

Condition Based Maintenance Process



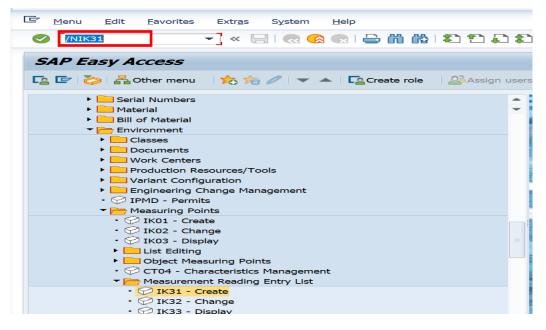
End User Manual - Plant Maintenance

GSS user will enter measurement point reading

1.1. Condition basedmaintenance process

1.1.1. Enter the IK31 in command box.

	Logistics Plant Maintenance	Management of technical
SAP Menu	objectsEnviornment >	-Measuring Point
	Measurement Reading Entry Li	st
	→ Create	
Transaction code	IK31	



Step	Action
(1)	Enter T-code IW31 and Press enter



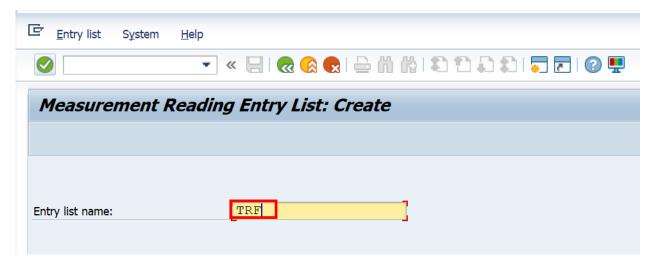


Condition Based Maintenance Process



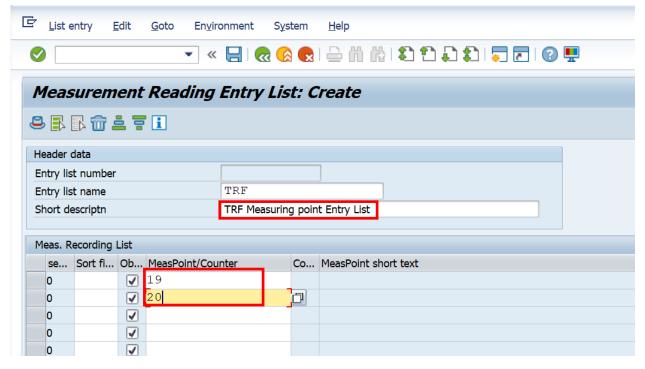
End User Manual - Plant Maintenance

1.1.2. Create Measurement Reading Entry List



Step	Action
(1)	Enter Entry list name and press Enter.

1.1.3. Create Measurement Reading Entry List









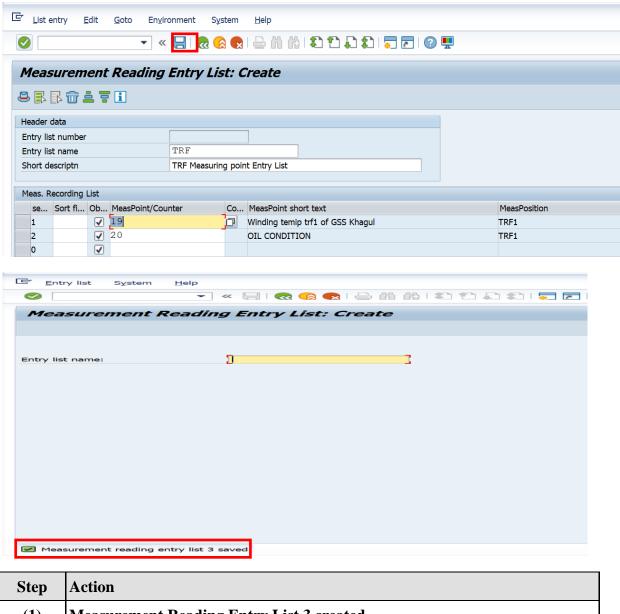
Condition Based Maintenance Process



End User Manual - Plant Maintenance

Step	Action
(1)	Enter the Measuring Point/Counter
(2)	Enter Short description and press enter

Create PM Notification: Breakdown maintenance 1.1.4.



Step	Action
(1)	Measurement Reading Entry List 3 created



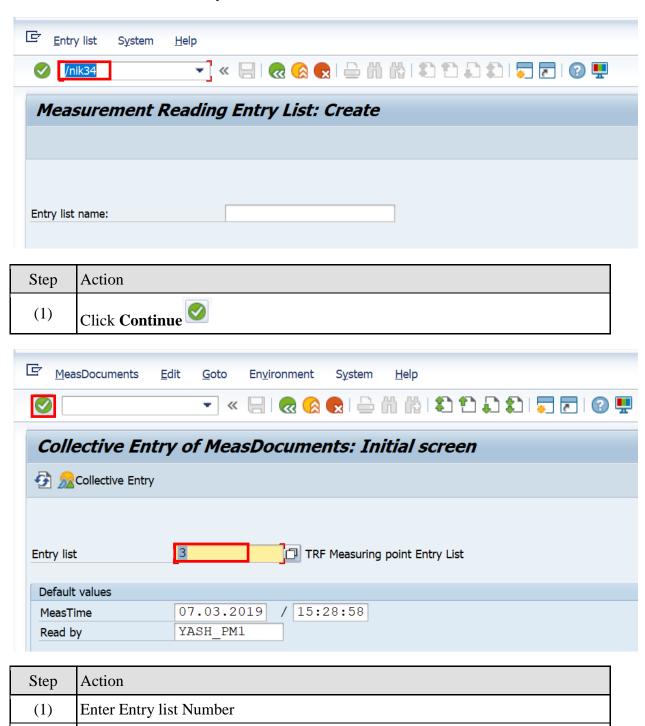


Condition Based Maintenance Process



End User Manual - Plant Maintenance

1.1.5. Collective entry of Measurement Documents :





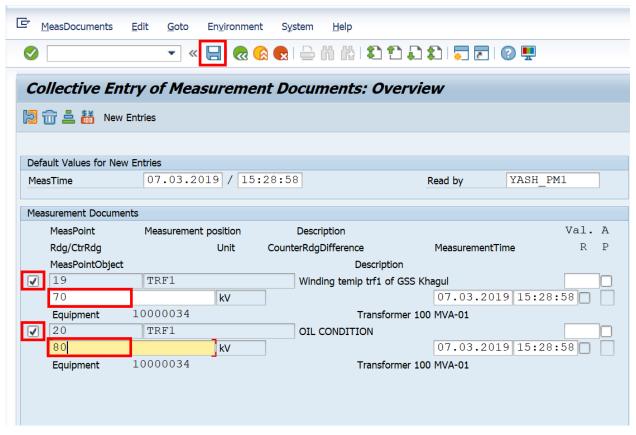
(2)

Click Continue

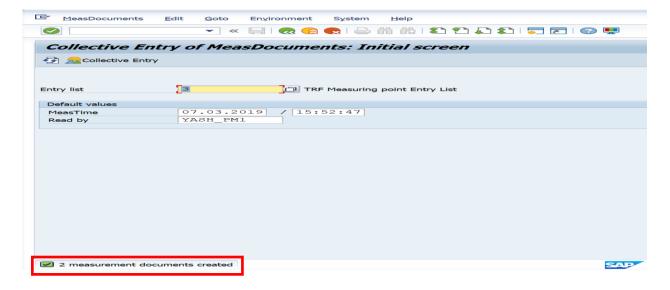


Condition Based Maintenance Process





Step	Action
(1)	Select Measuring point and enter Reading
(2)	Click Save





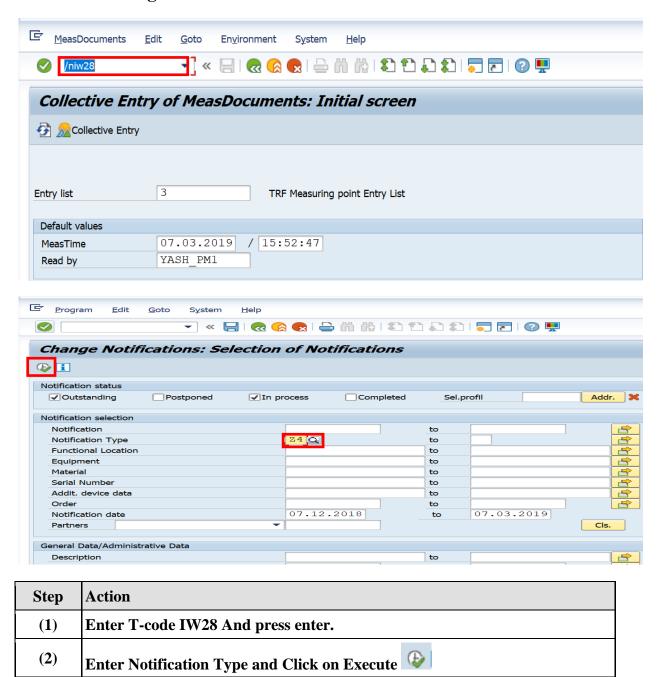


Condition Based Maintenance Process



End User Manual - Plant Maintenance

1.1.6. Change Notification : Selection of Notifications



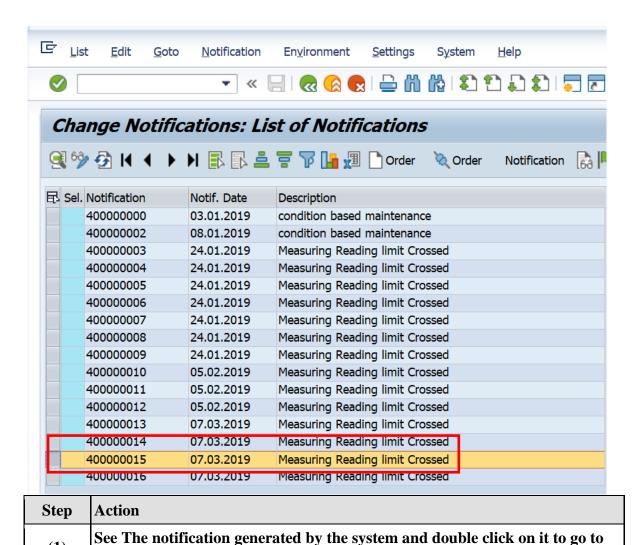




Condition Based Maintenance Process



End User Manual - Plant Maintenance





(1)

notification change mode.

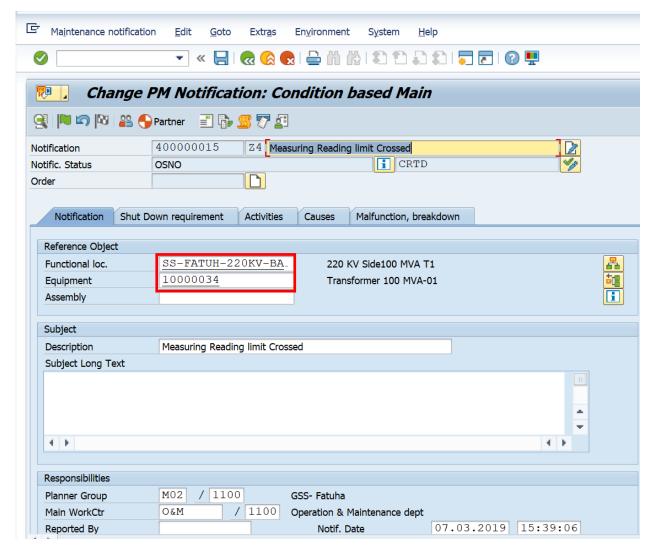


Condition Based Maintenance Process



End User Manual - Plant Maintenance

1.1.7. Change PM Notification: Condition Basedmaintenance



Step	Action
(1)	Check Equipment and other field in notification Page and scroll down

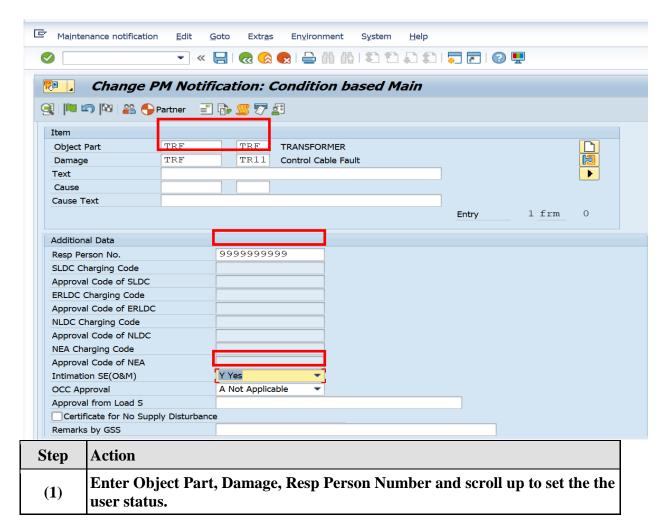




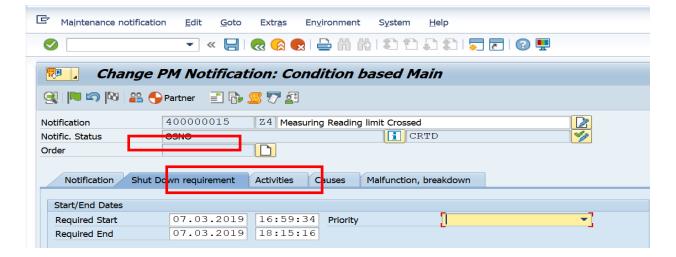
Condition Based Maintenance Process



End User Manual - Plant Maintenance



Enter Shut Down Requirement Time







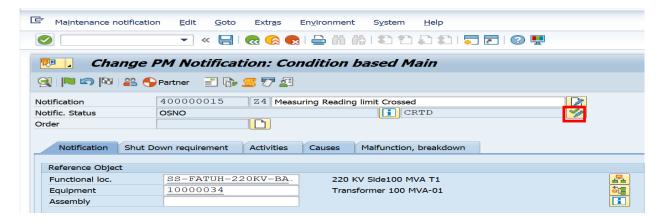
Condition Based Maintenance Process



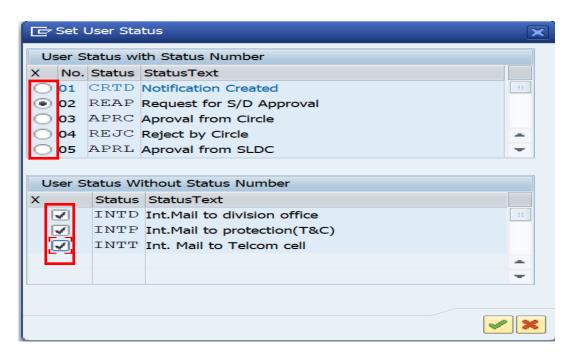
End User Manual - Plant Maintenance

Step	Action
(1)	Enter Required start date and start time.

Set User status for shutdown approval



Step	Action
(1)	Click on set user status 🎾



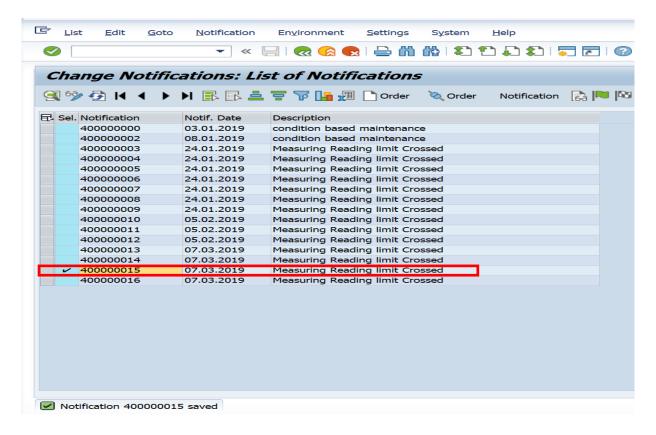




Condition Based Maintenance Process



Step	Action
(1)	Click on Request for shutdown approval Radio button, and tick for send to intimation mail to Concerned department
(2)	Save notification



Step	Action
(2)	Notification 400000015 saved. After that go to T-Code IW22



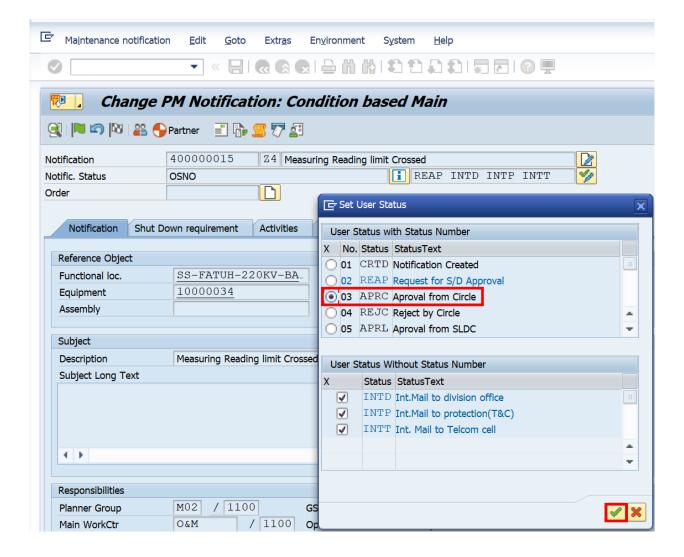


Condition Based Maintenance Process



End User Manual - Plant Maintenance

Set User Status for Circle Approval



Step	Action
(2)	Click on APRC status for circle approval and click on continue. Then save the notification mail will be triggered to concerned department regarding approval.



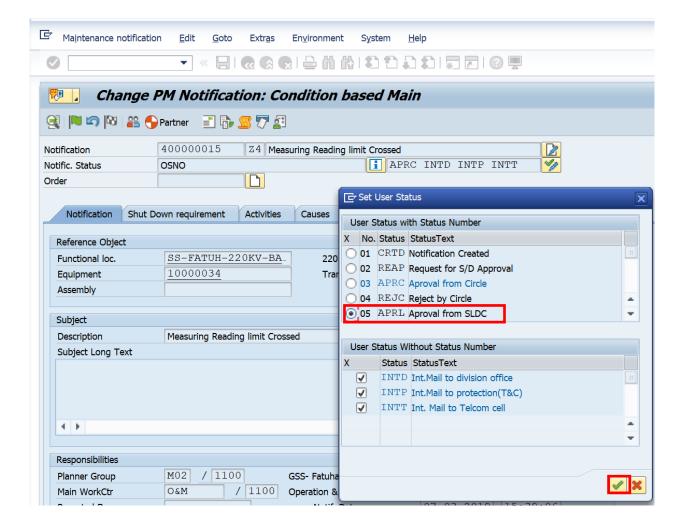


Condition Based Maintenance Process



End User Manual - Plant Maintenance

Set User Status for Circle Approval



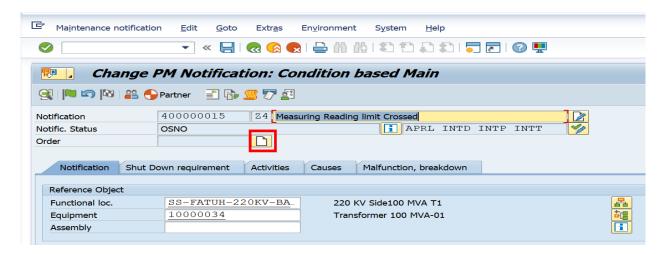
Step Action		Action
į	(2)	Click on APRL status for circle approval and click on continue. Then save the notification mail will be triggered to concerned department regarding approval





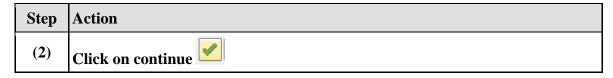
Condition Based Maintenance Process





Step	Action
(2)	Click on create order icon.



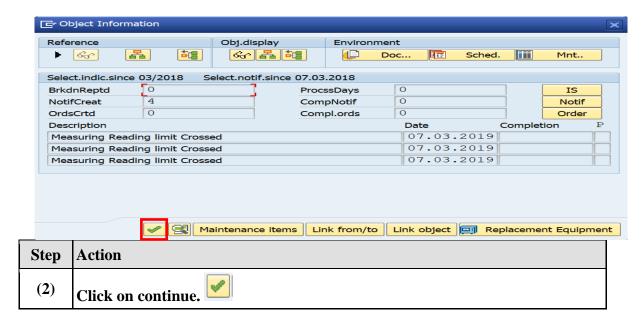


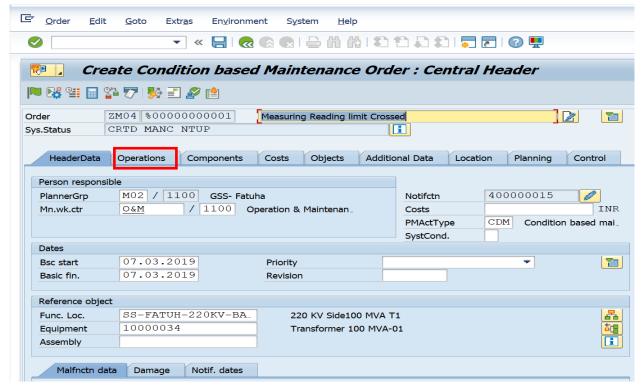




Condition Based Maintenance Process







Step	Action
(2)	Click on operation Tab.



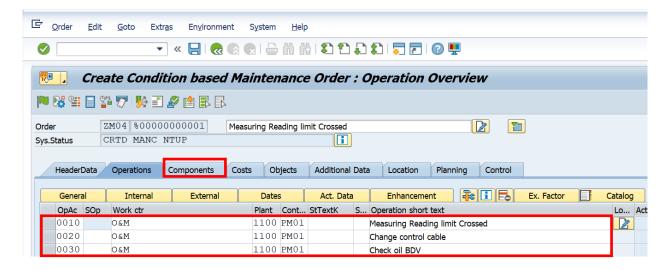


Condition Based Maintenance Process



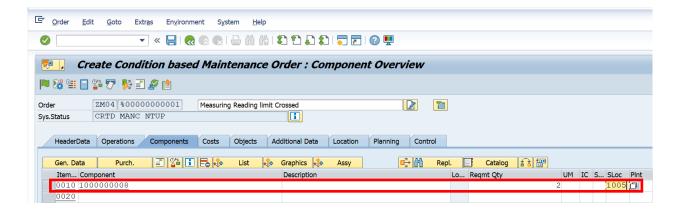
End User Manual - Plant Maintenance

Enter Operation to be Performed



Step Action		Action
	(1)	Enter operation required to perform the work.
	(2)	Click on Component Data tab.

Enter component required



Step	Action	
(1)	Enter Component required to perform the work.	
(2)	Press Enter and Fill the operation number for which component is required.	



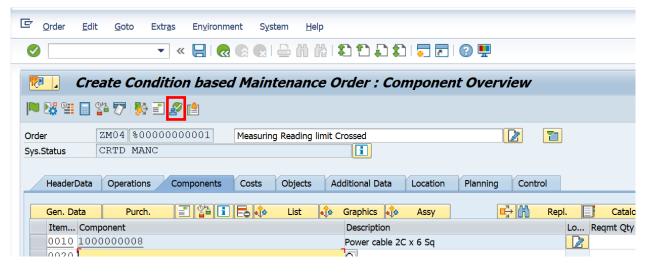


Condition Based Maintenance Process

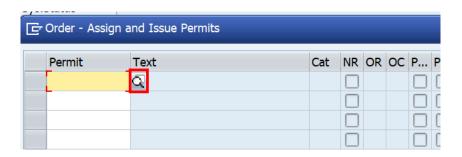


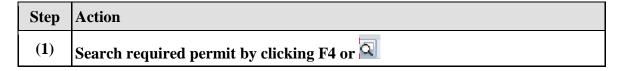
End User Manual - Plant Maintenance

Assign Permit to the Order



	Step	Action	
Ī	(1)	Select permit Required to perform the work by clicking on icon	



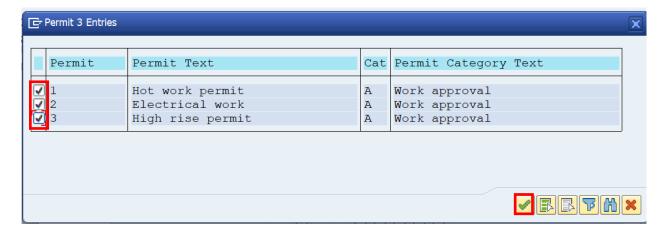




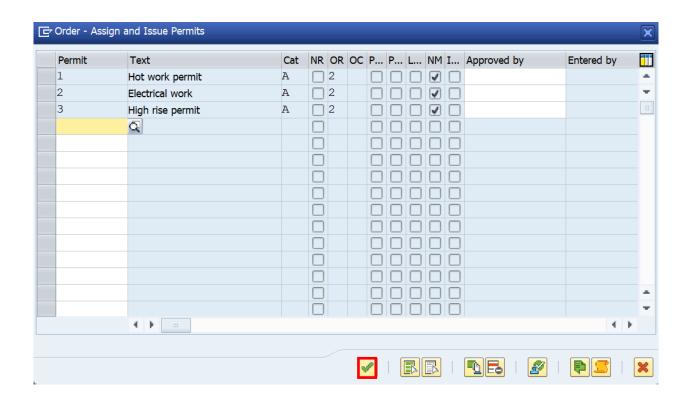


Condition Based Maintenance Process





Step	Action	
(1)	Select Permit and click on Continue.	



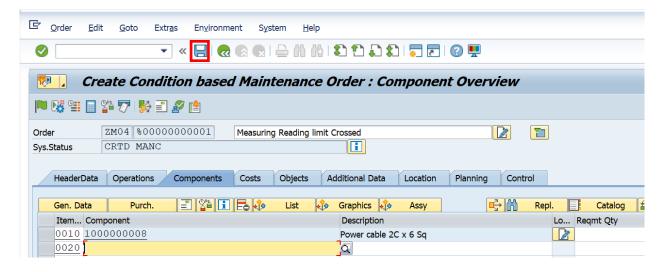
Step	Action
(1)	click on Continue.



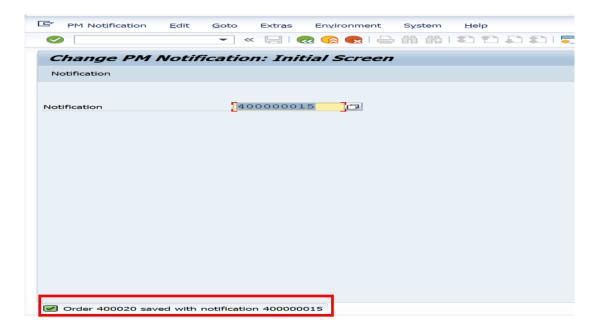


Condition Based Maintenance Process





Step	Action
(1)	Save the Order



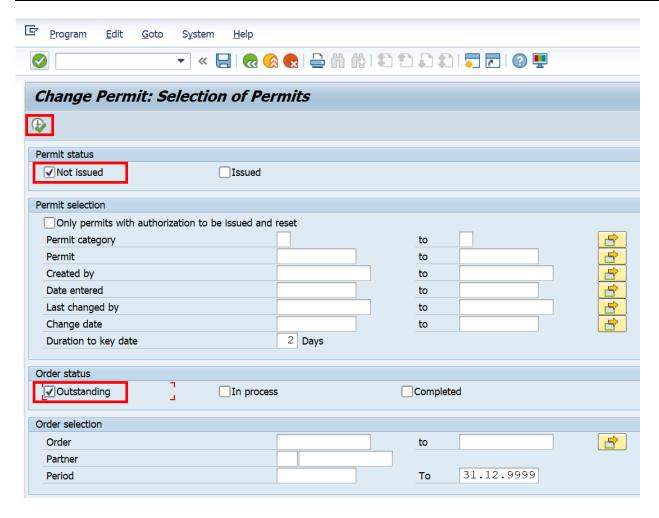
Step	Action	
(1)	Order saved with number	Order 400020 saved with notification 400000015



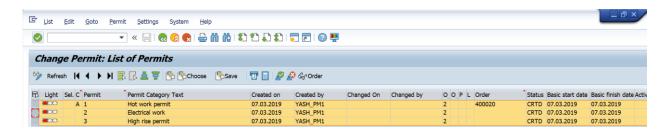


Condition Based Maintenance Process





Step	Action	
(1)	Go to T-Code IPM2 to issue the permit.	
(1)	Select Not issued and Outstanding Check box, and execute or Press F8.	



Step	Action	
(1)	Select permit to be issued for order and click on permit issue icon	

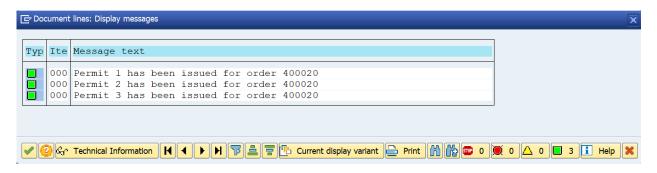




Condition Based Maintenance Process

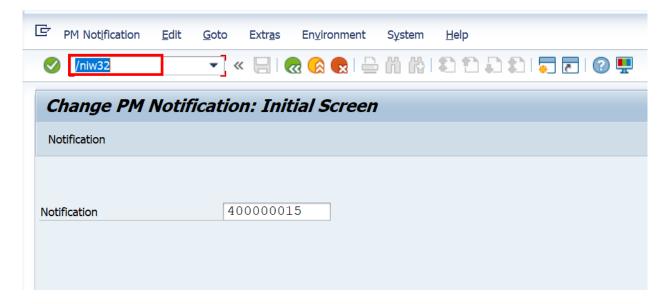


End User Manual - Plant Maintenance



Step	Action
(1)	All required permits issued to order.

Order Change To Release the Maintenance order



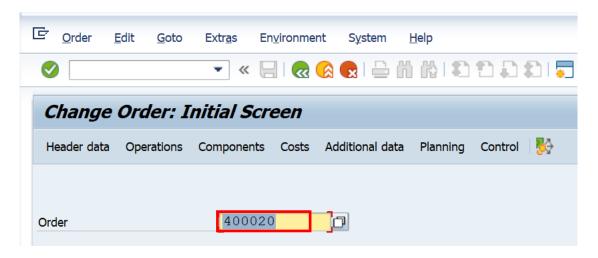
Step	Action
(1)	Go to T-Code IW32



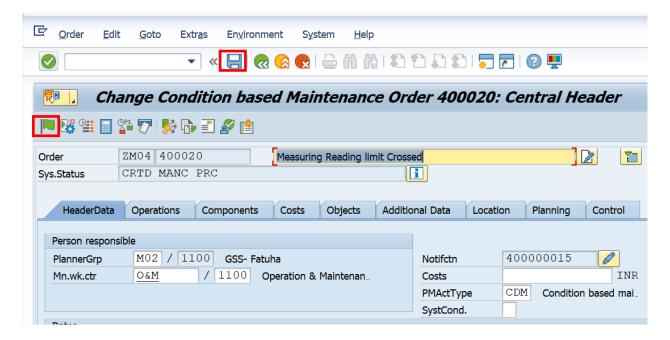


Condition Based Maintenance Process





Step	Action
(1)	Enter Order Number and press enter







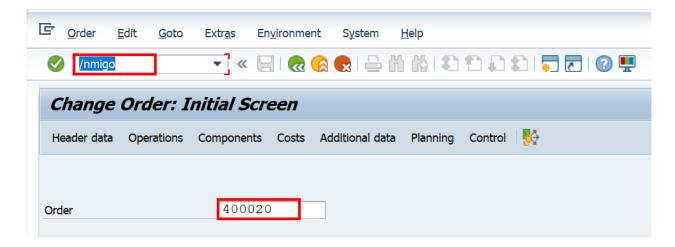


Condition Based Maintenance Process



End User Manual - Plant Maintenance

Goods Issue to Order



Step	Action	
(1)	Enter T-Code /NMIGO and press enter, and then select order and press enter	



Step	Action
(1)	Select goods issue to order and then enter order number and execute.

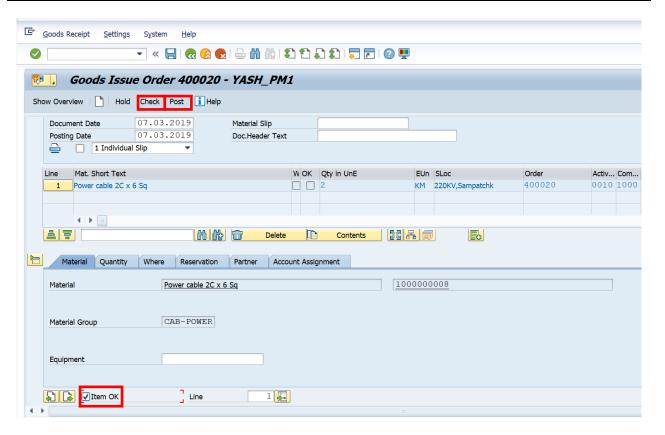




Condition Based Maintenance Process

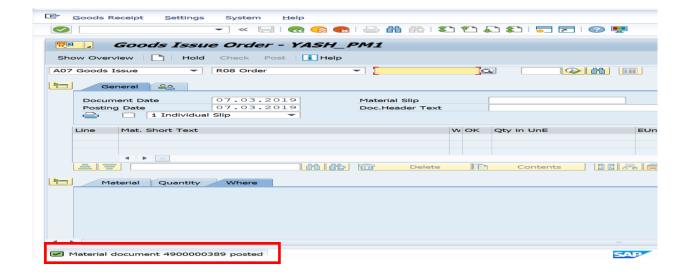


End User Manual - Plant Maintenance



Step Action

(1) Select item ok check box and then check and post the entry.





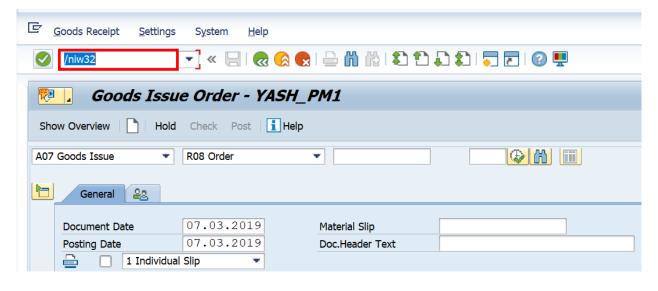


Condition Based Maintenance Process

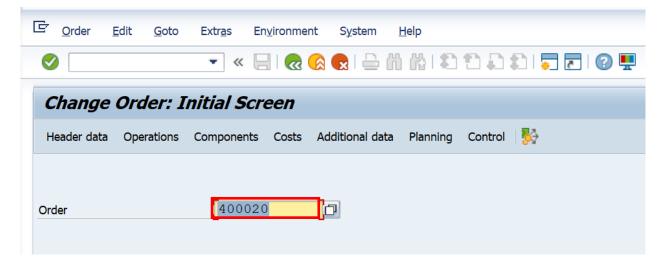


End User Manual - Plant Maintenance

Order Change: For Technical completion of order



Step	Action
(1)	Enter T-Code IW32 and press enter



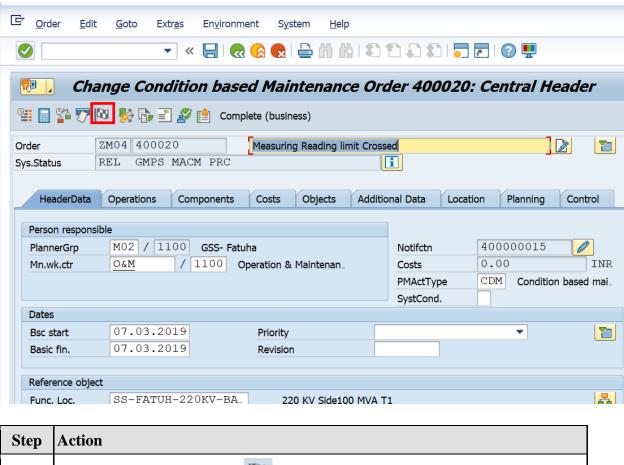
Step	Action
(1)	Enter order number and press enter



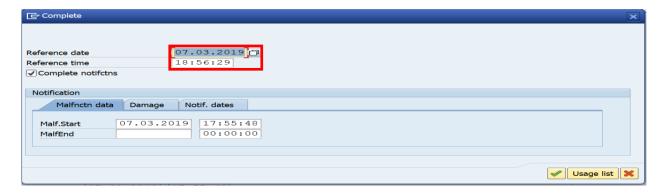


Condition Based Maintenance Process









Step	Action
(1)	Enter Refrence Date and time. And click on continue.

