Smooth quiet Bikes

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2008

it all starts with a **ViSiON**



ISLON & FITNES

the Vision Fitness Difference

Whether your vision is a slimmer body, a healthier heart, stress management, or if you simply enjoy exercise, Vision Fitness has the bike to help you achieve your goals.

Vision Fitness began as a division of the Trek® Bicycle Company, where we pioneered the development of the smoothest, quietest, and most comfortable fitness bikes available. In 1996, Vision Fitness was spun off by the Trek® Fitness management team to continue to bring to market innovative fitness products. We offer you the same combination of quality, value, and performance that has made our founding company the most requested bicycle brand in America.

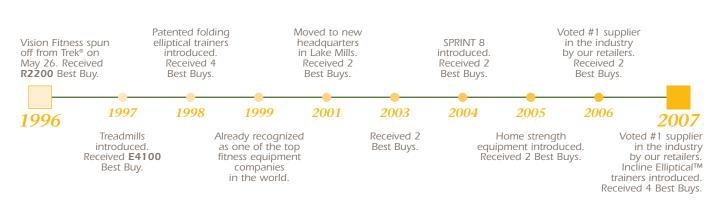
In May 2006, we celebrated our 10-year anniversary. Over the last 10-plus years, we have grown from offering three fitness bikes to a full lineup of awardwinning treadmills, elliptical trainers, fitness bikes, and strength equipment. As you can see in the timeline below, we quickly became one of the top fitness equipment companies in the world. We attribute our success to our dedication to high quality standards and developing innovative products that motivate

people to achieve their goals. It all starts

with a Vision ...



VISION FITNESS headquarters located in Lake Mills, WI



To learn more about Vision Fitness and our complete line of quality fitness products, please visit our website: **www.visionfitness.com**.

Vision Fitness prides itself in creating high-quality fitness products at an exceptional value that best help you achieve your fitness goals. Vision Fitness® products have earned numerous "Best Buy" awards since 1995. Below is a list of these award-winning products:



T9200 - Platform Treadmill February 2008 **T9200** - Platform Treadmill February 2007 R2250HRT - Semi-Recumbent Fitness Bike Health Magazine - Jan./Feb. 2007 R2250HRT - Semi-Recumbent Fitness Bike Consumers Digest - February 2007 E3200HRT - Upright Fitness Bike Consumers Digest - February 2007 T9500 - Platform Treadmill February 2006 T9200 - Platform Treadmill February 2006 E3200HRT - Upright Fitness Bike BBC Focus U.K. - January 2006 E3100 - Upright Fitness Bike Men's Fitness U.K. - March 2005 Health Magazine - Jan./Feb. 2005 X6100 - Elliptical Trainer T9200 - Platform Treadmill January 2005 X6200HRT - Elliptical Trainer Which? Magazine U.K. - August 2004 E3000 - Upright Fitness Bike Consumers Digest - February 2004 T9200 - Platform Treadmill January 2004 T9200 - Platform Treadmill May 2003 R2000 - Semi-Recumbent Fitness Bike Consumers Guide X6200 - Folding Elliptical Trainer Consumers Digest - Jan./Feb. 2001 R2200 - Semi-Recumbent Fitness Bike Consumers Digest - Jan./Feb. 2001 X6200 - Folding Elliptical Trainer Consumers Digest - Sept./Oct. 1998 R2200 - Semi-Recumbent Fitness Bike Consumers Digest - Sept./Oct. 1998 E4100 - Dual-Action Upright Fitness Bike Consumers Digest - Sept./Oct. 1998 E3200 - Upright Fitness Bike Consumers Digest - Sept./Oct. 1998 E4100 - Dual-Action Upright Fitness Bike Consumers Digest - Nov./Dec. 1997 Consumers Digest - Nov./Dec. 1996 R2200 - Semi-Recumbent Fitness Bike R2200 - Semi-Recumbent Fitness Bike Consumers Digest - Sept./Oct. 1995

Check out these great reviews:



HEALTH MAGAZINE, JANUARY/FEBRUARY 2007 R2250HRT

"The step-through frame is just one of the comfort features on this body-friendly ride. Add the reclining seat, adjustable lumbar control, and 28 seat positions, and you might find yourself riding longer than you'd planned."

BBC FOCUS U.K., JANUARY 2006 E3200HRT

"As soon as you mount the *E3200*, you can see where the extra money has gone. The bike feels...polished, with no sign of any rattles or creaks. There is also a far wider variety of training options, with specific manual training, interval training, weight loss, sprinting and hill climbing...the *E3200* is a winner. There's also an impressive amount of onscreen information."



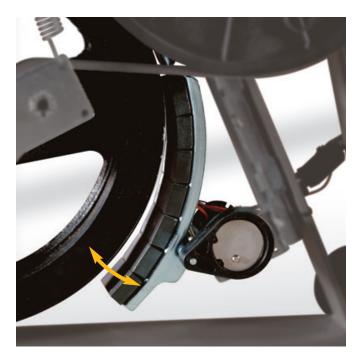
MEN'S FITNESS U.K., MARCH 2005 E3100

"All our testers agreed that this was their favourite bike. The console has all the information you need—time, speed, distance, calories, and so on—in a clear, simple display, with smooth adjustments to the resistance. It is also built like a tank, with sturdy, masculine looks. It includes five programmes, a book rack and bottle holder (the little things count), plus a comfortable seat ..."

Try an award-winning Vision Fitness[®] bike at your local specialty fitness retailer. We are confident you will agree with the thousands of satisfied users and find our fitness bikes are the smoothest, quietest, and most comfortable you have ever ridden.

s m o o t h

What really makes our bikes stand out is the smooth ride they offer. Our fitness bikes provide years of maintenance-free performance without jarring or jerking. We



ECB-Plus™ magnetic resistance system pioneered the friction-free magnetic resistance system with no wearing parts for maximum performance and durability. Combine this system with our optimally-weighted flywheel, and you get the smoothest resistance mechanism available. When the resistance level is changed on the console (even in the middle of a workout), the transitions are smooth, gradual, and fluid.

With Vision Fitness's emphasis on a smooth and quiet drive system, the internal components need to be top-of-the-line in quality and performance. We specify premium sealed roller bearings to ensure this quality. With up to eight sets of roller bearings on some of our products, the cost to specify high-end, name-brand bearings can be significant compared to the offthe-shelf bearings used by our competitors. Vision Fitness will not cut corners, which is why we are the leader in the fitness bike industry. Additionally, high-end bicycle manufacturers have been using three-piece cranks for years. Vision Fitness was among the first to transfer this technology to the fitness industry. Three-piece cranks are more durable, provide a smoother feel, and can be found on all Vision Fitness[®] bikes.



Only high-end, name-brand roller bearings are used on our bikes.

quiet

Many people read a magazine or watch television while working out on a piece of home fitness equipment. Additionally, they may work out in the early morning or late evening and do not want to disturb others. Vision Fitness is aware of this and, therefore, developed our Quiet-Glide[™] drive technology, which utilizes a multi-ribbed supersilent Poly-V belt, to ensure an extra-quiet workout. The large eight-ribbed Poly-V belts on our **200** and **700** Series bikes give our products a competitive advantage.



Quiet-Glide™ drive system The larger surface area puts less tension on the belt, which results in a longer lifespan of not only the belt but the entire drive system. Computer modeling on this drive system shows the expected life to exceed 20,000 hours—that's over 50 years of life when used one hour a day!



International Organization for Standardization (ISO) certification is attained by implementing and demonstrating the consistent manufacturing procedures that are necessary to produce a top quality product. All Vision Fitness® bikes are produced in plants that are ISO-certified*. Because we are so confident in the quality of our products, our bikes come with an amazing Lifetime home-use warranty on their frames and magnetic brakes/ generator systems. The parts and electronics warranty is three years on the 100 and 200 Series and 10 years on the 700 Series. *ES600 Indoor Cycle excluded



comfortable

A bike's seat is your primary contact point and, because of this, Vision Fitness has always set comfort of the seat as a top priority. Our Comfort Arc[™] seats, with body-contoured foam and free



Vision Fitness uses thick, bodycontoured foam on our Comfort Arc™ seats. range of motion, will have you smiling for miles. They are designed to fit the majority of the population and are considered the most comfortable in the fitness industry. Our upright seats have a cutout in the nose to reduce pressure on soft tissue areas. Our semi-recumbent seats offer lumbar support, and the seat bottoms include two sets of mounting holes so the seat can be adjusted to the perfect position for you.

The **200** Series models also offer a unique reclining seatback, which has a 15-degree range of motion for added comfort. The R2250HRT step-thru model goes one step further by using a breathable mesh fabric. All of our step-thru semi-recumbent bikes (models R2050, R2150, *R2250HRT*, and *R2750HRT*) were designed for easy access. The step-thru feature is ideal for those lacking the balance or flexibility to use traditional semi-recumbent bikes. Plus, the R2750HRT comes with remote control grips on the seat handlebars for easy programming setup and changes during your workout.



comfortable



bike console features

most Vision Fitness[®] consoles have the following key features:



Large 8x16 Dot Matrix Profile Display graphically illustrates your workout and where you are in your workout.

> Innovative Programs, such as SPRINT 8, and the four Heart Rate Training (HRT®) programs keep you motivated and progressing toward your goals. Each program has its own button for easy setup and for easy program changes "on the fly."

Up & Down Arrow Keys allow you to easily adjust the intensity level of your workout at any time. of fitness bikes boasts a modern console design. The example shown here is of the **R2200HRT/ E3200HRT.**

Vision Fitness's line

ALTRADUCTIVE SPRINT @ 201 (20 Ready, Se GO Synercy remeasure Interviewer Market

shows eight types of

feedback information.

The Perfect Fitness Solution

The SPRINT 8[®] program found on Vision Fitness[®] bikes was developed with Phil Campbell, MS, MA, and author of *Ready, Set, Go! Synergy Fitness*. Mr. Campbell is an expert in the field of anaerobic exercise, which has been cited by numerous medical publications as the cure for somatopause or the "middle-age spread." The "middle-age spread" is the energy decline, weight-gain, loss of muscle, and wrinkled skin we experience after age 30.

Vision Fitness is the first fitness company to integrate anaerobic exercise programming (SPRINT 8) into our equipment that specifically promotes the natural release of human growth hormone. This hormone—the most powerful body-fat-cutting, muscle-toning, anti-aging substance known in science—is produced by the body during the SPRINT 8[®] workout.

the heart of a great workout ...



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footure								
feature	R2750HRT	R2700HRT	R2250HRT	R2200HRT	R2150	R2050	R1500	R1400
console and programs	EASY-8™ LED CONTINUAL FEEDBACK Manual, Interval, Weight Loss, Constant Watts, SPRINT 8, HRT Cardio, HRT Weight Loss, HRT Interval, HRT Hill, 5 Custom Programs Integrated Reading Rack	Manual, Interval, Weight Loss, Constant Watts, SPRINT 8, HRT Cardio, HRT Weight Loss,	OUICK-SETTM LED Manual, Intervals, Fat Burner, Watts, SPRINT 8, HRT Cardio, HRT Weight Loss, HRT Intervals, HRT Hills, 4 Custom Programs Integrated Reading Rack	4 Custom Programs	Integrated Reading Rack	9 Basic Program Profiles	BLUE BACKUT HTN LCD 9 Basic Program Profiles Integrated Reading Rack	HTN LCD 5 Basic Program Profiles Integrated Reading Rack
console feedback	Speed, Distance, Calories, RPM, Level, Watts, Time, METS, Heart Rate, % Heart Rate, Target Heart Rate, Profile Display	Speed, Distance, Calories, RPM, Level, Watts, Time, METS, Heart Rate, % Heart Rate, Target Heart Rate, Profile Display	Speed, Distance, Calories, RPM, Level, Watts, Time, METS, Heart Rate, % Heart Rate, Target Heart Rate, Profile Display	Speed, Distance, Calories, RPM, Level, Watts, Time, METS, Heart Rate, % Heart Rate, Target Heart Rate, Profile Display	Heart Rate, Watts, Time, Speed, Distance, RPM, Calories, Program, Level, Profile Display	Level, RPM, Time, Distance, Heart Rate, Calories, Watts, Profile Display	Level, RPM, Time, Distance, Heart Rate, Calories, Watts, Program, Profile Display	Level, RPM, Time, Distance, Heart Rate, Calories, Profile Display
heart rate	Contact & Telemetric	Contact & Telemetric	Contact & Telemetric	Contact & Telemetric	Contact	Contact	Contact	Contact
program levels	20	20	16	16	16	16	16	8
resistance system	Cambridge Motor Works™ Generator	Cambridge Motor Works™ Generator	ECB-PLUS™ Motor-Operated Permanent Magnet	ECB-PLUS™ Motor-Operated Permanent Magnet	ECB-PLUS™ Motor-Operated Permanent Magnet	Motor-Operated ECB	Motor-Operated ECB	Motor-Operated ECB
drive train	QUIET-GLIDE™ Supersilent Poly-V Belt	QUIET-GLIDE™ Supersilent Poly-V Belt	OUIET-GLIDE™ Supersilent Poly-V Belt	OUIET-GLIDE™ Supersilent Poly-V Belt	Supersilent Poly-V Belt	Supersilent Poly-V Belt	Supersilent Poly-V Belt	Supersilent Poly-V Belt
flywheel	Integrated w/ Generator	Integrated w/ Generator	24 lbs. Balanced	24 lbs. Balanced	24 lbs. Balanced	21 lbs. Balanced	21 lbs. Balanced	21 lbs. Balanced
seat	Club COMFORT ARC™ w/ Adjustable Lumbar Control	Club COMFORT ARC™ w/ Adjustable Lumbar Control	COMFORT ARC™ w/ Reclining Mesh Seat	COMFORT ARC™ w/ Reclining Seat	COMFORT ARC™ w/ Lumbar Support	COMFORT ARC™ w/ Lumbar Support	COMFORT ARC™ w/ Lumbar Support	Molded Foam w/ Lumbar Support
seat rail	Aluminum, 28 Positions	Aluminum, 28 Positions	Aluminum, 28 Positions	Aluminum, 28 Positions	Sandblasted Steel	Sandblasted Steel	Sandblasted Steel	Sandblasted Steel
handlebars	Extended Console & Seat w/ Contact Heart Rate & Remote Control Grips	Extended Console & Seat w/ Contact Heart Rate	Extended Console & Seat w/ Contact Heart Rate	Extended Console & Seat w/ Contact Heart Rate	Console & Seat w/ Contact Heart Rate	Console & Seat w/ Contact Heart Rate	Console & Seat w/ Contact Heart Rate	Console & Seat w/ Contact Heart Rate
pedals	Self-balancing w/ Easy-Adjust Straps	Self-balancing w/ Easy-Adjust Straps	Self-balancing w/ Easy-Adjust Straps	Self-balancing w/ Easy-Adjust Straps	Self-balancing w/ Easy-Adjust Straps	Self-balancing w/ Easy-Adjust Straps	Self-balancing w/ Easy-Adjust Straps	Self-balancing w/ Easy-Adjust Straps
power	Self-Generating	Self-Generating	Plug-In	Plug-In	Plug-In	Plug-In	Plug-In	Plug-In
home warranty*	Lifetime Frame Lifetime Generator System 10 Years Electronics/Parts 2 Years Labor	Lifetime Frame Lifetime Generator System 10 Years Electronics/Parts 2 Years Labor	Lifetime Frame Lifetime Magnetic Brake 3 Years Electronics/Parts 1 Year Labor	Lifetime Frame Lifetime Magnetic Brake 3 Years Electronics/Parts 1 Year Labor	Lifetime Frame Lifetime Magnetic Brake 3 Years Electronics/Parts 1 Year Labor	Lifetime Frame Lifetime Magnetic Brake 2 Years Electronics/Parts 1 Year Labor	Lifetime Frame Lifetime Magnetic Brake 2 Years Electronics/Parts 1 Year Labor	Lifetime Frame Lifetime Magnetic Brake 2 Years Electronics/Parts 1 Year Labor
commercial warranty* limited corporate*	Lifetime Frame 5 Years Generator System 5 Years Electronics/Parts 2 Years Labor	Lifetime Frame 5 Years Generator System 5 Years Electronics/Parts 2 Years Labor	 Up to 3 Hours of Use/Day 1 Year Frame Year Magnetic Brake Year Electronics/Parts Year Labor 	1 Year Frame	None	None	None	None
dimensions	67″L x 28″W x 53″H	60″L x 26″W x 52″H	67″L x 26″W x 53″H	60″L x 26″W x 52″H	62″L x 26″W x 50″H	62″L x 26″W x 50″H	57″L x 27″W x 47″H	57″L x 27″W x 47″H
product weight	159 lbs.	154 lbs.	150 lbs.	124 lbs.	150 lbs.	150 lbs.	102 lbs.	93 Ibs.
max. user weight	400 lbs.	400 lbs.	300 lbs.	300 lbs.	300 lbs.	300 lbs.	300 lbs.	300 lbs.
upgrades from previous model	UPGRADES FROM R2250HRT Console Feedback, Warranty, Generator System, Accessory Tray, CSAFE, Remote Control Grips, Max. User Weight	UPGRADES FROM R2200HRT Console Feedback, Warranty, Generator System, Accessory Tray, CSAFE, Max. User Weight	UPGRADES FROM R2150 Heart Rate Training Programs, Custom Programs, Reclining Seat, Telemetric Heart Rate, Extended Console Handlebar, Mesh Seat	UPGRADES FROM R2150 Heart Rate Training Programs, Custom Programs, Reclining Seat, Telemetric Heart Rate, Extended Console Handlebar	UPGRADES FROM R2050 STN LCD Display, Advanced Prgramming Options, ECB-Plus TM Resistance System, Warranty	UPGRADES FROM R1500 Step-Thru Access, Heavier Gauge Steel Frame, Longer Seat Rail	UPGRADES FROM R1400 Bottom Support Tube on Frame, Comfort Arc™ Seat, Blue Backlit Console, Resistance Levels, Console Programming, Console Feedback	UPGRADES FROM SPORTING GOODS MODEL Heavy Gauge Frame, Three-Piece Crank, Warranty, More Accurate Heart Rate Feedback
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Gentering								
feature	E3700HRT	E3200HRT	E3200	E3100	E1500	E1400	E4000	ES700
	HRT Weight Loss,	OUICK-SET [™] LED Manual, Intervals, Fat Burner, Watts, SPRINT 8, HRT Cardio, HRT Weight Loss, HRT Intervals, HRT Hills, 4 Custom Programs Integrated Reading Rack	OUICK-SET™ LED Manual, Intervals, Fat Burner, Watts, SPRINT 8, Random, Mountain, Rolling, Race Integrated Reading Rack	Manual, Interval, Fat Burn, Mountain, Watts, SPRINT 8 Integrated Reading Rack	BLUE BACKLIT HTN LCD 9 Basic Program Profiles Integrated Reading Rack	HTN LCD 5 Basic Program Profiles Integrated Reading Rack	LCD DISPLAY w/ Large Feedback Window	FRAME Anti-Rust-Coated High-Tensile Steel Frame SEAT POST & HANDLEBAR STEM Stainless Steel w/ Precision Diecasting & Extensible Slider w/ Scale
console feedback	Speed, Distance, Calories, RPM, Level, Watts, Time, METS, Heart Rate, % Heart Rate, Target Heart Rate, Profile Display	Speed, Distance, Calories, RPM, Level, Watts, Time, METS, Heart Rate, % Heart Rate, Target Heart Rate, Profile Display	Speed, Distance, Calories, RPM, Level, Watts, Time, METS, Heart Rate, % Heart Rate, Profile Display	Heart Rate, Watts, Time, Speed, Distance, RPM, Calories, Program, Level, Profile Display	Level, RPM, Time, Distance, Heart Rate, Calories, Watts, Program, Profile Display		RPM, Calories, Distance, Time	DRIVE TRAIN Maintenance-Free Belt Drive BOTTOM BRACKET Cro-Moly
heart rate	Contact & Telemetric	Contact & Telemetric	Contact	Contact	Contact	Contact	None	Heat Treated Axle w/ Quality
program levels	20	16	16	16	16	8	Indexed	SKF Sealed Roller Bearings
resistance system	Cambridge Motor Works™ Generator	ECB-PLUS™ Motor-Operated Permanent Magnet	ECB-PLUS™ Motor-Operated Permanent Magnet	ECB-PLUS™ Motor-Operated Permanent Magnet	Motor-Operated ECB	Motor-Operated ECB	ECB Cable-Operated, Permanent Magnet	RESISTANCE SYSTEM Friction Brake w/ Microadjust Knob &
drive train	QUIET-GLIDE™ Supersilent Poly-V Belt	QUIET-GLIDE™ Supersilent Poly-V Belt	QUIET-GLIDE™ Supersilent Poly-V Belt	Supersilent Poly-V Belt	Supersilent Poly-V Belt	Supersilent Poly-V Belt	Chain & Poly-V Belt	Emergency Stop
flywheel	Integrated w/ Generator	24 lbs. Balanced	24 lbs. Balanced	24 lbs. Balanced	21 lbs. Balanced	21 lbs. Balanced	16.5 lbs. Balanced	FLYWHEEL High Inertial, 46 lbs.
seat	Club COMFORT ARC™ Upright	COMFORT ARC™ Upright	COMFORT ARC™ Upright	COMFORT ARC™ Upright	COMFORT ARC™ Upright	Molded Foam	COMFORT ARC™ Upright	CRANKS High Carbon Steel
seat post	Chrome Plated Steel	Steel	Steel	Steel	Steel	Steel	Steel	w/ Heat Treatment
handlebars	Multi-Position w/ Armrests	Multi-Position w/ Armrests	Multi-Position	Multi-Position	Multi-Position	Multi-Position	Multi-Position	PEDALS Standard Alloy Pedals
pedals	Self-balancing w/ Easy-Adjust Straps	Self-balancing w/ Easy-Adjust Straps	Self-balancing w/ Easy-Adjust Straps	Self-balancing w/ Easy-Adjust Straps	Self-balancing w/ Easy-Adjust Straps	Self-balancing w/ Easy-Adjust Straps	Double-Sided Strapless	HANDLEBAR Multi-Position w/ Microadjust
power	Self-Generating	Plug-In	Plug-In	Plug-In	Plug-In	Plug-In	2 AA Battery	,
home warranty*	Lifetime Frame Lifetime Generator System 10 Years Electronics/Parts 2 Years Labor	Lifetime Frame Lifetime Magnetic Brake 3 Years Electronics/Parts 1 Year Labor	Lifetime Frame Lifetime Magnetic Brake 3 Years Electronics/Parts 1 Year Labor	Lifetime Frame Lifetime Magnetic Brake 3 Years Electronics/Parts 1 Year Labor	Lifetime Frame Lifetime Magnetic Brake 2 Years Electronics/Parts 1 Year Labor	Lifetime Frame Lifetime Magnetic Brake 2 Years Electronics/Parts 1 Year Labor	Lifetime Frame Lifetime Magnetic Brake 2 Years Electronics/Parts 1 Year Labor	SEAT Comfortable Velo® Saddle FLOOR SPACE
commercial warranty* limited corporate	Lifetime Frame 5 Years Generator System 5 Years Electronics/Parts 2 Years Labor	 Up to 3 Hours of Use/Day 1 Year Frame 1 Year Magnetic Brake 1 Year Electronics/Parts 1 Year Labor 	Up to 3 Hours of Use/Day 1 Year Frame 1 Year Magnetic Brake 1 Year Electronics/Parts 1 Year Labor	None	None	None	Up to 3 Hours of Use/Day 1 Year Frame 1 Year Magnetic Brake 1 Year Electronics/Parts 1 Year Labor	PRODUCT WEIGHT 127 lbs. MAXIMUM USER
dimensions	41″L x 26″W x 56″H	41″L x 26″W x 56″H	41″L x 26″W x 56″H	41″L x 26″W x 56″H	40″L x 26″W x 50″H	40″L x 26″W x 50″H	43″L x 25″W x 53″H	WEIGHT 300 lbs.
product weight	124 lbs.	104 lbs.	104 lbs.	95 lbs.	82 lbs.	82 lbs.	97 lbs.	STANDARD
max. user weight	400 lbs.	300 lbs.	300 lbs.	300 lbs.	300 lbs.	300 lbs.	300 lbs.	FEATURES Water Bottle Cage
upgrades from previous model	UPGRADES FROM E3200HRT Console Feedback, Warranty, Generator System, Accessory Tray, CSAFE, Max. User Weight	UPGRADES FROM E3200 Heart Rate Training Programs, Custom Programs, Telemetric Heart Rate, Handlebar Armrests	UPGRADES FROM E3100 Console Feedback, Quiet-Glide™ Drive, Corporate Warranty	UPGRADES FROM E1500 STN LCD Display, Advanced Prgramming Options, Heavier Frame & Construction, ECB-Plus TM Resistance System, Warranty	Console Programming, Console Feedback * Refer for co	UPGRADES FROM SPORTING GODDS MODEL Heavy Gauge Frame, Supersitent Poly-V Belt, Three-Piece Crank, Warranty, More Accurate Feedback	Adjustable Magnetic Resistance, Comfort Arc [™] Seat, Quieter Workout, Heavy Gauge Frame	WARRANTY* 15 Years Frame, 3 Years Parts, 1 Year Labor, 90 Days Wear Items
					All product sp			



it all starts with a **Vision**



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