

LR Door Seal Improvements LR, LRBE

FSB 845-003, LR Door Seal Improvement

(January 2022).

Starting July 5, 2021 an improved primary door seal was introduced into production. The new seal offers a more robust profile that enhances the sealing properties between the door and the cab.

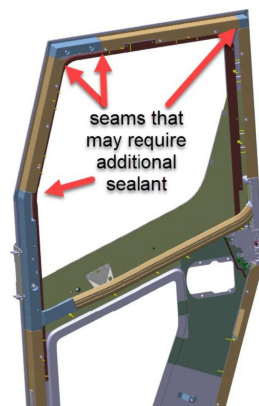
The improved seal has been made backwards compatible to all LR model trucks. If you are experiencing water intrusion around the door area on an LR model built before July 2021, it is advised to install the upgraded primary door seals to correct the concern. It may also be necessary, in some cases, to add additional sealant to the door seams.

Note: In certain instances, there may be a lack of space between the headliner and the improved seal to gain the desired fit. If this situation is encountered the headliner can be trimmed or replaced with current upgraded parts. Reference Function Group 831, Information type Bulletins/Information TPI 831-043, Door Seal for proper seal identification.

For door seal replacement see IMPACT ID/Operation 8451-03-02-01
Note: when installing new door seal start installation at the FRONT of the truck
For headliner Front replacement IMPACT ID/Operation 8554-03-02-02
For headliner Rear replacement IMPACT ID/Operation 8554-03-02-03

If additional sealant is required use 3M 540 Polyurethane Sealant. Follow directions on the product packaging for best results

Sealant locations as seen in the graphic. Same locations on right and left door (right side door shown for reference).



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