

SNAP-19C

Fuel Data

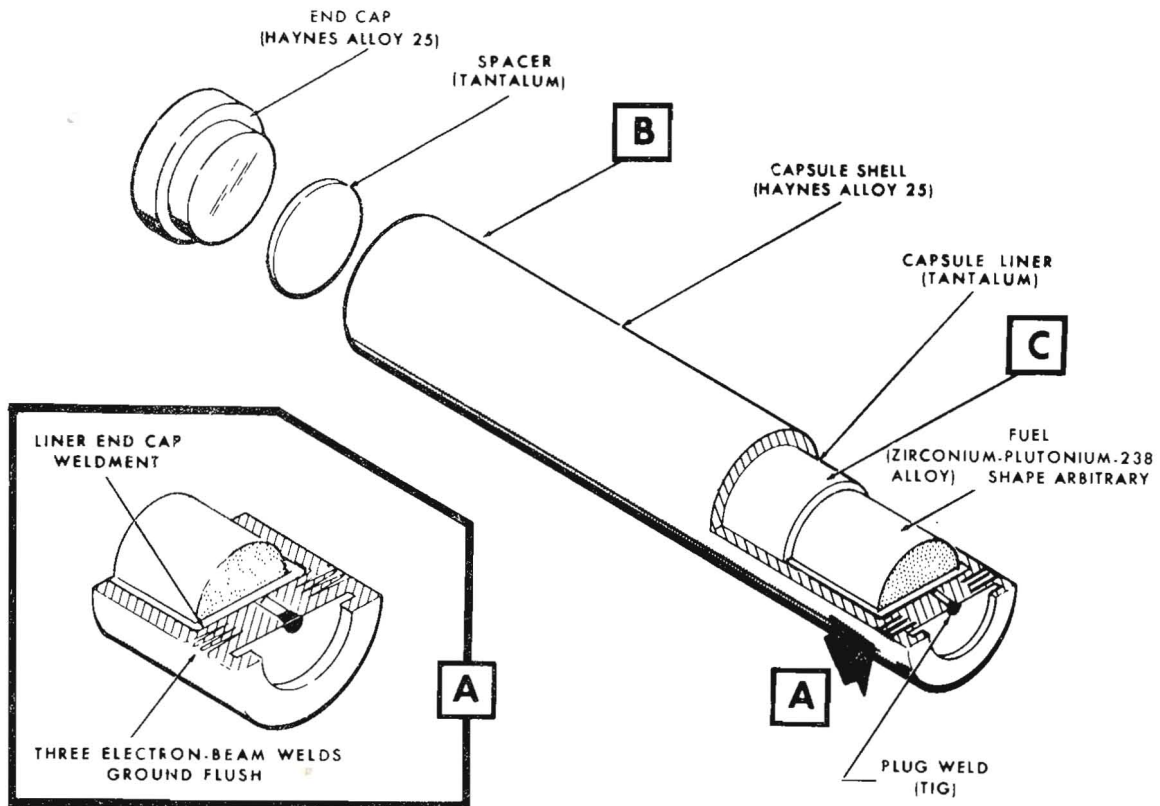
Fuel Form	^{238}Pu -Zirconium Alloy
Fuel Required	
Weight Pu-238/ Source (grams)	6 @ 176; 1 @ 300
Weight Fuel/ Source (grams)	6 @ 242; 1 @ 411
Heat Sources	
Number Fabricated	7
Watts (th)/Source	6 @ 100; 1 @ 170
Operating Temperature $^{\circ}\text{C}$	550
Materials of Construction	
Liner	Tantalum
Strength Member/Clad	Haynes Alloy No. 25
Geometry	Cylinder - 5.767 in. x 0.981 in. O.D.
Weight/Source (pounds)	1.35

Dimensions

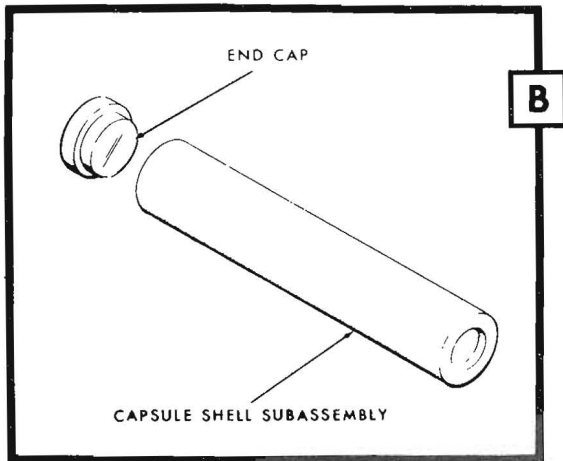
Liner	
Length (inches)	4.900
Diameter (inches)	0.774
Wall Thickness (inches)	0.02
Cap Thickness (inches)	0.03
Strength Member/Clad	
Length (inches)	5.256
Diameter (inches)	0.981
Wall Thickness (inches)	0.10
Cap Thickness (inches)	0.28

Fabrication

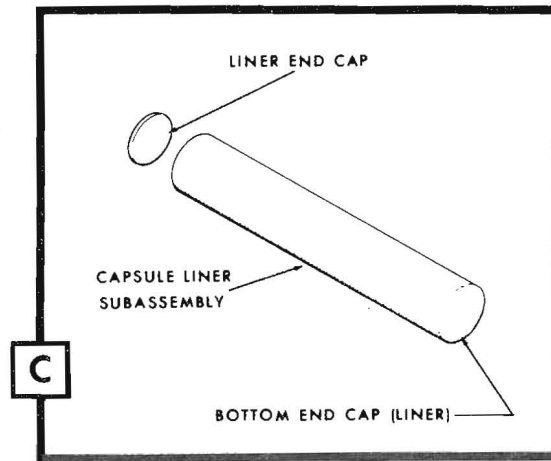
Strength Member - EB closure welded
plus TIG welded backfill hole
Liner - TIG welded in argon atmosphere



CAPSULE SHELL ASSEMBLY



CAPSULE LINER ASSEMBLY



The SNAP-19C heat sources were fabricated at Mound Laboratory in 1965 for the Martin Company, the systems contractor. Sponsored by the U. S. Navy, the SNAP-19C system was used to provide electrical power for remote telemetry stations. Heat source fabrication work at Mound was sponsored by the AEC Division of Reactor Development and Technology.

Monsanto



MOUND LABORATORY *Operated for the U.S. Atomic Energy Commission*

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