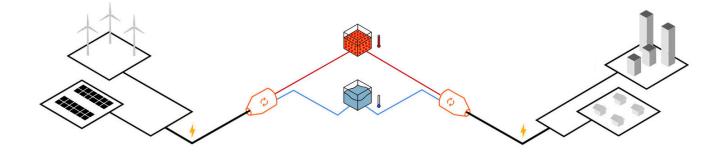
Malta Pumped Heat Energy Storage

DOE Long Duration Energy Storage Workshop "BIG" Energy Storage: Priorities and Pathways to Long-Duration Energy Storage Benjamin R. Bollinger, Ph.D. 2021-03-10



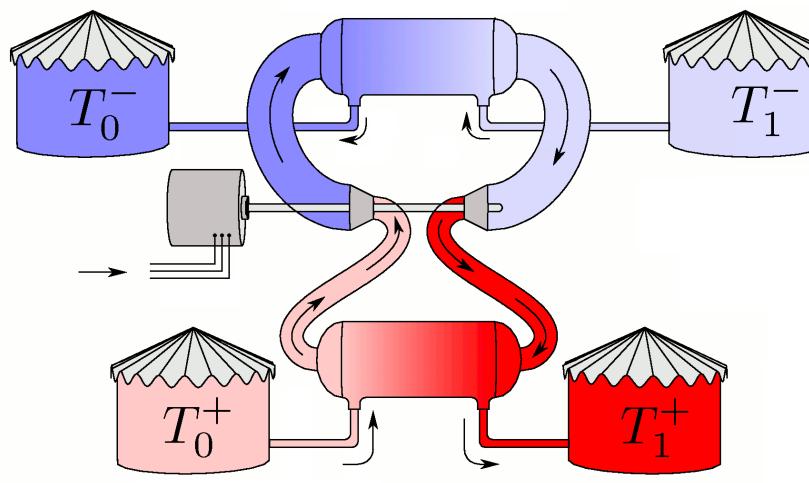
Malta is Long-Duration Energy Storage



Malta's grid-scale pumped heat energy storage system (PHES) is a low-cost, long-duration solution which will enable the global energy transition



Malta PHES: Recuperated Air-loop Brayton-cycle Heat Pump/Heat Engine



MALTA

"Necessary, Sufficient, and Doable"

R.B. Laughlin, "Pumped thermal grid storage with heat exchange," *Journal of Renewable and Sustainable Energy* 9, 044103 (2017)

R. B. Laughlin, "Mass Grid Storage With Reversible Brayton Engines," in *Thermal, Mechanical, and Hybrid Chemical Energy Storage Systems,* ed. by K. Brun, R. Dennis and T. Allison. London UK, Elsevier, 2021.

Malta's Competitive Advantage

- Long-Duration 8 to 24+ hours
- Low-Cost 100 MW systems projected to be < \$100/kWh
- Long Useful Life Over 30 years w/o capacity degradation
- **Rotating Inertia** Malta provides inertia to the grid as fossil/nuclear plants retire
- Separation of Charge / Discharge Capacity and Duration -Power capacity determined by turbomachinery and heat exchangers, energy duration determined by hot / cold storage volumes
- Decoupling of Charge from Discharge Prime movers for the charge / discharge cycles are on physically separate powertrains; allows design to be tailored to customer's specific use case
- Availability of Waste Heat Energy losses in Malta system are easily extracted for industrial applications (district heating, thermal desalination)

Key Characteristics – Malta vs. Li-

	Malta PHES	Li-Ion Battery
Roundtrip Efficiency (e- to e-)	55-65%	85%+
Roundtrip Efficiency (including thermal)	90%+	85%+
Duration	8-24+ hours	0-6 hours
Projected Installed Cost (\$/kWh at 10 hrs)	\$100-150	\$170-250
Economies of Scale	Significant	Limited
Expected Useful Life (Years)	30+ years	10-15 years
Annual Degradation	Nve	×
Ability to Decouple Charge-Discharge	\checkmark	×
OK to Operate at High Ambient Temps.	\checkmark	\checkmark
Frequency Response		
Reactive Power		×
Voltage Management	×	
Inertia		×
Blackstart Capability	•	
District Heat Applications		
Commodity Risk	None	Li/Co/Rh

Project 1

Project Description

- Vertically integrated utility
- Total generating capacity several GW with significant near-term coal retirement obligations
- Resource adequacy, renewables shifting
- Vertical integration allows project to take advantage of all available system benefits
- Commercia
 I Highlights
 Initial tolling agreement plus option to transfer asset at or after year 2 of operations
 - Malta engaged (paid) to support contract rate case
 - System benefits analysis in process; will determine annual project benefits to the utility
 - Project Progress

Customer

&

Application

- Permitting consultant engaged
- Interconnection evaluation in process
- Contract negotiations and analysis underway

Schedule & Location

Project Schedule	Site Control	Q1′2021
	Revenue Agreement	Q3′2021
	Notice to Proceed	Q2′2022
	COD	Q1′2024





World-Class Partners

- Malta's ownership represents a unique balance of **bold visionaries** and **world-class** execution experience
 - Breakthrough Energy Ventures
 - Google
- The company recognizes the value of technical partnerships and has aligned itself with the best
 - Heat Exchangers Alfa Laval
 - Turbomachinery upcoming press release
 - Engineer Proman
- Commercial partners present relationshipbased channels to market, along with insights into use case effectiveness and customer value



Gaps, Challenges, and R&D Opportunities

- What is the work that needs to be done?
 - Major Equipment Design/Modification
 - Control & Operability (→system vs. component)
 - Assembly of Guarantees & Warranties
 - Project Finance (project equity and project debt)

Specific helpful DOE support and R&D areas

- Extracting Best Practice Learnings
 - E.g. Mark Mehos et al. <u>Concentrating Solar Power Best</u> <u>Practices Study</u>. Technical Report NREL/TP-5500-75763 June 2020
- Specialized testing facilities
 - Ideal-gas Brayton Loop
 - Full-size Heat Exchanger test loop: at actual boundary conditions (e.g. air and salt at pressure, temp., full flow);
 performance, corrosion, fatigue, lifecycle



- Too many novel items within a system (uncertainty)
- Technical risk
- Financial risk
- Is it necessary, sufficient, and doable?
- Materials testing
 - Test data for creep-fatigue interactions at temperature and pressure (needed for ASME BPV certification)
 - Corrosion, specifically stress-corrosion cracking given materials interaction (salt to base metal) at pressure, temperature, and under dynamic flow conditions
- Civil/structural research
 - Implications of wet soil and non-dry-sand soil types on molten salt tank foundation design, thermal cycling, tank life

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Thank You





Presenter Contact Information: Benjamin R. Bollinger, Ph.D. Malta Inc. benjamin.bollinger@maltainc.com