



# OPERATION & MAINTENANCE PLAN

## RID WELLHEAD TREATMENT SYSTEMS



FEBRUARY  
2015  
*Revision 5*

WEST VAN BUREN AREA WQARF SITE  
PHOENIX, ARIZONA

Prepared for: **Arizona Department of Environmental Quality**

Prepared by: **Synergy Environmental, LLC**

On Behalf of: **Roosevelt Irrigation District**



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**O&M PLAN REVISION SUMMARY**

#	Description
0	Original draft.
1	Refined draft incorporating updates to operational details based on initial pilot system performance.
2	Original final version; includes full record drawing sets and all available technical information.
3	Incorporates revisions following completion of pilot system performance assessment/evaluation.
4	Incorporates revisions based on comments from ADEQ, PRPs and the public, received September 5, 2014.
5	Incorporates revisions based on comments from ADEQ dated December 15, 2014.

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February 2015, Revision 5

## **OPERATION AND MAINTENANCE PLAN – RID WELLHEAD TREATMENT SYSTEMS**

### **WEST VAN BUREN AREA WATER QUALITY ASSURANCE REVOLVING FUND SITE**

#### **1.0 INTRODUCTION**

Groundwater in the West Van Buren Area Water Quality Assurance Revolving Fund Site (WVBA Site) contains hazardous substances, principally volatile organic compounds (VOCs) that have impacted Roosevelt Irrigation District (RID) production wells. Arizona Department of Environmental Quality (ADEQ) acknowledged that the RID wells that extract and discharge VOC-contaminated groundwater to surface water are the major outflow of contamination from the Site (Terranext, 2012). It was further noted that the RID canals provide a potential route of surface water contaminant migration within and downstream of the WVBA Site.

RID relies on the wells within the WVBA Site to meet critical water supply needs and, consequently, submitted a Work Plan for conducting an Early Response Action (ERA) to restore a portion of these impacted wells for current and reasonably foreseeable beneficial uses, including future use as a drinking water source (Montgomery & Associates, 2010), as provided in the Arizona Water Quality Assurance Revolving Fund Program:

- Arizona Revised Status (ARS) §49-282.06.B.4.b; and,
- Arizona Administrative Code (A.A.C.) R18-16-405.

Although the ERA was designed to capture and treat hazardous substances primarily as a well protection and water supply initiative, the action was also proposed to mitigate public exposure associated with the uncontrolled release of VOCs in groundwater pumped by RID from the WVBA Site. Air and water sampling was conducted in accordance with the *Public Health Exposure Assessment and Mitigation Work Plan*. The resulting data enabled review of the potential insight into the fate and transport of these contaminants (Synergy Environmental (Synergy), 2011a). The assessment compared the sampling results to health-based guidelines to make a screening-level determination as to whether these substances pose a significant risk to public health and provide data to assist in developing detailed designs for engineering controls to limit uncontrolled VOC emissions.

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Consistent with the Task 4-Engineering Design Study required by the ADEQ in the ERA conditional approval letter of June 24, 2010 (ADEQ, 2010), RID submitted a proposal to construct and operate a pilot wellhead treatment system at RID-95 and additional wellhead treatment at select sites (Synergy Environmental, 2011b). In a letter dated September 2, 2011, ADEQ authorized implementation of RID's proposed Pilot System initiative (ADEQ, 2011).

Before initiating treatment at the additional well sites (i.e., RID-89, RID-92 and RID-114), RID agreed to prepare and submit a near-term assessment, following one month of system operation, to consider the technology, system design and site-specific engineering and operation controls to determine the effectiveness of liquid-phase granular activated carbon (LGAC) and the reliability of the system as designed/operated to provide safeguards to protect public health in the event of system failures (in accordance with A.A.C. R18-16-411). The *1-Month Technology/Design Demonstration Report: RID-95 Pilot System*, describes the successful completion of the assessment period, which demonstrated the reliable operation of the treatment system without identification of any design or operational issue that could reasonably endanger public health (Synergy, 2012a).

On July 17, 2012, a Modified ERA Proposal was submitted to ADEQ as an addendum to the original ERA Work Plan, dated February 3, 2010 and conditionally approved by ADEQ on June 24, 2010 (Synergy, 2012b). The addendum was proposed in order to provide a more cost effective approach to accomplish the goals of the ERA remedial action. The Modified ERA Proposal provided an optimized design approach to address the highest contaminated RID wells located in the WVBA Site and incorporated information and insights gained from the investigations prescribed by ADEQ in the original ERA Work Plan letter (Tasks 1 through 4) and from the Pilot System initiative. Based on the detailed consideration and analysis of this new information, RID proposed substantive modifications to the original ERA Work Plan, which included utilizing a combination of treatment and blending to effectively reduce the concentration of VOCs from several additional, lower concentration wells resulting in lower volume of water being directly treated while providing a higher total volume of groundwater that is remediated to meet applicable federal maximum contaminant levels (MCLs). On October 19, 2012, Synergy submitted the Modified ERA Work Plan to ADEQ, which incorporated applicable content from the original ERA Work Plan and from the Modified ERA Proposal (Synergy, 2012c). ADEQ conditionally approved the Modified ERA Work Plan on February 1, 2013 (ADEQ, 2013).

Consistent with the ADEQ letter dated September 2, 2011, that agreed with implementation of the Pilot System initiative, the *Long-Term Operational Assessment Report, RID-95 Wellhead Pilot Treatment Systems* documented the long-term performance of the wellhead treatment systems in order "...to determine whether well head treatment can be an effective treatment technology...(that results in)...reducing the cost of the final remedy...and/or mitigating

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*contaminant exposure*” (Synergy, 2012d). The Assessment Report indicated that the RID Pilot System initiative conclusively demonstrated the cost effectiveness of the technology, and therefore the reasonableness of the selected remedy for the Modified ERA (which could be incorporated into the final remedy following the Feasibility Study process) in order to effectively treat the contaminated groundwater impacting RID’s wells and the successful mitigation of public health exposures to these contaminants.

As part of the scope of work described in its proposed Pilot System initiative, RID was to prepare and submit an Operation and Maintenance (O&M) Plan to ADEQ. This O&M Plan, Revision 4, provides equipment and construction details, the sampling and analysis program, and specific O&M and reporting procedures for the RID wellhead treatment systems, and shall replace all previous editions. Updates and/or revisions will continue to be made to this O&M Plan, as necessary. At a minimum, this O&M Plan will be reviewed on an annual basis to confirm accuracy and completeness.

## 2.0 BACKGROUND

A summary of the physical setting, hydrogeologic and groundwater conditions, sources of contamination and impacts on RID wells and operations was provided in the Remedial Investigation (RI) Report (Terranext, 2012). The RI Report was published by ADEQ in August 2012, and included a discussion of the nature and extent of contamination in the WVBA Site. Brief descriptions of the Site location and physical characteristics, the contaminants of concern (COCs) present at the Site and the impact of the contamination on the RID water systems are provided in the following sections.

### 2.1 SITE LOCATION AND PHYSICAL CHARACTERISTICS

Land use within the WVBA is predominantly zoned industrial with smaller tracts of residential (with elementary schools and churches) and commercial. The WVBA Site is located within the City of Phoenix Central City and Estrella urban villages (**Figure 1**). With the significant acreage of agricultural land available to be developed in the future, the Estrella Village (41 square miles) is identified as a Phoenix targeted growth area, and is expected to experience significant increases in both employment and residential growth (Synergy, 2011b).

**Figure 2** depicts the approximate boundaries of the groundwater contamination, as well as relevant features within the WVBA Site. The extent of groundwater contamination associated with the WVBA Site is generally bounded on the north by McDowell Road, on the east by 7<sup>th</sup> Avenue, on the south by Lower Buckeye Road, and on the west beyond 79<sup>th</sup> Avenue.

### 2.2 CONTAMINANTS OF CONCERN

The COCs in the WVBA Site have been identified based on historical and present data obtained from samples collected by ADEQ and RID from the impacted RID groundwater supply wells over the past 20 years. These COCs comprise the commingled WVBA Site plume and are listed as follows (including the chemical name and the Chemical Abstract Service (CAS) number):

- |  |                     |
|--|---------------------|
| • 1,1-Dichloroethene (1,1-DCE)         | CAS number 75-53-4  |
| • Tetrachloroethene (PCE)              | CAS number 127-18-4 |
| • Trichloroethene (TCE)                | CAS number 79-01-6  |
| • 1,1,1-Trichloroethane (TCA)          | CAS number 71-55-6  |
| • cis 1,2-Dichloroethene (cis 1,2-DCE) | CAS number 156-59-2 |
| • 1,1-Dichloroethane (1,1-DCA)         | CAS number 75-34-3  |



Chromium is also a COC that occurs locally within the WVBA Site boundaries. The chromium concentrations in the impacted RID wells are well below the federal MCL for drinking water and have only been detected in two (2) wells: RID-102 and RID-104; neither of which was selected for wellhead treatment. Consequently, chromium is not included in the sampling and analysis program as part of this O&M Plan.

Only three (3) of the listed COCs (i.e., TCE, PCE and 1,1-DCE) are present in the impacted groundwater within the WVBA Site at concentrations that exceed the MCLs. Consequently, these COCs are referred to as the “target COCs” in this O&M Plan. The target COCs will be used to determine when GAC replacement is necessary.

### 2.3 WATER QUALITY – TREATMENT SYSTEM WELLS

A summary of recent historical analytical data that presents target COC concentrations for samples collected by ADEQ from RID treatment system wells is included below. All results that are equal to or exceed MCLs are indicated in red text.

**Table 1. Summary of Recent Water Quality – Treatment System Wells**

TCE, presented as micrograms per liter (µg/L)

Sample Date	Well			
	89	92	95	114
Apr-13	34.1	73.5	54.4	48.6
Sep-13	37.5	86.4	59.6	39.0
Mar-14	35.5	76.2	44.0	45.6

PCE, presented as µg/L:

Sample Date	Well			
	89	92	95	114
Apr-13	11.0	14.7	3.44	2.20
Sep-13	11.7	14.5	3.71	2.63
Mar-14	10.3	13.5	2.99	2.86

1,1-DCE, presented as µg/L:

Sample Date	Well			
	89	92	95	114
Apr-13	2.39	5.17	9.23	3.33
Sep-13	3.14	6.22	7.52	2.50
Mar-14	2.84	4.84	6.18	3.01

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## 2.4 TREATMENT GOALS

The minimum standard for treated water quality at the wellhead treatment systems is the MCL for each of the target COCs, which is consistent with the final Remedial Objectives set forth in the Final RI Report, Appendix AA (Terranext, 2012).

Target COC	MCL ( $\mu\text{g/L}$ )
Trichloroethene (TCE)	5.0
Tetrachloroethene (PCE)	5.0
1,1-Dichloroethene (1,1-DCE)	7.0

The point of compliance (POC) sample ports (installed in the 14-inch discharge piping, located downstream of the treatment skids and immediately upstream of the receiver box for each treatment system, see **Figures 3-6**) is the location for demonstrating that each treatment system achieves these Treatment Goals.

### **3.0 SYSTEM DESCRIPTION**

RID selected a pre-engineered LGAC system, manufactured by Siemens Water Technologies, to treat the discharge from the highest impacted RID production wells. The selected LGAC systems, described in more detail in Section 4.3, are modular and consist of two (2) GAC pressure vessels, a treatment “skid”, with a capacity of 1,000 gallons per minute (gpm, nominal) with Siemens stated maximum of 1,100 gpm. The treatment skids are installed on and anchored to concrete containment pads with 6-inch curbing and sumps. Each discharge structure is enclosed and sealed for volatilization control. Wellhead treatment will be conducted in a manner consistent with RID historical pumping. Design/record drawings for the wellhead treatment systems are included as **Appendix A** (RID-89), **Appendix B** (RID-92), **Appendix C** (RID-95), and **Appendix D** (RID-114).

1. RID-89: Located on the east side of 51<sup>st</sup> Avenue, approximately ¼-mile north of Buckeye Road; the site area is approximately 4,500 square feet (ft<sup>2</sup>). Based on nominal flow rate of 3,400 gpm, RID installed three skids.

From north to south, skids are numbered 1, 2, and 3; with vessels labeled: 89-1A and 89-1B (skid 1); 89-2A and 89-2B (skid 2); 89-3A and 89-3B (skid 3).



2. RID-92: Located on the east side of 43<sup>rd</sup> Avenue, approximately ¼-mile north of Buckeye Road; the site area is approximately 2,400 ft<sup>2</sup>. Based on nominal flow rate of 1,400 gpm and limited available foot print, RID installed a single skid.

Vessels are labeled 92-1A (west vessel) and 92-1B.



3. RID-95: Located on the northeast corner of Sherman Street and 35<sup>th</sup> Avenue, approximately ¼-mile north of Buckeye Road; the site area is approximately 6,900 ft<sup>2</sup>. Based on nominal flow rate of 1,850 gpm, RID installed two skids.

From south to north, skids are numbered 1 and 2; with vessels labeled: 95-1A (east vessel) and 95-1B for skid 1; and 95-2A (west vessel) and 95-2B for skid 2.



4. RID-114: Located at the southwest corner of 23<sup>rd</sup> Avenue and Van Buren Street; the site area is approximately 7,000 ft<sup>2</sup>. Based on nominal flow rate of 2,500 gpm, RID installed three skids.

From north to south, skids are numbered 1, 2, and 3; with vessels labeled: 114-1B and 114-1A (skid 1); 114-2B and 114-2A (skid 2); 114-3B and 114-3A (skid 3).



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#### **4.0 OPERATION AND MAINTENANCE**

The following sections describe the specific details for operating and maintaining the wellhead treatment systems, including a notifications procedure during system operation upset events; and details for RID's well pumps, the selected LGAC treatment skids, wellhead treatment system operations, instrumentation and controls, and the sampling and analysis program.

#### **4.1 SYSTEM OPERATION UPSET EVENT NOTIFICATIONS**

The Operator (Spinnaker Holdings, LLC) receives automated notifications (on his mobile phone) to alert in the event of certain control conditions described in detail in Section 4.5.9, and is required to respond, as appropriate, to each notification within 2 hours. The Operator will notify RID and Synergy in the event of significant process control change(s), problem(s) or failure(s). As soon as the issue(s) of the event are reviewed and fully understood, Synergy will notify ADEQ by telephone within 24 hours of operational changes made to the wellhead treatment systems, if the quality of the treated water could be affected, or if releases to the environment have occurred.

Contact information for the individuals to be notified by Spinnaker Holdings/Synergy is included below:

Roosevelt Irrigation District –

Donovan Neese, PE  
Superintendent  
Email: dneese@rooseveltirrigation.org  
Phone: (623) 670-4760

Ken Craig  
Water Operations Manager  
Email: kcraig@rooseveltirrigation.org  
Phone: (623) 695-5855

Agency Oversight –

Danielle Taber  
Arizona Department of Environmental Quality  
Email: taber.danielle@azdeq.gov  
Phone: (602) 771-4414

In accordance with A.A.C. R18-16-411(E)(4), this O&M Plan shall include “a process for the treatment system Operator to promptly notify potentially affected water providers of a failure of a key treatment system component that could affect the quality of a discharge of treated water.”



Treated water from the wellhead treatment systems currently is exclusively discharged to RID canals and laterals for agricultural use. Consequently, there are no other potentially affected water providers within the WVBA Site that would be affected by a discharge of treated water in the event of significant process control issues or failures at any of the wellhead treatment systems. However, at such time in the future when RID plans to serve treated water to persons or parties for municipal and industrial end use, this O&M Plan will be revised to identify the affected water provider(s) and the process by which RID will promptly notify those water providers of any failure of a key treatment system component that could affect the quality of the discharge of treated water. The revised O&M Plan will be submitted for ADEQ approval at least 90 days prior to initiation of water delivery to the affected water provider(s).

#### 4.2 WELL PUMP DETAILS

**Table 2** provides details for well construction (i.e., hole depth, screen intervals, units screened, casing total depth and casing diameters), historical depth to water and pumping water levels, and pumps/motors currently installed and operating at each wellhead treatment system site. The control strategy for each well pump is provided in Section 4.5.1. Following is a summary of normal operating values for each of the wellhead treatment systems.

#### RID-89

Parameter	Normal Operating Value
Wellhead Pressure (Bypass)	0.5 psi
Wellhead Pressure (Treatment)	16.5 psi
Flow Rate (Bypass)	3,400 gpm
Flow Rate (Treatment)	2,600-3,000 gpm
Skid 1 Post-Lead Vessel Pressure	12 psi
Skid 1 Effluent Pressure	2.0 psi
Skid 2 Post-Lead Vessel Pressure	12 psi
Skid 2 Effluent Pressure	2.0 psi
Skid 3 Post-Lead Vessel Pressure	11 psi
Skid 3 Effluent Pressure	1.5 psi

Notes:

psi = pounds per square inch

gpm = gallons per minute

**RID-92**

Parameter	Normal Operating Value
Wellhead Pressure (Bypass)	0.5 psi
Wellhead Pressure (Treatment)	21 psi
Flow Rate (Bypass)	1,400 gpm
Flow Rate (Treatment)	1,100-1,300 gpm
Skid 1 Post-Lead Vessel Pressure	2.0 psi
Skid 1 Effluent Pressure	1.0 psi

**RID-95**

Parameter	Normal Operating Value
Wellhead Pressure (Bypass)	1.0 psi
Wellhead Pressure (Treatment)	12.5 psi
Flow Rate (Bypass)	1,850 gpm
Flow Rate (Treatment)	1,500-1,750 gpm
Skid 1 Post-Lead Vessel Pressure	5.0 psi
Skid 1 Effluent Pressure	2.0 psi
Skid 2 Post-Lead Vessel Pressure	7.0 psi
Skid 2 Effluent Pressure	2.0 psi

**RID-114**

Parameter	Normal Operating Value
Wellhead Pressure (Bypass)	0.5 psi
Wellhead Pressure (Treatment)	11.5 psi
Flow Rate (Bypass)	2,500 gpm
Flow Rate (Treatment)	2,250-2,450 gpm
Skid 1 Post-Lead Vessel Pressure	7.0 psi
Skid 1 Effluent Pressure	2.0 psi
Skid 2 Post-Lead Vessel Pressure	7.0 psi
Skid 2 Effluent Pressure	3.0 psi
Skid 3 Post-Lead Vessel Pressure	6.0 psi
Skid 3 Effluent Pressure	2.5 psi

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### 4.3 LGAC TREATMENT SKIDS

The wellhead treatment systems consist of Siemens HP-1220 LGAC treatment skids, each capable of treating a nominal flow of 1,100 gpm of water in series (lead-lag) configuration. The numbers of skids at each well site include: RID-89 (3), RID-92 (1), RID-95 (2) and RID-114 (3), for a total of 9 skids.

The LGAC treatment skids include the following standard design features:

- Down-flow configuration to facilitate backwash;
- Integrated piping (8-inch schedule 40 carbon steel) with cast iron gear/wheel butterfly valves with EPDM seats, configured to allow series, parallel or vessel-isolation flow;
- Systems operate utilizing existing well equipment to pump the impacted groundwater through the LGAC vessels for treatment and periodic backwash;
- Equipped with sample ports at the skid influent, 25%, 50% and 75% of GAC bed depth, and vessel effluent to enable monitoring of mass transfer zone and breakthrough;
- 20,000 pound carbon capacity in each carbon steel vessel (7,520 gallon volume);
- Operating flow rate of 1,100/2,200 gpm (series/parallel) per skid and 1,000 gpm backwash flow rate (higher flow rates can be achieved but empty bed contact time would decrease proportionally);
- Integrated GAC transfer piping (4-inch Schedule 10 304L stainless steel); and,
- Vessels and piping are rated to 125 psi and burst discs are integral to the piping to safely release and divert water in the event of over-pressure.

During 2013 and 2014, critical maintenance work was needed at all four (4) wellhead treatment systems (i.e., all 18 vessels) to replace corroded piping (4-inch, Schedule 10 304L stainless steel GAC fill and removal lines), which were covered under warranty. Similar defects have been observed on the Siemens GAC equipment installed at the North Indian Bend Wash federal Superfund Site. Each pipe was removed and replaced by Siemens' (now Evoqua Water Technologies) contractor Smyth Industries, of Tucson, Arizona with the GAC fill lines primarily replaced in 2013 and the GAC removal lines replaced on 10 of 18 vessels during carbon change-out activities from June through October 2014. The remaining GAC removal lines will be replaced when carbon change-out activities are needed on the 8 remaining vessels.

### 4.4 SYSTEM OPERATION

General system operation for each LGAC skid includes operation in treatment mode, bypass mode, and a modified treatment mode to facilitate LGAC change-outs and/or backwash. Each skid is configured for series (or lead-lag) operation for normal treatment mode, but are capable of parallel or single vessel operation, as necessary, to facilitate maintenance activities.

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Operational performance data will be continuously monitored and collected on a monthly basis using the instrumentation and supervisory control and data acquisition (SCADA) system described in Section 4.5.6.

An Operation & Maintenance Manual (prepared by Siemens) for the pre-engineered LGAC skids is included as **Appendix E**, and provides equipment details/specifications including: standard procedures to operate the treatment skids (i.e., start-up, carbon changes, backwashing), troubleshooting, system monitoring, shutdown and emergency procedures, maintenance, lists of scheduled materials (with part numbers) on the drawings in Section 8.0, and specifications for the vessels (i.e., drain system, valves, burst disks, spray nozzles, pressure gauges, and interior/exterior coatings). Although the Operation & Maintenance Manual specifically identifies “Well Site 95”, the same Manual was used for the other three (3) wellhead treatment systems (RID-89, RID-92 and RID-114). Therefore, only one Manual is included as part of this O&M Plan.

A flow diagram and valve sequence chart are also included in the Siemens Operation & Maintenance Manual and on **Figures 3-6**. Each valve associated with the HP-1220 systems has been clearly labeled in the field to help the Operator when making changes to the operation of the treatment systems.

#### **4.4.1 Treatment Mode**

Each LGAC skid is operated in conjunction with RID’s pumping schedule with cessation of treatment during well maintenance activities, treatment system maintenance activities (requiring system shut-down) or unanticipated failures (including but not limited to: power outages, critical alarms, or equipment malfunctions).

#### **4.4.2 Bypass Mode**

Should it become necessary to shut off any of the treatment trains, and RID requires the flow from that well, the untreated flow may be temporarily bypassed (in part or in whole) around the treatment system and discharged directly into the existing receiver box until treatment can resume (utilizing the 3-way valve, see Section 4.5.4).

The notification procedure in Section 4.1 shall be followed if a treatment system is changed from treatment mode to bypass mode (full bypass) due to a system upset event. Other operational changes that require partial bypass, including carbon change-out activities or changes in RID’s water demand that require full bypass, for example, will be documented in the Monthly Progress Reports (Section 6.2).

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There is a routine occurrence when operation in partial bypass mode is necessary at the RID-92 wellhead treatment system. Since there is only one treatment skid at RID-92, partial bypass is necessary during carbon change out activities to fluidize the GAC for removal and refilling activities, and backwashing. Partial bypass is necessary in this case to prevent excessively high flow rate during backwash, which could result in possible loss of GAC. Since all other treatment systems utilize two or three treatment skids, this mode of routine partial bypass is only necessary at the RID-92 wellhead treatment system.

During full or partial bypass operation, the SCADA system is still functioning and the change in flow path is shown on the control screens and captured by data acquisition. When this occurs, the wellhead pressure will decrease and flows will increase (due to reduced pressure head). During full bypass mode operation, pressure differential across the lead and lag vessels goes to zero, and therefore, no alarms are triggered.

#### **4.4.3 LGAC Change-Outs and Backwash**

LGAC bed life will be assessed/monitored in each treatment train by sampling and analysis for target COCs as described in Section 4.6. A carbon change-out with reactivated GAC will be scheduled when any of the target COCs reach ½ of the Treatment Goals (see Section 2.4) in the POC samples. When this condition is observed, the lead vessel of the skid with the highest target COC concentration in the Mid-Skid sample will be scheduled for the change-out<sup>1</sup>.

During each carbon change-out, the lag vessel will be reconfigured as lead and the spent GAC removed from the exhausted vessel and replaced with fresh reactivated GAC. During removal and replacement of the spent GAC from the exhausted vessel, the remaining vessel will continue to treat the flow on a stand-alone basis (i.e., single pass). In some instances, it may be necessary to isolate an entire skid and/or switch to partial or full bypass to facilitate maintenance activities.

Following recharging of the exhausted vessel, the recharged vessel will be backwashed to remove fines, left to soak for approximately 24 hours to remove entrained air, and put back into service as the lag vessel and remain in that configuration until the lead vessel requires a carbon change-out. Backwash will be conducted at a flow of approximately 1,000 gpm (using treated water conveyed from the new lead vessel while operating in stand-alone basis) and backwash water will be diverted from the backwashed vessel directly to the discharge receiver box.

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<sup>1</sup> Currently, the RID-92 wellhead treatment system only has a single skid.

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Based on carbon change-out frequencies for each of the wellhead treatment systems<sup>2</sup> to date, the estimated change-out schedule per vessel at each site is included below:

- RID-89: 4-5 months of operation
- RID-92: 2-3 months of operation
- RID-95: 2-3 months of operation
- RID-114: 5-6 months of operation

#### 4.5 INSTRUMENTATION AND CONTROLS

The wellhead treatment systems are equipped with instrumentation and controls (I&C), designed and integrated by Vertech, that provide real-time monitoring of key performance parameters of system operation. The I&C also enables remote operation and monitoring of system operations and provides alarm notification for key process and control parameters. Control System record drawings for the wellhead treatment systems are included in **Appendix A** (RID-89), **Appendix B** (RID-92), **Appendix C** (RID-95), and **Appendix D** (RID-114).

Instrumentation is included to monitor:

- Well pump run status;
- Well discharge and bypass flow rates (instantaneous and totalized);
- Flow to each treatment skid (instantaneous and totalized);
- Wellhead pressure; and,
- Differential pressure across each treatment skid.

Controls/alarms are included for:

- Pump start/stop;
- Bypass flow;
- Low flow at each treatment skid; and,
- Water level in sumps.

These I&C nodes are integrated into a SCADA system that allows for remote control of the systems as well as continuous monitoring capabilities and data storage to document key aspects of treatment system operations and demonstrate the level of reliability required to ensure the successful remediation of the groundwater supply (i.e., to achieve Treatment Goals) and the protection of public health. The following sections describe the various I&C components, including O&M requirements for each. Equipment manuals for each component are included in **Appendix F**.

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<sup>2</sup> These systems currently only operate 7-8 months per year based on RID's historical operations.

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#### **4.5.1 Well Pumps**

The well pumps for the wellhead treatment systems convey groundwater through the treatment skids (treatment mode) or directly to the discharge structure (bypass mode). The pumps can be controlled manually from the local Operator Interface Terminal (OIT), mounted to the front of the Remote Terminal Unit (RTU) control panel, or operated remotely from the OIT in the control room at RID-95 (or via remote connection to the OIT in the control room). The OIT in the control room can control operations for all four (4) wellhead treatment systems.

#### **System Start-Up and Shut Down Procedures**

Prior to start-up of each wellhead treatment system, the Operator shall inspect the system components for potential problems (including water accumulation in the containment area sump[s]), inspect piping for signs of leaks, verify all control and isolation valves are positioned properly, and acknowledge/clear any alarms on the OITs. The Operator will check to see if the pump switch at each site is in “Auto” mode inside the motor control center (MCC) cabinet.

- Well pumps are started manually by pressing the “Main Pump Start” push button on the local OIT or the OIT located in the control room (or via remote connection to the OIT in the control room).
- Following start-up, the Operator will monitor the treatment systems for a minimum of 15 minutes to verify proper operation.  
Each well pump will run continuously until manually stopped by pressing the “Main Pump Stop” push button on the local OIT or at the OIT located in the control room (or via remote connection to the OIT in the control room).

#### **Shut Down Conditions**

- Each well pump will stop automatically in the event of a motor overload condition. The pump will need to be restarted manually at the MCC cabinet after the overload relay for the pump motor starter is reset.
- In the event of a power failure/outage while the pump is running (see Section 4.5.9), the pump will attempt to restart one time. If the attempt fails, the pump will need to be restarted manually at the local OIT or remotely at the control room after the SCADA computer is restarted.
- In the event of an overload condition with the pump motor starter, an alarm will be displayed on the OIT at the local control panel and at the OIT in the control room, and the Operator will be notified.

- In the event of a low flow rate critical alarm at a treatment skid, the Operator will be notified and the well pump will automatically shut off at that site. For this critical alarm, the Operator will follow the system upset notifications procedure described in Section 4.1.
- When water (e.g., rain water or process water) accumulate in a sump, a high-level switch alarm will result when water reaches the first float alarm point. The Operator will be notified and the sump pump(s) will start automatically to discharge the water until the water level drops to below the first float alarm point. If the accumulation of water reaches the second float alarm point, a high-high critical alarm will result in another notification to the Operator, and the well pump will automatically shut off. For this critical alarm, the Operator will follow the system upset notifications procedure described in Section 4.1.

#### 4.5.2 Flow Meters

Manufacturer/Model	Size	Sensor/Transmitter Type
Siemens, Sitrans F M Magflo®	8" & 14"	MAG 5100W/MAG 5000

- 8-inch flow meters installed one per treatment skid to measure instantaneous and totalized flow of raw groundwater (i.e., influent).
- 14-inch flow meters installed one per well site on the bypass piping. At RID-89, RID-92 and RID-114, the flow meter measures well discharge flow in both treatment and bypass modes (instantaneous and totalized values). At RID-95, the 14-inch flow meter only measures bypass flow (instantaneous and totalized) due to operational/mechanical constraints within the treatment system concrete pad. Treatment flow at RID-95 is measured by the two 8-inch flow meters, which are combined to derive the total well discharge flow rate.
- If a treatment skid flow rate at a site falls below the low flow rate critical alarm value, (summarized in Section 4.5.6), the Operator will be notified and the well pump at that site will automatically shut off.

#### 4.5.3 Pressure Transmitters

Manufacturer/Model	Range	Order No.
Siemens, Sitrans P200	0-200 psig	7MF1565-4CB

- At each site, one pressure transmitter is located upstream of the 3-way valve to monitor wellhead pressure (see **Figures 3-6**).



- At each site, one pressure transmitter is located on the effluent piping of each treatment skid to monitor effluent water pressure and differential pressure across the vessels (see **Figures 3-6**). If the differential pressure (calculated from the values measured at the transmitter located immediately downstream of the wellhead and the transmitter at the effluent piping of each treatment skid) increases to the high differential pressure value of 25 psi (which could indicate solid deposits accumulating in the carbon bed, for example), an alarm will be displayed on the OIT and the Operator will be notified. This is not a critical alarm, and therefore, will not automatically shut off the well pump.

#### 4.5.4 3-Way Valves

Manufacturer/Model	# of Positions	Power
VSI, Series 1000 Electric Actuator [1200]	2 (on/off)	AC 120V/240V AC24

- Each wellhead treatment system includes one (1) 3-way valve that can be controlled manually at the valve (using an Allen handle at the manual override location), or using the electric actuator through the local OIT mounted to the front of the RTU control panel at each site, or remotely from the OIT in the central control room (or via remote connection to the OIT in the control room). In normal operation, the valve will be closed on the bypass piping and open on the influent piping to each treatment skid.
- To prevent water hammer, power-assisted closing/opening of valve is paced to occur over a 120-second period (i.e., over 2X safety factor based on the manufacturer's specifications) when changing from normal operation to bypass mode, or from bypass mode to normal operation.
- For temporary changes in flow between treatment and bypass, the Operator may manually open/close the bypass valve until the desired flow rates are obtained (using an Allen handle at the manual override location). The manual opening/closing of the bypass valve is conducted at a controlled rate to prevent water hammer.

#### 4.5.5 Sumps and Level Switches

Manufacturer/Model	# of Floats	Order No. / Switch Type
Dwyer, Mercoid Series FSW2 Free-Floating Level Switch	2 (high/high-high)	FSW2-ONPN-20 / SPST NO FSW2-CNPN-20 / SPST NC

- The concrete pads at each site are constructed with approximate 6-inch berms along the pad perimeter to contain and prevent release of water and the pads slope slightly

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towards the collection sump(s) to facilitate collection and detection of any incidental rainfall or system leakage.

- The wellhead treatment systems at RID-92 and RID-95 each have one sump equipped with two (2) level sensors/switches.
- The RID-89 and RID-114 wellhead treatment systems each have two sumps, both equipped with two (2) level sensors/switches that operate independently.
- Each sump is covered by a grate conforming to Maricopa Association of Governments (MAG) detail 539.
- The Operator will inspect each sump on a weekly basis for the accumulation of water and if present, will determine the source.
- When water (e.g., rain water or process water) accumulate in a sump, a high-level switch alarm will result when water reaches the first float alarm point. The Operator will be notified and the sump pump(s) will start automatically to discharge the water until the water level drops to below the first float alarm point. If the accumulation of water reaches the second float alarm point, a high-high critical alarm will result in another notification to the Operator, and the well pump will automatically shut off. For this critical alarm, the Operator will follow the system upset notifications procedure described in Section 4.1.
- The water contained in the sump will be discharged via 1 ½" to 2" galvanized steel piping by a ¾ horsepower pump (rated for 50 gpm) to the discharge structure/receiver box at the well site.

#### **4.5.6 SCADA System**

Each wellhead treatment system site is equipped with a wireless transceiver that allows communication with the control room at RID-95, which serves as the central hub for the SCADA system. Screen shots of the SCADA system are included in **Appendix G**. A summary of the SCADA system alarm conditions is included below. The critical alarm value for each skid is calculated as 90% of the low treatment flow rate for the "normal operating value" included in Section 4.2, divided by the number of treatment skids for that site. The Operator will be notified for each alarm condition.

Condition	Alarm Value
RID-89 Low Flow Rate - Treatment Skid #1 (Critical)	780 gpm
RID-89 Low Flow Rate - Treatment Skid #2 (Critical)	780 gpm
RID-89 Low Flow Rate - Treatment Skid #3 (Critical)	780 gpm
RID-92 Low Flow Rate - Treatment Skid #1 (Critical)	990 gpm
RID-95 Low Flow Rate - Treatment Skid #2 (Critical)	675 gpm
RID-95 Low Flow Rate - Treatment Skid #3 (Critical)	675 gpm
RID-114 Low Flow Rate - Treatment Skid #1 (Critical)	675 gpm
RID-114 Low Flow Rate - Treatment Skid #2 (Critical)	675 gpm
RID-114 Low Flow Rate - Treatment Skid #3 (Critical)	675 gpm
Treatment Skid Differential Pressure (Non-Critical)	25 psi
High Level in Sump (Non-Critical)	First float
High-High Level in Sump (Critical)	Second float
High Temperature (Non-Critical)	120°F

#### 4.5.7 Temperature Sensors

Manufacturer/Model	Product No.
Siemens, 4-20 mA Room Temperature Sensor	536-753 (20 to 120°F)

- Temperature sensors are installed at all the wellhead treatment systems.
- The sensors monitor the cabinet temperature containing the control hardware and the temperature inside of the RID-95 control room. If the alarm value 120 degrees Fahrenheit (°F) is exceeded, the Operator will be notified, but no change in the operational status of the system will occur.

#### 4.5.8 Site Security

Site security at each wellhead treatment system site includes:

- New lighting fixtures that comply with local night sky ordinance.
- New wrought-iron fencing and access gates set-up with electronic sensing alarms (except at RID-92).
- Keys for the locks at each well site access gate will be provided to approved/authorized personnel only (Note: locks are daisy-chained to allow access by Salt River Project personnel to read the electrical meters).
- Secure access to electrical equipment.

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- Cameras for 24-hour site surveillance. Cameras can be remotely operated (including pan/zoom capability) on the SCADA computer to assist the Operator in rapid assessment of system conditions.

#### **4.5.9 System Operation Upset Events**

An unscheduled shutdown of the wellhead treatment systems may occur due to various reasons, which include (but are not limited to) the following:

- Power Outage – power supply outages may occur as a result of lightning storms, downed power lines, down transformer, etc. If any of the treatment systems have a loss of power, the system will automatically restart the well pump one time, in bypass mode. In the event of a power outage, a back-up power supply will allow for the SCADA system to remain operational, and the Operator will be notified of the alarm. The Operator will need to physically visit the treatment system to inspect the cause of the alarm, coordinate restoration of power supply at the site, and restart the treatment system.
- Heavy Rain – as indicated in Section 4.5.5, each sump is equipped with a two-level sensor/switch. In the event that a heavy rainstorm causes accumulation of rain water in a sump to reach the second float (triggering a high-high critical alarm), the Operator will be notified and the well pump will automatically shut off.
- Critical Alarms – there are a number of alarm conditions (summarized in Section 4.5.6), that when triggered, will result in an automatic notification to the Operator. However, two types of critical alarms (i.e., low flow rate for each treatment skid and a high-high level in a sump), will automatically shut off the well pump.

Please refer to Section 4.1 for proper notification procedures for wellhead treatment system upset events.

#### **4.6 SAMPLING AND ANALYSIS**

This section provides the methods and procedures to collect and analyze wellhead treatment system samples.

**4.6.1 Purpose of Sampling and Analysis Program**

The goal of the sampling and analysis program is to collect data to:

- Determine compliance with the water quality Treatment Goals for the target COCs;
- Determine when LGAC bed breakthrough/exhaustion occurs and LGAC change-out is needed; and,
- Determine the approximate mass of target COCs being removed at each wellhead treatment system.

**4.6.2 Frequency and Locations of Sampling**

The proposed data collection/sampling programs are presented in the matrix below. The location and frequency of each sample will be conducted for each of the individual LGAC treatment skids. Sampling frequency and locations refer only to the “lead” vessel except where noted.

Wellhead Treatment System Sampling Program Matrix

<u>LOCATION</u>	<u>FREQUENCY</u>
Influent Sample Port @ Wellhead	Weekly
	Monthly*
Mid-Skid Sample Port	Weekly
	Monthly*
Point of Compliance (POC)	Weekly

The asterisk next to each “Monthly” indicates that a change to this frequency will be based on an evaluation of “Weekly” data and may be changed after the treatment system reaches steady-state (if agreed to in advance by ADEQ). Sampling will revert to “Weekly” should significant variation or unanticipated results be observed.

The POC sample ports (installed at the 14-inch discharge piping, located downstream of the treatment skids and immediately upstream of each receiver box, see **Figures 3-6**) will be the location for demonstrating that the treatment system achieves the Treatment Goals for the

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target COCs described in Section 2.4. Field quality control (QC) samples will be collected as described in Section 4.6.4.

#### **4.6.3 Sampling Methods**

The following section provides details regarding the methods that will be used for the wellhead treatment system sampling program. Sampling will be conducted consistent with the provisions of the Health and Safety Plan, included as **Appendix H**.

##### Sampling Equipment & Procedure

Prior to sample collection, each sampling port will be purged for approximately 15-30 seconds to remove any stagnant water (i.e., non-representative water). Purge water from the influent and effluent sample ports will be collected in a two (2) gallon bucket, and will be disposed within the treatment system concrete containment structure.

Each water quality sample will be collected in a set of two (2) 40-milliliter volatile organic analysis (VOA) vials preserved with 1:1 hydrochloric acid (HCl). Samples will be collected with zero headspace. Each VOA vial will be tilted to approximately 45 degrees of vertical, and filled using a low flow rate (i.e., approximately 250 milliliters per minute of sample). The vial will be filled to the brim and then, using the cap, a small amount of water shall be added until a convex meniscus is formed. The vial will then be capped, turned upside down, and tapped to verify no headspace. Samples will be stored in a cooler with wet ice at 4° Celsius (C),  $\pm 2^{\circ}\text{C}$ , and hand delivered to the analytical laboratory.

#### **4.6.4 Analytical Methods and Procedures**

Samples will be analyzed following protocols that include quality control (QC) provisions and sample documentation and management practices as described in the following sections.

##### Sample Analyses

Water samples will be analyzed for VOCs following EPA Method 8260B and submitted to Airtech Environmental Laboratories (AEL) of Phoenix, Arizona. AEL is an environmental testing laboratory certified by ADHS under license number AZ0740. AEL will analyze for the six (6) WVBA Site COCs. The reporting limit for each COC will be 0.5 micrograms per liter.

Data quality control practices will be in accordance with the AEL standard operating procedure (SOP) for analysis of VOCs by EPA Method 8260B (**Appendix I**). Standard quality control requires analysis of a Laboratory Control Sample (LCS), LCS duplicate, internal standard, and

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surrogate analytes with each sample set. The 8260B method requires analytical accuracy to fall within a series of ranges of percent recoveries for internal standards and surrogates (see **Appendix I**). Laboratory duplicates must be less than or equal to 20 relative percent difference (RPD). Data quality control outside of these limits will be re-run if possible, or appropriately flagged with the reported results.

#### Quality Control

Quality control measures will be employed to evaluate both the field sampling procedures and techniques as well as the laboratory procedures and performance of instrumentation.

Field QC samples (including trip blanks and field duplicates) will be collected to help evaluate conditions resulting from field conditions and activities. Field QC samples may be used to evaluate variability in environmental sampling and analysis of organic contaminants.

**Field duplicate samples** will be collected and treated independently of its counterpart in order to assess field sampling procedures and laboratory precision and accuracy, through comparison of the results, and collected at a frequency of one (1) per sampling event. Duplicate samples will be preserved, packaged, and sealed in the same manner as the primary samples. A separate sample number and identification will be assigned to the duplicate, and it will be submitted blind to the laboratory. Identity of the duplicate sample will be recorded on the Weekly Operation and Maintenance Inspection Form (**Appendix J**).

**Trip blank samples** are used to determine if VOC water samples have been contaminated during transport from the field to the lab. The trip blanks are prepared by the laboratory by filling a VOA vial head-space free with organic free water, preserved with 1:1 HCl, labeled as "Trip Blank" or "TB" with the preparation date included on the custody seal. Trip blanks will be included in each cooler used to transport water samples to the laboratory. The results of the trip blanks are a key aspect of the overall QC system for the sampling program, and will be included in the analytical results report.

**Laboratory quality control samples** are certified standards analyzed by the laboratory (including matrix spike samples and duplicates) to demonstrate accuracy on a daily basis. Since samples to be used as matrix spikes are randomly selected by the laboratory analyst after receipt of samples, it is understood that such analyses may or may not include samples from any given sampling event or location.

Laboratory procedures will be evaluated using field duplicate samples, matrix spikes and other internal procedures defined by the analytical method and analytical laboratory.

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### Sample Documentation and Management

Chain-of-custody records are completed for each sampling event. The chain-of-custody record will be completed as samples are collected. An example chain-of-custody record for AEL is provided as **Appendix K** and will accompany the samples to the laboratory. Information to be entered on each chain-of-custody record includes:

- Project name
- Project manager/contact person
- Printed name of sampler and signature
- Date and time of collection
- Sample matrix identification
- Number of containers collected for each sample
- Sample identification
- Analyses requested
- Turn-around-time requested
- Dates of possession
- Name and signature of person relinquishing samples
- Date of sample receipt
- Time of sample receipt
- Name and signature of person receiving the samples
- Remarks pertinent to sample collection, preparation, preservation, and analyses

Samples will be submitted as soon as possible (i.e., on the date of sampling) to AEL with requested turnaround time of five (5) days and VOC analyses following EPA Method 8260B, which has a hold time of 14 days.

All documentation will be made in indelible ink. Corrections will be made by drawing a line through the error and entering the correct information. Both the error and the correct information must be legible. The person making the correction will initial the document where changes are made.



## 5.0 SPENT GAC MANAGEMENT

For each wellhead treatment system site, spent GAC must currently be profiled every two years by the carbon vendor. Synergy will coordinate the profiling process, contacting the carbon vendor a minimum of six weeks prior to an anticipated carbon change-out so that a grab sample of spent GAC can be collected and analyzed. The grab sample shall be collected by the carbon vendor using a 16-ounce glass jar (or similar) by accessing the 14-inch by 18-inch elliptical man-way located at the top of each vessel (see Section 8.0 of the Siemens O&M Manual in **Appendix E**). Following satisfactory completion of the profiling process, spent GAC can be removed and transported off-site to a reactivation facility provided the profile indicates the GAC as non-hazardous. All historical profiles have indicated spent GAC from the wellhead treatment systems were non-hazardous. All profile records will be maintained in the Field Office at RID-95.

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## 6.0 DOCUMENTATION AND REPORTING

This section includes the ongoing, periodic documentation and reporting necessary for effective monitoring of the wellhead treatment systems.

### 6.1 WEEKLY INSPECTION FORMS

Inspections will be conducted once per week to monitor the operational and physical conditions at each wellhead treatment system. A blank inspection form is included as **Appendix J**, and provides for collecting data related to water flow rates; operating pressures at the wellhead and across the treatment vessels, alarms, and equipment inspections and maintenance/repairs. The Operator will complete the form during each inspection. All inspection data and information will then be uploaded to the operations database for the wellhead treatment systems. The inspection form will be reviewed annually (at a minimum) and updated as appropriate.

### 6.2 MONTHLY PROGRESS REPORTING

For each month that the wellhead treatment systems are in operation, a Monthly Progress Report will be prepared to document remedy progress. RID will provide ADEQ's Remedial Projects Unit with one (1) hardcopy and one (1) electronic copy of each Report by the 15<sup>th</sup> of the month that follows the reporting period. An example of a typical Monthly Progress Report (excluding copies of the final laboratory reports) is provided as **Appendix L**. Each Monthly Progress Report will include the following, at a minimum:

- Approximate mass of target COCs removed and groundwater volume treated during the reporting period, and cumulative total of target COCs removed and groundwater volume treated since system start-up for each treatment system and total for all sites;
- Tabular summary of wellhead treatment system samples collected and analytical results for the reporting period;
- Copies of final laboratory reports for the reporting period;
- Operational hours/percentage for each wellhead treatment system during the reporting period;
- Dates of carbon change-outs conducted during the reporting period;
- Summary of any malfunctions which caused the wellhead treatment systems to be offline during the reporting period;

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- Summary of the maintenance activities performed to correct those malfunctions during the reporting period;
  - Summary of system operation upset events (see Section 4.1) reported to ADEQ during the reporting period; and,
  - Copies of the weekly inspection forms during the reporting period.

The most recent Monthly Progress Reports (without voluminous analytical laboratory results) are available on the West Valley Groundwater Cleanup Coalition website (<http://www.wvgroundwater.org>), under the “Project Documents” tab.

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## 7.0 KEY CONTACTS LIST

Key contacts for the wellhead treatment systems include:

### Roosevelt Irrigation District –

Donovan Neese, PE  
Superintendent  
Email: dneese@rooseveltirrigation.org  
Phone: (623) 670-4760

Ken Craig  
Water Operations Manager  
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### Wellhead Treatment Systems Owner/Operator –

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Terry Blood  
Operator  
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### Agency Oversight –

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### Engineering Technical Support –

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### Compliance Coordinator –

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Synergy Environmental, LLC  
Email: andrew.machugh@syn-env.com  
Phone: (602) 430-2785

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## 8.0 REFERENCES CITED

Arizona Department of Environmental Quality (ADEQ), 2010. Conditional Approval of a Water Quality Assurance Fund (WQARF) Early Response Action (ERA) Work Plan for the West Van Buren Registry Site, June 24.

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Montgomery & Associates, 2010. Work Plan, Roosevelt Irrigation District Early Response Action, West Van Buren Water Quality Assurance Revolving Fund Site, February 3.

Synergy Environmental, 2011a. Early Response Action - Public Health Exposure Assessment and Mitigation Summary Report, West Van Buren Area Water Quality Assurance Revolving Fund Site, September 16.

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\_\_\_\_\_, 2012a. 1-Month Technology/Design Demonstration Report: RID-95 Pilot System, West Van Buren Area Water Quality Assurance Revolving Fund Site, May 8.

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\_\_\_\_\_, 2012c. Modified Early Response Action Work Plan, West Van Buren WQARF Registry Site, Phoenix, Arizona, October 19.

\_\_\_\_\_, 2012d. Long-Term Operational Assessment Report, RID-95 Wellhead Pilot Treatment Systems, West Van Buren WQARF Registry Site, Phoenix, Arizona, April 5.

Terranext, 2012. Remedial Investigation Report, West Van Buren WQARF Registry Site, Phoenix, AZ, prepared for ADEQ, August.



## TABLES

**TABLE 2.**  
**SUMMARY OF WELL CONSTRUCTION INFORMATION**  
**ROOSEVELT IRRIGATION DISTRICT WELLHEAD TREATMENT SITES**  
 West Van Buren Area WQARF Site

Well Name	ADWR Number	Hole Depth (feet, bls)	Screened Interval(s) (feet, bls)	Unit(s) Screened <sup>a</sup>	Year Constructed	Casing Total Depth (feet, bls)	Casing Diameter (inches)	Reported Depth to Water <sup>b</sup> (feet, bls)	Pumping Water Level, 2012 (feet, bls)	Pump Details	VFD Motor	Pump Setting Depth (feet, bls)
<b>RID-89</b>	55-607221	1,800	180-805 860-1,434 1,465-1,770	UAU, MAU, LAU	4/29/65; redrill	1785	20 16 12	120	139	Louis Allis 16HH, 1185 RPM, 200 hp, 6 stages, 251 amps / 268 FLA , 440 V	No	200
<b>RID-92</b>	55-607218	500	180-488	UAU, MAU	2/9/59; redrill	488	20	112	208	AOA Smith 14HXB, 1760 RPM, 150 hp, 4 stages, 174 amps / 180 FLA, 440 V	No	270
<b>RID-95</b>	55-607215	1,800	180-815 836-1,470 1,497-1,775	UAU, MAU, LAU	12/29/64; redrill	1775	24 20 16	103	190	American Turbine, 15-M, 1760 RPM, 200 hp, 2 stages, 157 amps / 227 FLA, 440 V	No	220
<b>RID-114</b>	55-607197	395	205-380	UAU	2/11/53	395	20	109	no data	Keller 14MC, 1760 RPM, 200 hp, 3 stages, 194 amps / 240 FLA, 440 V	No	220

Explanation:

<sup>a</sup>Based on well driller's log

<sup>b</sup>RID reported 2013 (January) non-pumping water levels.

Abbreviations:

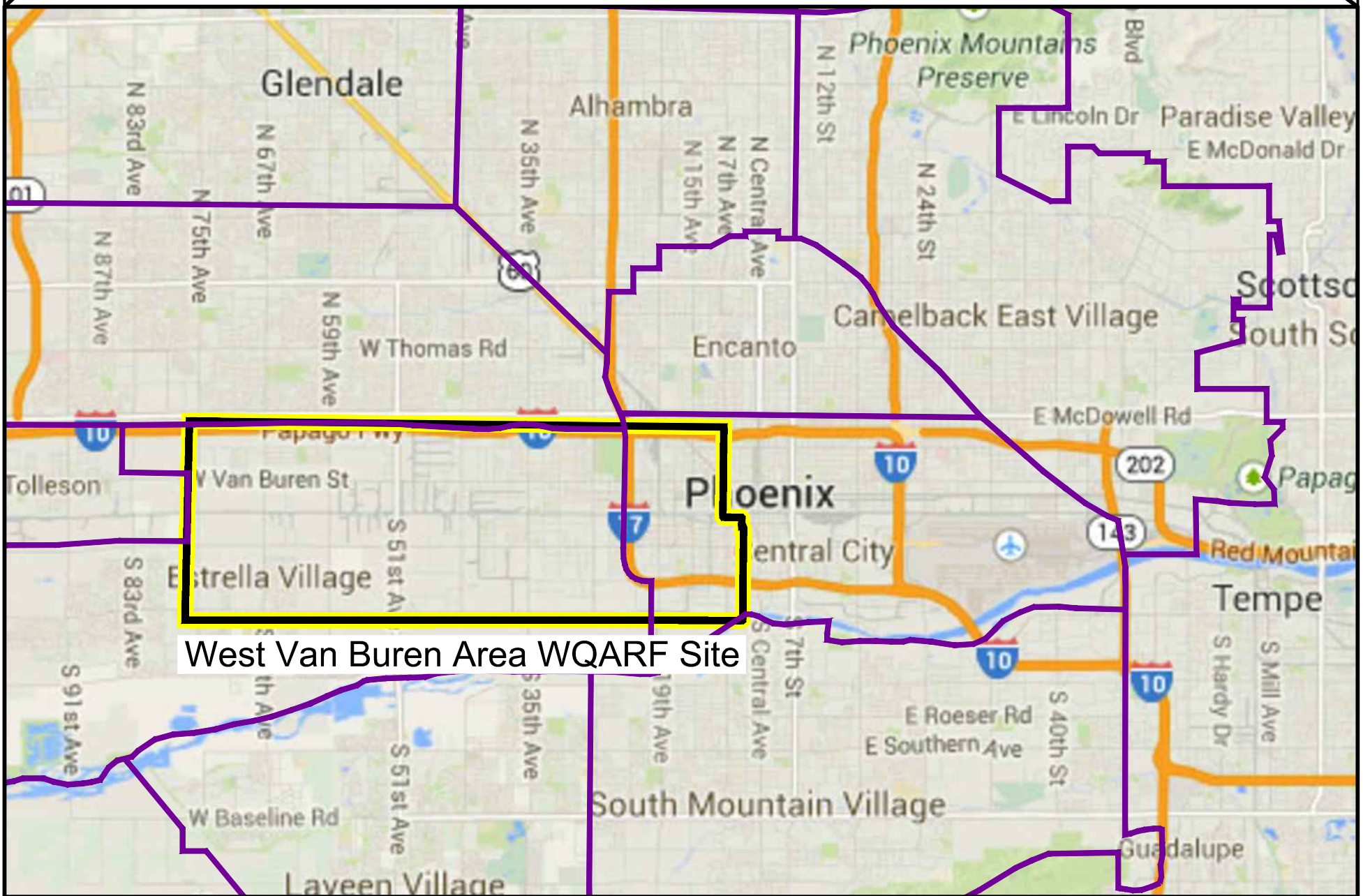
bls = below land surface                      hp = horsepower  
 gpm = gallons per minute                      FLA = full load amps  
 UAU = Upper Alluvial Unit                      V = volts  
 MAU = Middle Alluvial Unit  
 LAU = Lower Alluvial Unit

## FIGURES





NOT TO SCALE



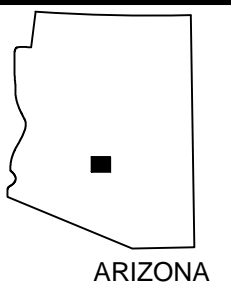
West Van Buren Area WQARF Site




EXPLANATION

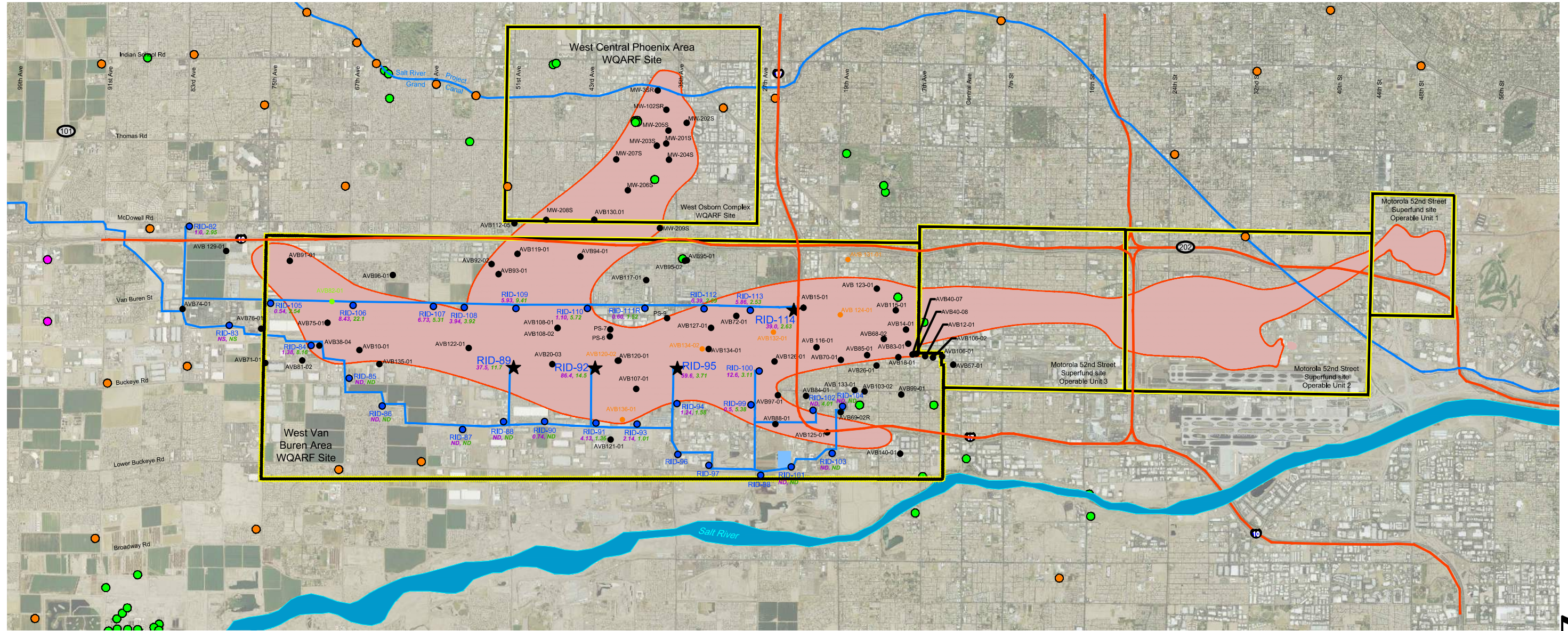
 Site Boundary

 Approximate Urban Village Boundary



ARIZONA

<b>SITE LOCATION MAP</b>			
Roosevelt Irrigation District West Van Buren Area WQARF Site			
By: LD	Date: 09/17/14	Project No. 804.90	
		10645 N. Tatum Blvd. Suite 200-437 Phoenix, AZ 85028 602-430-2785	
			Figure 1



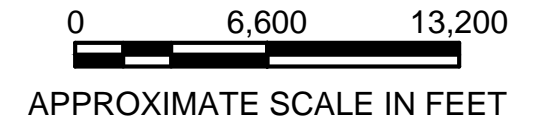
**EXPLANATION**

- RID-90  
Concentration of PCE, in µg/L  
Concentration of TCE, in µg/L
- RID-89  
Location of Wellhead Treatment System
- AVB10-01  
Monitor Well and Identifier (Black=UAU1;  
Orange=UAU2; Green=MAU)
- City of Phoenix Well
- City of Tolleson Well
- Salt River Project Well

- Site Boundary
- Estimated Extent of PCE and/or TCE  
Contamination greater than 5µg/L in  
Central Phoenix Groundwater  
Contaminant Plume
- Existing Canal or Pipeline
- Interstates
- Local Streets

**Abbreviations**

- WQARF - Water Quality Assurance Revolving Fund
- WWTP - Waste Water Treatment Plant
- RID - Roosevelt Irrigation District
- LAU - Lower Aquifer Unit
- MAU - Middle Aquifer Unit
- UAU - Upper Aquifer Unit
- ND - Not Detected
- NS - Not Sampled
- ADEQ - Arizona Department of Environmental Quality
- PCE - Tetrachloroethene
- TCE - Trichloroethene
- µg/L - Micrograms per Liter



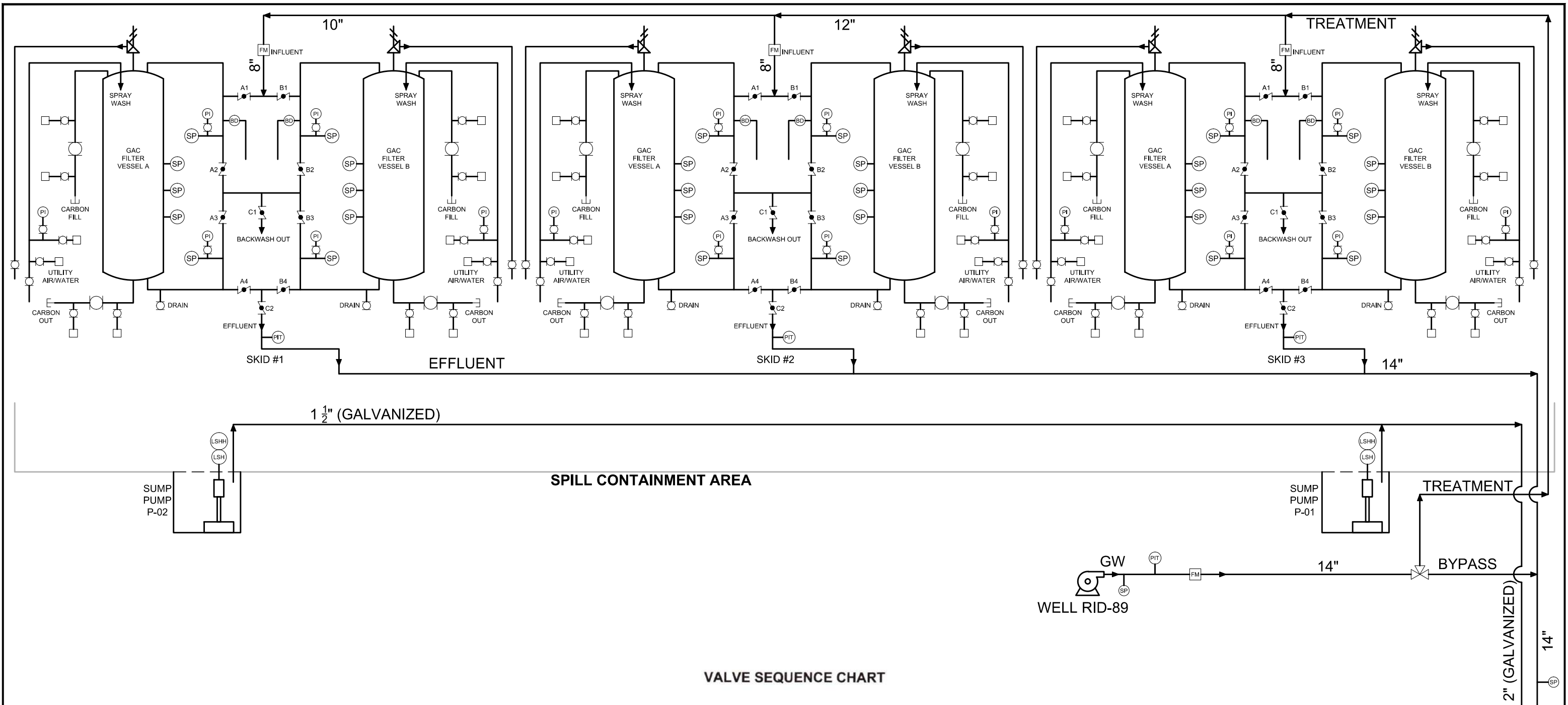
NOTE: Water quality data noted for RID wells are from September 2013.

Groundwater contamination depicted on this map represents the author's interpretation of currently available data to estimate the geographical extent of PCE and TCE contamination in commingled contaminant plumes throughout the central and west central Phoenix area. There are numerous sources of contaminants of concern in groundwater throughout this region and interpolation of data and its representation in a consolidated regional plume is subjective; the actual extent of contamination may be different. Sources of data include depth specific UAU and MAU monitor wells and large capacity RID wells that produce groundwater largely from the UAU. The representation of the extent of groundwater contamination within the Motorola 52nd Street Superfund site is generated from the most recent plume map published by ADEQ and posted on their web site.

**SITE MAP AND VICINITY**

Roosevelt Irrigation District  
West Van Buren Area  
WQARF Site

By: Id	Date: 09/17/14	Project No. 802.40
		Figure 2

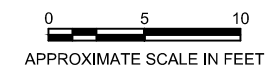


**VALVE SEQUENCE CHART**

VALVE SEQUENCE CHART: 3-TIER SYSTEM MANIFOLD									
OPERATION	VALVE NUMBER								
	A1	A2	A3	A4	B1	B2	B3	B4	C1
SERVICE: SERIES 'A' TO 'B'	O	X	O	X	X	O	X	O	X
SERVICE: SERIES 'B' TO 'A'	X	O	X	O	O	X	O	X	X
SERVICE: 'A' ONLY	O	X	X	O	X	X	X	X	X
SERVICE: 'B' ONLY	X	X	X	X	O	X	X	O	X
SERVICE: PARALLEL 'A' AND 'B'	O	X	X	O	O	X	X	O	X
BACKWASH: 'A' ONLY	X	O	X	O	X	X	X	X	O
BACKWASH: 'B' ONLY	X	X	X	X	X	O	X	O	O
BACKWASH 'A' FROM SERVICE 'B' <sup>1</sup>	X	O	X	O	O	X	X	O	O
BACKWASH 'B' FROM SERVICE 'A' <sup>1</sup>	O	X	X	O	X	O	X	O	O
BACKWASH: PARALLEL 'A' AND 'B'	X	O	X	O	X	O	X	O	O

<sup>1</sup> REQUIRES VALVE ON EFFLUENT WATER PIPE TO BE CLOSED.

- EXPLANATION**
- CHICAGO FITTING
  - BALL VALVE
  - 3-WAY VALVE
  - BUTTERFLY VALVE
  - VACUUM/AIR RELIEF
  - CAM LOCK (MALE)
  - WELL PUMP
  - PRESSURE INDICATOR
  - BURST DISK
  - SAMPLE PORT
  - FLOW METER
  - PRESSURE TRANSMITTER
  - HIGH LEVEL SWITCH
  - HIGH-HIGH LEVEL SWITCH



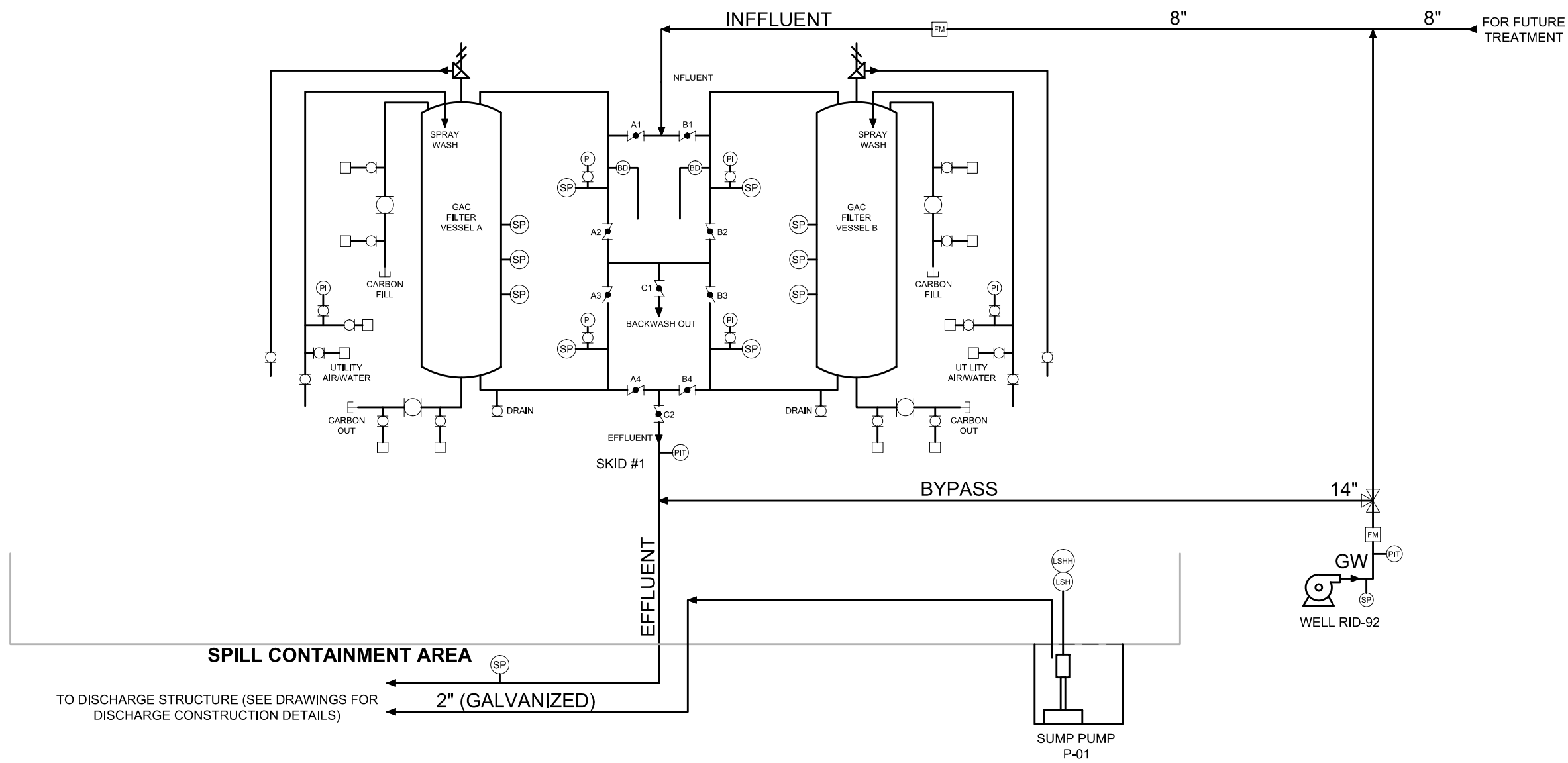
**PIPING AND INSTRUMENTATION DIAGRAM  
RID-89 WELLHEAD TREATMENT SYSTEM**

Roosevelt Irrigation District  
West Van Buren Area

By: LD	Date: 10/07/14	Project No. 802.40
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10645 N. Tatum Blvd.  
Suite 200-437  
Phoenix, AZ 85028  
602-430-2785

Figure **3**

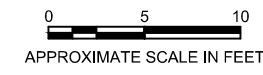


VALVE SEQUENCE CHART

VALVE SEQUENCE CHART: 3-TIER SYSTEM MANIFOLD									
OPERATION	VALVE NUMBER								
	A1	A2	A3	A4	B1	B2	B3	B4	C1
SERVICE: SERIES 'A' TO 'B'	O	X	O	X	X	O	X	O	X
SERVICE: SERIES 'B' TO 'A'	X	O	X	O	O	X	O	X	X
SERVICE: 'A' ONLY	O	X	X	O	X	X	X	X	X
SERVICE: 'B' ONLY	X	X	X	X	O	X	X	O	X
SERVICE: PARALLEL 'A' AND 'B'	O	X	X	O	O	X	X	O	X
BACKWASH: 'A' ONLY	X	O	X	O	X	X	X	X	O
BACKWASH: 'B' ONLY	X	X	X	X	X	O	X	O	O
BACKWASH 'A' FROM SERVICE 'B' <sup>1</sup>	X	O	X	O	O	X	X	O	O
BACKWASH 'B' FROM SERVICE 'A' <sup>1</sup>	O	X	X	O	X	O	X	O	O
BACKWASH: PARALLEL 'A' AND 'B'	X	O	X	O	X	O	X	O	O

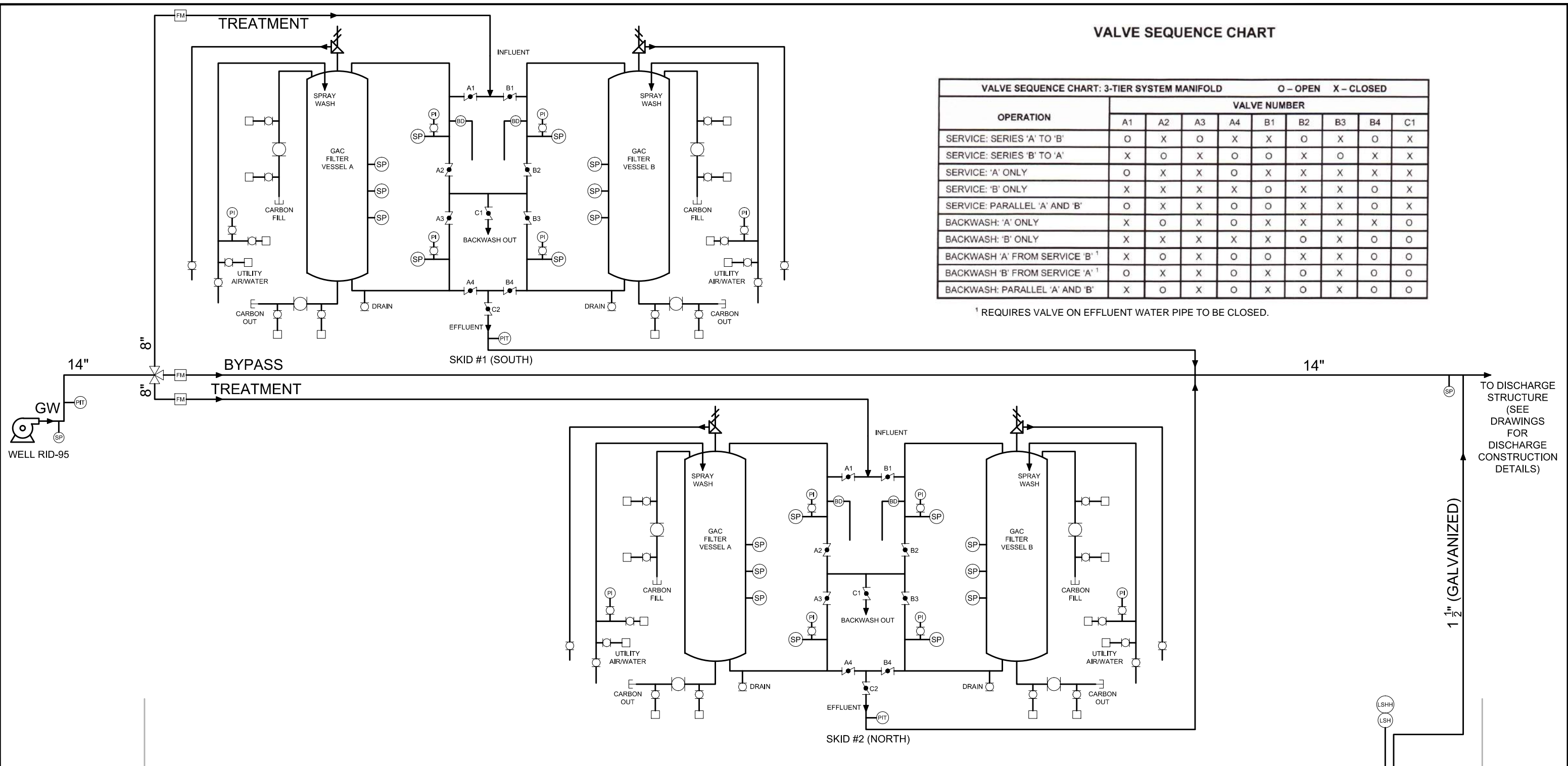
<sup>1</sup> REQUIRES VALVE ON EFFLUENT WATER PIPE TO BE CLOSED.

- EXPLANATION
- CHICAGO FITTING
  - BALL VALVE
  - 3-WAY VALVE
  - BUTTERFLY VALVE
  - VACUUM/AIR RELIEF
  - CAM LOCK (MALE)
  - WELL PUMP
  - PRESSURE INDICATOR
  - BURST DISK
  - SAMPLE PORT
  - FLOW METER
  - PRESSURE TRANSMITTER
  - HIGH LEVEL SWITCH
  - HIGH-HIGH LEVEL SWITCH



<b>PIPING AND INSTRUMENTATION DIAGRAM RID-92 WELLHEAD TREATMENT SYSTEM</b>		
Roosevelt Irrigation District West Van Buren Area		
By: LD	Date: 12/17/14	Project No. 802.40
10645 N. Tatum Blvd. Suite 200-437 Phoenix, AZ 85028 602-430-2785		
		Figure <b>4</b>

Plot Date: 12/17/14 - 12:41 pm. Plotted by: Luke  
 Drawing Path: N:\Synergy\A\Chalash\_87096\_Drawing\Barn RID 92 PID.dwg



VALVE SEQUENCE CHART

VALVE SEQUENCE CHART: 3-TIER SYSTEM MANIFOLD									
OPERATION	VALVE NUMBER								
	A1	A2	A3	A4	B1	B2	B3	B4	C1
SERVICE: SERIES 'A' TO 'B'	O	X	O	X	X	O	X	O	X
SERVICE: SERIES 'B' TO 'A'	X	O	X	O	O	X	O	X	X
SERVICE: 'A' ONLY	O	X	X	O	X	X	X	X	X
SERVICE: 'B' ONLY	X	X	X	X	O	X	X	O	X
SERVICE: PARALLEL 'A' AND 'B'	O	X	X	O	O	X	X	O	X
BACKWASH: 'A' ONLY	X	O	X	O	X	X	X	X	O
BACKWASH: 'B' ONLY	X	X	X	X	X	O	X	O	O
BACKWASH 'A' FROM SERVICE 'B' <sup>1</sup>	X	O	X	O	O	X	X	O	O
BACKWASH 'B' FROM SERVICE 'A' <sup>1</sup>	O	X	X	O	X	O	X	O	O
BACKWASH: PARALLEL 'A' AND 'B'	X	O	X	O	X	O	X	O	O

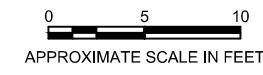
<sup>1</sup> REQUIRES VALVE ON EFFLUENT WATER PIPE TO BE CLOSED.

- EXPLANATION**
- CHICAGO FITTING
  - BALL VALVE
  - 3-WAY VALVE
  - BUTTERFLY VALVE
  - VACUUM/AIR RELIEF
  - CAM LOCK (MALE)
  - WELL PUMP
  - PRESSURE INDICATOR
  - BURST DISK
  - SAMPLE PORT
  - FLOW METER
  - (PIT) PRESSURE TRANSMITTER
  - (LSH) HIGH LEVEL SWITCH
  - (LSHH) HIGH-HIGH LEVEL SWITCH

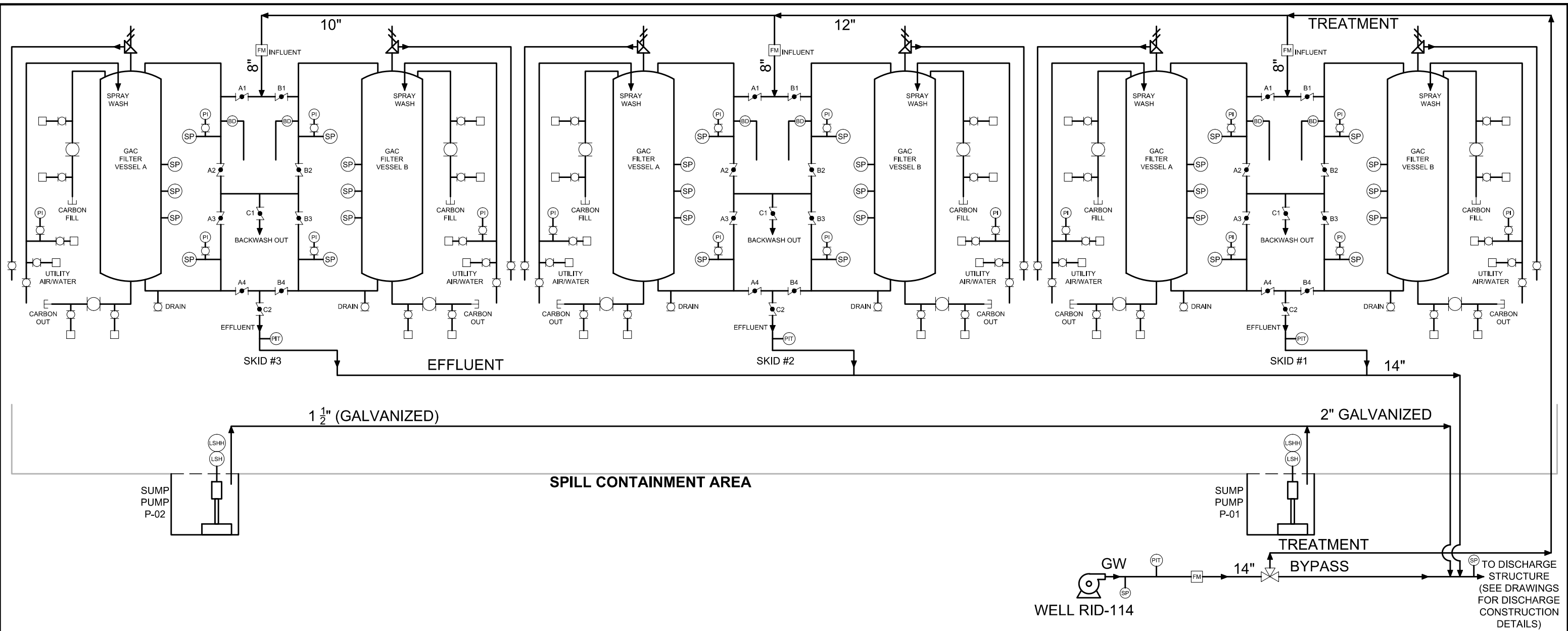
**PIPING AND INSTRUMENTATION DIAGRAM  
RID-95 WELLHEAD TREATMENT SYSTEM**

Roosevelt Irrigation District  
West Van Buren Area

By: LD	Date: 10/07/14	Project No. 802.40
<small>10645 N. Tatum Blvd. Suite 200-437 Phoenix, AZ 85028 602-430-2785</small>		
Figure		<b>5</b>



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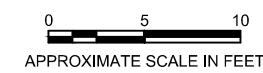
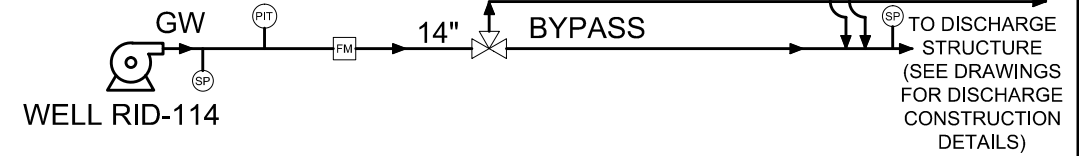


**VALVE SEQUENCE CHART**

VALVE SEQUENCE CHART: 3-TIER SYSTEM MANIFOLD									
OPERATION	VALVE NUMBER								
	A1	A2	A3	A4	B1	B2	B3	B4	C1
SERVICE: SERIES 'A' TO 'B'	O	X	O	X	X	O	X	O	X
SERVICE: SERIES 'B' TO 'A'	X	O	X	O	O	X	O	X	X
SERVICE: 'A' ONLY	O	X	X	O	X	X	X	X	X
SERVICE: 'B' ONLY	X	X	X	X	O	X	X	O	X
SERVICE: PARALLEL 'A' AND 'B'	O	X	X	O	O	X	X	O	X
BACKWASH: 'A' ONLY	X	O	X	O	X	X	X	X	O
BACKWASH: 'B' ONLY	X	X	X	X	X	O	X	O	O
BACKWASH 'A' FROM SERVICE 'B' <sup>1</sup>	X	O	X	O	O	X	X	O	O
BACKWASH 'B' FROM SERVICE 'A' <sup>1</sup>	O	X	X	O	X	O	X	O	O
BACKWASH: PARALLEL 'A' AND 'B'	X	O	X	O	X	O	X	O	O

<sup>1</sup> REQUIRES VALVE ON EFFLUENT WATER PIPE TO BE CLOSED.

- EXPLANATION**
- CHICAGO FITTING
  - BALL VALVE
  - 3-WAY VALVE
  - BUTTERFLY VALVE
  - VACUUM/AIR RELIEF
  - CAM LOCK (MALE)
  - WELL PUMP
  - PRESSURE INDICATOR
  - BURST DISK
  - SAMPLE PORT
  - FLOW METER
  - PRESSURE TRANSMITTER
  - HIGH LEVEL SWITCH
  - HIGH-HIGH LEVEL SWITCH



**PIPING AND INSTRUMENTATION DIAGRAM  
RID-114 WELLHEAD TREATMENT SYSTEM**

Roosevelt Irrigation District  
West Van Buren Area

By: LD	Date: 10/07/14	Project No. 802.40
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10645 N. Tatum Blvd.  
Suite 200-437  
Phoenix, AZ 85028  
602-430-2785

Figure **6**

Plot Date: 10/07/14 - 5:48pm. Plotted by: Luke  
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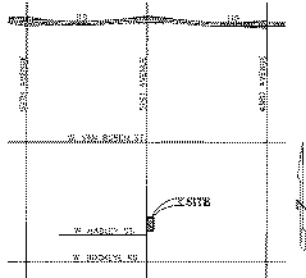
## **APPENDIX A**

### **RID-89 Wellhead Treatment System Drawings**

**ENGINEERS NOTES**

1. MARICOPA ASSOCIATION OF GOVERNMENTS (M.A.G.) UNIFORM STANDARD SPECIFICATIONS AND DETAILS FOR PUBLIC WORKS CONSTRUCTION (LATEST EDITION INCLUDING LATEST REVISIONS AND CURRENT SUPPLEMENTS) THEREOF PER THE LOCAL TOWN OR CITY ARE INCORPORATED INTO THIS PLAN BY REFERENCE.
2. ALL WORK REQUIRED TO COMPLETE THE CONSTRUCTION COVERED BY THIS PLAN SHALL BE IN ACCORDANCE WITH THE M.A.G. STANDARD SPECIFICATIONS AND DETAILS AND CURRENT SUPPLEMENTS THEREOF PER THE LOCAL CITY OR TOWN UNLESS SPECIFIED OTHERWISE IN THESE PLANS OR OTHERWISE IN THE CONTRACT DOCUMENTS. CONTRACTORS SHALL FURNISH THEMSELVES WITH ALL NECESSARY STANDARD SPECIFICATIONS, DETAILS AND SUPPLEMENTS PRIOR TO BEING THE WORK FOR THE CONSTRUCTION COVERED BY THIS PLAN.
3. THE CONTRACTOR IS RESPONSIBLE FOR ALL DETAILS, SEQUENCING, AND SAFETY CONCERNS ASSOCIATED WITH THIS PROJECT DURING CONSTRUCTION UNLESS SPECIFICALLY ADDRESSED OTHERWISE IN THIS PLAN OR OTHERWISE IN THE CONTRACT.
4. THE CONTRACTOR IS TO COMPLY WITH ALL LOCAL, STATE, AND FEDERAL LAWS AND REGULATIONS APPLICABLE TO THE CONSTRUCTION COVERED BY THIS PLAN.
5. THE CONTRACTOR IS RESPONSIBLE FOR OBTAINING AND COMPLYING WITH ALL PERMITS REQUIRED TO COMPLETE ALL WORK COVERED BY THIS PLAN.
6. THE QUALITIES AND SITE CONDITIONS SHOWN IN THESE PLANS ARE FOR INFORMATIONAL PURPOSES ONLY AND ARE SUBJECT TO ERROR AND OMISSION. CONTRACTORS SHALL VERIFY THEMSELVES AS TO ACTUAL QUALITIES AND SITE CONDITIONS PRIOR TO BEING THE WORK FOR THE CONSTRUCTION COVERED BY THIS PLAN.
7. A RECORDING OF THIS PLAN HAS BEEN MADE TO SHOW THE LOCATIONS OF EXISTING UNDERGROUND FACILITIES AND UTILITIES IN THE CONSTRUCTION AREA. THE CONTRACTOR IS RESPONSIBLE FOR ANY DAMAGE TO UTILITIES AND/OR FACILITIES CAUSED DURING THEIR CONSTRUCTION. OPERATIONS. THE CONTRACTOR SHALL CALL 48 HOURS IN ADVANCE FOR BLUE STAKE (1-800-368-1111) FROM ANY EXISTING UTILITY.
8. THE CONTRACTOR IS RESPONSIBLE FOR ALL COORDINATION OF EXISTING UTILITY UTILITIES AND THE COORDINATION OF ANY NECESSARY UTILITY RELOCATION WORK.
9. ALL PAVING, GRADING, EROSION CONTROL, AND DRAINAGE CUT FILL AND SLOPES SHALL COMPLY WITH THE RECOMMENDATIONS SET FORTH IN THE SOILS (GEOTECHNICAL) REPORT FOR THIS PROJECT IN ADDITION TO THE REQUIREMENTS REQUIRED BY SPECIFICATIONS AND DETAILS. THE CONTRACTOR SHALL BE AWARE THAT CERTAIN UTILITIES REQUIRING PROPER ATTENTION AND CAREFUL PLANNING DURING SITE CONSTRUCTION. PLEASE NOTE THAT UTILITIES ON THESE PLANS MAY NOT REFLECT THE FINAL PROJECTING COVER INCLUDING CURBS AND SIDEWALKS. THE CONTRACTOR SHALL PROVIDE ADDITIONAL PROTECTION (SUCH AS SHIELDING) OR INCREASED CARE TO PROTECT THE NEAREST PROTECTION REQUIRED TO PREVENT DAMAGE. FINISH THE CONSTRUCTION OF THIS PROJECT. THE CONTRACTOR SHALL HOLD THE CONTRACTOR HARMLESS IN ALL CASES FOR DAMAGES TO UTILITIES WHEN CONDUCTING THE WORKS HEREON.
10. THE CONTRACTOR IS TO VERIFY THE LOCATION AND THE ELEVATIONS OF ALL EXISTING UTILITIES AT POINTS OF INTEREST PRIOR TO COMMENCING ANY NEW CONSTRUCTION. SHOULD ANY LOCATION OR ELEVATION DIFFER FROM THAT SHOWN ON THESE PLANS, THE CONTRACTOR SHALL CONTACT THE OWNER'S AGENT.
11. CONTRACTOR TO VERIFY AND CORRECT ALL DIMENSIONS AND SITE LAYOUTS WITH ARCHITECTS FINAL SITE PLAN AND FINAL ELEVATIONS PRIOR TO BEING THE STARTING WORK. REPORTS RESPONSIBILITIES TO OWNER'S AGENT.
12. COORDINATION BETWEEN ALL PARTIES IS ESSENTIAL. ANY OF CONTRACTOR IS RESPONSIBLE FOR PROJECT AND SITE CONDITIONS, AND TO COMPLY WITH WEATHER CONDITIONS AS THE PROJECT SITE MAY BE LOCATED IN A FLOOD PRONE AREA AND SUBJECT TO FLOODING AND ITS DAMAGE.
13. THE CONTRACTOR IS TO VERIFY THE LOCATION, ELEVATION, CONDITION, AND PAYMENT CROSS-SLOPE OF ALL EXISTING SURFACES AT POINTS OF INTEREST AND MATCHING FROM TO COMMENCEMENT OF DRAINAGE, PAVING, CURB AND GUTTER, OR OTHER SURFACE CONSTRUCTION. SHOULD EXISTING LOCATIONS, ELEVATIONS, CONDITION, OR PAYMENT CROSS-SLOPE DIFFER FROM THAT SHOWN ON THESE PLANS, ALLOWING IN THE FUTURE INVENT REVISIONS ON THESE PLANS NOT ABLE TO BE CONSTRUCTED, THE CONTRACTOR SHALL NOTIFY THE OWNER'S AGENT IMMEDIATELY FOR DIRECTION ON HOW TO PROCEED PRIOR TO COMMENCEMENT OF CONSTRUCTION. THE CONTRACTOR ACCEPTS RESPONSIBILITY FOR ALL COSTS ASSOCIATED WITH CORRECTIVE ACTION IF THESE PROCEDURES ARE NOT FOLLOWED.
14. CONTRACTOR IS RESPONSIBLE TO COORDINATE UTILITY CROSSINGS AT ALL EXISTING CROSSINGS BEFORE STARTING WORK ON CURB/UTILITY CONSTRUCTION AND IN FLOOD PRONE AREAS. CONTRACTOR TO VERIFY UTILITY LINES AND/OR CONDITIONS WITH OWNER REPRESENTATIVE. VERIFY UTILITY LINES AND/OR CONDITIONS AND IN FLOOD PRONE AREAS. CONTRACTOR TO VERIFY UTILITY LINES AND/OR CONDITIONS WITH OWNER REPRESENTATIVE. VERIFY UTILITY LINES AND/OR CONDITIONS AND IN FLOOD PRONE AREAS. CONTRACTOR TO VERIFY UTILITY LINES AND/OR CONDITIONS WITH OWNER REPRESENTATIVE. VERIFY UTILITY LINES AND/OR CONDITIONS AND IN FLOOD PRONE AREAS. CONTRACTOR TO VERIFY UTILITY LINES AND/OR CONDITIONS WITH OWNER REPRESENTATIVE. VERIFY UTILITY LINES AND/OR CONDITIONS AND IN FLOOD PRONE AREAS.
15. THIS PROJECT REQUIRES A REGULAR ONSITE MAINTENANCE PROGRAM FOR THE EXISTING DRAINAGE SYSTEMS TO PREVENT THE DESIGN, CONSTRUCTION AND THE ABILITY TO REMOVAL ITS DEBRIS, STEEP SLOPES TO PREVENT SANDS AND SLUDGES. THE CONTRACTOR SHALL VERIFY THE PERFORMANCE AND MAKE SURE TO ITS ABILITY TO PERFORM PROPERLY AND/OR CAUSE DAMAGE ELSEWHERE IN THE PROJECT.
16. SHOW UNITS LISTED IN PUBLIC AND PRIVATE WATER LINES ARE REQUIRED TO BE ADJUSTED AND THE INSTALLATION AND TESTING WITNESSED BY A PROFESSIONAL ENGINEER IN ACCORDANCE WITH ARIZONA ADMINISTRATIVE CODES AND/OR LOCAL TOWN OR CITY GENERAL PERMITS. SANITARY COLLECTION SYSTEMS AND RAIN-WATER AND FOR TREATMENT OF CONSTRUCTION AND WILDFIRE DRAINAGE, RESPECTIVELY. IT IS THE CONTRACTOR'S RESPONSIBILITY TO NOTIFY OWNER TO REVIEW IN ADVANCE WHEN THOSE SYSTEMS ARE READY TO BE WITNESSED.
17. THE WORK PRODUCT PREPARED IS INTENDED TO BE COMPAIRED WITH THE REQUIREMENTS OF THE CURRENT AMERICAN CONSULTING AND DESIGN REQUIREMENTS AS INTERPRETED BY THE RELEVANT AGENCIES. IF CONSTRUCTION OF THE PROJECT IS DELAYED, THIS WORK PRODUCT SHOULD BE REVISED TO ACCOUNT FOR ANY RELEVANT ADA UPDATE BEFORE CONSTRUCTION BEGINS.
18. LOWEST FLOOR (LF) REFERS TO EITHER FLOOR/SLAB ELEVATION OR TOP OF BASEMENT SLAB. LF ELEVATIONS ON THE DRAWING AND DRAINAGE PLANS FOR RESIDENTIAL UNITS EXIST ON SLAB OR GRADE. CORRECTIONS AND CANNOT BE LOWERED WITHOUT AGENCY APPROVAL. IN LOCATIONS WHERE "GRADE" FLOOR AND/OR "SLAB" ELEVATION OR NON-FLOOR HAZARD LOCATIONS, TO ENSURE THAT ADEQUATE RESIDENTIAL LOT DRAINAGE CAN BE ACHIEVED, A PROFESSIONAL ENGINEER SHOULD BE CONSULTED IF THE LF FOR THE SLAB IS PROPOSED TO BE LOWERED OR IF BASEMENT IS TO BE CONSTRUCTED.

**ROOSEVELT IRRIGATION DISTRICT  
SITE #89 WATER TREATMENT INSTALLATION**  
LOCATED IN  
A PORTION OF SECTION 9, T.1.N., R.2.E.  
OF THE G. & S.R.M., MARICOPA COUNTY, ARIZONA



VICINITY MAP  
N.T.S.

**OWNER**

ROOSEVELT IRRIGATION DISTRICT  
103 W. BASELINE ROAD  
MADISON, AZ 85304  
CONTACT: DOMINIC HESSE  
PH: 602-355-2046

**TREATMENT DESIGNER**

SHREVE ENVIRONMENTAL, LLC  
10045 N TAYLOR BLVD, SUITE 202-437  
PHOENIX, AZ 85028  
CONTACT: JUEL PETERSON  
PH: 480-204-3515

**MECHANICAL ENGINEER**

TAYLOR IRVING CORPORATION  
83 E. RIO SALADO PARKWAY, SUITE 100  
TOLPE, AZ 85285  
CONTACT: CHRIS HARRIS  
PH: 480-981-0517  
FAX: 480-981-2353

**STRUCTURAL ENGINEER**

PK ASSOCIATES, LLC  
2011 E. WASHINGTON ST.  
SCOTTSDALE, ARIZONA 85260  
CONTACT: STEVE SLOANER  
PH: 480-922-1834  
FX: 480-922-1730

**CIVIL ENGINEER**

WOOD, PATEL AND ASSOCIATES  
2001 W. MONTEZUMA AVE., SUITE 100  
PHOENIX, ARIZONA 85020  
CONTACT: DANIEL CHEN  
PH: 602-332-8500  
FX: 602-332-8565

**LEGEND**

SYMBOL	DESCRIPTION	PROPOSED
6	GUTTER NUMBER	
---	CURB & GUTTER	
---	CONCRETE ELEVATION LINE	
---	CONCRETE ELEVATION	SHOWN
---	NATURAL GRADE	
---	TOP OF CURB	SHOWN
---	CURB ELEVATION	SHOWN
---	PAVEMENT ELEVATION	
---	UTILITY POLE	
---	STREET LINE	
---	CATCH BASIN	
---	DOE	

**ROOSEVELT IRRIGATION DISTRICT**  
**SITE #89 WATER TREATMENT INSTALLATION**  
 PHOENIX, ARIZONA  
 GRADING AND DRAINAGE PLAN



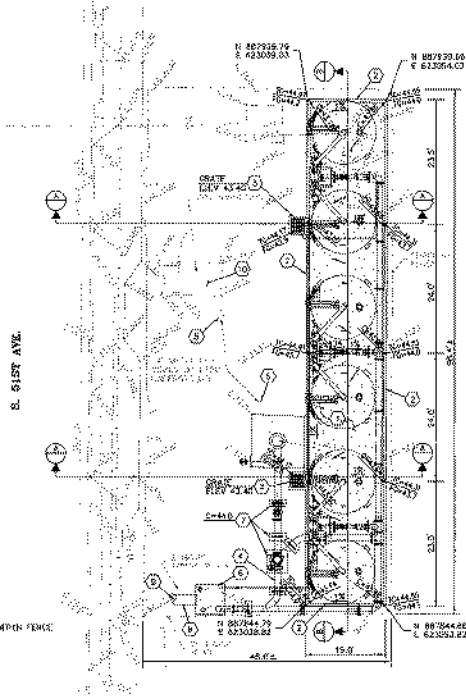
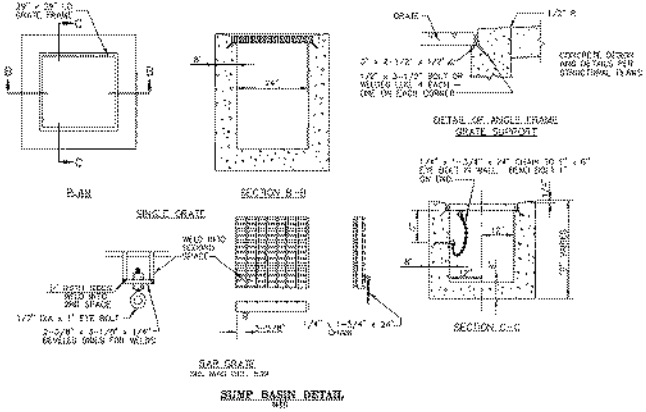
**WOOD/PATEL**

11111 UNIVERSITY AVENUE  
PHOENIX, ARIZONA 85024  
PH: 602-952-8500  
FAX: 602-952-8565  
WWW.WOODPATEL.COM



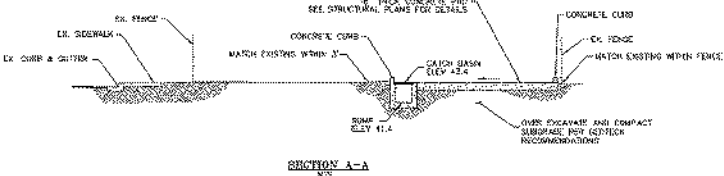
DATE: 12-15-17  
SCALE: 1" = 10'-0"  
SHEET: 1 OF 3



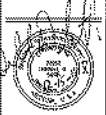


- CONSTRUCTION NOTES**
1. CONSTRUCT CONCRETE FIBER GLASS COMPACTED SUBGRADE PER STRUCTURAL PLANS & SOIL REPORT RECOMMENDATION.
  2. CONSTRUCT 8\"/>

NOTE:  
 1. GEOTECH REPORT PREPARED BY AREA ENGINEERING CONSULTANTS, GEOTECHNICAL ENGINEERING ROOSEVELT IRRIGATION DISTRICT WATER TREATMENT PLANT - 32 SOUTH 101ST AVENUE NORTH OF WEST BUZZEY ROAD PHOENIX, ARIZONA, DATED OCTOBER 28TH, 2014.  
 2. CONCRETE FINISH ELEVATIONS ALLOW FOR GRADE DRAINAGE TO THE SUMP BASIN. CONTRACTOR TO INSTALL SLOPS AND LEVEL AS NECESSARY. SEE STRUCTURAL DETAILS FOR GRADE TOLERANCES.

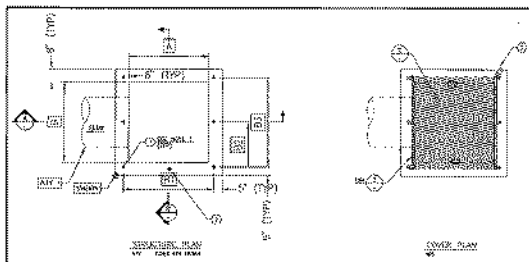


**ROOSEVELT IRRIGATION DISTRICT  
 SITE #89 WATER TREATMENT INSTALLATION  
 PHOENIX, ARIZONA  
 GRADING AND DRAINAGE PLAN**

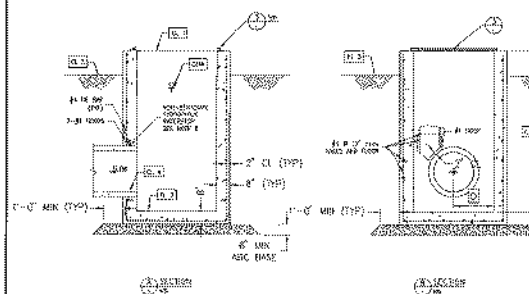


<b>WOOD/PATEL</b>	
15151 UNIVERSITY AVENUE, SUITE 1000 PHOENIX, ARIZONA 85024-5502	
DESIGNER	C. WOOD/PATEL
PRO. REGISTERED	12/20/08
SCALE (OVERALL)	1" = 10'
SCALE (DETAILS)	AS SHOWN
DATE	12-16-17
JOB NUMBER	172761
SHEET	2 OF 3

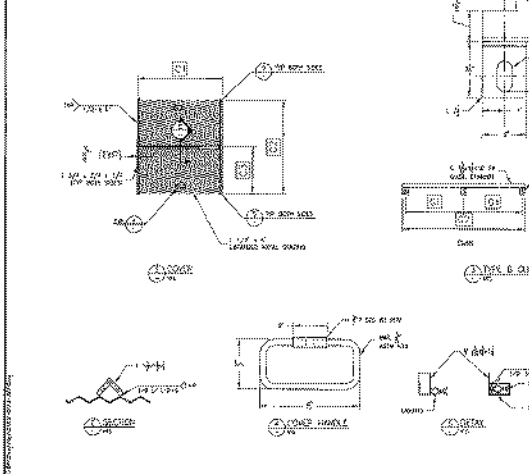




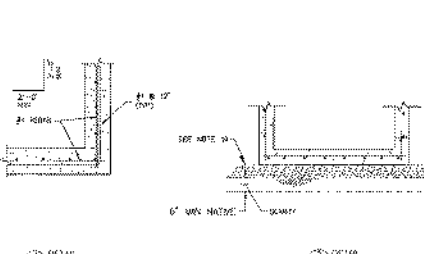
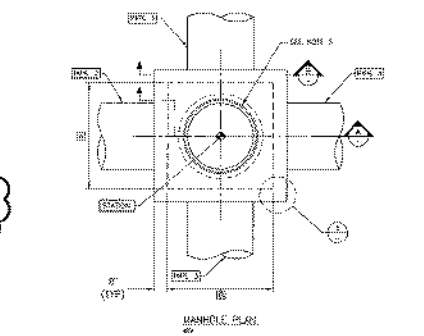
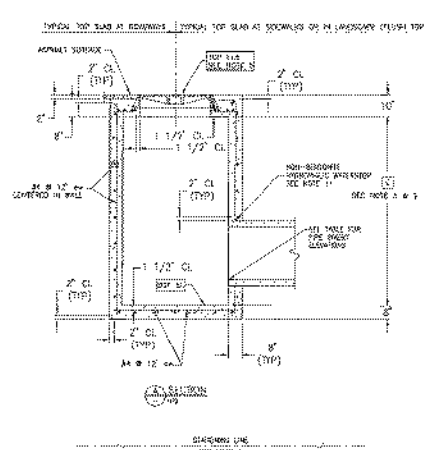
- Notes:**
1. CONCRETE SHALL BE CLASS AA (4,000 PSI) PER MAS SPECIFICATION SECTION 224.
  2. REINFORCING STEEL BARS SHALL CONFORM TO ASTM A616 (60,000).
  3. CONCRETE SHALL BE PLACED WITH NO COLD JOINTS. ALL CONCRETE SHALL BE VIBRATED DURING PLACEMENT.
  4. CHAMFER EDGES OF PERMANENTLY EXPOSED CONCRETE SURFACES WITH A 1/4" RADIUS.
  5. FIELD CURB HEIGHT AS SHOWN.
  6. IF OVERSIGHT EXCEEDS 10'-0", SUB-BASE PER DETAIL 2 REQUIRED.
  7. MINIMUM COMPRESSION FOR ABS. BASE AND MAIN SLAB-BASE SHALL BE 30% OF MAX. DENSITY PER ASTM D698 AT 4% OR 5% OF OPTIMUM MOISTURE CONTENT.
  8. WATERPROOF SHALL BE MEMO-TEK WITH 150% TENSILE OR EQUIVALENT EQUAL. INSTALL PER MANUFACTURER'S INSTRUCTIONS. CLEAN SURFACE OF PIP AND ADHESIVE WITH 2-4% BORAX SOLUTION. USE ENDS 2" AND SEAL WITH 3-001 GROUT.
- Cover Specifications:**
1. ALL STEEL SHALL BE ASTM A-36 UNLESS OTHERWISE NOTED.
  2. TOLERANCE CONDITIONS SHALL BE 1/2" X LARGER THROUGHOUT.
  3. AFTER INSTALLATION ALL ASSEMBLIES SHALL BE SUBMITTED TO STATE WHITE AND CONCRETE TO A TOLERANCE OF 0-1" MAX. WITH END WHITE STAMP OR SET FOR CALIBRATION.
  4. WORKSHOP TO CHECK FOR ALL DIMENSIONS PRIOR TO SET.
  5. CONTRACTOR SHALL SUBMIT SHOP DRAWINGS FOR REVIEW AND APPROVAL BY ENGINEER.



DRAFT ELEVATIONS TO BE OBTAINED IN THE FIELD

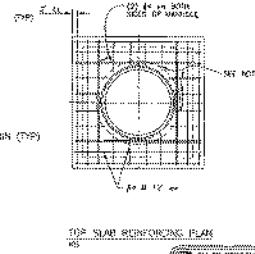
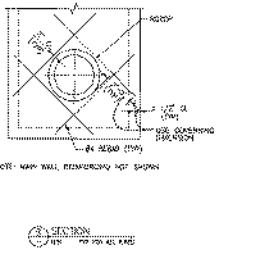


WELL DISCHARGE STRUCTURE DETAIL



MANHOLE DETAIL

1. ALL STRUCTURAL CONCRETE SHALL BE CLASS AA (4,000 PSI) PER MAS SPECIFICATION SECTION 224.
2. REINFORCING STEEL BARS SHALL CONFORM TO ASTM A616 (60,000).
3. CONCRETE SHALL BE PLACED WITH NO COLD JOINTS. ALL CONCRETE SHALL BE VIBRATED DURING PLACEMENT.
4. SEE PLAN AND PRECED. DRAWING FOR CORRECT ORIENTATION OF MANHOLE.
5. THE NOTED 120" ELEVATION AT THE CENTER OF THE MANHOLE COVER HAS BEEN DETERMINED FROM THE DEVELOPER'S PROFILE AND/OR GRADING PLANS. THE EXACT TOP ELEVATION OF THE MANHOLE SHALL BE ESTABLISHED AND MARKED IN THE FIELD BY THE DEVELOPER'S ENGINEER AND/OR CONTRACTOR TO CONFORM TO FIRM RECORDS, SURVEIL OR FINISHED GRADED SURFACE ELEVATIONS. VERIFY DIMENSION C AS REQUIRED TO MATCH THE APPROPRIATE ADJACENT FINISHED GRADE.
6. FIELD CURB HEIGHT AS SHOWN.
7. 30" WOODEN RIGID FRAME AND BOLTED COVER SHALL BE NEEMAH STOKER 1200R AS MANUFACTURED BY NEEMAH PRODUCTS COMPANY AND SUBSTITUTIONS ALLOWED. COVER LETTERING SHALL READ: "ROOSEVELT IRRIGATION DISTRICT" PER MAS DETAIL 424.
8. 30" MANHOLE FRAME AND COVER SHALL BE SUPPLIED BY ROOSEVELT IRRIGATION DISTRICT FOR INSTALLATION BY THE CONTRACTOR. THE CONTRACTOR SHALL FURNISH THE DISTRICT FOR THE TOTAL UNCOVERED COST OF THE FRAME AND COVER.
9. IF DIMENSION C EXCEEDS 10'-0", SUB-BASE PER DETAIL 2 REQUIRED.
10. MINIMUM COMPRESSION FOR ABS. BASE AND MAIN SLAB-BASE SHALL BE 30% OF MAX. DENSITY PER ASTM D698 AT 4% TO 5% OF OPTIMUM MOISTURE CONTENT.
11. WATERPROOF SHALL BE MEMO-TEK WITH 150% TENSILE OR EQUIVALENT EQUAL. INSTALL PER MANUFACTURER'S INSTRUCTIONS. CLEAN SURFACE OF PIPE AND ADHESIVE WITH 2-4% BORAX SOLUTION. USE ENDS 2" AND SEAL WITH 3-001 GROUT.

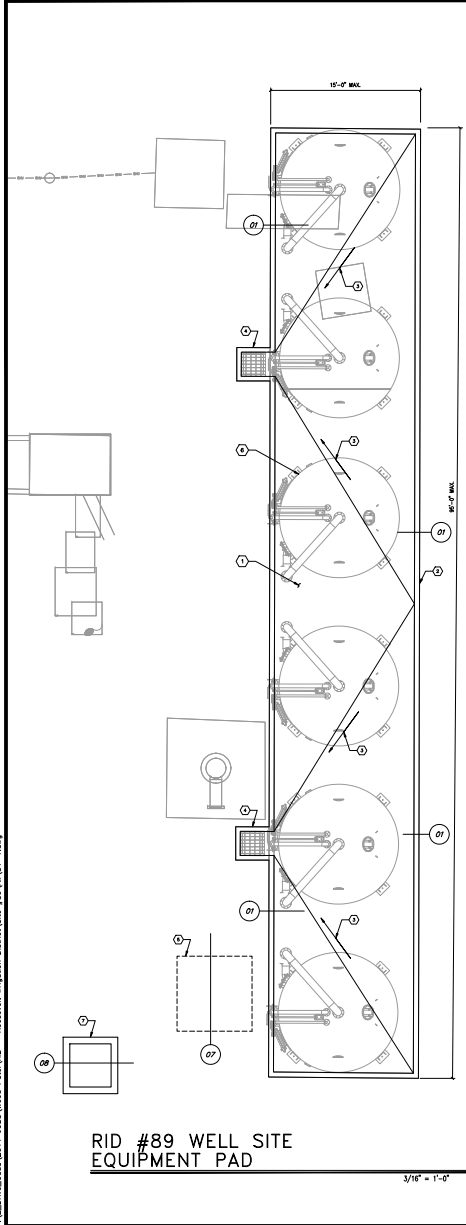


ROOSEVELT IRRIGATION DISTRICT  
SITE #89 WATER TREATMENT INSTALLATION  
PHOENIX, ARIZONA  
GRAVING AND DRAINAGE PLAN

WOODPATEL  
12750 N. 19TH AVENUE  
PHOENIX, ARIZONA 85021  
TEL: 602-953-9100  
FAX: 602-953-9101  
WWW.WOODPATEL.COM

DATE: 12/27/20  
SCALE: 1/8" = 1'-0"  
SHEET: 2 OF 3

Date: 10/15/2011, 5:50pm  
 FILE: D:\m\10051\Wood Pad\RID #89 Well Site\11-1046.dwg - Roosevelt Irrigation District\Site RID #89 Well Site.dwg



**PLAN KEYNOTES:**

1. 1 1/2" THICK CONCRETE MAT WITH #6 AT 10" O.C. EACH WAY TOP AND BOTTOM.
2. 8" TALL CONCRETE CURB PER DETAIL 01.
3. SLOPE PAD 1% TOWARD SLUMP PIT.
4. SLUMP PIT PER DETAIL 02 SHEET S1.2.
5. 7"-6" x 7"-6" x 36" DEEP CONCRETE PAD FOOTING WITH 10 #7 EACH WAY TOP AND BOTTOM. BYPASS VALVE DESIGN BY OTHERS. FOR LOCATION OF VALVE SEE MECHANICAL DRAWINGS. (CONTRACTOR OPTION FOR DRILLED PER. SEE DETAIL 07/01.0)
6. SIEMENS TANK ASSEMBLY PER MECH. (185 KPS MAX. WEIGHT)
7. WATER DISCHARGE STRUCTURE PER DETAIL 08/S1.2.

**RID #89 WELL SITE EQUIPMENT PAD**

3/16" = 1'-0"

**BUILDING CODE:**  
 2006 EDITION OF THE INTERNATIONAL BUILDING CODE, WITH CITY OF PHOENIX AMENDMENTS.

**LOADS:**  
 SIEMENS HP 1220 ADSORPTION SYSTEM = 185,000 LBS. PER SKID (2 TANKS PER SKID, 6 TANKS TOTAL THIS SITE)

**WIND:**  
 90 MPH BASIC WIND SPEED, EXPOSURE C.  
 Iw = 1.0.  
 INTERNAL PRESSURE COEFFICIENT (Cp) = 0.18.

**SEISMIC:**  
 OCCUPANCY CATEGORY = II.  
 Iw = 1.0.  
 DESIGN CATEGORY = B.  
 SITE CLASS D.  
 Sa = 0.174, S1 = 0.080.

**FOUNDATIONS:**  
 SOIL REPORT BY ATEK ENGINEERING CONSULTANTS, JOB NO.110059, DATED OCTOBER 26, 2010; MAT FOUNDATIONS SHALL BEAR ON 10" CONTROLLED COMPACTED FILL IN ACCORDANCE WITH THE ABOVE REPORT. BOTTOM OF FOOTING TO BE 12" MINIMUM BELOW FINISHED GRADE. THESE FOOTING DEPTHS ARE MINIMUMS AND THE CONTRACTOR SHALL COORDINATE WITH SOIL REPORT AND OTHERS' PLANS TO ENSURE THESE MINIMUMS ARE SUFFICIENT FOR THE WORK. COMPACTED FILL SHALL EXTEND 6'-0" BEYOND EACH EDGE OF FOOTING. FINISHED GRADE IS DEFINED AS LOWEST ADJACENT GRADE WITHIN 5 FEET. DESIGN SOIL BEARING VALUE = 2200 PSF. FOUNDATION LOCATIONS SHALL BE INSPECTED BY SOILS ENGINEER PRIOR TO PLACEMENT OF CONCRETE.

**CONCRETE:**  
 MINIMUM 28 DAY STRENGTH 4,000 PSI (w/c = 0.45); (TYPE I, U.N.O.)  
 = 3,000 PSI MIN. BEFORE SETTING EQUIPMENT

MECHANICALLY MIXED ALL CONCRETE WHEN PLACED. MAXIMUM SLUMP 4 1/2" FOR CONCRETE WITHOUT PLASTICIZER. IF PLASTICIZER IS USED, A HIGHER FINAL SLUMP MAY BE ALLOWED UPON STRUCTURAL ENGINEER'S APPROVAL. CAST CLOSURE POUR AROUND COLUMNS AFTER COLUMN DEAD LOAD IS APPLIED.

**REINFORCING:**  
 ASTM A615 (Fy = 60 KSI) DEFORMED BARS FOR ALL BARS. ALL GRADE 40 REINFORCING TO BE WELDED SHALL BE ASTM A705 WELDED WIRE FABRIC PER ASTM A661, WIRE PER ASTM A652. NO TACK WELDING OF REINFORCING BARS ALLOWED WITHOUT PRIOR REVIEW OF PROCEDURE WITH THE STRUCTURAL ENGINEER. LATEST AIA CODE AND DETAILING MANUAL, APPLICABLE, CLEAR CONCRETE COVERAGES AS FOLLOWS:

CAST AGAINST AND PERMANENTLY EXPOSED TO EARTH ----- 3"  
 EXPOSED TO EARTH OR WEATHER ----- 2"  
 #6 OR LARGER ----- 1 1/2"  
 #5 AND SMALLER ----- 1"  
 ALL OTHER PER LATEST EDITION OF AIA 318.

**LAP SPLICES IN CONCRETE:**  
 LAP SPLICES, UNLESS NOTED OTHERWISE, SHALL BE CLASS "B" TENSION LAP SPLICES PER LATEST EDITION OF AIA 318. STAGGER SPLICES A MINIMUM OF ONE LENGTH.

ALL SPLICE LOCATIONS SUBJECT TO APPROVAL BY THE STRUCTURAL ENGINEER. PROVIDE BENT CORNER BARS TO MATCH AND LAP WITH HORIZONTAL BARS AT ALL CORNERS AND INTERSECTIONS FOR TYPICAL DETAILS. REINFORCING BAR BRACING OVER ARE MAXIMUM ON CORNERS. ALL BARS PER SPECIFICATIONS AND HANDBOOK. DOWEL ALL VERTICAL REINFORCING TO FOUNDATION WITH STANDARD 90-DEGREE HOOKS UNLESS NOTED OTHERWISE. SECURELY TIE ALL BARS IN LOCATION BEFORE PLACING CONCRETE.

**NOTES ON BRACING OF CONCRETE STRUCTURES:**  
 BRACING IS INHERENT TO THE MATERIAL PROPERTIES OF CONCRETE CONSTRUCTION WHILE EVERY EFFORT HAS BEEN MADE TO MINIMIZE THE EFFECTS OF UNDESIRABLE CRACKING, THE PRESENCE OF CRACKS ARE NORMAL AND UNAVOIDABLE. THE DESIGN OF THE CONCRETE STRUCTURAL ITEMS HAVE BEEN ANALYZED USING A CRACKING SECTION. THE PRESENCE OF THE CRACKING SHOULD NOT BE CONSIDERED DETRIMENTAL TO THE STRUCTURE. CRACKS LARGER THAN 5 MILS SHALL BE FILLED AND SEALED WITH AN APPROVED CRACK FILLER TO PREVENT FUTURE DETERIORATION. ALLOWANCE SHALL BE MADE IN THE CONSTRUCTION BUDGET FOR SEALING OF SUCH CRACKS. IN SOME CASES, CRACKS DO NOT APPEAR UNTIL WELL AFTER CONSTRUCTION HAS BEEN COMPLETED. IT IS THE RESPONSIBILITY OF THE OWNER TO MAINTAIN THE STRUCTURE PROPERLY OVER THE LIFE OF THE STRUCTURE. CONCRETE CRACKS SHOULD THEY OCCUR, SHALL BE FILLED AND SEALED TO PREVENT PREMATURE DETERIORATION OF THE STRUCTURE.

**SHOP DRAWINGS:**  
 SHOP DRAWINGS SHALL BE SUBMITTED FOR ALL STRUCTURAL ITEMS IN ADDITION TO ITEMS REQUIRED BY MECHANICAL SPECIFICATIONS.

THE CONTRACTOR SHALL REVIEW ALL SHOP DRAWINGS PRIOR TO SUBMITTAL. ITEMS NOT IN ACCORDANCE WITH CONTRACT DOCUMENTS SHALL BE FLAGGED UPON HIS REVIEW.

VERIFY ALL DIMENSIONS WITH MECHANICAL AND ALL FINISHED GRADE WITH CIVIL DRAWINGS.

ANY CHANGES, SUBSTITUTIONS, OR DEVIATIONS FROM CONTRACT DOCUMENTS SHALL BE CLOUSED BY MANUFACTURER OR FABRICATOR. ANY OF THE ABOVE MENTIONED WHICH ARE NOT CLOUSED OR FLAGGED BY SUBMITTING PARTIES, SHALL NOT BE CONSIDERED APPROVED AFTER ENGINEER'S REVIEW, UNLESS NOTED ACCORDINGLY.

THE ENGINEER HAS THE RIGHT TO APPROVE OR DISAPPROVE ANY CHANGES TO CONTRACT DOCUMENTS AT ANYTIME BEFORE OR AFTER SHOP DRAWING REVIEW.

THE SHOP DRAWINGS DO NOT REPLACE THE CONTRACT DOCUMENTS. ITEMS OMITTED OR SHOWN INCOMPLETELY AND ARE NOT FLAGGED BY THE STRUCTURAL ENGINEER OR ARCHITECT ARE NOT TO BE CONSIDERED CHANGES TO CONTRACT DOCUMENTS. IT IS THE CONTRACTOR'S RESPONSIBILITY TO MAKE SURE ITEMS ARE CONSTRUCTED TO CONTRACT DOCUMENTS.

THE ADEQUACY OF ENGINEERING DESIGNS AND LAYOUT PERFORMED BY OTHERS RESTS WITH THE DESIGNING OR SUBMITTING AUTHORITY.

REVIEWING IS INTENDED ONLY AS AN AID TO THE CONTRACTOR IN OBTAINING CORRECT SHOP DRAWINGS. RESPONSIBILITY FOR CORRECTNESS SHALL REST WITH THE CONTRACTOR.

**EPoxy ANCHORS IN CONCRETE:**  
 INSTANTANEOUS ADHESIVE SHALL BE USED FOR INSTALLATION OF REINFORCING STEEL DOWELS OR THREADED ANCHOR RODS AND INSERTS INTO NEW OR EXISTING CONCRETE OR SOLID GROUTED CONCRETE MASONRY UNITS ONLY WHERE SPECIFIED ON PLANS. IF USE IS REQUESTED FOR OTHER THAN WHERE NOTED CONTACT STRUCTURAL ENGINEER THROUGH ARCHITECT FOR APPROVAL. ADHESIVE SHALL BE FURNISHED IN SIEBE BY SIEBE PACKS WHICH KEEP COMPONENT A AND COMPONENT B SEPARATE. USE ONLY INJECTION TOOLS AND STATIC MIXING NOZZLES RECOMMENDED BY MANUFACTURER. MANUFACTURER'S INSTRUCTIONS SHALL BE FOLLOWED.

ANCHORS USED MUST HAVE I.C.C. APPROVAL AND INCLUDE HELI HY-150 FOR MASONRY (ESR-1967), HELI H1-RE 800-SD FOR CONCRETE (ESR-2322) AND SIMPSON STRONG TIE SET (ESR-1772) FOR MASONRY OR EQUIVALENT. THE USE OF ANY EPoxy ANCHOR MUST BE APPROVED BY THE ENGINEER OF RECORD.

**GENERAL:**  
 CONTRACT DOCUMENTS SHALL BE USED TO BUILD BUILDING. SOME CRITICAL ITEMS REQUIRED BY OTHER DISCIPLINES MAY NOT BE SHOWN ON STRUCTURAL DRAWING (i.e. MECHANICAL, PLUMBING LOADS, AND SUPPORT PLATES, ETC.)

ITEMS SHOWN BY OTHER DISCIPLINES WITH REFERENCE TO STRUCTURAL DRAWING BUT NOT SHOWN ON THESE STRUCTURAL DOCUMENT SHALL BE CONSIDERED DESIGN BUILD ITEMS. CONTRACTOR SHALL SUBMIT DESIGN BY OTHERS FOR REVIEW.

THE STRUCTURAL CONSTRUCTION DOCUMENTS REPRESENT THE FINISHED STRUCTURE. THEY DO NOT INDICATE THE METHOD OF CONSTRUCTION. THE CONTRACTOR SHALL PROVIDE ALL MEASURES NECESSARY TO PROTECT THE STRUCTURE DURING CONSTRUCTION. SUCH MEASURES SHALL INCLUDE, BUT NOT BE LIMITED TO BRACING, SHORING FOR LOADS DUE TO CONSTRUCTION EQUIPMENT, ETC. THE STRUCTURAL ENGINEER SHALL NOT BE RESPONSIBLE FOR THE CONTRACTOR'S MEANS, METHODS, SEQUENCES, SCHEDULES FOR PROCEDURE OF CONSTRUCTION, OR THE SAFETY PRECAUTIONS AND THE PROGRAMS INCIDENT THEREIN (NOR SHALL OBSERVATION VISITS TO THE SITE INCLUDE INSPECTION OF THESE ITEMS).

WHERE REFERENCE IS MADE TO VARIOUS TEST STANDARDS FOR MATERIALS, SUCH STANDARDS SHALL BE THE LATEST EDITION UNLESS OTHERWISE INDICATED.

ESTABLISH AND VERIFY ALL OPENINGS AND INSERTS FOR MECHANICAL, PLUMBING AND ELECTRICAL WITH APPROPRIATE TRADES, DRAWINGS AND SUBCONTRACTORS PRIOR TO CONSTRUCTION.

OPTIONS ARE FOR CONTRACTOR'S CONVENIENCE. IF HE CHOOSES AN OPTION, CONTRACTOR SHALL BE RESPONSIBLE FOR ALL NECESSARY CHANGES AND SHALL COORDINATE ALL DETAILS.

NOTES AND DETAILS ON DRAWINGS SHALL TAKE PRECEDENCE OVER GENERAL STRUCTURAL NOTES AND TYPICAL DETAILS. WHERE NO DETAILS ARE SHOWN, CONSTRUCTION SHALL CONFORM TO SIMILAR WORK ON THE PROJECT.

ALL DIMENSIONS SHOWN (INCLUDING ELEVATIONS) ON STRUCTURAL DRAWINGS ARE TO ASSIST CONTRACTOR IN VERIFICATION. SCALING DIMENSIONS FROM DRAWINGS IS NOT PERMITTED. LOCATION OF ALL ITEMS SHALL BE DETERMINED BY DIMENSIONS OR NOTES ONLY; DO NOT USE GRAPHIC APPEARANCE TO ASSUME SPECIFIC LOCATIONS.

CONTRACTOR SHALL BE RESPONSIBLE FOR VERIFICATION OF ALL DIMENSIONS WITH MECHANICAL AND FINISHED GRADE WITH CIVIL DRAWINGS PRIOR TO START OF CONSTRUCTION. RESOLVE ANY DISCREPANCY WITH THE ARCHITECT.

TYPICAL DETAILS MAY NOT NECESSARILY BE CUT ON PLANS, BUT APPLY UNLESS NOTED OTHERWISE.

WHERE DISCREPANCIES OCCUR BETWEEN PLANS, DETAILS, GENERAL STRUCTURAL NOTES AND SPECIFICATIONS, THE GREATER REQUIREMENTS SHALL GOVERN.

ANY ENGINEERING DESIGN PROVIDED BY OTHERS AND SUBMITTED FOR REVIEW, SHALL BEAR THE SEAL OF AN ENGINEER REGISTERED IN THE STATE OF JURISDICTION.

**MISCELLANEOUS:**  
 REFER TO MECHANICAL, ELECTRICAL, CIVIL, OR OTHER SPECIALTY ENGINEERING DRAWINGS FOR DIMENSIONS NOT SHOWN, INCLUDING BUT NOT LIMITED TO: SIZE AND LOCATION OF CURBS, EQUIPMENT HOUSEKEEPING PADS, BLOCKOUTS, FLOOR DEPRESSIONS, Sumps, DRAINS, ANCHOR BOLTS, EMBEDDED ITEMS, ETC. CONTRACTOR SHALL VERIFY DIMENSIONS AND RESOLVE DISCREPANCIES OR CONSULT PRIOR TO CONSTRUCTION. WHERE SECTIONS ARE INDICATED ON THE PLAN BY A NUMBER AND A DRAWING NUMBER THUS, 1/S501, THE INDICATED SECTION (1) IS SHOWN ON STRUCTURAL DRAWING S5.01.

FLOOR FINISHES/ELEVATIONS SHALL MEET MECHANICAL SPECIFICATIONS 1/8" MINIMUM LEVELNESS UNLESS TIGHTER REQUIREMENT IS SPECIFIED (OR IN HEIGHT FOR ALL STRUCTURAL SYSTEMS). CONTRACTOR SHALL INCLUDE COST FOR LEVELING ALL MAT SLABS IF REQUIRED.

**SPECIAL INSPECTOR:**  
 PER BC CHAPTER 17, SPECIAL INSPECTION IS REQUIRED FOR THE FOLLOWING ITEMS:

CONCRETE: VERIFICATION AND INSPECTION	CONTINUOUS	PERIODIC	REFERENCED STANDARD (NOTE 1)	BC REFERENCE
1. Inspection of reinforcing steel.	-	X	AD 318: 3.5, 7.1-7.7	1913.4
2. Inspect forms to be installed in concrete prior to and during placement of concrete where embedment has been increased.	X	-	AD 318: APPENDIX D	1912
3. Verifying use of required design mix.	-	X	AD 318: CH. 4, 5-5.4	1904.2, 1913.2, 1913.3
4. At the time fresh concrete is applied to fabricate specimens for strength tests, perform slump and air content tests, and determine the temperature of the concrete.	X	-	ASTM C 172, ASTM C 31, AD 318: 5.4, 5.8	1913.10
5. Inspection of concrete placement for proper application techniques.	X	-	AD 318: 5.4, 5.10	1913.6, 1913.7, 1913.8
6. Inspection for maintenance of specified curing temperature and methods.	-	X	AD 318: 5.11, 5.13	1913.9
7. Inspect formwork for shape, location and dimensions of the concrete member being formed.	-	X	AD 318: 4.1.1	

**NOTES:**  
 1. VALUES TAKEN DIRECTLY FROM BC FOR REFERENCE.



EXP. 3-31-2012

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**TAYLOR RYMAR CORPORATION**

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 WWW.TAYLORRYMAR.COM

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**ROOSEVELT IRRIGATION DISTRICT #89 WATER TREATMENT INSTALLATION**

51ST AVENUE, 1/4 MI. NORTH OF BUCKEYE, PHOENIX, ARIZONA

Sheet Title: **GSN AND FOUNDATION PLAN**

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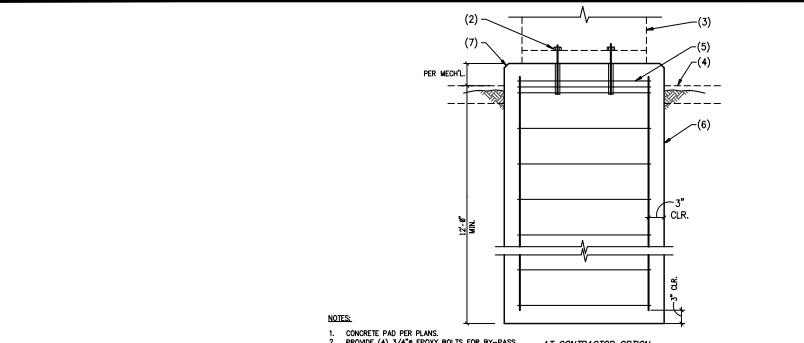
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 CHECKED BY: FH  
 SCALE: AS NOTED  
 PROJECT NO: 11332  
 SHEET

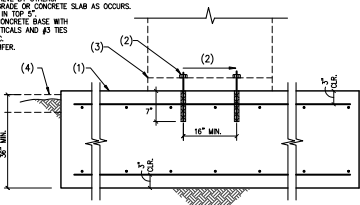
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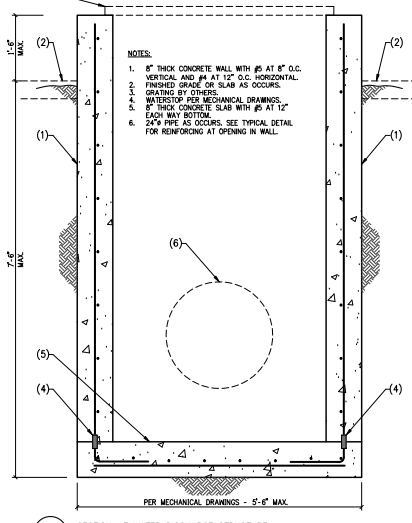
- NOTES:**
1. CONCRETE PAD PER PLANS.
  2. PROVIDE 4# 3/4\"/>

AT CONTRACTOR OPTION

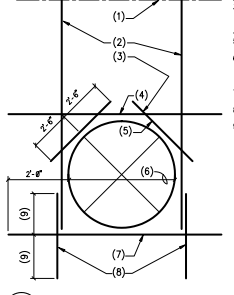


07 CONCRETE PAD AT BYPASS VALVE NO SCALE

- NOTES:**
1. 8\"/>



08 SECTION AT WATER DISCHARGE STRUCTURE NO SCALE



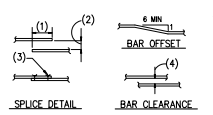
- NOTES:**
1. LINE OF TOP OF WALL.
  2. 2 - #5 VERTICALS EACH SIDE.
  3. WHERE 2\"/>

09 24\"/>

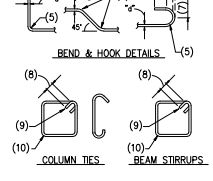
CONC. PSI	CLASS B TENSION SPICE LENGTHS						COMP. BARS		
	F <sub>c</sub> = 2,500 PSI		F <sub>c</sub> = 4,000 PSI		F <sub>c</sub> = 5,000 PSI		STD W/ SPIRAL TIES	ENCLOSED	
BAR LOCATION	REGULAR CLASS	TOP CLASS	REGULAR CLASS	TOP CLASS	REGULAR CLASS	TOP CLASS			CLASS
#3	24"	31"	19"	24"	17"	22"	12"	12"	
#4	32"	41"	25"	33"	23"	29"	15"	12"	
#5	39"	51"	31"	41"	28"	38"	19"	14"	
#6	47"	61"	37"	49"	34"	43"	23"	17"	
#7	69"	89"	54"	71"	49"	63"	26"	20"	
#8	78"	102"	62"	81"	56"	72"	30"	23"	
#9	88"	115"	70"	91"	63"	81"	34"	25"	
#10	100"	129"	79"	102"	70"	92"	38"	29"	
#11	110"	143"	87"	113"	78"	102"	42"	32"	

- NOTES:**
1. TOP BARS ARE ANY HORIZONTAL BARS PLACED SO THAT MORE THAN 12\"/>

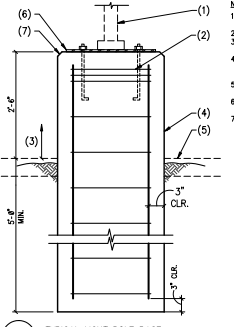
04 LAP SCHEDULE FOR REINFORCING STEEL NO SCALE



04 LAP SCHEDULE FOR REINFORCING STEEL NO SCALE

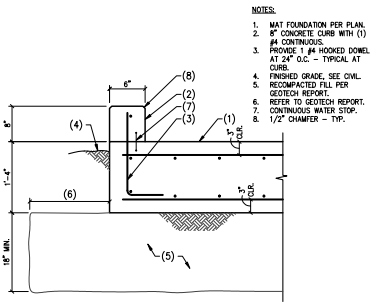


06 TYPICAL CONCRETE REINFORCING BAR DETAILS NO SCALE



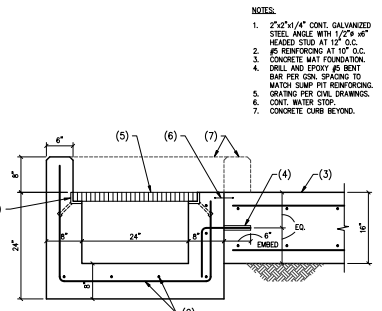
06 TYPICAL LIGHT POLE BASE NO SCALE

- NOTES:**
1. LIGHT POLE AND ANCHOR BOLTS BY OTHERS.
  2. 3 #5 TIES IN TOP 5\"/>



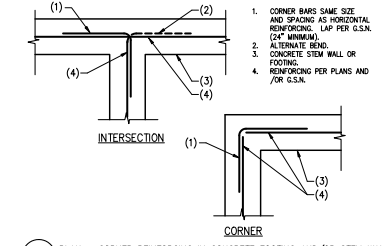
01 CONCRETE CURB AT MAT FOOTING NO SCALE

- NOTES:**
1. MAT FOUNDATION PER PLAN.
  2. 8\"/>



02 SUMP PIT DETAIL NO SCALE

- NOTES:**
1. 2\"/>



03 PLAN - CORNER REINFORCING IN CONCRETE FOOTING AND/OR STEM WALL NO SCALE

- NOTES:**
1. CORNER BARS SAME SIZE AND SPACING AS HORIZONTAL REINFORCING. LAP PER G.S.N. (2\"/>



EXP. 3-11-2012

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**ROOSEVELT IRRIGATION DISTRICT #89 WATER TREATMENT INSTALLATION**

51ST AVENUE, 1/4 MI. NORTH OF BUCKEYE, PHOENIX, ARIZONA

Sheet Title

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DETAILS

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REVISIONS:	

---

DATE: 12/15/2011

DRAWN BY: RML

CHECKED BY: RH

SCALE: AS NOTED

PROJECT NO: 11332

SHEET

S1.2

### ABBREVIATIONS

AC	AIR CONDITIONING UNIT
AD	ACCESS DOOR
AFT	ARETE FINISHED FLOOR
AH	AIR HANDLER (SPLIT REFRI)
AHU	AIR HANDLING UNIT
AL	ACCESS LIGHT
AP	ACCESS PANEL
BB	ELECTRIC BASEBOARD RADIATION
B	BOILER
BDD	BACK DRAFT DAMPER
BFC	BELOW FINISHED CEILING
BDB	BOTTOM OF BEAM
BDC	BOTTOM OF DUCT
BDF	BOTTOM OF PIPE
CC	CHILLER
CD	CEILING DIFFUSER
CFM	CUBIC FEET PER MINUTE
CHWP	CHILLED WATER PUMP
CHWS	CHILLED WATER SUPPLY
CM	CLEAN OUT
CP	CONDENSATE PUMP
CWR	CONDENSER WATER RETURN
CWS	CONDENSER WATER SUPPLY
CT	COOLING TOWER
CU	CONDENSING UNIT
CUB	CABINET UNIT HEATER
CVB	CONTAINMENT VOLUME BOX
CWP	CONDENSER WATER PUMP
DB	DRY BALL
DS	DUCT SILENCER
DWP	DOMESTIC WATER PUMP
EAT	ENTERING AIR TEMPERATURE
EC	ELECTRICAL CONTRACTOR
EF	EXHAUST FAN
EJ	EXPANSION JOINT
ER	EXHAUST REGISTER
ESP	EXTERNAL STATIC PRESSURE
ET	EXPANSION TANK
EWT	ENDING WATER TEMPERATURE
EMC	ELECTRIC WATER COOLER
FA	FIRE AREA
FC	FLEXIBLE CONNECTION
FCL	FAN COIL UNIT
FD	FIRE DAMPER
FOP	FUEL OIL PUMP
FP	FIRE PUMP
FM	FEET PER MINUTE
FR	FINED TUBE RADIATION
GC	GENERAL CONTRACTOR
GPH	GALLONS PER HOUR
GPM	GALLONS PER MINUTE
HD	HARD DAMPER
HP	HEAD PUMP
HV	HEATING AND VENTILATING UNIT
HWC	HOT WATER CONVERTER
HWP	HOT WATER PUMP
HWR	HEATING HOT WATER RETURN
HWS	HEATING HOT WATER SUPPLY
HX	HEAT EXCHANGER
HZ	HERTZ
ID	INSIDE DIAMETER
LAT	LEAVING AIR TEMPERATURE
LWT	LEAVING WATER TEMPERATURE
LD	LINEAR DIFFUSER
LF	LINEAR FEET
MC	MECHANICAL CONTRACTOR
MFD	MOUNTED
MOP	MOTOR OPERATED DAMPER
MUA	MAKE-UP AIR UNIT
NC	NORMALLY CLOSED
NO	NORMALLY OPEN
NIC	NOT IN CONTRACT
NR	NECK
OA	OUTSIDE AIR
OAI	OUTSIDE AIR INTAKE
OAT	OUTSIDE AIR TEMPERATURE
OC	ON CENTER
OD	OUTSIDE DIAMETER
ODB	OPPOSED BLADE DAMPER
PRD	PARALLEL BLADE DAMPER
PRV	PRESSURE REDUCING VALVE
FRAC	FRICKED TERMINAL AIR CONDITIONER
RA	RETURN AIR
RG	RETURN AIR GRILLE
RR	RETURN AIR REGISTER
RCP	REFLECTED CEILING PLAIN
RHC	REHEAT COIL
RF	RETURN FAN
SA	SUPPLY AIR
SP	SUPPLY AIR REGISTER
SCG	SMOKE CONTROL GRILLE
SD	SMOKE DAMPER
SEF	SMOKE EXHAUST FAN
SF	SUPPLY FAN
SP	STATIC PRESSURE
TS	TRANSFER GRILLE
TYP	TYPICAL
UH	UNIT HEATER
UN	UNLESS OTHERWISE NOTED
VW	VARIABLE AIR VOLUME UNIT
VD	VOLUME DAMPER
VR	VENT THRU ROOF
WB	WEB BALL
WS	WIRE MESH SCREEN

### MECHANICAL SYMBOL SCHEDULE:

NOT ALL SYMBOLS USED. ALL MOUNTING HEIGHTS TO CENTER OF BOX AND ALL DEVICES TO COMPLY WITH ADA REQUIREMENTS, WHERE APPLICABLE.

#### OUTDOOR SYMBOLS

	EXISTING EQUIPMENT OR OUTDOOR TO BE REMOVED
	EXISTING DUCTWORK TO REMAIN
	DUCT SIZE, FIRST FIGURE IS SIZE SHOWN
	ACCESS DOOR
	RADIUS ELBOW (R=1/2)
	WANTED ELBOW
	BRANCH DUCT TAKE-OFF
	RISE OR DROP DIRECTION OF AIR FLOW
	FLEXIBLE CONNECTION (FIC)
	TRANSITION, RECTANGULAR TO ROUND
	DUCT SECTION, SUPPLY
	DUCT SECTION, RETURN
	DUCT SECTION, EXHAUST
	CHANGE IN ELEVATION (UP), (DN)
	ROUND DUCT VERTICAL OFFSET (USING 45° ELBOWS U.S.A.)
	FLEXIBLE DUCT AND SPIN-IN
	CEILING SUPPLY DIFFUSER WITH DESIGN CFM ARROWS INDICATE THROW PATTERN OTHER THAN 4-WAY
	CEILING RETURN GRILLE WITH DESIGN CFM
	CEILING EXHAUST GRILLE WITH DESIGN CFM
	ROOF/WALL MOUNTED SUPPLY GRILLE W/NECKSIZE AND CFM
	ROOF/WALL RETURN GRILLE W/NECKSIZE AND CFM
	UNDERLIGHT DOOR
	DOOR LOUVER (FREE AREA REQUIRED INDICATED IN SQUARE FEET)
	FIRE (1 1/2 HOUR) (F)
	MANUAL (BALANCING)
	SMOKE
	CONTROL
	FIRE / SMOKE (F/S/M)
	BUTTERFLY DAMPER
	SLIDE
	DIFFERENTIAL PRESSURE SENSOR
	RESISTANCE TEMPERATURE SENSOR
	"VENTILATION SYSTEM EMERGENCY SHUTOFF"
	SMOKE DETECTOR
	MOISTURE SENSOR (RELATIVE HUMIDITY)
	LOW POINT DUCT DRAIN
	DUCT MOUNTED STATIC PRESSURE SENSOR TRANSMITTER

#### PIPE SYMBOLS

	EXISTING PIPING TO REMAIN (SERVICE AS INDICATED)
	NEW PIPING (SERVICE AS INDICATED)
	DIRECTION OF FLOW
	DIRECTION OF PITCH
	CONDENSER WATER SUPPLY
	CONDENSER WATER RETURN
	CHILLED WATER SUPPLY
	CHILLED WATER RETURN
	CHILLED GLYCOL SUPPLY
	CHILLED GLYCOL RETURN
	HEATING HOT WATER SUPPLY
	HEATING HOT WATER RETURN
	LOW PRESSURE STEAM (PSI 15)
	MEDIUM PRESSURE STEAM (PSI 30)
	HIGH PRESSURE STEAM (PSI 125)
	LOW PRESSURE CONDENSATE
	PUMPED CONDENSATE
	UNION
	FLANGED CONNECTION
	REDUCER, CONCENTRIC
	REDUCER, ECCENTRIC
	TEE, TURNED DOWN
	TEE, TURNED UP
	CAP
	CONNECTION TOP
	ELBOW, TURNED UP
	ELBOW, TURNED DOWN
	CONNECTION BOTTOM
	"Y" STRAINER WITH BLOWDOWN
	GATE
	GLOBE
	BUTTERFLY
	CHECK
	BALL
	PNEUMATIC CYLINDER OPERATED
	SOLENOID OPERATED
	3-WAY

#### REFERENCE SYMBOLS

	SECTION NUMBER
	BUILDING SECTION REFERENCE
	SHEET WHERE SECTION IS DRAWN
	DETAIL NUMBER
	DETAIL REFERENCE
	EQUIPMENT IDENTITY (SEE EQUIPMENT ABBREVIATION LIST AND SCHEDULES)
	EQUIPMENT NUMBER (IF APPLICABLE)
	SYSTEM NUMBER (IF APPLICABLE)
	POINT OF CONNECTION

### SHEET INDEX

M0.0	MECHANICAL ABBREVIATIONS, SYMBOLS & NOTES
M1.1	MECHANICAL PIPING PLAN
M1.2	PIPE ISOMETRIC
M1.3	MECHANICAL DETAILS
M4.1	MECHANICAL SCHEDULES AND SPECIFICATIONS

### PROJECT GENERAL NOTES - HVAC

1. ALL WORK SHALL CONFORM TO 2006 INTERNATIONAL MECHANICAL CODE, ALL STATE AND LOCAL CODES, RULES AND REGULATIONS AND ORDINANCES.
2. SUBMISSION OF PROPOSAL DIRECTLY OR INDIRECTLY IN CONNECTION WITH THIS WORK SHALL IMPLY THAT THE BIDDER HAS EXAMINED THE JOB SITE UNDER WHICH HE WILL BE OBLIGATED TO OPERATE SHOULD HE BE AWARDED THE WORK UNDER THIS CONTRACT. NO EXTRA CHARGE WILL BE ALLOWED FOR FAILURE OF ANY BIDDER TO EXAMINE THE SITE PRIOR TO BID.
3. CONTRACTOR SHALL VISIT THE SITE AND VERIFY ALL DIMENSIONS IN THE FIELD, AND SHALL ADVISE THE ARCHITECT/ENGINEER AND THE OWNER OF ANY DISCREPANCIES BEFORE PERFORMING THE WORK.
4. CONTRACTOR SHALL SECURE AND PAY ALL FEES AND PERMITS PERTAINING TO THE CONTRACT.
5. ALL EQUIPMENT SHALL BE INSTALLED IN STRICT COMPLIANCE WITH THE MANUFACTURER'S WRITTEN INSTRUCTIONS. THE CONTRACTOR SHALL PROVIDE ALL HANGERS AND SUPPORTS REQUIRED FOR A COMPLETE INSTALLATION.
6. CONTRACTOR SHALL BE RESPONSIBLE FOR WORKMAN'S IDENTIFICATION AND BADGING, SAFETY AND FIRE PROTECTION, CONTRACTOR'S LIABILITY INSURANCE, BARRICADES, WARNING SIGNS, TRASH REMOVAL, CUTTING AND PATCHING.
7. CONTRACTOR SHALL SCHEDULE ALL SHUTDOWNS THAT AFFECT UTILITIES AND PORTIONS OF THE BUILDING THAT MUST REMAIN IN OPERATION WITH THE OWNER.
8. CONTRACTOR SHALL COORDINATE ALL WORK WITH THE OWNER AND ALL OTHER CONTRACTORS.
9. CONTRACTOR SHALL BE RESPONSIBLE FOR ALL RIGGING, HANDLING AND PROTECTION OF MATERIALS.
10. CONTRACTOR SHALL PROVIDE LABOR TO REVERSE, UNLOAD, STORE, PROTECT AND TRANSFER TO POINT OF REINSTALLATION, OWNER FURNISHED ITEMS.
11. CONTRACTOR SHALL BE RESPONSIBLE FOR ALL CORING AS IT RELATES TO HIS WORK.

### RECORD DRAWING (04/23/12)

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**ROOSEVELT IRRIGATION DISTRICT #89 WATER TREATMENT INSTALLATION**  
5157 AVENUE, 1/4 MI. NORTH OF BUCKETE, PHOENIX, ARIZONA

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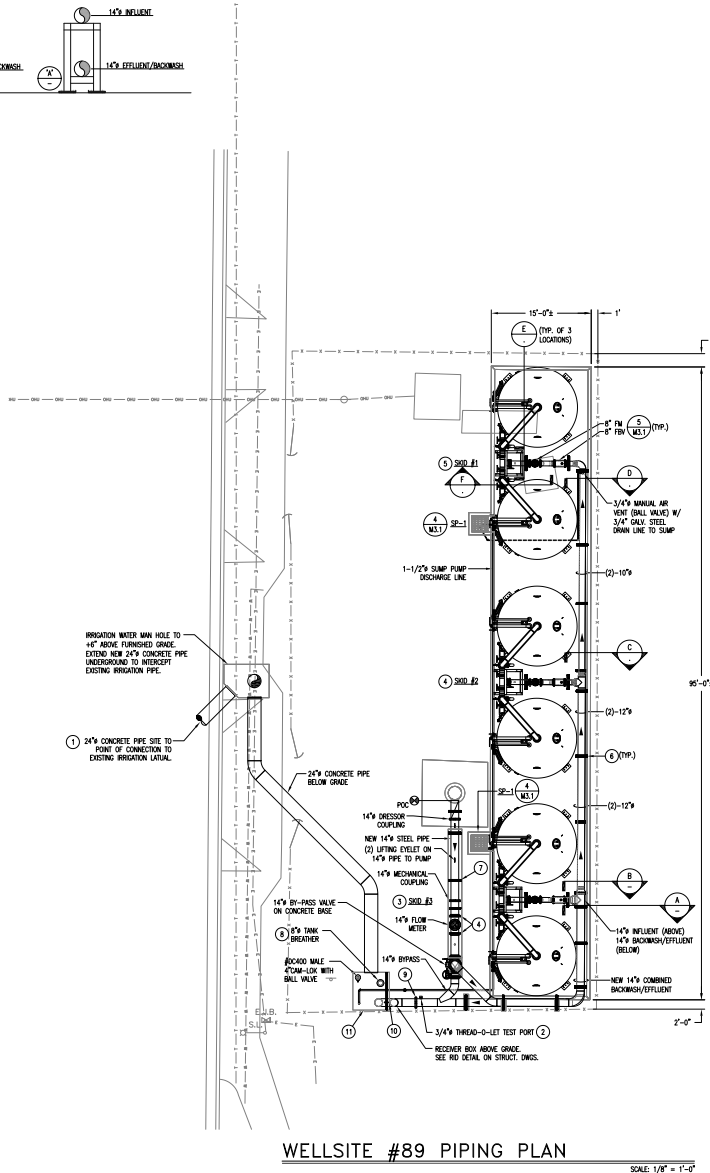
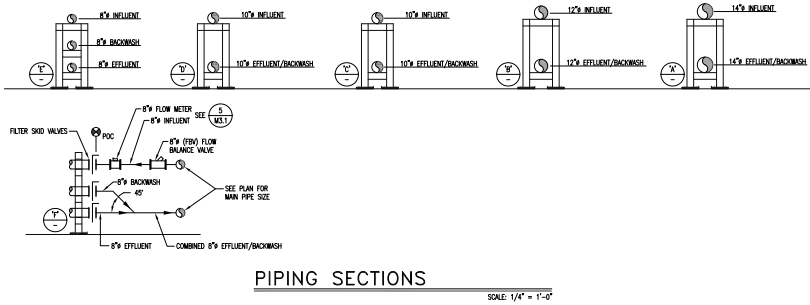
**MECHANICAL ABBREVIATIONS, SYMBOLS & NOTES**

NO.	REVISIONS:

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DATE: 12/14/2011  
DRAWN BY: RAA  
CHECKED BY: DLB  
SCALE: NONE  
PROJECT NO: 011175.00  
SHEET

M0.0



**KEY NOTES:**

1. PROVIDE MINIMUM OF 48" EARTH COVER OVER BURIED PIPE SECTION TO ALLOW HEAVY EQUIPMENT TRAVEL OVER PIPE.
2. 3/4" THREADED-0-LET FOR PIPE LINE TEST PORT.
3. SINKING MODEL #RP1220 (NEW) 1,000-GPM CAPACITY LOAD VESSEL SKID #3 (LOAD/LAG).
4. SINKING MODEL #RP1220 (NEW) 1,000-GPM CAPACITY LOAD VESSEL SKID #2 (LOAD/LAG).
5. SINKING MODEL #RP1220 (NEW) 1,000-GPM CAPACITY LOAD VESSEL SKID #1 (LOAD/LAG).
6. PIPE SUPPORT (TPP) ANCHORED TO CONCRETE PAD.
7. PIPE SUPPORT (TPP) SEE STRUCTURAL DWG. FOR CONCRETE PAD DETAILS.
8. CARBON FILTER/TANK BREAKER.
9. (1)-14" MECHANICAL COUPLING.
10. 1/4"x1/4"x2" WELDED LIFTING EYELET.
11. INSTALL NEW 3/8"-THICK 3/16" STEEL PLATE LID ON RECEIVER BOX. RECEIVER BOX LID SHALL BE FURNISHED AND INSTALLED BY MECH. CONTRACTOR.  
 -LID SHALL BE CLEANED AND RECEIVE FULL EPOXY PRIMER COAT AND FINISH COAT AFTER ALL WELDING AND CUTTING OPERATIONS ARE COMPLETE.  
 -PROVIDE (2)-WELDED STEEL LIFTING EYELETS ON TOP OF COVER.  
 -FRONTIER OF LID AND 1/2"-HOLE OPENING OF 1" DROUHOSE PIPE SHALL BE MADE AIR TIGHT BY SEALING WITH TYP. FLEXIBLE SEALANT USE LOW CORROS. #104 "TAC-HOT" SOLVENT-LESS SILICONE SEALANT, OR EQUAL. APPLY SEALANT PER MANUFACTURER'S INSTRUCTIONS.

**UNDERGROUND PIPE**

**BACKFILL & COMPACTION**  
 OVER-COARSE PIPE TRENCH TO ALLOW FOR HAND-PLACEMENT OF A 3" DEPTH OF COMPACTED CLEAN SAND BEDDING BENEATH THE PIPE.  
 BACKFILL TRENCH WITH COMPACTED HAND-PLACED CLEAN SAND TO A COVERING DEPTH OF 12" OVER THE PIPE.  
 BACKFILL REMAINDER OF TRENCH WITH NATIVE SOIL. REMOVE ALL DEBRIS, ROCKS AND HARD SOIL MATERIALS GREATER THAN 1" SIZE FROM BACKFILL MATERIAL.  
 COMPACT ALL BACKFILL MATERIAL PLACED INTO TRENCH IN 6" LAYERS.  
 COMPACTION SHALL COMPLY WITH REQUIREMENTS OF THE SITE GEO-TECHNICAL REPORT.  
 MIN. REQUIREMENTS SHALL COMPLY WITH MAG STANDARD 601.4 WITH COMPACTION PER MAG STANDARD TABLE 601.2.

**PIPE PRESSURE TESTING**

1. PRESSURE TEST IMPACT-BURIED STEEL PIPE AT 100 PSF WATER PRESSURE BEFORE EXTERNAL CORROSION PROTECTION IS APPLIED TO WELDED JOINTS. HOLD TEST PRESSURE FOR 4 HOURS WITHOUT EVIDENCE OF PRESSURE LOSS OR LEAKAGE. REPAIR ALL LEAK SITES AND REPEAT TO PROVE LEAKTIGHT BEFORE COVERING PIPE JOINTS.
2. PRESSURE TEST ALL ABOVE-GROUND WATER PIPE IN MANNER LISTED IN WATER PIPING NOTE 1.9 ON SHEET M1.1.

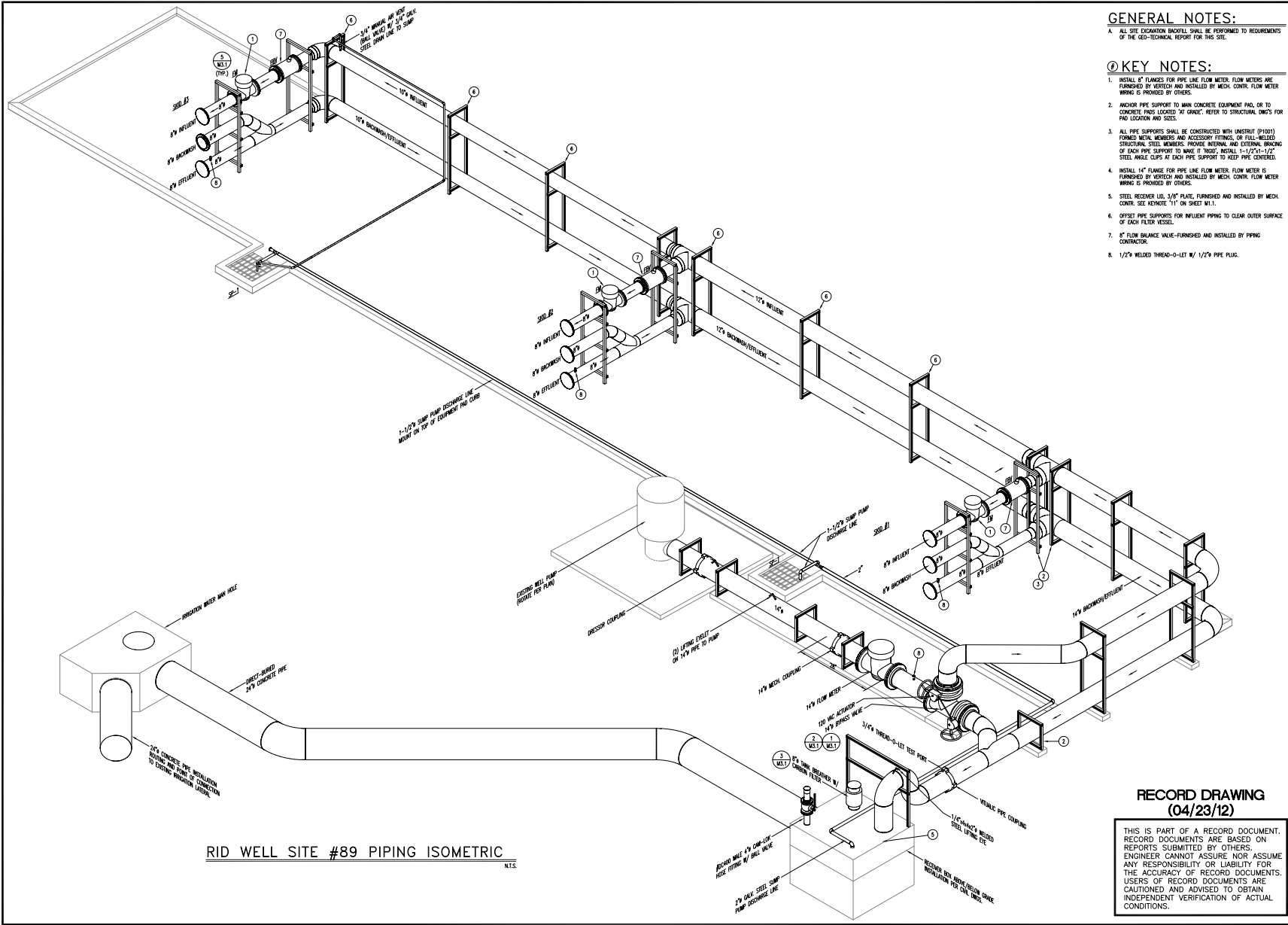
NOTE:  
 PIPING ELEVATIONS ARE APPROXIMATE.  
 ALLOW FOR FIELD GRADING OF VESSEL.  
 SUPPORT LEGS AND EQUIPMENT PAD SLOPE.

**RECORD DRAWING**  
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<b>ROOSEVELT IRRIGATION DISTRICT #89</b> <b>WATER TREATMENT INSTALLATION</b> 51ST AVENUE, 1/4 MI. NORTH OF BUCKEYE, PHOENIX, ARIZONA Sheet Title: <b>WELLSITE #89 PIPING PLAN</b>								
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DATE: 12/14/2011 DRAWN BY: RAA CHECKED BY: DLB SCALE: AS NOTED PROJECT NO: 011175.00 SHEET								
<b>M1.1</b>								

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**GENERAL NOTES:**  
 A. ALL SITE EXCAVATION BACKFILL SHALL BE PERFORMED TO REQUIREMENTS OF THE GEO-TECHNICAL REPORT FOR THIS SITE.

**KEY NOTES:**

1. INSTALL 8" FLANGES FOR PIPE LINE FLOW METER. FLOW METERS ARE FURNISHED BY VEETECH AND INSTALLED BY MECH. CONTR. FLOW METER WIRING IS PROVIDED BY OTHERS.
2. ANCHOR PIPE SUPPORT TO MAIN CONCRETE EQUIPMENT PAD OR TO CONCRETE PADS LOCATED "AT GRADE". REFER TO STRUCTURAL DWG'S FOR PAD LOCATION AND SIZES.
3. ALL PIPE SUPPORTS SHALL BE CONSTRUCTED WITH UNISTRUT (P1001) FORMED METAL MEMBERS AND ACCESSORY FITTINGS, OR FULL-WELDED STRUCTURAL STEEL MEMBERS. PROVIDE INTERNAL AND EXTERNAL BRACING OF EACH PIPE SUPPORT TO MAKE IT "BROCK". INSTALL 1-1/2"x1-1/2" STEEL ANGLE CLIPS AT EACH PIPE SUPPORT TO KEEP PIPE COAXIAL.
4. INSTALL 14" FLANGE FOR PIPE LINE FLOW METER. FLOW METER IS FURNISHED BY VEETECH AND INSTALLED BY MECH. CONTR. FLOW METER WIRING IS PROVIDED BY OTHERS.
5. STEEL RECEIVED LUG, 3/8" PLATE, FURNISHED AND INSTALLED BY MECH. CONTR. SEE MEMOITE "1" ON SHEET M1.1.
6. OFFSET PIPE SUPPORTS FOR INFLUENT PIPING TO CLEAR OUTER SURFACE OF EACH FILTER VESSEL.
7. 8" FLOW BALANCE VALVE-FURNISHED AND INSTALLED BY PIPING CONTRACTOR.
8. 1/2" WELDED THREAD-0-LET W/ 1/2" PIPE PLUG.

**RID WELL SITE #89 PIPING ISOMETRIC**  
 N.T.S.

**RECORD DRAWING**  
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**ROOSEVELT IRRIGATION DISTRICT #89**  
**WATER TREATMENT INSTALLATION**

51ST AVENUE, 1/4 MI. NORTH OF BUCKEYE, PHOENIX, ARIZONA  
 SHEET NO. **RID-#89\_WELL SITE PIPING ISOMETRIC**

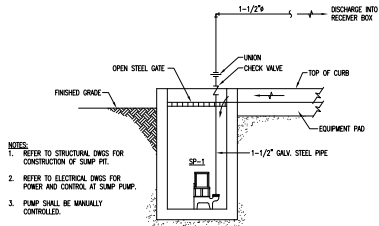
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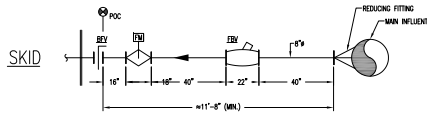
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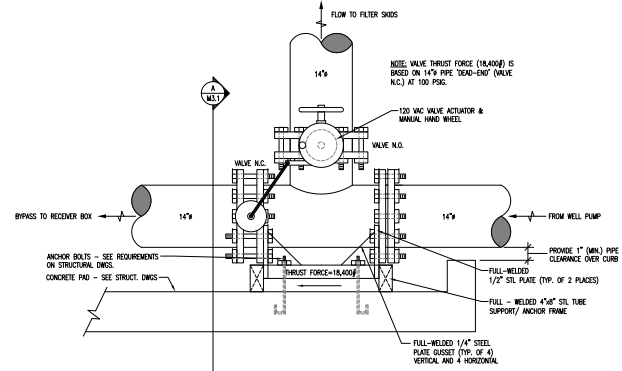


- NOTES:
1. REFER TO STRUCTURAL DWGS FOR CONSTRUCTION OF SUMP PIT.
  2. REFER TO ELECTRICAL DWGS FOR POWER AND CONTROL AT SUMP PUMP.
  3. PUMP SHALL BE MANUALLY CONTROLLED.

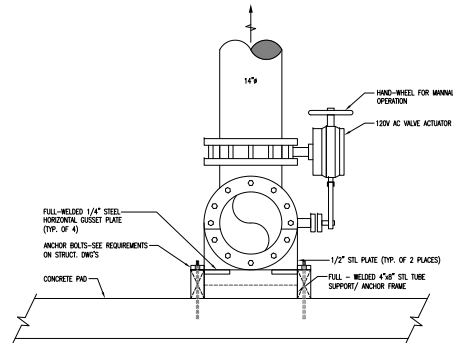
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 M3.1 **SUMP PUMP DETAIL**  
 NOT TO SCALE



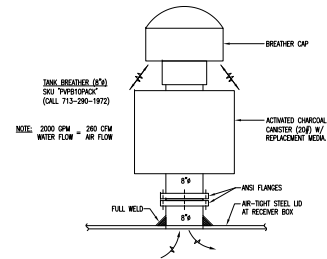
5  
 M3.1 **FLOW METER & BALANCE VALVE PLACEMENT DETAIL**  
 NOT TO SCALE



1  
 M3.1 **BY-PASS VALVE DETAIL**  
 NOT TO SCALE



2  
 M3.1 **SECTION 'A'**  
 NOT TO SCALE



3  
 M3.1 **RECEIVER BOX BREATHER DETAIL**  
 NOT TO SCALE

**RECORD DRAWING**  
 (04/23/12)

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**ROOSEVELT IRRIGATION DISTRICT #89**  
**WATER TREATMENT INSTALLATION**  
 51ST AVENUE, 1/4 MI. NORTH OF BUCKEYE, PHOENIX, ARIZONA  
 Sheet Title: **MECHANICAL DETAILS**

REVISIONS:


DATE:	12/14/2011
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SCALE:	NONE
PROJECT NO:	011175.00
SHEET:	

**M3.1**



SUMP PUMP SCHEDULE							
MARK	LOCATION AND SERVICE	GPM	HEAD FEET	MOTOR HP	VOLY/PH SINGLE OR DUPLEX	MANUFACTURER AND MODEL NUMBER	REMARKS
SP-1	EQUIPMENT FND SUMP	50	24	3/4	115/60	SINGLE ZOLLER MODEL N145	NOTES 1,2,3

NOTES:  
 1. SUMP PUMP SHALL BE FURNISHED AND INSTALLED BY PIPING CONTRACTOR.  
 2. SUMP PUMP SHALL BE FURNISHED WITHOUT FACTORY-INSTALLED AUTOMATIC CONTROL. MANUAL CONTROL OF PUMP OPERATION SHALL BE PROVIDED THRU MANUAL SWITCH FURNISHED AND INSTALLED BY ELECTRICAL CONTRACTOR.  
 3. SUMP PUMP SHALL BE FACTORY EQUIPPED WITH A 20 FOOT, UL LISTED, NEOPRENE POWER CORD WITH MOULDED PLUG AND GROUND WIRE.

AUTOMATIC CONTROL VALVE SCHEDULE											
MARK	LOCATION AND SERVICE	VALVE TYPE	BODY DUTY	PIPE CONNECTIONS			VALVE ACTUATOR			MANUFACTURER & MODEL #	REMARKS
				SIZE	TYPE	FLG.	TYPE	ACTION	POWER IN		
CV-1	EQUIPMENT FND-BYPASS VALVE	3-WAY (CLOSED)	OVERSIZING	1 1/2"	150#	FLG.	ROTARY ELEC.	2-POS. ON/OFF	120V AC	VSI #3200055-14/1200	NOTES 1,2,3,4,5

NOTES:  
 1. CONTROL VALVE/ACTUATOR SHALL BE FURNISHED AND INSTALLED BY PIPING CONTRACTOR. POWER AND CONTROL WIRING SHALL BE FURNISHED AND INSTALLED BY CONTROLS CONTRACTOR.  
 2. ACTUATOR ENCLOSURE SHALL BE RATED NEMA 4, WATER TIGHT.  
 3. PIPING CONTRACTOR SHALL REVIEW CONTROL VALVE DETAIL IN DRAWINGS, TO CONFIRM VALVE ORIENTATION AND FLOW DIRECTION, PRIOR TO OVERSIZING VALVE ASSEMBLY.  
 4. VALVE ASSEMBLY SHALL CONSIST OF A 1 1/2" 120# FLANGED DUCTILE-IRON TEE BODY MOUNTED WITH (2)-1 1/2" INGRADED LUG-BODY BUTTERFLY VALVES (EPDM SEAL, 3M SS DISC, 416 SS SHAFT, PTFE BUSHINGS, 316 SS SHAFT-PINS) RATED FOR 100 PSIG. ACTUATOR SHALL BE MOUNTED ON PRIMARY (N.O.) VALVE STEM AND CONNECTED TO (N.C.) VALVE STEM BY A STAINLESS STEEL LINKAGE.  
 5. VALVE/ACTUATOR SUPPLIER: VSI-VALVE SOLUTIONS, INC. (SALES@VALVESOLUTIONS.COM) OR 770-740-0800.

### MECHANICAL GENERAL SPECIFICATIONS

**1.00 SCOPE OF WORK**

- 1.1. THE CONTRACTOR IS RESPONSIBLE FOR ALL WORK, MATERIALS, AND LABOR TO SATISFY A COMPLETE WORKING SYSTEM WHETHER SPECIFIED OR IMPLIED.
- 1.2. ALL WORK IS TO BE PERFORMED IN STRICT COMPLIANCE WITH ALL CODES AND REGULATIONS (INCLUDING WORK OF THIS NATURE).
- 1.3. THE CONTRACTOR SHALL BEFORE SUBMITTING ANY PROPOSAL, EXAMINE THE PROPOSED SITE AND SHALL DETERMINE FOR HIMSELF THE CONDITIONS THAT MAY AFFECT THE WORK. NO ALLOWANCE SHALL BE MADE IF THE CONTRACTOR FAILS TO MAKE SUCH EXAMINATIONS.
- 1.4. ALL EQUIPMENT AND MATERIALS SHALL BE AS SPECIFIED OR "APPROVED EQUAL" BY THE ENGINEER.

**2.00 ELECTRICAL**

- 2.1. CONTRACTOR TO COORDINATE WITH ELECTRICAL CONTRACTOR FOR LOCATION OF WIRING FOR POWERED EQUIPMENT.

**3.00 MISCELLANEOUS**

- 3.1. DO NOT SCALE THE DRAWING FOR EXACT DIMENSIONS. VERIFY ALL FIGURES, CONDITIONS, AND DIMENSIONS AT THE JOB SITE.
- 3.2. THE MECHANICAL PLANS ARE INTENDED TO BE DIAGRAMMATICAL AND ARE BASED ON ONE MANUFACTURER'S EQUIPMENT. THEY ARE NOT INTENDED TO SHOW EVERY ITEM IN ITS EXACT LOCATION, THE EXACT DIMENSIONS, OR ALL THE DETAILS OF THE EQUIPMENT. THE CONTRACTOR SHALL VERIFY THE ACTUAL DIMENSIONS OF THE EQUIPMENT PROPOSED TO ENSURE THAT THE EQUIPMENT WILL FIT IN THE AVAILABLE SPACE.

### PIPE SUPPORT

**1.00 PIPE SUPPORT**

- 1.1. USE "FORMED IRON" (UNDRUST) COMPONENTS OR WELDED STRUCTURAL STEEL SHAPES.
- 1.2. ANCHOR PIPE SUPPORT INTO CONCRETE PADS WITH 5/8" EXPANSION BOLTS.
- 1.3. PAINT UNPAINTED STEEL TO MATCH PIPING.

### WATER PIPING

**1.00 MATERIAL WATER PIPING**

- 1.1. 2" AND SMALLER: SCH. 40 GALVANIZED STEEL WITH THREADED FITTINGS, ASTM A-133.
- 1.2. 2" AND LARGER: SCH. 40 BLACK STEEL WITH WELDED OR FLANGED FITTINGS, ASTM A-133.
- 1.3. 2" AND SMALLER UNIONS SHALL BE MALLEABLE IRON BODY FOR FERROUS PIPING, BRONZE BODY FOR COPPER PIPING, GALVANIZED FOR GALVANIZED PIPING, THREADED OR SOLDER ENDS.
- 1.4. 2-1/2" AND LARGER UNIONS SHALL 150# BE FORGED STEEL FLANGES FOR FERROUS PIPING.
- 1.5. BALL VALVES - GENERAL SHUTOFF SERVICE OF WATER:
  - A. 2" AND SMALLER BALL VALVES SHALL BE 1500PSI, 4000RPS, BRONZE TWO PIECE BODY, FULL PORT, STAINLESS STEEL BALL, TETON SEAT AND RINGS, LEVER HANDLE AND SOLDER OR THREADED ENDS.
- 1.6. BUTTERFLY VALVES - GENERAL SHUTOFF SERVICE OF WATER:
  - A. 2-1/2" AND LARGER BUTTERFLY VALVES SHALL BE CAST IRON BODY, BRONZE DISC, SEATS AND SEALS SHALL BE CAPABLE OF SERVICE TO 250#, LUG ENDS, EXTENDED NECK, TO POSITION LEVER HANDLE WITH MEMORY STOP.
- 1.7. CHECK VALVES - GENERAL SERVICE OF WATER:
  - A. 2" AND SMALLER CHECK VALVES SHALL BE 1500PSI, 3000RPS, BRONZE BODY, SWING CHECK DISC, THREADED ENDS, SUITABLE FOR HORIZONTAL OR VERTICAL INSTALLATION.
  - B. 2-1/2" AND LARGER CHECK VALVES SHALL BE 1500PSI, 3000RPS, CAST IRON BODY, SWING CHECK DISC, BRONZE TRIM, FLANGED ENDS, SUITABLE FOR HORIZONTAL OR VERTICAL INSTALLATION.
- 1.8. BALANCING VALVES - GENERAL SHUTOFF AND BALANCING SERVICE OF WATER:
  - A. 3" AND SMALLER BALANCING VALVE SHALL BE BRONZE BODY, BRASS BALL, TEE SEAT RINGS, DIFFERENTIAL PRESSURE READOUT PORTS WITH CHECK VALVES, DRAIN-PURGE PROGRAMMABLE STOP FEATURE, CALIBRATED POINTER INDICATING DEGREE OF VALVE OPENING, TIGHT SHUTOFF WITH SOLDER OR THREADED ENDS.
  - B. 5" PIPE SIZE AND LARGER BALANCING VALVE SHALL BE CAST IRON BODY, BRASS WANE, DIFFERENTIAL PRESSURE READOUT PORTS WITH CHECK VALVES, MEMORY STOP FEATURE, CALIBRATED POINTER WITH FLANGED ENDS, BALL & SOCKET (2)-IN.
- 1.9. TEST SHALL BE PERFORMED BY CONTRACTOR AND WITNESSED BY AUTHORIZED INSPECTOR. ALL PIPING SHALL BE TESTED TO WORKING PRESSURE OF NOT LESS THAN 100 PSIG, WHERE OPERATING PRESSURES EXCEED 50 PSIG, TEST PRESSURE SHALL BE TWO TIMES THE WORKING PRESSURE. TEST DURATION SHALL BE AT LEAST 30 MINUTES.
- 1.10. PAINT EXPOSED PIPING (EXCEPT GALVANIZED PIPE) WITH CORROSION RESISTANT PRIMER AND FLAT ENAMEL FINISH (2)-COAT. FINISH COAT COLOR SELECTION SHALL BE BY OWNER.
- 1.11. WWP DIRECT-BURIED STEEL PIPE WITH 20-MIL PVC TAPE OR CONTINUOUS SLEEVE. EXTDND PIPE W/WRAP TO 12" ABOVE GRADE AND SEAL WATER TIGHT.

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ROOSEVELT IRRIGATION DISTRICT #89  
 WATER TREATMENT INSTALLATION  
 51ST AVENUE, 1/4 MI. NORTH OF BUCKEYE, PHOENIX, ARIZONA  
 PROJECT NO. 011175\_00  
 MECHANICAL SCHEDULES AND SPECIFICATIONS

REVISIONS:


DATE: 12/14/2011  
 DRAWN BY: RAA  
 CHECKED BY: DLB  
 SCALE: NONE  
 PROJECT NO: 011175.00  
 SHEET

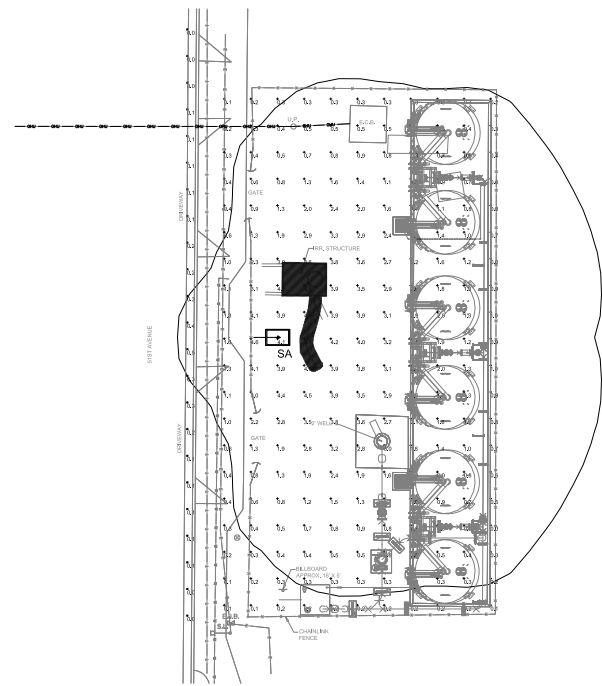
# M4.1

**RECORD DRAWING**  
**(04/23/12)**

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Calculation Summary							
Label	Calc Type	Units	Avg	Max	Min	Avg/Min	Max/Min
PROPOERTY LINE	Illuminance	Fc	0.15	0.5	0.0	N.A.	N.A.
SITE	Illuminance	Fc	1.46	5.1	0.0	N.A.	N.A.



PHOTOMETRIC SITE PLAN

1" = 16'-0"



**GENERAL NOTES:**

- A. ALL EXTERIOR LIGHT FIXTURES TO COMPLY WITH LOCAL NIGHT SKY ORGANIZ.
- B. ALL EXTERIOR ELECTRICAL EQUIPMENT TO BE RATED FOR WEATHER-PROOF/ NEMA-3R APPLICATIONS.
- C. ALL FIXTURES INSTALLED OUTDOORS SHALL BE RATED FOR DAMP/WET LOCATIONS AS REQUIRED. THE CONTRACTOR SHALL COORDINATE DAMP/WET LOCATION RATING FOR NEC ARTICLE 410-4. ALL INSTALLATIONS SHALL CONFORM TO NEC ARTICLE 410, ALL SUB ARTICLES.
- D. CONTRACTOR TO COORDINATE EXACT SITE LIGHTING FIXTURE LOCATIONS WITH OWNER. ALL CONDUITS SHALL BE IMMEDIATELY REPORTED TO THE ENGINEER AND ARCHITECT.
- E. ALL EXTERNAL LIGHTING SHALL BE SO LOCATED AND DESIGNED TO PREVENT LIGHTING RAYS FROM BEING DIRECTED OFF THE PROPERTY UPON WHICH THE LIGHTING IS LOCATED.
- F. REFER TO LIGHTING FIXTURE SCHEDULE ON SHEET E2.0 FOR LIGHT FIXTURE TYPES AND SPECIFICATIONS.

This is a statement of work and not a contract. It is subject to the terms and conditions of the contract. The contractor shall be responsible for obtaining all necessary permits and approvals. The contractor shall be responsible for coordinating with all other trades and utilities. The contractor shall be responsible for maintaining accurate records of all work performed. The contractor shall be responsible for ensuring that all work is completed in accordance with the contract documents. The contractor shall be responsible for ensuring that all work is completed in a timely and efficient manner. The contractor shall be responsible for ensuring that all work is completed in a safe and sound manner. The contractor shall be responsible for ensuring that all work is completed in a professional and courteous manner. The contractor shall be responsible for ensuring that all work is completed in a manner that is consistent with the highest standards of the industry. The contractor shall be responsible for ensuring that all work is completed in a manner that is consistent with the highest standards of the profession. The contractor shall be responsible for ensuring that all work is completed in a manner that is consistent with the highest standards of the community. The contractor shall be responsible for ensuring that all work is completed in a manner that is consistent with the highest standards of the nation. The contractor shall be responsible for ensuring that all work is completed in a manner that is consistent with the highest standards of the world.

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**ROOSEVELT IRRIGATION DISTRICT #89**  
**WATER TREATMENT INSTALLATION**  
 51ST AVENUE, 1/4 MI. NORTH OF BUCKEYE, PHOENIX, ARIZONA  
 Sheet Title: PHOTOMETRIC SITE PLAN

REVISIONS:

NO.	DATE	DESCRIPTION

**RECORD DRAWING**  
**(4/23/2012)**

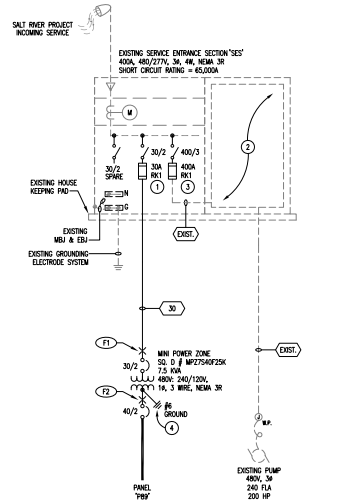
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DATE:	12/14/2011
DRAWN BY:	CRJ
CHECKED BY:	JDD
SCALE:	AS NOTED
PROJECT NO:	011175.00
SHEET:	

**E0.1**

PANEL	TYPE (NEW)	SQUARE 'D' 75KVA MAIN POWER ZONE				40 AMP SECONDARY MAIN CIRCUIT BREAKER			
		LOAD PER PHASE (VA)				20A PRIMARY MAIN CIRCUIT BREAKER (25K AC)			
USE OR AREA SERVED	CB	TYPE	AM	RM	TYPE	CB	TYPE	AM	RM
SECURITY POLE LIGHTS	20	C	1	200	N	20	H		
				1200					
BUSSED SPACE		N	3		N	20	H		
				864					
BUSSED SPACE		N	5		N	20	H		
				864					
BUSSED SPACE		N	7		N	20	H		
				864					
TIMELOCK/CONTACTOR	20	N	8	180	N	20	H		
				180					
BUSSED SPACE		N	11		N	20	H		
				180					
				12					
LOAD PER PHASE NON-CONTINUOUS			2424	864			2793 VA / 120 V = 23 AMPS		
LOAD PER PHASE CONTINUOUS			295	0					
25% OF CONTINUOUS			74	0					
TOTAL			2793	864			3627 VA		
							30.00 A I.C. BRANCH BREAKERS		

NOTES: 1. "C" LOAD TYPES ARE CONTINUOUS OR LARGEST MOTOR LOADS AND "N" LOAD TYPES ARE NON-CONTINUOUS.



### ELECTRICAL SINGLE-LINE DIAGRAM

NO SCALE

### FEEDER SCHEDULE:

SYMBOL	PARALLEL SETS	CONDUIT AND CONDUCTOR SIZE	NOTE
30	1	2PHE, 1 #10 OMB, 3/4" E	

### LOAD CALCULATIONS:

SES, 400A, 480/277V, 3PH, 3W  
 NEW PANEL, 75KVA  
 EXISTING INCH DEMAND AT 0.8 pf

$1000 \times 2793 \text{ VA} = 2793 \text{ VA}$   
 $1.25 \times 22500 \text{ VA} = 28125 \text{ VA}$   
 $28125 \text{ VA} = 28125 \text{ VA}$   
 $28125 \text{ VA} \text{ AT } 480 \text{ V } 3 \text{ PHASE} = 58 \text{ AMPS}$

### AVAILABLE FAULT CURRENT:

1. ALL VALUES ARE SYMMETRICAL, BASED ON BUSBAR/SWP CALCULATIONS AS INDICATED.  
 2. ALL EQUIPMENT SHALL BE FULLY RATED.  
 3. AFC = AVAILABLE FAULT CURRENT.

LABEL	FAULT LOCATION	TYPE OF CALCULATION	Contrib Type	Conductor Type	AFC(1) or AFC(2)	V or (V)MVA	VELOCITY	L	C VALUE	KVA	SE	I or I1	I or I1	AFC(3) or AFC(2)(3)
F1	400V/277V MAIN POWER ZONE	AFC AT END OF FEEDER	8000	480	1840	480	240	75	981	7.5	13.1	4.1442	0.1940	1840
F2	400V/277V MAIN POWER ZONE	AFC AT SEC. OF TRANSFORMER	1840	480	1840	480	240	75	981	7.5	13.1	4.1442	0.1940	1840

### AFC AT THE END OF A FEEDER

DEFINITIONS  
 AFC(1) = AFC AT THE BEGINNING OF THE FEEDER  
 AFC(2) = AFC AT THE END OF THE FEEDER  
 N = NUMBER OF CONDUCTORS IN PARALLEL FOR PHASE  
 C = "C" VALUE AS DEFINED IN THE BUSBAR/SWP HANDBOOK  
 I = LINE-TO-LINE VOLTAGE  
 L = LENGTH OF FEEDER (IN FEET)

### CALCULATIONS

$$F = \frac{1}{1 + \frac{L}{147}}$$

$$MFC(2) = MFC(1) \times F$$

### AFC AT THE SECONDARY OF A THREE-PHASE TRANSFORMER

DEFINITIONS  
 AFC(1) = AFC AT PRIMARY TERMINALS OF TRANSFORMER  
 AFC(2) = AFC AT SECONDARY TERMINALS OF TRANSFORMER  
 VELOCITY = LINE-TO-LINE VOLTAGE AT TRANSFORMER PRIMARY  
 SE = TRANSFORMER PERCENT IMPEDANCE  
 IMA = RATED KVA OF TRANSFORMER

### CALCULATIONS

$$F1 = \frac{MFC(1) \times VELOCITY \times 1.12 \times SE}{10000 \times IMA}$$

$$M1 = \frac{1}{1 + F1}$$

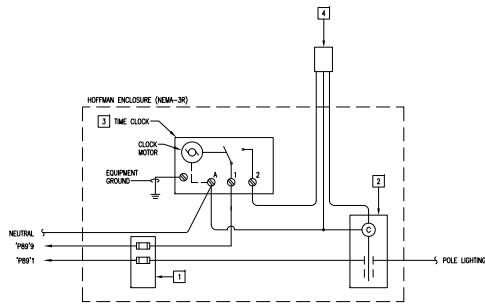
$$MFC(2) = MFC(1) \times M1 \times AFC(2)$$

### GENERAL NOTES:

- CONDUCTOR SIZES BASED ON THHN/THWN-2, 90° C, 600V, INSULATED, COPPER WIRE APPLIED AT 80° C IMPACTED SIZES UP TO #1 AWG, AND 75° C IMPACTED FOR SIZES #1 AWG OR LARGER.
- NO DESIGN CHANGES MAY BE MADE TO THE SYSTEM WITHOUT THE PROOF APPROVAL OF THE DESIGN ENGINEER AND THE ELECTRICAL INSPECTOR.
- DASHED-SHADED LINES INDICATE EXISTING EQUIPMENT. SOLID-BOLD LINES INDICATE NEW EQUIPMENT (NEW).

### KEY NOTES:

- PROVIDE NEW SUB-MAIN SWITCH IN EXISTING CUTLER-HAMMER SES. PROVIDE LISTED COVER PLATES AS REQUIRED TO MAINTAIN A DEAD FRONT. VERIFY NEW SWITCH REQUIREMENTS WITH CUTLER-HAMMER AND COORDINATE NEW SWITCH INSTALLATION AND POWER OUTAGES WITH POWER COMPANY.
- EXISTING SES CONTROL CABINET WITH CONTACTORS AND REDUCED VOLTAGE STARTING CONTROLS FOR EXISTING IRRIGATION PUMP MOTOR TO REMAIN. COORDINATE WITH KELLER ELECTRICAL AND VERIFY CONTROLS FOR ANY CONTROL PROVISION OR MODIFICATION REQUIREMENTS.
- REPLACE EXISTING 400A/3P SWITCH WITH SMALLER PROFILE SWITCH TO MAKE ROOM FOR NEW 30A/3P SWITCH. PROVIDE RETROFIT KIT WITH NEW 400/3 CUTLER-HAMMER SWITCH (PROVIDER AND CONDUCTOR KIT). BUYER/OWNER VERIFY NEW SWITCH REQUIREMENTS WITH CUTLER-HAMMER AND COORDINATE NEW SWITCH INSTALLATION AND POWER OUTAGES WITH POWER COMPANY.
- TIE TO EXISTING SES GROUNDING ELECTRODE SYSTEM.



### KEY NOTES:

- FUSE BLOCK WITH 20A CURRENT LIMITING CLASS J DUAL ELEMENT TIME DELAY FUSES.
- 2 POLE ELECTRICALLY HELD CONDUCTOR, SQUARE 'D' LOGOED OR EQUAL WITH 30A CONTACTS, 5000A WITHSTAND RATING MINIMUM.
- TIMELOCK "INTERMATIC" MODEL JET701150R OR EQUAL.
- PHOTOCELL "INTERMATIC" BK4236 MOUNT ON ROOF FACING NORTH.

### EXTERIOR LIGHTING CONTROL DIAGRAM

NO SCALE

For a list of our products and services, visit our website at [www.taylorrymar.com](http://www.taylorrymar.com). We are a 100% employee-owned company and we are proud to be a part of the community we serve. We are committed to providing the highest quality products and services to our customers. We are committed to providing the highest quality products and services to our customers. We are committed to providing the highest quality products and services to our customers.



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**ROOSEVELT IRRIGATION DISTRICT #89 WATER TREATMENT INSTALLATION**  
 51ST AVENUE, 1/4 MI. NORTH OF BUCKEYE, PHOENIX, ARIZONA  
 SINGLE-LINE DIAGRAM, PANELS, AND CALCULATIONS

REVISIONS:

NO.	DATE	DESCRIPTION

### RECORD DRAWING (4/23/2012)

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DATE: 12/14/2011  
 DRAWN BY: CRL  
 CHECKED BY: JDD  
 SCALE: AS NOTED  
 PROJECT NO: 011175.00  
 SHEET

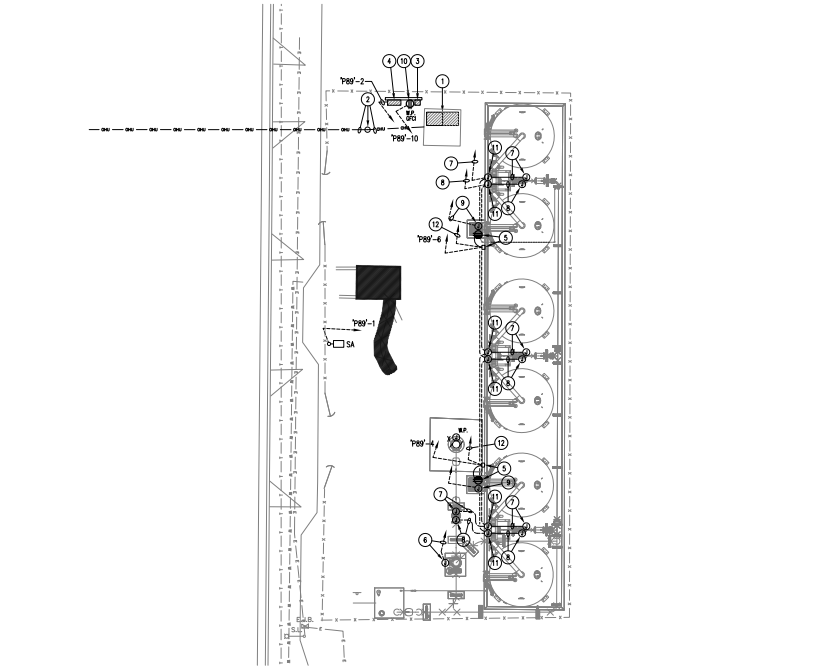
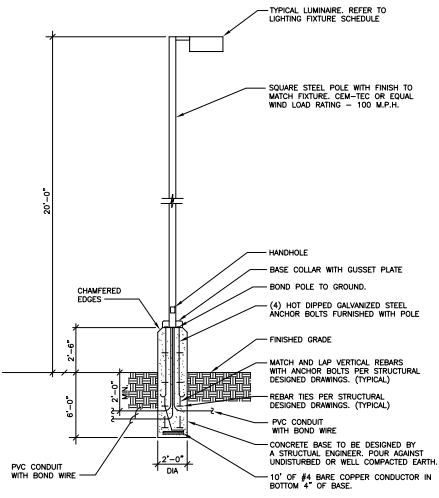
**E1.0**

**LIGHTING FIXTURE SCHEDULE**

ITEM	DESCRIPTION	SIZE	MFG	LUMPS		VOLTAGE	BALLAST	L/A	APPROVED MANUFACTURER / MODEL	LAMP/BALLAST	
				TYPE	QTY						
SA	SINK-HEAD AREA LIGHT FIXTURE SSS POLE 17.5" W, 2.5" BASE	15.5"x22"x6.5"	FL	FSM	1	250W FSM	120	CBM	F	CG959 - LUMARY (MPFR-3L-250-120-LL OR APPROV EQUAL)	VA Z92

MOUNTING (LMT)	LAMP TYPE	LUMINAIRE (L/L)
RS = RECESSED	FL = FLUORESCENT	A - 120° ACRYLIC
SP = SUSPENDED	CF = COMPACT FLUORESCENT	B - BLACK BUTYLE
CS = CEILING SURFACE	W = WARMGLO	C - CLEAR ALUM.
WL = WALL	LD = LIGHT EMITTING DIODE	D - PANAFLUX
UC = UNDER CABINET	HQ = HIGH PRESSURE SODIUM	F - FRENEL
CF = COVE	FSM = FUSIBLE SHEET METAL W/SHADE	G - TEMPERED GLASS
PL = POLE	MV = MERCURY VAPOR	H = WALL WISPER
GR = GROUND	LJ = LOW VOLTAGE	K - KSH12 125' ACRYLIC
UN = UNIVERSAL	D = OTHER (SEE DESCRIPTION)	K19 - KSH19 125' ACRYLIC

PROVIDE DISCONNECT MEANS FOR FLUORESCENT LUMINAIRES THAT CAN BE SERVICED IN PLACE WHICH INCLUDES LUMINAIRES THAT UTILIZE DOUBLE ENDED LAMPS, LUMINAIRES CONTAINING BALLAST(S) & SUPPLIED FROM MULTI-WIRE BRANCH CIRCUITS. THE DISCONNECT MEANS MUST DISCONNECT ALL SUPPLY CONDUCTORS SIMULTANEOUSLY, INCLUDING THE GROUNDING CONDUCTOR. EXCEPTIONS ARE PROVIDED FOR HAZARDOUS LOCATIONS, EMERGENCY ILLUMINATION, CORD-&-PLUG CONNECTED LUMINAIRES, INDUSTRIAL FACILITIES, & LUMINAIRES NOT SUPPLIED BY A MULTIWIRE BRANCH CIRCUIT WHICH DOES NOT LEAVE THE ILLUMINATED SPACE IN TOTAL DARKNESS. REFER TO NEC 410.130(C) FOR FURTHER CLARIFICATION.  
 CATALOG NUMBER SHALL NOT BE CONSIDERED COMPLETE AND MATERIAL SHALL NOT BE ORDERED BY MANUFACTURER AND CATALOG NUMBER ONLY. THE COMPLETE DESCRIPTION AND THE SPECIFICATION SHALL BE COORDINATED WITH THE CATALOG NUMBER TO DETERMINE THE EXACT MATERIAL AND ACCESSORIES TO BE ORDERED. THE FIRST MANUFACTURER LISTED IS THE BASIS FOR SELECTION, HOWEVER ANY SUBSTITUTIONS, WHETHER LISTED WITHIN SPECIFICS BELOW OR NOT, MUST BE PRIOR APPROVED IN WRITING BY BOTH ARCHITECT AND ENGINEER.  
 ALL LAMPS FOR THIS PROJECT SHALL BE FURNISHED AND INSTALLED BY THE ELECTRICAL CONTRACTOR UNLESS OTHERWISE NOTED.  
 REFER TO SPECIFICATION FOR LAMP AND BALLAST REQUIREMENTS, SHOP DRAWING SUBMITTAL REQUIREMENTS AND ADDITIONAL INFORMATION.



**POLE MOUNTED LIGHT FIXTURE DETAIL**  
NO SCALE

**ELECTRICAL SITE PLAN - NEW WORK**  
1" = 16'-0"

**GENERAL NOTES:**

- ALL CONDUIT ROUTING AND SUB-UP LOCATIONS ARE ORIGINATED AND SHOWN FOR REFERENCE ONLY, E.G. SHALL COORDINATE ALL ROUTING TO EXISTING FIELD CONDITIONS AND NEW CONSTRUCTION POINTS. COORDINATE ROUTING WITH NEW AND EXISTING OBSTRUCTIONS AND WITH ALL APPLICABLE TRADES. COORDINATE SUB-UP LOCATIONS WITH FINAL EQUIPMENT LOCATIONS IN FIELD.
- ALL EXTERIOR LIGHT FIXTURES TO COMPLY WITH LOCAL NIGHT SKY CORNICES.
- ALL EXTERIOR LIGHTING TO BE FED WITH #10 CU MINIMUM U/LG.
- ALL EXTERIOR ELECTRICAL EQUIPMENT TO BE RATED FOR WEATHER-PROOF/ NEMA-3R APPLICATIONS.
- ALL FIXTURES INSTALLED OUTDOORS SHALL BE RATED FOR DAMP/WET LOCATIONS AS REQUIRED. THE CONTRACTOR SHALL COORDINATE DAMP/WET LOCATION RATING PER NEC ARTICLE 410-4. ALL INSTALLATIONS SHALL CONFORM TO NEC ARTICLE 410, ALL SUB ARTICLES.
- CONTRACTOR TO COORDINATE EXACT SITE LIGHTING FIXTURE LOCATIONS WITH OWNER. ALL CONFLICTS SHALL BE IMMEDIATELY REPORTED TO THE ENGINEER AND ARCHITECT.
- ALL WIRING SHALL BE INSTALLED UNDER-GROUND IN PVC CONDUIT WHERE POSSIBLE. WHERE EXPOSED, PROVIDE 90° CONDUIT WITH WEATHERPROOF FLEX CONNECTORS.
- FIXTURE / ITEM IDENTIFIED WITH LETTERS:
  - "X" - INDICATES DEVICE TO REMAIN.
  - "I" - INDICATES DEVICE TO BE REMOVED.
  - "R" - INDICATES DEVICE TO BE REMOVED & RELOCATED.

**KEY NOTES:**

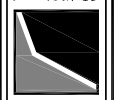
- EXISTING SERVICE ENTRANCE SECTION TO REMAIN. SEE SINGLE-LINE DIAGRAM ON SHEET E1.0 FOR NEW WORK.
- EXISTING POWER POLE WITH TRANSFORMERS AND OVER-HEAD POWER LINES TO REMAIN.
- NEW UN-STREET MOUNTED MIN POWER ZONE TRANSFORMER AND PANEL-7989. SEE SINGLE-LINE DIAGRAM AND PANEL SCHEDULE ON SHEET E1.0.
- CONTROL PANEL BY VERTICAL. PROVIDE POWER TO CONTROL PANEL AS SHOWN. PROVIDE 3/4" CONDUIT AS INDICATED FOR POWER AND CONTROL WIRING. ALL POWER AND CONTROL CONDUCTORS FROM CONTROL PANEL TO CONTROL EQUIPMENT SHALL BE PROVIDED BY ELECTRICAL CONTRACTOR AS DIRECTED BY CONTROLS CONTRACTOR. SEE VERTICAL CONTROL DRAWINGS FOR ADDITIONAL INFORMATION AND REQUIREMENTS.
- PROVIDE #2/0 FFC RECEPTACLE FOR 120V, 3/HP SUMP PUMP POWER CONDUCTOR AND PUMP MOUNTED CONDUCTOR WITH NEMA-3R ENCLOSURE AND HSA FOR AUTOMATIC AND MANUAL CONTROL OF SUMP PUMP. SOURCE - CLASS #902-SB1-HQ2-CS, OR EQUAL. COORDINATE EXACT LOCATION AND WIRING REQUIREMENTS WITH CONTROLS CONTRACTOR AND OWNER. COORDINATE EXACT LOCATION OF RECEPTACLE WITH MECHANICAL CONTRACTOR PRIOR TO RIG-UP.
- PROVIDE #2-8-BAY AND 3/4" CONDUIT AS SHOWN WITH POWER WIRING FROM AUTOMATIC VALVE TO VERTICAL CONTROL PANEL. COORDINATE EXACT ROUGH-IN LOCATION, WIRING REQUIREMENTS, CONDUIT ROUTING AND CONNECTION REQUIREMENTS WITH OWNER, MECHANICAL, AND CONTROLS CONTRACTOR. SEE SHEET M2.1 FOR VALVE LOCATION.
- PROVIDE #2-8-BAY AND 3/4" CONDUIT AS SHOWN WITH POWER WIRING FROM FLOW METER LOCATION TO VERTICAL CONTROL PANEL. COORDINATE EXACT ROUGH-IN LOCATION, WIRING REQUIREMENTS, CONDUIT ROUTING AND CONNECTION REQUIREMENTS WITH OWNER, MECHANICAL, AND CONTROLS CONTRACTOR. SEE SHEET M2.1 FOR FLOW METER LOCATIONS.
- PROVIDE #2-8-BAY AND 3/4" CONDUIT AS SHOWN WITH CONTROL CABLES FROM FLOW METER LOCATION TO VERTICAL CONTROL PANEL. COORDINATE EXACT ROUGH-IN LOCATION, CABLE REQUIREMENTS, CONDUIT ROUTING AND CONNECTION REQUIREMENTS WITH OWNER, MECHANICAL, AND CONTROLS CONTRACTOR. SEE SHEET M2.1 FOR FLOW METER LOCATIONS.
- PROVIDE #2-8-BAY AND 3/4" CONDUIT AS SHOWN WITH CONTROL CABLES FROM LOCATION OF SUMP PUMP HIGH AND LOW LEVEL SENSORS TO VERTICAL CONTROL PANEL. COORDINATE EXACT ROUGH-IN LOCATION, CABLE REQUIREMENTS, CONDUIT ROUTING AND CONNECTION REQUIREMENTS WITH OWNER, MECHANICAL, AND CONTROLS CONTRACTOR.
- PROVIDE #2/0 FFC TYPE CONVENIENCE RECEPTACLE MOUNT AT 42" AFF ON UN-SHED STRUCTURE SUPPORTING MIN POWER ZONE PER KEY-NOTE #3 ABOVE.
- PROVIDE #2-BAY FOR TRANSFORMING FROM UNDER-GROUND TO ABOVE GROUND CONDUIT. COORDINATE EXACT LOCATION IN THE FIELD WITH MECHANICAL AND CONTROLS CONTRACTOR.
- PROVIDE 3/4" CONDUIT AS SHOWN WITH 120V CONTROL WIRE FROM SUMP PUMP CONTROL CONDUCTOR (HSA SWITCH (2000)) TO VERTICAL CONTROL PANEL. SUMP PUMP RELAY. COORDINATE EXACT ROUGH-IN LOCATION, WIRING REQUIREMENTS, CONDUIT ROUTING AND CONNECTION REQUIREMENTS WITH OWNER, MECHANICAL, AND CONTROLS CONTRACTOR.

**RECORD DRAWING**  
 (4/23/2012)

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THIS IS A SUMMARY OF PROJECTS AND IS NOT TO BE USED AS A BASIS FOR ANY CONTRACT. THE CONTRACTOR SHALL BE RESPONSIBLE FOR VERIFYING THE ACCURACY OF THE INFORMATION PROVIDED HEREIN. THE CONTRACTOR SHALL BE RESPONSIBLE FOR OBTAINING ALL NECESSARY PERMITS AND APPROVALS. THE CONTRACTOR SHALL BE RESPONSIBLE FOR OBTAINING ALL NECESSARY INFORMATION FROM THE DESIGNER. THE CONTRACTOR SHALL BE RESPONSIBLE FOR OBTAINING ALL NECESSARY INFORMATION FROM THE DESIGNER. THE CONTRACTOR SHALL BE RESPONSIBLE FOR OBTAINING ALL NECESSARY INFORMATION FROM THE DESIGNER.

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**ROOSEVELT IRRIGATION DISTRICT #89  
 WATER TREATMENT INSTALLATION**  
 SHEET  
**ELECTRICAL SITE PLAN - NEW WORK**

DATE:	12/14/2011
DRAWN BY:	CRJ
CHECKED BY:	JDD
SCALE:	AS SHOWN
PROJECT NO:	011175.00
SHEET	
<b>E2.0</b>	

# Spinnaker Holdings, LLC

## Roosevelt Irrigation District (RID) Water Remediation SCADA and Control Package

### Well #89 RTU Control Panel RID-89

Vertech Project Number P110124

January 5, 2012

WELL #89 RTU CONTROL PANEL RID-89 - DRAWING INDEX				
Drawing Set	Drawing Name	Sheet #	Revision	Description
RID-89	P110124-RID89-01	01	1	Well #89 RTU Control Panel RID-89 - Title Page & Drawing Index
	P110124-RID89-02	02	1	Well #89 RTU Control Panel RID-89 - Symbols & Legends
	P110124-RID89-03	03	1	Well #89 RTU Control Panel RID-89 - General Notes
	P110124-RID89-04	04	1	Well #89 RTU Control Panel RID-89 - 120VAC Power Distribution
	P110124-RID89-05	05	1	Well #89 RTU Control Panel RID-89 - 24VDC Power Distribution 24VDC UPS Power Distribution
	P110124-RID89-06	06	1	Well #89 RTU Control Panel RID-89 - 24VDC UPS Power Distribution 57-1200 CPU 1214C Module PLC01 - 14 Pt. Discrete Input
	P110124-RID89-07	07	1	Well #89 RTU Control Panel RID-89 - 57-1200 CPU 1214C Module PLC01 - 10 Pt. Relay Output & Field Interlocks
	P110124-RID89-08	08	1	Well #89 RTU Control Panel RID-89 - 57-1200 CPU 1214C Module PLC02 - 8 Pt. Analog Input
	P110124-RID89-09	09	1	Well #89 RTU Control Panel RID-89 - 57-1200 CPU 1214C Module PLC03 - 8 Pt. Analog Input
	P110124-RID89-10	10	1	Well #89 RTU Control Panel RID-89 - Enclosure Layout
	P110124-RID89-11	11	1	Well #89 RTU Control Panel RID-89 - Backplate Layout & Bill of Material
	P110124-RID89-12	12	1	Well #89 RTU Control Panel RID-89 - PLC Rack 0 Layout & Bill of Material
	P110124-RID89-13	13	1	Well #89 RTU Control Panel RID-89 - Terminal Strip Layout
	P110124-RID89-14	14	1	Well #89 RTU Control Panel RID-89 - Engraving Schedule

P110124-RID89-01.dwg



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0	11/07/11	Issue For Construction	RS	MAS
A	11/03/11	Issue For Submittal	RS	MAS

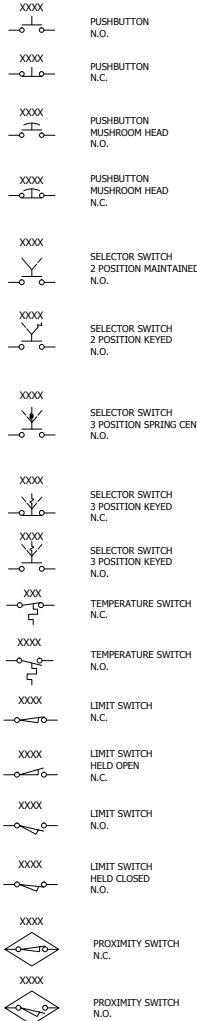
**System Designed For:**  
**Spinnaker Holdings, LLC**  
 150 Pecan St.  
 Denison, TX 75020-2700

**Sheet Description:**  
**Roosevelt Irrigation District Water Remediation**  
**Well #89 RTU Control Panel RID-89**  
 Title Page  
 Drawing Index

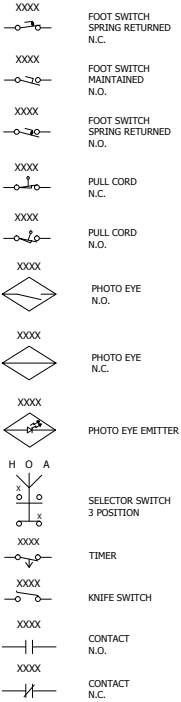
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<b>Designer:</b> M. Szymanski		<b>Creation Date:</b> 10/12/2011	<b>Drawing Set:</b> RID-89
<b>Rev:</b> 1	<b>Scale:</b> NTS	<b>Sheet Size:</b> B	<b>Sheet Number:</b> 01 OF 14

SYMBOLS:

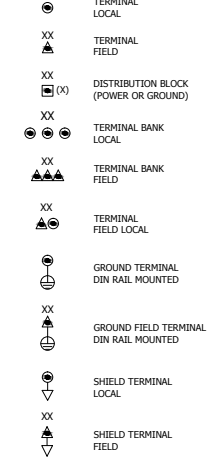
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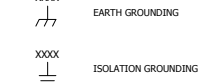
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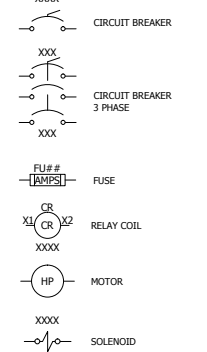
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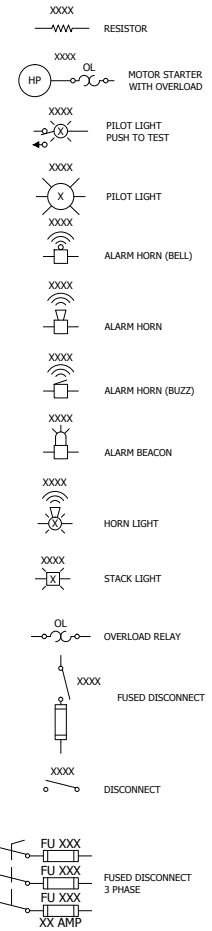
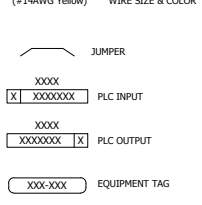
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MISCELLANEOUS:



GENERAL:



LEGENDS:

ABBREVIATIONS	
SCD	Start Command
SFW	Start Forward
SRV	Start Reverse
RNG	Running
RFW	Running Forward
RRV	Running Reverse
OVL	Overload
DFT	Drive Fault
BRK	Brake
PBL	Push Button Light
RST	Reset
STR	Starter
VFD	Variable Frequency Drive
CBR	Clutch/Brake
CTH	Clutch
PS	Power Supply
CB	Circuit Breaker
ES	EtherNet Switch
PDB	Power Distribution Block
DISC	Disconnect
RCP	Receptacle
TS	Temperature Switch
ECR	Safety Relay
ECR M	Safety Relay Master
ENT	Enternet/IP
MP	Motor Protector
LR	Line Reactor
MSD	Motor Safety Disconnect
DS	Door Switch
EL	Enclosure Light
DB	Dynamic Break
TVS S	Transient Voltage Surge Suppressor
FU	Fuse
HMT	Hour Meter

P110124-RID89-02.dwg



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A	11/03/11	Issue For Submittal	RS	MAS

**System Designed For:**  
 Spinnaker Holdings, LLC  
 150 Pecan St.  
 Denison, TX 75020-2700

**Sheet Description:**  
 Roosevelt Irrigation District Water Remediation  
 Well #89 RTU Control Panel RID-89  
 Symbols & Legend

<b>Engineer:</b> R. Smith	<b>Client Job ID:</b> DW100340	<b>Vertech Job ID:</b> P110124
<b>Designer:</b> M. Szymanski	<b>Creation Date:</b> 10/12/2011	<b>Drawing Set:</b> RID-89
<b>Rev:</b> 1	<b>Scale:</b> NTS	<b>Sheet Size:</b> B
		<b>Sheet Number:</b> 02 OF 14

**General Notes:**

- Panel shall be manufactured to UL-508a Standards, and the required UL markings shall be affixed to the interior of the panel. The panel shall ship with a complete as-built drawing set.
- The following chart shows the standard wire colors for various voltages in the drawing set.

Color	Abbreviation	Usage
Brown	BRN	3-Phase AC - Phase A
Orange	ORG	3-Phase AC - Phase B
Yellow	YEL	3-Phase AC - Phase C
Black	BLK	120VAC Power (Hot)
White	WHT	120VAC Neutral
Red	RED	120VAC Control
Green w/ Yellow Stripe	GRN/YEL	AC Ground
Yellow	YEL	Foreign Power
White w/ Yellow Stripe	WHT/YEL	Foreign Neutral
Purple	PUR	Temporary
Blue	BLU	24VDC Power & Control
White w/ Blue Stripe	WHT/BLU	24VDC Common (Grounded)

- All analog signal cables shall be Belden 8760; 2-conductor #18AWG (BLK/CLR) twisted/shielded: BLK = Positive (+); CLR = Negative (-).

P110124-RID89-03.dwg



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A	11/03/11	Issue For Submittal	RS	MAS

**System Designed For:**  
**Spinneraker Holdings, LLC**  
 150 Pecan St.  
 Denison, TX 75020-2700

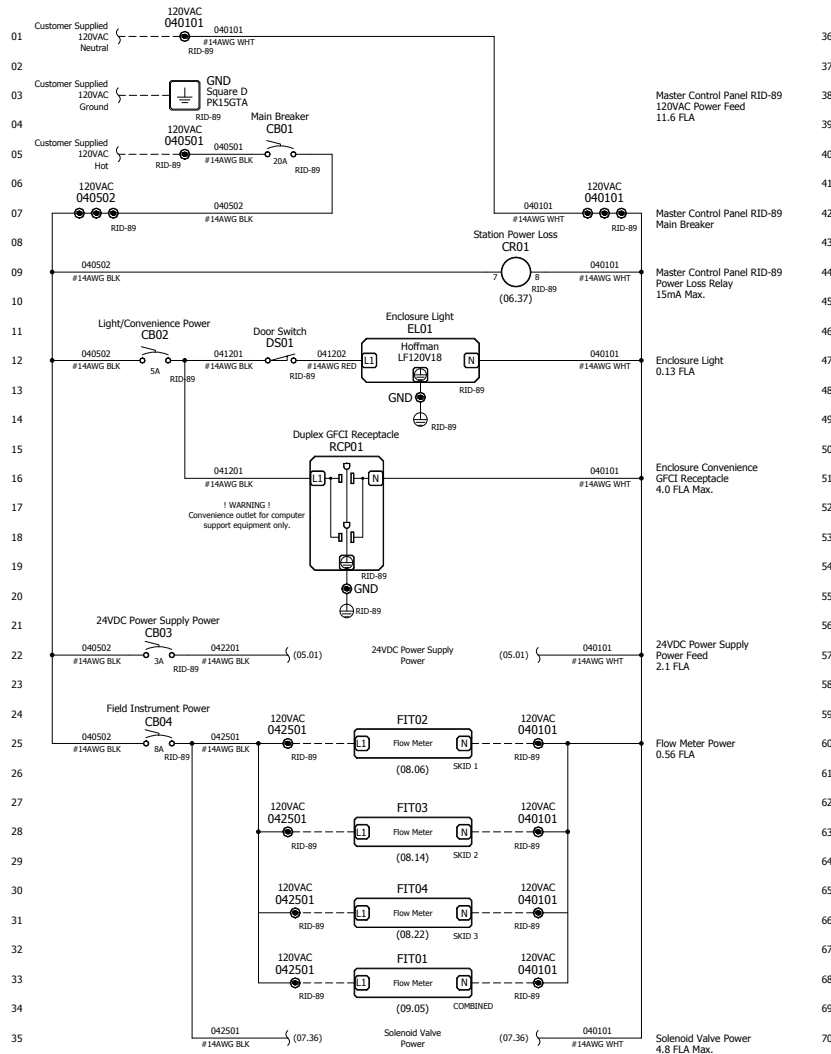
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**Roosevelt Irrigation District Water Remediation**  
**Well #89 RTU Control Panel RID-89**  
 General Notes

<b>Engineer:</b> R. Smith		<b>Client Job ID:</b> DW100340	<b>Vertech Job ID:</b> P110124
<b>Designer:</b> M. Szymanski		<b>Creation Date:</b> 10/12/2011	<b>Drawing Set:</b> RID-89
<b>Rev:</b> 1	<b>Scale:</b> NTS	<b>Sheet Size:</b> B	<b>Sheet Number:</b> 03 OF 14



120VAC Power Distribution  
RTU Control Panel RID-89

Notes:



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REV	DATE	DESCRIPTION	ENG	DSN
1	01/05/12	As-Built	RS	JMM
0	11/07/11	Issue For Construction	RS	MAS
A	11/03/11	Issue For Submittal	RS	MAS

<b>System Designed For:</b>	<b>Spinnaker Holdings, LLC</b> 150 Pecan St. Denison, TX 75020-2700
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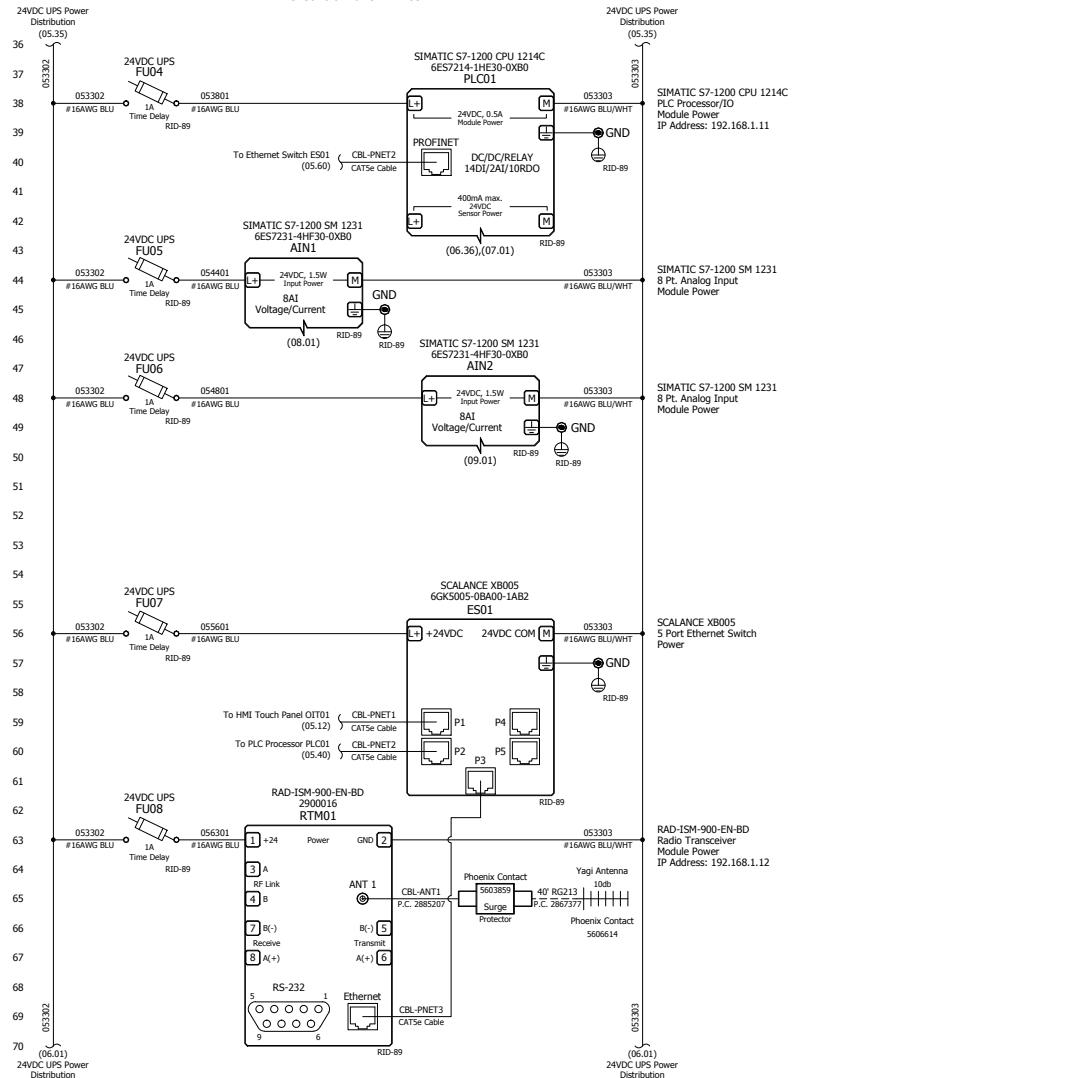
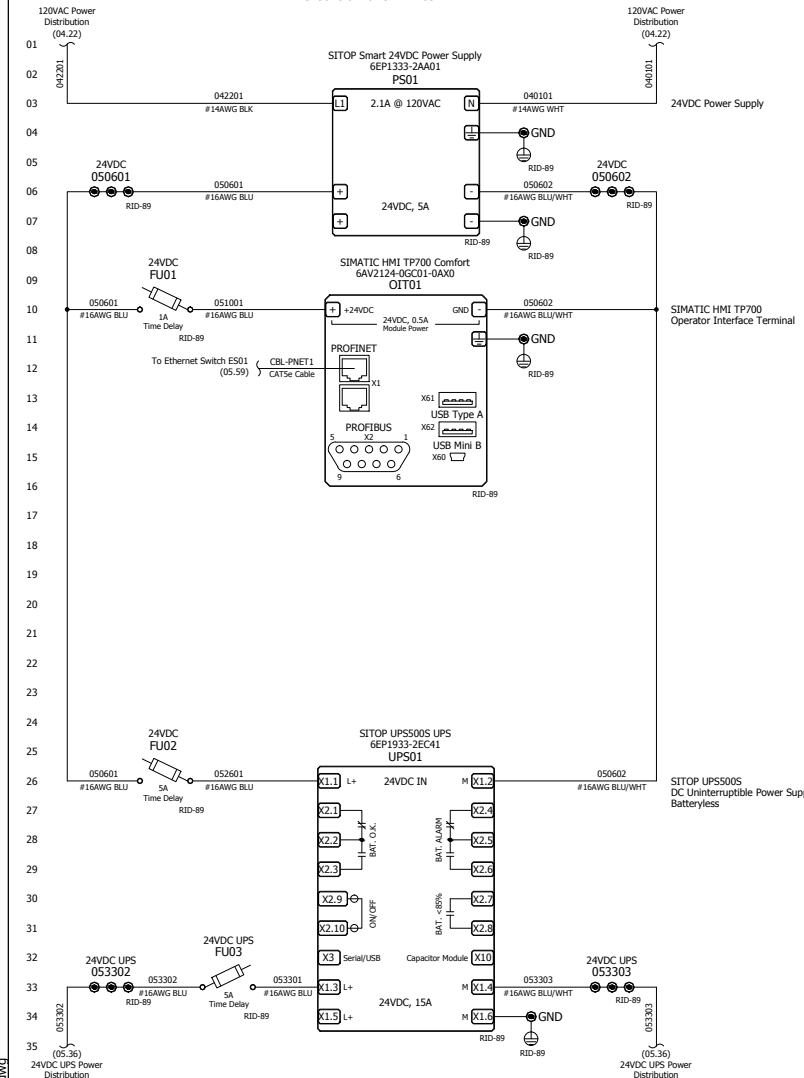
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<b>Engineer:</b> R. Smith	<b>Client Job ID:</b> DW100340	<b>Vertech Job ID:</b> P110124
<b>Designer:</b> M. Szymanski	<b>Creation Date:</b> 10/12/2011	<b>Drawing Set:</b> RID-89
<b>Rev:</b> 1	<b>Scale:</b> NTS	<b>Sheet Size:</b> B
		<b>Sheet Number:</b> 04 OF 14

**24VDC Power Distribution**  
RTU Control Panel RID-89

**24VDC UPS Power Distribution**  
RTU Control Panel RID-89

Notes:



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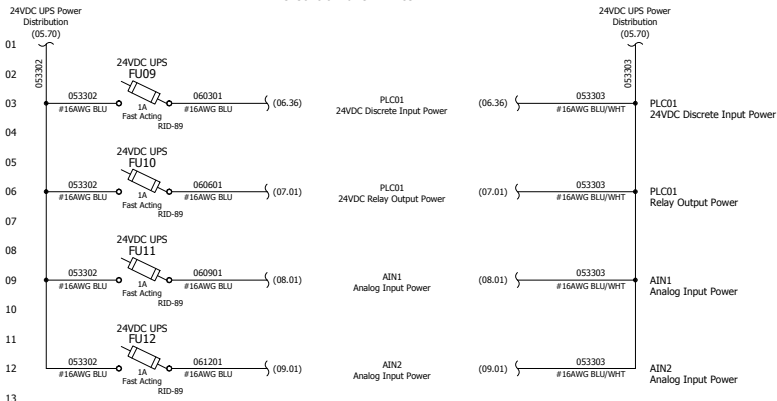
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A	11/03/11	Issue For Submittal	RS	MAS

<b>System Designed For:</b>
<b>Spinnaker Holdings, LLC</b> 150 Pecan St. Denison, TX 75020-2700

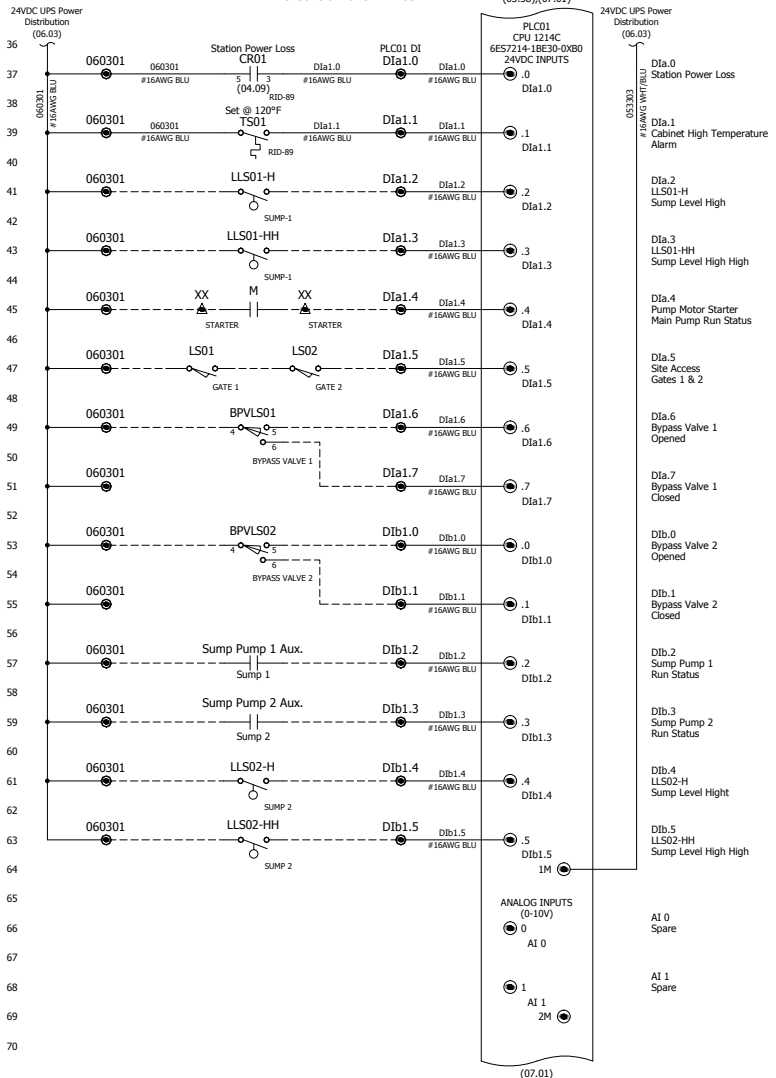
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<b>Engineer:</b> R. Smith	<b>Client Job ID:</b> DW100340	<b>Vertech Job ID:</b> P110124
<b>Designer:</b> M. Szymanski	<b>Creation Date:</b> 10/12/2011	<b>Drawing Set:</b> RID-89
<b>Rev:</b> 1	<b>Scale:</b> NTS	<b>Sheet Size:</b> B
		<b>Sheet Number:</b> 05 OF 14

24VDC UPS Power Distribution  
RTU Control Panel RID-89



S7-1200 CPU 1214C Module PLC01 - 14 Pt. Discrete Input  
RTU Control Panel RID-89



Notes:

P110124-RID89-06.dwg



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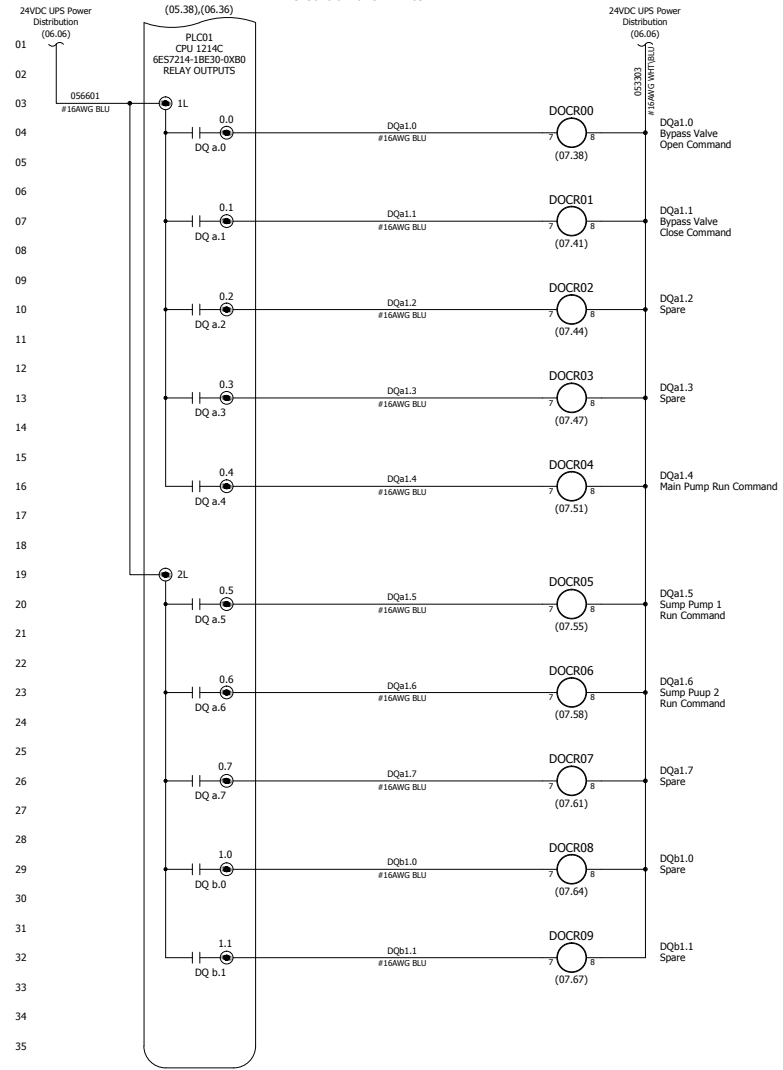
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A	11/03/11	Issue For Submittal	RS	MAS

System Designed For:  
**Spinnaker Holdings, LLC**  
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Denison, TX 75020-2700

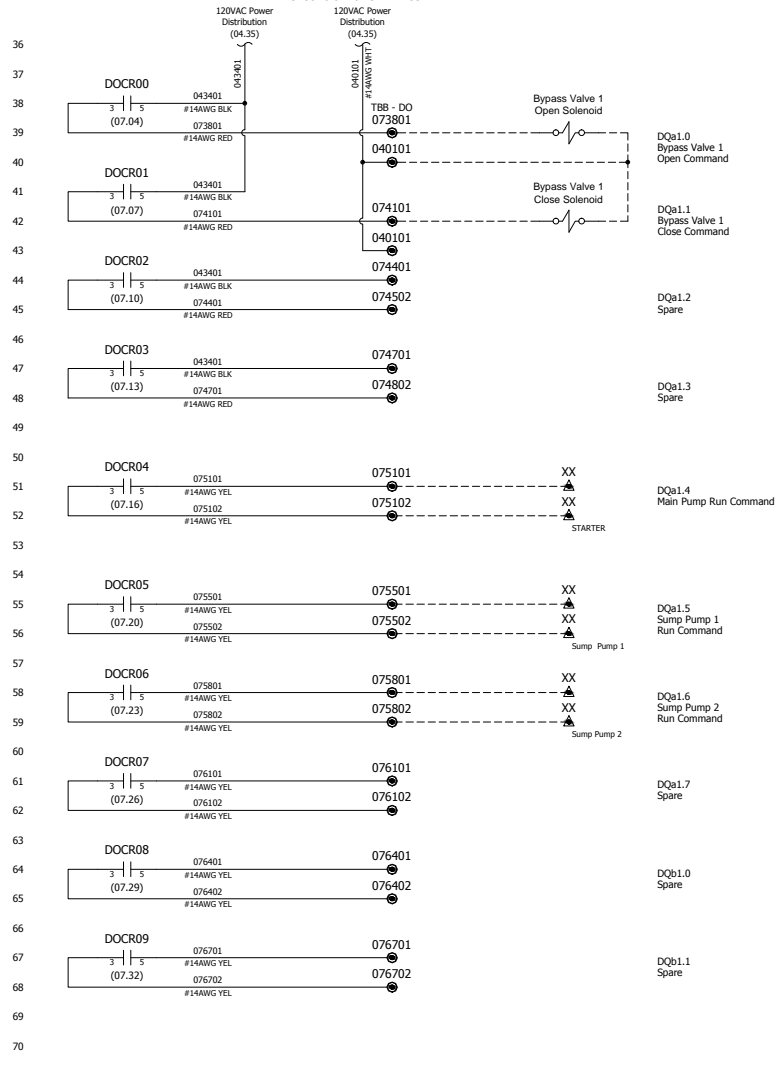
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24VDC UPS Power Distribution  
S7-1200 CPU 1214C Module PLC01 - 14 Pt. Discrete Input

Engineer: R. Smith	Client Job ID: DW100340	Vertech Job ID: P110124
Designer: M. Szymanski	Creation Date: 10/12/2011	Drawing Set: RID-89
Rev: 1	Scale: NTS	Sheet Size: B
		Sheet Number: 06 OF 14

S7-1200 CPU 1214C Module PLC01 - 10 Pt. Relay Output  
RTU Control Panel RID-89



S7-1200 CPU 1214C Module PLC01 - Field Interlocks  
RTU Control Panel RID-89



Notes:

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REV	DATE	DESCRIPTION	ENG	DSN
1	01/05/12	As-Built	RS	JMM
0	11/07/11	Issue For Construction	RS	MAS
A	11/03/11	Issue For Submittal	RS	MAS

System Designed For:  
**Spinner Holdings, LLC**  
150 Pecan St.  
Denison, TX 75020-2700

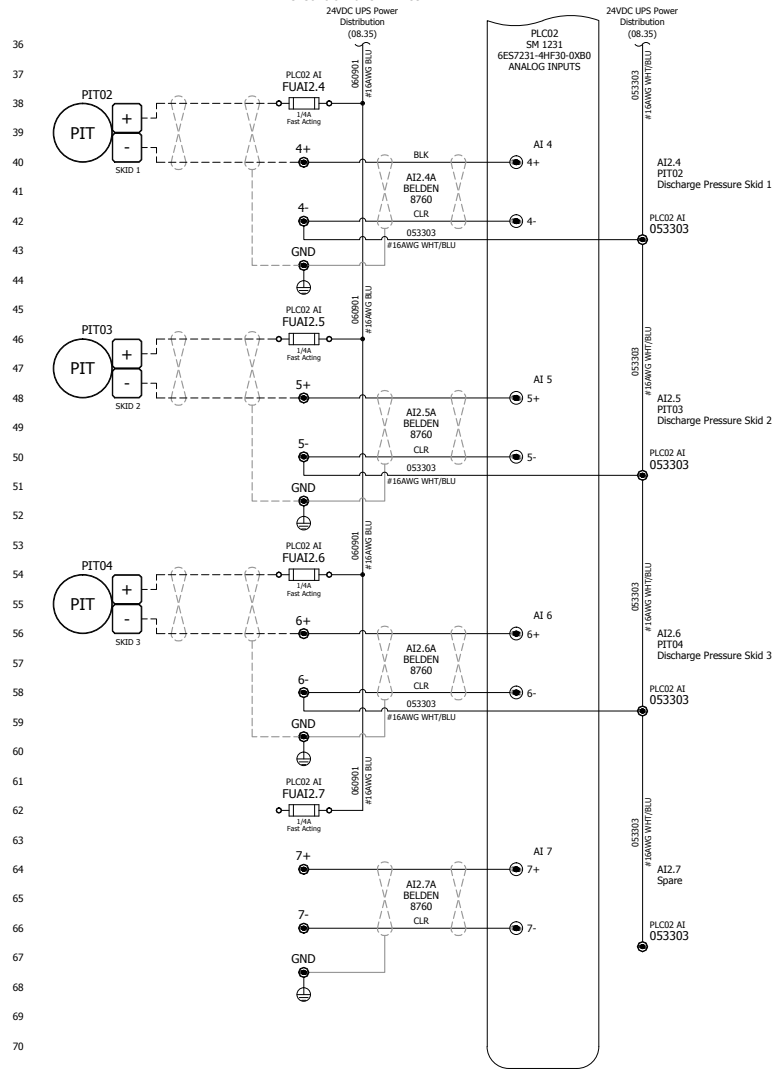
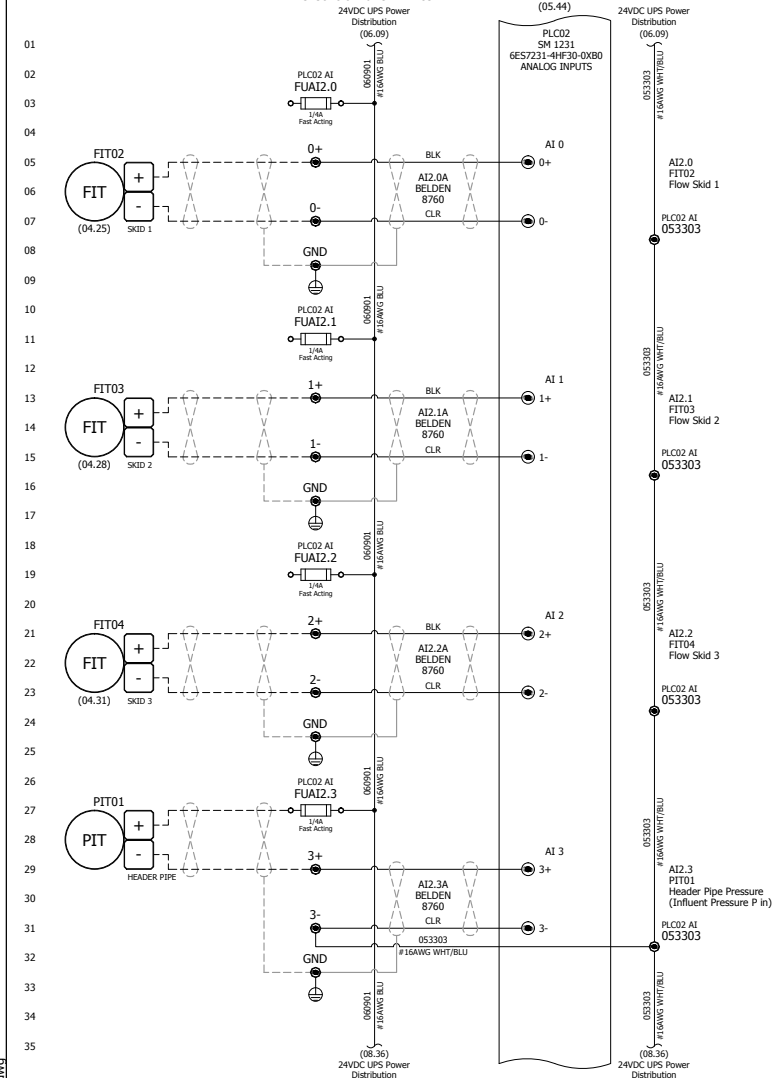
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S7-1200 CPU 1214C Module PLC01 - 10 Pt. Relay Output  
S7-1200 CPU 1214C Module PLC01 - Field Interlocks

Engineer: R. Smith		Client Job ID: DW100340	Vertech Job ID: P110124
Designer: M. Szymanski		Creation Date: 10/12/2011	Drawing Set: RID-89
Rev: 1	Scale: NTS	Sheet Size: B	Sheet Number: 07 OF 14

S7-1200 SM 1231 Module PLC02 - 8 Pt. Analog Input  
RTU Control Panel RID-89

S7-1200 SM 1231 Module PLC02 - 8 Pt. Analog Input  
RTU Control Panel RID-89

Notes:



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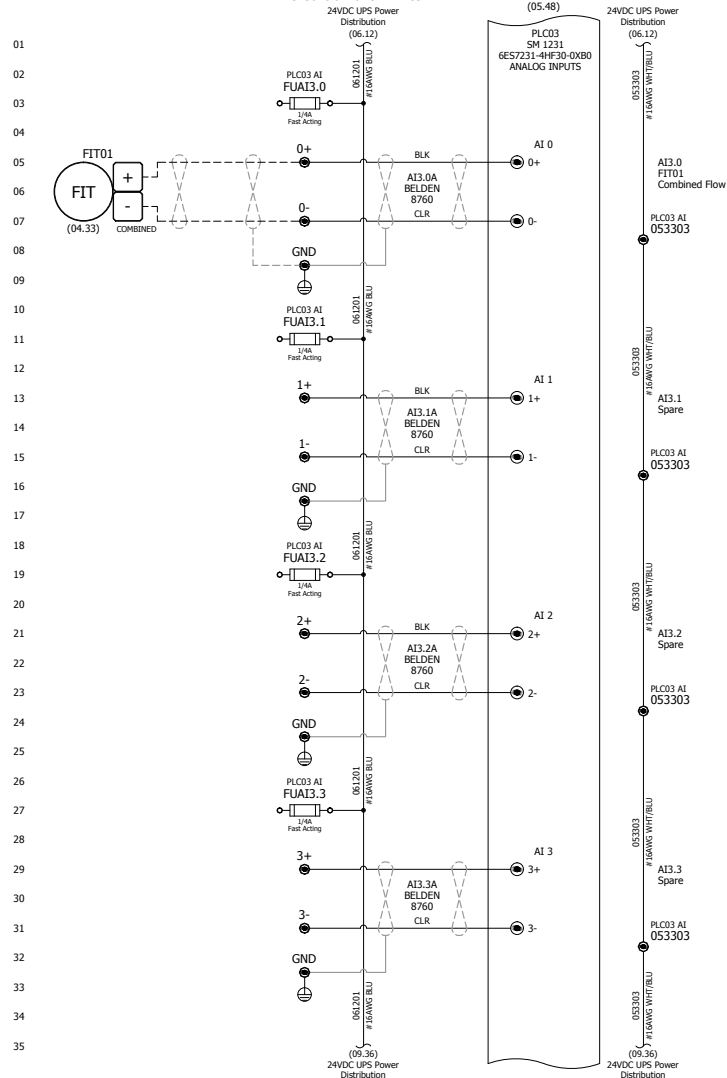
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System Designed For:  
**Spinner Holdings, LLC**  
150 Pecan St.  
Denison, TX 75020-2700

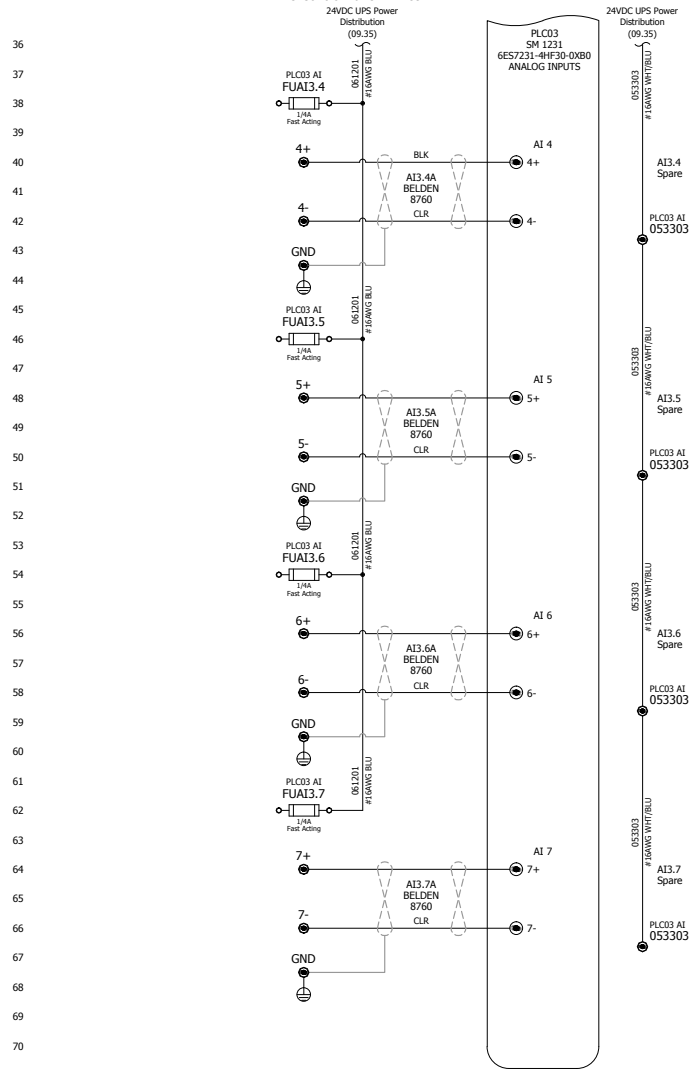
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S7-1200 SM 1231 Module PLC02 - 8 Pt. Analog Input

Engineer: R. Smith	Client Job ID: DW100340	Vertech Job ID: P110124
Designer: M. Szymanski	Creation Date: 10/12/2011	Drawing Set: RID-89
Rev: 1	Scale: NTS	Sheet Size: B
		Sheet Number: 08 OF 14

S7-1200 SM 1231 Module PLC03 - 8 Pt. Analog Input  
RTU Control Panel RID-89



S7-1200 SM 1231 Module PLC03 - 8 Pt. Analog Input  
RTU Control Panel RID-89



Notes:

P110124-RID89-09.dwg



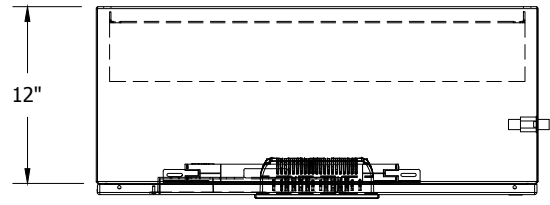
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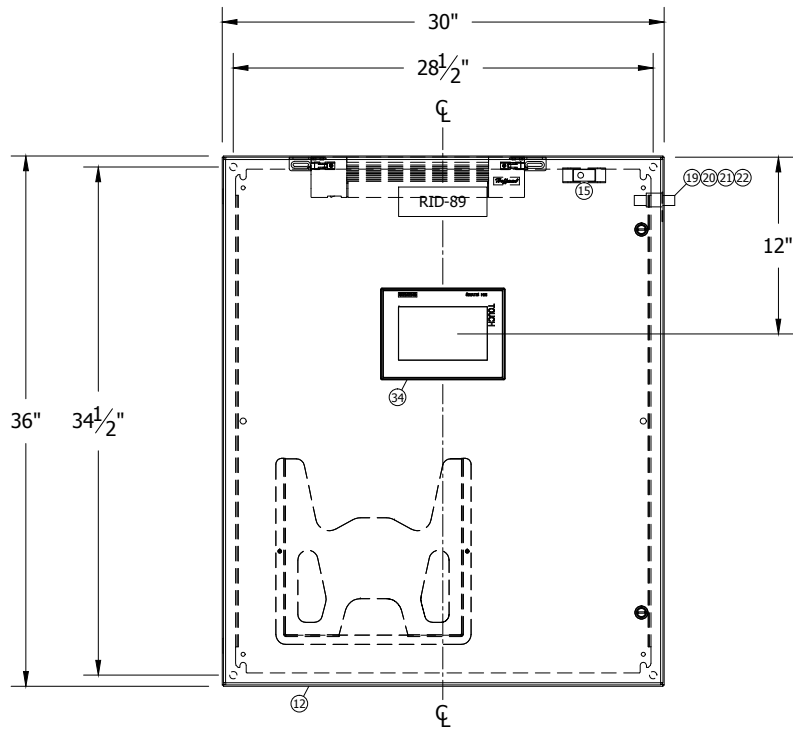
System Designed For:  
**Spinner Holdings, LLC**  
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Denison, TX 75020-2700

Sheet Description:  
**Roosevelt Irrigation District Water Remediation Well #89 RTU Control Panel RID-89**  
S7-1200 SM 1231 Module PLC03 - 8 Pt. Analog Input

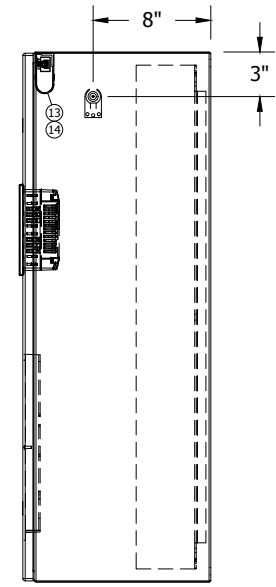
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Designer: M. Szymanski	Creation Date: 10/12/2011	Drawing Set: RID-89
Rev: 1	Scale: NTS	Sheet Size: B
		Sheet Number: 09 OF 14



Enclosure Top View  
RTU Control Panel RID-89



Enclosure Front Elevation  
RTU Control Panel RID-89



Enclosure Right Side  
RTU Control Panel RID-89

P110124-RID89-10.dwg



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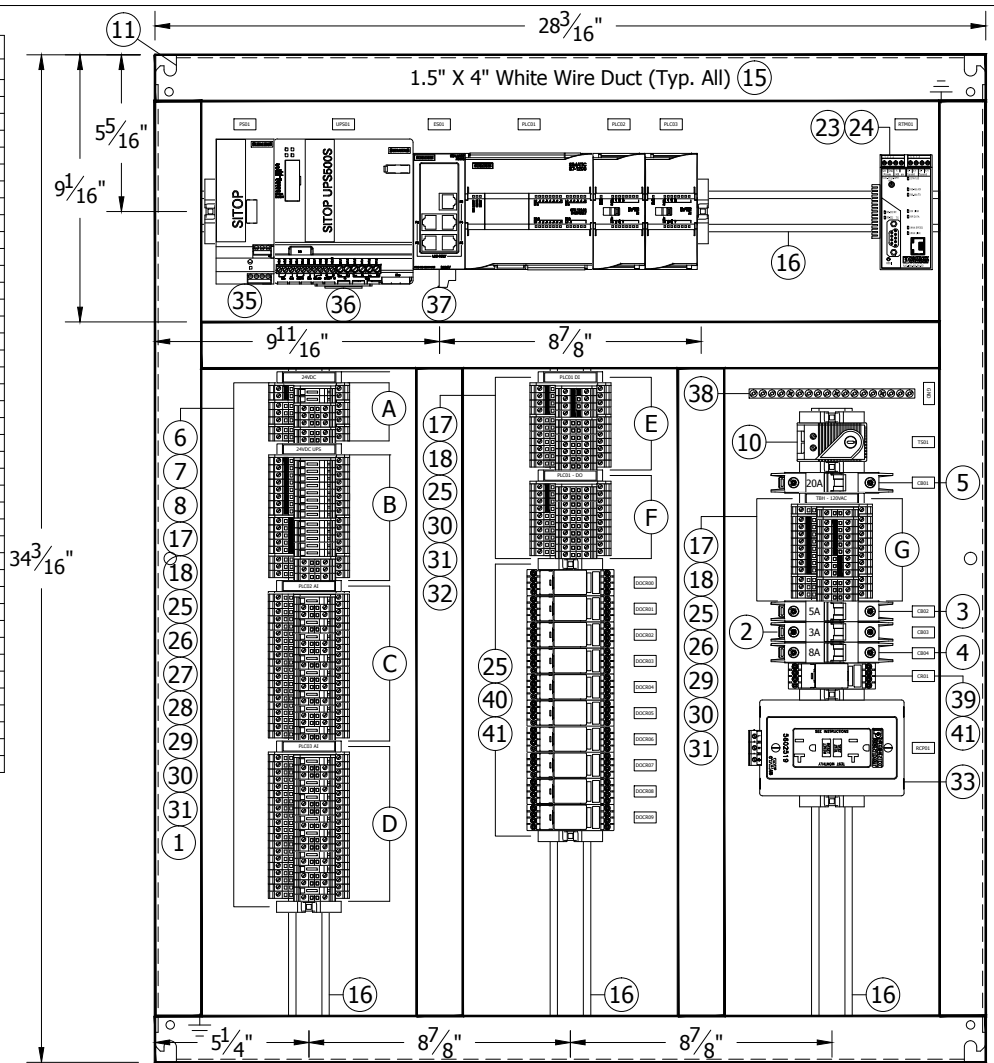
REV	DATE	DESCRIPTION	ENG	DSN
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System Designed For:  
**Spinnaker Holdings, LLC**  
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Denison, TX 75020-2700

Sheet Description:  
**Roosevelt Irrigation District Water Remediation Well #89 RTU Control Panel RID-89**  
Enclosure Layout

Engineer: R. Smith	Client Job ID: DW100340	Vertech Job ID: P110124
Designer: M. Szymanski	Creation Date: 10/12/2011	Drawing Set: RID-89
Rev: 1	Scale: 1-1/2" = 1'-0"	Sheet Size: B
		Sheet Number: 10 OF 14

○ WELL #89 RTU CONTROL PANEL RID-89 - BILL OF MATERIAL				
Item	Qty.	Part Number	Description	Manufacturer
1	2	GGAS	Fuse, Time Delay, 5mmx20mm, Glass Tube, 125V, 5A	Ferraz Shawmut
2	1	WMZT1C03	Circuit breaker, UL489, 1 Pole, 10KA, Trip Curve C, 3A	Eaton
3	1	WMZT1C05	Circuit breaker, UL489, 1 Pole, 10KA, Trip Curve C, 5A	Eaton
4	1	WMZT1C08	Circuit breaker, UL489, 1 Pole, 10KA, Trip Curve C, 8A	Eaton
5	1	WMZT1C20	Circuit breaker, UL489, 1 Pole, 10KA, Trip Curve C, 20A	Eaton
6	6	GG1A	Fuse, Time Delay, 5mmx20mm, Glass Tube, 125V, 1A	Ferraz Shawmut
7	16	GGM1/4	Fuse, Fast Acting, 5mmx20mm, Glass Tube, 250V, 1/4A	Ferraz Shawmut
8	4	GGM1	Fuse, Fast Acting, 5mmx20mm, Glass Tube, 250V, 1A	Ferraz Shawmut
9	1	ALFSWD	Door switch assembly for enclosure light, remote mount	Hoffman
10	1	ATEMNO	Temperature Control Switch, 1 NO Contact, 15A Max. Resistive/2A Max. Inductive @ 120VAC, 20mA Min., 30-140°F	Hoffman
11	1	CP3630	Panel, CONCEPT Line, Painted Steel, 34.2" X 28.2", fits 36" X 30" enclosure	Hoffman
12	1	CSD363012	Enclosure, CONCEPT Line, NEMA Type 4/12, Wall Mountable, ANSTI 61 Grey, 36" X 30" X 12"	Hoffman
13	1	F6T5	Florescent Light Bulb, for 15" PANELITE Enclosure Light	Hoffman
14	1	LF120V15	PANELITE Line Enclosure Lighting Package, 120VAC 50/60Hz, 0.13A, 15", Manual Switch, Bulb not Included	Hoffman
15	16'	T1-1540W	Wireway Duct & Cover, 1.5" x 4" x 72", White, Rigid PVC	Iboco
16	8'	0801733	NS 35/ 7,5 PERF 2000MM, DIN rail, 35mm, 7mm height, 5 pieces 2 meters each	Phoenix Contact
17	8	1004348	KLM-A, Terminal Strip ID Tag, Fits into End Anchor	Phoenix Contact
18	A/R	1051003	ZB6-UNBEDRUCKT, Zack Terminal Marker Strips, White, Unprinted, 10 Strips of 10 Markers	Phoenix Contact
19	1	2818135	CN-UB/MP, Mounting bracket for radio antenna surge suppressor	Phoenix Contact
20	1	2818850	CN-UB-280DC-8B, Surge suppressor for antenna cable	Phoenix Contact
21	1	2867377	RAD-CAB-RG213-40, Antenna Extension Coaxial Cable, 40ft	Phoenix Contact
22	1	5606614	Yagi Antenna Kit, 10dbi	Phoenix Contact
23	1	2885207	RAD-CON-MCX90-N-SS, Adapter Cable, Pigtail, 120cm	Phoenix Contact
24	1	2900016	RAD-ISM-900-EN-BD, Wireless Radio Transceiver with Ethernet, RS-232, RS-485, 900MHz	Phoenix Contact
25	17	3022218	CLIPFIX 35, End Anchor, Snap-on, for 35mm DIN Rail	Phoenix Contact
26	6	3030271	Cross Connector/Jumper for UT-4 Terminal Blocks, Red, 10 Position	Phoenix Contact
27	31	3036819	P-FU 5X20 LED 24, Fuse plug, 6.3A, 500V, 6.2mm, for 5x20mm glass fuses, black, BFI (12-30V), fits UT 2,5/4/6-TG terminal	Phoenix Contact
28	31	3044720	UTTB 4-TG, Terminal block, two-tier, top tier pluggable, screw connection, 26-10AWG, 6.2mm, grey	Phoenix Contact
29	16	3044759	UTTB 4-PE, Ground terminal block, two-tier, feed-through, screw connection, 26-10AWG, 6.2mm, green/yellow	Phoenix Contact
30	49	3044814	UTTB 4, Terminal block, two-tier, feed-through, screw connection, 26-10AWG, 36A, 800V, 6.2mm, grey	Phoenix Contact
31	14	3047293	D-UT 2,5/4-TWIN, Terminal cover, fits UT 2,5/4-MTD/TWIN terminal block, grey	Phoenix Contact
32	2	3047358	FBS-PV UT, Vertical potential bridge, to connect the upper and lower level of 2-tier terminals	Phoenix Contact
33	1	5602519	EM-DUO-120/20/GFI, Receptacle, Duplex, 20A, GFI, DIN Rail Mount	Phoenix Contact
34	1	6AV2124-0GC01-0A0X0	Operator Interface Terminal (OIT), SIMATIC TP700 Comfort Touch Panel, Windows CE 6.0, 7" Display, 12MB Memory	Siemens
35	1	6EP1332-5BA10	Power Supply, SITOP PSU 100C, 24VDC @ 4A	Siemens
36	1	6EP1933-2EC41	DC Uninterruptible Power Supply (UPS), SITOP UPS500S	Siemens
37	1	6BK5005-0BA00-1AB2	Industrial Ethernet Switch, SCALANCE XB005, Unmanaged, 5 X 10/100MBIT/S Twisted Pair RJ45, LED-Diagnosis, IP20, 24VDC	Siemens
38	1	PK15GTA	Ground Distribution Block, 15-Terminals	Square D
39	1	C7-A20X120VAC	Control relay, QRC miniature plug-in, general purpose, 120VAC coil, DPDT, 10A contacts, LED indicator	Turck
40	10	C7-A20X24VDC	Control relay, QRC miniature plug-in, general purpose, 24VDC coil, DPDT, 10A contacts, LED indicator	Turck
41	11	S7-M	Socket for miniature relays C7 and C80 series, 9-blade, DIN rail mount, 10A, 250V, replaces former socket S7-C	Turck



Backplate Layout  
RTU Control Panel RID-89

P110124-RID89-1L.dwg



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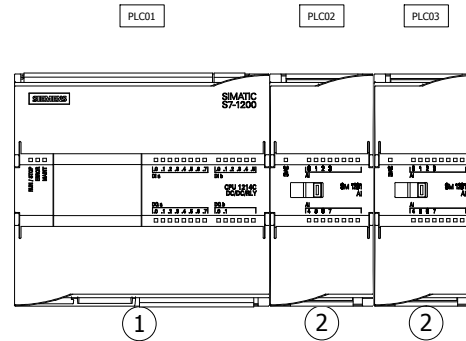
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0	11/07/11	Issue For Construction	RS	MAS
A	11/03/11	Issue For Submittal	RS	MAS

System Designed For:  
**Spinner Holdings, LLC**  
150 Pecan St.  
Denison, TX 75020-2700

Sheet Description:  
**Roosevelt Irrigation District Water Remediation**  
**Well #89 RTU Control Panel RID-89**  
Backplate Layout  
Bill of Material

Engineer: R. Smith	Client Job ID: DW100340	Vertech Job ID: P110124
Designer: M. Szymanski	Creation Date: 10/12/2011	Drawing Set: RID-89
Rev: 1	Scale: 3" = 1'-0"	Sheet Size: B
		Sheet Number: 11 OF 14





○ WELL #89 RTU CONTROL PANEL RID-89 - PLC RACK - BILL OF MATERIAL

Item	Qty	Part Number	Description	Manufacturer
1	1	6ES7214-1HE30-0XB0	PLC Processor, SIMATIC S7-1200, CPU 1214C, DC/DC/RLY, 14 DI (24VDC), 10DO (Relay) 2A, 2AI (0-10VDC), Power: DC 24V, 50KB Memory	Siemens
2	2	6ES7231-4HF30-0XB0	Analog Input Module, SIMATIC S7-1200, SM 1231, 8 AI, +/-10V, +/-5V, +/-2.5V, OR 0-20 mA, 12 Bit + Sign or 13 Bit ADC	Siemens

P110124-RID89-12.dwg



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REV	DATE	DESCRIPTION	ENG	DSN
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0	11/07/11	Issue For Construction	RS	MAS
A	11/03/11	Issue For Submittal	RS	MAS

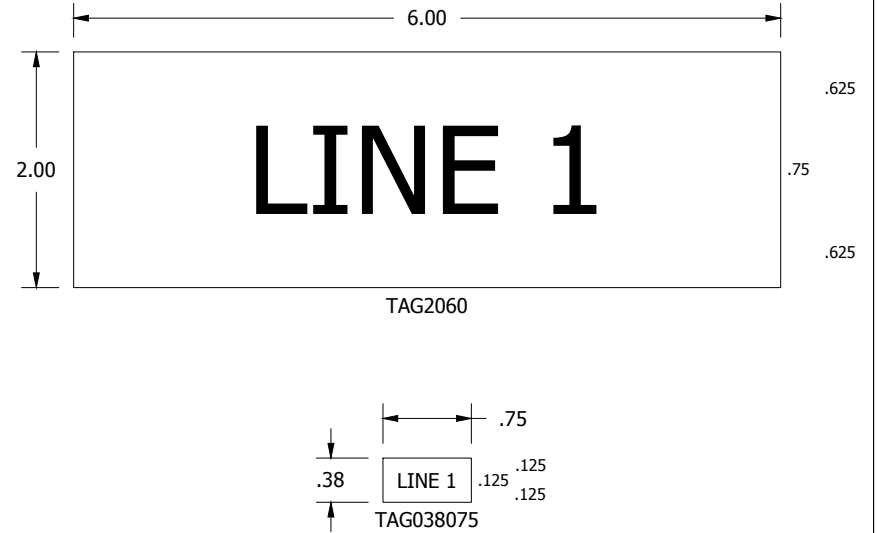
**System Designed For:**  
**Spinnaker Holdings, LLC**  
 150 Pecan St.  
 Denison, TX 75020-2700

**Sheet Description:**  
**Roosevelt Irrigation District Water Remediation**  
**Well #89 RTU Control Panel RID-89**  
 PLC Rack 0 Layout  
 & Bill of Material

<b>Engineer:</b> R. Smith		<b>Client Job ID:</b> DW100340	<b>Vertech Job ID:</b> P110124
<b>Designer:</b> M. Szymanski		<b>Creation Date:</b> 10/12/2011	<b>Drawing Set:</b> RID-89
<b>Rev:</b> 1	<b>Scale:</b> 6" = 1'-0"	<b>Sheet Size:</b> B	<b>Sheet Number:</b> 12 OF 14



WELL #89 RTU CONTROL PANEL RID-89 - ENGRAVING SCHEDULE						
Tag	Type	Height	Width	Surface	Core	Text Line 1
1	TAG2060	2.0	6.0	White	Black	RID-89
2	TAG038075	0.375	0.75	White	Black	GND
3	TAG038075	0.375	0.75	White	Black	CB01
4	TAG038075	0.375	0.75	White	Black	CB02
5	TAG038075	0.375	0.75	White	Black	CB03
6	TAG038075	0.375	0.75	White	Black	CB04
7	TAG038075	0.375	0.75	White	Black	
8	TAG038075	0.375	0.75	White	Black	
9	TAG038075	0.375	0.75	White	Black	CR01
10	TAG038075	0.375	0.75	White	Black	EL01
11	TAG038075	0.375	0.75	White	Black	RCP01
12	TAG038075	0.375	0.75	White	Black	FS01
13	TAG038075	0.375	0.75	White	Black	OIT01
14	TAG038075	0.375	0.75	White	Black	UPS01
15	TAG038075	0.375	0.75	White	Black	PLC01
16	TAG038075	0.375	0.75	White	Black	PLC02
17	TAG038075	0.375	0.75	White	Black	PLC03
18	TAG038075	0.375	0.75	White	Black	ES01
19	TAG038075	0.375	0.75	White	Black	RTM01
20	TAG038075	0.375	0.75	White	Black	TS01
21	TAG038075	0.375	0.75	White	Black	DOCR00
22	TAG038075	0.375	0.75	White	Black	DOCR01
23	TAG038075	0.375	0.75	White	Black	DOCR02
24	TAG038075	0.375	0.75	White	Black	DOCR03
25	TAG038075	0.375	0.75	White	Black	DOCR04
26	TAG038075	0.375	0.75	White	Black	DOCR05
27	TAG038075	0.375	0.75	White	Black	DOCR06
28	TAG038075	0.375	0.75	White	Black	DOCR07
29	TAG038075	0.375	0.75	White	Black	DOCR08
30	TAG038075	0.375	0.75	White	Black	DOCR09



P110124-RID89-14.dwg



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1	01/05/12	As-Built	RS	JMM
0	11/07/11	Issue For Construction	RS	MAS
A	11/03/11	Issue For Submittal	RS	MAS

**System Designed For:**  
**Spinner Holdings, LLC**  
 150 Pecan St.  
 Denison, TX 75020-2700

**Sheet Description:**  
**Roosevelt Irrigation District Water Remediation**  
**Well #89 RTU Control Panel RID-89**  
 Engraving Schedule

<b>Engineer:</b> R. Smith	<b>Client Job ID:</b> DW100340	<b>Vertech Job ID:</b> P110124
<b>Designer:</b> M. Szymanski	<b>Creation Date:</b> 10/12/2011	<b>Drawing Set:</b> RID-89
<b>Rev:</b> 1	<b>Scale:</b> 1'-0" = 1'-0"	<b>Sheet Size:</b> B
		<b>Sheet Number:</b> 14 OF 14



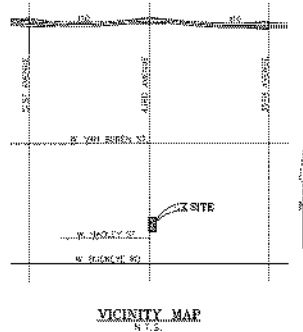
## **APPENDIX B**

### **RID-92 Wellhead Treatment System Drawings**

**ENGINEERS NOTES**

1. MARICOPA ASSOCIATION OF GOVERNMENTS (M.A.G.) UNIFORM STANDARD SPECIFICATIONS AND DETAILS FOR PUBLIC WORKS CONSTRUCTION (LATEST EDITION INCLUDING LATEST NUMBER AND CURRENT SUPPLEMENTALS) THRESHOLD FOR THE LOCAL (CITY OR CITY) ARE INCORPORATED INTO THIS PLAN BY THIS INTENT.
2. ALL WORK REQUIRED TO COMPLETE THE CONSTRUCTION COVERED BY THIS PLAN SHALL BE IN ACCORDANCE WITH THE M.A.G. STANDARD SPECIFICATIONS AND DETAILS OR CURRENT SUPPLEMENTALS THRESHOLD FOR THE LOCAL CITY OR TOWN UNLESS SPECIFICALLY STATED OTHERWISE IN THESE PLANS OR ELSEWHERE IN THE CONTRACT DOCUMENTS. CONTRACTORS SHALL FAMILIARIZE THEMSELVES WITH ALL REQUIRED STANDARD SPECIFICATIONS, DETAILS AND SUPPLEMENTS PRIOR TO BEING THE WORK FOR THE CONSTRUCTION COVERED BY THIS PLAN.
3. THE CONTRACTOR IS RESPONSIBLE FOR ALL METHODS, SEQUENCING AND SAFETY CONCERNS ASSOCIATED WITH THE PROPOSED SURFACE CONSTRUCTION, UNLESS SPECIFICALLY ADDRESSED OTHERWISE IN THIS PLAN OR ELSEWHERE IN THE CONTRACT.
4. THE CONTRACTOR IS TO COMPLY WITH ALL LOCAL, STATE AND FEDERAL LAWS AND REGULATIONS APPLICABLE TO THE CONSTRUCTION COVERED BY THIS PLAN.
5. THE CONTRACTOR IS RESPONSIBLE FOR OBTAINING ANY CONSENTS WITH ALL PERMITS REQUIRED TO COMPLETE ALL WORK COVERED BY THIS PLAN.
6. THE CONDITIONS AND SITE CONDITIONS SHOWN IN THESE PLANS ARE FOR INFORMATIONAL PURPOSES ONLY AND ARE SUBJECT TO UNDERGROUND UTILITIES. CONTRACTORS SHALL VERIFY IN ADVANCE AS TO ACTUAL CONDITIONS AND SITE CONDITIONS PRIOR TO BEING THE WORK FOR THE CONSTRUCTION COVERED BY THIS PLAN.
7. A REASONABLE EFFORT HAS BEEN MADE TO SHOW THE LOCATIONS OF EXISTING UNDERGROUND FACILITIES AND UTILITIES IN THE CONSTRUCTION AREA. THE CONTRACTOR IS RESPONSIBLE FOR ANY DAMAGE TO UTILITIES AND/OR FACILITIES CAUSED DURING THEIR CONSTRUCTION OPERATIONS. THE CONTRACTOR SHALL CALL AS NEAR AS IN ADVANCE FOR BLUE STAKE (UNDERGROUND) PRIOR TO ANY EXCAVATION.
8. THE CONTRACTOR IS RESPONSIBLE FOR ALL COORDINATION OF CONSTRUCTION ACTIVITIES AND THE COORDINATION OF ANY NECESSARY UTILITY RELOCATION WORK.
9. ALL EXCAVATION, GRADING, TRENCHING, PAVING, SETTING CUT SILL AND MANHOLE SHALL COMPLY WITH THE RECOMMENDATIONS SET FORTH IN THE SOILS (GEO-TECHNICAL) REPORT FOR THIS PROJECT. IN ADDITION TO THE RECOMMENDED REQUIRED SPECIFICATIONS AND DETAILS, THE CONTRACTOR SHALL BE AWARE THAT SETTING UTILITIES REQUIRING PROTECTIVE COVER AND CAREFUL PLANNING DURING SITE CONSTRUCTION. MEANS NOTES THAT UTILITIES ON THESE PLANS MAY NOT EXHIBIT THE FULL PROTECTIVE COVER REQUIRED DURING THE CONSTRUCTION PERIOD. IN THE EVENT OF DAMAGE TO UTILITIES WHERE INADEQUATE PROTECTIVE MEASURES OCCUR.
10. THE CONTRACTOR IS TO VERIFY THE LOCATION AND THE ELEVATIONS OF ALL EXISTING UTILITIES AT POINTS OF INTEREST PRIOR TO COMMENCING ANY NEW CONSTRUCTION. SHOULD ANY LOCATION OR ELEVATION DIFFER FROM THAT SHOWN ON THESE PLANS, THE CONTRACTOR SHALL CONTACT THE OWNER'S AGENT.
11. CONTRACTOR TO VERIFY AND CORRELATE ALL DIMENSIONS AND SITE LOCATIONS WITH PROJECT'S FINAL SITE PLAN AND FINAL BUILDING DIMENSIONS BEFORE STARTING WORK. REPORT DISCREPANCIES TO OWNER'S AGENT.
12. COORDINATION BETWEEN ALL PARTIES IS ESSENTIAL PART OF CONTRACT. CONTRACTOR IS RESPONSIBLE FOR PROJECT AND SITE CONDITIONS AND TO WORK WITH WEATHER CONDITIONS ON THE PROJECT SITE. MAY BE LIMITED BY A FLOOD PRONE AREA AND SUBJECT TO FLOODING AND ITS HAZARDS.
13. THE CONTRACTOR IS TO VERIFY THE LOCATION, ELEVATION, CONDITION AND PERMANENT CROSS-SLOPE OF ALL EXISTING SURFACES AT POINTS OF INTEREST AND MATERIAL PRIOR TO COMMENCEMENT OF EXCAVATION, PAVING, CURB AND GUTTER OR OTHER SURFACE CONSTRUCTION. SHOULD EXISTING LOCATIONS, ELEVATIONS, DRAINAGE OR MANHOLE PROBLEMS OCCUR PRIOR TO THAT SHOWN ON THESE PLANS, RESULTING IN THE REGION WHERE APPLICABLE ON THESE PLANS AND ARE TO BE CORRECTED. THE CONTRACTOR SHALL NOTIFY THE OWNER'S AGENT IMMEDIATELY FOR INJECTION OR HOW TO PROCEED PRIOR TO COMMENCEMENT OF CONSTRUCTION. THE CONTRACTOR ACCEPTS RESPONSIBILITY FOR ALL COSTS ASSOCIATED WITH CORRECTIVE ACTION IF THESE PROCEDURES ARE NOT FOLLOWED.
14. CONTRACTOR IS RESPONSIBLE TO COORDINATE UTILITY CROSSINGS AT CULVERT CROSSINGS BEFORE STARTING WORK ON CULVERT. COORDINATE WITH UNDER REPRESENTATIVE. VERIFY UTILITY LINES AND/OR CONDITIONS ARE IN PLACE BEFORE STARTING CULVERT WORK.
15. CONTRACTOR SHALL BE RESPONSIBLE TO VERIFY THE LOCATION AND ELEVATION OF EXISTING UTILITY LINES AND/OR CONDITIONS TO VERIFY THE LOCATION AND ELEVATION OF EXISTING UTILITY LINES AND/OR CONDITIONS.
16. THIS PROJECT REQUIRES A REGULAR DRAINAGE MAINTENANCE PROGRAM FOR THE DESIGN DRAINAGE SYSTEMS TO MAINTAIN THE DESIGN INTENT AND THE ABILITY TO PERFORM ITS OPERATIONAL INTENT. FAILURE TO PROVIDE MAINTENANCE WILL DEGRADE THE DRAINAGE SYSTEM'S PERFORMANCE AND MAY LEAD TO ITS INABILITY TO PERFORM PROPERLY AND/OR CAUSE DAMAGE ELSEWHERE IN THE PROJECT.
17. SHALL LINES DESIGNED TO PROTECT AND PROTECT WATER LINES ARE REQUIRED TO BE AVOIDED AND THE INSTALLATION AND TESTING PERFORMED BY A PROFESSIONAL ENGINEER IN ACCORDANCE WITH ARIZONA ADMINISTRATIVE CODES R18-0-1001 "AS GENERAL PERMITS, STORM COLLECTION SYSTEMS" AND R18-0-1002 AND R18-0-1003 "TERRACE OF CONSTRUCTION AND "REPAIR DRAWINGS", RESPECTIVELY. IT IS THE CONTRACTOR'S RESPONSIBILITY TO NOTIFY OWNER TO SHUTS AN INVOICE WHEN THESE SYSTEMS ARE READY TO BE INSPECTED.
18. THE WORK PRODUCT PRESENTED IS BELIEVED TO BE COMPLIANT WITH THE INTENT OF THE CURRENT APPLICABLE REGULATORY ACT (AND) REQUIREMENTS AS REQUIRED BY THE RECEIVING AGENCY(IES) & CONSTRUCTION OF THE PROJECT. IT IS THE CONTRACTOR'S RESPONSIBILITY TO BE ADVISED TO ADDRESS FOR ANY DEFICIENCIES AND CORRECTIVE ACTIONS BEFORE CONSTRUCTION BEGINS.
19. LOWER FLOOR (IF) REPAIRS TO EXISTING FLOOR SLAB ELEVATION OR TOP OF BASEMENT SLAB. IF ELEVATIONS ON THE GRADING AND DRAINAGE PLANS FOR PROFESSIONAL ENGINEER REFLECT SLAB OR GROUND CONDITIONS AND CANNOT BE LOWERED WITHOUT AGENCY APPROVAL. IN LOCATIONS WHERE SPECIAL FLOOD HAZARD AREAS EXIST, IN HIGH-FLOOD HAZARD LOCATIONS, TO ASSURE THAT REGULAR DRAINAGE, LOT DRAINAGE CAN BE AVOIDED, A PROFESSIONAL ENGINEER SHOULD BE CONSULTED IF THE LOT OR THE IS ALL IS PROHIBITED TO BE LOWERED. OR IN A BASEMENT IS TO BE CONSTRUCTED.

**ROOSEVELT IRRIGATION DISTRICT  
SITE #92 WATER TREATMENT INSTALLATION**  
LOCATED IN  
A PORTION OF SECTION 10, T.1.N., R.2.E.  
OF THE G. & S.R.M., MARICOPA COUNTY, ARIZONA



**OWNER**

ROOSEVELT IRRIGATION DISTRICT  
105 N. SHADLER ROAD  
BUCKLEY, AZ 85322  
CONTACT: DONALD WELCH  
PH: 602-386-2045

**TREATMENT DESIGNER**

SYSTEMS ENGINEERING, LLC  
1040 N. TATUM BLVD., SUITE 200-437  
PHOENIX, AZ 85028  
CONTACT: DON ZELINSKI  
PH: 480-284-3518

**MECHANICAL ENGINEER**

TAYLOR RYAN CORP  
80 E. 190 SALVADO PARKWAY, SUITE 1010  
PHOENIX, AZ 85028  
CONTACT: CHRIS WARNEY  
PH: 480-951-5517  
FAX: 480-951-2253

**STRUCTURAL ENGINEER**

PK ASSOCIATES, LLC  
7434 E. MIDLAND DR  
SCOTTSDALE, ARIZONA 85250  
CONTACT: STEVE SLOAN  
PH: 480-322-8847  
FX: 480-322-3739

**CIVIL ENGINEER**

WECO, PATEL AND ASSOCIATES  
2125 W. JOHNSON AVE, SUITE 100  
PHOENIX, ARIZONA 85024  
CONTACT: DANIEL SMITH  
PH: 602-333-8500  
FX: 602-333-8500

**LEGEND**

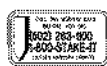
EASTING	DESCRIPTION	EXPLANATION
○	SURVEY MARKER	
—○—	CURB & GUTTER	
—○—	OVERHEAD ELECTRIC LINE	
—○—	CONCRETE ELEVATION	CONCRETE
—○—	NATURAL GRADE	
—○—	TOP OF CURB	TOP OF CURB
—○—	GUTTER ELEVATION	PAVEMENT ELEVATION
—○—	UTILITY POLE	
—○—	STREET LITE	
—○—	GRASS BARRI	
—○—	SN	
—○—	BACKFLOW PREVENTER	
—○—	MANHOLE	

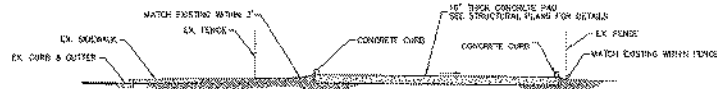
**ROOSEVELT IRRIGATION DISTRICT  
SITE #92 WATER TREATMENT INSTALLATION**  
PHOENIX, ARIZONA  
GRADING AND DRAINAGE PLAN



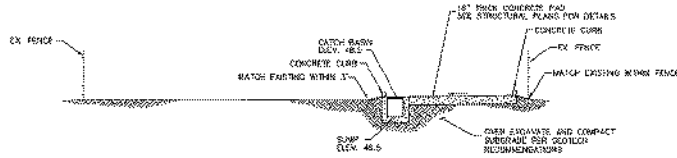
**WOOD/PATEL**  
REGISTERED PROFESSIONAL ENGINEER  
NO. 12345  
STATE OF ARIZONA

DESIGNER: D. SMITH  
CHECKED: D. SMITH  
SCALE: (AS SHOWN)  
DATE: 10/15/2023  
SHEET: 1 OF 2

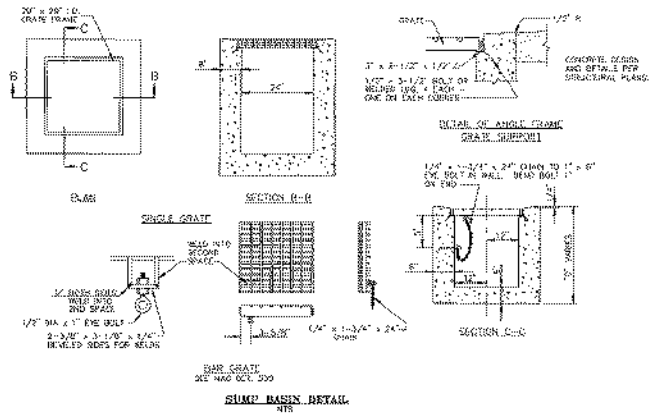
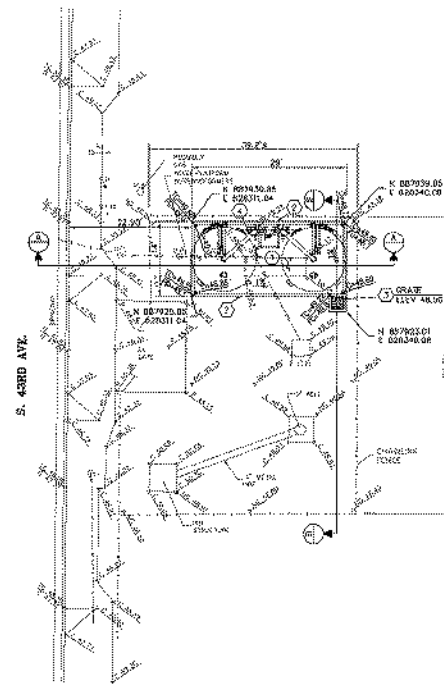




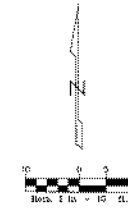
SECTION A-A  
115'



SECTION B-B  
115'



SUMP BASIN DETAIL  
115'



CONSTRUCTION NOTES

- ① EXHAUSTED CONCRETE PAD MUST COMPACT SUBGRADE PER STRUCTURAL PLANS & SEE SHEET RECOMMENDATION.
- ② CONSTRUCT 8" CURB ON TOP OF PAD PER STRUCTURAL PLANS.
- ③ CONSTRUCT GRATE FRAME AND GRATE PER DETAIL ON THIS SHEET. SEE STRUCTURAL PLAN FOR CONCRETE CURB BARRIERS.
- ④ REFER PER TAYLOR HUBER COOPERATION PLANS.

NOTE:

1. GEOTECH REPORT PREPARED BY ATKINS ENGINEERING CONSULTANTS, GEOTECHNICAL EXPLORATION ROOSEVELT IRRIGATION DISTRICT WATER TREATMENT PLANT - 82 SOUTH RIND AVENUE, NORTH OF WEST QUINCY ROAD PHOENIX, ARIZONA, DATED OCTOBER 30TH, 2011.
2. CONCRETE FINISHED ELEVATIONS ALLOW FOR SURFACE GRADUATE TO THE SUMP BASIN. CONTRACTOR TO INSTALL CURB AND LEVEL AS NECESSARY. SEE STRUCTURAL DETAILS FOR TOLERANCES.

ROOSEVELT IRRIGATION DISTRICT  
SITE #92 WATER TREATMENT INSTALLATION  
PHOENIX, ARIZONA  
GRADING AND DRAINAGE PLAN



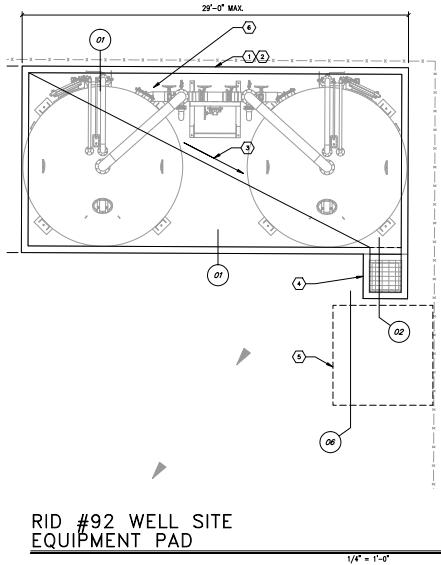
WOOD/PATEL  
1601 253-190  
1-800-STAKE-IT

DATE: 12-08-11  
SHEET: 2 OF 2



**PLAN KEYNOTES:**

- 1. 18" THICK CONCRETE MAT WITH #9 AT 10" O.C. EACH WAY TOP AND BOTTOM.
- 2. 8" TALL CONCRETE CURB PER DETAIL 01.
- 3. SLOPE PAD 1% TOWARD SLUMP PIT.
- 4. SLUMP PIT PER DETAIL 02/31.2.
- 5. 7'-6" X 7'-6" X 6" DEEP CONCRETE PAD FOOTING WITH 10 #7 EACH WAY TOP AND BOTTOM. BYPASS VALVE DESIGN BY OTHERS. FOR LOCATION OF VALVE SEE MECHANICAL DRAWINGS. (CONTRACTOR OPTION FOR DRILLED PER. SEE DETAIL 07 FOR MORE INFORMATION.)
- 6. SIEMENS TANK ASSEMBLY PER MCO-1 (185 KIIPS MAX. WEIGHT)



**RID #92 WELL SITE  
EQUIPMENT PAD**

**BUILDING CODE:**

2006 EDITION OF THE INTERNATIONAL BUILDING CODE, WITH CITY OF PHOENIX AMENDMENTS.  
LOADS:  
SIEMENS HP 1220 ADSORPTION SYSTEM = 185,000 LBS. PER SKD (2 TANKS PER SKD, 2 TANKS TOTAL THIS SKT)  
WIND:  
90 MPH BASIC WIND SPEED, EXPOSURE C.  
 $I_w = 1.0$   
INTERNAL PRESSURE COEFFICIENT ( $C_{pi}$ ) = 0.18.  
SEISMIC:  
OCCUPANCY CATEGORY = II.  
 $I_s = 1.0$   
DESIGN CATEGORY = B.  
SITE CLASS D.  
 $S_s = 0.174$ ,  $S_1 = 0.080$ .

**FOUNDATIONS:**

SOIL REPORT BY ATEK ENGINEERING CONSULTANTS, JOB NO.110059, DATED OCTOBER 26, 2011; MAT FOUNDATIONS SHALL BEAR ON 18" CONTROLLED COMPACTED FILL IN ACCORDANCE WITH THE ABOVE REPORT. BOTTOM OF FOOTING TO BE 12" MINIMUM BELOW FINISHED GRADE. THESE FOOTING DEPTHS ARE MINIMUMS AND THE CONTRACTOR SHALL COORDINATE WITH SOIL REPORT AND OTHERS TRADES TO ENSURE THESE MINIMUMS ARE SUFFICIENT FOR THE WORK. COMPACTED FILL SHALL EXTEND 5'-0" BEYOND EACH EDGE OF FOOTING. FINISHED GRADE IS DEFINED AS LOWEST ADJACENT GRADE WITHIN 5 FEET. DESIGN SOIL BEARING VALUE = 2200 P/SF. FOUNDATION LOCATIONS SHALL BE INSPECTED BY SOILS ENGINEER PRIOR TO PLACEMENT OF CONCRETE.

**CONCRETE:**

MINIMUM 28 DAY STRENGTH 4,500 P/SI ( $w/c = 0.45$ ); (TYPE I, U.N.O.)  
= 3,000 P/SI MIN. BEFORE SETTING EQUIPMENT.  
MECHANICALLY MIXE ALL CONCRETE WHEN PLACED. MAXIMUM SLUMP 4 1/2" FOR CONCRETE WITHOUT PLASTICIZER. IF PLASTICIZER IS USED, A HIGHER FINAL SLUMP MAY BE ALLOWED UPON STRUCTURAL ENGINEER'S APPROVAL. CAST CLOSURE POUR AROUND COLUMNS AFTER COLUMN DEAD LOAD IS APPLIED.

**REINFORCING:**

ASTM A615 ( $F_y = 60$  KSI) DEFORMED BARS FOR ALL BARS. ALL GRADE 60 REINFORCING TO BE WELDED SHALL BE ASTM A705. WELDED WIRE FABRIC PER ASTM A185. WIRE PER ASTM A65. NO TACK WELDING OF REINFORCING BARS ALLOWED WITHOUT PRIOR REVIEW OF PROCEDURE WITH THE STRUCTURAL ENGINEER. LATEST AIA CODES AND DETAILING MANUAL, ETC., CLEAR CONCRETE COVERAGES AS FOLLOWS:

- CAST AGAINST AND PERMANENTLY EXPOSED TO EARTH ----- 3"
- EXPOSED TO EARTH OR WEATHER ----- 3"
- #6 OR LARGER ----- 1 1/2"
- #5 AND SMALLER ----- 1 1/2"
- ALL OTHER PER LATEST EDITION OF AIA 318.

**LAP SPLICES IN CONCRETE:**

LAP SPLICES, UNLESS NOTED OTHERWISE, SHALL BE CLASS "B" TENSION LAP SPLICES PER LATEST EDITION OF AIA 318. STAGGER SPLICES A MINIMUM OF ONE LENGTH.

ALL SPLICE LOCATIONS SUBJECT TO APPROVAL BY THE STRUCTURAL ENGINEER. PROVIDE BENT CORNER BARS TO MATCH AND LAP WITH HORIZONTAL BARS AT ALL CORNERS AND INTERSECTIONS FOR TYPICAL DETAILS. REINFORCING BAR BRACING OVER AND UNDER IN CORNERS. ALL BARS PER OUR SPECIFICATIONS AND HANDBOOK. DOWEL ALL VERTICAL REINFORCING TO FOUNDATION WITH STANDARD 90-DEGREE HOOKS UNLESS NOTED OTHERWISE. SECURELY TIE ALL BARS IN LOCATION BEFORE PLACING CONCRETE.

**NOTES ON BRACING OF CONCRETE STRUCTURES:**

CRACKING IS INHERENT TO THE MATERIAL PROPERTIES OF CONCRETE. CONSTRUCTION WHILE EVERY EFFORT HAS BEEN MADE TO MINIMIZE THE EFFECTS OF UNDESIRABLE CRACKING, THE PRESENCE OF CRACKS ARE NORMAL AND UNAVOIDABLE. THE DESIGN OF THE CONCRETE STRUCTURAL ITEMS HAVE BEEN MADE USING A CRACKING SECTION. THE PRESENCE OF THE CRACKING SHOULD NOT BE CONSIDERED DETERIMENTAL TO THE STRUCTURE. CRACKS LARGER THAN 5 MILS SHALL BE FILLED AND SEALED WITH AN APPROVED CRACK FILLER TO PREVENT FUTURE DETERIORATION. ALLOWANCE SHALL BE MADE IN THE CONSTRUCTION BUDGET FOR SEALING OF SUCH CRACKS. IN SOME CASES, CRACKS DO NOT APPEAR UNTIL WELL AFTER CONSTRUCTION HAS BEEN COMPLETED. IT IS THE RESPONSIBILITY OF THE OWNER TO MAINTAIN THE STRUCTURE PROPERLY OVER THE LIFE OF THE STRUCTURE. CONCRETE CRACKS SHOULD THEY OCCUR, SHALL BE FILLED AND SEALED TO PREVENT PREMATURE DETERIORATION OF THE STRUCTURE.

**SHOP DRAWINGS**

SHOP DRAWINGS SHALL BE SUBMITTED FOR ALL STRUCTURAL ITEMS IN ADDITION TO ITEMS REQUIRED BY MECHANICAL SPECIFICATIONS.  
THE CONTRACTOR SHALL REVIEW ALL SHOP DRAWINGS PRIOR TO SUBMITTAL. ITEMS NOT IN ACCORDANCE WITH CONTRACT DOCUMENTS SHALL BE FLAGGED UPON HIS REVIEW.  
VERIFY ALL DIMENSIONS WITH MECHANICAL AND ALL FINISHED GRADE WITH CIVIL DRAWINGS.  
ANY CHANGES, SUBSTITUTIONS, OR DEVIATIONS FROM CONTRACT DOCUMENTS SHALL BE CLOUSED BY MANUFACTURER OR FABRICATOR. ANY OF THE AFORESAID WHICH ARE NOT CLOUSED OR FLAGGED BY SUBMITTING PARTIES, SHALL NOT BE CONSIDERED APPROVED AFTER ENGINEER'S REVIEW, UNLESS NOTED ACCORDINGLY.

THE ENGINEER HAS THE RIGHT TO APPROVE OR DISAPPROVE ANY CHANGES TO CONTRACT DOCUMENTS AT ANYTIME BEFORE OR AFTER SHOP DRAWING REVIEW.

THE SHOP DRAWINGS DO NOT REPLACE THE CONTRACT DOCUMENTS. ITEMS OMITTED OR SHOWN INCOMPLETELY AND ARE NOT FLAGGED BY THE STRUCTURAL ENGINEER OR ARCHITECT ARE TO BE CONSIDERED CHANGES TO CONTRACT DOCUMENTS. IT IS THE CONTRACTOR'S RESPONSIBILITY TO MAKE SURE ITEMS ARE CONSTRUCTED TO CONTRACT DOCUMENTS.

THE ADEQUACY OF ENGINEERING DESIGNS AND LAYOUT PERFORMED BY OTHERS RESTS WITH THE DESIGNING OR SUBMITTING AUTHORITY.

REVIEWING IS INTENDED ONLY AS AN AID TO THE CONTRACTOR IN OBTAINING CORRECT SHOP DRAWINGS. RESPONSIBILITY FOR CORRECTNESS SHALL REST WITH THE CONTRACTOR.

**EPOXY ANCHORS IN CONCRETE:**

INJECTABLE ADHESIVE SHALL BE USED FOR INSTALLATION OF REINFORCING STEEL DOWELS OR THREADED ANCHOR RODS AND INSERTS INTO NEW OR EXISTING CONCRETE. OR SOLID GROUTED CONCRETE MASONRY UNITS ONLY WHERE SPECIFIED ON PLANS IF USE IS REQUESTED FOR OTHER THAN WHERE NOTED CONTACT STRUCTURAL ENGINEER THROUGH ARCHITECT FOR APPROVAL. ADHESIVE SHALL BE FURNISHED IN SIEVE SIZE PAGES WHICH KEEP COMPONENT A AND COMPONENT B SEPARATE. USE ONLY INJECTION TOOLS AND STATIC MIXING NOZZLES RECOMMENDED BY MANUFACTURER. MANUFACTURER'S INSTRUCTIONS SHALL BE FOLLOWED.

ANCHORS USED MUST HAVE I.C.C. APPROVAL AND INCLUDE HELI HY-150 FOR MASONRY (E9-1987), HELI HT-RE 800-SD FOR CONCRETE (E9-2322) AND SIMPSON STRONG TIE SET (E9-1772) FOR MASONRY OR EQUIVALENT. THE USE OF ANY EPOXY ANCHOR MUST BE APPROVED BY THE ENGINEER OF RECORD.

**GENERAL:**

ENTIRE CONTRACT DOCUMENTS SHALL BE USED TO BUILD BUILDING. SOME CRITICAL ITEMS REQUIRED BY OTHER DISCIPLINES MAY NOT BE SHOWN ON STRUCTURAL DRAWING (I.E. MECHANICAL, PLUMBING LOADS, AND SUPPORT PLATES, ETC.)  
ITEMS SHOWN BY OTHER DISCIPLINES WITH REFERENCE TO STRUCTURAL DRAWING BUT NOT SHOWN ON THESE STRUCTURAL DOCUMENTS SHALL BE CONSIDERED DESIGN BUILD ITEMS. CONTRACTOR SHALL SUBMIT DESIGN BY OTHERS FOR REVIEW.  
THE STRUCTURAL CONSTRUCTION DOCUMENTS REPRESENT THE FINISHED STRUCTURE. THEY DO NOT INDICATE THE METHOD OF CONSTRUCTION. THE CONTRACTOR SHALL PROVIDE ALL MEASURES NECESSARY TO PROTECT THE STRUCTURE DURING CONSTRUCTION. SUCH MEASURES SHALL INCLUDE, BUT NOT BE LIMITED TO BRACING, SHORING FOR LOADS DUE TO CONSTRUCTION EQUIPMENT, ETC. THE STRUCTURAL ENGINEER SHALL NOT BE RESPONSIBLE FOR THE CONTRACTOR'S MEANS, METHODS, TECHNIQUES, SEQUENCES FOR PROCEDURE OF CONSTRUCTION, OR THE SAFETY PRECAUTIONS AND THE PROGRAMS INCIDENT THEREIN UNLESS OBSERVED VISITS TO THE SITE INCLUDE INSPECTION OF THESE ITEMS.

WHERE REFERENCE IS MADE TO VARIOUS TEST STANDARDS FOR MATERIALS, SUCH STANDARDS SHALL BE THE LATEST EDITION AND/OR AMENDMENT.

ESTABLISH AND VERIFY ALL OPENINGS AND INSERTS FOR MECHANICAL, PLUMBING AND ELECTRICAL WITH APPROPRIATE TRADES, DRAWINGS AND SUBCONTRACTORS PRIOR TO CONSTRUCTION.  
OPTIONS ARE FOR CONTRACTOR'S CONVENIENCE. IF HE CHOOSES AN OPTION, CONTRACTOR SHALL BE RESPONSIBLE FOR ALL NECESSARY CHANGES AND SHALL COORDINATE ALL DETAILS.  
NOTES AND DETAILS ON DRAWINGS SHALL TAKE PRECEDENCE OVER GENERAL STRUCTURAL NOTES AND TYPICAL DETAILS. WHERE NO DETAILS ARE SHOWN, CONSTRUCTION SHALL CONFORM TO SIMILAR WORK ON THE PROJECT.

ALL DIMENSIONS SHOWN (INCLUDING ELEVATIONS) ON STRUCTURAL DRAWINGS ARE TO ASSIST CONTRACTOR IN VERIFICATION. SCALING DIMENSIONS FROM DRAWINGS IS NOT PERMITTED. LOCATION OF ALL ITEMS SHALL BE DETERMINED BY DIMENSIONS OR NOTES ONLY; DO NOT USE GRAPHIC APPEARANCE TO ASSUME SPECIFIC LOCATIONS.  
CONTRACTOR SHALL BE RESPONSIBLE FOR VERIFICATION OF ALL DIMENSIONS WITH MECHANICAL AND FINISHED GRADE WITH CIVIL DRAWINGS PRIOR TO START OF CONSTRUCTION. RESOLVE ANY DISCREPANCY WITH THE ARCHITECT.

TYPICAL DETAILS MAY NOT NECESSARILY BE CUT ON PLANS, BUT APPLY UNLESS NOTED OTHERWISE.  
WHERE DISCREPANCIES OCCUR BETWEEN PLANS, DETAILS, GENERAL STRUCTURAL NOTES AND SPECIFICATIONS, THE GREATER REQUIREMENTS SHALL GOVERN.  
ANY ENGINEERING DESIGN PROVIDED BY OTHERS AND SUBMITTED FOR REVIEW, SHALL BEAR THE SEAL OF AN ENGINEER REGISTERED IN THE STATE OF JURISDICTION.

**MISCELLANEOUS:**

REFER TO MECHANICAL, ELECTRICAL, CIVIL, OR OTHER SPECIALTY ENGINEERING DRAWINGS FOR DIMENSIONS NOT SHOWN, INCLUDING BUT NOT LIMITED TO: SIZE AND LOCATION OF CURBS, EQUIPMENT HOUSEKEEPING PADS, BLOCKOUTS, FLOOR DEPRESSIONS, SLUMPS, DRAINS, ANCHOR BOLTS, EMBEDDED ITEMS, ETC. CONTRACTOR SHALL VERIFY DIMENSIONS AND REQUIRE DISCREPANCIES OR CONFLICT PRIOR TO CONSTRUCTION. WHERE SECTIONS ARE INDICATED ON THE PLAN BY A NUMBER AND A DRAWING NUMBER, TRUS, 1/50,01, THE INDICATED SECTION (1) IS SHOWN ON STRUCTURAL DRAWING 50.01.

FLOOR FINISHES/LEVELNESS SHALL MEET MECHANICAL SPECIFICATIONS 1/8" MINIMUM LEVELNESS UNLESS TIGHTER REQUIREMENT IS SPECIFIED. IN HEIGHT FOR ALL STRUCTURAL SYSTEMS, CONTRACTOR SHALL INCLUDE COST FOR LEVELING ALL MAT SLABS IF REQUIRED.

Table with 4 columns: SPECIAL INSPECTOR, VERIFICATION AND INSPECTION, CONTINUOUS, PERIODIC, REFERENCED STANDARD (NOTE 1), and BC REFERENCE. It lists inspection items such as 'Inspection of reinforcing sheet', 'Inspect bolts to be installed in concrete prior to and during placement of concrete where embedment has been increased', and 'Verifying use of required design mix'.

NOTES:  
1. ITEMS TAKEN DIRECTLY FROM BC FOR REFERENCE.



Logo for Taylor Rymar Corporation, Inc. with contact information: 500 E. McDowell Road, Phoenix, AZ 85006, Tel: (602) 928-6580, Fax: (602) 928-6581, www.taylorrymar.com

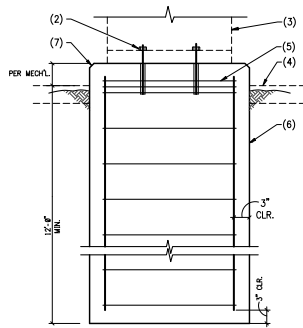


Project information: ROOSEVELT IRRIGATION DISTRICT #92 WATER TREATMENT INSTALLATION, 43RD AVENUE, 1/4 MI. NORTH OF BUCKETE, PHOENIX, ARIZONA. Sheet title: GSN AND FOUNDATION PLAN.

Table for REVISIONS with columns for No., Description, and Date.

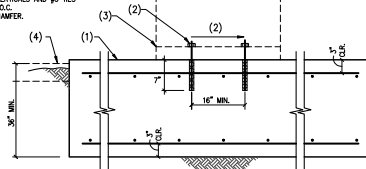
Form with fields for DATE (12/15/2011), DRAWN BY (RM), CHECKED BY (RH), SCALE (AS NOTED), PROJECT NO. (11322), SHEET (S1.1).

Logo for PK ASSOCIATES, LLC, a subsidiary of PK Engineering, Inc.



NOTES:

1. CONCRETE PAD PER PLANS.
2. PROVIDE (A) 3/4" DIA EPOXY BOLTS FOR BY-PASS VALVE TO MAT CONNECTION. EPOXY WITH HLTI #10-100 SO EPOXY WITH 7" MINIMUM EMBED.
3. BYPASS VALVE BY OTHERS.
4. FINISH GRADE OR CONCRETE SLAB AS OCCURS.
5. #3 TIES IN TOP 2'.
6. 2" DIA. CONCRETE BASE WITH 13 #3 VERTICALS AND #3 TIES AT 12" O.C.
7. 1/2" CHAMFER.



05 CONCRETE PAD AT BYPASS VALVE

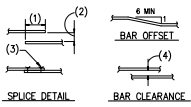
NO SCALE

CONC. PSI	CLASS B TENSION SPLICE LENGTHS						COMP. BARS		
	$f_c = 2,500$ PSI / $f_c = 3,000$ PSI	REGULAR CLASS	TOP CLASS	REGULAR CLASS	TOP CLASS	REGULAR CLASS	TOP CLASS	STD LAP W/ SPIRAL TIES	ENCLOSED
#3	24"	31"	19"	24"	17"	22"	12"	12"	
#4	32"	41"	25"	33"	23"	29"	15"	12"	
#5	39"	51"	31"	41"	28"	36"	19"	14"	
#6	47"	61"	37"	49"	34"	43"	23"	17"	
#7	69"	89"	54"	71"	49"	63"	26"	20"	
#8	78"	102"	62"	81"	56"	72"	30"	23"	
#9	88"	115"	70"	91"	63"	81"	34"	25"	
#10	100"	129"	79"	102"	70"	92"	38"	29"	
#11	110"	143"	87"	113"	78"	102"	42"	32"	

- NOTES:
1. TOP BARS ARE ANY HORIZONTAL BARS PLACED SO THAT MORE THAN 12" OF FRESH CONCRETE IS CAST IN THE MEMBER BELOW THE REINFORCEMENT.
  2. UNLESS NOTED OTHERWISE, LAP SPLICES IN CONCRETE BEAMS, SLABS, AND WALLS, WILL BE CLASS B TENSION SPLICE LENGTHS. COLUMNS SHALL HAVE STANDARD COMPRESSION LAP SPLICE.
  3. CONTACT STRUCTURAL ENGINEER IF CENTER TO CENTER SPACING OF REINFORCING IS LESS THAN OR EQUAL TO 3 BAR DIAMETERS. 50# OR 50# CLEAR SPACING BETWEEN BARS.
  4. ALL SPLICES MUST BE FULL CONTACT.
  5. SPLICES WITH #4 OR #5 BARS SHALL USE MECHANICAL COUPLERS. (THIS INCLUDES #4 OR #5 BARS TO SMALLER BARS SHOWN IN SCHEDULE).

04 LAP SCHEDULE FOR REINFORCING STEEL

NO SCALE

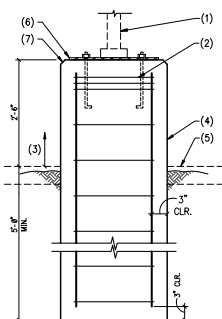


NOTES:

1. LAP - SEE G.S.N.
2. MAXIMUM 1/3 LAP BUT NOT MORE THAN 6".
3. WIRE TIES.
4. 14 (1" MINIMUM).
5. RADIUS-5# FOR BARS NOT OVER #6; 4# FOR #6, #10 AND #11 BARS; 5# FOR ALL GRADE 40 BARS WITH 180 DEGREE HOOK.
6. 4# (4" MINIMUM).
7. 12# (90 DEGREE HOOK).
8. 9# (4" MINIMUM).
9. 13# DEGREE BEND.
10. BEND AROUND 1 1/2" PIN FOR #3 BARS; BEND AROUND 2" PIN FOR #4 BARS; BEND AROUND 2 1/2" PIN FOR #5 BARS.

06 TYPICAL CONCRETE REINFORCING BAR DETAILS

NO SCALE

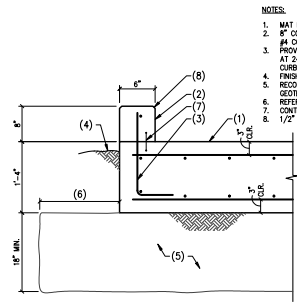


NOTES:

1. LIGHT POLE AND ANCHOR BOLTS BY OTHERS.
2. 3 #3 TIES IN TOP 5'.
3. TOP OF LIGHT POLE TO BE 18"-0" ABOVE FINISH GRADE - MAX.
4. 24" DIA. CONCRETE BASE WITH 8 #6 VERTICALS AND #3 TIES AT 12" O.C.
5. FINISH GRADE OR CONCRETE SLAB AS OCCURS.
6. BASEFLATE AND ANCHOR BOLTS BY OTHERS.
7. 1/2" CHAMFER.

07 TYPICAL LIGHT POLE BASE

NO SCALE

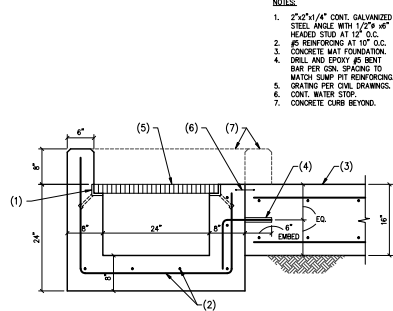


NOTES:

1. MAT FOUNDATION PER PLAN.
2. 8" CONCRETE CURB WITH (1) #4 CONTINUOUS.
3. PROVIDE 1 #4 HOOKED DOWEL AT 24" O.C. - TYPICAL AT CURBS.
4. FINISH GRADE, SEE CIVIL.
5. RECOMPACTED FILL PER GEOTECH REPORT.
6. REFER TO GEOTECH REPORT.
7. CONTINUOUS WATER STOP.
8. 1/2" CHAMFER - TYP.

01 CONCRETE CURB AT MAT FOOTING

NO SCALE

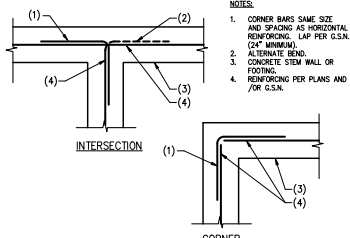


NOTES:

1. 2"x2"x1/4" CONT. GALVANIZED STEEL ANGLE WITH 1/2" #6 HEADED STEEL AT 12" O.C.
2. #5 REINFORCING AT 10" O.C.
3. CONCRETE MAT FOUNDATION.
4. DRILL AND EPOXY #6 BENT BAR PER CIVIL. SPACING TO MATCH SLUMP PIT REINFORCING.
5. DRIVING PER CIVIL DRAWINGS.
6. CONT. WATER STOP.
7. CONCRETE CURB BEYOND.

02 SUMP PIT DETAIL

NO SCALE



NOTES:

1. CORNER BARS SAME SIZE AND SPACING AS HORIZONTAL REINFORCING. LAP PER G.S.N. (2# MINIMUM).
2. ALTERNATE BEND.
3. CONCRETE STEM WALL OR FOOTING.
4. REINFORCING PER PLANS AND/OR G.S.N.

03 PLAN - CORNER REINFORCING IN CONCRETE FOOTING AND/OR STEM WALL

NO SCALE



EXP. 2-91-2012

**TAYLOR RYMAR CORPORATION**  
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**ROOSEVELT IRRIGATION DISTRICT #92 WATER TREATMENT INSTALLATION**  
 4-3RD AVENUE, 1/4 MI. NORTH OF BUCKETE, PHOENIX, ARIZONA  
 SHEET TITLE

REVISIONS:

NO.	DESCRIPTION

DATE: 12/15/2011  
 DRAWN BY: RML  
 CHECKED BY: RH  
 SCALE: AS NOTED  
 PROJECT NO: 11323  
 SHEET

**S1.2**



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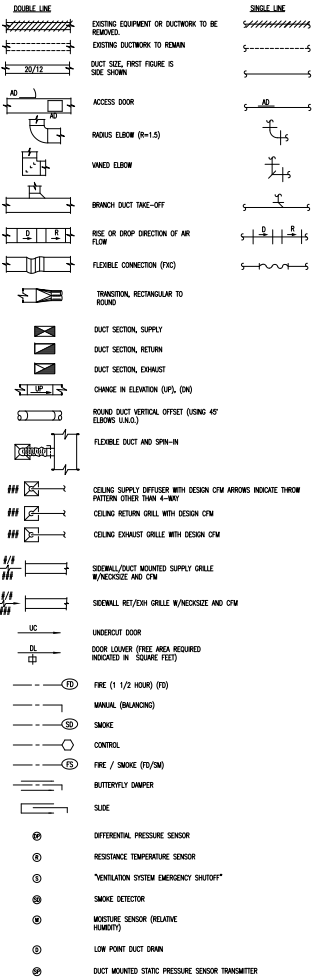
### ABBREVIATIONS

AC	AIR CONDITIONING UNIT
AD	ACCESS DOOR
AFT	AROUND FINISHED FLOOR
AH	AIR HANDLER (SPLIT REFRI)
AHU	AIR HANDLING UNIT
AL	ACCESS LIGHT
AP	ACCESS PANEL
BB	ELECTRIC BASEBOARD RADIATION
B	BOILER
BDD	BACK DRAFT DAMPER
BFC	BELOW FINISHED CEILING
BSB	BOTTOM OF BEAM
BD	BOTTOM OF DUCT
BSF	BOTTOM OF PIPE
CC	CHILLER
CD	CEILING DIFFUSER
CFM	CUBIC FEET PER MINUTE
CHWP	CHILLED WATER PUMP
CHWS	CHILLED WATER SUPPLY
CMR	CONDENSATE RETURN
CM	CONDENSATE UNIT
CNS	CLEAN OUT
CP	CONDENSATE PUMP
CWR	CONDENSATE WATER RETURN
CWS	CONDENSATE WATER SUPPLY
CT	COOLING TOWER
CU	CONDENSING UNIT
CUB	CABINET UNIT HEATER
CVB	CONSTANT VOLUME BOX
CWP	CONDENSATE WATER PUMP
DB	DRY BALL
DS	DUCT SILVER
DWP	DOMESTIC WATER PUMP
EAT	ENTERING AIR TEMPERATURE
EC	ELECTRICAL CONTRACTOR
EF	EXHAUST FAN
EJ	EXPANSION JOINT
ER	EXHAUST REGISTER
ESP	EXTERNAL STATIC PRESSURE
ET	EXPANSION TANK
EW	EXITING WATER TEMPERATURE
EMC	ELECTRIC WATER COOLER
FA	FREE AREA
FC	FLEXIBLE CONNECTION
FCU	FAN COIL UNIT
FD	FIRE DAMPER
FOP	FUEL OIL PUMP
FP	FIRE PUMP
FM	FEET PER MINUTE
FR	FINED TUBE RADIATION
GC	GENERAL CONTRACTOR
GPH	GALLONS PER HOUR
GPM	GALLONS PER MINUTE
HD	HARD DAMPER
HP	HEAT PUMP
HV	HEATING AND VENTILATING UNIT
HWC	HOT WATER CONVERTER
HWP	HOT WATER PUMP
HWR	HEATING HOT WATER RETURN
HWS	HEATING HOT WATER SUPPLY
HX	HEAT EXCHANGER
HZ	HERTZ
ID	INSIDE DIAMETER
LAT	LEAVING AIR TEMPERATURE
LWT	LEAVING WATER TEMPERATURE
LD	LINEAR DIFFUSER
LF	LINEAR FEET
MC	MECHANICAL CONTRACTOR
MED	MOUNTED
MOD	MOTOR OPERATED DAMPER
MUA	MAKE-UP AIR UNIT
NC	NORMALLY CLOSED
NO	NORMALLY OPEN
NC	NOT IN CONTRACT
NK	NECK
OA	OUTSIDE AIR
OAI	OUTSIDE AIR INTAKE
OAT	OUTSIDE AIR TEMPERATURE
OC	ON CENTER
OD	OUTSIDE DIAMETER
OB	OPPOSED BLADE DAMPER
PD	PARALLEL BLADE DAMPER
PRV	PRESSURE REDUCING VALVE
FRAC	FRICKED TERNAL AIR CONDITIONER
RA	RETURN AIR
RG	RETURN AIR GRILLE
RR	RETURN AIR REGISTER
RCP	REFLECTED CEILING PLAIN
RHC	REHEAT COIL
RF	RETURN FAN
SA	SUPPLY AIR
SP	SUPPLY AIR REGISTER
SCG	SMOKE CONTROL GRILLE
SD	SMOKE DAMPER
SEF	SMOKE EXHAUST FAN
SF	SUPPLY FAN
SP	STATIC PRESSURE
TS	TRANSFER GRILLE
TYP	TYPICAL
UH	UNIT HEATER
UN	UNLESS OTHERWISE NOTED
VAV	VARIABLE AIR VOLUME UNIT
VD	VOLUME DAMPER
VRF	VENT THROUGH ROOF
WB	WET BALL
WS	WIRE MESH SCREEN

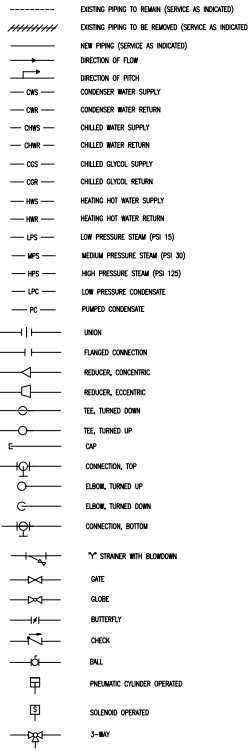
### MECHANICAL SYMBOL SCHEDULE:

NOT ALL SYMBOLS USED. ALL MOUNTING HEIGHTS TO CENTER OF BOX AND ALL DEVICES TO COMPLY WITH ADA REQUIREMENTS, WHERE APPLICABLE.

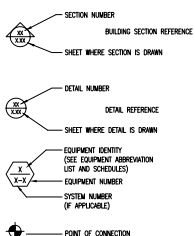
#### OUTWORK SYMBOLS



#### PINPOINT SYMBOLS



#### REFERENCE SYMBOLS



### SHEET INDEX

M0.0	MECHANICAL ABBREVIATIONS, SYMBOLS & NOTES
M1.1	MECHANICAL PIPING PLAN
M1.2	PIPE ISOMETRIC
M1.3	MECHANICAL DETAILS
M1.4	MECHANICAL SCHEDULES AND SPECIFICATIONS

### PROJECT GENERAL NOTES - HVAC

- ALL WORK SHALL CONFORM TO 2006 INTERNATIONAL MECHANICAL CODE, ALL STATE AND LOCAL CODES, RULES AND REGULATIONS AND ORDINANCES.
- SUBMISSION OF PROPOSAL DIRECTLY OR INDIRECTLY IN CONNECTION WITH THIS WORK SHALL IMPLY THAT THE BIDDOR HAS EXAMINED THE JOB SITE UNDER WHICH HE WILL BE OBLIGATED TO OPERATE SHOULD HE BE AWARDED THE WORK UNDER THIS CONTRACT NO EXTRA CHARGE WILL BE ALLOWED FOR FAILURE OF ANY BIDDOR TO EXAMINE THE SITE PRIOR TO BID.
- CONTRACTOR SHALL VISIT THE SITE AND VERIFY ALL DIMENSIONS IN THE FIELD, AND SHALL ADVISE THE ARCHITECT/ENGINEER AND THE OWNER OF ANY DISCREPANCIES BEFORE PERFORMING THE WORK.
- CONTRACTOR SHALL SECURE AND PAY ALL FEES AND PERMITS PERTAINING TO THE CONTRACT.
- ALL EQUIPMENT SHALL BE INSTALLED IN STRICT COMPLIANCE WITH THE MANUFACTURER'S WRITTEN INSTRUCTIONS. THE CONTRACTOR SHALL PROVIDE ALL HANGERS AND SUPPORTS REQUIRED FOR A COMPLETE INSTALLATION.
- CONTRACTOR SHALL BE RESPONSIBLE FOR WORKMAN'S IDENTIFICATION AND BADGING, SAFETY AND FIRE PROTECTION, CONTRACTOR'S LIABILITY INSURANCE, BARRICADES, WARNING SIGNS, TRASH REMOVAL, CUTTING AND PATCHING.
- CONTRACTOR SHALL SCHEDULE ALL SHUTDOWNS THAT AFFECT UTILITIES AND PORTIONS OF THE BUILDING THAT MUST REMAIN IN OPERATION WITH THE OWNER.
- CONTRACTOR SHALL COORDINATE ALL WORK WITH THE OWNER AND ALL OTHER CONTRACTORS.
- CONTRACTOR SHALL BE RESPONSIBLE FOR ALL RIGGING, HANDLING AND PROTECTION OF MATERIALS.
- CONTRACTOR SHALL PROVIDE LABOR TO RESEAL, UNLOAD, STORE, PROTECT AND TRANSFER TO POINT OF INSTALLATION, OWNER FURNISHED ITEMS.
- CONTRACTOR SHALL BE RESPONSIBLE FOR ALL CORING AS IT RELATES TO HIS WORK.

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**ROOSEVELT IRRIGATION DISTRICT #92**  
**WATER TREATMENT INSTALLATION**  
4390 AVENUE, 1/4 MI. NORTH OF BUCKEYE, PHOENIX, ARIZONA  
MECHANICAL ABBREVIATIONS, SYMBOLS & NOTES

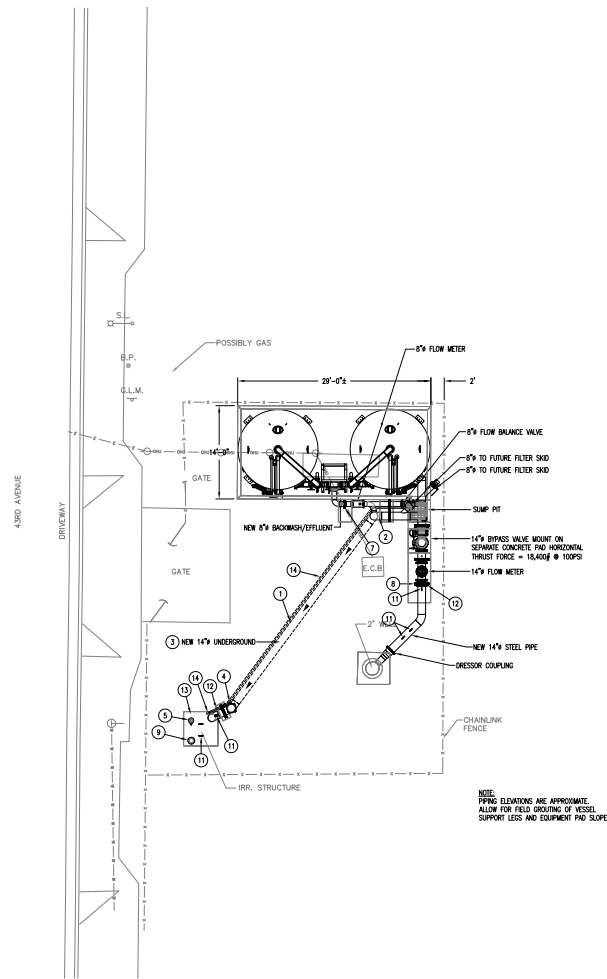
REVISIONS:


DATE: 12/14/2011  
DRAWN BY: RAA  
CHECKED BY: DLB  
SCALE: NONE  
PROJECT NO: 011175.00  
SHEET

**M0.0**

**RECORD DRAWING**  
**(04/23/12)**

THIS IS PART OF A RECORD DOCUMENT.  
RECORD DOCUMENTS ARE BASED ON  
REPORTS SUBMITTED BY OTHERS.  
ENGINEER CANNOT ASSURE NOR ASSUME  
ANY RESPONSIBILITY OR LIABILITY FOR  
THE ACCURACY OF RECORD DOCUMENTS.  
USERS OF RECORD DOCUMENTS ARE  
CAUTIONED AND ADVISED TO OBTAIN  
INDEPENDENT VERIFICATION OF ACTUAL  
CONDITIONS.



WELLSITE #92 PIPING PLAN

SCALE: 1/8" = 1'-0"



**KEY NOTES:**

1. PROVIDE MINIMUM OF 48" EARTH COVER OVER BURIED PIPE SECTION TO ALLOW HEAVY EQUIPMENT TRAVEL OVER PIPE.
2. PROVIDE FORMED-IN-PLACE CONCRETE THRUST BLOCK AT 90° ELBOWS BELOW GRADE.
3. WRAP STEEL PIPE WITH 20 MIL PVC TAPE OR PIPE SLEEVE TO 12" ABOVE FINISH GRADE SEAL PIPE W/APP WATER TIGHT ABOVE GRADE.
4. 3/4" THREADED-O-LET FOR PIPE LINE TEST PORT.
5. INSTALL #400 WALE 1/4" HOSE CAM-LOCK FITTING W/ 4" BALL VALVE.
6. SIEMENS MODEL #PF1220 (NEW) 1,000-GPM CAPACITY LOGIC VESSEL SKID #1 (LEAD/LAG).
7. PIPE SUPPORT (TYP.) ANCHORED TO CONCRETE PAD.
8. PIPE SUPPORT (TYP.) SEE STRUCTURAL DWG. FOR CONCRETE PAD DETAILS.
9. CARBON FILTER/TANK BREATHER.
10. (2)-8" MECHANICAL COUPLING.
11. 1/4"x1/4"x2" WELDED LIFTING EYELET.
12. (1)-14" MECHANICAL COUPLING.
13. INSTALL NEW 3/8"-THICK 3/8" STEEL PLATE LID ON RECEIVER BOX.
  - RECEIVER BOX LID SHALL BE FURNISHED AND INSTALLED BY MECH. CONTRACTOR.
  - LID SHALL BE CLEANED AND RECEIVE FULL EPOXY PRIMER COAT AND FINISH COAT AFTER ALL WELDING AND CUTTING OPERATIONS ARE COMPLETE.
  - PROVIDE (2)-WELDED STEEL LIFTING EYELETS ON TOP OF COVER.
  - PROVIDE 1/2"x1/4" WELDED ANGLE FRAME TO SET AND SEAL COVER AT TOP OF RECEIVER BOX. ANCHOR FRAME TO CURB OF CONCRETE RECEIVER BOX.
  - PERIMETER OF LID AND "TILT-OUT" OPENING OF 14" DISCHARGE PIPE SHALL BE WELD W/ TIGHT BY SEALING WITH TYP. FLEXIBLE SEALANT USE DOW CORNING #734 ONE-PART SOLVENT-LESS SILICONE SEALANT, OR EQUAL. APPLY SEALANT PER MANUFACTURER'S INSTRUCTIONS.
14. RUN 2" GALV. STEEL SWAMP PUMP DISCHARGE LINE IN SAME TRENCH AS 14" PIPE.

**UNDERGROUND PIPE**

**BACKFILL & COMPACTION**  
 OVER-DIGGAGE PIPE TRENCH TO ALLOW FOR HAND-PLACEMENT OF A 3" DEPTH OF COMPACTED CLEAN SAND BEDDING BENEATH THE PIPE.  
 BACKFILL TRENCH WITH COMPACTED HAND-PLACED CLEAN SAND TO A COVERING DEPTH OF 12" OVER THE PIPE.  
 BACKFILL REMAINDER OF TRENCH WITH WATE SOIL REMOVE ALL DEBRIS, ROCKS AND HARD SOIL MATERIALS GREATER THAN 1" SIZE FROM BACKFILL MATERIAL. COMPACT ALL BACKFILL MATERIAL PLACED INTO TRENCH IN 6" LAYERS. COMPACTION SHALL COMPLY WITH REQUIREMENTS OF THE SITE GEO-TECHNICAL REPORT.  
 MIN. REQUIREMENTS SHALL COMPLY WITH MAG STANDARD 601.4 WITH COMPACTION PER MAG STANDARD TABLE 601.2.

**PIPE PRESSURE TESTING**

1. PRESSURE TEST DIRECT-BURIED STEEL PIPE AT 100 PSF WATER PRESSURE BEFORE EXTERNAL CORROSION PROTECTION IS APPLIED TO WELDED JOINTS. HOLD TEST PRESSURE FOR 4 HOURS WITHOUT EVIDENCE OF PRESSURE LOSS OR LEAKAGE. REPAIR ALL LOW SPOTS AND REPEAT TO PROVE LEAKTIGHT BEFORE COVERING PIPE JOINTS.
2. PRESSURE TEST ALL ABOVE-GROUND WATER PIPE IN MANNER LISTED IN WATER PIPING NOTE 1.9 ON SHEET M1.1.

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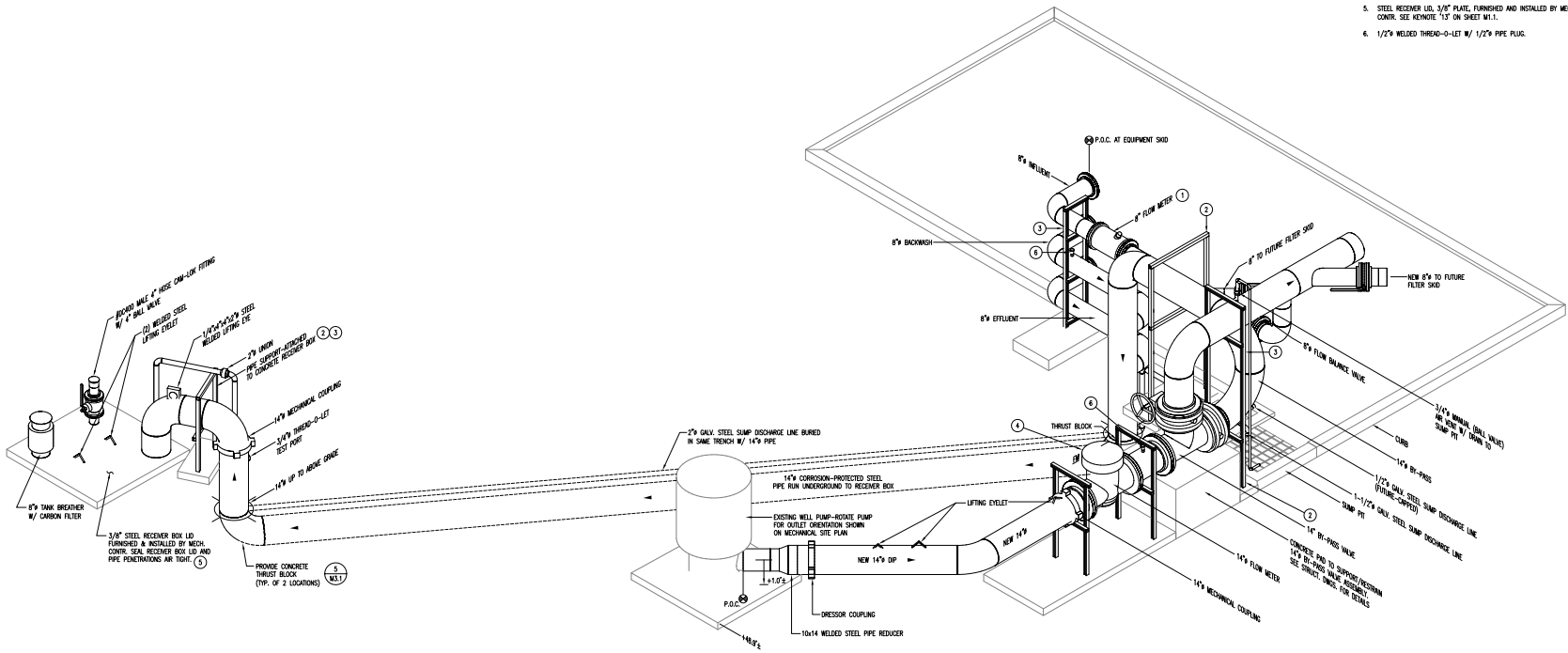
**ROOSEVELT IRRIGATION DISTRICT #92 WATER TREATMENT INSTALLATION**  
 SHEET TITLE: WELLSITE #92 PIPING PLAN

REVISIONS:


DATE:	12/14/2011
DRAWN BY:	RAA
CHECKED BY:	DLB
SCALE:	AS NOTED
PROJECT NO:	011175.00
SHEET	

**M1.1**

Apr 23, 2012 - 3:33pm  
 P:\0\011 Projects\01175.00 - RID Water Treatment\Mechanical\RID-92\As-Built\Site-92.dwg



KEY NOTES:

1. INSTALL 8" FLANGES FOR PIPE LINE FLOW METER. FLOW METERS ARE FURNISHED BY METECH AND INSTALLED BY MECH. CONTR. FLOW METER WIRING IS PROVIDED BY OTHERS.
2. ANCHOR PIPE SUPPORT TO MAIN CONCRETE EQUIPMENT PAD OR TO CONCRETE PADS LOCATED AT GRADE. REFER TO STRUCTURAL DWG'S FOR PAD LOCATION AND SIZES.
3. ALL PIPE SUPPORTS SHALL BE CONSTRUCTED WITH UNGRADE (F1001) FORMED METAL MEMBERS AND ACCESSORY FITTINGS, OR FULL-WELDED STRUCTURAL STEEL MEMBERS. PROVIDE INTERNAL AND EXTERNAL BRACING OF EACH PIPE SUPPORT TO MAKE IT "BROD". INSTALL 1-1/2" x 1-1/2" STEEL ANGLE CLIPS AT EACH PIPE SUPPORT TO KEEP PIPE CENTERED.
4. INSTALL 14" FLANGE FOR PIPE LINE FLOW METER. FLOW METER IS FURNISHED BY METECH AND INSTALLED BY MECH. CONTR. FLOW METER WIRING IS PROVIDED BY OTHERS.
5. STEEL RECORDER LID, 3/8" PLATE, FURNISHED AND INSTALLED BY MECH. CONTR. SEE MEMO '13' ON SHEET M.I.1.
6. 1/2" WELDED THREAD-0-LET W/ 1/2" PPE PLUG.

RID WELL SITE #92 PIPING ISOMETRIC  
 N.T.S.

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 (04/23/12)

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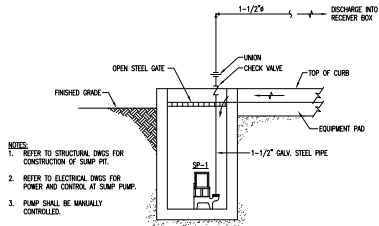
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ROOSEVELT IRRIGATION DISTRICT #92  
 WATER TREATMENT INSTALLATION  
 43RD AVENUE, 1/4 MI. NORTH OF BUCKEYE, PHOENIX, ARIZONA  
 SHEET NO. 011175.00  
 RID WELL SITE #92 PIPING ISOMETRIC

REVISIONS:

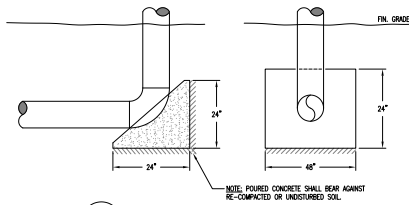
DATE:	12/14/2011
DRAWN BY:	RAA
CHECKED BY:	DLB
SCALE:	NONE
PROJECT NO:	011175.00
SHEET	

M2.1

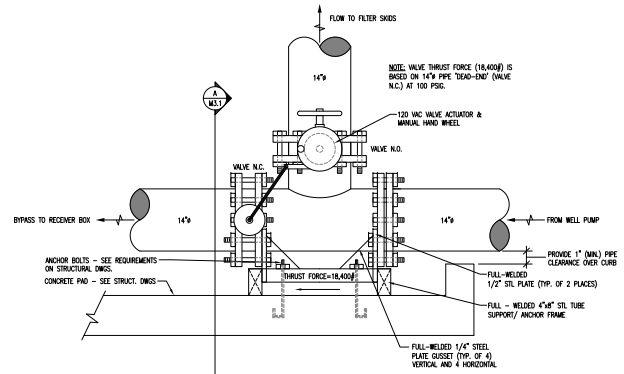


- NOTES:
1. REFER TO STRUCTURAL DWGS FOR CONSTRUCTION OF SUMP PIT.
  2. REFER TO ELECTRICAL DWGS FOR POWER AND CONTROL AT SUMP PUMP.
  3. PUMP SHALL BE MANUALLY CONTROLLED.

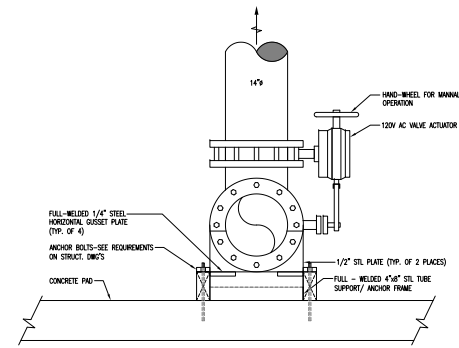
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 M3.1 **SUMP PUMP DETAIL**  
 NOT TO SCALE



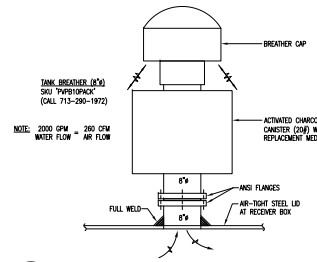
5  
 M3.1 **THRUST BLOCK AT PIPING**  
 NOT TO SCALE



1  
 M3.1 **BY-PASS VALVE DETAIL**  
 NOT TO SCALE



2  
 M3.1 **SECTION 'A'**  
 NOT TO SCALE



3  
 M3.1 **RECEIVER BOX BREATHER DETAIL**  
 NOT TO SCALE

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 (04/23/12)

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**ROOSEVELT IRRIGATION DISTRICT #92**  
**WATER TREATMENT INSTALLATION**  
 4.3RD AVENUE, 1/4 MI. NORTH OF BUCKEYE, PHOENIX, ARIZONA  
 Sheet Title: **MECHANICAL DETAILS**

REVISIONS:


DATE: 12/14/2011  
 DRAWN BY: RAA  
 CHECKED BY: DLB  
 SCALE: NONE  
 PROJECT NO: 011175.00  
 SHEET

**M3.1**

SUMP PUMP SCHEDULE							
MARK	LOCATION AND SERVICE	GPM	HEAD FEET	MOTOR HP	VOLY/PH SINGLE OR DUPLEX	MANUFACTURER AND MODEL NUMBER	REMARKS
SP-1	EQUIPMENT FWD SUMP	50	24	3/4	115/60	SINGLE ZOLLER MODEL N145	NOTES 1,2,3

NOTES:  
 1. SUMP PUMP SHALL BE FURNISHED AND INSTALLED BY PIPING CONTRACTOR.  
 2. SUMP PUMP SHALL BE FURNISHED WITHOUT FACTORY-INSTALLED AUTOMATIC CONTROL. MANUAL CONTROL OF PUMP OPERATION SHALL BE PROVIDED THRU MANUAL SWITCH FURNISHED AND INSTALLED BY ELECTRICAL CONTRACTOR.  
 3. SUMP PUMP SHALL BE FACTORY EQUIPPED WITH A 20 FOOT, UL LISTED, NEOPRENE POWER CORD WITH MOULDED PLUG AND GROUND WIRE.

AUTOMATIC CONTROL VALVE SCHEDULE											
MARK	LOCATION AND SERVICE	VALVE TYPE	BODY DUTY	PIPE CONNECTIONS			VALVE ACTUATOR			MANUFACTURER & MODEL #	REMARKS
				SIZE	TYPE	FLG.	TYPE	ACTION	POWER IN		
CV-1	EQUIPMENT FWD-BYPASS VALVE	3-WAY (CLTD)	CASTING	1 1/2"	150#	FLG.	ROTARY ELEC.	3-POS. ON/OFF	120V AC	VS #3200055-14/1200	NOTES 1,2,3,4,5

NOTES:  
 1. CONTROL VALVE/ACTUATOR SHALL BE FURNISHED AND INSTALLED BY PIPING CONTRACTOR. POWER AND CONTROL WIRING SHALL BE FURNISHED AND INSTALLED BY CONTROLS CONTRACTOR.  
 2. ACTUATOR ENCLOSURE SHALL BE RATED NEMA 4, WATER TIGHT.  
 3. PIPING CONTRACTOR SHALL REVIEW CONTROL VALVE DETAIL IN DRAWINGS, TO CONFIRM VALVE ORIENTATION AND FLOW DIRECTION, PRIOR TO ORDERING VALVE ASSEMBLY.  
 4. VALVE ASSEMBLY SHALL CONSIST OF A 1 1/2" 120# FLANGED DUCTILE-IRON TEE BODY MOUNTED WITH (2)-1 1/2" INGRADED LUG-BODY BUTTERFLY VALVES (EPDM SEAL, 3M SS DISC, 416 SS SHAFT, PTFE BUSHINGS, 316 SS SHAFT-PINS) RATED FOR 100 PSI. ACTUATOR SHALL BE MOUNTED ON PRIMARY (N.O.) VALVE STEM AND CONNECTED TO (N.C.) VALVE STEM BY A STAINLESS STEEL LINKAGE.  
 5. VALVE/ACTUATOR SUPPLIER: VS-VALVE SOLUTIONS, INC. (SALES@VALVESOLUTIONS.COM) OR 770-740-0800.

### MECHANICAL GENERAL SPECIFICATIONS

#### 1.00 SCOPE OF WORK

1.1. THE CONTRACTOR IS RESPONSIBLE FOR ALL WORK, MATERIALS, AND LABOR TO SATISFY A COMPLETE WORKING SYSTEM WHETHER SPECIFIED OR IMPLIED.

1.2. ALL WORK IS TO BE PERFORMED IN STRICT COMPLIANCE WITH ALL CODES AND REGULATIONS GOVERNING WORK OF THIS NATURE.

1.3. THE CONTRACTOR SHALL BEFORE SUBMITTING ANY PROPOSAL, EXAMINE THE PROPOSED SITE AND SHALL DETERMINE FOR HIMSELF THE CONDITIONS THAT MAY AFFECT THE WORK. NO ALLOWANCE SHALL BE MADE IF THE CONTRACTOR FAILS TO MAKE SUCH EXAMINATIONS.

1.4. ALL EQUIPMENT AND MATERIALS SHALL BE AS SPECIFIED OR "APPROVED EQUAL" BY THE ENGINEER.

#### 2.00 ELECTRICAL

2.1. CONTRACTOR TO COORDINATE WITH ELECTRICAL CONTRACTOR FOR LOCATION OF WIRING FOR POWERED EQUIPMENT.

#### 3.00 MISCELLANEOUS

3.1. DO NOT SCALE THE DRAWING FOR EXACT DIMENSIONS. VERIFY ALL FIGURES, CONDITIONS, AND DIMENSIONS AT THE JOB SITE.

3.2. THE MECHANICAL PLANS ARE INTENDED TO BE DIAGNOSTICAL AND ARE BASED ON ONE MANUFACTURER'S EQUIPMENT. THEY ARE NOT INTENDED TO SHOW EVERY ITEM IN ITS EXACT LOCATION, THE EXACT DIMENSIONS, OR ALL THE DETAILS OF THE EQUIPMENT. THE CONTRACTOR SHALL VERIFY THE ACTUAL DIMENSIONS OF THE EQUIPMENT PROPOSED TO ENSURE THAT THE EQUIPMENT WILL FIT IN THE AVAILABLE SPACE.

#### PIPE SUPPORT

#### 1.00 PIPE SUPPORT

1.1. USE "FORMED" (UNBENT) COMPONENTS OR WELDED STRUCTURAL STEEL SHAPES.

1.2. ANCHOR PIPE SUPPORT INTO CONCRETE PADS WITH 5/8" EXPANSION BOLTS.

1.3. PAINT UNPAINTED STEEL TO MATCH PIPING.

#### WATER PIPING

#### 1.00 MATERIAL WATER PIPING

1.1. 2" AND SMALLER: SCH. 40 GALVANIZED STEEL WITH THREADED FITTINGS, ASTM A-133.

1.2. 2" AND LARGER: SCH. 40 BLACK STEEL WITH WELDED OR FLANGED FITTINGS, ASTM A-132.

1.3. 2" AND SMALLER UNIONS SHALL BE MALLEABLE IRON BODY FOR FERROUS PIPING, BRONZE BODY FOR COPPER PIPING, GALVANIZED FOR GALVANIZED PIPING, THREADED OR SOLDER ENDS.

1.4. 2-1/2" AND LARGER UNIONS SHALL 150# BE FORGED STEEL FLANGES FOR FERROUS PIPING.

1.5. BALL VALVES - GENERAL SHUTOFF SERVICE OF WATER:  
 A. 2" AND SMALLER BALL VALVES SHALL BE 1500PSI, 4000RMS, BRONZE TWO PIECE BODY, FULL PORT, STAINLESS STEEL BALL, TETON SEAT AND RINGS, LEVER HANDLE AND SOLDER OR THREADED ENDS.

1.6. BUTTERFLY VALVES - GENERAL SHUTOFF SERVICE OF WATER:  
 A. 2-1/2" AND LARGER BUTTERFLY VALVES SHALL BE CAST IRON BODY, BRONZE DISC, SEATS AND SEALS SHALL BE CAPABLE OF SERVICE TO 250#, LUG ENDS, EXTENDED NECK, TO POSITION LEVER HANDLE WITH MEMORY STOP.

1.7. CHECK VALVES - GENERAL SERVICE OF WATER:  
 A. 2" AND SMALLER CHECK VALVES SHALL BE 1500PSI, 3000RMS, BRONZE BODY, SWING CHECK DISC, THREADED ENDS, SUITABLE FOR HORIZONTAL OR VERTICAL INSTALLATION.  
 B. 2-1/2" AND LARGER CHECK VALVES SHALL BE 1500PSI, 3000RMS, CAST IRON BODY, SWING CHECK DISC, BRONZE TRIM, FLANGED ENDS, SUITABLE FOR HORIZONTAL OR VERTICAL INSTALLATION.

1.8. BALANCING VALVES - GENERAL SHUTOFF AND BALANCING SERVICE OF WATER:  
 A. 3" AND SMALLER BALANCING VALVE SHALL BE BRONZE BODY, BRASS BALL, TEE SEAT RINGS, DIFFERENTIAL PRESSURE READOUT PORTS WITH CHECK VALVES, BURN-PURGE PROGRAMMABLE STOP FEATURE, CALIBRATED POINTER INDICATING DEGREE OF VALVE OPENING, TIGHT SHUTOFF WITH SOLDER OR THREADED ENDS.  
 B. 5" PIPE SIZE AND LARGER BALANCING VALVE SHALL BE CAST IRON BODY, BRASS WANE, DIFFERENTIAL PRESSURE READOUT PORTS WITH CHECK VALVES, MEMORY STOP FEATURE, CALIBRATED POINTER WITH FLANGED ENDS, BALL & SOCKET (2)-3/8".

1.9. TEST SHALL BE PERFORMED BY CONTRACTOR AND WITNESSED BY AUTHORIZED INSPECTOR. ALL PIPING SHALL BE TESTED TO WORKING PRESSURE OF NOT LESS THAN 100 PSIG, WHERE OPERATING PRESSURES EXCEED 50 PSIG, TEST PRESSURE SHALL BE TWO TIMES THE WORKING PRESSURE. TEST DURATION SHALL BE AT LEAST 30 MINUTES.

1.10. PAINT EXPOSED PIPING (EXCEPT GALVANIZED PIPE) WITH CORROSION RESISTANT PRIMER AND FLAT ENAMEL FINISH (2CO). FINISH COAT COLOR SELECTION SHALL BE BY OWNER.

1.11. WWP DIRECT-BURIED STEEL PIPE WITH 20-MIL PVC TAPE OR CONTINUOUS SLEEVE. EXTERNO PIPE W/WRAP TO 12" ABOVE GRADE AND SEAL WATER TIGHT.

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ROOSEVELT IRRIGATION DISTRICT #92  
 WATER TREATMENT INSTALLATION  
 4390 AVENUE, 1/4 MI. NORTH OF BUCKEYE, PHOENIX, ARIZONA

REVISIONS:


DATE: 12/14/2011  
 DRAWN BY: RAA  
 CHECKED BY: DLB  
 SCALE: NONE  
 PROJECT NO: 011175.00  
 SHEET

# M4.1

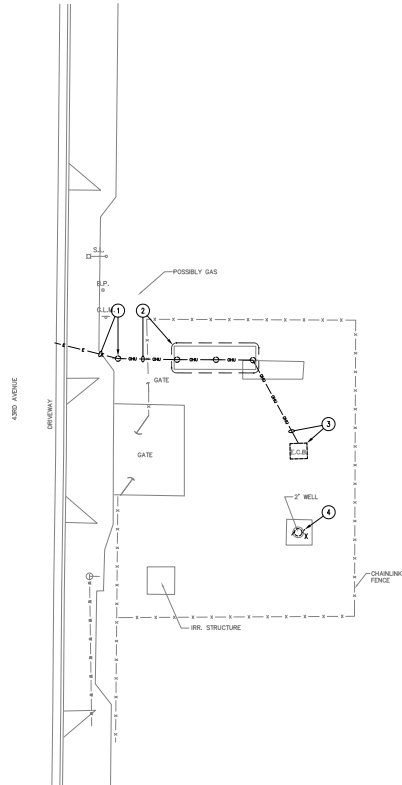
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ELECTRICAL SITE PLAN - DEMOLITION WORK

1" = 16'-0"



**DEMOLITION NOTES:**

- A. FOR EQUIPMENT BEING REMOVED OR REPLACED, THE ELECTRICAL CONTRACTOR SHALL DE-ENERGIZE THE EQUIPMENT AND MAKE IT SAFE PRIOR TO REMOVAL. COMPLY WITH OSHA REQUIREMENTS FOR LOCKING OUT AND TAGGING EQUIPMENT TO PREVENT UNEXPECTED RE-ENERGIZING.
- B. VERIFY CIRCUIT, DEVICES, AND EQUIPMENT SCHEDULED FOR REMOVAL TO ASSURE THAT THEIR REMOVAL WILL NOT ADVERSELY AFFECT ADJACENT AREAS NOT BEING DEMOLISHED.
- C. ELECTRICAL SUBCONTRACTOR SHALL MAINTAIN POWER TO ALL CIRCUIT ADJACENT TO THE CONSTRUCTION AREA. THIS SHALL INCLUDE ANY CIRCUITS PASSING THROUGH THE CONSTRUCTION AREA OR CIRCUITS BEING POWERED FROM POWER PANELS WITHIN THE CONSTRUCTION AREA. EXTEND AND RELOCATE THESE CIRCUITS AS REQUIRED TO MAINTAIN SERVICE AND TO AVOID INTERFERENCE WITH THE NEW WORK. SUBCONTRACTOR SHALL NOTIFY GENERAL CONTRACTORS SHOULD IT BE NECESSARY TO INTERRUPT POWER TO AREAS ADJACENT TO THIS CONSTRUCTION AREA.
- D. DEMOLITION WORK MUST FOLLOW THE CONSTRUCTION PHASING SEQUENCE AND MUST BE COORDINATED WITH GENERAL AND MECHANICAL DRAWINGS AND CONTRACTORS.
- E. DEFINITION - THE TERM "CIRCUIT" IN ITS ENTIRETY, SHALL MEAN CONDUIT, FITTINGS, SUPPORTS, JUNCTION BOXES, CONDUCTORS BACK TO THE RESPECTIVE PANEL BOARD (POWER SOURCE), OR TO THE LAST JUNCTION BOX OR DEVICE IF THE REMAINING PORTION OF THE CIRCUIT SERVES EXISTING EQUIPMENT OR AREAS WHICH SHALL REMAIN.
- F. ELECTRICAL SUBCONTRACTOR SHALL VERIFY ALL LIGHTING CIRCUITS WITHIN THE CONSTRUCTION AREA BEFORE DISCONNECTING POWER. CONTRACTOR SHALL PROVIDE NECESSARY BRING TO MAINTAIN LIGHTING IN AREAS ADJACENT TO THIS CONSTRUCTION AREA WHICH WOULD BE AFFECTED BY THIS DEMOLITION WORK.
- G. ALL DEVICES, JUNCTION BOXES, CIRCUIT NUMBERS, EQUIPMENT SIZES, AND CONDUIT SHOWN ARE FOR REFERENCE ONLY AND MAY NOT INDICATE CORRECT IDENTIFICATION AND SIZE AND TOTAL QUANTITIES OF ITEMS SCHEDULED FOR DEMOLITION. VISIT SITE AND FIELD VERIFY THE NUMBER OF DEVICES WITHIN THE CONSTRUCTION PHASE AREA PRIOR TO THE BID AND REMOVAL. REMOVE ALL DEVICES, EQUIPMENT, MATERIAL, AND CIRCUITS IN THEIR ENTIRETY, WHICH INTERFERE WITH THE NEW CONSTRUCTION AND NOT SHOWN ON DRAWINGS AS DIRECTED BY THE ARCHITECT / GENERAL CONTRACTOR.
- H. DISPOSAL AND/OR SKIDDING OF MATERIAL AND EQUIPMENT SHALL BE AS DIRECTED BY OWNER / GENERAL CONTRACTOR.
- J. ALL OVER-HEAD AND UNDER-GROUND ELECTRICAL, TELEPHONE AND CABLE UTILITIES SHOWN ON THIS SHEET ARE EXISTING TO BE REMOVED AFTER ALL NEW WORK SHOWN ON SHEET E1.0 IS COMPLETED UNLESS NOTED OTHERWISE. COORDINATE ALL WORK AND COMPLY WITH ALL STIPULATIONS SET BY SERVING UTILITY COMPANY.
- K. FUTURE / ITEM IDENTIFIED WITH LETTER:  
 "X" - INDICATES DEVICE TO REMAIN.  
 "RE" - INDICATES DEVICE TO BE REMOVED.  
 "R" - INDICATES DEVICE TO BE REMOVED & RELOCATED.

**KEY NOTES:**

- 1. EXISTING POWER POLE WITH EXISTING OVER-HEAD POWER UTILITY LINES TO REMAIN. SEE SHEET E2.0 FOR RE-ROUTING OF OVER-HEAD UTILITY POWER LINES FROM THIS POINT TO NEW PROPOSED POWER POLE WITHIN THE PROPERTY LINE.
- 2. EXISTING WOOD H-FRAME MOUNTED TRANSFORMER BANK WITH EXISTING OVER-HEAD POWER UTILITY LINES TO BE REMOVED. COORDINATE COMPLETE REMOVAL REQUIREMENTS WITH KELLER ELECTRICAL AND POWER COMPANY.
- 3. EXISTING SERVICE ENTRANCE SECTION WITH EXISTING OVER-HEAD POWER UTILITY LINES TO BE REMOVED COMPLETELY. COORDINATE COMPLETE REMOVAL REQUIREMENTS WITH POWER COMPANY.
- 4. EXISTING WELL PUMP TO REMAIN. DEAD EXISTING CIRCUITING FROM EXISTING SEE BEING REMOVED AND RE-CONNECT TO NEW SERVICE ENTRANCE SECTION. SEE SHEETS E1.0 AND E2.0 FOR NEW CONNECTION REQUIREMENTS.

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 (4/23/2012)**

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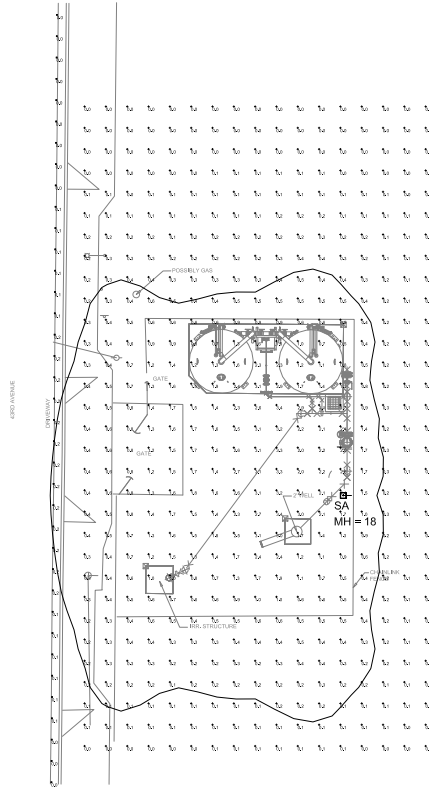
**ROOSEVELT IRRIGATION DISTRICT #92  
 WATER TREATMENT INSTALLATION**  
 43RD AVENUE, 1/4 MI. NORTH OF BUCKEYE, PHOENIX, ARIZONA  
 ELECTRICAL SITE PLAN - DEMOLITION WORK

REVISIONS:


DATE:	12/14/2011
DRAWN BY:	CRJ
CHECKED BY:	JDD
SCALE:	AS NOTED
PROJECT NO.:	011175.00
SHEET:	

**E0.1**

Calculation Summary							
Label	CalcType	Units	Avg	Max	Min	Avg/Min	Max/Min
PROPERTY LINE	Illuminance	Fc	0.10	0.2	0.0	N.A.	N.A.
SITE	Illuminance	Fc	0.60	3.4	0.0	N.A.	N.A.



PHOTOMETRIC SITE PLAN

1" = 16'-0"



**GENERAL NOTES:**

- A. ALL EXTERIOR LIGHT FIXTURES TO COMPLY WITH LOCAL NIGHT SKY ORGANIZ.
- B. ALL EXTERIOR ELECTRICAL EQUIPMENT TO BE RATED FOR WEATHER-PROOF/ NEMA-3R APPLICATIONS.
- C. ALL FIXTURES INSTALLED OUTDOORS SHALL BE RATED FOR DAMP/WET LOCATIONS AS REQUIRED. THE CONTRACTOR SHALL COORDINATE DAMP/WET LOCATION RATING FOR NEC ARTICLE 410-4. ALL INSTALLATIONS SHALL CONFORM TO NEC ARTICLE 410, ALL SUB ARTICLES.
- D. CONTRACTOR TO COORDINATE EXACT SITE LIGHTING FIXTURE LOCATIONS WITH OWNER. ALL CONDUITS SHALL BE IMMEDIATELY REPORTED TO THE ENGINEER AND ARCHITECT.
- E. ALL EXTERNAL LIGHTING SHALL BE SO LOCATED AND DESIGNED TO PREVENT LIGHTING RAYS FROM BEING DIRECTED OFF THE PROPERTY UPON WHICH THE LIGHTING IS LOCATED.
- F. REFER TO LIGHTING FIXTURE SCHEDULE ON SHEET E2.0 FOR LIGHT FIXTURE TYPES AND SPECIFICATIONS.

This is a preliminary drawing and not for construction. It is subject to change without notice. The user of this drawing shall verify all dimensions and conditions before construction. The user of this drawing shall verify all dimensions and conditions before construction. The user of this drawing shall verify all dimensions and conditions before construction.

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**ROOSEVELT IRRIGATION DISTRICT #92**  
**WATER TREATMENT INSTALLATION**  
 43RD AVENUE, 1/4 MI. NORTH OF BUCKEYE, PHOENIX, ARIZONA  
 Sheet Title: PHOTOMETRIC SITE PLAN

REVISIONS:


**RECORD DRAWING**  
**(4/23/2012)**

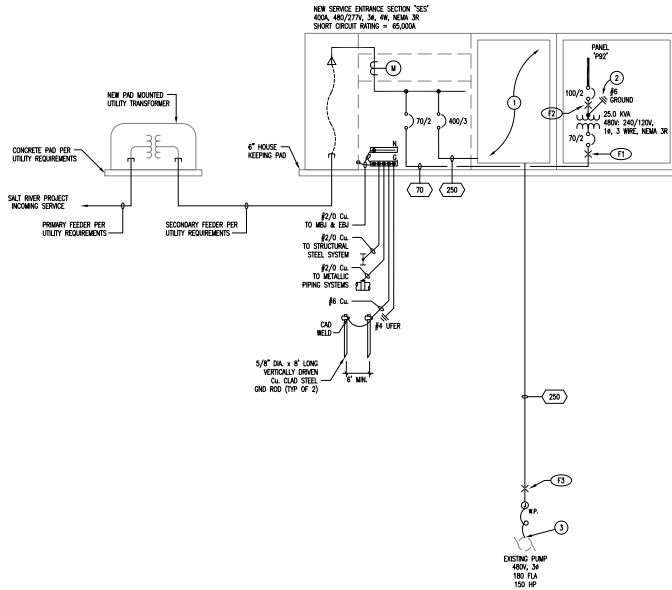
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SHEET	E0.2



PANEL	TYPE (NEW)	BOLT-ON	LOAD TO SER.				100 AMP SECONDARY MAIN CIRCUIT BREAKER	
			LOAD TYPE	AM	BM	TYPE	CB	USE OR AREA SERVED
240/120V	1P	3W	MEDIUM TO SER.					
USE OR AREA SERVED	CB	TYPE	LOAD PER PHASE (KW)		LOAD		TYPE	CB
SPARE	30	C	1		2		N	30
		N	3				N	2
SPARE	20	N	5		4		N	25
		N	7		6		N	2
SPARE	2	N	9		8		N	2
		N	11		10		N	30
VERTICAL CONTROL PANEL	20	N	11	1500			N	30
TANK SKID SUMP PUMP	20	N	13	864			C	20
SPARE	2	N	15	185			N	14
SPARE	20	N	17	180	16		N	20
		N	19		18		N	20
SPARE	20	N	21		20		N	15
		N	23		22		N	15
BUSSED SPACE	N	25			24		N	BUSSED SPACE
BUSSED SPACE	N	27			26		N	BUSSED SPACE
BUSSED SPACE	N	29			28		N	BUSSED SPACE
BUSSED SPACE	N	31			30		N	BUSSED SPACE
LOAD PER PHASE NON-CONTINUOUS			864	1550				1500 VA / 120 V = 13 AMPS
LOAD PER PHASE CONTINUOUS			185	0				
SIZE OF CONTINUOUS			46	0				
TOTAL			0	0			TOTAL KW=	2655 VA
			1095	1560			10,000	A.I.C. BRANCH BREAKERS

NOTES: 1. "C" LOAD TYPES ARE CONTINUOUS OR LARGEST MOTOR LOADS AND "N" LOAD TYPES ARE NON-CONTINUOUS.



**GENERAL NOTES:**

- CONDUCTOR SIZES BASED ON THHN/THWN-2, 90° C, 600V, INSULATED, COPPER WIRE APPLIED AT 80° C CAPACITIES SIZES UP TO #1 AWG, AND 75° C CAPACITIES FOR SIZES #1 AWG OR LARGER.
- NO DESIGN CHANGES MAY BE MADE TO THE SYSTEM WITHOUT THE PRIOR APPROVAL OF THE DESIGN ENGINEER AND THE ELECTRICAL INSPECTOR.
- DASHED-SHADED LINES INDICATE EXISTING EQUIPMENT. SOLID-BOLD LINES INDICATE NEW EQUIPMENT STAND.

**KEY NOTES:**

- NEW SES PUMP CONTROL CABINET WITH CONDENSORS AND REDUCED VOLTAGE STARTING CONTROLS FOR EXISTING IRRIGATION PUMP MOTOR TO BE DESIGNED BY KELLER ELECTRICAL. PLANK CONTROL CABINET TO BE PROVIDED WITH SES. VERIFY CONTROL CABINET SIZE AND KNOCK-OUT REQUIREMENTS WITH KELLER ELECTRICAL. COORDINATE WITH KELLER ELECTRICAL AND VERIFY CONTROLS DRAWINGS FOR CONTROL PROVISION REQUIREMENTS OF ELECTRICAL CONTRACTOR.
- TE TO NEW SES GROUNDING ELECTRODE SYSTEM.
- EXISTING WELL PUMP TO BE RE-CONNECTED TO NEW SERVICE ENTRANCE SECTION. SEE SHEETS E2.0 FOR ADDITIONAL INFORMATION.

THIS IS A SUMMARY OF NOTES AND NOT TO BE USED WITHOUT THE ORIGINAL DRAWING. ANY CHANGES TO THIS SUMMARY SHALL BE MADE BY THE ORIGINAL DRAWING. ANY CHANGES TO THIS SUMMARY SHALL BE MADE BY THE ORIGINAL DRAWING. ANY CHANGES TO THIS SUMMARY SHALL BE MADE BY THE ORIGINAL DRAWING.

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**ROOSEVELT IRRIGATION DISTRICT #92 WATER TREATMENT INSTALLATION**  
 43RD AVENUE, 1/4 MI. NORTH OF BUCKEYE, PHOENIX, ARIZONA

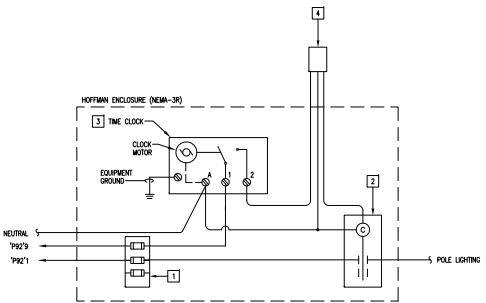
**SINGLE-LINE DIAGRAM, PANELS, AND CALCULATIONS**

REVISIONS:

NO.	DATE	DESCRIPTION
-----	------	-------------

**ELECTRICAL SINGLE-LINE DIAGRAM**

NO SCALE



**KEY NOTES:**

- FUSE BLOCK WITH 20A CURRENT LIMITING CLASS J DUAL ELEMENT TIME DELAY FUSES.
- 2 POLE ELECTRICALLY HELD CONTACTOR, SQUARE "D" LOGGING OR EQUAL WITH 30A CONTACTS, 500VA WITHSTAND RATING MINIMUM.
- TIMECLOCK "INTERMATIC" MODEL #ET1015CR OR EQUAL.
- PHOTOCELL "INTERMATIC" #K4236 MOUNT ON ROOF FACING NORTH.

**EXTERIOR LIGHTING CONTROL DIAGRAM**

NO SCALE

**FEEDER SCHEDULE:**

SYMBOL	PARALLEL SETS	CONDUIT AND CONDUCTOR SIZE	NOTE
2/0	1	2 #12 AL, 1 #6 GND	
250	2	2 #20AL, 1 #4 GND, 2-1/2"CS	

**LOAD CALCULATIONS:**

SEE 400A AND 7272AL 200L 6W  
 NEW PANEL 7927  
 EXISTING 150AMP 480V-3PH WELL PUMP

1000E = 2655 VA  
 1000E = 1960 VA  
 SUB TOTAL = 1960 VA  
 1960 VA AT 480V 3 PHASE = 228 AMPS

**AVAILABLE FAULT CURRENT:**

- ALL VALUES ARE APPROXIMATE, BASED ON BUSBAR SPD CALCULATIONS AS INDICATED.
- ALL EQUIPMENT SHALL BE FIELD TESTED.
- AFC = AVAILABLE FAULT CURRENT.

LABEL	FAULT LOCATION	TYPE OF CALCULATION	Calc	Conduit Type	Conductor Type	AFC(1) or AFC(2)	V or W(B)	W(B)(2)	L	C VALUE	IR	IR	I or FI	M or MI	AFC(3) or AFC(4)
F1	UPPER TERMINAL	AFC AT END OF A FEEDER	21	NON-METALLIC	COPPER	6000	480	240	15	365	15	3.3	1.061	0.868	2157
F2	LOWER TERMINAL	AFC AT END OF A FEEDER	21	NON-METALLIC	COPPER	6000	480	240	15	365	15	3.3	1.061	0.868	2157

**AFC AT THE END OF A FEEDER**  
 DEFINITIONS  
 AFC(1) = AFC AT THE BEGINNING OF THE FEEDER  
 AFC(2) = AFC AT THE END OF THE FEEDER  
 N = NUMBER OF CONDUCTORS IN PARALLEL PER PHASE  
 C = "C" VALUE AS SPECIFIED IN THE BUSBAR SPD HANDBOOK  
 L = LINE-TO-LINE DISTANCE  
 I = LENGTH OF FEEDER (IN FEET)

**CALCULATIONS**  

$$F = \frac{1000 \times I \times AFC(1)}{N \times C \times V}$$

$$M = \frac{1}{147}$$

$$AFC(3) = AFC(1) \times M$$

**AFC AT THE SECONDARY OF A THREE PHASE TRANSFORMER**  
 DEFINITIONS  
 AFC(1) = AFC AT PRIMARY TERMINALS OF TRANSFORMER  
 AFC(2) = AFC AT SECONDARY TERMINALS OF TRANSFORMER  
 W(B) = LINE-TO-LINE VOLTAGE AT TRANSFORMER PRIMARY  
 IR = TRANSFORMER RESISTOR IMPEDANCE  
 IIR = 4000 VA OF TRANSFORMER

**CALCULATIONS**  

$$F1 = \frac{1000 \times I \times W(B)}{N \times C \times V}$$

$$M1 = \frac{1}{147}$$

$$AFC(3) = \frac{1000 \times I \times W(B)}{N \times C \times V} \times M1$$

**RECORD DRAWING (4/23/2012)**

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DATE: 12/14/2011  
 DRAWN BY: CRJ  
 CHECKED BY: JDD  
 SCALE: AS NOTED  
 PROJECT NO: 01175100  
 SHEET  
**E1.0**

Apr. 24, 2012 - 9:50am  
 \\Tropen\Project Files\2011 Project\011175.00 - RD Water Treatment\Electrical\RD-92\New-Work\Electrical Drawings - 92.dwg

### LIGHTING FIXTURE SCHEDULE

MOUNTING (MG)		LAMP TYPE		LINS/COVER (L/A)	
MC - RECESSED	FL - FLUORESCENT	FL - FLUORESCENT	FL - FLUORESCENT	A - 1/2" ACRYLIC	A - 1/2" ACRYLIC
SP - SUSPENDED	CF - COMPACT FLUORESCENT	CF - COMPACT FLUORESCENT	CF - COMPACT FLUORESCENT	B - BLACK BUTYLE	B - BLACK BUTYLE
CL - CEILING SURFACE	IN - INCANDESCENT	IN - INCANDESCENT	IN - INCANDESCENT	C - CLEAR ALUM	C - CLEAR ALUM
WE - WALL	LED - LIGHT EMITTING DIODE	LED - LIGHT EMITTING DIODE	LED - LIGHT EMITTING DIODE	D - PARABOLIC	D - PARABOLIC
UC - UNDER CABINET	HS - HIGH PRESSURE SODIUM	HS - HIGH PRESSURE SODIUM	HS - HIGH PRESSURE SODIUM	F - FRESNEL	F - FRESNEL
CV - COVE	PSM - PULSE START METAL HALIDE	PSM - PULSE START METAL HALIDE	PSM - PULSE START METAL HALIDE	G - TEMPERED GLASS	G - TEMPERED GLASS
PL - POLE	HW - HIGH WATTAGE	HW - HIGH WATTAGE	HW - HIGH WATTAGE	H - MESH MESH	H - MESH MESH
GR - GROUND	LV - LOW VOLTAGE	LV - LOW VOLTAGE	LV - LOW VOLTAGE	K - KSH12 12" ACRYLIC	K - KSH12 12" ACRYLIC
UN - UNUSUAL	O - OTHER (SEE DESCRIPTION)	O - OTHER (SEE DESCRIPTION)	O - OTHER (SEE DESCRIPTION)	K19 - KSH19 12" ACRYLIC	K19 - KSH19 12" ACRYLIC
				L - LOW RECESSED SPECULAR ALUMINUM	L - LOW RECESSED SPECULAR ALUMINUM
				N - NONE	N - NONE
				Q - OTHER (SEE DESCRIPTION)	Q - OTHER (SEE DESCRIPTION)
				P - PRISMATIC	P - PRISMATIC
				PC - POLYCARBONATE	PC - POLYCARBONATE
				WG - WIRE GUARD	WG - WIRE GUARD

BALLAST	
EB - ELECTRONIC BALLAST	EB - ELECTRONIC BALLAST
ML - MULTI-LEVEL SWITCHING	ML - MULTI-LEVEL SWITCHING
EM - EMERGENCY BATTERY	EM - EMERGENCY BATTERY
HPT - HIGH POWER FACTOR	HPT - HIGH POWER FACTOR
CA - CONSTANT WATTAGE AUTO XFER	CA - CONSTANT WATTAGE AUTO XFER

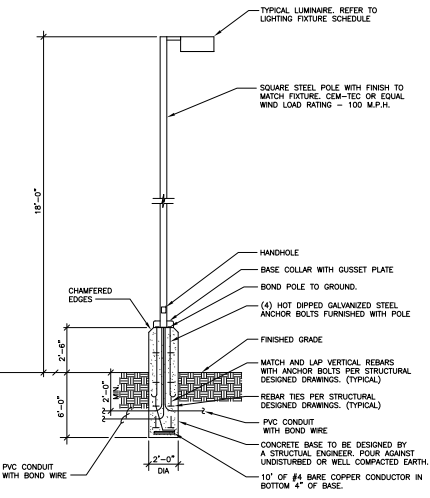
PROVIDE DISCONNECT MEANS FOR FLUORESCENT LUMINAIRES THAT CAN BE SERVICED IN PLACE WHICH INCLUDES LUMINAIRES THAT UTILIZE DOUBLE ENDED LAMPS, LUMINAIRES CONTAINING A BALLAST(S) & SUPPLIED FROM MULTI-WIRE BRANCH CIRCUITS. THE DISCONNECT MEANS MUST RECONNECT ALL SUPPLY CONDUCTORS SIMULTANEOUSLY INCLUDING THE GROUNDING CONDUCTOR. EXCEPTIONS ARE PROVIDED FOR: HANGING LOCATIONS, EMERGENCY ILLUMINATION, ONE-WIRE PLUG CONNECTED LUMINAIRES, INDUSTRIAL FACILITIES, & LUMINAIRES NOT SUPPLIED BY A MULTIPLE BRANCH CIRCUIT WHICH DOES NOT LEAVE THE ILLUMINATED SPACE IN TOTAL DARKNESS. REFER TO NEC 410.132(G) FOR FURTHER CLARIFICATION.

CATALOG NUMBER SHALL NOT BE CONSIDERED COMPLETE AND MATERIAL SHALL NOT BE ORDERED BY MANUFACTURER AND CATALOG NUMBER ONLY. THE COMPLETE DESCRIPTION AND THE SPECIFICATION SHALL BE COORDINATED WITH THE CATALOG NUMBER TO DETERMINE THE EXACT MATERIAL AND ACCESSORIES TO BE ORDERED. THE FIRST MANUFACTURER LISTED IS THE BASIS FOR DESIGN, HOWEVER ANY SUBSTITUTIONS, WHETHER LISTED WITHIN SCHEDULE BELOW OR NOT, MUST BE PROOF APPROVED IN WRITING BY BOTH ARCHITECT AND ENGINEER.

ALL LAMPS FOR THIS PROJECT SHALL BE FURNISHED AND INSTALLED BY THE ELECTRICAL CONTRACTOR UNLESS OTHERWISE NOTED.

REFER TO SPECIFICATION FOR LAMP AND BALLAST REQUIREMENTS, SHOP DRAWING SUBMITTAL REQUIREMENTS AND ADDITIONAL INFORMATION.

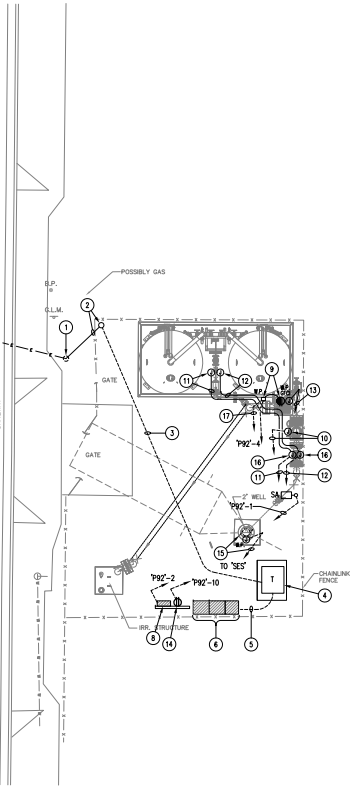
ITEM	DESCRIPTION	SIZE	MG	LAMP	VOLTAGE	BALLAST	L/A	APPROVED MANUFACTURER / MODEL	LAMP/BALLAST
SA	SHAKE-HEAD AREA LIGHT FIXTURE 2SS POLE 15.5' W/ 2.5' HAZE	15.5'X22'X6.5'	FL	PSM 1	150W PSMH	120	CA	P COOPER - LUMINAIR JAMPFR-SL-150-120-LL OR APPROVED EQUAL	185



POLE MOUNTED LIGHT FIXTURE DETAIL  
NO SCALE

### RECORD DRAWING (4/23/2012)

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ELECTRICAL SITE PLAN - NEW WORK  
1" = 10'-0"

### GENERAL NOTES:

- ALL CONDUIT ROUTING AND STRIP-UP LOCATIONS ARE DIAGRAMMATIC AND SHOWN FOR REFERENCE ONLY. ALL WIRING PURPOSES SHALL BE DETERMINED BY THE CONTRACTOR. THE CONTRACTOR SHALL COORDINATE ALL ROUTING AS EXISTING FIELD CONDITIONS AND NEW CONSTRUCTION CONDITIONS. ALL CONDUIT ROUTING SHALL BE FREE OF OBSTRUCTIONS AND WITH ALL APPLICABLE TRADES. COORDINATE STRIP-UP LOCATIONS WITH FIRE EQUIPMENT LOCATIONS IN FIELD.
- ALL EXTERIOR LIGHT FIXTURES TO COMPLY WITH LOCAL NIGHT SKY ORDINANCE.
- ALL EXTERIOR LIGHTING TO BE FED WITH #10 OR MINIMUM IULCA.
- ALL EXTERIOR ELECTRICAL EQUIPMENT TO BE RATED FOR WEATHER-PROOF/ NEMA-3R APPLICATIONS.
- ALL FIXTURES INSTALLED OUTDOORS SHALL BE RATED FOR OUTDOOR USE. LOCATIONS AS REQUIRED. THE CONTRACTOR SHALL COORDINATE CONDUIT/PIPE/VEHICLE LOCATION RATING PER NEC ARTICLE 410-4. ALL INSTALLATIONS SHALL CONFORM TO NEC ARTICLE 410. ALL SUB NOTES.
- CONTRACTOR TO COORDINATE EXACT SITE LIGHTING FIXTURE LOCATIONS WITH OWNER. ALL CONFLICTS SHALL BE IMMEDIATELY REPORTED TO THE ENGINEER AND ARCHITECT.
- ACTUAL SIZE, QUANTITY, INSTALLATION REQUIREMENTS, AND EXACT ROUTING OF SPP SECONDARY SERVICE CONDUITS TO BE PROVIDED AND INSTALLED PER SPP REQUIREMENTS AND/OR SPECIFICATION.
- COORDINATE ALL PROPOSED PRIMARY AND SECONDARY SERVICE FEEDER CONDUIT ROUTINGS AND LOCATIONS WITH POWER COMPANY. VERIFY ALL REQUIREMENTS AND COMPLY AS DIRECTED.
- SEE POWER COMPANY PLANS FOR REQUIRED TRANSFORMERS, VERTICALLY ENCLOSED, SWITCHING DEVICES, CAPACITOR BANKS AND PRIMARY CONDUIT ROUTING. I.E. TO COMPLY WITH ALL POWER COMPANY REQUIREMENTS.
- ALL WIRING SHALL BE INSTALLED UNDER-GROUND IN PVC CONDUIT UNLESS OTHERWISE NOTED. PROVIDE 18" CONDUIT WITH MECHANICAL FLEX CONNECTORS.
- FIGURE / ITEM IDENTIFIED WITH LETTER:  
"X" - INDICATES DEVICE TO REMAIN.  
"M" - INDICATES DEVICE TO BE REMOVED.  
"R" - INDICATES DEVICE TO BE REMOVED & RELOCATED.

### KEY NOTES:

- EXISTING UTILITY POWER POLE WITH FEEDING OVER-HEAD POWER LINES TO REMAIN.
- NEW UTILITY POWER POLE. COORDINATE EXACT LOCATION, EXTENSION OF EXISTING OVER-HEAD UTILITY LINES TO THIS POLE, AND ROUTING OF PRIMARY FEEDERS UNDER-GROUND FROM THE POLE TO NEW UTILITY POWER TRANSFORMER WITH KELLER ELECTRICAL AND POWER COMPANY.
- INSTALL PRIMARY POWER CONDUITS, PER POWER COMPANY STANDARDS. I.E. SHALL COORDINATE EXACT ROUTING AND COMPLY WITH ALL REQUIREMENTS STIPULATED BY THE POWER COMPANY.
- PROPOSED LOCATION OF POWER COMPANY PAD MOUNTED TRANSFORMER. PROVIDE CONDUITS PER PER UTILITY COMPANY STANDARDS. MAINTAIN CLEARANCES OF 15'-FEET FROM FRONT AND 3'-FEET FROM BACK AND SIDES OF TRANSFORMER AS REQUIRED BY SPP. VERIFY ALL REQUIRED CLEARANCES WITH UTILITY BEFORE PAD INSTALLATION.
- INSTALL SECONDARY POWER CONDUITS, PER POWER COMPANY STANDARDS. I.E. SHALL COORDINATE EXACT ROUTING AND COMPLY WITH ALL REQUIREMENTS STIPULATED BY THE POWER COMPANY.
- NEW SERVICE ENTRANCE SECTION WITH CONCRETE HOUSE KEEPING PAD PER POWER COMPANY REQUIREMENTS. SEE THIS NEW TRANSFORMER AND PANEL "799Z-10" ON A SEPARATE SECTION. REFER TO UNDER LINE DRAWING ON SHEET 19 FOR ADDITIONAL INFORMATION. MAINTAIN A MINIMUM OF 24" WORKING CLEARANCE IN FRONT OF SERVICE ENCLOSURE DOORS IN OPEN POSITION.
- NOT USED.
- CONTROL PANEL BY VERTIC. PROVIDE POWER TO CONTROL PANEL AS SHOWN. PROVIDE 3/4" CONDUITS AS INDICATED FOR POWER AND CONTROL WIRING. ALL POWER AND CONTROL CONDUITS FROM CONTROL PANEL TO CONTROL EQUIPMENT SHALL BE PROVIDED BY ELECTRICAL CONTRACTOR AS DIRECTED BY CONTROL CONTRACTOR. SEE VERTIC CONTROL DRAWINGS FOR ADDITIONAL INFORMATION AND REQUIREMENTS.
- PROVIDE #2/0 EFC RECEPTACLE FOR 120V, 3 AMP SUMP PUMP POWER CONNECTION AND POST MOUNTED CONDUIT WITH NEMA-3R ENCLOSURE AND HSA FOR AUTOMATIC AND MANUAL CONTROL OF SUMP PUMP. SQUARE-D CLASS (#802-89H-402-ES, OR EQUAL). COORDINATE EXACT LOCATION AND WIRING REQUIREMENTS WITH OWNER, MECHANICAL, AND CONTROLS CONTRACTOR. SEE SHEET M2.1 FOR FLOW METER LOCATIONS.
- PROVIDE #2/0 J-BOX AND 3/4" CONDUIT AS SHOWN WITH POWER BRING FROM AUTOMATIC VALVE TO VERTIC CONTROL PANEL. COORDINATE EXACT LOCATION AND WIRING REQUIREMENTS, CONDUIT ROUTING AND CONNECTION REQUIREMENTS WITH OWNER, MECHANICAL, AND CONTROLS CONTRACTOR. SEE SHEET M2.1 FOR FLOW METER LOCATIONS.
- PROVIDE #2/0 J-BOX AND 3/4" CONDUIT AS SHOWN WITH POWER BRING FROM FLOW METER LOCATION TO VERTIC CONTROL PANEL. COORDINATE EXACT LOCATION AND WIRING REQUIREMENTS, CONDUIT ROUTING AND CONNECTION REQUIREMENTS WITH OWNER, MECHANICAL, AND CONTROLS CONTRACTOR. SEE SHEET M2.1 FOR FLOW METER LOCATIONS.
- PROVIDE #2/0 J-BOX AND 3/4" CONDUIT AS SHOWN WITH CONTROL CABLES FROM LOCATION OF SUMP PUMP HIGH AND LOW LEVEL SENSORS TO VERTIC CONTROL PANEL. COORDINATE EXACT LOCATION AND WIRING REQUIREMENTS, CONDUIT ROUTING AND CONNECTION REQUIREMENTS WITH OWNER, MECHANICAL, AND CONTROLS CONTRACTOR.
- PROVIDE #2/0 EFC TIME DELAY RECEPTACLE. MOUNT AT +24" OFF ON UN-SHED STRUCTURE SUPPORTING MIN POWER ZONE PER #2-NOTE E1 ABOVE.
- EXISTING WELL PUMP TO REMAIN. RE-CONNECT TO NEW SERVICE ENTRANCE SECTION. SEE SHEET E1.0 FOR ADDITIONAL INFORMATION.
- PROVIDE J-BOX FOR TRANSFORMING FROM UNDER-GROUND TO WIDE GROUND CONDUIT. COORDINATE EXACT LOCATION IN THE FIELD WITH MECHANICAL AND CONTROLS CONTRACTOR.
- PROVIDE 3/4" CONDUIT AS SHOWN WITH 120V CONTROL WIRE FROM SUMP PUMP CONTROL CONDUIT FROM SWITCH (CONDUIT) TO VERTIC CONTROL PANEL. SUMP PUMP REAR. COORDINATE EXACT ROUTING AND WIRING REQUIREMENTS, CONDUIT ROUTING AND CONNECTION REQUIREMENTS WITH OWNER, MECHANICAL, AND CONTROLS CONTRACTOR.

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ROOSEVELT IRRIGATION DISTRICT #92  
 WATER TREATMENT INSTALLATION  
 43RD AVENUE, 1/4 MI. NORTH OF BUCKEYE, PHOENIX, ARIZONA  
 ELECTRICAL SITE PLAN - NEW WORK

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DATE: 12/14/2011  
 DRAWN BY: JDL  
 CHECKED BY: CRJ  
 SCALE: AS NOTED  
 PROJECT NO: 011175.00  
 SHEET  
**E2.0**

# Spinnaker Holdings, LLC

## Roosevelt Irrigation District (RID) Water Remediation SCADA and Control Package

### Well #92 RTU Control Panel RID-92

Vertech Project Number P110124

January 5, 2012

WELL #92 RTU CONTROL PANEL RID-92 - DRAWING INDEX				
Drawing Set	Drawing Name	Sheet #	Revision	Description
RID-92	P110124-RID92-01	01	1	Well #92 RTU Control Panel RID-92 - Title Page & Drawing Index
	P110124-RID92-02	02	1	Well #92 RTU Control Panel RID-92 - Symbols & Legends
	P110124-RID92-03	03	1	Well #92 RTU Control Panel RID-92 - General Notes
	P110124-RID92-04	04	1	Well #92 RTU Control Panel RID-92 - 120VAC Power Distribution
	P110124-RID92-05	05	1	Well #92 RTU Control Panel RID-92 - 24VDC Power Distribution 24VDC UPS Power Distribution
	P110124-RID92-06	06	1	Well #92 RTU Control Panel RID-92 - 24VDC UPS Power Distribution 57-1200 CPU 1214C Module PLC01 - 14 Pt. Discrete Input
	P110124-RID92-07	07	1	Well #92 RTU Control Panel RID-92 - 57-1200 CPU 1214C Module PLC01 - 10 Pt. Relay Output & Field Interlocks
	P110124-RID92-08	08	1	Well #92 RTU Control Panel RID-92 - 57-1200 CPU 1214C Module PLC02 - 8 Pt. Analog Input
	P110124-RID92-09	09	1	Well #92 RTU Control Panel RID-92 - 57-1200 CPU 1214C Module PLC03 - 8 Pt. Analog Input
	P110124-RID92-10	10	1	Well #92 RTU Control Panel RID-92 - Enclosure Layout
	P110124-RID92-11	11	1	Well #92 RTU Control Panel RID-92 - Backplate Layout & Bill of Material
	P110124-RID92-12	12	1	Well #92 RTU Control Panel RID-92 - PLC Rack 0 Layout & Bill of Material
	P110124-RID92-13	13	1	Well #92 RTU Control Panel RID-92 - Terminal Strip Layout
	P110124-RID92-14	14	1	Well #92 RTU Control Panel RID-92 - Engraving Schedule

P110124-RID92-01.dwg



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REV	DATE	DESCRIPTION	ENG	DSN
1	01/05/12	As-Built	RS	JMM
0	11/07/11	Issue For Construction	RS	MAS
A	11/03/11	Issue For Submittal	RS	MAS

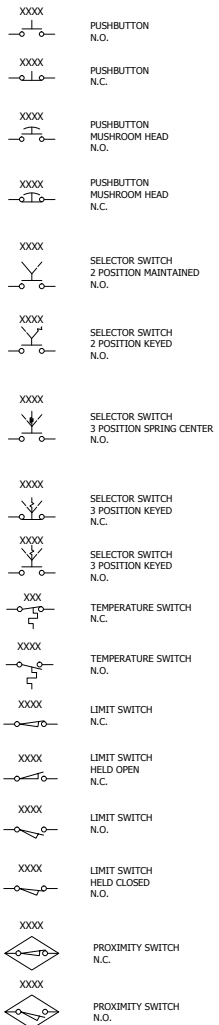
**System Designed For:**  
**Spinnaker Holdings, LLC**  
 150 Pecan St.  
 Denison, TX 75020-2700

**Sheet Description:**  
**Roosevelt Irrigation District Water Remediation**  
**Well #92 RTU Control Panel RID-92**  
 Title Page  
 Drawing Index

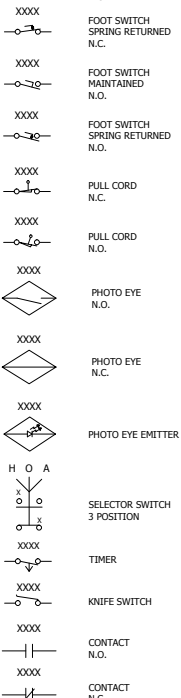
<b>Engineer:</b> R. Smith		<b>Client Job ID:</b> DW100340	<b>Vertech Job ID:</b> P110124
<b>Designer:</b> M. Szymanski		<b>Creation Date:</b> 10/12/2011	<b>Drawing Set:</b> RID-92
<b>Rev:</b> 1	<b>Scale:</b> NTS	<b>Sheet Size:</b> B	<b>Sheet Number:</b> 01 OF 14

SYMBOLS:

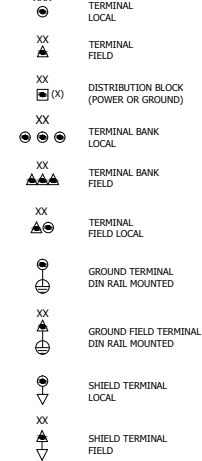
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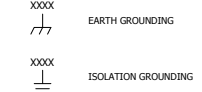
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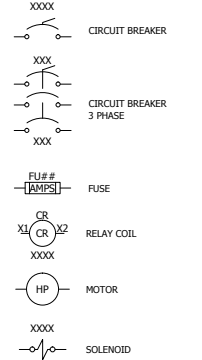
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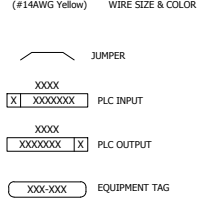
GROUNDING:



MISCELLANEOUS:



GENERAL:



LEGENDS:

ABBREVIATIONS	
SCD	Start Command
SFW	Start Forward
SRV	Start Reverse
RNG	Running
RFW	Running Forward
RRV	Running Reverse
OVL	Overload
DFT	Drive Fault
BRK	Brake
PBL	Push Button Light
RST	Reset
STR	Starter
VFD	Variable Frequency Drive
CBR	Clutch/Brake
CTH	Clutch
PS	Power Supply
CB	Circuit Breaker
ES	EtherNet Switch
PDB	Power Distribution Block
DISC	Disconnect
RCP	Receptacle
TS	Temperature Switch
ECR	Safety Relay
ECR M	Safety Relay Master
ENT	Enternet/IP
MP	Motor Protector
LR	Line Reactor
MSD	Motor Safety Disconnect
DS	Door Switch
EL	Enclosure Light
DB	Dynamic Break
TVS S	Transient Voltage Surge Suppressor
FU	Fuse
HMT	Hour Meter

P110124-RID92-02.dwg



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REV	DATE	DESCRIPTION	ENG	DSN
1	01/05/12	As-Built	RS	JMM
0	11/07/11	Issue For Construction	RS	MAS
A	11/03/11	Issue For Submittal	RS	MAS

**System Designed For:**  
 Spinnaker Holdings, LLC  
 150 Pecan St.  
 Denison, TX 75020-2700

**Sheet Description:**  
 Roosevelt Irrigation District Water Remediation  
 Well #92 RTU Control Panel RID-92  
 Symbols & Legend

<b>Engineer:</b> R. Smith	<b>Client Job ID:</b> DW100340	<b>Vertech Job ID:</b> P110124
<b>Designer:</b> M. Szymanski	<b>Creation Date:</b> 10/12/2011	<b>Drawing Set:</b> RID-92
<b>Rev:</b> 1	<b>Scale:</b> NTS	<b>Sheet Size:</b> B
		<b>Sheet Number:</b> 02 OF 14

**General Notes:**

- Panel shall be manufactured to UL-508a Standards, and the required UL markings shall be affixed to the interior of the panel. The panel shall ship with a complete as-built drawing set.
- The following chart shows the standard wire colors for various voltages in the drawing set.

Color	Abbreviation	Usage
Brown	BRN	3-Phase AC - Phase A
Orange	ORG	3-Phase AC - Phase B
Yellow	YEL	3-Phase AC - Phase C
Black	BLK	120VAC Power (Hot)
White	WHT	120VAC Neutral
Red	RED	120VAC Control
Green w/ Yellow Stripe	GRN/YEL	AC Ground
Yellow	YEL	Foreign Power
White w/ Yellow Stripe	WHT/YEL	Foreign Neutral
Purple	PUR	Temporary
Blue	BLU	24VDC Power & Control
White w/ Blue Stripe	WHT/BLU	24VDC Common (Grounded)

- All analog signal cables shall be Belden 8760; 2-conductor #18AWG (BLK/CLR) twisted/shielded: BLK = Positive (+); CLR = Negative (-).

P110124-RID92-03.dwg



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REV	DATE	DESCRIPTION	ENG	DSN
1	01/05/12	As-Built	RS	JMM
0	11/07/11	Issue For Construction	RS	MAS
A	11/03/11	Issue For Submittal	RS	MAS

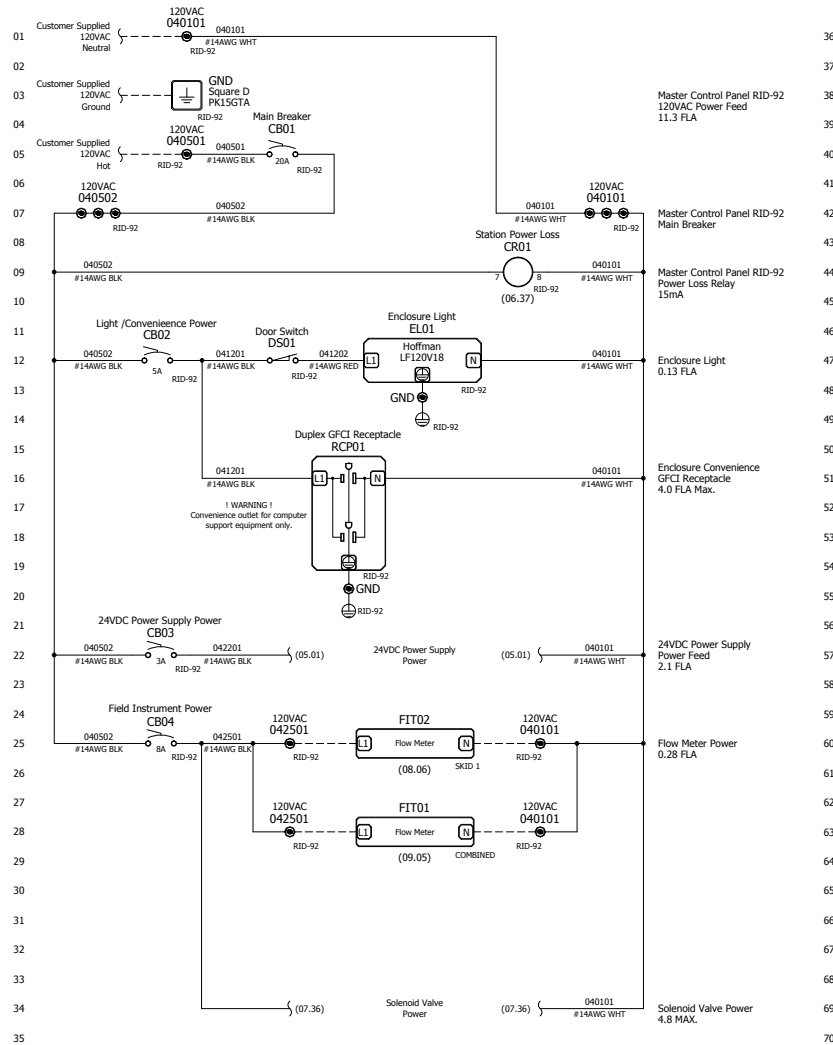
**System Designed For:**  
**Spinner Holdings, LLC**  
 150 Pecan St.  
 Denison, TX 75020-2700

**Sheet Description:**  
**Roosevelt Irrigation District Water Remediation**  
**Well #92 RTU Control Panel RID-92**  
 General Notes

<b>Engineer:</b> R. Smith		<b>Client Job ID:</b> DW100340	<b>Vertech Job ID:</b> P110124
<b>Designer:</b> M. Szymanski		<b>Creation Date:</b> 10/12/2011	<b>Drawing Set:</b> RID-92
<b>Rev:</b> 1	<b>Scale:</b> NTS	<b>Sheet Size:</b> B	<b>Sheet Number:</b> 03 OF 14

120VAC Power Distribution  
RTU Control Panel RID-92

Notes:



INTENTIONALLY  
LEFT  
BLANK

P110124-RID92-04.dwg



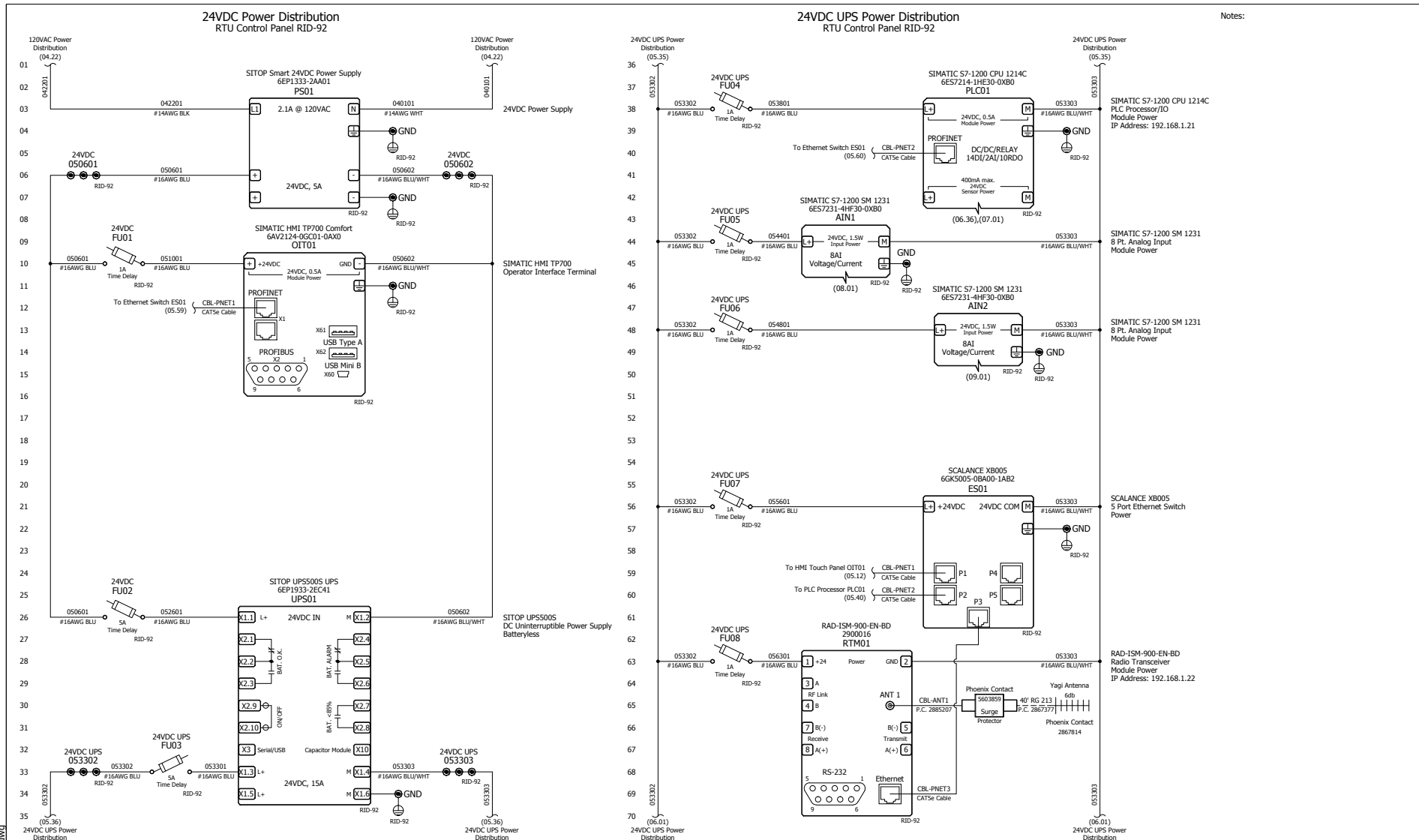
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0	11/07/11	Issue For Construction	RS	MAS
A	11/03/11	Issue For Submittal	RS	MAS

System Designed For:  
**Spinner Holdings, LLC**  
150 Pecan St.  
Denison, TX 75020-2700

Sheet Description:  
**Roosevelt Irrigation District Water Remediation Well #92 RTU Control Panel RID-92**  
120VAC Power Distribution

Engineer: R. Smith		Client Job ID: DW100340		Vertech Job ID: P110124	
Designer: M. Szymanski		Creation Date: 10/12/2011		Drawing Set: RID-92	
Rev: 1	Scale: NTS	Sheet Size: B	Sheet Number: 04 OF 14		



Notes:

P110124-RID92-05.dwg



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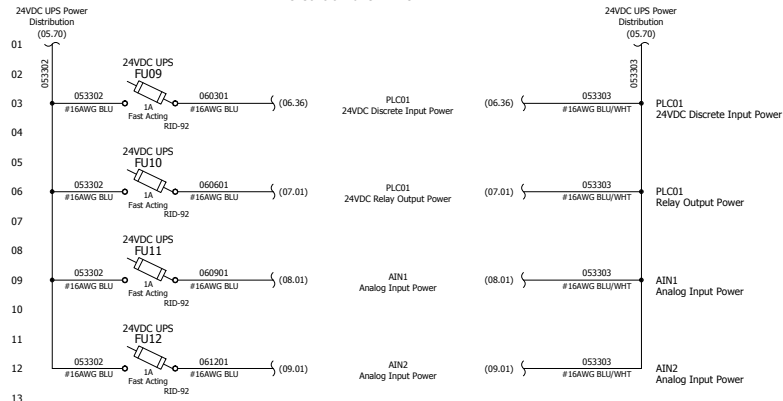
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0	11/07/11	Issue For Construction	RS	MAS
A	11/03/11	Issue For Submittal	RS	MAS

**System Designed For:**  
**Spinner Holdings, LLC**  
 150 Pecan St.  
 Denison, TX 75020-2700

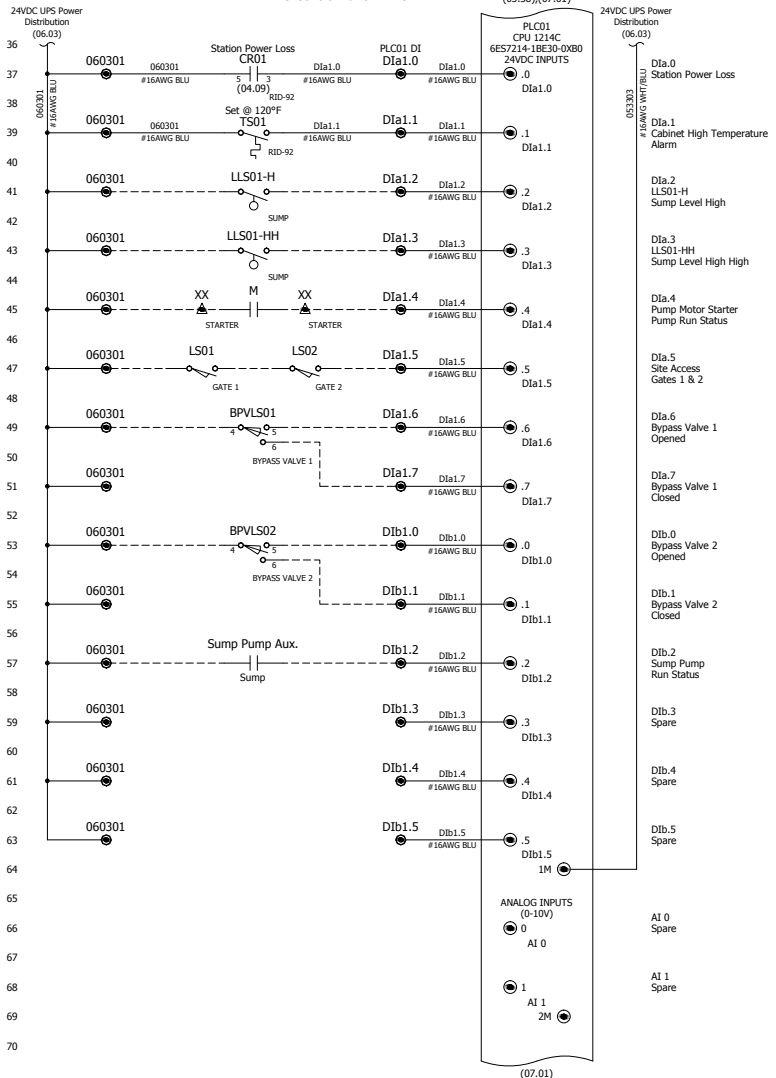
**Sheet Description:**  
**Roosevelt Irrigation District Water Remediation**  
**Well #92 RTU Control Panel RID-92**  
 24VDC Power Distribution  
 24VDC UPS Power Distribution

<b>Engineer:</b> R. Smith	<b>Client Job ID:</b> DW100340	<b>Vertech Job ID:</b> P110124
<b>Designer:</b> M. Szymanski	<b>Creation Date:</b> 10/12/2011	<b>Drawing Set:</b> RID-92
<b>Rev:</b> 1	<b>Scale:</b> NTS	<b>Sheet Size:</b> B
		<b>Sheet Number:</b> 05 OF 14

24VDC UPS Power Distribution  
RTU Control Panel RID-92



S7-1200 CPU 1214C Module PLC01 - 14 Pt. Discrete Input  
RTU Control Panel RID-92



Notes:

P110124-RID92-06.dwg



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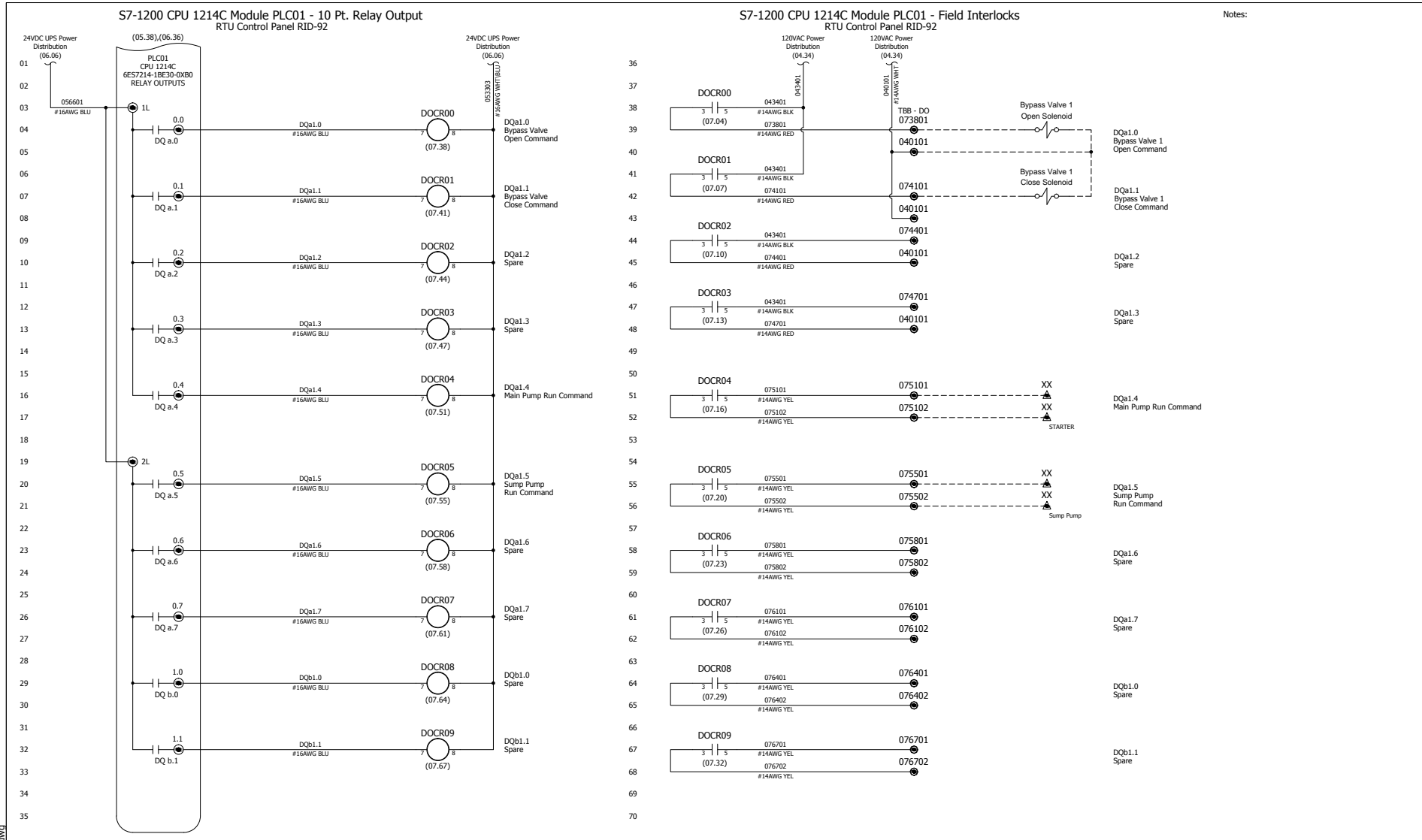
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1	01/05/12	As-Built	RS	JMM
0	11/07/11	Issue For Construction	RS	MAS
A	11/03/11	Issue For Submittal	RS	MAS

System Designed For:  
**Spinnaker Holdings, LLC**  
150 Pecan St.  
Denison, TX 75020-2700

Sheet Description:  
**Roosevelt Irrigation District Water Remediation Well #92 RTU Control Panel RID-92**  
24VDC UPS Power Distribution  
S7-1200 CPU 1214C Module PLC01 - 14 Pt. Discrete Input

Engineer:	R. Smith	Client Job ID:	DW100340	Vertech Job ID:	P110124
Designer:	M. Szymanski	Creation Date:	10/12/2011	Drawing Set:	RID-92
Rev:	1	Scale:	NTS	Sheet Size:	B
				Sheet Number:	06 OF 14





Notes:

P110124-RID92-07.dwg



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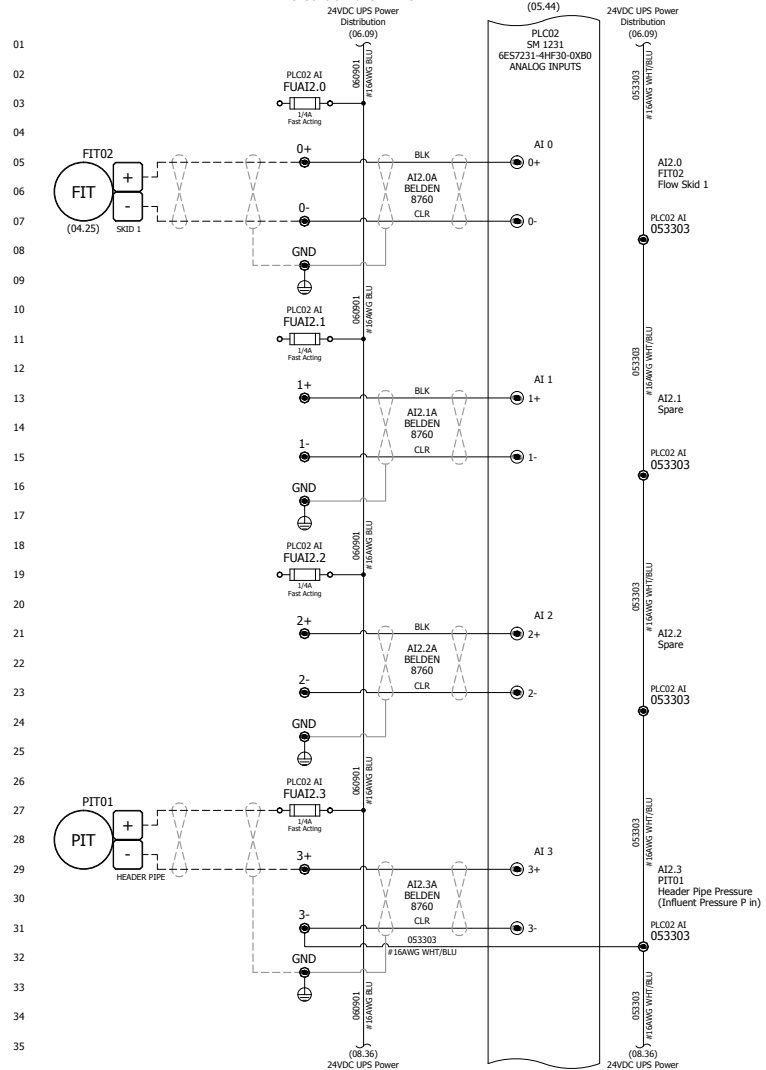
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0	11/07/11	Issue For Construction	RS	MAS
A	11/03/11	Issue For Submittal	RS	MAS

**System Designed For:**  
**Spinner Holdings, LLC**  
 150 Pecan St.  
 Denison, TX 75020-2700

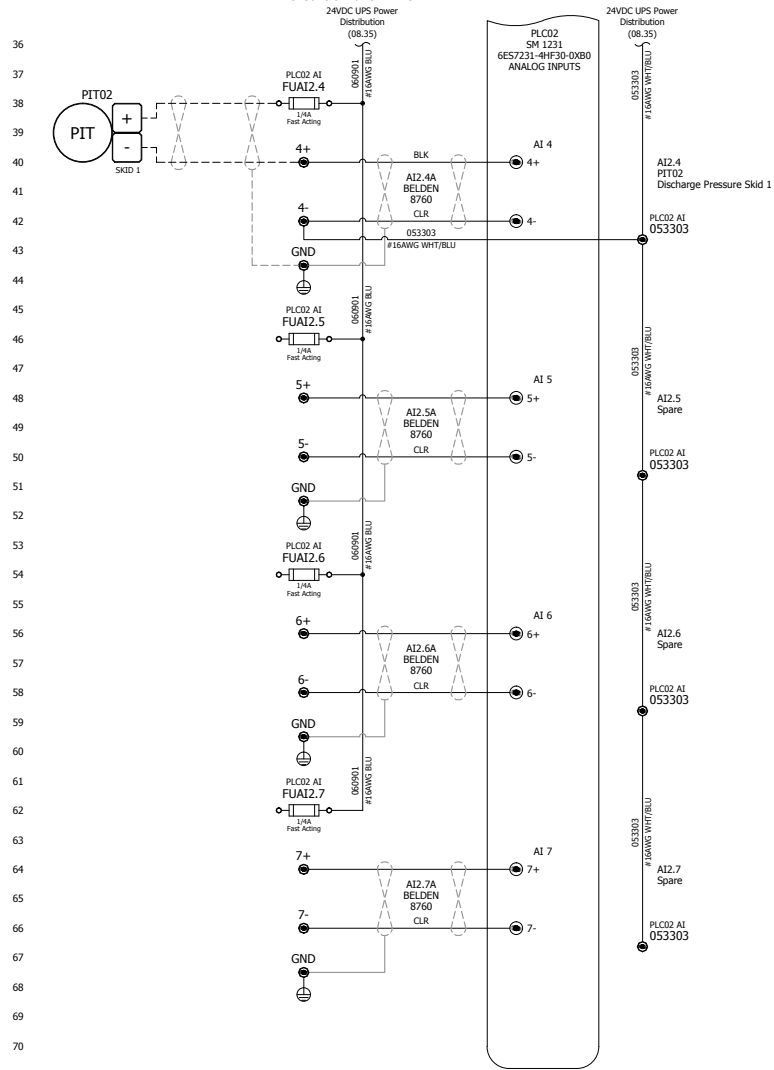
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**Roosevelt Irrigation District Water Remediation Well #92 RTU Control Panel RID-92**  
 S7-1200 CPU 1214C Module PLC01 - 10 Pt. Relay Output  
 S7-1200 CPU 1214C Module PLC01 - Field Interlocks

<b>Engineer:</b> R. Smith		<b>Client Job ID:</b> DW100340		<b>Vertech Job ID:</b> P110124	
<b>Designer:</b> M. Szymanski		<b>Creation Date:</b> 10/12/2011		<b>Drawing Set:</b> RID-92	
<b>Rev:</b> 1	<b>Scale:</b> NTS	<b>Sheet Size:</b> B	<b>Sheet Number:</b> 07 OF 14		

S7-1200 SM 1231 Module PLC02 - 8 Pt. Analog Input  
RTU Control Panel RID-92



S7-1200 SM 1231 Module PLC02 - 8 Pt. Analog Input  
RTU Control Panel RID-92



Notes:

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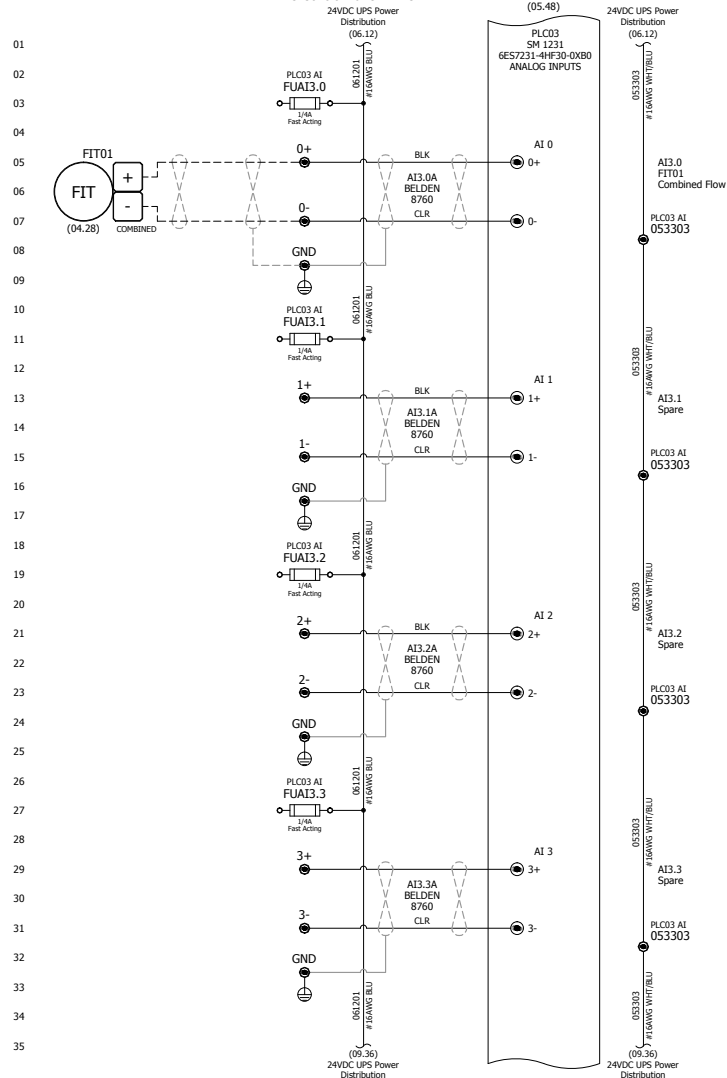
REV	DATE	DESCRIPTION	ENG	DSN
1	01/05/12	As-Built	RS	JMM
0	11/07/11	Issue For Construction	RS	MAS
A	11/03/11	Issue For Submittal	RS	MAS

System Designed For:  
**Spinner Holdings, LLC**  
150 Pecan St.  
Denison, TX 75020-2700

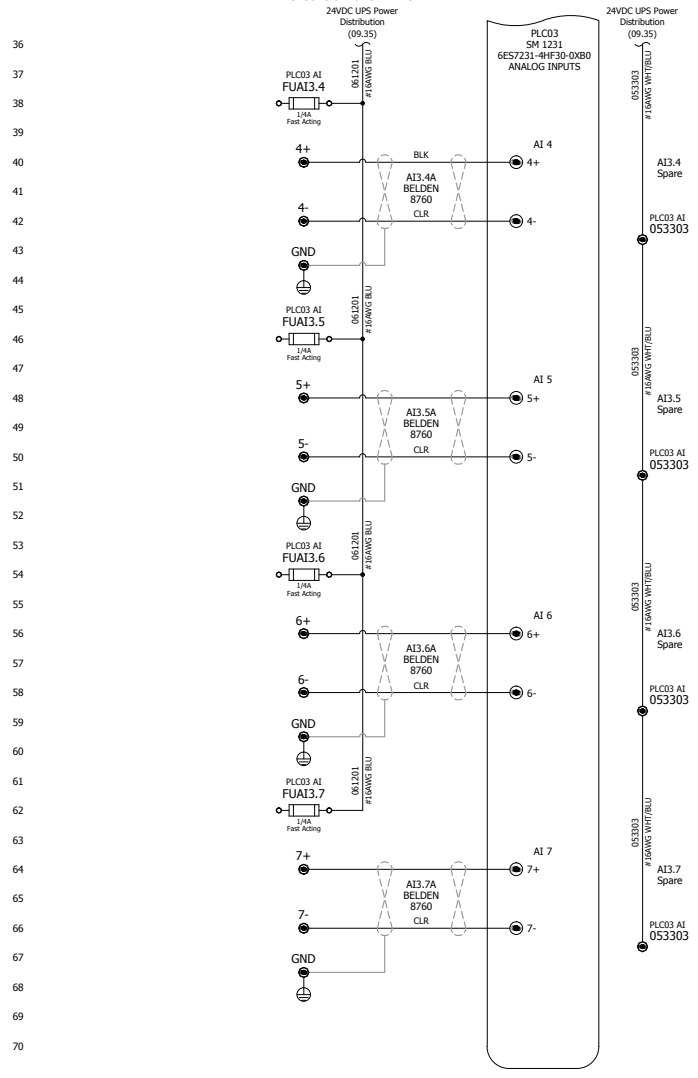
Sheet Description:  
**Roosevelt Irrigation District Water Remediation Well #92 RTU Control Panel RID-92**  
S7-1200 SM 1231 Module PLC02 - 8 Pt. Analog Input

Engineer: R. Smith	Client Job ID: DW100340	Vertech Job ID: P110124
Designer: M. Szymanski	Creation Date: 10/12/2011	Drawing Set: RID-92
Rev: 1	Scale: NTS	Sheet Size: B
		Sheet Number: 08 OF 14

S7-1200 SM 1231 Module PLC03 - 8 Pt. Analog Input  
RTU Control Panel RID-92



S7-1200 SM 1231 Module PLC03 - 8 Pt. Analog Input  
RTU Control Panel RID-92



Notes:

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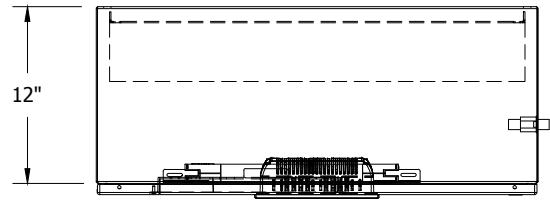
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REV	DATE	DESCRIPTION	ENG	DSN
1	01/05/12	As-Built	RS	JMM
0	11/07/11	Issue For Construction	RS	MAS
A	11/03/11	Issue For Submittal	RS	MAS

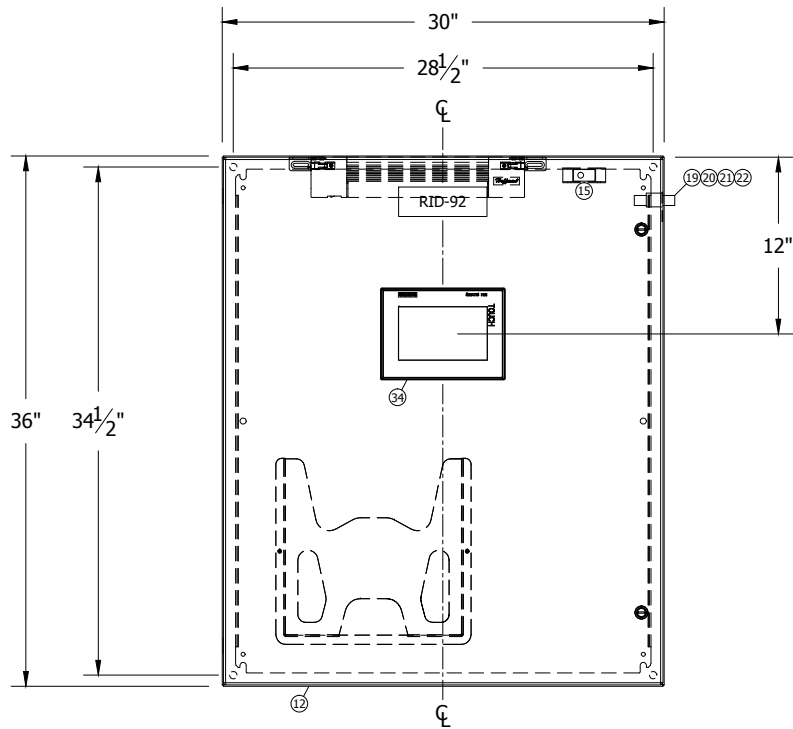
System Designed For:  
**Spinner Holdings, LLC**  
150 Pecan St.  
Denison, TX 75020-2700

Sheet Description:  
**Roosevelt Irrigation District Water Remediation Well #92 RTU Control Panel RID-92**  
S7-1200 SM 1231 Module PLC03 - 8 Pt. Analog Input

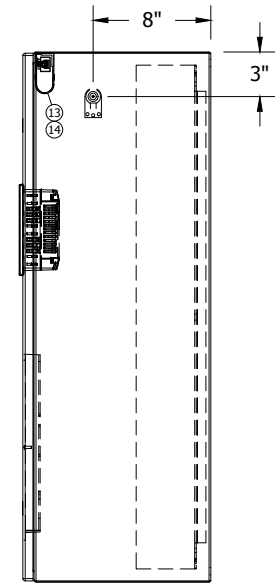
Engineer: R. Smith	Client Job ID: DW100340	Vertech Job ID: P110124
Designer: M. Szymanski	Creation Date: 10/12/2011	Drawing Set: RID-92
Rev: 1	Scale: NTS	Sheet Size: B
		Sheet Number: 09 OF 14



Enclosure Top View  
RTU Control Panel RID-92



Enclosure Front Elevation  
RTU Control Panel RID-92



Enclosure Right Side  
RTU Control Panel RID-92

P110124-RID92-10.dwg



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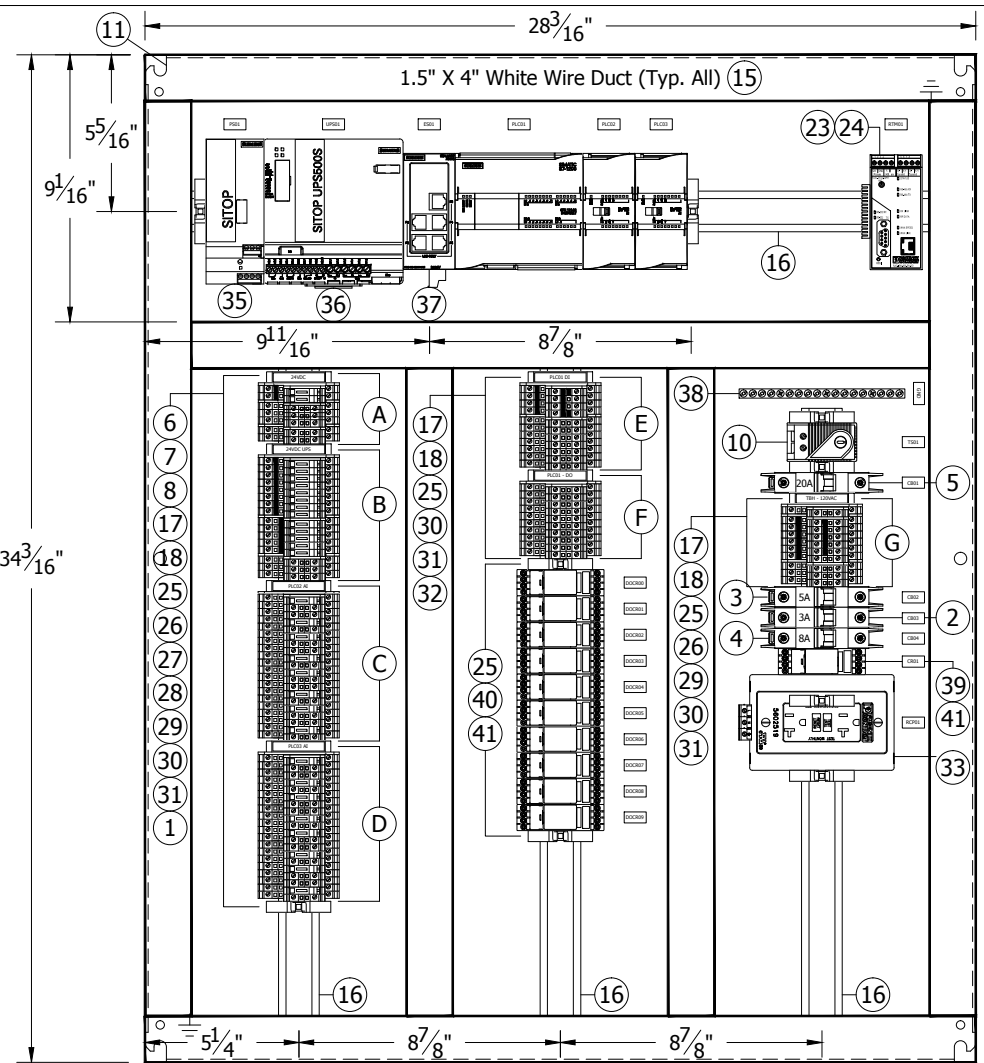
REV	DATE	DESCRIPTION	ENG	DSN
1	01/05/12	As-Built	RS	JMM
0	11/07/11	Issue For Construction	RS	MAS
A	11/03/11	Issue For Submittal	RS	MAS

System Designed For:  
**Spinnaker Holdings, LLC**  
150 Pecan St.  
Denison, TX 75020-2700

Sheet Description:  
**Roosevelt Irrigation District Water Remediation Well #92 RTU Control Panel RID-92**  
Enclosure Layout

Engineer: R. Smith	Client Job ID: DW100340	Vertech Job ID: P110124
Designer: M. Szymanski	Creation Date: 10/12/2011	Drawing Set: RID-92
Rev: 1	Scale: 1-1/2" = 1'-0"	Sheet Size: B
		Sheet Number: 10 OF 14

○ WELL #92 RTU CONTROL PANEL RID-92 - BILL OF MATERIAL				
Item	Qty.	Part Number	Description	Manufacturer
1	2	GGAS	Fuse, Time Delay, 5mmx20mm, Glass Tube, 125V, 5A	Ferraz Shawmut
2	1	WMZT1C03	Circuit breaker, UL489, 1 Pole, 10KA, Trip Curve C, 3A	Eaton
3	1	WMZT1C05	Circuit breaker, UL489, 1 Pole, 10KA, Trip Curve C, 5A	Eaton
4	1	WMZT1C08	Circuit breaker, UL489, 1 Pole, 10KA, Trip Curve C, 8A	Eaton
5	1	WMZT1C20	Circuit breaker, UL489, 1 Pole, 10KA, Trip Curve C, 20A	Eaton
6	6	GG1A	Fuse, Time Delay, 5mmx20mm, Glass Tube, 125V, 1A	Ferraz Shawmut
7	16	GGM1/4	Fuse, Fast Acting, 5mmx20mm, Glass Tube, 250V, 1/4A	Ferraz Shawmut
8	4	GGM1	Fuse, Fast Acting, 5mmx20mm, Glass Tube, 250V, 1A	Ferraz Shawmut
9	1	ALFSWD	Door switch assembly for enclosure light, remote mount	Hoffman
10	1	ATEMNO	Temperature Control Switch, 1 NO Contact, 15A Max. Resistive/2A Max. Inductive @ 120VAC, 20mA Min., 30-140°F	Hoffman
11	1	CP3630	Panel, CONCEPT Line, Painted Steel, 34.2" X 28.2", fits 36" X 30" enclosure	Hoffman
12	1	CSD363012	Enclosure, CONCEPT Line, NEMA Type 4/12, Wall Mountable, ANSTI 61 Grey, 36" X 30" X 12"	Hoffman
13	1	F6T5	Florescent Light Bulb, for 15" PANELITE Enclosure Light	Hoffman
14	1	LF120V15	PANELITE Line Enclosure Lighting Package, 120VAC 50/60Hz, 0.13A, 15", Manual Switch, Bulb not Included	Hoffman
15	16'	T1-1540W	Wireway Duct & Cover, 1.5" x 4" x 72", White, Rigid PVC	Iboco
16	8'	0801733	NS 35/ 7,5 PERF 2000MM, DIN rail, 35mm, 7mm height, 5 pieces 2 meters each	Phoenix Contact
17	8	1004348	KLM-A, Terminal Strip ID Tag, Fits into End Anchor	Phoenix Contact
18	A/R	1051003	ZB6-UNBEDRUCKT, Zack Terminal Marker Strips, White, Unprinted, 10 Strips of 10 Markers	Phoenix Contact
19	1	2818135	CN-UB/MP, Mounting bracket for radio antenna surge suppressor	Phoenix Contact
20	1	2818850	CN-UB-280DC-8B, Surge suppressor for antenna cable	Phoenix Contact
21	1	2867377	RAD-CAB-RG213-40, Antenna Extension Coaxial Cable, 40ft	Phoenix Contact
22	1	2867814	Yagi Antenna Kit, 6dBi	Phoenix Contact
23	1	2885207	RAD-CON-MCX90-N-SS, Adapter Cable, Pigtail, 120cm	Phoenix Contact
24	1	2900016	RAD-ISM-900-EN-BD, Wireless Radio Transceiver with Ethernet, RS-232, RS-485, 900MHz	Phoenix Contact
25	17	3022218	CLIPFIX 35, End Anchor, Snap-on, for 35mm DIN Rail	Phoenix Contact
26	6	3030271	Cross Connector/Jumper for UT-4 Terminal Blocks, Red, 10 Position	Phoenix Contact
27	31	3036819	P-FU 5X20 LED 24, Fuse plug, 6.3A, 500V, 6.2mm, for 5x20mm glass fuses, black, BFI (12-30V), fits UT 2,5/4/6-TG terminal	Phoenix Contact
28	31	3044720	UTTB 4-TG, Terminal block, two-tier, top tier pluggable, screw connection, 26-10AWG, 6.2mm, grey	Phoenix Contact
29	16	3044759	UTTB 4-PE, Ground terminal block, two-tier, feed-through, screw connection, 26-10AWG, 6.2mm, green/yellow	Phoenix Contact
30	49	3044814	UTTB 4, Terminal block, two-tier, feed-through, screw connection, 26-10AWG, 36A, 800V, 6.2mm, grey	Phoenix Contact
31	14	3047293	D-UT 2,5/4-TWIN, Terminal cover, fits UT 2,5/4-MTD/TWIN terminal block, grey	Phoenix Contact
32	2	3047358	FBS-PV UT, Vertical potential bridge, to connect the upper and lower level of 2-tier terminals	Phoenix Contact
33	1	5602519	EM-DUO-120/20/GFI, Receptacle, Duplex, 20A, GFI, DIN Rail Mount	Phoenix Contact
34	1	6AV2124-0GC01-0A0X0	Operator Interface Terminal (OIT), SIMATIC TP700 Comfort Touch Panel, Windows CE 6.0, 7" Display, 12MB Memory	Siemens
35	1	6EP1332-5BA10	Power Supply, SITOP PSU 100C, 24VDC @ 4A	Siemens
36	1	6EP1333-2EC41	DC Uninterruptible Power Supply (UPS), SITOP UPS500S	Siemens
37	1	6EK5005-0BA00-1AB2	Industrial Ethernet Switch, SCALANCE XB005, Unmanaged, 5 X 10/100MBIT/S Twisted Pair RJ45, LED-Diagnosis, IP20, 24VDC	Siemens
38	1	PK15GT4	Ground Distribution Block, 15-Terminals	Square D
39	1	C7-A20X120VAC	Control relay, QRC miniature plug-in, general purpose, 120VAC coil, DPDT, 10A contacts, LED indicator	Turck
40	10	C7-A20X24VDC	Control relay, QRC miniature plug-in, general purpose, 24VDC coil, DPDT, 10A contacts, LED indicator	Turck
41	11	S7-M	Socket for miniature relays C7 and C80 series, 9-blade, DIN rail mount, 10A, 250V, replaces former socket S7-C	Turck



Backplate Layout  
RTU Control Panel RID-92

P110124-RID92-11.dwg



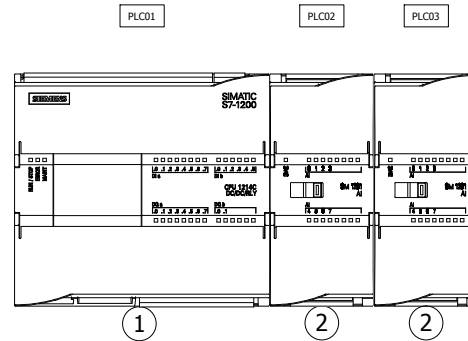
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1	01/05/12	As-Built	RS	JMM
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A	11/03/11	Issue For Submittal	RS	MAS

System Designed For:  
**Spinner Holdings, LLC**  
150 Pecan St.  
Denison, TX 75020-2700

Sheet Description:  
**Roosevelt Irrigation District Water Remediation Well #92 RTU Control Panel RID-92**  
Backplate Layout  
Bill of Material

Engineer: R. Smith	Client Job ID: DW100340	Vertech Job ID: P110124
Designer: M. Szymanski	Creation Date: 10/12/2011	Drawing Set: RID-92
Rev: 1	Scale: 3" = 1'-0"	Sheet Size: B
		Sheet Number: 11 OF 14



○ WELL #92 RTU CONTROL PANEL RID-92 - PLC RACK - BILL OF MATERIAL				
Item	Qty	Part Number	Description	Manufacturer
1	1	6ES7214-1HE30-0XB0	PLC Processor, SIMATIC S7-1200, CPU 1214C, DC/DC/RLY, 14 DI (24VDC), 10DO (Relay) 2A, 2AI (0-10VDC), Power: DC 24V, 50KB Memory	Siemens
2	2	6ES7231-4HF30-0XB0	Analog Input Module, SIMATIC S7-1200, SM 1231, 8 AI, +/-10V, +/-5V, +/-2.5V, OR 0-20 mA, 12 Bit + Sign or 13 Bit ADC	Siemens

P110124-RID92-12.dwg



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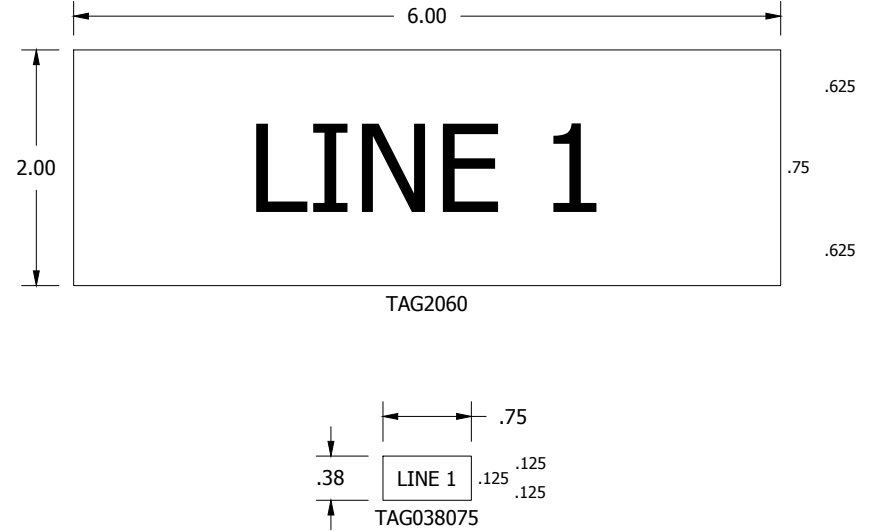
**System Designed For:**  
**Spinnaker Holdings, LLC**  
 150 Pecan St.  
 Denison, TX 75020-2700

**Sheet Description:**  
**Roosevelt Irrigation District Water Remediation**  
**Well #92 RTU Control Panel RID-92**  
 PLC Rack 0 Layout  
 & Bill of Material

<b>Engineer:</b> R. Smith	<b>Client Job ID:</b> DW100340	<b>Vertech Job ID:</b> P110124
<b>Designer:</b> M. Szymanski	<b>Creation Date:</b> 10/12/2011	<b>Drawing Set:</b> RID-92
<b>Rev:</b> 1	<b>Scale:</b> 6" = 1'-0"	<b>Sheet Size:</b> B
		<b>Sheet Number:</b> 12 OF 14



WELL #92 RTU CONTROL PANEL RID-92 - ENGRAVING SCHEDULE						
Tag	Type	Height	Width	Surface	Core	Text Line 1
1	TAG2060	2.0	6.0	White	Black	RID-92
2	TAG038075	0.375	0.75	White	Black	GND
3	TAG038075	0.375	0.75	White	Black	CB01
4	TAG038075	0.375	0.75	White	Black	CB02
5	TAG038075	0.375	0.75	White	Black	CB03
6	TAG038075	0.375	0.75	White	Black	CB04
7	TAG038075	0.375	0.75	White	Black	N/A
8	TAG038075	0.375	0.75	White	Black	N/A
9	TAG038075	0.375	0.75	White	Black	CR01
10	TAG038075	0.375	0.75	White	Black	EL01
11	TAG038075	0.375	0.75	White	Black	RCP01
12	TAG038075	0.375	0.75	White	Black	FS01
13	TAG038075	0.375	0.75	White	Black	OIT01
14	TAG038075	0.375	0.75	White	Black	UPS01
15	TAG038075	0.375	0.75	White	Black	PLC01
16	TAG038075	0.375	0.75	White	Black	PLC02
17	TAG038075	0.375	0.75	White	Black	PLC03
18	TAG038075	0.375	0.75	White	Black	ES01
19	TAG038075	0.375	0.75	White	Black	RTM01
20	TAG038075	0.375	0.75	White	Black	TS01
21	TAG038075	0.375	0.75	White	Black	DOCR00
22	TAG038075	0.375	0.75	White	Black	DOCR01
23	TAG038075	0.375	0.75	White	Black	DOCR02
24	TAG038075	0.375	0.75	White	Black	DOCR03
25	TAG038075	0.375	0.75	White	Black	DOCR04
26	TAG038075	0.375	0.75	White	Black	DOCR05
27	TAG038075	0.375	0.75	White	Black	DOCR06
28	TAG038075	0.375	0.75	White	Black	DOCR07
29	TAG038075	0.375	0.75	White	Black	DOCR08
30	TAG038075	0.375	0.75	White	Black	DOCR09



P110124-RID92-14.dwg



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REV	DATE	DESCRIPTION	ENG	DSN
1	01/05/12	As-Built	RS	JMM
0	11/07/11	Issue For Construction	RS	MAS
A	11/03/11	Issue For Submittal	RS	MAS

**System Designed For:**  
**Spinneraker Holdings, LLC**  
 150 Pecan St.  
 Denison, TX 75020-2700

**Sheet Description:**  
**Roosevelt Irrigation District Water Remediation**  
**Well #92 RTU Control Panel RID-92**  
 Engraving Schedule

<b>Engineer:</b> R. Smith	<b>Client Job ID:</b> DW100340	<b>Vertech Job ID:</b> P110124
<b>Designer:</b> M. Szymanski	<b>Creation Date:</b> 10/12/2011	<b>Drawing Set:</b> RID-92
<b>Rev:</b> 1	<b>Scale:</b> 1'-0" = 1'-0"	<b>Sheet Size:</b> B
		<b>Sheet Number:</b> 14 OF 14





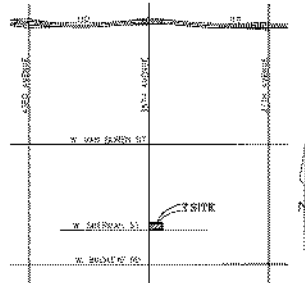
## **APPENDIX C**

### **RID-95 Wellhead Treatment System Drawings**

**ENGINEERS' NOTES**

- MARICOPA ASSOCIATION OF GOVERNMENTS (M.A.G.) UNIFORM STANDARD SPECIFICATIONS AND DETAILS FOR PUBLIC WORKS CONSTRUCTION (LATEST EDITION INCLUDING LATEST REVISIONS AND CURRENT SUPPLEMENTAL NOTES) OR THE LOCAL CODES OF THIS JAIL INCORPORATED INTO THIS PLAN BY THIS PARTY.
- ALL WORK PERFORMED TO COMPLETE THE CONSTRUCTION COVERED BY THIS PLAN SHALL BE IN ACCORDANCE WITH THE M.A.G. STANDARD SPECIFICATIONS AND DETAILS AND CURRENT SUPPLEMENTS THEREOF PER THE LOCAL CITY OR TOWN UNLESS SPECIFIC OTHERWISE IN THESE PLANS OR ELSEWHERE IN THE CONTRACT DOCUMENTS. CONTRACTORS SHALL FURNISH THE CONTRACTOR WITH ALL REQUIRED STANDARD SPECIFICATIONS, DETAILS AND SUPPLEMENTS PRIOR TO BEING THE WORK FOR THE CONSTRUCTION COVERED BY THIS PLAN.
- THE CONTRACTOR IS RESPONSIBLE FOR ALL METHODS, SEQUENCING, AND SAFETY CONCERNS ASSOCIATED WITH THIS PROJECT SUBJECT TO THE CONTRACTOR'S OBLIGATION TO COMPLY WITH ALL LOCAL, STATE, AND FEDERAL LAWS AND REGULATIONS APPLICABLE TO THE CONSTRUCTION COVERED BY THIS PLAN.
- THE CONTRACTOR IS RESPONSIBLE FOR OBTAINING AND COMPLYING WITH ALL PERMITS REQUIRED TO COMPLETE ALL WORK COVERED BY THIS PLAN.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR THE DESIGN AND CONSTRUCTION OF ALL INFORMATION, SURVEYS, AND ALL SUBJECT TO ERROR AND OMISSION. CONTRACTORS SHALL VERIFY THE ACCURACY OF ALL QUANTITIES AND DIMENSIONS PRIOR TO BEING THE WORK FOR THE CONSTRUCTION COVERED BY THIS PLAN.
- A REASONABLE EFFORT HAS BEEN MADE TO SHOW THE LOCATIONS OF EXISTING UNDERGROUND UTILITIES AND STRUCTURES IN THE CONSTRUCTION AREA. THE CONTRACTOR IS RESPONSIBLE FOR ANY DAMAGE TO UTILITIES AND/OR STRUCTURES CAUSED DURING THIS CONSTRUCTION OPERATIONS. THE CONTRACTOR SHALL CALL 48 HOURS IN ADVANCE FOR GROUND SURVEY (UNDER-TIME-TO-ERR) TO BE MADE.
- THE CONTRACTOR IS RESPONSIBLE FOR ALL COORDINATION OF CONSTRUCTION WITH OTHER UTILITIES AND THE COORDINATION OF ANY NECESSARY UTILITY RELOCATION WORK.
- ALL EXISTING UTILITIES, INCLUDING PIPE, METERS, CUT PIPES AND MANHOLES SHALL COMPLY WITH THE REQUIREMENTS SET FORTH IN THE SOILS (GEOLOGICAL) REPORT FOR THIS PROJECT. IN ADDITION TO THE INFORMATION REQUIRED IN THE CONTRACT DOCUMENTS, THE CONTRACTOR SHALL BE AWARE THAT CERTAIN UTILITIES REQUIRE SPECIAL ATTENTION AND CAREFUL PLANNING DURING CONSTRUCTION. PLEASE NOTE THAT UTILITIES ON THESE PLANS MAY NOT SHOW THE FULL PROTECTIVE COVER REQUIRED DURING THE SUBGRADE PREPARATION PHASE OF THE CONSTRUCTION. IN SUCH INSTANCES, THE CONTRACTOR SHALL PROVIDE ADDITIONAL PROTECTION (LOOK-ALIKE) OR PROTECTIVE COVER TO PROTECT THE NECESSARY PROTECTION REQUIRED TO PREVENT DAMAGE DURING THE CONSTRUCTION OF THIS PROJECT. THE CONTRACTOR SHALL HOLD THE ENGINEER HARMLESS IN ALL CASES FOR DAMAGES TO UTILITIES WHERE UNDESIRABLE PROTECTIVE MEASURES OCCUR.
- THE CONTRACTOR IS TO VERIFY THE LOCATION AND THE ELEVATIONS OF ALL EXISTING UTILITIES AT POINTS BY "X" AS SHOWN TO CORRELATE ANY NEW CONSTRUCTION. SHOULD ANY LOCATION OR ELEVATION DIFFER FROM THAT SHOWN ON THESE PLANS, THE CONTRACTOR SHALL CONTACT THE OWNER'S AGENT.
- CONTRACTOR TO VERIFY AND COORDINATE ALL DIMENSIONS AND SITE LOCATIONS WITH ARCHITECT'S FINAL SITE PLAN AND FINAL BUILDING DIMENSIONS BEFORE STARTING WORK. REPORT DISCREPANCIES TO OWNER'S AGENT.
- CONSTRUCTION IN AREAS IS UNLESS A SPECIFIC PART OF CONTRACT. CONTRACTOR IS RESPONSIBLE FOR PROTECT AND SITE CONDITIONS AND TO WORK WITH NEAREST CONDITIONS AS THE PROJECT SITE MAY BE LOCATED IN A FLOOD PRONE AREA AND SUBJECT TO FLOODING AND ITS EFFECTS.
- THE CONTRACTOR IS TO VERIFY THE LOCALITY, ELEVATION, CONDITION, AND PERMITS (UNDER-TIME-TO-ERR) OF ALL EXISTING SURVEYS AT POINTS OF TIE-IN AND MATCHING PRIOR TO COMMENCEMENT OF GRADELINE, PAVEMENT, CURB AND GUTTER, OR OTHER SURFACE CONSTRUCTION. SHOULD EXISTING LOCALITY, ELEVATION, CONDITION, OR PAVEMENT CROSS-SLOPE DIFFER FROM THAT SHOWN ON THESE PLANS, NOTIFY IN THE DESIGN WORKSHEET SUBJECT TO THE CONTRACTOR'S AGENT IMMEDIATELY FOR INSTRUCTION ON HOW TO PROCEED PRIOR TO COMMENCEMENT OF CONSTRUCTION. THE CONTRACTOR ACCEPTS RESPONSIBILITY FOR ALL COSTS ASSOCIATED WITH CORRECTIVE ACTION IF THESE REQUIREMENTS ARE NOT FOLLOWED.
- CONTRACTOR IS RESPONSIBLE TO COORDINATE UTILITY CROSSINGS AT ALL POINTS BEFORE STARTING WORK. ON CLEARING, COORDINATE WITH OWNER REPRESENTATIVE, VERIFY UTILITY LINES AND/OR CONDITIONS ARE IN PLACE BEFORE STARTING CURB AND GUTTER WORK.
- CONTRACTOR TO BE AWARE AS SHOWN, CONTRACTOR TO VERIFY SYSTEM OF DRAIN TWO FEET DEEP AND NOT ALLOW COMPACTOR OVER SOIL.
- THIS PROJECT REQUIRES A REGULAR Ongoing MAINTENANCE PROGRAM FOR THE DECORATIVE DRAINAGE SYSTEMS TO PRESERVE THE DESIGN INTEGRITY AND THE ABILITY TO PERFORM ITS OPERATIONAL INTENT. FAILURE TO PROVIDE MAINTENANCE WILL DEGRADE THE DRAINAGE SYSTEMS' PERFORMANCE AND MAY LEAD TO ITS INABILITY TO DRAIN PROPERLY AND/OR CAUSE DAMAGE SOMEWHERE IN THE PROJECT.
- SEWER LINES DESIGNED IN PROFILE AND PUBLIC WATER LINES ARE REQUIRED TO BE ASSIGNED AND THE INSTALLATION AND TESTING WITNESSED BY A PROFESSIONAL ENGINEER IN ACCORDANCE WITH ARIZONA ADMINISTRATIVE CODES 9-1-4 (FOR "NON-GENERAL PURPOSE SEWAGE COLLECTION SYSTEMS") AND 9-1-5 (FOR "GENERAL PURPOSE" OF CONSTRUCTION) AND "WATER DAMAGE" RESPECTIVELY. IT IS THE CONTRACTOR'S RESPONSIBILITY TO NOTIFY OWNER 72 HOURS IN ADVANCE WHEN THESE SYSTEMS ARE READY TO BE WITNESSED.
- FOR NEW PROJECT PROVISIONS OR REVISIONS TO BE COMPLIANT WITH THE INTENT OF THE CURRENT AMERICAN DISABILITIES ACT (ADA) REQUIREMENTS, AS INTERPRETED BY THE REMAINING AGENCIES, IF CONSTRUCTION OF THE PROJECT IS DELAYED, THE WORK PROGRESS SHOULD BE UPDATED TO ACCOMMODATE FOR ANY RELEVANT ADA UPDATES BEFORE CONSTRUCTION BEGINS.
- LOWEST FLOOR (FL) FINISH TO EITHER FINISH FLOOR ELEVATION OR TOP OF FINISHMENT SLAB. IF ELEVATIONS ON THE DRAWING AND DRAINAGE PLANS FOR RESIDENTIAL UNITS EXCEED SLAB OR LEAVE CONDITIONS AND CANNOT BE LOCATED WITHOUT ADJUST APPROVAL, IN LOCATIONS WHERE SPECIAL FLOOD HAZARD AREAS EXIST, IN LOW-FLOOD HAZARD LOCATIONS, TO ENSURE THAT ADEQUATE RESIDENTIAL LIFE DRAINAGE CAN BE ACHIEVED, A PROFESSIONAL ENGINEER SHOULD BE CONSULTED IF THE LIFE OF THE PLAN IS PROPOSED TO BE LOWERS, OR IF A BASEMENT IS TO BE CONSTRUCTED.

**ROOSEVELT IRRIGATION DISTRICT  
SITE #95 WATER TREATMENT INSTALLATION**  
LOCATED IN  
A PORTION OF SECTION 11, T.1.N., R.2.E.  
OF THE G. & S.R.M., MARICOPA COUNTY, ARIZONA



VICINITY MAP

**OWNER**

ROOSEVELT IRRIGATION DISTRICT  
103 W. BARKER ROAD  
SUITE 101  
PACIFICA, AZ 85260  
CONTACT: JONAHAN REED  
PH: 602-346-3046

**TREATMENT DESIGNER**

SONENET ENVIRONMENTAL LLC  
10001 N. TAVEN BLDG., SUITE 200-437  
PACIFICA, AZ 85260  
CONTACT: JIM WATSON  
PH: 602-241-3516

**MECHANICAL ENGINEER**

VALLEY POWER CORPORATION  
40 C. RD. SALAZAR PARKWAY, SUITE 1040  
TAVEN, AZ 85260  
CONTACT: CHRIS WARNEY  
PH: 480-851-0217  
FAX: 480-251-2203

**STRUCTURAL ENGINEER**

PK ASSOCIATES LLC  
1124 E. WASHINGTON ST.  
TUCSON, ARIZONA 85720  
CONTACT: FRED GLENN  
PH: 480-822-8554  
FAX: 480-822-2738

**CIVIL ENGINEER**

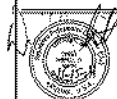
WOOD, PATEL AND ASSOCIATES  
2008 W. NORTHWAY AVE. SUITE 100  
PHOENIX, ARIZONA 85019  
CONTACT: DANIEL WOOD  
PH: 602-331-8000  
FAX: 602-331-6880

**LEGEND**

SYMBOL	DESCRIPTION	REMARKS
○	SURVEY MARKER	
-----	CURB & GUTTER	
-----	OVERHEAD ELECTRIC LINE	
-----	CONCRETE ELEVATION	CON-102
-----	NATURAL GRADE	
-----	TOP OF CURB	CON-103
-----	GUTTER ELEVATION	
-----	PAVEMENT ELEVATION	
-----	UTILITY POLE	
-----	STREET LINE	
-----	CATCH BASIN	
-----	BOX	

ROOSEVELT IRRIGATION DISTRICT  
SITE #95 WATER TREATMENT INSTALLATION

PHOENIX, ARIZONA  
GEOLOGICAL ENGINEER (P) 1000

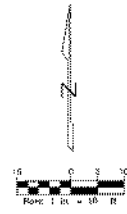
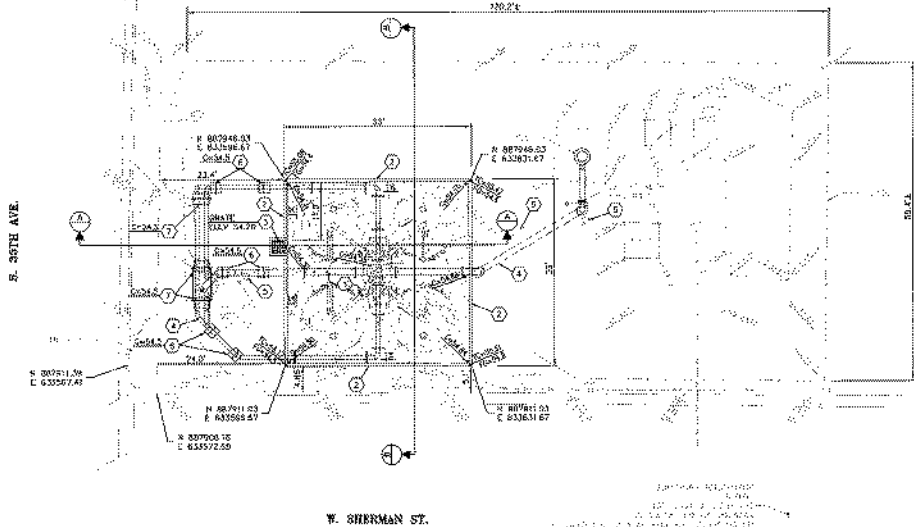


WOOD/PATEL  
DANIEL WOOD  
10001 N. TAVEN BLDG., SUITE 200-437  
PACIFICA, AZ 85260  
(602) 241-3516

DESIGNED BY: DANIEL WOOD  
CHECKED BY: DANIEL WOOD  
DATE: 11/12/11

1 OF 2

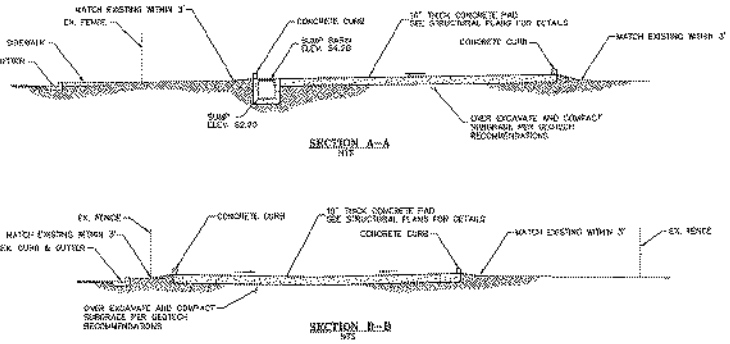
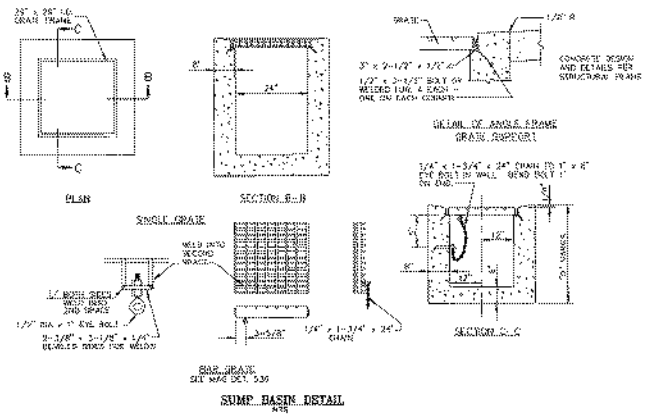
WOOD/PATEL  
10001 N. TAVEN BLDG., SUITE 200-437  
PACIFICA, AZ 85260  
(602) 241-3516



**CONSTRUCTION NOTES**

1. CONSTRUCT CONCRETE PAD OVER COMPACTED SUBGRADE PER STRUCTURAL PLANS & GEOTECH RECOMMENDATION.
2. CONSTRUCT 6" CURB ON TOP OF SLAB PER STRUCTURAL PLANS.
3. CONSTRUCT GRATE FRAME AND GRADE PER DETAIL ON THIS SHEET. SEE STRUCTURAL PLAN FOR CONCRETE SUMP FOUND DETAIL.
4. FINISH PER EXISTING EXHIBIT CORRECTION PLANS.
5. BRIDGE EXISTING BELOW GRADE PIPING PER YARD OR FINISH PLANS, BACKFILL AND COMPACT TRINCH PER GEOTECH RECOMMENDATIONS.
6. CONSTRUCT 24"x24" CONCRETE PAD OVER COMPACTED SUBGRADE PER STRUCTURAL PLANS & GEOTECH RECOMMENDATION. CONTRACTOR TO VERIFY LOCATION IN THE FIELD.
7. CONSTRUCT 24"x24" CONCRETE PAD OVER COMPACTED SUBGRADE PER STRUCTURAL PLANS & GEOTECH RECOMMENDATION. CONTRACTOR TO VERIFY LOCATION IN THE FIELD.

NOTE:  
 1. GEOTECH REPORT PREPARED BY AEC ENGINEERING CONSULTANTS, OPTIMUM ENGINEERING, POTENTIAL IRRIGATION DISTRICT WATER TREATMENT PLANT - 02, N.E. OF SOUTH 15TH AVENUE AND WEST SHERMAN STREET PHOENIX, ARIZONA, DATED OCTOBER 25TH, 2011.  
 2. CONCRETE FINISH ELEVATIONS ALLOW FOR SURFACE DRAINAGE TO THE SUMP. SUMP CONTRACTOR TO INSTALL SLOPE AND LEVEL AS NECESSARY. SEE STRUCTURAL DETAILS FOR GRADE TOLERANCES.



147995 01-20-12  
**WOOD/PATEL**  
 REGISTERED PROFESSIONAL ENGINEER  
 STATE OF ARIZONA  
 LICENSE NO. 12345  
 DESIGN: 100-0000  
 REVIEW: 100-0000 WITH  
 ENGINEER  
 DESIGNER: S. SMITH  
 CHECKED: J. JOHNSON  
 SCALE (HORIZONTAL): 1\"/>

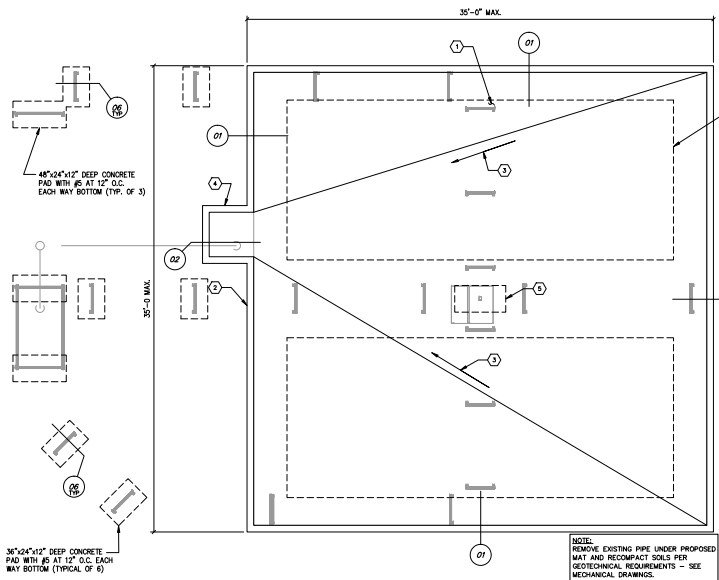


DATE: 11-15-11  
 SHEET: 2 OF 2

PROJECT: ROOSEVELT IRRIGATION DISTRICT #95 WATER TREATMENT INSTALLATION  
 SHEET: 2 OF 2

**PLAN KEYNOTES:**

- 1) 12" THICK CONCRETE MAT WITH #5 AT 10" O.C. EACH WAY TOP AND BOTTOM.
- 2) 4" TALL CONCRETE CURB PER DETAIL 01.
- 3) SLOPE PAD 1% TOWARD SUMP PIT.
- 4) SUMP PIT.
- 5) PROVIDE (4) 3/4" EPOXY BOLTS FOR BY-PASS VALVE TO MAT CONNECTION. EPOXY WITH HELI HEL 500 90 EPOXY WITH 7" MINIMUM EMBEDMENT. REFERENCE MECHANICAL DRAWINGS FOR DETAIL.



**RID #95 WELL SITE EQUIPMENT PAD**

1/4" = 1'-0"

**BUILDING CODE:**  
2006 EDITION OF THE INTERNATIONAL BUILDING CODE, WITH CITY OF PHOENIX AMENDMENTS.

**LOADS:**  
SIEMENS HP 1220 ADSORPTION SYSTEM = 185,000 LBS. PER SKID (2 TANKS PER SKID, 4 TANKS TOTAL THIS SITE)

**WIND:**  
90 MPH BASIC WIND SPEED, EXPOSURE C.  
Iw = 1.0.  
INTERNAL PRESSURE COEFFICIENT (Cwp) = 0.18.

**SEISMIC:**  
OCCUPANCY CATEGORY = I.  
Iw = 1.0.  
DESIGN CATEGORY = B.  
SITE CLASS D.  
Sa = 0.174, S1 = 0.080.

**FOUNDATIONS:**  
SOIL REPORT BY ATEK ENGINEERING CONSULTANTS, JOB NO.110099, DATED OCTOBER 25, 2010; MAT FOUNDATIONS SHALL BEAR ON 10" CONTROLLED COMPACTED FILL IN ACCORDANCE WITH THE ABOVE REPORT. BOTTOM OF FOOTING TO BE 12" MINIMUM BELOW FINISHED GRADE. THESE FOOTING DEPTHS ARE MINIMUMS AND THE CONTRACTOR SHALL COORDINATE WITH SOIL REPORT AND OTHER TESTS TO ENSURE THESE MINIMUMS ARE SUFFICIENT FOR THE WORK. COMPACTED FILL SHALL EXTEND 6'-0" BEYOND EACH EDGE OF FOOTING. FINISHED GRADE IS DEFINED AS LOWEST ADJACENT GRADE WITHIN 5 FEET. DESIGN SOIL BEARING VALUE = 2200 PSF. FOUNDATION LOCATIONS SHALL BE INSPECTED BY SOILS ENGINEER PRIOR TO PLACEMENT OF CONCRETE.

**CONCRETE:**  
MINIMUM 28 DAY STRENGTH 4,000 PSI (w/c = 0.45); (TYPE I, UN-O.)  
= 3,000 PSI MIN. BEFORE SETTING EQUIPMENT

MECHANICALLY MIXED ALL CONCRETE WHEN PLACED. MAXIMUM SLUMP 4 1/2" FOR CONCRETE WITHOUT PLASTICIZER. IF PLASTICIZER IS USED, A HIGHER FINAL SLUMP MAY BE ALLOWED UPON STRUCTURAL ENGINEER'S APPROVAL. CAST CLOSURE POUR AROUND COLUMNS AFTER COLUMN DEAD LOAD IS APPLIED.

**REINFORCING:**  
ASTM A615 (Fy = 60 KSI) DEFORMED BARS FOR ALL BARS. ALL GRADE 60 REINFORCING TO BE WELDED SHALL BE ASTM A706, WELDED WIRE FABRIC PER ASTM A661, WIRE PER ASTM A652. NO TACK WELDING OF REINFORCING BARS ALLOWED WITHOUT PRIOR REVIEW OF PROCEDURE WITH THE STRUCTURAL ENGINEER. LATEST AIA CODES AND DETAILING MANUAL, AEP-1, CLEAR CONCRETE COVERAGES AS FOLLOWS:

CAST AGAINST AND PERMANENTLY EXPOSED TO EARTH ----- 3"  
#8 OR LARGER ----- 2"  
#5 AND SMALLER ----- 1 1/2"  
ALL OTHER PER LATEST EDITION OF AIA 318.

**LAP SPLICES IN CONCRETE:**  
LAP SPLICES, UNLESS NOTED OTHERWISE, SHALL BE CLASS "B" TENSION LAP SPLICES PER LATEST EDITION OF AIA 318. STAGGER SPLICES A MINIMUM OF ONE LENGTH.

ALL SPLICE LOCATIONS SUBJECT TO APPROVAL BY THE STRUCTURAL ENGINEER. PROVIDE BENT CORNER BARS TO MATCH AND LAP WITH HORIZONTAL BARS AT ALL CORNERS AND INTERSECTIONS FOR TYPICAL DETAILS. REINFORCING BAR SPACING GIVEN ARE MAXIMUM ON CENTERS. ALL BARS PER SPECIFICATIONS AND HANDBOOK. SOMETIMES ALL VERTICAL REINFORCING TO FOUNDATION WITH STANDARD 90-DEGREE HOOKS UNLESS NOTED OTHERWISE. SECURELY TIE ALL BARS IN LOCATION BEFORE PLACING CONCRETE.

**NOTES ON CRACKING OF CONCRETE STRUCTURES:**  
CRACKING IS INHERENT TO THE MATERIAL PROPERTIES OF CONCRETE CONSTRUCTION WHILE EVERY EFFORT HAS BEEN MADE TO MINIMIZE THE EFFECTS OF UNDESIRABLE CRACKING, THE PRESENCE OF CRACKS ARE NORMAL AND UNAVOIDABLE. THE DESIGN OF THE CONCRETE STRUCTURAL ITEMS HAVE BEEN ANALYZED USING A CRACKING SECTION. THE PRESENCE OF THE CRACKING SHOULD NOT BE CONSIDERED DETRIMENTAL TO THE STRUCTURE. CRACKS LARGER THAN 5 MILS SHALL BE FILLED AND SEALED WITH AN APPROVED CRACK FILLER TO PREVENT FUTURE DETEIORATION. ALLOWANCE SHALL BE MADE IN THE CONSTRUCTION BUDGET FOR SEALING OF SUCH CRACKS. IN SOME CASES, CRACKS DO NOT APPEAR UNTIL WELL AFTER CONSTRUCTION HAS BEEN COMPLETED. IT IS THE RESPONSIBILITY OF THE OWNER TO MAINTAIN THE STRUCTURE PROPERLY OVER THE LIFE OF THE STRUCTURE. CONCRETE CRACKS SHOULD THEY OCCUR, SHALL BE FILLED AND SEALED TO PREVENT PREMATURE DETEIORATION OF THE STRUCTURE.

**SHOP DRAWINGS:**  
SHOP DRAWINGS SHALL BE SUBMITTED FOR ALL STRUCTURAL ITEMS IN ADDITION TO ITEMS REQUIRED BY MECHANICAL SPECIFICATIONS.

THE CONTRACTOR SHALL REVIEW ALL SHOP DRAWINGS PRIOR TO SUBMITTAL. ITEMS NOT IN ACCORDANCE WITH CONTRACT DOCUMENTS SHALL BE FLAGGED UPON HIS REVIEW.

VERIFY ALL DIMENSIONS WITH MECHANICAL AND ALL FINISHED GRADE WITH CIVIL DRAWINGS.

ANY CHANGES, SUBSTITUTIONS, OR DEVIATIONS FROM CONTRACT DOCUMENTS SHALL BE CLOUSED BY MANUFACTURER OR FABRICATOR. ANY OF THE ABOVE MENTIONED WHICH ARE NOT CLOUSED OR FLAGGED BY SUBMITTING PARTIES, SHALL NOT BE CONSIDERED APPROVED AFTER ENGINEER'S REVIEW, UNLESS NOTED ACCORDINGLY.

THE ENGINEER HAS THE RIGHT TO APPROVE OR DISAPPROVE ANY CHANGES TO CONTRACT DOCUMENTS AT ANYTIME BEFORE OR AFTER SHOP DRAWING REVIEW.

THE SHOP DRAWINGS DO NOT REPLACE THE CONTRACT DOCUMENTS. ITEMS OMITTED OR SHOWN INCOMPLETELY AND ARE NOT FLAGGED BY THE STRUCTURAL ENGINEER OR ARCHITECT ARE NOT TO BE CONSIDERED CHANGES TO CONTRACT DOCUMENTS. IT IS THE CONTRACTOR'S RESPONSIBILITY TO MAKE SURE ITEMS ARE CONSTRUCTED TO CONTRACT DOCUMENTS.

THE ADEQUACY OF ENGINEERING DESIGNS AND LAYOUT PERFORMED BY OTHERS RESTS WITH THE DESIGNING OR SUBMITTING AUTHORITY.

REINFORCING IS INTENDED ONLY AS AN AID TO THE CONTRACTOR IN OBTAINING CORRECT SHOP DRAWINGS. RESPONSIBILITY FOR CORRECTNESS SHALL REST WITH THE CONTRACTOR.

**EPOXY ANCHORS IN CONCRETE:**  
INJECTABLE ADHESIVE SHALL BE USED FOR INSTALLATION OF REINFORCING STEEL DOWELS OR THREADED ANCHOR RODS AND INSERTS INTO NEW OR EXISTING CONCRETE, OR SOLID GROUTED CONCRETE. MASONRY UNITS ONLY WHERE SPECIFIED ON PLANS. IF USE IS REQUESTED FOR OTHER THAN WHERE NOTED CONTACT STRUCTURAL ENGINEER THROUGH ARCHITECT FOR APPROVAL. ADHESIVE SHALL BE FURNISHED IN SIEVE SIZE BAGS WHICH KEEP COMPONENT A AND COMPONENT B SEPARATE. USE ONLY INJECTION TOOLS AND STATIC MIXING NOZZLES RECOMMENDED BY MANUFACTURER. MANUFACTURER'S INSTRUCTIONS SHALL BE FOLLOWED.

ANCHORS USED MUST HAVE I.C.C. APPROVAL AND INCLUDE HELI HY-150 FOR MASONRY (ESR-1967), HELI HI-RE 500-30 FOR CONCRETE (ESR-2322) AND SIMPSON STRONG TIE SET (ESR-1772) FOR MASONRY OR EQUIVALENT. THE USE OF ANY EPOXY ANCHOR MUST BE APPROVED BY THE ENGINEER OF RECORD.

**GENERAL:**  
CONTRACT DOCUMENTS SHALL BE USED TO BUILD BUILDING. SOME CRITICAL ITEMS REQUIRED BY OTHER DISCIPLINES MAY NOT BE SHOWN ON STRUCTURAL DRAWING (i.e. MECHANICAL, PLUMBING LOADS, AND SUPPORT PLATES, ETC.)

ITEMS SHOWN BY OTHER DISCIPLINES WITH REFERENCE TO STRUCTURAL DRAWING BUT NOT SHOWN ON THESE STRUCTURAL DOCUMENTS SHALL BE CONSIDERED DESIGN ITEMS. CONTRACTOR SHALL SUBMIT DESIGN BY OTHERS FOR REVIEW.

THE STRUCTURAL CONSTRUCTION DOCUMENTS REPRESENT THE FINISHED STRUCTURE. THEY DO NOT INDICATE THE METHOD OF CONSTRUCTION. THE CONTRACTOR SHALL PROVIDE ALL MEASURES NECESSARY TO PROTECT THE STRUCTURE DURING CONSTRUCTION. SUCH MEASURES SHALL INCLUDE, BUT NOT BE LIMITED TO BRACING, SHORING FOR LOADS DUE TO CONSTRUCTION EQUIPMENT, ETC. THE STRUCTURAL ENGINEER SHALL NOT BE RESPONSIBLE FOR THE CONTRACTOR'S MEANS, METHODS, TECHNIQUES, SEQUENCES FOR PROCEDURE OF CONSTRUCTION, OR THE SAFETY PRECAUTIONS AND THE PROGRAMS INCIDENT THEREIN. OWNER SHALL OBSERVATION VISITS TO THE SITE INCLUDE INSPECTION OF THESE ITEMS.

WHERE REFERENCE IS MADE TO VARIOUS TEST STANDARDS FOR MATERIALS, SUCH STANDARDS SHALL BE THE LATEST EDITION UNLESS OTHERWISE NOTED.

ESTABLISH AND VERIFY ALL OPENINGS AND INSERTS FOR MECHANICAL, PLUMBING AND ELECTRICAL WITH APPROPRIATE TRADES, DRAWINGS AND SUBCONTRACTORS PRIOR TO CONSTRUCTION.

OPTIONS ARE FOR CONTRACTOR'S CONVENIENCE. IF HE CHOOSES AN OPTION, CONTRACTOR SHALL BE RESPONSIBLE FOR ALL NECESSARY CHANGES AND SHALL COORDINATE ALL DETAILS.

NOTES AND DETAILS ON DRAWINGS SHALL TAKE PRECEDENCE OVER GENERAL STRUCTURAL NOTES AND TYPICAL DETAILS. WHERE NO DETAILS ARE SHOWN, CONSTRUCTION SHALL CONFORM TO SIMILAR WORK ON THE PROJECT.

ALL DIMENSIONS SHOWN (INCLUDING ELEVATIONS) ON STRUCTURAL DRAWINGS ARE TO ASSIST CONTRACTOR IN VERIFICATION. SCALING DIMENSIONS FROM DRAWINGS IS NOT PERMITTED. LOCATION OF ALL ITEMS SHALL BE DETERMINED BY DIMENSIONS OR NOTES ONLY; DO NOT USE GRAPHIC APPEARANCE TO ASSUME SPECIFIC LOCATIONS.

CONTRACTOR SHALL BE RESPONSIBLE FOR VERIFICATION OF ALL DIMENSIONS WITH MECHANICAL AND FINISHED GRADE WITH CIVIL DRAWINGS PRIOR TO START OF CONSTRUCTION. RESOLVE ANY DISCREPANCY WITH THE ARCHITECT.

TYPICAL DETAILS MAY NOT NECESSARILY BE CUT ON PLANS, BUT APPLY UNLESS NOTED OTHERWISE.

WHERE DISCREPANCIES OCCUR BETWEEN PLANS, DETAILS, GENERAL STRUCTURAL NOTES AND SPECIFICATIONS, THE GREATER REQUIREMENTS SHALL GOVERN.

ANY ENGINEERING DESIGN PROVIDED BY OTHERS AND SUBMITTED FOR REVIEW, SHALL BEAR THE SEAL OF AN ENGINEER REGISTERED IN THE STATE OF JURISDICTION.

**MSCELLANEOUS:**  
REFER TO MECHANICAL, ELECTRICAL, CIVIL, OR OTHER SPECIALTY ENGINEERING DRAWINGS FOR DIMENSIONS NOT SHOWN, INCLUDING BUT NOT LIMITED TO: SIZE AND LOCATION OF CURBS, EQUIPMENT HOUSEKEEPING PADS, BLOCKOUTS, FLOOR DEPRESSIONS, STAMPS, DRAINS, ANCHOR BOLTS, EMBEDDED ITEMS, ETC. CONTRACTOR SHALL VERIFY DIMENSIONS AND RESOLVE DISCREPANCIES OR CONSULT PRIOR TO CONSTRUCTION. WHERE SECTIONS ARE INDICATED ON THE PLAN BY A NUMBER AND A DRAWING NUMBER THUS, 1/SSO1, THE INDICATED SECTION (1) IS SHOWN ON STRUCTURAL DRAWING SSO1.

FLOOR FINISHES/LEVELNESS SHALL MEET MECHANICAL SPECIFICATIONS 1/7" MINIMUM LEVELNESS UNLESS TIGHTER REQUIREMENT IS SPECIFIED IN A HEIGHT FOR ALL STRUCTURAL SYSTEMS. CONTRACTOR SHALL INCLUDE COST FOR LEVELING ALL MAT SLABS IF REQUIRED.

**SPECIAL INSPECTOR:**  
PER BC CHAPTER 17, SPECIAL INSPECTION IS REQUIRED FOR THE FOLLOWING ITEMS:

CONCRETE: VERIFICATION AND INSPECTION	CONTINUOUS	PERIODIC	REFERENCED STANDARD (NOTE 1)	BC REFERENCE
1. Inspection of reinforcing steel.	-	X	AD 318: 3.5, 7.1-7.7	1913.4
2. Inspect bolts to be installed in concrete prior to and during placement of concrete where embedment has been increased.	X	-	AD 318: APPENDIX D	1912
3. Verifying use of required design mix.	-	X	AD 318: 04.4, 5.3-5.4	1904.2, 1913.2, 1913.3
4. At the time fresh concrete is applied to fabricate specimens for strength tests, perform slump and air content tests, and determine the temperature of the concrete.	X	-	ASTM C 172, ASTM C 31, AD 318: 5.4, 5.8	1913.10
5. Inspection of concrete placement for proper application techniques.	X	-	AD 318: 5.8, 5.10	1913.8, 1913.7, 1913.8
6. Inspection for maintenance of specified curing temperature and methods.	-	X	AD 318: 5.11, 5.13	1913.9
7. Inspect formwork for shape, location and dimensions of the concrete member being formed.	-	X	AD 318: 4.1.1	

**NOTES:**  
1. ITEMS TAKEN DIRECTLY FROM BC FOR REFERENCE.



ENGINEER - 0-31-2012

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**ROOSEVELT IRRIGATION DISTRICT #95 WATER TREATMENT INSTALLATION**

709 SOUTH 35TH AVENUE, PHOENIX, ARIZONA  
THIRD FL. GSN AND FOUNDATION PLAN

DATE: 12/15/2011

DRAWN BY: FHL

CHECKED BY: RH

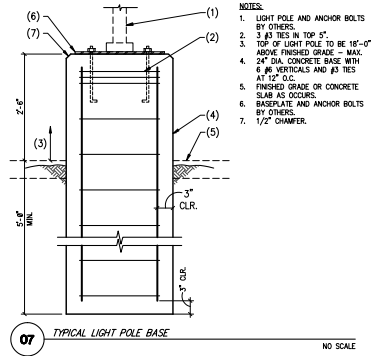
SCALE: AS NOTED

PROJECT NO: 11322

SHEET

**S1.1**

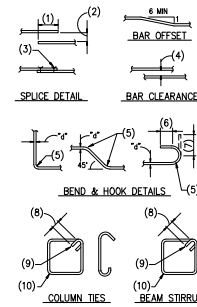
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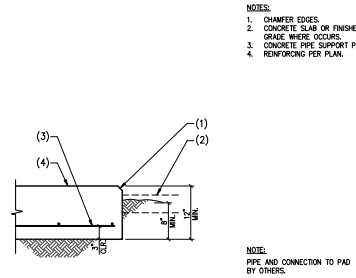
CONC. PSI	CLASS B TENSION SPICE LENGTHS						COMP. BARS	
	F <sub>c</sub> = 2,500 PSI		F <sub>c</sub> = 3,000 PSI		F <sub>c</sub> = 4,000 PSI		F <sub>c</sub> = 5,000 PSI AND HIGHER	
BAR LOCATION	REGULAR CLASS	TOP CLASS	REGULAR CLASS	TOP CLASS	REGULAR CLASS	TOP CLASS	STD LAP W/ SPIRAL BBS	ENVELOGED
#3	24"	31"	19"	24"	17"	22"	12"	12"
#4	32"	41"	25"	33"	23"	29"	15"	12"
#5	39"	51"	31"	41"	28"	36"	19"	14"
#6	47"	61"	37"	49"	34"	43"	23"	17"
#7	59"	89"	54"	71"	49"	63"	26"	20"
#8	70"	102"	62"	81"	56"	72"	30"	23"
#9	88"	115"	70"	91"	63"	81"	34"	25"
#10	100"	129"	79"	102"	70"	92"	38"	29"
#11	110"	143"	87"	113"	78"	102"	42"	32"

- NOTES:**
- TOP BARS ARE ANY HORIZONTAL BARS PLACED SO THAT MORE THAN 12" OF FRESH CONCRETE IS CAST IN THE MEMBER BELOW THE REINFORCEMENT.
  - UNLESS NOTED OTHERWISE, LAP SPICES IN CONCRETE BEAMS, SLABS, AND WALLS, WILL BE CLASS B TENSION SPICE LENGTHS. COLUMNS SHALL HAVE STANDARD COMPRESSION LAP SPICE.
  - CONTACT STRUCTURAL ENGINEER IF CENTER TO CENTER SPACING OF REINFORCING IS LESS THAN OR EQUAL TO 3 BAR DIAMETERS, OR FOR 20% CLEAR SPACING BETWEEN BARS.
  - ALL SPICES MUST BE FULL CONTACT.
  - SPICES WITH #4 OR #5 BARS SHALL USE MECHANICAL COUPLERS. (THIS INCLUDES #4 OR #5 BARS TO SMALLER BARS SHOWN IN SCHEDULE).

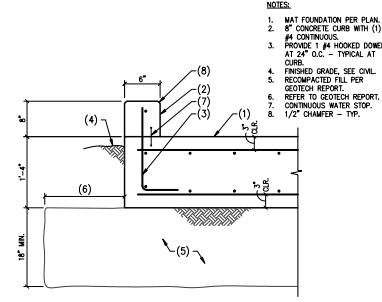
**04 LAP SCHEDULE FOR REINFORCING STEEL** NO SCALE



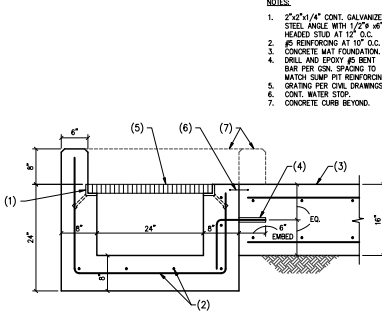
**05 TYPICAL CONCRETE REINFORCING BAR DETAILS** NO SCALE



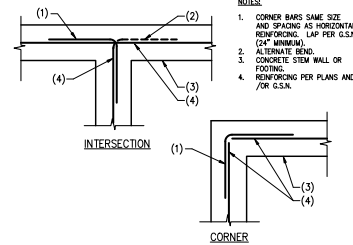
**06 CONCRETE PIPE SUPPORT PAD ON GRADE** NO SCALE



**01 CONCRETE CURB AT MAT FOOTING** NO SCALE



**02 SUMP PIT DETAIL** NO SCALE



**03 PLAN - CORNER REINFORCING IN CONCRETE FOOTING AND/OR STEM WALL** NO SCALE



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**ROOSEVELT IRRIGATION DISTRICT #85 WATER TREATMENT INSTALLATION**  
 709 SOUTH 35TH AVENUE, PHOENIX, ARIZONA  
 SHEET: S1.2

REVISIONS:

NO.	DESCRIPTION	DATE

DATE: 12/15/2011  
 DRAWN BY: FML  
 CHECKED BY: RH  
 SCALE: AS NOTED  
 PROJECT NO: 11323  
 SHEET: S1.2

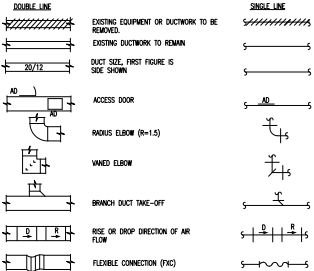
**ABBREVIATIONS**

AC	AIR CONDITIONING UNIT
AD	ACCESS DOOR
AFT	AROUND FINISHED FLOOR
AH	AIR HANDLER (SPLIT REFRI)
AHU	AIR HANDLING UNIT
AL	ACCESS LIGHTING
AP	ACCESS PANEL
BB	ELECTRIC BASEBOARD RADIATION
B	BOILER
BDD	BACK DRAFT DAMPER
BFC	BELOW FINISHED CEILING
BDB	BOTTOM OF BEAM
BD	BOTTOM OF DUCT
BDF	BOTTOM OF PIPE
CC	CHILLER
CD	CEILING DIFFUSER
CFM	CUBIC FEET PER MINUTE
CHWP	CHILLED WATER PUMP
CHWS	CHILLED WATER SUPPLY
CO	CLEAN OUT
CP	CONDENSATE PUMP
CWR	CONDENSER WATER RETURN
CWS	CONDENSER WATER SUPPLY
CT	COOLING TOWER
CU	CONDENSING UNIT
CUB	CABINET UNIT HEATER
CVB	CONSTANT VOLUME BOX
CCP	CONDENSER WATER PUMP
DB	DRY BALL
DS	DUCT SILVER
DWP	DOMESTIC WATER PUMP
EAT	ENTERING AIR TEMPERATURE
EC	ELECTRICAL CONTRACTOR
EF	EXHAUST FAN
EJ	EXPANSION JOINT
ER	EXHAUST REGISTER
ESP	EXTERNAL STATIC PRESSURE
ET	EXPANSION TANK
EWT	ENDING WATER TEMPERATURE
EMC	ELECTRIC WATER COOLER
FA	FREE AREA
FC	FLEXIBLE CONNECTION
FCU	FAN COIL UNIT
FD	FIRE DAMPER
FOP	FUEL OIL PUMP
FP	FIRE PUMP
FFM	FEET PER MINUTE
FR	FINED TUBE RADIATION
GC	GENERAL CONTRACTOR
GPH	GALLONS PER HOUR
GPM	GALLONS PER MINUTE
HD	HARD DAMPER
HP	HEAT PUMP
HV	HEATING AND VENTILATING UNIT
HWC	HOT WATER CONVERTER
HWP	HOT WATER PUMP
HWR	HEATING HOT WATER RETURN
HWS	HEATING HOT WATER SUPPLY
HX	HEAT EXCHANGER
HZ	HERTZ
ID	INSIDE DIAMETER
LAT	LEAVING AIR TEMPERATURE
LWT	LEAVING WATER TEMPERATURE
LD	LINEAR DIFFUSER
LF	LINEAR FEET
MC	MECHANICAL CONTRACTOR
MD	MANUAL
MOD	MOTOR OPERATED DAMPER
MUA	MAKE-UP AIR UNIT
NC	NORMALLY CLOSED
NO	NORMALLY OPEN
NC	NOT IN CONTRACT
NK	NECK
OA	OUTSIDE AIR
OAI	OUTSIDE AIR INTAKE
OAT	OUTSIDE AIR TEMPERATURE
OC	ON CENTER
OD	OUTSIDE DIAMETER
ODD	OPPOSED BLADE DAMPER
PRD	PARALLEL BLADE DAMPER
PRV	PRESSURE REDUCING VALVE
FRAC	FRICKED TERMINAL AIR CONDITIONER
RA	RETURN AIR
RG	RETURN AIR GRILLE
RR	RETURN AIR REGISTER
RCP	REFLECTED CEILING PLAN
RHC	REHEAT COIL
RF	RETURN FAN
SA	SUPPLY AIR
SR	SUPPLY AIR REGISTER
SCG	SMOKE CONTROL GRILLE
SD	SMOKE DAMPER
SEF	SMOKE EXHAUST FAN
SF	SUPPLY FAN
SP	STATIC PRESSURE
TS	TRANSFER GRILLE
TYP	TYPICAL
UH	UNIT HEATER
UN	UNLESS OTHERWISE NOTED
VAV	VARIABLE AIR VOLUME UNIT
VD	VOLUME DAMPER
VR	VENT THROUGH ROOF
WB	WEB BULB
WS	WIRE MESH SCREEN

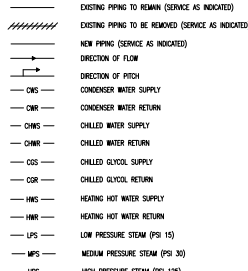
**MECHANICAL SYMBOL SCHEDULE:**

NOT ALL SYMBOLS USED. ALL MOUNTING HEIGHTS TO CENTER OF BOX AND ALL DEVICES TO COMPLY WITH ADA REQUIREMENTS, WHERE APPLICABLE.

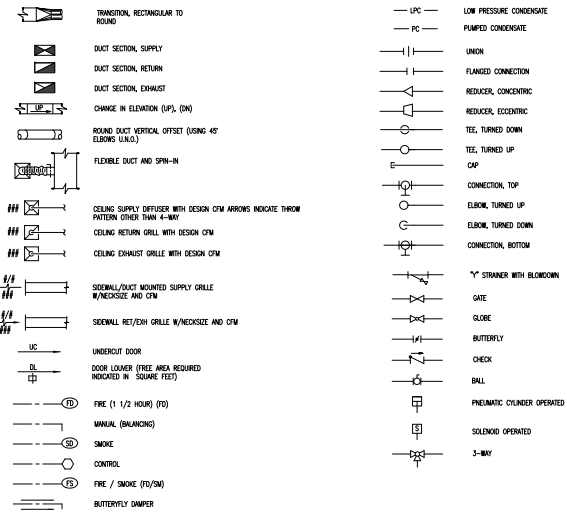
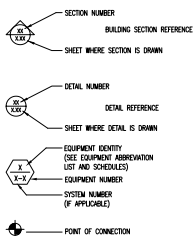
**OUTWORK SYMBOLS**



**PIPING SYMBOLS**



**REFERENCE SYMBOLS**



**SHEET INDEX**

M0.0	MECHANICAL ABBREVIATIONS, SYMBOLS & NOTES
M0.1	MECHANICAL DEULTION PLAN
M0.2	MECHANICAL PLAN - NEW WORK
M0.3	PIPE ISOMETRIC
M0.4	MECHANICAL DETAILS
M0.5	MECHANICAL SCHEDULES AND SPECIFICATIONS

**PROJECT GENERAL NOTES - HVAC**

1. ALL WORK SHALL CONFORM TO 2006 INTERNATIONAL MECHANICAL CODE, ALL STATE AND LOCAL CODES, RULES AND REGULATIONS AND ORDINANCES.
2. SUBMISSION OF PROPOSAL DIRECTLY OR INDIRECTLY IN CONNECTION WITH THIS WORK SHALL IMPLY THAT THE BIDDER HAS EXAMINED THE JOB SITE UNDER WHICH HE WILL BE OBLIGATED TO OPERATE SHOULD HE BE AWARDED THE WORK UNDER THIS CONTRACT NO EXTRA CHARGE WILL BE ALLOWED FOR FAILURE OF ANY BIDDER TO EXAMINE THE SITE PRIOR TO BID.
3. CONTRACTOR SHALL VISIT THE SITE AND VERIFY ALL DIMENSIONS IN THE FIELD, AND SHALL ADVISE THE ARCHITECT/ENGINEER AND THE OWNER OF ANY DISCREPANCIES BEFORE PERFORMING THE WORK.
4. CONTRACTOR SHALL SECURE AND PAY ALL FEES AND PERMITS PERTAINING TO THE CONTRACT.
5. ALL EQUIPMENT SHALL BE INSTALLED IN STRICT COMPLIANCE WITH THE MANUFACTURER'S WRITTEN INSTRUCTIONS. THE CONTRACTOR SHALL PROVIDE ALL HANGERS AND SUPPORTS REQUIRED FOR A COMPLETE INSTALLATION.
6. CONTRACTOR SHALL BE RESPONSIBLE FOR WORKMAN'S IDENTIFICATION AND BADGING, SAFETY AND FIRE PROTECTION, CONTRACTOR'S LIABILITY INSURANCE, BARRICADES, WARNING SIGNS, TRASH REMOVAL, CUTTING AND PATCHING.
7. CONTRACTOR SHALL SCHEDULE ALL SHUTDOWNS THAT AFFECT UTILITIES AND PORTIONS OF THE BUILDING THAT MUST REMAIN IN OPERATION WITH THE OWNER.
8. CONTRACTOR SHALL COORDINATE ALL WORK WITH THE OWNER AND ALL OTHER CONTRACTORS.
9. CONTRACTOR SHALL BE RESPONSIBLE FOR ALL HOODING, HANDLING AND PROTECTION OF MATERIALS.
10. CONTRACTOR SHALL PROVIDE LABOR TO RESEAL, UNLOAD, STORE, PROTECT AND TRANSFER TO POINT OF INSTALLATION, OWNER FURNISHED ITEMS.
11. CONTRACTOR SHALL BE RESPONSIBLE FOR ALL CORING AS IT RELATES TO HIS WORK.

**RECORD DRAWING  
 (04/23/12)**

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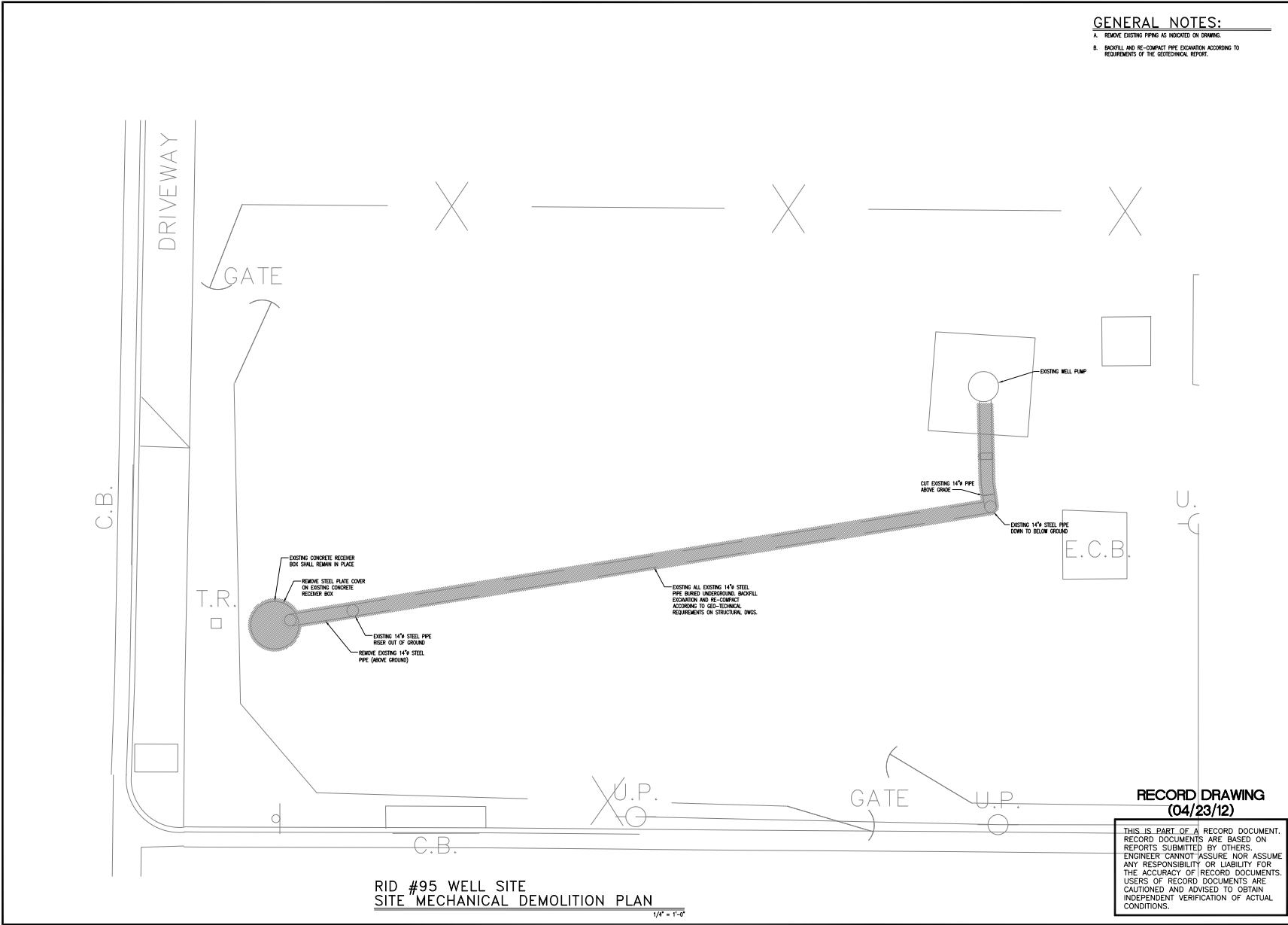
**ROOSEVELT IRRIGATION DISTRICT #95  
 WATER TREATMENT INSTALLATION**

**MECHANICAL ABBREVIATIONS, SYMBOLS & NOTES**

DATE: 12/14/2011  
 DRAWN BY: JL  
 CHECKED BY: DB  
 SCALE: NONE  
 PROJECT NO: 011175.00  
 SHEET

**M0.0**

Apr 23, 2012 - 3:06pm  
 P:\0111 Projects\011175\_00 - RID Water Treatment\Mechanical\RID-95\As-Built\Site-95.dwg



**GENERAL NOTES:**  
 A. REMOVE EXISTING PIPING AS INDICATED ON DRAWING.  
 B. BACKFILL AND RE-COMPACT PIPE EXCAVATION ACCORDING TO REQUIREMENTS OF THE GEOTECHNICAL REPORT.

**RID #95 WELL SITE  
 SITE MECHANICAL DEMOLITION PLAN**  
 1/4" = 1'-0"

**RECORD DRAWING  
 (04/23/12)**

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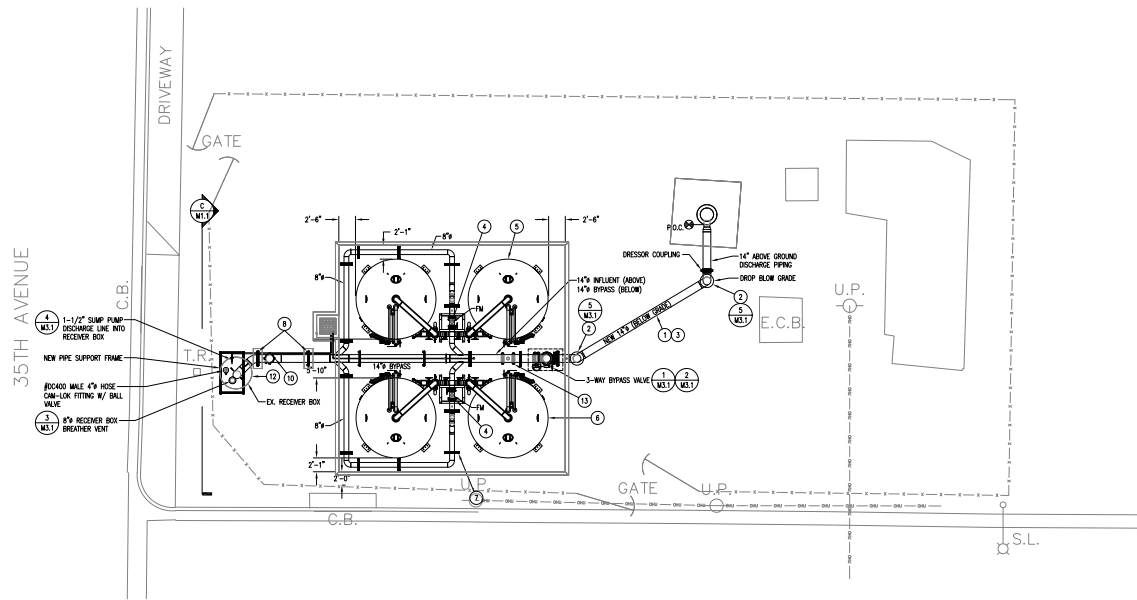
**TAYLOR RYMAR CORPORATION**  
 60 East Rio Salado Parkway #1  
 Tempe, AZ 85283  
 Phone: 480-991-2333  
 Fax: 480-991-2333  
 www.taylorrymar.com

**ROOSEVELT IRRIGATION DISTRICT #95  
 WATER TREATMENT INSTALLATION**  
 709 SOUTH 35TH AVENUE, PHOENIX, ARIZONA  
 Sheet Title: RID SITE #95 DEMO PLAN

REVISIONS:

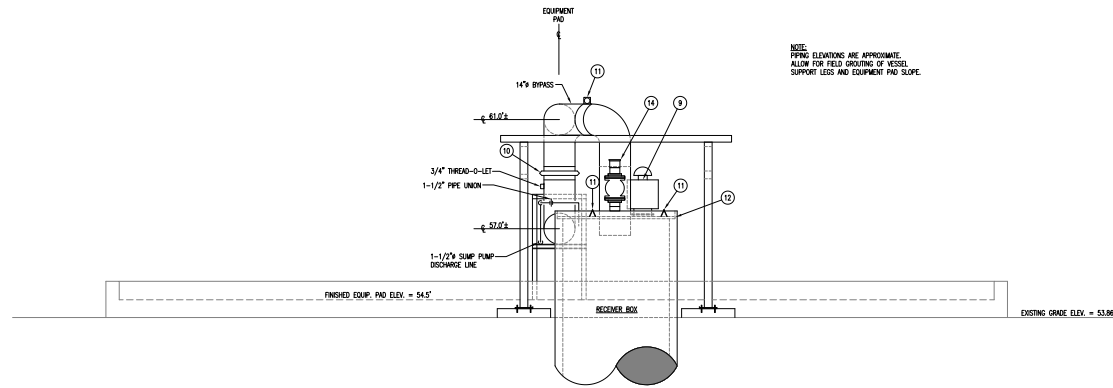
DATE: 12/14/2011  
 DRAWN BY: JL  
 CHECKED BY: DB  
 SCALE: AS NOTED  
 PROJECT NO: 011175.00  
 SHEET

**MO.1**



WELLSITE #95 PIPING PLAN

1/8" = 1'-0"



SECTION 'C'

1/2" = 1'-0"

**KEY NOTES:**

1. PROVIDE MINIMUM OF 48" EARTH COVER OVER BURIED PIPE SECTION TO ALLOW HEAVY EQUIPMENT TRAVEL OVER PIPE.
2. PROVIDE ROUGH-IN-PLACE CONCRETE THRUST BLOCK AT 90° ELBOWS BELOW GRADE.
3. WRAp STEEL PIPE WITH 20 MIL PVC TAPE OR PIPE SLEEVE TO 12" ABOVE FINISH GRADE. SEAL PIPE WRAP WATER TIGHT ABOVE GRADE.
4. 8" FLOW METER. PIPING CONTRACTOR SHALL INSTALL PIPE LINE FLOW METER FURNISHED BY VERTICAL.
5. SENSING MODEL BHP1220 (NEW) 1,000-GPM CAPACITY LOGIC VESSEL SKID #2 (LEAD/LAG).
6. SENSING MODEL BHP1220 (NEW) 1,000-GPM CAPACITY LOGIC VESSEL SKID #1 (LEAD/LAG).
7. PIPE SUPPORT (TP) ANCHORED TO CONCRETE PAD.
8. PIPE SUPPORT (TP) SEE STRUCTURAL Dwg. FOR CONCRETE PAD DETAILS.
9. CARBON FILTER/TANK BREAKER.
10. (1)-14" MECHANICAL COUPLING.
11. 1/4"x1/4"x1/4" WELDED LIFTING EXILET.
12. INSTALL NEW 3/4" DIA. 3/16" THICK STEEL FLATE LID ON RECEIVER BOX. -RECEIVER BOX LID SHALL BE FURNISHED AND INSTALLED BY MECH. CONTRACTOR. -LID SHALL BE CLEANED AND RECEIVE FULL EPOXY PRIMER COAT AND FINISH COAT AFTER ALL WELDING AND CUTTING OPERATIONS ARE COMPLETE. -PROVIDE (2)-WELDED STEEL LIFTING EXILETS ON TOP OF COVER. -FRONTIER OF LID AND 1/2" DIA. OPENING OF 14" DIAMETER PIPE SHALL BE MADE AIR TIGHT BY SEALING WITH TYP. FLEXIBLE SEALANT USE LOW CORNING #154 "MC-HOT" SOLVENT-LESS BLOCK SEALANT, OR EQUAL. APPLY SEALANT PER MANUFACTURER'S INSTRUCTIONS.
13. 14" FLOW METER. PIPING CONTRACTOR SHALL INSTALL FLOW METER FURNISHED BY VERTICAL.
14. #30400 MALE 4" HOSE CAM-LOCK FITTING W/ BALL VALVE.

**UNDERGROUND PIPE**

**BACKFILL & COMPACTION**  
 OVER-EXCAVATE PIPE TRENCH TO ALLOW FOR HAND-PLACEMENT OF A 3" DEPTH OF COMPACTED CLEAN SAND BEHIND AND AROUND THE PIPE.  
 BACKFILL TRENCH WITH COMPACTED HAND-PLACED CLEAN SAND TO A COVERING DEPTH OF 12" OVER THE PIPE.  
 BACKFILL REMAINDER OF TRENCH WITH NATIVE SOIL. REMOVE ALL DEBRIS, ROCKS AND HARD SOIL MATERIALS GREATER THAN 1" SIZE FROM BACKFILL MATERIAL.  
 COMPACT ALL BACKFILL MATERIAL PLACED INTO TRENCH IN 6" LAYERS. COMPACTION SHALL COMPLY WITH REQUIREMENTS OF THE SITE GEO-TECHNICAL REPORT.  
 MWL REQUIREMENTS SHALL COMPLY WITH MGC STANDARD 601.4 WITH COMPACTION PER MGC STANDARD TABLE 601.2.

**PIPE PRESSURE TESTING**

1. PRESSURE TEST DIRECT-BURIED STEEL PIPE AT 100 PSIG WATER PRESSURE BEFORE EXTERNAL CORROSION PROTECTION IS APPLIED TO WELDED JOINTS. HOLD TEST PRESSURE FOR 4 HOURS WITHOUT EVIDENCE OF PRESSURE LOSS OR LEAKAGE. REMOVE ALL LOW SPOTS AND RESEAL TO PROVE LEAKTIGHT BEFORE COVERING PIPE JOINTS.
2. PRESSURE TEST ALL ABOVE-GROUND WATER PIPE IN MANNER LISTED IN WATER PIPING NOTE 1.9 ON SHEET M1.1.

**RECORD DRAWING**  
 (04/23/12)

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**TAYLOR RYMAR**  
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 WWW.TAYLORRYMAR.COM

**ROOSEVELT IRRIGATION DISTRICT #95**  
**WATER TREATMENT INSTALLATION**  
 SHEET: "C" WELLSITE #95 PIPING PLAN

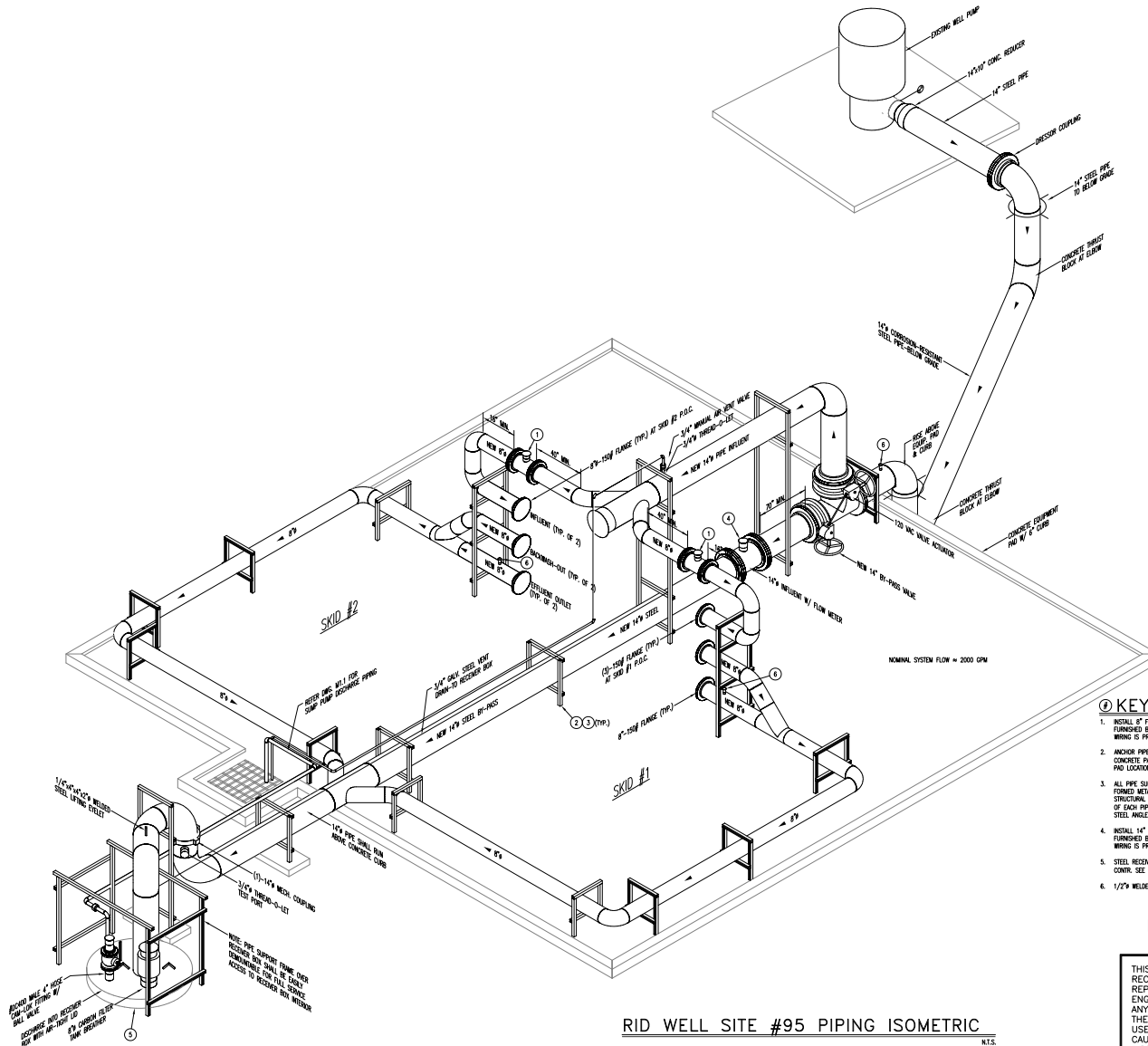
REVISIONS:


DATE: 12/14/2011  
 DRAWN BY: RAA  
 CHECKED BY: DLB  
 SCALE: AS NOTED  
 PROJECT NO: 011175.00  
 SHEET

**M1.1**



Apr 23, 2012 - 3:07pm  
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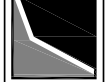
- KEY NOTES:**
- INSTALL 8" FLANGES FOR PIPE LINE FLOW METER. FLOW METERS ARE FURNISHED BY VENDOR AND INSTALLED BY MECH. CONTR. FLOW METER WIRING IS PROVIDED BY OTHERS.
  - ANCHOR PIPE SUPPORT TO MAIN CONCRETE EQUIPMENT PAD, OR TO CONCRETE PADS LOCATED 'AT GRADE'. REFER TO STRUCTURAL DWG'S FOR PAD LOCATION AND SIZES.
  - ALL PIPE SUPPORTS SHALL BE CONSTRUCTED WITH UNSTEEL (P1001) FORMED METAL MEMBERS AND ACCESSORY FITTINGS, OR FULL-WELDED STRUCTURAL STEEL MEMBERS. PROVIDE WELDING AND EXTERNAL BRACING OF EACH PIPE SUPPORT TO MAKE IT 'ROD'. INSTALL 1-1/2"x1-1/2" STEEL ANGLE CLIPS AT EACH PIPE SUPPORT TO KEEP PIPE CENTERED.
  - INSTALL 14" FLANGE FOR PIPE LINE FLOW METER. FLOW METER IS FURNISHED BY VENDOR AND INSTALLED BY MECH. CONTR. FLOW METER WIRING IS PROVIDED BY OTHERS.
  - STEEL RESERVOIR LID, 3/8" PLATE, FURNISHED AND INSTALLED BY MECH. CONTR. SEE REMARK '12' ON SHEET W-11.
  - 1/2" WELDED THREAD-O-LET W/ 1/2" PIPE PLUG.

**RECORD DRAWING  
 (04/23/12)**

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**RID WELL SITE #95 PIPING ISOMETRIC**

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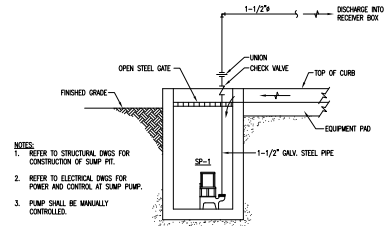


**ROOSEVELT IRRIGATION DISTRICT #95  
 WATER TREATMENT INSTALLATION**  
 SHEET NO. **RID-95 WELL SITE PIPING ISOMETRIC**  
 709 SOUTH 35TH AVENUE, PHOENIX, ARIZONA

REVISIONS:

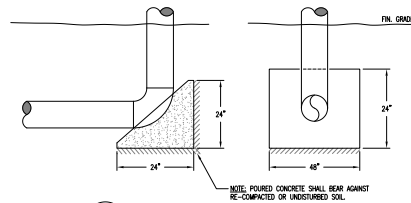

DATE:	12/14/2011
DRAWN BY:	JL
CHECKED BY:	DLB
SCALE:	NONE
PROJECT NO:	011175.00
SHEET:	

**M2.1**

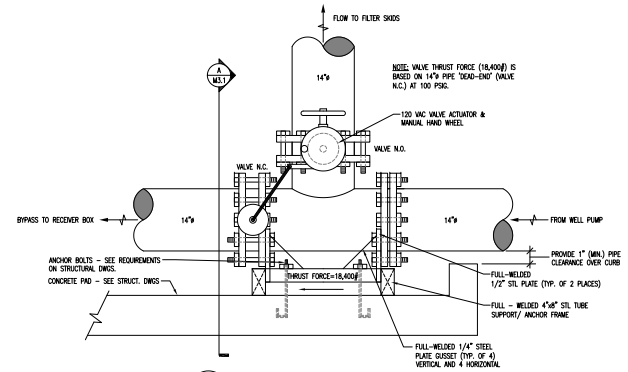


- NOTES:
1. REFER TO STRUCTURAL DWGS FOR CONSTRUCTION OF SUMP PIT.
  2. REFER TO ELECTRICAL DWGS FOR POWER AND CONTROL AT SUMP PUMP.
  3. PUMP SHALL BE MANUALLY CONTROLLED.

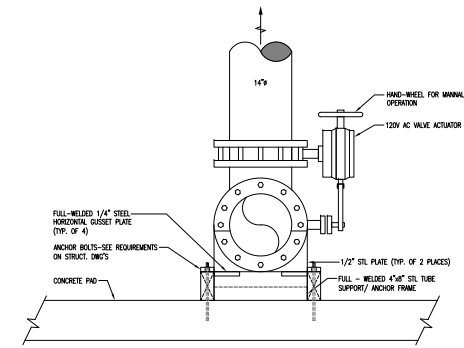
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 M3.1 SUMP PUMP DETAIL  
 NOT TO SCALE



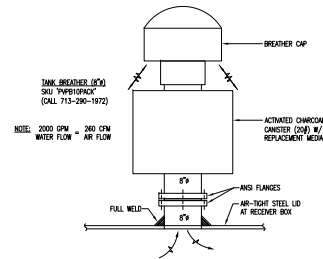
5  
 M3.1 THRUST BLOCK AT PIPING  
 NOT TO SCALE



1  
 M3.1 BY-PASS VALVE DETAIL  
 NOT TO SCALE



2  
 M3.1 SECTION 'A'  
 NOT TO SCALE



3  
 M3.1 RECEIVER BOX BREATHER DETAIL  
 NOT TO SCALE

RECORD DRAWING  
 (04/18/12)

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Roosevelt Irrigation District #95  
 Water Treatment Installation  
 709 South 35th Avenue, Phoenix, Arizona  
 Sheet Title: MECHANICAL DETAILS

REVISIONS:


DATE: 12/14/2011  
 DRAWN BY: RAA  
 CHECKED BY: DLB  
 SCALE: NONE  
 PROJECT NO: 011175.00  
 SHEET

M3.1

SUMP PUMP SCHEDULE							
MARK	LOCATION AND SERVICE	GPM	HEAD FEET	MOTOR HP	VOLY/PH SINGLE OR DUPLEX	MANUFACTURER AND MODEL NUMBER	REMARKS
SP-1	EQUIPMENT FND SUMP	50	24	3/4	115/60	SINGLE ZOLLER MODEL N145	NOTES 1,2,3

NOTES:  
 1. SUMP PUMP SHALL BE FURNISHED AND INSTALLED BY PIPING CONTRACTOR.  
 2. SUMP PUMP SHALL BE FURNISHED WITHOUT FACTORY-INSTALLED AUTOMATIC CONTROL. MANUAL CONTROL OF PUMP OPERATION SHALL BE PROVIDED THRU MANUAL SWITCH FURNISHED AND INSTALLED BY ELECTRICAL CONTRACTOR.  
 3. SUMP PUMP SHALL BE FACTORY EQUIPPED WITH A 20 FOOT, UL LISTED, NEOPRENE POWER CORD WITH MOULDED PLUG AND GROUND WIRE.

AUTOMATIC CONTROL VALVE SCHEDULE											
MARK	LOCATION AND SERVICE	VALVE TYPE	BODY DUTY	PIPE CONNECTIONS			VALVE ACTUATOR			MANUFACTURER & MODEL #	REMARKS
				SIZE	TYPE	FLG.	TYPE	ACTION	POWER IN		
CV-1	EQUIPMENT FND-BYPASS VALVE	3-WAY (CLOSED)	CASTING	1 1/2"	150#	FLG.	ROTARY ELEC.	2-POS. ON/OFF	120V AC	VS #3200055-14/1200	NOTES 1,2,3,4,5

NOTES:  
 1. CONTROL VALVE/ACTUATOR SHALL BE FURNISHED AND INSTALLED BY PIPING CONTRACTOR. POWER AND CONTROL WIRING SHALL BE FURNISHED AND INSTALLED BY CONTROLS CONTRACTOR.  
 2. ACTUATOR ENCLOSURE SHALL BE RATED NEMA 4, WATER TIGHT.  
 3. PIPING CONTRACTOR SHALL REVIEW CONTROL VALVE DETAIL IN DRAWINGS, TO CORRECT VALVE ORIENTATION AND FLOW DIRECTION, PRIOR TO ORDERING VALVE ASSEMBLY.  
 4. VALVE ASSEMBLY SHALL CONSIST OF A 1 1/2" 120# FLANGED DUCTILE-IRON TEE BODY MOUNTED WITH (2)-1 1/2" INGRADED LUG-BODY BUTTERFLY VALVES (EPDM SEAL, 3M SS DISC, 416 SS SHAFT, PIPE BUSHINGS, 316 SS SHAFT-PINS) RATED FOR 100 PSI. ACTUATOR SHALL BE MOUNTED ON PRIMARY (N.O.) VALVE STEM AND CONNECTED TO (N.C.) VALVE STEM BY A STAINLESS STEEL LINKAGE.  
 5. VALVE/ACTUATOR SUPPLIER: VS-VALVE SOLUTIONS, INC. (SALES@VALVESOLUTIONS.COM) OR 770-740-0800.

### MECHANICAL GENERAL SPECIFICATIONS

**1.00 SCOPE OF WORK**

- 1.1. THE CONTRACTOR IS RESPONSIBLE FOR ALL WORK, MATERIALS, AND LABOR TO SATISFY A COMPLETE WORKING SYSTEM WHETHER SPECIFIED OR IMPLIED.
- 1.2. ALL WORK IS TO BE PERFORMED IN STRICT COMPLIANCE WITH ALL CODES AND REGULATIONS GOVERNING WORK OF THIS NATURE.
- 1.3. THE CONTRACTOR SHALL BEFORE SUBMITTING ANY PROPOSAL, EXAMINE THE PROPOSED SITE AND SHALL DETERMINE FOR HIMSELF THE CONDITIONS THAT MAY AFFECT THE WORK. NO ALLOWANCE SHALL BE MADE IF THE CONTRACTOR FAILS TO MAKE SUCH EXAMINATIONS.
- 1.4. ALL EQUIPMENT AND MATERIALS SHALL BE AS SPECIFIED OR "APPROVED EQUAL" BY THE ENGINEER.

**2.00 ELECTRICAL**

- 2.1. CONTRACTOR TO COORDINATE WITH ELECTRICAL CONTRACTOR FOR LOCATION OF WIRING FOR POWERED EQUIPMENT.

**3.00 MISCELLANEOUS**

- 3.1. DO NOT SCALE THE DRAWING FOR EXACT DIMENSIONS. VERIFY ALL FIGURES, CONDITIONS, AND DIMENSIONS AT THE JOB SITE.
- 3.2. THE MECHANICAL PLANS ARE INTENDED TO BE DIAGRAMMATICAL AND ARE BASED ON ONE MANUFACTURER'S EQUIPMENT. THEY ARE NOT INTENDED TO SHOW EVERY ITEM IN ITS EXACT LOCATION, THE EXACT DIMENSIONS, OR ALL THE DETAILS OF THE EQUIPMENT. THE CONTRACTOR SHALL VERIFY THE ACTUAL DIMENSIONS OF THE EQUIPMENT PROPOSED TO ENSURE THAT THE EQUIPMENT WILL FIT IN THE AVAILABLE SPACE.

### PIPE SUPPORT

**1.00 PIPE SUPPORT**

- 1.1. USE "FORMED METAL" (UNBENT) COMPONENTS OR WELDED STRUCTURAL STEEL SHAPES.
- 1.2. ANCHOR PIPE SUPPORT INTO CONCRETE PADS WITH 5/8" EXPANSION BOLTS.
- 1.3. PAINT UNPAINTED STEEL TO MATCH PIPING.

### WATER PIPING

**1.00 MATERIAL WATER PIPING**

- 1.1. 2" AND SMALLER: SCH. 40 GALVANIZED STEEL WITH THREADED FITTINGS, ASTM A-133.
- 1.2. 2" AND LARGER: SCH. 40 BLACK STEEL WITH WELDED OR FLANGED FITTINGS, ASTM A-132.
- 1.3. 2" AND SMALLER UNIONS SHALL BE WELDABLE IRON BODY FOR FERROUS PIPING, BRONZE BODY FOR COPPER PIPING, GALVANIZED FOR GALVANIZED PIPING, THREADED OR SOLDER ENDS.
- 1.4. 2-1/2" AND LARGER UNIONS SHALL 150# BE FORGED STEEL FLANGES FOR FERROUS PIPING.
- 1.5. BALL VALVES - GENERAL SHUTOFF SERVICE OF WATER:
  - A. 2" AND SMALLER BALL VALVES SHALL BE 150#WP, 4000#PS, BRONZE TWO PIECE BODY, FULL PORT, STAINLESS STEEL BALL, TETRAFLEX SEAT AND RINGS, LEVER HANDLE AND SOLDER OR THREADED ENDS.
- 1.6. BUTTERFLY VALVES - GENERAL SHUTOFF SERVICE OF WATER:
  - A. 2-1/2" AND LARGER BUTTERFLY VALVES SHALL BE CAST IRON BODY, BRONZE DISC, SEATS AND SEALS SHALL BE CAPABLE OF SERVICE TO 250#, LUG ENDS, EXTENDED NECK, TO POSITION LEVER HANDLE WITH MEMORY STOP.
- 1.7. CHECK VALVES - GENERAL SERVICE OF WATER:
  - A. 2" AND SMALLER CHECK VALVES SHALL BE 150#WP, 3000#PS, BRONZE BODY, SWING CHECK DISC, THREADED ENDS, SUITABLE FOR HORIZONTAL OR VERTICAL INSTALLATION.
  - B. 2-1/2" AND LARGER CHECK VALVES SHALL BE 150#WP, 3000#PS, CAST IRON BODY, SWING CHECK DISC, BRONZE TRIM, FLANGED ENDS, SUITABLE FOR HORIZONTAL OR VERTICAL INSTALLATION.
- 1.8. BALANCING VALVES - GENERAL SHUTOFF AND BALANCING SERVICE OF WATER:
  - A. 3" AND SMALLER BALANCING VALVE SHALL BE BRONZE BODY, BRASS BALL, TEE SEAT RINGS, DIFFERENTIAL PRESSURE READOUT PORTS WITH CHECK VALVES, DRAIN-PURGE PROGRAMMABLE STOP FEATURE, CALIBRATED POINTER INDICATING DEGREE OF VALVE OPENING, TIGHT SHUTOFF WITH SOLDER OR THREADED ENDS.
  - B. 5" PIPE SIZE AND LARGER BALANCING VALVE SHALL BE CAST IRON BODY, BRASS WANE, DIFFERENTIAL PRESSURE READOUT PORTS WITH CHECK VALVES, MEMORY STOP FEATURE, CALIBRATED POINTER WITH FLANGED ENDS, BALL & SOCKET 28-8F.
- 1.9. TEST SHALL BE PERFORMED BY CONTRACTOR AND WITNESSED BY AUTHORIZED INSPECTOR. ALL PIPING SHALL BE TESTED TO WORKING PRESSURE OF NOT LESS THAN 100 PSIG, WHERE OPERATING PRESSURES EXCEED 50 PSIG, TEST PRESSURE SHALL BE TWO TIMES THE WORKING PRESSURE. TEST DURATION SHALL BE AT LEAST 30 MINUTES.
- 1.10. PAINT EXPOSED PIPING (EXCEPT GALVANIZED PIPE) WITH CORROSION RESISTANT PRIMER AND FLAT ENAMEL FINISH (COLOR: PINKISH GRAY COLOR SELECTION SHALL BE BY OWNER).
- 1.11. WWP DIRECT-BURIED STEEL PIPE WITH 20-MIL PVC TAPE OR CONTINUOUS SLEEVE. EXTERNO PIPE WRAP TO 12" ABOVE GRADE AND SEAL WATER TIGHT.

REVISIONS:


DATE: 12/14/2011  
 DRAWN BY: RAA  
 CHECKED BY: DLB  
 SCALE: NONE  
 PROJECT NO: 011175.00  
 SHEET

**M4.1**

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**ROOSEVELT IRRIGATION DISTRICT #95**  
**WATER TREATMENT INSTALLATION**  
 709 SOUTH 35TH AVENUE, PHOENIX, ARIZONA  
 MECHANICAL SCHEDULES AND SPECIFICATIONS

**RECORD DRAWING**  
**(04/23/12)**

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Apr 24, 2012 - 11:40am  
 \\Tropen\Project Files\2011 Project\011175.00 - RD Water Treatment\Electrical\RD-45\As-Built\Electrical Drawings - 95.dwg

Calculation Summary						
Label	CalcType	Units	Avg	Max	Min	Avg/Min
PROPERTY LINE	Illuminance	Fc	0.11	0.3	0.0	N.A.
SITE	Illuminance	Fc	1.13	3.6	0.1	11.30

### GENERAL NOTES:

- A. ALL EXTERIOR LIGHT FIXTURES TO COMPLY WITH LOCAL NIGHT SKY OBSCURE.
- B. ALL EXTERIOR ELECTRICAL EQUIPMENT TO BE RATED FOR WEATHER-PROOF/ NEMA-3R APPLICATIONS.
- C. ALL FIXTURES INSTALLED OUTDOORS SHALL BE RATED FOR DAMP/WET LOCATIONS AS REQUIRED. THE CONTRACTOR SHALL COORDINATE DAMP/WET LOCATION RATING FOR NEC ARTICLE 410-4. ALL INSTALLATIONS SHALL CONFORM TO NEC ARTICLE 410, ALL SUB ARTICLES.
- D. CONTRACTOR TO COORDINATE EXACT SITE LIGHTING FIXTURE LOCATIONS WITH OWNER. ALL CONDUITS SHALL BE IMMEDIATELY REFERRED TO THE ENGINEER AND ARCHITECT.
- E. ALL EXTERIOR LIGHTING SHALL BE SO LOCATED AND DESIGNED TO PREVENT LIGHTING RAYS FROM BEING DIRECTED OFF THE PROPERTY UPON WHICH THE LIGHTING IS LOCATED.
- F. REFER TO LIGHTING FIXTURE SCHEDULE ON SHEET E2.0 FOR LIGHT FIXTURE TYPES AND SPECIFICATIONS.

This is a preliminary drawing and shall not be used for construction. The contractor shall verify all dimensions and conditions of the site before construction. The contractor shall be responsible for obtaining all necessary permits and approvals. The contractor shall coordinate with the owner and architect for all construction details. All work shall conform to the latest edition of the National Electrical Code (NEC) and all applicable local codes. Copyright 2012 Taylor Rymar Corporation.

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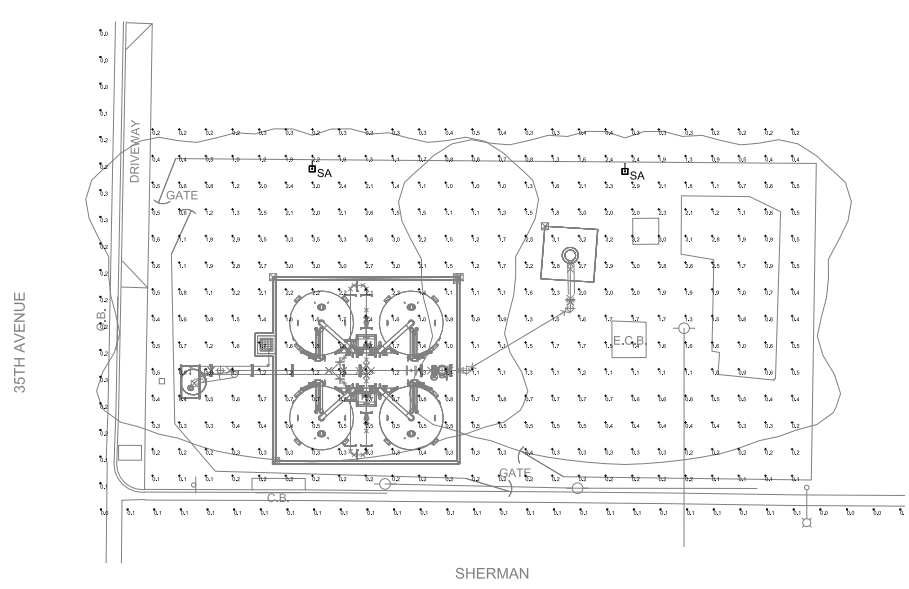
**ROOSEVELT IRRIGATION DISTRICT #95  
 WATER TREATMENT INSTALLATION**  
 SHEET TITLE: PHOTOMETRIC SITE PLAN

REVISIONS:	

DATE:	12/14/2011
DRAWN BY:	CRJ
CHECKED BY:	JDD
SCALE:	AS NOTED
PROJECT NO.:	011175.00
SHEET:	E0.1

### RECORD DRAWING (4/23/2012)

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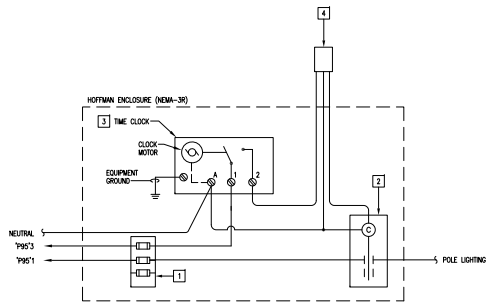
PHOTOMETRIC SITE PLAN

1" = 16'-0"



PANEL	TYPE (NEW)	SQUARE 'TY' 1000A MINI POWER ZONE	LOAD PER PHASE (W)				LOAD	TYPE	CB	USE OR AREA SERVED
			A	B	C	D				
240/120V	14	3W								
			SPARE MONTHS							
USE OR AREA SERVED	CB	TYPE	A	B	C	D	TYPE	CB	USE OR AREA SERVED	
SECURITY POLE LIGHTS	20	C 1	370				2	N 60	PANEL-'P95' SECONDARY MAIN	
TIMELCLOCK/CONTACTOR	20	N 3		180			2	N 20		
CONEX BOX LIGHTING	20	C 5	600				4	N 20	VERTICAL CONTROL PANEL	
CONEX BOX OUTLETS	20	N 7	1200				6	N 20	TANK SKID SLUMP PUMP	
CONEX A/C	20	C 8	1836				8	N 20	COMMERCIAL RECEPTACLE	
			180				10	N 20		
				1836			12	N 20	BUSSED SPACE	
							12	N 20		
LOAD PER PHASE NON-CONTINUOUS			1380	2124					4888 VA / 120 V = 41 AMPS	
LOAD PER PHASE CONTINUOUS			2806	1836						
25% OF CONTINUOUS			702	459						
TOTAL			4888	4419					30200 A.I.C. BRANCH BREAKERS	

NOTES: 1. "C" LOAD TYPES ARE CONTINUOUS OR LARGEST MOTOR LOADS AND "N" LOAD TYPES ARE NON-CONTINUOUS.

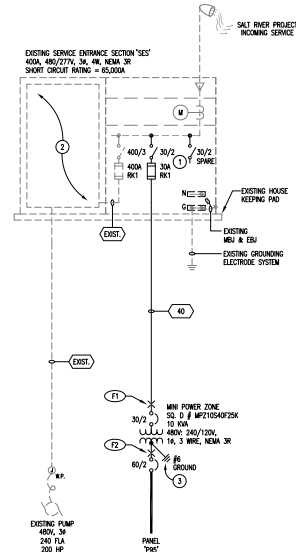


**KEY NOTES:**

1. FUSE BLOCK WITH 20A CURRENT LIMITING CLASS J DUAL ELEMENT TIME DELAY FUSES.
2. POLE ELECTRICALLY HELD CONTACTOR, SQUARE 'TY' L00002 OR EQUAL WITH 20A CONTACTS, 5000A WITHSTAND RATING MINIMUM.
3. TIMELCLOCK "INTERMATIC" MODEL JET70150R OR EQUAL.
4. PHOTOCELL "INTERMATIC" BK4236 MOUNT ON ROOF FACING NORTH.

**EXTERIOR LIGHTING CONTROL DIAGRAM**

NO SCALE



**ELECTRICAL SINGLE-LINE DIAGRAM**

NO SCALE

**FEEDER SCHEDULE:**

SYMBOL	PARALLEL SECT	CONDUIT AND CONDUCTOR SIZE	NOTE
40	1	3 Ø, 1 #12 O.D., 1% 3W	

**LOAD CALCULATIONS:**

SES, 400A, 480/277V, 3Ø, 4W	x 100% =	3967 VA
NEW PANEL 'P95'	x 125% =	26130 VA
EXISTING HOA DEMAND AT 0.8 PF	SUB TOTAL =	26527 VA
	AT 480V 3 PHASE =	319 AMPS

**AVAILABLE FAULT CURRENT:**

1. ALL VALUES ARE SYMMETRICAL, BASED ON BUSBAR/SWP CALCULATIONS AS INDICATED.
2. ALL EQUIPMENT SHALL BE FULLY RATED.
3. AFC = AVAILABLE FAULT CURRENT.

LABEL	FAULT LOCATION	TYPE OF CALCULATION	Open	Conduit Type	Conductor Type	AFC(1) or AFC(2)	V or VPHV	VELOC	L	C VALUE	KVA	SC	N	F or F1	R or R1	AFC(3) or AFC(2)
F1	MINI-POWER ZONE MAIN TERMINAL	AFC AT END OF A FEEDER	#3	NON-METALLIC	COPPER	60000	480	250	75	1000	2.800	0.070				9019
F2	MINI-POWER ZONE MAIN TERMINAL	AFC AT SEC. OF TRANSFORMER				10000	480	250	75	1000	2.800	0.070				538

**AFC AT THE END OF A FEEDER**  
**DEFINITION:**  
 AFC(1) = AFC AT THE BEGINNING OF THE FEEDER  
 AFC(2) = AFC AT THE END OF THE FEEDER  
 N = NUMBER OF CONDUCTORS IN PARALLEL PER PHASE  
 C = "C" VALUE AS DEFINED IN THE BUSBAR/SWP HANDBOOK  
 V = LINE-TO-LINE VOLTAGE  
 L = LENGTH OF FEEDER (IN FEET)

$$CALCULATIONS: F = \frac{1000 \times AFC(1) \times AFC(2)}{R \times L \times V}$$

$$M = \frac{1}{1+F}$$

$$AFC(3) = AFC(1) \times M$$

**AFC AT THE SECONDARY OF A THREE-PHASE TRANSFORMER**  
**DEFINITION:**  
 AFC(1) = AFC AT PRIMARY TERMINAL OF TRANSFORMER  
 AFC(2) = AFC AT SECONDARY TERMINAL OF TRANSFORMER  
 VPHV = LINE-TO-LINE VOLTAGE AT TRANSFORMER PRIMARY  
 SC = TRANSFORMER PERCENT IMPEDANCE  
 NVA = WEISS USE OF TRANSFORMER

$$CALCULATIONS: F1 = \frac{AFC(1) \times VPHV \times 1.12 \times SC}{10000 \times NVA}$$

$$M1 = \frac{1}{1+F1}$$

$$AFC(2) = AFC(1) \times M1 \times AFC(2)$$

**GENERAL NOTES:**

1. CONDUCTOR SIZES BASED ON THHN/THWN-2, 90°C, 600V, INSULATED, COPPER WIRE APPLIED AT 60°C IMPACTS SIZES UP TO #1 AWG, AND 75°C IMPACTS FOR SIZES #1 AWG OR LARGER.
2. NO DESIGN CHANGES MAY BE MADE TO THE SYSTEM WITHOUT THE PRIOR APPROVAL OF THE DESIGN ENGINEER AND THE ELECTRICAL INSPECTOR.
3. DASHED-SHADED LINES INDICATE EXISTING EQUIPMENT. SOLID-BOLD LINES INDICATE NEW EQUIPMENT (UNLESS INDICATED OTHERWISE).

**KEY NOTES:**

1. PROVIDE NEW SUB-MAIN SWITCH IN EXISTING CUTLER-HAMMER SES. PROVIDE LISTED COVER PLATES AS REQUIRED TO MAINTAIN A DEAD FRONT. VERIFY NEW SWITCH REQUIREMENTS WITH CUTLER-HAMMER AND COORDINATE NEW SWITCH INSTALLATION AND POWER OUTAGES WITH POWER COMPANY.
2. EXISTING SES CONTROL CABINET WITH CONTACTORS AND REDUCED VOLTAGE SWITCHING CONTROLS FOR EXISTING IRRIGATION PUMP MOTOR TO REMAIN. COORDINATE WITH KELLER ELECTRICAL AND VERTIC CONTROL FOR ANY CONTROL PROVISION OR MODIFICATION REQUIREMENTS.
3. TIE TO THE NEW SUB-MAIN SWITCH GROUNDING ELECTRODE SYSTEM PER KEY NOTE #4 BELOW.
4. PROVIDE SUSE RATED DISCONNECT. SEE GROUNDING DETAIL ON THIS SHEET FOR DISCONNECT GROUNDING REQUIREMENTS.

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Roosevelt Irrigation District #95  
 Water Treatment Installation  
 SINGLE-LINE DIAGRAM, PANELS, AND CALCULATIONS  
 709 SOUTH 35TH AVENUE, PHOENIX, ARIZONA  
 SHEET E1.0

**RECORD DRAWING (4/23/2012)**

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DATE: 12/14/2011  
 DRAWN BY: JDC  
 CHECKED BY: JDC  
 SCALE: AS SHOWN  
 PROJECT NO: 011715.00  
 SHEET  
**E1.0**

Apr. 24, 2012 - 11:42am  
 Project: 011175.00 - RD Water Treatment/Electrical (RD-45) (A=Auto) Electrical Drawings - 95.4mg  
 \\Tropen\Project Files\2011

## LIGHTING FIXTURE SCHEDULE

MOUNTING (MFD)	LAMP TYPE	LUMINOUS (L/L)
RE - RECESSED	FL - FLUORESCENT	A - 125' ACRILIC
SP - SUSPENDED	CF - COMPACT FLUORESCENT	B - BLACK BAFFLE
CL - CEILING SURFACE	IN - INCANDESCENT	C - CLEAR ALUM.
ML - WALL	LED - LIGHT EMITTING DIODE	D - PARABOLIC
UC - UNDER CABINET	HS - HIGH PRESSURE SODIUM	F - FRESNEL
CV - COVE	FSM - FUSE SAFE METAL HALIDE	G - TEMPERED GLASS
PL - POLE	MV - MERCURY VAPOR	H - WALL WASHER
GR - GROUND	LV - LOW VOLTAGE	K - 10212 125' ACRILIC
UN - UNIVERSAL	O - OTHER (SEE DESCRIPTION)	K19 - KSH19 125' ACRILIC
		L - LOW INCANDESCENT SPECULAR ALUMINUM
		N - NONE
		O - OTHER (SEE DESCRIPTION)
		P - PROTRUDING
		PC - POLYCARBONATE
		W5 - WIRE GUARD

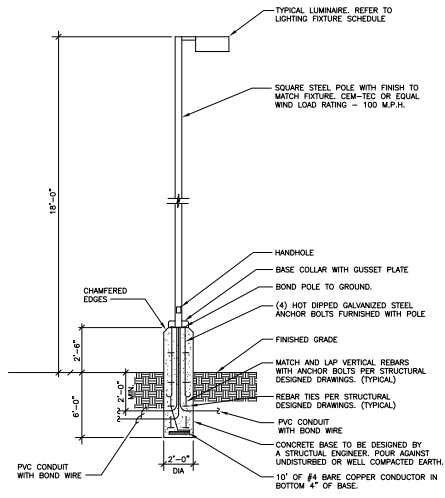
PROVIDE DISCONNECTING MEANS FOR FLUORESCENT LUMINAIRES THAT CAN BE SERVED IN PLACE WHICH INCLUDES LUMINAIRES THAT UTILIZE DOUBLE ENDED LUMINAIRES CONTAINING BALLAST(S) & SUPPLIED FROM MULTI-WIRE BRANCH CIRCUITS. THE DISCONNECT MEANS MUST DISCONNECT ALL SUPPLY CONDUCTORS SIMULTANEOUSLY, INCLUDING THE GROUNDING CONDUCTOR. EXCEPTIONS ARE PROVIDED FOR HAZARDOUS LOCATIONS, EMERGENCY ILLUMINATION, CODE-B-PLUG CONNECTED LUMINAIRES, INDUSTRIAL FACILITIES, & LUMINAIRES NOT SUPPLIED BY A MULTIWIRE BRANCH CIRCUIT WHICH DOES NOT LEAVE THE ILLUMINATED SPACE IN TOTAL DARKNESS. REFER TO NEC 410.130(S) FOR FURTHER CLARIFICATION.

CATALOG NUMBER SHALL NOT BE CONSIDERED COMPLETE AND MATERIAL SHALL NOT BE ORDERED BY MANUFACTURER AND CATALOG NUMBER ONLY. THE COMPLETE DESCRIPTION AND THE SPECIFICATION SHALL BE COORDINATED WITH THE CATALOG NUMBER TO DETERMINE THE EXACT MATERIAL AND ACCESSORIES TO BE ORDERED. THE FIRST MANUFACTURER LISTED IS THE BASIS FOR ORDER. HOWEVER ANY SUBSTITUTIONS, WHETHER LISTED WITHIN SCHEDULE NUMBER OR NOT, MUST BE PRIOR APPROVED IN WRITING BY BOTH ARCHITECT AND ENGINEER.

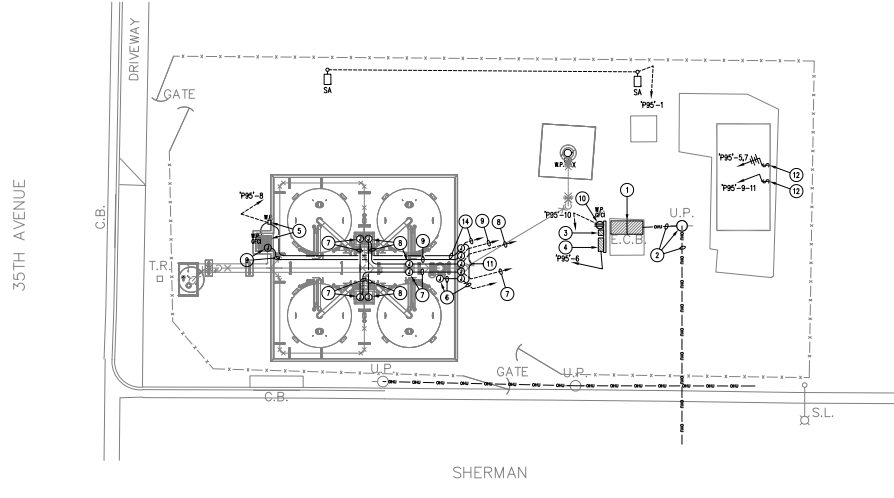
ALL LAMPS FOR THIS PROJECT SHALL BE FURNISHED AND INSTALLED BY THE ELECTRICAL CONTRACTOR UNLESS OTHERWISE NOTED.

REFER TO SPECIFICATION FOR LAMP AND BALLAST REQUIREMENTS, SHOP DRAWING SUBMITTAL REQUIREMENTS AND ADDITIONAL INFORMATION.

ITEM	DESCRIPTION	SIZE	MFD	LAMPS			VOLTAGE	BALLAST	U/L	APPROVED MANUFACTURER / MODEL	LAMP/BALLAST
				TYPE	QTY	SIZE					
SA	SMoke-HEAD AREA LIGHT FIXTURE SSS POLE 15' W/ 2 1/2" BASE	15.5'X22'X6.5'	FL	TYPE	QTY	SIZE	120	QWA	P	COOPER - LUMINAIRE (NEMO-SL-150-120-LL OR APPROVED EQUAL)	VA 185



**POLE MOUNTED LIGHT FIXTURE DETAIL**  
NO SCALE



**ELECTRICAL SITE PLAN - NEW WORK**  
1" = 10'-0"

## GENERAL NOTES:

- A. ALL CONDUIT ROUTING AND STUB-UP LOCATIONS ARE DIAGNOSTIC AND SHOWN FOR REFERENCE ONLY. THE CONTRACTOR SHALL COORDINATE ALL ROUTING TO EXISTING FIELD CONDITIONS AND NEW CONSTRUCTION POINTS. COORDINATE ROUTING WITH NEW AND EXISTING OBSTRUCTIONS AND WITH ALL APPLICABLE TRAFFIC CODES. COORDINATE STUB-UP LOCATIONS WITH FINAL EQUIPMENT LOCATIONS IN FIELD.
- B. ALL EXTERIOR LIGHT FIXTURES TO COMPLY WITH LOCAL NIGHT SKY ORDINANCE.
- C. ALL EXTERIOR LIGHTING TO BE FED WITH #10 CU MINIMUM W/L.C.
- D. ALL EXTERIOR ELECTRICAL EQUIPMENT TO BE RATED FOR WEATHER-PROOF/NEMA-3R APPLICATIONS.
- E. ALL FIXTURES INSTALLED OUTDOORS SHALL BE RATED FOR DAMP/WET LOCATIONS AS REQUIRED. THE CONTRACTOR SHALL COORDINATE DAMP/WET LOCATION RATING PER NEC ARTICLE 410-4. ALL INSTALLATIONS SHALL CONFORM TO NEC ARTICLE 410, ALL SUB ARTICLES.
- F. CONTRACTOR TO COORDINATE EXACT SITE LIGHTING FIXTURE LOCATIONS WITH OWNER. ALL CONFLICTS SHALL BE IMMEDIATELY REPORTED TO THE ENGINEER AND ARCHITECT.
- G. ALL WIRING SHALL BE INSTALLED UNDER-GROUND IN PVC CONDUIT WHERE POSSIBLE. WHERE EXPOSED, PROVIDE MIN CONDUIT WITH WEATHERPROOF FLEX CONNECTIONS.
- H. FIXTURE / ITEM IDENTIFIED WITH LETTER:
  - "X" - INDICATES DEVICE TO REMAIN.
  - "Y" - INDICATES DEVICE TO BE REMOVED.
  - "Z" - INDICATES DEVICE TO BE REMOVED & RELOCATED.

## KEY NOTES:

1. EXISTING SERVICE ENTRANCE SECTION TO REMAIN. SEE SINGLE-LINE DIAGRAM ON SHEET E2.0 FOR NEW WORK.
2. EXISTING POWER POLE WITH TRANSFORMERS AND OVER-HEAD POWER LINES TO REMAIN.
3. NEW UN-STRUT MOUNTED MINI POWER ZONE TRANSFORMER AND PANEL "P90". SEE SINGLE-LINE DIAGRAM AND PANEL SCHEDULE ON SHEET E2.0.
4. CONTROL PANEL BY VERTCH. PROVIDE POWER TO CONTROL PANEL AS SHOWN. PROVIDE 3/4" CONDUIT AS INDICATED FOR POWER AND CONTROL WIRING. ALL POWER AND CONTROL CONDUITS FROM CONTROL PANEL TO CONTROL EQUIPMENT SHALL BE PROVIDED BY ELECTRICAL CONTRACTOR AS DIRECTED BY CONTROLS CONTRACTOR. SEE VERTCH CONTROL DRAWINGS FOR ADDITIONAL INFORMATION AND REQUIREMENTS.
5. PROVIDE #2 (JACO) RECEPTACLE FOR 120V 3-WP SUMP PUMP POWER CONNECTION AND POST MOUNTED CONTROL WITH NEMA-3R ENCLOSURE AND 1/4" FOR METERING AND MANUAL CONTROL OF SUMP PUMP. SQUARE-D CLASS #802-28H-102-CS, OR EQUAL. COORDINATE EXACT LOCATION AND WIRING REQUIREMENTS WITH CONTROLS CONTRACTOR AND OWNER. COORDINATE EXACT LOCATION OF RECEPTACLE WITH MECHANICAL CONTRACTOR PRIOR TO ROUGH-IN.
6. PROVIDE #2-BOX AND 3/4" CONDUIT AS SHOWN WITH POWER WIRING FROM AUTOMATIC VALVE TO VERTCH CONTROL PANEL. COORDINATE EXACT ROUGH-IN LOCATION, WIRING REQUIREMENTS, CONDUIT ROUTING AND CONNECTION REQUIREMENTS WITH OWNER, MECHANICAL, AND CONTROLS CONTRACTOR. SEE SHEET M2.1 FOR VALVE LOCATION.
7. PROVIDE #2-BOX AND 3/4" CONDUIT AS SHOWN WITH POWER WIRING FROM FLOW METER LOCATION TO VERTCH CONTROL PANEL. COORDINATE EXACT ROUGH-IN LOCATION, WIRING REQUIREMENTS, CONDUIT ROUTING AND CONNECTION REQUIREMENTS WITH OWNER, MECHANICAL, AND CONTROLS CONTRACTOR. SEE SHEET M2.1 FOR FLOW METER LOCATIONS.
8. PROVIDE #2-BOX AND 3/4" CONDUIT AS SHOWN WITH CONTROL WIRING FROM FLOW METER LOCATION TO VERTCH CONTROL PANEL. COORDINATE EXACT ROUGH-IN LOCATION, WIRING REQUIREMENTS, CONDUIT ROUTING AND CONNECTION REQUIREMENTS WITH OWNER, MECHANICAL, AND CONTROLS CONTRACTOR. SEE SHEET M2.1 FOR FLOW METER LOCATIONS.
9. PROVIDE #2-BOX AND 3/4" CONDUIT AS SHOWN WITH CONTROL WIRING FROM LOCATION OF SUMP PUMP HIGH AND LOW LEVEL SENSORS TO VERTCH CONTROL PANEL. COORDINATE EXACT ROUGH-IN LOCATION, WIRING REQUIREMENTS, CONDUIT ROUTING AND CONNECTION REQUIREMENTS WITH OWNER, MECHANICAL, AND CONTROLS CONTRACTOR.
10. PROVIDE #2 (JACO) TYPE CONVENIENCE RECEPTACLE. MOUNT AT +24" AFF ON UN-STRUT STRUCTURE SUPPORTING MINI POWER ZONE PER KEY-NOTE #3 ABOVE.
11. PROVIDE #2-BOX FOR TRANSFORMING FROM UNDER-GROUND TO ABOVE GROUND CONDUIT. COORDINATE EXACT LOCATION IN THE FIELD WITH MECHANICAL AND CONTROLS CONTRACTOR. TYPICAL OF 5.
12. CONEX BOX PROVIDED BY OWNER. SIZE AND LOCATION SHOWN ARE APPROXIMATE AND SHOWN FOR REFERENCE ONLY. PROVIDE SINGLE-POINT 120V 20A CIRCUITS FOR OWNER LIGHTING. POWER AND A/C UNIT CONNECTIONS. COORDINATE EXACT CONNECTION POINTS AND REQUIREMENTS WITH OWNER AND NOTIFY ENGINEER OF ANY DISCREPANCIES.
13. NOT USED.
14. PROVIDE 3/4" CONDUIT AS SHOWN WITH 120V CONTROL WIRE FROM SUMP PUMP CONTROL CONTRACTOR (W/ SWITCH (2000A)) TO VERTCH CONTROL PANEL SUMP PUMP RELAY. COORDINATE EXACT ROUGH-IN LOCATION, WIRING REQUIREMENTS, CONDUIT ROUTING AND CONNECTION REQUIREMENTS WITH OWNER AND CONTROLS CONTRACTOR.

## RECORD DRAWING (4/23/2012)

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This is a statement of work and not a contract. It is subject to the terms and conditions of the contract. The contract shall govern in the event of a dispute. The contract shall be available for review at the project site. The contract shall be available for review at the project site. The contract shall be available for review at the project site.

**TAYLOR RYMAR CORPORATION**  
 501 EAST 10TH AVENUE  
 TEMPE, AZ 85281  
 WWW.TR-CORP.COM



**ROOSEVELT IRRIGATION DISTRICT #95 WATER TREATMENT INSTALLATION**  
 709 SOUTH 35TH AVENUE, PHOENIX, ARIZONA  
 SHEET: ELECTRICAL SITE PLAN - NEW WORK

REVISIONS:

DATE: 12/14/2011  
 DRAWN BY: CRL  
 CHECKED BY: JDD  
 SCALE: AS NOTED  
 PROJECT NO: 011175.00  
 SHEET: **E2.0**

# Spinnaker Holdings, LLC

## Roosevelt Irrigation District (RID) Water Remediation SCADA and Control Package

### Well #95 Master Control Panel RID-95

Vertech Project Number P110124

January 5, 2012

WELL #95 MASTER CONTROL PANEL RID-95 - DRAWING INDEX				
Drawing Set	Drawing Name	Sheet #	Revision	Description
RID-95	P110124-RID95-01	01	1	Well #95 Master Control Panel RID-95 - Title Page & Drawing Index
	P110124-RID95-02	02	1	Well #95 Master Control Panel RID-95 - Symbols & Legends
	P110124-RID95-03	03	1	Well #95 Master Control Panel RID-95 - General Notes
	P110124-RID95-04	04	1	Well #95 Master Control Panel RID-95 - 120VAC Power Distribution
	P110124-RID95-05	05	1	Well #95 Master Control Panel RID-95 - 24VDC Power Distribution 24VDC UPS Power Distribution
	P110124-RID95-06	06	1	Well #95 Master Control Panel RID-95 - 24VDC UPS Power Distribution 57-1200 CPU 1214C Module PLC01 - 14 Pt. Discrete Input
	P110124-RID95-07	07	1	Well #95 Master Control Panel RID-95 - 57-1200 CPU 1214C Module PLC01 - 10 Pt. Relay Output & Field Interlocks
	P110124-RID95-08	08	1	Well #95 Master Control Panel RID-95 - 57-1200 CPU 1214C Module PLC02 - 8 Pt. Analog Input
	P110124-RID95-09	09	1	Well #95 Master Control Panel RID-95 - 57-1200 CPU 1214C Module PLC03 - 8 Pt. Analog Input
	P110124-RID95-10	10	1	Well #95 Master Control Panel RID-95 - Enclosure Layout
	P110124-RID95-11	11	1	Well #95 Master Control Panel RID-95 - Backplate Layout & Bill of Material
	P110124-RID95-12	12	1	Well #95 Master Control Panel RID-95 - PLC Rack 0 Layout & Bill of Material
	P110124-RID95-13	13	1	Well #95 Master Control Panel RID-95 - Terminal Strip Layout
	P110124-RID95-14	14	1	Well #95 Master Control Panel RID-95 - Engraving Schedule

P110124-RID95-01.dwg



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0	11/07/11	Issue For Construction	RS	MAS
A	11/03/11	Issue For Submittal	RS	MAS

**System Designed For:**  
**Spinnaker Holdings, LLC**  
 150 Pecan St.  
 Denison, TX 75020-2700

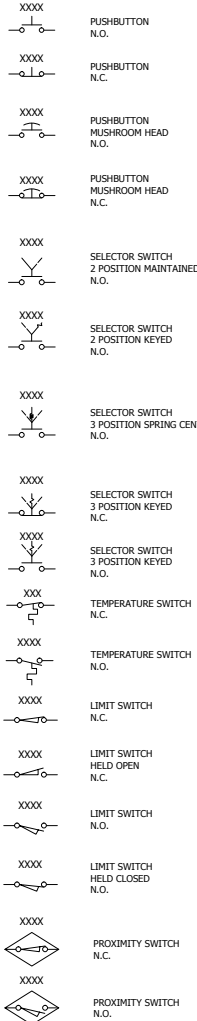
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**Roosevelt Irrigation District Water Remediation**  
**Well #95 Master Control Panel RID-95**  
 Title Page  
 Drawing Index

<b>Engineer:</b> R. Smith		<b>Client Job ID:</b> DW100340	<b>Vertech Job ID:</b> P110124
<b>Designer:</b> M. Szymanski		<b>Creation Date:</b> 10/12/2011	<b>Drawing Set:</b> RID-95
<b>Rev:</b> 1	<b>Scale:</b> NTS	<b>Sheet Size:</b> B	<b>Sheet Number:</b> 01 OF 14

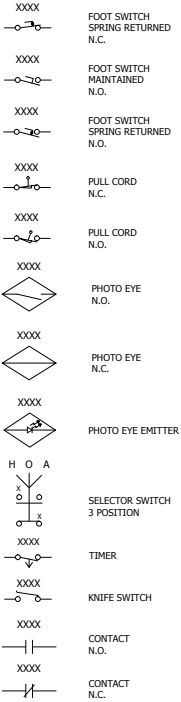


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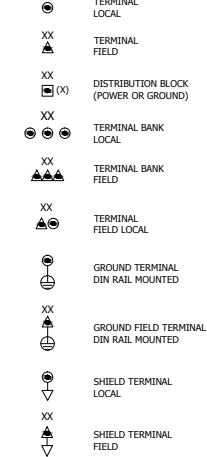
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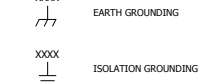
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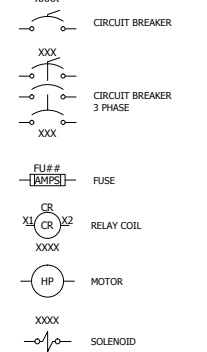
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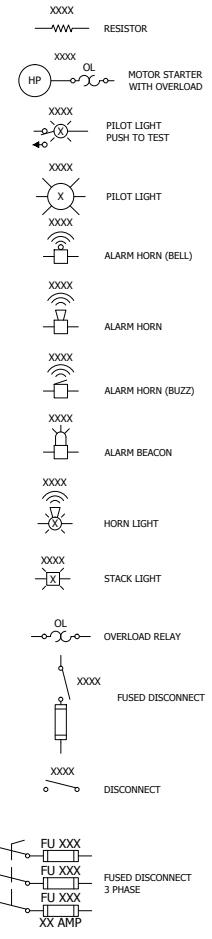
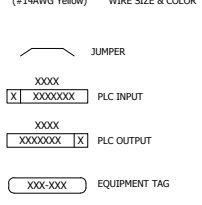
GROUNDING:



MISCELLANEOUS:



GENERAL:



LEGENDS:

ABBREVIATIONS	
SCD	Start Command
SFW	Start Forward
SRV	Start Reverse
RNG	Running
RFW	Running Forward
RRV	Running Reverse
OVL	Overload
DFT	Drive Fault
BRK	Brake
PBL	Push Button Light
RST	Reset
STR	Starter
VFD	Variable Frequency Drive
CBR	Clutch/Brake
CTH	Clutch
PS	Power Supply
CB	Circuit Breaker
ES	EtherNet Switch
PDB	Power Distribution Block
DISC	Disconnect
RCP	Receptacle
TS	Temperature Switch
ECR	Safety Relay
ECR M	Safety Relay Master
ENT	Enternet/IP
MP	Motor Protector
LR	Line Reactor
MSD	Motor Safety Disconnect
DS	Door Switch
EL	Enclosure Light
DB	Dynamic Break
TVS S	Transient Voltage Surge Suppressor
FU	Fuse
HMT	Hour Meter

P110124-RID95-02.dwg



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A	11/03/11	Issue For Submittal	RS	MAS

**System Designed For:**  
 Spinnaker Holdings, LLC  
 150 Pecan St.  
 Denison, TX 75020-2700

**Sheet Description:**  
 Roosevelt Irrigation District Water Remediation  
 Well #95 Master Control Panel RID-95  
 Symbols & Legend

<b>Engineer:</b> R. Smith	<b>Client Job ID:</b> DW100340	<b>Vertech Job ID:</b> P110124
<b>Designer:</b> M. Szymanski	<b>Creation Date:</b> 10/12/2011	<b>Drawing Set:</b> RID-95
<b>Rev:</b> 1	<b>Scale:</b> NTS	<b>Sheet Size:</b> B
		<b>Sheet Number:</b> 02 OF 14

**General Notes:**

- Panel shall be manufactured to UL-508a Standards, and the required UL markings shall be affixed to the interior of the panel. The panel shall ship with a complete as-built drawing set.
- The following chart shows the standard wire colors for various voltages in the drawing set.

Color	Abbreviation	Usage
Brown	BRN	3-Phase AC - Phase A
Orange	ORG	3-Phase AC - Phase B
Yellow	YEL	3-Phase AC - Phase C
Black	BLK	120VAC Power (Hot)
White	WHT	120VAC Neutral
Red	RED	120VAC Control
Green w/ Yellow Stripe	GRN/YEL	AC Ground
Yellow	YEL	Foreign Power
White w/ Yellow Stripe	WHT/YEL	Foreign Neutral
Purple	PUR	Temporary
Blue	BLU	24VDC Power & Control
White w/ Blue Stripe	WHT/BLU	24VDC Common (Grounded)

- All analog signal cables shall be Belden 8760; 2-conductor #18AWG (BLK/CLR) twisted/shielded: BLK = Positive (+); CLR = Negative (-).

P110124-RID95-03.dwg



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0	11/07/11	Issue For Construction	RS	MAS
A	11/03/11	Issue For Submittal	RS	MAS

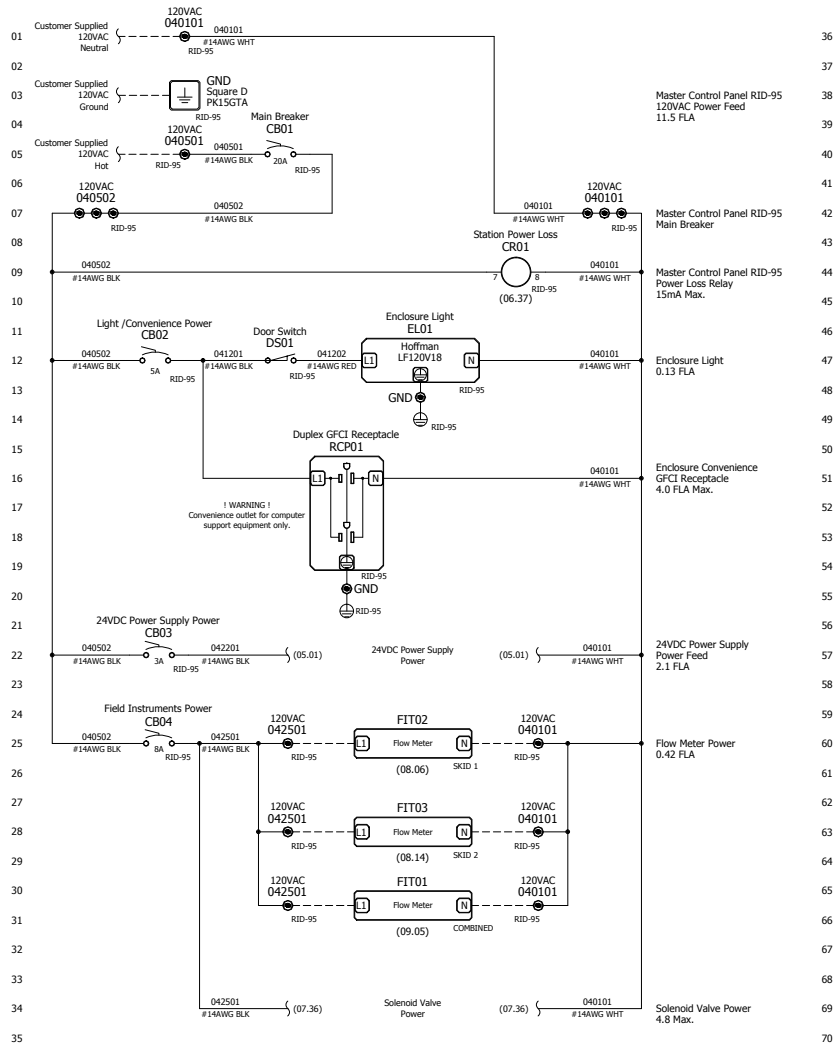
**System Designed For:**  
**Spinner Holdings, LLC**  
 150 Pecan St.  
 Denison, TX 75020-2700

**Sheet Description:**  
**Roosevelt Irrigation District Water Remediation Well #95 Master Control Panel RID-95**  
 General Notes

<b>Engineer:</b> R. Smith		<b>Client Job ID:</b> DW100340	<b>Vertech Job ID:</b> P110124
<b>Designer:</b> M. Szymanski		<b>Creation Date:</b> 10/12/2011	<b>Drawing Set:</b> RID-95
<b>Rev:</b> 1	<b>Scale:</b> NTS	<b>Sheet Size:</b> B	<b>Sheet Number:</b> 03 OF 14

120VAC Power Distribution  
Master Control Panel RID-95

Notes:



INTENTIONALLY  
LEFT  
BLANK

P110124-RID95-04.dwg



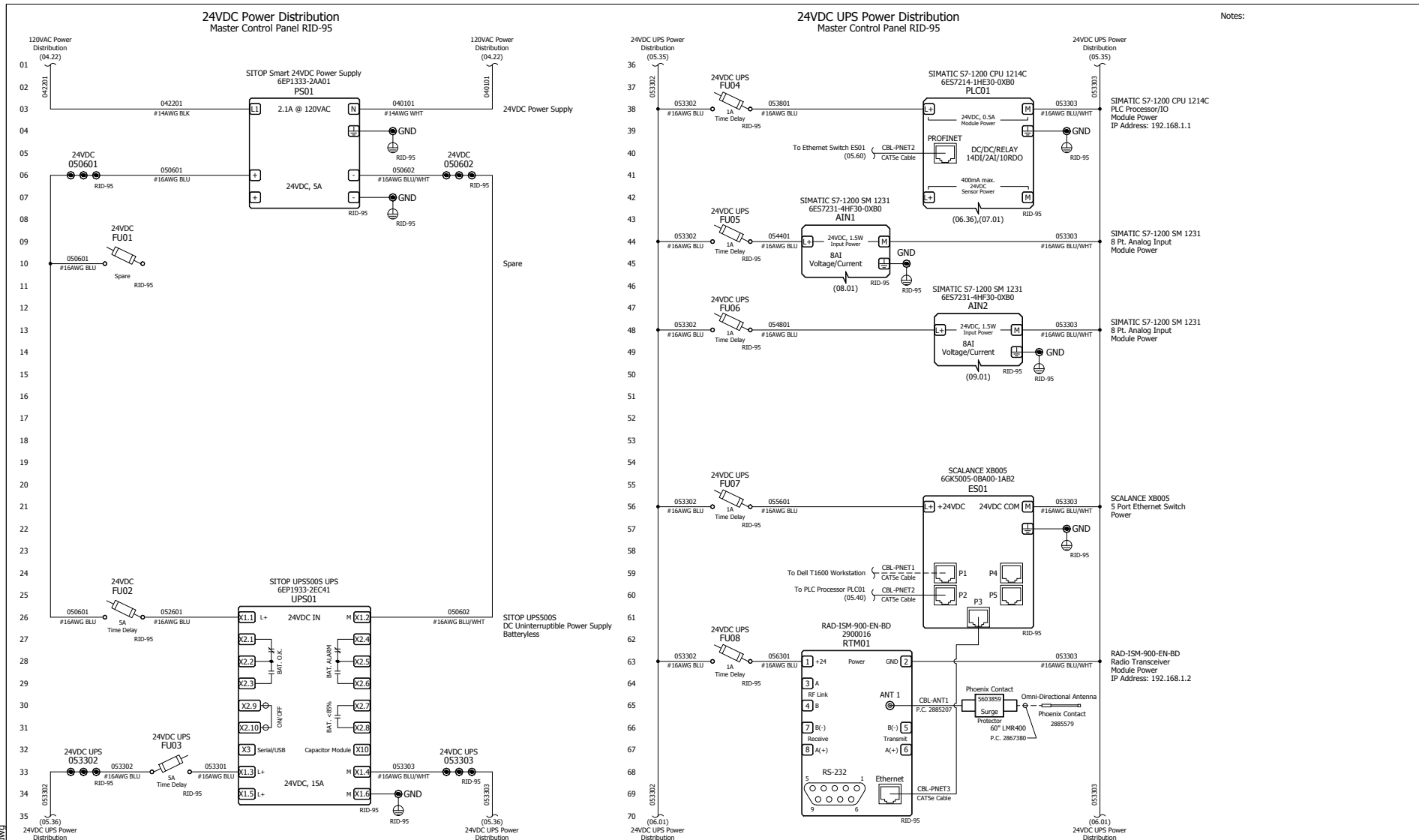
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REV	DATE	DESCRIPTION	ENG	DSN
1	01/05/12	As Built	RS	JMM
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A	11/03/11	Issue For Submittal	RS	MAS

System Designed For:  
**Spinner Holdings, LLC**  
150 Pecan St.  
Denison, TX 75020-2700

Sheet Description:  
**Roosevelt Irrigation District Water Remediation Well #95 Master Control Panel RID-95**  
120VAC Power Distribution

Engineer: R. Smith		Client Job ID: DW100340		Vertech Job ID: P110124	
Designer: M. Szymanski		Creation Date: 10/12/2011		Drawing Set: RID-95	
Rev: 1	Scale: NTS	Sheet Size: B	Sheet Number: 04 OF 14		



Notes:

P110124-RID95-05.dwg



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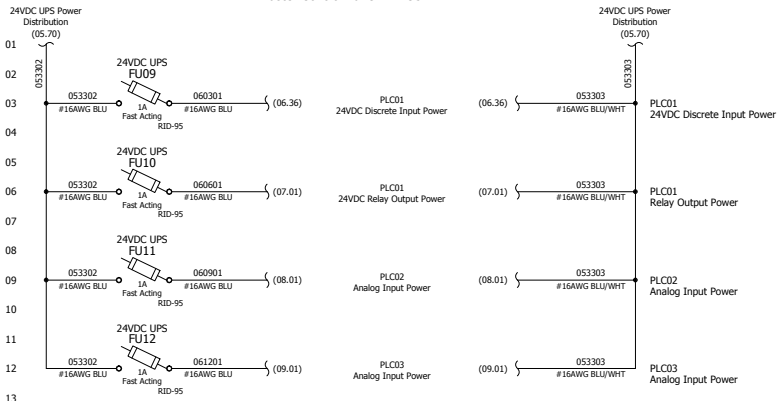
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A	11/03/11	Issue For Submittal	RS	MAS

<b>System Designed For:</b>
<b>Spinner Holdings, LLC</b> 150 Pecan St. Denison, TX 75020-2700

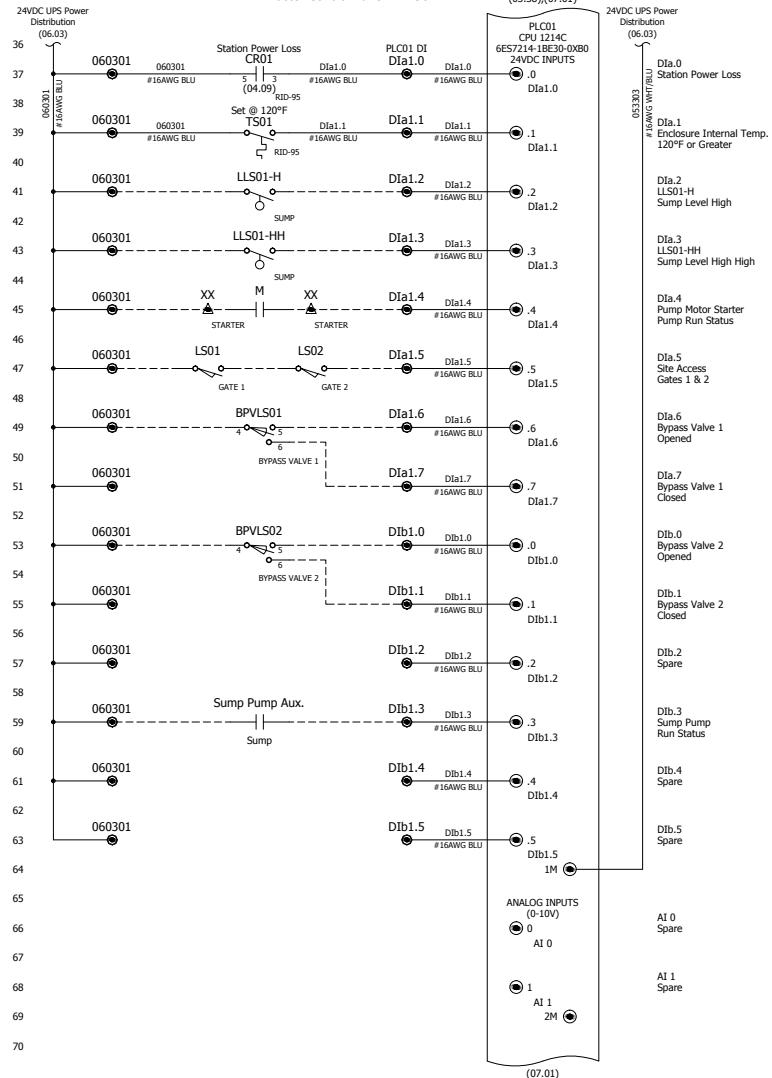
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<b>Roosevelt Irrigation District Water Remediation Well #95 Master Control Panel RID-95</b> 24VDC Power Distribution 24VDC UPS Power Distribution

<b>Engineer:</b> R. Smith	<b>Client Job ID:</b> DW100340	<b>Vertech Job ID:</b> P110124
<b>Designer:</b> M. Szymanski	<b>Creation Date:</b> 10/12/2011	<b>Drawing Set:</b> RID-95
<b>Rev:</b> 1	<b>Scale:</b> NTS	<b>Sheet Size:</b> B
		<b>Sheet Number:</b> 05 OF 14

24VDC UPS Power Distribution  
Master Control Panel RID-95



S7-1200 CPU 1214C Module PLC01 - 14 Pt. Discrete Input  
Master Control Panel RID-95



Notes:

P110124-RID95-06.dwg



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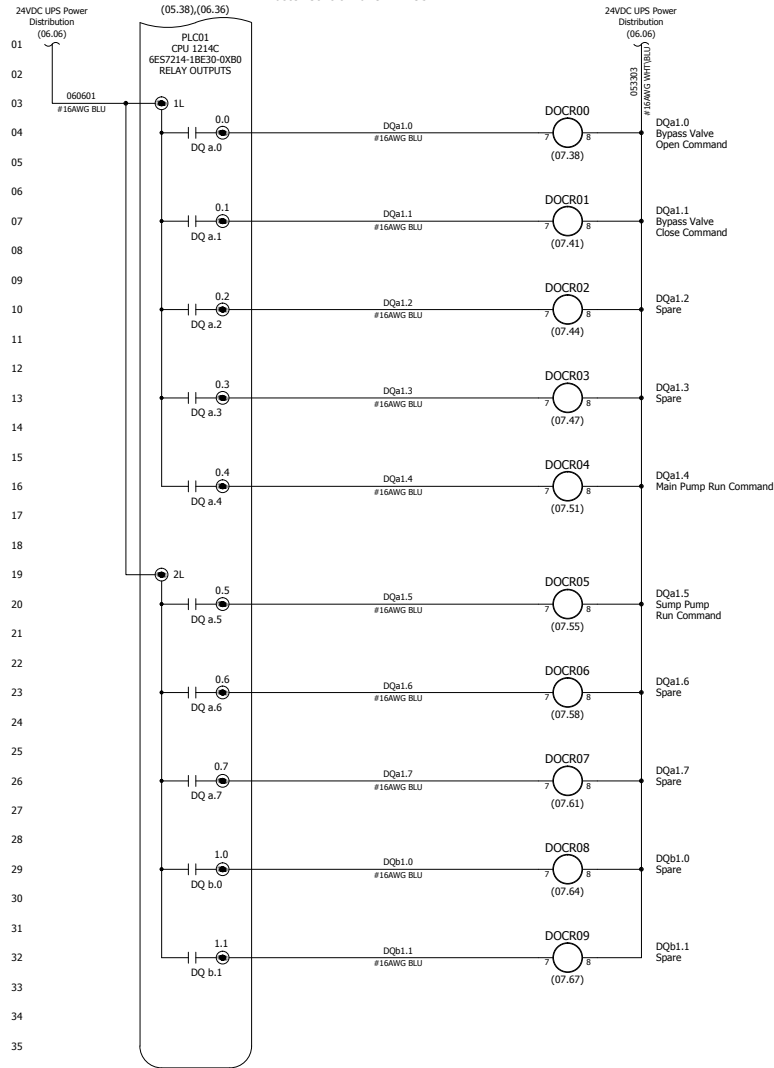
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A	11/03/11	Issue For Submittal	RS	MAS

System Designed For:  
**Spinnaker Holdings, LLC**  
150 Pecan St.  
Denison, TX 75020-2700

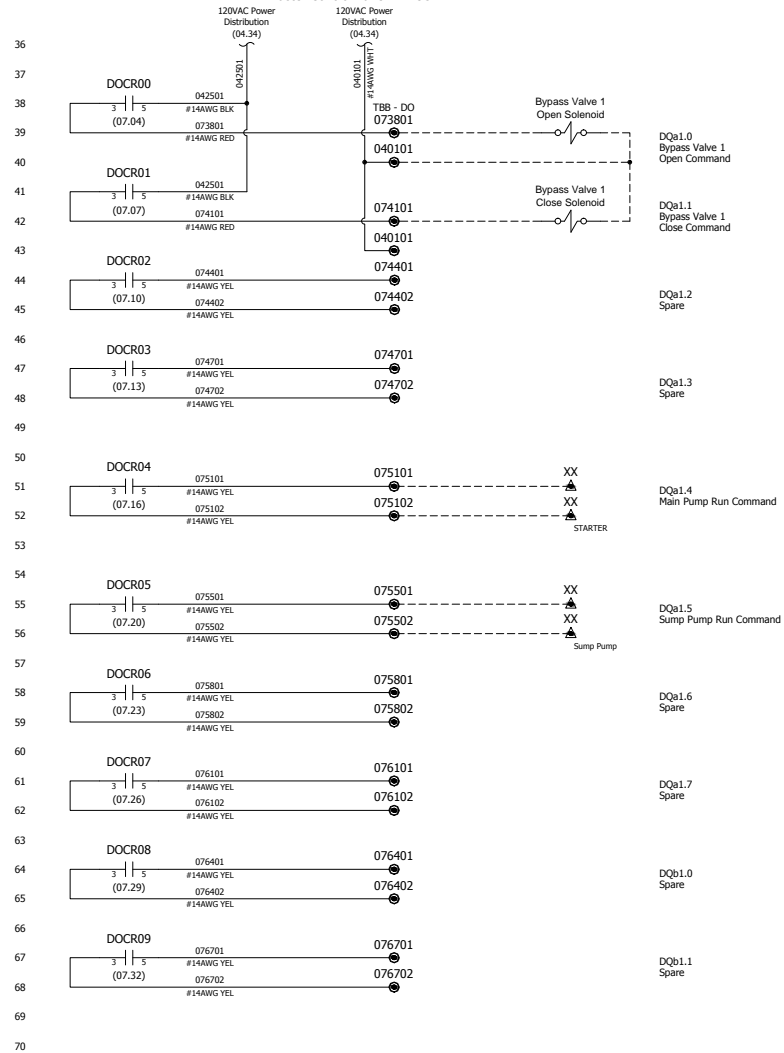
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**Roosevelt Irrigation District Water Remediation Well #95 Master Control Panel RID-95**  
24VDC UPS Power Distribution  
S7-1200 CPU 1214C Module PLC01 - 14 Pt. Discrete Input

Engineer: R. Smith	Client Job ID: DW100340	Vertech Job ID: P110124
Designer: M. Szymanski	Creation Date: 10/12/2011	Drawing Set: RID-95
Rev: 1	Scale: NTS	Sheet Size: B
		Sheet Number: 06 OF 14

S7-1200 CPU 1214C Module PLC01 - 10 Pt. Relay Output  
Master Control Panel RID-95



S7-1200 CPU 1214C Module PLC01 - Field Interlocks  
Master Control Panel RID-95



Notes:

P110124-RID95-07.dwg



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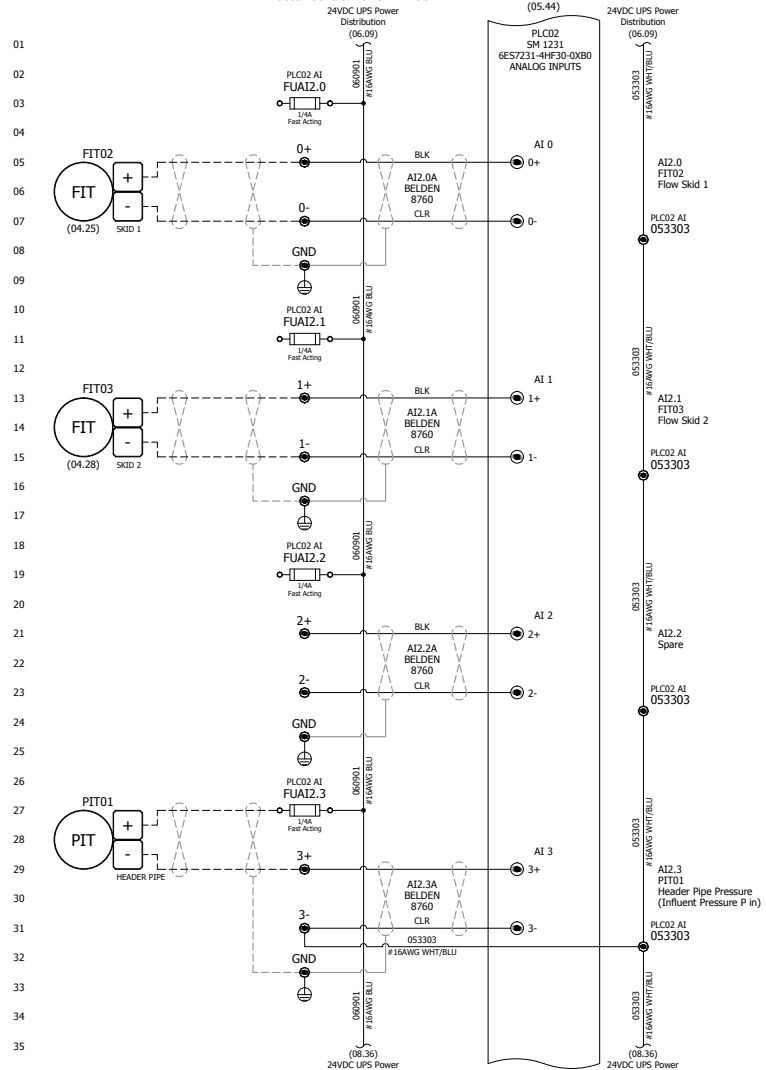
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A	11/03/11	Issue For Submittal	RS	MAS

**System Designed For:**  
**Spinner Holdings, LLC**  
 150 Pecan St.  
 Denison, TX 75020-2700

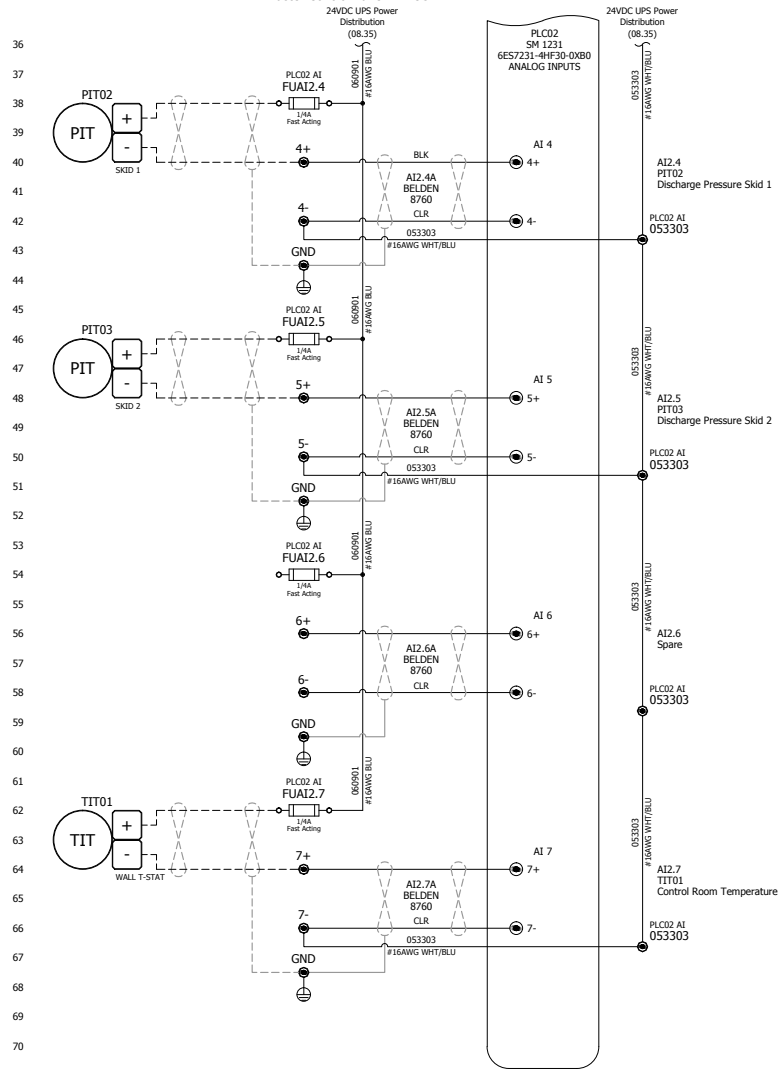
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 S7-1200 CPU 1214C Module PLC01 - 10 Pt. Relay Output  
 S7-1200 CPU 1214C Module PLC01 - Field Interlocks

<b>Engineer:</b> R. Smith		<b>Client Job ID:</b> DW100340	<b>Vertech Job ID:</b> P110124
<b>Designer:</b> M. Szymanski		<b>Creation Date:</b> 10/12/2011	<b>Drawing Set:</b> RID-95
<b>Rev:</b> 1	<b>Scale:</b> NTS	<b>Sheet Size:</b> B	<b>Sheet Number:</b> 07 OF 14

S7-1200 SM 1231 Module PLC02 - 8 Pt. Analog Input  
Master Control Panel RID-95



S7-1200 SM 1231 Module PLC02 - 8 Pt. Analog Input  
Master Control Panel RID-95



Notes:

P110124-RID95-08.dwg



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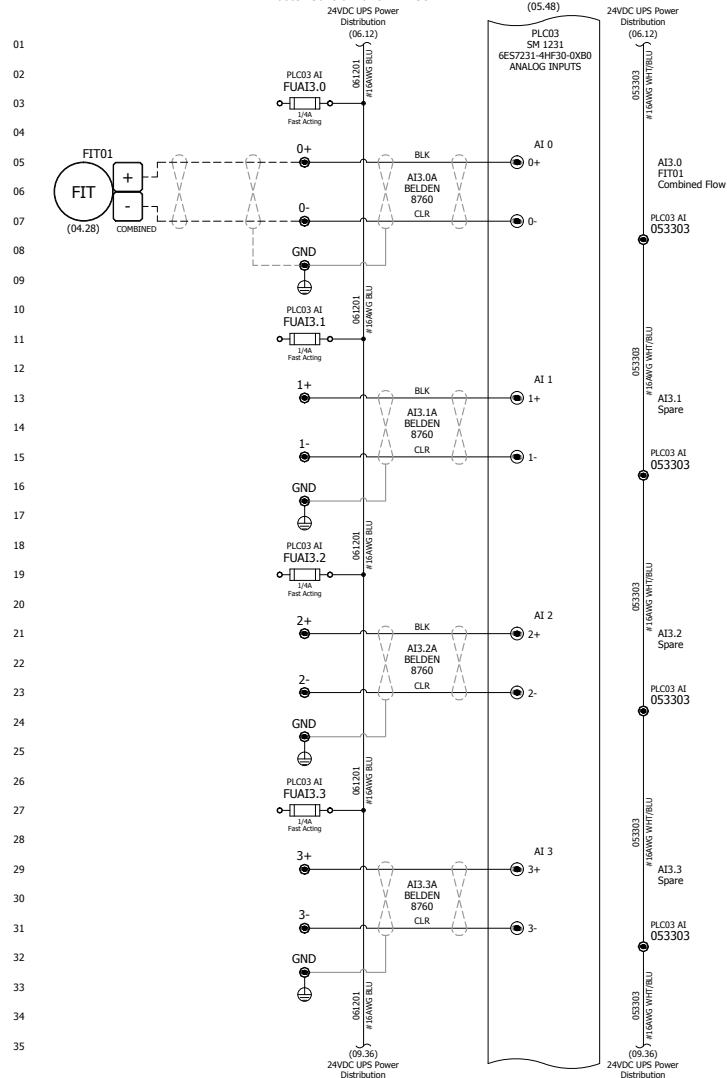
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0	11/07/11	Issue For Construction	RS	MAS
A	11/03/11	Issue For Submittal	RS	MAS

System Designed For:  
**Spinner Holdings, LLC**  
150 Pecan St.  
Denison, TX 75020-2700

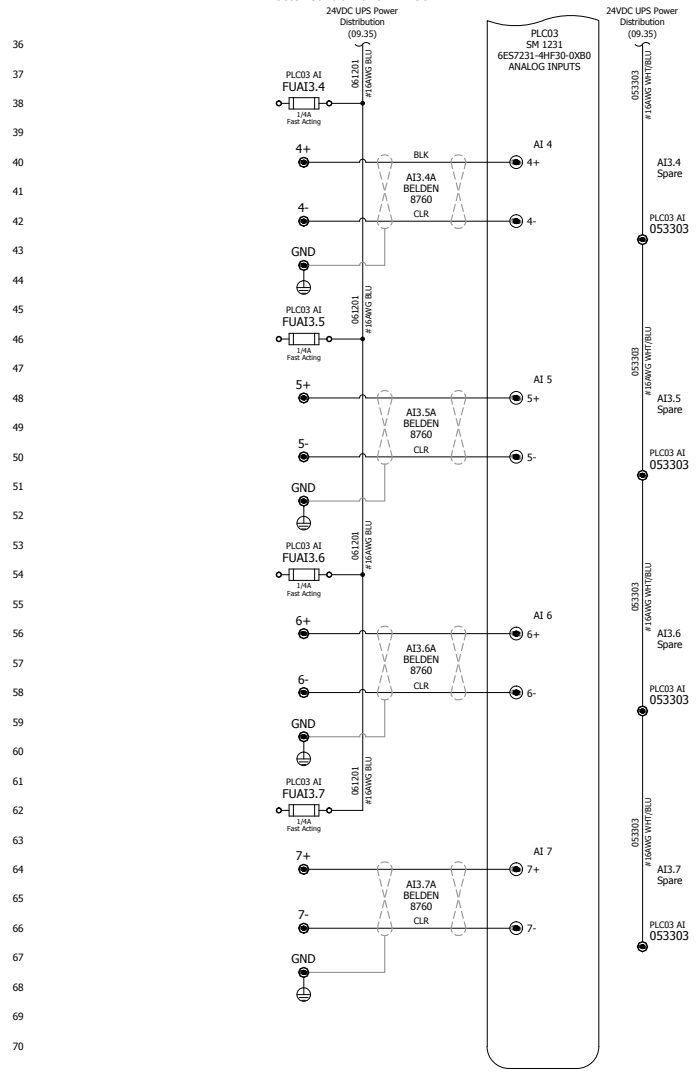
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S7-1200 SM 1231 Module PLC02 - 8 Pt. Analog Input

Engineer: R. Smith	Client Job ID: DW100340	Vertech Job ID: P110124
Designer: M. Szymanski	Creation Date: 10/12/2011	Drawing Set: RID-95
Rev: 1	Scale: NTS	Sheet Size: B
		Sheet Number: 08 OF 14

S7-1200 SM 1231 Module PLC03 - 8 Pt. Analog Input  
Master Control Panel RID-95



S7-1200 SM 1231 Module PLC03 - 8 Pt. Analog Input  
Master Control Panel RID-95



Notes:

P110124-RID95-09.dwg



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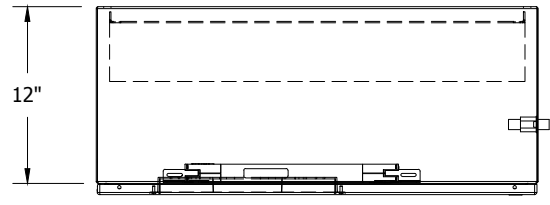
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0	11/07/11	Issue For Construction	RS	MAS
A	11/03/11	Issue For Submittal	RS	MAS

System Designed For:  
**Spinner Holdings, LLC**  
150 Pecan St.  
Denison, TX 75020-2700

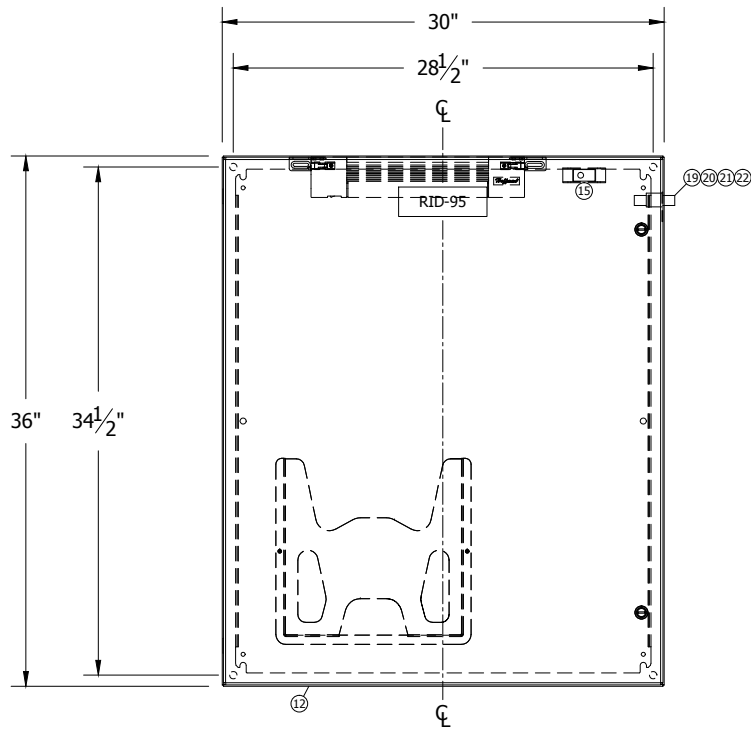
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S7-1200 SM 1231 Module PLC03 - 8 Pt. Analog Input

Engineer: R. Smith	Client Job ID: DW100340	Vertech Job ID: P110124
Designer: M. Szymanski	Creation Date: 10/12/2011	Drawing Set: RID-95
Rev: 1	Scale: NTS	Sheet Size: B
		Sheet Number: 09 OF 14

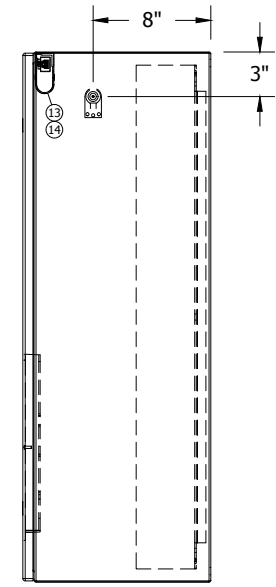




Enclosure Top View  
Master Control Panel RID-95



Enclosure Front Elevation  
Master Control Panel RID-95



Enclosure Right Side  
Master Control Panel RID-95

P110124-RID95-10.dwg



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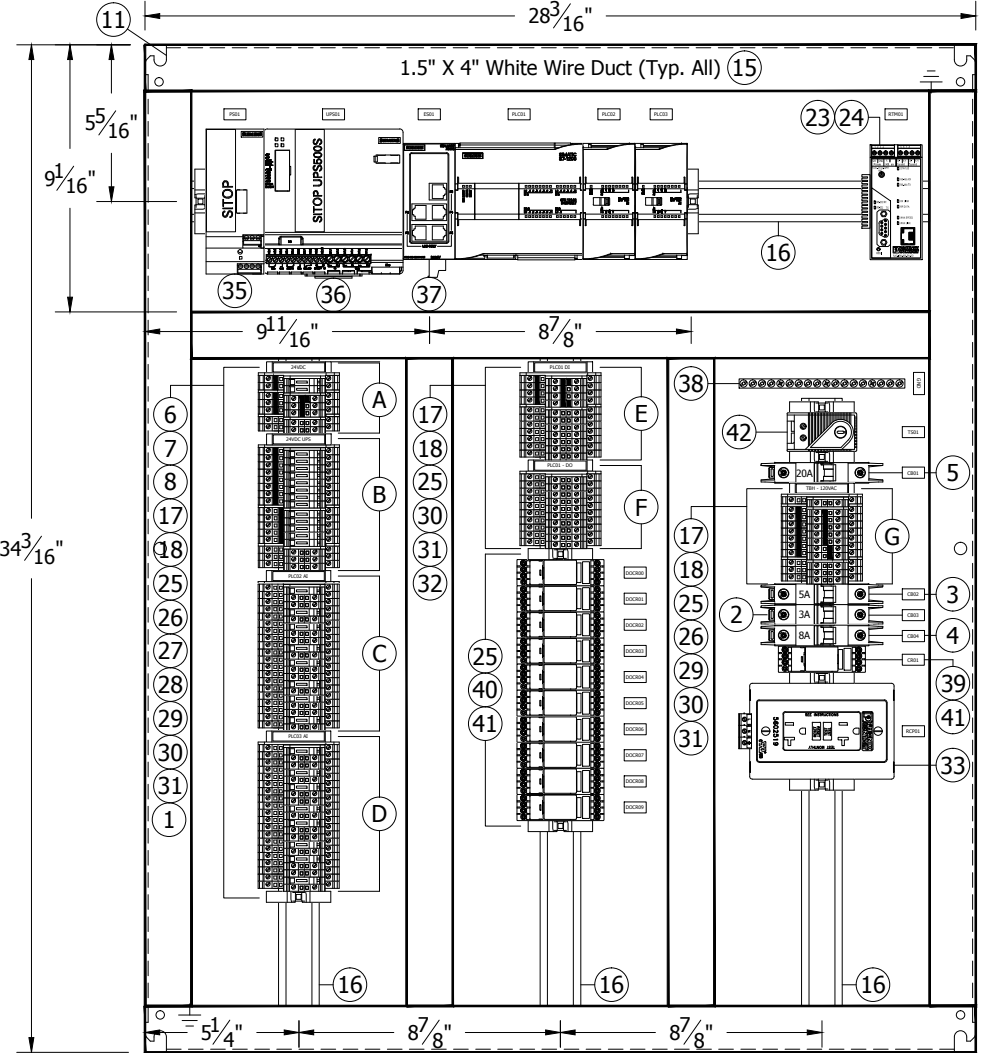
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1	01/05/12	As Built	RS	JMM
0	11/07/11	Issue For Construction	RS	MAS
A	11/03/11	Issue For Submittal	RS	MAS

System Designed For:  
**Spinnaker Holdings, LLC**  
150 Pecan St.  
Denison, TX 75020-2700

Sheet Description:  
**Roosevelt Irrigation District Water Remediation Well #95 Master Control Panel RID-95**  
Enclosure Layout

Engineer: R. Smith	Client Job ID: DW100340	Vertech Job ID: P110124
Designer: M. Szymanski	Creation Date: 10/12/2011	Drawing Set: RID-95
Rev: 1	Scale: 1-1/2" = 1'-0"	Sheet Size: B
		Sheet Number: 10 OF 14

○ WELL #95 MASTER CONTROL PANEL RID-95 - BILL OF MATERIAL				
Item	Qty.	Part Number	Description	Manufacturer
1	2	GGAS	Fuse, Time Delay, 5mmx20mm, Glass Tube, 125V, 5A	Ferraz Shawmut
2	1	WMZT1C03	Circuit breaker, UL489, 1 Pole, 10KA, Trip Curve C, 3A	Eaton
3	1	WMZT1C05	Circuit breaker, UL489, 1 Pole, 10KA, Trip Curve C, 5A	Eaton
4	1	WMZT1C08	Circuit breaker, UL489, 1 Pole, 10KA, Trip Curve C, 8A	Eaton
5	1	WMZT1C20	Circuit breaker, UL489, 1 Pole, 10KA, Trip Curve C, 20A	Eaton
6	5	GG1A	Fuse, Time Delay, 5mmx20mm, Glass Tube, 125V, 1A	Ferraz Shawmut
7	16	GGM1/4	Fuse, Fast Acting, 5mmx20mm, Glass Tube, 250V, 1/4A	Ferraz Shawmut
8	4	GGM1	Fuse, Fast Acting, 5mmx20mm, Glass Tube, 250V, 1A	Ferraz Shawmut
9	1	ALFSWD	Door switch assembly for enclosure light, remote mount	Hoffman
10	1	Precision T1600	Computer Workstation, Dual Core i3-2100 3.1GHz, 4GB DDR3 RAM, 250 GB SATA HD, E2211H 22" Monitor, MS Office	Dell
11	1	CP3630	Panel, CONCEPT Line, Painted Steel, 34.2" X 28.2", fits 36" X 30" enclosure	Hoffman
12	1	CSD363012	Enclosure, CONCEPT Line, NEMA Type 4/12, Wall Mountable, ANS1 61 Grey, 36" X 30" X 12"	Hoffman
13	1	F6T5	Florescent Light Bulb, for 15" PANELITE Enclosure Light	Hoffman
14	1	LF120V15	PANELITE Line Enclosure Lighting Package, 120VAC 50/60Hz, 0.13A, 15", Manual Switch, Bulb not Included	Hoffman
15	16'	T1-1540W	Wireway Duct & Cover, 1.5" x 4" x 72", White, Rigid PVC	Iboco
16	8'	0801733	NS 35/ 7,5 PERF 2000MM, DIN rai, 35mm, 7mm height, 5 pieces 2 meters each	Phoenix Contact
17	8	1004348	KLM-A, Terminal Strip ID Tag, Fits into End Anchor	Phoenix Contact
18	A/R	1051003	ZB6-UNBEDRUCKT, Zack Terminal Marker Strips, White, Unprinted, 10 Strips of 10 Markers	Phoenix Contact
19	1	2818135	CN-UB/MP, Mounting bracket for radio antenna surge suppressor	Phoenix Contact
20	1	2818850	CN-UB-28DC-8B, Surge suppressor for antenna cable	Phoenix Contact
21	1	2867380	RAD-CAB-LMR400-60, Antenna Extension LMR400 Cable, 60ft	Phoenix Contact
22	1	2885579	RAD-ISM-900-ANT-OMNI-FG-6-N, Omnidirectional Antenna Kit, 8 dBi, Connection N (female)	Phoenix Contact
23	1	2885207	RAD-CON-MCX90-N-SS, Adapter Cable, Pigtail, 120cm	Phoenix Contact
24	1	2900016	RAD-ISM-900-EN-BD, Wireless Radio Transceiver with Ethernet, RS-232, RS-485, 900MHz	Phoenix Contact
25	16	3022218	CLIPFIX 35, End Anchor, Snap-on, for 35mm DIN Rail	Phoenix Contact
26	6	3030271	Cross Connector/Jumper for UT-4 Terminal Blocks, Red, 10 Position	Phoenix Contact
27	31	3036819	P-FU 5X20 LED 24, Fuse plug, 6.3A, 500V, 6.2mm, for 5x20mm glass fuses, black, BFI (12-30V), fits UT 2,5/4/6-TG terminal	Phoenix Contact
28	31	3044720	UTTB 4-TG, Terminal block, two-tier, top tier pluggable, screw connection, 26-10AWG, 6.2mm, grey	Phoenix Contact
29	16	3044759	UTTB 4-PE, Ground terminal block, two-tier, feed-through, screw connection, 26-10AWG, 6.2mm, green/yellow	Phoenix Contact
30	49	3044814	UTTB 4, Terminal block, two-tier, feed-through, screw connection, 26-10AWG, 36A, 800V, 6.2mm, grey	Phoenix Contact
31	14	3047293	D-UT 2,5/4-TWIN, Terminal cover, fits UT 2,5/4-MTD/TWIN terminal block, grey	Phoenix Contact
32	2	3047358	FBS-PV UT, Vertical potential bridge, to connect the upper and lower level of 2-tier terminals	Phoenix Contact
33	1	5602519	EM-DUO-120/20/GFI, Receptacle, Duplex, 20A, GFI, DIN Rail Mount	Phoenix Contact
34	1	6AV2105-0FA01-0AA0	SIMATIC WinCC Runtime Professional 2048 Powertags V11, Single License (Key on USB stick), Class A, Windows XP/7 32 bit	Siemens
35	1	6EP1332-5ba10	Power Supply, SITOP PSU 100C, 24VDC @ 4A	Siemens
36	1	6EP1933-2EC41	DC Uninterruptible Power Supply (UPS), SITOP UPS500S	Siemens
37	1	6EK5005-0BA00-1AB2	Industrial Ethernet Switch, SCALANCE XB005, Unmanaged, 5 X 10/100MBIT/S Twisted Pair RJ45, LED-Diagnosis, IP20, 24VDC	Siemens
38	1	PK15GTA	Ground Distribution Block, 15-Terminals	Square D
39	1	C7-AZ0X120VAC	Control relay, QRC miniature plug-in, general purpose, 120VAC coil, DPDT, 10A contacts, LED indicator	Turck
40	10	C7-AZ0X24VDC	Control relay, QRC miniature plug-in, general purpose, 24VDC coil, DPDT, 10A contacts, LED indicator	Turck
41	11	S7-M	Socket for miniature relays C7 and C80 series, 8-blade, DIN rail mount, 10A, 250V, replaces former socket S7-C	Turck
42	1	ATEMNO	Temperature Control Switch, 1 NO Contact, 15A Max. Resistive/2A Max. Inductive @ 120VAC, 20mA Min., 30-140°F	Hoffman



Backplate Layout  
Master Control Panel RID-95

P110124-RID95-11.dwg



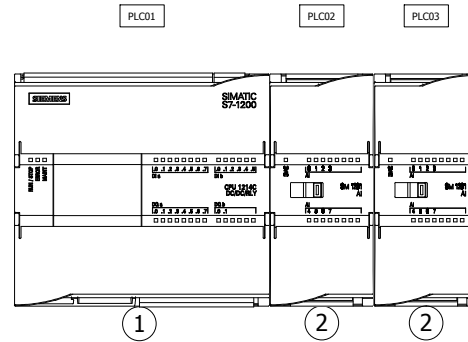
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REV	DATE	DESCRIPTION	ENG	DSN
1	01/05/12	As Built	RS	JMM
0	11/07/11	Issue For Construction	RS	MAS
A	11/03/11	Issue For Submittal	RS	MAS

System Designed For:  
**Spinner Holdings, LLC**  
150 Pecan St.  
Denison, TX 75020-2700

Sheet Description:  
**Roosevelt Irrigation District Water Remediation Well #95 Master Control Panel RID-95**  
Backplate Layout  
Bill of Material

Engineer: R. Smith	Client Job ID: DW100340	Vertech Job ID: P110124
Designer: M. Szymanski	Creation Date: 10/12/2011	Drawing Set: RID-95
Rev: 1	Scale: 3" = 1'-0"	Sheet Size: B
		Sheet Number: 11 OF 14



○ WELL #95 MASTER CONTROL PANEL RID-95 - PLC RACK - BILL OF MATERIAL

Item	Qty	Part Number	Description	Manufacturer
1	1	6ES7214-1HE30-0XB0	PLC Processor, SIMATIC S7-1200, CPU 1214C, DC/DC/RLY, 14 DI (24VDC), 10DO (Relay) 2A, 2AI (0-10VDC), Power: DC 24V, 50KB Memory	Siemens
2	2	6ES7231-4HF30-0XB0	Analog Input Module, SIMATIC S7-1200, SM 1231, 8 AI, +/-10V, +/-5V, +/-2.5V, OR 0-20 mA, 12 Bit + Sign or 13 Bit ADC	Siemens

P110124-RID95-12.dwg



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REV	DATE	DESCRIPTION	ENG	DSN
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0	11/07/11	Issue For Construction	RS	MAS
A	11/03/11	Issue For Submittal	RS	MAS

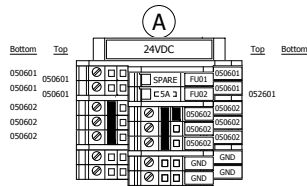
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**Spinnaker Holdings, LLC**  
 150 Pecan St.  
 Denison, TX 75020-2700

**Sheet Description:**  
**Roosevelt Irrigation District Water Remediation**  
**Well #95 Master Control Panel RID-95**  
 PLC Rack 0 Layout  
 & Bill of Material

<b>Engineer:</b> R. Smith	<b>Client Job ID:</b> DW100340	<b>Vertech Job ID:</b> P110124
<b>Designer:</b> M. Szymanski	<b>Creation Date:</b> 10/12/2011	<b>Drawing Set:</b> RID-95
<b>Rev:</b> 1	<b>Scale:</b> 6" = 1'-0"	<b>Sheet Size:</b> B
		<b>Sheet Number:</b> 12 OF 14

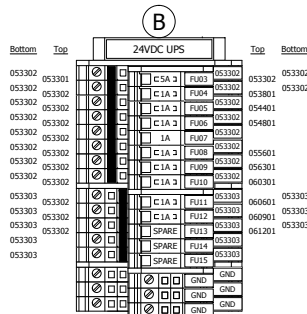
**24VDC Power Distribution**

Master Control Panel RID-95



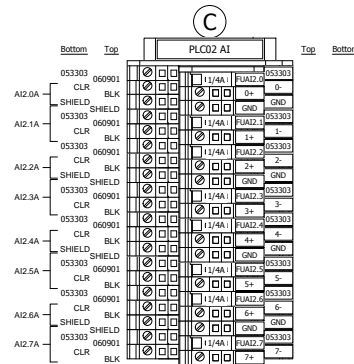
**24VDC UPS Power Distribution**

Master Control Panel RID-95



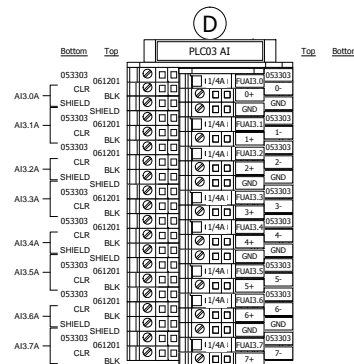
**PLC02 - Analog Inputs**

Master Control Panel RID-95



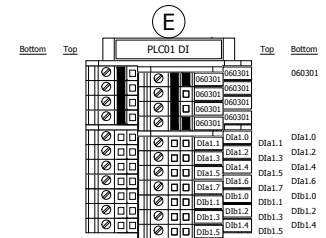
**PLC03 - Analog Inputs**

Master Control Panel RID-95



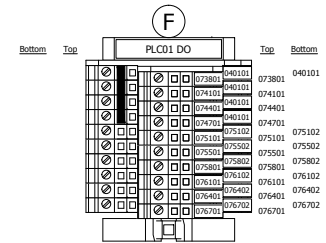
**PLC01 - 24VDC Discrete Inputs**

Master Control Panel RID-95



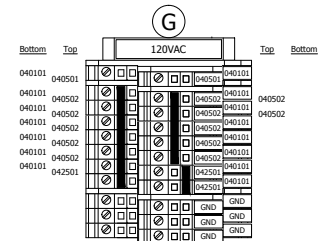
**PLC01 - Relay Outputs**

Master Control Panel RID-95



**120VAC Power Distribution**

Master Control Panel RID-95



P110124-RID95-13.dwg



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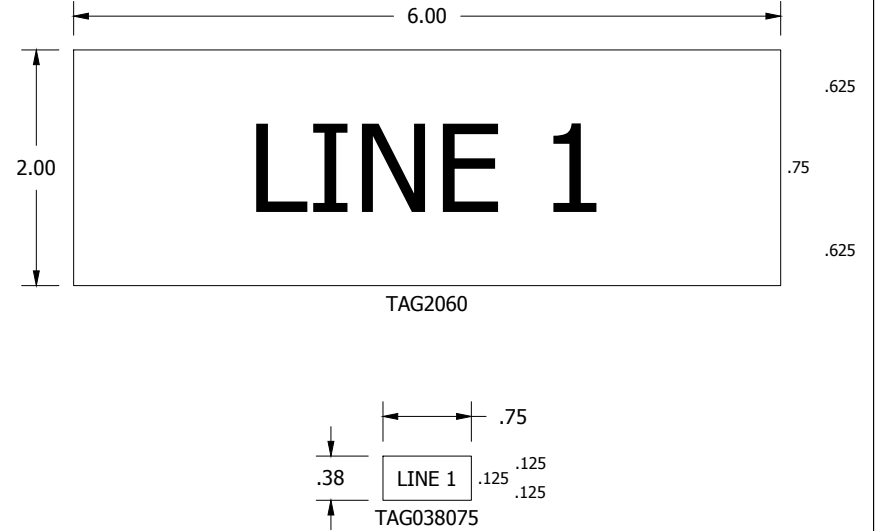
REV	DATE	DESCRIPTION	ENG	DSN
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0	11/07/11	Issue For Construction	RS	MAS
A	11/03/11	Issue For Submittal	RS	MAS

**System Designed For:**  
 Spinnaker Holdings, LLC  
 150 Pecan St.  
 Denison, TX 75020-2700

**Sheet Description:**  
 Roosevelt Irrigation District Water Remediation  
**Well #95 Master Control Panel RID-95**  
 Terminal Strip Layout

<b>Engineer:</b> R. Smith	<b>Client Job ID:</b> DW100340	<b>Vertech Job ID:</b> P110124
<b>Designer:</b> M. Szymanski	<b>Creation Date:</b> 10/12/2011	<b>Drawing Set:</b> RID-95
<b>Rev:</b> 1	<b>Scale:</b> NTS	<b>Sheet Size:</b> B
		<b>Sheet Number:</b> 13 OF 14

WELL #95 MASTER CONTROL PANEL RID-95 - ENGRAVING SCHEDULE						
Tag	Type	Height	Width	Surface	Core	Text Line 1
1	TAG2060	2.0	6.0	White	Black	RID-95
2	TAG038075	0.375	0.75	White	Black	GND
3	TAG038075	0.375	0.75	White	Black	CB01
4	TAG038075	0.375	0.75	White	Black	CB02
5	TAG038075	0.375	0.75	White	Black	CB03
6	TAG038075	0.375	0.75	White	Black	CB04
7	TAG038075	0.375	0.75	White	Black	CR01
8	TAG038075	0.375	0.75	White	Black	EL01
9	TAG038075	0.375	0.75	White	Black	RCP01
10	TAG038075	0.375	0.75	White	Black	PS01
11	TAG038075	0.375	0.75	White	Black	UPS01
12	TAG038075	0.375	0.75	White	Black	PLC01
13	TAG038075	0.375	0.75	White	Black	PLC02
14	TAG038075	0.375	0.75	White	Black	PLC03
15	TAG038075	0.375	0.75	White	Black	ES01
16	TAG038075	0.375	0.75	White	Black	RTM01
17	TAG038075	0.375	0.75	White	Black	TS01
18	TAG038075	0.375	0.75	White	Black	DOCR00
19	TAG038075	0.375	0.75	White	Black	DOCR01
20	TAG038075	0.375	0.75	White	Black	DOCR02
21	TAG038075	0.375	0.75	White	Black	DOCR03
22	TAG038075	0.375	0.75	White	Black	DOCR04
23	TAG038075	0.375	0.75	White	Black	DOCR05
24	TAG038075	0.375	0.75	White	Black	DOCR06
25	TAG038075	0.375	0.75	White	Black	DOCR07
26	TAG038075	0.375	0.75	White	Black	DOCR08
27	TAG038075	0.375	0.75	White	Black	DOCR09



P110124-RID95-14.dwg



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A	11/03/11	Issue For Submittal	RS	MAS

**System Designed For:**  
**Spinner Holdings, LLC**  
 150 Pecan St.  
 Denison, TX 75020-2700

**Sheet Description:**  
**Roosevelt Irrigation District Water Remediation**  
**Well #95 Master Control Panel RID-95**  
 Engraving Schedule

<b>Engineer:</b> R. Smith	<b>Client Job ID:</b> DW100340	<b>Vertech Job ID:</b> P110124
<b>Designer:</b> M. Szymanski	<b>Creation Date:</b> 10/12/2011	<b>Drawing Set:</b> RID-95
<b>Rev:</b> 1	<b>Scale:</b> 1'-0" = 1'-0"	<b>Sheet Size:</b> B
		<b>Sheet Number:</b> 14 OF 14



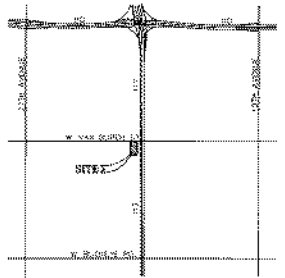
## **APPENDIX D**

### **RID-114 Wellhead Treatment System Drawings**

**ENGINEERS' NOTES**

1. MARICOPA ASSOCIATION OF GOVERNMENTS (M.A.G.) UNIFORM STANDARD SPECIFICATIONS AND DETAILS FOR PUBLIC WORKS CONSTRUCTION (LATEST EDITION INCLUDING LATEST AMENDMENTS AND SUPPLEMENTALS) HEREIN (PER THE LOCAL TOWN OR CITY) AND AMENDMENTS TO THIS PLAN IS TO BE USED.
2. ALL WORK SHOWN TO BE COMPLETED BY THE CONTRACTOR COVERED BY THIS PLAN SHALL BE IN ACCORDANCE WITH THE M.A.G. STANDARD SPECIFICATIONS AND DETAILS AND CURRENT SUPPLEMENTALS THEREOF PER THE LOCAL CITY OR TOWN UNLESS SPECIFIC OTHERWISE IN THESE PLANS OR OTHERWISE IN THE CONTRACT DOCUMENTS. CONTRACTORS SHALL FURNISH AND MAINTAIN ALL REQUIRED STANDARD SPECIFICATIONS, DETAILS AND SUPPLEMENTALS PRIOR TO BEGINNING THE WORK FOR THE CONSTRUCTION COVERED BY THIS PLAN.
3. THE CONTRACTOR IS RESPONSIBLE FOR ALL METHODS, EQUIPMENT, AND SAFETY CONDITIONS ASSOCIATED WITH THE PROJECT UNDER CONSTRUCTION UNLESS SPECIFICALLY OTHERWISE SHOWN IN THIS PLAN OR OTHERWISE IN THE CONTRACT.
4. THE CONTRACTOR IS TO COMPLY WITH ALL LOCAL, STATE AND FEDERAL LAWS AND REGULATIONS APPLICABLE TO THE CONSTRUCTION COVERED BY THIS PLAN.
5. THE CONTRACTOR IS RESPONSIBLE FOR OBTAINING AND COMPLYING WITH ALL PERMITS REQUIRED TO COMPLETE ALL WORK COVERED BY THIS PLAN.
6. THE DIMENSIONS AND THE CONDITIONS SHOWN IN THESE PLANS ARE FOR INFORMATIONAL PURPOSES ONLY AND ARE SUBJECT TO ERROR AND OMISSION. CONTRACTORS SHALL VERIFY DIMENSIONS AS TO ACTUAL DIMENSIONS AND SHALL CORRECTIVE ACTION TO BRING THE WORK FOR THE CONSTRUCTION COVERED BY THIS PLAN.
7. A REMARKABLE LOGS HAVE BEEN MADE TO SHOW THE LOCATIONS OF EXISTING UNDERGROUNDS FACILITIES AND UTILITIES IN THE CONSTRUCTION AREA. THE CONTRACTOR IS RESPONSIBLE FOR VERIFYING THE UTILITIES AND/OR FACILITIES CAUSED DURING THEIR CONSTRUCTION OPERATIONS. THE CONTRACTOR SHALL CALL 800-451-4622 IN ADVANCE FOR BLOCK STRIKE (1-800-STATE-10) PRIOR TO ANY EXCAVATION.
8. THE CONTRACTOR IS RESPONSIBLE FOR ALL CONSIDERATIONS OF CONSIDERATIONS INCLUDING UTILITY AND THE CONSTRUCTION OF ANY NECESSARY UTILITY RELOCATION WORK.
9. ALL EXISTING UTILITIES INCLUDING UNDERGROUNDS, PIPE, CABLES, CUT REEL AND BARRIERS SHALL COMPLY WITH THE RECOMMENDATIONS SET FORTH IN THE SOIL COLLECTIONS REPORT FOR THE PROJECT IN ACCORDANCE TO THE METHODS REQUIRED SPECIFICATIONS AND DETAILS. THE CONTRACTOR SHALL BE AWARE THAT CERTAIN UTILITIES REQUIRE SPECIAL ATTENTION AND CAREFUL PLANNING DURING THE CONSTRUCTION. PLEASE NOTE THAT UTILITIES ON THESE PLANS MAY NOT BE UP TO DATE. THE CONTRACTOR SHALL VERIFY THE LOCATION AND DEPTH OF ALL EXISTING UTILITIES AT POINTS OF INTEREST PRIOR TO CONSTRUCTION. NEW CONSTRUCTION SHALL BE LOCATED OR DEVIATION OFFER FROM THAT SHOWN ON THESE PLANS. THE CONTRACTOR SHALL CONTACT THE UTILITY AGENCIES.
10. THE CONTRACTOR TO VERIFY AND CORRECT ALL DIMENSIONS AND ONE (1) LAYER WITH ARCHITECT'S FINAL SITE PLAN AND FINAL RECORD DRAWING INCLUDING UTILITY SHOWN WORK. REPORT DISCREPANCIES TO OWNER'S AGENT.
11. COORDINATION BETWEEN ALL PARTIES IS ESSENTIAL. PART OF CONTRACTOR IS RESPONSIBLE FOR PROJECT AND SITE CONDITIONS, AND TO WORK WITH UTILITY COMPANIES AS THE PROJECT AND MAY BE LOCATED IN A FLOOD PRONE AREA AND SUBJECT TO EXPOSURE AND ITS HAZARDS.
12. THE CONTRACTOR IS TO VERIFY THE LOCATION, ELEVATION, CONDITION AND SPACING OF ALL EXISTING UTILITIES AT POINTS OF INTEREST AND WARNING PRIOR TO CONSTRUCTION OF TRENCHES, PAVING, CURBS AND GUTTERS, OR OTHER SURFACE CONSTRUCTION. EXISTING UTILITIES LOCATIONS, DEPTHS, ELEVATIONS, OR OTHERWISE IDENTIFIED FROM THIS PLAN OR OTHERWISE IN THESE PLANS, RESULTING IN THE DESIGN INTENT REFLECTED ON THESE PLANS, WILL NOT BE CONSIDERED. THE CONTRACTOR SHALL VERIFY THE CORRECT MOST RECENT HARDWARE FOR DIRECTION ON HOW TO PROCEED PRIOR TO CONSTRUCTION OF CONSTRUCTION. THE CONTRACTOR ACCEPTS RESPONSIBILITY FOR ALL COSTS ASSOCIATED WITH CORRECTIVE ACTION IF SUCH DISCREPANCIES ARE NOT FOLLOWED.
13. CONTRACTOR IS RESPONSIBLE TO APPROPRIATE UTILITY COMPANIES AT ALL TIMES BEFORE STARTING EXCAVATION WORK OR OTHER CONSTRUCTION WITH FINISH REPAIRS. VERIFY UTILITY LINES AND/OR CONDUITS ARE IN PLACE BEFORE STARTING EXCAVATION WORK.
14. CONTRACTOR RETENTION BASH AS SHOWN. CONTRACTOR TO VERIFY LOCATION OF BASH TWO FEET DEEP AND NOT ALLOW COMPACTOR OVER BASH.
15. THE PROJECT REQUIRES A REGULAR Ongoing MAINTENANCE PROGRAM FOR THE OPERATIONAL SYSTEMS TO PREVENT THE DESIGN INTENT AND THE ABILITY TO PERFORM ITS OPERATIONAL INTENT. FAILURE TO PROVIDE MAINTENANCE WILL DEGRADE THE UTILITY SYSTEMS PERFORMANCE AND MAY LEAD TO ITS INABILITY TO PERFORM PROPERLY AND/OR CAUSE DAMAGE TO THE PROJECT.
16. OTHER LINES SHOWN IN PRIVATE AND PUBLIC WATER LINES ARE SHOWN TO BE ABOVE AND TO BE INSTALLED AND LAYOUT. WHENEVER BY A NEIGHBORHOOD PROJECTOR IN ACCORDANCE WITH NEIGHBORHOOD ADMINISTRATION CODES PER 2-1-100 "LOCAL GENERAL PERMITS, SOLID WASTE COLLECTION SYSTEMS" AND 2-1-100 AND 2-1-100 "APPROVAL OF CONSTRUCTION" AND RECORD DRAWINGS. RESPONSIBILITY IS IN THE CONTRACTOR'S RESPONSIBILITY TO NOTIFY UTILITY AGENCIES IN ADVANCE WHEN THESE SYSTEMS ARE READY TO BE INSTALLED.
17. THE WORK PROJECT DESCRIBED IS BELIEVED TO BE COMPLIANT WITH THE INTENT OF THE CURRENT AMERICANS PREVENTING ACT (APA) REQUIREMENTS AS DESCRIBED BY THE DESIGNING ARCHITECTS. THE CONTRACTOR OF THE PROJECT IS ADVISED THIS WORK PROJECT SHOULD BE CHECKED TO ASSURE FOR ANY REQUIRED AND UPDATES BEFORE CONSTRUCTION BEGINS.
18. UNDERLIES WHICH (IT) MEANS TO CORRECT FLOODING/SUBMERSION OR TOP OF EXISTING SLAB. IF ELEVATIONS OF SOIL BEING AND BEARING PLANS FOR FOUNDATION, THIS REFLECT SLAB ON GRADE CONDITIONS AND CANNOT BE LOWERED WITHOUT AGENCY APPROVAL. IN LOCATIONS WHERE SPECIAL LOAD HAZARD ANALYSIS FIRST IS REQUIRED HAZARD LOCATIONS TO DETERMINE THAT ANALYSIS. DESIGNING ARCHITECTS CAN BE AGREED. A PROFESSIONAL ENGINEER SHOULD BE CONSULTED IF THE USE OF THE SLAB IS PROPOSED TO BE EXPOSED ON A FOUNDATION TO BE CONSTRUCTED.

**ROOSEVELT IRRIGATION DISTRICT  
SITE #114 WATER TREATMENT INSTALLATION**  
LOCATED IN  
A PORTION OF SECTION 12, T.1.N., R.2.E.,  
OF THE G. & S.R.M., MARICOPA COUNTY, ARIZONA



VICINITY MAP  
N.T.S.

**OWNER**

ROOSEVELT IRRIGATION DISTRICT  
303 W. BISHOP ROAD  
BUCKEYE, AZ 85309  
CONTACT: DORISAN WEBER  
PH: 480-369-1444

**TREATMENT DESIGNER**

STANLEY ENVIRONMENTAL LLC  
31845 N. TAYLOR BLVD., SUITE 300-427  
PHOENIX, AZ 85032  
CONTACT: BOB REEDERSON  
PH: 480-784-3088

**MECHANICAL ENGINEER**

TAYLOR POWER CONSULTING  
60 S. RIO SALADO PARKWAY, SUITE 1000  
TUCSON, AZ 85706  
CONTACT: CHRIS MARTINEZ  
PH: 480-481-1011  
FAX: 480-481-2553

**STRUCTURAL ENGINEER**

BY ASSOCIATES LTD  
3434 E. McDOWELL DR  
SCOTTSDALE, ARIZONA 85220  
CONTACT: STEVE SCHWARTZ  
PH: 480-921-8858  
FAX: 480-921-3750

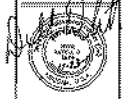
**CIVIL ENGINEER**

WOOD, PATEL AND ASSOCIATES  
2021 N. WILLOW AVE, SUITE 100  
PHOENIX, ARIZONA 85009  
CONTACT: DANIELA BATH  
PH: 602-332-8259  
FAX: 602-332-8886

**LEGEND**

SYMBOL	DESCRIPTION	PROPOSED
S	SURVEY MARKER	
---	CURB & GUTTER	
---	OVERHEAD EXTERIOR LINE	
---	CONCRETE ELEVATION	AS SHOWN
---	NATURAL GRADE	AS SHOWN
---	TOP OF CURB	AS SHOWN
---	SOFTEN ELEVATION	AS SHOWN
---	PAVEMENT ELEVATION	AS SHOWN
---	UTILITY POLE	
---	SHORT SITE	
---	CAVITY MARK	
---	SEW	
---	STORM DRAIN MANHOLE	
---	PROPAGATION VALVE BOX	
---	ELECTRICAL JUNCTION BOX	
---	WATER METER	

ROOSEVELT IRRIGATION DISTRICT  
SITE #114 WATER TREATMENT INSTALLATION  
PHOENIX, ARIZONA  
GRADING/TREATMENT PLAN



**WOOD-PATEL**

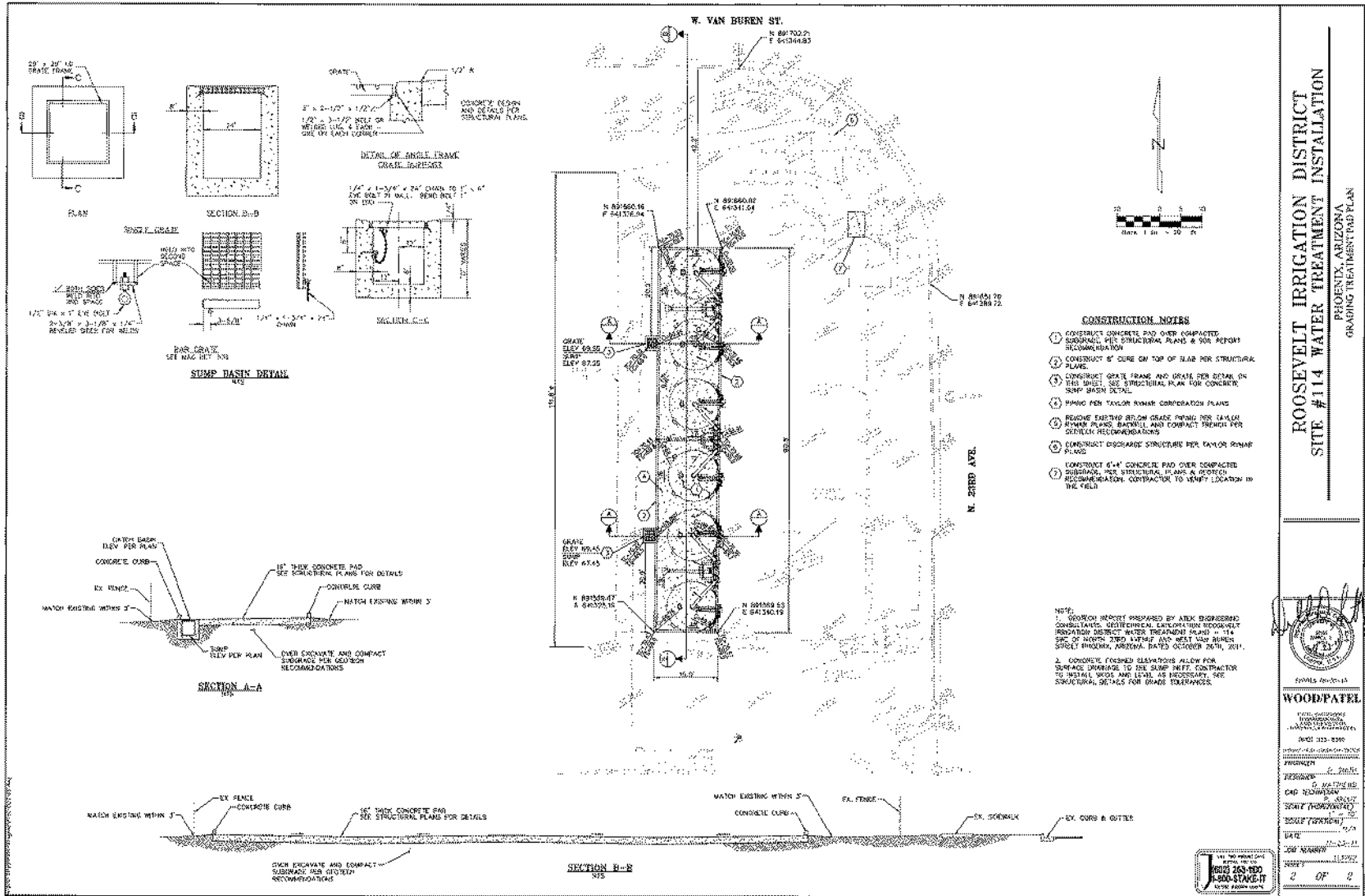
2021 N. WILLOW AVE, SUITE 100  
PHOENIX, ARIZONA 85009  
TEL: 602-332-8259  
FAX: 602-332-8886

PROJECT NO. 2021-114  
DRAWING NO. 114-01  
DATE: 11/11/2021

SCALE: AS SHOWN  
SHEET NO. 1 OF 2



1 OF 2

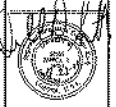


**CONSTRUCTION NOTES**

- ① CONSTRUCT CONCRETE PAD OVER COMPACTED SUBGRADE, PER STRUCTURAL PLANS & SEE REPORT RECOMMENDATION.
- ② CONSTRUCT 6\"/>

NOTE:  
 1. WOODFATEL PREPARED BY ATEK ENGINEERING CONSULTANTS, GEOTECHNICAL LABORATORY WOODFATEL IRRIGATION DISTRICT WATER TREATMENT PLANT #114 SITE OF NORTH 29TH AVENUE WEST 24TH STREET, PHOENIX, ARIZONA, DATED OCTOBER 20TH, 2011.  
 2. CONCRETE FORMED SLABATIONS ALLOW FOR SURFACE DRAINAGE TO THE SUMP WITH CONTRACTOR TO VERIFY SIZES AND LEVELS, AS NECESSARY. SEE STRUCTURAL DETAILS FOR GRADE TOLERANCES.

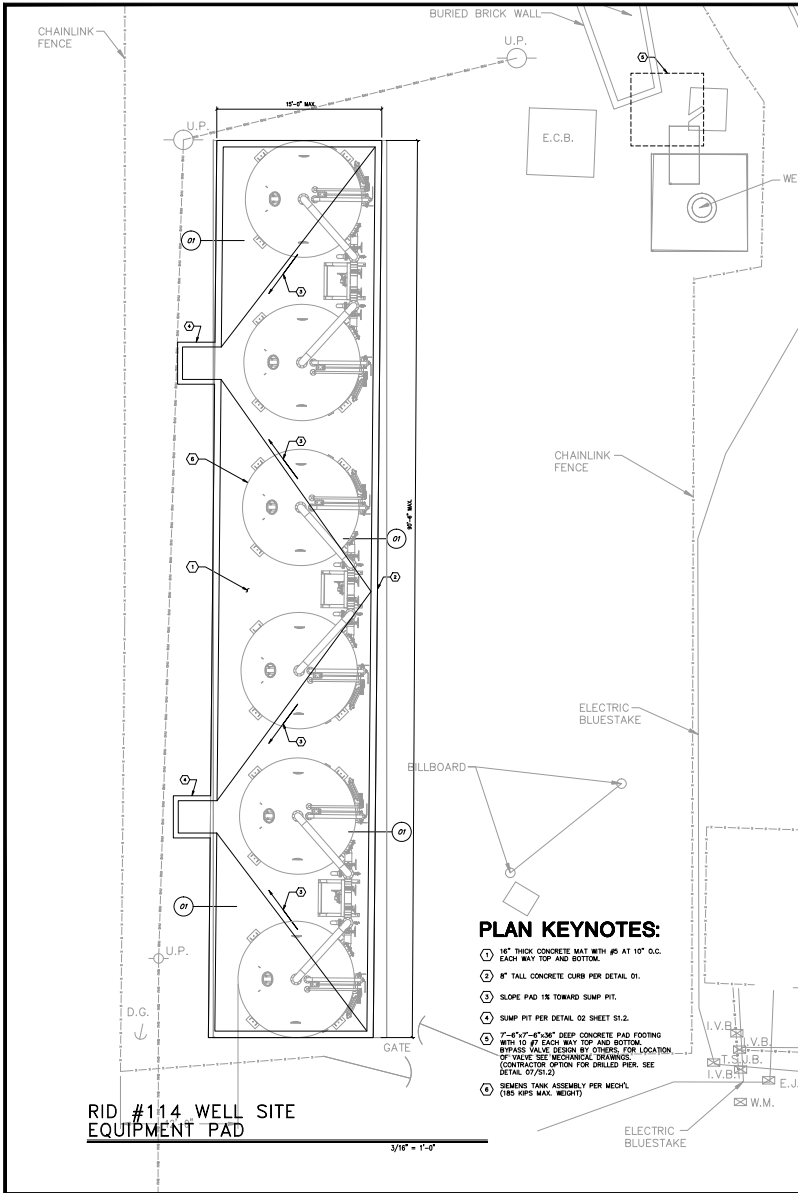
**ROOSEVELT IRRIGATION DISTRICT  
 SITE #114 WATER TREATMENT INSTALLATION  
 PHOENIX, ARIZONA  
 GRADING TREATMENT PAD PLAN**



**WOODFATEL**  
 CIVIL ENGINEERING  
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DATE: 11/21/11  
 SHEET: 2 OF 2





**BUILDING CODE:**  
2006 EDITION OF THE INTERNATIONAL BUILDING CODE, WITH CITY OF PHOENIX AMENDMENTS.

**LOADS:**  
SIEMENS HP 1220 ADSORPTION SYSTEM = 195,000 LBS. PER SKID (2 TANKS PER SKID, 4 TANKS TOTAL THIS SKID)

**WIND:**  
90 MPH BASIC WIND SPEED, EXPOSURE C.  
 $I_w = 1.0$ .  
INTERNAL PRESSURE COEFFICIENT ( $C_{pi}$ ) = 0.18.

**SEISMIC:**  
OCCUPANCY CATEGORY = II.  
 $I_s = 1.0$ .  
DESIGN CATEGORY = B.  
SITE CLASS = S.  
 $S_a = 0.174$ ,  $S_1 = 0.066$ .

**FOUNDATIONS:**  
SOIL REPORT BY AT&T ENGINEERING CONSULTANTS, JOB NO.10099, DATED OCTOBER 26, 2011. MAT FOUNDATIONS SHALL BEAR ON 18" CONTROLLED COMPACTED FILL IN ACCORDANCE WITH THE ABOVE REPORT. BOTTOM OF FOOTING TO BE 12" MINIMUM BELOW FINISHED GRADE. THESE FOOTING DEPTHS ARE MINIMUMS AND THE CONTRACTOR SHALL COORDINATE WITH SOILS REPORT AND OTHERS TRADES TO ENSURE THESE MINIMUMS ARE SUFFICIENT FOR THE WORK. COMPACTED FILL SHALL EXTEND 5'-0" BEYOND EACH EDGE OF FOOTING. FINISHED GRADE IS SHOWN AS LOWEST ADJACENT GRADE WITHIN 5 FEET. DESIGN SOIL BEARING VALUE = 2000 PSF. FOUNDATION EXCAVATIONS SHALL BE INSPECTED BY SOILS ENGINEER PRIOR TO PLACEMENT OF CONCRETE.

**CONCRETE:**  
MINIMUM 28 DAY STRENGTH 4000 PSI ( $f'_c = 0.45$ ) (TYPE II, U.L.C.)  
= 3,000 PSI MIN. BEFORE SETTING/EQUIPMENT

**MECHANICALLY VIBRATE ALL CONCRETE WHEN PLACED. MAXIMUM SLUMP 4 1/2" FOR CONCRETE WITHOUT FLATWORK. IF FLATWORK IS USED, A HIGHER SLUMP MAY BE ALLOWED UPON STRUCTURAL ENGINEER'S APPROVAL. CAST CLOSE POUR AROUND COLUMNS AFTER COLUMN DEAD LOAD IS APPLIED.**

**REINFORCING:**  
ASTM A615 ( $F_y = 60$  KS) DEFORMED BARS FOR ALL BARS. ALL GRADE 60 REINFORCING TO BE WELDED SHALL BE ASTM A706 WELDED WIRE FABRIC PER ASTM A955, WIRE PER ASTM A952. NO TACK WELDING OF REINFORCING BARS ALLOWED WITHOUT PRIOR REVIEW OF PROCEDURE WITH THE STRUCTURAL ENGINEER. LATEST ACI CODE AND DETAILING MANUAL APPLY. CLEAR CONCRETE COVERAGES AS FOLLOWS:

CAST AGAINST AND PERMANENTLY EXPOSED TO EARTH ----- 3"  
EXPOSED TO EARTH OR WEATHER  
#6 OR LARGER ----- 1 1/2"  
ALL OTHER PER LATEST EDITION OF ACI 318.

**LAP SPICES IN CONCRETE:**  
LAP SPICES, UNLESS NOTED OTHERWISE, SHALL BE CLASS "B" TENSION LAP SPICES PER LATEST EDITION OF ACI 318. STAGGER SPICES A MINIMUM OF ONE LAP LENGTH.

ALL SPICE LOCATIONS SUBJECT TO APPROVAL BY THE STRUCTURAL ENGINEER. PROVIDE BENT CORNER BARS TO MATCH AND LAP WITH HORIZONTAL BARS AT ALL CORNERS AND INTERSECTIONS FOR TYPICAL DETAILS. REINFORCING BAR SPACING OVER THE MAINSPAN ON CENTER. ALL BARS PER CRIP SPECIFICATIONS AND HANDBOOK. DO NOT ALL VERTICAL REINFORCING TO FOUNDATION WITH STANDARD 90-DEGREE HOOKS UNLESS NOTED OTHERWISE. SECURE THE ALL BARS IN LOCATION BEFORE PLACING CONCRETE.

**NOTES ON GRADING OF CONCRETE STRUCTURES:**  
CRACKING IS INHERENT TO THE MATERIAL PROPERTIES OF CONCRETE CONSTRUCTION WHILE EVERY EFFORT HAS BEEN MADE TO MINIMIZE THE EFFECTS OF UNDESIRABLE CRACKING, THE PRESENCE OF CRACKS ARE NORMAL AND INEVITABLE. THE DESIGN OF THE CONCRETE STRUCTURAL ITEMS HAS BEEN ANALYZED USING A "CRACKING SECTION." THE PRESENCE OF THE CRACKING SHOULD NOT BE CONSIDERED DETRIMENTAL TO THE STRUCTURE. CRACKS LARGER THAN 5 MILS SHALL BE FILLED AND SEALED WITH AN APPROVED CRACK FILLER TO PREVENT FUTURE DEGRADATION. ALLOWANCE SHALL BE MADE IN THE CONSTRUCTION BUDGET FOR SEALING OF SUCH CRACKS IN SOME CASES. CRACKS DO NOT APPEAR UNTIL WELL AFTER CONSTRUCTION HAS BEEN COMPLETE. IT IS THE RESPONSIBILITY OF THE OWNER TO MAINTAIN THE STRUCTURE PROPERLY OVER THE LIFE OF THE STRUCTURE. CONCRETE CRACKS SHOULD THEY OCCUR, SHALL BE FILLED AND SEALED TO PREVENT PREMATURE DEGRADATION OF THE STRUCTURE.

**SHOP DRAWINGS:**  
SHOP DRAWINGS SHALL BE SUBMITTED FOR ALL STRUCTURAL ITEMS IN ADDITION TO ITEMS REQUIRED BY MECHANICAL SPECIFICATIONS.

THE CONTRACTOR SHALL REVIEW ALL SHOP DRAWINGS PRIOR TO SUBMITTAL. ITEMS NOT IN ACCORDANCE WITH CONTRACT DOCUMENTS SHALL BE FLAGGED UPON HIS REVIEW.

VERIFY ALL DIMENSIONS WITH MECHANICAL AND ALL FINISHED GRADE WITH CIVIL DRAWINGS.

ANY CHANGES, SUBSTITUTIONS, OR DEVIATIONS FROM CONTRACT DOCUMENTS SHALL BE CLOUDED BY MANUFACTURER OR FABRICATOR. ANY OF THE ABOVE-MENTIONED WHEN NOT CLOUDED OR FLAGGED BY SUBMITTING PARTIES, SHALL NOT BE CONSIDERED APPROVED AFTER ENGINEER'S REVIEW, UNLESS NOTED ACCORDING.

THE ENGINEER HAS THE RIGHT TO APPROVE OR DISAPPROVE ANY CHANGES TO CONTRACT DOCUMENTS AT ANYTIME BEFORE OR AFTER SHOP DRAWING REVIEW.

THE SHOP DRAWINGS DO NOT REPLACE THE CONTRACT DOCUMENTS. ITEMS OMITTED OR SHOWN INCORRECTLY AND ARE NOT FLAGGED BY THE STRUCTURAL ENGINEER OR ARCHITECT ARE NOT TO BE CONSIDERED CHANGES TO CONTRACT DOCUMENTS. IT IS THE CONTRACTOR'S RESPONSIBILITY TO MAKE SURE ITEMS ARE CONSTRUCTED TO CONTRACT DOCUMENTS.

THE ADEQUACY OF ENGINEERING DESIGNS AND LAYOUT PERFORMED BY OTHERS RESTS WITH THE DESIGNING OR SUBMITTING AGENCY.

REVIEWING IS INTENDED ONLY AS AN AID TO THE CONTRACTOR IN OBTAINING CORRECT SHOP DRAWINGS. RESPONSIBILITY FOR CORRECTNESS SHALL REST WITH THE CONTRACTOR.

**EPOXY ANCHORS IN CONCRETE:**  
INERTIABLE ADHESIVE SHALL BE USED FOR INSTALLATION OF REINFORCING STEEL DOWELS OR THREADED ANCHOR RODS AND INSERTS INTO EXISTING CONCRETE OR SOLID ROUTED CONCRETE MASONRY UNITS ONLY WHERE SPECIFIED ON PLANS. IF USE IS REQUESTED FOR OTHER THAN WHERE NOTED CONTACT STRUCTURAL ENGINEER THROUGH ARCHITECT FOR APPROVAL. ADHESIVE SHALL BE FURNISHED IN JOBS BY SIZE PACKS WHICH KEEP COMPONENT A AND COMPONENT B SEPARATE. USE ONLY INJECTION TOOLS AND STATIC MIXING NOZZLES RECOMMENDED BY MANUFACTURER'S INSTRUCTIONS SHALL BE FOLLOWED.

ANCHORS USED MUST HAVE I.C.C. APPROVAL AND INCLUDE HLT1 HT-150 FOR MASONRY (ESR-1487), HLT1 HT-150-22 FOR CONCRETE (ESR-2322) AND ZINGON STRONG TIE SET (ESR-1772) FOR MASONRY OR EQUIVALENT. THE USE OF ANY EPOXY ANCHOR MUST BE APPROVED BY THE ENGINEER OF RECORD.

**GENERAL:**  
ENTIRE CONTRACT DOCUMENTS SHALL BE USED TO BUILD BUILDING. SOME CRITICAL ITEMS REQUIRED BY OTHER DISCIPLINES MAY NOT BE SHOWN ON STRUCTURAL DRAWING (i.e. MECHANICAL, PLUMBING LOADS, AND SUPPORT PLATES ETC.)

ITEMS SHOWN BY OTHER DISCIPLINES WITH REFERENCE TO STRUCTURAL DRAWING BUT NOT SHOWN ON THESE STRUCTURAL DOCUMENT SHALL BE CONSIDERED DESIGN BUILD ITEMS. CONTRACTOR SHALL SUBMIT DESIGN BY OTHERS FOR REVIEW.

THE STRUCTURAL CONSTRUCTION DOCUMENTS REPRESENT THE FINISHED STRUCTURE. THEY DO NOT INDICATE THE METHOD OF CONSTRUCTION. THE CONTRACTOR SHALL PROVIDE ALL MEASURES NECESSARY TO PROTECT THE STRUCTURE DURING CONSTRUCTION. SUCH MEASURES SHALL INCLUDE, BUT NOT BE LIMITED TO, BRACING, SHORING FOR LOADS DUE TO CONSTRUCTION EQUIPMENT, ETC. THE STRUCTURAL ENGINEER SHALL NOT BE RESPONSIBLE FOR THE CONTRACTOR'S MEANS, METHODS, TECHNIQUES, SEQUENCES OR PROCEDURE OF CONSTRUCTION, OR THE SAFETY PRECAUTIONS AND THE PROGRAMS INCURRED THEREOF (NOR SHALL OBSERVATION VISITS TO THE SITE INCLUDE INSPECTION OF THESE ITEMS).

WHERE REFERENCE IS MADE TO VARIOUS TEST STANDARDS FOR MATERIALS, SUCH STANDARDS SHALL BE THE LATEST EDITION AND/OR ADOPTED.

ESTABLISH AND VERIFY ALL OPENINGS AND INSERTS FOR MECHANICAL, PLUMBING AND ELECTRICAL WITH APPROPRIATE TRADES, DRAWINGS AND SUBCONTRACTORS PRIOR TO CONSTRUCTION.

OPTIONS ARE FOR CONTRACTOR'S CONVENIENCE. IF HE CHOOSES AN OPTION, CONTRACTOR SHALL BE RESPONSIBLE FOR ALL NECESSARY CHANGES AND SHALL COORDINATE ALL DETAILS.

NOTES AND DETAILS ON DRAWINGS SHALL TAKE PRECEDENCE OVER GENERAL STRUCTURAL NOTES AND TYPICAL DETAILS. WHERE NO DETAILS ARE SHOWN, CONSTRUCTION SHALL CONFORM TO SIMILAR WORK ON THE PROJECT.

ALL DIMENSIONS SHOWN (INCLUDING ELEVATIONS) ON STRUCTURAL DRAWINGS ARE TO ASSIST CONTRACTOR IN VERIFICATION. SCALING DIMENSIONS FROM DRAWINGS IS NOT PERMITTED. LOCATION OF ALL ITEMS SHALL BE DETERMINED BY DIMENSIONS OR NOTES ONLY. DO NOT USE GRAPHIC APPEARANCE TO ASSUME SPECIFIC LOCATIONS.

CONTRACTOR SHALL BE RESPONSIBLE FOR VERIFICATION OF ALL DIMENSIONS WITH MECHANICAL AND FINISHED GRADE WITH CIVIL DRAWINGS PRIOR TO START OF CONSTRUCTION. RESOLVE ANY DISCREPANCY WITH THE ARCHITECT.

TYPICAL DETAILS MAY NOT NECESSARILY BE CUT ON PLANS, BUT APPLY UNLESS NOTED OTHERWISE.

WHERE DISCREPANCIES OCCUR BETWEEN PLANS, DETAILS, GENERAL STRUCTURAL NOTES AND SPECIFICATIONS, THE GREATER REQUIREMENTS SHALL GOVERN.

ANY ENGINEERING DESIGN, PROVIDED BY OTHERS AND SUBMITTED FOR REVIEW, SHALL BEAR THE SEAL OF AN ENGINEER REGISTERED IN THE STATE OF ARIZONA.

**MISCELLANEOUS:**  
REFER TO MECHANICAL, ELECTRICAL, CIVIL OR OTHER SPECIALTY ENGINEERING DRAWINGS FOR DIMENSIONS NOT SHOWN, INCLUDING BUT NOT LIMITED TO: SIZE AND LOCATION OF CURBS, EQUIPMENT HOUSEKEEPING PADS, BLOCKOUTS, FLOOR EXPRESSIONS, SAMPS, DRAINS, ANCHOR BOLTS, EMBEDDED ITEMS, ETC. CONTRACTOR SHALL VERIFY DIMENSIONS AND RESOLVE DISCREPANCIES OR CONTACT PRIOR TO CONSTRUCTION. WHERE SECTIONS ARE INDICATED ON THE PLAN BY A NUMBER AND A DRAWING NUMBER THIS 1/2 SECTION, THE INDICATED SECTION (1) IS SHOWN ON STRUCTURAL DRAWING SS.01.

FLOOR FLATNESS/LEVELNESS SHALL MEET MECHANICAL SPECIFICATIONS (1/8" MINIMUM LEVELNESS UNLESS TIGHTER REQUIREMENT IN SPECIFICATIONS) IN HEIGHT FOR ALL STRUCTURAL SYSTEMS. CONTRACTOR SHALL INCLUDE COST FOR LEVELING ALL MAT SLABS IF REQUIRED.

**SPECIAL INSPECTION:**  
PER IRC CHAPTER 15, SPECIAL INSPECTION IS REQUIRED FOR THE FOLLOWING ITEMS:

CONCRETE:	CONTINUOUS:	PERIODIC:	REFERENCED STANDARD (NOTE 1)	IRC REFERENCE
1. Inspection of reinforcing steel.	-	X	ACI 318, 3.5, 7.1-7.7	1913.4
2. Inspect form to be installed in concrete prior to and during placement of concrete where elevated loads have been increased.	X	-	ACI 318, 9.4, 9.5-9.4	1912
3. Verify use of required design mix.	-	X	ACI 318, 6.4, 6.5-6.4	1912.2, 1913.3
4. At the time fresh concrete is applied to fabricate specimens for strength tests, uniform temperature and constant levels, and determine the temperature of the concrete.	X	-	ASTM C 172 ASTM C 23 ACI 318, 5.6, 5.8	1913.10
5. Inspection of concrete placement for proper application techniques.	X	-	ACI 318, 5.8, 5.10	1913.6, 1913.8
6. Inspection for maintenance of specified curing temperature and techniques.	-	X	ACI 318, 5.11, 5.13	1913.9
7. Inspect formwork for shape, location and dimensions of the concrete member being formed.	-	X	ACI 318, 6.1.1	

**NOTES:**  
1. TABLES TAKEN DIRECTLY FROM IRC FOR REFERENCE.

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**ROOSEVELT IRRIGATION DISTRICT #114 WATER TREATMENT INSTALLATION**

2307 WEST VAN BUREN STREET, PHOENIX, ARIZONA

Sheet Title: GSN AND FOUNDATION PLAN

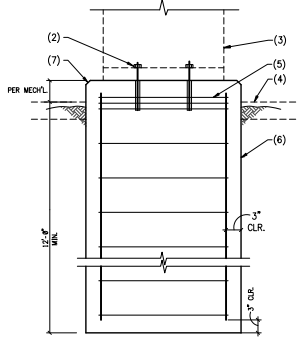
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REVISIONS:


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DRAWN BY: FML  
CHECKED BY: RH  
SCALE: AS NOTED  
PROJECT NO: 11322  
SHEET

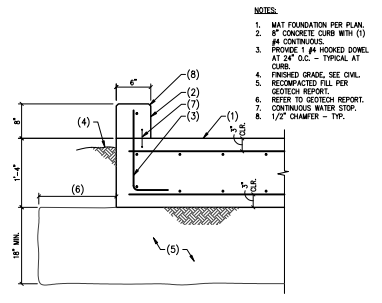
S1.1



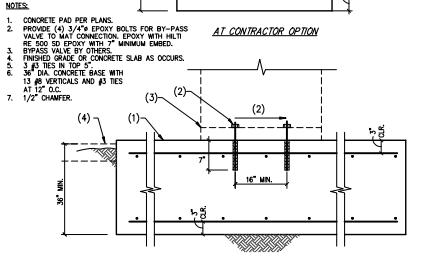
CONC. PSI	CLASS B TENSION SPLICE LENGTHS						COMP. BARS	
	$f_c = 2,500$ PSI	$f_c = 3,000$ PSI	$f_c = 4,000$ PSI	$f_c = 5,000$ PSI	$f_c = 5,000$ PSI AND HIGHER	$f_c =$ ALL	STD ENCLOSED	SPRAL
BAR LOCATION	REGULAR	TOP	REGULAR	TOP	REGULAR	TOP	LAP	#/ SPIRAL
#3	24"	31"	19"	24"	17"	22"	12"	12"
#4	32"	41"	25"	33"	23"	29"	15"	12"
#5	39"	51"	31"	41"	28"	36"	19"	14"
#6	47"	61"	37"	49"	34"	43"	23"	17"
#7	69"	89"	54"	71"	49"	63"	26"	20"
#8	78"	102"	62"	81"	56"	72"	30"	23"
#9	88"	115"	70"	91"	63"	81"	34"	25"
#10	100"	129"	79"	102"	70"	92"	38"	29"
#11	110"	143"	87"	113"	78"	102"	42"	32"

- NOTES:
- TOP BARS ARE ANY HORIZONTAL BARS PLACED SO THAT MORE THAN 12" OF FRESH CONCRETE IS CAST IN THE MASSES BELOW THE REINFORCEMENT.
  - UNLESS NOTED OTHERWISE, LAP SPLICES IN CONCRETE BEAMS, SLABS, AND WALLS WILL BE CLASS B TENSION SPLICE LENGTHS. COLUMNS SHALL HAVE STANDARD COMPRESSION LAP SPLICE.
  - CONTACT STRUCTURAL ENGINEER IN CENTER TO CENTER SPACING OF REINFORCING IS LESS THAN OR EQUAL TO 3 BAR DIAMETERS <math>< 3d</math> OR 2d CLEAR SPACING BETWEEN BARS.
  - ALL SPLICES MUST BE FULL CONTACT.
  - SPLICES WITH #4 OR #5 BARS SHALL USE MECHANICAL COUPLERS. (THIS INCLUDES #4 OR #5 BARS TO SMALLER BARS SHOWN IN SCHEDULE).

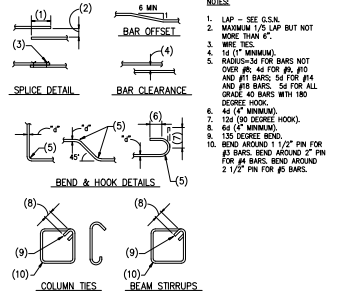
04 LAP SCHEDULE FOR REINFORCING STEEL NO SCALE



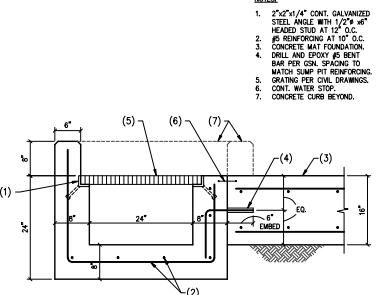
01 CONCRETE CURB AT MAT FOOTING NO SCALE



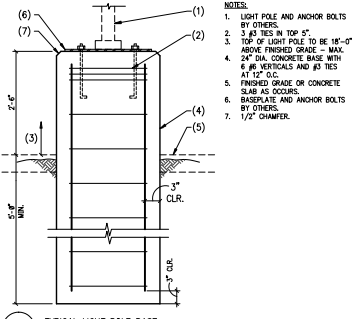
07 CONCRETE PAD AT BYPASS VALVE NO SCALE



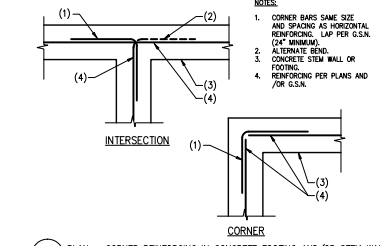
06 TYPICAL CONCRETE REINFORCING BAR DETAILS NO SCALE



02 SUMP PIT DETAIL NO SCALE



08 TYPICAL LIGHT POLE BASE NO SCALE



03 PLAN - CORNER REINFORCING IN CONCRETE FOOTING AND/OR STEM WALL NO SCALE



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ROOSEVELT IRRIGATION DISTRICT #114  
 WATER TREATMENT INSTALLATION  
 2307 WEST VAN BUREN STREET, PHOENIX, ARIZONA  
 Sheet Title: DETAILS

REVISIONS:


DATE: 12/15/2011  
 DRAWN BY: FML  
 CHECKED BY: RH  
 SCALE: AS NOTED  
 PROJECT NO: 11322  
 SHEET

S1.2

### ABBREVIATIONS

AC	AIR CONDITIONING UNIT
AD	ACCESS DOOR
AFT	AROUND FINISHED FLOOR
AH	AIR HANDLER (SPLIT REFRI)
AHU	AIR HANDLING UNIT
AL	ACCESS LIGHT
AP	ACCESS PANEL
BB	ELECTRIC BASEBOARD RADIATION
B	BOILER
BDD	BACK DRAFT DAMPER
BFC	BELOW FINISHED CEILING
BDB	BOTTOM OF BEAM
BDC	BOTTOM OF DUCT
BDF	BOTTOM OF PIPE
CC	CHILLER
CD	CEILING DIFFUSER
CFM	CUBIC FEET PER MINUTE
CHWP	CHILLED WATER PUMP
CHWS	CHILLED WATER SUPPLY
CO	CLEAN OUT
CP	CONDENSATE PUMP
CWR	CONDENSER WATER RETURN
CWS	CONDENSER WATER SUPPLY
CT	COOLING TOWER
CU	CONDENSING UNIT
CUB	CABINET UNIT HEATER
CVB	CONSTANT VOLUME BOX
CRP	CONDENSER WATER PUMP
DB	DRY BALL
DS	DUCT SILENCER
DWP	DOMESTIC WATER PUMP
EAT	ENTERING AIR TEMPERATURE
EC	ELECTRICAL CONTRACTOR
EF	EXHAUST FAN
EJ	EXPANSION JOINT
ER	EXHAUST REGISTER
ESP	EXTERNAL STATIC PRESSURE
ET	EXPANSION TANK
EWT	ENTERING WATER TEMPERATURE
EMC	ELECTRIC WATER COOLER
FA	FREE AREA
FC	FLEXIBLE CONNECTION
FCL	FAN COIL UNIT
FD	FIRE DAMPER
FOP	FUEL OIL PUMP
FP	FIRE PUMP
FTM	FEET PER MINUTE
FR	FINED TUBE RADIATION
GC	GENERAL CONTRACTOR
GPH	GALLONS PER HOUR
GPM	GALLONS PER MINUTE
HD	HARD DAMPER
HP	HEAT PUMP
HV	HEATING AND VENTILATING UNIT
HWC	HOT WATER CONVERTER
HWP	HOT WATER PUMP
HWR	HEATING HOT WATER RETURN
HWS	HEATING HOT WATER SUPPLY
HX	HEAT EXCHANGER
HZ	HERTZ
ID	INSIDE DIAMETER
LAT	LEAVING AIR TEMPERATURE
LWT	LEAVING WATER TEMPERATURE
LD	LINEAR DIFFUSER
LF	LINEAR FEET
MC	MECHANICAL CONTRACTOR
MD	MANICATED
MOD	MOTOR OPERATED DAMPER
MUA	MAKE-UP AIR UNIT
NC	NORMALLY CLOSED
NO	NORMALLY OPEN
NC	NOT IN CONTRACT
NK	NECK
OA	OUTSIDE AIR
OAI	OUTSIDE AIR INTAKE
OAT	OUTSIDE AIR TEMPERATURE
OC	ON CENTER
OD	OUTSIDE DIAMETER
OBD	OPPOSED BLADE DAMPER
PBD	PARALLEL BLADE DAMPER
PRV	PRESSURE REDUCING VALVE
FRAC	FRICKED TERMINAL AIR CONDITIONER
RA	RETURN AIR
RG	RETURN AIR GRILLE
RR	RETURN AIR REGISTER
RCP	REFLECTED CEILING PLAIN
RHC	REHEAT COIL
RF	RETURN FAN
SA	SUPPLY AIR
SP	SUPPLY AIR REGISTER
SCG	SMOKE CONTROL GRILLE
SD	SMOKE DAMPER
SEF	SMOKE EXHAUST FAN
SF	SUPPLY FAN
SP	STATIC PRESSURE
TS	TRANSFER GRILLE
TYP	TYPICAL
UH	UNIT HEATER
UN	UNLESS OTHERWISE NOTED
VAV	VARIABLE AIR VOLUME UNIT
VD	VOLUME DAMPER
VRF	VENT THROUGH ROOF
WB	WEB
WS	WIRE MESH SCREEN

### MECHANICAL SYMBOL SCHEDULE:

NOT ALL SYMBOLS USED. ALL MOUNTING HEIGHTS TO CENTER OF BOX AND ALL DEVICES TO COMPLY WITH ADA REQUIREMENTS, WHERE APPLICABLE.

DOUBLE LINE	SINGLE LINE	PINPOINT SYMBOL

### REFERENCE SYMBOL

	SECTION NUMBER
	BUILDING SECTION REFERENCE
	SHEET WHERE SECTION IS DRAWN
	DETAIL NUMBER
	SHEET WHERE DETAIL IS DRAWN
	EQUIPMENT IDENTITY (SEE EQUIPMENT ABBREVIATION LIST AND SCHEDULES)
	EQUIPMENT NUMBER
	SYSTEM NUMBER (IF APPLICABLE)
	POINT OF CONNECTION

### SHEET INDEX

M0.0	MECHANICAL ABBREVIATIONS, SYMBOLS & NOTES
M1.1	MECHANICAL Piping PLAN
M1.2	PIPE ISOMETRIC
M1.3	MECHANICAL DETAILS
M4.1	MECHANICAL SCHEDULES AND SPECIFICATIONS

### PROJECT GENERAL NOTES - HVAC

- ALL WORK SHALL CONFORM TO 2006 INTERNATIONAL MECHANICAL CODE, ALL STATE AND LOCAL CODES, RULES AND REGULATIONS AND ORDINANCES.
- SUBMISSION OF PROPOSAL DIRECTLY OR INDIRECTLY IN CONNECTION WITH THIS WORK SHALL IMPLY THAT THE BIDDER HAS EXAMINED THE JOB SITE UNDER WHICH HE WILL BE OBLIGATED TO OPERATE SHOULD HE BE AWARDED THE WORK UNDER THIS CONTRACT NO EXTRA CHARGE WILL BE ALLOWED FOR FAILURE OF ANY BIDDER TO EXAMINE THE SITE PRIOR TO BID.
- CONTRACTOR SHALL VISIT THE SITE AND VERIFY ALL DIMENSIONS IN THE FIELD, AND SHALL ADVISE THE ARCHITECT/ENGINEER AND THE OWNER OF ANY DISCREPANCIES BEFORE PERFORMING THE WORK.
- CONTRACTOR SHALL SECURE AND PAY ALL FEES AND PERMITS PERTAINING TO THE CONTRACT.
- ALL EQUIPMENT SHALL BE INSTALLED IN STRICT COMPLIANCE WITH THE MANUFACTURER'S WRITTEN INSTRUCTIONS. THE CONTRACTOR SHALL PROVIDE ALL HANGERS AND SUPPORTS REQUIRED FOR A COMPLETE INSTALLATION.
- CONTRACTOR SHALL BE RESPONSIBLE FOR WORKMAN'S IDENTIFICATION AND BADGING, SAFETY AND FIRE PROTECTION, CONTRACTOR'S LIABILITY INSURANCE, BARRICADES, WARNING SIGNS, TRASH REMOVAL, CUTTING AND PATCHING.
- CONTRACTOR SHALL SCHEDULE ALL SHUTDOWNS THAT AFFECT UTILITIES AND PORTIONS OF THE BUILDING THAT MUST REMAIN IN OPERATION WITH THE OWNER.
- CONTRACTOR SHALL COORDINATE ALL WORK WITH THE OWNER AND ALL OTHER CONTRACTORS.
- CONTRACTOR SHALL BE RESPONSIBLE FOR ALL RIGGING, HANDLING AND PROTECTION OF MATERIALS.
- CONTRACTOR SHALL PROVIDE LABOR TO RESEAL, UNLOAD, STORE, PROTECT AND TRANSFER TO POINT OF INSTALLATION, OWNER FURNISHED ITEMS.
- CONTRACTOR SHALL BE RESPONSIBLE FOR ALL CORING AS IT RELATES TO HIS WORK.

### RECORD DRAWING (04/23/12)

THIS IS PART OF A RECORD DOCUMENT. RECORD DOCUMENTS ARE BASED ON REPORTS SUBMITTED BY OTHERS. ENGINEER CANNOT ASSURE NOR ASSUME ANY RESPONSIBILITY OR LIABILITY FOR THE ACCURACY OF RECORD DOCUMENTS. USERS OF RECORD DOCUMENTS ARE CAUTIONED AND ADVISED TO OBTAIN INDEPENDENT VERIFICATION OF ACTUAL CONDITIONS.

TAYLOR RYMAR CORPORATION

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ROOSEVELT IRRIGATION DISTRICT #114 WATER TREATMENT INSTALLATION

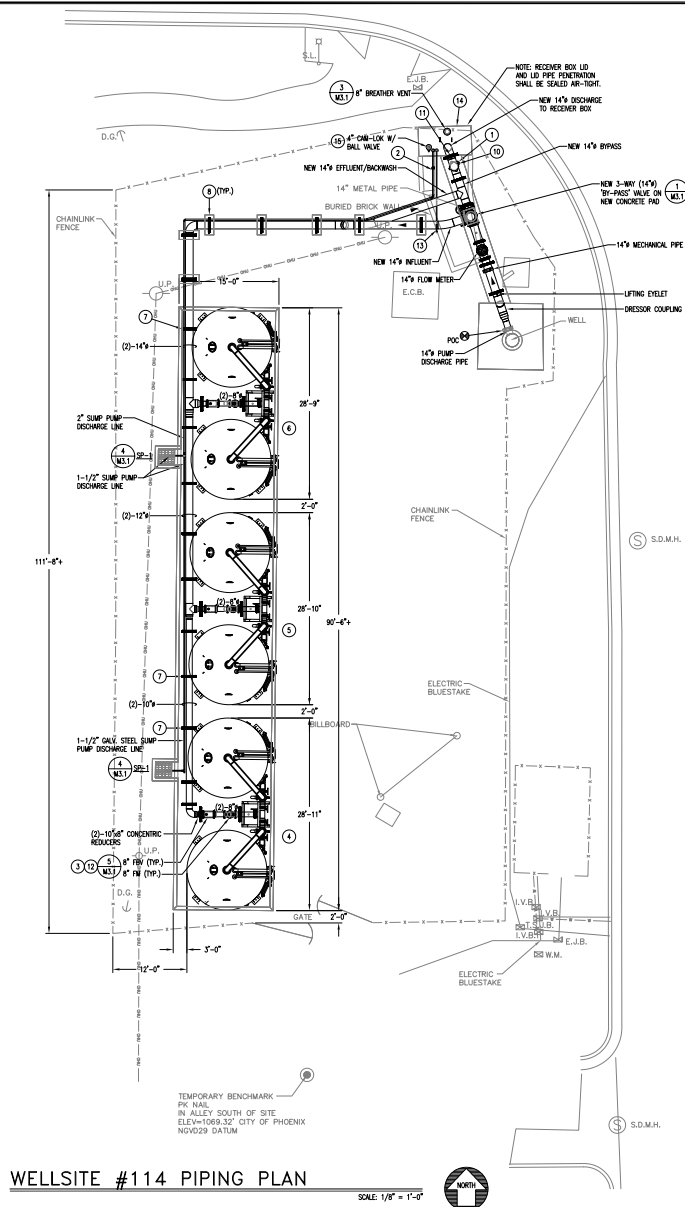
MECHANICAL ABBREVIATIONS, SYMBOLS & NOTES

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DATE: 12/14/2011  
 DRAWN BY: RAA  
 CHECKED BY: DLB  
 SCALE: NONE  
 PROJECT NO: 011175.00  
 SHEET

M0.0

Apr 23, 2012 - 2:10pm  
 P:\0311 Projects\031175\_00 - RB Water Treatment\Mechanical\RD-114\As-Built\Site-114.dwg



WELLSITE #114 PIPING PLAN

SCALE: 1/8" = 1'-0"



**KEY NOTES:**

1. PROVIDE (1)-3/4" THREADED-O-LET SAMPLE PORT.
2. 2" GALV. STEEL SUMP PUMP DISCHARGE LINE.
3. PIPE LINE FLOW METERS (FLOW METERS FURNISHED BY VERTCH AND INSTALLED BY MECH. CONTR.)
4. SIEMENS MODEL #P1220 (NEW) 1000-GPM CAPACITY LOAD VESSEL SKID #1 (LEAD/LAG).
5. SIEMENS MODEL #P1220 (NEW) 1000-GPM CAPACITY LOAD VESSEL SKID #2 (LEAD/LAG).
6. SIEMENS MODEL #P1220 (NEW) 1000-GPM CAPACITY LOAD VESSEL SKID #1 (LEAD/LAG).
7. PIPE SUPPORT (TRP.) ANCHORED TO CONCRETE PAD.
8. PIPE SUPPORT (TRP.) SEE STRUCTURAL DWG. FOR CONCRETE PAD DETAILS.
9. CARBON FIBER/TANK BREAKER.
10. (1)-14" MECHANICAL COUPLING.
11. 1/4"x4"x4"x2" WELDED LIFTING EYELET.
12. FLOW BALANCE VALVE 6"x4".
13. 3/4" MANUAL AIR VENT BALL VALVE WITH GALV. STEEL DOWN LINE INTO SUMP.
14. INSTALL NEW "AIR-TIGHT" 3/8" STEEL PLATE LID ON RECEIVER BOX. RECEIVER BOX LID SHALL BE FURNISHED AND INSTALLED BY MECH. CONTRACTOR.  
 -LID SHALL BE CLEANED AND RECEIVE FULL EPOXY PRIMER COAT AND FINISH COAT AFTER ALL WELDING AND CUTTING OPERATIONS ARE COMPLETE.  
 -PROVIDE (2)-WELDED STEEL LIFTING EYELETS ON TOP OF COVER.  
 -PROVIDE 1/8"x1/4" WELDED STEEL ANGLE FRAME TO SET AND SEAL COVER AT TOP OF RECEIVER BOX. ANCHOR FRAME TO CONCRETE CURB OF RECEIVER BOX.  
 -FRONTIER OF LID AND "TIGHT-O-LET" OPENING OF 1" DISCHARGE PIPE SHALL BE MADE AIR TIGHT BY SEALING WITH "HY" FLEXIBLE SEALANT USE DOW CORNING #754 "ONE-PART" SOLVENT-LESS SILICONE SEALANT, OR EQUAL. APPLY SEALANT PER MANUFACTURER'S INSTRUCTIONS.
15. #20000 MALE HOSE CAM-LOK W/ 4" BALL VALVE.

NOTE:  
 FINISH ELEVATIONS ARE APPROXIMATE.  
 ALLOW FOR FIELD GRADING OF VESSEL.  
 SUPPORT LEGS AND EQUIPMENT PAD SLOPE.

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 (04/23/12)

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**ROOSEVELT IRRIGATION DISTRICT #114**  
WATER TREATMENT INSTALLATION

SHEET TITLE: PIPING - WELLSITE

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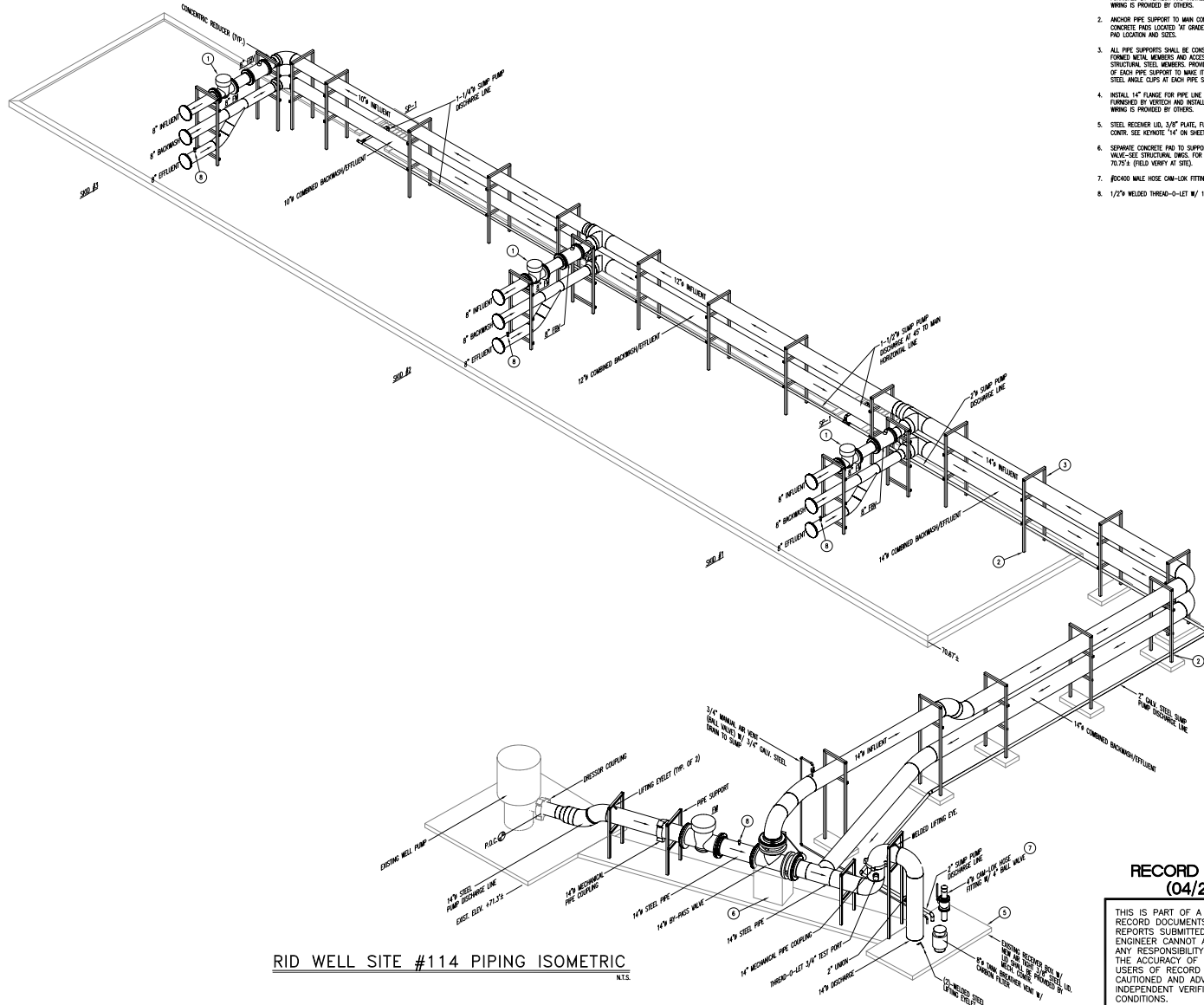
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 SHEET

M1.1

Apr 23, 2012 - 2:11pm  
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RID WELL SITE #114 PIPING ISOMETRIC

N.T.S.

**KEY NOTES:**

1. INSTALL 8" FLANGES FOR PIPE LINE FLOW METER. FLOW METERS ARE FURNISHED BY METCH AND INSTALLED BY MECH CONTR. FLOW METER WIRING IS PROVIDED BY OTHERS.
2. ANCHOR PIPE SUPPORT TO MAIN CONCRETE EQUIPMENT PAD OR TO CONCRETE PADS LOCATED AT GRADE. REFER TO STRUCTURAL DWGS FOR PAD LOCATION AND SIZES.
3. ALL PIPE SUPPORTS SHALL BE CONSTRUCTED WITH UNGRADE (P1001) FORMED METAL MEMBERS AND ACCESSORY FITTINGS, OR FULL-WELDED STRUCTURAL STEEL MEMBERS. PROVIDE INTERNAL AND EXTERNAL BRACING OF EACH PIPE SUPPORT TO MAKE IT "TRUSS". INSTALL 1-1/2"x1-1/2" STEEL ANGLE CLIPS AT EACH PIPE SUPPORT TO KEEP PIPE CENTERED.
4. INSTALL 14" FLANGE FOR PIPE LINE FLOW METER. FLOW METER IS FURNISHED BY METCH AND INSTALLED BY MECH CONTR. FLOW METER WIRING IS PROVIDED BY OTHERS.
5. STEEL RECORDER LID, 3/8" PLATE, FURNISHED AND INSTALLED BY MECH CONTR. SEE MEMOTE "14" ON SHEET M.I.1.
6. SEPARATE CONCRETE PAD TO SUPPORT/RESTRAIN 14" BY-PASS VALVE-SEE STRUCTURAL DWGS. FOR DETAILS. TOP OF PAD ELEV. @ 70.725 (FIELD VERIFY AT SITE).
7. BOARD WALE HOSE CAN-LOK FITTING W/ 1/4" BALL VALVE.
8. 1/2" WELDED THREAD-O-LET W/ 1/2" PIPE PLUG.

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 (04/23/12)

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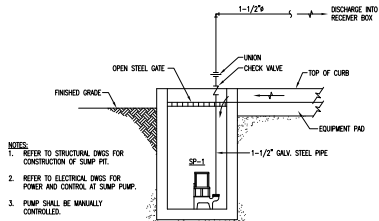


**ROOSEVELT IRRIGATION DISTRICT #114**  
**WATER TREATMENT INSTALLATION**  
 2307 WEST VAN BUREN STREET, PHOENIX, ARIZONA  
 SHEET #114 - WELL SITE PIPING ISOMETRIC

REVISIONS:

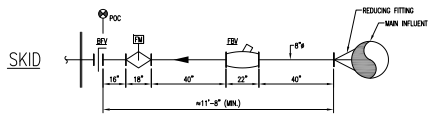

DATE: 12/14/2011  
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 SCALE: NONE  
 PROJECT NO: 011175.00  
 SHEET

**M2.1**

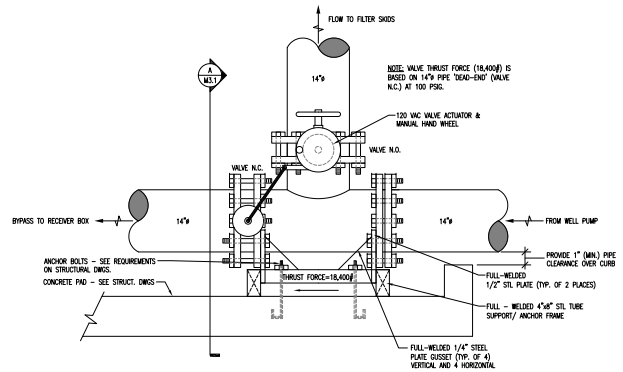


- NOTES:
- REFER TO STRUCTURAL DWGS FOR CONSTRUCTION OF SUMP PIT.
  - REFER TO ELECTRICAL DWGS FOR POWER AND CONTROL AT SUMP PUMP.
  - PUMP SHALL BE MANUALLY CONTROLLED.

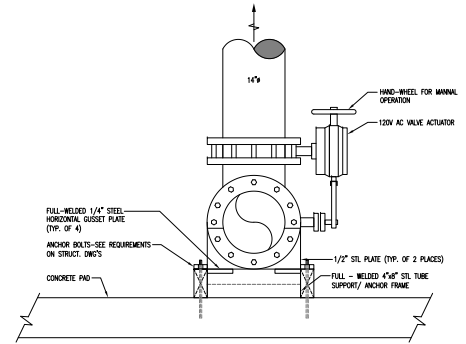
**4 SUMP PUMP DETAIL**  
M3.1 NOT TO SCALE



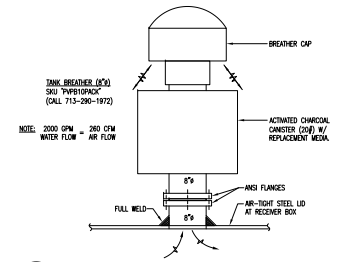
**5 FLOW METER & BALANCE VALVE PLACEMENT DETAIL**  
M3.1 NOT TO SCALE



**1 BY-PASS VALVE DETAIL**  
M3.1 NOT TO SCALE



**2 SECTION 'A'**  
M3.1 NOT TO SCALE



**3 RECEIVER BOX BREATHER DETAIL**  
M3.1 NOT TO SCALE

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**ROOSEVELT IRRIGATION DISTRICT #114 WATER TREATMENT INSTALLATION**  
 SHEET TITLE: MECHANICAL DETAILS

REVISIONS:


DATE: 12/14/2011  
 DRAWN BY: RAA  
 CHECKED BY: DLB  
 SCALE: NONE  
 PROJECT NO: 011175.00  
 SHEET

**M3.1**

SUMP PUMP SCHEDULE							
MARK	LOCATION AND SERVICE	GPM	HEAD FEET	MOTOR HP	VOLY/PH SINGLE OR DUPLEX	MANUFACTURER AND MODEL NUMBER	REMARKS
SP-1	EQUIPMENT FND SUMP	50	24	3/4	115/60	SINGLE ZOLLER MODEL N145	NOTES 1,2,3

NOTES:  
 1. SUMP PUMP SHALL BE FURNISHED AND INSTALLED BY PIPING CONTRACTOR.  
 2. SUMP PUMP SHALL BE FURNISHED WITHOUT FACTORY-INSTALLED AUTOMATIC CONTROL. MANUAL CONTROL OF PUMP OPERATION SHALL BE PROVIDED THRU MANUAL SWITCH FURNISHED AND INSTALLED BY ELECTRICAL CONTRACTOR.  
 3. SUMP PUMP SHALL BE FACTORY EQUIPPED WITH A 20 FOOT, UL LISTED, NEOPRENE POWER CORD WITH MOULDED PLUG AND GROUND WIRE.

AUTOMATIC CONTROL VALVE SCHEDULE										
MARK	LOCATION AND SERVICE	VALVE TYPE	BODY DUTY	PIPE CONNECTIONS		VALVE ACTUATOR		MANUFACTURER & MODEL #	REMARKS	
				SIZE	TYPE	TYPE	ACTION			POWER IN
CV-1	EQUIPMENT FND-BYPASS VALVE	3-WAY (CLOSED)	OVERSIZING	1 1/2"	150# FLG.	ROTARY ELEC.	2-POS. ON/OFF	120V AC	VSI #3200055-14/1200	NOTES 1,2,3,4,5

NOTES:  
 1. CONTROL VALVE/ACTUATOR SHALL BE FURNISHED AND INSTALLED BY PIPING CONTRACTOR. POWER AND CONTROL WIRING SHALL BE FURNISHED AND INSTALLED BY CONTROLS CONTRACTOR.  
 2. ACTUATOR ENCLOSURE SHALL BE RATED NEMA 4, WATERIGHT.  
 3. PIPING CONTRACTOR SHALL REVIEW CONTROL VALVE DETAIL IN DRAWINGS, TO CORRECT VALVE ORIENTATION AND FLOW DIRECTION, PRIOR TO OVERSIZING VALVE ASSEMBLY.  
 4. VALVE ASSEMBLY SHALL CONSIST OF A 1 1/2" 120# FLANGED DUCTILE-IRON TEE BODY MOUNTED WITH (2)-1 1/2" INGRADED LUG-BODY BUTTERFLY VALVES (EPDM SEAL, 3M SS DISC, 416 SS SHAFT, PIPE BUSHINGS, 316 SS SHAFT-PINS) RATED FOR 100 PSIG. ACTUATOR SHALL BE MOUNTED ON PRIMARY (N.O.) VALVE STEM AND CONNECTED TO (N.C.) VALVE STEM BY A STAINLESS STEEL LINKAGE.  
 5. VALVE/ACTUATOR SUPPLIER: VSI-VALVE SOLUTIONS, INC. (SALES@VALVESOLUTIONS.COM) OR 770-740-0800.

### MECHANICAL GENERAL SPECIFICATIONS

#### 1.00 SCOPE OF WORK

1.1. THE CONTRACTOR IS RESPONSIBLE FOR ALL WORK, MATERIALS, AND LABOR TO SATISFY A COMPLETE WORKING SYSTEM WHETHER SPECIFIED OR IMPLIED.

1.2. ALL WORK IS TO BE PERFORMED IN STRICT COMPLIANCE WITH ALL CODES AND REGULATIONS GOVERNING WORK OF THIS NATURE.

1.3. THE CONTRACTOR SHALL BEFORE SUBMITTING ANY PROPOSAL, EXAMINE THE PROPOSED SITE AND SHALL DETERMINE FOR HIMSELF THE CONDITIONS THAT MAY AFFECT THE WORK. NO ALLOWANCE SHALL BE MADE IF THE CONTRACTOR FAILS TO MAKE SUCH EXAMINATIONS.

1.4. ALL EQUIPMENT AND MATERIALS SHALL BE AS SPECIFIED OR "APPROVED EQUAL" BY THE ENGINEER.

#### 2.00 ELECTRICAL

2.1. CONTRACTOR TO COORDINATE WITH ELECTRICAL CONTRACTOR FOR LOCATION OF WIRING FOR POWERED EQUIPMENT.

#### 3.00 MISCELLANEOUS

3.1. DO NOT SCALE THE DRAWING FOR EXACT DIMENSIONS. VERIFY ALL FIGURES, CONDITIONS, AND DIMENSIONS AT THE WORK SITE.

3.2. THE MECHANICAL PLANS ARE INTENDED TO BE DIAGRAMMATICAL AND ARE BASED ON ONE MANUFACTURER'S EQUIPMENT. THEY ARE NOT INTENDED TO SHOW EVERY ITEM IN ITS EXACT LOCATION, THE EXACT DIMENSIONS, OR ALL THE DETAILS OF THE EQUIPMENT. THE CONTRACTOR SHALL VERIFY THE ACTUAL DIMENSIONS OF THE EQUIPMENT PROPOSED TO ENSURE THAT THE EQUIPMENT WILL FIT IN THE AVAILABLE SPACE.

### PIPE SUPPORT

#### 1.00 PIPE SUPPORT

1.1. USE "FORMED METAL" (UNBENT) COMPONENTS OR WELDED STRUCTURAL STEEL SHAPES.

1.2. ANCHOR PIPE SUPPORT INTO CONCRETE PADS WITH 5/8" EXPANSION BOLTS.

1.3. PAINT UNPAINTED STEEL TO MATCH PIPING.

### WATER PIPING

#### 1.00 MATERIAL WATER PIPING

1.1. 2" AND SMALLER: SCH. 40 GALVANIZED STEEL WITH THREADED FITTINGS, ASTM A-133.

1.2. 2" AND LARGER: SCH. 40 BLACK STEEL WITH WELDED OR FLANGED FITTINGS, ASTM A-132.

1.3. 2" AND SMALLER UNIONS SHALL BE MALLEABLE IRON BODY FOR FERROUS PIPING, BRONZE BODY FOR COPPER PIPING, GALVANIZED FOR GALVANIZED PIPING, THREADED OR SOLDER ENDS.

1.4. 2-1/2" AND LARGER UNIONS SHALL 150# BE FORGED STEEL FLANGES FOR FERROUS PIPING.

1.5. BALL VALVES - GENERAL SHUTOFF SERVICE OF WATER:  
 A. 2" AND SMALLER BALL VALVES SHALL BE 1500PSI, 4000RMS, BRONZE TWO PIECE BODY, FULL PORT, STAINLESS STEEL BALL, TETON SEAT AND RINGS, LEVER HANDLE AND SOLDER OR THREADED ENDS.

1.6. BUTTERFLY VALVES - GENERAL SHUTOFF SERVICE OF WATER:  
 A. 2-1/2" AND LARGER BUTTERFLY VALVES SHALL BE CAST IRON BODY, BRONZE DISC, SEATS AND SEALS SHALL BE CAPABLE OF SERVICE TO 250#, LUG ENDS, EXTENDED NECK, TO POSITION LEVER HANDLE WITH MEMORY STOP.

1.7. CHECK VALVES - GENERAL SERVICE OF WATER:  
 A. 2" AND SMALLER CHECK VALVES SHALL BE 1500PSI, 3000RMS, BRONZE BODY, SWING CHECK DISC, THREADED ENDS, SUITABLE FOR HORIZONTAL OR VERTICAL INSTALLATION.  
 B. 2-1/2" AND LARGER CHECK VALVES SHALL BE 1500PSI, 3000RMS, CAST IRON BODY, SWING CHECK DISC, BRONZE TRIM, FLANGED ENDS, SUITABLE FOR HORIZONTAL OR VERTICAL INSTALLATION.

1.8. BALANCING VALVES - GENERAL SHUTOFF AND BALANCING SERVICE OF WATER:  
 A. 3" AND SMALLER BALANCING VALVE SHALL BE BRONZE BODY, BRASS BALL, TEE SEAT RINGS, DIFFERENTIAL PRESSURE READOUT PORTS WITH CHECK VALVES, BURN-PURGE PROGRAMMABLE STOP FEATURE, CALIBRATED POINTER INDICATING DEGREE OF VALVE OPENING, TIGHT SHUTOFF WITH SOLDER OR THREADED ENDS.  
 B. 5" PIPE SIZE AND LARGER BALANCING VALVE SHALL BE CAST IRON BODY, BRASS WANE, DIFFERENTIAL PRESSURE READOUT PORTS WITH CHECK VALVES, MEMORY STOP FEATURE, CALIBRATED POINTER WITH FLANGED ENDS, BALL & SOCKET, 1/2"-3/8".

1.9. TEST SHALL BE PERFORMED BY CONTRACTOR AND WITNESSED BY AUTHORIZED INSPECTOR. ALL PIPING SHALL BE TESTED TO WORKING PRESSURE OF NOT LESS THAN 100 PSIG, WHERE OPERATING PRESSURES EXCEED 50 PSIG, TEST PRESSURE SHALL BE TWO TIMES THE WORKING PRESSURE. TEST DURATION SHALL BE AT LEAST 30 MINUTES.

1.10. PAINT EXPOSED PIPING (EXCEPT GALVANIZED PIPE) WITH CORROSION RESISTANT PRIMER AND FLAT ENAMEL FINISH (COLOR: FINISH CHART COLOR SELECTION SHALL BE BY OWNER).

1.11. WWP DIRECT-BURIED STEEL PIPE WITH 20-MIL PVC TAPE OR CONTINUOUS SLEEVE. EXTERNO PIPE W/WRAP TO 12" ABOVE GRADE AND SEAL WATER TIGHT.

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**ROOSEVELT IRRIGATION DISTRICT #114**  
**WATER TREATMENT INSTALLATION**

2307 WEST VAN BUREN STREET, PHOENIX, ARIZONA  
PHOTOGRAPHY BY  
**MECHANICAL SCHEDULES AND SPECIFICATIONS**

REVISIONS:


DATE: 12/14/2011  
 DRAWN BY: RAA  
 CHECKED BY: DLB  
 SCALE: NONE  
 PROJECT NO: 011175.00  
 SHEET

M4.1

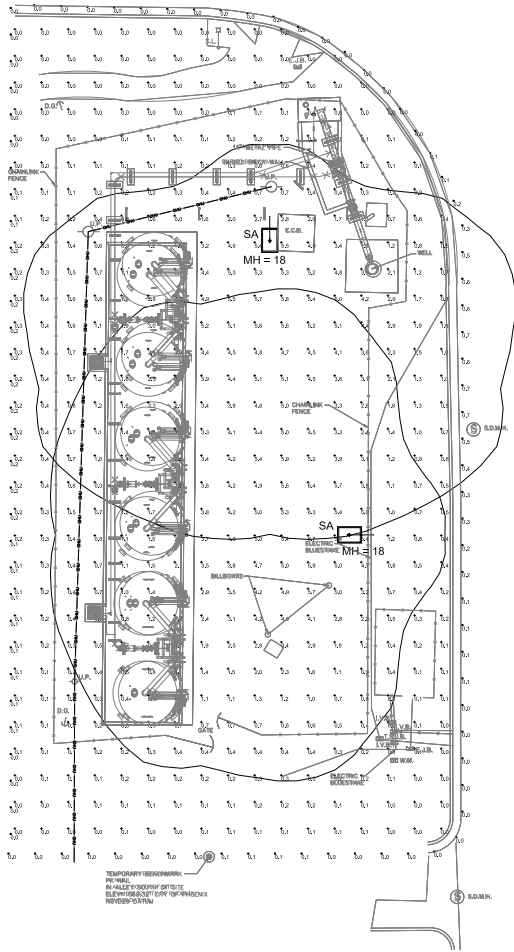
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Calculation Summary							
Label	CalcType	Units	Avg	Max	Min	Avg/Min	Max/Min
PROPERTY LINE	Illuminance	Fc	0.12	0.7	0.0	N.A.	N.A.
SITE	Illuminance	Fc	1.43	6.7	0.0	N.A.	N.A.



**GENERAL NOTES:**

- A. ALL EXTERIOR LIGHT FIXTURES TO COMPLY WITH LOCAL NIGHT SKY ORGANIZ.
- B. ALL EXTERIOR ELECTRICAL EQUIPMENT TO BE RATED FOR WEATHER-PROOF/ NEMA-3R APPLICATIONS.
- C. ALL FIXTURES INSTALLED OUTDOORS SHALL BE RATED FOR DAMP/WET LOCATIONS AS REQUIRED. THE CONTRACTOR SHALL COORDINATE DAMP/WET LOCATION RATING FOR NEC ARTICLE 410-4. ALL INSTALLATIONS SHALL CONFORM TO NEC ARTICLE 410, ALL SUB ARTICLES.
- D. CONTRACTOR TO COORDINATE EXACT SITE LIGHTING FEATURE LOCATIONS WITH OWNER. ALL CONDUITS SHALL BE IMMEDIATELY REFERRED TO THE ENGINEER AND ARCHITECT.
- E. ALL EXTERNAL LIGHTING SHALL BE SO LOCATED AND DESIGNED TO PREVENT LIGHTING RAYS FROM BEING DIRECTED OFF THE PROPERTY UPON WHICH THE LIGHTING IS LOCATED.
- F. REFER TO LIGHTING FEATURE SCHEDULE ON SHEET E2.0 FOR LIGHT FEATURE TYPES AND SPECIFICATIONS.

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**ROOSEVELT IRRIGATION DISTRICT #114  
 WATER TREATMENT INSTALLATION**

2307 WEST VAN BUREN STREET, PHOENIX, ARIZONA  
 Sheet Title: PHOTOMETRIC SITE PLAN

REVISIONS:

**RECORD DRAWING  
 (4/23/2012)**

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DATE: 12/14/2011  
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**E0.1**

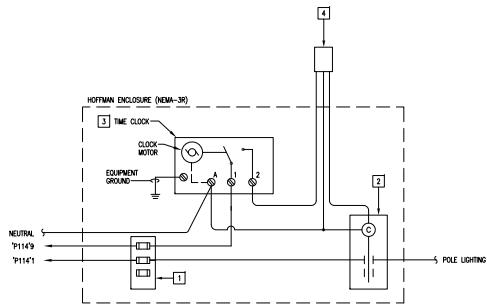
**PHOTOMETRIC SITE PLAN**

1" = 10'-0"



PANEL	"114" (NEW)	SQUARE "D" 7.5KVA MIN POWER ZONE				40 AMP SECONDARY MAIN CIRCUIT BREAKER			
		SPARE MONTHS				20A PRIMARY MAIN CIRCUIT BREAKER (25% AC)			
LOAD PER PHASE (W)		LOAD PER PHASE (VA)		LOAD PER PHASE (W)		LOAD PER PHASE (VA)			
USE OR AREA SERVED	CB	TYPE	AM	BM	TYPE	CB	USE OR AREA SERVED		
SECURITY POLE LIGHTS	20	C	1	295					
TIMECLOCK/CONTACTOR	20	N	3						
VERTICAL CONTROL PANEL	20	N	5	1200					
BUSSED SPACE	N	7	864						
BUSSED SPACE	N	8							
BUSSED SPACE	N	11							
LOAD PER PHASE NON-CONTINUOUS		2244		1044		2613 VA / 120 V = 22 AMPS			
LOAD PER PHASE CONTINUOUS		295		0					
25% OF CONTINUOUS		74		0					
TOTAL		2613		1044		3657 VA		30.00 A.I.C. BRANCH BREAKERS	

NOTES: 1. "C" LOAD TYPES ARE CONTINUOUS OR LARGEST MOTOR LOADS AND "N" LOAD TYPES ARE NON-CONTINUOUS.

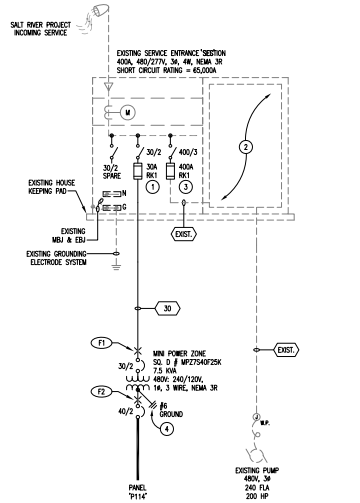


**KEY NOTES:**

- FUSE BLOCK WITH 20A CURRENT LIMITING CLASS J DUAL ELEMENT TIME DELAY FUSES.
- 2 POLE ELECTRICALLY HELD CONDUCTOR, SQUARE "D" LOGOED OR EQUAL WITH 30A CONTACTS, 5000A WITHSTAND RATING MINIMUM.
- TIMECLOCK "INTERMATIC" MODEL JET701150R OR EQUAL.
- PHOTOCELL "INTERMATIC" BK4236 MOUNT ON ROOF FACING NORTH.

EXTERIOR LIGHTING CONTROL DIAGRAM

NO SCALE



ELECTRICAL SINGLE-LINE DIAGRAM

NO SCALE

**FEEDER SCHEDULE:**

SYMBOL	PARALLEL SETS	CONDUIT AND CONDUCTOR SIZE	NOTE
30	1	2EHS, 1 #10 GND, 3/4" C"	

**LOAD CALCULATIONS:**

SES, 480A 480/277V 3Ø 4W	x 100% =	2760 VA
NEW PANEL P114	x 125% =	22500 VA
EXISTING HOSE DEMAND AT 0.8 pf		295293 VA
<b>SUB TOTAL =</b>		<b>295293 VA</b>
AT 480 V 3 PHASE =		<b>300 AMPS</b>

**AVAILABLE FAULT CURRENT:**

LABEL	FAULT LOCATION	TYPE OF CALCULATION	Contrib Type	Contrib Value	Conductor Type	AF(C) or AF(2) or AF(3)	V or V(2) or V(3)	L	C VALUE	KVA	SE	I or I(1)	I or I(1)	I or I(1)	AF(C) or AF(2) or AF(3)
F1	3Ø-480V 3Ø-480V 3Ø-480V	AF(C) = AF(C) OF THE FEEDER	Ø3	NEW-METRIC	COPPER	6000	480	25	1998	7.3	13	2.805	0.272	1019	Ø3
F2	3Ø-480V 3Ø-480V 3Ø-480V	AF(C) = AF(C) OF THE FEEDER	Ø3	NEW-METRIC	COPPER	10000	480	250							Ø3

**AF(C) AT THE END OF A FEEDER**

DEFINITIONS:  
 AF(C) = AF(C) AT THE END OF THE FEEDER  
 AF(2) = AF(2) AT THE END OF THE FEEDER  
 N = NUMBER OF CONDUCTORS IN PARALLEL FOR PHASE  
 C = "C" VALUE AS DEFINED IN THE IEEE STANDARD  
 L = LENGTH OF FEEDER IN FEET

CALCULATIONS  

$$F = \frac{1}{1 + \frac{L}{147}}$$

$$AF(C) = AF(C) \times F$$

**AF(C) AT THE SECONDARY OF A THREE-PHASE TRANSFORMER**

DEFINITIONS:  
 AF(C) = AF(C) AT PRIMARY TERMINALS OF TRANSFORMER  
 AF(2) = AF(2) AT SECONDARY TERMINALS OF TRANSFORMER  
 V(2) = LINE-TO-LINE VOLTAGE AT TRANSFORMER PRIMARY  
 SE = TRANSFORMER PERCENT IMPEDANCE  
 IKA = RATED KVA OF TRANSFORMER

CALCULATIONS  

$$F1 = \frac{AF(C) \times V(2) \times 1.12 \times SE}{10000 \times IKA}$$

$$AF(2) = \frac{AF(C)}{1 + F1}$$

$$AF(2) = \frac{AF(C)}{1 + F1} \times F$$

**GENERAL NOTES:**

- CONDUCTOR SIZES BASED ON THHN/THWN-2, 90° C, 600V, INSULATED, COPPER WIRE APPLIED AT 80° C IMPACTED SIZES UP TO #1 AWG, AND 75° C IMPACTED FOR SIZES #1 AWG OR LARGER.
- NO DESIGN CHANGES MAY BE MADE TO THE SYSTEM WITHOUT THE PROOF APPROVAL OF THE DESIGN ENGINEER AND THE ELECTRICAL INSPECTOR.
- DASHED-SHADED LINES INDICATE EXISTING EQUIPMENT. SOLID-BOLD LINES INDICATE NEW EQUIPMENT (UNLESS NOTED).

**KEY NOTES:**

- PROVIDE NEW SUB-MIN SWITCH IN EXISTING CUTLER-HAMMER SES. PROVIDE LISTED COVER PLATES AS REQUIRED TO MAINTAIN A DEAD FRONT. VERIFY NEW SWITCH REQUIREMENTS WITH CUTLER-HAMMER AND COORDINATE NEW SWITCH INSTALLATION AND POWER OUTAGES WITH POWER COMPANY.
- EXISTING SES CONTROL CABINET WITH CONTACTORS AND REDUCED VOLTAGE STARTING CONTROLS FOR EXISTING IRRIGATION PUMP MOTOR TO REMAIN. COORDINATE WITH KELLER ELECTRICAL AND VERTICAL CONTROLS FOR ANY CONTROL PROVISION OR MODIFICATION REQUIREMENTS.
- REPLACE EXISTING 40A/7P SWITCH WITH SMALLER PROTECT SWITCH TO MAKE ROOM FOR NEW 30A/3P SWITCH. PROVIDE RETROFIT KIT WITH NEW 400/3 CUTLER-HAMMER SWITCH (PROTECTOR AND CONDUCTOR KIT). BUYER/OWNER VERIFY NEW SWITCH REQUIREMENTS WITH CUTLER-HAMMER AND COORDINATE NEW SWITCH INSTALLATION AND POWER OUTAGES WITH POWER COMPANY.
- Tie to existing SES GROUNDING ELECTRODE SYSTEM.

THIS IS A PRELIMINARY DRAWING AND NOT TO BE USED FOR CONSTRUCTION. THE USER SHALL BE RESPONSIBLE FOR VERIFYING THE ACCURACY OF THE INFORMATION PROVIDED HEREON. THE USER SHALL BE RESPONSIBLE FOR OBTAINING ALL NECESSARY PERMITS AND APPROVALS FROM THE APPROPRIATE AGENCIES. THE USER SHALL BE RESPONSIBLE FOR OBTAINING ALL NECESSARY INFORMATION FROM THE APPROPRIATE AGENCIES. THE USER SHALL BE RESPONSIBLE FOR OBTAINING ALL NECESSARY INFORMATION FROM THE APPROPRIATE AGENCIES. THE USER SHALL BE RESPONSIBLE FOR OBTAINING ALL NECESSARY INFORMATION FROM THE APPROPRIATE AGENCIES.

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**ROOSEVELT IRRIGATION DISTRICT #114 WATER TREATMENT INSTALLATION**

**SINGLE-LINE DIAGRAM, PANELS, AND CALCULATIONS**

2307 WEST WAIN BUREN STREET, PHOENIX, ARIZONA

Sheet No. \_\_\_\_\_ of \_\_\_\_\_

REVISIONS:

NO.	DESCRIPTION	DATE

**RECORD DRAWING (4/23/2012)**

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DATE: 12/14/2011

DRAWN BY: CRJ

CHECKED BY: JDC

SCALE: AS SHOWN

PROJECT NO: 011175.00

SHEET

**E1.0**

Apr 24, 2012 11:45am  
 Project: D:\1175.00 - RD Water Treatment\Electrical\RD-114\A-Main\Main\Electrical Drawings - 114.dwg  
 T:\P\PM\Project Files\2011

### LIGHTING FIXTURE SCHEDULE

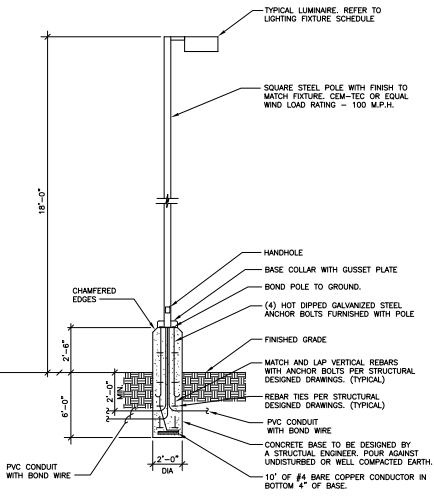
MOUNTING (MG)		LAMP TYPE		LUMINAIR (L/A)	
HC - RECESSED	FL - FLUORESCENT	FL - FLUORESCENT	LN - NAME	A - 150° ACRYLIC	N - NAME
HS - SUSPENDED	CF - COMPACT FLUORESCENT	CF - COMPACT FLUORESCENT	B - BLACK BOTTLE	B - BLACK BOTTLE	O - OTHER (SEE DESCRIPTION)
CL - CEILING SURFACE	IN - INCANDESCENT	IN - INCANDESCENT	C - CLEAR ALUM.	C - CLEAR ALUM.	
WM - WALL	LED - LIGHT EMITTING DIODE	LED - LIGHT EMITTING DIODE	D - PARALLEL	D - PARALLEL	
UC - UNDER CABINET	HS - HIGH PRESSURE SODIUM	HS - HIGH PRESSURE SODIUM	F - FRESNEL	F - FRESNEL	
CV - COVE	PSM - PULSE START METAL HALIDE	PSM - PULSE START METAL HALIDE	G - TEMPERED GLASS	G - TEMPERED GLASS	
PL - POLE	WF - MERCURY VAPOR	WF - MERCURY VAPOR	H - HULL WIPERS	H - HULL WIPERS	
GR - GROUND	LV - LOW VOLTAGE	LV - LOW VOLTAGE	K - KSH12 125° ACRYLIC	K - KSH12 125° ACRYLIC	
UN - UNIVERSAL	G - OTHER (SEE DESCRIPTION)	G - OTHER (SEE DESCRIPTION)	K19 - KSH19 125° ACRYLIC	K19 - KSH19 125° ACRYLIC	
			L - LOW RECESSED SPECULAR ALUMINUM	L - LOW RECESSED SPECULAR ALUMINUM	
			N - NAME	N - NAME	
			O - OTHER (SEE DESCRIPTION)	O - OTHER (SEE DESCRIPTION)	
			Q - OTHER (SEE DESCRIPTION)	Q - OTHER (SEE DESCRIPTION)	
			P - PRISMATIC	P - PRISMATIC	
			PC - POLYCARBONATE	PC - POLYCARBONATE	
			HPT - HIGH POWER FACTOR	HPT - HIGH POWER FACTOR	
			WG - WIRE GUARD	WG - WIRE GUARD	
			CMA - CONSTANT WATTAGE AUTO XFR	CMA - CONSTANT WATTAGE AUTO XFR	

PROVIDE DISCONNECT MEANS FOR FLUORESCENT LUMINAIRES THAT CAN BE SERVICED IN PLACE WHICH INCLUDES LUMINAIRES THAT UTILIZE DOUBLE ENDED LAMPS, LUMINAIRES CONTAINING A BALLAST) & SUPPLIED FROM MULTI-WIRE BRANCH CIRCUITS. THE DISCONNECT MEANS MUST DISCONNECT ALL SUPPLY CONDUCTORS SIMULTANEOUSLY INCLUDING THE GROUNDING CONDUCTOR. EXCEPTIONS ARE PROVIDED FOR HAZARDOUS LOCATIONS, EMERGENCY ILLUMINATION, CODE-B-FUSE CONNECTED LUMINAIRES, INDUSTRIAL FACILITIES, LUMINAIRES NOT SUPPLIED BY A MULTIWIRE BRANCH CIRCUIT WHICH DOES NOT LEAVE THE ILLUMINATED SPACE IN TOTAL DARKNESS. REFER TO NEC 410.132(G) FOR FURTHER CLARIFICATION.

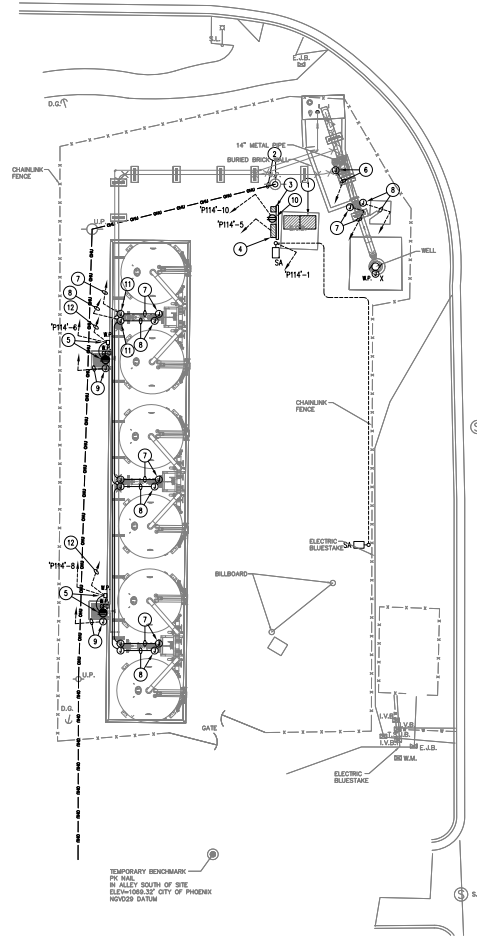
CATALOG NUMBER SHALL NOT BE CONSIDERED COMPLETE AND MATERIAL SHALL NOT BE ORDERED BY MANUFACTURER AND CATALOG NUMBER ONLY. THE COMPLETE DESCRIPTION AND THE SPECIFICATION SHALL BE COORDINATED WITH THE CATALOG NUMBER TO DETERMINE THE EXACT MATERIAL AND ACCESSORIES TO BE ORDERED. THE FIRST MANUFACTURER LISTED IS THE BASIS FOR DESIGN, HOWEVER ANY SUBSTITUTIONS, WHETHER LISTED WITHIN SCHEDULE BELOW OR NOT, MUST BE PROOF APPROVED IN WRITING BY BOTH ARCHITECT AND ENGINEER.

ALL LAMPS FOR THIS PROJECT SHALL BE FURNISHED AND INSTALLED BY THE ELECTRICAL CONTRACTOR UNLESS OTHERWISE NOTED.

REFER TO SPECIFICATION FOR LAMP AND BALLAST REQUIREMENTS, SHOP DRAWING SUBMITTAL REQUIREMENTS AND ADDITIONAL INFORMATION.



**POLE MOUNTED LIGHT FIXTURE DETAIL**  
NO SCALE



**ELECTRICAL SITE PLAN - NEW WORK**  
1" = 10'-0"

### GENERAL NOTES:

- A. ALL CONDUIT ROUTING AND STUB-UP LOCATIONS ARE DIAGNOSTIC AND SHOWN FOR REFERENCE, CLARITY, AND INTENT PURPOSE ONLY. I.E. SHALL COORDINATE ALL ROUTING & EXISTING FIELD CONDITIONS AND NEW CONSTRUCTION PERMITS. COORDINATE ROUTING WITH NEW AND EXISTING OBSTRUCTIONS AND WITH ALL APPLICABLE TRAILS. COORDINATE STUB-UP LOCATIONS WITH FINAL EQUIPMENT LOCATIONS IN FIELD.
- B. ALL EXTERIOR LIGHT FIXTURES TO COMPLY WITH LOCAL NIGHT SKY ORDINANCE.
- C. ALL EXTERIOR LIGHTING TO BE FED WITH #10 CU MINIMUM W.G.
- D. ALL EXTERIOR ELECTRICAL EQUIPMENT TO BE RATED FOR WEATHER-PROOF/ NEMA-3R APPLICATIONS.
- E. ALL FIXTURES INSTALLED OUTDOORS SHALL BE RATED FOR DAMP/WET LOCATIONS AS REQUIRED. THE CONTRACTOR SHALL COORDINATE DAMP/WET LOCATION RATING PER NEC ARTICLE 410-4. ALL INSTALLATIONS SHALL CONFORM TO NEC ARTICLE 410, ALL SUB ARTICLES.
- F. CONTRACTOR TO COORDINATE EXACT SITE LIGHTING FIXTURE LOCATIONS WITH OWNER. ALL CONFLICTS SHALL BE IMMEDIATELY REPORTED TO THE ENGINEER AND ARCHITECT.
- G. ALL WIRING SHALL BE INSTALLED UNDER-GROUND IN PVC CONDUIT WHERE POSSIBLE. WHERE EXPOSED, PROVIDE MC CONDUIT WITH WEATHERPROOF FLEX CONNECTIONS.
- H. FIXTURE / ITEM IDENTIFIED WITH LETTER:
  - "X" - INDICATES DEVICE TO REMAIN.
  - "RF" - INDICATES DEVICE TO BE REMOVED.
  - "RR" - INDICATES DEVICE TO BE REMOVED & RELOCATED.

### KEY NOTES:

1. EXISTING SERVICE ENTRANCE SECTION TO REMAIN. SEE SINGLE-LINE DIAGRAM ON SHEET E2.0 FOR NEW WORK.
2. EXISTING POWER POLE WITH TRANSFORMERS AND OVER-HEAD POWER LINES TO REMAIN.
3. NEW UN-STRUT MOUNTED MINI POWER ZONE TRANSFORMER AND PANEL "P201". SEE SINGLE-LINE DIAGRAM AND PANEL SCHEDULE ON SHEET E2.0.
4. CONTROL PANEL BY VERTECH. PROVIDE POWER TO CONTROL PANEL AS SHOWN. PROVIDE 1/4" CONDUITS AS INDICATED FOR POWER AND CONTROL WIRING. ALL POWER AND CONTROL CONNECTIONS FROM CONTROL PANEL TO CONTROL EQUIPMENT SHALL BE PROVIDED BY ELECTRICAL CONTRACTOR AS DIRECTED BY CONTROLS CONTRACTOR. SEE VERTECH CONTROL DRAWINGS FOR ADDITIONAL INFORMATION AND REQUIREMENTS.
5. PROVIDE M.P./FTO RECEPTACLE FOR 120V, 3/4 HP SUMP PUMP POWER CONNECTION AND POST MOUNTED CONTACTOR WITH NEMA-3R ENCLOSURE AND HON FOR AUTOMATIC AND MANUAL CONTROL OF SUMP PUMP. SQUARE-D CABLE BRGS-SB1-HCS-CR OR EQUAL. COORDINATE EXACT ROUGH-IN LOCATION, WIRING REQUIREMENTS WITH OWNER, MECHANICAL, AND CONTROLS CONTRACTOR. SEE SHEET M2.1 FOR FLOW METER LOCATIONS.
6. PROVIDE M.P./2-BOX AND 3/4" CONDUIT AS SHOWN WITH POWER WIRING FROM FLOW METER LOCATION TO VERTECH CONTROL PANEL. COORDINATE EXACT ROUGH-IN LOCATION, WIRING REQUIREMENTS, CONDUIT ROUTING AND CONNECTION REQUIREMENTS WITH OWNER, MECHANICAL, AND CONTROLS CONTRACTOR. SEE SHEET M2.1 FOR FLOW METER LOCATIONS.
7. PROVIDE M.P./2-BOX AND 3/4" CONDUIT AS SHOWN WITH POWER WIRING FROM FLOW METER LOCATION TO VERTECH CONTROL PANEL. COORDINATE EXACT ROUGH-IN LOCATION, WIRING REQUIREMENTS, CONDUIT ROUTING AND CONNECTION REQUIREMENTS WITH OWNER, MECHANICAL, AND CONTROLS CONTRACTOR. SEE SHEET M2.1 FOR FLOW METER LOCATIONS.
8. PROVIDE M.P./2-BOX AND 3/4" CONDUIT AS SHOWN WITH CONTROL CABLEING FROM FLOW METER LOCATION TO VERTECH CONTROL PANEL. COORDINATE EXACT ROUGH-IN LOCATION, CABLEING REQUIREMENTS, CONDUIT ROUTING AND CONNECTION REQUIREMENTS WITH OWNER, MECHANICAL, AND CONTROLS CONTRACTOR. SEE SHEET M2.1 FOR FLOW METER LOCATIONS.
9. PROVIDE M.P./2-BOX AND 3/4" CONDUIT AS SHOWN WITH CONTROL CABLEING FROM LOCATION OF SUMP PUMP HIGH AND LOW LEVEL SENSORS TO VERTECH CONTROL PANEL. COORDINATE EXACT ROUGH-IN LOCATION, CABLEING REQUIREMENTS, CONDUIT ROUTING AND CONNECTION REQUIREMENTS WITH OWNER, MECHANICAL, AND CONTROLS CONTRACTOR.
10. PROVIDE M.P./FTO TYPE CONDUIT RECEPTACLE. MOUNT AT +24" AFF ON UN-STRUT STRUCTURE SUPPORTING MINI POWER ZONE PER KEY-NOTE #4 ABOVE.
11. PROVIDE 2-BOX FOR TRANSFORMING FROM UNDER-GROUND TO ABOVE GROUND CONDUIT. COORDINATE EXACT LOCATION IN THE FIELD WITH MECHANICAL AND CONTROLS CONTRACTOR.
12. PROVIDE 3/4" CONDUIT AS SHOWN WITH 120V CONTROL WIRE FROM SUMP PUMP CONTROL CONTACTOR HOA SWITCH (200A) TO VERTECH CONTROL PANEL SUMP PUMP RELAY. COORDINATE EXACT ROUGH-IN LOCATION, CABLEING REQUIREMENTS, CONDUIT ROUTING AND CONNECTION REQUIREMENTS WITH OWNER, MECHANICAL, AND CONTROLS CONTRACTOR.

### RECORD DRAWING (4/23/2012)

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TAMPA, FL 33609  
TEL: 813-977-2333  
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**ROOSEVELT IRRIGATION DISTRICT #114**  
**WATER TREATMENT INSTALLATION**  
SHEET:  
ELECTRICAL SITE PLAN - NEW WORK  
2307 WEST VAN BUREN STREET, PHOENIX, ARIZONA

REVISIONS:


DATE: 12/4/2011  
 DRAWN BY: JDC  
 CHECKED BY: JDC  
 SCALE: AS NOTED  
 PROJECT NO: 011175.00  
 SHEET:  
**E2.0**

# Spinnaker Holdings, LLC

## Roosevelt Irrigation District (RID) Water Remediation SCADA and Control Package

### Well #114 RTU Control Panel RID-114

Vertech Project Number P110124

January 5, 2012

WELL #114 RTU CONTROL PANEL RID-114 - DRAWING INDEX				
Drawing Set	Drawing Name	Sheet #	Revision	Description
RID-114	P110124-RID114-01	01	1	Well #114 RTU Control Panel RID-114 - Title Page & Drawing Index
	P110124-RID114-02	02	1	Well #114 RTU Control Panel RID-114 - Symbols & Legends
	P110124-RID114-03	03	1	Well #114 RTU Control Panel RID-114 - General Notes
	P110124-RID114-04	04	1	Well #114 RTU Control Panel RID-114 - 120VAC Power Distribution
	P110124-RID114-05	05	1	Well #114 RTU Control Panel RID-114 - 24VDC Power Distribution 24VDC UPS Power Distribution
	P110124-RID114-06	06	1	Well #114 RTU Control Panel RID-114 - 24VDC UPS Power Distribution 57-1200 CPU 1214C Module PLC01 - 14 Pt. Discrete Input
	P110124-RID114-07	07	1	Well #114 RTU Control Panel RID-114 - 57-1200 CPU 1214C Module PLC01 - 10 Pt. Relay Output & Field Interlocks
	P110124-RID114-08	08	1	Well #114 RTU Control Panel RID-114 - 57-1200 CPU 1214C Module PLC02 - 8 Pt. Analog Input
	P110124-RID114-09	09	1	Well #114 RTU Control Panel RID-114 - 57-1200 CPU 1214C Module PLC03 - 8 Pt. Analog Input
	P110124-RID114-10	10	1	Well #114 RTU Control Panel RID-114 - Enclosure Layout
	P110124-RID114-11	11	1	Well #114 RTU Control Panel RID-114 - Backplate Layout & Bill of Material
	P110124-RID114-12	12	1	Well #114 RTU Control Panel RID-114 - PLC Rack 0 Layout & Bill of Material
	P110124-RID114-13	13	1	Well #114 RTU Control Panel RID-114 - Terminal Strip Layout
	P110124-RID114-14	14	1	Well #114 RTU Control Panel RID-114 - Engraving Schedule

P110124-RID114-01.dwg



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REV	DATE	DESCRIPTION	ENG	DSN
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0	11/08/11	Issue For Construction	RS	MAS
A	11/03/11	Issue For Submittal	RS	MAS

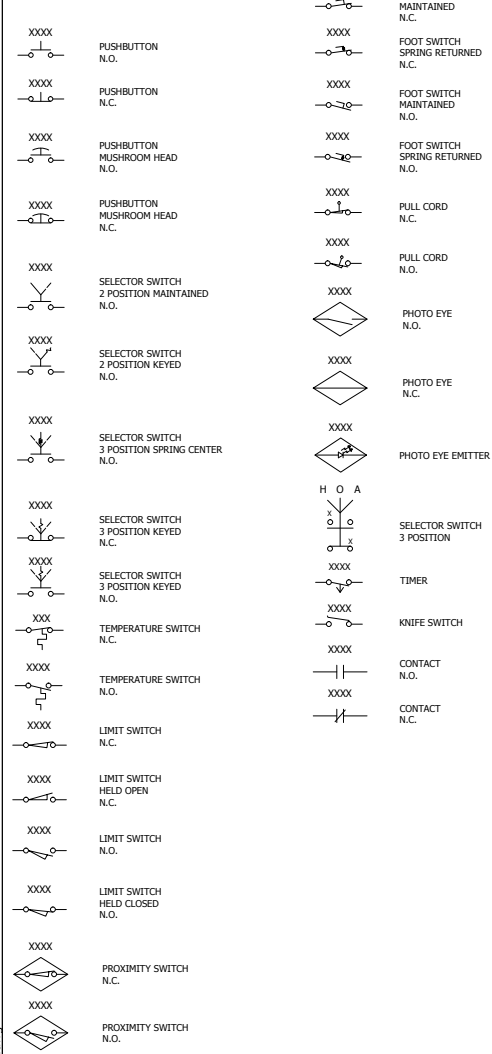
**System Designed For:**  
**Spinnaker Holdings, LLC**  
150 Pecan St.  
Denison, TX 75020-2700

**Sheet Description:**  
**Roosevelt Irrigation District Water Remediation**  
**Well #114 RTU Control Panel RID-114**  
Title Page  
Drawing Index

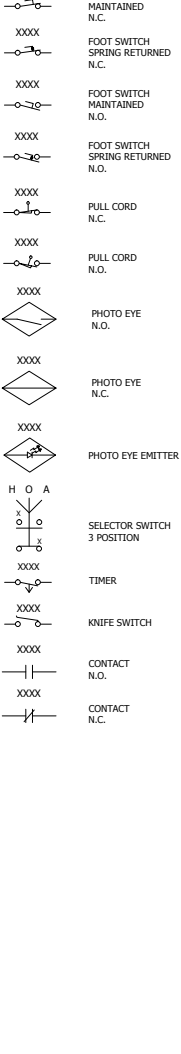
<b>Engineer:</b> R. Smith		<b>Client Job ID:</b> DW100340	<b>Vertech Job ID:</b> P110124
<b>Designer:</b> M. Szymanski		<b>Creation Date:</b> 10/12/2011	<b>Drawing Set:</b> RID-114
<b>Rev:</b> 1	<b>Scale:</b> NTS	<b>Sheet Size:</b> B	<b>Sheet Number:</b> 01 OF 14

SYMBOLS:

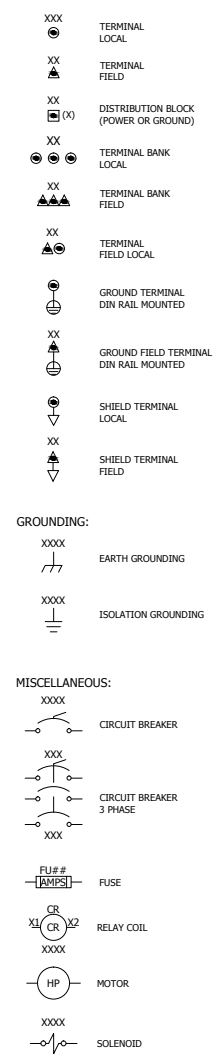
SWITCHES:



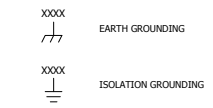
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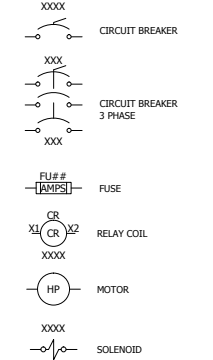
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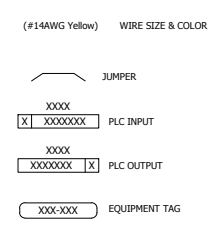
GROUNDING:



MISCELLANEOUS:



GENERAL:



LEGENDS:

ABBREVIATIONS	
SCD	Start Command
SFW	Start Forward
SRV	Start Reverse
RNG	Running
RFW	Running Forward
RRV	Running Reverse
OVL	Overload
DFT	Drive Fault
BRK	Brake
PBL	Push Button Light
RST	Reset
STR	Starter
VFD	Variable Frequency Drive
CBR	Clutch/Brake
CTH	Clutch
PS	Power Supply
CB	Circuit Breaker
ES	EtherNet Switch
PDB	Power Distribution Block
DISC	Disconnect
RCP	Receptacle
TS	Temperature Switch
ECR	Safety Relay
ECR M	Safety Relay Master
ENT	EntnerNet/IP
MP	Motor Protector
LR	Line Reactor
MSD	Motor Safety Disconnect
DS	Door Switch
EL	Enclosure Light
DB	Dynamic Break
TVS S	Transient Voltage Surge Suppressor
FU	Fuse
HMT	Hour Meter

P110124-RID114-02.dwg



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System Designed For:  
**Spinner Holdings, LLC**  
 150 Pecan St.  
 Denison, TX 75020-2700

Sheet Description:  
**Roosevelt Irrigation District Water Remediation Well #114 RTU Control Panel RID-114**  
 Symbols & Legend

Engineer: R. Smith	Client Job ID: DW100340	Vertech Job ID: P110124
Designer: M. Szymanski	Creation Date: 10/12/2011	Drawing Set: RID-114
Rev: 1	Scale: NTS	Sheet Size: B
		Sheet Number: 02 OF 14

**General Notes:**

- Panel shall be manufactured to UL-508a Standards, and the required UL markings shall be affixed to the interior of the panel. The panel shall ship with a complete as-built drawing set.
- The following chart shows the standard wire colors for various voltages in the drawing set.

Color	Abbreviation	Usage
Brown	BRN	3-Phase AC - Phase A
Orange	ORG	3-Phase AC - Phase B
Yellow	YEL	3-Phase AC - Phase C
Black	BLK	120VAC Power (Hot)
White	WHT	120VAC Neutral
Red	RED	120VAC Control
Green w/ Yellow Stripe	GRN/YEL	AC Ground
Yellow	YEL	Foreign Power
White w/ Yellow Stripe	WHT/YEL	Foreign Neutral
Purple	PUR	Temporary
Blue	BLU	24VDC Power & Control
White w/ Blue Stripe	WHT/BLU	24VDC Common (Grounded)

- All analog signal cables shall be Belden 8760; 2-conductor #18AWG (BLK/CLR) twisted/shielded: BLK = Positive (+); CLR = Negative (-).

P110124-RID114-03.dwg



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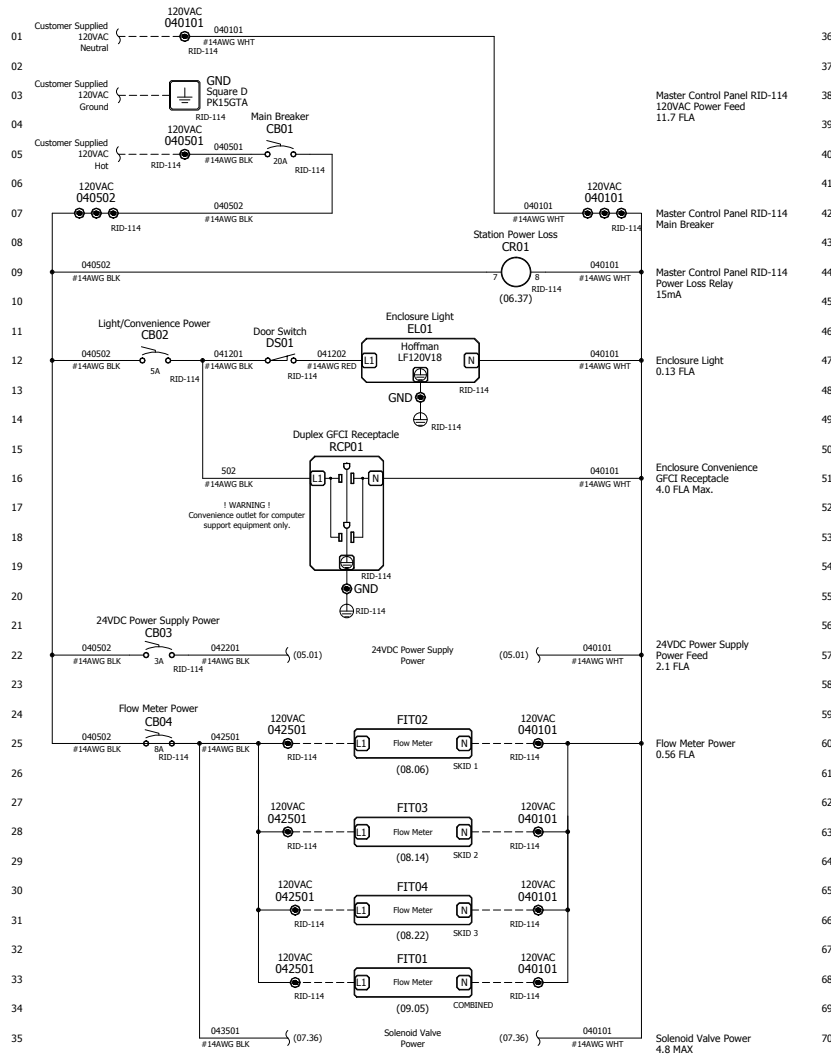
**System Designed For:**  
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 150 Pecan St.  
 Denison, TX 75020-2700

**Sheet Description:**  
**Roosevelt Irrigation District Water Remediation Well #114 RTU Control Panel RID-114**  
 General Notes

<b>Engineer:</b> R. Smith		<b>Client Job ID:</b> DW100340	<b>Vertech Job ID:</b> P110124
<b>Designer:</b> M. Szymanski		<b>Creation Date:</b> 10/12/2011	<b>Drawing Set:</b> RID-114
<b>Rev:</b> 1	<b>Scale:</b> NTS	<b>Sheet Size:</b> B	<b>Sheet Number:</b> 03 OF 14

120VAC Power Distribution  
RTU Control Panel RID-114

Notes:



INTENTIONALLY  
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A	11/03/11	Issue For Submittal	RS	MAS

System Designed For:  
**Spinner Holdings, LLC**  
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Denison, TX 75020-2700

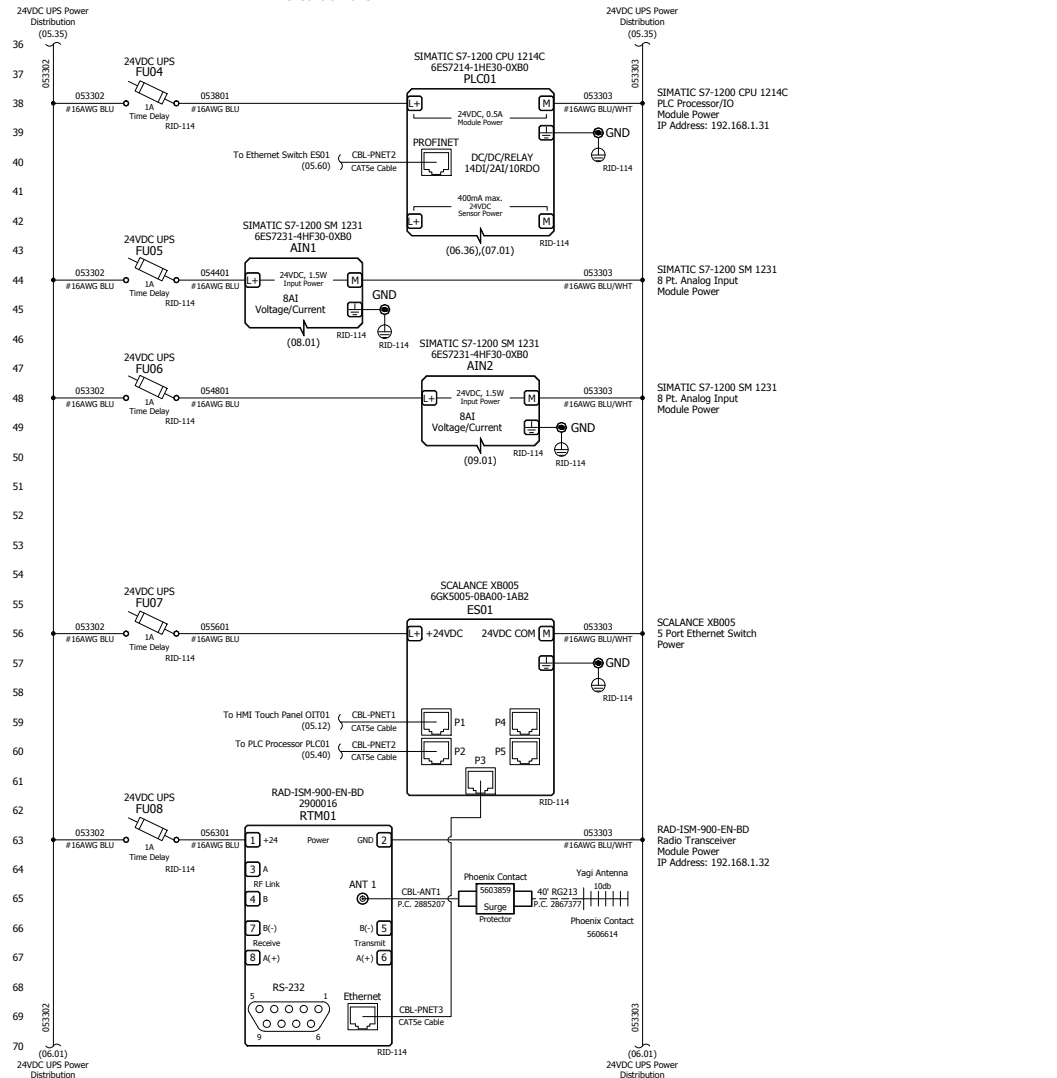
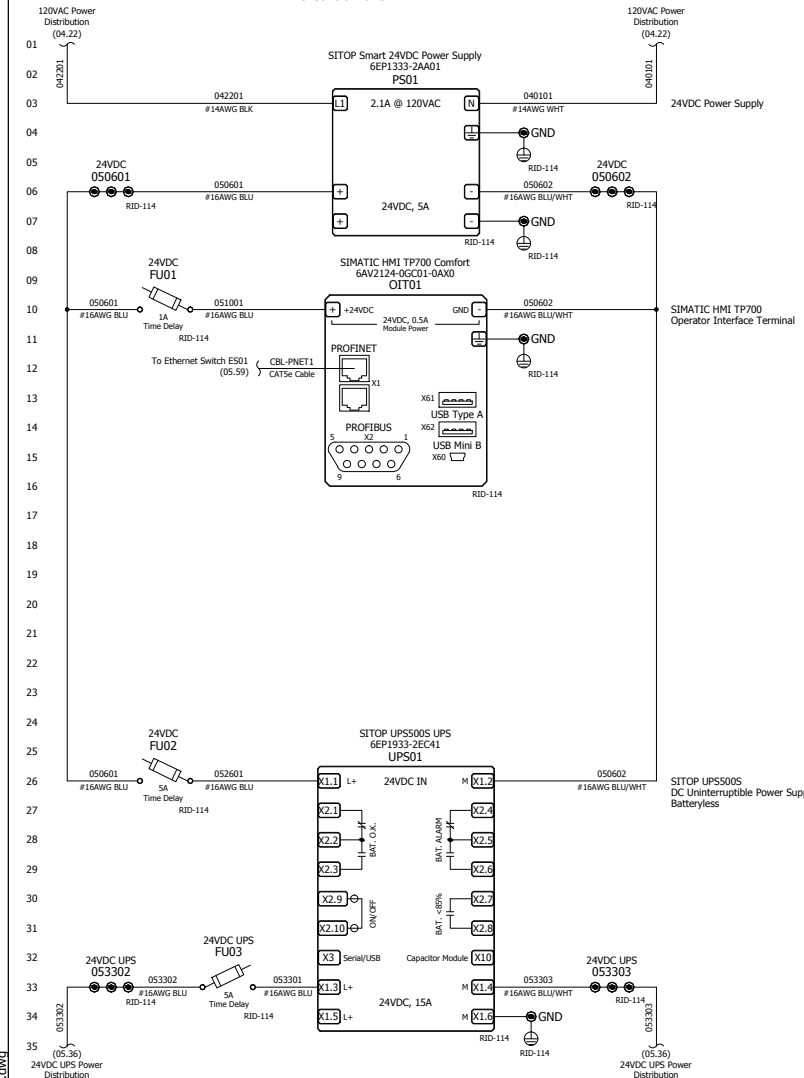
Sheet Description:  
**Roosevelt Irrigation District Water Remediation Well #114 RTU Control Panel RID-114**  
120VAC Power Distribution

Engineer: R. Smith	Client Job ID: DW100340	Vertech Job ID: P110124
Designer: M. Szymanski	Creation Date: 10/12/2011	Drawing Set: RID-114
Rev: 1	Scale: NTS	Sheet Size: B
		Sheet Number: 04 OF 14

**24VDC Power Distribution  
RTU Control Panel RID-114**

**24VDC UPS Power Distribution  
RTU Control Panel RID-114**

Notes:



P:110124-RID114-05.dwg



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A	11/03/11	Issue For Submittal	RS	MAS

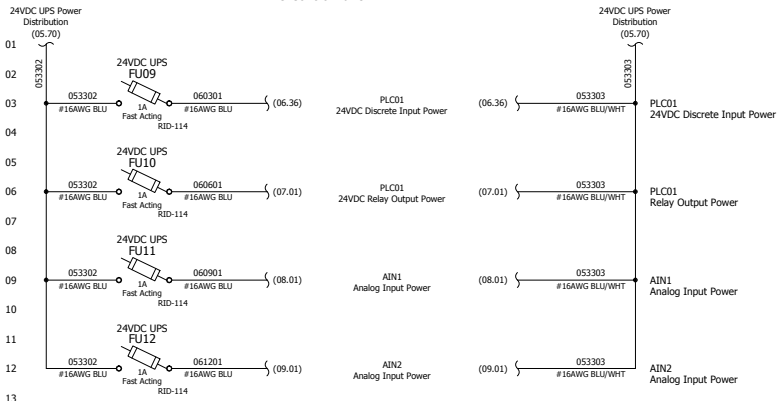
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<b>Spinner Holdings, LLC</b> 150 Pecan St. Denison, TX 75020-2700

<b>Sheet Description:</b>
<b>Roosevelt Irrigation District Water Remediation Well #114 RTU Control Panel RID-114</b> 24VDC Power Distribution 24VDC UPS Power Distribution

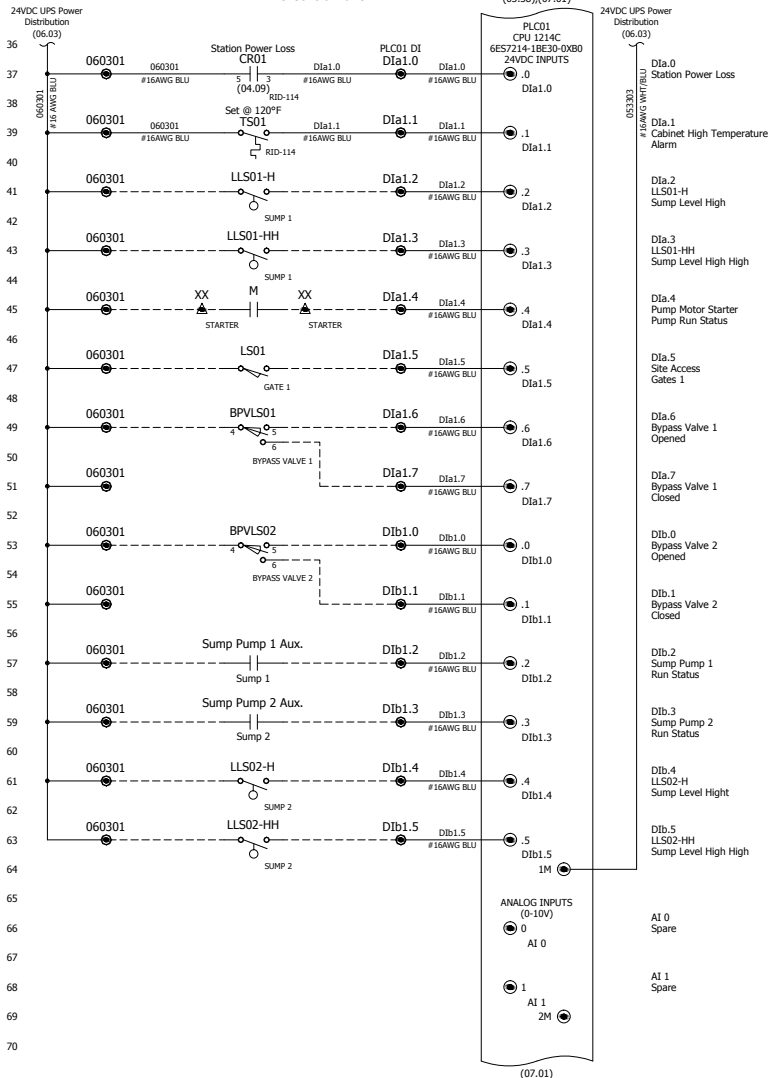
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<b>Designer:</b> M. Szymanski	<b>Creation Date:</b> 10/12/2011	<b>Drawing Set:</b> RID-114
<b>Rev:</b> 1	<b>Scale:</b> NTS	<b>Sheet Size:</b> B
		<b>Sheet Number:</b> 05 OF 14



24VDC UPS Power Distribution  
RTU Control Panel RID-114



S7-1200 CPU 1214C Module PLC01 - 14 Pt. Discrete Input  
RTU Control Panel RID-114



Notes:

P110124-RID114-06.dwg



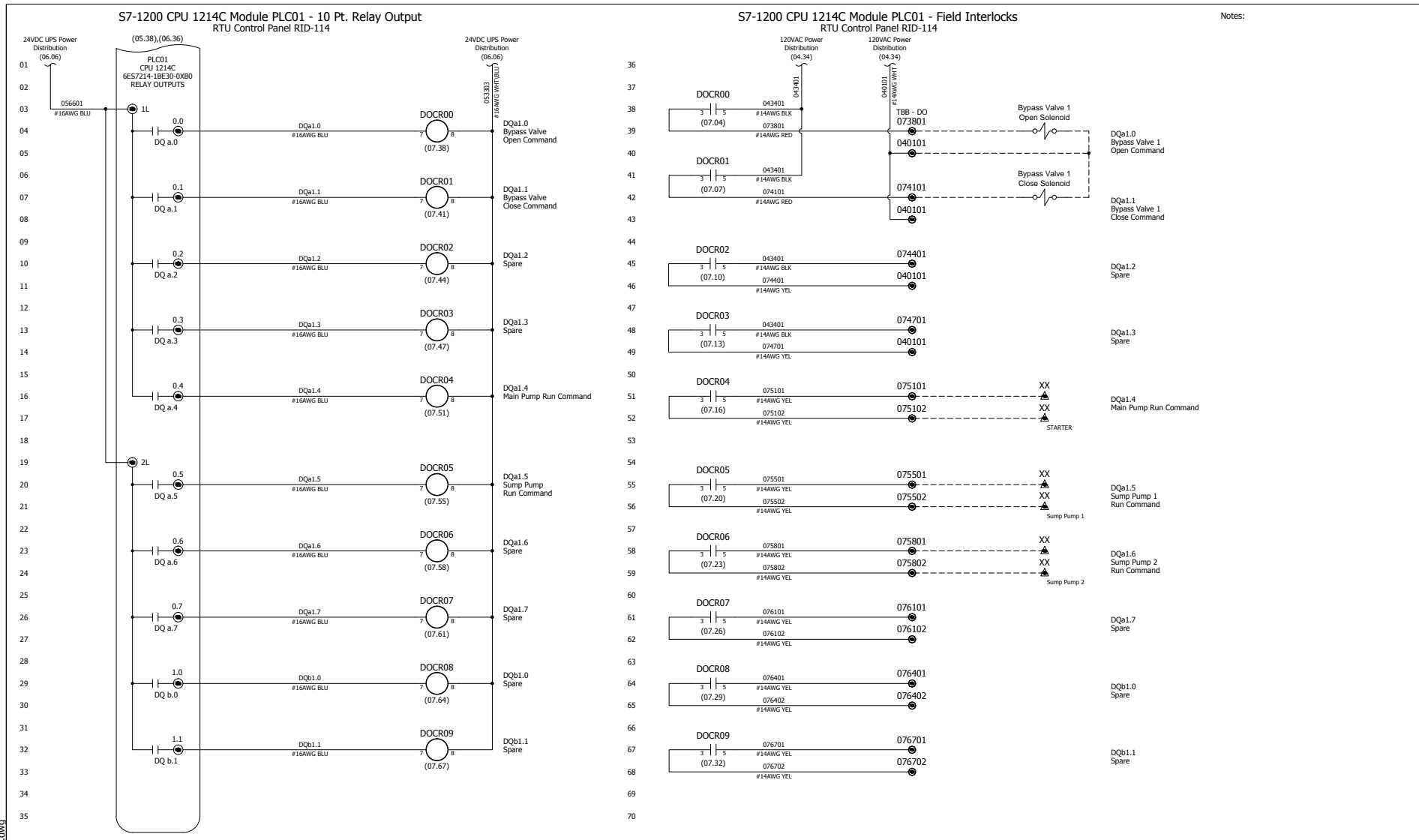
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0	11/08/11	Issue For Construction	RS	MAS
A	11/03/11	Issue For Submittal	RS	MAS

System Designed For:  
**Spinnaker Holdings, LLC**  
150 Pecan St.  
Denison, TX 75020-2700

Sheet Description:  
**Roosevelt Irrigation District Water Remediation Well #114 RTU Control Panel RID-114**  
24VDC UPS Power Distribution  
S7-1200 CPU 1214C Module PLC01 - 14 Pt. Discrete Input

Engineer:	R. Smith	Client Job ID:	DW100340	Vertech Job ID:	P110124
Designer:	M. Szymanski	Creation Date:	10/12/2011	Drawing Set:	RID-114
Rev:	1	Scale:	NTS	Sheet Size:	B
				Sheet Number:	06 OF 14



Notes:

P110124-RID114-07.dwg



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A	11/03/11	Issue For Submittal	RS	MAS

**System Designed For:**  
**Spinner Holdings, LLC**  
 150 Pecan St.  
 Denison, TX 75020-2700

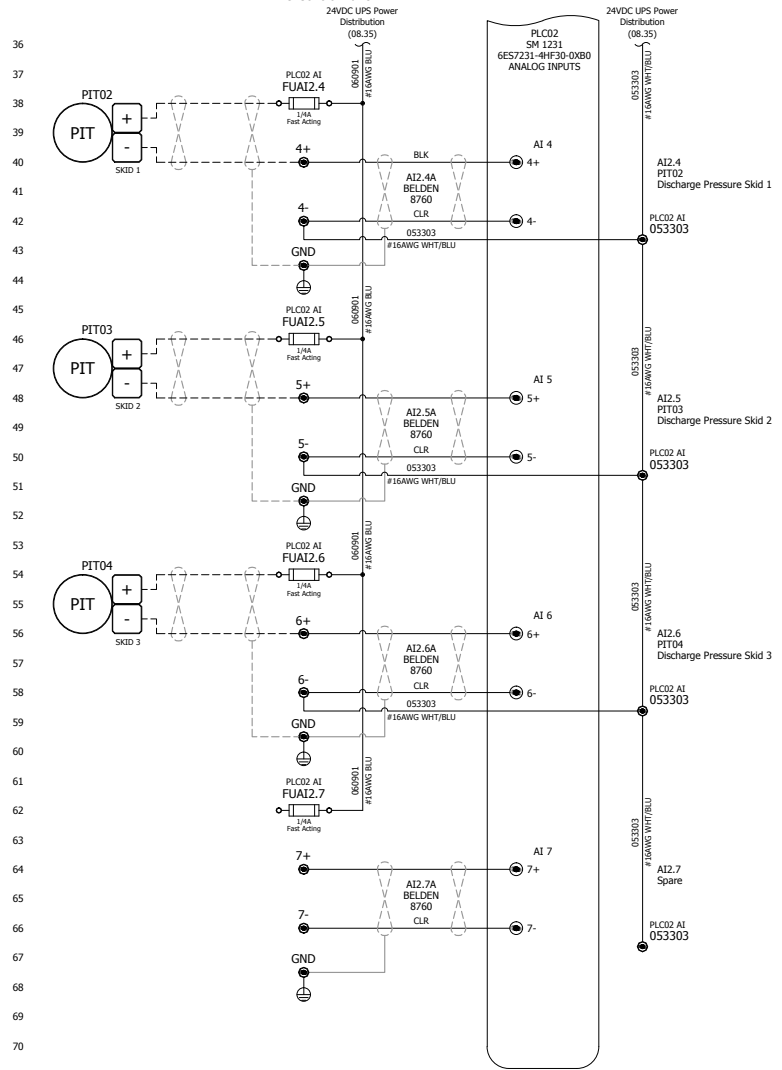
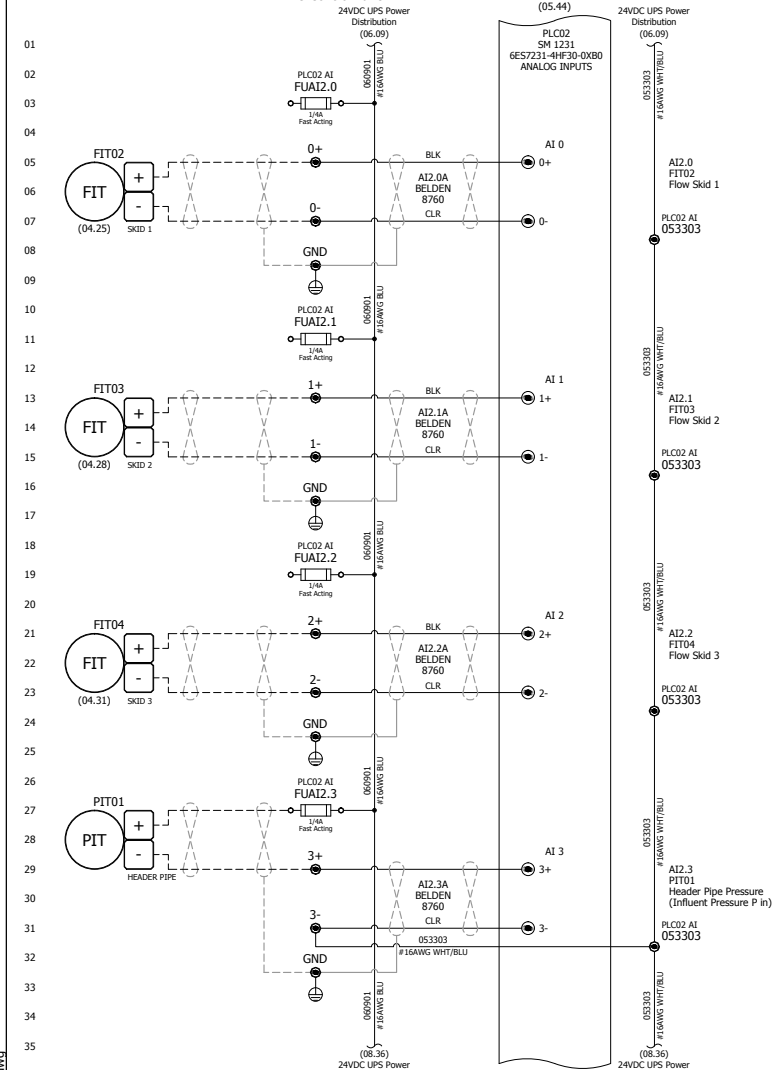
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**Roosevelt Irrigation District Water Remediation Well #114 RTU Control Panel RID-114**  
 S7-1200 CPU 1214C Module PLC01 - 10 Pt. Relay Output  
 S7-1200 CPU 1214C Module PLC01 - Field Interlocks

<b>Engineer:</b> R. Smith		<b>Client Job ID:</b> DW100340	<b>Vertech Job ID:</b> P110124
<b>Designer:</b> M. Szymanski		<b>Creation Date:</b> 10/12/2011	<b>Drawing Set:</b> RID-114
<b>Rev:</b> 1	<b>Scale:</b> NTS	<b>Sheet Size:</b> B	<b>Sheet Number:</b> 07 OF 14

S7-1200 SM 1231 Module PLC02 - 8 Pt. Analog Input  
RTU Control Panel RID-114

S7-1200 SM 1231 Module PLC02 - 8 Pt. Analog Input  
RTU Control Panel RID-114

Notes:



P110124-RID114-08.dwg



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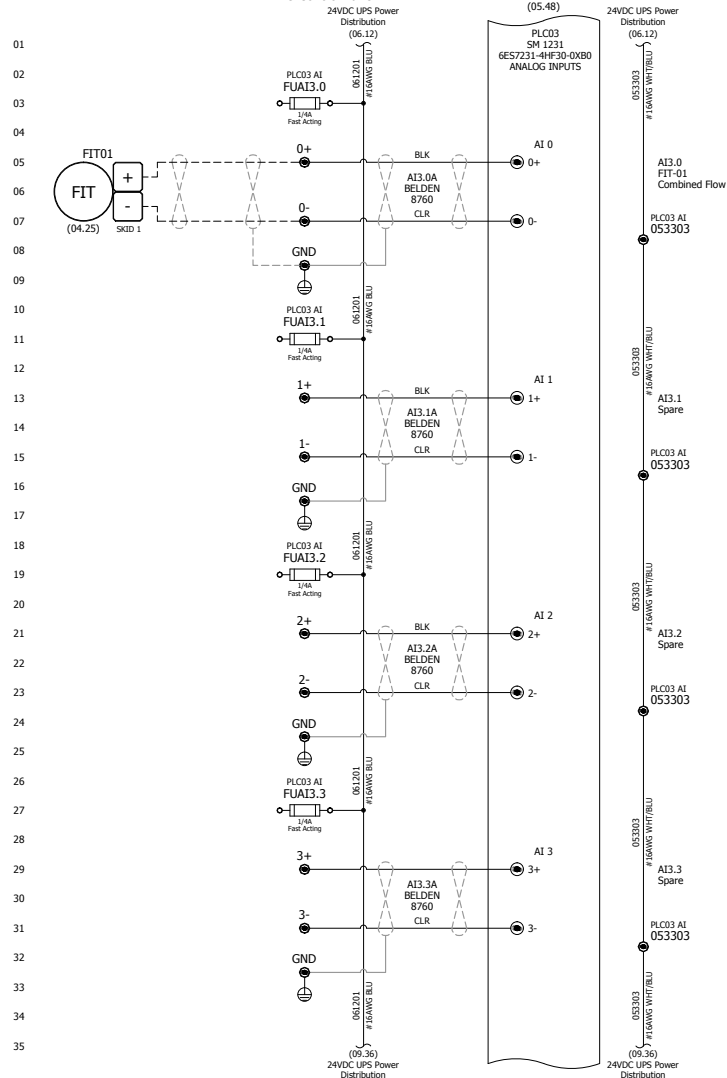
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A	11/03/11	Issue For Submittal	RS	MAS

System Designed For:  
**Spinner Holdings, LLC**  
150 Pecan St.  
Denison, TX 75020-2700

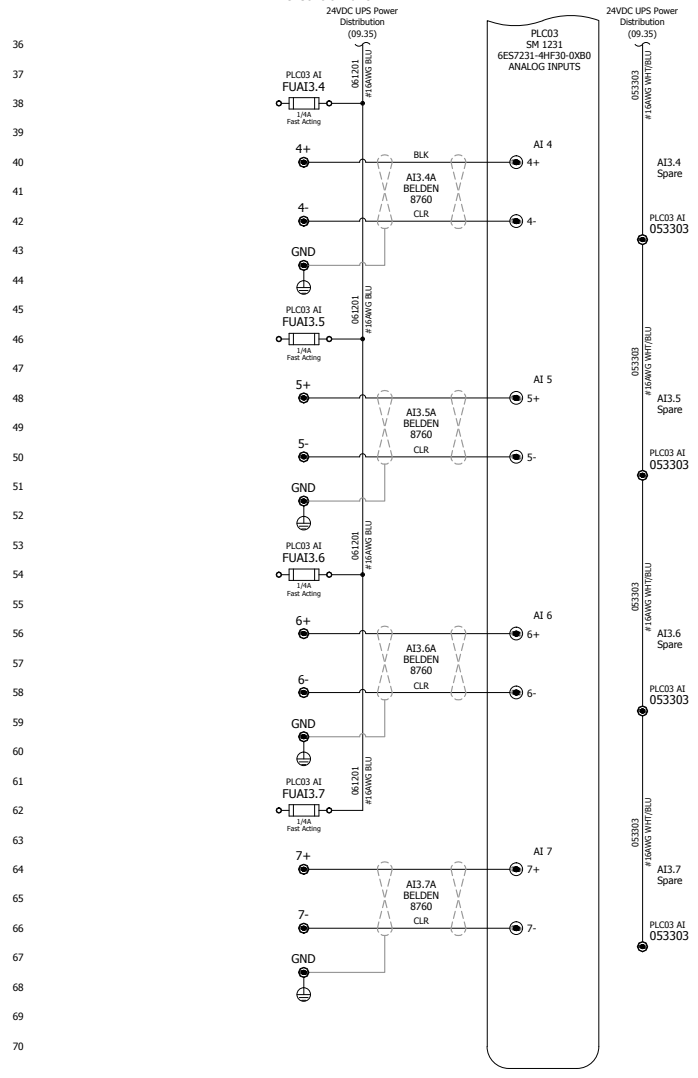
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S7-1200 SM 1231 Module PLC02 - 8 Pt. Analog Input

Engineer: R. Smith	Client Job ID: DW100340	Vertech Job ID: P110124
Designer: M. Szymanski	Creation Date: 10/12/2011	Drawing Set: RID-114
Rev: 1	Scale: NTS	Sheet Size: B
		Sheet Number: 08 OF 14

S7-1200 SM 1231 Module PLC03 - 8 Pt. Analog Input  
RTU Control Panel RID-114



S7-1200 SM 1231 Module PLC03 - 8 Pt. Analog Input  
RTU Control Panel RID-114



Notes:

P110124-RID114-09.dwg



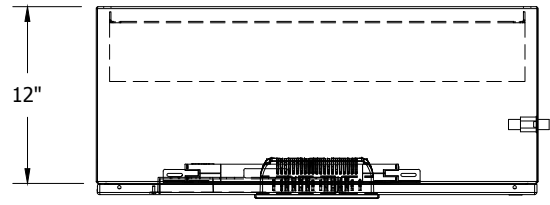
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A	11/03/11	Issue For Submittal	RS	MAS

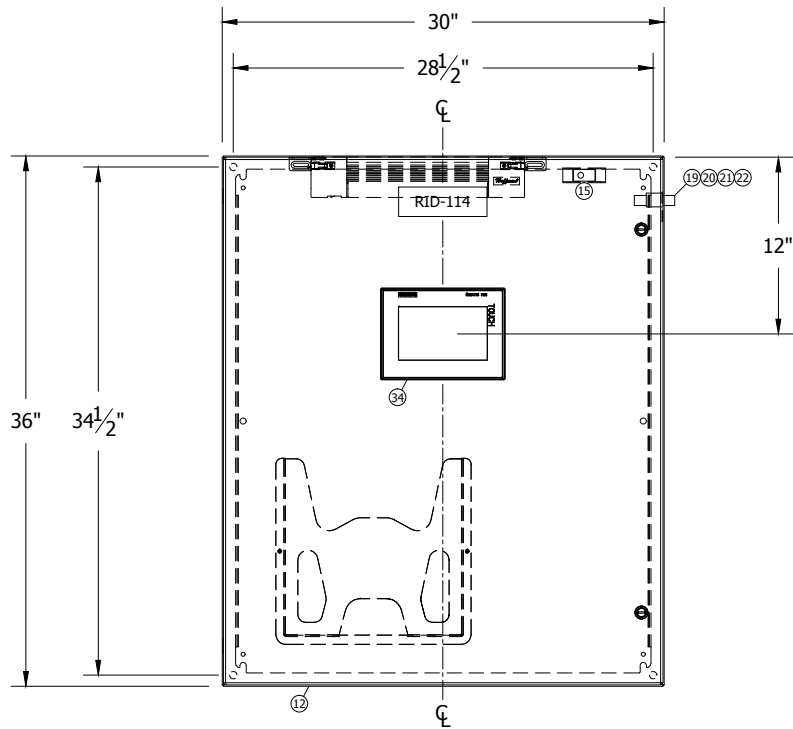
System Designed For:  
**Spinner Holdings, LLC**  
150 Pecan St.  
Denison, TX 75020-2700

Sheet Description:  
**Roosevelt Irrigation District Water Remediation Well #114 RTU Control Panel RID-114**  
S7-1200 SM 1231 Module PLC03 - 8 Pt. Analog Input

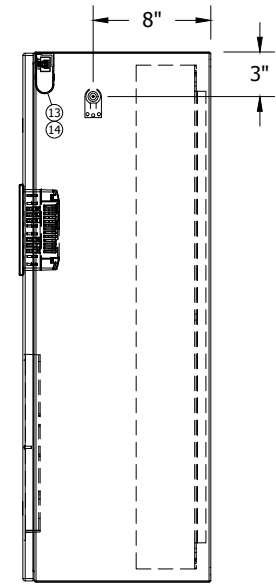
Engineer: R. Smith	Client Job ID: DW100340	Vertech Job ID: P110124
Designer: M. Szymanski	Creation Date: 10/12/2011	Drawing Set: RID-114
Rev: 1	Scale: NTS	Sheet Size: B
		Sheet Number: 09 OF 14



Enclosure Top View  
RTU Control Panel RID-114



Enclosure Front Elevation  
RTU Control Panel RID-114



Enclosure Right Side  
RTU Control Panel RID-114

P110124-RID114-10.dwg



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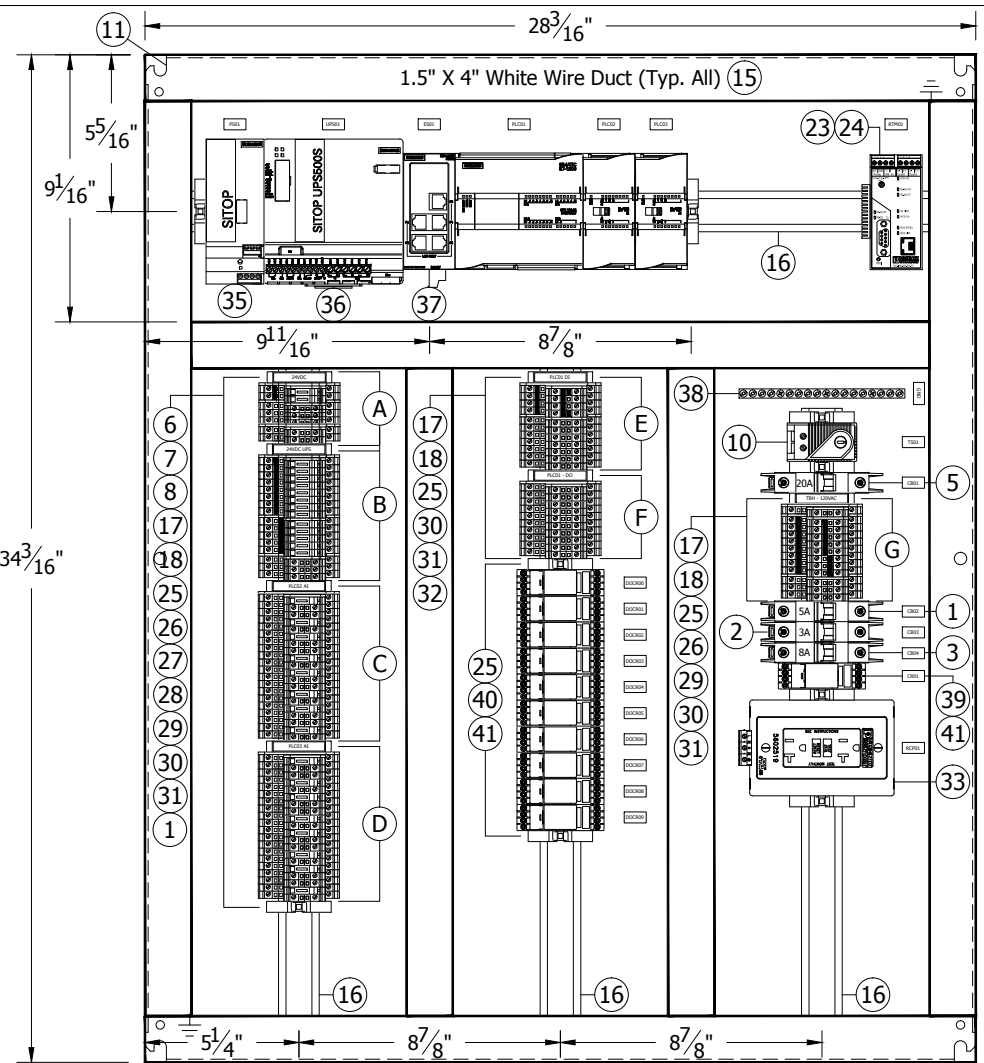
System Designed For:  
**Spinnaker Holdings, LLC**  
150 Pecan St.  
Denison, TX 75020-2700

Sheet Description:  
**Roosevelt Irrigation District Water Remediation Well #114 RTU Control Panel RID-114**  
Enclosure Layout

Engineer: R. Smith		Client Job ID: DW100340	Vertech Job ID: P110124
Designer: M. Szymanski		Creation Date: 10/12/2011	Drawing Set: RID-114
Rev: 1	Scale: 1-1/2" = 1'-0"	Sheet Size: B	Sheet Number: 10 OF 14

○ WELL #114 RTU CONTROL PANEL RID-114 - BILL OF MATERIAL

Item	Qty.	Part Number	Description	Manufacturer
1	2	GGAS	Fuse, Time Delay, 5mmx20mm, Glass Tube, 125V, 5A	Ferraz Shawmut
2	1	WMZT1C03	Circuit breaker, UL489, 1 Pole, Trip Curve C, 3A	Eaton
3	1	WMZT1C05	Circuit breaker, UL489, 1 Pole, Trip Curve C, 5A	Eaton
4	1	WMZT1C08	Circuit breaker, UL489, 1 Pole, Trip Curve C, 8A	Eaton
5	1	WMZT1C20	Circuit breaker, UL489, 1 Pole, Trip Curve C, 20A	Eaton
6	6	GG1A	Fuse, Time Delay, 5mmx20mm, Glass Tube, 125V, 1A	Ferraz Shawmut
7	16	GGM1/4	Fuse, Fast Acting, 5mmx20mm, Glass Tube, 250V, 1/4A	Ferraz Shawmut
8	4	GGM1	Fuse, Fast Acting, 5mmx20mm, Glass Tube, 250V, 1A	Ferraz Shawmut
9	1	ALFSWD	Door switch assembly for enclosure light, remote mount	Hoffman
10	1	ATEMNO	Temperature Control Switch, 1 NO Contact, 15A Max. Resistive/2A Max. Inductive @ 120VAC, 20mA Min., 30-140°F	Hoffman
11	1	CP3630	Panel, CONCEPT Line, Painted Steel, 34.2" X 28.2", fits 36" X 30" enclosure	Hoffman
12	1	CSD363012	Enclosure, CONCEPT Line, NEMA Type 4/12, Wall Mountable, ANSTI 61 Grey, 36" X 30" X 12"	Hoffman
13	1	F6T5	Florescent Light Bulb, for 15" PANELITE Enclosure Light	Hoffman
14	1	LF120V15	PANELITE Line Enclosure Lighting Package, 120VAC 50/60Hz, 0.13A, 15", Manual Switch, Bulb not Included	Hoffman
15	16'	T1-1540W	Wireway Duct & Cover, 1.5" x 4" x 72", White, Rigid PVC	Iboco
16	8'	0801733	NS 35/ 7,5 PERF 2000MM, DIN rail, 35mm, 7mm height, 5 pieces 2 meters each	Phoenix Contact
17	8	1004348	KLM-A, Terminal Strip ID Tag, Fits into End Anchor	Phoenix Contact
18	A/R	1051003	ZB6-UNBEDRUCKT, Zack Terminal Marker Strips, White, Unprinted, 10 Strips of 10 Markers	Phoenix Contact
19	1	2818135	CN-UB/MP, Mounting bracket for radio antenna surge suppressor	Phoenix Contact
20	1	2818850	CN-UB-280DC-8B, Surge suppressor for antenna cable	Phoenix Contact
21	1	2867377	RAD-CAB-RG213-40, Antenna Extension Coaxial Cable, 40ft	Phoenix Contact
22	1	5606614	Yagi Antenna Kit, 10dBi	Phoenix Contact
23	1	2885207	RAD-CON-MCX90-N-SS, Adapter Cable, Pigtail, 120cm	Phoenix Contact
24	1	2900016	RAD-ISM-900-EN-BD, Wireless Radio Transceiver with Ethernet, RS-232, RS-485, 900MHz	Phoenix Contact
25	17	3022218	CLIPFIX 35, End Anchor, Snap-on, for 35mm DIN Rail	Phoenix Contact
26	6	3030271	Cross Connector/Jumper for UT-4 Terminal Blocks, Red, 10 Position	Phoenix Contact
27	31	3036819	P-FU 5X20 LED 24, Fuse plug, 6.3A, 500V, 6.2mm, for 5x20mm glass fuses, black, BFI (12-30V), fits UT 2,5/4/6-TG terminal	Phoenix Contact
28	31	3044720	UTTB 4-TG, Terminal block, two-tier, top tier pluggable, screw connection, 26-10AWG, 6.2mm, grey	Phoenix Contact
29	16	3044759	UTTB 4-PE, Ground terminal block, two-tier, feed-through, screw connection, 26-10AWG, 6.2mm, green/yellow	Phoenix Contact
30	49	3044814	UTTB 4, Terminal block, two-tier, feed-through, screw connection, 26-10AWG, 36A, 800V, 6.2mm, grey	Phoenix Contact
31	14	3047293	D-UT 2,5/4-TWIN, Terminal cover, fits UT 2,5/4-MTD/TWIN terminal block, grey	Phoenix Contact
32	2	3047358	FBS-PV UT, Vertical potential bridge, to connect the upper and lower level of 2-tier terminals	Phoenix Contact
33	1	5602519	EM-DUO-120/20/GFI, Receptacle, Duplex, 20A, GFI, DIN Rail Mount	Phoenix Contact
34	1	6AV2124-0GC01-0A0X0	Operator Interface Terminal (OIT), SIMATIC TP700 Comfort Touch Panel, Windows CE 6.0, 7" Display, 12MB Memory	Siemens
35	1	6EP1332-5BA10	Power Supply, SITOP PSU 100C, 24VDC @ 4A	Siemens
36	1	6EP1933-2EC41	DC Uninterruptible Power Supply (UPS), SITOP UPS500S	Siemens
37	1	6EK5005-0BA00-1AB2	Industrial Ethernet Switch, SCALANCE XB005, Unmanaged, 5 X 10/100MBIT/S Twisted Pair RJ45, LED-Diagnosis, IP20, 24VDC	Siemens
38	1	PK15GTA	Ground Distribution Block, 15-Terminals	Square D
39	1	C7-A20X120VAC	Control relay, QRC miniature plug-in, general purpose, 120VAC coil, DPDT, 10A contacts, LED indicator	Turck
40	10	C7-A20X24VDC	Control relay, QRC miniature plug-in, general purpose, 24VDC coil, DPDT, 10A contacts, LED indicator	Turck
41	11	S7-M	Socket for miniature relays C7 and C80 series, 9-blade, DIN rail mount, 10A, 250V, replaces former socket S7-C	Turck



P110124-RID114-11.dwg

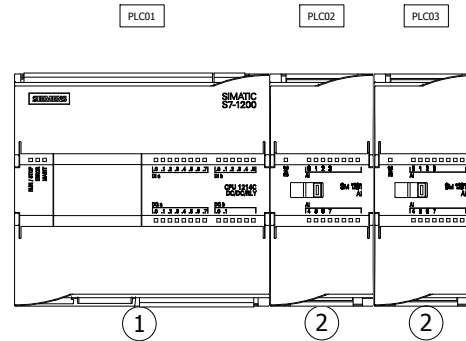


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A	11/03/11	Issue For Submittal	RS	MAS

**System Designed For:**  
**Spinner Holdings, LLC**  
150 Pecan St.  
Denison, TX 75020-2700

**Sheet Description:**  
**Roosevelt Irrigation District Water Remediation Well #114 RTU Control Panel RID-114**  
Backplate Layout  
Bill of Material

<b>Engineer:</b> R. Smith	<b>Client Job ID:</b> DW100340	<b>Vertech Job ID:</b> P110124
<b>Designer:</b> M. Szymanski	<b>Creation Date:</b> 10/12/2011	<b>Drawing Set:</b> RID-114
<b>Rev:</b> 1	<b>Scale:</b> 3" = 1'-0"	<b>Sheet Size:</b> B
		<b>Sheet Number:</b> 11 OF 14



○ WELL #114 RTU CONTROL PANEL RID-114 - PLC RACK - BILL OF MATERIAL

Item	Qty	Part Number	Description	Manufacturer
1	1	6ES7214-1HE30-0XB0	PLC Processor, SIMATIC S7-1200, CPU 1214C, DC/DC/RLY, 14 DI (24VDC), 10DO (Relay) 2A, 2AI (0-10VDC), Power: DC 24V, 50KB Memory	Siemens
2	2	6ES7231-4HF30-0XB0	Analog Input Module, SIMATIC S7-1200, SM 1231, 8 AI, +/-10V, +/-5V, +/-2.5V, OR 0-20 mA, 12 Bit + Sign or 13 Bit ADC	Siemens

P110124-RID114-12.dwg



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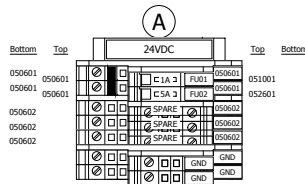
**System Designed For:**  
**Spinnaker Holdings, LLC**  
 150 Pecan St.  
 Denison, TX 75020-2700

**Sheet Description:**  
**Roosevelt Irrigation District Water Remediation Well #114 RTU Control Panel RID-114**  
 PLC Rack 0 Layout  
 & Bill of Material

<b>Engineer:</b> R. Smith		<b>Client Job ID:</b> DW100340	<b>Vertech Job ID:</b> P110124
<b>Designer:</b> M. Szymanski		<b>Creation Date:</b> 10/12/2011	<b>Drawing Set:</b> RID-114
<b>Rev:</b> 1	<b>Scale:</b> 6" = 1'-0"	<b>Sheet Size:</b> B	<b>Sheet Number:</b> 12 OF 14

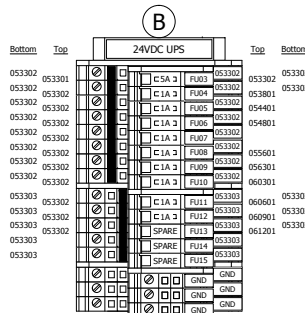
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RTU Control Panel RID-114



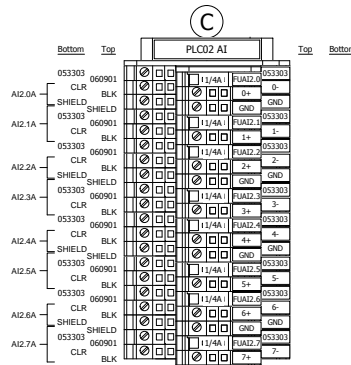
### 24VDC UPS Power Distribution

RTU Control Panel RID-114



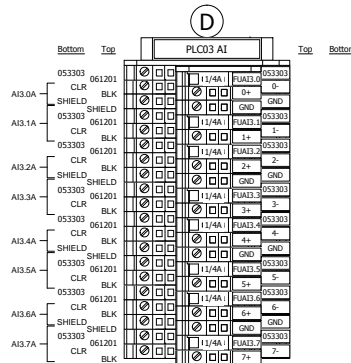
### PLC02 - Analog Inputs

RTU Control Panel RID-114



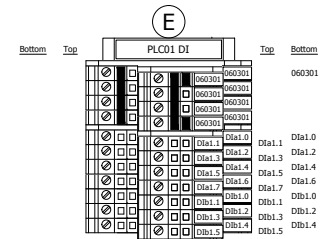
### PLC03 - Analog Inputs

RTU Control Panel RID-114



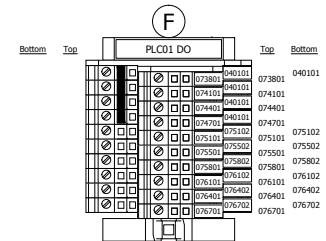
### PLC01 - 24VDC Discrete Inputs

RTU Control Panel RID-114



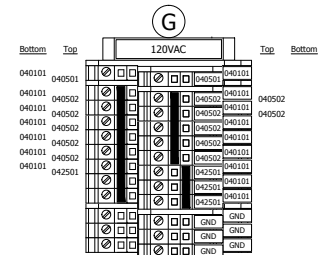
### PLC01 - Relay Outputs

RTU Control Panel RID-114



### 120VAC Power Distribution

RTU Control Panel RID-114



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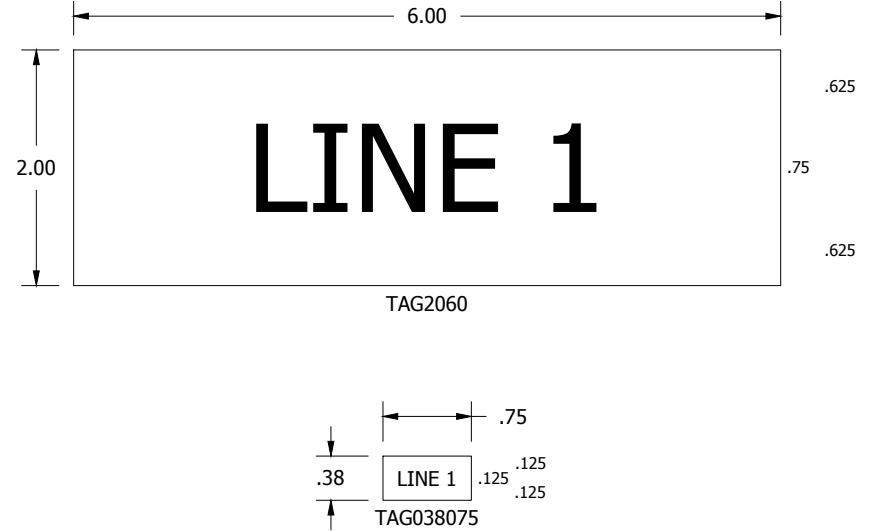
**System Designed For:**  
**Spinner Holdings, LLC**  
 150 Pecan St.  
 Denison, TX 75020-2700

**Sheet Description:**  
**Roosevelt Irrigation District Water Remediation**  
**Well #114 RTU Control Panel RID-114**  
 Terminal Strip Layout

<b>Engineer:</b> R. Smith	<b>Client Job ID:</b> DW100340	<b>Vertech Job ID:</b> P110124
<b>Designer:</b> M. Szymanski	<b>Creation Date:</b> 10/12/2011	<b>Drawing Set:</b> RID-114
<b>Rev:</b> 1	<b>Scale:</b> NTS	<b>Sheet Size:</b> B
		<b>Sheet Number:</b> 13 OF 14



WELL #89 RTU CONTROL PANEL RID-89 - ENGRAVING SCHEDULE						
Tag	Type	Height	Width	Surface	Core	Text Line 1
1	TAG2060	2.0	6.0	White	Black	RID-114
2	TAG038075	0.375	0.75	White	Black	GND
3	TAG038075	0.375	0.75	White	Black	CB01
4	TAG038075	0.375	0.75	White	Black	CB02
5	TAG038075	0.375	0.75	White	Black	CB03
6	TAG038075	0.375	0.75	White	Black	CB04
7	TAG038075	0.375	0.75	White	Black	
8	TAG038075	0.375	0.75	White	Black	
9	TAG038075	0.375	0.75	White	Black	CR01
10	TAG038075	0.375	0.75	White	Black	EL01
11	TAG038075	0.375	0.75	White	Black	RCP01
12	TAG038075	0.375	0.75	White	Black	FS01
13	TAG038075	0.375	0.75	White	Black	OIT01
14	TAG038075	0.375	0.75	White	Black	UPS01
15	TAG038075	0.375	0.75	White	Black	PLC01
16	TAG038075	0.375	0.75	White	Black	PLC02
17	TAG038075	0.375	0.75	White	Black	PLC03
18	TAG038075	0.375	0.75	White	Black	ES01
19	TAG038075	0.375	0.75	White	Black	RTM01
20	TAG038075	0.375	0.75	White	Black	TS01
21	TAG038075	0.375	0.75	White	Black	DOCR00
22	TAG038075	0.375	0.75	White	Black	DOCR01
23	TAG038075	0.375	0.75	White	Black	DOCR02
24	TAG038075	0.375	0.75	White	Black	DOCR03
25	TAG038075	0.375	0.75	White	Black	DOCR04
26	TAG038075	0.375	0.75	White	Black	DOCR05
27	TAG038075	0.375	0.75	White	Black	DOCR06
28	TAG038075	0.375	0.75	White	Black	DOCR07
29	TAG038075	0.375	0.75	White	Black	DOCR08
30	TAG038075	0.375	0.75	White	Black	DOCR09



P110124-RID114-14.dwg



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**System Designed For:**  
**Spinneraker Holdings, LLC**  
 150 Pecan St.  
 Denison, TX 75020-2700

**Sheet Description:**  
**Roosevelt Irrigation District Water Remediation**  
**Well #114 RTU Control Panel RID-114**  
 Engraving Schedule

<b>Engineer:</b> R. Smith	<b>Client Job ID:</b> DW100340	<b>Vertech Job ID:</b> P110124
<b>Designer:</b> M. Szymanski	<b>Creation Date:</b> 10/12/2011	<b>Drawing Set:</b> RID-114
<b>Rev:</b> 1	<b>Scale:</b> 1'-0" = 1'-0"	<b>Sheet Size:</b> B
		<b>Sheet Number:</b> 14 OF 14



## **APPENDIX E**

### **Siemens Operation & Maintenance Manual**

**OPERATION & MAINTENANCE MANUAL**

**FOR**

**HP1220  
GRANULAR ACTIVATED CARBON  
ADSORPTION SYSTEM**

**SIEMENS**

**Spinnaker Holdings  
Roosevelt Irrigation District  
Well Site 95  
Phoenix, AZ**

**BY**

**Siemens Industry Inc.**

**December 2011**

## Water Technologies

# HP® Series Liquid Phase Adsorption Systems (ASME code)

# SIEMENS

### APPLICATIONS

The HP® Series Adsorption Systems are designed to remove dissolved organic contaminants from water. These systems are cost effectively used in applications including:

- Groundwater remediation
- Wastewater filtration
- Tank rinse water treatment
- Pilot testing
- Underground storage tank clean up
- Leachate treatment
- Dechlorination
- Spill cleanup
- Food grade
- Drinking water

### INSTALLATION, STARTUP AND OPERATION

The HP® 810, HP® 1020 and HP® 1220 systems are shipped as separate components—two adsorbers and a piping skid module. The piping module allows the adsorbers to operate in series or parallel configurations. The systems require minimal field assembly and site connections.

Siemens can provide a total service package that includes utilizing OSHA trained personnel providing on-site carbon changeouts, packaging and transportation of spent carbon for recycling at our RCRA permitted reactivation facilities, where the contaminants are thermally destroyed.

We can provide instructions on sampling the spent carbon and completion of our spent carbon profile form. Spent carbon acceptance testing can be performed at our certified laboratory.

When requested, a certificate of reactivation will be issued.



### BENEFITS AND DESIGN FEATURES:

- ASME code section VIII (stamped), carbon steel vessel.
- SSPC-SP5 surface preparation, NSF 6-approved Plasite vinyl ester lining; rust preventative epoxy/urethane exterior.
- Uniform, continuous internal lining flange to flange (HP® 1020/1220 Systems).
- Proprietary vertical 316 stainless steel externally removable septa nozzles (HP® 1020/1220 Systems) allows maintenance of underdrain without vessel entry.
- Modular design for easy handling and installation.
- Internal spray nozzle ensures complete removal of all spent carbon.
- Schedule 40 carbon steel pipe, supplied with cast iron gear/wheel operated butterfly valves with EPDM seats.
- Carbon slurry piping made from schedule 10 304 stainless steel.
- In-bed water sample collection ports —25-50-75% bed depths.
- Top and side manway allows for easy internal inspection.

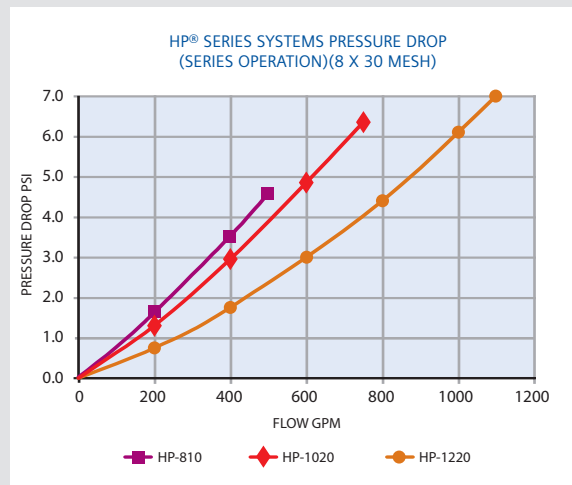
SPECIFICATIONS/TYPICAL PROPERTIES			
	HP® 810SYS	HP® 1020SYS	HP® 1220SYS
Dimensions (each adsorber)	96" x 84"	120" x 96"	144" x 60"
Overall Height	15' 5"	17' 10"	15' 4"
System Length	22' 8"	22' 2"	27' 10"
System Width	10'	12'	13' 8"
Process Piping	6"	8"	8"
Flanged Inlet/Outlet (150# ANSI)	6"	8"	8"
Carbon Fill/Discharge	4"	4"	4"
Flanged Backwash/Vent	6"	8"	8"
Manway (dia., side shell location)	20"	20"	20"
Manway (top)	14" x 18"	14" x 18"	14" x 18"
Utility Water/Air (hose connection) <sup>1</sup>	2"	2"	2"
Interior Coating	Vinyl Ester	Vinyl Ester	Vinyl Ester
Exterior Coating	Urethane	Urethane	Urethane
Empty Vessel Weight (lbs.)	15,500	38,500	45,000
Carbon Weight/Vessel (lbs.)	10,000	20,000	20,000
Operating Weight (lbs.)	85,000	170,000	185,000
Design Pressure (PSIG) @ 150°F	125	125	125
Max. Flow (GPM) Series/Parallel	500/1,000	750/1,500	1,100/2,200
Backwash Rate (GPM) (8 x 30 mesh @ 55°F)	450	710	1,000

(1) Kamlock type

For detailed specifications or dimensional information or drawings, contact your local Siemens sales representative.

Safety Note: Wet activated carbon readily adsorbs atmospheric oxygen. Dangerously low oxygen levels may exist in closed vessels or poorly ventilated storage areas. Workers should follow all applicable state and federal safety guidelines for entering oxygen depleted areas.

Siemens makes no warranties as to completeness of information. Users are responsible for evaluating individual product suitability for specific applications. Siemens assumes no liability whatsoever for any special, indirect or consequential damages arising from the sale, resale or misuse of its products. All information presented herein is believed reliable and in accordance with accepted engineering practice.



The information provided in this literature contains merely general descriptions or characteristics of performance which in actual case of use do not always apply as described or which may change as a result of further development of the products. An obligation to provide the respective characteristics shall only exist if expressly agreed in the terms of the contract.

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## **1.0 INTRODUCTION**

This manual covers a general description of the equipment and operating procedures for a HP1220 High Pressure Carbon Adsorption Systems. The Carbon Systems are designed to provide many years of trouble free service. To achieve this, the Carbon System equipment must be properly handled and installed to obtain the desired results. Failure to do so can cause premature equipment malfunctions and/or undesirable System performance.

Siemens Industry Inc. shall deliver the Carbon System equipment and install the ACNS activated carbon. Unknown situations or conditions not covered in this manual are the responsibility of the Purchaser.

Section 1.4 provides helpful information for the receiving, unloading, handling and installation of the Carbon System equipment.



## 1.1 GLOSSARY

**Adsorber** - A vessel designed to hold activated carbon.

**Backwash** - Performed prior to placing system on-line to cleanse the carbon bed of fines entrapped air and stratify bed depth. Also used during normal operations to remove particulate build up.

**Backflush** - Performed during normal operations to remove entrapped air from the carbon bed.

**Bulk Transport Trailer** - Hopper type trailer used to transport carbon, slurry in fresh carbon, and remove spent carbon from adsorbers.

**Carbon Rinse** - Plant water used to rinse from the interior surface of the adsorber during carbon change-out.

**GAC** - Granular Activated Carbon.

**Heel** - Any spent carbon not removed from an adsorber before adding fresh carbon.

**Lead Adsorber** - The first bed of carbon through which a process or a waste stream is passed. (Also called Primary Adsorber.)

**Polishing Adsorber** - The second or last bed of carbon through which a process or a waste stream is passed. (Also called Secondary Adsorber.)

**Pneumatic Port** - The air and water connection for service and wash-down of vessel.

**Pressure Port** - The air and water connection for service and wash-down of vessel.

**Rupture Disk** - A relief disk to prevent over pressurization of a vessel.

**Reactivated Carbon** - Previously used carbon that has been thermally reactivated.

**Spent Carbon** - Carbon that has adsorbed the maximum amount of organic material.

**Underdrain** - Device designed to permit an evenly distributed flow of water but retain carbon in vessel.

**Utility Port** - The air and water connection for service and wash-down of vessel.

**Vent** - A line from each adsorber with automatic vacuum/air release valve (APCO).

**Water Cushion** - The water added to an adsorber before charging it with carbon to protect under drain and lining.

## **1.2 IMPORTANT MESSAGES AND WARNINGS**

This Manual should be in the possession of the personnel who operate and maintain the Carbon System. The purpose of this manual is for instruction and to advise operators and maintenance personnel. This manual will remain a valuable resource for the safe, economical, efficient operation and maintenance of the Carbon System.

Failure to properly follow instructions, failure to take notice of warnings, and failure to take proper precautions and preventive measures may be dangerous and could cause serious injury, equipment damage, and environmental problems.

Mechanical modifications or substitutions of parts on equipment that may affect structural or operational safety shall not be made without prior manufacturer's approval or engineer's advice. Modifications other than those approved may defeat protective features originally designed into the equipment and its controls; and therefore, shall not be made.

Unauthorized personnel should be kept away from this equipment at all times. Only qualified personnel who have been properly instructed in this equipment's proper operation and maintenance requirements and in its potential hazards shall be allowed to operate and maintain it.

### **IMPORTANT**

**Siemens Industry Inc. makes no warranty of any kind with regard to the material contained in this manual, including, but not limited to, implied warranties or fitness for a particular purpose. Siemens Industry Inc. shall not be liable for errors contained herein or for incidental or consequential damages in connection with the performance or use of this material.**

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### **1.3 RECEIVING**

Immediately upon receipt and prior to removal from the truck trailer, railcar or shipping container, inspect the Carbon System equipment for damage. Claiming any damage that may have occurred in transit should be filed promptly with the delivering carrier. The unloading operation should be delayed until the carrier's representative has completed his inspection of the damaged equipment, otherwise a damage claim may not be honored. The inspection should include as a minimum:

1. External surface damage.
2. Damage such as broken nozzles, valves, pipes, underdrain, etc.
3. Equipment damage at contact points.
4. Unpacking and inspection of all packaged equipment and accessories.
5. Internal lining.

### **1.4 UNLOADING AND HANDLING**

When unloading and handling the Carbon System equipment, extreme care should be taken as not to damage it.

Regardless of the type of equipment being handled, certain precautionary measures must be implemented such as:

1. Insure the lifting equipment can withstand the total intended load.
2. Always use lifting eyes and brackets.
3. Never position the lifting equipment where damage to the equipment load may occur.
4. When using a forklift, make sure the forks are long enough to extend past the intended load. This prevents accidental punctures on the underside of the equipment crates, boxes and skids that may damage the equipment itself.
5. Use spreader bars.
6. Do not slide, drag or push equipment across surfaces. Always lift to move into position.
7. Do not roll, drop or throw equipment or accessories.
8. Lifting cables and/or straps must not be attached to, or permitted to come in contact with nozzles, flanges, gussets, pipes, shafts, painted surfaces, or any other accessory that may be damaged by contact.
9. When equipment is being lifted, proper rigging practices should be observed and a guide- line should be attached to prevent impact damage caused by swinging into contact with other object.
10. Never set on or roll over an equipment fitting and never use a fitting as a lifting point.
11. Prevent tools, hooks, etc. from striking the Carbon System equipment.

## **1.5 ASSEMBLY INSTRUCTIONS**

The Carbon System has been shipped pre-assembled to the greatest extent possible. The attached drawing shows the system after assembly. The piping module skid and vessel skids have drilled holes for placement and mounting. The site foundation should be level, but most importantly flat. Check to see if any bolts that may have come loose during shipment, if so, tighten them. The internal nozzles have been shipped installed. Be sure to use proper flange tightening procedures when assembling the piping.

Each Carbon System should be assembled in the following order:

1. Mark the foundation with guide-lines in order to place the vessels in a straight line.
2. Locate the vessels spaced as shown on drawing.
3. Place the piping module appropriately between the face piping connections.
4. If alignment is off, make sure the vessels and piping module are level and in the correct positions. Some shimming of the vessels and piping module may be required.
5. Bolt Tank A to the piping module (bolt loosely until system is fully assembled).
6. Bolt Tank B to the piping module (bolt loosely until system is fully assembled).
7. If alignment is acceptable, tighten all the bolts.
8. Secure the vessels and piping module to the foundation.
9. Assembly is complete.

## **2.0 EQUIPMENT DESCRIPTION**

### **2.1 GENERAL DESCRIPTION**

Well site 95 includes (2) HP1220 System. Each HP1220 Carbon System consists of (2) two carbon adsorber vessels, face piping, and piping module with support skid. Each piping module comes complete with influent, effluent, backwash, air vent line, carbon fill, carbon removal, compressed air, and sampling connections.

The carbon steel adsorbers are vertical cylindrical pressure vessels with elliptical tops and bottoms manufactured for a maximum operating pressure of 125 PSIG. The adsorbers are designed for down flow operation with a specially designed underdrain collection system to maximize the utilization of carbon as well as allow for efficient and rapid removal of the spent carbon. Three sample valves are used for sampling treated water at various levels through the adsorber.

The adsorbers are designed with sufficient free board volume to allow for full fluidization during back washing of the carbon bed during start up and in the event an unacceptable pressure drop develops across the bed due to any filterable solids entering the vessels.

The process and utility piping to operate the system are mounted on the adsorbers and piping module. The piping options include valving to operate the adsorbers in parallel or series (lead/lag) flow configuration. Each adsorber has its own carbon fill, discharge and vent lines. The process piping is equipped with pressure gauges and sample ports at the inlet and outlet of each adsorber. Compressed air connections are provided for use during carbon transfer.

## **2.2 PROCESS DESCRIPTION**

Each Carbon System is designed to remove dissolved organic compounds from contaminated feed water using granular activated carbon. The feed water to be treated will be pumped by the client at a controlled rate through the adsorbers in a series or parallel configuration.

Each adsorber shall contain 20,000 lbs. of granular activated carbon, which will provide sufficient contact time at the design flow rate to remove the organics in the feed water.

Feed water enters the adsorber from the top and flows down through the carbon bed. The treated water is collected in the underdrain system and discharged through the effluent piping.

When the System is piped in the series configuration, and the lead adsorber becomes saturated (exhausted) it's taken off-line for replacement of the spent carbon. The feed water is directed to the second adsorber, allowing the system to remain in service. The lead adsorber is then pressurized up to 30 psig with air. With the addition of utility water, the spent carbon is pneumatically displaced as slurry to a bulk transport trailer. The dewatered spent carbon is reactivated.

To refill the adsorber with fresh carbon, the carbon in the trailer is slurried, using clean water, pressurized up to 15 psig and then transferred to the empty adsorber.

Once the fresh carbon is placed in the vessel, it must be soaked and backwashed before the appropriate valves will be opened, placing the vessel with the fresh carbon in the secondary position, if operated in series configuration.

## 2.3 DESIGN AND OPERATING CONDITIONS

### EACH VESSEL:

Vessel Diameter .....	144"
Side Shell Height .....	60"
Overall Height (Approx.).....	15' 10"
Working Pressure.....	125 psi @ 150 °F
Manway:	
Flanged at side shell .....	.20"
Elliptical type at head .....	14" x 18"
Vessel Volume .....	7520 gal.
Vessel Carbon Capacity .....	20,000 lbs.
Carbon Bed Volume-Typical .....	678 Ft <sup>3</sup>
Maximum Flow Rate Typical .....	1000 GPM
Design Criteria.....	ASME
Code Stamping.....	YES
Material .....	Carbon Steel
Supports .....	Wide Flange Legs
Lifting .....	Lifting Lugs
Seismic.....	CBC 2007
Interior Surface Prep.....	SSPC-SP5
Interior Surface Coating.....	Plasite 4110 35 mil dft min
Exterior Surface Primer .....	Epoxy 4 mil min dft
Exterior Surface Coating .....	Urethane 3mil min dft
Standard Color .....	Carboline #9225-Cashew

### UNDERDRAINS:

External ring header.....	Carbon Steel
Septa Screens .....	8 ea-316L Stainless Steel V-Wire Screens 4 1/2" Dia x 10"

### VALVE ASSEMBLY AND PIPING:

Piping:	
Process Piping.....	8" Schedule 40 Carbon Steel
GAC Transfer Piping.....	4" Sch 10 304L Stainless Steel
Valves:	
Process .....	8" Butterfly, Cast Iron Body w/SS Disk, Gear Operator
GAC Transfer.....	4" Fanged 316 Stainless Steel Full Port Ball Valve
Vent/Wash.....	2" Bronze Ball Valve
Sample Ports (3).....	1/2" Bronze Ball Valve

### SYSTEM WEIGHT:

System Shipping weight.....	45,000 lb
System Carbon Weight.....	20,000 lb
System Operating Weight .....	185,000 lb

## 2.4 GENERAL PROCESS COMMENTS

### OPERATIONAL CHANGES

Optimum operation of the system is obtained if changes to the system occur slowly. Rapid changes in flow will cause upsets to the adsorbers, which could adversely affect the operation. Valves should be turned slowly at all times to prevent hydraulic shock.

## **3.0 START-UP**

### **3.1 SAFETY**

Any piece of equipment can be dangerous if operated improperly. Safety is ultimately the responsibility of those operating and maintaining the equipment. All personnel operating and maintaining the Carbon System and its proper implementation must be familiar with all of the Carbon System components, and observe all OSHA, federal, state and local safety codes and requirements. The personnel should also be active participants in an approved plant-wide health and safety program.

Failure to properly follow instructions and failure to take proper safety precautions is dangerous and can cause serious personal injury, needless equipment damage, and unnecessary environmental harm. Mechanical modifications and/or substitutions of parts on equipment that will affect structural, operational, or environmental safety should not be made. Modifications may defeat protective features originally designed into the equipment and control; and therefore, should not be made.

The following is a partial list of precautions to follow but in no case is the list exhaustive nor is it intended to be. Operators and maintenance personnel should expand on this list after first reviewing the entire Carbon System and its operation with the appropriate health and safety authorities.

- Keep areas clean. A clean work area is a much safer area.
- Keep all equipment guards in place. If removed to service the equipment, make sure the guards are replaced properly.
- Wear eye and face protection around rotating and pumping equipment and whenever working around or handling chemicals. Be especially cautious for splash when disconnecting piping, valves and fittings.
- Wear ear protection if necessary.
- Wear proper apparel. Do not wear loose clothing, or jewelry, which could be caught in machinery.
- Wear a proper respirator around chemicals and in areas where vapors and/or gases may be present.
- Non-skid footwear is recommended and always wear protective gloves when feasible.
- Remove adjusting screws or wrenches. Form a habit of checking to see that all tools are removed from equipment.
- Make sure all personnel are familiar with OSHA approved Material Safety Data



Spinnaker- Roosevelt Irrigation District Well # 95  
Operating Manual - HP1220 Granular Activated Carbon System

Sheets for all hazardous materials they may come in contact with.

**STAY ALERT**

**WATCH WHAT YOU ARE DOING**

**USE COMMON SENSE**

**DO NOT PERFORM OPERATION OR MAINTENANCE FUNCTIONS  
WHEN YOU  
ARE TIRED OR GROGGY**

**DO NOT ATTEMPT TO SERVICE OR OPERATE MACHINERY YOU ARE  
NOT  
FULLY FAMILIAR WITH**

**DO NOT TAKE CHANCES**

**ASK FOR ASSISTANCE IF IN DOUBT**

**DO NOT TRY TO DO IT ALONE**

**THINK BEFORE YOU ACT AND BE CAREFUL**

### **3.2 OXYGEN DEMAND CREATED BY ACTIVATED CARBON IN CONFINED VESSELS**

Research efforts have confirmed that wet granular activated carbon confined in large vessels creates an oxygen demand, which is hazardous to human health and can cause death unless proper safety precautions are observed.

Studies conducted have shown that low oxygen content exists in vessels containing wet carbon. Laboratory experiments conducted since that time also have revealed that commercial activated carbons in a wet or moist condition will lower the oxygen content of an isolated space. Preliminary indications of this research are:

1. The phenomenon occurs with wet activated carbon of all common types.
2. The rate of oxygen uptake naturally varies with the degree of exposure of the wet carbon to the air. Thus, it is relatively rapid in a drained bed.
3. There is some indication of a limit to carbon's capacity for oxygen, but until more is known, it would be prudent to assume that all carbon (fresh, used, reactivated) will also exhibit this characteristic. Similarly, although these tests were run with water, it should be assumed that the phenomenon will occur in other liquid and vapor systems.

**NOTE:**

**ALL CONFINED SPACES, INCLUDING THOSE CONTAINING ACTIVATED CARBON, SHOULD BE PRESUMED TO BE HAZARDOUS. APPROPRIATE SAFETY MEASURES SHOULD ALWAYS BE TAKEN BEFORE ENTERING, AS WELL AS WHEN WORKERS ARE IN A CONFINED SPACE. OSHA REGULATIONS APPLICABLE TO RESPIRATORY PROTECTION IN OXYGEN-DEFICIENT ATMOSPHERES SHOULD BE STRICTLY FOLLOWED.**

### **3.3 DISINFECTING THE ADSORBERS PRIOR TO FILLING WITH ACTIVATED CARBON**

For drinking water applications the adsorbers must be disinfected prior to filling the adsorbers with activated carbon. Refer to section 8 for equipment disinfection procedure.

### **3.4 FILLING THE ADSORBERS**

#### **BULK BAGS**

When filling the adsorbers with Bulk Bags the following steps are to be followed:

1. Remove the manway cover in adsorber head (top).
2. Open Vent Valve.
3. Make certain all remaining valves are closed.
4. Fill each adsorber to approximately half capacity with water.
5. Carefully empty the bulk bags into the adsorbers. After emptying eight bags of carbon, check the water level. If carbon is above the water level, add more water as necessary. Carbon should always be placed into the adsorber with a water cushion.
6. After all carbon has been loaded, fill the vessel with water and reinstall the manway cover.
7. With the carbon bed totally covered with water, let carbon bed soak approximately 24 hours to totally dissipate air from the carbon **with vent line open**.

#### **SLURRY**

Carbon is transferred into the vessels from a bulk pneumatic trailer as slurry through the carbon slurry inlet transfer lines on the vessels. The vessels must have a water cushion before carbon is transferred. The trailer must be filled with water prior to beginning the transfer sequence. The bulk pneumatic trailer is then pressurized to 15 psig. Slowly fully open the appropriate carbon slurry inlet line. While transferring the carbon, the vent lines shall be fully open. All other valves should be in the closed position. The carbon must be soaked for approximately 24 hours **with the vent line open** to totally dissipate air from the carbon bed.

### 3.5 INITIAL BACKWASH

The adsorbers should be backwashed after soaking and prior to being placed in service, to remove carbon fines, entrapped air and to fully stratify the carbon bed. To backwash the adsorption tank, the procedure is described below.

The Purchaser is responsible for performing the initial backwash and providing an ample water supply. The water should be **clean** water (free of solids and organics) and the flow rate should be high enough to achieve approximately 25% bed expansion. The backwash flow rate is dependent upon carbon type, mesh size and water temperature. Siemens Industry Inc. ACNS granular activated carbon will be used in this application. Backwash rates can range from 1000-1100 GPM typical depending upon the temperature of the backwash water. Refer to the ACNS Carbon Data Sheet in Section 8.0 for proper backwash rates.

**EACH ADSORBER SHOULD BE BACKWASHED SEPARATELY. (Refer to HP1220 SYSTEM FLOW DIAGRAM on page 15 and 3-TIER MANIFOLD VALVE SEQUENCE CHART on page 16 of this manual).**

**At the start of backwash all valves in the adsorption system are closed.** To initiate backwash, refer to the valve chart. Open the valves in the sequence the water flows.

1. Engage backwash water supply.
2. Final open the backwash discharge valve to adjust backwash flow rate. Backwash ACNS activated carbon up flow at about 1100 gpm for approximately 10-15 minutes or until the water leaving the vessel is clear of carbon fines. (Flow rate may vary depending on water temperature. Refer to Data Sheet on ACNS in Section 8 of this manual).
3. Slowly close all valve in reverse order  
  
Repete the process for each vessel with fresh carbon.
4. The system is now ready to be put on-line.

**NOTE: PROVISIONS SHOULD BE MADE TO PROPERLY DISPOSE OF THE BACKWASH WATER.**

### **3.6 PLACING THE SYSTEM IN OPERATION**

**Refer to HP1220 SYSTEM FLOW DIAGRAM on page 15 and 3-TIER MANIFOLD VALVE SEQUENCE CHART on page 16 of this manual.**

#### **START-UP PROCEDURE FOR SYSTEM OPERATION IN PARALLEL**

Initially, all valves in the adsorption system are closed. The feed to the adsorption system is provided by the user's feed pump. The pump must be started and brought up to approximately ½ of the operating flow rate prior to placing the lead carbon adsorber in operation. When this has been accomplished, the pump discharge valve is slowly opened. The pump is then brought up to full flow. The second adsorber is then placed into operation so that the valves are configured for parallel operation. For normal operation through the adsorbers, the valve sequencing is as follows:

With feed pump connected to influent line and all valves closed bring the pump up to 50% flow:

Use the valves sequence chart and open valves slowly. Sequence valves as the water flows. First on vessel then the system mate..

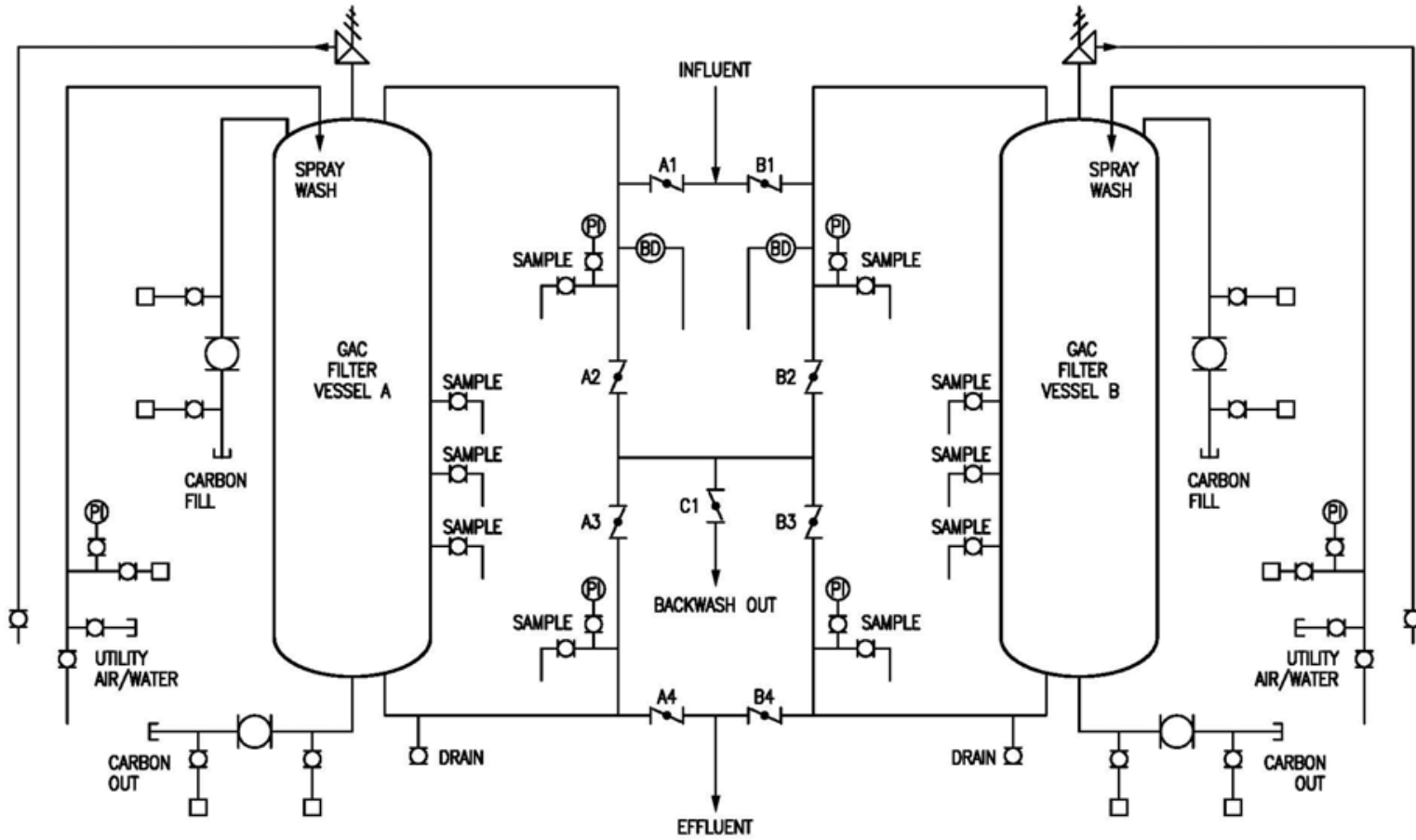
1. Air will vent from the first adsorber through the vent valve.
2. Once a vessel is full of water, slowly continue.
3. Slowly bring the feed pump up to 100% flow.
4. Air within the adsorber should vent through the Vent Valve on the second vessel.
5. Once the vessel is full of water, slowly open valves to direct flow.

#### **START-UP PROCEDURE FOR SYSTEM OPERATION IN SERIES**

The same procedure is performed for starting up the system for series operation except that the pump can be ramped up to 100% flow when placing the first adsorber online and the valves are configured for series operation per the **3-TIER MANIFOLD VALVE SEQUENCE CHART on page 16 of this manual.**

Normal operation requires no further changes until breakthrough occurs. When this happens, call **Siemens Industry Inc.** Customer Service to schedule a changeout. Refer to Section 6.4 for contact and phone number.

When particulate builds up on the carbon it becomes necessary to backwash the units. Refer to Section 3.7 for Backwash Procedure.



**LEGEND**

- BUTTERFLY VALVE
- BALL VALVE
- CHICAGO FITTING
- CAM LOCK (MALE)
- PRESSURE INDICATOR
- BURST DISK
- VACUUM/AIR RELIEF

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DESIGNER AM	DATE 9-7-07	TITLE STANDARD GAC 2 VESSEL P&ID AND FLOW DIAGRAM		
CHECKER	DATE	CLIENT		
ENGINEER	DATE	WATER TECHNOLOGIES RED BLUFF, CA 530-527-2864		
MANAGER	DATE			
FILE: 2VESSELFD		PROJECT	CODE	DRAWING
SCALE: NTS				2vesellFD
				SHEET
				1 OF 1
				REV
				0

### 3-TIER SYSTEM MANIFOLD VALVE SEQUENCE CHART

VALVE SEQUENCE CHART: 3-TIER SYSTEM MANIFOLD										O – OPEN	X – CLOSED
OPERATION	VALVE NUMBER										
	A1	A2	A3	A4	B1	B2	B3	B4	C1		
SERVICE: SERIES 'A' TO 'B'	O	X	O	X	X	O	X	O	X		
SERVICE: SERIES 'B' TO 'A'	X	O	X	O	O	X	O	X	X		
SERVICE: 'A' ONLY	O	X	X	O	X	X	X	X	X		
SERVICE: 'B' ONLY	X	X	X	X	O	X	X	O	X		
SERVICE: PARALLEL 'A' AND 'B'	O	X	X	O	O	X	X	O	X		
BACKWASH: 'A' ONLY	X	O	X	O	X	X	X	X	O		
BACKWASH: 'B' ONLY	X	X	X	X	X	O	X	O	O		
BACKWASH 'A' FROM SERVICE 'B' <sup>1</sup>	X	O	X	O	O	X	X	O	O		
BACKWASH 'B' FROM SERVICE 'A' <sup>1</sup>	O	X	X	O	X	O	X	O	O		
BACKWASH: PARALLEL 'A' AND 'B'	X	O	X	O	X	O	X	O	O		

<sup>1</sup> REQUIRES VALVE BY OTHERS ON EFFLUENT WATER PIPE TO BE CLOSED.



### **3.7 BACKWASH**

If the pressure drop across an adsorber becomes too high (doubling clean bed pressure drop), backwashing may be necessary. Generally, the cause of high-pressure drop is solids depositing in the carbon bed. This can not only lead to high pressure drop, but can cause channeling in the carbon bed and lead to premature breakthrough of organic contaminants.

It is the Purchaser's responsibility to backwash an adsorber and to provide ample water for backwashing. The water should be **clean** water (free of solids and organics) and the flow rate should be high enough to achieve approximately 25% bed expansion.

Backwashing with water containing solids is highly discouraged. If the solids are smaller than the slot opening size of the septa, they will be introduced into the carbon bed via the underdrain septa screens. If the solids are larger than the slot opening size of the septa, then there is a strong possibility that these solids may become trapped in the septa slots resulting in lugging. Plugging of the septa slots will decrease the open area for flow resulting in a high pressure drop. These solids may become so tightly wedged in the septa openings that the only remedy for their removal is to remove the septa screens and either clean them or replace them.

Backwashing with water containing organics is also highly discouraged. Normal operation for organic removal is down flow. In down flow operation, the mass transfer zone (volume of carbon in the bed where organics are being removed) moves down through the bed. The volume of carbon above the mass transfer zone is spent and the volume of carbon below the mass transfer zone is available for adsorption. If the bed is backwashed with water containing organics, then organics are adsorbed below the mass transfer zone. When the bed is placed in normal down flow operating mode, those organics will desorb and premature breakthrough may occur.

The backwash flow rate is dependent upon carbon type, mesh size and water temperature. Siemens Industry Inc. ACNS coconut based granular activated carbon will be used in this application. Backwash rates can range from 1000-1100 gpm depending upon the temperature of the backwash water. Refer to ACNS Carbon Data Sheet attached for backwash rate.

#### **EACH ADSORBER SHOULD BE BACKWASHED SEPARATELY.**

1. Isolate the vessel to be backwashed from the process stream.
2. To initiate backwash, follow the valve sequence chart and the backwash procedure in Section 3.5 above.
3. Backwash for 10 - 15 minutes until backwash water is clear. Make sure backwash valves are open for entire cycle.
4. If pressure drop is still unacceptable, repeat backwash or call **Siemens Industry Inc.** Customer Service. Refer to Section 6.4 for contact and phone number.

**NOTE: PROVISIONS SHOULD BE MADE TO PROPERLY DISPOSE OF THE BACKWASH WATER.**

### **3.8 SPENT CARBON REMOVAL**

When the activated carbon becomes saturated (exhausted), the system it is taken off-line for replacement of the spent carbon. The first adsorber is then pressurized up to 30 psig with 100 cfm air compressor. With the addition of utility water (100 gpm minimum), the spent carbon is pneumatically displaced as slurry to a bulk transport trailer by slowly opening the slurry outlet valve. To remove 20,000 pounds of carbon approximately 5,000 gallons of water is required to keep the spent GAC in slurry to facilitate removal. This will prevent a line clogging. The procedure is repeated for the second adsorber.

To refill the adsorber with fresh carbon see **Section 3.4**.

## 4.0 TROUBLESHOOTING

The following tables list malfunctions, probable causes, and in most cases, possible corrective action to take for the problem at hand. By no means is this list complete. It is intended only as a guide for the maintenance personnel to help them in properly identifying and isolating equipment malfunctions. If in doubt as to the actual cause of a malfunction, consult the factory or nearest equipment representative for assistance.

### ADSORPTION SYSTEM:

<u>MALFUNCTION</u>	<u>PROBLEM CAUSE</u>	<u>CORRECTION ACTION</u>
High pressure drop across adsorber	Bed not flooded Bed air bound	Check to see that the air release valve is operating. Make sure there is a constant flow before valve closes.
	Feed pump pressure too high	Throttle feed pump
	Improper valving	Check valve sequence (see Valve Sequence Chart in Section 3.6). Check for obstructions in transfer lines.
Leaking flange	Particulate build-up on carbon bed	Backwash per Section 3.7
	Loose bolts	Tighten bolts
Discharge Water From the Backwash/Vent Outlet Line	Broken Rupture Disk	Replace Rupture Disk

<u>MALFUNCTION</u>	<u>PROBLEM CAUSE</u>	<u>CORRECTION ACTION</u>
Leaking Pressure Relief Valve	Leaking or broken Relief Valve	Check to see is carbon has collected on the valve seat.  Replace Relief Valve
Carbon in the effluent	Internal mechanical failure	To confirm, open effluent sample valve. Collect 1 qt. Effluent sample to check for carbon. If the test confirms internal failure, call <b>Siemens Industry Inc.. Refer to Section 6.4 for contacts and phone number.</b>
Premature breakthrough	Change of influent concentrations	Confirm by checking influent and effluent samples before changing carbon
	Siphoning air in	Check Air Release/Vacuum Relief Valve for correct operation
	Background TOC Colloids	Change carbon
Sudden high contamination level in effluent	Check heel due to improper carbon change-out	<b>Call Siemens Industry Inc.. Refer to Section 6.4 for contacts and phone number.</b>
Frozen lines, broken gauges and valves	Cold weather	Insulate piping and or heat trace process. <b>Call Siemens Industry Inc.. Refer to Section 6.4 for contacts and phone number.</b>
System bacteria infections	Disinfect System	See Appendix A – Disinfection Procedures and/or Tech Note 11 – Activated Carbon Disinfection.

## **5.0 SYSTEM MONITORING**

It is responsibility of the Purchaser to monitor the Carbon System during operation. Spent carbon must be properly profiled according to all applicable regulations prior to reactivation.

The following is a suggested format for an operating log. This list is meant as a suggestion only and is by no means complete. Record each day the following items for each individual Carbon System Vessel:

1. Record all equipment maintenance, calibrations, system cleaning, repairing and any parts replacement.
2. Record any unusual occurrences, shutdowns, breakdowns, etc.
3. Record the date and time when each item is logged.
4. Record the pressure drop across the system daily to indicate if any foreign objects have entered the Carbon System.

## **6.0 GENERAL CARBON SYSTEM INFORMATION**

### **6.1 TEMPORARY SHUTDOWNS:**

For shutdown or intermittent operation, the Carbon System should remain completely full of water and the inlet and outlet should be sealed either by a valve or a cap. Prior to restarting the unit, the Carbon System should be backwashed using two to three bed volumes of water. Failure to backwash may result in a temporary presence of contaminated water at the outlet of the adsorber.

### **6.2 EXTENDED SHUTDOWNS:**

If the Carbon System is shutdown for an extended period of time, the following procedure should be followed to reduce potential degradation of bed life.

Backwash the vessels using two - three bed volumes of water. Drain the Carbon System of all water. There should be no free standing water left in the vessel. All valves, manways, and vents shall be tightly sealed for the duration of the shutdown to eliminate any supply of oxygen that would promote biological growth. Prior to re-commissioning the units, follow the start-up instructions included.

### **6.3 EMERGENCY PROCEDURES**

In the event something should occur to cause a shutdown of an adsorber, the operation shall be switched over to the other adsorber and steps shall be taken immediately to remedy the situation.

If a major leak or failure occurs which would cause the Carbon System to be inoperative, then the feed to the system should be shut down immediately. If repairs are beyond the scope of the plant operators, the customer service department at Siemens Industry Inc. should be contacted immediately.

### **6.4 Siemens Industry Inc. CONTACTS - HOW TO OBTAIN HELP AND INFORMATION**

<b>Red Bluff, CA</b>	<b>530-527-2664</b>
<b>Gulf Coast Region</b>	<b>800-659-1723</b>
<b>Louisiana</b>	<b>225-744-3153</b>
<b>Western Region</b>	<b>800-659-1771</b>
<b>Mid-Atlantic Region</b>	<b>800-659-1717</b>
<b>Midwest Region</b>	<b>708-345-7290</b>
<b>Northwest Region</b>	<b>800-659-1718</b>
<b>Southeast Region</b>	<b>225-744-3153</b>
<b>New England Region</b>	<b>800-659-1717</b>

## **7.0 MAINTENANCE**

### **7.1 MINOR MAINTENANCE**

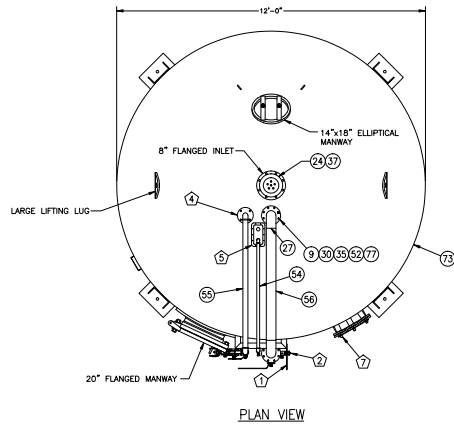
Minor maintenance is that maintenance to be performed by the plant to ensure continuous and effective operation. This maintenance includes visual check of pressure gauges, rupture disks, and adjustments to valves and regulators, tightening flanges and connections to eliminate leakage, backwashing, etc. During scheduled change-out services vessel internal parts should be inspected (underdrain screens, vessel lining, nozzles, etc.) to ensure they are in good working condition.

### **7.2 MAJOR MAINTENANCE**

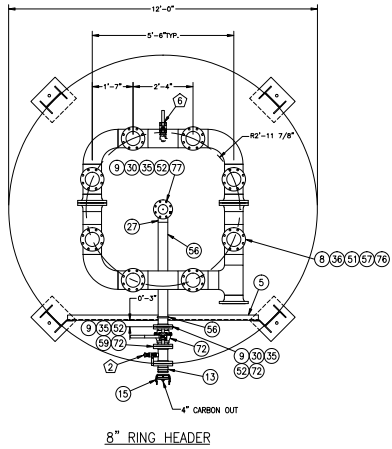
Major maintenance is that effort needed to repair or replace equipment in order to continue system operation. The need for major maintenance would result from a major malfunction causing the system to be inoperative. Major maintenance also refers to system design changes and/or maintenance requiring downtime. Siemens Industry Inc. can be contacted when any major maintenance is called for.

## **8.0 SPECIFICATION SHEETS**

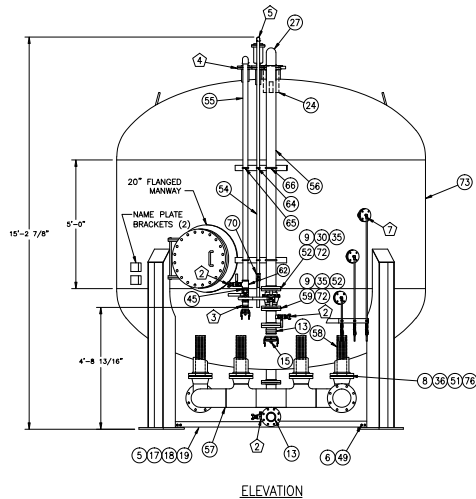




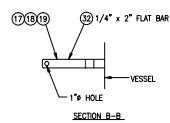
PLAN VIEW



8" RING HEADER

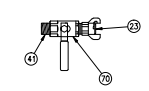


ELEVATION

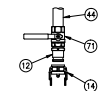


SECTION B-B

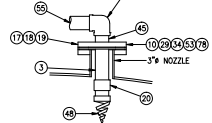
1 LADDER TIE OFF (1 REQUIRED)



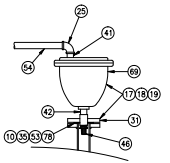
2 1" PNEUMATIC PORT (3 REQUIRED)



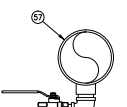
3 2" UTILITY PORT (1 REQUIRED)



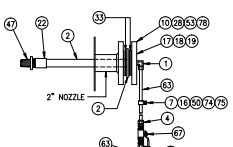
4 2" PVC NOZZLE (180°) (1 REQUIRED)



5 APCO 143C (1 REQUIRED)



6 2" DRAIN (1 REQUIRED) SEE SUBASSEMBLY DWG



7 SAMPLE PORT (3 REQUIRED)

SCHEDULED MATERIALS	
QTY	PART NUMBER
1	ADAPTER 90 DEG 1/2IN COMP X 1/2IN MPT 76BL
2	ADAPTER SAMPLE PORT 304SS
3	ADAPTER SPRAY NOZZLE 304 SS
4	ADAPTER STE BRG 1/2IN COMP X 1/2IN MPT 76BL
5	ANGLE 2 1/2IN X 2 1/2IN X 3/16IN AM CS
6	BOLT 1/4 IN X 1 1/2 IN HOT DIPPED GALV GRADE A305
7	BOLT 1/4 IN X 1 IN HOT DIPPED GALV GRADE A305
8	BOLT 3/8 IN X 4 IN HOT DIPPED GALV GRADE A305
9	BOLT 3/8 IN X 3 IN 304 STAINLESS STEEL
10	BOLT 3/8 IN X 3 IN HOT DIPPED GALV GRADE A305
11	BOLT 3/8 IN X 3-1/2 IN HOT DIPPED GALV A305
12	CAMLOCK 2IN ALUM MALE X MPT
13	CAMLOCK 4IN ALUM MALE X FLANGE
14	CAP 2IN ALUM CAMLOCK DUST
15	CAP 4IN ALUM CAMLOCK DUST
16	CLAMP 1/2IN SS TUBING W RUBBER
17	COATING EXTERIOR CARBONITE 133 VOC TAN 9255
18	COATING PRIMER CARBONITE 888 GREY PART A 0700 1 GAL
19	COATING PRIMER CARBONITE 888 GREY PART B 0808 1 GAL
20	COUPLING 2IN 304SS CLASS 150 FULL NPT
21	
22	COUPLING 3/4IN 304SS CLASS 150 FULL NPT
23	COUPLING CHECKED TIN MPT M AM12
24	DIFFUSER BIN SS
25	ELBOW 1IN SCH40 GALV THRD
26	ELBOW 2IN SCH40 GALV THRD
27	ELBOW 4IN SCH45 1/8 SCHD
28	FLANGE 2IN X 1/2IN CS 150LB NPT
29	FLANGE 3IN X 2IN CS 150LB NPT
30	FLANGE 4IN 304SS 150LB 90
31	FLANGE AIRPORT 2IN MPT IN COUPLING
32	FLAT BAR 1/4IN X 2IN AM CS
33	GASKET 2IN RED RUBBER RING 1/8 THK
34	GASKET 3IN RED RUBBER RING 1/8 THK
35	GASKET 4IN RED RUBBER RING 1/8 THK
36	GASKET 6IN RED RUBBER RING 1/8 THK
37	GASKET 8IN RED RUBBER RING 1/8 THK
38	
39	DIAPHRAGM PAGES FOR VESSELS 308 TH SS 5 1/2INX3 1/2IN
40	
41	NIPPLE 1IN X CLOSE STEEL SCH40
42	NIPPLE 1IN X CLOSE STEEL SCH80
43	NIPPLE 2IN GALV X 12IN LONG MPT SCH40
44	
45	NIPPLE 2IN X CLOSE STEEL SCH40
46	NOZZLE 1IN POLYPROPYLENE X MPT NB
47	NOZZLE 1/4IN MPT POLYPROPYLENE ORIHOS MODEL NS
48	NOZZLE SPRAY 2INX1/2INX1/2IN
49	NUT 1/2 IN HOT DIPPED GALV HEAVY HEX (REFERENCE ONLY)
50	NUT 1/4 IN HOT DIPPED GALV HEAVY HEX (REFERENCE ONLY)
51	NUT 3/4 IN HOT DIPPED GALV HEAVY HEX (REFERENCE ONLY)
52	NUT 5/8 IN 304SS HEAVY HEX
53	NUT 5/8 IN HOT DIPPED GALV HEAVY HEX (REFERENCE ONLY)
54	PIPE 1IN GALV SCH40
55	PIPE 2IN GALV SCH40
56	PIPE 4IN 304SS SCHD
57	RINGHEADER ASSEMBLY BIN CS SCH40 SIDE OUTLET
58	SEPIA X 1/2IN OD 205 SS
59	SPOOL ASSEMBLY CARBON IN AND OUT
60	
61	
62	TEE 2IN X 2IN X 1IN SCH40 GALV NPT
63	TUBING 1/2IN 316SS 303SS WALL
64	TUBING 1IN 304 STAINLESS STEEL W/4 NUTS
65	UBOLT 2IN HOT DIP GALV
66	UBOLT 4IN 304 SS
67	WALVE 1/2IN BRSS BALL VALVE
68	
69	VALVE 1IN APOD PRESS AIR/ARC VENT 10PSI MIN - SCOOPS MAX
70	VALVE 1IN BRSS BALL LEAD FREE NPT
71	VALVE 2IN BRSS BALL LEAD FREE NPT
72	WALVE 4IN 316SS FULL PORT BALL VALVE
73	VESSIL 18 IN DIA 18 DP 10PSI WAKE BANK W/COSATING
74	WASHER 1/4 IN HOT DIPPED GALV FLAT
75	WASHER 1/4 IN HOT DIPPED GALV FLAT LOCK
76	WASHER FLAT 3/4 IN HOT DIPPED GALV SAE
77	WASHER FLAT 5/8 IN 304 STAINLESS STEEL SAE
78	WASHER FLAT 5/8 IN HOT DIPPED GALV SAE

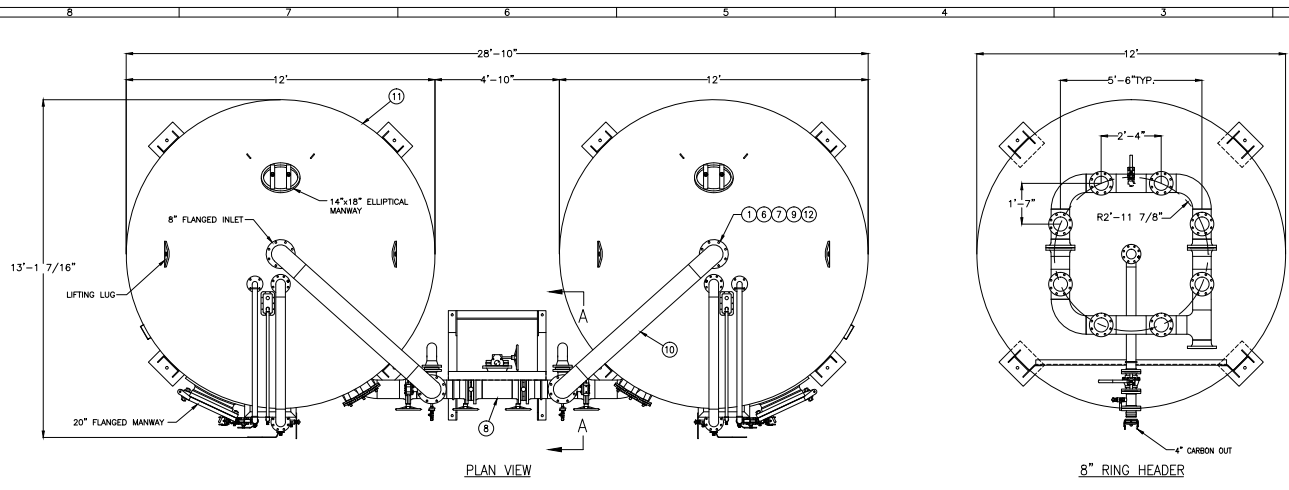
\*LEFT VESSEL SHOWN (RIGHT VESSEL MIRRORED)

DESIGNER DATE 11-16-10	TITLE HP1220T SINGLE TANK ASSEMBLY	ENGINEER DATE	CLIENT	MANAGER DATE		DRAWING HP1220T-0	SHEET 1 OF 1
REV	DESCRIPTION	DATE	DNW	CHD	APWD	ECN	

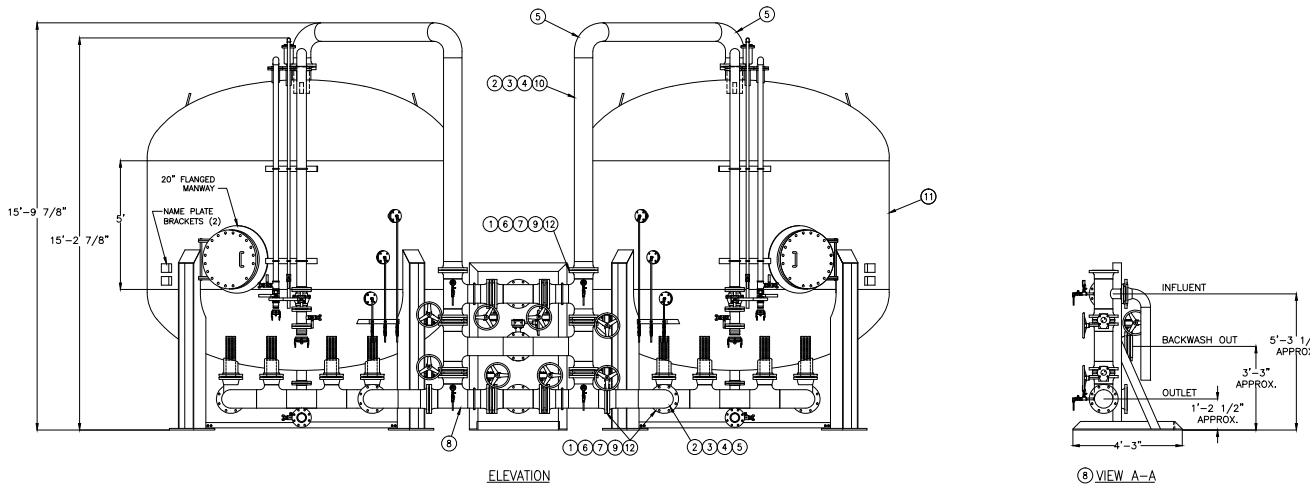
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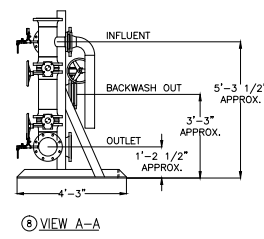
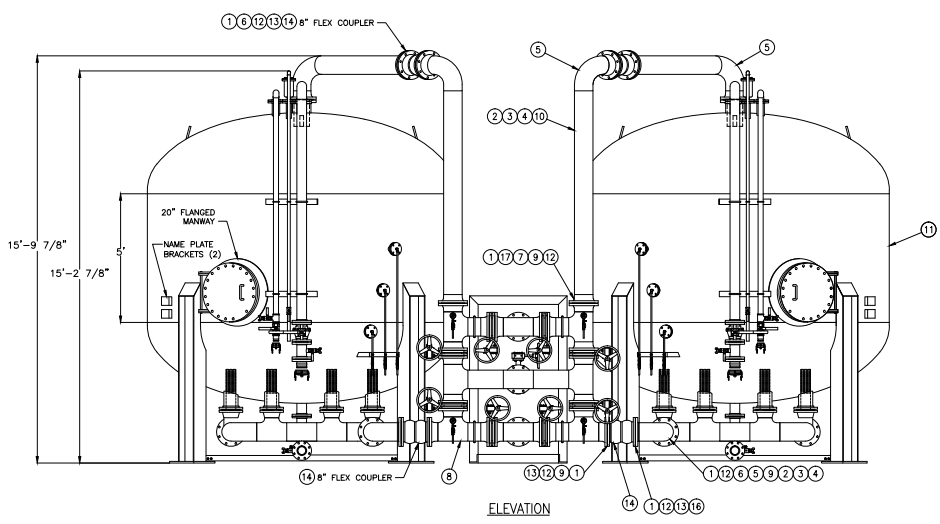
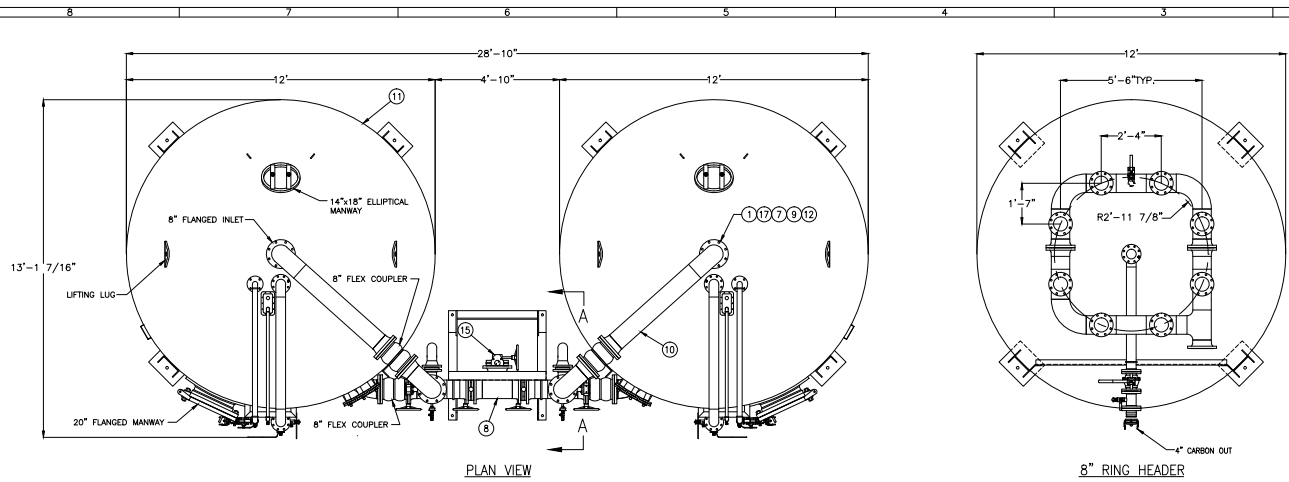


SCHEDULED MATERIALS		
TAG#	DESCRIPTION	QTY
1	BAUT 3/4 IN X 4 IN HOT TAPPED ONLY BRASS VALVE	164
2	COATING EXTERIOR CARBOGUARD 133 2000 GAL 2000	1
3	COATING PRIMER CARBOGUARD 133 2000 GAL 2000	1
4	FLANGE W/CS 150# 240 W/IN	6
5	GASKET BRN RIBD TORQUE RING 1/2 THK	6
6	MANHOLE BRN RIBD TORQUE RING 1/2 THK	6
7	PROTECTOR FOR 150# FLANGE SNAP-ON	6
8	BRN RIBD TORQUE RING 1/2 THK	6
9	WASHER FLAT 3/4 IN RIPPED ONLY 5/16	128



- NOTES:
- THIS DRAWING IS TO SHOW PIPING AND EQUIPMENT FOR CUSTOMER APPROVAL.
  - ALL BUTTERFLY VALVES ARE DUCTILE IRON WITH STAINLESS TRIM, STAINLESS STEEL DISK.
  - PROVIDE 316 STAINLESS STEEL SEPTA UNDER DRAIN SCREENS.
  - VESSELS SHALL BE 125 PSI, ASME CODE.
  - FINISH INTERIOR WITH PLASITE 4110. PREPARE AND APPLY STRICTLY IN ACCORDANCE WITH MANUFACTURERS RECOMMENDATIONS TO MEET NSF 510 61 REQUIREMENTS.
  - PIPING MATERIALS SHALL MEET: CS PIPE ASTM A-53 GRADE B (ERW); CS FITTINGS SA-234, ASME B16.9; SS THREADED FITTINGS ASTM A-307; SS PIPE ASTM A-312; SS BW FITTINGS ASTM A-403; MI THREADED FITTINGS ASME B-16.3.
  - FINISH EXTERIOR WITH CARBOGUARD 133 URTHANE COLOR TO BE USED DESERT SAND OVER CARBOLINE 888 RUST PREVENTATIVE EPOXY PRIMER APPLIED PER MFG. RECOMMENDATIONS.
  - SYSTEM ESTIMATED SHIPPING WEIGHT: 40,000 LBS.
  - ROUTING BY OTHERS IF REQUIRED.
  - ± 1" TOLERANCE ON CONNECTION DIMENSIONS.

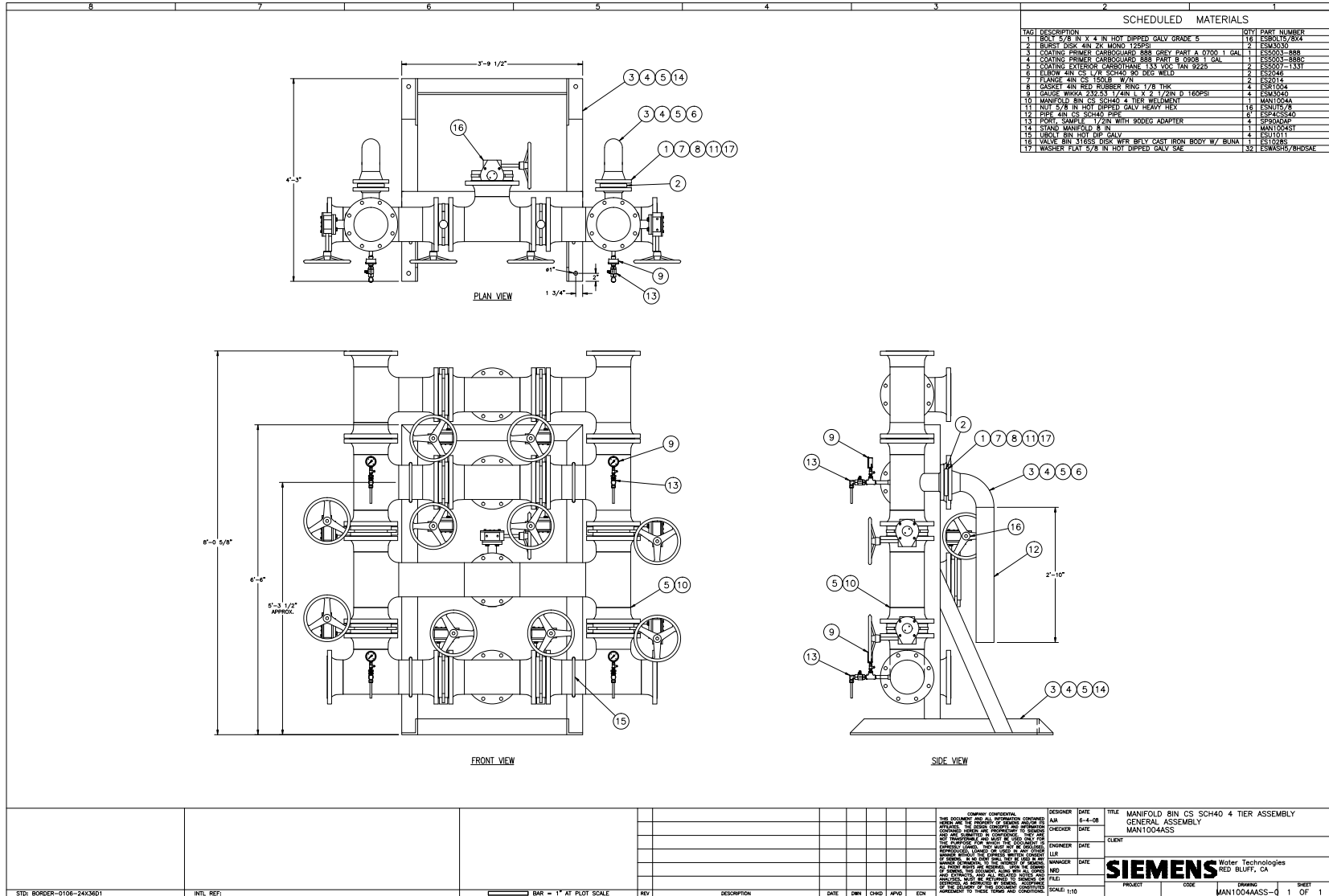
STD: BORDER-0106-24XMD1 INTL REF:	BAR = 1" AT PLOT SCALE	REV DESCRIPTION DATE DWN CHD APD ECN	THIS DOCUMENT IS THE PROPERTY OF SIEMENS WATER TECHNOLOGIES. IT IS TO BE USED ONLY FOR THE PROJECT AND LOCATION SPECIFICALLY IDENTIFIED HEREIN. IT IS NOT TO BE REPRODUCED, COPIED, OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF SIEMENS WATER TECHNOLOGIES. ANY UNAUTHORIZED USE OF THIS DOCUMENT IS PROHIBITED AND WILL BE SUBJECT TO LEGAL ACTION.	DESIGNER DATE CW 8-15-11	TITLE HP1220S SYSTEM 12 FT 20K LB HP 125PSI ASSEMBLY
				CHECKER DATE ENGINEER DATE MANAGER DATE	CLIENT SPINNAKER HOLDINGS, LLT. ROOSEVELT IRRIGATION DISTRICT - PHOENIX, AZ.
FILED SCALE: 1/2" = 1'				PROJECT CODE HP1220SYS-0	DRAWING SHEET 1 OF 1



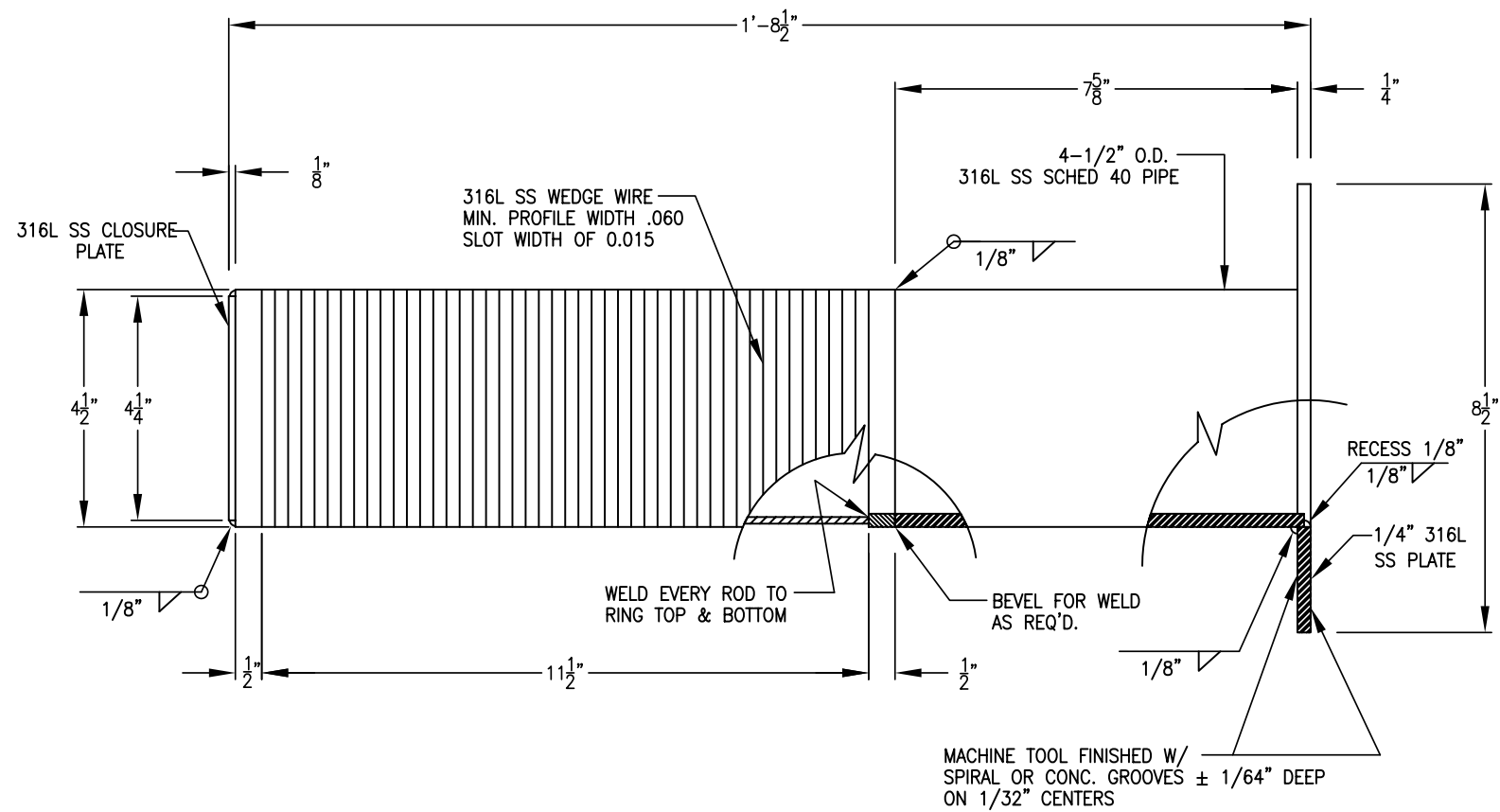
SCHEDULED MATERIALS		
TAG	DESCRIPTION	QTY PART NUMBER
1	BOIL 1/2 IN X 4 IN HOT DIPPED GALV DRINK ANGLE	80 1880117/2424
2	CLADDING PRIMER CARBOGUARD 133 1/2 GAL	1 1880117/119
3	CLADDING PRIMER CARBOGUARD 888 288 PART A 0000 1 GAL	1 1880117/188
4	CLADDING PRIMER CARBOGUARD 888 288 PART B 0000 1 GAL	1 1880117/188
5	FLANGE BN CS 120LB ANS V 10	1 1880117/10
6	FLANGE BN CS 150LB ANS V 10	1 1880117/10
7	WASHER 1/2 IN X 1/2 IN X 3/4 IN	1 1880117/10
8	WASHER 1/2 IN X 1/2 IN X 3/4 IN	1 1880117/10
9	PROTECTOR FOR BN 150LB FLANGE SNAP-ON	1 1880117/10
10	PIPE BN CS 2000	224 1880117/10
11	VESSEL 12 FT DIA 18 LB HP 125PSI SINGLE TANK	2 1880117/10
12	WASHER 1/2 IN X 1/2 IN X 3/4 IN	224 1880117/10
13	BOIL 1/2 IN X 4 IN HOT DIPPED GALV DRINK ANGLE	80 1880117/2424
14	COVER FOR 8 IN FLANGE 1/2 IN LOW PROOF TWIN SPHERE 224	4 1880117/10
15	VALVE BN 316SS DISK W/EP BFLY CAST IRON BODY BUNA N SEAL GO	1 1880117/10
16	FLANGE BN CS 150LB ANS V 10	2 1880117/10
17	FLANGE BN CS 150LB ANS V 10	2 1880117/10

- NOTES:
- THIS DRAWING IS TO SHOW PIPING AND EQUIPMENT FOR CUSTOMER APPROVAL.
  - ALL BUTTERFLY VALVES ARE DUCTILE IRON WITH STAINLESS TRIM, STAINLESS STEEL DISK.
  - PROVIDE 316 STAINLESS STEEL SEPTA UNDER DRAIN SCREENS.
  - VESSELS SHALL BE 125 PSI, ASME CODE.
  - FINISH INTERIOR WITH PLASTIC 4110. PREPARE AND APPLY STRICTLY IN ACCORDANCE WITH MANUFACTURERS RECOMMENDATIONS TO MEET NSF 510 G1 REQUIREMENTS.
  - PIPING MATERIALS SHALL MEET: CS PIPE ASTM A-53 GRADE B (DNV); CS FITTINGS SA-334, ASME B16.9; SS THREADED FITTINGS ASTM A-351; SS PIPE ASTM A-312; SS BN FITTINGS ASTM A-403; MI THREADED FITTINGS ASME B-16.3.
  - FINISH EXTERIOR WITH CARBOGUARD 133 URETHANE COLOR TO BE USF DESERT SAND OVER CARBOLINE 888 RUST PREVENTATIVE EPOXY PRIMER APPLIED PER MFG. RECOMMENDATIONS.
  - SYSTEM ESTIMATED SHIPPING WEIGHT: 40,000 LBS.
  - ROUTING BY OTHERS IF REQUIRED.
  - ± 1" TOLERANCE ON CONNECTION DIMENSIONS.

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<p>STD: BORDER-0106-24XMD1</p>	<p>INTL. REF:</p>	<p>PROJECT: HP1220FXSYS-01          CODE: 01          SHEET: 1 OF 1</p>



SCHEDULED MATERIALS		
ITEM	DESCRIPTION	QTY PART NUMBER
1	BOLT 5/8 IN X 4 IN HOT DIPPED GALV GRADE 5	161 ESR0157834
2	WASHER 5/8 IN X 4 IN W/ FLANGE 1/2 IN	1 ESR0157834
3	COATING PRIMER CARBOGLARD 888 GRAY PART A 0720 1 GAL	1 ESR001-888
4	COATING PRIMER CARBOGLARD 888 PART B D108 1 GAL	1 ESR001-888
5	COATING EXTERIOR CARBOGLARD 888 VOC 140 3440	2 ESR001-888
6	ELBOW 4IN CS 1/2R SCH40 90 DEG WELD	2 ESR046
7	FLANGE 4IN CS 1/2IN W/FL	2 ESR014
8	GASKET 4IN RED RUBBER RING 1/8 THK	4 ESR1004
9	GAUGE W/NOVA 32263 1/4IN L X 2 1/2IN D 160PSI	4 ESR0400
10	MANIFOLD BIN CS SCH40 4 TIER WELLMENT	1 MANT004A
11	NOZ 3/4 IN HOT DIPPED GALV HEAVY HEX	16 ESR01076
12	PIPE 4IN CS SCH40 PIPE	6 ESR425540
13	POUR SAMPLE 1/2IN WITH ROBEQ ADAPTER	4 ESR004P
14	STAND MANIFOLD 8 IN	1 MANT004ST
15	URICEL BIN HOT DIP GALV	4 ESR1011
16	VALVE BIN 316SS DISK W/PR BPLY CAST IRON BODY W/ BUJA	1 ESR10285
17	WASHER PLAT 5/8 IN HOT DIPPED GALV SAE	32 ESR04557830SAE

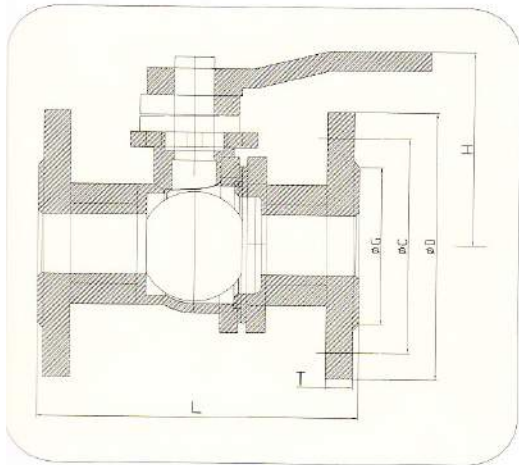


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DESIGNER	DATE
AJA	6-31-08
CHECKER	DATE
ENGINEER	DATE
MANAGER	DATE
FILE:	
SCALE: 1:3	

TITLE		SEPTA 4 1/2IN OD .015 SLOT ESM3037		
CLIENT				
SIEMENS		Water Technologies RED BLUFF, CA		
PROJECT	CODE	DRAWING	SHEET	REV
		ESM3037.DWG	1 OF 1	1

Material: 316 / 304



### MATERIALS LIST

PART NAME	304	316
BODY	SCS13	SCS14
BONNET	SCS13	SCS14
BALL	SS304	SS316
STEM	SS304	SS316
SEAT	PTFE	PTFE
GASKET	PTFE	PTFE
GLAND	SS304	SS316
GLAND PACKING	PTFE	PTFE
BONNET BOLT/NUT	ASTM 194-B8	
GLAND BOLT		
STOPER	SS304	SS304
SPRING WASHER	SS41	SS41
HANDLE	WCB	WCB

TWO-PIECE BALL VALVE  
JIS 10K FLANGE END

#### APPLICATIONS

- FACE TO FACE DIMENSIONS : JIS B2002
- END FLANGE DIMENSIONS : JIS B2239
- DESIGN : ANSI B16.34
- BLOW-OUT PROOF STEM/FULL PORT
- LEVER OPERATED OR GEAR OPERATED
- WITH ISO 5211 MOUNTING PAD
- MATERIAL : CAST IRON/FC20  
CARBON STEEL/SCPH2/WCB  
STAINLESS STEEL 304/SCS13  
STAINLESS STEEL 304/SCS14

SHELL (BY WATER)		450PSI
		32KG/CM <sup>2</sup>
SEAT	BY WATER	300PSI
		21KG/CM <sup>2</sup>
	BY AIR	80PSI
		6KG/CM <sup>2</sup>

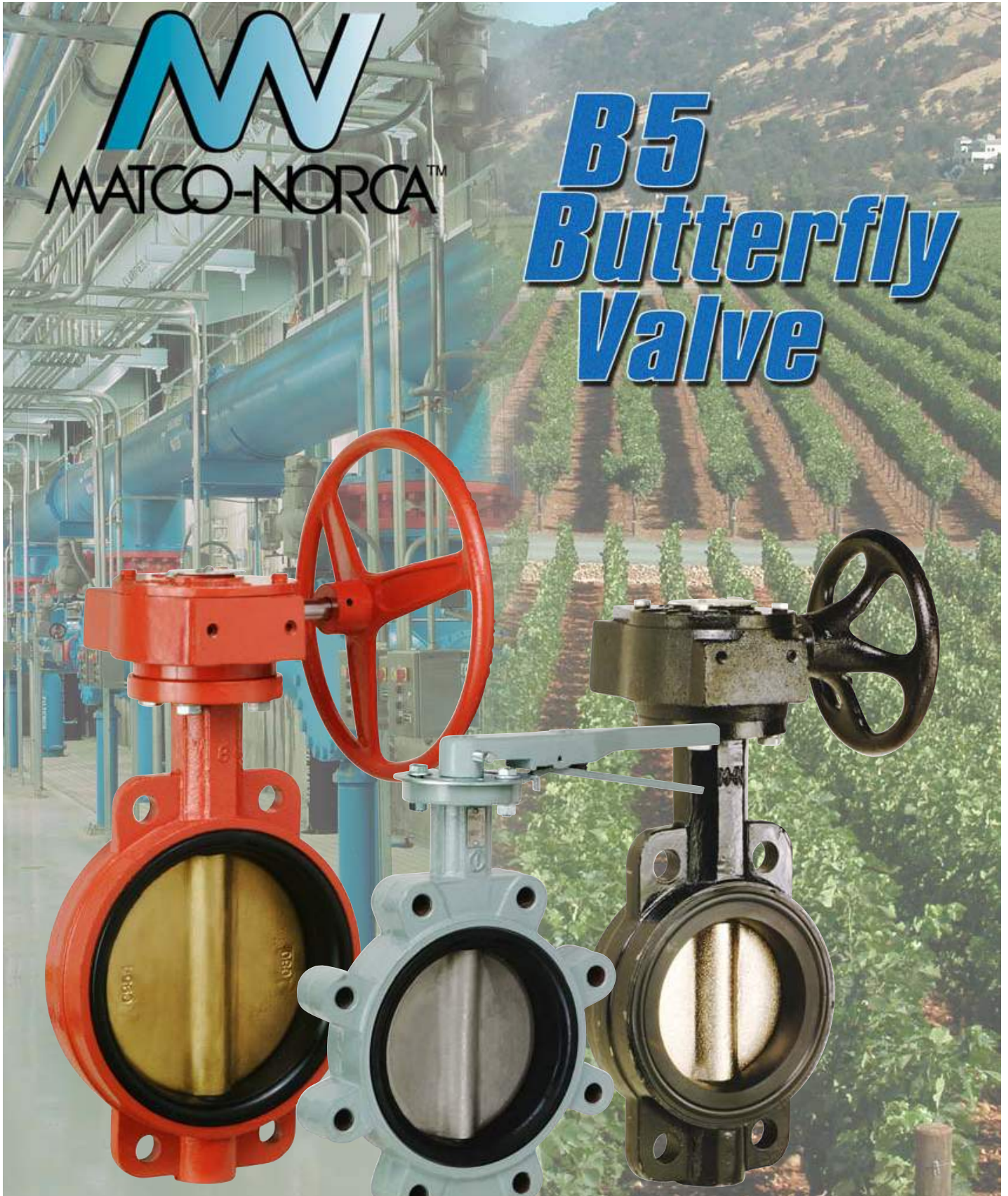
#### DIMENSIONS

Unit: mm

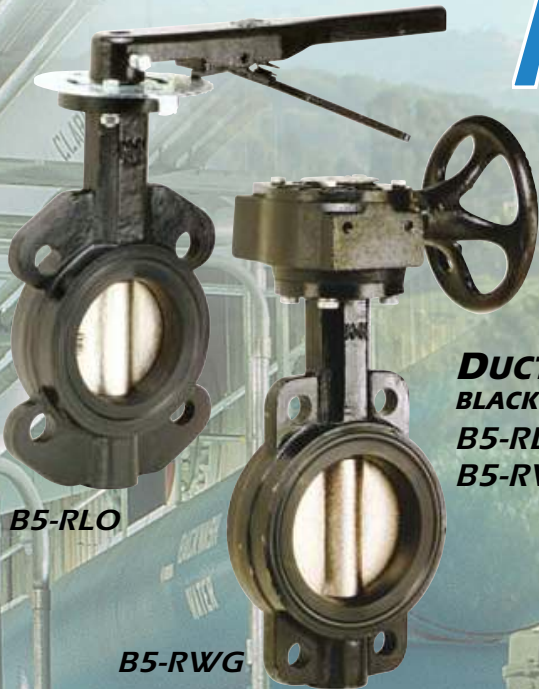
SIZE	L	H	D	C	G	ISO-5211	T	
							FC	SCS
1/2"	15.0	110.0	85.0	95.0	70.0	F04	16	11
3/4"	20.0	120.0	90.0	100.0	75.0	F04	18	14
1"	25.0	130.0	100.0	125.0	90.0	F04	18	14
1 1/4"	32.0	140.0	105.0	135.0	100.0	F05	20	16
1 1/2"	40.0	165.0	110.0	140.0	105.0	F07	20	16
2"	50.0	180.0	120.0	155.0	120.0	F07	20	16
2 1/2"	65.0	190.0	160.0	175.0	140.0	F07	22	18

**M**  
MATCO-NORCA™

**B5**  
**Butterfly**  
**Valve**



# Available In Wafer Style



**B5-RLO**

**B5-RWG**

**DUCTILE IRON DISC**  
**BLACK BODY - BUNA-N SEAT**  
**B5-RLO - Lever Handle**  
**B5-RWG - Gear Handle**

**B5-RLO**  
**with 48"**  
**extension**  
**option**

**ALUMINUM BRONZE DISC**  
**ORANGE BODY - BUNA-N SEAT**  
**B5-RLOAB - Lever Handle**  
**B5-RWGAB - Gear Handle**



**B5-RLOAB**

**B5-RWGAB**



**B5-RLOSE**

**STAINLESS STEEL DISC**  
**GRAY BODY - EPDM SEAT**  
**B5-RLOSE - Lever Handle**  
**B5-RWGSE - Gear Handle**



# And Lug Style



**B5-LGLAB**

**ALUMINUM BRONZE DISC**  
**ORANGE BODY - BUNA-N SEAT**  
**B5-LGLAB - Lever Handle**  
**B5-LGGAB - Gear Handle**



**B5-LGLSE**

**STAINLESS STEEL DISC**  
**GRAY BODY - EPDM SEAT**  
**B5-LGLSE - Lever Handle**  
**B5-LGGSE - Gear Handle**



**B5-LGLS**



**B5-LGGS**

**STAINLESS STEEL DISC**  
**RED BODY - BUNA-N SEAT**  
**B5-LGLS - Lever Handle**  
**B5-LGGS - Gear Handle**



**B5-LGL**

**B5-LGG**

**DUCTILE IRON DISC**  
**BLACK BODY - BUNA-N SEAT**  
**B5-LGL - Lever Handle**  
**B5-LGG - Gear Handle**



## Description

*The Matco-Norca B5 Series Butterfly Valve is the newest addition to our family of high quality Iron Valves. Offered in Wafer style and Lug style, these valves are available with Ductile Iron, Aluminum-Bronze or 316 Grade Stainless Steel discs. These valves are in stock with both BUNA-N and EPDM liners. Viton liners are available upon request.*

*The new B5 design incorporates a one-piece stem with an important new feature. The disc is broached to accept the milled square stem which allows the disc to float, providing substantially improved torque values.*

*The B5 is available with lever operators and worm gear operators and features a bubble tight shut-off. The lug configuration is suitable for dead-end service. All Matco-Norca Butterfly Valves can be modified with extensions and various actuators.*



# Features

- ❖ *200WOG for 2" - 12", 150WOG for 14" - 24"*
- ❖ *Teflon Graphite Stem Bushing for positive stem alignment.*
- ❖ *Stem includes a snap ring to prevent inadvertent stem removal.*
- ❖ *Unique Stem to Disc design.*
- ❖ *All valves are epoxy coated.*
- ❖ *Torque Values up to 33% less than other valve designs.*
- ❖ *Precision disc machining provides bubble-tight shutoff.*
- ❖ *Top and bottom alignment holes.*
- ❖ *Ten Position lock lever handles are ideal for on-off and throttling applications.*



# Applications

*The Matco-Norca B5 Series Butterfly Valves are suitable for many applications. The B5 is well suited for:*

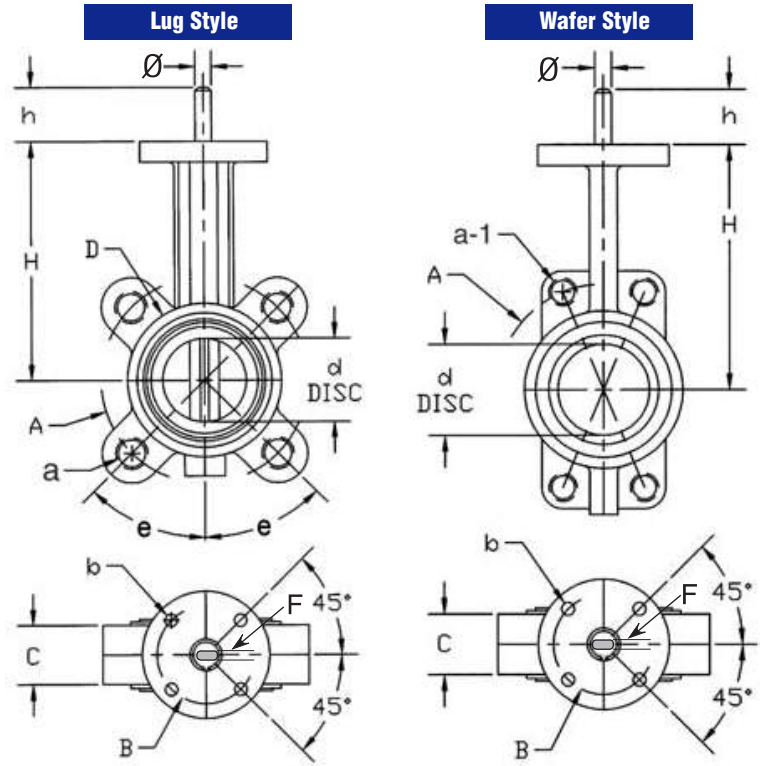
- ❖ *Agricultural and Turf Irrigation*
- ❖ *Water Distribution*
- ❖ *Waste Water Treatment*
- ❖ *Industrial Applications Including Chemical, Pulp & Paper and a Wide Array of General Industrial Mediums.*
- ❖ *Valves with BUNA-N Liners are suitable for oil and gas applications.*
- ❖ *Valves with EPDM Liners are suitable for high temperature water and air applications: 250°F.*



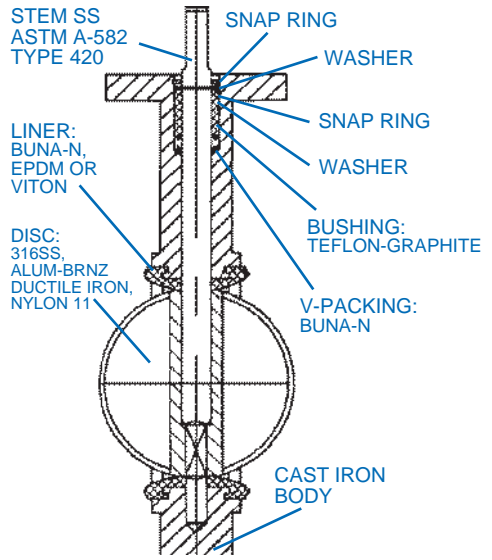


# Design, Dimensions & Material Specifications Torque Chart

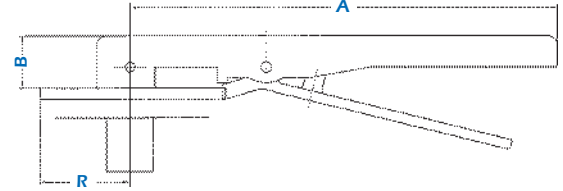
2" - 12": Inch Pounds @ 200 PSI Line Pressure		14" - 24": Inch Pounds @ 150 PSI Line Pressure	
Size	Torque	Size	Torque
2"	50	14"	2500
2.5"	50	16"	3000
3"	250	18"	3000
4"	250	24"	4250
5"	500		
6"	600		
8"	1000		
10"	1800		
12"	2000		



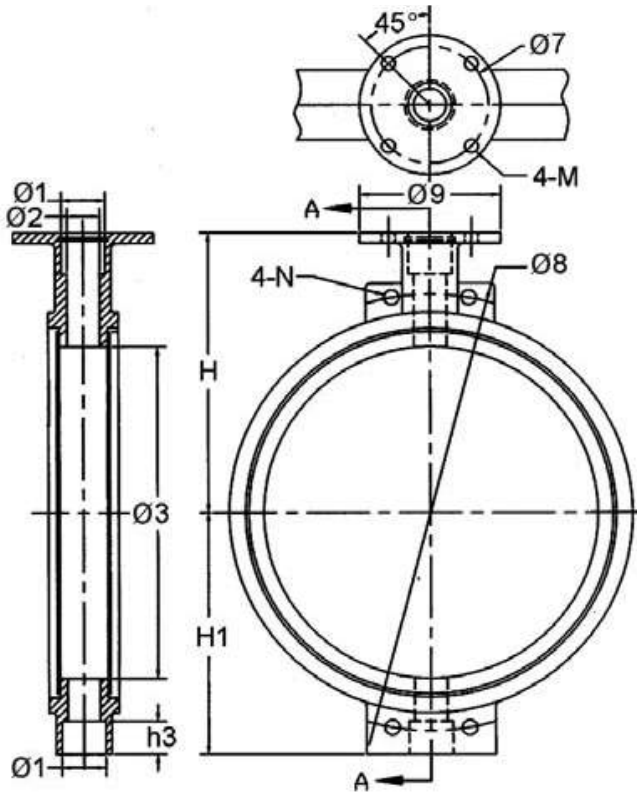
Size	H	d+.05	D	A	a	a-1	B	b	c	h	Stem Ø	F (flat)	e
2"	5.50	2.05	3.54	4.75	5/8" - 4	11/16"	2.25	.284	1.625	1.25	.564	.375	45°
2.5"	6.00	2.52	4.02	5.50	5/8" - 4	11/16"	2.25	.284	1.750	1.25	.564	.375	45°
3"	6.25	3.09	4.69	6.00	5/8" - 4	11/16"	2.25	.284	1.750	1.25	.564	.375	45°
4"	7.00	4.09	5.91	7.50	5/8" - 4	11/16"	2.75	.406	2.000	1.25	.627	.438	22.5°
5"	7.50	4.85	6.81	8.50	3/4" - 8	13/16"	2.75	.406	2.125	1.25	.752	.500	22.5°
6"	8.02	5.98	7.99	9.50	3/4" - 8	13/16"	2.75	.406	2.125	1.25	.752	.500	22.5°
8"	9.50	7.97	10.23	11.75	3/4" - 8	13/16"	3.50	.472	2.500	1.25	.880	.625	22.5°
10"	10.75	9.86	12.64	14.25	7/8" - 12	15/16"	3.50	.472	2.500	2.00	1.130	.846	15°
12"	12.25	11.87	14.57	17.00	7/8" - 12	15/16"	4.25	.472	3.000	2.00	1.130	.846	15°



## Overall Dimensions of Handle Operators



Valve Size	A	B	R	Stem Size
2" - 3"	9.58	1.18	2.13	9/16"
4"	9.58	1.18	2.13	5/8"
5" - 6"	10.5	1.18	2.13	3/4"
8"	13.38	1.25	2.13	7/8"
10" - 12"	13.38	1.25	2.13	1-1/8"

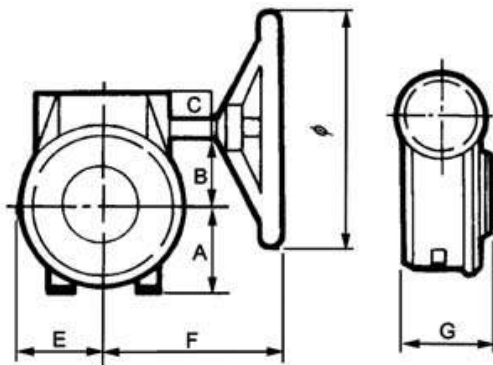


MODELS:	RLO/RWG LGL/LGG	RLOAB/RWG-AB LGLAB/LGG-AB	RLOS/RWGS LGLS/LGGS	RLOSE/RWGSE LGLSE/LGGSE
Body	Cast Iron	Cast Iron	Cast Iron	Cast Iron
Disc	Ductile Iron	Aluminum-Bronze	SS 316	SS 316
Seat	Buna-N *	Buna-N *	Buna-N *	EPDM
Stem	420 Stainless	420 Stainless	420 Stainless	420 Stainless
O-ring	Buna-N	Buna-N	Buna-N	EPDM
Bushing	Teflon-Graphite	Teflon-Graphite	Teflon-Graphite	Teflon-Graphite
Body Color	Black	Black	Red	Gray
Snap ring	Stainless	Stainless	Stainless	Stainless
Lever	Ductile Iron	Ductile Iron	Ductile Iron	Ductile Iron
Gear	Cast Iron	Cast Iron	Cast Iron	Cast Iron

\*VITON & Nylon 11 Available on Special Order

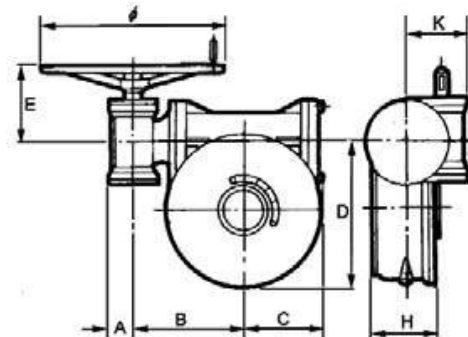
Size	Ø1	Ø2	Ø3	Ø7	Ø8	Ø9	h3	H	H1	M	N
14"	1.88	1.37	14.25	5.0	18.75	6	1.45	12.00	10.38	.56	1.06
16"	2.25	1.62	16.38	5.0	21.25	6	1.45	13.00	11.62	.56	1.06
18"	2.62	1.87	18.38	6.5	22.75	8	1.53	14.50	12.75	.81	1.19
20"	2.75	2.12	20.50	6.5	25.00	8	1.24	15.88	14.00	.81	1.19
24"	2.75	2.12	24.96	6.5	29.50	8	1.24	22.25	16.14	.81	1.38

### Overall Dimensions of Worm Gear Operators



Valve Size	A	B	C	E	F	G	Ø
2" - 6"	1.97	1.65	1.22	2.07	5.81	2.95	5.91
8" - 10"	3.15	2.83	1.54	2.95	9.06	3.35	11.81
12" - 14"	3.19	2.83	1.57	3.19	9.02	3.39	11.81
16" - 20"	5.12	4.72	3.54	5.12	11.81	4.86	11.81

### Overall Dimensions of 2 Stage Worm Gear Operators





## COEFFICIENT OF VOLUME CV.



Valve Size Inches	Stem Diameter Inches	Free Area ft <sup>2</sup>	Diameter in Inches	Coefficient of Volume Cv (GPM AT 1P) Disc Opening in Degrees									Nom. Pipe Area ft <sup>2</sup>
				10	20	30	40	50	60	70	80	90	
2	.564	.0098	1.34	.119	7.17	13.46	22.44	34.00	49	57	62	62	.022
2.5	.564	.0174	1.79	.815	11.21	28.68	44.68	65.28	87	106	118	123	.034
3	.564	.0310	2.39	.267	16.14	41.30	64.35	94.20	135.3	172	208	239	.049
4	.627	.0512	3.07	.476	28.70	73.42	114.4	167.5	240.6	314	384	438	.087
5	.752	.0814	3.86	.744	44.84	114.7	178.7	261.7	375.9	503	654	817	.136
6	.752	.123	4.75	1.07	64.57	165.2	257.4	376.8	541.3	744	995	1320	.196
8	.880	.265	6.97	1.90	114.8	293.7	457.6	669.9	962.3	1367	1775	3019	.349
10	1.130	.379	8.34	2.98	179.4	458.9	714.9	1047	1504	2124	2924	3978	.545
12	1.130	.643	10.86	4.28	258.3	660.8	1030	1507	2165	3099	4458	6818	.785
14	1.250	.689	11.25	5.54	333.7	853.8	1330	1947	2798	3668	5182	7256	.939
16	1.312	.934	13.37	7.17	432.2	1106	1723	2522	3623	4857	6985	10683	1.23
18	1.500	1.260	15.20	9.13	550.6	1409	2195	3213	4616	6216	9063	13867	1.55
20	1.625	1.569	16.96	11.32	682.0	1745	2719	3980	5718	7740	11284	17193	1.93
24	2.000	2.418	21.06	16.26	980.1	2508	3907	5720	8217	11454	16803	26449	2.92



## B5 EXTENSION KITS

### FOR USE IN UNDERGROUND INSTALLATIONS

B5 Extensions feature one piece inner stem construction, solid outside housing with full face flanges with BUNA gaskets for water tight seal. The extensions accommodate 10 position levers or gear operators. The extension kits include all necessary hardware for proper mounting to the valve.

### AVAILABLE LENGTHS

B5 extensions are available in the following lengths: 24", 36", 48", 60", 72".

### EXTENSION - VALVE DIAMETER DESIGNATION

Each letter below corresponds to the valve size for which you are ordering an extension.

<b>A</b>	<b>B</b>	<b>C</b>	<b>D</b>	<b>E</b>	<b>F</b>	<b>G</b>	<b>H</b>	<b>I</b>
2"-3"	4"	5"-6"	8"	10"	12"	14"	16"	18"

### EXAMPLE:

To order a 48" Extension for an 8" Butterfly valve, the correct product number would be:



**B5-RLO-X-48D**



#### CORPORATE HEADQUARTERS

P.O. Box 27 Route 22  
Brewster, NY 10509

#### LOCAL:

Tel: 845-278-7570  
Fax: 845-278-9056

#### TOLL FREE:

Tel: 800-431-2082  
Fax: 800-640-2252

**E-MAIL:** mail@matco-norca.com

#### CENTRAL REGION

1150 Silber Road  
Houston, TX 77055

#### LOCAL:

Tel: 713-680-2888  
Fax: 713-680-2999

#### TOLL FREE:

Tel: 800-935-5456  
Fax: 800-683-4247

**www.matco-norca.com**

#### WESTERN REGION

5593 Fresca Drive  
La Palma, CA 90623

#### LOCAL:

Tel: 714-522-1889  
Fax: 714-522-3828

#### TOLL FREE:

Tel: 866-532-8306  
Fax: 866-532-8307

## Selection & Specification Data

<b>Generic Type</b>	Epoxy Polyamide
<b>Description</b>	Low-temperature and rapid curing primer/finish with an extended recoat window. Provides excellent corrosion resistance as a primer, intermediate or finish on steel substrates. Self-priming on steel, galvanized steel and concrete, 888 offers user-friendly characteristics which facilitate application in a wide range of environmental conditions.
<b>Features</b>	<ul style="list-style-type: none"> <li>▪ Low temperature cure characteristics</li> <li>▪ Rapid handling for in-shop applications</li> <li>▪ One-year recoat window</li> <li>▪ Low yellowing compared to other epoxies</li> <li>▪ VOC compliant to current AIM regulations</li> <li>▪ Meets the requirements of:               <ul style="list-style-type: none"> <li>Class "A" slip coefficient and creep testing criteria for use on faying surfaces.</li> </ul> </li> </ul>
<b>Color</b>	Red (0500); Gray (0700); White (0800); Yellow (0600)
<b>Finish</b>	Satin
<b>Primers</b>	Self-priming. May be applied over organic and inorganic zinc primers, epoxies and others as recommended. A mist coat may be required to minimize bubbling over zinc rich primers.
<b>Topcoats</b>	Acrylics, Epoxies, Polyurethanes
<b>Dry Film Thickness</b>	3.0-5.0 mils (75-125 microns) per coat Do not exceed 10 mils in a single coat.
<b>Solids Content</b>	By Volume: 63% ± 2% *Tested in accordance with ASTM D2697
<b>Theoretical Coverage Rate</b>	1,011 mil ft <sup>2</sup> (25.0 m <sup>2</sup> /l at 25 microns) Allow for loss in mixing and application
<b>VOC Values</b>	As supplied: 2.7 lbs./gal (330 g/l) Thinned: 19 oz/gal w/ #15: 3.3 lbs./gal (403 g/l) 19 oz/gal w/ #33: 3.3 lbs./gal (403 g/l) These are nominal values and may vary slightly with color.
<b>Dry Temp. Resistance</b>	Continuous: 200°F (93°C) Non-Continuous: 250°F (121°C) Discoloration and loss of gloss is observed above 200°F (93°C).
<b>Limitations</b>	Epoxies lose gloss, discolor and eventually chalk in sunlight exposure.

## Substrates & Surface Preparation

<b>General</b>	Surfaces must be clean and dry. Employ adequate methods to remove dirt, dust, oil and all other contaminants that could interfere with adhesion of the coating.
<b>Steel</b>	SSPC-SP6 <u>Surface Profile:</u> 1.5-3.0 mils (38-75 microns)
<b>Galvanized Steel</b>	SSPC-SP7 Consult your Carboline Sales Representative for specific recommendations.
<b>Concrete</b>	Concrete must be cured 28 days at 75°F (24°C) and 50% relative humidity or equivalent. Laitance, form oils, curing agents and hardeners should be removed by suitable method before coating application.

## Performance Data

Test Method	System	Results	Report #
ASTM D4541 Adhesion	Blasted Steel 2 cts. 888	1167 psi (Elcometer)	L40-172
ASTM D4060 Abrasion	Blasted Steel 1 ct. 888	138 mg. loss after 1000 cycles, CS17 wheel, 1000 gm. load	03216
ASTM D4213 Scrub Resistance	Blasted Steel 1 ct. 888	Erosion rate: .0039 microliters after 100 cycles w/ Abrasive scrub medium	03403
ASTM B117 Salt Fog	Blasted Steel With organic zinc primer 2 cts. 888	No effect on plane, rust in scribe, less than 1/32" (0.7mm) undercutting at scribe after 7000 hours	03289
ASTM D2247 Humidity Test	Blasted Steel 2 cts. 888	No blistering, no rusting; color change less than 2 DE (CieLab units) after 8000 hours	03290
ASTM A-490 Slip Coefficient	Blasted Steel 1 ct. 888	Meets requirements for Class "A" rating	03315
ASTM D5894 QUV/ Prohesion	Blasted Steel 1 ct. 888	No rusting, blistering or chalking on plane; rust in scribe; less than 1/8" undercutting at scribe after 1000 hours	03435
Midwest Weathering	Blasted Steel 2 cts. 888	No effect on plane area, except #6 slight chalking after 1 year outdoor exposure at 45° angle.	L40-172
ASTM D1653 Water Vapor Transmission	2 cts. 888	WVP of 0.6 US perms. Method B – Wet cup; Condition C – R.H. 0%, Temperature 73.1°F	03468

Test reports and additional data available upon written request.

## Application Equipment

Listed below are general equipment guidelines for the application of this product. Job site conditions may require modifications to these guidelines to achieve the desired results.

### General Guidelines:

**Spray Application (General)** The following spray equipment has been found suitable and is available from manufacturers such as Binks, DeVilbiss and Graco.

**Conventional Spray** Pressure pot equipped with dual regulators, 3/8" I.D. minimum material hose, .070" I.D. fluid tip and appropriate air cap.

**Airless Spray** Pump Ratio: 30:1 (min.)\*  
 GPM Output: 3.0 (min.)  
 Material Hose: 3/8" I.D. (min.)  
 Tip Size: .017-.021"  
 Output PSI: 2100-2300  
 Filter Size: 60 mesh  
 \*Teflon packings are recommended and available from the pump manufacturer.

**Brush & Roller (General)** Multiple coats may be required to obtain desired appearance, recommended dry film thickness and adequate hiding. Avoid excessive re-brushing or re-rolling. For best results, tie-in within 10 minutes at 75°F (24°C).

**Brush** Use a medium bristle brush.

**Roller** Use a short-nap synthetic roller cover with phenolic core.

## Mixing & Thinning

**Mixing** Power mix separately, then combine and power mix. At material temperatures below 75°F sweat-in the mixed material for 30 minutes. DO NOT MIX PARTIAL KITS.

**Ratio** 1:1 Ratio (A to B)

**Thinning** May be thinned up to 19 oz/gal (15%) with Thinner #15 or Thinner #33. Use of thinners other than those supplied or recommended by Carboline may adversely affect product performance and void product warranty, whether expressed or implied.

Carboline Thinner #236F may also be used to thin this product to minimize HAP and VOC emissions. Consult Carboline Technical Service for guidance.

**Pot Life** 4 Hours at 75°F (24°C)  
 Pot life ends when coating loses body and begins to sag. Pot life times will be less at higher temperatures.

## Cleanup & Safety

**Cleanup** Use Thinner #2 or Acetone. In case of spillage, absorb and dispose of in accordance with local applicable regulations.

**Safety** Read and follow all caution statements on this product data sheet and on the MSDS for this product. Employ normal workmanlike safety precautions. Hypersensitive persons should wear protective clothing, gloves and use protective cream on face, hands and all exposed areas.

**Ventilation** When used in enclosed areas and thinned, thorough air circulation must be used during and after application until the coating is cured. The ventilation system should be capable of preventing the solvent vapor concentration from reaching the lower explosion limit for the solvents used. User should test and monitor exposure levels to insure all personnel are below guidelines. If not sure or if not able to monitor levels, use MSHA/NIOSH approved respirator.

## Application Conditions

Condition	Material	Surface	Ambient	Humidity
Normal	60°-85°F (16°-29°C)	65°-85°F (18°-29°C)	60°-90°F (16°-32°C)	0-65%
Minimum	50°F (10°C)	35°F (2°C)	35°F (2°C)	0%
Maximum	90°F (32°C)	135°F (57°C)	120°F (49°C)	85%

Industry standards are for the substrate temperatures to be 5°F (3°C) above the dew point. It is recommended to maintain this restriction during the initial curing times (see Dry to Recoat schedule). Condensation due to substrate temperatures below the dew point can cause flash rusting on prepared steel and interfere with proper adhesion to the substrate. Special application techniques may be required above or below normal application conditions.

## Curing Schedule

Surface Temp. & 50% Relative Humidity	Dry to Handle	Dry to Recoat / Topcoat	Final Cure
35°F (2°C)	16 Hours	18 Hours	3 Days
50°F (10°C)	9 Hours	8 Hours	2 Days
75°F (24°C)	3 Hours	4 Hours	24 Hours
90°F (32°C)	1.5 Hour	2 Hours	12 Hours

These times are based on a 3.0-5.0 mil (75-125 micron) dry film thickness and consistent ambient conditions as stated. In practice, it may be difficult to maintain consistent curing temperatures which may and will affect the dry times as stated. Should the curing temperatures deviate during the curing cycle it is recommended to follow the dry times as stated for the lower ambient temperature reached. Higher film thickness, insufficient ventilation or cooler temperatures will require longer cure times and could result in solvent entrapment and premature failure. Excessive humidity or condensation on the surface during curing can interfere with the cure, can cause discoloration and may result in a surface blush or haze. Any haze or blush must be removed by water washing before recoating. **Maximum recoat time is one year without special surface preparation.** "Loose" chalk must be removed in accordance with good painting practice. **Specific topcoat products can be used in a much shorter re-coat interval. Consult Carboline for recommendations and test results.** If the maximum recoat time has been exceeded, the surface must be abraded by sweep blasting or sanding prior to the application of additional coats. Carboguard 888 applied below 40°F (4°C) may temporarily soften for several hours, after temperatures rise to 60°F (16°C). This is a normal condition and will not affect performance.

## Packaging, Handling & Storage

**Shipping Weight (Approximate)** 2 Gallon Kit 29 lbs (13 kg) 10 Gallon Kit 137 lbs (62 kg)

**Flash Point (Setflash)** Part A: 54°F (12°C)  
 Part B: 56°F (13°C)

**Storage (General)** Store Indoors.

**Storage Temperature & Humidity** 40° -110°F (4°-43°C)  
 0-100% Relative Humidity

**Shelf Life** Part A & B: Min. 36 months at 75°F (24°C)

\*Shelf Life: (actual stated shelf life) when kept at recommended storage conditions and in original unopened containers.



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September 2008 replaces September 2005

To the best of our knowledge the technical data contained herein is true and accurate on the date of publication and is subject to change without prior notice. User must contact Carboline Company to verify correctness before specifying or ordering. No guarantee of accuracy is given or implied. We guarantee our products to conform to Carboline quality control. We assume no responsibility for coverage, performance or injuries resulting from use. Liability, if any, is limited to replacement of products. NO OTHER WARRANTY OR GUARANTEE OF ANY KIND IS MADE BY CARBOLINE.





**Selection & Specification Data**

<b>Generic Type</b>	Aliphatic Acrylic Polyurethane
<b>Description</b>	High solids, high build, satin finish that provides a tough attractive finish while exhibiting outstanding performance properties. Demonstrates extremely good resistance to abrasion, corrosion and chemical exposure when applied over recommended Carboline primers and/or intermediate coats.
<b>Features</b>	<ul style="list-style-type: none"><li>▪ Outstanding performance properties in virtually all industrial markets</li><li>▪ High build; suitable for many two-coat systems</li><li>▪ High solids formulation allows for improved edge protection</li><li>▪ Suitable for application direct to inorganic and organic zinc primers</li><li>▪ VOC compliant to current AIM regulations</li></ul>
<b>Color *</b>	Refer to Carboline Color Guide. Certain colors require multiple coats to hide.
<b>Finish</b>	Satin
<b>Primers</b>	Refer to <i>Substrates &amp; Surface Preparation</i>
<b>Topcoats</b>	Carbothane® Clear Coats when required
<b>Dry Film Thickness</b>	3.0-5.0 mils (75-125 microns) per coat
<b>Solids Content</b>	By Volume: 72% ± 2%
<b>Theoretical Coverage Rate</b>	1155 mil ft <sup>2</sup> (28.3 m <sup>2</sup> /l at 25 microns) Allow for loss in mixing and application
<b>VOC Values</b>	As supplied: 1.31 lbs/gal (157 g/l)
<b>Dry Temp. Resistance</b>	Continuous: 200°F (93°C) Non-Continuous: 250°F (121°C) Discoloration and loss of gloss is observed above 200°F (93°C).

\* The alignment of aluminum flakes in aluminum-filled finishes is very dependent on application conditions and techniques. Care must be taken to keep conditions as constant as possible to reduce variations in final appearance. It is also advisable to work from a single batch of material since variations can occur from batch to batch. For more information consult Carboline Technical Service Department.

**Substrates & Surface Preparation**

<b>General</b>	Surfaces must be clean and dry. Employ adequate methods to remove dirt, dust, oil and all other contaminants that could interfere with adhesion of the coating. <b>For all surfaces</b> , prime with specific Carboline primers as recommended by your Carboline sales representative.
<b>Steel</b>	SSPC-SP6 with a 1.5-2.5 mil (37.5-62.5 microns) surface profile for maximum protection. SSPC-SP2 or SP3 as minimum requirement.
<b>Previously Painted Surfaces</b>	Lightly sand or abrade to roughen surface and degloss the surface. Existing paint must attain a minimum 3B rating in accordance with ASTM D3359 "X-Scribe" adhesion test.

## Application Equipment

Listed below are general equipment guidelines for the application of this product. Job site conditions may require modifications to these guidelines to achieve the desired results.

### General Guidelines:

**Spray Application (General)** This is a high solids coating and may require adjustments in spray techniques. Wet film thickness is easily and quickly achieved. The following spray equipment has been found suitable and is available from manufacturers such as Binks, DeVilbiss and Graco.

**Conventional Spray** Pressure pot equipped with dual regulators, 3/8" I.D. minimum material hose, .070" I.D. fluid tip and appropriate air cap.

**Airless Spray**

Pump Ratio:	30:1 (min.)*
GPM Output:	3.0 (min.)
Material Hose:	3/8" I.D. (min.)
Tip Size:	.015-.017"
Output PSI:	2100-2400
Filter Size:	60 mesh

\*Teflon packings are recommended and available from the pump manufacturer.

**Brush & Roller (General)** Multiple coats may be required to obtain desired appearance, recommended dry film thickness and adequate hiding. Avoid excessive re-brushing or re-rolling. For best results, tie-in within 10 minutes at 75°F.

**Brush** Recommended for touch-up only. Use a medium, natural bristle brush.

**Roller** Use a medium-nap mohair roller cover with phenolic core.

## Mixing & Thinning

**Mixing** Power mix separately Part A, then combine and power mix. DO NOT MIX PARTIAL KITS.

**Ratio** 5:1 Ratio (A to B)

**Thinning**

Spray:	Up to 19 oz/gal (13%) w/ #2
Brush:	Up to 18 oz/gal (13%) w/ #215
Roller:	Up to 18 oz/gal (13%) w/ #215

Use of thinners other than those supplied or recommended by Carboline may adversely affect product performance and void product warranty, whether expressed or implied.

**Pot Life** 6 Hours at 75°F (24°C) and less at higher temperatures. Pot life ends when coating becomes too viscous to use. MOISTURE CONTAMINATION WILL SHORTEN POT LIFE AND CAUSE GELLATION.

## Cleanup & Safety

**Cleanup** Use Thinner #2 or Acetone. In case of spillage, absorb and dispose of in accordance with local applicable regulations.

**Safety** Read and follow all caution statements on this product data sheet and on the MSDS for this product. Employ normal workmanlike safety precautions. Hypersensitive persons should wear protective clothing, gloves and use protective cream on face, hands and all exposed areas.

**Ventilation** When used in enclosed areas, thorough air circulation must be used during and after application until the coating is cured. The ventilation system should be capable of preventing the solvent vapor concentration from reaching the lower explosion limit for the solvents used. User should test and monitor exposure levels to insure all personnel are below guidelines. If not sure or if not able to monitor levels, use MSHA/NIOSH approved supplied air respirator.

**Caution** This product contains flammable solvents. Keep away from sparks and open flames. All electrical equipment and installations should be made and grounded in accordance with the National Electric Code. In areas where explosion hazards exist, workmen should be required to use non-ferrous tools and wear conductive and non-sparking shoes.

August 2006 - Marine

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## Application Conditions

Condition	Material	Surface	Ambient	Humidity
Normal	60°-85°F (16°-29°C)	60°-85°F (16°-29°C)	60°-85°F (16°-29°C)	40-60%
Minimum	50°F (10°C)	35°F (2°C)	35°F (2°C)	0%
Maximum	100°F (38°C)	120°F (49°C)	95°F (35°C)	80%

Industry standards are for substrate temperatures to be 5°F (3°C) above the dew point. **Caution:** This Product is moisture sensitive in the liquid stage and until fully cured. Protect from heavy humidity, dew and direct moisture contact until fully cured. Application and/or curing in humidities above maximum, or exposure to moisture from rain or dew may result in a loss of gloss and/or micro-bubbling of the product.

## Curing Schedule

Surface Temp. & 50% Relative Humidity	Dry to Handle	Dry to Recoat	Final Cure
35°F (2°C)	36 Hours	36 Hours	14 Days
50°F (10°C)	16 Hours	16 Hours	10 Days
75°F (24°C)	8 Hours	8 Hours	7 Days
90°F (32°C)	4 Hours	4 Hours	5 Days

These times are based on a 4.0 mil (100 micron) dry film thickness. Higher film thickness, insufficient ventilation or cooler temperatures will require longer cure times and could result in solvent entrapment and premature failure.

## Packaging, Handling & Storage

<b>Shipping Weight (Approximate)</b>	<b>1.2 Gallon Kit</b> 17 lbs (8 kg)	<b>6 Gallon Kit</b> 80 lbs (36 kg)
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**Flash Point (Setflash)** 71°F (22°C)

**Storage (General)** Store Indoors.

**Storage Temperature & Humidity** 40° - 110°F (4°-43°C)  
0-80% Relative Humidity

**Shelf Life** Part A: Min. 36 months at 75°F (24°C)  
Part B (Urethane Converter 811): Min. 24 months at 75°F (24°C)

**\*Shelf Life: (actual stated shelf life) when kept at recommended storage conditions and in original unopened containers.**



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**TYPE**

PLASITE 4110 is a vinyl ester resin combined with special curing system and inert flake pigment to provide outstanding chemical and physical properties. Specially formulated for excellent abrasion resistance. PLASITE 4110 meets the FDA requirements for 21 CFR, 175.300 and 177.2420.

**INTENDED USE**

As a high chemical abrasion-resistant thick film for tank lining service and as a maintenance coating for severe exposure.

**NSF REQUIREMENTS**

PLASITE 4110 is certified to NSF/ANSI Standard 61 for cold potable water when the following requirements are met:

- The tank is 3,000 gallons/11,100 liters or larger.
- PLASITE Thinner #20, up to maximum of 10% by volume, may be used for thinning purposes.
- The coating must be applied in 2 to 3 coats to a maximum DFT of 45 mils/1125 microns.
- Prior to placing the lining in service, it must be force cured at 200°F/93°C metal temperature for 4 hours.

**TEMPERATURE RESISTANCE**

Dry tests 380°F/193°C continuous; limited short excursions to 460°F/238°C acceptable. Wet temperature resistance depends upon concentration and reagent exposure.

**COLOR** Charcoal gray

**FILM THICKNESS**

2 to 3 multi-pass spray coats will produce the 35 to 45 mils/875 to 1125 microns dry film thickness recommended for immersion service. Consult Carboline Technical Service Department for any deviation to this film thickness. Refer to APPLICATION section.

**VOC CONTENT** (Determined Theoretically)

Coating as Supplied		Thinned 5% by Volume with PLASITE Thinner #20	
Lbs./Gal.	g/L	Lbs./Gal.	g/L
0.50 ± 2%	60 ± 2%	0.78 ± 2%	93 ± 2%

**COVERAGE**

PLASITE 4110 will cover approximately 960 mil ft.<sup>2</sup>/gal. or 86.4 sq. m. per 25 microns/gal. This is a coverage obtained from field use on small jobs and includes loss in can, spray loss, small amount of shrinkage, etc. Application by conventional spray equipment may affect coverage.

**RECOATING TIME**

May be recoated after initial 10 hour cure. Following coating must be applied within 30 days. Each following coat should be diluted approximately 2 to 10% with PLASITE Thinner #20.

**Note:** Previously applied coating exposed to an accumulation of 24 hours of sunlight or surface temperatures in excess of 130°F may result in intercoat disbondment. An applied coating film must be topcoated before an accumulation of 24 hours exposure has occurred or special procedures (such as shading with tarps) must be used.

**THINNERS**

Use PLASITE Thinner #20. 2 to 10% thinning may be needed to adjust coating for higher temperatures and various application conditions. Topcoating of previously coated films will require the addition of 2 to 10% thinner. Consult Carboline laboratory for unusual thinning requirements. See RECOATING TIME SECTION.

**CLEANUP THINNER:** Thinner #71

**PRIMERS**

For steel surfaces, coating is considered to be a "self-priming" system. Do not apply PLASITE 4110 directly to concrete. See reference to fillers and sealers in CONCRETE section.

**PHYSICAL SPECIFICATIONS**

**Pigments:** Inert fillers and flake.

**Pot Life:** 1 1/2 to 3 hours in one gallon cans and 1 1/2 to 2 hours in five gallon cans at 70 to 90°F/21-32°C MATERIAL temperature. MATERIAL temperatures in excess of 90°F will significantly reduce pot life. CAUTION! Do not attempt to extend pot life by mixing newly catalyzed coating into coating near the end of its pot life.

**Shelf Life:** Approximately 4 months at 75°F/24°C. Cooler storage temperatures will increase shelf life. Storage at higher temperatures can result in substantially shorter shelf life.

**Film Density:** 79.1 lbs./ft<sup>3</sup> 0.26384 lbs./ft<sup>2</sup> at 40 mils.

**Elongation:** 1.7% using Method ASTM D638.

**Shipping Weight:** 12 lbs. per gallon kit.

**Abrasion Resistance:** 11 milligrams average loss per 1000 cycles Taber CS-17 Wheel, 1000 gram weight.

**Surface Hardness:** König Pendulum Hardness of 134 seconds (Glass Standard = 250 seconds); ASTM Method D4366-84.

**Thermal Shock:** Unaffected by minus 70°F to plus 200°F in 5 cycles, or 40 to 380°F in 10 cycles.

**CHEMICAL RESISTANCE**

Superior chemical resistance to organic and inorganic acids, oxidizing agents and salts.

**CURING**

Curing Time: 10 days at 70°F/21°C or 7 days at 90°F/32°C. Although coating may be applied at substrate temperatures as low as 60°F/16°C, the substrate temperature must be raised to at least 70°F/21°C within 12 hours and held until coating surface is tack-free (approximately 10 hours) to avoid possible loss of cure. A minimum of 70°F/21°C surface temperature is required to obtain polymerization of this coating.

**Force Curing**

Listed below are a few curing schedules that may be used for time and work planning. Prior to raising the metal to the force curing temperature, it is necessary that an air dry time of 2 to 5 hours at temperatures from 70°F/21°C to 100°F/38°C be allowed. After the air dry time has elapsed, the temperature should be raised in increments of approximately 30°F/17°C every 30 minutes until the desired force curing metal temperatures are reached. Any moisture from condensation of any source will kill the cure on freshly applied coating before it reaches a "non-tacky" stage. A force cure at 200°F/93°C metal temperature for 4 hours is necessary to comply with NSF Standard 61 requirements.

METAL TEMPERATURE	CURING TIME	METAL TEMPERATURE	CURING TIME
110°F/43°C	72 Hrs	160°F/71°C	4 ½ Hrs
120°F/49°C	36 Hrs	170°F/77°C	3 ½ Hrs
130°F/54°C	18 Hrs	180°F/82°C	2 ½ Hrs
140°F/60°C	10 Hrs	190°F/88°C	2 Hrs
150°F/66°C	6 Hrs	200°F/93°C	1 ¾ Hrs

**PACKAGING**

- |                             |  |
|-----------------------------|--|
| <u>1 gallon unit:</u>       | <u>5 gallon unit:</u>                        |
| 1 one gallon can of Part A  | 1 six gallon partially filled pail of Part A |
| 1 one gallon can of Part B  | 1 five gallon pail of Part B                 |
| 1 small container of Part C | 1 small container of Part C                  |
| 1 small container of Part D | 1 small container of Part D                  |

## PLASITE 4110 NSF Certified

### SURFACE PREPARATION

#### Steel High Temperature & Immersion

All sharp edges shall be ground to produce a radius and all imperfections, such as, skip welds, delaminations, scabs, slivers and slag shall be corrected prior to abrasive blasting. Skip welds should be welded solid. Degrease surface prior to sandblasting. Organic solvents, alkaline solutions, steam, hot water with detergents or other systems that will completely remove dirt, oil, grease, etc. shall be used. Used tanks may require additional decontamination.

The surface shall be blasted to SSPC SP-5/NACE No. 1 white metal blast grade using a Venturi blast nozzle with 100 psi/7 bars. Reference Joint Surface Preparation Std. SSPC SP-5/NACE 1, White Metal Blast Cleaning. A blast profile depth or "tooth" in the metal shall be a minimum of 4 mils as determined by comparing Carboline's 4000 Series Blast Comparator, using adequate light and magnification. Comparator panel available by request to Carboline Technical Service. The blast media used shall be properly graded, clean, sharp angular abrasive similar to Humble abrasive flint S7 (6 to 30 mesh), steel grit (HG25), or BLACK BEAUTY® BB1040 to produce the required blast depth.

Remove all traces of grit and dust, as well as, embedded abrasives with a vacuum cleaner and/or by brushing. Care should be taken to avoid contaminating surface with fingerprints or from detrimental material on the workers' clothes or atmospheric contamination.

The surface temperature shall be maintained at a minimum of 5°F/3°C above the dew point to prevent oxidation of the surface. The coating shall be applied within the same day that the surface has been prepared. Visible oxidation or condensation is not allowed.

#### Severe Corrosive Environments – Splash & Fume

Surface preparation is the same in the foregoing with the exception that NACE No. 2 or SSPC-SP10 near white metal blast may be used providing the blast profile depth as described above is achieved.

#### Concrete

All concrete requires abrasive blasting to remove laitance and to provide a hard, firm, clean and fully-cured concrete surface for coating. All concrete surfaces are required to be filled and sealed prior to application of PLASITE 4110. Contact Carboline for recommendations.

### APPLICATION

#### Mixing (Note: this is a 4-component material)

Mix Part B into Part A using a mechanical high speed agitator, making sure all Part B is completely mixed with Part A. Maintain a good vortex while mixing up a smooth liquid, free of any unmixed particles of pigment, is obtained (approximately 15-30 minutes). After the pigments and liquid are thoroughly mixed, add the entire amount of the measured liquid promoter (Part D). Mix completely. (no color streaking or residue of part D should remain on the container sidewalls). Allow to cool if material temperature increases, then add Part C and necessary amount of Plasite Thinner #20. Mix an additional three to five minutes.

**WARNING! The promoter (Part D) and the catalyst (Part C) must be separately mixed into the coating (Parts A&B). Any contact of unmixed Part C with Part D may lead to a fire or an explosion!**

Continuous mixing during use is required. Part A, Part B and Part D may be premixed up to 72 hours prior to adding Part C. Operator should wear face mask during high speed mixing of the coating components. Avoid breathing dust.

#### Spray

Conventional atomizing spray system shall be equal to: Binks Model 2001 Gun with 59ASS Fluid Nozzle — 251 Air Cap, 559SS Needle. Heavy-duty trigger spring recommended. Pot pressure of approximately 50 psi/3.5 bars. Atomizing pressure of approximately 60 psi/4.1 bars. (Use standard production type pressure pot with air motor drive agitator.)

**Note:** Application by conventional spray equipment may affect maximum film building capabilities and coverage rates.

Applicators may prefer to apply additional coats to achieve the 40 mil/1000 microns nominal DFT. Airless spray system requires a large capacity pump with a capacity of 3 g.p.m./11.1 l.p.m. similar or equal to: Graco Bulldog with 0.025" or larger fluid nozzle; 12 in/30 cm minimum spray width is recommended. Use liquid pressure of approximately 1800 to 2200 psi/124-152 bars. All screens should be removed from pump and gun. A 3/8 in/9 mm diameter fluid line is recommended. CONTINUOUS MIXING DURING USE IS REQUIRED.

**Note: Conventional spray equipment is preferred. Expect higher wear rates to airless spray equipment lower units and spray tips.**

A minimum surface temperature of 70°F/21°C is required to obtain polymerization of the coating system. Coating can be applied at a surface temperature as low as 60°F/16°C but polymerization will be inhibited.

Succeeding coats cannot be applied without damaging the system until the surface temperature rises sufficiently to obtain partial polymerization. This will require raising to the minimum surface temperature of 70°F/21°C within 12 hours of application. Refer to CURING section. When surface temperatures are over 100°F/38°C, consult Carboline Technical Service for special instructions. The mixed coating shall be applied utilizing a multi-pass spray system. Apply horizontal and vertical passes with 50% overlap. Special precautions are required at overlaps and welds to eliminate excessive film build. Spray gun should be perpendicular to surface at all times, approximately 14 in/36 cm from surface. For non-NSF applications, coating may be overcoated after initial "set" which will occur normally in 3 to 6 hours at 70°F/21°C with proper ventilation. Initial "set" time will decrease as surface temperature increases. Refer to RECOATING TIME section.

When physical contact (foot traffic, scaffolding, etc.) with the previously applied coating, or for NSF applications is needed, a minimum of 10 hours at 70°F/21°C substrate and air temperature with ventilation is required before proceeding. Previously applied coats must have reached a "non-tacky" state before being exposed to physical contact. This condition will occur in less time as surface temperature increases. Overcoating shall be performed as soon as possible to prevent contamination.

#### Brush

Brush application is not recommended, but may be used for repairs or touch-up. Continuous mixing during use is required.

#### LINING REPAIR

Clean damaged area, removing all contaminants and loose coating. Abrasive blast substrate to original specification where coating has been exposed to environment and where oxidation is evident. Feather the original coating not less than 2 in/5 cm from damaged area.

If new coating is physically damaged and has not been in service, repair as shown above. For repairing holidays, sand surface and brush apply proper thickness of coating. Apply coating by brush or spray. Do not apply by brush on areas larger than 1 sq. ft./0.93 sq.m.

**Warning:** Contamination of previously exposed coating film may be detrimental to adhesion of the repair and may affect life expectancy.

#### INSPECTION

Degree of surface preparation shall conform to appropriate specifications as outlined in SURFACE PREPARATION section.

Metal temperature shall be recorded at least every 4 hours and before application of coating. Humidity (wet bulb reading) shall be taken to ensure that metal temperature is at least 5°F/3°C higher than wet bulb temperature. Dry bulb temperatures shall be recorded at the same time to ensure curing.

For immersion service, a pinhole-free film is essential and testing with Tinker & Razor Model AP-W or Stearns Model 14/20 or equivalent is required on final film. Use 3000 to 3500 volts. Allow a minimum cure of 48 hours at 70°F/21°C or 36 hours at 90°F/32°C before holiday testing. Dry film thickness shall be a nominal 40 mils/1000 microns with acceptable minimum at 35 mils/875 microns and maximum at 45 mils/1125 microns. Refer to Plasite Bulletin PA-3, Section 3, for inspection requirements.

#### SAFETY READ THIS NOTICE SAFETY AND MISCELLANEOUS EQUIPMENT

For tank lining work and enclosed spaces, it is recommended that the operator provide himself with clean coveralls and rubber soled shoes and observe good personal hygiene. Certain personnel may be sensitive to various types of resins which may cause dermatitis.

**THE SOLVENT IN THIS COATING IS FLAMMABLE AND CARE AS DEMANDED BY GOOD PRACTICE, OSHA, STATE AND LOCAL SAFETY CODES, ETC. MUST BE FOLLOWED CLOSELY.** Keep away from heat, sparks and open flame and use necessary safety equipment such as air mask, explosion-proof electrical equipment, non-sparking tools and ladders, etc. Avoid contact with skin and breathing of vapor or spray mist. When working in tanks, rooms and other enclosed spaces, adequate ventilation must be provided. Refer to Plasite Bulletin PA-3. Keep out of the reach of children.

The catalyst (Part C) is relatively stable at room temperatures but must be protected from contamination, heat, fire and contact with promoter (in Part D). The catalyst (Part C) is classified by the Interstate Commerce Commission as an "oxidizing material." All shipping containers bear a yellow caution label. The catalyst is highly irritating if it gets into the eyes. Immediately rinse eyes thoroughly with water and get medical attention. The catalyst also can be a skin irritant and should be removed with large quantities of soap and water. Since this is an oxidizing material, it should not be allowed to accumulate or remain in soaked rags or clothing.



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April 2006 replaces January 2006

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# PROCO™

## SERIES

# 240/242

### molded expansion joints



PROCO Series 240 and Series 242 Non-Metallic Expansion Joints are designed for tough demanding industrial applications as found in: Air Conditioning-Heating and Ventilating Systems, Chemical-Petrochemical and Industrial Process Piping Systems, Power Generating Systems, Marine Services, Pulp & Paper Systems, Water-Waste-water-Sewage and Pollution Control Systems. Installed next to mechanical equipment or between the anchor points of a piping system, specify the PROCO Series 240 or 242 to: (1) Absorb Pipe/Movement/Stress, (2) Reduce System Noise, (3) Isolate Vibration, (4) Compensate Alignment/Offset, (5) Eliminate Electrolysis, (6) Protect Against Start-Up/Surge Forces. Our history in the manufacturing of expansion joint products dates back to 1930. When you need an engineered rubber solution to a piping system problem, call PROCO.

**Spherical Shapes-Stronger-More Efficient.** Featuring an engineered molded style single or twin sphere designed bellows, the PROCO Series 240 and Series 242 are inherently stronger than the conventional hand-built Spool Type arch. Internal pressure within a sphere is exerted in all directions, distributing forces evenly over a larger area. The spherical design "flowing-arch" reduces turbulence, sediment buildup, thrust area and the effects of thrust on the piping system equipment when compared to the "high-arch" design of hand-built standard products.

**Greater Movements Are Available** with the PROCO Series 240 and Series 242 when compared to the movements of conventional hand-built products. Axial compression, elongation, deflection and angular movements in the system are more readily absorbed by spherical types. These products are more forgiving and can be compressed or extended to install in non-standard openings, caused by equipment shifting or settling (Pre-compressing/extending the expansion joints for installation, may result in reduced pressure, vacuum and movement capabilities of the expansion joints. See Tables 2 and 3.)

**Easy Installation With Alignable Metallic Flanges.** The floating metallic flanges freely rotate on the bellows, compensating for mating flange misalignment, thus speeding up installation time (see Figures 1, 2, 3 & 4). Gaskets are also not required with the Series 240 or Series 242, provided the expansion joints are mated against a flat face flange as required in the installation instructions.

**Less System Strain With Thin Wall Design.** Manufactured by high pressure molding of elastomer and high-tensile fabric reinforcement, the Series 240 and Series 242 have a thinner wall section and lighter weight when compared to conventional hand-built products. Lower spring forces are therefore required, reducing piping/flange/equipment stress-strain-damage. PROCO Styles 240-C and 240-A are acceptable for use with plastic piping systems where even lower deflection forces are required.

**Specifications Met.** The PROCO Series 240 and Series 242 are designed to meet or exceed the pressure, movement and dimensional rating of the Spool Type arch as shown in the Rubber Expansion Joint Division, Fluid Sealing Association "Technical Handbook - Sixth Edition" Tables IV & V.

**Absorbs Vibration-Noise-Shock.** The PROCO quiet operating Series 240 and Series 242 are a replacement for "sound transmitting" metallic expansion joints. Sound loses energy traveling axially through the elastomer bellows. Water hammer pumping impulses and water-borne noises are cushioned and absorbed by the molded lightweight thin-wall structure. Install the Series 240 or Series 242 in a system to enable isolated equipment to move freely on its vibration mountings; or to reduce vibration transmission when the piping section beyond the expansion joint is anchored or sufficiently rigid.

**Flange Materials/Drilling.** All PROCO Spherical 240 and 242 connectors are furnished complete with plated carbon steel flanges for corrosion protection. Series 240 and 242 Neoprene connectors — 12" and below — are tapped to ANSI 125/150# drilling. All other connectors come with standard drilled holes to the ANSI 125/150# standards (see Table 7 and Figures 3 & 4). Stainless steel flanges and other drilling standards such as: ANSI 250/300#, BS-10, DIN NP-10 and DIN NP-16 are also available from stock and are listed on Table 7. JIS-5K and JIS-10K are also available upon request.

**Chemical Service Capability At Minimal Cost.** Expensive, exotic metal expansion joints for chemical service can be replaced with the PROCO Series 240 or Series 242. Molded with low cost chemical resistant elastomers such as Neoprene, Nitrile, Hypalon®, EPDM and Chlorobutyl insures an expansion joint is compatible with the fluid being pumped or piped. (See Table 1 below). Use the PROCO "Chemical/Rubber Guide" to specify an elastomer recommendation compatible for your requirement.

**Wide Service Range With Low Cost.** Engineered to operate up to 300 PSIG and 265°F, the PROCO Series 240 and Series 242 can be specified for a wide range of piping requirements. Compared to conventional hand-built Spool Type arch, you will invest less money when specifying the mass-produced, consistent high quality, molded single or twin sphere expansion joints.

**Large Inventories Mean Same-Day Shipment.** PROCO maintains the largest inventory of spherical expansion joints in the Americas. Every size listed is in stock in several elastomers and comes with a choice of drilling patterns. Shipment is based on customer need. PROCO can ship same day as order placement. In fact, when it comes to rubber expansion joints, **if PROCO doesn't have your requirement...nobody does!**

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 Fax 209 / 943-0242  
 E-mail sales@procoproducts.com  
 Website www.procoproducts.com

Weekday office hours are 5:30 a.m. to 5:15 p.m. (Pacific Time)

**Table 1: Available Styles • Materials**

For Specific Elastomer Recommendations, See:		PROCO™ "Chemical To Elastomer Guide"®								
240-A	240-C	240-AV,D,E,M	242-A,B,C	PROCO™ Material Code 1	Cover Elastomer 2	Tube Elastomer	Maximum Operating Temp. °F	Identifying Color Band/Label		
	X	X	X	/BB	Chlorobutyl	Chlorobutyl	250°	Black		
	X	X	X	/EE	EPDM	EPDM	250°	Red		
	X	X	X	/EE-9	EPDM	EPDM	265°	Red		
	X	X	X	/ET-9 3	EPDM	Teflon®	265°	Red		
	X	X	X	/HH	Hypalon®	Hypalon®	230°	Green		
	X	X	X	/NH	Neoprene	Hypalon®	230°	Green		
	X	X	X	/NJ	Neoprene	FDA-Nitrile	230°	White		
	X	X	X	/NN	Neoprene	Neoprene	230°	Blue		
	X	X	X	/NP	Neoprene	Nitrile	230°	Yellow		
	X	X	X	/NT 3	Neoprene	Teflon®	230°	Yellow		

NOTES: Hypalon® is a registered trademark of DuPont Dow Elastomers. Teflon® is a registered trademark of the DuPont Company.

1. All elastomers include nylon reinforcing, except EE-9 which is steel cord.

All materials meet or exceed the Rubber Expansion Joint Division, Fluid Sealing Association-REJ Division requirements for Standard Class I and II. EE-9 also meets Special Class II. For more information see The FSA Technical Handbook, Table 1.

Materials NN, NP and NH meet all requirements of U.S.C.G.

**Protecting Piping And Equipment Systems From Stress/Motion**





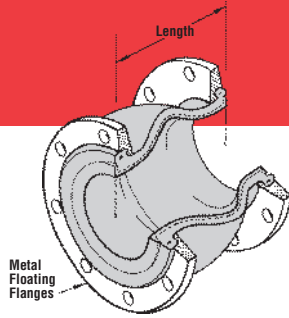


# Control Units

**Table 4: Control Units/Unanchored**

Control Units must be installed when pressures (test + design + surge + operating) exceed rating below:

Pipe Size	Series 240 P.S.I.G.	Series 242 P.S.I.G.
1" thru 4"	180	135
5" thru 10"	135	135
12" thru 14"	90	90
16" thru 24"	45	45
26" thru 30"	35	35



**Figure 1.**  
**Style 240**  
**Single Sphere Connector**

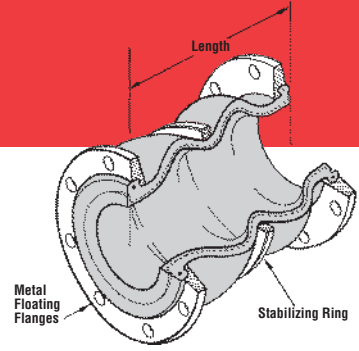
**Table 5: Control Units**

Control Rod Plate O.D. <sup>1</sup> (in)	Control Rod Plate Thickness (in)	Rod Diameter <sup>2</sup> (in)	Nominal Pipe Size (in)	Maximum Surge or Test Pressure of System/PSIG <sup>3</sup>		
				2	3	4
8.375	0.375	0.625	1	949	—	—
8.750	0.375	0.625	1.25	830	—	—
9.125	0.375	0.625	1.5	510	—	—
10.125	0.375	0.625	2	661	—	—
11.125	0.375	1.000	2.5	529	—	—
11.625	0.375	1.000	3	441	—	—
12.625	0.375	1.000	3.5	365	547	729
13.125	0.375	1.000	4	311	467	622
14.125	0.500	1.000	5	235	353	470
15.125	0.500	1.000	6	186	278	371
19.125	0.500	1.000	8	163	244	326
21.625	0.750	1.000	10	163	244	325
24.625	0.750	1.000	12	160	240	320
26.625	0.750	1.000	14	112	167	223
30.125	0.750	1.250	16	113	170	227
31.625	0.750	1.250	18	94	141	187
34.125	0.750	1.250	20	79	118	158
36.125	1.000	1.250	22	85	128	171
38.625	1.000	1.250	24	74	110	147
40.825	1.000	1.250	26	62	93	124
44.125	1.250	1.500	28	65	98	130
46.375	1.250	1.500	30	70	105	141

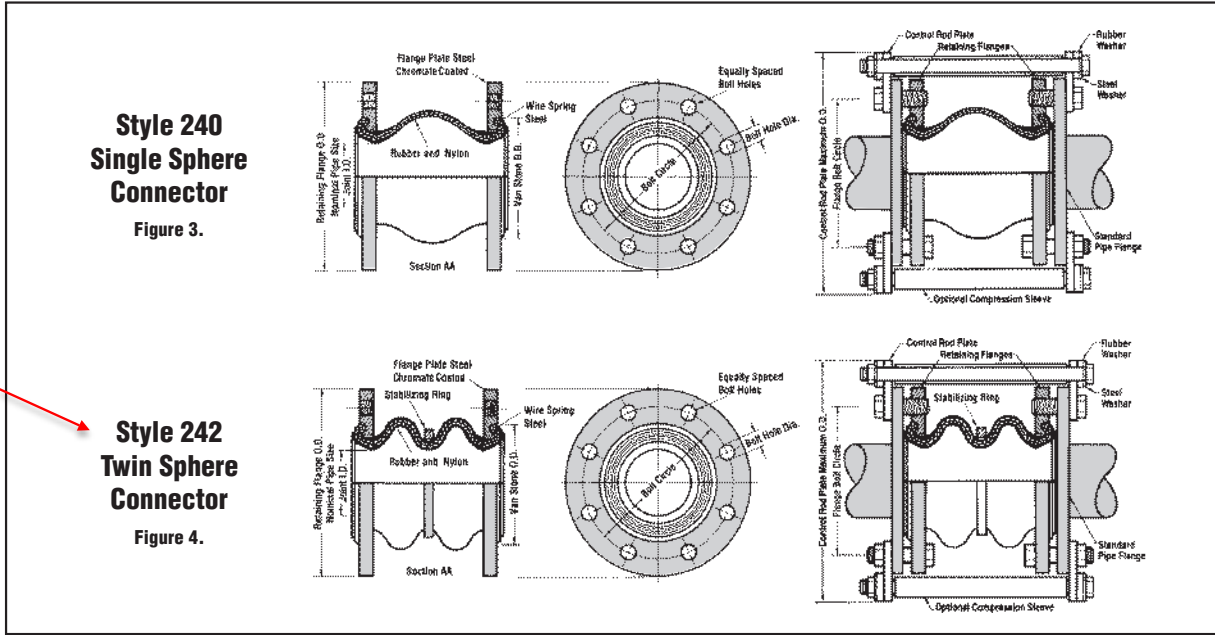
NOTES: 1. Control Rod O.D. installed dimension is based on a maximum O.D. PROCO would supply. (See Figures 3 & 4)  
2. Control Rod diameter is based on a maximum diameter PROCO would use to design a Control Rod.  
3. Rod pressure ratings are based on metal conforming to F.S.A. standards and dimensions.

**Table 6: Special Construction Pressures**

Pipe Size	Series 240 & 242 Heavyweight P.S.I.G.
1" thru 8"	300
10" thru 12"	275
14"	200
16" thru 20"	175
22" thru 30"	160



**Figure 2.**  
**Style 242**  
**Twin Sphere Connector**



**Control Rod/Unit Applications.** Control unit assemblies are designed to absorb static pressure thrust developed at the expansion joint. When used in this manner, control unit assemblies are an additional safety factor, minimizing possible failure of the expansion joint or damage to equipment. (See Tables 4 & 5).

- 1. Anchored Systems:** Control unit assemblies are not required in piping systems that are anchored on both sides of the expansion joint, provided piping movements are within the rated movements as shown in Tables 2 & 3.
- 2. Unanchored Systems:** Control unit assemblies are always required in unanchored systems. Additionally, control unit assemblies must be used when maximum pressure exceeds the limits shown in Table 4 & 5, or the movement exceeds the rated movements as shown in Tables 2 & 3.

- 3. Spring-Mounted Equipment:** Control unit assemblies are always recommended for spring-mounted equipment. Additionally, control unit assemblies must be used when maximum pressure exceeds the limits shown in Tables 4 & 5, or the movement exceeds the rated movements as shown in Tables 2 & 3.

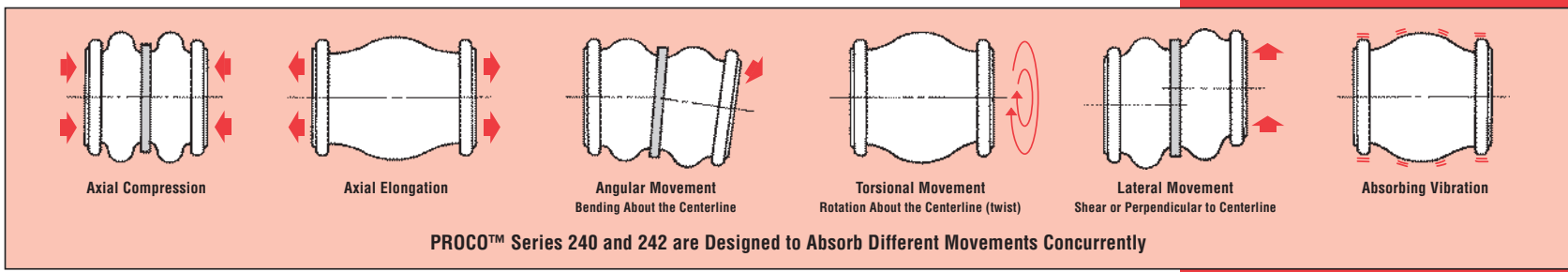
**Special Applications.** Certain Style 240 (Single Sphere) and 242 (Twin Sphere) expansion joints are available in High-Pressure Designs. For specific pressures, see Table 6. Style designations are listed as 240-HW (sizes stocked in Table 2) and 242-HA, 242-HB & 242-HC (sizes stocked in Table 3.) The High-Pressure Design is recommended when the connector is to be installed into ANSI 250/300# piping systems.



# drilling for series 240 and series 242 expansion joints

Table 7: Flange Drilling

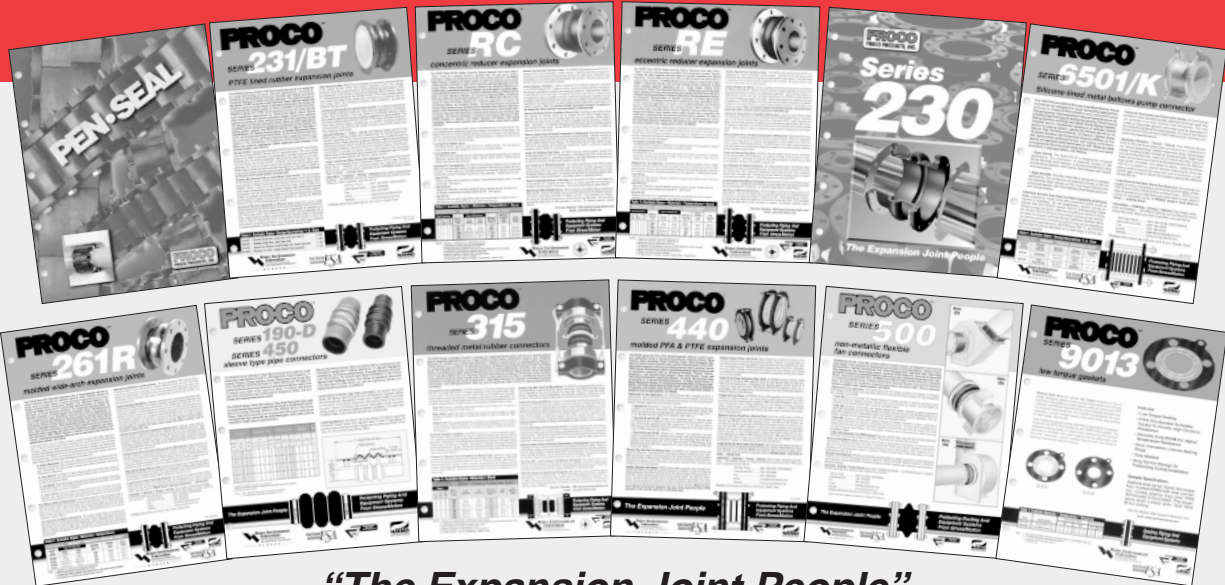
NOMINAL PIPE SIZE	American 125/150# Conforms to ANSI B16.1 and B16.5						American 250/300# Conforms to ANSI B16.1 and B16.5					British Standard 10:1962 Conforms to BS 10 Table E					Metric Series Conforms to I.S.O. 2084-1974 Table NP10 Holes to I.S.O. /R-273					Metric Series Conforms to I.S.O. 2084-1974 Table NP16 Holes to I.S.O. /R-273						
	Flange Thickness	Flange O.D.	Bolt Circle	No. of Holes	Drilled Hole Size	Threaded Hole Size	Flange Thickness	Flange O.D.	Bolt Circle	No. of Holes	Hole Size	Flange Thickness	Flange O.D.	Bolt Circle	No. of Holes	Hole Size	Flange Thickness	Flange O.D.	Bolt Circle	No. of Holes	Hole Size	Flange Thickness	Flange O.D.	Bolt Circle	No. of Holes	Hole Size		
1 25	0.55 14.0	4.25 108.0	3.13 79.4	4	0.62 15.9	1/2 - 13 UNC	0.63 16.0	4.88 124.0	3.5 88.9	4	0.75 19.1	0.59 15.0	4.5 114.0	3.25 82.6	4	0.62 15.9	0.63 16.0	4.53 115.0	3.35 85.0	4	0.55 14.0	0.63 16.0	4.53 115.0	3.35 85.0	4	0.55 14.0		
1.25 32	0.55 14.0	4.63 118.0	3.5 88.9	4	0.62 15.9	1/2 - 13 UNC	0.63 16.0	5.25 133.0	3.88 98.4	4	0.75 19.1	0.59 15.0	4.75 121.0	3.44 87.3	4	0.62 15.9	0.63 16.0	5.51 140.0	3.94 85.0	4	0.71 18.0	0.63 16.0	5.51 140.0	3.94 100.0	4	0.71 18.0		
1.5 40	0.55 14.0	5.0 127.0	3.88 98.4	4	0.62 15.9	1/2 - 13 UNC	0.63 16.0	6.12 156.0	4.50 114.3	4	0.88 22.2	0.59 15.0	5.25 133.0	3.88 98.4	4	0.62 15.9	0.63 16.0	5.91 150.0	4.33 110.0	4	0.71 18.0	0.63 16.0	5.91 150.0	4.33 110.0	4	0.71 18.0		
2 50	0.63 16.0	6.0 152.0	4.75 120.7	4	0.75 19.1	5/8 - 11 UNC	0.71 18.0	6.50 165.0	5.00 127.0	8	0.75 19.1	0.63 16.0	6.0 152.0	4.5 114.3	4	0.75 19.1	0.71 18.0	6.50 165.0	4.92 125.0	4	0.71 18.0	0.71 18.0	6.50 165.0	4.92 125.0	4	0.71 18.0		
2.5 65	0.71 18.0	7.0 178.0	5.5 139.7	4	0.75 19.1	5/8 - 11 UNC	0.71 18.0	7.5 191.0	5.88 149.2	8	0.88 22.2	0.71 18.0	6.5 165.0	5.0 127.0	4	0.75 19.1	0.71 18.0	7.25 185.0	5.71 145.0	4	0.71 18.0	0.71 18.0	7.25 185.0	5.71 145.0	4	0.71 18.0		
3 80	0.71 18.0	7.5 191.0	6.0 152.4	4	0.75 19.1	5/8 - 11 UNC	0.79 20.0	8.25 210.0	6.62 168.2	8	0.88 22.2	0.71 18.0	7.25 184.0	5.75 146.1	4	0.75 19.1	0.79 20.0	8.7 200.0	6.3 160.0	8	0.71 18.0	0.79 20.0	8.7 200.0	6.3 160.0	8	0.71 18.0		
3.5 90	0.71 18.0	8.5 216.0	7.0 177.8	8	0.75 19.1	5/8 - 11 UNC	0.79 20.0	9.0 229.0	7.25 184.2	8	0.88 22.2	0.71 18.0	8.0 203.0	6.5 165.1	8	0.75 19.1	—	—	—	—	—	—	—	—	—	—	—	—
4 100	0.71 18.0	9.0 229.0	7.5 190.5	8	0.75 19.1	5/8 - 11 UNC	0.79 20.0	10.0 254.0	7.88 200.0	8	0.88 22.2	0.71 18.0	8.5 216.0	7.0 177.8	8	0.75 19.1	0.79 20.0	8.66 220.0	7.09 180.0	8	0.71 18.0	0.79 20.0	8.66 220.0	7.09 180.0	8	0.71 18.0		
5 125	0.79 20.0	10.0 254.0	8.5 215.9	8	0.88 22.2	3/4 - 10 UNC	0.87 22.0	11.0 279.0	9.25 235.0	8	0.88 22.2	0.79 20.0	10.0 254.0	8.25 209.6	8	0.75 19.1	0.87 22.0	9.84 250.0	8.27 210.0	8	0.71 18.0	0.87 22.0	9.84 250.0	8.27 210.0	8	0.71 18.0		
6 150	0.87 22.0	11.0 279.0	9.5 241.3	8	0.88 22.2	3/4 - 10 UNC	0.87 22.2	12.5 318.0	10.62 269.9	12	0.88 22.2	0.87 22.2	11.0 279.0	9.25 235.0	8	0.88 22.2	0.87 22.0	11.22 285.0	9.45 240.0	8	0.87 22.0	0.87 22.0	11.22 285.0	9.45 240.0	8	0.87 22.0		
8 200	0.87 22.0	13.5 343.0	11.75 298.5	8	0.88 22.2	3/4 - 10 UNC	0.95 24.0	15.0 381.0	13.0 330.2	12	1.00 25.4	0.87 22.2	13.25 337.0	11.5 292.1	8	0.88 22.2	0.87 22.0	13.39 340.0	11.61 295.0	8	0.87 22.0	0.87 22.0	13.39 340.0	11.61 295.0	12	0.87 22.0		
10 250	0.95 24.0	16.0 406.0	14.25 362.0	12	1.00 25.4	7/8 - 9 UNC	1.02 26.0	17.5 445.0	15.25 387.4	16	1.13 28.6	0.95 24.0	16.0 406.0	14.0 355.6	12	0.88 22.2	1.02 26.0	15.55 395.0	13.78 350.0	12	0.87 22.0	1.02 26.0	15.55 395.0	13.78 350.0	12	1.02 26.0		
12 300	0.95 24.0	19.0 483.0	17.0 431.8	12	1.00 25.4	7/8 - 9 UNC	1.02 26.0	20.5 521.0	17.75 450.9	16	1.25 31.8	0.95 24.0	18.0 457.0	16.0 406.4	12	1.00 25.4	1.02 26.0	17.52 445.0	15.75 400.0	12	0.87 22.0	1.02 26.0	17.52 445.0	15.75 400.0	12	1.02 26.0		
14 350	1.02 26.0	21.0 533.0	18.75 476.3	12	1.13 28.6	1 - 8 UNC	1.10 28.0	23.0 584.0	20.25 514.4	20	1.25 31.8	1.02 26.0	20.75 527.0	18.5 469.9	12	1.00 25.4	1.10 28.0	19.88 505.0	18.11 460.0	16	0.87 22.0	1.10 28.0	19.88 505.0	18.11 460.0	16	1.02 26.0		
16 400	1.10 28.0	23.5 597.0	21.25 539.8	16	1.13 28.6	1 - 8 UNC	1.18 30.0	25.5 648.0	22.5 571.5	20	1.38 34.9	1.10 28.0	22.75 578.0	20.5 520.7	12	1.00 25.4	1.18 30.0	20.24 515.0	20.28 515.0	16	1.02 26.0	1.18 30.0	20.24 515.0	20.28 515.0	16	1.02 26.0		
18 450	1.18 30.0	25.0 635.0	22.75 577.9	16	1.25 31.8	1 1/8 - 7 UNC	1.18 30.0	28.0 711.0	24.75 628.7	24	1.38 34.9	1.18 30.0	25.25 641.0	23.0 584.2	16	1.00 25.4	1.18 30.0	24.21 615.0	22.24 565.0	20	1.02 26.0	1.18 30.0	24.21 615.0	22.24 565.0	20	1.18 30.0		
20 500	1.18 30.0	27.5 699.0	25.0 635.0	20	1.25 31.8	1 1/8 - 7 UNC	1.18 30.0	30.5 775.0	27.0 685.8	24	1.38 34.9	1.18 30.0	27.75 705.0	25.25 641.4	16	1.00 25.4	1.18 30.0	26.38 670.0	24.41 620.0	20	1.02 26.0	1.18 30.0	26.38 670.0	24.41 620.0	20	1.30 33.0		
22 550	1.18 30.0	29.5 749.0	27.25 692.2	20	1.38 34.9	1 1/4 - 7 UNC	1.18 30.0	33.0 838.0	29.5 743.0	24	1.38 34.9	1.18 30.0	30.0 762.0	27.5 698.5	16	1.13 28.6	1.18 30.0	28.74 730.0	26.57 675.0	20	1.18 30.0	1.18 30.0	28.74 730.0	26.57 675.0	20	1.30 33.0		
24 600	1.18 30.0	32.0 813.0	29.5 749.3	20	1.38 34.9	1 1/4 - 7 UNC	1.18 30.0	36.0 914.0	32.0 812.8	24	1.62 41.3	1.18 30.0	32.5 826.0	29.75 755.7	16	1.25 31.8	1.18 30.0	30.71 780.0	28.54 725.0	20	1.18 30.0	1.18 30.0	30.71 780.0	28.54 725.0	20	1.42 36.0		
26 650	1.26 32.0	34.25 870.0	31.75 806.5	24	1.38 34.9	1 1/4 - 7 UNC	1.26 32.0	38.25 972.0	34.5 876.0	28	1.75 44.5	—	—	—	—	—	1.26 32.0	32.87 835.0	30.71 780.0	24	1.18 30.0	1.26 32.0	32.87 835.0	30.71 780.0	24	1.42 36.0		
30 750	1.26 32.0	38.75 984.0	36.0 914.4	28	1.38 34.9	1 1/4 - 7 UNC	1.26 32.0	43.0 1092.0	39.25 997.0	28	2.00 50.8	1.26 32.0	39.25 997.0	36.5 927.1	20	1.38 34.9	1.26 32.0	37.99 965.0	35.43 900.0	24	1.30 33.0	1.26 32.0	37.99 965.0	35.43 900.0	24	1.42 36.0		



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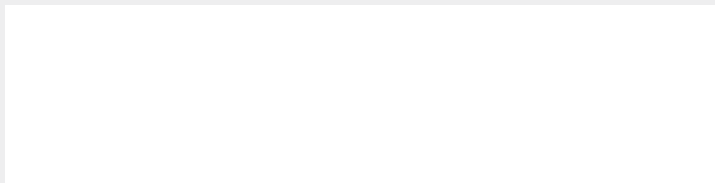
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PROCO PRODUCTS, INC.

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Warning: Expansion joints may operate in pipelines or equipment carrying fluids and/or gases at elevated temperatures and pressures. Normal precautions should be taken to make sure these parts are installed correctly and inspected regularly.

# SpiralJet® SPRAY NOZZLES, STANDARD AND EXTRA LARGE FREE PASSAGE SPRAY



Spiraljet Spray  
Nozzles  
2-HHSJ-PVC-170-1400



## FEATURES AND BENEFITS

- Solid cone-shaped spray pattern with round impact area.
- Maximum liquid throughput for a given pipe size.
- Maximum free passage design minimizes clogging on HHSJX.
- Compact size enables easy installation or retrofit on most pipe systems.

### HHSJ



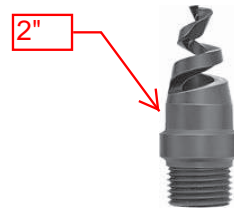
Threaded/hex  
Brass or 316 Stainless Steel  
1/4" to 2" NPT or BSPT (M)

### HHSJ



Threaded/flats  
Cast 316 Stainless Steel  
1/4" to 4" NPT or BSPT (M)

### HHSJ



Threaded/round  
PVC or Teflon®  
1/4" to 4" NPT or BSPT (M)

### HHSJX



Threaded/hex  
Brass  
3/8" to 2" NPT or BSPT (M)

### HHSJX



Threaded/flats  
Cast 316 Stainless Steel  
3/8" to 2" NPT or BSPT (M)

### HHSJX



Threaded/round  
PVC or Polypropylene  
3/8" to 2" NPT or BSPT (M)

## OPTIMIZATION TIPS

- See page B2 for optimization tips.

## APPLICATIONS

- Aerating
- Chemical processing
- Fire suppression/prevention
- Gas scrubbing, cooling
- Washing/rinsing

## SEE ALSO

- Accessories
  - Adjustable ball fittings
  - Check valves
  - Pressure gauges
  - Pressure regulators
  - Pressure relief valves
  - Solenoid valves
  - Split-eyelet connectors
  - Strainers



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# SpiralJet<sup>®</sup> SPRAY NOZZLES, STANDARD AND EXTRA LARGE FREE PASSAGE SPRAY



FULL CONE NOZZLES

## PERFORMANCE DATA

### HHSJ

\*At the stated pressure in psi.

Inlet Conn. (in.)	Spray Angle at 10 psi (°)					Capacity Size	Orifice Dia. Nom. (in.)	Max. Free Passage Dia. (in.)	Capacity (gallons per minute)*				
	60	90	120	150	170				10	20	40	100	400
1/4	●	●	●			07	.094	.094	.70	.99	1.4	2.2	4.4
	●	●	●	●	●	13	.125	.125	1.3	1.8	2.6	4.1	8.2
	●	●	●	●	●	20	.156	.125	2.0	2.8	4.0	6.3	12.6
3/8	●					07	.094	.094	.70	.99	1.4	2.2	4.4
	●					13	.125	.125	1.3	1.8	2.6	4.1	8.2
	●					20	.156	.125	2.0	2.8	4.0	6.3	12.6
	●	●	●	●	●	30	.188	.125	3.0	4.2	6.0	9.5	19.0
	●	●	●	●	●	40	.219	.125	4.0	5.7	8.0	12.6	25
	●	●	●	●	●	53	.250	.125	5.3	7.5	10.6	16.8	34
1/2	●	●	●	●	●	82	.313	.125	8.2	11.6	16.4	26	52
	●	●	●	●	●	120	.375	.188	12.0	17.0	24	38	76
	●	●	●	●	●	164	.438	.188	16.4	23	33	52	104
3/4						210	.500	.188	21	30	42	66	133
	●	●	●	●	●	210	.500	.188	21	30	42	66	133
1	●	●	●	●	●	340	.625	.250	34	48	68	108	215
	●	●	●	●	●	470	.750	.250	47	66	94	149	297
1-1/2	●	●	●	●	●	640	.875	.313	64	91	128	202	405
	●	●	●	●	●	820	1.000	.313	82	116	164	259	519
	●	●	●	●	●	960	1.125	.313	96	136	192	304	607
2	●	●	●	●	●	1400	1.375	.438	140	198	280	443	885
	●	●	●	●	●	1780	1.500	.438	178	252	356	562	1126
3	●	●	●			2560	1.750	.563	256	362	512	810	1619
	●	●	●			3360	2.000	.563	336	475	672	1063	2125
4	●	●	●			5250	2.500	.625	525	742	1050	1660	3320

### HHSJX

\*At the stated pressure in psi.

Inlet Conn. (in.)	Spray Angle at 10 psi (°)		Capacity Size	Orifice Dia. Nom. (in.)	Max. Free Passage Dia. (in.)	Capacity (gallons per minute)*				
	90	120				10	20	40	100	400
3/8	●	●	30	.188	.188	3.0	4.2	6.0	9.5	19.0
	●	●	40	.219	.219	4.0	5.7	8.0	12.6	25
	●	●	53	.250	.250	5.3	7.5	10.6	16.8	34
	●	●	82	.313	.313	8.2	11.6	16.4	26	52
1/2	●	●	120	.375	.375	12.0	17.0	24	38	76
	●	●	164	.438	.438	16.4	23	33	52	104
3/4	●	●	210	.500	.500	21	30	42	66	133
1	●	●	340	.625	.625	34	48	68	108	215
	●	●	470	.750	.750	47	66	94	149	297
1-1/2	●	●	640	.875	.875	64	91	128	202	405
	●	●	820	1.000	1.000	82	116	164	259	519
	●	●	960	1.125	1.125	96	136	192	304	607
2	●	●	1400	1.375	1.375	140	198	280	443	885
	●	●	1780	1.500	1.500	178	252	356	562	1126

Maximum Free Passage Diameter is the maximum diameter as listed of foreign matter that can pass through the nozzle without clogging.



**Spraying Systems Co.<sup>®</sup>**  
Experts in Spray Technology

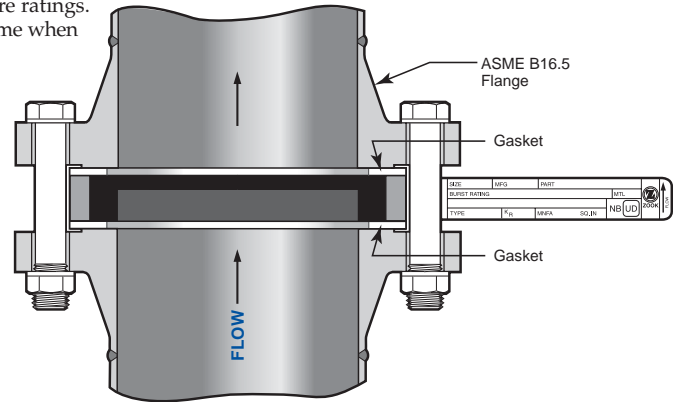
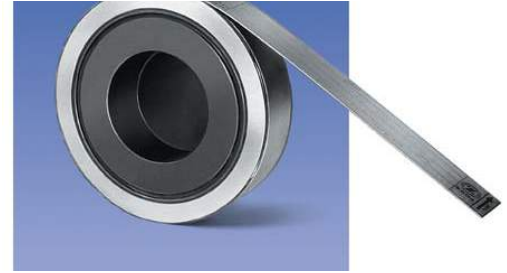
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# MONO Type

*the best choice for low and intermediate burst ratings*

- Sizes 1/2" thru 24" diameters
  - Designed to fit ASME B16.5 Class 150 flanges (Higher ratings to fit Class 300 flanges are furnished in the INVERTED and DUPLEX Type Disks)
  - Burst ratings 0.25 to 150 psig
  - 0% manufacturing range
  - Operating pressures to 90% of the disk's marked burst pressure (Contact ZOOK for operating ratio for burst pressures below 40 psig)
  - Temperature ratings -290°F to +700°F (-179°C to +371°C). Maximum temperature rating without insulation is 430°F (221°C) or 700°F (371°C) with insulation. Contact ZOOK for higher temperature ratings. The specified temperature shall be at the disk location at the time when the disk is expected to rupture
  - Counterbored side of the disk contacts the process media
  - Vacuum supports are available for ratings below 25 psig
  - May be configured to withstand high back pressure generated in closed piping systems – request Bak-Pressure™ bulletin
  - Stocked MONO Disks, ready for immediate shipment
    - Sizes: 1", 1-1/2", 2", 3", 4", 6", 8" to fit ASME B16.5 Class 150 flanges
    - Burst Ratings: 10, 15, 20, 25, 30, 40, 50, 75, 100, 125, 150 psig @ 72°F (22°C)
- Note: Sizes 6" and 8" with burst ratings 125 and 150 psig @ 72°F (22°C) are stocked in INVERTED type
- ASME UD marking available



## Certified Flow Resistance Factor ( $K_{rg1}$ )

Support Style	$K_{rg1}$
MONO – no support	0.26
MONO – with bar	2.40
MONO – with cross	5.40
MONO – with ring	6.44
MONO – with plate	15.70

## Required Vacuum Support Style for Full Vacuum Service

Size	Burst Rating	Support Style
1"	below 25 psig	MONO – with ring
1-1/2"	below 25 psig	MONO – with bar
2" - 14"	9 to 25 psig	MONO – with bar
2" - 14"	5 to below 9 psig	MONO – with cross
2" - 14"	below 5 psig	MONO – with plate

Contact ZOOK for sizes 16" and larger

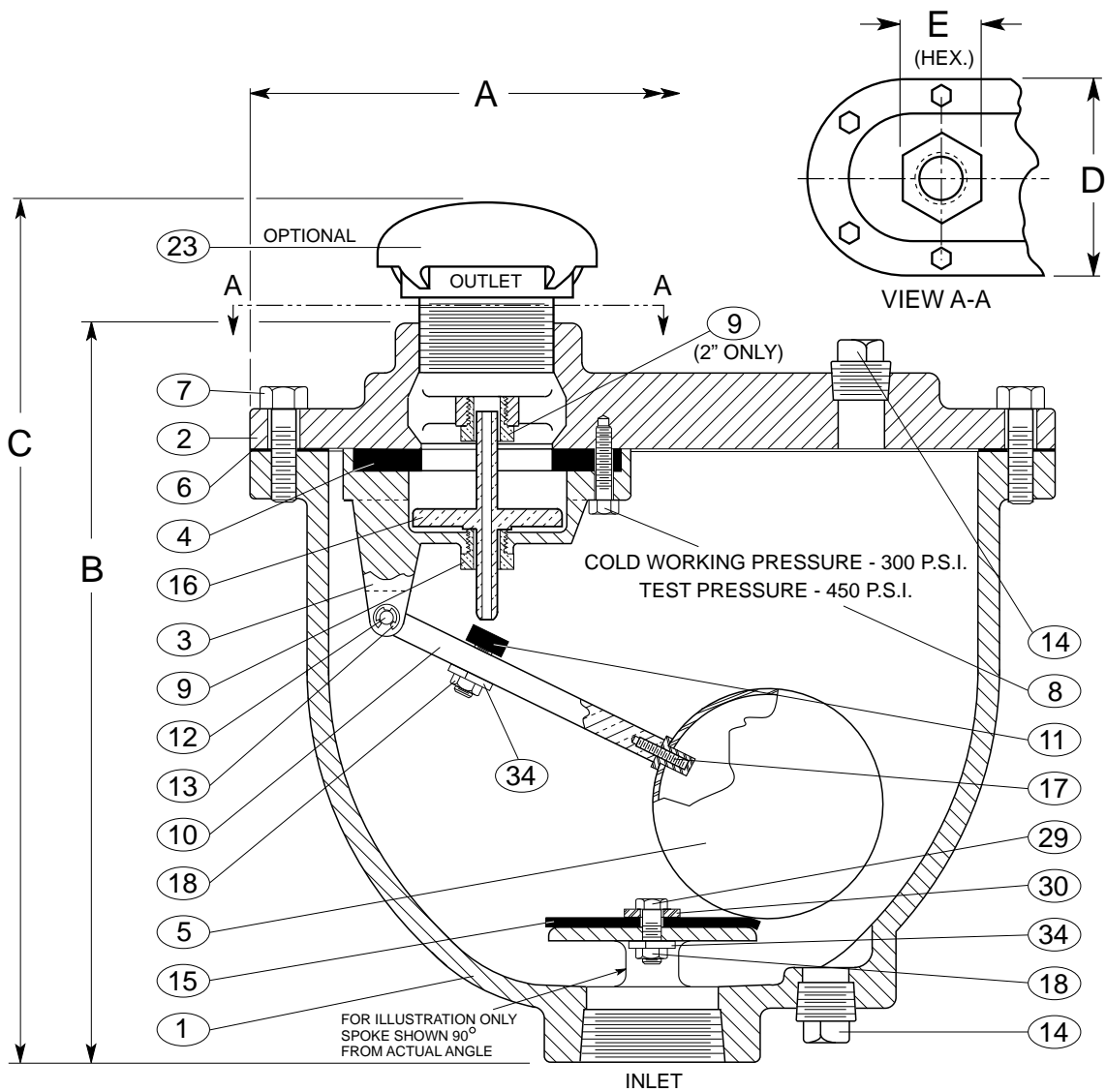
## Specifications – ASME B16.5 Class 150

Nominal Disk Sizes	Minimum net flow area (MNFA) Sq. inches					Disk Dimensions				Burst Ratings psig	
	Full Bore	Vacuum support style				Diameter		Thickness*		Min.	Max.
		Ring	Bar	Cross	Plate	I.D.	O.D.	Standard Disk	Insulated Unit		
1/2"	0.30	N/A	N/A	N/A	N/A	0.622"	1-3/4"	5/8"	1-3/4"	25	150
3/4"	0.53	N/A	N/A	N/A	N/A	0.824"	2-1/8"	5/8"	1-3/4"	25	150
1"	0.78	0.44	0.60	0.47	0.32	1"	2-1/2"	7/8"	2-1/4"	10	150
1-1/2"	1.76	N/A	1.34	1.05	0.72	1-1/2"	3-1/4"	7/8"	2-1/4"	7	150
2"	3.14	N/A	2.39	1.86	1.30	2"	4"	7/8"	2-1/4"	3	150
3"	7.06	N/A	5.56	4.31	2.95	3"	5-1/4"	7/8"	2-1/4"	2	150
4"	12.56	N/A	10.56	8.81	5.47	4"	6-3/4"	7/8"	2-1/4"	1.5	150
6"	28.27	N/A	22.27	17.27	12.05	6"	8-5/8"	7/8"	2-1/4"	1	100
8"	50.02	N/A	40.26	31.82	21.14	8"	10-7/8"	1-1/8"	2-3/4"	0.50	100
10"	78.53	N/A	63.53	50.78	32.66	10"	13-1/4"	1-1/2"	3-3/8"	0.25	100
12"	113.09	N/A	89.09	69.09	47.24	12"	16"	2"	4-3/8"	0.25	75
14"	137.88	N/A	108.06	83.31	58.07	13-1/4"	17-5/8"	2-1/4"	4-7/8"	0.25	50
16"	182.65	N/A	144.52	112.65	84.49	15-1/4"	20-1/8"	2-1/2"	5-3/8"	0.25	50
18"	233.70	N/A	181.95	153.70	104.31	17-1/4"	21-1/2"	2-3/4"	5-7/8"	0.25	50
20"	291.03	N/A	233.28	184.53	122.49	19-1/4"	23-3/4"	3"	6-3/8"	0.25	40
24"	424.55	N/A	354.80	294.05	190.61	23-1/4"	28-1/8"	3"	6-3/8"	0.25	25

\*Standard disk thickness does not include gaskets.  
Insulated unit thickness includes all gaskets

Note: Maximum pressure rating of ASME B16.5 Class 150 flanges is 290 psig @ 100°F (38°C).  
The maximum pressure rating is lower at higher temperatures.  
Reference ASME/ANSI B16.5

ZOOK service personnel are available 24 hours-a-day, 7 days-a-week, 365 days-a-year



- |          |                    |                   |                   |                     |
|----------|--------------------|-------------------|-------------------|---------------------|
| 1 BODY   | 5 FLOAT            | 9 BUSHING         | 13 RETAINING RING | 18 LOCK NUT         |
| 2 COVER  | 6 GASKET           | 10 FLOAT ARM      | 14 PIPE PLUG      | 23 SCREENED HOOD    |
| 3 BAFFLE | 7 COVER BOLTS      | 11 ORIFICE BUTTON | 15 CUSHION        | 29 CUSHION RETAINER |
| 4 SEAT   | 8 RETAINING SCREWS | 12 PIVOT PIN      | 16 PLUG           | 30 WASHER           |
|          |                    |                   | 17 FLOAT RETAINER | 34 LOCK WASHER      |

SEE DRAWING NO. VM-201C-M FOR STANDARD MATERIALS OF CONSTRUCTION.

VALVE SIZE	MODEL NO.*	A	B	C	D	E	INLET SIZE	OUTLET SIZE	ORIFICE SIZE
1"	201C.2	11 3/8"	10 1/2"	12 5/8"	6 3/8"	2"	1" N.P.T.	1" N.P.T.	5/64"
2"	202C.2	14"	13"	15 7/8"	8 1/4"	3 1/4"	2" N.P.T.	2" N.P.T.	3/32"

\*Add "H" to Model No. for optional screened hood SPK-1H.

Revised 1-9-06

COMBINATION AIR VALVE (SINGLE BODY TYPE)

DATE 2-2-69

**VAL-MATIC**<sup>®</sup> VALVE AND MANUFACTURING CORP.

DRWG. NO.  
VM-201C

## COMBINATION AIR VALVES (SINGLE BODY TYPE)

MODEL NOS. 201C.2 - 202C.2 - 203C.2 - 204C.2

### STANDARD MATERIALS OF CONSTRUCTION

<u>PART NO.</u>	<u>PART NAME</u>	<u>MATERIAL</u>
1	BODY	CAST IRON ASTM A126, CLASS B
2	COVER	CAST IRON ASTM A126, CLASS B
3	BAFFLE	CAST IRON ASTM A126, CLASS B
4	SEAT	BUNA-N
5	FLOAT	STAINLESS STEEL T316, ASTM A240
6	GASKET	COMPRESSED NON-ASBESTOS FIBER
7	COVER BOLT	ALLOY STEEL SAE, GRADE 5
8	RETAINING SCREWS	STAINLESS STEEL T316, ASTM F593
9	GUIDE BUSHING	STAINLESS STEEL T316, ASTM A240
10	FLOAT ARM	STAINLESS STEEL T316, ASTM A240
11	ORIFICE BUTTON	STAINLESS STEEL & BUNA-N
12	PIVOT PIN	STAINLESS STEEL T316, ASTM A276
13	RETAINING RING	STAINLESS STEEL PH 15-7 MO
14	PIPE PLUG	STEEL
15	CUSHION	BUNA-N
16	PLUG	STAINLESS STEEL T316, ASTM A276
17	FLOAT RETAINER	STAINLESS STEEL T316, ASTM F880
18	LOCK NUT	STAINLESS STEEL T316, ASTM F594
29	CUSHION RETAINER	STAINLESS STEEL T316, ASTM F593
30	WASHER	STAINLESS STEEL T316, ASTM A240
34	LOCK WASHER	STAINLESS STEEL T316, ASTM A240

NOTE: ALL SPECIFICATIONS AS  
LAST REVISED.

Revised 1-29-03

MATERIALS OF CONSTRUCTION

DATE 2/2/69

**VAL-MATIC**<sup>®</sup> VALVE AND MANUFACTURING CORP.

DRWG. NO.

VM-201C-M

**For Commercial and Industrial Applications**

Job Name \_\_\_\_\_  
 Job Location \_\_\_\_\_  
 Engineer \_\_\_\_\_  
 Approval \_\_\_\_\_

Contractor \_\_\_\_\_  
 Approval \_\_\_\_\_  
 Contractor's P.O. No. \_\_\_\_\_  
 Representative \_\_\_\_\_

**LEAD FREE\***

**Series LFFBV-3C,  
 LFFBVS-3C**

**2-Piece, Full Port, Lead Free\* Brass  
 Ball Valves**

**Sizes: 1/4" – 4" (8 – 100mm)**

Series LFFBV-3C 2-piece, full port, Lead Free\* brass ball valves are used in commercial and industrial applications for a full range of liquids and gases. They feature a bottom-loaded blowout proof stem, virgin PTFE seats, thrust washer, and adjustable stem packing gland, stem packing nut, chrome plated Lead Free\* brass ball, brass adapter, and steel handle. The Series LFFBV-3C, LFFBVS-3C features Lead Free\* construction to comply with Lead Free\* installation requirements.

**Features**

- Lead Free\* brass body and adapter
- Certified to NSF/ANSI standard 61/8
- CSA approved threaded valves only 1/4" – 3" (15 – 80mm)
- UL/FM approved threaded valves 1/2" – 2" (15 – 50mm)
- UL Listed solder valves 1/2" – 2" (15 – 50mm)
- Fluorocarbon elastomer stem O-ring prevents stem leaks
- Adjustable stem packing gland
- PTFE stem packing seal, thrust washer, and seats
- Bottom loaded blowout proof stem
- Machined chrome plated Lead Free\* brass ball
- Valves comply to MSS-SP-110 standard

**Models**

**LFFBV-3C:** 1/4" – 4" (8 – 100mm) with threaded connections

**LFFBVS-3C:** 1/2" – 3" (15 – 80mm) with solder connections

**Pressure – Temperature**

**Temperature Range:** -40°F to 400°F (-40°C to 204°C)

**Pressure Ratings**

**LFFBV-3C:** 1/4" – 2" (8 – 50mm)  
 600psi (41 bar) WOG, non-shock  
 150psi (10.3 bar) WSP  
 2 1/2" – 4" (65 – 100mm)  
 400psi (27.5 bar) WOG, non-shock  
 125psi (8.6 bar) WSP

**LFFBVS-3C:** 1/2" – 2" (15 – 50mm)  
 600psi (41 bar) WOG, non-shock  
 150psi (10.3 bar) WSP  
 2 1/2" – 3" (65 – 80mm)  
 400psi (27.5 bar) WOG, non-shock  
 125psi (8.6 bar) WSP


\*\*This valve is designed to be soft soldered into lines without disassembly, using a low temperature solder to 420°F (216°C). Higher temperature solders may damage the seat material.


Watts product specifications in U.S. customary units and metric are approximate and are provided for reference only. For precise measurements, please contact Watts Technical Service. Watts reserves the right to change or modify product design, construction, specifications, or materials without prior notice and without incurring any obligation to make such changes and modifications on Watts products previously or subsequently sold.






**NOTE:** Apply heat with the flame directed **AWAY** from the center of the valve body. Excessive heat can harm the seats. After soldering, the packing nut may have to be tightened.


**Approvals**

1/4" – 4" (8 – 100mm) LFFBV-3C  
 Certified to NSF/ANSI standard 61/8\* 

1/2" – 3" (15 – 80mm) LFFBVS-3C  
 Certified to NSF/ANSI standard 61/8\*  
 \*Domestic cold water at 73°F (23°C) 

1/2" – 2" (15 – 50mm) LFFBV-3C UL/FM approved    
 1/2" – 2" (15 – 50mm) LFFBVS-3C UL Listed  approved

**Gas Approvals (Threaded Valves Only)**

1/2" – 2" (15 – 50mm) ASME B16.33, CSA   
 1/2 psig, 5psig, and 125psig (14, 34 and 862 kPa)  
 @ -40°F to 125°F (-40°C to 52°C)

2 1/2" – 3" (65 – 80mm)  
 ASME B16.38, CSA   
 1/2 psig, 5psig, and 125psig (14, 34 and 862 kPa)  
 @ -40°F to 125°F (-40°C to 52°C)

**Specifications**

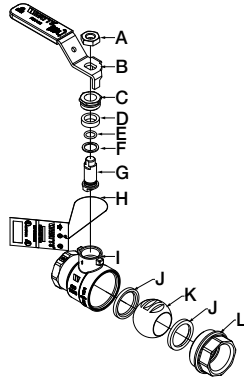
Approved valves shall be 2-piece full port design constructed using Lead Free\* brass body and end adapter. Lead Free\* ball valves shall comply with state codes and standards, where applicable, requiring reduced lead content. Seats and stem packing shall be virgin PTFE. Stem shall be bottom loaded, blowout proof design with fluorocarbon elastomer O-ring to prevent stem leaks. Valve shall have chrome plated Lead Free\* brass ball and adjustable packing gland. Threaded valves 1/2" – 3" shall be CSA approved to 1/2, 5, and 125psig (14, 34 and 862 kPa), UL/FM approved and certified to NSF/ANSI standard 61/8. Solder valves to be UL listed and certified to NSF/ANSI standard 61/8. Valve sizes 1/4" – 2" shall be rated to 600psi (41 bar) WOG non-shock and 150psi (10.3 bar) WSP. Valve sizes 2 1/2" – 4" threaded, shall be rated to 400psi (27.5 bar) WOG non-shock and 125psi (8.6 bar) WSP. Valve sizes 2 1/2" – 3" solder shall be rated to 400psi (27.5 bar) WOG non-shock and 125psi (8.6 bar) WSP. Valve shall be a Watts Series LFFBV-3C (threaded) or LFFBVS-3C (solder).

\*The wetted surface of this product contacted by consumable water contains less than one quarter of one percent (0.25%) of lead by weight.



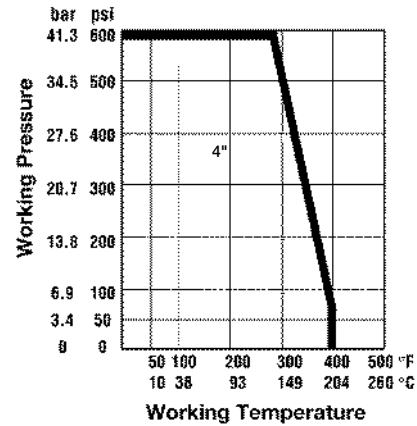


## Materials



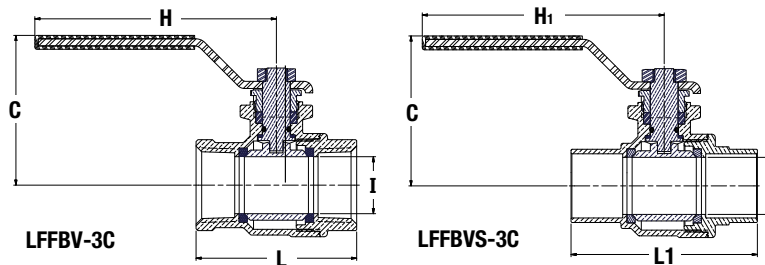
- A. Handle Nut Zinc plated carbon steel
- B. Handle Assembly Zinc plated carbon steel with vinyl insulator
- C. Packing Nut Lead Free\* brass
- D. Stem Packing Virgin PTFE
- E. O-ring Fluorocarbon elastomer (FKM)
- F. Thrust Washer Virgin PTFE
- G. Stem Machined Lead Free\* brass
- H. Tag Cardboard, Mylar coated both sides
- I. Body Forged Lead Free\* brass
- J. Seats Virgin PTFE
- K. Ball Chrome plated Lead Free\* brass
- L. Adapter Forged Lead Free\* brass

## Temperature – Pressure



\*See applicable note on reverse side for solder and valves with regards to pressure/temperature rating.

## Dimensions – Weights



SIZE (DN)		DIMENSIONS										WEIGHT			
in.	mm	C		H		H <sub>1</sub>		I		L		L <sub>1</sub>		lbs.	kg.
		in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm		
¼	8	1 <sup>13</sup> / <sub>16</sub>	46	3 <sup>7</sup> / <sub>16</sub>	87	-	-	½	12.9	1 <sup>3</sup> / <sub>4</sub>	45	-	-	0.4	0.2
⅜	10	1 <sup>13</sup> / <sub>16</sub>	46	3 <sup>7</sup> / <sub>16</sub>	87	-	-	½	12.9	1 <sup>3</sup> / <sub>4</sub>	45	-	-	0.4	0.2
½	15	1 <sup>13</sup> / <sub>16</sub>	46	3 <sup>7</sup> / <sub>16</sub>	87	3 <sup>7</sup> / <sub>16</sub>	87	½	12.9	1 <sup>15</sup> / <sub>16</sub>	50	2 <sup>1</sup> / <sub>16</sub>	52	0.4	0.2
¾	20	2 <sup>1</sup> / <sub>4</sub>	57	4	101	4	101	¾	19.2	2 <sup>5</sup> / <sub>16</sub>	59	2 <sup>1</sup> / <sub>16</sub>	68	0.8	0.3
1	25	2 <sup>5</sup> / <sub>8</sub>	67	4 <sup>1</sup> / <sub>4</sub>	108	4 <sup>1</sup> / <sub>4</sub>	108	1	25.5	2 <sup>13</sup> / <sub>16</sub>	72	3 <sup>1</sup> / <sub>4</sub>	83	1.2	0.5
1¼	32	2 <sup>13</sup> / <sub>16</sub>	71	4 <sup>1</sup> / <sub>4</sub>	108	4 <sup>1</sup> / <sub>4</sub>	108	1¼	31.9	3 <sup>3</sup> / <sub>16</sub>	81	3 <sup>11</sup> / <sub>16</sub>	94	1.8	0.8
1½	40	3 <sup>3</sup> / <sub>16</sub>	80	5 <sup>1</sup> / <sub>4</sub>	134	5 <sup>5</sup> / <sub>16</sub>	135	1½	38.0	3½	88	4¼	108	2.6	1.2
2	50	3½	89	6	153	6	153	2	50.9	4½	105	5 <sup>5</sup> / <sub>16</sub>	135	3.7	1.7
2½	65	4 <sup>1</sup> / <sub>16</sub>	104	7 <sup>3</sup> / <sub>8</sub>	187	7 <sup>3</sup> / <sub>8</sub>	188	2½	63.6	5 <sup>5</sup> / <sub>16</sub>	134	6¼	158	7.1	3.2
3	80	4½	114	7¾	197	7¾	197	3	76.3	6 <sup>1</sup> / <sub>16</sub>	154	7 <sup>3</sup> / <sub>8</sub>	185	11.3	4.7
4	100	5 <sup>3</sup> / <sub>8</sub>	136	9 <sup>5</sup> / <sub>8</sub>	245	-	-	4	101.6	7 <sup>1</sup> / <sub>16</sub>	189	-	-	17.7	8.0



A Watts Water Technologies Company



ISO 9001-2000  
CERTIFIED

USA: 815 Chestnut St., No. Andover, MA 01845-6098; www.watts.com  
Canada: 5435 North Service Rd., Burlington, ONT. L7L 5H7; www.wattscanada.ca

**Bourdon Tube Pressure Gauges  
Stainless Steel Series**  
 → **Type 232.53 - Dry Case**  
**Type 233.53 - Liquid-filled Case**

**Applications**

- With liquid filled case for applications with high dynamic pressure pulsations or vibration
- Suitable for corrosive environments and gaseous or liquid media that will not obstruct the pressure system
- Process industry: chemical/petrochemical, power stations, mining, on and offshore, environmental technology, mechanical engineering and plant construction

**Special features**

- Excellent load-cycle stability and shock resistance
- All stainless steel construction
- Positive pressure ranges to 15,000 psi

**Standard Features**

**Design**

ASME B40.100 & EN 837-1

**Sizes**

2", 2½" & 4" (50, 63 and 100 mm)

**Accuracy class**

- 2" & 2½": ± 2/1/2% of span (ASME B40.100 Grade A)
- 4": ± 1.0% of span (ASME B40.100 Grade 1A)

**Ranges**

Vacuum / compound to 200 psi  
 Pressure from 15 psi to 15,000 psi  
 or other equivalent units of pressure or vacuum

**Working pressure**

- 2" & 2½": Steady: 3/4 scale value  
 Fluctuating: 2/3 full scale value  
 Short time: full scale value
- 4": Steady: full scale value  
 Fluctuating: 0.9 x full scale value  
 Short time: 1.3 x full scale value

**Operating temperature**

Ambient: -40°F to +140°F (-40°C to +60°C) - dry  
 -4°F to +140°F (-20°C to +60°C) - glycerine filled  
 -40°F to +140°F (-40°C to +60°C) - silicone filled  
 Medium: +212°F (+100°C) maximum



Bourdon Tube Pressure Gauge Model 232.53

**Temperature error**

Additional error when temperature changes from reference temperature of 68°F (20°C) ±0.4% for every 18°F (10°C) rising or falling. Percentage of span.

**Weather protection**

Weather tight (NEMA 4X / IP65)

**Pressure connection**

Material: 316L stainless steel  
 Lower mount (LM) or center back mount (CBM)  
 Lower back mount (LBM) for 4" size  
 1/8" NPT, 1/4" NPT or 1/2" NPT limited to wrench flat area

**Bourdon tube**

Material: 316L stainless steel  
 → 2" & 2½": ≤ 1,000 PSI: C-type,  
 ≥ 1,500 PSI: helical type  
 4": ≤ 1,500 PSI: C-type,  
 ≥ 2,000 PSI: helical type

**Movement**

Stainless steel

**Dial**

White aluminum with black lettering, 2½" with stop pin



**Pointer**

Black aluminum

**Case**304 stainless steel with vent plug and SS crimp ring.  
Welded case / socket connection**Window**

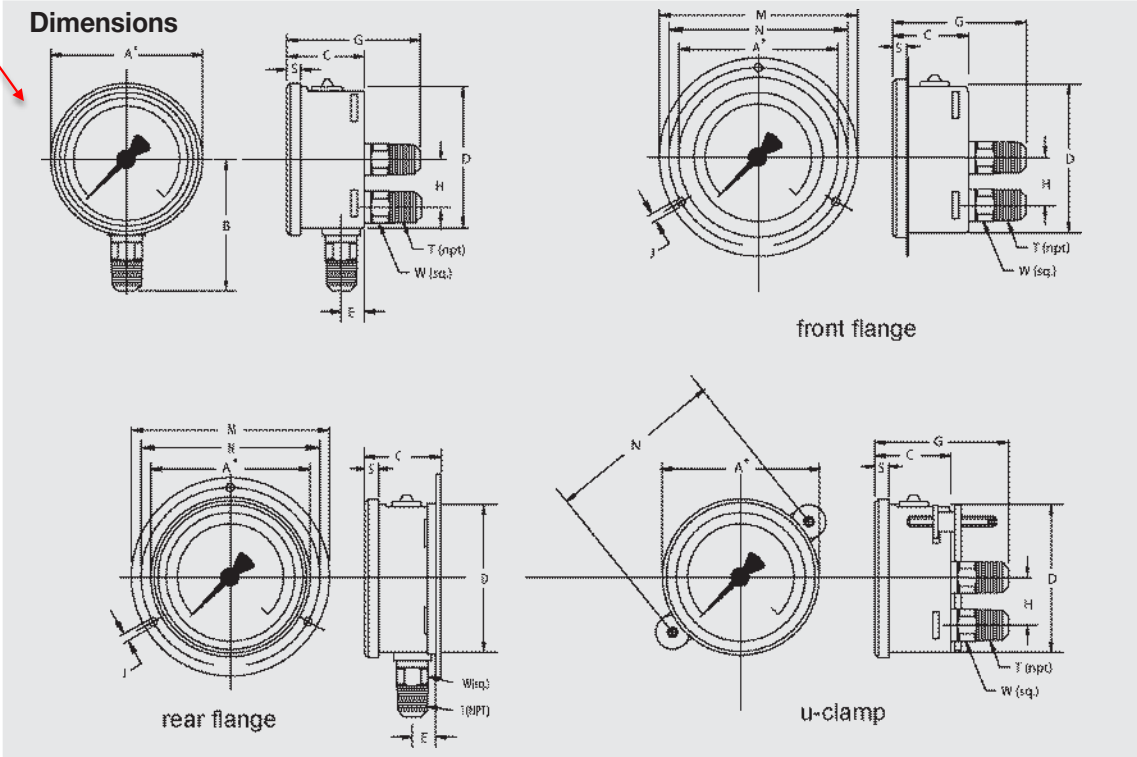
Polycarbonate

**Liquid filling**

Glycerine 99.7% - Type 233.53

**Optional extras**

- SS restrictor
- SS front or rear flanges
- Zinc-plated steel or SS u-clamp bracket (field installable)
- Cleaned for oxygen service
- Red drag pointer for mark pointer
- Other pressure connections
- Silicone or Fluorolube case filling
- Other pressure scales available:  
bar, kPa, MPa, kg/cm<sup>2</sup> and dual scales



Size		A	B	C	D	E	G	H	J	K	L	M	N	S	T	W	Weight	
2"	mm	55	48	30	50	12	53	-	3.6	n/a	6.5	71	60	5.5		14	0.27 lb.	dry
	in	2.17	1.89	1.18	1.97	0.47	2.09	-	0.14	n/a	0.26	2.80	2.36	0.22	1/4"	0.55	0.33 lb.	filled
2.5"	mm	69	54	32	62	13	54	-	3.6	72	7.5	85	75	6.5		14	0.36 lb.	dry
	in	2.69	2.13	1.26	2.45	0.51	2.13	-	0.14	2.83	0.30	3.35	2.95	0.26	1/4"	0.55	0.44 lb.	filled
4"	mm	107	87	48	100	15.5	79.5	30	4.8	109	9	132	116	8		22	1.10 lb.	dry
	in	4.21	3.43	1.89	3.91	0.61	3.13	1.18	0.19	4.29	0.35	5.20	4.57	0.31	1/2"	0.87	1.76 lb.	filled

**Recommended panel cutout is dimension D + 1 mm****Ordering information**Pressure gauge model / Nominal size / Scale range / Size of connection / Optional extras required  
Specifications and dimensions given in this leaflet represent the state of engineering at the time of printing.  
Modifications may take place and materials specified may be replaced by others without prior notice.**WIKALog Instrument Corporation**1000 Wiegand Boulevard  
Lawrenceville, GA 30045  
Tel (770) 513-8200 Toll-free 1-888-WIKA-USA  
Fax (770) 338-5118  
E-Mail [info@wika.com](mailto:info@wika.com)

# AquaCarb® S Series granular reactivated carbon

## AquaCarb® NS, AquaCarb® RS, AquaCarb® RSD

### For Industrial and Remedial Water Treatment

#### Description

AquaCarb® S Series carbons are produced through thermal reactivation of approved grades of spent carbon at one of our state-of-the-art ISO 14001 certified reactivation facilities. Through careful control of the residence time in the reactivation furnace, reactivation temperature, and reactivation gas composition, adsorbed contaminants on the spent carbon are removed and destroyed, and the carbon's internal pore structure is maintained as close to virgin condition as possible. AquaCarb® S Series reactivated carbons are pooled from a variety of sources, ensuring consistent product properties. The resulting carbon serves as an excellent economic alternative to virgin carbon for the removal of a broad range of organic contaminants from wastewater, process water, and groundwater streams.

#### Applications

Cost effective AquaCarb® S Series reactivated carbons have been demonstrated to provide excellent performance in a variety of liquid phase treatment applications, including the following:

- Removal of organic contaminants
- Pesticide removal
- Groundwater remediation
- Wastewater treatment
- Industrial process water treatment
- Biological activated carbon support

#### Quality Control

Siemens' laboratories are fully equipped to provide complete quality control analysis

using ASTM standard test methods in order to assure the consistent quality of all Westates® activated carbons.

Our technical staff offers hands-on guidance in selecting the most appropriate system, operating conditions and carbon to meet your needs. For more information contact your nearest Siemens representative.

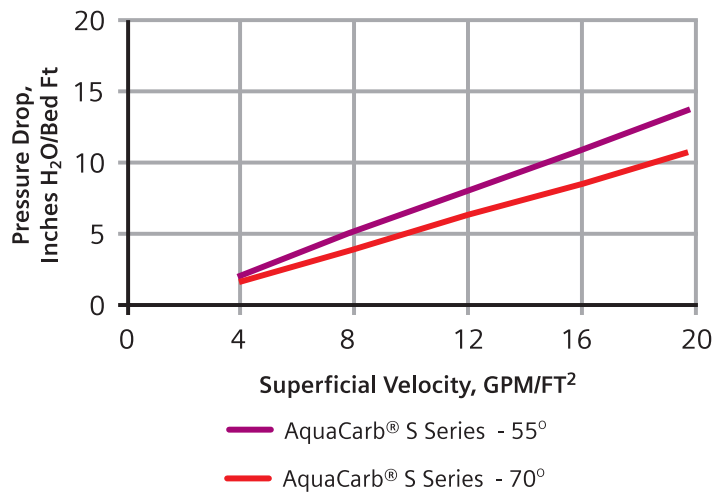


#### Features and Benefits:

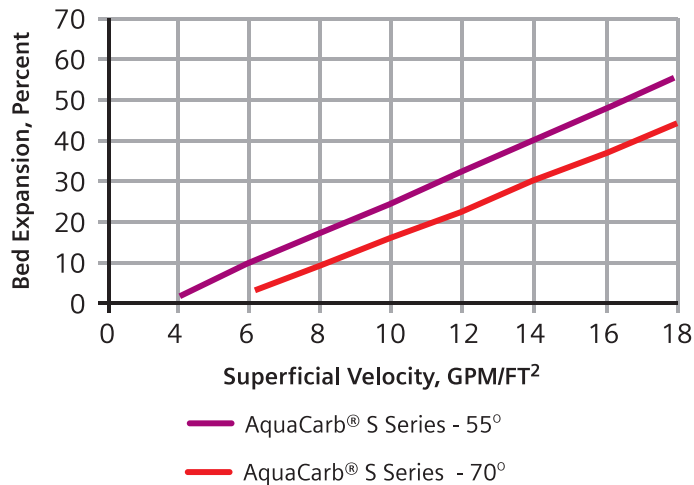
- Reactivated carbons serve as an economical alternative to virgin carbon in many applications
- Use of reactivated carbons reduce the volume of spent carbon sent to landfill and encourages responsible usage of natural resources
- A detailed quality assurance program guarantees consistent quality from lot to lot and shipment to shipment
- Pooled reactivated carbons provide consistent properties and performance
- Reactivated carbons produced at ISO 14001 certified reactivation facilities, ensuring minimization of environmental liability and continued benchmarking against best practice standards for environmental management

Typical Properties	
Parameter	AquaCarb® S
Carbon Type	Reactivated Coconut/Coal
Mesh Size, U.S. Sieve	8 x 30
Iodine No., mg I2/g	800 -1000
Apparent Density, g/cc	0.46 -0.60
Moisture as Packed, Wt. %	2

### Downflow Pressure Drop Through A Backwashed and Stratified Bed (Typical)



### Percent Bed Expansion During Backwash (Typical)



**Safety Note:** Under certain conditions, some compounds may oxidize, decompose or polymerize in the presence of activated carbon causing a carbon bed temperature rise that is sufficient to cause ignition. Particular care must be exercised when compounds that have a peroxide-forming tendency are being adsorbed. In addition the adsorption of VOCs will lead to the generation of heat within a carbon bed. These heats of reaction and adsorption need to be properly dissipated in order to fully assure the safe operation of the bed.

**Wet activated carbon readily adsorbs atmospheric oxygen. Dangerously low oxygen levels may exist in closed vessels or poorly ventilated storage areas. Workers should follow all applicable state and federal safety guidelines for entering oxygen depleted areas.**

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Red Bluff, CA 96080

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[www.siemens.com/es](http://www.siemens.com/es)

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Order No.: WS-AQUASdr-DS-1011  
Printed in USA  
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## **APPENDIX F**

### **Equipment Manuals**



## **FLOW METERS**

## SITRANS F M MAGFLO®

*Electromagnetic flowmeters*

*Sensor types MAG 1100, MAG 3100, MAG 5100 W*

*Transmitter types MAG 5000, MAG 6000*



Technical Documentation (handbooks, instructions, manuals etc.) on the complete product range SITRANS F can be found on the internet/intranet on the following links:

English: <http://www4.ad.siemens.de/WW/view/en/10806951/133300>






Order no.: FDK-521H0723



SFIDK.PS.027.W4.02





SITRANS F M MAGFLO®




Siemens Flow Instruments range of electromagnetic flowmeters

	MAG 1100 	MAG 1100 FOOD 	MAG 3100 	MAG 3100 W 	MAG 5100 W 
Size [mm]	DN 2-100	DN 10-100	DN 15-2000	DN 25-1200	DN 25-1200
Connection	Flangeless (Sandwich design)	Weld-in adapter, clamp adapter, thread adapter	Flange	Flange	Flange
Pressure [bar]	Max. 40	Max. 40	Max. 100	Max. 40	Max. 40
Temperature [°C]	-20 to 200	-30 to 150	-40 to 180	-10 to 95	-5 to 90
Liner	Zirconium oxide (ZrO <sub>2</sub> ) Ceramic (Al <sub>2</sub> O <sub>3</sub> ), PFA	Ceramic (Al <sub>2</sub> O <sub>3</sub> ), PFA	Neoprene, EPDM, Teflon (PTFE), Ebonite, Linatex®	Neoprene and EPDM	DN 25-40 & DN 350-1200 hard elastomer DN 50-300 composite elastomer
Electrodes	Platinum Hastelloy C276	Platinum Hastelloy	AISI 316 Ti, Hastelloy C, Platinum/Iridium, Titanium, Tantalum, PE electrodes	AISI 316 Ti, PE electrodes	AISI 316 Ti, PE electrodes
Enclosure	IP 67	IP 67	IP 67/IP 68	IP 67/IP 68	IP 67/IP 68
Ex-version	EEx [ia] [ib] IIB T4-T6		EEx e ia IIC T3-T6 EEx d [a] [b] IIB T4-T6		

	MAG 5000 	MAG 6000 
Outputs	1 current output 1 digital output 1 relay output	1 current output 1 digital output 1 relay output
Flow direction	Uni/bidirectional	Uni/bidirectional
Communication	Optional HART®	Add-on modules
Display	3 lines 20 characters (optional without display)	3 lines 20 characters (optional without display)
Meter uncertainty	±0,5% o.r.	±0,25% o.r.
Enclosure	IP 67, IP 20	IP 67, IP 20
Custody transfer approval	PTB (cold water)	PTB OIMLR75 OIMLR117
Ex-version Safety barrier 19"	[EEx ia] IIC	[EEx ia ib] IIB [EEx ia] IIC
Power supply	12-24 V AC/DC 115-230 V AC	12-24 V AC/DC 115-230 V AC
Batch	No	Yes

	MAG 6000 Industry 	MAG 8000 W 
Refer to	Operating manual SFIDK.PS.026.E1.02	Operating manual SFIDK.PS.026.D2.02

## 2.4 Sensor MAG 5100 W

			
<b>Type</b>	Sensor with flanges		
<b>Design</b>	Straight	Coned 1 DN reduction	Straight
<b>Nominal size</b> mm	25-40	50-300	350-1200
<b>Liner</b>	Hard elastomer (hard rubber) <sup>3)</sup>	Composite elastomer (hard & soft rubber) <sup>3)</sup>	Hard elastomer (hard rubber) <sup>3)</sup>
<b>Liner approvals</b>	WRc	WRc	WRc
<b>Medium temperature</b>	-5 to 70°C <sup>1)</sup>		
<b>Ambient temperature</b>			
Remote transmitter	-40 to 100°C		
Compact transmitter	-20 to 50°C		
<b>Operating pressure</b>	0.01 to 40 bar	0.03 to 20 bar	0.01 to 16 bar
<b>Excitation frequency</b>	12.5 Hz	50-65 mm: 12.5 Hz 80-150 mm: 6.25 Hz 200-300 mm: 3.125 Hz	3.125 Hz
<b>Enclosure rating</b> <i>Standard</i>	IP 67 to EN 60529 1 m w.g. for 30 minutes		
<i>Option</i>	IP 68 to EN 60529 10 m w.g. continuously		
<b>Cable entries</b>	4 Pg 13.5		
<b>Mechanical load</b>	18-1000 Hz random, 3.17 G rms in all directions to EN 60068-2-36		
<b>Test pressure</b>	1.5 × nominal pressure		
<b>Flanges</b>			
EN 1092-1 <i>Standard</i>	PN 40	50-150 mm: PN 16 200-300 mm: PN 10	PN 10
<i>Option</i>		200-300 mm: PN 16	PN 16
ANSI B16.5 <i>Standard</i>	Class 150 lb	Class 150 lb	14"-24": Class 150 lb
AWWA C-207 <i>Standard</i>			28"-48": Class D
<b>Pressure drop at 3 m/sec.</b>	As straight pipe	Max. 25 mbar	As straight pipe
<b>Electrodes</b>	AISI 316 Ti (1.4571)		
<b>PE/grounding electrodes</b>			
<i>Standard</i>	AISI 316 Ti (1.4571)		
<b>Measuring pipe/meter body</b>	AISI 304 (1.4301)	Composite elastomer	AISI 304 (1.4301)
<b>Flanges</b>	Carbon steel		
<b>Housing</b>	Carbon steel		
<b>Surface finish</b>	Two component epoxy min. 150 microns	Polyester powder coat min. 100 microns	Two component epoxy min. 150 microns
<b>Colour</b>	Siemens 700 light basic		
<b>Approvals</b> <i>Conforms to</i>	PED - 97/23EC, LVD - 73/23 EEC + amendment 93/68/EEC, EMC - 89/336 EEX <sup>2)</sup>		

1) Peak temperature up to +90°C (194°F) in periods < 1 hour

2) For sizes greater than 600 mm PED conformity is available as a cost added option, the basic unit will only carry the LVD (Low Voltage Directive) and EMC approval.

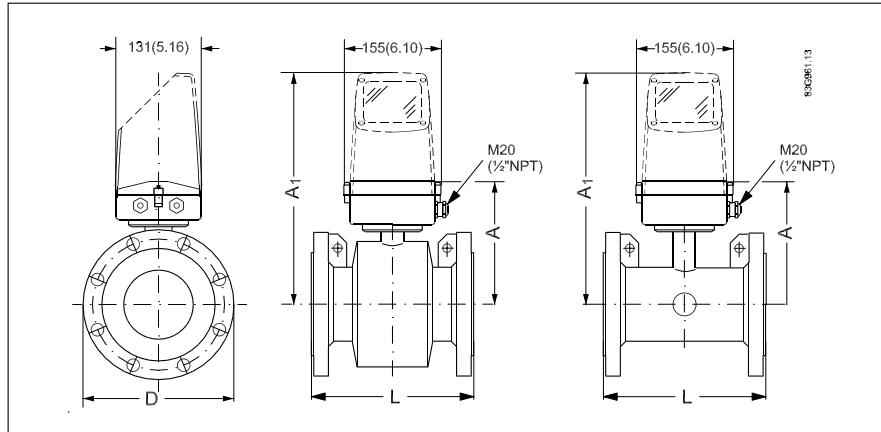
3) Nitrile, NBR

## 2.5.1 Transmitter MAG 5000 (DN 2 to DN 1200)

		<b>Accuracy 0.5%</b>
<b>Current output</b>		
Current	0-20 mA, 4-20 mA or 4-20 mA + alarm	
Load	< 800 ohm	
Time constant	0.1-30 s adjustable	
<b>Digital output</b>		
Frequency	0-10 kHz, 50% duty cycle	
Time constant	0.1-30 s adjustable	
Active	24 V DC, 30 mA, $1\text{ K}\Omega \leq R_{\text{load}} \leq 10\text{ K}\Omega$ , short-circuit-protected	
Passive	3-30 V DC, max. 110 mA, $200\ \Omega \leq R_{\text{load}} \leq 10\text{ K}\Omega$	
<b>Relay</b>		
Time constant	Changeover relay, time constant same as current time constant	
Load	42 V AC/2 A, 24 V DC/1A	
<b>Digital input</b>		
Activation time	50 ms	
Current	$I_{11\text{ V DC}} = 2.5\text{ mA}$ , $I_{30\text{ V DC}} = 7\text{ mA}$	
<b>Functions</b>		
Flow rate, 2 totalizers, low flow cut-off, empty pipe cut-off <sup>1)</sup> , flow direction, error system, operating time, uni/bidirectional flow, limit switches, pulse output, control for cleaning unit		
<b>Galvanic isolation</b>		
All inputs and outputs are galvanically isolated		
<b>Cut-off</b>		
Low flow	0-9.9% of maximum flow	
Empty pipe	Detection of empty pipe, special cable required in separate mounted installation	
<b>Totalizer</b>		
Two eight-digit counters for forward, net or reverse flow		
<b>Display</b>		
Background illumination with alphanumerical text, 3 x 20 characters to indicate flow rate, totalized values, settings and faults		
Reverse flow indicated by negative sign		
Time constant	Time constant as current output time constant	
<b>Zero point adjustment</b>		
Automatic		
<b>Electrode input impedance</b>		
$> 1 \times 10^{14}\ \Omega$		
<b>Excitation frequency</b>		
Sensor size depending pulsating DC current (125 mA)		
<b>Ambient temperature</b>		
Display version during operation: -20 to +50°C		
Blind version during operation: -20 to +60°C		
During storage: -40 to +70°C (RH max. 95%)		
<b>Custody transfer approval</b>		
MAG 5000 CT		
PTB (cold water)		
6.221		
99.19		
<b>Communication</b>		
Standard	Without serial communication	
Optional	HART®	
<b>Compact</b>		
Enclosure material	Fibre glass-reinforced polyamide	
Enclosure rating	IP 67 to EN 60529 and DIN 40050 (1 m w.g. for 30 minutes)	
Mechanical load	18-1000 Hz random, 3.17 G rms in all directions to EN 60068-2-36	
<b>19" insert</b>		
Enclosure material	Standard 19" insert of aluminium/steel (DIN 41494)	
	Width: 21 TE	
	Height: 3 HE	
Enclosure rating	IP 20 to EN 60529 and DIN 40050	
Mechanical load	Version: 1 G, 1-800 Hz sinusoidal in all directions to EN 60068-2-36	
<b>EMC performance</b>		
Emission: EN 50081-1 (Light industry)		
Immunity: EN 50082-2 (Industry)		
<b>Supply voltage</b>		
115-230 V AC +10% to -15%, 50-60 Hz		
11-30 V DC or 11-24 V AC		
<b>Power consumption</b>		
230 V AC: 17 VA		
24 V DC: 9 W, $I_N = 380\text{ mA}$ , $I_{ST} = 8\text{ A}$ (30 ms)		
12 V DC: 11 W, $I_N = 920\text{ mA}$ , $I_{ST} = 4\text{ A}$ (250 ms)		

1) Not remote Ex, not DN 2, 3

4.3  
Sensor MAG 5100 W



D & W

*New dimension from  
DN 350 to DN 1200*

Nominal size		A		L									
mm	inch	mm	inch	PN 10		PN 16		PN 40		Class 150		AWWA	
mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
25	1"	187	7.4	N/A	N/A	N/A	N/A	200	7.9	200	7.9	N/A	N/A
40	1½"	197	7.8	N/A	N/A	N/A	N/A	200	7.9	200	7.9	N/A	N/A
50	2"	188	7.4	N/A	N/A	200	7.9	N/A	N/A	200	7.9	N/A	N/A
65	2½"	194	7.6	N/A	N/A	200	7.9	N/A	N/A	200	7.9	N/A	N/A
80	3"	200	7.9	N/A	N/A	200	7.9	N/A	N/A	200	7.9	N/A	N/A
100	4"	207	8.1	N/A	N/A	250	9.8	N/A	N/A	250	9.8	N/A	N/A
125	5"	217	8.5	N/A	N/A	250	9.8	N/A	N/A	250	9.8	N/A	N/A
150	6"	232	9.1	N/A	N/A	300	11.8	N/A	N/A	300	11.8	N/A	N/A
200	8"	257	10.1	350	13.8	350	13.8	N/A	N/A	350	13.8	N/A	N/A
250	10"	284	11.2	450	17.7	450	17.7	N/A	N/A	450	17.7	N/A	N/A
300	12"	310	12.2	500	19.7	500	19.7	N/A	N/A	500	19.7	N/A	N/A
350	14"	382	15.0	550	21.7	550	21.7	N/A	N/A	550	21.7	N/A	N/A
400	16"	407	16.0	600	23.6	600	23.6	N/A	N/A	600	23.6	N/A	N/A
450	18"	438	17.2	600	23.6	600	23.6	N/A	N/A	600	23.6	N/A	N/A
500	20"	463	18.2	600	23.6	600	23.6	N/A	N/A	600	23.6	N/A	N/A
600	24"	514	20.2	600	23.6	600	23.6	N/A	N/A	600	23.6	N/A	N/A
700	28"	564	22.2	700	27.6	700	27.6	N/A	N/A	N/A	N/A	700	27.6
750	30"	591	23.3	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	750	29.5
800	32"	616	24.3	800	31.5	800	31.5	N/A	N/A	N/A	N/A	800	31.5
900	36"	663	26.1	900	35.4	900	35.4	N/A	N/A	N/A	N/A	900	35.4
1000	40"	714	28.1	1000	39.4	1000	39.4	N/A	N/A	N/A	N/A	1000	39.4
	42"	714	28.1	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	1000	39.4
1100	44"	765	30.1	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	1100	43.3
1200	48"	820	32.3	1200	47.2	1200	47.2	N/A	N/A	N/A	N/A	1200	47.2

*Will be discontinued*

350	14"	362	14.3	550	21.7	550	21.7	N/A	N/A	550	21.7	N/A	N/A
400	16"	387	15.2	600	23.6	600	23.6	N/A	N/A	600	23.6	N/A	N/A
450	18"	418	16.5	600	23.6	600	23.6	N/A	N/A	600	23.6	N/A	N/A
500	20"	443	17.4	625	24.6	625	24.6	N/A	N/A	680	26.8	N/A	N/A
600	24"	494	19.4	750	29.5	750	29.5	N/A	N/A	820	32.3	N/A	N/A
700	28"	544	21.4	875	34.4	875	34.4	N/A	N/A	N/A	N/A	875	34.4
750	30"	571	22.5	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	937	36.9
800	32"	606	23.9	1000	39.4	1000	39.4	N/A	N/A	N/A	N/A	1000	39.4
900	36"	653	25.7	1125	44.3	1125	44.3	N/A	N/A	N/A	N/A	1125	44.3
1000	40"	704	27.7	1250	49.2	1250	49.2	N/A	N/A	N/A	N/A	1250	49.2
	42"	704	27.7	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	1250	49.2
1100	44"	755	29.7	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	1375	54.1
1200	48"	810	31.9	1500	59.1	1500	59.1	N/A	N/A	N/A	N/A	1500	59.1

D = Outside diameter of flange, see flange tables

SITRANS F M MAGFLO® 4. Dimensions and weight

**MAG 5100 W weight**

Nominal size		PN 10		PN 16		PN 40		Class 150		AWWA	
mm	inch	kgs	lbs	kgs	lbs	kgs	lbs	kgs	lbs	kgs	lbs
25	1"	N/A	N/A	N/A	N/A	4	9	4	9	N/A	N/A
40	1½"	N/A	N/A	N/A	N/A	7	15	6	13	N/A	N/A
50	2"	N/A	N/A	9	20	N/A	N/A	8	20	N/A	N/A
65	2½"	N/A	N/A	10.7	24	N/A	N/A	11	24	N/A	N/A
80	3"	N/A	N/A	11.6	26	N/A	N/A	13	28	N/A	N/A
100	4"	N/A	N/A	15.2	33	N/A	N/A	19	41	N/A	N/A
125	5"	N/A	N/A	20.4	45	N/A	N/A	24	52	N/A	N/A
150	6"	N/A	N/A	26	57	N/A	N/A	29	64	N/A	N/A
200	8"	48	106	48	106	N/A	N/A	56	124	N/A	N/A
250	10"	64	141	69	152	N/A	N/A	79	174	N/A	N/A
300	12"	76	167	86	189	N/A	N/A	110	243	N/A	N/A
350	14"	104	229	125	274	N/A	N/A	139	307	N/A	N/A
400	16"	119	263	143	314	N/A	N/A	159	351	N/A	N/A
450	18"	136	299	173	381	N/A	N/A	182	400	N/A	N/A
500	20"	163	359	223	491	N/A	N/A	225	495	N/A	N/A
600	24"	236	519	338	744	N/A	N/A	320	704	N/A	N/A
700	28"	270	595	314	692	N/A	N/A	N/A	N/A	273	602
750	30"	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	329	725
800	32"	346	763	396	873	N/A	N/A	N/A	N/A	365	804
900	36"	432	951	474	1043	N/A	N/A	N/A	N/A	495	1089
1000	40"	513	1130	600	1321	N/A	N/A	N/A	N/A	583	1282
	42"	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	687	1512
1100	44"	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	763	1680
1200	48"	643	1415	885	1948	N/A	N/A	N/A	N/A	861	1896

**New weight from DN 350 to DN 1200**

**Will be discontinued**

350	14"	100	220	116	255	N/A	N/A	131	289	N/A	N/A
400	16"	127	280	144	317	N/A	N/A	165	364	N/A	N/A
450	18"	152	335	178	393	N/A	N/A	176	388	N/A	N/A
500	20"	184	405	232	512	N/A	N/A	235	518	N/A	N/A
600	24"	258	568	343	736	N/A	N/A	345	761	N/A	N/A
700	28"	315	693	350	772	N/A	N/A	N/A	N/A	309	681
750	30"	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	480	1058
800	32"	410	904	442	975	N/A	N/A	N/A	N/A	421	928
900	36"	512	1129	550	1213	N/A	N/A	N/A	N/A	539	1188
1000	40"	650	1433	732	1614	N/A	N/A	N/A	N/A	670	1477
	42"	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	700	1544
1100	44"	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	1100	2426
1200	48"	990	2183	1106	2439	N/A	N/A	N/A	N/A	1030	2271

**The effect of temperature on working pressure MAG 5100 W**

Metric (Pressures in bar)					
Sizes 25 mm, 40 mm & > 300 mm					
Flange spec.	Flange rating	Temperature °C			
		-5	10	50	90
EN 1092-1	PN 10	10.0	10.0	9.7	9.4
	PN 16	16.0	16.0	15.5	15.1
	PN 40	40.0	40.0	38.7	37.7
ANSI B16.45	150 lb	19.7	19.7	19.3	18.0
AWWA C-207	Class D	10.3	10.3	10.3	10.3
Sizes 50 mm to 300 mm					
EN 1092-1	PN 10	10.0	10.0	10.0	8.2
	PN 16	10.0	10.0	16.0	13.2
	PN 40	10.0	40.0	40.0	32.9
ANSI B16.45	150 lb	10.0	19.7	19.7	16.2

Imperial (Pressures in Psi)					
Sizes 1", 1½", & > 12"					
Flange spec.	Flange rating	Temperature °F			
		23	50	120	200
EN 1092-1	PN 10	145	145	141	136
	PN 16	232	232	225	219
	PN 40	580	580	561	547
ANSI B16.45	150 lb	286	286	280	261
AWWA C-207	Class D	150	150	150	150
Sizes 2" to 12"					
EN 1092-1	PN 10	145	145	145	119
	PN 16	145	232	232	191
	PN 40	145	580	580	477
ANSI B16.45	150 lb	145	286	286	235

D & W

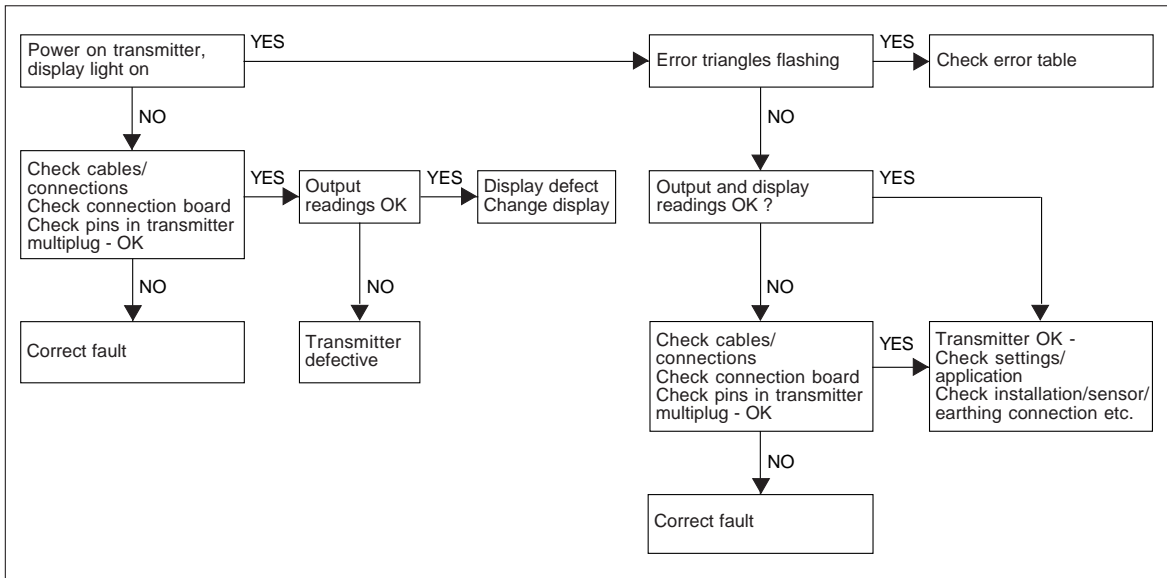
9. Service

Often problems with unstable/wrong measurements occur due to insufficient/wrong earthing or potential equalization. Please check this connection. If OK, the SITRANS F M MAGFLO® transmitter can be checked as described under 9.1 and sensor under 9.3.

9.1 Transmitter check list

When checking SITRANS F M MAGFLO® installations for malfunction the easiest method to check the transmitter is to replace it with another MAG 5000/6000 transmitter with a similar power supply. A replacement can easily be done as all settings are stored in and downloaded from the SENSORPROM® unit - no extra settings need to be made.

If no spare transmitter is available - then check transmitter according to check table.



## 9.2 Trouble shooting MAG transmitter

Symptom	Output signals	Error code	Cause	Remedy	
Empty display	Minimum		1. No power supply	Power supply Check MAG 5000/6000 for bended pins on the connector	
			2. MAG 5000/6000 defective	Replace MAG 5000/6000	
No flow signal	Minimum		1. Current output disabled	Turn on current output	
			2. Digital output disabled	Turn on digital output	
			3. Reverse flow direction	Change direction	
	Undefined	F70	Incorrect or no coil current	Check cables/connections	
		W31	Measuring pipe empty	Ensure that the measuring pipe is full	
		F60	Internal error	Replace MAG 5000/6000	
Indicates flow with no flow in pipe	Undefined	P42	1. No load on current output 2. MAG 5000/6000 defective	Check cables/connections Replace MAG 5000/6000	
		P41	Initializing error	Switch off MAG 5000/6000, wait 5 s and switch on again	
Unstable flow signal	Unstable		Measuring pipe empty	Select empty pipe cut-off	
			Empty pipe cut-off is OFF	Ensure that the measuring pipe is full	
			Electrode connection missing/ electrode cable is insufficiently screened	Ensure that electrode cable is connected and sufficiently screened	
Unstable flow signal	Unstable		1. Pulsating flow	Increase time constant	
			2. Conductivity of medium too low	Use special electrode cable	
			3. Electrical noise potential between medium and sensor	Ensure sufficient potential equalization	
			4. Air bubbles in medium	Ensure medium does not contain air bubbles	
			5. High concentration of particles or fibres	Increase time constant	
Measuring error	Undefined		Incorrect installation	Check installation	
		P40	No SENSORPROM® unit	Install SENSORPROM® unit	
		P44	CT SENSORPROM® unit	Replace SENSORPROM® unit or reset SENSORPROM® unit with MAG CT transmitter	
		F61	Deficient SENSORPROM® unit	Replace SENSORPROM® unit	
		F62	Wrong type of SENSORPROM® unit	Replace SENSORPROM® unit	
		F63	Deficient SENSORPROM® unit	Replace SENSORPROM® unit	
		F71	Loss of internal data	Replace MAG 5000/6000	
	Maximum	W30	Flow exceeds 100% of $Q_{max}$ .	Check $Q_{max}$ (Basic Settings)	
Measuring approx. 50%			W21	Pulse overflow • Volume/pulse too small • Pulse width too large	Change volume/pulse Change pulse width
				Missing one electrode connection	Check cables
Loss of totalizer data	OK	W20	Initializing error	Reset totalizer manually	
##### Signs in display	OK		Totalizer roll over	Reset totalizer or increase totalizer unit	

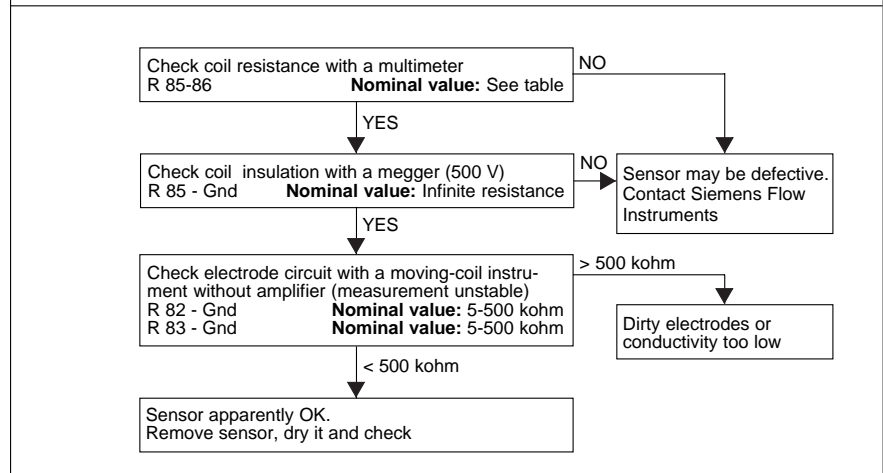
9.3  
Check list MAG sensor

**ATTENTION!**

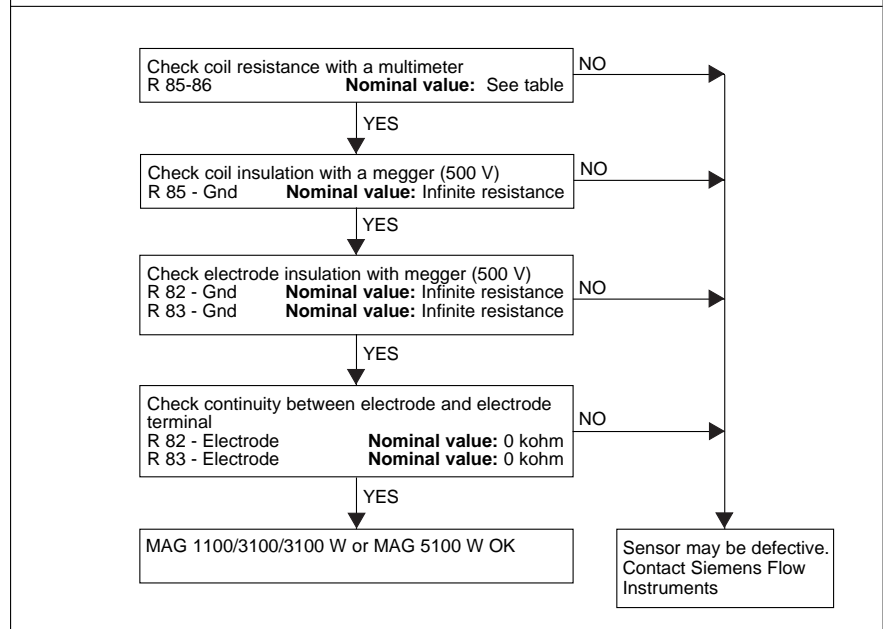
If there is leakage from MAG 1100/3100/3100 W or MAG 5100 W and the unit has been used to measure inflammable/explosive liquids, there might be a risk of explosion when checking with a megger.

**Disconnect all leads to MAG 1100/3100/3100 W or MAG 5100 W**

**MAG 1100/3100/3100 W or MAG 5100 W installed and filled with the medium:**



**MAG 1100/3100/3100 W or MAG 5100 W removed from system – empty and dry:**





9.4  
Coil resistance

DN	Coil resistance						
	MAG 1100	MAG 3100		MAG 3100 W		MAG 5100 W	
	Resistance	Resistance	Tolerance	Ohms	Tolerance	Ohms	Tolerance
2	104 Ω +/- 5	104					
3	104 Ω +/- 5	104					
6	98 Ω +/- 4	104					
10	98 Ω +/- 4	104					
15 <sup>1)</sup>	98 Ω +/- 4	104					
25	98 Ω +/- 4	104	+/- 2	104	+/- 2	104	+/- 2
40	98 Ω +/- 4	92	+/- 2	92	+/- 2	92	+/- 2
50	98 Ω +/- 4	92	+/- 2	92	+/- 2	124	+/- 4
65	98 Ω +/- 4	100	+/- 2	100	+/- 2	127	+/- 4
80	98 Ω +/- 4	94	+/- 2	94	+/- 2	126	+/- 4
100	98 Ω +/- 4	92	+/- 2	92	+/- 2	125	+/- 4
125		92	+/- 2	92	+/- 2	126	+/- 4
150		94	+/- 2	94	+/- 2	116	+/- 4
200		90	+/- 2	90	+/- 2	109	+/- 4
250		92	+/- 2	92	+/- 2	104	+/- 4
300		100	+/- 2	100	+/- 2	108	+/- 4
350		112	+/- 2	112	+/- 2	112	+/- 2
400		100	+/- 4	100	+/- 4	100	+/- 4
450		108	+/- 4	108	+/- 4	108	+/- 4
500		122	+/- 4	122	+/- 4	122	+/- 4
600		115	+/- 4	114	+/- 4	114	+/- 4
700		128	+/- 4	112	+/- 4	112	+/- 4
750		133					
800		128	+/- 4	127	+/- 4	127	+/- 4
900		131	+/- 4	93	+/- 4	93	+/- 4
1000		131	+/- 4	103	+/- 4	103	+/- 4
1100		126					
1200		130	+/- 4	124	+/- 4	124	+/- 4
1400		130					
1500		124					
1600		133					
1800		133					
2000		147					

<sup>1)</sup> On MAG 1100 DN 15 produced as from May 1999 the coil resistance must be 86 ohm, +8/-4 ohm.

All resistance values are at 20 °C.  
The resistance changes proportionally 0.4% / °C.

10. Ordering

Please look on our homepage <http://www.siemens.com/flow> under "Product Selector".



## **PRESSURE TRANSMITTERS**

# Pressure Measurement

## Transmitters for basic requirements

SITRANS P200

2

### Overview



The SITRANS P200 pressure transmitter measures the gauge and absolute pressure of liquids, gases and vapors.

- Ceramic measuring cell
- Gauge and absolute measuring ranges 1 to 60 bar (15 to 1000 psi)
- For general applications

### Benefits

- High measuring accuracy
- Rugged stainless steel enclosure
- High overload withstand capability
- For aggressive and non-aggressive media
- For measuring the pressure of liquids, gases and vapors
- Compact design

### Application

The SITRANS P200 pressure transmitter for gauge and absolute pressure is used in the following industrial areas:

- Mechanical engineering
- Shipbuilding
- Power engineering
- Chemical industry
- Water supply

### Design

#### Device structure without explosion protection

The pressure transmitter consists of a piezoresistive measuring cell with a diaphragm installed in a stainless steel enclosure. It can be used with a connector per EN 175301-803-A (IP65), a round plug M12 (IP67), a cable (IP67) or a cable quick screw connection (IP67) connected electrically. The output signal is between 4 and 20 mA or 0 and 10 V.

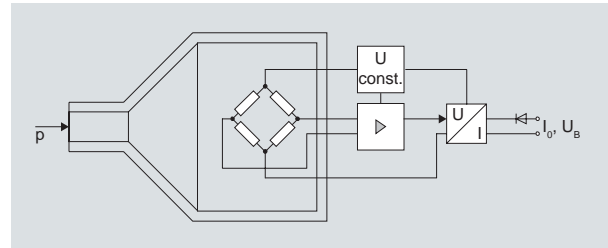
#### Device structure with explosion protection

The pressure transmitter consists of a piezoresistive measuring cell with a diaphragm installed in a stainless steel enclosure. It can be used with a connector per EN 175301-803-A (IP65) or a round plug M12 (IP67) connected electrically. The output signal is between 4 and 20 mA.

### Function

The pressure transmitter measures the gauge and absolute pressure of liquids and gases as well as the level of liquids.

#### Mode of operation



SITRANS P200 pressure transmitters (7MF1565-...), functional diagram

The ceramic measuring cell has a thin-film resistance bridge to which the operating pressure  $p$  is transmitted through a ceramic diaphragm.

The voltage output from the measuring cell is converted by an amplifier into an output current of 4 to 20 mA or an output voltage of 0 to 10 V DC.

The output current and voltage are linearly proportional to the input pressure.

# Pressure Measurement

## Transmitters for basic requirements

### SITRANS P200

2

#### Technical specifications

##### Application

Gauge and absolute pressure measurement      Liquids, gases and vapors

##### Mode of operation

Measuring principle      Piezo-resistive measuring cell (ceramic diaphragm)

Measured variable      Gauge and absolute pressure

##### Inputs

Measuring range

- Gauge pressure
  - Metric      1 ... 60 bar g (15 ... 870 psi g)
  - US measuring range      15 ... 1000 psi g
- Absolute pressure
  - Metric      0.6 ... 16 bar a (10 ... 232 psi a)
  - US measuring range      10 ... 300 psi a

##### Output

- Current signal      4 ... 20 mA
- Load       $(U_B - 10 \text{ V}) / 0.02 \text{ A}$
  - Auxiliary power  $U_B$       DC 7 ... 33 V (10 ... 30 V for Ex)
- Voltage signal      0 ... 10 V DC
- Load       $\geq 10 \text{ k}\Omega$
  - Auxiliary power  $U_B$       12 ... 33 V DC
  - Power consumption       $< 7 \text{ mA}$  at 10 k $\Omega$
- Characteristic curve      Linear rising

##### Measuring accuracy

- Error in measurement at 25 °C (77 °F), including conformity error, hysteresis and repeatability
- Typical: 0.25 % of full-scale value
  - Maximum: 0.5 % of full-scale value
- Setting time T99       $< 0.1 \text{ s}$
- Long-term drift
- Lower range value and measuring span      0.25 % of full-scale value/year
- Influence of ambient temperature
- Lower range value and measuring span      0.25 %/10 K of full-scale value
  - Influence of power supply      0.005 %/V

##### Conditions of use

- Process temperature with gasket made of:
- FPM (Standard)      -15 ... +125 °C (+5 ... +257 °F)
  - Neoprene      -35 ... +100 °C (-31 ... +212 °F)
  - Perbunan      -20 ... +100 °C (-4 ... +212 °F)
  - EPDM      -40 ... +145 °C (-40 ... +293 °F), usable for drinking water
- Ambient temperature      -25 ... +85 °C (-13 ... +185 °F)
- Storage temperature      -50 ... +100 °C (-58 ... +212 °F)
- Degree of protection (to EN 60529)
- IP 65 with connector per EN 175301-803-A
  - IP 67 with M12 connector
  - IP 67 with cable
  - IP 67 with cable quick screw connection
- Electromagnetic compatibility
- acc. EN 61326-1/-2/-3
  - acc. NAMUR NE21, only for ATEX versions and with a max. measuring deviation  $\leq 1 \%$

##### Design

- Weight      Approx. 0.090 kg (0.198 lb)
- Process connections      See dimension drawings
- Electrical connections
- Connector per EN 175301-803-A Form A with cable inlet M16x1.5 or 1/2-14 NPT or Pg 11
  - M12 connector
  - 2 or 3-wire (0.5 mm<sup>2</sup>) cable ( $\varnothing \pm 5.4 \text{ mm}$ )
  - Cable quick screw connection
- Wetted parts materials
- Measuring cell      Al<sub>2</sub>O<sub>3</sub> - 96 %
  - Process connection      Stainless steel, mat. No. 1.4404 (SST 316 L)
  - Gasket
    - FPM (Standard)
    - Neoprene
    - Perbunan
    - EPDM
- Non-wetted parts materials
- Enclosure      Stainless steel, mat. No. 1.4404 (SST 316 L)
  - Rack      Plastic
  - Cables      PVC

##### Certificates and approvals

- Classification according to pressure equipment directive (PED 97/23/EC)
- Lloyds Register of Shipping (LR)      Applied
- Germanischer Lloyds Register of Shipping (GL)      Applied
- American Bureau of Shipping (ABS)      Applied
- Bureau Veritas (BV)      Applied
- Det Norske Veritas (DNV)      Applied
- Drinking water approval (ACS)      Applied
- GOST      Applied

##### Explosion protection

- Intrinsic safety "i" (only with current output)
- Ex II 1/2 G Ex ia IIC T4 Ga/Gb  
Ex II 1/2 D Ex ia IIIC T125 °C Da/Db
- EC type-examination certificate      SEV 10 ATEX 0146
- Connection to certified intrinsically-safe resistive circuits with maximum values:
- $U_i \leq 30 \text{ V DC}$ ;  $I_i \leq 100 \text{ mA}$ ;  $P_i \leq 0.75 \text{ W}$
- Effective internal inductance and capacity for versions with plugs per EN 175301-803-A and M12
- $L_i = 0 \text{ nH}$ ;  $C_i = 0 \text{ nF}$

# Pressure Measurement

## Transmitters for basic requirements

SITRANS P200

2

Selection and ordering data					Order No.	Order code
<b>SITRANS P 200 pressure transmitters for pressure and absolute pressure for general applications</b>					7MF1565-	
Characteristic curve deviation typ. 0.25 %						
Wetted parts materials: Ceramic and stainless steel + sealing material						
Non-wetted parts materials: stainless steel						
Measuring range	Overload limit		Burst pressure			
	Min.	Max.				
<b>For gauge pressure</b>						
0 ... 1 bar g (0 ... 14.5 psi g)	-0.4 bar g (-5.8 psi g)	2.5 bar g (36.26 psi g)	> 2,5 bar g (> 36.3 psi g)	▶	<b>3 BA</b>	
0 ... 1.6 bar g (0 ... 23.2 psi g)	-0.4 bar g (-5.8 psi g)	4 bar g (58.02 psi g)	> 4 bar g (> 58.0 psi g)	▶	<b>3 BB</b>	
0 ... 2.5 bar g (0 ... 36.3 psi g)	-0.8 bar g (-11.6 psi g)	6.25 bar g (90.65 psi g)	> 6,25 bar g (> 90.7 psi g)	▶	<b>3 BD</b>	
0 ... 4 bar g (0 ... 58.3 psi g)	-0.8 bar g (-11.6 psi g)	10 bar g (145 psi g)	> 10 bar g (> 145 psi g)	▶	<b>3 BE</b>	
0 ... 6 bar g (0 ... 87.0 psi g)	-1 bar g (-14.5 psi g)	15 bar g (217 psi g)	> 15 bar g (> 217 psi g)	▶	<b>3 BG</b>	
0 ... 10 bar g (0 ... 145 psi g)	-1 bar g (-14.5 psi g)	25 bar g (362 psi g)	> 25 bar g (> 362 psi g)	▶	<b>3 CA</b>	
0 ... 16 bar g (0 ... 232 psi g)	-1 bar g (-14.5 psi g)	40 bar g (580 psi g)	> 40 bar g (> 580 psi g)	▶	<b>3 CB</b>	
0 ... 25 bar g (0 ... 363 psi g)	-1 bar g (-14.5 psi g)	62.5 bar g (906 psi g)	> 62,5 bar g (> 906 psi g)	▶	<b>3 CD</b>	
0 ... 40 bar g (0 ... 580 psi g)	-1 bar g (-14.5 psi g)	100 bar g (1450 psi g)	> 100 bar g (> 1450 psi g)	▶	<b>3 CE</b>	
0 ... 60 bar g (0 ... 870 psi g)	-1 bar g (-14.5 psi g)	150 bar g (2175 psi g)	> 150 bar g (> 2175 psi g)	▶	<b>3 CG</b>	
Other version, add order code and plain text: Measuring range: ... up to... bar (psi g)					<b>9 AA</b>	<b>H 1 Y</b>
<b>For absolute pressure</b>						
0 ... 600 bar a (0 ... 8.7 psi a)	0 bar a (0 psi a)	3 bar a (43.51 psi a)	> 2,5 bar a (> 36.3 psi a)	▶	<b>5 AG</b>	
0 ... 1 bar a (0 ... 14.5 psi a)	0 bar a (0 psi a)	2.5 bar a (36.26 psi a)	> 2,5 bar a (> 36.3 psi a)	▶	<b>5 BA</b>	
0 ... 1.6 bar a (0 ... 23.2 psi a)	0 bar a (0 psi a)	4 bar a (58.02 psi a)	> 4 bar a (> 58.0 psi a)	▶	<b>5 BB</b>	
0 ... 2.5 bar a (0 ... 36.3 psi a)	0 bar a (0 psi a)	6.25 bar a (90.65 psi a)	> 6,25 bar a (> 90.7 psi a)	▶	<b>5 BD</b>	
0 ... 4 bar a (0 ... 58.0 psi a)	0 bar a (0 psi a)	10 bar a (145 psi a)	> 10 bar a (> 145 psi a)	▶	<b>5 BE</b>	
0 ... 6 bar a (0 ... 87.0 psi a)	0 bar a (0 psi a)	15 bar a (217 psi a)	> 15 bar a (> 217 psi a)	▶	<b>5 BG</b>	
0 ... 10 bar a (0 ... 145 psi)	0 bar a (0 psi a)	25 bar a (362 psi a)	> 25 bar a (> 362 psi a)	▶	<b>5 CA</b>	
0 ... 16 bar a (0 ... 232 psi)	0 bar a (0 psi a)	40 bar a (580 psi a)	> 40 bar a (> 580 psi a)	▶	<b>5 CB</b>	
Other version, add order code and plain text: Measuring range: ... up to ... mbar a (psi a)					<b>9 AA</b>	<b>H 1 Y</b>
<b>Measuring ranges for gauge pressure (only for US market)</b>						
(0 ... 15 psi g)	(-5.8 psi g)	(35 psi g)	(> 35 psi g)		<b>4 BB</b>	
(3 ... 15 psi g)	(-5.8 psi g)	(35 psi g)	(> 35 psi g)		<b>4 BC</b>	
(0 ... 20 psi g)	(-5.8 psi g)	(50 psi g)	(> 50 psi g)		<b>4 BD</b>	
(0 ... 30 psi g)	(-5.8 psi g)	(80 psi g)	(> 80 psi g)		<b>4 BE</b>	
(0 ... 60 psi g)	(-11.5 psi g)	(140 psi g)	(> 140 psi g)		<b>4 BF</b>	
(0 ... 100 psi g)	(-14.5 psi g)	(200 psi g)	(> 200 psi g)		<b>4 BG</b>	
(0 ... 150 psi g)	(-14.5 psi g)	(350 psi g)	(> 350 psi g)		<b>4 CA</b>	
<b>(0 ... 200 psi g)</b>	<b>(-14.5 psi g)</b>	<b>(550 psi g)</b>	<b>(&gt; 550 psi g)</b>		<b>4 CB</b>	
(0 ... 300 psi g)	(-14.5 psi g)	(800 psi g)	(> 800 psi g)		<b>4 CD</b>	
(0 ... 500 psi g)	(-14.5 psi g)	(1400 psi g)	(> 1400 psi g)		<b>4 CE</b>	
(0 ... 750 psi g)	(-14.5 psi g)	(2000 psi g)	(> 2000 psi g)		<b>4 CF</b>	
(0 ... 1000 psi g)	(-14.5 psi g)	(2000 psi g)	(> 2000 psi g)		<b>4 CG</b>	
Other version, add order code and plain text: Measuring range: ... up to ... psi g					<b>9 AA</b>	<b>H 1 Y</b>
<b>Measuring ranges for absolute pressure (only for US market)</b>						
(0 ... 10 psi a)	(0 psi a)	(35 psi a)	(> 35 psi a)		<b>6 AG</b>	
(0 ... 15 psi a)	(0 psi a)	(35 psi a)	(> 35 psi a)		<b>6 BA</b>	
(0 ... 20 psi a)	(0 psi a)	(50 psi a)	(> 50 psi a)		<b>6 BB</b>	
(0 ... 30 psi a)	(0 psi a)	(80 psi a)	(> 80 psi a)		<b>6 BD</b>	
(0 ... 60 psi a)	(0 psi a)	(140 psi a)	(> 140 psi a)		<b>6 BE</b>	
(0 ... 100 psi a)	(0 psi a)	(200 psi a)	(> 200 psi a)		<b>6 BG</b>	
(0 ... 150 psi a)	(0 psi a)	(350 psi a)	(> 350 psi a)		<b>6 CA</b>	
(0 ... 200 psi a)	(0 psi a)	(550 psi a)	(> 550 psi a)		<b>6 CB</b>	
(0 ... 300 psi a)	(0 psi a)	(800 psi a)	(> 800 psi a)		<b>6 CC</b>	
Other version, add order code and plain text: Measuring range: ... up to ... psi a					<b>9 AA</b>	<b>H 1 Y</b>

▶ Available ex stock

# Pressure Measurement

## Transmitters for basic requirements

### SITRANS P200

2

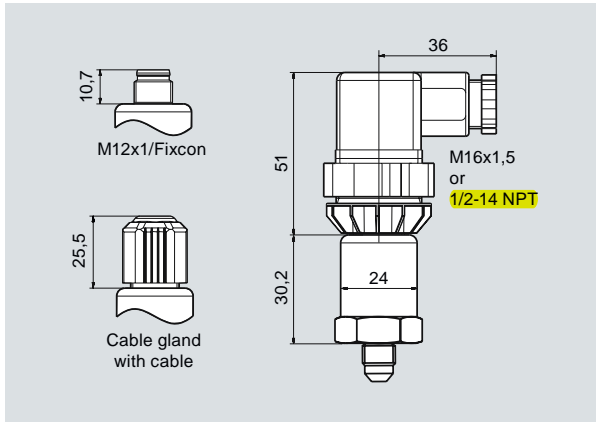
Selection and ordering data	Order No.	Order code
<b>SITRANS P 200 pressure transmitters for pressure and absolute pressure for general applications</b> Characteristic curve deviation typ. 0.25 % Wetted parts materials: Ceramic and stainless steel + sealing material Non-wetted parts materials: stainless steel	7MF1565-	
<b>Output signal</b> 4 ... 20 mA; two-wire system; power supply 7 ... 33 V DC (10 ... 30 V DC for ATEX versions) ▶ 0 ... 10 V; three-wire system; power supply 12 ... 33 V DC ▶	0 10	
<b>Explosion protection (only 4 ... 20 mA)</b> None ▶ With explosion protection EEx ia IIC T4 ▶	0 1	
<b>Electrical connection</b> Connector per DIN EN 175301-803-A, stuffing box thread M16 (with coupling) ▶ Round connector M12 per DIN EN 60139-9 (not for gauge pressure ranges ≤ 16 bar) Connection via fixed mounted cable, 2m (not for type of protection "Intrinsic safety i") Cable quick screw connection PG9 (not for type of protection "Intrinsic safety i") Connector per DIN EN 175301-803-A, stuffing box thread 1/2"-14 NPT (with coupling) Connector per DIN EN 175301-803-A, stuffing box thread PG11 (with coupling) Special version	1 2 0 3 0 4 5 6 9	N 1 Y
<b>Process connection</b> G½" male per EN 837-1 (½" BSP male) (standard for metric pressure ranges mbar, bar) ▶ G½" male thread and G1/8" female thread G¼" male per EN 837-1 (¼" BSP male) 7/16"-20 UNF male ¼"-18 NPT male (standard for pressure ranges in H <sub>2</sub> O and psi) ¼"-18 NPT female ½"-14 NPT male ½"-14 NPT female 7/16"-20 UNF female M20x1.5 male Special version		A B C D E F G H J P Z P 1 Y
<b>Sealing material between sensor and enclosure</b> Viton (FPM, standard) ▶ Neoprene (CR) Perbunan (NBR) EPDM Special version		A B C D Z Q 1 Y
<b>Version</b> Standard version ▶		1
<b>Further designs</b> Supplement the order no. with "-Z" and add order code. Manufacturer's test certificate M per DIN 55340, Part 18 and ISO 8402 (calibration certificate) supplied Oxygen application, oil and grease-free cleaning (only in conjunction with the sealing material Viton between sensor and enclosure) ▶ Available ex stock	C11 E10	

# Pressure Measurement

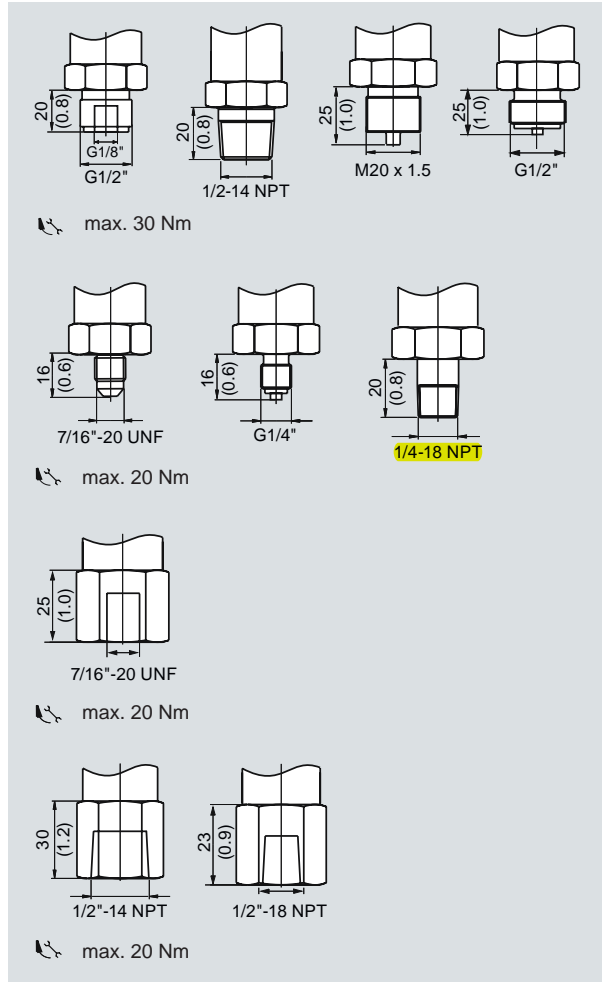
## Transmitters for basic requirements

SITRANS P200

### Dimensional drawings



SITRANS P200, electrical connections, dimensions in mm (inch)



SITRANS P200, process connections, dimensions in mm (inch)

2

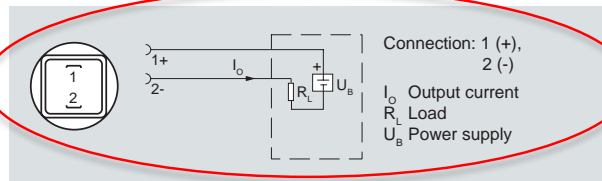


# Pressure Measurement Transmitters for basic requirements

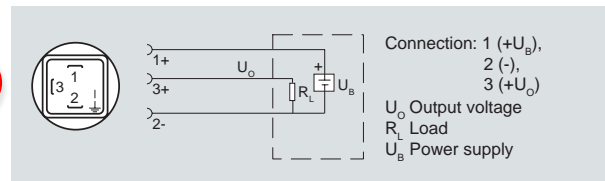
## SITRANS P200

### Schematics

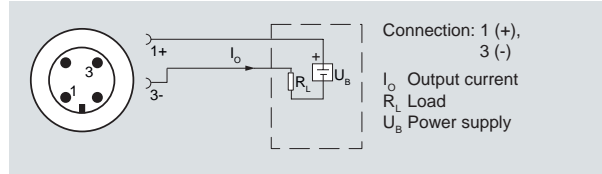
2



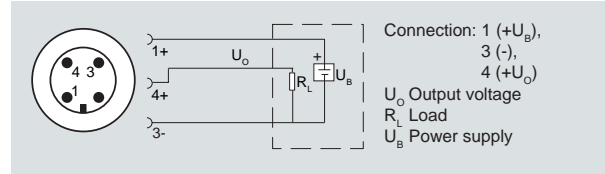
Connection with current output and connector per EN 175301



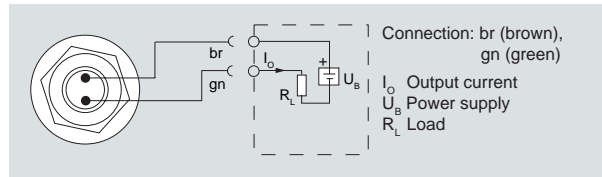
Connection with voltage output and connector per EN 175301



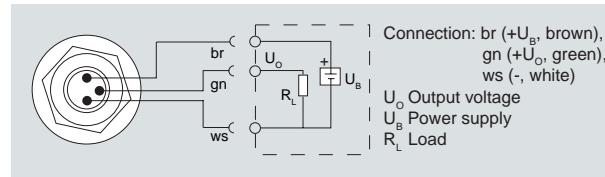
Connection with current output and connector M12x1



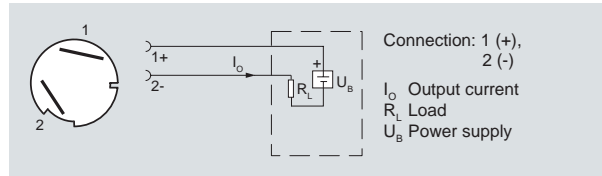
Connection with voltage output and connector M12x1



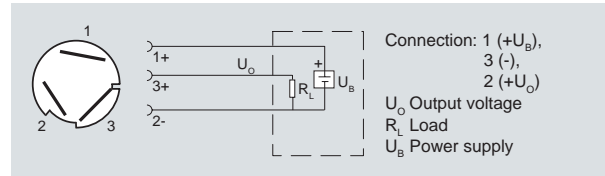
Connection with current output and cable



Connection with voltage output and cable



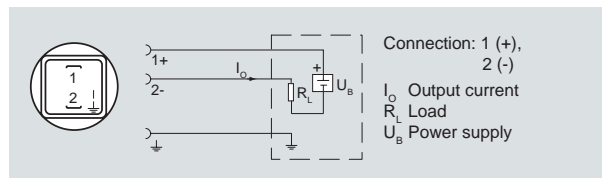
Connection with current output and cable quick screw connection



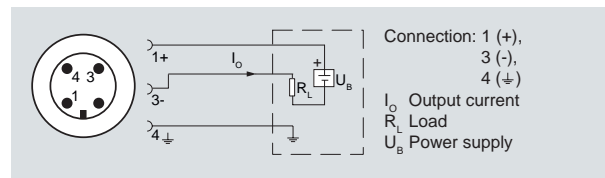
Connection with voltage output and cable quick screw connection

### Version with explosion protection: 4 ... 20 mA

The grounding connection is conductively bonded to the transmitter enclosure



Connection with current output and connector per EN 175301 (Ex)



Connection with current output and connector M12x1 (Ex)



## **3-WAY VALVES**

**VSI**

*14"  $\phi$  3-Way  
2-position / Electric*  
SERIES 1000 ELECTRIC ACTUATORS



# **SERIES 1000**

### DESIGN FEATURES

#### Series 1000 On-Off Rotary Electric Actuator

##### Standard Features

**Torque Output Range:** 434in-lb to 17,700in-lb

**Housing:** NEMA 4, watertight, corrosion-resistant, powder coated, robust aluminum die cast

**Mounting:** ISO 5211 Standard mounting configurations

**Electric Motor:** 120VAC, single phase, 60Hz totally enclosed, non-ventilated, high starting torque, reversible induction type, Class F insulation

**Thermal Overload Motor Protection:** Auto reset thermal switch embedded in the motor winding - trips when the maximum winding temperature is exceeded

**Position Limit Switches:** 2 x SPDT for Open and Close travel limit - easily adjustable, cam operated

**Position Indicator:** Mechanical dome type with visible red/yellow closed/open indicator

**Terminal Strip:** Refer to wiring diagrams for details

**Conduit Entries:** 1 x 1/2" NPT for power and control wiring

**Power Gears:** Alloy steel spur gears to final stage aluminum bronze worm sector gear

**Break:** An electro-mechanical brake is NOT required. The worm gear drive prevents back driving and hunting

**Bearings:** High quality alloy steel sleeve and ball bearings

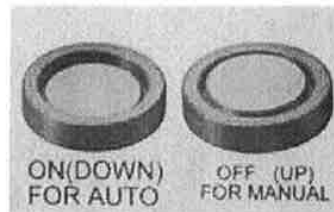
**Manual Override:** Allen Handle

**Ambient Temperature Range:** -31°F to +150°F

**Certification and Approvals:** CE, NEMA 4, NRTL, CSA File 226201

**Internal Heater**

**Manual Override Power Switch:** Disconnects power from the actuator without the need to disconnect power from the terminals or the panel. The power needs to be disconnected to manually operate the actuator.



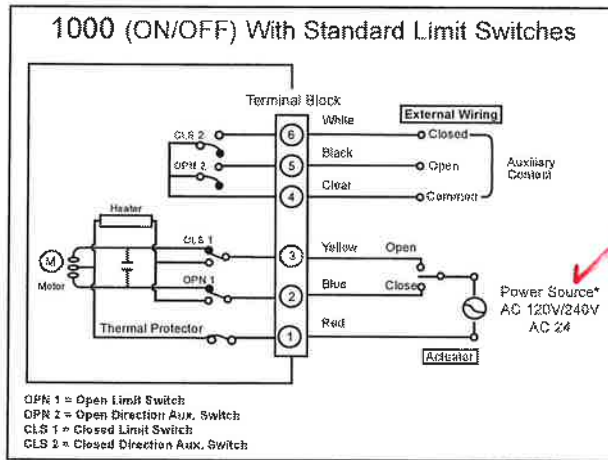
##### Optional Features

- 220V AC 50/60Hz power
- 24V AC 50/60Hz power - models 1005 and 1010
- 12/24V DC 1005 through 1040
- Torque Limit Switches for Close direction of travel
- Feedback Potentiometer - 1000ohm
- DeClutchable Handwheel Override

**ON-OFF SPECIFICATIONS**

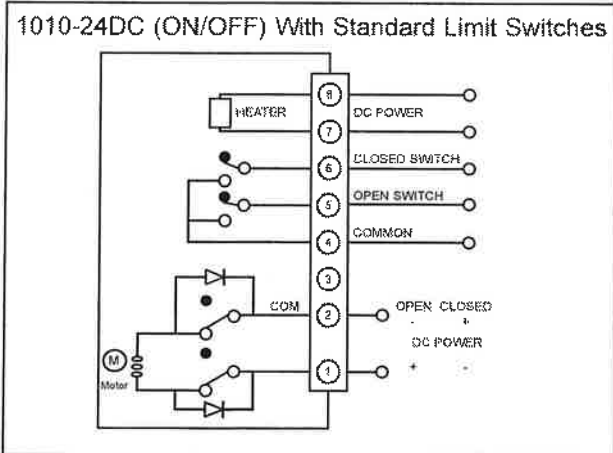
**Series 1000 On-Off Actuator Specifications**

Model	1005-24VAC	1005(-F)	1010-24VAC	1010-24VDC	1010(-F)	1040(-F)	1200
Output Torque(in-lb)	487	434	1239	885	880	3520	17,700
Output Torque(Nm)	55	49	140	100	99	398	2000
Duty Cycle	75%	75%	75%	75%	75%	50%	50%
Travel Speed at 60Hz(Sec)	60	25	140	13	25	25	50
Maximum Current (Amp. @ 110/220VAC)		.35/.18			.41/.22	1.66/ .90	2.40/1.21
Run Current (Amp. @ 24VAC)	.6		.6				
Maximum Current (Amp. @ 24VAC)	.9		.9				
Run Current (Amp. @ 24DC)				1.6			
Maximum Current (Amp. @ 24DC)				4			
Enclosure Rating	<b>WATERTIGHT NEMA 4</b>						
Weight(lb)	5.7	5.7	8.2	8.2	8.2	16.1	24.7



*wiring*

\*Power source dependant on model





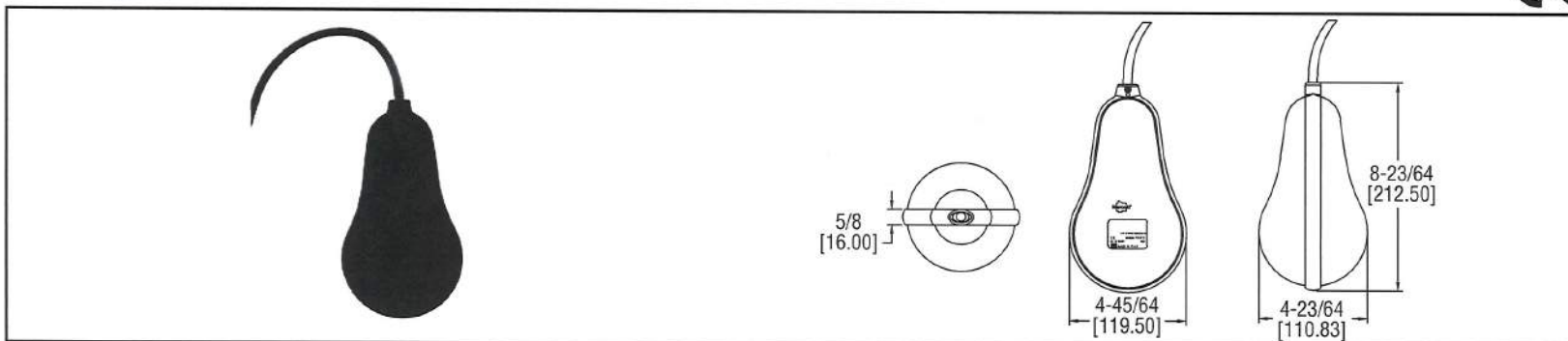
## **SUMP LEVEL SWITCHES**



Series  
FSW2

# Free-Floating Level Switch

Designed for Industrial Applications, Mercury-Free, Self Counter-Weighted



The Series FSW2 Free-Floating Level Switch is a mercury-free self counter-weighted floating switch designed for the automation of pumps, specifically filling and draining of tanks, wells, and reservoirs. The FSW2 body is free of any irregularities making it ideal for use in sewage water applications. The polypropylene body consists of a double airtight chamber with high-pressure melted polypropylene re-injection sealing to ensure a perfect seal against infiltration. Cable hangers are available to suit a variety of mounting applications. Featuring CE approval and optional cables available that include higher chemical compatibility, high temperature durability, oil resistance, and drinking water suitability. Contact factory for piggyback plug option, and cable length options ranging from 10 to 70 ft (3.04 to 21.34 m).

### SPECIFICATIONS

**Service:** Compatible liquids, slurries.  
**Wetted Materials:** Enclosure: Polypropylene; Cable: PVC.  
**Operating Temperature:** -4 to 176°F (-20 to 80°C).  
**Pressure Limits:** 29 psi (2 bar).  
**Enclosure Rating:** IP68.

**Switch Type:** See model chart.  
**Electrical Rating:** 10 (8) A @ 250 VAC.  
**Mounting Orientation:** Vertical.  
**Shipping Weight:**  
 Enclosure: 2.4 lb (1100 g);  
 Cable: 0.77 oz (21.27 g) per ft.  
**Agency Approval:** CE.

Model	Switch Type	Cable Length	Model	Switch Type	Cable Length
FSW2-ONPN-20	SPST NO	20 ft (6.10 m)	FSW2-CNPN-40	SPST NC	40 ft (12.19 m)
FSW2-ONPN-30	SPST NO	30 ft (9.14 m)	FSW2-CNPN-50	SPST NC	50 ft (15.24 m)
FSW2-ONPN-40	SPST NO	40 ft (12.19 m)	FSW2-DNPN-20	SPDT	20 ft (6.10 m)
FSW2-ONPN-50	SPST NO	50 ft (15.24 m)	FSW2-DNPN-30	SPDT	30 ft (9.14 m)
FSW2-CNPN-20	SPST NC	20 ft (6.10 m)	FSW2-DNPN-40	SPDT	40 ft (12.19 m)
FSW2-CNPN-30	SPST NC	30 ft (9.14 m)	FSW2-DNPN-50	SPDT	50 ft (15.24 m)

### ACCESSORY

Model	Description
A-459	Cable hanger

NOT USED P.S.

CALL TO ORDER: U.S. Phone 219 879-8000 • U.K. Phone (+44) (0)1494-461707 • Australia Phone (+61) (0) 2 4272 2055

319

LEVEL

Level Switches,  
Float



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### Series FSW2 Free-Floating Level Switch

*Designed for Industrial Applications, Mercury-Free, Self Counter-Weighted*



#### Product Specifications

**Service:** Compatible Liquids, slurries.

**Wetted Materials:** Housing: Polypropylene; Cable: PVC.

**Operating Temperature:** -4 to 176°F (-20 to 80°C).

**Pressure Limits:** 29 psi (2 bar).

**Enclosure Rating:** IP68.

**Switch Type:** See model chart.

**Electrical Rating:** 10 (8) A @ 250 VAC.

**Mounting Orientation:** Vertical.

**Shipping Weight:** Housing: 2.4 lb (1100 g); Cable: 0.77 oz (21.27 g) per foot.

**Agency Approval:** CE.

#### Product Details

- [Pricing / Ordering](#)
- [Introduction](#)
- [Specifications](#)
- [Options/Accessories](#)
- [Approval](#)
- [Service Manual](#)
- [Dimensional Drawings](#)
- [Catalog Pages](#)



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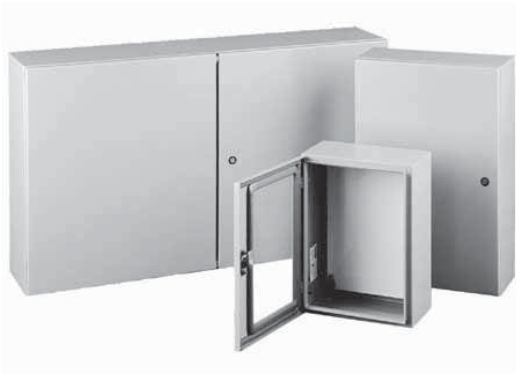




## **CONTROLS SYSTEM COMPONENTS**

## CONCEPT® Wall-Mount Enclosures

### CONCEPT®, Type 4 and 12



#### Industry Standards

Wall-mounting brackets required to maintain UL/CSA external mounting requirement.

#### CONCEPT solid single-door, door with window and flush-mount models

UL 508A Listed; Type 4, 12; File No. E61997 cUL Listed per CSA C22.2 No. 94; Type 4, 12; File No. E61997
---

NEMA/EEMAC Type 4, 12, 13  
 CSA, File No. 42186: Type 4, 12  
 VDE IP66  
 IEC 60529, IP66

#### CONCEPT two-door models

UL 508A Listed; Type 12; File No. E61997 cUL Listed per CSA C22.2 No. 94; Type 12; File No. E61997
---

NEMA/EEMAC Type 12  
 CSA, File No. 42186, Type 12  
 VDE IP 55  
 IEC 60529, IP55

#### Application

CONCEPT® Enclosures are ideal for machine control applications. With streamlined styling, flush quarter-turn latches and an attractive, durable finish. Available in solid or window single-door and two-door landscape, flush-mount and sloped-top versions for application and mounting flexibility. Two-door landscape models provide full-width access and easy panel installation.

#### Specifications

- 14, 16 or 18 gauge steel (see table)
- Seams continuously welded and ground smooth
- Corner-formed doors
- Simple easy-to-remove and install hinge pins with built-in captivation clip

- High-torque threadless studs and fasteners on door
- Minimum-width body flange provides maximum door opening (210 degrees)
- External formed body flange
- Panel mounting studs fit optional CONCEPT panels and other accessories
- Mounting holes in back of body for optional external wall-mount brackets
- Hidden hinges
- Doors are interchangeable and easily removed by pulling clip-style hinge pins
- Seamless foam-in-place gasket
- Quarter-turn slotted latch(es)
- Door alignment device on doors wider than 30 in.
- Four hinges on 60-in.-high enclosures
- Grounding stud on body; bonding provision on door (except window-door models)
- Provisions for thermoplastic data pocket (right-hand hinged door on two-door models)
- Hardware kit with panel mounting nuts, panel grounding hardware and sealing washers
- Single-door enclosures have a three-point latch system on enclosures where A is equal to or greater than 42-in. with quarter-turn, slotted latch
- Window-door enclosures have a clear polycarbonate window flush with door surface
- Mounting frame on flush-mount enclosures extends completely around enclosure
- Two-door enclosures have an overlapping door design which provides full-width access
- Two door enclosures have a three-point latch system on right-hand hinged door furnished with flush slotted insert
- Illustrated instruction sheet

#### Finish

Two standard finishes are available: ANSI 61 gray or RAL 7035 textured light-gray polyester powder paint inside and out.

#### Accessories

Door Stop Kit  
 Handles  
 Lock Inserts  
 CONCEPT® Panels  
 Mounting-Bracket Kits

#### Modification and Customization

Hoffman excels at modifying and customizing products to your specifications. Contact your local Hoffman sales office or distributor for complete information.

Bulletin: CW1

### **SITOP Power Supplies** October 3, 2011

#### **Delivery Release – SITOP PSU 100C Compact Line 12VDC/ 6.5A, 24VDC/ 2.5A, and 24VDC/ 4A Power Supplies**

#### **Effective immediately the SITOP PSU 100C Compact power supplies in 12VDC/ 6.5A, 24VDC/ 2.5A, and 24VDC/ 4A are available and released for delivery**

With the newly released SITOP compact power supplies, the SITOP portfolio has been expanded to include four 24 VDC output versions with 0.6 A (15 W), 1.3A (30 W), a *new* 2.5 A (60 W), and a *new* 4 A (96 W) and two 12VDC output versions with 2 A (24 W) and the *new* 6.5 A (78 W) power supply. This further expands the SITOP portfolio in the lower performance ranges. The most prominent features of the new power supplies are their small width, high efficiency across the whole load range, minimum no-load losses (standby) as well as connection via plug terminals.



#### **Exceptional Features of the SITOP PSU 100C Compact Line**

- Compact design with a width of only 22.5 mm to 52.5 mm
  - 22.5mm (24VDC/ 0.6A), 30mm (12VDC/ 2A & 24VDC/ 1.3A), 45mm (24VDC/ 2.5A), & 52.5mm (24VDC/ 4A & 12VDC/ 6.5A)
- Wide input voltage range from 85 to 264VAC or 110 to 300VDC
- Regulated output voltage of +/- 3%
- A settable output voltage up to 26.4VDC for most 24VDC versions and up to 12.9VDC for both 12VDC versions allows to compensate voltage drops
  - 24VDC/ 0.6A cannot be adjusted
- High efficiency from 82 % to 89% at rated load (maximum load) based on the version
  - Also provides high efficiency at loads below the rated values (partial load range)
  - Minimum no-load losses (standby) of < 0.5 W (24VDC/ 0.6A and 12VDC/ 2.0A version) and < 0.75 W (12VDC/ 6.5A, 24VDC/ 1.3A, 24VDC/ 2.5A, and 24VDC/ 4A version)
- Connection via plug-in terminals (included in delivery are removable plug-in screw terminals)
  - Removable plug-in spring terminals are optionally available
- LED display for reliable identification of operating states
- Operating temperature range from -20 to +70 °C

Siemens Industry, Inc.  
Industry Automation  
5300 Triangle Parkway  
Norcross, GA 30092 USA

Tel.: +1 (800) 333 7421  
[www.usa.siemens.com/support](http://www.usa.siemens.com/support)

### Customer Benefits

- Panel space-saving due to slim-line design perfectly suites this power supply line for control boxes, control panels and wall mount housings
- Low energy consumption due to the high efficiency across the whole load range as well as minimum losses at no-load operation (standby)
- Plug in terminals provide user-friendly, fast connection
- High flexibility regarding connection options with included screw terminal adapters, spring terminal adapters available are optionally available
- Wide input voltage range from 85 – 265 VAC covers all single phase applications worldwide
- Can also be used as a DC/DC converter with an input voltage range from 110 to 300VDC
- Adjustable output voltage for compensation of voltage drops (not with 24VDC/ 0.6A version)
- Can be used in extreme environment conditions due to an operating temperature range from -20 to 70°C

### Order Information

The new part numbers are set up in SAP/ Industry Mall and can be ordered through the system.

<u>Part number</u>	<u>Description</u>	<u>List price</u>
6EP1322-5BA10	SITOP PSU 100C Compact single phase 12VDC/ 6.5A power supply	\$ 130.00
6EP1332-5BA00	SITOP PSU 100C Compact single phase <del>24VDC/ 2.5A power supply</del>	\$ 86.00
6EP1332-5BA10	SITOP PSU 100C Compact single phase 24VDC/4A power supply	\$ 124.00

### Sales Tools

Please find attached the following supporting sales tools for the new product

- SITOP Lunch & Learn Presentation
- SITOP compact flyer

## Standard CPUs - CPU 1214C



### Overview

- The compact high-performance CPU
- With 24 integral input/outputs
- Expandable by:
  - 1 signal board (SB)
  - 8 signal modules (SM)
  - max. 3 communication modules (CM)

### Design

The compact CPU 1214C has:

- 3 device versions with different power supply and control voltages
- Integrated power supply either as wide-range AC or DC power supply (85 to 264 V AC or 24 V DC)
- Integrated 24 V encoder/load current supply:
  - For direct connection of sensors and encoders. With 400 mA, the output current can also be used as load power supply
- 14 integrated digital inputs 24 V DC (current sinking/current sourcing (IEC type 1 current sinking))
- 10 integrated digital outputs, either 24 V DC or relay
- 2 integrated analog inputs 0 to 10 V
- 2 pulse outputs (PTO) with a frequency of up to 100 kHz
- Pulse-width modulated outputs (PWM) with a frequency of up to 100 kHz
- Integrated Ethernet interface (TCP/IP native, ISO-on-TCP)
- 6 fast counters (3 with max. 100 kHz; 3 with max. 30 kHz), with parameterizable enable and reset inputs, can be used simultaneously as up and down counters with 2 separate inputs or for connecting incremental encoders
- Expansion by additional communication interfaces, e.g. RS485 or RS232
- Expansion by analog or digital signals directly on the CPU via signal board (with retention of CPU mounting dimensions)
- Expansion by a wide range of analog and digital input and output signals via signal modules
- Optional memory expansion (SIMATIC Memory Card)
- PID controller with auto-tuning functionality
- Integral real-time clock
- Interrupt inputs:

For extremely fast response to rising or falling edges of process signals

- Removable terminals on all modules
- Simulator (optional):  
For simulating the integrated inputs and for testing the user program

Device versions				
Version	Supply voltage	Input voltage DI	Output voltage DO	Output current
● DC/DC/DC	24 V DC	24 V DC	24 V DC	0.5 A, transistor
● DC/DC/relay	24 V DC	24 V DC	5 ... 30 V DC / 5 ... 250 V AC	2 A; 30 W DC / 200 W AC
● AC/DC/relay	85 ... 264 V AC	24 V DC	5 ... 30 V DC / 5 ... 250 V AC	2 A; 30 W DC / 200 W AC

## Function

- Comprehensive instruction set:  
A wide range of operations facilitate programming:
  - basic operations such as binary logic operations, result allocation, save, count, create times, load, transfer, compare, shift, rotate, create complement, call subprogram (with local variables)
  - integral communication commands (e.g. USS protocol, Modbus RTU, S7 communication "T-Send/T-Receive" or Freeport)
  - user-friendly functions such as pulse-width modulation, pulse sequence function, arithmetic functions, floating point arithmetic, PID closed-loop control, jump functions, loop functions and code conversions
  - mathematical functions, e.g. SIN, COS, TAN, LN, EXP
- Counting:  
User-friendly counting functions in conjunction with the integrated counters and special commands for high-speed counters open up new application areas for the user
- Interrupt processing:
  - edge-triggered interrupts (activated by rising or falling edges of process signals on interrupt inputs) support a rapid response to process events
  - time-triggered interrupts
  - counter interrupts can be triggered when a setpoint is reached or when the direction of counting changes
  - communication interrupts allow the rapid and easy exchange of information with peripheral devices such as printers or bar code readers
- Password protection
- Test and diagnostics functions:  
Easy-to-use functions support testing and diagnostics, e.g. online/offline diagnostics
- "Forcing" of inputs and outputs during testing and diagnostics:  
Inputs and outputs can be set independently of cycle and thus permanently, for example, to test the user program
- Motion Control in accordance with PLCopen for simple movements
- Library functionality

## Programming

The STEP 7 Basic programming package permits complete programming of all S7-1200 controllers and the associated I/O.

## Technical specifications

Product type designation	6ES7 214-1BE30-0XB0 CPU 1214C AC/DC/Relay	6ES7 214-1AE30-0XB0 CPU 1214C DC/DC/DC	6ES7 214-1HE30-0XB0 CPU 1214C DC/DC/Relay
<b>Supply voltages</b>			
Rated value			
● 24 V DC		Yes	Yes
● permissible range, lower limit (DC)		20.4 V	20.4 V
● permissible range, upper limit (DC)		28.8 V	28.8 V
● 120 V AC	Yes		
● 230 V AC	Yes		
● permissible range, lower limit (AC)	85 V		
● permissible range, upper limit (AC)	264 V		
● permissible frequency range, lower limit	47 Hz		
● permissible frequency range, upper limit	63 Hz		
Load voltage L+			
● Rated value (DC)	24 V	24 V	24 V
● permissible range, lower limit (DC)	5 V	20.4 V	5 V
● permissible range, upper limit (DC)	250 V	28.8 V	250 V
<b>Current consumption</b>			
Current consumption (rated value)			500 mA; Typical
Current consumption, max.			1.5 A; 24 VDC
Inrush current, max.			12 A
Current output to backplane bus (DC 5 V), 1 600 mA max.			1 600 mA
<b>Power losses</b>			
Power loss, typ.			12 W
<b>Memory</b>			
Usable memory for user data			50 kbyte
Work memory			
● integrated	50 kbyte	50 kbyte	50 kbyte
● expandable	No	No	No
Load memory			
● integrated	2 Mbyte	2 Mbyte	2 Mbyte
● expandable, max.	24 Mbyte	24 Mbyte	24 Mbyte
Backup			
● present	Yes; entire project maintenance-free in the integral EEPROM	Yes; entire project maintenance-free in the integral EEPROM	Yes; entire project maintenance-free in the integral EEPROM
● without battery	Yes	Yes	Yes
<b>CPU-blocks</b>			
OB			
● Number, max.	Limited only by RAM for code	Limited only by RAM for code	Limited only by RAM for code
<b>CPU processing times</b>			
for bit operations, min.			0.1 µs
for word operations, min.			12 µs
for floating point arithmetic, min.			18 µs
<b>Data areas and their retentivity</b>			
retentive data area in total (incl. times, counters, flags), max.			2 048 byte
Flag			
● Number, max.	8 kbyte; Size of bit memory address area	8 kbyte; Size of bit memory address area	8 kbyte; Size of bit memory address area



**Address area**

## I/O address area

● I/O address area, overall	1024 bytes for inputs / 1024 bytes for outputs	1024 bytes for inputs / 1024 bytes for outputs	1024 bytes for inputs / 1024 bytes for outputs
● overall	1 024 byte	1 024 byte	1 024 byte
● Outputs	1 024 byte	1 024 byte	1 024 byte

## Process image

● Inputs, adjustable	1 kbyte	1 kbyte	1 kbyte
● Outputs, adjustable	1 kbyte	1 kbyte	1 kbyte

## Digital channels

● integrated channels (DI)	14	14	14
● integrated channels (DO)	10	10	10

## Analog channels

● Integrated channels (AI)	2	2	2
● Integrated channels (AO)	0	0	0

**Hardware configuration**

Number of modules per system, max.	3 comm. modules, 1 signal board, 8 signal modules	3 comm. modules, 1 signal board, 8 signal modules	3 comm. modules, 1 signal board, 8 signal modules
------------------------------------	---	---	---

**Time of day**

## Clock

● Hardware clock (real-time clock)	Yes	Yes	Yes
● Backup time	240 h; Typical	240 h; Typical	240 h; Typical

**Test commissioning functions**

## Status/control

● Status/control variable	Yes	Yes	Yes
● Variables	Inputs/outputs, memory bits, DB, distributed I/Os, timers, counters	Inputs/outputs, memory bits, DB, distributed I/Os, timers, counters	Inputs/outputs, memory bits, DB, distributed I/Os, timers, counters

## Forcing

● Forcing	Yes	Yes	Yes
-----------	-----	-----	-----

**Communication functions**

## S7 communication

● supported	Yes	Yes	Yes
● as server	Yes	Yes	Yes

## Web server

● supported	Yes	Yes	Yes
● User-defined websites	Yes	Yes	Yes

## Open IE communication

● TCP/IP	Yes	Yes	Yes
● ISO-on-TCP (RFC1006)	Yes	Yes	Yes

## Number of connections

● overall	15; dynamically	15; dynamically	15; dynamically
-----------	-----------------	-----------------	-----------------

**1st interface**

## Type of interface

PROFINET	PROFINET	PROFINET
----------	----------	----------

## Physics

Ethernet	Ethernet	Ethernet
----------	----------	----------

## Isolated

Yes	Yes	Yes
-----	-----	-----

## automatic detection of transmission speed

Yes	Yes	Yes
-----	-----	-----

## Autonegotiation

Yes	Yes	Yes
-----	-----	-----

## Autocrossing

Yes	Yes	Yes
-----	-----	-----

## Functionality

● PROFINET IO Controller	Yes	Yes	Yes
--------------------------	-----	-----	-----

**programming**

## Programming language

● LAD	Yes	Yes	Yes
● FBD	Yes	Yes	Yes

● SCL	Yes	Yes	Yes
Cycle time monitoring			
● can be set	Yes	Yes	Yes
<b>Digital inputs</b>			
Number of digital inputs	14; Integrated	14; Integrated	14; Integrated
● of which, inputs usable for technological functions	6; HSC (High Speed Counting)	6; HSC (High Speed Counting)	6; HSC (High Speed Counting)
m/p-reading	Yes	Yes	Yes
Input voltage			
● Rated value, DC	24 V	24 V	24 V
● for signal "0"		5 VDC at 1 mA	
● for signal "1"		15 VDC at 2.5 mA	
Input current			
● for signal "1", typ.	1 mA	1 mA	1 mA
Input delay (for rated value of input voltage)			
● for standard inputs			
– parameterizable	0.2, 0.4, 0.8, 1.6, 3.2, 6.4, and 12.8 ms, selectable in groups of four	0.2, 0.4, 0.8, 1.6, 3.2, 6.4, and 12.8 ms, selectable in groups of four	0.2, 0.4, 0.8, 1.6, 3.2, 6.4, and 12.8 ms, selectable in groups of four
– at "0" to "1", min.	0.2 ms	0.2 ms	0.2 ms
– at "0" to "1", max.	12.8 ms	12.8 ms	12.8 ms
● for interrupt inputs			
– parameterizable	Yes	Yes	Yes
Cable length			
● Cable length, shielded, max.	500 m; 50 m for technological functions	500 m; 50 m for technological functions	500 m; 50 m for technological functions
● Cable length unshielded, max.	300 m; For technological functions: No	300 m; For technological functions: No	300 m; For technological functions: No
<b>Digital outputs</b>			
Number of digital outputs	10	10	10
● of which high-speed outputs		2; 100 kHz Pulse Train Output	
Short-circuit protection	No; to be provided externally	No; to be provided externally	No; to be provided externally
Limitation of inductive shutdown voltage to		L+ (-48 V)	
Switching capacity of the outputs			
● with resistive load, max.	2 A	0.5 A	2 A
● on lamp load, max.	30 W DC; 200 W AC	5 W	30 W DC; 200 W AC
Output voltage			
● for signal "1", min.		20 V	
Output current			
● for signal "1" rated value		0.5 A	
● for signal "0" residual current, max.		0.1 mA	
Output delay with resistive load			
● 0 to "1", max.	10 ms; max.	1 µs	10 ms; max.
● 1 to "0", max.	10 ms; max.	5 µs	10 ms; max.
Switching frequency			
● of the pulse outputs, with resistive load, max.	1 Hz	100 kHz	1 Hz
Cable length			
● Cable length, shielded, max.	500 m	500 m	500 m
● Cable length unshielded, max.	150 m	150 m	150 m
<b>Relay outputs</b>			
Number of relay outputs	10		10
Number of operating cycles	mechanically 10 million, at rated load voltage 100,000		mechanically 10 million, at rated load voltage 100,000
<b>Analog inputs</b>			
Number of analog inputs	2	2	2

Cable length, shielded, max.	100 m; twisted and shielded	100 m; twisted and shielded	100 m; twisted and shielded
<b>Input ranges</b>			
● Voltage	Yes	Yes	Yes
<b>Input ranges (rated values), voltages</b>			
● 0 to +10 V	Yes	Yes	Yes
● Input resistance (0 to 10 V)	≥100k ohms	≥100k ohms	≥100k ohms
<b>Analog outputs</b>			
<b>Cable length</b>			
● Cable length, shielded, max.	100 m; Shielded, twisted wire pair	100 m; Shielded, twisted wire pair	100 m; Shielded, twisted wire pair
<b>Analog value creation</b>			
<b>Integrations and conversion time/ resolution per channel</b>			
● Resolution with overrange (bit including sign), max.	10 bit	10 bit	10 bit
● Integration time, parameterizable	Yes	Yes	Yes
● Conversion time (per channel)	625 µs	625 µs	625 µs
<b>Encoder supply</b>			
24 V encoder supply			
● 24 V	permissible range: 20.4 to 28.8 V	permissible range: 20.4 to 28.8 V	permissible range: 20.4 to 28.8 V
<b>Encoder</b>			
<b>Connectable encoders</b>			
● 2-wire BEROS	Yes	Yes	Yes
<b>Integrated Functions</b>			
Number of counters	6	6	6
Counter frequency (counter) max.	100 kHz	100 kHz	100 kHz
Frequency meter	Yes	Yes	Yes
controlled positioning	Yes	Yes	Yes
PID controller	Yes	Yes	Yes
Number of alarm inputs	4	4	4
Number of pulse outputs		2	
Limit frequency (pulse)		100 kHz	
<b>Operator control and monitoring</b>			
<b>Display</b>			
● Integrated	No	No	No
<b>Galvanic isolation</b>			
<b>Galvanic isolation digital inputs</b>			
● Galvanic isolation digital inputs	No	No	No
● between the channels, in groups of	1	1	1
<b>Galvanic isolation digital outputs</b>			
● Galvanic isolation digital outputs	Yes; Relays	Yes	Relays
● between the channels	No	No	No
● between the channels, in groups of	2	2	1
<b>Permissible potential difference</b>			
between different circuits	500 VDC between 24 VDC and 5 VDC	500 VDC between 24 VDC and 5 VDC	500 VDC between 24 VDC and 5 VDC
<b>EMC</b>			
<b>Interference immunity against discharge of static electricity</b>			
● Interference immunity against discharge of static electricity acc. to IEC 61000-4-2	Yes	Yes	Yes
– Test voltage at air discharge	8 kV	8 kV	8 kV
– Test voltage at contact discharge	6 kV	6 kV	6 kV
<b>Interference immunity to cable-borne interference</b>			
● on the supply lines acc. to IEC 61000-4-4	Yes	Yes	Yes

● Interference immunity on signal lines acc. to IEC 61000-4-4	Yes	Yes	Yes
<b>Surge immunity</b>			
● on the supply lines acc. to IEC 61000-4-5	Yes	Yes	Yes
<b>Immunity against conducted interference induced by high-frequency fields</b>			
● Interference immunity against high-frequency radiation acc. to IEC 61000-4-6	Yes	Yes	Yes
<b>Emission of radio interference acc. to EN 55 011</b>			
● Emission of radio interferences acc. to EN 55 011 (limit class A)	Yes; Group 1	Yes; Group 1	Yes; Group 1
● Emission of radio interference acc. to EN 55 011 (limit class B)	Yes	Yes	Yes
<b>Climatic and mechanical conditions for storage and transport</b>			
Climatic conditions for storage and transport			
● Free fall			
– Drop height, max. (in packaging)	0.3 m; five times, in dispatch package	0.3 m; five times, in dispatch package	0.3 m; five times, in dispatch package
● Temperature			
– Permissible temperature range	-40 °C to +70 °C	-40 °C to +70 °C	-40 °C to +70 °C
● Relative humidity			
– Permissible range (without condensation) at 25 °C	95%	95%	95%
<b>Mechanical and climatic conditions during operation</b>			
Climatic conditions in operation			
● Temperature			
– permissible temperature change	5° C to 55°, 3° C/minute		
● Air pressure acc. to IEC 60068-2-13			
– Permissible air pressure	1080 to 795 hPa	1080 to 795 hPa	1080 to 795 hPa
– Permissible operating height	-1000 to 2000 m	-1000 to 2000 m	-1000 to 2000 m
● Pollutant concentrations			
– SO2 at RH < 60% without condensation	SO2: < 0.5 ppm; H2S: < 0.1 ppm; RH < 60% condensation-free	SO2: < 0.5 ppm; H2S: < 0.1 ppm; RH < 60% condensation-free	SO2: < 0.5 ppm; H2S: < 0.1 ppm; RH < 60% condensation-free
<b>Environmental requirements</b>			
Operating temperature			
● Min.	0 °C	0 °C	0 °C
● max.	55 °C	55 °C	55 °C
● vertical installation, min.	0 °C	0 °C	0 °C
● vertical installation, max.	45 °C	45 °C	45 °C
● horizontal installation, min.	0 °C	0 °C	0 °C
● horizontal installation, max.	55 °C	55 °C	55 °C
Storage/transport temperature			
● Min.	-40 °C	-40 °C	-40 °C
● max.	70 °C	70 °C	70 °C
Air pressure			
● Operation, min.	795 hPa	795 hPa	795 hPa
● Operation, max.	1 080 hPa	1 080 hPa	1 080 hPa
● Storage/transport, min.	660 hPa	660 hPa	660 hPa
● Storage/transport, max.	1 080 hPa	1 080 hPa	1 080 hPa
Relative humidity			
● Operation, max.	95 %; no condensation	95 %; no condensation	95 %; no condensation
Vibrations			
● Vibrations	2G wall mounting, 1G DIN rail	2G wall mounting, 1G DIN rail	2G wall mounting, 1G DIN rail

● Operation, checked according to IEC 60068-2-6	Yes	Yes	Yes
<b>Shock test</b>			
● checked according to IEC 60068-2-27	Yes; IEC 68, Part 2-27 half-sine: Strength of the shock 15 g (peak value), duration 11 ms	Yes; IEC 68, Part 2-27 half-sine: Strength of the shock 15 g (peak value), duration 11 ms	Yes; IEC 68, Part 2-27 half-sine: Strength of the shock 15 g (peak value), duration 11 ms
<b>Degree of protection</b>			
IP20	Yes	Yes	Yes
<b>Standards, approvals, certificates</b>			
CE mark	Yes	Yes	Yes
C-TICK	Yes	Yes	Yes
cULus	Yes	Yes	Yes
FM approval	Yes	Yes	Yes
<b>Dimensions and weight</b>			
<b>Dimensions</b>			
● Width	110 mm	110 mm	110 mm
● Height	100 mm	100 mm	100 mm
● Depth	75 mm	75 mm	75 mm
<b>Weight</b>			
● Weight, approx.	455 g	415 g	435 g

## More information

### Brochures

Information material for downloading can be found in the Internet:

<http://www.siemens.com/simatic/printmaterial>

## Analog modules - SM 1231 analog input module



### Overview

- Analog inputs for SIMATIC S7-1200
- With extremely short conversion times
- For connecting analog sensors without additional amplifiers
- For solving even more complex automation tasks

### Application

The SM 1231 analog input signal modules allow the connection of the controller to analog signals of the process.

This provides users with the following advantages:

- Optimal adaptation:  
With analog signal modules, users can optimally adapt their controllers even to more complex tasks
- Direct connection of sensors:  
Up to 14 bit resolution and different input ranges permit the connection of sensors without additional amplifier
- Flexibility:  
If the task is expanded subsequently, the controller can be upgraded. Updating of the user program is extremely simple

### Design

The signal modules have the same design features as the basic devices.

- Installation on DIN rails:  
The modules are snapped onto the rail next to the CPU on the right and are electrically and mechanically connected to each other and to the CPU by the integral slide mechanism.
- Direct installation:  
Horizontal or vertical mounting on DIN rail or direct mounting in the cabinet using integral lugs.

### Function

The SM 1231 analog input signal modules convert analog signals from the process into digital signals for internal processing by the SIMATIC S7-1200.

## Technical specifications

	6ES7 231-4HD30-0XB0	6ES7 231-4HF30-0XB0
<b>Product type designation</b>	SM 1231 AI 4x13 bit	SM 1231 AI 8 x 13 bit
<b>Supply voltages</b>		
Rated value		
● 24 V DC	Yes	Yes
<b>Current consumption</b>		
Current consumption, typ.	45 mA	45 mA
from backplane bus 5 V DC, typ.	80 mA	90 mA
<b>Power losses</b>		
Power loss, typ.	1.5 W	1.5 W
<b>Connection method</b>		
required front connector	Yes	Yes
<b>Analog inputs</b>		
Number of analog inputs	4; Current or voltage differential inputs	8; Current or voltage differential inputs
permissible input frequency for current input (destruction limit), max.	± 35 V	± 35 V
permissible input current for voltage input (destruction limit), max.	40 mA	40 mA
Cycle time (all channels) max.	625 µs	625 µs
<b>Input ranges</b>		
● Voltage	Yes; ±10 V, ±5 V, ±2.5 V	Yes; ±10 V, ±5 V, ±2.5 V
● Current	Yes; 0 to 20 mA	Yes; 0 to 20 mA
● Thermocouple	No	No
● Resistance thermometer	No	No
● Resistance	No	No
<b>Input ranges (rated values), voltages</b>		
● -10 V to +10 V	Yes	Yes
● Input resistance (-10 V to +10 V)	≥9M ohms	≥9M ohms
● -2.5 V to +2.5 V	Yes	Yes
● Input resistance (-2.5 V to +2.5 V)	≥9M ohms	≥9M ohms
● -5 V to +5 V	Yes	Yes
● Input resistance (-5 V to +5 V)	≥9M ohms	≥9M ohms
<b>Input ranges (rated values), currents</b>		
● 0 to 20 mA	Yes	Yes
● Input resistance (0 to 20 mA)	≥ 250 ohms	≥ 250 ohms
<b>Voltage input</b>		
● permissible input voltage for voltage input (destruction limit), max.	35 V	35 V
<b>Current input</b>		
● permissible input current for current input (destruction limit), max.	40 mA	40 mA
<b>Temperature compensation</b>		
● Temperature compensation parameterizable	No	No
<b>Analog outputs</b>		
Number of analog outputs	0	0
<b>Analog value creation</b>		
Integrations and conversion time/ resolution per channel		

● Resolution with overrange (bit including sign), max.	12 bit; + sign	12 bit; + sign
● Integration time, parameterizable	Yes	Yes
● Interference voltage suppression for interference frequency $f_1$ in Hz	40 dB, DC to 60 V for interference frequency 50 / 60 Hz	40 dB, DC to 60 V for interference frequency 50 / 60 Hz
<b>Smoothing of measured values</b>		
● parameterizable	Yes	Yes
● Step: None	Yes	Yes
● Step: Low	Yes	Yes
● Step: Medium	Yes	Yes
● Step: High	Yes	Yes
<b>Errors/accuracies</b>		
Temperature error (relative to input area)	25°C ±0.1% to 55°C ±0.2% total measurement range	25°C ±0.1% to 55°C ±0.2% total measurement range
Basic error limit (operational limit at 25 °C)		
● Voltage, relative to input area	+/- 0,1 %	+/- 0,1 %
● Current, relative to input area	+/- 0,1 %	+/- 0,1 %
Interference voltage suppression for $f = n \times (f_1 \pm 1\%)$ , $f_1$ = interference frequency		
● common mode voltage, max.	12 V	12 V
<b>Interrupts/diagnostics/status information</b>		
Alarms		
● Alarms	Yes	Yes
● Diagnostic alarm	Yes	Yes
Diagnoses		
● Diagnostic functions	Yes	Yes
● Monitoring the supply voltage to the electronics	Yes	Yes
● Wire break	No	No
Diagnostics indication LED		
● for status of the inputs	Yes	Yes
● for maintenance	Yes	Yes
<b>Galvanic isolation</b>		
Galvanic isolation analog outputs		
● between the channels and the power supply of the electronics	No	No
<b>Climatic and mechanical conditions for storage and transport</b>		
Climatic conditions for storage and transport		
● Free fall		
– Drop height, max. (in packaging)	0.3 m; five times, in dispatch package	0.3 m; five times, in dispatch package
● Temperature		
– Permissible temperature range	-40 °C to +70 °C	-40 °C to +70 °C
● Air pressure acc. to IEC 60068-2-13		
– Permissible air pressure	1080 to 660 hPa	1080 to 660 hPa
● Relative humidity		
– Permissible range (without condensation) at 25 °C	95%	95%
<b>Mechanical and climatic conditions during operation</b>		
Climatic conditions in operation		
● Air pressure acc. to IEC 60068-2-13		
– Permissible air pressure	1080 to 795 hPa	1080 to 795 hPa
● Pollutant concentrations		
– SO <sub>2</sub> at RH < 60% without condensation	SO <sub>2</sub> : < 0.5 ppm; H <sub>2</sub> S: < 0.1 ppm; RH < 60% condensation-free	SO <sub>2</sub> : < 0.5 ppm; H <sub>2</sub> S: < 0.1 ppm; RH < 60% condensation-free
<b>Degree of protection</b>		
IP20	Yes	Yes
<b>Standards, approvals, certificates</b>		
CE mark	Yes	Yes



C-TICK	Yes	Yes
FM approval	Yes	Yes
<b>Mechanics/material</b>		
Type of housing (front)		
● Plastic	Yes	Yes
<b>Dimensions and weight</b>		
Dimensions		
● Width	45 mm	45 mm
● Height	100 mm	100 mm
● Depth	75 mm	75 mm
Weight		
● Weight, approx.	180 g	180 g

## More information

### Brochures

Information material for downloading can be found in the Internet:

<http://www.siemens.com/simatic/printmaterial>

## Communication - CSM 1277 unmanaged



### Overview

- Unmanaged switch for connecting a SIMATIC S7-1200 to an Industrial Ethernet network with a line, tree or star topology
- Multiplication of Ethernet interfaces on a SIMATIC S7-1200 for additional connection of up to three programming devices, operator controls, and further Ethernet nodes
- Simple, space-saving mounting on the SIMATIC S7-1200 mounting rail
- Low-cost solution for implementing small, local Ethernet networks
- Connection without any problems using RJ45 standard connectors
- Simple and fast status display via LEDs on the device
- Integral autocrossover function permits use of uncrossed connecting cables

### Benefits



- Reduction in assembly costs and mounting space compared to use of external network components
- Fast commissioning, as no configuration is necessary
- Flexible expansion of the network by simply inserting the CSM

### Application

The CSM 1277 is an Industrial Ethernet switch of compact design for use in the SIMATIC S7-1200. The CSM 1277 can be used to multiply the Ethernet interface of the SIMATIC S7-1200 for simultaneous communication with operator panels, programming devices, other controllers, or the office world.

The CSM 1277 and the SIMATIC S7-1200 controller can be used to implement simple automation networks at low cost.

### Design

The CSM 1277 compact switch module offers all advantages of the SIMATIC S7-1200 design:

- Compact design;
  - the rugged plastic enclosure contains:
    - 4 x RJ45 ports for connecting to Industrial Ethernet
    - 3-pole plug-in terminal strip for connection of the external 24 V DC supply on the top
    - LEDs for diagnostics and for status display of the Industrial Ethernet ports
- Simple mounting on the mounting rail of the S7-1200
- Fanless and consequently low-maintenance design
- The module can be replaced without using a programming device

## Function

- Multiplication of Ethernet interfaces of the SIMATIC S7-1200
- Design of a small, local Industrial Ethernet network with three further nodes
- Automatic detection of data transfer rate by means of autosensing and autocrossover functions
- LEDs for diagnostics and for status display

### Network topology and network configuration

Various network topologies can be implemented using the CSM 1277 compact switch module:

- Connection of SIMATIC S7-1200 in linear topology:
  - at least one RJ45 connection of the SIMATIC S7-1200 remains vacant, e.g. for connecting a programming device (PG)
- Connection of SIMATIC S7-1200 to a higher-level network in a tree/star topology:
  - at least two RJ45 connections of the SIMATIC S7-1200 remain vacant, e.g. for connecting a programming device/operator panel (PG/OP)
- Design of a small, local network with a SIMATIC S7-1200 and three further Ethernet nodes

### Configuration

The CSM 1277 compact switch module is an unmanaged switch and need not be configured.

### Diagnostics

The following information is displayed on LEDs on the device:

- Power
- Port status
- Data traffic

## Technical specifications

<b>Bestell-Nr.</b>	<b>6GK7 277-1AA00-0AA0</b>
<b>Product type designation</b>	<b>CSM 1277</b>
<b>Data transmission rate</b>	
Transmission rate 1	10 Mbit/s
Transmission rate 2	100 Mbit/s
<b>Interfaces</b>	
Maximum number of electrical/optical connections for network components or terminal equipment	4
Number of electrical connections	
● For network components or terminal equipment	4
● For signal contact	-
● For power supply	1
Design of electrical connection	
● For network components or terminal equipment	RJ45 port
● For signal contact	-
● For power supply	3-pin terminal block

**Supply voltage, current consumption, power loss**

Type of power supply	DC
Supply voltage, external	24 V
<ul style="list-style-type: none"> <li>• Minimum</li> </ul>	19.2 V
<ul style="list-style-type: none"> <li>• Maximum</li> </ul>	28.8 V
Current consumption, maximum	0.07 A
Product component: fusing of power supply input	Yes
Type of fusing of power supply input	0.5 A / 60 V
Effective power loss at 24 V with DC	1.6 W

**Permitted ambient conditions**

Ambient temperature	
<ul style="list-style-type: none"> <li>• During operating phase</li> </ul>	0 ... 60 °C
<ul style="list-style-type: none"> <li>• During storage</li> </ul>	-40 ... +70 °C
<ul style="list-style-type: none"> <li>• During transport</li> </ul>	-40 ... +70 °C
Relative humidity at 25 °C without condensation during operating phase, maximum	95 %
IP degree of protection	IP20

**Design, dimensions and weights**

Type of construction	SIMATIC S7-1200 device design
Width	45 mm
Height	100 mm
Depth	75 mm
Net weight	0.15 kg
Type of mounting	
<ul style="list-style-type: none"> <li>• 35 mm DIN rail mounting</li> </ul>	Yes
<ul style="list-style-type: none"> <li>• Wall mounting</li> </ul>	No
<ul style="list-style-type: none"> <li>• S7-300 rail mounting</li> </ul>	No
Type of mounting	-

**Product properties, functions, components General**

Cascading with star topology	-
Product function: switch-managed	No

**Standards, specifications, approvals**

Standard	
<ul style="list-style-type: none"> <li>• For EMC from FM</li> </ul>	FM3611: Class 1, Division 2, Group A, B, C, D / T.., CL.1, Zone 2, GP. IIC, T.. Ta
<ul style="list-style-type: none"> <li>• For Ex zone</li> </ul>	EN 600079-15:2005, EN 600079-0:2006, II 3 G Ex nA II T4, KEMA 08 ATEX 0003 X
<ul style="list-style-type: none"> <li>• For CSA and UL safety</li> </ul>	UL 508, CSA C22.2 No. 142
<ul style="list-style-type: none"> <li>• For Ex zone of CSA and UL</li> </ul>	-
<ul style="list-style-type: none"> <li>• For emitted interference</li> </ul>	EN 61000-6-4 (Class A)
<ul style="list-style-type: none"> <li>• For noise immunity</li> </ul>	EN 61000-6-2
Certificate of suitability	EN 61000-6-2, EN 61000-6-4
<ul style="list-style-type: none"> <li>• CE mark</li> </ul>	Yes
<ul style="list-style-type: none"> <li>• C-Tick</li> </ul>	Yes

**More information**

To assist in selecting the right Industrial Ethernet switches as well as configuration of modular versions, the SIMATIC NET Selection is available at:

<http://www.siemens.de/switchselection>

### 3.10 SCALANCE XB005 product characteristics

#### Possible connections

The SCALANCE XB005 has five RJ-45 jacks for connection of end devices or other network segments.



Figure 3-5 SCALANCE XB005

### 3.11 SCALANCE XB005 TP ports

#### Connector pinout

On the SCALANCE XB005, the TP ports are implemented as an RJ-45 jack with MDI-X assignment (Medium Dependent Interface–Autocrossover) of a network component.

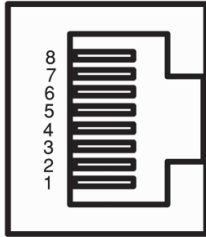


Figure 3-6 RJ-45 jack

Table 3-5 Pin assignment of the RJ-45 jack

Pin number	Assignment
Pin 8	n. c.
Pin 7	n. c.
Pin 6	TD-
Pin 5	n. c.
Pin 4	n. c.
Pin 3	TD+
Pin 2	RD-
Pin 1	RD+

#### NOTICE

TP cords or TP-XP cords with a maximum length of 10 m can be connected to the RJ-45 TP port.

With the IE FC cables and IE FC RJ-45 plug 180, an overall cable length of up to 100 m is permitted between two devices depending on the cable type.

# SIEMENS

SITOP UPS500S – Grundmodul / basic module

SITOP UPS501S – Kondensatormodul / capacitor module



6EP1933-2EC41

6EP1933-2EC51

6EP1935-5PG01

Betriebsanleitung

C98130-A7584-A2-04-7419

Operating instructions

Manuel d'utilisation

voir Internet <http://www.siemens.com/sitop/manuals>

Manuale di servizio

vedi Internet <http://www.siemens.com/sitop/manuals>

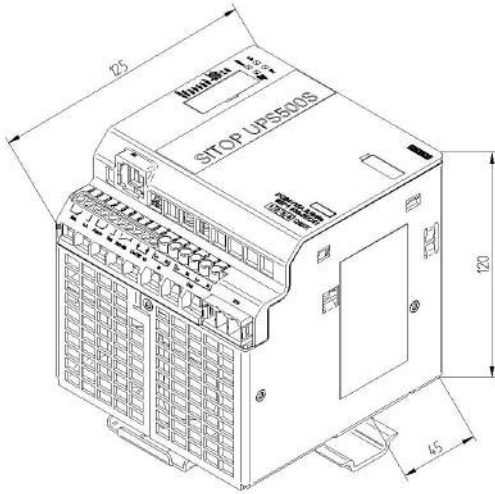
Manual de instrucciones

véase Internet <http://www.siemens.com/sitop/manuals>

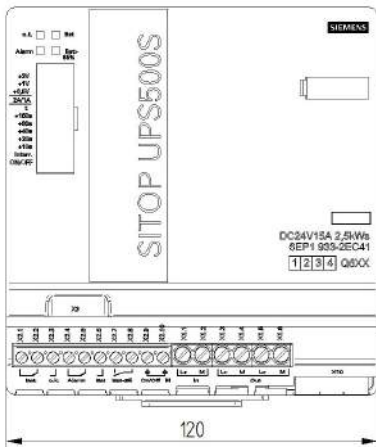
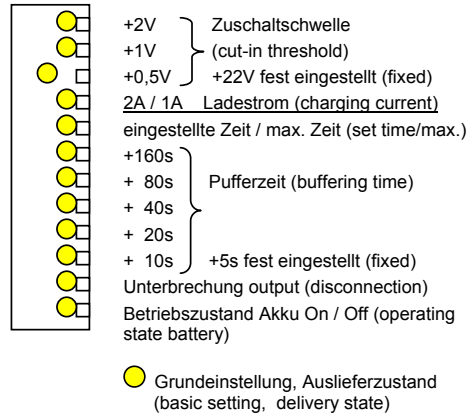


Maßbild  
Dimension drawings

6EP1933-2EC41/51 / 6EP1935-5PG01



On / Off



**Hinweis**

Diese Betriebsanleitung enthält aus Gründen der Übersichtlichkeit nicht sämtliche Detailinformationen des Produkts und kann auch nicht jeden denkbaren Fall der Aufstellung, des Betriebes oder der Instandhaltung berücksichtigen. Technische Änderungen jederzeit vorbehalten. In Zweifelsfällen gilt der deutsche Text.

**Note**

These operating instructions do not purport to cover all details of the product, nor to provide for every possible contingency that may arise during installation, operation or maintenance. Subject to change without notice. The German text applies in cases of doubt.





### WARNHINWEISE

Nur entsprechend qualifiziertes Fachpersonal darf an diesem Gerät oder in dessen Nähe arbeiten. Der einwandfreie und sichere Betrieb dieses Gerätes setzt sachgemäßen Transport, fachgerechte Lagerung, Aufstellung, Montage und die ausschließliche Verwendung von SITOP Kondensator-Modulen voraus.



### ACHTUNG

Nur geschultes Personal darf das Gerät öffnen. **Elektrostatisch gefährdete Bauelemente (EGB)**

### Entsorgungsrichtlinien

Verpackung und Packhilfsmittel sind recyclingfähig und sollten grundsätzlich der Wiederverwertung zugeführt werden. Das Produkt selbst darf nicht über den Hausmüll entsorgt werden.

## Beschreibung und Aufbau

Das DC-USV-Modul ist ein Baugerät der SITOP -Reihe zur Montage auf Normprofilschiene DIN EN 50022-35x15/7,5. Für die Installation der Geräte und Kondensator-Module sind die einschlägigen DIN/VDE-Bestimmungen oder länderspezifischen Vorschriften zu beachten.

Es dient zur Pufferung eines Teiles des Laststromes (max. 15A) von 24V-Laststromversorgungen der Reihe SITOP. Der Eingang "Input L+" des DC-USV-Grundmoduls ist mit dem Ausgang L+ des versorgenden 24V DC-Netzteils zu verbinden, der Eingang "Input M" mit dem Ausgang M des versorgenden Netzteils. Optional können bis zu 3 Kondensator-Module an den Klemmen X10 bzw. X30 angeschlossen werden. Die zu puffernden Verbraucher werden über den Ausgang „Output L+“ und „Output M“ des DC-USV-Grundmoduls mit der am Eingang angelegten Spannung versorgt, bei Ausfall der 24V DC-Versorgungsspannung bzw. Spannungseinbruch unter die eingestellte Zuschaltsschwelle werden die Verbraucher durch Zuschaltung des Kondensator-Moduls bzw. der internen Kondensatoren über einen Spannungswandler versorgt.

Über DIP-Schalter können die Zuschaltsschwelle, die Ladeleistung und die Überbrückungszeit eingestellt werden. Ein Schalter dient zur Einstellung einer definierten Überbrückungszeit mit anschließender Abschaltung (siehe Einstellungen), ein Schalter zur Überbrückung des ON/OFF-Kreises, ein Schalter zur Wahl „vor Abschaltung des Pufferbetriebes  $U_a$  für 5s unterbrechen“.

Vier Leuchtdioden, zwei potentialfreie Wechsler, ein Schließer und eine USB-Schnittstelle übernehmen die Signalisierung von Betriebszuständen des DC-USV-Moduls (siehe Signalisierung) und die Steuerung „Remote-Timerstart“ und „Shutdown“.

## Technische Daten

### Eingangsgößen:

Eingangsnennspannung:	24V DC
Arbeitsspannungsbereich:	22 bis 29V DC
max. Eingangsstrom bei 24V und Kondensatorladung:	17,5A DC
max. Eingangsstrom bei 24V und geladenem Kondensator:	15,2A DC
Verlustleistung bei 24V und Kondensatorladung:	ca. 11,0W
Verlustleistung 24V und geladenem Kondensator:	ca. 9,0W

Ladezeit bei kleiner Ladeleistung und Grundmodul -2EC41/-2EC51	ca. 110s / 220s
Ladezeit bei großer Ladeleistung und Grundmodul -2EC41/-2EC51	ca. 55s / 120s
Ladezeit bei kleiner Ladeleistung und Grundmodul -2EC41/-2EC51 und einem Zusatzmodul	ca. 320s / 430s
Ladezeit bei großer Ladeleistung und Grundmodul -2EC41/-2EC51 und einem Zusatzmodul	ca. 160s / 220s

### Ausgangsgrößen:

Ausgangsnennspannung:	$U_{A1} = 24V$ DC
Ausgangsnennstrom:	$I_{A1} = 15A$ DC
Ausgangsstrombereich:	$I_{A1} = 0 \dots 15A$ DC

Ausgangskennlinie des Ladereglers:  
Die Ladung des Kondensatormoduls bzw. der internen Kondensatoren erfolgt mit einstellbarer Konstantleistung bis zur Ladeschlussspannung.

Ladeschlussspannung:	$U = 21,8V$ DC
Ladestrom:	$I_L = 1$ oder $2A$
Pufferzeit bei 15A Laststrom Grundmodul -2EC41/-2EC51	$t_p = 3s / 9s$ (typisch)
Pufferzeit bei 15A Laststrom mit Grundmodul -2EC41/-2EC51 und einem Zusatzmodul	$t_p = 15s / 20s$ (typisch)

(siehe Diagramm 1 auf Seite 7)

## Einstellungen

### Einstellung der Zuschaltsschwelle:

Sinkt die Eingangsspannung unter den eingestellten Wert der Zuschaltsschwelle, so schaltet das USV-Modul in den Pufferbetrieb um. Die Verbraucher werden dann ausschließlich durch das USV-Modul versorgt. Die Einstellung der Zuschaltsschwelle erfolgt mittels 3 Stück DIP-Schalter (Position siehe Seite 2) gemäß Tabelle 1 (siehe Seite 7). Einstellbereich: 22,0 bis 25,5 V DC in 0,5V-Schritten (Auslieferungszustand: 22,5V DC  $\pm$  0,1V). Genauigkeit:  $\pm$  1,8%

### Einstellung des Ladestromes:

Die Ladung des Kondensator-Moduls bzw der internen Kondensatoren erfolgt mittels Konstantleistung, bis die eingestellte Ladeschlussspannung erreicht ist. Der Ladevorgang wird dann beendet. Die Einstellung des Ladestromes bestimmt wie schnell die Pufferbereitschaft nach einem Entladevorgang wiederhergestellt ist. Die Einstellung des Ladestromes erfolgt mittels eines DIP-Schalters (Position siehe Seite 2). Einstellbereich: typ. 1A oder typ. 2A (Auslieferungszustand: 1A)

### Einstellung des Betriebszustandes ON/OFF:

**ACHTUNG:** Zur normalen Funktion muss der Betriebszustand unbedingt auf „ON“ eingestellt werden (Auslieferungszustand ist „OFF“), dazu DIP-Schalter auf „ON“ oder X2.9 mit X2.10 verbinden !!

Um eine unbeabsichtigte Entladung der Kondensatoren (z.B. durch Ausschalten der Anlage) zu verhindern, kann das DC-USV-Modul mittels DIP-Schalter (oder durch Öffnen einer potenzialfreien Verbindung oder Drahtbrücke zw. Klemme X2.9 und X2.10) in den Betriebszustand „OFF“ (Auslieferungszustand) geschaltet werden. Im Betriebszustand „ON“ (DIP-Schalter geschlossen oder Klemme X2.9 mit X2.10 mit potenzialfreiem Schließer für  $U_{max} = 15V$  DC,  $I_{max} = 10mA$  verbunden oder X2.9 auf Masse gelegt) bietet das DC-USV-Modul die volle Funktionalität laut Spezifikation. Im Betriebszustand „OFF“ erfolgt bei Wegfall der Versorgungsspannung keine Umschaltung in den Pufferbetrieb. Alle anderen Funktionen bleiben erhalten. Wird das USV-Modul während des Pufferbetriebes in den Zustand „OFF“ geschaltet, so wird auch der Pufferbetrieb beendet. Im Normalbetrieb wird die Einstellung ON/OFF alle ca. 20s abgefragt.

### Einstellung der Pufferzeit

Die Einstellung der Pufferzeit erfolgt mittels 5 Stück DIP-Schaltern (Position siehe Seite 2) und kann gemäß Tabelle 2 (siehe Seite 7) in 10s-Schritten von 5s bis 315s vorgenommen werden. Mit Schalter 5 (eingestellte Zeit / max. Zeit) kann gewählt werden, ob die Beendigung des Pufferbetriebes nach der eingestellten Zeit oder erst bei Erreichen der Tiefentladeschwelle der Kondensatoren (= maximale Pufferzeit) erfolgt. (Auslieferungszustand Pos. Off = maximale Pufferzeit). Mit dem Remote-Signal (wird bei der Schnittstelle beschrieben) kann der Puffertimer gestartet werden um die USV nach der eingestellten Pufferzeit abzuschalten. Wenn die Abschaltung erfolgt ist, besteht keine Möglichkeit mittels Änderung der Schaltereinstellung den Pufferbetrieb wieder einzuschalten. Erst nach Wiederkehr der Eingangsspannung kann ein neuerlicher Pufferbetrieb erfolgen. Bei geladenem USV-Modul und 15A Laststrom beträgt die Pufferzeit ca 3s.

### Unterbrechung der Ausgangsspannung

Mittels DIP-Schalter (Position siehe Seite 2) kann gewählt werden, ob die Ausgangsspannung nach Ablauf der eingestellten Pufferzeit für ca. 5 sec unterbrochen wird oder nicht (Auslieferungszustand: Keine Unterbrechung). Bei Einstellung „maximale Pufferzeit“ erfolgt eine Unterbrechung der Ausgangsspannung über das Remote-Signal der Schnittstelle.

## Schutz- und Überwachungsfunktionen

**Verpolschutz:** Das USV-Modul ist gegen Verpolung der Eingangsspannung elektronisch geschützt.

**Überstrom und Kurzschlusschutz:** Im Normalbetrieb und im Pufferbetrieb ist das USV-Modul durch die interne dynamische Strombegrenzung und die interne statische Strombegrenzung geschützt. Die dynamische Strombegrenzung begrenzt den Ausgangsstrom auf typ. 25A. Die statische Strombegrenzung schaltet den Ausgang bei Strömen größer typ. 18A nach ca. 110ms bei Kurzschluss, sowie nach ca. 200ms bei Überlast ab. Eine eingebaute (nicht zugängliche) 20A - Sicherung schützt im Fehlerfall. Im Normalbetrieb erfolgen automatische Wiederanlaufversuche alle ca. 20s. Im Pufferbetrieb erfolgt speichernde Abschaltung. Wiederanlauf erfolgt nach Rückkehr in den Normalbetrieb.

**Signalisierung**

„Normalbetrieb“, d.h. die Eingangsspannung am DC-USV-Modul ist höher als die eingestellte Zuschaltsschwelle. Die Verbraucher werden von der vorgeschalteten Stromversorgung versorgt. Falls ein Kondensator-Modul angeschlossen ist, wird dieses geladen. Im Normalbetrieb leuchtet die **grüne Leuchtdiode** (o.k.) und der Relaiskontakt X2.2 – X2.3 (o.k.) ist geschlossen.

„>85% Vollladung“, d.h. Kondensatorladung größer 85%. **Es wird ausschließlich das Grundmodul überwacht.** Es leuchtet die zweite **grüne Leuchtdiode** (Bat>85%) und der Relaiskontakt X2.7 – X2.8 ist geschlossen. (zweite grüne Leuchtdiode aus und Relaiskontakt X2.7 – X2.8 offen (Ruhestellung bei abgeschaltetem Gerät) bedeutet : Bat<85%, d.h. Kondensatorladung unter 85%)

„Pufferbetrieb“, d.h. die Eingangsspannung ist niedriger als die eingestellte Zuschaltsschwelle. Die Verbraucher werden vom USV-Modul versorgt. Im Pufferbetrieb leuchtet die **gelbe Leuchtdiode** (Bat) und der Relaiskontakt X2.1 – X2.2 (Bat) ist geschlossen (Ruhestellung bei abgeschaltetem Gerät).

**Alarmpmeldung "Pufferbereitschaft fehlt":** Bei Signal „Pufferbereitschaft fehlt“ leuchtet die **rote Leuchtdiode** (Alarm) und der Relaiskontakt X2.4 – X2.5 (Alarm) ist geschlossen (Ruhestellung bei abgeschaltetem Gerät). Ursachen für eine fehlende Pufferbereitschaft **im Normalbetrieb** können sein: Betriebszustand OFF, defekter Kondensator bzw. Kondensatorspannung < 7V. **Es wird ausschließlich das Grundmodul überwacht.** Die Abfrage von Betriebszustand ON/OFF, Kondensator bzw. Kondensatorspannung < 7V und somit auch die Ausgabe des Signals erfolgt im Normalbetrieb alle 20s. Nach Fehlerende erfolgt die Rücksetzung nach der nächsten Abfrage.

**Im Pufferbetrieb bedeutet das Signal „Alarm“**, dass die Kondensatorspannung auf <12V gesunken ist und eine Zwangsabschaltung unmittelbar bevor steht. Nach Abschaltung des Pufferbetriebes aufgrund Überlast, Kurzschluss, Entladung oder abgelaufener Pufferzeit erlischt die rote Leuchtdiode (Alarm), der Relaiskontakt X2.4 – X2.5 bleibt geschlossen. Belastbarkeit der Relaiskontakte: 60V DC / 1A oder 30V AC / 1A

**USB:** Die Signale werden zusätzlich über eine PC-fähige USB-Schnittstelle ausgegeben. Die Signale werden mit einem jeweils 5 Zeichen langen String ausgegeben. Es gilt die nebenstehende Tabelle. Ein Softwaretool zum Auslesen und Verarbeiten der Signale steht im Internet unter <http://www.siemens.de/sitop-usv> kostenlos zur Verfügung. Hier sind auch weitere Informationen zur Schnittstelle angeführt.

**Technische Ausführung:** Die USB Schnittstelle entspricht der Spezifikation 2.0. Die Kommunikation erfolgt aber nur mit Full Speed, d.h. 12Mbit/s, die USB-Optionsbaugruppe wird von der DC-USV mit +5V versorgt („self powered“), Ausgabe der Signale alle 75ms ± 20%; 29ms ± 20% Datenausgabe; 46ms ± 20% Pause. Die Verbindung zum PC erfolgt über ein handelsübliches 4-adriges, geschirmtes USB-Kabel mit einem Wellenwiderstand von 90Ohm, einem USB Series „A“ Stecker zum PC und einem USB Series „B“ Stecker zur DC-USV und einer maximalen Länge von 5m. Das Kabel besteht aus zwei 28 bis 20 AWG „non-twisted“ USB-Versorgungsleitungen (VBUS und GND) und aus zwei 28 AWG „twisted pair“ Datenleitungen (D+ und D-).

Steckerbelegung: Pin 1: VBUS (+4,40V ... +5,25V DC), Sendedaten auf Pin2 (D-) und Pin 3 (D+), Pin 4: GND.

**Empfangsdaten:** Der Empfang des Zeichens „R“ (Signal Remote Timerstart) startet den Timer im DC-USV-Modul mit der dort eingestellten Überbrückungszeit (Tabelle 2). Nach der eingestellten Überbrückungszeit wird der Pufferbetrieb beendet bzw. im Normalbetrieb die Ausgangsspannung bei Einstellung „Unterbrechung“ für 5s unterbrochen. Der Empfang des Zeichens „S“ (Signal Shutdown) startet den Timer im DC-USV-Modul mit der dort eingestellten Überbrückungszeit (Tabelle 2). Nach der eingestellten Überbrückungszeit wird das DC-USV-Modul speichernd abgeschaltet. Ein Wiederanlauf erfolgt durch Unterbrechung der DC-Versorgungsspannung für min. 1s. In Kombination mit einer SITOP PowerSupply muss für einen Wiederanlauf die Netzspannung für ca 10s unterbrochen werden.

Signal	Klartext
Pufferbereitschaft vorhanden	BUFRD
Pufferbereitschaft fehlt	ALARM
Normalbetrieb	DC_OK
kein Normalbetrieb	DC_LO
kein Pufferbetrieb	*****
Pufferbetrieb	*BAT*
≥ 85% Vollladung	BA>85
≤ 85% Vollladung	BA<85

**Umgebung**

Einsatzbedingungen nach EN 60721-3-3, Klimaklasse 3K3 (relative Luftfeuchte 5% bis 85% und absolute Luftfeuchte 1 g/m<sup>3</sup> bis 25 g/m<sup>3</sup>; keine Btauung). Ortsfester Einsatz, wettergeschützt, Verschmutzungsgrad 2 Temperatur für Lagerung und Transport: -40 bis +70°C Temperatur für Betrieb: 0 bis +60°C

**Vorschriften**

Schutzart: IP20 nach EN60529 (VDE 0470 Teil1)  
 Schutzklasse III nach EN60950  
 VDE 0100 Teil 410 (IEC 364-4-41)  
 VDE 0106 Teil 1 (IEC 536)  
 VDE 0113 Teil 1 (EN 60204-1)  
 IEC 61131; UL 508 / CSA C22.2 File E197259

**Gewicht**

6EP1933-2EC41 1,0kg  
 6EP1933-2EC51 1,2kg  
 6EP1935-5PG01 0,7kg

**Montagehinweise**

Das Gerät ist zwecks ordnungsgemäßer Entwärmung vertikal so zu montieren, dass die Eingangsklemmen, die Ausgangsklemmen und Zuluftschlitze unten sind. Unterhalb und oberhalb des Gerätes soll mindestens ein Freiraum von je 50mm eingehalten werden. Um Störeinkopplungen und thermische Beanspruchung zu minimieren, sollen DC-USV-Module und zugehörige Kondensator-Module mindestens 50 cm entfernt von Kommutierungsrosseln installiert werden! Schnittstellen- (USB) und Steuerleitungen (ON/OFF-Steuerstromkreis) dürfen nicht direkt parallel zu Leistungsleitungen (insbesondere Leitungen zwischen Frequenzumrichter und Motor sowie Frequenzumrichter und Kommutierungsrossel) verlegt werden. Um Störeinkopplungen zu minimieren soll zu diesen Leitungen ein Abstand von mindestens 10cm eingehalten werden.



Vor Beginn der Installations oder Instandhaltungsarbeiten ist der Hauptschalter der Anlage auszuschalten und gegen Wiedereinschalten zu sichern. Es ist die Betriebsanleitung von SITOP power zu beachten.

**Anschluss und Klemmenbelegung**

Klemmen	Funktion	Anschlusswert	Bemerkung
X1.1	Eingangsspannung DC 24V	1,0 ... 4mm <sup>2</sup>	Schraubklemmen für Schraubendreher mit 4,5mm Klingenbreite empfohlenes Anzugsmoment 0,7-0,9Nm
X1.3, X1.5	Ausgangsspannung DC 24V	17...11 AWG	
X1.2/X1.4, X1.6	Ein/Ausgangsspannung DC 0V		
X2.1,2,3	Signal: Normalbetrieb / Pufferbetrieb	0,5... 2,5mm <sup>2</sup>	Schraubklemmen für Schraubendreher mit 3,5mm Klingenbreite
X2.4,5,6	Signal: Pufferbereitschaft fehlt / vorhanden	20...13 AWG	
X2.7,8	Signal: Ladezustand >85%		empfohlenes Anzugsmoment 0,5-0,7Nm
X2.9/X2.10	On/Off – Brücke (keine Brücke =Off)		
X3	USB-Schnittstelle		Siehe Beschreibung oben
X10	Kondensator-Modul		Konfektionierter Kabelsatz



**ACHTUNG**

Die externe Beschaltung aller Klemmen (auch Signal- und Meldekontakte) muss den Anforderungen an SELV-Kreise nach VDE 0805 / EN 60950 genügen.



### **WARNINGS**

Only properly qualified personnel may work on or around this equipment.  
The successful and safe operation of this equipment is dependent on proper handling, storage and installation. Correct functioning is also dependent on the use of SITOP ultra modules



### **CAUTION**

Only trained personnel may open the unit. **Electrostatically sensitive devices (ESD)**

### **Disposal Guideline**

Packaging and packing aids can be recycled and should always be disposed of for reuse.  
The product itself shall not be disposed of as normal domestic waste.

## **Description and Design**

The DC-UPS module is a chassis unit in the SITOP power product range for mounting on a DIN rail of type DIN EN 50022-35x15/7.5.

The modules and the capacitor modules must be installed in accordance with the applicable DIN/VDE specifications or pertinent regulations in the country of installation.

It buffers a proportion of the load current (max. 15A) of 24V load current supplies in the SITOP range.

Input "Input L+" on the DC-UPS module must be connected to output L+ of the 24V DC power supply unit and input "Input M" to output M of the power supply unit. It is possible to connect max. 3 capacitor-modules via the connectors X10 and X30. The loads to be buffered are supplied via outputs "Output L+" and "Output M" on the DC-UPS module with the voltage connected to the input. If the 24V DC supply voltage fails or drops below the set cut-in threshold, the capacitor module or the internal capacitors are connected in to supply the loads.

The cut-in threshold, charging power and the buffering time can be set via DIP-switches. A switch is provided for setting a defined buffering (stored energy) time with subsequent disconnection of the battery (see Settings), one switch for bridging the ON/OFF circuit, one switch for choosing if the output voltage is interrupted for 5 s at the end of the buffering time or not.

The operating states of the DC-UPS module are signaled by four LEDs, two floating changeover and one normally-open contacts and a USB-interface (see Signaling) and the control signal "Remote Timerstart" and "Shutdown".

## **Technical Data**

### **Input quantities:**

Rated input voltage:	24V DC
Operating voltage range:	22 to 29V DC
Max. input current at 24V and capacitor charging:	17.5A DC
Max. input current at 24V and charged capacitors:	15.2A DC
Power loss at 24V and capacitor charging:	appr. 11.0W
Power loss at 24V and charged capacitors:	appr. 9.0W
Charging time with low charging power and basic module -2EC41/-2EC51:	appr. 110s / 220s
Charging time with high charging power and basic module -2EC41/-2EC51:	appr. 55s / 120s
Charging time with low charging power and basic module -2EC41/-2EC51 and one capacitor module:	appr. 320s / 430s
Charging time with high charging power and basic module -2EC41/-2EC51 and one capacitor module:	appr. 160s / 220s

### **Output quantities:**

Rated output DC voltage:	VA1 = 24V DC
Rated output direct current:	IA1 = 15A DC
Output current range:	IA1 = 0 ... 15A DC
Output characteristic of charging regulator:	
The capacitors are charged at an adjustable constant power until the end-of-charge voltage is reached.	
End-of-charge voltage: V = 21.8V DC	
Charging current: P = 1 or 2A	
Buffering time at 15A load current with basic module -2EC41/-2EC51:	tp = 3s / 9s (typ.)
Buffering time at 15A load current with basic module -2EC41/-2EC51 and one add-on capacitor module:	tp = 15s / 20s (typ.)
(see diagram 1 on page 7)	

## **Settings**

### **Setting the cut-in threshold:**

If the input voltage drops below the selected cut-in threshold voltage, the UPS module switches over to floating operation. The loads are then supplied solely by the UPS module. The cut-in threshold is set via three DIP-switches (see page 2 for position) according to table 1 (see page 7).

Setting range: 22.0 to 25.5V DC in 0.5-steps (delivery state: 22.5V DC  $\pm$  0.1V), accuracy  $\pm$  1.8%

### **Setting the charging current:**

The capacitor module or the internal capacitors are charged via constant current until the set end-of-charge voltage is reached. Charging is then terminated. The setting of the charging current determines how quickly the buffer ready state is restored after a discharging process. The charging current is set by a DIP switch (position see page 2). Setting range: typ. 1A or typ. 2A (delivery state: 1A)

### **Setting the operating state ON/OFF:**

Caution: For normal operation "ON" state is necessary (delivery state is "OFF"), in order to achieve that use DIP-switch closed or terminals X2.8 and X2.9 connected with X2.10

To prevent the capacitors from being discharged unintentionally (e.g. when the system power is disconnected), the DC-UPS module can be switched with a DIP-switch (or a wire jumper (or floating connection) inserted between terminals X2.9 and X2.10) to operating state "OFF" (delivery state). In the "ON" state (DIP-switch closed or terminals X2.8 and X2.9 connected with a floating normally-open contact ( $V_{max} = 15V$  DC,  $I_{max} = 10mA$ )), the DC-UPS module is fully functional according to specification. In the "OFF" state, the module does not switch over to floating operation when the mains supply is disconnected but remains functional in every other respect. If the module is switched to "OFF" in floating operation, it stops operating in floating mode.

During normal operation, the polling interval for the ON/OFF setting is appr. 20s.

### **Setting the buffering time:**

The buffering time is set via five DIP-switches (see page 2 for position) as illustrated in Table 2 (see page 7) in 10s-steps from 5s to 315s. By switch 5 (delivery state max. time) you can choose whether floating operation will be terminated after a prespecified period or when the exhaustive discharge threshold of the capacitors (= maximum buffering time) is reached (delivery state: max. buffering time). Using the remote signal starts the timer to terminate after a prespecified period. Once the battery has been disconnected, there is no way in which floating operation can be restarted again by altering the switch setting. Only when the input voltage has recovered floating operation can be resumed. The buffering time is a appr. 3s with fully charged capacitors and a load current of 15A.

### **Interruption of the output voltage:**

By a DIP-switch (see page 2 for position) you can choose if the output voltage is interrupted for 5 s at the end of the buffering time or not (delivery state : no interruption). Using the setting "max. time" an interruption is started by the remote signal.

## **Protective and Monitoring Functions**

**Reverse polarity protection:** The UPS module is electronically protected against polarity reversal of the input voltage.

**Overcurrent and short-circuit protection:** In normal operation and floating operation the UPS module is protected by the internal dynamic current limitation and the internal static current limitation. Dynamic current limitation limits the output current to typ. 25A. Static dynamic limitation shuts down the output if currents are greater than typ. 18A after about 110ms at short-circuit, and after about 200ms at overload. An internal (not accessible) 20A fuse protects the module in the event of a fault. In normal operation automatic restart attempts are made approximately every 20s. In floating operation the module shuts down in store mode. Restart after return to normal operation.

## Signaling

**"Normal operation"**, i.e. the input voltage at the DC-UPS module is higher than the set cut-in threshold. The loads are being fed by the line-side power supply. If a battery module is connected, it is fully charged. Under normal operation, the **green LED** (o.k.) is illuminated and relay contact X2.2 – X2.3 (o.k.) is closed.

**">85% charge"**, i.e. battery is loaded more than 85% (**available rest capacity dependent upon aging**). The second green LED (Bat>85%) is illuminated and relay contact X2.7 – X2.8 is closed. (second green LED off and relay contact X2.7 – X2.8 open (de-energized position when unit is disconnected) means : Bat<85%, i.e. battery charge below 85%)

**"Floating operation"**, i.e. the input voltage is lower than the set cut-in threshold. The loads are being supplied by the battery module. In floating operation, the **yellow LED** (Bat) is illuminated and relay contact X2.1 – X2.2 (Bat) closed (de-energized position when unit is disconnected).

**Alarm signal "Battery not ready"**: When the "Battery not ready" signal is active, the **red LED** (Alarm) is illuminated and relay contact X2.4 – X2.5 (Alarm) closed (de-energized position when unit is disconnected). Causes for the "battery not ready" state in **normal operation** are as follows: "OFF" operating state, no battery module connected, reversed polarity or defective battery (battery voltage < 18.5V) or open circuit between battery and UPS module. The interval for polling the operating states ON/OFF, reversed polarity, defective battery or no battery module connected, open circuit between battery and UPS module, and for activating the relevant signal output is 20 s during normal operation. After the end of the failure the signal remains till to the next polling.

If the signal flashes in a 2s cycle, this indicates that the battery is defective, but still capable of floating operation. The specified buffering times cannot be kept in such cases. The battery module must be replaced.

The "Alarm" signal in **floating operation** means that the battery voltage has dropped to <20.4V and automatic disconnection to protect the battery is imminent. When the battery has been disconnected due to overload, short circuit, exhaustive discharge protection or buffering timeout, the red LED (Alarm) gets dark, but relay contact X2.4 – X2.5 remains closed. Load rating of relay contacts: 60V DC / 1A or 30V AC / 1A

**USB**: The signals are additionally outputs via a PC-capable USB interface. They are each displayed in the shape of 5 characters of plain text. The assignment is shown in the table on the right. A tool for reading out and processing the signals is available free of charge on the Internet at <http://www.siemens.com/sitop-ups>. This website also contains further information about the interface.

**Technical specification**: The USB interface is according to specification 2.0, the communication runs only at full speed, i.e. 12Mbit/s. The interface will be supplied by the DC-UPS with +5V ("self-powered"), signal state output every 75ms ± 20%; data output 29ms ± 20%, pause 46ms ± 20%. The connection to the PC is made by means of a usual 4-wired shielded USB-cable with a wave-resistance of 90Ohm, a USB Series"A" connector to the PC and a USB Series"B" connector to the DC-UPS module and a maximum length of 5m. The cable contains two 28 to 20 AWG "non-twisted" USB-supply wires (VBUS and GND) and two 28 AWG "twisted pair" data wires (D+ and D-).

Pin assignment: Pin1: VBUS (+4.4V to +5.25V DC), transmit data on Pin2 (D-) and Pin3 (D+), Pin4: GND

**Receiving data**: Receive of the character "R" (Signal Remote Timerstart) starts the timer of the DC-UPS module with the set buffering time (table 2). After the set buffering time, floating operation ends or, during normal operation, the output voltage is interrupted for 5 s if "disconnection" is set. Receipt of the character "S" (shutdown signal) starts the timer in the DC-UPS module with the set buffering time (table 2). After the set buffering time the DC-UPS module is switched off retentively. It is restarted by disconnecting the DC supply voltage for at least 1 s. In combination with a SITOP power supply the line voltage has to be interrupted for approx. 10 s for a restart.

Signal	Text
Buffering ready Buffering not ready	BUFRD ALARM
Normal operation Not normal operation	DC_OK DC_LO
Not floating operation Floating operation	***** *BAT*
>85% charge <85% charge	BA>85 BA<85

## Environment

Operating conditions acc. to EN 60721-3-3, climate model 3K3 (relative air humidity 5% to 85%, absolute air humidity 1 g/m<sup>3</sup> to 25 g/m<sup>3</sup>, no condensation)  
Stationary operation, weather protected, pollution degree 2  
Temperature for storage and shipment: -40 to +70°C  
Temperature for operation: 0 to +60°C

## Weight

6EP1933-2EC41	1.0kg
6EP1933-2EC51	1.2kg
6EP1935-5PG01	0.7kg

## Standards

Degree of protection: IP20 to EN60529 (VDE 0470 Part1)  
Protection class III to EN60950  
VDE 0100 Part 410 (IEC 364-4-41)  
VDE 0106 Part 1 (IEC 536)  
VDE 0113 Part 1 (EN 60204-1)  
IEC 61131; ; UL 508 / CSA C22.2 File E197259

## Installation Instructions

In order to guarantee effective cooling, the unit must be vertically installed such that the input and output terminals and the incoming air slots are at the bottom. A clearance of at least 50 mm must be left above and below the unit. Assembly / disassembly see page 8.

To reduce EMI and thermal strain DC-UPS and capacitor modules should be installed at least 50cm away from commutating chokes ! Interface (USB) and control leads (ON/OFF control circuit) must not be laid directly in parallel to power leads or cables (especially leads between frequency converter and motor or frequency converter and commutating choke).

To minimize EMI the distance to those leads should be at least 10cm.



Before commencing with the installation or any repair work, switch off the plant main switch and lock it in the "OFF" position. Please read the operating instructions for SITOP power.

## Connection and Terminal Assignments

Terminals	Function	Cable cross-section	Comments
X1.1	Input voltage DC 24V	1.0 ... 4mm <sup>2</sup>	Screw-type terminals for screwdriver with 4.5mm blade width
X1.3, X1.5	Output voltage DC 24V	17...11 AWG	
X1.2/X1.4, X1.6	Input/output voltage DC 0V		Recommended tightening torque 0.7-0.9Nm
X2.1,2,3	Signal: Normal operation / Floating operation	0.5... 2.5mm <sup>2</sup>	Screw-type terminals for screwdriver with 3.5mm blade width
X2.4,5,6	Signal: Battery not ready / ready	20...13 AWG	
X2.7,8	Signal: charge >85%		Recommended tightening torque 0.5-0.7Nm
X2.9/X2.10	On/Off jumper (no jumper =Off)		
X3	Serial interface or USB-interface		See description above
X10	Capacitor module		Tailored wire set



### CAUTION

The external circuitry of all terminals (including signaling and status contacts) must meet the safety requirements stipulated by VDE 0805 (EN 60950): SELV.

**Tabelle 1: Einstellbare Zuschaltsschwellen**  
**Table 1: Adjustable cut-in threshold**

		gewünschte Zuschaltsschwelle [V]							
		22,0	22,5	23,0	23,5	24,0	24,5	25,0	25,5
On ←	1	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	3	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

**Tabelle 2: Einstellbare Pufferzeiten**  
**Table 2: Adjustable buffering time**

Schalterstellung / Switch position: On = 1 ; Off = 0

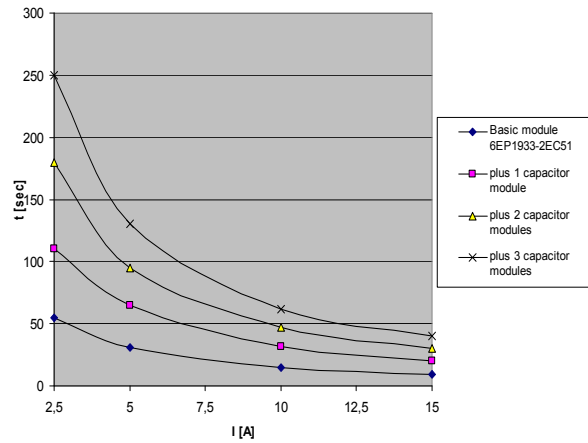
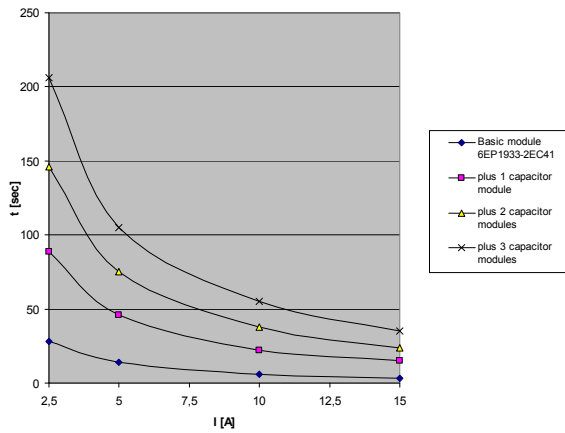
Schalter 1 auf Pos. On: Einstellung um nach der gewünschten Pufferzeit abzuschalten (setting to terminate after the prespecified buffering time)

Schalter 1 auf Pos. Off: Die Abschaltung erfolgt erst bei Erreichen der Tiefentladeschwelle des Akkus. Im Remote-Betrieb kann nach der eingestellten Pufferzeit die Spannung unterbrochen werden ( DIP-Schalter Unterbrechung – On)

Setting to terminate when the exhaustive discharge threshold of the battery is reached. An interruption is started by the remote signal. (DIP-switch Disconnection – On)

		gewünschte Pufferzeit / buffering time [s]																																
		5	15	25	35	45	55	65	75	85	95	105	115	125	135	145	155	165	175	185	195	205	215	225	235	245	255	265	275	285	295	305	315	
On ←	6	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	7	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	8	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	9	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	10	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

**Diagramm 1: Pufferzeit**  
**Diagram 1: buffering time**



*Herausgegeben von:*  
SIMEA  
Bereich IA SC  
Siemensstraße 90  
1210 Wien  
Österreich

*Published by:*  
SIMEA  
IA SC Group  
Siemensstraße 90  
1210 Vienna  
Austria

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Liefermöglichkeiten und technische Änderungen vorbehalten  
Availability and technical specifications subject to change without prior notice

Bestellnummer / Order number C98130-A7584-A2-4-7419



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- SIMATIC HMI Operator Control and Monitoring Systems
- Operator devices ➤ Comfort Panels
- **Comfort Panels - Standard**

**URL:**

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**Current View:**

Product Information

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e.g. Dear Customer

- Product Information    Additional Information

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**Design****KTP400 Comfort**

- 4.3" widescreen TFT display, resolution 480 x 272, 16 million colors
- 1 PROFINET and 1 PROFIBUS interface
- Touch screen and membrane keyboard with 4 tactile function keys
- Innovative successor to the TP 177B Touch Panels 4"

**KP400 Comfort**

- 4.3" widescreen TFT display, resolution 480 x 272, 16 million colors
- 1 PROFINET and 1 PROFIBUS interface
- Membrane keyboard with 8 tactile function keys and system keyboard
- Innovative successor to the Operator Panels OP77B

**TP700 Comfort**

- 7.0" widescreen TFT display, resolution 800 x 480, 16 million colors
- 1 PROFINET (2 ports with integrated switch) and 1 PROFIBUS interface
- Touch screen
- Innovative successor to the TP 177B/TP 277 Touch Panels and to the Multi Panel MP 177 6"

**KP700 Comfort**

- 7.0" widescreen TFT display, resolution 800 x 480, 16 million colors
- 1 PROFINET (2 ports with integrated switch) and 1 PROFIBUS interface
- Membrane keyboard with 24 function keys and system keyboard
- Innovative successor to the OP 177B/OP 277 6" Operator Panels

**TP900 Comfort**

- 9.0" widescreen TFT display, resolution 800 x 480, 16 million colors
- 1 PROFINET (2 ports with integrated switch) and 1 PROFIBUS interface
- Touch screen
- Innovative successor to the Multi Panel MP 277 8" Touch

**KP900 Comfort**

- 9.0" widescreen TFT display, resolution 800 x 480, 16 million colors
- 1 PROFINET (2 ports with integrated switch) and 1 PROFIBUS interface
- Membrane keyboard with 26 function keys and system keyboard
- Innovative successor to the Multi Panel MP 277 8" Key

**TP1200 Comfort**

- 12.1" widescreen TFT display, resolution 1280 x 800, 16 million colors
- 1 PROFINET (2 ports with integrated switch) and 1 PROFIBUS interface
- Touch screen
- Innovative successor to the Multi Panel MP 277 10" Touch

**KP1200 Comfort**

- 12.1" widescreen TFT display, resolution 800 x 480, 16 million colors
- 1 PROFINET (2 ports with integrated switch) and 1 PROFIBUS interface
- Membrane keyboard with 34 function keys and system keyboard
- Innovative successor to the Multi Panel MP 277 10" Key




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**Integration**

The SIMATIC HMI Comfort Panels can be connected to:

- SIMATIC S7 controllers
- Third-party controllers
  - Allen Bradley DF1, Allen Bradley EtherNet/IP
  - Modicon MODBUS RTU, Modicon MODBUS TCP/IP
  - Mitsubishi FX, Mitsubishi MC TCP/IP
  - Omron Hostlink/Multilink
- Multi-protocol capability
- http communication with other SIMATIC HMI systems
- Over Ethernet (TCP/IP) to a higher-level PC, network printer

*Note:*

Further information can be found under "System interfaces".




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**Technical specifications**

	6AV2 124-2DC01-0AX0	6AV2 124-0GC01-0AX0	6AV2 124-0JC01-0AX0	6AV2 124-0MC01-0AX0
	KTP400 Comfort	TP700 Comfort	TP900 Comfort	TP1200 Comfort
<b>Display</b>				
Design of display	TFT	TFT	TFT	TFT
Screen diagonal	4.3 in	7 in	9 in	12.1 in
Display width	95 mm	152.4 mm	195 mm	261.1 mm
Display height	53.8 mm	91.4 mm	117 mm	163.2 mm
Number of colors	16 777 200	16 777 200	16 777 200	16 777 200
Resolution (pixels)				
■ Horizontal image resolution	480	800	800	1 280



■ Vertical image resolution	272	480	480	800
<b>Backlighting</b>				
■ MTBF backlighting (at 25 °C)	50 000 h; At 50 °C	50 000 h; At 50 °C	50 000 h; At 50 °C	50 000 h; At 50 °C
■ Dimmable backlight	Yes; 0-100 %	Yes; 0-100 %	Yes; 0-100 %	Yes; 0-100 %
<b>Control elements</b>				
<b>Keyboard fonts</b>				
■ Number of function keys	4	0	0	0
■ Keys with LED	Yes	No	No	No
■ System keys	No	No	No	No
<b>Touch operation</b>				
■ Design as touch screen	Yes	Yes	Yes	Yes
<b>Supply voltage</b>				
Type of supply voltage	DC	DC	DC	DC
Rated voltage/DC	24 V	24 V	24 V	24 V
permissible range, lower limit (DC)	19.2 V	19.2 V	19.2 V	19.2 V
permissible range, upper limit (DC)	28.8 V	28.8 V	28.8 V	28.8 V
<b>Memory</b>				
Usable memory for user data	4 Mbyte	12 Mbyte	12 Mbyte	12 Mbyte
<b>Type of output</b>				
<b>Acoustics</b>				
■ Buzzer	Yes	No	No	No
■ Speaker	No	Yes	Yes	Yes
<b>Time of day</b>				
<b>Clock</b>				
■ Hardware clock (real-time clock)	Yes	Yes	Yes	Yes
■ Software clock	No	No	No	No
■ Battery-backed	Yes	Yes	Yes	Yes
■ Synchronizable	Yes	Yes	Yes	Yes
<b>Interfaces</b>				
Number of RS 485 interfaces	1	1	1	1
Number of USB interfaces	2; USB 2.0	3; USB 2.0	3; USB 2.0	3; USB 2.0

Number of SD card slots	2	2	2	2
<b>Industrial Ethernet</b>				
■ Number of Industrial Ethernet interfaces	1	2	2	2
■ IRT, supported	No	Yes	Yes	Yes
■ MRP supported	No	No	No	No
■ Number of ports of the integrated switch	1	2	2	2
<b>Protocols</b>				
PROFINET	Yes	Yes	Yes	Yes
Supports protocol for PROFINET IO	Yes	Yes	Yes	Yes
<b>Further protocols</b>				
■ PROFIBUS	Yes	Yes	Yes	Yes
■ MPI	Yes	Yes	Yes	Yes
<b>Ambient conditions</b>				
Mounting position	vertical	vertical	vertical	vertical
maximum permissible angle of inclination without external ventilation	35°	35°	35°	35°
<b>Operating temperature</b>				
■ Operation (vertical installation)				
■ in vertical mounting position/ minimum	0 °C	0 °C	0 °C	0 °C
■ in vertical mounting position/ maximum	50 °C	50 °C	50 °C	50 °C
■ Operation (max. tilt angle)				
■ at maximum tilt angle/minimum	0 °C	0 °C	0 °C	0 °C
■ at maximum tilt angle/maximum	40 °C	40 °C	40 °C	40 °C
■ Operation (vertical installation, portrait)				

format)				
■ in vertical mounting position/ minimum	0 °C	0 °C	0 °C	0 °C
■ in vertical mounting position/ maximum	40 °C	40 °C	40 °C	40 °C
■ Operation (max. tilt angle, portrait format)				
■ at maximum tilt angle/minimum	0 °C	0 °C	0 °C	0 °C
■ at maximum tilt angle/maximum	35 °C	35 °C	35 °C	35 °C
Relative humidity				
■ max. relative humidity	90 %	90 %	90 %	90 %
<b>Degree and class of protection</b>				
Type of protection	IP20	IP20	IP20	IP20
IP (at the front)	IP65	IP65	IP65	IP65
Enclosure Type 4 at the front	Yes	Yes	Yes	Yes
Enclosure type 4x at the front	Yes	Yes	Yes	Yes
<b>Standards, approvals, certificates</b>				
CE	Yes	Yes	Yes	Yes
KC approval	Yes	Yes	Yes	Yes
cULus	Yes	Yes	Yes	Yes
C-TICK	Yes	Yes	Yes	Yes
FM Class I Div. 2	Yes	Yes	Yes	Yes
GL	Yes; Available soon	Yes; Available soon	Yes; Available soon	Yes; Available soon
ABS	Yes; Available soon	Yes; Available soon	Yes; Available soon	Yes; Available soon
BV	Yes; Available soon	Yes; Available soon	Yes; Available soon	Yes; Available soon
DNV	Yes; Available soon	Yes; Available soon	Yes; Available soon	Yes; Available soon
LRS	Yes; Available soon	Yes; Available soon	Yes; Available soon	Yes; Available soon

Class NK	Yes; Available soon	Yes; Available soon	Yes; Available soon	Yes; Available soon
PRS	No	No	No	No
Use in hazardous areas				
■ EX zone 2	Yes; Available soon	Yes; Available soon	Yes; Available soon	Yes; Available soon
■ EX zone 22	Yes; Available soon	Yes; Available soon	Yes; Available soon	Yes; Available soon
■ Class I Zone 1	No	No	No	No
■ Class I Zone 2, Division 2	Yes; Available soon	Yes; Available soon	Yes; Available soon	Yes; Available soon

**Configuration**

Configuration software

■ STEP 7 Basic (TIA Portal)	No	No	No	No
■ STEP 7 Professional (TIA Portal)	No	No	No	No
■ WinCC flexible Compact	No	No	No	No
■ WinCC flexible Standard	No	No	No	No
■ WinCC flexible Advanced	No	No	No	No
■ WinCC Basic (TIA Portal)	No	No	No	No
■ WinCC Comfort (TIA Portal)	Yes; from V11	Yes; from V11	Yes; from V11	Yes; from V11
■ WinCC Advanced (TIA Portal)	Yes; from V11	Yes; from V11	Yes; from V11	Yes; from V11
■ WinCC Professional (TIA Portal)	Yes; from V11	Yes; from V11	Yes; from V11	Yes; from V11

**Languages**

Online languages

■ Number of online/runtime languages	32	32	32	32
--------------------------------------	----	----	----	----

Languages

■ Languages per project	32	32	32	32
-------------------------	----	----	----	----

**Functionality under WinCC flexible**

Libraries	Yes	Yes	Yes	Yes
Applications/options				
■ Internet Explorer	Yes	Yes	Yes	Yes
■ Pocket Word	Yes	Yes	Yes	Yes
■ Pocket Excel	Yes	Yes	Yes	Yes
■ PDF Viewer	Yes	Yes	Yes	Yes
■ Media Player	Yes	Yes	Yes	Yes
■ Sm@rtService	Yes	Yes	Yes	Yes
Number of Visual Basic Scripts				
■ Number	50	100	100	100
With alarm logging system (incl. buffer and acknowledgment)				
■ Number of messages	2 000	4 000	4 000	4 000
■ Message buffer				
■ Number of entries	256	1 024	1 024	1 024
■ Circulating buffer	Yes	Yes	Yes	Yes
■ retentive	Yes	Yes	Yes	Yes
■ maintenance-free	Yes	Yes	Yes	Yes
Recipes				
■ Recipes	100	300	300	300
■ Data records per recipe	200	500	500	500
■ Entries per data record	200	1000	1000	1000
■ integrated Flash	256 kbyte	1 Mbyte	1 Mbyte	1 Mbyte
■ expandable	Yes	Yes	Yes	Yes
Number of process images				
■ Process images	500	500	500	500
■ Variables	1 024	2 048	2 048	2 048
Lists				
■ Text lists	300	500	500	500
■ Number of entries in text lists	30	500	500	500

■ Graphics list	100	500	500	500
■ Number of entries in graphics lists	30	500	500	500
Archiving				
■ Number of archives per project	10	50	50	50
■ Number of measuring points per project	100	2 048	2 048	2 048
■ Number of entries per archive	10 000	20 000	20 000	20 000
Security				
■ Number of user groups	50	50	50	50
■ Number of users	50	50	50	50
■ Passwords exportable	Yes	Yes	Yes	Yes
Process coupling				
■ S7-1200				
■ MPI	Yes	Yes	Yes	Yes
■ PROFIBUS DP	Yes	Yes	Yes	Yes
■ PROFINET	Yes	Yes	Yes	Yes
■ S7-200				
■ PPI (point-to-point)	Yes	Yes	Yes	Yes
■ PPI network	Yes	Yes	Yes	Yes
■ MPI	Yes	Yes	Yes	Yes
■ PROFIBUS DP	Yes	Yes	Yes	Yes
■ Ethernet	Yes	Yes	Yes	Yes
■ S7-300/400				
■ MPI	Yes	Yes	Yes	Yes
■ PROFIBUS DP	Yes	Yes	Yes	Yes
■ PROFINET	Yes	Yes	Yes	Yes
■ WinAC MP	Yes	Yes	Yes	Yes
■ Win AC				
■ TCP/IP	Yes	Yes	Yes	Yes
■ SINUMERIK	No	No	No	No
■ SIMOTION	No	No	No	No

■ Allen Bradley (EtherNet/IP)	Yes	Yes	Yes	Yes
■ Allen Bradley (DF1)	Yes	Yes	Yes	Yes
■ Mitsubishi (MC TCP/IP)	Yes	Yes	Yes	Yes
■ Mitsubishi (FX)	Yes	Yes	Yes	Yes
■ OMRON (LINK/Multilink)	Yes	Yes	Yes	Yes
■ OMRON (LINK/Multilink)	Yes	Yes	Yes	Yes
■ Modicon (Modbus TCP/IP)	Yes	Yes	Yes	Yes
■ Modicon (Modbus)	Yes	Yes	Yes	Yes
■ other non-Siemens drivers	Yes	Yes	Yes	Yes
Service tools/configuration aids				
■ Backup/restore	Yes	Yes	Yes	Yes
■ Backup/Restore automatically	Yes	Yes	Yes	Yes
■ Simulation	Yes	Yes	Yes	Yes
■ Device switchover	Yes	Yes	Yes	Yes
<b>I/O</b>				
I/O devices				
■ Printer	Yes	Yes	Yes	Yes
<b>Mounting</b>				
Mounting in portrait format possible	Yes	Yes	Yes	Yes
Mounting in landscape format possible	Yes	Yes	Yes	Yes
<b>Mechanics/material</b>				
Type of housing (front)				
■ Plastic	Yes	No	No	No
■ Aluminum	No	Yes	Yes	Yes
<b>Dimensions</b>				
Width of the housing front	140 mm	214 mm	274 mm	330 mm
Height of housing front	116 mm	158 mm	190 mm	241 mm
Depth/installation dimension	49 mm	63 mm	63 mm	65 mm

Mounting cutout, width	123 mm	197 mm	251 mm	310 mm
Mounting cutout, height	99 mm	141 mm	166 mm	221 mm
<b>Weight</b>				
Weight without packaging	0.6 kg	1.4 kg	1.9 kg	2.8 kg
	<b>6AV2 124-1DC01-0AX0</b>	<b>6AV2 124-1GC01-0AX0</b>	<b>6AV2 124-1JC01-0AX0</b>	<b>6AV2 124-1MC01-0AX0</b>
	KP400 Comfort	KP700 Comfort	KP900 Comfort	KP1200 Comfort
<b>Display</b>				
Design of display	TFT	TFT	TFT	TFT
Screen diagonal	4.3 in	7 in	9 in	12.1 in
Display width	95 mm	152.4 mm	195 mm	261.1 mm
Display height	53.8 mm	91.4 mm	117 mm	163.2 mm
Number of colors	16 777 200	16 777 200	16 777 200	16 777 200
Resolution (pixels)				
■ Horizontal image resolution	480	800	800	1 280
■ Vertical image resolution	272	480	480	800
<b>Backlighting</b>				
■ MTBF backlighting (at 25 °C)	50 000 h; At 50 °C	50 000 h; At 50 °C	50 000 h; At 50 °C	50 000 h; At 50 °C
■ Dimmable backlight	Yes; 0-100 %	Yes; 0-100 %	Yes; 0-100 %	Yes; 0-100 %
<b>Control elements</b>				
<b>Keyboard fonts</b>				
■ Number of function keys	8	24	26	34
■ Keys with LED	Yes	Yes	Yes	Yes
■ System keys	Yes	Yes	Yes	Yes
<b>Touch operation</b>				
■ Design as touch screen	No	No	No	No
<b>Supply voltage</b>				
Type of supply voltage	DC	DC	DC	DC
Rated voltage/DC	24 V	24 V	24 V	24 V
permissible range, lower limit (DC)	19.2 V	19.2 V	19.2 V	19.2 V
permissible range, upper limit (DC)	28.8 V	28.8 V	28.8 V	28.8 V



**Memory**

Usable memory for user data	4 Mbyte	12 Mbyte	12 Mbyte	12 Mbyte
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**Type of output**

Acoustics	Buzzer	Speaker	Speaker	Speaker
■ Buzzer	Yes	No	No	No
■ Speaker	No	Yes	Yes	Yes

**Time of day**

Clock

■ Hardware clock (real-time clock)	Yes	Yes	Yes	Yes
■ Software clock	No	No	No	No
■ Battery-backed	Yes	Yes	Yes	Yes
■ Synchronizable	Yes	Yes	Yes	Yes

**Interfaces**

Number of RS 485 interfaces	1	1	1	1
Number of USB interfaces	2; USB 2.0	3; USB 2.0	3; USB 2.0	3; USB 2.0
Number of SD card slots	2	2	2	2
Industrial Ethernet				
■ Number of Industrial Ethernet interfaces	1	2	2	2
■ IRT, supported	No	Yes	Yes	Yes
■ MRP supported	No	No	No	No
■ Number of ports of the integrated switch	1	2	2	2

**Protocols**

PROFINET	Yes	Yes	Yes	Yes
Supports protocol for PROFINET IO	Yes	Yes	Yes	Yes
Further protocols				
■ PROFIBUS	Yes	Yes	Yes	Yes
■ MPI	Yes	Yes	Yes	Yes

**Ambient conditions**

Mounting position	vertical	vertical	vertical	vertical
maximum permissible angle of inclination without external ventilation	35°	35°	35°	35°

Operating temperature

■ Operation (vertical installation)

■ in vertical mounting position/ minimum	0 °C	0 °C	0 °C	0 °C
■ in vertical mounting position/ maximum	50 °C	50 °C	50 °C	50 °C

■ Operation (max. tilt angle)

■ at maximum tilt angle/minimum	0 °C	0 °C	0 °C	0 °C
■ at maximum tilt angle/maximum	40 °C	40 °C	40 °C	40 °C

■ Operation (vertical installation, portrait format)

■ in vertical mounting position/ minimum	0 °C	0 °C	0 °C	0 °C
■ in vertical mounting position/ maximum	40 °C	40 °C	40 °C	40 °C

■ Operation (max. tilt angle, portrait format)

■ at maximum tilt angle/minimum	0 °C	0 °C	0 °C	0 °C
■ at maximum tilt angle/maximum	35 °C	35 °C	35 °C	35 °C

Relative humidity

■ max. relative humidity	90 %	90 %	90 %	90 %
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**Degree and class of protection**

Type of protection	IP20	IP20	IP20	IP20
IP (at the front)	IP65	IP65	IP65	IP65

Enclosure Type 4 at the front	Yes	Yes	Yes	Yes
Enclosure type 4x at the front	Yes	Yes	Yes	Yes
<b>Standards, approvals, certificates</b>				
CE	Yes	Yes	Yes	Yes
KC approval	Yes	Yes	Yes	Yes
cULus	Yes	Yes	Yes	Yes
C-TICK	Yes	Yes	Yes	Yes
FM Class I Div. 2	Yes	Yes	Yes	Yes
GL	Yes; Available soon	Yes; Available soon	Yes; Available soon	Yes; Available soon
ABS	Yes; Available soon	Yes; Available soon	Yes; Available soon	Yes; Available soon
BV	Yes; Available soon	Yes; Available soon	Yes; Available soon	Yes; Available soon
DNV	Yes; Available soon	Yes; Available soon	Yes; Available soon	Yes; Available soon
LRS	Yes; Available soon	Yes; Available soon	Yes; Available soon	Yes; Available soon
Class NK	Yes; Available soon	Yes; Available soon	Yes; Available soon	Yes; Available soon
PRS	No	No	No	No
Use in hazardous areas				
■ EX zone 2	Yes; Available soon	Yes; Available soon	Yes; Available soon	Yes; Available soon
■ EX zone 22	Yes; Available soon	Yes; Available soon	Yes; Available soon	Yes; Available soon
■ Class I Zone 1	No	No	No	No
■ Class I Zone 2, Division 2	Yes; Available soon	Yes; Available soon	Yes; Available soon	Yes; Available soon
<b>Configuration</b>				
Configuration software				
■ STEP 7 Basic (TIA Portal)	No	No	No	No
■ STEP 7 Professional (TIA Portal)	No	No	No	No
■ WinCC flexible Compact	No	No	No	No
■ WinCC flexible Standard	No	No	No	No
■ WinCC flexible	No	No	No	No

Advanced				
■ WinCC Basic (TIA Portal)	No	No	No	No
■ WinCC Comfort (TIA Portal)	Yes; from V11	Yes; from V11	Yes; from V11	Yes; from V11
■ WinCC Advanced (TIA Portal)	Yes; from V11	Yes; from V11	Yes; from V11	Yes; from V11
■ WinCC Professional (TIA Portal)	Yes; from V11	Yes; from V11	Yes; from V11	Yes; from V11
<b>Languages</b>				
Online languages				
■ Number of online/runtime languages	32	32	32	32
Languages				
■ Languages per project	32	32	32	32
<b>Functionality under WinCC flexible</b>				
Libraries	Yes	Yes	Yes	Yes
Applications/options				
■ Internet Explorer	Yes	Yes	Yes	Yes
■ Pocket Word	Yes	Yes	Yes	Yes
■ Pocket Excel	Yes	Yes	Yes	Yes
■ PDF Viewer	Yes	Yes	Yes	Yes
■ Media Player	Yes	Yes	Yes	Yes
■ Sm@rtService	Yes	Yes	Yes	Yes
Number of Visual Basic Scripts				
■ Number	50	100	100	100
With alarm logging system (incl. buffer and acknowledgment)				
■ Number of messages	2 000	4 000	4 000	4 000
■ Message buffer				
■ Number of entries	256	1 024	1 024	1 024
■ Circulating buffer	Yes	Yes	Yes	Yes
■ retentive	Yes	Yes	Yes	Yes

■ maintenance-free	Yes	Yes	Yes	Yes
Recipes				
■ Recipes	100	300	300	300
■ Data records per recipe	200	500	500	500
■ Entries per data record	200	1000	1000	1000
■ integrated Flash	256 kbyte	1 Mbyte	1 Mbyte	1 Mbyte
■ expandable	Yes	Yes	Yes	Yes
Number of process images				
■ Process images	500	500	500	500
■ Variables	1 024	2 048	2 048	2 048
Lists				
■ Text lists	300	500	500	500
■ Number of entries in text lists	30	500	500	500
■ Graphics list	100	500	500	500
■ Number of entries in graphics lists	30	500	500	500
Archiving				
■ Number of archives per project	10	50	50	50
■ Number of measuring points per project	100	2 048	2 048	2 048
■ Number of entries per archive	10 000	20 000	20 000	20 000
Security				
■ Number of user groups	50	50	50	50
■ Number of users	50	50	50	50
■ Passwords exportable	Yes	Yes	Yes	Yes
Process coupling				
■ S7-1200				
■ MPI	Yes	Yes	Yes	Yes
■ PROFIBUS DP	Yes	Yes	Yes	Yes
	Yes	Yes	Yes	Yes

■ PROFINET					
■ S7-200					
■ PPI (point-to-point)	Yes	Yes	Yes	Yes	Yes
■ PPI network	Yes	Yes	Yes	Yes	Yes
■ MPI	Yes	Yes	Yes	Yes	Yes
■ PROFIBUS DP	Yes	Yes	Yes	Yes	Yes
■ Ethernet	Yes	Yes	Yes	Yes	Yes
■ S7-300/400					
■ MPI	Yes	Yes	Yes	Yes	Yes
■ PROFIBUS DP	Yes	Yes	Yes	Yes	Yes
■ PROFINET	Yes	Yes	Yes	Yes	Yes
■ WinAC MP	Yes	Yes	Yes	Yes	Yes
■ Win AC					Yes
■ TCP/IP	Yes	Yes	Yes	Yes	Yes
■ SINUMERIK	No	No	No	No	No
■ SIMOTION	No	No	No	No	No
■ Allen Bradley (EtherNet/IP)	Yes	Yes	Yes	Yes	Yes
■ Allen Bradley (DF1)	Yes	Yes	Yes	Yes	Yes
■ Mitsubishi (MC TCP/IP)	Yes	Yes	Yes	Yes	Yes
■ Mitsubishi (FX)	Yes	Yes	Yes	Yes	Yes
■ OMRON (LINK/Multilink)	Yes	Yes	Yes	Yes	Yes
■ OMRON (LINK/Multilink)	Yes	Yes	Yes	Yes	Yes
■ Modicon (Modbus TCP/IP)	Yes	Yes	Yes	Yes	Yes
■ Modicon (Modbus)	Yes	Yes	Yes	Yes	Yes
■ other non-Siemens drivers	Yes	Yes	Yes	Yes	Yes
Service tools/configuration aids					
■ Backup/restore	Yes	Yes	Yes	Yes	Yes
■ Backup/Restore automatically	Yes	Yes	Yes	Yes	Yes
■ Simulation	Yes	Yes	Yes	Yes	Yes

■ Device switchover	Yes	Yes	Yes	Yes
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**I/O**

I/O devices

■ Printer	Yes	Yes	Yes	Yes
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**Mounting**

Mounting in portrait format possible	No	No	No	Yes
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Mounting in landscape format possible	Yes	Yes	Yes	Yes
---------------------------------------	-----	-----	-----	-----

**Mechanics/material**

Type of housing (front)

■ Plastic	Yes	No	No	No
-----------	-----	----	----	----

■ Aluminum	No	Yes	Yes	Yes
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**Dimensions**

Width of the housing front	152 mm	308 mm	362 mm	454 mm
----------------------------	--------	--------	--------	--------

Height of housing front	188 mm	204 mm	230 mm	289 mm
-------------------------	--------	--------	--------	--------

Depth/installation dimension	49 mm	63 mm	63 mm	65 mm
------------------------------	-------	-------	-------	-------

Mounting cutout, width	135 mm	281 mm	338 mm	434 mm
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Mounting cutout, height	171 mm	177 mm	206 mm	269 mm
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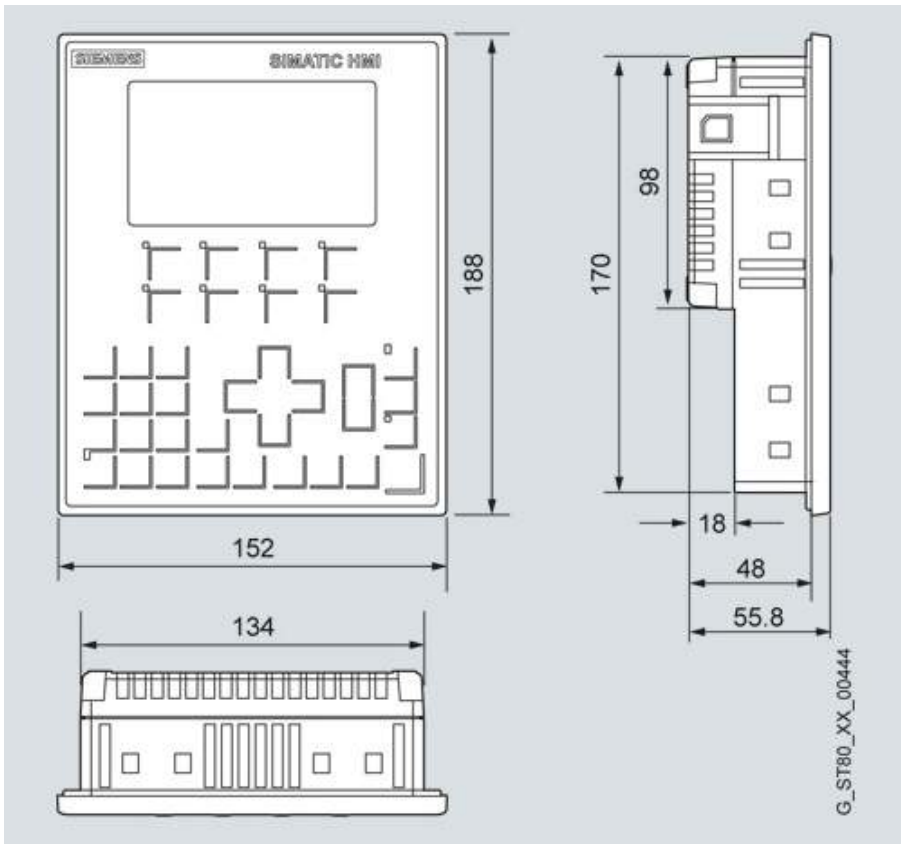
**Weight**

Weight without packaging	0.8 kg	2.2 kg	2.7 kg	4.4 kg
--------------------------	--------	--------	--------	--------

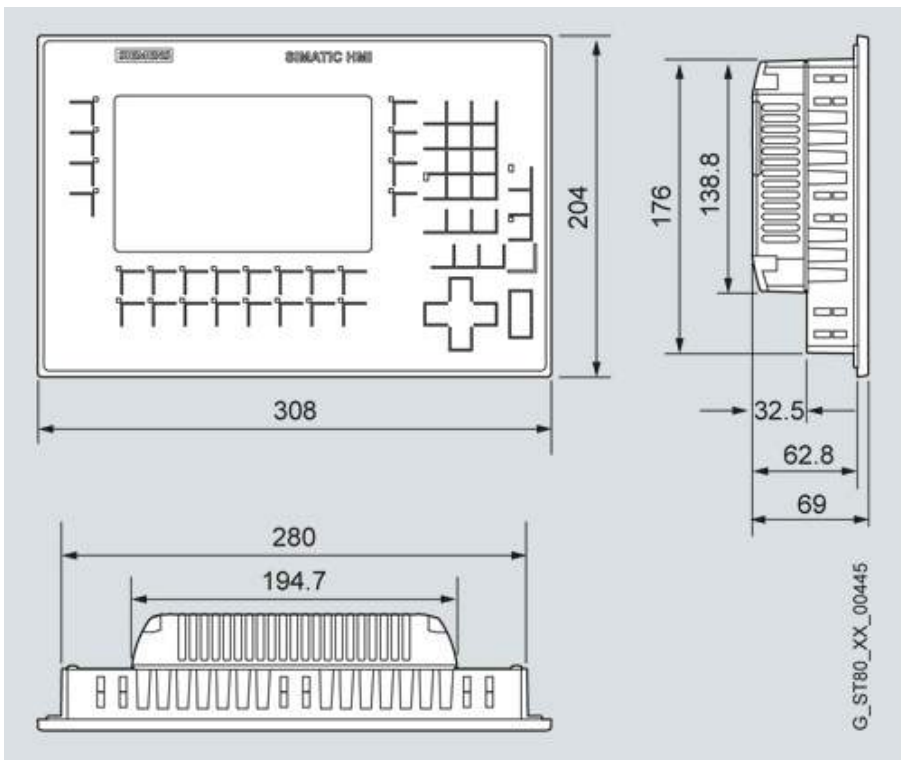



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**Dimensional drawings**

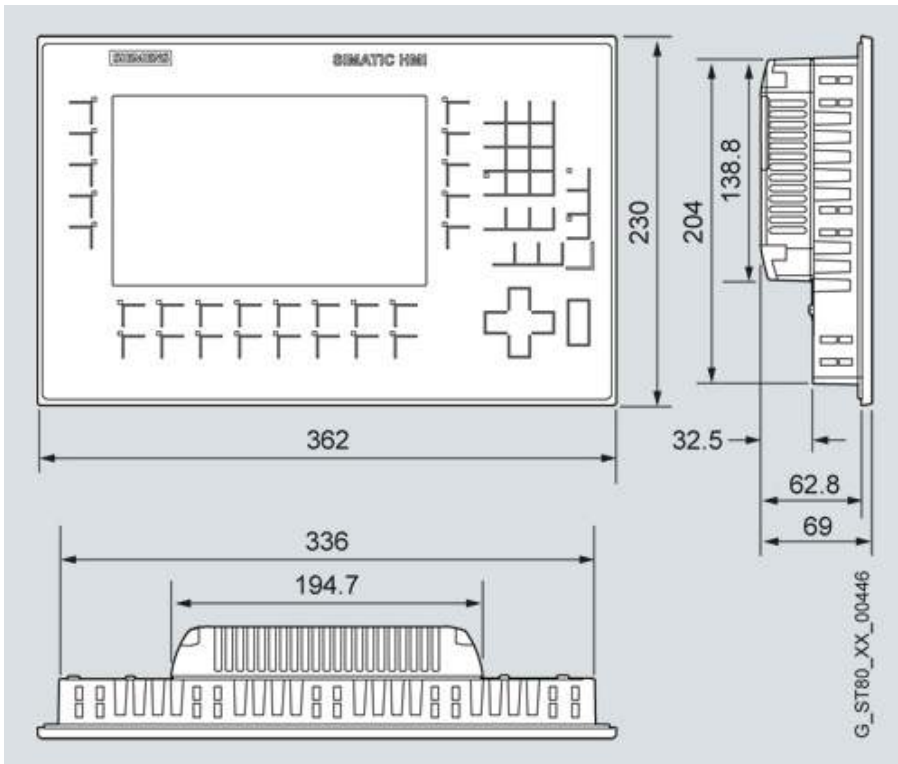


KP400 Comfort

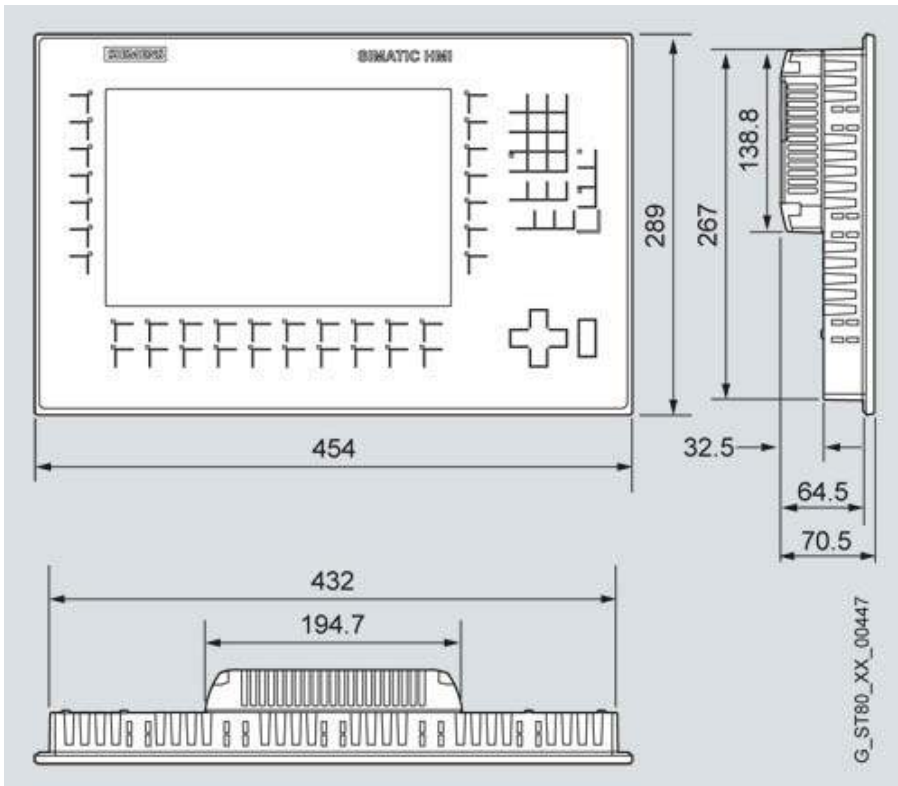


KP700 Comfort

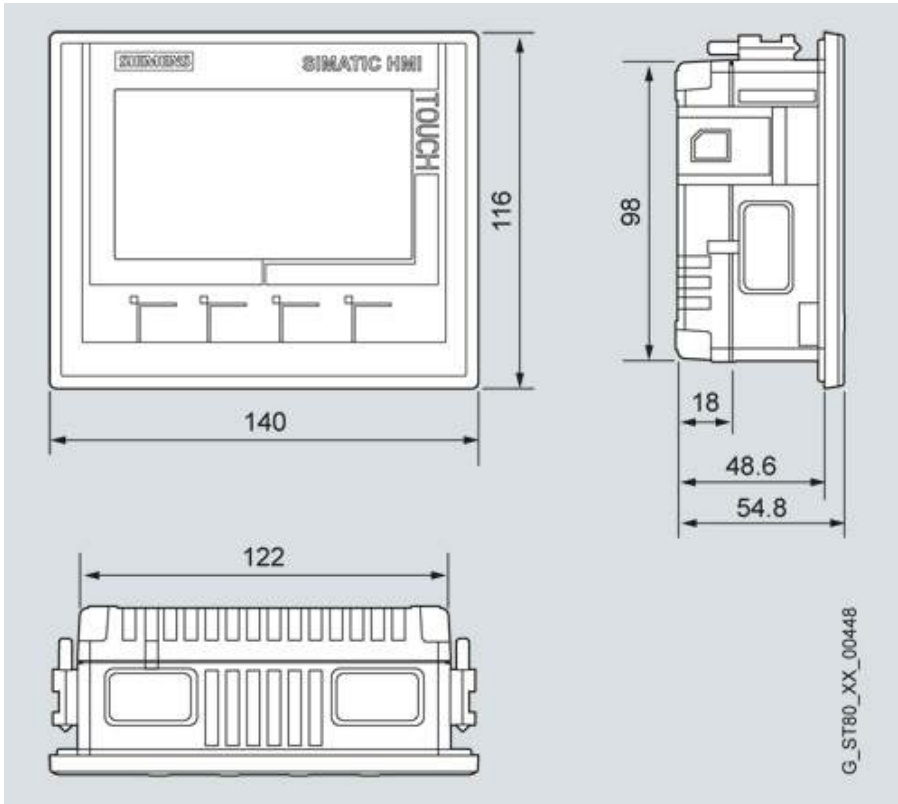




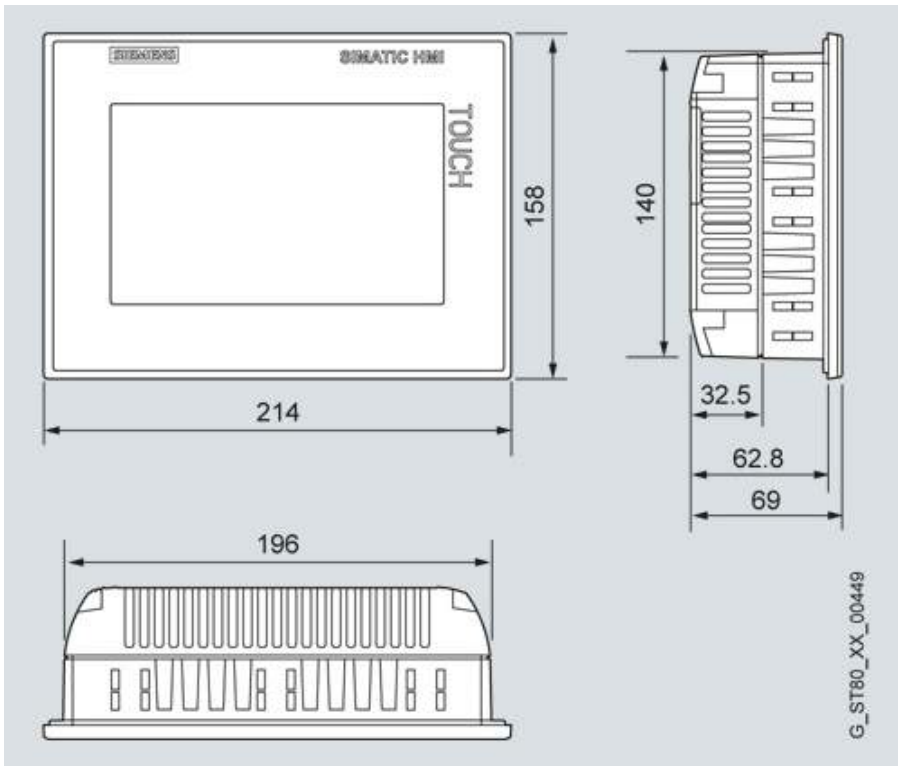
KP900 Comfort



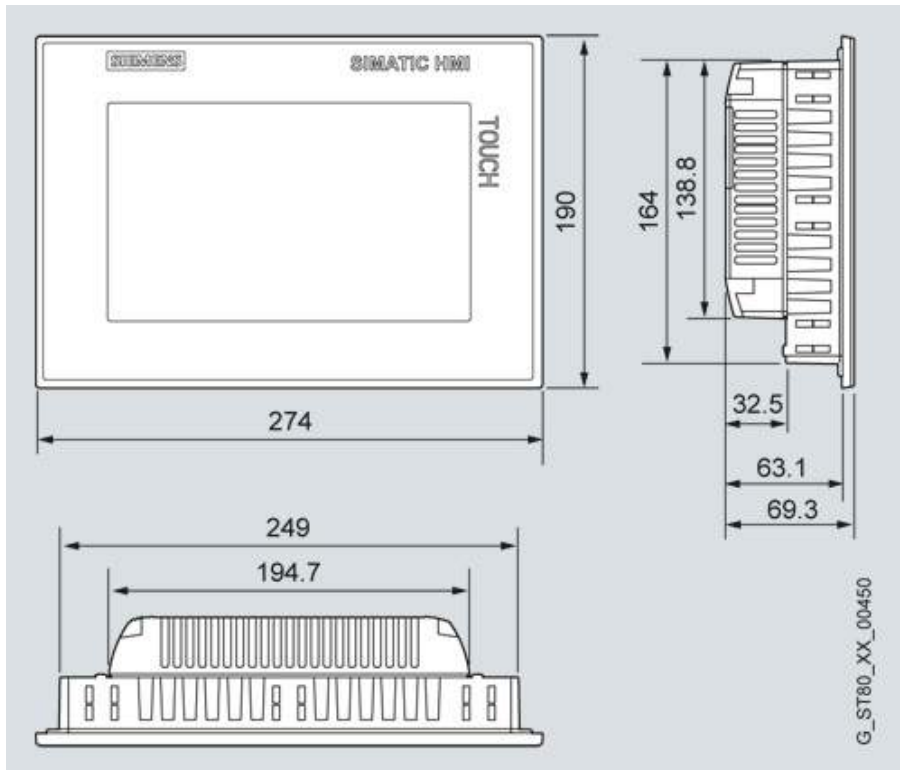
KP1200 Comfort



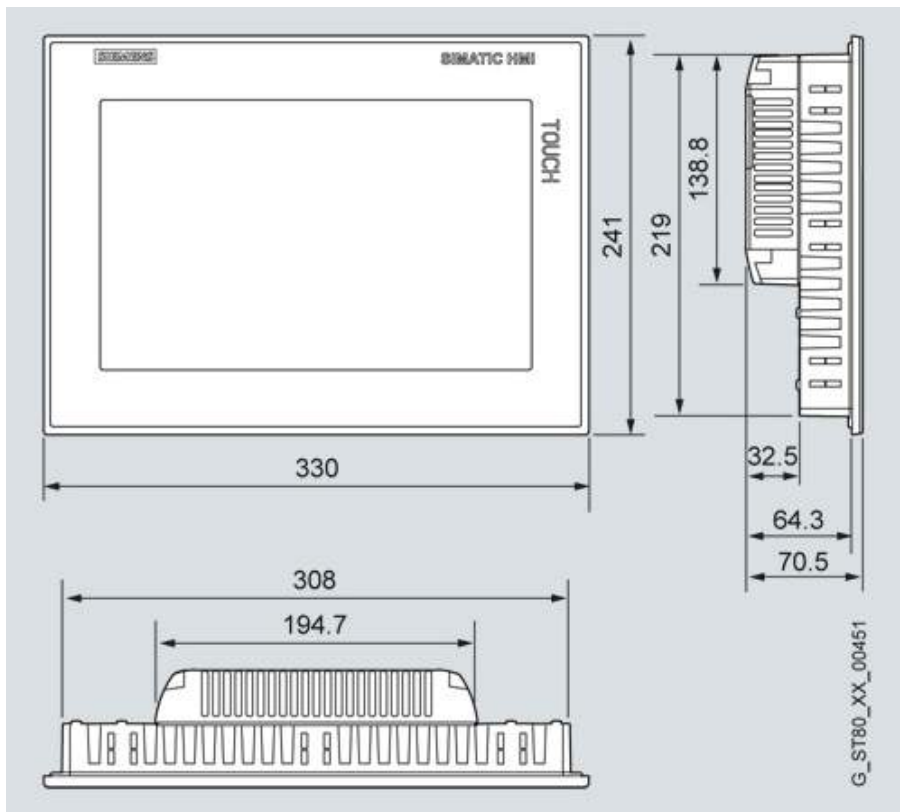
KTP400 Comfort



TP700 Comfort



TP900 Comfort



TP1200 Comfort

[More information](#)

Further information can be found in the Internet at:

<http://www.siemens.com/simatic-comfort-panels>

*Note*

Do you require a specific modification or extension to the products described here? If so, please see the "Custom Products" section. There you will find information about additional and generally available sector-specific products as well as options for customer-specific modification and adaptation.



# RAD-ISM-900-EN-BD

Order No.: 2900016




<http://eshop.phoenixcontact.de/phoenix/treeViewClick.do?UID=2900016>

Wireless transceiver (transmitter and receiver) with Ethernet, RS-232, RS-485 interfaces, for 900 MHz ISM band (America). This product is exclusively for export outside of the European Economic Area (EEA).



Ethernet

## Commercial data

GTIN (EAN)	 4 046356 461580
Note	Made-to-order
sales group	H172
Pack	1 pcs.
Customs tariff	85176200
Catalog page information	Page 674 (IF-2011)

## Product notes

WEEE/RoHS-compliant since:  
11/03/2008



<http://www.download.phoenixcontact.com>  
Please note that the data given here has been taken from the online catalog. For comprehensive information and data, please refer to the user documentation. The General Terms and Conditions of Use apply to Internet downloads.

## Technical data

### Wireless set

Set contents 1 transceiver

### Wireless path

Direction Bi-directional

---

Frequency range	902 MHz ... 928 MHz
Transmission power	1 W (adjustable in 1 dBm increments)
Transmit capacity, minimum	10 dBm
Transmit capacity, maximum	30 dBm

#### Serial interface

Name	RS-232
Data rate	300 ... 57,6 kBit/s
Connection method	9-pos. D-SUB (female connector)
File format/coding	Asynchronous
Data flow control/protocols	RTS/CTS
Name	RS-485/RS-422
Connection method	COMBICON plug-in screw terminal block

#### Supply

Supply voltage	24 V DC
Supply voltage range	11 V DC ... 30 V DC
Max. current consumption	250 mA (at 24 V DC)

#### General data

Width	52 mm
Height	99 mm
Depth	115 mm
Ambient temperature (operation)	-40 °C ... 65 °C
Ambient temperature (storage/transport)	-40 °C ... 75 °C
Degree of protection	IP20
Mounting position	Any
Assembly instructions	on standard DIN rail NS 35 in accordance with EN 60715
Housing material	Polyamide PA non-reinforced with aluminum heatsink
Conformance	FCC Directive, Part 15.247
	ISC Directive RSS 210
UL, USA / Canada	Class I, Div. 2, Groups A, B, C, D

#### Connection data

Conductor cross section solid min.	0.2 mm <sup>2</sup>
Conductor cross section solid max.	4 mm <sup>2</sup>
Conductor cross section stranded min.	0.2 mm <sup>2</sup>

Conductor cross section stranded max.	2.5 mm <sup>2</sup>
Conductor cross section AWG/kcmil min.	24
Conductor cross section AWG/kcmil max	14
Connection method	Screw connection
Stripping length	8 mm
Screw thread	M3

### Certificates / Approvals

Certification Ex: CUL-EX LIS, UL-EX LIS

### Accessories

Item	Designation	Description
------	-------------	-------------

#### Cable/conductor

2867597	RAD-CAB-RG213-25	Antenna extension cable, length: 25 ft
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#### General

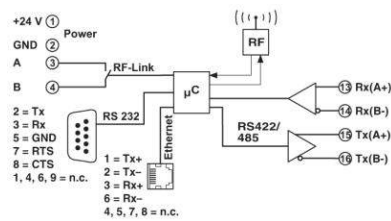
2867160	RAD-ISM-900-ANT-OMNI-0-6	Omnidirectional antenna, IP65 protection, cable length 2 m, connection MCX (male)
2867791	RAD-ISM-900-ANT-OMNI-FG-3-N	Omnidirectional antenna, IP65 protection, gain 5 dBi, connection N (female)
2867830	RAD-ISM-900-ANT-YAGI-6.5-50-AS	Panel antenna with surge protection, adapter cable MCX->N and assembly material, IP65 protection, gain 8.5 dBi, cable length 15.2 m, connection N (female)

#### Plug/Adapter

2885207	RAD-CON-MCX90-N-SS	Adapter cable, pigtail 120 cm 90° MCX(m) -> N(m)
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### Diagrams/Drawings

#### Block diagram



RAD-ISM-900-EN-BD Order No.: 2900016  
<http://eshop.phoenixcontact.de/phoenix/treeViewClick.do?UID=2900016>

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**Address**

PHOENIX CONTACT GmbH & Co. KG  
Flachsmarktstr. 8  
32825 Blomberg, Germany  
Phone +49 5235 3 00  
Fax +49 5235 3 41200  
<http://www.phoenixcontact.com>



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# Mini Power-Zone<sup>®</sup> Unit Substation

Catalog  
7440CT0901  
**2009**  
Class 7440



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Wiring Diagrams .....	16
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Product Specifications .....	18



by Schneider Electric

## Mini Power-Zone<sup>®</sup> Unit Substation

### Product Description

### Product Description

The Mini Power-Zone Unit Substation from Schneider Electric is a miniaturized version of our Power-Zone Unit Substation. Included are:

- Primary Main Circuit Breaker
- Sealed Step-Down Transformer
- Secondary Main Circuit Breaker
- Distribution Panelboard

Because the Mini Power-Zone Unit Substation is furnished as a complete package, considerable savings in installation time and costs can be realized.

### Features

- NEMA 3R enclosure; suitable for both indoor and outdoor use
- Rated for Service Entrance use
- 185 °C insulation with 115 °C temperature rise
- Sealed, epoxy-resin encapsulated transformer
- Panel section has copper bus and uses Square D<sup>®</sup> brand QO<sup>®</sup> style circuit breakers
- UL Listed per UL 1062 File E92978.

Mini Power-Zone centers are furnished with factory-installed primary main and secondary main circuit breakers only. Circuit breaker ratings are selected to meet National Electrical Code<sup>®</sup> (NEC<sup>®</sup>) requirements and to coordinate with transformer magnetizing inrush current.

Feeder circuit breakers are standard QO plug-on type, which can be ordered, as required, from your local Schneider Electric distributor. If ground fault protection is required, Square D brand Qwik-Gard<sup>®</sup> circuit breakers may be used in all sizes. Tandem circuit breakers are not permitted.

### Typical Applications

- Small shopping centers
- Portable offices
- Assembly lines
- Construction site
- Emergency power
- Temporary power
- Guard shacks/other shacks
- Retail
- Areas with limited space

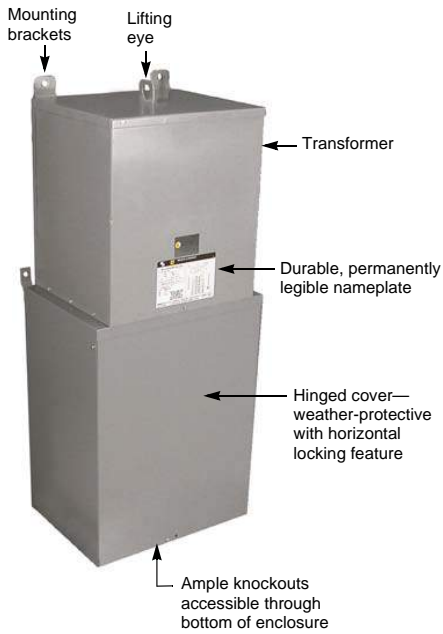
The Mini Power-Zone Unit Substation uses a separate transformer and panelboard section. This allows the panel section to be removed and wired first, if desired. Also the transformer can be replaced without disturbing the panel section and associated wiring. The new transformer simply slides into the top of the panel section, and the primary and secondary leads are reconnected to the main circuit breakers.

## **General Information**

- Available in single and three phase configurations
  - Single phase configuration supplies a 120/240 branch panelboard
  - Three phase configuration supplies a 208Y/120 branch panelboard
- Two panelboard options for Mini Power-Zone products protected by a backfeed (secondary main) circuit breaker:
  - QO load center interior (MPZ prefix); branch circuit accepts QO (plug-on) circuit breakers only
  - NQ panelboard interior (MPZB prefix); branch circuit accepts QO or QOB (bolt-on) circuit breakers
- Available in multiple interrupting ratings, based on the customer's available fault current.
  - FAL primary main for 18 kAIC
  - FHL primary main for 25 kAIC
  - HJ primary main for 65 kAIC; only available with the MPZB optionA shunt trip option can be added to the primary main circuit breaker.
- Two choices of enclosure material
  - Powder coat painted, standard hot-rolled steel
  - Powder coat painted, 316 stainless steel
- All designs are NEMA Type 3R rated for indoor/outdoor use
- Not available as a packaged solution for NEMA Type 4X applications. However, Schneider Electric does offer all three components separately in NEMA Type 4X enclosures:
  - NEMA Type 4X enclosed circuit breakers (primary main)
  - NEMA Type 4X encapsulated transformers
  - NEMA Type 4X NQ panelboards

Contact your local Schneider Electric representative for catalog numbers, price, and availability.

# Mini Power-Zone<sup>®</sup> Unit Substation General Information



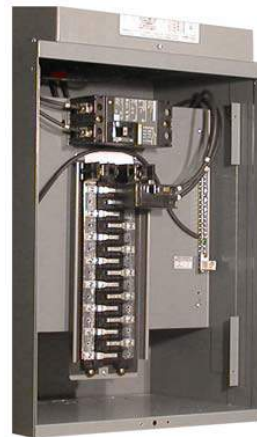
## Single Phase Unit Substation

The single phase Mini Power-Zone Unit Substation is UL Listed for indoor and outdoor applications.

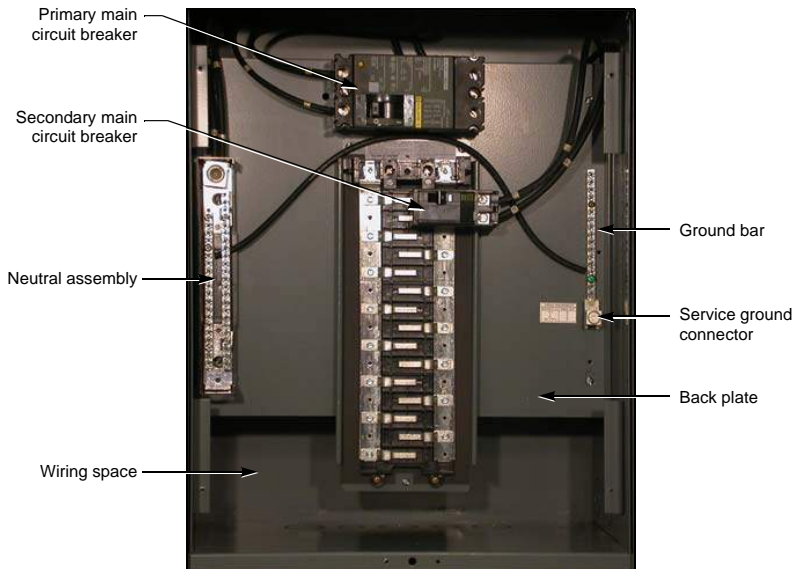
Standard Square D brand QO plug-on branch circuit breakers or Qwik-Gard ground fault circuit breakers may be ordered from any Schneider Electric distributor as required.

Shunt trip capability on the primary circuit breaker is available by special order if your local fire department requires remote tripping provisions where used as service equipment.

UL Listed, electrostatically shielded Mini Power-Zone units are also available by special order.



Interior view showing primary main, secondary main, and plug-on panel.



# Mini Power-Zone® Unit Substation General Information

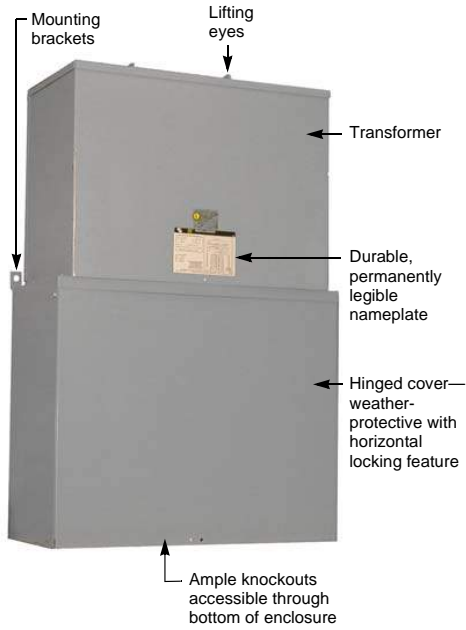
## Three Phase Unit Substation

The three phase Mini Power-Zone Unit Substation is UL Listed for indoor and outdoor applications.

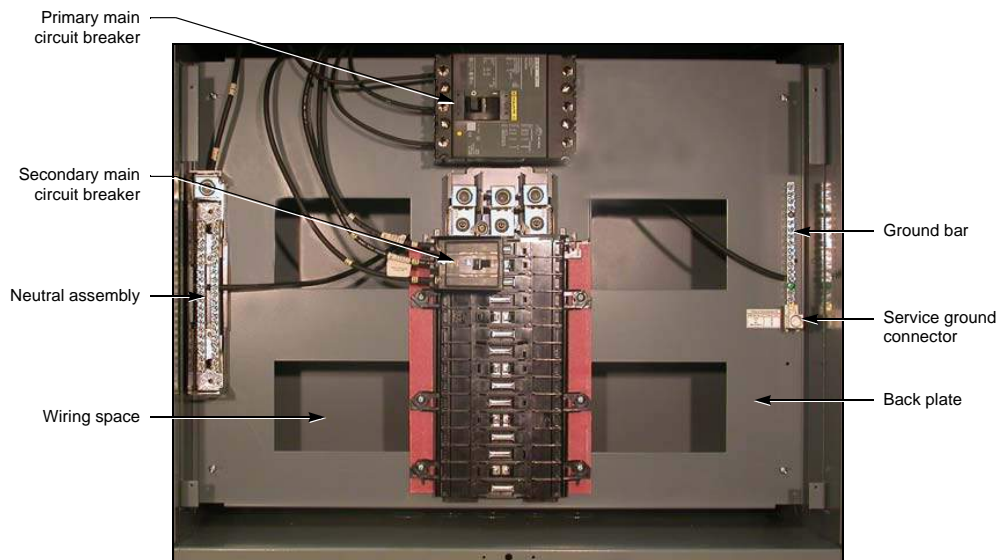
Standard Square D brand QO plug-on branch circuit breakers or Qwik-Gard ground fault circuit breakers may be ordered from any Schneider Electric distributor as required.

Shunt trip capability on the primary circuit breaker is available by special order if your local fire department requires remote tripping provisions where used as service equipment.

UL Listed, electrostatically shielded Mini Power-Zone units are also available by special order.



Interior view showing primary main, secondary main, and plug-on panel.



# Mini Power-Zone<sup>®</sup> Unit Substation Selection Tables

## Selection Tables

**NOTE:** The enclosure drawings referenced in the Enclosure column of the selection tables are shown on pages 10–15. The wiring diagrams referenced in the selection tables are shown on page 16.

### Single Phase

#### 480 Volt Primary, Load Center Interior, Interrupt Rating 18 kAIR, NEMA Type 3R

kVA	Part Number	Primary Main	Secondary Main	Feeder Circuit Breakers			Enclosure	Wiring Diagram
				Maximum Number		Maximum Ampere Rating		
				1 pole	2 pole			
5	MPZ5S40F	FAL24015	QO230	10	5	20	A	i
7.5	MPZ7S40F	FAL24020	QO240	10	5	30	A	i
10	MPZ10S40F	FAL24030	QO260	10	5	40	A	i
15	MPZ15S40F	FAL24060	QO280	24	12	60	B	i
25	MPZ25S40F	FAL24100	QO2125	24	12	100	B	i

#### 480 Volt Primary, NQ Panelboard Interior, Interrupt Rating 18 kAIR, NEMA Type 3R

kVA	Part Number	Primary Main	Secondary Main	Feeder Circuit Breakers			Enclosure	Wiring Diagram
				Maximum Number		Maximum Ampere Rating		
				1 pole	2 pole			
5	MPZB5S40F	FAL24015	QOB230	10	5	20	AA	i
7.5	MPZB7S40F	FAL24020	QOB240	10	5	30	AA	i
10	MPZB10S40F	FAL24030	QOB260	10	5	40	AA	i
15	MPZB15S40F	FAL24060	QOB280	24	12	60	BB	i
25	MPZB25S40F	FAL24100	QOB2125	24	12	100	BB	i

#### 480 Volt Primary, Load Center Interior, Interrupt Rating 25 kAIR, NEMA Type 3R

kVA	Part Number	Primary Main	Secondary Main	Feeder Circuit Breakers			Enclosure	Wiring Diagram
				Maximum Number		Maximum Ampere Rating		
				1 pole	2 pole			
5	MPZ5S40F25K	FHL26015	QO230	10	5	20	A	i
7.5	MPZ7S40F25K	FHL26020	QO240	10	5	30	A	i
10	MPZ10S40F25K	FHL26030	QO260	10	5	40	A	i
15	MPZ15S40F25K	FHL26060	QO280	24	12	60	B	i
25	MPZ25S40F25K	FHL26100	QO2125	24	12	100	B	i

#### 480 Volt Primary, NQ Panelboard Interior, Interrupt Rating 25 kAIR, NEMA Type 3R

kVA	Part Number	Primary Main	Secondary Main	Feeder Circuit Breakers			Enclosure	Wiring Diagram
				Maximum Number		Maximum Ampere Rating		
				1 pole	2 pole			
5	MPZB5S40F25K	FHL26015	QOB230	10	5	20	AA	i
7.5	MPZB7S40F25K	FHL26020	QOB240	10	5	30	AA	i
10	MPZB10S40F25K	FHL26030	QOB260	10	5	40	AA	i
15	MPZB15S40F25K	FHL26060	QOB280	24	12	60	BB	i
25	MPZB25S40F25K	FHL26100	QOB2125	24	12	100	BB	i

MPZB7S40F →

## Mini Power-Zone<sup>®</sup> Unit Substation Selection Tables

### Single Phase (continued)

#### 480 Volt Primary, NQ Panelboard Interior, Interrupt Rating 65 kAIR, NEMA Type 3R

kVA	Part Number	Primary Main	Secondary Main	Feeder Circuit Breakers			Enclosure	Wiring Diagram
				Maximum Number		Maximum Ampere Rating		
				1 pole	2 pole			
5	MPZB5S40F65K	HJL26015	QOB230	10	5	20	AA	i
7.5	MPZB7S40F65K	HJL26020	QOB240	10	5	30	AA	i
10	MPZB10S40F65K	HJL26030	QOB260	10	5	40	AA	i
15	MPZB15S40F65K	HJL26060	QOB280	24	12	60	BB	i
25	MPZB25S40F65K	HJL26100	QOB2125	24	12	100	BB	i

### Single Phase with 316 Stainless Steel Enclosure

#### 480 Volt Primary, Load Center Interior, Interrupt Rating 18 kAIR, NEMA Type 3R

kVA	Part Number	Primary Main	Secondary Main	Feeder Circuit Breakers			Enclosure	Wiring Diagram
				Maximum Number		Maximum Ampere Rating		
				1 pole	2 pole			
5	MPZ5S40FSS	FAL24015	QO230	10	5	20	A	i
7.5	MPZ7S40FSS	FAL24020	QO240	10	5	30	A	i
10	MPZ10S40FSS	FAL24030	QO260	10	5	40	A	i
15	MPZ15S40FSS	FAL24060	QO280	24	12	60	B	i
25	MPZ25S40FSS	FAL24100	QO2125	24	12	100	B	i

#### 480 Volt Primary, NQ Panelboard Interior, Interrupt Rating 18 kAIR, NEMA Type 3R

kVA	Part Number	Primary Main	Secondary Main	Feeder Circuit Breakers			Enclosure	Wiring Diagram
				Maximum Number		Maximum Ampere Rating		
				1 pole	2 pole			
5	MPZB5S40FSS	FAL24015	QOB230	10	5	20	AA	i
7.5	MPZB7S40FSS	FAL24020	QOB240	10	5	30	AA	i
10	MPZB10S40FSS	FAL24030	QOB260	10	5	40	AA	i
15	MPZB15S40FSS	FAL24060	QOB280	24	12	60	BB	i
25	MPZB25S40FSS	FAL24100	QOB2125	24	12	100	BB	i

# Mini Power-Zone<sup>®</sup> Unit Substation Selection Tables

## Three Phase

### 480 Volt Primary, Load Center Interior, Interrupt Rating 18 kAIR, NEMA Type 3R

kVA	Part Number	Primary Main	Secondary Main	Feeder Circuit Breakers			Enclosure	Wiring Diagram
				Maximum Number		Maximum Ampere Rating		
				1 pole	3 pole			
15	MPZ15T2F	FAL34040	QO360	24	8	40	C	ii
22.5	MPZ22T2F	FAL34070	QO380	24	8	60	C	ii
30	MPZ30T2F	FAL34090	QO3100	24	8	80	C	iii

### 480 Volt Primary, NQ Panelboard Interior, Interrupt Rating 18 kAIR, NEMA Type 3R

kVA	Part Number	Primary Main	Secondary Main	Feeder Circuit Breakers			Enclosure	Wiring Diagram
				Maximum Number		Maximum Ampere Rating		
				1 pole	3 pole			
15	MPZB15T2F	FAL34040	QOB360	24	8	40	CC	ii
22.5	MPZB22T2F	FAL34070	QOB380	24	8	60	CC	ii
30	MPZB30T2F	FAL34090	QOB3100	24	8	80	CC	iii

### 480 Volt Primary, Load Center Interior, Interrupt Rating 25 kAIR, NEMA Type 3R

kVA	Part Number	Primary Main	Secondary Main	Feeder Circuit Breakers			Enclosure	Wiring Diagram
				Maximum Number		Maximum Ampere Rating		
				1 pole	3 pole			
15	MPZ15T2F25K	FAL34040	QO360	24	8	40	C	ii
22.5	MPZ22T2F25K	FAL34070	QO380	24	8	60	C	ii
30	MPZ30T2F25K	FAL34090	QO3100	24	8	80	C	iii

### 480 Volt Primary, NQ Panelboard Interior, Interrupt Rating 25 kAIR, NEMA Type 3R

kVA	Part Number	Primary Main	Secondary Main	Feeder Circuit Breakers			Enclosure	Wiring Diagram
				Maximum Number		Maximum Ampere Rating		
				1 pole	3 pole			
15	MPZB15T2F25K	FAL34040	QOB360	24	8	40	CC	ii
22.5	MPZB22T2F25K	FAL34070	QOB380	24	8	60	CC	ii
30	MPZB30T2F25K	FAL34090	QOB3100	24	8	80	CC	iii

### 480 Volt Primary, NQ Panelboard Interior, Interrupt Rating 65 kAIR, NEMA Type 3R

kVA	Part Number	Primary Main	Secondary Main	Feeder Circuit Breakers			Enclosure	Wiring Diagram
				Maximum Number		Maximum Ampere Rating		
				1 pole	3 pole			
15	MPZB15T2F65K	HJL34040	QOB360	24	8	40	CC	ii
22.5	MPZB22T2F65K	HJL34070	QOB380	24	8	60	CC	ii
30	MPZB30T2F65K	HJL34090	QOB3100	24	8	80	CC	iii



## Mini Power-Zone® Unit Substation Selection Tables

### Three Phase with 316 Stainless Steel Enclosure

#### 480 Volt Primary, Load Center Interior, Interrupt Rating 18 kAIR, NEMA Type 3R

kVA	Part Number	Primary Main	Secondary Main	Feeder Circuit Breakers			Enclosure	Wiring Diagram
				Maximum Number		Maximum Ampere Rating		
				1 pole	3 pole			
15	MPZ15T2FSS	FAL34040	QO360	24	8	40	C	ii
22.5	MPZ22T2FSS	FAL34070	QO380	24	8	60	C	ii
30	MPZ30T2FSS	FAL34090	QO3100	24	8	80	C	iii

#### 480 Volt Primary, NQ Panelboard Interior, Interrupt Rating 18 kAIR, NEMA Type 3R

kVA	Part Number	Primary Main	Secondary Main	Feeder Circuit Breakers			Enclosure	Wiring Diagram
				Maximum Number		Maximum Ampere Rating		
				1 pole	3 pole			
15	MPZB15T2FSS	FAL34040	QOB360	24	8	40	CC	ii
22.5	MPZB22T2FSS	FAL34070	QOB380	24	8	60	CC	ii
30	MPZB30T2FSS	FAL34090	QOB3100	24	8	80	CC	iii

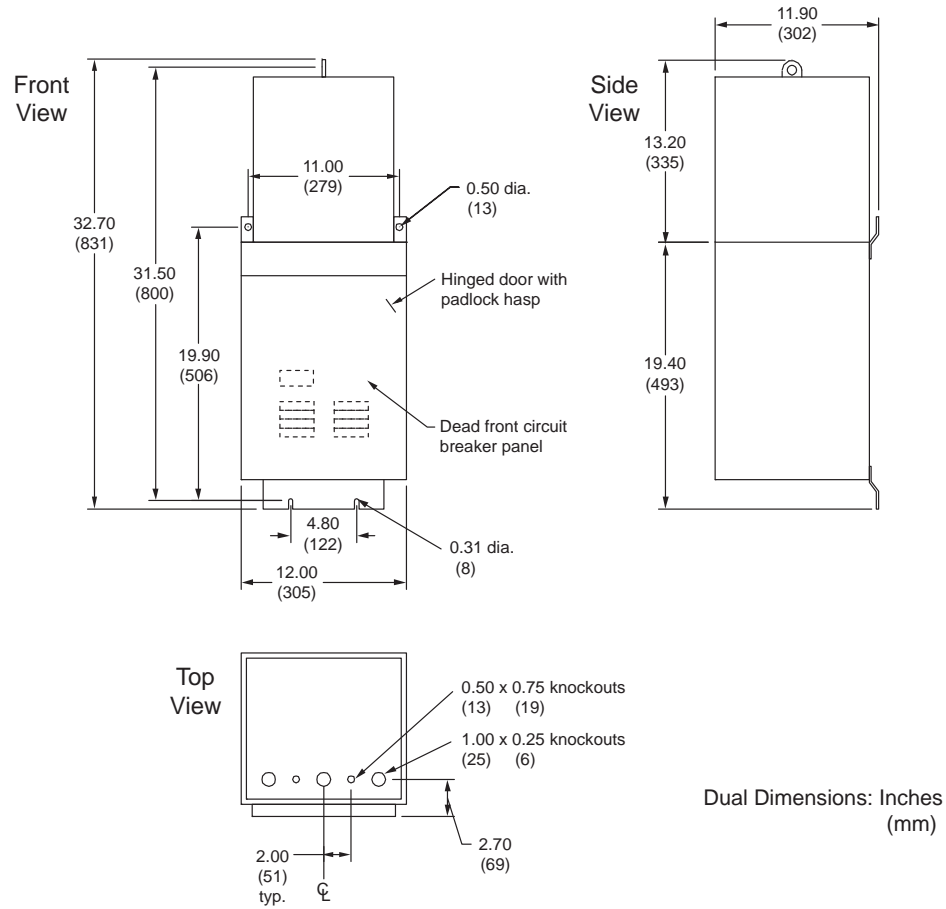
### Made-to-Order Units

- Secondary voltages are always:
  - Single phase: 120/240
  - Three phase: 208Y/120
- Primary voltage options are:
  - Single Phase
    - 600 Volts
    - 240 Volts
    - 208 Volts
  - Three Phase
    - 600 Volts
    - 240 Volts
    - 208 Volts
- Transformer with electrostatic shielding
- Temperature rise 80°C on transformer
  - 5 to 15 kVA, single phase (not available on 25 kVA)
  - 15 to 22.5 kVA, three phase (not available on 30 kVA)
- Primary circuit breaker options
  - Shunt trip, 120 Volts
- Other packaged products available
  - Transformer combo available as floor mounted switchboards: 15 to 225 kVA; see the current edition of the Schneider Electric Digest

# Mini Power-Zone<sup>®</sup> Unit Substation Enclosure Drawings

## Enclosure Drawings

### Single Phase—Enclosure A

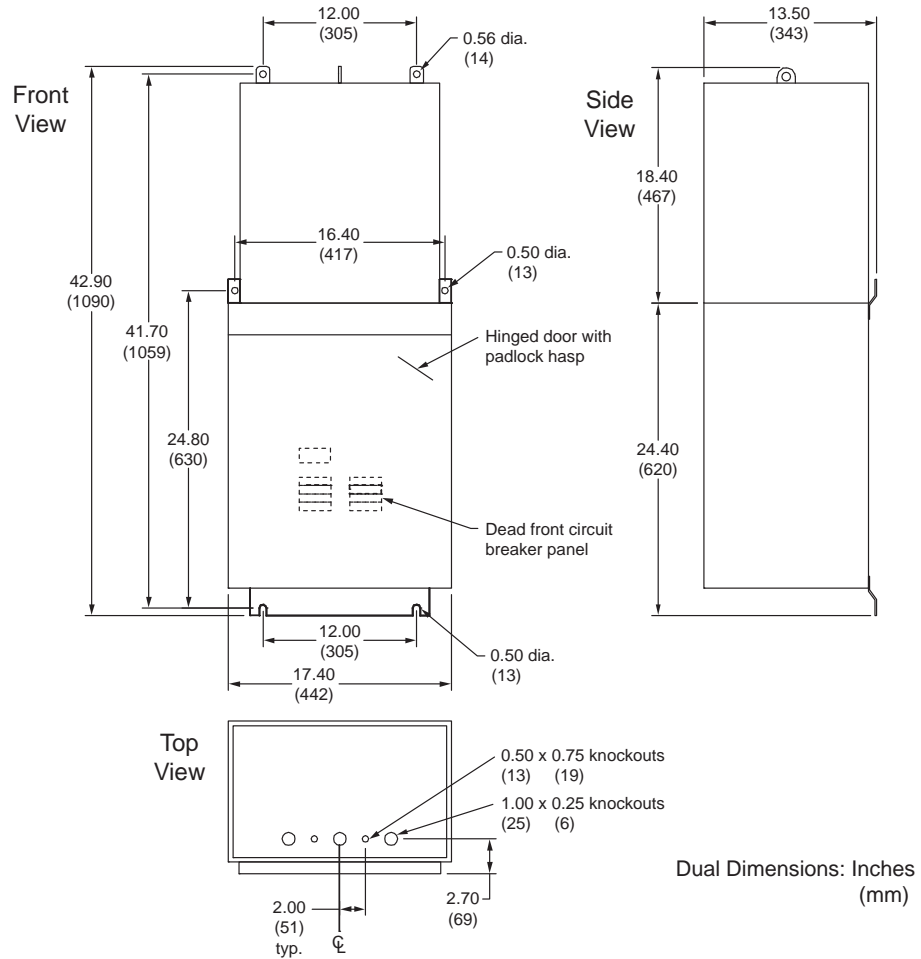


### Replacement Parts

Item	Catalog Number
Box	39002-350-50
Dead front	39002-360-01
Hinged cover	39002-351-01
Back plate	39002-353-01
Ground bar	PK18GTA

# Mini Power-Zone® Unit Substation Enclosure Drawings

## Single Phase—Enclosure B

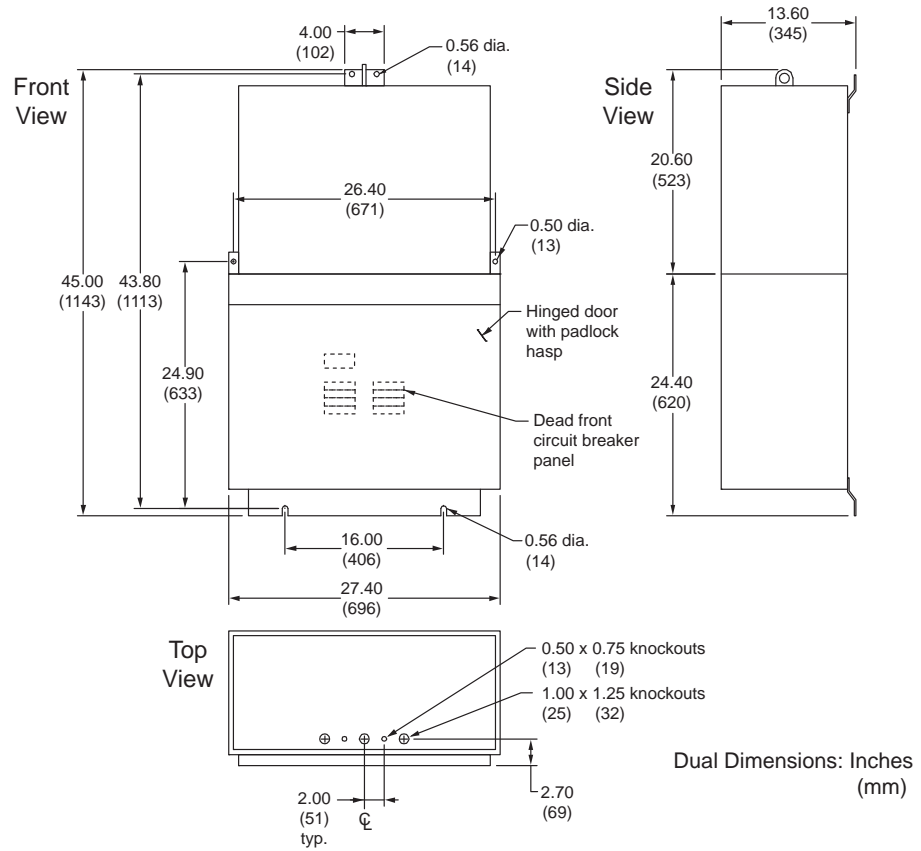


### Replacement Parts

Item	Catalog Number
Box	39002-366-50
Dead front	39002-387-01
Hinged cover	39002-368-01
Back plate	39002-369-01
Ground bar	PK18GTA
Neutral assembly	SN-38

# Mini Power-Zone<sup>®</sup> Unit Substation Enclosure Drawings

## Three Phase—Enclosure C

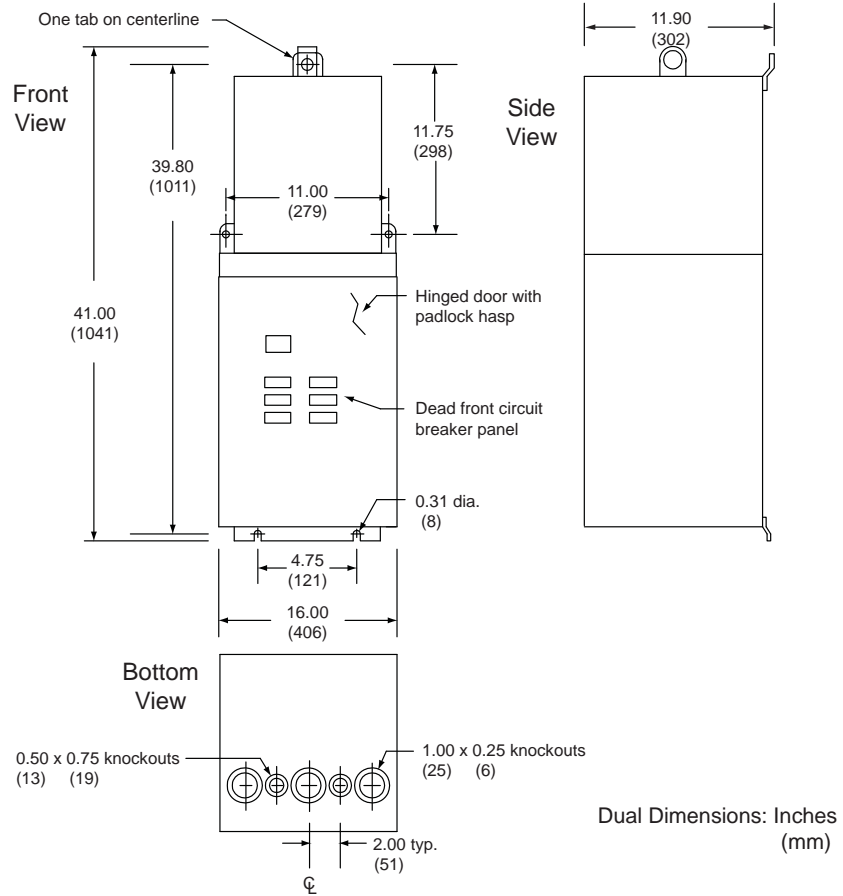


### Replacement Parts

Item	Catalog Number
Box	39002-400-50
Dead front	39007-023-01
Hinged cover	39002-388-01
Back plate	39002-389-01
Ground bar	PK18GTA
Neutral assembly	SN-38

# Mini Power-Zone<sup>®</sup> Unit Substation Enclosure Drawings

## Single Phase—Enclosure AA

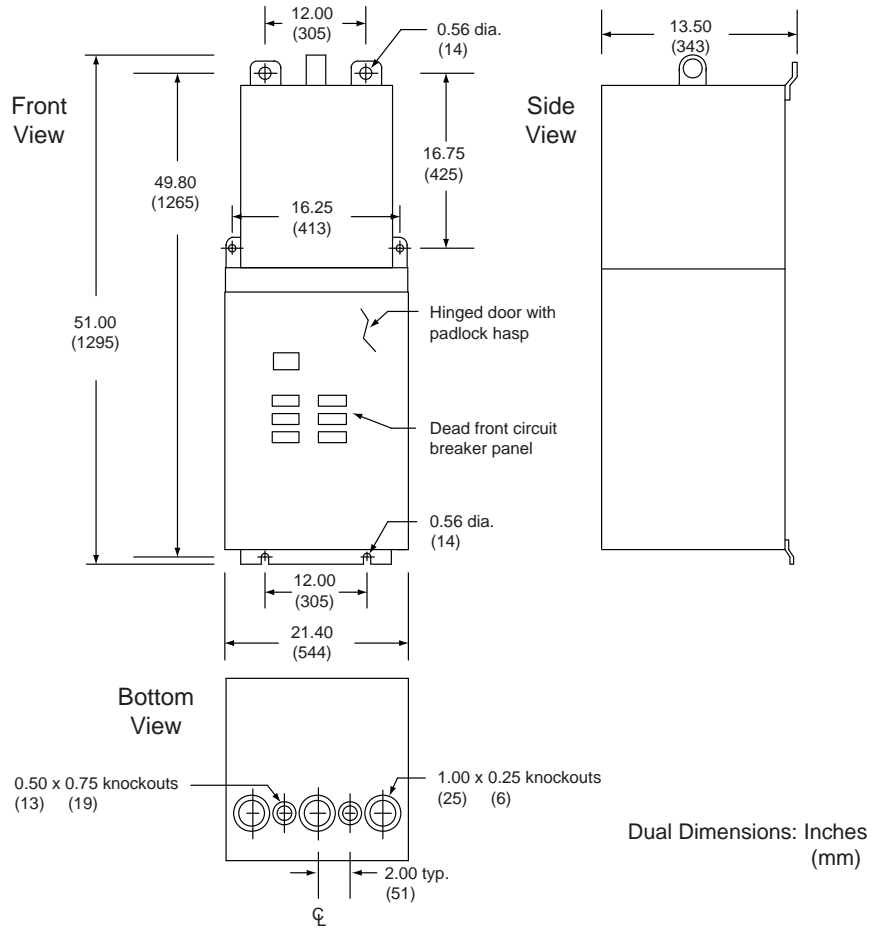


### Replacement Parts

Item	Catalog Number
Box	39002-412-50
Dead front	39002-412-07
Hinged cover	39002-412-08
Back plate	39002-419-01
Ground bar	PK18GTA
Neutral assembly	SN-38

# Mini Power-Zone® Unit Substation Enclosure Drawings

## Single Phase—Enclosure BB

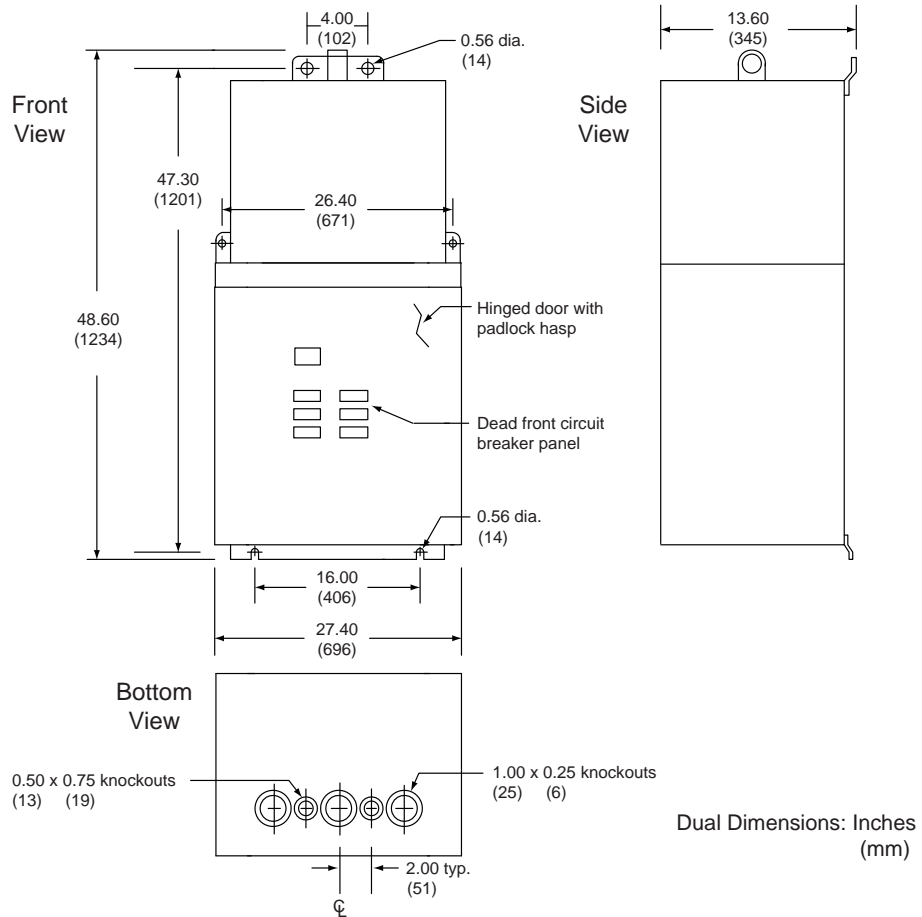


### Replacement Parts

Item	Catalog Number
Box and back plate	39002-431-50
Dead front	39002-431-05
Hinged cover	39002-431-06
Ground bar	PK18GTA
Neutral assembly	SN-38

# Mini Power-Zone<sup>®</sup> Unit Substation Enclosure Drawings

## Three Phase—Enclosure CC



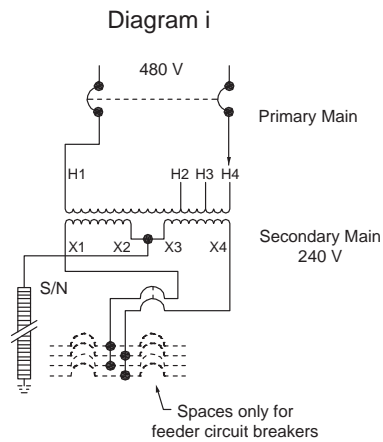
### Replacement Parts

Item	Catalog Number
Box and back plate	39007-189-50
Dead front	39007-186-02
Hinged cover	39002-416-01
Ground bar	PK18GTA
Neutral assembly	SN-38

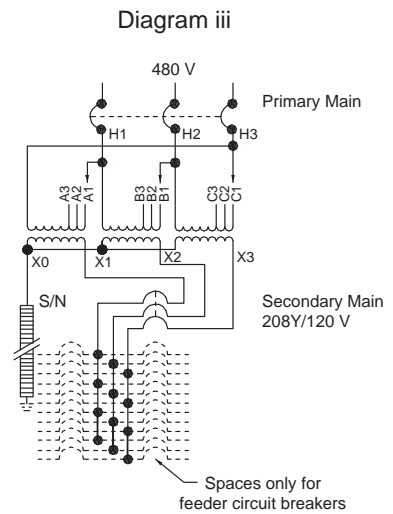
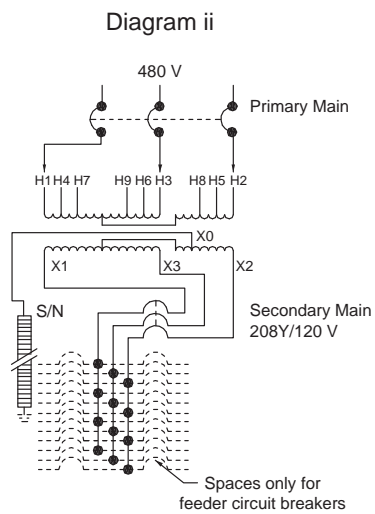
# Mini Power-Zone<sup>®</sup> Unit Substation Wiring Diagrams

## Wiring Diagrams

### Single Phase



### Three Phase





## Additional Information

### Designed for Ease of Installation

The Mini Power-Zone Unit Substation has a unique two-part construction that provides installation flexibility. This two-part construction uses removable transformers, available from factory stock, which can be replaced without disturbing external panelboard wiring. The transformer and panelboard can be mounted one part at a time if there is a space or handling problem.

The panelboard can be removed and wired first, if desired. The transformer simply mounts on top of the panelboard, and the primary and secondary leads are re-connected to the main circuit breakers.

All sizes are carried in Schneider Electric warehouse system stock. Each comes complete with the transformer and the main primary and secondary circuit breakers, all sized in accordance with NEC requirements. Branch circuit breakers are supplied separately.

### Replacement Transformers and Interiors

Does not include backfeed secondary main circuit breaker

Phase	kVA	Catalog Number		
		Transformer	Interior	
			Load Center	Panelboard
1	5	MPT5S40F	QON30CCI	NQM18L1C
	7.5	MPT7S40F		
	10	MPT10S40F		
	15	MPT15S40F		
	25	MPT25S40F		
3	15	MPT15T2F	QON330L200	NQM430L1C
	22.5	MPT22T2F		
	30	MPT30T2F		

### Special Applications

#### Solar Photovoltaic Systems

- NEC 690.64 Point of Connection

The output of a photovoltaic (PV) utility interactive inverter can be connected to either the line or load side of the utility service, based on the system design and the requirements found in NEC 690.64. Mini Power-Zone units are ideal where voltage transformation is needed. The units include both primary and secondary overcurrent protective devices along with panelboard mounted devices for each inverter output.

Particular attention must be paid for load side connections and the requirements of NEC 690.64(B). If the panelboard in the Mini Power-Zone unit contains overcurrent protective devices for both PV inverter sources and system branch circuits or feeders, the sum of the ampere ratings of devices supplying power to the panelboard cannot exceed 120% of its ratings to comply with 690.64(B)(2). In addition, consider 690.64(B)(7), where the sum of the ampere ratings of devices supplying power exceeds the panelboard rating the devices used to connect PV inverters must be located at the opposite end from the input feeder or main circuit location. Since the panelboard devices are backfed from the PV inverters, hold down brackets are required to comply with 690.64(B)(6). Contact your local Schneider Electric representative for specific application assistance on using Mini Power-Zone units in PV systems.

## Mini Power-Zone<sup>®</sup> Unit Substation Product Specifications

- NEC 690.9 (B) Power Transformers

Must meet NEC 450.3 for overcurrent protection for primary protection.

Since the Mini Power-Zone unit will be used in both directions, the main circuit breakers must both comply with the secondary overcurrent protection limit of 125% maximum. That being the case, the limits for the primary circuit breakers at 480 V are as shown in the following table.

kVA	Phase	480 V Current	125% Handle Rating
5	1	10.42	15 <sup>1</sup>
7.5	1	15.63	20 <sup>1</sup>
10	1	20.83	30 <sup>1</sup>
15	1	31.25	40
25	1	50.08	70
15	3	18.04	25
22.5	3	27.06	35
30	3	36.08	50

<sup>1</sup> The standard single phase 5, 7.5, and 10 kVA circuit breakers comply with NEC 690.9 (B). Others will have to be quoted as special orders to meet the requirement.

## Product Specifications

### Unit Substations

UL Listed per UL 1062 File E92978

### Transformers

Specification Number: 26 20 00.16

Product Name: DRY TYPE RESIN ENCAPSULATED TRANSFORMERS

### Primary Overcurrent Protection (Circuit Breaker)

Specification Number: 26 28 16.14

Product Name: MOLDED CASE CIRCUIT BREAKERS

### Secondary Panelboard and Secondary Main

Specification Number: 26 24 19.05

Product Name: LIGHTING AND APPLIANCE BRANCH CIRCUIT LOAD CENTERS

or

Specification Number: 26 24 16.14

Product Name: LIGHTING AND APPLIANCE BRANCH CIRCUIT PANELBOARDS 240 VAC, 48 VDC MAXIMUM

## Surge Voltage Protection Adapter for Mobile Phone and Radio Link Systems COAXTRAB

---

Stay on the air with COAXTRAB. For the connection of antennae in transceiver systems with F or N connectors, COAXTRAB offers ideal surge voltage protection. Thanks to the good impedance matching, high transmission capacities of frequencies up to 3 GHz are no problem.

As coarse protection, there is a replaceable gas-filled surge voltage arrester in the CN-UB-280DC... adapter housing. In the case of a fault the surge voltage arrester can be removed by unscrewing a screw in the housing and inserting the replacement CN-UB-G1 gas arrester.

The protective adapter can be mounted permanently, in the switch cabinet, for example, with the CN-UB assembly board.



# COAXTRAB CN-UB-280DC with N-Connector



## Technical data

<b>COAXTRAB</b> , as surge voltage protection for coaxial cables	N-Connector N-Connector
<b>Reserve gas-filled surge arrester</b>	
<b>CN-UB assembly board</b>	

Type	Article no.	Pcs. Pkt.
<b>CN-UB-280DC-SB<sup>1)</sup></b>	<b>28 18 14 8</b>	<b>1</b>
<b>CN-UB-280DC-BB<sup>1)</sup></b>	<b>28 18 85 0</b>	<b>1</b>
<b>CN-UB-G1</b>	<b>28 18 20 3</b>	<b>10</b>
<b>CN-UB/MP</b>	<b>28 18 13 5</b>	<b>10</b>

## Technical data

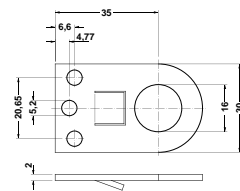
IEC category/VDE requirement class:  
 Arrester rated voltage (highest constant volt.)  $U_C$ :  
 Nominal current  $I_N$ :  
 Operating current  $I_C$  at  $U_C$ :  
 Nominal discharge surge current  $I_n$  (8/20):  
 Output voltage threshold at 1 kV/ $\mu$ s: asym. ( $\pm$ )  
 Protection level  $U_p$ : asym. ( $\pm$ )  
 Response time  $t_d$ : asym. ( $\pm$ )  
 Cut-off frequency  $f_g$  (3 dB) (typ.): asym. in a 50  $\Omega$  system  
 Standing wave ratio (SWR) in a 50  $\Omega$  system:  
 perm. HF power  $P_{max}$  at SWR= 1.1/ $\infty$  in a 50  $\Omega$  system:  
 Capacitance (typ.): asym. (GND/ $\perp$ )  
 Connection:  
 Temperature range:  
 Protection type in acc. with IEC 529/ EN 60 529:  
 Approvals:

C2, C3, D1  
 280 V DC  
 5 A/25 °C  
 $\leq 1 \mu$ A  
 20 kA  
 $\leq 700$  V  
 $\leq 700$  V  
 $\leq 100$  ns  
 $> 3$  GHz  
 $\leq 1.1$  bis 2.0 GHz  
 700 W/200 W  
 1.5 pF  
 N-Connector 50  $\Omega$   
 -25 °C bis + 80 °C  
 IP 55

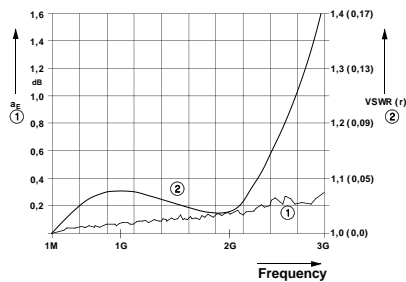
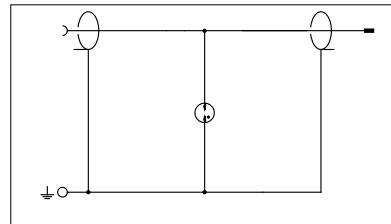
Based on test standards:

Draft IEC 61643-21:2000-09, E VDE 0845 T.3-1:1999-07

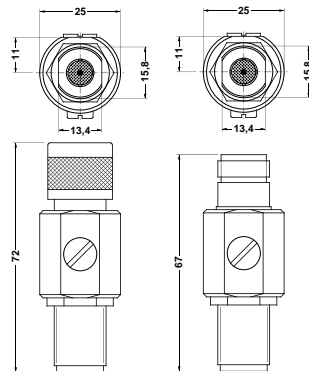
<sup>1)</sup> with 7/16 connectors on request



Dimensional drawing CN-UB assembly board



① Typical attenuation curve CN-UB-280DC...  
 ② Typical VSWR on CN-UB-280DC...



Dimensional drawing CN-UB 280 DC-SB and CN-UB 280 DC-BB

# COAXTRAB CF-UB-280DC-SB-SET with F-Connector



## Technical data

<b>COAXTRAB</b> , as surge voltage protection for coaxial cables	N-Connector N-Connector
<b>Reserve gas-filled surge arrester</b>	
<b>CN-UB assembly board</b>	

Type	Article no.	Pcs. Pkt.
<b>CF-UB-280DC-SB-SET</b>	<b>28 39 54 1</b>	<b>1</b>
<b>CN-UB-G1</b>	<b>28 18 20 3</b>	<b>10</b>
<b>CN-UB/MP</b>	<b>28 18 13 5</b>	<b>10</b>

## Technical data

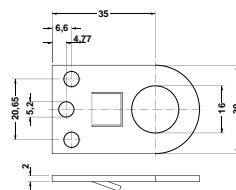
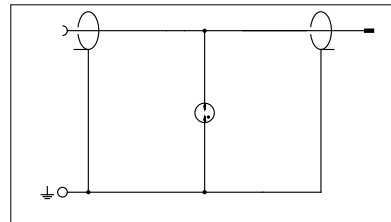
IEC category/VDE requirement class:  
 Arrester rated voltage (highest constant volt.)  $U_C$ :  
 Operating current  $I_C$  at  $U_C$ :  
 Nominal discharge surge current  $I_n$  (8/20):  
 Output voltage threshold at 1 kV/ $\mu$ s:  
 Protection level  $U_p$ :  
 Response time  $t_a$ :  
 Cut-off frequency  $f_g$  (3 dB) (typ.):  
 Capacitance (typ.):  
 Connection:  
 Temperature range:  
 Protection type in acc. with IEC 529/ EN 60 529

C2, C3, D1  
 280 V DC  
 $\leq 1 \mu$ A  
 10 kA  
 $\leq 700$  V  
 $\leq 700$  V  
 $\leq 100$  ns  
 $> 2$  GHz  
 1.5 pF  
 F-Connector 75  $\Omega$   
 $-20$  °C bis  $+80$  °C  
 IP 55

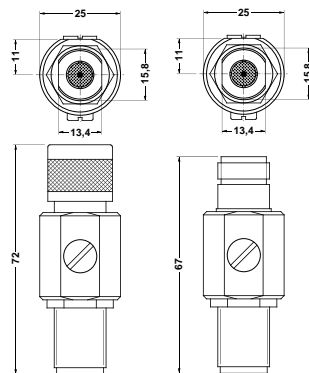
Based on test standards:

Draft IEC 61643-21:2000-09, E VDE 0845 T.3-1:1999-07

1) with 7/16 connectors on request



Dimensional drawing CN-UB assembly board



Dimensional drawing CN-UB 280 DC-SB and CN-UB 280 DC-BB

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**RAD-CAB-LMR400-60**

Order No.: 2867380

<http://eshop.phoenixcontact.de/phoenix/treeViewClick.do?UID=2867380>

Antenna extension cable, length: 60 ft

**Commercial data**

GTIN (EAN)	 4 017918 931759
Note	Made-to-order
sales group	H178
Pack	1 pcs.
Customs tariff	85442000
Catalog page information	Page 679 (IF-2011)

**Product notes**WEEE/RoHS-compliant since:  
07/01/2006

<http://www.download.phoenixcontact.com>  
Please note that the data given here has been taken from the online catalog. For comprehensive information and data, please refer to the user documentation. The General Terms and Conditions of Use apply to Internet downloads.

**Technical data****General**

Connection 1	Plug connector connection
Connection method	Type N (male)
Fixed cable length	18 m
Cable type	LMR-400
Cable, attenuation	0.13 dB/m

RAD-CAB-LMR400-60 Order No.: 2867380

<http://eshop.phoenixcontact.de/phoenix/treeViewClick.do?UID=2867380>

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Minimum bending radius	25.00 mm
External diameter	10.00 mm
Outer sheath, material	PE
Connection name	Plug connector connection
Connection method	Type N (male)
Note	Both sides
Ambient temperature (operation)	-40 °C ... 85 °C

RAD-CAB-LMR400-60 Order No.: 2867380  
<http://eshop.phoenixcontact.de/phoenix/treeViewClick.do?UID=2867380>

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**Address**

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Fax +49 5235 3 41200  
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**RAD-CON-MCX90-N-SS**

Order No.: 2885207

<http://eshop.phoenixcontact.de/phoenix/treeViewClick.do?UID=2885207>

Adapter cable, pigtail 120 cm 90° MCX(m) -&gt; N(m)

**Commercial data**

GTIN (EAN)	 4 017918 986513
sales group	H178
Pack	1 pcs.
Customs tariff	85442000
Catalog page information	Page 679 (IF-2011)

**Product notes**WEEE/RoHS-compliant since:  
06/30/2006

<http://www.download.phoenixcontact.com>  
Please note that the data given here has been taken from the online catalog. For comprehensive information and data, please refer to the user documentation. The General Terms and Conditions of Use apply to Internet downloads.

**Technical data****General**

Connection 1	Plug connector connection
Connection method	Type 90° MCX (male)
Connection 2	Plug connector connection
Connection method	Type N (male)
Fixed cable length	1.2 m

Cable type	RG 316
Cable, attenuation	0.89 dB/m
Minimum bending radius	25.40 mm
External diameter	2.50 mm
Outer sheath, material	Fluorinated ethylene propylene (FEP)
Connection name	Plug connector connection
Connection method	Type 90° MCX (male)
Ambient temperature (operation)	-40 °C ... 75 °C

RAD-CON-MCX90-N-SS Order No.: 2885207  
<http://eshop.phoenixcontact.de/phoenix/treeViewClick.do?UID=2885207>

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**RAD-ISM-900-ANT-OMNI-FG-6-N**

Order No.: 2885579

<http://eshop.phoenixcontact.de/phoenix/treeViewClick.do?UID=2885579>Omnidirectional antenna, IP65 protection, gain 8 dBi, connection N  
(female)**Commercial data**

GTIN (EAN)	
Note	Made-to-order
sales group	H179
Pack	1 pcs.
Customs tariff	85177019
Catalog page information	Page 676 (IF-2011)

**Product notes**WEEE/RoHS-compliant since:  
06/30/2006

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**Technical data****General data**

Frequency range	900 MHz
Horizontal beamwidth	360 °
Vertical beamwidth	15 °
Impedance	50 Ω
Gain	8 dBi

Connection method	N (female)
Degree of protection	IP65
Ambient temperature (operation)	-40 °C ... 80 °C
Width	6.05 cm
Height	180.34 cm

RAD-ISM-900-ANT-OMNI-FG-6-N Order No.: 2885579  
<http://eshop.phoenixcontact.de/phoenix/treeViewClick.do?UID=2885579>

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**RAD-CAB-RG213-40**

Order No.: 2867377

<http://eshop.phoenixcontact.de/phoenix/treeViewClick.do?UID=2867377>

Antenna extension cable, length: 40 ft

**Commercial data**

GTIN (EAN)	
Note	Made-to-order
sales group	H178
Pack	1 pcs.
Customs tariff	85442000
Catalog page information	Page 679 (IF-2011)

**Product notes**WEEE/RoHS-compliant since:  
07/01/2006

<http://www.download.phoenixcontact.com>  
Please note that the data given here has been taken from the online catalog. For comprehensive information and data, please refer to the user documentation. The General Terms and Conditions of Use apply to Internet downloads.

**Technical data****General**

Connection 1	Plug connector connection
Connection method	Type N (male)
Fixed cable length	12 m
Cable type	RG-213U
Cable, attenuation	0.25 dB/m

RAD-CAB-RG213-40 Order No.: 2867377

<http://eshop.phoenixcontact.de/phoenix/treeViewClick.do?UID=2867377>

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Minimum bending radius	127.00 mm
External diameter	10.00 mm
Outer sheath, material	PE
Connection name	Plug connector connection
Connection method	Type N (male)
Note	Both sides
Ambient temperature (operation)	-40 °C ... 80 °C



RAD-CAB-RG213-40 Order No.: 2867377  
<http://eshop.phoenixcontact.de/phoenix/treeViewClick.do?UID=2867377>

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**Address**

PHOENIX CONTACT Deutschland GmbH  
Flachsmarktstr. 8  
32825 Blomberg, Germany  
Phone +49 5235 3 12000  
Fax +49 5235 3 41200  
<http://www.phoenixcontact.de>



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Technical modifications reserved;

# RAD-ISM-900-ANT-YAGI-6.5-N

6.5 dB Yagi for 900 MHz

## INTERFACE

Data Sheet

© PHOENIX CONTACT - 2/2007

### Antenna Specifications

Part No. 2867814

Bottom Operating Frequency	890 MHz
Top Operating Frequency	960 MHz
Nominal Gain	6.5 dBd
Horizontal Beamwidth (Deg-3dB)	100°
Vertical Beamwidth (Deg-3dB)	62°
Front to Back Ration	15 dB
Length	6.8 in. (172 mm)
Width	2.38 in. (60.5 mm)
Antenna Weight	1.3 lb. (590 g)
Rated Wind Velocity	125 mph (201 kph)
Connector	2 ft. (0.6 m) RG-213 with N-Type Female



# RAD-ISM-900-ANT-YAGI-10-N

10 dB Yagi for 900 MHz

## INTERFACE

Data Sheet

© PHOENIX CONTACT - 3/2007

### Antenna Specifications

Part No. 5606614

Bottom Operating Frequency	890 MHz
Top Operating Frequency	960 MHz
Nominal Gain	10 dBd
Horizontal Beamwidth (Deg-3dB)	56°
Vertical Beamwidth (Deg-3dB)	46°
Front to Back Ration	20 dB
Length	6.8 in. (172 mm)
Width	2.38 in. (60.5 mm)
Antenna Weight	2.0 lb. (907 g)
Rated Wind Velocity	125 mph (201 kph)
Connector	2 ft. (0.6 m) RG-213 with N-Type Female





## TEMPERATURE SENSORS

## 4-20 mA Room Temperature Sensors



Figure 1. Room Sensor.

The room housing incorporates ventilation slits around the perimeter for accurate sensing of the controlled space. The Siemens logo is also featured on the front.

The sensor mounts either directly on drywall or on a 2 x4 box with an accessory (see *Accessories Ordering Information*). No calibration or maintenance is required.

### Specifications

Temperature mounting range	See Table 1.
Output signal	4-20mA
Elements	Platinum RTD
Accuracy	See Table 1.
Reference resistance at 32°F (0°C)	100 Ω

### Description

The 4-20 mA room temperature sensors provide input for accurate loop powered temperature sensing (detecting) via a 20 AWG twisted, shielded cable pair. The loop current varies according to the temperature being measured. Several models are available with different temperature ranges for sensing applications.

Table 1. Sensor Specifications.

Application	Temperature Range (Transmitter and Sensor Combined)	Element Package	Product Number
Room – Sensing only	40°F to 90°F/±0.7°F (4°C to 32°C/±0.3°C)	Series 1000 Room Housing	536-752*
	20°F to 120°F/±0.7°F (-7°C to 49°C/±0.3°C)		536-753*

\* Add letter suffix to indicate desired color: A = Desert Beige; B = White; BN = White, No Logo

## Accessories Ordering Information

Description	Product Part Number
Blank Bezel, 25-pack, (Beige)	544-482A
Blank Bezel, 25-pack, (White)	544-482B
Single Adapter Base Kit (Beige)	544-782A
Single Adapter Base Kit (White)	544-782B
Double Adapter Base Kit (Beige)	544-783A
Double Adapter Base Kit (White)	544-783B
Non-Conduit Rough-In Kit	544-784
Extender Ring Kit (Beige)	544-785A
Extender Ring Kit (White)	544-785B

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## **SITE SECURITY**

# E COOPER LIGHTING - LUMARK®



## DESCRIPTION

The Lumark Tribute is the most versatile, functionally designed, universally adaptable outdoor luminaire available. The Tribute brings outstanding performance to walkways, parking lots, roadways, loading docks, building areas, and any security lighting application. U.L. listed and CSA certified for wet locations.

Catalog #	MPTR-SL-150-120-LL	Type	SA
Project	RID - 95	Date	
Comments	SSS POLE 15.5 W/ 2.5' BASE		
Prepared by			

## SPECIFICATION FEATURES

### Construction

Rugged one-piece die-cast aluminum housing and door frame. One-piece silicone gasket protects the optical chamber from performance degrading contaminants. One (1) stainless spring latch and two (2) stainless hinges allow toolless opening and removal of door frame.

### Reflector

Choice of nine (9) high efficiency optical distributions, including five (5) segmented optical systems constructed of premium 95% reflective oxidized aluminum sheet. Optical segments are rigidly mounted inside a thick gauge aluminum housing for superior protection. All segment faces are clean of rivet heads, tabs or other means of attachment which may cause streaking in the light distribution. Optical modules are

field rotatable in 90° increments and offered standard with mogul base lampholders for High Pressure Sodium and 200-400W Metal Halide assemblies or medium-base lampholders for Metal Halide 150W and below.

### Electrical

Ballast and related electrical componentry are hard mounted to die-cast housing for optimal heat transfer and operating efficiency. Optional swing-down galvanized steel power tray with integral handle and quick disconnects allows tray to be completely removed from housing providing ample room for fixture installation and maintenance.

### Mounting

Extruded 8" aluminum arm features internal bolt guides for easy positioning of fixture during installation to pole or wall surface.

Standard single carton packaging of housing, square pole arm and round pole adapter allow for consolidated product arrival to site. Optional internal mast arm mount accepts a 1 1/4" to 2 3/8" O.D. horizontal tenon, while a 4-bolt clamping mechanism secures fixture. Cast-in leveling guides provide +/-5° vertical leveling adjustment.

### Finish

Housing and arm finished in a 5 stage premium TGIC bronze polyester powder coat paint. Optional colors include black, grey, white, dark platinum and graphite metallic. RAL and custom color matches available.



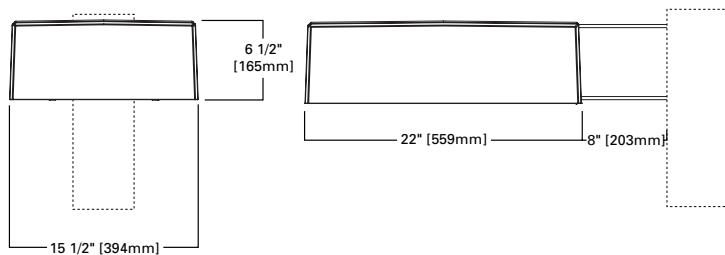
## TR TRIBUTE

**70 - 400W**  
High Pressure Sodium  
Pulse Start Metal Halide  
Metal Halide

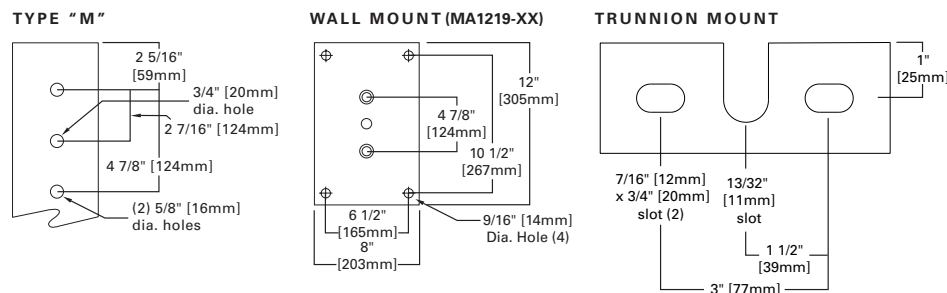
AREA LUMINAIRE



## DIMENSIONS



## DRILLING PATTERNS



## TECHNICAL DATA

UL Wet Locations Listed  
CSA Certified  
EISA Compliant ☉

## ENERGY DATA

### Hi-Reactance Ballast Input Watts

70W HPS HPF (95 Watts)  
100W HPS HPF (130 Watts)  
150W HPS HPF (190 Watts)  
150W MP HPF (185 Watts)

### CWI Ballast Input Watts

250W HPS HPF (300 Watts)

### CWA Ballast Input Watts

175W MH HPF (210 Watts)  
200W MP HPF (227 Watts) ☉  
200W HPS HPF (250 Watts)  
250W MH HPF (295 Watts)  
250W MP HPF (283 Watts) ☉  
320W MP HPF (365 Watts) ☉  
350W MP HPF (397 Watts) ☉  
400W MP HPF (452 Watts) ☉  
400W MH HPF (455 Watts)  
400W HPS HPF (465 Watts)

## EPA

Effective Projected Area: (Sq. Ft.)  
Without Arm: 1.19

## SHIPPING DATA

Approximate Net Weight:  
39 lbs. (17.73 kgs.)





ORDERING INFORMATION

Sample Number: MHTR-SL-400-MT-LL

<p><b>Lamp Type</b>  <b>MP</b>=Pulse Start Metal Halide  <b>MH</b>=Metal Halide  <b>HP</b>=High Pressure Sodium</p> <p><b>Series <sup>1</sup></b>  <b>TR</b>: Tribute (Arm Included)</p>	<p><b>Distribution</b>  <b>2F</b>=Type II Formed  <b>2S</b>=Type II Segmented  <b>3F</b>=Type III Formed  <b>3S</b>=Type III Segmented  <b>4F</b>=Type IV Formed  <b>4S</b>=Type IV Segmented  <b>5F</b>=Type V Formed  <b>5S</b>=Type V Segmented  <b>SL</b>: Spill Light Eliminator</p>	<p><b>Lamp Wattage <sup>2</sup></b>  <b>MP</b>  <b>70</b>=70W  <b>100</b>=100W  <b>150</b>=150W  <b>200</b>=200W  <b>250</b>=250W  <b>320</b>=320W  <b>350</b>=350W  <b>400</b>=400W<sup>3</sup>  <b>MH</b>  <b>175</b>=175W<sup>4</sup>  <b>250</b>=250W<sup>4</sup>  <b>400</b>=400W<sup>3,4</sup>  <b>HP</b>  <b>70</b>=70W  <b>100</b>=100W  <b>150</b>=150W  <b>250</b>=250W  <b>400</b>=400W<sup>3</sup>  <b>Voltage <sup>5</sup></b>  <b>120V</b>=120V  <b>208V</b>=208V  <b>240V</b>=240V  <b>277V</b>=277V  <b>347V</b>=347V<sup>6</sup>  <b>480V</b>=480V  <b>DT</b>=Dual-Tap  <b>MT</b>=Multi-Tap, wired 277V  <b>TT</b>=Triple-Tap, <sup>6</sup>wired 347V  <b>5T</b>=5 Tap Wired<sup>5</sup> 480V</p>	<p><b>Options</b>  <b>F1</b>=Single Fuse (120, 277 or 347V<sup>7</sup> only)  <b>F2</b>=Double Fuse (208, 240 or 480V<sup>7</sup> only)  <b>Q</b>: Quartz Restrike (Hot Strike Only)<sup>8</sup>  <b>EM</b>: Quartz Restrike with "Delay Relay" (Quartz lamp strikes at both hot and cold starts)<sup>8</sup>  <b>EM/SC</b>: Emergency Separate<sup>8</sup> Circuit  <b>LL</b>: Lamp Included  <b>S</b>: 1 1/4" - 2 3/8" Internal Mast Arm Mount  <b>TM</b>: Trunnion Mount  <b>PT</b>: Electrical Power Tray  <b>PER</b>: NEMA Twistlock Photocontrol Receptacle  <b>PC</b>: Button Type Photocontrol<sup>9</sup>  <b>HS</b>: House Side Cutoff<sup>10</sup>  <b>LA</b>: Less Arm (Order Mounting Separately)</p>	<p><b>Accessories <sup>11</sup></b>  <b>MA1201-XX</b>=Direct Wall Mount Kit<sup>1</sup>  <b>MA1218-XX</b>=Direct Mount for Pole<sup>1</sup>  <b>MA1219-XX</b>=Wall Mounting Plate  <b>OA1090-XX</b>=Adjustable slipfitter Arm for Tenon Mount 2 3/8" O.D.<sup>1</sup>  <b>MA1221-XX</b>: External House Side Shield Kit (EPA= 0.38)  <b>MA1222</b>: Internal House Side Shield Kit for 2S/3S  <b>MA1223</b>: Internal House Side Shield Kit 4S  <b>MA1224</b>: Internal House Side Shield Kit for 2F/3F  <b>MA1225</b>: Internal House Side Shield Kit for 4F  <b>MA1010-XX</b>: Single Tenon Adapter for 3 1/2" O.D. Tenon  <b>MA1011-XX</b>: 2 @ 180 degrees Tenon Adapter for 3 1/2" O.D. Tenon  <b>MA1012-XX</b>: 3 @ 120 degrees Tenon Adapter for 3 1/2" O.D. Tenon  <b>MA1013-XX</b>: 4 @ 90 degrees Tenon Adapter for 3 1/2" O.D. Tenon  <b>MA1014-XX</b>: 2 @ 90 degrees Tenon Adapter for 3 1/2" O.D. Tenon  <b>MA1015-XX</b>: 2 @ 120 degrees Tenon Adapter for 3 1/2" O.D. Tenon  <b>MA1016-XX</b>: 3 @ 90 degrees Tenon Adapter for 3 1/2" O.D. Tenon  <b>MA1017-XX</b>: Single Tenon Adapter for 2 3/8" O.D. Tenon  <b>MA1018-XX</b>: 2 @ 180 degrees Tenon Adapter for 2 3/8" O.D. Tenon  <b>MA1019-XX</b>: 3 @ 120 degrees Tenon Adapter for 2 3/8" O.D. Tenon  <b>MA1045-XX</b>: 4 @ 90 degrees Tenon Adapter for 2 3/8" O.D. Tenon  <b>MA1048-XX</b>=2 @ 90 degrees Tenon Adapter for 2 3/8" O.D. Tenon  <b>MA1049-XX</b>=3 @ 90 degrees Tenon Adapter for 2 3/8" O.D. Tenon  <b>OA/RA1013</b>=Shorting Cap  <b>OA/RA1016</b>=Photoelectric Control 105-285V NEMA Type  <b>OA/RA1027</b>=Photoelectric Control 480V NEMA Type  <b>OA/RA1201</b>=Photoelectric Control 347V NEMA Type  <b>TR/VS</b>=Field Installed Vandal Shield<sup>12</sup></p>
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Notes: 1 8 Inch Arm and pole adapter included with fixture. Specify Less Arm "LA" option when mounting accessory is ordered separately. 2 150W and below in Metal Halide are medium base sockets. All other wattages are mogul base. 3 Requires reduced envelope lamp. 4 175W, 250W, and 400W MH available in non-U.S. markets only. 5 Products also available in non-US voltages and 50Hz for international markets. Consult your Cooper Representative for availability and ordering information. 5T only available in 400W MH. 6 88% efficient EISA Compliant MP fixtures not available in 347V or TT Voltages. 7 Must specify voltage. 8 Quartz options not available with SL optics. 9 PC not available in 480V. 10 House side shield not available on 5S, 5F, or SL optics. 11 Order separately/replace XX with color specification. 12 Not available with SLE or House Side Shield.

STOCK SAMPLE NUMBER (Lamp Included)

SAMPLE NUMBER: MPTR2340

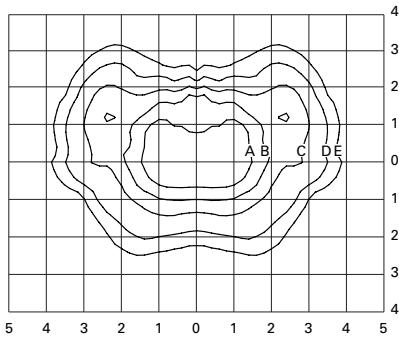
MP	TR	23	
<p><b>Lamp Type</b>  <b>MP</b>=Pulse Start Metal Halide  <b>HP</b>=High Pressure Sodium <sup>2</sup></p>	<p><b>Series <sup>1</sup></b>  <b>TR</b>=Tribute</p>	<p><b>Distribution</b>  <b>23</b>=Type II/III Formed</p>	<p><b>Lamp Wattage</b>  <b>15</b>=150W  <b>25</b>=250W  <b>32</b>=320W  <b>40</b>=400W</p>

NOTES:

<sup>1</sup> Short logic fixtures are finished bronze include multi-tap ballast, lamp, arm and round pole adapter. Other options not available. Refer to standard ordering logic. <sup>2</sup> Available in 150, 250 and 400 Watt. Refer to In Stock Guide for availability.

VOLTAGE CHART	
DT=Dual-Tap	120/277 (wired 277V)
MT=Multi-Tap	120/208/240/277 (wired 277V)
TT=Triple-Tap	120/277/347 (wired 347V)
5T=5-Tap	120/208/240/277/480 (wired 480V)

LAMP TYPE	WATTAGE
Pulse Start Metal Halide	70, 100, 150, 250, 320, 350, 400W
Metal Halide	175, 250, 400W
High Pressure Sodium	70, 100, 150, 250, 400W

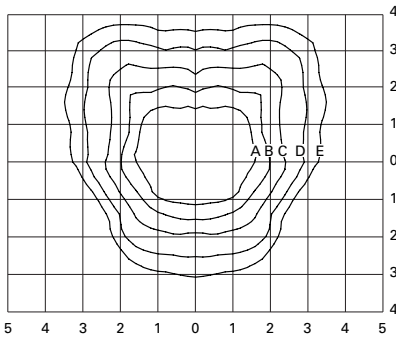


**MPTR-3S-320**  
320—Watt MP  
30,000—Lumen Clear Lamp  
Type III Segmented

**Footcandle Table**

Select mounting height and read across for footcandle values of each isofootcandle line. Distance in units of mounting height.

Mounting Height	Footcandle Values for Isofootcandle Lines				
	A	B	C	D	E
20'	3.00	1.50	0.75	0.30	0.15
25'	2.00	1.00	0.50	0.20	0.10
30'	1.38	0.69	0.34	0.13	0.06

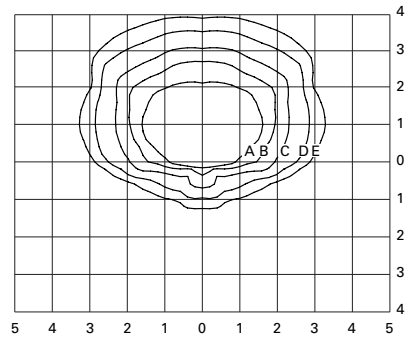


**MPTR-4S-400**  
400—Watt MP  
40,000—Lumen Clear Lamp  
Type IV Segmented

**Footcandle Table**

Select mounting height and read across for footcandle values of each isofootcandle line. Distance in units of mounting height.

Mounting Height	Footcandle Values for Isofootcandle Lines				
	A	B	C	D	E
20'	3.00	1.50	0.75	0.30	0.15
25'	2.00	1.00	0.50	0.20	0.10
30'	1.38	0.69	0.34	0.13	0.06



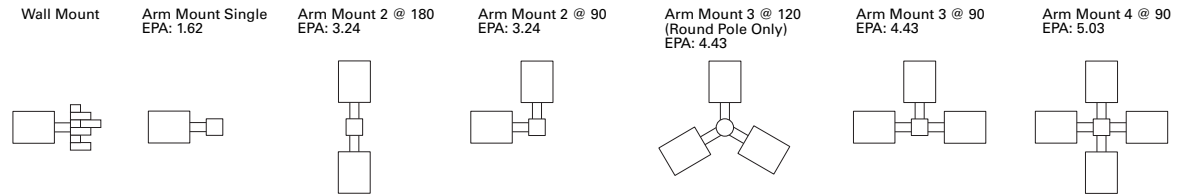
**MPTR-SL-400**  
400—Watt MP  
40,000—Lumen Clear Lamp  
Spill Light Eliminator

**Footcandle Table**

Select mounting height and read across for footcandle values of each isofootcandle line. Distance in units of mounting height.

Mounting Height	Footcandle Values for Isofootcandle Lines				
	A	B	C	D	E
20'	3.00	1.50	0.75	0.30	0.15
25'	2.00	1.00	0.50	0.20	0.10
30'	1.38	0.69	0.34	0.13	0.06

**MOUNTING CONFIGURATIONS**



## PTZ-3330-NC10

### Outdoor – Pan Tilt Zoom - IP Camera

**IV&C**

Industrial Video and Control

The PTZ-3330-NC10 is a quality, high-resolution color video camera, with an 18x motor-driven optical zoom. The pan, tilt and zoom functions can be controlled automatically and precisely from anywhere using the click-to-point, and preset view features in the IVC Relay Server. PTZ-3330-NC10 supports dual codecs and is able to deliver both MPEG4 and M-JPEG video. The PTZ camera is a high performance low-light camera that automatically switches to black and white and removes an IR cut filter to increase sensitivity in low light conditions. The camera is housed in a rugged, outdoor enclosure



The camera can accept one contact closure or TTL connect from an auxiliary security or process-monitoring devices, such as motion detectors or door alarms, to initiate automatic views and video recordings of intrusions.

The camera is ready for direct mounting and requires only a network connection. The network connection can be via the RJ-45 connector for a standard, Cat-5 copper network. The camera is powered via PoE.

### Specifications

<b>Imager</b>	1/4" Sony ExView HAD CCD	<b>Tilt Angle</b>	-30° to +90°
<b>Shutter</b>	1 to 1/10,000 Seconds	<b>Tilt Speed</b>	Max. 90°per Second
<b>Exposure</b>	Auto	<b>Ethernet</b>	Wireless 802.11g
<b>Min. Illumination</b>	0.3 lux (Color) 0.005 lux (B/W)	<b>I/O Terminals</b>	1 input, 1 output
<b>White Balance</b>	Auto	<b>Resolution</b>	704x480, 352x240
<b>Iris</b>	Auto	<b>Compression</b>	M-JPEG, MPEG4
<b>Gain</b>	Auto	<b>Frame Rate</b>	30 FPS (MJPEG); 30/21 FPS (MPEG4)
<b>Focus</b>	Auto	<b>Protocols</b>	TCP/IP, HTTP, FTP, SMTP
<b>Zoom Ratio</b>	18x Optical; 4x Digital	<b>Oper. Temp.</b>	32° - 114°C
<b>View Angle</b>	2.7° - 48°	<b>Weight</b>	14 lbs
<b>Focal Length</b>	4.1 – 73.8 mm	<b>Dimensions</b>	14"H x 11"D (Camera Enclosure) 15"L x 5.5"H x 4"W (Mounting Arm)
<b>F-number</b>	1.4	<b>Power Req.</b>	12VDC via PoE
<b>Pan Angle</b>	±170°	<b>Power Cons.</b>	15W
<b>Pan Speed</b>	Max. 100°per Second		

# PTZ-3330-NC10 -24 VDC Installation Guide

## 1

## Check Receipt of All Components

Before you proceed, make sure you have received all of the components listed below:

1. Camera with Lens (including)
  - a. PTZ IP Camera Dome
  - b. Sun Shield and Arm already assembled and attached to the dome
  - c. Lens. This is the transparent lower half of the dome.
2. Allen Wrench
3. Bench Test Kit (including)
  - a. Cross-Over cable

**Note:** Only one Bench Test Kit is enclosed per order, it may be in a separate box

4. Any special mounting equipment (e.g. IVC Pole Mount Kit).

**Note:** Special mounting equipment may be in a separate box and may require additional materials for installation (Consult the specific kit for more information.).

### In addition to the package contents you will also require:

- A flathead screwdriver
- A Windows™ computer running the Relay Server Software
- A Windows™ computer running Internet Explorer 6.x (or higher)
- Rain-X™ (optional, available from any hardware store)
- Tools for Special Mounting Kit (e.g. IVC Pole Mount Kit). (See kit for details)

# 2

## Setup and Bench Test Camera

### 2.1 REMOVE PACKAGING AND INSPECT CAMERA

To ensure the integrity of the camera during shipping certain packing materials are placed inside the camera to protect the lens and electronics. To remove these:

1. Loosen the thumbscrews on either side of the dome.
2. Loosen the hex screw in between the two thumbscrews using the included Allen wrench.
3. Carefully remove the dome.
4. Remove the plastic wrap covering the camera lens.
5. We recommend that you apply Rain-X™ to the outer lens as directed by the instructions in the Rain-X™ container. Rain-X™ can be obtained at any hardware store.
6. Replace the dome and tighten the thumbscrews.
7. The dome lens is constructed of soft acrylic for optimal optical characteristics. It can be scratched easily. Use only a damp soft cloth or vigorous water spray to clean.

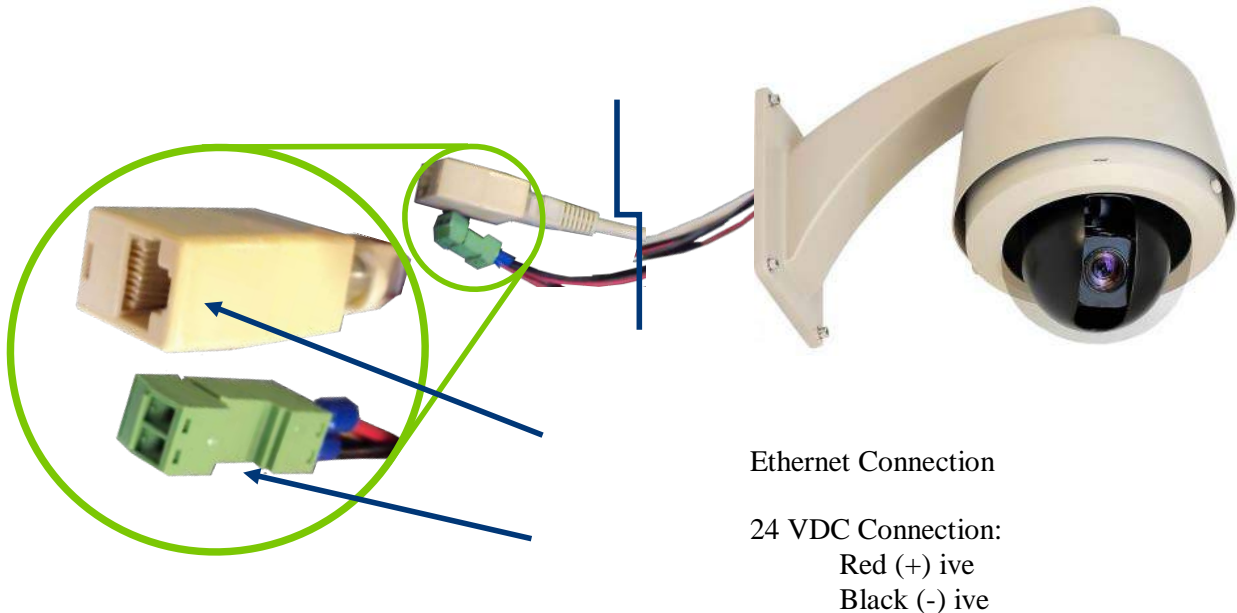
If any damage occurred during shipping please call our support line (617-467-3059) for assistance.

### 2.2 CONNECT THE CAMERA

This camera requires 24V DC to operate. To begin:

1. Locate the open Network connection. (see picture below)
  2. Connect one end of the included Crossover cable to the open Ethernet port of the camera.
- Note:** If you are connecting the camera to a network switch or hub, use a straight-through network cable.
3. Connect the other end of the Crossover cable to your computer.
  4. Connect the leads on the 24 VDC power cable to the camera. (see picture below)
- Note:** To connect the leads, insert the small screw driver in the upper "D" shaped hole and place the lead into the lower circular hole.
5. The camera should undergo a self-test. (i.e. the camera head will pan and tilt)

## CONNECTION DIAGRAM



### 2.3 SET THE CAMERA'S IP ADDRESS

For your convenience, the camera's default IP is printed on the information label attached to the camera box.

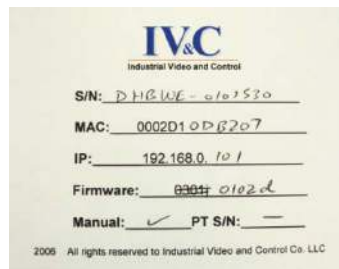


Fig. 2.3.1

The camera IP address has been set to one of ten addresses (192.168.0.99 through 192.168.0.108). For this section, the computer you are using for bench testing must be set to the same subnet as the camera (e.g. 192.168.0.###). Consult your network administrator if you need assistance. If you have difficulty locating the camera's IP address, the address can be determined by pinging each of the above addresses individually.

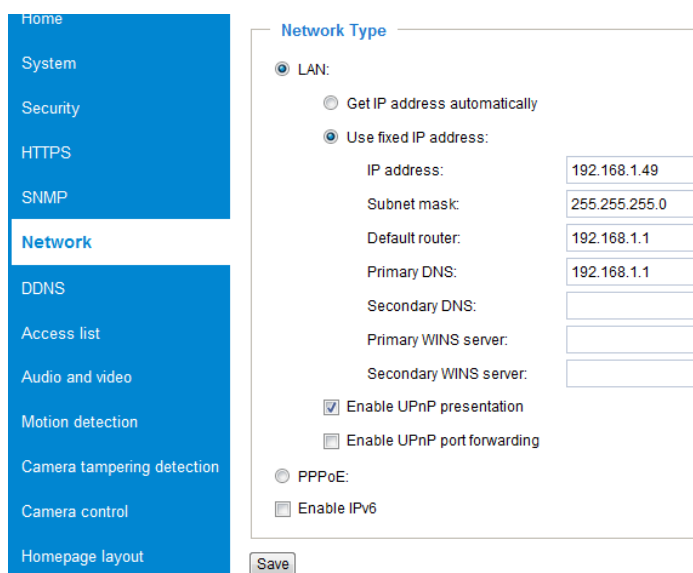
Once you have located the IP address please follow the instructions below to set it to a permanent address:

**Note:** For this section, the machine you are using for bench testing must be set to the same subnet as the camera (e.g. 192.168.0.###). Consult your network administrator if you need assistance.

**Note:** If you have lost the packaging materials for any reason, the address can be obtained by pinging each of the above addresses individually.

**Note:** If your system has been pre-configured do not change the IP address.

1. Type the camera's IP address into your browser's address bar and make sure you can see video.
2. Click **Configuration** on the left hand side at the bottom.
3. Now go to Network and enter the IP address the camera will be using. Optionally, you may also change the port setting and then hit **SAVE**.



The screenshot shows the 'Network Type' configuration page. On the left, a blue sidebar contains menu items: Home, System, Security, HTTPS, SNMP, **Network** (highlighted), DDNS, Access list, Audio and video, Motion detection, Camera tampering detection, Camera control, and Homepage layout. The main content area is titled 'Network Type' and has two main sections: 'LAN' and 'PPPoE'. Under 'LAN', there are radio buttons for 'Get IP address automatically' and 'Use fixed IP address:'. The 'Use fixed IP address' option is selected. Below it are input fields for 'IP address:' (192.168.1.49), 'Subnet mask:' (255.255.255.0), 'Default router:' (192.168.1.1), 'Primary DNS:' (192.168.1.1), 'Secondary DNS:', 'Primary WINS server:', and 'Secondary WINS server:'. There are also checkboxes for 'Enable UPnP presentation' (checked) and 'Enable UPnP port forwarding'. Under 'PPPoE', there is a checkbox for 'Enable IPv6'. A 'Save' button is located at the bottom left of the configuration area.

- 1) Camera will reboot. Wait for 10 seconds and then click **HOME**.

## 2.4 BENCH TEST COMPLETE

This concludes the bench test.

# 3

## Mount and Connect Camera

### 3.1 MOUNT THE DOME

It is important to mount the dome to a solid, stable surface or pole. If the dome is to be bolted to a flat vertical surface, refer to the drill pattern (right). The arm underside has two ports for cable access. These will accommodate a ½ inch cable gland or NPT conduit fittings.

**Note:** If the dome is to be attached to a round pole 3” to 15” in diameter, we suggest the IVC Pole Mount Kit. The Pole Mount Kit requires a steel band installation. A banding tool is required but not included. It is available from McMaster Carr (1-732-329-3200) and is listed as “Standard Banding Tool” Item No: “PN 5424K1.”

### 3.2 CONNECT POWER

The power for each camera should be routed through a permanent and conveniently accessible power switch.

**Note:** In some circumstances, all IP cameras may require an occasional power interruption to reinitiate the camera software after installation.

**As always, if you experience any problems please call us (617-467-3059). Our Technical Support staff is always happy to assist you.**

---

**Caution:** All installations must insure the camera assembly is mounted securely to ensure that it cannot become dislodged during high wind, accidental bumping or other such incidents. All wiring must comply with NEC, NFPA, and local codes.

**Note:** IVC is not liable for direct or consequential damages resulting from use of this product and IVC makes no guarantees regarding results of intended and unintended use of the product.

All rights reserved to Industrial Video and Control, LLC, Newton, MA, 02460



## **APPENDIX G**

### **SCADA System Screen Shots**

## **APPENDIX H**

### **Health & Safety Plan**



# HEALTH & SAFETY PLAN

## RID WELLHEAD TREATMENT SYSTEMS

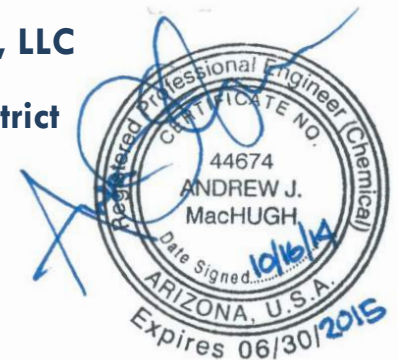


OCTOBER  
2014

WEST VAN BUREN AREA WQARF SITE  
PHOENIX, ARIZONA

Prepared by: **Synergy Environmental, LLC**

On Behalf of: **Roosevelt Irrigation District**



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October 2014

**HEALTH & SAFETY PLAN –  
RID WELLHEAD TREATMENT SYSTEMS**

**WEST VAN BUREN AREA WQARF SITE**

**1.0 INTRODUCTION**

This Health and Safety Plan (HASP) for wellhead treatment systems constructed at Roosevelt Irrigation District (RID) wells RID-89, RID-92, RID-95 and RID-114, has been developed for operation and maintenance (O&M) activities, carbon change-out activities, inspections, and sampling events at the treatment system sites, which are located within the West Van Buren Area Water Quality Assurance Revolving Fund Site (WVBA Site). The groundwater beneath the WVBA Site contains hazardous substances, principally volatile organic compounds (VOCs) that have impacted RID production wells.

The activities to be conducted as part of this HASP shall be in compliance with the applicable Occupational Safety and Health Administration (OSHA) regulations, particularly those in Title 29 Code of Federal Regulations (CFR) 1910.120. This HASP addresses the potential hazards associated with activities conducted at the wellhead treatment system sites.

Participants conducting work at the wellhead treatment system sites, including Synergy Environmental (engineer), Spinnaker Holdings (operator), and their respective contractors and subcontractors, shall adhere to the procedures and safeguards outlined in this HASP. At a minimum, Synergy Environmental and Spinnaker Holdings personnel conducting work at the wellhead treatment system sites must have completed all training requirements specified in 29 CFR 1910.120, which provides for 40-hour hazardous waste operator safety training and 8-hour annual refresher safety training.

In addition to the procedures and safeguards outlined in this HASP, all personnel, including contractor and subcontractor personnel, shall follow all applicable federal, state, and local regulations. In the event of conflicting requirements, the procedures or practices that provide the highest degree of personnel protection shall be implemented.

A copy of this HASP shall be kept at the RID-95 field office and shall be readily accessible to on-site personnel and inspectors. A copy of this HASP, with addenda, will be available for review

by all contractors and subcontractors a minimum of 72-hours prior to the start of field activities.

## 2.0 BACKGROUND

A summary of the physical setting, hydrogeologic and groundwater conditions, sources of contamination and impacts on RID wells and operations was provided in the Remedial Investigation (RI) Report (Terranext, 2012). The RI Report was published by ADEQ in August 2012, and included a discussion of the nature and extent of contamination in the WVBA Site.

**Figure 1** depicts the approximate boundaries of the groundwater contamination, as well as relevant features within the WVBA Site. The extent of groundwater contamination associated with the WVBA Site is generally bounded on the north by McDowell Road, on the east by 7<sup>th</sup> Avenue, on the south by Lower Buckeye Road, and on the west beyond 79<sup>th</sup> Avenue.



---

### **3.0 GENERAL WORK DESCRIPTION**

The general work activities to be conducted as part of this HASP are as described in the *Operation & Maintenance Plan, RID Wellhead Treatment Systems, Revision 4* (Synergy, 2014) and include the following:

1. Routine O&M activities;
2. Carbon change-out activities;
3. Inspections of wellhead treatment systems components;
4. Sampling events; and,
5. Major equipment repair/replacement activities (non-routine).

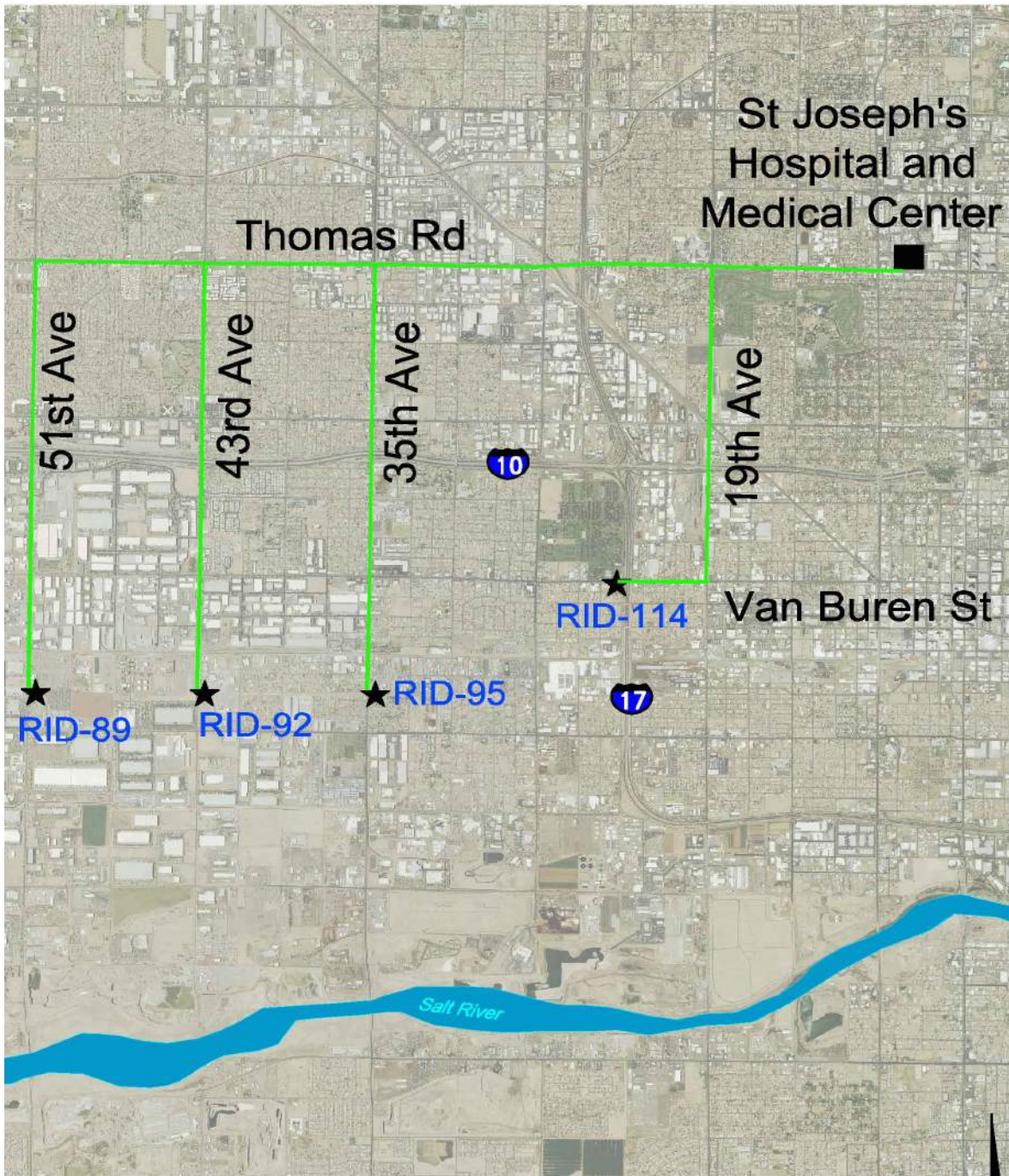
#### 4.0 KEY PERSONNEL AND RESPONSIBILITIES

The health and safety of all personnel involved with activities that are part of this HASP is of primary importance. Therefore, this HASP was developed and will be followed by all on-site personnel. It is the responsibility of the Project Manager, Site Supervisor, and the Health & Safety Coordinator/Officer (HSC) to implement and enforce this HASP and any subsequent revisions, however, each individual is responsible for conducting themselves in a safe and reasonable manner. All personnel entering the wellhead treatment system sites will be briefed regarding the hazards present in a tailgate safety meeting.

Key Personnel, their responsibilities, and contact information are included below:

Project Manager:	Dennis Shirley, PG	(602) 319-2977
Site Supervisor:	Joel Peterson, PE	(480) 284-3518
Health & Safety Coordinator:	Andrew MacHugh, PE	(602) 430-2785

<u>Agency/Facility</u>	<u>Location</u>	<u>Phone Number</u>
Police Department	Multiple	911
Fire Department	Multiple	911
Nearest Hospital (see below for route map)	St. Joseph's Hospital 350 W. Thomas Road	(602) 406-3000



Key contacts for the wellhead treatment systems include:

Roosevelt Irrigation District –

Donovan Neese, PE  
Superintendent  
Email: dneese@rooseveltirrigation.org  
Phone: (623) 670-4760

Ken Craig  
Watermaster  
Email: kcraig@rooseveltirrigation.org  
Phone: (623) 695-5855

Wellhead Treatment Systems Owner/Operator –

Jim Madole, PE  
President  
Spinnaker Holdings, LLC  
Email: spnkenergy@mac.com  
Phone: (602) 810-2105

Terry Blood  
Operator  
Spinnaker Holdings, LLC  
Email: tblood8@gmail.com  
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Agency Oversight –

Danielle Taber  
Arizona Department of Environmental Quality  
Email: taber.danielle@azdeq.gov  
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Engineering Technical Support –

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Synergy Environmental, LLC  
Email: joel.peterson@syn-env.com  
Phone: (480) 284-3518

Compliance Coordinator –

Andrew MacHugh, PE  
Synergy Environmental, LLC  
Email: andrew.machugh@syn-env.com  
Phone: (602) 430-2785

## 5.0 **HAZARD ANALYSIS**

Potential chemical, physical and general safety hazards that may be encountered during wellhead treatment system work activities include the following:

### Chemical Hazards

- dermal
- respiratory

### Physical Hazards

- slips, trips, and falls
- heavy equipment
- heat stress
- noise
- electrical sources
- overhead utilities
- traffic (during carbon change-out activities at RID-92)
- material and equipment handling
- confined space entry
- biological hazards
- elevated work areas
- fire/explosion
- traffic

Chemical hazards are attributable primarily to the presence of the WVBA Site contaminants of concern (COCs) in groundwater beneath the Site (see Section 5.1). Physical hazards may arise from O&M-related activities at the wellhead treatment system sites.

## 5.1 **CHEMICAL HAZARDS**

The COCs in the WVBA Site have been identified based on analytical data obtained from samples collected by ADEQ and RID from the impacted RID groundwater production wells over the past 20 years. These COCs comprise the commingled WVBA Site plume and are listed as follows (including the chemical name and the Chemical Abstract Service (CAS) number):

- |                                |                     |
|--------------------------------|---------------------|
| • 1,1-Dichloroethene (1,1-DCE) | CAS number 75-53-4  |
| • Tetrachloroethene (PCE)      | CAS number 127-18-4 |
| • Trichloroethene (TCE)        | CAS number 79-01-6  |

- 1,1,1-Trichloroethane (TCA) CAS number 71-55-6
- cis 1,2-Dichloroethene (cis 1,2-DCE) CAS number 156-59-2
- 1,1-Dichloroethane (1,1-DCA) CAS number 75-34-3

Chromium is also a COC that occurs locally within the WVBA Site. The chromium concentrations in the impacted groundwater are well below the federal maximum contaminant level (MCL) for drinking water and have only been detected in two (2) RID wells: RID-102 and RID-104; neither of which was selected for wellhead treatment. Consequently, chromium is not included in the wellhead treatment systems sampling and analysis program.

Only three (3) of the listed COCs (i.e., TCE, PCE and 1,1-DCE) are present in the impacted groundwater within the WVBA Site at concentrations that exceed the federal MCLs. A summary of recent historical analytical data that presents concentrations of these “target” COCs for samples collected by ADEQ from the wellhead treatment system sites is included below. All results that are equal to or exceed MCLs are indicated in red text.

Table 1. Summary of Recent Water Quality – Treatment System Wells

TCE, presented as micrograms per liter (µg/L)

Sample Date	Well			
	89	92	95	114
Sep-13	37.5	86.4	59.6	39.0
Mar-14	35.5	76.2	44.0	45.6

PCE, presented as µg/L:

Sample Date	Well			
	89	92	95	114
Sep-13	11.7	14.5	3.71	2.63
Mar-14	10.3	13.5	2.99	2.86

1,1-DCE, presented as µg/L:

Sample Date	Well			
	89	92	95	114
Sep-13	3.14	6.22	7.52	2.50
Mar-14	2.84	4.84	6.18	3.01

### 5.1.1 Exposure Pathways

The exposure pathway of concern for the WVBA Site COCs is dermal contact. Dermal contact can be minimized by wearing protective equipment, such as chemical resistant gloves. During non-routine major equipment repair/replacement activities, site personnel will conduct work in a manner as to minimize untreated water releases at the site(s).

Based on the well investigation activities previously conducted at RID-95, it is not anticipated that sustained photo-ionization detector (PID) readings of six (6) parts per million (initial action level for Level C PPE, see Section 8) or greater will be encountered. In addition, each discharge structure is enclosed and sealed for volatilization control when the wellhead treatment systems are maintained in bypass mode. Consequently, Level C PPE (including respirators and chemical resistant suits) will not be maintained at the sites.

### 5.1.2 Material Safety Data Sheets – WVBA Site COCs

Descriptions of the WVBA Site COCs are included in Material Safety Data Sheets (MSDSs) included as **Appendix A**. Each data sheet includes available physical and odor recognition characteristics, the effects of acute and chronic exposures, the permissible exposure limits and threshold limit values for the COCs. These MSDSs will be maintained at the RID-95 field office as part of the O&M Plan.

## 5.2 PHYSICAL HAZARDS

This section includes a summary of the physical hazards that may be encountered at the wellhead treatment system sites, and the appropriate health and safety practices for each.

### 5.2.1 General Safe Work Practices

- Accidents and/or injuries associated with work at the wellhead treatment system sites will be immediately reported to the HSC. If necessary, an incident report will be prepared by the HSC.
- Periodic safety briefings will be held to discuss current conditions at the wellhead treatment system sites, field tasks being performed, planned modifications, and work concerns.
- Site conditions may include uneven, unstable, or slippery work surfaces. Substantial care and personal observation is required on the part of on-site personnel to prevent injuries from slips, trips, and falls.

- 
- Workers will maintain good housekeeping practices during all field activities to maintain a safe working environment. The wellhead treatment system sites shall be kept free of debris, waste, and trash.
  - The “buddy system” will be used whenever appropriate.
  - To prevent head injury, American National Standards Institute (ANSI)-approved hard hats will be worn at all times while on-site personnel are in an area where overhead obstructions or falling objects may be encountered.
  - To prevent eye injuries, on-site personnel must wear ANSI-approved safety glasses during field activities.

### **5.2.2 Heavy Equipment**

If heavy equipment is utilized during carbon change-out or non-routine major equipment repair/replacement activities, the following precautions shall be followed:

- PPE, including steel-toed boots, safety glasses, hearing protection, and hard hats must be worn.
- On-site personnel must at all times be aware of the location and operation of heavy equipment and take precautions to avoid getting in the way of its operation; however, proper warning devices are required. Personnel must never assume that the equipment operator sees the personnel; eye contact and hand signals should be used to inform the operator of intent.
- Traffic safety vests are required for on-site personnel working near mobile heavy equipment.
- On-site personnel should never walk directly behind, or to the side of, heavy equipment without the operator’s knowledge.
- Nonessential personnel shall be kept out of the work area.

### **5.2.3 Heat Stress**

Adverse climate conditions, primarily heat, are important considerations in planning and conducting activities at the wellhead treatment system sites. Heat-related illnesses range from heat fatigue to heat stroke, with heat stroke being the most serious condition. The effects of ambient temperature can cause physical discomfort, loss of efficiency, and personal injury, and can increase the probability of accidents. In particular, protective clothing that decreases the body’s ventilation can be an important factor leading to heat-related illnesses.

To reduce the possibility of heat-related illness, workers should drink plenty of fluids and establish a work schedule that will provide sufficient rest periods for cooling down. Personnel shall maintain an adequate supply of non-caffeinated drinking fluids on-site for personal



hydration. Workers should be aware of signs and symptoms of heat-related illnesses, as well as first aid for these conditions. The conditions are summarized in the following table.

Condition	Signs	Symptoms	Response
<b>Heat Rash or Prickly Heat</b>	Red rash on skin.	Intense itching and inflammation.	Increase fluid intake and observe affected person.
<b>Heat Cramps</b>	Heavy sweating, lack of muscle coordination.	Weakness, headache, dizziness, nausea.	Increase fluid uptake and rest periods. Closely observe affected worker for more serious symptoms.
<b>Heat Exhaustion</b>	Heavy sweating; pale, cool, moist skin; lack of coordination; fainting.	Weakness, headache, dizziness, nausea.	Remove worker to a cool, shady area. Administer fluids and allow worker to rest until fully recovered. Increase rest periods and closely observe worker for additional signs of heat exhaustion. If symptoms of heat exhaustion recur, treat as above and release worker from the day's activities and he/she has fully recovered.
<b>Heat Stroke</b>	Red, hot, dry skin; disorientation; unconsciousness.	Lack of or reduced perspiration; nausea; dizziness and confusion; strong, rapid pulse.	Immediately contact emergency medical services by dialing 911. Remove the victim to a cool, shady location and observe for signs of shock. Attempt to comfort and cool the victim by administering small amounts of cool water (if conscious), loosen clothing, and placing cool compresses at locations where major arteries occur close to the body's surface (neck, underarms, and groin areas). Carefully follow instructions given by emergency medical services until help arrives.

#### 5.2.4 Noise

Noise will result primarily from the operation of an air compressor during carbon change-out activities or other heavy equipment utilized for non-routine major equipment repair/replacement activities. The air compressor or other heavy equipment may generate noise above the OSHA permissible exposure limit for noise of 90 dBA for an 8-hour time-weighted average. Workers shall wear appropriate hearing protection when operating or working near the air compressor or other heavy equipment. If loud noise is encountered or normal conversation becomes difficult, hearing protection in the form of ear plugs, or equivalent, will be required.

---

### **5.2.5 Electric Shock**

Electrical equipment to be used during field activities will be suitably grounded and insulated.

Lockout/tagout procedures in accordance with 29 CFR 1910.147 will be conducted before activities begin on or near energized or mechanical equipment that may pose a hazard to on-site personnel. Workers conducting the operation will positively isolate the piece of equipment, lock/tag the energy source, and verify effectiveness of the isolation. Only on-site personnel who perform the lockout/tagout procedure may remove their own tags/locks. Personnel will be trained (if necessary) before initiating this procedure.

### **5.2.6 Overhead Utilities**

Equipment with articulated upright booms or masts shall not be permitted to pass within 20 feet of an overhead utility line while the boom is in the upright position.

### **5.2.7 Materials and Equipment Handling Procedures**

The movement and handling of equipment and materials at the wellhead treatment system sites pose a risk to workers in the form of muscle strains and minor injuries. These injuries can be avoided by using safe handling practices, proper lifting techniques, and proper personal safety equipment including steel-toed boots and sturdy work gloves. Where practical, mechanical devices will be utilized to assist in the movement of equipment and materials.

### **5.2.8 Confined Space Entry**

Entry into confined spaces (i.e., LGAC vessels) will be conducted in accordance with 29 CFR 1910.146. Before workers may enter a permit-required confined space, an entry permit must be completed and approved by the HSC and all requirements for entry must be met. Confined spaces may be described as having, but not being limited to, the following characteristics:

- is large enough to permit an employee to enter and perform work;
- has limited or restricted means of entry and exit; and,
- is not equipped, designed, or intended for continuous human occupancy.

In addition, one or more of the following conditions may be present in a permit-required confined space:

- contains or has the potential to contain a hazardous atmosphere;

- 
- contains or has the potential to contain a material with the potential to engulf or entrap an employee;
  - is so configured that an employee may become trapped, disoriented, or asphyxiated by wall configurations or smaller cross sections; and
  - contains any other established safety or health hazards, such as energized equipment or moving parts.

All fluid, electrical, and steam lines and other sources of energy into confined spaces must be completely isolated before entry. The following conditions must be met before entry is permissible (air monitoring will be necessary to verify these conditions):

- Flammable vapor must be at a concentration less than 10 percent of the lower explosive limit (LEL).
- Oxygen must be at a concentration greater than 19.5 percent and less than 23.5 percent.
- Toxic substances must be at a concentration less than their respective permissible exposure limits.

In addition, the following roles must be designated before entry into permit-required confined spaces is allowed: Entry Supervisor; Attendant; and Authorized Entrant(s). Only trained and properly equipped personnel may conduct permit-required confined space operations.

#### **5.2.9 Biological Hazards**

Biological hazards that may be encountered at the wellhead treatment system sites include possible exposure to:

- Fur-bearing animals. Animals may potentially carry the rabies virus or ticks that may transmit Lyme disease to humans. Avoid contact. Do not attempt to feed or touch.
- Poisonous reptiles. Primarily snakes. Avoid contact and areas that may harbor snake populations including high grass, shrubs, and crevices.
- Poisonous insects. Common examples include bees and wasps. Avoid contact with insects and their hives.
- Spiders. The black widow and brown recluse spiders are the most venomous. Avoid contact with spiders and areas where they may hide.
- Poisonous plants. Common examples include poison ivy and poison oak. Avoid contact. Long-sleeved shirts and pants will allow some protection against inadvertent contact.

If biological hazards are identified, workers shall immediately notify the HSC and on-site personnel.

---

### **5.2.10 Elevated Work Areas**

When working at heights that expose employees to falls greater than six (6) feet, (i.e., activities requiring on-site personnel to work on the LGAC vessels), the requirements of 29 CFR 1926.502 (fall protection) shall be observed. In such instances, a safety harness shall be worn and the lanyard secured at a level not lower than the worker's waist, to decrease the fall distance.

### **5.2.11 Fire/Explosion**

Workers shall have an increased awareness concerning fire and explosion hazards whenever working with or near flammable materials, especially when performing any activity that may generate sparks, flame, or other source of ignition. Intrinsically safe equipment is required when working in or near environments with the potential for an explosive atmosphere. The HSC will verify facility requirements for a "hot work" permit before activities that may serve as a source of ignition are conducted.

Flammable materials will be kept away from sources of ignition. In the event of fire, work will cease, the area will be evacuated, and the local fire response team will be notified immediately. Only trained, experienced fire fighters should attempt to extinguish substantial fires. On-site personnel should not attempt to fight fires, unless properly trained and equipped to do so. A fully charged ABC dry chemical fire extinguisher will be readily available for use during activities where fire and explosion hazards are present.

### **5.2.12 Traffic**

Vehicular traffic presents opportunities for serious injury to on-site personnel and/or property. Traffic may consist of local street traffic or motor vehicles. Workers and other pedestrians are clearly at risk during carbon change-out activities conducted at RID-92. This activity will require a City of Phoenix right-of-way permit and traffic control with barricades/signage. Risk from motor vehicle operations may be minimized by good operating practices and alertness, and care on the part of on-site personnel and pedestrians.

On-site personnel shall wear high-visibility safety vests whenever activities are conducted in areas of heavy traffic. Work vehicles will be arranged for use as a barrier between on-site personnel and traffic.

---

## **6.0 PERSONAL PROTECTIVE EQUIPMENT**

The purpose of personal protective equipment (PPE) is to protect on-site personnel from hazards and potential hazards they are likely to encounter during activities at the wellhead treatment system sites. The amount and type of PPE used will be based on the nature of the hazard encountered or anticipated.

Dermal protection, primarily in the form of chemical-resistant gloves will be worn whenever contact with groundwater is anticipated.

The HSC shall inform on-site personnel about necessary protection and shall provide proper training in the use of safety equipment, as necessary. The required PPE to be used is described in the following sections.

### **6.1 CONDITIONS REQUIRING LEVEL D PROTECTION**

In general, activities conducted at the wellhead treatment system sites will commence in Level D PPE, unless otherwise specified, or if the HSC determines that a higher level of PPE is required. Air monitoring will be conducted if work is performed inside the LGAC vessels, using real-time air monitoring devices to determine if upgrading to Level C PPE is necessary. Level D PPE will be permitted as long as air monitoring data indicate that airborne concentrations of COCs are maintained below action levels (as defined in Section 8).

The following equipment is specified as the minimum PPE required to conduct activities at the wellhead treatment system sites:

- work shirt and long pants;
- ANSI-approved steel-toed boots or safety shoes; and,
- ANSI-approved safety glasses.

Other personal protection readily available for use, if necessary, includes the following:

- nitrile gloves when direct contact with groundwater is anticipated;
- ANSI-approved hard hat;
- hearing protection; and,
- sturdy work gloves.

---

## 6.2 CONDITIONS REQUIRING LEVEL C PROTECTION

If air monitoring indicates that the action levels defined in Section 8 of this HASP are exceeded, workers in the affected area(s) will upgrade PPE to Level C. In addition to the protective equipment specified for Level D, Level C also includes the following:

- National Institute for Occupational Safety & Health (NIOSH) / Mine Safety & Health Administration (MSHA)-approved half-face air-purifying respirator (APR) equipped with filter cartridges (per Section 8).
- Chemical-resistant clothing (e.g., Tyvek, polycoated Tyvek, or Saranex coveralls).
- Outer nitrile gloves and inner nitrile surgical gloves.
- Safety shoes/boots with protective overboots or knee-high PVC polyblend boots.

## **7.0 SAFETY REQUIREMENTS**

Activities at the wellhead treatment system sites shall be conducted with the following minimum safe procedures:

- Eating, drinking, chewing gum or tobacco, smoking or any practice that increases the probability of hand to mouth transfer and ingestion of materials should be minimized.
- On-site personnel shall notify each other of potential symptoms of the presence of toxins, including: headaches; dizziness; nausea; blurred vision; cramps; irritation of the eyes, skin or respiratory tract; changes in complexion or skin discoloration; changes in apparent motor coordination; changes in personality or demeanor; excessive salivation; changes in papillary response; and changes in speech ability or pattern.
- On-site personnel are to be thoroughly briefed on the anticipated hazards, equipment requirements, safety practices, emergency procedures and communications methods, initially and in daily briefings.
- Monitor vital signs during prolonged activities in direct sunlight and/or when ambient temperatures exceed 95°F. An adequate supply of potable water shall be available at the site.
- Ensure that all walking/working surfaces and areas are in a safe condition.
- Any heavy equipment will be inspected at the beginning of each day to ensure safe and proper operation.

**8.0 ACTION LEVELS**

The following action levels were developed for exposure monitoring with real-time air monitoring instruments for work conducted inside the LGAC vessels. The air monitoring data will determine required PPE levels. The action levels are based on sustained readings indicated by the instrument(s). Air monitoring will be performed and recorded for 15-minutes. If during this time, sustained measurements are observed, the following actions will be instituted, and the Project Manager and HSC will be notified. For this HASP, sustained readings are defined as the average airborne concentration maintained for a period of five (5) minutes.

Activity	Action Level	Level of Respiratory Protection
O&M	0 to 5 ppm above background 0 to 0.5 mg/m <sup>3</sup> above background	<u>Level D</u> : No respiratory protection required
	6 to 50 ppm 0.6 to 5.0 mg/m <sup>3</sup>	<u>Level C</u> : Half-face air-purifying respirator fitted with organic vapor/HEPA filter cartridges
	51 to 100 ppm 5.1 to 10 mg/m <sup>3</sup>	<u>Level C</u> : Full-face air-purifying respirator fitted with organic vapor/HEPA filter cartridges
	>100 ppm >10 mg/m <sup>3</sup>	Cease operations and evacuate work area. Contact Project Manager and HSC immediately

Level D PPE is anticipated for all activities conducted at the wellhead treatment system sites.



---

## **9.0 CONTINGENCY PROCEDURES**

In the event of an emergency, on-site personnel will signal distress with three blasts of a horn (i.e., a vehicle horn, or similar). Communication signals, such as hand signals, must be established where communication equipment is not feasible or in areas of loud noise.

It is the HSC's responsibility (or their authorized representative) to evaluate the seriousness of the situation and to notify appropriate authorities as summarized in Section 4. Personnel must dial 911 in the event of an emergency.

### **9.1 INJURY/ILLNESS**

If an exposure or injury occurs, work will be temporarily halted until an assessment can be made of whether it is safe to continue work. The HSC will make the decision regarding the safety of continuing work. The HSC will conduct an investigation to determine the cause of the incident and steps to be taken to prevent recurrence.

In the event of an injury, the extent and nature of the victim's injuries will be assessed and first aid will be rendered as appropriate. If necessary, the individual may be transported to the nearby hospital. The mode of transportation and the eventual destination will be based on the nature and extent of the injury. A hospital route map (from each of the wellhead treatment system sites) is included in Section 4. In the event of a life-threatening emergency, the injured person will be given immediate first aid (as appropriate) and emergency medical services will be contacted by dialing 911.

### **9.2 FIRE**

In the event of fire, on-site personnel should contact the local fire department immediately by dialing 911. Only trained, experienced fire fighters should attempt to extinguish substantial fires at the sites. On-site personnel should not attempt to fight fires, unless properly trained and equipped to do so.

### **9.3 EVACUATION**

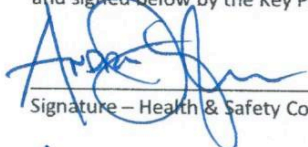
The HSC will designate evacuation routes and refuge areas to be used in the event of an emergency. On-site personnel will stay upwind from vapors or smoke and upgradient from spills.

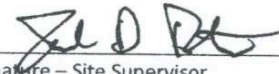


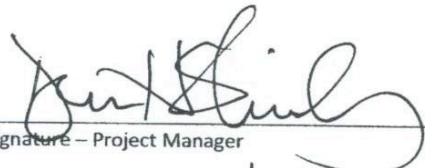
10.0 APPROVALS

10.1 KEY PERSONNEL

This HASP, covering activities at the RID wellhead treatment system sites, has been reviewed and signed below by the Key Personnel:

 \_\_\_\_\_ 10/16/14  
Signature – Health & Safety Coordinator Date  
ANDREW J. MACTHUGH  
Printed Name

 \_\_\_\_\_ 10/9/14  
Signature – Site Supervisor Date  
Joel D. Peterson  
Printed Name

 \_\_\_\_\_ 10/14/14  
Signature – Project Manager Date  
DENNIS H. SHIRLEY  
Printed Name



**10.2 OTHER PERSONNEL**

The following personnel conducting activities at the RID wellhead treatment system sites certify that they have met the requirements of the OSHA Hazardous Waste Operations Standard contained in 29 CFR 1910.120 in addition to all other applicable federal, state, and local regulations.

In addition to meeting the OSHA requirements, the following personnel have received a copy of this HASP and will ensure that both OSHA requirements and the guidelines contained in this HASP will be complied with.

By their signature below, the following personnel have read, understand, and will comply with all provisions of this HASP, and it will take full responsibility for their health and safety at the site.

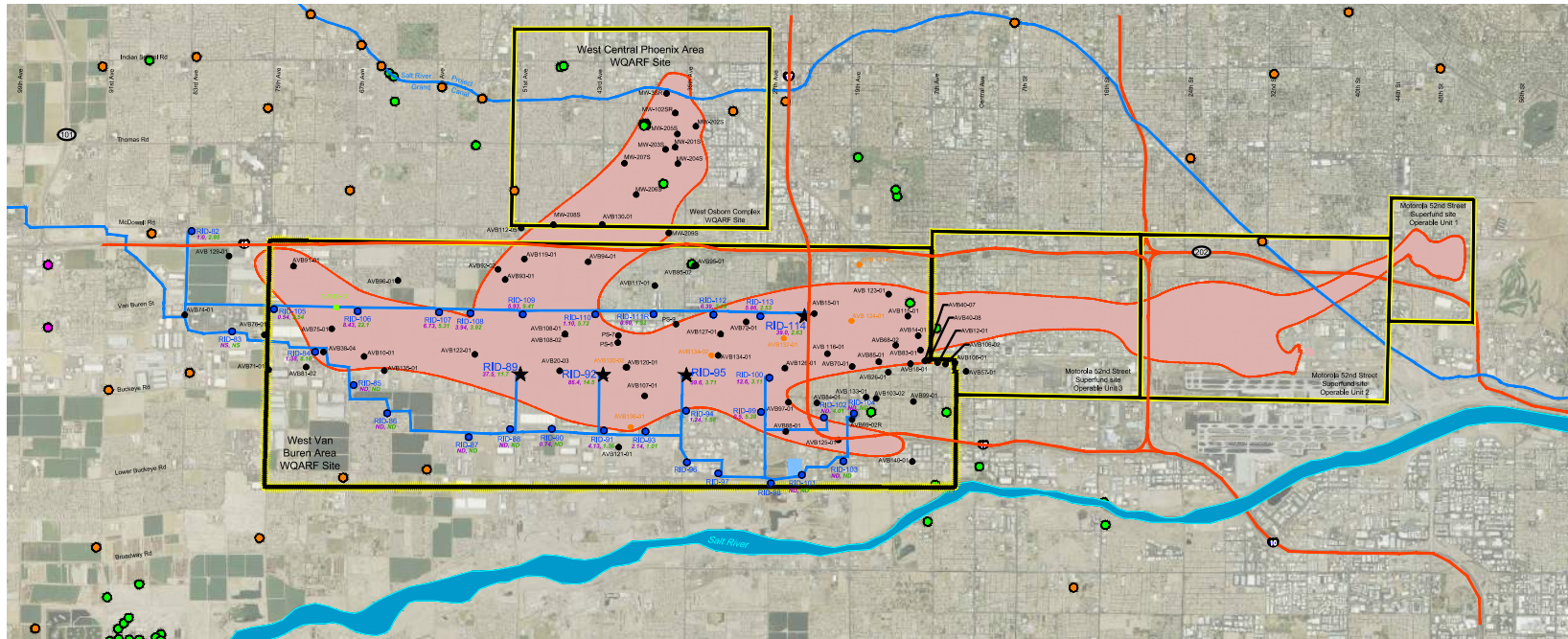
Participant (print name)	Signature	Company	Date

Participant (print name)	Signature	Company	Date

## **11.0 REFERENCES CITED**

Synergy Environmental, 2014. **Operation and Maintenance Plan – RID Wellhead Treatment Systems, Revision 4**, prepared for ADEQ, October.

Terranext, 2012. **Remedial Investigation Report, West Van Buren WQARF Registry Site, Phoenix, AZ**, prepared for ADEQ, August.



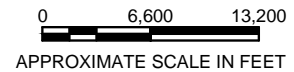
**EXPLANATION**

- RID-90  
Roosevelt Irrigation District Well Identifier
- RID-89  
Concentration of PCE, in µg/L  
Concentration of TCE, in µg/L
- ★  
Location of Wellhead Treatment System
- Monitor Well and Identifier (Black=UAU1;  
Orange=UAU2, Green=MAU)
- City of Phoenix Well
- City of Tolleson Well
- Salt River Project Well

- Site Boundary
- Estimated Extent of PCE and/or TCE Contamination greater than 5µg/L in Central Phoenix Groundwater Contaminant Plume
- Existing Canal or Pipeline
- Interstates
- Local Streets

**Abbreviations**

- WQARF - Water Quality Assurance Revolving Fund
- WWTP - Waste Water Treatment Plant
- RID - Roosevelt Irrigation District
- LAU - Lower Aquifer Unit
- MAU - Middle Aquifer Unit
- UAU - Upper Aquifer Unit
- ND - Not Detected
- NS - Not Sampled
- ADEQ - Arizona Department of Environmental Quality
- PCE - Tetrachloroethene
- TCE - Trichloroethene
- µg/L - Micrograms per Liter



NOTE: Water quality data noted for RID wells are from September 2013.

Groundwater contamination depicted on this map represents the author's interpretation of currently available data to estimate the geographical extent of PCE and TCE contamination in commingled contaminant plumes throughout the central and west central Phoenix area. There are numerous sources of contaminants of concern in groundwater throughout this region and interpolation of data and its representation in a consolidated regional plume is subjective; the actual extent of contamination may be different. Sources of data include depth specific UAU and MAU monitor wells and large capacity RID wells that produce groundwater largely from the UAU. The representation of the extent of groundwater contamination within the Motorola 52nd Street Superfund site is generated from the most recent plume map published by ADEQ and posted on their web site.

**SITE MAP AND VICINITY**

Roosevelt Irrigation District  
West Van Buren Area  
WQARF Site

By: Id      Date: 09/24/14      Project No. 802.40



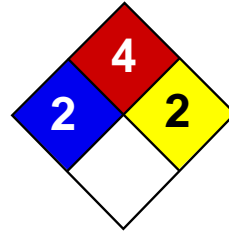
Figure 1

## **APPENDIX A**

### **Material Safety Data Sheets**

**1,1-DICHLOROETHENE**





Health	2
Fire	4
Reactivity	0
Personal Protection	G

## Material Safety Data Sheet

### Vinylidene Chloride MSDS

#### Section 1: Chemical Product and Company Identification

**Product Name:** Vinylidene Chloride

**Catalog Codes:** SLV1063

**CAS#:** 75-35-4

**RTECS:** KV9275000

**TSCA:** TSCA 8(b) inventory: Vinylidene Chloride

**CI#:** Not available.

**Synonym:** 1,1-Dichloroethylene

**Chemical Name:** Vinylidene Chloride

**Chemical Formula:** C<sub>2</sub>H<sub>2</sub>Cl<sub>2</sub>

**Contact Information:**

**Sciencelab.com, Inc.**

14025 Smith Rd.

Houston, Texas 77396

US Sales: **1-800-901-7247**

International Sales: **1-281-441-4400**

Order Online: [ScienceLab.com](http://ScienceLab.com)

**CHEMTREC (24HR Emergency Telephone), call:**

1-800-424-9300

**International CHEMTREC, call:** 1-703-527-3887

**For non-emergency assistance, call:** 1-281-441-4400

#### Section 2: Composition and Information on Ingredients

**Composition:**

Name	CAS #	% by Weight
Vinylidene Chloride	75-35-4	100

**Toxicological Data on Ingredients:** Vinylidene Chloride: ORAL (LD50): Acute: 194 mg/kg [Mouse]. 200 mg/kg [Rat].

#### Section 3: Hazards Identification

**Potential Acute Health Effects:**

Hazardous in case of skin contact (irritant). Slightly hazardous in case of eye contact (irritant), of inhalation (lung irritant). Severe over-exposure can result in death.

**Potential Chronic Health Effects:**

**CARCINOGENIC EFFECTS:** Classified 4 (No evidence.) by NTP. A4 (Not classifiable for human or animal.) by ACGIH, 3 (Not classifiable for human.) by IARC. **MUTAGENIC EFFECTS:** Not available. **TERATOGENIC EFFECTS:** Not available. **DEVELOPMENTAL TOXICITY:** Classified Reproductive system/toxin/female [POSSIBLE]. The substance may be toxic to kidneys, liver, bladder, gastrointestinal tract, skin, central nervous system (CNS). Repeated or prolonged exposure to the substance can produce target organs damage. Repeated exposure to a highly toxic material may produce general deterioration of health by an accumulation in one or many human organs.

#### Section 4: First Aid Measures

**Eye Contact:**

Check for and remove any contact lenses. In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Cold water may be used. WARM water MUST be used. Get medical attention if irritation occurs.

**Skin Contact:**

In case of contact, immediately flush skin with plenty of water. Cover the irritated skin with an emollient. Remove contaminated clothing and shoes. Wash clothing before reuse. Thoroughly clean shoes before reuse. Get medical attention.

**Serious Skin Contact:**

Wash with a disinfectant soap and cover the contaminated skin with an anti-bacterial cream. Seek immediate medical attention.

**Inhalation:**

If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

**Serious Inhalation:**

Evacuate the victim to a safe area as soon as possible. Loosen tight clothing such as a collar, tie, belt or waistband. If breathing is difficult, administer oxygen. If the victim is not breathing, perform mouth-to-mouth resuscitation. WARNING: It may be hazardous to the person providing aid to give mouth-to-mouth resuscitation when the inhaled material is toxic, infectious or corrosive. Seek medical attention.

**Ingestion:**

If swallowed, do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Loosen tight clothing such as a collar, tie, belt or waistband. Get medical attention immediately.

**Serious Ingestion:** Not available.

## Section 5: Fire and Explosion Data

**Flammability of the Product:** Flammable.

**Auto-Ignition Temperature:** 520°C (968°F)

**Flash Points:** CLOSED CUP: -28°C (-18.4°F).

**Flammable Limits:** LOWER: 8.4% UPPER: 16.5%

**Products of Combustion:** These products are carbon oxides (CO, CO<sub>2</sub>), halogenated compounds.

**Fire Hazards in Presence of Various Substances:** Not available.

**Explosion Hazards in Presence of Various Substances:**

Risks of explosion of the product in presence of mechanical impact: Not available. Risks of explosion of the product in presence of static discharge: Not available.

**Fire Fighting Media and Instructions:**

Flammable liquid, soluble or dispersed in water. SMALL FIRE: Use DRY chemical powder. LARGE FIRE: Use alcohol foam, water spray or fog. Cool containing vessels with water jet in order to prevent pressure build-up, autoignition or explosion.

**Special Remarks on Fire Hazards:** Not available.

**Special Remarks on Explosion Hazards:** Not available.

## Section 6: Accidental Release Measures

**Small Spill:** Absorb with an inert material and put the spilled material in an appropriate waste disposal.

**Large Spill:**

Flammable liquid. Poisonous liquid. Keep away from heat. Keep away from sources of ignition. Stop leak if without risk. Absorb with DRY earth, sand or other non-combustible material. Do not get water inside container. Do not touch spilled material. Use water spray to reduce vapors. Prevent entry into sewers, basements or confined areas; dike if needed. Call

for assistance on disposal. Be careful that the product is not present at a concentration level above TLV. Check TLV on the MSDS and with local authorities.

## Section 7: Handling and Storage

### Precautions:

Keep locked up.. Keep away from heat. Keep away from sources of ignition. Ground all equipment containing material. Do not ingest. Do not breathe gas/fumes/ vapor/spray. Avoid contact with skin. Wear suitable protective clothing. If ingested, seek medical advice immediately and show the container or the label. Keep away from incompatibles such as oxidizing agents, moisture.

### Storage:

Store in a segregated and approved area. Keep container in a cool, well-ventilated area. Keep container tightly closed and sealed until ready for use. Avoid all possible sources of ignition (spark or flame). Do not store above 25°C (77°F).

## Section 8: Exposure Controls/Personal Protection

### Engineering Controls:

Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapors below their respective threshold limit value. Ensure that eyewash stations and safety showers are proximal to the work-station location.

### Personal Protection:

Safety glasses. Lab coat. Vapor respirator. Be sure to use an approved/certified respirator or equivalent. Gloves.

### Personal Protection in Case of a Large Spill:

Splash goggles. Full suit. Vapor respirator. Boots. Gloves. A self contained breathing apparatus should be used to avoid inhalation of the product. Suggested protective clothing might not be sufficient; consult a specialist BEFORE handling this product.

### Exposure Limits:

STEL: 20 (ppm) from ACGIH (TLV) [United States] TWA: 1 from OSHA (PEL) [United States] TWA: 2 (ppm) [Austria] TWA: 5 (ppm) [Belgium] TWA: 5 (ppm) [Denmark] TWA: 2 (ppm) [Germany] Consult local authorities for acceptable exposure limits.

## Section 9: Physical and Chemical Properties

**Physical state and appearance:** Liquid.

**Odor:** Chloroform-like (Slight.)

**Taste:** Not available.

**Molecular Weight:** 96.94 g/mole

**Color:** Colorless.

**pH (1% soln/water):** Not available.

**Boiling Point:** 31°C (87.8°F)

**Melting Point:** -122.5°C (-188.5°F)

**Critical Temperature:** Not available.

**Specific Gravity:** 1.213 (Water = 1)

**Vapor Pressure:** 78.8 kPa (@ 20°C)

**Vapor Density:** 3.25 (Air = 1)

**Volatility:** Not available.

**Odor Threshold:** Not available.

**Water/Oil Dist. Coeff.:** Not available.

**Ionicity (in Water):** Not available.

**Dispersion Properties:** Very slightly dispersed in cold water, hot water, diethyl ether, acetone.

**Solubility:** Very slightly soluble in cold water, hot water, diethyl ether, acetone.

### Section 10: Stability and Reactivity Data

**Stability:** The product is stable.

**Instability Temperature:** Not available.

**Conditions of Instability:** Not available.

**Incompatibility with various substances:** Reactive with oxidizing agents, moisture.

**Corrosivity:** Corrosive in presence of steel.

**Special Remarks on Reactivity:**

Do not mix with Aluminum or Copper. May cause polymerization when exposed to Nitric Acid, Chlorosulfonic Acid, Oleum

**Special Remarks on Corrosivity:** Not available.

**Polymerization:** Will not occur.

### Section 11: Toxicological Information

**Routes of Entry:** Absorbed through skin. Inhalation. Ingestion.

**Toxicity to Animals:** Acute oral toxicity (LD50): 194 mg/kg [Mouse].

**Chronic Effects on Humans:**

CARCINOGENIC EFFECTS: Classified 4 (No evidence.) by NTP. A4 (Not classifiable for human or animal.) by ACGIH, 3 (Not classifiable for human.) by IARC. DEVELOPMENTAL TOXICITY: Classified Reproductive system/toxin/female [POSSIBLE]. May cause damage to the following organs: kidneys, liver, bladder, gastrointestinal tract, skin, central nervous system (CNS).

**Other Toxic Effects on Humans:**

Hazardous in case of skin contact (irritant). Slightly hazardous in case of inhalation (lung irritant).

**Special Remarks on Toxicity to Animals:** Not available.

**Special Remarks on Chronic Effects on Humans:** Not available.

**Special Remarks on other Toxic Effects on Humans:** Not available.

### Section 12: Ecological Information

**Ecotoxicity:** Not available.

**BOD5 and COD:** Not available.

**Products of Biodegradation:**

Possibly hazardous short term degradation products are not likely. However, long term degradation products may arise.

**Toxicity of the Products of Biodegradation:** The products of degradation are as toxic as the product itself.

**Special Remarks on the Products of Biodegradation:** Not available.

### Section 13: Disposal Considerations

**Waste Disposal:**

### Section 14: Transport Information

**DOT Classification:** CLASS 3: Flammable liquid.

**Identification:** : Vinylidene chloride, Inhibited UNNA: 1303 PG: I

**Special Provisions for Transport:** Not available.

### Section 15: Other Regulatory Information

**Federal and State Regulations:**

Pennsylvania RTK: Vinylidene Chloride Florida: Vinylidene Chloride Minnesota: Vinylidene Chloride Michigan critical material: Vinylidene Chloride Massachusetts RTK: Vinylidene Chloride New Jersey: Vinylidene Chloride TSCA 8(b) inventory: Vinylidene Chloride TSCA 8(a) PAIR: Vinylidene Chloride TSCA 8(d) H and S data reporting: Vinylidene Chloride: 8/4/95 CERCLA: Hazardous substances.: Vinylidene Chloride: 100 lbs. (45.36 kg)

**Other Regulations:**

OSHA: Hazardous by definition of Hazard Communication Standard (29 CFR 1910.1200). EINECS: This product is on the European Inventory of Existing Commercial Chemical Substances.

**Other Classifications:**

**WHMIS (Canada):**

CLASS B-3: Combustible liquid with a flash point between 37.8°C (100°F) and 93.3°C (200°F).

**DSCL (EEC):**

R12- Extremely flammable. R20- Harmful by inhalation. R40- Possible risks of irreversible effects.

**HMIS (U.S.A.):**

**Health Hazard:** 2

**Fire Hazard:** 4

**Reactivity:** 0

**Personal Protection:** g

**National Fire Protection Association (U.S.A.):**

**Health:** 2

**Flammability:** 4

**Reactivity:** 2

**Specific hazard:**

**Protective Equipment:**

Gloves. Lab coat. Vapor respirator. Be sure to use an approved/certified respirator or equivalent. Wear appropriate respirator when ventilation is inadequate. Safety glasses.

### Section 16: Other Information

**References:** Not available.

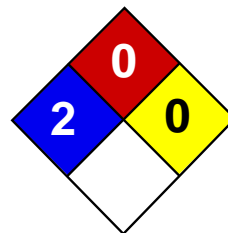
**Other Special Considerations:** Not available.

**Created:** 10/10/2005 12:15 AM

**Last Updated:** 05/21/2013 12:00 PM

*The information above is believed to be accurate and represents the best information currently available to us. However, we make no warranty of merchantability or any other warranty, express or implied, with respect to such information, and we assume no liability resulting from its use. Users should make their own investigations to determine the suitability of the information for their particular purposes. In no event shall ScienceLab.com be liable for any claims, losses, or damages of any third party or for lost profits or any special, indirect, incidental, consequential or exemplary damages, howsoever arising, even if ScienceLab.com has been advised of the possibility of such damages.*

**TETRACHLOROETHENE**



Health	2
Fire	0
Reactivity	0
Personal Protection	G

## Material Safety Data Sheet Tetrachloroethylene MSDS

### Section 1: Chemical Product and Company Identification

**Product Name:** Tetrachloroethylene

**Catalog Codes:** SLT3220

**CAS#:** 127-18-4

**RTECS:** KX3850000

**TSCA:** TSCA 8(b) inventory: Tetrachloroethylene

**CI#:** Not available.

**Synonym:** Perchloroethylene; 1,1,2,2-Tetrachloroethylene; Carbon bichloride; Carbon dichloride; Ankilostin; Didakene; Dilatin PT; Ethene, tetrachloro-; Ethylene tetrachloride; Perawin; Perchlor; Perclene; Perclene D; Percosolvel; Tetrachloroethene; Tetraleno; Tetralex; Tetravec; Tetroguer; Tetropil

**Chemical Name:** Ethylene, tetrachloro-

**Chemical Formula:** C<sub>2</sub>-Cl<sub>4</sub>

**Contact Information:**

**Sciencelab.com, Inc.**

14025 Smith Rd.

Houston, Texas 77396

US Sales: **1-800-901-7247**

International Sales: **1-281-441-4400**

Order Online: [ScienceLab.com](http://ScienceLab.com)

**CHEMTREC (24HR Emergency Telephone), call:**

1-800-424-9300

**International CHEMTREC, call:** 1-703-527-3887

**For non-emergency assistance, call:** 1-281-441-4400

### Section 2: Composition and Information on Ingredients

**Composition:**

Name	CAS #	% by Weight
Tetrachloroethylene	127-18-4	100

**Toxicological Data on Ingredients:** Tetrachloroethylene: ORAL (LD50): Acute: 2629 mg/kg [Rat]. DERMAL (LD): Acute: >3228 mg/kg [Rabbit]. MIST(LC50): Acute: 34200 mg/m 8 hours [Rat]. VAPOR (LC50 ): Acute: 5200 ppm 4 hours [Mouse].

### Section 3: Hazards Identification

**Potential Acute Health Effects:**

Hazardous in case of skin contact (irritant), of inhalation. Slightly hazardous in case of skin contact (permeator), of eye contact (irritant), of ingestion.

**Potential Chronic Health Effects:**

CARCINOGENIC EFFECTS: Classified A3 (Proven for animal.) by ACGIH. Classified 2A (Probable for human.) by IARC, 2 (anticipated carcinogen) by NTP. MUTAGENIC EFFECTS: Mutagenic for bacteria and/or yeast. TERATOGENIC EFFECTS: Not available. DEVELOPMENTAL TOXICITY: Not available. The substance may be toxic to kidneys, liver, peripheral nervous system, respiratory tract, skin, central nervous system (CNS). Repeated or prolonged exposure to the substance can produce target organs damage.



## Section 4: First Aid Measures

### Eye Contact:

Check for and remove any contact lenses. In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention if irritation occurs.

### Skin Contact:

In case of contact, immediately flush skin with plenty of water. Cover the irritated skin with an emollient. Remove contaminated clothing and shoes. Wash clothing before reuse. Thoroughly clean shoes before reuse. Get medical attention.

### Serious Skin Contact:

Wash with a disinfectant soap and cover the contaminated skin with an anti-bacterial cream. Seek medical attention.

### Inhalation:

If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention if symptoms appear.

### Serious Inhalation:

Evacuate the victim to a safe area as soon as possible. Loosen tight clothing such as a collar, tie, belt or waistband. If breathing is difficult, administer oxygen. If the victim is not breathing, perform mouth-to-mouth resuscitation. Seek medical attention.

### Ingestion:

Do NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Loosen tight clothing such as a collar, tie, belt or waistband. Get medical attention if symptoms appear.

**Serious Ingestion:** Not available.

## Section 5: Fire and Explosion Data

**Flammability of the Product:** Non-flammable.

**Auto-Ignition Temperature:** Not applicable.

**Flash Points:** Not applicable.

**Flammable Limits:** Not applicable.

**Products of Combustion:** Not available.

**Fire Hazards in Presence of Various Substances:** Not applicable.

**Explosion Hazards in Presence of Various Substances:**

Risks of explosion of the product in presence of mechanical impact: Not available. Risks of explosion of the product in presence of static discharge: Not available.

**Fire Fighting Media and Instructions:** Not applicable.

**Special Remarks on Fire Hazards:** Not available.

**Special Remarks on Explosion Hazards:** Not available.

## Section 6: Accidental Release Measures

**Small Spill:** Absorb with an inert material and put the spilled material in an appropriate waste disposal.

### Large Spill:

Absorb with an inert material and put the spilled material in an appropriate waste disposal. Be careful that the product is not present at a concentration level above TLV. Check TLV on the MSDS and with local authorities.

## Section 7: Handling and Storage

**Precautions:**

Do not ingest. Do not breathe gas/fumes/ vapor/spray. Avoid contact with skin. Wear suitable protective clothing. In case of insufficient ventilation, wear suitable respiratory equipment. If ingested, seek medical advice immediately and show the container or the label. Keep away from incompatibles such as oxidizing agents, metals, acids, alkalis.

**Storage:** Keep container tightly closed. Keep container in a cool, well-ventilated area.

## Section 8: Exposure Controls/Personal Protection

**Engineering Controls:**

Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapors below their respective threshold limit value.

**Personal Protection:**

Safety glasses. Lab coat. Vapor respirator. Be sure to use an approved/certified respirator or equivalent. Gloves.

**Personal Protection in Case of a Large Spill:**

Splash goggles. Full suit. Vapor respirator. Boots. Gloves. A self contained breathing apparatus should be used to avoid inhalation of the product. Suggested protective clothing might not be sufficient; consult a specialist BEFORE handling this product.

**Exposure Limits:**

TWA: 25 (ppm) from OSHA (PEL) [United States] TWA: 25 STEL: 100 (ppm) from ACGIH (TLV) [United States] TWA: 170 (mg/m<sup>3</sup>) from OSHA (PEL) [United States] Consult local authorities for acceptable exposure limits.

## Section 9: Physical and Chemical Properties

**Physical state and appearance:** Liquid.

**Odor:** Ethereal.

**Taste:** Not available.

**Molecular Weight:** 165.83 g/mole

**Color:** Clear Colorless.

**pH (1% soln/water):** Not available.

**Boiling Point:** 121.3°C (250.3°F)

**Melting Point:** -22.3°C (-8.1°F)

**Critical Temperature:** 347.1°C (656.8°F)

**Specific Gravity:** 1.6227 (Water = 1)

**Vapor Pressure:** 1.7 kPa (@ 20°C)

**Vapor Density:** 5.7 (Air = 1)

**Volatility:** Not available.

**Odor Threshold:** 5 - 50 ppm

**Water/Oil Dist. Coeff.:** The product is more soluble in oil; log(oil/water) = 3.4

**Ionicity (in Water):** Not available.

**Dispersion Properties:** Not available.

**Solubility:**

Miscible with alcohol, ether, chloroform, benzene, hexane. It dissolves in most of the fixed and volatile oils. Solubility in water: 0.015 g/100 ml @ 25 deg. C It slowly decomposes in water to yield Trichloroacetic and Hydrochloric acids.

## Section 10: Stability and Reactivity Data

**Stability:** The product is stable.

**Instability Temperature:** Not available.

**Conditions of Instability:** Incompatible materials

**Incompatibility with various substances:** Reactive with oxidizing agents, metals, acids, alkalis.

**Corrosivity:** Non-corrosive in presence of glass.

**Special Remarks on Reactivity:**

Oxidized by strong oxidizing agents. Incompatible with sodium hydroxide, finely divided or powdered metals such as zinc, aluminum, magnesium, potassium, chemically active metals such as lithium, beryllium, barium. Protect from light.

**Special Remarks on Corrosivity:** Slowly corrodes aluminum, iron, and zinc.

**Polymerization:** Will not occur.

## Section 11: Toxicological Information

**Routes of Entry:** Absorbed through skin. Eye contact. Inhalation. Ingestion.

**Toxicity to Animals:**

WARNING: THE LC50 VALUES HEREUNDER ARE ESTIMATED ON THE BASIS OF A 4-HOUR EXPOSURE. Acute oral toxicity (LD50): 2629 mg/kg [Rat]. Acute dermal toxicity (LD50): >3228 mg/kg [Rabbit]. Acute toxicity of the vapor (LC50): 5200 4 hours [Mouse].

**Chronic Effects on Humans:**

CARCINOGENIC EFFECTS: Classified A3 (Proven for animal.) by ACGIH. Classified 2A (Probable for human.) by IARC, 2 (Some evidence.) by NTP. MUTAGENIC EFFECTS: Mutagenic for bacteria and/or yeast. May cause damage to the following organs: kidneys, liver, peripheral nervous system, upper respiratory tract, skin, central nervous system (CNS).

**Other Toxic Effects on Humans:**

Hazardous in case of skin contact (irritant), of inhalation. Slightly hazardous in case of skin contact (permeator), of ingestion.

**Special Remarks on Toxicity to Animals:**

Lowest Published Lethal Dose/Conc: LDL [Rabbit] - Route: Oral; Dose: 5000 mg/kg LDL [Dog] - Route: Oral; Dose: 4000 mg/kg LDL [Cat] - Route: Oral; Dose: 4000 mg/kg

**Special Remarks on Chronic Effects on Humans:**

May cause adverse reproductive effects and birth defects (teratogenic). May affect genetic material (mutagenic). May cause cancer.

**Special Remarks on other Toxic Effects on Humans:**

Acute Potential Health Effects: Skin: Causes skin irritation with possible dermal blistering or burns. Symptoms may include redness, itching, pain, and possible dermal blistering or burns. It may be absorbed through the skin with possible systemic effects. A single prolonged skin exposure is not likely to result in the material being absorbed in harmful amounts. Eyes: Contact causes transient eye irritation, lacrimation. Vapors cause eye/conjunctival irritation. Symptoms may include redness and pain. Inhalation: The main route to occupational exposure is by inhalation since it is readily absorbed through the lungs. It causes respiratory tract irritation, . It can affect behavior/central nervous system (CNS depressant and anesthesia ranging from slight inebriation to death, vertigo, somnolence, anxiety, headache, excitement, hallucinations, muscle incoordination, dizziness, lightheadness, disorientation, seizures, emotional instability, stupor, coma). It may cause pulmonary edema. Ingestion: It can cause nausea, vomiting, anorexia, diarrhea, bloody stool. It may affect the liver, urinary system (proteinuria, hematuria, renal failure, renal tubular disorder), heart (arrhythmias). It may affect behavior/central nervous system with symptoms similar to that of inhalation. Chronic Potential Health Effects: Skin: Prolonged or repeated skin contact may result in excessive drying of the skin, and irritation. Ingestion/Inhalation: Chronic exposure can affect the liver (hepatitis, fatty liver degeneration), kidneys, spleen, and heart (irregular heartbeat/arrhythmias, cardiomyopathy, abnormal EEG), brain, behavior/central nervous system/peripheral nervous system (impaired memory, numbness of extremities, peripheral neuropathy and other

## Section 12: Ecological Information

### Ecotoxicity:

Ecotoxicity in water (LC50): 18.4 mg/l 96 hours [Fish (Fathead Minnow)]. 18 mg/l 48 hours [Daphnia (daphnia)]. 5 mg/l 96 hours [Fish (Rainbow Trout)]. 13 mg/l 96 hours [Fish (Bluegill sunfish)].

**BOD5 and COD:** Not available.

### Products of Biodegradation:

Possibly hazardous short term degradation products are not likely. However, long term degradation products may arise.

**Toxicity of the Products of Biodegradation:** The product itself and its products of degradation are not toxic.

**Special Remarks on the Products of Biodegradation:** Not available.

## Section 13: Disposal Considerations

### Waste Disposal:

Waste must be disposed of in accordance with federal, state and local environmental control regulations.

## Section 14: Transport Information

**DOT Classification:** CLASS 6.1: Poisonous material.

**Identification:** : Tetrachloroethylene UNNA: 1897 PG: III

**Special Provisions for Transport:** Marine Pollutant

## Section 15: Other Regulatory Information

### Federal and State Regulations:

California prop. 65: This product contains the following ingredients for which the State of California has found to cause cancer, birth defects or other reproductive harm, which would require a warning under the statute: Tetrachloroethylene California prop. 65: This product contains the following ingredients for which the State of California has found to cause cancer which would require a warning under the statute: Tetrachloroethylene Connecticut hazardous material survey.: Tetrachloroethylene Illinois toxic substances disclosure to employee act: Tetrachloroethylene Illinois chemical safety act: Tetrachloroethylene New York release reporting list: Tetrachloroethylene Rhode Island RTK hazardous substances: Tetrachloroethylene Pennsylvania RTK: Tetrachloroethylene Minnesota: Tetrachloroethylene Michigan critical material: Tetrachloroethylene Massachusetts RTK: Tetrachloroethylene Massachusetts spill list: Tetrachloroethylene New Jersey: Tetrachloroethylene New Jersey spill list: Tetrachloroethylene Louisiana spill reporting: Tetrachloroethylene California Director's List of Hazardous Substances: Tetrachloroethylene TSCA 8(b) inventory: Tetrachloroethylene TSCA 8(d) H and S data reporting: Tetrachloroethylene: Effective date: 6/1/87; Sunset date: 6/1/97 SARA 313 toxic chemical notification and release reporting: Tetrachloroethylene CERCLA: Hazardous substances.: Tetrachloroethylene: 100 lbs. (45.36 kg)

### Other Regulations:

OSHA: Hazardous by definition of Hazard Communication Standard (29 CFR 1910.1200). EINECS: This product is on the European Inventory of Existing Commercial Chemical Substances.

### Other Classifications:

#### WHMIS (Canada):

CLASS D-1B: Material causing immediate and serious toxic effects (TOXIC). CLASS D-2A: Material causing other toxic effects (VERY TOXIC).

#### DSCL (EEC):

R40- Possible risks of irreversible effects. R51/53- Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. S23- Do not breathe gas/fumes/vapour/spray S26- In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. S37- Wear suitable gloves. S61- Avoid release to the environment. Refer to special instructions/Safety data sheets.

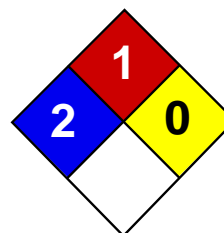
**HMIS (U.S.A.):****Health Hazard:** 2**Fire Hazard:** 0**Reactivity:** 0**Personal Protection:** g**National Fire Protection Association (U.S.A.):****Health:** 2**Flammability:** 0**Reactivity:** 0**Specific hazard:****Protective Equipment:**

Gloves. Lab coat. Vapor respirator. Be sure to use an approved/certified respirator or equivalent. Wear appropriate respirator when ventilation is inadequate. Safety glasses.

**Section 16: Other Information****References:** Not available.**Other Special Considerations:** Not available.**Created:** 10/10/2005 08:29 PM**Last Updated:** 05/21/2013 12:00 PM

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**TRICHLOROETHENE**



Health	2
Fire	1
Reactivity	0
Personal Protection	H

## Material Safety Data Sheet

### Trichloroethylene MSDS

#### Section 1: Chemical Product and Company Identification

**Product Name:** Trichloroethylene

**Catalog Codes:** SLT3310, SLT2590

**CAS#:** 79-01-6

**RTECS:** KX4560000

**TSCA:** TSCA 8(b) inventory: Trichloroethylene

**CI#:** Not available.

**Synonym:**

**Chemical Formula:** C<sub>2</sub>HCl<sub>3</sub>

**Contact Information:**

**Sciencelab.com, Inc.**

14025 Smith Rd.

Houston, Texas 77396

US Sales: **1-800-901-7247**

International Sales: **1-281-441-4400**

Order Online: [ScienceLab.com](http://ScienceLab.com)

**CHEMTREC (24HR Emergency Telephone), call:**

1-800-424-9300

**International CHEMTREC, call:** 1-703-527-3887

**For non-emergency assistance, call:** 1-281-441-4400

#### Section 2: Composition and Information on Ingredients

**Composition:**

Name	CAS #	% by Weight
Trichloroethylene	79-01-6	100

**Toxicological Data on Ingredients:** Trichloroethylene: ORAL (LD50): Acute: 5650 mg/kg [Rat]. 2402 mg/kg [Mouse]. DERMAL (LD50): Acute: 20001 mg/kg [Rabbit].

#### Section 3: Hazards Identification

**Potential Acute Health Effects:** Hazardous in case of skin contact (irritant, permeator), of eye contact (irritant), of ingestion, of inhalation.

**Potential Chronic Health Effects:**

**CARCINOGENIC EFFECTS:** Classified + (PROVEN) by OSHA. Classified A5 (Not suspected for human.) by ACGIH.

**MUTAGENIC EFFECTS:** Not available. **TERATOGENIC EFFECTS:** Not available. **DEVELOPMENTAL TOXICITY:** Not available.

The substance is toxic to kidneys, the nervous system, liver, heart, upper respiratory tract. Repeated or prolonged exposure to the substance can produce target organs damage.

#### Section 4: First Aid Measures

**Eye Contact:**

Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Cold water may be used. Do not use an eye ointment. Seek medical attention.

**Skin Contact:**

After contact with skin, wash immediately with plenty of water. Gently and thoroughly wash the contaminated skin with running water and non-abrasive soap. Be particularly careful to clean folds, crevices, creases and groin. Cover the irritated skin with an emollient. If irritation persists, seek medical attention. Wash contaminated clothing before reusing.

**Serious Skin Contact:**

Wash with a disinfectant soap and cover the contaminated skin with an anti-bacterial cream. Seek medical attention.

**Inhalation:** Allow the victim to rest in a well ventilated area. Seek immediate medical attention.

**Serious Inhalation:**

Evacuate the victim to a safe area as soon as possible. Loosen tight clothing such as a collar, tie, belt or waistband. If breathing is difficult, administer oxygen. If the victim is not breathing, perform mouth-to-mouth resuscitation. Seek medical attention.

**Ingestion:**

Do not induce vomiting. Loosen tight clothing such as a collar, tie, belt or waistband. If the victim is not breathing, perform mouth-to-mouth resuscitation. Seek immediate medical attention.

**Serious Ingestion:** Not available.

### Section 5: Fire and Explosion Data

**Flammability of the Product:** May be combustible at high temperature.

**Auto-Ignition Temperature:** 420°C (788°F)

**Flash Points:** Not available.

**Flammable Limits:** LOWER: 8% UPPER: 10.5%

**Products of Combustion:** These products are carbon oxides (CO, CO<sub>2</sub>), halogenated compounds.

**Fire Hazards in Presence of Various Substances:** Not available.

**Explosion Hazards in Presence of Various Substances:**

Risks of explosion of the product in presence of mechanical impact: Not available. Risks of explosion of the product in presence of static discharge: Not available.

**Fire Fighting Media and Instructions:**

SMALL FIRE: Use DRY chemical powder. LARGE FIRE: Use water spray, fog or foam. Do not use water jet.

**Special Remarks on Fire Hazards:** Not available.

**Special Remarks on Explosion Hazards:** Not available.

### Section 6: Accidental Release Measures

**Small Spill:** Absorb with an inert material and put the spilled material in an appropriate waste disposal.

**Large Spill:**

Absorb with an inert material and put the spilled material in an appropriate waste disposal. Be careful that the product is not present at a concentration level above TLV. Check TLV on the MSDS and with local authorities.

### Section 7: Handling and Storage

**Precautions:**

Keep locked up Keep away from heat. Keep away from sources of ignition. Empty containers pose a fire risk, evaporate the residue under a fume hood. Ground all equipment containing material. Do not ingest. Do not breathe gas/fumes/ vapour/



spray. Wear suitable protective clothing In case of insufficient ventilation, wear suitable respiratory equipment If ingested, seek medical advice immediately and show the container or the label. Avoid contact with skin and eyes

**Storage:**

Keep container dry. Keep in a cool place. Ground all equipment containing material. Carcinogenic, teratogenic or mutagenic materials should be stored in a separate locked safety storage cabinet or room.

## Section 8: Exposure Controls/Personal Protection

**Engineering Controls:**

Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapors below their respective threshold limit value. Ensure that eyewash stations and safety showers are proximal to the work-station location.

**Personal Protection:**

Splash goggles. Lab coat. Vapor respirator. Be sure to use an approved/certified respirator or equivalent. Gloves.

**Personal Protection in Case of a Large Spill:**

Splash goggles. Full suit. Vapor respirator. Boots. Gloves. A self contained breathing apparatus should be used to avoid inhalation of the product. Suggested protective clothing might not be sufficient; consult a specialist BEFORE handling this product.

**Exposure Limits:**

TWA: 50 STEL: 200 (ppm) from ACGIH (TLV) TWA: 269 STEL: 1070 (mg/m<sup>3</sup>) from ACGIH Consult local authorities for acceptable exposure limits.

## Section 9: Physical and Chemical Properties

**Physical state and appearance:** Liquid.

**Odor:** Not available.

**Taste:** Not available.

**Molecular Weight:** 131.39 g/mole

**Color:** Clear Colorless.

**pH (1% soln/water):** Not available.

**Boiling Point:** 86.7°C (188.1°F)

**Melting Point:** -87.1°C (-124.8°F)

**Critical Temperature:** Not available.

**Specific Gravity:** 1.4649 (Water = 1)

**Vapor Pressure:** 58 mm of Hg (@ 20°C)

**Vapor Density:** 4.53 (Air = 1)

**Volatility:** Not available.

**Odor Threshold:** 20 ppm

**Water/Oil Dist. Coeff.:** The product is equally soluble in oil and water; log(oil/water) = 0

**Ionicity (in Water):** Not available.

**Dispersion Properties:** See solubility in water, methanol, diethyl ether, acetone.

**Solubility:**

Easily soluble in methanol, diethyl ether, acetone. Very slightly soluble in cold water.

## Section 10: Stability and Reactivity Data

**Stability:** The product is stable.

**Instability Temperature:** Not available.

**Conditions of Instability:** Not available.

**Incompatibility with various substances:** Not available.

**Corrosivity:**

Extremely corrosive in presence of aluminum. Non-corrosive in presence of glass.

**Special Remarks on Reactivity:** Not available.

**Special Remarks on Corrosivity:** Not available.

**Polymerization:** No.

### Section 11: Toxicological Information

**Routes of Entry:** Dermal contact. Eye contact. Inhalation. Ingestion.

**Toxicity to Animals:**

Acute oral toxicity (LD50): 2402 mg/kg [Mouse]. Acute dermal toxicity (LD50): 20001 mg/kg [Rabbit].

**Chronic Effects on Humans:**

CARCINOGENIC EFFECTS: Classified + (PROVEN) by OSHA. Classified A5 (Not suspected for human.) by ACGIH. The substance is toxic to kidneys, the nervous system, liver, heart, upper respiratory tract.

**Other Toxic Effects on Humans:** Hazardous in case of skin contact (irritant, permeator), of ingestion, of inhalation.

**Special Remarks on Toxicity to Animals:** Not available.

**Special Remarks on Chronic Effects on Humans:** Passes through the placental barrier in human. Detected in maternal milk in human.

**Special Remarks on other Toxic Effects on Humans:** Not available.

### Section 12: Ecological Information

**Ecotoxicity:** Not available.

**BOD5 and COD:** Not available.

**Products of Biodegradation:**

Possibly hazardous short term degradation products are not likely. However, long term degradation products may arise.

**Toxicity of the Products of Biodegradation:** The products of degradation are more toxic.

**Special Remarks on the Products of Biodegradation:** Not available.

### Section 13: Disposal Considerations

**Waste Disposal:**

### Section 14: Transport Information

**DOT Classification:** CLASS 6.1: Poisonous material.

**Identification:** : Trichloroethylene : UN1710 PG: III

**Special Provisions for Transport:** Not available.

## Section 15: Other Regulatory Information

### Federal and State Regulations:

California prop. 65: This product contains the following ingredients for which the State of California has found to cause cancer, birth defects or other reproductive harm, which would require a warning under the statute: Trichloroethylene California prop. 65: This product contains the following ingredients for which the State of California has found to cause cancer which would require a warning under the statute: Trichloroethylene Pennsylvania RTK: Trichloroethylene Florida: Trichloroethylene Minnesota: Trichloroethylene Massachusetts RTK: Trichloroethylene New Jersey: Trichloroethylene TSCA 8(b) inventory: Trichloroethylene CERCLA: Hazardous substances.: Trichloroethylene

**Other Regulations:** OSHA: Hazardous by definition of Hazard Communication Standard (29 CFR 1910.1200).

### Other Classifications:

#### WHMIS (Canada):

CLASS D-1B: Material causing immediate and serious toxic effects (TOXIC). CLASS D-2B: Material causing other toxic effects (TOXIC).

#### DSCL (EEC):

R36/38- Irritating to eyes and skin. R45- May cause cancer.

#### HMIS (U.S.A.):

**Health Hazard:** 2

**Fire Hazard:** 1

**Reactivity:** 0

**Personal Protection:** h

#### National Fire Protection Association (U.S.A.):

**Health:** 2

**Flammability:** 1

**Reactivity:** 0

**Specific hazard:**

#### Protective Equipment:

Gloves. Lab coat. Vapor respirator. Be sure to use an approved/certified respirator or equivalent. Wear appropriate respirator when ventilation is inadequate. Splash goggles.

## Section 16: Other Information

**References:** Not available.

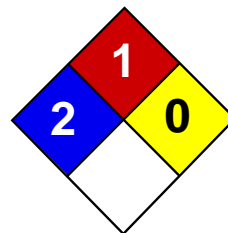
**Other Special Considerations:** Not available.

**Created:** 10/10/2005 08:54 PM

**Last Updated:** 05/21/2013 12:00 PM

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**1,1,1-TRICHLOROETHANE**



Health	2
Fire	1
Reactivity	0
Personal Protection	H

## Material Safety Data Sheet

### 1,1,1-Trichloroethane MSDS

#### Section 1: Chemical Product and Company Identification

**Product Name:** 1,1,1-Trichloroethane

**Catalog Codes:**

**CAS#:** 71-55-6

**RTECS:** KJ2975000

**TSCA:** TSCA 8(b) inventory: 1,1,1-Trichloroethane

**CI#:** Not available.

**Synonym:**

**Chemical Formula:** CH<sub>3</sub>CCl<sub>3</sub>

**Contact Information:**

**Sciencelab.com, Inc.**

14025 Smith Rd.

Houston, Texas 77396

US Sales: **1-800-901-7247**

International Sales: **1-281-441-4400**

Order Online: [ScienceLab.com](http://ScienceLab.com)

**CHEMTREC (24HR Emergency Telephone), call:**

1-800-424-9300

**International CHEMTREC, call:** 1-703-527-3887

**For non-emergency assistance, call:** 1-281-441-4400

#### Section 2: Composition and Information on Ingredients

**Composition:**

Name	CAS #	% by Weight
{1,1,1-}Trichloroethane	71-55-6	100

**Toxicological Data on Ingredients:** 1,1,1-Trichloroethane: ORAL (LD50): Acute: 9600 mg/kg [Rat]. 6000 mg/kg [Mouse]. DERMAL (LD50): Acute: 15800 mg/kg [Rabbit]. VAPOR (LC50): Acute: 18000 ppm 4 hour(s) [Rat].

#### Section 3: Hazards Identification

**Potential Acute Health Effects:**

Very hazardous in case of eye contact (irritant), of ingestion. Hazardous in case of skin contact (irritant, permeator), of inhalation. Inflammation of the eye is characterized by redness, watering, and itching.

**Potential Chronic Health Effects:**

CARCINOGENIC EFFECTS: Not available. MUTAGENIC EFFECTS: Not available. TERATOGENIC EFFECTS: Not available. DEVELOPMENTAL TOXICITY: Not available. The substance is toxic to lungs, the nervous system, liver, mucous membranes. Repeated or prolonged exposure to the substance can produce target organs damage.

#### Section 4: First Aid Measures

**Eye Contact:**

Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Cold water may be used. Do not use an eye ointment. Seek medical attention.

**Skin Contact:**

After contact with skin, wash immediately with plenty of water. Gently and thoroughly wash the contaminated skin with running water and non-abrasive soap. Be particularly careful to clean folds, crevices, creases and groin. Cover the irritated skin with an emollient. If irritation persists, seek medical attention. Wash contaminated clothing before reusing.

**Serious Skin Contact:**

Wash with a disinfectant soap and cover the contaminated skin with an anti-bacterial cream. Seek medical attention.

**Inhalation:** Allow the victim to rest in a well ventilated area. Seek immediate medical attention.

**Serious Inhalation:**

Evacuate the victim to a safe area as soon as possible. Loosen tight clothing such as a collar, tie, belt or waistband. If breathing is difficult, administer oxygen. If the victim is not breathing, perform mouth-to-mouth resuscitation. Seek medical attention.

**Ingestion:**

Do not induce vomiting. Loosen tight clothing such as a collar, tie, belt or waistband. If the victim is not breathing, perform mouth-to-mouth resuscitation. Seek immediate medical attention.

**Serious Ingestion:** Not available.

### Section 5: Fire and Explosion Data

**Flammability of the Product:** May be combustible at high temperature.

**Auto-Ignition Temperature:** 537°C (998.6°F)

**Flash Points:** Not available.

**Flammable Limits:** LOWER: 7.5% UPPER: 12.5%

**Products of Combustion:** These products are carbon oxides (CO, CO<sub>2</sub>), halogenated compounds.

**Fire Hazards in Presence of Various Substances:** Slightly flammable to flammable in presence of oxidizing materials, of acids, of alkalis.

**Explosion Hazards in Presence of Various Substances:**

Risks of explosion of the product in presence of mechanical impact: Not available. Risks of explosion of the product in presence of static discharge: Not available. Slightly explosive to explosive in presence of oxidizing materials, of acids, of alkalis.

**Fire Fighting Media and Instructions:**

SMALL FIRE: Use DRY chemical powder. LARGE FIRE: Use water spray, fog or foam. Do not use water jet.

**Special Remarks on Fire Hazards:** Not available.

**Special Remarks on Explosion Hazards:** Not available.

### Section 6: Accidental Release Measures

**Small Spill:** Absorb with an inert material and put the spilled material in an appropriate waste disposal.

**Large Spill:**

Absorb with an inert material and put the spilled material in an appropriate waste disposal. Be careful that the product is not present at a concentration level above TLV. Check TLV on the MSDS and with local authorities.

### Section 7: Handling and Storage

**Precautions:**

Keep away from heat. Keep away from sources of ignition. Empty containers pose a fire risk, evaporate the residue under a fume hood. Ground all equipment containing material. Do not ingest. Do not breathe gas/fumes/ vapour/spray. In case of insufficient ventilation, wear suitable respiratory equipment. If ingested, seek medical advice immediately and show the container or the label. Avoid contact with skin and eyes

**Storage:**

Keep container dry. Keep in a cool place. Ground all equipment containing material. Keep container tightly closed. Keep in a cool, well-ventilated place. Combustible materials should be stored away from extreme heat and away from strong oxidizing agents.

## Section 8: Exposure Controls/Personal Protection

**Engineering Controls:**

Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapors below their respective threshold limit value. Ensure that eyewash stations and safety showers are proximal to the work-station location.

**Personal Protection:**

Splash goggles. Lab coat. Vapor respirator. Be sure to use an approved/certified respirator or equivalent. Gloves.

**Personal Protection in Case of a Large Spill:**

Splash goggles. Full suit. Vapor respirator. Boots. Gloves. A self contained breathing apparatus should be used to avoid inhalation of the product. Suggested protective clothing might not be sufficient; consult a specialist BEFORE handling this product.

**Exposure Limits:**

TWA: 350 STEL: 440 CEIL: 440 (ppm) from ACGIH (TLV) [1995] TWA: 1900 STEL: 2460 CEIL: 2380 (mg/m<sup>3</sup>) from ACGIH [1995] Consult local authorities for acceptable exposure limits.

## Section 9: Physical and Chemical Properties

**Physical state and appearance:** Liquid.

**Odor:** Not available.

**Taste:** Not available.

**Molecular Weight:** 133.41 g/mole

**Color:** Not available.

**pH (1% soln/water):** Not available.

**Boiling Point:** 74.1°C (165.4°F)

**Melting Point:** -32.5°C (-26.5°F)

**Critical Temperature:** Not available.

**Specific Gravity:** 1.3376 (Water = 1)

**Vapor Pressure:** 100 mm of Hg (@ 20°C)

**Vapor Density:** 4.6 (Air = 1)

**Volatility:** Not available.

**Odor Threshold:** 400 ppm

**Water/Oil Dist. Coeff.:** The product is equally soluble in oil and water; log(oil/water) = 0

**Ionicity (in Water):** Not available.

**Dispersion Properties:** Not available.

**Solubility:** Very slightly soluble in cold water.

## Section 10: Stability and Reactivity Data

**Stability:** The product is stable.

**Instability Temperature:** Not available.

**Conditions of Instability:** Not available.

**Incompatibility with various substances:** Not available.

**Corrosivity:** Non-corrosive in presence of glass.

**Special Remarks on Reactivity:** Not available.

**Special Remarks on Corrosivity:** Not available.

**Polymerization:** No.

## Section 11: Toxicological Information

**Routes of Entry:** Dermal contact. Eye contact. Inhalation. Ingestion.

### Toxicity to Animals:

WARNING: THE LC50 VALUES HEREUNDER ARE ESTIMATED ON THE BASIS OF A 4-HOUR EXPOSURE. Acute oral toxicity (LD50): 6000 mg/kg [Mouse]. Acute dermal toxicity (LD50): 15800 mg/kg [Rabbit]. Acute toxicity of the vapor (LC50): 18000 ppm 4 hour(s) [Rat].

**Chronic Effects on Humans:** The substance is toxic to lungs, the nervous system, liver, mucous membranes.

### Other Toxic Effects on Humans:

Very hazardous in case of ingestion. Hazardous in case of skin contact (irritant, permeator), of inhalation.

**Special Remarks on Toxicity to Animals:** Not available.

**Special Remarks on Chronic Effects on Humans:** Detected in maternal milk in human.

**Special Remarks on other Toxic Effects on Humans:** Not available.

## Section 12: Ecological Information

**Ecotoxicity:** Not available.

**BOD5 and COD:** Not available.

### Products of Biodegradation:

Possibly hazardous short term degradation products are not likely. However, long term degradation products may arise.

**Toxicity of the Products of Biodegradation:** The products of degradation are more toxic.

**Special Remarks on the Products of Biodegradation:** Not available.

## Section 13: Disposal Considerations

**Waste Disposal:**

## Section 14: Transport Information

**DOT Classification:** CLASS 6.1: Poisonous material.

**Identification:** : 1,1,1-Trichloroethane : UN2831 PG: III



**Special Provisions for Transport:** Not available.

## Section 15: Other Regulatory Information

### Federal and State Regulations:

Pennsylvania RTK: 1,1,1-Trichloroethane Massachusetts RTK: 1,1,1-Trichloroethane TSCA 8(b) inventory: 1,1,1-Trichloroethane SARA 313 toxic chemical notification and release reporting: 1,1,1-Trichloroethane CERCLA: Hazardous substances.: 1,1,1-Trichloroethane

**Other Regulations:** OSHA: Hazardous by definition of Hazard Communication Standard (29 CFR 1910.1200).

### Other Classifications:

**WHMIS (Canada):** CLASS D-1B: Material causing immediate and serious toxic effects (TOXIC).

### DSCL (EEC):

R38- Irritating to skin. R41- Risk of serious damage to eyes.

### HMIS (U.S.A.):

**Health Hazard:** 2

**Fire Hazard:** 1

**Reactivity:** 0

**Personal Protection:** h

### National Fire Protection Association (U.S.A.):

**Health:** 2

**Flammability:** 1

**Reactivity:** 0

**Specific hazard:**

### Protective Equipment:

Gloves. Lab coat. Vapor respirator. Be sure to use an approved/certified respirator or equivalent. Wear appropriate respirator when ventilation is inadequate. Splash goggles.

## Section 16: Other Information

**References:** Not available.

**Other Special Considerations:** Not available.

**Created:** 10/10/2005 08:31 PM

**Last Updated:** 05/21/2013 12:00 PM

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**cis 1,2-DICHLOROETHENE**

# MATERIAL SAFETY DATA SHEET

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## 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

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**MATHESON TRI-GAS, INC.**  
**150 Allen Road Suite 302**  
**Basking Ridge, New Jersey 07920**  
**Information: 1-800-416-2505**

**Emergency Contact:**  
**CHEMTREC 1-800-424-9300**  
**Calls Originating Outside the US:**  
**703-527-3887 (Collect Calls Accepted)**

**SUBSTANCE: CIS-1,2-DICHLOROETHYLENE**

**TRADE NAMES/SYNONYMS:**

CIS-ACETYLENE DICHLORIDE; 1,2-DICHLOROETHYLENE; C<sub>2</sub>H<sub>2</sub>CL<sub>2</sub>; MAT05125; RTECS KV9420000

**CHEMICAL FAMILY:** halogenated, aliphatic

**CREATION DATE:** Jan 24 1989

**REVISION DATE:** Dec 11 2008

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## 2. COMPOSITION, INFORMATION ON INGREDIENTS

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**COMPONENT:** CIS-1,2-DICHLOROETHYLENE

**CAS NUMBER:** 156-59-2

**PERCENTAGE:** 100.0

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## 3. HAZARDS IDENTIFICATION

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**NFPA RATINGS (SCALE 0-4):** HEALTH=2 FIRE=3 REACTIVITY=2



**EMERGENCY OVERVIEW:**

**COLOR:** colorless

**PHYSICAL FORM:** liquid

**ODOR:** pleasant odor

**MAJOR HEALTH HAZARDS:** respiratory tract irritation, skin irritation, eye irritation, central nervous system depression

**PHYSICAL HAZARDS:** Flammable liquid and vapor. Vapor may cause flash fire. May react on contact with air, heat, light or water.

**POTENTIAL HEALTH EFFECTS:**

**INHALATION:**

**SHORT TERM EXPOSURE:** irritation, nausea, vomiting, drowsiness, symptoms of drunkenness

**LONG TERM EXPOSURE:** no information on significant adverse effects

**SKIN CONTACT:**

**SHORT TERM EXPOSURE:** irritation

**LONG TERM EXPOSURE:** same as effects reported in short term exposure

**EYE CONTACT:**

**SHORT TERM EXPOSURE:** irritation

**LONG TERM EXPOSURE:** same as effects reported in short term exposure

**INGESTION:**

**SHORT TERM EXPOSURE:** symptoms of drunkenness

**LONG TERM EXPOSURE:** no information on significant adverse effects

---

#### 4. FIRST AID MEASURES

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**INHALATION:** If adverse effects occur, remove to uncontaminated area. Give artificial respiration if not breathing. Get immediate medical attention.

**SKIN CONTACT:** Wash skin with soap and water for at least 15 minutes while removing contaminated clothing and shoes. Get medical attention, if needed. Thoroughly clean and dry contaminated clothing and shoes before reuse.

**EYE CONTACT:** Flush eyes with plenty of water for at least 15 minutes. Then get immediate medical attention.

**INGESTION:** If vomiting occurs, keep head lower than hips to help prevent aspiration. If person is unconscious, turn head to side. Get medical attention immediately.

**NOTE TO PHYSICIAN:** For ingestion, consider gastric lavage. Consider oxygen.

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#### 5. FIRE FIGHTING MEASURES

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**FIRE AND EXPLOSION HAZARDS:** Severe fire hazard. Moderate explosion hazard. Vapor/air mixtures are explosive above flash point. The vapor is heavier than air. Vapors or gases may ignite at distant ignition sources and flash back.

**EXTINGUISHING MEDIA:** regular dry chemical, carbon dioxide, water, regular foam

Large fires: Use regular foam or flood with fine water spray.

**FIRE FIGHTING:** Move container from fire area if it can be done without risk. Cool containers with water spray until well after the fire is out. Stay away from the ends of tanks. For fires in cargo or storage area: Cool containers with water from unmanned hose holder or monitor nozzles until well after fire is out. If this is impossible then take the following precautions: Keep unnecessary people away, isolate hazard area and deny entry. Let the fire burn. Withdraw immediately in case of rising sound from venting safety device or any

discoloration of tanks due to fire. For tank, rail car or tank truck: Evacuation radius: 800 meters (1/2 mile). Do not attempt to extinguish fire unless flow of material can be stopped first. Flood with fine water spray. Do not scatter spilled material with high-pressure water streams. Cool containers with water spray until well after the fire is out. Apply water from a protected location or from a safe distance. Avoid inhalation of material or combustion by-products. Stay upwind and keep out of low areas. Water may be ineffective.

**FLASH POINT:** 39 F (4 C) (CC)

**LOWER FLAMMABLE LIMIT:** 9.7%

**UPPER FLAMMABLE LIMIT:** 12.8%

**FLAMMABILITY CLASS (OSHA):** IB

---

## 6. ACCIDENTAL RELEASE MEASURES

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### **OCCUPATIONAL RELEASE:**

Avoid heat, flames, sparks and other sources of ignition. Stop leak if possible without personal risk. Reduce vapors with water spray. Small spills: Absorb with sand or other non-combustible material. Collect spilled material in appropriate container for disposal. Large spills: Dike for later disposal. Remove sources of ignition. Keep unnecessary people away, isolate hazard area and deny entry.

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## 7. HANDLING AND STORAGE

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**STORAGE:** Store and handle in accordance with all current regulations and standards. Subject to storage regulations: U.S. OSHA 29 CFR 1910.106. Grounding and bonding required. Keep separated from incompatible substances.

---

## 8. EXPOSURE CONTROLS, PERSONAL PROTECTION

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### **EXPOSURE LIMITS:**

**CIS-1,2-DICHLOROETHYLENE:**

**1,2-DICHLOROETHYLENE (ALL ISOMERS):**

200 ppm (790 mg/m<sup>3</sup>) OSHA TWA

200 ppm ACGIH TWA

200 ppm (790 mg/m<sup>3</sup>) NIOSH recommended TWA 10 hour(s)

**VENTILATION:** Provide local exhaust ventilation system. Ventilation equipment should be explosion-resistant if explosive concentrations of material are present. Ensure compliance with applicable exposure limits.

**EYE PROTECTION:** Wear splash resistant safety goggles with a faceshield. Provide an emergency eye wash fountain and quick drench shower in the immediate work area.

**CLOTHING:** Wear appropriate chemical resistant clothing.

**GLOVES:** Wear appropriate chemical resistant gloves.

**RESPIRATOR:** The following respirators and maximum use concentrations are drawn from NIOSH and/or OSHA.

2000 ppm

Any supplied-air respirator operated in a continuous-flow mode.

Any powered, air-purifying respirator with organic vapor cartridge(s).

Any air-purifying respirator with a full facepiece and an organic vapor canister.

Any air-purifying full-facepiece respirator (gas mask) with a chin-style, front-mounted or back-mounted organic vapor canister.

Any self-contained breathing apparatus with a full facepiece.

Any supplied-air respirator with a full facepiece.

Emergency or planned entry into unknown concentrations or IDLH conditions -

Any self-contained breathing apparatus that has a full facepiece and is operated in a pressure-demand or other positive-pressure mode.

Any supplied-air respirator with a full facepiece that is operated in a pressure-demand or other positive-pressure mode in combination with an auxiliary self-contained breathing apparatus operated in pressure-demand or other positive-pressure mode.

**Escape -**

Any air-purifying full-facepiece respirator (gas mask) with a chin-style, front-mounted or back-mounted organic vapor canister.

Any appropriate escape-type, self-contained breathing apparatus.

**For Unknown Concentrations or Immediately Dangerous to Life or Health -**

Any supplied-air respirator with a full facepiece that is operated in a pressure-demand or other positive-pressure mode in combination with an auxiliary self-contained breathing apparatus operated in pressure-demand or other positive-pressure mode.

Any self-contained breathing apparatus that has a full facepiece and is operated in a pressure-demand or other positive-pressure mode.

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## 9. PHYSICAL AND CHEMICAL PROPERTIES

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**PHYSICAL STATE:** liquid

**COLOR:** colorless

**ODOR:** pleasant odor

**MOLECULAR WEIGHT:** 96.94

**MOLECULAR FORMULA:** C<sub>2</sub>H<sub>2</sub>CL<sub>2</sub>

**BOILING POINT:** 140 F (60 C)

**FREEZING POINT:** -114 F (-81 C)

**VAPOR PRESSURE:** 400 mmHg @ 41 C

**VAPOR DENSITY (air=1):** 3.34

**SPECIFIC GRAVITY (water=1):** 1.2837

**WATER SOLUBILITY:** insoluble

**PH:** Not available

**VOLATILITY:** Not available

**ODOR THRESHOLD:** Not available

**EVAPORATION RATE:** Not available

**COEFFICIENT OF WATER/OIL DISTRIBUTION:** Not available

**SOLVENT SOLUBILITY:**

**Soluble:** acetone, benzene, ether, alcohol

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## 10. STABILITY AND REACTIVITY

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**REACTIVITY:** May decompose on contact with air, light, moisture, heat or storage and use above room temperature. Releases toxic, corrosive, flammable or explosive gases.

**CONDITIONS TO AVOID:** Avoid heat, flames, sparks and other sources of ignition. Containers may rupture or explode if exposed to heat. Keep out of water supplies and sewers.

**INCOMPATIBILITIES:** bases, metals, combustible materials, oxidizing materials, acids

**HAZARDOUS DECOMPOSITION:**

Thermal decomposition products: phosgene, halogenated compounds, oxides of carbon

**POLYMERIZATION:** May polymerize. Avoid contact with incompatible materials.

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## 11. TOXICOLOGICAL INFORMATION

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**CIS-1,2-DICHLOROETHYLENE:**

**TOXICITY DATA:** 13700 ppm inhalation-rat LC50

**LOCAL EFFECTS:**

Irritant: inhalation, skin, eye

**ACUTE TOXICITY LEVEL:**

Slightly Toxic: inhalation

**TARGET ORGANS:** central nervous system

**MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE:** respiratory disorders

**MUTAGENIC DATA:** Available.

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## 12. ECOLOGICAL INFORMATION

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Not available

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## 13. DISPOSAL CONSIDERATIONS

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Subject to disposal regulations: U.S. EPA 40 CFR 262. Hazardous Waste Number(s): D001. Dispose in accordance with all applicable regulations.

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## 14. TRANSPORT INFORMATION

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**U.S. DOT 49 CFR 172.101:**  
**PROPER SHIPPING NAME:** 1,2-Dichloroethylene  
**ID NUMBER:** UN1150  
**HAZARD CLASS OR DIVISION:** 3  
**PACKING GROUP:** II  
**LABELING REQUIREMENTS:** 3



**CANADIAN TRANSPORTATION OF DANGEROUS GOODS:**  
**SHIPPING NAME:** 1,2-Dichloroethylene  
**UN NUMBER:** UN1150  
**CLASS:** 3  
**PACKING GROUP/CATEGORY:** II

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## 15. REGULATORY INFORMATION

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**U.S. REGULATIONS:**

**CERCLA SECTIONS 102a/103 HAZARDOUS SUBSTANCES (40 CFR 302.4):** Not regulated.

**SARA TITLE III SECTION 302 EXTREMELY HAZARDOUS SUBSTANCES (40 CFR 355 Subpart B):** Not regulated.

**SARA TITLE III SECTION 304 EXTREMELY HAZARDOUS SUBSTANCES (40 CFR 355 Subpart C):** Not regulated.

**SARA TITLE III SARA SECTIONS 311/312 HAZARDOUS CATEGORIES (40 CFR 370 Subparts B and C):**

ACUTE: Yes  
CHRONIC: No  
FIRE: Yes  
REACTIVE: Yes  
SUDDEN RELEASE: No

**SARA TITLE III SECTION 313 (40 CFR 372.65):**  
**1,2-DICHLOROETHYLENE (ALL ISOMERS)**

**OSHA PROCESS SAFETY (29 CFR 1910.119):** Not regulated.

**STATE REGULATIONS:**

**California Proposition 65:** Not regulated.

**CANADIAN REGULATIONS:**

**WHMIS CLASSIFICATION:** BD2



**NATIONAL INVENTORY STATUS:**

**U.S. INVENTORY (TSCA):** Listed on inventory.

**TSCA 12(b) EXPORT NOTIFICATION:** Not listed.

**CANADA INVENTORY (DSL/NDSL):** Not determined.

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**16. OTHER INFORMATION**

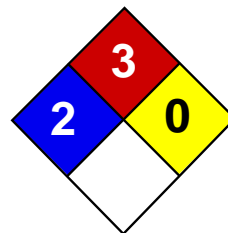
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**1,1-DICHLOROETHANE**



Health	2
Fire	3
Reactivity	0
Personal Protection	H

## Material Safety Data Sheet 1,1-Dichloroethane MSDS

### Section 1: Chemical Product and Company Identification

**Product Name:** 1,1-Dichloroethane

**Catalog Codes:** SLD3280

**CAS#:** 75-34-3

**RTECS:** KI0175000

**TSCA:** TSCA 8(b) inventory: 1,1-Dichloroethane

**CI#:** Not available.

**Synonym:**

**Chemical Name:** 1,1-Dichloroethane

**Chemical Formula:** C<sub>2</sub>H<sub>4</sub>Cl<sub>2</sub>

**Contact Information:**

**Sciencelab.com, Inc.**

14025 Smith Rd.

Houston, Texas 77396

US Sales: **1-800-901-7247**

International Sales: **1-281-441-4400**

Order Online: [ScienceLab.com](http://ScienceLab.com)

**CHEMTREC (24HR Emergency Telephone), call:**

1-800-424-9300

**International CHEMTREC, call:** 1-703-527-3887

**For non-emergency assistance, call:** 1-281-441-4400

### Section 2: Composition and Information on Ingredients

**Composition:**

Name	CAS #	% by Weight
{1,1-}Dichloroethane	75-34-3	100

**Toxicological Data on Ingredients:** 1,1-Dichloroethane: ORAL (LD50): Acute: 725 mg/kg [Rat].

### Section 3: Hazards Identification

**Potential Acute Health Effects:** Hazardous in case of skin contact (irritant), of eye contact (irritant), of ingestion, of inhalation.

**Potential Chronic Health Effects:**

CARCINOGENIC EFFECTS: Classified 2 (Reasonably anticipated.) by NTP. A4 (Not classifiable for human or animal.) by ACGIH. MUTAGENIC EFFECTS: Not available. TERATOGENIC EFFECTS: Not available. DEVELOPMENTAL TOXICITY: Classified Development toxin [POSSIBLE]. The substance is toxic to kidneys, lungs, liver, central nervous system (CNS). Repeated or prolonged exposure to the substance can produce target organs damage.

### Section 4: First Aid Measures

**Eye Contact:** Check for and remove any contact lenses. Do not use an eye ointment. Seek medical attention.

**Skin Contact:**

After contact with skin, wash immediately with plenty of water. Gently and thoroughly wash the contaminated skin with running water and non-abrasive soap. Be particularly careful to clean folds, crevices, creases and groin. Cover the irritated skin with an emollient. If irritation persists, seek medical attention. Wash contaminated clothing before reusing.

**Serious Skin Contact:**

Wash with a disinfectant soap and cover the contaminated skin with an anti-bacterial cream. Seek immediate medical attention.

**Inhalation:** Allow the victim to rest in a well ventilated area. Seek immediate medical attention.

**Serious Inhalation:**

Evacuate the victim to a safe area as soon as possible. Loosen tight clothing such as a collar, tie, belt or waistband. If breathing is difficult, administer oxygen. If the victim is not breathing, perform mouth-to-mouth resuscitation. Seek medical attention.

**Ingestion:**

Do not induce vomiting. Examine the lips and mouth to ascertain whether the tissues are damaged, a possible indication that the toxic material was ingested; the absence of such signs, however, is not conclusive. Loosen tight clothing such as a collar, tie, belt or waistband. If the victim is not breathing, perform mouth-to-mouth resuscitation. Seek immediate medical attention.

**Serious Ingestion:** Not available.

### Section 5: Fire and Explosion Data

**Flammability of the Product:** Flammable.

**Auto-Ignition Temperature:** 458°C (856.4°F)

**Flash Points:** CLOSED CUP: -17°C (1.4°F). OPEN CUP: -6°C (21.2°F).

**Flammable Limits:** LOWER: 5.6% UPPER: 11.4%

**Products of Combustion:** These products are carbon oxides (CO, CO<sub>2</sub>), halogenated compounds.

**Fire Hazards in Presence of Various Substances:** Not available.

**Explosion Hazards in Presence of Various Substances:**

Risks of explosion of the product in presence of mechanical impact: Not available. Risks of explosion of the product in presence of static discharge: Not available.

**Fire Fighting Media and Instructions:**

Flammable liquid. SMALL FIRE: Use DRY chemical powder. LARGE FIRE: Use alcohol foam, water spray or fog.

**Special Remarks on Fire Hazards:** Not available.

**Special Remarks on Explosion Hazards:** Not available.

### Section 6: Accidental Release Measures

**Small Spill:** Absorb with an inert material and put the spilled material in an appropriate waste disposal.

**Large Spill:**

Flammable liquid. Keep away from heat. Keep away from sources of ignition. Stop leak if without risk. Absorb with DRY earth, sand or other non-combustible material. Do not touch spilled material. Prevent entry into sewers, basements or confined areas; dike if needed. Eliminate all ignition sources. Be careful that the product is not present at a concentration level above TLV. Check TLV on the MSDS and with local authorities.

### Section 7: Handling and Storage

**Precautions:**

Keep locked up Keep away from heat. Keep away from sources of ignition. Ground all equipment containing material. Do not ingest. Do not breathe gas/fumes/ vapour/spray. Wear suitable protective clothing In case of insufficient ventilation, wear suitable respiratory equipment If ingested, seek medical advice immediately and show the container or the label. Avoid contact with skin and eyes Keep away from incompatibles such as oxidizing agents, alkalis.

**Storage:**

Flammable materials should be stored in a separate safety storage cabinet or room. Keep away from heat. Keep away from sources of ignition. Keep container tightly closed. Keep in a cool, well-ventilated place. Ground all equipment containing material. A refrigerated room would be preferable for materials with a flash point lower than 37.8°C (100°F).

**Section 8: Exposure Controls/Personal Protection****Engineering Controls:**

Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapors below their respective threshold limit value. Ensure that eyewash stations and safety showers are proximal to the work-station location.

**Personal Protection:**

Splash goggles. Lab coat. Vapor respirator. Be sure to use an approved/certified respirator or equivalent. Gloves.

**Personal Protection in Case of a Large Spill:**

Splash goggles. Full suit. Vapor respirator. Boots. Gloves. A self contained breathing apparatus should be used to avoid inhalation of the product. Suggested protective clothing might not be sufficient; consult a specialist BEFORE handling this product.

**Exposure Limits:**

TWA: 100 STEL: 250 (ppm) from ACGIH (TLV) [1999] TWA: 100 (ppm) from OSHA (PEL) Australia: TWA: 200 (ppm) Consult local authorities for acceptable exposure limits.

**Section 9: Physical and Chemical Properties**

**Physical state and appearance:** Liquid. (Oily liquid.)

**Odor:** Chloroform like odor (Slight.)

**Taste:** Not available.

**Molecular Weight:** 98.96 g/mole

**Color:** Colorless.

**pH (1% soln/water):** Not available.

**Boiling Point:** 57.3°C (135.1°F)

**Melting Point:** -96.9°C (-142.4°F)

**Critical Temperature:** 261.5°C (502.7°F)

**Specific Gravity:** 1.175 (Water = 1)

**Vapor Pressure:** 180 mm of Hg (@ 20°C)

**Vapor Density:** 3.44 (Air = 1)

**Volatility:** Not available.

**Odor Threshold:** 120 ppm

**Water/Oil Dist. Coeff.:** Not available.

**Ionicity (in Water):** Not available.

**Dispersion Properties:**

Partially dispersed in diethyl ether. See solubility in water, diethyl ether.

**Solubility:** Partially soluble in diethyl ether.

**Section 10: Stability and Reactivity Data**

**Stability:** The product is stable.

**Instability Temperature:** Not available.

**Conditions of Instability:** Not available.

**Incompatibility with various substances:** Reactive with oxidizing agents, alkalis.

**Corrosivity:** Corrosive in presence of aluminum.

**Special Remarks on Reactivity:** Not available.

**Special Remarks on Corrosivity:** Will attack some forms of plastic and rubber

**Polymerization:** No.

### Section 11: Toxicological Information

**Routes of Entry:** Absorbed through skin. Eye contact. Inhalation. Ingestion.

**Toxicity to Animals:** Acute oral toxicity (LD50): 725 mg/kg [Rat].

**Chronic Effects on Humans:**

CARCINOGENIC EFFECTS: Classified 2 (Reasonably anticipated.) by NTP. A4 (Not classifiable for human or animal.) by ACGIH. DEVELOPMENTAL TOXICITY: Classified Development toxin [POSSIBLE]. The substance is toxic to kidneys, lungs, liver, central nervous system (CNS).

**Other Toxic Effects on Humans:** Hazardous in case of skin contact (irritant), of ingestion, of inhalation.

**Special Remarks on Toxicity to Animals:** Not available.

**Special Remarks on Chronic Effects on Humans:** Not available.

**Special Remarks on other Toxic Effects on Humans:** Not available.

### Section 12: Ecological Information

**Ecotoxicity:** Not available.

**BOD5 and COD:** Not available.

**Products of Biodegradation:**

Possibly hazardous short term degradation products are not likely. However, long term degradation products may arise.

**Toxicity of the Products of Biodegradation:** The products of degradation are as toxic as the product itself.

**Special Remarks on the Products of Biodegradation:** Not available.

### Section 13: Disposal Considerations

**Waste Disposal:**

### Section 14: Transport Information

**DOT Classification:**

CLASS 3: Combustible liquid with a flash point greater than 37.8C (100F). Marine pollutant

**Identification:** : 1,1-Dichloroethane : UN2362 PG: II

**Special Provisions for Transport:** Not available.

## Section 15: Other Regulatory Information

### Federal and State Regulations:

California prop. 65 (no significant risk level): 1,1-Dichloroethane California prop. 65: This product contains the following ingredients for which the State of California has found to cause cancer which would require a warning under the statute: 1,1-Dichloroethane Rhode Island RTK hazardous substances: 1,1-Dichloroethane Pennsylvania RTK: 1,1-Dichloroethane Florida: 1,1-Dichloroethane Minnesota: 1,1-Dichloroethane Massachusetts RTK: 1,1-Dichloroethane New Jersey: 1,1-Dichloroethane New Jersey spill list: 1,1-Dichloroethane TSCA 8(b) inventory: 1,1-Dichloroethane TSCA 8(a) PAIR: 1,1-Dichloroethane TSCA 8(d) H and S data reporting: 1,1-Dichloroethane: June 1999 TSCA 12(b) one time export: 1,1-Dichloroethane SARA 313 toxic chemical notification and release reporting: 1,1-Dichloroethane: 1% CERCLA: Hazardous substances.: 1,1-Dichloroethane: 1000 lbs. (453.6 kg)

### Other Regulations:

OSHA: Hazardous by definition of Hazard Communication Standard (29 CFR 1910.1200). EINECS: This product is on the European Inventory of Existing Commercial Chemical Substances.

### Other Classifications:

#### WHMIS (Canada):

CLASS B-2: Flammable liquid with a flash point lower than 37.8°C (100°F). CLASS D-2B: Material causing other toxic effects (TOXIC).

#### DSCL (EEC):

R11- Highly flammable. R22- Harmful if swallowed. R37/38- Irritating to respiratory system and skin. R41- Risk of serious damage to eyes. R52- Harmful to aquatic organisms.

#### HMIS (U.S.A.):

**Health Hazard:** 2

**Fire Hazard:** 3

**Reactivity:** 0

**Personal Protection:** h

#### National Fire Protection Association (U.S.A.):

**Health:** 2

**Flammability:** 3

**Reactivity:** 0

**Specific hazard:**

#### Protective Equipment:

Gloves. Lab coat. Vapor respirator. Be sure to use an approved/certified respirator or equivalent. Wear appropriate respirator when ventilation is inadequate. Splash goggles.

## Section 16: Other Information

**References:** Not available.

**Other Special Considerations:** Not available.

**Created:** 10/09/2005 05:07 PM

**Last Updated:** 05/21/2013 12:00 PM

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## **APPENDIX I**

### **Airtech Environmental Laboratories – Method 8260B SOP**



## 1. SCOPE and APPLICATION

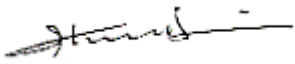
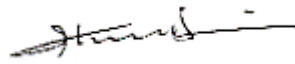

- 1.1. The intention of this SOP is to provide guidelines for the qualitative and quantitative determination of volatile compounds in water samples. This is a purge and trap gas chromatographic/mass spectrometry method applicable to the determination and quantitation of volatile organic compounds. The compounds determined by this method are insoluble or slightly soluble in water and methanol and are capable of being eluted, without derivatization, from a gas chromatograph fused silica capillary column coated with a slightly polar silicon phase.
- 1.2. Analytes highly soluble in water will have higher quantitation limits because of poor purging efficiency. 2-Chloroethylvinyl ether cannot be reported from samples containing acid preservation.

## 2. RANGES, SENSITIVITY, DETECTION LIMITS

- 2.1. Minimum reporting limits (PQLS) can be obtained in the absence of interferences.

## 3. RESPONSIBILITIES

- 3.1. This SOP is intended for the use of experienced analysts, well versed in the operation of purge and trap systems, gas chromatography and mass spectroscopy, and the interpretation of mass spectra. It should also be used for the training of technicians and chemists in the above referenced methods, and as a reference for data reviewers for data generated by use of this SOP.
- 3.2. It is the responsibility of the analyst to perform this method in accordance with the most current version of this SOP.
- 3.3. It is the responsibility of the analyst to perform this method in a manner that protects the health and safety of the analyst and fellow employees. The toxicity and carcinogenic properties of chemicals used in this method have not been precisely defined. Each chemical should be treated as a potential health hazard, and exposure to these chemicals should be minimized. The following parameters covered by this method have been tentatively classified as known or suspected, human or mammalian carcinogens: benzene, carbon tetrachloride, chloroform, 1,4-dichlorobenzene, and vinyl chloride. Stock standard solutions of these compounds should be handled in a manner that minimizes exposure and it is recommended that solutions be prepared in a fume hood. Protective equipment, such as safety glasses, must be worn by analysts while performing this analysis. All compressed gases cylinders must be secured with chains or straps. Analysts must be trained in tank changing procedures.

Author Date: 11/15/2013 	Laboratory Director: Date: 11/15/2013 	Quality Assurance Date: 11/15/2013 
Issued To	Copy Number	Authorized By



3.4. MSDS: All reagents and standards used for analysis must be accompanied by a manufacturer's Material Safety Data Sheets (MSDS) upon arrival to the lab. The MSDS are to be kept on file in the lab and made available to laboratory personnel. As a part of training process analysts must make themselves familiar with the contents of MSDS.

3.5. It is the responsibility of the Laboratory Director or designee to provide proper training and equipment required to perform this method.

3.6. Data Reviewer: The data reviewer must ensure the submitted data package is complete.

#### 4. INTERFERENCES

4.1. Solvents, reagents, glassware, and other sample processing hardware may yield artifacts and/or interferences to sample analysis. All these materials must be demonstrated to be free from interferences under the conditions of the analysis by analyzing method blanks.

4.2. Impurities in the purge gas, organic compounds, and solvent vapors from the laboratory account for the majority of contamination problems.

4.3. Samples can be contaminated by diffusion of VOC's (particularly by fluorocarbons and methylene chloride) into the sample during shipment and storage. A trip blank prepared from reagent water and carried through the sampling and handling procedure can serve as a check on such contamination.

4.4. Glassware with soap residue or other contaminants may cause degradation of some compounds. This problem is especially pronounced with glassware that may be difficult to rinse. These items should be hand rinsed very carefully to avoid this problem. Disposable glassware is used whenever possible.

4.5. Contamination by carryover can occur whenever high concentration and low concentration samples are sequentially analyzed. Whenever possible, a blank should be analyzed immediately after a high concentration sample to check for carryover. If carryover is suspected, the affected samples should be reanalyzed. The trap is subject to contamination; therefore, frequent baking out and purging of the entire system may be required.

4.6. Analytical difficulties may be encountered when analyzing for compounds with a low molecular weight, halogenated hydrocarbons, aromatic compounds, ketones, nitriles, acetates, acrylates, ethenes, and sulfides.

#### 5. SAMPLE HANDLING AND PRESERVATION

5.1. Aqueous samples are collected in triplicate using 40 mL screw cap vials each equipped with a PTFE-faced silicone septum. Sample containers should be filled with care so as to prevent any portion of the collected sample coming in contact with the sampler's gloves, thus causing contamination.

5.1.1. All aqueous samples should contain 4-5 drops of 1:1 HCl so that the sample pH remains at less than 2 to prevent decomposition of method analytes by microbial



agents. The actual pH of each water sample is determined by test strip at the time of analysis and recorded on the Daily Cover Sheet.

- 5.1.2. Aqueous samples requiring analysis for 2-chloroethyl vinyl ether must be collected in unpreserved vials.
- 5.1.3. Aqueous samples must be chilled to  $4.0 \pm 2.0^{\circ}\text{C}$  on the day of collection and maintained at that temperature until analysis. Samples must be analyzed within 14 days of collection.
- 5.1.4. All samples must be collected with no air bubbles present in the vial upon sealing. A bubble smaller than the size of a pea (i.e. bubble not exceeding  $\frac{1}{4}$ " or 6 mm) is permissible. Notation of headspace will be made in the case narrative of the final report.

## **6. EQUIPMENT**

### **6.1. Gas Chromatograph**

- 6.1.1. Gas Chromatograph: Hewlett-Packard Gas Chromatograph 5890 equipped with electronic pressure programmable split-splitless injection port.
- 6.1.2. Purge and Trap: Tekmar 2016 Purge and Trap Concentrator or equivalent with 10 mL sample handling capability.
- 6.1.3. Trap: #3 or Vocab 3000 (K) from Supelco, or similar.
- 6.1.4. Column: 25 m x 0.20 mm ID bonded-phase silicone coated fused silica capillary column (DB624 or equivalent) with a film thickness of 1.12 micron, or similar.
- 6.1.5. Detector: Hewlett-Packard Mass Selective Detector 5972, or similar.

6.2. Volumetric Flasks: 5 mL and 10 mL Class A, with ground-glass or Teflon stoppers.

6.3. Syringes: Various sizes, gas tight.

### **6.4. Vials**

- 6.4.1. 40 mL VOA vials, with Teflon lined septa.
- 6.4.2. 2 mL vials with Teflon lined screw caps for storing standards.
- 6.4.3. 1 mL micro-reaction vials with mininert valves for storing standards.
- 6.4.4. Scintillation vials, 20 mL with PTFE lined screw caps.
- 6.4.5. pH test strips 0-14 units



## 7. REAGENTS AND STANDARDS

**Note:** Concentrations and manufacturers/vendors of standards may vary. Adjust calculations accordingly to make standards at concentrations required for analysis.

**7.1.** Methanol: High Purity, Purge & Trap grade. Store at room temperature. The expiration date is the date specified by the manufacturer, or one year after receiving if no date is specified by the manufacturer.

**7.2.** Internal standards (IS)

**7.2.1.** The internal standards recommended are as follows:

- Pentafluorobenzene
- 1,4-Difluorobenzene
- Chlorobenzene-d<sub>5</sub>
- 1,4-Dichlorobenzene-d<sub>4</sub>

**7.2.2.** Stock Internal Standard (2.0 mg/mL): A certified prepared internal standard mix is purchased from Accustandard or another commercial supplier at a high concentration in methanol. Follow manufacturer's instructions for storage requirements and expiration dates. Document receipt of the standard in the "Reagent/Standard Receipt Logbook".

**7.2.3.** 8260 Internal Standard: From the Stock Internal Standard, prepare a Working Internal Standard solution at a concentration of 25 µg/mL. To prepare add approximately 9 mL of methanol to a 10 mL Class A volumetric flask. Add 125 µL of the Stock Internal Standard (2000ppm). Dilute to volume with methanol. Record the preparation of this solution in the "VOA Standard Prep Log" Log Book. Store the solution at < -10°C in labeled vials with Teflon lined screw caps. This solution must be replaced when the manufacturer's expiration date has passed.

**7.3.** Surrogate Standards

**7.3.1.** The recommended surrogates are as follows:

- Dibromofluoromethane
- Toluene-d<sub>8</sub>
- 4-Bromofluorobenzene

**7.3.2.** Stock Surrogate Standard (2.0 mg/mL): A certified prepared surrogate mix is purchased from Accustandard or another commercial supplier, each at a high concentration in methanol. Follow manufacturer's instructions for storage requirements and expiration dates. Document receipt of this standard in the "Reagent /Standard Receipt Logbook".

**7.3.3.** Working Surrogate Standard Solution: From the stock surrogate standard, prepare a Working Surrogate Solution at a concentration of 25 µg/mL. To prepare add approximately 9 mL of methanol to a 10 mL Class A volumetric flask. Add 125 µL of



the Stock Surrogate Standard (2000ppm). Dilute to volume with methanol. Record the preparation of this solution in the “VOA Standard Prep Log” Log Book. Store the solution at  $< -10^{\circ}\text{C}$  in labeled vials with Teflon lined screw caps. This solution must be replaced when the manufacturer’s expiration date has passed.

**7.3.4. GC/MS Tuning Standard - 4-Bromofluorobenzene (BFB):** The surrogate-working standard that contains BFB is used for the tuning standard.

#### **7.4. Primary Standards**

**7.4.1. Stock Primary Standard:** Certified calibration standard mixes (2000ug/mL or 5000ug/mL) are purchased from Ultra or another commercial supplier, each at a high concentration in methanol. When the mixes are combined, the resulting solution shall contain each analyte for detection by this method. All solutions prepared from these mixes shall be considered Primary Standards. Follow manufacturer’s instructions for storage requirements and expiration dates. Document the receipt of these standards in the Reagent Logbook.

**7.4.2. 8260 Primary Working Standard (50  $\mu\text{g}/\text{mL}$ ):** Prepare a Working Primary Solution that will contain each target analyte at the final concentrations listed in the chart below. Prepare by combining and diluting required amounts of the stock primary mixes to a final volume of 5 mL in methanol. Record the preparation of this solution in the “VOA Standard Prep Log”. Store the solution at  $< -10^{\circ}\text{C}$  in labeled vials with Teflon lined screw caps. This solution must be replaced when the manufacturer’s expiration date has passed.

**7.4.3. 8260 Primary Working Standard 5  $\mu\text{g}/\text{mL}$ :** From the 8260 Primary Standard 50  $\mu\text{g}/\text{mL}$ , make a 5  $\mu\text{g}/\text{mL}$  primary standard by adding 100  $\mu\text{L}$  of the 50  $\mu\text{g}/\text{mL}$  Primary standard to 900  $\mu\text{L}$  Methanol.

**Note:** This chart is an example of manufacturers and their stock concentrations. Equivalent suppliers may be used. Concentrations may change. Volume of stock added to 10 mL is adjusted to reach the final working standard concentration.



**Preparation of Primary Working Standard Solutions**

50 µg/mL Working Standard:  
**Final Volume = 10 mL MeOH**

Name of Std.	Conc. Stock Std.	Amount added to 5 mL volumetric	Final working std Concentration
Vinyl Acetate	2000 µg/mL	250 µL	50 µg/mL
24 Compounds	2000 µg/mL	250 µL	50 µg/mL
54 Compounds	2000 µg/mL	250 µL	50 µg/mL
Az Custom Mix	2000 µg/mL	250 µL	50 µg/mL
502.2 Calibration Mix	2000 µg/mL	250 µL	50 µg/mL

**7.5. Calibration Standards:** Standards for initial calibration of the instrument and the continuing calibration verification are prepared from the Primary.

**7.5.1. Initial Calibration Standard:** Prepare standards for initial calibration of the instrument at eight concentration levels.

Initial Calibration Standards for Method 8260B  
Final Volume = 10.0 mL

50 µg/mL Working Std (µL)	25 µg/mL Surrogate	Surrogate Conc. µg/L	Standard Conc. µg/L
*1 µL	0.5 µL	2.5	0.5
*2 µL	1 µL	5.0	1.0
*5 µL	2 µL	10	2.5
*10 µL	4 µL	20	5.0
2 µL	10 µL	50	1.0
5 µL	14 µL	70	25
10 µL	16 µL	80	50
20 µL	20 µL	100	100
40 µL			200

\* 40 µg/mL Working Std used for these points

**NOTE:** A minimum of five levels is required for all target compounds being analyzed. Use a minimum of six standards if a linear or higher order regression is used for quantitation. Prepare calibration standards by diluting appropriate amounts of the primary and surrogate solutions to a final volume of 100 mL with water. Each calibration standard should contain every analyte and surrogate for detection by this method. Fresh standards should be prepared each time an initial calibration is performed.



**7.6. Secondary Source Standards:** The secondary source standards contain all of the target compounds that are contained in the Working Primary Standards.

**7.6.1. Stock Secondary Standard (2.0 mg/mL):** Certified calibration standard mixes are purchased from Restek/Accustandard or another commercial supplier, each at a high concentration in methanol. Follow the manufacturer's instructions for storage requirements and expiration dates. Document receipt of the standards in the Reagent Logbook.

**7.6.2. 8260 Spike Standard (50 µg/mL):** Prepare a Working Secondary solution (see table below), which will contain each target analyte at the final concentrations of 50 µg/mL. Prepare by combining and diluting required amounts of the stock primary mixes to a final volume of 5 mL in methanol. Record the preparation of this solution in the "VOA Standard Prep Log". Store the solution at < -10°C in labeled vials with Teflon lined screw caps. This solution must be replaced when the manufacturer's expiration date has passed or every 3 months, whichever comes first.

## **8. INSTRUMENTATION**

### **8.1. Instrument (GC/MSVOA1)**

#### **8.1.1. Purge and Trap**

Purge Time	11.0 min
Dry Purge	0 min
Desorb Preheat	245 °C
Desorb	1.0 min at 250 °C
Bake	10.0 min at 260 °C

#### **8.1.2. Gas Chromatograph**

**8.1.2.1.** Optimize GC conditions for analyte separation and sensitivity. Once optimized, the same GC conditions must be used for the analysis of all standards, samples, and QC.

**8.1.2.2.** The following are the recommended GC analytical conditions, actual conditions may vary:

Initial Column Temperature; Hold	35 °C for 4 min
First Temperature Ramp	200°C at °C / 0 min
Final Temperature, Hold	8° / min to 220°C for 2.37 min
Injector Temperature	180 °C
Source Temperature	230 °C
Injector	split @ 1:50
Sample Volume	10 mL





### 8.1.3. Mass Spectrometer

8.1.4. The following are the required mass spectrometer analytical conditions:

Electron Energy	70 volts (nominal)
Mass Range	35 to 270 amu
Scan Time	1.8 scans per second

## 9. PROCEDURE

9.1. The GC/MS must be turned on a minimum of 12 hours prior to the start of analysis.

9.2. The GC/MS system must be tuned to meet BFB target tune criteria using a PFTBA tuning standard. All tune criteria must be met according to manufacturer's specifications (See Chapter 3 Tuning procedures in the MS ChemStation User's Guide).

9.3. Prior to the analysis of any calibration standards, samples, or QC, the analyst must establish that the GC/MS system meets the mass spectral ion abundance criteria for the instrument performance check solution containing 4-Bromofluorobenzene (BFB).

9.4. BFB Tune Check: Prepare the Tune Check by adding 10  $\mu$ L of the 25  $\mu$ g/mL 8260 Surrogate Standard and 10  $\mu$ L of the 25  $\mu$ g/mL Internal Standard into 5 mL of Nanopure water. This will result in a surrogate concentration of 50 ppb.

9.4.1. The analysis of the instrument performance check solution must meet the ion abundance criteria.

9.4.2. The mass spectrum of BFB should be evaluated by taking the scan that occurs at the peak apex. Scans that occur within  $\pm 3$  scans from the peak apex, or an average of scans taken within that range, are also acceptable. Background subtraction must be performed. It should be straightforward and designed only to eliminate column bleed or instrument background ions.

9.4.3. The instrument performance check solution must be analyzed once at the beginning of each 12-hour period during which samples or standards are analyzed.

**Note:** All subsequent standards, samples, and QC associated with a BFB analysis must use identical mass spectrometer instrument conditions.

**Note:** Tune checks can also be taken from CCV runs.

**Note:** The 12-hour period for a GC/MS system instrument check begins at the moment of injection of the BFB analysis. A sample is considered to be within this 12 hour period if the injection time is before the 12 hours end, even though the run may extend after the 12 hour period.



**9.5. Initial GC/MS Calibration**

**9.5.1.** An initial calibration curve must meet the requirements outlined in this section before any samples or QC can be analyzed. After the GC/MS system has been tuned and the instrument performance check solution has been analyzed, prepare a minimum of five levels of calibration standards, the lower one of which is at the lowest reporting limit used for each compound. A minimum of six standards must be prepared if first or higher order regressions are used for quantitation.

**9.5.2.** Initial Calibration Verification using %RSD: The GC/MS software will calculate and generate a report with the %RSD. Alternatively, %RSD can be calculated using the following equations.

**9.5.2.1.** Response Factor (RF): Tabulate the area of the primary characteristic ion against the concentration for each target and surrogate compound for each initial calibration standard. Calculate the RF for each compound relative to one of the internal standards using the following equation:

$$RF = \frac{A_x}{A_{is}} \times \frac{C_{is}}{C_x}$$

Where:

$A_x$  = Area of the characteristic ion for the compound being measured

$A_{is}$  = Area of the characteristic ion for the specific internal standard

$C_{is}$  = Concentration of the internal standard (µg/L)

$C_x$  = Concentration of the compound to be measured (µg/L)

**9.5.2.2.** Percent Relative Standard Deviation (%RSD): Calculate the %RSD of the RF values for the initial calibration using the following equation:

$$\%RSD = \frac{\text{Standard Deviation}}{\text{Mean}} \times 100$$

Where:

$$\text{Standard Deviation} = \sqrt{\sum_{i=1}^n \frac{(x_i - \bar{x})^2}{n-1}}$$



Where:

- $x_i$  = each individual value used to calculate the mean
- $\bar{x}$  = the mean of n values
- $n$  = the total number of values

**9.5.2.3.** Initial calibration must meet acceptance criteria. For Method 8260B, the RSD of any target analyte must be 20% or less, with the exception of the Calibration Check Compound (CCC) (see table below) which must be equal or less than 30% (*unless a linear regression model was used for the compound*). When the response factors fall within the appropriate criteria, then the response factor is assumed to be constant over the calibration range, and the average response factor may be used for quantitation. If the % RSD for any compound is greater than 20% (30% for CCC compounds), the response factors will not be used for calibration.

Calibration Check Compounds-8260B	Maximum %RSD	Maximum %D (CCV)
1,1-Dichloroethene	30%	20%
Chloroform	30%	20%
1,2-Dichloropropane	30%	20%
Toluene	30%	20%
Ethylbenzene	30%	20%
Vinyl Chloride	30%	20%

**9.5.3.** Initial calibration evaluation using  $r$  or  $r^2$ . The GC/MS software will calculate and generate a report with the  $r$  or  $r^2$  for each initial calibration compound. In this case, a calibration curve of area ratio versus concentration using first or higher order regression is used. The  $r^2$  must be 0.990 or greater to use the calibration curve for quantitation. A minimum of six calibration standards must be used for first or higher order regressions. Do not include or force zero for the linear or quadratic regression.

**9.5.3.1.** Create a linear regression curve from the known concentrations of the Calibration Blank and all the Curve Standards and their respective absorbance readings. Calculate the correlation coefficient ( $r$  value) for the curve and record it on the instrument print out. The coefficient can be calculated as follows:

$$y = mx + b$$

Where:

- $y$  = Calibration Standard absorbance
- $m$  = Slope
- $x$  = Concentration of calibration standards
- $b$  = Intercept



And:

$$m = \frac{n\sum(xy) - (\sum x)(\sum y)}{n\sum x^2 - (\sum x)^2}$$

$$b = \frac{\sum y - m\sum x}{n}$$

$$r = \frac{n\sum(xy) - \sum x\sum y}{\sqrt{[n\sum(x^2) - (\sum x)^2][n\sum(y^2) - (\sum y)^2]}}$$

9.5.3.2. A second order (quadratic) regression (see equation below) may be used; however, a minimum of six calibration points is required. The  $r^2$  must be 0.990 or greater (or  $r$  must be 0.995 or greater) to use the calibration curve for quantitation.

$$Q = ax^2 + bx + c$$

9.5.4. A system performance check must be performed to ensure that minimum average RFs are met before the initial calibration can be used. Specific compounds have been designated as System Performance Check Compounds (SPCC) for volatile analysis and are listed in the table below along with their minimum acceptable RF. These SPCC typically have very low RFs and tend to decrease in response as the chromatographic system begins to deteriorate. If the minimum RFs are not met, the system must be evaluated and corrective action taken. Once the problem has been determined and corrective action has been taken, repeat the initial calibration.

SPCC	ICAL Minimum RF	CCV Minimum RF
Chloromethane	0.100	0.100
1,1,-Dichloroethane	0.100	0.100
Bromoform	>0.100	>0.100
1,1,2,2-Tetrachloroethane	0.300	0.300
Chlorobenzene	0.300	0.300

9.5.5. Relative Retention Time (RRT): Calculate the (RRT) of each compound in each level of the initial calibration using the following equation:

$$RRT = \frac{RT_A}{RT_{IS}}$$

Where:

$RT_A$  = Absolute retention time of compound

$RT_{IS}$  = Absolute retention time of corresponding internal standard (See Table 3 for corresponding internal standard)



The RRT of each compound in each level of the initial calibration should agree within 0.06 relative retention time units.

- 9.5.6.** A new initial calibration curve must be analyzed whenever corrective action has been taken which may change or affect the initial calibration criteria (i.e., ion source cleaning or repair, column removal or replacement, etc.), or if the continuing calibration acceptance criteria cannot be met.

**9.6. Continuing Calibration Verification**

- 9.6.1.** The working calibration curve must be verified immediately after the curve, every 12 hours and prior to analyzing samples by running a continuing calibration standard. This standard is a working solution of the calibration standard at a concentration near the midpoint of the calibration curve (20 µg/L for example). The CCC and SPCC criteria for the continuing calibration must be met before any samples are analyzed.

- 9.6.2.** Method 8260B requires that the RF for SPCCs  $\geq 0.30$  for Chlorobenzene and 1,1,2,2-Tetrachloroethane,  $\geq 0.10$  for Chloromethane and 1,1-Dichloroethane and  $> 0.10$  for Bromoform. If the minimum response factors are not met, the system is evaluated and corrective action, including recalibration is taken. Response factors for SPCC may be affected by standard mixture degradation, degradation of the trap, contamination of the front end of the column and active sites in the column or purge and trap system.

- 9.6.3.** The CCCs are also evaluated in order to verify the validity of the initial calibration. Percent Difference (PD) is calculated using the following equation:

$$\text{Percent Difference} = \frac{R1-R2}{R1} \times 100$$

Where:

- R1 = Response Factor from a five-point calibration or true value  
R2 = Response Factor from a continuing calibration or calculated value from curve

If the %D is greater than 20% for each CCC, corrective action including recalibration must be taken.

- 9.6.4.** The non-CCC compounds must be checked against the limits. If the concentrations do not fall within the historically set limits, the system must be evaluated and corrective action taken.

- 9.6.5.** Internal standard responses and retention times in the QC Check Standard must be evaluated after data acquisition. If the retention time for any internal standard changes by more than 0.5 minutes from retention time of the same internal



standard in the midpoint standard of the current initial calibration, the chromatographic system must be inspected for malfunctions and corrective action taken. The extracted ion current profile (EICP) of the internal standards must be monitored and evaluated for each standard. If the EICP area for any internal standard changes by more than a factor of two (50% to 200%) from the EICP area of the same internal standard in the midpoint standard of the current initial calibration, the mass spectrometric system must be inspected for malfunction and corrective action taken. When corrections are made, reanalysis of samples analyzed while the system was malfunctioning is necessary.

- 9.6.6.** A new initial calibration curve must be run whenever the continuing calibration acceptance criteria cannot be met.

## **9.7. Sample Analysis**

- 9.7.1.** Samples may be analyzed only after the GC/MS system has met the instrument performance check, initial calibration, and QC Check Standard requirements stated above. The same instrument conditions must be employed for the analysis of samples and QC as were used for calibration. Document analysis of all samples in the Instrument Run Log.

- 9.7.2.** Environmental samples received by SAL for analysis are recorded by the client on a chain of custody form. Each sample is given a unique laboratory ID that allows it to be tracked through all laboratory procedures. Verify ID from all samples to the chain of custody and note any discrepancies between the numbers. Any discrepancies should be discussed with Sample Receiving, the Laboratory Supervisor.

- 9.7.3.** Remove the matrix samples from refrigerated storage and allow them to come to room temperature.

### **9.7.4. 8260B Aqueous Samples:**

- 9.7.4.1.** A suspect sample may be screened prior to analysis to determine if it will foam. Add approximately 5 mL of sample to a 20 mL scintillation vial. Shake the sample to see if it foams, if the aliquot foams, dilute the sample prior to analysis.

- 9.7.4.2.** For each set of 20 or less matrix samples include a method blank, MS/MSD (if sufficient sample is available) and a LCS/LCSD.

- 9.7.4.3.** Method Blank (MB): To prepare add 10  $\mu$ L of 25 ppm Internal Standard, 10  $\mu$ L of 25 ppm Surrogate Standard and to 5 mL Nanopure water.

- 9.7.4.4.** Laboratory Control Sample/Laboratory Control Sample Duplicate (LCS/LCSD): Prepare 2 spikes at 25  $\mu$ g/L each by adding 10  $\mu$ L of Internal Standard, 10  $\mu$ L of Surrogate Standard, 5  $\mu$ L of the 50  $\mu$ g/mL 8260 Secondary Standard to 10 mL water.



**9.7.4.5.** Sample Analysis: To prepare add 10  $\mu\text{L}$  of 25 ppm Internal Standard, 10  $\mu\text{L}$  of 25 ppm Surrogate Standard and to 10 mL of the sample aliquot.

**Note:** A MS/MSD must be analyzed on a 10% frequency. Precision and accuracy, either MS/MSD or LCS/LCSD pairs, must be analyzed every 12 hour shift.

**9.7.4.5.1.** Method Blank (MB):To prepare add 10  $\mu\text{L}$  of 25 ppm Internal Standard, 100  $\mu\text{L}$  of Sample Extract to 10 mL water.

**9.8.** Tekmar Purge and Trap Concentrator/ALS2016 Set-Up.

**9.8.1.** From the hand held programmer, select “schedule”, then choose “edit schedule”(E). A schedule is set up to start and stop at specified spargers. Choose the number of the spargers to be run using the numbers on the keypad and select “Enter”. This process can be repeated throughout the run to accommodate the need to add samples during the day. Be sure to choose the correct method for the concentrator.

**9.8.2.** After programming the schedule, select “schedule” and then select “commands” (C). Choose “Run Schedule”. The auto sampler will cycle to the first position programmed. Push start to begin the sequence.

**9.9.** Inject the Sample into the appropriate sparger.

**9.9.1.** The samples are typically analyzed in the following order: MB, LCS/LCSD, and samples including matrix samples (if enough sample available).

**9.9.2.** Instrument blanks should run after samples and standards containing high concentrations of target analytes or whenever there is a potential for carry over.

**9.9.3.** Analyze the samples using the specified instrument parameters.

**9.9.4.** Enviroquant Analytical Sequence Set Up.

**9.9.4.1.** Choose the “Sequence” menu on the HP-Chemstation. Click on “Load” and choose any previous run sequence.

**9.9.4.2.** When the sequence has loaded, click on “Sequence” from the menu bar, then click on “Edit Sample Log Table”.

**9.9.4.3.** Name each sample to be analyzed. The file naming format is MM\_DD\_YY\_File#, i.e. 102607001.

**9.9.4.4.** In the “Miscellaneous” section enter the standardized sample type. These include CCV, LCS, LCSD, MS, MSD, MLBK, and SAMP.

**9.9.4.5.** Enter the name of the current method in the “Method” section. The method name is based on the date the current curve was analyzed.



- 9.9.4.6. Select “Repeat” to enter the appropriate information for each sample to be analyzed.
- 9.9.4.7. When the table is completed select “Enter”.
- 9.9.4.8. The “Save Sequence” screen will appear. Name the sequence using the format Instrument #\_MM\_DD\_YY, i.e. 102607. Select “OK”.
- 9.9.4.9. Select “Sequence”, then “Position and Run”. Select the autosampler vial position that will start the run. Select “OK”.
- 9.9.4.10. A screen will appear with run options. This will normally remain unchanged. Ensure that the “Method Section to Run” is set to “Full Method”. Enter the file name.
- 9.9.4.11. Select “Run Sequence”. A screen will appear with “Procession Key Words Before Starting Sequence”. Ensure that it is set to “No”.
- 9.9.4.12. After water samples have been analyzed, measure the pH using pH paper (use the same vial that was used in the analysis). If the pH is > 2, test a second VOA, If this pH is also > 2 the Laboratory Supervisor is notified and a note is made on the “Daily Coversheet” and on all reports.

## 9.10. Qualitative Analysis

- 9.10.1. The target compounds shall be identified by comparison of the sample mass spectra to a reference mass spectra. Reference spectra are obtained from the 20 ppb level of the initial calibration. The characteristic ions from the reference mass spectrum are defined to be the three ions of greatest relative intensity or any ions over 30% relative intensity if less than three such ions occur in the reference spectrum. The criteria for compound identification are listed in the following sections.
- 9.10.2. For establishing correspondence of the GC retention time (RT), the sample component RT must fall within  $\pm 30$  seconds of the CCV component RT. For samples analyzed during the same 24-hour time period as the initial calibration standards, compare the sample retention times to those from the standard that is the same concentration as the QC Check Standard. If coelution of interfering components prohibits accurate assignment of the sample component RT from the total ion chromatogram, the RT should be assigned by using extracted ion current profiles for ions unique to the component of interest.
- 9.10.3. The requirements for qualitative verification by comparison of mass spectra are as follows:
  - 9.10.3.1. The relative intensities of the characteristic ions (**Table 5**) must agree within  $\pm 20\%$  between the standard and sample spectra. (Example: For an ion with an abundance of 50% in the standard spectra, the





corresponding sample ion abundance must be between 30 and 70 percent.).

- 9.10.3.2.** Ions greater than 10% in the sample spectrum but not present in the standard spectrum must be considered and accounted for by the analyst making the comparison (i.e., ions contributing to the spectrum are interferences from coelution of another compound).
  - 9.10.3.3.** Structural isomers that produce very similar mass spectra shall be identified as individual isomers if they have sufficiently different GC retention times. Sufficient GC resolution is achieved if the height of the valley between two isomer peaks is less than 25% of the sum of the two peak heights. Otherwise, structural isomers shall be identified as isomeric pairs.
  - 9.10.3.4.** If a compound does not meet this criteria, it may still be reported at the analyst's discretion. An explanation and any supporting spectral information should accompany the data package.
- 9.10.4.** A library search shall be executed for non-target sample components for the purpose of tentative identification if required by the client. For this purpose, an NIST/EPA/MSDC mass spectral library shall be used. The guidelines for making tentative identification are listed below.
- 9.10.4.1.** Relative intensities of major ions in the reference spectrum (ions greater than 10% of the most abundant ion) should be present in the sample spectrum.
  - 9.10.4.2.** The relative intensities of the major ions should agree within  $\pm 20\%$ . (Example: for an ion with an abundance of 50% in the standard spectra, the corresponding sample ion abundance must be between 30 and 70 percent).
  - 9.10.4.3.** Molecular ions present in the reference spectrum should be present in the sample spectrum.
  - 9.10.4.4.** Ions present in the sample spectrum but not in the reference spectrum should be reviewed for possible background contamination or presence of coeluting compounds, both of which may be subtracted out. However, care should be taken not to subtract out relevant ions that occur in the peak of interest.
  - 9.10.4.5.** If, in the technical judgment of the analyst, no valid tentative identification can be made, the compound should be reported as unknown. Classification of the unknown compound ( i.e. unknown phthalate, unknown hydrocarbon, unknown acid type, unknown chlorinated compound) should be given, if possible.



**9.10.5.** For Aqueous samples, the spectra for all reported compounds and for all false positives should be printed and included in the data package.

## **9.11. Quantitation**

**9.11.1.** Target components identified shall be quantified by the internal standard (IS) method. The IS used shall be the one closest to the retention time to that of a given analyte (**Table 3**). The areas of characteristic ions listed in (**Table 5**) are used for quantitation.

**9.11.1.1.** The area and retention times of the IS must be monitored and evaluated for all samples and QC. If the area for any IS changes by more than a factor of two (50% to 200%) from the same IS in the midpoint standard of the current initial calibration, the mass spectrometric system must be inspected for malfunction and corrective action taken. If the retention time for any internal standard changes by more than 0.5 minutes from retention time of the same internal standard in the midpoint standard of the current initial calibration, the chromatographic system must be inspected for malfunctions and corrective action taken. If the analysis of a subsequent sample or standard indicates that the system is functioning properly, then corrections may not be required.

**9.11.1.2.** The samples or standards with areas outside the limits must be reanalyzed. If after reanalysis, the areas for all IS are inside the limits (50% to 200%), report the data from the reanalysis. The initial analysis may be noted on the report, but should not be reported in the result section.

**9.11.1.3.** If the reanalysis of the sample does not solve the problem, i.e., the areas are outside the control limits for both analyses, then submit the sample data from the first analysis. Note the results of the second analysis in the case narrative.

**9.11.2.** The  $\overline{RRF}$  from the initial calibration are used to calculate the concentration in the sample for the compounds that had % RSD greater than 15% in the initial calibration. If secondary ion quantification is performed, reasons for doing so must be documented. The area of a secondary ion cannot be substituted for the area of a primary ion unless a relative response factor is calculated using the secondary ion.

**9.11.3.** For the compounds, which are being calibrated using first order or higher calibration curves, the data system will calculate a concentration using the equation, generated to describe the curve.

**9.11.4.** An estimated concentration for noncalibrated compounds, such as Tentatively Identified Compounds (TIC's), shall be made if requested by the client. The areas  $A_X$  and  $A_{IS}$  shall be from the total ion chromatograms. Use the nearest internal standard free of interferences. The  $\overline{RRF}$  for the compound shall be assumed to be 1.0.



- 9.11.5.** Manual Integration: Manual integration must be performed by an analyst proficient in the interpretation of peak resolution. Integration must be performed in accordance with the peak integration as it appears in the calibration curve. Reference SOP QAD-006.02 - Manual Integrations for detailed procedures.
- 9.11.6.** If the concentration of any compound in a sample exceeds the initial calibration range, that sample must be diluted and the sample reanalyzed. Guidelines for performing dilutions are given below.
- 9.11.6.1.** Use the results of the original analysis to determine the approximate dilution factor required to get the largest analyte peak within the initial calibration range.
- 9.11.6.2.** The dilution factor chosen should keep the responses of the largest peak for a target compound in the upper half of the initial calibration range of the instrument. However, if there are nontarget compounds that may cause harm to the GC column or MS, or if the sample appears to "foam" when being purged, a larger dilution may be made.

## **10. CALCULATIONS**

- 10.1.** Calculate the concentration of the target compound in the sample using the average response factor (RRF) as determined previously and the following equation:

$$\text{Concentration } (\mu\text{g/L}) = \frac{(A_x) (I_s) (D_i)}{(A_{iS}) (RRF_{av}) (V_o)}$$

Where:

- $A_x$  = Area of the characteristic ion for the compound to be measured  
 $I_s$  = Amount of internal standard injected in nanograms  
 $A_{iS}$  = Area of the characteristic ion for the internal standard  
 $RRF_{av}$  = Mean relative response factor for compound being measured  
 $V_o$  = Volume of water purged (mL), taking into consideration any dilutions made  
 $D_i$  = Dilution factor used (for 1:10 dilution,  $D_i = 10$ )

- 10.2.** Dilutions: The final concentration of any sample requiring dilution can be calculated using the following equation:

$$\text{Concentration } (\mu\text{g/L}) = C_p * D_i$$



Where:

C<sub>P</sub> = Concentration

D<sub>i</sub> = Dilution factor (for 1:10 dilution, D<sub>i</sub> = 10)

**10.3.** Calculate percent recovery using the following equation:

**10.4.** Use equation below to calculate the RPD.

$$RPD = \frac{S-SD}{AVE} \times 100$$

Where:

S = Spike result

SD = Spike duplicate result

AVE = Average of S and SD

**10.5.** Standard deviation: Use Excel® program, *hp*® calculator or equivalent to determine the standard deviation. Alternatively, the standard deviation can be calculated using the following formula:

$$\text{Standard Deviation} = \sqrt{\frac{\sum (X - M)^2}{N - 1}}$$

Where:

∑ = The sum of all results

X = Individual results

M = The mean of all results

N = The number of samples

**10.6.** Calculate the relative standard deviation (RSD) using the equation below.

$$RSD = \frac{S}{X} \times 100$$

Where:

S = Standard deviation

X = Average results



## **11. MAINTENANCE**

**11.1.** All maintenance done on the GC/MS will be documented in the Maintenance Logbook. The following maintenance procedures are done routinely on the GC/MS. Some procedures may be done more often than scheduled, if there is a problem in instrument performance.

**11.1.1.** Clean the MSD source as needed when indicated by instrument performance.

**11.1.2.** Replace the trap as needed when indicated by instrument performance.

**11.1.3.** Clean auto sampler syringe and replace o-ring as needed when indicated by instrument performance.

**11.1.4.** Change vacuum pump oil every year.

**11.2.** All maintenance performed on the instrument by a service company is documented in the Maintenance Logbook.

## **12. QUALITY CONTROL**

**12.1.** Initial Calibration: An initial calibration must be evaluated using the criteria listed above. A new initial calibration curve must be analyzed after major instrument maintenance or if the CCV acceptance criteria cannot be met.

**12.2.** Continuing Calibration Verification: The curve must be verified after initial calibration prior to the analysis of samples and every 12 hours prior to the analysis of samples by running a CCV. The recovery of each reported compound must meet the acceptance limits. If recoveries do not meet acceptance criteria the CCV must be reanalyzed. If reanalysis confirms the original results the source of the error must be identified and corrected before samples are analyzed. All CCC compounds must meet criteria. The acceptance limits for non CCC compounds are either  $100 \pm 20\%$  or determined from historical laboratory limits.

**12.3.** Method Blank: A method blank (MB) is analyzed in each batch of twenty or fewer matrix samples; at a minimum of once every 12 hour clock.

**12.3.1.** An MB is considered acceptable if no target analytes are detected at or above the method reporting limit. If the MB exceeds these criteria, the analyst must consider the analytical system to be contaminated. The contamination must be corrected and, if possible, the MB and associated samples should be reanalyzed. If reanalysis is not possible the data must be flagged accordingly.

**12.4.** Matrix Spike/Matrix Spike Duplicate(MS/MSD): If sufficient sample is given, a MS/MSD is analyzed for each batch of 20 matrix samples or less.

**12.4.1.** The recovery limits for the MS/MSD are either  $100 \pm 40\%$  or derived from historical data.



**12.4.2.** The relative percent difference (RPD) limits are either  $\leq 30\%$  or determined from historical data.

**12.5.** Laboratory Control Sample/Laboratory Control Sample Duplicate (LCS/LCSD): A LCS/LCSD is analyzed for each batch of 20 matrix samples or less.

**12.5.1.** The recovery limits for the LCS/LCSD are either  $100 \pm 30\%$  or derived from historical data.

**12.5.2.** The relative percent difference (RPD) limits are either  $\leq 30\%$  or determined from historical data.

**12.6.** Surrogates

**12.6.1.** The excel spreadsheet labeled "Custom Reports" will calculate the concentration of the surrogate.

**12.6.2.** Surrogate recovery limits are established from historical data using at least 20 analyses, and are updated at least every six months. If no historical data available, default limits will be  $100 \pm 30\%$ .

**12.7.** Corrective Action

**12.7.1.** Corrective action process is initiated when data quality problems are observed or suspected. These cases include spike recovery falling out of the acceptability limits, lack of stability during calibration process, contamination of laboratory blanks, carryover, exceeded sample holding time, etc. All data quality problems should be written on all pages of the report, and the laboratory supervisor notified.

**12.7.2.** If the surrogate, internal standard or spiked target compound recovery results do not meet criteria, check to be sure that there are no errors in calculations, solutions, or internal standards. Also check instrument performance. If none of these items reveal a problem, corrective action must be taken and the sample or standard must be reanalyzed.

**12.7.3.** If the reanalysis of the sample or standard yields recoveries that are within limits, report the reanalysis.

**12.7.3.1.** If the reanalysis of the sample or standard does not yield recoveries within QC limits, then the problem was out of the laboratory's control. Therefore, submit data from the initial analysis and fill out an 'Out of Control Event' form.

**12.7.3.2.** If the surrogate recoveries of the sample associated with MS/MSD are not within the established control limits, it should be reanalyzed only if the MS/MSD recoveries are acceptable. If the sample and associated MS/MSD show the same pattern (i.e., recoveries outside control limits), then neither the sample, MS, nor MSD require reanalysis. Fill out and 'Out of Control Event' form.



**12.7.3.3.** If any target compound is outside of the criteria in the MS/MSD, it must be flagged on all reports with samples associated with the spiked pair. Fill out and 'Out of Control Event' form.

### **13. REFERENCES**

- 13.1. Tekmar 2016/2032 Auto sampler Manual.
- 13.2. Tekmar 3100 Purge and Trap Concentrator Manual.
- 13.3. Agilent 6890 N GC, and 5975 MS Gas Chromatograph Manual.
- 13.4. "*Volatile Organic Compounds by Gas Chromatography/Mass Spectrometry (GC/MS)*", Method 8260B, USEPA, Test Methods for Evaluating Solid Waste, Physical/Chemical Methods, SW-846, 3rd Edition, with integrated updates I, II, IIA, IIB, and III, June 1997
- 13.5. "*Purge and Trap for Aqueous Samples*", Method 5030B, USEPA, Test Methods for Evaluating Solid Waste, Physical/Chemical Methods, SW-846, 3rd Edition, with integrated updates I, II, IIA, IIB, and III, June 1997
- 13.6. *Determinative Chromatographic Separations*, Method 8000C, USEPA, Test Methods for Evaluating Solid Waste, Physical/Chemical Methods, SW-846, 3rd Edition, with integrated updates I, II, IIA, IIB, and III, June 1997.
- 13.7. ADHS administrative codes Title 9, Chapter 14 (a.k.a. Arizona Rules).



**Table 1**  
**PQLS for EPA Method 8260B**

<b>Compound</b>	<b>PQL (µg/L) Water</b>
Acetone	20
Benzene	1
Bromobenzene	1
Bromochloromethane	1
Bromodichloromethane	2
Bromoform	5
Bromomethane	5
1,3-Butadiene	1
2-Butanone	5
n-Butylbenzene	1
Sec-Butylbenzene	1
Tert-Butylbenzene	1
Carbon Disulfide	5
Carbon tetrachloride	1
Chlorobenzene	1
Chloroethane	1
Chloroform	2
Chloromethane	5
2-Chlorotoluene	1
4-Chlorotoluene	1
Cyclohexane	1
Dibromochloromethane	1
1,2-Dibromo-3-Chloropropane	5
1,2-Dibromoethane	1
Dibromomethane	1
1,2-Dichlorobenzene	1
1,3-Dichlorobenzene	1
1,4-Dichlorobenzene	1
Dichlorodifluoromethane	1
1,1-Dichloroethane	1
1,2-Dichloroethane	1
1,1-Dichloroethene	1
Cis-1,2-Dichloroethene	1
Trans-1,2-Dichloroethene	1
1,2-Dichloropropane	1
1,3-Dichloropropane	1
2,2-Dichloropropane	2
1,1-Dichloropropene	1
Cis-1,3-Dichloropropene	1
Trans-1,3-Dichloropropene	1
Dicyclopentadiene	1
Ethylbenzene	1
Heptane	1
Hexachlorobutadiene	2
Hexane	1
2-Hexanone	5
Iodomethane	5
4-Isopropyltoluene	1
Isopropylbenzene	1





**Table 1  
PQLS for EPA Method 8260B  
(Cont)**

<b>Compound</b>	<b>PQL (µg/L) Water</b>
Methyl cyclohexane	1
Methylene Chloride	2
Methyl tert butyl ether	1
4-Methyl-2-pentanone	5
Naphthalene	5
Nonane	1
n-Propylbenzene	1
Styrene	1
1,1,2,2-Tetrachloroethane	1
1,1,1,2-Tetrachloroethane	1
Toluene	1
1,2,3-Trichlorobenzene	5
1,2,4-Trichlorobenzene	5
Trichloroethene	1
1,1,1-Trichloroethane	1
1,1,2-Trichloroethane	1
Tetrachloroethene	1
Trichlorofluoromethane	1
1,2,3-Trichloropropane	2
1,2,4-Trimethylbenzene	1
1,3,5-Trimethylbenzene	1
2,2,4-Trimethyl Pentane	1
Vinyl Acetate	2
Vinyl Chloride	2
m,p-Xylene	2
o-Xylene	1
Total Xylenes	3



**Table 2**

**BFB KEY IONS AND ION ABUNDANCE CRITERIA FOR QUADRUPOLE MASS SPECTROMETERS**

---

<u>Mass</u>	<u>Ion Abundance Criteria</u>
50	15 to 40% of mass 95
75	30 to 60% of mass 95
95	base peak, 100% relative abundance
96	5 to 9% of mass 95
173	less than 2% of mass 174
174	greater than 50% of mass 95
175	5 to 9% of mass 174
176	greater than 95% but less than 101% of mass 174
177	5 to 9% of mass 176

Note: Alternate tuning criteria may be used (e.g. CLP, Method 524.2 or manufacturers' instructions), provided that method performance is not adversely affected.



**TABLE 3**

**VOLATILE INTERNAL STANDARDS WITH CORRESPONDING TARGET COMPOUNDS AND SURROGATES ASSIGNED FOR QUANTITATION**

Pentafluorobenzene	1,4-Difluorobenzene	Chlorobenzene-d <sub>5</sub>	1,4-Dichlorobenzene-d4
Dichlorodifluoromethane	Trichloroethylene	Chlorobenzene	Bromobezene
Chloromethane	Methyl Cyclohexane	1,1,1,2-Tetrachloroethane	1,1,2,2-Tetrachloroethane
Vinyl chloride	1,2-Dichloropropane	Ethylbenzene	1,2,3-Trichloropropane
1,3-Butadiene	Dibromomethane	m,p-Xylene	n-Propylbenzene
Bromomethane	Bromodichloromethane	Nonane	2-Chlorotoluene
Chloroethane	2-Chloroethylvinyl ether	o-Xylene	4-Chlorotoluene
Trichlorofluoromethane	cis-1,3-Dichloropropene	Styrene	1,3,5-Trimethylbenzene
1,1-Dichloroethene	4-Methyl-2-pentanone	Bromoform	tert-Butylbenzene
Acetone	Toluene	Isopropylbenzene	1,2,4-Trimethylbenzene
Iodomethane	trans-1,3-Dichloropropene	*Toluene-d8	sec-Butylbenzene
Carbon Disulfide	1,1,2-Trichloroethane		1,3-Dichlorobenzene
Methylene Chloride	Tetrachloroethene		4-Isopropyltoluene
trans-1,2-Dichloroethene	1,3-Dichloropropane		1,4-Dichlorobenzene
Methyl tert-butyl ether	2-Hexanone		Dicyclopentadiene
Hexane	Dibromochloromethane		1,2-Dichlorobenzene
1,1-Dichloroethane	1,2-Dibromoethane		n-Butylbenzene
Vinyl Acetate	*1,2-Dichloroethane-d4		1,2-Dibromo-3-chloropropane
2,2-Dichloropropane			1,2,4-Trichlorobenzene
cis-1,2-Dichloroethene			Hexachlorobutadiene
2-Butanone			Naphthalene
Bromochloromethane			1,2,3-Trichlorobenzene
Chloroform			*4-Bromofluorobenzene
1,1,1-Trichloroethane			
Cyclohexane			
Carbon Tetrachloride			
1,1-Dichloropropene			
Benzene			
1,2-Dichloroethane			
2,2,4-Trimethyl Pentane			
Heptane			
*Pentafluorobenzene			

\*Surrogate



**TABLE 4**

**CHARACTERISTIC IONS FOR VOLATILE INTERNAL STANDARDS**

<b>INTERNAL STANDARDS</b>	<b>PRIMARY ION</b>	<b>SECONDARY IONS</b>
1,4-Difluorobenzene	114	63, 88
Chlorobenzene-d <sub>5</sub>	117	82*, 119
Pentafluorobenzene	168	-
1,4-Dichlorobenzene-d <sub>4</sub>	152	115, 150

\*The secondary ion 82 is used to quantitate due to interference of the primary ion 117.



**TABLE 5  
CHARACTERISTIC IONS FOR VOLATILE COMPOUNDS AND SURROGATES**

<b>Compound</b>	<b>Primary Ion</b>	<b>Secondary Ion(s)</b>
Pentafluorobenzene	168	99,137
Dichlorodifluoromethane	85	87, 50
Chloromethane	50	52, 33
Vinyl Chloride	62	64, 44
1,3-Butadiene	39	54, 28
Bromomethane	94	96,93
Chloroethane	64	66,49
Trichlorofluoromethane	101	103,66
1,1-Dichloroethene	61	96,98
Acetone	58	43
Iodomethane	142	127
Carbon Disulfide	76	44
Methylene Chloride	49	84,86,51
trans-1,2-Dichloroethene	61	96,98
Methyl tert-butyl ether	73	43,41
Hexane	57	41,42
1,1-Dichloroethane	63	65,83
Vinyl acetate	43	86
2,2-Dichloropropane	77	41,39
cis-1,2-Dichloroethene	61	96,98
2-Butanone	43	72
Bromochloromethane	49	128
Chloroform	83	85,87
1,1,1-Trichloroethane	97	99
Dibromofluoroethane	111	113/192
Cyclohexane	56	84,69
Carbon Tetrachloride	117	119,121
1,1-Dichloropropene	75	39,110
1,2-Dichloroethane-d4	65	67,51
Benzene	78	52,77
1,2-Dichloroethane	62	64,98
2,2,4-Trimethyl Penatne	57	56,29
Heptane	43	71,56
1,4-Difluorobenzene	114	63,88
Trichloroethene	130	97,132
Methyl Cyclohexane	83	55,42
1,2-Dichloropropane	63	62,76
Dibromomethane	174	93,172
Bromodichloromethane	83	85,129
2-Chloroethylvinylether	63	43



**TABLE 5 (continued)**  
**CHARACTERISTIC IONS FOR VOLATILE COMPOUNDS AND SURROGATES**

<b>Compound</b>	<b>Primary Ion</b>	<b>Secondary Ion(s)</b>
cis-1,3-Dichloropropene	75	77,39
4-Methyl-2-pentanone	43	68,86,100
Toluene-d8	98	70,100
Toluene	91	92,65
trans-1,3-Dichloropropene	75	77,39
1,1,2-Trichloroethane	97	83,99
Tetrachloroethene	164	129,131,166
1,3-Dichloropropane	76	41,39
2-Hexanone	43	58,100
Dibromochloromethane	129	127,131,79
1,2-Dibromoethane	107	109,81
Chlorobenzene-d5	117	82,119
Chlorobenzene	112	114,77
1,1,1,2-Tetrachloroethane	131	135,95,133
Ethylbenzene	91	106
m,p-Xylene	91	106
Nonane	43	57,71
o-Xylene	91	106
Styrene	104	78,103
Bromoform	173	171,175,255
Isopropylbenzene	105	120,77
4-Bromofluorobenzene	95	176
1,4-Dichlorobenzene-d4	150	152,115
Bromobenzene	77	156,158
1,1,2,2-Tetrachloroethane	83	85,131,133
1,2,3-Trichloropropane	75	77,110
n-Propylbenzene	91	120,92
2-Chlorotoluene	91	126,90
4-Chlorotoluene	91	126,63
1,3,5-Trimethylbenzene	105	120,77
tert-Butylbenzene	119	91,134
1,2,4-Trimethylbenzene	105	120,46
sec-Butylbenzene	105	134,19
1,3-Dichlorobenzene	146	148,111
4-Isopropylbenzene	119	146,91
1,4-Dichlorobenzene-d4	152	115,150
1,4-Dichlorobenzene	146	148,111
Dicyclopentadiene	66	39,67
1,2-Dichlorobenzene	146	148,111
n-Butylbenzene	91	92,134
1,2-Dibromo-3-chloropropane	41	39,155
1,2,4-Trichlorobenzene	179	182,97
Hexachlorobutadiene	224	227,223
Napthalene	128	127,129
1,2,3-Trichlorobenzene	180	182,145





## **APPENDIX J**

### **Weekly Operation and Maintenance Inspection Form**



**WEEKLY OPERATION AND MAINTENANCE INSPECTION FORM**

RID Wellhead Treatment Systems  
Rev. - 10/2014

Operator/Engineer: \_\_\_\_\_  
Date: \_\_\_\_\_

Time In: \_\_\_\_\_  
Time Out: \_\_\_\_\_

Weather: \_\_\_\_\_

**WELLHEAD TREATMENT SYSTEMS OPERATIONS DATA**

**RID-89**

Site Conditions/Security: \_\_\_\_\_

Pressure @ Well (P <sub>IN</sub> ) _____ psi	<b>Totalizer</b>			P <sub>MID</sub> (Skid 1) _____ psi	
Total Flow Rate _____ gpm	_____ AF			P <sub>MID</sub> (Skid 2) _____ psi	
Bypass Flow Rate _____ gpm	_____ AF			P <sub>MID</sub> (Skid 3) _____ psi	
Flow Rate (Skid 1) _____ gpm	_____ AF	Lead Vessel _____		P <sub>OUT</sub> (Skid 1) _____ psi	ΔP (Skid 1) _____ psi
Flow Rate (Skid 2) _____ gpm	_____ AF	Lead Vessel _____		P <sub>OUT</sub> (Skid 2) _____ psi	ΔP (Skid 2) _____ psi
Flow Rate (Skid 3) _____ gpm	_____ AF	Lead Vessel _____		P <sub>OUT</sub> (Skid 3) _____ psi	ΔP (Skid 3) _____ psi

Carbon change-out conducted?: Y / N Notes: \_\_\_\_\_

Water present in sumps?: Y / N Notes: \_\_\_\_\_

Inspection of wellhead and discharge structure?: Y / N Notes: \_\_\_\_\_

Check sump pumps/switches, exercise valves (monthly)?: Y / N Notes: \_\_\_\_\_

**RID-92**

Site Conditions/Security: \_\_\_\_\_

Pressure @ Well (P <sub>IN</sub> ) _____ psi	<b>Totalizer</b>			P <sub>MID</sub> (Skid 1) _____ psi	
Total Flow Rate _____ gpm	_____ AF			P <sub>OUT</sub> (Skid 1) _____ psi	ΔP (Skid 1) _____ psi
Bypass Flow Rate _____ gpm	_____ AF	Lead Vessel _____			
Flow Rate (Skid 1) _____ gpm	_____ AF				

Carbon change-out conducted?: Y / N Notes: \_\_\_\_\_

Water present in sumps?: Y / N Notes: \_\_\_\_\_

Inspection of wellhead and discharge structure?: Y / N Notes: \_\_\_\_\_

Check sump pumps/switches, exercise valves (monthly)?: Y / N Notes: \_\_\_\_\_

**RID-95**

Site Conditions/Security: \_\_\_\_\_

Pressure @ Well (P <sub>IN</sub> ) _____ psi	<b>Totalizer</b>			P <sub>MID</sub> (Skid 1) _____ psi	
Total Flow Rate _____ gpm	_____ AF			P <sub>MID</sub> (Skid 2) _____ psi	
Bypass Flow Rate _____ gpm	_____ AF			P <sub>OUT</sub> (Skid 1) _____ psi	ΔP (Skid 1) _____ psi
Flow Rate (Skid 1) _____ gpm	_____ AF	Lead Vessel _____		P <sub>OUT</sub> (Skid 2) _____ psi	ΔP (Skid 2) _____ psi
Flow Rate (Skid 2) _____ gpm	_____ AF	Lead Vessel _____			

Carbon change-out conducted?: Y / N Notes: \_\_\_\_\_

Water present in sumps?: Y / N Notes: \_\_\_\_\_

Inspection of wellhead and discharge structure?: Y / N Notes: \_\_\_\_\_

Check sump pumps/switches, exercise valves (monthly)?: Y / N Notes: \_\_\_\_\_

**RID-114**

Site Conditions/Security: \_\_\_\_\_

Pressure @ Well (P <sub>IN</sub> ) _____ psi	<b>Totalizer</b>			P <sub>MID</sub> (Skid 1) _____ psi	
Total Flow Rate _____ gpm	_____ AF			P <sub>MID</sub> (Skid 2) _____ psi	
Bypass Flow Rate _____ gpm	_____ AF			P <sub>MID</sub> (Skid 3) _____ psi	
Flow Rate (Skid 1) _____ gpm	_____ AF	Lead Vessel _____		P <sub>OUT</sub> (Skid 1) _____ psi	ΔP (Skid 1) _____ psi
Flow Rate (Skid 2) _____ gpm	_____ AF	Lead Vessel _____		P <sub>OUT</sub> (Skid 2) _____ psi	ΔP (Skid 2) _____ psi
Flow Rate (Skid 3) _____ gpm	_____ AF	Lead Vessel _____		P <sub>OUT</sub> (Skid 3) _____ psi	ΔP (Skid 3) _____ psi

Carbon change-out conducted?: Y / N Notes: \_\_\_\_\_

Water present in sumps?: Y / N Notes: \_\_\_\_\_

Inspection of wellhead and discharge structure?: Y / N Notes: \_\_\_\_\_

Check sump pumps/switches, exercise valves (monthly)?: Y / N Notes: \_\_\_\_\_

**SAMPLING AND ANALYSIS**

Sampling conducted?: Y / N  
Duplicate collected?: Y / N

COC form attached?: Y / N  
Duplicate Sample ID: \_\_\_\_\_



## **APPENDIX K**

### **Example Chain-of-Custody Form**



# Airtech Environmental Laboratories (AEL)

# Chain of Custody

4620 E.Elwood Street, Suite 13, Phoenix, AZ 85040 480-968-5888 (phone) 480-966-1888 (fax)

Customer :		Page _____ of _____			AEL Lab #
Address:		Sampler:	Phone:		
		Project Name:	Project Number:		
City, State, Zip:		Project location:			
Contact:		P.O. Number:			
Phone:	Fax:	Fax Results:	Y	N	
E-Mail Address:		E-Mail Results:	Y	N	

<b>Sample Receipt</b>		<b>Turn Around Request</b>		<i>Please fill the information below:</i>		<b>Analyses Requested</b>																		
Temperature _____ °C		_____ 24 Hours _____ 48 Hours		<b>Sample Type</b>		TO-15 full list	TO-15 BTEX	TO-15 TPH(GRO)	8260B AZ Vapor full list	8260B AZ Vapor BTEX	8015 GRO	8260B Water												
Custody Seals: Yes _____ No _____		_____ 72 Hours		A: ambient air                      WW: waste water																				
Custody Seals Intact: Yes _____ No _____		_____ 5 working Day		I: indoor air																				
Total # of Containers: _____		_____ Standard 10 Working Days		S: soil extraction vapor																				
				GW: ground water																				

Sample Information										TO-15 full list	TO-15 BTEX	TO-15 TPH(GRO)	8260B AZ Vapor full list	8260B AZ Vapor BTEX	8015 GRO	8260B Water			
AEL	Serial #		Canister	Client's	Sampled		Number of	Sample											
Lab #	Canister	Regulator	Model (L)	Sample Identification	Date	Time	containers	Type											
			6, 1, bag																
			6, 1, bag																
			6, 1, bag																
			6, 1, bag																
			6, 1, bag																
			6, 1, bag																
			6, 1, bag																
			6, 1, bag																
			6, 1, bag																
			6, 1, bag																

Instructions / Special Requirements:

<b>Date:</b>	<b>Time:</b>	<b>Samples Relinquished By:</b>	<b>Received By:</b>

## **APPENDIX L**

### **Monthly Progress Report Example**

September 13, 2012

Mr. Kevin Snyder  
Project Manager, West Van Buren Area WQARF Site  
Remedial Projects Unit  
Arizona Department of Environmental Quality  
1011 West Washington Street  
Phoenix, AZ 85007

Re: August 2012 Monthly Progress Report - RID-95 Wellhead Pilot Treatment Systems

Dear Mr. Snyder:

This August 2012 Monthly Progress Report for the RID-95 Wellhead Pilot Treatment Systems is provided for your review. This Monthly Progress Report, consistent with Section 8 of the *RID-95 Wellhead Pilot Treatment System Proposal*, dated August 18, 2011, provides information regarding wellhead treatment systems currently operating at RID-95, RID-89, RID-92 and RID-114.

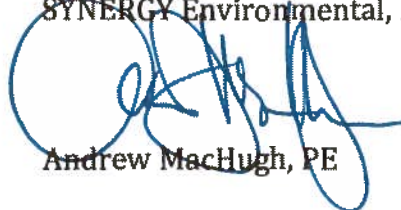
This Monthly Progress Report includes:

- Narrative summary of operational status including malfunctions, if any, and the actions taken to correct the malfunction.
- Operational data including: hours/percentage of operating time during the reporting period, volume of groundwater treated, approximate mass of target contaminants of concern (COCs) removed, and cumulative mass of target COCs removed since system start-up.
- Tabular summary of water quality samples collected and analytical results.
- Copies of final laboratory reports.

Please contact me by phone at 602-430-2785 or by email at [andrew.machugh@syn-env.com](mailto:andrew.machugh@syn-env.com), should you have any questions or comments regarding this report.

Best Regards,

SYNERGY Environmental, LLC



Andrew MacHugh, PE



cc: Donovan Neese, Roosevelt Irrigation District  
David Kimball, Gallagher & Kennedy

## Summary of Operational Status

### RID-95 Pilot Wellhead Treatment System

The RID-95 Wellhead Treatment System (WTS) operated continuously during the reporting period except when the system was changed to bypass mode (intermittently for approximately 1 hour) in an effort to balance flow rates between the treatment skids. When operating in treatment mode, the WTS processed flow from the well at approximately 1,600 gallons per minute (gpm). Additional operational data and estimated mass of target COCs removed are provided in **Table 1**. A summary of water quality data is provided in **Table 2**.

### RID-89 Wellhead Treatment System

The RID-89 WTS operated continuously during the reporting period except for approximately 6 hours due to a power surge/outage at the site that caused the system to automatically shut down. When operating, the WTS processed flow from the well at approximately 2,910 gpm. Additional operational data and estimated mass of target COCs removed are provided in **Table 1**. A summary of water quality data is provided in **Table 3**.

### RID-92 Wellhead Treatment System

The RID-92 WTS operated only about 17% of the time during the month because the system was shut down to allow for well investigation activities. When operating, the WTS processed flow from the well at approximately 1,230 gpm. Additional operational data and estimated mass of target COCs removed are provided in **Table 1**. A summary of water quality data is provided in **Table 4**.

### RID-114 Wellhead Treatment System

RID-114 WTS operated continuously during the reporting period except for approximately 1 hour for routine maintenance activities. When operating, the WTS processed flow from the well at approximately 2,380 gpm. Additional operational data and estimated mass of target COCs removed are provided in **Table 1**. A summary of water quality data is provided in **Table 5**.

**TABLE 1. RID WELLHEAD TREATMENT SYSTEMS OPERATIONAL STATUS**

West Van Buren Area WQARF Registry Site

Reporting Period: **August 2012**

WELLHEAD TREATMENT SYSTEMS DATA						
<b>RID-95 Pilot</b>	Volume of GW Treated:	218	acre-feet	Estimated Mass of Target COCs Removed:	43	pounds
	Volume of GW Treated, Since Start-up:	1503	acre-feet	Mass of Target COCs Removed, Since Start-up:	262	pounds
	Operational Hours:	743	<b>99.9%</b>			
<b>RID-89</b>	Volume of GW Treated:	397	acre-feet	Estimated Mass of Target COCs Removed:	44	pounds
	Volume of GW Treated, Since Start-up:	1296	acre-feet	Mass of Target COCs Removed, Since Start-up:	144	pounds
	Operational Hours:	739	<b>99.3%</b>			
<b>RID-92</b>	Volume of GW Treated:	29	acre-feet	Estimated Mass of Target COCs Removed:	7	pounds
	Volume of GW Treated, Since Start-up:	408	acre-feet	Mass of Target COCs Removed, Since Start-up:	96	pounds
	Operational Hours:	126	<b>16.9%</b>			
<b>RID-114</b>	Volume of GW Treated:	326	acre-feet	Estimated Mass of Target COCs Removed:	44	pounds
	Volume of GW Treated, Since Start-up:	992	acre-feet	Mass of Target COCs Removed, Since Start-up:	135	pounds
	Operational Hours:	743	<b>99.9%</b>			
<b>TOTALS (all sites):</b>	Volume of GW Treated:	<b>970</b>	acre-feet	Estimated Mass of Target COCs Removed:	<b>138</b>	pounds
	Volume of GW Treated, Since Start-Up:	<b>4,198</b>	acre-feet	Mass of Target COCs Removed, Since Start-up:	<b>637</b>	pounds

**MAINTENANCE REPORT**

RID-95 WTS operated in bypass mode for approximately 1 hour intermittently during the reporting period in an effort to balance skid flows.

RID-89 WTS was offline (or in bypass mode) for almost 6 hours due to a power surge/outage that caused the system to automatically shut down.

RID-92 WTS was offline for over 83% of the time during the month to allow for well investigation activities as requested by ADEQ.

RID-114 WTS was in bypass mode for approximately 1 hour during the month to allow for routine maintenance activities.

Alarms: None.

Actions: N/A.

- Attachments:
- 1) Table 2. RID-95 Pilot System Data Summary
  - 2) Table 3. RID-89 Wellhead Treatment System Data Summary
  - 3) Table 4. RID-92 Wellhead Treatment System Data Summary
  - 4) Table 5. RID-114 Wellhead Treatment System Data Summary
  - 5) Copies of Final Analytical Reports



**TABLE 2. RID-95 PILOT SYSTEM DATA SUMMARY**  
**WEST VAN BUREN AREA WQARF REGISTRY SITE**  
 (results presented in micrograms per liter, µg/L)

SAMPLE LOCATION	SAMPLE ID*	DATE	LEAD VESSEL	SAMPLE TYPE	TARGET COCs			TCM	1,1-DCA	cis-1,2-DCE
					TCE	PCE	1,1-DCE			
<b>EPA MAXIMUM CONTAMINANT LEVELS (MCL), as µg/L:</b>					<b>5</b>	<b>5</b>	<b>7</b>	<b>none</b>	<b>none</b>	<b>70</b>
<b>INFLUENT</b>	95-Influent	8/7/12	--	Primary	61	4.1	8.2	1.3	4.4	11
	95-Influent	8/13/12	--	Primary	63	4.3	7.2	1.2	4.5	11
	95-Influent	8/20/12	--	Primary	62	4.4	7.6	1.2	4.3	11
	082012-01	8/20/12	--	Duplicate	62	4.4	7.8	1.2	4.5	11
	95-Influent	8/29/12	--	Primary	67	4.6	7.7	1.3	4.7	11
<b>POINT OF COMPLIANCE</b>	95-POC	8/7/12	--	Primary	<0.5	<0.5	1.1	1.1	5.1	2.6
	95-POC	8/13/12	--	Primary	<0.5	<0.5	1.4	1.4	6.4	3.6
	95-POC	8/20/12	--	Primary	<0.5	<0.5	2.4	1.4	5.9	5.5
	95-POC	8/29/12	--	Primary	<0.5	<0.5	3.6	1.6	6.1	7.7
<b>TREATMENT SKID #1 (SOUTH, REACTIVATED CARBON)</b>										
<b>MID-SKID (EFFLUENT OF LEAD VESSEL)</b>	95-MID-1	8/7/12	A	Primary	<0.5	<0.5	5.3	1.6	5.9	9.7
	95-MID-1	8/13/12	A	Primary	0.6	<0.5	6.4	1.6	5.8	11
	95-MID-1	8/20/12	A	Primary	0.9	<0.5	7.3	1.7	5.9	12
	95-MID-1	8/29/12	A	Primary	2.0	<0.5	8.5	1.5	5.3	12
<b>TREATMENT SKID #2 (NORTH, REACTIVATED CARBON)</b>										
<b>MID-SKID (EFFLUENT OF LEAD VESSEL)</b>	95-MID-2	8/7/12	A	Primary	5.4	<0.5	6.7	1.4	5.2	11
	95-MID-2	8/13/12	A	Primary	6.2	<0.5	8.1	1.7	5.8	12
	95-MID-2	8/20/12	A	Primary	12	<0.5	8.0	1.5	5.3	12
	95-MID-2	8/29/12	A	Primary	12	<0.5	8.8	1.4	5.3	13

**EXPLANATION:**

COC = Contaminant of Concern  
 TCE = Trichloroethene  
 PCE = Tetrachloroethene  
 1,1-DCE = 1,1-Dichloroethene  
 TCM = Chloroform  
 1,1-DCA = 1,1-Dichloroethane  
 cis-1,2-DCE = cis-1,2-Dichloroethene

\* All samples analyzed by Airtech Environmental Laboratories following EPA Test Method 8260B.  
 <0.5 = Result is less than laboratory method reporting limit (MRL).  
 All other volatile organic compounds (VOCs) are below the MRL/detection limit.



**TABLE 3. RID-89 WELLHEAD TREATMENT SYSTEM DATA SUMMARY**  
**WEST VAN BUREN AREA WQARF REGISTRY SITE**  
(results presented in micrograms per liter, µg/L)

SAMPLE LOCATION	SAMPLE ID*	DATE	LEAD VESSEL	SAMPLE TYPE	TARGET COCs			TCM	1,1-DCA	cis-1,2-DCE
					TCE	PCE	1,1-DCE			
<b>EPA MAXIMUM CONTAMINANT LEVELS (MCL), as µg/L:</b>					<b>5</b>	<b>5</b>	<b>7</b>	<b>none</b>	<b>none</b>	<b>70</b>
<b>INFLUENT</b>	89-Influent	8/7/12	--	Primary	31	9.0	2.1	2.9	0.7	2.8
	080712-01	8/7/12	--	Duplicate	30	8.7	2.2	3.1	0.7	3.0
	89-Influent	8/13/12	--	Primary	30	9.1	2.2	3.1	0.7	2.8
	89-Influent	8/20/12	--	Primary	30	9.2	2.2	3.1	0.7	2.7
	89-Influent	8/29/12	--	Primary	29	9.1	2.0	3.0	0.6	2.6
	082912-01	8/29/12	--	Duplicate	28	8.8	2.2	3.0	0.6	2.7
<b>POINT OF COMPLIANCE</b>	89-POC	8/7/12	--	Primary	<0.5	<0.5	<0.5	1.8	0.7	<0.5
	89-POC	8/13/12	--	Primary	<0.5	<0.5	<0.5	2.3	0.8	<0.5
	89-POC	8/20/12	--	Primary	<0.5	<0.5	<0.5	2.8	0.8	0.7
	89-POC	8/29/12	--	Primary	<0.5	<0.5	<0.5	3.2	0.9	1.1
<b>TREATMENT SKID #1 (NORTH, REACTIVATED CARBON)</b>										
<b>MID-SKID (EFFLUENT OF LEAD VESSEL)</b>	89-MID-1	8/7/12	A	Primary	1.7	<0.5	1.3	3.1	0.8	2.0
	89-MID-1	8/13/12	A	Primary	1.9	<0.5	1.4	3.4	0.8	2.3
	89-MID-1	8/20/12	A	Primary	3.1	<0.5	1.7	3.7	0.9	2.6
	89-MID-1	8/29/12	A	Primary	3.6	<0.5	1.9	3.7	0.9	2.7
<b>TREATMENT SKID #2 (MIDDLE, REACTIVATED CARBON)</b>										
<b>MID-SKID (EFFLUENT OF LEAD VESSEL)</b>	89-MID-2	8/7/12	A	Primary	3.1	<0.5	1.4	3.2	0.9	2.2
	89-MID-2	8/13/12	A	Primary	3.4	<0.5	1.8	3.5	0.9	2.6
	89-MID-2	8/20/12	A	Primary	4.7	<0.5	2.0	3.4	0.8	2.6
	89-MID-2	8/29/12	A	Primary	5.4	<0.5	2.1	3.7	0.9	3.2
<b>TREATMENT SKID #3 (SOUTH, REACTIVATED CARBON)</b>										
<b>MID-SKID (EFFLUENT OF LEAD VESSEL)</b>	89-MID-3	8/7/12	A	Primary	3.6	<0.5	1.5	3.2	0.9	2.3
	89-MID-3	8/13/12	A	Primary	4.1	<0.5	1.7	3.4	0.9	2.5
	89-MID-3	8/20/12	A	Primary	6.3	<0.5	1.9	3.7	0.9	3.0
	89-MID-3	8/29/12	A	Primary	6.7	<0.5	2.5	3.9	0.9	3.2

**EXPLANATION:**

COC = Contaminant of Concern  
TCE = Trichloroethene  
PCE = Tetrachloroethene  
1,1-DCE = 1,1-Dichloroethene  
TCM = Chloroform  
1,1-DCA = 1,1-Dichloroethane  
cis-1,2-DCE = cis-1,2-Dichloroethene

\* All samples analyzed by Airtech Environmental Laboratories following EPA Test Method 8260B.  
<0.5 = Result is less than laboratory method reporting limit (MRL).  
All other volatile organic compounds (VOCs) are below the MRL/detection limit.

**TABLE 4. RID-92 WELLHEAD TREATMENT SYSTEM DATA SUMMARY**  
**WEST VAN BUREN AREA WQARF REGISTRY SITE**  
(results presented in micrograms per liter, µg/L)

SAMPLE LOCATION	SAMPLE ID*	DATE	LEAD VESSEL	SAMPLE TYPE	TARGET COCs			TCM	1,1-DCA	cis-1,2-DCE
					TCE	PCE	1,1-DCE			
<b>EPA MAXIMUM CONTAMINANT LEVELS (MCL), as µg/L:</b>					<b>5</b>	<b>5</b>	<b>7</b>	<b>none</b>	<b>none</b>	<b>70</b>
<b>INFLUENT</b>	92-Influent	8/7/12	--	Primary	NS	NS	NS	NS	NS	NS
	92-Influent	8/13/12	--	Primary	NS	NS	NS	NS	NS	NS
	92-Influent	8/20/12	--	Primary	NS	NS	NS	NS	NS	NS
	92-Influent	8/29/12	--	Primary	NS	NS	NS	NS	NS	NS
<b>POINT OF COMPLIANCE</b>	92-POC	8/7/12	--	Primary	NS	NS	NS	NS	NS	NS
	92-POC	8/13/12	--	Primary	NS	NS	NS	NS	NS	NS
	92-POC	8/20/12	--	Primary	NS	NS	NS	NS	NS	NS
	92-POC	8/29/12	--	Primary	NS	NS	NS	NS	NS	NS
<b>TREATMENT SKID #1 (REACTIVATED CARBON)</b>										
<b>MID-SKID (EFFLUENT OF LEAD VESSEL)</b>	92-MID-1	8/7/12	A	Primary	NS	NS	NS	NS	NS	NS
	92-MID-1	8/13/12	A	Primary	NS	NS	NS	NS	NS	NS
	92-MID-1	8/20/12	A	Primary	NS	NS	NS	NS	NS	NS
	92-MID-1	8/29/12	A	Primary	NS	NS	NS	NS	NS	NS

**EXPLANATION:**

COC = Contaminant of Concern  
TCE = Trichloroethene  
PCE = Tetrachloroethene  
1,1-DCE = 1,1-Dichloroethene

TCM = Chloroform  
1,1-DCA = 1,1-Dichloroethane  
cis-1,2-DCE = cis-1,2-Dichloroethene

\* All samples analyzed by Airtech Environmental Laboratories following EPA Test Method 8260B.  
<0.5 = Result is less than laboratory method reporting limit (MRL).  
All other volatile organic compounds (VOCs) are below the MRL/detection limit.  
NS = Not sampled as treatment system was in bypass mode for well investigation activities.

**TABLE 5. RID-114 WELLHEAD TREATMENT SYSTEM DATA SUMMARY**  
**WEST VAN BUREN AREA WQARF REGISTRY SITE**  
 (results presented in micrograms per liter, µg/L)

SAMPLE LOCATION	SAMPLE ID*	DATE	LEAD VESSEL	SAMPLE TYPE	TARGET COCs			TCM	1,1-DCA	cis-1,2-DCE
					TCE	PCE	1,1-DCE			
<b>EPA MAXIMUM CONTAMINANT LEVELS (MCL), as µg/L:</b>					<b>5</b>	<b>5</b>	<b>7</b>	<b>none</b>	<b>none</b>	<b>70</b>
<b>INFLUENT</b>	114-Influent	8/7/12	--	Primary	45	2.8	2.7	1.9	2.0	7.7
	114-Influent	8/13/12	--	Primary	44	2.8	2.5	1.9	1.9	7.3
	081312-01	8/13/12	--	Duplicate	45	2.8	2.7	2.0	2.1	7.8
	114-Influent	8/20/12	--	Primary	45	3.0	2.7	2.0	2.0	7.7
	114-Influent	8/27/12	--	Primary	41	2.6	2.4	1.7	1.8	6.7
<b>POINT OF COMPLIANCE</b>	114-POC	8/7/12	--	Primary	<0.5	<0.5	<0.5	0.7	1.3	<0.5
	114-POC	8/13/12	--	Primary	<0.5	<0.5	<0.5	0.9	1.7	0.5
	114-POC	8/20/12	--	Primary	<0.5	<0.5	<0.5	1.3	2.3	1.0
	114-POC	8/27/12	--	Primary	<0.5	<0.5	<0.5	1.5	2.3	1.5
<b>TREATMENT SKID #1 (NORTH, REACTIVATED CARBON)</b>										
<b>MID-SKID (EFFLUENT OF LEAD VESSEL)</b>	114-MID-1	8/7/12	A	Primary	<0.5	<0.5	1.1	1.9	2.3	4.2
	114-MID-1	8/13/12	A	Primary	<0.5	<0.5	1.3	2.0	2.5	5.0
	114-MID-1	8/20/12	A	Primary	0.5	<0.5	1.6	2.4	2.7	6.2
	114-MID-1	8/29/12	A	Primary	0.9	<0.5	2.2	2.4	2.4	7.1
<b>TREATMENT SKID #2 (MIDDLE, REACTIVATED CARBON)</b>										
<b>MID-SKID (EFFLUENT OF LEAD VESSEL)</b>	114-MID-2	8/7/12	A	Primary	1.5	<0.5	1.7	2.2	2.5	6.1
	114-MID-2	8/13/12	A	Primary	2.2	<0.5	2.0	2.3	2.5	6.4
	114-MID-2	8/20/12	A	Primary	3.2	<0.5	2.5	2.4	2.7	7.8
	114-MID-2	8/29/12	A	Primary	3.8	<0.5	2.6	2.3	2.4	7.7
<b>TREATMENT SKID #3 (SOUTH, REACTIVATED CARBON)</b>										
<b>25% BED SAMPLE</b>	114-3A-25	8/7/12	A	Primary	31	0.9	2.9	2.1	2.0	8.7
	114-3A-25	8/13/12	A	Primary	34	0.9	2.9	2.0	2.1	8.5
	114-3A-25	8/20/12	A	Primary	38	1.2	3.1	2.5	2.1	8.4
	114-3A-25	8/29/12	A	Primary	37	1.2	2.8	2.0	2.0	8.0
<b>50% BED SAMPLE</b>	114-3A-50	8/7/12	A	Primary	8.4	<0.5	2.9	2.1	2.2	8.8
	114-3A-50	8/13/12	A	Primary	15	<0.5	3.2	2.2	2.2	9.8
	114-3A-50	8/20/12	A	Primary	18	<0.5	3.2	2.4	2.1	8.7
	114-3A-50	8/29/12	A	Primary	21	<0.5	3.3	2.2	2.1	9.2
<b>75% BED SAMPLE</b>	114-3A-75	8/7/12	A	Primary	<0.5	<0.5	2.0	2.3	2.6	7.5
	114-3A-75	8/13/12	A	Primary	<0.5	<0.5	2.6	2.3	2.5	8.5
	114-3A-75	8/20/12	A	Primary	1.3	<0.5	3.2	3.2	2.4	9.5
	114-3A-75	8/29/12	A	Primary	2.9	<0.5	3.7	2.5	2.4	10
<b>MID-SKID (EFFLUENT OF LEAD VESSEL)</b>	114-MID-3	8/7/12	A	Primary	<0.5	<0.5	1.2	2.2	2.6	4.9
	114-MID-3	8/13/12	A	Primary	<0.5	<0.5	1.5	2.3	2.4	5.9
	114-MID-3	8/20/12	A	Primary	0.8	<0.5	2.3	2.6	2.8	8.1
	114-MID-3	8/29/12	A	Primary	1.2	<0.5	2.1	2.5	2.6	8.4

**EXPLANATION:**

COC = Contaminant of Concern  
 TCE = Trichloroethene  
 PCE = Tetrachloroethene  
 1,1-DCE = 1,1-Dichloroethene  
 TCM = Chloroform  
 1,1-DCA = 1,1-Dichloroethane  
 cis-1,2-DCE = cis-1,2-Dichloroethene

\* All samples analyzed by Airtech Environmental Laboratories following EPA Test Method 8260B.

<0.5 = Result is less than laboratory method reporting limit (MRL).

All other volatile organic compounds (VOCs) are below the MRL/detection limit.