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Engineering Technology Division*

**FIELD TESTS OF 2- AND 40-TUBE CONDENSERS AT THE
EAST MESA GEOTHERMAL TEST SITE**

R. W. Murphy N. Domingo

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CONTENTS

	<u>Page</u>
LIST OF FIGURES	v
LIST OF TABLES	vii
LIST OF SYMBOLS	ix
ACKNOWLEDGMENTS	xi
ABSTRACT	1
1. INTRODUCTION	1
2. EQUIPMENT AND FACILITIES	3
2.1 The DSS Apparatus	3
2.1.1 Direct-contact evaporator	3
2.1.2 Surface evaporator	4
2.1.3 Service condenser	4
2.1.4 Hot well	4
2.1.5 Pumps	5
2.2 The ORNL Two-Tube Condenser	5
2.2.1 Shell and heads	5
2.2.2 Tube installation	7
2.2.3 Test tubes	7
2.3 The ORNL 40-Tube Condenser	11
2.3.1 Shell and water head	11
2.3.2 Tube bundle	12
2.4 East Mesa Geothermal Test Site	18
2.5 Equipment Configurations	20
3. INSTRUMENTATION AND SAMPLING	26
3.1 The DSS Apparatus	26
3.2 The ORNL Two-Tube Condenser	26
3.2.1 Temperature	28
3.2.2 Pressure	28
3.2.3 Flow	28
3.2.4 Support	28
3.3 The ORNL 40-Tube Condenser	29
3.3.1 Temperature	29
3.3.2 Pressure	30
3.3.3 Flow	30
3.3.4 Support	30
3.4 Sampling	30

	<u>Page</u>
4. OPERATING PROCEDURES	32
4.1 The DSS Apparatus	32
4.2 The ORNL Two-Tube Condenser	33
4.3 The ORNL 40-Tube Condenser	34
5. DATA REDUCTION	37
6. TEST RESULTS	41
6.1 The ORNL Two-Tube Condenser	41
6.1.1 Group I	42
6.1.2 Group III	43
6.1.3 Group V	48
6.2 The ORNL 40-Tube Condenser	50
6.2.1 Group II	51
6.2.2 Group III	51
6.2.3 Group IV	53
7. CONCLUSIONS	55
REFERENCES	56
APPENDIX A. ORNL TWO-TUBE CONDENSER FIELD TEST DATA	57
A.1 Data Reduction Program	57
A.2 Output Format	60
A.3 Data Listing	62
APPENDIX B. ORNL 40-TUBE CONDENSER FIELD TEST DATA	121
B.1 Data Reduction Program	121
B.2 Output Format	124
B.3 Data Listing	127
APPENDIX C. LABORATORY TEST DATA	173
APPENDIX D. LABORATORY CHECKOUT OF FIELD DATA METHOD WITH REFRIGERANT 11	177
APPENDIX E. VAPOR-FEED SUPERHEAT EFFECTS	181
APPENDIX F. VIEW PORT AND LIQUID-LEVEL OBSERVATIONS	183
APPENDIX G. GAS SAMPLE ANALYSIS	187
APPENDIX H. TUBE MATERIAL EFFECTS	193
APPENDIX I. POSTMORTEM EVALUATION OF ORNL 40-TUBE CONDENSER	195
APPENDIX J. SI CONVERSION FACTORS	197

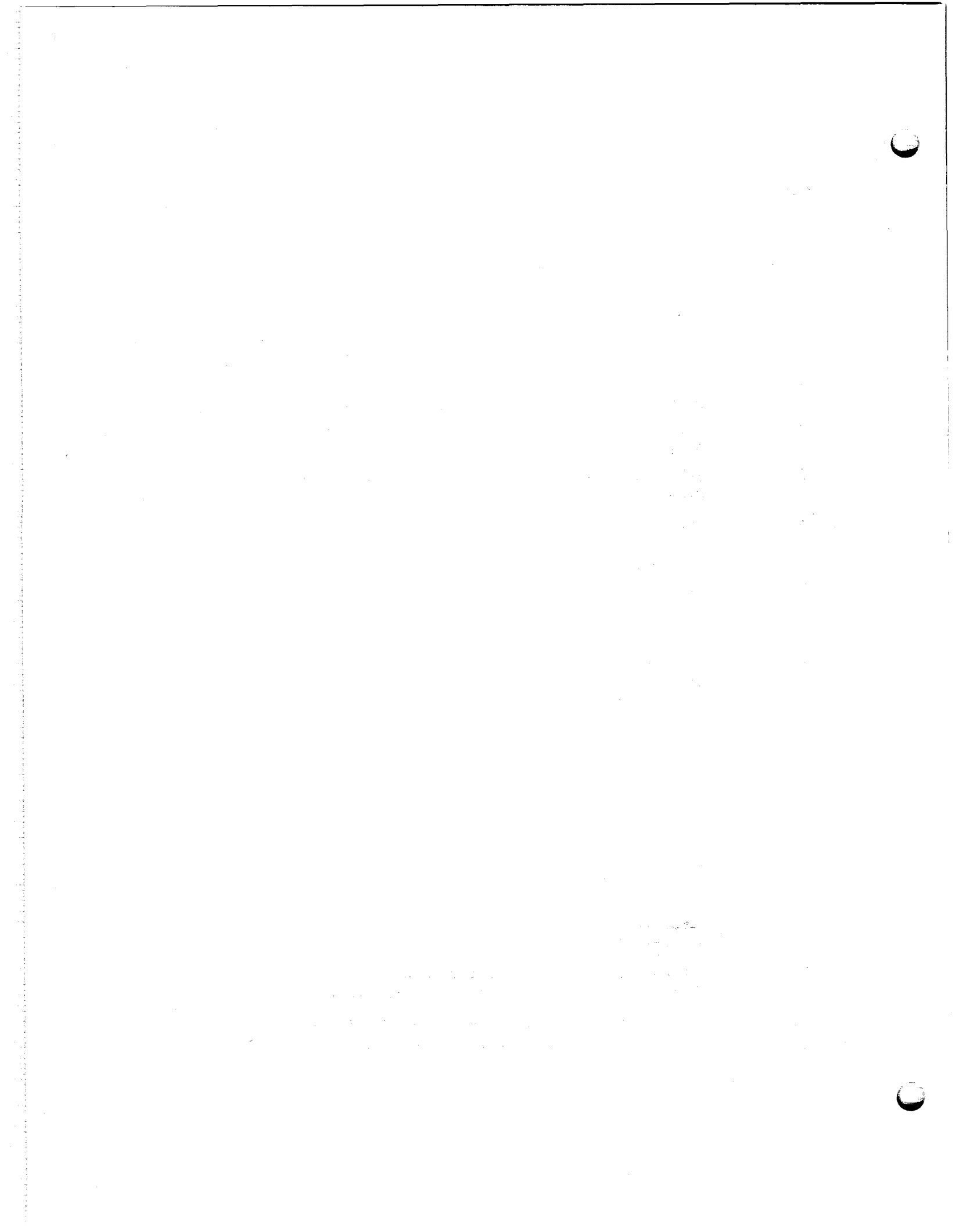
LIST OF FIGURES

<u>Figure</u>		<u>Page</u>
2.1	The ORNL two-tube condenser - shell and heads drawing	6
2.2	The ORNL two-tube condenser - assembly drawing	8
2.3	Sleeve adapter installed on sample fluted tube	9
2.4	Sample sections - tube types A, F, F-3, and L	10
2.5	Enlarged cross sections - tube types F and L	11
2.6	The ORNL 40-tube condenser - shell and head drawing ..	13
2.7	The ORNL 40-tube condenser - tube bundle drawing	14
2.8	The ORNL 40-tube condenser - tube bundle photo	15
2.9	The ORNL 40-tube condenser - tube bundle with shell ..	16
2.10	The ORNL 40-tube condenser - assembly drawing	17
2.11	Map of East Mesa Geothermal Test Site and surrounding area	18
2.12	Test pad at East Mesa Geothermal Test Site with ORNL and DSS equipment in place	19
2.13	The ORNL two-tube condenser installed for Group I tests	22
2.14	The ORNL 40-tube condenser installed for Group II tests	23
2.15	The ORNL 2- and 40-tube condensers installed for Group III tests	24
2.16	The ORNL two-tube condenser installed for Group V tests	25
3.1	Flow and instrumentation diagram for ORNL condensers at East Mesa	27
6.1	The ORNL two-tube condenser - Group I test results, tube F-3	43
6.2	The ORNL two-tube condenser - Group III test results, tube F-3	44
6.3	The ORNL two-tube condenser - Group III test results, tube F	44
6.4	The ORNL two-tube condenser - Group III test results, tube A	45
6.5	The ORNL two-tube condenser - Group III test results, surface evaporator mode, tubes A and F-3	45

<u>Figure</u>		<u>Page</u>
6.6	The ORNL two-tube condenser - Group III test results, direct-contact evaporator mode, tubes A and F-3	46
6.7	The ORNL two-tube condenser - Group III test results, surface evaporator mode, tubes A and L	47
6.8	The ORNL two-tube condenser - Group III test results, direct-contact evaporator mode, tubes A and L	47
6.9	Equipment schematic for Group V tests	49
6.10	The ORNL two-tube condenser - Group V test results, surface evaporator mode, tube F-3	50
6.11	The ORNL 40-tube condenser -- Group III test results ..	52
6.12	The ORNL condensers - Group III test results, surface evaporator mode	52
6.13	The ORNL condensers - Group III test results, direct-contact evaporator mode	53
6.14	The ORNL 40-tube condenser - Group IV test results ...	54
B.1	Schematic of shell temperature measuring locations on the ORNL 40-tube condenser	126
D.1	Laboratory data for field method checkout - Refrigerant 11, tube F-3	178
F.1	The ORNL two-tube condenser - view port during direct-contact evaporator mode tests	184
F.2	The ORNL 40-tube condenser - view port during direct-contact evaporator mode tests	184
F.3	The ORNL two-tube condenser - view port during surface evaporator mode tests, tube F-3 showing skirt condensate drainage	185
F.4	The ORNL two-tube condenser - view port during surface evaporator mode tests, tube F showing stationary liquid drops	186
H.1	The ORNL 40-tube condenser - tube bundle after completion of Group IV tests	194

LIST OF TABLES

<u>Table</u>		<u>Page</u>
2.1	Characteristics of test tubes	9
2.2	The ORNL East Mesa condenser test outline	21
6.1	Operating parameter ranges for East Mesa condenser tests	41
A.1	The ORNL two-tube condenser performance data for Group I-A tests (surface evaporator mode)	63
A.2	The ORNL two-tube condenser performance data for Group I-B tests (direct-contact evaporator mode)	75
A.3	The ORNL two-tube condenser performance data for Group III-B tests (surface evaporator mode)	93
A.4	The ORNL two-tube condenser performance data for Group III-D tests (direct-contact evaporator mode)	108
A.5	The ORNL two-tube condenser performance data for Group V tests (surface evaporator mode)	118
B.1	The ORNL 40-tube condenser performance data for Group III-A tests (surface evaporator mode)	128
B.2	The ORNL 40-tube condenser performance data for Group III-C tests (direct-contact evaporator mode)	142
B.3	The ORNL 40-tube condenser performance data for Group IV tests (direct-contact evaporator mode with Barber-Nichols brine preflash unit)	151
B.4	The ORNL 40-tube condenser performance data for Group IV tests (direct-contact evaporator mode without Barber-Nichols brine preflash unit)	165
B.5	The ORNL 40-tube condenser performance data for Group IV tests (direct-contact evaporator mode using Mesa 8-1 well without Barber-Nichols brine preflash unit)	169
C.1	Laboratory performance for R-600a condensing on the outside of vertical smooth tube A	174
C.2	Laboratory performance for R-600a condensing on the outside of vertical fluted tube F	175
C.3	Laboratory performance for R-600a condensing on the outside of vertical fluted tube F-3	176
G.1	Analyses of gas samples from ORNL 40-tube condenser ...	188
G.2	Analyses of gas samples from ORNL two-tube condenser ..	189



LIST OF SYMBOLS

A	Heat transfer area
c	Specific heat at constant pressure
D	Diameter
h	Heat transfer coefficient
k	Thermal conductivity
\dot{m}	Mass flow rate
p	Shell pressure
P	Perimeter
Pr	Prandtl number
Q	Heat load
R	Resistance to heat flow
Re	Reynolds number
T	Temperature
μ	Viscosity

Subscripts

avg	Average
comp	Composite
h	Hydraulic
in	Inlet
ins wall	Inside tube wall
out	Outlet
s	Shell-side
sat iso	Saturation isobutane
sf	Shell-side fouling
t	Tube-side
tf	Tube-side fouling
w	Water, water-side
wall	Tube wall



1. The first part of the document discusses the importance of maintaining accurate records of all transactions. It emphasizes that this is crucial for ensuring the integrity of the financial data and for facilitating audits.

2. The second part of the document outlines the various methods used to collect and analyze data. It includes a detailed description of the sampling techniques employed and the statistical models used to interpret the results.

3. The third part of the document presents the findings of the study. It shows that there is a significant correlation between the variables being studied, which supports the hypothesis that was tested.

4. Finally, the document concludes with a summary of the key points and offers some recommendations for future research. It suggests that further studies should be conducted to explore the underlying mechanisms of the observed relationships.



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FIELD TESTS OF 2- AND 40-TUBE CONDENSERS AT THE EAST MESA GEOTHERMAL TEST SITE

R. W. Murphy N. Domingo

ABSTRACT

Two water-cooled isobutane condensers, one with 2 tubes and one with 40 tubes, were subjected to field tests at the East Mesa Geothermal Test Site to assess relative heat transfer performance in both surface evaporator and direct-contact evaporator modes. The five groups of tests established that field performance was below earlier laboratory-determined levels and that direct-contact evaporator mode performance was poorer than that for the surface evaporator mode. In all test situations, fluted condenser tubes performed better than smooth condenser tubes. Cooling water quality had no significant effect on performance, but brine preflash in the direct-contact mode did promote some relative performance improvement.

Important implications of these results for binary geothermal power plants are that (1) working-fluid-side impurities can significantly degrade heat transfer performance of the power plant condensers and (2) provisions for minimizing such impurities may be required.

1. INTRODUCTION

Previous studies have indicated the significant role that heat exchangers play in determining the economic feasibility of geothermal binary-cycle power plants.¹ This importance is related to two primary characteristics of such plants: (1) the relatively high rate of heat transfer required per unit of electrical power output and (2) the relatively poor heat transfer properties of candidate binary-cycle fluids. These factors point toward a requirement for comparatively large versions of conventional heat exchangers, which, in the aggregate, can represent a major fraction of total plant capital investment.

Recognition of these relationships led to a program at Oak Ridge National Laboratory (ORNL) funded by the U.S. Department of Energy (DOE), Division of Geothermal Energy, to develop improved heat exchangers for application to the geothermal binary-cycle situation. Emphasis to date has centered on the heat rejection end of the cycle with particular attention given to advanced surface condensers.

Single-tube laboratory experiments have been conducted to evaluate the performance of a wide range of condenser tube geometries, orientations, and materials. Test results showed consistent high performance achieved by a class of fluted condenser tubes operated in the vertical orientation.^{2,3}

Based on these encouraging results with single tubes in the laboratory situation, the subsequent condenser development plan included (1) verification of tube bundle performance under laboratory conditions, (2) examination of material/fabrication/cost trade-offs for field application, (3) field testing of the resulting design with a surface evaporator, (4) assessment of application to a field direct-contact evaporator situation, and (5) field testing of a unit designed for operation with a direct-contact evaporator if deemed appropriate by the assessment. Because of budget and schedule constraints, the plan was compressed to "piggyback" and mesh with independent equipment tests being conducted by DSS Engineers, Incorporated, and Barber-Nichols Engineering Company involving a direct-contact evaporator, turbine, brine preflash unit, and direct-contact condenser at various times at the East Mesa Geothermal Test Site. Although this situation did not permit attainment of the orderly development sequence outlined previously, much field operating experience was gained, and several important experimental conclusions were reached during the various groups of tests. If the work reported here contributes to the realization of improved heat exchangers for broadening world energy options, it will have served its purpose well.

2. EQUIPMENT AND FACILITIES

The condenser field tests involved equipment and facilities under the control of several organizations. This section describes the most important components in some detail and classifies their various configurations into convenient test groupings.

2.1 The DSS Apparatus

The DSS experimental loop provided for the continuous circulation, contact, and separation of geothermal brine and isobutane.^{4,5} Heat from the brine was transferred to the isobutane in a direct-contact evaporator or a surface evaporator, depending on the chosen mode of operation. Other major components of the DSS apparatus included a hot well, brine and isobutane pumps, a separator, and a service condenser.

Isobutane liquid was pumped from the hot well to the evaporator, where it was vaporized with heat from the brine. The vapor was then expanded, condensed, and returned to the hot well to complete the cycle.

Hot brine was pumped from the geothermal supply manifold to the evaporator, where heat was removed to vaporize isobutane. The spent brine passed through the test pad manifold to the holding pond.

Cooling water obtained from the cooling tower basin was pumped through the test pad manifold into the service condenser. After absorbing heat from the condensing isobutane, the cooling water returned to the manifold and fed spray nozzles in the top section of the cooling tower.

2.1.1 Direct-contact evaporator

The DSS direct-contact evaporator consisted of a single column with an inside diameter of 152 mm (6.0 in.) and an overall height of about 4.0 m (13 ft). The distance between the isobutane distributor at the bottom of the column and the brine distributor at the top was 3.5 m (10.3 ft).

Isobutane liquid was introduced near the bottom of the column through a plate containing 390 drilled holes, each 1.52 mm (0.060 in.) in diameter. Brine was introduced through a perforated distribution ring near

the top of the column. Isobutane vapor leaving the top of the column passed through a knit stainless steel wire-mesh demister pad 152 mm (6.0 in.) deep that was intended to minimize carryover of either liquid isobutane or brine.

Numerous connections were provided on the shell of the column for vents, drains, and instrumentation including three thermowells, one pressure gauge connection, two manometer taps, and four high-pressure windows (or "bulls-eyes") for viewing the dispersion.

2.1.2 Surface evaporator

For operation in the non-direct-contact mode, a surface heat exchanger in a "hairpin" configuration was used to transfer heat from the brine to the isobutane. This single-pass tube-in-tube unit performed with brine inside the inner tube and isobutane in the annulus.

2.1.3 Service condenser

Isobutane vapor, after expanding through a turbine, valve, or dummy nozzle, was condensed on the shell side of a conventional shell-and-tube heat exchanger by cooling water flowing through a single pass of tubes. The unit was installed in a counterflow arrangement with its longitudinal axis tilted 20° from the horizontal. The inlet for isobutane vapor was at the upper end of the exchanger, and the outlet for the condensate was at the lower end. The total heat transfer area for this brass and cast-iron service condenser was 11.15 m² (120 ft²).

2.1.4 Hot well

The hot well served as a receiver for the isobutane condensate from which the isobutane evaporator feed pump took suction. The vessel, 1.8 m (6 ft) long and 260 mm (10.6 in.) in diameter, was installed with its longitudinal axis tilted slightly from the horizontal to facilitate flow to the pump suction line. As operating conditions changed, the amounts of liquid isobutane in various parts of the apparatus changed, and the hot well provided the liquid inventory to cope with both these changes and losses through leakage.

2.1.5 Pumps

The isobutane was circulated by a four-cylinder (John Bean Model T-04102) outside-packed plunger pump rated at $6.3 \times 10^{-4} \text{ m}^3/\text{s}$ (10 gpm) capacity. The brine pump was an outside-packed triplex plunger type (John Bean Model M-0910) with a rated capacity of $4.4 \times 10^{-4} \text{ m}^3/\text{s}$ (7 gpm).

2.2 The ORNL Two-Tube Condenser

The ORNL two-tube condenser was originally envisioned as an easy-to-install versatile apparatus to obtain side-by-side vertical condenser tube data in a stable field-test environment. It later came to be used as a reliable tool in evaluating the effects of various operating parameters on condenser performance. These requirements were met using a relatively simple shell-and-tube configuration modified to take advantage of experience gained in previous laboratory experiments with single-tube condensers.

For the test at East Mesa, vapor feed to the ORNL two-tube condenser was provided by either the DSS direct-contact evaporator or the DSS surface evaporator. The product condensate from the ORNL two-tube condenser drained to the DSS hot well. Cooling water supply and return connections were made to the test pad manifold piping.

2.2.1 Shell and heads

The shell of the two-tube condenser (Fig. 2.1) was fabricated from 6-in. sched-40 stainless steel pipe. Shell penetrations were provided in the upper section for pressure and temperature sensors, in the middle section for two view ports and one liquid-level port, and in the lower section for the vapor inlet.

The two heads were fabricated from 6-in. 150-lb stainless steel blind flanges and were mated to the 6-in. 150-lb weld neck flanges that comprised the top and bottom ends of the shell. Each head contained two 25.4-mm (1.00-in.) holes with Buna-N O-ring seals to accommodate two test tubes on 76.2-mm (3.00-in.) centers. A port for venting the shell of the condenser was provided in the top head. Two additional penetrations in the bottom head allowed for condensate drainage and a second liquid-level port.

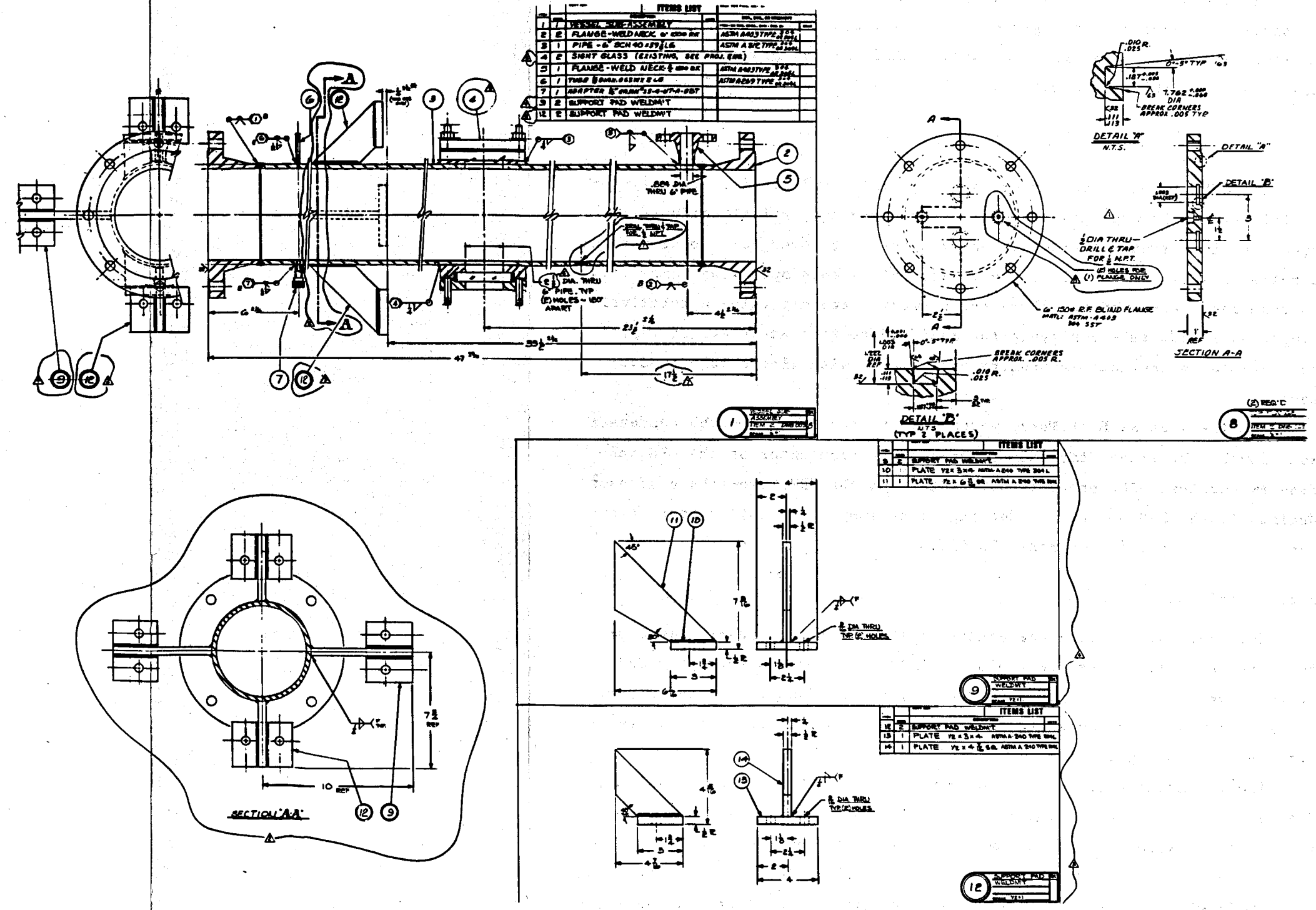


Fig. 2.1. The ORNL two-tube condenser - shell and heads drawing.

When assembled as shown in Fig. 2.2, the shell and head combination gave a total available vertical condensing length of 1.194 m (47.0 in.).

2.2.2 Tube installation

Because the heads on the two-tube condenser were designed to seal smooth 25.4-mm-diam (1.00-in.) tubes, fluted tubes were prepared for testing by welding a smooth adapter sleeve to each test tube end (Fig. 2.3). During installation, the top head was removed, and the test tubes were inserted downward into the shell until the bottom sleeves slipped through the O-ring seals in the bottom head. The top head was then slipped over the top sleeves and bolted to the shell flange to complete the shell-side sealing operation. Next, inlet and outlet cooling water connections were made to the protruding sleeves at the bottom and top heads, respectively. Finally, a 19.0- or 12.7-mm-diam (0.75- or 0.50-in.), full-length solid rod insert was centered and sealed inside the tube in each channel to achieve the desired water-side conditions (Appendix D).

2.2.3 Test tubes

Eleven tubes of eight distinct types were tested in the ORNL two-tube condenser during this investigation. Two specimens each of tube types A, F, and F-3 and one each of the five other types were employed in the studies. Letter designations and physical characteristics of the various tube types are given in Table 2.1. Photographs of samples of the test tubes are presented in Fig. 2.4.

Tube types A, W, X, Y, and Z were smooth tubes, while tube types F, F-3, and L had outside flutes. Details of the F and L cross sections are illustrated in Fig. 2.5. All tubes were made of aluminum except types W (copper), X (brass), and Z (nickel).

Tube type F-3 was a variation of tube type F created by attaching three rubber skirts to the outside tube wall. Each 0.79-mm-thick (1/32-in.) neoprene skirt was placed in a slot 3.18 mm wide by 0.10 mm deep (0.125 in. by 0.004 in.) machined into a type F fluted tube. The three skirts divided the tube into four equal lengths and aided condensate drainage from the outside tube surface.

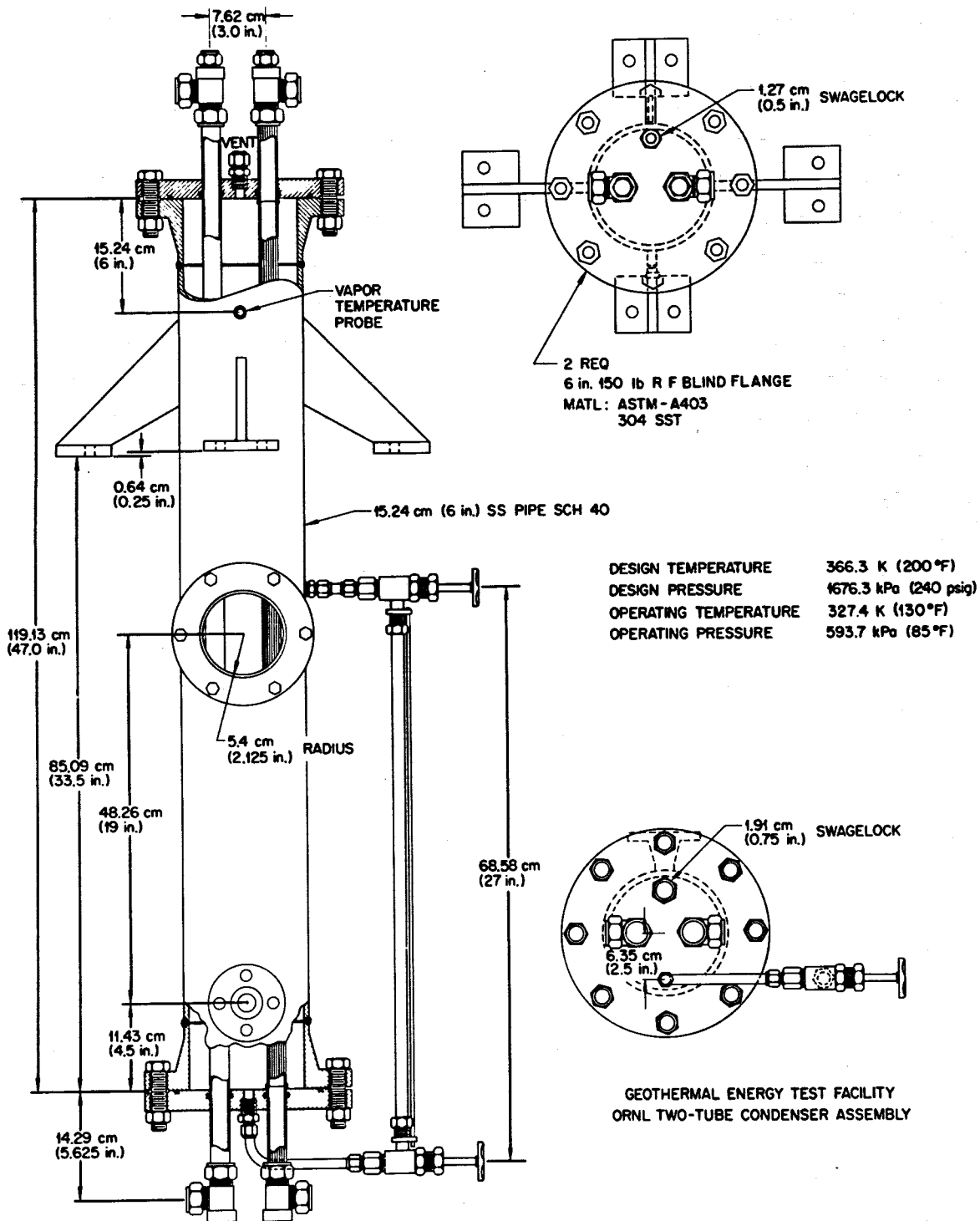


Fig. 2.2. The ORNL two-tube condenser - assembly drawing.

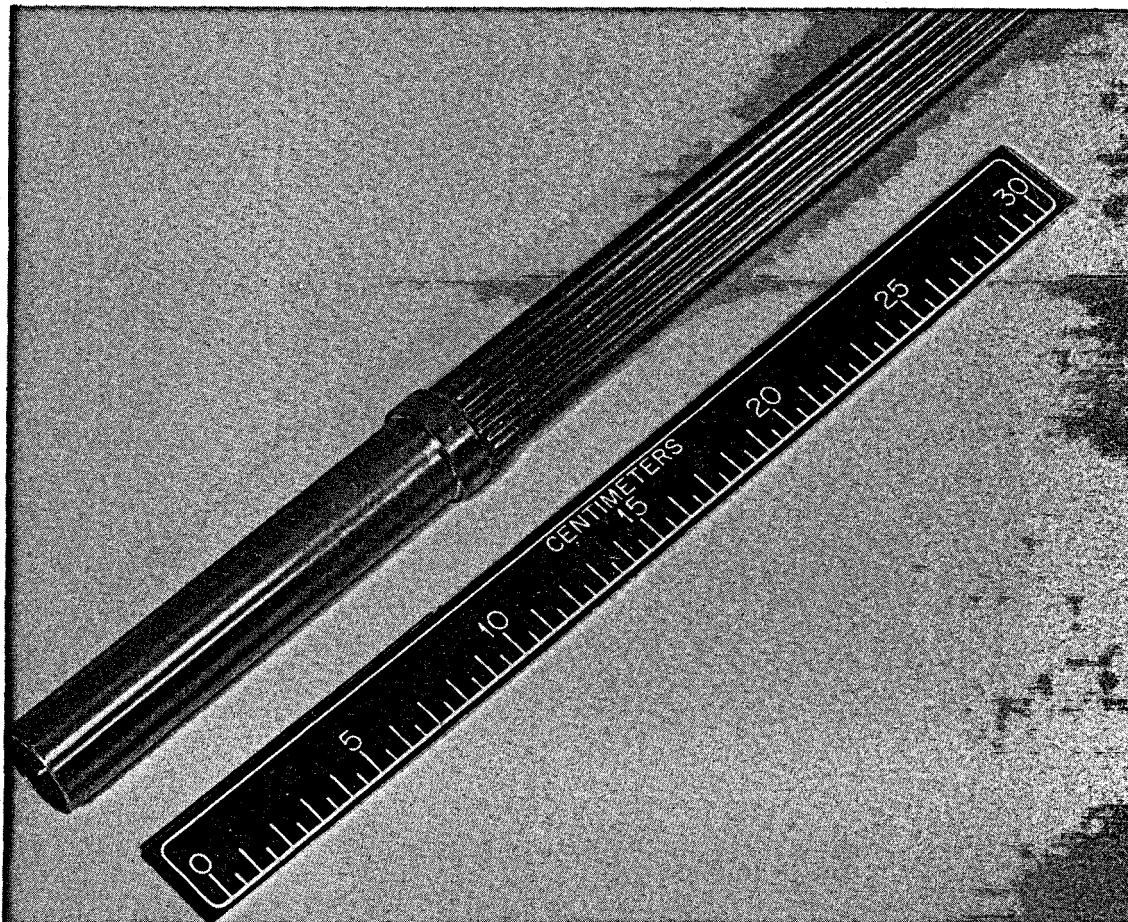


Fig. 2.3. Sleeve adapter installed on sample fluted tube.

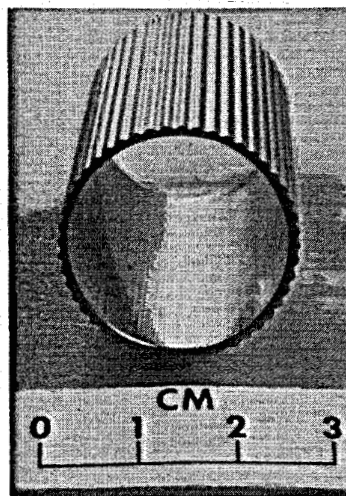
Table 2.1. Characteristics of test tubes
[nominal 2.5-cm (1-in.) OD, 1.2 m (4 ft) long]

Tube	Description	Material	Surface area [m ² (ft ²)]		Number of flutes	
			Inside	Outside	External	Internal
A	Smooth	Aluminum 6061-T6	0.08287 (0.892)	0.09523 (1.025)	0	0
F ^a	Single-fluted	Aluminum 6063	0.08110 (0.873)	0.09643 (1.038)	48	0
L ^a	Single-fluted	Aluminum 6061	0.08018 (0.863)	0.13973 (1.504)	60	0
W	Smooth	Copper ASTM B-75	0.08287 (0.892)	0.09523 (1.025)	0	0
X	Smooth	Brass alloy 330 (ASTM B251-67)	0.08287 (0.892)	0.09523 (1.025)	0	0
Y	Smooth	Aluminum 2024-T3	0.08287 (0.892)	0.09523 (1.025)	0	0
Z	Smooth	Nickel ASTM B-161	0.08287 (0.892)	0.09523 (1.025)	0	0

^aAreas based on 1.17-m (46-in.) tube lengths. All other tubes were of 1.19-m (47-in.) lengths.

ORNL-PHOTO 8880-81

TUBE A



TUBE F

TUBE F-3



TUBE L

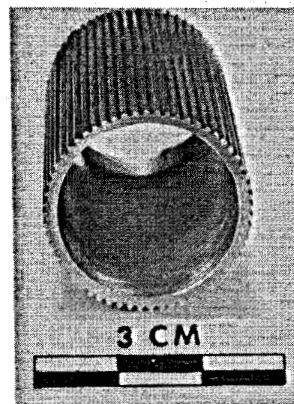


Fig. 2.4. Sample sections - tube types A, F, F-3, and L.

The external perimeter of each fluted tube was measured as the length of thin tape forced to conform closely and completely around the outside surface of the tube. The external surface areas in Table 2.1 apply to the tubes after preparation for testing. The areas of the smooth tubes were based on a 1.194-m (47.0-in.) length - the total length available within the condenser shell. [Comparable length was 1.219 m (48.0 in.) for the

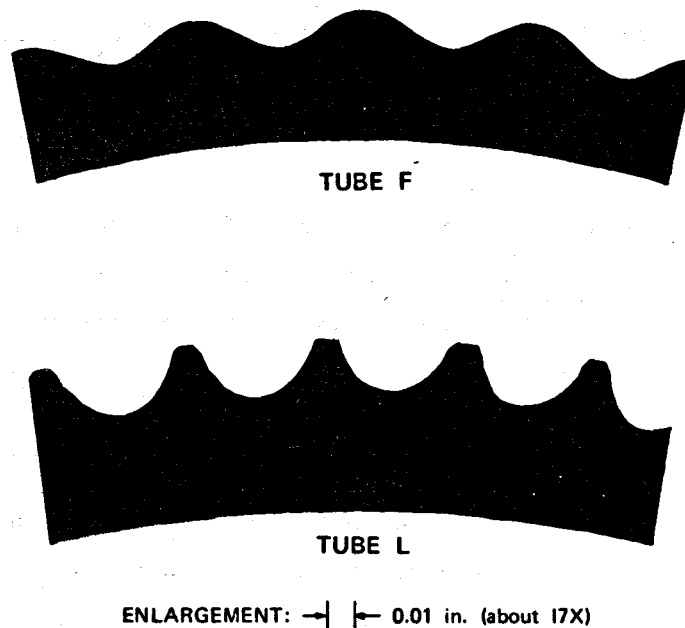


Fig. 2.5. Enlarged cross sections - tube types F and L.

single-tube condenser used in laboratory tests in Refs. 2 and 3.] However, the areas of the fluted tubes are based on 1.168-m (46.0-in.) effective length to account for the 12.7-mm (0.50-in.) adapter sleeve and installation clearance on each end of the fluted tubes.

2.3 The ORNL 40-Tube Condenser

The ORNL 40-tube condenser was a first attempt at incorporating into a practical bundle configuration the apparent advantages found during tests of individual vertical fluted condenser tubes. The resulting shell-and-tube heat exchanger was sized specifically for operation with the DSS apparatus. A U-tube configuration with four water-side passes and four vapor-side baffles was chosen. The water inlet and outlet, vapor inlet, and condensate outlet were all located near the bottom of the condenser in this design.

2.3.1 Shell and water head

The shell of the ORNL 40-tube condenser was fabricated from 12-in. sched-40 stainless steel pipe with a 12-in. sched-40 stainless steel pipe

cap welded to the top end and a 12-in. 150-lb stainless steel weld-neck flange welded to the bottom end (Fig. 2.6). Various penetrations in the shell provided for vapor entry, venting, bundle viewing, and monitoring of pressure, temperature, and liquid-level conditions on the isobutane side of the condenser.

The water head was made by welding a 12-in. 150-lb aluminum weld-neck flange to an aluminum disk. Penetrations in the disk accommodated cooling water supply and return connections as well as a condensate drainage line.

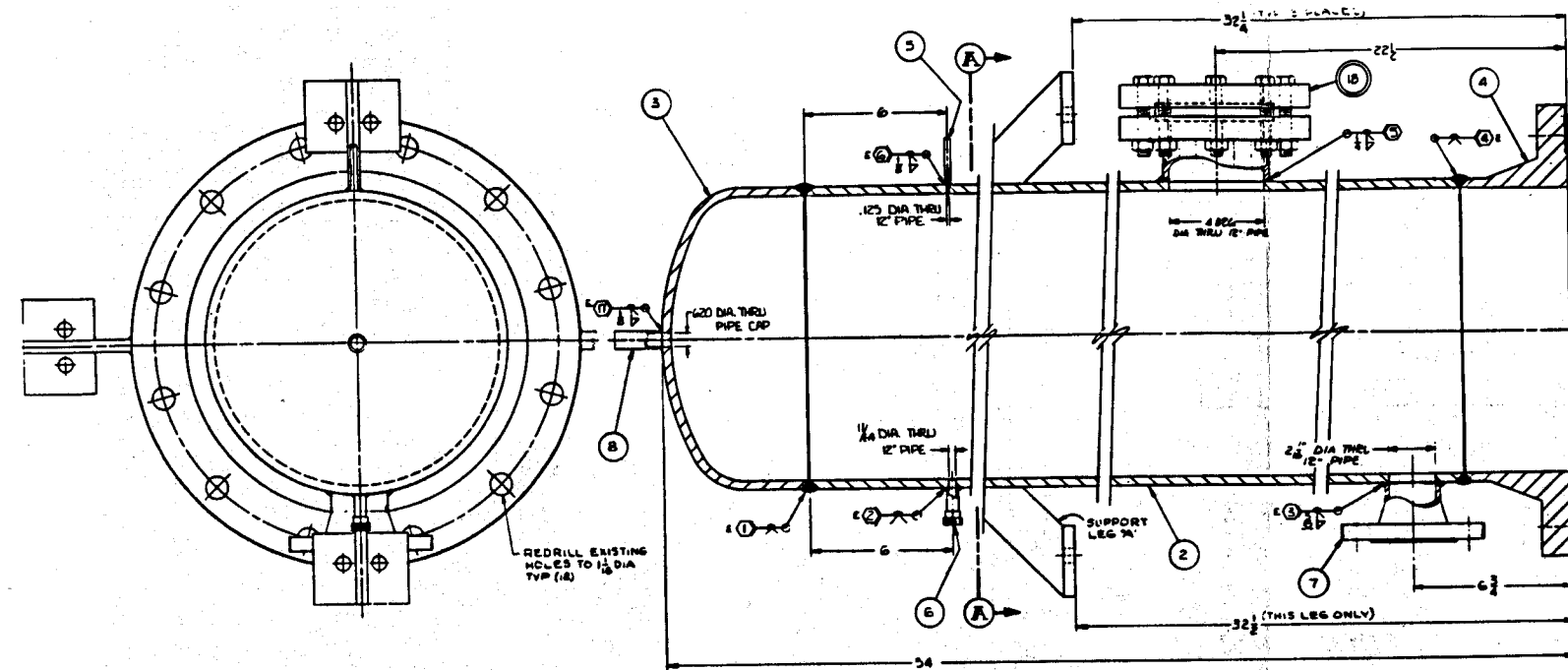
2.3.2 Tube bundle

The type F tube bundle was of a U-bend configuration with four-pass water-side flow. Construction of the bundle required 15 tubes bent to form the outside rows of the bundle plus 10 more tubes bent and welded (to avoid minimum radius bends) to form the inner rows. The "40-tube" count denotes the number of vertical fluted tube lengths rather than the actual number of separate pieces involved in the construction. All tube ends were welded to the aluminum tube sheet (Fig. 2.7).

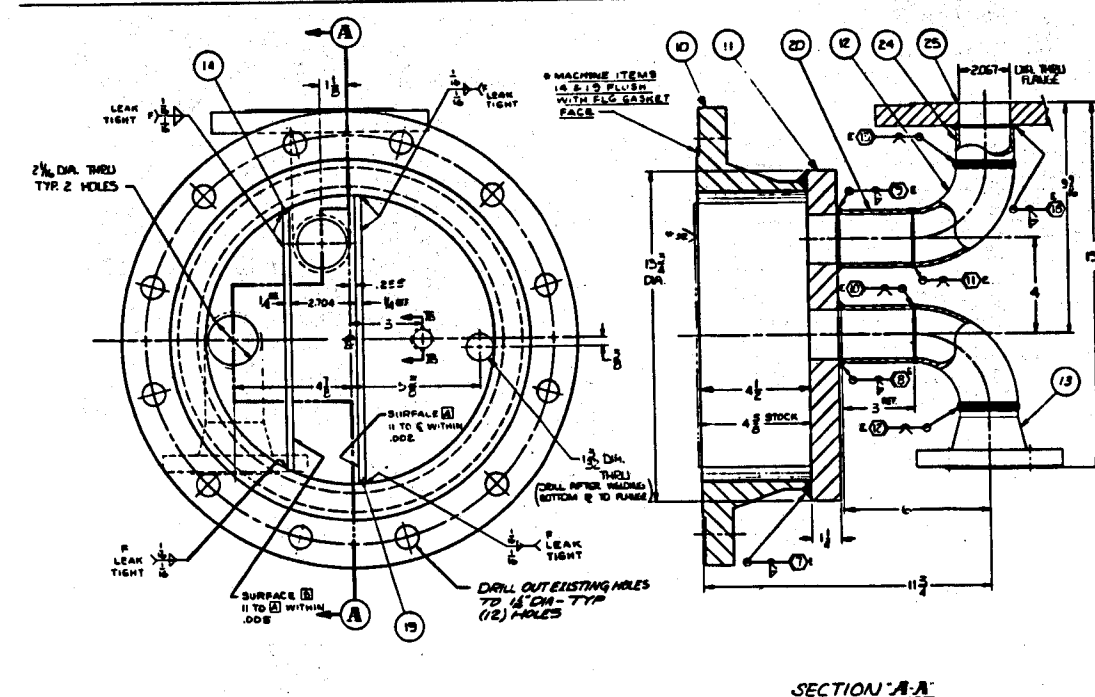
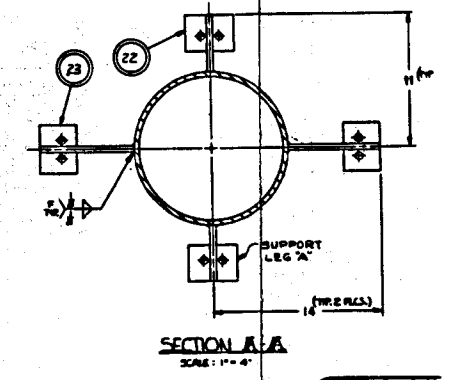
Four rubber sheets attached by Pliobond adhesive to each fluted tube were arranged along the bundle length to aid with condensate drainage, to act as baffles for guiding the vapor flow on its shell-side passes, and to reduce the potential for tube vibrations. The resulting arrangement was, in some sense, comparable with that achieved with tube type F-3 in the ORNL two-tube condenser. In addition, two shrouds (or longitudinal baffles) served as vapor flow guides to minimize bypassing of the bundle core.

The total installed outside heat transfer area of the tube bundle was calculated to be 4.487 m² (48.3 ft²). Photographs of the tube bundle are presented in Figs. 2.8 and 2.9.

Condenser assembly was accomplished by mating the bundle tube sheet to the shell flange, which, in turn, was bolted to the water head (Fig. 2.10). Two Buna-N gaskets — one between the shell and the tube sheet and the other between the tube sheet and the water head — were used to prevent isobutane or cooling water leakage to the surroundings.

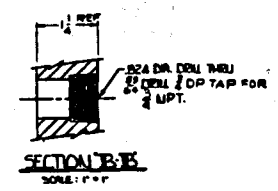


ITEM NO.	ITEMS LIST	QTY	UNIT
1	PIPE 2" SCH 40 43" LG.	1	PC
2	FLANGE 2" 150# R.F. W.N.	1	PC
3	ELBOW 90° L.R. 2" SCH 40	1	PC
4	FLANGE 2" 150# R.F. W.N.	1	PC
5	PLATE 1/4" 4" X 10"	1	PC
6	PIPE 2" SCH 40 17 1/2" LG.	1	PC
7	FLANGE 2" 150# R.F. W.N.	1	PC
8	ELBOW 90° L.R. 2" SCH 40	1	PC
9	PLATE 1/4" 4" X 10"	1	PC
10	FLANGE 2" 150# R.F. W.N.	1	PC
11	PIPE 2" SCH 40 17 1/2" LG.	1	PC
12	FLANGE 2" 150# R.F. W.N.	1	PC
13	ELBOW 90° L.R. 2" SCH 40	1	PC
14	PLATE 1/4" 4" X 10"	1	PC
15	PIPE 2" SCH 40 17 1/2" LG.	1	PC
16	FLANGE 2" 150# R.F. W.N.	1	PC
17	ELBOW 90° L.R. 2" SCH 40	1	PC
18	PLATE 1/4" 4" X 10"	1	PC
19	PIPE 2" SCH 40 17 1/2" LG.	1	PC
20	FLANGE 2" 150# R.F. W.N.	1	PC
21	ELBOW 90° L.R. 2" SCH 40	1	PC
22	SUPPORT PAD WELDT.	1	PC
23	SUPPORT PAD WELDT.	1	PC



ITEM NO.	ITEMS LIST	QTY	UNIT
9	PIPE 2" SCH 40 17 1/2" LG.	1	PC
10	FLANGE 2" 150# R.F. W.N.	1	PC
11	ELBOW 90° L.R. 2" SCH 40	1	PC
12	FLANGE 2" 150# R.F. W.N.	1	PC
13	PLATE 1/4" 4" X 10"	1	PC
14	PIPE 2" SCH 40 17 1/2" LG.	1	PC
15	FLANGE 2" 150# R.F. W.N.	1	PC
16	ELBOW 90° L.R. 2" SCH 40	1	PC
17	PLATE 1/4" 4" X 10"	1	PC
18	PIPE 2" SCH 40 17 1/2" LG.	1	PC
19	FLANGE 2" 150# R.F. W.N.	1	PC
20	ELBOW 90° L.R. 2" SCH 40	1	PC
21	PLATE 1/4" 4" X 10"	1	PC
22	PIPE 2" SCH 40 17 1/2" LG.	1	PC
23	FLANGE 2" 150# R.F. W.N.	1	PC
24	ELBOW 90° L.R. 2" SCH 40	1	PC
25	PLATE 1/4" 4" X 10"	1	PC

NOTE: THIS DETAIL ROTATED 90° COUNTER-CLOCKWISE FOR CLARITY.



ITEM NO.	ITEMS LIST	QTY	UNIT
10	PIPE 2" SCH 40 17 1/2" LG.	1	PC
11	FLANGE 2" 150# R.F. W.N.	1	PC
12	ELBOW 90° L.R. 2" SCH 40	1	PC
13	FLANGE 2" 150# R.F. W.N.	1	PC
14	PLATE 1/4" 4" X 10"	1	PC
15	PIPE 2" SCH 40 17 1/2" LG.	1	PC
16	FLANGE 2" 150# R.F. W.N.	1	PC
17	ELBOW 90° L.R. 2" SCH 40	1	PC
18	PLATE 1/4" 4" X 10"	1	PC
19	PIPE 2" SCH 40 17 1/2" LG.	1	PC
20	FLANGE 2" 150# R.F. W.N.	1	PC
21	ELBOW 90° L.R. 2" SCH 40	1	PC
22	PLATE 1/4" 4" X 10"	1	PC
23	PIPE 2" SCH 40 17 1/2" LG.	1	PC
24	FLANGE 2" 150# R.F. W.N.	1	PC
25	ELBOW 90° L.R. 2" SCH 40	1	PC
26	PLATE 1/4" 4" X 10"	1	PC
27	PIPE 2" SCH 40 17 1/2" LG.	1	PC
28	FLANGE 2" 150# R.F. W.N.	1	PC
29	ELBOW 90° L.R. 2" SCH 40	1	PC
30	PLATE 1/4" 4" X 10"	1	PC

NOTE: 1 CUT TO SUIT

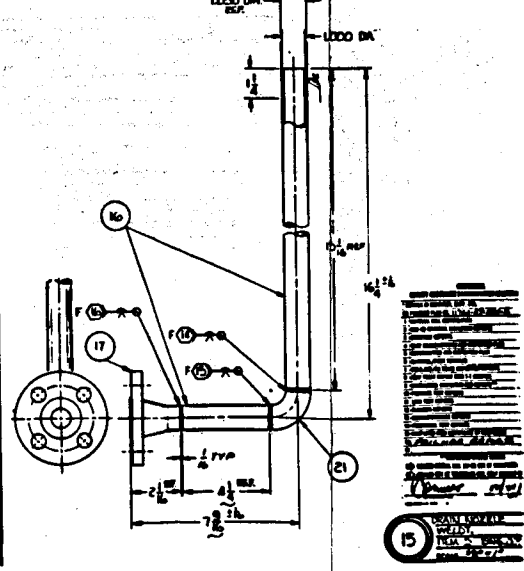


Fig. 2.6. The ORNL 40-tube condenser - shell and head drawing.

ORNL-DWG 81-23632 ETD

ITEM NO.	DESCRIPTION	QTY	UNIT	REMARKS
1	TUBE BUNDLE WELDMENT	1	ASSEMBLY	
2	TUBE SHEET 19 DIA X 1 THK	1	ALUMINUM	
3	FLOW RESTRICTOR	4	008	
4	BOTTOM BAFFLE SHEET	2	008	
5	BUCKLE BAFFLE SHEET	1	008	
6	TUBE	1	012	
7	TUBE	2	012	
8	TUBE	3	012	
9	TUBE WELDMENT	4	012	
10	BAR 2 DIA X 2 X 1/8	1	ALUMINUM	
11	HEX NUT 1/4-20 UNC	4	ALUMINUM	
12	TUBE 1/2 O.D. X .065 W. X 1/4 LG.	4	ALUMINUM	

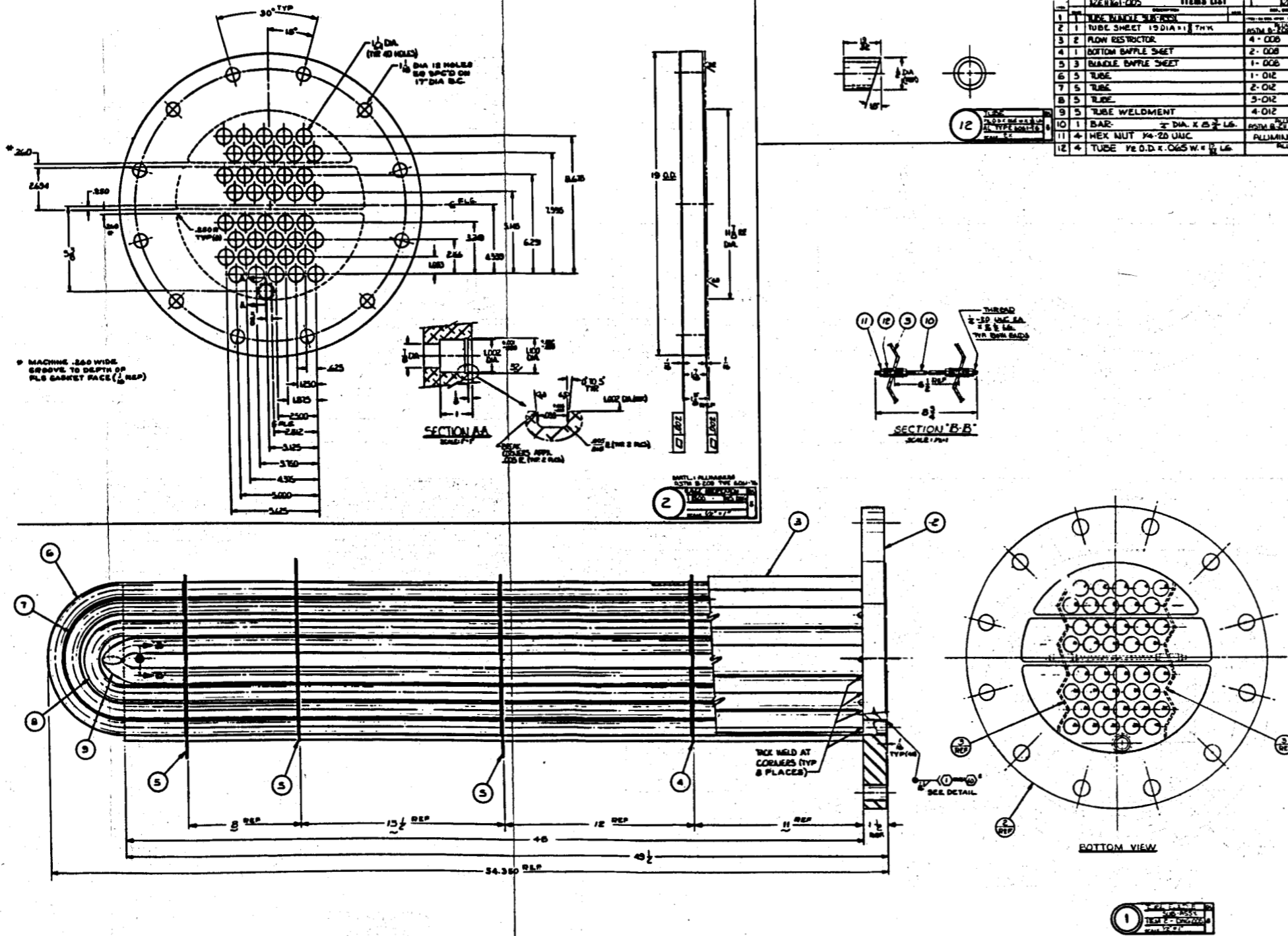


Fig. 2.7. The ORNL 40-tube condenser - tube bundle drawing.

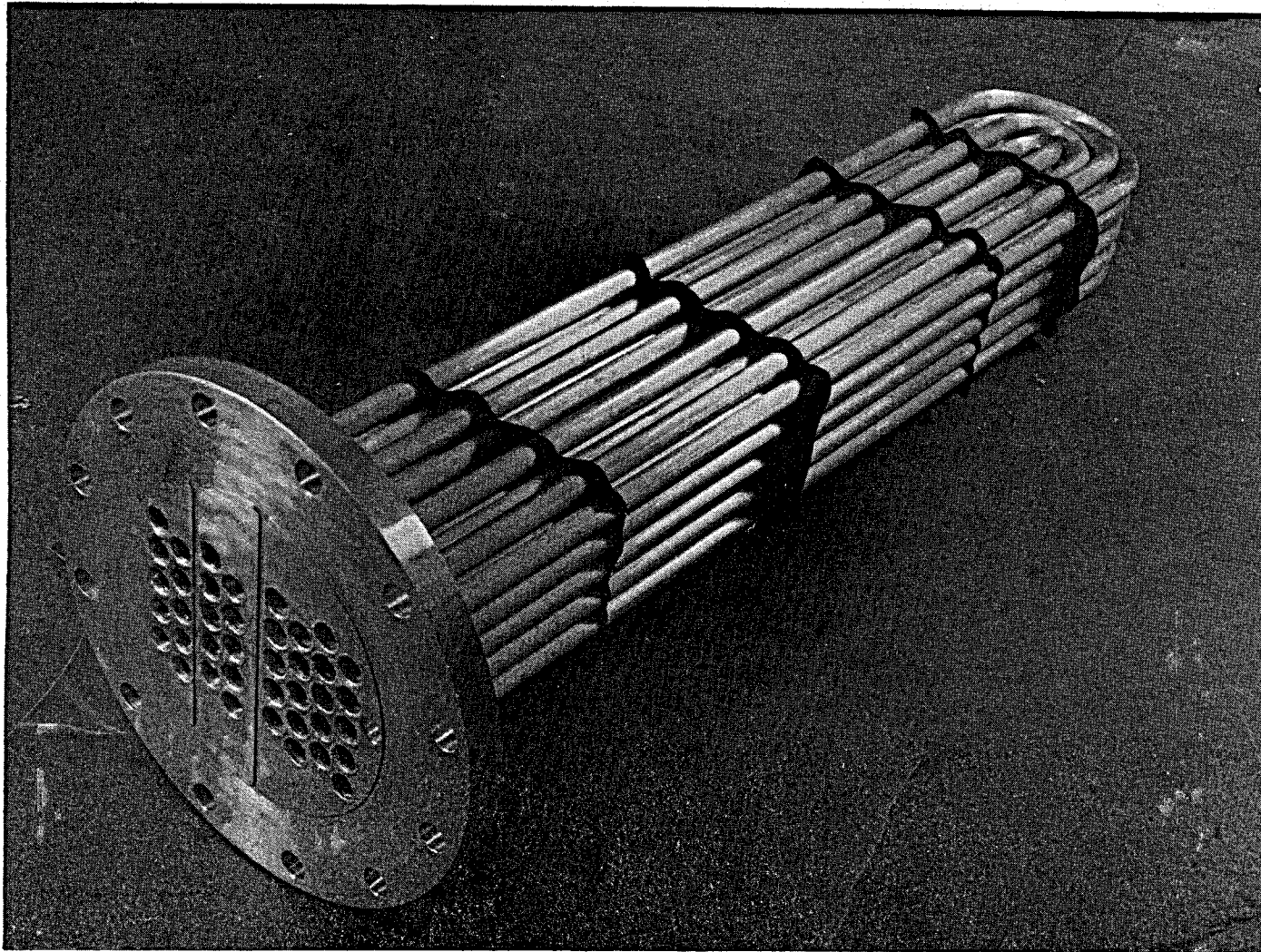


Fig. 2.8. The ORNL 40-tube condenser - tube bundle photo.

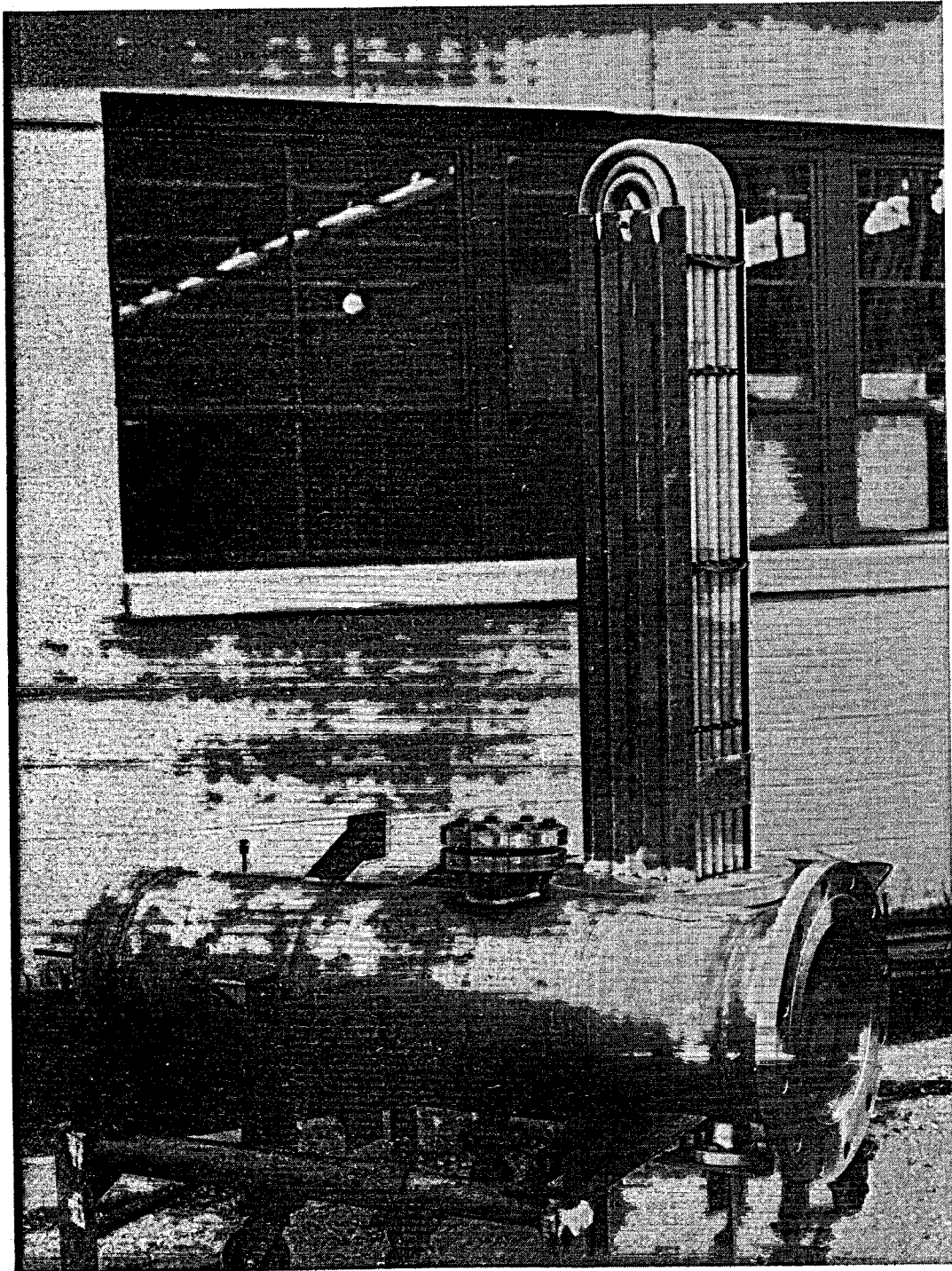


Fig. 2.9. The ORNL 40-tube condenser - tube bundle with shell.

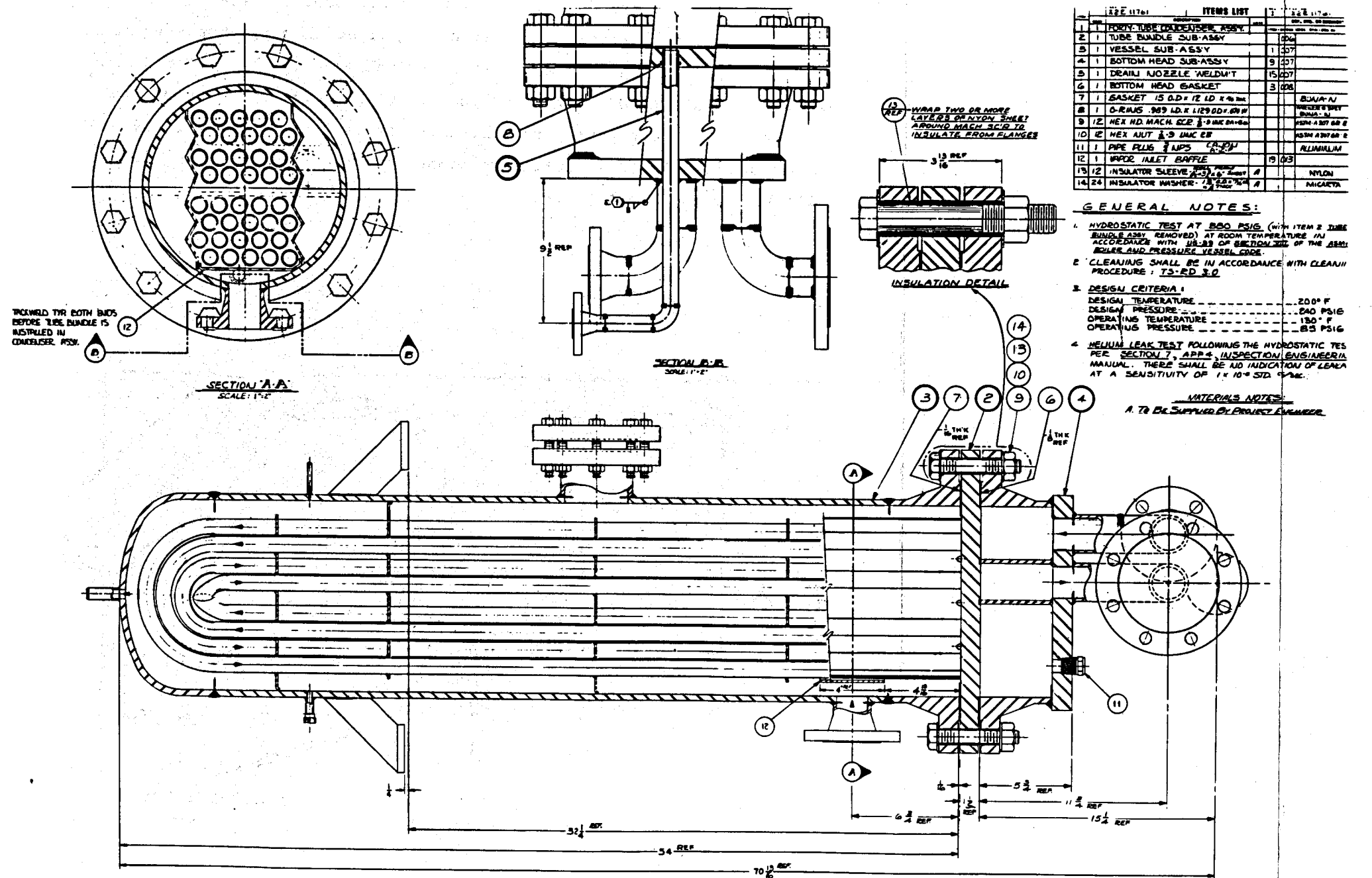


Fig. 2.10. The ORNL 40-tube condenser - assembly drawing.

2.4 East Mesa Geothermal Test Site

The East Mesa Geothermal Test Site, located near Holtville, California (Fig. 2.11), and operated for DOE by Westec Services, Incorporated, provided test pad space, geothermal brine and cooling water access, utilities, and various support services during the ORNL experiments described in this report. Figure 2.12 gives a general view of the test pad area with both ORNL and DSS equipment in place. The primary brine source well was Mesa 6-2, which gave gauge pressures at the supply manifold of 0.931 to 1.048 MPa (135 to 152 psi) and temperatures of 422 to 439 K (300 to 330°F) over this test period.

ORNL-DWG 78-10168

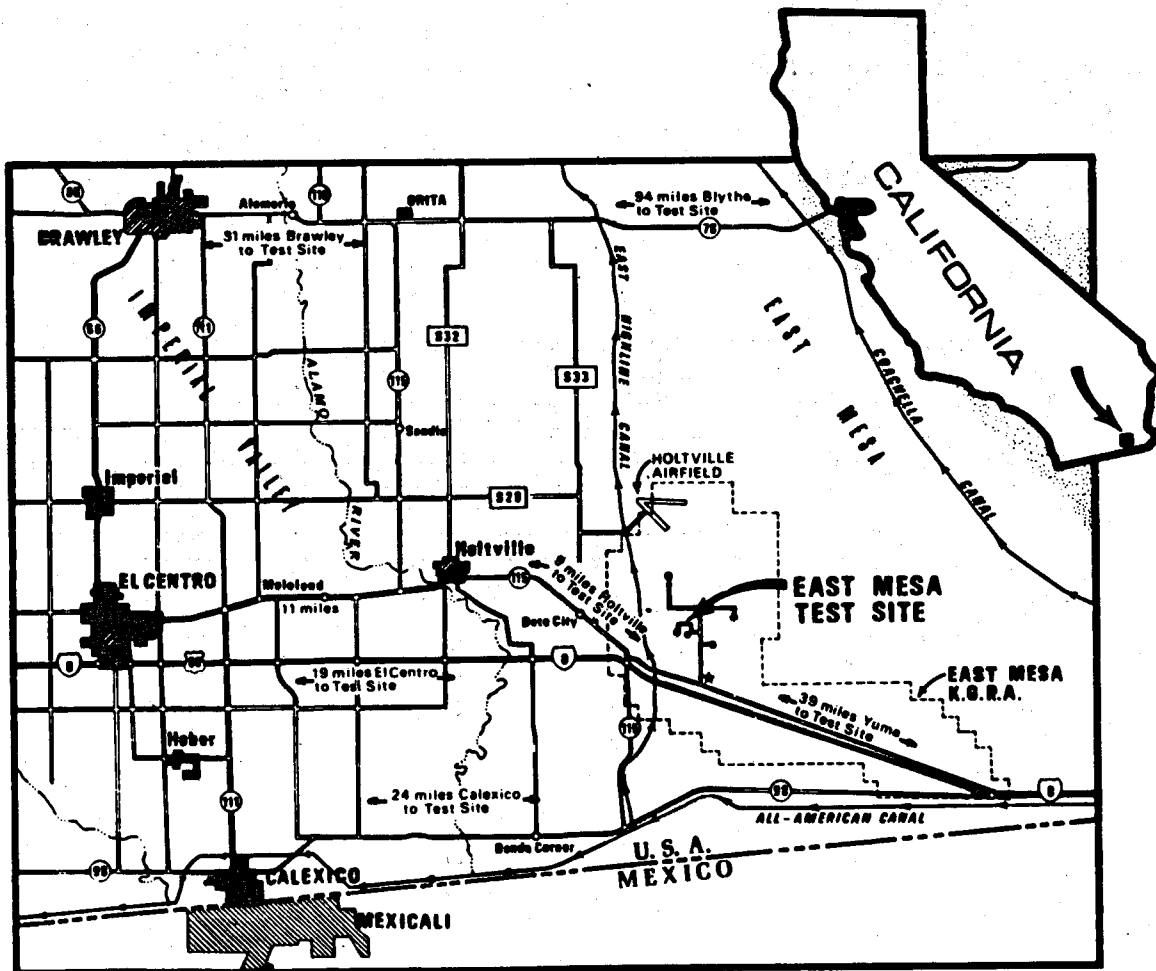


Fig. 2.11. Map of East Mesa Geothermal Test Site and surrounding area.

FIELD TESTS OF 2- AND 40-TUBE CONDENSERS AT THE EAST MESA GEOTHERMAL TEST SITE

R. W. Murphy N. Domingo

ABSTRACT

Two water-cooled isobutane condensers, one with 2 tubes and one with 40 tubes, were subjected to field tests at the East Mesa Geothermal Test Site to assess relative heat transfer performance in both surface evaporator and direct-contact evaporator modes. The five groups of tests established that field performance was below earlier laboratory-determined levels and that direct-contact evaporator mode performance was poorer than that for the surface evaporator mode. In all test situations, fluted condenser tubes performed better than smooth condenser tubes. Cooling water quality had no significant effect on performance, but brine preflash in the direct-contact mode did promote some relative performance improvement. ← Important implications of these results for binary geothermal power plants are that (1) working-fluid-side impurities can significantly degrade heat transfer performance of the power plant condensers and (2) provisions for minimizing such impurities may be required.

1. INTRODUCTION

Previous studies have indicated the significant role that heat exchangers play in determining the economic feasibility of geothermal binary-cycle power plants.¹ This importance is related to two primary characteristics of such plants: (1) the relatively high rate of heat transfer required per unit of electrical power output and (2) the relatively poor heat transfer properties of candidate binary-cycle fluids. These factors point toward a requirement for comparatively large versions of conventional heat exchangers, which, in the aggregate, can represent a major fraction of total plant capital investment.

Recognition of these relationships led to a program at Oak Ridge National Laboratory (ORNL) funded by the U.S. Department of Energy (DOE), Division of Geothermal Energy, to develop improved heat exchangers for application to the geothermal binary-cycle situation. Emphasis to date has centered on the heat rejection end of the cycle with particular attention given to advanced surface condensers.

Single-tube laboratory experiments have been conducted to evaluate the performance of a wide range of condenser tube geometries, orientations, and materials. Test results showed consistent high performance achieved by a class of fluted condenser tubes operated in the vertical orientation.^{2,3}

Based on these encouraging results with single tubes in the laboratory situation, the subsequent condenser development plan included (1) verification of tube bundle performance under laboratory conditions, (2) examination of material/fabrication/cost trade-offs for field application, (3) field testing of the resulting design with a surface evaporator, (4) assessment of application to a field direct-contact evaporator situation, and (5) field testing of a unit designed for operation with a direct-contact evaporator if deemed appropriate by the assessment. Because of budget and schedule constraints, the plan was compressed to "piggyback" and mesh with independent equipment tests being conducted by DSS Engineers, Incorporated, and Barber-Nichols Engineering Company involving a direct-contact evaporator, turbine, brine preflash unit, and direct-contact condenser at various times at the East Mesa Geothermal Test Site. Although this situation did not permit attainment of the orderly development sequence outlined previously, much field operating experience was gained, and several important experimental conclusions were reached during the various groups of tests. If the work reported here contributes to the realization of improved heat exchangers for broadening world energy options, it will have served its purpose well.

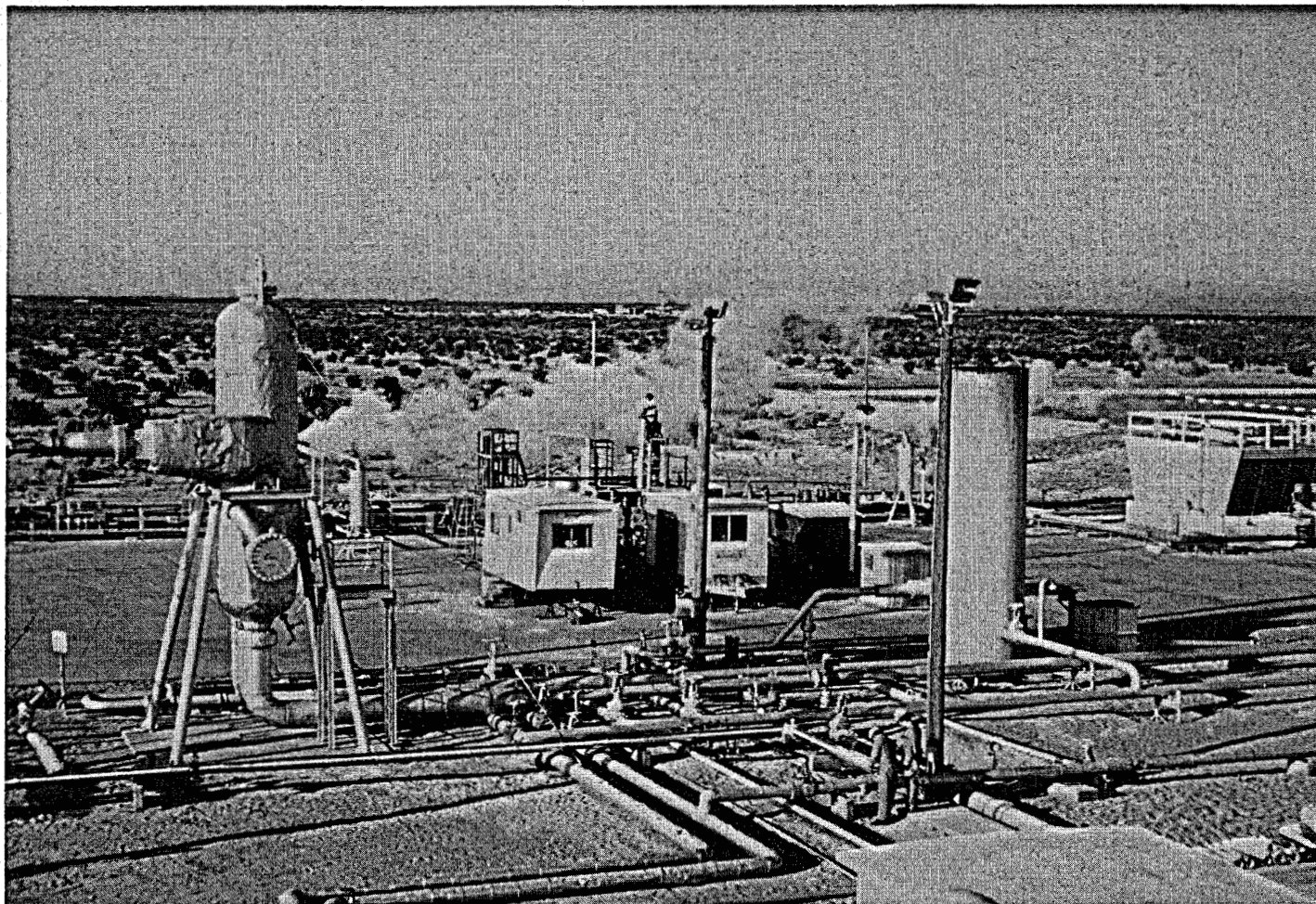


Fig. 2.12. Test pad at East Mesa Geothermal Test Site with ORNL and DSS equipment in place.

2.5 Equipment Configurations

The ORNL condenser tests at East Mesa were conducted in five separate groups. These five groups have been further broken down into ten categories based on time period, test condenser, and service evaporator (Table 2.2) to facilitate description of the various equipment configurations.

Conducted in March and April 1978, the Group I tests involved use of the two-tube condenser as installed on the upper deck of the DSS rig (Fig. 2.13). Connections and operating conditions were dictated by the requirements of the Barber-Nichols turbine "endurance tests" scheduled during this period.^{4,6} Both surface and direct-contact evaporator modes were used in this initial field-test effort.

The 40-tube condenser was first installed during the Group II tests of May and June 1978. An angle iron (steel) frame was provided to mount the condenser on the test pad beside the DSS rig (Fig. 2.14). A small trailer was also added to accommodate instrumentation and other experimental equipment.

Preparation for the Group III tests of August and September 1978, included significant modifications to both experimental condensers including liquid-level indicators, larger condensate return lines, and separate frame mounting (Fig. 2.15). Several additional shell penetrations in the 40-tube condenser were used for temperature monitoring. Two large glass view ports were welded to the two-tube unit to allow observation of the tube surfaces. A condensate temperature monitor was added to the two-tube instrument package. An attempt was also made to evacuate the combined ORNL-DSS apparatus and to fill it with high-purity isobutane.

For the Group IV tests conducted in October and November 1978, only the 40-tube unit was operated and only the direct-contact evaporator mode was used. Operating conditions were dictated by the requirements of the Barber-Nichols preflash unit experiments scheduled during this period.^{5,7}

The final series of tests reported here was Group V. A demineralized water loop was installed to aid in establishing water-side fouling effects on the two-tube condenser. Experiments were limited to the surface evaporator mode during these runs. The relevant equipment arrangement is illustrated in Fig. 2.16.

Table 2.2. The ORNL East Mesa condenser test outline

Group	Test dates		Condenser type	Evaporator type	Comments
	Beginning	Ending			
I					
A	3/12/78	3/26/78	2-tube	Surface	Barber-Nichols turbine "endurance runs;" 2-tube condenser installed on upper deck of DSS rig
B	3/27/78	4/06/78	2-tube	Direct-contact	
II					
A	5/31/78	6/28/78	40-tube	Surface	40-tube condenser in separate frame; trailer with thermocouple recorder, voltmeters, heater controls, and voltage regulator installed
B	6/28/78	6/29/78	40-tube	Direct-contact	
III					
A	8/22/78	9/19/78	40-tube	Surface	Pumpdown and high-purity isobutane fill; both condensers with liquid-level indicators, larger condensate lines, and separate frame mounting; sampling capability; 40-tube - additional shell temperature monitors; 2-tube - two view ports, bigger condensate drain, condensate temperature monitor
B	9/19/78	9/24/78	2-tube	Surface	
C	9/25/78	9/26/78	40-tube	Direct-contact	
D	9/27/78	9/28/78	2-tube	Direct-contact	
IV	10/31/78	11/09/78	40-tube	Direct-contact	Barber-Nichols preflash unit tests
V	3/20/79	3/29/79	2-tube	Surface	Water-side fouling tests; demineralized water loop installed

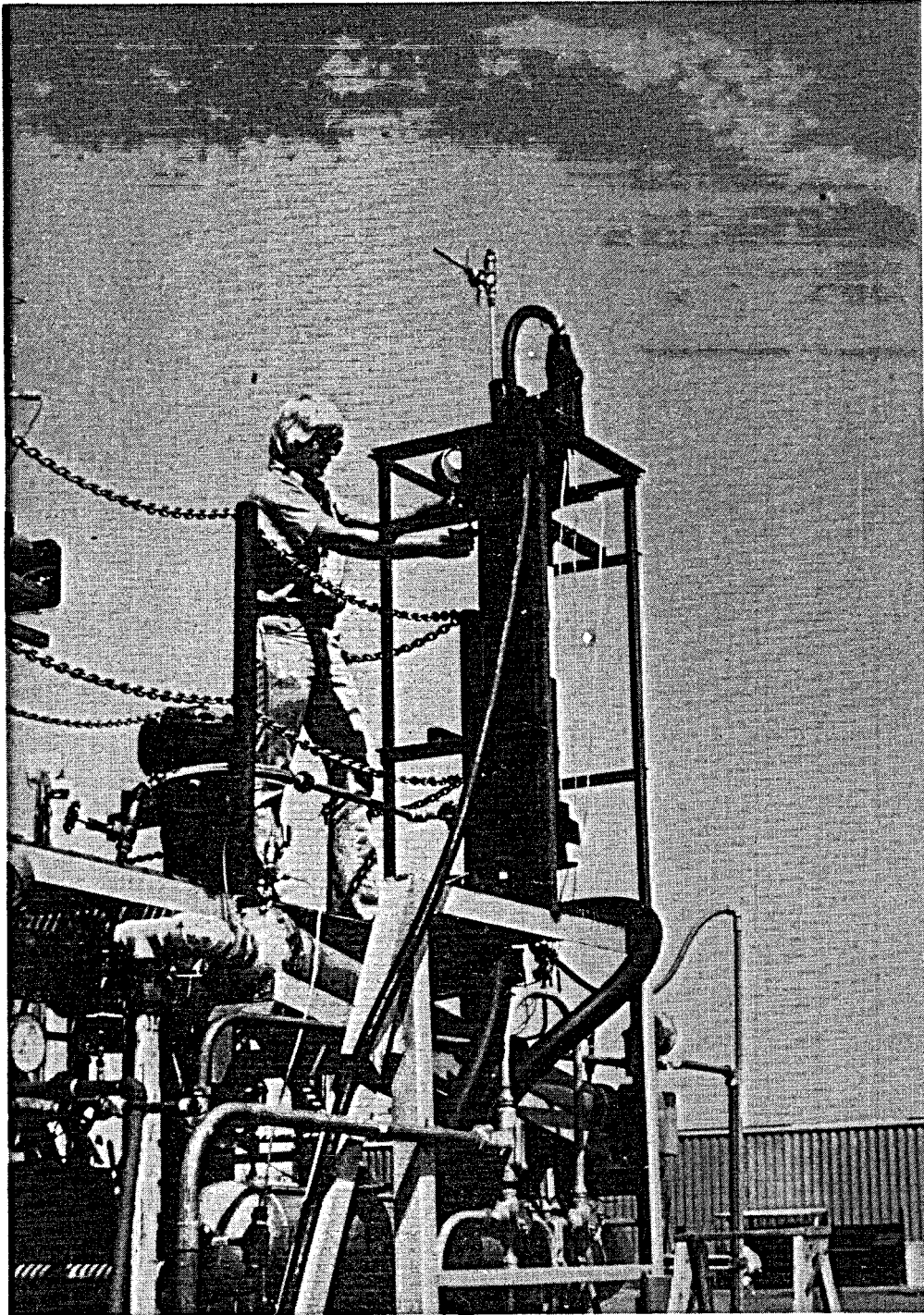


Fig. 2.13. The ORNL two-tube condenser installed for Group I tests.

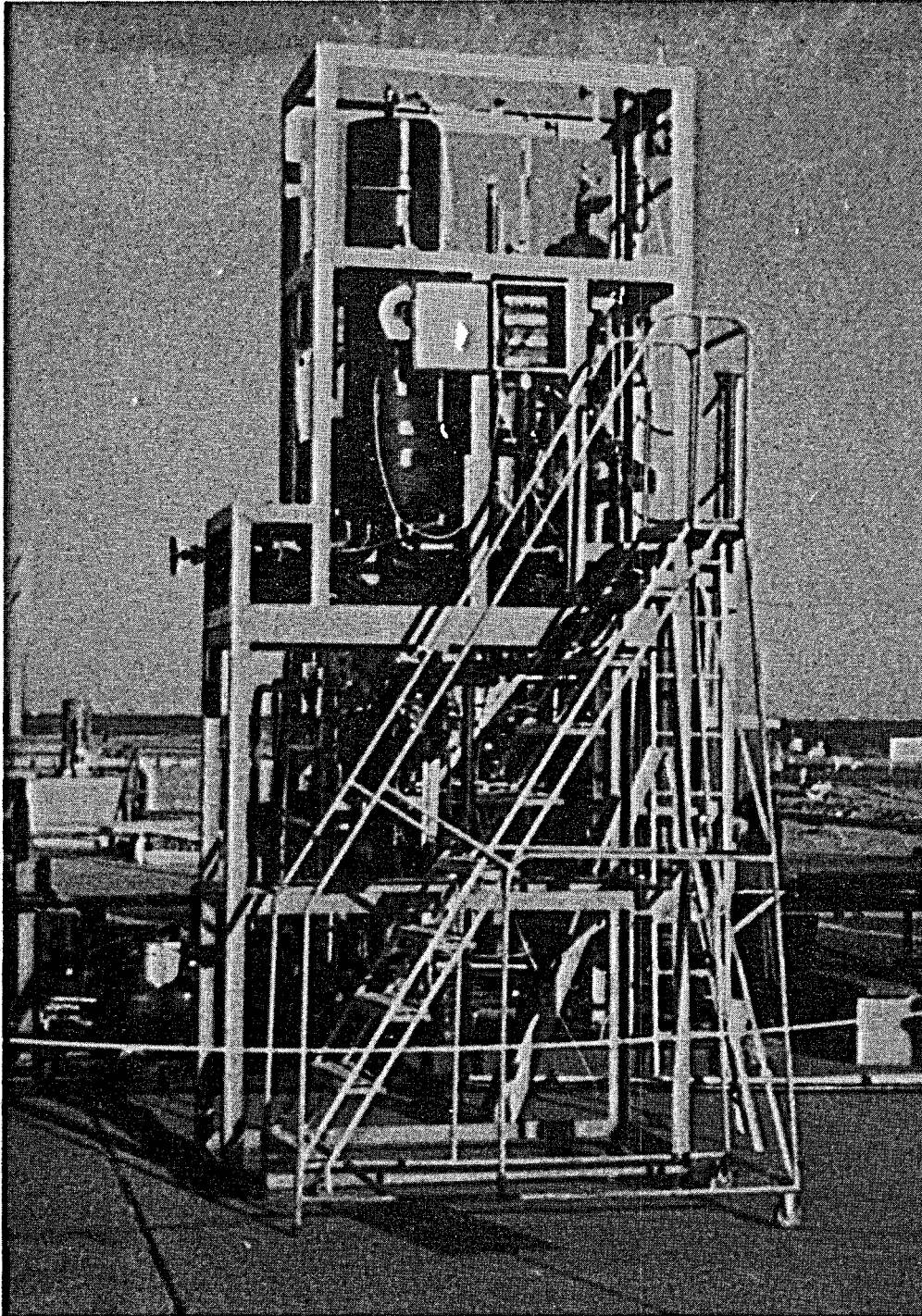


Fig. 2.14. The ORNL 40-tube condenser installed for Group II tests.

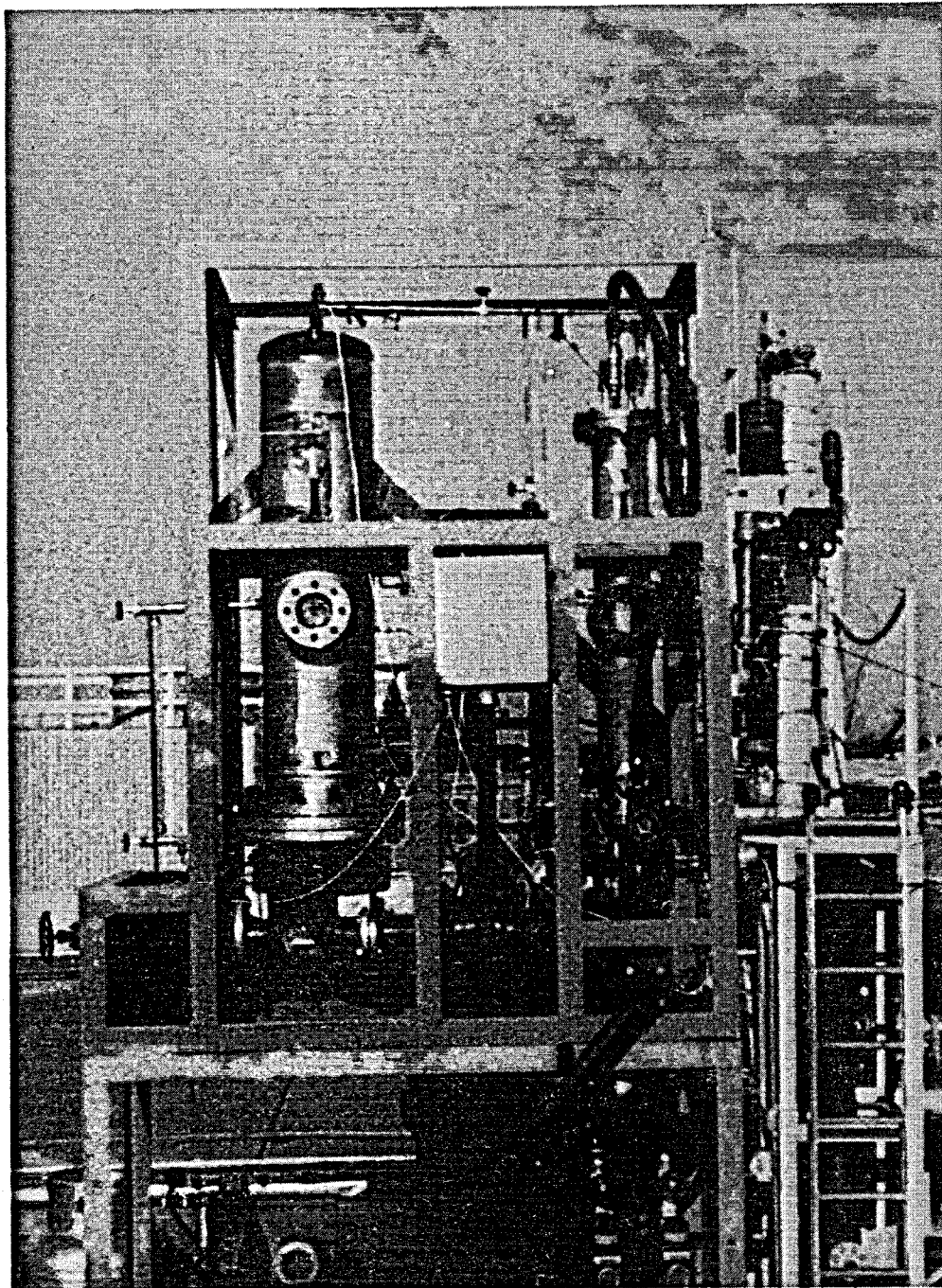


Fig. 2.15. The ORNL 2- and 40-tube condensers installed for Group III tests.

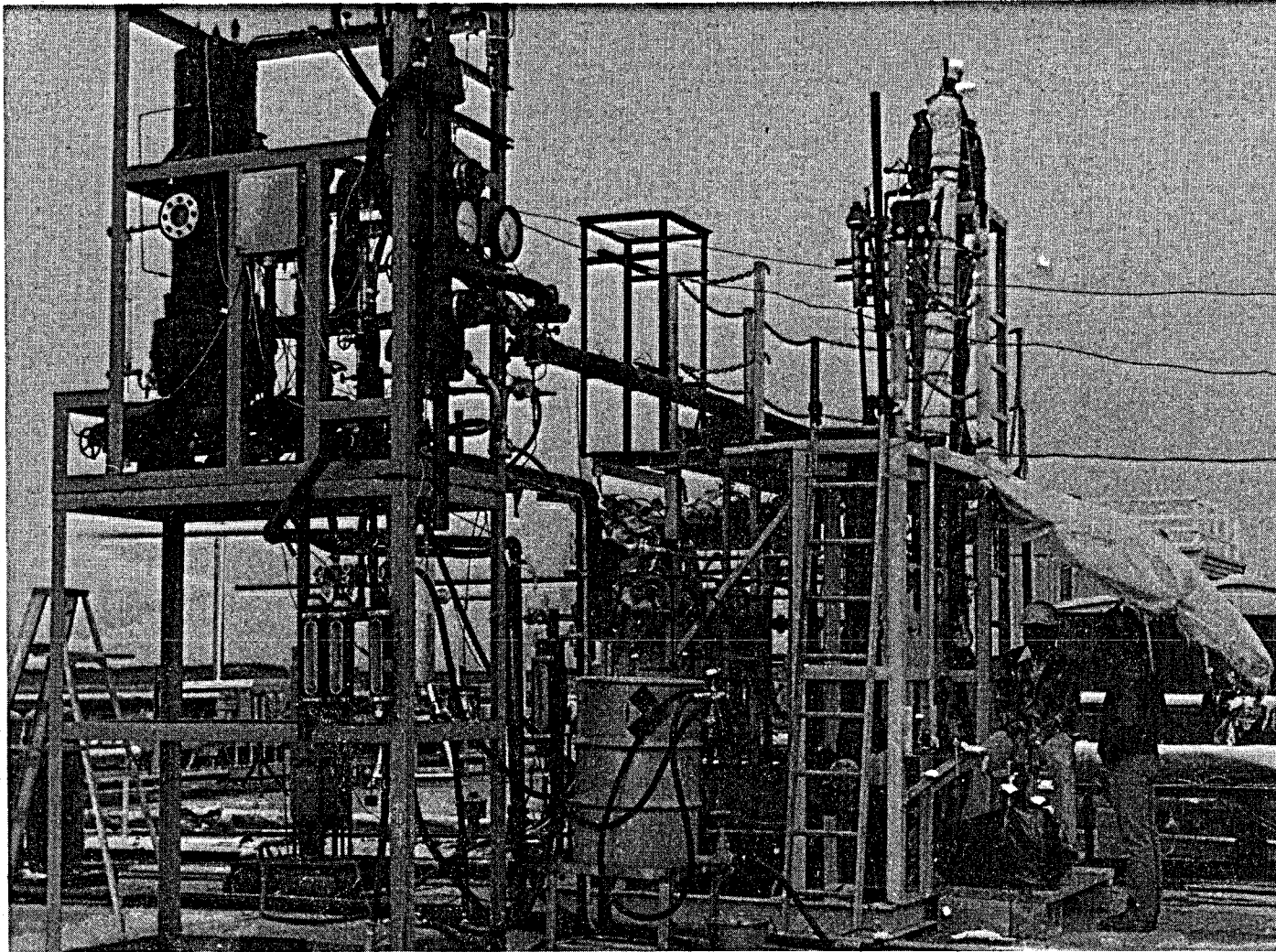


Fig. 2.16. The ORNL two-tube condenser installed for Group V tests.

3. INSTRUMENTATION AND SAMPLING

Measurements were taken during the tests to determine the heat transfer performance of the ORNL condensers under various sets of specified conditions. Primary measurements established operating heat loads and temperature differences associated directly with evaluation of condenser performance. Secondary measurements verified steady-state conditions, proper equipment operation, instrument consistency, and safe operating conditions. Measurement techniques varied somewhat among test groups depending on respective requirements and goals. A comprehensive flow and instrument schematic is presented in Fig. 3.1.

3.1 The DSS Apparatus

Most measurements taken from the DSS apparatus were of secondary importance in the ORNL condenser tests. Temperature indications from iron-constantan thermocouples were transmitted to a multichannel recorder for control, comparison, and steady-state assessment. Bimetal thermometers were used for other temperature measurements. Of most interest were inlet and outlet brine and isobutane temperatures associated with the active evaporator unit.

Rotameters served as flow indicators for both brine and isobutane in the DSS apparatus. Pressure gauges installed in various locations provided control and monitoring capabilities. Loop isobutane inventory was monitored by a liquid-level indicator located on the hot well. Additional details concerning DSS apparatus instrumentation are given in Refs. 4 and 5.

3.2 The ORNL Two-Tube Condenser

The ORNL two-tube condenser was instrumented to acquire side-by-side vertical condenser tube data sufficient to permit various heat transfer performance comparisons. Fluid temperatures, pressures, and flows were the primary measurements used to determine such performance. Secondary or control equipment included an electrical apparatus for water heater

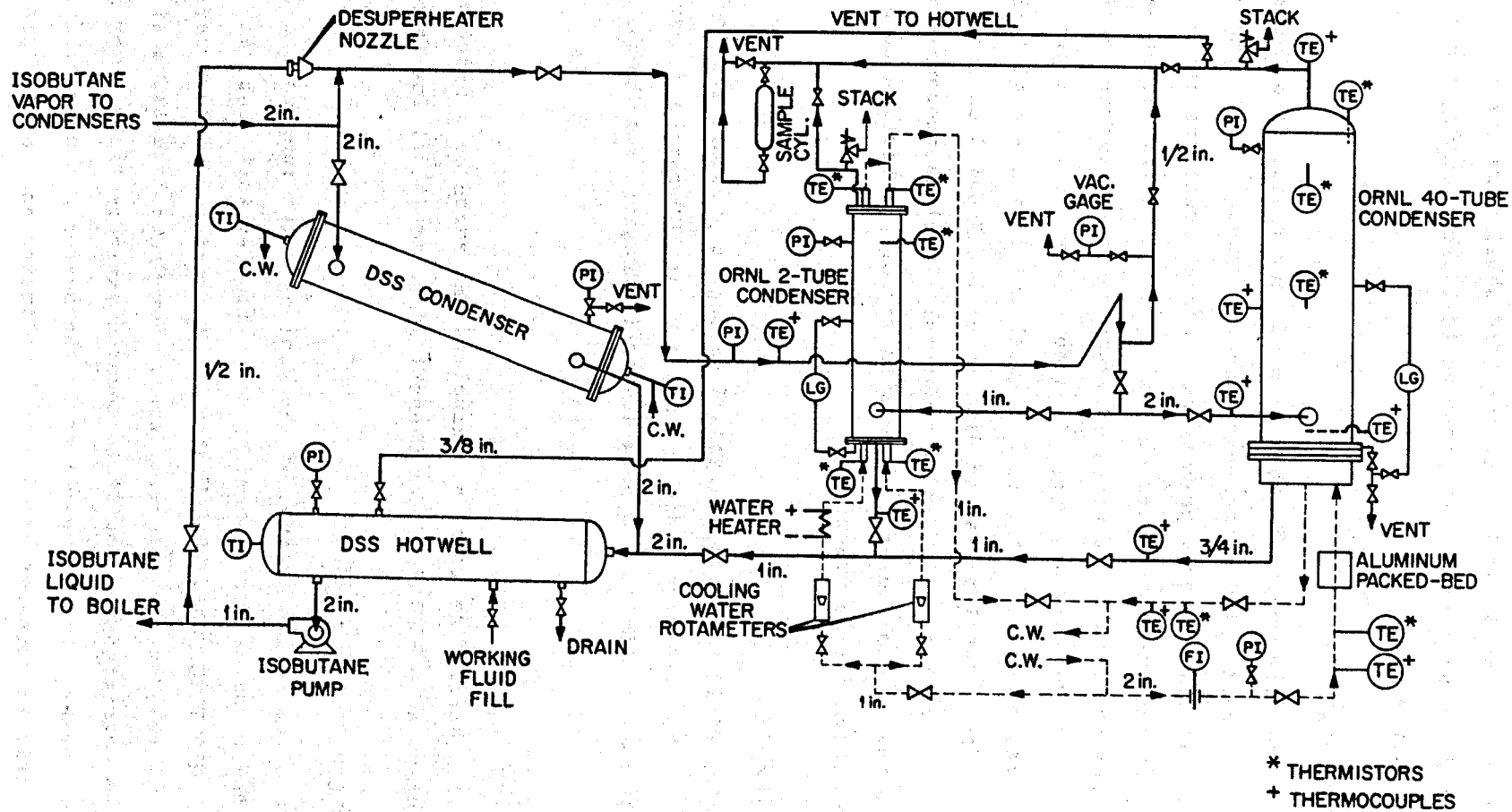


Fig. 3.1. Flow and instrumentation diagram for ORNL condensers at East Mesa.

control, a shell liquid-level indicator, and shell view ports. Instrumentation varied somewhat from test group to test group during the two-tube condenser experiments.

3.2.1 Temperature

Throughout each group of two-tube condenser tests, five thermistors (Thermometrics Part S-10-4-wire) were used as temperature measurement elements. Four of these served primary measurement functions at the inlet and outlet of each cooling water channel. The fifth thermistor penetrated the condenser shell wall and provided vapor-space temperature monitoring capability. All thermistors were wired to a switch box that permitted individual resistance readouts on a digital multimeter - Hewlett-Packard Model 3465A for Group I tests and Data Precision Model 3500 for Groups III and V tests. For Groups III and V a Chromel-Alumel thermocouple was installed in the condensate drain line with readout connection to a Honeywell-Brown thermocouple recorder.

3.2.2 Pressure

Working-fluid pressure was sensed through a pressure tap in the upper shell wall. The pressure indicator was a 0- to 100-psig U.S. gauge for Group I tests and a 0- to 160-psig Ashcroft Duragauge for Groups III and V tests.

3.2.3 Flow

Cooling water flow to each channel was measured by a Fischer and Porter rotameter - W3-1036/3 for Channel I and X4-4300/7 for Channel II.

3.2.4 Support

To achieve active control of the cooling water temperature in one tube channel, one or two (depending on particular test requirements) Watlow L7 NX5 772D 240-V 2000-W electrical immersion heaters were installed upstream of the Channel I tube. For Group I tests, a single 2-kW heater was connected to a manifold-mounted variable transformer with integral voltmeter. For Group III tests the heater was connected to a panel-mounted variable transformer with both voltmeter and ammeter provisions.

The Group V tests required installation of an additional Group III heater system.

An Ernst Model 3010 liquid-level indicator and two Jacoby-Tarbox Style 200 Size 6 view ports were installed on the condenser shell for Groups III and V tests to facilitate condensate observations.

Another group of instruments was installed in conjunction with the demineralized water loop used in the Group V tests. This setup is described in Sect. 6.1.3.

3.3 The ORNL 40-Tube Condenser

Instruments associated with the ORNL 40-tube condenser were intended to acquire vertical tube bundle condenser data for heat transfer performance evaluation. As with the two-tube condenser, fluid temperature, pressures, and flows were the primary measurements used to determine such performance. Secondary equipment included a shell liquid-level indicator and a shell view port.

3.3.1 Temperature

Two thermistors (Thermometrics Part S-10-4-wire) were used for primary measurement (inlet and outlet cooling water temperatures) during all ORNL 40-tube condenser tests. A third thermistor penetrated the condenser shell wall and provided single-point temperature monitoring capability in the vapor space. Two additional thermistors were installed in the vapor space for the Groups III and IV tests to give a more complete temperature profile. All thermistors were wired to a switch box that permitted individual resistance readouts on a digital multimeter - Data Precision Model 3500 for all ORNL 40-tube condenser tests.

For the Group II tests five thermocouples were employed as secondary monitoring instruments - two as checks on cooling water inlet and outlet temperatures, two as indicators of working-fluid temperatures at vapor supply and condensate return locations, and one as a vapor-space temperature indicator in the condenser shell. Two additional vapor-space thermocouples were installed for the Groups III and IV tests to give a more complete temperature profile. All thermocouples were connected to a Honeywell-Brown recorder for readout purposes.

3.3.2 Pressure

Working-fluid pressure was sensed through a pressure tap in the upper shell wall. The pressure indicator was a 0- to 200-psig Heise gauge (Model H-19178). Auxiliary pressure gauges were used to monitor vacuum level (during loop pumpdowns), vapor feed pressure, and cooling water pressure.

3.3.3 Flow

A thin-plate sharp-edged concentric orifice of 39.4-mm bore (1.55-in.) with flange pressure taps was used to measure cooling water flow to the ORNL 40-tube condenser. Pressure differential readout was on a Meriam Model 1020 D/P indicator (0-150 in. of water) for Group II tests. For Groups III and IV tests this unit was replaced by a Barton Instrument indicator (0-400 in. of water).

3.3.4 Support

The view port was located about midway up the shell wall to provide for condensate observation. A Jacoby-Tarbox liquid-level indicator was installed to monitor condensate buildup in the shell during Groups III and IV tests.

3.4 Sampling

Eight working-fluid samples were collected in ORNL 1000-ml stainless steel sample cylinders (Whitey 304-HDF4-1000 with Whitey SS 3NBS4 valves) during Group II-B (1), Group IV (2), and Group V (5) tests. In each case the sample cylinder was initially pumped down to a vacuum of 95-98 kPa (28-29 in. of mercury). Then the sample cylinder was installed in the sampling line, and the line was purged for 1-2 min. Next, the sample was collected using residual vacuum, allowing about 5 min for equilibration before closing the sample cylinder valve.

The Groups II-B and IV samples were taken from the 40-tube condenser vent line. The Group V samples were taken from three different locations - the two-tube condenser vent line, the two-tube condenser vapor-feed line, and the Linde supply cylinder.

Groups II-B and IV samples were analyzed by Westec personnel using the test-site laboratory gas chromatograph. Group V samples were analyzed by the Westec test-site laboratory and the ORNL Analytical Chemistry Division, using both gas chromatograph and mass spectrometer techniques.

Other samples were taken at various apparatus locations by DSS and Barber-Nichols personnel to provide more complete system characterization. These additional samples were analyzed by Westec personnel at the test site. A discussion of the various sample analyses is presented in Appendix G.

4. OPERATING PROCEDURES

Although general procedures for operating the field-test equipment were developed as part of the preliminary test plan, circumstances often required considerable adaptation and even major revision of these procedures during actual experimentation. Normal operating sequences were as follows.

1. Assure availability of required site utilities and services.
2. Bring basic DSS apparatus up to nominal steady-state conditions.
3. Bring auxiliary and test equipment (including ORNL 2-tube or 40-tube condenser) on-line.
4. Vary system operating points as required to meet test requirements within imposed constraints.

Only one test condenser was in operation at any given time. Details of specific operating procedures are given in the following subsections.

4.1 The DSS Apparatus

Because the DSS unit was generally capable of operating alone and because reliable condenser tests required proper operation of its components, standard operating procedure called for checkout and steady-state operation of this unit before either ORNL condenser was put on-line.

For experiments in the surface evaporator mode, after turning on cooling water to the DSS condenser, the operator opened a valve to introduce hot brine fed by wellhead pressure into the tube side of the evaporator. The evaporator feed pump was then activated to initiate isobutane flow on the shell side. Valves on the brine and isobutane feed lines were then used to bring the unit to steady-state conditions at the nominal operating point.

In the direct-contact evaporator mode, after turning on the cooling water to the DSS condenser, the operator opened a valve to feed hot brine at wellhead pressure into the top of the direct-contact evaporator column. When the brine reached the desired level in the column, the evaporator feed pump was activated to inject liquid isobutane at the bottom of the column. Then the brine feed pump was started to meet the increased head

requirement, and brine and isobutane feed valves were used to attain nominal steady-state conditions.

Additional information concerning operating procedures with the DSS apparatus is given in Refs. 4 and 5.

4.2 The ORNL Two-Tube Condenser

With the DSS apparatus already running, the vapor inlet valve to the ORNL two-tube condenser was slowly opened, gradually pressurizing the condenser shell. Then a valve on the condensate drain line, connecting the bottom flange of the condenser shell to the DSS hot well, was opened. When pressure equilibrium was achieved, cooling water control valves were opened to provide the desired flow in each of the two condenser tube channels. The valve on the vent line connected to the top shell flange was then opened several times to purge any contaminant gases trapped in the shell during the start-up procedure.

When steady-state conditions (as judged by pressure and temperature monitors) were reached, raw data were recorded. Primary data included the following:

1. inlet and outlet water temperature - Channels I and II (thermistors),
2. water flow rate - Channels I and II, and
3. shell pressure.

Secondary data included the following:

1. shell temperature (thermistor);
2. condensate temperature (thermocouple, Groups III and V);
3. heater voltage (see the following paragraph);
4. heater current (Groups III and V, see the following paragraph);
5. various temperature, pressure, and flow readings associated with the DSS apparatus;
6. condenser liquid-level and view port observations (Groups III and V); and
7. local weather observations.

In most cases, Channels I and II were filled by condenser tubes with distinctly different characteristics. The primary mode chosen for these

side-by-side comparisons used equal average water-side temperatures. To implement experimentally the basis for such comparisons, the decision was made to install an electrical heater in the water inlet to Channel I and to relegate the poorer performer of each pair of tubes to this channel. Since, for a given water flow and water inlet temperature, the poorer tube would have a smaller water-temperature rise (and thus lower average water temperature), heater power could be used to raise the Channel-I inlet water temperature to match the average water temperature experienced by the (better) tube in Channel II. A Hewlett-Packard Model 97 programmable calculator was used for rough on-site data reduction during the experiments to facilitate the required iterative heater adjustments.

After heater adjustment and data entry, the operator increased (or decreased) the cooling water flow to the DSS condenser to decrease (or increase) the vapor pressure in the ORNL two-tube condenser and, thereby, to lower (or raise) the operating-point heat load accommodated by each test tube. Variations in vapor superheat at the inlet to the ORNL two-tube condenser were accomplished during the Groups III and V tests by adjustments to a valve in the line leading to the desuperheater nozzle on the DSS apparatus. These procedures were repeated until the operating ranges of interest for the test tube pair were covered.

Subject to the requirements of each test sequence, tubes were pre-cleaned by two separate means. The first method, used for both inside and outside surfaces, involved rubbing with an acetone-soaked rag. The second, used only for stubborn internal deposits, involved steel brushing of the tube surface.

4.3 The ORNL 40-Tube Condenser

As with the ORNL two-tube condenser, the DSS apparatus was initially brought to a nominal steady-state operating point. However, the subsequent procedure required to bring the ORNL 40-tube condenser on-line was extremely tedious.

With the DSS apparatus already operating, the vapor inlet valve to the ORNL 40-tube condenser was opened slightly, gradually pressurizing the condenser shell. When pressure equilibrium was achieved, the valve on

the condensate drain line connecting the bottom of the condenser shell to the DSS hot well was opened. Next, the cooling water control valve was opened very slightly, and the combined DSS-ORNL system was allowed to settle out at a new steady-state condition. Then, on the ORNL 40-tube condenser, the vapor inlet valve opening was increased slightly, and the cooling water control valve opening was increased very slightly. Next, the valve on the vapor inlet to the DSS condenser was closed slightly, and the system was again allowed to come to its new steady-state operating point. These last few steps were repeated in small increments until the ORNL 40-tube condenser was operating at steady state with its specified cooling water flow.

Note that failure to follow the very gradual process outlined here resulted in system instabilities characterized by condensate backup into the ORNL 40-tube condenser and loss of flow in the DSS evaporator feed pump. Stable operation of the ORNL 40-tube condenser with the DSS condenser completely valved out of the system was not achieved during any of the tests.

At steady state the valve on the vent line connected to the top of the condenser shell was opened several times to purge contaminant gases trapped in the shell during start-up. Additional venting was performed as required to meet particular experimental objectives.

When steady-state conditions were again reached, raw data were recorded. Primary data included the following:

1. inlet and outlet water temperature (thermistors),
2. water flow rate, and
3. shell pressure.

Secondary data included the following:

1. shell temperatures (thermistors);
2. shell temperatures (thermocouples);
3. water temperatures (thermocouples);
4. condensate return temperature;
5. vapor-feed temperature;

6. various temperature, pressure, and flow readings associated with the DSS apparatus;
7. condenser view port observations;
8. condenser liquid-level observations (Groups III and IV); and
9. local weather observations.

As a consequence of the difficulties enumerated previously, realization of any particular operating point on demand was impossible. Variations (e.g., in heat load or inlet vapor superheat) were therefore accomplished mainly by letting the system "float" very slowly, influenced by uncontrolled external variations such as cooling water temperature or ambient conditions. This lack of system control severely limited the operating range covered in the tests.

The tube bundle was cleaned before each group of tests. The outside surface of the bundle was cleaned by flushing with water and rubbing off obvious deposits. Of course, the effectiveness of this procedure was restricted by limited access to the tubes near the bundle center. Internal tube cleaning was accomplished by lowering the water box away from the shell and tube-sheet flanges and then passing a tubular steel brush up inside the straight section of each tube.

5. DATA REDUCTION

Partial reduction of the data from the condenser tests was carried out in the field using a Hewlett-Packard Model 97 programmable calculator to give the rough guidance required to cover the desired test range during each test group. After the completion of each test group, a more detailed and complete data reduction was carried out using computer programs developed specifically to facilitate test-to-test performance comparisons (see Appendixes A and B).

Raw data were converted using instrument calibrations to give the fundamental quantities (temperatures, pressures, flow rates) required for further manipulation. These fundamental quantities were then combined with fluid property values to put the results in forms (heat loads, heat fluxes, temperature differences, or heat transfer coefficients) amenable to performance comparisons.

For the results presented in Sect. 6, the primary variables used for condenser performance comparisons are heat load or heat flux and composite temperature difference. Better performance implies a higher heat load or heat flux for a given composite temperature difference or lower composite temperature difference for a given heat load or heat flux. Condenser heat load is determined from water-side measurements using the relation

$$Q = \dot{m}_w c_w (T_{w\text{out}} - T_{w\text{in}}), \quad (5.1)$$

where the symbols are defined in the List of Symbols near the beginning of this report. The corresponding heat flux, based on shell-side (outside) heat transfer area A_s is then

$$\frac{Q}{A_s} = \frac{\dot{m}_w c_w (T_{w\text{out}} - T_{w\text{in}})}{A_s}. \quad (5.2)$$

The appropriate (overall) working fluid-to-water temperature difference

is taken to be

$$T_{\text{sat iso}} - T_{\text{w avg}} = T_{\text{sat iso}}(p) - \frac{(T_{\text{win}} + T_{\text{wout}})}{2}, \quad (5.3)$$

where $T_{\text{sat iso}}$ is the pure isobutane saturation temperature associated with the measured shell pressure as deduced from American Society of Heating, Refrigeration, and Air-Conditioning Engineers values for isobutane (R-600a) in Ref. 8, and $T_{\text{w avg}}$ is the arithmetic mean of the inlet and outlet water temperatures. Such an overall difference can be considered the sum of a number of individual differences associated with various potential resistances to heat flow. For example, the expression

$$T_{\text{sat iso}} - T_{\text{w avg}} = Q \left(\underbrace{\frac{1}{h_s A_s}}_{\text{shell-side}} + R_{\text{sf}} + \underbrace{R_{\text{wall}}}_{\text{tube-wall}} + R_{\text{tf}} + \underbrace{\frac{1}{h_t A_t}}_{\text{tube-side}} \right) \quad (5.4)$$

indicates a logical separation of the overall into shell- and tube-side film resistances, fouling resistances, and tube-wall metal resistance. Since, for the situation of interest here, the tube-side film resistance [last term in Eq. (5.4)] was (1) dependent only on the tube-side flow situation and fluid (water) properties, (2) estimable from existing correlations, (3) generally small relative to the overall resistance, and (4) variable from test situation to test situation, it was advisable to emphasize a data presentation method that eliminated in a reasonable manner the tube-side film resistance from primary consideration. For comparison purposes, we have expressed the temperature difference result in the form of a "composite temperature difference," ΔT_{comp} where

$$\Delta T_{\text{comp}} = Q \left(\frac{1}{h_s A_s} + R_{\text{sf}} + R_{\text{wall}} + R_{\text{tf}} \right), \quad (5.5)$$

or

$$\Delta T_{\text{comp}} = \left(T_{\text{sat iso}} - T_{\text{w avg}} \right) - \frac{Q}{h_t A_t}, \quad (5.6)$$

and

$$\Delta T_{\text{comp}} = T_{\text{sat iso}} - T_{\text{ins wall}} \quad (5.7)$$

where $T_{\text{ins wall}}$, the "inside wall temperature," can be conceptualized as the temperature corresponding to the surface (fouling deposit or, in the no water-side fouling case, metal tube wall) in direct contact with the cooling water.

In the laboratory situation of previous experiments,^{2,3} the Wilson-plot method⁹ was employed to accomplish this objective. However, because this method requires the maintenance of a constant heat load during operation at changing water flow rates, and since such control was not attainable in the field situation, an alternative method was employed. For the present field data, the Dittus-Boelter correlation¹⁰ was used to estimate water-side film coefficients as

$$h_t = 0.023 \frac{k_w}{D_h} Re_w^{0.8} Pr_w^{0.4} \quad (5.8)$$

where

$$Re_w = \frac{4 \dot{m}_w}{\mu_w P_w} \quad (5.9)$$

and

$$Pr_w = \frac{\mu_w c_w}{k_w} \quad (5.10)$$

with water properties evaluated at $T_{w_{\text{avg}}}$. Trial comparisons between the two methods using laboratory data showed good agreement, as indicated in Appendix D.

Estimated overall accuracies associated with the reduced field data are, for the 2-tube condenser, $\pm 3\%$ heat load and ± 0.56 K (1.0°F) composite temperature difference, and for the 40-tube condenser, $\pm 5\%$ heat load and

± 0.83 K ($\pm 1.5^\circ$ F) composite temperature difference. Data reduction examples and detailed data listings for all test groups are given in Appendixes A and B.

6. TEST RESULTS

In view of the rather complex and variable nature of the equipment, procedures, and instrumentation associated with both the 2- and 40-tube condenser tests, as well as the large amount of test data taken, the following sections attempt to distill the most consistent and important results into a relatively concise summary. Individual discussions are arranged by condenser (primary division) and by test group (secondary division). Detailed data listings (A, B, and C) and subsidiary assessments (D, E, F, G, H, and I) are relegated to appendixes. General operating parameter ranges are summarized in Table 6.1. As in any nonideal experimental situation, certain subjective judgments and interpretations of objective information were required to determine when systems, components, and instruments were operating in the required manner. Within this framework, important conclusions concerning the effects of significant operating variables on condenser performance are developed from the relevant test data groups.

Table 6.1. Operating parameter ranges for East Mesa condenser tests

Parameter	Range
Shell pressure, kPa (psia)	345-896 (50-130)
Isobutane saturation temperature, K (°F)	297.6-334.8 (76-143)
Average water temperature, K (°F)	286.5-302.6 (56-85)
Heat flux (based on outside area), W/m ² [Btu/(h·ft ²)]	2,800-35,900 (900-11,400)
Composite heat transfer coefficient (based on outside area), W/(m ² ·K) [Btu/(h·ft ² ·°F)]	110-2,330 (20-410)
Composite temperature difference, K (°F)	7.2-41.0 (13-73)

6.1 ORNL Two-Tube Condenser

As outlined in Sect. 2.5, the versatile ORNL two-tube condenser was employed during three of the five groups of field experiments. Group I results gave preliminary information concerning condenser tube performance

in the field, but schedule and operating constraints did not allow resolution of several uncertainties in the data. Group III results confirmed and extended the basic trends of Group I data using improved monitoring and system control capabilities. Group V tests clarified the mechanisms responsible for performance tendencies observed during the earlier tests.

6.1.1 Group I

During the Group I tests, the ORNL two-tube condenser "floated" with the DSS apparatus as the various operating requirements for the Barber-Nichols turbine endurance runs were met.⁶ Because the two-tube condenser was to be used for side-by-side tube comparisons, initial tests were conducted with identical smooth tubes (A) in both sides to verify channel similarity. After this successful checkout phase, fluted tubes F and F-3 (skirted) were installed and operated in both surface evaporator and direct-contact evaporator modes. Typical data (Fig. 6.1) led to preliminary conclusions that (1) field performance was poorer than the previous laboratory levels and (2) direct-contact evaporator mode performance was poorer than that associated with the surface evaporator mode. Specific performance relationships, expressed as composite condensing temperature differences at a heat load of 2050 W (7000 Btu/h) were 5.00 K (9.0°F), 10.28 K (18.5°F), and 18.33 K (33.0°F) for the laboratory, field-surface evaporator, and field-direct-contact evaporator situations, respectively (Fig. 6.1).

Group I results were regarded as preliminary for the following reasons:

1. uncontrolled, floating nature of hookup to the DSS and Barber-Nichols equipment,
2. highly transient system characteristics,
3. uncertain working-fluid composition,
4. limited schedule, and
5. limited monitoring capability -- specifically, no condenser-shell liquid-level or condensate temperature indicators.

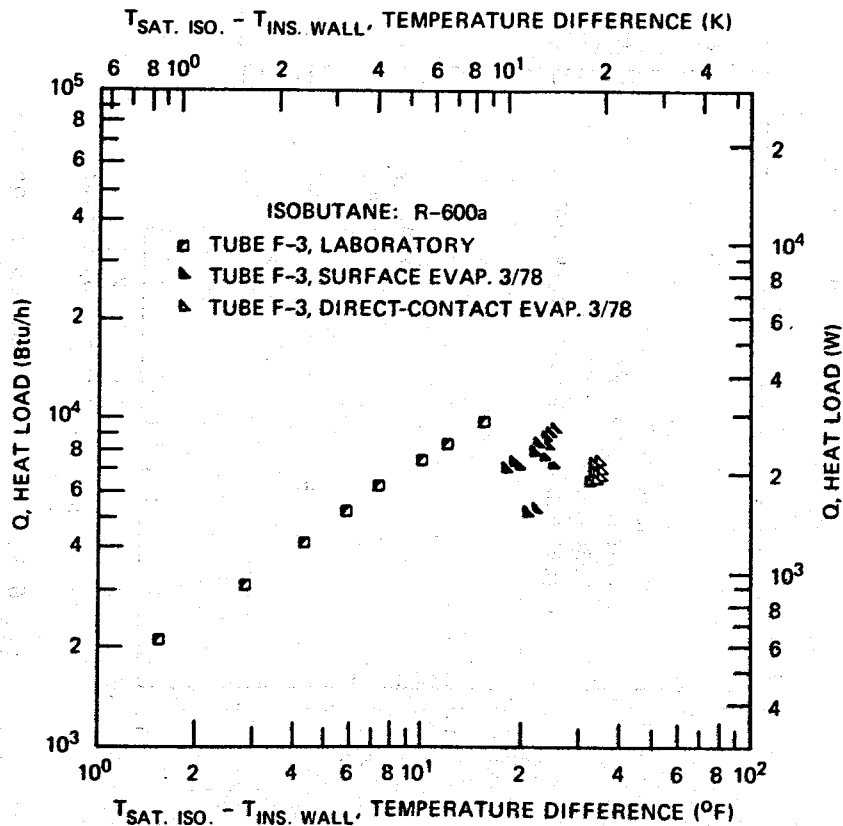


Fig. 6.1. The ORNL two-tube condenser - Group I test results, tube F-3.

6.1.2 Group III

To verify and extend the tentative results of Group I tests, Group III tests were planned to provide improved control of the DSS system and improved monitoring of the two-tube condenser as detailed in Sect. 2.5.

Typical data (Figs. 6.2-6.4) confirmed the preliminary conclusions from the Group I tests. Replots in Figs. 6.5 and 6.6 of data from Figs. 6.2 and 6.4 show that, although smooth tube performance was less sensitive to the lab-field transition than that of fluted tubes, fluted tubes still demonstrated their clear superiority under field conditions in both modes. In particular, Fig. 6.5 surface evaporator mode data indicate that at a composite condensing temperature difference of 15.56 K (28.0°F), the heat-load capacity of tube A was about 1170 W (4000 Btu/h), while that of tube F-3 was 2720 W (9300 Btu/h). Related direct-contact evaporator mode data

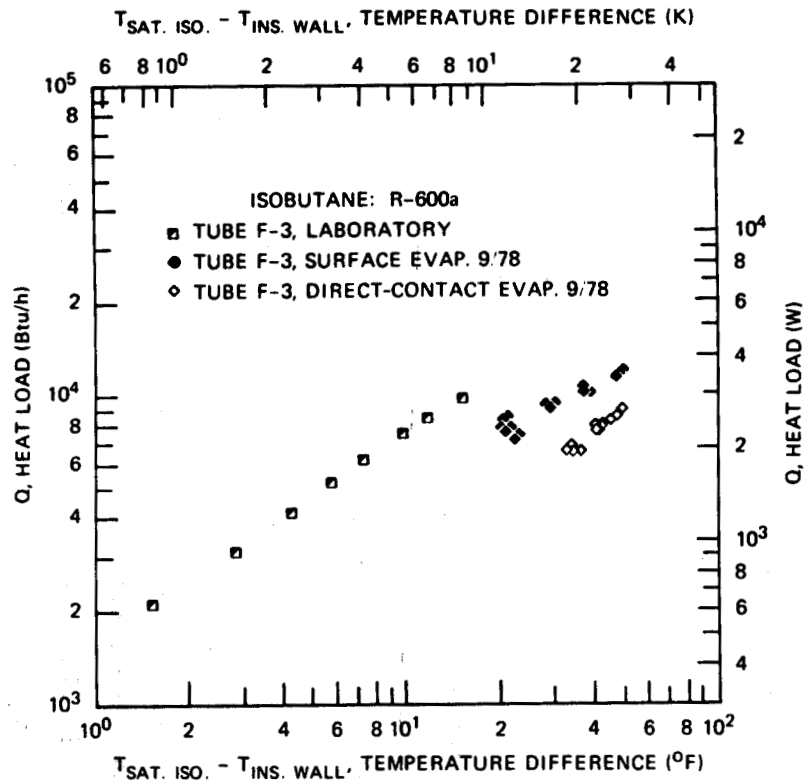


Fig. 6.2. The ORNL two-tube condenser - Group III test results, tube F-3.

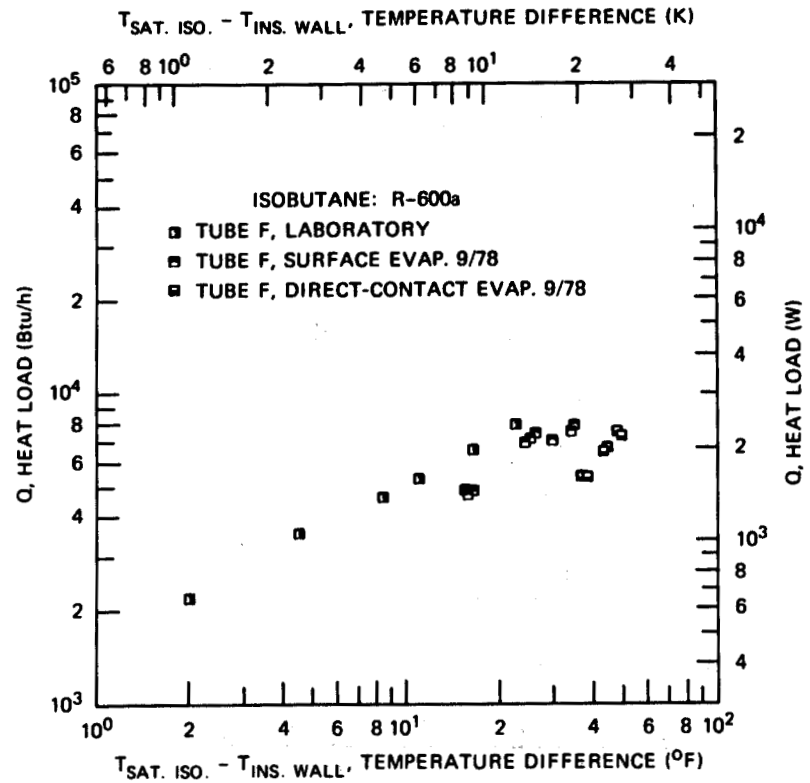


Fig. 6.3. The ORNL two-tube condenser - Group III test results, tube F.

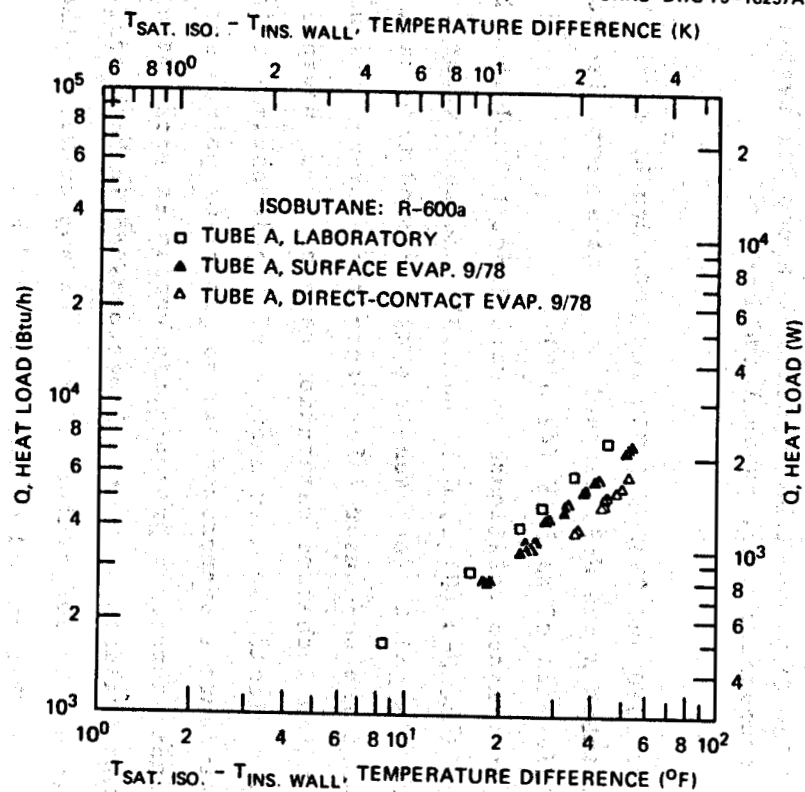


Fig. 6.4. The ORNL two-tube condenser - Group III test results, tube A.

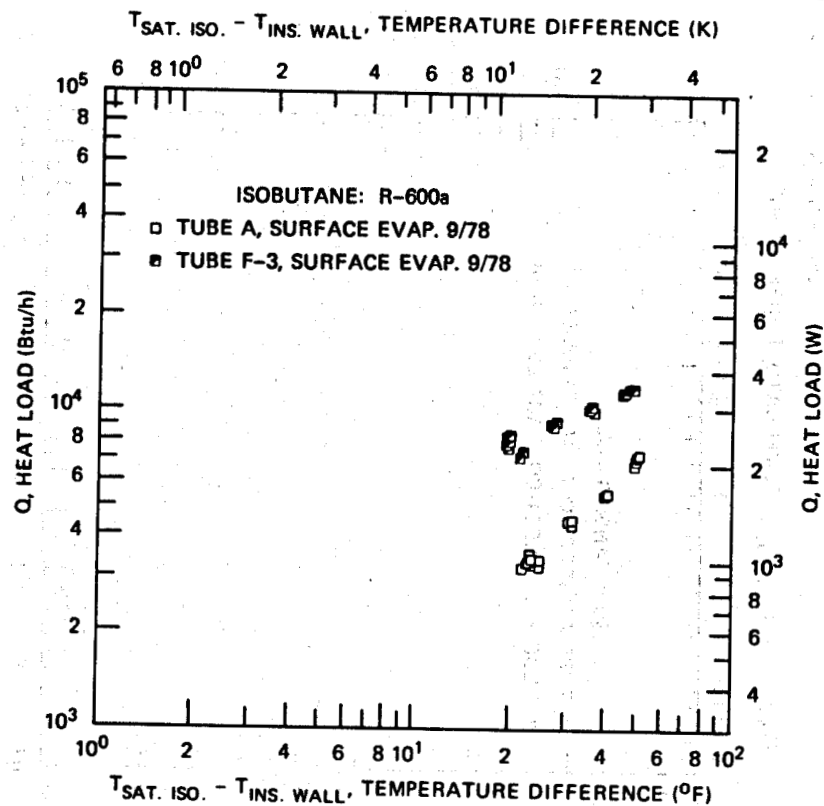


Fig. 6.5. The ORNL two-tube condenser - Group III test results, surface evaporator mode, tubes A and F-3.

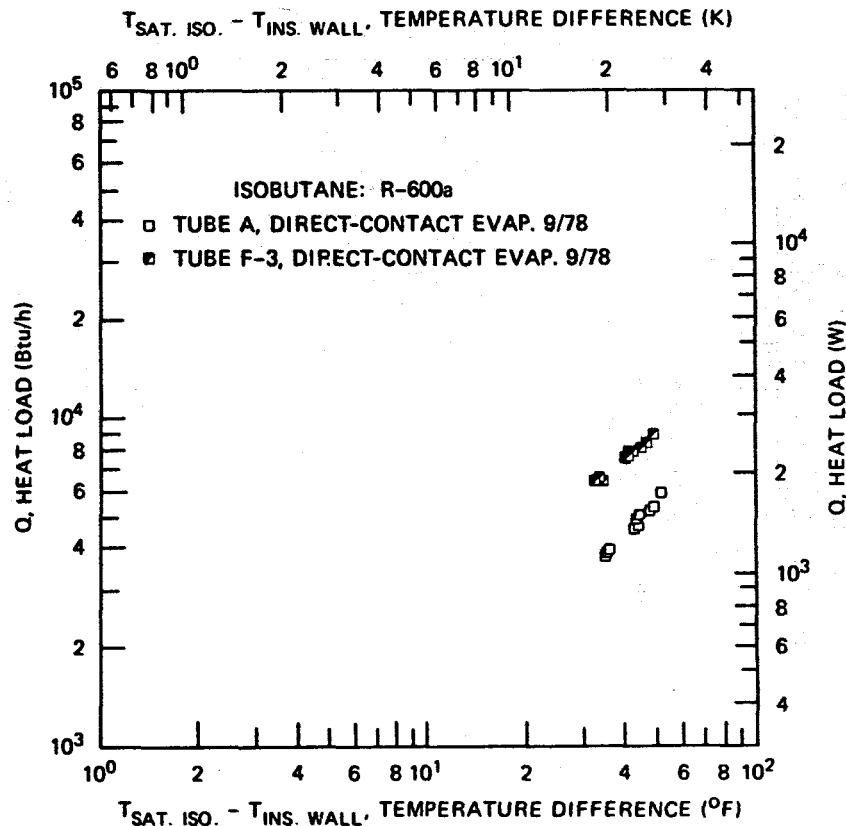


Fig. 6.6. The ORNL two-tube condenser - Group III test results, direct-contact evaporator mode, tubes A and F-3.

in Fig. 6.6 give 1380 and 2340 W (4700 and 8000 Btu/h) as the heat-load capacities for tubes A and F-3, respectively, at a composite condensing temperature difference of 23.33 K (42.0°F).

Similar performance relationships were demonstrated when tube L was substituted for tube F-3 (Figs. 6.7 and 6.8). In the latter figure, the lowest group of six points for each tube was derived from data taken during a period when the condenser inlet vapor temperature fell below the pressure-determined isobutane saturation temperature. Because such circumstances may indicate the introduction of liquid-phase working fluid from the direct-contact evaporator, these groups of points are probably not reliable indicators of representative condenser performance for either tube. The remaining data show tube L performance in both surface evaporator and direct-contact evaporator modes to be approximately the same as that for tube F-3 when judged on the basis used here.

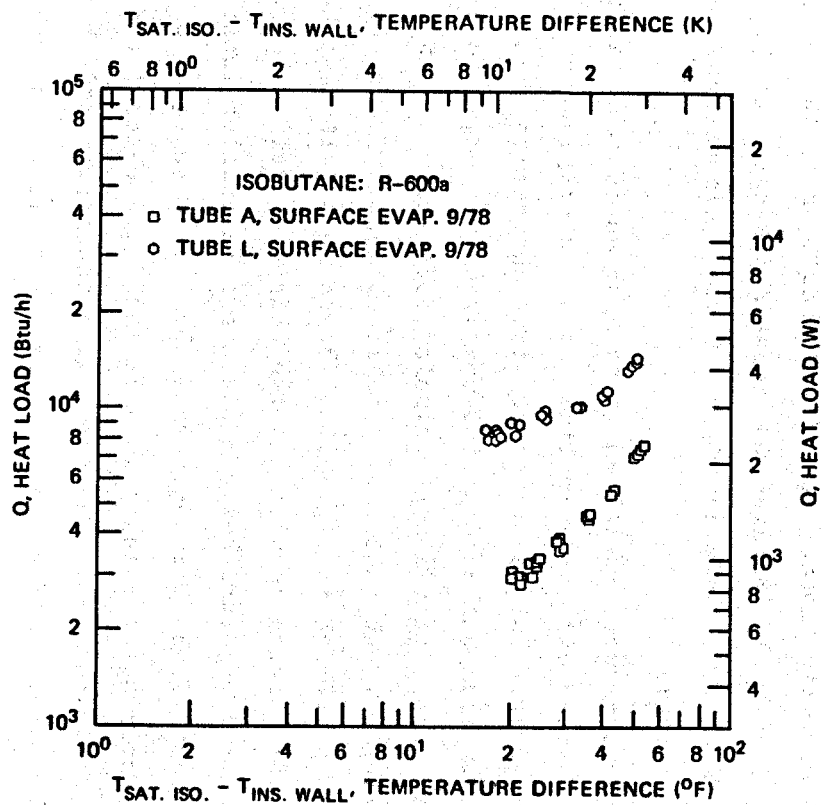


Fig. 6.7. The ORNL two-tube condenser - Group III test results, surface evaporator mode, tubes A and L.

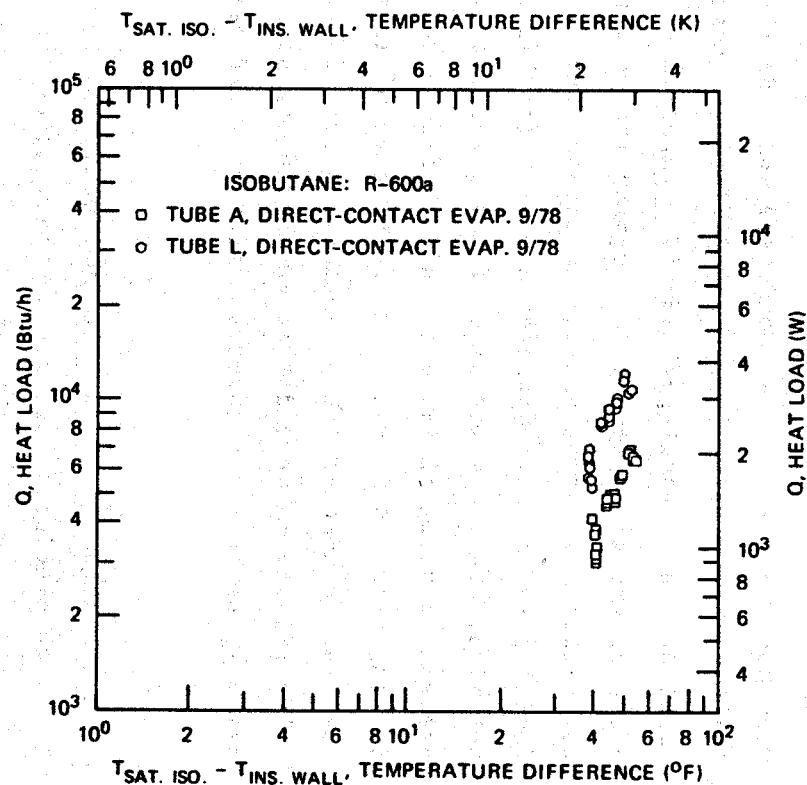


Fig. 6.8. The ORNL two-tube condenser - Group III test results, direct-contact evaporator mode, tubes A and L.

Because the field data seemed generally consistent and because the tubes tested at East Mesa in the two-tube condenser were identical to those tested in the laboratory situation, the inferior tube performance appeared to have been caused by working-fluid-side and/or water-side impurities encountered during the field tests. As regards the working-fluid side, noncondensibles (such as carbon dioxide, nitrogen, and oxygen), hydrocarbon contamination, and/or solid surface deposits (fouling) seemed the most likely culprits. On the water side, fouling was the only likely candidate. Because some fouling of the water side had been observed [although regular cleaning (Sect. 4.2) was believed to have minimized this effect] during the two-tube condenser tests, another series of tests (Group V) was planned to investigate in more detail whether water-side fouling might at least partially explain the observed inferior field performance.

6.1.3 Group V

The side-by-side arrangement of the two-tube condenser was used during the Group V tests to provide a real-time comparison of the performance of two identical F-3 tubes, with one tube channel supplied directly with site cooling tower water (normal or "dirty" mode), while the second tube channel was supplied by an isolated demineralized water loop (special or "clean" mode). Figure 6.9 is a schematic of the equipment configuration used for Group V tests.

Cleaned F-3 tubes were installed in both channels, and the clean water loop was charged with demineralized water in preparation for the comparison experiment. Initial tests verified channel-to-channel performance similarity. Then extended period operation was begun to examine the cumulative effects on relative heat transfer performance of the expected water-side fouling buildup in the dirty-channel tube. The results, typified by the data presented in Fig. 6.10, showed no significant heat transfer performance difference between the two channels over an operating period of 1 d (maximum exposure between cleanings in earlier tests), even though a subsequent visual examination of the inside surfaces of the two tubes showed clearly observable fouling in the dirty channel and almost no fouling in the clean channel. The conclusion taken from this test group was that cooling water quality had no significant effect on heat transfer

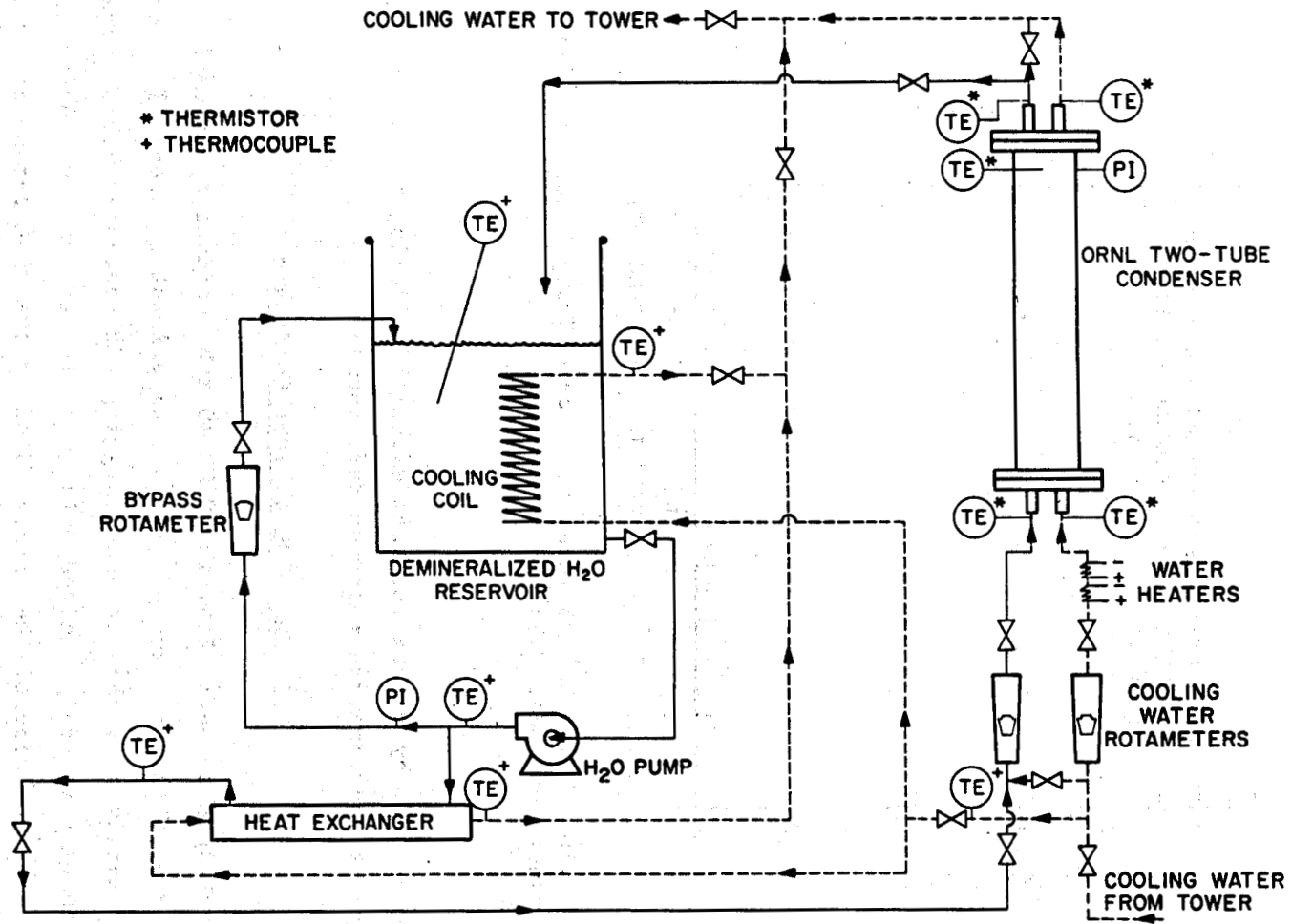


Fig. 6.9. Equipment schematic for Group V tests.

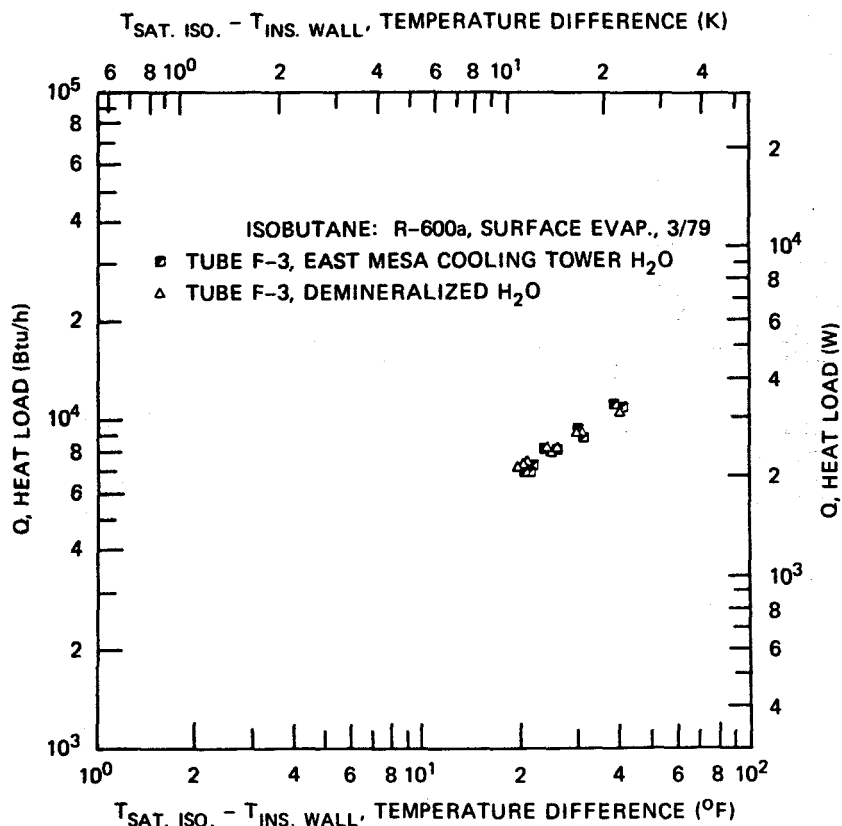


Fig. 6.10. The ORNL two-tube condenser - Group V test results, surface evaporator mode, tube F-3.

performance (and, by extension, that water-side fouling was not a significant cause of the observed inferior performance).

6.2 The ORNL 40-Tube Condenser

As outlined in Sect. 2.5, the ORNL 40-tube condenser was employed during three of the five groups of field experiments. Group II tests served primarily as shakedown and debugging runs because system operational problems severely limited data quantity and quality. Group III results confirmed some of the trends noted in the ORNL 2-tube condenser tests but also indicated some distinctions between the measured 2- and 40-tube performance levels. Group IV tests clarified the mechanisms responsible for performance tendencies observed during the earlier tests.

6.2.1 Group II

During the Group II test period, most effort was expended in attempting to achieve simultaneous, continuous, and harmonious operation of the DSS apparatus, the site service equipment, and the ORNL 40-tube condenser. As a result of unexpected problems regarding component failures and materials composition inconsistency in addition to the expected trial-and-error efforts in equipment integration, very few experimental data sequences were completed during this test group. The major output of this period was an extensive list of equipment improvements and procedure alterations to be made in preparation for the subsequent Group III tests outlined in previous sections of this report.

6.2.2 Group III

Even with the extensive modifications undertaken in preparation for the Group III tests described earlier, the achievement of steady-state operation of all associated equipment was a tedious process. However, improved monitoring capability and refined procedures led to the accumulation of representative performance data in both surface evaporator and direct-contact evaporator operating modes (Figs. 6.11-6.13). Figure 6.11 clearly demonstrates for the 40-tube bundle situation that, as in the 2-tube situation, (1) field performance was poorer than the previous laboratory levels and (2) direct-contact evaporator mode performance was poorer than that associated with the surface evaporator mode. Specific performance relationships expressed as composite condensing temperature differences, at a heat flux of 9460 W/m^2 ($3000 \text{ Btu/h}\cdot\text{ft}^2$) were 1.56 K (2.8°F), 11.94 K (21.5°F), and 27.22 K (49.0°F) for the laboratory, field-surface evaporator, and field-direct-contact evaporator cases, respectively (Fig. 6.11).

However, with reference to the 2-tube condenser data (Sect. 6.1.2), for the 40-tube condenser, both the distinction between field and laboratory performance and the distinction between direct-contact evaporator mode and surface evaporator mode performances were greater than for the 2-tube condenser (Figs. 6.12 and 6.13).

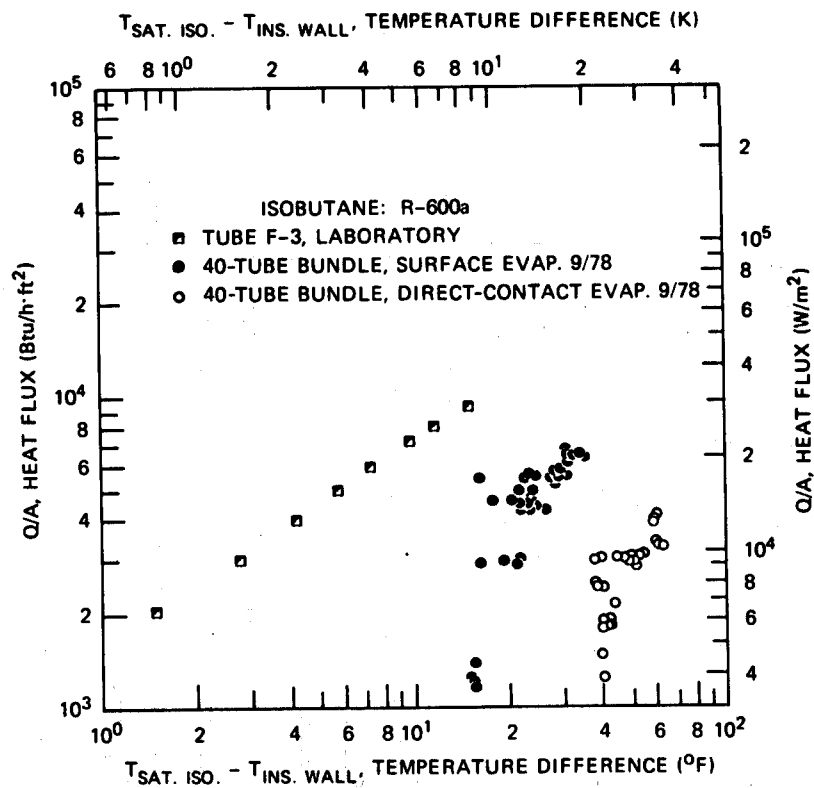


Fig. 6.11. The ORNL 40-tube condenser - Group III test results.

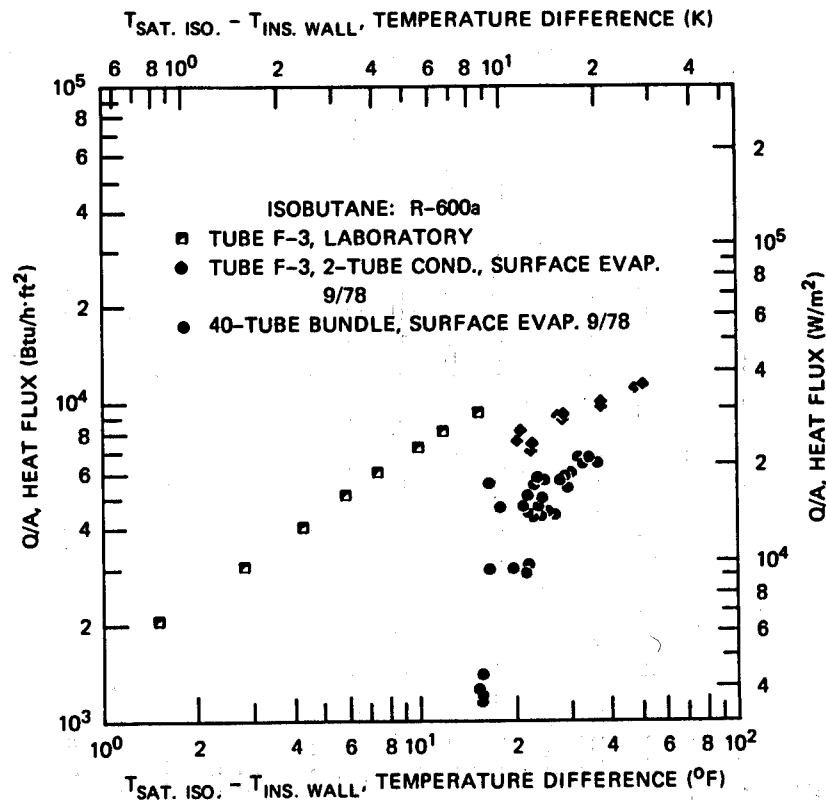


Fig. 6.12. The ORNL condensers - Group III test results, surface evaporator mode.

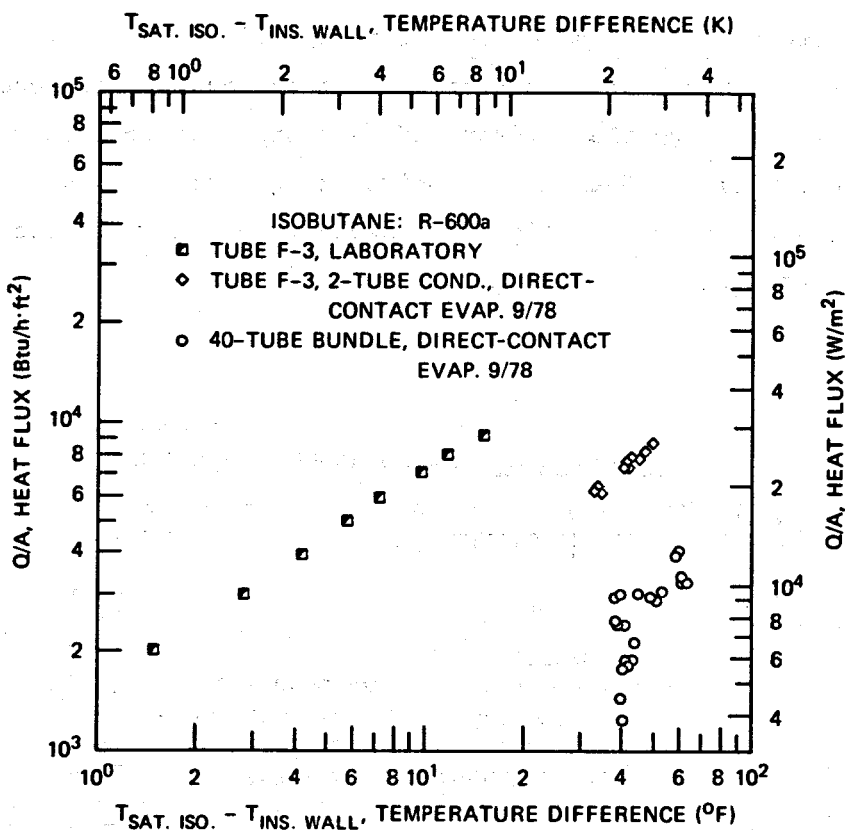


Fig. 6.13. The ORNL condensers - Group III test results, direct-contact evaporator mode.

6.2.3 Group IV

During the Group IV tests, the ORNL 40-tube condenser "floated" with the DSS apparatus as the various operating requirements for the Barber-Nichols preflash runs⁷ were met. Although the primary purpose of this test group was (for Barber-Nichols) to ascertain the effectiveness of a flash-separator unit for removal of carbon dioxide from supply brine, it was decided to simultaneously attempt to determine preflash effects on condenser performance during operation in the direct-contact evaporator mode. If noncondensable gases such as carbon dioxide were responsible, at least in part, for the relatively poor performance attributed to the ORNL 40-tube condenser during the Group III tests, brine preflash was expected to reduce system levels of carbon dioxide and, thereby, improve such performance during operation in the direct-contact evaporator mode. Group IV

data taken with the Barber-Nichols preflash unit are given in Fig. 6.14 along with Group III data discussed in the previous section. It is clear from the figure that, during direct-contact evaporator mode operation, performance with brine preflash (Group IV) was superior to that without brine preflash (Group III). Such a conclusion is consistent with the expectations expressed earlier relative to noncondensable gas effects on condenser performance.

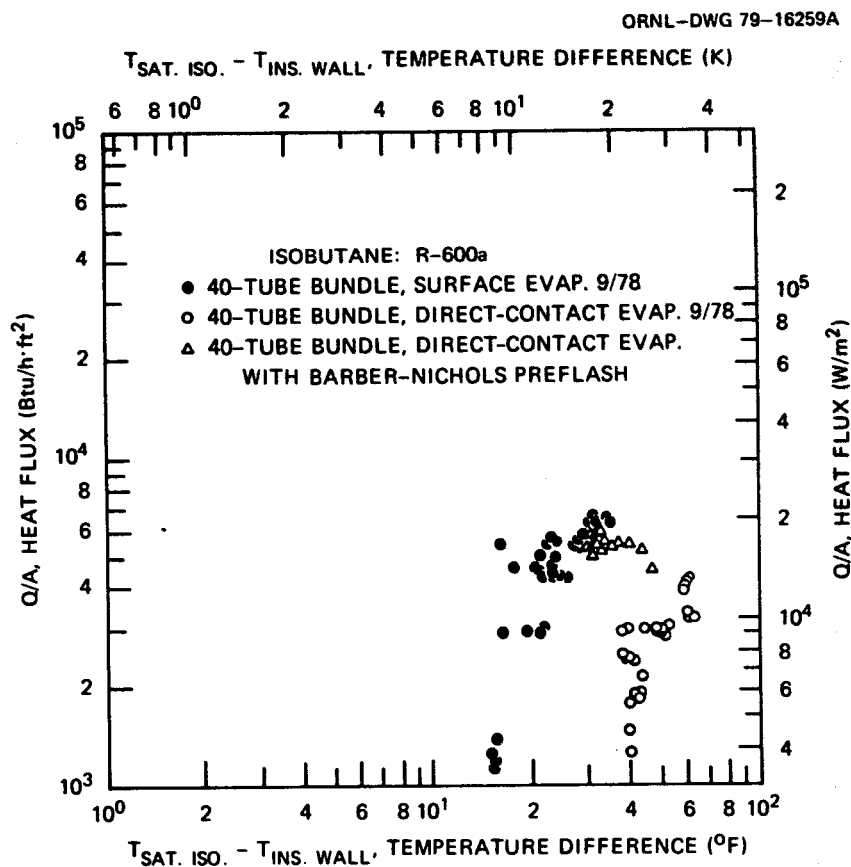


Fig. 6.14. The ORNL 40-tube condenser - Group IV test results.

7. CONCLUSIONS

The following major conclusions may be drawn from the condenser performance field tests described in this report:

1. Field performance was poorer than laboratory performance.
2. Direct-contact evaporator mode performance was poorer than surface evaporator mode performance.
3. Fluted tube performance was superior to smooth tube performance.
4. Cooling water quality had no significant effect on performance.
5. During direct-contact evaporator mode operation, performance with brine preflash was superior to that without brine preflash.

The most important practical implications of these conclusions for condensers in binary geothermal power plants are as follows:

1. Working-fluid-side impurities can significantly degrade condenser performance.
2. Surface evaporator mode power plants should take precautions to minimize introduction of impurities during filling and/or maintenance of working-fluid-side systems. Intermittent venting may be required to remove unavoidable contamination.
3. The performance of condensers in direct-contact evaporator mode power plants may be seriously diminished by the continuous introduction of brine impurities. Moderate brine preflash may help reduce the severity of this problem, but continuous condenser venting to a working-fluid recovery system may be required.
4. In all the experimental situations examined to date, vertical fluted tube condensers offer the potential of sizeable performance advantages over more conventional condensers.

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Appendix A

ORNL TWO-TUBE CONDENSER FIELD TEST DATA

A.1 Data Reduction Program

Reduction of all measured data from the ORNL two-tube condenser was carried out using a computer program developed specifically to facilitate side-by-side comparison of vertical condenser tube performance. Measured quantities (temperatures, pressures, flow rates) were combined with fluid property values to calculate heat loads, heat fluxes, temperature differences, and heat transfer coefficients for performance comparison. A printout of the FORTRAN program used is presented in the section, along with a description of symbols that appear in the program.

THIS PROGRAM WAS USED TO REDUCE ISOBUTANE (R-600A) DATA OBTAINED FROM AN ORNL DESIGNED TWO TUBE CONDENSER TESTED AT THE EAST MESA GEOTHERMAL TEST FACILITY. WATER-SIDE HEAT LOADS ARE USED TO OBTAIN HEAT TRANSFER COEFFICIENTS FOR EACH TUBE IN THE CONDENSER. VARIABLES FOR TUBE #1 AND #2 ARE AS FOLLOWS, WHERE "*" DENOTES EXPERIMENTAL MEASURED DATA:

*C1-----OHMS, SHELL THERMISTOR
 *C2-----OHMS, TUBE #1 H2O IN THERMISTOR
 *C3-----OHMS, TUBE #2 H2O OUT THERMISTOR
 *C4-----OHMS, TUBE #1 H2O IN THERMISTOR
 *C5-----OHMS, TUBE #2 H2O OUT THERMISTOR
 T1-----SHELL TEMPERATURE FROM C1, DEG.F
 T2-----TUBE #1 H2O IN TEMPERATURE FROM C2, DEG.F
 T3-----TUBE #1 H2O OUT TEMPERATURE FROM C3, DEG.F
 T4-----TUBE #2 H2O IN TEMPERATURE FROM C4, DEG.F
 T5-----TUBE #2 H2O OUT TEMPERATURE FROM C5, DEG.F
 *FL1 AND FL2---PERCENT H2O FLOW FOR TUBE #1 AND #2
 HV-----VOLTAGE INPUT TO H2O IMMERSION HEATER
 *PMEAS-----MEASURED VAPOR PRESSURE IN SHELL
 *CDT-----CONDENSATE TEMPERATURE FROM THERMOCOUPLE, DEG.F
 *PVAP-----DSS VAPOR INLET PRESSURE
 *TVAP-----DSS VAPOR SUPPLY TEMPERATURE
 *PWELL-----DSS HOTWELL PRESSURE
 *TWELL-----DSS HOTWELL TEMPERATURE
 *KWALL1 AND KWALL2---WALL THERMAL CONDUCTIVITY OF TUBE #1 AND #2
 *A1 AND A2-----OUTSIDE SURFACE AREA OF TUBE #1 AND #2
 *HD1 AND HD2-----HYDRAULIC DIAMETER OF TUBE #1 AND #2
 *RI1 AND RI2-----INSIDE RADIUS OF TUBE #1 AND #2
 *TSAT-----SATURATION TEMPERATURE CALCULATED FROM PMEAS
 TAVG1 AND TAVG2---AVERAGE H2O TEMPERATURE FOR TUBE #1 AND #2
 DT1 AND DT2-----H2O TEMPERATURE RISE FOR TUBE #1 AND #2
 TDVM1 AND TDVM2---SHELL TEMP. MINUS AVERAGE H2O TEMP. FOR TUBE #1 AND #2
 TDAVG-----DIFFERENCE IN AVG. H2O TEMP. BETWEEN TUBE #1 AND #2
 H2OFL1 AND H2OFL2---H2O FLOW FOR TUBE #1 AND #2, GPM
 Q1 AND Q2-----H2O HEAT LOAD FOR TUBE #1 AND #2
 Q1FLX AND Q2FLX---H2O HEAT FLUX FOR TUBE #1 AND #2
 UA1 AND UA2-----OVERALL CONDUCTANCE FOR TUBE #1 AND #2, BASED ON T1
 TSMV1 AND TSMV2---CALCULATED SATURATION TEMPERATURE TSAT MINUS THE AVERAGE H2O TEMPERATURE FOR TUBE #1 AND #2
 US1 AND US2-----OVERALL CONDUCTANCE FOR TUBE #1 AND #2 BASED ON TSAT
 VIS1 AND VIS2---H2O VISCOSITY FOR TUBE #1 AND #2
 K1H2O AND K2H2O---H2O THERMAL CONDUCTIVITY FOR TUBE #1 AND #2
 PRH2O1 AND PRH2O2---H2O PRANDTL NUMBER FOR TUBE #1 AND #2
 VVEL1 AND VVEL2---H2O VELOCITY FOR TUBE #1 AND #2
 SVM1 AND SVM2---H2O SPECIFIC VOLUME FOR TUBE #1 AND #2
 RHOW1 AND RHOW2---H2O DENSITY FOR TUBE #1 AND #2
 REH2O1 AND REH2O2---H2O REYNOLDS NUMBER FOR TUBE #1 AND #2
 NU1 AND NU2-----H2O NUSSELT NUMBER FOR TUBE #1 AND #2
 A1INSD AND A2INSD---INSIDE SURFACE AREA OF UA1 AND UA2
 UA1INV AND UA2INV---INVERSE OF UA1 AND UA2
 H1INV AND H2INV---H2O HEAT TRANSFER RESISTANCE
 HSAT1 AND HSAT2---COMPOSITE HEAT TRANSFER COEFF. FOR TUBE #1 AND #2
 TCOMP1 AND TCOMP2---COMPOSITE TEMP. DIFFERENCE FOR TUBE #1 AND #2

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DIMENSION TITL1(21), TITL2(21)
REAL KWALL1, KWALL2
REAL K1H20, K2H20
REAL NU1, NU2
100 HEAD(5, 2, END=5000) KWALL1, KWALL2, A1, A2, HD1, HD2, RI1, RI2
2 FORMAT(2F6.2, 2F6.4, 4F10.7)
G=1.0
WRITE(6, 320)
320 FORMAT('H', 128(' '))
WRITE(6, 310)
310 FORMAT('H1')
IF (KWALL1.EQ.0) GO TO 1000
10 READ(5, 1) TITL1, C1, C2, C3, C4, C5, FL1, FL2
1 FORMAT(21A1, 5F7.0, 2F6.3)
IF (C1.EQ.0.0) GO TO 100
READ(5, 3) TITL2, PNEAS, HV, CDT, PVAP, TVAP, PNELL, TWELL
3 FORMAT(21A1, 7F7.1)
PI=3.1415927
R=C1
A=-4.279903722
BB=3.909937054E3
C=-1.434309943E7
CALL TMCAL(A, BB, C, R, T)
T1=9./5.*T+32.
R=C2
A=-4.059011068
BB=3.911466872E3
C=-1.441468895E7
CALL TMCAL(A, BB, C, R, T)
T2=9./5.*T+32.
R=C3
A=-4.164037485
BB=3.933640653E3
C=-1.355048522E7
CALL TMCAL(A, BB, C, R, T)
T3=9./5.*T+32.
R=C4
A=-4.113977660
BB=3.925546997E3
C=-1.417939152E7
CALL TMCAL(A, BB, C, R, T)
T4=9./5.*T+32.
R=C5
A=-4.257907109
BB=3.903163398E3
C=-1.432368658E7
CALL TMCAL(A, BB, C, R, T)
T5=9./5.*T+32.
P=PNEAS+14.696
P34=7.06398E-3*P**3-1.21908E-4*P**4
P56=1.33627E-6*P**5-8.92449E-9*P**6
P78=3.30065E-11*P**7-5.16906E-14*P**8
TSAT=-62.3124+7.7252*P-0.268216*P**2+P34+P56+P78
TAVG1=(T2+T3)/2.
TAVG2=(T4+T5)/2.
DT1=T3-T2
DT2=T5-T4
TDVM1=T1-TAVG1
TDVM2=T1-TAVG2
TDAVG=TAVG1-TAVG2
H2OFL1=7.7866667E-2+4.250242424*FL1
H2OFL2=1.37666666E-1+5.398606061*FL2
Q1=497.866*H2OFL1*DT1
Q2=497.866*H2OFL2*DT2
Q1FLX=Q1/A1
Q2FLX=Q2/A2
UA1=(Q1/TDVM1)
UA2=(Q2/TDVM2)
TSVM1=TSAT-TAVG1
TSVM2=TSAT-TAVG2
US1=(Q1/TSVM1)
US2=(Q2/TSVM2)
VIS1=8.0144599-1.6728317E-1*TAVG1+2.0423535E-3*TAVG1*TAVG1-1.63246
*68E-5*TAVG1**3+8.8555744E-8*TAVG1**4-3.3015965E-10*TAVG1**5+8.4382
*483E-13*TAVG1**6-1.4493830E-15*TAVG1**7+1.59638E-18*TAVG1**8-1.017
*3273E-21*TAVG1**9+2.8496174E-25*TAVG1**10
VIS2=8.0144599-1.6728317E-1*TAVG2+2.0423535E-3*TAVG2*TAVG2-1.63246
*68E-5*TAVG2**3+8.8555744E-8*TAVG2**4-3.3015965E-10*TAVG2**5+8.4382
*483E-13*TAVG2**6-1.4493830E-15*TAVG2**7+1.59638E-18*TAVG2**8-1.017
*3273E-21*TAVG2**9+2.8496174E-25*TAVG2**10
IF (TAVG1-80.) 20, 30, 30
30 IF (TAVG1-130.) 40, 50, 50
20 K1H20=0.302+7.00E-4*TAVG1
GO TO 60
40 K1H20=0.315+4.86E-4*TAVG1
GO TO 60
50 K1H20=0.3426+2.66E-4*TAVG1
60 CONTINUE
IF (TAVG2-80.) 70, 80, 80
80 IF (TAVG2-130.) 90, 91, 91
70 K2H20=0.302+7.00E-4*TAVG2
GO TO 92

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90 K2H2O=0.315+4.86E-4*TAVG2
GO TO 92
91 K2H2O=0.3426+2.66E-4*TAVG2
92 CONTINUE
PRH2O1=VIS1/K1H2O
PRH2O2=VIS2/K2H2O
4 NVEL1=(H2OFL1*0.3208752)/(PI*RI1*RI1-0.44179)
6 NVEL2=(H2OFL2*0.3208752)/(PI*RI2*RI2-0.44179)
7 SVM1=1.60582E-2-1.98599E-6*TAVG1+2.59921E-8*TAVG1**2-1.61308E-11*T
*AVG1**3
SVM2=1.60582E-2-1.98599E-6*TAVG2+2.59921E-8*TAVG2**2-1.61308E-11*T
*AVG2**3
RHOW1=1./SVM1
RHOW2=1./SVM2
RHH2O1=(NVEL1*HD1*RHOW1*3600.)/VIS1
RHH2O2=(NVEL2*HD2*RHOW2*3600.)/VIS2
NU1=0.023*RHH2O1**0.8*PRH2O1**0.40
NU2=0.023*RHH2O2**0.8*PRH2O2**0.40
HW1=(NU1*K1H2O)/HD1
HW2=(NU2*K2H2O)/HD2
IF(A1.EQ.1.025) GO TO 96
A1INSD=(PI*RI1*2.0*46.0)/144.0
GO TO 97
96 A1INSD=(PI*RI1*2.0*47.0)/144.0
97 IF(A2.EQ.1.025) GO TO 98
A2INSD=(PI*RI2*2.0*46.0)/144.0
GO TO 99
98 A2INSD=(PI*RI2*2.0*47.0)/144.0
99 UA1INV=1.0/US1
UA2INV=1.0/US2
H1INV=1.0/(HW1*A1INSD)
H2INV=1.0/(HW2*A2INSD)
HSAT1=1.0/(UA1INV-H1INV)/A1
HSAT2=1.0/(UA2INV-H2INV)/A2
TCOMP1=Q1FLX/HSAT1
TCOMP2=Q2FLX/HSAT2
G=G+1.0
IF(G.EQ.8.0) GO TO 290
GO TO 291
290 WRITE(6,280)
WRITE(6,300)
300 FORMAT(1H1)
G=2.0
291 CONTINUE
WRITE(6,280)
280 FORMAT(1H1,128('---'))
WRITE(6,200) TITL1
200 FORMAT(1H1,2X,21A1,6X,' VAPOR SAT. T1AVG- PHEAS HEATER
* COND -----DSS-----')
WRITE(6,220) TITL2
220 FORMAT(1H1,2X,21A1,7X,' TEMP TEMP T2AVG PSIG VOLTS
* TEMP PVAP TVAP PWELL TWELL')
WRITE(6,230) T1,TSAT,TDAVG,PHEAS,HV,CDT,PVAP,TVAP,PWELL,TWELL
230 FORMAT(1H1,30X,F6.2,3X,F6.2,3X,F5.2,4X,F5.1,3X,F5.1,3X,F5.1,6X,F5.
*1,3X,F5.1,2X,F5.1,3X,F5.1,/)
WRITE(6,240)
240 FORMAT(1H1,10X,'INLET OUTLET AVG TEMP TV- TS- H
*20 NVEL HEAT HEAT UA UA COEFF HT.SAT DELTA',/,1
*1X,'TEMP TEMP TEMP BISE TAVG TAVG TAVG FLOW FT/S',/,1
*OAD FLUX CALC SAT H2O COMP TCOMP')
WRITE(6,260) T2,T3,TAVG1,DT1,TDVM1,TSVM1,H2OFL1,NVEL1,Q1,Q1FLX,UA1
*US1,HW1,HSAT1,TCOMP1
260 FORMAT(1H1,2X,TUBE 1 ,F5.2,3X,F5.2,4X,F5.2,2X,F5.2,2X,F6.2,2X,F
*6.2,3X,F4.2,2X,F4.2,2X,F6.0,1X,F6.0,1X,F6.2,2X,F6.2,2X,F7.2,2X,F6.
*2,2X,F5.2)
WRITE(6,270) T4,T5,TAVG2,DT2,TDVM2,TSVM2,H2OFL2,NVEL2,Q2,Q2FLX,UA2
*US2,HW2,HSAT2,TCOMP2
270 FORMAT(1H1,2X,TUBE 2 ,F5.2,3X,F5.2,4X,F5.2,2X,F5.2,2X,F6.2,2X,F
*6.2,3X,F4.2,2X,F4.2,2X,F6.0,1X,F6.0,1X,F6.2,2X,F6.2,2X,F7.2,2X,F6.
*2,2X,F5.2)
GO TO 10
1000 CONTINUE
5000 WRITE(6,280)
WRITE(6,490)
490 FORMAT(1H1)
STOP
END

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SUBROUTINE TMCAL(A,BB,C,R,T)
D=A*LOG(B)-A
BB=-BB/D
D=-C/D
T=273.15+20.
65 TOLD=T
T=T-(T**3+BB*T**2+D)/(3*T**2+2*BB*T)
IF(ABS(T-TOLD).LE.1E-03) GO TO 29
GO TO 65
29 T=T-273.15
RETURN
END

```


Sample of data output from Group I-A tests

EM03-20-78AF -4P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PMEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		115.43	98.73	-0.05	56.0	59.	PRESSURE 58.0	TOUTLET 136.00	TINLET 202.00			HT.SAT	DELTA		
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	68.09	71.31	69.70	3.21	45.73	29.03	2.37	4.99	3797.	3705.	83.05	130.82	1503.59	141.42	26.20
TUBE 2	67.73	71.77	69.75	4.04	45.68	28.98	3.03	5.00	6084.	5861.	133.20	209.96	1440.23	241.20	24.30

Sample of data output from Group III-D tests

EM-09-21-78AF3-11:20A HP-D/H, AF3-11:20A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PMEAS PSIG	HEATER VOLTS	COND TEMP	-----DSS-----							
		104.02	94.84	0.45	52.0	132.0	89.0	PVAP 52.0	TVAP 136.0	PWELL 51.5	TWELL 87.0			HT.SAT	DELTA
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	67.73	70.61	69.17	2.87	34.85	25.67	2.37	4.99	3393.	3311.	97.38	132.17	1498.39	143.10	23.13
TUBE 2	66.11	71.34	68.72	5.24	35.29	26.12	3.03	5.00	7888.	7599.	223.48	301.97	1430.57	379.64	20.02

A.3 Data Listing

Performance data obtained with the ORNL two-tube condenser during Groups I-A, I-B, III-B, III-D, and V tests (see Table 2.2) are documented in Tables A.1-A.5, respectively. The information was generated by the computer code shown in Sect. A.1.

Table A.1. The ORNL two-tube condenser performance data for Group I-A tests (surface evaporator mode)

EH03-16-78AA-1P		VAPOR TEMP	SAT. TEMP	T1AVG-T2AVG	PNEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		73.33	0.0	0.14	0.0	0.	PRESSURE	TOUTLET	TINLET						
		0.0	0.0	0.0				0.0	0.0	0.0					
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV-TAVG	TS-TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	55.68	55.85	55.77	0.17	17.57	-55.77	2.37	4.99	203.	198.	11.56	-3.64	1366.08	-3.54	*****
TUBE 2	55.52	55.73	55.63	0.20	17.71	-55.63	2.38	5.00	241.	235.	13.60	-4.33	1367.04	-4.21	*****
EH03-16-78AA-02P		VAPOR TEMP	SAT. TEMP	T1AVG-T2AVG	PNEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		90.74	88.68	0.11	0.0	0.	PRESSURE	TOUTLET	TINLET						
		46.0	125.00	0.0				46.0	125.00	0.0					
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV-TAVG	TS-TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	57.30	60.08	58.69	2.77	32.05	29.99	2.37	4.99	3277.	3197.	102.25	109.28	1394.96	116.88	27.35
TUBE 2	57.18	59.97	58.58	2.79	32.16	30.10	2.38	5.00	3300.	3219.	102.59	109.62	1396.24	117.27	27.45
EH03-16-78AA-3P		VAPOR TEMP	SAT. TEMP	T1AVG-T2AVG	PNEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		90.74	90.78	0.20	48.0	0.	PRESSURE	TOUTLET	TINLET						
		0.0	0.0	0.0				0.0	0.0	0.0					
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV-TAVG	TS-TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	57.64	60.62	59.13	2.99	31.61	31.65	2.37	4.99	3529.	3443.	111.64	111.49	1399.33	119.44	28.82
TUBE 2	57.48	60.38	58.93	2.91	31.81	31.85	2.38	5.00	3443.	3359.	108.24	108.09	1399.75	115.44	29.10
EH03-16-78AA-3P		VAPOR TEMP	SAT. TEMP	T1AVG-T2AVG	PNEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		94.81	90.78	0.19	0.0	0.	PRESSURE	TOUTLET	TINLET						
		48.0	153.50	0.0				48.0	153.50	0.0					
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV-TAVG	TS-TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	57.79	61.10	59.44	3.31	35.37	31.34	2.37	4.99	3907.	3812.	110.47	124.66	1402.40	135.08	28.22
TUBE 2	57.68	60.83	59.25	3.15	35.56	31.53	2.38	5.00	3727.	3636.	104.81	118.20	1402.93	127.34	28.55
EH03-16-78AA-3P		VAPOR TEMP	SAT. TEMP	T1AVG-T2AVG	PNEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		103.20	91.82	0.20	49.0	0.	PRESSURE	TOUTLET	TINLET						
		0.0	0.0	0.0				0.0	0.0	0.0					
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV-TAVG	TS-TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	58.32	61.70	60.01	3.37	43.19	31.80	2.37	4.99	3985.	3888.	92.28	125.31	1408.03	135.80	28.63
TUBE 2	58.20	61.43	59.82	3.23	43.38	32.00	2.38	5.00	3824.	3730.	88.14	119.49	1408.50	128.82	28.96
EH03-16-78AA-4P		VAPOR TEMP	SAT. TEMP	T1AVG-T2AVG	PNEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		120.28	91.82	0.13	49.0	0.	PRESSURE	TOUTLET	TINLET						
		0.0	0.0	0.0				0.0	0.0	0.0					
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV-TAVG	TS-TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	58.54	62.06	60.30	3.53	59.98	31.52	2.37	4.99	4165.	4063.	69.44	132.15	1410.88	144.06	28.21
TUBE 2	58.47	61.88	60.17	3.40	60.11	31.64	2.38	5.00	4031.	3933.	67.07	127.40	1412.05	138.28	28.44

Table A.1 (continued)

-----BARBER-NICHOLS-----															
EM03-16-78AA -4P	VAPOR	SAT.	T1AVG-	PHEAS	HEATER	PRESSURE	TOUTLET	TINLET							
	TEMP	TEMP	T2AVG	PSIG	VOLTS	0.0	0.0	0.0							
	120.47	96.81	0.15	54.0	0.										
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	58.74	62.66	60.70	3.91	59.77	36.11	2.37	4.99	4624.	4511.	77.35	128.06	1414.83	139.04	32.44
TUBE 2	58.66	62.45	60.55	3.79	59.92	36.25	2.38	5.00	4490.	4381.	74.93	123.85	1415.80	133.97	32.70
-----BARBER-NICHOLS-----															
EM03-16-78AA -5P	VAPOR	SAT.	T1AVG-	PHEAS	HEATER	PRESSURE	TOUTLET	TINLET							
	TEMP	TEMP	T2AVG	PSIG	VOLTS	0.0	0.0	0.0							
	120.89	96.81	0.09	54.0	0.										
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	58.79	62.75	60.77	3.96	60.13	36.04	2.37	4.99	4677.	4563.	77.78	129.77	1415.49	141.10	32.34
TUBE 2	58.75	62.60	60.67	3.84	60.22	36.13	2.38	5.00	4550.	4439.	75.56	125.93	1417.01	136.45	32.53
-----BARBER-NICHOLS-----															
EM03-17-78AA -10A	VAPOR	SAT.	T1AVG-	PHEAS	HEATER	PRESSURE	TOUTLET	TINLET							
	TEMP	TEMP	T2AVG	PSIG	VOLTS	62.0	192.40	0.0							
	126.40	102.45	0.16	60.0	0.										
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	63.59	67.52	65.55	3.93	60.85	36.90	2.37	4.99	4640.	4527.	76.26	125.73	1462.73	135.75	33.35
TUBE 2	63.47	67.31	65.39	3.83	61.01	37.07	2.38	5.00	4540.	4429.	74.41	122.48	1463.63	131.86	33.59
-----BARBER-NICHOLS-----															
EM03-17-78AA-10A	VAPOR	SAT.	T1AVG-	PHEAS	HEATER	PRESSURE	TOUTLET	TINLET							
	TEMP	TEMP	T2AVG	PSIG	VOLTS	62.0	245.00	0.0							
	140.20	102.45	0.19	60.0	0.										
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	64.52	68.45	66.48	3.93	73.72	35.97	2.37	4.99	4645.	4532.	63.01	129.14	1471.93	139.73	32.43
TUBE 2	64.38	68.22	66.30	3.84	73.90	36.16	2.38	5.00	4545.	4434.	61.50	125.71	1472.61	135.63	32.70
-----BARBER-NICHOLS-----															
EM03-17-78AA -11A	VAPOR	SAT.	T1AVG-	PHEAS	HEATER	PRESSURE	TOUTLET	TINLET							
	TEMP	TEMP	T2AVG	PSIG	VOLTS	78.0	190.00	0.0							
	132.97	99.67	0.15	57.0	0.										
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	64.82	68.48	66.65	3.66	66.32	33.02	2.37	4.99	4323.	4217.	65.18	130.90	1473.55	141.93	29.74
TUBE 2	64.70	68.29	66.50	3.59	66.47	33.17	2.38	5.00	4248.	4145.	63.91	128.06	1474.59	138.41	29.95
-----BARBER-NICHOLS-----															
EM03-17-78AA -11A	VAPOR	SAT.	T1AVG-	PHEAS	HEATER	PRESSURE	TOUTLET	TINLET							
	TEMP	TEMP	T2AVG	PSIG	VOLTS	62.0	207.80	0.0							
	136.34	101.54	0.12	59.0	0.										
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	65.42	69.27	67.35	3.86	68.99	34.19	2.37	4.99	4555.	4444.	66.02	133.23	1480.43	144.56	30.74
TUBE 2	65.34	69.12	67.23	3.78	69.11	34.30	2.38	5.00	4476.	4367.	64.77	130.48	1481.82	141.24	30.92

Table A.1 (continued)

EM03-17-78AA -3P		VAPOR		SAT.	T1AVG-		PHEAS	HEATER		-----BARBER-NICHOLS-----					
		TEMP	TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE			TOUTLET	TINLET			
		118.41	94.84	0.10	52.0	0.	52.0	196.00	0.0						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	65.78	68.75	67.27	2.97	51.15	27.58	2.37	4.99	3511.	3425.	68.64	127.30	1479.63	137.45	24.92
TUBE 2	65.72	68.62	67.17	2.89	51.24	27.68	2.38	5.00	3427.	3344.	66.88	123.83	1481.20	133.30	25.08
EM03-17-78AA -3P		VAPOR		SAT.	T1AVG-		PHEAS	HEATER		-----BARBER-NICHOLS-----					
		TEMP	TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE			TOUTLET	TINLET			
		115.71	93.85	0.01	51.0	0.	52.0	162.00	0.0						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	66.62	69.46	68.04	2.84	47.67	25.81	2.37	4.99	3351.	3270.	70.30	129.85	1487.24	140.43	23.28
TUBE 2	66.64	69.42	68.03	2.79	47.68	25.82	2.38	5.00	3299.	3218.	69.18	127.76	1489.69	137.90	23.34
EM03-17-78AA -4P		VAPOR		SAT.	T1AVG-		PHEAS	HEATER		-----BARBER-NICHOLS-----					
		TEMP	TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE			TOUTLET	TINLET			
		117.62	95.83	0.03	53.0	0.	54.0	210.00	0.0						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	67.69	70.68	69.18	2.99	48.44	26.65	2.37	4.99	3528.	3442.	72.83	132.39	1498.52	143.36	24.01
TUBE 2	67.68	70.62	69.15	2.94	48.47	26.68	2.38	5.00	3480.	3395.	71.80	130.46	1500.78	141.02	24.08
EM03-17-78AA -4P		VAPOR		SAT.	T1AVG-		PHEAS	HEATER		-----BARBER-NICHOLS-----					
		TEMP	TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE			TOUTLET	TINLET			
		129.63	102.45	0.08	60.0	0.	60.0	220.00	0.0						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	68.95	72.49	70.72	3.54	58.90	31.73	2.37	4.99	4179.	4078.	70.95	131.71	1513.66	142.39	28.64
TUBE 2	68.91	72.38	70.65	3.47	58.98	31.81	2.38	5.00	4105.	4005.	69.60	129.06	1515.50	139.20	28.77
EM03-17-78AA -5P		VAPOR		SAT.	T1AVG-		PHEAS	HEATER		-----BARBER-NICHOLS-----					
		TEMP	TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE			TOUTLET	TINLET			
		120.70	100.61	0.08	58.0	0.	0.0	0.0	0.0	0.0	0.0	0.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	69.02	72.27	70.65	3.25	50.05	29.96	2.37	4.99	3844.	3750.	76.79	128.28	1512.92	138.30	27.11
TUBE 2	68.99	72.14	70.56	3.15	50.13	30.04	2.38	5.00	3730.	3639.	74.40	124.15	1514.70	133.38	27.28

Table A.1 (continued)

EM03-20-78AF -10A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		117.45	0.0	0.09	0.0	60.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	64.12	67.22	65.67	3.11	51.77	-65.67	2.37	4.99	3669.	3580.	70.87	-55.87	1463.91	-52.27	*****
TUBE 2	63.72	67.45	65.58	3.74	51.86	-65.58	3.03	5.00	5631.	5425.	108.58	-85.86	1400.94	-77.46	*****
EM03-20-78AF -11A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		126.22	0.0	-0.03	0.0	51.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	64.79	68.17	66.48	3.39	59.74	-66.48	2.37	4.99	3999.	3902.	66.95	-60.16	1471.86	-56.12	*****
TUBE 2	64.42	68.61	66.51	4.18	59.70	-66.51	3.03	5.00	6304.	6073.	105.59	-94.78	1409.71	-84.98	*****
EM03-20-78AF -11A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		127.20	97.77	-0.00	55.0	54.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	64.97	68.38	66.68	3.40	60.53	31.10	2.37	4.99	4018.	3920.	66.38	129.21	1473.81	139.80	28.04
TUBE 2	64.58	68.77	66.68	4.18	60.53	31.10	3.03	5.00	6301.	6073.	104.11	202.64	1411.24	232.13	26.15
EM03-20-78AF -11A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		128.21	98.73	-0.02	56.0	54.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	65.15	68.55	66.85	3.40	61.36	31.87	2.37	4.99	4023.	3925.	65.56	126.20	1475.55	136.18	28.82
TUBE 2	64.77	68.98	66.88	4.20	61.33	31.85	3.03	5.00	6332.	6101.	103.24	198.81	1413.13	226.87	26.89
EM03-20-78AF -11A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		129.90	97.77	0.02	55.0	54.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	65.48	69.09	67.29	3.61	62.61	30.48	2.37	4.99	4268.	4164.	68.17	140.02	1479.84	152.81	27.25
TUBE 2	65.09	69.44	67.26	4.35	62.64	30.51	3.03	5.00	6559.	6319.	104.72	215.01	1416.80	248.98	25.38
EM03-20-78AF -12A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		135.10	99.67	-0.03	57.0	54.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	65.60	69.08	67.34	3.48	67.76	32.33	2.37	4.99	4111.	4011.	60.68	127.17	1480.39	137.29	29.22
TUBE 2	65.16	69.59	67.37	4.43	67.73	32.30	3.03	5.00	6673.	6428.	98.52	206.57	1417.81	237.29	27.09

Table A.1 (continued)

EM03-20-78AF -12A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PNEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		140.54	100.61	-0.04	58.0	56.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	65.89	69.45	67.67	3.56	72.87	32.94	2.37	4.99	4206.	4104.	57.72	127.69	1483.58	137.88	29.76
TUBE 2	65.48	69.93	67.71	4.45	72.84	32.90	3.03	5.00	6700.	6455.	91.99	203.64	1420.96	233.18	27.68
EM03-20-78AF -3P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PNEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		99.09	100.61	-0.01	58.0	55.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	66.35	69.81	68.08	3.46	31.01	32.53	2.37	4.99	4093.	3993.	132.00	125.83	1487.67	135.61	29.44
TUBE 2	65.97	70.22	68.10	4.26	30.99	32.51	3.03	5.00	6410.	6176.	206.85	197.17	1424.65	224.33	27.53
EM03-20-78AF -3P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PNEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		118.41	100.61	0.02	58.0	65.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	67.09	70.55	68.82	3.46	49.59	31.79	2.37	4.99	4082.	3983.	82.32	128.42	1494.94	138.64	28.73
TUBE 2	66.65	70.94	68.80	4.29	49.61	31.81	3.03	5.00	6463.	6227.	130.27	203.19	1431.26	232.25	26.81
EM03-20-78AF -3P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PNEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		122.80	102.45	-0.00	60.0	65.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	67.51	71.13	69.32	3.62	53.48	33.14	2.37	4.99	4277.	4172.	79.96	129.05	1499.81	139.34	29.94
TUBE 2	67.07	71.56	69.32	4.49	53.48	33.14	3.03	5.00	6765.	6517.	126.49	204.15	1436.17	233.41	27.92
EM03-20-78AF -3P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PNEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		121.61	100.61	-0.01	58.0	65.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	67.86	71.22	69.54	3.36	52.07	31.07	2.37	4.99	3967.	3870.	76.19	127.67	1501.99	137.68	28.11
TUBE 2	67.44	71.64	69.54	4.20	52.06	31.07	3.03	5.00	6332.	6100.	121.62	203.82	1438.29	232.90	26.19
EM03-20-78AF -4P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PNEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		119.21	99.67	0.03	57.0	65.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	67.97	71.29	69.63	3.32	49.59	30.04	2.37	4.99	3917.	3822.	79.00	130.38	1502.89	140.90	27.12
TUBE 2	67.53	71.65	69.59	4.12	49.62	30.08	3.03	5.00	6207.	5980.	125.10	206.37	1438.77	236.35	25.30

Table A.1 (continued)

EM03-20-78AF -4P		VAPOR	SAT.	T1AVG-	PNEAS	HEATER	-----BARBER-NICHOLS-----								
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET						
		115.43	98.73	-0.05	56.0	59.	58.0	136.00	202.00						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	68.09	71.31	69.70	3.21	45.73	29.03	2.37	4.99	3797.	3705.	83.05	130.82	1503.59	141.42	26.20
TUBE 2	67.73	71.77	69.75	4.04	45.68	28.98	3.03	5.00	6084.	5861.	133.20	209.96	1440.23	241.20	24.30
EM03-20-78AF -4P		VAPOR	SAT.	T1AVG-	PNEAS	HEATER	-----BARBER-NICHOLS-----								
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET						
		110.16	99.67	0.00	57.0	62.	58.0	134.00	0.0						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	68.47	71.53	70.00	3.06	40.16	29.67	2.37	4.99	3615.	3527.	90.01	121.82	1506.53	130.70	26.99
TUBE 2	68.07	71.92	70.00	3.86	40.17	29.68	3.03	5.00	5809.	5596.	144.61	195.72	1442.54	221.89	25.22
EM03-20-78AF -4P		VAPOR	SAT.	T1AVG-	PNEAS	HEATER	-----BARBER-NICHOLS-----								
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET						
		107.18	96.81	0.06	54.0	62.	56.0	125.00	0.0						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	68.36	71.30	69.83	2.93	37.35	26.98	2.37	4.99	3463.	3379.	92.72	128.39	1504.88	138.51	24.40
TUBE 2	67.94	71.61	69.77	3.68	37.41	27.03	3.03	5.00	5543.	5340.	148.17	205.04	1440.47	234.49	22.77
EM03-20-78AF -5P		VAPOR	SAT.	T1AVG-	PNEAS	HEATER	-----BARBER-NICHOLS-----								
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET						
		103.97	96.81	0.00	54.0	56.	55.0	125.00	0.0						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	67.62	70.52	69.07	2.90	34.90	27.74	2.37	4.99	3428.	3345.	98.23	123.59	1497.38	132.86	25.17
TUBE 2	67.26	70.87	69.06	3.62	34.90	27.74	3.03	5.00	5447.	5248.	156.07	196.35	1433.78	222.97	23.54

Table A.1 (continued)

EM03-21-78AF3-9A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		98.44	92.84	-0.32	50.0	0.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF	HT.SAT	DELTA
													H2O	COMP	TCOMP
TUBE 1	66.92	69.28	68.10	2.37	30.38	24.74	2.37	4.99	2794.	2726.	92.11	112.97	1487.87	120.46	22.63
TUBE 2	66.70	70.15	68.42	3.45	30.02	24.42	3.03	5.00	5192.	5002.	172.98	212.67	1427.72	245.35	20.39
EM03-21-78AF3-9A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		99.21	93.85	-0.04	51.0	58.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF	HT.SAT	DELTA
													H2O	COMP	TCOMP
TUBE 1	66.80	69.18	67.99	2.38	31.22	25.86	2.37	4.99	2809.	2741.	89.99	108.65	1486.76	115.46	23.74
TUBE 2	66.26	69.81	68.03	3.56	31.17	25.81	3.03	5.00	5357.	5160.	171.83	207.51	1424.06	238.37	21.65
EM03-21-78AF3-10A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		103.03	0.0	-0.05	0.0	75.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF	HT.SAT	DELTA
													H2O	COMP	TCOMP
TUBE 1	65.17	67.85	66.51	2.68	36.52	-66.51	2.37	4.99	3166.	3089.	86.69	-47.60	1472.14	-44.82	*****
TUBE 2	64.47	68.64	66.56	4.17	36.47	-66.56	3.03	5.00	6283.	6053.	172.28	-94.40	1410.13	-84.66	*****
EM03-21-78AF3-1P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		101.83	0.0	-0.01	0.0	80.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF	HT.SAT	DELTA
													H2O	COMP	TCOMP
TUBE 1	64.66	67.60	66.13	2.94	35.70	-66.13	2.37	4.99	3475.	3390.	97.34	-52.55	1468.40	-49.29	*****
TUBE 2	63.91	68.37	66.14	4.46	35.69	-66.14	3.03	5.00	6717.	6471.	188.21	*****	1406.18	-90.60	*****
EM03-21-78AF3-1P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		109.46	96.81	0.00	54.0	82.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF	HT.SAT	DELTA
													H2O	COMP	TCOMP
TUBE 1	64.90	68.27	66.59	3.38	42.87	30.22	2.37	4.99	3988.	3891.	93.03	131.97	1472.92	143.13	27.19
TUBE 2	64.08	69.08	66.58	5.00	42.87	30.23	3.03	5.00	7539.	7263.	175.83	249.41	1410.35	298.78	24.31
EM03-21-78AF3-2P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		111.51	96.81	-0.06	54.0	92.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF	HT.SAT	DELTA
													H2O	COMP	TCOMP
TUBE 1	65.52	69.01	67.26	3.49	44.25	29.55	2.37	4.99	4125.	4025.	93.24	139.63	1479.59	152.34	26.42
TUBE 2	64.67	69.98	67.32	5.31	44.18	29.48	3.03	5.00	7995.	7703.	180.96	271.19	1417.36	331.48	23.24

Table A.1 (continued)

EM03-21-78AF3-2P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		112.12	97.77	0.03	55.0	102.	PRESSURE	TOUTLET	TINLET						
							57.0	102.00	0.0						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	65.89	69.42	67.65	3.53	44.46	30.12	2.37	4.99	4173.	4071.	93.85	138.54	1483.44	150.97	26.97
TUBE 2	64.91	70.32	67.62	5.41	44.50	30.15	3.03	5.00	8152.	7853.	183.20	270.35	1420.14	330.00	23.80
EM03-21-78AF3-2P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		115.00	98.73	-0.00	56.0	102.	PRESSURE	TOUTLET	TINLET						
							58.0	222.00	0.0						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	66.76	70.33	68.55	3.57	46.45	30.18	2.37	4.99	4214.	4111.	90.73	139.64	1492.26	152.20	27.01
TUBE 2	65.78	71.32	68.55	5.54	46.45	30.18	3.03	5.00	8339.	8033.	179.53	276.34	1428.93	338.76	23.72
EM03-21-78AF3-3P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		119.71	98.73	-0.03	56.0	102.	PRESSURE	TOUTLET	TINLET						
							58.0	225.00	0.0						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	67.00	70.61	68.80	3.61	50.91	29.92	2.37	4.99	4261.	4157.	83.70	142.40	1494.78	155.54	26.73
TUBE 2	66.03	71.63	68.83	5.60	50.88	29.89	3.03	5.00	8441.	8132.	165.90	282.37	1431.60	348.03	23.37
EM03-21-78AF3-3P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		110.60	91.82	-0.01	49.0	100.	PRESSURE	TOUTLET	TINLET						
							51.0	201.00	0.0						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	66.98	69.87	68.43	2.89	42.17	23.39	2.37	4.99	3414.	3330.	80.95	145.96	1491.08	159.95	20.82
TUBE 2	66.03	70.85	68.44	4.82	42.16	23.37	3.03	5.00	7263.	6997.	172.29	310.74	1427.91	394.39	17.74
EM03-22-78AF3-10A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		96.81	91.82	-0.01	49.0	98.	PRESSURE	TOUTLET	TINLET						
							52.0	148.00	220.00						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	62.38	65.66	64.02	3.29	32.79	27.79	2.37	4.99	3883.	3788.	118.42	139.70	1447.63	152.83	24.79
TUBE 2	61.41	66.65	64.03	5.24	32.78	27.79	3.03	5.00	7895.	7606.	240.83	284.12	1386.25	354.06	21.48
EM03-22-78AF3-10A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		100.17	92.84	-0.03	50.0	100.	PRESSURE	TOUTLET	TINLET						
							53.0	170.00	240.00						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	62.26	65.66	63.96	3.40	36.21	28.88	2.37	4.99	4016.	3918.	110.91	139.07	1446.99	152.06	25.77
TUBE 2	61.25	66.72	63.99	5.47	36.19	28.85	3.03	5.00	8242.	7941.	227.78	285.68	1385.83	356.61	22.27

Table A.1 (continued)

EN03-22-78AP3-10A		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	-----BARBER-NICHOLS-----											
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET									
		105.00	93.85	-0.02	51.0	103.	54.0	191.00	260.00									
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA			
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP			
TUBE 1	62.48	65.96	64.22	3.49	40.78	29.63	2.37	4.99	4120.	4020.	101.04	139.07	1449.58	152.03	26.44			
TUBE 2	61.42	67.05	64.24	5.62	40.76	29.61	3.03	5.00	8473.	8163.	207.88	286.16	1388.20	357.21	22.85			
EN03-22-78AP3-11A		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	-----BARBER-NICHOLS-----											
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET									
		105.34	95.83	0.00	53.0	105.	57.0	170.00	240.00									
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA			
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP			
TUBE 1	62.71	66.38	64.55	3.67	40.79	31.29	2.37	4.99	4333.	4227.	106.21	138.49	1452.80	151.27	27.94			
TUBE 2	61.64	67.44	64.54	5.80	40.80	31.29	3.03	5.00	8744.	8424.	214.33	279.47	1391.09	346.25	24.33			
EN03-22-78AP3-11A		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	-----BARBER-NICHOLS-----											
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET									
		107.33	96.81	-0.07	54.0	105.	58.0	183.00	260.00									
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA			
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP			
TUBE 1	62.93	66.75	64.84	3.82	42.48	31.96	2.37	4.99	4514.	4404.	106.26	141.23	1455.74	154.60	28.49			
TUBE 2	61.88	67.95	64.91	6.06	42.41	31.89	3.03	5.00	9137.	8802.	215.42	286.48	1394.60	357.23	24.64			
EN03-22-78AP3-12A		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	-----BARBER-NICHOLS-----											
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET									
		101.83	94.84	-0.06	52.0	102.	56.0	137.00	220.00									
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA			
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP			
TUBE 1	63.24	66.76	65.00	3.53	36.83	29.84	2.37	4.99	4165.	4063.	113.09	139.56	1457.29	152.52	26.64			
TUBE 2	62.23	67.90	65.06	5.67	36.76	29.78	3.03	5.00	8544.	8231.	232.40	286.89	1396.01	357.80	23.01			
EN03-22-78AP3-2P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	-----BARBER-NICHOLS-----											
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET									
		95.08	93.85	0.00	51.0	100.	54.0	130.00	220.00									
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA			
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP			
TUBE 1	61.75	65.08	63.42	3.33	31.66	30.83	2.37	4.99	3938.	3842.	124.38	129.41	1441.67	140.39	27.37			
TUBE 2	60.79	66.04	63.42	5.24	31.66	30.43	3.03	5.00	7901.	7612.	249.52	259.63	1380.45	315.90	24.09			
EN03-22-78AP3-3P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	-----BARBER-NICHOLS-----											
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET									
		102.55	88.68	0.08	46.0	105.	58.0	206.00	260.00									
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA			
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP			
TUBE 1	62.32	65.18	63.75	2.86	38.80	24.93	2.37	4.99	3376.	3293.	87.00	135.43	1444.95	147.64	22.31			
TUBE 2	61.31	66.02	63.67	4.71	38.88	25.01	3.03	5.00	7092.	6833.	182.40	283.59	1382.82	353.46	19.33			

Table A.1 (continued)

EM03-22-78AF3-3P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	-----BARBER-NICHOLS-----								
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET						
		103.33	88.68	-0.06	46.0	100.	70.0	210.00	260.00						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	62.24	65.14	63.69	2.90	39.64	24.99	2.37	4.99	3421.	3337.	86.30	136.90	1444.34	149.44	22.33
TUBE 2	61.34	66.16	63.75	4.83	39.58	24.93	3.03	5.00	7271.	7005.	183.71	291.70	1383.61	366.60	19.11
EM03-22-78AF3-3P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	-----BARBER-NICHOLS-----								
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET						
		103.90	88.68	-0.07	46.0	100.	70.0	189.00	240.00						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	62.65	65.54	64.10	2.89	39.80	24.58	2.37	4.99	3413.	3329.	85.74	138.85	1448.39	151.77	21.94
TUBE 2	61.75	66.59	64.17	4.84	39.73	24.50	3.03	5.00	7296.	7029.	183.64	297.74	1387.61	376.22	18.68
EM03-22-78AF3-3P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	-----BARBER-NICHOLS-----								
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET						
		102.10	88.68	-0.03	46.0	103.	58.0	186.00	240.00						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	62.97	65.83	64.40	2.87	37.70	24.28	2.37	4.99	3386.	3303.	89.79	139.45	1451.35	152.47	21.66
TUBE 2	62.01	66.85	64.43	4.84	37.67	24.25	3.03	5.00	7291.	7024.	193.53	300.69	1390.02	380.91	18.44
EM03-22-78AF3-3P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	-----BARBER-NICHOLS-----								
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET						
		98.28	87.60	0.01	45.0	105.	58.0	162.00	220.00						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	63.23	65.99	64.61	2.76	33.67	22.99	2.37	4.99	3260.	3180.	96.81	141.78	1453.44	155.30	20.48
TUBE 2	62.25	66.95	64.60	4.70	33.68	23.00	3.03	5.00	7075.	6816.	210.05	307.57	1391.64	392.31	17.37
EM03-22-78AF3-4P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	-----BARBER-NICHOLS-----								
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET						
		93.61	87.60	-0.02	45.0	105.	70.0	166.00	220.00						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	63.44	66.14	64.79	2.70	28.82	22.81	2.37	4.99	3191.	3114.	110.74	139.88	1455.20	152.95	20.36
TUBE 2	62.47	67.15	64.81	4.68	28.80	22.79	3.03	5.00	7047.	6789.	244.72	309.17	1393.63	394.82	17.19

Table A.1 (continued)

RM03-23-78AF -11A			VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----							
			104.75	94.84	0.00	52.0	20.	PRESSURE	TOUTLET	TINLET					
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	NVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	62.26	65.43	63.85	3.17	40.90	31.00	2.37	4.99	3740.	3648.	91.43	120.65	1445.91	129.85	28.10
TUBE 2	62.02	65.68	63.85	3.66	40.90	31.00	3.03	5.00	5511.	5309.	134.73	177.78	1384.52	199.65	26.59
RM03-23-78AF -11A			VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----							
			103.44	92.84	0.02	50.0	20.	PRESSURE	TOUTLET	TINLET					
TUBE 1	62.60	65.63	64.11	3.03	39.33	28.72	2.37	4.99	3583.	3496.	91.11	124.74	1448.54	134.70	25.95
TUBE 2	62.32	65.88	64.10	3.56	39.34	28.74	3.03	5.00	5366.	5169.	136.39	186.71	1386.90	211.38	24.46
RM03-23-78AF -1P			VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----							
			103.72	92.84	-0.01	50.0	35.	PRESSURE	TOUTLET	TINLET					
TUBE 1	63.45	66.24	64.85	2.78	38.88	27.99	2.37	4.99	3286.	3206.	84.53	117.41	1455.76	125.93	25.46
TUBE 2	63.15	66.56	64.85	3.41	38.87	27.98	3.03	5.00	5141.	4953.	132.25	183.70	1394.03	207.20	23.90
RM03-23-78AF -2P			VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----							
			93.09	91.82	-0.00	49.0	44.	PRESSURE	TOUTLET	TINLET					
TUBE 1	63.79	66.33	65.06	2.54	28.03	26.76	2.37	4.99	2996.	2923.	106.90	111.97	1457.85	119.53	24.45
TUBE 2	63.43	66.69	65.06	3.26	28.02	26.75	3.03	5.00	4918.	4738.	175.50	183.83	1396.01	207.33	22.85
RM03-23-78AF -2P			VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----							
			77.00	90.78	0.00	48.0	45.	PRESSURE	TOUTLET	TINLET					
TUBE 1	63.89	66.25	65.07	2.36	11.94	25.71	2.37	4.99	2782.	2714.	233.08	108.20	1457.96	115.14	23.58
TUBE 2	63.53	66.60	65.07	3.07	11.94	25.72	3.03	5.00	4630.	4461.	387.87	180.06	1396.05	202.36	22.04
RM03-23-78AF -3P			VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----							
			76.46	90.78	-0.03	48.0	50.	PRESSURE	TOUTLET	TINLET					
TUBE 1	63.97	66.23	65.10	2.25	11.36	25.68	2.37	4.99	2662.	2597.	234.46	103.67	1458.29	109.90	23.63
TUBE 2	63.63	66.64	65.14	3.01	11.32	25.65	3.03	5.00	4533.	4367.	400.39	176.74	1396.70	198.02	22.05

Table A.1 (continued)

EH03-23-78AF -3P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	-----BARBER-NICHOLS-----								
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET						
		76.07	92.84	0.03	50.0	55.	53.0	120.00	282.00						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	63.75	66.18	64.97	2.44	11.10	27.87	2.37	4.99	2878.	2808.	259.25	103.25	1456.94	109.43	25.66
TUBE 2	63.35	66.51	64.93	3.16	11.13	27.90	3.03	5.00	4760.	4586.	427.59	170.59	1394.80	130.09	24.12
EH03-23-78AF -3P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	-----BARBER-NICHOLS-----								
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET						
		75.75	92.84	0.02	50.0	55.	53.0	132.00	278.00						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	63.62	66.06	64.84	2.44	10.91	28.00	2.37	4.99	2880.	2810.	264.11	102.89	1455.71	109.01	25.78
TUBE 2	63.24	66.40	64.82	3.16	10.93	28.02	3.03	5.00	4759.	4585.	435.40	169.83	1393.70	189.13	24.24

Table A.2. The ORNL two-tube condenser performance data for Group I-B tests (direct-contact evaporator mode)

EH03-27-78AF -1P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	-----BARBER-NICHOLS-----								
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET						
		77.50	102.45	0.07	60.0	0.	64.0	148.00	215.00						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	63.66	66.41	65.04	2.75	12.46	37.42	2.37	4.99	3250.	3170.	260.77	86.85	1457.67	90.80	34.92
TUBE 2	63.56	66.39	64.97	2.83	12.53	37.48	3.03	6.36	4266.	4162.	340.52	113.82	1769.74	119.67	34.78
EH03-27-78AF -2P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	-----BARBER-NICHOLS-----								
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET						
		113.88	102.45	0.00	60.0	25.	65.0	157.00	216.00						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	64.26	67.66	65.96	3.40	47.92	36.49	2.37	4.99	4015.	3917.	83.80	110.03	1466.78	117.21	33.42
TUBE 2	64.11	67.81	65.96	3.69	47.92	36.49	3.03	6.36	5562.	5426.	116.07	152.40	1781.57	164.45	33.00
EH03-27-78AF -2P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	-----BARBER-NICHOLS-----								
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET						
		117.18	101.54	-0.01	59.0	25.	65.0	152.00	217.00						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	63.99	67.30	65.64	3.30	51.53	35.89	2.37	4.99	3904.	3809.	75.76	108.78	1463.64	115.77	32.90
TUBE 2	63.83	67.49	65.66	3.67	51.52	35.88	3.03	6.36	5522.	5387.	107.19	153.91	1777.96	166.29	32.40
EH03-27-78AF -3P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	-----BARBER-NICHOLS-----								
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET						
		113.55	102.45	-0.02	60.0	18.	63.0	136.00	205.00						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	64.03	67.26	65.65	3.23	47.90	36.81	2.37	4.99	3811.	3718.	79.57	103.55	1463.66	109.72	33.89
TUBE 2	63.92	67.42	65.67	3.50	47.88	36.79	3.03	6.36	5269.	5141.	110.05	143.23	1778.07	153.61	33.47
EH03-28-78AF -8A		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	-----BARBER-NICHOLS-----								
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET						
		110.88	104.27	0.06	62.0	0.	66.0	154.00	218.00						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	58.98	62.42	60.70	3.44	50.18	43.57	2.37	4.99	4067.	3968.	81.05	93.36	1414.85	98.35	40.35
TUBE 2	58.92	62.37	60.64	3.45	50.24	43.63	3.03	6.36	5200.	5073.	103.50	119.18	1717.82	126.08	40.23
EH03-28-78AF -8A		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	-----BARBER-NICHOLS-----								
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET						
		118.78	105.16	0.01	63.0	0.	66.0	157.00	221.00						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	60.04	63.66	61.85	3.61	56.93	43.31	2.37	4.99	4270.	4166.	75.01	98.60	1426.18	104.27	39.95
TUBE 2	59.98	63.69	61.83	3.71	56.95	43.33	3.03	6.36	5584.	5448.	98.06	128.89	1732.13	137.19	39.71

Table A.2 (continued)

EM03-28-78AF -9A		VAPOR	SAT.	T1AVG-	PNEAS	HEATER	-----BARBER-NICHOLS-----								
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET						
		115.20	106.05	0.03	64.0	0.	67.0	156.00	221.00						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	61.40	64.81	63.11	3.41	52.09	42.94	2.37	4.99	4027.	3929.	77.30	93.77	1438.59	96.70	39.80
TUBE 2	61.34	64.82	63.08	3.48	52.12	42.97	3.03	6.36	5247.	5119.	100.63	122.12	1747.05	129.27	39.60
EM03-28-78AF -9A		VAPOR	SAT.	T1AVG-	PNEAS	HEATER	-----BARBER-NICHOLS-----								
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET						
		118.11	108.66	0.03	67.0	0.	69.0	161.00	224.00						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	62.84	66.29	64.57	3.45	53.54	44.09	2.37	4.99	4072.	3973.	76.06	92.36	1453.00	97.02	40.95
TUBE 2	62.76	66.32	64.54	3.56	53.57	44.72	3.03	6.36	5359.	5228.	100.04	121.46	1764.53	128.41	40.72
EM03-28-78AF -4P		VAPOR	SAT.	T1AVG-	PNEAS	HEATER	-----BARBER-NICHOLS-----								
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET						
		117.33	106.93	0.01	65.0	20.	69.0	156.00	220.00						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	66.07	69.41	67.74	3.34	49.58	39.18	2.37	4.99	3941.	3844.	79.47	100.56	1484.31	106.18	36.21
TUBE 2	65.97	69.49	67.73	3.52	49.60	39.20	3.03	6.36	5303.	5174.	106.92	135.29	1802.76	144.12	35.90
EM03-28-78AF -4P		VAPOR	SAT.	T1AVG-	PNEAS	HEATER	-----BARBER-NICHOLS-----								
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET						
		116.18	107.79	-0.02	66.0	20.	69.0	152.00	218.00						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	66.11	69.42	67.76	3.31	48.41	40.03	2.37	4.99	3911.	3875.	80.78	97.69	1484.53	102.89	37.08
TUBE 2	65.98	69.60	67.79	3.62	48.39	40.01	3.03	6.36	5451.	5318.	112.64	136.24	1803.45	145.21	36.62
EM03-28-78AF -5P		VAPOR	SAT.	T1AVG-	PNEAS	HEATER	-----BARBER-NICHOLS-----								
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET						
		116.73	107.79	0.01	66.0	20.	69.0	156.00	221.00						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	66.06	69.40	67.73	3.34	49.00	40.07	2.37	4.99	3950.	3854.	80.60	98.58	1484.17	103.92	37.08
TUBE 2	65.98	69.46	67.72	3.48	49.01	40.08	3.03	6.36	5246.	5118.	107.03	130.90	1802.64	139.03	36.81
EM03-28-78AF -5P		VAPOR	SAT.	T1AVG-	PNEAS	HEATER	-----BARBER-NICHOLS-----								
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET						
		119.87	107.79	-0.01	66.0	20.	69.0	162.00	226.00						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	65.89	69.34	67.61	3.46	52.26	40.18	2.37	4.99	4082.	3983.	78.12	101.60	1483.06	107.37	37.09
TUBE 2	65.81	69.44	67.62	3.63	52.25	40.17	3.03	6.36	5472.	5338.	104.73	136.22	1801.52	145.20	36.76

Table A.2 (continued)

EM03-28-78AF -5P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PMEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		121.57	107.79	0.00	66.0	25.	PRESSURE	TOUTLET	TINLET				COEFF	HT.SAT	DELTA
		70.0	158.00	223.00							H2O	COMP	TCOMP		
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	66.32	69.72	68.02	3.39	53.55	39.77	2.37	4.99	4010.	3912.	74.87	100.81	1487.06	106.44	36.75
TUBE 2	66.20	69.83	68.02	3.63	53.56	39.78	3.03	6.36	5467.	5334.	102.08	137.44	1806.20	146.59	36.39
EM03-28-78AF -6P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PMEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		120.63	107.79	-0.01	66.0	20.	PRESSURE	TOUTLET	TINLET				COEFF	HT.SAT	DELTA
		69.0	159.00	225.00							H2O	COMP	TCOMP		
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	66.17	69.55	67.86	3.38	52.77	39.93	2.37	4.99	3996.	3898.	75.72	100.06	1485.50	105.59	36.92
TUBE 2	66.07	69.67	67.87	3.61	52.76	39.92	3.03	6.36	5433.	5300.	102.96	136.08	1804.46	145.02	36.55
EM03-28-78AF -6P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PMEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		121.21	107.79	-0.00	66.0	20.	PRESSURE	TOUTLET	TINLET				COEFF	HT.SAT	DELTA
		69.0	158.00	225.00							H2O	COMP	TCOMP		
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	65.49	68.95	67.22	3.46	53.99	40.57	2.37	4.99	4089.	3989.	75.72	100.77	1479.17	106.44	37.48
TUBE 2	65.39	69.05	67.22	3.66	53.99	40.57	3.03	6.36	5515.	5380.	102.14	135.93	1796.71	144.90	37.13
EM03-28-78AF -7P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PMEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		119.87	106.93	0.01	65.0	22.	PRESSURE	TOUTLET	TINLET				COEFF	HT.SAT	DELTA
		68.0	157.00	223.00							H2O	COMP	TCOMP		
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	64.49	67.98	66.24	3.49	53.63	40.69	2.37	4.99	4125.	4024.	76.91	101.38	1469.51	107.20	37.54
TUBE 2	64.40	68.06	66.23	3.66	53.64	40.70	3.03	6.36	5517.	5383.	102.85	135.57	1784.77	144.57	37.23

Table A.2 (continued)

EM03-29-78AF3-8A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		103.22	100.61	-0.09	58.0	80.	PRESSURE	TOUTLET	TINLET						
		61.0	155.00	225.00											
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	58.68	62.10	60.39	3.41	42.83	40.22	2.37	4.99	4029.	3931.	94.08	100.19	1411.77	106.19	37.02
TUBE 2	58.11	62.85	60.48	4.74	42.74	40.13	3.03	5.00	7135.	6874.	166.95	177.82	1352.70	200.49	34.29
EM03-29-78AF3-8A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		104.50	100.61	-0.04	58.0	80.	PRESSURE	TOUTLET	TINLET						
		63.0	166.00	226.00											
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	59.14	62.67	60.90	3.52	43.60	39.70	2.37	4.99	4160.	4059.	95.42	104.78	1416.85	111.46	36.41
TUBE 2	58.60	63.29	60.95	4.68	43.56	39.66	3.03	5.00	7054.	6796.	161.95	177.85	1357.10	200.42	33.91
EM03-29-78AF3-9A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		107.59	101.54	0.01	59.0	85.	PRESSURE	TOUTLET	TINLET						
		62.0	155.00	222.00											
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	60.53	64.07	62.30	3.55	45.29	39.24	2.37	4.99	4191.	4089.	92.53	106.81	1430.63	113.72	35.95
TUBE 2	59.88	64.70	62.29	4.82	45.30	39.25	3.03	5.00	7257.	6991.	160.19	184.90	1369.81	209.44	33.38
EM03-29-78AF3-9A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		105.45	100.61	-0.03	58.0	80.	PRESSURE	TOUTLET	TINLET						
		61.0	154.00	223.00											
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	60.88	64.27	62.58	3.39	42.88	38.03	2.37	4.99	4007.	3909.	93.46	105.37	1433.39	112.03	34.90
TUBE 2	60.27	64.95	62.61	4.68	42.84	38.00	3.03	5.00	7044.	6786.	164.42	185.38	1372.84	209.99	32.32
EM03-29-78AF3-10A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		105.23	101.54	-0.02	59.0	80.	PRESSURE	TOUTLET	TINLET						
		62.0	155.00	223.00											
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	60.98	64.34	62.66	3.37	42.57	38.88	2.37	4.99	3976.	3879.	93.42	102.28	1434.19	108.46	35.77
TUBE 2	60.37	64.99	62.68	4.62	42.54	38.85	3.03	5.00	6958.	6703.	163.56	179.09	1373.53	201.64	33.24
EM03-29-78AF3-10A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		104.48	101.54	-0.01	59.0	80.	PRESSURE	TOUTLET	TINLET						
		62.0	151.00	219.00											
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	62.06	65.43	63.75	3.37	40.73	37.79	2.37	4.99	3979.	3881.	97.67	105.28	1444.92	111.85	34.70
TUBE 2	61.48	66.03	63.75	4.55	40.73	37.78	3.03	5.00	6854.	6603.	168.30	181.41	1383.65	204.45	32.30

Table A.2 (continued)

-----BARBER-NICHOLS-----																
EH03-29-78AF3-7P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	PRESSURE			TOUTLET		TINLET				
		TEMP	TEMP	T2AVG	PSIG	VOLTS	60.0			140.00		220.00				
		104.17	101.54	0.01	59.0	100.										
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA	
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP	
TUBE 1	60.15	63.54	61.84	3.39	42.32	39.69	2.37	4.99	4007.	3909.	94.67	100.94	1426.14	106.97	36.54	
TUBE 2	59.35	64.32	61.84	4.97	42.33	39.70	3.03	5.00	7489.	7215.	176.92	188.64	1365.52	214.55	33.63	
-----BARBER-NICHOLS-----																
EH03-29-78AF3-7P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	PRESSURE			TOUTLET		TINLET				
		TEMP	TEMP	T2AVG	PSIG	VOLTS	60.0			150.00		221.00				
		103.64	101.54	0.02	59.0	100.										
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA	
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP	
TUBE 1	60.17	63.58	61.88	3.41	41.76	39.66	2.37	4.99	4028.	3930.	96.47	101.57	1426.46	107.69	36.49	
TUBE 2	59.37	64.35	61.86	4.98	41.78	39.68	3.03	5.00	7505.	7230.	179.63	189.14	1365.71	215.21	33.59	
-----BARBER-NICHOLS-----																
EH03-29-78AF3-7P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	PRESSURE			TOUTLET		TINLET				
		TEMP	TEMP	T2AVG	PSIG	VOLTS	60.0			152.00		221.00				
		103.64	100.61	0.00	58.0	100.										
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA	
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP	
TUBE 1	60.35	63.74	62.04	3.39	41.59	38.57	2.37	4.99	4006.	3908.	96.30	103.86	1428.11	110.33	35.42	
TUBE 2	59.56	64.53	62.04	4.97	41.60	38.57	3.03	5.00	7490.	7216.	180.08	194.21	1367.45	222.01	32.50	
-----BARBER-NICHOLS-----																
EH03-29-78AF3-8P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	PRESSURE			TOUTLET		TINLET				
		TEMP	TEMP	T2AVG	PSIG	VOLTS	60.0			152.00		221.00				
		102.83	100.61	0.01	58.0	95.										
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA	
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP	
TUBE 1	61.00	64.30	62.65	3.30	40.18	37.96	2.37	4.99	3899.	3804.	97.04	102.72	1434.09	108.96	34.91	
TUBE 2	60.26	65.03	62.64	4.77	40.19	37.97	3.03	5.00	7185.	6922.	178.79	189.25	1373.14	215.15	32.17	
-----BARBER-NICHOLS-----																
EH03-29-78AF3-9P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	PRESSURE			TOUTLET		TINLET				
		TEMP	TEMP	T2AVG	PSIG	VOLTS	60.0			156.00		225.00				
		106.01	100.61	-0.03	58.0	100.										
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA	
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP	
TUBE 1	61.05	64.46	62.75	3.41	43.25	37.85	2.37	4.99	4032.	3934.	93.23	106.53	1435.12	113.36	34.71	
TUBE 2	60.28	65.29	62.78	5.01	43.22	37.82	3.03	5.00	7545.	7268.	174.55	199.47	1374.49	228.95	31.75	
-----BARBER-NICHOLS-----																
EH03-29-78AF3-9P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	PRESSURE			TOUTLET		TINLET				
		TEMP	TEMP	T2AVG	PSIG	VOLTS	61.0			154.00		224.00				
		105.75	101.54	-0.02	59.0	100.										
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA	
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP	
TUBE 1	61.30	64.66	62.98	3.37	42.77	38.55	2.37	4.99	3977.	3880.	92.98	103.15	1437.37	109.44	35.45	
TUBE 2	60.53	65.48	63.01	4.95	42.75	38.53	3.03	5.00	7461.	7188.	174.54	193.64	1376.57	220.97	32.53	

Table A.2 (continued)

EN03-30-78AF3-3P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PNEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		107.33	105.16	0.03	63.0	90.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	67.19	70.19	68.69	3.00	38.63	36.47	2.37	4.99	3546.	3459.	91.78	97.23	1493.70	102.32	33.91
TUBE 2	66.51	70.82	68.67	4.31	38.66	36.49	3.03	5.00	6501.	6263.	168.15	178.12	1430.02	199.05	31.46
EN03-30-78AF3-4P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PNEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		107.90	105.16	0.00	63.0	95.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	66.99	69.88	68.44	2.89	39.47	36.72	2.37	4.99	3415.	3331.	86.52	92.98	1491.17	97.53	34.16
TUBE 2	66.26	70.61	68.43	4.36	39.47	36.73	3.03	5.00	6563.	6323.	166.29	178.71	1427.83	199.97	31.64
EN03-30-78AF3-4P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PNEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		106.10	105.16	-0.00	63.0	95.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	66.66	69.61	68.13	2.95	37.97	37.03	2.37	4.99	3490.	3405.	91.93	94.27	1488.17	99.00	34.40
TUBE 2	65.91	70.36	68.13	4.46	37.97	37.03	3.03	5.00	6714.	6469.	176.85	181.35	1425.01	203.36	31.81
EN03-30-78AF3-5P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PNEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		108.91	104.27	0.01	62.0	85.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	63.59	66.86	65.23	3.27	43.68	39.04	2.37	4.99	3868.	3774.	88.56	99.08	1459.51	104.62	36.07
TUBE 2	62.97	67.45	65.21	4.48	43.69	39.06	3.03	5.00	6750.	6503.	154.48	172.83	1397.43	192.92	33.71
EN03-30-78AF3-6P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PNEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		105.45	102.45	0.02	60.0	90.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	62.43	65.66	64.05	3.24	41.41	38.41	2.37	4.99	3826.	3733.	92.39	99.61	1447.87	105.30	35.45
TUBE 2	61.78	66.27	64.03	4.49	41.43	38.43	3.03	5.00	6759.	6512.	163.17	175.90	1386.23	197.16	33.03
EN03-30-78AF3-6P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PNEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		107.33	103.36	-0.06	61.0	90.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	62.83	66.06	64.45	3.23	42.88	38.92	2.37	4.99	3810.	3717.	88.86	97.91	1451.83	103.33	35.98
TUBE 2	62.21	66.79	64.50	4.58	42.82	38.86	3.03	5.00	6904.	6651.	161.21	177.65	1390.72	199.34	33.37

Table A.2 (continued)

EH03-30-78AF3-7P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----									
		107.42	102.45	0.02	60.0	90.	PRESSURE	TOUTLET	TINLET				COEFF	HT.SAT	DELTA	
		63.0	153.00	222.00				HT20	WVEL	HEAT	HEAT	UA	UA	H20	COMP	TCOMP
		INLET	OUTLET	AVG	TEMP	TV-	TS-	H20	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
		TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H20	COMP	TCOMP
TUBE 1	62.92	66.22	64.57	3.30	42.85	37.89	2.37	4.99	3901.	3806.	91.03	102.97	1453.02	109.13	34.88	
TUBE 2	62.28	66.81	64.54	4.54	42.88	37.91	3.03	5.00	6834.	6584.	159.39	180.27	1391.11	202.76	32.47	
EH03-31-78AF3-8A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----									
		105.64	99.67	-0.04	57.0	90.	PRESSURE	TOUTLET	TINLET				COEFF	HT.SAT	DELTA	
		60.0	149.00	220.00				HT20	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
		INLET	OUTLET	AVG	TEMP	TV-	TS-	H20	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
		TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H20	COMP	TCOMP
TUBE 1	60.43	63.56	61.99	3.13	43.65	37.68	2.37	4.99	3700.	3609.	84.76	98.18	1427.58	103.79	34.78	
TUBE 2	59.79	64.27	62.03	4.48	43.61	37.64	3.03	5.00	6749.	6502.	154.78	179.31	1367.36	202.08	32.18	
EH03-31-78AF3-9A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----									
		101.28	99.67	0.03	57.0	83.	PRESSURE	TOUTLET	TINLET				COEFF	HT.SAT	DELTA	
		60.0	148.00	219.00				HT20	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
		INLET	OUTLET	AVG	TEMP	TV-	TS-	H20	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
		TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H20	COMP	TCOMP
TUBE 1	60.53	63.67	62.10	3.15	39.18	37.57	2.37	4.99	3717.	3627.	94.87	98.93	1428.65	104.65	34.66	
TUBE 2	59.91	64.23	62.07	4.32	39.21	37.60	3.03	5.00	6502.	6264.	165.82	172.91	1367.73	193.69	32.34	
EH03-31-78AF3-9A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----									
		101.18	99.67	0.02	57.0	83.	PRESSURE	TOUTLET	TINLET				COEFF	HT.SAT	DELTA	
		60.0	149.00	220.00				HT20	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
		INLET	OUTLET	AVG	TEMP	TV-	TS-	H20	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
		TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H20	COMP	TCOMP
TUBE 1	60.49	63.77	62.13	3.28	39.04	37.54	2.37	4.99	3872.	3778.	99.17	103.15	1428.99	109.49	34.50	
TUBE 2	59.88	64.34	62.11	4.46	39.07	37.56	3.03	5.00	6714.	6468.	171.85	178.73	1368.11	201.31	32.13	
EH03-31-78AF3-10A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----									
		103.61	100.61	-0.01	58.0	83.	PRESSURE	TOUTLET	TINLET				COEFF	HT.SAT	DELTA	
		60.0	153.00	225.00				HT20	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
		INLET	OUTLET	AVG	TEMP	TV-	TS-	H20	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
		TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H20	COMP	TCOMP
TUBE 1	60.53	63.75	62.14	3.22	41.48	38.47	2.37	4.99	3806.	3713.	91.77	98.93	1429.02	104.54	35.49	
TUBE 2	59.92	64.38	62.15	4.46	41.46	38.46	3.03	5.00	6722.	6476.	162.13	174.80	1369.49	196.13	33.02	
EH03-31-78AF3-10A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----									
		105.52	100.61	-0.01	58.0	83.	PRESSURE	TOUTLET	TINLET				COEFF	HT.SAT	DELTA	
		61.0	157.00	227.00				HT20	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
		INLET	OUTLET	AVG	TEMP	TV-	TS-	H20	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
		TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H20	COMP	TCOMP
TUBE 1	60.65	63.99	62.32	3.34	43.20	38.29	2.37	4.99	3946.	3850.	91.34	103.07	1430.83	109.39	35.20	
TUBE 2	60.06	64.60	62.33	4.55	43.19	38.28	3.03	5.00	6849.	6599.	158.58	178.94	1370.20	201.53	32.74	

Table A.2 (continued)

EH03-31-78AF3-11A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		108.64	100.61	-0.00	58.0	83.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	61.02	64.40	62.71	3.38	45.92	37.90	2.37	4.99	3990.	3893.	86.89	105.30	1434.71	111.94	34.76
TUBE 2	60.40	65.04	62.72	4.64	45.92	37.89	3.03	5.00	6989.	6733.	152.20	184.45	1373.84	208.72	32.26
EH03-31-78AF3-12P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		103.79	100.61	-0.02	58.0	83.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	61.25	64.35	62.80	3.10	40.99	37.81	2.37	4.99	3661.	3572.	89.32	96.84	1435.58	102.21	34.95
TUBE 2	60.65	64.99	62.82	4.35	40.97	37.79	3.03	5.00	6548.	6308.	159.82	173.28	1374.81	194.01	32.52
EH03-31-78AF3-1P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		102.08	100.61	0.03	58.0	83.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	61.27	64.42	62.84	3.15	39.24	37.77	2.37	4.99	3723.	3632.	94.88	98.58	1436.00	104.20	34.86
TUBE 2	60.67	64.95	62.81	4.28	39.27	37.80	3.03	5.00	6448.	6212.	164.19	170.59	1374.71	190.52	32.61
EH03-31-78AF3-2P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		103.00	100.61	-0.02	58.0	83.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	61.28	64.32	62.80	3.03	40.20	37.81	2.37	4.99	3584.	3497.	89.15	94.79	1435.57	99.47	35.01
TUBE 2	60.69	64.96	62.82	4.27	40.18	37.79	3.03	5.00	6438.	6202.	160.21	170.37	1374.84	190.23	32.60

Table A.2 (continued)

EH04-01-78AF -10A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		111.80	97.77	-0.01	55.0	19.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMF
TUBE 1	60.56	63.87	62.21	3.32	49.58	35.56	2.37	4.99	3917.	3821.	78.99	110.16	1429.79	117.63	32.49
TUBE 2	60.48	63.97	62.23	3.49	49.57	35.54	3.03	5.00	5261.	5068.	106.13	148.01	1369.23	161.97	31.29
EH04-01-78AF -10A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		113.11	98.73	-0.01	56.0	19.	PRESSURE	TOUTLET	TINLET						
TUBE 1	61.22	65.48	63.35	4.26	49.76	35.38	2.37	4.99	5035.	4912.	101.18	142.32	1441.01	156.13	31.46
TUBE 2	61.10	65.63	63.37	4.53	49.74	35.36	3.03	5.00	6827.	6577.	137.24	193.06	1379.97	220.09	29.88
EH04-01-78AF -10A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		112.89	98.73	0.01	56.0	25.	PRESSURE	TOUTLET	TINLET						
TUBE 1	61.23	65.53	63.38	4.30	49.52	35.35	2.37	4.99	5077.	4953.	102.53	143.62	1441.27	157.74	31.40
TUBE 2	61.07	65.67	63.37	4.60	49.53	35.36	3.03	5.00	6927.	6673.	139.86	195.90	1379.99	223.93	29.80
EH04-01-78AF -11A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		114.77	98.73	-0.00	56.0	25.	PRESSURE	TOUTLET	TINLET						
TUBE 1	61.13	65.58	63.36	4.44	51.42	35.37	2.37	4.99	5249.	5121.	102.10	148.41	1441.05	163.69	31.29
TUBE 2	61.00	65.72	63.36	4.72	51.41	35.37	3.03	5.00	7113.	6853.	138.35	201.11	1379.91	231.03	29.66
EH04-01-78AF -12P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		113.66	98.73	0.03	56.0	0.	PRESSURE	TOUTLET	TINLET						
TUBE 1	61.64	65.16	63.40	3.52	50.26	35.33	2.37	4.99	4161.	4060.	82.80	117.80	1441.50	126.51	32.09
TUBE 2	61.61	65.13	63.37	3.52	50.29	35.36	3.03	5.00	5310.	5115.	105.58	150.17	1380.01	164.49	31.10
EH04-01-78AF -12P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		114.41	98.73	0.08	56.0	0.	PRESSURE	TOUTLET	TINLET						
TUBE 1	61.55	65.06	63.30	3.51	51.10	35.42	2.37	4.99	4143.	4042.	81.08	116.96	1440.56	125.54	32.20
TUBE 2	61.47	64.98	63.23	3.51	51.18	35.50	3.03	5.00	5290.	5097.	103.37	149.03	1378.68	163.09	31.25

Table A.2 (continued)

EH04-01-78AF -12P															
	VAPOR	SAT.	T1AVG-	PHEAS	HEATER	-----BARBER-NICHOLS-----									
	TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET							
	113.66	98.73	0.08	56.0	0.	59.0	158.00	223.00							
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	61.65	65.22	63.43	3.57	50.22	35.29	2.37	4.99	4224.	4121.	84.10	119.68	1441.94	128.73	32.01
TUBE 2	61.59	65.12	63.36	3.53	50.30	35.37	3.03	5.00	5320.	5125.	105.77	150.42	1379.90	164.80	31.10
EH04-01-78AF -12P															
	VAPOR	SAT.	T1AVG-	PHEAS	HEATER	-----BARBER-NICHOLS-----									
	TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET							
	113.88	98.73	0.01	56.0	0.	59.0	151.00	223.00							
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	61.38	64.87	63.12	3.49	50.75	35.60	2.37	4.99	4125.	4024.	91.27	115.86	1438.77	124.25	32.39
TUBE 2	61.33	64.89	63.11	3.56	50.77	35.62	3.03	5.00	5362.	5166.	105.62	150.56	1377.55	165.01	31.31
EH04-01-78AF -1P															
	VAPOR	SAT.	T1AVG-	PHEAS	HEATER	-----BARBER-NICHOLS-----									
	TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET							
	112.41	98.73	0.06	56.0	0.	59.0	148.00	220.00							
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	61.47	65.02	63.25	3.55	49.16	35.48	2.37	4.99	4196.	4094.	85.35	118.27	1440.00	127.09	32.21
TUBE 2	61.42	64.95	63.19	3.53	49.22	35.54	3.03	5.00	5311.	5116.	107.90	149.43	1378.28	163.60	31.27
EH04-02-78AF -10A															
	VAPOR	SAT.	T1AVG-	PHEAS	HEATER	-----BARBER-NICHOLS-----									
	TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET							
	116.94	97.77	0.00	55.0	0.	58.0	162.00	230.00							
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	58.16	61.57	59.86	3.41	57.07	37.91	2.37	4.99	4034.	3936.	70.68	106.42	1406.58	113.45	34.69
TUBE 2	58.09	61.64	59.86	3.55	57.07	37.91	3.03	5.00	5343.	5147.	93.61	140.94	1346.86	153.57	33.52
EH04-02-78AF -10A															
	VAPOR	SAT.	T1AVG-	PHEAS	HEATER	-----BARBER-NICHOLS-----									
	TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET							
	116.00	97.77	0.03	55.0	10.	58.0	163.00	230.00							
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	58.35	61.76	60.06	3.41	55.94	37.71	2.37	4.99	4025.	3927.	71.95	106.73	1408.48	113.90	34.51
TUBE 2	58.27	61.79	60.03	3.51	55.97	37.74	3.03	5.00	5295.	5101.	94.60	140.30	1348.44	152.76	33.39
EH04-02-78AF -11A															
	VAPOR	SAT.	T1AVG-	PHEAS	HEATER	-----BARBER-NICHOLS-----									
	TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET							
	114.07	97.77	0.02	55.0	10.	58.0	163.00	230.00							
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	58.52	61.84	60.18	3.32	53.89	37.59	2.37	4.99	3920.	3824.	72.74	104.28	1409.71	110.94	34.47
TUBE 2	58.44	61.88	60.16	3.44	53.91	37.61	3.03	5.00	5185.	4995.	96.18	137.88	1349.70	149.77	33.35

Table A.2 (continued)

EH04-02-78AF -11A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		113.58	97.77	-0.01	55.0	5.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	58.68	62.02	60.35	3.34	53.23	37.42	2.37	4.99	3944.	3848.	74.09	105.38	1411.33	112.20	34.29
TUBE 2	58.60	62.10	60.35	3.50	53.22	37.42	3.03	5.00	5267.	5074.	98.97	140.77	1351.48	153.29	33.10
EH04-02-78AF -11A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		118.90	98.73	0.07	56.0	5.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	58.86	62.38	60.62	3.52	58.28	38.10	2.37	4.99	4160.	4058.	71.37	109.17	1414.06	116.59	34.91
TUBE 2	58.77	62.34	60.56	3.58	58.35	38.17	3.03	5.00	5387.	5190.	92.33	141.13	1353.40	153.71	33.76
EH04-02-78AF -12A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		115.25	98.73	-0.01	56.0	0.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	59.13	62.54	60.84	3.41	54.42	37.89	2.37	4.99	4034.	3936.	74.13	106.47	1416.18	113.43	34.70
TUBE 2	59.10	62.60	60.85	3.50	54.41	37.88	3.03	5.00	5273.	5080.	96.92	139.20	1356.15	151.30	33.58
EH04-03-78AF -11A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		120.35	98.73	-0.02	56.0	15.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	57.99	61.49	59.74	3.50	60.61	38.99	2.37	4.99	4130.	4029.	68.14	105.92	1405.33	112.37	35.69
TUBE 2	57.88	61.63	59.75	3.75	60.59	38.97	3.03	5.00	5647.	5440.	93.20	144.90	1345.82	158.49	34.33
EH04-03-78AF -11A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		120.83	98.73	-0.02	56.0	15.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	58.27	61.83	60.05	3.56	60.77	38.67	2.37	4.99	4204.	4102.	69.18	108.71	1408.44	116.11	35.33
TUBE 2	58.19	61.96	60.08	3.78	60.75	38.65	3.03	5.00	5692.	5484.	93.70	147.27	1348.86	161.39	33.98
EH04-03-78AF -12P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		117.93	98.73	0.00	56.0	15.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	58.62	62.11	60.36	3.49	57.56	38.36	2.37	4.99	4127.	4026.	71.70	107.58	1411.52	114.76	35.08
TUBE 2	58.52	62.21	60.36	3.69	57.56	38.36	3.03	5.00	5559.	5356.	96.57	144.90	1351.56	158.40	33.81

Table A.2 (continued)

EM04-03-78AF -12P															
	VAPOR		SAT.	T1AVG-		PMEAS	HEATER	-----BARBER-NICHOLS-----							
	TEMP		TEMP	T2AVG		PSIG	VOLTS	PRESSURE	TOUTLET	TINLET					
	116.20		99.67	0.07		57.0	0.	60.0	155.00	222.00					
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	59.16	62.27	60.71	3.11	55.49	38.96	2.71	5.70	4204.	4101.	75.76	107.90	1574.97	114.03	35.97
TUBE 2	59.10	62.19	60.65	3.09	55.56	39.03	3.65	6.02	5604.	5399.	100.87	143.60	1572.32	153.91	35.08
EM04-03-78AF -1P															
	VAPOR		SAT.	T1AVG-		PMEAS	HEATER	-----BARBER-NICHOLS-----							
	TEMP		TEMP	T2AVG		PSIG	VOLTS	PRESSURE	TOUTLET	TINLET					
	118.66		99.67	0.09		57.0	0.	60.0	157.00	223.00					
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	59.62	62.77	61.20	3.15	57.46	38.48	2.71	5.70	4249.	4145.	73.94	110.43	1580.28	116.89	35.46
TUBE 2	59.56	62.64	61.10	3.08	57.55	38.57	3.65	6.02	5595.	5391.	97.22	145.07	1577.35	155.61	34.64
EM04-03-78AF -1P															
	VAPOR		SAT.	T1AVG-		PMEAS	HEATER	-----BARBER-NICHOLS-----							
	TEMP		TEMP	T2AVG		PSIG	VOLTS	PRESSURE	TOUTLET	TINLET					
	114.60		99.67	0.00		57.0	35.	60.0	156.00	223.00					
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	60.62	65.76	63.19	5.14	51.41	36.48	1.23	2.58	3137.	3061.	61.02	86.00	848.36	94.65	32.34
TUBE 2	60.25	66.13	63.19	5.88	51.41	36.48	1.57	2.59	4589.	4421.	89.25	125.77	814.71	146.14	30.25
EM04-03-78AF -2P															
	VAPOR		SAT.	T1AVG-		PMEAS	HEATER	-----BARBER-NICHOLS-----							
	TEMP		TEMP	T2AVG		PSIG	VOLTS	PRESSURE	TOUTLET	TINLET					
	113.71		99.67	-0.03		57.0	35.	60.0	159.00	224.00					
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	60.99	66.22	63.61	5.23	50.11	36.07	1.23	2.58	3139.	3111.	63.64	88.41	850.78	97.63	31.87
TUBE 2	60.66	66.61	63.64	5.95	50.08	36.04	1.57	2.59	4647.	4477.	92.81	128.96	817.21	150.54	29.74
EM04-03-78AF -2P															
	VAPOR		SAT.	T1AVG-		PMEAS	HEATER	-----BARBER-NICHOLS-----							
	TEMP		TEMP	T2AVG		PSIG	VOLTS	PRESSURE	TOUTLET	TINLET					
	117.06		99.67	-0.02		57.0	15.	60.0	162.00	226.00					
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	60.72	65.02	62.87	4.30	54.19	36.80	1.80	3.78	3856.	3762.	71.16	104.77	1150.98	113.83	33.05
TUBE 2	60.61	65.18	62.90	4.56	54.16	36.78	2.30	3.79	5216.	5025.	96.30	141.82	1103.39	159.29	31.54
EM04-03-78AF -3P															
	VAPOR		SAT.	T1AVG-		PMEAS	HEATER	-----BARBER-NICHOLS-----							
	TEMP		TEMP	T2AVG		PSIG	VOLTS	PRESSURE	TOUTLET	TINLET					
	117.45		99.67	-0.04		57.0	15.	60.0	161.00	226.00					
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	60.81	65.14	62.97	4.32	54.47	36.70	1.80	3.78	3872.	3778.	71.09	105.52	1151.79	114.72	32.93
TUBE 2	60.72	65.31	63.01	4.59	54.43	36.66	2.30	3.79	5249.	5057.	96.44	143.18	1104.27	161.07	31.40

Table A.2 (continued)

EM04-04-78WY -8A		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	-----BARBER-NICHOLS-----								
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET						
		63.70	0.0	-0.01	0.0	0.	0.0	0.0	0.0						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	59.89	59.95	59.92	0.07	3.78	-59.92	2.84	5.97	93.	90.	24.51	-1.55	1624.88	-1.51	*****
TUBE 2	59.90	59.96	59.93	0.07	3.77	-59.93	2.94	6.19	95.	93.	25.30	-1.59	1672.58	-1.55	*****
EM04-04-78WY -8A		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	-----BARBER-NICHOLS-----								
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET						
		63.93	0.0	-0.00	0.0	0.	0.0	0.0	0.0						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	60.31	60.37	60.34	0.06	3.59	-60.34	2.84	5.97	87.	85.	24.26	-1.44	1629.65	-1.41	*****
TUBE 2	60.31	60.38	60.34	0.06	3.58	-60.34	2.94	6.19	93.	91.	26.07	-1.55	1677.45	-1.51	*****
EM04-04-78WY -10A		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	-----BARBER-NICHOLS-----								
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET						
		67.15	0.0	0.01	0.0	0.	0.0	0.0	0.0						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	65.23	65.27	65.25	0.05	1.90	-65.25	2.97	6.24	69.	67.	36.28	-1.05	1745.89	-1.03	*****
TUBE 2	65.22	65.26	65.24	0.04	1.91	-65.24	3.11	6.53	69.	68.	36.36	-1.06	1810.82	-1.04	*****
EM04-04-78WY -1P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	-----BARBER-NICHOLS-----								
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET						
		71.79	0.0	-0.01	0.0	0.	0.0	0.0	0.0						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	70.03	70.08	70.05	0.05	1.73	-70.05	2.93	6.15	67.	65.	38.38	-0.95	1781.82	-0.93	*****
TUBE 2	70.04	70.08	70.06	0.03	1.73	-70.06	3.00	6.30	50.	49.	28.83	-0.71	1817.55	-0.69	*****
EM04-04-78WY -2P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	-----BARBER-NICHOLS-----								
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET						
		70.59	0.0	0.07	0.0	0.	0.0	0.0	0.0						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	66.30	66.33	66.31	0.03	4.28	-66.31	2.97	6.24	43.	42.	10.01	-0.65	1758.40	-0.63	*****
TUBE 2	66.22	66.25	66.24	0.03	4.36	-66.24	3.00	6.30	49.	48.	11.30	-0.74	1772.14	-0.72	*****
EM04-04-78WY -2P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	-----BARBER-NICHOLS-----								
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET						
		69.13	0.0	0.01	0.0	0.	0.0	0.0	0.0						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	63.89	63.94	63.91	0.05	5.21	-63.91	2.84	5.97	70.	68.	13.35	-1.09	1670.41	-1.06	*****
TUBE 2	63.88	63.93	63.90	0.06	5.23	-63.90	3.03	6.36	85.	83.	16.34	-1.34	1756.94	-1.30	*****

Table A.2 (continued)

IN04-04-78WX -3P		VAPOR	SAT.	T1AVG-	PMEAS	HEATER	-----BARBER-NICHOLS-----								
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET						
		70.55	0.0	0.57	0.0	0.	0.0	0.0	0.0						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	62.67	64.72	63.70	2.05	8.85	-63.70	2.86	6.01	2926.	2855.	426.86	-45.93	1677.91	-43.48	*****
TUBE 2	62.68	63.59	63.13	0.91	7.42	-63.13	2.94	6.19	1336.	1303.	180.01	-21.16	1710.17	-20.36	*****
IN04-04-78WX -3P		VAPOR	SAT.	T1AVG-	PMEAS	HEATER	-----BARBER-NICHOLS-----								
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET						
		71.76	94.84	0.07	52.0	0.	0.0	0.0	0.0						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	62.61	63.97	63.29	1.36	8.46	31.55	2.84	5.97	1922.	1875.	227.01	50.90	1663.33	61.96	30.26
TUBE 2	62.60	63.84	63.22	1.24	8.54	31.62	2.94	6.19	1814.	1770.	212.45	57.35	1711.21	58.14	30.44
IN04-04-78WX -3P		VAPOR	SAT.	T1AVG-	PMEAS	HEATER	-----BARBER-NICHOLS-----								
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET						
		93.31	94.84	-0.07	52.0	0.	0.0	0.0	0.0						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	62.56	64.70	63.63	2.14	29.68	31.22	2.83	6.06	3074.	2999.	103.57	98.48	1687.06	102.81	29.17
TUBE 2	62.58	64.82	63.70	2.24	29.61	31.15	2.89	6.08	3228.	3149.	109.00	103.63	1691.60	108.56	29.01
IN04-04-78WX -5P		VAPOR	SAT.	T1AVG-	PMEAS	HEATER	-----BARBER-NICHOLS-----								
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET						
		79.26	0.0	0.01	0.0	0.	0.0	0.0	0.0						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	61.89	62.02	61.95	0.13	17.31	-61.95	2.88	6.06	195.	180.	10.68	-2.98	1667.71	-2.90	*****
TUBE 2	61.88	62.00	61.94	0.12	17.32	-61.94	2.86	6.02	165.	161.	9.55	-2.67	1658.75	-2.60	*****
IN04-04-78WX -6P		VAPOR	SAT.	T1AVG-	PMEAS	HEATER	-----BARBER-NICHOLS-----								
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET						
		107.64	0.0	0.22	0.0	0.	0.0	0.0	0.0						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	61.44	64.36	62.90	2.92	44.74	-62.90	2.97	6.24	4314.	4209.	96.42	-68.58	1718.15	-64.04	*****
TUBE 2	61.38	63.99	62.68	2.61	44.95	-62.68	2.89	6.08	3762.	3670.	83.69	-60.02	1679.86	-56.30	*****
IN04-05-78WX -8A		VAPOR	SAT.	T1AVG-	PMEAS	HEATER	-----BARBER-NICHOLS-----								
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET						
		76.86	0.0	-0.07	0.0	0.	0.0	0.0	0.0						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	68.54	69.34	68.94	0.80	7.92	-68.94	2.84	5.97	1129.	1101.	142.49	-16.37	1727.65	-15.80	*****
TUBE 2	68.50	69.52	69.01	1.02	7.85	-69.01	3.00	6.30	1518.	1481.	193.23	-21.99	1805.10	-21.17	*****

Table A.2 (continued)

EH04-05-78WX -9A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PMEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		110.78	0.0	0.18	0.0	0.	PRESSURE	TOUTLET	TINLET						
		0.0					61.0	0.0	0.0						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMF
TUBE 1	66.71	69.07	67.89	2.36	42.89	-67.89	2.93	6.15	3443.	3359.	80.28	-50.71	1756.65	-47.92	*****
TUBE 2	66.56	68.86	67.71	2.30	43.07	-67.71	3.05	6.42	3495.	3410.	81.16	-51.62	1815.41	-48.81	*****
EH04-05-78WX -9A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PMEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		114.89	99.67	0.17	57.0	0.	PRESSURE	TOUTLET	TINLET						
		61.0					61.0	161.00	213.00						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMF
TUBE 1	63.62	66.33	64.97	2.70	49.91	34.70	2.93	6.15	3938.	3842.	78.89	113.48	1722.63	119.54	32.14
TUBE 2	63.50	66.11	64.80	2.61	50.08	34.87	3.05	6.42	3973.	3876.	79.33	113.94	1780.33	119.75	32.37
EH04-05-78WX -9A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PMEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		118.02	99.67	0.16	57.0	0.	PRESSURE	TOUTLET	TINLET						
		61.0					61.0	159.00	212.00						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMF
TUBE 1	62.43	65.27	63.85	2.83	54.17	35.82	2.93	6.15	4123.	4022.	76.11	115.08	1709.52	121.44	33.12
TUBE 2	62.33	65.05	63.69	2.71	54.33	35.98	3.05	6.42	4123.	4022.	75.88	114.56	1766.88	120.53	33.37
EH04-05-78WX -9A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PMEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		117.30	99.67	0.20	57.0	0.	PRESSURE	TOUTLET	TINLET						
		61.0					61.0	159.00	212.00						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMF
TUBE 1	62.01	64.86	63.44	2.85	53.86	36.24	2.93	6.15	4146.	4045.	76.98	114.41	1704.71	120.70	33.51
TUBE 2	61.87	64.60	63.23	2.72	54.06	36.44	3.05	6.42	4141.	4040.	76.59	113.63	1761.38	119.50	33.80
EH04-05-78WX -10A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PMEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		119.18	98.73	0.12	56.0	0.	PRESSURE	TOUTLET	TINLET						
		59.0					59.0	159.00	213.00						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMF
TUBE 1	61.44	64.82	63.13	3.38	56.05	35.60	2.37	4.99	3990.	3893.	71.19	112.10	1438.83	119.83	32.49
TUBE 2	61.35	64.67	63.01	3.32	56.17	35.71	2.38	5.00	3931.	3835.	69.99	110.08	1440.14	117.46	32.65
EH04-05-78WX -10A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PMEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		119.49	97.77	0.08	55.0	0.	PRESSURE	TOUTLET	TINLET						
		58.0					58.0	159.00	213.00						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMF
TUBE 1	60.23	63.61	61.92	3.38	57.58	35.85	2.37	4.99	3995.	3897.	69.38	111.41	1426.84	110.12	32.72
TUBE 2	60.17	63.50	61.83	3.32	57.66	35.94	2.38	5.00	3933.	3837.	68.21	109.44	1428.49	110.30	32.85

Table A.2 (continued)

EM04-05-78WX -10A		VAPOR	SAT.	T1AVG-	PNEAS	HEATER	-----BARBER-NICHOLS-----								
		TEMP	TEMP	T2AVG	PSIG	VOLTS	PRESSURE	TOUTLET	TINLET						
		116.85	97.77	0.08	55.0	0.	58.0	159.00	213.00						
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVSL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COND	TCOSE
TUBE 1	59.76	62.93	61.34	3.16	55.51	36.43	2.37	4.99	3739.	3647.	67.35	102.63	1421.18	108.95	33.49
TUBE 2	59.69	62.84	61.27	3.15	55.58	36.50	2.38	5.00	3729.	3638.	67.09	102.15	1422.86	108.38	33.57

Table A.2 (continued)

EN04-05-78YZ -2P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----											
							PRESSURE	TOUTLET	TINLET									
		115.97	108.66	2.56	67.0	0.	70.0	159.00	221.00									
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP			
TUBE 1	62.50	69.68	66.09	7.18	49.88	42.57	1.14	4.98	4076.	3976.	81.71	95.74	1683.84	100.27	39.65			
TUBE 2	62.20	64.86	63.53	2.66	52.44	45.13	3.54	7.44	4686.	4571.	89.35	103.84	1986.34	107.61	42.48			
EN04-05-78YZ -2P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----											
		112.97	108.66	2.50	67.0	0.	70.0	158.00	220.00									
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP			
TUBE 1	62.31	69.43	65.87	7.12	47.11	42.79	1.14	4.98	4044.	3976.	85.85	94.51	1681.33	98.90	39.90			
TUBE 2	62.03	64.71	63.37	2.67	49.60	45.29	3.54	7.44	4712.	4597.	94.99	104.05	1984.13	107.85	42.63			
EN04-05-78YZ -2P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----											
		116.94	108.66	2.44	67.0	0.	70.0	160.00	222.00									
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP			
TUBE 1	62.61	69.79	66.20	7.18	50.74	42.46	1.14	4.98	4076.	3977.	80.33	96.00	1685.04	100.55	39.55			
TUBE 2	62.39	65.11	63.75	2.72	53.19	44.91	3.54	7.44	4800.	4682.	90.24	106.88	1989.33	110.96	42.20			
EN04-05-78YZ -2P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----											
		117.53	108.66	2.51	67.0	0.	70.0	159.00	220.00									
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP			
TUBE 1	62.71	69.93	66.32	7.22	51.21	42.34	1.14	4.98	4099.	3999.	80.03	96.81	1686.47	101.46	39.41			
TUBE 2	62.47	65.14	63.81	2.67	53.73	44.85	3.54	7.44	4702.	4587.	87.52	104.83	1990.06	108.70	42.20			
EN04-05-78YZ -2P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----											
		122.63	109.51	2.48	68.0	0.	71.0	160.00	221.00									
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP			
TUBE 1	62.93	70.19	66.56	7.26	56.07	42.95	1.14	4.98	4123.	4023.	73.54	96.00	1689.21	100.54	40.01			
TUBE 2	62.73	65.45	64.09	2.72	58.55	45.43	3.54	7.44	4793.	4676.	81.87	105.52	1993.86	109.44	42.73			
EN04-05-78YZ -3P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----											
		125.43	113.67	0.16	73.0	0.	73.0	160.00	221.00									
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP			
TUBE 1	63.09	69.24	66.16	6.15	59.26	47.51	1.40	6.09	4271.	4166.	72.06	99.89	1979.85	92.77	44.91			
TUBE 2	63.10	68.91	66.00	5.81	59.42	47.67	1.38	2.90	3992.	3995.	67.18	83.75	950.57	90.66	42.96			

Table A.2 (continued)

IN04-05-78YZ -3P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		126.25	112.86	0.19	72.0	0.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	63.10	69.31	66.21	6.22	60.05	46.65	1.40	6.09	4318.	4213.	71.91	92.56	1980.41	95.69	44.03
TUBE 2	63.13	68.89	66.01	5.76	60.24	46.85	1.41	2.96	4034.	3935.	66.96	86.11	965.47	93.34	42.16
IN04-05-78YZ -4P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		125.46	113.67	0.13	73.0	0.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	63.30	69.40	66.35	6.09	59.11	47.32	1.40	6.09	4234.	4130.	71.62	89.47	1982.36	92.30	44.75
TUBE 2	63.37	69.07	66.22	5.70	59.24	47.45	1.41	2.96	3993.	3895.	67.40	84.14	966.85	90.96	42.82
IN04-05-78YZ -4P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		126.54	115.30	0.23	75.0	0.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	63.36	69.68	66.52	6.31	60.02	48.78	1.40	6.09	4387.	4280.	73.09	89.95	1984.61	92.92	46.12
TUBE 2	63.36	69.23	66.30	5.86	60.25	49.00	1.41	2.96	4106.	4006.	68.16	83.80	967.32	90.55	44.24
IN04-05-78YZ -4P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		124.76	115.30	1.68	75.0	0.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	63.58	70.12	66.85	6.54	57.91	48.45	1.31	5.72	4264.	4160.	73.64	88.01	1891.41	90.96	45.74
TUBE 2	63.44	66.90	65.17	3.46	59.59	50.13	2.62	5.51	4521.	4411.	75.88	90.19	1579.75	94.01	46.92
IN04-05-78YZ -4P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		123.96	115.30	1.63	75.0	0.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	63.40	69.89	66.65	6.49	57.31	48.65	1.31	5.72	4232.	4129.	73.85	87.00	1888.89	89.86	45.95
TUBE 2	63.26	66.77	65.01	3.50	58.94	50.28	2.62	5.51	4573.	4461.	77.58	90.94	1578.07	94.85	47.03
IN04-05-78YZ -5P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	-----BARBER-NICHOLS-----								
		121.21	116.10	1.59	76.0	0.	PRESSURE	TOUTLET	TINLET						
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	63.33	69.78	66.55	6.45	54.66	49.55	1.31	5.72	4205.	4103.	76.93	84.87	1887.69	87.54	46.86
TUBE 2	63.25	66.68	64.96	3.43	56.25	51.14	2.62	5.51	4475.	4366.	79.55	87.51	1577.50	91.04	47.96

Table A.3. The ORNL two-tube condenser performance data for Group III-B tests (surface evaporator mode)

EM-09-19-78AA - 2:25P	VAPOR	SAT.	T1AVG-	PNEAS	HEATER	COND	-----DSS-----								
HP- AA - 2:25P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL					
	92.22	92.84	-0.04	50.0	0.0	88.0	50.0	103.0	49.0	87.0					
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	70.30	72.67	71.48	2.38	20.73	21.35	2.33	4.90	2758.	2691.	133.05	129.18	1499.30	139.51	19.29
TUBE 2	70.28	72.77	71.53	2.49	20.69	21.31	2.38	5.00	2951.	2879.	142.61	138.45	1524.16	150.39	19.14
EM-09-19-78AA - 2:40P	VAPOR	SAT.	T1AVG-	PNEAS	HEATER	COND	-----DSS-----								
HP- AA - 2:40P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL					
	96.23	95.34	0.32	52.5	61.0	91.0	52.3	118.0	51.0	88.0					
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	70.85	73.48	72.16	2.64	24.06	23.18	2.33	4.90	3058.	2983.	127.07	131.94	1505.88	142.74	20.90
TUBE 2	70.47	73.22	71.84	2.75	24.38	23.50	2.38	5.00	3254.	3175.	133.47	138.51	1527.28	150.43	21.11
EM-09-19-78AA - 2:50P	VAPOR	SAT.	T1AVG-	PNEAS	HEATER	COND	-----DSS-----								
HP- AA - 2:50P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL					
	99.48	95.83	0.25	53.0	60.0	91.0	53.0	120.0	54.0	89.0					
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	70.77	73.37	72.07	2.60	27.40	23.76	2.42	5.08	3124.	3048.	114.00	131.49	1548.76	141.77	21.50
TUBE 2	70.44	73.21	71.82	2.77	27.65	24.01	2.41	5.05	3317.	3236.	119.95	138.17	1540.92	149.86	21.60
EM-09-19-78AA - 3:05P	VAPOR	SAT.	T1AVG-	PNEAS	HEATER	COND	-----DSS-----								
HP- AA - 3:05P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL					
	104.33	96.32	0.28	53.5	60.0	92.0	53.0	137.0	53.0	89.0					
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	70.86	73.55	72.20	2.69	32.12	24.11	2.37	4.99	3174.	3096.	98.80	131.61	1528.22	142.12	21.79
TUBE 2	70.52	73.33	71.93	2.81	32.40	24.39	2.39	5.02	3343.	3261.	103.18	137.06	1533.68	148.61	21.95
EM-09-19-78AA - 3:25P	VAPOR	SAT.	T1AVG-	PNEAS	HEATER	COND	-----DSS-----								
HP- AA - 3:25P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL					
	104.58	95.83	-0.03	53.0	0.0	91.0	53.0	140.0	52.5	89.0					
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	70.68	73.40	72.04	2.72	32.54	23.79	2.37	4.99	3213.	3134.	98.74	135.03	1526.57	146.23	21.43
TUBE 2	70.66	73.49	72.07	2.83	32.50	23.76	2.38	5.00	3347.	3265.	102.97	140.89	1529.53	153.27	21.31
EM-09-19-78AA - 3:33P	VAPOR	SAT.	T1AVG-	PNEAS	HEATER	COND	-----DSS-----								
HP- AA - 3:33P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL					
	105.30	95.83	0.22	53.0	55.0	91.0	53.0	139.0	53.0	89.0					
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	70.61	73.34	71.97	2.73	33.33	23.86	2.35	4.94	3199.	3121.	75.98	134.07	1514.99	145.21	21.44
TUBE 2	70.31	73.19	71.75	2.87	33.55	24.08	2.38	5.00	3403.	3320.	101.42	141.30	1526.35	153.81	21.54

Table A.3 (continued)

EM-09-19-78AA - 3:55P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	COND	DSS							
HP-	AA - 3:55P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		103.91	102.45	-0.06	60.0	0.0	103.0	60.0	165.0	59.0	93.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	69.88	73.33	71.60	3.45	32.30	30.85	2.37	4.99	4077.	3978.	126.21	132.16	1522.31	142.93	27.85
TUBE 2	69.87	73.46	71.67	3.60	32.24	30.79	2.38	5.00	4259.	4155.	132.10	138.33	1525.53	150.23	27.66
EM-09-19-78AA - 4:05P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	COND	DSS							
HP-	AA - 4:05P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		116.20	102.91	0.30	60.5	63.0	103.0	60.2	190.0	59.0	94.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	69.91	73.44	71.67	3.53	44.53	31.24	2.35	4.94	4132.	4031.	92.78	132.27	1512.08	143.08	28.17
TUBE 2	69.51	73.23	71.37	3.72	44.84	31.54	2.38	5.00	4402.	4295.	98.19	139.57	1522.62	151.76	28.30
EM-09-19-78AA - 4:15P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	COND	DSS							
HP-	AA - 4:15P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		120.03	103.36	-0.07	61.0	10.0	103.0	60.5	195.0	59.0	94.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	69.53	73.15	71.34	3.61	48.69	32.02	2.37	4.99	4266.	4162.	97.61	133.20	1519.73	144.11	28.89
TUBE 2	69.52	73.29	71.41	3.77	48.62	31.96	2.38	5.00	4468.	4359.	91.90	139.81	1522.97	152.05	28.67
EM-09-19-78AA - 4:30P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	COND	DSS							
HP-	AA - 4:30P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		125.11	103.82	0.48	61.5	0.0	103.0	60.5	193.0	60.0	95.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	70.24	73.85	72.05	3.61	53.06	31.77	2.37	4.99	4268.	4164.	80.43	134.32	1526.66	145.38	28.64
TUBE 2	69.66	73.47	71.57	3.82	53.54	32.25	2.38	5.01	4530.	4419.	84.60	140.44	1527.32	152.76	28.93
EM-09-19-78AA - 4:45P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	COND	DSS							
HP-D/H,	AA - 4:45P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		124.62	104.27	0.02	62.0	25.0	98.5	62.0	158.0	60.0	95.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	69.67	73.38	71.52	3.71	53.09	32.75	2.37	4.99	4386.	4279.	82.60	133.93	1521.53	144.96	29.51
TUBE 2	69.56	73.45	71.51	3.90	53.11	32.76	2.38	5.00	4613.	4500.	86.86	140.79	1523.95	153.23	29.37

Table A.3 (continued)

EM-09-20-78AF -10:40A		VAPOR		SAT.	T1AVG-	PMEAS	HEATER	COND	DSS						
HP-	AF -10:40A	TEMP	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		121.44	101.07	-0.51		58.5	0.0	97.0	58.0	175.0	57.0	94.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	68.96	72.47	70.72	3.50	50.73	30.36	2.37	4.99	4138.	4037.	81.58	136.32	1513.59	147.93	27.29
TUBE 2	68.87	73.58	71.23	4.71	50.22	29.85	3.03	5.00	7099.	6839.	141.37	237.84	1454.13	279.80	24.44
EM-09-20-78AF -11:25A		VAPOR		SAT.	T1AVG-	PMEAS	HEATER	COND	DSS						
HP-D/H,	AF -11:25A	TEMP	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		119.09	97.29	0.12		54.5	70.0	98.5	54.0	160.0	54.0	90.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	64.82	68.36	66.59	3.54	52.49	30.70	2.37	4.99	4182.	4080.	79.67	136.24	1473.01	148.29	27.51
TUBE 2	64.06	68.88	66.47	4.82	52.61	30.82	3.03	5.00	7262.	6996.	138.02	235.65	1409.34	278.60	25.11
EM-09-20-78AF -11:41A		VAPOR		SAT.	T1AVG-	PMEAS	HEATER	COND	DSS						
HP-D/H,	AF -11:41A	TEMP	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		121.77	97.29	-0.13		54.5	61.0	93.0	54.0	165.0	53.0	89.5			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	64.13	67.75	65.94	3.62	55.83	31.35	2.36	4.97	4263.	4159.	76.36	135.99	1462.40	148.11	28.08
TUBE 2	63.63	68.52	66.07	4.90	55.70	31.22	3.03	5.00	7378.	7108.	132.47	236.34	1405.57	279.78	25.40
EM-09-20-78AF -12:00P		VAPOR		SAT.	T1AVG-	PMEAS	HEATER	COND	DSS						
HP-D/H,	AF -12:00P	TEMP	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		123.44	97.77	-0.10		55.0	70.2	93.0	54.5	165.0	54.0	90.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	64.04	67.70	65.87	3.66	57.57	31.90	2.35	4.94	4291.	4186.	74.53	134.51	1455.37	146.40	28.59
TUBE 2	63.48	68.47	65.97	4.99	57.47	31.80	3.03	5.00	7511.	7236.	130.70	236.22	1404.61	279.64	25.84
EM-09-20-78AF -12:20P		VAPOR		SAT.	T1AVG-	PMEAS	HEATER	COND	DSS						
HP-D/H,	AF -12:20P	TEMP	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		120.99	98.73	-0.04		56.0	77.0	93.5	56.0	150.0	55.0	90.5			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	65.22	68.85	67.03	3.63	53.95	31.69	2.37	4.99	4286.	4181.	79.43	135.23	1477.33	147.02	28.44
TUBE 2	64.58	69.56	67.07	4.98	53.92	31.65	3.03	5.00	7497.	7222.	139.05	236.84	1414.99	280.07	25.79
EM-09-20-78AF -12:40P		VAPOR		SAT.	T1AVG-	PMEAS	HEATER	COND	DSS						
HP-D/H,	AF -12:40P	TEMP	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		116.93	99.20	0.02		56.5	80.0	94.0	56.0	143.0	55.0	90.5			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	66.05	69.69	67.87	3.64	51.07	31.33	2.37	4.99	4297.	4192.	84.14	137.14	1485.56	149.23	28.09
TUBE 2	65.38	70.32	67.85	4.94	51.09	31.35	3.03	5.00	7439.	7166.	145.61	237.26	1422.31	280.36	25.56

Table A.3 (continued)

EM-09-20-78AF -12:55P		VAPOR		SAT.	T1AVG-	PNEAS	HEATER	COND	-----DSS-----						
HP-D/H, AF -12:55P		TEMP		TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		118.23		99.95	0.01	57.3	79.0	94.0	57.0	158.0	56.5	92.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	66.49	70.15	68.32	3.65	49.91	31.63	2.33	4.90	4241.	4137.	84.97	134.06	1468.63	145.70	28.40
TUBE 2	65.84	70.78	68.31	4.94	49.92	31.65	3.03	5.00	7438.	7166.	148.99	235.04	1426.64	276.95	25.87
EM-09-20-78AF - 1:10P		VAPOR		SAT.	T1AVG-	PNEAS	HEATER	COND	-----DSS-----						
HP-D/H, AF - 1:10P		TEMP		TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		118.90		100.42	-0.03	57.8	77.0	94.5	57.0	163.0	57.0	91.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	66.38	70.12	68.25	3.74	50.66	32.17	2.34	4.92	4354.	4248.	85.96	135.34	1472.20	147.21	28.86
TUBE 2	65.76	70.81	68.28	5.05	50.62	32.14	3.03	5.00	7610.	7332.	150.33	236.77	1426.39	279.47	26.23
EM-09-20-78AF - 2:15P		VAPOR		SAT.	T1AVG-	PNEAS	HEATER	COND	-----DSS-----						
HP-D/H, AF - 2:15P		TEMP		TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		99.18		87.60	0.16	45.0	79.0	83.5	45.0	90.0	44.0	83.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	67.19	69.48	68.34	2.29	30.84	19.27	2.37	4.99	2707.	2640.	87.75	140.47	1490.17	153.23	17.23
TUBE 2	66.53	69.82	68.18	3.29	31.00	19.43	3.03	5.00	4960.	4778.	160.00	255.34	1425.42	306.95	15.57
EM-09-20-78AF - 2:30P		VAPOR		SAT.	T1AVG-	PNEAS	HEATER	COND	-----DSS-----						
HP-D/H, AF - 2:30P		TEMP		TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		96.45		87.60	0.12	45.0	74.0	84.0	45.0	87.0	44.0	83.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	66.93	69.23	68.08	2.30	28.37	19.52	2.37	4.99	2713.	2647.	95.63	138.96	1487.67	151.43	17.48
TUBE 2	66.35	69.58	67.96	3.23	28.49	19.64	3.03	5.00	4871.	4693.	171.01	248.03	1423.39	296.06	15.85
EM-09-20-78AF - 2:40P		VAPOR		SAT.	T1AVG-	PNEAS	HEATER	COND	-----DSS-----						
HP-D/H, AF - 2:40P		TEMP		TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		94.97		87.60	0.04	45.0	68.0	83.0	45.0	87.0	43.5	83.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	66.74	69.07	67.91	2.33	27.06	19.70	2.35	4.94	2733.	2666.	100.98	138.73	1475.27	151.29	17.62
TUBE 2	66.25	69.48	67.87	3.23	27.10	19.74	3.03	5.00	4873.	4695.	179.81	246.89	1422.47	294.44	15.95
EM-09-20-78AF - 2:50P		VAPOR		SAT.	T1AVG-	PNEAS	HEATER	COND	-----DSS-----						
HP-D/H, AF - 2:50P		TEMP		TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		94.29		87.39	0.03	44.8	65.0	83.0	45.0	87.0	43.5	83.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	66.49	68.85	67.67	2.35	26.62	19.72	2.35	4.94	2756.	2689.	103.53	139.77	1472.97	152.59	17.62
TUBE 2	66.03	69.24	67.64	3.21	26.65	19.75	3.03	5.00	4839.	4662.	181.54	244.98	1420.30	291.72	15.98

Table A.3 (continued)

EM-09-20-78AF - 3:00P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	COND	-----DSS-----							
HP-D/H,	AF - 3:00P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		94.24	87.60	0.03	45.0	65.0	83.0	45.0	87.0	44.0	83.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	66.80	69.05	67.93	2.25	26.31	19.68	2.37	4.99	2654.	2589.	100.86	134.86	1486.14	146.47	17.68
TUBE 2	66.30	69.49	67.90	3.19	26.34	19.71	3.03	5.00	4802.	4627.	182.34	243.71	1422.78	289.74	15.97
EM-09-20-78AF - 3:35P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	COND	-----DSS-----							
HP-D/H,	AF - 3:35P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		103.40	104.27	0.07	62.0	65.0	98.0	61.0	101.0	60.0	97.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	66.96	71.06	69.01	4.10	34.40	35.26	2.37	4.99	4843.	4725.	140.82	137.35	1496.77	149.37	31.64
TUBE 2	66.51	71.36	68.94	4.85	34.46	35.33	3.03	5.00	7309.	7041.	212.07	206.86	1432.57	237.21	29.68
EM-09-20-78AF - 3:50P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	COND	-----DSS-----							
HP-D/H,	AF - 3:50P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		102.30	104.27	0.09	62.0	64.0	98.5	62.5	100.0	60.0	98.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	67.34	71.23	69.28	3.89	33.02	34.99	2.37	4.99	4600.	4488.	139.33	131.50	1499.50	142.27	31.55
TUBE 2	66.84	71.56	69.20	4.72	33.10	35.07	3.03	5.00	7106.	6846.	214.67	202.63	1435.04	231.38	29.59
EM-09-20-78AF - 4:00P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	COND	-----DSS-----							
HP-D/H,	AF - 4:00P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		102.60	103.82	0.05	61.5	62.0	98.0	61.0	102.0	60.0	95.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	66.59	70.61	68.60	4.02	34.00	35.21	2.35	4.94	4708.	4593.	138.48	133.69	1482.11	145.11	31.65
TUBE 2	66.12	70.99	68.55	4.87	34.05	35.26	3.00	4.95	7267.	7001.	213.43	206.06	1418.76	236.55	29.59
EM-09-20-78AF - 4:10P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	COND	-----DSS-----							
HP-D/H,	AF - 4:10P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		102.64	104.27	0.01	62.0	61.0	98.0	62.0	115.0	60.0	97.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	66.89	70.80	68.84	3.90	33.80	35.43	2.35	4.94	4572.	4460.	135.25	129.05	1484.44	139.49	31.97
TUBE 2	66.44	71.23	68.84	4.79	33.81	35.43	3.03	5.00	7218.	6953.	213.48	203.69	1431.62	232.92	29.85
EM-09-20-78AF - 4:20P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	COND	-----DSS-----							
HP-D/H,	AF - 4:20P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		103.18	104.72	-0.02	62.5	61.0	98.0	62.0	106.0	61.0	97.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	67.21	71.10	69.16	3.89	34.03	35.56	2.37	4.99	4598.	4486.	135.14	129.32	1498.26	139.68	32.12
TUBE 2	66.76	71.60	69.18	4.84	34.00	35.54	3.00	4.95	7221.	6957.	212.36	203.21	1424.61	232.49	29.92

Table A.3 (continued)

EN-09-20-78AF - 4:30P HP-D/H, AF - 4:30P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	COND TEMP	DSS							
		107.59	109.68	0.01	68.2	65.0	105.0	PVAP 68.0	TVAP 107.0	PWELL 67.0	TWELL 102.0				
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	66.89	71.33	69.11	4.43	38.49	40.57	2.37	4.99	5240.	5112.	136.15	129.14	1497.78	139.47	36.65
TUBE 2	66.43	71.76	69.09	5.34	38.50	40.59	3.03	5.00	8039.	7745.	208.81	198.06	1434.05	225.26	34.39
EN-09-20-78AF - 4:40P HP-D/H, AF - 4:40P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	COND TEMP	DSS							
		107.67	109.51	0.05	68.0	64.0	104.0	PVAP 67.5	TVAP 110.0	PWELL 66.5	TWELL 102.0				
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	66.83	71.27	69.05	4.44	38.61	40.46	2.37	4.99	5243.	5115.	135.77	129.57	1497.22	140.00	36.54
TUBE 2	66.37	71.63	69.00	5.26	38.67	40.51	3.03	5.00	7925.	7634.	204.94	195.60	1433.15	221.98	34.39
EN-09-20-78AF - 4:50P HP-D/H, AF - 4:50P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	COND TEMP	DSS							
		107.50	109.34	0.03	67.8	64.0	104.0	PVAP 67.0	TVAP 111.0	PWELL 66.5	TWELL 102.0				
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	66.70	71.13	68.91	4.43	38.58	40.43	2.37	4.99	5228.	5101.	135.51	129.33	1495.87	139.71	36.51
TUBE 2	66.26	71.52	68.89	5.26	38.61	40.46	3.00	4.95	7855.	7567.	203.42	194.15	1421.86	220.36	34.34
EN-09-20-78AF - 5:00P HP-D/H, AF - 5:00P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	COND TEMP	DSS							
		107.07	109.08	0.06	67.5	64.0	103.5	PVAP 67.0	TVAP 110.0	PWELL 66.0	TWELL 102.0				
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	66.70	71.07	68.89	4.37	38.18	40.20	2.37	4.99	5162.	5036.	135.20	128.43	1495.60	138.64	36.33
TUBE 2	66.24	71.40	68.82	5.16	38.25	40.26	3.03	5.00	7776.	7492.	203.32	193.15	1431.49	218.76	34.25

Table A.3 (continued)

EM-09-21-78AF3- 9:46A		VAPOR	SAT.	T1AVG-	PNEAS	HEATER	COND	-----DSS-----							
HP-	AF3- 9:46A	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		115.11	93.85	-0.21	51.0	100.0	89.0	51.0	175.0	50.0	86.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	64.96	68.08	66.52	3.12	48.60	27.33	2.37	4.99	3687.	3597.	75.88	134.91	1472.24	146.69	24.52
TUBE 2	63.92	69.54	66.73	5.62	48.38	27.12	3.03	5.00	8471.	8161.	175.09	312.40	1411.75	398.62	20.47
EM-09-21-78AF3-10:00A		VAPOR	SAT.	T1AVG-	PNEAS	HEATER	COND	-----DSS-----							
HP-	AF3-10:00A	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		113.28	93.65	-0.04	50.8	112.0	89.0	50.6	165.0	49.0	86.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	65.67	68.66	67.17	2.99	46.11	26.48	2.37	4.99	3527.	3441.	76.50	133.22	1478.66	144.57	23.80
TUBE 2	64.48	69.93	67.20	5.46	46.07	26.44	3.03	5.00	8219.	7918.	178.40	310.84	1416.23	395.59	20.02
EM-09-21-78AF3-10:15A		VAPOR	SAT.	T1AVG-	PNEAS	HEATER	COND	-----DSS-----							
HP-	AF3-10:15A	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		112.04	94.05	-0.03	51.2	111.0	90.0	51.0	160.0	50.0	86.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	66.09	69.03	67.56	2.95	44.48	26.49	2.37	4.99	3484.	3399.	78.34	131.54	1482.53	142.51	23.85
TUBE 2	64.90	70.29	67.59	5.39	44.45	26.46	3.00	4.95	8049.	7754.	181.09	304.24	1409.75	385.12	20.13
EM-09-21-78AF3-10:40A		VAPOR	SAT.	T1AVG-	PNEAS	HEATER	COND	-----DSS-----							
HP-D/H,	AF3-10:40A	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		107.04	94.15	-0.00	51.3	110.0	89.0	51.0	135.0	55.0	87.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	66.91	69.80	68.35	2.90	38.69	25.79	2.37	4.99	3422.	3338.	88.44	132.67	1490.34	143.78	23.22
TUBE 2	65.74	70.97	68.35	5.23	38.69	25.79	3.01	4.97	7831.	7544.	202.40	303.61	1420.97	383.13	19.69
EM-09-21-78AF3-10:50A		VAPOR	SAT.	T1AVG-	PNEAS	HEATER	COND	-----DSS-----							
HP-D/H,	AF3-10:50A	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		104.89	94.64	-1.57	51.8	110.0	90.0	51.8	129.0	50.0	87.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	66.77	69.68	68.22	2.91	36.67	26.42	2.36	4.97	3427.	3344.	93.47	129.72	1484.79	140.29	23.81
TUBE 2	65.59	73.99	69.79	8.40	35.10	24.85	3.03	5.00	12652.	12189.	360.49	509.11	1440.65	805.73	15.13
EM-09-21-78AF3-11:10A		VAPOR	SAT.	T1AVG-	PNEAS	HEATER	COND	-----DSS-----							
HP-D/H,	AF3-11:10A	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		102.11	94.64	1.20	51.8	160.0	90.0	52.0	132.0	51.0	87.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	68.43	71.22	69.83	2.79	32.28	24.82	2.36	4.97	3286.	3205.	101.77	132.39	1500.54	143.33	22.36
TUBE 2	66.02	71.23	68.63	5.21	33.48	26.02	3.00	4.95	7776.	7492.	232.25	299.88	1419.44	375.48	19.95

Table A.3 (continued)

EM-09-21-78AF3-11:20A HP-D/H, AF3-11:20A		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	COND TEMP	-----DSS-----							
		104.02	94.84	0.45	52.0	132.0	89.0	PVAP	TVAP	PWELL	TWELL				
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	67.73	70.61	69.17	2.87	34.85	25.67	2.37	4.99	3393.	3311.	97.38	132.17	1498.39	143.10	23.13
TUBE 2	66.11	71.34	68.72	5.24	35.29	26.12	3.03	5.00	7888.	7599.	223.48	301.97	1430.57	379.64	20.92
EM-09-21-78AF3-12:40P HP-D/H, AF3-12:40P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	COND TEMP	-----DSS-----							
		97.22	97.77	0.03	55.0	102.0	92.5	55.0	100.0	54.0	90.0				
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	68.33	71.21	69.77	2.88	27.45	28.00	2.38	5.01	3415.	3332.	124.39	121.94	1508.56	130.82	25.47
TUBE 2	67.30	72.19	69.74	4.89	27.48	28.03	3.11	5.13	7562.	7285.	275.20	269.79	1470.90	326.15	22.34
EM-09-21-78AF3-12:50P HP-D/H, AF3-12:50P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	COND TEMP	-----DSS-----							
		96.96	97.68	0.03	54.9	101.0	92.4	55.0	100.0	54.0	90.0				
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	68.36	71.18	69.77	2.83	27.19	27.91	2.37	4.99	3339.	3258.	122.84	119.67	1504.28	128.18	25.42
TUBE 2	67.33	72.15	69.74	4.82	27.21	27.93	3.04	5.02	7304.	7037.	268.42	261.49	1446.33	314.97	22.34
EM-09-21-78AF3- 1:00P HP-D/H, AF3- 1:00P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	COND TEMP	-----DSS-----							
		97.16	97.29	-0.01	54.5	100.5	92.5	54.2	100.0	54.0	90.0				
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	68.39	71.22	69.80	2.83	27.36	27.49	2.37	4.99	3341.	3260.	122.12	121.55	1504.59	130.40	25.00
TUBE 2	67.42	72.21	69.81	4.79	27.35	27.48	3.03	5.00	7211.	6947.	263.66	262.43	1440.83	316.69	21.94
EM-09-21-78AF3- 1:30P HP- AF3- 1:30P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	COND TEMP	-----DSS-----							
		106.88	106.05	-0.15	64.0	96.0	101.0	63.5	175.0	63.5	97.0				
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	69.09	72.90	71.00	3.80	35.88	35.05	2.37	4.99	4491.	4382.	125.17	128.14	1516.33	138.09	31.73
TUBE 2	68.11	74.18	71.15	6.07	35.73	34.90	3.04	5.02	9188.	8851.	257.12	263.24	1459.59	316.88	27.93
EM-09-21-78AF3- 1:40P HP- AF3- 1:40P		VAPOR TEMP	SAT. TEMP	T1AVG- T2AVG	PHEAS PSIG	HEATER VOLTS	COND TEMP	-----DSS-----							
		113.49	106.05	-0.20	64.0	97.0	102.0	64.0	167.0	63.0	99.0				
	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	TV- TAVG	TS- TAVG	H2O FLOW	WVEL FT/S	HEAT LOAD	HEAT FLUX	UA CALC	UA SAT	COEFF H2O	HT.SAT COMP	DELTA TCOMP
TUBE 1	68.77	72.66	70.72	3.89	42.78	35.33	2.37	4.99	4597.	4485.	107.47	130.12	1513.62	140.48	31.92
TUBE 2	67.82	74.01	70.92	6.20	42.58	35.13	3.03	5.00	9339.	8997.	219.34	265.83	1451.21	321.25	28.01

Table A.3 (continued)

EM-09-21-78AP3- 1:50P		VAPOR	SAT.	T1AVG-	PNEAS	HEATER	COND	-DSS-							
HP-	AP3- 1:50P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		115.17	106.05	-0.10	64.0	102.0	101.0	64.0	160.0	63.5	99.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	69.26	73.07	71.17	3.81	44.00	34.88	2.35	4.94	4457.	4348.	101.29	127.78	1507.14	137.75	31.57
TUBE 2	68.22	74.31	71.27	6.09	43.90	34.78	3.03	5.00	9170.	8834.	208.87	263.65	1454.52	317.77	27.80
EM-09-21-78AP3- 2:00P		VAPOR	SAT.	T1AVG-	PNEAS	HEATER	COND	-DSS-							
HP-	AP3- 2:00P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		107.50	105.60	-0.07	63.5	102.0	101.5	63.0	158.0	62.5	98.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	69.16	73.03	71.09	3.87	36.40	34.51	2.35	4.94	4535.	4424.	124.56	131.39	1506.41	142.08	31.14
TUBE 2	68.11	74.22	71.17	6.11	36.33	34.44	3.03	5.00	9205.	8868.	253.37	267.30	1453.58	323.35	27.43
EM-09-21-78AP3- 2:15P		VAPOR	SAT.	T1AVG-	PNEAS	HEATER	COND	-DSS-							
HP-	AP3- 2:15P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		113.38	115.30	-0.09	75.0	102.0	110.0	74.8	162.0	74.0	107.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	68.76	73.44	71.10	4.68	42.29	44.20	2.37	4.99	5529.	5394.	130.76	125.10	1517.35	134.48	40.11
TUBE 2	67.74	74.63	71.19	6.89	42.20	44.11	3.03	5.00	10373.	9994.	245.82	235.16	1453.75	275.98	36.21
EM-09-21-78AP3- 2:25P		VAPOR	SAT.	T1AVG-	PNEAS	HEATER	COND	-DSS-							
HP-	AP3- 2:25P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		119.65	115.70	-0.05	75.5	104.0	111.0	75.0	167.0	74.4	108.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	68.55	73.29	70.92	4.73	48.73	44.78	2.36	4.97	5573.	5437.	114.37	124.46	1511.26	133.78	40.64
TUBE 2	67.52	74.43	70.97	6.92	48.68	44.73	3.03	5.00	10436.	10054.	214.40	233.34	1453.82	273.38	36.78
EM-09-21-78AP3- 2:35P		VAPOR	SAT.	T1AVG-	PNEAS	HEATER	COND	-DSS-							
HP-	AP3- 2:35P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		116.38	115.70	-0.05	75.5	104.0	111.0	75.0	170.0	74.5	108.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	68.23	73.04	70.63	4.81	45.75	45.07	2.36	4.97	5661.	5523.	123.75	125.62	1508.44	135.17	40.86
TUBE 2	67.20	74.17	70.68	6.97	45.70	45.01	3.03	5.00	10494.	10110.	229.65	233.13	1449.04	273.27	37.00
EM-09-21-78AP3- 2:50P		VAPOR	SAT.	T1AVG-	PNEAS	HEATER	COND	-DSS-							
HP-	AP3- 2:50P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		122.63	116.10	0.03	76.0	105.0	111.5	76.0	172.0	75.0	108.5				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	68.68	73.46	71.07	4.78	51.56	45.03	2.35	4.94	5599.	5463.	108.60	124.35	1506.22	133.69	40.86
TUBE 2	67.62	74.46	71.04	6.85	51.59	45.06	3.03	5.00	10313.	9935.	199.89	228.87	1452.39	267.09	37.20

Table A.3 (continued)

EM-09-21-78AF3- 3:20P		VAPOR		SAT.	T1AVG-	PMEAS	HEATER	COND	-----DSS-----						
HP-	AF3- 3:20P	TEMP	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		125.89	126.18	0.08		89.5	105.0	121.0	89.0	177.0	88.5	118.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	68.23	74.01	71.12	5.78	54.77	55.07	2.37	4.99	6826.	6660.	124.63	123.97	1517.54	133.13	50.02
TUBE 2	67.18	74.89	71.04	7.72	54.85	55.15	3.03	5.00	11623.	11197.	211.89	210.76	1452.35	241.92	46.28
EM-09-21-78AF3- 3:30P		VAPOR		SAT.	T1AVG-	PMEAS	HEATER	COND	-----DSS-----						
HP-	AF3- 3:30P	TEMP	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		127.83	126.87	0.17		90.5	105.0	121.5	89.8	175.0	89.0	118.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	68.29	74.19	71.24	5.91	56.59	55.63	2.37	4.99	6978.	6808.	123.30	125.43	1518.75	134.85	50.48
TUBE 2	67.19	74.96	71.07	7.77	56.76	55.80	3.00	4.95	11607.	11182.	204.49	208.01	1442.33	238.47	46.89
EM-09-21-78AF3- 3:40P		VAPOR		SAT.	T1AVG-	PMEAS	HEATER	COND	-----DSS-----						
HP-	AF3- 3:40P	TEMP	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		128.02	127.56	-0.04		91.5	97.0	122.0	90.5	176.0	90.5	119.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	68.14	74.13	71.14	6.00	56.89	56.43	2.36	4.97	7059.	6887.	124.10	125.11	1513.37	134.52	51.20
TUBE 2	67.24	75.12	71.18	7.88	56.84	56.38	3.03	5.00	11870.	11435.	208.81	210.51	1453.68	241.53	47.34
EM-09-21-78AF3- 3:50P		VAPOR		SAT.	T1AVG-	PMEAS	HEATER	COND	-----DSS-----						
HP-	AF3- 3:50P	TEMP	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		131.57	128.25	0.12		92.5	97.0	123.0	91.8	178.0	92.0	120.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	68.17	74.31	71.24	6.14	60.34	57.01	2.35	4.94	7187.	7012.	119.12	126.07	1507.82	135.71	51.67
TUBE 2	67.17	75.06	71.12	7.89	60.46	57.13	3.00	4.95	11779.	11348.	194.83	206.18	1442.73	235.97	48.09
EM-09-21-78AF3- 4:05P		VAPOR		SAT.	T1AVG-	PMEAS	HEATER	COND	-----DSS-----						
HP-	AF3- 4:05P	TEMP	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		128.44	128.93	0.18		93.5	98.0	124.0	93.0	180.0	95.0	120.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	67.87	74.17	71.02	6.30	57.42	57.91	2.35	4.94	7376.	7196.	128.46	127.37	1505.69	137.29	52.42
TUBE 2	66.87	74.81	70.84	7.94	57.60	58.09	3.00	4.95	11850.	11416.	205.72	204.00	1440.12	233.08	48.98

Table A.3 (continued)

EN-09-22-78AL - 7:55A		VAPOR		SAT.	T1AVG-	PHEAS	HEATER	COND	-----DSS-----						
HP-	AL - 7:55A	TEMP		TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		90.56		81.78	0.02	39.8	125.0	78.0	40.0	163.0	38.5	75.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	57.06	59.54	58.30	2.48	32.27	23.48	2.38	5.01	2942.	2870.	91.18	125.27	1395.08	135.89	21.12
TUBE 2	55.59	60.97	58.28	5.38	32.28	23.50	3.03	6.36	8101.	5386.	250.93	344.69	1689.47	299.06	18.01
EN-09-22-78AL - 8:10A		VAPOR		SAT.	T1AVG-	PHEAS	HEATER	COND	-----DSS-----						
HP-	AL - 8:10A	TEMP		TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		104.49		83.39	-0.08	41.2	126.0	80.0	41.0	166.0	40.0	76.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	58.38	60.93	59.65	2.54	44.83	23.74	2.38	5.01	3016.	2943.	67.28	127.08	1408.53	137.93	21.34
TUBE 2	56.91	62.56	59.74	5.64	44.75	23.65	3.04	6.38	8532.	5673.	190.66	360.70	1711.82	316.11	17.95
EN-09-22-78AL - 8:25A		VAPOR		SAT.	T1AVG-	PHEAS	HEATER	COND	-----DSS-----						
HP-	AL - 8:25A	TEMP		TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		111.07		83.73	-0.12	41.5	126.0	81.0	41.8	172.0	40.5	78.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	59.61	62.22	60.91	2.61	50.15	22.82	2.37	4.99	3078.	3003.	61.38	134.91	1416.95	147.34	20.38
TUBE 2	58.13	63.93	61.03	5.80	50.03	22.70	3.03	6.37	8754.	5820.	174.97	385.68	1724.98	344.71	16.84
EN-09-22-78AL - 8:45A		VAPOR		SAT.	T1AVG-	PHEAS	HEATER	COND	-----DSS-----						
HP-D/H,	AL - 8:45A	TEMP		TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		113.22		86.30	0.07	43.8	130.0	81.0	44.0	158.0	43.5	79.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	61.13	63.64	62.38	2.51	50.84	23.91	2.37	4.99	2961.	2889.	58.24	123.82	1431.46	133.77	21.59
TUBE 2	59.50	65.13	62.31	5.62	50.91	23.98	3.02	6.35	8457.	5623.	166.13	352.64	1735.40	305.59	18.40
EN-09-22-78AL - 9:00A		VAPOR		SAT.	T1AVG-	PHEAS	HEATER	COND	-----DSS-----						
HP-D/H,	AL - 9:00A	TEMP		TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		107.47		88.68	0.11	46.0	129.0	82.0	46.0	100.0	44.0	81.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	63.62	66.05	64.84	2.43	42.64	23.84	2.35	4.94	2846.	2776.	66.75	119.38	1445.25	128.35	21.63
TUBE 2	61.99	67.46	64.72	5.47	42.75	23.95	3.03	6.36	8233.	5474.	192.59	343.72	1766.77	294.06	18.62
EN-09-22-78AL - 9:15A		VAPOR		SAT.	T1AVG-	PHEAS	HEATER	COND	-----DSS-----						
HP-D/H,	AL - 9:15A	TEMP		TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		100.63		88.46	0.20	45.8	129.0	85.0	46.0	98.0	45.0	81.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	64.73	67.23	65.98	2.49	34.65	22.48	2.37	4.99	2945.	2873.	84.99	130.99	1456.96	142.01	20.23
TUBE 2	63.08	68.48	65.78	5.41	34.85	22.68	3.03	6.36	8144.	5415.	233.70	359.06	1779.45	310.49	17.44

Table A.3 (continued)

EM-09-22-78AL - 9:30A		VAPOR		SAT.	T1AVG-	PNEAS	HEATER	COND	DSS						
HP-D/H,	AL - 9:30A	TEMP	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		98.04	93.85	0.05		51.0	125.0	89.0	51.0	105.0	49.0	86.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	66.77	69.29	68.03	2.52	30.01	25.82	2.37	4.99	2981.	2908.	99.31	115.45	1487.15	123.37	23.57
TUBE 2	65.21	70.75	67.98	5.53	30.06	25.87	3.03	6.36	8334.	5541.	277.23	322.20	1805.76	269.25	20.58
EM-09-22-78AL - 9:45A		VAPOR		SAT.	T1AVG-	PNEAS	HEATER	COND	DSS						
HP-	AL - 9:45A	TEMP	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		103.67	94.84	-0.10		52.0	124.0	91.0	52.0	150.0	51.5	87.5			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	67.68	70.47	69.07	2.79	34.59	25.77	2.37	4.99	3297.	3216.	95.30	127.92	1497.41	138.01	23.31
TUBE 2	66.16	72.18	69.17	6.01	34.50	25.68	3.03	6.36	9059.	6023.	262.60	352.81	1819.99	301.53	19.97
EM-09-22-78AL -10:05A		VAPOR		SAT.	T1AVG-	PNEAS	HEATER	COND	DSS						
HP-D/H,	AL -10:05A	TEMP	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		96.88	97.96	-0.09		55.2	124.0	93.5	55.0	100.0	54.0	90.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	69.23	72.11	70.67	2.88	26.21	27.30	2.37	4.99	3404.	3321.	129.87	124.71	1513.10	134.05	24.78
TUBE 2	67.73	73.78	70.75	6.05	26.13	27.21	3.04	6.39	9161.	6091.	350.63	336.65	1846.77	282.91	21.53
EM-09-22-78AL -10:20A		VAPOR		SAT.	T1AVG-	PNEAS	HEATER	COND	DSS						
HP-D/H,	AL -10:20A	TEMP	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		99.16	98.82	-0.05		56.1	126.0	94.0	56.4	102.0	55.0	91.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	70.44	73.25	71.85	2.82	27.31	26.98	2.37	4.99	3326.	3245.	121.79	123.31	1524.70	132.30	24.53
TUBE 2	68.89	74.89	71.89	6.00	27.26	26.93	3.03	6.36	9043.	6012.	331.67	335.80	1852.52	281.77	21.34
EM-09-22-78AL -10:30A		VAPOR		SAT.	T1AVG-	PNEAS	HEATER	COND	DSS						
HP-D/H,	AL -10:30A	TEMP	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		99.10	99.20	-0.03		56.5	126.0	94.0	56.3	102.0	55.5	92.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	71.02	73.76	72.39	2.74	26.71	26.81	2.37	4.99	3233.	3154.	121.05	120.59	1530.05	129.05	24.44
TUBE 2	69.48	75.36	72.42	5.88	26.68	26.78	3.03	6.36	8865.	5895.	332.33	331.06	1858.83	276.53	21.32
EM-09-22-78AL -11:30A		VAPOR		SAT.	T1AVG-	PNEAS	HEATER	COND	DSS						
HP-D/H,	AL -11:30A	TEMP	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		105.32	104.54	-0.01		62.3	127.0	100.5	62.5	110.0	62.0	98.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	71.76	74.82	73.29	3.05	32.03	31.25	2.39	5.03	3639.	3550.	113.61	116.46	1549.89	124.07	28.61
TUBE 2	70.19	76.40	73.30	6.21	32.02	31.24	3.05	6.42	9435.	6274.	294.63	302.03	1882.60	286.03	25.50

Table A.3 (continued)

EM-09-22-78AL -11:40A		VAPOR		SAT.	T1AVG-		PNEAS	HEATER	COND	DSS					
HP-D/H,	AL -11:40A	TEMP	TEMP	TEMP	RISE	TAVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL		
		105.44	105.16	-0.50			63.0	105.0	101.0	63.0	110.0	63.0	98.2		
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	71.36	74.46	72.91	3.10	32.52	32.25	2.38	5.01	3673.	3584.	112.94	113.91	1539.56	121.18	29.57
TUBE 2	70.28	76.54	73.41	6.26	32.03	31.75	3.05	6.42	9514.	6326.	297.07	299.65	1883.94	243.62	25.97
EM-09-22-78AL -11:50A		VAPOR		SAT.	T1AVG-		PNEAS	HEATER	COND	DSS					
HP-D/H,	AL -11:50A	TEMP	TEMP	TEMP	RISE	TAVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL		
		105.39	105.52	-0.21			63.4	122.0	101.0	63.8	101.0	62.3	99.0		
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	71.36	75.66	74.01	3.30	31.38	31.51	2.37	4.99	3901.	3806.	124.31	123.82	1545.93	132.71	28.68
TUBE 2	70.95	77.49	74.22	6.54	31.17	31.30	3.03	6.36	9847.	6547.	315.91	314.63	1880.26	258.90	25.30
EM-09-22-78AL -12:00P		VAPOR		SAT.	T1AVG-		PNEAS	HEATER	COND	DSS					
HP-D/H,	AL -12:00P	TEMP	TEMP	TEMP	RISE	TAVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL		
		106.06	105.60	-0.06			63.5	129.0	101.2	64.0	115.0	62.5	99.0		
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	73.12	76.39	74.76	3.26	31.30	30.85	2.37	4.99	3855.	3761.	123.15	124.97	1553.25	134.01	28.07
TUBE 2	71.61	78.03	74.82	6.41	31.24	30.79	3.03	6.36	9661.	6424.	309.25	313.82	1887.38	257.74	24.92
EM-09-22-78AL -12:30P		VAPOR		SAT.	T1AVG-		PNEAS	HEATER	COND	DSS					
HP-D/H,	AL -12:30P	TEMP	TEMP	TEMP	RISE	TAVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL		
		115.34	115.21	0.05			74.9	127.0	110.0	74.5	120.0	74.0	108.0		
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	74.43	78.39	76.41	3.96	38.93	38.80	2.37	4.99	4684.	4570.	120.32	120.72	1569.46	128.89	35.46
TUBE 2	72.86	79.84	76.36	6.96	38.98	38.85	3.01	6.33	10430.	6935.	267.58	268.46	1897.58	213.01	32.56
EM-09-22-78AL -12:40P		VAPOR		SAT.	T1AVG-		PNEAS	HEATER	COND	DSS					
HP-D/H,	AL -12:40P	TEMP	TEMP	TEMP	RISE	TAVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL		
		115.08	115.70	0.02			75.5	125.0	111.0	75.0	120.0	74.5	108.5		
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	74.89	78.83	76.86	3.95	38.22	38.84	2.37	4.99	4652.	4548.	121.96	120.03	1573.85	128.05	35.52
TUBE 2	73.39	80.28	76.84	6.90	38.25	38.86	3.00	6.30	10296.	6846.	269.19	264.94	1897.72	209.68	32.65
EM-09-22-78AL -12:50P		VAPOR		SAT.	T1AVG-		PNEAS	HEATER	COND	DSS					
HP-D/H,	AL -12:50P	TEMP	TEMP	TEMP	RISE	TAVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL		
		115.37	116.41	0.08			76.4	124.0	111.5	76.0	120.0	75.0	109.0		
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	74.78	78.80	76.79	4.01	38.58	39.63	2.35	4.94	4700.	4585.	121.82	119.60	1561.86	126.48	36.25
TUBE 2	73.24	80.18	76.71	6.95	38.66	39.70	3.00	6.30	10373.	6897.	268.31	261.25	1896.22	206.25	33.44

Table A.3 (continued)

EM-09-22-78AL - 1:00P		VAPOR	SAT.	T1AVG-	PNEAS	HEATER	COND	-----DSS-----							
HP-D/H,	AL - 1:00P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		115.74	116.50	0.06	76.5	124.0	111.8	76.0	125.0	75.0	109.5				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	75.62	79.58	77.60	3.96	38.14	38.89	2.35	4.94	4636.	4523.	121.57	119.21	1569.76	127.12	35.58
TUBE 2	74.12	80.98	77.55	6.86	38.20	38.95	3.02	6.34	10297.	6846.	269.58	264.35	1914.31	208.79	32.79
EM-09-22-78AL - 1:40P		VAPOR	SAT.	T1AVG-	PNEAS	HEATER	COND	-----DSS-----							
HP-D/H,	AL - 1:40P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		124.37	124.25	0.03	86.8	124.0	119.0	86.0	132.0	86.0	117.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	76.21	80.81	78.51	4.59	45.86	45.74	2.37	4.99	5426.	5294.	118.31	118.62	1589.97	126.28	41.92
TUBE 2	74.76	82.21	78.48	7.45	45.89	45.77	3.03	6.36	11218.	7459.	244.47	245.09	1930.93	190.68	39.12
EM-09-22-78AL - 1:50P		VAPOR	SAT.	T1AVG-	PNEAS	HEATER	COND	-----DSS-----							
HP-D/H,	AL - 1:50P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		126.18	124.98	0.08	87.8	123.0	119.0	87.0	137.0	86.0	117.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	76.64	81.22	78.93	4.59	47.25	46.05	2.37	4.99	5417.	5285.	114.65	117.63	1594.07	125.11	42.24
TUBE 2	75.10	82.61	78.86	7.50	47.32	46.13	3.01	6.33	11243.	7475.	237.58	243.74	1927.04	189.51	39.45
EM-09-22-78AL - 2:00P		VAPOR	SAT.	T1AVG-	PNEAS	HEATER	COND	-----DSS-----							
HP-D/H,	AL - 2:00P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		126.62	125.12	-0.01	88.0	131.0	119.0	87.0	137.0	86.5	117.5				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	76.57	81.21	78.89	4.64	47.72	46.22	2.37	4.99	5482.	5348.	114.87	118.59	1593.71	126.23	42.37
TUBE 2	75.17	82.63	78.90	7.47	47.72	46.22	3.05	6.42	11351.	7547.	237.89	245.60	1949.66	190.83	39.55
EM-09-22-78AL - 2:15P		VAPOR	SAT.	T1AVG-	PNEAS	HEATER	COND	-----DSS-----							
HP-D/H,	AL - 2:15P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		127.69	126.39	0.01	89.8	120.0	121.0	89.7	138.0	89.0	118.5				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	77.14	81.91	79.53	4.77	48.16	46.86	2.33	4.90	5535.	5800.	114.94	118.12	1576.93	125.81	42.93
TUBE 2	75.70	83.33	79.51	7.62	48.17	46.87	3.03	6.36	11494.	7636.	238.40	245.00	1943.12	190.39	40.11
EM-09-22-78AL - 2:45P		VAPOR	SAT.	T1AVG-	PNEAS	HEATER	COND	-----DSS-----							
HP-D/H,	AL - 2:45P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		135.28	135.46	0.02	103.5	122.0	129.5	103.8	174.0	102.5	127.5				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	77.20	83.25	80.23	6.06	55.05	55.24	2.37	4.99	7155.	6980.	129.96	129.53	1595.46	139.02	50.21
TUBE 2	75.75	84.67	80.21	8.93	55.07	55.26	3.03	6.36	13446.	8940.	244.16	243.34	1937.72	188.98	47.31

Table A.3 (continued)

EM-09-22-78AL - 2:55P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	COND	-----DSS-----							
HP-D/H,	AL - 2:55P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		143.06	137.07	-0.04	106.0	121.0	132.0	106.0	196.0	105.5	129.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	76.93	83.19	80.06	6.26	63.00	57.01	2.35	4.94	7334.	7155.	116.41	126.64	1582.50	138.08	51.82
TUBE 2	75.46	84.74	80.10	9.28	62.96	56.97	3.02	6.35	13960.	9282.	221.74	245.04	1933.76	190.59	48.70
EM-09-22-78AL - 3:05P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	COND	-----DSS-----							
HP-D/H,	AL - 3:05P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		146.41	137.70	-0.00	107.0	123.0	132.0	106.4	200.0	106.5	130.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	77.16	83.51	80.34	6.35	66.07	57.36	2.37	4.99	7504.	7321.	113.58	130.82	1596.46	140.54	52.09
TUBE 2	75.67	85.01	80.34	9.35	66.07	57.36	3.04	6.39	14156.	9412.	214.25	246.78	1947.45	191.94	49.04
EM-09-22-78AL - 3:15P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	COND	-----DSS-----							
HP-D/H,	AL - 3:15P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		150.06	138.36	-0.01	108.0	123.0	133.0	107.0	202.0	107.0	130.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	77.14	83.55	80.34	6.40	69.72	58.01	2.37	4.99	7565.	7380.	108.50	130.40	1596.53	140.04	52.70
TUBE 2	75.63	85.07	80.35	9.44	69.71	58.01	3.03	6.36	14220.	9455.	203.98	245.14	1939.27	190.59	49.61
EM-09-22-78AL - 3:25P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	COND	-----DSS-----							
HP-	AL - 3:25P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		148.37	139.30	-0.10	109.5	123.0	134.0	108.8	224.0	109.0	131.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	77.02	83.49	80.26	6.47	68.12	59.05	2.37	4.99	7645.	7459.	112.23	129.48	1595.72	138.96	53.67
TUBE 2	75.54	85.17	80.35	9.63	69.02	58.95	3.03	6.36	14504.	9644.	213.23	246.05	1939.32	191.41	50.38

Table A.4. The ORNL two-tube condenser performance data for Group III-D tests (direct-contact evaporator mode)

EM-09-27-78AL - 6:44A		VAPOR		SAT.	T1AVG-	PHEAS	HEATER	COND	-DSS-						
DC D/H,C/V,AL - 6:44A		TEMP		TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		72.94		26.88	0.10	5.8	0.0	69.0	43.0	0.0	42.5	76.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	64.60	64.67	64.63	0.07	8.30	-37.76	2.37	4.99	86.	84.	10.38	-2.28	1453.68	-2.22	*****
TUBE 2	64.51	64.56	64.54	0.06	9.40	-37.66	3.03	6.36	93.	55.	9.93	-2.22	1764.53	-1.47	*****
EM-09-27-78AL - 8:40A		VAPOR		SAT.	T1AVG-	PHEAS	HEATER	COND	-DSS-						
DC D/H, AL - 8:40A		TEMP		TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		106.36		118.84	-0.05	79.5	55.0	112.0	79.0	124.0	79.0	101.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	75.02	78.48	76.75	3.46	29.61	42.09	2.37	4.99	4085.	3986.	137.97	97.07	1572.77	101.74	39.14
TUBE 2	74.64	78.97	76.81	4.34	29.56	42.03	3.03	6.36	6532.	4343.	220.99	155.39	1911.00	113.93	38.12
EM-09-27-78AL - 8:55A		VAPOR		SAT.	T1AVG-	PHEAS	HEATER	COND	-DSS-						
DC D/H, AL - 8:55A		TEMP		TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		93.47		119.22	-0.06	80.0	59.0	112.5	79.8	122.0	79.5	102.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	75.24	78.26	76.75	3.02	16.71	42.47	2.37	4.99	3564.	3477.	213.26	83.92	1572.79	87.08	39.93
TUBE 2	74.83	78.80	76.82	3.97	16.65	42.41	3.03	6.36	5982.	3977.	359.29	141.06	1911.13	102.45	38.82
EM-09-27-78AL - 9:10A		VAPOR		SAT.	T1AVG-	PHEAS	HEATER	COND	-DSS-						
DC D/H, AL - 9:10A		TEMP		TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		94.48		119.52	0.04	80.4	64.0	112.5	80.0	120.0	79.5	102.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	75.99	78.68	77.33	2.70	17.15	42.19	2.35	4.94	3156.	3079.	183.99	74.79	1567.15	77.09	39.93
TUBE 2	75.48	79.11	77.29	3.63	17.19	42.23	3.03	6.36	5468.	3636.	318.09	129.49	1916.80	93.32	38.96
EM-09-27-78AL - 9:23A		VAPOR		SAT.	T1AVG-	PHEAS	HEATER	COND	-DSS-						
DC D/H, AL - 9:23A		TEMP		TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		93.78		119.60	-0.08	80.5	61.0	112.5	80.0	120.0	80.0	102.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	76.14	78.73	77.43	2.59	16.34	42.16	2.37	4.99	3056.	2982.	187.01	72.49	1579.46	74.56	40.06
TUBE 2	75.69	79.33	77.51	3.64	16.27	42.09	3.03	6.36	5482.	3645.	336.99	130.25	1919.39	93.90	38.82
EM-09-27-78AL - 9:40A		VAPOR		SAT.	T1AVG-	PHEAS	HEATER	COND	-DSS-						
DC D/H, AL - 9:40A		TEMP		TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		93.26		119.98	0.05	81.0	65.0	114.0	80.8	120.0	80.0	102.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	76.36	78.86	77.61	2.50	15.64	42.37	2.36	4.97	2945.	2873.	188.22	69.50	1576.67	71.33	40.28
TUBE 2	75.85	79.28	77.56	3.44	15.69	42.42	3.03	6.36	5176.	3441.	329.81	122.02	1920.01	87.50	39.33

Table A.4 (continued)

EM-09-27-78AL -10:10A		VAPOR	SAT.	T1AVG-	PNEAS	HEATER	COND	DSS							
DC	AL -10:10A	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		92.30	121.11	-0.15	82.5	66.0	113.5	82.0	149.0	82.0	103.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	76.89	79.68	78.29	2.79	14.02	42.82	2.37	4.99	3297.	3216.	235.23	76.99	1587.77	79.43	40.49
TUBE 2	76.36	80.50	78.43	4.14	13.87	42.67	3.02	6.35	6222.	4137.	448.64	145.80	1927.55	106.14	38.94
EM-09-27-78AL -10:25A		VAPOR	SAT.	T1AVG-	PNEAS	HEATER	COND	DSS							
DC	AL -10:25A	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		91.45	121.33	-0.08	82.8	74.0	113.0	82.0	149.0	82.0	102.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	77.16	80.31	78.74	3.15	12.71	42.59	2.37	4.99	3726.	3635.	293.12	87.47	1592.18	90.94	39.97
TUBE 2	76.53	81.10	78.82	4.58	12.63	42.52	3.03	6.36	6895.	4585.	545.87	162.18	1934.86	119.28	38.43
EM-09-27-78AL -11:05A		VAPOR	SAT.	T1AVG-	PNEAS	HEATER	COND	DSS							
DC	AL -11:05A	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		130.85	126.87	-0.07	90.5	81.0	118.0	90.5	156.0	90.0	108.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	77.77	81.77	79.77	4.00	51.08	47.11	2.37	4.99	4727.	4612.	92.54	100.35	1602.23	105.29	43.8C
TUBE 2	77.05	82.63	79.84	5.59	51.01	47.04	3.03	6.36	8419.	5598.	165.05	179.00	1946.99	133.02	42.08
EM-09-27-78AL -11:15A		VAPOR	SAT.	T1AVG-	PNEAS	HEATER	COND	DSS							
DC	AL -11:15A	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		130.65	126.87	0.01	90.5	84.0	117.8	90.5	152.0	90.0	108.5				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	78.01	81.93	79.97	3.93	50.68	46.90	2.37	4.99	4642.	4529.	91.60	98.97	1604.20	103.73	43.66
TUBE 2	77.20	82.72	79.96	5.51	50.69	46.92	3.03	6.36	8303.	5521.	163.80	176.99	1948.41	131.34	42.03
EM-09-27-78AL -11:25A		VAPOR	SAT.	T1AVG-	PNEAS	HEATER	COND	DSS							
DC	AL -11:25A	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		129.82	126.87	-0.13	90.5	83.0	117.5	90.5	150.0	90.0	108.5				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	77.68	81.61	79.65	3.93	50.18	47.23	2.37	4.99	4645.	4532.	92.58	98.36	1601.05	103.05	43.98
TUBE 2	76.97	82.58	79.78	5.61	50.05	47.10	3.03	6.36	8451.	5619.	168.86	179.43	1946.23	133.39	42.13
EM-09-27-78AL -11:35A		VAPOR	SAT.	T1AVG-	PNEAS	HEATER	COND	DSS							
DC	AL -11:35A	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		113.33	126.87	0.09	90.5	90.0	117.5	91.0	148.0	90.5	109.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	78.02	81.85	79.93	3.84	33.40	46.94	2.36	4.97	4516.	4406.	135.23	96.21	1599.25	100.65	43.78
TUBE 2	77.14	82.54	79.84	5.40	33.49	47.04	3.03	6.36	8138.	5411.	243.01	173.03	1946.99	128.08	42.25

Table A.4 (continued)

EM-09-27-78AL -12:10P		VAPOR		SAT.	T1AVG-	PNEAS	HEATER	COND	DSS						
DC	AL -12:10P	TEMP	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		131.29	130.60	0.01		96.0	88.0	121.3	95.8	151.0	95.0	112.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	78.45	82.93	80.69	4.49	50.60	49.91	2.36	4.96	5270.	5142.	104.16	105.60	1592.81	111.30	46.23
TUBE 2	77.63	83.74	80.69	6.10	50.60	49.91	3.03	6.36	9192.	6112.	181.65	184.17	1942.99	137.37	44.49
EM-09-27-78AL -12:30P		VAPOR		SAT.	T1AVG-	PNEAS	HEATER	COND	DSS						
DC	AL -12:30P	TEMP	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		133.86	131.27	-0.06		97.0	88.0	122.0	96.8	153.0	96.0	113.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	79.19	83.33	81.26	4.14	52.59	50.00	2.37	4.99	4839.	4769.	92.95	97.76	1604.88	102.37	46.59
TUBE 2	78.42	84.22	81.32	5.81	52.54	49.95	3.03	6.36	8748.	5817.	166.52	175.15	1950.00	129.81	44.81
EM-09-27-78AL -12:45P		VAPOR		SAT.	T1AVG-	PNEAS	HEATER	COND	DSS						
DC	AL -12:45P	TEMP	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		130.61	130.93	-0.08		96.5	88.0	120.5	95.8	158.0	95.5	112.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	79.35	83.29	81.32	3.94	49.29	49.61	2.37	4.99	4650.	4537.	94.34	93.74	1605.40	97.35	46.36
TUBE 2	78.57	84.22	81.40	5.65	49.21	49.53	3.03	6.36	8516.	5663.	173.05	171.93	1950.85	127.15	44.53
EM-09-27-78AL - 1:00P		VAPOR		SAT.	T1AVG-	PNEAS	HEATER	COND	DSS						
DC	AL - 1:00P	TEMP	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		138.78	131.59	-0.01		97.5	92.0	123.0	97.0	166.0	96.5	112.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	79.84	84.01	81.93	4.17	56.85	49.66	2.37	4.99	4932.	4811.	86.75	99.31	1610.93	104.98	46.23
TUBE 2	78.99	84.88	81.94	5.90	56.84	49.65	3.03	6.36	8884.	5907.	156.29	178.93	1956.81	132.88	44.45
EM-09-27-78AL - 1:30P		VAPOR		SAT.	T1AVG-	PNEAS	HEATER	COND	DSS						
DC	AL - 1:30P	TEMP	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		138.78	135.46	0.09		103.5	92.0	126.5	103.0	164.5	104.0	116.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	80.31	85.14	82.73	4.83	56.05	52.78	2.37	4.99	5708.	5569.	101.85	108.24	1618.22	114.16	48.78
TUBE 2	79.42	85.86	82.64	6.44	56.14	52.83	3.03	6.36	9705.	6453.	172.88	193.71	1964.57	136.80	47.17
EM-09-27-78AL - 1:45P		VAPOR		SAT.	T1AVG-	PNEAS	HEATER	COND	DSS						
DC	AL - 1:45P	TEMP	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		136.70	135.15	0.05		103.0	89.0	126.5	102.5	158.0	102.5	116.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	80.19	84.90	82.54	4.71	54.16	52.60	2.37	4.99	5559.	5424.	102.65	105.68	1616.55	111.26	48.75
TUBE 2	79.34	85.64	82.49	6.30	54.21	52.66	3.03	6.36	9496.	6314.	175.17	190.34	1962.94	134.01	47.12

Table A.4 (continued)

EM-09-27-78AL - 2:00P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	COND	DSS-							
DC	AL - 2:00P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		138.07	135.66	0.04	103.8	87.0	127.0	103.0	162.5	103.0	116.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	79.96	84.85	82.41	4.89	55.67	53.26	2.33	4.90	5678.	5540.	102.00	106.61	1592.10	112.45	49.26
TUBE 2	79.12	85.61	82.37	6.49	55.71	53.30	3.03	6.37	9796.	6513.	175.85	183.80	1964.39	136.88	47.59
EM-09-27-78AL - 2:15P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	COND	DSS-							
DC	AL - 2:15P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		141.29	140.91	0.00	112.0	88.0	131.0	111.8	168.0	111.5	121.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	79.32	84.77	82.05	5.45	59.24	58.86	2.31	4.85	6270.	6118.	105.85	108.53	1577.30	112.45	54.40
TUBE 2	78.49	85.60	82.05	7.11	59.24	58.86	3.03	6.36	10706.	7118.	180.71	191.88	1958.03	135.33	52.60
EM-09-27-78AL - 2:25P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	COND	DSS-							
DC	AL - 2:25P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		143.00	140.26	-0.07	111.0	88.0	130.5	111.0	169.5	110.5	120.5				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	79.54	84.92	82.23	5.38	60.78	58.03	2.38	5.01	6380.	6224.	104.97	109.93	1618.31	116.09	53.61
TUBE 2	78.77	85.83	82.30	7.06	60.70	57.96	3.00	6.30	10538.	7007.	173.60	181.82	1946.85	135.37	51.76
EM-09-27-78AL - 2:35P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	COND	DSS-							
DC	AL - 2:35P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		141.34	139.95	0.01	110.5	88.0	130.0	110.0	167.0	110.2	120.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	79.87	85.18	82.52	5.31	58.82	57.42	2.37	4.99	6272.	6119.	106.64	109.23	1616.36	115.30	53.07
TUBE 2	79.05	85.99	82.52	6.95	58.82	57.43	3.03	6.36	10463.	6957.	177.88	182.19	1963.24	135.55	51.32
EM-09-27-78AL - 2:45P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	COND	DSS-							
DC	AL - 2:45P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		141.94	140.26	-0.04	111.0	88.0	130.0	110.0	169.0	110.5	120.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	79.75	85.09	82.42	5.34	59.52	57.84	2.37	4.99	6308.	6154.	105.97	109.05	1615.41	115.10	53.47
TUBE 2	78.96	85.96	82.46	7.00	59.48	57.80	3.03	6.36	10552.	7016.	177.40	182.55	1962.60	135.35	51.64
EM-09-27-78AL - 2:55P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	COND	DSS-							
DC	C/V, AL - 2:55P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		143.89	138.85	-0.15	108.8	88.0	129.0	108.5	169.5	109.0	119.5				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	79.58	85.22	82.40	5.64	61.49	56.45	2.36	4.97	6643.	6481.	108.05	117.69	1610.61	125.06	51.83
TUBE 2	78.78	86.33	82.55	7.54	61.33	56.30	3.03	6.36	11366.	7557.	135.32	201.89	1963.64	152.15	49.67

Table A.4 (continued)

EM-09-27-78AL - 3:05P		VAPOR	SAT.	T1AVG-	PNEAS	HEATER	COND	DSS							
DC	C/V,AL - 3:05P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		145.97	139.63	-0.15	110.0	92.0	130.0	109.8	170.0	109.5	120.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	79.79	85.53	82.66	5.74	63.31	56.97	2.36	4.97	6756.	6591.	106.71	118.59	1612.95	126.09	52.27
TUBE 2	78.89	86.73	82.81	7.84	63.16	56.82	3.03	6.36	11805.	7849.	186.91	207.78	1966.43	157.17	49.94
EM-09-27-78AL - 3:15P		VAPOR	SAT.	T1AVG-	PNEAS	HEATER	COND	DSS							
DC	C/V,AL - 3:15P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		143.00	138.98	-0.09	109.0	99.0	129.5	108.0	165.0	108.0	120.5				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	79.86	85.52	82.69	5.66	60.32	56.29	2.37	4.99	6685.	6522.	110.83	113.76	1617.85	126.25	51.66
TUBE 2	78.91	86.64	82.77	7.73	60.23	56.20	3.03	6.36	11641.	7740.	193.27	207.13	1966.05	156.61	49.42

Table A.4 (continued)

EM-09-28-78AF3- 9:05A		VAPOR		SAT.	T1AVG-	PHEAS	HEATER	COND	-----DSS-----						
DC-	AF3- 9:05A	TEMP		TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		120.31		119.22	-0.01	80.0	69.0	115.0	79.8	146.0	79.5	105.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	80.29	83.57	81.93	3.27	38.38	37.29	2.37	4.99	3859.	3775.	100.79	103.74	1610.96	109.09	34.60
TUBE 2	79.78	84.10	81.94	4.31	38.37	37.28	3.03	5.00	6499.	6261.	169.35	174.31	1542.67	191.94	32.62
EM-09-28-78AF3- 9:20A		VAPOR		SAT.	T1AVG-	PHEAS	HEATER	COND	-----DSS-----						
DC-	AF3- 9:20A	TEMP		TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		120.60		120.36	0.02	81.5	69.0	114.8	82.0	146.0	81.2	106.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	80.75	84.12	82.44	3.37	38.16	37.92	2.33	4.90	3911.	3816.	102.49	103.14	1592.38	108.50	35.17
TUBE 2	80.25	84.57	82.41	4.32	38.19	37.95	3.03	5.00	6507.	6269.	170.40	171.48	1546.79	188.32	33.29
EM-09-28-78AF3- 9:35A		VAPOR		SAT.	T1AVG-	PHEAS	HEATER	COND	-----DSS-----						
DC-	AF3- 9:35A	TEMP		TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		121.87		121.11	-0.01	82.5	67.0	115.5	81.5	148.0	82.5	107.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	81.36	84.73	83.04	3.37	38.82	38.06	2.37	4.99	3932.	3885.	102.56	104.61	1621.10	110.02	35.31
TUBE 2	80.86	85.24	83.05	4.38	38.82	38.06	3.03	5.00	6595.	6353.	169.89	173.29	1552.33	190.49	33.35
EM-09-28-78AF3- 9:50A		VAPOR		SAT.	T1AVG-	PHEAS	HEATER	COND	-----DSS-----						
DC-	AF3- 9:50A	TEMP		TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		123.27		122.22	-0.02	84.0	67.0	117.0	83.6	150.0	83.5	107.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	81.87	85.23	83.55	3.36	39.72	38.67	2.37	4.99	3971.	3874.	99.97	102.68	1625.71	107.91	35.93
TUBE 2	81.40	85.74	83.57	4.35	39.70	38.65	3.03	5.00	6549.	6309.	164.95	169.42	1556.84	185.58	34.00
EM-09-28-78AF3-10:05A		VAPOR		SAT.	T1AVG-	PHEAS	HEATER	COND	-----DSS-----						
DC-	AF3-10:05A	TEMP		TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		129.01		130.93	-0.08	96.5	67.0	126.0	96.0	156.0	96.4	117.0			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	82.29	86.28	84.28	4.00	44.72	46.64	2.37	4.99	4723.	4607.	105.59	101.24	1632.34	106.16	43.40
TUBE 2	81.81	86.92	84.37	5.11	44.64	46.56	3.03	5.00	7693.	7411.	172.31	165.21	1563.73	180.24	41.12
EM-09-28-78AF3-10:20A		VAPOR		SAT.	T1AVG-	PHEAS	HEATER	COND	-----DSS-----						
DC-	AF3-10:20A	TEMP		TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL			
		133.81		130.60	-0.04	96.0	70.0	125.0	95.0	164.0	95.5	116.5			
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	82.88	86.82	84.85	3.94	48.97	45.75	2.37	4.99	4658.	4545.	95.13	101.82	1637.43	106.78	42.56
TUBE 2	82.35	87.43	84.89	5.08	48.92	45.71	3.03	5.00	7652.	7372.	156.40	167.40	1569.27	182.89	40.31

Table A.4 (continued)

EN-09-28-78AF3-10:35A		VAPOR		SAT.	T1AVG-		PMEAS	HEATER	COND	DSS-					
DC- AF3-10:35A		TEMP		TEMP	T2AVG		PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL		
		134.63		131.65		0.02	97.6	73.0	126.0	97.0	164.0	97.0	117.0		
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	PT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	83.12	87.31	85.22	4.19	49.41	46.43	2.37	4.99	4949.	4828.	100.16	106.58	1640.79	112.15	43.05
TUBE 2	82.54	87.85	85.20	5.31	49.43	46.46	3.03	5.00	8003.	7710.	161.91	172.28	1570.93	188.90	40.82
EN-09-28-78AF3-10:50A		VAPOR		SAT.	T1AVG-		PMEAS	HEATER	COND	DSS-					
DC- AF3-10:50A		TEMP		TEMP	T2AVG		PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL		
		133.90		132.24		0.04	98.5	71.0	126.0	97.8	155.0	98.0	118.0		
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	PT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	82.89	87.17	85.03	4.28	48.87	47.21	2.37	4.99	5062.	4939.	103.59	107.22	1639.07	112.88	43.75
TUBE 2	82.33	87.65	84.99	5.33	48.91	47.25	3.03	5.00	8025.	7731.	164.09	169.84	1569.15	185.90	41.59
EN-09-28-78AF3-11:05A		VAPOR		SAT.	T1AVG-		PMEAS	HEATER	COND	DSS-					
DC- AF3-11:05A		TEMP		TEMP	T2AVG		PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL		
		137.43		135.46		0.02	103.5	68.0	128.5	103.0	166.0	104.0	119.5		
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	PT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	82.47	86.90	84.68	4.43	52.74	50.78	2.37	4.99	5238.	5110.	99.30	103.14	1635.95	108.28	47.19
TUBE 2	81.94	87.40	84.67	5.46	52.76	50.80	3.03	5.00	8226.	7925.	155.91	161.93	1566.36	176.17	44.98
EN-09-28-78AF3-11:15A		VAPOR		SAT.	T1AVG-		PMEAS	HEATER	COND	DSS-					
DC- AF3-11:15A		TEMP		TEMP	T2AVG		PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL		
		138.73		136.74		-0.04	105.5	68.0	129.3	105.0	166.0	105.3	120.0		
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	PT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	81.97	86.53	84.25	4.56	54.48	52.49	2.37	4.99	5385.	5254.	98.85	102.59	1632.00	107.68	48.80
TUBE 2	81.45	87.13	84.29	5.68	54.44	52.45	3.03	5.00	8556.	8243.	157.16	163.12	1563.06	177.67	46.39
EN-09-28-78AF3-11:30A		VAPOR		SAT.	T1AVG-		PMEAS	HEATER	COND	DSS-					
DC- AF3-11:30A		TEMP		TEMP	T2AVG		PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL		
		140.55		139.63		0.01	110.0	69.0	131.5	109.5	0.0	110.0	122.0		
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	PT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	81.62	86.62	84.12	5.00	56.43	55.50	2.37	4.99	5906.	5762.	104.66	106.40	1630.85	112.00	51.44
TUBE 2	81.09	87.13	84.11	6.04	56.44	55.52	3.03	5.00	9100.	8767.	161.23	163.92	1561.50	178.69	49.07

Table A.4 (continued)

EM-09-28-78AP - 1:10P		VAPOR		SAT.		T1AVG-		PHEAS		HEATER		COND		-----DSS-----			
DC	AP - 1:10P	TEMP		TEMP		T2AVG		PSIG		VOLTS		TEMP		PVAP	TVAP	PWELL	TWELL
		134.28		124.04		0.23		86.5		0.0		117.0		86.0	162.0	86.0	109.0
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA		
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP		
TUBE 1	80.05	83.98	82.01	3.93	52.27	42.03	2.37	4.99	4643.	4530.	88.83	110.48	1611.74	116.75	38.80		
TUBE 2	79.96	83.61	81.79	3.65	52.49	42.25	3.03	5.00	5498.	5296.	104.73	130.11	1541.34	138.27	38.30		
EM-09-28-78AP - 1:25P		VAPOR		SAT.		T1AVG-		PHEAS		HEATER		COND		-----DSS-----			
DC	AP - 1:25P	TEMP		TEMP		T2AVG		PSIG		VOLTS		TEMP		PVAP	TVAP	PWELL	TWELL
		135.24		124.04		0.19		86.5		0.0		116.5		86.0	165.0	85.5	119.0
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA		
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP		
TUBE 1	80.31	84.22	82.27	3.91	52.97	41.78	2.37	4.99	4619.	4506.	87.20	110.56	1614.03	116.83	38.57		
TUBE 2	80.23	83.92	82.08	3.68	53.16	41.97	3.03	5.00	5549.	5345.	104.37	132.21	1543.84	140.72	37.99		
EM-09-28-78AP - 1:40P		VAPOR		SAT.		T1AVG-		PHEAS		HEATER		COND		-----DSS-----			
DC	AP - 1:40P	TEMP		TEMP		T2AVG		PSIG		VOLTS		TEMP		PVAP	TVAP	PWELL	TWELL
		136.70		123.68		0.19		86.0		0.0		116.0		85.8	166.0	85.5	110.0
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA		
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP		
TUBE 1	80.12	84.03	82.08	3.91	54.62	41.60	2.37	4.99	4624.	4512.	84.66	111.15	1612.31	117.53	38.39		
TUBE 2	80.02	83.75	81.89	3.73	54.81	41.79	3.03	5.00	5615.	5409.	102.43	134.34	1542.20	143.24	37.76		
EM-09-28-78AP - 1:55P		VAPOR		SAT.		T1AVG-		PHEAS		HEATER		COND		-----DSS-----			
DC	AP - 1:55P	TEMP		TEMP		T2AVG		PSIG		VOLTS		TEMP		PVAP	TVAP	PWELL	TWELL
		137.89		123.68		0.14		86.0		0.0		115.5		86.0	167.5	85.5	110.0
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA		
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP		
TUBE 1	80.17	84.14	82.16	3.97	55.73	41.52	2.37	4.99	4694.	4580.	84.23	113.06	1613.04	119.71	38.26		
TUBE 2	80.10	83.93	82.02	3.83	55.87	41.66	3.03	5.00	5766.	5555.	103.19	138.39	1543.33	148.02	37.51		
EM-09-28-78AP - 2:15P		VAPOR		SAT.		T1AVG-		PHEAS		HEATER		COND		-----DSS-----			
DC	AP - 2:15P	TEMP		TEMP		T2AVG		PSIG		VOLTS		TEMP		PVAP	TVAP	PWELL	TWELL
		140.21		130.33		0.14		95.6		0.0		122.4		95.5	169.0	95.0	115.5
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA		
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP		
TUBE 1	80.15	84.74	82.45	4.59	57.76	47.88	2.37	4.99	5423.	5291.	93.88	113.25	1615.66	119.92	44.12		
TUBE 2	80.09	84.52	82.30	4.42	57.91	48.02	3.03	5.00	6663.	6419.	115.07	138.75	1545.84	148.42	43.25		
EM-09-28-78AP - 2:25P		VAPOR		SAT.		T1AVG-		PHEAS		HEATER		COND		-----DSS-----			
DC	AP - 2:25P	TEMP		TEMP		T2AVG		PSIG		VOLTS		TEMP		PVAP	TVAP	PWELL	TWELL
		142.49		130.60		0.17		96.0		0.0		122.5		95.8	169.5	95.5	116.0
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA		
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP		
TUBE 1	80.27	84.92	82.60	4.65	59.90	48.00	2.37	4.99	5491.	5357.	91.67	114.39	1617.02	121.21	44.20		
TUBE 2	80.18	84.67	82.43	4.49	60.07	48.17	3.03	5.00	6762.	6514.	112.58	140.38	1546.91	150.35	43.33		

Table A.4 (continued)

EM-09-28-78AF - 2:35P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	COND	-----DSS-----							
DC	AF - 2:35P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		142.54	130.93	0.14	96.5	0.0	122.8	96.2	171.0	96.0	116.5				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	80.09	84.72	82.40	4.63	60.14	48.53	2.37	4.99	5469.	5335.	90.93	112.69	1615.28	119.27	44.73
TUBE 2	80.03	84.50	82.27	4.47	60.28	48.66	3.03	5.00	6733.	6486.	111.70	138.36	1545.52	147.96	43.84
EM-09-28-78AF - 2:45P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	COND	-----DSS-----							
DC	AF - 2:45P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		144.10	131.59	0.10	97.5	0.0	123.5	97.0	174.0	96.5	117.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	80.31	85.03	82.67	4.72	61.42	48.91	2.37	4.99	5576.	5440.	90.78	114.00	1617.71	120.76	45.05
TUBE 2	80.29	84.84	82.57	4.55	61.53	49.02	3.03	5.00	6850.	6599.	111.33	139.75	1548.13	149.58	44.12
EM-09-28-78AF - 3:00P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	COND	-----DSS-----							
DC	AF - 3:00P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		148.37	137.20	0.23	106.2	0.0	128.5	106.0	176.0	106.0	123.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	80.24	85.57	82.91	5.33	65.47	54.29	2.37	4.99	6300.	6146.	96.23	116.04	1619.85	123.09	49.93
TUBE 2	80.18	85.17	82.68	4.98	65.70	54.52	3.03	5.00	7509.	7235.	114.30	137.73	1549.07	147.18	49.16
EM-09-28-78AF - 3:10P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	COND	-----DSS-----							
DC	AF - 3:10P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		147.75	137.38	0.26	106.5	0.0	128.8	106.0	174.0	106.4	123.5				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	80.64	85.97	83.31	5.33	64.44	54.07	2.37	4.99	6302.	6149.	97.80	116.56	1623.46	123.67	49.72
TUBE 2	80.59	85.50	83.04	4.91	64.70	54.33	3.03	5.00	7399.	7128.	114.35	136.18	1552.26	145.31	49.05
EM-09-28-78AF - 3:20P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	COND	-----DSS-----							
DC	AF - 3:20P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		148.20	137.59	0.22	106.8	0.0	128.5	106.0	174.0	106.5	124.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	80.43	85.79	83.11	5.35	65.09	54.47	2.37	4.99	6326.	6172.	97.19	116.13	1621.70	123.19	50.10
TUBE 2	80.40	85.38	82.89	4.99	65.31	54.70	3.03	5.00	7514.	7239.	115.05	137.38	1550.93	146.74	49.33
EM-09-28-78AF - 3:30P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	COND	-----DSS-----							
DC	AF - 3:30P	TEMP	TEMP	T2AVG	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		148.72	137.38	0.24	106.5	0.0	128.5	106.0	174.0	106.2	124.0				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	80.50	85.81	83.15	5.32	65.56	54.22	2.37	4.99	6282.	6128.	95.81	115.85	1622.08	122.86	49.83
TUBE 2	80.44	85.38	82.91	4.95	65.81	54.47	3.03	5.00	7454.	7181.	113.27	136.85	1551.10	146.12	49.14

Table A.4 (continued)

EH-09-28-78AP - 3:45P		VAPOR	SAT.	T1AVG-	PHEAS	HEATER	COND	JSS							
DC	C/V,AP - 3:45P	TEMP	TEMP	T2AVS	PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL				
		150.72	136.42	0.21	105.0	0.0	128.0	105.0	174.0	104.8	123.5				
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	PT/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	80.32	85.84	83.08	5.51	67.64	53.34	2.37	4.99	6513.	6354.	96.28	122.10	1621.40	130.10	48.84
TUBE 2	80.27	85.46	82.86	5.18	67.85	53.55	3.03	5.00	7805.	7520.	115.03	145.75	1550.71	156.72	47.98

Table A.5. The ORNL two-tube condenser performance data for Group V tests (surface evaporator mode)

EM-03-25-79F3F3-1007A		VAPOR		SAT.	T1AVG-		PHEAS	HEATER	COND	DSS					
HP-DW1/CW2-F3F3-1007A		TEMP		TEMP	T2AVG		PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL		
		96.80		97.29	-0.28		54.5	160.0	97.0	54.0	126.0	53.0	87.0		
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FI/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	61.05	65.75	63.40	4.70	33.41	33.89	3.03	2.21	7092.	6833.	212.30	209.26	591.23	331.50	20.61
TUBE 2	61.25	66.10	63.68	4.86	33.13	33.61	3.03	2.21	7314.	7046.	220.79	217.60	591.45	353.71	19.92
EM-03-25-79F3F3-1020A		VAPOR		SAT.	T1AVG-		PHEAS	HEATER	COND	DSS					
HP-DW1/CW2-F3F3-1020A		TEMP		TEMP	T2AVG		PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL		
		98.63		97.29	-0.02		54.5	170.0	96.5	54.0	126.0	53.0	91.0		
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FI/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	61.53	66.21	63.87	4.68	34.75	33.42	3.03	2.21	7065.	6806.	203.30	211.42	593.16	336.46	20.23
TUBE 2	61.46	66.33	63.89	4.87	34.73	33.40	3.03	2.21	7340.	7071.	211.32	219.77	592.31	359.34	19.68
EM-03-25-79F3F3-1035A		VAPOR		SAT.	T1AVG-		PHEAS	HEATER	COND	DSS					
HP-DW1/CW2-F3F3-1035A		TEMP		TEMP	T2AVG		PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL		
		100.57		98.25	-0.04		55.5	170.0	97.0	55.0	130.0	54.5	88.0		
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FI/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	61.79	66.53	64.16	4.74	36.41	34.09	3.03	2.21	7147.	6886.	196.32	209.67	594.33	331.45	20.77
TUBE 2	61.76	66.64	64.20	4.88	36.36	34.05	3.03	2.21	7351.	7082.	202.15	215.91	593.57	348.27	20.34
EM-03-25-79F3F3-1139A		VAPOR		SAT.	T1AVG-		PHEAS	HEATER	COND	DSS					
HP-DW1/CW2-F3F3-1139A		TEMP		TEMP	T2AVG		PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL		
		105.39		106.05	0.08		64.0	185.0	104.5	63.5	133.0	63.5	97.0		
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FI/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	63.05	68.51	65.78	5.47	39.61	40.27	3.03	2.21	8251.	7949.	208.29	204.90	600.87	317.13	25.07
TUBE 2	62.93	68.48	65.70	5.55	39.69	40.34	3.03	2.21	8356.	8050.	210.53	207.10	599.63	323.06	24.92
EM-03-25-79F3F3-1155A		VAPOR		SAT.	T1AVG-		PHEAS	HEATER	COND	DSS					
HP-DW1/CW2-F3F3-1155A		TEMP		TEMP	T2AVG		PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL		
		105.37		105.60	0.09		63.5	182.0	104.5	63.0	132.0	63.0	100.0		
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FI/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	63.01	68.48	65.75	5.47	39.62	39.86	3.03	2.21	8256.	7953.	208.37	207.13	600.74	322.77	24.64
TUBE 2	62.86	68.45	65.66	5.58	39.71	39.95	3.03	2.21	8410.	8102.	211.77	210.52	599.44	331.84	24.42
EM-03-25-79F3F3-1210P		VAPOR		SAT.	T1AVG-		PHEAS	HEATER	COND	DSS					
HP-DW1/CW2-F3F3-1210P		TEMP		TEMP	T2AVG		PSIG	VOLTS	TEMP	PVAP	TVAP	PWELL	TWELL		
		105.64		107.36	0.11		65.5	180.0	105.0	65.0	132.0	64.5	98.0		
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	FI/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	63.05	68.50	65.78	5.45	39.87	41.58	3.03	2.21	8230.	7929.	206.44	197.92	600.86	300.13	26.42
TUBE 2	62.88	68.45	65.67	5.56	39.98	41.69	3.03	2.21	8381.	8075.	209.65	201.02	599.48	308.02	26.21

Table A.5 (continued)

EM-03-25-79F3F3-1245P		VAPOR		SAT.	T1AVG-		PMEAS	HEATEF	COND	DSS					
HP-DW1/CW2-F3F3-1245P		TEMP		TEMP	T2AVG		PSIG	VOLTS	TEMP	PVAP	TVAP	HWELL	TWELL		
		113.25		113.67	-0.10		73.0	175.0	114.0	72.5	124.0	72.0	105.0		
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	F1/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	63.82	69.96	66.89	6.14	46.36	46.79	3.03	2.21	9265.	8926.	199.85	198.03	605.35	299.12	29.84
TUBE 2	63.87	70.10	66.99	6.23	46.26	46.69	3.03	2.21	9383.	9040.	202.82	200.97	604.81	306.31	29.51
EM-03-25-79F3F3- 100P		VAPOR		SAT.	T1AVG-		PMEAS	HEATEF	COND	DSS					
HP-DW1/CW2-F3F3- 100P		TEMP		TEMP	T2AVG		PSIG	VOLTS	TEMP	PVAP	TVAP	HWELL	TWELL		
		112.49		114.08	-0.13		73.5	178.0	113.5	73.0	118.0	73.5	104.0		
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	F1/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	63.83	69.97	66.90	6.14	45.59	47.18	3.03	2.21	9269.	8929.	203.30	196.43	605.40	295.34	30.23
TUBE 2	63.92	70.14	67.03	6.21	45.46	47.05	3.03	2.21	9363.	9020.	205.95	198.99	605.00	301.47	29.92
EM-03-25-79F3F3- 115P		VAPOR		SAT.	T1AVG-		PMEAS	HEATER	COND	DSS					
HP-DW1/CW2-F3F3- 115P		TEMP		TEMP	T2AVG		PSIG	VOLTS	TEMP	PVAP	TVAP	HWELL	TWELL		
		111.69		113.52	-0.08		72.8	180.0	112.2	72.0	115.0	72.0	105.0		
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	F1/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	63.86	69.85	66.85	5.99	44.84	46.66	3.03	2.21	9041.	8710.	201.63	193.75	605.21	289.15	30.12
TUBE 2	63.84	70.02	66.93	6.18	44.76	46.58	3.03	2.21	9305.	8964.	207.88	199.75	604.60	303.43	29.54
EM-03-25-79F3F3- 145P		VAPOR		SAT.	T1AVG-		PMEAS	HEATER	COND	DSS					
HP-DW1/CW2-F3F3- 145P		TEMP		TEMP	T2AVG		PSIG	VOLTS	TEMP	PVAP	TVAP	HWELL	TWELL		
		124.76		126.87	-0.16		90.5	180.0	125.0	90.0	122.0	89.5	115.0		
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	F1/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	63.35	70.68	67.01	7.33	57.74	59.86	3.03	2.21	11962.	10657.	191.57	194.79	605.80	268.79	39.65
TUBE 2	63.56	70.79	67.17	7.23	57.58	59.70	3.03	2.21	10887.	10484.	189.07	182.36	605.57	263.55	39.80
EM-03-25-79F3F3- 203P		VAPOR		SAT.	T1AVG-		PMEAS	HEATER	COND	DSS					
HP-DW1/CW2-F3F3- 203P		TEMP		TEMP	T2AVG		PSIG	VOLTS	TEMP	PVAP	TVAP	HWELL	TWELL		
		124.69		126.87	0.16		90.5	185.0	124.0	90.0	127.0	90.0	118.0		
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	F1/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	63.36	70.80	67.08	7.43	57.61	59.80	3.03	2.21	11219.	10805.	194.76	187.63	606.15	275.02	39.30
TUBE 2	63.29	70.55	66.92	7.26	57.77	59.96	3.03	2.21	10933.	10533.	189.25	182.34	604.54	263.75	39.93
EM-03-25-79F3F3- 220P		VAPOR		SAT.	T1AVG-		PMEAS	HEATER	COND	DSS					
HP-DW1/CW2-F3F3- 220P		TEMP		TEMP	T2AVG		PSIG	VOLTS	TEMP	PVAP	TVAP	HWELL	TWELL		
		124.20		126.52	0.01		90.0	181.0	124.0	89.0	127.0	89.0	115.0		
	INLET	OUTLET	AVG	TEMP	TV-	TS-	H2O	WVEL	HEAT	HEAT	UA	UA	COEFF	HT.SAT	DELTA
	TEMP	TEMP	TEMP	RISE	TAVG	TAVG	FLOW	F1/S	LOAD	FLUX	CALC	SAT	H2O	COMP	TCOMP
TUBE 1	63.29	70.69	66.99	7.40	57.21	59.53	3.03	2.21	11164.	10755.	195.13	187.53	605.70	274.89	39.12
TUBE 2	63.38	70.58	66.98	7.20	57.22	59.54	3.03	2.21	10840.	10443.	189.45	182.07	604.70	263.10	39.69

120


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DIMENSION TITL1(20), TITL2(20)
REAL KH20, NU, KWALL
7 WRITE(6,330)
330 FORMAT(IH1)
G=1.0
10 READ(5,1) TITL1,C1,C2,C3,C4,C5,TC1,TC2,TC3,TC4,TC5
1 FORMAT(20A1,2X,F5.0,4F6.0,2X,F5.1,2F6.1,2F5.1)
IF(C1.EQ.0.0) GO TO 1000
READ(5,3) TITL2,TC6,TC8,OREAD,PH20,PSHELL,PVAP,TVAP,PHELL,TWELL,TC
*9
3 FORMAT(20A1,2F7.1,2F5.1,6F6.1)
PI=3.1415927
HDIAM=0.0750
AT=48.29
APERT=AT/40.
KWALL=99.
RI=0.45
AINSD=0.87*AT
PSAT=PSHELL
R=C1
A=-4.228678565
BB=3.892594094E3
C=-1.414371847E7
CALL TMCAL(A,BB,C,R,T)
TM1=9./5.*T+32.
R=C2
IF(R.EQ.0.0) GO TO 73
A=-4.257907109
BB=3.903163398E3
C=-1.432368658E7
CALL TMCAL(A,BB,C,R,T)
TM2=9./5.*T+32.
73 R=C3
A=-4.336734907
BB=3.927372065E3
C=-1.437921896E7
CALL TMCAL(A,BB,C,R,T)
TM3=9./5.*T+32.
R=C4
A=-4.162269080
BB=3.940039585E3
C=-1.415872490E7
CALL TMCAL(A,BB,C,R,T)
TM4=9./5.*T+32.
74 R=C5
A=-4.272363183
BB=3.908235143E3
C=-1.438534705E7
CALL TMCAL(A,BB,C,R,T)
TM5=9./5.*T+32.
IF(C2.EQ.0.0) TM2=TC9
P=PSAT+14.696
P345=7.06398F-3*P**3-1.21908F-4*P**4+1.33627E-6*P**5
P678=-8.92449E-9*P**6+3.30065E-11*P**7-5.16906E-14*P**8
TSAT=-62.3124+7.7252*P-0.268216*P*P+P345+P678
TMAVG=(TM4+TM5)/2.
IF(TM4.EQ.0.0) TMAVG=0.0
IF(TM5.EQ.0.0) TMAVG=0.0
DTTM=TM5-TM4
TDVM1=TM1-TMAVG
TDVM2=TM2-TMAVG
TDVM3=TM3-TMAVG
TDVC1=TC1-TMAVG
TDVC2=TC2-TMAVG
TDVC3=TC3-TMAVG
TSM1=TSAT-TMAVG
T=TMAVG
SVM1=1.60582E-2-1.98599E-6*T+2.59921E-8*T**2-1.61308E-11*T**3
RHQW=1.0/SVM1
VIS1=8.0144599-1.6728317E-1*T+2.0423535E-3*T**2-1.6324668E-5*T**3+
+8.8555744E-8*T**4-3.3015965E-10*T**5+8.4382483E-13*T**6-1.4493830E
*-15*T**7+1.59638E-18*T**8-1.0173273F-21*T**9+2.8496174E-25*T**10
IF(T-80.) 20,30,30
30 IF(T-130.) 40,50,50
20 KH20=0.302+7.00E-4*T
GO TO 60
40 KH20=0.315+4.86E-4*T
GO TO 60
50 KH20=0.3426+2.66E-4*T
60 CONTINUE
PRH20=VIS1/KH20
Z=OREAD
OINCH=3.19669E-6+2.58384*Z-0.822366*Z*Z+7.01862E-2*Z**3-2.58727E-3
**Z**4+5.05315E-5*Z**5-5.44754E-7*Z**6+3.06910E-9*Z**7-7.06658E-12*
*Z**8
IF(Z.EQ.0.0) OINCH=0.0
H2OFLT=21.4646+1.43268*OINCH-1.13566E-2*OINCH**2+4.35967E-5*OINCH*
**3
IF(OINCH.EQ.0.0) H2OFLT=0.0
H2OFFC=H2OFLT/10.
GOVLL=497.866*H2OFLT+DTTK
QFLX=GOVLL/AT

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UAOVM1=QOVLL/TDVM1
UAOVM2=QOVLL/TDVM2
UAOVM3=QOVLL/TDVM3
UAOVC1=QOVLL/TDVC1
UAOVC2=QOVLL/TDVC2
UAOVC3=QOVLL/TDVC3
USOVL1=QOVLL/TSVM1
VVEL=(H2OFPC*0.3208752)/(PI*RI*RI)
REH20=(VVEL*HDIAH*RHOW*3600.)/VISI
NU=0.023*REH20**0.8*PRH20**0.40
HWNU=(NU*KH20)/HDIAH
IF (USOVL1.NE.0.0) GO TO 2
USINV=9.0
HINV1=0.0
HSAT=0.0
GO TO 4
2 USINV=1.0/USOVL1
HINV1=1.0/(HWNU*AINSD)
HSAT1=1.0/(USINV-HINV1)/AT
TCOMP=QFLX/HSAT1
4 WRITE(6,180)
180 FORMAT(1H,128('-',),/)
WRITE(6,200) TITL1
200 FORMAT(1H,2X,20A1,4X,'PSHELL SAT. TVAP CONO PH20 WVE
*L. HEAT -----DSS-----')
WRITE(6,220) TITL2
220 FORMAT(1H,2X,20A1,5X,'PSIG TEMP PIPE TEMP PSIG FT/SE
*C. LOAD PVAP TVAP PWELL TWELL')
WRITE(6,230) PSHELL,TSAT,TC8,TC6,PH20,WVEL,QOVLL,PVAP,TVAP,PWELL,T
*WELL
230 FORMAT(1H,26X,F5.1,3X,F6.2,2X,F5.1,3X,F5.1,3X,F4.1,4X,F4.2,3X,F8.0
*7X,F5.1,3F8.1,/)
WRITE(6,240)
240 FORMAT(1H,2X,'GPM INLET OUTLET AVG TEMP MEAS SHELL
* TSHL- TSAT- OVERALL SAT. REYNOLDS HT. COEFF.
* HT. SAT. ',/3X,'H2O TEMP TEMP TEMP RISE HT. COEFF.
* TAVG TAVG UA UA H2O RISE H2O TEMP C
*OMPOSITE')
WRITE(6,260) H2OFLT,TH4,TH5,THAVG,DTTH,TH3,TDVM1,TSVM1,UAOVM1,USOV
*L1,REH20,HWNU,HSAT1
260 FORMAT(1H,1X,F5.1,2X,F5.2,2F8.2,2X,F5.2,6X,'1-',3F8.2,2F10.2,3X,F
*8.2,5X,F7.2,7X,F7.2)
IF (TH2.NE.TC9) GO TO 999
WRITE(6,998) TC4,TC5,TH2,TDVM2,UAOVM2
998 FORMAT(1H,8X,F4.1,4X,F4.1,22X,'2-',2X,F5.1,4X,F4.1,11X,F7.1)
GO TO 997
999 WRITE(6,270) TC4,TC5,TH2,TDVM2,UAOVM2
270 FORMAT(1H,8X,F4.1,4X,F4.1,22X,'2-',2F8.2,10X,F8.2)
997 CONTINUE
WRITE(6,280) TH3,TDVM3,UAOVM3
280 FORMAT(1H,42X,'3-',2F8.2,10X,F8.2,29X,'HEAT',9X,'DELTA')
WRITE(6,290) TC1,TDVC1,UAOVC1
290 FORMAT(1H,42X,'1-',2X,F5.1,4X,F4.1,11X,F7.1,30X,'FLUX',9X,'TCOMP
*')
WRITE(6,300) TC2,TDVC2,UAOVC2,QFLX,TCOMP
300 FORMAT(1H,42X,'2-',2X,F5.1,4X,F4.1,11X,F7.1,30X,F5.0,8X,F5.2)
WRITE(6,310) TC3,TDVC3,UAOVC3
310 FORMAT(1H,42X,'3-',2X,F5.1,4X,F4.1,11X,F7.1)
6=G+1.0
IF (G.EQ.5.0) GO TO 7
GO TO 10
1000 CONTINUE
5000 WRITE(6,180)
WRITE(6,490)
490 FORMAT(1H1)
STOP
END

```

```

SUBROUTINE TMCAL(A,BB,C,R,T)
D=ALOG(R)-A
BB=BB/D
D=-C/D
T=273.15+20.
65 TOLD=T
T=T-(T**3+BB*T**2+D)/(3*T**2+2*BB*T)
IF (ABS(T-TOLD).LE.1E-03) GO TO 29
GO TO 65
29 T=T-273.15
RETURN
END

```


Sample of data output generated from Group III-C data:

EM-09-26-78T40- 415P DC-D/B-VHO- 415P	PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	-----DSS-----					
								PVAP	TVAP	PWELL	TWELL		
	77.6	117.35	134.5	103.0	43.0	4.55	119140.	78.0	135.0	77.0	99.0		
GPM H2O	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	NEAS LOC.	SHELL TEMP	TSHL- TAVG	TSAT- TAVG	OVERALL UA	SAT. UA	REYNOLDS H2O	HT. COEFF. H2O	HT. SAT. COMPOSITE
90.2	72.58	75.23	73.90	2.65	1-	85.14	10.13	43.45	11757.20	2741.97	33970.67	958.97	60.93
	72.5	73.0			2-	122.02	48.12		2476.02				
					3-	85.14	11.24		10600.97				
					1-	88.8	14.9		7997.9			HEAT FLUX	DELTA TCOMP
					2-	124.0	50.1		2378.2			2467.	40.49
					3-	105.0	31.1		3831.3				

The location of temperature measuring probes referred to in the output format (hundredths for thermistors and tenths for thermocouples) is shown in Fig. B.1.

ORNL-DWG 81-23638 ETD

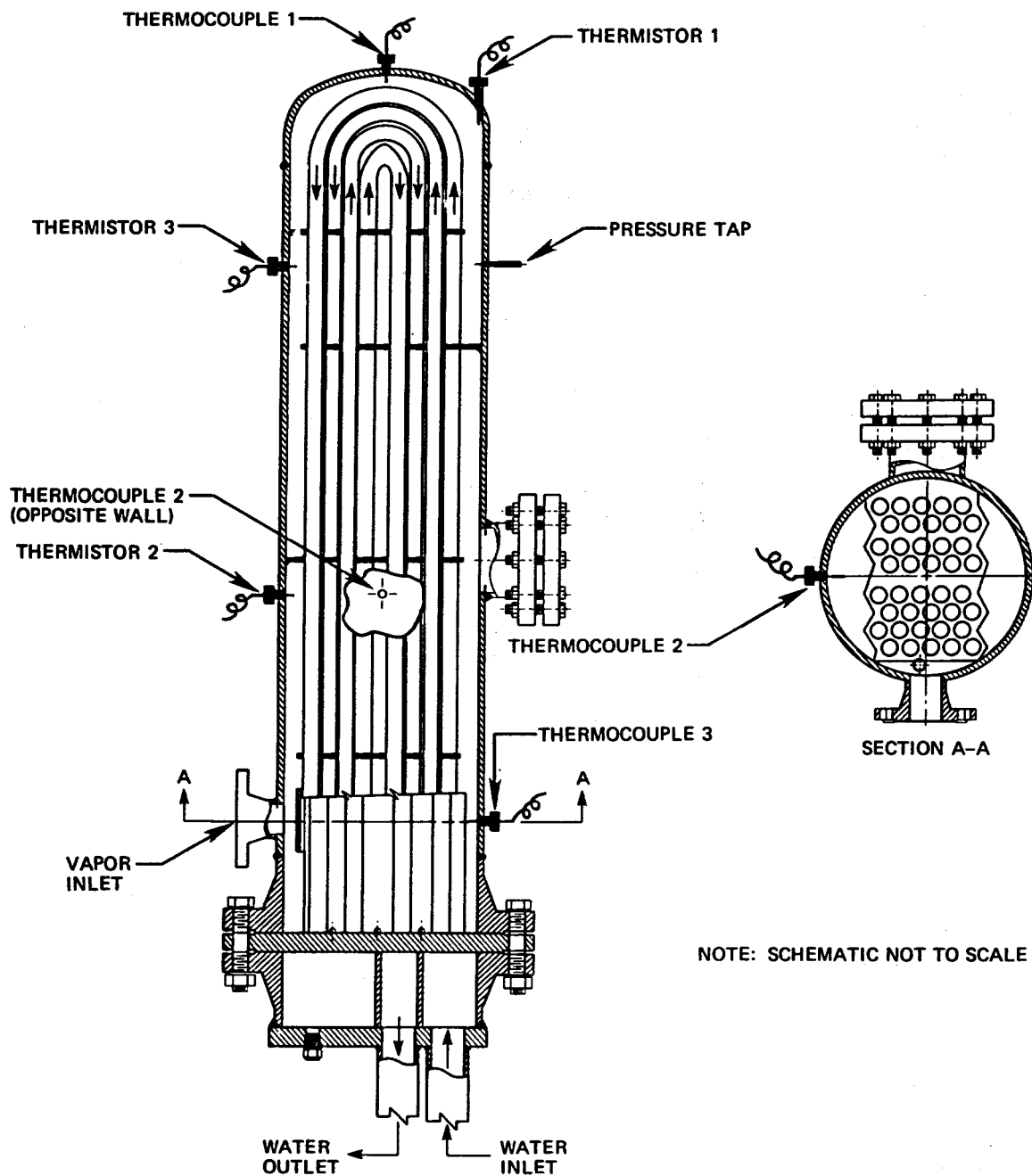


Fig. B.1. Schematic of shell temperature measuring locations on the ORNL 40-tube condenser.

B.3 Data Listing

Tables B.1 and B.2 present performance data obtained with the ORNL 40-tube condenser during Groups III-A and III-C tests, respectively. Tables B.3-B.5 list performance data obtained during Group IV tests. Most Group IV test data were taken with the 40-tube condenser operating in the direct-contact evaporator mode with the Barber-Nichols brine preflash unit (see Sect. 6.2.3). However, because of occasional preflash unit problems, some data were taken during operation with the DSS direct-contact evaporator alone. Table B.4 lists condenser data obtained during this period. Also during this group of tests, an attempt was made to operate the direct-contact unit using brine from the Mesa 8-1 well without the Barber-Nichols brine preflash unit. Condenser data using this well are presented in Table B.5.

Table B.1. The OENL 40-tube condenser performance data for Group III-A tests (surface evaporator mode)

EN-09-08-78T40- 145P HP-		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	-----DSS-----						
		49.6	92.43	0.0	81.0	44.0	4.55	67421.	PVAP	TVAP	PWELL	TWELL			
		51.0	156.0	51.0	86.0										
GPM H2O	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	HEAS LOC.	SHELL TEMP	TSHL- TAVG	ISAT- TAVG	OVERALL UA	SAT. UA	REYNOLDS H2O	HT. COEFF. H2O	HT.SAT. COMPOSITE		
90.2	74.43	75.93	75.18	1.50	1-	80.64	5.44	17.25	12389.53	3908.40	34535.96	966.73	89.55		
	74.5	74.5			2-	107.92	32.74		2059.40						
					3-	80.64	5.46		12340.70						
					1-	90.0	14.8		4549.2			HEAT	DELTA		
					2-	122.0	46.8		1440.0			FLUX	TCOMP		
					3-	84.0	8.8		7643.9			1396.	15.59		

EN-09-08-78T40- 200P HP-		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	-----DSS-----						
		49.0	91.82	0.0	81.0	44.0	4.55	60655.	PVAP	TVAP	PWELL	TWELL			
		50.0	153.0	50.0	85.0										
GPM H2O	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	HEAS LOC.	SHELL TEMP	TSHL- TAVG	ISAT- TAVG	OVERALL UA	SAT. UA	REYNOLDS H2O	HT. COEFF. H2O	HT.SAT. COMPOSITE		
90.2	74.45	75.81	75.13	1.35	1-	81.21	5.66	16.69	10719.92	3635.13	34514.09	966.44	82.68		
	74.5	74.5			2-	109.37	34.24		1771.51						
					3-	81.21	6.08		9981.86			HEAT	DELTA		
					1-	88.0	12.9		4713.0			FLUX	TCOMP		
					2-	122.0	46.9		1294.1			1256.	15.19		
					3-	84.0	8.9		6838.5						

EN-09-08-78T40- 215P HP-D/H-		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	-----DSS-----						
		49.1	91.92	0.0	83.0	44.0	4.55	55605.	PVAP	TVAP	PWELL	TWELL			
		51.0	115.0	50.0	86.0										
GPM H2O	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	HEAS LOC.	SHELL TEMP	TSHL- TAVG	ISAT- TAVG	OVERALL UA	SAT. UA	REYNOLDS H2O	HT. COEFF. H2O	HT.SAT. COMPOSITE		
90.2	74.53	75.77	75.15	1.24	1-	79.44	7.60	16.77	7318.91	3316.52	34523.80	966.57	74.79		
	75.0	75.0			2-	105.58	30.43		1827.34						
					3-	79.44	4.29		12969.07			HEAT	DELTA		
					1-	84.0	8.8		6284.7			FLUX	TCOMP		
					2-	109.0	33.8		1642.8			1151.	15.40		
					3-	86.0	10.8		5126.0						

EN-09-08-78T40- 225P HP-D/H-		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	-----DSS-----						
		49.3	92.12	0.0	82.0	44.0	4.55	57045.	PVAP	TVAP	PWELL	TWELL			
		51.0	113.0	51.0	86.0										
GPM H2O	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	HEAS LOC.	SHELL TEMP	TSHL- TAVG	ISAT- TAVG	OVERALL UA	SAT. UA	REYNOLDS H2O	HT. COEFF. H2O	HT.SAT. COMPOSITE		
90.2	74.64	75.91	75.27	1.27	1-	79.60	8.60	16.85	6635.10	3385.19	34577.38	967.30	76.47		
	74.5	74.5			2-	104.14	28.86		1976.42						
					3-	79.60	4.33		13182.59			HEAT	DELTA		
					1-	84.0	8.7		6536.6			FLUX	TCOMP		
					2-	106.0	30.7		1856.5			1181.	15.45		
					3-	86.0	10.7		5317.9						

Table B.1 (continued)

EN-09-08-78T40- 330P HP-D/H-		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	NVEL. FT/SEC	HEAT LOAD	-----DSS-----				
		58.3	100.89	0.0	93.0	44.0	4.55	140167.	PVAP	TVAP	PWELL	TWELL	
GPM H2O	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	HEAS LOC.	SHELL TEMP	TSHL- TAVG	TSAT- TAVG	OVERALL UA	SAT. UA	REYNOLDS H2O	HT. COEFF. H2O	HT.SAT. COMPOSITE
90.2	74.64	77.76	76.20	3.12	1-	89.65	5.08	24.69	27584.40	5677.23	34989.92	972.93	136.53
	74.5	75.0			2-	116.72	40.52		3459.12				
					3-	89.65	13.45		10421.43			HEAT	DELTA
					1-	86.0	9.8		14301.1			FLUX	TCOMP
					2-	125.0	48.8		2872.2			2903.	21.26
					3-	96.0	19.8		7078.7				
EN-09-08-78T40- 340P HP-D/H-		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	NVEL. FT/SEC	HEAT LOAD	-----DSS-----				
		58.6	101.17	0.0	94.0	44.0	4.55	145494.	PVAP	TVAP	PWELL	TWELL	
GPM H2O	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	HEAS LOC.	SHELL TEMP	TSHL- TAVG	TSAT- TAVG	OVERALL UA	SAT. UA	REYNOLDS H2O	HT. COEFF. H2O	HT.SAT. COMPOSITE
90.2	74.51	77.75	76.13	3.24	1-	91.21	5.37	25.04	27071.04	5810.77	34958.06	972.50	140.28
	74.5	75.0			2-	116.19	40.06		3631.45				
					3-	91.21	15.08		5646.26			HEAT	DELTA
					1-	86.0	9.9		14737.5			FLUX	TCOMP
					2-	129.0	52.9		2751.8			3013.	21.48
					3-	96.0	19.9		7321.4				
EN-09-08-78T40- 405P HP-D/H-		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	NVEL. FT/SEC	HEAT LOAD	-----DSS-----				
		63.0	105.16	0.0	98.0	47.0	4.55	217944.	PVAP	TVAP	PWELL	TWELL	
GPM H2O	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	HEAS LOC.	SHELL TEMP	TSHL- TAVG	TSAT- TAVG	OVERALL UA	SAT. UA	REYNOLDS H2O	HT. COEFF. H2O	HT.SAT. COMPOSITE
90.2	74.30	79.15	76.73	4.86	1-	93.30	39.94	28.43	5457.28	7665.04	35225.85	976.13	195.22
	74.0	76.0			2-	112.32	35.59		6123.71				
					3-	93.30	16.57		13153.45			HEAT	DELTA
					1-	86.0	9.3		23502.7			FLUX	TCOMP
					2-	131.0	54.3		4015.7			4513.	23.12
					3-	102.0	25.3		8623.5				
EN-09-08-78T40- 415P HP-D/H		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	NVEL. FT/SEC	HEAT LOAD	-----DSS-----				
		62.4	104.63	0.0	96.0	48.0	4.55	222087.	PVAP	TVAP	PWELL	TWELL	
GPM H2O	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	HEAS LOC.	SHELL TEMP	TSHL- TAVG	TSAT- TAVG	OVERALL UA	SAT. UA	REYNOLDS H2O	HT. COEFF. H2O	HT.SAT. COMPOSITE
90.2	74.26	79.20	76.73	4.95	1-	93.69	40.05	27.90	5545.08	7961.42	35227.15	976.15	204.58
	74.0	76.0			2-	112.00	35.27		6297.17				
					3-	93.69	16.96		13091.30			HEAT	DELTA
					1-	92.0	15.3		14543.9			FLUX	TCOMP
					2-	131.0	54.3		4092.2			4599.	22.48
					3-	102.0	25.3		8788.5				

Table B.1 (continued)

EH-09-12-78T40- 330P HP-		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	DSS				
		61.8	104.09	0.0	94.0	48.0	4.55	210843.	PVAP 66.0	TVAP 145.0	PHELL 0.0	TWELL 102.0	
GPM H2O	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	MEAS LOC.	SHELL TEMP	TSHL- TAVG	TSAT- TAVG	OVERALL UA	SAT. UA	REYNOLDS H2O	HT. COEFF. H2O	HT. SAT. COMPOSITE
90.2	70.50	75.20	72.85	4.70	1-	108.74	46.20	31.24	4563.80	6749.48	33505.89	952.54	168.13
	69.0	71.0			2-	104.94	32.10		6569.30				
					3-	108.74	35.90		5873.85			HEAT	DELTA
					1-	110.0	37.2		5675.2			FLUX	TCOMP
					2-	121.0	48.2		4378.7			4366.	25.97
					3-	100.0	27.2		7765.4				
EH-09-12-78T40- 340P HP-		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	DSS				
		60.3	102.73	0.0	93.0	48.0	4.55	212796.	PVAP 65.0	TVAP 145.0	PHELL 0.0	TWELL 99.0	
GPM H2O	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	MEAS LOC.	SHELL TEMP	TSHL- TAVG	TSAT- TAVG	OVERALL UA	SAT. UA	REYNOLDS H2O	HT. COEFF. H2O	HT. SAT. COMPOSITE
90.2	70.47	75.21	72.84	4.74	1-	107.79	44.72	29.89	4758.88	7119.05	33501.32	952.48	179.33
	69.0	71.0			2-	101.27	28.44		7483.31				
					3-	107.79	34.96		6087.57			HEAT	DELTA
					1-	115.0	42.2		5047.1			FLUX	TCOMP
					2-	120.0	47.2		4512.0			4407.	24.57
					3-	98.0	25.2		8457.0				
EH-09-12-78T40- 355P HP-		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	DSS				
		58.8	101.35	0.0	90.0	48.0	4.55	210647.	PVAP 60.0	TVAP 136.0	PHELL 0.0	TWELL 98.0	
GPM H2O	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	MEAS LOC.	SHELL TEMP	TSHL- TAVG	TSAT- TAVG	OVERALL UA	SAT. UA	REYNOLDS H2O	HT. COEFF. H2O	HT. SAT. COMPOSITE
90.2	70.28	74.97	72.63	4.69	1-	105.86	41.13	28.72	5121.38	7333.25	33408.83	951.20	185.99
	69.0	71.0			2-	105.49	32.86		6409.85				
					3-	105.86	33.23		6338.23			HEAT	DELTA
					1-	111.0	38.4		5489.5			FLUX	TCOMP
					2-	115.0	42.4		4971.3			4362.	23.45
					3-	97.0	24.4		8642.7				
EH-09-12-78T40- 405P HP-D/H-		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	DSS				
		56.8	99.48	0.0	92.0	48.0	4.55	208812.	PVAP 57.0	TVAP 142.0	PHELL 0.0	TWELL 97.0	
GPM H2O	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	MEAS LOC.	SHELL TEMP	TSHL- TAVG	TSAT- TAVG	OVERALL UA	SAT. UA	REYNOLDS H2O	HT. COEFF. H2O	HT. SAT. COMPOSITE
90.2	70.06	74.71	72.38	4.65	1-	107.01	43.06	27.10	4848.94	7704.50	33300.91	949.70	197.73
	69.0	71.0			2-	104.94	32.56		6412.71				
					3-	107.01	34.62		6030.75			HEAT	DELTA
					1-	113.0	40.6		5140.8			FLUX	TCOMP
					2-	118.0	45.6		4577.3			4324.	21.87
					3-	96.0	23.6		8841.0				

Table B.1 (continued)

EH-09-12-78T40- 420P HP-D/H-		PSHELL PSIG		SAT. TEMP		TVAP PIPE		COND TEMP		PH2O PSIG		WVEL. FT/SEC		HEAT LOAD		-----DSS-----							
		57.8		100.42		0.0		93.0		48.0		4.55		218635.		PVAP		TVAP		PWELL		TWELL	
58.0		146.0		0.0		96.0																	
GPM	INLET	OUTLET	AVG	TEMP	HEAS	SHELL	TSHL-	1SAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.										
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	1AVG	UA	UA	H2O	H2O	COMPOSITE										
90.2	69.79	74.66	72.23	4.87	1-	107.41	43.76	28.19	4995.83	7754.60	33233.79	948.76	199.37										
	69.0	71.0			2-	105.79	33.56		6514.45														
					3-	107.41	35.18		6214.36														
					1-	113.0	40.8		5362.4			HEAT	DELTA										
					2-	119.0	46.8		4674.5			FLUX	TCOMP										
					3-	98.0	25.8		8483.4			4528.	22.71										

EH-09-13-78T40- 850A HP-		PSHELL PSIG		SAT. TEMP		TVAP PIPE		COND TEMP		PH2O PSIG		WVEL. FT/SEC		HEAT LOAD		-----DSS-----							
		64.5		106.49		0.0		98.0		60.0		1.14		143673.		PVAP		TVAP		PWELL		TWELL	
67.0		225.0		0.0		101.0																	
GPM	INLET	OUTLET	AVG	TEMP	HEAS	SHELL	TSHL-	1SAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.										
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	1AVG	UA	UA	H2O	H2O	COMPOSITE										
22.7	70.26	82.99	76.62	12.73	1-	107.94	68.87	29.86	2086.18	4811.31	8842.88	323.20	154.31										
	68.0	74.0			2-	126.49	49.87		2881.02														
					3-	107.94	31.31		4588.10			HEAT	DELTA										
					1-	147.0	70.4		2041.5			FLUX	TCOMP										
					2-	160.0	83.4		1723.2			2975.	19.28										
					3-	103.0	26.4		5447.1														

EH-09-13-78T40- 920A HP-		PSHELL PSIG		SAT. TEMP		TVAP PIPE		COND TEMP		PH2O PSIG		WVEL. FT/SEC		HEAT LOAD		-----DSS-----							
		61.5		103.82		0.0		99.0		63.0		1.14		141834.		PVAP		TVAP		PWELL		TWELL	
64.0		220.0		0.0		102.0																	
GPM	INLET	OUTLET	AVG	TEMP	HEAS	SHELL	TSHL-	1SAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.										
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	1AVG	UA	UA	H2O	H2O	COMPOSITE										
22.7	70.76	83.33	77.04	12.57	1-	106.25	67.96	26.77	2086.88	5297.39	9890.25	324.05	179.57										
	70.0	80.0			2-	126.09	49.05		2891.67														
					3-	106.25	29.21		4855.66			HEAT	DELTA										
					1-	147.0	70.0		2027.5			FLUX	TCOMP										
					2-	160.0	83.0		1709.8			2937.	16.36										
					3-	103.0	26.0		5464.6														

EH-09-13-78T40-1050A HP-		PSHELL PSIG		SAT. TEMP		TVAP PIPE		COND TEMP		PH2O PSIG		WVEL. FT/SEC		HEAT LOAD		-----DSS-----							
		53.9		96.71		0.0		91.0		51.0		4.55		262721.		PVAP		TVAP		PWELL		TWELL	
58.0		190.0		0.0		90.0																	
GPM	INLET	OUTLET	AVG	TEMP	HEAS	SHELL	TSHL-	1SAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.										
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	1AVG	UA	UA	H2O	H2O	COMPOSITE										
90.2	71.14	76.99	74.07	5.85	1-	93.59	54.28	22.64	4840.12	11602.93	34042.64	959.96	337.32										
	71.0	74.0			2-	107.80	33.73		7789.92														
					3-	93.59	19.52		13456.42			HEAT	DELTA										
					1-	130.0	55.9		4697.0			FLUX	TCOMP										
					2-	139.0	64.9		4046.0			5440.	16.13										
					3-	95.0	20.9		12550.2														

Table B.1 (continued)

EH-09-13-78T40-1110A		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	DSS				
HP-	1110A	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL	
		58.0	96.81	0.0	91.0	51.0	4.55	223547.	56.0	170.0	0.0	91.0	
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	ISAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	70.97	75.95	73.46	8.98	1-	93.64	88.59	23.34	4600.50	9576.25	33776.35	956.29	260.37
	71.0	74.0			2-	106.37	32.91		6793.21				
					3-	93.64	20.18		11078.16			HEAT	DELTA
					1-	124.0	50.5		4423.4			FLUX	TCOMP
					2-	132.0	58.5		3818.9			4629.	17.78
					3-	94.0	20.5		10885.1				
EH-09-14-78T40- 850A		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	DSS				
HP-	850A	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL	
		69.0	110.36	0.0	104.0	63.0	0.0	0.	69.0	151.0	72.0	103.0	
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	ISAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
0.0	76.54	78.19	77.36	1.66	1-	109.94	37.46	32.99	0.0	0.0	0.0	0.0	260.37
	76.0	76.0			2-	110.87	33.51		0.0				
					3-	109.94	32.58		0.0			HEAT	DELTA
					1-	115.0	37.6		0.0			FLUX	TCOMP
					2-	122.0	44.6		0.0			0.	17.78
					3-	113.0	35.6		0.0				
EH-09-14-78T40- 940A		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	DSS				
HP-	940A	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL	
		67.3	108.91	0.0	103.0	48.0	4.55	311462.	70.0	165.0	65.0	104.0	
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	ISAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	65.60	72.53	69.06	6.94	1-	111.72	58.57	39.85	5317.94	7815.89	31859.59	929.46	202.36
	65.0	68.0			2-	109.49	40.43		7703.70				
					3-	111.72	42.66		7301.79			HEAT	DELTA
					1-	126.0	56.9		5470.5			FLUX	TCOMP
					2-	131.0	61.9		5028.8			6450.	31.87
					3-	106.0	36.9		8432.6				
EH-09-14-78T40- 955A		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	DSS				
HP-	955A	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL	
		69.9	111.11	0.0	106.0	48.0	4.55	314677.	73.0	167.0	68.0	106.0	
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	ISAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	65.80	72.81	69.30	7.01	1-	112.87	61.45	41.81	5120.91	7526.43	31961.97	930.91	193.00
	65.0	69.0			2-	113.48	44.18		7122.86				
					3-	112.87	43.56		7223.38			HEAT	DELTA
					1-	129.0	59.7		5271.2			FLUX	TCOMP
					2-	134.0	64.7		4863.8			6516.	33.76
					3-	109.0	39.7		7926.8				

Table B.1 (continued)

EH-09-14-78T40-1010A HP- 1010A		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	-----DSS-----				
		70.7	111.78	0.0	106.0	48.0	4.55	315466.	PVAP	TVAP	PWELL	TWELL	
GPM H2O	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	NEAS LOC.	SHELL TEMP	TSHL- TAVG	TSAT- TAVG	OVERALL UA	SAT. UA	REYNOLDS H2O	HT. COEFF. H2O	HT. SAT. COMPOSITE
90.2	65.79	72.82	69.30	7.03	1-	112.92	61.65	42.48	5117.29	7426.72	31962.67	930.92	189.84
	65.0	69.0			2-	113.73	44.42		7101.18				
					3-	112.92	43.62		7232.82			HEAT	DELTA
					1-	129.0	59.7		5284.6			FLUX	TCOMP
					2-	134.0	64.7		4876.1			6533.	34.41
					3-	110.0	40.7		7751.8				
EH-09-14-78T40-1145A HP- 1145A		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	-----DSS-----				
		70.8	111.87	165.0	108.0	48.0	4.55	321186.	PVAP	TVAP	PWELL	TWELL	
GPM H2O	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	NEAS LOC.	SHELL TEMP	TSHL- TAVG	TSAT- TAVG	OVERALL UA	SAT. UA	REYNOLDS H2O	HT. COEFF. H2O	HT. SAT. COMPOSITE
90.2	66.08	73.23	69.65	7.16	1-	113.25	61.30	42.21	5239.80	7608.95	32113.82	933.06	195.52
	65.0	70.0			2-	112.08	42.42		7570.99				
					3-	113.25	43.59		7368.04			HEAT	DELTA
					1-	130.0	60.3		5322.4			FLUX	TCOMP
					2-	134.0	64.3		4991.5			6651.	34.02
					3-	110.0	40.3		7960.8				
EH-09-14-78T40-1200P HP- 1200P		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	-----DSS-----				
		72.4	113.19	166.0	107.0	48.0	4.55	313927.	PVAP	TVAP	PWELL	TWELL	
GPM H2O	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	NEAS LOC.	SHELL TEMP	TSHL- TAVG	TSAT- TAVG	OVERALL UA	SAT. UA	REYNOLDS H2O	HT. COEFF. H2O	HT. SAT. COMPOSITE
90.2	66.24	73.23	69.73	6.99	1-	112.68	61.58	43.45	5098.06	7224.46	32148.68	933.55	183.39
	65.0	70.0			2-	113.56	43.83		7162.59				
					3-	112.68	42.94		7310.36			HEAT	DELTA
					1-	130.0	60.3		5209.1			FLUX	TCOMP
					2-	135.0	65.3		4810.0			6501.	35.45
					3-	109.0	39.3		7995.0				
EH-09-14-78T40-1250P HP- 1250P		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	-----DSS-----				
		67.7	109.26	184.0	103.0	48.0	4.55	301638.	PVAP	TVAP	PWELL	TWELL	
GPM H2O	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	NEAS LOC.	SHELL TEMP	TSHL- TAVG	TSAT- TAVG	OVERALL UA	SAT. UA	REYNOLDS H2O	HT. COEFF. H2O	HT. SAT. COMPOSITE
90.2	67.18	73.90	70.54	6.72	1-	111.90	66.27	38.72	4551.36	7790.63	32496.66	938.45	201.06
	66.0	70.0			2-	117.91	47.38		6367.00				
					3-	111.90	41.37		7291.75			HEAT	DELTA
					1-	135.0	64.5		4679.3			FLUX	TCOMP
					2-	141.0	70.5		4280.9			6246.	31.07
					3-	106.0	35.5		6505.9				

Table B.1 (continued)

EM-09-14-78T40- 110P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
HP-	110P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL	
		65.0	106.93	186.0	100.0	48.0	4.55	286391.	67.0	186.0	62.0	104.0	
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	67.41	73.79	70.60	6.38	1-	109.34	65.76	36.33	4354.89	7883.76	32523.31	938.83	204.04
	67.0	71.0			2-	117.34	46.74		6126.91				
					3-	109.34	38.74		7392.77			HEAT	DELTA
					1-	136.0	65.4		4379.0			FLUX	TCOMP
					2-	143.0	72.4		3955.6			593.1	29.07
					3-	104.0	33.4		8574.3				
EM-09-14-78T40- 120P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
HP-	120P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL	
		62.2	104.45	186.0	97.0	48.0	4.55	267849.	63.0	189.0	60.0	101.0	
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	67.71	73.68	70.70	5.97	1-	115.45	65.26	33.75	4104.13	7936.27	32566.34	939.43	205.71
	67.0	70.0			2-	116.90	46.20		5797.77				
					3-	115.45	44.75		5985.26			HEAT	DELTA
					1-	135.0	64.3		4165.5			FLUX	TCOMP
					2-	142.0	71.3		3756.5			554.7	26.96
					3-	101.0	30.3		8839.3				
EM-09-14-78T40- 140P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
HP-	140P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL	
		58.1	100.70	181.0	94.0	48.0	4.55	244021.	59.0	182.0	56.0	107.0	
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	67.91	73.35	70.63	5.44	1-	116.20	61.49	30.07	3968.19	8114.52	32536.91	939.02	211.55
	67.5	70.0			2-	113.34	42.71		5712.93				
					3-	116.20	45.57		5355.09			HEAT	DELTA
					1-	132.0	61.4		3976.2			FLUX	TCOMP
					2-	139.0	68.4		3569.1			5053.	23.89
					3-	98.0	27.4		8915.7				
EM-09-14-78T40- 155P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
HP-	155P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL	
		54.5	97.29	179.0	91.0	48.0	4.55	220686.	58.0	178.0	52.0	93.0	
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	67.91	72.83	70.37	4.92	1-	113.79	58.36	26.92	3781.76	8197.80	32424.09	937.43	214.39
	68.0	70.0			2-	110.36	39.99		5519.04				
					3-	113.79	43.42		5082.26			HEAT	DELTA
					1-	129.0	58.6		3764.1			FLUX	TCOMP
					2-	137.0	66.6		3312.1			4570.	21.32
					3-	95.0	24.6		8960.2				

Table B.1 (continued)

EH-09-15-78T40- 920A		PSHELL	SAT.	TVAP	COND	PH2O	NVEL.	HEAT	-----DSS-----				
HP-	920A	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL	
		58.8	101.35	192.0	95.0	50.0	4.55	282249.	62.0	192.0	57.0	97.0	
GPH	INLET	OUTLET	AVG	TEMP	NEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	62.73	69.02	65.87	6.29	1-	99.56	71.26	35.48	3961.04	7955.41	30496.46	909.94	208.03
	62.0	65.0			2-	112.48	46.60		6056.23				
					3-	99.56	33.69		8378.57			HEAT	DELTA
					1-	137.0	71.1		3968.2			FLUX	TCOMP
					2-	144.0	78.1		3612.7			5845.	28.10
					3-	98.0	32.1		8785.5				
EH-09-15-78T40- 930A		PSHELL	SAT.	TVAP	COND	PH2O	NVEL.	HEAT	-----DSS-----				
HP-	930A	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL	
		60.0	102.45	192.0	97.0	49.0	4.55	282387.	62.0	193.0	58.0	99.0	
GPH	INLET	OUTLET	AVG	TEMP	NEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	63.48	69.77	66.63	6.29	1-	100.20	70.78	35.83	3989.89	7881.85	30816.28	914.55	205.34
	63.0	67.0			2-	114.28	47.66		5925.52				
					3-	100.20	33.58		8410.38			HEAT	DELTA
					1-	138.0	71.4		3956.5			FLUX	TCOMP
					2-	145.0	78.4		3603.1			5948.	28.48
					3-	100.0	33.4		8461.6				
EH-09-15-78T40- 950A		PSHELL	SAT.	TVAP	COND	PH2O	NVEL.	HEAT	-----DSS-----				
HP-D/H-	950A	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL	
		61.8	104.09	190.0	98.0	49.0	4.55	286194.	64.0	190.0	59.0	100.0	
GPH	INLET	OUTLET	AVG	TEMP	NEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	64.36	70.73	67.54	6.38	1-	101.39	69.40	36.54	4123.64	7831.86	31207.25	920.16	203.39
	64.0	68.0			2-	115.39	47.84		5982.20				
					3-	101.39	33.85		8454.98			HEAT	DELTA
					1-	137.0	69.5		4120.5			FLUX	TCOMP
					2-	145.0	77.5		3694.9			5927.	29.14
					3-	101.0	33.5		8554.4				
EH-09-15-78T40-1010A		PSHELL	SAT.	TVAP	COND	PH2O	NVEL.	HEAT	-----DSS-----				
HP-D/H-	1010A	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL	
		62.2	104.45	188.0	100.0	49.0	4.55	286509.	64.0	188.0	60.0	100.0	
GPH	INLET	OUTLET	AVG	TEMP	NEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	64.90	71.29	68.09	6.38	1-	102.00	68.22	36.35	4199.59	7881.24	31442.72	923.53	204.81
	65.0	69.0			2-	113.98	45.88		6244.39				
					3-	102.00	33.91		8449.83			HEAT	DELTA
					1-	136.0	67.9		4219.2			FLUX	TCOMP
					2-	143.0	74.9		3825.0			5933.	28.97
					3-	102.0	33.9		8450.3				

Table B.1 (continued)

EM-09-15-78T40-1035A HP-D/H-		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	-----DSS-----				
		63.8	105.87	184.0	101.0	49.0	4.55	285957.	PVAP	TVAP	PWELL	TWELL	
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	66.01	72.38	69.19	6.37	1-	102.81	66.06	36.68	4328.47	7795.86	31914.43	930.24	201.67
	66.0	69.0			2-	115.24	46.05		6209.63				
					3-	102.81	33.62		8505.63			HEAT	DELTA
					1-	135.0	65.8		4345.3			FLUX	TCOMP
					2-	141.0	71.8		3982.2			5922.	29.36
					3-	103.0	33.8		8458.2				

EM-09-15-78T40-1050A HP-D/H-		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	-----DSS-----				
		64.6	106.57	179.0	102.0	49.0	4.55	285405.	PVAP	TVAP	PWELL	TWELL	
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	66.93	73.28	70.11	6.36	1-	103.53	63.81	36.47	4472.44	7826.20	32309.10	935.81	202.35
	67.0	71.0			2-	115.73	45.62		6255.55				
					3-	103.53	33.42		8539.43			HEAT	DELTA
					1-	134.0	63.9		4466.8			FLUX	TCOMP
					2-	140.0	69.9		4093.3			5910.	29.21
					3-	104.0	33.9		8420.3				

EM-09-15-78T40-1105A HP-D/H-		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	-----DSS-----				
		65.5	107.36	172.0	102.0	49.0	4.55	283432.	PVAP	TVAP	PWELL	TWELL	
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.	
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	UA	UA	H2O	H2O	COMPOSITE	
90.2	68.01	74.32	71.17	6.31	1-	104.30	60.07	36.19	4718.64	7830.91	32769.55	942.28	202.15
	68.0	72.0			2-	114.51	43.34		6539.47				
					3-	104.30	33.13		8554.20			HEAT	DELTA
					1-	131.0	59.8		4736.9			FLUX	TCOMP
					2-	136.0	64.8		4371.6			5869.	29.03
					3-	105.0	33.8		8376.9				

EM-09-15-78T40-1130A HP-D/H-		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	-----DSS-----				
		66.1	107.88	167.0	101.0	49.0	4.55	282091.	PVAP	TVAP	PWELL	TWELL	
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.	
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	UA	UA	H2O	H2O	COMPOSITE	
90.2	68.53	74.82	71.68	6.28	1-	104.45	58.05	36.20	4859.28	7792.14	32992.43	945.40	200.74
	69.0	72.0			2-	114.37	42.69		6607.82				
					3-	104.45	32.78		8605.95			HEAT	DELTA
					1-	128.0	56.3		5008.4			FLUX	TCOMP
					2-	133.0	61.3		4600.0			5842.	29.10
					3-	105.0	33.3		8465.2				

Table B.1 (continued)

EH-09-15-78T40-1150A		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
HP-D/H-	1150A	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL	
		66.3	108.05	163.0	101.0	49.0	4.55	280651.	67.0	164.0	64.0	104.0	
GPM	INLET	OUTLET	AVG	TEMP	NEAS	SHELL	TSHL-	1SAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	68.72	74.97	71.85	6.25	1-	104.59	56.27	36.20	4987.37	7751.86	33067.29	946.45	199.40
	68.0	72.0			2-	113.95	42.10		6665.95				
					3-	104.59	32.74		6571.75				
					1-	127.0	55.2		5088.6			HEAT	DELTA
					2-	132.0	60.2		4665.7			FLUX	TCOMP
					3-	105.0	33.2		8465.4			5812.	29.15
EH-09-15-78T40-1220P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
HP-D/H-	1220P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL	
		67.5	109.08	156.0	102.0	49.0	4.55	282347.	68.0	156.0	65.0	105.0	
GPM	INLET	OUTLET	AVG	TEMP	NEAS	SHELL	TSHL-	1SAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	69.47	75.76	72.62	6.29	1-	105.95	53.12	36.47	5315.34	7742.29	33403.52	951.12	198.86
	69.0	72.0			2-	113.95	41.33		6930.78				
					3-	105.95	33.34		8469.06				
					1-	124.0	51.4		5494.7			HEAT	DELTA
					2-	128.0	55.4		5097.9			FLUX	TCOMP
					3-	105.0	32.4		6718.5			5847.	29.40
EH-09-15-78T40-1235P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
HP-D/H-	1235P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL	
		68.1	109.60	146.0	103.0	49.0	4.55	280395.	70.0	149.0	66.0	105.0	
GPM	INLET	OUTLET	AVG	TEMP	NEAS	SHELL	TSHL-	1SAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	69.97	76.22	73.09	6.25	1-	106.33	49.59	36.50	5653.82	7681.05	33613.67	954.04	196.77
	70.0	72.0			2-	112.21	39.12		7168.05				
					3-	106.33	33.23		8437.57				
					1-	120.0	46.9		5977.7			HEAT	DELTA
					2-	124.0	50.9		5508.0			FLUX	TCOMP
					3-	106.0	32.9		8520.9			5806.	29.51
EH-09-15-78T40-1250P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
HP-D/H-	1250P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL	
		68.1	109.60	135.0	103.0	49.0	4.55	276982.	70.0	142.0	66.0	105.0	
GPM	INLET	OUTLET	AVG	TEMP	NEAS	SHELL	TSHL-	1SAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	70.26	76.44	73.35	6.17	1-	106.65	44.69	36.25	6198.43	7641.33	33726.74	955.60	195.44
	70.0	73.0			2-	109.42	36.07		7679.12				
					3-	106.65	33.30		8317.22				
					1-	115.0	41.6		6650.3			HEAT	DELTA
					2-	119.0	45.6		6067.5			FLUX	TCOMP
					3-	107.0	33.6		8231.3			5736.	29.35

Table B.1 (continued)

EH-09-15-78T40- HP-D/H-		105P 105P	PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	-----DSS-----			
			68.9	110.27	125.0	104.0	49.0	4.55	276489.	PVAP 70.0	TVAP 139.0	PWELL 66.5	TWELL 106.0
GPM H2O	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	MEAS LOC.	SHELL TEMP	TSHL- TAVG	TSAT- TAVG	OVERALL UA	SAT. UA	REYNOLDS H2O	HT. COEFF. H2O	HT.SAT. COMPOSITE
90.2	70.51	76.67	73.59	6.16	1-	107.43	41.66	36.69	6637.23	7536.59	33831.01	957.04	192.07
	70.0	73.0			2-	108.28	34.70		7969.03				
					3-	107.43	33.85		8168.82			HEAT	DELTA
					1-	112.0	38.4		7197.8			FLUX	TCOMP
					2-	115.0	41.4		6676.4			5726.	29.81
					3-	108.0	34.4		8034.4				
EH-09-15-78T40- HP-D/H		140P 140P	PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	-----DSS-----			
			68.8	110.19	125.0	105.0	49.0	4.55	276587.	PVAP 70.0	TVAP 139.0	PWELL 67.0	TWELL 106.0
GPM H2O	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	MEAS LOC.	SHELL TEMP	TSHL- TAVG	TSAT- TAVG	OVERALL UA	SAT. UA	REYNOLDS H2O	HT. COEFF. H2O	HT.SAT. COMPOSITE
90.2	70.54	76.70	73.62	6.16	1-	107.58	40.80	36.57	6778.27	7562.96	33845.60	957.25	192.89
	71.0	74.0			2-	108.48	34.86		7934.71				
					3-	107.58	33.96		8145.22			HEAT	DELTA
					1-	113.0	39.4		7023.6			FLUX	TCOMP
					2-	115.0	41.4		6684.1			5728.	29.69
					3-	108.0	34.4		8045.0				
EH-09-15-78T40- HP-D/H		150P 150P	PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	-----DSS-----			
			69.4	110.70	113.0	105.0	49.0	4.55	274674.	PVAP 71.0	TVAP 133.0	PWELL 66.5	TWELL 106.0
GPM H2O	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	MEAS LOC.	SHELL TEMP	TSHL- TAVG	TSAT- TAVG	OVERALL UA	SAT. UA	REYNOLDS H2O	HT. COEFF. H2O	HT.SAT. COMPOSITE
90.2	70.59	76.71	73.65	6.12	1-	106.96	37.22	37.04	7379.81	7414.87	33860.29	957.45	188.25
	71.0	75.0			2-	108.26	34.60		7937.63				
					3-	106.96	33.31		8247.22			HEAT	DELTA
					1-	108.0	34.3		7997.1			FLUX	TCOMP
					2-	110.0	36.3		7557.1			5688.	30.22
					3-	109.0	35.3		7770.9				
EH-09-15-78T40- HP-D/H		210P 210P	PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	-----DSS-----			
			69.3	110.62	106.0	105.0	0.0	4.55	274004.	PVAP 71.0	TVAP 130.0	PWELL 67.0	TWELL 107.0
GPM H2O	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	MEAS LOC.	SHELL TEMP	TSHL- TAVG	TSAT- TAVG	OVERALL UA	SAT. UA	REYNOLDS H2O	HT. COEFF. H2O	HT.SAT. COMPOSITE
90.2	70.56	76.67	73.61	6.10	1-	106.86	34.91	37.00	7847.79	7405.29	33843.17	957.21	187.96
	71.0	74.0			2-	108.45	34.84		7864.91				
					3-	106.86	33.25		8240.79			HEAT	DELTA
					1-	106.0	32.4		8460.7			FLUX	TCOMP
					2-	108.0	34.4		7968.6			5674.	30.19
					3-	108.0	34.4		7968.6				

Table B.1 (continued)

EM-09-15-78T40- 215P HP-D/H		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	-----DSS-----				
		215P	110.86	105.0	105.0	49.0	4.55	272682.	PVAP	TVAP	PWELL	TWELL	
		71.0	129.0	67.0	107.0								
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	70.70	76.77	73.73	6.07	1-	106.39	34.72	37.13	7853.27	7343.82	33895.63	957.94	186.02
	70.0	74.0			2-	108.40	34.67		7864.91				
					3-	106.39	32.66		8348.84			HEAT	DELTA
					1-	105.0	31.3		6721.2			FLUX	TCOMP
					2-	107.0	33.3		8196.9			5647.	30.36
					3-	107.0	33.3		8196.9				

EM-09-15-78T40- 230P HP-D/H		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	-----DSS-----				
		230P	110.62	105.0	105.0	49.0	4.55	272682.	PVAP	TVAP	PWELL	TWELL	
		71.0	124.0	67.0	106.0								
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	70.70	76.77	73.73	6.07	1-	106.63	34.82	36.88	7831.17	7393.31	33895.63	957.94	187.56
	70.0	74.0			2-	108.48	34.74		7848.20				
					3-	106.63	32.90		8289.39			HEAT	DELTA
					1-	104.0	30.3		9009.4			FLUX	TCOMP
					2-	107.0	33.3		8196.9			5647.	30.11
					3-	107.0	33.3		8196.9				

EM-09-15-78T40- 245P HP-D/H		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	-----DSS-----				
		245P	110.44	106.0	105.0	49.0	4.55	271104.	PVAP	TVAP	PWELL	TWELL	
		71.0	120.0	67.0	107.0								
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	70.74	76.78	73.76	6.04	1-	106.09	34.40	36.68	7881.04	7391.02	33908.61	958.12	187.48
	71.0	74.0			2-	108.18	34.42		7875.90				
					3-	106.09	32.33		8385.60			HEAT	DELTA
					1-	105.0	31.2		6678.9			FLUX	TCOMP
					2-	107.0	33.2		8156.7			5614.	29.95
					3-	107.0	33.2		8156.7				

EM-09-15-78T40- 300P HP-D/H		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	-----DSS-----				
		300P	108.49	103.0	103.0	49.0	4.55	260215.	PVAP	TVAP	PWELL	TWELL	
		70.0	109.0	64.0	105.0								
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	70.67	76.47	73.57	5.80	1-	103.64	32.82	34.92	7927.57	7452.54	33824.12	956.95	189.45
	75.0	78.0			2-	106.44	32.87		7916.76				
					3-	103.64	30.06		8555.16			HEAT	DELTA
					1-	105.0	31.4		8279.6			FLUX	TCOMP
					2-	105.0	31.4		8279.6			5389.	28.44
					3-	105.0	31.4		8279.6				

Table B.1 (continued)

EN-09-18-78T40- 125P										-----DSS-----			
HP-	125P	PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT		PVAP	TVAP	PWELL	TWELL
		PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD		44.0	148.0	43.0	84.0
		44.3	86.84	146.0	64.0	50.0	4.55	224809.					
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	ISAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	57.83	62.83	60.33	5.01	1-	93.73	50.62	26.51	4441.00	8478.73	28188.77	875.97	228.14
	56.0	59.0			2-	94.66	34.33		6548.50				
					3-	93.73	33.40		6730.81			HEAT	DELTA
					1-	109.0	48.7		4619.0			FLUX	TCOMP
					2-	114.0	53.7		4188.7			4655.	20.41
					3-	84.0	23.7		9497.4				

EN-09-18-78T40- 200P										-----DSS-----			
HP-	200P	PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT		PVAP	TVAP	PWELL	TWELL
		PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD		45.0	160.0	45.0	88.0
		46.5	89.21	180.0	85.0	50.0	4.55	244790.					
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	ISAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	58.33	63.78	61.05	5.45	1-	100.90	59.67	28.16	4102.68	8694.25	28485.27	880.40	235.37
	57.0	62.0			2-	99.94	38.89		6294.79				
					3-	100.90	39.84		6143.58			HEAT	DELTA
					1-	123.0	61.9		3951.6			FLUX	TCOMP
					2-	132.0	70.9		3450.3			5069.	21.54
					3-	88.0	26.9		5084.0				

EN-09-19-78T40- 900A										-----DSS-----			
HP-	900A	PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT		PVAP	TVAP	PWELL	TWELL
		PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD		60.0	187.0	57.0	97.0
		58.2	100.79	187.0	94.0	48.5	4.55	272011.					
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	ISAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	67.24	73.30	70.27	6.06	1-	114.91	64.21	30.53	4236.28	8909.74	32378.46	936.79	238.50
	66.0	70.0			2-	111.73	41.47		6559.58				
					3-	114.91	44.64		6092.82			HEAT	DELTA
					1-	133.0	62.7		4335.9			FLUX	TCOMP
					2-	141.0	70.7		3845.5			5633.	23.62
					3-	98.0	27.7		5807.6				

EN-09-19-78T40- 915A										-----DSS-----			
HP-	915A	PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT		PVAP	TVAP	PWELL	TWELL
		PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD		58.0	184.0	56.0	96.0
		56.4	99.11	183.0	93.0	48.5	4.55	266627.					
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	ISAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	66.78	72.72	69.75	5.94	1-	113.11	63.07	29.35	4227.29	9083.37	32156.71	933.67	244.78
	66.0	70.0			2-	111.23	41.48		6427.60				
					3-	113.11	43.36		6149.61			HEAT	DELTA
					1-	131.0	61.2		4353.3			FLUX	TCOMP
					2-	139.0	69.2		3850.4			5521.	22.56
					3-	97.0	27.2		5785.6				

Table B.1 (continued)

EN-09-19-78T40- 925A		PSHELL	SAT.	TVAP	COND	PH2O	NVEL.	HEAT	DSS				
HP-	925A	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL	
		56.8	99.48	183.0	94.0	48.5	4.55	272129.	58.0	180.0	55.0	96.0	
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	ISAT-	CVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	66.27	72.34	69.30	6.06	1-	113.25	62.86	30.18	4329.05	9016.98	31962.77	930.92	242.68
	66.0	70.0			2-	108.18	38.88		6999.09				
					3-	113.25	43.94		6193.01				
					1-	132.0	62.7		4380.5			HEAT	DELTA
					2-	139.0	69.7		3904.5			FLUX	TCOMP
					3-	97.0	27.7		5825.7			5635.	23.22

EN-09-19-78T40-1224P		PSHELL	SAT.	TVAP	COND	PH2O	NVEL.	HEAT	DSS				
HP-D/H-	1224P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL	
		66.3	108.05	173.0	101.0	42.0	4.55	314361.	66.0	175.0	64.0	100.0	
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	ISAT-	CVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	65.80	72.81	69.31	7.00	1-	109.54	61.68	38.75	5096.23	8113.39	31963.45	930.93	211.99
	64.0	69.0			2-	111.16	41.85		7511.53				
					3-	109.54	40.23		7813.68				
					1-	128.0	58.7		5355.9			HEAT	DELTA
					2-	136.0	66.7		4713.5			FLUX	TCOMP
					3-	104.0	34.7		9060.9			6510.	30.71

EN-09-19-78T40-1230P		PSHELL	SAT.	TVAP	COND	PH2O	NVEL.	HEAT	DSS				
HP-D/H-	1230P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL	
		66.5	108.23	178.0	100.0	42.0	4.55	321167.	66.8	178.0	64.0	99.0	
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	ISAT-	CVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	65.83	72.99	69.41	7.16	1-	109.86	64.00	38.82	5018.08	8273.55	32908.15	931.56	217.26
	64.0	69.0			2-	109.12	39.71		8087.66				
					3-	109.86	40.46		7938.84				
					1-	131.0	61.6		5214.5			HEAT	DELTA
					2-	137.0	67.6		4751.6			FLUX	TCOMP
					3-	104.0	34.6		9284.8			6651.	30.61

Table B.2. The ORNL 40-tube condenser performance data for Group III-C tests (direct-contact evaporator mode)

EM-09-25-78T40-1150A		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC-	1150A	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL	
		81.2	120.13	167.0	103.0	42.0	4.55	104386.	0.0	0.0	0.0	0.0	
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	72.95	75.28	74.11	2.33	1-	90.88	61.76	46.02	1690.19	2268.26	34063.13	960.24	49.77
	73.0	74.0			2-	136.0	61.9		1686.7				
					3-	90.88	16.77		6224.07			HEAT	DELTA
					1-	124.0	49.9		2092.4			FLUX	TCOMP
					2-	146.5	72.4		1442.0			2162.	43.43
					3-	103.0	28.9		3613.6				
EM-09-25-78T40-1220P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC-	-VHO-	1220P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			91.0	127.22	159.5	110.0	42.0	4.55	146657.	92.0	160.0	90.0	98.0
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	73.26	76.53	74.89	3.27	1-	98.57	14.32	52.32	10243.45	2802.82	34409.10	965.00	62.35
	73.0	74.5			2-	139.0	64.1		2287.7				
					3-	98.57	23.68		6193.37			HEAT	DELTA
					1-	103.0	28.1		5218.0			FLUX	TCOMP
					2-	143.0	68.1		2153.4			3037.	48.71
					3-	138.5	63.6		2305.7				
EM-09-25-78T40-1235P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC-	-VHO-	1235P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			93.0	128.59	160.0	110.0	42.0	4.55	146676.	93.0	161.0	92.0	98.5
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	73.54	76.81	75.17	3.27	1-	94.73	13.23	53.41	11087.98	2746.05	34532.70	966.69	60.99
	73.0	75.0			2-	140.0	64.8		2262.6				
					3-	94.73	19.56		7498.27			HEAT	DELTA
					1-	98.0	22.8		6425.4			FLUX	TCOMP
					2-	145.0	69.8		2100.5			3037.	49.80
					3-	140.0	64.8		2262.6				
EM-09-25-78T40-1255P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC-	-VHO-	1255P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			94.0	129.25	158.0	113.0	42.5	4.55	144113.	94.0	158.0	93.0	99.0
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	73.98	77.19	75.59	3.21	1-	91.33	13.33	53.67	10814.07	2695.30	34717.00	969.21	59.53
	73.5	75.0			2-	140.0	64.4		2237.3				
					3-	91.33	15.74		9156.41			HEAT	DELTA
					1-	95.0	19.4		7423.4			FLUX	TCOMP
					2-	143.5	67.9		2122.0			2984.	50.13
					3-	118.0	42.4		3397.8				

Table B.2 (continued)

EM-09-25-78T40- 120P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC-	-VHO-	120P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			95.3	130.13	154.5	113.0	42.8	4.55	141193.	95.0	155.0	94.0	100.0
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	74.15	77.30	75.73	3.15	1-	88.94	11.70	54.40	12069.14	2595.30	34778.77	970.05	57.40
	74.0	74.5			2-	139.0	63.3		2231.4				
					3-	88.94	13.22		10681.98			HFAT	DELTA
					1-	91.5	15.8		8950.7			FLUX	TCOMP
					2-	142.0	66.3		2130.4			2924.	50.94
					3-	113.0	37.3		3787.9				
EM-09-25-78T40- 200P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC-		200P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			92.0	127.91	161.0	109.0	43.0	4.55	144527.	92.0	161.0	92.0	99.0
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	73.60	76.82	75.21	3.22	1-	94.89	11.00	52.70	13141.20	2742.51	34548.36	966.90	60.90
	73.0	74.5			2-	140.0	64.8		2230.6				
					3-	94.89	19.69		7341.27			HEAT	DELTA
					1-	91.0	15.8		9151.7			FLUX	TCOMP
					2-	145.0	69.8		2070.8			2993.	49.14
					3-	111.0	35.8		4037.9				
EM-09-25-78T40- 220P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC-		220P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			92.4	128.18	159.0	111.0	43.0	4.55	142436.	92.0	160.0	92.0	98.5
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	73.51	76.68	75.09	3.17	1-	92.70	12.29	53.09	11591.71	2683.02	34496.82	966.20	59.49
	73.2	73.5			2-	140.2	65.1		2187.7				
					3-	92.70	17.61		8090.39			HEAT	DELTA
					1-	91.0	15.9		8953.5			FLUX	TCOMP
					2-	143.0	67.9		2097.5			2950.	49.58
					3-	110.0	34.9		4080.3				
EM-09-25-78T40- 250P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC-		250P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			109.6	139.38	169.0	118.0	46.0	4.55	167132.	109.0	172.0	109.0	114.0
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	73.39	77.11	75.25	3.72	1-	90.03	14.23	64.13	11744.18	2606.11	34566.38	967.15	57.67
	73.0	73.8			2-	150.0	74.8		2235.8				
					3-	90.03	14.78		11306.70			HEAT	DELTA
					1-	89.0	13.8		12153.4			FLUX	TCOMP
					2-	154.0	78.8		2122.3			3461.	60.02
					3-	123.0	47.8		3500.0				

Table B.2 (continued)

EH-09-25-78T40- 305P DC-		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	DSS						
		110.0	139.63	168.0	118.5	47.5	4.55	163029.	PVAP	TVAP	PWELL	TWELL			
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.		
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE		
90.2	73.51	77.14	75.33	3.63	1-	89.43	14.56	64.30	11194.22	2535.60	34502.27	967.64	56.00		
	73.5	74.0			2-	150.0	74.7		2183.3						
					3-	88.43	13.10		12840.91			HEAT	DELTA		
					1-	89.0	13.7		11925.1			FLUX	TCOMP		
					2-	154.0	78.7		2072.3			3376.	60.29		
					3-	123.0	47.7		3419.9						
EH-09-25-78T40- 320P DC-		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	DSS						
		114.0	142.17	166.0	118.0	43.5	4.55	161096.	PVAP	TVAP	PWELL	TWELL			
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.		
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE		
90.2	73.31	76.90	75.10	3.59	1-	87.03	14.60	67.07	11036.15	2401.99	34502.50	966.28	52.87		
	72.8	73.5			2-	149.0	73.9		2180.0						
					3-	87.03	11.92		13509.31			HEAT	DELTA		
					1-	88.0	12.9		12492.3			FLUX	TCOMP		
					2-	151.0	75.9		2122.6			3336.	63.10		
					3-	124.0	48.9		3294.7						
EH-09-26-78T40- 900A DC- -VHO-		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	DSS						
		69.2	110.53	161.0	92.0	42.5	4.55	92452.	PVAP	TVAP	PWELL	TWELL			
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.		
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE		
90.2	66.78	68.84	67.81	2.06	1-	81.08	52.47	42.72	1762.14	2163.92	31319.07	921.76	47.46		
	65.0	66.0			2-	124.50	56.69		1630.75						
					3-	81.08	13.27		6966.09			HEAT	DELTA		
					1-	124.0	56.2		1645.2			FLUX	TCOMP		
					2-	136.5	68.7		1385.8			1915.	40.34		
					3-	86.0	18.2		5081.4						
EH-09-26-78T40- 915A DC-		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	DSS						
		72.8	113.52	168.5	96.0	42.5	4.55	91584.	PVAP	TVAP	PWELL	TWELL			
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.		
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE		
90.2	67.66	69.70	68.68	2.04	1-	82.08	50.96	44.83	1797.33	2042.84	31695.64	927.13	44.65		
	66.5	66.8			2-	131.68	63.00		1453.82						
					3-	82.08	13.40		6836.87			HEAT	DELTA		
					1-	126.0	57.3		1597.9			FLUX	TCOMP		
					2-	142.0	73.3		1249.2			1897.	42.48		
					3-	89.5	19.8		4621.7						

Table B.2 (continued)

EH-09-26-78T40- 930A DC- 930A		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2C PSIG	WVEL. FT/SEC	HEAT LOAD	DSS						
		72.3	113.10	168.0	96.0	42.5	4.55	89704.	PVAP	TVAP	PWELL	TWELL			
GPH	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.		
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE		
90.2	68.59	70.56	69.57	1.98	1-	84.19	50.35	43.53	1761.82	2037.82	32079.38	932.57	44.51		
	68.0	68.5			2-	130.67	61.10		1451.77						
					3-	84.19	14.61		6069.70			HEAT	DELTA		
					1-	127.0	57.4		1544.7			FLUX	TCOMP		
					2-	141.2	71.6		1238.4			1837.	41.26		
					3-	88.0	18.4		4814.1						

EH-09-26-78T40- 945A DC- 945A		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	DSS						
		75.6	115.78	171.5	97.5	42.5	4.55	89631.	PVAP	TVAP	PWELL	TWELL			
GPH	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.		
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE		
90.2	69.71	71.70	70.71	2.00	1-	85.31	52.32	45.07	1713.21	1988.64	32569.85	939.48	43.37		
	69.0	69.5			2-	133.88	63.18		1418.76						
					3-	85.31	14.61		6136.38			HEAT	DELTA		
					1-	127.0	56.3		1592.2			FLUX	TCOMP		
					2-	144.0	73.3		1222.9			1856.	42.80		
					3-	90.0	19.3		4445.6						

EH-09-26-78T40-1030A DC-D/H- 1030A		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	DSS						
		72.0	112.86	132.5	96.0	42.5	4.55	86436.	PVAP	TVAP	PWELL	TWELL			
GPH	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.		
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE		
90.2	69.77	71.69	70.73	1.93	1-	83.47	18.15	42.12	4762.48	2051.95	32581.05	939.64	44.82		
	69.0	69.2			2-	118.86	48.13		1795.98						
					3-	83.47	12.74		6793.84			HEAT	DELTA		
					1-	109.8	39.1		2212.5			FLUX	TCOMP		
					2-	120.5	49.8		1736.8			1790.	39.93		
					3-	102.0	31.3		2764.4						

EH-09-26-78T40-1045A DC-D/H- 1045A		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	DSS						
		71.0	112.03	118.0	96.0	42.5	4.55	71484.	PVAP	TVAP	PWELL	TWELL			
GPH	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.		
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE		
90.2	69.85	71.44	70.64	1.59	1-	81.91	17.62	41.39	4057.22	1727.05	32542.25	939.09	37.40		
	69.0	69.2			2-	111.21	40.57		1762.17						
					3-	81.91	11.27		6344.97			HEAT	DELTA		
					1-	93.5	22.9		3127.4			FLUX	TCOMP		
					2-	114.0	43.4		1648.7			1480.	39.58		
					3-	101.5	30.9		2316.6						

Table B.2 (continued)

EM-09-26-78T40-1100A		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC-D/H- 1100A		PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL	
		71.5	112.44	106.6	96.6	42.5	4.55	60398.	72.0	118.0	70.5	91.0	
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	69.93	71.28	70.60	1.35	1-	81.54	15.69	41.84	3849.42	1443.63	32525.34	938.86	31.03
	69.5	70.0			2-	92.75	22.15		2726.65				
					3-	81.54	10.94		5521.21			HEAT	DELTA
					1-	89.5	18.9		3196.3			FLUX	TCOMP
					2-	95.5	24.9		2426.0			1251.	40.31
					3-	99.5	28.9		2090.2				
EM-09-26-78T40-1220P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC-D/H- 1220P		PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL	
		105.8	136.94	168.0	121.0	43.0	4.55	197924.	104.5	166.0	104.8	115.0	
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	70.53	74.94	72.74	4.41	1-	92.17	11.50	64.20	17216.61	3082.85	33456.54	951.86	69.17
	71.0	73.0			2-	146.66	73.92		2677.51				
					3-	92.17	19.44		10182.60			HEAT	DELTA
					1-	92.0	19.3		10274.3			FLUX	TCOMP
					2-	151.5	78.8		2512.9			4099.	59.25
					3-	123.0	50.3		3937.7				
EM-09-26-78T40-1230P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC-D/H- 1230P		PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL	
		106.0	137.07	165.0	121.0	43.0	4.55	196464.	105.5	164.0	105.0	115.0	
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	70.59	74.96	72.77	4.38	1-	89.79	12.76	64.30	15393.17	3055.60	33473.36	952.09	68.51
	71.0	72.5			2-	145.08	72.30		2717.18				
					3-	89.79	17.02		11545.18			HEAT	DELTA
					1-	92.0	19.2		10218.7			FLUX	TCOMP
					2-	149.5	76.7		2560.6			4068.	59.38
					3-	122.5	49.7		3950.9				
EM-09-26-78T40-1240P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC-D/H- 1240P		PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL	
		104.5	136.10	164.5	121.0	43.0	4.55	192538.	105.0	166.0	104.0	115.0	
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	70.62	74.91	72.76	4.29	1-	88.04	13.11	63.34	14688.35	3039.78	33468.02	952.02	68.13
	71.0	72.8			2-	144.65	71.89		2678.26				
					3-	88.04	15.27		12605.75			HEAT	DELTA
					1-	92.0	19.2		10008.3			FLUX	TCOMP
					2-	150.0	77.2		2492.8			3987.	58.53
					3-	120.5	47.7		4033.2				

Table B.2 (continued)

EM-09-26-78T40- 100P DC-		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	-----DSS-----				
		106.5	137.38	167.0	122.0	43.0	4.55	199461.	PVAP	TVAP	PWELL	TWELL	
GPM H2O	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	NEAS LOC.	SHELL TEMP	TSHL- TAVG	TSAT- TAVG	OVERALL UA	SAT. UA	REYNOLDS H2O	HT. COEFF. H2O	HT. SAT. COMPOSITE
90.2	70.72	75.16	72.94	4.44	1-	89.71	11.32	64.43	17623.20	3095.62	33546.91	953.11	69.48
	70.8	73.0			2-	147.10	74.16		2689.64				
					3-	89.71	16.77		11893.65			HEAT	DELTA
					1-	91.5	18.6		10747.8			FLUX	TCOMP
					2-	151.4	78.5		2542.3			4130.	59.45
					3-	122.5	49.6		4024.8				

EM-09-26-78T40- 120P DC-		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	-----DSS-----				
		106.4	137.31	162.5	121.0	43.2	4.55	193249.	PVAP	TVAP	PWELL	TWELL	
GPM H2O	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	NEAS LOC.	SHELL TEMP	TSHL- TAVG	TSAT- TAVG	OVERALL UA	SAT. UA	REYNOLDS H2O	HT. COEFF. H2O	HT. SAT. COMPOSITE
90.2	71.12	75.42	73.27	4.31	1-	86.94	12.65	64.04	15282.56	3017.45	33690.79	955.11	67.57
	70.0	72.5			2-	143.71	70.44		2743.58				
					3-	86.94	13.67		14135.49			HEAT	DELTA
					1-	91.5	18.2		10599.9			FLUX	TCOMP
					2-	149.0	75.7		2551.8			4002.	59.23
					3-	123.5	50.2		3847.2				

EM-09-26-78T40- 135P DC-		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	-----DSS-----				
		107.0	137.70	159.5	121.0	43.2	4.55	193998.	PVAP	TVAP	PWELL	TWELL	
GPM H2O	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	NEAS LOC.	SHELL TEMP	TSHL- TAVG	TSAT- TAVG	OVERALL UA	SAT. UA	REYNOLDS H2O	HT. COEFF. H2O	HT. SAT. COMPOSITE
90.2	71.40	75.73	73.56	4.32	1-	86.10	12.49	64.13	15526.35	3024.87	33821.32	956.91	67.74
	70.8	72.5			2-	142.52	68.96		2813.34				
					3-	86.10	12.54		15471.39			HEAT	DELTA
					1-	91.0	17.4		11126.9			FLUX	TCOMP
					2-	147.5	73.9		2623.9			4017.	59.31
					3-	123.0	49.4		3924.3				

EM-09-26-78T40- 200P DC-		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	-----DSS-----				
		95.8	130.45	172.0	112.0	43.2	4.55	145494.	PVAP	TVAP	PWELL	TWELL	
GPM H2O	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	NEAS LOC.	SHELL TEMP	TSHL- TAVG	TSAT- TAVG	OVERALL UA	SAT. UA	REYNOLDS H2O	HT. COEFF. H2O	HT. SAT. COMPOSITE
90.2	71.62	74.86	73.24	3.24	1-	85.80	10.75	57.21	13529.99	2543.09	33678.95	954.94	56.23
	71.0	71.5			2-	145.19	71.94		2022.31				
					3-	85.80	12.56		11585.49			HEAT	DELTA
					1-	89.0	15.8		5232.9			FLUX	TCOMP
					2-	151.0	77.8		1871.1			3013.	53.58
					3-	112.0	38.8		3753.9				

Table B.2 (continued)

EH-09-26-78T40- 215P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	DSS				
DC- 215P		PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL	
		95.2	130.06	168.5	112.0	44.5	4.55	145494.	95.0	170.0	94.5	103.0	
GPM	INLET	OUTLET	AVG	TEMP	NEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	71.80	75.04	73.42	3.24	1-	86.95	11.42	56.64	12743.60	2568.80	33757.26	956.03	56.83
	71.4	72.0			2-	145.08	71.66		2030.37				
					3-	86.95	13.54		10749.31			HEAT	DELTA
					1-	89.0	15.6		9334.3			FLUX	TCOMP
					2-	149.0	75.6		1925.0			3013.	53.02
					3-	111.5	38.1		3820.7				
EH-09-26-78T40- 230P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	DSS				
DC- 230P		PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL	
		95.5	130.26	167.4	112.5	44.2	4.55	145474.	96.0	168.0	94.5	103.0	
GPM	INLET	OUTLET	AVG	TEMP	NEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	71.86	75.10	73.48	3.24	1-	86.47	11.35	56.79	12821.08	2561.81	33782.21	956.37	56.66
	71.8	72.0			2-	143.60	70.13		2074.49				
					3-	86.47	12.99		11197.00			HEAT	DELTA
					1-	99.5	26.0		5590.0			FLUX	TCOMP
					2-	148.5	75.0		1939.0			3013.	53.16
					3-	111.0	37.5		3876.8				
EH-09-26-78T40- 245P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	DSS				
DC- C/V- 245P		PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL	
		83.8	122.08	161.0	104.5	43.5	4.55	146874.	83.0	164.0	83.0	101.0	
GPM	INLET	OUTLET	AVG	TEMP	NEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	72.06	75.33	73.70	3.27	1-	91.82	50.25	48.38	2922.94	3035.67	33878.79	957.70	67.99
	73.0	73.2			2-	134.44	60.74		2418.00				
					3-	91.82	18.13		8102.52			HEAT	DELTA
					1-	127.0	53.3		2755.4			FLUX	TCOMP
					2-	141.0	67.3		2182.2			3042.	44.73
					3-	102.5	28.8		5099.0				
EH-09-26-78T40- 250P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	DSS				
DC- C/V- 250P		PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL	
		77.0	116.88	155.5	103.0	43.2	4.55	146500.	76.5	152.0	76.0	100.0	
GPM	INLET	OUTLET	AVG	TEMP	NEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	72.07	75.33	73.70	3.26	1-	90.67	44.46	43.18	3295.25	3392.60	33880.61	957.73	76.72
	73.0	73.2			2-	130.64	56.94		2573.07				
					3-	90.67	16.97		8631.01			HEAT	DELTA
					1-	121.0	47.3		3097.2			FLUX	TCOMP
					2-	136.0	62.3		2351.5			3034.	39.54
					3-	102.0	28.3		5176.6				

Table B.2 (continued)

EH-09-26-78T40- 305P		PSHELL		SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----			
DC-	C/V-	305P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			74.5	114.89	150.0	101.8	43.2	4.55	144566.	75.0	149.0	73.5	100.0
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	72.01	75.23	73.62	3.22	1-	96.33	48.53	41.27	2978.70	3502.56	33845.70	957.25	79.45
	72.0	72.5			2-	127.15	53.53		2700.57				
					3-	96.33	22.71		6365.30			HEAT	DELTA
					1-	119.0	45.4		3185.7			FLUX	TCOMP
					2-	131.0	57.4		2519.5			2994.	37.68
					3-	100.5	26.9		5378.3				
EH-09-26-78T40- 330P		PSHELL		SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----			
DC-		330P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			74.3	114.73	138.5	99.5	43.1	4.55	122592.	74.0	140.0	74.0	99.0
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	72.01	74.74	73.38	2.73	1-	92.54	15.26	41.35	8035.07	2964.45	33737.85	955.76	66.28
	72.0	72.3			2-	121.76	48.38		2533.85				
					3-	92.54	19.17		6395.44			HEAT	DELTA
					1-	102.0	28.6		4282.8			FLUX	TCOMP
					2-	125.5	52.1		2351.9			2539.	38.30
					3-	98.7	25.3		4840.9				
EH-09-26-78T40- 340P		PSHELL		SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----			
DC-		340P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			75.5	115.70	138.3	101.0	43.0	4.55	120245.	76.0	139.0	75.0	98.5
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	72.39	75.07	73.73	2.68	1-	89.84	12.21	41.96	9849.34	2865.51	33896.06	957.94	63.89
	72.5	73.0			2-	123.36	49.63		2422.94				
					3-	89.84	16.10		7466.49			HEAT	DELTA
					1-	96.5	22.8		5281.9			FLUX	TCOMP
					2-	125.0	51.3		2345.5			2490.	38.98
					3-	99.0	25.3		4759.2				
EH-09-26-78T40- 350P		PSHELL		SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----			
DC-		350P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			76.0	116.10	137.0	102.0	43.0	4.55	120206.	76.0	136.0	75.5	98.0
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	72.49	75.16	73.82	2.68	1-	87.33	11.66	42.27	10313.48	2843.67	33935.83	958.49	63.36
	72.8	73.0			2-	122.45	48.63		2471.94				
					3-	87.33	13.50		8902.37			HEAT	DELTA
					1-	94.0	20.2		5958.0			FLUX	TCOMP
					2-	125.0	51.2		2348.9			2489.	39.29
					3-	101.0	27.2		4423.3				

Table B.2 (continued)

EM-09-26-78T40- 400P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	DSS				
DC-D/H 400P		PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL	
		77.0	116.88	133.0	102.5	42.8	4.55	119673.	77.0	133.0	76.5	99.0	
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSRL-	TSAT-	CVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	72.45	75.12	73.79	2.67	1-	86.23	11.58	43.10	10335.45	2776.90	33918.62	958.25	61.77
	72.0	72.8			2-	121.50	47.71		2508.36				
					3-	86.23	12.45		5613.06			HEAT	DELTA
					1-	91.0	17.2		6951.9			FLUX	TCOMP
					2-	122.6	48.8		2451.6			2478.	40.12
					3-	102.8	29.0		4124.6				
EM-09-26-78T40- 415P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	DSS				
DC-D/H-VHO- 415P		PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL	
		77.6	117.35	134.5	103.0	43.0	4.55	119140.	78.0	135.0	77.0	99.0	
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSRL-	TSAT-	CVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	72.58	75.23	73.90	2.65	1-	85.14	10.13	43.45	11757.20	2741.97	33970.67	958.97	60.93
	72.5	73.0			2-	122.02	48.12		2476.02				
					3-	85.14	11.24		10600.97			HEAT	DELTA
					1-	88.8	14.9		7997.9			FLUX	TCOMP
					2-	124.0	50.1		2378.2			2467.	40.49
					3-	105.0	31.1		3831.3				

Table B.3. The ORNL 40-tube condenser performance data for Group IV tests (direct-contact evaporator mode with Barber-Nichols brine preflash unit)

EH-11-03-78T40- 645P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	DSS				
DC-	-VHO-	645P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			82.5	121.11	128.0	116.0	84.0	0.0	0.	82.0	177.0	81.0	95.0
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
0.0	66.23	70.64	68.44	4.41	1-	116.29	47.93	52.67	0.0	0.0	0.0	0.0	0.0
	67.0	68.0			2-	122.69	54.25		0.0				
					3-	116.29	47.85		0.0			HEAT	DELTA
					1-	116.0	47.6		0.0			FLUX	TCOMP
					2-	124.0	55.6		0.0			0.	0.0
					3-	119.0	50.6		0.0				
EH-11-03-78T40- 700P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	DSS				
DC-	-VHO-	700P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			82.2	120.89	178.0	113.5	82.0	0.50	43429.	80.0	190.0	79.0	98.0
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
10.0	62.66	71.40	67.03	8.73	1-	117.83	75.68	53.86	573.83	806.39	3432.93	157.75	19.01
	64.0	69.0			2-	150.09	83.06		522.86				
					3-	117.83	50.79		854.98			HEAT	DELTA
					1-	144.5	77.5		560.6			FLUX	TCOMP
					2-	154.0	87.0		499.4			899.	47.30
					3-	118.0	51.0		852.1				
EH-11-03-78T40- 725P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	DSS				
DC-	-VHO-	725P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			79.5	118.84	198.0	110.0	73.0	3.42	223836.	79.5	199.0	79.0	99.0
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
67.9	61.82	68.45	65.13	6.62	1-	127.18	80.36	53.70	2785.42	4168.06	22720.99	721.38	100.08
	64.0	67.5			2-	144.65	79.52		2814.90				
					3-	127.18	62.05		3607.27			HEAT	DELTA
					1-	148.5	83.4		2685.0			FLUX	TCOMP
					2-	156.0	90.9		2463.3			4635.	46.32
					3-	115.5	50.4		4444.1				
EH-11-03-78T40- 740P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	DSS				
DC-	-VHO-	740P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			76.2	116.26	198.0	104.0	69.0	3.97	258916.	76.0	199.0	75.0	101.0
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
78.7	61.71	68.32	65.02	6.61	1-	131.55	79.35	51.24	3262.81	5053.34	26300.89	811.37	122.86
	63.5	72.0			2-	125.24	60.22		4299.70				
					3-	131.55	66.53		3891.49			HEAT	DELTA
					1-	147.0	82.0		3158.2			FLUX	TCOMP
					2-	154.5	89.5		2893.5			5362.	43.54
					3-	115.5	50.5		5129.0				

Table B.3 (continued)

EH-11-03-78T40- 800P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC-	-VHO-	800P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			70.0	111.19	196.0	101.5	69.0	4.55	270374.	71.5	194.0	68.0	97.0
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	61.02	67.04	64.03	6.02	1-	122.25	76.15	47.16	3550.70	5733.14	29721.13	898.66	139.98
	63.0	66.0			2-	110.77	46.74		5785.13				
					3-	122.25	58.22		4644.02			HEAT	DELTA
					1-	143.5	79.5		3402.3			FLUX	TCOMP
					2-	151.5	87.5		3091.1			5599.	40.00
					3-	106.5	42.5		6366.5				
EH-11-03-78T40- 835P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC-	-VHO-	835P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			70.5	111.62	191.0	104.0	69.0	4.55	26782.	72.5	189.0	69.0	97.0
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	65.05	71.06	68.06	6.01	1-	127.63	72.22	43.56	3735.70	6193.66	31427.00	923.31	152.63
	66.0	69.0			2-	117.28	49.22		5480.62				
					3-	127.63	59.57		4528.70			HEAT	DELTA
					1-	142.5	74.4		3624.1			FLUX	TCOMP
					2-	149.5	81.4		3312.6			5587.	36.60
					3-	109.5	41.4		6509.9				
EH-11-03-78T40- 900P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC-	-VHO-	900P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			71.0	112.03	194.5	103.0	62.5	4.78	264805.	72.0	194.0	70.0	98.0
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
94.7	67.61	73.22	70.41	5.62	1-	128.88	69.81	41.62	3793.01	6362.36	34081.80	975.41	155.97
	69.0	71.0			2-	112.32	41.90		6319.34				
					3-	128.88	58.46		4529.48			HEAT	DELTA
					1-	142.0	71.6		3699.1			FLUX	TCOMP
					2-	151.0	80.6		3280.0			5484.	35.16
					3-	108.5	38.1		6952.7				
EH-11-03-78T40- 925P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC-	-VHO-	925P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			70.2	111.37	195.0	101.0	59.5	5.12	264767.	71.5	196.0	68.5	97.0
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
101.5	70.08	75.32	72.70	5.24	1-	125.84	67.72	38.67	3909.61	6847.34	37634.18	1045.97	167.97
	71.5	73.0			2-	113.76	41.06		6448.78				
					3-	125.84	53.14		4902.51			HEAT	DELTA
					1-	141.0	68.3		3876.5			FLUX	TCOMP
					2-	151.0	78.3		3381.4			5483.	32.64
					3-	107.0	34.3		7719.0				

Table B.3 (continued)

EM-11-03-78T40- 940P			PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	DSS			
DC-	-VHO-	940P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			70.0	111.19	186.0	101.0	59.5	5.12	257264.	71.5	195.0	68.0	97.0
GPM	INLET	OUTLET	AVG	TEMP	NEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
101.5	70.55	75.65	73.10	5.09	1-	120.59	63.98	38.09	4020.82	6754.01	37832.82	1048.66	165.19
	71.5	73.5			2-	115.84	42.74		6018.76				
					3-	120.59	47.49		5417.40			HEAT	DELTA
					1-	137.5	64.4		3994.8			FLUX	TCOMP
					2-	145.5	72.4		3553.4			5327.	32.25
					3-	106.0	32.9		7819.8				
EM-11-03-78T40-1000P			PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	DSS			
DC-	-VHO-	1000P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			71.0	112.03	189.0	102.5	59.5	5.12	258485.	71.5	187.0	69.0	97.5
GPM	INLET	OUTLET	AVG	TEMP	NEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
101.5	71.97	77.09	74.53	5.12	1-	113.60	64.36	37.51	4016.20	6891.88	38541.81	1058.21	168.90
	73.5	75.5			2-	114.03	39.50		6543.15				
					3-	113.60	39.07		6615.41			HEAT	DELTA
					1-	140.0	65.5		3948.0			FLUX	TCOMP
					2-	142.5	68.0		3802.8			5353.	31.69
					3-	109.0	38.5		7498.4				
EM-11-03-78T40-1020P			PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	DSS			
DC-	-VHO-	1020P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			73.2	113.85	191.0	104.5	60.0	5.12	260927.	75.0	191.0	72.5	100.0
GPM	INLET	OUTLET	AVG	TEMP	NEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
101.5	73.46	78.63	76.05	5.17	1-	117.89	63.94	37.80	4080.75	6902.65	39300.67	1068.35	168.92
	75.0	77.0			2-	116.05	40.00		6522.75				
					3-	117.89	41.84		6236.11			HEAT	DELTA
					1-	142.0	66.0		3956.1			FLUX	TCOMP
					2-	150.0	74.0		3528.2			5403.	31.99
					3-	111.0	35.0		7464.6				
EM-11-03-78T40-1050P			PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	DSS			
DC-	-VHO-	1050P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			75.0	115.30	190.0	105.5	60.0	5.12	258929.	76.0	191.0	74.0	100.0
GPM	INLET	OUTLET	AVG	TEMP	NEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
101.5	74.24	79.36	76.80	5.13	1-	118.37	63.52	38.50	4076.14	6726.14	39681.21	1073.40	163.70
	76.5	78.0			2-	117.94	41.14		6293.66				
					3-	118.37	41.57		6228.79			HEAT	DELTA
					1-	141.0	64.2		4033.3			FLUX	TCOMP
					2-	150.0	73.2		3537.4			5362.	32.75
					3-	112.0	35.2		7356.3				

Table B.3 (continued)

EM-11-03-78T40-1120P										DSS			
DC- -VHO-		1120P	PSHELL	SAT.	TVAP	COND	PH20	WVEL.	HEAT	PVAP	TVAP	PWELL	TWELL
			PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	79.0	196.0	76.0	103.0
78.0	117.67	196.0	106.5	64.5	4.55	263095.							
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	75.59	81.45	78.52	5.86	1-	134.30	65.33	39.15	4027.23	6719.89	36030.90	987.00	166.07
	77.5	80.0			2-	120.24	41.72		6306.29				
					3-	134.30	55.79		4716.16			HEAT	DELTA
					1-	145.5	67.0		3927.9			FLUX	TCOMP
					2-	154.0	75.5		3485.6			5448.	32.81
					3-	114.0	35.5		7415.0				
EM-11-03-78T40-1150P										DSS			
DC- -VHO-		1150P	PSHELL	SAT.	TVAP	COND	PH20	WVEL.	HEAT	PVAP	TVAP	PWELL	TWELL
78.5	118.06	197.0	108.0	64.5	4.55	267751.				79.0	197.5	77.0	103.0
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	76.18	82.15	79.16	5.97	1-	133.37	65.69	38.89	4076.22	6883.97	36322.31	990.91	170.80
	78.0	80.5			2-	124.53	45.37		5901.60				
					3-	133.37	54.21		4939.53			HEAT	DELTA
					1-	146.5	67.3		3976.3			FLUX	TCOMP
					2-	155.0	75.8		3530.6			5545.	32.46
					3-	114.5	35.3		7577.2				
EM-11-04-78T40-1220A										DSS			
DC- -VHO-		1220A	PSHELL	SAT.	TVAP	COND	PH20	WVEL.	HEAT	PVAP	TVAP	PWELL	TWELL
76.4	116.41	182.0	105.5	64.5	4.55	254278.				77.0	178.0	75.0	103.0
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	76.22	81.88	79.05	5.66	1-	121.95	59.60	37.36	4266.15	6805.92	36270.70	990.22	168.51
	78.0	79.5			2-	118.86	39.81		6387.32				
					3-	121.95	42.90		5926.68			HEAT	DELTA
					1-	140.0	61.0		4171.9			FLUX	TCOMP
					2-	146.0	67.0		3798.0			5266.	31.25
					3-	112.0	33.0		7717.0				
EM-11-04-78T40-1245A										DSS			
DC- -VHO-		1245A	PSHELL	SAT.	TVAP	COND	PH20	WVEL.	HEAT	PVAP	TVAP	PWELL	TWELL
78.0	117.67	182.0	105.5	64.5	4.55	248381.				79.0	178.0	77.0	102.0
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	76.75	82.28	79.51	5.53	1-	128.88	59.00	38.16	4209.80	6509.25	36480.07	993.02	159.71
	77.5	79.5			2-	119.48	39.97		6214.38				
					3-	128.88	49.36		5031.68			HEAT	DELTA
					1-	139.0	59.5		4175.3			FLUX	TCOMP
					2-	146.0	66.5		3735.7			5144.	32.20
					3-	112.0	32.5		7645.4				

Table B.3 (continued)

EN-11-04-78T40- 105A		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	DSS				
DC-	-VHO-	105A	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			77.4	117.20	190.0	106.5	64.5	4.55	257769.	78.0	192.0	76.0	104.0
GPM	INLET	OUTLET	AVG	TEMP	HEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	76.91	82.65	79.78	5.74	1-	124.32	61.92	37.41	4162.87	6889.85	36602.30	994.65	170.85
	78.5	83.0			2-	118.49	38.71		6659.20				
					3-	124.32	44.54		5787.44			HEAT	DELTA
					1-	142.5	62.7		4110.0			FLUX	TCOMP
					2-	150.0	70.2		3671.0			5338.	31.24
					3-	113.0	33.2		7760.0				
EN-11-04-78T40- 125A		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	DSS				
DC-	-VHO-	125A	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			77.0	116.88	190.5	107.0	64.5	4.55	258302.	78.0	191.0	76.0	104.0
GPM	INLET	OUTLET	AVG	TEMP	HEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	76.47	82.23	79.35	5.75	1-	125.09	62.45	37.53	4135.88	6882.09	36406.12	992.03	170.70
	78.0	80.0			2-	119.36	40.01		6456.40				
					3-	125.09	45.74		5646.88			HEAT	DELTA
					1-	142.5	63.2		4090.2			FLUX	TCOMP
					2-	150.5	71.2		3630.3			5349.	31.33
					3-	113.0	33.7		7675.9				
EN-11-04-78T40- 145A		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	DSS				
DC-	-VHO-	145A	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			77.0	116.88	193.0	107.0	64.0	4.55	259111.	77.5	192.0	76.0	104.0
GPM	INLET	OUTLET	AVG	TEMP	HEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	76.48	82.25	79.37	5.77	1-	120.46	62.89	37.52	4120.12	6906.83	36413.96	992.14	171.44
	78.5	81.0			2-	119.89	40.52		6394.13				
					3-	120.46	41.10		6305.17			HEAT	DELTA
					1-	143.5	64.1		4040.2			FLUX	TCOMP
					2-	152.0	72.6		3567.4			5366.	31.30
					3-	114.0	34.6		7491.5				
EN-11-04-78T40- 205A		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	DSS				
DC-	-VHO-	205A	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			76.8	116.73	191.0	107.3	64.5	4.55	255541.	78.0	191.0	77.0	103.0
GPM	INLET	OUTLET	AVG	TEMP	HEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	76.60	82.29	79.45	5.69	1-	122.48	62.11	37.28	4114.45	6854.53	36449.95	992.62	169.87
	79.5	84.5			2-	119.11	39.66		6443.00				
					3-	122.48	43.04		5937.43			HEAT	DELTA
					1-	143.5	64.1		3989.4			FLUX	TCOMP
					2-	151.0	71.6		3571.3			5292.	31.15
					3-	114.0	34.6		7395.3				

Table B.3 (continued)

EM-11-04-78T40- 225A		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC-	-VHO-	225A	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			77.2	117.04	194.0	108.0	64.5	4.55	259288.	77.5	193.0	76.0	104.0
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	76.66	82.44	79.55	5.78	1-	123.94	63.21	37.49	4101.82	6915.91	36497.61	993.25	171.67
	79.2	83.5			2-	119.58	40.02		6478.26				
					3-	123.94	44.39		5841.10			HEAT	DELTA
					1-	145.0	65.4		3961.7			FLUX	TCOMP
					2-	153.0	73.4		3530.2			5369.	31.28
					3-	114.0	34.4		7526.8				
EM-11-04-78T40- 245A		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC-	-VHO-	245A	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			77.5	117.28	194.0	107.0	64.0	4.55	256230.	78.0	193.0	76.5	104.0
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	76.72	82.43	79.57	5.71	1-	120.65	63.09	37.71	4061.37	6795.39	36507.09	993.38	158.09
	79.0	85.5			2-	119.11	39.54		6481.04				
					3-	120.65	41.08		6237.14			HEAT	DELTA
					1-	144.2	64.6		3964.7			FLUX	TCOMP
					2-	153.0	73.4		3499.5			5306.	31.57
					3-	114.0	34.4		7442.5				
EM-11-04-78T40- 305A		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC-	-VHO-	305A	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			77.4	117.20	190.0	106.5	64.0	4.55	261656.	77.5	195.0	76.0	104.0
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	76.34	82.17	79.26	5.83	1-	119.61	64.17	37.94	4077.31	6897.19	36365.15	991.48	171.17
	78.0	84.5			2-	121.99	42.73		6123.59				
					3-	119.61	40.35		6484.73			HEAT	DELTA
					1-	145.5	66.2		3950.0			FLUX	TCOMP
					2-	153.0	73.7		3548.3			5418.	31.65
					3-	113.2	33.9		7709.0				
EM-11-04-78T40- 325A		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC-	-VHO-	325A	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			78.0	117.67	199.0	107.0	64.5	4.55	263155.	78.0	200.0	76.0	104.0
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	76.22	82.08	79.15	5.86	1-	113.99	65.97	38.52	3989.14	6831.33	36315.47	990.82	169.24
	78.0	84.0			2-	121.99	42.84		6142.88				
					3-	113.99	34.84		7553.70			HEAT	DELTA
					1-	146.0	66.9		3936.4			FLUX	TCOMP
					2-	155.0	75.9		3469.3			5449.	32.20
					3-	113.5	34.4		7660.7				

Table B.3 (continued)

EM-11-04-78T40- 345A		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC-	-VHO-	345A	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			76.5	116.49	193.0	105.0	64.5	4.55	255462.	77.0	193.0	75.0	103.0
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	76.54	82.23	79.38	5.69	1-	124.11	62.62	37.11	4079.32	6883.27	36420.49	992.22	170.73
	78.5	84.0			2-	122.15	42.77		5972.55				
					3-	124.11	44.73		5710.75			HEAT	DELTA
					1-	143.0	63.6		4015.5			FLUX	TCOMP
					2-	151.5	72.1		3542.2			5290.	30.99
					3-	112.5	33.1		7713.4				
EM-11-04-78T40- 405A		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC-	-VHO-	405A	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			75.4	115.62	194.0	107.0	64.5	4.55	259545.	76.0	194.0	75.0	103.0
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	76.42	82.20	79.31	5.78	1-	126.60	63.35	36.31	4096.75	7147.70	36387.53	991.78	178.66
	78.0	83.2			2-	117.88	38.57		6728.36				
					3-	126.60	47.29		5488.41			HEAT	DELTA
					1-	144.0	64.7		4012.0			FLUX	TCOMP
					2-	153.0	73.7		3522.0			5375.	30.08
					3-	112.0	32.7		7239.1				
EM-11-04-78T40- 425A		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC-	-VHO-	425A	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			76.0	116.10	193.0	107.2	64.5	4.55	259308.	76.5	192.5	75.0	103.0
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	76.78	82.56	79.67	5.78	1-	122.35	62.43	36.42	4153.35	7119.01	36551.87	993.98	177.72
	78.0	84.0			2-	121.99	42.32		6127.80				
					3-	122.35	42.68		6075.62			HEAT	DELTA
					1-	144.0	64.3		4031.0			FLUX	TCOMP
					2-	152.0	72.3		3585.1			5370.	30.22
					3-	107.0	27.3		9438.4				
EM-11-04-78T40- 445A		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC-	-VHO-	445A	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			77.4	117.20	199.0	109.0	64.5	4.55	263076.	78.0	198.0	76.0	104.0
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	76.82	82.68	79.75	5.86	1-	125.87	64.62	37.45	4079.96	7025.62	36587.75	994.46	174.90
	78.5	85.2			2-	124.36	44.61		5897.30				
					3-	125.87	46.12		5703.63			HEAT	DELTA
					1-	147.0	67.3		3911.9			FLUX	TCOMP
					2-	156.2	76.5		3441.1			5448.	31.15
					3-	113.5	33.8		7794.8				

Table B.3 (continued)

EM-11-04-78T40- 505A		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC-	-VHO-	505A	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			78.0	117.67	199.0	109.0	64.5	4.55	262247.	78.0	198.0	77.0	105.0
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	77.36	83.21	80.29	5.84	1-	132.87	64.62	37.38	4058.46	7014.88	36831.12	990.70	174.71
	79.0	85.5			2-	125.41	45.13		5811.29				
					3-	132.87	52.58		4987.47			HEAT	DELTA
					1-	147.0	66.7		3930.9			FLUX	TCOMP
					2-	156.0	75.7		3463.7			5431.	31.98
					3-	109.0	28.7		9133.1				
EM-11-04-78T40- 525A		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC-	-VHO-	525A	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			77.2	117.04	200.0	108.5	64.5	4.55	264653.	77.0	200.0	76.0	104.0
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	77.04	82.94	79.99	5.90	1-	124.39	65.02	37.05	4070.29	7142.32	36695.93	995.90	178.35
	79.0	85.0			2-	123.50	43.51		6082.58				
					3-	124.39	44.40		5960.32			HEAT	DELTA
					1-	146.5	66.5		3979.1			FLUX	TCOMP
					2-	156.5	76.5		3459.0			5481.	30.73
					3-	114.0	34.0		7781.3				
EM-11-04-78T40- 545A		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC-	-VHO-	545A	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			77.0	116.88	199.0	108.0	64.5	4.55	265482.	77.0	199.0	75.0	104.0
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	76.87	82.79	79.83	5.91	1-	123.56	65.07	37.05	4079.81	7165.42	36624.53	994.95	179.08
	78.2	79.5			2-	122.45	42.62		6228.84				
					3-	123.56	43.73		6070.54			HEAT	DELTA
					1-	147.0	67.2		3952.5			FLUX	TCOMP
					2-	156.0	76.2		3485.4			5498.	30.70
					3-	113.0	33.2		8004.0				
EM-11-04-78T40- 605A		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC-	-VHO-	605A	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			76.6	116.57	188.5	107.0	64.5	4.55	267395.	77.0	199.0	77.0	104.0
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	76.76	82.72	79.74	5.96	1-	122.32	65.43	36.83	4086.89	7260.27	36584.46	994.41	181.97
	77.5	83.5			2-	123.16	43.42		6158.94				
					3-	122.32	42.58		6280.55			HEAT	DELTA
					1-	147.0	67.3		3975.7			FLUX	TCOMP
					2-	155.5	75.8		3529.6			5537.	30.43
					3-	112.0	32.3		8289.4				

Table B.3 (continued)

EM-11-04-78T40- 625A		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----					
DC-	-VHO-	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL		
		625A	75.4	115.62	189.5	105.0	64.5	4.55	258480.	76.0	192.0	74.0	104.0	
GPM	INLET	OUTLET	AVG	TEMP	NEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.	
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE	
90.2	76.80	82.56	79.68	5.76	1-	118.99	61.92	35.94	4174.19	7192.09	36556.14	994.04	179.92	
	76.5	83.0			2-	120.52	40.84		6328.38					
					3-	118.99	39.31		6576.16			HEAT	DELTA	
					1-	141.5	61.8		4181.2			FLUX	TCOMP	
					2-	150.0	70.3		3675.8			5353.	29.75	
					3-	111.0	31.3		8252.9					
EM-11-04-78T40- 710A		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----					
DC-	-VHO-	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL		
		710A	74.0	114.49	196.0	100.0	64.5	4.55	270157.	74.0	199.0	72.5	103.0	
GPM	INLET	OUTLET	AVG	TEMP	NEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.	
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE	
90.2	71.52	77.53	74.53	6.02	1-	121.59	67.53	39.96	4000.61	6760.25	34245.73	962.76	168.09	
	71.0	77.0			2-	114.39	39.87		6776.06					
					3-	121.59	47.07		5739.82			HEAT	DELTA	
					1-	142.0	67.5		4003.8			FLUX	TCOMP	
					2-	151.0	76.5		3532.6			5594.	33.28	
					3-	108.0	33.5		8070.5					
EM-11-04-78T40- 740A		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----					
DC-	-VHO-	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL		
		740A	65.0	106.93	201.0	97.0	64.8	4.55	281164.	68.5	202.0	65.0	97.0	
GPM	INLET	OUTLET	AVG	TEMP	NEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.	
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE	
90.2	66.39	72.65	69.52	6.26	1-	121.04	71.74	37.41	3919.33	7516.14	32055.01	932.23	192.61	
	65.5	72.0			2-	108.01	38.50		7303.61					
					3-	121.04	51.52		5457.21			HEAT	DELTA	
					1-	144.0	74.5		3774.9			FLUX	TCOMP	
					2-	152.0	82.5		3408.8			5822.	30.23	
					3-	103.0	33.5		8397.4					
EM-11-04-78T40- 800A		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----					
DC-	-VHO-	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL		
		800A	66.4	108.14	201.0	97.0	65.0	4.55	290809.	68.0	203.0	66.0	97.0	
GPM	INLET	OUTLET	AVG	TEMP	NEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.	
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE	
90.2	64.57	71.04	67.80	6.48	1-	113.06	73.60	40.33	3951.22	7210.15	31318.47	921.76	183.47	
	64.0	70.0			2-	107.41	39.61		7342.32					
					3-	113.06	45.25		6426.62			HEAT	DELTA	
					1-	144.0	76.2		3816.6			FLUX	TCOMP	
					2-	151.5	83.7		3474.6			6022.	32.82	
					3-	102.5	34.7		8381.8					

Table B.3 (continued)

-----DSS-----													
EM-11-04-78T40- 930A			PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT				
DC-	-VHO-	930A	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			65.5	107.36	201.0	97.5	66.0	4.55	282386.	67.0	200.0	64.0	96.0
-----DSS-----													
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	63.98	70.27	67.13	6.29	1-	113.79	72.86	40.23	3875.88	7019.19	31029.75	917.62	177.71
	63.0	69.0			2-	106.23	39.10		7221.77				
					3-	113.79	46.66		6051.39			HEAT	DELTA
					1-	143.0	75.9		3721.9			FLUX	TCOMP
					2-	151.2	84.1		3358.9			5848.	32.91
					3-	102.0	34.9		8097.9				
-----DSS-----													
EM-11-04-78T40- 950A			PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT				
DC-	-VHO-	950A	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			65.6	107.45	200.0	97.0	66.0	4.55	283748.	68.0	200.0	64.0	96.0
-----DSS-----													
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	63.92	70.24	67.08	6.32	1-	112.04	72.76	40.36	3899.94	7029.67	31010.71	917.35	178.05
	63.0	70.0			2-	105.88	38.80		7313.51				
					3-	112.04	44.95		6312.13			HEAT	DELTA
					1-	142.5	75.4		3762.4			FLUX	TCOMP
					2-	151.0	83.9		3381.3			5876.	33.90
					3-	102.0	34.9		8126.6				
-----DSS-----													
EM-11-04-78T40-1010A			PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT				
DC-	-VHO-	1010A	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			65.4	107.27	201.0	96.5	66.0	4.55	284872.	68.0	202.0	63.0	96.0
-----DSS-----													
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	64.12	70.46	67.29	6.35	1-	108.35	72.36	39.98	3936.88	7125.08	31098.34	918.60	180.96
	64.0	70.0			2-	104.97	37.68		7560.92				
					3-	108.35	41.06		6937.61			HEAT	DELTA
					1-	143.0	75.7		3762.6			FLUX	TCOMP
					2-	152.0	84.7		3362.9			5899.	32.60
					3-	101.5	34.2		8327.0				
-----DSS-----													
EM-11-04-78T40-1040A			PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT				
DC-	-VHO-	1040A	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			64.0	106.05	197.0	95.2	66.2	4.55	280769.	65.0	198.0	62.0	95.0
-----DSS-----													
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	64.32	70.57	67.44	6.26	1-	113.88	70.23	38.60	3997.63	7273.09	31164.37	919.55	185.54
	63.5	70.0			2-	102.33	34.88		8048.70				
					3-	113.88	46.43		6046.87			HEAT	DELTA
					1-	141.0	73.6		3817.1			FLUX	TCOMP
					2-	149.0	81.6		3442.7			5814.	31.34
					3-	101.0	33.6		8367.2				

Table B.3 (continued)

EN-11-04-78T40-1055A										DSS			
DC- -VHO- 1055A		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT		PVAP	TVAP	PWELL	TWELL
		PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD		66.0	196.0	62.0	96.0
		64.2	106.22	195.0	96.5	66.5	4.55	276252.					
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	64.54	70.69	67.61	6.15	1-	114.07	69.88	38.61	3953.25	7155.38	31237.29	920.59	181.81
	65.0	70.0			2-	103.04	35.42		7798.71				
					3-	114.07	46.45		5946.69			HEAT	DELTA
					1-	141.0	73.4		3764.4			FLUX	TCOMP
					2-	148.5	80.9		3415.4			5721.	31.46
					3-	100.5	32.9		8400.5				
EN-11-04-78T40-1200P										DSS			
DC- -VHO- 1200A		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT		PVAP	TVAP	PWELL	TWELL
		PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD		66.0	194.0	63.5	97.0
		64.2	106.22	195.0	95.5	67.0	4.55	276232.					
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	65.50	71.65	68.58	6.15	1-	111.69	69.10	37.65	3997.50	7337.65	31649.52	926.48	187.25
	64.5	71.0			2-	102.33	33.75		8184.34				
					3-	111.69	43.12		6406.59			HEAT	DELTA
					1-	140.0	71.4		3867.5			FLUX	TCOMP
					2-	150.0	81.4		3392.5			5720.	30.55
					3-	101.0	32.4		8519.5				

EN-11-08-78T40-1200P										DSS			
DC -VHO- -1200P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT		PVAP	TVAP	PWELL	TWELL
		PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD		64.0	187.0	63.0	90.0
		64.5	106.49	186.0	95.0	63.5	4.55	165811.					
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	64.81	68.50	66.66	3.69	1-	86.00	56.30	39.83	2945.08	4162.92	30828.24	914.73	96.68
	65.0	67.0			2-	136.15	69.49		2386.10				
					3-	86.00	19.35		8570.19			HEAT	DELTA
					1-	139.0	72.3		2292.0			FLUX	TCOMP
					2-	147.5	80.8		2051.0			3434.	35.52
					3-	98.0	31.3		5289.9				
EN-11-08-78T40-1230P										DSS			
DC -VHO- -1230P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT		PVAP	TVAP	PWELL	TWELL
		PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD		80.0	189.0	77.5	105.0
		78.2	117.82	190.0	109.0	63.5	4.55	246210.					
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	64.83	70.31	67.57	5.49	1-	98.38	62.31	50.25	3951.20	4899.59	31218.57	920.33	116.18
	65.0	69.0			2-	135.88	68.31		3604.40				
					3-	98.38	30.81		7991.80			HEAT	DELTA
					1-	143.0	75.4		3264.1			FLUX	TCOMP
					2-	153.0	85.4		2882.0			5099.	43.88
					3-	112.0	44.4		5541.7				

Table B.3 (continued)

EN-11-08-78T40- 100P										-----DSS-----			
DC	-VHO-	- 100P	PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	PVAP	TVAP	PWELL	TWELL
			PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	78.0	194.0	76.0	105.0
			77.2	117.04	196.0	107.0	63.5	4.55	255146.				
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	64.83	70.51	67.67	5.68	1-	98.81	76.97	49.37	3315.03	5167.82	31261.15	920.94	123.51
	65.0	70.0			2-	138.99	71.32		3577.40				
					3-	98.81	31.14		8194.14			HEAT	DELTA
					1-	148.5	80.8		3156.6			FLUX	TCOMP
					2-	155.5	87.8		2905.0			5284.	42.78
					3-	111.5	43.8		5821.3				

EM-11-08-78T40- 120P										-----DSS-----			
DC	-VHO-	- 120P	PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	PVAP	TVAP	PWELL	TWELL
			PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	77.5	197.0	74.5	105.0
			75.8	115.93	198.0	105.5	63.5	4.55	261537.				
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	64.67	70.49	67.58	5.83	1-	106.14	77.75	48.35	3363.74	5408.72	31222.09	920.38	130.22
	64.5	69.0			2-	136.50	68.92		3794.52				
					3-	106.14	38.56		6782.67			HEAT	DELTA
					1-	149.0	81.4		3212.2			FLUX	TCOMP
					2-	155.5	87.9		2974.7			5416.	41.59
					3-	110.0	42.4		6165.3				

EN-11-08-78T40- 200P										-----DSS-----			
DC	-VHO-	- 200P	PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	PVAP	TVAP	PWELL	TWELL
			PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	75.0	183.0	72.0	103.0
			73.5	114.08	184.0	102.5	63.5	4.55	250274.				
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	64.94	70.51	67.72	5.58	1-	94.27	69.00	46.36	3627.30	5398.47	31284.39	921.27	129.91
	64.5	68.0			2-	131.23	63.51		3940.71				
					3-	94.27	26.55		9427.29			HEAT	DELTA
					1-	142.5	74.8		3347.0			FLUX	TCOMP
					2-	147.0	79.3		3157.0			5183.	39.89
					3-	108.5	40.8		6137.9				

EN-11-08-78T40- 230P										-----DSS-----			
DC	-VHO-	- 230P	PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	PVAP	TVAP	PWELL	TWELL
			PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	73.0	180.0	71.0	103.0
			71.4	112.36	182.0	103.5	63.5	4.55	249564.				
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	64.88	70.44	67.66	5.56	1-	96.55	68.43	44.70	3646.91	5583.29	31257.86	920.89	135.12
	64.5	69.5			2-	125.95	58.29		4281.62				
					3-	96.55	28.89		8637.88			HEAT	DELTA
					1-	141.0	73.3		3403.0			FLUX	TCOMP
					2-	145.5	77.8		3206.2			5168.	38.25
					3-	107.0	39.3		6344.2				

Table B.3 (continued)

EM-11-08-78T40- 300P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	DSS				
DC	-VHO-	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL	
	- 300P	66.5	108.23	184.0	98.5	59.5	5.05	254305.	67.5	182.0	65.0	100.0	
GPM	INLET	OUTLET	AVG	TEMP	HEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
100.1	64.77	69.87	67.32	5.10	1-	89.82	66.86	40.91	3803.75	6216.40	34544.45	999.05	151.11
	65.0	67.5			2-	114.23	46.91		5421.32				
					3-	89.82	22.50		11300.58			HEAT	DELTA
					1-	139.0	71.7		3547.7			FLUX	TCOMP
					2-	144.0	76.7		3316.4			5266.	34.85
					3-	103.0	35.7		7127.2				
EM-11-08-78T40- 330P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	DSS				
DC	-VHO-	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL	
	- 330P	66.2	107.97	173.0	99.0	59.5	5.05	253562.	67.5	179.0	64.0	99.0	
GPM	INLET	OUTLET	AVG	TEMP	HEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
100.1	65.38	70.46	67.92	5.09	1-	87.90	62.08	40.05	4084.26	6331.53	34829.09	1003.04	154.30
	65.0	68.0			2-	109.82	41.90		6051.04				
					3-	87.90	19.98		12690.52			HEAT	DELTA
					1-	134.0	66.1		3837.1			FLUX	TCOMP
					2-	141.0	73.1		3469.6			5251.	34.03
					3-	102.0	34.1		7439.9				
EM-11-08-78T40- 400P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	DSS				
DC	-VHO-	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL	
	- 400P	66.2	107.97	182.0	98.5	59.5	5.05	261074.	67.0	181.0	64.5	99.0	
GPM	INLET	OUTLET	AVG	TEMP	HEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
100.1	65.44	70.68	68.06	5.24	1-	91.94	66.03	39.90	3954.02	6542.63	34897.54	1003.99	160.36
	66.0	68.0			2-	111.10	43.04		6065.59				
					3-	91.94	23.88		10934.60			HEAT	DELTA
					1-	135.0	66.9		3900.3			FLUX	TCOMP
					2-	143.0	74.9		3483.9			5406.	33.71
					3-	102.5	34.4		7581.2				
EM-11-08-78T40- 430P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	DSS				
DC	-VHO-	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL	
	- 430P	64.6	106.57	184.5	98.0	59.5	5.05	259934.	67.0	184.0	63.0	98.0	
GPM	INLET	OUTLET	AVG	TEMP	HEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
100.1	65.22	70.43	67.83	5.22	1-	91.72	67.26	38.75	3864.82	6708.34	34784.55	1002.41	165.24
	65.0	67.5			2-	112.21	44.39		5856.27				
					3-	91.72	23.90		10877.08			HEAT	DELTA
					1-	135.0	67.2		3869.5			FLUX	TCOMP
					2-	144.0	76.2		3412.3			5383.	32.58
					3-	101.0	33.2		7835.3				

Table B.3 (continued)

EM-11-08-78T40- 500P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC	-VHO-	- 500P	PSIG	TEMP	PIPE	TEMP	PSIG	PT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			64.6	106.57	188.0	96.0	59.5	5.05	264665.	67.0	188.0	63.0	98.0

GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
100.1	65.05	70.36	67.71	5.31	1-	93.80	68.88	38.86	3842.49	6809.89	34729.00	1001.63	168.25
	65.0	68.0			2-	106.79	39.09		6771.46				
					3-	93.80	26.09		10144.20			HEAT	DELTA
					1-	137.0	69.3		3819.6			FLUX	TCOMP
					2-	146.0	78.3		3380.5			5481.	32.58
					3-	101.0	33.3		7949.9				

EM-11-08-78T40- 530P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC	-VHO-	- 530P	PSIG	TEMP	PIPE	TEMP	PSIG	PT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			63.8	105.87	191.0	97.5	59.0	5.05	266834.	65.5	194.5	62.5	97.0

GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
100.1	64.58	69.94	67.26	5.35	1-	97.36	70.19	38.61	3801.80	6910.88	34517.32	998.67	171.33
	65.0	67.5			2-	108.80	41.54		6424.15				
					3-	97.36	30.10		8864.74			HEAT	DELTA
					1-	138.5	71.2		3745.7			FLUX	TCOMP
					2-	147.5	80.2		3325.5			5526.	32.25
					3-	101.5	34.2		7793.5				

Table B.4. The ORNL 40-tube condenser performance data for Group IV tests (direct-contact evaporator mode without Barber-Nichols brine preflash unit)

EH-11-06-78T40-1200P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC	-VHO-	-1200P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			82.5	121.11	183.0	105.0	61.5	4.55	198712.	82.5	194.0	80.0	96.9
GPM	INLET	OUTLET	AVG	TEMP	HEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	65.42	69.85	67.64	4.43	1-	103.77	63.80	53.47	3114.79	3716.43	31246.77	920.73	85.14
	65.0	69.0			2-	138.52	70.88		2803.32				
					3-	103.77	36.13		5499.84			HEAT	DELTA
					1-	145.0	77.4		2568.6			FLUX	TCOMP
					2-	149.5	81.9		2427.4			4115.	49.33
					3-	108.0	40.4		4923.1				
EH-11-06-78T40-1235P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC	-VHO-	-1235P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			83.0	121.48	179.0	106.0	61.5	4.55	198100.	83.0	178.0	82.0	97.0
GPM	INLET	OUTLET	AVG	TEMP	HEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	65.88	70.29	68.09	4.41	1-	97.84	60.75	53.40	3260.74	3709.94	31439.45	923.48	34.95
	66.0	70.0			2-	137.23	69.14		2865.18				
					3-	97.84	29.75		6658.38			HEAT	DELTA
					1-	143.0	74.9		2644.4			FLUX	TCOMP
					2-	148.5	80.4		2463.5			4102.	48.29
					3-	111.0	42.9		4616.3				
EH-11-06-78T40- 115P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC	-VHO-	- 115P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			83.0	121.48	170.0	105.5	61.5	4.55	196898.	82.5	169.0	81.5	95.0
GPM	INLET	OUTLET	AVG	TEMP	HEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	66.88	70.46	68.27	4.39	1-	93.42	62.92	53.22	3129.25	3700.04	31517.60	924.60	84.69
	66.5	70.5			2-	134.35	66.08		2979.58				
					3-	93.42	25.15		7829.79			HEAT	DELTA
					1-	134.0	65.7		2995.5			FLUX	TCOMP
					2-	144.0	75.7		2600.0			4077.	48.15
					3-	111.0	42.7		4607.9				
EH-11-06-78T40- 150P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC	-VHO-	- 150P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			88.0	125.12	197.0	109.0	62.5	4.61	218685.	88.0	199.0	87.0	99.0
GPM	INLET	OUTLET	AVG	TEMP	HEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
91.5	66.23	71.03	68.63	4.80	1-	113.77	78.51	56.49	2785.56	3871.29	32129.98	937.49	88.91
	66.5	71.5			2-	146.55	77.91		2806.77				
					3-	113.77	45.13		4845.26			HEAT	DELTA
					1-	153.5	84.9		2576.8			FLUX	TCOMP
					2-	161.0	92.4		2367.5			4529.	50.94
					3-	113.0	44.4		4928.9				

Table B.4 (continued)

EH-11-07-78T40-1015A										-----DSS-----			
DC	-VHO-	-1015A	PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	PVAP	TVAP	PWELL	TWELL
			86.0	123.68	175.0	108.0	64.0	4.55	180742.	86.0	174.0	85.0	95.5
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	64.00	68.02	66.01	4.03	1-	91.77	57.76	57.67	3129.04	3134.07	30554.17	910.77	70.69
	64.0	68.0			2-	139.28	73.27		2466.91				
					3-	91.77	25.76		7015.53			HEAT	DELTA
					1-	139.0	73.0		2476.2			FLUX	TCOMP
					2-	150.0	84.0		2151.9			3743.	52.95
					3-	111.0	45.0		4017.3				
EH-11-07-78T40-1030A										-----DSS-----			
DC	-VHO-	-1030A	PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	PVAP	TVAP	PWELL	TWELL
			86.8	124.25	174.0	107.5	63.5	4.55	190151.	88.0	179.0	86.0	98.5
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	63.65	67.88	65.76	4.24	1-	92.97	69.19	58.49	2748.39	3251.04	30450.50	909.27	73.59
	63.5	67.0			2-	138.66	72.90		2608.47				
					3-	92.97	27.21		6989.52			HEAT	DELTA
					1-	141.0	75.2		2527.4			FLUX	TCOMP
					2-	151.5	85.7		2217.9			3938.	53.51
					3-	109.5	43.7		4347.8				
EH-11-07-78T40-1100A										-----DSS-----			
DC	-VHO-	-1100A	PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	PVAP	TVAP	PWELL	TWELL
			92.2	128.04	191.0	110.5	63.5	4.55	199402.	92.0	190.0	90.0	101.0
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	63.40	67.85	65.62	4.44	1-	93.96	74.46	62.42	2678.08	3194.61	30391.35	908.42	72.20
	63.5	67.0			2-	145.78	80.16		2487.71				
					3-	93.96	28.33		7038.01			HEAT	DELTA
					1-	148.5	82.9		2406.0			FLUX	TCOMP
					2-	158.0	92.4		2158.6			4129.	57.19
					3-	111.5	45.9		4346.6				
EH-11-07-78T40-1130A										-----DSS-----			
DC	-VHO-	-1130A	PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	PVAP	TVAP	PWELL	TWELL
			91.6	127.63	188.5	109.0	63.5	4.55	202283.	90.5	187.0	89.0	100.0
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	63.42	67.93	65.68	4.51	1-	94.57	72.23	61.96	2800.43	3264.89	30412.98	908.73	73.93
	63.0	66.5			2-	142.57	76.90		2630.58				
					3-	94.57	28.90		7000.04			HEAT	DELTA
					1-	144.0	78.3		2582.6			FLUX	TCOMP
					2-	156.0	90.3		2239.5			4189.	56.66
					3-	112.0	46.3		4366.7				

Table B.4 (continued)

RN-11-07-78T40-1200P		PSHELL	SAT.	TVAP	COND	PH2O	NVEL.	HEAT	-----DSS-----				
DC	-VHO-	-1200P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			86.5	124.04	176.0	106.5	63.5	4.55	192795.	86.5	177.0	85.0	96.0
GPM	INLET	OUTLET	AVG	TEMP	NEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	63.83	68.13	65.98	4.30	1-	94.34	70.83	58.06	2721.77	3320.33	30540.83	910.58	75.29
	63.0	66.5			2-	138.43	72.45		2661.09				
					3-	94.34	28.37		6796.82			HEAT	DELTA
					1-	130.0	64.0		3011.4			FLUX	TCOMP
					2-	149.5	83.5		2308.3			3992.	53.03
					3-	109.0	43.0		4481.3				
RN-11-07-78T40-1230P		PSHELL	SAT.	TVAP	COND	PH2O	NVEL.	HEAT	-----DSS-----				
DC	-VHO-	-1230P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			88.0	125.12	180.5	108.0	63.5	4.55	192538.	88.0	180.0	87.0	97.0
GPM	INLET	OUTLET	AVG	TEMP	NEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	63.88	68.17	66.03	4.29	1-	92.14	70.25	59.09	2740.95	3258.22	30562.05	910.89	73.75
	64.0	66.5			2-	140.38	74.36		2589.44				
					3-	92.14	26.11		7373.65			HEAT	DELTA
					1-	141.0	75.0		2568.1			FLUX	TCOMP
					2-	152.0	86.0		2239.5			3987.	54.06
					3-	110.0	44.0		4378.6				
RN-11-07-78T40- 100P		PSHELL	SAT.	TVAP	COND	PH2O	NVEL.	HEAT	-----DSS-----				
DC	-VHO-	- 100P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			89.8	126.39	188.0	110.0	63.5	4.55	195024.	90.0	188.0	89.5	99.5
GPM	INLET	OUTLET	AVG	TEMP	NEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	64.42	68.77	66.60	4.34	1-	93.97	73.63	59.79	2648.67	3261.78	30803.15	914.36	73.81
	64.0	67.0			2-	144.97	78.37		2488.35				
					3-	93.97	27.38		7123.45			HEAT	DELTA
					1-	146.0	79.4		2456.1			FLUX	TCOMP
					2-	156.0	89.4		2181.4			4039.	54.71
					3-	112.0	45.4		4295.3				
RN-11-07-78T40- 130P		PSHELL	SAT.	TVAP	COND	PH2O	NVEL.	HEAT	-----DSS-----				
DC	-VHO-	- 130P	PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	PVAP	TVAP	PWELL	TWELL
			89.2	125.96	186.0	109.5	63.8	4.55	199561.	89.5	181.0	87.5	99.0
GPM	INLET	OUTLET	AVG	TEMP	NEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT. COEFF.	HT. SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	64.82	69.27	67.04	4.45	1-	94.48	69.18	58.91	2884.48	3387.40	30993.81	917.10	76.91
	64.5	68.0			2-	145.29	78.25		2550.34				
					3-	94.48	27.44		7272.59			HEAT	DELTA
					1-	143.5	76.5		2610.2			FLUX	TCOMP
					2-	155.0	88.0		2268.9			4133.	53.73
					3-	111.0	44.0		4540.0				

Table B.4 (continued)

EH-11-07-78T40- 200P										-----DSS-----			
DC	-VHO-	- 200P	PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	PVAP	TVAP	PWELL	TWELL
			PSIG	TEMP	PIPE	TEMP	PSIG	FT/SEC	LOAD	85.5	178.0	83.0	97.0
			85.8	123.54	178.0	107.0	63.5	4.55	192143.				
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	64.86	69.14	67.00	4.28	1-	93.96	71.37	56.54	2692.19	3398.55	30975.88	916.85	77.19
	65.0	67.5			2-	140.09	73.09		2628.87				
					3-	93.96	26.95		7128.42			HEAT	DELTA
					1-	130.0	63.0		3050.0			FLUX	TCOMP
					2-	150.5	83.5		2301.2			3979.	51.55
					3-	110.5	43.5		4417.3				
EH-11-07-78T40- 230P										-----DSS-----			
DC	-VHO-	- 230P	PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	PVAP	TVAP	PWELL	TWELL
			84.8	122.81	176.5	107.5	63.5	4.55	192775.	85.0	177.0	84.0	97.0
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	65.06	69.35	67.21	4.29	1-	92.44	69.47	55.60	2774.94	3467.07	31063.17	918.10	78.89
	65.0	68.0			2-	137.27	70.07		2751.32				
					3-	92.44	25.24		7638.93			HEAT	DELTA
					1-	137.0	69.8		2762.1			FLUX	TCOMP
					2-	149.5	82.3		2342.5			3992.	50.60
					3-	110.0	42.8		4504.8				
EH-11-07-78T40- 300P										-----DSS-----			
DC	-VHO-	- 300P	PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	PVAP	TVAP	PWELL	TWELL
			84.2	122.37	178.0	107.0	63.5	4.55	193544.	85.0	177.0	83.0	99.0
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	64.69	69.00	66.84	4.31	1-	93.56	68.94	55.53	2807.35	3485.69	30907.69	915.87	79.37
	65.0	67.0			2-	137.73	70.89		2730.20				
					3-	93.56	26.71		7245.29			HEAT	DELTA
					1-	133.5	66.7		2903.5			FLUX	TCOMP
					2-	150.0	83.2		2327.4			4008.	50.50
					3-	111.5	44.7		4333.9				

Table B.5. The ORNL 40-tube condenser performance data for Group IV tests (direct-contact evaporator mode using Mesa 8-1 well without Barber-Nichols brine preflash unit)

EN-11-09-78T40-1000A DC -VHO- -1000A		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	-----DSS-----						
		67.4	109.00	177.0	97.0	63.0	4.55	139379.	PVAP	TVAP	PWELL	TWELL			
GPM H2O	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	MEAS LOC.	SHELL TEMP	TSHL- TAVG	TSAT- TAVG	OVERALL UA	SAT. UA	REYNOLDS H2O	HT.COEFF. H2O	HT.SAT. COMPOSITE		
90.2	68.50	71.60	70.05	3.11	1-	85.92	54.34	38.95	2564.73	3578.41	32284.99	935.47	81.53		
	68.0	71.0			2-	136.95	66.91		2083.22						
					3-	85.92	15.87		8784.73						
					1-	102.5	32.5		4295.1			HEAT	DELTA		
					2-	144.0	74.0		1884.8			FLUX	TCOMP		
					3-	100.0	30.0		4653.6			2886.	35.40		

EN-11-09-78T40-1020A DC -VHO- -1020A		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	-----DSS-----						
		70.4	111.54	183.0	98.0	63.0	4.55	142515.	PVAP	TVAP	PWELL	TWELL			
GPM H2O	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	MEAS LOC.	SHELL TEMP	TSHL- TAVG	TSAT- TAVG	OVERALL UA	SAT. UA	REYNOLDS H2O	HT.COEFF. H2O	HT.SAT. COMPOSITE		
90.2	69.32	72.49	70.90	3.18	1-	86.82	58.63	40.63	2430.81	3507.57	32656.26	940.70	79.71		
	69.0	71.5			2-	139.85	68.95		2067.06						
					3-	86.82	15.92		8953.76						
					1-	117.0	46.1		3091.8			HEAT	DELTA		
					2-	148.5	77.6		1836.7			FLUX	TCOMP		
					3-	102.0	31.1		4583.2			2951.	37.02		

EN-11-09-78T40-1040A DC -VHO- -1040A		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	-----DSS-----						
		83.0	121.48	193.5	111.0	63.0	4.55	199915.	PVAP	TVAP	PWELL	TWELL			
GPM H2O	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	MEAS LOC.	SHELL TEMP	TSHL- TAVG	TSAT- TAVG	OVERALL UA	SAT. UA	REYNOLDS H2O	HT.COEFF. H2O	HT.SAT. COMPOSITE		
90.2	69.92	74.38	72.15	4.45	1-	93.97	68.91	49.33	2901.20	4052.29	33199.83	948.29	93.42		
	69.5	72.0			2-	145.13	72.98		2739.26						
					3-	93.97	21.82		9160.57						
					1-	138.0	65.8		3035.9			HEAT	DELTA		
					2-	158.0	85.8		2328.7			FLUX	TCOMP		
					3-	113.0	40.8		4893.9			4140.	44.32		

EN-11-09-78T40-1100A DC -VHO- -1100A		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	-----DSS-----						
		85.2	123.11	199.0	111.5	63.0	4.55	207017.	PVAP	TVAP	PWELL	TWELL			
GPM H2O	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	MEAS LOC.	SHELL TEMP	TSHL- TAVG	TSAT- TAVG	OVERALL UA	SAT. UA	REYNOLDS H2O	HT.COEFF. H2O	HT.SAT. COMPOSITE		
90.2	70.27	74.88	72.58	4.61	1-	95.67	70.96	50.53	2917.51	4097.18	33387.63	950.90	94.54		
	69.5	74.0			2-	147.49	74.91		2763.38						
					3-	95.67	23.09		8964.80						
					1-	128.0	55.4		3735.3			HEAT	DELTA		
					2-	162.0	89.4		2315.1			FLUX	TCOMP		
					3-	114.5	41.9		4938.2			4287.	45.34		

Table B.5 (continued)

EH-11-09-78T40-1120A		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC	-VHO-	-1120A	PSIG	TEMP	PIPE	TEMP	PSIG	LOAD	PVAP	TVAP	PWELL	TWELL	
			87.0	124.41	196.0	111.5	63.0	214118.	87.0	197.0	86.0	99.0	
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	70.78	75.55	73.16	4.77	1-	96.93	71.26	51.25	3004.53	4178.23	33643.12	954.45	96.59
	70.0	73.5			2-	149.38	76.22		2809.05				
					3-	96.93	23.77		9008.47			HEAT	DELTA
					1-	123.5	50.3		4253.4			FLUX	TCOMP
					2-	160.5	87.3		2451.5			4434.	45.91
					3-	116.5	43.3		4940.4				
EH-11-09-78T40-1140A		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC	-VHO-	-1140A	PSIG	TEMP	PIPE	TEMP	PSIG	LOAD	PVAP	TVAP	PWELL	TWELL	
			86.5	124.04	190.0	112.5	63.0	208436.	86.0	190.0	82.0	98.0	
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	71.44	76.08	73.76	4.64	1-	97.59	69.88	50.29	2992.69	4145.06	33906.22	958.08	95.69
	71.5	75.0			2-	144.71	70.95		2937.89				
					3-	97.59	23.83		8745.67			HEAT	DELTA
					1-	115.0	41.2		5053.9			FLUX	TCOMP
					2-	157.0	83.2		2504.0			4316.	45.11
					3-	115.5	41.7		4993.4				
EH-11-09-78T40-1200P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC	-VHO-C/V-	1200P	PSIG	TEMP	PIPE	TEMP	PSIG	LOAD	PVAP	TVAP	PWELL	TWELL	
			88.0	125.12	193.5	112.0	63.0	211218.	89.0	195.0	83.0	98.0	
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	71.56	76.26	73.91	4.71	1-	96.93	69.11	51.21	3056.25	4124.43	33973.46	959.01	95.15
	73.0	75.5			2-	144.86	70.95		2976.79				
					3-	96.93	23.02		9175.80			HEAT	DELTA
					1-	133.5	59.6		3544.5			FLUX	TCOMP
					2-	158.0	84.1		2511.8			4374.	45.97
					3-	116.5	42.6		4959.3				
EH-11-09-78T40-1215P		PSHELL	SAT.	TVAP	COND	PH2O	WVEL.	HEAT	-----DSS-----				
DC	-VHO-C/V-	1215P	PSIG	TEMP	PIPE	TEMP	PSIG	LOAD	PVAP	TVAP	PWELL	TWELL	
			87.8	124.98	195.0	113.0	63.0	212777.	87.0	195.0	87.0	98.0	
GPM	INLET	OUTLET	AVG	TEMP	MEAS	SHELL	TSHL-	TSAT-	OVERALL	SAT.	REYNOLDS	HT.COEFF.	HT.SAT.
H2O	TEMP	TEMP	TEMP	RISE	LOC.	TEMP	TAVG	TAVG	UA	UA	H2O	H2O	COMPOSITE
90.2	71.80	76.54	74.17	4.74	1-	96.76	68.65	50.82	3099.63	4187.27	34088.09	960.59	96.75
	72.5	76.5			2-	145.94	71.77		2964.54				
					3-	96.76	22.59		9418.75			HEAT	DELTA
					1-	125.5	51.3		4145.2			FLUX	TCOMP
					2-	161.0	86.8		2450.5			4406.	45.54
					3-	117.0	42.8		4967.8				

Table B.5 (continued)

EM-11-09-78T40-1230P DC -VHO-C/V-1230P		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	DSS						
		88.8	125.68	197.0	114.0	63.0	4.55	210567.	PVAP	TVAP	PWELL	TWELL			
		89.0	197.0	87.0	99.5										
GPM H2O	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	HEAD LOC.	SHELL TEMP	TSHL- TAVG	TSAT- TAVG	OVERALL UA	SAT. UA	REYNOLDS H2O	HT. COEFF. H2O	HT. SAT. COMPOSITE		
90.2	72.01	76.70	74.36	4.69	1-	96.22	69.08	51.33	3048.32	4102.38	34170.60	961.72	94.55		
	73.0	76.5			2-	147.44	73.08		2881.27						
					3-	96.22	21.87		9630.04						
					1-	127.0	52.6		3999.8			HEAT	DELTA		
					2-	161.5	87.1		2416.3			FLUX	TCOMP		
					3-	117.5	43.1		4880.5			4360.	46.12		

EM-11-09-78T40-1245P DC -VHO-C/V-1245P		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	DSS						
		87.2	124.55	196.5	113.5	63.0	4.55	209719.	PVAP	TVAP	PWELL	TWELL			
		87.0	195.0	85.5	100.0										
GPM H2O	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	HEAD LOC.	SHELL TEMP	TSHL- TAVG	TSAT- TAVG	OVERALL UA	SAT. UA	REYNOLDS H2O	HT. COEFF. H2O	HT. SAT. COMPOSITE		
90.2	71.69	76.37	74.03	4.67	1-	97.02	70.45	50.52	2976.94	4151.48	34026.66	959.74	95.84		
	73.0	76.0			2-	144.18	70.15		2989.76						
					3-	97.02	22.99		9121.33						
					1-	142.5	68.5		3062.9			HEAT	DELTA		
					2-	162.0	88.0		2384.0			FLUX	TCOMP		
					3-	118.0	44.0		4769.6			4343.	45.32		

EM-11-09-78T40-100P DC -VHO-C/V-100P		PSHELL PSIG	SAT. TEMP	TVAP PIPE	COND TEMP	PH2O PSIG	WVEL. FT/SEC	HEAT LOAD	DSS						
		86.3	123.90	193.0	112.0	63.0	4.55	205063.	PVAP	TVAP	PWELL	TWELL			
		86.0	192.0	85.0	100.0										
GPM H2O	INLET TEMP	OUTLET TEMP	AVG TEMP	TEMP RISE	HEAD LOC.	SHELL TEMP	TSHL- TAVG	TSAT- TAVG	OVERALL UA	SAT. UA	REYNOLDS H2O	HT. COEFF. H2O	HT. SAT. COMPOSITE		
90.2	72.13	76.70	74.42	4.57	1-	95.06	68.76	49.49	2982.42	4143.91	34197.69	962.10	95.62		
	74.0	76.0			2-	145.02	70.61		2904.26						
					3-	95.06	20.64		9935.96						
					1-	131.0	56.6		3624.1			HEAT	DELTA		
					2-	158.5	84.1		2438.8			FLUX	TCOMP		
					3-	116.0	41.6		4931.4			4246.	44.41		

172

Appendix C

LABORATORY TEST DATA

Laboratory test results from experiments performed with condensation on the outside of single vertical tubes A, F, and F-3 are presented in Tables C.1-C.3, respectively. Data for these tables were taken from Ref. 1. The Wilson-plot method² was used in determining composite condensing heat transfer coefficients and composite condensing temperature differences.

References

1. S. K. Combs, G. S. Mailen, and R. W. Murphy, *Condensation of Refrigerants on Vertical Fluted Tubes*, ORNL/TM-5848 (August 1978).
2. E. E. Wilson, "Basis for Rational Design of Heat Transfer Apparatus," *Trans. ASME* 37, 47 (1915).

Table C.1. Laboratory performance for R-600a condensing on the outside of vertical smooth tube A

Run No.	Condenser heat load [W (Btu/h)]		Difference (%)	Vapor temperature range [K (°F)]	Condensing temperature difference [K (°F)]	Condensing heat transfer coefficient [W/m ² ·K (Btu/h·ft ² ·°F)]
	Q _c	Q _w				
R-600a-001A to -004A	491 (1674)	515 (1758)	-5.0	302-308 (84-94)	4.5 (8.1)	1125.7 (198.5)
R-600a-005A to -008A	828 (2828)	864 (2949)	-4.3	306-308 (92-95)	8.5 (15.4)	996.7 (175.8)
R-600a-009A to -012A	1159 (3954)	1194 (4077)	-3.1	310-313 (99-104)	12.4 (22.4)	957.8 (168.9)
R-600a-013A to -016A	1355 (4625)	1372 (4682)	-2.1	313-315 (103-108)	14.8 (26.6)	940.1 (165.8)
R-600a-017A to -020A	1705 (5819)	1725 (5889)	-1.2	318-322 (112-119)	18.8 (33.9)	928.9 (163.8)
R-600a-021A to -024A	2187 (7464)	2211 (7545)	-1.1	323-328 (121-130)	24.4 (43.9)	920.7 (162.4)

Table C.2. Laboratory performance for R-600a condensing on the outside of vertical fluted tube F

Run No.	Condenser heat load [W (Btu/h)]		Difference (%)	Vapor temperature range [K (°F)]	Condensing temperature difference [K (°F)]	Condensing heat transfer coefficient [W/m ² ·K (Btu/h·ft ² ·°F)]
	Q _c	Q _w				
R-600a-001F to -004F	634 (2164)	604 (2060)	4.8	311-313 (100-103)	1.1 (2.0)	6049.8 (1067.0)
R-600a-005F to -008F	1031 (3520)	1003 (3425)	2.7	310-313 (99-104)	2.5 (4.5)	4319.3 (761.8)
R-600a-013F to -016F	1362 (4649)	1358 (4636)	0.3	310-313 (98-103)	4.7 (8.4)	3010.4 (530.9)
R-600a-017F to -020F	1565 (5346)	1549 (5287)	1.0	308-312 (95-101)	6.1 (11.0)	2643.4 (466.2)
R-600a-021F to -024F	1966 (6710)	1961 (6694)	0.2	310-315 (99-108)	9.2 (16.6)	2209.0 (389.6)
R-600a-025F to -028F	2358 (8047)	2353 (8030)	0.2	309-313 (96-103)	12.5 (22.5)	1956.7 (345.1)

Table C.3. Laboratory performance for R-600a condensing on the outside of vertical fluted tube F-3

Run No.	Condenser heat load [W (Btu/h)]		Difference (%)	Vapor temperature range [K (°F)]	Condensing temperature difference [K (°F)]	Condensing heat transfer coefficient [W/m ² ·K (Btu/h·ft ² ·°F)]
	Q _c	Q _w				
R-600a-001F3 to -004F3	616 (2103)	616 (2103)	0.0	311-312 (100-103)	0.8 (1.5)	7788.5 (1373.6)
R-600a-005F3 to -008F3	910 (3115)	910 (3107)	0.2	311-313 (100-104)	1.5 (2.8)	6179.3 (1089.8)
R-600a-009F3 to -012F3	1217 (4154)	1218 (4156)	-0.0	310-311 (99-104)	2.3 (4.2)	5445.7 (960.4)
R-600a-013F3 to -016F3	1531 (5225)	1535 (5238)	-0.3	309-313 (96-104)	3.2 (5.7)	4993.5 (880.7)
R-600a-017F3 to -020F3	1826 (6232)	1819 (6208)	0.4	309-314 (97-106)	4.0 (7.2)	4752.6 (838.2)
R-600a-021F3 to -024F3	2182 (7448)	2172 (7412)	0.5	308-315 (97-107)	5.4 (9.6)	4221.6 (744.6)
R-600a-025F3 to -028F3	2458 (8390)	2422 (8266)	1.5	308-316 (95-109)	6.5 (11.6)	3940.0 (694.9)
R-600a-029F3 to -032F3	2830 (9660)	2819 (9621)	0.4	306-315 (91-107)	8.3 (14.9)	3536.2 (623.7)

Appendix D

LABORATORY CHECKOUT OF FIELD DATA METHOD
WITH REFRIGERANT-11

As noted in Sect. 5, because the Wilson-plot method employed for previous laboratory data acquisition was not applicable to the East Mesa test situation, an alternate method was selected. In establishing the standard experimental situation for the ORNL two-tube condenser, several interacting water-side operational preferences were taken into account:

1. Water temperature rise amenable to measurement for reasonable heat load accuracy - favors relatively low water flow rates.
2. Fully developed turbulent water flow for accurate application of the relevant correlation - favors high Reynolds numbers and length-to-hydraulic diameter ratios.
3. Low water-side film heat transfer resistances to minimize uncertainty when subtracting estimates (computed from correlation) from measured overall resistances - favors high Reynolds numbers and small hydraulic diameters.
4. Low water-side fouling resistance to minimize maintenance requirements and/or the importance of an uncontrolled performance factor - favors moderately high velocities (based on others' experience).

The compromise choice configuration for the water-side in the ORNL two-tube condenser during Groups I and III tests was a water flow of about $1.9 \times 10^{-4} \text{ m}^3/\text{s}$ (3 gpm) with a 19.0-mm-diam (0.75-in.) full-length solid rod insert centered inside the tube in each channel. Experience during the Groups I and III tests showed that even the relatively high water velocity [1.5 m/s (5 ft/s)] promoted by this arrangement was not effective in preventing the formation of visible fouling on the inside of the aluminum tube surfaces. Because of this observation, we decided to determine whether confidence levels would be affected by reverting to the 12.7-mm-diam (0.5-in.) rod used successfully in the earlier laboratory Wilson-plot-based tests.

To test the hypothesis under controlled conditions, a simple comparison experiment was conducted with the laboratory condenser test loop that had previously produced the relevant baseline fluted and smooth tube data. Refrigerant-11 was substituted for isobutane (R-600a) as the working-fluid because it provided comparable condensing performance¹ without attendant fire hazard. Tube type F-3 was chosen as the standard condenser surface.

Three different sets of points are presented in Fig. D.1 representing two different experimental data sequences - one with the 12.7-mm (0.50-in.) rod and one with the 19.0-mm (0.75-in.) rod. The 12.7-mm (0.50-in.) rod sequence data, taken in the standard laboratory Wilson-plot manner,¹ were reduced first by the Wilson-plot technique and then by the field procedure outlined in Sect. 5, where the common water flow was taken to be $1.9 \times 10^{-4} \text{ m}^3/\text{s}$ (3 gpm). Comparison of the results of the two data reduction methods (Fig. D.1) shows excellent agreement. The 19.0-mm (0.75-in.)

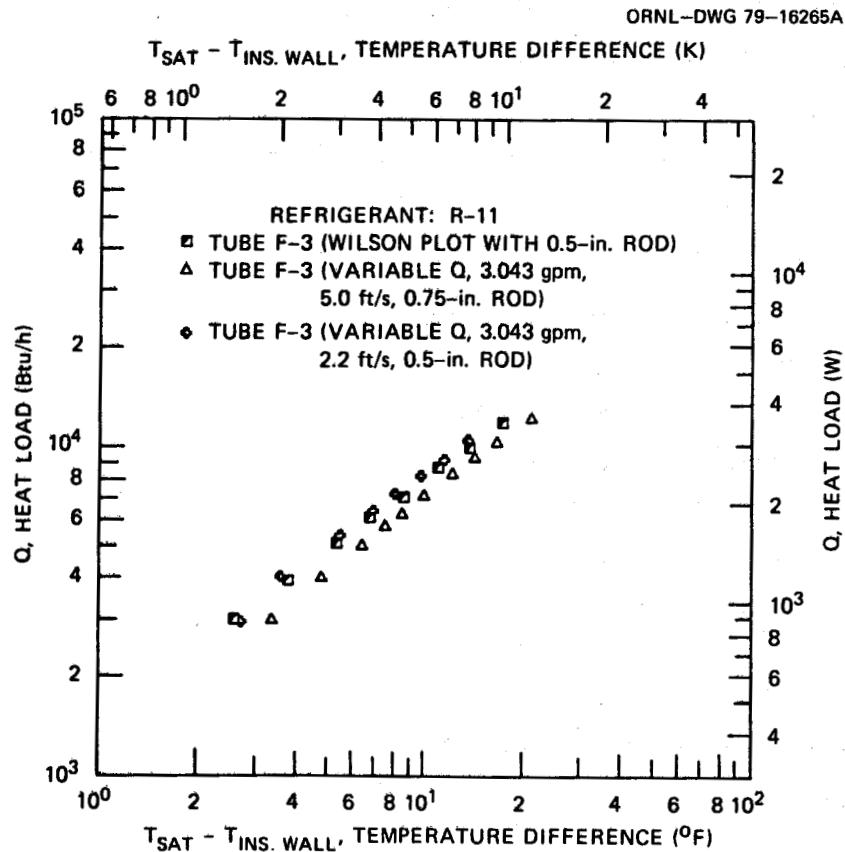


Fig. D.1. Laboratory data for field method checkout - Refrigerant 11, tube F-3.

rod sequence data taken at the same flow rate and reduced in the field manner indicated slightly lower apparent composite performance in this situation. In particular, at a heat load of 2080 W (7100 Btu/h), the deduced composite condensing temperature difference for the Wilson-plot method, 12.7-mm (0.50-in.) rod case, was 4.89 K (8.8°F), while that for the field method, 19.0-mm (0.75-in.) rod case, was 5.56 K (10.0°F).

The conclusion from these results was that although the field method using a 19.0-mm (0.75-in.) rod gave good agreement with the laboratory method, the field method using a 12.7-mm (0.50-in.) rod was superior. Because use of the 19.0-mm (0.75-in.) rod had not prevented water-side fouling in the Group I or III tests, we decided to standardize on the 12.7-mm (0.50-in.) rod for the Group V tests.

Reference

1. S. K. Combs, G. S. Mailen, and R. W. Murphy, *Condensation of Refrigerants on Vertical Fluted Tubes*, ORNL/TM-5848 (August 1978).

180

Appendix E

VAPOR-FEED SUPERHEAT EFFECTS

During the Group III-A tests with the ORNL 40-tube condenser, experiments on Sept. 15, 1978, were conducted to evaluate vapor-feed superheat effects on condenser performance. Operation was limited to the surface evaporator mode to minimize uncontrolled operational variables.

The system was brought to an initial steady-state condition with the ORNL 40-tube condenser operating at a moderate heat flux and receiving vapor at full superheat [~ 50 K (90°F)] from the DSS surface evaporator. Then the valve to the desuperheater nozzle in the vapor-feed line was opened very slightly to allow a small amount of liquid isobutane to mix with and reduce the superheat in the vapor feed. Condenser performance data were recorded when steady-state conditions were again achieved. The desuperheater nozzle valve opening was then increased very slightly and another data set taken at the new steady-state conditions. This process was carefully repeated throughout the day to vary vapor superheat in an orderly fashion without incurring system instabilities.

The results listed in Appendix B show that, as vapor-feed superheat decreased from 50 to 5.6 K (90 to 10°F), the heat flux decreased by about 5%, and the composite temperature difference increased by about 3%. Each result indicates a slight deterioration in apparent heat transfer performance which, when combined in composite conductance or coefficient form, gives roughly an 8% reduction in apparent condenser capability.

Such a deterioration is predicted by standard treatments of conventional single-component condensers because, as vapor superheat decreases, the fraction of total enthalpy change associated with phase change increases. This means that for a given condenser heat load, more condensate is formed and a greater resistance to heat flow is encountered between the assigned saturation and wall temperatures. For the operating parameter range relevant to the tests reported here, vapor-feed superheat effects on condenser performance were judged to be small relative to other observed variations and did not alter any of the major conclusions developed in this report.

The first part of the document discusses the importance of maintaining accurate records of all transactions. It emphasizes that every entry should be supported by a valid receipt or invoice. This ensures transparency and allows for easy verification of the data.

In the second section, the author outlines the various methods used to collect and analyze the data. This includes both manual and automated processes. The goal is to ensure that the information is both reliable and up-to-date.

The final part of the document provides a summary of the findings and offers recommendations for future improvements. It suggests that regular audits and updates to the data collection process are essential for maintaining the highest level of accuracy.



Appendix F

VIEW PORT AND LIQUID-LEVEL OBSERVATIONS

The only provisions for on-line visual observation of working-fluid-side conditions associated with the ORNL condensers were view ports installed in the shell wall (two in the 2-tube condenser and one in the 40-tube condenser) and liquid-level indicators (one for each condenser).

The liquid-level indicators provided remote visual observation through high-pressure glass of a liquid leg of working-fluid to allow judgment of the degree of shell flooding present during Groups III, IV, and V tests. For all such steady-state data points, the observed condensate level was at or very near (within a few millimeters) the bottom of the shell space. Only during system transients associated with operational instabilities did either condenser show evidence of significant shell-side flooding. During direct-contact operation a liquid-liquid (apparently isobutane-water) interface was observed in the indicators.

It was generally impossible to make observations through the view ports on either condenser during operation in the direct-contact evaporator mode. Such operation resulted in apparent fogginess in the shells and a rapid buildup of small, liquid droplets on the internal glass window surfaces, effectively preventing clear observation of vapor-space occurrences (Figs. F.1 and F.2). Efforts to clear the view ports by intentional shell-side flooding provided only very brief improvement.

During operation in the surface evaporator mode, condensate could be observed running down the condenser tubes and draining as expected from skirts [2-tube (Fig. F.3)] or sheets (40-tube) located within the view port fields of view. Stationary liquid drops were also observed on the tubes both during surface evaporator mode operation and during shutdown periods between test runs (Fig. F.4). During operation, active condensate seemed to flow around and/or over the stationary drops.

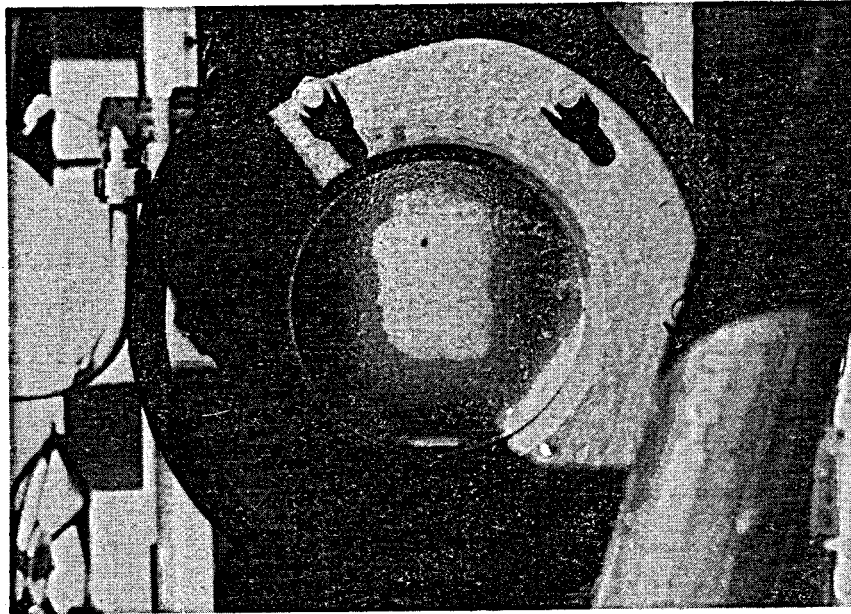


Fig. F.1. The ORNL two-tube condenser - view port during direct-contact evaporator mode tests.

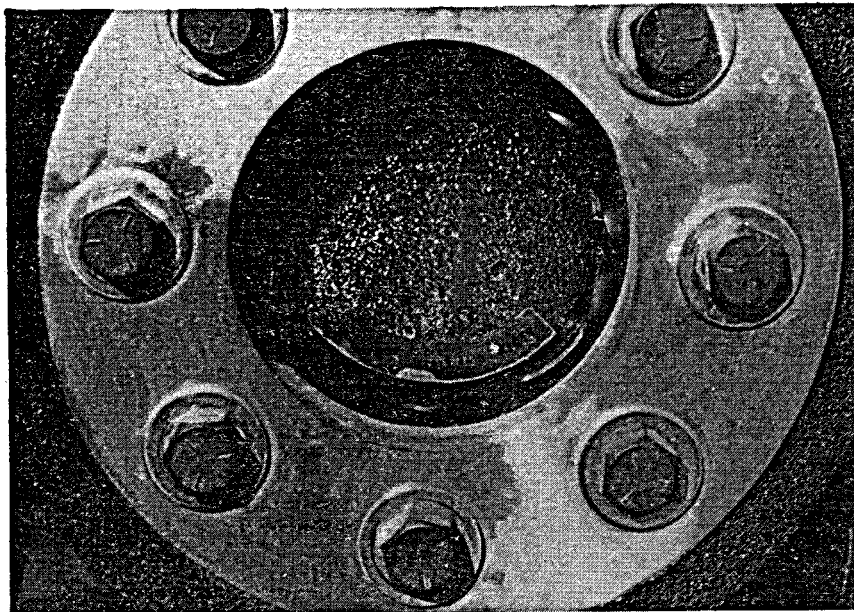


Fig. F.2. The ORNL 40-tube condenser - view port during direct-contact evaporator mode tests.

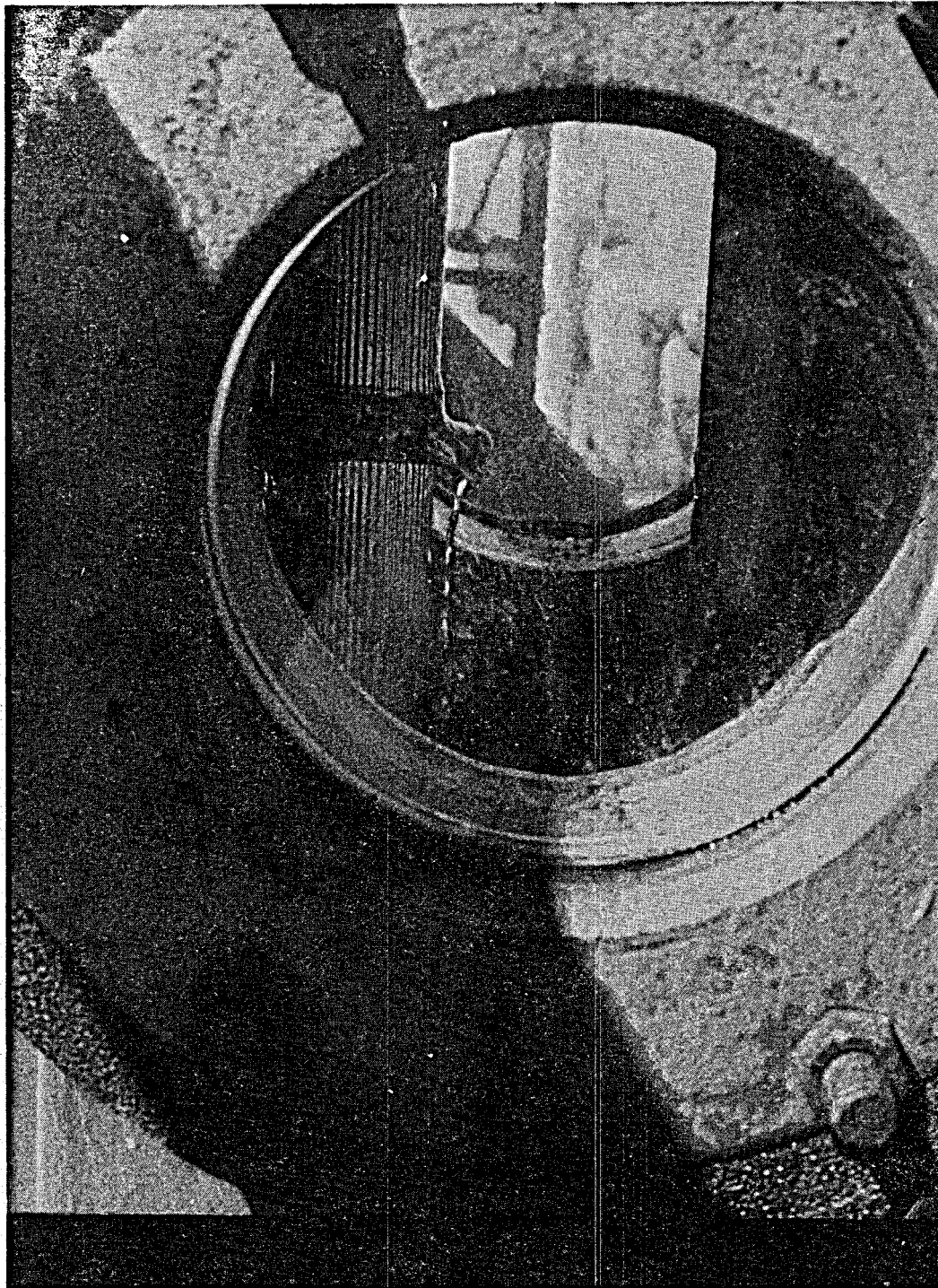


Fig. F.3. The ORNL two-tube condenser - view port during surface evaporator mode tests, tube F-3 showing skirt condensate drainage.

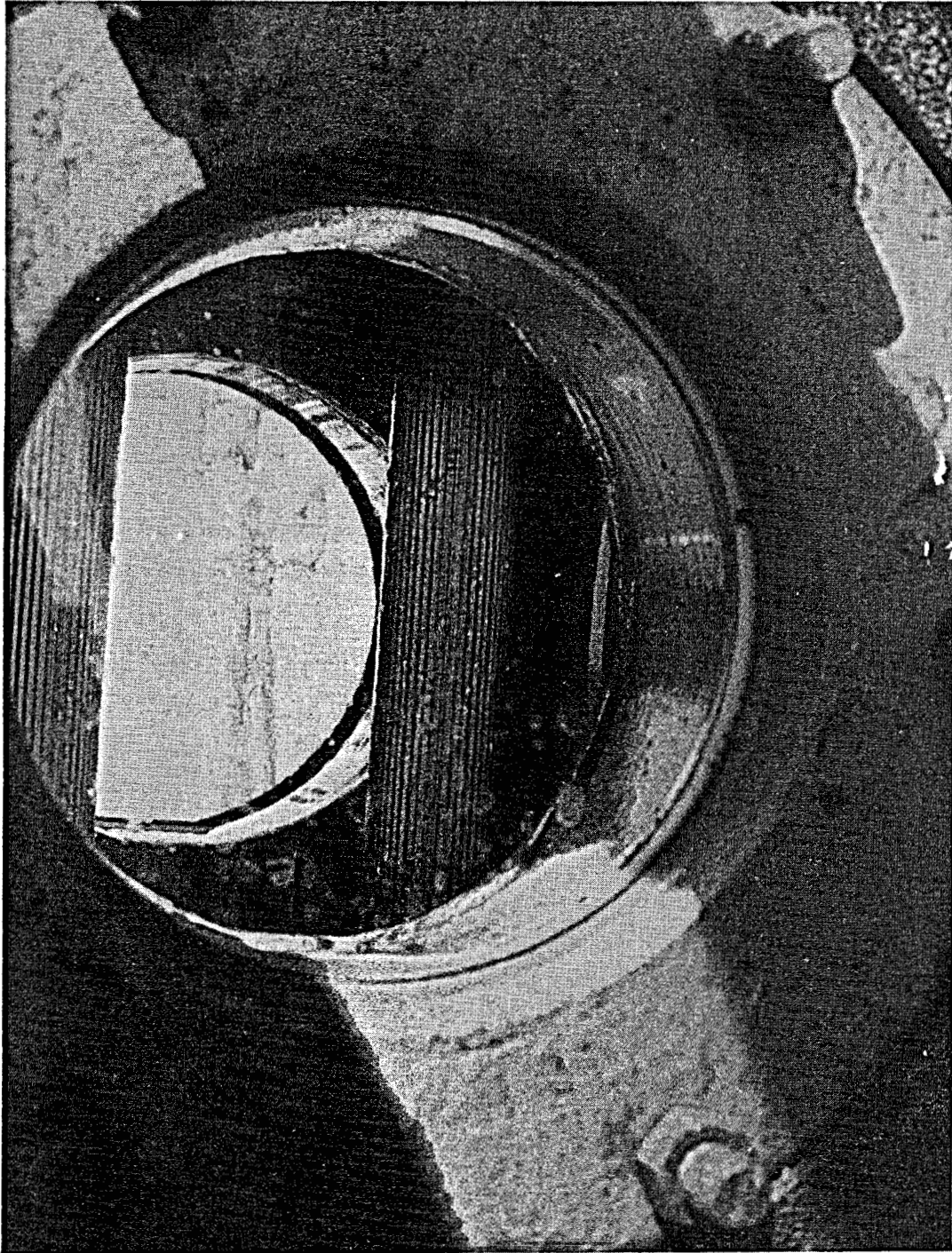


Fig F.4. The ORNL two-tube condenser - view port during surface evaporator mode tests, tube F showing stationary liquid drops.

Appendix G

GAS SAMPLE ANALYSIS

A concern throughout this test program was that varying amounts of contaminants (e.g., carbon dioxide, nitrogen, oxygen or water) in the working fluid (isobutane) were contributing, at least in part, to the inferior performance obtained with the ORNL 2- and 40-tube condensers. "Noncondensable" gases (e.g., carbon dioxide, nitrogen, or oxygen) are known to impede the heat transfer performance of surface condensers by setting up a resistance on each tube surface through which the condensing vapor must diffuse.

In an attempt to identify and quantify such impurities, a number of isobutane gas samples were collected from both ORNL condensers during selected test runs (Sect. 3.4). Other samples were collected at various stations by DSS personnel to provide more complete system characterization. Results from these additional samples are reported in Refs. 1 and 2.

Gas chromatographic analyses of samples taken from the ORNL 40- and 2-tube condensers are presented in Tables G.1 and G.2, respectively. All samples given in Table G.1 for the ORNL 40-tube condenser were obtained during operation with the DSS direct-contact evaporator, whereas samples collected from the ORNL 2-tube condenser (Table G.2) were taken during operation in the surface evaporation mode. Included in Table G.2 are duplicate samples collected from the ORNL two-tube condenser vent and vapor supply line. These were taken to cross-check the method of chemical analysis employed by Westec personnel and to provide confidence in earlier results given in Table G.1. Except for samples 1, 2, and 3 (Table G.2), all samples collected during field testing were analyzed at East Mesa. Samples 1, 2, and 3 were analyzed via gas chromatograph by the ORNL Analytical Chemistry Division.

Samples collected from both ORNL 2- and 40-tube condenser vents show the presence of carbon dioxide (CO_2) in significant amounts (Tables G.1 and G.2). One point of interest is that CO_2 concentrations from the 40-tube condenser vent (samples 1163, 1177, and 1186 in Table G.1) were higher than those obtained from the two-tube condenser vent (samples 1446

Table G.1. Analyses of gas samples from ORNL 40-tube condenser^a

Sample			Composition (% volume)									
Date	No.	Description	Carbon dioxide	Methane	Ethane	Propane	Isobutane	Isopentane	Nitrogen	Oxygen	Air	Water
6/29/78	1163 ^b	40-tube condenser vent	2.01	0.13	0.005	0.13	97.72	NA ^c	NA ^c	NA ^c	0.0	NA ^c
11/4/78	1177 ^d	40-tube condenser vent (7.7°F flash) ^e	1.96	0.34	0.067	4.14	93.44	NA ^c	NA ^c	NA ^c	0.06	NA ^c
11/8/78	1136 ^d	40-tube condenser vent (6.1°F flash) ^e	0.64	0.41	0.04	3.53	95.09	NA ^c	NA ^c	NA ^c	0.89	NA ^c

^aAll samples analyzed by Westec Chemical Laboratory in East Mesa, Calif.

^bSample taken during Group II-B tests.

^cNA means not analyzed.

^dSamples taken during Group IV (Barber-Nichols brine flash separator) experiments.

^eDifferential temperature between Barber-Nichols brine flash separator inlet and flash nozzle (100% venting equals a temperature difference across separator of 18°F).

Table G.2. Analyses of gas samples from ORNL two-tube condenser^a

Sample			Composition (% volume)									
Date	No.	Description	Carbon dioxide	Methane	Ethane	Propane	Isobutane	Isopentane	Nitrogen	Oxygen	Air	Water
3/24/79	1446	Two-tube condenser vent	0.22	0.022	0.001	0.027	94.67	NA ^b	NA ^b	NA ^b	5.06	0.005 ^c
3/24/79	1 ^d	Two-tube condenser vent	0.28	<0.01 ^e	<0.01 ^e	<0.01 ^e	99+	0.01	<0.01 ^e	<0.01 ^e	NA ^b	<0.01 ^e
3/25/79	2 ^d	Linde isobutane supply cylinder	0.024	<0.01 ^e	<0.01 ^e	<0.01 ^e	99+	0.01	<0.01 ^e	<0.01 ^e	NA ^b	<0.01 ^e
3/26/79	1447	Isobutane vapor to two-tube condenser	0.14	0.001	0.0004	0.003	99.67	NA ^b	NA ^b	NA ^b	0.19	0.006 ^c
3/26/79	3 ^d	Isobutane vapor to two-tube condenser	0.034	<0.01 ^e	<0.01 ^e	0.01	99+	0.01	<0.01 ^e	<0.01 ^e	NA ^b	<0.01 ^e

^a All samples taken during Group V tests.

^b NA means not analyzed.

^c Value obtained by the Karl Fischer titration method.

^d Sample analyzed by the ORNL Analytical Chemistry Division.

^e Concentrations <0.01% could not be measured on gas chromatograph.

and 1 in Table G.2). This difference was anticipated since, unlike the 2-tube condenser samples, those from the 40-tube condenser vent were obtained during operation with the direct-contact evaporator (Groups II-B and IV tests). During this mode of operation, CO_2 released in the evaporator from the geothermal brine was transported with vaporized isobutane into the condenser. When a brine preflash degassing step was introduced ahead of the direct-contact evaporator (Group IV tests), CO_2 contents in the 40-tube condenser (samples 1177 and 1186, in Table G.1) were somewhat reduced.

These samples also indicate that changes in preflash conditions can affect the amount of CO_2 present in the condenser. Table G.1 indicates that preflashing appears to have reduced CO_2 levels in the 40-tube condenser by as much as 68%.

As also indicated in Table G.1, measured concentrations of ethane were detected in very small amounts. However, concentrations of methane and propane were found in comparatively large quantities. Why such high concentrations were present in samples 1177 and 1186, during operation with the brine preflash unit, is not clear. One possible explanation is that one of several isobutane supply cylinders, used during periodic addition to the system, may have been contaminated with these hydrocarbons. An alternate source may have been the brine, because wellhead flashed vapor samples collected and analyzed by Westec during Groups II-B and IV tests were found to have high methane concentrations. Also unclear is the difference in air content detected between samples 1177 and 1186; that is, the amount of air appears to be higher when the concentration of CO_2 is lower (sample 1186). One possible explanation for this circumstance is that air may have been accidentally introduced during the gas chromatographic analysis of the sample.

In principle, operating in the surface evaporator mode has the advantage of maintaining isobutane purity, assuming that the overall system had been stringently cleaned, evacuated, and charged with high-grade isobutane prior to the start of testing. However, in Table G.2, the presence of CO_2 in condenser samples 1446 and 1 suggests that some of these requirements were not sufficiently met prior to initiating Group V tests. Based on results from sample 2 (taken from a supply cylinder), it is clear, however, that high-grade isobutane was used to charge the system. Note that

CO₂ contents in the ORNL two-tube condenser (samples 1446 and 1) were higher than those found in the vapor supply line to the condenser (samples 1447 and 3). This supports the notion that noncondensibles (like CO₂) ultimately accumulate in the condenser.

One disturbing result shown in Table G.2 is the difference in air concentration found between Westec and ORNL analyses of the duplicate samples collected from the condenser vent (1446 and 1) and the vapor supply line (1447 and 3). Samples analyzed at East Mesa showed high concentrations of air, whereas those analyzed at ORNL contained little or no air. Such a discrepancy between findings obtained by Westec and ORNL suggests that an error may have existed in the method of analysis. As indicated earlier with other samples, air may have been introduced into the gas chromatograph accidentally. Consequently, the failure by separate investigators to generate similar results from similar samples seems to preclude a high degree of confidence in the accuracy of the results shown in Table G.2 and probably Table G.1.

In contrast to ORNL 40-tube condenser results (Table G.1), ORNL 2-tube condenser results indicate that concentrations of the lighter hydrocarbons (methane, ethane, and propane) were found to be negligible.

The primary conclusion that can be drawn from Tables G.1 and G.2 is that more dependable sampling analyses are needed to develop a better understanding of the effects of contaminants on condenser performance.

References

1. M. W. Urbanek, *Development of Direct Contact Heat Exchangers for Geothermal Brines*, Final Report, October 4, 1977-June 30, 1978, for Lawrence Berkeley Laboratory, LBL-8558.
2. M. W. Urbanek, *Experimental Testing of a Direct Contact Heat Exchanger for Geothermal Brine*, ORNL/SUB-79/13564/1 and ORNL/SUB-79/45736/1 (December 1979).

192

Appendix H

TUBE MATERIAL EFFECTS

As detailed in Sect. 2.2.3, smooth tubes of five different materials were tested in the ORNL two-tube condenser. Two were made of aluminum (A - 6061-T6 and Y - 2024-T3), one of copper (W - Type DHP, ASTM B-75), one of brass (X - Alloy 330, ASTM B251-67), and one of nickel (Z - ASTM B-161). Tube A was involved in Groups I, III, and V tests, but the other tubes were limited to Group I tests only.

One finding was that a light-colored powdery deposit built up on the cooling-water side (inside) of the aluminum tubes (A and Y) in a relatively short time (~1 d). However, the deposit was easily removed with a wire brush tube cleaner. No deposits were visible on the working-fluid side of the aluminum tubes used in the two-tube condenser. However, with the 40-tube condenser, brownish deposits were found on the outside of the aluminum tube bundle after direct-contact evaporator mode operation. Such deposits on the condensing side of the 40-tube bundle are shown in Fig. H.1.

A relatively smooth black deposit was found on the working-fluid side of the copper, brass, and nickel tubes after testing in the direct-contact evaporator mode. In each case the coating was tenacious, and removal required considerable effort. No water-side deposits were found in the non-aluminum tubes, even after extended exposure to cooling tower water.

In no case was there a measurable effect of either cooling water-side or working-fluid-side deposits on tube composite condensing performance. Furthermore, in agreement with analytical estimates of the relative size of the respective tube-wall conductances, no significant effect of tube-wall material on tube composite condensing performance was observed during these tests.

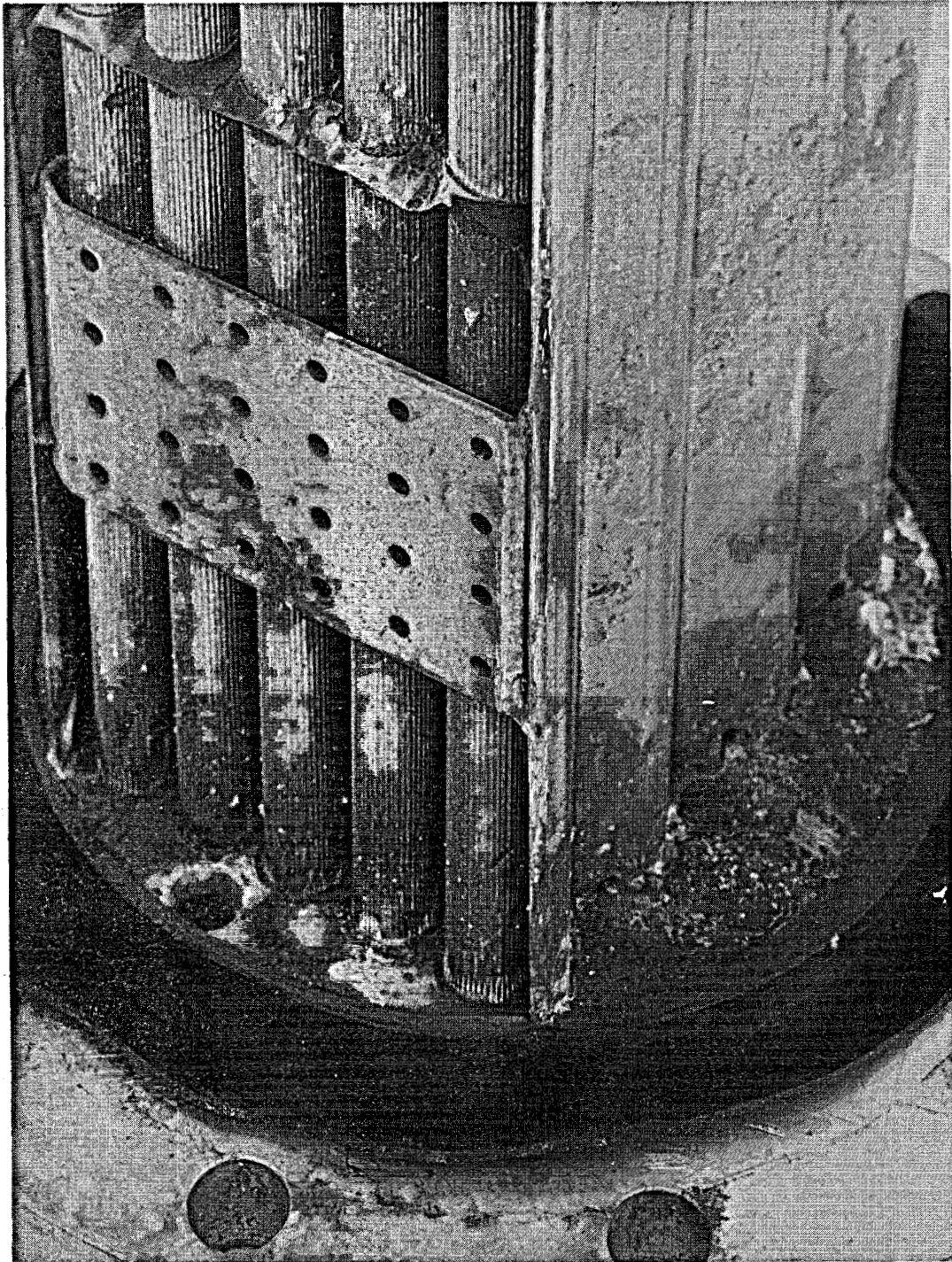


Fig. H.1. The ORNL 40-tube condenser - tube bundle after completion of Group IV tests.

Appendix I

POSTMORTEM EVALUATION OF ORNL 40-TUBE CONDENSER

After completion of the field-test series reported here, the 40-tube condenser was returned to ORNL, disassembled, and examined. Since significant shell-side fouling of the tube bundle was visible (Fig. H.1), the decision was made to remove a sample straight tube section for further evaluation in the single-tube laboratory condenser test apparatus. A section judged to have maximum visible fouling was removed from the bundle. Since such removal could not be accomplished without damage to the drainage sheets, the original sheet remnants were removed from the section and replaced by skirts (previously employed in single-tube tests) installed with Pliobond adhesive at the corresponding axial locations.

Initial tests were conducted in the "as received" condition (fouling intact) using Refrigerant-11 as the standard test fluid to provide baseline data. The outside surface of the section was then cleaned with a wire brush until all visible fouling was removed and a smooth, bright surface remained. Retesting of the cleaned section gave no distinguishable change in performance from that measured for the fouled version. The conclusion was reached that this result supported earlier evidence that surface deposits had no significant effect on the field-test performance results.



Appendix J

SI CONVERSION FACTORS

An attempt has been made to present all key tables and figures in dual units (ACU and SI). The following conversion factors may be used to convert from ACU to SI units:

<u>To convert from</u>	<u>To</u>	<u>Multiply by</u>
Btu/h	W	0.2929
Btu/h·ft ²	W/m ²	3.152
Btu/h·ft·°F	W/m·K	1.730
Btu/h·ft ² ·°F	W/m ² ·K	5.674
Btu/lb _m ·°F	J/kg·K	4.184 x 10 ³
ft	m	0.3048
ft ²	m ²	0.09290
ft/s	m/s	0.3048
gpm	m ³ /s	6.309 x 10 ⁻⁶
in.	m	0.02540
lb _m /h	kg/s	1.260 x 10 ⁻⁴
lb _m /h·ft	Pa·s	4.134 x 10 ⁻⁴
psia	Pa	6.895 x 10 ³
Δ(°F)	Δ(K) or Δ(°C)	0.5556

Temperature conversion: $T(K) = 5/9 \times [T(^{\circ}F) - 32] + 273.15$

$T(^{\circ}C) = 5/9 \times [T(^{\circ}F) - 32]$



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