

TM-T70II-DT

Technical Reference Guide

Product Overview

Describes features and general specifications for the product.

Setup

Describes setup and installation of the product and peripherals.

Preinstalled OS Information

Describes the preinstall information and recovery method.

Utility

Describes the utilities included in this product and how to use them.

Application Development Information

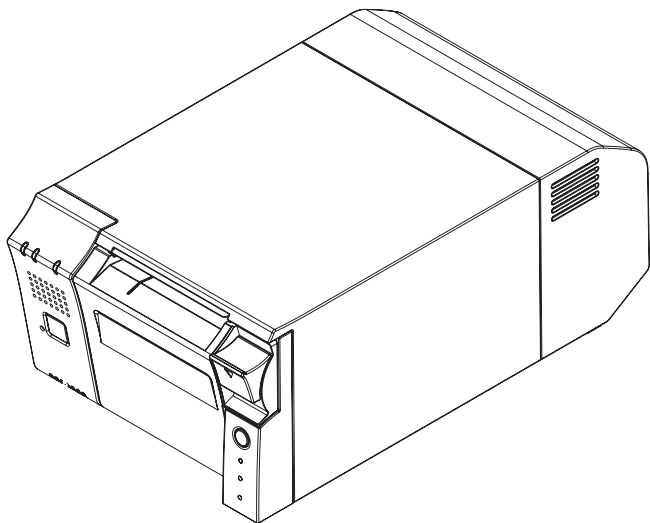
Describes how to control the printer and information necessary when you develop applications.

Handling

Describes how to handle the product.

Appendix

Describes character code tables.



Cautions

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For Safety

Key to Symbols

The symbols in this manual are identified by their level of importance, as defined below. Read the following carefully before handling the product.

 WARNING	You must follow warnings carefully to avoid serious bodily injury.
 CAUTION	Provides information that must be observed to prevent damage to the equipment or loss of data. <ul style="list-style-type: none">• Possibility of sustaining physical injuries.• Possibility of causing physical damage.• Possibility of causing information loss.
CAUTION	Provides information that must be observed to avoid damage to your equipment or a malfunction.
NOTE	Provides important information and useful tips.

Warnings



WARNING

- **To avoid risk of electric shock, do not set up this product or handle cables during a thunderstorm.**
- **Never insert or disconnect the power plug with wet hands.**
Doing so may result in severe shock.
- **Handle the power cable with care.**
Improper handling may lead to fire or electric shock.
 - * Do not modify or attempt to repair the cable.
 - * Do not place any heavy object on top of the cable.
 - * Avoid excessive bending, twisting, and pulling.
 - * Do not place the cable near heating equipment.
 - * Check that the plug is clean before plugging it in.
 - * Be sure to push the plug all the way in.
- **Be sure to use the specified power source.**
Connection to an improper power source may cause fire or shock.
- **Do not place multiple loads on the power outlet.**
Overloading the outlet may lead to fire or shock.
- **Shut down your equipment immediately if it produces smoke, a strange odor, or unusual noise.**
Continued use may lead to fire. Immediately unplug the equipment and contact your dealer or a Seiko Epson service center for advice.
- **Never attempt to repair this product yourself.**
Improper repair work can be dangerous.
- **Never disassemble or modify this product.**
Tampering with this product may result in injury or fire.
- **Do not allow foreign matter to fall into the equipment.**
Penetration by foreign objects may lead to fire.
- **If water or other liquid spills into this equipment, do not continue to use it.**
Continued use may lead to fire. Unplug the power cord immediately and contact your dealer or a Seiko Epson service center for advice.
- **Do not use aerosol sprayers containing flammable gas inside or around this product.**
Doing so may cause fire.

Cautions



- **Do not connect cables in ways other than those mentioned in this manual.**
Different connections may cause equipment damage or fire.
- **Be sure to set this equipment on a firm, stable, horizontal surface.**
The product may break or cause injury if it falls.
- **Do not use this product in locations subject to high humidity or dust levels.**
Excessive humidity and dust may cause equipment damage or fire.
- **Do not place heavy objects on top of this product. Never stand or lean on this product.**
Equipment may fall or collapse, causing breakage and possible injury.
- **To avoid injury, do not insert fingers or any part of the hand in the roll paper opening where the manual cutter is installed.**
- **Do not open the roll paper cover without taking the necessary precautions, as this can result in injury from the autocutter fixed blade.**
- **To ensure safety, unplug this product before leaving it unused for an extended period.**

Wireless LAN (OT-WL01) Important Safety Information



- **May exert electromagnetic interference on, and cause malfunction of, cardiac pacemakers.**
Before using this product, check that there is no one in the vicinity using a cardiac pacemaker.
- **May exert electromagnetic interference on, and cause malfunction of, sensitive medical equipment.**
Before using this product, check that there is no sensitive medical equipment in the vicinity.
- **Use of this product on aircraft may be restricted in some countries.**
Before using this product, check that use of this product is not restricted on the aircraft.
- **Never attempt to repair this product yourself.**
Improper repair work can be dangerous.
- **Never disassemble or modify this product.**
Tampering with this product may result in injury or fire.



- **The OT-WL01 is only for indoor use.**
- **The OT-WL01 should only be used for EPSON TM-i series and TM-DT.**
If it is installed on another device, it may result in computer failure, damage, or malfunctions.
- **To comply with RF exposure compliance requirements, a distance of at least 20 cm must be maintained at all times between the antenna of OT-WL01 and people in the vicinity.**
- **Do not store in locations with high temperatures or high humidity.**
It may in particular be damaged or deformed if left in a vehicle with the windows shut, or placed in locations with unusually high temperatures for extended periods such as in direct sunlight.
- **Do not wet the OT-WL01.**
This may cause malfunctions to occur.
- **Do not use near microwave ovens.**
Wireless communication may be interrupted by electromagnetic interference generated by microwave ovens.
- **Do not drop it, subject it to shocks, or place heavy objects on it.**

Wireless LAN (OT-WL01) Usage Precautions

Wireless Telegraphy Act Regulations

The following acts are prohibited by the Wireless Telegraphy Act.

- Modifying and disassembling (including the antenna)
- Removing the label of conformance

Notes on Security when Using Wireless LAN

(Important information on customer rights (maintaining privacy))

The advantage of using a wireless LAN over a LAN cable is that, because information is exchanged using radio signals, you can easily connect to the network if you are within range of the radio signals. A disadvantage of this is that within a certain range, the electromagnetic signals can pass through barriers such as walls, so that if security countermeasures are not implemented in some way, problems such as the following may occur.

- Communication data can be intercepted
A third party may be able to receive wireless transmissions without authorization, and they could obtain personal information from these transmissions such as IDs, passwords, or credit card numbers, or they could intercept the contents of personal e-mail messages.
- Unauthorized access to the network
A third party could access an individual or intra-company network without permission and carry out any of the following activities.
 - Retrieve personal data or other secret information (information leakage)
 - Pose as another user and send inappropriate data (impersonation)
 - Overwrite the contents of intercepted data and resend it (falsification)
 - Introduce a computer virus which could cause data loss or system crashes (damage)

Initially, the possibility that such problems could occur through settings concerning the security of the wireless LAN product and by using the product are decreased, because the wireless LAN card and the access point have security measures to deal with these problems. We recommend that you use this product after making security settings using our own judgement and assuming full responsibility, and with your full understanding of problems that may occur if you do not make any security settings.

Notes on Setting SSID (Service Set Identifier)

For protection of security, note the following precautions when setting the SSID.

- Change the SSID from the default setting.
- Do not set texts by which the owner can be identified as the SSID.

Notes on Setting Cryptographic Key

For protection of security, note the following precautions when setting the cryptographic key.

- Avoid using words on a dictionary as practicably as possible.
- Combine meaningless alphanumeric characters and symbols.
- Use texts consisted of at least 13 characters or more or of 20 characters or more if possible.

Powered USB Hub Unit (OT-PH10) Important Safety Information



Be sure to use the specified AC adapter [AC adapter,T (Model:M284A)]. Connection to an improper power source may cause fire.



- **Total power consumption for the powered USB must be 30.0 W or less.**
Total power consumption for the powered USB ports and the TM-T70II-DT must be 92.0W or less.
- **Before connecting external devices, turn off the TM-T70II-DT.**
When the powered USB mode is set to Mode 2, also disconnect the AC cable from the power outlet.
- **Be sure to attach the USB port cover to the USB ports of the TM-T70II-DT specified in this guide.**
- **Pass the USB cables through the wire saddle to prevent the cables from coming off.**

Restriction of Use

When this product is used for applications requiring high reliability/safety, such as transportation devices related to aviation, rail, marine, automotive, etc.; disaster prevention devices; various safety devices, etc.; or functional/precision devices, etc., you should use this product only after giving consideration to including fail-safes and redundancies into your design to maintain safety and total system reliability. Because this product was not intended for use in applications requiring extremely high reliability/safety, such as aerospace equipment, main communication equipment, nuclear power control equipment, or medical equipment related to direct medical care, etc., please make your own judgment on this product's suitability after a full evaluation.

About this Manual

Aim of the Manual

This manual was created to provide information on development, design, and installation of receipt issue systems and development and design of printer applications for developers.

Manual Content

The manual is made up of the following sections:

Chapter 1	Product Overview
Chapter 2	Setup
Chapter 3	Preinstalled OS Information
Chapter 4	Utility
Chapter 5	Application Development Information
Chapter 6	Handling
Appendix	Character Code Tables

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Product Overview

This chapter describes features and specifications of the product.

Features

The TM-T70II-DT is a highly-functional printer that has an auxiliary storage and a Windows-operated controller in the thermal receipt printer TM-T70II. It can control POS peripherals such as customer displays, TM printers, and barcode scanners. The following is its features.

- Integrated thermal receipt printer TM-T70II and controller.
- The controller has the PC architecture that uses Intel® Atom processor.
- The OS employs Windows Embedded POSReady 7 and Windows Embedded POSReady 2009, and provides functionality as a Windows PC.
- You can connect external devices with USB connections and serial connections (LCD unit with touch panel, keyboard, MSR, etc.).
- Built-in Serial ATA storage device (SSD). You can use it with POS applications or databases.
- Equipped with 10BASE-T / 100BASE-TX / 1000BASE-T LAN communication capability as standard. As an optional feature, it can also support wireless LAN.
- It features a dedicated option, the powered USB hub unit.
- Communication between applications is enabled by the function of communication box.
- You can print directly or control POS peripherals from the Web application. (ePOS-Device API).
- Web application is available for server-side scripting (Perl or php). And you can also use SQLite database.
- If Web contents are placed on this product's Web server, you can periodically acquire the contents from a separate server. (Automatic update of Web content)
- You can print directly or control POS peripherals from native applications (mobile terminals) for iOS and Android. (ePOS-Device XML).
- It supports the Server Direct Print function, which periodically accesses the Web server and prints acquired data.
- It provides the Status notification function, which reports the printer status to the Web server. You can use the pre-installed software required for the Thin-Client environment as the virtual desktop / application client and printer.

Features of this printer

- High speed printing (250 mm/s maximum) is possible.
- Multi-tone graphic printing is possible.
- Easy drop-in paper loading
- A maintenance counter function is supported.
- Paper-saving function is supported.

System connection examples

As shown below, you can configure various systems.

- PC-POS System ([Page 19](#))
- Printing and controlling POS peripherals from the Web application ([Page 20](#))
- Printing and controlling POS peripherals from an application on a tablet terminal ([Page 21](#))
- Acquiring data from a server at a remote location (via Internet or any other means) and printing the acquired data ([Page 23](#))
- Virtual environment client ([Page 24](#))

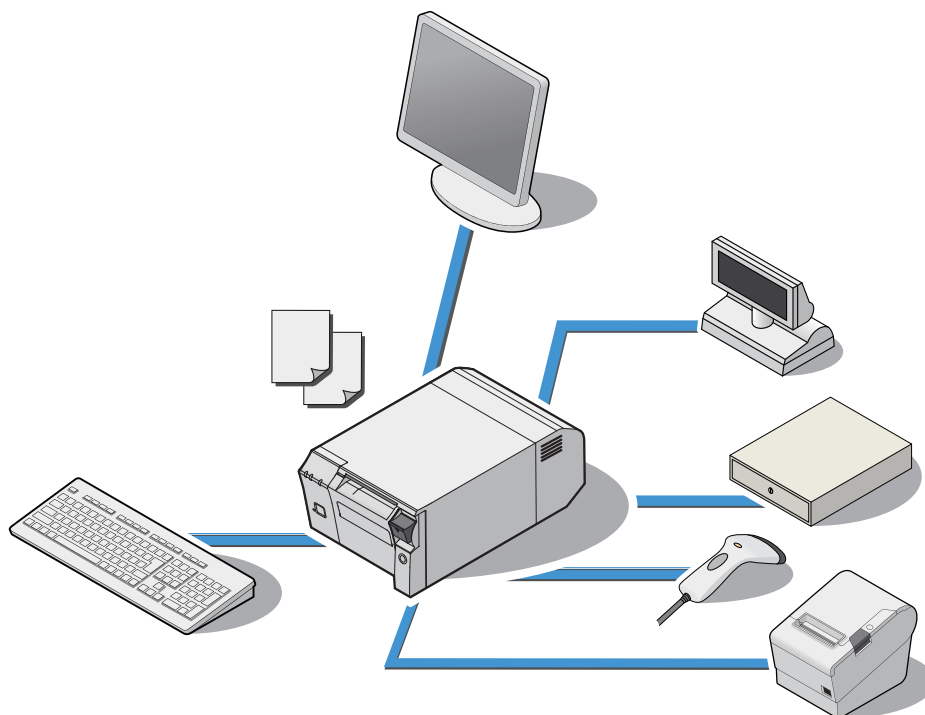
PC-POS System

You can configure a simple POS system by installing POS applications and connecting a display with a touch panel and a barcode scanner to the TM-T70II-DT.

The OS is based on Windows and includes SATA SSD. You can install the Windows driver (APD) and the UPOS driver.

You can also transfer the conventional Windows-based PC-POS system as it is.

This saves on system installation fees, saves space, and increases its maintainability.



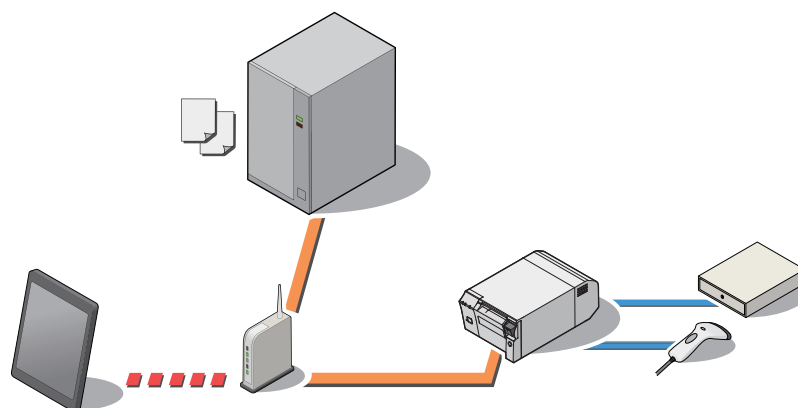
Printing and controlling POS peripherals from the Web application

ePOS-Device API is supported. You can print or control devices (display on the customer display or input/output from the POS peripherals) from the Web application.

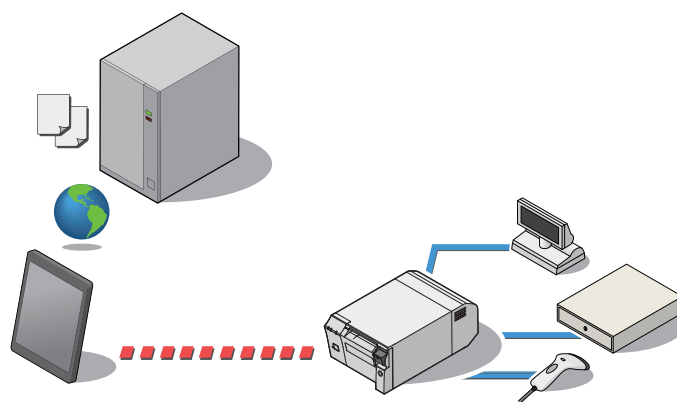
You can control the customer display, barcode scanner, USB devices, or the serial device from the same API system. Also, you can customize the API and send and receive device commands.

You can control it from the Web browser on a computer, smart phone or tablet terminal.

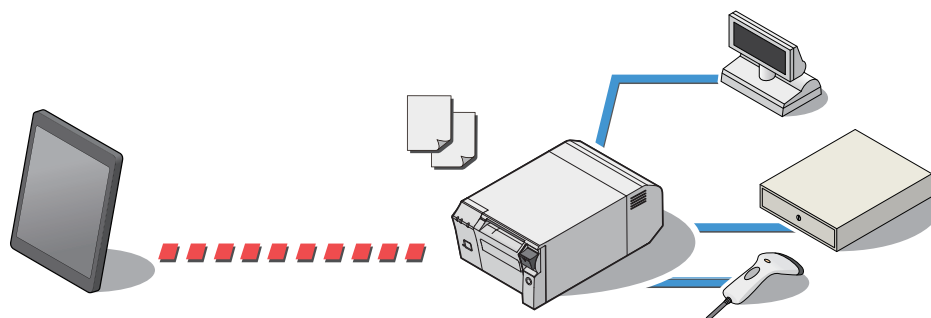
- Connection example 1



- Connection example 2



- Connection example 3



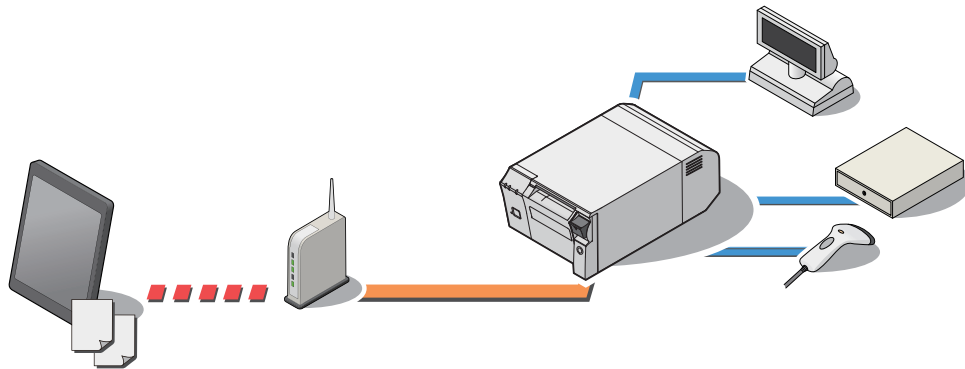
Printing and controlling POS peripherals from an application on a tablet terminal

ePOS-Device XML is supported. You can print or control devices (display on the customer display or input / output from the POS peripherals) from a tablet terminal application. You can control the customer display, barcode scanner, USB devices or serial devices from the same system.

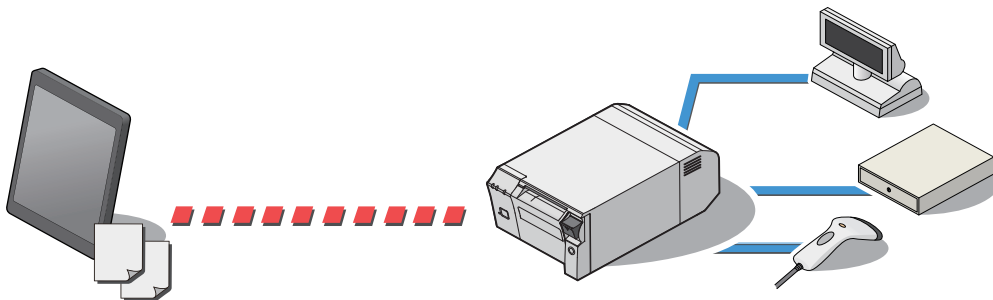
Also, you can customize it and send and receive device commands. You can control it from the application on a smart phone or tablet terminal with socket communication.

For an environment that can use HTTP communication and can handle XML, you can control the device from the OS application with socket communication.

- Connection example 1



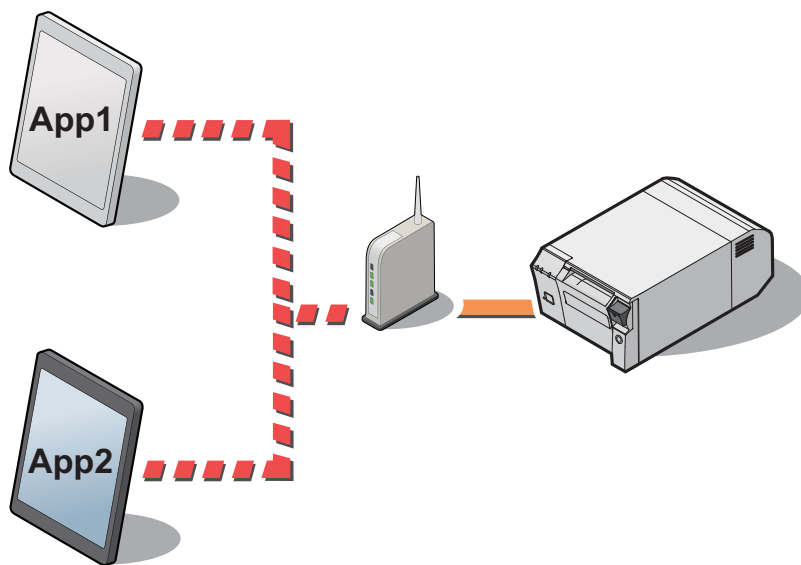
- Connection example 2



Communication between applications

This function is supported by ePOS-Device API / ePOS-Device XML. Communication between applications is enabled by the function of communication box.

- ePOS-Device API
Supports communication between web applications. Enables communication between web applications on devices such as a smart phone and tablet terminal.
- ePOS-Device XML
Enables communication from the application on a device such as a smart phone and tablet terminal to the application on another terminal via TM-DT.



Acquiring data from a server at a remote location (via Internet or any other means) and printing the acquired data

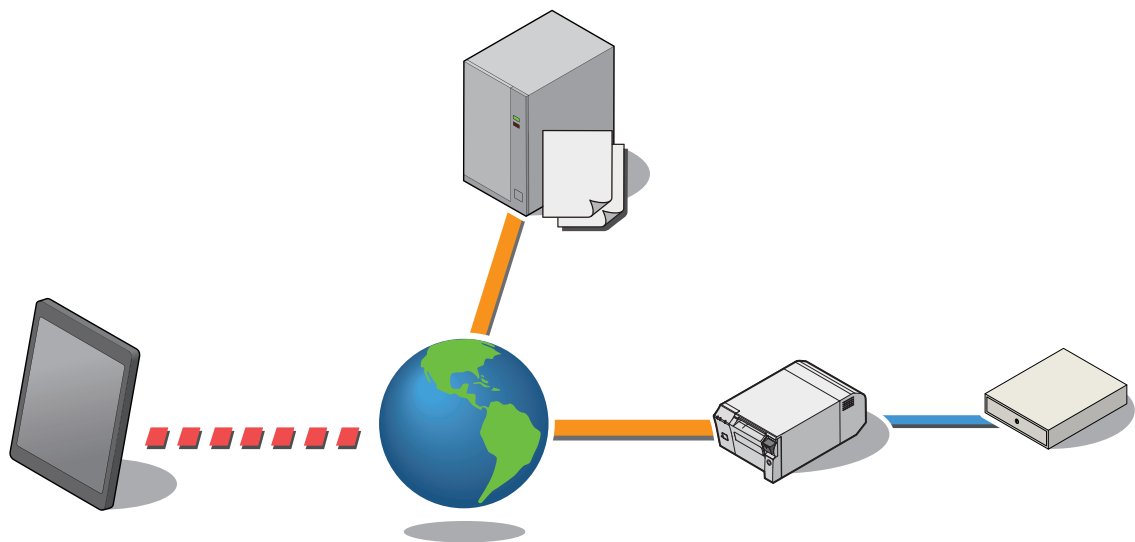
This product supports the Server Direct Print function, with which the printer requests data from the Web server and prints the acquired data.

Your application can print data only by sending back the print data in response to a request from the printer.

If the Web server has acquired a global IP address, data can be printed from a remote location via Internet.

Only printers and cash drawers are supported.

Customer displays and barcode scanners are not supported.

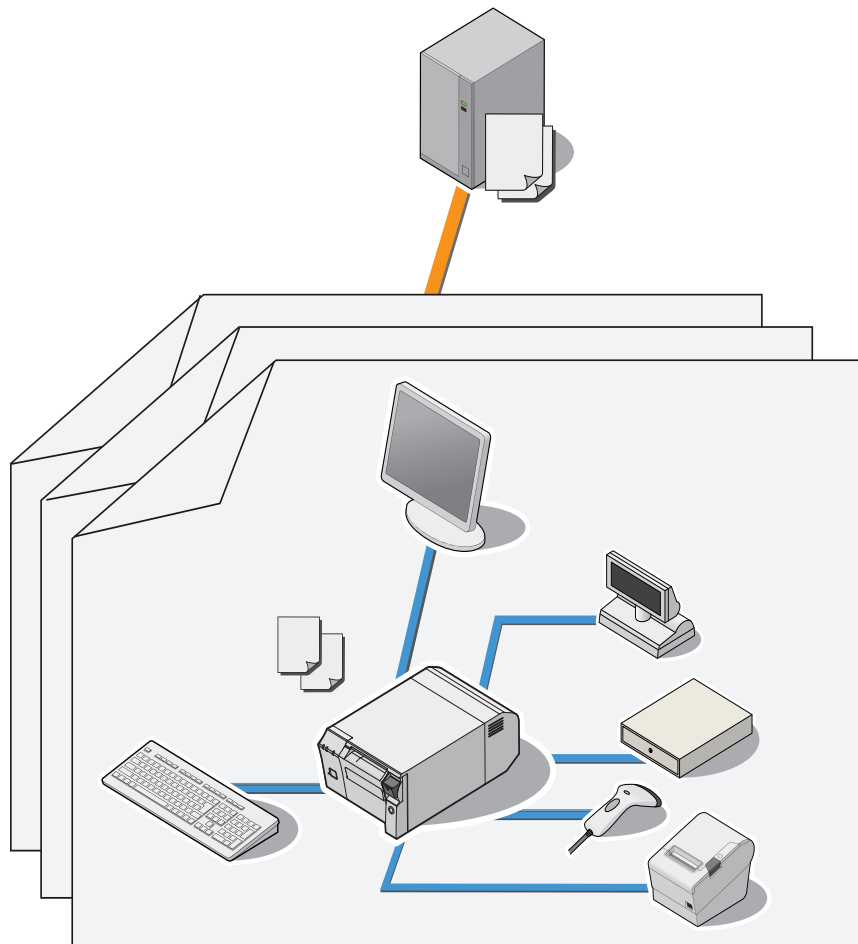


Virtual environment client

You can use the product as a client of a virtual desktop or virtual application.

It supports Citrix XenServer/Client, VM Ware, and Microsoft's Hyper-V/App-V.

Printing is supported for applications that use the UPOS driver and APD (Windows driver).



Product Configurations

Models

The following models are prepared for this product. The model varies depending on the region for sale.

Model	CPU	Main memory	OS	Auxiliary storage
High	1.86GHz	4GB	Windows Embedded POSReady 7	SATA SSD(16GB)
Low	1.6GHz	2GB	Windows Embedded POSReady 2009	SATA SSD(16GB)

Paper width

- 80 mm

Colors

- Black

Accessories

Included

- AC adapter, T (Model No. M284A)
- AC cable *1
- Connector cover
- Roll paper (for operation check)
- Screws x3
- Two strips for the roll paper guide
- Screw for the roll paper guide
- Recovery disc
- User's Manual
- Power button cover

*1 May vary based on specifications and region.

Options

- Wireless LAN cable set (Model: OT-WL01)
- Customer display (Model: DM-D110:USB)
- Powered USB hub unit (Model: OT-PH10)
- Affixing tape (Model: DF-10)

Related manuals

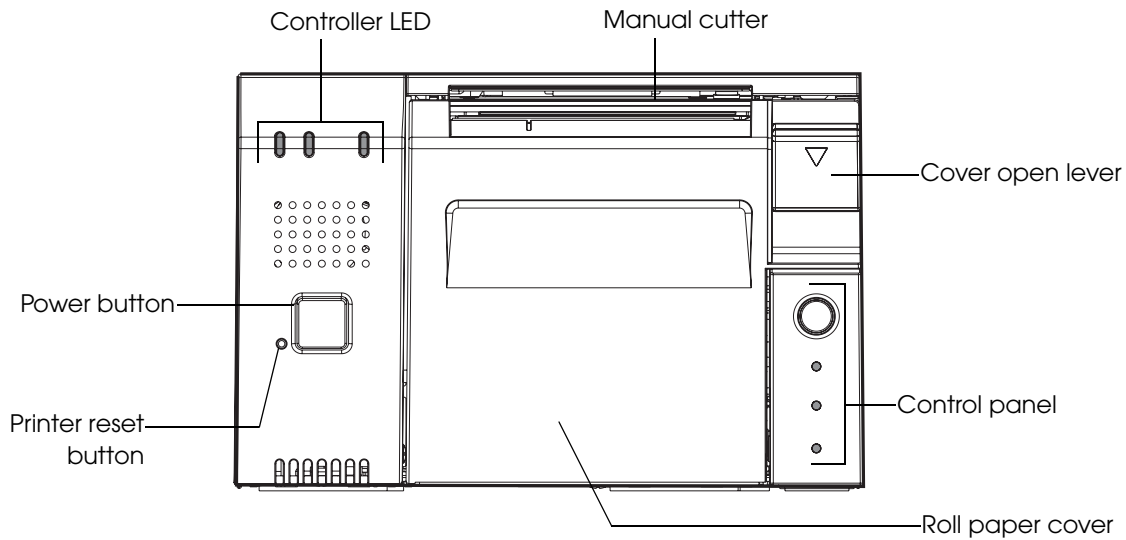
- TM-T70II-DT Technical Reference Guide (this manual)
- TM-T70II-DT User's Manual
- ePOS-Device API User's Manual
- ePOS-Device XML User's Manual
- Server Direct Print User's Manual
- TM-DT Thin-Client System Setup Guide
- TM-DT series Easy Setup Guide

For details about each system, refer to "[Application Development Information](#)" on page 163, or to each system manual.

Peripherals

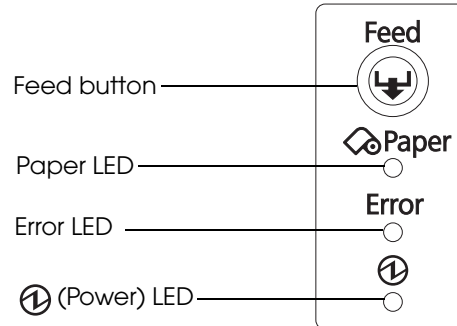
The external devices that can be connected to this product, such as POS peripherals, vary based on the system in use. For details, refer to "[Application Development Information](#)" on page 163.

Part Names and Functions



Name	Description
Power button	Turns the product on or off. Keep pressing the power button to turn off the product forcibly.
Printer reset button	Resets the printer unit. The controller unit is not reset.
Cover open lever	Opens the roll paper cover.
Controller LED	These display the controller unit's status.
Control panel	Feed button and indicator LEDs.
Roll paper cover	Open this cover to load/ replace the roll paper.
Manual cutter	A cutter for cutting the roll paper by hand.

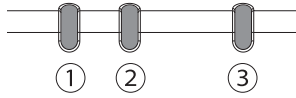
Control Panel



Name	Status	Description
Feed button		Pressing this button once feeds the roll paper by one line. Holding this button down feeds the roll paper continuously.
Paper LED	Off	There is a sufficient amount of roll paper remaining
	On	There is little or no roll paper remaining
	Flashing	A self-test printing standby state and macro execution standby state
Error LED	Off	Normal operation (online)
	On	<ul style="list-style-type: none"> Immediately after the power is turned on or immediately after a reset (offline). Automatically goes off after a while to indicate that the printer is ready. The end of the roll paper is detected, and when printing has stopped (offline). If this happens, replace the roll paper.
	Flashing	An error has occurred
⏻ (Power) LED	On	Power is being supplied
	Off	Power is not being supplied

Storage access LED

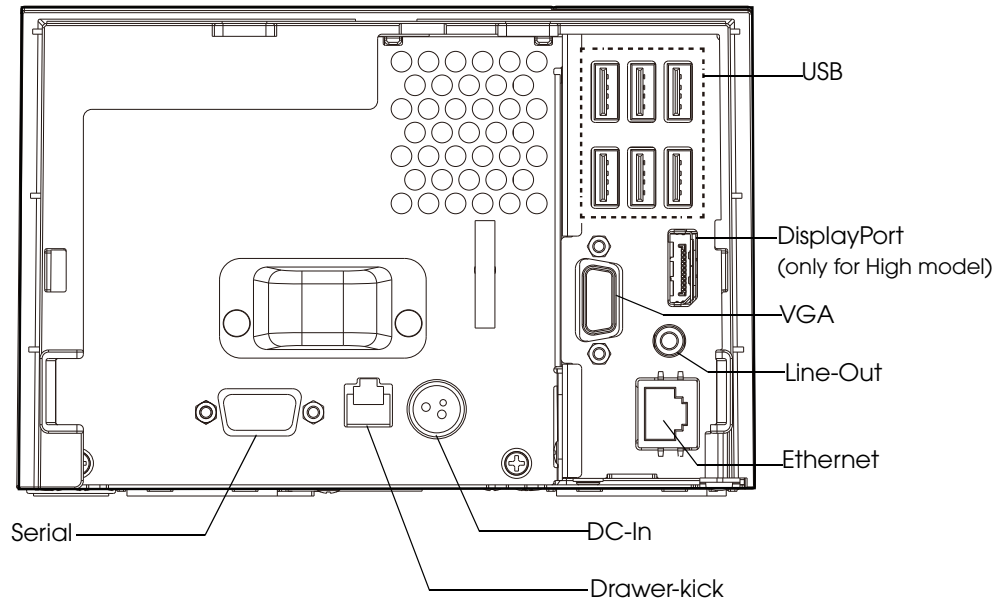
These display the controller unit's status.



Name	Status	Description
① Status LED (green)	On	Power is on
	Flashing (Approx. 1 second intervals)	Stand-by mode
	Off	Power is off
② Status LED (orange)	Flashing (Approx. 1 second intervals)	OS start-up sequence <ul style="list-style-type: none"> • Accessing the storage; Do not turn the power off. Doing so may result in data loss.
	Flashing (Approx. 160 millisecond intervals)	CPU high-temperature warning An error has occurred. Contact the Espon customer service.
③ Storage access LED (green)	On	Accessing the auxiliary storage

Connectors

All the cables are connected to the connection panel on the back of the printer.



Name	Description
Drawer-kick	Connect the cash drawer here.
Ethernet	Connect the printer to the network.
USB	Connect external devices with USB interface here.
DC-In	Connect the AC adapter, T here.
VGA	Connect the display here.
Serial	Connect a serial communication device with serial interface here.
Line-Out	Connect an external speaker here.
DisplayPort (only for High model)	Connect the display here.




Printer function

Error Status

There are three possible error types: automatically recoverable errors, recoverable errors, and unrecoverable errors. Check the error LED flash code.


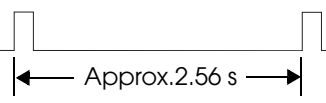
Automatically Recoverable Errors

Printing is no longer possible when automatically recoverable errors occur. They can be recovered easily, as described below.

Error	Error description	Error LED flash code 	Recovery measure
Roll paper cover open error	The roll paper cover was opened during printing.		Recovers automatically when the roll paper cover is closed.
Print head temperature error	A high temperature outside the head drive operating range was detected.		Recovers automatically when the print head cools.


Recoverable Errors




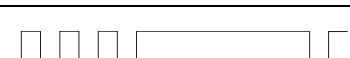
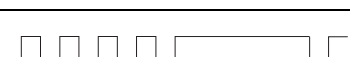
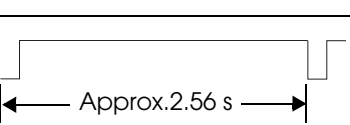
Printing is no longer possible when recoverable errors occur. The printer recovers easily by turning the power on again after eliminating the cause of the error.

Error	Error description	Error LED flash code 	Recovery measure
Autocutter error	Autocutter does not work correctly.		Remove the jammed paper or foreign matter in the printer, close the roll paper cover, and then turn the power on to recover.

Unrecoverable Errors

Printing is no longer possible when unrecoverable errors occur. The printer must be repaired.

 CAUTION	Turn off the power immediately when unrecoverable errors occur.
---	--

Error	Error description	Error LED flash code 
Memory R/W error	After R/W checking, the printer does not work correctly.	
High voltage error	The power supply voltage is extremely high.	
Low voltage error	The power supply voltage is extremely low.	
CPU execution error	The CPU is executing an incorrect address.	
Internal circuit connection error	Internal circuits are not connected correctly.	

NV Memory (Non-Volatile Memory)

The printer's NV memory stores data even after the printer power is turned off. NV memory contains the following memory areas for the user:

- NV graphics memory
- User NV memory
- Memory switches
- R/E (Receipt Enhancement)
- User-defined page
- Maintenance counter



As a guide, NV memory rewriting should be 10 times or less a day when you program applications.

NV Graphics Memory

Graphics, such as shop logos to be printed on receipts, can be stored.

Use the TM-T70II Utility to register graphics.



- For detailed information about the TM-T70II Utility, see the TM-T70II Utility User's Manual.
- For information about how to use the NV graphics memory print mode, see "[NV Graphics Print Mode](#)" on page 184.

User NV Memory

You can store and read text data for multiple purposes, such as for storing a note including customizing or maintenance information of the printer. Use ESC/POS commands to store and read the text data.



For information about ESC/POS commands, see the ESC/POS Command Reference.

Memory switches

With the memory switches, which are software switches for the printer, you can configure various settings of the printer. For information about the memory switches, see "[Setting the Memory Switches/Receipt Enhancement](#)" on page 67.

R/E (Receipt Enhancement)

Graphics, such as shop logos to be printed on top or bottom of receipts can be registered. For information about R/E, see ["Setting the Memory Switches/Receipt Enhancement" on page 67](#).

User-defined Page

You can store character data in the user-defined page (character code table: page 255) so that you can also print characters not resident in the printer.

NOTE

- For the character code table, see ["Character Code Tables" on page 193](#).
- User-defined page is not supported by South Asia font models.

Maintenance Counter

With this function, printer information, such as the number of line feeds, the number of autocuts, and printer operation time after the printer starts working, is automatically stored in NV memory. You can read the information with the TM-T70II Utility or in a self-test to use it for periodical checks or part replacement.

NOTE

Maintenance Counter can be checked with the TM-T70II Utility or in a self-test.

Product Specifications

- High model ([Page 36](#))
- Low model ([Page 38](#))

High model

Item		Specifications
CPU	Usable CPU	Intel® Atom™ Processor N2800 (1MB Cache, 1.86 GHz)
Memory	Main memory	4 GB, DDR3-1066, SO-DIMM slot
	BIOS	SPI Flash 4MB
Chipset		Intel® NM10
Video controller		On built-in CPU
Auxiliary storage		SATA SSD (16GB)
Interface	Ethernet	10BASE-T/100BASE-TX/1000BASE-T 1port (RJ-45) Support Wake On LAN Network boot
	USB	External: USB 2.0 x 6 (supports high/full/low speed) Internal: USB 2.0 X 1 (for connecting to the printer)
	Serial	External x1 (9-pin DSUB male)
	VGA	External x1 (15-pin DSUB female)
	DisplayPort	External x 1 (standard DisplayPort connector 20-pin female)
	Drawer	External x1 (RJ12 6pin)
	Line output (Sound capability)	Outputs sound from internal speaker External x1 (line output)
RTC/CMOS backup battery		RTC is backed up by lithium primary battery
Speaker		Internal monaural speaker
Product's printer		Thermal receipt printer at 250 mm/s on 80-mm wide roll paper
Software	BIOS	AMI BIOS (Supports ACPI 2.0/APM 1.2/Plug&Play)
	OS	Windows® Embedded POSReady 7
	Device control software	ePOS-Device USB port controller (thin-client connection supported)
Power specifications (Dedicated AC adapter)		AC100V - AC240 V / 50 Hz - 60 Hz
Main unit power consumption		13W (when not printing) / 47W (when printing)

External dimensions	172 mm {6.77"}(W) x 290 mm {11.42"}(D) x 114 mm {4.49"}(H) (inclusive of cable cover)
Case color	White / Black
Weight (Mass) (roll paper excluded)	2.8 kg {6.17 lb}

Low model

Item		Specifications
CPU	Usable CPU	Intel® Atom™ Processor N2600 (1MB Cache, 1.6 GHz)
Memory	Main memory	2 GB, DDR3-800, SO-DIMM slot
	BIOS	SPI Flash 4Mbyte
Chipset		Intel® NM10
Video controller		On built-in CPU
Auxiliary storage		SATA SSD (16GB)
Interface	Ethernet	10BASE-T/100BASE-TX/1000BASE-T 1port (RJ-45) Support Wake On LAN Network boot
	USB	External: USB 2.0 x 6 (supports high/full/low speed) Internal: USB 2.0 X 1 (for connecting to the printer)
	Serial	External x1 (9-pin DSUB male)
	VGA	External x1 (15-pin DSUB female)
	DisplayPort	None
	Drawer	External x1 (RJ12 6pin)
	Line output (Sound capability)	Outputs sound from internal speaker External x1 (line output)
RTC/CMOS backup battery		RTC is backed up by lithium primary battery
Speaker		Internal monaural speaker
Product's printer		Thermal receipt printer at 250 mm/s on 80-mm wide roll paper
Software	BIOS	AMI BIOS (Supports ACPI 2.0/APM 1.2/Plug&Play)
	OS	Windows® Embedded POSReady 2009
	Device control software	ePOS-Device Software required for connecting to Thin-Client
Power specifications (Dedicated AC adapter)		AC100V - AC240 V / 50 Hz - 60 Hz
Main unit power consumption		12.2W (when not printing) / Nominal value 54W (when printing)
External dimensions		172 mm {6.77"}(W) x 290 mm {11.42"}(D) x 114 mm {4.49"}(H) (inclusive of cable cover)
Case color		White / Black
Weight (Mass) (roll paper excluded)		2.8 kg {6.17 lb}

Power capacity to the exterior

Port	Power	Supply capacity
USB	DC 5V	500 mA each
Drawer	DC 24V	1A

Software Specifications

Print control	ePOS-Device API, ePOS-Device XML, Server Direct Print (No printer driver is required.)
TM Printer, POS peripherals control driver	APD 5.00 (Windows printer driver for TM-T70II-DT)
Web applications	Available server-side scripts: <ul style="list-style-type: none"> • PHP ver.5.4.5 • Perl ver.5.12.4 SQLite database access with the server-side script is also available
Utility	EPSON TMNet WebConfig <ul style="list-style-type: none"> • Registration of devices controlled by ePOS-Device • Registration settings for Web content • Registration setting for server direct print and status notification • Various administrator function
Storage writing protection tool	Write Filter utility
Controllable printer	WW Model <ul style="list-style-type: none"> • Following printers with the UB-E02, UB-E03, UB-R03, or UB-R04 embedded <ul style="list-style-type: none"> * TM-T88V * TM-T70 * TM-T70II * TM-T20 * TM-T90 * TM-L90 * TM-H6000IV • TM-P60II

Controllable printer	TC Model	<ul style="list-style-type: none"> • Following printers with the UB-E02, UB-E03, UB-R03, or UB-R04 embedded <ul style="list-style-type: none"> * TM-T88V * TM-T70 * TM-T70II * TM-T90 * TM-L90 * TM-H6000IV • TM-P60II
	SA Model	<ul style="list-style-type: none"> • Following printers with the UB-E02, UB-E03, UB-R03, or UB-R04 embedded <ul style="list-style-type: none"> * TM-T88V * TM-T70 * TM-T70II * TM-T90 * TM-L90 * TM-H6000IV • TM-P60II
	SC Model	<ul style="list-style-type: none"> • Following printers with the UB-E02, UB-E03, UB-R03, or UB-R04 embedded <ul style="list-style-type: none"> * TM-T70* * TM-T70II* * TM-H6000IV • TM-L90TM-P60II
	KO Model	<ul style="list-style-type: none"> • Following printers with the UB-E02, UB-E03, UB-R03, or UB-R04 embedded <ul style="list-style-type: none"> * TM-L90 * TM-H6000IV • TM-P60II
	Number of printers	20 printers at maximum

Printing Specifications

Printing method	Thermal line printing	
Cutting method	Partial cut (cutting one point in left edge left uncut)	
Dot density	180 × 180 dpi	
Printing direction	Unidirectional with friction feed (Reverse feed is not supported.)	
Printing width	72.2 mm (2.84"), 512 dots	
Characters per line	Font A (12 × 24)	42
	Font B (9 × 17)	56
Maximum print speed* ¹	250 mm/s	
Line spacing	4.23 mm {1/5"} (Initial setting)	
Character spacing	0.28 mm {0.0110"} (2 dots)	

dpi: dots per inch

*1: When printing with the default print density level at 24V and 25°C {77°F}.

NOTE

Printing speed may be slower, depending on the such items as the data transmission speed.

Character Specifications

Number of characters	Font A (initial setting) Font B	Alphanumeric characters: 95 Extended graphics: 128 × 43 pages (including user-defined page) International characters: 18 sets
Character structure	Font A (initial setting)	12 × 24 (including 2-dot horizontal spacing)
	Font B	9 × 17 (including 2-dot horizontal spacing)
Character size	Font A	Standard: 1.41 × 3.39 mm Double-height: 1.41 × 6.77 mm Double-width: 2.82 × 3.39 mm Double-width, double-height: 2.82 × 6.77 mm
	Font B	Standard: 0.99 × 2.40 mm Double-height: 0.99 × 4.80 mm Double-width: 1.98 × 2.40 mm Double-width, double-height: 1.98 × 4.80 mm
Characterh per line Standard/Double-height/ Double-width/Double-width, double-height(mm)	Font A	42/42/21/21
	Font B	56/56/28/28

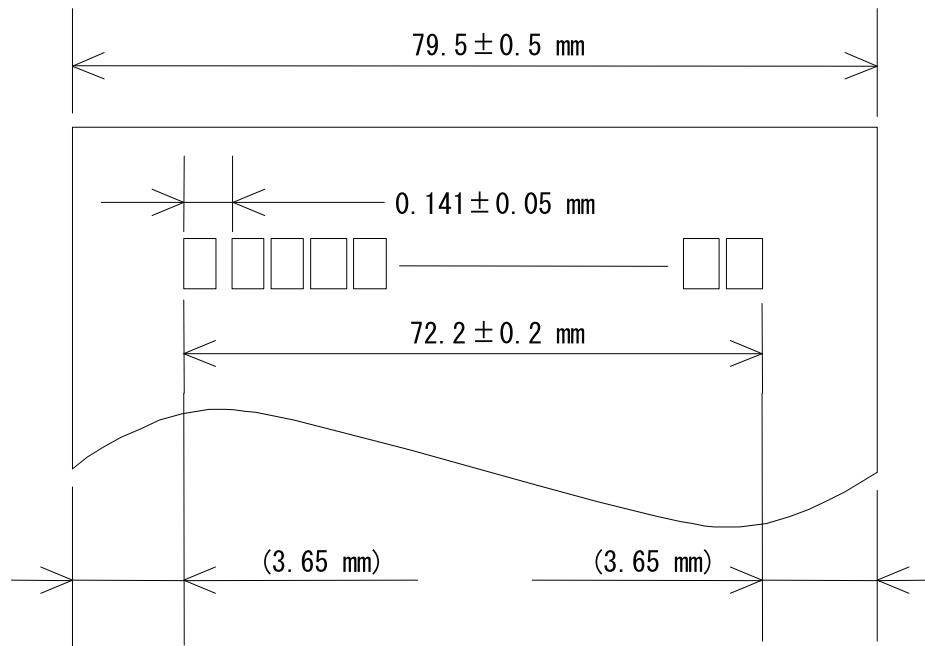
NOTE

Space between characters is not included. Characters can be scaled up to 64 times as large as the standard size.

Printable Area

80 mm paper width printing

The printable area of paper with a width of 79.5 ± 0.5 mm { 3.13 ± 0.02 "} is 72.2 ± 0.2 mm { 2.84 ± 0.008 "} (512 dots), and the space on the right and left sides is approximately 3.7 mm {0.15"}.



All the numeric values are typical.

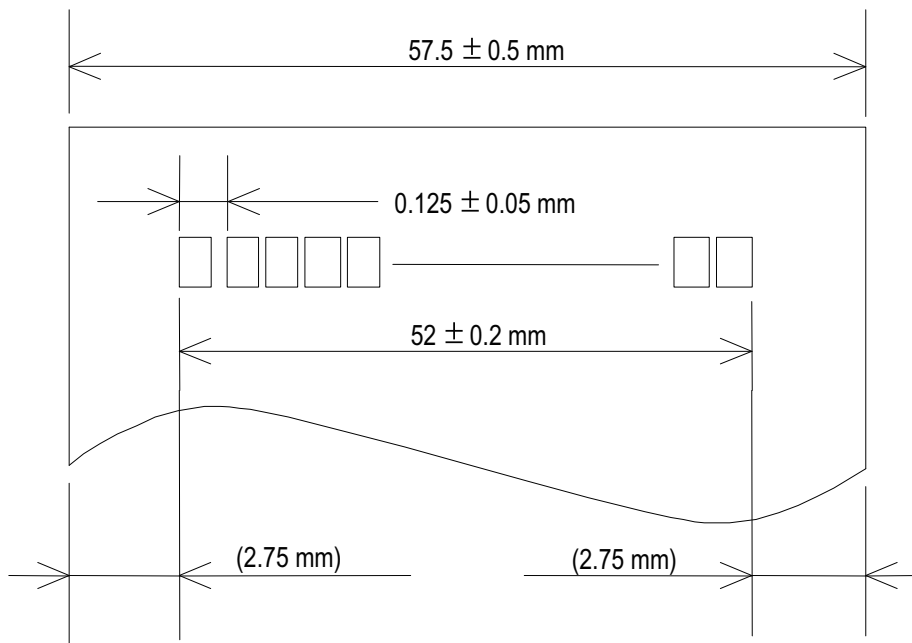
CAUTION

- In 2-divided energizing, the print position within the printable area of the thermal elements for dots 1 to 256 and 257 to 512 is shifted approximately 0.07 mm {0.0028"} in the paper feed direction as shown in the figure below.



58 mm paper width printing

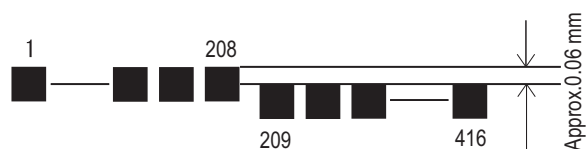
The printable area of paper with a width of 57.5 ± 0.5 mm { 2.26 ± 0.02 "} is 50.8 ± 0.2 mm { 2.00 ± 0.008 "} (360 dots), and the space on the left side is approximately 3.7 mm {0.15"} and the space on the right side is approximately 3.0 mm {0.12"}.



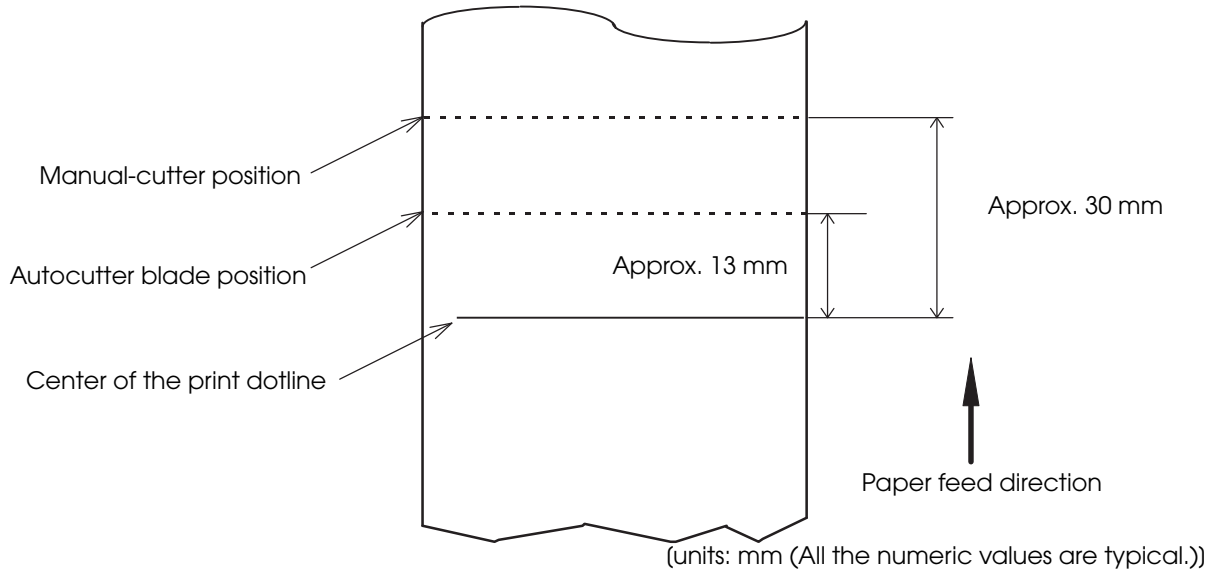
All the numeric values are typical.

CAUTION

- In 2-divided energizing, the print position within the printable area of the thermal elements for dots 1 to 256 and 257 to 360 is shifted approximately 0.07 mm { 0.0028 "} in the paper feed direction as shown in the figure below.



Printing and Cutting Positions

**CAUTION**

The values above may vary slightly as a result of paper slack or variations in the paper. Take this into account when setting the cutting position of the autocutter.

Paper Specifications

Paper types	Specified thermal paper	
Form	Roll paper	
Size	Roll paper diameter	83 mm {3.27"} maximum
	Roll paper core	Inside: 12 mm {0.47"}, Outside: 18 mm {0.71"}
	Roll width when taken up	80 + 0.5/-1.0 mm
	Paper width	79.5 ± 0.5 mm
Specified roll paper type	NTP080-80	
Specified original paper type	TF50KS-E, TF60KS-E (NIPPON Paper Industries Co., Ltd.) PD150R, PD160R, PD190R (OJI Paper Mfg. Co., Ltd.) P220AGB-1 (Mitsubishi Paper Mills Limited.) P300, P310, P350 (Kanzaki Specialty Papers) AF50KS-E (Jujo Thermal Oy) F5041 (Mitsubishi HiTec Paper Flensburg GmbH) KT55F20, KT48F20 (Koehler Paper Group)	

CAUTION

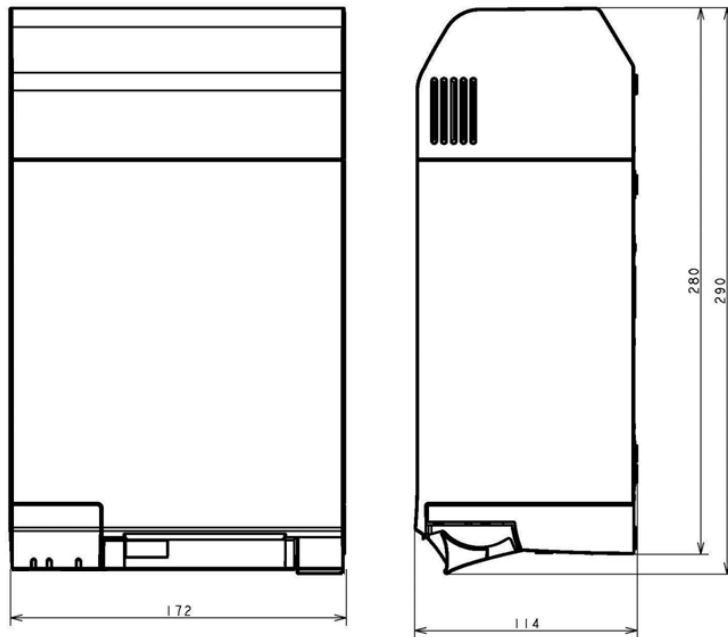
- Paper must not be pasted to the roll paper core.
- The remaining amount of the roll paper when a roll paper near-end is detected differs depending on the core type.
- For the best print quality for each paper type, it is recommended to set the print density. (See "[Setting the Memory Switches/Receipt Enhancement](#)" on page 67.)

Environmental Conditions

Temperature/ Humidity	Operating	5 to 40°C {41 to 113°F}, 10 to 90% RH (See the operating temperature and humidity range below.)
	Storage (Factory packing)	-10 to 50°C {14 to 122°F}, 10 to 90% RH (except for paper)
		<p>Relative temperature (%RH)</p> <p>Environmental temperature (°C)</p> <p>Operating environment range</p> <p>Specified original paper: P300, P310, P350</p> <p>Specified original paper other than above</p>
Acoustic noise (operating)		<p>Operating (max.): approximately 54 dB (Standing Operator position)</p> <p>Standby (max.): approximately 42 dB (Standing Operator position)</p> <p>Note: The values above are measured in the Epson evaluation condition. Acoustic noise differs depending on the paper used, printing contents, and the setting values, such as print speed or print density.</p>

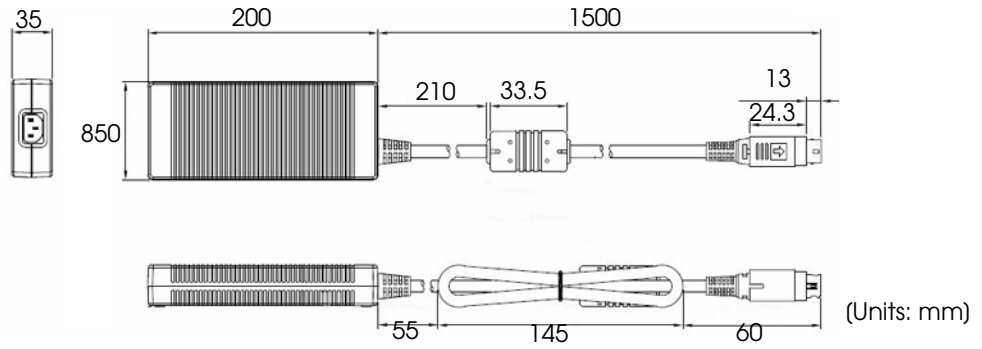
External Dimensions

- Width: Approximately 172 mm {6.77"}
- Depth: Approximately 290 mm {11.42"}
- Height: Approximately 114 mm {4.49"}



(Units: mm)

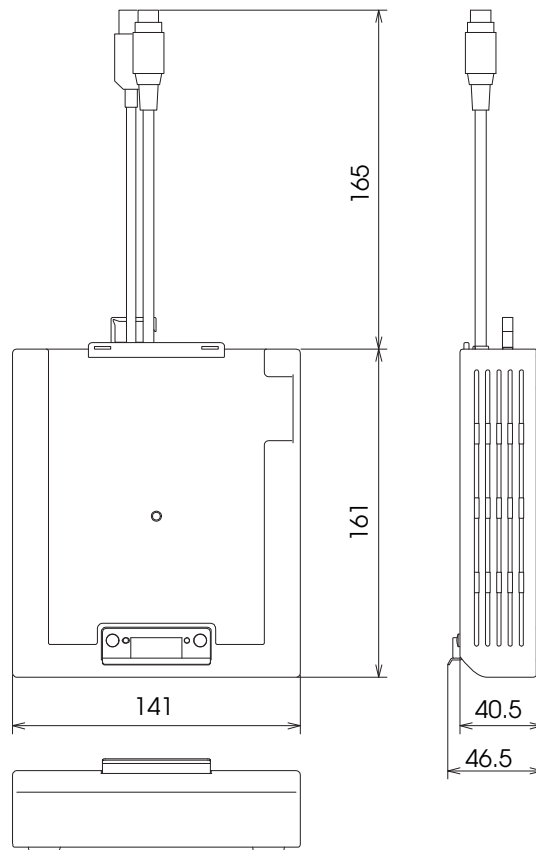
TM-T70II-DT Dedicated AC Adapter



Input conditions	Input voltage: AC 100V to 240V
	Frequency: 50/60 Hz
	Input current (rating): 2.4A
Output conditions	Output voltage (rating): DC 24V \pm 5%
	Output current (rating): 4.2A

Powered USB Hub Unit (OT-PH10)

- Width: Approximately 141 mm {5.55"}
- Depth: Approximately 161 mm {6.34"}
- Height: Approximately 46.5 mm {1.83"}



(Units: mm)

Option Specifications

Wireless LAN Cable Set (OT-WL01)

Wireless module	ELPAP07: 802.11b/g/n wireless LAN Module (EPSON)
Standard	IEEE802.11b/g/n (Wi-Fi certificated)
SSID	1 to 32 one-byte alphanumeric characters
Connection mode	Ad hoc mode, Infrastructure mode
Authentication method, Encryption algorithm	Open+WEP, Shared+WEP, WPA-PSK+TKIP, WPA-PSK+AES, WPA2-PSK+AES, WEP64, WEP128, TKIP, AES
Power voltage	DC 4.5V to 5.5V
Current consumption	300 mA at maximum
Frequency range	2.4 GHz band
Potential interference range	40 m
Overall dimensions	Wireless LAN unit: Approx. 24 mm × 51 mm × 10 mm (W × D × H) USB extension cable: 1 m long

Customer Display (DM-D110:USB)

Display format	Vacuum fluorescent display	
Displayed number of characters	40 characters (20 columns x 2lines, 5 x 7 dot matrix)	
Display color	Green (505 nm)	
Brightness	690 cd/m ²	
Types of characters	Alphanumeric characters: 95 characters International characters: 37 characters Graphic characters: 128 characters x 12 pages	
Character construction	5 x 7 dot matrix, cursor	
Character size	3.5 x 5.0 mm	
Character pitch	5.2 mm	
Interface	USB2.0 Full-speed	
Reliability	20000 hours (Expected Life)	
Power source (Voltage)	DC5V 0.5A (Maximum)	
Power consumption	2.5W (Maximum)	
External dimensions	Display	165(W) x 50.5(D) x 69(H) mm
	Base	165(W) x 110(D) x 63(H)mm
	Dimensions	165(W) x 110(D) x 135(H)mm
Weight	0.31 kg {0.68 lb}	
Color	Black	
Tilt angle	Maximum 48°(4 steps, 5 position)	
Morizontal rotation angle	Maximum 90°	
Power supply	Supplied from TM-T70II-DT	
Option	Pole unit (DP-105)	

Powered USB Hub Unit (OT-PH10)

Interface	Powered USB	External: x 3 (Power supply: 12 V/5 V ^{*1,*2, *3})
	USB cable	x 1 (for connecting with TM-T70II-DT (for upstream))
	DC Power cable	x 1 (for connecting with TM-T70II-DT ^{*2})
Powered USB power supply switch	Mode 1	Interlock with TM-DT power button, output the USB power supply (Factory default)
	Mode 2	Always output the USB power supply
Power supply specification (dedicated AC adapter ^{*4})		AC 100 V- AC 240 V/ 50 Hz – 60 Hz
Power consumption		12.0 W (when standby) / 75.7 W (when printing)
External dimensions		Powered USB Hub Unit only 141 mm {5.55"} x 161 mm {6.34"} x 46.5 mm {1.83"} (W x D x H) (base unit only, without cable cover)
Integration with TM-T88V-DT		Enabled
Case color		Black (EBCK)
Mass		Approx. 0.7 kg {1.54 lb}

*1: Be sure that the total power consumption of the peripheral devices connected to Powered USB port is less than 30 W.

*2: The maximum power supply capacity for the TM-DT is 24 V / 3 A. Moreover, be sure that the total power consumption including Powered USB port is not more than 92 W.

*3: Cannot to use serial-USB conversion cable.

*4: The accessory of TM-T70II-DT.



Setup

This chapter explains the installation and setting process for the product and external devices necessary before using this product and the setup for each system.

- PC-POS system ([page 56](#))
- ePOS-Device API ([page 57](#))
- ePOS-Device XML ([page 58](#))
- Server Direct Print ([page 59](#))

Updating the ePOS-Device

Once you have updated the ePOS-Device, you can use the new ePOS-Device functions. For each system, refer to "[System connection examples](#)" on [page 19](#).

Confirming the ePOS-Device version

You can confirm the version of the ePOS-Device on the EPSON TMNet WebConfig title bar.

Downloading the ePOS-Device update program

Download the following file from the Epson website and save it in your local environment.

- File name: ePOS-Device System Update Package

For more information about the update method, refer to the Readme file in the ePOS-Device update package.

CAUTION

The ePOS-Device cannot be downgraded.

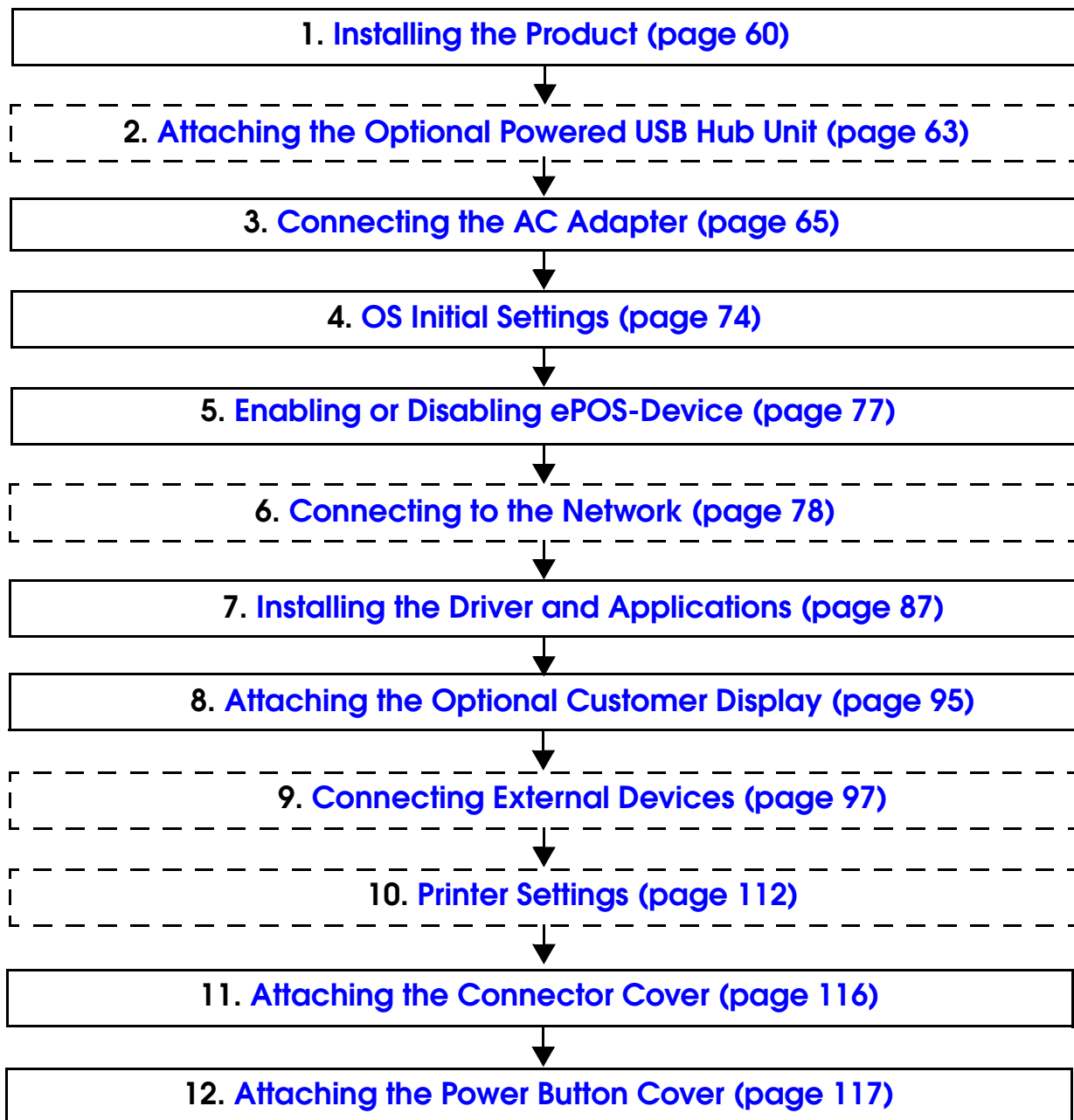
Flow of Setup

Setup for this product and the external devices vary depending on the system configuration method.

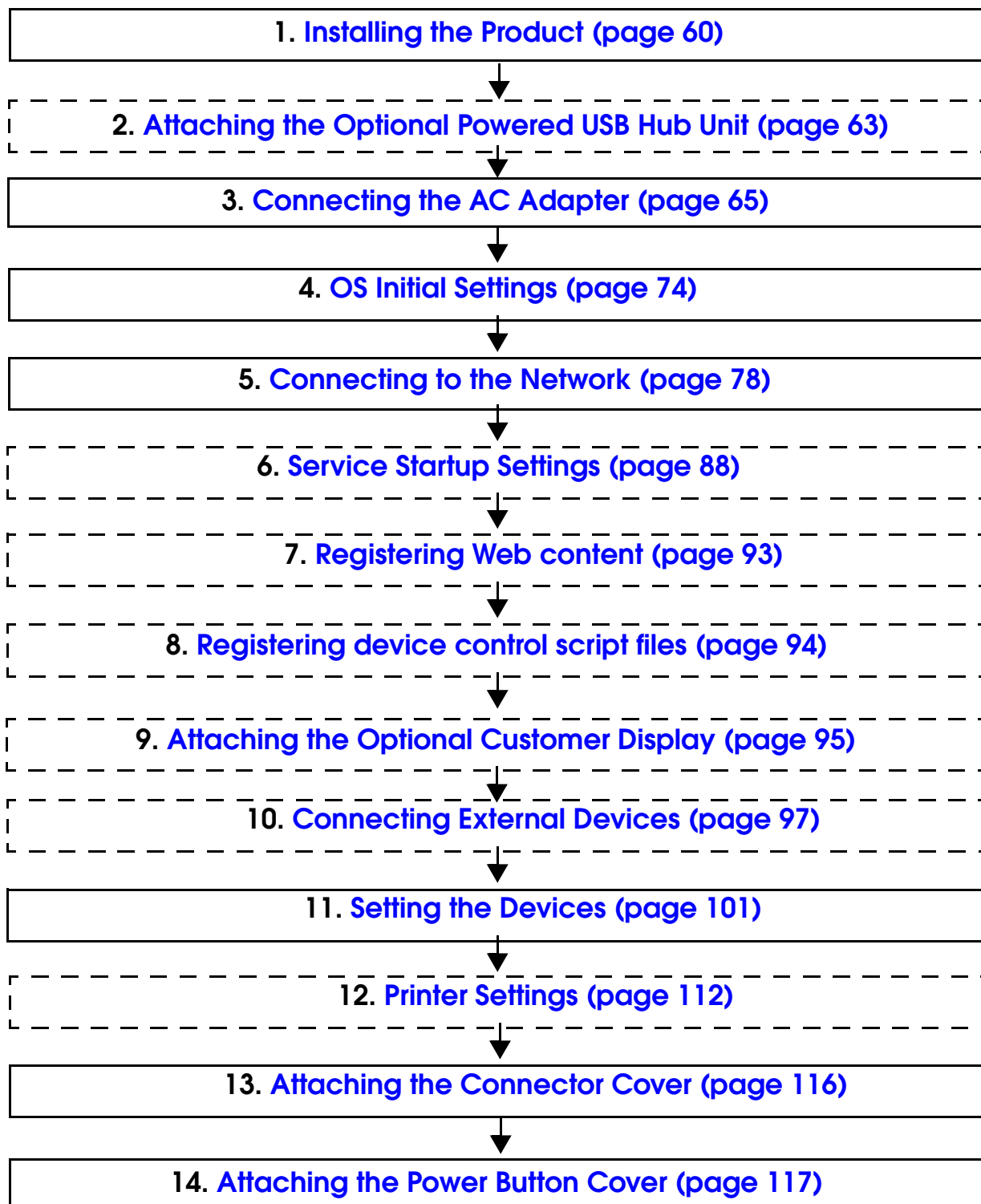
NOTE

In this setup flow, necessary items are in a frame with a solid line. Optional items are explained in an frame with a dotted line.

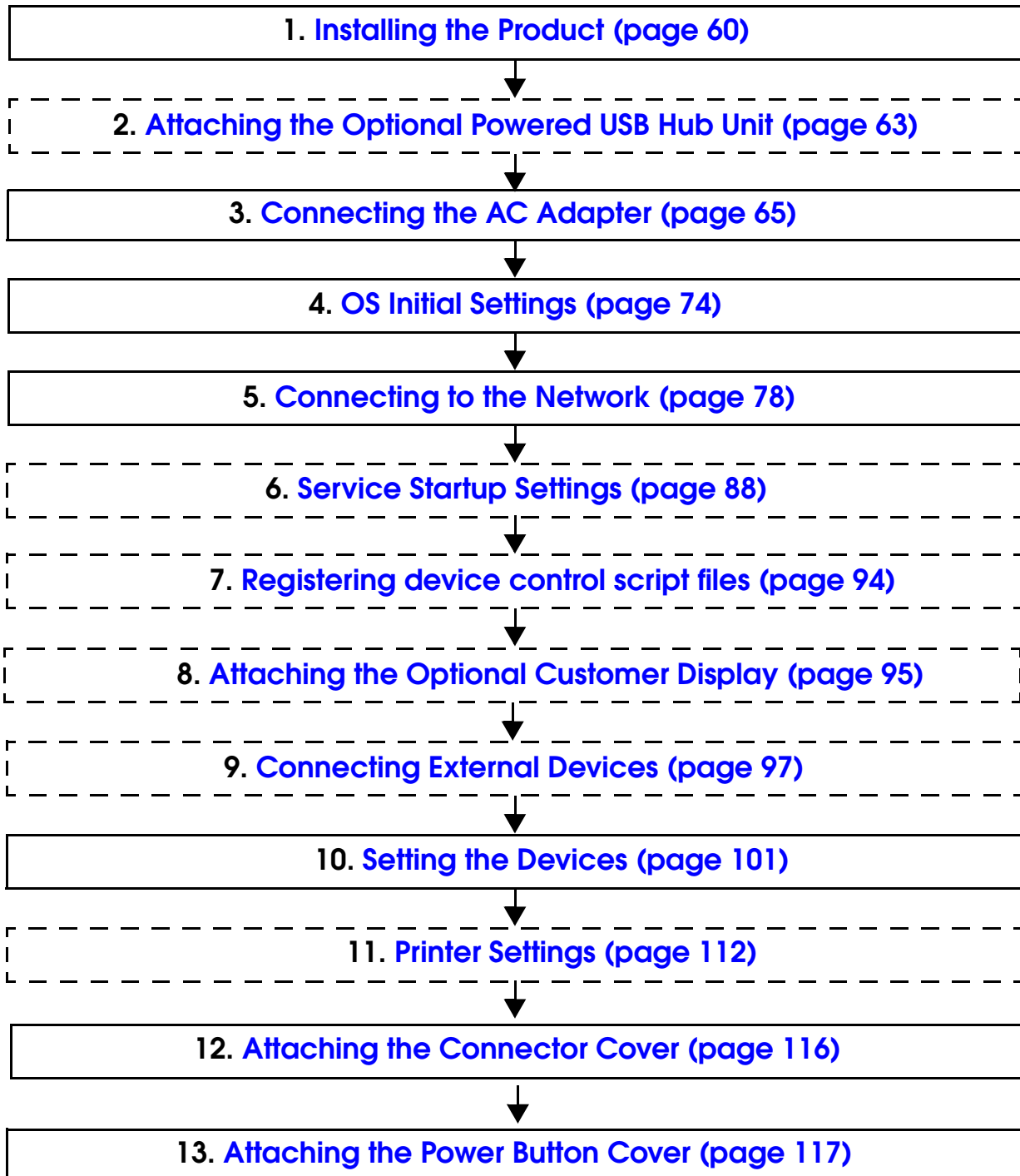
PC-POS System



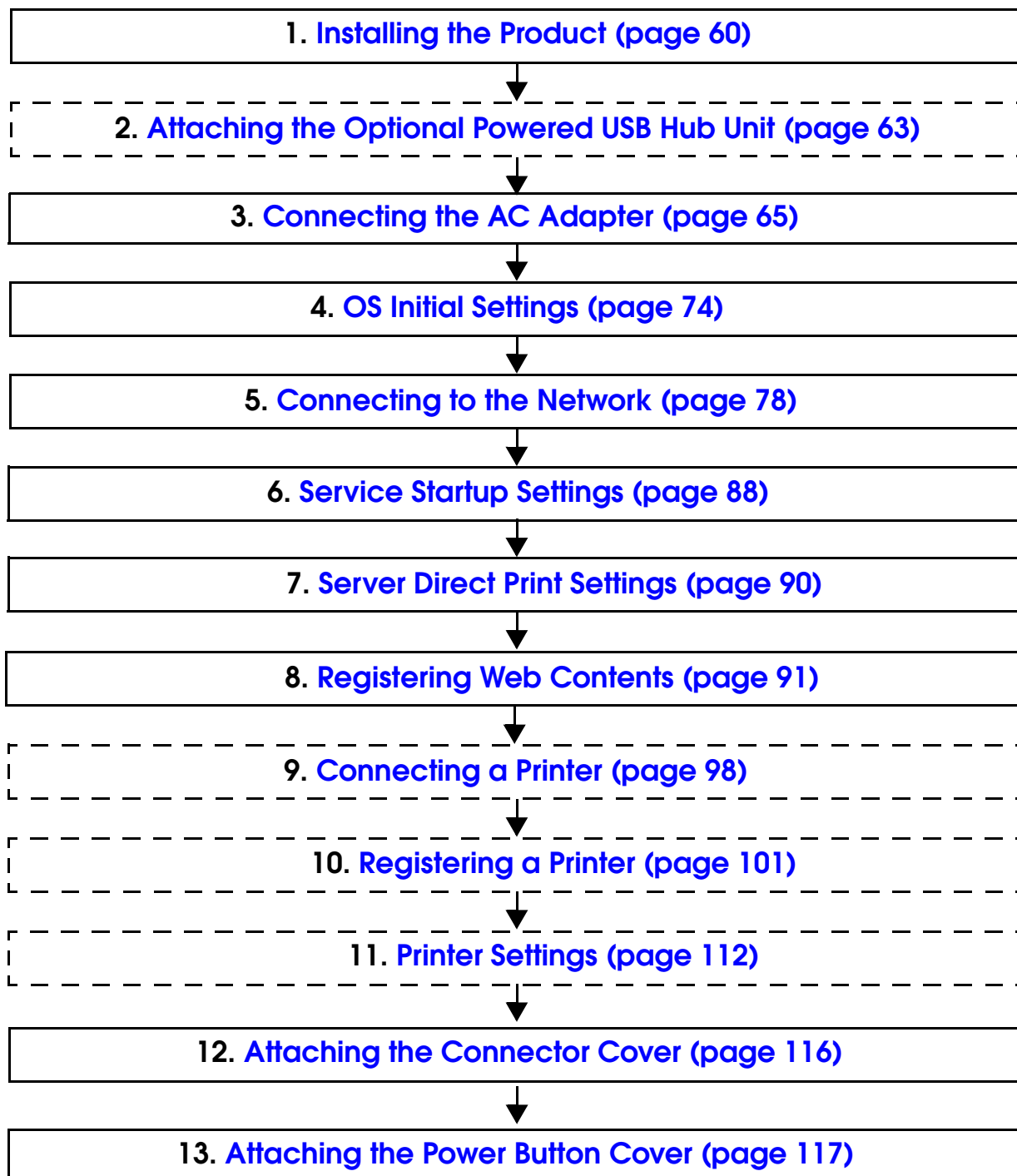
If using ePOS-Device API (Controlling the printing and external devices from a Web application)



If using ePOS-Device XML (Controlling the printing and external devices from a terminal application)



If using Server Direct Print
(printing via Internet or from a remote location)



Installing the Product

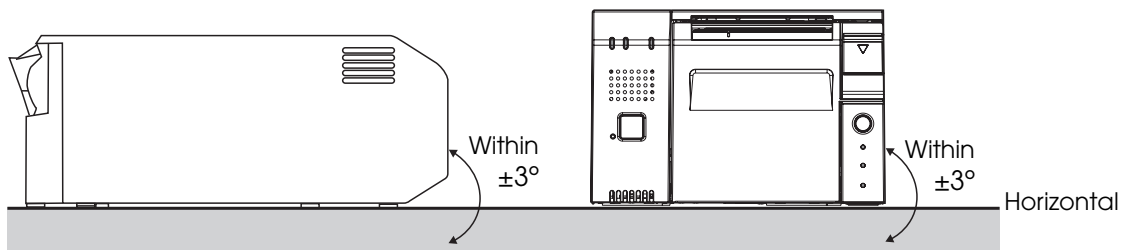
You can install this printer only horizontally.

Fix the printer so that it does not move around when you open the roll paper cover and cut roll paper. A tape for fixing the printer is available as an option.

As shown in the figure below, install the printer with a maximum tilt of 3°.

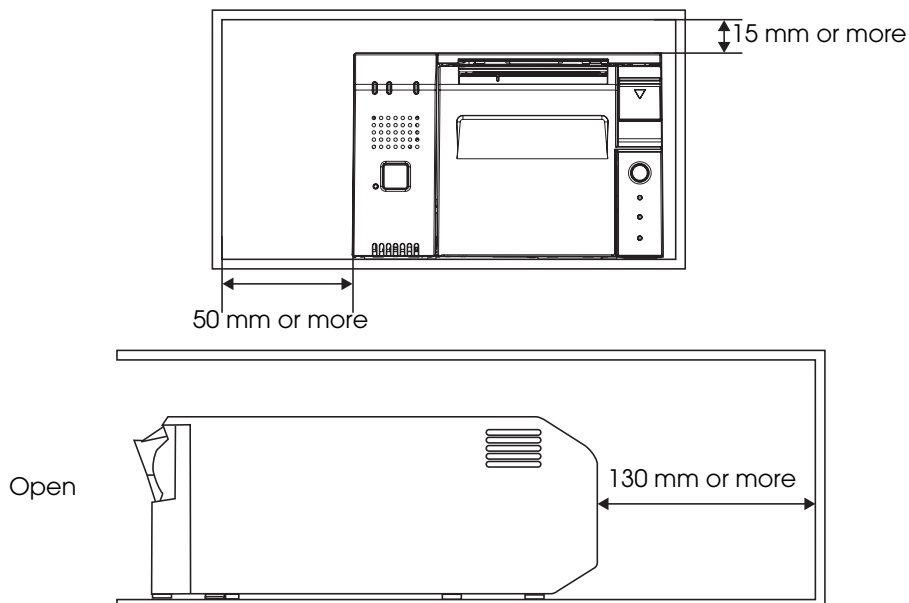
Installing the printer with a tilt of more than 3° may cause the following problems.

- Roll paper near end cannot be detected.
- The roll paper cover will not close after installing roll paper.
- Roll paper cannot be taken out.



When you install the printer in an enclosed area such as a shelf, secure the following space between the printer and the shelf to avoid heat staying inside.

- Top: 15 mm or more
- Rear: 130 mm or more
- Sides: 50 mm or more (one side only)
- Front: open

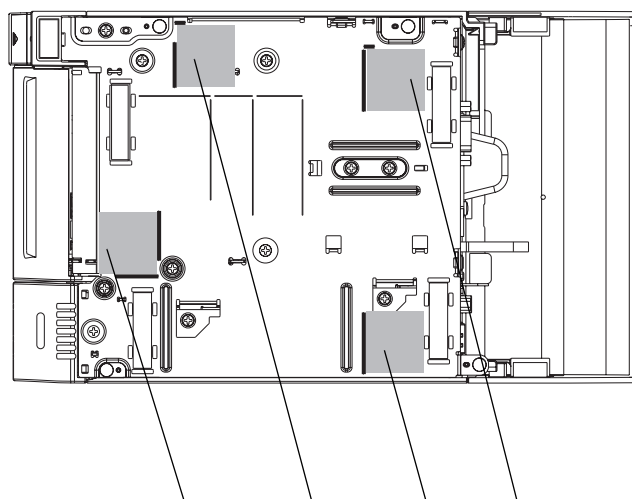


Important Notes

- The Product must be installed horizontally on a flat surface (not tilted).
- Firmly fix the printer so that it does not move when you open or close the roll paper cover or when the roll paper is cut.
- Do not place the printer in dusty locations.
- Do not knock or strike the Product. This may cause defective print.
- Do not catch cables and do not place foreign matter under the printer.
- Do not put anything that has a force of more than 32.7 N {3 kgf} on the top the printer.

Affixing Position of DF-10

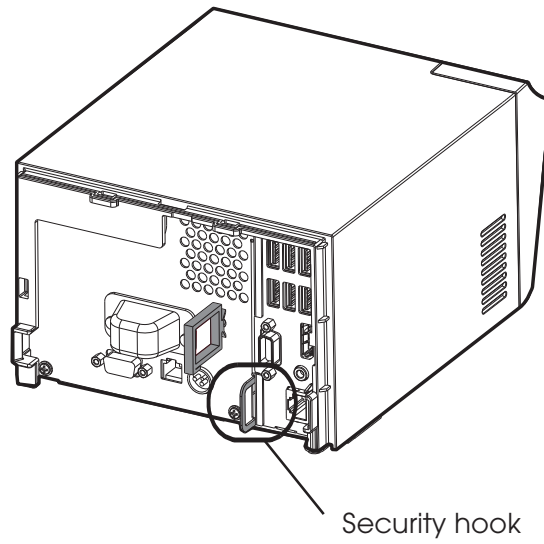
When you use the affixing tapes for fixing the printer (Model: DF-10), paste them as shown in the figure below.



Affixing position of the DF-10

Security Hook

You can attach a commercially available security wire to the security hook.



Attaching the Optional Powered USB Hub Unit

Setting the Powered USB Hub Unit

The optional powered USB hub unit (OT-PH10) has a switch for changing settings. Change the setting according to your usage.

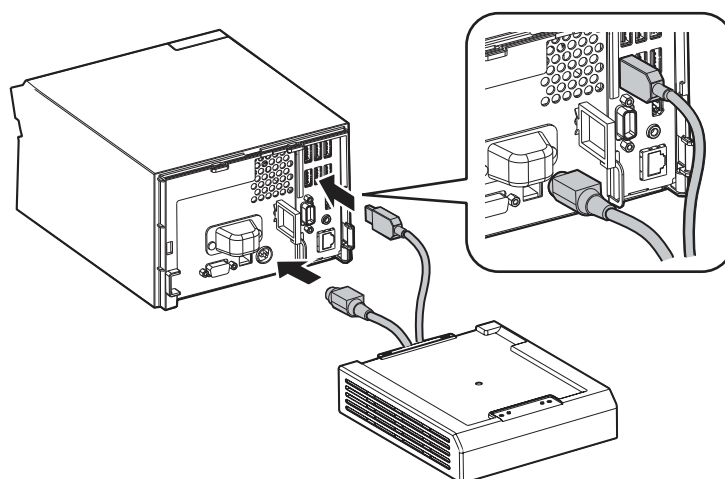
Use tweezers to change the position of the switch.

Setting	Description
1	Power is supplied/not supplied for the powered USB ports when the power of the TM-T70II-DT is turned on/off, in accordance with the operation of the power button of the TM-T70II-DT.
2	Power is always supplied for the powered USB ports regardless of the operation of the power button of the TM-T70II-DT.

Attaching the Powered USB Hub Unit

Follow the steps below to connect the powered USB hub unit to this product.

- 1 Connect the powered USB hub unit to TM-T70II-DT with the USB cables provided with the powered USB hub unit.



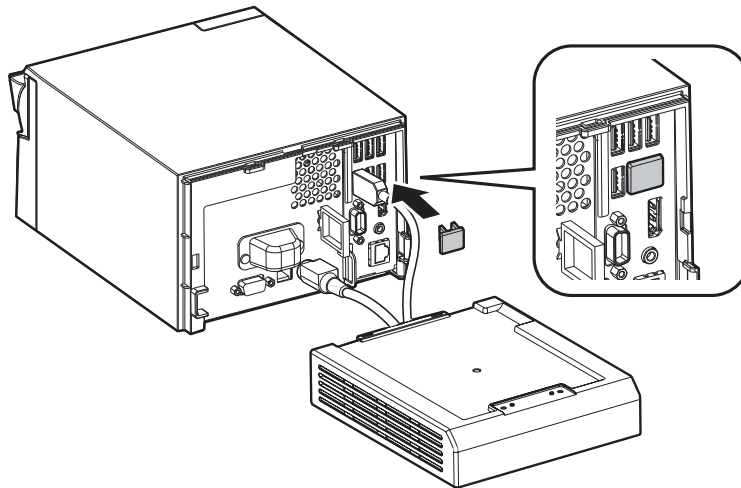
- 2** Place the USB port cover provided with the powered USB hub unit over the USB ports of TM-T70II-DT (as shown below).

CAUTION

Any failure without the USB port cover is not covered by the support warranty.

NOTE

It is recommended to place the product behind the TM-T70II-DT.



Connecting the AC Adapter

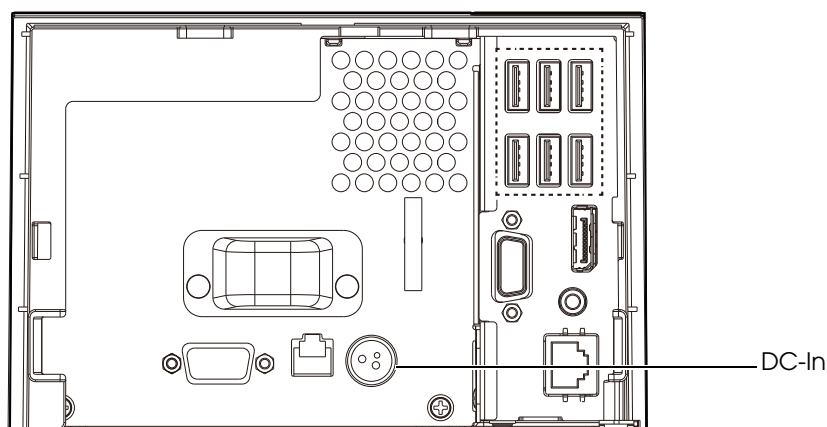
Use the dedicated AC adapter for TM-T70II-DT provided with the printer.



- **Be sure to use the included AC adapter as the power supply unit.** Using a nonstandard power supply can result in electric shock and fire.
- **Should a fault ever occur in the included AC adapter, immediately turn off the power to the printer and unplug the power supply cable from the wall socket.**

Connecting the AC adapter

- 1 Make sure that the power to the printer is turned off and that the AC adapter power cord is unplugged from the wall socket.
- 2 Insert the AC adapter power cord into the DC-In for the printer.



- **Be sure to unplug the power supply unit's cable from the wall socket whenever connecting or disconnecting the power supply unit to the printer.** Failure to do so may result in damage to the power supply unit or the product.
- **Make sure the wall socket power supply satisfies the rated voltage requirements of the power supply unit. Never insert the power supply cable plug into a socket that does not meet the rated voltage requirements of the power supply unit.** Doing so may result in damage to both the power supply and the product.

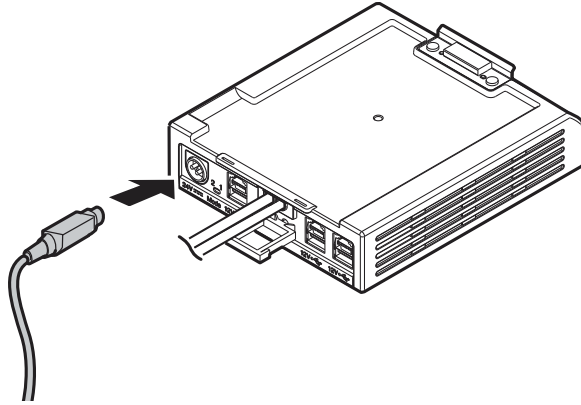


When you disconnect the dedicated DC cable connector for TM-T70II, make sure that the AC adapter power cord is unplugged, and hold the connector at the section marked with an arrow to pull it straight out.

- 3 Plug in the AC Adapter power cord to the wall socket.

When using the powered USB hub unit

For the optional powered USB hub unit (OT-PH10), connect the AC adapter to the location show below.



Setting the Memory Switches/Receipt Enhancement

With the memory and R/E (receipt enhancement) function, which are software settings for this printer, you can set the various functions.

For an outline of the functions, see the following section. Use the methods shown in the table below; TM-T70II Utility, Memory Switch Setting Mode, or ESC/POS commands, to set the memory switches and R/E functions.

Item \ Method		TM-T70II Utility	Memory Switch Setting Mode	ESC/POS Commands	
Memory Switches	Receive buffer capacity	✓	✓	✓	
	BUSY condition	✓	✓	✓	
	Processing when data receive error	✓	✓	✓	
	Auto line feed	✓	✓	✓	
	USB power-saving function	✓	✓	✓	
	Release condition of receive buffer BUSY	✓	✓	✓	
	Error signal output	✓	✓	✓	
	Customized Values	Print density	✓	✓	✓
		Multi-tone print density	✓	✓	✓
		Print speed	✓	✓	✓
		Number of head energizing parts	-	-	✓
		Character code table default	✓	✓	✓
		International character default	✓	✓	✓
		Autocutting after closing cover	✓	✓	✓
		Paper reduction	✓	✓	✓
		Font A auto replacement	-	✓	✓
		Font B auto replacement	-	✓	✓
		Buzzer*	✓	✓	✓
		Communication condition of USB Interface	✓	✓	✓

Receipt Enhancement	Auto top logo	✓ (Excluding some functions)	-	✓
	Auto bottom logo	✓	-	✓
	Auto top/bottom logo extended functions	✓ (Excluding some functions)	-	✓

*: Not used for this product.

NOTE

- For information about the TM-T70II Utility, see the TM-T70II Utility User's Manual.
- For information about how to use the memory switch setting mode, see ["Memory Switch Setting Mode" on page 186](#).
- For information about ESC/POS commands, see the ESC/POS Command Reference.

Functions

Receive buffer capacity

- 4KB (initial setting)
- 45bytes

BUSY condition

- Receive buffer full/Offline (initial settings)
- Receive bufferfull

CAUTION

- In either case above, the printer enters the BUSY state after power is turned on, and when a self-test is being run.
- If BUSY condition is set to "Receive buffer full," the printer will not become BUSY
 - * When the cover is open
 - * When power is fed by the Feed button
 - * When printing has stopped for paper out
 - * When macro execution ready state
 - * When error has occurred

Processing when data receive error

- Prints "?" (initial setting)
- Ignored

Auto line feed

- Always disabled(initial setting)
- Always enabled

USB power-saving function

- Disabled
- Enabled (initial setting)

CAUTION

The USB power-saving function is valid only when the USB interface communication condition is set to the vendor-defined class and the system configuration is set so that the USB driver can support the USB power-saving function.

Release condition of receive buffer BUSY

- Releases when the remaining receive buffer capacity becomes 256 bytes (initial setting)
- Releases when the remaining receive buffer capacity becomes 138 bytes

CAUTION

This function is enabled only when Receive buffer capacity is set to 4KB.

Error signal output

- Enabled (initial setting)
- Disabled

Print density

Selectable from levels 1 to 13 (70% ~ 130%)

Initial setting: level 7 (100%)

Depending on the paper type, it is recommended to set the print density as shown in the table below for the best print quality.

Original Paper type	Density Level
TF50KS-E, P220AGB-1, AF50KS-E	Level 5 (90%)
TF60KS-E, PD150R, PD160R, PD190R, KT48F20, KT55F20, F5041	Level 7 (100%)
P300, P310, P350	Level 8 (105%)

CAUTION

When the print density level is increased, printing speed may be reduced.

Multi-tone print density

Selectable from levels 1 to 13 (70% ~ 130%)

Initial setting: level 7 (100%)

CAUTION

- First change the print density, and then configure the Multi-tone density.
- In you set the density too high, the contrast becomes lower. Select the density level checking the overall tone balance of your image.

Print speed

Selectable from levels 1 to 13 (Slow ~ Fast)

Initial setting: level 13

NOTE

Depending on print conditions, such as print duty, print head temperature, and data transmission speed, print speed is automatically adjusted, which may cause white lines due to intermittent print (the motor sometimes stops).

To prevent them from occurring, select the print speed to a slow setting value to produce stable print speed.

Selecting the number of head energizing parts

- One-part energizing (initial setting)
- Two-part energizing

NOTE

- Usually, the number of head energizing parts does not need to be changed.
- When printing at the maximum speed, select "One-part energizing."

Character code table default

Selectable from 43 pages including user defined page

Initial setting: Page (PC437: USA, Standard Europe)

NOTE

For the character code table, see ["Character Code Tables" on page 193](#).

International character default

Selectable from 18 sets

Initial setting: USA

NOTE

For the International character sets, see ["International Character Sets" on page 237](#).

Autocutting after closing cover

- Cuts
- Does not cut (initial setting)

Paper reduction

Extra upper space reduction

- Disabled (initial setting)
- Enabled

Extra lower space reduction

- Disabled (initial setting)
- Enabled

Line space reduction rate

- Not reduced (initial setting)
- 25%
- 50%
- 75%

Line feed reduction rate

- Not reduced (initial setting)
- 25%
- 50%
- 75%

Barcode height reduction rate

- Not reduced (initial setting)
- 25%
- 50%
- 75%

CAUTION

- Paper reduction is not performed for space dot lines of graphics printing data.
- When reducing barcode height, be sure to check reading a barcode with your barcode reader in advance.

Font A auto replacement

- Does not replace (initial setting)
- Font B

Font B auto replacement

- Does not replace (initial setting)
- Font A

Buzzer

Do not change the default setting.

Communication condition of USB interface

- USB printer class
- USB vendor-defined class (initial setting)

Auto top logo



TM-T70II Utility does not support the function for Number of lines to be deleted below top logo.

Key-code

Selectable from key-codes of registered logos

Alignment

- Left (initial setting)
- Center
- Right

Number of lines to be deleted below top logo

Auto bottom logo

Key-code

Selectable from key-codes of registered logos

Alignment

- Left (initial setting)
- Center
- Right

Auto top/bottom logo extended functions

NOTE

TM-T70II Utility does not supported the following functions.

- Top logo print while paper feed to the cutting position
- Top logo print while cleaning the buffer to recover from a recoverable error
- Top logo print after paper feeding with the Feed button has finished

Top logo print while paper feeding to the cutting position

- Disabled
- Enabled (initial setting)

Top logo print when printer is powered on

- Disabled (initial setting)
- Enabled

Top logo print when roll paper cover is closed

- Disabled
- Enabled (initial setting)

Top logo print while clearing the buffer to recover from a recoverable error

- Disabled
- Enabled (initial setting)

Top logo print after paper feeding with the Feed button has finished

- Disabled (initial setting)
- Enabled

OS Initial Settings

The following explains the procedures for setting the OS when you turn on the power for this product for the first time.

CAUTION

- When performing setup for the OS, you need a display and a keyboard.
- Connect the display when this product is off.
If you connect the display when this product is on, data may not be properly displayed.

- 1** Check that the product's power is not on, and connect the display, keyboard, and mouse.

NOTE

The display can use either the VGA or the Display Port. If you are using dual display, perform separate settings.
For detail, refer to ["Settings for Dual Display" on page 122](#).

- 2** Turn on the product.

NOTE

When you turn on this product's power for the first time, the Windows Embedded POSReady 2009 setup screen is displayed for a while.

- 3** The login screen is displayed. Input the password.
The initial settings are as follows.

OS	User name	Password
Windows Embedded POSReady 7	EPSON-USER	T70II-DT
Windows Embedded POSReady 2009	Administrator	T70II-DT

- 4** The OS desktop is displayed. Select (Start), then (Control Panel), and (Date and Time). The "Date and Time" window is displayed. Set the time, date, and the timezone.

NOTE

You can also set the date, time, and the timezone using EPSON TMNet WebConfig.

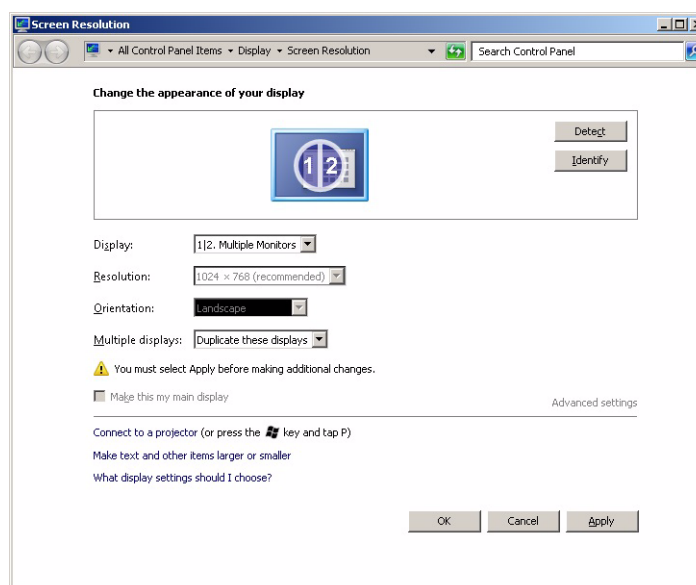
Setting for Display

Using display, perform setting using the following procedure.

NOTE

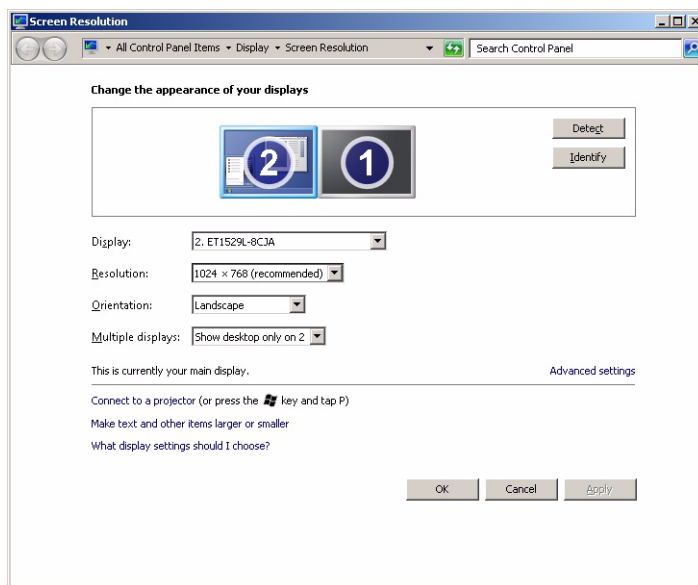
This setting is a function enabled only for Windows Embedded POSReady7.

- 1 Connect display this product's VGA port.
- 2 Click (Start) then (Control Panel), and execute (All Control Panel Items) - (Display) - (Screen Resolution).
The "Screen Resolution" windows is displayed.



2

- 3 From the “Multiple displays” list, select “Show desktop only on 2”.



- 4 Click (OK).

Enabling or Disabling ePOS-Device

Use the desktop shortcut to enable or disable ePOS-Device.

Enable it if you are using ePOS-Device. API, ePOS-Device XML, or Server Direct Print

NOTE

- If you enabled ePOS-Device, it uses 100 MB or more of memory. If you are using this product with a PC-POS system or in a virtual environment, we recommend disabling e-POS-Device.
- ePOS-Device is set to [Enabled] in the default settings.

Enabling ePOS-Device

Run [ePOS-Device Enabled] from the shortcut on the desktop.



Disabling ePOS-Device

Run [ePOS-Device Disabled] from the shortcut on the desktop.



Connecting to the Network

For Ethernet Interface

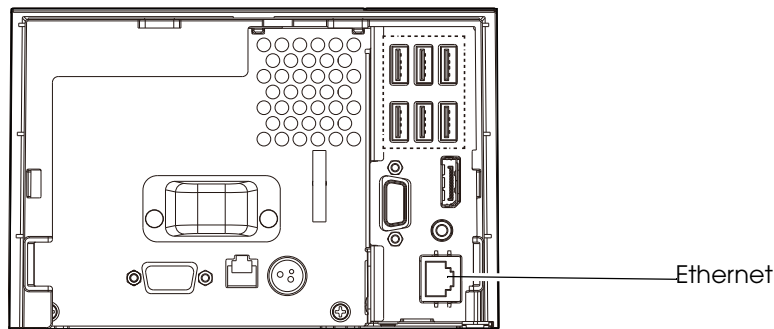
Connect the product to a network by a LAN cable via a hub.

Connecting the Ethernet interface cable



- **When LAN cables are installed outdoors, make sure devices without proper surge protection are cushioned by being connected through devices that do have surge protection.**
Otherwise, the devices can be damaged by lightning.
- **Never attempt to connect the customer display cable, drawer-kick cable, or a standard telephone line cable to the Ethernet connector.**

Insert a category 5e or higher LAN cable into the Ethernet connector until you hear a click.



Network settings

Perform network settings, such as the IP address.

You can perform settings in the following ways.

- Setting in a local environment: Setting with Windows
 Setting with EPSON TMNet WebConfig
- Setting on a PC for setting: Setting with EPSON TMNet WebConfig

NOTE

If you perform settings in a local environment, connect a display, a keyboard, and a mouse with this product. If you use a PC for setting, you do not have to connect a display, a keyboard, and a mouse with this product. Instead, set up a direct network connection with this product.

Windows Embedded POSReady 7

Click [Start], then [Control Panel]. Run "Network and Sharing Center".

Select the type of connection you want to perform settings for, and open the connection properties.

Windows Embedded POSReady 2009

Click [Start], then [Control Panel]. Run "Network Connections".

Right-click on the connection you want to perform settings for, and select connection properties.

EPSON TMNet WebConfig

Run [Disabling ePOS-Device] from the shortcut on the desktop.

- 1 Run EPSON TMNet WebConfig from shortcut on the desktop.
EPSON TMNet WebConfig is started.

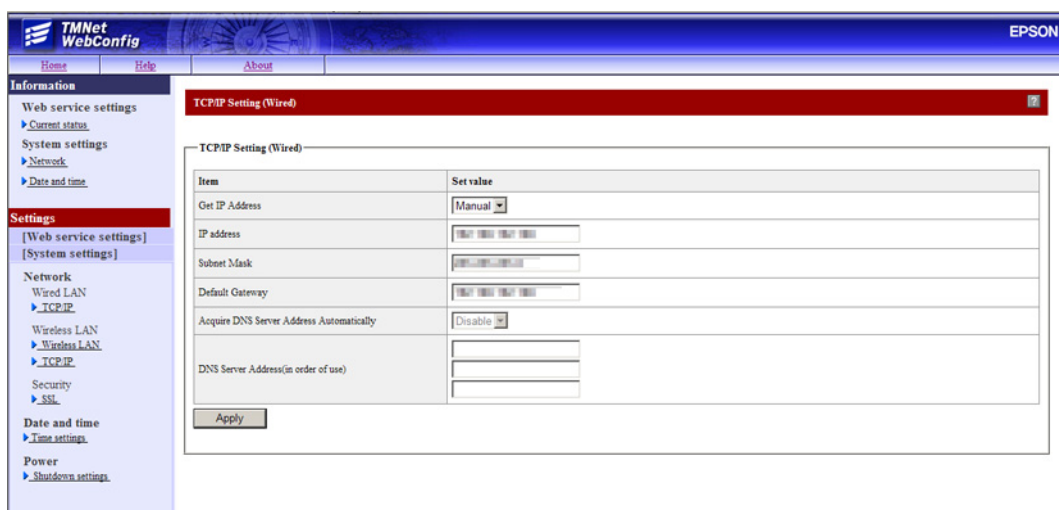
NOTE

If you perform settings from an external device, enter the following in the URL field of your Web browser (such as the address bar).

http://"TM-DT's IP address"/webconfig

The default "TM-DT's IP address" for this product is "192.168.192.168".

- 2 Select (Settings) - (System settings) - (TCP/IP) under "Wired LAN".
The "TCP/IP setting (Wired)" screen is displayed.



The screenshot shows the EPSON TMNet WebConfig interface. The left sidebar contains a navigation menu with categories: Information, Settings, Network, Wireless LAN, Security, Date and time, and Power. Under the Settings category, the following options are listed: [Web service settings], [System settings], Network (with sub-options Wired LAN and TCP/IP), Wireless LAN (with sub-options Wireless LAN and TCP/IP), Security (with sub-option SSL), Date and time (with sub-option Time settings), and Power (with sub-option Shutdown settings). The main content area displays the "TCP/IP Setting (Wired)" configuration screen. This screen has a red header bar with the title "TCP/IP Setting (Wired)". Below the header is a table with two columns: "Item" and "Set value". The table contains the following rows:

Item	Set value
Get IP Address	Manual
IP address	<input type="text"/>
Subnet Mask	<input type="text"/>
Default Gateway	<input type="text"/>
Acquire DNS Server Address Automatically	Disable
DNS Server Address(in order of use)	<input type="text"/>
	<input type="text"/>

At the bottom of the table is an "Apply" button.

- 3 Set the IP address and other network settings, then click (Apply).

For Wireless LAN Interface

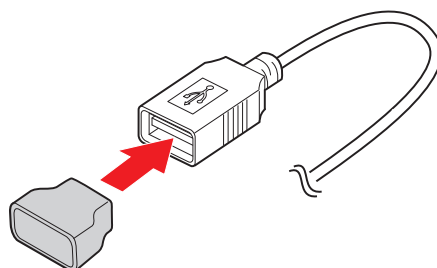
The optional wireless LAN cable set (OT-WL01) enables you to use the product with a wireless LAN connection.

Connecting the wireless LAN cable set

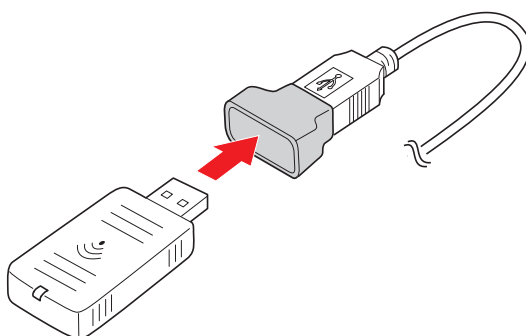
Check whether the following items are included. If any item is damaged, contact your dealer.

- Wireless LAN unit
- USB extension cable
- Affixing tape (1 pair, 2 pieces)
- Rubber cover
- User's manual

- 1** Attach the included rubber cover to the connector of the USB extension cable into which the wireless LAN unit will be inserted, to prevent the unit from coming off.

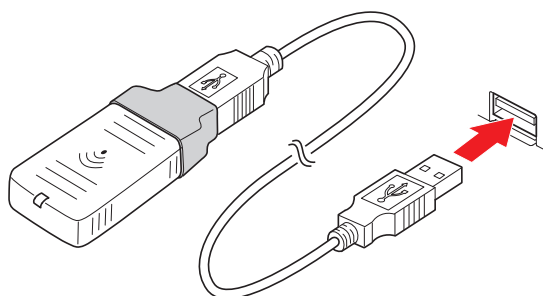


- 2** Insert the wireless LAN unit into the connector of the cable.

**CAUTION**

Adjust the position of the rubber cover so that the description on the label on the back side of the wireless LAN unit is not covered.

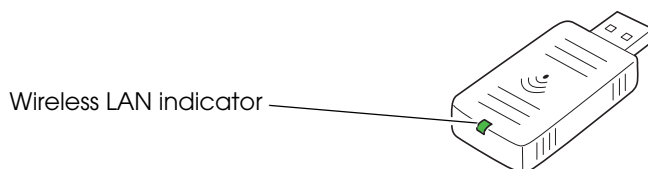
3 Connect the USB extension cable to the USB connector of the printer.



NOTE If you want to fix the wireless LAN unit, cut the included affixing tape to fit and put on the unit, and fix the unit in a place with good communication.

Wireless LAN indicator

The position of the wireless LAN indicator is shown in the illustration below.



Wireless LAN indicator (Green)	Status
Off	The wireless LAN unit is not connected to the printer. Or the printer power is OFF.
Flashing	This wireless LAN unit is connected to the printer and is in operation.
Flashing rapidly	This wireless LAN unit is connected to the printer and is in operation. This unit is communicating on a network.

Infrastructure settings (Windows Embedded POSReady 2009)

- 1** Click (Start), then (Control Panel). Run "Network Connections".
- 2** The Network Connections window is displayed. Right-click (Wireless Network Connection), and select (Properties). The "Wireless Network Connection" window is displayed.
- 3** Click on the (Wireless Networks) tab.
- 4** Click (Add).
The "Wireless Network Connection Properties" window is displayed.
- 5** Input the SSID and network settings, make sure there is not a check in the checkbox for "This is a computer-to-computer (ad hoc) network, wireless access points are not used", and click (OK).
The set infrastructure network is displayed in the "Preferred networks" list.

Ad hoc settings (Windows Embedded POSReady 7)

- 1** Click (Start), and in (Search programs and files), input "ad hoc".
- 2** Click the listed "Set up a wireless ad-hoc (computer-to-computer) network".
- 3** Following "Set Up an Ad Hoc Network", input the items, and check "Save this network". Then click "Next". Follow the directions in "Set up a wireless ad hoc network", input the items, and check "Save the network".

Ad hoc settings (Windows Embedded POSReady 2009)

- 1** Click (Start), then (Control Panel). Run "Network Connections".
- 2** The "Network Connections" window is displayed. Right-click (Wireless Network Connection), and select (Properties).
The "Wireless Network Connection" window is displayed.
- 3** Click on the (Wireless Networks) tab, and click (Advanced).
- 4** Select (Computer-to-computer (ad-hoc) networks only), then click (Close).
- 5** Click (Add).
The "Wireless Network Connection Properties" window is displayed.
- 6** Input the SSID and network settings, place a check in the checkbox for "This is a computer-to-computer (ad hoc) network, wireless access points are not used", and click (OK).
The set ad hoc network is displayed in the "Preferred networks" list.

Setting with EPSON TMNet WebConfig

- 1 Run EPSON TMNet WebConfig from shortcut on the desktop.
EPSON TMNet WebConfig is started.

NOTE

If you perform settings from an external device, enter the following in the URL field of your Web browser (such as the address bar).

http://"TM-DT's IP address"/webconfig

The default "TM-DT's IP address" for this product is "192.168.192.168".

- 2 Select (Settings) - (System settings), then (Wireless LAN).
The "Wireless LAN Settings" screen is displayed.

The screenshot shows the EPSON TMNet WebConfig interface. The left sidebar contains a navigation menu with categories: Information, Settings, and Date and time. Under Settings, there are sub-categories: [Web service settings], [System settings], Network, and Date and time. The Network category is expanded, showing Wired LAN, Wireless LAN, TCP/IP, and Security. The Wireless LAN category is further expanded to show Wireless LAN, TCP/IP, and SSL. The main content area displays the "Wireless LAN setting" screen. It features a table with columns "Item" and "Set value". The table contains the following items and values:

Item	Set value
Network Mode	<input checked="" type="radio"/> Infrastructure <input type="radio"/> Ad-Hoc
SSID	EpsonNet
Authentication Method	Open System
Security Mode	None
Default WEP Key	1
WEP Key	
WPA/WPA2 Pre-Shared Key	*****

Below the table is an "Apply" button.

- 3 Perform network settings for a wireless LAN, then click (Apply).
- 4 Select (Settings) - (System settings) - (TCP/IP) under "Wireless LAN".
The "TCP/IP Settings (Wireless)" screen is displayed.

The screenshot shows the EPSON TMNet WebConfig interface. The left sidebar is the same as in the previous screenshot. The main content area displays the "TCP/IP Setting (Wireless)" screen. It features a table with columns "Item" and "Set value". The table contains the following items and values:

Item	Set value
Get IP Address	Auto
IP address	
Subnet Mask	
Default Gateway	
Acquire DNS Server Address Automatically	Disable
DNS Server Address(in order of use)	

Below the table is an "Apply" button.

- 5 Set the IP address and other network settings, then click (Apply).

Installing the Driver and Applications

Installing the Drivers

You need to download and install a driver that is compatible with the control method and the device to be controlled.

The Windows driver (APD Ver.5 for TM-T70II) for the products printer has been installed in this product.

Control method	Device to be controlled	Driver
Windows printer driver	Products printer	APD Ver.5 for TM-T70II
	TM printer	<ul style="list-style-type: none"> • Model-specific printer driver, APD Ver.5 • Use APD Ver.4.54ac or later versions for models without model-specific drivers.
	Customer display	APD Ver. 4.54ac or later
OPOS ADK	<ul style="list-style-type: none"> • Products printer • TM printer • Customer display 	OPOS ADK 2.70R10 or later
OPOS ADK for .NET	<ul style="list-style-type: none"> • Products printer • TM printer • Customer display 	OPOS ADK for .NET Version 1.12.9 or later
JavaPOS ADK	<ul style="list-style-type: none"> • Products printer • TM printer • Customer display 	JavaPOS ADK1.13.9 or later

CAUTION

Do not uninstall APD.

Installing Applications

Install the applications you want to use.

Service Startup Settings

It is necessary to perform service setup settings for the TM-T70II-DT depending on the system operation method.

Use EPSON TMNet WebConfig to perform the service setup settings, following the procedures below.

- 1 Run EPSON TMNet WebConfig from shortcut on the desktop.
EPSON TMNet WebConfig is started.

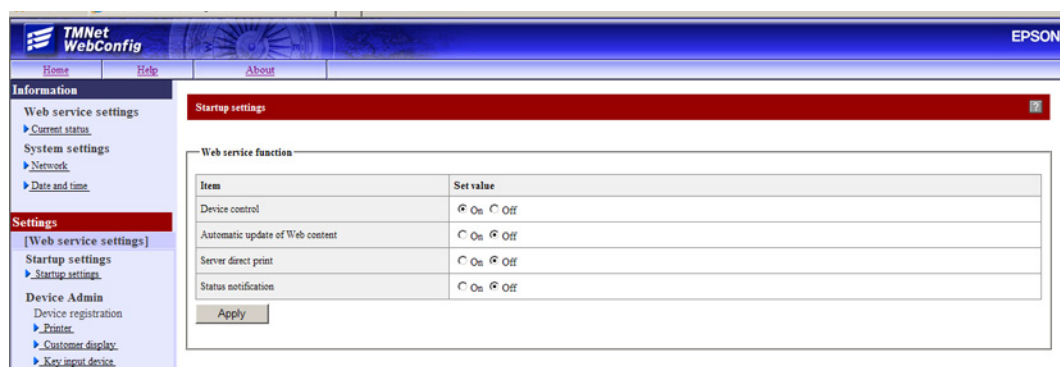
NOTE

If you perform settings from an external device, enter the following in the URL field of your Web browser (such as the address bar).

http://"TM-DT's IP address"/webconfig

The default "TM-DT's IP address" for this product is "192.168.192.168".

- 2 Select (Settings) - (Web service settings), then (Startup settings).
The "Startup settings" screen is displayed.



3 Set the following, then click (Apply).

Item	Description
Device control	Set whether to control POS peripherals using this product or not.
Automatic update of Web content	Set whether to use the automatic update for Web content or not.
Server direct print	Set whether to use the server direct print or not.
Status notification	Set whether to use the status notification or not.

Support system and startup settings for each service are as follows.

System	Device control	Automatic update of Web content	Server direct print	Status notification
ePOS-Device API	On (default)	Off / On	Off / On	Off / On
ePOS-Device XML	On (default)	Off / On	Off / On	Off / On
Server Direct Print	On (default)	Off / On	On	Off / On

Server Direct Print Settings

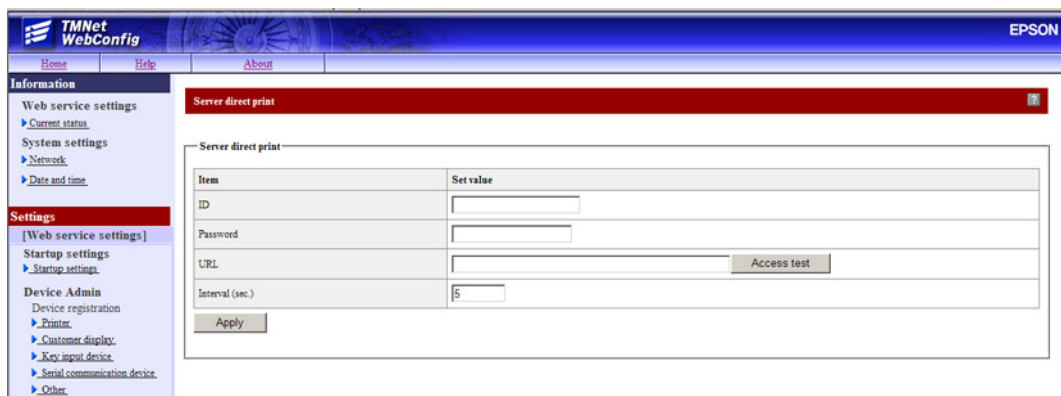
Use EPSON TMNet WebConfig to perform the Server Direct Print Settings, following the procedures below.

- 1 Run EPSON TMNet WebConfig from shortcut on the desktop. EPSON TMNet WebConfig is started.

NOTE

If you perform settings from an external device, enter the following in the URL field of your Web browser (such as the address bar).
 http://"TM-DT's IP address"/webconfig
 The default "TM-DT's IP address" for this product is "192.168.192.168".

- 2 Select (Settings) - (Web service settings), then (Direct print). The "Server direct print" screen is displayed.



- 3 Set the following, then click (Apply).

Item	Description
ID	Specify the user name to be used for Digest authentication for the server. The specified value is also passed as the ID parameter value of the form data to be posted to the server. (This is used to identify multiple printers.)
Password	Specify the password to be used for Digest authentication for the server.
URL	Set the web server URL for acquiring print data. After designating it, click "Access test" and check if the URL is properly specified.
Interval (sec.)	Set the interval for acquiring print data.

Registering Web Contents

Perform registration as follows, depending on the system and method in use.

If placing Web content in this product's Web server using ePOS-Device API or Server Direct Print, register the Web content.

CAUTION

When you upload Web content, the existing registered Web content is discarded.
(The folders under U_data remain.)

Specifications of the file to be registered

- You can register the following for Web content.
HTML files, CSS files, JavaScript, image data, Perl scripts, php scripts
- You can use SQLite3 as a database.
- If including scripts in Web content, follow the naming rules below.
For Perl scripts: *.cgi
For php scripts: *.php
- Zip the files to be registered all together. The zip file name is arbitrary.

CAUTION

- Use one-byte alphanumeric characters (ASCII characters) for a zip file name and sub-folder name.
- The maximum size of the files before zipping is 100 MB. Otherwise, registering fails.

Cautions for the files to be registered

- Web contents cannot be registered additionally. All files are overwritten and registered. Zip web contents before registering.

<Example for sample program>

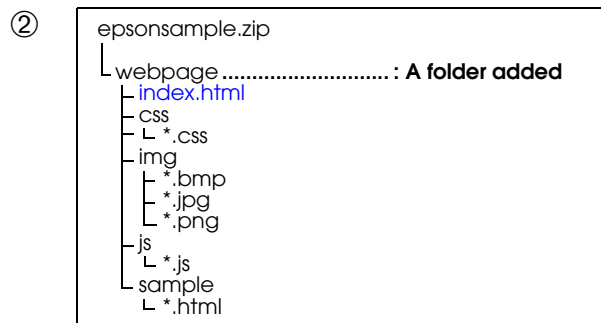
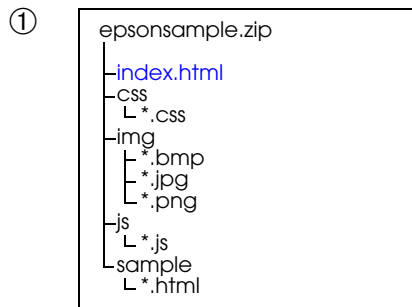
```

eponsample.zip..... : Zip file
├ index.html
├ CSS
│ └ *.css
├ img
│ ├── *.bmp
│ ├── *.jpg
│ └ *.png
├ js
│ └ *.js
└ sample
  └ *.html
  
```

- When you access to registered web contents from an input terminal and so on, the URL differs depending on the folder structure of the zip file.

① `http://[the product's IP address]/index.html`

② `http://[the product's IP address]/webpage/index.html`



Registering Web content

Use EPSON TMNet WebConfig to register Web contents on this product, following the procedures below.

- 1 Run EPSON TMNet WebConfig from shortcut on the desktop.
EPSON TMNet WebConfig is started.

NOTE

If you perform settings from an external device, enter the following in the URL field of your Web browser (such as the address bar).
http://"TM-DT's IP address"/webconfig
The default IP address for this product is "192.168.192.168".

- 2 Select (Settings) - (Web service settings), then (Update settings).
The "Web content update settings" screen is displayed.

- 3 Select (Browse...), and specify the file (zip file format) you want to register, then click (Upload).

Registering device control script files

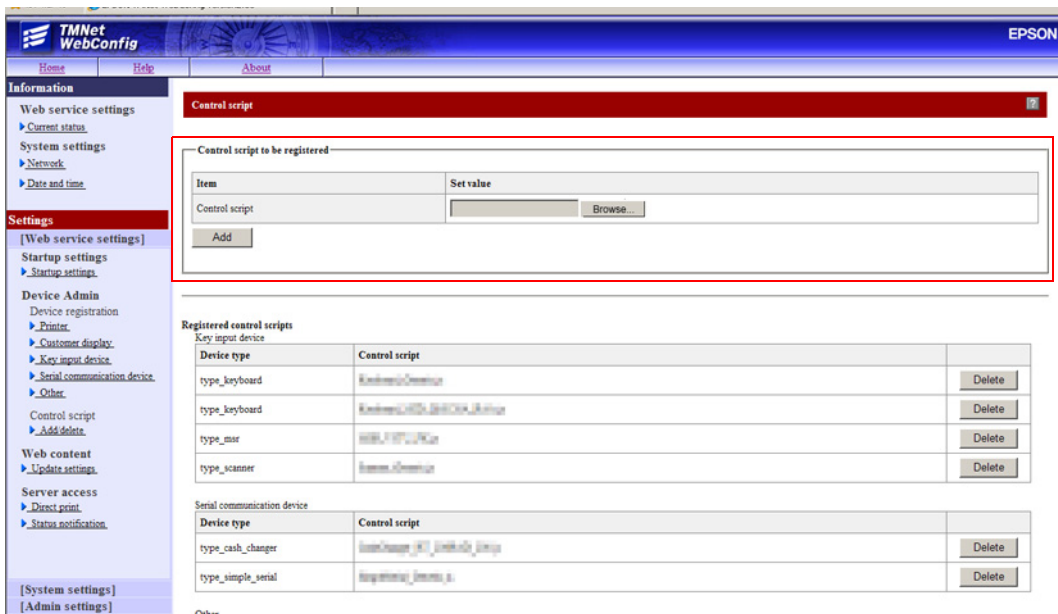
Use EPSON TMNet WebConfig to register device control scripts on this product, following the procedures below.

NOTE This registration is used when registering device control script files, such as serial communication devices, using ePOS-Device.

- 1 Run EPSON TMNet WebConfig from shortcut on the desktop.
EPSON TMNet WebConfig is started.

NOTE If you perform settings from an external device, enter the following in the URL field of your Web browser (such as the address bar).
http://"TM-DT's IP address"/webconfig
The default "TM-DT's IP address" for this product is "192.168.192.168".

- 2 Select (Settings) - (Web service settings), then (Add/delete).
The "Control script" screen is displayed.



- 3 Select (Browse...), and specify the control script you want to register, then click (Add).

Attaching the Optional Customer Display

Setting the Customer Display

DM-D110 has the DIP switches. The functions are follows.

- Displaying self-test
- Setting the communication speed (Serial communication)

In normal use, you do not need to change the settings. If you change this setting, match the setting to that of the product. When used in ePOS-Device API / XML, you need to set with WebConfig.

DIP Switch Functions

CAUTION

- Remove the USB cable from the computer and remove the cover of the dip switch. If the USB cable is still connected to the computer during operation, this product may break down due to a short circuit, etc.
- If you open the DIP switch cover, be sure to close the cover after setting the DIP switch. When used without the cover, it may cause a malfunction.

DSW No.	Function	ON	OFF	Default
1-1	Received Error Data	Ignore	Displays "?"	OFF
1-2	Receive Data Length	7bit	8bit	OFF
1-3	Parity	With Parity	No Parity	OFF
1-4	Parity Selection	Even	Odd	OFF
1-5	Communication Speed Switching	Refer to " Communication Speed Switching"		ON
1-6				OFF
1-7				ON
1-8	Execution of Self-Test *1	Yes	No	OFF

*1: Executes the self-test once only when the power is tuned on.

Communication Speed Switching

SW1-5	SW1-6	SW1-7	Communication Speed (bps)
ON	ON	ON	2400
OFF	ON	ON	4800
ON	OFF	ON	9600
OFF	OFF	ON	19200
ON	ON	OFF	38400
OFF	ON	OFF	57600
ON	OFF	OFF	115200
OFF	OFF	OFF	(Reserved)

How to set the DIP switch

- 1** Disconnect the cable connecting the DM-D110.
- 2** Remove the DIP switch cover.
- 3** Switch the switch with something pointy.
- 4** Close the DIP switch cover.

Connecting the Customer Display

Connect the optional customer display (DM-D110) to this product with a USB cable.

When you want to use the product without any customer display, skip this section and go to the next procedures.

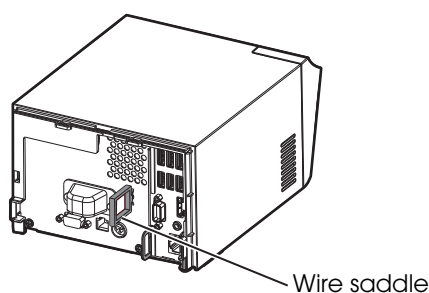
Connecting External Devices



When connecting an external device to a USB connector, be sure to check this product and the device's manual for the amount of power consumed by the external device.

NOTE

- Connect external devices as necessary.
- When pulling out the cables whose connectors do not lock themselves (USB cables and Line-Out cable), fix the cables with the wire saddle to prevent the cables from coming off.



Connecting a Mouse and Keyboard

Connect a USB mouse and USB keyboard to the USB connectors.

Connecting a Display

Connect a display to the VGA connector or the DisplayPort connector.

CAUTION

Connect the display when this product is off.
If you connect the display when this product is on, data may not be properly displayed.

Connecting a Printer

Connect a printer that is supported by the system and applications. You can connect it using the following methods.

- USB connection
- Serial connection
- Network connection

(For network printers, we recommend setting the IP address in advance.)

NOTE

The connection method varies depending on your system in operation. For details, refer to ["Development Information for Each System" on page 163](#).

Connecting POS Peripherals

- Connect POS peripherals with USB interface to the USB connectors.
- Connect POS peripherals with serial interface to the COM connector or use USB-serial conversion cables to convert them and connect them to the USB connectors, and install the drivers for each model. For details such as the order in which to connect them, refer to each device's user's manual.
- You can perform the connection test from EPSON TMNet WebConfig. For details, refer to ["Setting the Devices" on page 101](#).

NOTE

Dedicated drivers are necessary, depending on the devices.
Acquire and install the drivers as necessary.

Connecting the Cash Drawer

When using a cash drawer, connect the cash drawer.

Use the cash drawer handled by EPSON or your dealer.

Connecting the Drawer-kick Cable

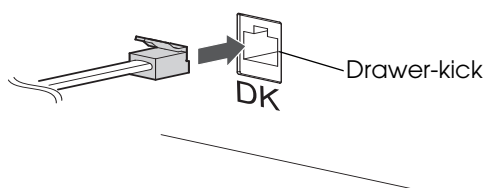


- **Specifications of drawers differ a great deal, depending on makers or models. When you use a drawer other than the specified, make sure its specifications meet the following conditions.**

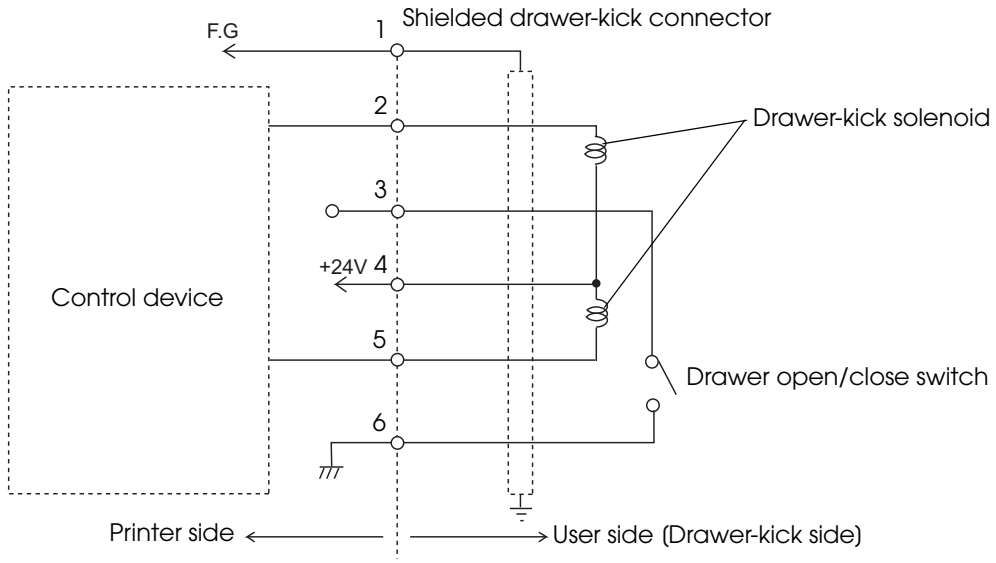
Otherwise, devices may be damaged.

- * The load, such as a drawer-kick solenoid, must be connected between pins 4 and 2 or pins 4 and 5 of the drawer-kick connector.
- * When the drawer open/close signal is used, a switch must be provided between drawer-kick connector pins 3 and 6.
- * The resistance of the load, such as a drawer-kick solenoid, must be $24\ \Omega$ or more or the input current must be 1A or less.
- * Be sure to use the 24V power output on drawer-kick connector pin 4 for driving the equipment.
- **Use a shield cable for the drawer connector cable.**
- **Two driver transistors cannot be energized simultaneously.**
- **Leave intervals longer than 4 times the drawer driving pulse when sending it continuously.**
- **Be sure to use the printer power supply (connector pin 4) for the drawer power source.**
- **Do not insert a telephone line into the drawer-kick connector.**
Doing so may damage the telephone line or printer.

Connect the connector of the drawer-kick cable to the printer.



Drawer Connection Circuitry



Setting the Devices

Registering a Printer

Use EPSON TMNet WebConfig to register a network printer on this product, following the procedures below. This product's printer is already registered, so settings are not necessary.

- 1 Run EPSON TMNet WebConfig from shortcut on the desktop. EPSON TMNet WebConfig is started.

NOTE

If you perform settings from an external device, enter the following in the URL field of your Web browser (such as the address bar).

http://TM-DT's IP address/webconfig

The default "TM-DT's IP address" for this product is "192.168.192.168".

- 2 Select (Settings) - (Web service settings), then (Printer). The "Printer" screen is displayed.

The screenshot shows the EPSON TMNet WebConfig interface. The left sidebar contains a 'Settings' menu with 'Web service settings' expanded to show 'Printer'. The main content area is titled 'Printer' and contains a form for registering a printer. The form has the following fields:

Item	Set value
Device ID	<input type="text"/>
Type	<input checked="" type="radio"/> Network printer <input type="radio"/> Local printer
Model no.	TM-T88V
IP address	<input type="text"/>
Retry interval	100 ms

Below the form is a table of registered printers:

Device ID	Model no.	IP address	Retry interval (ms)		
TM-T88V	TM-T88V	192.168.192.168	100	Operating test	Delete
local_printer	TM-T88V	(Local printer)	100	Test printing	Delete

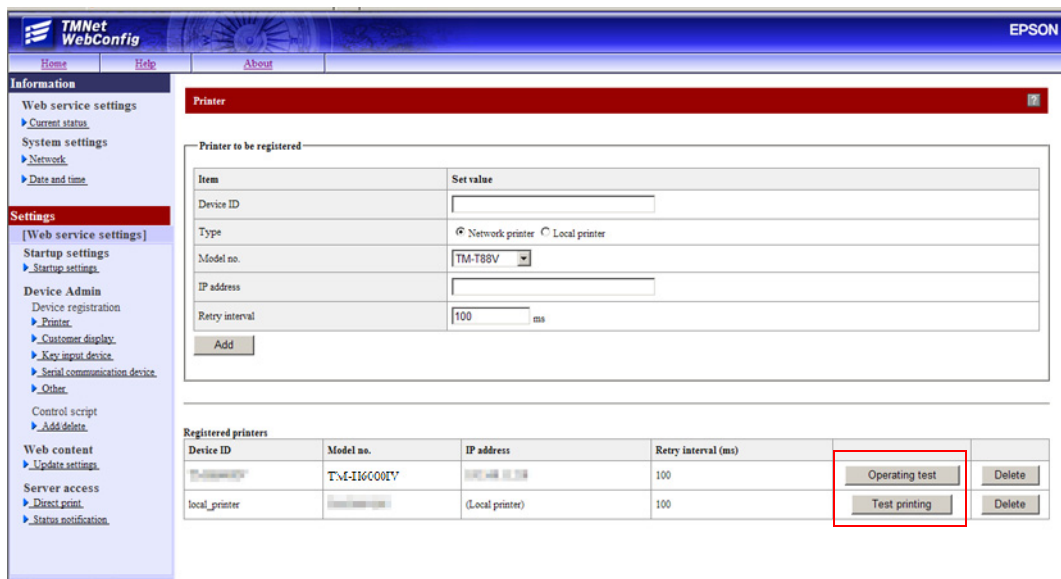
- 3** Set the following, then click (Add).
The information for the registered device is displayed in (Registered printers).

Item	Description
Device ID	Set the device ID for the printer you want to register. (Any character string)
Type	Select network printer.
Model no.	Select the printer model.
IP address	Input the IP address of the printer you want to control.
Retry interval	Set the timeout retry interval.

- 4** Click (Test printing) and check if the registered printer operates properly.

NOTE

[Operating test] appears if the registered printer is TM-H6000IV, and [Test printing] appears for printers other than TM-H6000IV.
Clicking [Operating test] displays the "Operating test" screen.
Use the "Operating test" screen to check the printer performance.
For detail, see "[Operating test](#)" on page 137.



Customer Display Settings

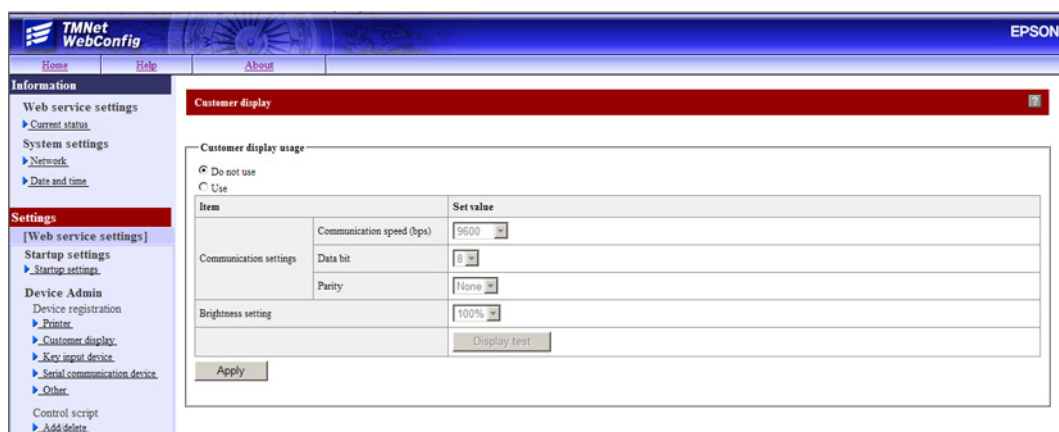
Use EPSON TMNet WebConfig to register the dedicated customer display DM-D110, following the procedures below.

- 1 Run EPSON TMNet WebConfig from shortcut on the desktop.
EPSON TMNet WebConfig is started.

NOTE

If you perform settings from an external device, enter the following in the URL field of your Web browser (such as the address bar).
http://*"TM-DT's IP address"*/webconfig
The default *"TM-DT's IP address"* for this product is *"192.168.192.168"*.

- 2 Select (Web serv settings), then (Display).
The "Customor display settings" screen is displayed.



2

3 Select (Use) and perform the following settings.

Item	Description
Communication settings	Used for customer display communication settings. If you changed the DM-D110 (dedicated model) dip switch settings, change the communication settings in accordance with those changes. (If you do not change the dip switch settings, use the default settings.)
Brightness setting	Set the brightness of the customer display in percentages. You can set 20%, 40%, 60%, or 100%. The maximum brightness is 100%.

Device ID for the dedicated customer display is fixed to "local_display".

4 Check the settings and click (Apply).

5 Click (Display test) and check if the customer display operates properly.

Registering a Key Input Device

Use EPSON TMNet WebConfig to register a key input device on this product, following the procedures below.

- 1 Run EPSON TMNet WebConfig from shortcut on the desktop.
EPSON TMNet WebConfig is started.

NOTE

If you perform settings from an external device, enter the following in the URL field of your Web browser (such as the address bar).
 http://"TM-DT's IP address"/webconfig
 The default "TM-DT's IP address" for this product is "192.168.192.168".

- 2 Select (Settings) - (Web service settings), then (Key input device).
The "Key input device" screen is displayed.

The screenshot shows the EPSON TMNet WebConfig interface. The left sidebar contains a navigation menu with sections: Information, Settings, and Server access. The 'Settings' section is expanded to show 'Web service settings', which includes 'Key input device'. The main content area displays the 'Key input device' configuration page. It features a table for 'Key input device to be registered' with columns for 'Item' and 'Set value'. The table has three rows: 'Device ID' with a text input field, 'Device name' with a dropdown menu, and 'Control script' with a dropdown menu. Below the table is an 'Add' button. At the bottom of the page, there is a table titled 'Registered key input devices' with columns for 'Device ID', 'Device name', 'VID/PID', and 'Control script'.

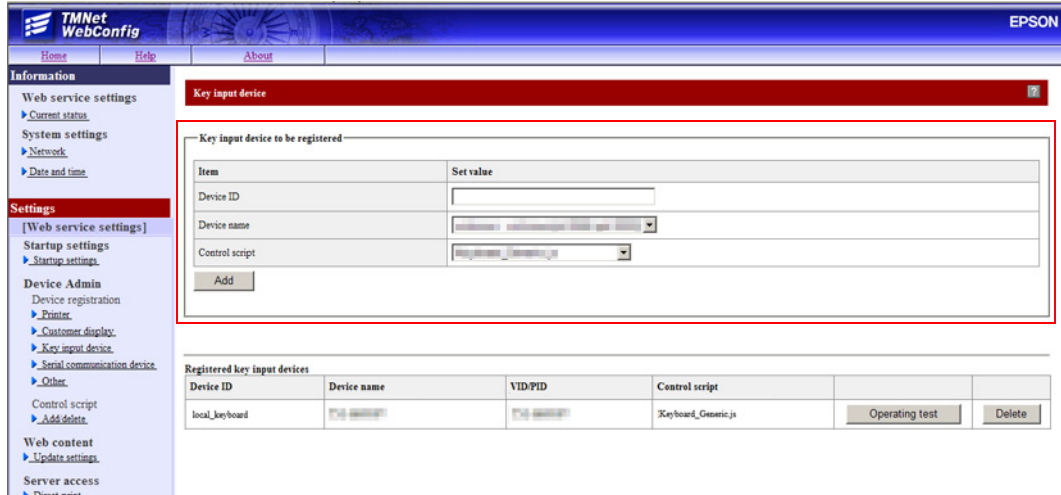
Item	Set value
Device ID	<input type="text"/>
Device name	<input type="text"/>
Control script	<input type="text"/>

Add

Device ID	Device name	VID/PID	Control script

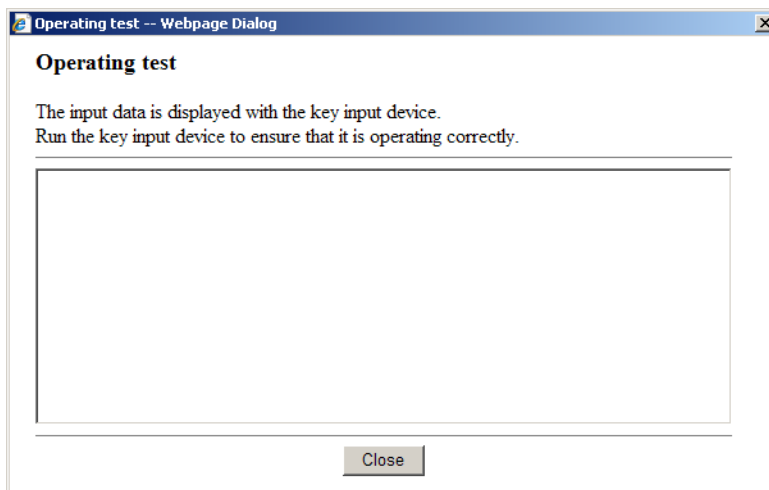
2

- Set the following, then click (Add).
The information for the registered device is displayed in (Registered key input device).



Item	Description
Device ID	Set the device ID for the key input device you want to control.
Device name	Select the key input device model. Unregistered key input devices that are currently connected to the unit are listed.
Control script	Select the script to control the device.

- Click the (Operating test).
The (Operating test -- Webpage Dialog) screen is displayed.



- Use the key input device, and check if the registered key input device operates properly.

Serial Communication Device Registration

Use EPSON TMNet WebConfig to register a serial communication device with this product, following the procedures below.

- 1 Run EPSON TMNet WebConfig from shortcut on the desktop.
EPSON TMNet WebConfig is started.

NOTE

If you perform settings from an external device, enter the following in the URL field of your Web browser (such as the address bar).
http://"TM-DT's IP address"/webconfig
The default "TM-DT's IP address" for this product is "192.168.192.168".

- 2 Select (Web serv settings), then (Serial communications).
The "Serial communication device" screen is displayed.

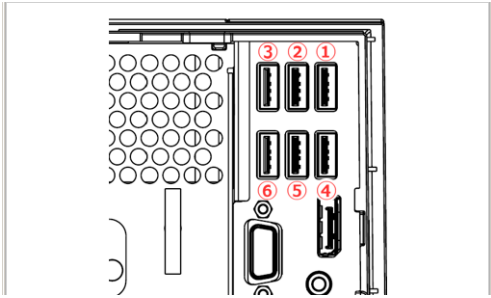
The screenshot shows the EPSON TMNet WebConfig interface. The left sidebar contains a navigation menu with the following items: Information (Web service settings, System settings), Settings (Web service settings, Startup settings, Device Admin), Device Admin (Device registration, Printer, Customer display, Key input device, Serial communication device, Other), Control script (Add/delete), Web content (Update settings), and Server access (Direct print, Status notification). The main content area is titled 'Serial communication device' and features a registration form. The form has the following fields: Device ID (text input), Device name (text input), Model selection (radio button selected, dropdown menu showing 'No registerable devices were found'), Port selection (radio button selected, dropdown menu showing 'Physical serial port', with a link 'Display port location'), Control script (dropdown menu), Communication speed (9600), Data bit (8), Parity (None), Stop bit (1), and Flow control (None). An 'Add' button is positioned below the form. Below the form is a table titled 'Registered serial communication devices' with the following columns: Device ID, Device name, VID/PID, and Control script.

- 3 Set the device ID. (Any character string)

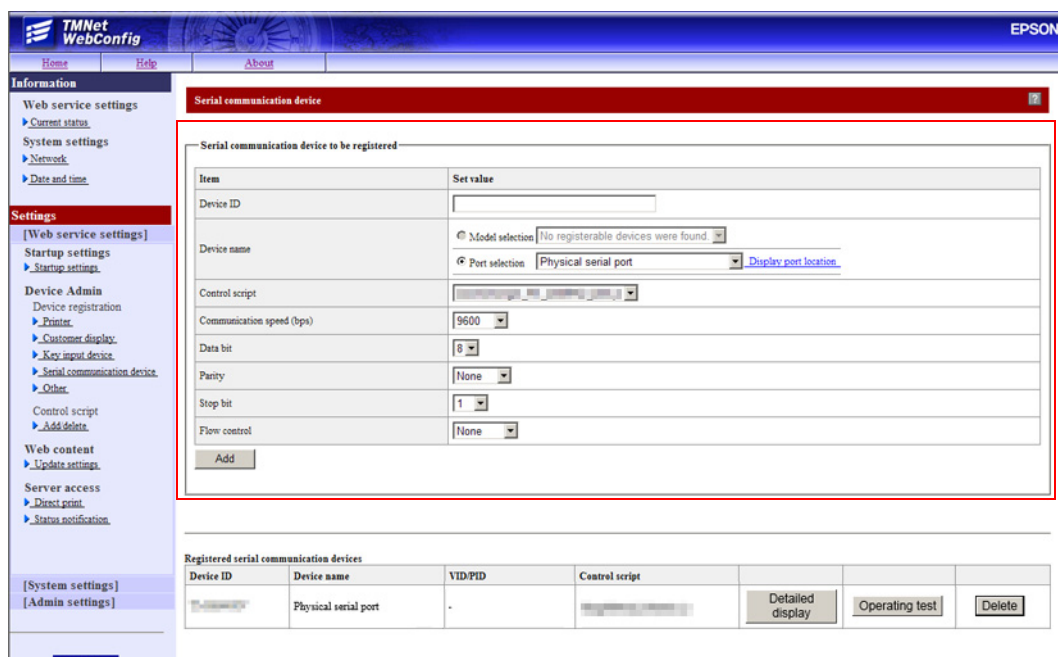
4 Select the product name or port for the serial communication device.

Device name	<input checked="" type="radio"/> Model selection <small>No registerable devices were found.</small>
Control script	<input checked="" type="radio"/> Port selection Physical serial port Display of port location
Communications speed (bps)	9600
Data bit	8
Parity	None

Physical serial port
 USB port 1
 USB port 2
 USB port 3
 USB port 4
 USB port 5
 USB port 6

Item	Description
Physical serial port	This is the serial port on the back of this product.
USB port 1 to 6	<p>These are the USB ports on the back of this product.</p> <p>If connecting a serial device using a COM-USB cable, select the corresponding USB port. You can check the USB port number using (Display port location).</p> 

5 Set the following, then click (Add). Information of the registered device is displayed in the (Registered serial communication devices).

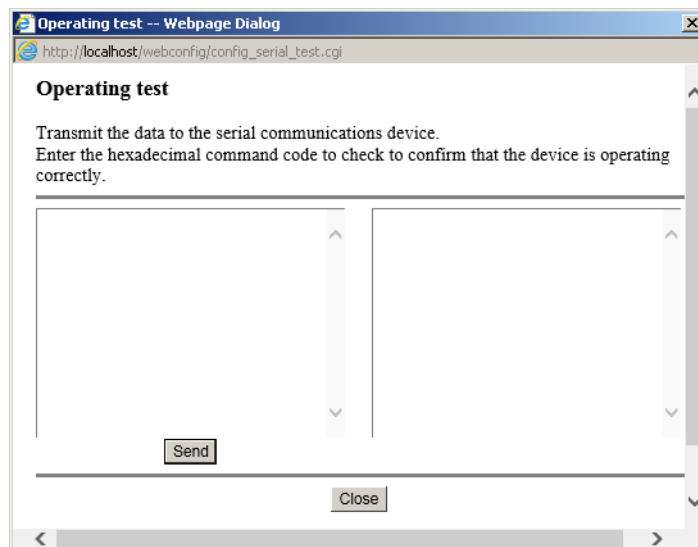


The screenshot shows the 'Serial communication device' configuration page in the Epson TMNet WebConfig interface. The page includes a navigation menu on the left and a main configuration area. The configuration area contains a form for adding a new device, with fields for Device ID, Device name, Control script, Communication speed (bps), Data bit, Parity, Stop bit, and Flow control. The 'Add' button is highlighted in red. Below the form, there is a table titled 'Registered serial communication devices' with the following data:

Device ID	Device name	VID/PID	Control script	Detailed display	Operating test	Delete
	Physical serial port	-				

Item	Description
Control script	Select the control script to control the serial communication device.
Communication speed (bps)	Select the communication speed.
Data bit	Select the data bit.
Parity	Select the parity.
Stop bit	Select the stop bit.
Flow control	Select whether there is flow control or not.

- 6** Click the (Operating test).
The (Operating test -- Webpage Dialog) screen is displayed.



- 7** Enter the sending command in the left text box and click (Send) to send the command to the device. (Success) appears on the right side of the window if a response is sent from the device.

Registering Other Devices

Use EPSON TMNet WebConfig to register other devices on this product, following the procedures below.

- 1 Run EPSON TMNet WebConfig from shortcut on the desktop.
EPSON TMNet WebConfig is started.

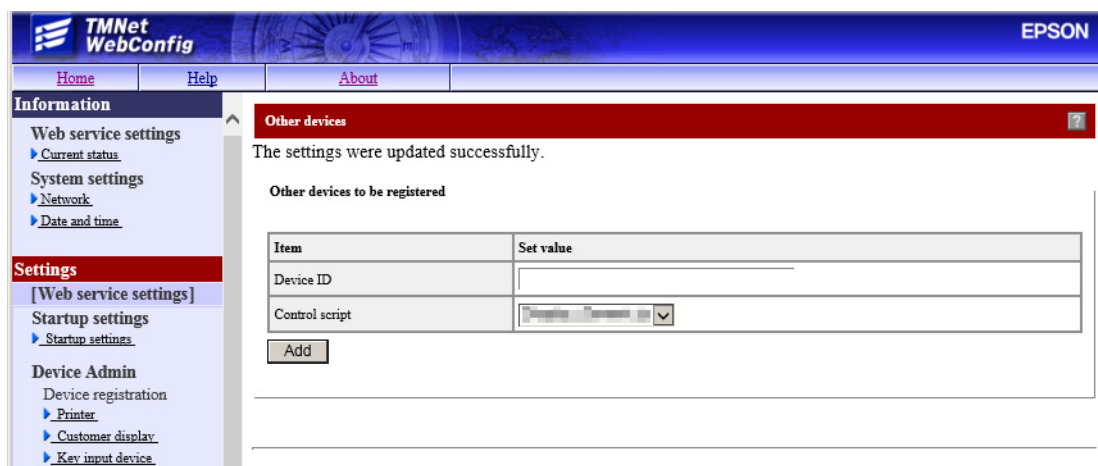
NOTE

If you perform settings from an external device, enter the following in the URL field of your Web browser (such as the address bar).

http://"TM-DT's IP address"/webconfig

The default "TM-DT's IP address" for this product is "192.168.192.168".

- 2 Select (Settings) - (Web service settings), then (Other).
The "Other devices" screen is displayed.



- 3 Set the following, then click (Add).
The information for the registered device is displayed in (Other registered devices).

The screenshot shows the TMNet WebConfig interface. The left sidebar contains a navigation menu with sections: Information (Web service settings, System settings), Settings (Web service settings, Startup settings, Device Admin, Control script), and Web content. The main content area is titled 'Other devices' and shows a success message: 'The settings were updated successfully.' Below this is a section 'Other devices to be registered' containing a form with two fields: 'Device ID' (text input) and 'Control script' (dropdown menu). An 'Add' button is located below the form. At the bottom, there is a table titled 'Other registered devices' with columns 'Device ID' and 'Control script'. One device is listed: 'external_device' with a 'Delete' button next to it.

Item	Description
Device ID	Set the device ID for the device you want to control.
Control script	Select the control script to control the other devices.

Printer Settings

You can register logos in the NV (non volatile) memory area in the printer unit and print them.

NOTE You can also directly print raster format image data as logos without registering them on the product.

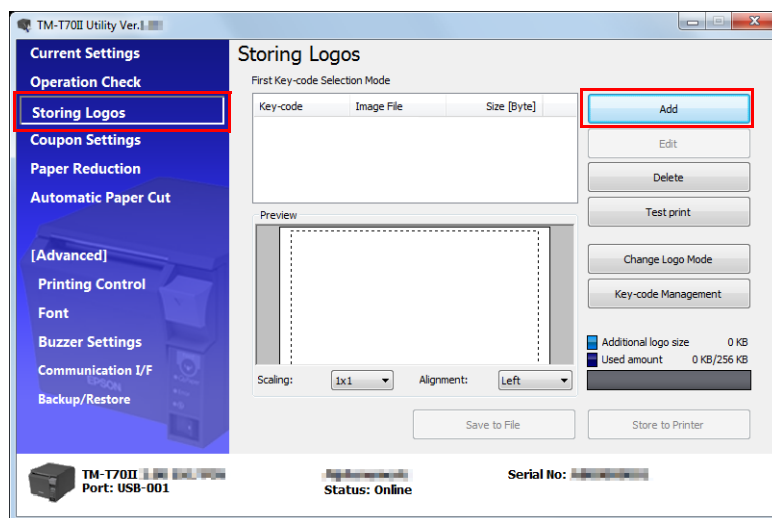
Use TM-T70II Utility to register logos.

Register Procedures

Follow the steps below to register logos.

NOTE It is recommended to write all logos together in the printer when you register more than one logo.

- 1 Select (Start) - (All Programs) - (EPSON) - (TM-T70II Software) - (TM-T70II Utility), and starting the TM-T70II Utility.
- 2 Select (Storing Logos), and then click (Add).

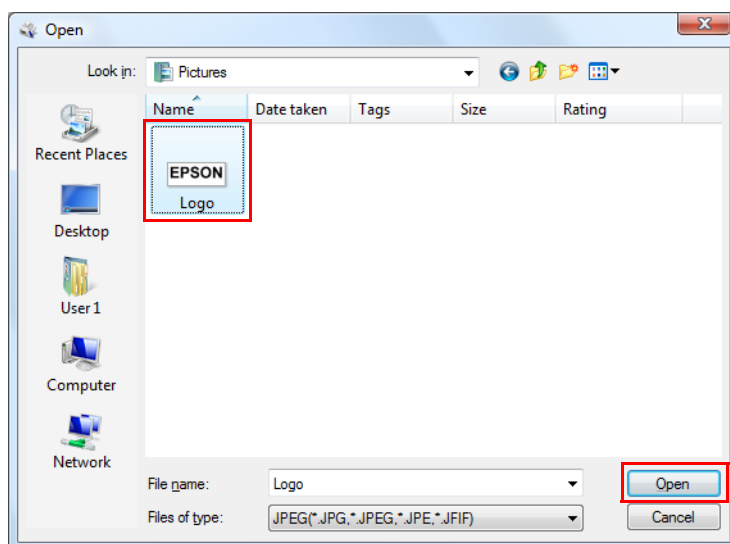


3 Specify the image data file for logo.

The file must be smaller than W: 2047 × H: 831 pixels (dots) in bmp, jpeg, gif, or png format.

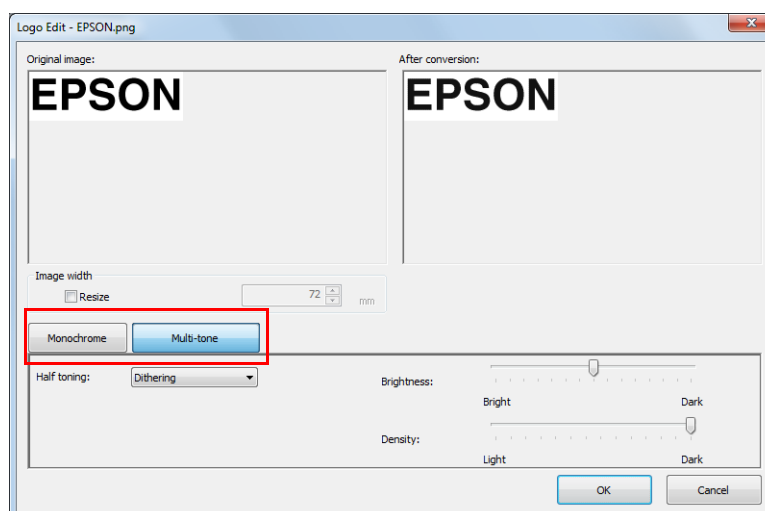
NOTE

If the logo width exceeds the paper width (80 mm printing: 512 dots, 58 mm printing: 360 dots), an error message appears. Click [OK], and go to Step 4 to reduce the size in the [Logo Edit] screen.



4 On the (Logo Edit) screen, click (Monochrome) or (Multi-tone) to select the image format to output.

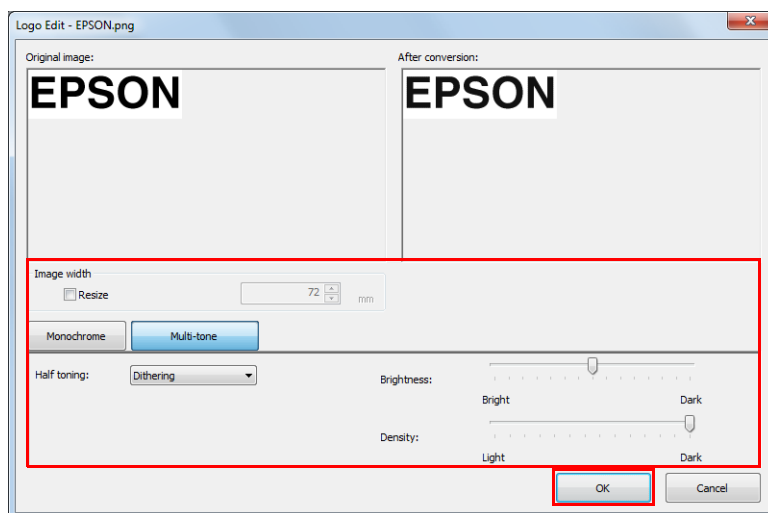
[Monochrome] reduces the colors to black and white. [Multi-tone] reduces the colors to 16 colors (graduation) in grayscale.



NOTE

When the Mode for Storing Logo is set to “Key-code Nonuse Mode (not recommended),” [Multi-tone] does not appear.

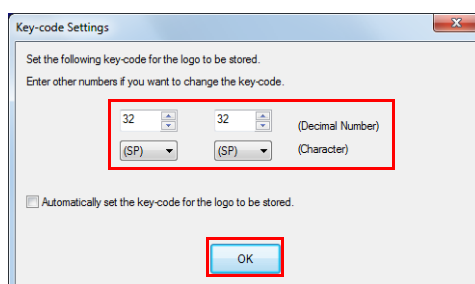
- 5 Edit the image data checking the preview window on the right, and then click (OK).



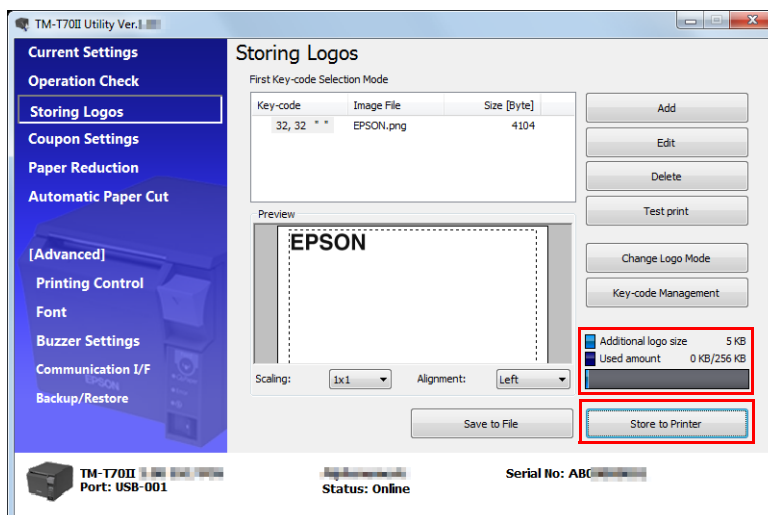
Item	Description
Resize	Set whether you will resize the image or not and the image size after resizing. (Units: mm) If the image size is wider than the paper width and it is not resized, the part out of the paper width will not be printed.
Half toning	Select from Dithering, Error diffusion, or None. If Monochrome is selected in Step 4, Halftoning cannot be changed.
Brightness	Set the brightness.

When Mode for Storing Logo is set to “First Key-code Selection Mode” and the checkbox for [Automatically set the key-code for the logo to be stored] is not checked, the [Key-code Settings] screen appears (Step 6).

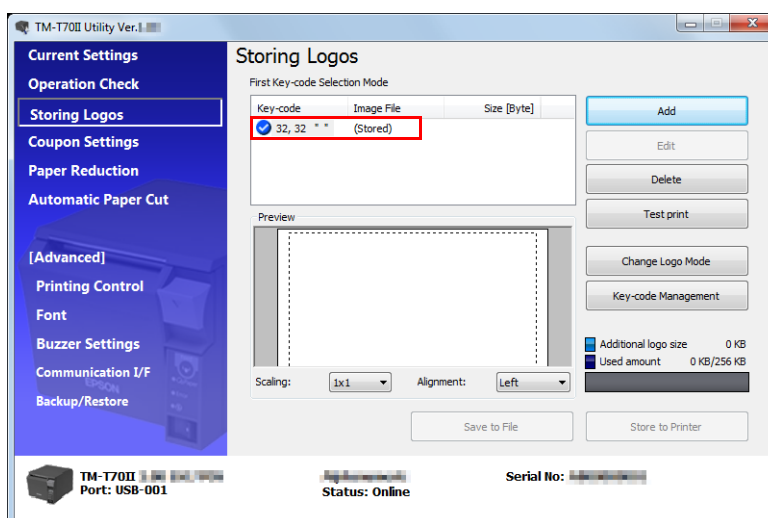
- 6 Set a key code, and then click (OK).
Logo data is added to the list.



- 7 When you register more than one logo, repeat the Steps 1 to 6.
- 8 After registering all logo data, check the indicator on the right to make sure that the data size is small enough to write in the printer, and then click (Store to Printer).



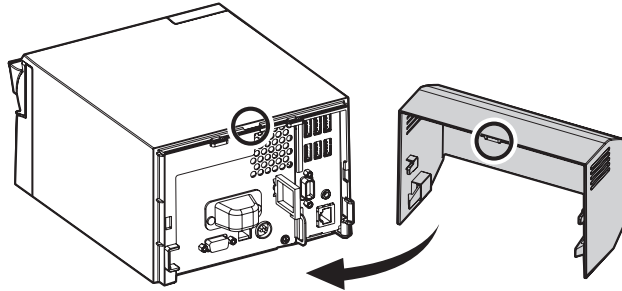
The logo data is stored in the printer.



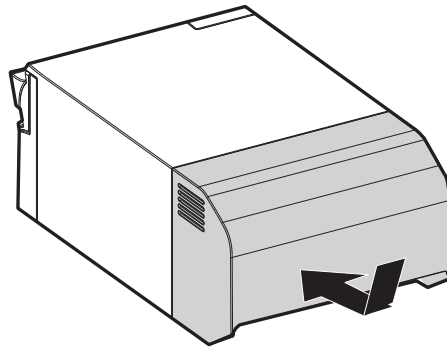
Attaching the Connector Cover

Attach the connector cover to protect the cables by following the steps below.

- 1 Align the tab on the connector cover with the dent on the main body.



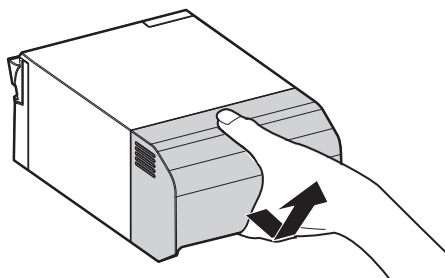
- 2 Push the connector cover with the dent on the main body.



- 3 Make sure the cables are not pinched.

Removing the Connector Cover

To remove the connector cover, push the connector cover down while pushing both sides of the connector cover inward to detach the hooks from the printer case.



Attaching the Power Button Cover

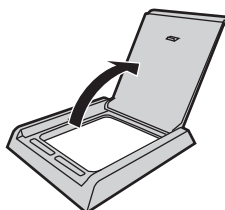
Attach the power button cover that comes with the product onto the power button to prevent accidental operation of the power button.

Follow the steps below to attach the power button cover.

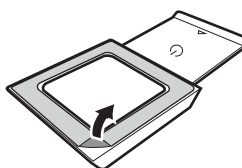
NOTE

It is recommended to clean the area around the power button with a cloth mistened with alcohol before you attach the cover.

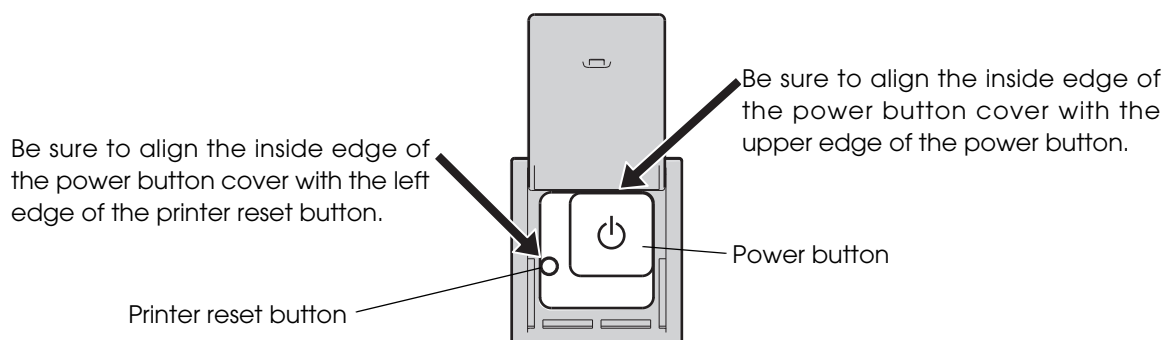
- 1 Open the power button cover.



- 2 Peel off the backing paper.



- 3 Attach the power button cover as shown in the illustration.





Preinstalled OS Information

Windows Embedded POSReady 7

Preinstallation information

Item	Details	
Storage format		
	File system	NTFS
	Volume label	TM-T70II-DT
Preinstalled software		
	OS	Windows® Embedded POSReady 7
	Additional Packages	.NET Framework2.0 SP2
		.NET Framework3.0 SP2
		.NET Framework3.5 SP1
	Driver	Intel® Atom™ Chipset Driver
		Intel® Graphics Media Accelerator 3600 Series Driver
		GPIO Driver
		Broadcom Network Driver
		Conexant Sound Driver
		EPSON Advanced Printer Driver 5.00
		EPSON TM printer Communication module
		Customer Display COM-USB Driver
		ePOS-Device and related software
	Tool	EPSON TMNet WebConfig
		WriteFilter Utility
		TM-T70II Utility
User information (Default)		
	User Name	EPSON-USER
	User Password	T70II-DT
EPSON TMNet WebConfig Information (Default)		
	User Name	epson
	User Password	epson

Storage version

To verify the storage version, see HDVER.TAG in the root directory of the startup drive. This file is in text format and can be viewed using Notepad, etc. The contents of HDVER.TAG are as follows.

```
[HD Information]
MODEL=TM-T70II-DT
OS=POSReady7
LANG=English
VER=2.xx.xx
```

Recovery

Follow the steps below to perform the recovery.

NOTE

- When the recovery procedure is performed, all data will be deleted. Back up any necessary data before performing the procedure.
- Recovery requires about 40 minutes.

- 1** Turn off the power of the product.
- 2** Connect a DVD drive, an USB keyboard, and an USB mouse to the product's USB connectors.
- 3** Connect a display to the product's VGA connector.
- 4** Insert the recovery disk into the DVD drive.
- 5** Turn on the product, and "Press any key to boot from CD or DVD" is displayed. Press any key.
- 6** The system starts using the recovery disk. When a message that says "Do you want to recover?" is displayed. Click (Yes).

- 7** A confirmation message that says "All data on disc will be deleted. Do you really want to start recovery?" is displayed. Click (Yes).
- 8** Recovery is performed.
- 9** After the recovery procedure, the system automatically shuts down. The system automatically restarts several times for Windows initialization.

NOTE

Do not enter any information until the Windows log-in screen appears.

- 10** The Windows log-in screen is displayed. Enter the password and log in.

NOTE

The initial password is "T70II-DT".

- 11** Select (Start)-(Control Panel)-(Date and Time), and the (Date and Time menu) is displayed. Set the date, time, and time zone.
- 12** Turn off the product. Then remove the DVD drive.

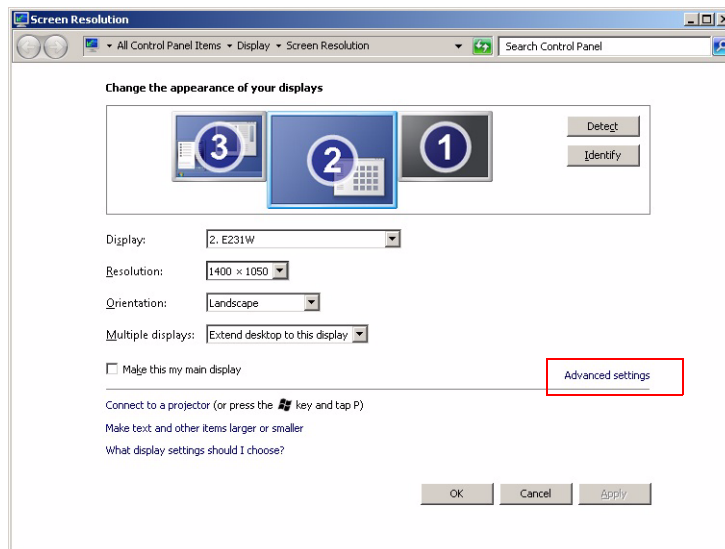
Settings for Dual Display

If using dual display, perform settings using the following procedure.

NOTE

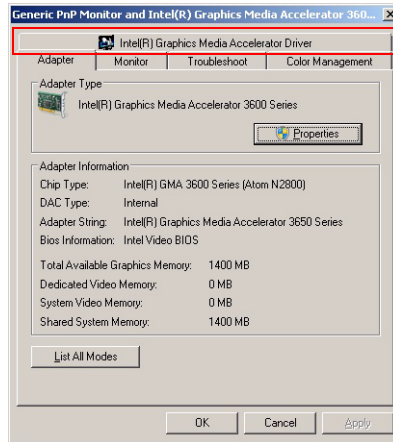
This setting is a function enabled only for Windows Embedded POSReady 7.

- 1 Connect displays this product's VGA port and display port.
- 2 Click (Start) then (Control Panel), and execute (All control Panel Items) - (Display) - (Screen Resolution).
The "Screen Resolution" window is displayed.
- 3 Click (Advanced settings).

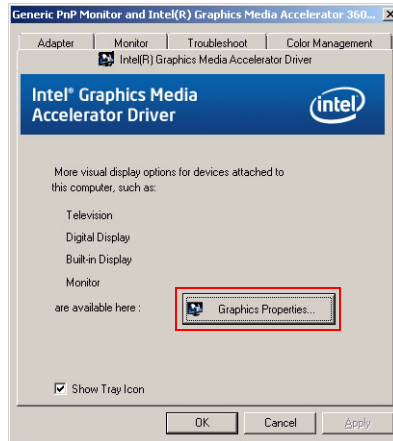


The "Generic PnP Monitor and Intel® Graphics Media Accelerator 360..." window is displayed.

4 Click (Intel® Graphic Media Accelerator Driver) tab.



5 Click (Graphics Properties...).



The "Intel® Graphics Media Control Panel" windows is displayed.

6 Click (Multiple Displays).



7 From the "Operating Mode" list, select "Clone Displays" or "Extended Desktop".



8 Click (OK).

Using OS Hibernation

CAUTION

- This setting is a function enabled only for Windows Embedded POSReady 7.
- Perform these settings using a user account with administrator privileges.
- If you use hibernation, a system file the same size as the main memory is created by the OS. This product has a main memory of 4 GB, so 4 GB of the space on the main storage is used.

Enable the OS hibernation using the following procedure.

1 Click (Start) - (All programs), then right click (Accessories) - (Command Prompt). Click (Run as administrator) on the displayed list.

2 Execute the following command.

powercfg /h on

You can now use the OS hibernation.

Windows Embedded POSReady 2009

Preinstallation information

Item	Details	
Storage format		
File system	NTFS	
Volume label	TM-T70II-DT	
Preinstalled software		
OS	Windows® Embedded POSReady 2009	
Additional Packages	.NET Framework2.0 SP2	
	.NET Framework3.0 SP2	
	.NET Framework3.5 SP1	
Driver	Intel® Atom™ Chipset Driver	
	Intel® SATA AHCI Driver	
	Intel® Embedded Media and Graphics Driver	
	GPIO Driver	
	Broadcom Network Driver	
	Conexant Sound Driver	
	EPSON Advanced Printer Driver 5.00	
	EPSON TM printer Communication module	
	Customer Display COM-USB Driver	
	ePOS-Device and related software	
Tool	EPSON TMNet WebConfig	
	WriteFilter Utility	
	TM-T70II Utility	
User information (Default)		
User Name	administrator	
User Password	T70II-DT	
EPSON TMNet WebConfig Information (Default)		
User Name	epson	
User Password	epson	

Storage version

To verify the storage version, see HDVER.TAG in the root directory of the startup drive.

This file is in text format and can be viewed using Notepad, etc. The contents of HDVER.TAG are as follows.

```
[HD Information]
MODEL=TM-T70II-DT
OS=POSReady2009
LANG=English
VER=2.xx.xx
```

Recovery

Follow the steps below to perform the recovery.

NOTE

- When the recovery procedure is performed, all data will be deleted. Back up any necessary data before performing the procedure.
- Recovery requires about 30 minutes.

- 1** Turn off the power of the product.
- 2** Connect a DVD drive, an USB keyboard, and an USB mouse to the product's USB connectors.
- 3** Connect a display to the product's VGA connector.
- 4** Insert the recovery disk into the DVD drive.
- 5** The system restarts, and "Press any key to boot from CD or DVD" is displayed. Press any key.
- 6** The system starts using the recovery disk. When a message that says "Do you want to recover?" is displayed. Click (Yes).

- 7 A confirmation message that says "All data on disc will be deleted. Do you really want to start recovery?" is displayed. Click (Yes).
- 8 Recovery is performed. The "****INSTALL COMPLETED****" message is displayed. After that, the "Press any key to continue..." message is displayed. Press any key.
- 9 The "Shutdown..." message is displayed and the system shuts down.
- 10 Remove the DVD drive from the product's USB connector.
- 11 Turn on the product. Windows settings are performed automatically.
- 12 The product restarts automatically and the Windows log-in screen is displayed. Enter the password and log in.

NOTE

The initial password is "T70II-DT".

- 13 Select (Start)-(Control Panel)-(Date and Time), and the (Date and Time menu) is displayed. Set the date, time, and time zone.

NOTE

Even if the mouse cursor is displayed on the log-in screen, because the mouse and keyboard must be identified again, it may take about a minute before you can use them.

- 14 Turn off the product. Then remove the DVD drive.

Utility

The following explains the utilities equipped in this product.

EPSON TMNet WebConfig

Starting EPSON TMNet WebConfig

Start EPSON TMNet WebConfig using the method below.

- 1 Connect a display and keyboard to the product.
Log in as the Administrator.
- 2 Start TMNet WebConfig from the shortcut on the desktop.
EPSON TMNet WebConfig starts.

NOTE

If you are making settings from an external device, start the Web browser, and input the following.

<http://This product's IP address/webconfig/>

The screenshot shows the EPSON TMNet WebConfig web interface. The interface is divided into a left navigation pane and a main content area. The navigation pane includes sections for Information, Settings, and System settings. The main content area displays the 'Current status' page, which includes the following information:

Admin information	
Administrator name	
Installation location	

Web service function	
Web service function	On

Status of Web content update	
Automatic update for Web content	Daily 00:00
Date and time of Web content installed	Not run
Date and time of last automatic update	Not run
Result of automatic update	Not run

Server direct print	
Run state	Stopped
ID	
Interval (sec.)	5
Date and time of last run	Not run
Final run results	Not run

Status notification	
Run state	Stopped
ID	
Interval (sec.)	5
Date and time of last run	Not run
Final run results	Not run

Information - Web service settings - Current status

You can check the basic settings for this product.

Admin information	
Administrator name	
Installation location	

Web service function	
Web service function	On

Status of Web content update	
Automatic update for Web content	Daily 00:00
Date and time of Web content installed	Not run
Date and time of last automatic update	Not run
Result of automatic update	Not run

Server direct print	
Run state	Stopped
ID	
Interval (sec.)	5
Date and time of last run	Not run
Final run results	Not run

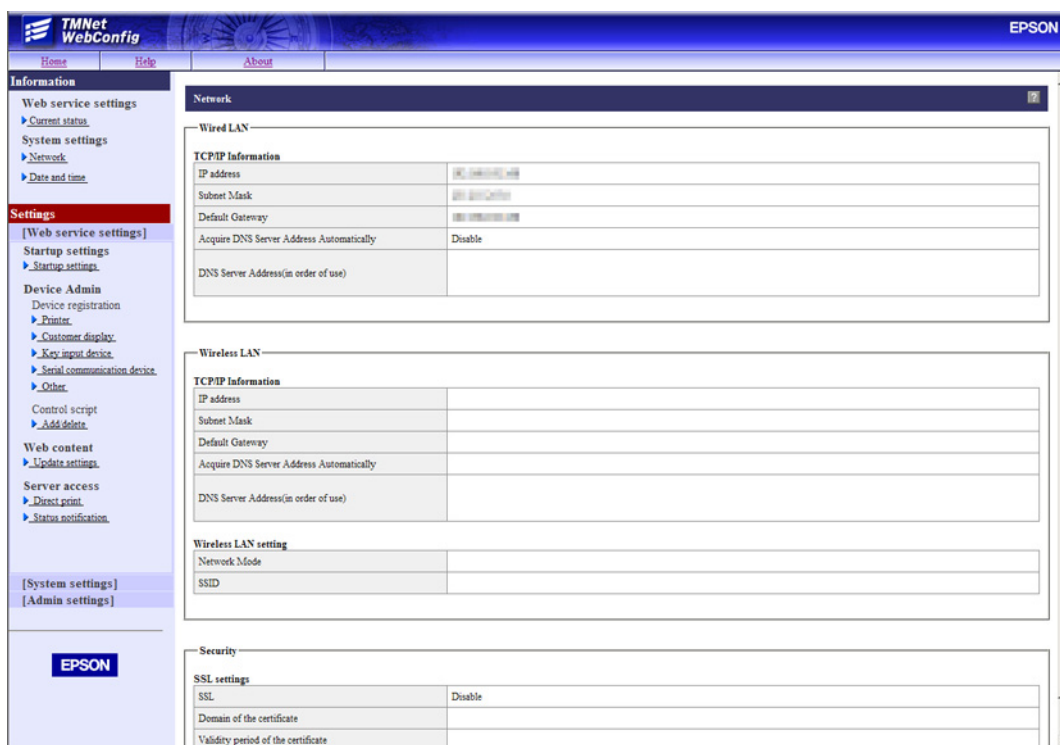
Status notification	
Run state	Stopped
ID	
Interval (sec.)	5
Date and time of last run	Not run
Final run results	Not run

	Item	Description
Admin information	Administrator name	Displays the administrator name for this product.
	Installation location	Displays the installation location for this product.
Web service function	Web service function	Displays whether the Web service function is enabled or not.
Status of Web content update	Automatic update for Web content	Displays the schedule for automatic updates for Web content.
	Date and time of Web content installed	Displays the date and time that the Web contents were installed.
	Date and time of last automatic update	Displays the date and time of the last automatic update performed.
	Result of automatic update	Displays the results of the automatic update.

Item		Description
Server direct print	Run state	Displays the run state of the server direct print.
	ID	Displays the web server ID acquiring print data of the server direct print.
	Interval (sec.)	Displays the interval for acquiring print data.
	Date and time last run	Displays the date and time last run of the server direct print.
	Final run results	Displays the final run results of the server direct print.
Status notification	Run state	Displays the run state of the status notification.
	ID	Displays the web server ID sending status notification.
	Interval (sec.)	Displays the interval for sending status notification.
	Date and time last run	Displays the date and time last run of the status notification.
	Final run results	Displays the final run results of the status notification.

Information - System settings - Network

You can check the network settings for this product.



	Item	Description
TCP/IP Information (Wired LAN)	IP address	Displays this product's IP address for a wired LAN network.
	Subnet Mask	Displays the subnet mask.
	Default Gateway	Displays the default gateway.
	Acquire DNS Server Address Automatically	Displays whether the Acquire DNS Server Address Automatically function is enabled or not.
	DNS Server Address	Displays automatically acquired DNS server addresses in the order they are used.

Item		Description
TCP/IP Information (Wireless LAN)	IP address	Displays this product's IP address for a wireless LAN network.
	Subnet Mask	Displays the subnet mask.
	Default Gateway	Displays the default gateway.
	Acquire DNS Server Address Automatically	Displays whether the Acquire DNS Server Address Automatically function is enabled or not.
	DNS Server Address	Displays automatically acquired DNS server addresses in the order they are used.
Wireless LAN Setting (Wireless LAN)	Network Mode	Displays this product's wireless LAN network mode.
	SSID	Displays the SSID for the registered wireless LAN network.
Security (SSL settings)	SSL	Displays whether the SSL is enable or disable.
	Domain of the certificate	Displays the domain of the certificate.
	Validity period of the certificate	Displays the validith period of the certificate.

Information - System settings - Date Time

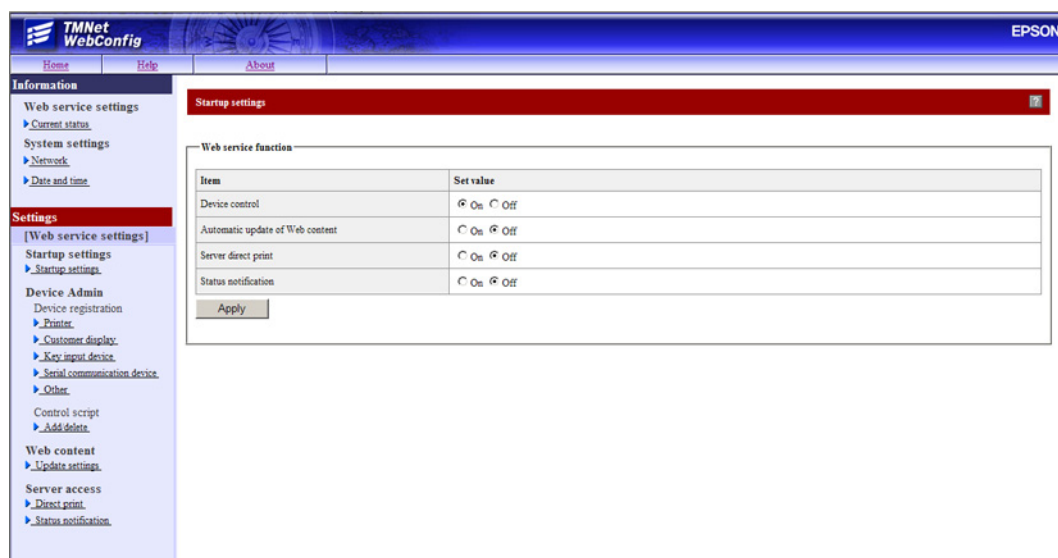
You can check this product's time settings.



Item	Description
Date and Time	Displays the time and the timezone set for this product.
Automatically adjust clock for Daylight Saving Time	Displays whether the automatic daylight saving time adjustment function is enabled or not.
Use Time Server	Displays whether the function to use a time server is enabled or not.
Time Server	Displays the address set as a time server.

Settings - Web service settings - Startup settings

Performs startup settings for various Web service functions.



Item	Description
Device control	Enables or disables device control functions that use Web service. Used for ePOS-Device.
Automatic update of Web content	Enables or disables the automatic update function for Web content.
Server direct print	Enables or disables the server direct print function.
Status notification	Enables or disables the status notification function.
Apply	Registers the settings to this product.

Settings - Web service settings - Printer

Performs the settings for printers controlled by this product.

The screenshot shows the TMNet WebConfig interface for printer settings. The left sidebar contains a navigation menu with sections like Information, Settings, Device Admin, and Web content. The main area is titled 'Printer' and contains a form for adding a new printer. Below the form is a table of registered printers.

Item	Set value
Device ID	<input type="text"/>
Type	<input checked="" type="radio"/> Network printer <input type="radio"/> Local printer
Model no.	TM-T88V
IP address	<input type="text"/>
Retry interval	100 ms

Registered printers

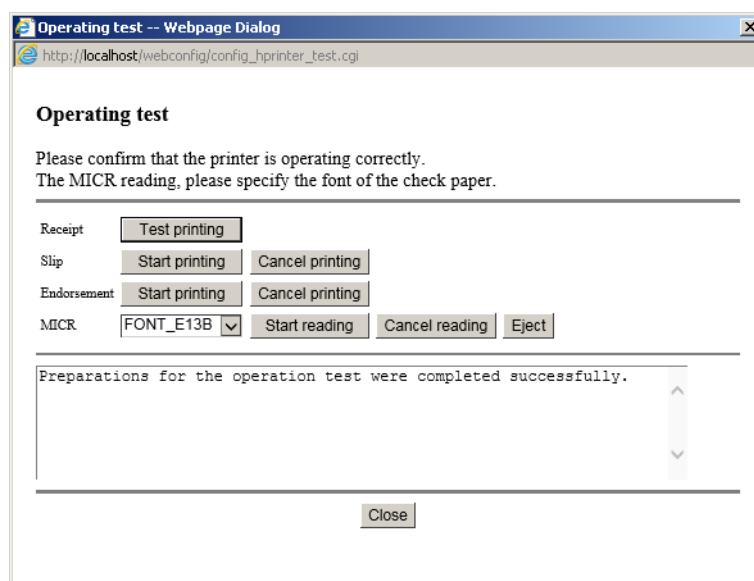
Device ID	Model no.	IP address	Retry interval (ms)		
TM-T88V	TM-T88V	192.168.1.100	100	Operating test	Delete
local_printer		(Local printer)	100	Test printing	Delete

Item	Description
Device ID	Set the ID for the controlled printer. (Any character string)
Type	Select the type for the controlled printer.
Model no.	Select the model number for the controlled printer.
IP address	Set the printer IP address for each device ID.
Retry interval	Set the timeout retry interval.
Add	Adds the printer on this product.
Registered printer	Displays a list of registered printers.
Test printing	Performs a test printing. "TEST_PRINT" is printed.
Operating test	Click (Operating test) to display the "Operating test" window. Perform an operating test for the hybrid printer. For details, refer to "Operating test" on page 137 .
Delete	Deletes a registered printer.

NOTE

The initial value for the device ID for the printer equipped in this product is "local_printer."

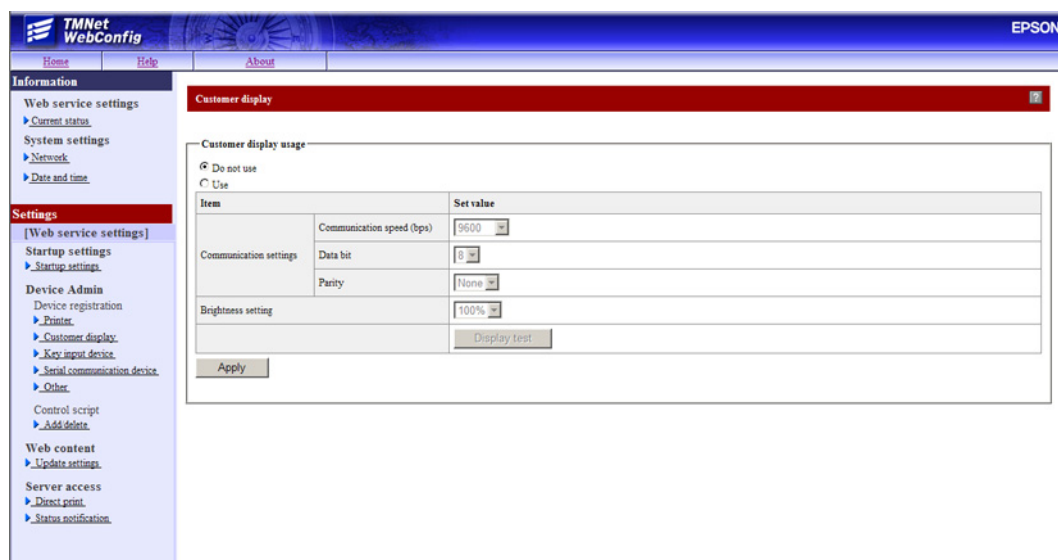
Operating test



Item		Description
Receipt	Test printing	Performs a test printing. "TEST_PRINT" is printed.
Slip	Start printing	Performs a slip printing test. "TEST_PRINT" is printed.
	Cancel printing	Cancels printing.
Endorsement	Start printing	Performs an endorsement printing test. "TEST_PRINT" is printed.
	Cancel printing	Cancels printing.
MICR	pull-down menu	Select a reading format.
	start reading	Starts reading.
	Cancel reading	Cancels reading.
	Eject	Ejects paper.
Close		Close the window.

Settings - Web service settings - Customer Display

Performs the settings for the customer display controlled by this product.



Item		Description
Do not use		Do not use a customer display.
Use		Use a customer display.
Communication settings	Communication speed (bps)	Set the communication speed.
	Data bit	Set the data bit.
	Parity	Set the parity.
Brightness setting		Set the brightness of the customer display in percentages. You can set 20%, 40%, 60%, or 100%. The maximum brightness is 100%.
Display test		Check if the customer display operates properly. When (Display test) is clicked, characters appear on the customer display.
Apply		Registers the settings to this product.

Settings - Web service settings - Key input device

Performs the settings for the key input device controlled by this product.

The screenshot shows the 'Key input device' configuration page in the TMNet WebConfig interface. The page has a blue header with 'TMNet WebConfig' and 'EPSON' logos. A navigation menu on the left lists various settings categories. The main content area is titled 'Key input device' and contains a form for adding a new device. The form has three input fields: 'Device ID', 'Device name', and 'Control script', each with a corresponding 'Set value' label. Below the form is an 'Add' button. At the bottom, there is a table titled 'Registered key input devices' with columns for 'Device ID', 'Device name', 'VID/PID', and 'Control script'. The table contains one entry for 'local_keyboard' with 'Keyboard_Genetic.js' as the control script. There are 'Operating test' and 'Delete' buttons for each entry in the table.

Item	Description	
Device ID	Set the ID for the key input device.	
Device name	Set the device name for the key input device.	
Control script	Set the device control script to control the key input device.	
Add	Registers the key input device.	
Registered key input devices	Displays a list of registered key input devices.	
	Operating test	Performs an operating test for a registered key input device.
	Delete	Deletes a registered key input device.

NOTE

Register device control scripts as necessary. For details, refer to "[Settings - Webservice settings - Control script - Add/delete](#)" on page 143.

Settings - Webservice settings - Serial communication Device

Performs the settings for serial communication devices controlled by this product.

The screenshot shows the 'Serial communication device' configuration page in the TMNet WebConfig interface. The page is titled 'Serial communication device' and features a navigation menu on the left. The main content area is divided into two sections: 'Serial communication device to be registered' and 'Registered serial communication devices'.

Serial communication device to be registered

Item	Set value
Device ID	<input type="text"/>
Device name	<input type="radio"/> Model selection <input type="text" value="No registerable devices were found."/> <input checked="" type="radio"/> Port selection <input type="text" value="Physical serial port"/> Display port location
Control script	<input type="text"/>
Communication speed (bps)	<input type="text" value="9600"/>
Data bit	<input type="text" value="8"/>
Parity	<input type="text" value="None"/>
Stop bit	<input type="text" value="1"/>
Flow control	<input type="text" value="None"/>

Registered serial communication devices

Device ID	Device name	VID/PID	Control script		
	Physical serial port	-		<input type="button" value="Detailed display"/>	<input type="button" value="Operating test"/>
					<input type="button" value="Delete"/>

Item		Description
Device ID		Set the device ID.
Device name	Model selection	Select the device model name.
	Port selection	Select the device port.
Control script		Select the device control script for controlling the serial communication device.
Communication speed (bps)		Set the device communication speed.
Data bit		Set the data bit.
Parity		Set the parity.
Stop bit		Set the stop bit.
Flow control		Set the flow control.
Add		Registers the serial communication device on this product.

Item	Description
Registered serial communication device	Displays a list of registered serial communication devices.
Detailed display	Displays the device settings confirmation window.
Operating test	Performs an operating test for a registered serial communication device.
Delete	Deletes a registered serial communication device.

NOTE

Register device control scripts as necessary.
For details, refer to ["Settings - Webservice settings - Control script - Add/delete"](#) on page 143.

Settings - Webservice settings - Other Device

Performs settings for other devices controlled by this product.

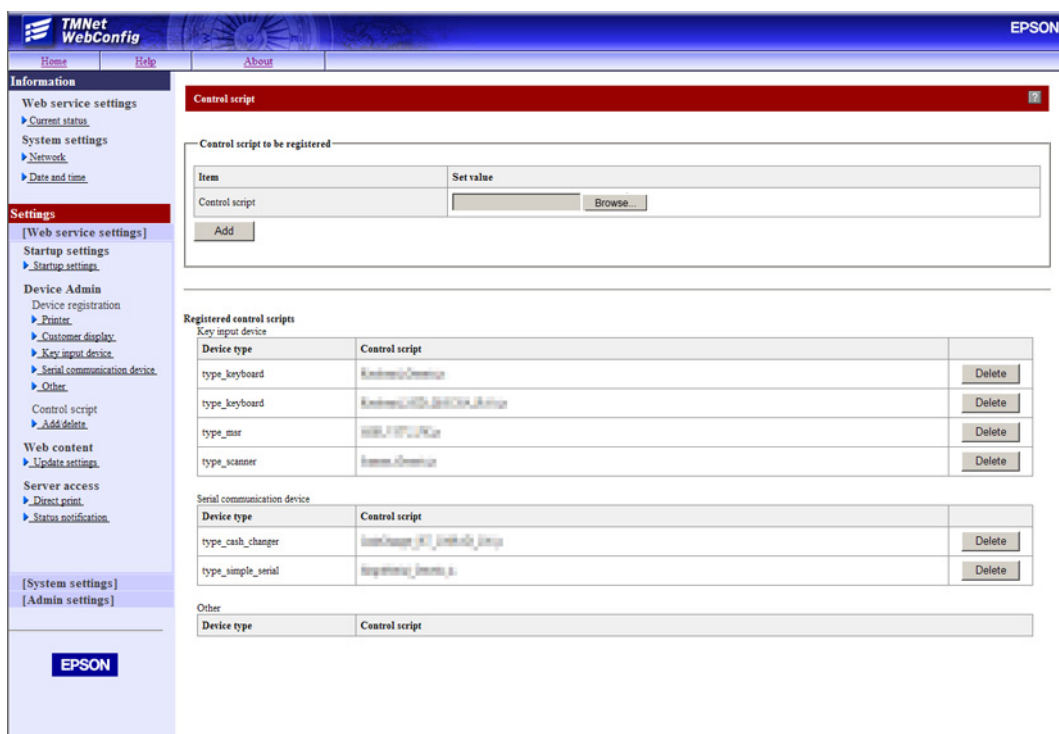
Item	Description
Device ID	Set the ID for the controlled device.
Control script	Set the device control script to control the device.
Add	Registers the device on this product.
Other registered devices	Displays other devices registered on this product.
Delete	Deletes the corresponding device control script from this product.

NOTE

Register device control scripts as necessary.
For details, refer to "[Settings - Webservice settings - Control script - Add/delete](#)" on page 143.

Settings - Webservice settings - Control script - Add/delete

Performs registration or deletion for device control scripts used by this product.



Item	Description
Control script	Set the control script to be registered. Click (Browse) to display the "Choose File to Upload" window. Select the file to be used.
Adds	Registers the device control script on this product.
Registered control script	Displays a list of device control scripts registered on this product based on the device type. Delete: Deletes the corresponding device control script from this product. In use: The corresponding device control script is in use.
Delete	Deletes the corresponding device control script from this product.
in use	The corresponding device control script is in use.

Settings - Webservice settings - Web content - Update settings

Performs settings for the installation method and update settings for the Web content registered on this product.

	Item	Description
Automatic update settings	Update schedule	Set the schedule for automatic update of the Web content. Click (Browse) to display the "Choose File to Upload" window. Select the file to be used.
	File URL	Specify a URL for the file to automatically update. After designating it, click "Access test" and check if the URL is properly specified.
	Use of proxy	Set whether you are using a proxy server or not. If you selected "Use", set "Proxy URL and port no."
	Proxy URL and port no.	Set the URL and port number for the proxy server in use.
	Apply	Registers the automatic update settings on this product.
	After setting settings, update Web content immediately	After the automatic update settings are registered on this product, the Web content will be updated.
Manual update	Web content file(*.zip)	Specify the Web content to be installed.
	Upload	Uploads the specified Web content.

Settings - Webservice settings - Server Direct print

Performs TCP/IP settings for this product's server direct print.

The screenshot shows the 'Server direct print' configuration page in the TMNet WebConfig utility. The left sidebar contains a navigation menu with categories like Information, Settings, and System settings. The main content area features a table with the following items and values:

Item	Set value
ID	<input type="text"/>
Password	<input type="text"/>
URL	<input type="text"/> <input type="button" value="Access test"/>
Interval (sec.)	5 <input type="text"/>

Below the table is an button.

Item	Description
ID	Specify the user name to be used for Digest authentication for the server. The specified value is also passed as the ID parameter value of the form data to be posted to the server. (This is used to identify multiple printers.)
Password	Specify the password to be used for Digest authentication for the server.
URL	Set the web server URL for acquiring print data. After designating it, click "Access test" and check if the URL is properly specified.
Interval (sec.)	Set the request interval.
Apply	Registers the settings to this product.

Settings - Webservice settings - Status notification

Performs TCP/IP settings for this product's status notification.

The screenshot shows the TMNet WebConfig interface. The left sidebar contains a navigation menu with sections: Information (Web service settings, System settings, Network, Date and time), Settings (Web service settings, Startup settings, Device Admin, Control script, Web content, Server access), [System settings], and [Admin settings]. The main content area is titled 'Status notification' and contains a table with the following items and values:

Item	Set value
ID	<input type="text"/>
Password	<input type="text"/>
URL	<input type="text"/> <input type="button" value="Access test"/>
Interval (sec.)	5 <input type="text"/>

Below the table is an button.

Item	Description
ID	Specify the user name to be used for Digest authentication for the server. The specified value is also passed as the ID parameter value of the form data to be posted to the server. (This is used to identify multiple printers.)
Password	Specify the password to be used for Digest authentication for the server.
URL	Set the web server URL for sending status notifications. After designating it, click "Access test" and check if the URL is properly specified.
Interval (sec.)	Set the interval for sending status notifications.
Apply	Registers the settings to this product.

Settings - System settings - TCP/IP (Wired LAN)

Performs TCP/IP settings for this product's wired LAN.

The screenshot shows the TMNet WebConfig interface for configuring TCP/IP settings on a wired LAN. The left sidebar contains a navigation menu with categories like Information, System settings, Network, Security, Date and time, and Power. The main content area is titled 'TCP/IP Setting (Wired)' and contains a table with the following items and set values:

Item	Set value
Get IP Address	Manual
IP address	[Input field]
Subnet Mask	[Input field]
Default Gateway	[Input field]
Acquire DNS Server Address Automatically	Disable
DNS Server Address(in order of use)	[Input fields]

An 'Apply' button is located at the bottom of the configuration area.

Item	Description
Get IP Address	Selects (Auto) or (Manual) for the method for acquiring the IP address.
IP Address	Specifies the IP address. Only enabled when the method for acquiring the IP address is (Manual).
Subnet Mask	Specifies the subnet mask. Only enabled when the method for acquiring the IP address is (Manual).
Default Gateway	Specifies the default gateway. Only enabled when the method for acquiring the IP address is (Manual).
Acquire DNS Server Address Automatically	Selects (Enable) or (Disable) for automatically acquiring the DNS server address. Only enabled when the method for acquiring the IP address is (Auto).
DNS Server Address	Specifies DNS server addresses in order of use. Can be specified only when (Disable) is selected for automatically acquiring the DNS server address.
Apply	Registers the settings to this product.

Settings - System settings - Wireless LAN (Wireless LAN)

Performs settings for this product's wireless LAN.

The screenshot shows the TMNet WebConfig interface for an EPSON device. The main content area is titled "Wireless LAN setting" and contains a table of settings:

Item	Set value
Network Mode	<input checked="" type="radio"/> Infrastructure <input type="radio"/> Ad-Hoc
SSID	<input type="text" value="EpsonNet"/>
Authentication Method	<input type="text" value="Open System"/>
Security Mode	<input type="text" value="None"/>
Default WEP Key	<input type="text" value="1"/>
WEP Key	<input type="text"/>
WPA/WPA2 Pre-Shared Key	<input type="text" value="*****"/>

Below the table is an "Apply" button. The left sidebar shows a navigation menu with "Wireless LAN" selected under the "Network" section.

Item	Description
Network Mode	Specifies this product's network mode.
SSID	Specifies the SSID for the wireless LAN network.
Authentication Method	Specifies the authentication method for the wireless LAN network.
Security Mode	Specifies the encryption method for the wireless LAN network.
Default WEP Key	Selects the WEP key used in the wireless LAN network.
WEP Key	Inputs the network WEP key.
WPA/WPA2 Pre-Shared Key	Inputs the pre-shared key used if the encryption method is "WPA" or "WPA2".
Apply	Registers the settings to this product.

Settings - System settings - TCP/IP (Wireless LAN)

Performs TCP/IP settings for this product's wireless LAN.

The screenshot shows the TMNet WebConfig interface. The left sidebar contains a navigation menu with categories: Information, Web service settings, System settings, Network, Date and time, Settings, [Web service settings], [System settings], Network (with sub-items: Wired LAN, TCP/IP, Wireless LAN, Wireless LAN, TCP/IP), Security, SSL, Date and time (with sub-items: Time settings), Power (with sub-item: Shutdown settings), and [Admin settings]. The main content area is titled 'TCP/IP Setting (Wireless)' and contains a table with the following items and set values:

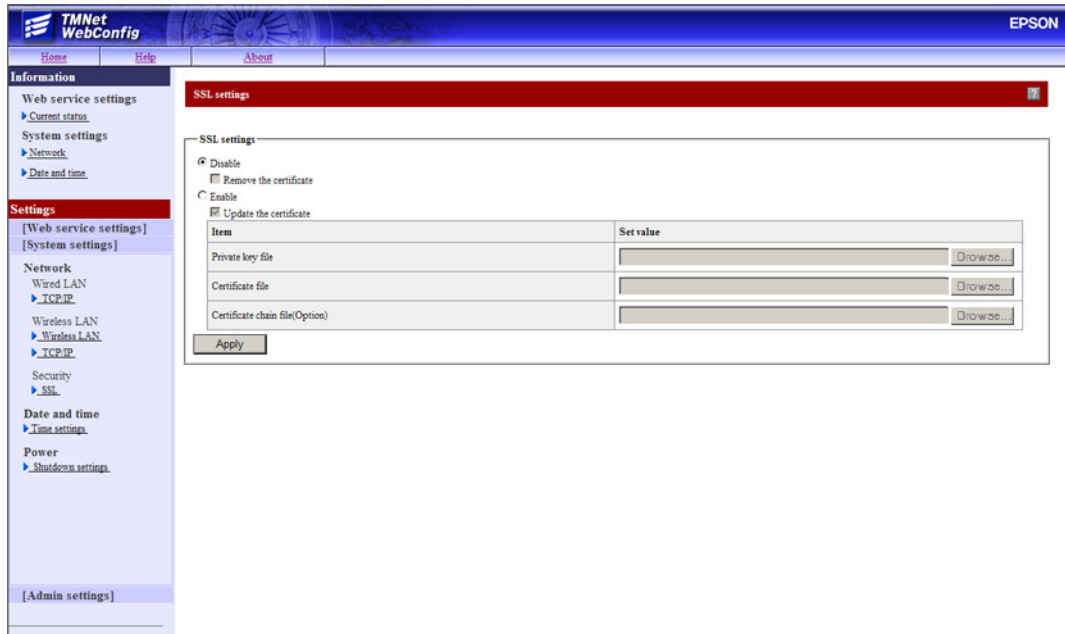
Item	Set value
Get IP Address	Auto
IP address	
Subnet Mask	
Default Gateway	
Acquire DNS Server Address Automatically	Disable
DNS Server Address(in order of use)	

An 'Apply' button is located at the bottom left of the configuration area.

Item	Description
Get IP Address	Selects (Auto) or (Manual) for the method for acquiring the IP address.
IP address	Specifies the IP address. Only enabled when the method for acquiring the IP address is (Manual).
Subnet Mask	Specifies the subnet mask. Only enabled when the method for acquiring the IP address is (Manual).
Default Gateway	Specifies the default gateway. Only enabled when the method for acquiring the IP address is (Manual).
Acquire DNS Server Address Automatically	Selects (Enable) or (Disable) for automatically acquiring the DNS server address. Only enabled when the method for acquiring the IP address is (Auto).
DNS Server Address (in order of use)	Specifies DNS server addresses in order of use. Can be specified only when (Disable) is selected for automatically acquiring the DNS server address.
Apply	Registers the settings to this product.

Settings - System settings - SSL

Performs SSL settings for this product.



Item	Description
Disable	Disables SSL authentication.
<input type="checkbox"/> Remove the certificate	Select this checkbox to delete the SSL certificate.
Enable	Enables SSL authentication.
<input checked="" type="checkbox"/> Update the certificate	To update the SSL certificate, select this checkbox and specify the following files: <ul style="list-style-type: none"> • Private key file • Certificate file • Certificate chain file(Optional)
Apply	Registers the settings to this product.

Settings - System settings - Time Setting

Performs time settings for this product.

The screenshot shows the TMNet WebConfig interface. The left sidebar contains a navigation menu with categories: Information, Settings, Network, Security, Date and time, Power, and Admin settings. The 'Date and time' section is expanded, showing 'Time settings' as the selected option. The main content area displays the 'Time settings' configuration page, which includes a table with the following items and values:

Item	Set value
Date and time	[Time selection controls]
Time Zone	[Time Zone dropdown menu]
Automatically adjust clock for Daylight Saving Time	<input type="radio"/> Enable <input checked="" type="radio"/> Disable
Use Time Server	<input type="radio"/> Enable <input checked="" type="radio"/> Disable
Time Server	[time.windows.com]

An 'Apply' button is located at the bottom of the settings table.

Item	Description
Date and time	Sets the time.
Time Zone	Sets the area. Sets the time difference from Coordinated Universal Time.
Automatically adjust clock for Daylight Saving Time	Selects whether to automatically adjust the clock for Daylight Saving Time.
Use Time Server	Selects whether to use a time server.
Time Server	Specifies the URL for the time server.
Apply	Registers the settings to this product.

Settings - System settings - Shutdown settings

Performs shutdown settings for this product.

The screenshot shows the 'Shutdown settings' page in the TMNet WebConfig interface. The left sidebar contains a navigation menu with categories like 'Information', 'Web service settings', 'System settings', 'Settings', 'Network', 'Security', 'Date and time', and 'Power'. The 'Shutdown settings' page features a table with the following items:

Item	Set value	
When the power button is pressed	Shutdown	
ePOS-Device	Shutdown permission	<input checked="" type="radio"/> Permit <input type="radio"/> Do not permit
	Password protection	<input checked="" type="radio"/> Require a password <input type="radio"/> Do not require a password

Below the table is an 'Apply' button. At the bottom of the page, there is a 'Shutdown' section with a 'Turn off the power' button.

Item		Description
When the power button is pressed		Set the operation when you press the power button.
ePOS-Device	Shutdown permission	Specify the permission settings for shutdown from ePOS-Device.
	Password protection	Specify the password authentication for shutdown from ePOS-Device.
Apply		Registers the settings to this product.
Turn off the power		Shuts down the product.

Settings - Admin settings - Store/restore settings

Saves and restores various settings for this product.

Item		Description
Acquire		Acquires the setting file for this product.
Specify a local file	Setting file	Specify the location of the local setting file.
Specify a file URL	Setting file URL	Specify the URL of the setting file.
	Use of proxy	Set whether you are using a proxy server or not.
	Proxy URL and port no.	Set the proxy URL and port number.
Restore		Restores the product from the specified setting file.
Save URL settings		Saves the setting file URL and proxy settings.

Restored items

Items to be restored in the [Restore the settings] are as follows.

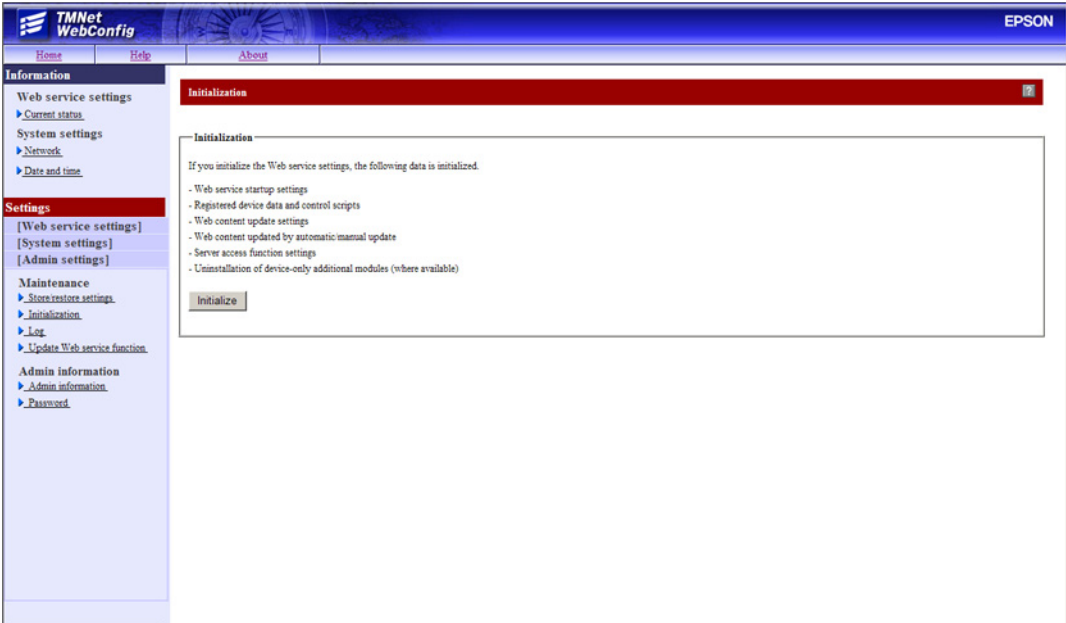
Item		Availability	
Startup settings		Available	
Registered device	Printer	<ul style="list-style-type: none"> • Device ID • Model no. • IP address • Retry interval 	Available
	Customer display	<ul style="list-style-type: none"> • Do not use/use • Communication settings <ul style="list-style-type: none"> * Communication speed * Data bit * Parity • Brightness setting 	Available
	Key input device	<ul style="list-style-type: none"> • Device ID • Device name • VID/PID • Control script 	Available
	Serial communication device	<ul style="list-style-type: none"> • Device ID • Device name • VID/PID • Control script • Communication settings <ul style="list-style-type: none"> * Communication speed * Data bit * Parity * Stop bit * Flow control 	Available
	Other device	<ul style="list-style-type: none"> • Device ID • Control script 	Available
Control script		<ul style="list-style-type: none"> • Registered control scripts 	Available
Web content	Automatic update settings	<ul style="list-style-type: none"> • Update schedule • File URL • Use of proxy • Proxy URL and port no. 	Available

Item			Availability
Server access	Server direct print	<ul style="list-style-type: none"> • ID • Password • URL • Interval 	Available
	Status notification	<ul style="list-style-type: none"> • ID • Password • URL • Interval 	Available
Wired LAN	TCP/IP Settings (Wired)	<ul style="list-style-type: none"> • Get IP Address • IP address • Subnet Mask • Default Gateway • Acquire DNS Server Address Automatically • DNS Server Address 	Available
Wireless LAN	Wireless Setting	<ul style="list-style-type: none"> • Network Mode • SSID • Authentication Method • Security Mode • Default WEP Key • WEP Key • WPA/WPA2 Pre-Shared Key 	Available
	TCP/IP Settings (Wireless)	<ul style="list-style-type: none"> • Get IP Address • IP address • Subnet Mask • Default Gateway • Acquire DNS Server Address Automatically • DNS Server Address 	Available
Security	SSL Settings	<ul style="list-style-type: none"> • Disable • Enable <ul style="list-style-type: none"> * Private key file * Certificate file * Certificate chain file (Option) 	Available
Date Time	Time Setting	<ul style="list-style-type: none"> • Date time 	Not available
		<ul style="list-style-type: none"> • Time Zone • Automatically adjust clock for Daylight Saving Time • Use Time Server • Time Server 	Available

Item			Availability
Power	Shutdown settings	<ul style="list-style-type: none"> • When the power button is pressed • Shut down permission • Password protection 	Available
Maintenance	Save/restore settings	<ul style="list-style-type: none"> • Specify the local file to use/Specify the file URL to use • Setting file URL • Use of proxy • Proxy URL and port no. 	Available
	Update Web service function	<ul style="list-style-type: none"> • Specify the local file to use/Specify the file URL to use • Setting file URL • Use of proxy • Proxy URL and port no. 	Available
Admin Information	Administrator information	<ul style="list-style-type: none"> • Administrator name • Installation location 	Available
	Password	<ul style="list-style-type: none"> • Password 	Not available

Settings - Admin settings - Initialization

Initializes the Web service settings for this product.

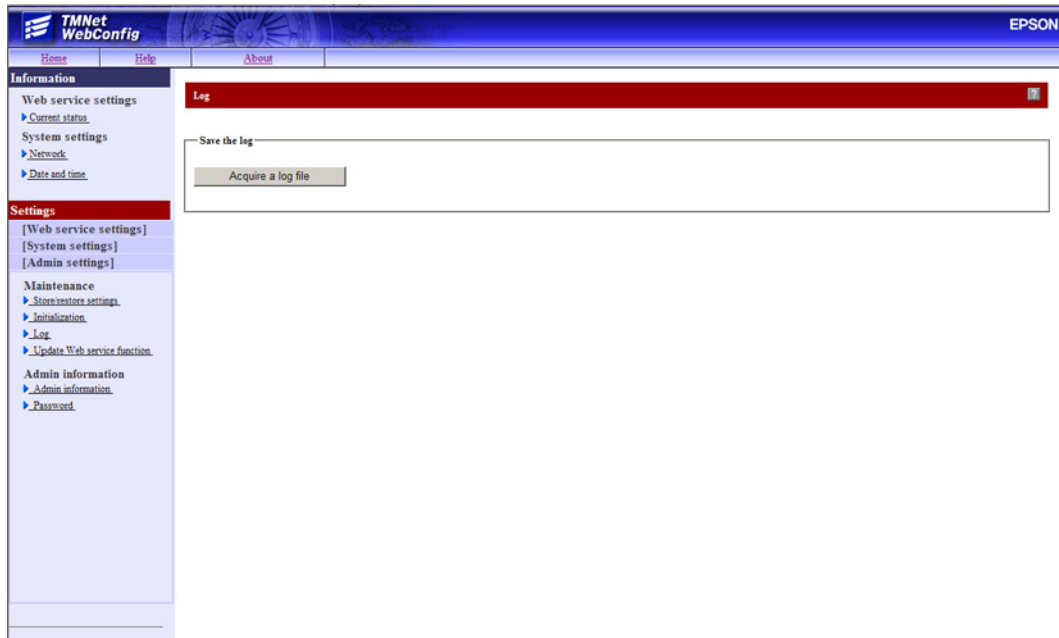


Item	Description
Initialize	Initializes the Web service settings.

CAUTION If you initialize the Web service, the password for EPSON TMNet WebConfig will also be initialized.
The initial values are below.
User name: epson
Password: epson

Settings - Admin settings - Log

Acquires this product's log file.



Item	Description
Acquire a log file	Acquires this product's log file.

Settings - Admin settings - Update Web service function

Updates the Web service function used in this product.

	Item	Description
Specify the local file to use	Update file	Specify the local file for updating.
Specify the file URL to use	Update file URL	Specify the URL of the file for updating.
	Use of proxy	Set whether you are using a proxy server or not.
	Proxy URL and port no.	Set the proxy URL and port number.
Update		Applies the update file.
Save URL settings		Saves the URL settings for the Web service function.

Settings - Admin settings - Admin information

Sets the administrator information for this product.

The screenshot shows the 'Administrator information' settings page in the TMNet WebConfig interface. The page features a blue header with the 'TMNet WebConfig' logo and 'EPSON' branding. A left sidebar provides navigation options under 'Information', 'Settings', 'Maintenance', and 'Admin information'. The main content area is titled 'Administrator information' and contains a table with two rows: 'Administrator name' and 'Installation location', each with a corresponding text input field. An 'Apply' button is located below the table.

Item	Description
Administrator name	Set the administrator name.
Installation location	Set the installation location.
Apply	Registers the settings to this product.

Settings - Admin settings - Password

Sets the password for this utility.

Item	Set value
Old password	<input type="text"/>
New password	<input type="text"/>
New password (Reenter to confirm)	<input type="text"/>

Item	Description
Old password	Input the current password.
New password	Input the new password.
New password (Reenter to confirm)	For confirmation, input the new password again.
Apply	Registers the set password on this product.

CAUTION

After setting the password, you will be asked for your user name and password on the certification screen displayed when this utility starts. Input "epson" for the user name and input the set password for the password. The initial value for the password is "epson".

TM-T70II Utility

This TM-T70II Utility is provided as a utility for setting this product's printer. You can set the following.

- Operating Check
- Storing Logos
- Paper Reduction settings
- Automatic Paper Cut settings
- Printing Control settings
- Font settings
- Option Buzzer settings
Not used in this product's printer.
- Communication Interface settings
Not used in this product's printer.
- Backup / Restore

For details about how to use TM-T70II Utility, refer to the TM-T70II Utility User's Manual.

Application Development Information

This chapter explains the control method for printers and necessary information for developing applications that use this product.

Development Information for Each System

TM-T70II-DT application development information varies based on the system.

- PC-POS System
- ePOS-Device API
- ePOS-Device XML
- Server Direct Print
- Virtual environments system

Download

Drivers, utilities, and manuals can be downloaded from one of the following URLs.

For customers in North America, go to the following web site:

<http://www.epsonexpert.com/> and follow the on-screen instructions.

For customers in other countries, go to the following web site:

<https://download.epson-biz.com/?service=pos>

PC-POS System Development Information

This system uses the same development environment as a Windows PC.

Interfaces and External Devices

Category	Device	Interface	Description
Printer	TM-T70II-DT (This products printer)	USB	Recognized as a USB-connection TM-T88V.
	TM printer	USB	TM printer connected to this product via an USB interface.
	TM printer	network	TM printer connected to the same network as this product.
Cash drawer	-	Drawer	Recognized as connected to this TM-T70II-DT.
Customer display	DM-D110 (USB)	COM4 * ¹	Optional customer display. Although you connect this to a USB connector, a virtual COM port is used for communication.
	DM-D110/210/ 500 (serial)	COM1	Customer display connected via the serial interface.
USB communication device	Barcode reader, etc.	USB	For more on settings, refer to each device's manual.
Serial communication device	-	COM1	For more on settings, refer to each device's manual. By using COM-USB conversion cables and drivers, you can connect multiple devices via USB.
Display	-	VGA/ Displayport* ²	Used in operating the application. For more on settings, refer to each device's manual.

*1 This is a setting for when another USB-serial conversion device is not connected. If you connect a USB-serial conversion device, a COM port is assigned to that device for each connection. Refer to the Windows Device Manager for accurate information regarding ports.

*2 Only for High model.

Control Method for Devices

The followings are methods for controlling devices.

- ESC/POS command:

This can control the EPSON TM printer, cash drawer, and customer display. (For details, refer to ["ESC/POS command" on page 166.](#))
- APD5 (Windows printer driver):

Windows printer driver for TM-T70II-DT printers. The driver controls paper cut and cash drawer, and includes the status API that monitors the printer status and sends ESC/POS commands. This driver can be installed with APD4.54 or later versions and both can be operated together.
- APD4 (Windows printer driver):

This driver can control TM printers controlled by TM-T70II-DT, cash drawers, and customer displays.
The Status API (Epson original DLL) that monitors printer status and sends ESC/POS commands is also attached to this driver.
- OPOS ADK:

This OCX driver can control POS peripherals using OLE technology*1. Because controlling POS peripherals with original commands is not required on the application side, efficient system development is possible.
- OPOS ADK for .NET:

OPOS ADK for .NET allows you to develop applications that are compatible with Microsoft POS for .NET. When developing applications, use a separate development environment such as Microsoft Visual Studio .NET.

*1: OLE technology developed by Microsoft divides software into part blocks. The OPOS driver is presupposed to be used with a development environment such as Visual Basic, unlike ordinary Windows drivers. It is not a driver to be used for printing from commercial applications.

ESC/POS command

ESC/POS is the Epson original printer command system. With ESC/POS commands, you can directly control all the TM printer functions, but detailed knowledge of printer specifications or combination of commands is required, compared to using a driver.

For detailed information about ESC/POS commands, see the ESC/POS Command Reference.

You can view the ESC/POS Command Reference by accessing the URL described in the ["Download" on page 163](#) with a user ID that has been registered as an account.

ESC/POS command functions

Commands for printing
Print and line feed
Print and feed <i>n</i> lines
Print data in page mode
Print and return to standard mode (in page mode)
Commands for line spacing
Set line spacing
Select default line spacing
Commands for print character
Select character code table
Select an international character set
Set right-side character spacing
Set all character fonts and styles
Turn underline mode on/off
Turn emphasized mode on/off
Select character font
Select character size
Turn smoothing mode on/off
Turn upside-down print mode on/off
Turn white/black reverse print mode on/off
Set character fonts and styles
Select/cancel user-defined character set

Define/delete user-defined characters
Cancel print data in page mode
Commands for panel buttons
Enable/disable panel buttons
Commands for paper sensors
Select paper sensor(s) to stop printing
Select paper sensor(s) to output paper-end signals
Commands for print positions
Horizontal tab
Set horizontal tab positions
Set left margin
Set print area width
Select justification
Set absolute print position
Set relative print position
Set print area in page mode
Select print direction in page mode
Set absolute vertical print position in page mode
Set relative vertical print position in page mode
Commands for bit image
Transmit the NV graphic memory capacity
Print the graphics data in the print buffer
Transmit the remaining amount of NV graphics
Transmit the key code list for defined NV graphics
Delete the specified NV graphics data
Define the NV graphics data
Print the specified NV graphics data
Store the graphics data in the print buffer
Select bit-image mode
Define downloaded bit image

Print downloaded bit image
Define the Windows BMP in the NV graphics memory
Define downloaded Windows BMP NV graphics
Commands for status
Enable/disable Automatic Status Back (ASB)
Transmit status
Transmit real-time status
Commands for barcode
Print barcode
Set barcode height
Set barcode width
Select print position of HRI characters
Select font for HRI characters
Commands for two-dimensional codes
PDF417: Set the number of columns in the data region
PDF417: Set the number of rows
PDF417: Set the width of module
PDF417: Set the row height
PDF417: Set the error correction level
PDF417: Select the options
PDF417: Store the data in the symbol storage area
PDF417: Print the symbol data in the symbol storage area
PDF417: Transmit the size information of the symbol data in the symbol storage area
QR Code: Select the model
QR Code: Set the size of module
QR Code: Select the error correction level
QR Code: Store the data in the symbol storage area
QR Code: Print the symbol data in the symbol storage data area
QR Code: Transmit the size information of the symbol data in the symbol storage area
MaxiCode: Select the mode

MaxiCode: Store the data in the symbol storage area
MaxiCode: Print the symbol data in the symbol storage area
MaxiCode: Transmit the size information of the symbol data in the symbol storage area
Two-dimensional GS1 DataBar: Set the width of module
Two-dimensional GS1 DataBar: Set the maximum width of GS1 DataBar Expanded Stacked
Two-dimensional GS1 DataBar: Store the data in the symbol storage area
Two-dimensional GS1 DataBar: Print the symbol data in the symbol storage area
Two-dimensional GS1 DataBar: Transmit the size information of the symbol data in the symbol storage area
Composite Symbology: Set the width of module
Composite Symbology: Set the maximum width of GS1 DataBar Expanded Stacked
Composite Symbology: Select font for HRI characters
Composite Symbology: Store the data in the symbol storage area
Composite Symbology: Print the symbol data in the symbol storage area
Composite Symbology: Transmit the size information of the symbol data in the symbol storage area
Commands for mechanical control
Select cut mode and cut paper
Commands for customization
Set the customized setting values
Transmit the customized setting values
Set the configuration item for the serial interface
Transmit the configuration item for the serial interface
Delete the specified record of NV user memory
Store the data in the specified record of NV user memory
Transmit the data in the specified record of NV user memory
Transmit capacity of the NV user memory currently being used
Transmit the remaining capacity of the NV user memory
Transmit the key code list of the records stored in the NV user memory
Delete all data in the NV user memory
Commands for sub-functions

Initialize printer
Transmit printer ID
Set horizontal and vertical motion units
Select peripheral device
Generate pulse to drawer
Generate pulse to drawer in real-time
Execute power-off sequence
Clear buffer(s)
Enable/disable real-time command
Send real-time request to printer
Select page mode
Select standard mode
Set the process ID response
Execute test print
Select the print speed
Select the number of parts for the thermal head energization
Initialize maintenance counter
Transmit maintenance counter

Software

The following softwares are provided for application development.

Software

Software	Manual
<p>EPSON Advanced Printer Driver Ver.5 (APD5): This driver is the Windows printer driver dedicated for TM-T70II-DT, and pre-installed on the product.</p>	<ul style="list-style-type: none"> • APD5 Install Manual • APD5 Printer Manual • APD5 Status API Manual • APD5 Printer Specification
<p>EPSON Advanced Printer Driver Ver.4 (APD4)^{*1}: This driver is the Windows printer driver for TM printers and customer displays controlled by TM-T70II-DT. Since it is not pre-installed on the product, install the driver if necessary.</p>	<ul style="list-style-type: none"> • APD Install Manual • APD TM/BA/EU Printer Manual • APD Printer Specification • Status API Manual • Devmode API/PRINTERINFO Manual • Sample Program Guide
<p>EPSON OPOS ADK: This OCX driver can control POS peripherals using OLE technology^{*2}. Because controlling POS peripherals with original commands is not required on the application side, efficient system development is possible.</p>	<p>EPSON OPOS ADK Manual</p> <ul style="list-style-type: none"> • Installation Manual • User's Manual • Application Development Guide • OPOS Application Programming Guide^{*3} • UnifiedPOS Retail Peripheral Architecture^{*3} • Sample Program Guide
<p>EPSON OPOS ADK for .NET: OPOS ADK for .NET is a Microsoft POS for .NET compliant business standard driver that allows you to develop applications that are compatible with UPOS (UnifiedPOS). When developing applications, use a separate development environment such as Microsoft Visual Studio .NET.</p>	<p>EPSON OPOS ADK for .NET Manual</p> <ul style="list-style-type: none"> • Installation Guide • User's Reference (SetupPOS) • UnifiedPOS Retail Peripheral Architecture^{*3} • Application Development Guide

Software	Manual
<p>JavaPOS ADK</p> <p>JavaPOS is the standard specification which defines an architecture and device interface (API) to access various POS devices from a Java based system. Using JavaPOS standard API allows control with Java based applications of functions inherent to each device. A flexible design with Java language and JavaPOS enables many different types of computer systems, such as stand alone or network configuration, to use a same application. You can use JavaPOS to build applications and drivers independently of platforms. This allows flexible configurations using thin clients to meet the system requirements.</p>	<ul style="list-style-type: none"> • JavaPOS ADK Installation Guide

*1: This is not provided with this product. You need to download the software to use it.

*2: OLE technology developed by Microsoft divides software into part blocks. The OPOS driver is presupposed to be used with a development environment such as Visual Basic, unlike ordinary Windows drivers. It is not a driver to be used for printing from commercial applications.

*3: This guide describes not only Epson-specific functions, but also general information on how to control printers using the OPOS ADK (in the chapter POS Printer and Appendix).

ePOS-Device API

The following explains the items required to develop a system that uses ePOS-Device API. For details about ePOS-Device API, refer to the ePOS-Device API User's Manual.

NOTE

You can download the latest version of ePOS-Device and update the device.

External Devices

The following is information as of January, 2014. For the latest information, refer to the ePOS-Device API User's Manual.

Printer

- TM-T70II-DT: This product's printer
- Network printer: TM printer connected to the same network as this product. Applicable models:
 - TM-T88V
 - TM-T70
 - TM-T70II
 - TM-T90
 - TM-L90
 - TM-H6000IV
 - TM-P60II
 - TM-P60II Peeler

CAUTION

TM printers connected to this product via USB interface cannot be used.

Cash drawer

Recognized as connected to this product's printer.

Customer display

- DM-D110

CAUTION

Other customer displays connected to this product via USB or serial interface cannot be used.

Key input device

Device with the device control script prepared in advance

- MSR
- Barcode scanner
- USB keyboard device

You must acquire the device control script files for the following devices

- Input device that can operate with the OS standard HID driver

Serial communication device

You must acquire the device control script files for the following devices

- Serial communication device that can operate with the OS standard serial communication driver
(A separate serial-USB conversion driver is necessary.)
- USB devices that can be controlled the same as a serial communication device

Other devices

These can be used if you create a device control script file and register the device.

Application Information

Web applications

Register (install) a Web application (contents) that uses ePOS-Device API in any of the following Web servers.

- TM-T70II-DT Web server
- Web server in the network
- Web server via the Internet

If registering a Web application on the TM-T70II-DT, use EPSON TMNet WebConfig to register it.

Device control

Specify a device ID for each device. The initial value for the device ID for this product's printer is "local_printer".

You do not need to specify one for DM-D110 (dedicated model). Device ID for the dedicated customer display is fixed to "local_display".

Make the device control setting with EPSON TMNet WebConfig.

ePOS-Device XML

The following explains the items required to develop a system that uses ePOS-Device XML. For details about ePOS-Device XML, refer to the ePOS-Device XML User's Manual.

NOTE

You can download the latest version of ePOS-Device and update the device.

External Devices

The following is information as of January, 2014. For the latest information, refer to the ePOS-Device XML User's Manual.

Printer

- TM-T70II-DT: This product's printer
- Network printer: TM printer connected to the same network as this product.
Applicable models:
 - TM-T88V
 - TM-T70
 - TM-T70II
 - TM-T90
 - TM-L90
 - TM-H6000IV
 - TM-P60II
 - TM-P60II Peeler

CAUTION

TM printers connected to this product via USB cannot be used.

Cash drawer

Recognized as connected to this product's printer.

Customer display

- DM-D110

CAUTION

Other customer displays connection to this product via USB or serial cannot be used.

Key input device

Device with the device control script prepared in advance

- MSR
- Barcode scanner
- USB keyboard device

You must acquire the device control script files for the following devices

- Input device that can operate with the OS standard HID driver

Serial communication device

You must acquire the device control script files for the following devices

- Serial communication device that can operate with the OS standard serial communication driver
(A separate serial-USB conversion driver is necessary.)
- USB devices that can be controlled the same as a serial communication device

Other devices

These can be used if you create a device control script file and register the device.

Application Information

Environment that can use socket communication and can handle XML documents

- ❑ Examples: iOS / Android / Windows CE / Windows / Linux / Mac OS, etc.
- ❑ Java, .NET Framework

Device control

Specify a device ID for each device. The initial value for the device ID for this product's printer is "local_printer".

You do not need to specify one for DM-D110 (dedicated model). Device ID for the dedicated customer display is fixed to "local_display".

Make the control setting with EPSON TMNet WebConfig.

Server Direct Print

The following explains the items required to develop a system that uses Server Direct Print. For details about Server Direct Print, refer to the Server Direct Print User's Manual.

External Devices

The following is information as of January, 2014. For the latest information, refer to the Server Direct Print User's Manual.

Printer

- TM-T70II-DT: This product's printer
- Network printer: TM printer connected to the same network as this product.
Applicable models:
 - TM-T88V
 - TM-T70
 - TM-T70II
 - TM-T90
 - TM-L90
 - TM-P60II
 - TM-P60II Peeler

CAUTION

TM printers connected to this product via USB cannot be used.

Cash drawer

Recognized as connected to this product's printer.

Customer display

Cannot use.

Key input device

Cannot use.

Serial communication device

Cannot use.

Application Information

Web Server

If the Web server has acquired a global IP address, data can be acquired and printed from the server at a remote location via Internet.

Web Application

In addition to generating print data (no layout required to be set up), your Web application needs a function that, in response to a request from this product, sends back either print data (if any) or a message telling no print data exists.

Registration of web server and timing

In addition to generating print data (no layout required to be set up), your Web application needs a function that, in response to a request from this product, sends back either print data (if any) or a message telling no print data exists.

Device control

Specify a device ID for each device. The initial value for the device ID for this product's printer is "local_printer".

Specify any device ID for a network printer.

Use EPSON TMNet WebConfig for these settings and registration.

Setting/Checking Modes

Besides the normal print mode, the printer has the following modes to set or check settings of the printer.

- Self-test Mode
- Hexadecimal Dumping Mode
- NV Graphics Print Mode
- Receipt Enhancement Information Print Mode
- Memory Switch Setting Mode

Self-test Mode

You can confirm the following information by running the self-test mode.

- Control software version
- Receive buffer size
- Busy conditions
- Built-in character sets
- Print density
- Maintenance Information (Print head running length, count of autocutting)

Follow the steps below to run this mode.

- 1** Close the roll paper cover.
- 2** While pressing the Feed button, turn on the printer. (Keep pressing the Feed button until the printer starts printing.)
The printer starts printing the current status of the printer.
When the printer finishes printing the printer status, the following message is printed and the Paper LED flashes. (The printer is now in the self-test wait mode.)
“Select Modes by pressing Feed button.
Continue SELF-TEST : Less than 1 second
Mode Selection : 1 second or more”
- 3** Press the Feed button while the printer is in the self-test wait mode.
If you select SELF-TEST, the printer prints a rolling pattern using only the built-in character set.
If you select the mode selection, follow the instructions printed by the printer.

After printing the following message, the printer is initialized and returns to the normal mode.

“*** completed ***”

Hexadecimal Dumping Mode

In the hexadecimal dumping mode, the printer prints the data transmitted from a host computer in hexadecimal numbers and their corresponding characters.

Follow the steps below to run this mode.

CAUTION

- If there is no character corresponding to print data, "." is printed.
- If print data is less than one line, press the Feed button to print the line.
- Applications that confirm printer status may not work correctly during the hexadecimal dumping mode. The printer returns only the status for "Transmit real-time status."

- 1 Open the roll paper cover.
- 2 While pressing the Feed button, turn on the printer.
- 3 Close the roll paper cover.

The printer starts printing data received from then on in hexadecimal numbers and their corresponding characters.

Print example:

```
Hexadecimal Dump
To terminate hexadecimal dump,
press FEED button three times.

1B 21 00 1B 26 02 40 40 1B 69 . ! . . & . @ @ . i
1B 25 01 1B 63 34 00 1B 30 31 . % . . c 4 . . 0 1
41 42 43 44 45 46 47 48 49 4A A B C D E F G H I J

*** completed ***
```

Turn off the printer or press the Feed button three times to return to the normal mode.

NV Graphics Print Mode

You can confirm the following information by running NV graphics print mode:

- Capacity of the NV graphics
- Used amount of the NV graphics
- Unused capacity of the NV graphics
- Number of NV graphics that are registered
- Key code, number of dots in X direction, number of dots in Y direction, number of colors to be defined.
- NV graphics data

Follow the steps below to run this mode.

- 1** Close the roll paper cover.
- 2** While pressing the Feed button, turn on the printer. (Keep pressing the Feed button until the printer starts printing.)
The printer starts printing the current status of the printer.
- 3** After the printing has been completed, press the Feed button for more than one second.
The printer starts printing instructions.
- 4** After the printing has been completed, press the Feed button.
- 5** Then press the Feed button for more than one second.

Turn the power off and on to return to the normal mode.

Receipt Enhancement Information Print Mode

You can confirm the following information by running the receipt enhancement (R/E) information mode:

- Automatic top logo setting
- Automatic bottom logo setting
- Extended settings for automatic top/bottom logo

Follow the steps below to run this mode.

- 1** Close the roll paper cover.
- 2** While pressing the Feed button, turn the power on. (Keep pressing the Feed button until the printer starts printing.)
The printer prints the current status of the printer.
- 3** After the printing has been completed, press the Feed button for more than one second.
The printer starts printing instructions.
- 4** After the printing has been completed, press the Feed button twice.
- 5** Then press the Feed button for more than one second.

Turn the power off and on to return to the normal mode.

Memory Switch Setting Mode

You can configure the memory switches of the printer.

- Receive buffer capacity
- Processing when data receive error
- USB power-saving function
- Error signal output
- Multi-tone print density
- Character code table default
- Interface selection
- Auto paper reduction
- Buzzer control
- BUSY condition
- Auto line feed
- Release condition of receive buffer BUSY
- Print density
- Print speed
- International character default
- Autocutting after closing cover
- Font auto replacement
- Communication condition of USB interface

NOTE

For detailed information about memory switches (customized value), see "[Setting the Memory Switches/Receipt Enhancement](#)" on page 67.

Follow the steps below to run this mode.

- 1** Close the roll paper cover.
- 2** Turn on the product while pressing the Feed button. (Keep pressing the Feed button until the printer starts printing.)
The printer prints current status of the product.
- 3** After the printing has been completed, press the Feed button for more than one second.
The printer starts printing instructions.
- 4** After the printing has been completed, press the Feed button three times.
- 5** Then press the Feed button for more than one second.
The printer starts printing instructions for settings. Follow the instructions.

After one setting has been completed, the printer stores the setting and then starts initializing.
After that, the printer returns to the normal mode.

Handling

This chapter explains how to handle the TM-T70II-DT.

Turning the Power On/Off

Turning the Power On

Use the power button to turn on the power for this product. You can also turn on the power via the network.

Turning the Power Off

Use the power button to turn off the power for this product.
By default, the OS shuts down when the power button is pressed.

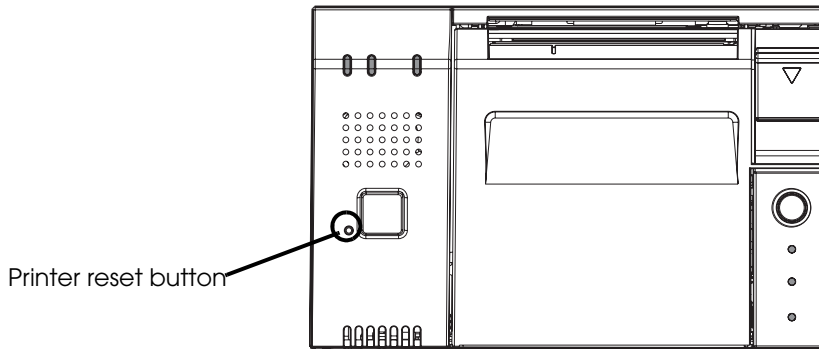
Forced Termination

If you cannot turn this product off using applications or the OS, you can execute forced termination as a last resort. Keep pressing the power button for approximately 4 seconds until this product is turned off. Be careful; when forced termination is executed, all unsaved data is lost.

Printer Operation

Printer Reset

Keep pressing this button with a pointed object (such as a pen) until the Power LED goes off to reset the printer unit.



Setting and Replacing Roll Paper

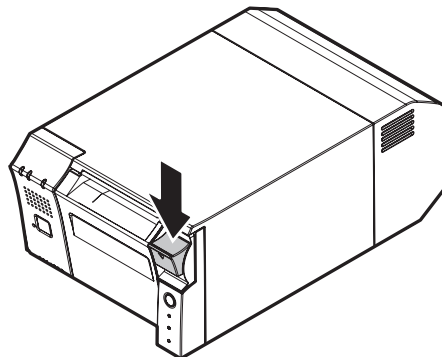


- **Do not open the roll paper cover during printing.**
Doing so may damage the printer.
- **Do not touch the manual cutter when installing or replacing roll paper.**
Because the manual cutter is sharp, you may injure yourself.



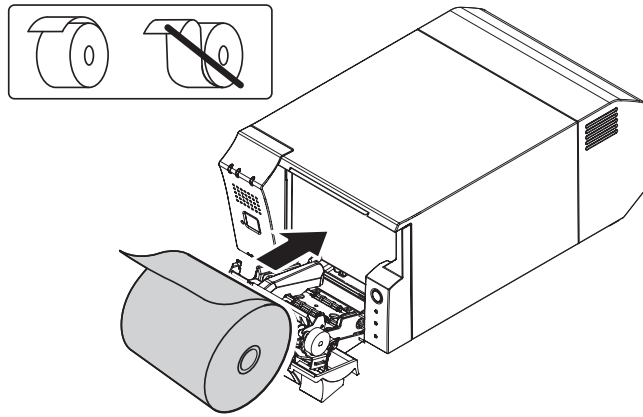
- Use roll paper that fits the printer specifications. For details about paper specifications, refer to ["Paper Specifications" on page 46](#).
- Do not use a type of roll paper of which the roll paper is glued to the core.

- 1 Press the cover open Lever to open the roll paper cover.

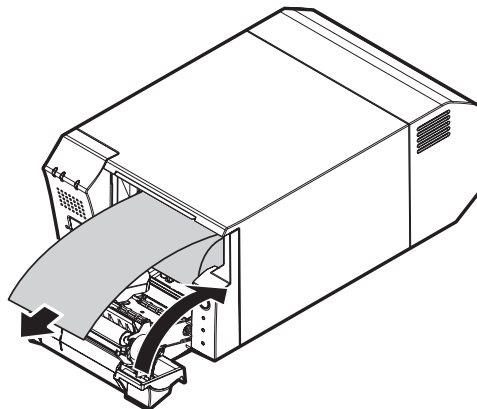


If you cannot open the roll paper cover, refer to ["Removing Jammed Paper" on page 134](#). ["Removing Jammed Paper" on page 190](#).

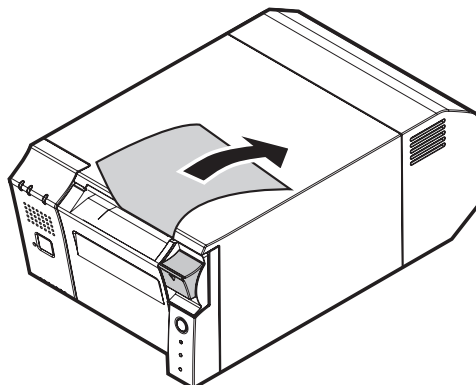
- 2** If there is a used roll paper core, remove it.
- 3** Be careful of the rolling direction, and set the roll paper in the printer.



- 4** Pull the roll paper out towards you, and close the roll paper cover.



- 5** Cut the end of the roll paper using the manual cutter.

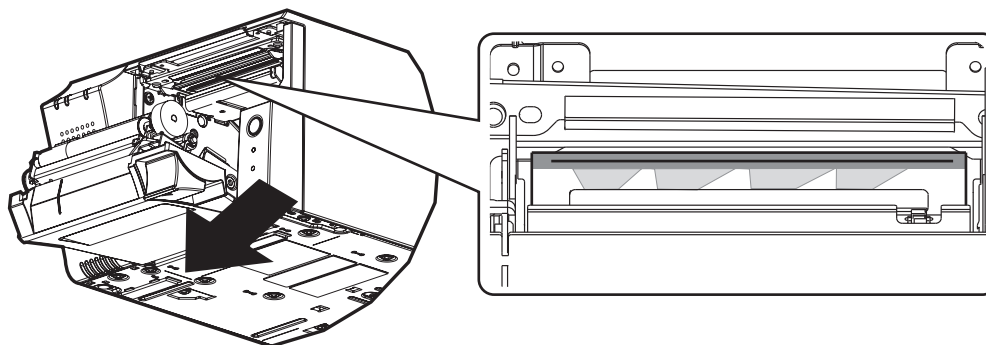


Removing Jammed Paper

When a paper jam occurs, never pull out the paper forcibly. Open the roll paper cover and remove the jammed paper.



Do not touch the thermal head because it can be very hot after printing.



Adjusting the Speaker Volume

You can adjust the speaker volume with the speaker volume adjustment function of the OS included in the TM-T70II-DT.

Cleaning the Case

Turn off the printer before cleaning the case, and wipe the dirt off the case with a dry or slightly damp cloth. If it is very dirty, soak a cloth in a neutral liquid detergent, tightly wring it out, and wipe the dirt away.

CAUTION

Never clean the product with alcohol, benzene, thinner, or other such solvents. Doing so may damage or break the parts made of plastic and rubber.

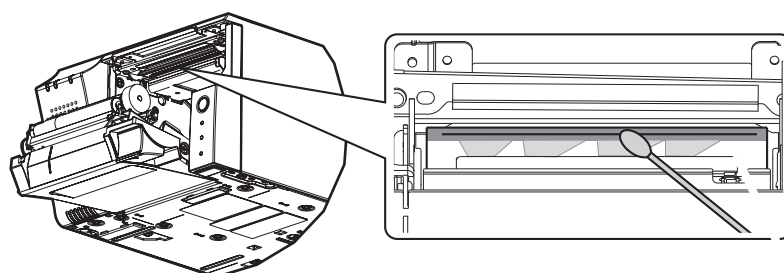
Cleaning the Thermal Head

Epson recommends cleaning the thermal head periodically (generally every 3 months) to maintain the receipt print quality.



After printing, the thermal head can be very hot. Do not touch it and let it cool before you clean it. Do not damage the thermal head by touching it with your fingers or any hard object.

Turn off the printer, open the roll paper cover, and clean the thermal elements of the thermal head with a cotton swab moistened with an alcohol solvent (ethanol or IPA).



Depending on the roll paper used, paper dust may stick to the platen roller and roll paper end sensor. To remove the paper dust, clean the platen roller and roll paper end sensor with a cotton swab slightly moistened with water. Turn on the printer power only after the water has completely dried.

Preparing for Transport

Follow the steps below to transport the product.

- 1** Turn off the product.
- 2** Remove the peripherals and the power connector.
- 3** Remove the roll paper.
- 4** Remove the customer display.
- 5** Pack the product upright.

Appendix

Character Code Tables

CAUTION

- The character code tables show only character configurations. They do not show the actual print pattern.
- "SP" in the table shows a space.

Common to All Pages

When International character set (See "[International Character Sets](#)" on page 237.) is USA:

HEX	0	1	2	3	4	5	6	7
0	NUL 00	DLE 16	SP 32	0 48	@ 64	P 80	` 96	p 112
1		XON 17	! 33	1 49	A 65	Q 81	a 97	q 113
2			" 34	2 50	B 66	R 82	b 98	r 114
3		XOFF 19	# 35	3 51	C 67	S 83	c 99	s 115
4	EOT 04	DC4 20	\$ 36	4 52	D 68	T 84	d 100	t 116
5	ENQ 05	NAK 21	% 37	5 53	E 69	U 85	e 101	u 117
6	ACK 06		& 38	6 54	F 70	V 86	f 102	v 118
7			' 39	7 55	G 71	W 87	g 103	w 119
8		CAN 24	(40	8 56	H 72	X 88	h 104	x 120
9	HT 09) 41	9 57	I 73	Y 89	i 105	y 121
A	LF 10		* 42	: 58	J 74	Z 90	j 106	z 122
B		ESC 27	+ 43	; 59	K 75	[91	k 107	{ 123
C	FF 12	FS 28	, 44	< 60	L 76	¥ 92	l 108	 124
D	CR 13	GS 29	- 45	= 61	M 77] 93	m 109	} 125
E		RS 30	. 46	> 62	N 78	^ 94	n 110	~ 126
F			/ 47	? 63	O 79	_ 95	o 111	SP 127

HEX	8	9	A	B	C	D	E	F
0	Ç 128	É 144	á 160	☐ 176	Ł 192	⌌ 208	α 224	≡ 240
1	ü 129	æ 145	í 161	☐ 177	⌞ 193	⌘ 209	β 225	± 241
2	é 130	Æ 146	ó 162	☐ 178	⌟ 194	⌠ 210	Γ 226	≥ 242
3	â 131	ô 147	ú 163	 179	⌡ 195	⌢ 211	π 227	≤ 243
4	ä 132	ö 148	ñ 164	⌣ 180	– 196	⌤ 212	Σ 228	∫ 244
5	à 133	ò 149	Ñ 165	⌥ 181	⌦ 197	⌧ 213	σ 229	∫ 245
6	å 134	û 150	ä 166	⌨ 182	〈 198	〉 214	μ 230	÷ 246
7	ç 135	ù 151	º 167	⌫ 183	⌬ 199	⌭ 215	τ 231	≈ 247
8	ê 136	ÿ 152	¿ 168	⌮ 184	⌯ 200	⌰ 216	Φ 232	° 248
9	ë 137	Ö 153	Г 169	⌱ 185	⌲ 201	⌳ 217	Θ 233	• 249
A	è 138	Ü 154	Г 170	⌴ 186	⌵ 202	⌶ 218	Ω 234	• 250
B	ï 139	ç 155	½ 171	⌷ 187	⌸ 203	■ 219	δ 235	√ 251
C	î 140	£ 156	¼ 172	⌹ 188	⌺ 204	■ 220	∞ 236	ⁿ 252
D	ì 141	¥ 157	ı 173	⌻ 189	= 205	■ 221	Φ 237	² 253
E	Ä 142	Pt 158	« 174	⌽ 190	⌿ 206	■ 222	ε 238	■ 254
F	Å 143	f 159	» 175	⌿ 191	⌿ 207	■ 223	∩ 239	SP 255

Page 1 (Katakana)

HEX	8	9	A	B	C	D	E	F
0	— 128	⊥ 144	SP 160	— 176	々 192	≡ 208	= 224	× 240
1	▬ 129	⊥ 145	。 161	ア 177	チ 193	ム 209	ト 225	円 241
2	■ 130	┆ 146	「 162	イ 178	ツ 194	メ 210	≠ 226	年 242
3	■ 131	┆ 147	」 163	ウ 179	テ 195	モ 211	≠ 227	月 243
4	■ 132	— 148	、 164	エ 180	ト 196	ヤ 212	▲ 228	日 244
5	■ 133	— 149	・ 165	オ 181	ナ 197	ユ 213	▲ 229	時 245
6	■ 134	┆ 150	ヲ 166	カ 182	ニ 198	ヨ 214	▼ 230	分 246
7	■ 135	┆ 151	ア 167	キ 183	ヌ 199	ラ 215	▼ 231	秒 247
8	┆ 136	「 152	イ 168	ク 184	ネ 200	リ 216	♠ 232	千 248
9	┆ 137	┆ 153	ウ 169	ケ 185	ノ 201	ル 217	♥ 233	市 249
A	┆ 138	┆ 154	エ 170	コ 186	ハ 202	レ 218	♦ 234	区 250
B	┆ 139	┆ 155	オ 171	サ 187	ヒ 203	ロ 219	♣ 235	町 251
C	┆ 140	┆ 156	ヤ 172	シ 188	フ 204	ワ 220	● 236	村 252
D	┆ 141	┆ 157	ユ 173	ス 189	ヘ 205	ソ 221	○ 237	人 253
E	┆ 142	┆ 158	ヨ 174	セ 190	ホ 206	ッ 222	/ 238	罫 254
F	┆ 143	┆ 159	ツ 175	ソ 191	マ 207	。 223	\ 239	SP 255

HEX	8	9	A	B	C	D	E	F
0	Ç 128	É 144	á 160	☐ 176	Ł 192	đ 208	Ó 224	- 240
1	ü 129	æ 145	í 161	☐ 177	⊥ 193	Đ 209	β 225	± 241
2	é 130	Æ 146	ó 162	☐ 178	⊥ 194	Ê 210	Ô 226	= 242
3	â 131	ô 147	ú 163	 179	† 195	Ë 211	Ò 227	¾ 243
4	ä 132	ö 148	ñ 164	‡ 180	- 196	È 212	õ 228	¶ 244
5	à 133	ò 149	Ñ 165	Á 181	† 197	ı 213	Õ 229	§ 245
6	å 134	û 150	ä 166	Â 182	ã 198	Í 214	μ 230	÷ 246
7	ç 135	ù 151	º 167	À 183	Ã 199	Î 215	þ 231	˘ 247
8	ê 136	ÿ 152	¿ 168	© 184	ℒ 200	Ï 216	ƒ 232	° 248
9	ë 137	Ö 153	® 169	‡ 185	℞ 201	Ɔ 217	Ú 233	¨ 249
A	è 138	Ü 154	¬ 170	 186	⊥ 202	ƒ 218	Û 234	· 250
B	ï 139	ø 155	½ 171	¶ 187	π 203	■ 219	Ù 235	¹ 251
C	î 140	£ 156	¼ 172	¶ 188	 204	■ 220	Ý 236	³ 252
D	ì 141	Ø 157	ı 173	¢ 189	= 205	ı 221	Ý 237	² 253
E	Ä 142	× 158	« 174	¥ 190	 206	Ï 222	- 238	■ 254
F	Å 143	f 159	» 175	‡ 191	α 207	■ 223	' 239	SP 255

Page 3 (PC860: Portuguese)

HEX	8	9	A	B	C	D	E	F
0	Ç 128	É 144	á 160	☐ 176	L 192	⌌ 208	α 224	≡ 240
1	ü 129	À 145	í 161	☐ 177	⊥ 193	⌌ 209	β 225	± 241
2	é 130	È 146	ó 162	☐ 178	⊥ 194	⌌ 210	Γ 226	≥ 242
3	â 131	ô 147	ú 163	 179	⊥ 195	⌌ 211	π 227	≤ 243
4	ã 132	õ 148	ñ 164	⊥ 180	— 196	⌌ 212	Σ 228	∫ 244
5	à 133	ò 149	Ñ 165	⊥ 181	⊥ 197	F 213	σ 229	∫ 245
6	Á 134	Ú 150	á 166	⌌ 182	⊥ 198	⌌ 214	μ 230	÷ 246
7	ç 135	ù 151	º 167	⌌ 183	⌌ 199	⌌ 215	τ 231	≈ 247
8	ê 136	Ì 152	¿ 168	⊥ 184	⌌ 200	⊥ 216	Φ 232	° 248
9	Ê 137	Õ 153	Ò 169	⌌ 185	⌌ 201	⌌ 217	Θ 233	• 249
A	è 138	Ü 154	¬ 170	⌌ 186	⌌ 202	⌌ 218	Ω 234	· 250
B	Í 139	ç 155	½ 171	⌌ 187	⌌ 203	■ 219	δ 235	√ 251
C	Ô 140	£ 156	¼ 172	⌌ 188	⌌ 204	■ 220	∞ 236	ⁿ 252
D	ì 141	Ù 157	í 173	⌌ 189	= 205	■ 221	Φ 237	² 253
E	Ã 142	Pt 158	« 174	⌌ 190	⌌ 206	■ 222	ε 238	■ 254
F	Â 143	Ó 159	» 175	⌌ 191	⌌ 207	■ 223	∩ 239	SP 255

HEX	8	9	A	B	C	D	E	F
0	Ç 128	É 144	ı 160	☐ 176	Ł 192	⌌ 208	α 224	≡ 240
1	ü 129	È 145	´ 161	☐ 177	⊥ 193	⌌ 209	β 225	± 241
2	é 130	Ê 146	ó 162	☐ 178	⊤ 194	⌌ 210	Γ 226	≥ 242
3	â 131	ô 147	ú 163	 179	⊥ 195	⌌ 211	π 227	≤ 243
4	Â 132	Ë 148	¨ 164	⊥ 180	— 196	⌌ 212	Σ 228	∫ 244
5	à 133	Ï 149	˙ 165	⊥ 181	⊥ 197	⌌ 213	σ 229	∫ 245
6	¶ 134	û 150	³ 166	⌌ 182	⌌ 198	⌌ 214	μ 230	÷ 246
7	ç 135	ù 151	— 167	⌌ 183	⌌ 199	⌌ 215	τ 231	≈ 247
8	ê 136	α 152	Î 168	⌌ 184	⌌ 200	⌌ 216	Φ 232	° 248
9	ë 137	Ô 153	⌌ 169	⌌ 185	⌌ 201	⌌ 217	Θ 233	• 249
A	è 138	Û 154	¬ 170	⌌ 186	⌌ 202	⌌ 218	Ω 234	· 250
B	ï 139	ϕ 155	½ 171	⌌ 187	⌌ 203	■ 219	δ 235	√ 251
C	î 140	£ 156	¼ 172	⌌ 188	⌌ 204	■ 220	∞ 236	ⁿ 252
D	= 141	Û 157	¾ 173	⌌ 189	= 205	■ 221	Φ 237	² 253
E	À 142	Û 158	« 174	⌌ 190	⌌ 206	■ 222	ε 238	■ 254
F	§ 143	f 159	» 175	⌌ 191	⌌ 207	■ 223	∩ 239	SP 255

Page 5 (PC865: Nordic)

HEX	8	9	A	B	C	D	E	F
0	Ç 128	É 144	á 160	☐ 176	L 192	⌌ 208	α 224	≡ 240
1	ü 129	æ 145	í 161	☐ 177	⊥ 193	⌌ 209	β 225	± 241
2	é 130	Æ 146	ó 162	☐ 178	⊥ 194	⌌ 210	Γ 226	≥ 242
3	â 131	ô 147	ú 163	 179	⊥ 195	⌌ 211	π 227	≤ 243
4	ä 132	ö 148	ñ 164	⊥ 180	— 196	⌌ 212	Σ 228	∫ 244
5	à 133	ò 149	Ñ 165	⊥ 181	⊥ 197	F 213	σ 229	∫ 245
6	å 134	û 150	ä 166	⌌ 182	⊥ 198	⌌ 214	μ 230	÷ 246
7	ç 135	ù 151	º 167	⌌ 183	⌌ 199	⌌ 215	τ 231	≈ 247
8	ê 136	ÿ 152	¿ 168	⊥ 184	⌌ 200	⊥ 216	Φ 232	° 248
9	ë 137	Ö 153	Г 169	⌌ 185	Г 201	⌌ 217	Θ 233	• 249
A	è 138	Ü 154	Г 170	⌌ 186	⌌ 202	Г 218	Ω 234	• 250
B	ï 139	ø 155	½ 171	⌌ 187	⌌ 203	■ 219	δ 235	√ 251
C	î 140	£ 156	¼ 172	⌌ 188	⌌ 204	■ 220	∞ 236	ⁿ 252
D	ì 141	Ø 157	ı 173	⌌ 189	= 205	■ 221	Φ 237	² 253
E	Ä 142	Pt 158	« 174	⌌ 190	⌌ 206	■ 222	ε 238	■ 254
F	Å 143	f 159	α 175	⌌ 191	⌌ 207	■ 223	∩ 239	SP 255









HEX	8	9	A	B	C	D	E	F
0	Ç 128	Ï 144	ï 160	☼ 176	Ł 192	Ƨ 208	ζ 224	- 240
1	ü 129	SP 145	ÿ 161	☼ 177	⊥ 193	Υ 209	η 225	± 241
2	é 130	Ŏ 146	ó 162	☼ 178	Ƨ 194	Φ 210	θ 226	υ 242
3	â 131	ô 147	ú 163	 179	† 195	Χ 211	ι 227	Φ 243
4	ä 132	ö 148	À 164	‡ 180	— 196	Ψ 212	κ 228	Χ 244
5	à 133	Ƴ 149	Β 165	Κ 181	† 197	Ω 213	λ 229	§ 245
6	Ä 134	Û 150	Γ 166	Λ 182	Π 198	α 214	μ 230	Ψ 246
7	ç 135	ù 151	Δ 167	Μ 183	Ρ 199	β 215	ν 231	ˆ 247
8	ê 136	Ω 152	Ε 168	Ν 184	ℒ 200	γ 216	ξ 232	° 248
9	ë 137	Ö 153	Ζ 169	‡ 185	Ɔ 201	Ɔ 217	ο 233	¨ 249
A	è 138	Û 154	Η 170	 186	⊥ 202	Γ 218	π 234	ω 250
B	ï 139	ά 155	½ 171	‡ 187	π 203	■ 219	ρ 235	Û 251
C	î 140	£ 156	Θ 172	‡ 188	‡ 204	■ 220	σ 236	Û 252
D	Έ 141	έ 157	Ι 173	≡ 189	= 205	δ 221	ς 237	ώ 253
E	Ä 142	ή 158	« 174	Ο 190	‡ 206	ε 222	τ 238	■ 254
F	Ή 143	ι 159	» 175	γ 191	Σ 207	■ 223	' 239	SP 255

Page 12 (PC853: Turkish)

HEX	8	9	A	B	C	D	E	F
0	Ç 128	É 144	á 160	☐ 176	L 192	SP 208	Ó 224	- 240
1	ü 129	ć 145	í 161	☐ 177	⊥ 193	SP 209	β 225	SP 241
2	é 130	Ĉ 146	ó 162	☐ 178	⊥ 194	Ê 210	Ô 226	ł 242
3	â 131	ô 147	ú 163	 179	⊥ 195	Ë 211	Ò 227	ˆ 243
4	ä 132	ö 148	ñ 164	⊥ 180	- 196	È 212	Ĝ 228	˘ 244
5	à 133	ò 149	Ñ 165	Á 181	⊥ 197	ı 213	ğ 229	§ 245
6	ĉ 134	û 150	Ĝ 166	Â 182	Ŝ 198	Í 214	μ 230	÷ 246
7	ç 135	ù 151	ğ 167	À 183	ŝ 199	Î 215	℥ 231	˙ 247
8	ê 136	İ 152	Ĥ 168	Ş 184	℥ 200	İ 216	ħ 232	° 248
9	ë 137	Ö 153	ĥ 169	‡ 185	℥ 201	Ј 217	Ú 233	ˆ 249
A	è 138	Ü 154	SP 170	 186	⊥ 202	Г 218	Û 234	˙ 250
B	ï 139	ĝ 155	½ 171	‡ 187	⊥ 203	■ 219	Ù 235	SP 251
C	î 140	£ 156	Ĵ 172	‡ 188	⊥ 204	■ 220	Û 236	³ 252
D	ì 141	Ĝ 157	ş 173	Ž 189	= 205	SP 221	ů 237	² 253
E	Ä 142	× 158	« 174	ž 190	‡ 206	Ì 222	· 238	■ 254
F	Ĉ 143	ĵ 159	» 175	ƒ 191	α 207	■ 223	˙ 239	SP 255









HEX	8	9	A	B	C	D	E	F
0	Ç 128	É 144	á 160	☐ 176	Ł 192	◌ 208	Ó 224	- 240
1	ü 129	æ 145	í 161	☐ 177	⊥ 193	ª 209	β 225	± 241
2	é 130	Æ 146	ó 162	☐ 178	⊥ 194	Ê 210	Ô 226	SP 242
3	â 131	ô 147	ú 163	 179	† 195	Ë 211	Ò 227	¾ 243
4	ä 132	ö 148	ñ 164	‡ 180	- 196	È 212	õ 228	¶ 244
5	à 133	ò 149	Ñ 165	Á 181	† 197	€ 213	Õ 229	§ 245
6	å 134	û 150	Ǧ 166	Â 182	ã 198	Í 214	μ 230	÷ 246
7	ç 135	ù 151	ǧ 167	À 183	Ã 199	Î 215	SP 231	˘ 247
8	ê 136	Ï 152	¿ 168	© 184	ℒ 200	Ï 216	× 232	° 248
9	ë 137	Ö 153	® 169	‡ 185	℞ 201	Ɔ 217	Ú 233	¨ 249
A	è 138	Ü 154	¬ 170	 186	⊥ 202	Ɔ 218	Û 234	· 250
B	ï 139	ø 155	½ 171	¶ 187	⊥ 203	■ 219	Ù 235	¹ 251
C	î 140	£ 156	¼ 172	¶ 188	⊥ 204	■ 220	ì 236	³ 252
D	ı 141	Ø 157	ı 173	¢ 189	= 205	ı 221	ÿ 237	² 253
E	Ä 142	Ş 158	« 174	¥ 190	‡ 206	Ï 222	- 238	■ 254
F	Å 143	ş 159	» 175	‡ 191	α 207	■ 223	' 239	SP 255

Page 14 (PC737: Greek)

HEX	8	9	A	B	C	D	E	F
0	A 128	P 144	ι 160	 176	L 192	⊥ 208	ω 224	Ω 240
1	B 129	Σ 145	κ 161	 177	⊥ 193	⊥ 209	ά 225	± 241
2	Γ 130	Τ 146	λ 162	 178	Τ 194	Π 210	έ 226	≥ 242
3	Δ 131	Υ 147	μ 163	 179	⊥ 195	⊥ 211	ή 227	≤ 243
4	E 132	Φ 148	ν 164	⊥ 180	— 196	⊥ 212	ι 228	ï 244
5	Z 133	X 149	ξ 165	⊥ 181	⊥ 197	F 213	ι 229	ÿ 245
6	H 134	Ψ 150	ο 166	⊥ 182	⊥ 198	Π 214	ό 230	÷ 246
7	Θ 135	Ω 151	π 167	Π 183	⊥ 199	⊥ 215	ύ 231	≈ 247
8	I 136	α 152	ρ 168	⊥ 184	⊥ 200	⊥ 216	ü 232	° 248
9	K 137	β 153	σ 169	⊥ 185	⊥ 201	⊥ 217	ώ 233	• 249
A	Λ 138	γ 154	ς 170	⊥ 186	⊥ 202	⊥ 218	Α 234	· 250
B	M 139	δ 155	τ 171	⊥ 187	⊥ 203	 219	Έ 235	√ 251
C	N 140	ε 156	υ 172	⊥ 188	⊥ 204	 220	Ή 236	ⁿ 252
D	≡ 141	ζ 157	φ 173	⊥ 189	= 205	 221	Ί 237	² 253
E	O 142	η 158	χ 174	⊥ 190	⊥ 206	 222	Ό 238	■ 254
F	Π 143	θ 159	ψ 175	⊥ 191	⊥ 207	 223	Ύ 239	SP 255

HEX	8	9	A	B	C	D	E	F
0	SP 128	SP 144	SP 160	° 176	ï 192	Π 208	Û 224	π 240
1	SP 129	SP 145	‘ 161	± 177	Α 193	Ρ 209	α 225	ρ 241
2	SP 130	SP 146	’ 162	² 178	Β 194	Σ 210	β 226	ς 242
3	SP 131	SP 147	£ 163	³ 179	Γ 195	Σ 211	γ 227	σ 243
4	SP 132	SP 148	€ 164	´ 180	Δ 196	Τ 212	δ 228	τ 244
5	SP 133	SP 149	Ɔ 165	ˆ 181	Ε 197	Υ 213	ε 229	υ 245
6	SP 134	SP 150	ı 166	Α 182	Ζ 198	Φ 214	ζ 230	φ 246
7	SP 135	SP 151	§ 167	• 183	Η 199	Χ 215	η 231	χ 247
8	SP 136	SP 152	¨ 168	Έ 184	Θ 200	Ψ 216	θ 232	ψ 248
9	SP 137	SP 153	© 169	Ή 185	Ι 201	Ω 217	ι 233	ω 249
A	SP 138	SP 154	˘ 170	Ί 186	Κ 202	Ϊ 218	κ 234	ϊ 250
B	SP 139	SP 155	« 171	» 187	Λ 203	Ϋ 219	λ 235	ϋ 251
C	SP 140	SP 156	¬ 172	Ό 188	Μ 204	ά 220	μ 236	ό 252
D	SP 141	SP 157	- 173	½ 189	Ν 205	έ 221	ν 237	ύ 253
E	SP 142	SP 158	SP 174	Υ 190	Ξ 206	ή 222	ξ 238	ώ 254
F	SP 143	SP 159	— 175	Ω 191	Ο 207	ι 223	ο 239	SP 255

HEX	8	9	A	B	C	D	E	F
0	€ 128	SP 144	SP 160	° 176	À 192	Đ 208	à 224	đ 240
1	SP 129	' 145	ı 161	± 177	Á 193	Ñ 209	á 225	ñ 241
2	, 130	' 146	ç 162	² 178	Â 194	Ò 210	â 226	ò 242
3	f 131	“ 147	£ 163	³ 179	Ã 195	Ó 211	ã 227	ó 243
4	” 132	” 148	¤ 164	' 180	Ä 196	Ô 212	ä 228	ô 244
5	... 133	• 149	¥ 165	µ 181	Å 197	Õ 213	å 229	õ 245
6	† 134	– 150	ı 166	¶ 182	Æ 198	Ö 214	æ 230	ö 246
7	‡ 135	— 151	§ 167	· 183	Ç 199	× 215	ç 231	÷ 247
8	^ 136	~ 152	¨ 168	˘ 184	È 200	Ø 216	è 232	ø 248
9	‰ 137	™ 153	© 169	¹ 185	É 201	Ù 217	é 233	ù 249
A	Š 138	š 154	ª 170	º 186	Ê 202	Ú 218	ê 234	ú 250
B	‹ 139	› 155	« 171	» 187	Ë 203	Û 219	ë 235	û 251
C	Œ 140	œ 156	¬ 172	¼ 188	Ì 204	Ü 220	ì 236	ü 252
D	SP 141	SP 157	- 173	½ 189	Í 205	Ý 221	í 237	ý 253
E	Ž 142	ž 158	® 174	¾ 190	Î 206	Þ 222	î 238	þ 254
F	SP 143	ÿ 159	– 175	¿ 191	Ï 207	ß 223	ï 239	ÿ 255

HEX	8	9	A	B	C	D	E	F
0	А 128	Р 144	а 160	 176	Л 192	л 208	р 224	ё 240
1	Б 129	С 145	б 161	 177	Л 193	л 209	с 225	ё 241
2	В 130	Т 146	в 162	 178	Т 194	т 210	т 226	ё 242
3	Г 131	У 147	г 163	 179	т 195	л 211	у 227	ё 243
4	Д 132	Ф 148	д 164	† 180	— 196	л 212	ф 228	ï 244
5	Е 133	Х 149	е 165	† 181	† 197	Г 213	х 229	ï 245
6	Ж 134	Ц 150	ж 166	 182	† 198	Г 214	ц 230	ÿ 246
7	З 135	Ч 151	з 167	 183	 199	 215	ч 231	ÿ 247
8	И 136	Ш 152	и 168	† 184	л 200	† 216	ш 232	° 248
9	Й 137	Щ 153	й 169	 185	Г 201	Г 217	щ 233	• 249
A	К 138	Ъ 154	к 170	 186	л 202	Г 218	ъ 234	• 250
B	Л 139	Ы 155	л 171	† 187	л 203	 219	ы 235	√ 251
C	М 140	Ь 156	м 172	л 188	† 204	 220	ь 236	№ 252
D	Н 141	Э 157	н 173	л 189	= 205	 221	э 237	¤ 253
E	О 142	Ю 158	о 174	† 190	 206	 222	ю 238	■ 254
F	П 143	Я 159	п 175	† 191	л 207	 223	я 239	SP 255

Page 18 (PC852: Latin2)

HEX	8	9	A	B	C	D	E	F
0	Ç 128	É 144	á 160	☐ 176	Ł 192	đ 208	Ó 224	- 240
1	ü 129	Í 145	í 161	☐ 177	⊥ 193	Đ 209	β 225	“ 241
2	é 130	Í 146	ó 162	☐ 178	⊥ 194	Ď 210	Ô 226	˘ 242
3	â 131	ô 147	ú 163	 179	† 195	Ě 211	Ń 227	˘ 243
4	ä 132	ö 148	Ą 164	† 180	- 196	ď 212	ń 228	˘ 244
5	û 133	Ĺ 149	ą 165	Á 181	† 197	Ň 213	ň 229	§ 245
6	ć 134	ĭ 150	ž 166	Â 182	Ǻ 198	Í 214	Š 230	÷ 246
7	ç 135	Ś 151	ż 167	Ě 183	ǻ 199	Î 215	š 231	˘ 247
8	ł 136	ś 152	Ę 168	Ş 184	Ł 200	ě 216	Ŕ 232	° 248
9	ë 137	Ö 153	ę 169	‡ 185	ƒ 201	Ƶ 217	Ú 233	“ 249
A	Ő 138	Ü 154	SP 170	 186	⊥ 202	ƒ 218	ŕ 234	• 250
B	ő 139	Ť 155	ž 171	‡ 187	⊥ 203	■ 219	Ů 235	ů 251
C	î 140	ĭ 156	Č 172	‡ 188	‡ 204	■ 220	ý 236	Ř 252
D	Ž 141	Ł 157	ş 173	Ž 189	= 205	‡ 221	Ý 237	ř 253
E	Ä 142	× 158	« 174	ž 190	‡ 206	Ů 222	ţ 238	■ 254
F	Ć 143	č 159	» 175	‡ 191	α 207	■ 223	' 239	SP 255

HEX	8	9	A	B	C	D	E	F
0	Ç 128	É 144	á 160	☐ 176	Ł 192	ð 208	Ó 224	- 240
1	ü 129	æ 145	í 161	☐ 177	⊥ 193	Ð 209	β 225	± 241
2	é 130	Æ 146	ó 162	☐ 178	⊥ 194	Ê 210	Ô 226	= 242
3	â 131	ô 147	ú 163	 179	† 195	Ë 211	Ò 227	¾ 243
4	ä 132	ö 148	ñ 164	‡ 180	- 196	È 212	õ 228	¶ 244
5	à 133	ò 149	Ñ 165	Á 181	† 197	€ 213	Õ 229	§ 245
6	å 134	û 150	ª 166	Â 182	ã 198	Í 214	μ 230	÷ 246
7	ç 135	ù 151	º 167	À 183	Ã 199	Î 215	þ 231	· 247
8	ê 136	ÿ 152	¿ 168	© 184	ℒ 200	Ï 216	ƒ 232	° 248
9	ë 137	Ö 153	® 169	‡ 185	℞ 201	Ɔ 217	Ú 233	¨ 249
A	è 138	Ü 154	¬ 170	 186	⊥ 202	ƒ 218	Û 234	· 250
B	ï 139	ø 155	½ 171	¶ 187	π 203	■ 219	Ù 235	¹ 251
C	î 140	£ 156	¼ 172	¶ 188	 204	■ 220	Ý 236	³ 252
D	ì 141	Ø 157	ì 173	¢ 189	= 205	ì 221	Ý 237	² 253
E	Ä 142	× 158	« 174	¥ 190	 206	Ï 222	- 238	■ 254
F	Å 143	f 159	» 175	‡ 191	α 207	■ 223	' 239	SP 255

HEX	8	9	A	B	C	D	E	F
0	┌ 128	○ 144	SP 160	ฅ 176	ย 192	เ 208	' 224	๒ 240
1	┐ 129	๑ 145	ก 161	ณ 177	ร 193	แ 209	๖ 225	๓ 241
2	└ 130	๒ 146	ข 162	ด 178	ถ 194	โ 210	๗ 226	๔ 242
3	┘ 131	๓ 147	ค 163	ต 179	ล 195	ใ 211	๘ 227	๕ 243
4	┌ 132	๔ 148	ฆ 164	ถ 180	ว 196	ใ 212	๙ 228	๖ 244
5	┐ 133	๕ 149	ง 165	ท 181	ศ 197	ๆ 213	๑๐ 229	๗ 245
6	└ 134	๖ 150	จ 166	ธ 182	ษ 198	ๆ 214	๑๑ 230	๘ 246
7	┘ 135	๗ 151	ฉ 167	น 183	ส 199	' 215	๑๒ 231	๙ 247
8	┌ 136	๘ 152	ช 168	บ 184	ห 200	๒ 216	๑๓ 232	๑๐ 248
9	┐ 137	๙ 153	ซ 169	ป 185	ฬ 201	๓ 217	๑๔ 233	๑๑ 249
A	└ 138	๑๐ 154	ฅ 170	ผ 186	อ 202	๔ 218	๑๕ 234	๑๒ 250
B	█ 139	๑๑ 155	ญ 171	ฝ 187	ฮ 203	๕ 219	๑๖ 235	๑๓ 251
C	← 140	โ 156	ฎ 172	พ 188	๖ 204	๖ 220	๑๗ 236	๑๔ 252
D	↑ 141	ใ 157	ฏ 173	ฟ 189	ภ 205	๗ 221	๑๘ 237	๑๕ 253
E	→ 142	ใ 158	ฐ 174	ภ 190	า 206	๘ 222	๑๙ 238	๑๖ 254
F	↓ 143	เ 159	ท 175	ม 191	ำ 207	๙ 223	๒๐ 239	SP 255

HEX	8	9	A	B	C	D	E	F
0	๐ 128	๑ 144	๒ 160	๓ 176	๔ 192	๕ 208	๖ 224	๗ 240
1	๘ 129	๙ 145	๐ 161	๑ 177	๒ 193	๓ 209	๔ 225	๕ 241
2	๖ 130	๗ 146	๘ 162	๙ 178	๐ 194	๑ 210	๒ 226	๓ 242
3	๘ 131	๙ 147	๐ 163	๑ 179	๒ 195	๓ 211	๔ 227	๕ 243
4	๐ 132	๑ 148	๒ 164	๓ 180	๔ 196	๕ 212	๖ 228	๗ 244
5	๑ 133	๒ 149	๓ 165	๔ 181	๕ 197	๖ 213	๗ 229	๘ 245
6	๒ 134	๓ 150	๔ 166	๕ 182	๖ 198	๗ 214	๘ 230	๙ 246
7	๓ 135	๔ 151	๕ 167	๖ 183	๗ 199	๘ 215	๙ 231	๐ 247
8	๔ 136	๕ 152	๖ 168	๗ 184	๘ 200	๙ 216	๐ 232	๑ 248
9	๕ 137	๖ 153	๗ 169	๘ 185	๙ 201	๐ 217	๑ 233	๒ 249
A	๖ 138	๗ 154	๘ 170	๙ 186	๐ 202	๑ 218	๒ 234	๓ 250
B	๗ 139	๘ 155	๙ 171	๐ 187	๑ 203	๒ 219	๓ 235	๔ 251
C	๘ 140	๙ 156	๐ 172	๑ 188	๒ 204	๓ 220	๔ 236	๕ 252
D	๙ 141	๐ 157	๑ 173	๒ 189	๓ 205	๔ 221	๕ 237	๖ 253
E	๐ 142	๑ 158	๒ 174	๓ 190	๔ 206	๕ 222	๖ 238	๗ 254
F	๑ 143	๒ 159	๓ 175	๔ 191	๕ 207	๖ 223	๗ 239	๘ 255

Page 26 (TIS18: Thai)

HEX	8	9	A	B	C	D	E	F
0	┌ 128	┐ 144	SP 160	๒ 176	๓ 192	๔ 208	๕ 224	๖ 240
1	└ 129	┑ 145	ก 161	ข 177	ฃ 193	๔ 209	๕ 225	๖ 241
2	┌ 130	๔ 146	ข 162	ฃ 178	ง 194	๖ 210	๗ 226	๘ 242
3	└ 131	๕ 147	ข 163	ฃ 179	ง 195	๖ 211	๗ 227	๘ 243
4	┌ 132	๕ 148	ค 164	ด 180	ถ 196	๗ 212	๘ 228	๙ 244
5	└ 133	๖ 149	ค 165	ด 181	ถ 197	๗ 213	๘ 229	๙ 245
6	┌ 134	๖ 150	ฃ 166	ถ 182	๗ 198	๘ 214	๙ 230	๑๐ 246
7	└ 135	๗ 151	ง 167	๗ 183	๘ 199	๘ 215	๙ 231	๑๐ 247
8	┌ 136	๗ 152	จ 168	ฉ 184	ช 200	๘ 216	๙ 232	๑๐ 248
9	└ 137	๘ 153	ฉ 169	น 185	๗ 201	๘ 217	๙ 233	๑๐ 249
A	┌ 138	๘ 154	ช 170	บ 186	๗ 202	๘ 218	๙ 234	๑๐ 250
B	█ 139	๘ 155	ช 171	ป 187	๗ 203	๘ 219	๙ 235	๑๐ 251
C	← 140	๘ 156	ฃ 172	ผ 188	๗ 204	๘ 220	๙ 236	๑๐ 252
D	↑ 141	๘ 157	ญ 173	ฝ 189	๗ 205	๘ 221	๙ 237	๑๐ 253
E	→ 142	๘ 158	ฎ 174	พ 190	๗ 206	๘ 222	๙ 238	๑๐ 254
F	↓ 143	๕ 159	ฎ 175	ฟ 191	๗ 207	๘ 223	๙ 239	SP 255

HEX	8	9	A	B	C	D	E	F
0	SP 128	SP 144	SP 160	SP 176	SP 192	é 208	SP 224	SP 240
1	SP 129	SP 145	SP 161	SP 177	SP 193	ẹ 209	ỏ 225	ủ 241
2	SP 130	SP 146	SP 162	SP 178	SP 194	ề 210	õ 226	ũ 242
3	SP 131	SP 147	SP 163	SP 179	SP 195	ễ 211	ó 227	ú 243
4	SP 132	SP 148	SP 164	SP 180	SP 196	ễ 212	ọ 228	ụ 244
5	SP 133	SP 149	SP 165	à 181	SP 197	ể 213	ồ 229	ừ 245
6	SP 134	SP 150	SP 166	ả 182	ặ 198	ệ 214	ố 230	ừ 246
7	SP 135	SP 151	SP 167	ã 183	ầ 199	ì 215	ổ 231	ừ 247
8	SP 136	SP 152	ã 168	á 184	ã 200	ỉ 216	ổ 232	ừ 248
9	SP 137	SP 153	â 169	ạ 185	ã 201	SP 217	ộ 233	ự 249
A	SP 138	SP 154	ê 170	SP 186	ã 202	SP 218	ờ 234	ỳ 250
B	SP 139	SP 155	ô 171	ã 187	ậ 203	SP 219	ở 235	ỳ 251
C	SP 140	SP 156	ơ 172	ã 188	è 204	ĩ 220	ỡ 236	ỳ 252
D	SP 141	SP 157	ư 173	ã 189	SP 205	í 221	ớ 237	ỳ 253
E	SP 142	SP 158	đ 174	ã 190	ẻ 206	ị 222	ợ 238	ỵ 254
F	SP 143	SP 159	SP 175	SP 191	ễ 207	ò 223	ù 239	SP 255

Page 31 (TCVN-3: Vietnamese)

HEX	8	9	A	B	C	D	E	F
0	SP 128	SP 144	SP 160	SP 176	SP 192	É 208	SP 224	SP 240
1	SP 129	SP 145	Ă 161	SP 177	SP 193	Ě 209	Ỗ 225	Ủ 241
2	SP 130	SP 146	Â 162	SP 178	SP 194	Ê 210	Ỗ 226	Ủ 242
3	SP 131	SP 147	SP 163	SP 179	SP 195	Ë 211	Ó 227	Ú 243
4	SP 132	SP 148	SP 164	SP 180	SP 196	Ě 212	Ọ 228	Ụ 244
5	SP 133	SP 149	SP 165	À 181	SP 197	Ë 213	Ồ 229	Ừ 245
6	SP 134	SP 150	SP 166	À 182	Ạ 198	Ě 214	Ỗ 230	Ừ 246
7	SP 135	SP 151	Đ 167	Ă 183	Â 199	ì 215	Ỗ 231	Ừ 247
8	SP 136	SP 152	SP 168	Á 184	Ã 200	í 216	Ỗ 232	Ừ 248
9	SP 137	SP 153	SP 169	Ạ 185	Ã 201	SP 217	Ỗ 233	Ừ 249
A	SP 138	SP 154	Ê 170	SP 186	Ã 202	SP 218	Ờ 234	Ỡ 250
B	SP 139	SP 155	Ô 171	Ă 187	Ạ 203	SP 219	Ỗ 235	Ỡ 251
C	SP 140	SP 156	Ơ 172	Ă 188	È 204	ĩ 220	Ỗ 236	Ỡ 252
D	SP 141	SP 157	Ừ 173	Ă 189	SP 205	í 221	Ớ 237	Ỡ 253
E	SP 142	SP 158	SP 174	Á 190	È 206	! 222	Ớ 238	Ỡ 254
F	SP 143	SP 159	SP 175	SP 191	Ë 207	Ò 223	Ừ 239	SP 255




HEX	8	9	A	B	C	D	E	F
0	SP 128	SP 144	ب 160	◻ 176	ل 192	ﻻ 208	ن 224	≡ 240
1	SP 129	◻ 145	ة 161	◻ 177	ﻻ 193	ﻻ 209	ط 225	◻ 241
2	é 130	◻ 146	ت 162	◻ 178	ﻻ 194	ﻻ 210	ظ 226	◻ 242
3	â 131	ô 147	ث 163	 179	ﻻ 195	ﻻ 211	ع 227	◻ 243
4	SP 132	◻ 148	ج 164	ﻻ 180	- 196	ﻻ 212	غ 228	◻ 244
5	à 133	- 149	ح 165	ﻻ 181	ﻻ 197	ﻻ 213	ف 229	◻ 245
6	SP 134	û 150	خ 166	ﻻ 182	ﻻ 198	ﻻ 214	م 230	◻ 246
7	ç 135	ù 151	د 167	ﻻ 183	ﻻ 199	ﻻ 215	ق 231	◻ 247
8	ê 136	ء 152	ذ 168	ﻻ 184	ﻻ 200	ﻻ 216	ك 232	◻ 248
9	ë 137	أ 153	ر 169	ﻻ 185	ﻻ 201	ﻻ 217	ل 233	◻ 249
A	è 138	أ 154	ز 170	ﻻ 186	ﻻ 202	ﻻ 218	م 234	◻ 250
B	ï 139	ؤ 155	س 171	ﻻ 187	ﻻ 203	◻ 219	ن 235	√ 251
C	î 140	£ 156	ش 172	ﻻ 188	ﻻ 204	◻ 220	ه 236	n 252
D	SP 141	إ 157	ي 173	ﻻ 189	= 205	◻ 221	و 237	z 253
E	SP 142	ئ 158	« 174	ﻻ 190	ﻻ 206	◻ 222	ى 238	◻ 254
F	SP 143	ا 159	» 175	ﻻ 191	ﻻ 207	◻ 223	ي 239	SP 255

Page 33 (WPC775: Baltic Rim)

HEX	8	9	A	B	C	D	E	F
0	Ć 128	É 144	Ā 160	◻ 176	Ł 192	ą 208	Ó 224	- 240
1	ü 129	æ 145	Ī 161	◻ 177	Ł 193	č 209	ß 225	± 241
2	é 130	Æ 146	ó 162	◻ 178	Ṭ 194	ę 210	Ō 226	“ 242
3	ā 131	ō 147	Ž 163	 179	† 195	è 211	Ń 227	¾ 243
4	ä 132	ö 148	ž 164	† 180	- 196	ì 212	õ 228	¶ 244
5	ǵ 133	Ǵ 149	ż 165	Ą 181	† 197	š 213	Ŏ 229	§ 245
6	â 134	ç 150	” 166	Č 182	Ų 198	ų 214	μ 230	÷ 246
7	ć 135	Ś 151	 167	Ę 183	Ū 199	ū 215	ń 231	” 247
8	ł 136	ś 152	© 168	É 184	Ł 200	ž 216	Ų 232	° 248
9	ē 137	Ö 153	® 169	‡ 185	Ɔ 201	Ɔ 217	ķ 233	· 249
A	Ŕ 138	Ü 154	¬ 170	 186	Ł 202	ŕ 218	ł 234	· 250
B	ŗ 139	ø 155	½ 171	¶ 187	¶ 203	■ 219	↓ 235	¹ 251
C	ī 140	£ 156	¼ 172	¶ 188	¶ 204	■ 220	ŋ 236	³ 252
D	Ž 141	Ø 157	Ł 173	ł 189	= 205	■ 221	Ě 237	² 253
E	Ä 142	× 158	« 174	Š 190	¶ 206	■ 222	Ņ 238	■ 254
F	Å 143	α 159	» 175	Ɔ 191	Ž 207	■ 223	' 239	SP 255


HEX	8	9	A	B	C	D	E	F
0	ђ 128	љ 144	а 160	▒ 176	Љ 192	л 208	Я 224	- 240
1	Ђ 129	Љ 145	А 161	▒ 177	Љ 193	Л 209	Р 225	Ы 241
2	ѓ 130	њ 146	б 162	▒ 178	Т 194	М 210	Р 226	Ы 242
3	Ѓ 131	Њ 147	Б 163	 179	Ѡ 195	М 211	С 227	З 243
4	ё 132	ђ 148	ц 164	† 180	— 196	Н 212	С 228	З 244
5	Ё 133	Ђ 149	Ц 165	х 181	† 197	Н 213	Т 229	Ш 245
6	е 134	ќ 150	д 166	Х 182	К 198	О 214	Т 230	Ш 246
7	Е 135	Ќ 151	Д 167	и 183	К 199	О 215	У 231	Э 247
8	ѕ 136	ђ 152	е 168	И 184	Љ 200	П 216	У 232	Э 248
9	Ѕ 137	Ђ 153	Е 169	Ѣ 185	Г 201	Ј 217	Ж 233	Щ 249
A	і 138	ѣ 154	ф 170	 186	Љ 202	Г 218	Ж 234	Щ 250
B	І 139	ѣ 155	Ф 171	Ѡ 187	Ѡ 203	■ 219	В 235	Ч 251
C	ї 140	ю 156	Г 172	Ѣ 188	Ѡ 204	■ 220	В 236	Ч 252
D	Ї 141	Ю 157	Г 173	й 189	= 205	П 221	Ь 237	§ 253
E	ј 142	ъ 158	« 174	Й 190	Ѡ 206	Я 222	Ь 238	■ 254
F	Ј 143	Ъ 159	» 175	Г 191	Ѡ 207	■ 223	№ 239	SP 255

Page 35 (PC861: Icelandic)

HEX	8	9	A	B	C	D	E	F
0	Ç 128	É 144	á 160	 176	L 192	⌌ 208	α 224	≡ 240
1	ü 129	æ 145	í 161	 177	⌞ 193	⌘ 209	β 225	± 241
2	é 130	Æ 146	ó 162	 178	⌟ 194	⌙ 210	Γ 226	≥ 242
3	â 131	ô 147	ú 163	 179	⌠ 195	⌚ 211	π 227	≤ 243
4	ä 132	ö 148	Á 164	⌡ 180	— 196	⌛ 212	Σ 228	∫ 244
5	à 133	þ 149	í 165	⌢ 181	⌣ 197	⌜ 213	σ 229	∫ 245
6	å 134	û 150	Ó 166	⌣ 182	⌤ 198	⌝ 214	μ 230	÷ 246
7	ç 135	Ý 151	Ú 167	⌤ 183	⌥ 199	⌞ 215	τ 231	≈ 247
8	ê 136	ý 152	¿ 168	⌥ 184	⌦ 200	⌟ 216	Φ 232	° 248
9	ë 137	Ö 153	⌧ 169	⌦ 185	⌧ 201	⌨ 217	Θ 233	· 249
A	è 138	Ü 154	⌨ 170	⌧ 186	〈 202	〈 218	Ω 234	· 250
B	Ð 139	ø 155	½ 171	〈 187	〉 203	■ 219	δ 235	√ 251
C	ð 140	£ 156	¼ 172	〉 188	⌫ 204	■ 220	∞ 236	ⁿ 252
D	þ 141	Ø 157	i 173	⌫ 189	= 205	■ 221	φ 237	² 253
E	Ä 142	Pt 158	« 174	⌫ 190	⌬ 206	■ 222	ε 238	■ 254
F	Å 143	f 159	» 175	⌬ 191	⌭ 207	■ 223	∩ 239	SP 255

HEX	8	9	A	B	C	D	E	F
0	כ 128	י 144	á 160	☐ 176	Ł 192	⌌ 208	α 224	≡ 240
1	כּ 129	וּ 145	í 161	☐ 177	⌐ 193	⌑ 209	β 225	± 241
2	כׁ 130	וׁ 146	ó 162	☐ 178	⌒ 194	⌒ 210	Γ 226	≥ 242
3	כׂ 131	וׂ 147	ú 163	 179	⌓ 195	⌌ 211	π 227	≤ 243
4	כ׃ 132	ו׃ 148	ñ 164	⌔ 180	— 196	⌑ 212	Σ 228	∫ 244
5	כּ׀ 133	וּ׀ 149	Ñ 165	⌕ 181	⌕ 197	⌑ 213	σ 229	∫ 245
6	כׁ׀ 134	וׁ׀ 150	ª 166	⌖ 182	⌕ 198	⌑ 214	μ 230	÷ 246
7	כׂ׀ 135	וׂ׀ 151	º 167	⌗ 183	⌕ 199	⌑ 215	τ 231	≈ 247
8	כ׃׀ 136	ו׃׀ 152	¿ 168	⌘ 184	⌑ 200	⌑ 216	Φ 232	° 248
9	כׁ׀׀ 137	וּ׀׀ 153	ƒ 169	⌙ 185	⌑ 201	⌑ 217	Θ 233	· 249
A	כׂ׀׀ 138	וׂ׀׀ 154	ƒ 170	⌚ 186	⌑ 202	⌑ 218	Ω 234	· 250
B	כ׃׀׀ 139	ו׃׀׀ 155	½ 171	⌛ 187	⌑ 203	■ 219	δ 235	√ 251
C	כׁ׀׀׀ 140	וּ׀׀׀ 156	¼ 172	⌜ 188	⌑ 204	■ 220	∞ 236	ⁿ 252
D	כׂ׀׀׀ 141	וׂ׀׀׀ 157	ı 173	⌝ 189	= 205	■ 221	φ 237	² 253
E	כ׃׀׀׀ 142	ו׃׀׀׀ 158	« 174	⌞ 190	⌑ 206	■ 222	ε 238	■ 254
F	כׁ׀׀׀׀ 143	וּ׀׀׀׀ 159	» 175	⌟ 191	⌑ 207	■ 223	∩ 239	SP 255

Page 37 (PC864: Arabic)

HEX	8	9	A	B	C	D	E	F
0	° 128	β 144	SP 160	◌ 176	ϕ 192	ذ 208	- 224	? 240
1	◌ 129	∞ 145	 161	◌ 177	ء 193	ر 209	ف 225	? 241
2	◌ 130	φ 146	آ 162	٢ 178	آ 194	ز 210	ق 226	ن 242
3	√ 131	± 147	£ 163	٣ 179	أ 195	ء 211	ك 227	ه 243
4	 132	½ 148	¤ 164	٤ 180	ؤ 196	ث 212	ل 228	ه 244
5	— 133	¼ 149	أ 165	ه 181	ع 197	ط 213	م 229	ي 245
6	 134	≈ 150	SP 166	٦ 182	ذ 198	ظ 214	ن 230	ي 246
7	† 135	« 151	€ 167	٧ 183	ا 199	ط 215	ه 231	غ 247
8	‡ 136	» 152	ا 168	٨ 184	ب 200	ظ 216	و 232	ق 248
9	⌈ 137	لا 153	ب 169	٩ 185	ة 201	ء 217	ي 233	لا 249
A	⌋ 138	لا 154	ت 170	ف 186	ت 202	غ 218	ي 234	لا 250
B	⌌ 139	SP 155	ث 171	؛ 187	ث 203	ا 219	ض 235	ل 251
C	⌍ 140	SP 156	، 172	س 188	ج 204	ا 220	ع 236	ك 252
D	⌎ 141	لا 157	ج 173	ش 189	ح 205	÷ 221	غ 237	ي 253
E	⌏ 142	لا 158	ح 174	ص 190	خ 206	× 222	غ 238	■ 254
F	⌐ 143	ء 159	خ 175	? 191	د 207	ع 223	م 239	SP 255

HEX	8	9	A	B	C	D	E	F
0	SP 128	İ 144	ï 160	☐ 176	Ł 192	Ŧ 208	ζ 224	240
1	SP 129	İ̇ 145	ï̇ 161	☐̇ 177	⊥ 193	Υ 209	η 225	± 241
2	SP 130	Ŏ 146	ó 162	☐̈ 178	Ŧ 194	Φ 210	θ 226	υ 242
3	SP 131	SP 147	ú 163	 179	† 195	Χ 211	ι 227	φ 243
4	SP 132	SP 148	À 164	‡ 180	— 196	Ψ 212	κ 228	χ 244
5	SP 133	Ÿ 149	Β 165	Κ 181	‡ 197	Ω 213	λ 229	§ 245
6	À 134	ÿ 150	Γ 166	Λ 182	Π 198	α 214	μ 230	ψ 246
7	€ 135	© 151	Δ 167	Μ 183	Ρ 199	β 215	ν 231	™ 247
8	· 136	Ω 152	Ε 168	Ν 184	ℒ 200	γ 216	ξ 232	° 248
9	¬ 137	² 153	Ζ 169	‡ 185	℞ 201	↓ 217	ο 233	™ 249
A	¡ 138	³ 154	Η 170	‖ 186	℥ 202	Γ 218	π 234	ω 250
B	‘ 139	ά 155	½ 171	¶ 187	π 203	■ 219	ρ 235	ü 251
C	’ 140	£ 156	Θ 172	¶ 188	℥ 204	■ 220	σ 236	ÿ 252
D	Έ 141	έ 157	Ι 173	≡ 189	= 205	δ 221	ς 237	ώ 253
E	— 142	ή 158	« 174	Ο 190	‡ 206	ε 222	τ 238	■ 254
F	Ή 143	ì 159	» 175	γ 191	Σ 207	■ 223	’ 239	SP 255

Page 39 (ISO8859-2: Latin2)

HEX	8	9	A	B	C	D	E	F
0	☐ 128	L 144	SP 160	° 176	Ř 192	Đ 208	ř 224	ď 240
1	☐ 129	Ł 145	Ą 161	ą 177	Á 193	Ń 209	á 225	ń 241
2	☐ 130	Т 146	˘ 162	˙ 178	Â 194	Ň 210	â 226	ň 242
3	 131	† 147	Ł 163	ł 179	Ă 195	Ó 211	ă 227	ó 243
4	† 132	— 148	α 164	´ 180	Ä 196	Ô 212	ä 228	ô 244
5	J 133	† 149	Ĺ 165	ĺ 181	Í 197	Ŏ 213	í 229	ï 245
6	Г 134	■ 150	Ś 166	ś 182	Ć 198	Ö 214	ć 230	ö 246
7	■ 135	■ 151	Ş 167	˘ 183	Ç 199	× 215	ç 231	÷ 247
8	© 136	Ł 152	˙ 168	˘ 184	Č 200	Ř 216	č 232	ř 248
9	‡ 137	Ɔ 153	Š 169	š 185	É 201	Û 217	é 233	û 249
A	‡ 138	Ɔ 154	Ş 170	ş 186	Ę 202	Ú 218	ę 234	ú 250
B	‡ 139	Ɔ 155	Ť 171	ť 187	Ě 203	Ů 219	ě 235	ů 251
C	‡ 140	Ɔ 156	Ž 172	ž 188	Ě 204	Ü 220	ě 236	ü 252
D	¢ 141	= 157	˘ 173	˘ 189	Í 205	Ý 221	í 237	ý 253
E	¥ 142	‡ 158	Ž 174	ž 190	Î 206	Ț 222	î 238	ț 254
F	ƒ 143	® 159	Ž 175	ž 191	Ď 207	ß 223	ď 239	· 255









HEX	8	9	A	B	C	D	E	F
0	SP 128	SP 144	SP 160	° 176	À 192	Ð 208	à 224	ð 240
1	SP 129	SP 145	¡ 161	± 177	Á 193	Ñ 209	á 225	ñ 241
2	SP 130	SP 146	¢ 162	² 178	Â 194	Ò 210	â 226	ò 242
3	SP 131	SP 147	£ 163	³ 179	Ã 195	Ó 211	ã 227	ó 243
4	SP 132	SP 148	€ 164	Ž 180	Ä 196	Ô 212	ä 228	ô 244
5	SP 133	SP 149	¥ 165	µ 181	Å 197	Õ 213	å 229	õ 245
6	SP 134	SP 150	Š 166	¶ 182	Æ 198	Ö 214	æ 230	ö 246
7	SP 135	SP 151	§ 167	· 183	Ç 199	× 215	ç 231	÷ 247
8	SP 136	SP 152	š 168	ž 184	È 200	Ø 216	è 232	ø 248
9	SP 137	SP 153	© 169	¹ 185	É 201	Ù 217	é 233	ù 249
A	SP 138	SP 154	ª 170	º 186	Ê 202	Ú 218	ê 234	ú 250
B	SP 139	SP 155	« 171	» 187	Ë 203	Û 219	ë 235	û 251
C	SP 140	SP 156	¬ 172	Œ 188	Ì 204	Ü 220	ì 236	ü 252
D	SP 141	SP 157	173	œ 189	Í 205	Ý 221	í 237	ý 253
E	SP 142	SP 158	® 174	ÿ 190	Î 206	Þ 222	î 238	þ 254
F	SP 143	SP 159	175	ı 191	Ï 207	ß 223	ï 239	ÿ 255

HEX	8	9	A	B	C	D	E	F
0	SP 128	و 144	ح 160	◻ 176	ل 192	ع 208	ک 224	240
1	SP 129	ئ 145	خ 161	◻ 177	ل 193	ء 209	ک 225	ی 241
2	، 130	ب 146	ذ 162	◻ 178	ت 194	ع 210	گ 226	پ 242
3	؛ 131	ب 147	د 163	 179	ت 195	غ 211	گ 227	- 243
4	؟ 132	پ 148	ذ 164	ت 180	- 196	غ 212	ل 228	۰ 244
5	ء 133	پ 149	ر 165	ض 181	ت 197	غ 213	ل 229	۱ 245
6	آ 134	ت 150	ز 166	ض 182	ظ 198	غ 214	م 230	۲ 246
7	آ 135	ت 151	ژ 167	ط 183	ع 199	ف 215	م 231	۳ 247
8	آ 136	ت 152	س 168	ط 184	ع 200	ف 216	ن 232	۴ 248
9	ا 137	ث 153	ء 169	ط 185	ع 201	ل 217	ن 233	۵ 249
A	ا 138	ج 154	ش 170	ط 186	ع 202	ل 218	و 234	۶ 250
B	ا 139	چ 155	ث 171	ط 187	ع 203	ل 219	ه 235	۷ 251
C	ء 140	چ 156	ص 172	ط 188	ع 204	ل 220	ه 236	۸ 252
D	أ 141	چ 157	ط 173	ط 189	= 205	ق 221	ه 237	۹ 253
E	أ 142	× 158	« 174	ظ 190	ط 206	ق 222	ه 238	■ 254
F	آ 143	ح 159	» 175	ط 191	SP 207	■ 223	ی 239	SP 255

HEX	8	9	A	B	C	D	E	F
0	Ç 128	É 144	á 160	☼ 176	Ł 192	ą 208	α 224	≡ 240
1	ü 129	æ 145	í 161	☼ 177	⊥ 193	č 209	β 225	± 241
2	é 130	Æ 146	ó 162	☼ 178	⊥ 194	ę 210	Γ 226	≥ 242
3	â 131	ô 147	ú 163	 179	† 195	è 211	π 227	≤ 243
4	ä 132	ö 148	ñ 164	† 180	— 196	ì 212	Σ 228	” 244
5	à 133	ò 149	Ñ 165	Ą 181	† 197	š 213	σ 229	“ 245
6	å 134	û 150	ª 166	Č 182	Ų 198	ų 214	μ 230	÷ 246
7	ç 135	ù 151	º 167	Ę 183	Ū 199	ū 215	τ 231	≈ 247
8	ê 136	ÿ 152	¿ 168	É 184	Ł 200	ž 216	Φ 232	° 248
9	ë 137	Ö 153	ƒ 169	‡ 185	Ɔ 201	Ɔ 217	Θ 233	· 249
A	è 138	Ü 154	ƒ 170	‡ 186	Ł 202	Ɔ 218	Ω 234	· 250
B	ï 139	ç 155	½ 171	‡ 187	Ɔ 203	■ 219	δ 235	√ 251
C	î 140	£ 156	¼ 172	‡ 188	Ɔ 204	■ 220	∞ 236	ⁿ 252
D	ì 141	¥ 157	ı 173	‡ 189	= 205	■ 221	φ 237	² 253
E	Ä 142	Ɔ 158	« 174	Š 190	‡ 206	■ 222	ε 238	■ 254
F	Å 143	f 159	» 175	Ɔ 191	Ž 207	■ 223	∩ 239	SP 255

Page 43 (PC1119: Lithuanian)

HEX	8	9	A	B	C	D	E	F
0	А 128	Р 144	а 160	☐ 176	Л 192	ą 208	р 224	Ė 240
1	Б 129	С 145	б 161	☐ 177	⊥ 193	č 209	с 225	ė 241
2	В 130	Т 146	в 162	☐ 178	Т 194	ę 210	т 226	≥ 242
3	Г 131	У 147	г 163	 179	† 195	ė 211	у 227	≤ 243
4	Д 132	Ф 148	д 164	‡ 180	— 196	į 212	ф 228	” 244
5	Е 133	Х 149	е 165	Ą 181	† 197	š 213	х 229	“ 245
6	Ж 134	Ц 150	ж 166	Č 182	У 198	ų 214	ц 230	÷ 246
7	З 135	Ч 151	з 167	Ę 183	Ū 199	ū 215	ч 231	≈ 247
8	И 136	Ш 152	и 168	Ė 184	Ł 200	ž 216	ш 232	° 248
9	Й 137	Щ 153	й 169	‡ 185	Г 201	Ј 217	щ 233	· 249
A	К 138	Ъ 154	к 170	 186	⊥ 202	Г 218	ъ 234	· 250
B	Л 139	Ы 155	л 171	‡ 187	⊥ 203	■ 219	ы 235	√ 251
C	М 140	Ь 156	м 172	‡ 188	‡ 204	■ 220	ь 236	ⁿ 252
D	Н 141	Э 157	н 173	l 189	= 205	■ 221	э 237	² 253
E	О 142	Ю 158	о 174	Š 190	‡ 206	■ 222	ю 238	■ 254
F	П 143	Я 159	п 175	Г 191	Ž 207	■ 223	я 239	SP 255

HEX	8	9	A	B	C	D	E	F
0	А 128	Р 144	а 160	 176	Л 192	л 208	р 224	Є 240
1	Б 129	С 145	б 161	 177	Л 193	л 209	с 225	ё 241
2	В 130	Т 146	в 162	 178	Т 194	т 210	т 226	ґ 242
3	Г 131	У 147	г 163	 179	т 195	л 211	у 227	ґ 243
4	Д 132	Ф 148	д 164	† 180	— 196	л 212	ф 228	Є 244
5	Е 133	Х 149	е 165	† 181	† 197	ґ 213	х 229	є 245
6	Ж 134	Ц 150	ж 166	 182	ґ 198	г 214	ц 230	і 246
7	З 135	Ч 151	з 167	т 183	 199	 215	ч 231	і 247
8	И 136	Ш 152	и 168	ґ 184	л 200	† 216	ш 232	ї 248
9	Й 137	Щ 153	й 169	 185	ґ 201	л 217	щ 233	ї 249
A	К 138	Ъ 154	к 170	 186	л 202	г 218	ъ 234	÷ 250
B	Л 139	Ы 155	л 171	т 187	т 203	 219	ы 235	± 251
C	М 140	Ь 156	м 172	л 188	л 204	 220	ь 236	№ 252
D	Н 141	Э 157	н 173	л 189	= 205	 221	э 237	¤ 253
E	О 142	Ю 158	о 174	л 190	 206	 222	ю 238	■ 254
F	П 143	Я 159	п 175	т 191	л 207	 223	я 239	SP 255

Page 45 (WPC1250: Latin 2)

HEX	8	9	A	B	C	D	E	F
0	€ 128	SP 144	SP 160	° 176	Ř 192	Đ 208	ř 224	ď 240
1	SP 129	‘ 145	˘ 161	± 177	Á 193	Ń 209	á 225	ń 241
2	, 130	, 146	˘ 162	˘ 178	Â 194	Ň 210	â 226	ň 242
3	SP 131	“ 147	Ł 163	ł 179	Ă 195	Ó 211	ă 227	ó 243
4	” 132	” 148	α 164	’ 180	Ä 196	Ô 212	ä 228	ô 244
5	... 133	• 149	Ą 165	μ 181	Ć 197	Ő 213	í 229	ő 245
6	† 134	– 150	ı 166	¶ 182	Ć 198	Ö 214	ć 230	ö 246
7	‡ 135	— 151	§ 167	· 183	Ç 199	× 215	ç 231	÷ 247
8	SP 136	SP 152	” 168	’ 184	Č 200	Ř 216	č 232	ř 248
9	‰ 137	™ 153	© 169	ą 185	É 201	Û 217	é 233	ű 249
A	Š 138	š 154	Ş 170	ş 186	Ę 202	Ú 218	ę 234	ú 250
B	‹ 139	› 155	« 171	» 187	Ě 203	Ů 219	ě 235	ů 251
C	Ś 140	ś 156	¬ 172	Ĺ 188	Ě 204	Ü 220	ś 236	ü 252
D	Ť 141	ť 157	” 173	” 189	Í 205	Ý 221	í 237	ý 253
E	Ž 142	ž 158	® 174	Ÿ 190	Î 206	Ț 222	î 238	ț 254
F	Ż 143	ż 159	Ž 175	ż 191	Đ 207	ß 223	đ 239	· 255

HEX	8	9	A	B	C	D	E	F
0	Ђ 128	ђ 144	SP 160	° 176	А 192	Р 208	а 224	р 240
1	Ѓ 129	‘ 145	Ў 161	± 177	Б 193	С 209	б 225	с 241
2	, 130	, 146	ў 162	l 178	В 194	Т 210	в 226	т 242
3	ѓ 131	“ 147	Ј 163	і 179	Г 195	У 211	г 227	у 243
4	” 132	” 148	ѡ 164	ѓ 180	Д 196	Ф 212	д 228	ф 244
5	... 133	• 149	Ѓ 165	μ 181	Е 197	Х 213	е 229	х 245
6	† 134	— 150	Ѓ 166	¶ 182	Ж 198	Ц 214	ж 230	ц 246
7	‡ 135	— 151	§ 167	· 183	З 199	Ч 215	з 231	ч 247
8	€ 136	SP 152	Ё 168	ё 184	И 200	Ш 216	и 232	ш 248
9	‰ 137	™ 153	© 169	№ 185	Й 201	Щ 217	й 233	щ 249
A	Љ 138	љ 154	Є 170	є 186	К 202	Ъ 218	к 234	ъ 250
B	‹ 139	› 155	« 171	» 187	Л 203	Ы 219	л 235	ы 251
C	Њ 140	њ 156	¬ 172	ј 188	М 204	Ь 220	м 236	ь 252
D	Ќ 141	ќ 157	 173	ѕ 189	Н 205	Э 221	н 237	э 253
E	Џ 142	џ 158	® 174	ѕ 190	О 206	Ю 222	о 238	ю 254
F	Ѣ 143	ѣ 159	Ї 175	ї 191	П 207	Я 223	п 239	я 255

Page 47 (WPC1253: Greek)

HEX	8	9	A	B	C	D	E	F
0	€ 128	SP 144	SP 160	° 176	ï 192	Π 208	Û 224	π 240
1	SP 129	‘ 145	” 161	± 177	Α 193	Ρ 209	α 225	ρ 241
2	, 130	’ 146	À 162	² 178	Β 194	SP 210	β 226	ς 242
3	<i>f</i> 131	“ 147	£ 163	³ 179	Γ 195	Σ 211	γ 227	σ 243
4	” 132	” 148	α 164	’ 180	Δ 196	Τ 212	δ 228	τ 244
5	... 133	• 149	¥ 165	μ 181	Ε 197	Υ 213	ε 229	υ 245
6	† 134	— 150	¡ 166	¶ 182	Ζ 198	Φ 214	ζ 230	φ 246
7	‡ 135	— 151	§ 167	· 183	Η 199	Χ 215	η 231	χ 247
8	SP 136	SP 152	” 168	Έ 184	Θ 200	Ψ 216	θ 232	ψ 248
9	‰ 137	™ 153	© 169	Ή 185	Ι 201	Ω 217	ι 233	ω 249
A	SP 138	SP 154	ª 170	Ί 186	Κ 202	Ϊ 218	κ 234	ϊ 250
B	‹ 139	› 155	« 171	» 187	Λ 203	ÿ 219	λ 235	ÿ 251
C	SP 140	SP 156	¬ 172	Ό 188	Μ 204	ά 220	μ 236	ό 252
D	SP 141	SP 157	173	½ 189	Ν 205	έ 221	ν 237	ύ 253
E	SP 142	SP 158	® 174	Ύ 190	Ξ 206	ή 222	ξ 238	ώ 254
F	SP 143	SP 159	— 175	Ω 191	Ο 207	ι 223	ο 239	SP 255

HEX	8	9	A	B	C	D	E	F
0	€ 128	SP 144	SP 160	° 176	À 192	Ğ 208	à 224	ğ 240
1	SP 129	‘ 145	ı 161	± 177	Á 193	Ñ 209	á 225	ñ 241
2	, 130	’ 146	ç 162	² 178	Â 194	Ò 210	â 226	ò 242
3	f 131	“ 147	£ 163	³ 179	Ã 195	Ó 211	ã 227	ó 243
4	” 132	” 148	¤ 164	´ 180	Ä 196	Ô 212	ä 228	ô 244
5	... 133	• 149	¥ 165	µ 181	Å 197	Õ 213	å 229	õ 245
6	† 134	– 150	ı 166	¶ 182	Æ 198	Ö 214	æ 230	ö 246
7	‡ 135	— 151	§ 167	· 183	Ç 199	× 215	ç 231	÷ 247
8	^ 136	~ 152	¨ 168	¸ 184	È 200	Ø 216	è 232	ø 248
9	‰ 137	™ 153	© 169	¹ 185	É 201	Ù 217	é 233	ù 249
A	Š 138	š 154	ª 170	º 186	Ê 202	Ú 218	ê 234	ú 250
B	‹ 139	› 155	« 171	» 187	Ë 203	Û 219	ë 235	û 251
C	Œ 140	œ 156	¬ 172	¼ 188	Ì 204	Ü 220	ì 236	ü 252
D	SP 141	SP 157	173	½ 189	Í 205	İ 221	í 237	ı 253
E	SP 142	SP 158	® 174	¾ 190	Î 206	Ş 222	î 238	ş 254
F	SP 143	ÿ 159	175	¿ 191	Ï 207	ß 223	ï 239	ÿ 255

Page 49 (WPC1255: Hebrew)

HEX	8	9	A	B	C	D	E	F
0	€ 128	SP 144	SP 160	° 176	· 192	ı 208	א 224	ג 240
1	SP 129	‘ 145	ı 161	± 177	ˆ 193	· 209	ב 225	ו 241
2	, 130	’ 146	¢ 162	² 178	˘ 194	· 210	ל 226	ע 242
3	f 131	“ 147	£ 163	³ 179	˙ 195	: 211	ד 227	ף 243
4	” 132	” 148	₪ 164	´ 180	· 196	ן 212	ה 228	פ 244
5	... 133	• 149	¥ 165	μ 181	˚ 197	ן 213	ו 229	ץ 245
6	† 134	– 150	ı 166	¶ 182	˘ 198	” 214	ז 230	צ 246
7	‡ 135	— 151	§ 167	· 183	˘ 199	’ 215	ח 231	ק 247
8	^ 136	˜ 152	ˆ 168	˘ 184	˘ 200	” 216	ט 232	ך 248
9	‰ 137	™ 153	© 169	¹ 185	· 201	SP 217	י 233	ש 249
A	SP 138	SP 154	× 170	÷ 186	SP 202	SP 218	ך 234	ת 250
B	‹ 139	› 155	« 171	» 187	ˆ 203	SP 219	כ 235	SP 251
C	SP 140	SP 156	¬ 172	¼ 188	· 204	SP 220	ל 236	SP 252
D	SP 141	SP 157	· 173	½ 189	· 205	SP 221	ם 237	SP 253
E	SP 142	SP 158	® 174	¾ 190	˘ 206	SP 222	נ 238	SP 254
F	SP 143	SP 159	– 175	¿ 191	˘ 207	SP 223	ן 239	SP 255

HEX	8	9	A	B	C	D	E	F
0	€ 128	گ 144	SP 160	° 176	ˆ 192	ذ 208	à 224	´ 240
1	ب 129	‘ 145	‘ 161	± 177	ء 193	ر 209	ل 225	” 241
2	، 130	’ 146	¢ 162	² 178	آ 194	ز 210	â 226	ˆ 242
3	f 131	“ 147	£ 163	³ 179	أ 195	س 211	م 227	ˆ 243
4	” 132	” 148	¤ 164	´ 180	ؤ 196	ش 212	ن 228	ô 244
5	... 133	• 149	¥ 165	µ 181	إ 197	ص 213	ه 229	ˆ 245
6	† 134	– 150	¡ 166	¶ 182	ئ 198	ض 214	و 230	ˆ 246
7	‡ 135	— 151	§ 167	· 183	ا 199	× 215	ç 231	÷ 247
8	ˆ 136	ک 152	” 168	د 184	ب 200	ط 216	è 232	ˆ 248
9	% 137	™ 153	© 169	¹ 185	ة 201	ظ 217	é 233	ù 249
A	ث 138	ژ 154	ه 170	؛ 186	ت 202	ع 218	ê 234	° 250
B	‹ 139	› 155	« 171	» 187	ث 203	غ 219	ë 235	û 251
C	Œ 140	œ 156	¬ 172	¼ 188	ج 204	- 220	ى 236	ü 252
D	چ 141	SP 157	173	½ 189	ح 205	ف 221	ي 237	SP 253
E	ژ 142	SP 158	® 174	¾ 190	خ 206	ق 222	î 238	SP 254
F	ث 143	س 159	– 175	؟ 191	د 207	ك 223	ï 239	ء 255

Page 51 (WPC1257: Baltic Rim)

HEX	8	9	A	B	C	D	E	F
0	€ 128	SP 144	SP 160	° 176	À 192	Š 208	ą 224	š 240
1	SP 129	‘ 145	SP 161	± 177	Ļ 193	Ņ 209	į 225	ń 241
2	, 130	’ 146	¢ 162	² 178	Ā 194	Ņ 210	ā 226	ņ 242
3	SP 131	“ 147	£ 163	³ 179	Ć 195	Ó 211	ć 227	ó 243
4	” 132	” 148	¤ 164	´ 180	Ä 196	Õ 212	ä 228	õ 244
5	... 133	• 149	SP 165	µ 181	Å 197	Õ 213	å 229	ö 245
6	† 134	– 150	¡ 166	¶ 182	Ę 198	Ö 214	ę 230	ö 246
7	‡ 135	— 151	§ 167	· 183	Ě 199	× 215	ě 231	÷ 247
8	SP 136	SP 152	Ø 168	ø 184	Č 200	Ț 216	č 232	ț 248
9	‰ 137	™ 153	© 169	¹ 185	É 201	Ł 217	é 233	ł 249
A	SP 138	SP 154	Ŕ 170	ŗ 186	Ž 202	Ś 218	ż 234	ś 250
B	‹ 139	› 155	« 171	» 187	Ě 203	Ū 219	è 235	ū 251
C	SP 140	SP 156	¬ 172	¼ 188	Ğ 204	Ü 220	ğ 236	ü 252
D	¨ 141	– 157	173	½ 189	Ķ 205	Ž 221	ķ 237	ž 253
E	˘ 142	˙ 158	® 174	¾ 190	Ī 206	Ž 222	ī 238	ž 254
F	˚ 143	SP 159	Æ 175	æ 191	Ł 207	ß 223	ł 239	· 255

HEX	8	9	A	B	C	D	E	F
0	€ 128	SP 144	SP 160	° 176	À 192	Đ 208	à 224	đ 240
1	SP 129	‘ 145	ì 161	± 177	Á 193	Ñ 209	á 225	ñ 241
2	, 130	’ 146	ç 162	² 178	Â 194	’ 210	â 226	’ 242
3	f 131	“ 147	£ 163	³ 179	Ă 195	Ó 211	ă 227	ó 243
4	” 132	” 148	¤ 164	’ 180	Ä 196	Ô 212	ä 228	ô 244
5	... 133	• 149	¥ 165	µ 181	Å 197	Õ 213	å 229	õ 245
6	† 134	– 150	¡ 166	¶ 182	Æ 198	Ö 214	æ 230	ö 246
7	‡ 135	— 151	§ 167	· 183	Ç 199	× 215	ç 231	÷ 247
8	^ 136	~ 152	¨ 168	¸ 184	È 200	Ø 216	è 232	ø 248
9	‰ 137	™ 153	© 169	¹ 185	É 201	Ù 217	é 233	ù 249
A	SP 138	SP 154	ª 170	º 186	Ê 202	Ú 218	ê 234	ú 250
B	< 139	> 155	« 171	» 187	Ë 203	Û 219	ë 235	û 251
C	Œ 140	œ 156	¬ 172	¼ 188	´ 204	Ü 220	´ 236	ü 252
D	SP 141	SP 157	173	½ 189	Í 205	Ů 221	í 237	ů 253
E	SP 142	SP 158	® 174	¾ 190	Î 206	˘ 222	î 238	đ 254
F	SP 143	ÿ 159	– 175	¿ 191	Ï 207	ß 223	ï 239	ÿ 255

Page 53 (KZ1048: Kazakhstan)

HEX	8	9	A	B	C	D	E	F
0	Љ 128	ђ 144	SP 160	° 176	А 192	Р 208	а 224	р 240
1	ѓ 129	‘ 145	Ў 161	± 177	Б 193	С 209	б 225	с 241
2	, 130	’ 146	ў 162	l 178	В 194	Т 210	в 226	т 242
3	ѓ 131	“ 147	Ә 163	i 179	Г 195	У 211	г 227	у 243
4	” 132	” 148	ӑ 164	ө 180	Д 196	Ф 212	д 228	ф 244
5	... 133	• 149	Ө 165	μ 181	Е 197	Х 213	е 229	х 245
6	† 134	– 150	ı 166	¶ 182	Ж 198	Ц 214	ж 230	ц 246
7	‡ 135	— 151	§ 167	· 183	З 199	Ч 215	з 231	ч 247
8	€ 136	SP 152	Ё 168	ё 184	И 200	Ш 216	и 232	ш 248
9	‰ 137	™ 153	© 169	№ 185	Й 201	Щ 217	й 233	щ 249
A	Љ 138	љ 154	ƒ 170	ƒ 186	К 202	Ъ 218	к 234	ъ 250
B	‹ 139	› 155	« 171	» 187	Л 203	Ы 219	л 235	ы 251
C	Њ 140	њ 156	¬ 172	ө 188	М 204	Ь 220	м 236	ь 252
D	Қ 141	қ 157	- 173	Ң 189	Н 205	Э 221	н 237	э 253
E	Һ 142	һ 158	® 174	ң 190	О 206	Ю 222	о 238	ю 254
F	Ғ 143	ғ 159	Ү 175	ү 191	П 207	Я 223	п 239	я 255

HEX	8	9	A	B	C	D	E	F
0	SP 128	SP 144	SP 160	SP 176	SP 192	SP 208	SP 224	SP 240
1	SP 129	SP 145	SP 161	SP 177	SP 193	SP 209	SP 225	SP 241
2	SP 130	SP 146	SP 162	SP 178	SP 194	SP 210	SP 226	SP 242
3	SP 131	SP 147	SP 163	SP 179	SP 195	SP 211	SP 227	SP 243
4	SP 132	SP 148	SP 164	SP 180	SP 196	SP 212	SP 228	SP 244
5	SP 133	SP 149	SP 165	SP 181	SP 197	SP 213	SP 229	SP 245
6	SP 134	SP 150	SP 166	SP 182	SP 198	SP 214	SP 230	SP 246
7	SP 135	SP 151	SP 167	SP 183	SP 199	SP 215	SP 231	SP 247
8	SP 136	SP 152	SP 168	SP 184	SP 200	SP 216	SP 232	SP 248
9	SP 137	SP 153	SP 169	SP 185	SP 201	SP 217	SP 233	SP 249
A	SP 138	SP 154	SP 170	SP 186	SP 202	SP 218	SP 234	SP 250
B	SP 139	SP 155	SP 171	SP 187	SP 203	SP 219	SP 235	SP 251
C	SP 140	SP 156	SP 172	SP 188	SP 204	SP 220	SP 236	SP 252
D	SP 141	SP 157	SP 173	SP 189	SP 205	SP 221	SP 237	SP 253
E	SP 142	SP 158	SP 174	SP 190	SP 206	SP 222	SP 238	SP 254
F	SP 143	SP 159	SP 175	SP 191	SP 207	SP 223	SP 239	SP 255

International Character Sets

Country	ASCII code (Hex)													
	23	24	25	2A	40	5B	5C	5D	5E	60	7B	7C	7D	7E
USA	#	\$	%	*	@	[¥]	^	`	{		}	~
France	#	\$	%	*	à	°	ç	§	^	`	é	ù	è	¨
Germany	#	\$	%	*	§	Ä	Ö	Ü	^	`	ä	ö	ü	ß
U.K.	£	\$	%	*	@	[¥]	^	`	{		}	~
Denmark I	#	\$	%	*	@	Æ	Ø	Å	^	`	æ	ø	å	~
Sweden	#	¤	%	*	É	Ä	Ö	Å	Ü	é	ä	ö	å	ü
Italy	#	\$	%	*	@	°	¥	é	^	ù	à	ò	è	ì
Spain I	Pt	\$	%	*	@	ı	Ñ	ı	^	`	¨	ñ	}	~
Japan	#	\$	%	*	@	[¥]	^	`	{		}	~
Norway	#	¤	%	*	É	Æ	Ø	Å	Ü	é	æ	ø	å	ü
Denmark II	#	\$	%	*	É	Æ	Ø	Å	Ü	é	æ	ø	å	ü
Spain II	#	\$	%	*	á	ı	Ñ	ı	é	`	ı	ñ	ó	ú
Latin America	#	\$	%	*	á	ı	Ñ	ı	é	ü	ı	ñ	ó	ú
Korea	#	\$	%	*	@	[₩]	^	`	{		}	~
Slovenia/Croatia	#	\$	%	*	Ž	Š	Đ	Ć	Č	ž	š	đ	ć	č
China	#	¥	%	*	@	[¥]	^	`	{		}	~
Vietnam	₫	\$	%	*	@	[¥]	^	`	{		}	~
Arabia	#	\$	%	*	@	[¥]	^	`	{		}	~

