

THE IMPACT OF TECHNOLOGY IN THE PROCESS INDUSTRIES

2002 OSIsoft User's Conference March 13, 2002 Monterey, California

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MILLENNIUM CHEMICALS IN BRIEF



	Position	Share
TiO ₂	2 in the world 2 in the US	16% 23%
Acetyls	2 in the US	19%
Terpene-based fragrance chemicals	1 in the world	n/a
Equistar* Ethylene Polyethylene	1 in the US 2 in the US	17% 15%

^{* 29.5%} owned

A GLOBAL COMPANY



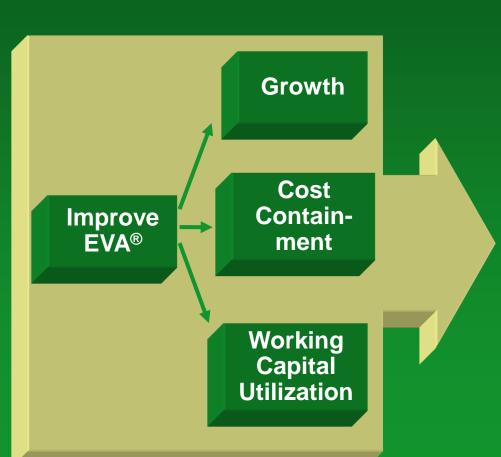


E-BUSINESS Helps Drive The Vision



Millennium Chemicals' Vision

E-Business Vision

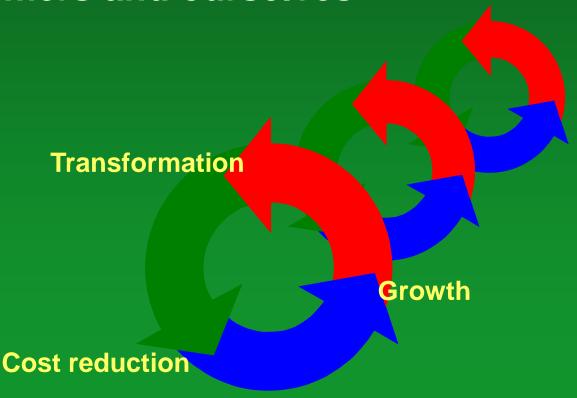


Create value by linking enterprises and supply chains in a new collaborative business model that adds value to our customers and ourselves

E-BUSINESS VISION



To create value by linking enterprises and supply chains in a new collaborative business model that adds value to our customers and ourselves



TRANSFORMATION LED BY IT



- Let's look at where we came from to see where we are going
 - evolution of IT
 - old business model
 - new business model
 - characteristics of virtual enterprises
 - infrastructure issues

USE OF IT IN BUSINESS



- 1960's to 1970's:
 - emphasis on data processing
 - operating on mainframes
 - aimed at functional requirements
 - Material Requirements Planning (MRP)
 - linear, batch processing
 - user written

USE OF IT IN BUSINESS (cont'd)



- 1980's:
 - MRP II considered capacity and resource constrains
 - manufacturing centric
 - purchased specialized programs
 - online aimed at functional requirements
 - still mainframe based, w/ network PC's
 - emphasis on business applications

USE OF IT IN BUSINESS (cont'd)



- 1990's:
 - Enterprise Resource Planning (ERP) packaged systems
 - single, real-time interface
 - integrated systems with reengineered processes
 - driven by globalization
 - client/server architecture
 - with point-to-point EDI

USE OF IT IN BUSINESS



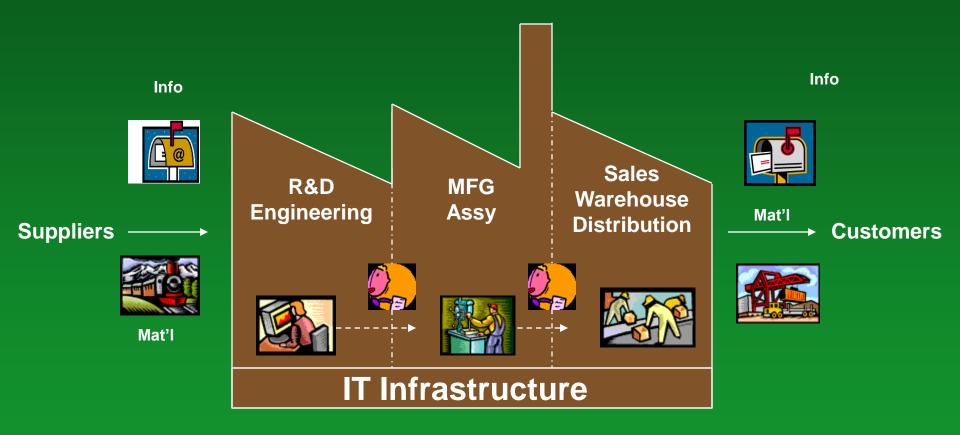
• 2000's:

- ERP Adv Planning Supply Chain integration
- real-time web-enabled interface to transactional and plant systems (OSIsoft PI)
- enterprise linking and collaboration
- driven by need for speed and agility
- connect one-to-many and many-to-one
- arrival of e-commerce and the virtual enterprise

BUSINESS TRANSFORMATION:Old model



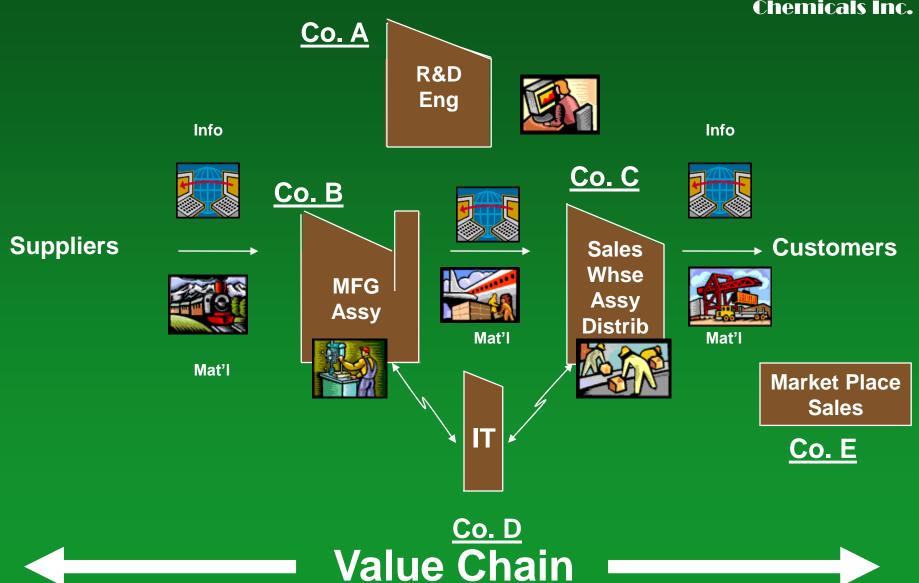
Company A



Supply Chain

BUSINESS TRANSFORMATION: New model for Virtual Enterprise





VIRTUAL ENTERPRISE



- Partner companies behave as one
- Information flows through Internet
- Driven by need for speed, cost reduction
- Give up competencies, people, assets, infrastructure
- From inter-enterprise to inter-value connections
- Information flows seamlessly between companies

WHAT'S NEEDED FOR VIRTUAL ENTERPRISES TO SUCCEED?



- Enabling infrastructure
- Agile, robust, e-business architecture
- Service level agreements

ENABLING INFRASTRUCTURE



- Be open for business 24x7x365
- Rapid response to any and all
- Provide secure environment for transactions and data transfer
- Link to extended enterprise
- Protect customer privacy
- Make it scalable to be cost effective

AGILE, ROBUST E-COMMERCE ARCHITECTURE



- Access to workflow depends on user profile
- Tasks and workflow configured dynamically
- Governed by business rules
- Need multiple player access to corporate ERP and plant systems (OSIsoft PI is our standard)
- Framework must allow fast upgrades

SERVICE LEVEL AGREEMENTS



- Needed to define business network performance
 - communications protocols
 - data exchange formats
 - response times
 - management of change
 - problem resolution
 - measurement

TWO BIG QUESTIONS



- Who "owns" the extended business process? (i.e who will keep it all together?)
- How to share gains when one part of the chain incurs the costs and the other reaps the benefits?



Millennium Chemicals Inc.