Temporary Bridge Holly M. Winston, PE Mike Gehring

## Oregon Bridge Maintenance March 12, 2019





#### **Presentation Outline**

Why Bailey as Temporary Bridge?
Tools needed to Assemble
Steps to Assemble the bridge
Projects done in Oregon
What Maintenance needed

#### What is a Bailey Bridge

 A Pre-fabricated Truss Bridge designed for the military during WWII
 Bridge needed to be flexible to carry various size loads, and be adaptable to various size gaps



### Why a Bailey Bridge

A versatile bridge that span a variety of gaps Easy & quickly assembled by manpower alone can be moved from one site to another. But it is one lane, 12'-6" bridge





#### **Bailey Bridge Distinctive Features**

- Each part of the bridge is a standard
- Parts are interchangeable
- no heavy equipment needed
- It is highly mobile.
- Designed so all parts of the bridge can be transported by 5-ton dump trucks and trailers.



#### Bailey Bridge History

- The Bailey bridge used in World War II
- was designed to be moved, rebuilt, even under enemy fire.
- The Bailey bridge was invented by *Donald Bailey*, an English civil engineer.
  Donald Bailey was knighted in 1946 for contribution to the victory in WW II.



#### **Bailey Bridge Distinctive Features**

Light-steel made entirely from prefabricated parts
Through-type truss bridge
The trusses in each girder are formed by 10-foot
panels

- panels linked by pinned end to end
- Roadway is carried by transoms



#### Various applications

Simple-span bridge can be from 30 to 210 feet long.
 The bridge can be assembled to meet varying conditions of span and load.



Preparation for Construction
Decide the bridge length
List parts needed for the bridge
Deliver the parts for the bridge span needed



#### Preparation for Construction

Determine the layout for construction roller
Assemble launching nose
Counter weight and launching nose
Ensure the clamps & bolts are in working order



## Transportation



## All the Parts loaded



## Ready to Move



### **Tools for Bailey Construction**



#### DIAGRAM OF DOUBLE TRUSS - SINGLE STOREY (DS)



**Bailey Parts** 

#### **Bailey Parts**



 truss panels connect them with transoms and transom clamps.

Panel pins & Pin clips



Frame Bracing



Strings to support floor beam



Timber planks & Curbs to hold floor boards

#### Construction

Prepare Foundationtimber grillage & ground work for rollers

 End truss sit on cylindrical bearings rest on a steel base plate.

used under the base" plates to distribute load



#### Assembling the bridge

 Begin by standing up truss panels on the construction rollers
 Proper spacing of the rollers

#### Assembling the bridge

- Connect the panels with panel pins and pin clips
- After truss panels are standing, connect them with transoms and transom clamps





#### Assembly continued

Attach sway Bracing
Attach Frame Bracing
Stringers are placed after the panel and transom assembly
Heavy equipment can be utilized to help push and pull





Assembling Launching Nose
First several panels are a skeleton frame
Number of panels depend on the length and size of bridge being launched



### **Construction Continued**

- Transverse floor beams, transoms, are clamped to the bottom chords of the trusses
- Sway braces between the girders provide horizontal bracing
  bracing frames provide lateral bracing within each panel



#### Constructing the Deck

Timber plank are used
Steel Grading can be used
Install curb to hold floor boards in place



## Finishing

Construct Ramps
Grade Approaches
Traffic Control



### Bailey Bridges in Oregon

Tomas Creek, Main St (Scio), Linn County
Ayers Creek Bridge –Yamhill
Boulder Creek, Blaine Rd: Tillamook Co

## Tomas Creek, Main St (Scio), Linn County



## Ayers Creek Bridge - Yamhill









## Boulder Creek Beaver - Blaine Rd/-

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#### Boulder Creek Beaver – Blaine Rd-Double Double



## Boulder Creek Beaver Blaine Rd-DD

#### Boulder Creek Beaver – Blaine Rd-DD

### Bailey Bridge maintenance

Bolts and Nuts Tightening
Transom Clamp Tightening
Timber Plank checking
Need continue maintenance
One lane bridge, 12'-6" (C to C)

## Thank you!

