countries but those fields are considered difficult to be developed by conventional techniques, such as LNG and pipelines, because of the balance of its gas amount and initial cost of those facilities. In future, when all large gas fields are consumed, more economical technology to develop those many smaller gas fields will be essential. Japan has very small amount of domestic oil and gas resources; therefore, it is important to have some options to import energy resources.

Natural Gas Hydrates (NGH) has drawn much attention as one of the new economical gas transportation methods these days. NGH contains 170 times as much gas as its volume under milder conditions, such as at much higher temperature than LNG and lower temperature than pressure cylinders. Therefore, initial cost of NGH process is estimated lower than LNG. There are many reports about basic properties of gas hydrates and some reports about the cost estimation of NGH chain but almost no engineering data in industrial scale.

Japan National Oil Corporation (JNOC) has started research programs to evaluate industrial efficiency of NGH as a gas transportation medium in 1999 with some Japanese colleagues. First, a special attention was paid to collect engineering data of fast continuous production of hydrates. As a result, we found many difficulties to form large amount of hydrate in a big facility, but some of them were successfully overcome. Knowledge of basic properties of hydrates was often very helpful to solve the problems.

Finally other companies joined us and now the program is basically composed of three parts, production, shipping, and gasification. From now, more detailed cost estimation from experimental data and technical developments for reducing operation cost are scheduled.

30 October 2002

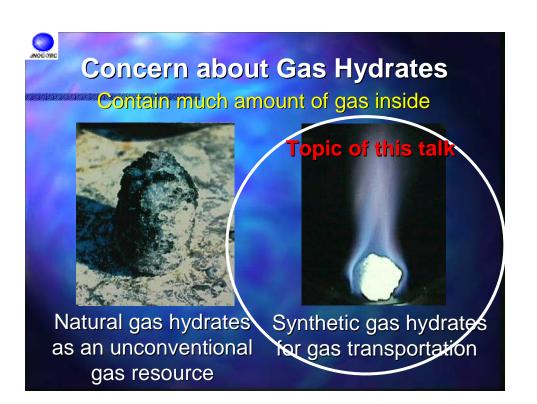
JNOC's Research Projects for Natural Gas Transportation with Gas Hydrates

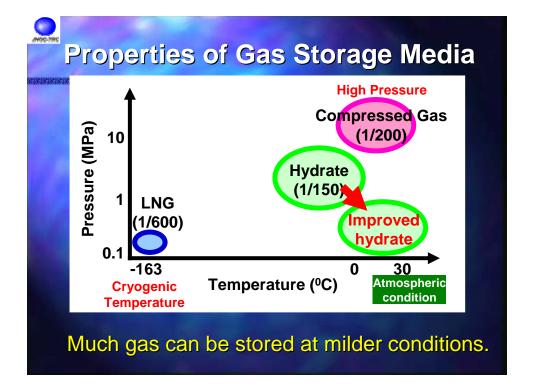
Toshiharu Okui

Japan National Oil Corporation Technology Research Center

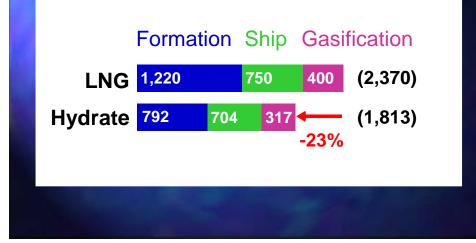
Outline

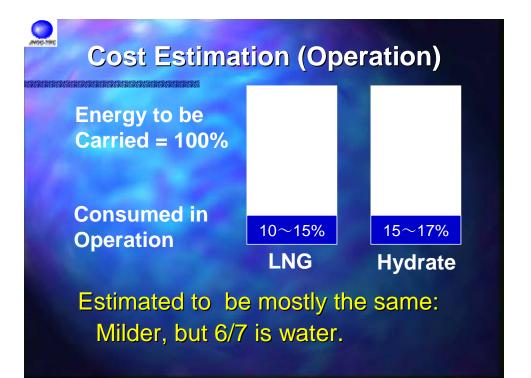
- Properties for Gas Transportation
- Cost Estimations
- Targets
- Research Projects
 Concept and Organization
 Contents
 Subjects

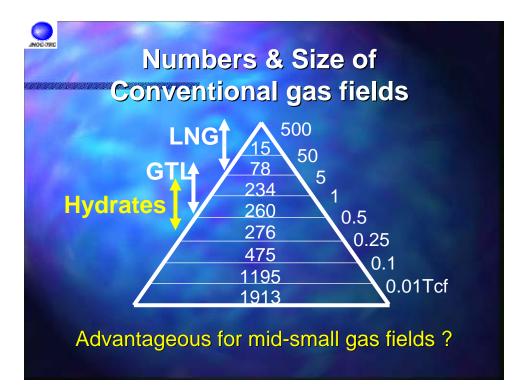


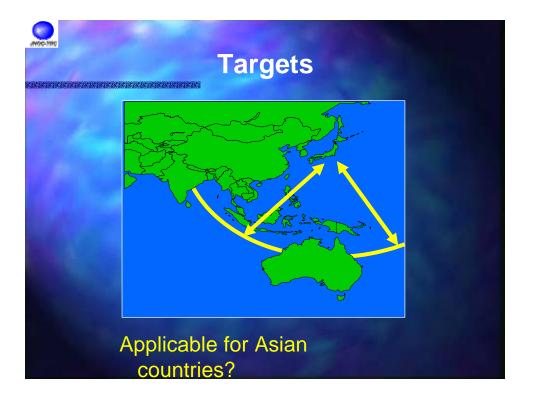


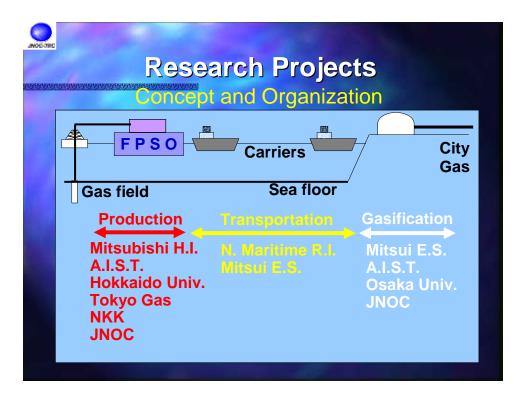
Cost Estimation (Initial) (Gudmundsson, 1996) (US\$, Condition : 400MMscfd, 6500km)

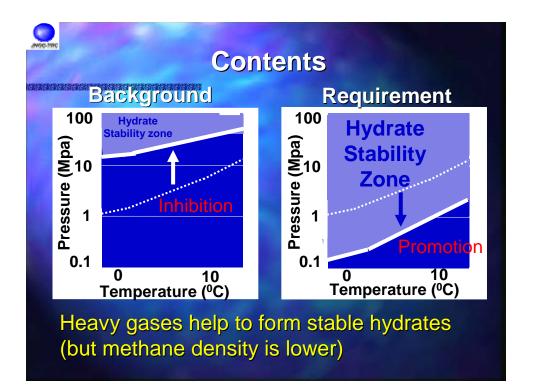


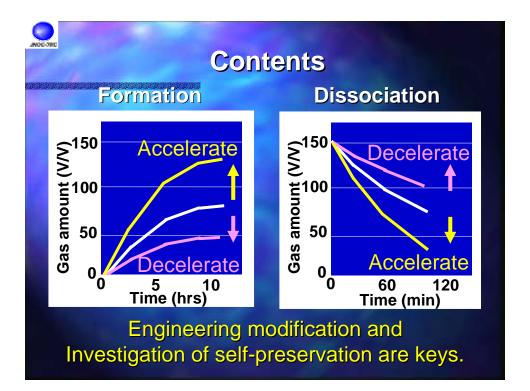












Subjects Points of economic evaluation				
	Advantage	Disadvantage		
Pipeline	Easy	Distance		
LNG	Density	Low Temp.		
GTL	Liquid	Reaction		
Hydrate	(Middle)	No Examples		
		evaluation for ion is required		

SESSION VI

International Interdisciplinary Scientific Network

Chairman: Mr. Art Johnson Hydrate Energy International Kenner, LA

Rapporteur: Dr. Michael Max Marine Desalination Systems, L.L.C. Washington, DC 2nd International Workshop on Methane Hydrate R&D Washington Plaza Hotel - Washington, D.C. October 29-31, 2002

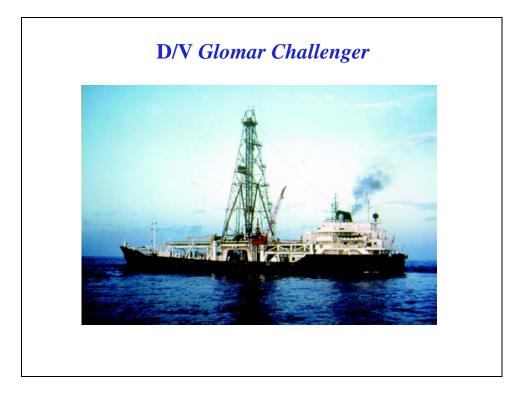
"ODP Coring Equipment and Procedures for Studying Methane Hydrate on Leg 204 and a Proposal for Future Hydrate Research"

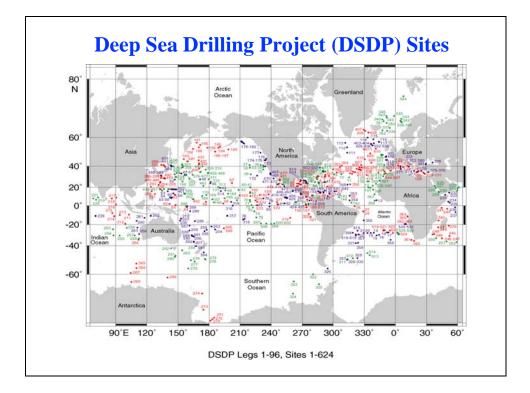
Dr. Frank R. Rack, Joint Oceanographic Institutions 1755 Massachusetts Ave., NW; Suite 700; Washington, D.C. 20036-2102 Tel: (202) 232-3900, ext. 216; Fax: (202) 462-8754 Email: frack@joiscience.org http://www.joiscience.org

Achievements in scientific ocean drilling have set the stage for understanding the complex linkages among the different parts of the dynamic Earth system.

"The Deep Sea Drilling Project (DSDP:1968-1983) validated the theory of plate tectonics, began to develop a high-resolution chronology associated with study of ocean circulation changes, and carried out preliminary exploration of all of the major ocean basins except the high Arctic.

The Ocean Drilling Program (ODP: 1985-2003), capitalizing on DSDP's momentum, probed deeper into the ocean crust to study its architecture, analyzed convergent margin tectonics and associated fluid flow, and examined the genesis and evolution of oceanic plateaus and volcanic continental margins. ODP has also greatly extended our knowledge of long- and short-term climate change." from "Earth, Oceans and Life" (2001) IODP Initial Science Plan, 2003-2013

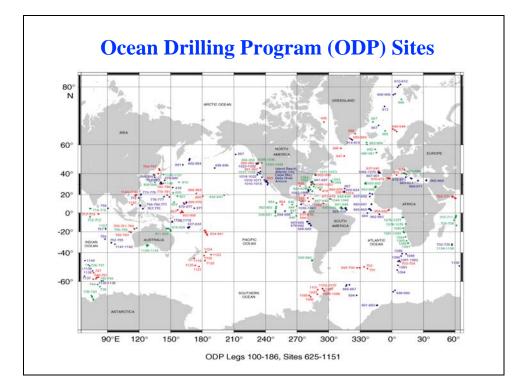


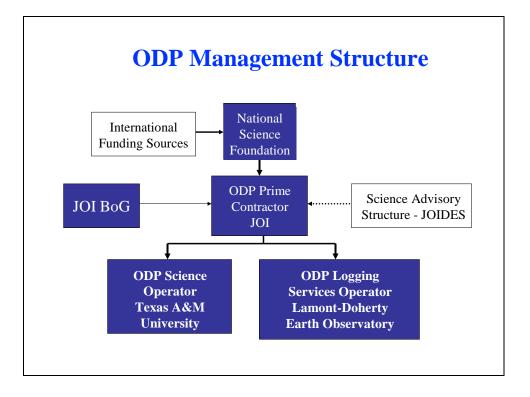


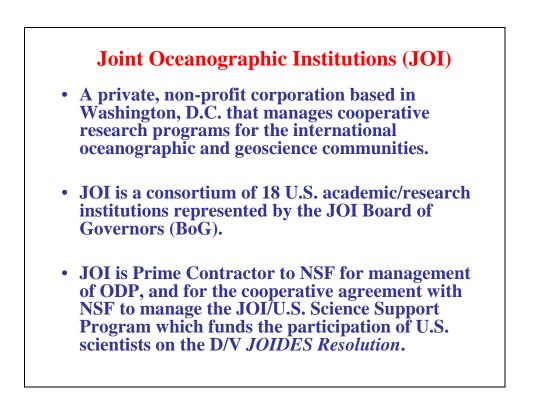
D/V JOIDES Resolution



The JOIDES *Resolution* is a uniquely outfitted dynamicallypositioned drill ship, that has a seven-story laboratory complex onboard. This vessel has been contracted for the Ocean Drilling Program (ODP) since 1985 to conduct worldwide scientific coring operations.



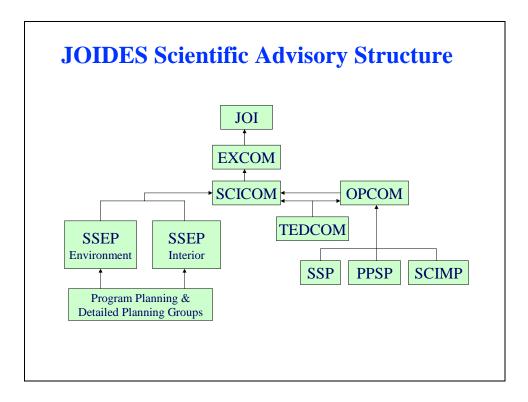




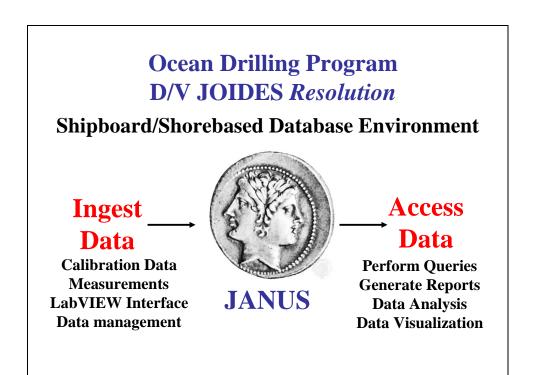
JOI Board of Governors (BoG)

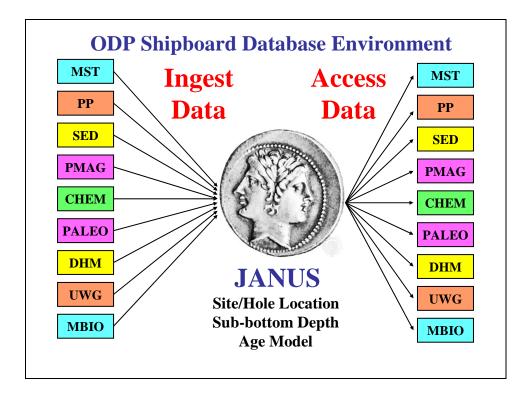
Chair: Robert Detrick

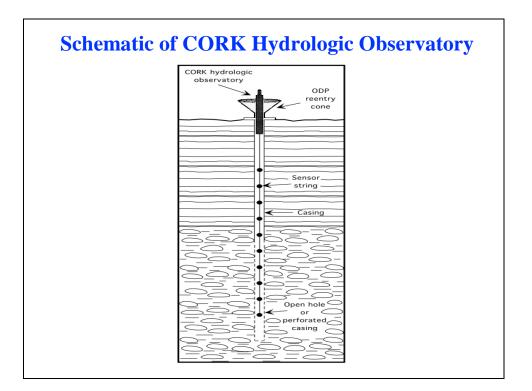
- University of California, Santa Cruz Department of Earth Sciences
- University of California, San Diego Scripp's Institution of Oceanography
- University of Florida College of Liberal Arts and Sciences
- Florida State University
- University of South Florida *new
- University of Hawaii School of Ocean and Earth Sciences and Technology
- Lamont Doherty Earth Observatory Columbia University
- University of Miami Rosenstiel School of Marine and Atmospheric Sciences
- University of Michigan College of Literature, Science, and the Arts
- Oregon State University College of Oceanic and Atmospheric Sciences
- Pennsylvania State University *new
- University of Rhode Island Graduate School of Oceanography
- Rutgers, The State University of New Jersey Institute of Marine and Coastal Sciences
- Stanford University
- Texas A& M University College of Geosciences and Maritime Studies
- University of Texas at Austin Institute of Geophysics
- University of Washington
- Woods Hole Oceanographic Institution

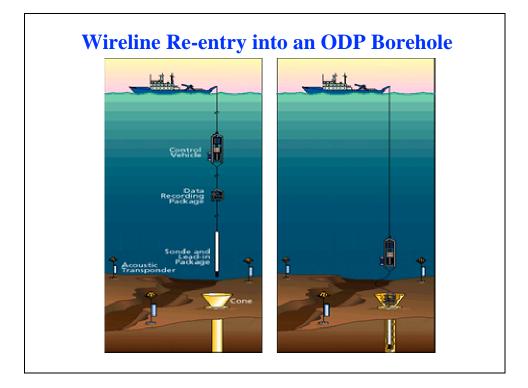


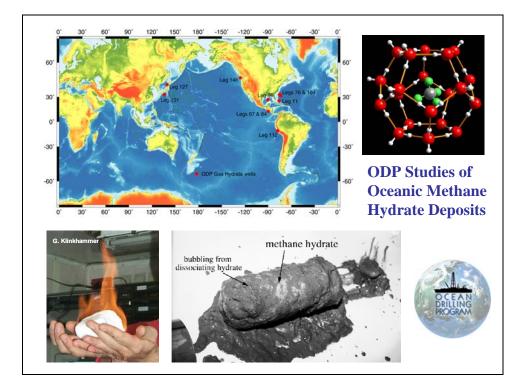












ODP Gas Hydrate Research Accomplishments

- 1970 First BSR Drilled, Leg 11, Blake Ridge
- 1979 First Hydrate Core Recovered, Leg 67, Guatemala
- 1980 First Use of the PCB, Leg 76, Blake Ridge
- 1982 1.5 m-long Massive Hydrate, Leg 84, Guatemala
- 1983 Microbes & Hydrates, Leg 96, Gulf of Mexico
- 1986 Hydrates in Lower Slope Seds (PCS), Leg 112, Peru
- 1989 Hydrates in Sea of Japan, Leg 127, near Japan
- 1990 Hydrates in Nankai Trough, Leg 131, near Japan
- 1992 Drilled through BSR, Leg 146, Cascadia
- 1995 1st Dedicated Hydrate Leg, Leg 164, Blake Ridge
- 2002 1st Dedicated Microbiology Leg, Leg 201, Peru Margin

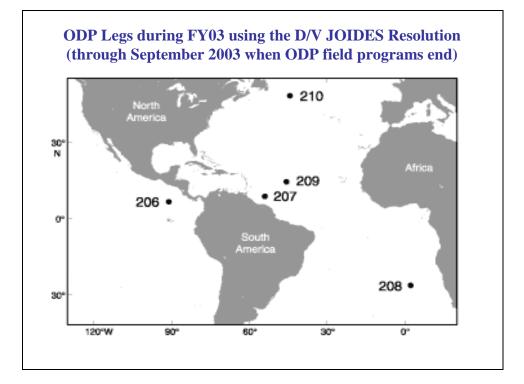
ODP/IODP Gas Hydrate Proposals

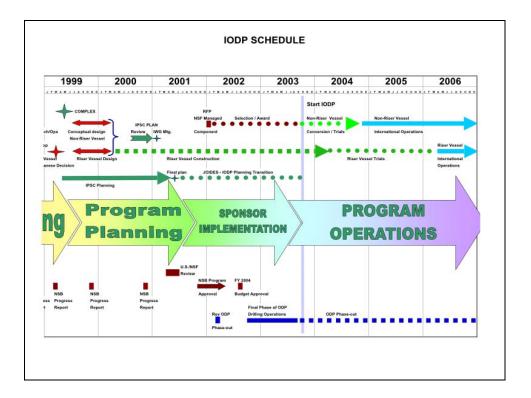
ODP Legs Drilled in 2002:

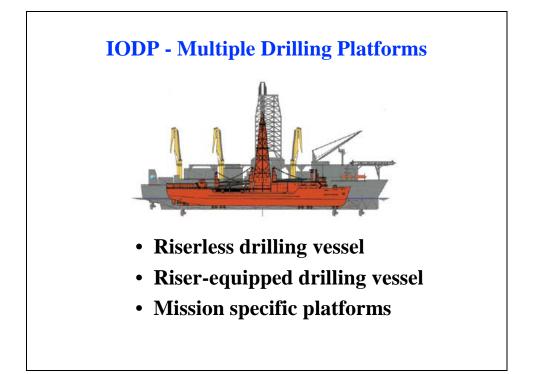
- Peru Margin BSR calibration & properties of hydrates; redefined as a dedicated microbiology leg - ODP Leg 201
- Oregon Margin BSR calibration & characterization of gas hydrates on Hydrate Ridge - ODP Leg 204

IODP Proposals being considered for drilling (post 2005):

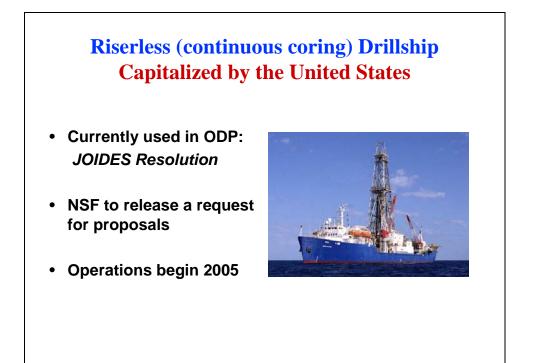
- Norwegian Margin slope stability of the Storegga Slide
- Cascadia Margin In situ measurements to constrain hydrate formation models
- Gulf of Mexico Study of hydrates in a petroleum province
- Blake Ridge Study of the dynamics of a large hydrate reservoir
- Nankai Trough Study of hydrates in accretionary prism





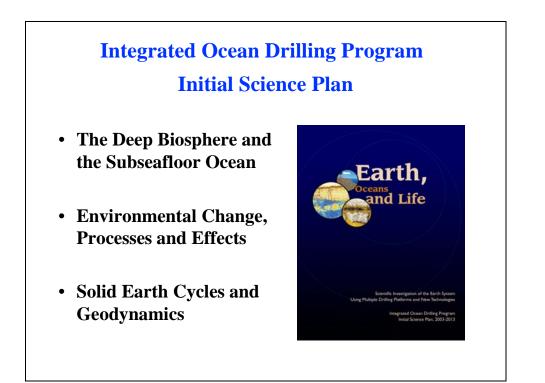










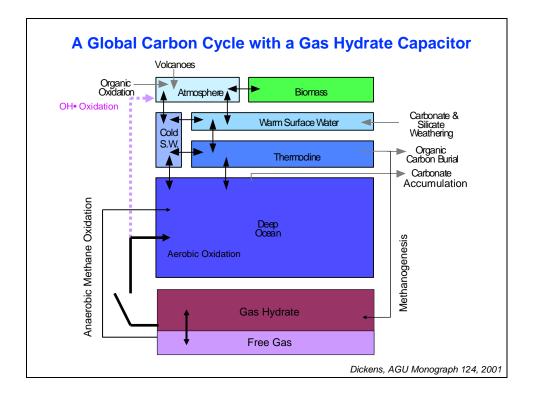




Interdisciplinary Collaborative Expeditions for a Year of Hydrate Observation and Perturbation Experiments (ICEY HOPE)

Proposal to use the D/V *JOIDES Resolution* (including shipboard laboratories, sampling, logging and downhole measurement tools) during a "window of opportunity" that begins immediately after September 30, 2003.

Focus on basic research to reduce uncertainties and improve our understanding about the role of natural gas hydrates (e.g., global carbon cycle, climate change, seafloor stability, resource potential, ocean observing systems, time series to examine dynamics of physical and biogeochemical processes).



What Is the Estimated Cost? **ODP Leg 204** \$5.3 Million U.S. Dollars **NSF/ODP Shipboard Operations DOE/NETL** \$1.3 Million U.S. Dollars **JOI Cooperative Agreement** NSF (Ewing) \$0.5 Million U.S. Dollars (est.) Offset/Walkaway VSPs **EC-HYACINTH** \$1.0 Million U.S. Dollars (est.) **Pressure Coring Tests \$8.1 Million U.S. Dollars Direct Operational Costs Subtotal** NSF/JOI-USSSP \$0.8 Million U.S. Dollars **U.S. Science Support** \$1.0 Million U.S. Dollars (est.) Interagency Science Support **USGS/DOE** International \$1.0 Million U.S. Dollars (est.) International Science Support **Subtotal \$2.8 Million U.S. Dollars Science Support Costs Total Cost (est.)** \$10.9 Million U.S. Dollars **Shipboard & Postcruise** A dedicated program of scientific drilling, installation of natural laboratories, and preliminary postcruise science studies for 1 year would cost approximately \$50 Million U.S. dollars for a series of geographically distributed projects.

What Is the Timeframe for Action?

ODP field activities using JR will end on September 30, 2003.

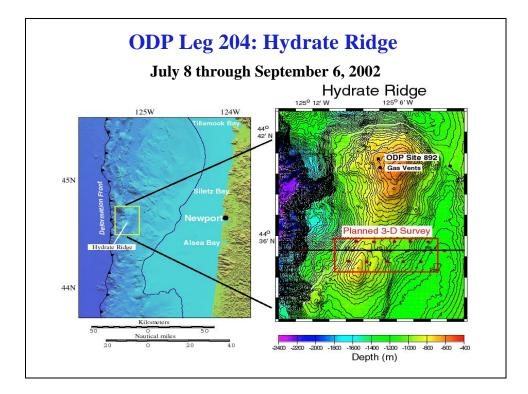
For ICEY HOPE to be viable, planning needs to happen now and requests for funding by interested groups needs to be fasttracked. Scientific justifications and relevant geophysical survey data should be available to locate sites to be drilled/cored/logged.

Commitments for field programs need to be in place by early 2003. Collaborations with other FY04 programs being planned may be possible (e.g., USGCRP, CCRI, CCTI).

International projects are being sought (e.g., U.S., Japan, India, Canada, Germany, Norway, Central America, others?).

ODP Leg 204 can be used as a demonstration project for the type of activities that could be accomplished in other projects.

A hydrate database linked to a GIS framework will assist R&D.

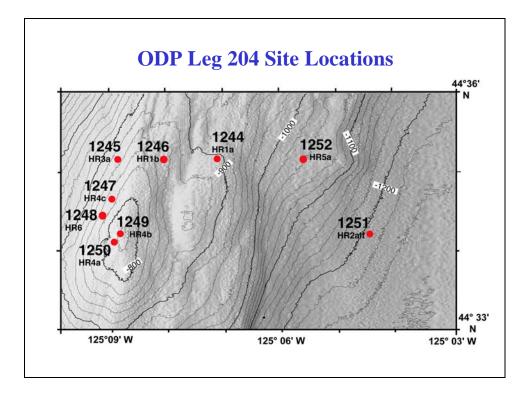


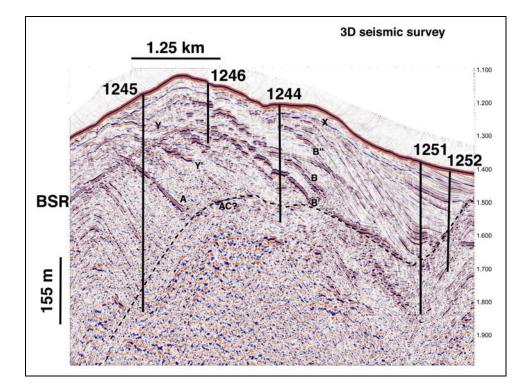
Objectives for ODP Leg 204

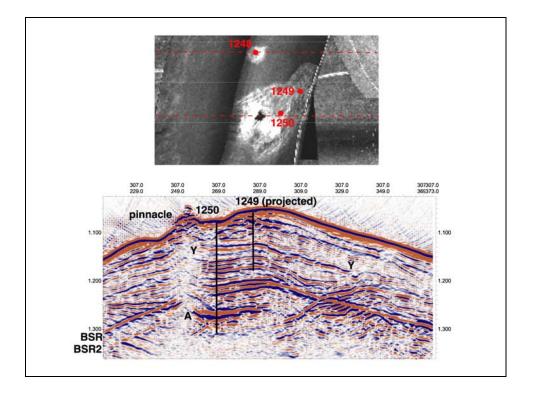
- (1) Compare the source region for gas and the physical and chemical mechanisms of hydrate formation between accretionary ridge and slope basin settings.
- (2) Calibrate estimates of hydrate and underlying free gas concentrations determined with geophysical remote sensing techniques.
- (3) Test, using geochemical tracers, physical properties measurements, and microstructural analysis, whether variations in bottom-simulating reflector (BSR) and sub-BSR reflectivity observed in seismic data result from tectonically induced hydrate destabilization.

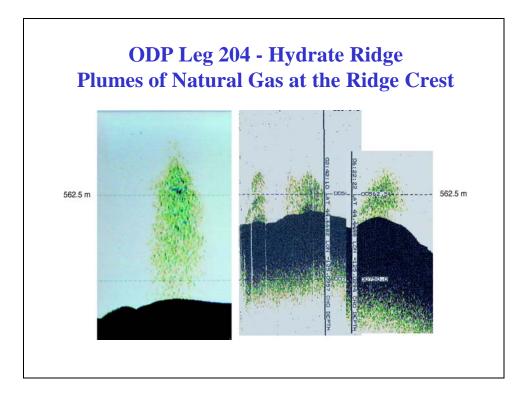
Objectives for ODP Leg 204

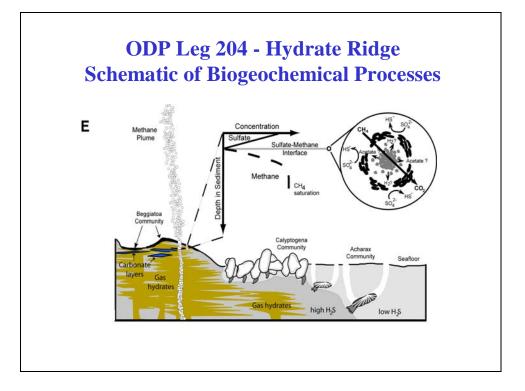
- (4) Develop an understanding of the geochemical effects of hydrate formation in order to identify paleoproxies for methane release that can be used to integrate the geologic data into climate models.
- (5) Determine the porosity and shear strength of hydratebearing and underlying sediments in order to evaluate the relationships among hydrates, fluid flow and slope stability.
- (6) Quantify the distribution of methanogenic and methanotropic bacteria in the sediments in order to evaluate their contribution to hydrate formation and destruction, and to sediment diagenesis.











Summary of Leg 204 Gas Hydrate Coring

- Leg 204 began and ended in Victoria, B.C., Canada. The leg was planned as a 59.4 day leg - actually was 57.1 days long.

- **50.4 days** (88.3%) was spent operating; 6.7 days (11.7%) were spent in port and/or in transit to/from Hydrate Ridge.

- Overall, 9 Sites were drilled/cored, with a total of 45 Holes.

- Water depths of sites ranged from 788.5 mbrf to 1228.0 mbrf.

- Penetration depths varied from 9.5 mbsf to 540.3 mbsf.

- 8 of 9 sites were drilled using LWD (resistivity-at-bit, NMR, density/neutron) technology.

- Eleven (11) holes were drilled using a tricone bit for LWD or wireline logging. Thirty-three (33) holes were cored using APC and/or XCB coring systems; 1 hole was cored with RCB.

Summary of Leg 204 Gas Hydrate Coring

- Over 3674.5 meters of sediment were cored and 3068.3 meters of sediment was recovered (83.5% core recovery).

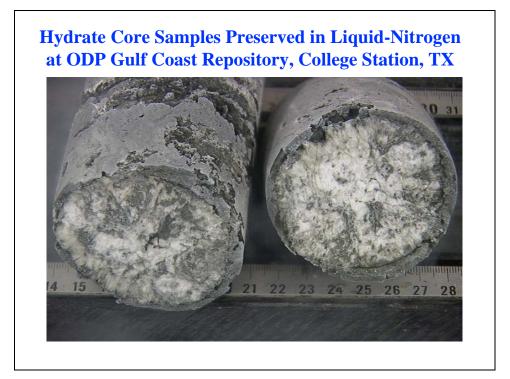
- Nine rendezvous with the D/V *JOIDES Resolution* took place during Leg 204; including 7 helicopters and 2 supply boats.

- 42 personnel were exchanged on/off the ship.

- A series of holes were dedicated to the rapid recovery and preservation of hydrate-bearing sediment cores for a "geriatric study" co-funded by DOE-NETL and NSF/ODP.

- 50 meters of hydrate-bearing core was recovered and stored in steel pressure vessels at 4°C and 600 psi using methane gas. PVs are 3" I.D. rated to 3000 psi; Core is 2.66" O.D.

- 35 meters of hydrate-bearing core was recovered and stored in 8 liquid nitrogen cryo-freezers (160 liter capacity each).

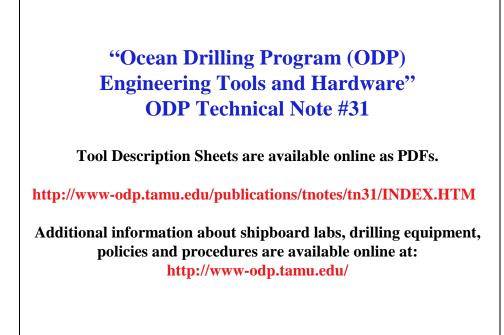


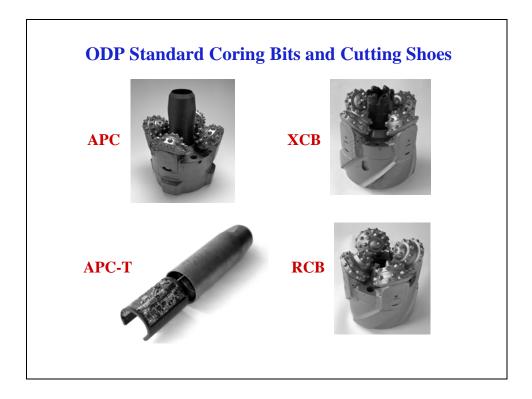
Hydrate Core Samples Preserved in Liquid-Nitrogen at ODP Gulf Coast Repository, College Station, TX



ODP Technology for Characterizing Hydrates

- Advanced Piston Corer (APC); Extended Core Barrel (XCB); Rotary Core Barrel (RCB)
- In Situ Temperature Probes (APC-T; DVTP)
- In Situ Pore Pressure Dissipation Tool (DVTP-P)
- APC-Methane (P, T, C) Tool
- Shipboard Laboratory Facilities
- Pressure Core Sampler (PCS); PCS gas manifold
- HYACE/HYACINTH (cooperative relationship with European Commission); HRC, FPC, transfer chambers, pressure core logging system.

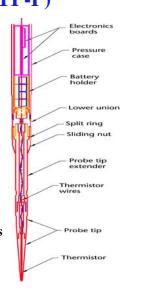




Davis-Villinger Temperature/Pressure Probe (DVTP and DVTP-P)



The DVTP-P provides in situ pore pressure measurements, in addition to measurements of formation temperature.







APC-Methane Tool - TPC Sensors in APC Piston

Summary of Leg 204 Specialty Tool Deployments

- 81 out of 81 successful runs with the APC-Temperature Tool (memory tool that fits into APC coring shoe).

- 8 out of 8 successful runs with the Davis-Villinger Temperature Probe (DVTP).

- 16 out of 16 successful runs with the Davis-Villinger Temperature Probe with Pressure (DVTP-P).

-1 out of 2 successful runs with the Fugro Piezoprobe tool, which measures pore pressure dissipation *in situ*. This tool is run on the Schlumberger logging cable (real-time) as opposed to the wireline deployment of the DVTP-P (data in memory).

- 107 out of 110 successful runs with the APC-methane Tool, which includes Temperature, Pressure, and Conductivity sensors in the APC piston head (time series measurements).



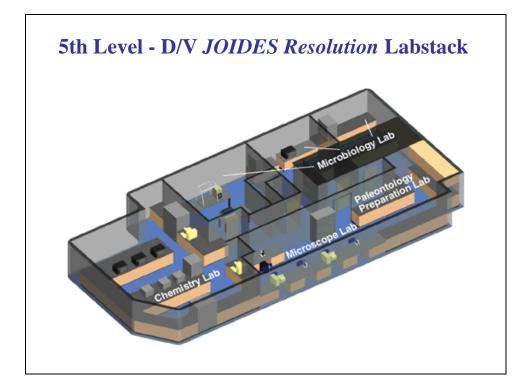


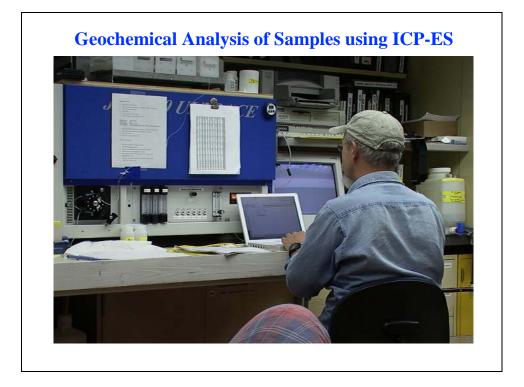


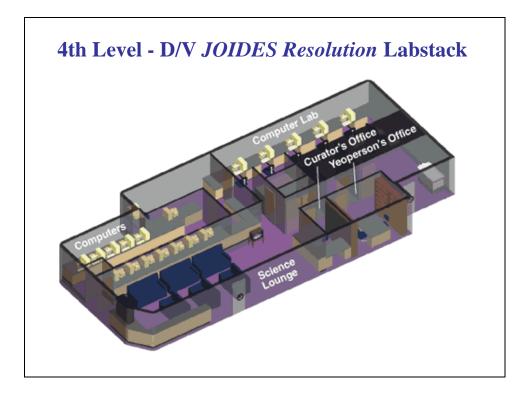












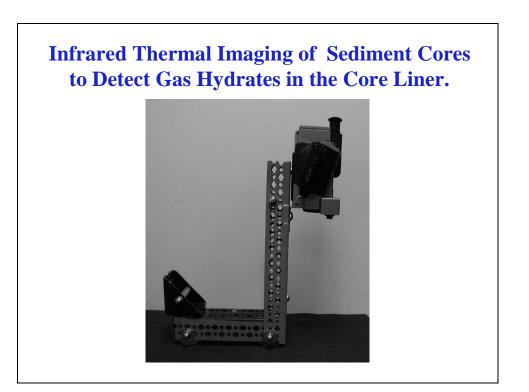
JOI/ODP Proposal to U.S. DOE "Methane Hydrates" Solicitation



"In-Situ Sampling and Characterization of Naturally Occurring Marine Methane Hydrate Using the D/V JOIDES Resolution". \$1,288,202 awarded (including cost-share) in Phase 1 of this cooperative agreement.

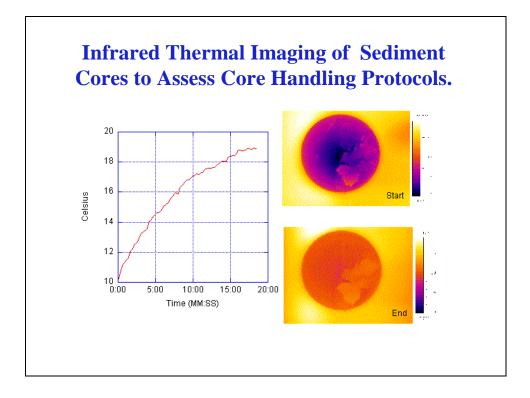
Make upgrades to the ODP Pressure Core Sampler (PCS), PCS gas manifold, ODP memory tools (DVTP, DVTP-P, APC-methane, APC-T tools) for use on Leg 204.

Acquire equipment to characterize methane hydrates (e.g., G/GI Seismic Guns, Infrared Thermal Imaging System); modify the FUGRO piezoprobe tool for use with the ODP bottom hole assembly (BHA).



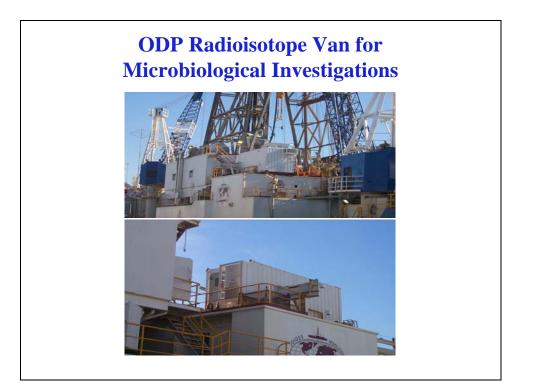
Infrared Thermal Imaging of Sediment Cores to Detect Gas Hydrates in the Core Liner.





Anaerobic Sampling for Microbiology in a Nitrogen Glove Box





Technical Advancements - ODP Leg 204 Provided by DOE-NETL funding to JOI, LDEO and National Labs **IR Imaging Track - Automated acquisition of thermal** imaging data **PCS Cas Manifold Data Logging System**

PCS Gas Manifold Data Logging System

ODP-Logging Chamber (**ODP-LC**) for use with GEOTEK Vertical-Multi-Sensor (pressure) Core Logger

GI guns - seismic energy source for VSP experiments

Schlumberger Nuclear Magnetic Resonance (NMR) LWD Tool - LDEO/BRG

X-Ray Linear Scanner - Lawrence Berkeley National Laboratory (Barry Freifeld)

Geriatric Study - Cores preserved in refrigerated van using Cryo-Freezers and Pressure Vessels (at 4°C and 600 psi)

Pressure Coring of Methane Hydrates on Leg 204

ODP Pressure Core Sampler (PCS): wireline-retrievable, topdrive rotary/push; standard tool; 42 mm diameter, up to 86 cmlong core; 10,000 psi (690 bar) max. pressure; 2 sampling ports. Gas manifold system mates to tool for measuring gas volume and composition of gas.

FUGRO Pressure Corer (FPC): wireline-retrievable, percussion/push; prototype tool; 50 mm diameter, up to 100 cmlong core; 3625 psi (250 bar) max. pressure; 1 sampling port.

HYACE Rotary Corer (HRC): wireline-retrievable, downhole mud motor rotary/push; prototype tool; 58 mm diameter, up to 100 cm-long core; 3625 psi (250 bar) max. pressure; 1 sampling port.

JOI/ODP Proposal to U.S. DOE "Methane Hydrates" Solicitation



Task 1.1: Preliminary Evaluation of Existing Pressure/Temperature Coring Systems.

Report available online at DOE/NETL website. http://NETL.CERTREC.COM Login: NETL Password: ARCHIVE Go to Bottom of List (52.4 MB file) HYD_00037_2001.PDF

739 page summary of information available from Technical Notes, JOIDES meetings, Web Pages, and other information sources.

