

**OREC**

ISSUED NO. GR537PRO EUO-4

# Parts catalogue

## LAWN MOWER

(EXPORT MODEL)

GR537PRO(2Action)

MODEL	CODE
GR537PRO	0268 - ○○○○○○

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**OREC CO.,LTD**

*Update : Oct. 2020*

# MEMO

- \*1) Interchangeable
- \*2) Serial Number : ~ VG14H00652
- \*3) Serial Number : VG14K00726 ~
- \*4) Serial Number : ~ VG14L00881
- \*5) Serial Number : VG14M01002 ~
- \*6) Serial Number : VG19L00091 ~

## TRANSMISSION 1/4

Ref.	Parts Number	Parts Name	Quantity	Remarks
1	89-5131-081404	Oil Seal KE 8.14.4	1	
2	89-5121-152507	Oil Seal UE 15.25.7	1	
3	89-5121-102007	Oil Seal UE 10.20.7	1	
4	89-3512-010150	DBB Bush 10.15	1	
5	89-3511-015150	DU Bush 15.15.23F	1	
6	89-3511-012100	DU Bush 12.10.20F	1	
7	83-1210-352-00	Thrust Washer 10*22*1.0	1	
8	83-1020-355-00	Thrust Washer 12*24*1.0	1	
9	83-1020-351-00	Thrust Washer 10*18*1.0	1	
10	80-1020-515-00	Universal Joint NC-10-37C1	1	
11	80-1020-119-10	Clutch for Driving	1	
12	80-1020-113-10	Clutch Fork	1	
13	0278-00500	Bevel Gear 53-tooth	1	
14	0278-00400	Pinion Bevel	1	
15	0268-00300	Main Shaft (3 speed type)	1	
16	0268-00100	Gear Case (Inside) (3 speed type)	1	

**2/17****TRANSMISSION 2/4**

<b>Ref.</b>	<b>Parts Number</b>	<b>Parts Name</b>	<b>Quantity</b>	<b>Remarks</b>
1	89-2150-050430	Key 5*43 (round)	1	
2	83-1020-363-00	Thrust Washer 16*24*1.0	2	
3	83-1020-361-00	Thrust Washer 15*24*1.0	2	
4	80-1020-123-10	Gear (Low)	1	
5	80-1020-121-10	Gear (High)	1	
6	80-1020-108-00	Change Guide	1	
7	0268-70200	Driving Shift Spring	1	
8	0268-01200	Rear Axle (Key Type)	1	
9	0268-00600	Axle Gear (Key Type)	1	
10	0268-00500	Driving Change Shaft	1	
11	0268-00400	Gear 26T	1	

**3/17****TRANSMISSION 3/4**

<b>Ref.</b>	<b>Parts Number</b>	<b>Parts Name</b>	<b>Quantity</b>	<b>Remarks</b>
1	89-5131-081404	Oil Seal KE 8.14.4	1	
2	89-5121-152507	Oil Seal UE 15.25.7	1	
3	89-3511-016150	DU Bush 16.15.24F	1	
4	89-3511-015150	DU Bush 15.15.23F	1	
5	89-3410-050000	Steel Ball 5.0	1	
6	89-1254-100122	Flange Mini Hexagonal Bolt M10*12 P=1.25	1	
7	89-1111-060103	Hexagonal Bolt M6*10	1	
8	83-1020-349-00	Copper Packing 10.5*18*1.6	1	
9	0268-70400	Shift Spring	1	
10	0268-00700	Lock Arm Bracket C	1	
11	0268-00200	Gear Case (Outside) (3 speed type)	1	
12	0208-73800	Hexagon Tap Tight M6*25	6	
13	0013-70800	Copper Packing 6	1	

**4/17****TRANSMISSION 4/4**

<b>Ref.</b>	<b>Parts Number</b>	<b>Parts Name</b>	<b>Quantity</b>	<b>Remarks</b>
1	89-1713-060002	Flat Washer 6 (large)	1	
2	89-1541-060002	Hexagonal Nut (SW) M6	1	
3	89-1144-060253	Hexagonal Bolt with Cross Hole (PW.SW) M6*25	1	
4	83-1020-198-00	Square Nut M6	1	
5	83-1020-148-00	Tapping Bolt M6*14	2	
6	80-1515-186-00	Wire Holder	2	
7	0268-71300	Driving Change Wire	1	
8	0268-71200	Driving Wire	1	
9	0268-70300	Change Arm Spring	1	
10	0268-70100	Change Arm Return Spring	1	
11	0268-01100	Change Arm B CMP	1	
12	0268-00900	Change Arm A CMP	1	
13	0268-00800	Clutch Arm	1	

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## SAFETY COVER 1/3

Ref.	Parts Number	Parts Name	Quantity	Remarks
1	89-1611-080043	Mini Hexagonal Nut M8	6	
2	89-1543-080002	Mini Hexagonal Nut (SW) M8	2	
3	89-1253-080252	Flange Mini Hexagonal Bolt (8T) M8*25	2	
4	89-1238-080252	Mini Hexagonal Bolt (SW) M8*25	4	
5	89-1238-080203	Mini Hexagonal Bolt (SW) M8*20	6	
6	0278-51110	Cover (Body) 537PRO	1	
7	0278-21300	Front Bumper Setting Plate (R)	1	
8	0278-21200	Front Bumper Setting Plate (L)	1	
9	0268-34400	Front Wheel Adjusting Plate (R) 6 pos.	1	*3)
	0278-30800	Front Wheel Adjusting Plate (R) 5 pos.	1	*2)
10	0268-34300	Front Wheel Adjusting Plate (L) 6 pos.	1	*3)
	0278-30700	Front Wheel Adjusting Plate (L) 5 pos.	1	*2)
11	0268-34200	Rear Wheel Adjusting Plate (R) 6 pos.	1	*3)
	0276-30400	Rear Wheel Adjusting Plate (R) 9inch 5 pos.	1	*2)
12	0268-34100	Rear Wheel Adjusting Plate (L) 6 pos.	1	*3)
	0276-30300	Rear Wheel Adjusting Plate (L) 9inch 5 pos.	1	*2)
13	0230-20800	Front Bumper CMP	1	

Ref.	Parts Number	Parts Name	Quantity	Remarks
1	89-1713-060002	Flat Washer 6 (large)	1	
2	89-1611-080043	Mini Hexagonal Nut M8	2	
3	89-1581-060042	Flange Cap Nut M6	5	
4	89-1390-060142	Welded Bolt M6*14	5	
5	89-1238-080252	Mini Hexagonal Bolt (SW) M8*25	2	
6	89-1144-060163	Hexagonal Bolt with Cross Hole (PW.SW) M6*16	2	
7	83-1020-148-00	Tapping Bolt M6*14	3	
8	0278-74300	Discharge Duct	1	
9	0278-74200	Gear Case Cover	1	
10	0278-50400	Guide 535	1	
11	0278-20600	Inside Guard CMP	1	
12	0268-60200	Side Guard (6 pos.)	2	*3)
	0230-20700	Side Guard (5 pos.)	2	*2)
13	0268-60100	Joint Cover	1	
14	0230-60200	Lock Arm Bracket A	1	



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**SAFETY COVER 3/3**

<b>Ref.</b>	<b>Parts Number</b>	<b>Parts Name</b>	<b>Quantity</b>	<b>Remarks</b>
1	89-1750-060003	Spring Washer 6	4	
2	89-1571-060043	Cap Nut M6	4	
3	89-1390-060123	Welded Bolt M6*12	4	
4	80-1020-755-20	Side Plate (Right)	1	
5	80-1020-754-20	Side Plate (Left)	1	
6	80-1020-753-00	Rear Cover Spring	1	
7	0278-50800	Rear Cover	1	
8	0278-20700	Rear Cover Shaft	1	

**8/17****DRIVE 1/3**

<b>Ref.</b>	<b>Parts Number</b>	<b>Parts Name</b>	<b>Quantity</b>	<b>Remarks</b>
	0268-30100	Aluminum Front Wheel Assy (8 inch)	2	Included : 1,8,9
1	89-3115-060024	Bearing 6002 2RS	4	
2	89-1713-080003	Flat Washer 8 (large)	4	
3	89-1561-080003	Mini Hexagonal U Nut M8	2	
4	89-1238-080203	Mini Hexagonal Bolt (SW) M8*20	2	
5	83-1020-359-00	Wave Washer 16	2	
6	80-1022-424-00	Front Wheel Arm Stopper	2	
7	80-1020-426-10	Adjuster Grip	2	
8	-	8 inch Tire (M.R.E)	2	
9	-	Aluminum Front Wheel (M.R.E)	2	
10	0268-31200	Front Wheel Arm CMP (R) 537PRO	1	
11	0268-31100	Front Wheel Arm CMP (L) 537PRO	1	

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## DRIVE 2/3

Ref.	Parts Number	Parts Name	Quantity	Remarks
1	89-1561-080003	Mini Hexagonal U Nut M8	2	
2	89-1144-060163	Hexagonal Bolt with Cross Hole (PW.SW) M6*16	2	
3	0268-75400	Bearing ND-02S	2	*1) *6)
	83-1020-987-00	Bearing ND-02S	2	
4	80-1022-425-00	Rear Wheel Arm Stopper	2	
5	80-1020-793-10	Flapper Setting	2	
6	80-1020-792-00	Flapper	1	
7	80-1020-426-10	Adjuster Grip	2	
8	0278-70700	Arm Bolt	2	
9	0268-34800	Rear Wheel Arm CMP (R) 537 (6 pos.)	1	*3)
	0268-31400	Rear Wheel Arm CMP (R) 537 (5 pos.)	1	*2)
10	0268-34700	Rear Wheel Arm CMP (L) 537 (6 pos.)	1	*3)
	0268-31300	Rear Wheel Arm CMP (L) 537 (5 pos.)	1	*2)
11	0268-01000	Gear Case Assy (3 speed type)	1	

**10/17****DRIVE 3/3**

Ref.	Parts Number	Parts Name	Quantity	Remarks
	0268-30200	Aluminum Rear Wheel Assy (8 inch)	2	Included : 1,11,12
1	89-3115-060024	Bearing 6002 2RS	4	
2	89-2142-050250	Parallel Pin 5*25	2	
3	89-2131-080002	Snap Pin 8	1	
4	89-1713-080003	Flat Washer 8 (large)	2	
5	89-1238-080203	Mini Hexagonal Bolt (SW) M8*20	2	
6	80-1020-515-00	Universal Joint NC-10-37C1	1	
7	80-1020-459-00	Ratchet Assembly (Right)	1	
8	80-1020-458-00	Ratchet Assembly (Left)	1	
9	80-1020-433-00	Coned Disc Spring	2	
10	0268-50300	Lock Arm 142L (6 pos.)	1	*3)
	0278-50900	Lock Arm 140L (5 pos.)	1	*2)
11	-	8 inch Tire (M.R.E)	2	
12	-	Aluminum Rear Wheel (M.R.E)	2	
13	0268-30500	Axle Clutch Guide	2	
14	0268-03500	Drive Shaft 145L (6 pos.)	1	*3)
	0278-00200	Drive Shaft 140L (5 pos.)	1	*2)

**11/17****HANDLE 1/3**

<b>Ref.</b>	<b>Parts Number</b>	<b>Parts Name</b>	<b>Quantity</b>	<b>Remarks</b>
1	89-1750-080003	Spring Washer 8	1	
2	89-1713-080003	Flat Washer 8 (large)	1	
3	89-1711-120003	Flat Washer 12	2	
4	89-1213-080553	Mini Hexagonal Bolt (8T) M8*55	1	
5	89-1161-050123	Tapping Screw 5*12	2	
6	80-1020-265-00	Throttle Lever (H)	1	
7	80-1020-264-00	Control Washer	1	
8	80-1020-263-00	Control Lever Shaft Spring	2	
9	80-1020-262-00	Control Lever Shaft	1	
10	0268-11100	Control Cover	1	
11	0268-10900	Change Lever Inner Collar	1	
12	0268-10600	Wire Arm CMP	1	
13	0268-10500	Driving Change Lever	1	
14	0268-10100	Upper Handle CMP (537.538)	1	
15	0207-72600	Lever Grip 8 (black)	1	

**12/17****HANDLE 2/3**

<b>Ref.</b>	<b>Parts Number</b>	<b>Parts Name</b>	<b>Quantity</b>	<b>Remarks</b>
1	89-2521-000100	E Type Ring 10	1	
2	89-2181-080282	Flat Head Pin 8*28	1	
3	89-2131-080002	Snap Pin 8	1	
4	89-1713-080003	Flat Washer 8 (large)	1	
5	89-1713-060002	Flat Washer 6 (large)	1	
6	89-1711-120003	Flat Washer 12	1	
7	89-1135-060182	Hexagonal Bolt (SW) M6*18	1	
8	80-1020-243-00	Driving Lever, Metal	3	
9	0305-70200	Lever Cap	1	
10	0268-70800	Damper Spring	1	
11	0268-70500	Lock Arm Return Spring	1	
12	0268-10700	Lock Arm	1	
13	0268-10400	Clutch Arm CMP	1	
14	0268-10300	Blade Clutch Lever CMP (537.538)	1	
15	0268-10200	Driving Lever CMP (537.538)	1	

**13/17****HANDLE 3/3**

<b>Ref.</b>	<b>Parts Number</b>	<b>Parts Name</b>	<b>Quantity</b>	<b>Remarks</b>
1	89-2131-060002	Snap Pin 6	1	
2	89-1750-080003	Spring Washer 8	6	
3	89-1713-080003	Flat Washer 8 (large)	6	
4	89-1711-060002	Flat Washer 6	1	
5	89-1671-080043	Mini Cap Nut M8	6	
6	0268-75100	Handle Setting Bolt M8*35	2	
7	89-1213-080252	Mini Hexagonal Bolt (8T) M8*25	2	
8	0268-71400	Throttle Wire	1	
9	0268-71300	Driving Change Wire	1	
10	0268-71200	Driving Wire	1	
11	0268-71100	Blade Wire	1	
12	0268-70700	Blade Spring 110	1	
13	0268-70600	Driving Clutch Spring	1	
14	0268-10800	Handle Setting	2	

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**BLADE & BAG 1/1**

Ref.	Parts Number	Parts Name	Quantity	Remarks
1	89-1750-080003	Spring Washer 8	4	
2	89-1254-100252	Flange Mini Hexagonal Bolt M10*25 P=1.25	2	
3	83-1020-148-00	Tapping Bolt M6*14	2	
4	83-1020-116-00	Hexagonal Bolt 5/16-24*45UNF (H)	3	
5	80-1022-854-00	Bag Plate	1	
6	0278-77200	Bag DB 80	1	
7	0278-70800	Bolt 5/16-24*63UNF (H)	1	
8	0278-50500	Collar for Engine Setting	1	
9	0278-50300	Blade Wire Setting	1	
10	0268-72110	Wing Blade	1	*1) *5)
	0268-72100	Wing Blade	1	*4)
11	0268-20100	Bag Frame CMP	1	
12	0222-50100	BBC Cover CMP	1	
13	-	Engine GXV160H2 SFE1	1	



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## B.B.C 1/1

Ref.	Parts Number	Parts Name	Quantity	Remarks
1~16	0278-74800	B.B.C.(Blade Brake Clutch) for Honda GXV120 & GXV160	1	
1	0278-70600	Blade (H) Assy	1	
2	80-1020-871-00	Clutch Return Spring (H)	2	
3	80-1020-872-00	Collar (H)	2	
4	80-1020-874-00	Thrust Washer (H)	1	
5	80-1020-877-00	Ball Retainer (H)	1	
6	80-1020-878-00	Blade Disc (H) Assy	1	
7	80-1020-881-00	Spring (H)	3	
8	80-1020-882-00	Blade Setting Bolt (H)	3	
9	80-1020-883-00	Drive Disc (H)	1	
10	80-1020-884-00	Driven Disc (H) Assy	1	
11	80-1020-886-00	Clutch Spring (H)	1	
12	80-1020-887-00	Ball Control Plate (H) Assy	1	
13	83-1020-148-00	Tapping Bolt M6*14	2	
14	83-1020-323-00	Washer 10*30*4.5	1	
15	89-1254-100252	Flange Mini Hexagonal Bolt M10*25 P=1.25	1	
16	89-2160-040160	Woodruff Key 4*16*6.5	1	

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**LABEL 1/2**

Ref.	Parts Number	Parts Name	Quantity	Remarks
1	0230-71300	Driving Label	1	
2	0268-73400	Label,Blade Operation	1	
3	80-1020-929-00	Notice Label (Cover)	1	
4	0223-76100	Label, Caution (Large)	1	
5	0223-72910	Attention Mark for Slope	1	
6	80-1020-925-00	Label,Caution(small)	1	
7	80-1488-926-10	Label, Caution for Knife	1	
8	80-1020-926-00	Danger Label	1	
9	80-1010-933-00	Label, CE	1	
10	80-1020-933-00	Label, Noise 98db	1	
11	0215-83200	Label, Protection Equipment	1	
12	-	Serial Number	1	
13	0278-70400	Label (Large)	1	
14	0268-73300	Label,Control	1	
15	0268-73200	Label,Model GR537Pro	1	