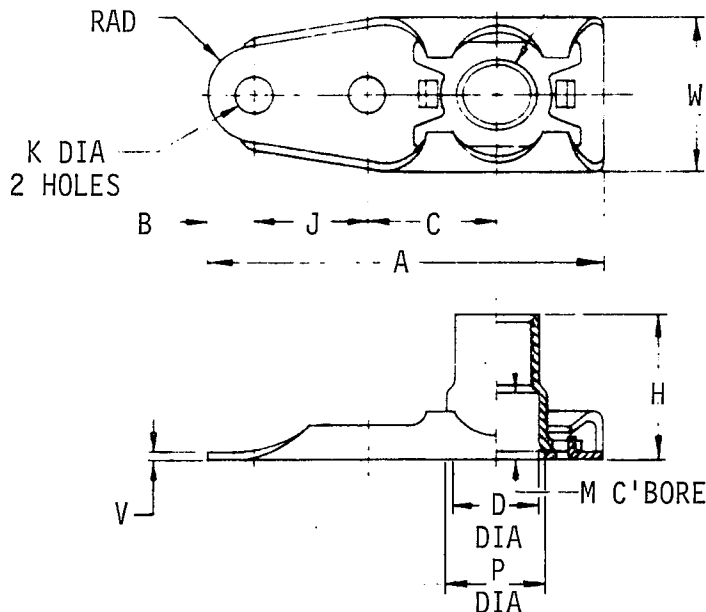


Kaylock SELF-LOCKING FASTENERS

DEFORMED TO PRODUCE
SELF-LOCKING ACTION



▲2nd DASH NO.	H MAX	M MIN	APPROX WEIGHT LBS/100
-08-2	.312	.125	.43
-08-3	.375	.188	.46
-08-4	.437	.250	.48
-08-5	.500	.312	.51
-08-6	.562	.375	.53
-3-2	.312	.125	.56
-3-3	.375	.188	.63
-3-4	.437	.250	.66
-3-5	.500	.312	.71
-3-6	.562	.375	.77
-4-2	.344	.125	.89
-4-3	.406	.188	.95
-4-4	.469	.250	1.02
-4-5	.531	.312	1.09
-4-6	.594	.375	1.16
-5-2	.391	.125	1.30
-5-3	.453	.188	1.44
-5-4	.516	.250	1.50
-5-5	.578	.312	1.64
-5-6	.641	.375	1.72

PART SIZE	THREADS PER MIL -S-8879	A	B	C	D	J	K	P	V	W
		MAX	REF	±.005	MIN	±.002	+ .005 - .000	REF	REF	MAX
08-▲	.1640-32UNJC-3B	1.051	.130	.344	.168	.312	.098	.250	.025	.416
-3-▲	.1900-32UNJF-3B	1.051	.130	.344	.194	.312	.098	.250	.025	.416
-4-▲	.2500-28UNJF-3B	1.306	.130	.500	.254	.312	.098	.312	.025	.516
-5-▲	.3125-24UNJF-3B	1.396	.141	.500	.317	.312	.130	.375	.025	.609

MATERIAL: CARBON STEEL OR ALLOY STEEL.

HEAT TREAT: PER MIL-H-6875.

FINISH: F1972-(*)-(*) --- NUT AND BASKET --
 CADMIUM PLATED PER QQ-P-416, TYPE II,
 CLASS 2 AND KAYLUBE MOLYBDENUM DISULFIDE DRY
 LUBRICANT COATED PER MIL-L-8937.
 ③ F1972-(*)E(*)CW --- NUT AND BASKET --
 CADMIUM PLATED PER QQ-P-416, TYPE II, CLASS 2,
 AND CARBOWAX.

PERFORMANCE: MIL-N-25027.

FLOATABILITY: .030 RADIALLY FROM CENTERED POSITION.

TEMPERATURE: 450°F.

VARIATIONS: ADD "BC" FOR BOTTOM C'SUNK RIVET HOLES;
 (EXAMPLE: F1972-3-2BC).



② Redrawn 9-13-76
 JB/③
 Kink W
 10-7-86

VENDOR CODE IDENT NUMBER 15653 TOLERANCES UNLESS OTHERWISE SPECIFIED DECIMALS 015 ANGLES ° 2

④ KAYNAR A MICRODOT COMPANY 800 S. STATE COLLEGE BLVD. FULLERTON, CALIF 92631

TITLE	NUT - ANCHOR, DEEP C'BORE, ONE-LUG, FLOATING	PART NUMBER	F1972
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