

# **Finite Element Floating Roof Structure Calculation for Light Oil Tanks (TK-2050 A~D)**

Rev	Status	Prepared	Checked	Approved	Date

### Tabulation of Revised Pages

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All Changes are marked by a revision mark and are underlined, **Bolded**, and *italicized*

Revision 0 → ***Revision 1*** 

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## 1. Scope

In this document, mechanical strength of the floating roof structure is analyzed for the following cases using SAP2000:

- Maintenance case (Roof is seated on the bottom of the vessel)
- Floating case (Roof is seated on fluid)

## 2. Reference Documents

	Document No.	Document Title
1	A238-PV-00-DWG-251	General Arrangement Drawing for TK-2050
2	A238-PV-00-CSH-201	Mechanical Calculation Sheet for Light Oil Storage Tanks (TK-2050 A~D)
3	A238-PV-00-CSH-209	Buoyancy and Floating Structure Calculation for Light Oil Storage Tanks (TK-2050 A~D)

## 3. Applicable Codes and Standards

- API 650 - 2018 Edition

## 4. Design Data

### 4.1. Tank Description

Location	Asaluyeh
Service	Light Oil Storage
Tag	TK-2050 A~D
Roof Type	Internal Floating - Single Deck
Structure Position	Internal

### 4.2. Geometry

The floating roof type is selected ring pontoon roof with central deck. The pontoon roof is divided to watertight compartments. Within the ring pontoon some beams are welded for stiffening. The deck plate has been stiffened also by welded beams. The roof design criteria and calculation is based on API-650, App. "H". General view of the floating roof is shown in following figure :

Inside Diameter of Tank	ID = 27500 mm
Shell Height	H_SH = 19700 mm
Rim Gap	G_R = 200 mm

Maximum Pontoon Height	H_P1 = 900	mm
Minimum Pontoon Height	H_P2 = 700	mm
Pontoon Width	W_P = 3950	mm
Inside Radius of Inner Rim	R_IR = 9600	mm
Outside Radius of Outer Rim	R_OR = 13550	mm
Corrosion Allowance of wetted surface	CA = 1.5	mm
Pontoon Top Plate Thickness	THK_PTP = 5	mm
Pontoon Bottom Plate Thickness	THK_PBP = 7	mm
Pontoon Inner Rim Plate Thickness	THK_PIR = 20	mm
Pontoon Outer Rim Plate Thickness	THK_POR = 7	mm
Pontoon Compartment Plate Thickness	THK_PCP = 5	mm

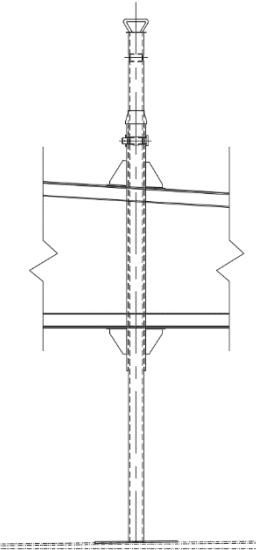


Figure 1: Floating Roof Support at Pontoons  
Table 1: Number of Supports and Their Location

Leg Row	Nos.	Radius mm
1 <sup>st</sup>	3	2000
2 <sup>nd</sup>	6	5000
3 <sup>rd</sup>	9	8000
4 <sup>th</sup>	12	11000
5 <sup>th</sup>	12	13250

### 4.3. Materials

Floating Roof Plate Material	Mat_R = SA-283 C
Roof Plate Density	$\rho_R = 7861 \text{ kg/m}^3$
Minimum Yield Stress of Roof Plate @ T_d (85°C)	$Fy_R = 2.109E+07 \text{ kg/m}^2$
Roof Structure Material	Mat_SR = SA-36 / ST37
Minimum Yield Stress of Roof Structure @ T_d (85°C)	$Fy_SR = 2.531E+07 \text{ kg/m}^2$

### 4.4. Design Conditions

Design External Pressure	$P_e_d = 0.24 \text{ kPa}$
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## 5. Design Considerations

### 5.1. Load Case Calculation

Following load cases are considered in the roof structure strength calculations based on API-650-Annex H:

#### 5.1.1. Dead Loads

Roof plates has been modeled, and 10% of roof plates weight is considered as dead loads of attachments and distributed on central deck and peripheral pontoons.

#### 5.1.2. Live Loads

Live load on the roof is as follows:

Live Load on the Roof	$Lf1 = 0.24 \text{ kPa}$
Point Load of at least Two Men	$Lf2 = 22 \text{ kN per point}$

#### 5.1.3. Buoyancy Loads

In this analysis buoyancy loads are calculated using the liquid level height over the parts and applied to the model as hydrostatic pressures.

Standard acceleration of Gravity	= g = 9.8 m/s^2
Liquid Level Over Pontoon Bottom - Intact	(From buoyancy Calculation) = Hp = 0.274 m
Liquid Level Over Deck Bottom - Intact	(From buoyancy Calculation) = Hd = 0.127 m
Liquid Level Over Pontoon Bottom - Punctured	(From buoyancy Calculation) = Hp_pun = 0.403 m
Density of the Product	(From buoyancy Calculation) = $\rho = 700 \text{ kg/m}^3$
Hydrostatic Pressure on Pontoon - Intact	= $\rho * g * Hp = Pp = 1880 \text{ N/m}^2$
Hydrostatic Pressure on Deck - Intact	= $\rho * g * Hd = Pd = 871 \text{ N/m}^2$
Hydrostatic Pressure on Pontoon - Punctured	= $\rho * g * Hp\_pun = Pp\_pun = 2765 \text{ N/m}^2$
Hydrostatic Pressure on Deck - Punctured	= $Pd\_pun = 0 \text{ N/m}^2$

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## 6. SAP Model

### 6.1. Geometry

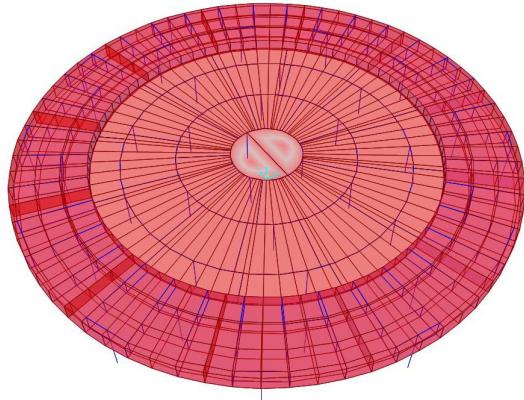


Figure 2:Floating Roof Geometry

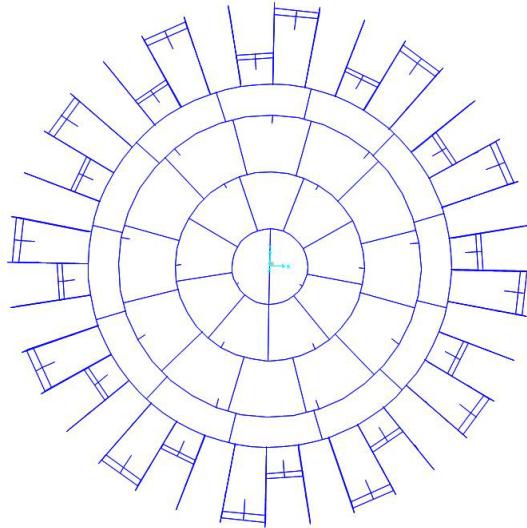


Figure 3:Frames Overview

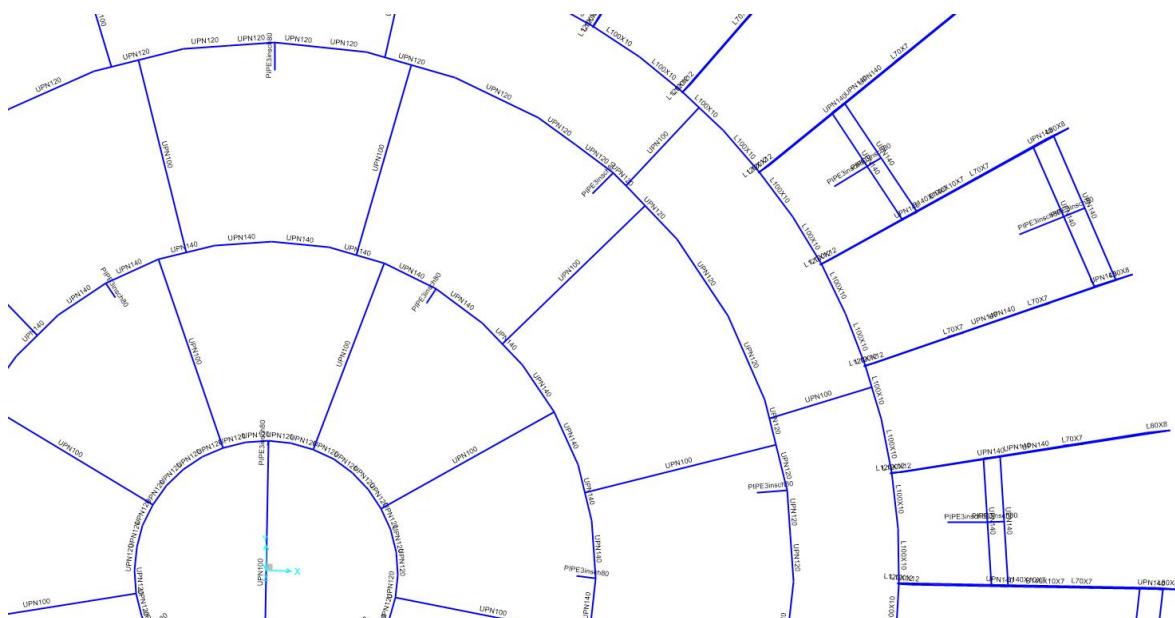
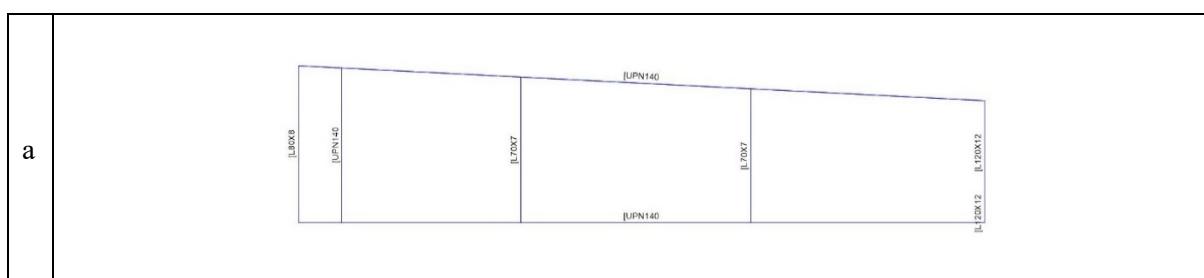


Figure 4:Deck Frame Plan



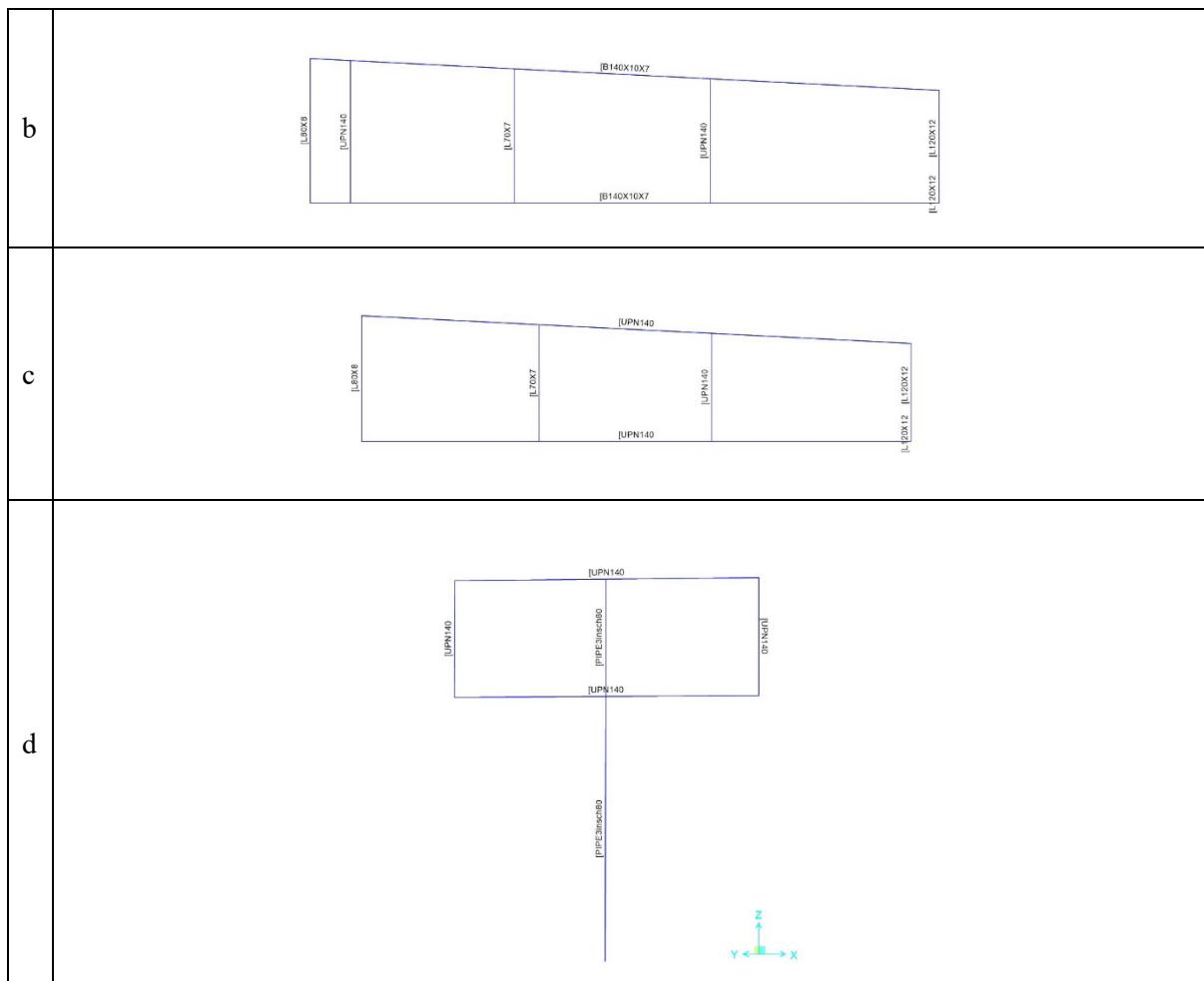
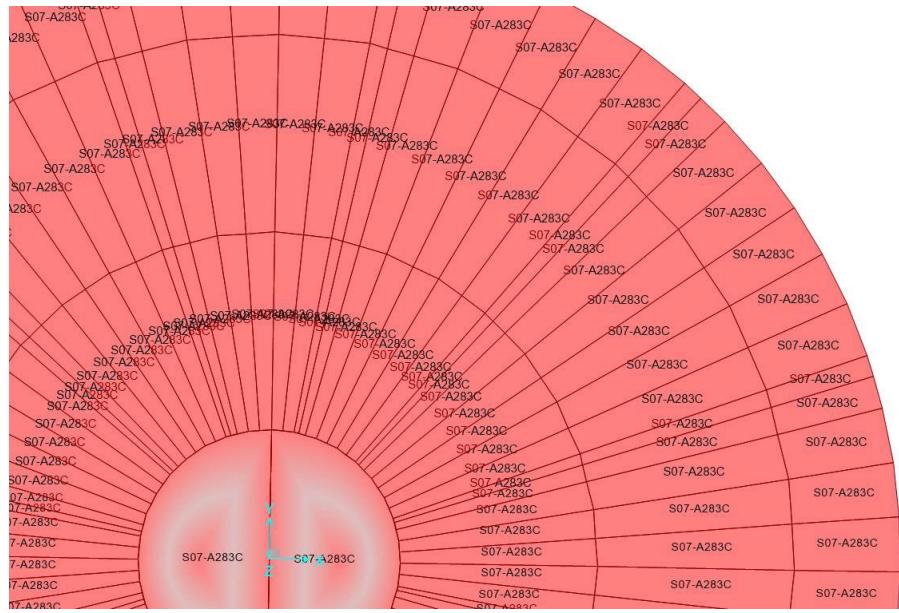


Figure 5: Pontoon Frames a) Type1 b) Type2 c) Type3 d) Support to Pontoon Attachment

Table 2:Profile Section Properties

<b>Section Name</b>	<b>Material</b>	<b>Shape</b>	<b>t3</b>	<b>t2</b>	<b>tf</b>	<b>tw</b>
Text	Text	Text	mm	mm	mm	mm
B140X10X7	A36	Box/Tube	140	140	10	7
L100X10	A36	Angle	100	100	10	10
L120X12	A36	Angle	120	120	12	12
L70X7	A36	Angle	70	70	7	7
L80X8	A36	Angle	80	80	8	8
PIPE-3in-sch80	A53GrB	Pipe	88.9			7.62
UPN100	A36	Channel	100	50	8.5	6
UPN140	A36	Channel	140	60	10	7
<b><u>DELETED</u></b>						



*Figure 6: Deck Plate Plan*

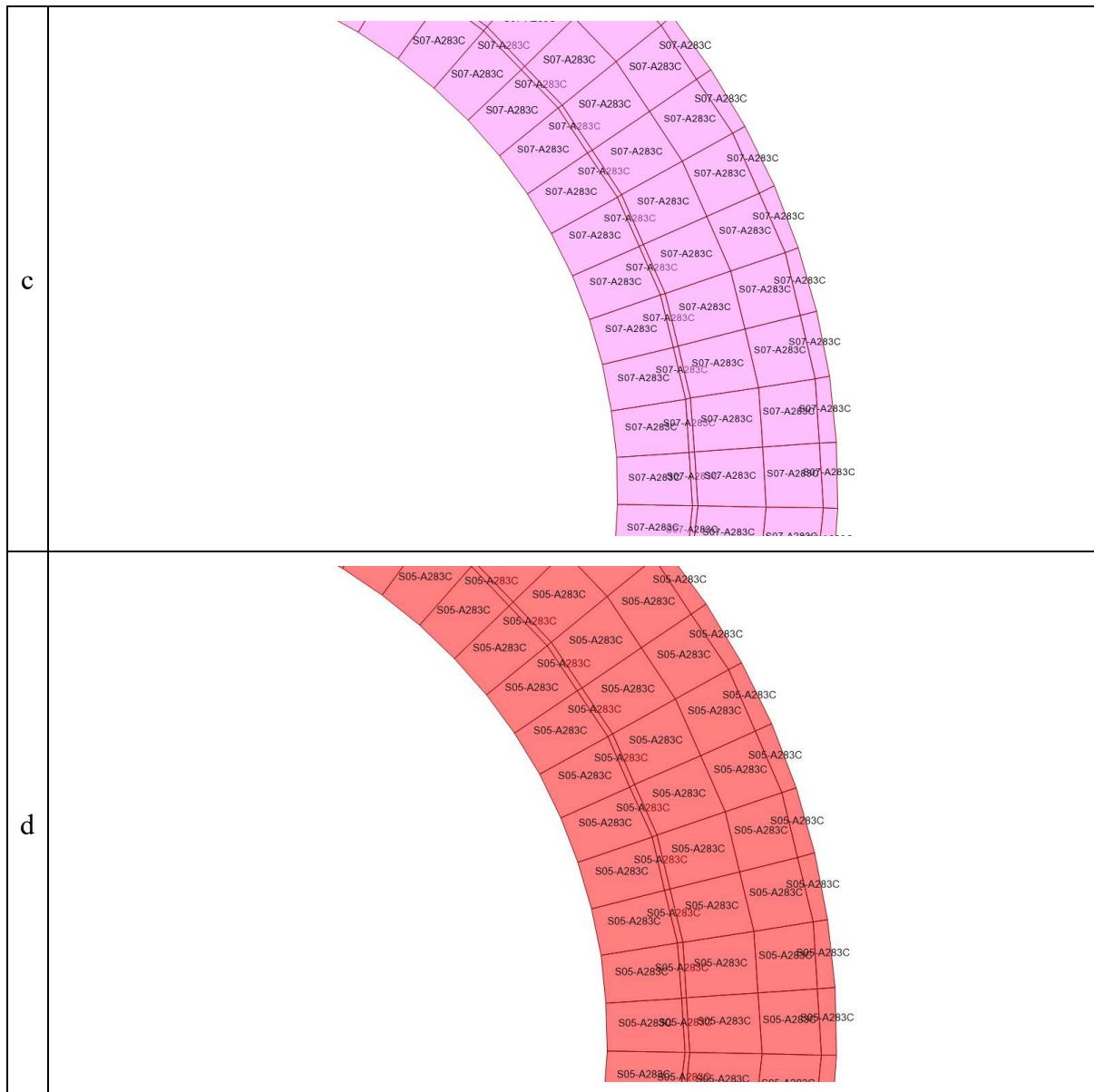


Figure 7:Pontoon Plate a) Inner Rim b) Outer Rim c) Bottom Plate d) Top Plate

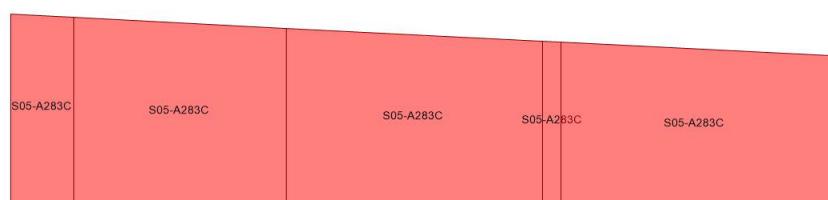


Figure 8: Compartment Plates

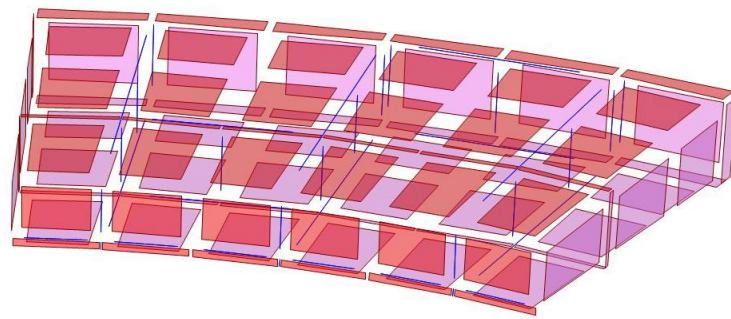


Figure 9: Exploded Parts of a Pontoon Compartment

Table 3: Properties of Plates

Section	Material	Area Type	Thickness	Bend Thick
Text	Text	Text	mm	mm
S05-A283	A283C	Shell	5	5
S07-A283C	A283C	Shell	7	7
S20-A283C	A283C	Shell	20	20

## 6.2. Boundary Conditions

Boundary conditions of roof structure are as follows:

### 6.2.1. Maintenance Case

Table 4: Roof Structure Boundary Conditions

Part	Considered?	Boundary Condition
Leg	Yes	Simply supported at the tank bottom

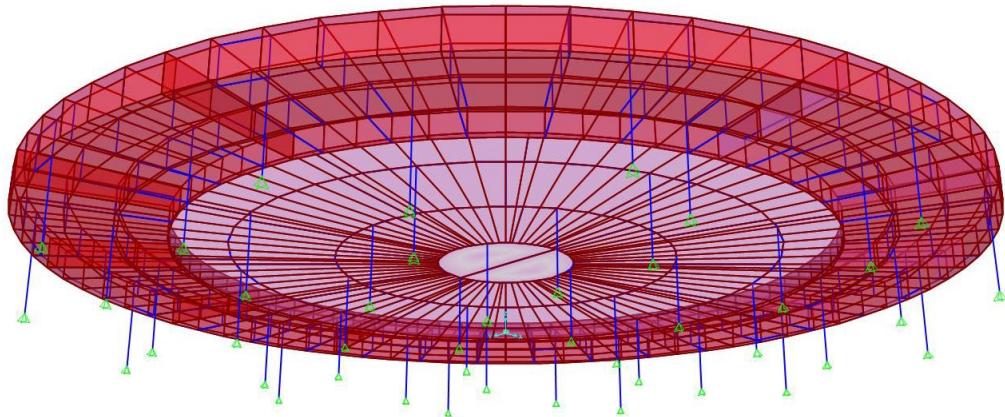


Figure 10: Roof Structure Boundary Conditions-Maintenance Case

## 6.3. Floating Case

When the roof is floating on the process fluid, the deck stays level with respect to the XY plane. Based on that, in order to bound the model in the Z direction, displacement of the deck

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nodes are fixed in Z direction. On the other hand, since the outer rim of the pontoons is constrained by the roof seal to the shell, displacement of nodes on the outer rim are fixed in the X and Y directions

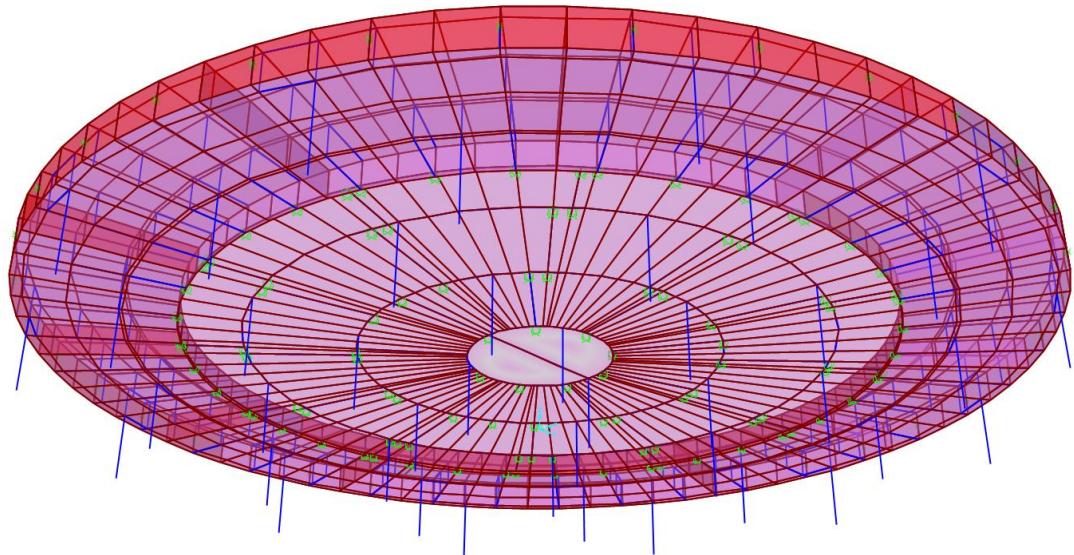


Figure 11: Roof Structure Boundary Conditions-Floating Case

## 6.4. Loads

### 6.4.1. Load Combinations for Analyzing the Supports

Following load combinations are considered in the calculation for floating roof support as per API-650-Annex H:

$$D_f + (\text{the greater of}) P_{fe} \text{ or } L_{f1} \text{ or } L_{f2}$$

$D_f$  is the dead load of internal floating roof, including the weight of the flotation compartments, seal and all other floating roof and attached components;

$L_{f1}$  is the internal floating roof uniform live load (0.6 kPa [12.5 lbf/ft<sup>2</sup>] if not automatic drains are provided, 0.24 kPa [5 lbf/ft<sup>2</sup>] if automatic drains are provided);

$L_{f2}$  is the internal floating roof point load of at least two men walking anywhere on the roof. One applied load of 2.2 kN [500 lbf] over 0.1 m<sup>2</sup> [1 ft<sup>2</sup>] applied anywhere on the roof addresses two men walking;

$P_{fe}$  is the internal floating roof design external pressure (0.24 kPa [5 lbf/ft<sup>2</sup>] minimum).

Therefore, following load combinations are considered in the SAP model:

#	Load Combination
1	$D_f + L_{f1}$
2	$D_f + L_{f2}$
3	$D_f + P_{fe}$

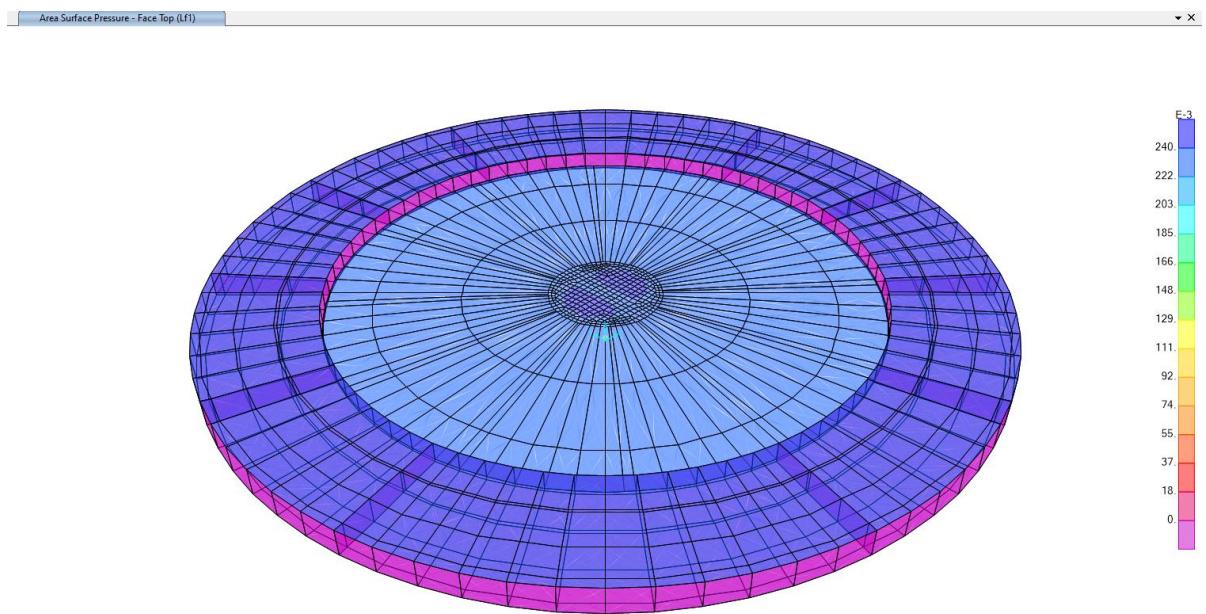


Figure 12: LF1 Load (kN/m<sup>2</sup>)

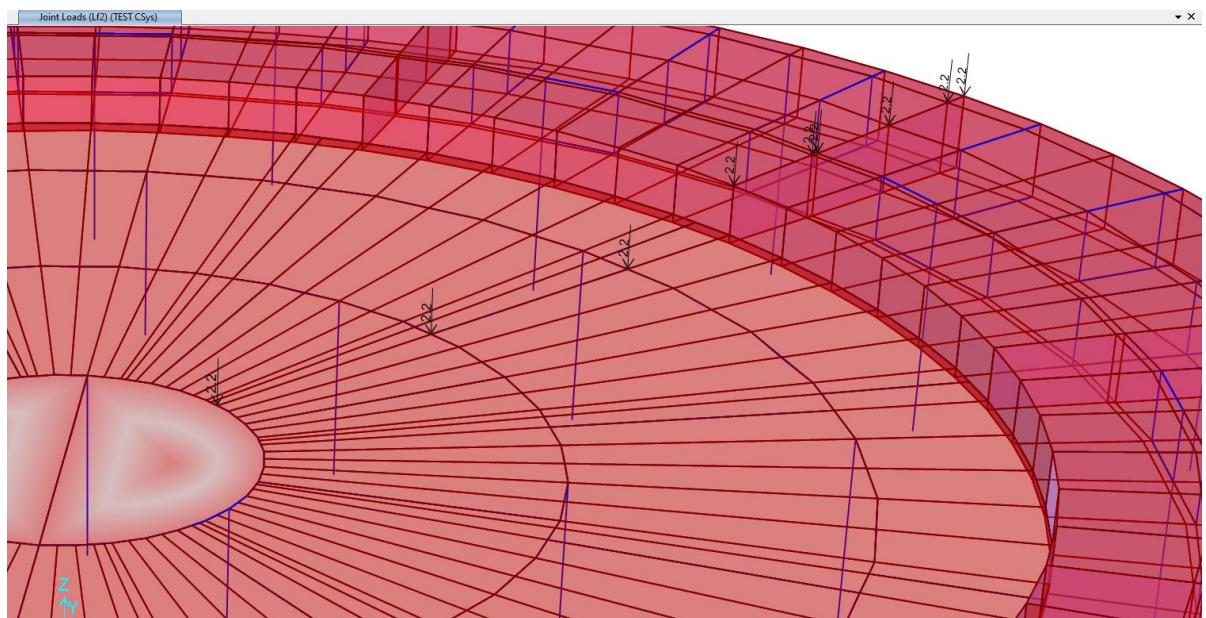


Figure 13: LF2 Load (kN)

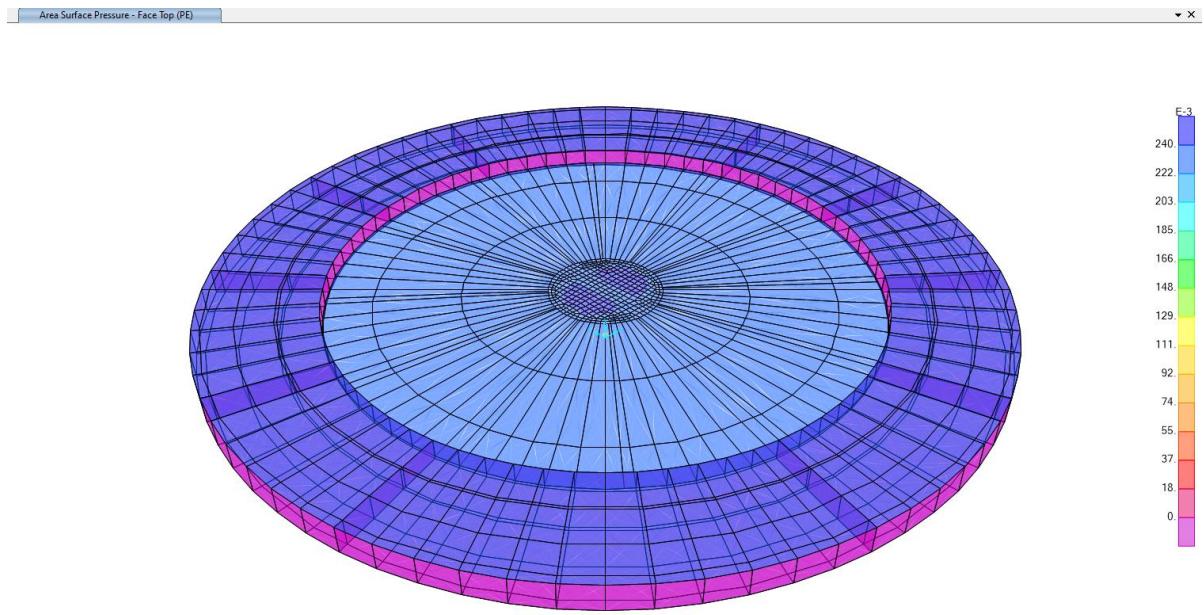


Figure 14: PE Load (kN/m<sup>2</sup>)

#### 6.4.2. Load Combinations for the Floating Case

For the floating case following load case is considered:

#	Load Combination
1	$D_f + BUO$

$D_f$  is the dead load of internal floating roof, including the weight of the flotation compartments, seal and all other floating roof and attached components;

$BUO$  is the hydrostatic pressure of the liquid which are calculated in section 5.1.3

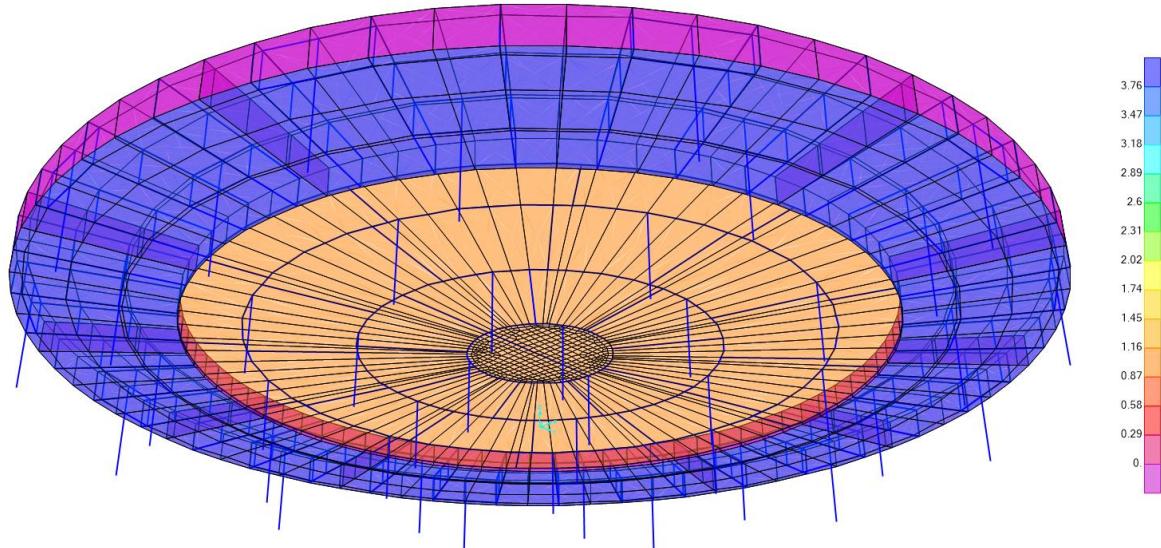
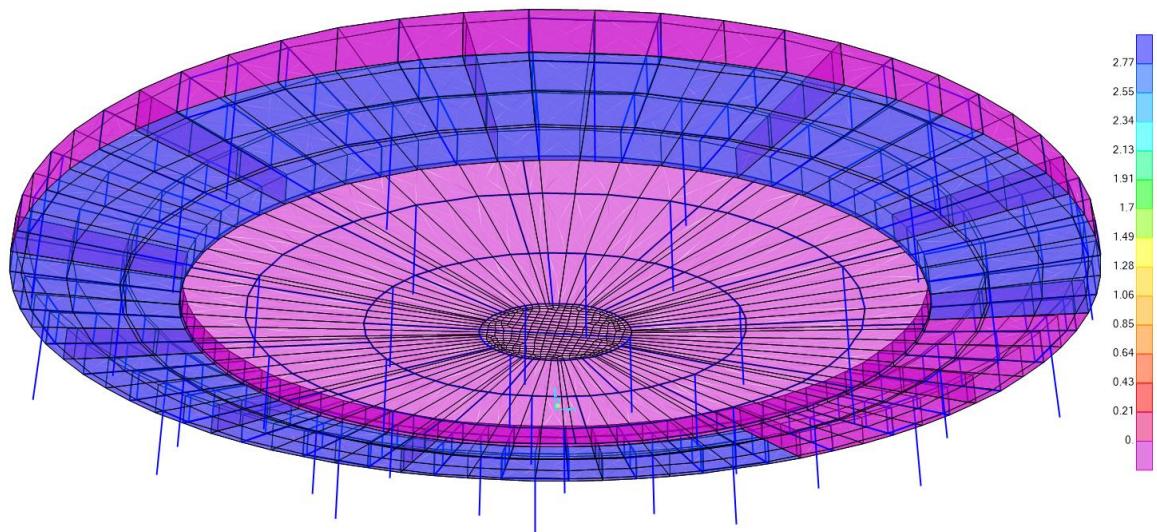


Figure 15: BUO Load - Intact (kN/m<sup>2</sup>)



*Figure 16: BUO Load - Punctured (kN/m<sup>2</sup>)*

## 6.5. Section Design

Roof structure layout and sections design are done for optimum strength of the structure considering loads which are specified in section 6.4. In this regard sections are from commonly available profiles and following considerations are followed:

Item	Value
1 Design Code	AISC 360-10
2 Multi-Response Case Design	Envelopes
3 Framing Type	OMF
4 Seismic Design Category	D
5 Importance Factor	1.25
6 Design System Rho	1.
7 Design System Sds	0.5
8 Design System R	8.
9 Design System Omega0	3.
10 Design System Cd	5.5
11 Design Provision	ASD
12 Analysis Method	Direct Analysis
13 Second Order Method	General 2nd Order
14 Stiffness Reduction Method	Tau-b Fixed
15 Omega(Bending)	1.67
16 Omega(Compression)	1.67
17 Omega(Tension-Yielding)	1.67
18 Omega(Tension-Fracture)	2.
19 Omega(Shear)	1.67
20 Omega(Shear-Short Webbed Rolled I)	1.5
21 Omega(Torsion)	1.67
22 Ignore Seismic Code?	No
23 Ignore Special Seismic Load?	No

24	Is Doubler Plate Plug-Welded?	Yes
25	HSS Welding Type	ERW
26	Reduce HSS Thickness?	No
27	Consider Deflection?	Yes
28	DL Limit, L/	200.
29	Super DL+LL Limit, L/	200.
30	Live Load Limit, L/	200.
31	Total Limit, L/	200.
32	Total-Camber Limit, L/	200.
33	Pattern Live Load Factor	0.75
34	Demand/Capacity Ratio Limit	0.95

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## 7. Results

### 7.1. Maintenance case

#### 7.1.1. Overall View

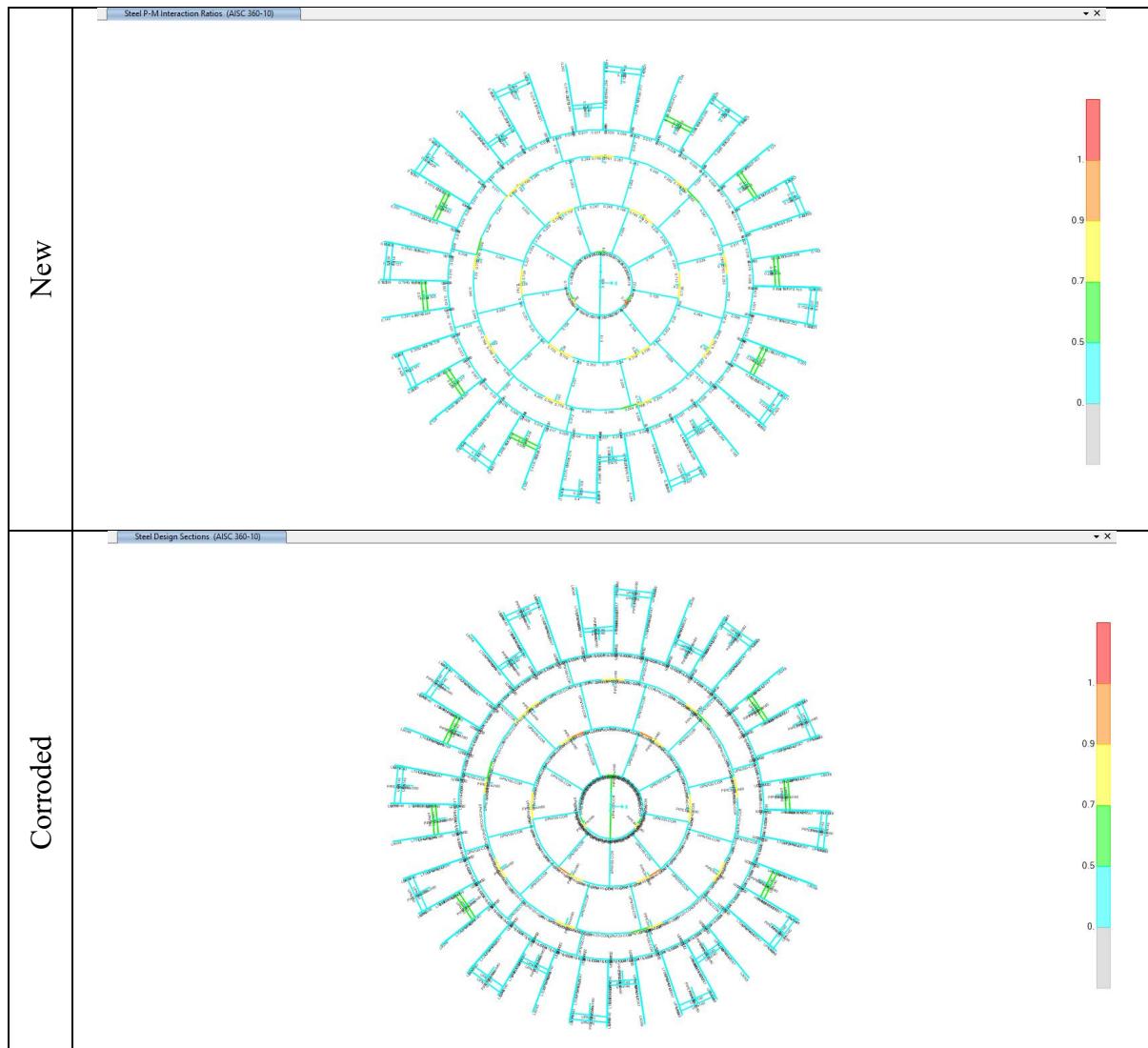


Figure 17:P-M Ratio of the Roof Structure – Maintenance case

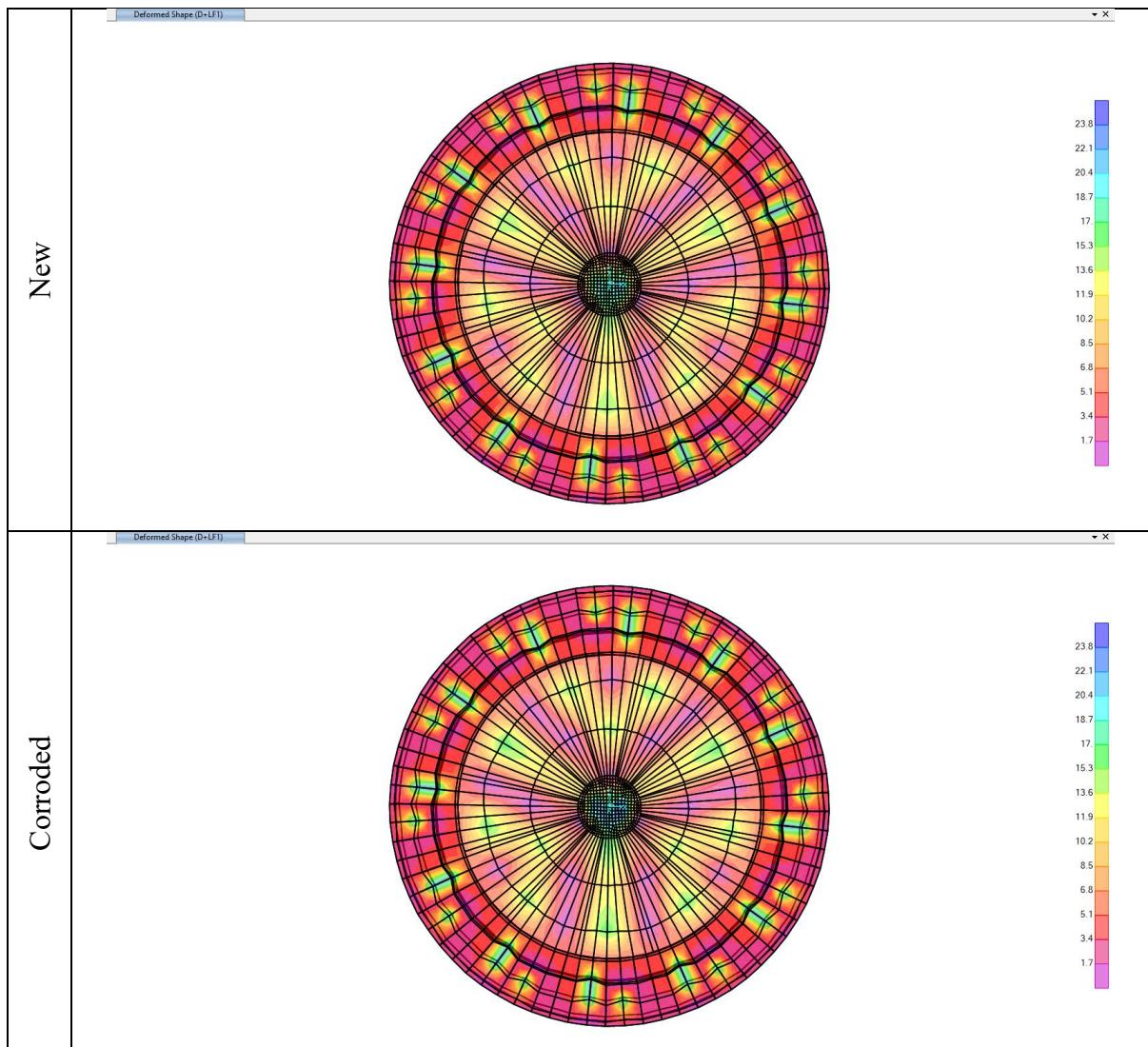
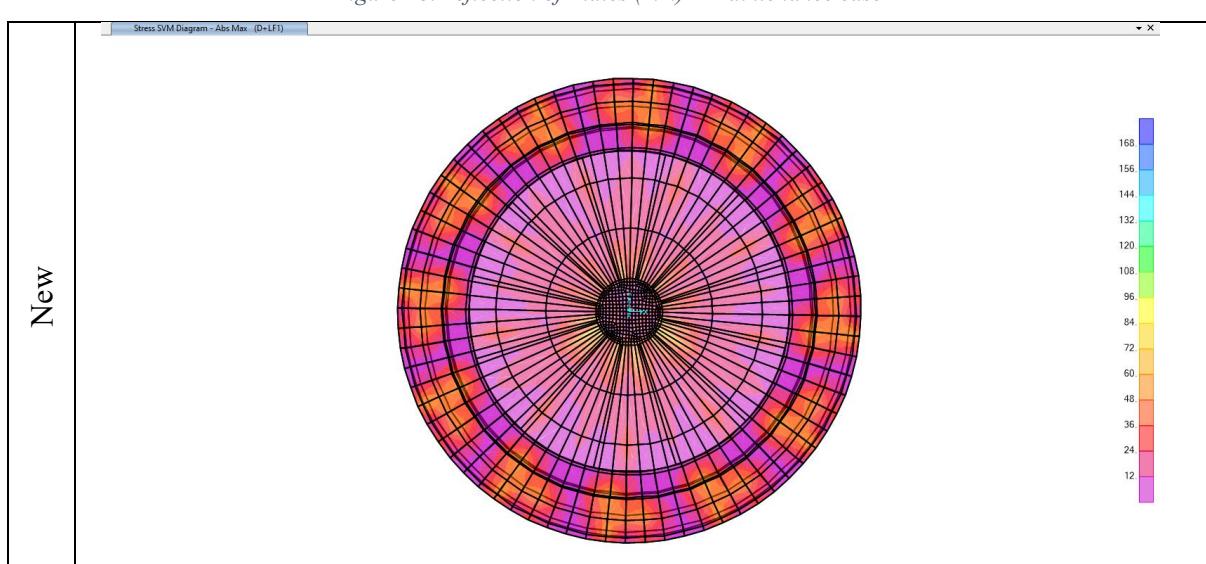


Figure 18: Deflection of Plates (mm) – Maintenance case



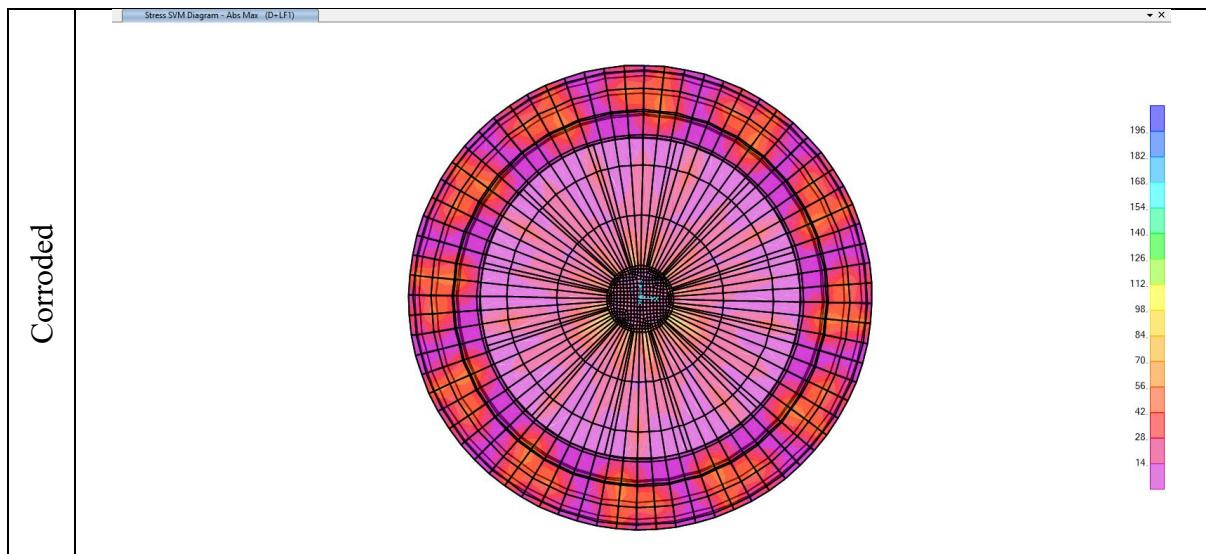
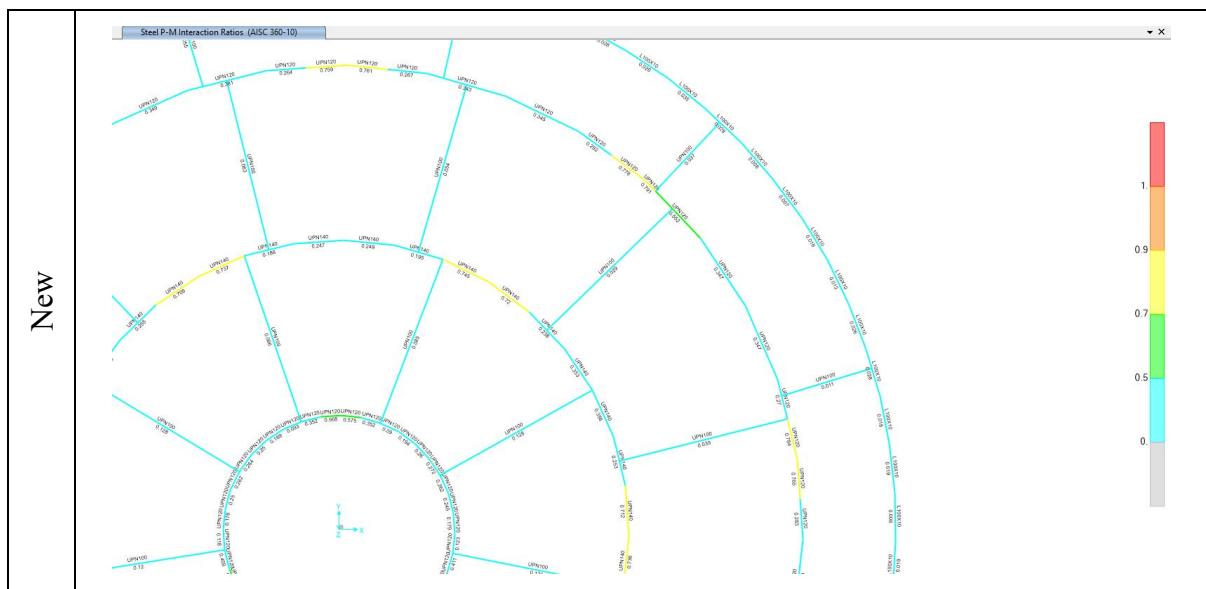


Figure 19: Shell SVM Stress (MPa) – Maintenance case

### 7.1.2. Deck Structure



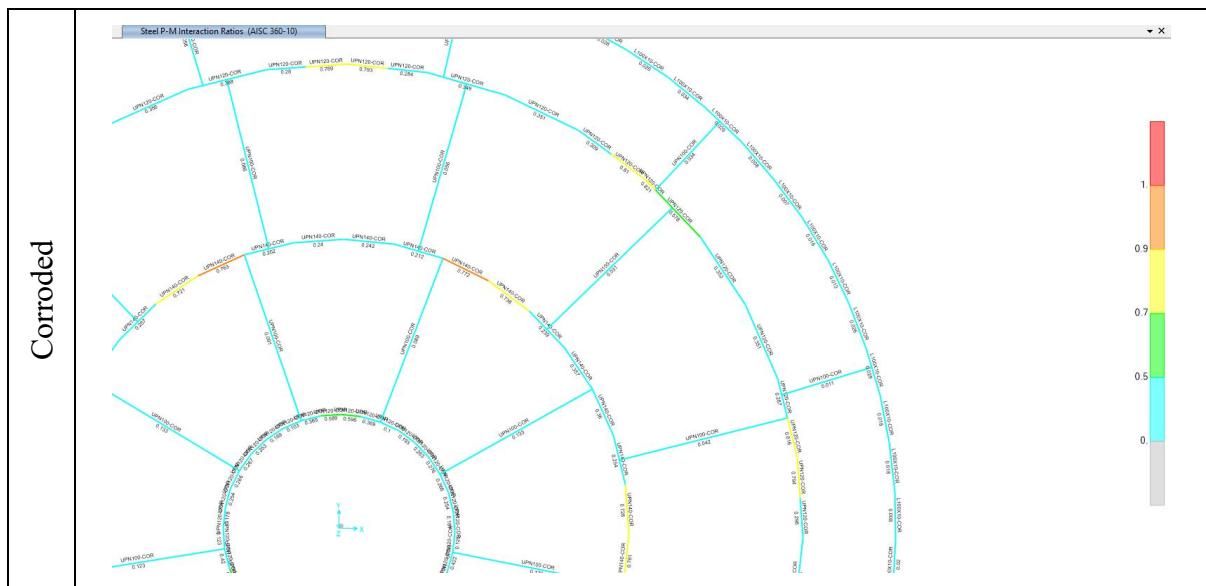
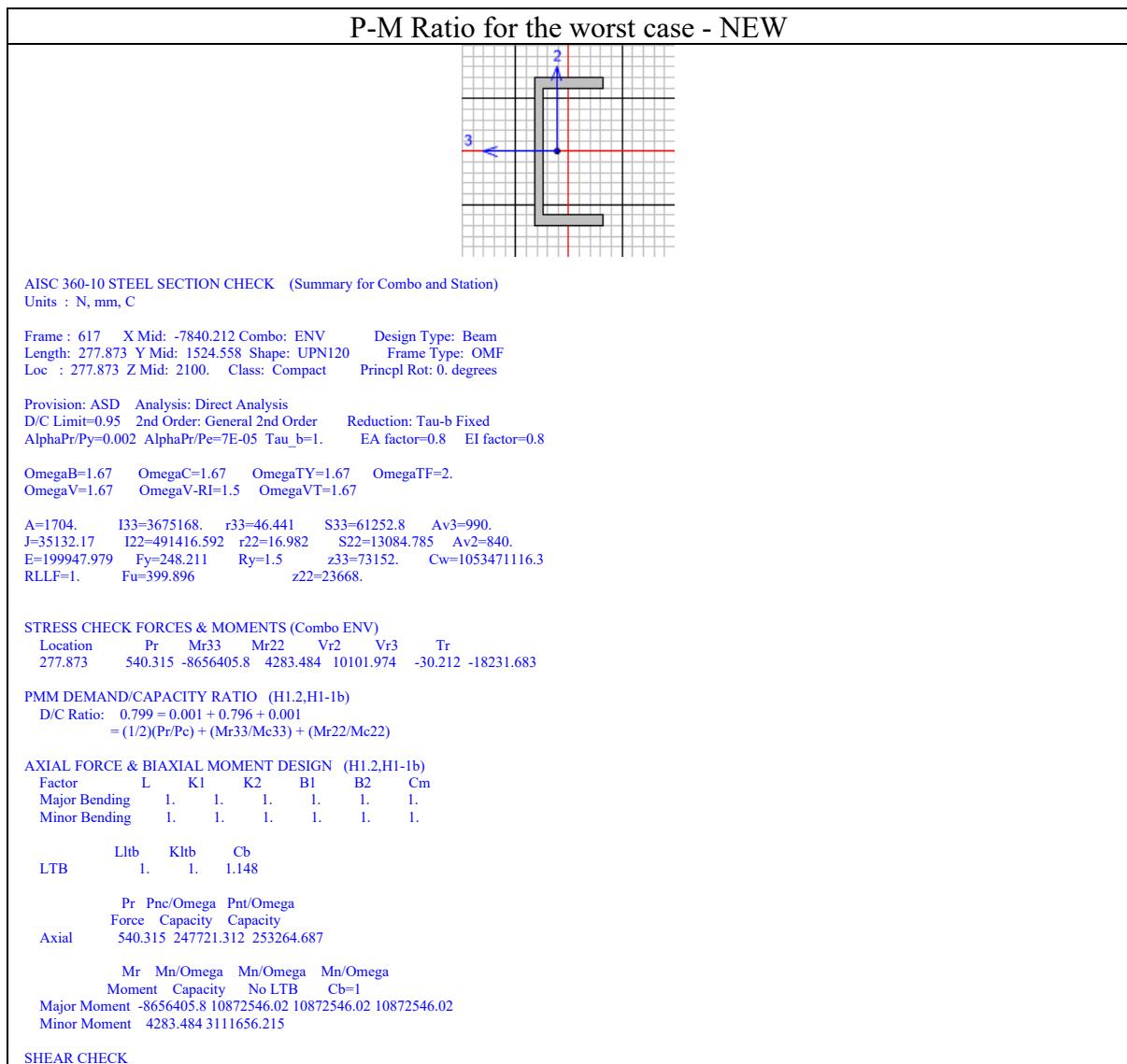
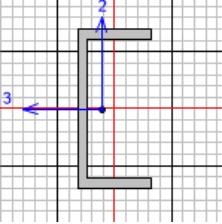
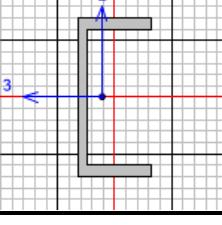


Figure 20:P-M Ratio of the Roof Structure– Maintenance case



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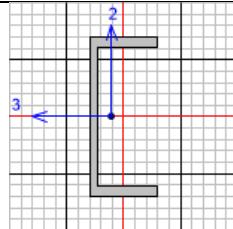
<table border="1"> <thead> <tr> <th></th><th>Vr</th><th>Vn/Omega</th><th>Stress</th><th>Status</th></tr> <tr> <th>Force</th><th>Capacity</th><th>Ratio</th><th>Check</th></tr> </thead> <tbody> <tr> <td>Major Shear</td><td>10101.974</td><td>74909.274</td><td>0.135</td><td>OK</td></tr> <tr> <td>Minor Shear</td><td>30.212</td><td>88285.93</td><td>0.</td><td>OK</td></tr> </tbody> </table> <p><b>CONNECTION SHEAR FORCES FOR BEAMS</b></p> <table border="1"> <thead> <tr> <th>VMajor</th><th>VMajor</th></tr> <tr> <th>Left</th><th>Right</th></tr> </thead> <tbody> <tr> <td>Major (V2)</td><td>10025.437</td></tr> <tr> <td></td><td>10101.974</td></tr> </tbody> </table>						Vr	Vn/Omega	Stress	Status	Force	Capacity	Ratio	Check	Major Shear	10101.974	74909.274	0.135	OK	Minor Shear	30.212	88285.93	0.	OK	VMajor	VMajor	Left	Right	Major (V2)	10025.437		10101.974																																										
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<p>AISC 360-10 STEEL SECTION CHECK (Summary for Combo and Station)          Units : N, mm, C</p> <p>Frame : 617 X Mid: -7840.212 Combo: ENV Design Type: Beam          Length: 277.873 Y Mid: 1524.558 Shape: UPN120-COR Frame Type: OMF          Loc : 277.873 Z Mid: 2100. Class: Compact Princpl Rot: 0. degrees</p> <p>Provision: ASD Analysis: Direct Analysis Reduction: Tau-b Fixed          D/C Limit=0.95 2nd Order: General 2nd Order AlphaPr/Pe=8E-05 Tau_b=1. EA factor=0.8 EI factor=0.8          AlphaPr/Py=0.002</p> <p>OmegaB=1.67 OmegaC=1.67 OmegaTY=1.67 OmegaTF=2.          OmegaV=1.67 OmegaV-RI=1.5 OmegaVT=1.67</p> <p>A=1520.25 I33=3240189.703 r33=46.167 S33=54686.746 Av3=882.75          J=26062.086 I22=419237.177 r22=16.606 S22=11436.793 Av2=740.625          E=199947.979 Fy=248.211 Ry=1.5 z33=64917.844 Cw=887457854.8          RLLF=1. Fu=399.896 z22=20710.048</p>																																																																									
<p><b>STRESS CHECK FORCES &amp; MOMENTS (Combo ENV)</b></p> <table border="1"> <thead> <tr> <th>Location</th> <th>Pr</th> <th>Mr33</th> <th>Mr22</th> <th>Vr2</th> <th>Vr3</th> <th>Tr</th> </tr> </thead> <tbody> <tr> <td>277.873</td> <td>563.836</td> <td>-7973103.6</td> <td>4071.128</td> <td>9049.732</td> <td>-27.581</td> <td>-13086.075</td> </tr> </tbody> </table> <p><b>PMM DEMAND/CAPACITY RATIO (H1.2,H1-1b)</b></p> <p>D/C Ratio: <math>0.829 = 0.001 + 0.826 + 0.001</math>  <math>= (1/2)(Pr/Pc) + (Mr33/Mc33) + (Mr22/Mc22)</math></p> <p><b>AXIAL FORCE &amp; BIAXIAL MOMENT DESIGN (H1.2,H1-1b)</b></p> <table border="1"> <thead> <tr> <th>Factor</th> <th>L</th> <th>K1</th> <th>K2</th> <th>B1</th> <th>B2</th> <th>Cm</th> </tr> </thead> <tbody> <tr> <td>Major Bending</td> <td>1.</td> <td>1.</td> <td>1.</td> <td>1.</td> <td>1.</td> <td>1.</td> </tr> <tr> <td>Minor Bending</td> <td>1.</td> <td>1.</td> <td>1.</td> <td>1.</td> <td>1.</td> <td>1.</td> </tr> </tbody> </table> <table border="1"> <thead> <tr> <th>LTB</th> <th>Ltb</th> <th>Kltb</th> <th>Cb</th> </tr> </thead> <tbody> <tr> <td>LTB</td> <td>1.</td> <td>1.</td> <td>1.144</td> </tr> </tbody> </table> <table border="1"> <thead> <tr> <th>Pr</th> <th>Pnc/Omega</th> <th>Pnt/Omega</th> </tr> <tr> <th>Force</th> <th>Capacity</th> <th>Capacity</th> </tr> </thead> <tbody> <tr> <td>Axial</td> <td>563.836</td> <td>220783.559</td> <td>225954.015</td> </tr> </tbody> </table> <table border="1"> <thead> <tr> <th>Moment</th> <th>Mn/Omega</th> <th>Mn/Omega</th> <th>Mn/Omega</th> </tr> <tr> <th>Moment</th> <th>Capacity</th> <th>No LTB</th> <th>Cb=1</th> </tr> </thead> <tbody> <tr> <td>Major Moment</td> <td>-7973103.6</td> <td>9648707.397</td> <td>9648707.397</td> </tr> <tr> <td>Minor Moment</td> <td>4071.128</td> <td>2719751.96</td> <td></td> </tr> </tbody> </table>					Location	Pr	Mr33	Mr22	Vr2	Vr3	Tr	277.873	563.836	-7973103.6	4071.128	9049.732	-27.581	-13086.075	Factor	L	K1	K2	B1	B2	Cm	Major Bending	1.	1.	1.	1.	1.	1.	Minor Bending	1.	1.	1.	1.	1.	1.	LTB	Ltb	Kltb	Cb	LTB	1.	1.	1.144	Pr	Pnc/Omega	Pnt/Omega	Force	Capacity	Capacity	Axial	563.836	220783.559	225954.015	Moment	Mn/Omega	Mn/Omega	Mn/Omega	Moment	Capacity	No LTB	Cb=1	Major Moment	-7973103.6	9648707.397	9648707.397	Minor Moment	4071.128	2719751.96	
Location	Pr	Mr33	Mr22	Vr2	Vr3	Tr																																																																			
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Factor	L	K1	K2	B1	B2	Cm																																																																			
Major Bending	1.	1.	1.	1.	1.	1.																																																																			
Minor Bending	1.	1.	1.	1.	1.	1.																																																																			
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<p><b>SHEAR CHECK</b></p> <table border="1"> <thead> <tr> <th></th> <th>Vr</th> <th>Vn/Omega</th> <th>Stress</th> <th>Status</th> </tr> <tr> <th>Force</th> <th>Capacity</th> <th>Ratio</th> <th>Check</th> </tr> </thead> <tbody> <tr> <td>Major Shear</td> <td>9049.732</td> <td>66047.239</td> <td>0.137</td> <td>OK</td> </tr> <tr> <td>Minor Shear</td> <td>27.581</td> <td>78721.621</td> <td>0.</td> <td>OK</td> </tr> </tbody> </table> <p><b>CONNECTION SHEAR FOR BEAMS</b></p> <table border="1"> <thead> <tr> <th>VMajor</th> <th>VMajor</th> </tr> <tr> <th>Left</th> <th>Right</th> </tr> </thead> <tbody> <tr> <td>Major (V2)</td> <td>8981.447</td> </tr> <tr> <td></td> <td>9049.732</td> </tr> </tbody> </table>						Vr	Vn/Omega	Stress	Status	Force	Capacity	Ratio	Check	Major Shear	9049.732	66047.239	0.137	OK	Minor Shear	27.581	78721.621	0.	OK	VMajor	VMajor	Left	Right	Major (V2)	8981.447		9049.732																																										
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<b>Deflection for the worst case - NEW</b>																																																																									
																																																																									

AISC 360-10 STEEL SECTION CHECK (Deflection Details)  
Units : N, mm, C

Frame : 394 X Mid: 1632.224 Combo: def(D+LF2) Design Type: Beam  
Length: 348.144 Y Mid: -1142.603 Shape: UPN120 Frame Type: OMF  
Loc : 0. Z Mid: 2100. Class: Slender Princpl Rot: 0. degrees

DEFLECTION CHECK (Combodef(D+LF))					
Type	Consider	Deflection	Limit	Ratio	Status
Dead Load	Yes	0.542	1.741	0.312	OK
Super DL+LL	Yes	1.107	1.741	0.636	OK
Live Load	Yes	1.107	1.741	0.636	OK
Total Load	Yes	1.65	1.741	0.948	OK
Total-Camber	Yes	1.65	1.741	0.948	OK

### Deflection for the worst case - CORRODED

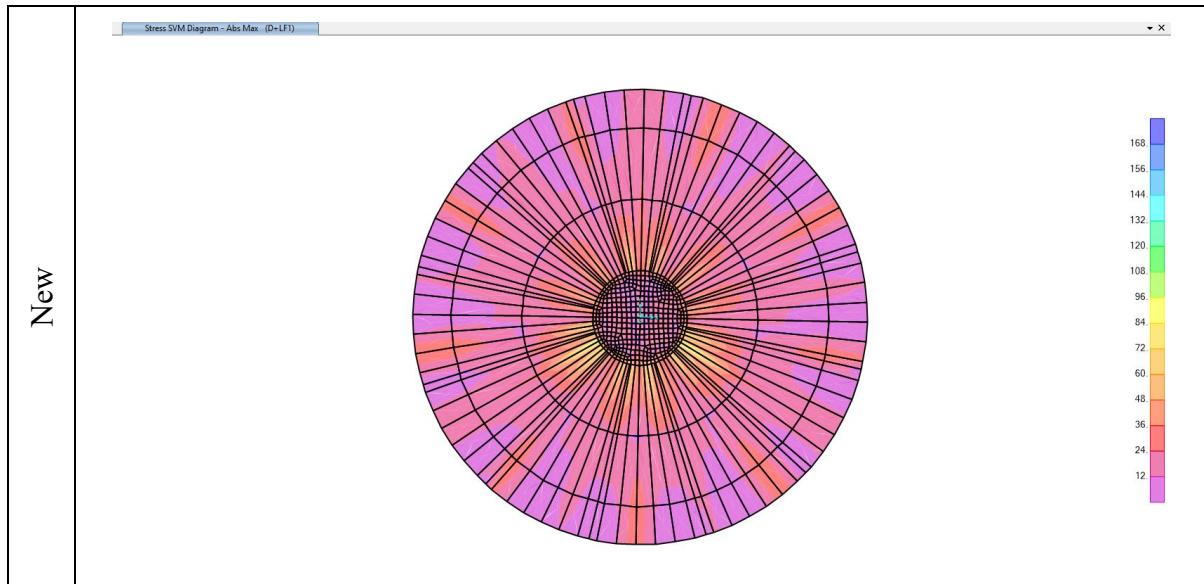


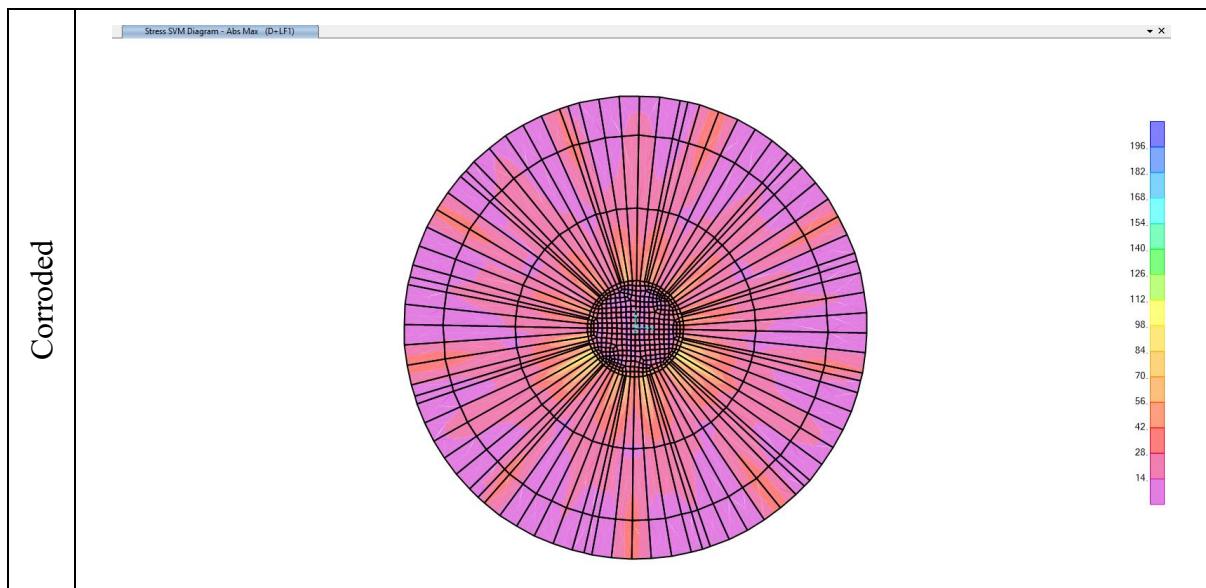
AISC 360-10 STEEL SECTION CHECK (Deflection Details)  
Units : N, mm, C

Frame : 332 X Mid: -2105.732 Combo: def(D+PE) Design Type: Beam  
Length: 870.57 Y Mid: 4514.089 Shape: UPN140-COR Frame Type: OMF  
Loc : 0. Z Mid: 2100. Class: Slender Princpl Rot: 0. degrees

DEFLECTION CHECK (Combodef(D+PE))					
Type	Consider	Deflection	Limit	Ratio	Status
Dead Load	Yes	1.83	4.353	0.42	OK
Super DL+LL	Yes	0.	4.353	0.	OK
Live Load	Yes	0.	4.353	0.	OK
Total Load	Yes	4.21	4.353	0.967	OK
Total-Camber	Yes	4.21	4.353	0.967	OK

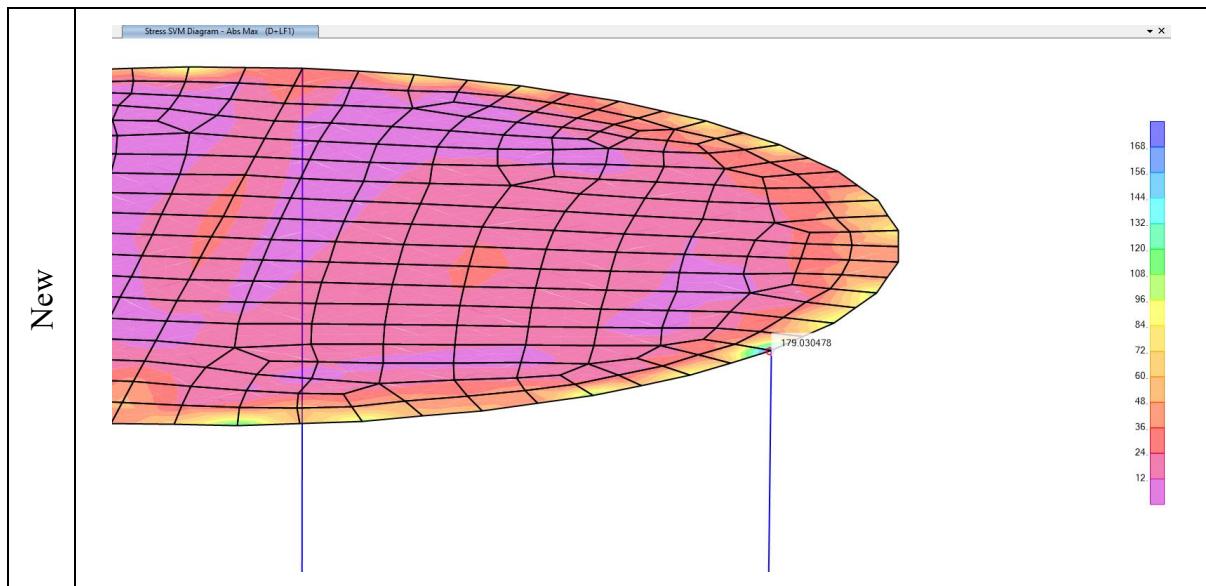
### 7.1.3. Deck Plates





*Figure 21: Deck Plate Stress (MPa) – Maintenance case*

Based on above results SVM of most of plates are in the allowable range (under 120 MPa). The highest stresses in the results (179 MPa for new and 202 MPa for corroded) are due to stress concentration at the location of supports. These points will be reinforced by an additional pad. For more information, see below figures:



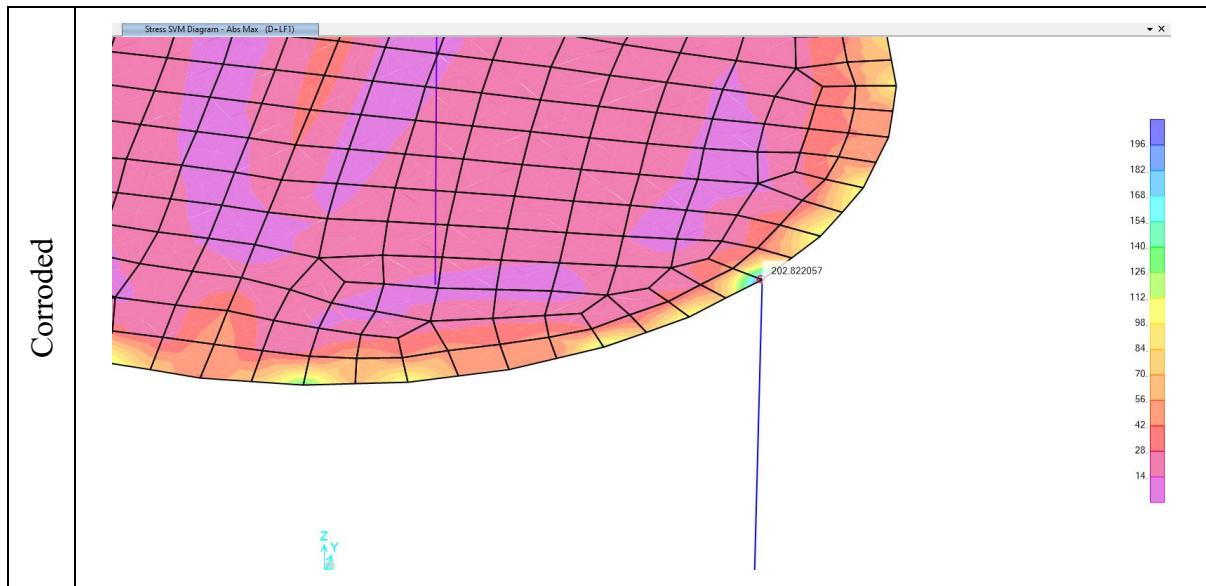
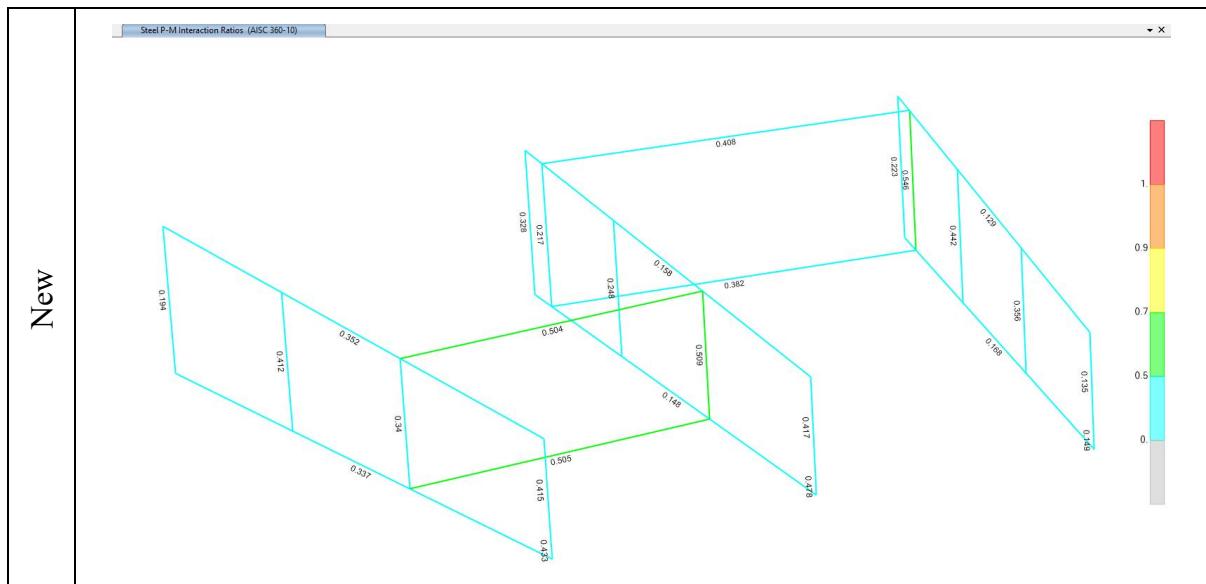


Figure 22: Stress Concentration at the Deck Plate (MPa) - Maintenance Case

#### 7.1.4. Pontoon Structure



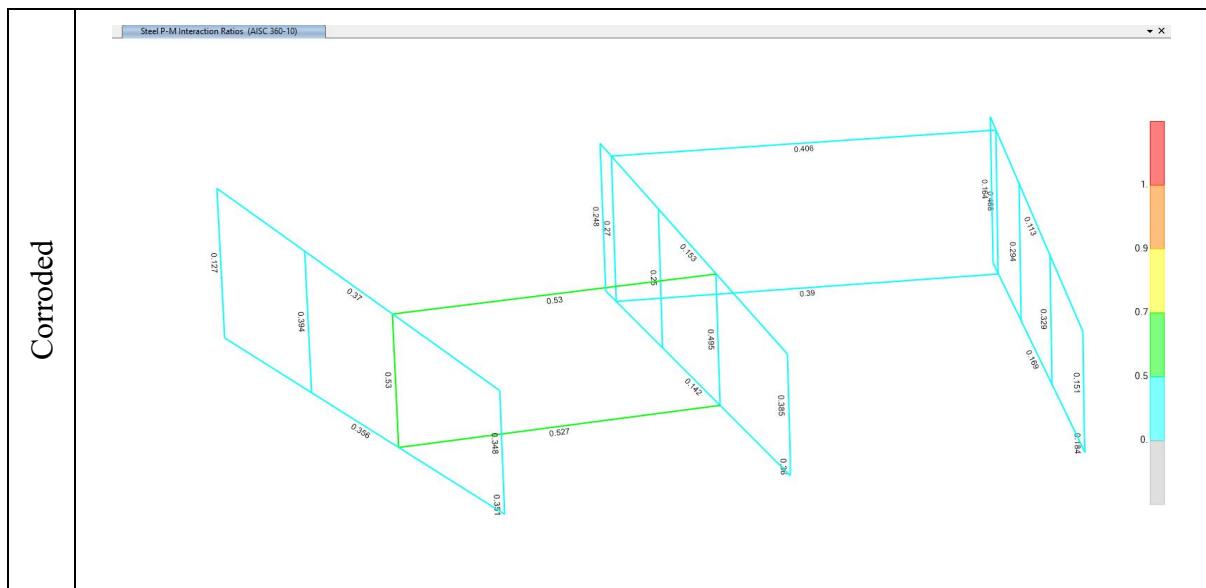
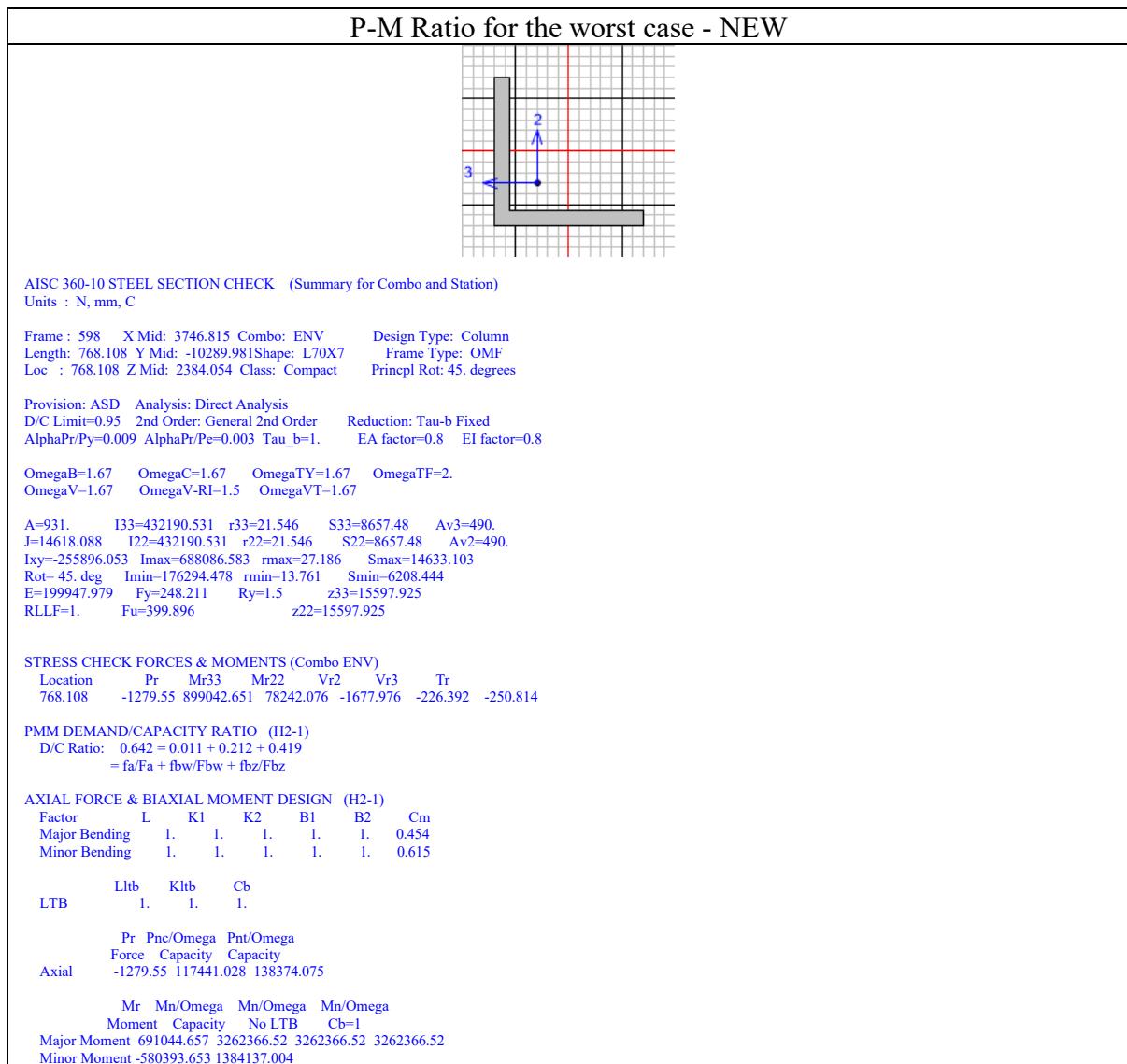


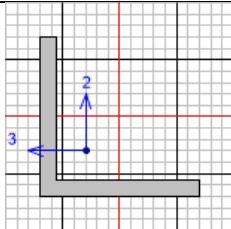
Figure 23:P-M Ratio for Frames in a Pontoon Compartment– Maintenance case



## SHEAR CHECK

	Vr	Vn/Omega	Stress	Status
Force	Capacity	Ratio	Check	
Major Shear	1677.976	43697.076	0.038	OK
Minor Shear	1037.558	43697.076	0.024	OK

## P-M Ratio for the worst case - CORRODED



AISC 360-10 STEEL SECTION CHECK (Summary for Combo and Station)  
Units : N, mm, C

Frame : 598 X Mid: 3746.815 Combo: ENV Design Type: Column  
Length: 768.108 Y Mid: -10289.981 Shape: L70X7 Frame Type: OMF  
Loc : 768.108 Z Mid: 2384.054 Class: Compact Princpl Rot: 45. degrees

Provision: ASD Analysis: Direct Analysis  
D/C Limit=0.95 2nd Order: General 2nd Order Reduction: Tau-b Fixed  
AlphaPr/Py=0.009 AlphaPr/Pe=0.004 Tau\_b=1. EA factor=0.8 EI factor=0.8

OmegaB=1.67 OmegaC=1.67 OmegaTY=1.67 OmegaTF=2.  
OmegaV=1.67 OmegaV-RI=1.5 OmegaVT=1.67

A=931. 133=432190.531 r33=21.546 S33=8657.48 Av3=490.  
J=14618.088 I22=432190.531 r22=21.546 S22=8657.48 Av2=490.  
Ix=255896.053 Imax=688086.583 rmax=27.186 Smax=14633.103  
Rot= 45. deg Imin=176294.478 rmin=13.761 Smim=6208.444  
E=199947.979 Fy=248.211 Ry=1.5 z33=15597.925  
RLF=1. Fu=399.896 z22=15597.925

STRESS CHECK FORCES & MOMENTS (Combo ENV)  
Location Pr Mr33 Mr22 Vr2 Vr3 Tr  
768.108 -1362.221 894009.971 77804.378 -1638.573 -218.754 -252.468

PMM DEMAND/CAPACITY RATIO (H2-1)  
D/C Ratio: 0.639 = 0.012 + 0.211 + 0.417  
= fa/Fa + fbw/Fbw + fbz/Fbz

## AXIAL FORCE &amp; BIAXIAL MOMENT DESIGN (H2-1)

Factor	L	K1	K2	B1	B2	Cm
Major Bending	1.	1.	1.	1.	1.	0.464
Minor Bending	1.	1.	1.	1.	1.	0.611

LTB	Lltb	Kltb	Cb
	1.	1.	1.

Pr	Pnc/Omega	Pnt/Omega
Force	Capacity	Capacity

Axial -1362.221 117441.028 138374.075

Mr	Mn/Omega	Mn/Omega	Mn/Omega
Moment Capacity	No LTB	Cb=1	

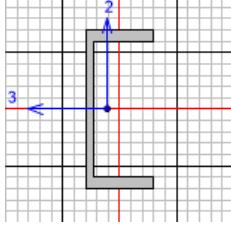
Major Moment 687176.516 3262366.52 3262366.52 3262366.52

Minor Moment -577144.51 1384137.004

## SHEAR CHECK

	Vr	Vn/Omega	Stress	Status
Force	Capacity	Ratio	Check	
Major Shear	1638.573	43697.076	0.037	OK
Minor Shear	1015.879	43697.076	0.023	OK

## Deflection for the worst case - NEW

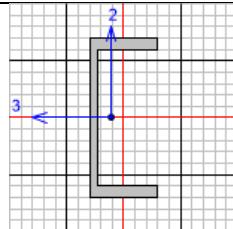


AISC 360-10 STEEL SECTION CHECK (Deflection Details)  
Units : N, mm, C

Frame : 219 X Mid: -10957.662 Combo: def(D+PE) Design Type: Beam  
Length: 1924.688 Y Mid: -960.103 Shape: UPN140 Frame Type: OMF  
Loc : 0. Z Mid: 2000. Class: Slender Princpl Rot: 0. degrees

DEFLECTION CHECK (Combodef(D+PE))					
Type	Consider Deflection	Deflection	Limit	Ratio	Status
Dead Load	Yes	0.767	9.623	0.08	OK
Super DL+LL	Yes	0.	9.623	0.	OK
Live Load	Yes	0.	9.623	0.	OK
Total Load	Yes	1.581	9.623	0.164	OK
Total-Camber	Yes	1.581	9.623	0.164	OK

### Deflection for the worst case - CORRODED

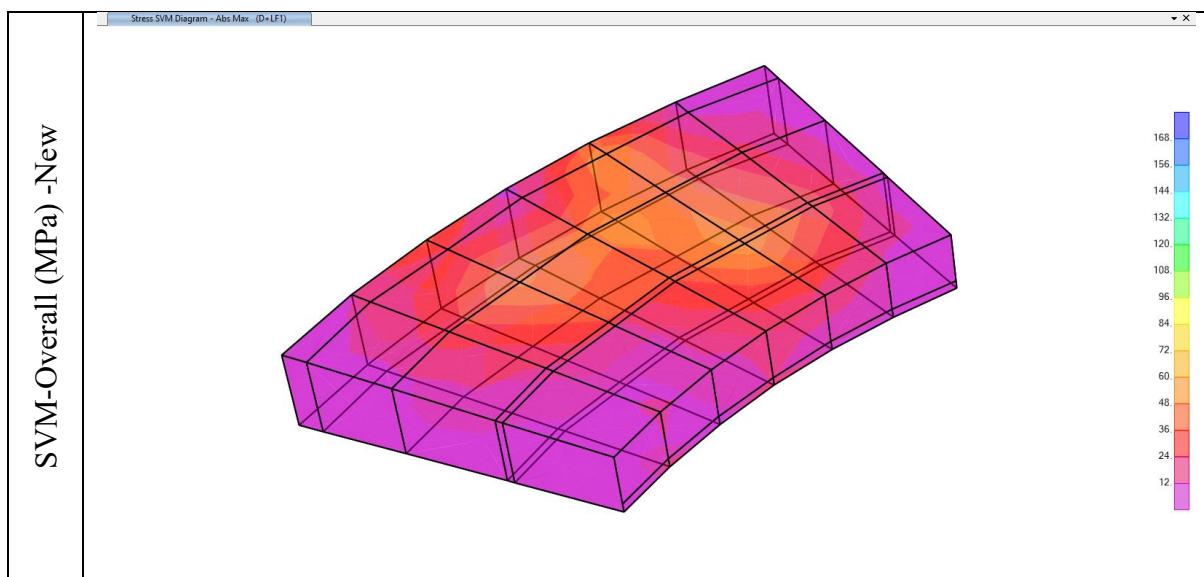


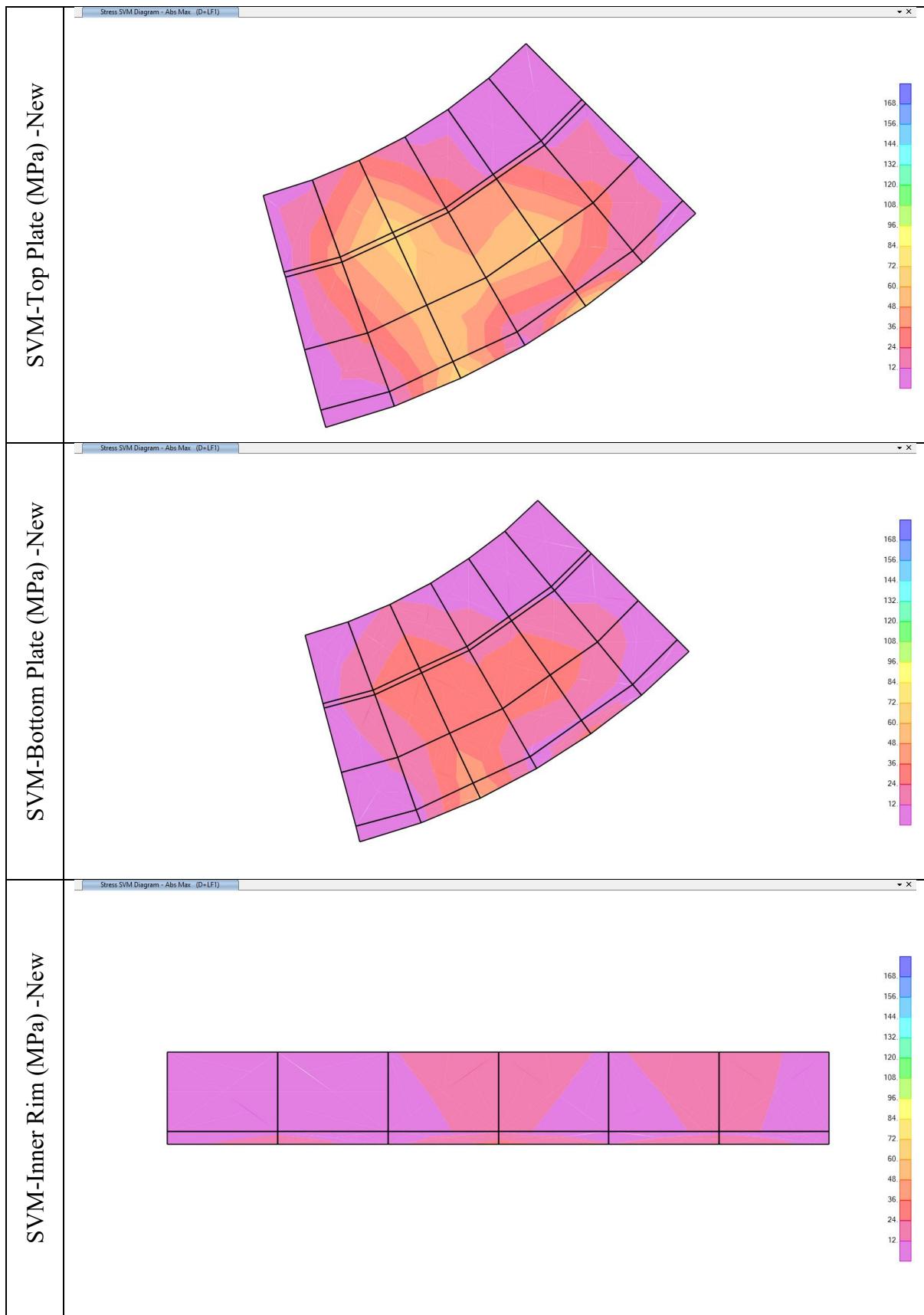
AISC 360-10 STEEL SECTION CHECK (Deflection Details)  
Units : N, mm, C

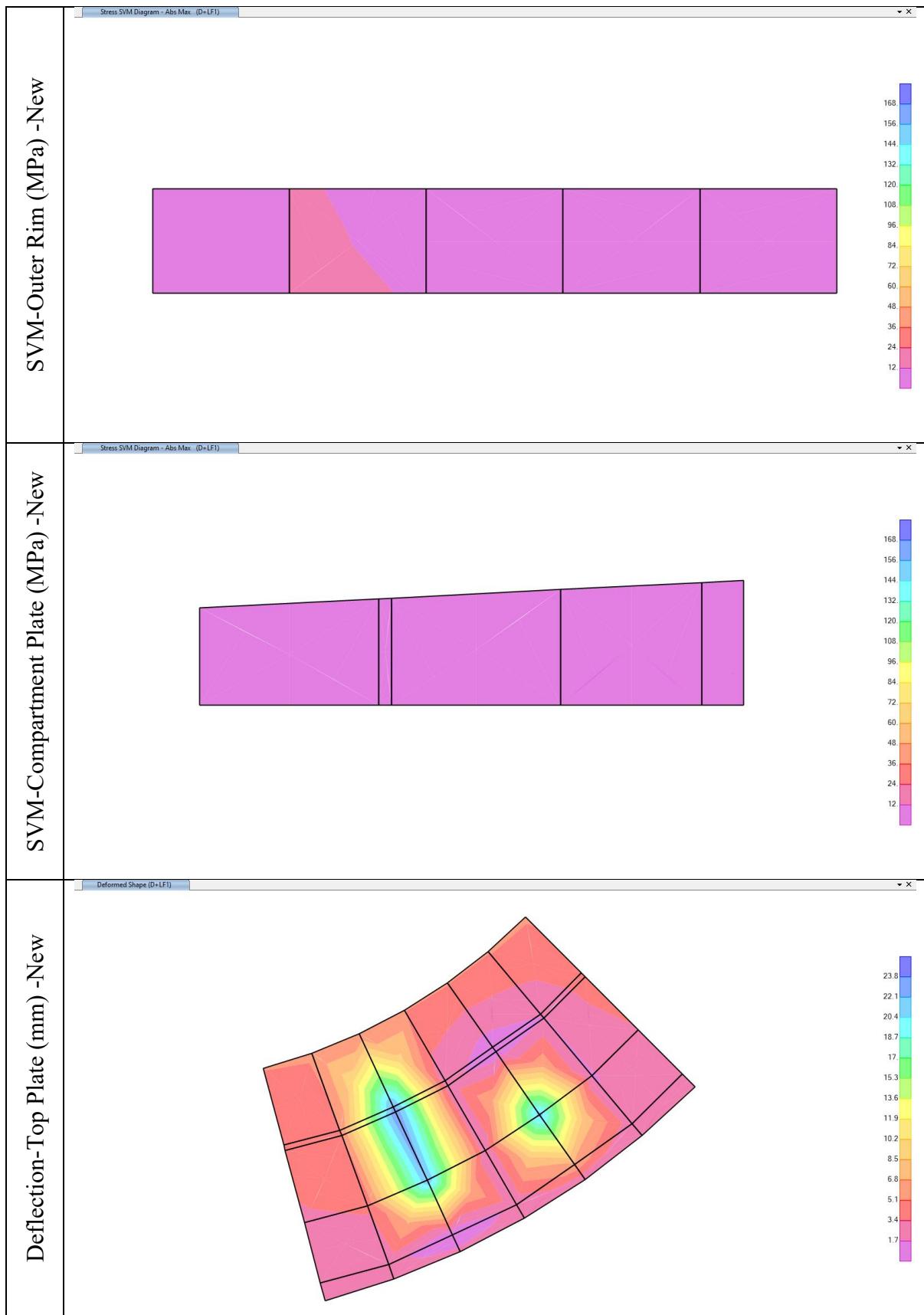
Frame : 219 X Mid: -10957.662 Combo: def(D+PE) Design Type: Beam  
Length: 1924.688 Y Mid: -960.103 Shape: UPN140 Frame Type: OMF  
Loc : 0. Z Mid: 2000. Class: Slender Princpl Rot: 0. degrees

DEFLECTION CHECK (Combodef(D+PE))					
Type	Consider Deflection	Deflection	Limit	Ratio	Status
Dead Load	Yes	0.737	9.623	0.077	OK
Super DL+LL	Yes	0.	9.623	0.	OK
Live Load	Yes	0.	9.623	0.	OK
Total Load	Yes	1.523	9.623	0.158	OK
Total-Camber	Yes	1.523	9.623	0.158	OK

### 7.1.5. Pontoon and Compartment Plates







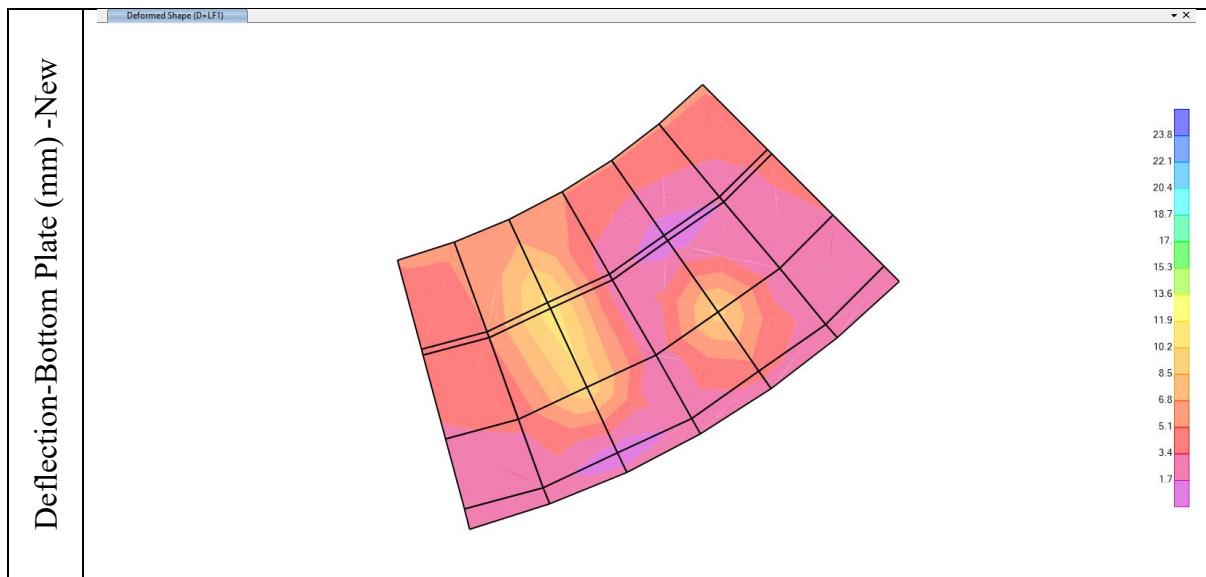
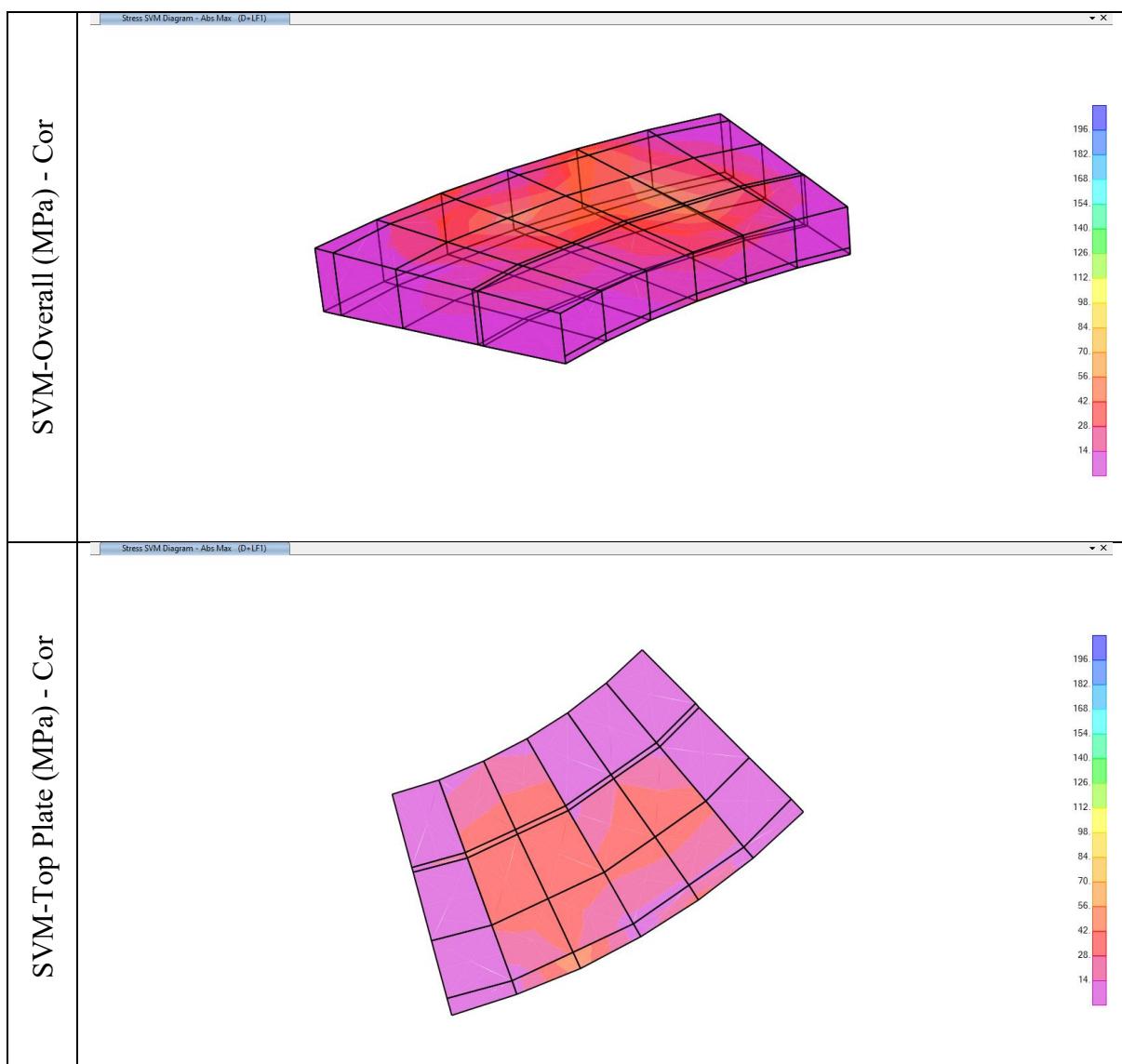
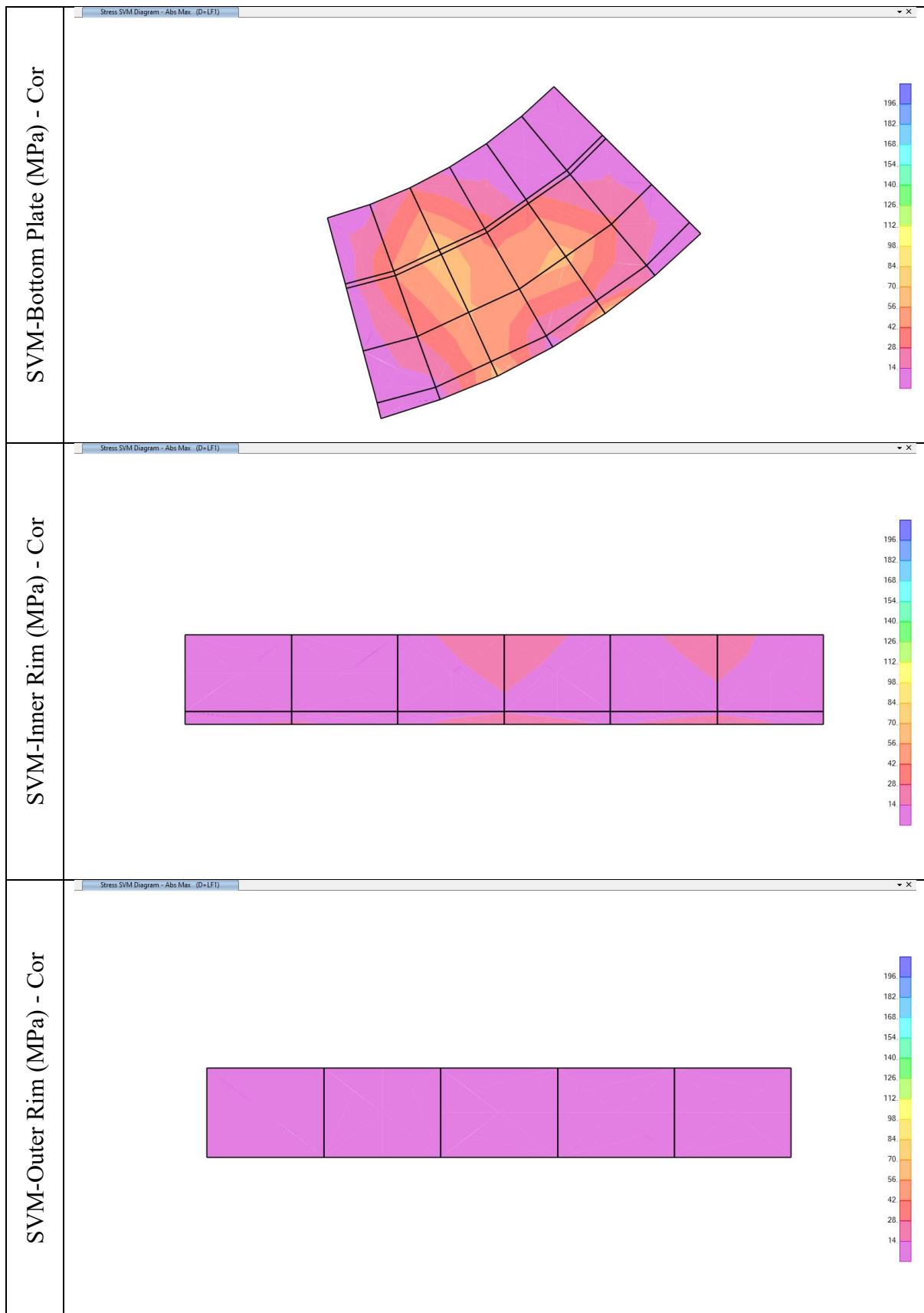


Figure 24:Pontoon Plates Results– Maintenance case -New





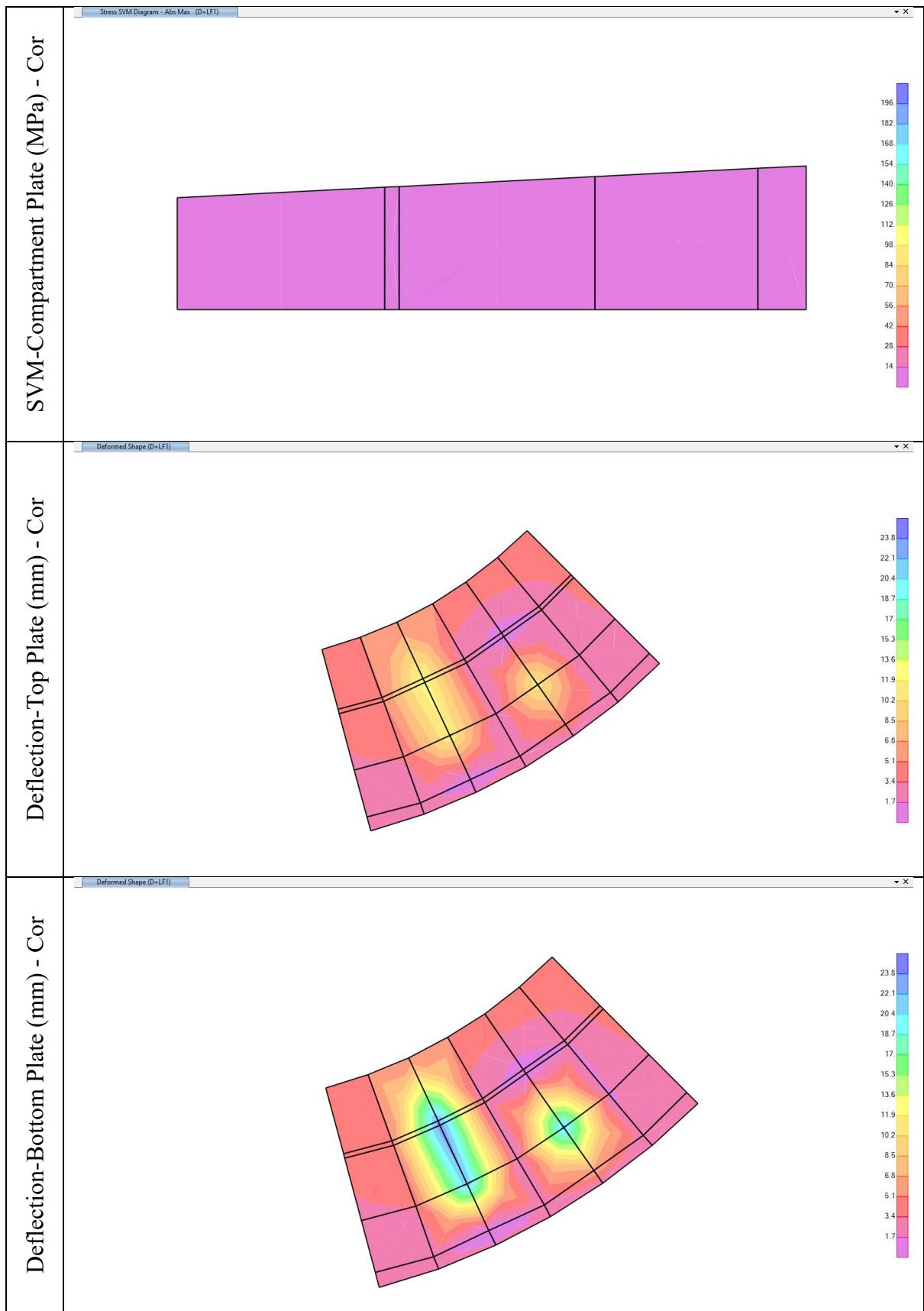


Figure 25: Pontoon Plates Results – Corroded – Maintenance case

## 7.2. Floating Case

### 7.2.1. Intact Roof

#### (I) Overall View

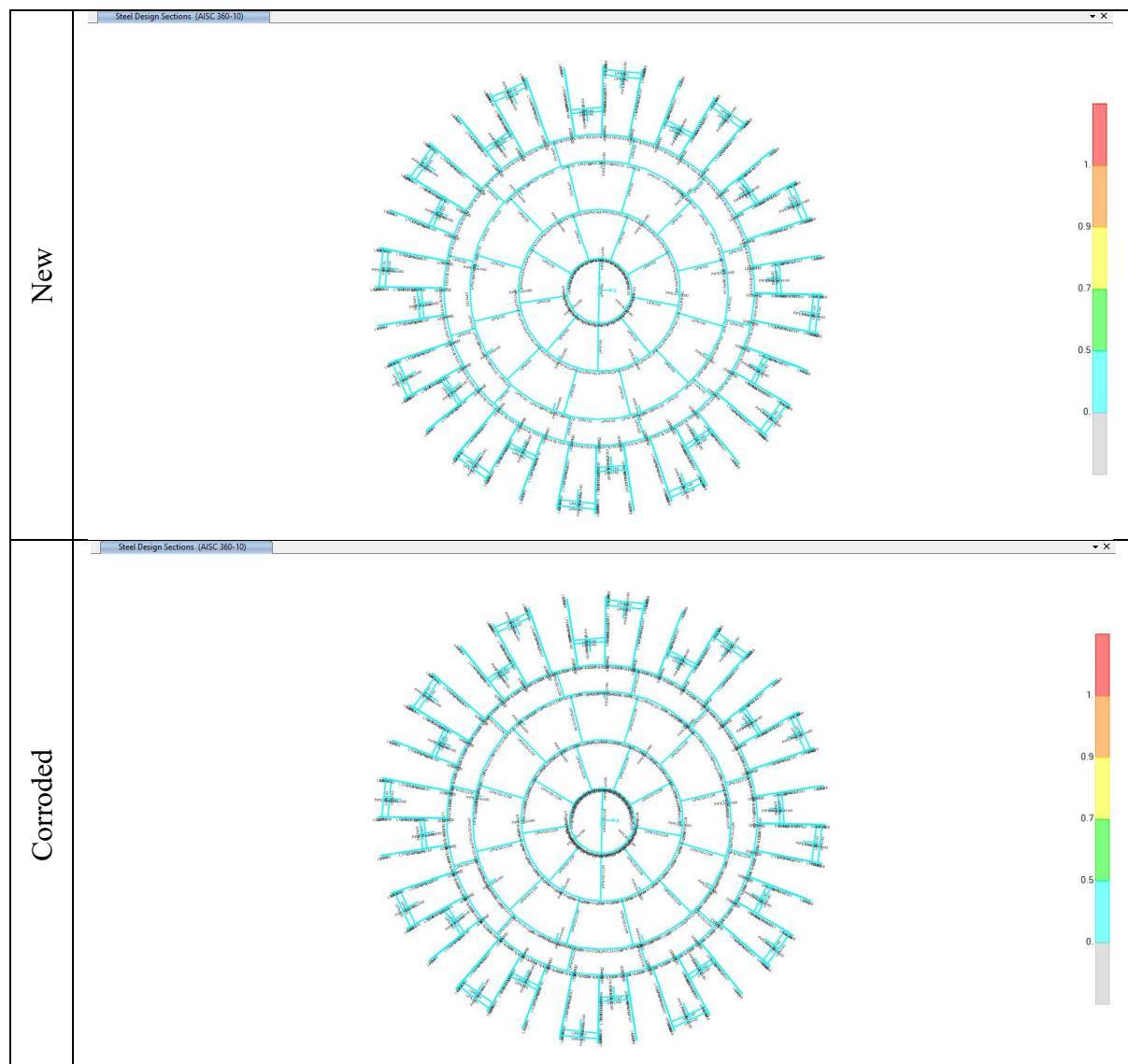


Figure 26:P-M Ratio of the Roof Structure – Floating case - Intact Roof

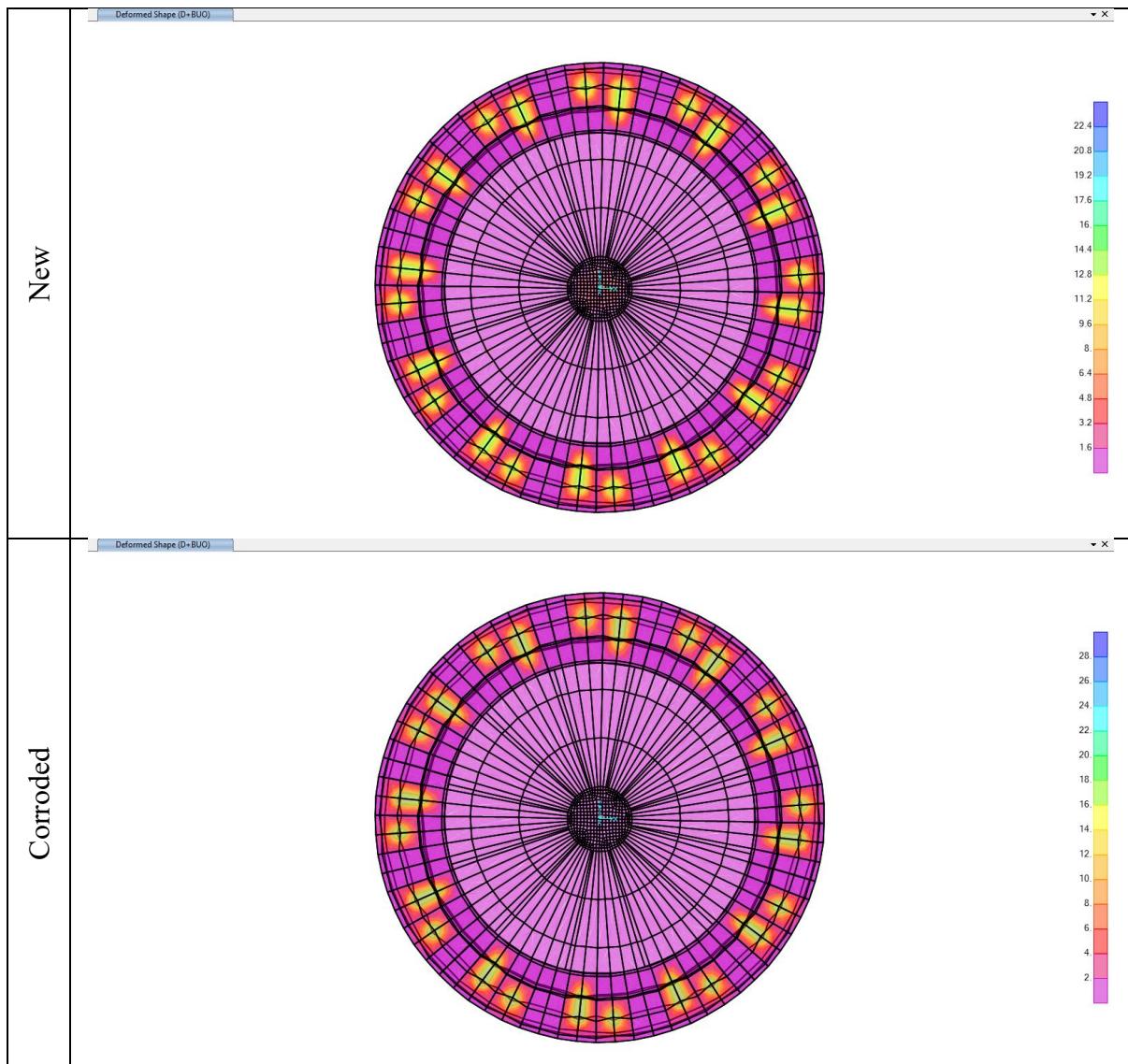
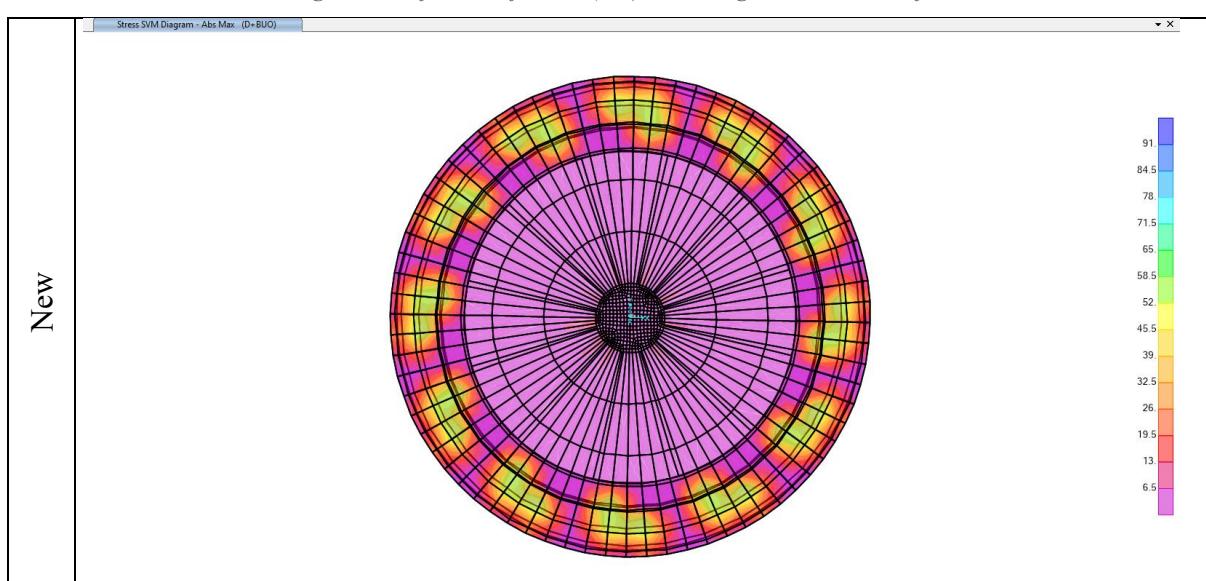


Figure 27: Deflection of Plates (mm) – Floating case - Intact Roof



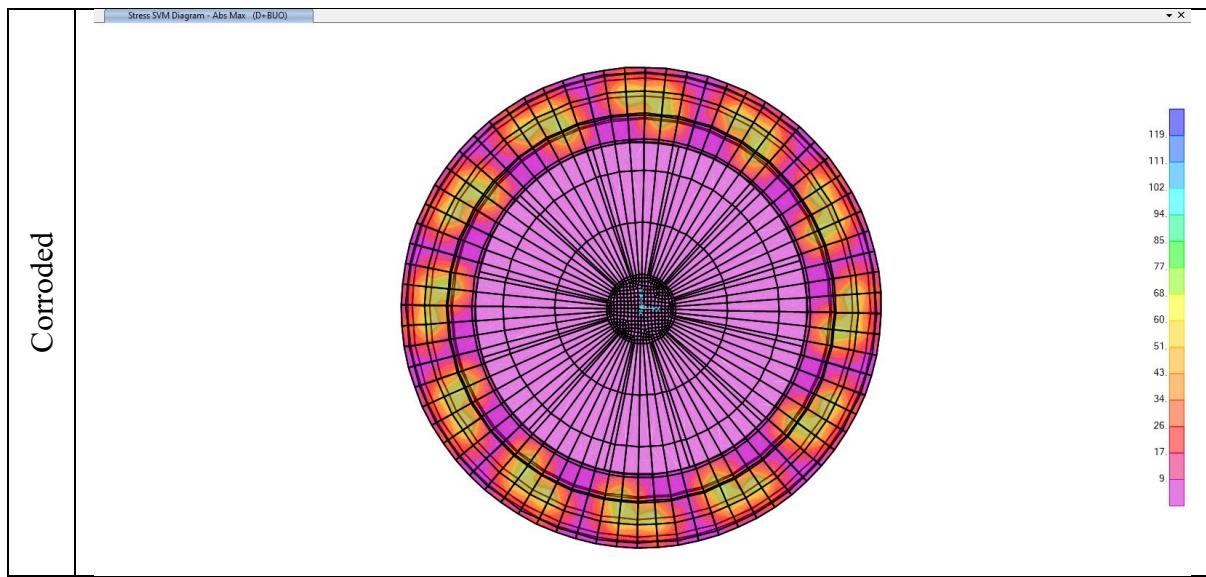
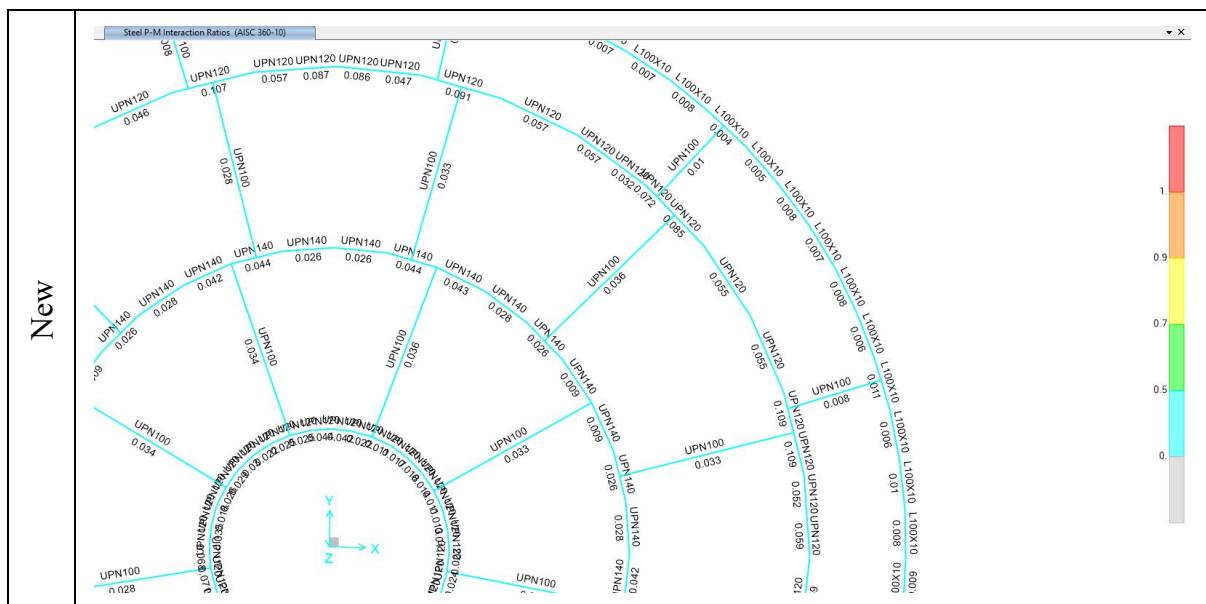


Figure 28: Shell SVM Stress (MPa) – Floating case - Intact Roof

## (II) Deck Structure



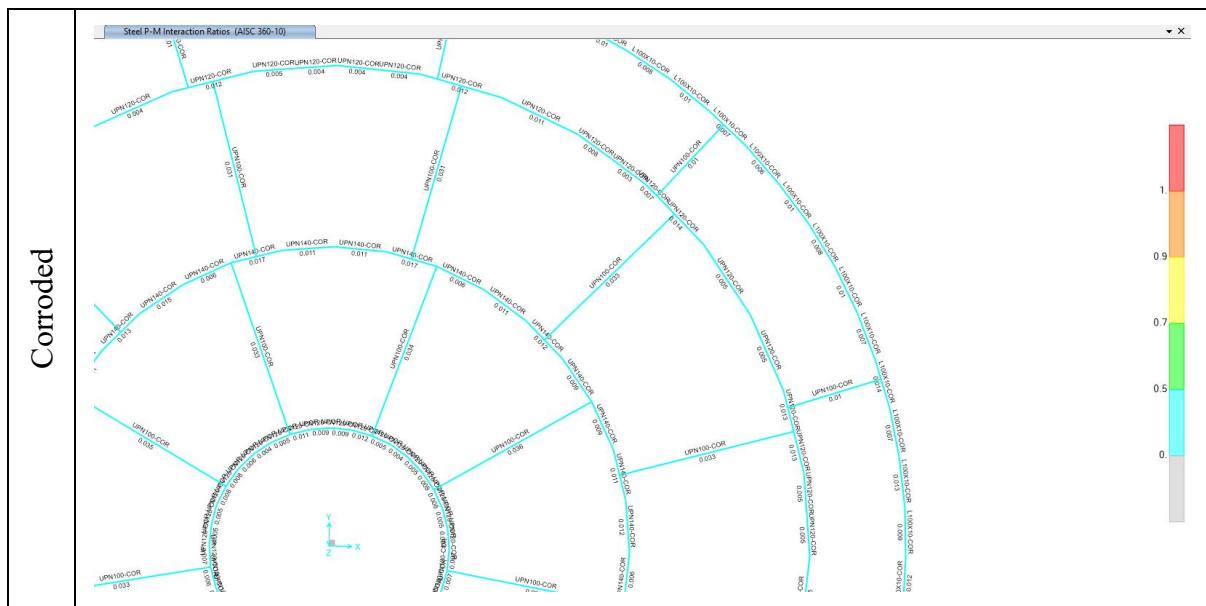
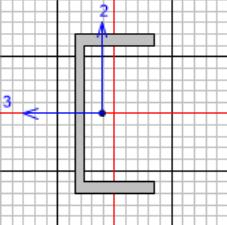
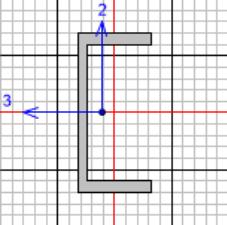


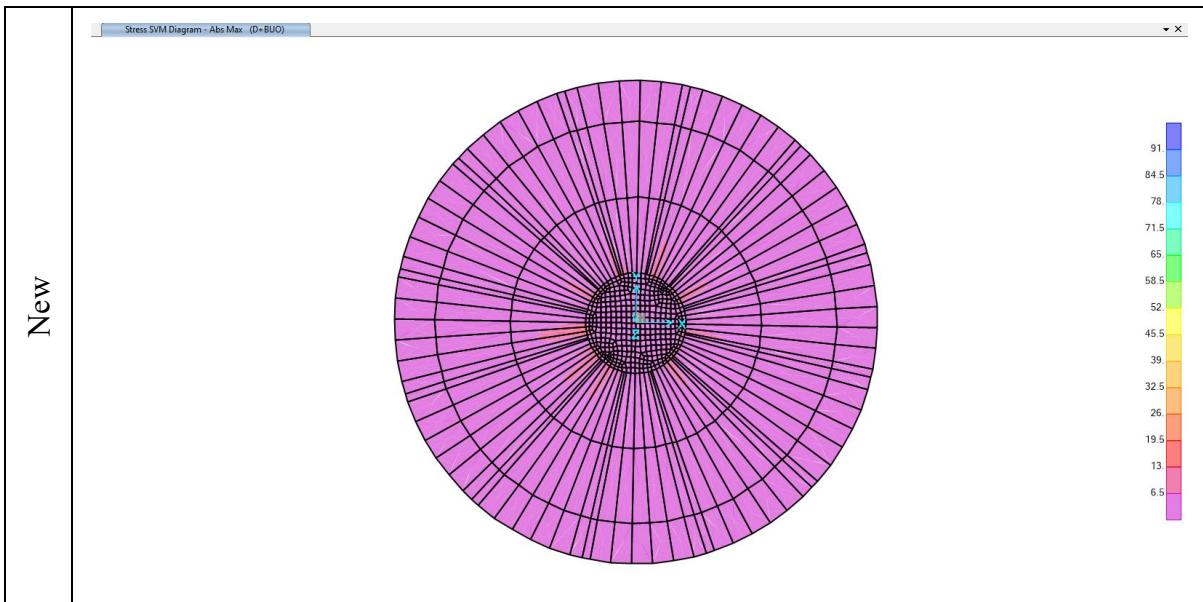
Figure 29:P-M Ratio of the Roof Structure– Floating case - Intact Roof

P-M Ratio for the worst case - NEW																			
<p>AISC 360-10 STEEL SECTION CHECK (Summary for Combo and Station)          Units : N, mm, C</p>																			
<p>Frame : 607 X Mid: -1724.982 Combo: D+BUO Design Type: Beam          Length: 699.163 Y Mid: -7788.399 Shape: UPN120 Frame Type: OMF          Loc : 0. Z Mid: 2100. Class: Compact Princpl Rot: 0. degrees</p>																			
<p>Provision: ASD Analysis: Direct Analysis          D/C Limit=0.95 2nd Order: General 2nd Order Reduction: Tau-b Fixed          AlphaPr/Py=0.001 AlphaPr/Pe=8E-05 Tau_b=1. EA factor=0.8 EI factor=0.8</p>																			
<p>OmegaB=1.67 OmegaC=1.67 OmegaTY=1.67 OmegaTF=2.          OmegaV=1.67 OmegaV-RI=1.5 OmegaVT=1.67</p>																			
<p>A=1704. I33=3675168. r33=46.441 S33=61252.8 Av3=990.          J=35132.17 I22=491416.592 r22=16.982 S22=13084.785 Av2=840.          E=199947.979 Fy=248.211 Ry=1.5 z33=73152. Cw=1053471116.3          RLLB=1. Fu=399.896 z22=23668.</p>																			
<p>STRESS CHECK FORCES &amp; MOMENTS (Combo D+BUO)          Location Pr Mr33 Mr22 Vr2 Vr3 Tr          0. 289.914 -1176284.59 -527.26 -1145.366 0.695 1404.426</p>																			
<p>PMM DEMAND/CAPACITY RATIO (H1.2,H1-1b)          D/C Ratio: 0.109 = 0. + 0.108 + 0.                            = (1/2)(Pr/Pc) + (Mr33/Mc33) + (Mr22/Mc22)</p>																			
<p>AXIAL FORCE &amp; BIAXIAL MOMENT DESIGN (H1.2,H1-1b)          Factor L K1 K2 B1 B2 Cm          Major Bending 1. 1. 1. 1. 1. 1.          Minor Bending 0.597 1. 1. 1. 1. 1.</p>																			
<p>Lltb Kltb Cb          LTB 0.597 1. 1.241</p>																			
<table border="1"> <thead> <tr> <th>Force</th> <th>Pnc/Omega</th> <th>Pnt/Omega</th> </tr> </thead> <tbody> <tr> <td>Axial</td> <td>289.914</td> <td>241363.931</td> </tr> <tr> <td>Major Moment</td> <td>-1176284.59</td> <td>10872546.02</td> </tr> <tr> <td>Minor Moment</td> <td>-527.26</td> <td>3111656.215</td> </tr> </tbody> </table>								Force	Pnc/Omega	Pnt/Omega	Axial	289.914	241363.931	Major Moment	-1176284.59	10872546.02	Minor Moment	-527.26	3111656.215
Force	Pnc/Omega	Pnt/Omega																	
Axial	289.914	241363.931																	
Major Moment	-1176284.59	10872546.02																	
Minor Moment	-527.26	3111656.215																	
<p>Mr Mn/Omega Mn/Omega Mn/Omega          Moment Capacity No LTB Cb=1          Major Moment -1176284.59 10872546.02 10872546.02 10872546.02          Minor Moment -527.26 3111656.215</p>																			
<p>SHEAR CHECK</p>																			

		Vr	Vn/Omega	Stress	Status
		Force	Capacity	Ratio	Check
Major Shear	1145.366	74909.274	0.015	OK	
Minor Shear	0.695	88285.93	7.870E-06	OK	
<b>CONNECTION SHEAR FORCES FOR BEAMS</b>					
VMajor	VMajor				
Left	Right				
Major (V2)	1145.366	826.358			
<b>P-M Ratio for the worst case - CORRODED</b>					
					
AISC 360-10 STEEL SECTION CHECK (Summary for Combo and Station)					
Units : N, mm, C					
Frame : 429	X Mid: -3031.51	Combo: D+BUO	Design Type: Beam		
Length: 3000.	Y Mid: 1749.271	Shape: UPN100-COR	Frame Type: OMF		
Loc : 1500.	Z Mid: 2100.	Class: Compact	Princpl Rot: 0. degrees		
Provision: ASD	Analysis: Direct Analysis				
D/C Limit=0.95	2nd Order: General 2nd Order				
AlphaPr/Py=0.002	AlphaPr/Pe=0.01	Tau_b=1.	Reduction: Tau-b Fixed		
			EA factor=0.8	EI factor=0.8	
OmegaB=1.67	OmegaC=1.67	OmegaTY=1.67	OmegaTF=2.		
OmegaV=1.67	OmegaV-RI=1.5	OmegaVT=1.67			
A=1187.5	I33=1801690.505	r33=38.951	S33=36582.548	Av3=751.75	
J=17379.428	I22=277359.446	r22=15.283	S22=8617.598	Av2=517.125	
E=199947.979	Fy=248.211	Ry=1.5	z33=43152.469	Cw=401141632.7	
RLLF=1.	Fu=399.896		z22=15475.513		
STRESS CHECK FORCES & MOMENTS (Combo D+BUO)					
Location	Pr	Mr33	Mr22	Vr2	Vr3
1500.	373.528	192456.318	1.405	-8.991	-0.008
					Tr -0.572
PMM DEMAND/CAPACITY RATIO (H1.2, H1-1b)					
D/C Ratio:	0.035 = 0.001 + 0.034 + 0.				
	= (1/2)(Pr/Pc) + (Mr33/Mc33) + (Mr22/Mc22)				
AXIAL FORCE & BIAXIAL MOMENT DESIGN (H1.2, H1-1b)					
Factor	L	K1	K2	B1	B2
Major Bending	1.	1.	1.	1.	1.
Minor Bending	1.	1.	1.	1.	1.
	Lltb	Kltb	Cb		
LTB	1.	1.	1.176		
	Pr	Pnc/Omega	Pnt/Omega		
Force		Capacity	Capacity		
Axial	373.528	31937.457	176497.545		
	Mr	Mn/Omega	Mn/Omega	Mn/Omega	
Moment		Capacity	No LTB	Cb=1	
Major Moment	192456.318	5616923.528	6413730.346	4776596.841	
Minor Moment	1.405	2049327.11			
SHEAR CHECK					
		Vr	Vn/Omega	Stress	Status
		Force	Capacity	Ratio	Check
Major Shear	8.991	46116.022	0.	OK	
Minor Shear	0.008	67039.341	0.	OK	
<b>CONNECTION SHEAR FORCES FOR BEAMS</b>					
VMajor	VMajor				
Left	Right				
Major (V2)	296.917	278.936			
<b>Deflection for the worst case - NEW</b>					
					

AISC 360-10 STEEL SECTION CHECK (Deflection Details)					
Units : N, mm, C					
Frame : 607	X Mid: -1724.982	Combo: def(D+BUO)	Design Type: Beam		
Length: 699.163	Y Mid: -7788.399	Shape: UPN120	Frame Type: OMF		
Loc : 0.	Z Mid: 2100.	Class: Slender	Princpl Rot: 0. degrees		
 DEFLECTION CHECK (Combodef(D+BUO))					
Type	Consider	Deflection	Limit	Ratio	Status
Dead Load	Yes	0.068	3.496	0.019	OK
Super DL+LL	Yes	0.	3.496	0.	OK
Live Load	Yes	0.	3.496	0.	OK
Total Load	Yes	0.068	3.496	0.019	OK
Total-Camber	Yes	0.068	3.496	0.019	OK
 Deflection for the worst case - CORRODED					
 AISC 360-10 STEEL SECTION CHECK (Deflection Details)					
Units : N, mm, C					
Frame : 429	X Mid: -3031.51	Combo: def(D+BUO)	Design Type: Beam		
Length: 3000.	Y Mid: 1749.271	Shape: UPN100-COR	Frame Type: OMF		
Loc : 0.	Z Mid: 2100.	Class: Slender	Princpl Rot: 0. degrees		
 DEFLECTION CHECK (Combodef(D+BUO))					
Type	Consider	Deflection	Limit	Ratio	Status
Dead Load	Yes	0.476	15.	0.032	OK
Super DL+LL	Yes	0.	15.	0.	OK
Live Load	Yes	0.	15.	0.	OK
Total Load	Yes	0.476	15.	0.032	OK
Total-Camber	Yes	0.476	15.	0.032	OK

### (III) Deck Plates



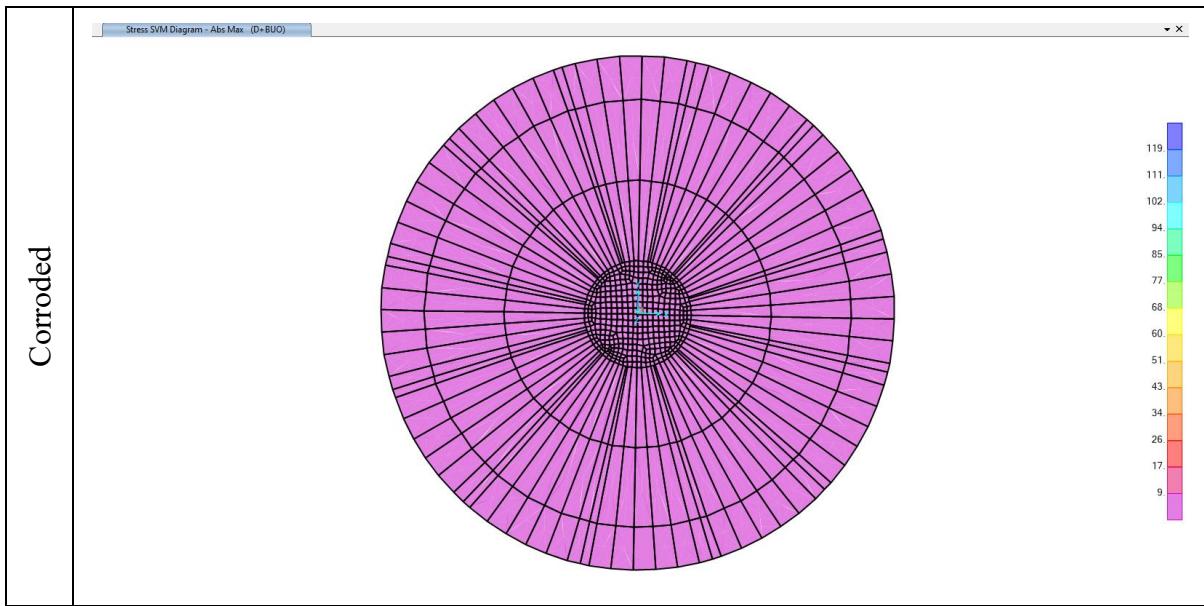
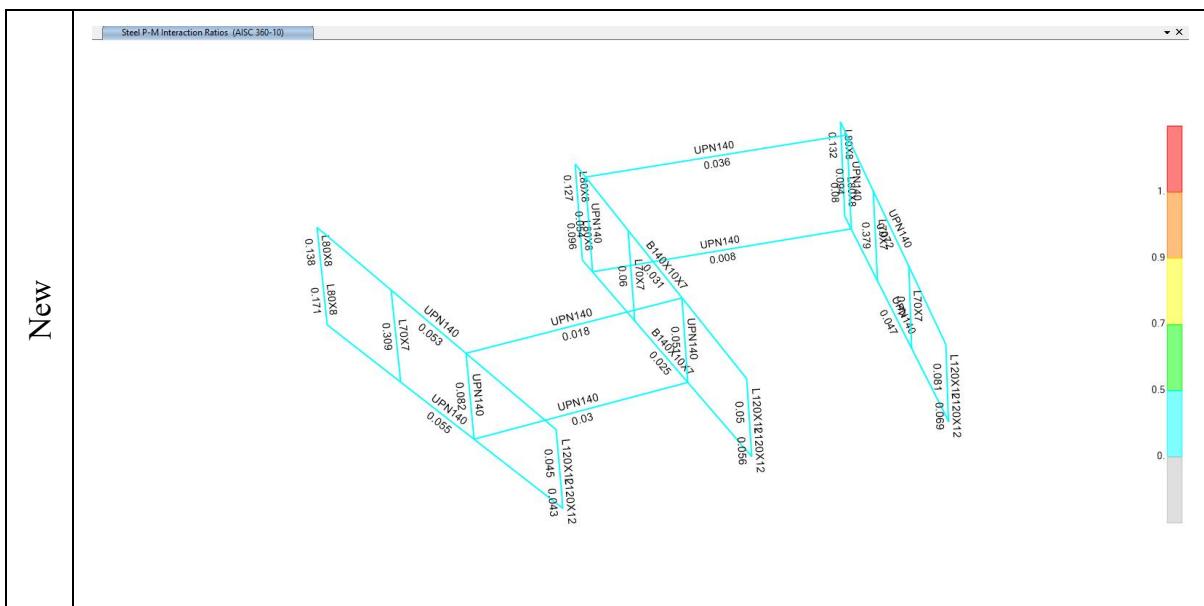


Figure 30: Deck Plate Stress (MPa) – Floating case - Intact Roof

*(IV) Pontoon Structure*



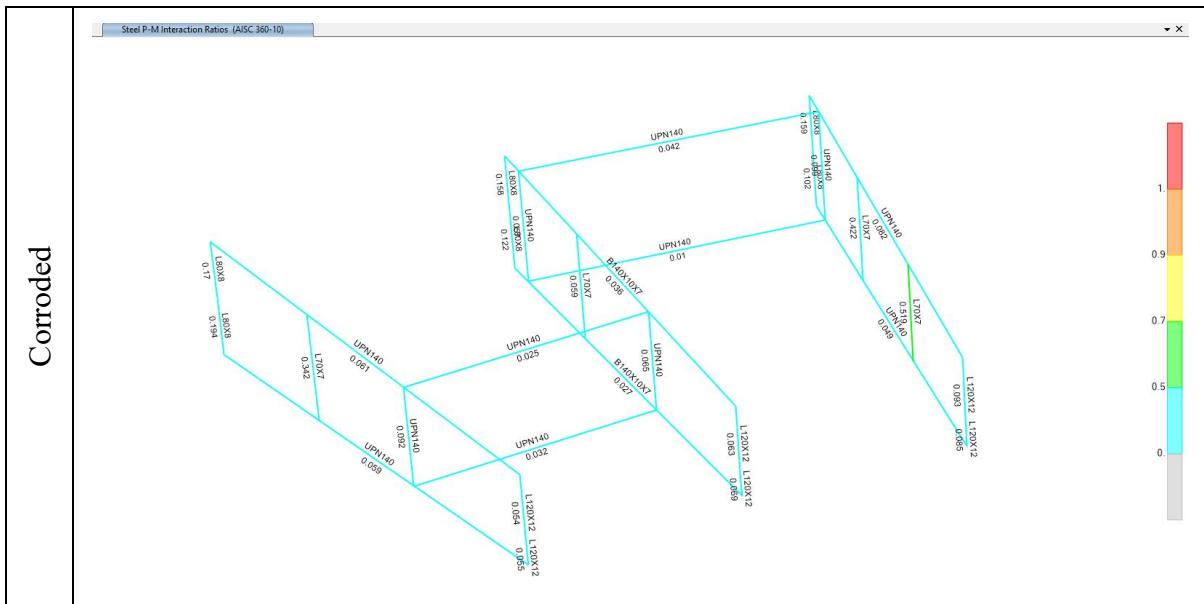
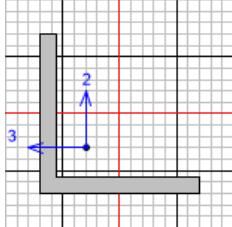


Figure 31:P-M Ratio for Frames in a Pontoon Compartment– Floating case - Intact Roof

P-M Ratio for the worst case - NEW							
AISC 360-10 STEEL SECTION CHECK (Summary for Combo and Station) Units : N, mm, C							
Frame : 601 X Mid: 10289.981 Combo: D+BUO Design Type: Column Length: 768.108 Y Mid: 3746.815 Shape: L70X7 Frame Type: QMF Loc : 0. Z Mid: 2384.054 Class: Compact Princpl Rot: 45. degrees							
Provision: ASD Analysis: Direct Analysis D/C Limit=0.95 2nd Order: General 2nd Order Reduction: Tau-b Fixed AlphaPr/Py=0.027 AlphaPr/Pe=0.01 Tau_b=1. EA factor=0.8 EI factor=0.8							
OmegaB=1.67 OmegaC=1.67 OmegaTY=1.67 OmegaTF=2. OmegaV=1.67 OmegaV-RI=1.5 OmegaVT=1.67							
A=931. I33=432190.531 r33=21.546 S33=8657.48 Av3=490. J=14618.088 I22=432190.531 r22=21.546 S22=8657.48 Av2=490. Ix=255896.053 Imax=688086.583 rmax=27.186 Smax=14633.103 Rot= 45. deg Imin=176294.478 rmin=13.761 Smin=6208.444 E=199947.979 Fy=248.211 Ry=1.5 z33=15597.925 RLLF=1. Fu=399.896 z22=15597.925							
STRESS CHECK FORCES & MOMENTS (Combo D+BUO) Location Pr Mr33 Mr22 Vr2 Vr3 Tr 0. -3837.806 308244.185 725272.984 535.211 862.036 -187.341							
PMM DEMAND/CAPACITY RATIO (H2-1) D/C Ratio: 0.47 = 0.033 + 0.224 + 0.213 = fa/Fa + fbw/Fbw + fbz/Fbz							
AXIAL FORCE & BIAXIAL MOMENT DESIGN (H2-1) Factor L K1 K2 B1 B2 Cm Major Bending 1. 1. 1. 1. 1. 0.585 Minor Bending 1. 1. 1. 1. 1. 0.759							
Lltb Kltb Cb LTB 1. 1. 1.							
Pr Pnc/Omega Pnt/Omega Force Capacity Capacity Axial -3837.806 117441.028 138374.075							
Mr Mn/Omega Mn/Omega Mn/Omega Moment Capacity No LTB Cb=1 Major Moment 730806.998 3262366.52 3262366.52 3262366.52 Minor Moment 294883.892 1384137.004							

SHEAR CHECK				Vr	Vn/Omega	Stress	Status
	Force	Capacity	Ratio	Check			
Major Shear	535.211	43697.076	0.012	OK			
Minor Shear	862.036	43697.076	0.02	OK			

### P-M Ratio for the worst case - CORRODED



AISC 360-10 STEEL SECTION CHECK (Summary for Combo and Station)  
Units : N, mm, C

Frame : 601 X Mid: 10289.981 Combo: D+BUO Design Type: Column  
Length: 768.108 Y Mid: 3746.815 Shape: L70X7 Frame Type: OMF  
Loc : 0. Z Mid: 2384.054 Class: Compact Princpl Rot: 45. degrees

Provision: ASD Analysis: Direct Analysis  
D/C Limit=0.95 2nd Order: General 2nd Order Reduction: Tau-b Fixed  
AlphaPr/Py=0.028 AlphaPr/F=0.011 Tau\_b=1. EA factor=0.8 EI factor=0.8

OmegaB=1.67 OmegaC=1.67 OmegaTY=1.67 OmegaTF=2.  
OmegaV=1.67 OmegaV-RI=1.5 OmegaVT=1.67

A=931. I33=432190.531 r33=21.546 S33=8657.48 Av3=490.  
J=14618.088 I22=432190.531 r22=21.546 S22=8657.48 Av2=490.  
Ixy=-255896.053 Imax=688086.583 rmax=27.186 Smax=14633.103  
Rot= 45. deg Imin=176294.478 rmin=13.761 Smin=6208.444  
E=199947.979 Fy=248.211 Ry=1.5 z33=15597.925  
RLLF=1. Fu=399.896 z22=15597.925

STRESS CHECK FORCES & MOMENTS (Combo D+BUO)

Location	Pr	Mr33	Mr22	Vr2	Vr3	Tr
0.	-4050.431	343766.408	804368.164	607.582	981.468	-204.591

PMM DEMAND/CAPACITY RATIO (H2-1)  
D/C Ratio: 0.519 = 0.034 + 0.249 + 0.235  
= fa/Fa + fbw/Fbw + fbz/Fbz

AXIAL FORCE & BIAXIAL MOMENT DESIGN (H2-1)

Factor	L	K1	K2	B1	B2	Cm
Major Bending	1.	1.	1.	1.	1.	0.575
Minor Bending	1.	1.	1.	1.	1.	0.751

LTB

Lltb	Kltb	Cb
1.	1.	1.

Axial

Pr	Pnc/Omega	Pnt/Omega
Force	Capacity	Capacity
-4050.431	117441.028	138374.075

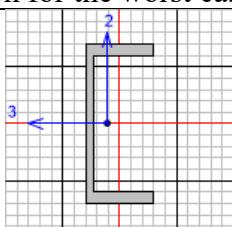
Moment

Mr	Mn/Omega	Mn/Omega	Mn/Omega
Moment	Capacity	No LTB	Cb=1
Major Moment 811853.741	3262366.52	3262366.52	3262366.52
Minor Moment 325694.626	1384137.004		

SHEAR CHECK

	Vr	Vn/Omega	Stress	Status
	Force	Capacity	Ratio	Check
Major Shear	607.582	43697.076	0.014	OK
Minor Shear	981.468	43697.076	0.022	OK

### Deflection for the worst case - NEW

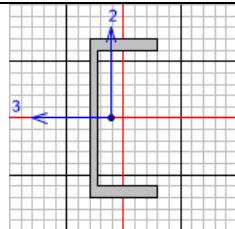


AISC 360-10 STEEL SECTION CHECK (Deflection Details)  
Units : N, mm, C

Frame : 19 X Mid: 8869.462 Combo: def(D+BUO) Design Type: Beam  
Length: 3939.983 Y Mid: 7443.774 Shape: UPN140 Frame Type: OMF  
Loc : 0. Z Mid: 2000. Class: Slender Princpl Rot: 0. degrees

DEFLECTION CHECK (Combodef(D+BU))					
Type	Consider	Deflection	Limit	Ratio	Status
Dead Load	Yes	0.441	19.7	0.022	OK
Super DL+LL	Yes	0.	19.7	0.	OK
Live Load	Yes	0.	19.7	0.	OK
Total Load	Yes	0.441	19.7	0.022	OK
Total-Camber	Yes	0.441	19.7	0.022	OK

### Deflection for the worst case - CORRODED

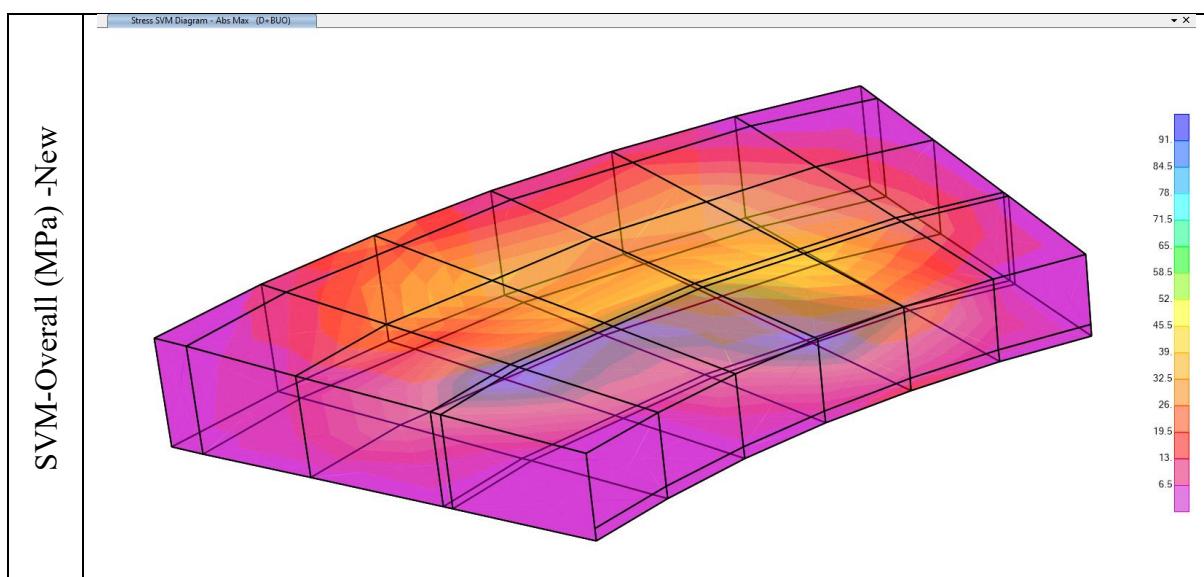


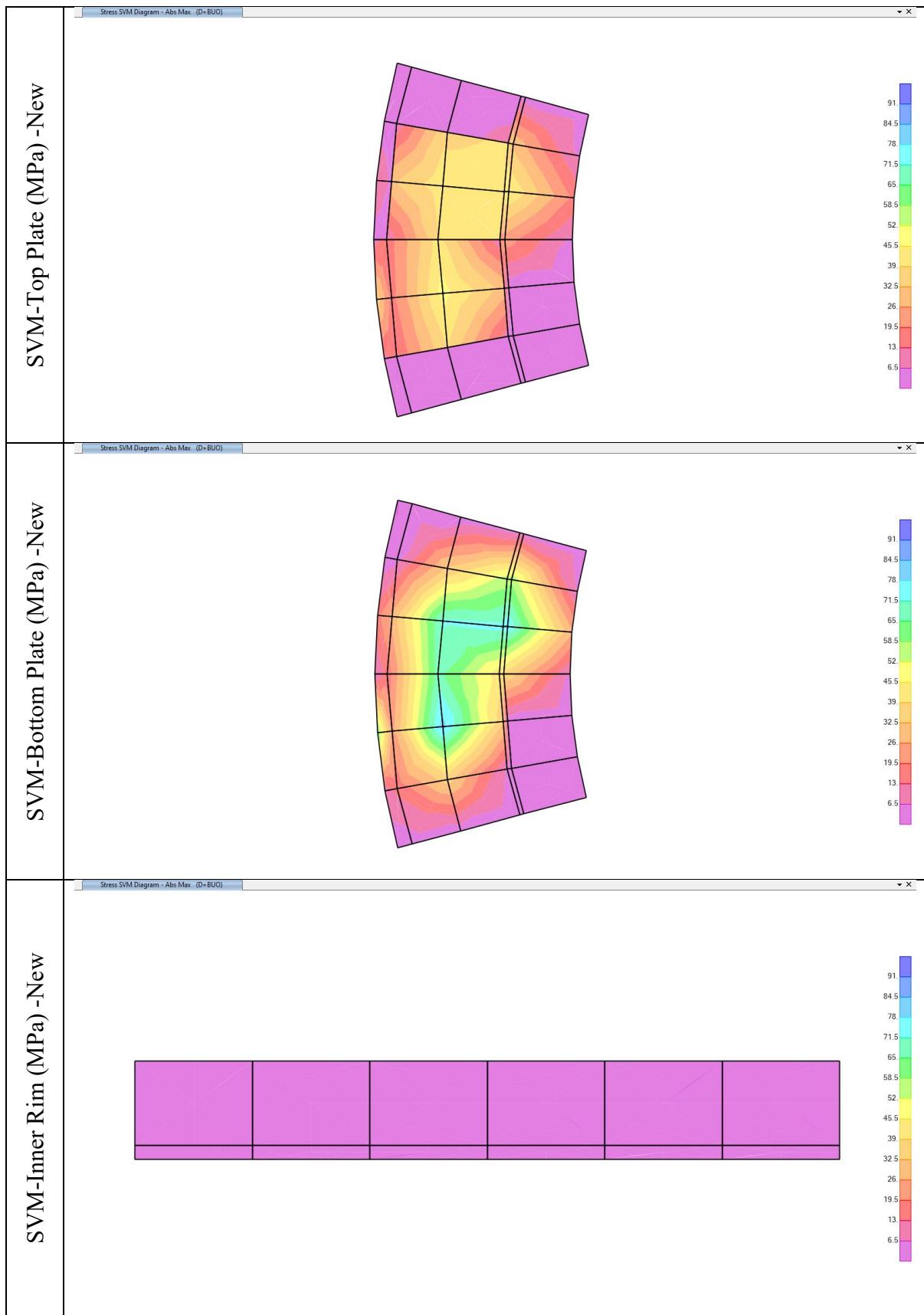
AISC 360-10 STEEL SECTION CHECK (Deflection Details)  
Units : N, mm, C

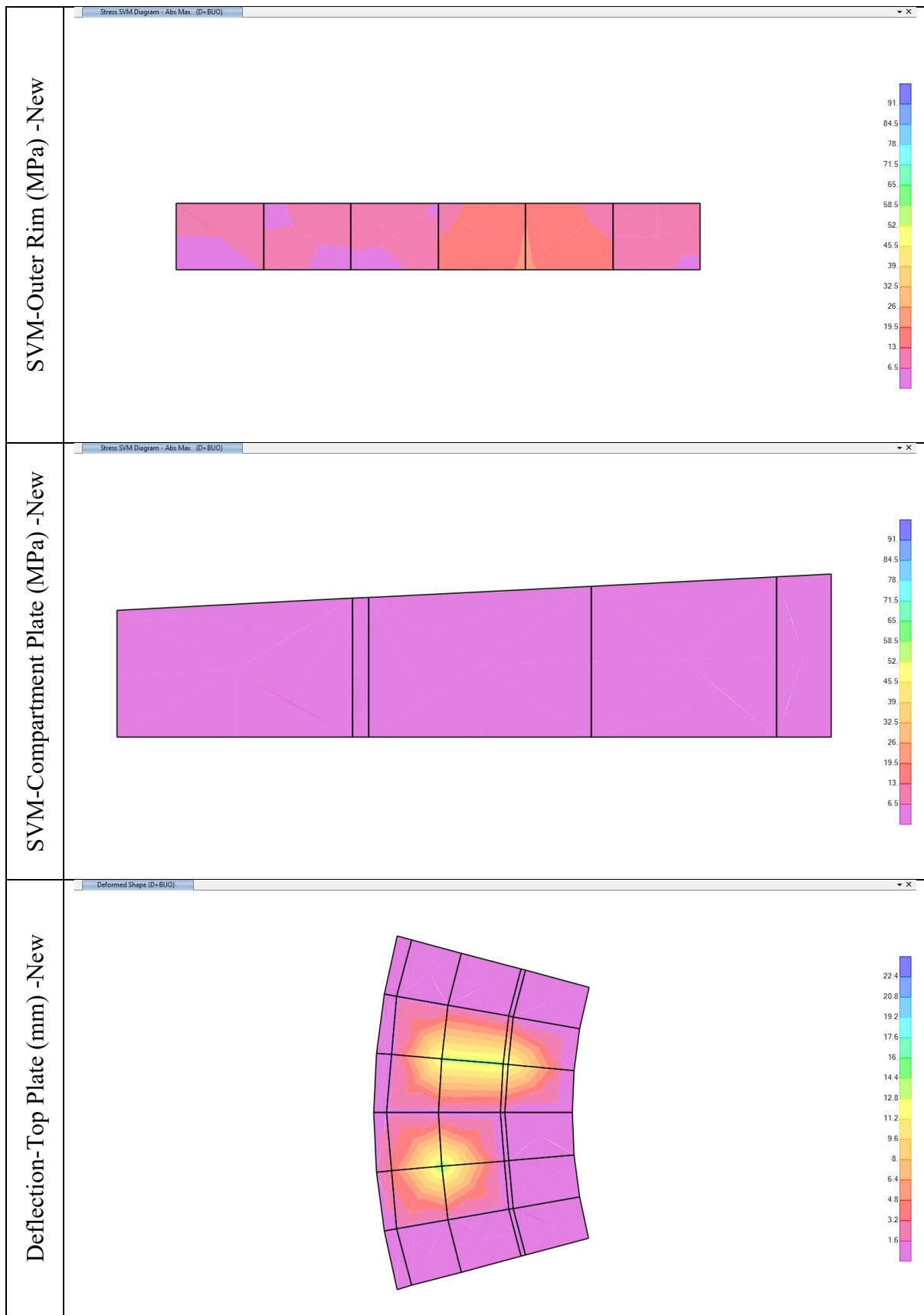
Frame : 19 X Mid: 8869.462 Combo: def(D+BUO) Design Type: Beam  
Length: 3939.983 Y Mid: 7443.774 Shape: UPN140 Frame Type: OMF  
Loc : 0. Z Mid: 2000. Class: Slender Princpl Rot: 0. degrees

DEFLECTION CHECK (Combodef(D+BU))					
Type	Consider	Deflection	Limit	Ratio	Status
Dead Load	Yes	0.49	19.7	0.025	OK
Super DL+LL	Yes	0.	19.7	0.	OK
Live Load	Yes	0.	19.7	0.	OK
Total Load	Yes	0.49	19.7	0.025	OK
Total-Camber	Yes	0.49	19.7	0.025	OK

### (V) Pontoon and Compartment Plates







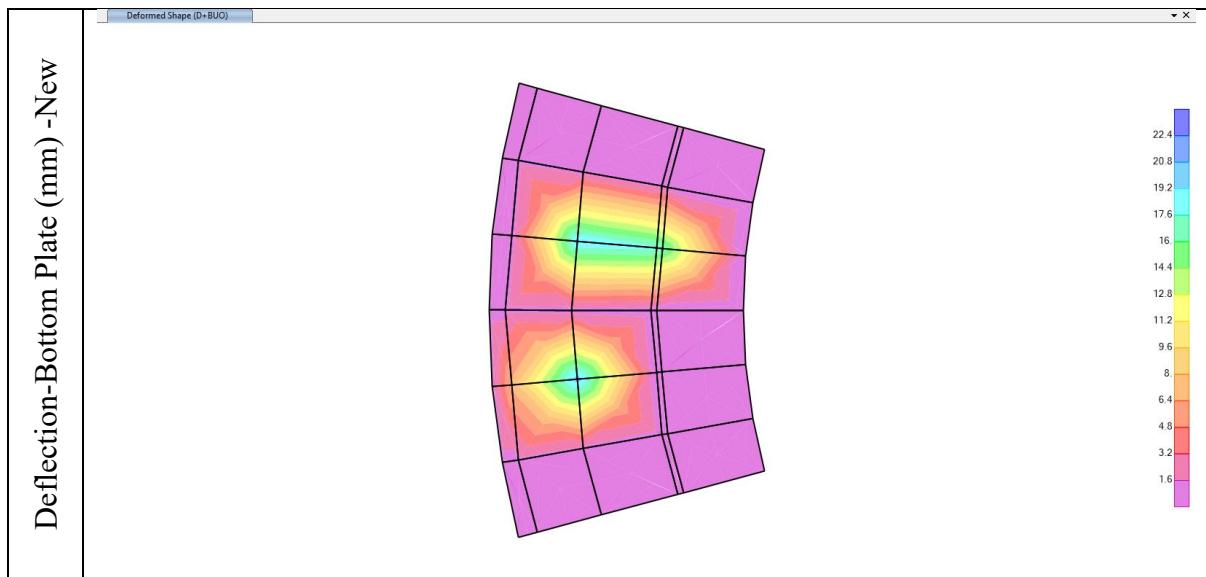
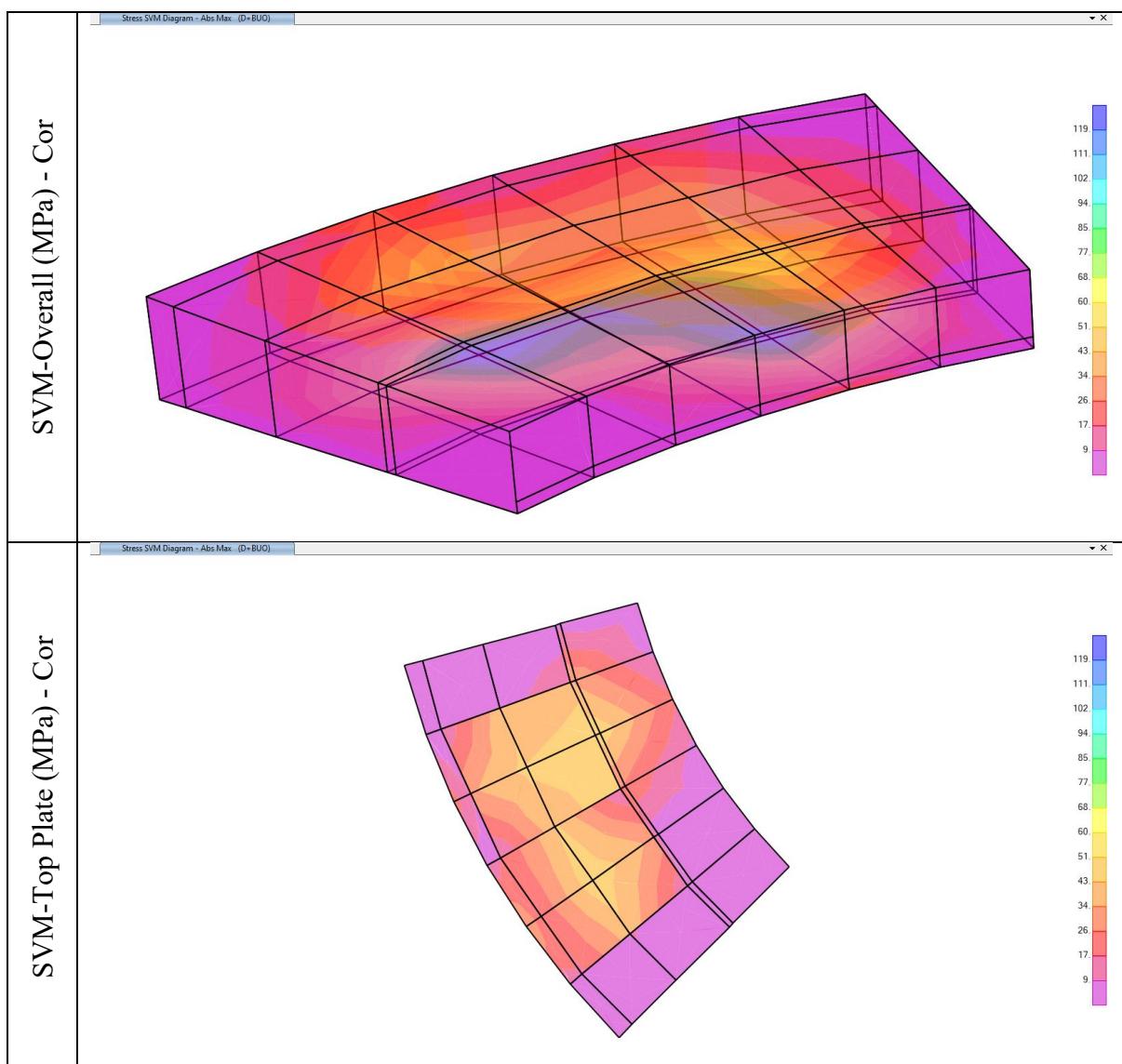
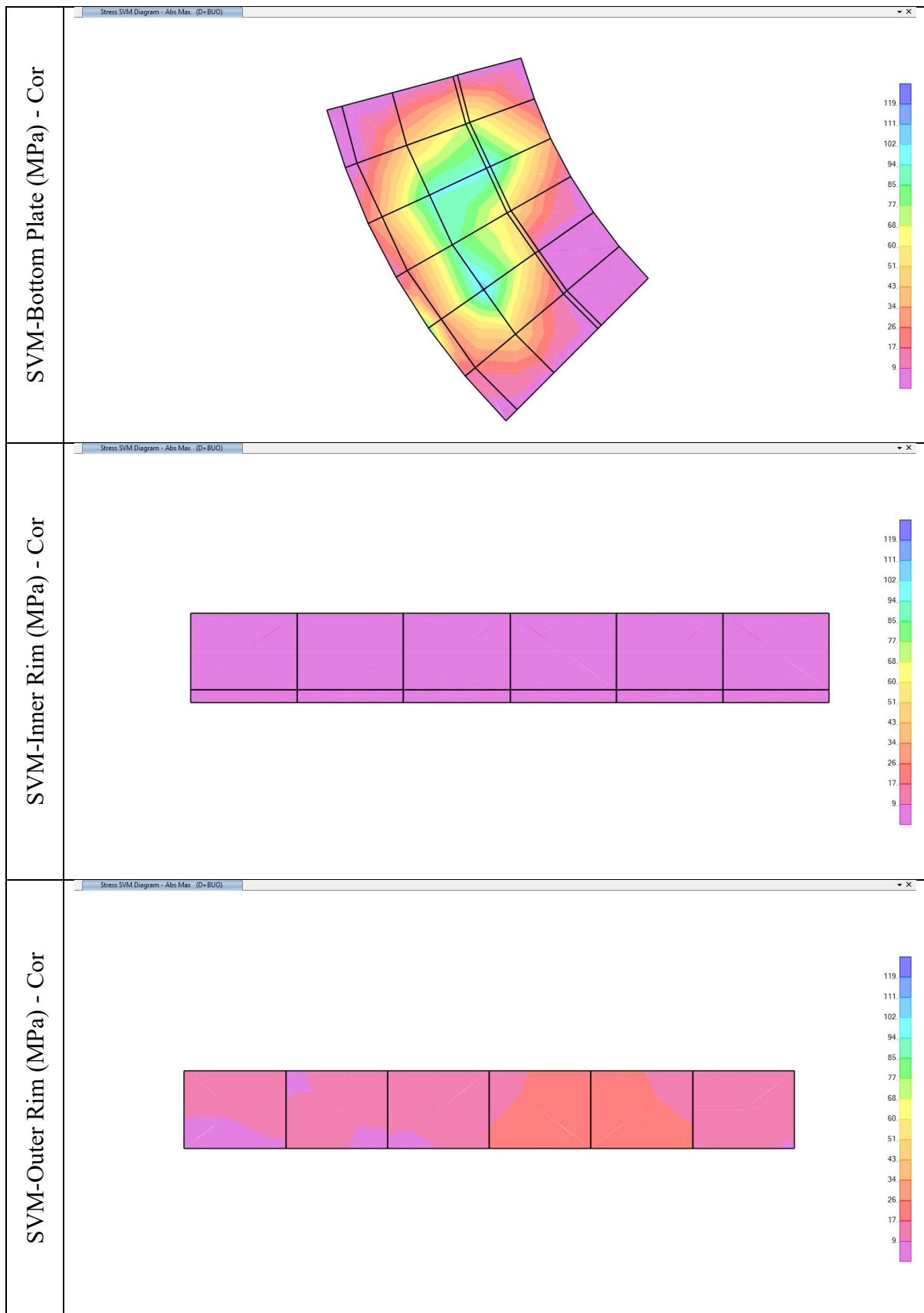


Figure 32:Pontoon Plates Results– Floating case - Intact Roof -New





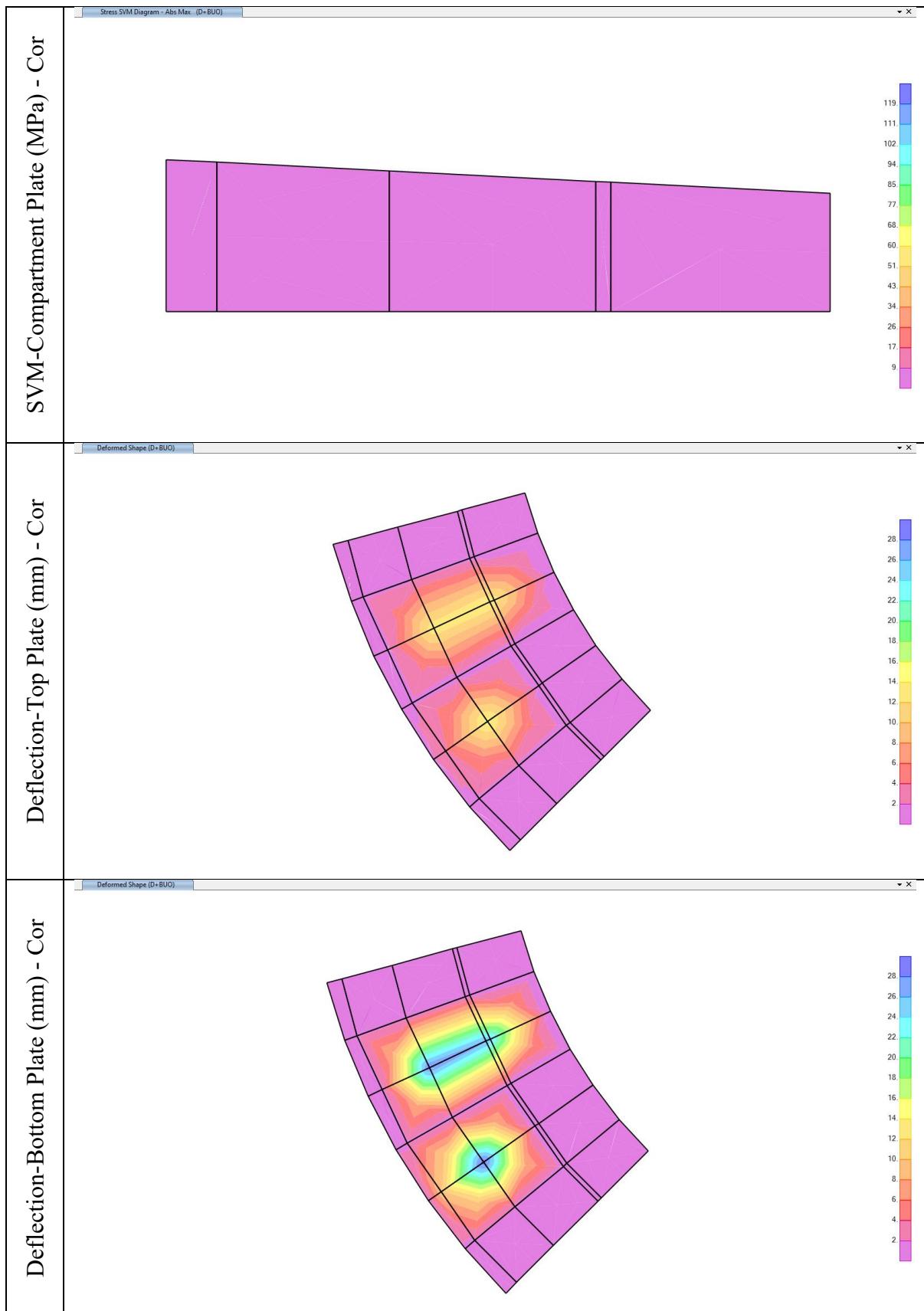


Figure 33: Pontoon Plates Results – Corroded – Floating case - Intact Roof

### 7.2.2. Punctured Roof

Since no hydrostatic load is applied to the deck section, only pontoon area is analyzed.

#### (I) Overall view

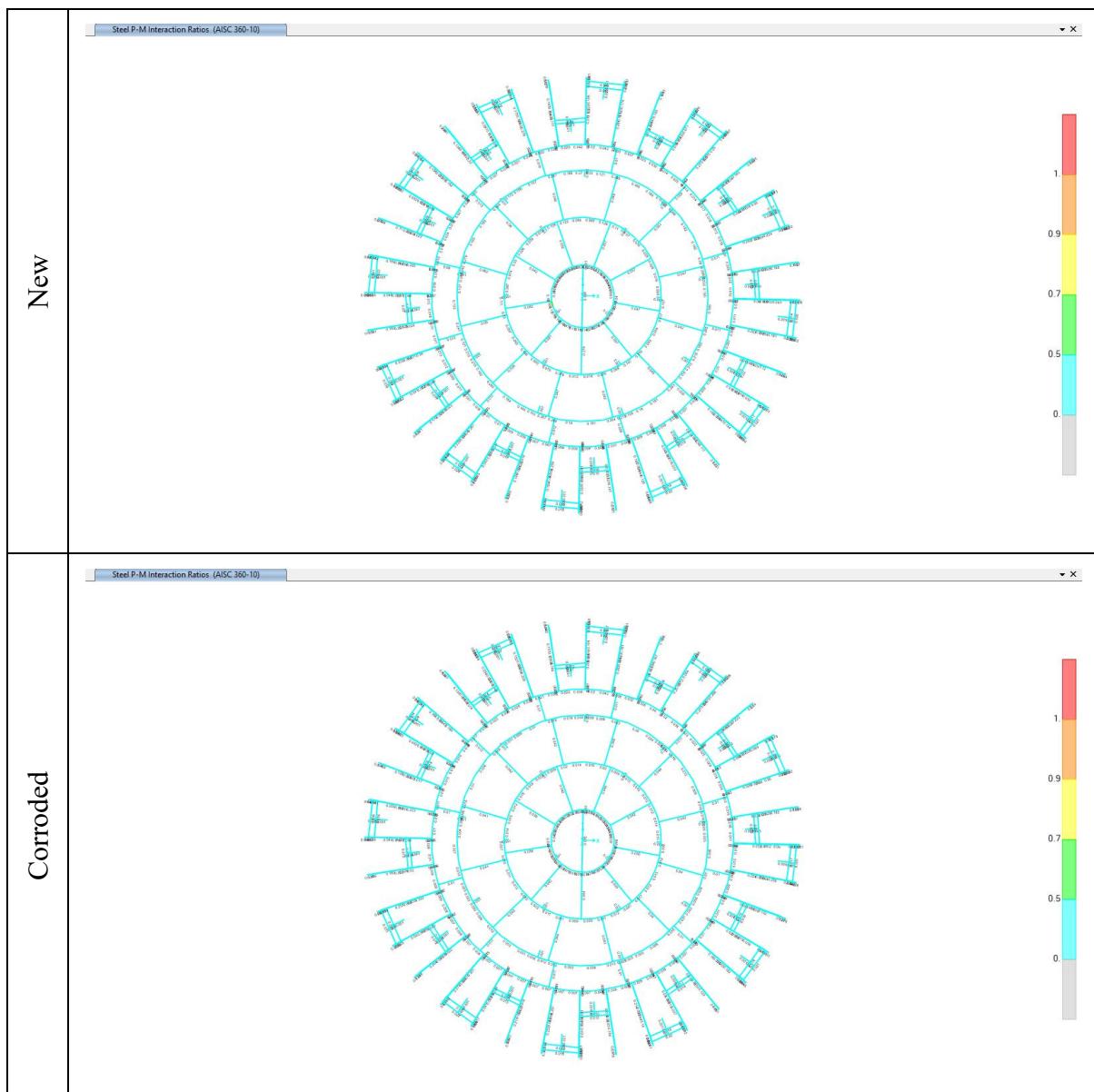


Figure 34:P-M Ratio of the Roof Structure –Floating Case - Punctured

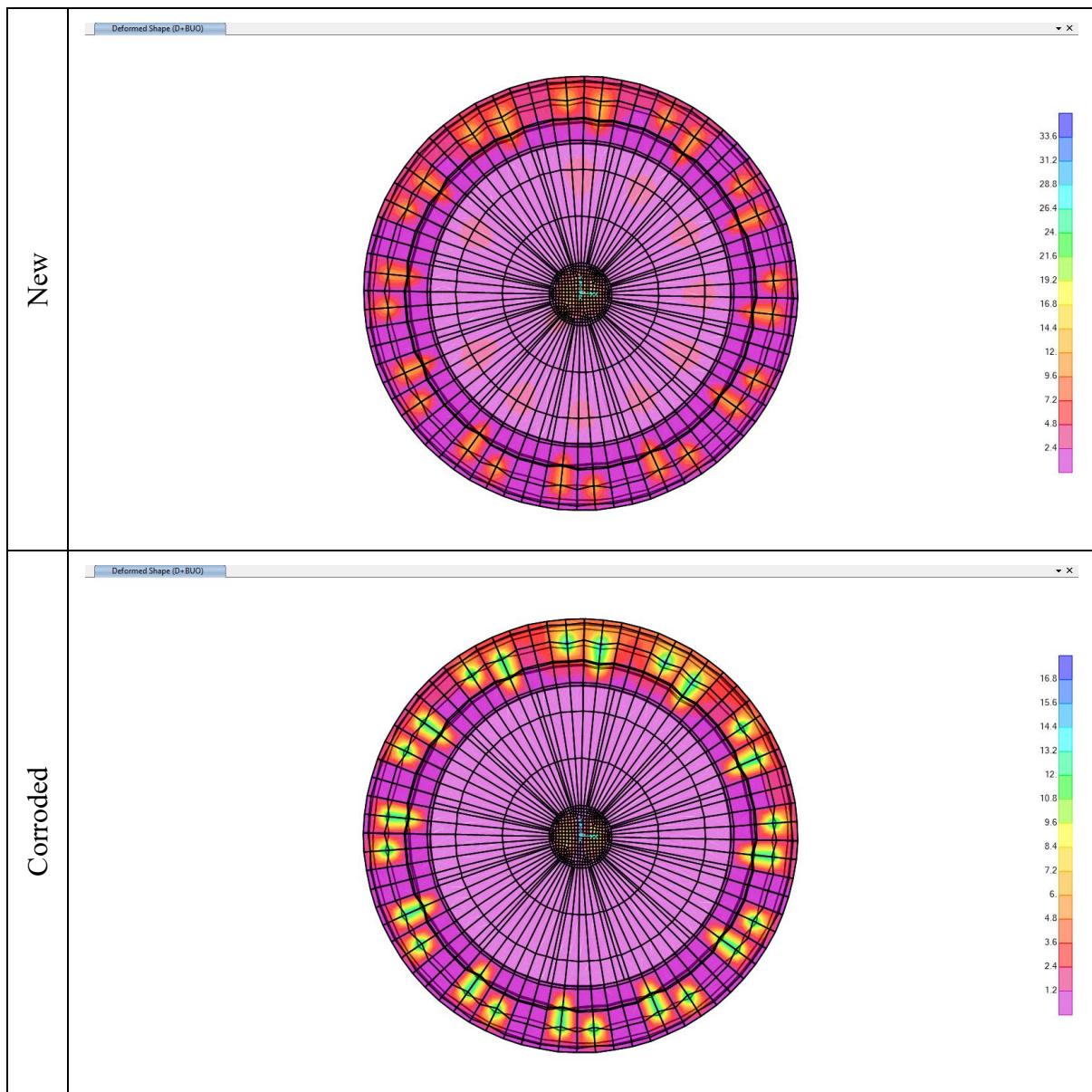


Figure 35:SVM of the Roof Structure (MPa) –Floating Case- Punctured

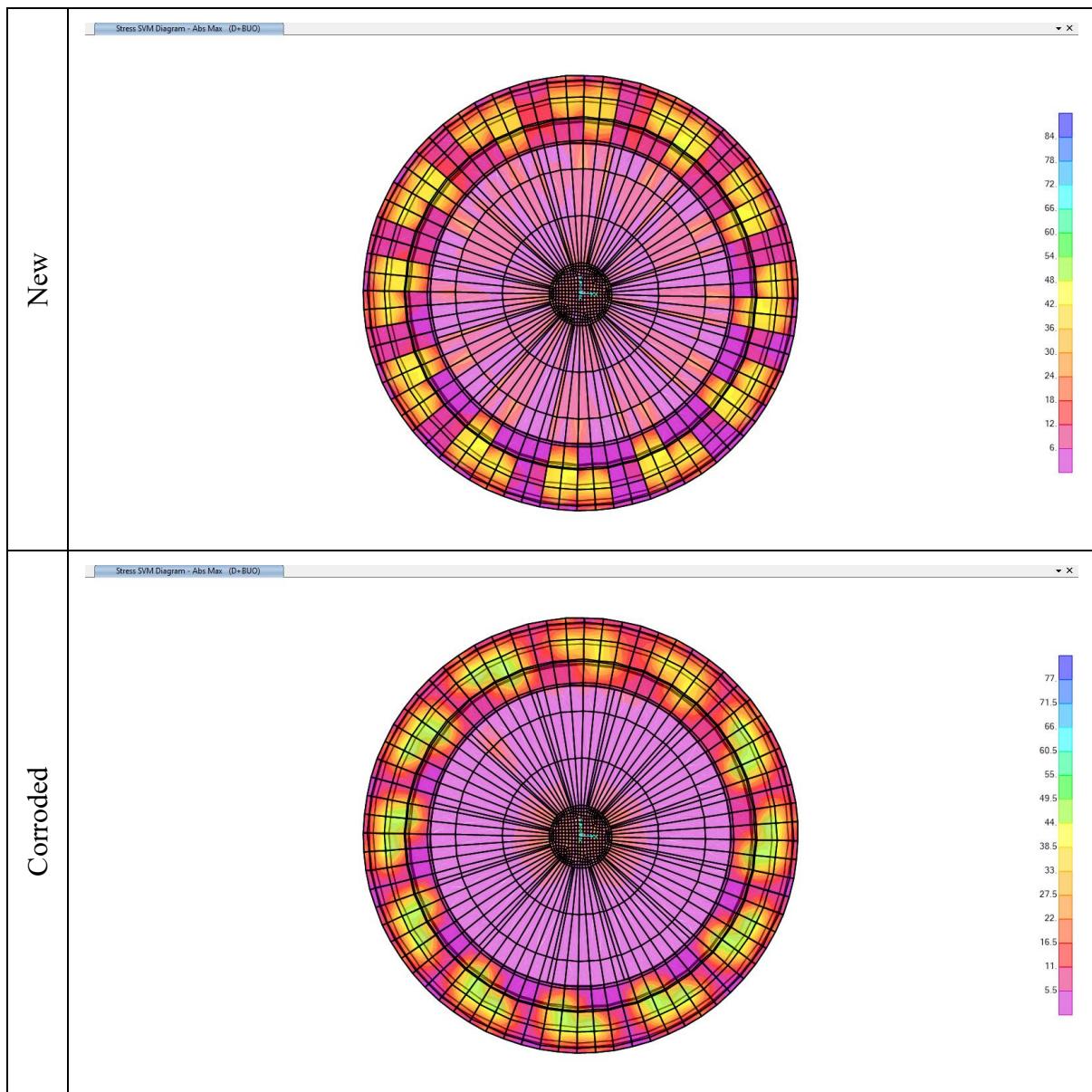


Figure 36: Deflection of Plates (mm) – Floating case- Punctured

*(II) Pontoon Frame*

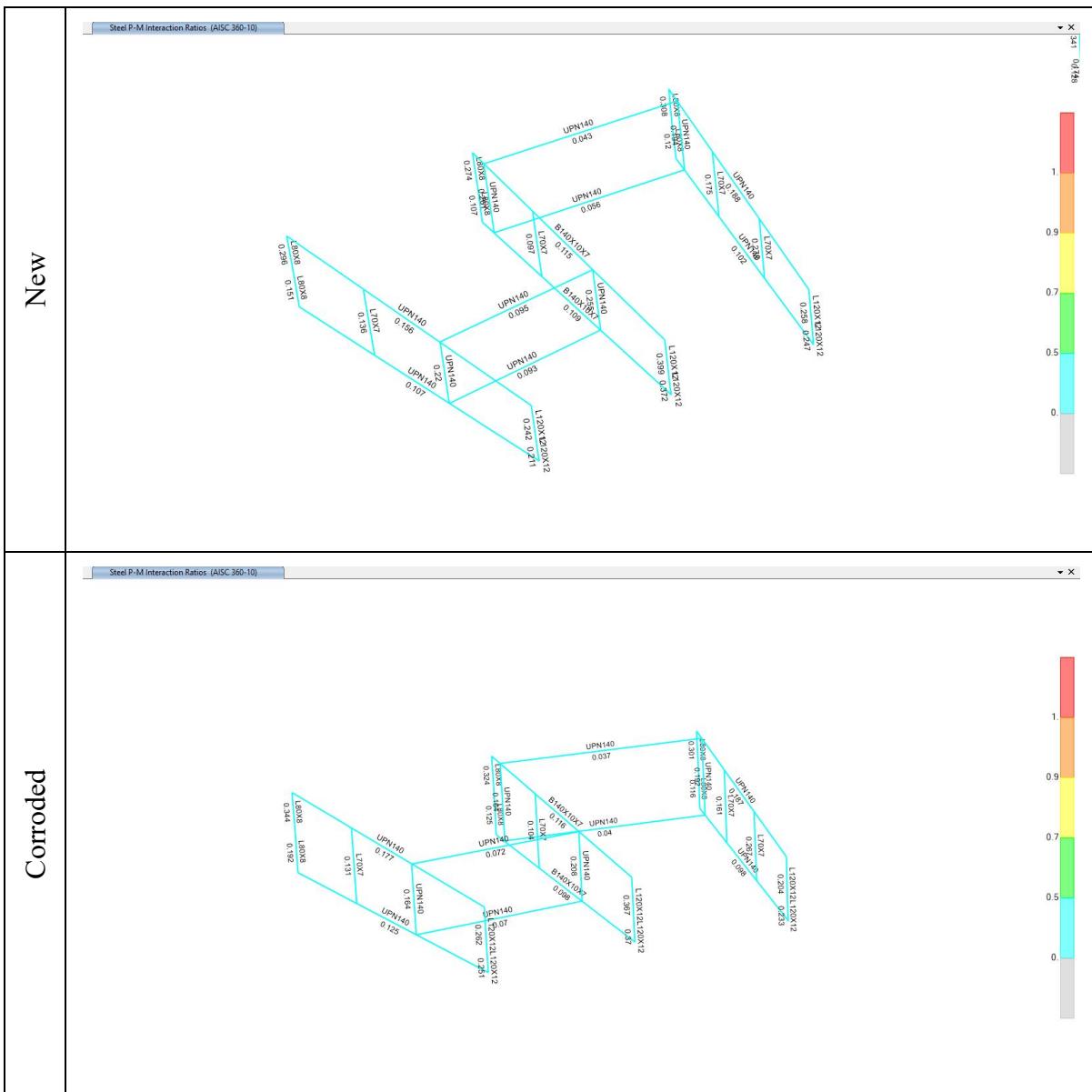
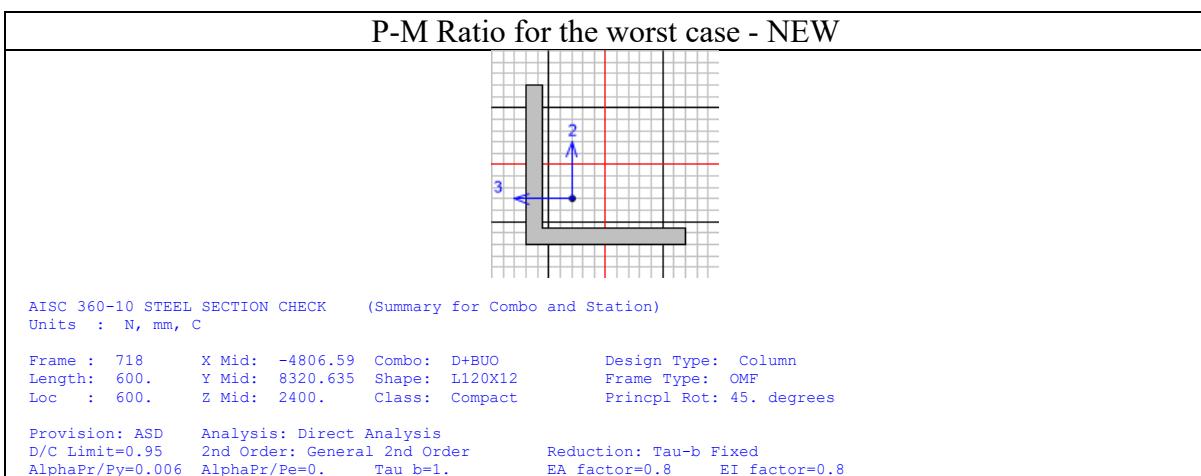
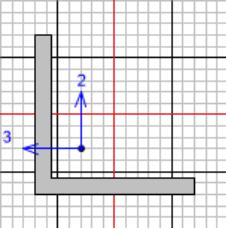


Figure 37:P-M Ratio for Frames in a Pontoon Compartment-Floating Case- Punctured



OmegaB=1.67	OmegaC=1.67	OmegaTY=1.67	OmegaTF=2.		
OmegaV=1.67	OmegaV-RI=1.5	OmegaVT=1.67			
A=2736,	I33=3732570.947	r33=36.936	S33=43615.528		
J=126247.68	I22=3732570.947	r22=36.936	S22=43615.528		
Ixy=-2210021.05	Imax=5942592.	rmax=46.605	Smax=73720.125		
Rot= 45. deg	Imin=1522549.89	rmin=23.59	Smin=31277.526		
E=199947.979	Fy=248.211	Ry=1.5	z33=78580.8		
RLLF=1.	Fu=399.896		z22=78580.8		
STRESS CHECK FORCES & MOMENTS (Combo D+BUO)					
Location	Pr	Mr33	Mr22	Vr2	Vr3
600.	-2434.149	-305078.735	2590300.036	704.471	-7518.267
Tr -377.42					
PMM DEMAND/CAPACITY RATIO (H2-1)					
D/C Ratio: 0.399 = 0.007 + 0.098 + 0.294					
= fa/Fa + fbw/Fbw + fbz/Fbz					
AXIAL FORCE & BIAXIAL MOMENT DESIGN (H2-1)					
Factor	L	K1	K2	B1	B2
Major Bending	1.	1.	1.	1.	1.
Minor Bending	1.	1.	1.	1.	1.
LTB	Lltb	Kltb	Cb		
	1.	1.	1.		
Force	Pnc/Omega	Pnt/Omega			
Axial	Capacity	Capacity			
	-2434.149	360423.678	406650.343		
Mr	Mn/Omega	Mn/Omega	Mn/Omega		
Moment	Capacity	No LTB	Cb=1		
Major Moment	1615895.478	16435479.14	16435479.14	16435479.14	
Minor Moment	2047341.963	6973145.024			
SHEAR CHECK					
	Vr	Vn/Omega	Stress	Status	
Major Shear	704.471	128415.898	0.005	OK	
Minor Shear	7518.267	128415.898	0.059	OK	

### P-M Ratio for the worst case - CORRODED



AISC 360-10 STEEL SECTION CHECK (Summary for Combo and Station)  
Units : N, mm, C

Frame : 263	X Mid: -2.312	Combo: D+BUO	Design Type: Column
Length: 100.	Y Mid: 9609.177	Shape: L120X12	Frame Type: QMF
Loc : 0.	Z Mid: 2050.	Class: Compact	Princpl Rot: 45. degrees
Provision: ASD		Analysis: Direct Analysis	
D/C Limit=0.95		2nd Order: General 2nd Order	
AlphaPr/Py=0.006		AlphaPr/Pe=1-E05 Tau_b=1.	
		Reduction: Tau-b Fixed	
		EA factor=0.8 EI factor=0.8	
OmegaB=1.67	OmegaC=1.67	OmegaTY=1.67	OmegaTF=2.
OmegaV=1.67	OmegaV-RI=1.5	OmegaVT=1.67	
A=2736,	I33=3732570.947	r33=36.936	S33=43615.528
J=126247.68	I22=3732570.947	r22=36.936	S22=43615.528
Ixy=-2210021.05	Imax=5942592.	rmax=46.605	Smax=73720.125
Rot= 45. deg	Imin=1522549.89	rmin=23.59	Smin=31277.526
E=199947.979	Fy=248.211	Ry=1.5	z33=78580.8
RLLF=1.	Fu=399.896		z22=78580.8

STRESS CHECK FORCES & MOMENTS (Combo D+BUO)					
Location	Pr	Mr33	Mr22	Vr2	Vr3
0.	2672.264	-565505.626	-2741574.58	1385.094	-2382.62
Tr -617.152					

PMM DEMAND/CAPACITY RATIO (H2-1)					
D/C Ratio: 0.37 = 0.007 + 0.142 + 0.221					
= fa/Fa + fbw/Fbw + fbz/Fbz					

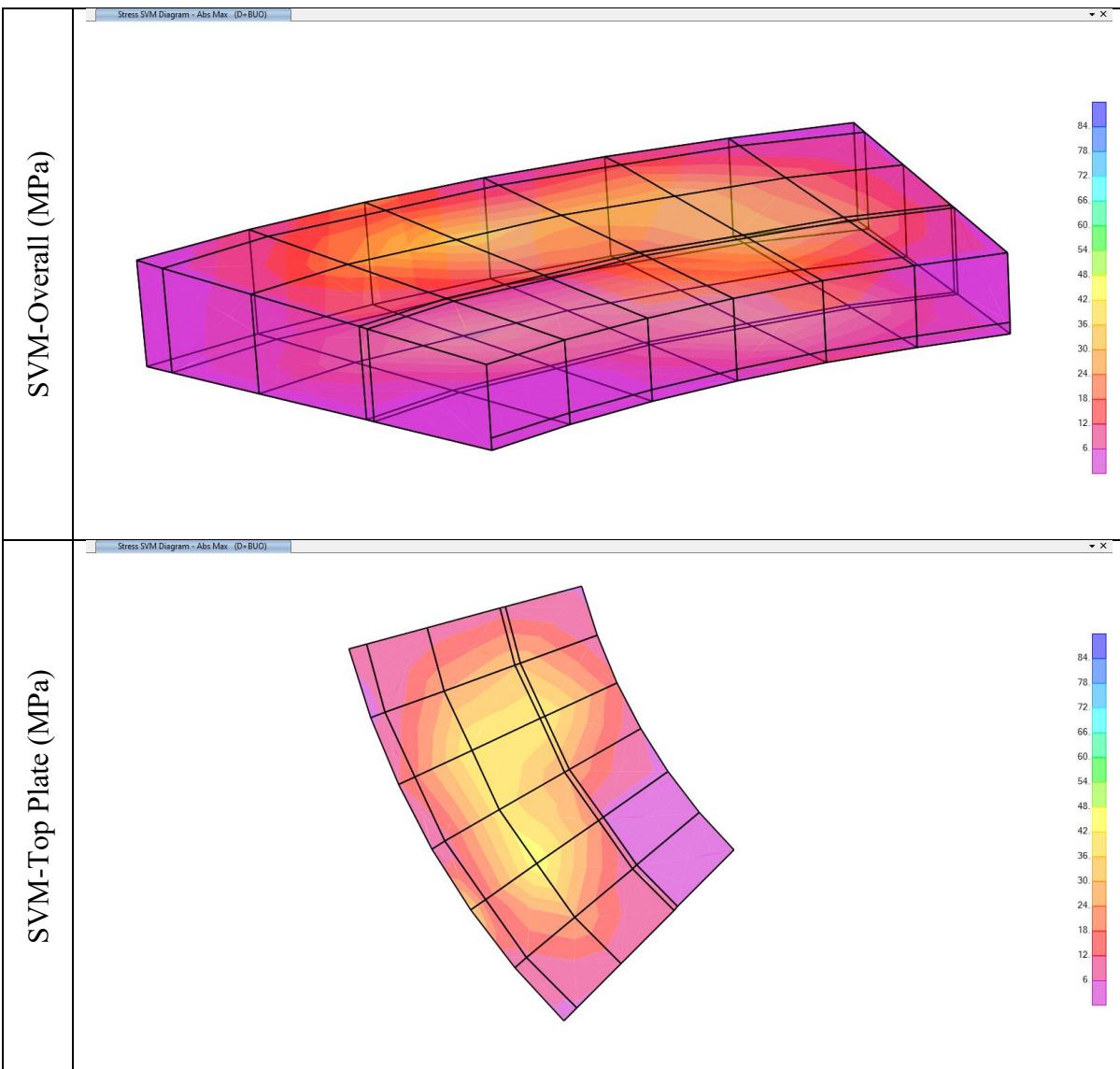
AXIAL FORCE & BIAXIAL MOMENT DESIGN (H2-1)					
Factor	L	K1	K2	B1	B2
Major Bending	1.	1.	1.	1.	1.
Minor Bending	1.	1.	1.	1.	1.
LTB	Lltb	Kltb	Cb		
	1.	1.	1.		
Pr	Pnc/Omega	Pnt/Omega			

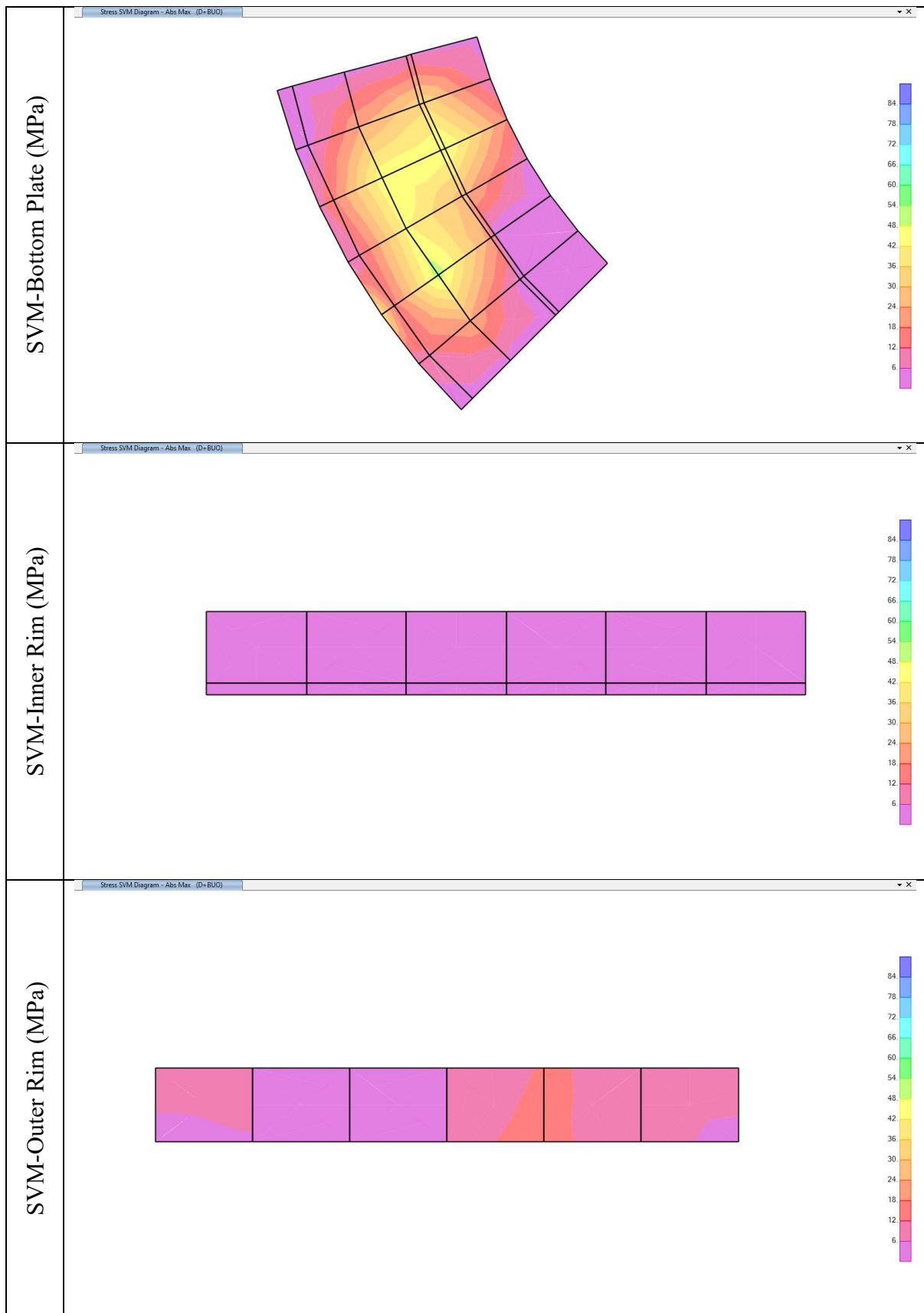
Axial	Force	Capacity	Capacity
	2672.264	393551.64	406650.343
Moment	Mr Capacity	Mn/Omega Capacity	Mn/Omega Capacity
		No LTB	Cb=1
Major Moment	-2338458.84	16435479.14	16435479.14
Minor Moment	-1538713.12	6973145.024	

SHEAR CHECK

	Vr Force	Vn/Omega Capacity	Stress Ratio	Status Check
Major Shear	1385.094	128415.898	0.011	OK
Minor Shear	2382.62	128415.898	0.019	OK

### (III) Pontoon Plates - Intact Compartment





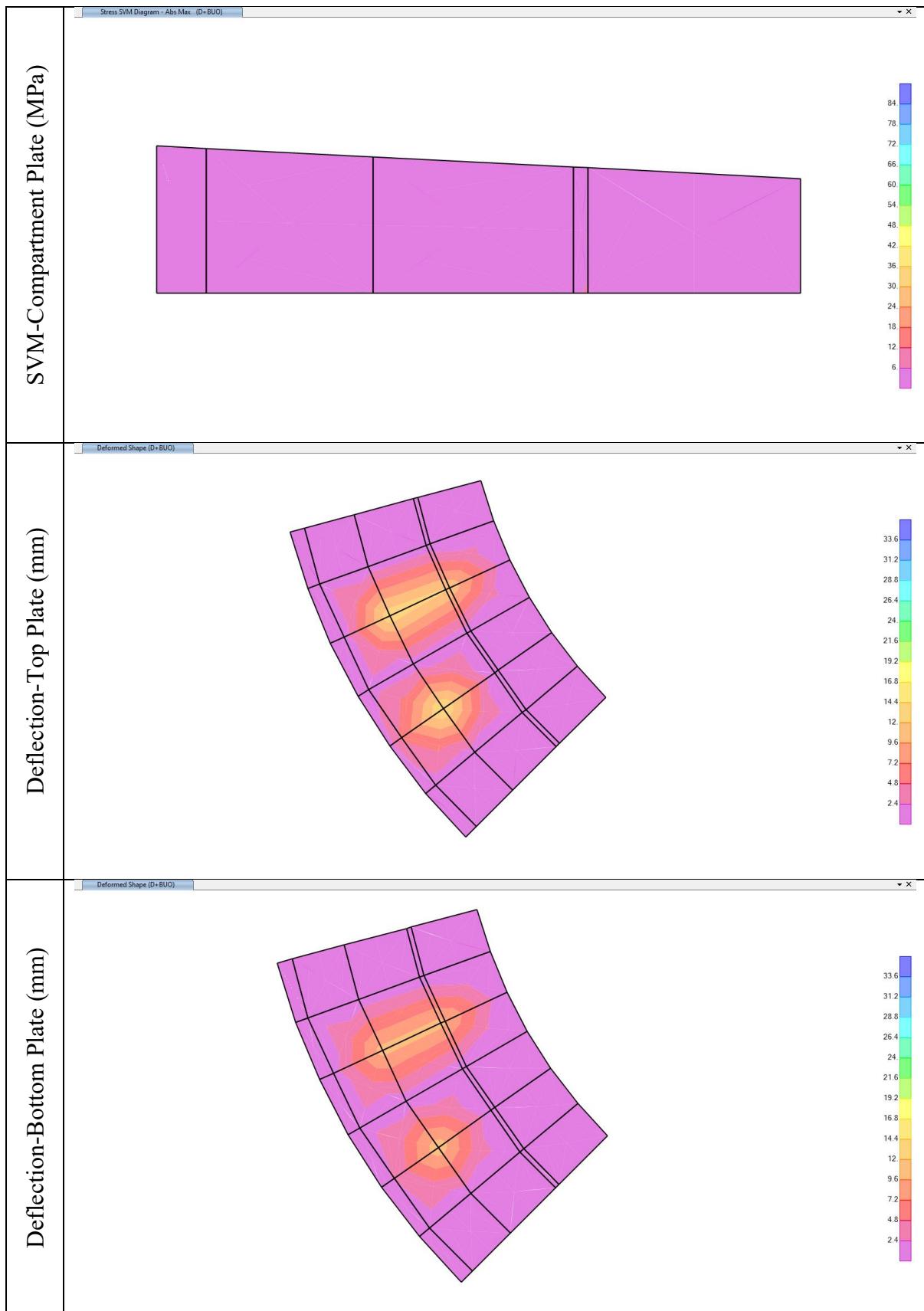
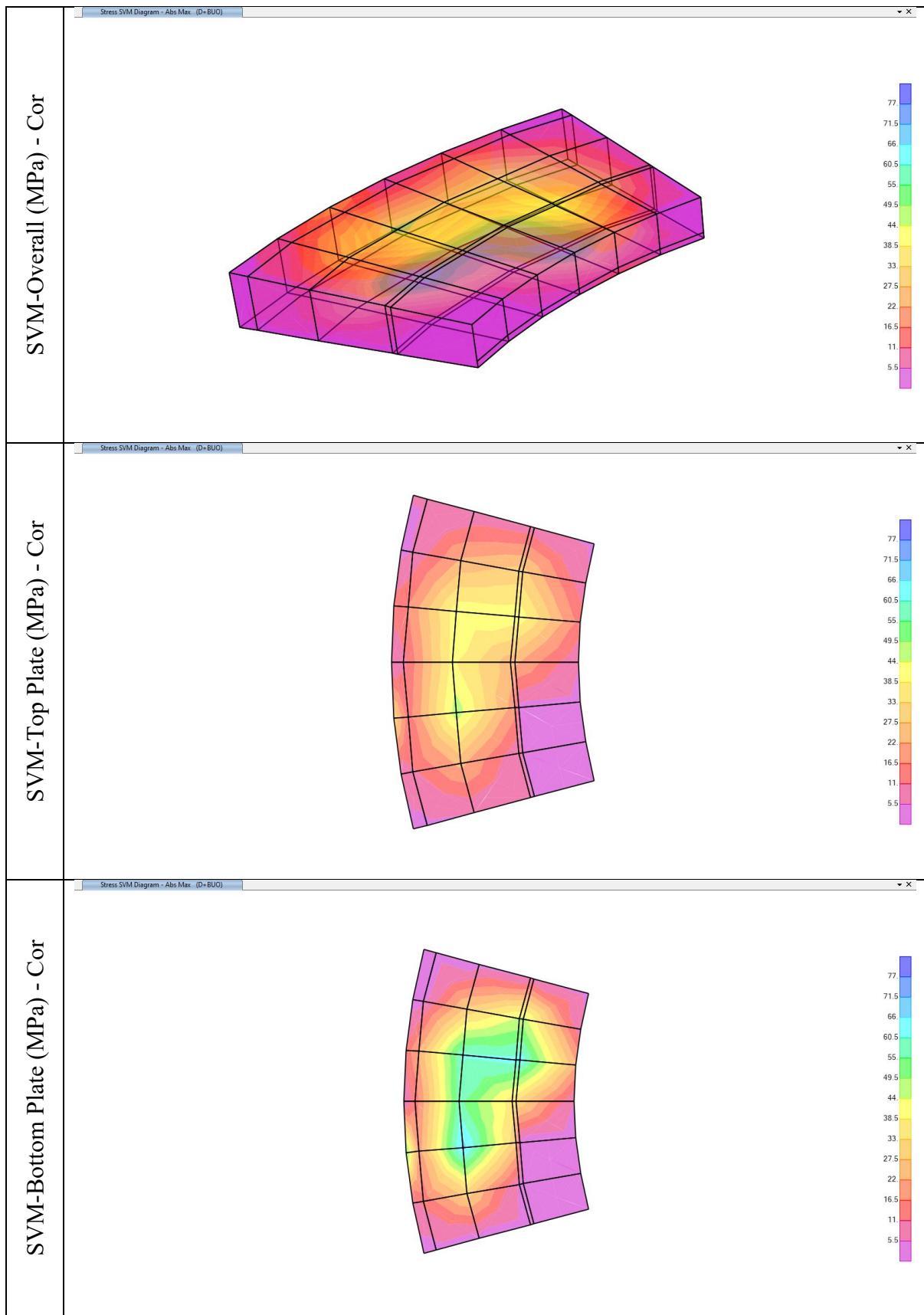
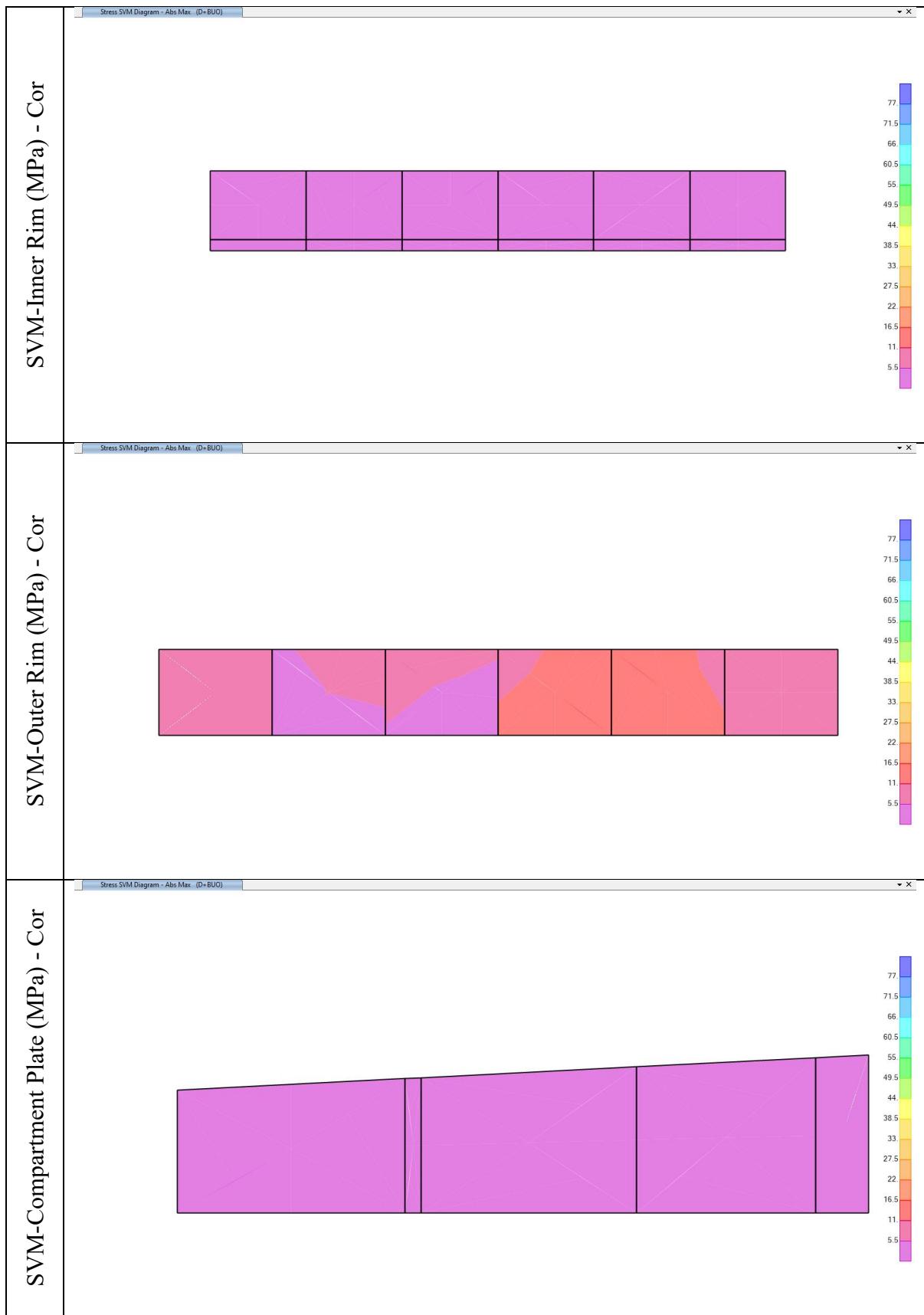


Figure 38: Pontoon Plates Results - Floating Case - Punctured - New





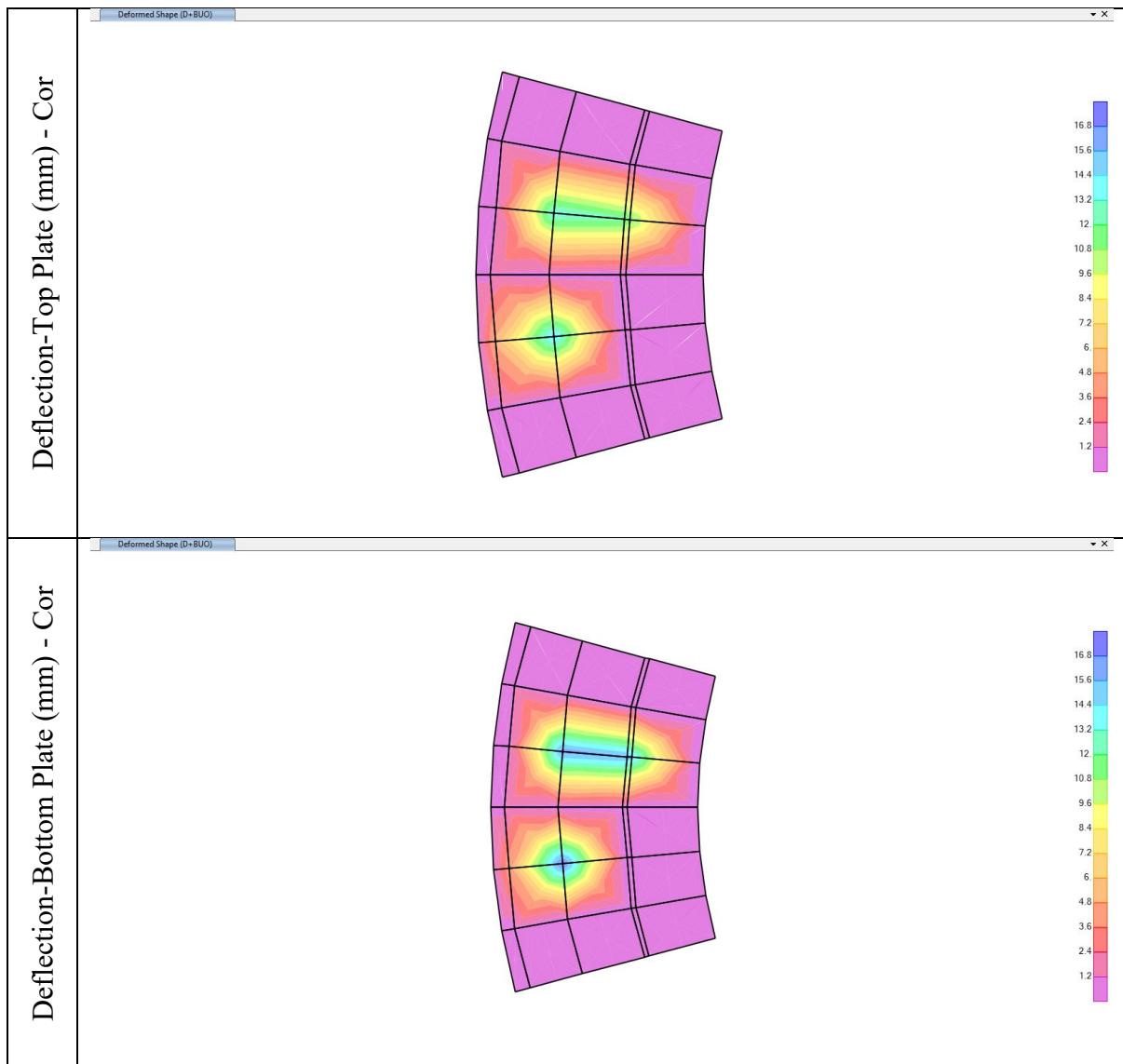


Figure 39: Pontoon Plates Results - Floating Case - Punctured - Corroded

## 8. Feedback Data to Mechanical Design

Table 5: Roof Structure Approximate Weight

Object Type	Material	Total Weight
Text	Text	kgf
Frame	A53GrB	1614.59
Frame	A36	12918.09
Area	A283C	54876.47
<b>Total</b>		69410

## 9. Native File Index

Case	File Name

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Maintenance Case - New	TK-2050-FloatingRoof-211022
Maintenance Case - Corroded	TK-2050-FloatingRoof-211022-COR
Floating Case - Intact	TK-2050-FloatingRoof-211022-FI
Floating Case - Intact- Corroded	TK-2050-FloatingRoof-211022-FIC
Floating Case - Punctured	TK-2050-FloatingRoof-211022-FP
Floating Case - Punctured	TK-2050-FloatingRoof-211022-FPC

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