



# THE UTILIZATION OF PAPUA NEW GUINEA TIMBERS

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# THE UTILIZATION OF PAPUA NEW GUINEA TIMBERS

# INTRODUCTION

Tropical forests usually include a large number of timber species. Papua New Guinea is no exception, where a multitude of species make up the lowland rain forest complex. The lowland rain forest system is the major forest type in Papua New Guinea and contributes the major percentage of the commercial timber species both for the domestic and the export market.

The flora is somewhat similar in composition to that of the tropical rain forests of North Queensland in Australia and not unlike in species composition to parts of Africa. This similarity however does not extend into Malaysia where the species composition differs remarkably in that the flora there is dominated by the family Dipterocarpaceae. This family produces a number of well known timber species that have been widely accepted on the world export markets for many years.

Among these are the meranti, Lauan or Seraya groups (*Shorea* spp.), Balau (*Shorea* spp.), Kapur (*Dryobalanops* Spp.), Keruing (*Dipterocarpus* spp.), Chengal (*Balanocarpus* spp.), Giam and Merawan (*Hopea* spp.) and Mersawa (*Anisoptera* spp.). The main reason that these timbers have been in popular demand is nothing less than log quality, availability and continuity of supply. There is nothing unique in the quality or the end use of these timbers. Comparable (and better) species are available in Papua New Guinea, as detailed later in this paper.

The high value of Papua New Guinea timbers has already been recognized and accepted by discriminating importers and end users due to their many specialized and variable end uses. Timbers such as Taun, Calophyllum, Erima, Malas, Water Gum and Kamarere are now well established on overseas markets and the demand for these timbers and others is steadily increasing. It should be noted and appreciated, that any timber regardless of origin, will serve the purpose it was meant for providing that ignorance of the timbers' properties does not prevail, and that it is applied to its correct end use.

# THE MAJOR COMMERCIAL TIMBER SPECIES OF PAPUA NEW GUINEA

The following list of timber species are those recognized as being the major exportable hardwood timbers harvested in Papua New Guinea. These timbers can be considered as being readily available in all sawn size specifications from the main timber areas.

STANDARD TRADE COMMON NAME	SCIENTIFIC NAME	FAMILY GROUP
Alstonia	Alstcnia scholaris	Apocynaceae
Amberoi	Pterocymbiwn beccarii	Sterculiaceae
Beech	Nothofagus spp.	Fagaceae
Calophyllum	Calophyllum spp.	Guttiferae
Cedar, pencil	Palaquiun spp.	Sapotaceae
Erima	Octomeles sumatrana	Tetramelaceae
Gum, water	<i>Suzygiun</i> spp.	Myrtaceae
Kamaxere	Eucalyptus deglupta	Myrtaceas
Kwila	Intsia bjiuga, I. patanbanica	Leguminosae
Labula	Anthocephalus chinensis	Naucleaceae
Malas	Homaliun foetidun	Flacourtiaceae
Mersawa	Anrisoptera thurifera	Dipterocarpaceae
Planchonella, red	Planehonella spp.	Sapotaceae
Planchonella, white	Planehonella spp.	Sapotaceae
Spondias	Spondias cytherea	Anacardiaeeae
Terminalie, brown	Terminalia braseii	Combretaceae
Terminalia, pale brown	<i>Terminalia</i> spp.	Combretaceae
Terminalia, red brown	<i>Terminalia</i> spp.	Combretaceae
Terminalia, pale yellow	<i>Terminalia</i> spp.	Combretaceae
Terminalia, yellow brown	<i>Terminalia</i> spp.	Combretaceae
Taun	Pometia pinnata	Sapindaceae
Walnut	Dracontomelon dao	Anacardiaceae

In addition to the aforementioned group there are many other species that have export potential and have already found market acceptance. Species like Antiaris, Basswood, Burckella, Campnosperma, Canarium, Celtis, Dillenia, Litsea, Nutmeg, Pink Satinwood, Sloanea, Sterculia and Vitex have found high value end use in Australia, Japan and other countries. Although not available in large volumes steady supplies of logs and sawn parcels can be arranged.

# DENSITY/COLOUR & OTHER GROUPINGS OF P.N.G. TIMBERS

# Group 1

Soft - Density 300-450 kg/m3 @ 12% moisturecontent.

1.1 White species.

Alstonia, Amberoi, Basswood, Labula, Sterculia, Magnolia, Quandong, White Albizia, Bulolo Ash, Chyrsophyllum, Euodia, White Siris, Grey Milkwood.

1.2 Pale coloured species. (Pink, Pale Brown, etc.)

Erima, Spondias, Antiaris, Campnosperma, Litsea, Nutmeg, Pink Satinwood, Tetrameles, Fig, Cananga, Duabanga, Hernandia, Lophopetalum.

# Group 2

Moderately Soft - Density 450-600 kg/m<sup>3</sup> @ 12% moisture content.

2.1 White or Pale coloured.

White Planchonella, Grey Canarium, Celtis, Sloanea, Wau Beech, White Beech, Silver Ash, Heavy Euodia, Pimeleodendron, Polyalthia, Yellow Cheesewood, Candlenut.

2.2 Pink - Red - Red Brown.

Amoora, Calophyllum, Pencil Cedar, *Red* Planchonella, Terminalia, Dillenia, Kiso, Mango, Vatica, Pink Birch, Cryptocarya.

# Group 3

Moderately Hard - Density over 600 kg/m<sup>3</sup> @ 12% moisture content.

3.1 Pale coloured.

Mersawa, Heavy Celtis, Vitex, Oak, Garo Garo, Yellow Hardwood, Kandis, White Tulip Oak, Scaly Ash, Heavy Alstonia, Boxwood, Drypetes, Neoscortechinia, Saffron Heart, Green Satinheart, Hickory Ash.

3.2 Dark coloured - Reds.

Aglaia, Beech, Kamarere, Taun, Burckella, Heritiera, Kempas, Malaha, Manilkara, Planchonia, Java Cedar, Red Dysox, Tulip Plum, Tea Tree, Tristiropsis, Gordonia, Galip.

3.3 Dark coloured - Browns.

Water Gum, Malas, Hopea, Kwila, Kasi Kasi, Black Mangrove, Red Mangrove, Maniltoa, Busu Plum, Swamp Box.

# **Specialty Timbers**

Walnut, Ebony, Rosewood, Red Cedar, Mangrove Cedar, *Coachwood*, Hekakoro, Scented Maple, Silkwood Maple, Pink Silky *Oak*, *Silky* Oak, Pericopsis, Island Walnut, Wattle.

# **Conifers**

Dacrydium, Kauri Pine, Klinki Pine, Hoop Pine, Celery-Top Pine, Libocedrus, Podocarp.

## Note:

Outside of the major commercial species most of the other species listed are in limited supply.

# P.N.G. TIMBERS AS SUBSTITUTES FOR MALAYSIAN AND AFRICAN SPECIES

As previously indicated in the introduction of this paper, tubers become established on foreign markets due to availability and continuity of supply. Once a specific timber has been introduced and accepted in a country, it is difficult to introduce a new species as the consumer is wary and reluctant to change from a timber that he knows and on which he has established his product.

This line of thinking is well understood and appreciated. However, if a substitute species can be offered, the offer is supported by a guarantee of supply, and technical information is available which indicates that the substitute species is similar in all respects to the established species, then the consumer can be more confident and less reluctant in his acceptance of the substitute species.

It is well known that a number of established timbers that have graced the world markets for many years are now in increasingly short supply and in the very near future supplies of these once accepted species will no longer be as readily available as in the past. The importer and the end user who is prepared to act now, investigate alternative substitutes and test the current market will be a long step ahead of his competitors and must benefit in the future from having established his own market outlets with the new species.

It is realised that the acceptance of some of the established timber species is due to the grain quality or highly decorative figure which is sought for aesthetic appeal. In many cases the suggested P.N.G. substitute is equivalent to its well known counterpart and in some cases is considered as being superior.

Where timbers are not sought for appearance or decorative values (covered/painted work etc.) the P.N.G. substitute listed has in most cases better machining and finishing qualities. It is considered that many timber species are suitable for most end products but their acceptance into sophisticated markets must be pioneered by the importer and marketed into their correct end use.

Many timbers suffer through lack of promotion and proper marketing and P.N.G. timbers are no exception. The blame for certain P.N.G. timbers not being widely acceptable in the past is for a number of reasons.

- 1. Difficulty in identifying the species in the bush.
- 2. Irregular supplies.
- 3. Incorrect marketing into the wrong end use.
- 4. No supporting data on the timbers physical or mechanical properties.
- 5. Poor sawing and grading.

These problems among others are recognised and accordingly are being ratified. However, it must be realised that to enable full utilisation of the forest resource a great deal of knowledge, expertise, and appreciation of marketing problems is required.

The following is a short list of some of the better known world timbers with the recommended PNG timber species which can be used confidently as a substitute.

TIMER (TRADE NAME)	SCIENTIFIC NAME	RECO PNG SUBSTITUTE OR EQUIVALENT (TRADE NAME)	SCIENTIFIC NAME
Afara/Limba	Terminalia suberba	Yellow-brown, Terminalia	Terminalia calamansanai Terminalia megalocarpa
Afrormosia	Afrormosia elata	Vitex	Vitex cofassus
Balau Giam/Merawan Kapur Keruing	Shorea app. Hopea spp. DryobaZanopa spp. Dipterocarpus spp.	Hopea Malas Water Gum	Hopea spp. Homalium foetidum Syzygium spp.
Banak Bintangor Bubinga . Dao Idigbo	ViroZa spp. CaZophyZZwn spp. Guibourtia pellegriniana Dracontomelon dao Terminalia ivorensis	Nutmeg Calophyllum Walnut Walnut Pale yellow, Terminalia	Myristica spp. Calophyllum spp. Draconromelon dao Dracontomelon dao Terminalia complanata Terminalia longespicata
Jelutong Kedondong Matoa Meranti/ Lauan/Seraya	Dyera costulata Canarium spp. Fometia acwninata Shorea spp.	Alstonia Grey Canarium Taun Calophyllum talip	Alstonia schoZaris Canarium spp. Pometia pinnata Calophyllum spp. Canarium indicum
		Taun Terminalia	Fometia oinnata Terminalia spp.
Mersawa	Anisoptera spp.	Mersawa	Anisoptera thurifera
Mutenye Nyatoh	Guibourtia arnoldiana Caporaceae	walnut Burckella Pencil Cedar <sup>-</sup> '' Red Planchonella	Dracontomelon dao Burckella spp. Palaquium spp. Planchonella spp.
Obeche/Mawa	Triplochiton scleroxylon	Amberoi Basswood Labula	Pterocymbium beccarii Endospermon spp. Anthocephalus chinensis
Okoume	Aucoumea klaineana	Erima	Octomeles sumatrana
Ramin	Gonystylus spp.	Basswood Labula Mersawa white Planchonella	Endospermum spp. Anthocephalus chinensis Anisoptera thurifera Planchonella kaernbachiana
Sapele	Entandrophragma Zinaricum	Kamarere	Eucalyptus deglupta
Simpoh	Dillenia spp.	Dillenia	Dillenia spp.
Taluto	Fterocymbium tinctorium	Amberoi Sterculia	Pterocumbium beecarii Sterculia spp.

## P.N.G. TIMBERS FOR SPECIFIC USES

The selection of timbers for specific uses is governed by a number of factors and combinations applicable to the end use. Factors such as strength, density, shrinkage, colour, hardness, durability, ease of working, seasoning properties, resistance to insect attack, permeability to pressure treatment and availability and cost have to be considered in determining the species most suitable for any and-use.

The following lists of uses and recommended species are by no means exhaustive. The desirable characteristics for the various uses are described and the timbers considered suitable for these uses are given.

## **BEARINGS, SLIDES**

Hardness and even wear. An oily or greasy texture is an advantage.

garo garo green satinheart kandis kasi kasi manilkara saffron heart vitex yellow hardwood

#### BEEHIVES Lightness and hardness. Availability in wide boards

kauri pine klinki pine hoop pine labula podocarp (all species) white planchonella

#### BLOCKBOARD

Low density, good gluing and machining properties, stability in service. Available in large volumes and cheapness.

alstonia amberoi antiaris basswood campnosperma erima labula litsea nutmeg quandong spondias sterculia white siris

## BOXES (including fruit cases)

Pale colour, lour density, printability, good nailing properties. Availability and cheapness.

antiaris basswood euodia fig grey milkwood hoop pine kauri pine klinki pine labula litsea magnolia podocarp (all species) polyalthia

#### BOXES BEE

light easily worked timbers, non tainting.

hoop pine kauri pine klinki pine labula quandong white planchonella

# BRIDGE & WHARF SUPERSTRUCTURE

Density, mechanical strength, availability of suitable sizes. High natural durability or permeable to vacuum pressure treatment.

> \*busu plum (in the round) \*drypetes \*garo garo green satinheart \*heavy alstonia \*heavy celtis hopea kasi kasi kwila \*malas manilkara saffron heart tea tree vitex \*white tulip oak yellow hardwood

\*Permeable to pressure treatment

# BRUSHWARE

Fine texture, clean boring, non-splitting, good gluing, freedom from tannins, good appearance, good finishing properties.

beech black ebony coachwood gordonia hoop pine kauri pine kiso klinki pine labula litsea magnolia nutmeg pencil cedar pink birch pink silky oak podocarp (all species) polyalthia quandong red planchonella silkwood maple sloanea white planchonella

## **FURNITURE**

a) Production Line Furniture.

amoora burckella calophyllum coachwood galip gordonia grey canarium kamarere mersawa pencil cedar pink birch red planchonella taun tristirops

b) Quality-Fine Finish

aglaia beech hekakoro kwila malaha mangrove cedar oak pericopsis pink silky oak red cedar red dysox rosewood scented maple silkwood maple silver ash walnut wattle Wau beech

c) Piain & Kitchen Furniture.

Bulolo ash candlenut celery-top pine chrysophyllum duabanga euodia grey milkwood hoop pine kauri pine klinki pine labula magnolia Papuan silver ash podocarp (all species) terminalia (pale brown & pale yellow group) white beech white planchonella

## d) Outdoor/Garden Furniture

beech hopea kempas kwila libocedrus maniltoa neoscortechinia red cedar rosewood vatica vitex Wau beech

#### CARVING including ARTIFACTS

Fine, even texture, smooth and easy cutting, low shrinkage and movement.

a) Natural finish

black ebony hekakoro island walnut kwila mangrove cedar pencil cedar red cedar rosewood vitex walnut Wau beech

b) Artificial finish (stains, dyes etc.)

alstonia basswood chrysophyllum euodia grey milkwood labula magnolia quandong white albizia white planchonella white siris

#### CLOG SOLES

Fine, texture, low density, ability to shape cleanly, good nailing properties, non-splitting in service.

cananga euodia grey milkwood hernandia labula magnolia milky mangrove red cedar white beech white siris

#### DECKING, BRIDGE

Hardness, smooth wearing, high mechanical strength, non-splitting, high natural durability of permeable to vacuum pressure treatment.

> beech \*drypetes \*garo garo green satinheart hickory ash hopea kempas kwila \*malas manilkara maniltoa saffron heart swamp box vitex yellow hardwood

\*Permeable to pressure treatment.

#### DOWELS

Straight grain, medium density, good machining qualities, stability in service

alstonia basswood chrysophyllum coachwood euodia hoop pine kauri pine klinki pine labula magnolia Papuan silver ash pencil cedar podocarp (all species) red planchonella silver ash taun white cheesewood white planchonella

## **FLOORING**

a) Heavy Industrial

Moderately high to high density, hardness, abrasion resistance, good wearing qualities

drypetes green satinheart hickory ash hopea malas manilkara saffron heart swamp box vitex

c) Exposed - Decorative (Interior)

Good appearance, good machining qualities, low shrinkage, stability in service.

beech gordonia hopea kamarere kwila light hopea malaha maniltoa mersawa pink birch red dysox taun terminalia (red-brown & yellow-brown group) vitex wattle Wau beech yellow hardwood

d) Exterior (patios etc.)

High natural durability or permeable to vacuum pressure treatment, good machining qualities, non-splintering.

\*garo garo \*heavy alstonia \*heavy celtis hopea kwila \*malas vitex yellow hardwood

\*Permeable to pressure treatment.

#### e) Squash courts

Pale coloured timbers, good machining qualities, low shrinkage, stability in service, good wearing qualities.

garo garo heavy alstonia heavy celtis kandis mersawa Papuan silver ash scaly ash silver ash yellow hardwood

#### f) Sub-Floors (Domestic)

Most species are suitable when a floor is to be over-laid with carpet or vinyl covering. However, density, strength, shrinkage and machining properties must still be taken into account.

## HANDLES, TOOLS

Select grade material, straight grain, strength, shock resistance, resilience, smooth working, non-splintering.

- a) Impack (Axe, pick, hammer etc.)
  - drypetes heavy hopea heritiera malas manilkara maniltoa red mangrove tulip plum

b) Non-impact (Spade, fork, rake etc.). as above and additionally:

beech boxwood garo garo kamarere kwila marsawa oak planchona red dysox scaly ash taun tristiropsis water gum white tulip oak yellow bardwood

## MATCH BOXES

Soft, light, even texture. Good peeling qualities, ability to score clearly.

basswood campnosperma hoop pine klinki pine pink satinwood podocarp (all species)

## MATOP SPLINTS

Ability to peel smoothly, straight grain, pale colour, permeable, fairly soft but strong enough to be processed by automatic machinery.

alstonia basswood heavy eudia hoop pine klinki pine podocarp (all species) quandong white albizia

#### MINING TIMBERS

High natural durability or permeable to vacuum pressure treatment, high strength properties.

\*busu plum green satinheart hopea kwila \*malas manilkara red mangrove saffron heart tulip plum yellow hardwood

\*Permeable to pressure treatment

#### MOULDINGS

Good machining properties, smooth working, fine texture, good quality, long lengths.

alstonia basswood chrysophyllum cryptocarya euodia hoop pine kauri pine kiso klinki pine labula libocedrus litsea nutmeg pencil cedar podocarp (all species) quandong red planchonella sloanea white beech white planchonella

#### PATTERN MAKING

Fine uniform texture, soft, light, easy and smooth to work. Low shrinkage, stability after seasoning.

alstonia basswood Bulolo ash Euodia red cedar white albizia white beech white siris

## PILES

As there are no commercial quantities of timber species naturally resistant to marine wood borer attack in Papua New Guinea, it is essential that all timbers considered suitable undergo preservative treatment. Tests being carried out by the Forest Products Research Centre indicate the following timbers that were pressure impregnated to a retention of 48 kg/m3 of copper-chrome-arsenic (Tanalith C) show promise.

> beech busu plum celery-top pine celtis garo garo highland podocarp hoop pine hopea kamarere \*kasi kasi klinki pine labula libocedrus malas yellow hardwood

\*Has been used extensively for piling (untreated) throughout the Milne Bay,. area where it has a good reputation. Howerver, life span is unpredictable and supplies are extremely limited.

## **SLEEPERS**

High natural durability or permeable to vacuum pressure treatment, resistance to weathering and mechanical breakdown, ability to hold fastenings firmly, availability in large volumes.

> black mangrove \*heavy celtis hopea kamarere \*klinki & hoop pine thinnings kwila \*malas manilkara mersawa red mangrove vatica vitex water gum

\*Permeable to pressure treatment.

#### SPORTING GOODS

Archery - Bows Stiffness, high strength, high elasticity, straight grain.

saffron heart scaly ash

Archery - Arrows

lightness, stiffness, straight grain, easy workability.

black podocarp Bulolo ash chrysophyllum hoop pine klinki pine labula libocedrus magnolia quandong white plaachonella

#### Billiard Cue Butts

High density, good appearance, dark colouz, attractive grain, smooth texture. Ability to turn or machine well, good finishing characteristics

> black or striped ebony dysox hopea Java cedar manilkara pericopsis

# Billiard Cue Shafts

light colour, medium density, stiffness, straight grain, smooth turning properties.

garo garo heavy alstonia mersawa scaly ash Wau beech

#### **Rifle Butts**

Medium density, mechanical properties necessary to absorb recoil, absence of brittleness or tendency to split, ease of seasoning to a stress free condition, freedom from warping, low-shrinkage, fine uniform texture, good figure, good machining and finishing properties.

aglaia coachwood mangrove cedar red dysox rosewood silkwood maple

#### SHINGLES

High natural durability or permeable to vacuum pressure treatment, easy to nail without splitting, freedom from warping or cupping after fixing.

> alstonia antiaris

basswood black podocarp cananga candlenut erima euodia klinki & hoop pine thinnings labula libocedrus lowland podocarp quandong red cedar spondias tetrameles white albizia white siris yellow cheesewood

#### VENEER

Sliced: Pronounced figure, attractive appearance, good drying and gluing properties.

aglaia beech black or striped ebony hekakoro island walnut kamarere mangrove cedar oak pencil cedar pericopsis pink silky oak red dysox rosewood walnut wattle

<u>Rotary:</u> Log quality, freedom from felling shakes, ability to peel smoothly, non-chegking, good drying and gluing properties. The following have been widely used as face, backs and core-stock material.

Amberoid \*amoora antiaris \*calophyllum campnosperma erima grey canarium \*hoop pine \*klinki pine labula litsea \*lophopetalum \*mango mersawa pink satinwood red cedar red & white planchonella \*silkwood maple \*silver ash sloanea

spondias taun terminalia (all groups) \*Wau beech white beech

\*Generall reserved for face veneer.

## JOINERY (Exterior)

High natural durability or permeable to vacuum pressure treatment. Good machining and working properties.

\*garo garo green satinheart \*heavy alstonia \*heavy celcis hickory ash hopea kwila \*malas Manilkara \*neoscortechiaia \*pimeleodendron saffron heart vitex yellow hardwood

\*Permeable to pressure treatment.

## PANELLING

Figure, colour, good machining and finishing properties, stability in service.

amoora beach Bulolo ash hopea lophopetalum mangrove cedar oak pink birch pink silky oak red cedar rosewood scented maple silkwood maple walnut wattle Wau beech

#### BOAT BUILDING

The following is a general-, short list of suitable Papua New Guinea timbers for the main parts of small craft: -

Stems - Deadwoods - Keels - Keelsons - Stern posts - Horn timbers. Floors - Engine beds.

garo garo hickory ash hopea kwila malas manilkara vitex yellow hardwood

Planking and Bulkhead Sheathing.

celery-top pine dacrydium hoop pine kamarere kauri pine klinki pine libocedrus podocarp (all, species) red cedar silkwood maple silver ash taun terminalia (red-brown group) vitex Wau beech white beech

Ribs - Stringers - Clamps - Gunwales - Sponsons - Carling

\*beech celery-top pine dacrydium hopea heritiera kempas kwila pencil cedar quandong red & white planchonella rosewood silkwood maple silver ash taun vitex water gum Wau beech whithe beach

Decking - Covering boards - Hatch covers.

celery-top pine dacrydium hoop pine kauri pine klinki pine kwila libocedrus pencil cedar podocarp (all species) red & white planchonella silkwood maple silver ash taun vitex Wau beech white beech

Masts - Sparts - Booms

black podocarp chrysophyllum hoop pine klinki pine labula magnolia Papuan silver ash pencil cedar polyalthia red & white planchonella silkwood maple silver ash

Mooring and Towing Bitts.

heavy hopea hickory ash kwila manilkara vitex yellow hardwood

Internal fittings, Linings, Finishing.

aglaia amoora beech burckella calophyllum hoop pine kauri pine klinki pine libocedrus pencil cedar pink silky oak podocarp (all species) red cedar red dysox rosewood silkwood maple taun walnut wattle Wau beech

## TRUCK, LORRY BODIES

Good quality hardwoods, high mechanical strength, high natural durability or permeable to vacuum pressure treatment.

\*drypetes \*garo garo green satinheart \*heavy celtis hopea kandis kempas kwila \*malas manilkara maniltoa mersawa saffron heart yellow hardwood

\*Permeable to pressure treatment.

# INVESTIGATIONS OF THE MECHANICAL, PHYSICAL PROPERTIES AND WORKING PROPERTIES OF PAPUA NEW GUINEA TIMBERS

There is no reason why Importers today should not have the fullest confidence in timbers from P.N.G. A great deal of Research has been done on all the major timber species of P.N.G. and this information is readily available to all interest persons.

Tests on P.N.G. timbers have been carried out over the years by a number of Research Organisations and are still continuing. Such institutions are: -

Timber Research and Development Association (TRADA) England.

C.S.I.R.O. - Melbourne, Australia.

Forest Products Research Centre - Hohola, P.N.G.

Forest Research Institute - Rotorua, New Zealand.

Forestry and Forest Products Research Institute - Ushiku, Ibaraki - Japan (formerly Government Forest Experiment Station)

The Wood Research Institute - Kyoto University - Kyoto, Japan.

From tests carried out by these institutions the following data is available on P.N.G. Timbers:-

- 1 The physical and mechanical properties of 90 timber species
- 2 Strength group classifications.
- 3 Air dry density and basic density evaluations
- 4 Shrinkage and movement figures
- 5 Seasoning and kiln drying schedules.
- 6 Pressure permeability
- 7 Lyctus susceptibility.
- 8 Marine biology.
- 9 Decay durability
- 10 Chemical characteristics.
- 11 Extractives
- 12 Sawing and machining properties.
- 13 Gluing Painting and varnishing.
- 14 Pulp and paper investigations.
- 15 Peeling and slicing.
- 16 Manufacture of veneer and plywood.
- 17 Manufacture of particle board and hardboard.
- 18 Manufacture of charcoal.

# THE P.N.G. SAWMILLING INDUSTRY TODAY AND TOMORROW

The P.N.G. sawmilling industry has gradually gained momentum over the years and is poised to make a significant contribution to meet the demands of overseas markets. The growth of the industry has been gradual, but has accelerated in recent years, and the experience gained, combined with the results of research studies and modern day technology, has lifted P.N.G. to the forefront as a potential major supplier of tropical hardwoods.

A significant step in endeavouring to co-ordinate the sawmilling industry in P.N.G. has been the establishment of the P.N.G. Forest Industries Council. Among the Council's aims are: -

1. To promote the interests of the members of the wood using industries in all practical ways.

2. To provide a liaison between the Timber Industry and the P.N.G. Government to discuss policy and. other matters relevant to the development of the industry in P.N.G.

3. To promote and co-ordinate sales between the buyer and seller.

4. To seek to diversify overseas markets for P.N.G. Timbers and give technical advice where needed.

5. To improve the quality of sawn exports by encouraging grading to buyers' specification, and the institution and observation of satisfactory standards of marketing.

6. To improve shipping schedules and freight rates.

P.N.G. is a full member of the South East Asia lumber Producers' Association and the Forest Industries Council is actively engaged in the policies of this association together with representatives of the Office of Forests. All policy decisions made and technical matters discussed are aimed at reaching uniformity and standardisation of benefit to the producer and the buyer.

The P.N.G. Government through its Office of Forests is to set up and conduct a Timber Industry Training School in lae. The aim of this school will be to teach the fundamentals of sawing, saw sharpening and mill maintenance, and another course will be conducted on timber grading.

The Office of Forests and the Forest Industries Council is looking closely at all aspects of improving quality and presentation of sawn timber. Within the very near future sawn timber grading rules will be adopted and implemented in P.N.G. for the purpose of ensuring all timber parcels exported are at the grade specified by the buyer.

The establishment of drying kilns is now being pursued by the industry to meet the demands of importers. With the advent of grading rules and the operation of drying kilns the importer can look confidently to P.N.G. as a supplier of a high quality product.

# REFERENCE: STANDARD TRADE NAMES AND SCIENTIFIC NAMES OF P.N.G. TIMBERS

# STANDARD TRADE NAME

Aglaia Albizia, white Alstonia Alstonia, heavy Amberoi Amoora Antiaris Ash, Bulolo Ash, scaly Ash, hickory Ash, Papuan, silver Ash. silver Basswood Beech Beech. Wau Beech, white Birch, pink Boxwood Box, swamp Burckella Calophyllum Campnosperma Cananga Canarium, grey Candlenut Cedar, Java Cedar, mangrove Cedar, pencil Cedar, red Celtis :eltis, heavy Cheesewood, yellow Chrysophyllum Coachwood Cryptocarya Dacrydium Dillenia Drypetes Duabanga Dysox, red Ebony, black Erima Euodia Euodia, heavy Fig Galip Garo Garo Gordonia

Gum, water Hardwood, yellow Hekakoro Heritiera Hernandia Hopea

Hopea,-heavy

#### SPECIES

Aglaia spp. Albizia falcataria Alstonia scholaris Alstonia braasii, A. glabriflora, A. opectabilis Pterocymbiun beccarii Amoora cucullata Antiaris toxicaria Bibiscus papuodendron Canophyllum fatcatwn Flindersia ifflaina Flindersia amboinenais Flindersia achottiana Endospemum medultosum Nothofagus spp. Elmerrillia papuana Qnelina moluccana Schizomeria app. Xanthophyllwn papuanwn Triatania spp. Burckella app. Calophyllum spp. Campnosperma brevipetiolatum, C. montana Cananga odorata Canariun spp. incl. C. oleosum Aleuritea moluccana Bishofia javanica Xylocarpus granaumr, X. moluccensis Palaquium spp. Toona sureni Celtis nymanii, C. kajewakii Celtis philippinensis, C. latifolia Xauclea orientalis, N.undulata Chrysophylwn roxburghii Ceratopetatum succirubrwn Cryptocarya spp. Dacrydium nidulum Dillenia spp. Drypetes spp. Duabanga moluccana Dysoxylum spp. **Diospyros ferrea** Octomeles sumatrara Euodia ellervana Euodia bonwickii Ficus app. Canariur indicwn Mastixiodendron pachyclados M. plectocarpum :. smithii M. stoddardii Gordonia spp. Syzygium spp. Neonauclea spp. Gluta papuana Heritiera littoralis Hernandia papuana Eopea forbesii, c. papuana, H. similii H. celtidifolia Hopea iriana, H. glabrifolia

## STANDARD TRADE NAME

Kamarere Kasi Kasi Kempas Kiso Kwila Labula Libocedrus Litsea Lophopetalum Magnolia Malaha Malas Mango Mangrove. black Mangrove red manilkara Maniltoa Maple, scented Maple, silkwood Mersawa Milkwood grey Neoscortechinia Nutmea Oak Oak Oak pink, silky Oak, white, tulip Pericopsis Pimeleodendron Fine, celery-top Pine hoop Pine, kauri Pine klinki Planchonella, red Planchonella, white Planchonia Plum, busu Plum tulip Podocarp Polyalthia Quandong Rosewood Saffronheart Satinheart, green Satinwood, pink Siris, white Sloanea Spondias Sterculia Taun

Tea tree Terminalia, brown Terminalia, pale brown Terminalia, red-brown

Terminalia, pale yellow

## SPECIES

Eucalyptus deglupta Xanthostmon spp. Koompassis grandiflora Chisocheron spp. Intsia bijuga, I. palembanica Anthocephalus chinensis Libocedrus papuanus Litsea spp. lophopetalum torricellense Galbulimima belgraveana Eucalyptosis papuana Homlium foetidum Mangifera spp. Bruguisra gymtorrhisa, B parviflora Rhizophora apiculata, R. mucrowta Manilkara kanosiensis Maniltoa app. Flindersia laeviearpa Flindersia pimenteliana Anisoptera thurifera, A. costata Cerbera floribunda Neoscorteahinia forbesii Myriatica app. Castanopeis acwninatisaima Lithocarpus spp. Oreocallis wickhamii Pterygota horefieldii Pericopeis mooniana Pimeleodendron amboinicum Phyllocladus hypophyllus Araucaria cunninghamii Agathis dammara A. labiltardieri Araucaria hunateinii Planchonella torricellenais Planchonella kaernbachiana Planchonia papuana Maranthes corymbosa Pleiogyniun timorense Podocarpus spp., Decusaocarpus app., Dacrycarpus app. Polyalthia oblongifolia Elaeocarpus spp. Pterocarpus indicus Halfordia papuana Coijera salicifolia Buchanania spp. Ailanthus integrifolia Sloanea spp. Spondias Cytherea Sterculia spp. Pometia pinnata f. pinnata, Pometia pinnata f. glabra Melaleuca spp... Ternrinalia brwsii Terminalia sepioana, T. solomonesis Terminalia arehipelagi, T. eddowesii, T. kaernbachii, T. mricrocarpa Terminalia complanata, T. longespicata

# STANDARD TRADE NAME

Terminalia, yellow-brown Tetrameles Tristiropsis Vatica Vitex Walnut Walnut, island Wattle

# SPECIES

Terminnalia calamansanai, T. megalocarpa Tetrameles nudiflora Tristiropsis acutangula Vatica papuana Vitex oofassus Dracontomelon dao Cordia subcordata Acacia aulacoearpa, A. crassicarpa

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