

***NORDICA***

**DOBERMANN**

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**RACE GUIDE**

**2021**

**DOBERMANN WC (93 MM)**

The Nordica Dobermann WC has time and time again proven itself to be the benchmark of the Nordica Collection. It has served our best athletes, at our sport's highest level for over 20 years. Developed and tested by World Cup athletes, the Dobermann WC is designed to make the most impossible turns, possible. Dobermann WC, because performance matters.



**DOBERMANN WC 150**

BLACK/RED  
05000404100

last (mm)	flex	size range
93	150	5-10 UK

liner type/style: WC CORK AND OIL LACE LINER

stock canting angle: 0°

sole: NOT IN COMPLIANCE WITH ISA 5355 NORM.



**DOBERMANN WC 130**

BLACK/RED  
05000704100

last (mm)	flex	size range
93	130	3-10 UK

liner type/style: WC CORK AND OIL LACE LINER

stock canting angle: 0°

sole: NOT IN COMPLIANCE WITH ISA 5355 NORM.



**DOBERMANN WC 110**

BLACK/RED  
05000804100

last (mm)	flex	size range
93	110	3-10 UK

liner type/style: WC CORK AND OIL LACE LINER

stock canting angle: 0°

sole: NOT IN COMPLIANCE WITH ISA 5355 NORM.



**DOBERMANN WC 100 L.C.**

BLACK/RED  
05001904100

last (mm)	flex	size range
93	100	3-8 UK

liner type/style: WC CORK AND OIL LACE LINER

stock canting angle: 0°

sole: NOT IN COMPLIANCE WITH ISA 5355 NORM.

RACING INSTINCT

BECOME A DOBERMANN AND CONNECT  
WITH OUR NEW FACEBOOK GROUP:

**DOBERMANN RACE COMMUNITY**

# DOBERMANN GP (98MM)



**DOBERMANN GP 130**  
BLACK/RED  
050C1003100

last (mm)	flex	size range
98	130	22.5-29.5

liner type/style: RACE GP PERFORMANCE FIT

sole: PU SOLID

**DOBERMANN GP 110**  
BLACK/RED  
050C1803100

last (mm)	flex	size range
98	110	22.5-29.5

liner type/style: RACE GP PERFORMANCE FIT

sole: PU SOLID

**DOBERMANN GP 100 L.C.**  
BLACK/RED  
050C2403100

last (mm)	flex	size range
98	100	22.5-27.5

liner type/style: RACE GP PERFORMANCE FIT

sole: PU SOLID

# JUNIOR



NEW

**DOBERMANN 90 L.C.**  
BLACK/RED  
05005404100

last (mm)	flex	size range
96	90	3-8 UK

liner type/style: WC CORK AND OIL LACE LINER

stock canting angle: 0°

sole: COMPLIANT WITH 5355 DIN NORM.



NEW

**DOBERMANN 70 L.C.**  
BLACK/RED  
05005604100

last (mm)	flex	size range
96	70	3-8 UK

liner type/style: WC CORK AND OIL LACE LINER

stock canting angle: 0°

sole: COMPLIANT WITH 5355 DIN NORM.



**DOBERMANN GP 70**  
BLACK/RED  
050C3003100

last (mm)	flex	size range
98	70	22.5-27.5

liner type/style: RACE GP PERFORMANCE FIT

sole: PU REPLACABLE



**DOBERMANN GP 60**  
BLACK/RED  
05075402100

last (mm)	size range	flex
98	18.0-28.0	60

liner type/style: COMFORT FIT

sole: PU REPLACABLE





**DOBERMANN DH WC  
DEPT EDT PLATE**

BLACK/RED  
0A800200001

size: 212 · 218  
radius (by size): ≥50 (212 & 218)  
ski construction: ENERGY 2 TITANIUM  
binding: MARKER XCELL 24, 18  
plate: MARKER SPEED PLATE EDT  
recommended side bevel: 3°  
recommended base bevel: 0.5°-1.0°

**DOBERMANN SG WC  
DEPT EDT PLATE**

BLACK/RED  
0A800400001

size: 205 · 212  
radius (by size): ≥40 (208) ≥45 (212)  
ski construction: ENERGY 2 TITANIUM  
binding: MARKER XCELL 24, 18  
plate: MARKER SPEED PLATE EDT  
recommended side bevel: 3°  
recommended base bevel: 0.5°-1.0°

**DOBERMANN GS WC  
DEPT PLATE**

BLACK/RED  
0A020600001

size: 188 · 193  
radius (by size): ≥30 (188 & 193)  
ski construction: ENERGY 2 TITANIUM  
binding: MARKER XCELL 24, 18  
plate: MARKER PISTON PLATE 10MM  
recommended side bevel: 3°  
recommended base bevel: 0.5°-1.0°

**DOBERMANN SL WC  
DEPT PLATE**

BLACK/RED  
0A020800001

size: 156 · 165  
radius (by size): R&D (156 & 165)  
ski construction: ENERGY 2 TITANIUM  
binding: MARKER XCELL 24, 18  
plate: MARKER PISTON PLATE 14MM  
recommended side bevel: 3°  
recommended base bevel: 0.5°-1.0°

**DOBERMANN GS WC  
RACE**

BLACK/RED  
0A021200001

size: 183 · 188  
radius (by size): ≥23 (183) ≥25 (188)  
ski construction: ENERGY 2 TITANIUM  
binding: MARKER XCELL 16  
plate: MARKER PISTON PLATE 10MM  
recommended side bevel: 3°  
recommended base bevel: 0.5°-1.0°

**DOBERMANN SL WC  
RACE**

BLACK/RED  
0A021400001

size: 156-165  
radius (by size): R&D (156 & 165)  
ski construction: ENERGY 2 TITANIUM  
binding: RACE 10 TCX, XCELL 12  
plate: MARKER PISTON PLATE  
recommended side bevel: 3°  
recommended base bevel: 0.5°-1.0°

**DOBERMANN GS  
RACE**

BLACK/RED  
0A021600001

size: 178 · 183 · 188  
radius (by size): ≥23 (183 & 178) ≥25 (188)  
ski construction: ENERGY 2 TITANIUM  
binding: MARKER XCELL 16  
plate: MARKER PISTON PLATE  
recommended side bevel: 3°  
recommended base bevel: 0.5°-1.0°

**DOBERMANN SL  
RACE**

BLACK/RED  
0A021800001

size: 150  
radius (by size): ≥12 (150)  
ski construction: ENERGY 2 TITANIUM  
binding: RACE 10 TCX, XCELL 12  
plate: MARKER PISTON PLATE  
recommended side bevel: 3°  
recommended base bevel: 0.5°-1.0°



**DOBERMANN SGJ WC PLATE**

BLACK/RED  
0A021000001

size: 185 · 195 · 202  
radius (by size): ≥30 (185) ≥33 (195) TBD (202)  
ski construction: ENERGY 2 TITANIUM  
recommended binding: MARKER XCELL 16, 18  
plate: MARKER PISTON PLATE  
recommended side bevel: 3°  
recommended base bevel: 0.5°-1°



**DOBERMANN GSJ PLATE**

BLACK/RED  
0A022000001

size: 136 · 143 · 150 · 157 · 164 · 171  
radius (by size): ≥14 (136,143 &150) ≥17 (157, 164 & 171)  
ski construction: ENERGY 2 TITANIUM  
binding: RACE 10 TCX, XCELL 12  
plate: MARKER JR RACE PLATE  
recommended side bevel: 3°  
recommended base bevel: 0.5°-1°



**DOBERMANN SLJ PLATE**

BLACK/RED  
0A022200001

size: 122 · 129 · 136 · 143 · 150  
radius (by size): ≥9 (122 & 129) ≥10 (136 & 143) ≥12 (150)  
ski construction: ENERGY 2 TITANIUM  
binding: RACE 10 TCX, XCELL 12  
plate: MARKER JR RACE PLATE  
recommended side bevel: 3°  
recommended base bevel: 0.5°-1°



**DOBERMANN COMBI PRO S**

BLACK/RED  
0A035000001

size: 100 · 110 · 120 · 130 · 140 · 150  
radius (by size): 7 (100) · 8 (110) · 9 (120) 10 (130) · 11 (140) · 12 (150)  
ski construction: ENERGY 2 TITANIUM  
binding: RACE 8, RACE 10  
plate: FLAT  
recommended side bevel: 3°  
recommended base bevel: 0.5°-1°

**SKI COLLECTION & TECHNICAL DATAS**

Discipline	Article #	Model	Construction	Length	Flex	Radius on Ski	Plate	Base Grinding / Edge finish	Binding recommended	User Category
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DH Worldcup										
DH	0A8002 00 001	DOB. DH WC DEPT EDT PLATE	SS-Ti (Phenol)	218	N/A	>50	Marker Speed Plate EDT	Racing Dept. Finish	RACE X-COMP 24	Men Worldcup DH Ski
DH	0A8002 00 001	DOB. DH WC DEPT EDT PLATE	SS-Ti (Phenol)	212	N/A	>50	Marker Piston Plate	Racing Dept. Finish	RACE X-COMP 24	Women Worldcup DH Ski
SG Worldcup										
SG	0A8004 00 001	DOB. SG WC DEPT EDT PLATE	SS-Ti (Phenol)	212	N/A	>45	Marker Speed Plate EDT	Racing Dept. Finish	RACE X-COMP 24	Men Worldcup SG Ski
SG	0A8004 00 001	DOB. SG WC DEPT EDT PLATE	SS-Ti (Phenol)	205	N/A	>40	Marker Piston Plate	Racing Dept. Finish	RACE X-COMP 24	Women Worldcup SG Ski
GS Worldcup										
GS	0A0206 00 001	DOB. GS WC DEPT PLATE	SS-Ti (Phenol)	193	Stiff or Soft	>30	Marker Piston Plate	Racing Dept. Finish	RACE X-COMP 18	Men Worldcup GS Ski
GS	0A0206 00 001	DOB. GS WC DEPT PLATE	SS-Ti (Phenol)	188	Stiff or Soft	>30	Marker Piston Plate	Racing Dept. Finish	RACE X-COMP 18	Women Worldcup GS Ski
SL Worldcup										
SL	0A0208 00 001	DOB. SL WC DEPT PLATE	SS-Ti (Phenol)	165	Stiff or Soft	R&D	Marker Piston Plate 1.4mm	Racing Dept. Finish	RACE X-COMP 18	Men Worldcup SL Ski
SL	0A0208 00 001	DOB. SL WC DEPT PLATE	SS-Ti (Phenol)	156	Stiff or Soft	R&D	Marker Piston Plate 1.4mm	Racing Dept. Finish	RACE X-COMP 18	Women Worldcup SL Ski

GS FIS										
GS	0A0212 00 001	DOBERMANN GS WC PLATE	SS-Ti (Phenol)	188	N/A	>25	Marker Piston Plate	Serial Racing Finish (Ready to Race)	RACE X-COMP 18	Master - Junior FIS GS Ski
GS	0A0212 00 001	DOBERMANN GS WC PLATE	SS-Ti (Phenol)	183	N/A	>23	Marker Piston Plate	Serial Racing Finish (Ready to Race)	RACE X-COMP 18	Master - Junior FIS GS Ski
GS	0A0216 00 001	DOBERMANN GS RACE PLATE	SS-Ti	188	Tweener	>25	Marker Piston Plate	Serial Racing Finish (Ready to Race)	RACE X-COMP 16	Junior FIS GS Ski
GS	0A0216 00 001	DOBERMANN GS RACE PLATE	SS-Ti	183	Tweener	>23	Marker Piston Plate	Serial Racing Finish (Ready to Race)	RACE X-COMP 16	Junior FIS GS Ski
GS	0A0216 00 001	DOBERMANN GS RACE PLATE	SS-Ti	178	Tweener	>17	Marker Piston Plate	Serial Racing Finish (Ready to Race)	RACE X-COMP 16	Junior FIS GS Ski
SL FIS										
SL	0A0214 00 001	DOBERMANN SL WC PLATE	SS-Ti (Phenol)	165	Tweener	R&D	Marker Piston Plate 1.0mm	Serial Racing Finish (Ready to Race)	RACE X-COMP 18	Junior Worldcup SL Ski
SL	0A0214 00 001	DOBERMANN SL WC PLATE	SS-Ti (Phenol)	156	Tweener	R&D	Marker Piston Plate 1.0mm	Serial Racing Finish (Ready to Race)	RACE X-COMP 16	Junior Worldcup SL Ski
SL	0A0218 00 001	DOBERMANN SL RACE PLATE	SS-Ti	150	Tweener	>12	Marker Piston Plate 1.0mm	Serial Racing Finish (Ready to Race)	RACE X-COMP 16	Junior FIS SL Ski
SG Junior FIS										
SG	0A0210 00 001	DOBERMANN SGJ WC PLATE	SS-Ti (Phenol)	202	N/A	>35	Marker Speed Plate	Racing Dept. Finish	RACE X-COMP 16	JR FIS SG Ski
SG	0A0210 00 001	DOBERMANN SGJ WC PLATE	SS-Ti (Phenol)	195	N/A	>33	Marker Speed Plate	Racing Dept. Finish	RACE X-COMP 16	JR FIS SG Ski
SG	0A0210 00 001	DOBERMANN SGJ WC PLATE	SS-Ti (Phenol)	185	N/A	>30	Marker Speed Plate	Racing Dept. Finish	RACE X-COMP 16	JR FIS SG Ski

GS Junior										
GS	0A0220 00 001	DOBERMANN GSJ PLATE	SS-Ti	171	N/A	>17	Marker Junior Race Plate	Serial Racing Finish (Ready to Race)	RACE X-COMP 12	Junior GS Ski
GS	0A0220 00 001	DOBERMANN GSJ PLATE	SS-Ti	164	N/A	>17	Marker Junior Race Plate	Serial Racing Finish (Ready to Race)	RACE X-COMP 12	Junior GS Ski
GS	0A0220 00 001	DOBERMANN GSJ PLATE	SS-Ti	157	N/A	>17	Marker Junior Race Plate	Serial Racing Finish (Ready to Race)	RACE X-COMP 12	Junior GS Ski
GS	0A0220 00 001	DOBERMANN GSJ PLATE	SS-Ti	150	N/A	>14	Marker Junior Race Plate	Serial Racing Finish (Ready to Race)	RACE 10	Junior GS Ski
GS	0A0220 00 001	DOBERMANN GSJ PLATE	SS-Ti	143	N/A	>14	Marker Junior Race Plate	Serial Racing Finish (Ready to Race)	RACE 10	Junior GS Ski
GS	0A0220 00 001	DOBERMANN GSJ PLATE	SS-Ti	136	N/A	>13	Marker Junior Race Plate	Serial Racing Finish (Ready to Race)	RACE 10	Junior GS Ski
SL Junior										
SL	0A0222 00 001	DOBERMANN SLJ PLATE	SS-Ti	150	N/A	>12	Marker Junior Race Plate	Serial Racing Finish (Ready to Race)	RACE X-COMP 12	Junior SL Ski
SL	0A0222 00 001	DOBERMANN SLJ PLATE	SS-Ti	143	N/A	>10	Marker Junior Race Plate	Serial Racing Finish (Ready to Race)	RACE X-COMP 12	Junior SL Ski
SL	0A0222 00 001	DOBERMANN SLJ PLATE	SS-Ti	136	N/A	>10	Marker Junior Race Plate	Serial Racing Finish (Ready to Race)	RACE X-COMP 12	Junior SL Ski
SL	0A0222 00 001	DOBERMANN SLJ PLATE	SS-Ti	129	N/A	>9	Marker Junior Race Plate	Serial Racing Finish (Ready to Race)	RACE 10	Junior SL Ski
SL	0A0222 00 001	DOBERMANN SLJ PLATE	SS-Ti	122	N/A	>9	Marker Junior Race Plate	Serial Racing Finish (Ready to Race)	RACE 10	Junior SL Ski

Age	Discipline	Article #	Model	Length (cm)	Radius on Ski	Marker Binding	Boot	Flex	Last	Gender
<b>U8</b> 6-7	GS/SL Junior	0A0330 ME 001	DOBERMAN COMBI PRO S	120-130			SPEEDMACHINE J3	30		MEN/WOMEN
	GS/SL Junior	0A0330 ME 002	DOBERMAN COMBI PRO S	100-110			SPEEDMACHINE J4	40		MEN/WOMEN
	GS/SL Junior	0A0330 ME 003	DOBERMAN COMBI PRO S	110-120			DOBERMANN GP 60	60	98	MEN/WOMEN
	GS/SL Junior	0A0330 ME 004	DOBERMAN COMBI PRO S	100			DOBERMANN GP 60	60	98	MEN/WOMEN
<b>U10</b> 8-9	GS Junior	0A0220 00 001	DOBERMANN GSJ PLATE	136	>13	RACE 10 TCX	DOBERMANN GP 60/70	60/70	98	MEN/WOMEN
	SL Junior	0A0222 00 001	DOBERMANN SLJ PLATE	129	>9	RACE 10/RACE 8 JR Lug Only	DOBERMANN GP 60/70	60/70	98	MEN/WOMEN
	SL Junior	0A0222 00 001	DOBERMANN SLJ PLATE	122	>9	RACE 8 JR Lug Only	DOBERMANN GP 60	60	98	MEN/WOMEN
<b>U12</b> 10-11	GS Junior	0A0220 00 001	DOBERMANN GSJ PLATE	157	>17	RACE 10 TCX	DOBERMANN 70 LC	70	96	MEN/WOMEN
	GS Junior	0A0220 00 002	DOBERMANN GSJ PLATE	150	>14	RACE 10 TCX	DOBERMANN GP 70	70	98	MEN/WOMEN
	GS Junior	0A0220 00 003	DOBERMANN GSJ PLATE	143	>14	RACE 10 TCX	DOBERMANN GP 60/70	60/70	98	MEN/WOMEN
	SL Junior	0A0222 00 001	DOBERMANN SLJ PLATE	136	>9	RACE 10 TCX	DOBERMANN GP 60/70	60/70	98	MEN/WOMEN
<b>U14</b> 12-13	SL Junior	0A0222 00 002	DOBERMANN SLJ PLATE	129	>9	RACE 10/RACE 8 JR Lug Only	DOBERMANN GP 60/70	60/70	98	MEN/WOMEN
	SL FIS	0A0218 00 001	DOBERMANN SL RACE PLATE	150	>12	RACE 10 TCX	DOBERMANN GP 70	70	98	MEN/WOMEN
	SG Junior	0A0210 00 001	DOBERMANN SGJ WC PLATE	185	>30	XCOMP12/XCOMP 16	DOBERMANN GP 100 LC/ WC 100 LC	100	98/93	MEN/WOMEN
	GS Junior	0A0220 00 001	DOBERMANN GSJ PLATE	171	>17	XCOMP12/XCOMP 16	DOBERMANN GP 100 LC/ WC 100 LC	100	98/93	MEN/WOMEN
	GS Junior	0A0220 00 001	DOBERMANN GSJ PLATE	164	>17	XCOMP12/XCOMP 16	DOBERMANN GP 100 LC/110 GP	100/110	98	MEN/WOMEN
	GS Junior	0A0220 00 001	DOBERMANN GSJ PLATE	157	>17	RACE 10 TCX/XCOMP 12	DOBERMANN 70/90 LC	70/90	96	MEN/WOMEN
	GS Junior	0A0220 00 001	DOBERMANN GSJ PLATE	150	>14	RACE 10 TCX/XCOMP 12	DOBERMANN 70 LC	70	96	MEN/WOMEN
	SL Junior	0A0222 00 001	DOBERMANN SLJ PLATE	150	>12	RACE 10 TCX	DOBERMANN 70 LC	70	96	MEN/WOMEN
<b>U16</b> 14-15	SL Junior	0A0222 00 001	DOBERMANN SLJ PLATE	143	>10	RACE 10 TCX	DOBERMANN GP 70	70	98	MEN/WOMEN
	GS FIS	0A0212 00 001	DOBERMANN GS WC PLATE	188	>25	XCOMP 16/ XCOMP 18	DOBERMANN WC LC 100/110	100/110	93	MEN
	GS FIS	0A0212 00 001	DOBERMANN GS WC PLATE	183	>23	XCOMP 16/ XCOMP 18	DOBERMANN WC LC 100/110	100/110	93	MEN/WOMEN
	GS FIS	0A0216 00 001	DOBERMANN GS RACE PLATE	188	>25	XCOMP 16/ XCOMP 18	DOBERMANN GP 90 LC/ WC 100 LC	90/100	96/93	MEN/WOMEN
	GS FIS	0A0216 00 001	DOBERMANN GS RACE PLATE	183	>23	XCOMP 16/ XCOMP 18	DOBERMANN GP 90 LC/ WC 100 LC	90/100	96/93	MEN/WOMEN
	GS FIS	0A0216 00 001	DOBERMANN GS RACE PLATE	178	>17	XCOMP 16/ XCOMP 18	DOBERMANN GP 90 LC/ WC 100 LC	90/100	96/93	MEN/WOMEN
	GS Junior	0A0220 00 001	DOBERMANN GSJ PLATE	171	>17	XCOMP 12/XCOMP 16	DOBERMANN GP 100 LC/110 GP	100/110	93	MEN/WOMEN
	GS Junior	0A0220 00 001	DOBERMANN GSJ PLATE	164	>17	XCOMP 12/XCOMP 16	DOBERMANN GP 100 LC/110 GP	100/110	93	MEN/WOMEN
	SL FIS	0A0214 00 001	DOBERMANN SL WC PLATE	165	R&D	XCOMP 12/XCOMP 16	DOBERMANN WC LC 100/110	100/110	93	MEN
	SL FIS	0A0214 00 001	DOBERMANN SL WC PLATE	156	R&D	XCOMP 12/XCOMP 16	DOBERMANN WC LC 100/110	100/110	93	MEN/WOMEN
	SL FIS	0A0218 00 001	DOBERMANN SL RACE PLATE	150	>12	XCOMP 12/XCOMP 16	DOBERMANN WC LC 100/110	100/110	93	MEN/WOMEN
	SG Junior	0A0210 00 001	DOBERMANN SGJ WC PLATE	202	>35	XCOMP 16/ XCOMP 18	DOBERMANN GP 100 LC/110 GP	100/110	93	MEN/WOMEN
<b>U19 &amp; Older</b> 16 & up	SG Junior	0A0210 00 001	DOBERMANN SGJ WC PLATE	195	>33	XCOMP 16/ XCOMP 18	DOBERMANN GP 100 LC/110 GP	100/110	93	MEN/WOMEN
	SG Junior	0A0210 00 001	DOBERMANN SGJ WC PLATE	185	>30	XCOMP 16/ XCOMP 18	DOBERMANN GP 100 LC/110 GP	100/110	93	MEN/WOMEN
	DH	0A8002 00 001	DOB. DH WC DEPT EDT PLATE	218	>50	XCOMP 24	DOBERMANN WC 130/150	130/150	93	MEN
	DH	0A8002 00 001	DOB. DH WC DEPT EDT PLATE	212	>50	XCOMP18/XCOMP 24	DOBERMANN WC 110/ 130	110/130	93	WOMEN
	SG Worldcup	0A8004 00 001	DOB. SG WC DEPT EDT PLATE	212	>45	XCOMP 24	DOBERMANN WC 130/150	130/150	93	MEN
	SG Worldcup	0A8004 00 001	DOB. SG WC DEPT EDT PLATE	205	>40	XCOMP18/XCOMP 24	DOBERMANN WC 110/ 130	110/130	93	WOMEN
	GS Worldcup	0A0206 00 001	DOB. GS WC DEPT PLATE	193	>30	XCOMP 18/XCOMP 24	DOBERMANN WC 110/ 130	110/130	93	MEN
	GS Worldcup	0A0206 00 001	DOB. GS WC DEPT PLATE	188	>30	XCOMP 18/XCOMP 24	DOBERMANN WC 110	110	93	WOMEN
	SL Worldcup	0A0208 00 001	DOB. SL WC DEPT PLATE	165	R&D	XCOMP 18	DOBERMANN WC 110/ 130	110/130	93	MEN
	SL Worldcup	0A0208 00 002	DOB. SL WC DEPT PLATE	156	R&D	XCOMP 18	DOBERMANN WC 110	110	93	WOMEN

You will be required to follow all FIS/USSA rules and regulations. This chart represents brand sizing recommendations.



**WORLD CUP DEPARTMENT**

**WC Race Department Skis**

**NEW Size 188/193**

- 2 flex options SOFT or STIFF (ski is labeled with sticker)
- Exact shape and flex used at the World Cup level (Extra thick wood core with .6/.8mm metal)
- Phenol Side Wall (stiffer sidewall than non-department skis)
- 10mm piston plate

**WC Race Department Skis**

**NEW 156/165**

- 2 flex options SOFT or STIFF (ski is labeled with sticker)
- Exact shape and flex used at the World Cup level (Extra thick wood core with .5/.6 & .5/.7mm metal)
- Phenol Side wall (stiffer sidewall than non-department skis)
- 14mm piston plate

**Dobermann FIS Skis**

**183-23m/188-25m**

- Thicker/stiffer wood core profile with .6/.8mm of Titanal
- Phenol Side wall (stiffer sidewall than non-department skis)
- 10mm piston plate

**156/165**

- Unchanged - Graphic updates only
- Phenol side wall (stiffer side wall)
- 10mm piston plate

**DOBERMANN NON-FIS SKIS**

**SGJ**

- Unchanged - Graphic updates only

**GS non-FIS Skis (Tweeners)**

**NEW 178-23m/183-23m/188-25m**

- Softer ABS sidewall (same as Jr skis)
- New progressive shape
- Thinner/Softer wood construction with .4mm Titanal
- 10mm piston plate

**SL non-FIS Skis (Tweeners)**

**150**

- Softer ABS sidewall (same as Jr skis)
- Thinner/Softer wood construction with .4mm Titanal
- 10mm piston plate.

**DOBERMANN JUNIOR**

**JR GS**

**NEW 157-164-171**

- New Marker Junior Race Plate – Pivot (connected)
- New progressive shape
- Thinner/Softer wood construction with 2 x .4 mm Titanal edge to edge
- Softer ABS Jr sidewall

**NEW 136-143-150**

- New Junior Race Plate – Short (2 piece)
- New progressive shape
- Thinner/Softer wood construction with 2 x .4 mm Titanal down center of ski
- Softer ABS Jr sidewall

**JR SL**

**143-150**

- New Marker Junior Race Plate – Pivot (connected)
- Thinner/Softer wood construction with 2 x .4 mm Titanal edge to edge
- Softer ABS Jr sidewall

**122-129-136**

- New Junior Race Plate – Short (2 piece)
- Thinner/Softer wood construction with 2 x .4 mm Titanal down center of ski
- Softer ABS Jr sidewall

**DOBERMANN BOOT**

**NEW Dobermann 90 Low Cuff**

- 96mm last
- Lower cuff to accommodate junior athletes
- Solid toe and heel lugs
- Lace up liner

**NEW Dobermann 70 Low Cuff**

- 96mm last
- Lower cuff to accommodate junior athletes
- Solid toe and heel lugs
- Lace up liner

# ACCESSORIES



**ATHLETE GEAR JOCKEY  
LARGE**  
BLACK/RED  
2021X007741

Sizes: 14x15x26 in  
Main fabric: Polyester 600D TPE coating



**ATHLETE GEAR JOCKEY  
SMALL**  
BLACK/RED  
2021X006741

Sizes: 14x12x22 in  
Main fabric: Polyester 600D TPE coating



**DOBERMANN BURRITO 3  
DH/SG**  
BLACK/RED  
2021X014741

Sizes: 40x90 in  
Main fabric: ECO-Polyester 600D TPE coating



**DOBERMANN TEE**  
BLACK  
17000910001



**RACING INSTINCT TEE**  
BLACK  
19000907001



**DOBERMANN BURRITO 3  
GS/SL**  
BLACK/RED  
2021X015741

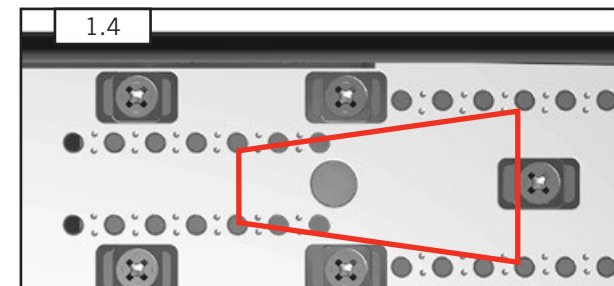
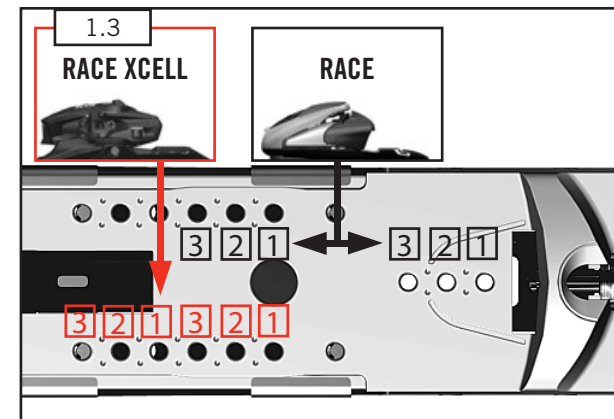
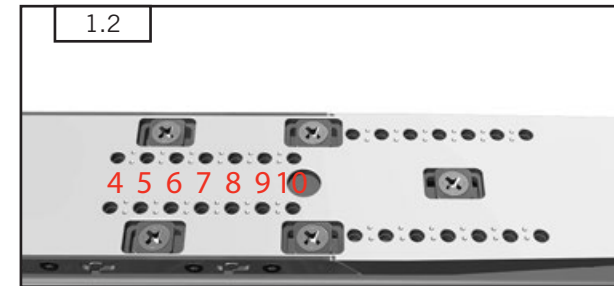
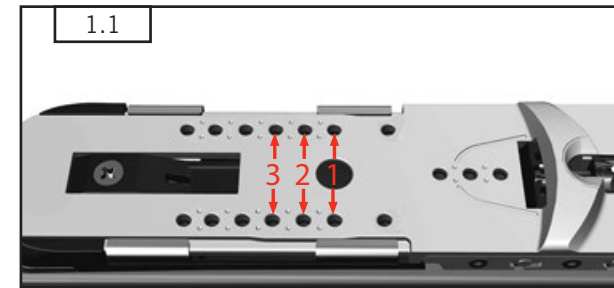
Sizes: 40x80 in  
Main fabric: ECO-Polyester 600D TPE coating



**DOBERMANN HOODIE**  
BLACK  
17000911001



# WC PISTON INTERFACE: MOUNTING XCELL AND COMP BINDINGS



## INSTALLATION OF XCELL AND COMP BINDINGS:

### BOOT SIZE BINDING POSITION: (1.1 and 1.2)

- Toe: (1.1)  
1: 260 mm - 330 mm  
2: 331 mm - 340 mm  
3: 341 mm - 355 mm

- Heel: w/ toe in position 1 (1.2)  
4: 260 mm - 269 mm  
5: 270 mm - 279 mm  
6: 280 mm - 289 mm  
7: 290 mm - 299 mm  
8: 300 mm - 309 mm  
9: 310 mm - 319 mm  
10: 320 mm - 330 mm



### BINDING SCREW POSITION:

**TOE: (1.3)**  
Race Xcell models:  
Race XCell toes use the screw hole positions numbered in red.  
Mount the two forward toe fixation screws for the front mounting plate 3 sole-length holes forward of the identified sole-length scale. Slide the toe onto the front mounting plate and affix the two rear screws in the correctly identified sole-length holes. (1.3)

Race toes use the screw hole positions numbered in Black.

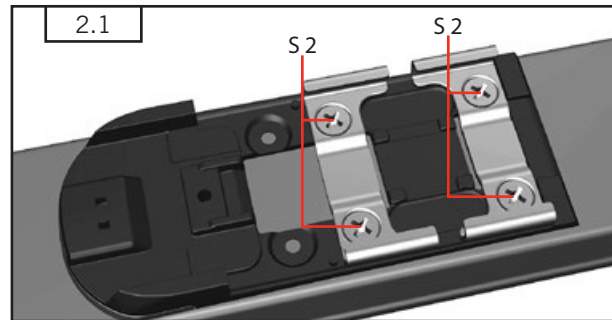
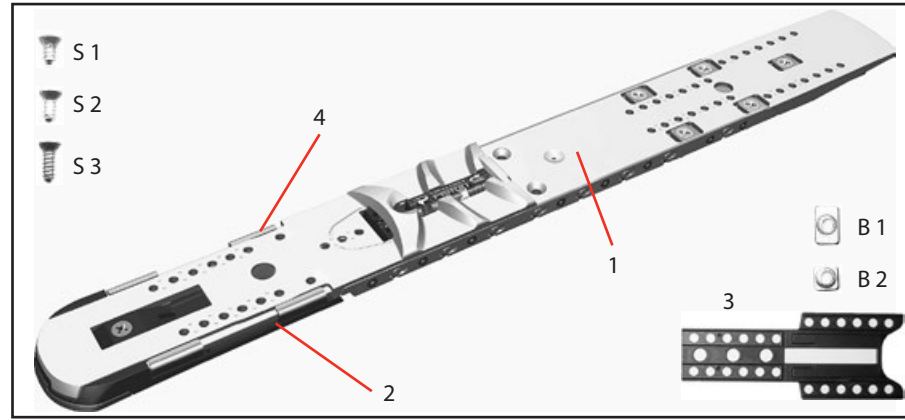
**HEEL: (1.4)**  
All Race XCell and Comp Heels use the same heel screw hole positions.

### SCREW CHART FOR SPACERS

TOE	COMP 20		HEEL	COMP 20	
+ 2 mm			+ 2 mm		INLINE SCREW
+ 4 mm			+ 4 mm		

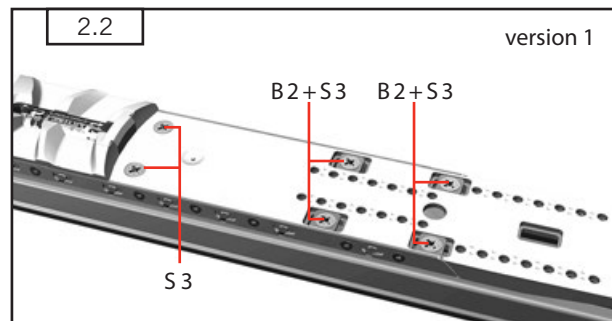
TOE	RACE XCELL		HEEL	RACE XCELL	
+ 2 mm			+ 2 mm		INLINE SCREW
+ 4 mm			+ 4 mm		

## WC PISTON INTERFACE: SL ADJUSTMENT OPTIONS



### WORLD CUP PISTON CONTROL INTERFACE:

- 1 World Cup Piston Control plate
- 2 World Cup Piston Control front plate
- 3 Flex element
- 4 Bracket
- B 1 Fixed bushing
- B 2 Gliding bushing
- S 1 Screws for Piston (2 x)
- S 2 Screws for front plate (8 x)
- S 3 Screws for WPCP plate (14 x)



### MOUNTING RECOMMENDATION SL:

#### Front plate:

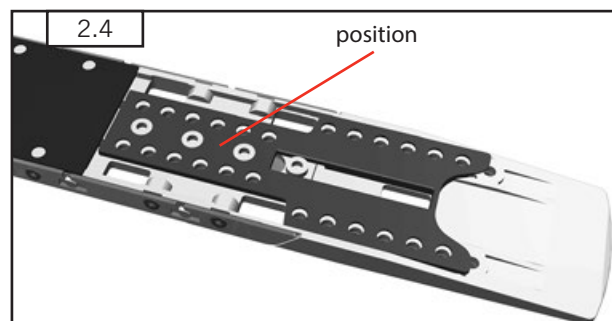
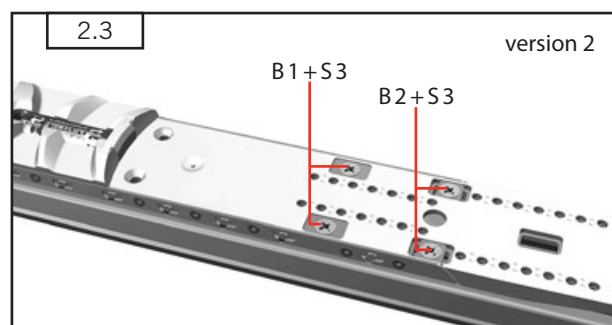
- Short position (2.1)

#### WPCP plate:

- **Version 1:** fixed middle position + 4 gliding heel bushings per plate (2.2)

or

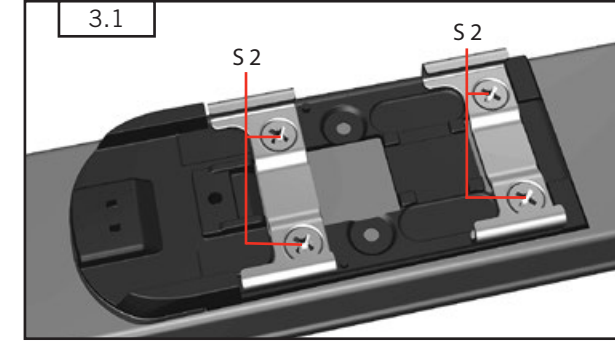
- **Version 2:** 2 fixed heel bushings + 2 gliding heel bushings per plate (2.3)



#### Flex element:

- Position 1 (2.4)

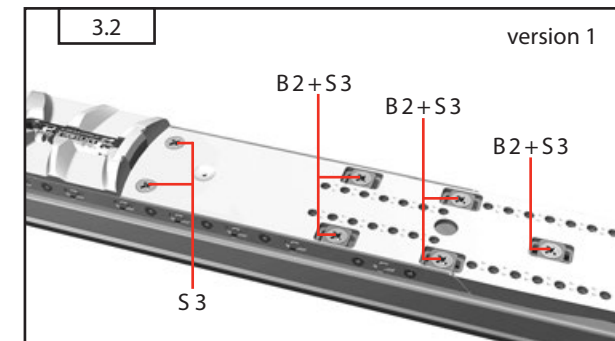
## WC PISTON INTERFACE: DH/GS/GS ADJUSTMENT OPTIONS



### MOUNTING RECOMMENDATION GS / SG / DH:

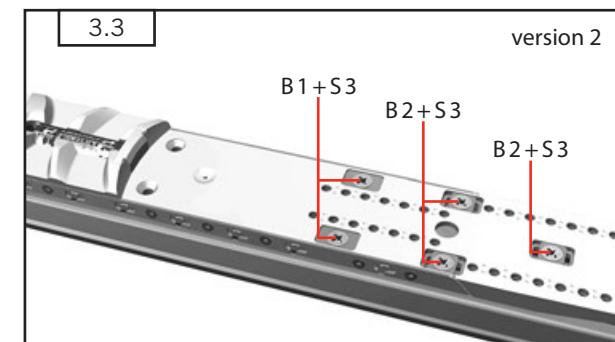
#### Front plate:

- Long position (3.1)



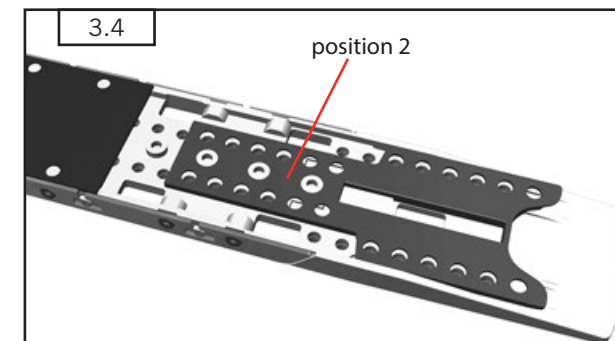
#### WPCP plate:

- **Version 1:** fixed middle position + 5 gliding heel bushings per plate (3.2)



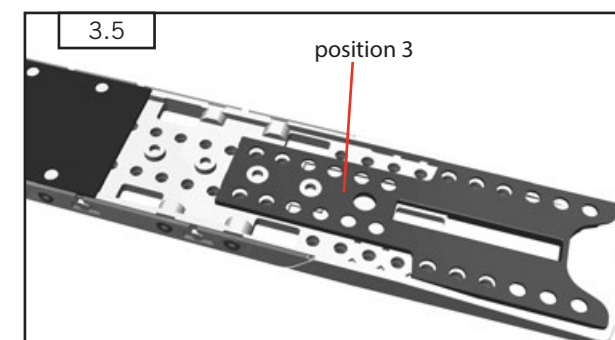
or

- **Version 2:** 2 fixed heel bushings + 3 gliding heel bushings per plate (3.3)



#### Flex element:

- Position 2 (3.4)

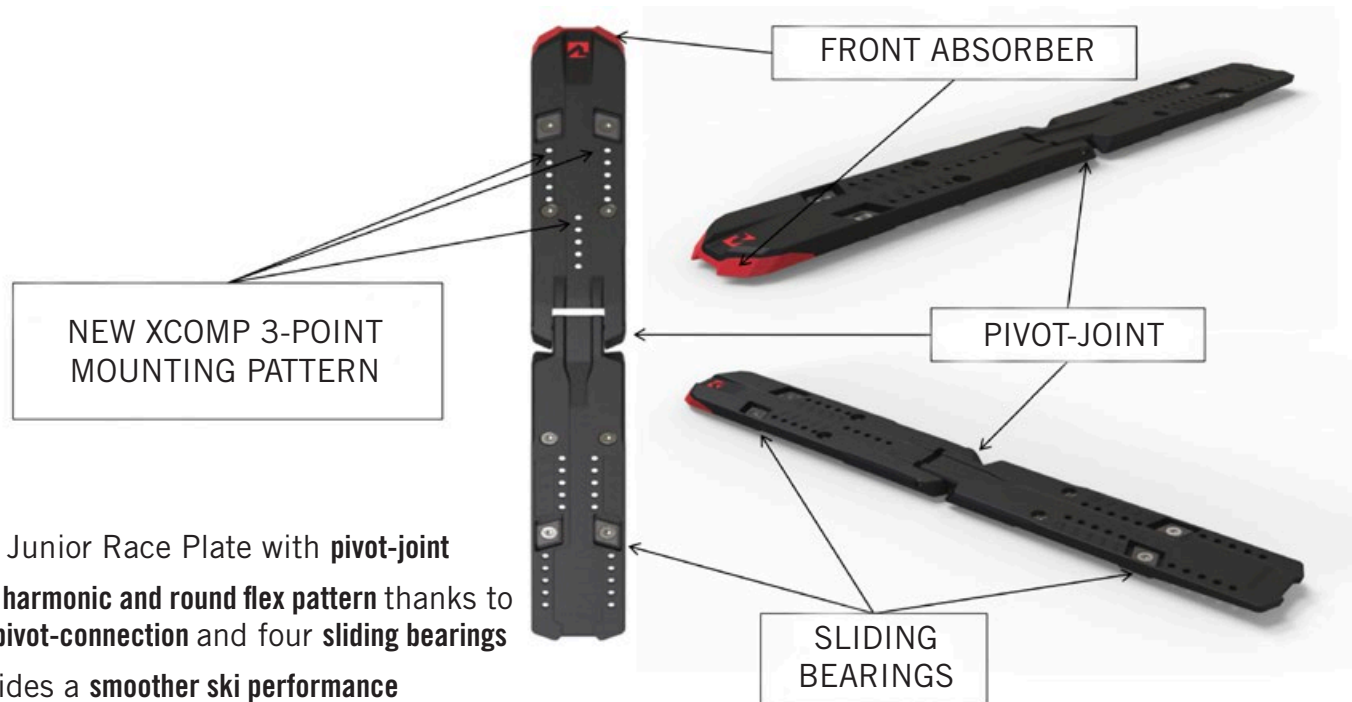


or

- Position 3 for stiffer flex (3.5)

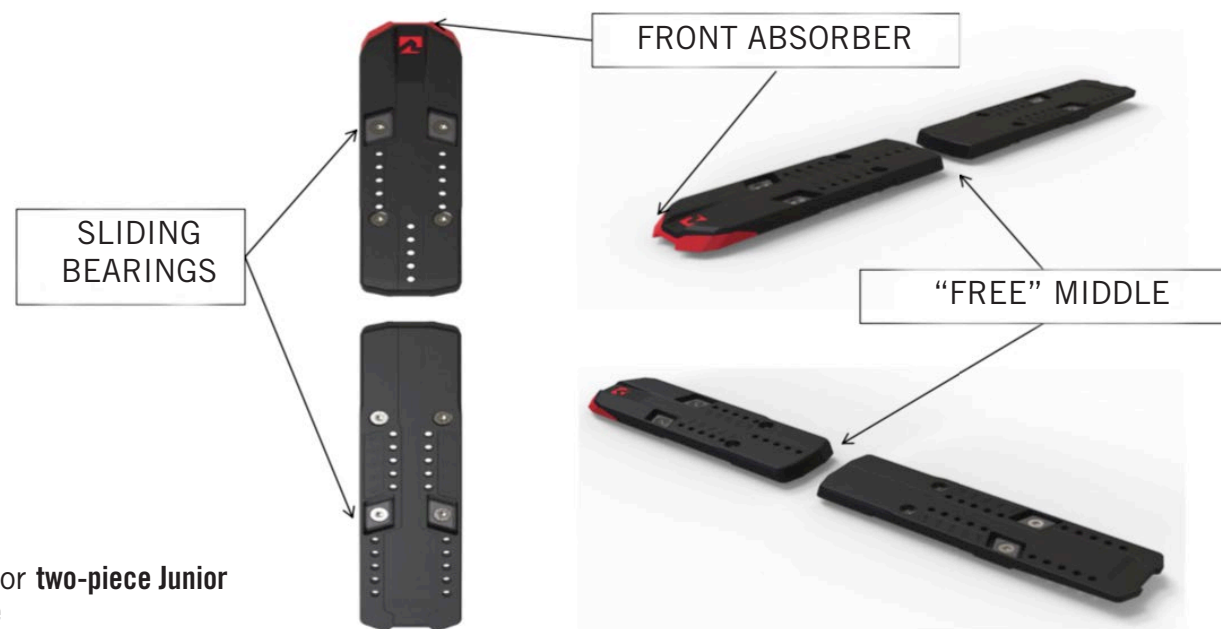


**NEW: JUNIOR RACE PLATE - PIVOT**



- New Junior Race Plate with **pivot-joint**
- **More harmonic and round flex pattern** thanks to the **pivot-connection** and four **sliding bearings**
- Provides a **smoother ski performance**
- **Ski middle becomes softer** and provides **better grip handling** for the kids and **improves overall handling** for all customer groups
- Designed with and for the new **Xcomp 3-point mounting pattern**
- **Absorber** in the front
- **Design of the plate is based on the performance requirements**

**NEW: JUNIOR RACE PLATE - SHORT**



- New Junior **two-piece Junior Race Plate**
- **Designed for performance with shorter ski:** -20mm in front- and rear plate compared to pivot-race plate, 40mm shorter in total
- **The free ski middle and sliding bearings** make the ski softer in the middle and provide **better grip and handling**
- **Absorber** in the front
- Designed with and for the new **Xcomp 3-point mounting pattern**



**NORDICA**

2020/21 RACE ORDER FORM



DOBERMANN SKIS						
SKU	MODEL	BINDING	SIZES	QTY	RACE PRICE	TOTAL
0A800200001	DOBERMANN DH WC DEPT	EDT PLATE	212, 218		\$850.00	\$0.00
0A800400001	DOBERMANN SG WC DEPT	EDT PLATE	205, 212		\$850.00	\$0.00
0A020600001	DOBERMANN GS WC DEPT	PISTON PLATE	188, 193		\$850.00	\$0.00
0A020800001	DOBERMANN SL WC DEPT	PISTON PLATE	156, 165		\$850.00	\$0.00
0A021200001	DOBERMANN GS WC	PISTON PLATE	183, 188		\$775.00	\$0.00
0A021400001	DOBERMANN SL WC	PISTON PLATE	156, 165		\$775.00	\$0.00
0A021000001	DOBERMANN SGJ WC	PISTON PLATE	185, 195, 202		\$775.00	\$0.00
0A021600001	DOBERMANN GS RACE	PISTON PLATE	178, 183, 188		\$595.00	\$0.00
0A021800001	DOBERMANN SL RACE	PISTON PLATE	150		\$595.00	\$0.00
0A022000001	DOBERMANN GSJ	JR RACE PLATE	136, 143, 150, 157, 164, 171		\$395.00	\$0.00
0A022200001	DOBERMANN SLJ	JR RACE PLATE	122, 129, 136, 143, 150		\$395.00	\$0.00
0A035000001	DOBERMANN COMBI PRO S	FLAT	100, 110, 120, 130, 140, 150		\$215.00	\$0.00
0A0226CC001	DOBERMANN GSM RB PISTON	RACE XCELL 14	170, 175, 180, 185		\$895.00	\$0.00
0A0227KA001	DOBERMANN GSR RB ELITE	XCELL 14 FDT	170, 175, 180, 185		\$895.00	\$0.00
0A0231KA001	DOBERMANN SLR RB ELITE	XCELL 14 FDT	158, 166, 174, 182		\$895.00	\$0.00
0A0240LB001	DOBERMANN SPITFIRE 72 RB	XCELL 12 FDT	156, 162, 168, 174, 180		\$750.00	\$0.00
0A0238LC001	DOBERMANN SPITFIRE 76 RB	XCELL 12 FDT	156, 162, 168, 174, 180		\$750.00	\$0.00
0A0236LB001	DOBERMANN SPITFIRE 80 RB	XCELL 12 FDT	156, 162, 168, 174, 180		\$750.00	\$0.00
0A039400001	DOBERMANN SPITFIRE 80 RB	FLAT	156, 162, 168, 174, 180		\$600.00	\$0.00

Add Ski Sizes Here

DOBERMANN BOOTS							
SKU	MODEL	FLEX	LAST	SIZES	QTY	RACE PRICE	TOTAL
05000404100	DOBERMANN WC EDT 150	150	93	U.K. 3 - 10 (whole sizes)		\$645.00	\$0.00
05000704100	DOBERMANN WC EDT 130	130	93	U.K. 3 - 10 (whole sizes)		\$645.00	\$0.00
05000804100	DOBERMANN WC 110	110	93	U.K. 3 - 10 (whole sizes)		\$600.00	\$0.00
05001904100	DOBERMANN WC 100 LC	100	93	U.K. 3 - 8 (whole sizes)		\$600.00	\$0.00
050C1003100	DOBERMANN GP 130	130	98	MP 22.5 - 29.5		\$545.00	\$0.00
050C1803100	DOBERMANN GP 110	110	98	MP 22.5 - 29.5		\$445.00	\$0.00
050C2403100	DOBERMANN GP 100 LC	100	98	MP 22.5 - 27.5		\$415.00	\$0.00
05005404100	DOBERMANN 90 LC	90	96	MP 22.5 - 27.5		\$375.00	\$0.00
05005604100	DOBERMANN 70 LC	70	96	MP 22.5 - 27.5		\$315.00	\$0.00
050C3003100	DOBERMANN GP 70	70	98	MP 22.5 - 27.5		\$275.00	\$0.00
05075402100	DOBERMANN GP 60	60	98	MP 18.0 - 28.0		\$165.00	\$0.00
08A03700000	WC BOOT LIFTERS	Complete Set	4mm			\$35.00	\$0.00
08A03800000	WC BOOT LIFTERS	Complete Set	5mm			\$35.00	\$0.00
08A03900000	WC BOOT LIFTERS	Complete Set	6mm			\$35.00	\$0.00
08A01200000	DOBERMANN WC RACE FOAM LINER	INC. FOAM KIT	U.K. 3 - 10 (whole sizes)			\$175.00	\$0.00
08L02400000	DOBERMANN WC LACE LINER	STOCK LINER	U.K. 3 - 10 (whole sizes)			\$115.00	\$0.00

Please add your boot sizing here

**2020/21 Purchasing**

<b>Affiliated Club/Program:</b>		<p><b>Nordica race product info online:</b>  <a href="https://www.nordica.com/usa/dobermann-race-instinct/">https://www.nordica.com/usa/dobermann-race-instinct/</a>  <b>For Nordica Accessories VIP PRO CARD, email to:</b>  <a href="mailto:joe.cavallaro@nordicausa.com">joe.cavallaro@nordicausa.com</a></p>
<b>Affiliated Ski Shop:</b>		
<b>Athlete Email:</b>		
<b>Order Date:</b>		

Shipping information:	Shipping Charges:	QTY	RACE PRICE	TOTAL
<b>Name:</b>		3-Day	<b>Ground</b>	
<b>Address:</b>		1 Pair of Skis or Boots	60.00	30.00
<b>City, State, Zip:</b>		2 Pairs of Skis or Boots	110.00	55.00
<b>Email:</b>		Package Shipping	200.00	100.00
<b>Phone:</b>		<b>Grand Total</b>		\$0.00

<b>Billing Address:</b>		<p><b>Race Purchase Program Rules:</b>                  All sponsorships need race department approval                  Sponsored athletes must race and train exclusively on Nordica                  Products purchased are for personal use only                  Products purchased have a 1 year warranty from the date of purchase                  NO REFUNDS or EXCHANGES                  Product is subject to availability                  Subject to applicable state sales tax (to be added)                  Program expiration 12/31/2020</p>
<b>Name:</b>		
<b>Address:</b>		
<b>City, State, Zip:</b>		
<b>Credit card: Name</b>		<p><b>SIGNATURE:</b></p>
<b>Card Number:</b>		
<b>EXP and CCV</b>		
<b>Race Contact:</b>	<b>Pearson Neal</b>	<p><b>Welcome to the Nordica Team</b></p>
<b>Cell:</b>	<b>603-724-4873</b>	
<b>Email:</b>	<b>pearson.neal@tgroupusa.com</b>	

# DOBERMANN RACE CENTERS

## RODGERS SKI AND SPORT

5 Railroad St  
Lincoln, NH 03251  
603-745-8347

<http://rodgersskiandsport.com>

## NORSE HOUSE

31 VT Rte 30  
Bonville, VT 05340  
802-297-1755

<http://www.norsehouse.com/>

## BOB SKINNERS SKI AND SPORT

1411 Route 103 - 03255  
Newbury - NH  
603-763-2303

<http://bobskidders.com/>

## PEIRCE SKATE AND SKI

208 W 98th St - 55420  
Bloomington - MN  
952-884-1990

<http://www.pierceskateandski.com/>

## RACESTOCK SPORTS

69 S Main St - 05676  
Waterbury - VT  
802-578-3585

<http://www.racestocksports.com/>

## MUD, SWEAT N' GEARS

18 Monroe Street - 14731  
Ellicottville - NY  
716-699-8300

<http://mudsweatgears.com/>

## PEAK PERFORMANCE SKI SHOP

2808 Killington Road - 05751  
Killington - VT  
802-422-9447

<https://www.peakskishop.com/>

## PICHE'S SKI SHOP. INC. SKI COUNTRY SPORTS

318 Gilford Ave - 03249  
Gilford - NH  
603-524-2068

<http://www.piches.com/>

3149 Tynecastle Hwy - 28604  
Banner Elk - NC  
828-898-9786

<https://www.skicountrysports.com/>

## SPORTS PAGE SKI & PATIO

138 Quaker Road - 12804  
Queensbury - NY  
518-792-1304

<http://sportspageski.com/>

## START HAUS SKI & BIKE STURTEVANT'S SKI MART

10990 Donner Pass Rd - 96161  
Truckee - CA  
530-582-5781

<http://starthaus.com/>

13219 NE 20th Street - 98005  
Bellevue - WA  
(425) 637-8958

<https://www.sturtevants.com/w>

## THE BOOT PRO

44 Pond Street - 05149  
Ludlow - VT  
802-228-2776

<https://thebootpro.net/>

## PEDIGREE SKI SHOP

355 Mamaroneck Ave  
White Plains, NY 10605  
914-229-943

<https://www.pedigreeski.com/>

## HUNTER MTN SKI SHOP

64 Klein Ave  
Hunter, NY 12442  
800-486-8376

<https://www.huntermtn.com/activities/shopping/>

## BLUE MTN SKI SHOP

1660 Blue Mountain Drive  
Palmerton, PA 18071

<https://www.skiblue.com/winter-sports/shop/ski-shop/>

## WILLI'S SKI SHOP

3738 Library Road  
Pittsburgh, PA 15234  
4163 William Penn Highway  
Monroeville, PA 15146

1101 Perry Highway  
Pittsburgh, PA 15237

<https://www.willisskiandboard.com/>

## RACE PLACE

222 SE Reed Market Road #200  
Bend, OR 97702  
541-382-4216

<https://the-raceplace.com>





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