

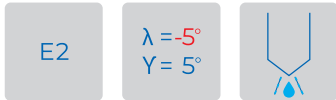
47480



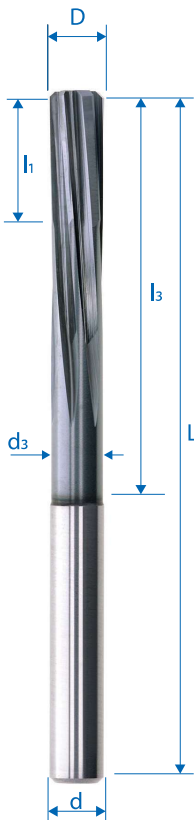
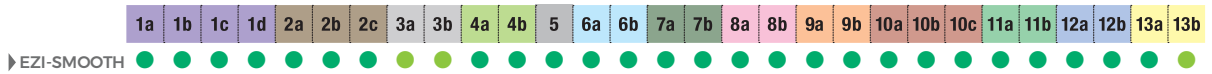
ALÉSOIR
AVEC ARROSAGE CENTRAL

REIBAHLE
MIT INNENKÜHLUNG

REAMER
WITH CENTRAL COOLING



Compatibilité outil/matière • Werkzeug-/Werkstoffverträglichkeit • Tool/material compatibility: ● 1/3 ● 2/3 ● 3/3



D	D	d3	d	L	l1	l3	z	REF	EZI - SMOOTH
H7	+/-0.0015		≤3: h5 >3: h6						47480S
	2.97	2.90	3	60	15	30	4	2.97	.
	2.98	2.90	3	60	15	30	4	2.98	.
	2.99	2.90	3	60	15	30	4	2.99	.
	3	2.90	3	60	15	30	4	3	.
3	3	2.90	3	60	15	30	4	3 H7	.
	3.01	2.90	3	60	15	30	4	3.01	.
	3.02	2.90	3	60	15	30	4	3.02	.
	3.03	2.90	3	60	15	30	4	3.03	.
	3.04	2.90	3	60	15	30	4	3.04	.
	3.05	2.90	3	60	15	30	4	3.05	.
	3.97	3.80	4	80	15	40	4	3.97	.
	3.98	3.80	4	80	15	40	4	3.98	.
	3.99	3.80	4	80	15	40	4	3.99	.
	4	3.80	4	80	15	40	4	4	.
4	4	3.80	4	80	15	40	4	4 H7	.
	4.01	3.80	4	80	15	40	4	4.01	.
	4.02	3.80	4	80	15	40	4	4.02	.
	4.03	3.80	4	80	15	40	4	4.03	.
	4.04	3.80	4	80	15	40	4	4.04	.
	4.05	3.80	4	80	15	40	4	4.05	.
	4.97	4.80	5	100	15	50	4	4.97	.
	4.98	4.80	5	100	15	50	4	4.98	.
	4.99	4.80	5	100	15	50	4	4.99	.
	5	4.80	5	100	15	50	4	5	.
5	5	4.80	5	100	15	50	4	5 H7	.
	5.01	4.80	5	100	15	50	4	5.01	.



47480

ALÉSOIR
AVEC ARROSAGE CENTRAL

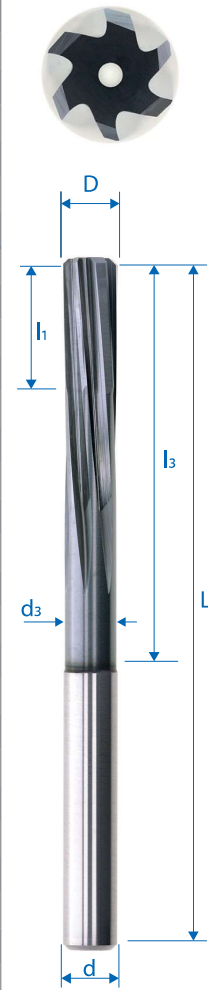
REIBAHLE
MIT INNENKÜHLUNG

REAMER
WITH CENTRAL COOLING

D	D	d3	d	L	l1	l3	z	REF
H7	+/-0.0015		≤3: h5 >3: h6					
	5.02	4.80	5	100	15	50	4	5.02
	5.03	4.80	5	100	15	50	4	5.03
	5.04	4.80	5	100	15	50	4	5.04
	5.05	4.80	5	100	15	50	4	5.05
	5.97	5.80	6	100	18	60	6	5.97
	5.98	5.80	6	100	18	60	6	5.98
	5.99	5.80	6	100	18	60	6	5.99
	6	5.80	6	100	18	60	6	6
6	6	5.80	6	100	18	60	6	6 H7
	6.01	5.80	6	100	18	60	6	6.01
	6.02	5.80	6	100	18	60	6	6.02
	6.03	5.80	6	100	18	60	6	6.03
	6.04	5.80	6	100	18	60	6	6.04
	6.05	5.80	6	100	18	60	6	6.05
	7.97	7.80	8	100	18	60	6	7.97
	7.98	7.80	8	100	18	60	6	7.98
	7.99	7.80	8	100	18	60	6	7.99
	8	7.80	8	100	18	60	6	8
8	8	7.80	8	100	18	60	6	8 H7
	8.01	7.80	8	100	18	60	6	8.01
	8.02	7.80	8	100	18	60	6	8.02
	8.03	7.80	8	100	18	60	6	8.03
	8.04	7.80	8	100	18	60	6	8.04
	8.05	7.80	8	100	18	60	6	8.05
	8.05	7.8	8	100	18	60	6	8.05



47480S



PERÇAGE - ALÉSAGE - FILETAGE - CHANFREINAGE • BOHREN REIBEN - GEWINDE - FASEN • DRILLING - BORING - THREAD - CHAMFERING

ALÉSOIR • REIBAHLE • REAMER