

# LABCELL LTD OUALITY SUPPORT RELIABILITY

#### **ENGINE BLOW-BY METER M400MR**



## For Engine Testing, Lubricant Testing and Fleet Maintenance in Dynamometer Cells and Vehicles.

The M400MR measures the flow of gases from an engine's crank-case. This flow, called blow-by, is caused by piston ring, valve guide and turbocharger leakage. Blow-by data is used to determine engine condition and lubricating oil effectiveness.

Blow-by is quantified either by:

The flowrate at a given engine load or speed

The time it takes for a certain volume of gas to flow over a given engine cycle.

The M400MR has both flow rate and totaliser modes and can therefore supports both types of measurement. The Blow-by meter operates on a vortex shedding principle which provides a fast response and an insensitivity to temperature, pressure and velocity. There are no moving parts in the meter and the vortex shedding principle ensures pefect zero stability.

#### Flow Ranges:

Flow ranges are set by adjustable by-pass ports:

User selectable: 4 to 150 LPM (0.15 to 5.4 CFM)

11 to 300 LPM (0.41 to 10.8 CFM) 15 to 400 LPM (0.56 to 14.4 CFM)

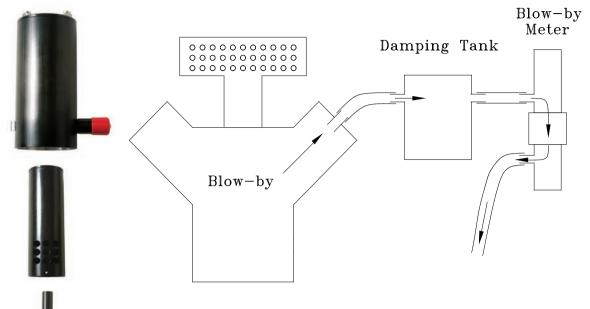
Total Flow: 1,000 Litres (total), 100.0 ft3 (total)

#### M400MR Features:

Wide flow measurement range (user-selectable)
Suitable for spark ignition and diesel engines
0-5V linearised, programmable output
Easy-to-read display for flow output and configuration
Flow rate and totaliser modes
User-defined engineering units (LPM, CFM, Litre or Cubic Feet)
Low flow restriction
Built in oil separators and dampers

Integral ports for temperature and pressure probes

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The M400MR is easy to install. Connect a 3/4" (20mm) hose from the valve cover of the engine to the inlet of the meter. Connect a second hose from the outlet to the atmosphere

All other connections to the crankcase should be plugged to ensure all gases pass through the meter. In some applications, a damping tank is required upstream of the meter.

Flow rate and totaliser information is displayed and via an analogue output channel and RS-232 channel. The same RS-232 post is used to configure the meter and to modify calibration details as part of a planned routine.



Accuracy: 1% of reading Repeatability: 0.5% of reading

DP Drop: 0.5" (12.7mm)H2O @20% of max.flow

Operating Temp: 0 to 250 deg C (Flow) -20 to 85 deg C (electronices)

Outputs: Analogue (0-5 VDC), RS-232 (bidirectional)
Programmable: Output update rate, analogue output range,

averaging period and flow range

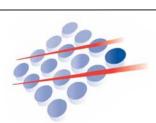
Exposed Material: Anodized aluminium, Stainless steel & Teflon

Power: 11 to 29 VDC @ 300mA,

240VAC Power Supply Included

Size: 102 x 366 x 133 mm

Weight: 2.5 kg



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