

TYRE INDUSTRY OF JAPAN





TYRE INDUSTRY OF JAPAN 2007

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History of the Japanese Tyre Industry

1. Brief History of the Japanese Tyre Industry

The production scale of the automobile tyre industry of Japan steadily increased from the second half of 1990s to 2000, supported by generally firm demand in the domestic market and active export. Demand slowed for a period in 2001 due to the decline in export mainly for U.S., but afterward the production generally increased steadily. In 2006, while exports remained at the same level with the previous year on a rubber consumption basis, domestic demands increased, which resulted in the rubber consumption of 1.35 million tons (record high), the number of tyres and the value of 185.63 million units and 1,177.9 billion yen, respectively. The rubber consumption accounts for over 80% of the rubber industry of Japan. Those situations in the past can be surveyed with some steps as follows:

(1) 1940s-1950s

The industry restructured after World War II, following the destruction of facilities and equipment. In the early 1950s, after the long-term government regulation and during the Korean War, the industry enjoyed special procurement and improved tyre demand. However, after the Korean War, deflationary pressures affected the Japanese economy. Demand for tyres decreased sharply, and the tyre market experienced considerable difficulty.

(2) 1960s

Around 1960, full-fledged motorization, including increased automobiles on the road and the advent of expressways, spurred the industry toward a technological revolution, including expansion and automation of equipment, as well as changes in the raw materials for tyres, and enjoyed a high-growth phase.

(3) 1970s

From 1970, the industry suffered demand downturns temporarily as a result of the first oil crisis. However, exports led the growing Japanese economy. Tyre production expanded, as a result of an increase in the number of vehicles produced and registered, and product diversification spurred demand.

(4) 1980s

Low economic growth under the worldwide recession following the second oil crisis (1979) combined with the progress of radial tyres, which caused demand downturns, forcing the Japanese tyre industry into a period of extreme difficulty. In 1983, however, a turnaround was seen owing to economic recovery in Japan and in principal nations worldwide. In September 1985, however, tyre demand dropped, influenced by the strong yen. Then in December 1986, the Japanese economy started to grow steadily, backed by solid consumer spending and capital investment. As a result, the volume of rubber consumption reached the 1-million-ton mark in 1989.

(5) 1990s

With the collapse of Japan's "bubble economy," the stock market crashed, corporate profits declined, the job environment became uncertain, consumer spending and capital investment slowed, and the yen appreciated causing further deepening of economic stagnation. Signs of recovery were seen in 1995, but in 1997 Japan entered a recession. In 1998 and 1999, large-scale restructuring in the financial sector and the introduction of foreign capital into the automotive industry arose as serious concerns. On the other hand, the global economy in general remained steady despite economic difficulties in Southeast Asia, supported by the robust U.S. economy. In this environment, the Japanese tyre industry grew overall, although rubber consumption fell below the 1-million-ton mark in 1993. Supported by brisk exports, Japanese tyre production volume increased to 1.13 million tons in 1999, a record high.

(6) 2000-2006

The Japanese economy was on a trend of gentle recovering, practically completed writing off of bad loans although it was still suffering from 1990s problems. In such situation, the year of 2006, although there were some problems such as continuing high prices of raw materials, enjoyed the term of the biggest economic growth after the second world war owing to improved corporate earnings and increased capital investments. On the other hand, the global economy as a whole continued to grow supported by the steady Europian economy and the expanding BRICs although U.S. economy showed a decline. In these situations, the demand for tyres in Japan in 2006 on a rubber consumption basis reached over 1.35 million tons, renewing the record high for five consecutive years.

2. Changes in the Tyre and Automobile Production

Table 1: Changes in the Tyre and Automobile Production

	1950	1960	1970	1980	1990	2000	2001	2002	2003	2004	2005	2006
Automobile Tyre Production (1000 tons of rubber)	14	83	369	784	1,031	1,153	1,119	1,190	1,240	1,285	1,331	1,352
Automobile Production (1000 units)		482	5,289	11,043	13,487	10,141	9,777	10,257	10,286	10,512	10,800	11,484
											0	1.4 7.4 4.4

Source: JATMA



The Japanese Tyre Industry Today

1. Overview

(1) The production of automobile tyres in 2006 on a rubber consumption basis enjoyed the fifth year of renewing consecutive record high supported by the increases in original equipment and replacement tyres although tyres for exports remained at the same level with the previous year.

The production ratio of the tyre industry within the rubber product industry (figures 2 and 3) lowered in rubber consumption and expanded in fiscal value from the previous year, to 81.4% with 0.8 percentage points down and to 50.5% with 1.2 points up, respectively. (Ministry of Economy, Trade and Industry's dynamic statistics)

(2) The Japanese tyre industry, has been promoting in Japan the establishment of appropriate disposal of scrapped tyres from 3R (Reduce, Reuse and Recycle) activities point of view and the reinforcement of various educational activities for safety, and in the world, taking part in discussions aiming for CO₂ reduction as a measure for environment issue and also tackling other matters such as developing activities for early realization of global harmonization of safety standards.

The production ratio of the tyre industry, within the rubber product industry in 2006

(excluding cart tyres, tubes and flaps)

Figure 2: Rubber consumption



Source: Ministry of Economy, Trade and Industry dynamic statistics

Rubber consumption (tons×10⁴) Value (yen×108) 140 14,000 Non-tyre : Value Tyre : Rubber consumption 130 120 12,000 110 Tyre : Value 100 10,000 90 80 8,000 70 60 6,000 50 Non-tyre : Rubber consumption 40 4,000 30 20 2,000 10 0 0 1997 1998 1999 2000 2001 2002 2003 2004 2005 2006

Figure 4: Changes in production of Japan's rubber products - rubber consumption and value

Source: Ministry of Economy, Trade and Industry dynamic statistics

2. Production Trends by Tyre Category

The total production of each category of automobile tyres in 2006 remained broadly flat from the previous year (185.63 million units, down 0.5%). By tyre category for four-wheeled vehicles, while truck and bus tyres increased 1.4% from the previous year, light truck tyres and passenger car tyres slightly decreased, down 1.1%, down 0.2%, respectively.

	Production			
	Units(×10 ³)	2006/2005(%)		
Truck and bus tyres	14,837	101.4		
Light truck tyres	26,485	98.9		
Passenger car tyres	134,594	99.8		
Special vehicle tyres	3,311	83.5		
Motorcycle tyres	6,405	101.1		
Total	185,632	99.5		

Table 2: Automobile tyre production in 2006

N.B.: 1. Special vehicle tyres' includes off-the-road, industrial, Source: JATMA agricultural, and cart tyres.

2. The figures above are the total of only JATMA members.

Figure 5: Trends in automobile tyre production



3. Trends in Sales of Original Equipment Tyres

The sales of original equipment tyres in 2006 substantially exceeded the previous year to 54.01 million units, up 4.2%. Truck and bus tyres increased 6.2% from the previous year due to the expansion of target vehicles of regulation for NOx and PM(particulate materials) emitted by vehicles, but light truck tyres decreased 1.1%, and passenger car tyres increased 5.8% caused by the rise in the number of vehicles for export.

Table 3: Sales of original equipment tyres in 2006

	Sales				
	Units(×10 ³)	2006/2005(%)			
Truck and bus tyres	1,282	106.2			
Light truck tyres	6,299	98.9			
Passenger car tyres	40,887	105.8			
Special vehicle tyres	2,434	92.1			
Motorcycle tyres	3,106	104.3			
Total	54,008	104.2			

N.B.: 1. Special vehicle tyres' includes off-the-road, industrial, Source: JATMA agricultural, and cart tyres.

2. The figures above include other domestic

manufacturers than JATMA members.

3. Exported tyres are excluded.

Figure 6: Trends in sales of original equipment tyres



4. Trends in Sales of Replacement Tyres

In 2006, replacement tyre sales in Japan remained broadly flat from the previous year (75.91 million units, up 0.9%). While truck and bus tyres increased 2.1% owing to the moderate economic recovery, light truck tyres and passenger car tyres remained broadly flat, which resulted in the above total situation.

	Sa	lles
	Units($\times 10^3$)	2006/2005(%)
Truck and bus tyres	5,608	102.1
Light truck tyres	14,462	100.5
Passenger car tyres	51,931	101.2
Special vehicle tyres	1,094	96.0
Motorcycle tyres	2,816	96.1
Total	75,911	100.9

Table 4: Sales of replacement tyres in 2006

N.B.: 1. Special vehicle tyres' includes off-the-road, industrial, Source: JATMA agricultural, and cart tyres.

2. The figures above include other domestic

manufacturers than JATMA members.

Figure 7: Trends in sales of replacement tyres



Trends in sales of summer tyres and winter tyres for replacement (for four-wheeled vehicles)

In 2006, summer tyre (i.e. ordinary tyres excluding winter tyres) sales was 47.68 million units, down 2.8% from the previous year, and the ratio of the summer tyre sales to the total decreased from the previous year. By tyre category, truck and bus tyres, light truck tyres and passenger car tyres, all of them decreased from the previous year, 1.8%, 3.8% and 2.6%, respectively. The situation was induced by prolonged tenure of use of tyres, rise in tyres imported by non-members, and increase in winter tyres.

Winter tyre sales in 2006 was 24.33 million units, up 9.9% from the previous year, reaching the record high with three consecutive years of increase. And the ratio of winter tyre sales to the total exceeded the previous year by 2.7 points to 33.8%. Truck and bus tyres increased 8.8% due to the influence of increased studless tyres to be used even after the season until worn-out, and light truck tyres and passenger car tyres also increased, 11.1% and 9.8%, respectively due to increased deliveries for insufficient stock induced by the previous year's heavy snowfall.

ble 5: Sales of summer tyres and winter tyres for replacement in 2006
ble 5: Sales of summer tyres and winter tyres for replacement in 2006

(for four-wheeled vehicles)

	Summer tyres				Winter tyres				
	Units(×10 ³)	2006/2005(%)	Share of summer tyres in total	Units(×10 ³)	2006/2005(%)	Share of winter tyres in total			
Truck and bus tyres	3,401	98.2	60.6	2,207	108.8	39.4			
Light truck tyres	9,858	96.2	68.2	4,604	111.1	31.8			
Passenger car tyres	34,417	97.4	66.3	17,514	109.8	33.7			
Total	47,675	97.2	66.2	24,326	109.9	33.8			

N.B.: The shares of summer and winter tyres indicate the respective percentages in total number of replacement sales.

Source: JATMA



Figure 8: Trends in sales of summer tyres and winter tyres for replacement (for four-wheeled vehicles)

5. Trends in Sales of Export Tyres

Exports of automobile tyres in 2006 decreased for the first time in five years, down 2.5% in unit terms from the previous year, to 72.91 million tyres. All of the three main categories decreased from the previous year, mainly due to the increase in the locally-based production by Japanese tyre manufacturers, down 3.0% in truck and bus tyres, down 6.6% in light truck tyres, and down 1.7% in passenger car tyres. On the other hand, exports of off-the-road, industrial and agricultural tyres increased 2.3% from the previous year due to the rise in exports of large off-the-road tyres to China and other countries.

	Sales				
	Units($\times 10^3$)	2006/2005(%)			
Truck and bus tyres	8,002	97.0			
Light truck tyres	9,516	93.4			
Passenger car tyres	51,627	98.3			
Special vehicle tyres	1,067	102.3			
Motorcycle tyres	2,701	98.3			
Total	72,913	97.5			

Table 6: Sales of export tyres in 2006

N.B.: 1. Special vehicle tyres' includes off-the-road, industrial, Source: JATMA agricultural, and cart tyres.

2. The figures above are the total of only JATMA members.

Figure 9: Trends in sales of export tyres



6. Exports by Region of Destination

In 2006, exported tyres (Ministry of Finance customs records) decreased 1.6% from the previous year, to 75.34 million in units, however the value in yen increased 13.1%, to 613.7 billion yen, and the production weight also increased 1.0% from the previous year, to 1.52 million tons.

When analyzed by region of destination on a unit basis, exports to South and Central America, the Middle East and Asia exceeded the previous year although those to North America and Europe decreased.

		Tyre Un	its($ imes$ 10 ³)	2006/	Value	2006/	
	PC	TB<	Others	Total	(%)	(yen×10 ⁶)	(%)
North America	19,466	3,606	1,720	24,792	93.6	192,846	109.1
South & Central America	2,813	741	119	3,673	103.2	34,415	122.2
Europe	16,471	1,916	1,888	20,275	98.6	149,790	111.5
Middle East	8,526	3,156	93	11,775	103.1	91,643	120.7
Africa	1,171	908	63	2,142	95.1	28,733	106.8
Asia	6,723	1,764	515	9,002	105.3	72,819	120.9
Oceania	2,645	767	271	3,683	99.2	43,403	108.5
Total	57,815	12,858	4,669	75,342	98.4	613,650	113.1
Weight(tons)	675,102	593,309	251,029	1,519,440	101.0		

Table 7: Exports by region of destination in 2006

N.B.: 1. Exchange rates are averages of
spot rates for Tokyo interbank trade.
2005: 1dollar = 110ven

2006: 1dollar = 116yen

Source: Ministry of Finance customs records





7. Imports by Region of Origin

In 2006, import tyres (Ministry of Finance customs records) increased 10.5% from the previous year, to 32.17 million in units, up 23.2% to 90.4 billion yen in value, and up 11.0% to 240 thousand tons in product weight.

The imports from local factories in Asia of Japanese tyre manufacturers increased both for the replacement market in Japan and for the original equipment market, and inexpensive tyres from overseas also increased. Those factors resulted in the consecutive record high of import in 2006.

		Tyre Un		2006/	Value	2006/	
	PC	TB<	Others	Total	(%)	(yen×10 ⁶)	(%)
North America	2,270	9	28	2,307	102.7	11,591	111.9
South & Central America	97	0	50	147	151.0	513	141.7
Europe	1,678	159	345	2,182	91.6	14,446	101.8
Middle East	171	0	9	180	137.8	1,141	127.1
Africa	6	0	0	6	145.4	57	220.3
Asia	21,702	2,539	3,107	27,348	112.8	62,647	131.8
Oceania	1	0	0	1	16.3	7	28.2
Total	25,925	2,707	3,539	32,171	110.5	90,402	123.2
Weight(tons)	184,880	37,841	18,283	241,004	111.0		\geq

Figure 11: Import trends by region



Source: Ministry of Finance customs records

- North America and South & Central America
- Europe
- Middle East and Africa
- Asia and Oceania



1. Safety Standards for Automobile Tyres

Various standards have been specified regarding tyres from the viewpoint of automobile safety because tyres are automobile's important parts.

Each individual state has its own legislation specifying the standards and the tyres are requested to satisfy the standards of the state where the tyres are to be used. In Japan we have the safety standards for road trucking vehicles and their detailed items, enacted by the Ministry of National Land and Transportation.

In addition to these national standards, JATMA specifies guideline items for usage and maintenance in "Standards for Selection, Usage and Maintenance" in an effort to enlighten those involved for securing safety.

2. Tyre Standards

In addition to safety standards, JATMA publishes a definitive set of tyre standards in the annual JATMA Year Book. Setting these standards is the responsibility of the Tyre Standards Committee, mainly comprised of representatives of tyre makers, automakers, and related ministries and agencies in the Japanese government.

The standards cover tyres, rims and valves in seven categories: passenger cars, light trucks, trucks and buses, off-road vehicles, agricultural equipment, industrial vehicles and motorcycles.

The Japanese Ministry of Land, Infrastructure and Transport has incorporated JATMA's Tyre Standards in its vehicle inspection procedures since 1982. Internationally, the standards rank as authoritative guidelines together with the ETRTO standards of Europe and TRA standards of the United States. The JATMA standards are also mentioned in the U.S. Department of Transportation's Federal Motor Vehicle Safety Standards and are mutually recognized standards for tyres exported from Japan to Canada and Australia.



3. Legal Limits on Tread Wear

Balding tyres are a threat to traffic safety, especially on wet roads. The Ministry of Land, Infrastructure and Transport prescribes skidproof requirements in terms of minimum groove depth in its Safety Standards for Road Transportation Vehicles. These requirements, which include wear limits for high-speed and ordinary driving (see table 9,10), proscribe the use of tyres with a groove depth shallower than that specified. Inspection often catch tyres with improper air pressures, uneven wear or insufficient grooves (see figure 13).

4. Product Inspection

In 1954, JATMA started its tyre inspection activity at its branch offices.

Defective or damaged tyres are now observed and checked at seven offices according to the requests from their consumers to find causes of the damages and to provide advice to them regarding correct usage of tyres.

Table 9: Wear limit for automobile tyres

Tyre type	Groove depth limit
Passenger car tyres	1.6 mm
Light truck tyres	1.6 mm
Truck and bus tyres	1.6 mm
Motorcycle tyres	0.8 mm

Table 10: Wear limit for automobile tyres in high-speed driving

Tyre type	Groove depth limit
Passenger car tyres	1.6 mm
Light truck tyres	2.4 mm
Truck and bus tyres	3.2 mm

Figure 12: Tyre groove depth and braking distance



Figure 13: Breakdown of tyre defects



Notes

1. Multiple tyre defects per vehicle are possible, thus the number of tyre defects does not correspond to the number of vehicles with tyre defects.

2. The defect rate is the number of defects divided by the number of vehicles inspected.

3. Tyre inspections were carried out a total of 44 times (22 times on expressways and 22 times on ordinary roads) in 2005.

4. In the breakdown of tyre defects, the item "improper air pressure" includes insufficient pressure and excessive pressure.

Consideration for Environment

1. Approach to "Reduce"

A new concept of "Reduce Index (Re Index)" focused on longer (wear) life and weight saving has been adopted. The industry is making efforts aiming at an effect of 10% (expecting 3-5% of actual reduction).

Ostanova			Re Achievement Rate						
Category	Monitored Size	Classification	2004	2005	2006	Average			
Baccongor oor turoo	155/65D12	Summer tyres	-	107	104	106			
Passenger car tyres	155/65813	Studless tyres	105	110	100	105			
December oor turce	175/05D14	Summer tyres	_	109	99	104			
Passenger car tyres	175/05814	Studless tyres	_	-	101	101			
Bacacanger eer turee	105/65D15	Summer tyres	110	112	111	111			
Passenger car tyres	195/05015	Studless tyres	105	105	103	104			
Passenger car tyres	01E/4ED17	Summer tyres	120	135	109	121			
	215/45117	Studless tyres	105	110	95	103			
	145R12	Summer tyres	102	128	122	117			
LIGHT THUCK LYPES		Studless tyres	-	-	110	110			
Light truck tyrop	195014	Summer tyres	105	110	122	112			
LIGHT THUCK LYTES	105014	Studless tyres	-	-	105	105			
Light truck turos	205/Z0D10	Summer tyres	-	114	-	114			
LIGHT THUCK LYPES	205/70816	Studless tyres	_	-	-	-			
Light truck tyrop	7 50P16	Summer tyres	-	-	-	-			
LIGHT THUCK LYTES	7.50010	Studless tyres	-	-	-	-			
Truck and bue turge	005/00D17 F	Summer tyres	-	-	100	100			
Truck and bus tyres	220/00R17.5	Studless tyres	-	126	87	107			
Truck and hup tyres	11000 5	Summer tyres	113	110	100	108			
Truck and bus tyres	11522.3	Studless tyres	-	123	100	112			

Table 11: Monitoring of Re Achievement Rates

N.B.: 1. Re Index = $L \div M$

Re Achievement Rate = Re Index imes100

where L=Wear Life Index (life index for the present model based on the previous model assumed as 100)

M=Weight Index (Weight index for the present model based on the previous model assumed as 100)

2. Tyres surveyed : Representative sizes selected in advance from replacement tyres for the domestic market.

Source: JATMA

2. Recycling Situation



Figure 14: Flow of scrapped tyres, from generation to treatment and recycling

The volume of newly scrapped tyres in 2006 increased by 34 thousand tons in total from the previous year, with the increase in "on scrapped automobiles" (up 30 thousand tons).

The situation seems to be induced by the great increase in the number of acceptance of scrapped automobiles with the collection and processing system firmly fixed two years after the End-of-Life Vehicle Recycling Law became fully effective.

For several years the volume of newly scrapped tyres has remained at the level of one hundred million units and one million tons. As a situation around scrapped tyres, the demand for alternative fuels such as wood shavings, RPF(new-type solid fuel made from waste paper and scrapped plastics, abbreviation for Refuse Paper & Plastic Fuel) and scrapped tyres is heating up due to the rise in crude oil prices in recent years. Especially in scrapped tyres, the balance between supply and demand has been significantly disrupted, and the scrapped tyre market is now in confusion. Resultantly, the total recycling rate was 88%, less than the industry's expectation, staying at the same level as the previous year. Therefore, taking hold of the routes for collecting scrapped tyres more clearly and making every effort to raise the recycling rate will become important challenges.

Regarding the situation of recycling, while *Fuel for Cement* calcining continued to decrease from the previous year, use of scrapped tyres in *Paper manufacturing* greatly increased (up 30% from the previous year) due to active operations of biomass boilers at paper mills. On the other hand, *Exported* statistics on customs clearance basis (Ministry of Finance) indicates a slight decrease in used tyres and in rubber wastes from the previous year. This situation is considered to have arisen because scrapped tyres to be cut into rubber wastes for exports were passed on to paper mills and other facilities.



Figure 15: Recycling of used tyres in 2006

Table 12: Newly scrapped tyres

(Tyres: millions; Tons: thousands; % of total)

		2002	2002	2004	2005		2006				
		2002	2003	2004	2005	units and tons	distribution	2006/2005			
On purchase of new tyres	Tyres	82	78	80	84	84	82	100			
	Tons	835	806	827	871	875	83	100			
	Tyres	24	25	23	16	19	18	119			
On scrapped automobiles	Tons	205	224	216	151	181	17	120			
Tatal	Tyres	106	103	103	100	103	100	103			
lotal	Tons	1,040	1,030	1,043	1,022	1,056	100	103			
	10115	1,040	1,030	1,043	1,022	1,030	100	103			

Source: JATMA

Table 13: Recycled tyres

(Tons: thousands; % of total)

					2002	2003	2004	2005	2006		
					tons	tons	tons	tons	tons	distribution	2006/2005
				Retreaded tyre bases	41	36	33	35	36	3	103
			Ise	Reclaimed & powdered rubber	93	97	120	103	107	10	104
			Rel	Other uses	40	39	25	22	20	2	91
				Subtotal (A)	174	172	178	160	163	15	102
			ss ion ie	Paper manufacturing	86	70	130	210	274	26	130
			owe owe erat id th like	Chemical factories	6	8	9	9	9	1	100
cling	tic		Bic gen ar	Subtotal (B)	92	78	139	219	283	27	129
ecyc	mes	_		Cement calcining	284	240	213	181	168	16	93
Vind of re Do	8	atio	ment, steel the like	Steel manufacturing	55	48	52	51	49	4	96
		utiliz		Gasification furnace	-	-	8	27	34	3	126
		eat ı		Tyre manufacturing	56	42	30	24	22	2	92
		Т	and	Boilers	66	23	15	12	11	1	92
			Eoi	Metal refining	26	20	11	10	8	1	80
				Subtotal (C)	487	373	329	305	292	27	96
			Subtotal (B+C)	579	451	468	524	575	54	110
	Exp	ort	(D)		148	268	270	213	196	19	92
Tota	al re	cycl	ling (A+B+C+D)	901	891	916	897	934	88	104
ø	Rec	clam	nation		31	37	34	32	11	1	34
ther	Dist	tribu	itors' stock		108	102	93	93	111	11	119
0	Sub	otota	al (E)		139	139	127	125	122	12	98
Tota	al us	sed	tyres (A+B+C+	D+E)	1,040	1,030	1,043	1,022	1,056	100	103

Source: JATMA

Table 14: Changes in production of retreaded tyres

(Tyres: thousands; Rubber consumption: ton)

	2002	2003	2004	2005	2006
Number of tyres	1,203	1,105	1,042	1,037	1,078
Compound rubber consumption	9,345	8,699	8,184	8,406	8,596

N.B.: Figures include imports of compound rubber.

Source: METI, JATMA

3. Situation in illegal piling & dumping of scrapped tyres

As of February, 2007 the number of cases of illegal piling & dumping of scrapped tyres was 155, and the total number of tyres was 7,429 thousand, down 8 cases (after 24 cases properly processed and 16 cases newly discovered) and 1,159 tyres from the same month of last year.

This situation is considered as a result of ① strengthened penalties and increase in exposure of illegal piling & dumping, ② promotion activities by the tyre industry on proper processing of scrapped tyres, and ③ application of JATMA's system to support restoring the original state.

Table 15: Situation in illegal piling & dumping of scrapped tyres

(as of Feb., 2007)

	Feb	oruary 20	006	February 2007										
	Neurolean	L balla		Number	11-24-		Change	from Fe	b.,2006	Number of	Number of	Break down		
	of cases	$(\times 10^3)$	(ton)	of cases	$(\times 10^3)$	(ton)	Number of cases	Units (×10³)	Weight (ton)	cases properly processed	cases newly discovered	Illegal piling (units $\times 10^3$)	Illegal dumping (units×10 ³)	Excessive piling (units $\times 10^3$)
Hokkaido	11	369	3,690	7	235	2,350	-4	-134	-1,340	5	1	59	176	0
Tohoku	56	1,757	17,570	51	1,580	15,800	-5	-177	-1,770	8	3	1,006	228	346
Kanto & Koshinetsu	38	2,971	29,710	33	2,473	24,730	-5	-498	-4,980	6	1	1,992	201	280
Metropolitan area	18	787	7,870	17	637	6,370	-1	-150	-1,500	1	0	461	51	125
Chubu	5	655	6,550	6	762	7,620	1	107	1,070	0	1	750	0	12
Kinki	6	489	4,890	11	477	4,770	5	-12	-120	1	6	375	102	0
Chugoku	12	603	6,030	12	276	2,760	0	-327	-3,270	3	3	188	47	41
Shikoku	7	57	570	7	52	520	0	-5	-50	0	0	35	17	0
Kyushu	10	900	9,000	11	937	9,370	1	37	370	0	1	800	87	50
Total	163	8,588	85,880	155	7,429	74,290	-8	-1,159	-11,590	24	16	5,666	909	854

N.B.: 1. Weight is based on 10kg per tyre.

2. Cases having 1000 tyres are intended.

3. Any case with possibility of illegality is included.

[Remark]

- The total was 7,429 tyres. Illegal piling, illegal dumping and excessive piling were 76%, 12% and 12%, respectively. The ratio of illegal piling increased from last year (66→76%), main reasons for which is considered to be a classification shift from illegal dumping to illegal piling, and newly discovered cases.
 - ◆Illegal piling: The handling trader is in bankruptcy, under arrest or missing.
 - ◆Illegal dumping: The man or the group who dumped is not identified.
 - Excessive piling: The piling exceeds the storage standard without any report.
- 2) The reduction of 8 cases and 1,159 tyres compared with the survey in February, 2006 is considered to be induced by ① strengthened penalties and raised social movement toward proper handling of waste materials such as the increase in exposure of illegal piling & dumping ② promotion activities in the tyre industry on proper processing of scrapped tyres, and ③ the full-scale operation of development projects for a wide area and the promotion of recycle use.
- Of the above 24 cases completed in proper handling, two cases shown below were implemented with the application in 2006 of the system of JATMA to support restoring the original state.
 - Sano City, Tochigi Prefecture : 225 thousand tyres
 - Kobe City, Hyogo Prefecture : 47 thousand tyres



1. Automobiles and Tyres

①The number of automobiles registered as of year-end of 2006 was 75.53 million (increased 0.2% from the previous year), and the tyre industry provided 72.01 million tyres (up 1.2% from the previous year), as replacement for those four-wheeled automobiles.

Automobile	Registrations ($\times 10^3$)	2006/2005(%)			
Passenger cars	57,521	100.8			
Trucks and buses	18,011	98.6			
Total	75,532	100.2			
-		2006/2005(%)			
Replacement tyres	Sales ($\times 10^3$)	2006/2005(%)			
Passenger car tyres	Sales (×10 ³) 51,931	2006/2005(%) 101.2			
Replacement tyres Passenger car tyres Commercial vehicle tyres	Sales (×10 ³) 51,931 20,070	2006/2005(%) 101.2 100.9			
Replacement tyres Passenger car tyres Commercial vehicle tyres Total	Sales (×10 ³) 51,931 20,070 72,001	2006/2005(%) 101.2 100.9 101.2			

Table 16: Automobile registrations and salesof replacement tyres in 2006

Source: Ministry of Land, Infrastructure and Transport, JATMA

Figure 16: Trends in automobile registrations sales of replacement tyres



②Automobile production in Japan in 2006 was 11.48 million units (up 6.3% from the previous year) reflecting the continued active demand for fuel-efficient Japanese cars in the overseas market suffering from the steep rise in the price of the crude oil. The situation resulted in the increased sales of original equipment tyres (total for four-wheeled vehicles) to reach 48.47 million units (up 4.9% from the previous year).

Table 17: Automobile production and salesof original equipment tyres in 2006

Automobile	Productions ($\times 10^3$)	2006/2005(%)			
Passenger cars	9,756	108.2			
Trucks and buses	1,728	96.9			
Total	11,484	106.3			
Original equipment tyres	Sales (×103)	2006/2005(%)			
Passenger car tyres	40,887	105.8			
Commercial vehicle tyres	7,581	100.1			
Total	48,468	104.9			

Source: Japan Automobile Manufacturers Association, JATMA

N.B.: Imported tyres are not included in the original equipment tyres

Figure 17: Trends in automobile production and sales of original equipment tyres

Sale (uni	Sales of original equipment tyres (units×10 ⁶)								Auto	omo	bile (ι	proc inits	duction						
90																			90
80														80					
70																			70
60																			60
50		Sales	of o	rigin	al e	quip	mer	nt ty	res					-					50
40																			40
30																			30
20		ļ A	uton	nobi	le pi	rodu	ctio	n											20
10																			10
0	1997	7 19	998	19	99	20	000	20	01	20	02	20	03	20	04	20	05	20	06 0

2. Distribution Channels

The distribution of automobile tyres is divided into three channels: original equipment, replacement and exports. Distribution channels for replacement tyres are particularly wide-ranging with distributors as key stations.

The chief distribution channels are roughly divided into two types: direct sales and indirect sales. Direct sales are those under which distributors sell tyres directly to some large users, such as transport, bus and taxi companies, and government and municipal users. Indirect sales are those under which dealers supply tyres to endusers. Some 300 distributors and about 150 thousand dealers supply replacement tyres. The sales of tyres in 2006 on the basis of units for original equipment accounted for 26.6% of the total, 37.4% for replacement tyres and 36.6% for exports. The ratio of original equipment increased.

Figure 18: Distribution channels







(based on unit)

3. Raw Materials

Table 18: Basic composition

More than 100 raw materials are used in the production of automobile tyres, including raw rubber, tyre cord, carbon black, bead wire and compounding ingredients. Approximately 60% of these materials are based on petroleum products, principally naphtha. As a result, the tyre industry is highly dependent on petroleum.

The percent distribution of raw materials used in tyres in 2006 was approximately the same as the previous year, rubber constituting about half of a tyre (natural rubber 29% and synthetic rubber 22%), next comes reinforcing agent 26%, and then tyre cord 13%.

Composition		Raw Materia				
Rubber	Rubber Natural rubber, Synthetic rubber					
Compounding ingredients	Vulcanizing agent, Vulcanizing accelerator, Vulcanizing accelerator aid,		Tyre cord			
Reinforcing agent	Carbon black, Silica					
Tyre cord	Steel cord, Textile cord					
			Bubber			

Table 19: Consumption of main raw materials used in
automobile tyres in 2006

Raw Materials		Consumption (tons)	2006/2005(%)			
	Steel	269,970	102.9			
	Nylon	24,843	102.2			
Turo cord	Polyester	50,758	98.3			
l yre cord	Rayon	3,909	108.9			
	Others	871	104.9			
	Total	350,351	102.3			
	Natural rubber	761,028	102.7			
Rubber	Synthetic rubber	563,200	102.6			
	Total	1,324,228	102.7			
Reinforcing ager	nt	669,799	101.1			

Source: JATMA

Figure 20: Tyre raw material weight composition



4. Tyre Production Worldwide

Global production of automobile tyres has been demonstrating an upward trend every year influenced by the active demand for tyres in developing countries starting with BRICs. The automobile tyre (for four-wheeled vehicles) production of the world in 2005 is estimated to be 1,320 million units (up 4% from the previous year).

Looking at each country, the United States, the world's largest tyre-producing country, produced 17%, the second & third were Japan (13%) and China (9%), followed by South Korea, Germany and France. The upper three countries account for about 40% of the total production worldwide.

	2005				Share		2005/2004(%)			
	PC	CV	Total	PC	CV	Total	PC	CV	Total	
North America	202	57	259	21.2	15.5	19.6	95.6	97.1	95.9	
South & Central America	52	32	84	5.4	8.7	6.4	102.4	106.4	103.9	
Europe	315	89	403	33.0	24.1	30.6	102.6	88.0	99.0	
Middle East and Africa	33	14	47	3.5	3.9	3.5	114.6	114.7	114.6	
Asia and Oceania	351	176	528	36.9	47.8	39.9	111.7	110.4	111.3	
Total	952	368	1,320	100.0	100.0	100.0	104.5	101.8	103.7	

Table 20: Share of world tyre production by geographic region in 2005

N.B.: 1. PC : Passenger car tyres.

2. CV : Commercial vehicle tyres including truck, bus and light truck tyres.

3. Totals were calculated in thousands and indicated in millions.

4. Including some estimates.

Table 21: Tyre production by leading manufacturing countries

 $(units \times 10^6)$

Source: JATMA

Source: JATMA

	2005				Share		2005/2004(%)			
	PC	CV	Total	PC	PC CV		PC	CV	Total	
U. S. A.	176	47	223	18.5	12.8	16.9	95.4	96.6	95.7	
Japan	135	41	176	14.2	11.2	13.3	101.8	101.7	101.8	
China	95	30	124	9.9	8.1	9.4	143.4	105.6	132.0	
Korea	66	16	81	6.9	4.3	6.2	106.7	105.1	106.4	
Germany	64	11	75	6.7	3.0	5.7	95.9	95.3	95.8	
France	55	5	60	5.8	1.4	4.6	99.7	64.6	95.3	

N.B.: 1. PC : Passenger car tyres.

2. CV : Commercial vehicle tyres including truck, bus and light truck tyres.

3. Totals were calculated in thousands and indicated in millions. 2005/2004 percentages were calculated in thousands.

4. The figures for china are estimate.

Figure 20: Tyre Production Worldwide



The Japan Automobile Tyre Manufacturers Association, Inc.

Chairman:	Tadanobu Nagumo, President, The Yokohama Rubber Co., Ltd.
Vice-Chairman:	Tetsuji Mino, President, Sumitomo Rubber Industries, Ltd.
Executive Director:	Ichiro Shimizu
Established:	September 1947 (incorporated in December 1968)
Head Office:	Toranomon No. 33 Mori Bldg., 8F, 8-21, Toranomon 3-chome, Minato-ku, Tokyo 105-0001, Japan
	Tel.: 03 (3435) 9091 Fax: 03 (3435) 9097
	Bridgestone Corporation
Members:	Sumitomo Rubber Industries, Ltd.
	The Yokohama Rubber Co., Ltd.
	Toyo Tire & Rubber Co., Ltd.
	Nihon Michelin Tire Co., Ltd.

Organization

Under General Assembly and Board of Directors, four committees are established; Executive, Technical, Export, and 3R Promotion. The committees have relevant subcommittees which promoting their activities such as surveys and studies.



Bridgestone Corporation

President	Shoshi Arakawa
Established:	March 1, 1931
Capital:	¥126,354 million
	(as of the end of December 2006)
Annual sales:	¥945,892 million
	(fiscal year ended December 2006)
Employees:	13,778
	(as of the end of December 2006)
Head office:	10-1, Kyobashi 1-chome,
	Chuo-ku, Tokyo 104-8340
	Tel.: 03 (3567) 0111
	http://www.bridgestone.co.jp/

Sumitomo Rubber Industries, Ltd.

President	Tetsuji Mino
Established:	March 6, 1917
Capital:	¥42,658 million
	(as of the end of December 2006)
Annual sales:	¥272,628 million
	(fiscal year ended December 2006)
Employees:	5,287
	(as of the end of December 2006)
Head office:	6-9, Wakinohama-cho 3-chome,
	Chuo-ku, Kobe,
	Hyogo Prefecture 651-0072
	Tel.: 078 (265) 3000
	http://www.srigroup.co.jp/

The Yokohama Rubber Co., Ltd.

President	Tadanobu Nagumo
Established:	October 13, 1917
Capital:	¥38,909 million
	(as of the end of March 2007)
Annual sales:	¥327,826 million
	(fiscal year ended March 2007)
Employees:	5,123
	(as of the end of March 2007)
Head office:	36-11, Shimbashi 5-chome,
	Minato-ku, Tokyo 105-8685
	Tel.: 03 (5400) 4531
	http://www.yrc.co.jp/

Toyo Tire & Rubber Co., Ltd.

President	Yoshio Kataoka
Established:	August 1, 1945
Capital:	¥23,974 million
	(as of the end of March 2007)
Annual sales:	¥244,158 million
	(fiscal year ended March 2007)
Employees:	3,254
	(as of the end of March 2007)
Head office:	17-18, Edobori 1-chome,
	Nishi-ku, Osaka,
	Osaka Prefecture 550-8661
	Tel.: 06 (6441) 8801
	http://www.toyo-rubber.co.jp/

Nihon Michelin Tire Co., Ltd.

President	François Busson					
Established:	June 10, 1975					
Capital:	¥100 million					
	(as of the end of December 2006)					
Employees:	1,382					
	(as of the end of December 2006)					
Head office:	6-1, Fujimi 1-chome,					
	Chiyoda-ku, Tokyo 102-8176					
	Tel.: 03 (5210) 2700					
	http://www.michelin.co.jp/					

Distribution of Member Firms' Automobile Tyre Plants



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	Recycling Division	Phone. 03-5408-5051	Fax. 03-5408-5053
Branches ——	, ,		
Hokkaido Branch	2-13 Higashi, Ohdori, Chuo-ku, Sapporo, Hokkaido, JAPAN 060-0041	Phone. 011-281-3671	Fax. 011-241-4889
Tohoku Branch	1-7-8 Ichiban-cho, Aoba-ku, Sendai, Miyagi, JAPAN 980-0811	Phone. 022-227-8118	Fax. 022-222-6979
Kanto Branch	1-9-6 Higashiueno, Taito-ku, Tokyo, JAPAN 110-0015	Phone. 03-3832-8661	Fax. 03-3832-8663
Chubu Branch	28-15 Takebashi-cho, Nakamura-ku, Nagoya, Aichi, JAPAN 453-0016	Phone. 052-452-3907	Fax. 052-452-3908
Kinki Branch	1-9-20 Dohshin, Kita-ku, Osaka, Osaka, JAPAN 530-0035	Phone. 06-6351-6747	Fax. 06-6351-2519
Chugoku Branch	8-18 Fukuro-machi, Naka-ku, Hiroshima, Hiroshima, JAPAN 730-0036	Phone. 082-247-1524	Fax. 082-247-9541
Kyushu Branch	2-20-4 Higashihie, Hakata-Ku, Fukuoka, Fukuoka, JAPAN 812-0007	Phone. 092-411-3536	Fax. 092-411-7781

Business Affairs Department

Phone. 03-3435-9095 Fax. 03-3435-9097



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Production of automobile tyres and tubes

t yres : $\times 10^3$, rubber : tons, () : year to year comparison %

		1997	1998	1999	2000	2001	2002	2003	2004	2005	2006
	Tyree	11,067	11,528	12,276	11,801	11,324	12,184	13,256	14,020	14,639	14,837
Truck and bus tyres	Tyres	(99.5)	(104.2)	(106.5)	(96.1)	(96.0)	(107.6)	(108.8)	(105.8)	(104.4)	(101.4)
Truck and bus tyres	Pubber	287,380	302,575	323,307	306,806	286,237	310,704	341,463	358,109	371,681	380,344
	Rubbei	(98.0)	(105.3)	(106.9)	(94.9)	(93.3)	(108.5)	(109.9)	(104.9)	(103.8)	(102.3)
	Tyree	34,136	30,632	30,444	30,906	29,130	28,386	26,628	26,681	26,771	26,485
Light truck tyres	Tyres	(101.5)	(89.7)	(99.4)	(101.5)	(94.3)	(97.4)	(93.8)	(100.2)	(100.3)	(98.9)
Light truck tyres	Rubber	207,352	187,984	185,883	189,080	175,918	178,442	171,628	176,267	178,709	176,636
	Rubbel	(102.9)	(90.7)	(98.9)	(101.7)	(93.0)	(101.4)	(96.2)	(102.7)	(101.4)	(98.8)
	Tyres	115,162	114,607	118,697	121,725	122,449	127,441	130,328	132,386	134,806	134,594
Dassenger car tyres	Tyres	(104.2)	(99.5)	(103.6)	(102.6)	(100.6)	(104.1)	(102.3)	(101.6)	(101.8)	(99.8)
r abberiger oar tyreb	Rubber	458,015	462,991	483,890	504,915	511,242	550,647	572,596	592,779	617,709	625,274
	Rubbel	(106.1)	(101.1)	(104.5)	(104.3)	(101.3)	(107.7)	(104.0)	(103.5)	(104.2)	(101.2)
	Tyres	597	515	500	513	509	495	497	512	519	554
Off-the-road tyres	Tyres	(108.3)	(86.3)	(97.1)	(102.6)	(99.2)	(97.2)	(100.4)	(103.0)	(101.4)	(106.7)
Rubber	Rubber	110,900	108,228	101,540	112,138	107,354	111,489	115,655	118,107	122,949	130,611
	Rubbel	(102.9)	(97.6)	(93.8)	(110.4)	(95.7)	(103.9)	(103.7)	(102.1)	(104.1)	(106.2)
Industrial tyres	Tyres	1,227	1,053	1,041	1,094	1,040	972	982	936	827	721
		(106.3)	(85.8)	(98.9)	(105.1)	(95.1)	(93.5)	(101.0)	(95.3)	(88.4)	(87.2)
	Rubber	11,971	10,202	9,887	11,239	10,583	10,113	10,209	9,864	9,395	8,721
		(108.9)	(85.2)	(96.9)	(113.7)	(94.2)	(95.6)	(100.9)	(96.6)	(95.2)	(92.8)
	Tvres	836	681	772	692	605	549	582	608	630	614
Agricultural tyres		(91.5)	(81.5)	(113.4)	(89.6)	(87.4)	(90.7)	(106.0)	(104.5)	(103.6)	(97.5)
, ignountairtairt (j. co	Rubber	6,680	5,232	6,200	5,030	4,323	4,344	4,615	5,153	5,486	5,503
		(96.8)	(78.3)	(118.5)	(81.1)	(85.9)	(100.5)	(106.2)	(111.7)	(106.5)	(100.3)
	Tvres	5,741	6,072	5,975	6,618	6,697	6,376	6,158	6,120	6,334	6,405
Motorcycle tyres	·) · · ·	(100.1)	(105.8)	(98.4)	(110.8)	(101.2)	(95.2)	(96.6)	(99.4)	(103.5)	(101.1)
	Rubber	12,043	12,958	12,964	14,823	15,230	14,311	14,187	14,328	15,147	15,649
		(101.7)	(107.6)	(100.0)	(114.3)	(102.7)	(94.0)	(99.1)	(101.0)	(105.7)	(103.3)
	Tvres	1,131	1,467	1,610	1,594	1,637	1,954	1,670	2,096	1,989	1,422
Cart tyres	,	(105.0)	(129.7)	(109.7)	(99.0)	(102.7)	(119.4)	(85.5)	(125.5)	(94.9)	(71.5)
,	Rubber	3,538	4,691	5,025	4,791	4,925	5,877	5,155	6,713	6,380	4,615
		(106.8)	(132.6)	(107.1)	(95.3)	(102.8)	(119.3)	(87.7)	(130.2)	(95.0)	(72.3)
Flaps and rim-bands	Rubber	7,236	5,322	4,892	4,110	3,632	3,883	4,100	3,846	3,948	4,420
		(91.4)	(73.5)	(91.9)	(84.0)	(88.4)	(106.9)	(105.6)	(93.8)	(102.7)	(112.0)
	Tvres	169,897	166,555	171,315	174,943	173,391	178,357	180,101	183,359	186,515	185,632
Total		(103.2)	(98.0)	(102.9)	(102.1)	(99.1)	(102.9)	(101.0)	(101.8)	(101.7)	(99.5)
	Rubber	1,105,115	1,100,183	1,133,588	1,152,932	1,119,444	1,189,810	1,239,608	1,285,166	1,331,404	1,351,773
	Rubber	(102.8)	(99.6)	(103.0)	(101.7)	(97.1)	(106.3)	(104.2)	(103.7)	(103.6)	(101.5)

N.B.: 1. Source : JATMA (Total of members only)

N.B.: 2. 2001 and following years had a category shift between truck and bus tyres and light truck tyres

Domestics shipment of automobile tyres and tubes

	t١	vres : $\times 10^3$.	rubber : tons,	():	vear to	vear	com	parison	Ľ	9	6
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			1998	1999	2000	2001	2002	2003	2004	2005	2006
	Tyree	5,146	4,348	4,520	5,050	5,763	5,735	5,884	6,317	6,441	6,687
Truck and bus tyres	Tyres	(100.4)	(84.5)	(104.0)	(111.7)	(114.1)	(99.5)	(102.6)	(107.4)	(102.0)	(103.8)
THUCK and bus tyles	Rubber	124,954	106,622	112,118	123,644	130,391	128,834	131,007	139,788	141,192	147,320
	Rubbei	(98.6)	(85.3)	(105.2)	(110.3)	(105.5)	(98.8)	(101.7)	(106.7)	(101.0)	(104.3)
	Tyree	26,859	23,610	23,081	22,980	20,593	18,839	17,446	17,288	16,934	17,070
Light truck tyres	Tyres	(100.0)	(87.9)	(97.8)	(99.6)	(89.6)	(91.5)	(92.6)	(99.1)	(98.0)	(100.8)
	Rubber	151,162	131,981	127,465	127,344	109,093	100,336	94,121	96,668	93,992	94,671
	Rubbei	(100.8)	(87.3)	(96.6)	(99.9)	(85.7)	(92.0)	(93.8)	(102.7)	(97.2)	(100.7)
	Tyree	82,832	79,187	81,270	84,258	85,618	87,860	84,587	84,140	81,326	83,538
Passenger car tyres	Tyres	(102.8)	(95.6)	(102.6)	(103.7)	(101.6)	(102.6)	(96.3)	(99.5)	(96.7)	(102.7)
	Rubber	321,142	311,095	319,523	331,732	343,109	360,881	348,198	349,752	342,992	360,177
	Rubbel	(104.3)	(96.9)	(102.7)	(103.8)	(103.4)	(105.2)	(96.5)	(100.4)	(98.1)	(105.0)
	Tyres	236	177	178	184	183	165	168	192	207	215
Off-the-road tyres Rubber	Tyres	(97.1)	(75.0)	(100.6)	(103.4)	(99.5)	(90.2)	(101.8)	(114.3)	(107.8)	(103.9)
	Rubber	14,755	11,207	11,275	11,805	11,323	10,732	12,696	15,573	17,208	16,758
	Rubbel	(96.1)	(76.0)	(100.6)	(104.7)	(95.9)	(94.8)	(118.3)	(122.7)	(110.5)	(97.4)
Industrial tyres —	Tyres	952	841	815	871	818	778	789	855	785	726
	Tyres	(103.5)	(88.3)	(96.9)	(106.9)	(93.9)	(95.1)	(101.4)	(108.4)	(91.8)	(92.5)
	Rubber	8,444	7,392	7,087	7,724	7,333	7,048	7,715	8,437	8,267	8,079
	Rubbel	(105.8)	(87.5)	(95.9)	(109.0)	(94.9)	(96.1)	(109.5)	(109.4)	(98.0)	(97.7)
	Tyres	752	615	674	663	575	534	550	553	602	592
Agricultural tyres	1 9100	(95.4)	(81.8)	(109.6)	(98.4)	(86.7)	(92.9)	(103.0)	(100.5)	(108.9)	(98.3)
righteentaren tyree	Rubber	6,040	4,766	5,396	4,745	3,989	4,014	4,202	4,693	5,027	5,124
	1 (dbbol	(103.7)	(78.9)	(113.2)	(87.9)	(84.1)	(100.6)	(104.7)	(111.7)	(107.1)	(101.9)
	Tyres	3,649	3,701	3,486	3,574	3,563	3,373	2,744	2,733	2,904	2,934
Motorcycle tyres	1 9100	(102.8)	(101.4)	(94.2)	(102.5)	(99.7)	(94.7)	(81.4)	(99.6)	(106.3)	(101.0)
	Rubber	7,227	7,497	7,208	7,542	7,440	6,941	6,158	6,299	6,866	7,101
		(106.2)	(103.7)	(96.1)	(104.6)	(98.6)	(93.3)	(88.7)	(102.3)	(109.0)	(103.4)
	Tyres	825	1,037	1,259	1,328	1,379	1,577	1,313	1,710	1,469	959
Cart tyres		(117.0)	(125.7)	(121.4)	(105.5)	(103.8)	(114.4)	(83.3)	(130.2)	(85.9)	(65.3)
Curreyroo	Rubber	2,537	3,308	3,942	4,054	4,191	4,714	3,944	5,314	4,546	2,919
		(118.7)	(130.4)	(119.2)	(102.8)	(103.4)	(112.5)	(83.7)	(134.7)	(85.5)	(64.2)
Flaps and rim-bands	Rubber	2,337	1,742	1,502	1,405	1,245	1,265	1,117	1,088	1,058	1,125
	1 (dbbol	(89.7)	(74.5)	(86.2)	(93.5)	(88.6)	(101.6)	(88.3)	(97.4)	(97.2)	(106.3)
	Tyres	121,251	113,516	115,283	118,908	118,492	118,861	113,481	113,788	110,668	112,721
Total	.,,	(102.1)	(93.6)	(101.6)	(103.1)	(99.7)	(100.3)	(95.5)	(100.3)	(97.3)	(101.9)
, otai	Rubber	638,598	585,610	595,516	619,995	618,114	624,765	609,158	627,612	621,148	643,274
		(102.1)	(91.7)	(101.7)	(104.1)	(99.7)	(101.1)	(97.5)	(103.0)	(99.0)	(103.6)

N.B.: 1. Source : JATMA (Total of members only)

N.B.: 2. 2001 and following years had a category shift between truck and bus tyres and light truck tyres.

Export shipment of automobile tyres and tubes

t yres : ×10³, rubber : tons, () : year to year comparison %

		1997	1998	1999	2000	2001	2002	2003	2004	2005	2006
	Tyres	5,894	7,266	7,817	6,699	5,569	6,491	7,364	7,693	8,252	8,002
Truck and bus tyres	Tyres	(99.6)	(123.3)	(107.6)	(85.7)	(83.1)	(116.6)	(113.4)	(104.5)	(107.3)	(97.0)
THUCK and bus tyles	Rubber	162,005	197,492	212,340	182,795	155,823	182,398	210,140	217,848	232,049	229,625
	Rubbei	(98.4)	(121.9)	(107.5)	(86.1)	(85.2)	(117.1)	(115.2)	(103.7)	(106.5)	(99.0)
	Tyres	7,503	7,458	7,607	8,071	8,540	9,684	9,654	10,008	10,192	9,516
Light truck tyres	Tyres	(113.5)	(99.4)	(102.0)	(106.1)	(105.8)	(113.4)	(99.7)	(103.7)	(101.8)	(93.4)
Light fluck tyres	Rubber	57,267	58,672	60,640	63,837	67,302	79,073	80,387	83,921	86,924	82,301
	Rubbel	(111.6)	(102.5)	(103.4)	(105.3)	(105.4)	(117.5)	(101.7)	(104.4)	(103.6)	(94.7)
	Tyres	32,818	36,004	37,877	37,207	36,697	39,303	45,611	48,961	52,531	51,627
Passenger car tyres	Tyres	(110.4)	(109.7)	(105.2)	(98.2)	(98.6)	(107.1)	(116.0)	(107.3)	(107.3)	(98.3)
	Rubber	138,528	153,779	165,777	170,049	167,554	187,375	223,786	245,576	267,417	266,372
	Rubbel	(112.9)	(111.0)	(107.8)	(102.6)	(98.5)	(111.8)	(119.4)	(109.7)	(108.9)	(99.6)
	Tyres	345	349	327	334	329	335	339	332	327	359
Off-the-road tyres	(112.4)	(101.2)	(93.7)	(102.1)	(98.5)	(101.8)	(101.2)	(97.9)	(98.5)	(109.8)	
	95,803	98,074	90,899	99,940	96,772	100,271	103,091	102,809	105,961	113,909	
	Rubber	(104.1)	(102.4)	(92.7)	(109.9)	(96.8)	(103.6)	(102.8)	(99.7)	(103.1)	(107.5)
Industrial tyres —	Tyres	263	217	233	225	200	206	189	177	151	141
	1,100	(112.9)	(82.5)	(107.4)	(96.6)	(88.9)	(103.0)	(91.7)	(93.7)	(85.3)	(93.4)
	Rubber	3,339	2,937	3,111	3,618	3,176	3,171	2,699	2,284	2,078	2,225
	1 (dbbcl	(113.6)	(88.0)	(105.9)	(116.3)	(87.8)	(99.8)	(85.1)	(84.6)	(91.0)	(107.1)
	Tyres	108	114	97	86	66	69	61	70	51	46
Agricultural tyres	. ,	(97.3)	(105.6)	(85.1)	(88.7)	(76.7)	(104.5)	(88.4)	(114.8)	(72.9)	141 (93.4) 2,225 (107.1) 46 (90.2) 365 (86.9)
, ignountandi tyroo	Rubber	657	716	676	474	470	488	414	490	420	365
		(87.7)	(109.0)	(94.4)	(70.1)	(99.2)	(103.8)	(84.8)	(118.4)	(85.7)	(86.9)
	Tyres	2,188	2,312	2,535	3,043	3,100	3,036	2,861	2,798	2,747	2,701
Motorcycle tyres		(100.7)	(105.7)	(109.6)	(120.0)	(101.9)	(97.9)	(94.2)	(97.8)	(98.2)	(98.3)
	Rubber	4,938	5,328	5,818	7,249	7,505	7,313	6,982	6,870	6,916	6,978
		(99.4)	(107.9)	(109.2)	(124.6)	(103.5)	(97.4)	(95.5)	(98.4)	(100.7)	(100.9)
	Tvres	317	424	358	261	253	375	379	393	514	521
Cart tyres	.,	(85.4)	(133.8)	(84.4)	(72.9)	(96.9)	(148.2)	(101.1)	(103.7)	(130.8)	(101.4)
	Rubber	1,022	1,346	1,091	717	711	1,135	1,262	1,365	1,754	1,805
		(87.8)	(131.7)	(81.1)	(65.7)	(99.2)	(159.6)	(111.2)	(108.2)	(128.5)	(102.9)
Flaps and rim-bands	Rubber	4,744	3,835	3,459	3,098	3,263	3,438	3,756	3,575	3,835	4,052
		(88.8)	(80.8)	(90.2)	(89.6)	(105.3)	(105.4)	(109.2)	(95.2)	(107.3)	(105.7)
	Tyres	49,436	54,144	56,851	55,926	54,754	59,499	66,458	70,432	74,765	72,913
Total	.,	(108.8)	(109.5)	(105.0)	(98.4)	(97.9)	(108.7)	(111.7)	(106.0)	(106.2)	(97.5)
	Rubber	468,303	522,179	543,811	531,777	502,576	564,662	632,517	664,738	707,354	707,632
	. (0000)	(105.0)	(111.5)	(104.1)	(97.8)	(94.5)	(112.4)	(112.0)	(105.1)	(106.4)	(100.0)

N.B.: 1. Source : JATMA (Total of members only)

N.B.: 2. 2001 and following years had a category shift between truck and bus tyres and light truck tyres.

Sales of original equipment tyres

	1997	1998	1999	2000	2001	2002	2003	2004	2005	2006
Truck and bus tyres	846	549	449	554	728	776	1,236	1,115	1,207	1,282
THUCK and bus tyres	(106.5)	(64.9)	(81.8)	(123.4)	(131.4)	(106.6)	(159.3)	(90.2)	(108.3)	(106.2)
Light truck tyres	9,351	7,739	7,131	7,013	6,547	6,066	6,533	6,457	6,370	6,299
	(99.4)	(82.8)	(92.1)	(98.3)	(93.4)	(92.7)	(107.7)	(98.8)	(98.7)	(98.9)
Passenger car tyres	34,001	32,997	33,801	35,088	35,380	37,954	37,546	38,986	38,633	40,887
r assenger car tyres	(107.7)	(97.0)	(102.4)	(103.8)	(100.8)	(107.3)	(98.9)	(103.8)	(99.1)	(105.8)
Total for four-	44,198	41,285	41,381	42,655	42,655	44,796	45,315	46,558	46,210	48,468
wheeled vehicle tyres	(105.8)	(93.4)	(100.2)	(103.1)	(100.0)	(105.0)	(101.2)	(102.7)	(99.3)	(104.9)
Off-the-road tyres	94	67	64	68	66	58	54	67	77	90
	(92.2)	(71.3)	(95.5)	(106.3)	(97.1)	(87.9)	(93.1)	(124.1)	(114.9)	(116.9)
Industrial tyres	368	304	275	303	281	259	281	319	403	426
industrial tyres	(103.7)	(82.6)	(90.5)	(110.2)	(92.7)	(92.2)	(108.5)	(113.5)	(126.3)	(105.7)
Agricultural tyres	848	718	761	693	598	560	554	581	631	642
Agricultural tyres	(95.9)	(84.7)	(106.0)	(91.1)	(86.3)	(93.6)	(98.9)	(104.9)	(108.6)	(101.7)
Motorcycle tyres	2,563	2,623	2,406	2,467	2,277	2,158	1,856	2,004	2,346	2,485
wolorcycle tyres	(103.6)	(102.3)	(91.7)	(102.5)	(92.3)	(94.8)	(86.0)	(108.0)	(117.1)	(105.9)
Cart tyres	735	986	1,203	1,276	1,327	1,518	1,305	1,667	1,531	1,276
Cartifies	(115.6)	(134.1)	(122.0)	(106.1)	(104.0)	(114.4)	(86.0)	(127.7)	(91.8)	(83.3)
Total	48,806	45,983	46,090	47,462	47,204	49,349	49,365	51,196	51,198	53,387
rolar	(105.6)	(94.2)	(100.2)	(103.0)	(99.5)	(104.5)	(100.0)	(103.7)	(100.0)	(104.3)

t yres : $\times 10^3$, () : year to year comparison %

N.B.: 1. Source : JATMA (Total of members only)

N.B.: 2. 2001 and following years had a category shift between truck and bus tyres and light truck tyres.

N.B.: 3. The figures don't include imported tyres.

Sales of replacement tyres

	1997	1998	1999	2000	2001	2002	2003	2004	2005	2006
Truck and bus tyres	4,433	3,983	4,214	4,322	5,375	5,200	4,893	5,401	5,494	5,608
	(100.6)	(89.8)	(105.8)	(102.6)	(124.4)	(96.7)	(94.1)	(110.4)	(101.7)	(102.1)
Light truck tyres	17,777	16,465	16,697	17,163	15,965	15,027	13,701	14,368	14,389	14,462
Light fruck tyres	(189.0)	(92.6)	(101.4)	(102.8)	(93.0)	(94.1)	(91.2)	(104.9)	(100.1)	(100.5)
Passenger car tyres	47,650	45,836	47,407	49,361	51,648	52,426	49,037	49,486	51,299	51,931
	(100.4)	(96.2)	(103.4)	(104.1)	(104.6)	(101.5)	(93.5)	(100.9)	(103.7)	(101.2)
Total for four-	69,860	66,284	68,318	70,846	72,988	72,653	67,631	69,255	71,182	72,001
wheeled vehicle tyres	(114.0)	(94.9)	(103.1)	(103.7)	(103.0)	(99.5)	(93.1)	(102.4)	(102.8)	(101.2)
Off-the-road tyres	140	117	119	124	120	113	113	118	128	131
	(97.2)	(83.6)	(101.7)	(104.2)	(96.8)	(94.2)	(100.0)	(104.4)	(108.5)	(102.3)
Industrial tyres	845	763	765	800	767	738	742	771	770	756
industrial tyres	(104.2)	(90.3)	(100.3)	(104.6)	(95.9)	(96.2)	(100.5)	(103.9)	(99.9)	(98.2)
Agricultural tyres	208	177	182	214	203	197	200	204	195	167
/ ignountarian tyres	(100.0)	(85.1)	(102.8)	(117.6)	(94.9)	(97.0)	(101.5)	(102.0)	(95.6)	(85.6)
Motorcycle tyres	2,250	2,257	2,324	2,406	2,393	2,341	2,155	2,239	2,198	2,147
Motoroyole tyres	(106.0)	(100.3)	(103.0)	(103.5)	(99.5)	(97.8)	(92.1)	(103.9)	(98.2)	(97.7)
Cart tyres	79	64	60	55	54	50	45	47	46	40
Our tyres	(91.9)	(81.0)	(93.8)	(91.7)	(98.2)	(92.6)	(90.0)	(104.4)	(97.9)	(87.0)
Total	73,382	69,662	71,768	74,445	76,525	76,092	70,886	72,634	74,519	75,242
i otai	(113.5)	(94.9)	(103.0)	(103.7)	(102.8)	(99.4)	(93.2)	(102.5)	(102.6)	(101.0)

t yres : $\times 10^3$, () : year to year comparison %

N.B.: 1. Source : JATMA (Total of members only)

N.B.: 2. 2001 and following years had a category shift between truck and bus tyres and light truck tyres.

N.B.: 3. The figures include imported tyres.

Sales of summer tyres and winter tyres for replacement (for four-wheeled vehicles)

t yres : ×10 ³ ,	()	: year to year co	mparison %
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		1997	1998	1999	2000	2001	2002	2003	2004	2005	2006
	Total	4,433	3,983	4,214	4,322	5,375	5,200	4,893	5,401	5,494	5,608
	TOLAI	(100.6)	(89.8)	(105.8)	(102.6)	(124.4)	(96.7)	(94.1)	(110.4)	(101.7)	(102.1)
Truck and bus tyres	Summor	1,755	2,936	3,036	3,025	3,634	3,494	3,248	3,490	3,465	3,401
	Summer	(95.9)	(167.3)	(103.4)	(99.6)	(120.1)	(96.1)	(93.0)	(107.5)	(99.3)	(98.2)
	Winter	2,678	1,047	1,178	1,297	1,741	1,706	1,645	1,911	2,029	2,207
	WITLER	(103.9)	(39.1)	(112.5)	(110.1)	(134.2)	(98.0)	(96.4)	(116.2)	(106.2)	(108.8)
	Total	17,777	16,465	16,697	17,163	15,965	15,027	13,701	14,368	14,389	14,462
Light truck tyres	TOLAT	(99.6)	(92.6)	(101.4)	(102.8)	(93.0)	(94.1)	(91.2)	(104.9)	(100.1)	(100.5)
	Summer	12,345	12,505	12,666	12,696	11,668	10,975	10,112	10,297	10,245	9,858
	Summer	(99.6)	(101.3)	(101.3)	(100.2)	(91.9)	(94.1)	(92.1)	(101.8)	(99.5)	(96.2)
	Winter	5,432	3,960	4,031	4,467	4,297	4,052	3,589	4,071	4,144	4,604
	WITCH	(99.7)	(72.9)	(101.8)	(110.8)	(96.2)	(94.3)	(88.6)	(113.4)	(101.8)	(111.1)
	Total	47,650	45,836	47,407	49,361	51,648	52,426	49,037	49,486	51,299	51,931
	TOLAI	(100.4)	(96.2)	(103.4)	(104.1)	(104.6)	(101.5)	(93.5)	(100.9)	(103.7)	(101.2)
Passangar aar turas	Summor	32,512	32,466	33,303	35,246	35,727	36,048	34,761	35,023	35,343	34,417
Fassenger car tyres	Summer	(101.0)	(99.9)	(102.6)	(105.8)	(101.4)	(100.9)	(96.4)	(100.8)	(100.9)	(97.4)
	Winter	15,138	13,370	14,104	14,115	15,921	16,378	14,276	14,463	15,956	17,514
	WITCH	(99.2)	(88.3)	(105.5)	(100.1)	(112.8)	(102.9)	(87.2)	(101.3)	(110.3)	(109.8)
	Total	69,860	66,284	68,318	70,846	72,988	72,653	67,631	69,255	71,182	72,001
	TOLAT	(100.2)	(94.9)	(103.1)	(103.7)	(103.0)	(99.5)	(93.1)	(102.4)	(102.8)	(101.2)
Total	Summor	46,612	47,907	49,005	50,967	51,029	50,517	48,121	48,810	49,053	47,675
	Julline	(100.4)	(102.8)	(102.3)	(104.0)	(100.1)	(99.0)	(95.3)	(101.4)	(100.5)	(97.2)
	Winter	23,248	18,377	19,313	19,879	21,959	22,136	19,510	20,445	22,129	24,326
	WITCER	(99.8)	(79.0)	(105.1)	(102.9)	(110.5)	(100.8)	(88.1)	(104.8)	(108.2)	(109.9)

N.B.: 1. Source : JATMA (Total of members only)

N.B.: 2. 2001 and following years had a category shift between truck and bus tyres and light truck tyres.

N.B.: 3. 1998 and following years had all season tyres in the summer tyre category.

		1997	1998	1999	2000	2001	2002	2003	2004	2005	2006
	Turoo	9,099	7,044	6,780	6,752	6,955	8,308	9,263	9,718	8,549	9,002
Asia	Tyres	(112.3)	(77.4)	(96.3)	(99.6)	(103.0)	(119.5)	(111.5)	(104.9)	(88.0)	(105.3)
Asia	Value	517,155	369,504	403,460	388,728	362,435	435,717	516,696	560,008	546,351	626,039
	value	(103.7)	(71.4)	(109.2)	(96.3)	(93.2)	(120.2)	(118.6)	(108.4)	(97.6)	(114.6)
	Tyroc	6,421	6,119	6,075	6,429	6,615	7,764	9,093	10,265	11,416	11,775
Middle East	Tyres	(96.6)	(95.3)	(99.3)	(105.8)	(102.9)	(117.4)	(117.1)	(112.9)	(111.2)	(103.1)
Middle East	Value	477,897	392,844	356,227	362,412	370,692	416,413	492,264	570,464	688,061	787,641
	value	(88.4)	(82.2)	(90.7)	(101.7)	(102.3)	(112.3)	(118.2)	(115.9)	(120.6)	(114.5)
	Tyres	13,565	18,512	17,488	17,004	16,889	16,094	18,240	19,029	20,567	20,275
Europo	Tyres	(107.7)	(136.5)	(94.5)	(97.2)	(99.3)	(95.3)	(113.3)	(104.3)	(108.1)	(98.6)
Value	Value	677,402	831,506	795,890	739,407	699,251	708,867	959,556	1,094,021	1,222,552	1,288,941
	value	(90.0)	(122.7)	(95.7)	(92.9)	(94.6)	(101.4)	(135.4)	(114.0)	(111.7)	(105.4)
North America Value	Tyres	14,259	16,245	20,390	19,996	16,368	20,589	22,929	23,714	26,484	24,792
	Tyres	(108.4)	(113.9)	(125.5)	(98.1)	(81.9)	(125.8)	(111.4)	(103.4)	(111.7)	(93.6)
	Value	879,854	1,021,786	1,180,331	1,152,867	899,766	1,131,111	1,261,722	1,397,852	1,604,256	1,659,175
	value	(107.5)	(116.1)	(115.5)	(97.7)	(78.0)	(125.7)	(111.5)	(110.8)	(114.8)	(103.4)
	Tyres	2,257	2,473	2,065	2,443	2,689	2,074	2,448	2,978	3,559	3,673
South and	Tyres	(123.4)	(109.6)	(83.5)	(118.3)	(110.1)	(77.1)	(118.0)	(121.7)	(119.5)	(103.2)
Central America	Value 23	238,915	240,628	184,932	209,371	192,740	160,502	180,845	213,858	255,035	295,779
	value	(117.1)	(100.7)	(76.9)	(113.2)	(92.1)	(83.3)	(112.7)	(118.3)	(119.3)	(116.0)
	Tyres	2,194	2,565	2,295	1,968	2,150	2,063	2,012	2,171	2,253	2,142
Africa	Tyres	(132.8)	(116.9)	(89.5)	(85.8)	(109.2)	(96.0)	(97.5)	(107.9)	(103.7)	(95.1)
Anica	Value	208,945	208,131	188,965	149,739	153,593	161,499	198,408	231,973	243,941	247,077
	value	(117.2)	(99.6)	(90.8)	(79.2)	(102.6)	(105.1)	(122.9)	(116.9)	(105.2)	(101.3)
	Tyres	2,376	2,631	2,739	2,817	3,303	3,516	3,853	3,694	3,711	3,683
Oceania	T yrc5	(106.4)	(110.7)	(104.1)	(102.8)	(117.3)	(106.4)	(109.6)	(95.9)	(100.5)	(99.2)
Oceania	Value	261,320	220,661	220,677	214,053	223,002	245,870	302,139	333,283	363,509	373,273
	value	(97.2)	(84.4)	(100.0)	(97.0)	(104.2)	(110.3)	(122.9)	(110.3)	(109.1)	(102.7)
	Tyres	50,171	55,589	57,832	57,409	54,969	60,408	67,838	71,569	76,539	75,342
Total	Tyres	(108.6)	(110.8)	(104.0)	(99.3)	(95.7)	(109.9)	(112.3)	(105.5)	(106.9)	(98.4)
TULAI	Value	3,261,488	3,285,059	3,330,482	3,216,577	2,901,479	3,259,979	3,911,630	4,401,459	4,923,705	5,277,926
	value	(100.0)	(100.7)	(101.4)	(96.6)	(90.2)	(112.4)	(120.0)	(112.5)	(111.9)	(107.2)

Exports of tyres and tubes based on Ministry of Finance customs statistics t yres : ×10³, value : FOB dollar ×10³, () : year to year comparison %

Source: Ministry of Finance customs export records

Imports of tyres and tubes based on Ministry of Finance customs statistics

t yres : $\times 10^3$, value : CIF yen $\times 10^4$, () : year to year comparison %

		1997	1998	1999	2000	2001	2002	2003	2004	2005	2006
	Tyree	12,901	11,893	10,334	10,547	11,321	13,618	14,173	18,830	23,810	25,925
Passongor car tyros	Tyres	(116.2)	(92.2)	(86.9)	(102.1)	(107.3)	(120.3)	(104.1)	(132.9)	(126.4)	(108.9)
Fassenger car lyres	Value	5,426,358	4,717,228	3,605,106	3,264,095	3,603,274	4,030,513	3,852,532	4,685,202	5,908,881	7,147,540
	value	(119.0)	(86.9)	(76.4)	(90.5)	(110.4)	(111.9)	(95.6)	(121.6)	(126.1)	(121.0)
	Tyree	956	1,068	1,270	1,234	1,262	1,301	1,884	1,648	1,657	2,707
Truck and bus tyres	Tyres	(124.3)	(111.7)	(118.9)	(97.2)	(102.3)	(103.1)	(144.8)	(87.5)	(100.5)	(163.4)
	Value	762,709	801,369	807,095	747,136	749,069	594,360	610,127	672,942	708,528	1,046,032
	value	(125.5)	(105.1)	(100.7)	(92.6)	(100.3)	(79.3)	(102.7)	(110.3)	(105.3)	(147.6)
Motorcycle tyres	Tyres	2,607	2,432	2,455	2,899	3,140	2,939	3,129	3,038	3,347	3,155
	Tyres	(114.2)	(93.3)	(100.9)	(118.1)	(108.3)	(93.6)	(106.5)	(97.1)	(110.2)	(94.3)
	Value	340,324	369,825	350,715	370,324	379,351	341,410	358,836	353,929	393,009	398,770
	value	(119.6)	(108.7)	(94.8)	(105.6)	(102.4)	(90.0)	(105.1)	(98.6)	(111.0)	(101.5)
	Tyres	283	154	114	152	263	278	299	278	294	384
Others	Tyres	(95.9)	(54.4)	(74.0)	(133.3)	(173.0)	(105.7)	(107.6)	(93.0)	(105.8)	(130.6)
Others	Value	139,064	120,335	105,824	129,737	154,449	126,857	188,451	217,732	286,310	405,295
	Value	(113.7)	(86.5)	(87.9)	(122.6)	(119.0)	(82.1)	(148.6)	(115.5)	(131.5)	(141.6)
Tubes	Value	45,060	33,192	22,522	20,403	34,608	48,735	47,100	39,957	43,837	42,523
Tubes	value	(95.5)	(73.7)	(67.9)	(90.6)	(169.6)	(140.8)	(96.6)	(84.8)	(109.7)	(97.0)
	Tyres	16,747	15,547	14,173	14,832	15,986	18,136	19,485	23,794	29,108	32,171
Total	Tyres	(115.9)	(92.8)	(91.2)	(104.6)	(107.8)	(113.4)	(107.4)	(122.1)	(122.3)	(110.5)
i otai	Value	6,713,515	6,041,949	4,891,262	4,531,695	4,920,751	5,141,875	5,057,046	5,969,762	7,340,565	9,040,160
	value	(119.4)	(90.0)	(81.0)	(92.6)	(108.6)	(104.5)	(98.4)	(118.0)	(123.0)	(123.2)

Source: Ministry of Finance customs import records