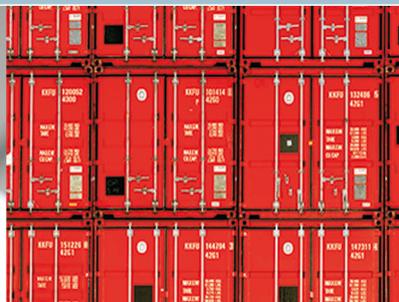
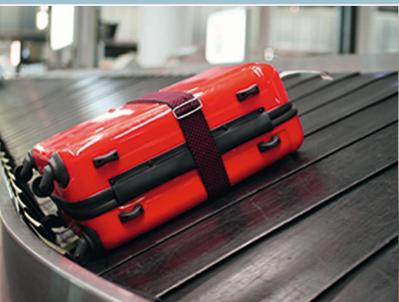




Catalog



Frequency Inverters **MOVITRAC® LTP-B**



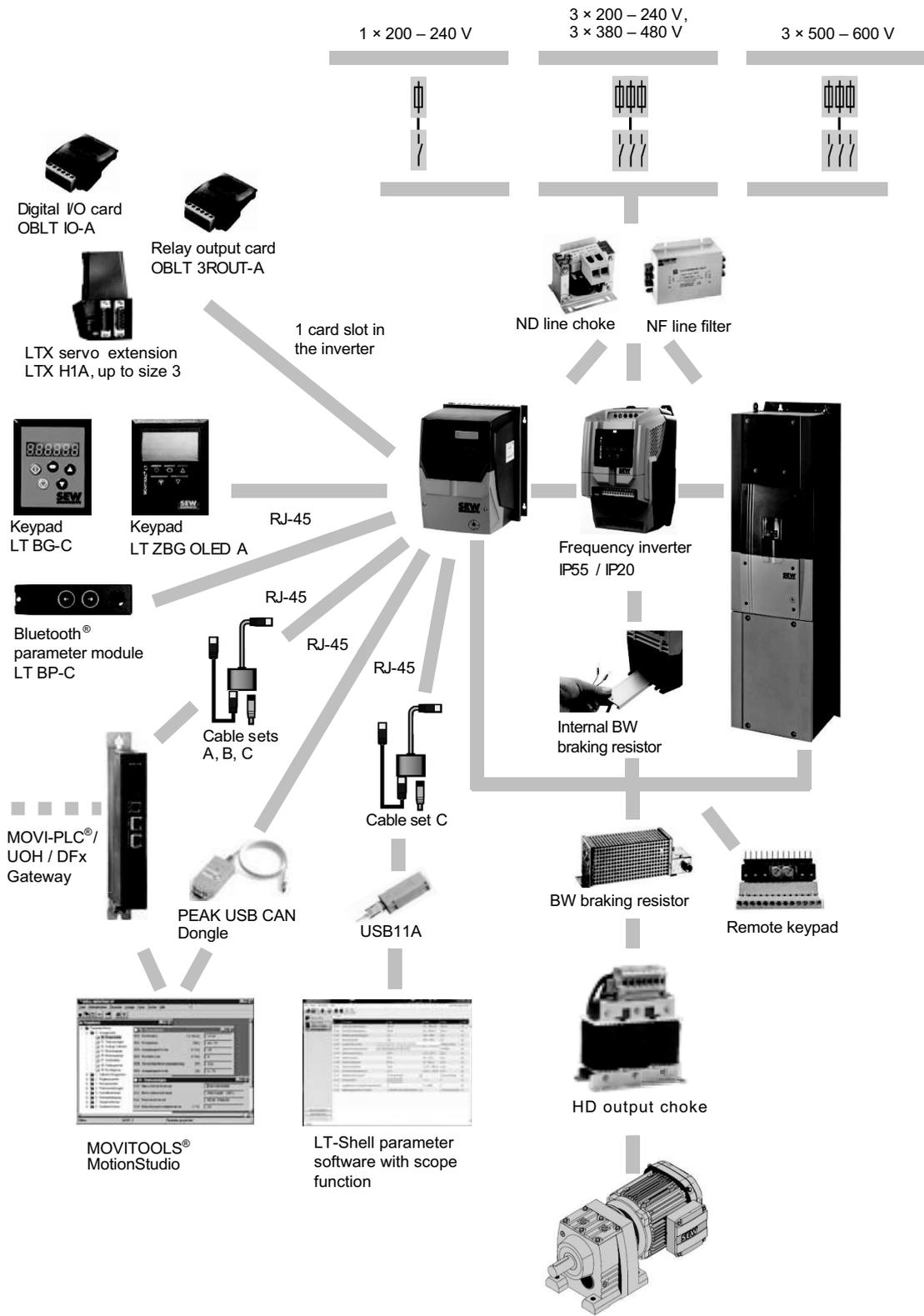
Contents

1	System description	5
1.1	System overview	5
1.2	The inverters at a glance	6
1.3	Markets and applications	8
1.4	Accessories	8
1.5	Input voltage ranges	9
1.6	Overload capacity	9
1.7	Protection function	10
1.8	Conformity	10
1.9	Type designation	11
1.10	User interface	12
1.10.1	Keypad	12
1.10.2	Display	12
1.10.3	Software	13
1.11	Overview of signal terminals	14
1.11.1	Main terminals	14
1.11.2	Relay terminals	15
1.12	Communication socket RJ45	15
2	Technical data – basic unit.....	16
2.1	Electromagnetic compatibility	16
2.2	Ambient conditions	17
2.3	Output power and current load	18
2.3.1	1-phase system AC 200 – 240 V	18
2.3.2	3-phase system AC 200 – 240 V	19
2.3.3	3-phase system AC 380 – 480 V	23
2.3.4	3-phase system AC 500 – 600 V	27
2.4	Housing variants and dimensions	30
2.4.1	Housing variants	30
2.4.2	Dimensions	30
2.5	Installation in the control cabinet with IP20 housing	33
2.5.1	Dimensions of control cabinets without ventilation openings	34
2.5.2	Dimensions of control cabinet with ventilation openings	34
2.5.3	Dimensions of control cabinet with forced cooling fan	34
2.6	Installation with IP55 housing	35
3	Technical data of options and variants	36
3.1	External keypad LT BG-C	36
3.1.1	Installation in the control cabinet or control panel	37
3.1.2	Technical data	38
3.2	External OLED operator terminal	39
3.2.1	Installation in the control cabinet or control panel	39
3.2.2	Technical data	40
3.3	Network packages	41
3.3.1	Basic package (cable set A)	41
3.3.2	Extension package (cable set B)	42

3.3.3	PC engineering package (cable set C)	43
3.3.4	Cable splitter 1 to 2	45
3.3.5	Terminating resistor	45
3.3.6	UOH65A housing	46
3.4	USB11A interface adapter USB to RS485	48
3.4.1	Scope of delivery	48
3.4.2	Technical data	48
3.4.3	Dimensions	48
3.4.4	RS485 interface	49
3.5	Relay output card	50
3.5.1	Technical data	51
3.6	Digital I/O card	52
3.6.1	Technical data	53
3.7	LTX servo module	54
3.8	Shield terminal	56
3.9	Parameter module	57
3.9.1	Technical data	57
3.10	Control board	58
3.10.1	Technical data	58
3.11	Fieldbus interface via gateway	59
3.11.1	Available gateways	59
3.11.2	Available controllers	59
3.11.3	Operating principle	60
3.12	Software LT Shell	61
3.13	MOVITOOLS® MotionStudio engineering software	61
4	Technical data – system accessories	62
4.1	Braking resistors	62
4.1.1	Braking resistor circuit	62
4.1.2	BW... braking resistors / BW...-T / BW...-P	62
4.2	Line chokes	76
4.2.1	Technical data	76
4.2.2	Dimensions	78
4.3	Output chokes	81
4.3.1	Technical data	81
4.3.2	Dimensions	82
4.4	Line filter	84
4.4.1	Technical data	84
4.4.2	Dimensions	87
5	Selecting a motor	95
5.1	Project planning flowchart	95
6	Address list	96
	Index	107

1 System description

1.1 System overview



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1 System description

The inverters at a glance

1.2 The inverters at a glance

Line connection	Motor power	Nominal output current	Type designation	Degree of protection	Size
230 V 1-phase	0.75 kW / 1 PS	4.3 A	MC LTP-B-0008-2B1-4-00	IP20	2
			MC LTP-B-0008-2B1-4-10	IP55	2
	1.5 kW / 2 PS	7 A	MC LTP-B-0015-2B1-4-00	IP20	2
			MC LTP-B-0015-2B1-4-10	IP55	2
	2.2 kW / 3 PS	10.5 A	MC LTP-B-0022-2B1-4-00	IP20	2
			MC LTP-B-0022-2B1-4-10	IP55	2
230 V 3-phase	0.75 kW / 1 PS	4.3 A	MC LTP-B-0008-2A3-4-00	IP20	2
			MC LTP-B-0008-2A3-4-10	IP55	2
	1.5 kW / 2 PS	7 A	MC LTP-B-0015-2A3-4-00	IP20	2
			MC LTP-B-0015-2A3-4-10	IP55	2
	2.2 kW / 3 PS	10.5 A	MC LTP-B-0022-2A3-4-00	IP20	2
			MC LTP-B-0022-2A3-4-10	IP55	2
	3 kW / 4 PS	14 A	MC LTP-B-0030-2A3-4-00	IP20	3
			MC LTP-B-0030-2A3-4-10	IP55	3
	4 kW / 5.4 PS	18 A	MC LTP-B-0040-2A3-4-00	IP20	3
			MC LTP-B-0040-2A3-4-10	IP55	3
	5.5 kW / 7.4 PS	24 A	MC LTP-B-0055-2A3-4-00	IP20	3
			MC LTP-B-0055-2A3-4-10	IP55	4
	7.5 kW / 10 PS	30 A	MC LTP-B-0075-2A3-4-10	IP55	4
	11 kW / 15 PS	46 A	MC LTP-B-0110-2A3-4-10	IP55	4
	15 kW / 20 PS	61 A	MC LTP-B-0150-2A3-4-10	IP55	5
	18.5 kW / 25 PS	72 A	MC LTP-B-0185-2A3-4-10	IP55	5
	22 kW / 30 PS	90 A	MC LTP-B-0220-2A3-4-10	IP55	6
	30 kW / 40 PS	110 A	MC LTP-B-0300-2A3-4-10	IP55	6
	37 kW / 50 PS	150 A	MC LTP-B-0370-2A3-4-10	IP55	6
	45 kW / 60 PS	180 A	MC LTP-B-0450-2A3-4-10	IP55	6
55 kW / 74 PS	202 A	MC LTP-B-0550-2A3-4-10	IP55	7	
75 kW / 100 PS	248 A	MC LTP-B-0750-2A3-4-10	IP55	7	
400 V 3-phase	0.75 kW / 1 PS	2.2 A	MC LTP-B-0008-5A3-4-00	IP20	2
			MC LTP-B-0008-5A3-4-10	IP55	2
	1.5 kW / 2 PS	4.1 A	MC LTP-B-0015-5A3-4-00	IP20	2
			MC LTP-B-0015-5A3-4-10	IP55	2
	2.2 kW / 3 PS	5.8 A	MC LTP-B-0022-5A3-4-00	IP20	2
			MC LTP-B-0022-5A3-4-10	IP55	2
	4 kW / 5.4 PS	9.5 A	MC LTP-B-0040-5A3-4-00	IP20	2
			MC LTP-B-0040-5A3-4-10	IP55	2
	5.5 kW / 7.4 PS	14 A	MC LTP-B-0055-5A3-4-00	IP20	3
			MC LTP-B-0055-5A3-4-10	IP55	3
	7.5 kW / 10 PS	18 A	MC LTP-B-0075-5A3-4-00	IP20	3
			MC LTP-B-0075-5A3-4-10	IP55	3
	11 kW / 15 PS	24 A	MC LTP-B-0110-5A3-4-00	IP20	3
			MC LTP-B-0110-5A3-4-10	IP55	4
	15 kW / 20 PS	30 A	MC LTP-B-0150-5A3-4-10	IP55	4
	18.5 kW / 25 PS	39 A	MC LTP-B-0185-5A3-4-10	IP55	4
	22 kW / 30 PS	46 A	MC LTP-B-0220-5A3-4-10	IP55	4
	30 kW / 40 PS	61 A	MC LTP-B-0300-5A3-4-10	IP55	5
	37 kW / 50 PS	72 A	MC LTP-B-0370-5A3-4-10	IP55	5
	45 kW / 60 PS	90 A	MC LTP-B-0450-5A3-4-10	IP55	6
55 kW / 74 PS	110 A	MC LTP-B-0550-5A3-4-10	IP55	6	
75 kW / 100 PS	150 A	MC LTP-B-0750-5A3-4-10	IP55	6	
90 kW / 120 PS	180 A	MC LTP-B-0900-5A3-4-10	IP55	6	

20214545 / EN - 05/2014

Line connection	Motor power	Nominal output current	Type designation	Degree of protection	Size
	110 kW / 148 PS	202 A	MC LTP-B-1100-5A3-4-10	IP55	7
	132 kW / 177 PS	240 A	MC LTP-B-1320-5A3-4-10	IP55	7
	160 kW / 215 PS	302 A	MC LTP-B-1600-5A3-4-10	IP55	7
575 V 3-phase	0.75 kW / 1 PS	2.1 A	MC LTP-B-0008-603-4-00	IP20	2
			MC LTP-B-0008-603-4-10	IP55	2
	1.5 kW / 2 PS	3.1 A	MC LTP-B-0015-603-4-00	IP20	2
			MC LTP-B-0015-603-4-10	IP55	2
	2.2 kW / 3 PS	4.1 A	MC LTP-B-0022-603-4-00	IP20	2
			MC LTP-B-0022-603-4-10	IP55	2
	4.0 kW / 5.4 PS	6.5 A	MC LTP-B-0040-603-4-00	IP20	2
			MC LTP-B-0040-603-4-10	IP55	2
	5.5 kW / 7.4 PS	9 A	MC LTP-B-0055-603-4-00	IP20	2
			MC LTP-B-0055-603-4-10	IP55	2
	7.5 kW / 10 PS	12 A	MC LTP-B-0075-603-4-00	IP20	3
			MC LTP-B-0075-603-4-10	IP55	3
	11 kW / 15 PS	17 A	MC LTP-B-0110-603-4-00	IP20	3
			MC LTP-B-0110-603-4-10	IP55	3
	15 kW / 20 PS	22 A	MC LTP-B-0150-603-4-00	IP20	3
			MC LTP-B-0150-603-4-10	IP55	4
	18.5 kW / 25 PS	28 A	MC LTP-B-0185-603-4-10	IP55	4
	22 kW / 30 PS	34 A	MC LTP-B-0220-603-4-10	IP55	4
	30 kW / 40 PS	43 A	MC LTP-B-0300-603-4-10	IP55	4
	37 kW / 50 PS	54 A	MC LTP-B-0370-603-4-10	IP55	5
	45 kW / 60 PS	65 A	MC LTP-B-0450-603-4-10	IP55	5
55 kW / 74 PS	78 A	MC LTP-B-0550-603-4-10	IP55	6	
75 kW / 100 PS	105 A	MC LTP-B-0750-603-4-10	IP55	6	
90 kW / 120 PS	130 A	MC LTP-B-0900-603-4-10	IP55	6	
110 kW / 148 PS	150 A	MC LTP-B-1100-603-4-10	IP55	6	

1.3 Markets and applications

Frequency inverters of the MOVITRAC® LTP-B series are optimally matched to meet the requirements of indoor applications outside a control cabinet.

They have been designed and developed for controlling the speed of asynchronous and synchronous motors without encoder and are particularly economical in conveyor applications, hoists, as well as in fans and pumps.

For applications in dirty or moist environments indoors, MOVITRAC® LTP-B is also available in degree of protection IP55 in the power range from 0.75 kW to 160 kW. Optionally, it is available up to 11 kW with a control cabinet housing in degree of protection IP20.

1.4 Accessories

- Braking resistors
- Line choke
- Output choke
- Line filter
- Remote operator terminals
- Cable splitter
- Network packages
- Interface adapter
- Relay output card
- Digital I/O card
- Parameter module
- Fieldbus gateway
- LTX HIPERFACE® encoder card
- Shield plate

1.5 Input voltage ranges

Depending on the model and power range, the inverters can be connected directly to the following supply systems:

MOVITRAC® LTP-B, size 2 (200 – 240 V):

200 V – 240 V according to EN 50160, 1-phase*, 50 – 60 Hz ± 5%

MOVITRAC® LTP-B, all sizes (200 – 240 V):

200 V – 240 V according to EN 50160, 3-phase, 50 – 60 Hz ± 5%

MOVITRAC® LTP-B, all sizes (380 – 480 V):

380 V – 480 V according to EN 50160, 3-phase, 50 – 60 Hz ± 5%

MOVITRAC® LTP-B, all sizes (500 – 600 V):

500 V – 600 V according to EN 50160, 3-phase, 50 – 60 Hz ± 5%

Inverters that are connected to a 3-phase supply system are designed for a maximum power grid imbalance of 3% between the phases. For supply systems with a power grid imbalance of more than 3% (for example in India and parts of the Asia-Pacific region including China), SEW-EURODRIVE recommends that you use input chokes.

• **INFORMATION**

* Single-phase MOVITRAC® LTP-B inverters can also be connected to two phases of a three-phase power supply system of 200 – 240 V.

1.6 Overload capacity

Inverter	Overload capacity based on nominal inverter current	60 seconds	2 seconds
	MOVITRAC® LTP-B	150%	175%

Motors	Overload capacity based on nominal motor current	60 seconds	2 seconds
	Asynchronous motor (factory setting)	150%	175%
	Synchronous motors (CMP and third-party motors)	200%	250% ¹⁾

1) Only 200% for size 3; 5.5 kW

	Overload capacity based on nominal motor current	60 seconds
	MGF2 with LTP-B, 1.5 kW MGF4 with LTP-B, 2.2 kW	200%

1.7 Protection function

- Output short circuit, phase-phase, phase-ground
- Output overcurrent
- Overload protection
 - Inverter responds to overload as described in chapter "Overload capacity" (→ 9).
- Overvoltage fault
 - Set to 123% of the maximum nominal line voltage of the inverter.
- Undervoltage fault
- Overtemperature fault
- Undertemperature fault
 - The inverter is shut down at a temperature of under -10 °C.
- Line phase failure
 - A running inverter shuts down when one phase of a three-phase system fails for longer than 15 seconds.

1.8 Conformity

All products meet the following international standards:

- CE marking according to low voltage directive
- UL 508C power converter
- EN 61800-3 Variable-speed electrical drives – part 3
- EN 61000-6 / -2, -3, -4 Generic standard for interference immunity/interference emission (EMC)
- Degree of protection according to NEMA 250, EN 60529
- Flammability class according to UL 94
- C-Tick
- cUL
- ROHS
- Ghost R

1.9 Type designation

Example: MCLTP-B 0015-2B1-4-00 (60 Hz)		
Product name	MCLTP	MOVITRAC® LTP-B
Version	B	Version status of the unit series
Recommended motor power	0015	0015 = 1.5 kW
Supply voltage	2	<ul style="list-style-type: none"> • 2 = 200 – 240 V • 5 = 380 – 480 V • 6 = 500 – 600 V
Interference suppression on the input	B	<ul style="list-style-type: none"> • 0 = Class 0 • A = Class C2 • B = Class C1
Connection type	1	<ul style="list-style-type: none"> • 1 = 1-phase • 3 = 3-phase
Quadrants	4	4 = 4Q operation with brake chopper
Design	00	<ul style="list-style-type: none"> • 00 = Standard IP20 housing • 10 = IP55/NEMA-12K housing
Country-specific variant	(60 Hz)	60 Hz = 60 Hz variant

1 System description

User interface

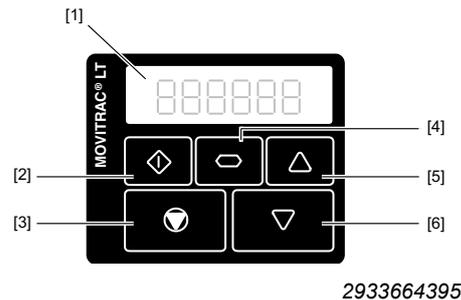
1.10 User interface

1.10.1 Keypad

Each MOVITRAC® LTP-B inverter is equipped with a keypad as standard that allows for operating and setting up the drive without any further devices.

The keypad has 5 keys with the following functions:

Start (execute)	<ul style="list-style-type: none">• Enables the motor.• Reverses the direction of rotation if bidirectional keypad mode is activated.
Stop/reset	<ul style="list-style-type: none">• Stops the motor.• Acknowledges an error.
Navigate	<ul style="list-style-type: none">• Shows real time information.• Press and hold to enable/disable parameter edit mode.• Saves parameter changes.
Up	<ul style="list-style-type: none">• Increases the speed in keypad mode.• Increases the parameter values in parameter edit mode.
Down	<ul style="list-style-type: none">• Decreases the speed in keypad mode.• Decreases the parameter values in parameter edit mode.



- | | |
|----------------|--------------|
| [1] Display | [4] Navigate |
| [2] Start | [5] Up |
| [3] Stop/reset | [6] Down |

1.10.2 Display

A 6-digit 7-segment display is integrated in each drive. It can be used to monitor drive functions and to set parameters.

1.10.3 Software

The following software is available for the inverters.

MOVITOOLS® MotionStudio

Functions:

- Data backup
- Parameter changes

PC inverter connection:

- SBus with CAN dongle + interface cable¹⁾
or
- SBus gateway or MOVI-PLC®

1) A prefabricated cable is not available. The cable must be manufactured according to the RJ45 assignment of the inverter interface.

LT Shell

Functions:

- Data backup
- Switching languages
- Firmware update
- Parameter changes
- Export parameters
- Manual mode
- Scope (in preparation)

PC inverter connection:

- USB11A + cable set C or
- Bluetooth® parameter module (LTBP-C)

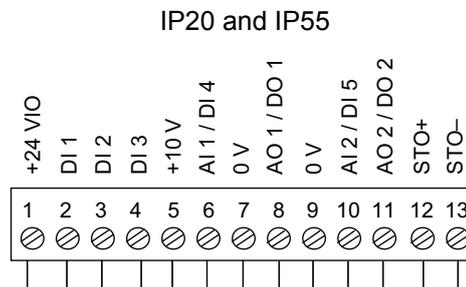
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System description

Overview of signal terminals

1.11 Overview of signal terminals

1.11.1 Main terminals



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The signal terminal block is equipped with the following signal connections:

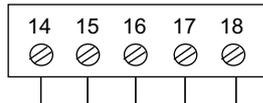
Terminal no.	Signal	Connection	Description
1	+24 VIO	+24 V: Reference voltage	Reference voltage for activating DI1 – DI3 (max. 100 mA)
2	DI 1	Digital input 1	Positive logic "Logic 1" input voltage range: DC 8 – 30 V "Logic 0" input voltage range: DC 0 – 2 V Compatible with PLC requirement if 0 V is connected to terminal 7 or 9.
3	DI 2	Digital input 2	
4	DI 3	Digital input 3	
5	+10 V	Output +10 V: Reference voltage	10 V: Reference voltage for analog input (Potential supply +, 10 mA max., 1 – 10 kΩ)
6	AI 1 / DO 4	Analog input 1 (12 bit) Digital input 4	analog: 0 – 10 V, 10 – 0 V, -10-10 V, 0 – 20 mA, 4 – 20 mA, 20 – 4 mA "Logic 1" input voltage range: DC 8 – 30 V
7	0 V	0 V: Reference potential	0 V: Reference potential
8	AO 1 / DO 1	Analog output 1 (10 bit) Digital output 1	analog: 0 – 10 V, 10 – 0 V, 0 – 20 mA, 20 – 0 mA, 4 – 20 mA, 20 – 4 mA digital: 0 / 24 V maximum output current: 20 mA
9	0 V	0 V: Reference potential	0 V: Reference potential
10	AI 2 / DO 5	Analog input 2 (12 bit) Digital input 5 / thermistor contact	analog: 0 – 10 V, 10 – 0 V, PTC-th, 0 – 20 mA, 4 – 20 mA, 20 – 4 mA "Logic 1" input voltage range: DC 8 – 30 V
11	AO 2 / DO 2	Analog output 2 (10 bit) Digital output 2	analog: 0 – 10 V, 10 – 0 V, 0 – 20 mA, 20 – 0 mA, 4 – 20 mA, 20 – 4 mA digital: 0 / 24 V maximum output current: 20 mA
12	STO+	Output stage enable	DC +24 V input, max. 100 mA current consumption STO safety contact, high = DC 18 – 30 V
13	STO-		GND reference potential for DC +24 V input STO safety contact

20214545 / EN – 05/2014

All digital inputs are enabled with an input voltage in the range of 830 V. This means they are +24 V compatible.

The response time of the digital and analog inputs is less than 4 ms. The resolution of the analog inputs is 12 Bit at an accuracy of $\pm 2\%$ in reference to the set maximum scaling.

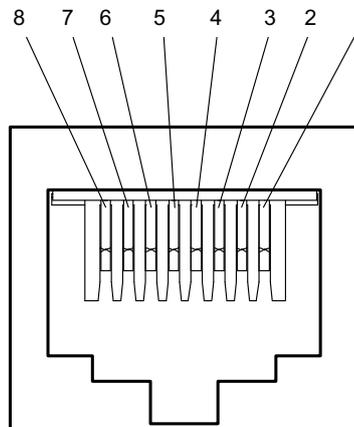
1.11.2 Relay terminals



Terminal no.	Signal	Description
14	Relay output 1 reference potential	Relay contact (AC 250 V / DC 30 V, max. 5 A)
15	Relay output 1 NO contact	
16	Relay output 1 NC contact	
17	Relay output 2 reference potential	
18	Relay output 2 NO contact	

1.12 Communication socket RJ45

Socket at unit



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- [1] RS485+ (Modbus)
- [2] RS485- (Modbus)
- [3] +24 V (output voltage)
- [4] RS485+ (engineering)
- [5] RS485- (engineering)
- [6] 0 V
- [7] SBus+/ CANBus+
- [8] SBus-/ CANBus-

2 Technical data – basic unit

2.1 Electromagnetic compatibility

The MOVITRAC® LTP-B frequency inverter series is suited for use in machines and systems. It complies with the EMC product standard EN 61800-3 for variable-speed inverters. Observe the specifications of Directive 2004/108/EC (EMC) for EMC-compliant installation of the inverter system.

MOVITRAC® LTP-B meets the interference immunity requirements of the EN 61800-3 standard for industry and household applications (light industry).

With regard to interference emission, MOVITRAC® LTP-B meets the limit values of the standards EN 61800-3 and EN 55014 and can therefore be used in the industry and for household applications (light industry).

To ensure best possible electromagnetic compatibility, install the inverters as described in the operating instructions. Use shielded motor cables to comply with interference emission regulations.

The table below specifies the conditions for using MOVITRAC® LTP-B in inverter applications:

Inverter type	Cat. C1 (class B)	Cat. C2 (class A)	Cat. C3
	According to EN 61800-3		
230 V, 1-phase LTP-B xxxx 2B1-x-xx	No additional filtering required Use a shielded motor cable		
230 V, 3-phase LTP-B xxxx 2A3-x-xx	Use an external filter of the type NF LT xxx xxx	No additional filtering required	
400 V, 3-phase LTP-B xxxx 5A3-x-xx	Use a shielded motor cable.		
575 V, 3-phase LTP-B xxxx 603-x-xx	If necessary, you can use a line filter of the type NF LT xxx to minimize the electromagnetic interference emission. However, compliance with the limit classes cannot be guaranteed. Use a shielded motor cable.		

2.2 Ambient conditions

Ambient temperature range during operation	-10 °C to +50 °C with standard PWM frequency (IP20, NEMA 1) -10 °C to +40 °C with standard PWM frequency (IP55, NEMA 12 K)
Maximum derating depending on the ambient temperature	4 % / °C to 55 °C for IP20 inverters 4 % / °C to 50 °C for IP55, NEMA 12 K
Ambient temperature range for storage	-40 °C to +60 °C
Maximum installation altitude for nominal operation	1000 m
Derating above 1000 m	1 % / 100 m to max. 2000 m
Maximum relative humidity	95% (condensation not permitted)
Housing variants / degree of protection	IP20, NEMA 1 (for use indoors) IP20, NEMA 12 K (for use indoors)

2 Technical data – basic unit

Output power and current load

2.3 Output power and current load

2.3.1 1-phase system AC 200 – 240 V

INFORMATION



The cable cross sections and fusing recommended below apply to the use of copper conductors with PVC insulation laid in cable ducts at an ambient temperature of 25 °C. Also comply with the regulations issued by specific countries and for specific machines regarding fusing and the selection of cable cross sections.

MOVITRAC® LTP-B – EMC filter class C1 according to EN 61800-3					
Power in kW			0.75	1.5	2.2
IP20/NEMA-1 housing	Type	MC LTP-B...	0008-2B1-4-00	0015-2B1-4-00	0022-2B1-4-00
	Part number		18251382	18251528	18251641
IP55/NEMA-12K housing	Type	MC LTP-B...	0008-2B1-4-10	0015-2B1-4-10	0022-2B1-4-10
	Part number		18251390	18251536	18251668
INPUT					
Line voltage V_{line} according to EN 50160	V		1 × AC 200 – 240		
Line frequency f_{line}	Hz		50 / 60 ± 5%		
Recommended power supply cable cross section	mm ²		1.5		2.5
	AWG		14		12
Line fuse	A		16		25 (35) ¹⁾
Nominal input current	A		8.5	13.9	19.5
OUTPUT					
Recommended motor power	kW		0.75	1.5	2.2
	PS		1	2	3
Output voltage V_{motor}	V		3 × 20 - V_{line}		
Output current	A		4.3	7	10.5
Cross section of motor cable Cu 75C	mm ²		1.5		2.5
	AWG		14		12
Max. motor cable length	Shielded	m	100		
	Unshielded		150		
GENERAL INFORMATION					
Size			2		
Heat loss at nominal output power	W		22	45	66
Minimum braking resistance value	Ω		27		
Maximum unit terminal cross section	AWG		8		
	mm ²		10		

1) Recommended values for UL compliance

2.3.2 3-phase system AC 200 – 240 V

Sizes 2 and 3

MOVITRAC® LTP-B – EMC filter class C2 according to EN 61800-3								
Power in kW			0.75	1.5	2.2	3	4	5.5
IP20/ NEMA-1 housing	Type	MC LTP-B...	0008-2A3-4-00	0015-2A3-4-00	0022-2A3-4-00	0030-2A3-4-00	0040-2A3-4-00	0055-2A3-4-00
	Part number		18251358	18251471	18251617	18251722	18251765	18251846
IP55/ NEMA-12K housing	Type	MC LTP-B...	0008-2A3-4-10	0015-2A3-4-10	0022-2A3-4-10	0030-2A3-4-10	0040-2A3-4-10	0055-2A3-4-10
	Part number		18251366	18251498	18251625	18251730	18251773	18251854
INPUT								
Line voltage V_{line} according to EN 50160		V	3 × AC 200 – 240					
Line frequency f_{line}		Hz	50 / 60 ± 5%					
Recommended power supply cable cross section		mm ²	1.5		2.5		4.0	6.0
		AWG	16		14		12	10
Line fuse		A	10		16	20 (35) ¹⁾	25 (35) ¹⁾	35
Nominal input current		A	4.5	7.3	11	16.1	18.8	24.8
OUTPUT								
Recommended motor power		kW	0.75	1.5	2.2	3	4	5.5
		PS	1	2	3	4	5.4	7.4
Output voltage V_{motor}		V	3 × 20 - V_{line}					
Output current		A	4.3	7	10.5	14	18	24
Cross section of motor cable Cu 75C		mm ²	1.5		2.5		4.0	6.0
		AWG	16		14		12	10
Max. motor cable length		Shielded	100					
		Unshielded	150					
GENERAL INFORMATION								
Size			2			3		3/4 ²⁾
Heat loss at nominal output power		W	22	45	66	90	120	165
Minimum braking resistance value		Ω	27					22
Maximum unit terminal cross section		AWG	8					8/6 ²⁾
		mm ²	10					10/16 ²⁾

1) Recommended values for UL compliance

2) IP20 housing – size 3 / IP55 housing – size 4

2 Technical data – basic unit

Output power and current load

Sizes 4 and 5

MOVITRAC® LTP-B – EMC filter class C2 according to EN 61800-3						
Power in kW			7.5	11	15	18.5
IP55/NEMA-12K housing	Type	MC LTP-B...	0075-2A3-4-10	0110-2A3-4-10	0150-2A3-4-10	0185-2A3-4-10
	Part number		18251919	18251978	18252036	18252060
INPUT						
Line voltage V_{line} according to EN 50160	V		3 × AC 200 – 240			
Line frequency f_{line}	Hz		50 / 60 ± 5%			
Recommended power supply cable cross section	mm ²		10	16	25	35
	AWG		8	6	4	2
Line fuse	A		50	63	80	100
Nominal input current	A		40	47.1	62.4	74.1
OUTPUT						
Recommended motor power	kW		7.5	11	15	18.5
	PS		10	15	20	25
Output voltage V_{motor}	V		3 × 20 - V_{line}			
Output current	A		30	46	61	72
Cross section of motor cable Cu 75C	mm ²		10	16	25	35
	AWG		8	6	4	2
Max. motor cable length	Shielded	m		100		
	Unshielded	m		150		
GENERAL INFORMATION						
Size	4			5		
Heat loss at nominal output power	W		225	330	450	555
Minimum braking resistance value	Ω		22	12		6
Maximum unit terminal cross section	AWG		6		2	
	mm ²		16		35	

20214545 / EN – 05/2014

Size 6

MOVITRAC® LTP-B – EMC filter class C2 according to EN 61800-3						
Power in kW			22	30	37	45
IP55/NEMA-12K housing	Type	MC LTP-B...	0220-2A3-4-10	0300-2A3-4-10	0370-2A3-4-10	0450-2A3-4-10
	Part number		18252087	18252117	18252141	18252176
INPUT						
Line voltage V_{line} according to EN 50160		V	3 × AC 200 – 240			
Line frequency f_{line}		Hz	50 / 60 ± 5%			
Recommended power supply cable cross section		mm ²	35	50	95	
		AWG	2	1	3/0	
Line fuse		A	100	150	200	
Nominal input current		A	92.3	112.7	153.5	183.8
OUTPUT						
Recommended motor power		kW	22	30	37	45
		PS	30	40	50	60
Output voltage V_{motor}		V	3 × 20 - V_{line}			
Output current		A	90	110	150	180
Cross section of motor cable Cu 75C		mm ²	35	50	95	
		AWG	2	1	3/0	
Max. motor cable length		Shielded	m			
		Unshielded	150			
GENERAL INFORMATION						
Size			6			
Heat loss at nominal output power		W	660	900	1110	1350
Minimum braking resistance value		Ω	6	3		
Maximum unit terminal cross section		AWG	-			
			M10 stud with nut max. 70 mm ² Press cable lug DIN 46235			

2 Technical data – basic unit

Output power and current load

Size 7

MOVITRAC® LTP-B – EMC filter class C2 according to EN 61800-3				
Power in kW			55	75
IP55/NEMA-12K housing	Type	MC LTP-B...	0550-2A3-4-10	0750-2A3-4-10
	Part number		18252206	18252230
INPUT				
Line voltage V_{line} according to EN 50160		V	3 × AC 200 – 240	
Line frequency f_{line}		Hz	50 / 60 ± 5%	
Recommended power supply cable cross section		mm ²	120	150
		AWG	4/0	–
Line fuse		A	250	315
Nominal input current		A	206.2	252.8
OUTPUT				
Recommended motor power		kW	55	75
		PS	74	100
Output voltage V_{motor}		V	3 × 20 - V_{line}	
Output current		A	202	248
Cross section of motor cable Cu 75C		mm ²	120	150
		AWG	4/0	–
Max. motor cable length		Shielded	m	100
				Unshielded
GENERAL INFORMATION				
Size			7	
Heat loss at nominal output power		W	1650	2250
Minimum braking resistance value		Ω	3	
Maximum unit terminal cross section		AWG	–	
			M10 stud with nut max. 70 mm ² Press cable lug DIN 46235	

2.3.3 3-phase system AC 380 – 480 V

Sizes 2 and 3

MOVITRAC® LTP-B – EMC filter class C2 according to EN 61800-3										
Power in kW			0.75	1.5	2.2	4	5.5	7.5	11	
IP20/ NEMA- 1 hous- ing	Type	MC LTP-B..	0008-5A3-4-00	0015-5A3-4-00	0022-5A3-4-00	0040-5A3-4-00	0055-5A3-4-00	0075-5A3-4-00	0110-5A3-4-00	
	Part number		18251412	18251552	18251684	18251803	18251870	18251927	18251986	
IP55/ NEMA- 12K housing	Type	MC LTP-B..	0008-5A3-4-10	0015-5A3-4-10	0022-5A3-4-10	0040-5A3-4-10	0055-5A3-4-10	0075-5A3-4-10	0110-5A3-4-10	
	Part number		18251420	18251560	18251692	18251811	18251889	18251935	18251994	
INPUT										
Line voltage V_{line} according to EN 50160		V	3 × AC 380 – 480							
Line frequency f_{line}		Hz	50 / 60 ± 5%							
Recommended power supply cable cross sec- tion	mm ²		1.5			2.5		6		
	AWG		16			14		10		
Line fuse	A		10		16 (15) ¹⁾	16	20	35		
Nominal input current	A		2.4	4.3	6.1	9.8	14.6	18.1	24.7	
OUTPUT										
Recommended motor power	kW		0.75	1.5	2.2	4	5.5	7.5	11	
	PS		1	2	3	5.4	7.4	10	15	
Output voltage V_{motor}	V		3 × 20 - V_{line}							
Output current	A		2.2	4.1	5.8	9.5	14	18	24	
Cross section of motor cable Cu 75C	mm ²		1.5			2.5		6		
	AWG		16			14		10		
Max. motor cable length	Shield- ed	m	100							
	Un- shiel- ded		150							
GENERAL INFORMATION										
Size			2			3		3/4 ²⁾		
Heat loss at nominal output power	W		22	45	66	120	165	225	330	
Minimum brak- ing resistance value	Ω		68				39			
Maximum unit terminal cross section	AWG		8						8/6 ²⁾	
	mm ²		10						10/16 ²⁾	

1) Recommended values for UL compliance

2) IP20 housing – size 3 / IP55 housing – size 4

2 Technical data – basic unit

Output power and current load

Sizes 4 and 5

MOVITRAC® LTP-B – EMC filter class C2 according to EN 61800-3							
Power in kW			15	18.5	22	30	37
IP55/ NEMA-12K housing	Type	MC LTP-B...	0150-5A3-4-10	0185-5A3-4-10	0220-5A3-4-10	0300-5A3-4-10	0370-5A3-4-10
	Part number		18252044	18252079	18252095	18252125	18252168
INPUT							
Line voltage V_{line} according to EN 50160	V		3 × AC 380 – 480				
Line frequency f_{line}	Hz		50 / 60 ± 5%				
Recommended power supply cable cross section	mm ²		6	10	16	25	35
	AWG		10	8	6	4	2
Line fuse	A		35	50	63	80	100
Nominal input current	A		30.8	40	47.1	62.8	73.8
OUTPUT							
Recommended motor power	kW		15	18.5	22	30	37
	PS		20	25	30	40	50
Output voltage V_{motor}	V		3 × 20 - V_{line}				
Output current	A		30	39	46	61	72
Cross section of motor cable Cu 75C	mm ²		6	10	16	25	35
	AWG		10	8	6	4	2
Max. motor cable length	Shielded	m	100				
	Unshielded		150				
GENERAL INFORMATION							
Size			4			5	
Heat loss at nominal output power	W		450	555	660	900	1110
Minimum braking resistance value	Ω		22			12	
Maximum unit terminal cross section	AWG		6			2	
	mm ²		16			35	

20214545 / EN – 05/2014

Size 6

MOVITRAC® LTP-B – EMC filter class C2 according to EN 61800-3						
Power in kW		45	55	75	90	
IP55/ NEMA-12K housing	Type	MC LTP-B...	0450-5A3-4-10	0550-5A3-4-10	0750-5A3-4-10	0900-5A3-4-10
	Part number		18252184	18252214	18252249	18252273
INPUT						
Line voltage V_{line} according to EN 50160	V	3 × AC 380 – 480				
Line frequency f_{line}	Hz	50 / 60 ± 5%				
Recommended power supply cable cross section	mm ²	50	70	95	120	
	AWG	1	2/0	3/0	4/0	
Line fuse	A	125	150	200	250	
Nominal input current	A	92.2	112.5	153.2	183.7	
OUTPUT						
Recommended motor power	kW	45	55	75	90	
	PS	60	74	100	120	
Output voltage V_{motor}	V	3 × 20 - V_{line}				
Output current	A	90	110	150	180	
Cross section of motor cable Cu 75C	mm ²	50	70	95	120	
	AWG	1	2/0	3/0	4/0	
Max. motor cable length	Shielded	m	100			
	Unshielded		150			
GENERAL INFORMATION						
Size		6				
Heat loss at nominal output power	W	1350	1650	2250	2700	
Minimum braking resistance value	Ω	6				
Maximum unit terminal cross section	AWG	-				
		M10 stud with nut max. 70 mm ² Press cable lug DIN 46235				

2 Technical data – basic unit

Output power and current load

Size 7

MOVITRAC® LTP-B – EMC filter class C2 according to EN 61800-3					
Power in kW			110	132	160
IP55/NEMA-12K housing	Type	MC LTP-B...	1100-5A3-4-10	1320-5A3-4-10	1600-5A3-4-10
	Part number		18252303	18252311	18252346
INPUT					
Line voltage V_{line} according to EN 50160	V		3 × AC 380 – 480		
Line frequency f_{line}	Hz		50 / 60 ± 5%		
Recommended power supply cable cross section	mm ²		120	150	185
	AWG		4/0	–	–
Line fuse	A		250	315	355
Nominal input current	A		205.9	244.5	307.8
OUTPUT					
Recommended motor power	kW		110	132	160
	PS		148	177	215
Output voltage V_{motor}	V		3 × 20 - V_{line}		
Output current	A		202	240	302
Cross section of motor cable Cu 75C	mm ²		120	150	185
	AWG		4/0	–	–
Max. motor cable length	Shielded	m	100		
	Unshielded		150		
GENERAL INFORMATION					
Size			7		
Heat loss at nominal output power	W		3300	3960	4800
Minimum braking resistance value	Ω		6		
Maximum unit terminal cross section	AWG		–		
			M10 stud with nut max. 70 mm ² Press cable lug DIN 46235		

20214545 / EN – 05/2014

2.3.4 3-phase system AC 500 – 600 V

Size 2

MOVITRAC® LTP-B – EMC filter class 0 according to EN 61800-3							
Power in kW			0.75	1.5	2.2	4	5.5
IP20/ NEMA-1 housing	Type	MC LTP-B...	0008-603-4-00	0015-603-4-00	0022-603-4-00	0040-603-4-00	0055-603-4-00
	Part number		18251447	18251587	18251714	18410812	18410839
IP55/ NEMA-12K housing	Type	MC LTP-B...	0008-603-4-10	0015-603-4-10	0022-603-4-10	0040-603-4-10	0055-603-4-10
	Part number		18251455	18251595	18410804	18410820	18410847
INPUT							
Line voltage V_{line} according to EN 50160		V	3 × AC 500 – 600				
Line frequency f_{line}		Hz	50/60 Hz ± 5%				
Recommended power supply cable cross section		mm ²	1.5				2.5
		AWG	16				14
Line fuse		A	10/(6) ¹⁾		10		16/(15) ¹⁾
Nominal input current		A	2.5	3.7	4.9	7.8	10.8
OUTPUT							
Recommended motor power		kW	0.75	1.5	2.2	4	5.5
		PS	1	2	3	5.4	7.4
Output voltage V_{motor}		V	3 × 20 - V_{line}				
Output current		A	2.1	3.1	4.1	6.5	9
Cross section of motor cable Cu 75C		mm ²	1.5				2.5
		AWG	16				14
Max. motor cable length		Shielded	100				
		Unshielded	150				
GENERAL INFORMATION							
Size			2				
Heat loss at nominal output power		W	22	45	66	120	165
Minimum braking resistance value		Ω	68				
Maximum unit terminal cross section		AWG	8				
		mm ²	10				

1) Recommended values for UL compliance

Sizes 3 and 4

MOVITRAC® LTP-B – EMC filter class 0 according to EN 61800-3								
Power in kW			7.5	11	15	18.5	22	30
IP20/ NEMA-1 housing	Type	MC LTP-B...	0075-603-4-00	0110-603-4-00	0150-603-4-00	-	-	-
	Part number		18410855	18410863	18410871	-	-	-
IP55/ NEMA-12K housing	Type	MC LTP-B...	0075-603-4-10	0110-603-4-10	0150-603-4-10	0185-603-4-10	0220-603-4-10	0300-603-4-10
	Part number		18251951	18252028	18252052	18410898	18252109	18252133
INPUT								
Line voltage V_{line} according to EN 50160	V	3 × AC 500 – 600						
Line frequency f_{line}	Hz	50/60 Hz ± 5%						
Recommended power supply cable cross section	mm ²	2.5	4	6		10	14	
	AWG	14	12	10		8	6	
Line fuse	A	20	25/(30) ¹⁾	35	40/(45) ¹⁾	50/(60) ¹⁾	63/(70) ¹⁾	
Nominal input current	A	14.4	20.6	26.7	34	41.2	49.5	
OUTPUT								
Recommended motor power	kW	7.5	11	15	18.5	22	30	
	PS	10	15	20	25	30	40	
Output voltage V_{motor}	V	3 × 20 - V_{line}						
Output current	A	12	17	22	28	34	43	
Cross section of motor cable Cu 75C	mm ²	2.5	4	6		10	14	
	AWG	14	12	10		8	6	
Max. motor cable length	Shielded	m			100			
	Unshielded	m			150			
GENERAL INFORMATION								
Size		3		3/4 ²⁾	4			
Heat loss at nominal output power	W	225	330	450	555	660	900	
Minimum braking resistance value	Ω	39			22			
Maximum unit terminal cross section	AWG	8		8/6 ²⁾	6			
	mm ²	10		10/16 ²⁾	16			

1) Recommended values for UL compliance

2) IP20 housing: size 3 / IP55 housing: Size 4

Sizes 5 and 6

MOVITRAC® LTP-B – EMC filter class 0 according to EN 61800-3								
Power in kW			37	45	55	75	90	110
IP55/ NEMA-12K housing	Type	MC LTP-B...	0370-603-4-10	0450-603-4-10	0550-603-4-10	0750-603-4-10	0900-603-4-10	1100-603-4-10
	Part number		18410901	18252192	18252222	18252257	18252281	18410928
INPUT								
Line voltage V_{line} according to EN 50160		V	3 × AC 500 – 600					
Line frequency f_{line}		Hz	50/60 Hz ± 5%					
Recommended power supply cable cross section		mm ²	25	35	50	70	95	
		AWG	4	2	1	2/0	3/0	
Line fuse		A	80	100	125/(150) ¹⁾	160/(175) ¹⁾	200	
Nominal input current		A	62.2	75.8	90.9	108.2	127.7	158.4
OUTPUT								
Recommended motor power		kW	37	45	55	75	90	110
		PS	50	60	74	100	120	148
Output voltage V_{motor}		V	3 × 20 - V_{line}					
Output current		A	54	65	78	105	130	150
Cross section of motor cable Cu 75C		mm ²	25	35	50	70	95	
		AWG	4	2	1	2/0	3/0	
Max. motor cable length		Shielded	m					
		Unshielded	150					
GENERAL INFORMATION								
Size			5			6		
Heat loss at nominal output power		W	1110	1350	1650	2250	2700	3300
Minimum braking resistance value		Ω	22		12		6	
Maximum unit terminal cross section		AWG	-					
			M10 stud with nut max. 70 mm ² Press cable lug DIN 46235					

1) Recommended values for UL compliance

2.4 Housing variants and dimensions

2.4.1 Housing variants

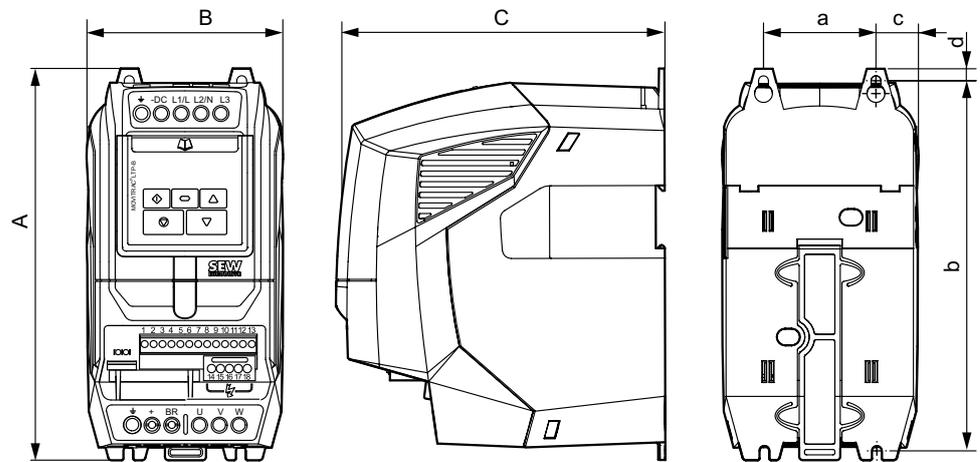
MOVITRAC® LTP-B is available with two housing variants:

- IP20 housing for use in control cabinets
- IP55 / NEMA 12 K

The IP55/NEMA 12 K housing is protected against humidity and dust. This allows for operating the inverter indoors under difficult conditions. The electronics of the inverters does not differ. The only difference is in the dimensions of the housing and the weight.

2.4.2 Dimensions

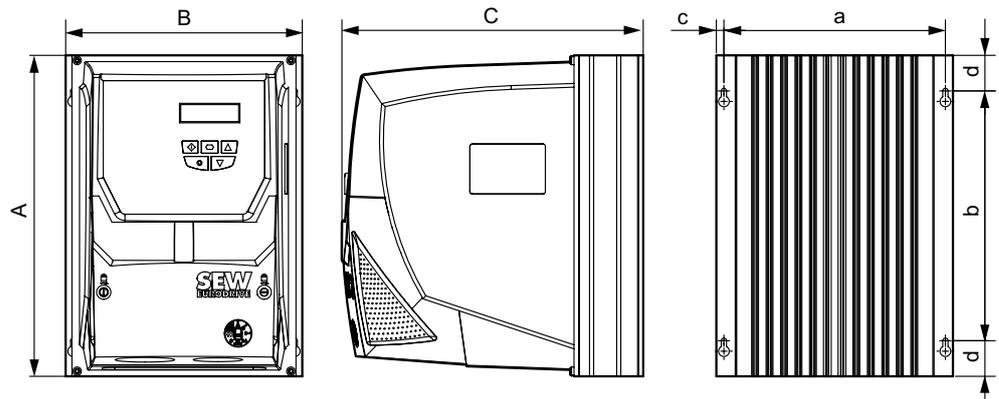
IP20 housing, sizes 2 and 3



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Dimension		Size 2	Size 3
Height (A)	mm	220	261
	in	8.66	10.28
Width (B)	mm	110	132
	in	4.33	5.20
Depth (C)	mm	185	205
	in	7.28	8.07
Weight	kg	1.8	3.5
	lb	3.97	7.72
a	mm	63	80
	in	2.48	3.15
b	mm	209	247
	in	8.23	9.72
c	mm	23	25.5
	in	0.91	1.01
d	mm	7	7.75
	in	0.28	0.30
Recommended screw size		4 × M4	4 × M4

IP55/NEMA-12K housing, sizes 2 and 3



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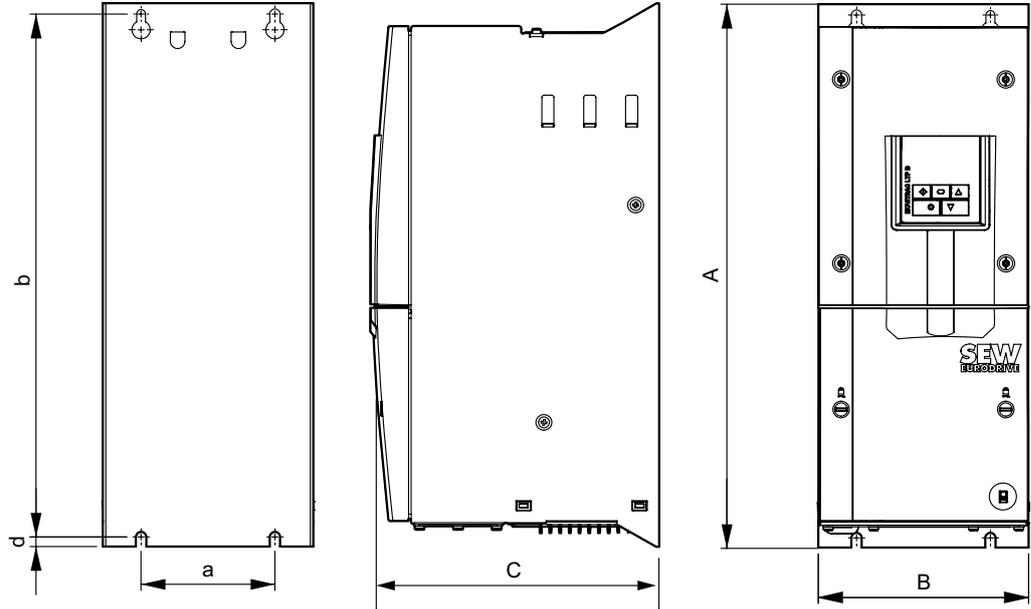
Dimension		Size 2	Size 3
Height (A)	mm	257	310
	in	10.12	12.20
Width (B)	mm	188	210.5
	in	7.40	8.29
Depth (C)	mm	239	251
	in	9.41	2.88
Weight	kg	4.8	6.4
	lb	10.5	14.1
a	mm	176	197.5
	in	6.93	7.78
b	mm	200	251.5
	in	7.87	9.90
c	mm	6	6.5
	in	0.24	0.26
d	mm	28.5	25.1
	in	1.12	0.99
Recommended screw size		4 × M5	

2 Technical data – basic unit

Housing variants and dimensions

IP55/NEMA-12K housing, sizes 4 – 7

Inverter sizes 4 – 7 are each delivered with a base plate with and without bores for the cable bushing.



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Dimension		Size 4	Size 5	Size 6	Size 7
Height (A)	mm	450	540	865	1280
	in	17.72	21.26	34.06	50.39
Width (B)	mm	171	235	330	330
	in	6.73	9.25	12.99	12.99
Depth (C)	mm	235	268	335	365
	in	9.25	10.55	13.19	14.37
Weight	kg	11.5	22.5	50	80
	lb	25.35	49.60	110.23	176.37
a	mm	110	175	200	200
	in	4.33	6.89	7.87	7.87
b	mm	423	520	840	1255
	in	16.65	20.47	33.07	49.41
c	mm	61	60	130	130
	in	2.40	2.36	5.12	5.12
d	mm	8	8	10	10
	in	0.32	0.32	0.39	0.39
Recommended screw size		4 × M8		4 × M10	

2.5 Installation in the control cabinet with IP20 housing

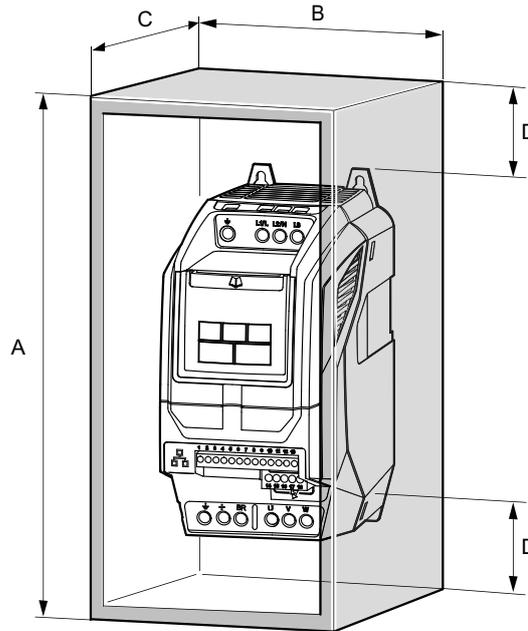
2

For applications that require a higher IP protection level than IP20, the inverter must be installed in a control cabinet. Observe the following requirements:

- The control cabinet must be made of a heat conductive material unless it has forced cooling.
- When using a control cabinet with ventilation openings, the openings must be provided above and underneath the inverter to allow for unobstructed circulation of air. The air must be supplied underneath the inverter and dissipated above it.
- If the inverter is operated in environments with particles of dirt (such as dust), ventilation openings either have to be equipped with a suitable particle filter or forced cooling has to be used. The filter has to be serviced and cleaned.
- In environments with a high level of humidity, salt or chemicals, a suitable enclosed control cabinet (without ventilation openings) must be used.
- The inverters with degree of protection IP20 can be installed right next to each other without clearance.

2.5.1 Dimensions of control cabinets without ventilation openings

Power rating		Sealed control cabinet							
		A		B		C		D	
		mm	in	mm	in	mm	in	mm	in
Size 2	230 V: 1.5 kW, 0.75 kW 400 V: 1.5 kW, 2.2 kW, 0.75 kW	400	15.75	300	11.81	250	9.84	60	2.36
Size 2	230 V: 2.2 kW	600	23.62	450	17.72	300	11.81	100	3.94
Size 3	All power ranges	800	31.50	600	23.62	350	13.78	150	5.91



3080168459

2.5.2 Dimensions of control cabinet with ventilation openings

Power rating		Control cabinet with ventilation openings							
		A		B		C		D	
		mm	in	mm	in	mm	in	mm	in
Size 2	230 V: 1.5 kW, 0.75 kW 400 V: 1.5 kW, 2.2 kW, 0.75 kW	400	15.75	300	11.81	250	9.84	60	2.36
Size 2	230 V: 2.2 kW	600	23.62	400	15.75	300	11.81	100	3.94
Size 3	All power ranges	800	31.50	600	23.62	350	13.78	150	5.91

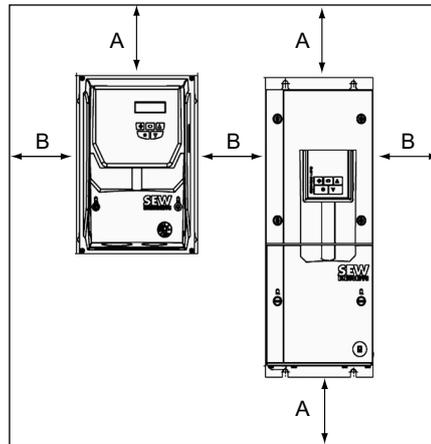
2.5.3 Dimensions of control cabinet with forced cooling fan

Power rating		Control cabinet with forced cooling								
		A		B		C		D		Air flow rate
		mm	in	mm	in	mm	in	mm	in	
Size 2	230 V: 1.5 kW, 0.75 kW 400 V: 1.5 kW, 2.2 kW, 0.75 kW	400	15.75	300	11.81	250	9.84	60	2.36	> 45 m³/h
Size 2	230 V: 2.2 kW	400	15.75	300	11.81	250	9.84	100	3.94	> 45 m³/h
Size 3	All power ranges	600	23.62	400	15.75	250	9.84	150	5.91	> 80 m³/h

2.6 Installation with IP55 housing

In control cabinets or in field, the following minimum distances must not be underrun.

2



9656147979

Size	A		B	
	mm	in	mm	in
2	100	3.94	10	0.39
3	100	3.94	10	0.39
4	200	7.87	10	0.39
5	200	7.87	10	0.39
6	200	7.87	10	0.39
7	200	7.87	10	0.39

3 Technical data of options and variants

External keypad LT BG-C

3 Technical data of options and variants

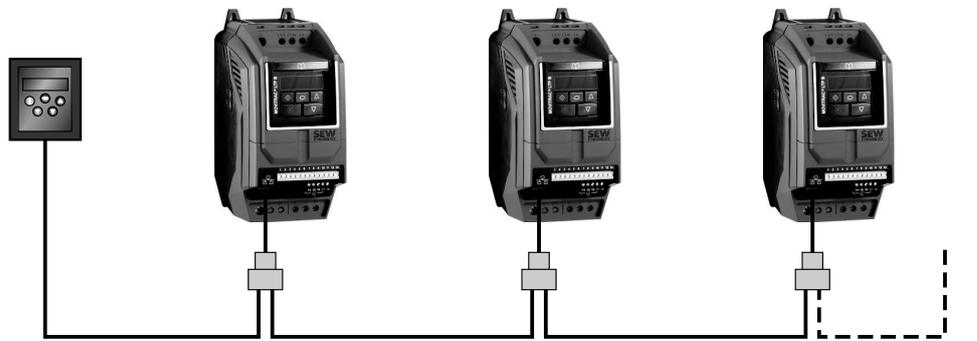
3.1 External keypad LT BG-C

The MOVITRAC® LTP-B basic unit has an integrated keypad. Some applications require a remote keypad of the inverter. The keypad option comes equipped with a self-adhesive gasket and a 3 m cable, which is plugged into the RJ45 socket of MOVITRAC® LTP-B. This option is supplied with 24 V via the RJ45 cable of the inverter. The maximum cable length between keypad and inverter is 25 m with shielded cables.

Type	Part number
LT BG-C	18241522



3186128779



9007202554123403

One keypad can be used for controlling up to 63 inverters in one network. The length of all the cables in the network must not exceed 25 m for unshielded cables, and 100 m for shielded cables.

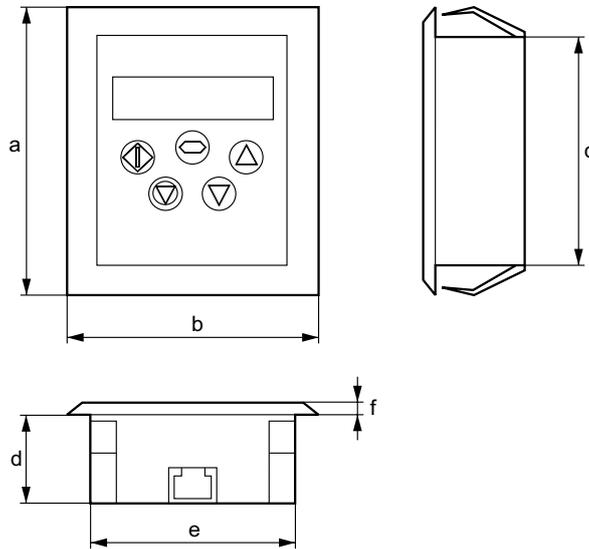
A maximum of two keypads may be integrated into an existing network.

20214545 / EN – 05/2014

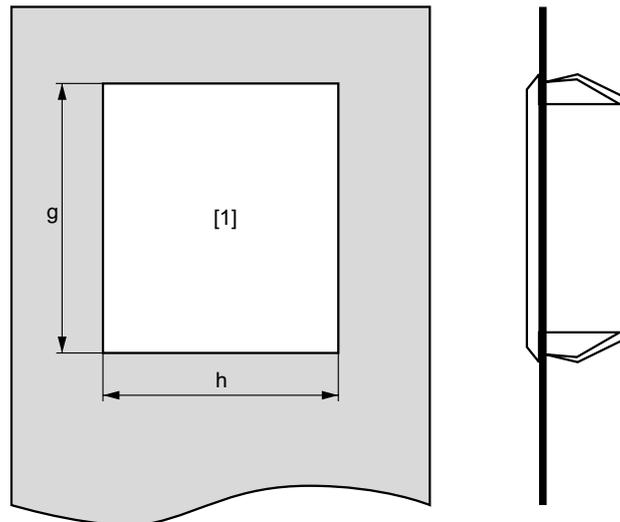
3.1.1 Installation in the control cabinet or control panel

For installing an LT BG-C in the door of a control cabinet or in a control panel, the metal has to be cut as shown in the below illustration. The installed keypad meets standard IP54 / NEMA 13 if the self-adhesive gasket enclosed in the delivery is used.

3



3186131467



3186133131

[a]	81 mm	[f]	3 mm
[b]	55 mm	[g]	70 mm
[c]	65 mm	[h]	55 mm
[d]	21 mm	[1]	Recess
[e]	55 mm		

3 Technical data of options and variants

External keypad LT BG-C

3.1.2 Technical data

Unit connections	RJ45
Supply voltage	DC 24 V \pm 10%
Supply current	30 mA
Degree of protection	IP20 (if not installed in the control cabinet) IP54 / NEMA 13 (if installed in the control cabinet door)
Ambient temperature during operation	0 to +50 °C
Maximum relative humidity	95%, condensation not permitted

20214545 / EN – 05/2014

3.2 External OLED operator terminal

We offer a full text OLED operator terminal as an additional option. It is used to connect up to 63 inverters in one network.

The keypad option comes equipped with a self-adhesive gasket and a 3 m cable, which is plugged into the RJ45 socket of MOVITRAC® LTP-B.

This option is supplied with 24 V via the RJ45 cable of the inverter. The maximum cable length between keypad and inverter is 25 m with shielded cables.

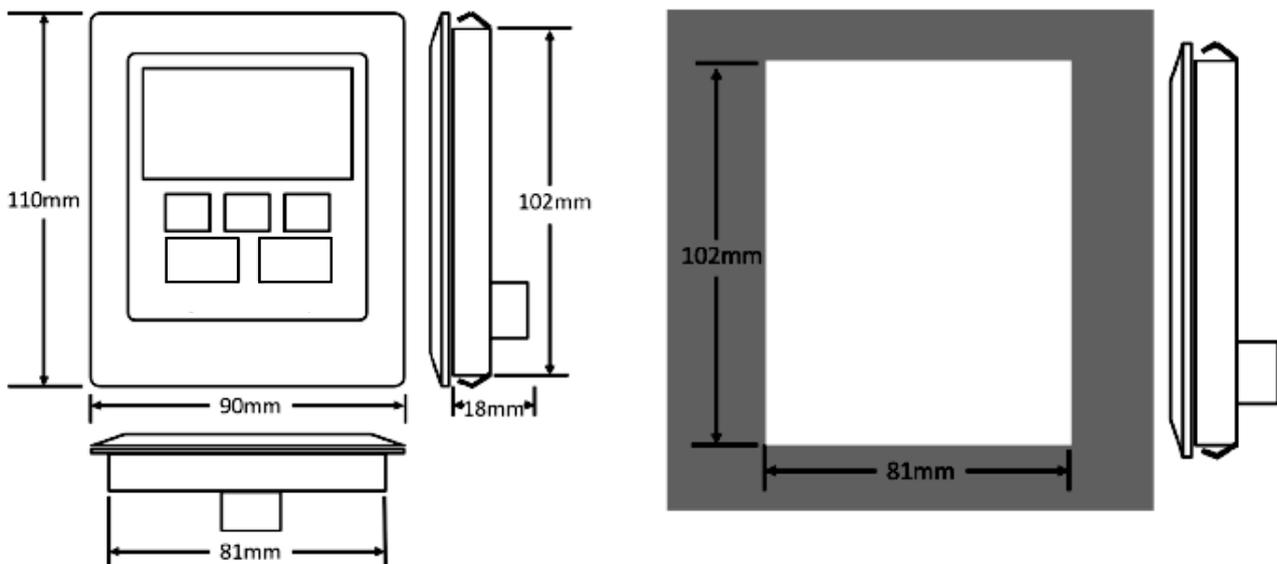
Type	Part number
LT ZBG OLED A	28205731



9661213707

3.2.1 Installation in the control cabinet or control panel

For installing an LT ZBG OLED in the door of a control cabinet or in a control panel, the metal has to be cut as shown in the below illustration. The installed keypad meets standard IP54 / NEMA 13 if the self-adhesive gasket enclosed in the delivery is used.



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20214545 / EN – 05/2014

3 Technical data of options and variants

External OLED operator terminal

3.2.2 Technical data

Unit connections	RJ45
Supply voltage	DC 24 V \pm 10%
Supply current	30 mA
Degree of protection	IP20 (if not installed in the control cabinet) IP54 / NEMA 13 (if installed in the control cabinet door)
Ambient temperature during operation	-10 to +50 °C
Maximum relative humidity	95%, condensation not permitted

20214545 / EN – 05/2014

3.3 Network packages

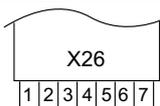
For a network connection between MOVITRAC® LTP-B or LTP-B and a gateway in a UOx housing, network packages with respective components are available.

3.3.1 Basic package (cable set A)

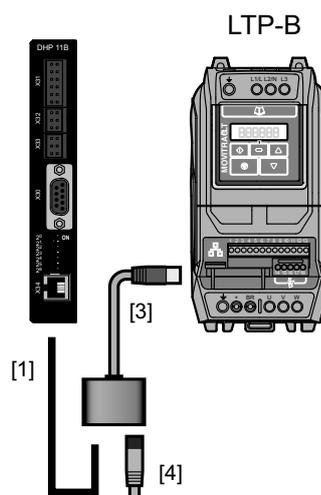
The basic package (cable set A) contains all components to connect the inverter to a gateway, MOVI-PLC® or a CCU.

Type	Quantity	Description	length	Part number
OP LT 005 A2	1	RJ45 cable with open end	0.5 m	28202554
	1	Cable splitter		
	1	Terminating connector		

Connect the RJ45 cable with the 7-pole connector of the MOVI-PLC® or the gateway.

Side view Single unit	Description	Terminal		Connection to the RJ45 connector
 X26 2108496651	X26 connector: CAN 1 and voltage supply (plug-in terminal)	X26:1	CAN 1H	SBus +
		X26:2	CAN 1L	SBus
		X26:3	DGND	0 V
		X26:4	Reserved	–
		X26:5	Reserved	–
		X26:6	DGND	–
		X26:7	DC 24 V	–

The terminating connector must be plugged into the Y adapter of the last inverter in the network.



9288388363

- [1] RJ45 cable with open end
- [2] RJ45 cable
- [3] Cable splitter
- [4] Terminating connector (120 Ω)

3 Technical data of options and variants

Network packages

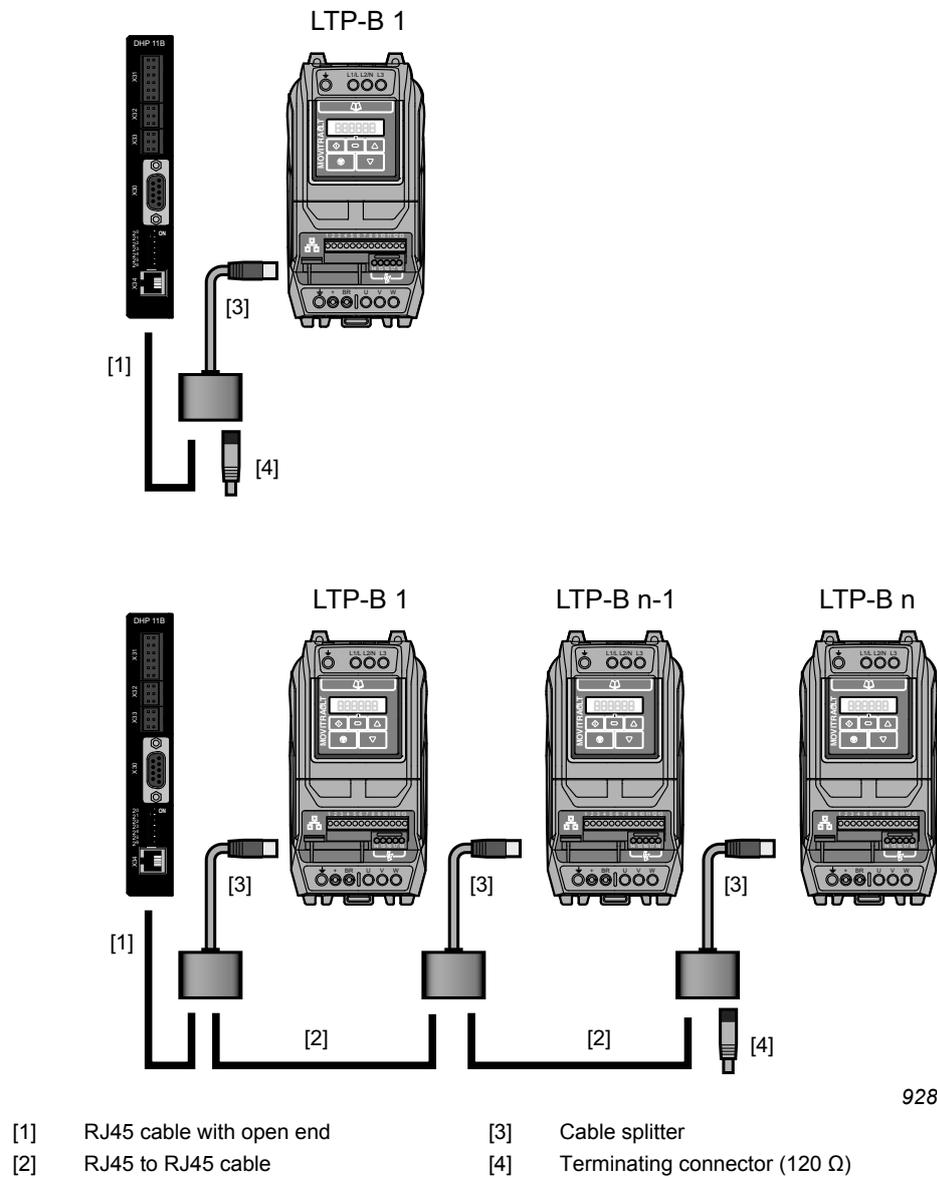
3.3.2 Extension package (cable set B)

The extension package is used in addition to the basic package (A) to connect more inverters in the network.

Type	Quantity	Description	length	Part number
OP LT 005 B2	1	RJ45 to RJ45 cable	0.5 m	28202546
	1	Cable splitter		
OP LT 010 B2	1	RJ45 to RJ45 cable	1 m	28202562
	1	Cable splitter		

Example

The following example shows the operation of three inverters at one gateway (controller). This requires cable set A and two times the extension package (cable set B).



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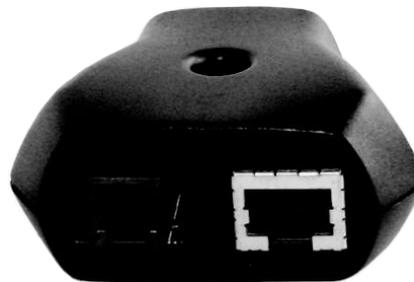
20214545 / EN – 05/2014

3.3.3 PC engineering package (cable set C)

This cable set is used to connect the inverters to the engineering software LT Shell for software updates or for configuration purposes. In addition, an USB11A interface adapter is required.

The PC engineering package (C) contains all components for the connection to a network with MOVITRAC® LTE-B, LTP-B, LTP-A or MOVIFIT® *basic* via RS485.

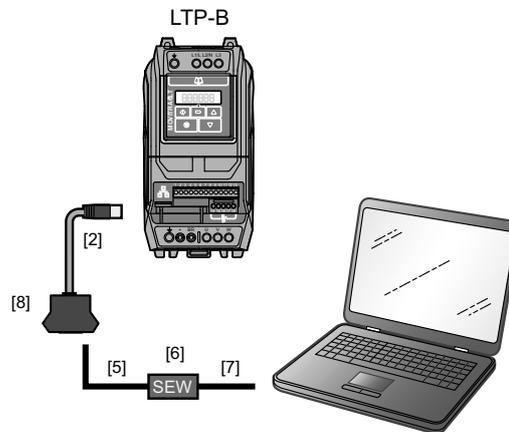
Type	Quantity	Description	Part number
OP LT 003 C	1	RJ adapter (RJ45, RJ45, RJ10)	18243681
	1	1 x RJ45 to RJ45 cable (LTE-B, LTP-B)	
	1	1 x RJ45 to RJ11 cable (LTP-A, MOVIFIT® <i>basic</i>)	



3805148171

Example 1

This shows the use of cable set C.



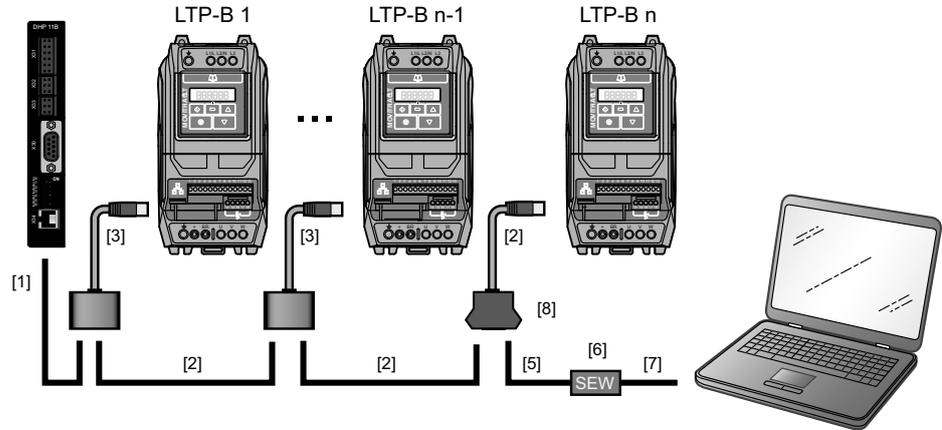
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3 Technical data of options and variants

Network packages

Example 2

This shows the use of cable set C within an existing fieldbus network.



9288856971

- | | |
|-----------------------------------|-------------------------------------|
| [1] RJ45 cable with open end | [5] RJ10 to RJ10 cable |
| [2] RJ45 to RJ45 cable | [6] USB11A |
| [3] Cable splitter | [7] Cable USB A-B |
| [4] Terminating connector (120 Ω) | [8] RJ adapter (2 x RJ45, 1 x RJ10) |

In an SBus network, the terminating connector or RJ adapter is equipped with a terminating resistor. If you use the PC engineering package (C) with the basic package (A), you have to replace the terminating connector with the RJ adapter.

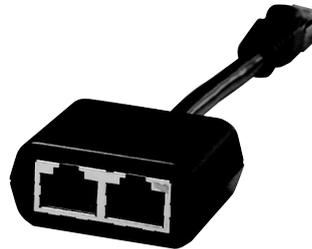
Connect the RJ10 connector (4-pole) to USB11A.

• INFORMATION

Only use the RJ45-RJ45 cable for MOVITRAC® LTP-B. The RJ11 connector for MOVIFIT® *basic* and the RJ10 connector of the USB11A damage the RJ45 socket of the inverter.

3.3.4 Cable splitter 1 to 2

Type	Part number
LT-RJ-CS-21-C	28201140



9007204376907403

The RJ cable splitter is required to connect the RJ45 communication interface of the MOVITRAC® LTP-B to another inverter or keypad.

Typical applications are with a communication connection between one of the following sources and several inverters forming a network.

- Remote keypad
- Inverter network to MOVI-PLC® via SBus
- Fieldbus communication via UOH / DFx gateway

INFORMATION

The cable sets A and B contain all components for unit connection. No additional splitter is required.

3.3.5 Terminating resistor

The terminating resistor of 120 Ohm is integrated in the RJ45 connector and is used as bus termination in SBus, CANopen and Modbus.

Type	Part number
LT CSTR B	18218261

INFORMATION

Cable set A contains a terminating resistor; in cable set C, the terminating resistor is integrated. No additional terminating resistor is required.

3 Technical data of options and variants

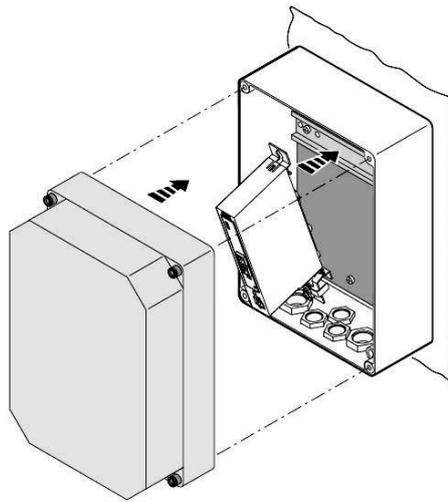
Network packages

3.3.6 UOH65A housing

With the UOH65A housing option, gateways or controllers can be installed with UOx housing in the field.

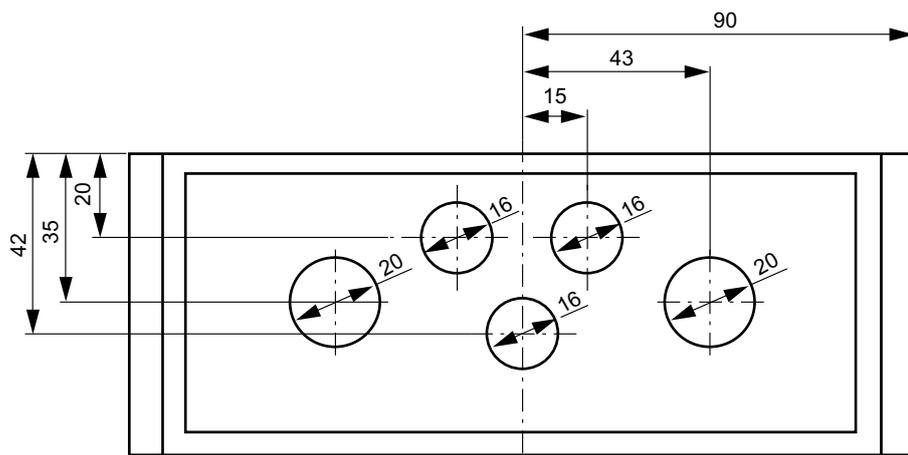
The housing is delivered with prefabricated screw fittings and mounting rail with appropriate accessories for mounting.

Type	Part number
UOH65A	18149227



9450040203

Dimensions of the cable bushings



12263605515

Housing dimensions

Width	Height	Depth
254 mm	180 mm	165 mm

20214545 / EN – 05/2014

Technical data

Housing material	Bottom part	Glass fiber reinforced polycarbonate color RAL 7035
	Top part	Glass fibre reinforced polycarbonate transparent
Degree of protection		IP65 (EN 60529)
Ambient temperature during operation		-10 to +55 °C

3 Technical data of options and variants

USB11A interface adapter USB to RS485

3.4 USB11A interface adapter USB to RS485

With the USB11A option, a PC or laptop with USB interface can be connected to the RJ adapter. The USB11A interface adapter supports USB1.1 and USB2.0.

The connection between USB11A and PC is made using a standard USB cable type USB A-B (shielded).

The USB11A adapter is required to connect the inverter to the engineering software LT Shell.

- **INFORMATION**

The engineering package (cable set C) is required additionally.

Type	Part number
USB11A	8248311

3.4.1 Scope of delivery

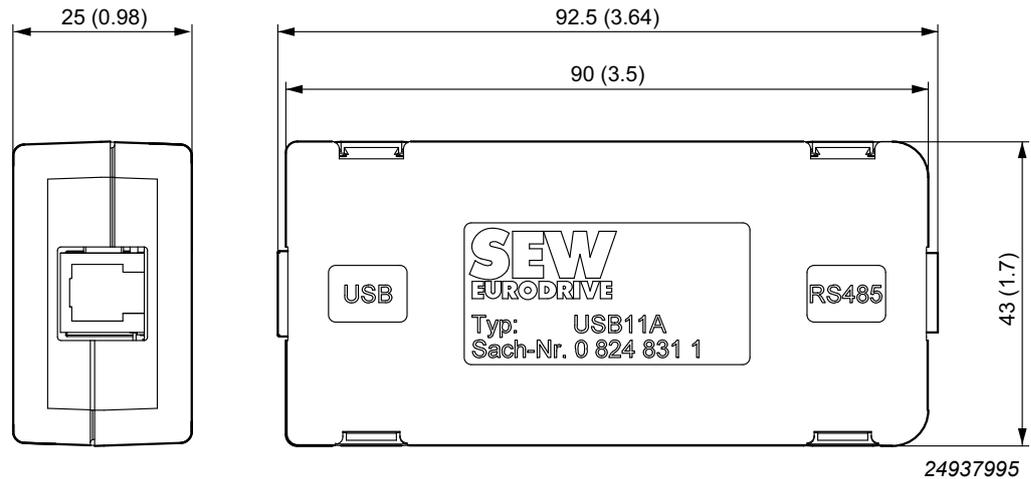
- USB11A unit
- USB connection cable type USB A-B to connect PC to USB11A.
- Serial interface cable with 2 x RJ10 connectors to connect USB11A to RJ adapter.
- CD-ROM with drivers and MOVITOOLS® MotionStudio software.

3.4.2 Technical data

Ambient temperature during operation	0 °C to 40 °C
Degree of protection	IP20

3.4.3 Dimensions

The dimensions are specified in mm (in).



20214545 / EN – 05/2014

3.4.4 RS485 interface

A maximum of 63 MOVITRAC® LTP-B and LTE-B units can be connected via the RS485 interface of the USB11A for communication purposes.

The maximum shielded cable length is 100 m.

Each inverter needs a unique address.

3 Technical data of options and variants

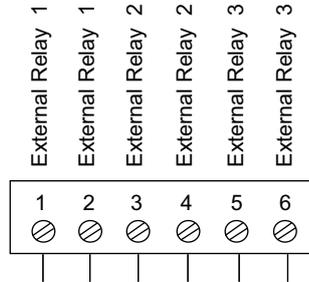
Relay output card

3.5 Relay output card

Type	Part number
OBLT 3ROUT-A	28201159



9007203347197451



9007203348785547

You can use the relay output card if an application requires more relay outputs than provided by the inverter.

The relay output card contains 3 additional relays. Relay 3 and 4 can be individually programmed according to the inverter parameters specified in the table below. Relay 5 is set to motor speed ≥ 0 .

Set-ting	Function	Explanation
0	Inverter enabled	Relay contacts closed when drive is enabled.
1	Inverter ok (digital)	Relay contacts closed when inverter is ok (no fault).
2	Motor runs at target speed (digital)	Relay contacts closed when output frequency = setpoint frequency ± 0.1 Hz.
3	Motor speed ≥ 0 (digital)	Relay contacts closed when output frequency is greater than "zero frequency" (0.3 % of base frequency).
4	Motor speed \geq limit value (digital)	Relay contacts closed when output frequency is greater than limit value.
5	Motor current \geq limit value (digital)	Relay contacts closed when motor current/torque is greater than limit value.
6	Motor torque \geq limit value (digital)	
7	Analog input 2 \geq limit value (digital)	Relay contacts closed when value at 2nd analog input is greater than limit value.

20214545 / EN - 05/2014

Set-ting	Function	Explanation
8	Hoist (only for P2-18)	This parameter is displayed when <i>P4-12 hoist function</i> is set to "1". The inverter now controls the relay contact for hoist mode.
9	STO state	Relay contacts open when STO circuit is open. Inverter indicates "inhibit".
10	PID error ≥ limit value	If the control error is greater than the user relay upper limit, the relay output is closed. If the control error is smaller than the user relay lower limit, the relay output is opened. The re-lay opens also with negative control errors.

3.5.1 Technical data

Maximum relay switching voltage	AC 250 V / DC 30 V
Maximum relay switching current	AC 6 A (250 V) / DC 5 A (30 V)
Degree of protection	IP20, UL94V-0
Ambient temperature during operation	-10 °C to +50 °C
Tightening torque for terminals	0.5 Nm (4.5 lb-in)

• **INFORMATION**

If you use a relay output card, the RTU Modbus is no longer available. Only one option card can be inserted into the inverter.

3 Technical data of options and variants

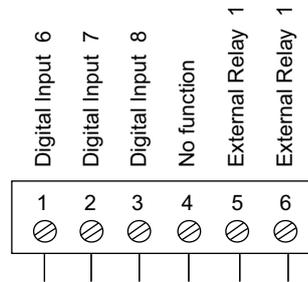
Digital I/O card

3.6 Digital I/O card

Type	Part number
OBLT IO-A	28201167



9007203347197451



9007203349098891

The digital I/O card offers 3 binary inputs and one additional relay output. The binary inputs can be assigned to various functions in the inverter. In addition, their status can be read by the higher-level controller via process data communication.

The relay output can be assigned as follows:

Setting	Function	Explanation
0	Inverter enabled	Relay contacts closed when inverter is enabled.
1	Inverter ok (digital)	Relay contacts closed when inverter is ok (no fault).
2	Motor runs at target speed (digital)	Relay contacts closed when output frequency = setpoint frequency ± 0.1 Hz.
3	Motor speed ≥ 0 (digital)	Relay contacts closed when output frequency is greater than "zero frequency" (0.3 % of base frequency).
4	Motor speed \geq limit value (digital)	Relay contacts closed when output frequency is greater than limit value.
5	Motor current \geq limit value (digital)	Relay contacts closed when motor current/torque is greater than limit value.
6	Motor torque \geq limit value (digital)	
7	Analog input 2 \geq limit value (digital)	Relay contacts closed when value at 2nd analog input is greater than limit value.

20214545 / EN - 05/2014

Set-ting	Function	Explanation
8	Hoist (only for P2-18)	This parameter is displayed when <i>P4-12 hoist function</i> is set to "1". The inverter now controls the relay contact for hoist mode.
9	STO state	Relay contacts open when STO circuit is open. Inverter indicates "inhibit".
10	PID error \geq limit value	If the control error is greater than the user relay upper limit, the relay output is closed. If the control error is smaller than the user relay lower limit, the relay output is opened. The relay opens also with negative control errors.

3.6.1 Technical data

Maximum relay switching voltage	AC 250 V / DC 30 V
Maximum relay switching current	AC 6 A (250 V) / DC 5 A (30 V)
Degree of protection	IP20, UL94V-0
Ambient temperature during operation	-10 °C to +50 °C
Tightening torque for terminals	0.5 Nm (4.5 lb-in)

• **INFORMATION**

If you use a digital I/O card, the RTU Modbus is no longer available. Only one option card can be inserted into the inverter.

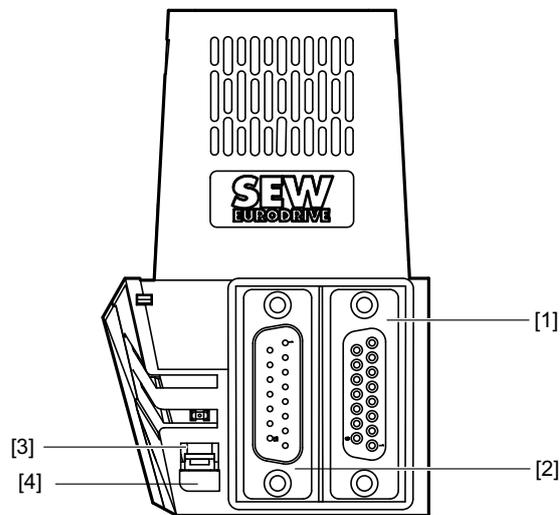
3.7 LTX servo module

With the LTX servo module, CMP motors can be operate with Hiperface® encoders. The following conditions must be met:

- LTP-B size 2 und 3 (230 V and 400 V inverter) in IP20 or in IP55 design
- CMP40M – CMP71L, speed classes 4500 rpm, AK0H Hiperface® encoder

Choose only combinations listed in the Smart Servo Brochure. Especially for 400 V units in IP20 design, SEW-EURODRIVE recommends using the shield terminal listed in the following chapter "Shield terminal".

Type	Part number
LTX-H1A	18239226



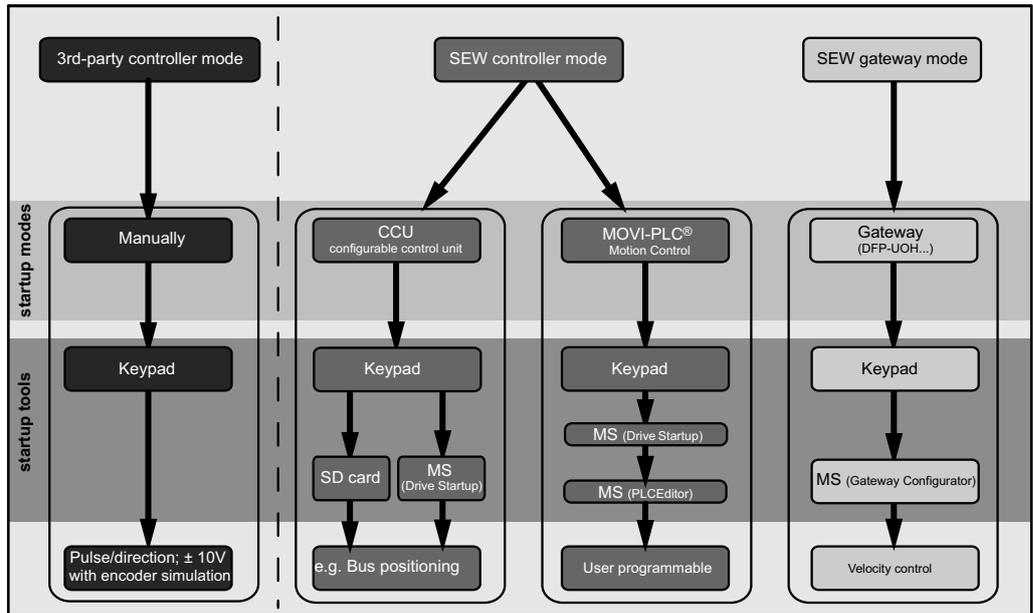
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- [1] X13 motor encoder connection
- [2] X14 application connection
- [3] Detent
- [4] Push button and operating state display (LED)

• **INFORMATION**

If you use the LTX servo card, the RTU Modbus is no longer available. Only one option card can be inserted into the inverter.

The following diagram shows all possible control types:



18014402140520459

3 Technical data of options and variants

Shield terminal

3.8 Shield terminal

The shield terminal can be used optionally with IP20 units of size 2 and 3. It is recommended to use it with LTX applications.

Type	Part number
LTZ SB LTX	28214994



11908692619

- [1] Terminal for motor cable shield and encoder cable shield
- [2] PE terminal
- [3] Adjusting screw for size 2, 3 adjustment

3.9 Parameter module

The parameter module is exclusively designed for operation in the RJ45 port of the LTP-B.

Type	Part number
LTBP-C	18241549



9007202440910859

- Functionality
 - Saves data from the inverter to the parameter module
 - The optional parameter lock prevents overwriting of saved parameters
 - Loads data back from the parameter module to the inverter
 - Bluetooth® interface for communication between engineering software LT Shell and MOVITRAC® LTP-B or directly with the parameter module.

A Bluetooth® interface at the PC is required for communication with PC. The pairing code of the parameter module is "0000" and must be entered the first time.

3.9.1 Technical data

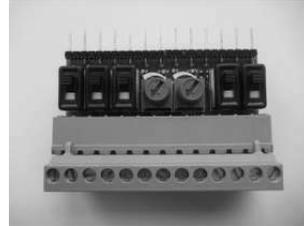
Degree of protection	IP20, NEMA 1
Ambient temperature during operation	-10 to +50 °C
Range	<10 m, EMC dependent
Data transmission	Bluetooth®

3 Technical data of options and variants

Control board

3.10 Control board

Type	Part number
LTZOBLOCMOB	28205758



9671847947

The control board allows the user to operate the inverter easily and quickly via the terminal control. The control board is connected to the 13-pole terminal and supplied with 24 V via terminal 1.

Depending on the configuration of the input terminals, diverse switches and potentiometers can be used. Switches 1 – 3 are fixed digital inputs, potentiometer 1 and 2 can be configured as analog or digital input. Left stop of the potentiometer corresponds to a logical "0". Right stop corresponds to a logical "1".

The switches 4 and 5 separate the STO+ and STO- input. Both switches must be closed to change the inverter state from "inhibit" to "stop".

3.10.1 Technical data

Degree of protection	IP00
Switch position	Up -> open -> 0 V -> logical "0" Down -> closed-> 24 V -> logical "1"
Potentiometer position	Left stop = 0 V Right stop = 10 V

3.11 Fieldbus interface via gateway

The fieldbus gateways convert standard fieldbuses to the SBus of SEW-EURODRIVE. This means that up to 8 inverters can be triggered via 3 process data each using one gateway.

The controller (PLC or PC) and the MOVITRAC® LTP-B frequency inverter exchange process data, such as control words or speed, using the fieldbus.

You can also connect and operate other SEW-EURODRIVE units (e. g. MOVIDRIVE® inverters) via SBus.

3.11.1 Available gateways

For the fieldbus interfaces, gateways are available for the following bus systems:

Bus	Separate housing
PROFIBUS	DFP21B / UOH11B
EtherCAT®	DFE24 / UOH11B
DeviceNet	DFD11 / UOH11B
PROFINET	DFE32 / UOH11B
EtherNet/IP	DFE33B / UOH11B
Interbus	UFI11A

3.11.2 Available controllers

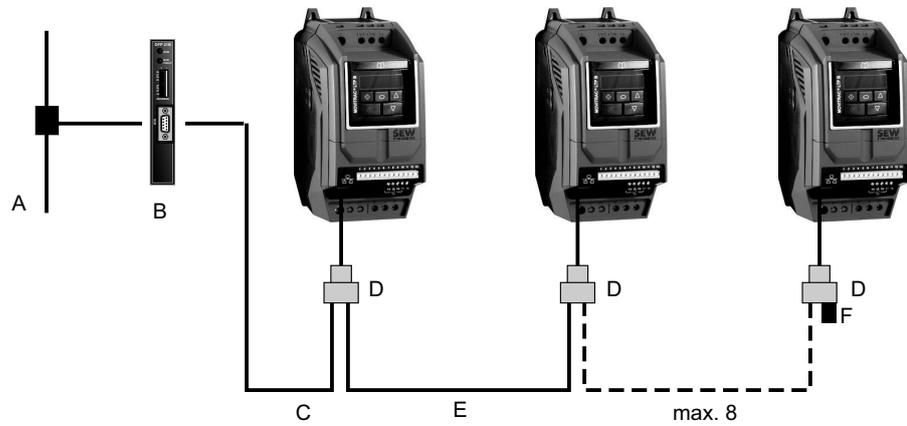
Type	Fieldbus interfaces
DHE21B / 41B in UOH11B	<ul style="list-style-type: none"> • Ethernet TCP/IP • UDP
DHF21B / 41B in UOH21B	<ul style="list-style-type: none"> • Ethernet TCP/IP • UDP • PROFIBUS DP-V1 • DeviceNet
DHR21B / 41B in UOH21B	<ul style="list-style-type: none"> • Ethernet TCP/IP • UDP • PROFINET • EtherNet/IP • Modbus TCP/IP

3 Technical data of options and variants

Fieldbus interface via gateway

3.11.3 Operating principle

The fieldbus gateways have standardized interfaces. Connect lower-level MOVITRAC® LTP-B units to the fieldbus gateway via the SBus unit system bus.



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Key		Further information
A	Bus connection	–
B	Gateway	See chapter "Available gateways" (→ 59)
C	Prefabricated cable	See chapter "Network packages" (→ 41)
D	Splitter	See chapter "Cable splitter 1 to 2" (→ 45)
E	Prefabricated cable	See chapter "Network packages" (→ 41)
F	Terminating connector	See chapter "Network packages" (→ 41)

3.12 Software LT Shell

The LT Shell software allows for easy and fast startup of MOVITRAC® LTP-B. It can be downloaded from the SEW-EURODRIVE website. After the installation, perform software updates on a regular basis.

In combination with the engineering package (cable set C) and the USB11A interface adapter, the inverter can be connected to the software.

The software can be used to carry out the following tasks:

- Observe, upload and download parameter
- Save parameter settings
- Export inverter parameters to Microsoft® Word
- Monitor the state of the inputs and outputs and the motor
- Control inverter / manual mode
- Scope¹⁾

1) in preparation

3.13 MOVITOOLS® MotionStudio engineering software

The software can be connected to the inverter as follows:

- Via an SBus-connection between PC and inverter. A CAN dongle is required. A prefabricated cable is not available and must be manufactured according to the RJ45 assignment and the inverter interface.
- Via a connection of the PC with a gateway or a MOVI-PLC®. The connection between PC and gateway/MOVI-PLC® is possible via USB11A, USB or Ethernet.

The following functions are available in MOVITOOLS® MotionStudio:

- Observe, upload and download parameter
- Save parameter settings
- Monitor the state of the inputs and outputs and the motor

4 Technical data – system accessories

4.1 Braking resistors

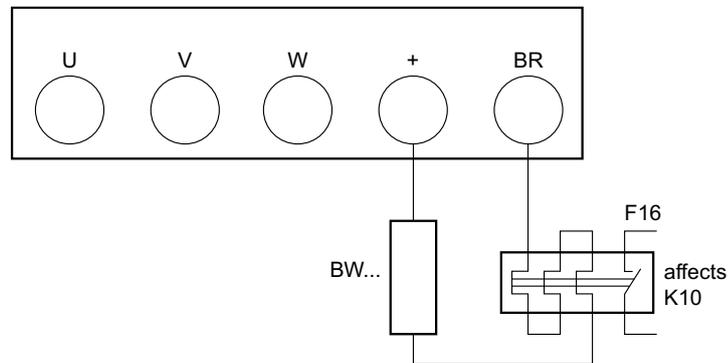
4.1.1 Braking resistor circuit

A braking resistor connected to the MOVITRAC® LTP-B can be used to convert braking energy generated by the motor into thermal energy. This brake circuit is usually necessary for applications with short deceleration ramp or high mass moment of inertia.

SEW-EURODRIVE recommends to additionally protect the wire and grid resistors against overload using a bimetallic relay as shown in the figure below. The relay output disconnects the MOVITRAC® LTP-B from the supply system. It **must not** disconnect the connection between braking resistor and MOVITRAC® LTP-B.

The bimetallic relay is not needed for braking resistors BW LT 100 002, for SEW-EURODRIVE flat-type braking resistors, and for all other overload protected braking resistors.

The following figure shows the wiring diagram for the braking resistor.



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4.1.2 BW... braking resistors / BW...-T / BW...-P

General information

- Braking resistors BW... / BW...-T and BW...-P match the technical features of the MOVITRAC® LTP-B inverters.
- Take account of a power reduction of 4% per 10 K from an ambient temperature of 40 °C. Do not exceed a maximum ambient temperature of 80 °C.

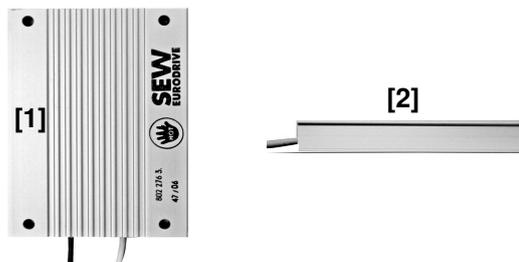
PTC resistor BW090-P52B

- The resistor protects itself (reversible) against regenerative overload by changing abruptly to high resistance and no longer consuming any more energy. The inverter then trips with the "overvoltage DC link" error.

Flat-type braking resistors

- Protection against contact (IP54).
- With internal thermal overload protection.
- With a touch guard on the mounting rail.

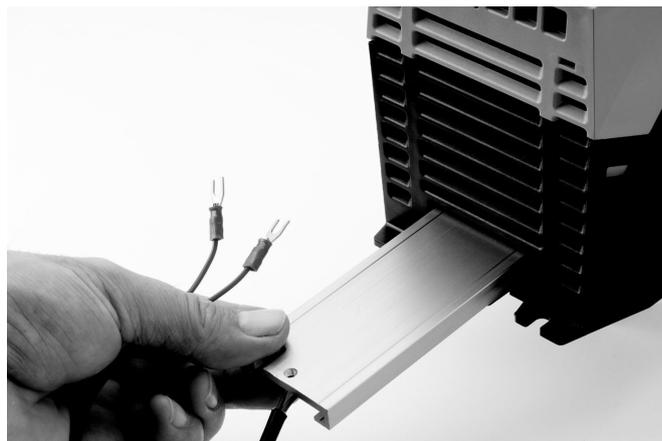
INFORMATION: The load capacity specified in the assignment tables applies to a horizontal mounting position [2]. Values are reduced by 10% for a vertical mounting position [1].



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Plug-in flat-type resistors

A special resistor in flat design is available for MOVITRAC® LTE-B.



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- This resistor can be installed in the inverter.
- No additional space is required for the resistor.
- The resistor is suited for all MOVITRAC® LTP-B units in applications with a low mass moment of inertia.

Braking resistor BW LT 100 002	
Part number	18208770
Degree of protection	IP20
Load capacity at	
• Continuous duty	200 W
• 0,125 s	12 kW
Resistance value	100 Ω
Suited for MOVITRAC® LTP-B	Size 2 and 3 (only with degree of protection IP20)

4 Technical data – system accessories

Braking resistors

Wire and grid resistors

- Perforated sheet cover (IP20) open to mounting surface.
- The short-time load capacity of the wire and grid resistors is greater than in the flat-type braking resistors.
- A temperature switch is integrated in the BW...-T braking resistor.
- A thermal overcurrent relay is integrated in the BW...-P braking resistor.

SEW-EURODRIVE recommends implementing additional protection against overload for the wire and grid resistors by using a bimetallic relay with trip characteristics of trip class 10 or 10 A (in accordance with EN 60947-4-1). Set the tripping current to the value I_F (→ following tables). Do not use electronic or electromagnetic fuses because these can be triggered even in case of short-term excess currents that are still within the tolerance range.

For braking resistors in the BW..-T / BW...-P series, you can connect the integrated temperature sensor / overcurrent relay using a 2-core, shielded cable as an alternative to a bimetallic relay. The cable entry for BW...-T and BW...-P series braking resistors can be run from the front or the back (→ dimension drawing for BW... / BW...-T / BW...-P). Use filler plugs for tapped holes that are not connected.

The surfaces of the resistors get very hot if loaded with P_N . Make sure that you select an installation site that will accommodate these high temperatures. Braking resistors are therefore usually mounted on the control cabinet roof.

The performance data listed in the tables below show the load capacity of the braking resistors according to their cyclic duration factor (cyclic duration factor = cdf of the braking resistor in % in relation to a cycle duration ≤ 120 s).

cUL approval

The BW...-T and BW...-P braking resistors have cRUus approval independent of the MOVITRAC® LTP-B inverters.

Parallel connection

Two braking resistors with the same value must be connected in parallel for some inverter/resistor combinations. In this case, the tripping current must be set on the bimetallic relay to twice the value of I_F entered in the table. For the BW...-T / BW...-P braking resistors, the temperature switch/overcurrent relay must be connected in series.

Assignment of braking resistors to AC 230 V units (...-2A3-.../...-2B1-...)

Braking resistor type BW...	BW039-003	BW039-006	BW039-012		BW027-006	BW027-012
Part number	8216878	8216886	8216894		8224226	8224234
Braking resistor type BW...-T			BW039-012-T	BW039-026-T		
Part number			18201369	18204155		
Continuous braking power (= 100% cdf)	0.3 kW	0.6 kW	1.2 kW	2.6 kW	0.6 kW	1.2 kW
	0.5 kW	1.1 kW	2.1 kW	4.6 kW	1.1 kW	2.1 kW
Load capacity 50% cdf ¹⁾	1.0 kW	1.9 kW	3.8 kW	6.0 kW	1.9 kW	3.8 kW
At 25% cdf	1.8 kW	3.6 kW	6.0 kW ²⁾	6.0 kW	3.6 kW	7.2 kW
12% cdf	2.8 kW	5.7 kW	6.0 kW	6.0 kW	5.7 kW	8.7 kW
6% cdf	Observe the regenerative power limit of the inverter. (= 150% of the recommended motor power → technical data)					
Resistance value R _{BW}	39 Ω ±10 %			27 Ω ±10 %		
Tripping current (of F16) I _F	2.7 A	3.9 A	5.5 A	8.1 A	4.7 A	6.6 A
Design	Wire resistor					
Connections / Tightening torque	Ceramic terminals 2.5 mm ² (AWG12) 0.5 Nm					
Degree of protection	IP20 (when installed)					
Ambient temperature ϑ_{amb}	-20 to +40 °C					
Type of cooling	KS = natural cooling					
For MOVITRAC® LTP-B (recom- mendation)	0008 – 0022			0015 – 0040		

1) cdf = Cyclic duration factor of the braking resistor in relation to a cycle duration of TD ≤ 120 s.

2) Physical power limit due to DC link voltage and resistance value

Braking resistor type	BW027-003	BW027-005	BW047-003	BW047-005
Part number	8269491	8269505	8262659	8262683
100% cdf	230 W	450 W	250 W	450 W
50% cdf	310 W	610 W	330 W	610 W
25% cdf	410 W	840 W	430 W	840 W
12% cdf	550 W	1200 W	580 W	1200 W
6% cdf	980 W	2360 W	1050 W	2360 W
Resistance value R _{BW}	27 Ω ±10%		47 Ω ±10%	
Tripping current of external bimetallic relay	1.0 A	1.4 A	0.8 A	1.2 A
Ambient temperature ϑ_A	-20 °C to +45 °C			
For MOVITRAC® LTP-B 230 V	0008 – 0040		0008 – 0055	0008 – 0075
Motors	Flat design			
Degree of protection	IP65			

4 Technical data – system accessories

Braking resistors

Braking resistor type BW...-	BW012-025		
Part number	8216800		
Braking resistor type BW...-T/-P	BW012-025-P	BW012-050T	BW012-100-T
Part number	18204147	18201407	18201415
Continuous braking power (= 100% cdf)	2.5 kW	5.0 kW	10 kW
Load capacity 50% cdf ¹⁾	4.2 kW	8.5 kW	17 kW
At 25% cdf	7.5 kW	15.0 kW	30 kW
12% cdf	11.2 kW	22.5 kW	45 kW
6% cdf	19.0 kW	38.0 kW	76 kW
	Observe the regenerative power limit of the inverter. (= 150% of the recommended motor power → technical data)		
Resistance value R_{BW}	12 Ω \pm 10 %		
Tripping current (of F16) I_F	14.4 A	20.4 A	28.8 A
Design	Grid resistor		
Connections / Tightening torque	Bolt M8 / 6 Nm		
Degree of protection	IP20 (when installed)		
Ambient temperature ϑ_{amb}	-20 to +40 °C		
Type of cooling	KS = natural cooling		
For MOVITRAC® LTP-B (recommendation)	0110/0150		

1) cdf = Cyclic duration factor of the braking resistor in relation to a cycle duration $T D \leq 120$ s.

Braking resistor type BW...	BW018-015		
Part number	8216843		
Braking resistor type BW...-T/-P	BW018-015-P	BW018-035-T	BW018-075-T
Part number	18204163	18201385	18201393
Continuous braking power (= 100% cdf)	1.5 kW	3.5 kW	7.5 kW
Load capacity 50% cdf ¹⁾	2.5 kW	5.9 kW	12.7 kW
At 25% cdf	4.5 kW	10.5 kW	22.5 kW
12% cdf	6.7 kW	15.7 kW	33.7 kW
6% cdf	11.4 kW	26.6 kW	52.2 kW ²⁾
	Observe the regenerative power limit of the inverter. (= 150% of the recommended motor power → technical data)		
Resistance value R_{BW}	18 Ω \pm 10 %		
Tripping current (of F16) I_F	9.1 A	13.9 A	20.4 A
Design	Wire resistor on ceramic core	Grid resistor	
Connections / Tightening torque	BW018-015: Ceramic terminal 2.5 mm ² (AWG13) / 0.5 Nm BW018-015-P: Terminal 2.5 mm ² (AWG13) / 1 Nm	Bolt M8 / 6 Nm	
Degree of protection	IP20 (when installed)		
Ambient temperature ϑ_{amb}	-20 to +40 °C		
Type of cooling	KS = natural cooling		
For MOVITRAC® LTP-B (recommendation)	0110 – 0185	0110 – 0370	0220 – 0750

1) cdf = Cyclic duration factor of the braking resistor in relation to a cycle duration $T D \leq 120$ s.

2) Physical power limit due to DC link voltage and resistance value

Braking resistor type BW...	BW147	BW247	BW347
Part number	8207135	8207143	8207984
Braking resistor type BW...-T	BW147-T	BW247-T	BW347-T
Part number	18201342	18200842	18201350
Continuous braking power (= 100% cdf)	1.2 kW	2.0 kW	4.0 kW
Load capacity 50% cdf ¹⁾	2.2 kW	3.6 kW	7.2 kW
At 25% cdf	3.8 kW	6.4 kW	12.8 kW
12% cdf	7.2 kW	12 kW	20 kW ²⁾
6% cdf	11 kW	19 kW	20 kW
	Observe the regenerative power limit of the inverter. (= 150% of the recommended motor power → technical data)		
Resistance value R_{BW}	47 Ω \pm 10 %		
Tripping current (of F16) I_F	5 A	6.5 A	9.2 A
Design	Wire resistor on ceramic core		
Connections / Tightening torque	Ceramic terminals 2.5 mm ² (AWG13) / 0.5 Nm BW347-T: Ceramic terminals 10 mm ² (AWG8) / 1.6 Nm		
Degree of protection	IP20 (when installed)		
Ambient temperature ϑ_{amb}	-20 to +40 °C		
Type of cooling	KS = natural cooling		
For MOVITRAC® LTP-B (recommendation)			

1) cdf = Cyclic duration factor of the braking resistor in relation to a cycle duration $T D \leq 120$ s.

2) Physical power limit due to DC link voltage and resistance value

Braking resistor type BW...-T/-P	BW915-T	BW106-T	BW206-T
Part number	18204139	18200834	18204120
Continuous braking power (= 100% cdf)	16 kW	13.5 kW	18 kW
Load capacity 50% cdf ¹⁾	27.2 kW	23 kW	30.6 kW
At 25% cdf	48 kW	39.2 kW	39.2 kW
12% cdf	62.7 kW	39.2 kW	39.2 kW
6% cdf	62.7 kW	39.2 kW	39.2 kW
	Observe the regenerative power limit of the inverter. (= 150% of the recommended motor power → technical data)		
Resistance value R_{BW}	15 Ω \pm 10 %	6 Ω \pm 10 %	
Tripping current (of F16) I_F	32.6 A	47.4 A	54.7 A
Design	Grid resistor		Grid resistor
Connections / Tightening torque	M8 stud / 6 Nm		
Degree of protection	IP20 (when installed)		
Ambient temperature ϑ_{amb}	-20 to +40 °C		
Type of cooling	KS = natural cooling		
For MOVITRAC® LTP-B (recommendation)	0150 – 0185	0185 – 0370 and 2 × parallel with 0450 – 0750 ²⁾	

1) cdf = Cyclic duration factor of the braking resistor in relation to a cycle duration $T D \leq 120$ s.

2) When connected in parallel, the load capacity and tripping current are doubled.

4 Technical data – system accessories

Braking resistors

Assignment of braking resistors to AC 400 V units

Braking resistor type BW...	BW090-P52B	BW100-005	BW100-006	BW072-003	BW072-005
Part number	8245630	8262691	8217017	8260583	8260605
Braking resistor type BW...-T	-	-	BW100-006-T	-	-
Part number	-	-	1 820 419 8	-	-
Continuous braking power (= 100% cdf)	0.10 kW	0.45 kW	0.6 kW	0.23 kW	0.45 kW
Load capacity 50% cdf ¹⁾	0.15 kW	0.60 kW	1.1 kW	0.31 kW	0.60 kW
At 25% cdf	0.2 kW	0.83 kW	1.9 kW	0.42 kW	0.83 kW
12% cdf	0.4 kW	1.11 kW	3.6 kW	0.58 kW	1.11 kW
6% cdf	0.7 kW	2.00 kW	5.7 kW	1.00 kW	2.00 kW
Observe the regenerative power limit of the inverter. (= 150% of the recommended motor power → technical data)					
Resistance value R_{BW}	90 Ω \pm 35 %	100 Ω \pm 10 %		72 Ω \pm 10 %	
Tripping current (of F16) I_F	-	0.8 A	2.4 A	0.6 A	1 A
Design	PTC	Flat design	Wire resistor on ceramic core	Flat design	
Connections / Tightening torque	Cable	Cable	Ceramic terminals 2.5 mm ² (AWG13) 0.5 Nm	Cable	
Degree of protection	IP20	IP54	IP20 (when installed)	IP54	
Ambient temperature ϑ_{amb}	-20 to +40 °C				
Type of cooling	KS = natural cooling				
For MOVITRAC® LTP-B (recommendation)	0008 – 0015	0008 – 0022	0015 – 0040	0008 – 0015	

1) cdf = Cyclic duration factor of the braking resistor in relation to a cycle duration $T D \leq 120$ s.

Braking resistor type BW...	BW168	BW268	BW047-003	BW047-005
Part number	820604X	8207151	8262659	8262683
Braking resistor type BW...-T	BW168-T	BW268-T	-	-
Part number	1 820 133 4	1 820 417 1	-	-
Continuous braking power (= 100% cdf)	0.8 kW	1.2 kW	250 W	450 W
Load capacity 50% cdf ¹⁾	1.4 kW	2.2 kW	330 W	610 W
At 25% cdf	2.6 kW	3.8 kW	430 W	840 W
12% cdf	4.8 kW	7.2 kW	580 W	1200 W
6% cdf	7.6 kW	11 kW	1050 W	2360 W
Observe the regenerative power limit of the inverter. (= 150% of the recommended motor power → technical data)				
Resistance value R_{BW}	68 Ω \pm 10 %		47 Ω \pm 10 %	
Tripping current (of F16) I_F	3.4 A	4.2 A	0.8 A	1.2 A
Design	Wire resistor on ceramic core		Flat design	
Connections / Tightening torque	Ceramic terminals 2.5 mm ² (AWG13) 0.5 Nm		Cable	
Degree of protection	IP20 (when installed)		IP54	
Ambient temperature ϑ_{amb}	-20 to +40 °C			
Type of cooling	KS = natural cooling			
For MOVITRAC® LTP-B (recommendation)	0008 – 0040	0015 – 0040	0055 – 0110	

1) cdf = Cyclic duration factor of the braking resistor in relation to a cycle duration $T D \leq 120$ s.

Braking resistor type BW...	BW147	BW247	BW347	BW039-012		
Part number	8207135	8207143	8207984	8216894		
Braking resistor type BW...-T	BW147-T	BW247-T	BW347-T	BW039-012-T	BW039-026-T	BW039-050-T
Part number	18201342	18200842	18201350	18201369	18204155	18201377
Continuous braking power (= 100% cdf)	1.2 kW	2.0 kW	4.0 kW	1.2 kW	2.6 kW	5.0 kW
Load capacity 50% cdf ¹⁾	2.2 kW	3.6 kW	7.2 kW	2.1 kW	4.7 kW	8.5 kW
At 25% cdf	3.8 kW	6.4 kW	12.8 kW	3.8 kW	8.3 kW	15.0 kW
12% cdf	7.2 kW	12 kW	20 kW ²⁾	7.2 kW	15.6 kW	24.0 kW
6% cdf	11 kW	19 kW	20 kW	11.4 kW	24.0 kW	24.0 kW
	Observe the regenerative power limit of the inverter. (= 150% of the recommended motor power → technical data)					
Resistance value R _{BW}	47 Ω ±10 %			39 Ω ±10 %		
Tripping current (of F16) I _F	5 A	6.5 A	9.2 A	5.5 A	8.1 A	11.3 A
Design	Wire resistor on ceramic core					Grid resistor
Connections / Tightening torque	Ceramic terminals 2.5 mm ² (AWG13) / 0.5 Nm BW347-T: Ceramic terminals 10 mm ² (AWG8) / 1.6 Nm					M8 stud / 6 Nm
Degree of protection	IP20 (when installed)					
Ambient temperature ϑ_{amb}	-20 to +40 °C					
Type of cooling	KS = natural cooling					
For MOVITRAC® LTP-B (recommendation)	0055/0075	0055 – 0075 and 2 × parallel with 0150/0185/0220 ³⁾		0055 – 0110		

1) cdf = Cyclic duration factor of the braking resistor in relation to a cycle duration T D ≤ 120 s.

2) Physical power limit due to DC link voltage and resistance value

3) When connected in parallel, the load capacity and tripping current are doubled.

Braking resistor type BW...	BW018-015		
Part number	8216843		
Braking resistor type BW...-T/-P	BW018-015-P	BW018-035-T	BW018-075-T
Part number	18204163	18201385	18201393
Continuous braking power (= 100% cdf)	1.5 kW	3.5 kW	7.5 kW
Load capacity 50% cdf ¹⁾	2.5 kW	5.9 kW	12.7 kW
At 25% cdf	4.5 kW	10.5 kW	22.5 kW
12% cdf	6.7 kW	15.7 kW	33.7 kW
6% cdf	11.4 kW	26.6 kW	52.2 kW ²⁾
	Observe the regenerative power limit of the inverter. (= 150% of the recommended motor power → technical data)		
Resistance value R _{BW}	18 Ω ±10 %		
Tripping current (of F16) I _F	9.1 A	13.9 A	20.4 A
Design	Wire resistor on ceramic core	Grid resistor	
Connections / Tightening torque	BW018-015: Ceramic terminal 2.5 mm ² (AWG13) / 0.5 Nm BW018-015-P: Terminal 2.5 mm ² (AWG13) / 1 Nm	Bolt M8 / 6 Nm	
Degree of protection	IP20 (when installed)		
Ambient temperature ϑ_{amb}	-20 to +40 °C		
Type of cooling	KS = natural cooling		
For MOVITRAC® LTP-B (recommendation)	2 × parallel with 0450 ³⁾		

1) cdf = Cyclic duration factor of the braking resistor in relation to a cycle duration T D ≤ 120 s.

2) Physical power limit due to DC link voltage and resistance value

3) When connected in parallel, the load capacity and tripping current are doubled.

4 Technical data – system accessories

Braking resistors

Braking resistor type BW...-	BW012-025		
Part number	8216800		
Braking resistor type BW...-T/-P	BW012-025-P	BW012-050T	BW012-100-T
Part number	18204147	18201407	18201415
Continuous braking power (= 100% cdf)	2.5 kW	5.0 kW	10 kW
	4.2 kW	8.5 kW	17 kW
Load capacity 50% cdf ¹⁾	7.5 kW	15.0 kW	30 kW
At 25% cdf	11.2 kW	22.5 kW	45 kW
12% cdf	19.0 kW	38.0 kW	76 kW
6% cdf	Observe the regenerative power limit of the inverter. (= 150% of the recommended motor power → technical data)		
Resistance value R_{BW}	12 Ω \pm 10 %		
Tripping current (of F16) I_F	14.4 A	20.4 A	28.8 A
Design	Grid resistor		
Connections / Tightening torque	Bolt M8 / 6 Nm		
Degree of protection	IP20 (when installed)		
Ambient temperature ϑ_{amb}	-20 to +40 °C		
Type of cooling	KS = natural cooling		
For MOVITRAC® LTP-B (recommendation)	0300/0370		

1) cdf = Cyclic duration factor of the braking resistor in relation to a cycle duration $T D \leq 120$ s.

Braking resistor type BW...	BW106-T	BW206-T
Part number	18200834	18204120
Continuous braking power (= 100% cdf)	13.5 kW	18 kW
	23 kW	30.6 kW
Load capacity 50% cdf ¹⁾	40 kW	54 kW
At 25% cdf	61 kW	81 kW
12% cdf	102 kW	136.8 kW
6% cdf		
Resistance value R_{BW}	6 Ω \pm 10 %	
Tripping current (of F16) I_F	47.4 A	54.7 A
Design	Grid resistor	
Connections / Tightening torque	Bolt M8 / 6 Nm	
Degree of protection	IP20 (when installed)	
Ambient temperature ϑ_{amb}	-20 to +40 °C	
Type of cooling	KS = natural cooling	
For MOVITRAC® LTP-B (recommendation)	0450 – 0750 ²⁾	0900 – 1600 ²⁾

1) cdf = Cyclic duration factor of the braking resistor in relation to a cycle duration $T D \leq 120$ s.

2) Bear in mind that the resistive load capacity might be insufficient for these sizes. In this case, third party resistors have to be used. Accurate calculation is required.

Assignment of braking resistors to AC 575 V units

Braking resistor type BW...	BW090-P52B	BW100-005	BW100-006	BW072-003	BW072-005	BW168	BW268
Part number	8245630	8262691	8217017	8260583	8260605	820604X	8207151
Braking resistor type BW...-T	-	-	BW100-006-T	-	-	BW168-T	BW268-T
Part number	-	-	18204198	-	-	18201334	18204171
Continuous braking power (= 100% cdf)	0.10 kW	0.45 kW	0.6 kW	0.23 kW	0.45 kW	0.8 kW	1.2 kW
Load capacity 50% cdf ¹⁾	0.15 kW	0.60 kW	1.1 kW	0.31 kW	0.60 kW	1.4 kW	2.2 kW
At 25% cdf	0.2 kW	0.83 kW	1.9 kW	0.42 kW	0.83 kW	2.6 kW	3.8 kW
12% cdf	0.4 kW	1.11 kW	3.6 kW	0.58 kW	1.11 kW	4.8 kW	7.2 kW
6% cdf	0.7 kW	2.00 kW	5.7 kW	1.00 kW	2.00 kW	7.6 kW	11 kW
Observe the regenerative power limit of the inverter. (= 150% of the recommended motor power → technical data)							
Resistance value R _{BW}	90 Ω ±35 %		100 Ω ±10 %		72 Ω ±10 %		68 Ω ±10 %
Tripping current (of F16) I _F	-		0.8 A	2.4 A	0.6 A	1 A	3.4 A, 4.2 A
Design	PTC	Flat design	Wire resistor on ceramic core	Flat design		Wire resistor on ceramic core	
Connections / Tightening torque	Cable	Cable	Ceramic terminals 2.5 mm ² (AWG13) 0.5 Nm	Cable		Ceramic terminals 2.5 mm ² (AWG13) 0.5 Nm	
Degree of protection	IP20	IP54	IP20 (when installed)	IP54		IP20 (when installed)	
Ambient temperature ϑ_{amb}	-20 to +40 °C						
Type of cooling	KS = natural cooling						
For MOVITRAC® LTP-B (recommendation)	0008 – 0015	0008 – 0022	0015 – 0040	0008 – 0015		0008 – 0055	

1) cdf = Cyclic duration factor of the braking resistor in relation to a cycle duration T D ≤ 120 s.

Braking resistor type BW...	BW147	BW247	BW347	-	-
Part number	8207135	8207143	8207984	-	-
Braking resistor type BW...-T	BW147-T	BW247-T	BW347-T	BW106-T	BW206-T
Part number	18201342	18200842	18201350	18200834	18204120
Continuous braking power (= 100% cdf)	1.2 kW	2.0 kW	4.0 kW	13.5 kW	18 kW
Load capacity 50% cdf ¹⁾	2.2 kW	3.6 kW	7.2 kW	23 kW	30.6 kW
At 25% cdf	3.8 kW	6.4 kW	12.8 kW	40 kW	54 kW
12% cdf	7.2 kW	12 kW	20 kW ²⁾	61 kW	81 kW
6% cdf	11 kW	19 kW	20 kW	102 kW	136.8 kW
Observe the regenerative power limit of the inverter. (= 150% of the recommended motor power → technical data)					
Resistance value R _{BW}	47 Ω ±10 %			6 Ω ±10 %	
Tripping current (of F16) I _F	5 A	6.5 A	9.2 A	47.4 A	547 A
Design	Wire resistor on ceramic core			Grid resistor	
Connections / Tightening torque	Ceramic terminals 2.5 mm ² (AWG13) / 0.5 Nm BW347-T: Ceramic terminals 10 mm ² (AWG8) / 1.6 Nm			Bolt M8 / 6 Nm	
Degree of protection	IP20 (when installed)				
Ambient temperature ϑ_{amb}	-20 to +40 °C				
Type of cooling	KS = natural cooling				
For MOVITRAC® LTP-B (recommendation)	0075	0075/0110/0150 and 2 × in parallel for 0185 – 0220 ³⁾ and 0300 – 0450 ³⁾⁴⁾		0900/1100 ⁴⁾	

1) cdf = Cyclic duration factor of the braking resistor in relation to a cycle duration T D ≤ 120 s.

2) Physical power limit due to DC link voltage and resistance value.

3) Load rating and tripping current double with parallel connection.

4) Bear in mind that the resistive load capacity might be insufficient for these sizes. In this case, third party resistors have to be used. Accurate calculation is required.

4 Technical data – system accessories

Braking resistors

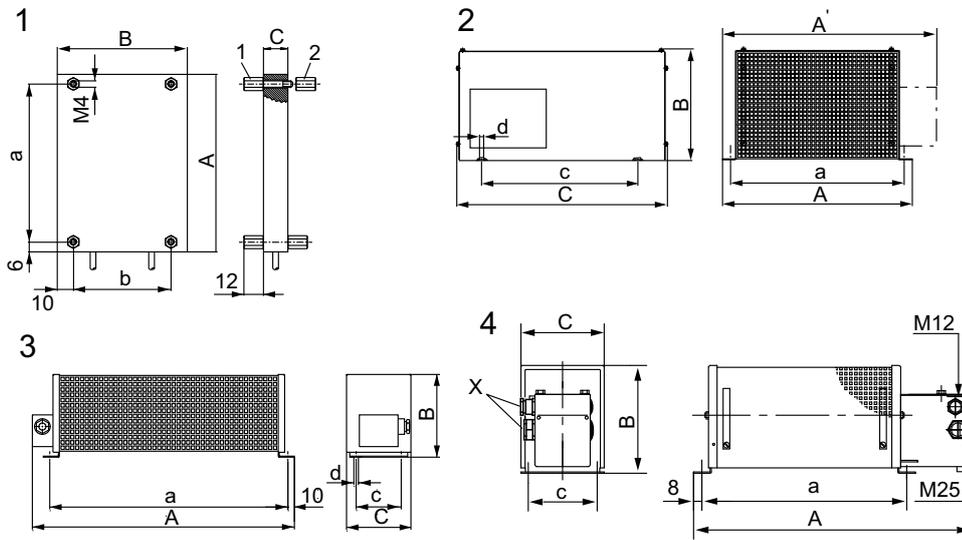
Braking resistor type BW...-	BW012-025	-	-
Part number	8216800	-	-
Braking resistor type BW...-T/-P	BW012-025-P	BW012-050T	BW012-100-T
Part number	18204147	18201407	18201415
Continuous braking power (= 100% cdf)	2.5 kW 4.2 kW	5.0 kW 8.5 kW	10 kW 17 kW
Load capacity 50% cdf ¹⁾	7.5 kW	15.0 kW	30 kW
At 25% cdf	11.2 kW	22.5 kW	45 kW
12% cdf	19.0 kW	38.0 kW	76 kW
6% cdf	Observe the regenerative power limit of the inverter. (= 150% of the recommended motor power → technical data)		
Resistance value R_{BW}	12 Ω \pm 10 %		
Tripping current (of F16) I_F	14.4 A	20.4 A	28.8 A
Design	Grid resistor		
Connections / Tightening torque	Bolt M8 / 6 Nm		
Degree of protection	IP20 (when installed)		
Ambient temperature ϑ_{amb}	-20 to +40 °C		
Type of cooling	KS = natural cooling		
For MOVITRAC® LTP-B (recommendation)	0550/0750 ²⁾		

1) cdf = Cyclic duration factor of the braking resistor in relation to a cycle duration $T D \leq 120$ s.

2) Bear in mind that the resistive load capacity might be insufficient for these sizes. In this case, third party resistors have to be used. Accurate calculation is required.

Dimension drawing of BW.. braking resistors / BW...-T / BW...-P

The following figure shows the mechanical dimensions in mm (in):



BW... :

- 1 = Flat design
The connection lead is 500 mm (19.7 in) long. The scope of delivery includes 4 M4 stud bolts each of type 1 and 2.
- 2 = Grid resistor
- 3 = Wire resistor
- 4 = Wire resistor with temperature switch (-T/-P)
Cable entry (X) is possible from both sides.

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BW... type	Mounting position	Main dimensions mm (in)			Fastening parts mm (in)			Cable gland	Weight kg (lb)
		A/A'	B	C	a	b/c	d		
BW106-T	2	795 (31.3)	270 (10.6)	490 (19.3)	770 (30.3)	380 (15)	10.5 (0.41)	-	32 (71)
BW206-T	2	995 (39.2)	270 (10.6)	490 (19.3)	970 (38.2)	380 (15)	10.5 (0.41)	-	40 (88)
BW012-025	2	295 (11.6)	260 (10.2)	490 (19.3)	270 (10.6)	380 (15)	10.5 (0.41)	M12 + M25	8.0 (18)
BW012-025-P	2	295/355 (11.6)/(14)	260 (10.2)	490 (19.3)	270 (10.6)	380 (15)	10.5 (0.41)	M12 + M25	8.0 (18)
BW012-050-T	2	395 (15.6)	260 (10.2)	490 (19.3)	370 (14.6)	380 (15)	10.5 (0.41)	-	12 (26)
BW012-100-T	2	595 (23.4)	270 (10.6)	490 (19.3)	570 (22.4)	380 (15)	10.5 (0.41)	-	21 (46)
BW915-T	2	795 (31.3)	270 (10.6)	490 (19.3)	770 (30.3)	380 (15)	10.5 (0.41)	-	30 (66)
BW018-015	3	620 (24.4)	120 (4.72)	92 (3.6)	544 (21.4)	64 (2.5)	6.5 (0.26)	PG11	4.0 (8.8)
BW018-015-P	4	649 (25.6)	120 (4.72)	185 (7.28)	530 (20.9)	150 (5.91)	6.5 (0.26)	M12 + M25	5.8 (13)
BW018-035-T	2	295 (11.6)	270 (10.6)	490 (19.3)	270 (10.6)	380 (15)	10.5 (0.41)	-	9.0 (20)
BW018-075-T	2	595 (23.4)	270 (10.6)	490 (19.3)	570 (22.4)	380 (15)	10.5 (0.41)	-	18.5 (40.8)
BW027-006	3	486 (19.1)	120 (4.72)	92 (3.6)	430 (16.9)	64 (2.5)	6.5 (0.26)	PG11	2.2 (4.9)
BW027-012	3	486 (19.1)	120 (4.72)	185 (7.28)	426 (16.8)	150 (5.91)	6.5 (0.26)	PG11	4.3 (9.5)
BW039-003	3	286 (11.3)	120 (4.72)	92 (3.6)	230 (9.06)	64 (2.5)	6.5 (0.26)	PG11	1.5 (3.3)
BW039-006	3	486 (19.1)	120 (4.72)	92 (3.6)	430 (16.9)	64 (2.5)	6.5 (0.26)	PG11	2.2 (4.9)
BW039-012	3	486 (19.1)	120 (4.72)	185 (7.28)	426 (16.8)	150 (5.91)	6.5 (0.26)	PG11	4.3 (9.5)
BW039-012-T	4	549 (21.6)	120 (4.72)	185 (7.28)	426 (16.8)	150 (5.91)	6.5 (0.26)	M12 + M25	4.9 (11)
BW039-026-T	4	649 (25.6)	120 (4.72)	275 (10.8)	530 (20.9)	240 (9.45)	6.5 (0.26)	M12 + M25	7.5 (17)
BW039-050-T	2	395 (15.6)	260 (10.2)	490 (19.3)	370 (14.6)	380 (15)	10.5 (0.41)	-	12 (26)
BW147	3	465 (18.3)	120 (4.72)	185 (7.28)	426 (16.8)	150 (5.91)	6.5 (0.26)	PG13.5	4.3 (9.5)
BW147-T	4	549 (21.6)	120 (4.72)	185 (7.28)	426 (16.8)	150 (5.91)	6.5 (0.26)	M12 + M25	4.9 (11)
BW247	3	665 (26.2)	120 (4.72)	185 (7.28)	626 (24.6)	150 (5.91)	6.5 (0.26)	PG13.5	6.1 (13)
BW247-T	4	749 (29.5)	120 (4.72)	185 (7.28)	626 (24.6)	150 (5.91)	6.5 (0.26)	M12 + M25	9.2 (20)
BW347	3	670 (26.4)	145 (5.71)	340 (13.4)	630 (24.8)	300 (11.8)	6.5 (0.26)	PG13.5	13.2 (29.1)
BW347-T	4	749 (29.5)	210 (8.27)	185 (7.28)	630 (24.8)	150 (5.91)	6.5 (0.26)	M12 + M25	12.4 (27.3)
BW168	3	365 (14.4)	120 (4.72)	185 (7.28)	326 (12.8)	150 (5.91)	6.5 (0.26)	PG13.5	3.5 (7.7)
BW168-T	4	449 (17.7)	120 (4.72)	185 (7.28)	326 (12.8)	150 (5.91)	6.5 (0.26)	M12 + M25	3.6 (7.9)
BW268	3	465 (18.3)	120 (4.72)	185 (7.28)	426 (16.8)	150 (5.91)	6.5 (0.26)	PG13.5	4.3 (9.5)
BW268-T	4	549 (21.6)	120 (4.72)	185 (7.28)	426 (16.8)	150 (5.91)	6.5 (0.26)	M12 + M25	4.9 (11)

20214545 / EN – 05/2014

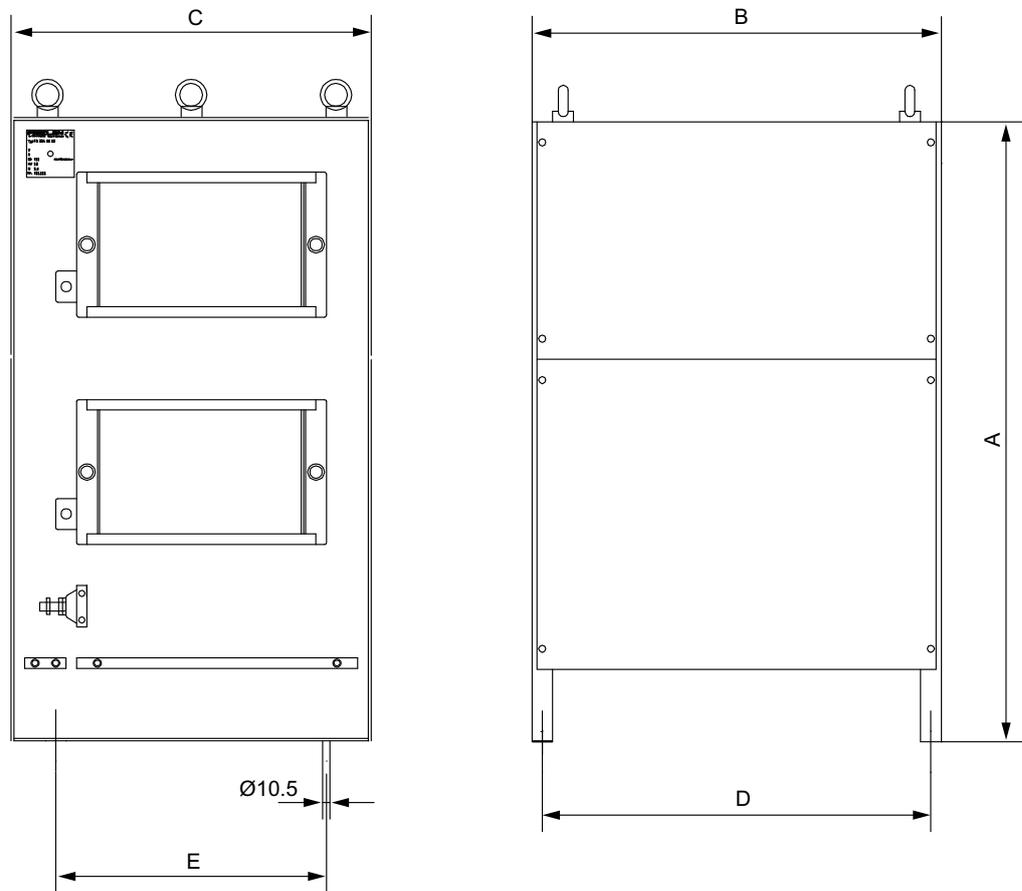
4 Technical data – system accessories

Braking resistors

BW... type	Mounting position	Main dimensions mm (in)			Fastening parts mm (in)			Cable gland	Weight kg (lb)
		A/A'	B	C	a	b/c	d		
BW072-003	1	110 (4.33)	80 (3.1)	15 (0.59)	98 (3.9)	60 (2.4)	-	-	0.3 (0.7)
BW072-005	1	216 (8.5)	80 (3.1)	15 (0.59)	204 (8.03)	60 (2.4)	-	-	0.6 (1)
BW100-005	1	216 (8.5)	80 (3.1)	15 (0.59)	204 (8.03)	60 (2.4)	-	-	0.6 (1)
BW100-006	4	486 (19.1)	120 (4.72)	92 (3.6)	430 (16.9)	64 (2.5)	6.5 (0.26)	PG11	2.2 (4.9)
BW100-006-T	4	549 (21.6)	120 (4.72)	92 (3.6)	430 (16.9)	80 (3.1)	6.5 (0.26)	M12 + M25	3.0 (6.6)
BW206-120-T	2	595 (23.4)	270 (10.6)	490 (19.3)	570 (22.4)	380 (15.0)	10.5 (0.41)	2×2×M8	22.0

Dimension drawings of BW1.4-170 and BW003-420-T braking resistors

The following figure shows the mechanical dimensions in mm (in):



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BW... type	Main dimensions mm (in)					Terminal stud / tightening torque	Weight kg (lb)
	A	B	C	D	E		
BW1.4-170	460 (18.1)	795 (31.3)	490 (19.3)	770 (30.3)	380 (15.0)	M12 / 15.5 Nm	51 (112)
BW003-420-T	710 (28.0)	995 (39.2)	490 (19.3)	970 (38.2)	380 (15.0)	M12 / 15.5 Nm	93 (205)

20214545 / EN – 05/2014

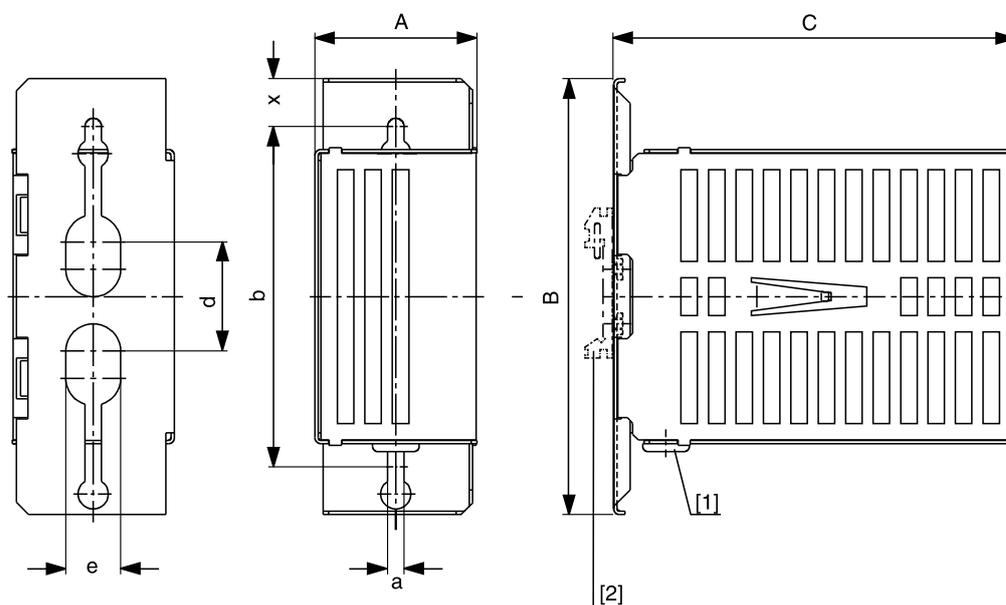
BS... touch guard

Description

A BS.. touch guard is available for braking resistors in flat design.

Touch guard	BS003	BS005
Part number	8131511	813152X
for braking resistor	BW027-003 BW072-003	BW027-005 BW072-005 BW100-005

Dimension drawing for BS...



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[1] Grommet

[2] Support rail mounting

Type	Main dimensions mm (in)			Mounting dimensions mm (in)					Weight kg (lb)
	A	B	C	b	d	e	a	x	
BS-03	60 (2.4)	160 (6.3)	146 (5.75)	125 (4.92)	40 (1.6)	20 (0.79)	6 (0.2)	17.5 (0.69)	0.35 (0.77)
BS-05	60 (2.4)	160 (6.3)	252 (9.92)	125 (4.92)	4 (1.6)	20 (0.79)	6 (0.2)	17.5 (0.69)	0.5 (1)

Mounting rail installation

A mounting rail attachment HS001 is available from SEW-EURODRIVE, part number 8221944, for mounting the touch guard on a mounting rail.

4 Technical data – system accessories

Line chokes

4.2 Line chokes

Using line chokes is optional in the following instances:

- Reduction of harmonic distortions in the power supply
- To support overvoltage protection
- To smoothen the line current, to reduce harmonics
- Protection in the event of distorted line voltage
- To limit the charging current when several inverters are connected together in parallel on the input end with shared line contactors (nominal current of line choke = total of inverter currents)

The following units are equipped with a DC choke and thus do not necessarily need an external choke:

- 240 V, BG 5 – 7
- 480 V, BG 5 – 7

4.2.1 Technical data

IP20

Type		ND LT 010 290 21	ND LT 025 110 21	ND LT 006 480 53	ND LT 010 290 53	ND LT 036 081 53
Part number		18201644	18201652	18201660	18201679	18201687
Nominal voltage (according to EN 50160)	V_N	1 x AC 230 V, 50/60 Hz		3 x AC 230 – 500 V, 50/60 Hz		
Rated current	I_N	16 A	25 A	6 A	10 A	36 A
Inductance	L_N	1.8 mH	1.1 mH	4.8 mH	2.9 mH	0.81 mH
Ambient temperature		-25 to +45 °C				
IP protection		IP20 (EN 60529)				
Weight	m in kg (lb)	1.1 / 2.43	1.8 / 3.97	1.3 / 2.87	2.5 / 5.51	7.2 / 15.87
Assignment to AC 400 V		-	-	0008 / 0015	0022 / 0040	0055 – 0150
Assignment to AC 230 V		0008 / 0015	0022	0008	0015	0022 – 0055
UL/cUL approval		Yes / Yes	Yes / Yes	Yes / Yes	Yes / Yes	Yes / Yes

IP20 / IP00

Type		ND LT 050 058 53-20	ND LT 090 032 53-20	ND LT 200 735 53-00	ND LT 300 049 53-00
Part number		18410936	18410944	18410952	18410960
Nominal voltage (according to EN 50160)	V _N	3 x AC 230 – 500 V, 50/60 Hz			
Rated current	I _N	50 A	90 A	200 A	300 A
Inductance	L _N	0.58 mH	0.32 mH	0.0735 mH	0,049 mH
Ambient temperature		-25 to +40 °C			
IP protection		IP20 (EN 60529)		IP00 (EN 60529)	
Weight	m in kg (lb)	8.7 / 19.8	16 / 35.27	35 / 77.16	48 / 105.82
Assignment to AC 400 V		0185 – 0220	0300 – 0370	0450 – 0900	1100 – 1600
Assignment to AC 230 V		0075 – 0110	0150 – 0185	0220 – 0450	0550 / 0750
UL/cUL approval		No / No	No / No	No / No	No / No

IP66

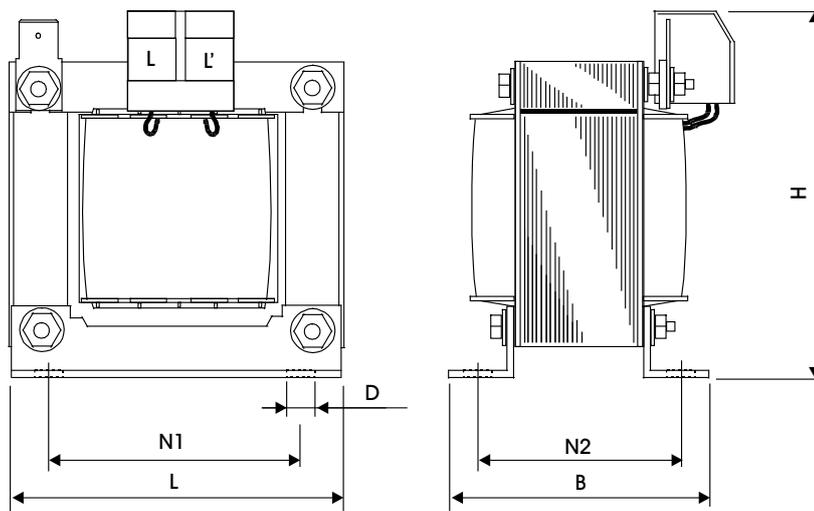
Type		ND LT 016 183 21-55	ND LT 025 117 21-55	ND LT 006 613 63-55	ND LT 010 386 63-55	ND LT 020 183 63-55
Part number		18217680	18217699	18217702	18217710	18217729
Nominal voltage (according to EN 50160)	V _N	1 x AC 230 V, 50/60 Hz		3 x AC 230 – 600 V, 50/60 Hz		
Rated current	I _N	16 A	25 A	6 A	10 A	18 A
Inductance	L _N	1.83 mH	1.17 mH	4.8 mH	3.86 mH	2.04 mH
Ambient temperature		-25 to +40 °C				
IP protection		IP66 (EN 60529)				
Weight	m in kg (lb)	1 / 2.21	1.3 / 2.87	1.6 / 3.53	3.5 / 7.72	7 / 15.43
Assignment to AC 230 V		0008 / 0015	0022	0008	0015	0022 / 0030
Assignment to AC 400 V		-	-	0008 / 0015	0022	0040 / 0055
Assignment to AC 575 V		-	-	0008 – 0022	0040	0055 / 0075
UL/cUL approval		Yes / Yes	Yes / Yes	Yes / Yes	Yes / Yes	Yes / Yes

4 Technical data – system accessories

Line chokes

4.2.2 Dimensions

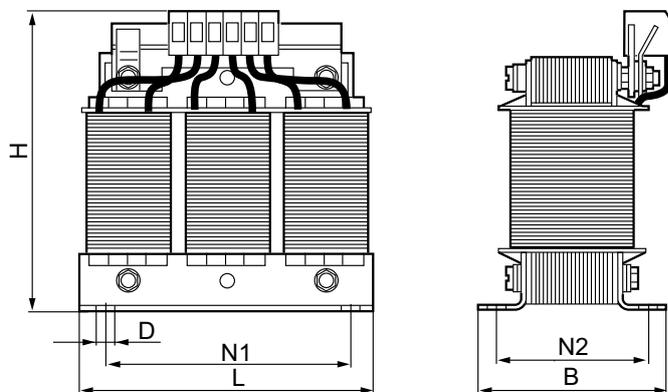
IP20, 1 × 230 V



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Type	L		B		H		N1		N2		D	
	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in
ND LT 010 290 21	78	3.07	78	3.07	80	3.15	56	2.20	49	1.92	4.8	0.18
ND LT 025 110 21	85	3.34	76	2.99	158	6.22	100	3.93	55	2.16	5	0.19

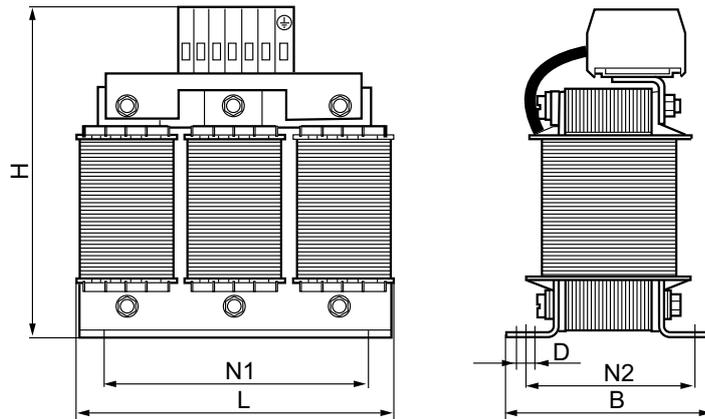
IP20, 3 × 230 – 500 V



9453581067

Type	L		B		H		N1		N2		D	
	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in
ND LT 006 480 53	95	3.7	56	2.20	107	4.21	56	2.20	43	1.69	5 x 9	0.19 x 0.35
ND LT 010 290 53	125	4.92	71	2.79	127	5	100	3.93	55	2.16	5 x 8	0.19 x 0.31

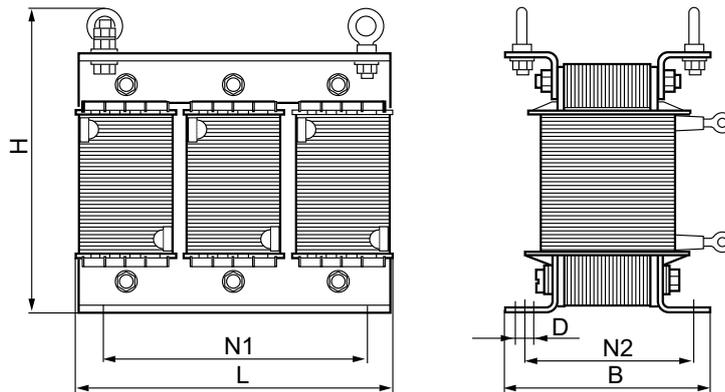
IP20, 3 × 230 – 500 V



9453583371

Type	L		B		H		N1		N2		D	
	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in
ND LT 036 081 53	190	7.48	82	3.22	205	8.07	170	6.69	58	2.28	8 x 12	0.31 x 0.47
ND LT 050 058 53-20	190	7.48	102	4.01	220	8.66	170	6.69	78	3.07	8 x 12	0.31 x 0.47
ND LT 090 032 53-20	240	9.44	107	4.21	280	11.02	185	7.28	85	3.34	10x18	0.39 x 0.70

IP00, 3 × 230 – 500 V



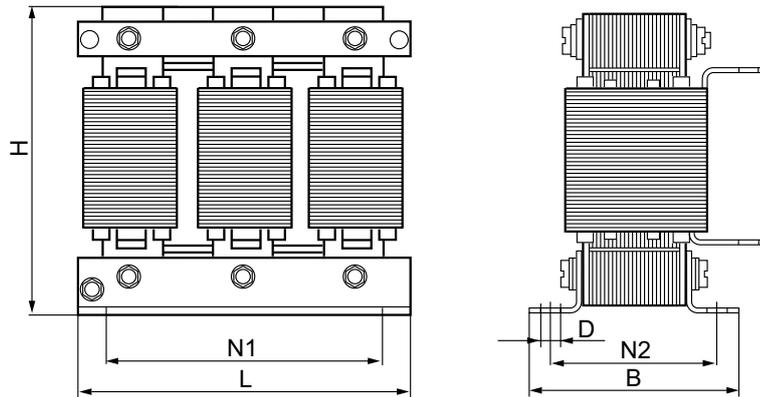
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Type	L		B		H		N1		N2		D	
	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in
ND LT 200 735 53-00	310	12.2	180	7.08	260	10.24	224	8.81	117	4.60	10x18	0.39 x 0.70

4 Technical data – system accessories

Line chokes

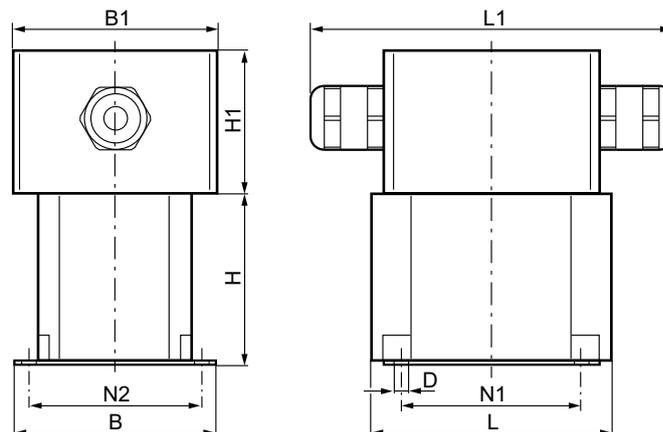
IP00, 3 × 230 – 500 V



9453588107

Type	L		B		H		N1		N2		D	
	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in
ND LT 300 049 53-00	370	14.57	180	7.08	310	12.2	248	9.76	139	5.47	10x18	0.39 x 0.70

IP66, 1 × 230 V, 3 × 230 – 600 V



9453666955

Type	L		B		H		N1		N2		D	
	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in
ND LT 016 183 21-55	82	3.22	70	2.75	70	2.75	70	2.75	58	2.28	6	0.23
ND LT 025 117 21-55	90	3.54	84	3.30	75	2.95	84	3.30	72	2.83	6	0.23
ND LT 006 613 63-55	115	4.52	74	2.91	88	3.46	80	3.15	60	2.36	5.5x7	0.21x0.27
ND LT 010 386 63-55	175	6.89	99	3.89	137	5.39	130	5.11	79	3.11	5.5x12	0.21x0.47
ND LT 020 183 63-55	175	6.89	114	4.48	137	5.39	130	5.11	94	3.70	5.5x12	0.21x0.47

Type	L1		B1		H1	
	mm	in	mm	in	mm	in
ND LT 016 183 21-55	151	5.94	85	3.34	60	2.36
ND LT 025 117 21-55	151	5.94	85	3.34	60	2.36
ND LT 006 613 63-55	151	5.94	85	3.34	60	2.36
ND LT 010 386 63-55	151	5.94	85	3.34	60	2.36
ND LT 020 183 63-55	151	5.94	85	3.34	60	2.36

20214545 / EN – 05/2014

4.3 Output chokes

Output chokes improve the quality of the output wave shape. When using an output choke, you can use twice the length of the maximum cable length indicated in the tables in chapter "Output power and current load (→ 18)".

Just like most inverters, MOVITRAC® LTP-B also has unfiltered outputs. In most applications, a satisfactory performance is achieved this way. For a few applications, an output filter is highly recommended to improve the functionality, reliability and service life of the system. These include:

- Long motor cables up to 300 m (the nominal length can be doubled when using an output choke), requires PWM frequency ≤ 4 kHz
- High capacity motor cable (e.g. "Pyro" wire for fire protection)
- Several motors connected in parallel
- Motors without insulation suited for inverters (usually older motors)

A series of high-quality output chokes with the following main features are available for MOVITRAC® LTP-B:

- Limiting the output voltage drop, usually < 200 V/ μ s
- Limiting transient overvoltages at the motor terminals, usually < 1000 V
- Suppressing line-related interference in low frequency ranges
- Compensating capacitive load currents
- Reducing HF interference emission of the motor cable
- Reducing motor losses and audible noise caused by ripple

4.3.1 Technical data

IP20

Type		HD LT 008 200 53	HD LT 012 130 53	HD LT 030 050 53	HD LT 075 022 53
Part number		18201695	18201709	18201717	18201725
Nominal voltage	V_N	3 x AC 200 – 500 V			
Rated current	I_N	8 A	12 A	30 A	75 A
Inductance	L_N	2 mH	1.3 mH	0.5 mH	0.22 mH
Degree of protection		IP20 (EN 60529)			
Weight	m in kg (lb)	1.5 (3.31)	2.8 (6.17)	4.2 (9.26)	8.6 (18.96)
Assignment to AC 400 V		0008 – 0022	0040	0055 / 0150	0185 – 0370
Assignment to AC 230 V		0008 / 0015	0022	0030 – 0075	0110 – 0185
UL/cUL approval		Yes / Yes	Yes / Yes	Yes / Yes	No / No

4 Technical data – system accessories

Output chokes

IP00

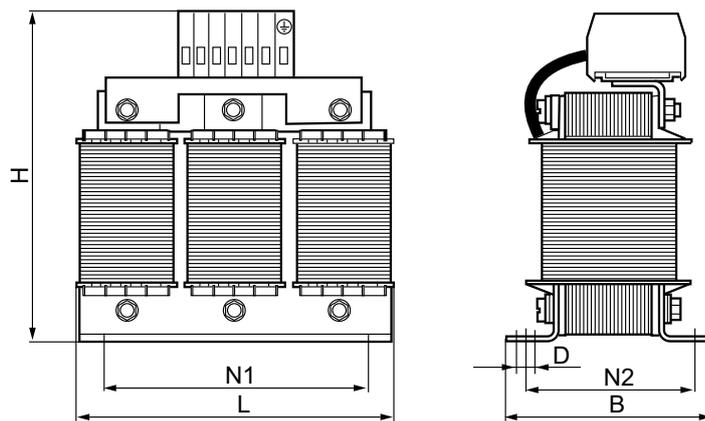
Type		HD LT 180 009 53	HD LT 250 007 53	HD LT 300 530 53
Part number		18201733	18201741	18408133
Nominal voltage	V_N	3 x AC 200 – 400 V		
Rated current	I_N	180 A	250 A	300 A
Inductance	L_N	0.09 mH	0,065 mH	0,053 mH
Degree of protection		IP00 (EN 60529)		
Weight	m in kg (lb)	30 (66.14)	35 (77.16)	48 (105.82)
Assignment to AC 400 V		0450 – 0900	1100/1320	1600
Assignment to AC 230 V		0220 – 0450	0550 / 0750	-
UL/cUL approval		No / No	No / No	No / No

IP66

Type		HD LT 008 200 63-55	HD LT 012 120 63-55	HD LT 018 090 63-55
Part number		18216757	18216765	18216773
Nominal voltage	V_N	3 x AC 200 – 600 V		
Rated current	I_N	8 A	12 A	18 A
Inductance	L_N	2 mH	1.2 mH	0.9 mH
Degree of protection		IP66 (EN 60529)		
Weight	m in kg (lb)	1.7 (3.75)	3.2 (7.05)	3.2 (7.05)
Assignment to AC 230 V		0008 / 0015	0022	0030 / 0040
Assignment to AC 400 V		0008 – 0022	0040	0055 / 0075
Assignment to AC 575 V		0008 – 0040	0055 / 0075	0110
UL/cUL approval		Yes / Yes	Yes / Yes	Yes / Yes

4.3.2 Dimensions

IP20, 3 × 200 – 500 V

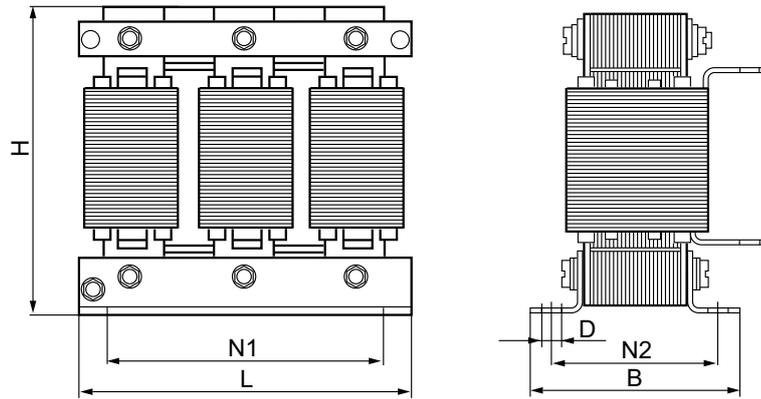


9453583371

Type	L		B		H		N1		N2		D	
	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in
HD LT 008 200 53	95	3.7	61	2.4	107	4.21	56	2.2	43	1.69	4	0.15
HD LT 012 130 53	125	4.92	76	2.99	158	6.22	100	3.93	55	2.16	5	0.19
HD LT 030 050 53	155	6.1	66	2.59	185	7.28	130	5.11	57	2.24	8	0.31
HD LT 075 022 53	190	7.48	92	3.62	223	8.77	170	6.69	68	2.67	8	0.31

20214545 / EN – 05/2014

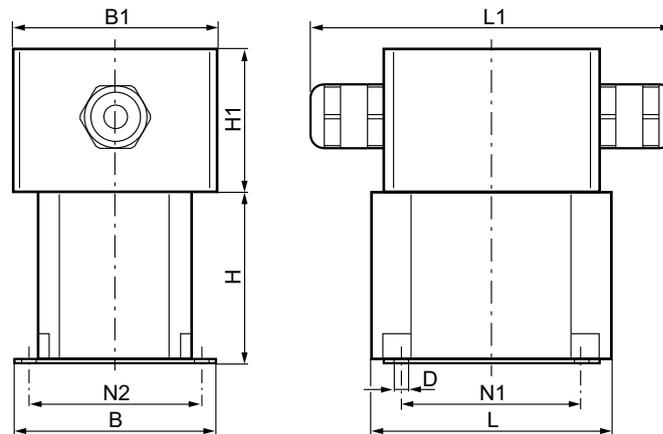
IP00, 3 × 200 – 400 V



9453588107

Type	L		B		H		N1		N2		D	
	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in
HD LT 180 009 53	360	14.17	180	7.08	263	10.35	264	10.39	122	4.8	10x18	0.39x0.7
HD LT 250 007 53	310	12.2	180	7.08	260	10.23	224	8.81	117	4.6	10x18	0.39x0.7
HD LT 300 530 53	380	14.96	180	7.08	310	12.2	248	9.76	139	5.47	10x18	0.39x0.7

IP66, 3 200 – 600 V



9453666955

Type	L		B		H		N1		N2		D	
	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in
HD LT 008 200 63-55	115	4.52	74	2.91	85	3.34	80	3.14	60	2.36	5.5x7	0.21x0.27
HD LT 012 120 63-55	140	5.51	87	3.42	110	4.33	100	3.93	70	2.75	5.5x12	0.21x0.47
HD LT 018 090 63-55	140	5.51	87	3.42	110	4.33	100	3.93	70	2.75	5.5x12	0.21x0.47

Type	L1		B1		H1	
	mm	in	mm	in	mm	in
HD LT 008 200 63-55	151	5.94	85	3.34	60	2.36
HD LT 012 120 63-55	151	5.94	85	3.34	60	2.36
HD LT 018 090 63-55	151	5.94	85	3.34	60	2.36

20214545 / EN – 05/2014

4 Technical data – system accessories

Line filter

4.4 Line filter

Most electrical units generate unwanted electrical interferences which affect the line voltage. All MOVITRAC® LTP-B inverters are designed in such way that the interference is minimized. They offer a high degree of electromagnetic compatibility. If necessary, you can use additional line filters to minimize the electromagnetic interference emission.

4.4.1 Technical data

Nominal voltage 200 – 250 V

Type		NF LT 010 201-20	NF LT 025 201-20	NF LT 010 201-66	NF LT 025 201-66
Part number		18411029	18411037	18411134	18411142
Nominal voltage (according to EN 50160)	V_N	1 x AC 200 – 250 V, 48 – 62 Hz			
Rated current	I_N	10 A	25 A	10 A	25 A
Leakage current	I	< 5 mA			
Operating temperature	T	-25 to +40 °C			
Degree of protection		IP20		IP66	
Weight	kg / lb	1.32 / 2.91	1.5 / 3.31	1.4 / 3.09	1.6 / 3.53
Assignment to AC 230 V		0008	0015 / 0022	0008	0015 / 0022
UL/cUL approval		No / No	No / No	No / No	No / No

Nominal voltage 380 – 400 V

Type		NF LT 006 503-20	NF LT 016 503-20	NF LT 025 503-20
Part number		18411045	18411053	18411061
Nominal voltage (according to EN 50160)	V_N	3 x AC 380 – 480 V, 48 – 62 Hz		
Rated current	I_N	6 A	16 A	25 A
Leakage current	I	< 10 mA	< 35 mA	< 35 mA
Operating temperature	T	-25 to +40 °C		
Degree of protection		IP20		
Weight	kg / lb	1.58 / 3.48	2.5 / 5.51	2.7 / 5.95
Assignment to AC 400 V		0008 – 0022	0040 / 0055	0075 / 0110
UL/cUL approval		No / No	No / No	No / No

Type		NF LT 006 503-66	NF LT 016 503-66	NF LT 025 503-66
Part number		18411150	18411169	18411177
Nominal voltage (according to EN 50160)	V_N	3 x AC 380 – 480 V, 48 – 62 Hz		
Rated current	I_N	6 A	16 A	25 A
Leakage current	I	< 10 mA	< 35 mA	< 35 mA
Operating temperature	T	-25 to +40 °C		
Degree of protection		IP66		
Weight	kg / lb	1.6 / 3.53	2.5 / 5.51	2.7 / 5.95
Assignment to AC 400 V		0008 – 0022	0040 / 0055	0075 / 0110
UL/cUL approval		No / No	No / No	No / No

Type		NF LT 050 503-20	NF LT 080 503-20	NF LT 180 503-20	NF LT 300 503-00
Part number		18411088	18411096	18411118	18411126
Nominal voltage (according to EN 50160)	V_N	3 x AC 380 – 480 V, 48 – 62 Hz			
Rated current	I_N	50 A	80 A	180 A	300 A
Leakage current	I	< 100 mA	< 100 mA	< 180 mA	< 180 mA
Operating temperature	T	-25 to +40 °C			
Degree of protection		IP20			IP00
Weight	kg / lb	2.63 / 5.80	7.35 / 16.20	9.98 / 22.00	17.5 / 38.58
Assignment to AC 400 V		0150 – 0220	0300 / 0370	0450 – 0750	0900 – 1600
UL/cUL approval		Yes / No	Yes / No	Yes / No	Yes / No

Nominal voltage 600 V

Type		NF LT 006 603-20	NF LT 016 603-20	NF LT 025 603-20
Part number		18411223	18411231	18411258
Nominal voltage (according to EN 50160)	V_N	3 x AC 600 V, 48 – 62 Hz		
Rated current	I_N	6 A	16 A	25 A
Leakage current	I	< 10 mA	< 35 mA	< 35 mA
Operating temperature	T	-25 to +40 °C		
Degree of protection		IP20		
Weight	kg / lb	2.7/5.95		
Assignment to AC 600 V		0008 – 0022	0040 – 0075	0110
UL/cUL approval		No / No	No / No	No / No

4 Technical data – system accessories

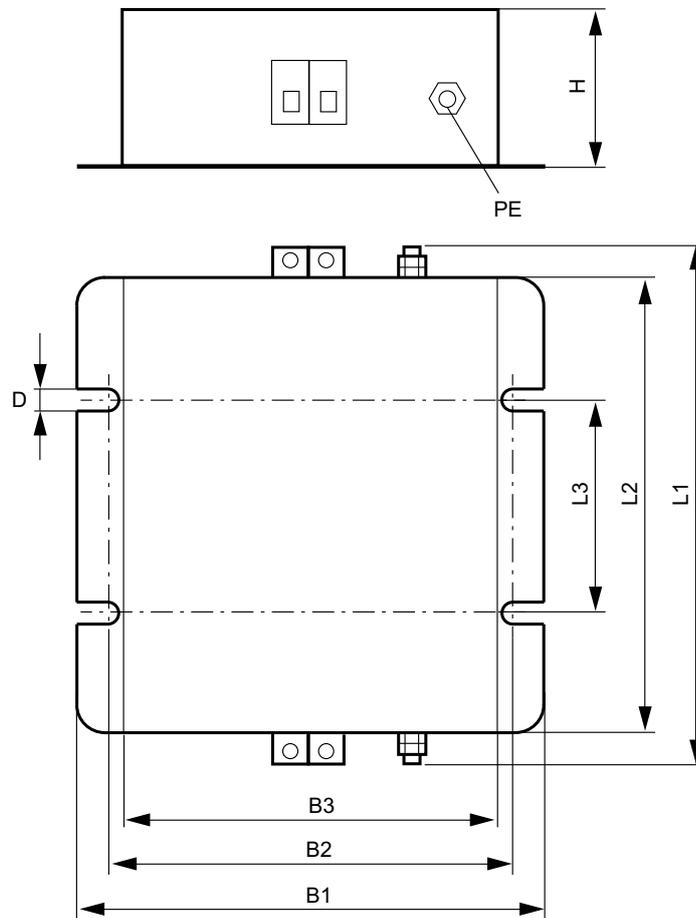
Line filter

Nominal voltage 690 V

Type		NF LT 050 603-20	NF LT 080 603-20	NF LT 180 603-20
Part number		18411266	18411274	18411282
Nominal voltage (according to EN 50160)	V_N	3 x AC 690 V, 48 – 62 Hz		
Rated current	I_N	50 A	80 A	180 A
Leakage current	I	< 80 mA	< 100 mA	< 100 mA
Operating temperature	T	-25 to +40 °C		
Degree of protection		IP20		
Weight	kg / lb	3.38/7.45	5.67/12.50	6.99/15.41
Assignment to AC 600 V		0150 – 0300	0370/0450	0550 – 1100
UL/cUL approval		No / No	No / No	No / No

4.4.2 Dimensions

1 x AC 200 – 250 V, 10 – 25 A, IP20



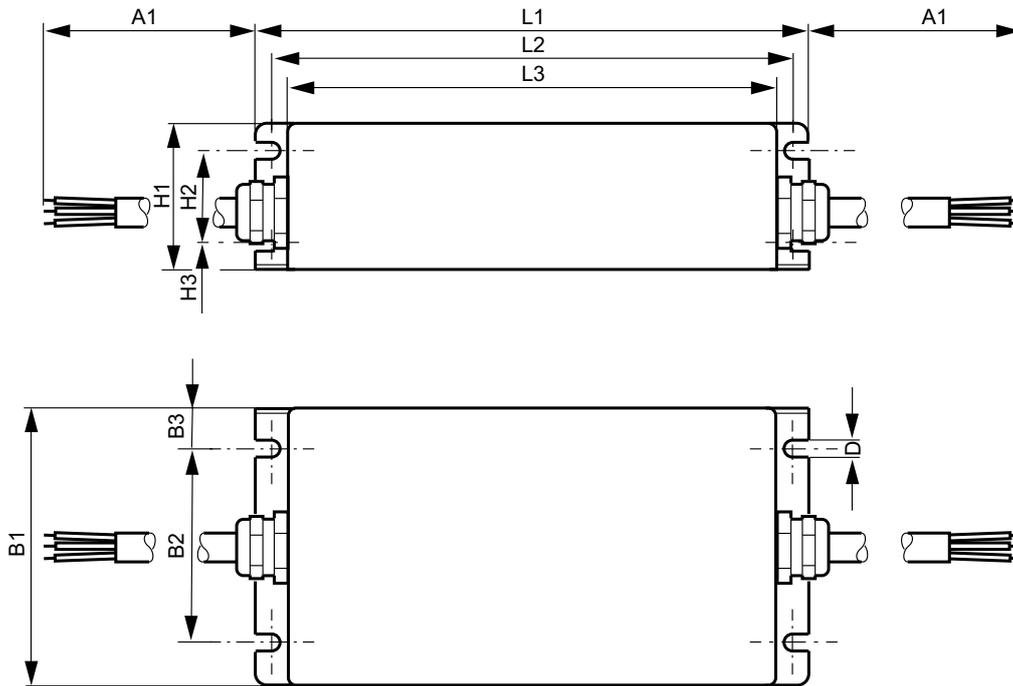
12694590091

Part number	PE connection	L1 mm	L2 mm	L3 mm	B1 mm	B2 mm	B3 mm	H mm	D mm
NF LT 010 201-20	2 x M6	180	160	150	70	45	12.5	65	6.2
NF LT 025 201-20	2 x M6	250	236	220	70	45	12.5	65	6.2

4 Technical data – system accessories

Line filter

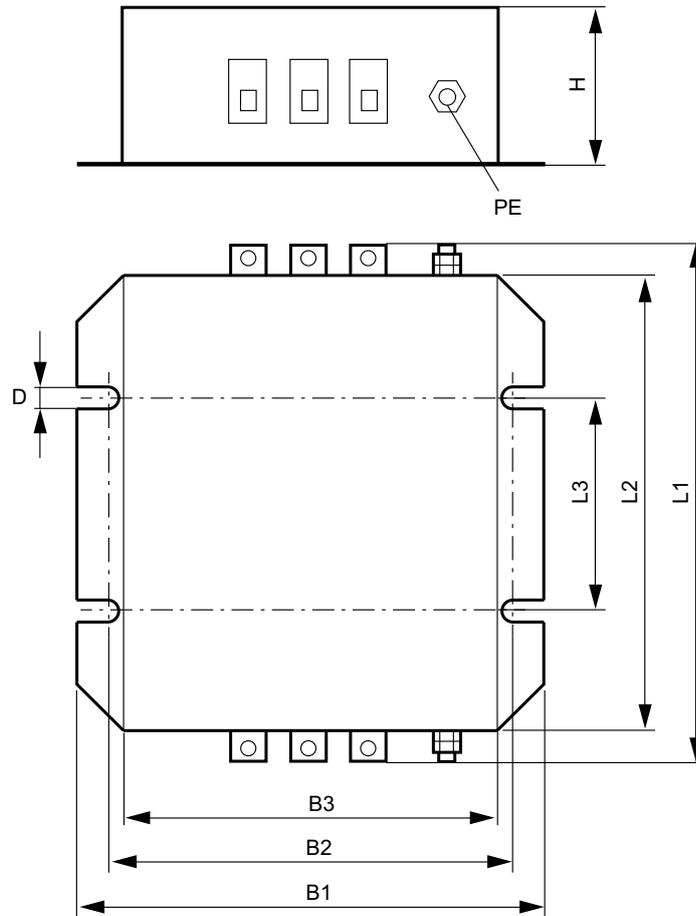
1 x AC 200 – 250 V, 10 – 25 A, IP66



12263312139

Part number	PE connection	L1 mm	L2 mm	L3 mm	B1 mm	B2 mm	B3 mm	H1 mm	H2 mm	H3 mm	D mm	A1 mm
NF LT 010 201-66	3G2.5	180	166	150	70	45	12.5	65	40	12.5	6.2	500
NF LT 025 201-66	3G4.0	250	236	220	70	45	12.5	65	40	12.5	6.2	500

3 x AC 380 – 480 V, 6 – 50 A, IP20



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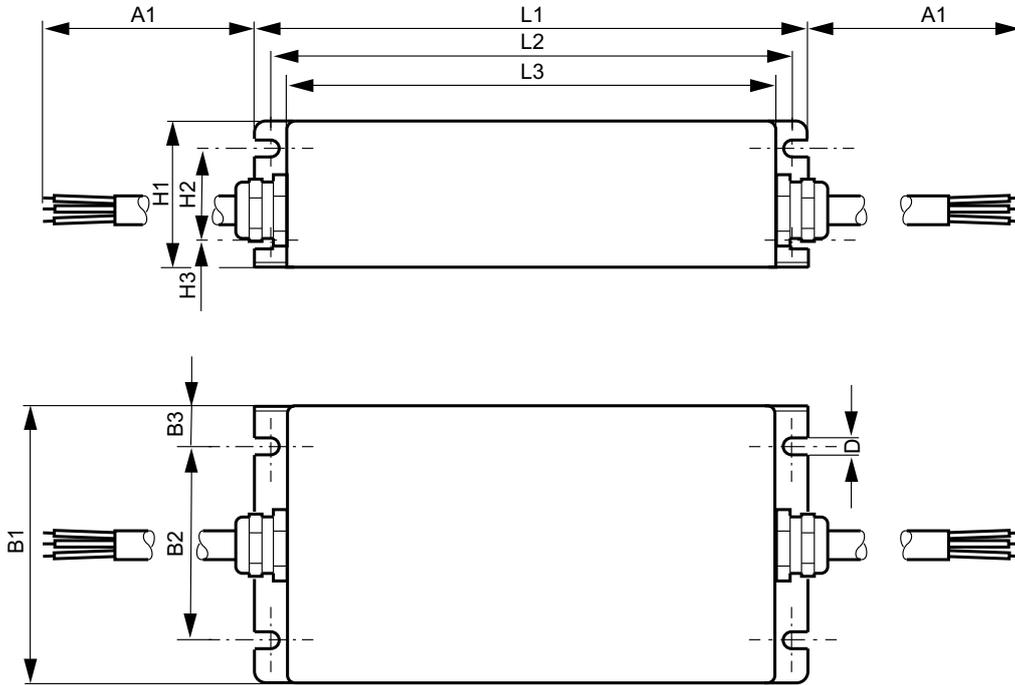
Part number	PE connection	L1 mm	L2 mm	L3 mm	B1 mm	B2 mm	B3 mm	H mm	D mm
NF LT 006 503-20	2 x M6	210	196	180	85	55	15	60	6.2
NF LT 016 503-20	2 x M6	230	216	200	120	80	20	65	6.2
NF LT 025 503-20	2 x M6	230	216	200	120	80	20	65	6.2
NF LT 050 503-20	2 x M6	247	200	115	150	136	120	65	6.2

4 Technical data – system accessories

Line filter

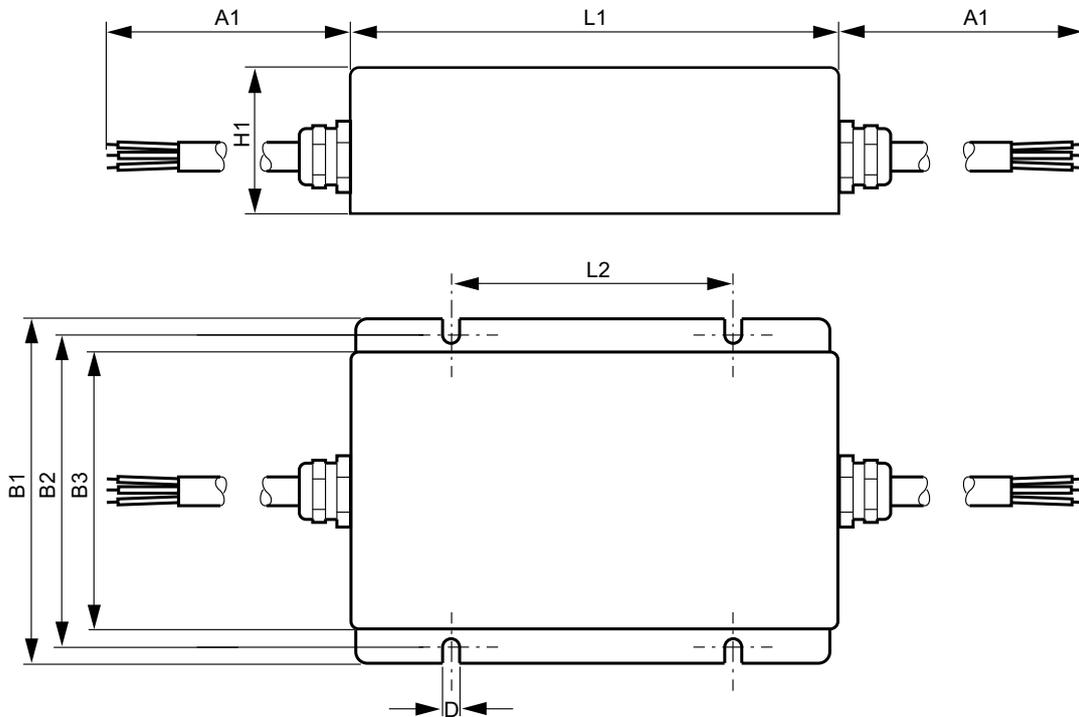
3 x AC 380 – 480 V, 6 – 25 A, IP66

NF LT 006 503-66, NF LT 016 503-66



12263312139

NF LT 025 503-66

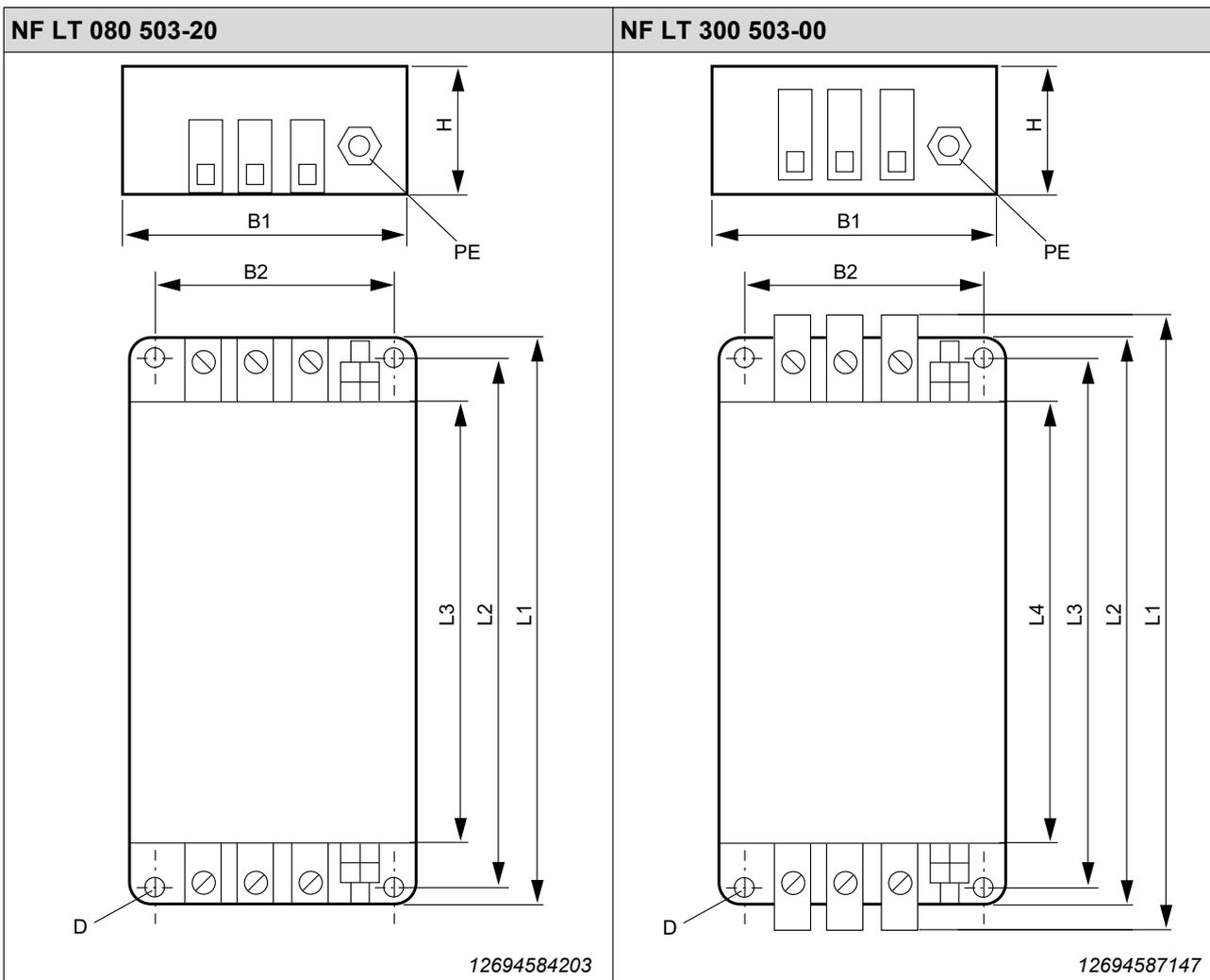


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20214545 / EN – 05/2014

Part number	PE connection	L1 mm	L2 mm	L3 mm	B1 mm	B2 mm	B3 mm	H1 mm	H2 mm	H3 mm	D mm	A1 mm
NF LT 006 503-66	4G1.5	210	196	180	85	55	15	60	40	10	6.2	500
NF LT 016 503-66	4G2.5	230	216	200	120	80	20	65	40	12.5	6.2	500
NF LT 025 503-66	4G4.0	200	115	-	150	136	120	65	-	-	6.2	500

3 x AC 380 – 400 V, 80 – 300 A, IP20 / IP00



Part number	PE connection	L1 mm	L2 mm	L3 mm	L4 mm	B1 mm	B2 mm	H mm	D mm
NF LT 080 503-20	2 x M10	400	373	350	-	170	130	90	8.5
NF LT 180 503-20	2 x M10	510	470	360	-	180	156	115	10
NF LT 300 503-00	2 x M10	730	700	660	530	260	220	130	12

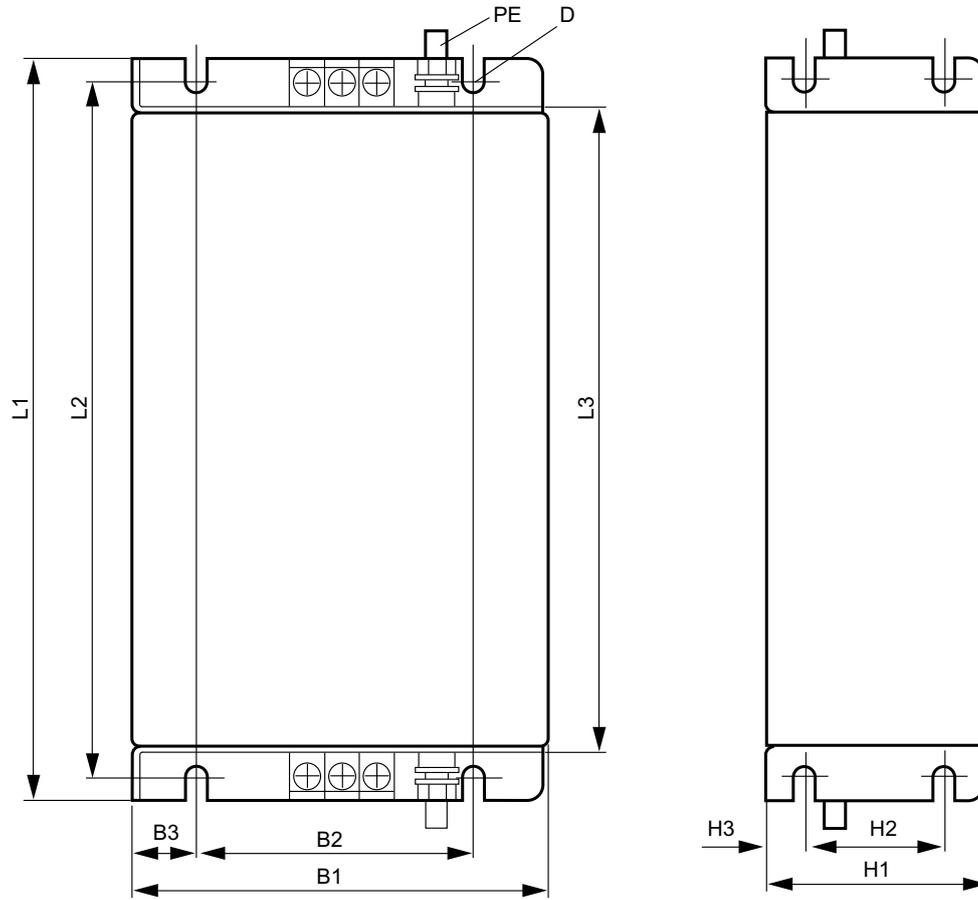
20214545 / EN – 05/2014

4 Technical data – system accessories

Line filter

3 x AC 600 V / 690 V, 6 – 25 A, IP20

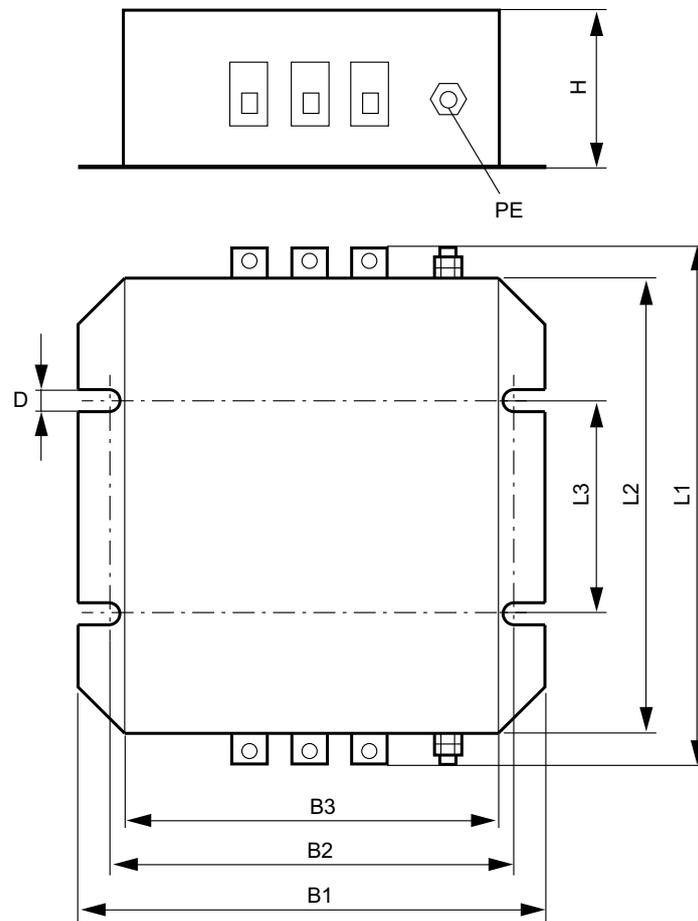
NF LT 006 603-20, NF LT 016 603-20, NF LT 025 603-20



12263310219

3 x AC 600 V / 690 V, 50 A, IP20

NF LT 050 603-20



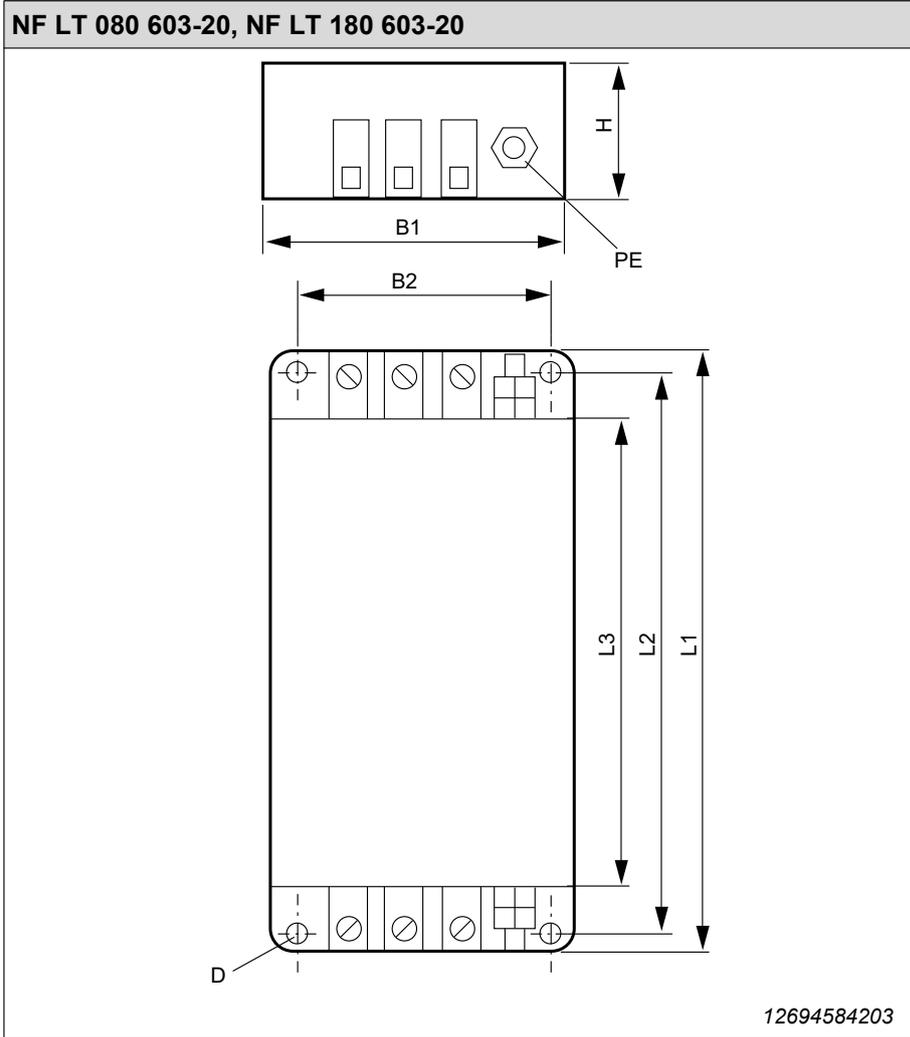
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4 Technical data – system accessories

Line filter

3 x AC 600 V / 690 V, 80 – 180 A, IP20

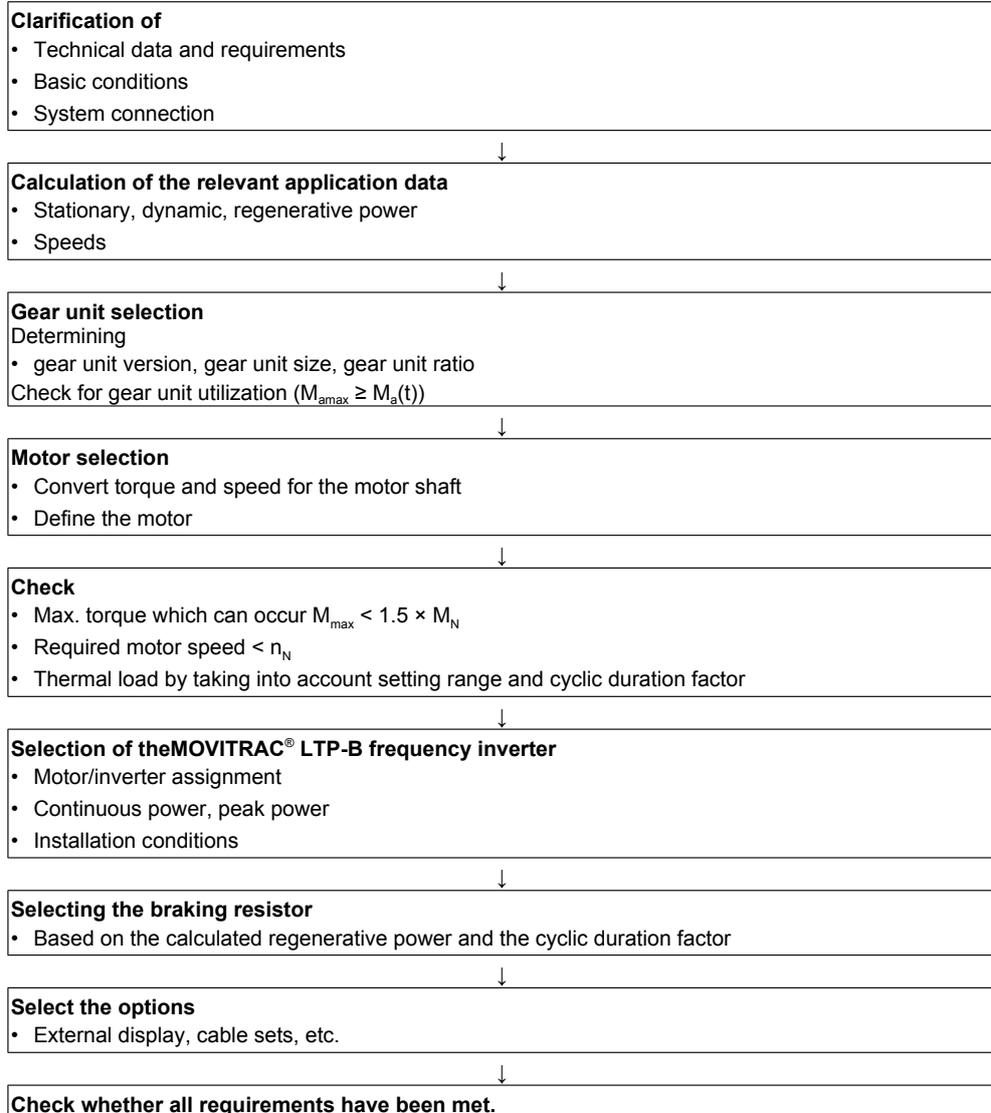


Part number	PE connection	L1 mm	L2 mm	L3 mm	B1 mm	B2 mm	B3 mm	H1 mm	H2 mm	H3 mm	D mm
NF LT 006 603-20	2 x M6	210	196	180	85	55	15	60	40	10	6.2
NF LT 016 603-20	2 x M6	230	216	200	120	80	20	65	40	12.5	6.2
NF LT 025 603-20	2 x M6	230	216	200	120	80	20	65	40	12.5	6.2
NF LT 050 603-20	2 x M6	270	240	160	148	130	120	70	-	-	7
NF LT 080 603-20	2 x M10	400	373	350	170	130	-	90	-	-	8.5
NF LT 180 603-20	2 x M10	510	470	360	180	156	-	115	-	-	10

20214545 / EN – 05/2014

5 Selecting a motor

5.1 Project planning flowchart



6 Address list

Germany			
Headquarters Production Sales	Bruchsal	SEW-EURODRIVE GmbH & Co KG Ernst-Blickle-Straße 42 D-76646 Bruchsal P.O. Box Postfach 3023 • D-76642 Bruchsal	Tel. +49 7251 75-0 Fax +49 7251 75-1970 http://www.sew-eurodrive.de sew@sew-eurodrive.de
Production / Industrial Gears	Bruchsal	SEW-EURODRIVE GmbH & Co KG Christian-Pähr-Str.10 D-76646 Bruchsal	Tel. +49 7251 75-0 Fax +49 7251 75-2970
Service Competence Center	Mechanics / Mechatronics	SEW-EURODRIVE GmbH & Co KG Ernst-Blickle-Straße 1 D-76676 Graben-Neudorf	Tel. +49 7251 75-1710 Fax +49 7251 75-1711 sc-mitte@sew-eurodrive.de
	Electronics	SEW-EURODRIVE GmbH & Co KG Ernst-Blickle-Straße 42 D-76646 Bruchsal	Tel. +49 7251 75-1780 Fax +49 7251 75-1769 sc-elektronik@sew-eurodrive.de
Drive Technology Center	North	SEW-EURODRIVE GmbH & Co KG Alte Ricklinger Straße 40-42 D-30823 Garbsen (near Hannover)	Tel. +49 5137 8798-30 Fax +49 5137 8798-55 sc-nord@sew-eurodrive.de
	East	SEW-EURODRIVE GmbH & Co KG Dänkritzer Weg 1 D-08393 Meerane (near Zwickau)	Tel. +49 3764 7606-0 Fax +49 3764 7606-30 sc-ost@sew-eurodrive.de
	South	SEW-EURODRIVE GmbH & Co KG Domagkstraße 5 D-85551 Kirchheim (near München)	Tel. +49 89 909552-10 Fax +49 89 909552-50 sc-sued@sew-eurodrive.de
	West	SEW-EURODRIVE GmbH & Co KG Siemensstraße 1 D-40764 Langenfeld (near Düsseldorf)	Tel. +49 2173 8507-30 Fax +49 2173 8507-55 sc-west@sew-eurodrive.de
	Drive Service Hotline / 24 Hour Service		
Additional addresses for service in Germany provided on request.			
France			
Production Sales Service	Haguenau	SEW-USOCOME 48-54 route de Soufflenheim B. P. 20185 F-67506 Haguenau Cedex	Tel. +33 3 88 73 67 00 Fax +33 3 88 73 66 00 http://www.usocome.com sew@usocome.com
Production	Forbach	SEW-USOCOME Zone industrielle Technopôle Forbach Sud B. P. 30269 F-57604 Forbach Cedex	Tel. +33 3 87 29 38 00
Assembly Sales Service	Bordeaux	SEW-USOCOME Parc d'activités de Magellan 62 avenue de Magellan - B. P. 182 F-33607 Pessac Cedex	Tel. +33 5 57 26 39 00 Fax +33 5 57 26 39 09
	Lyon	SEW-USOCOME Parc d'affaires Roosevelt Rue Jacques Tati F-69120 Vaulx en Velin	Tel. +33 4 72 15 37 00 Fax +33 4 72 15 37 15
	Nantes	SEW-USOCOME Parc d'activités de la forêt 4 rue des Fontenelles F-44140 Le Bignon	Tel. +33 2 40 78 42 00 Fax +33 2 40 78 42 20
	Paris	SEW-USOCOME Zone industrielle 2 rue Denis Papin F-77390 Verneuil l'Etang	Tel. +33 1 64 42 40 80 Fax +33 1 64 42 40 88
Additional addresses for service in France provided on request.			

Algeria			
Sales	Algiers	REDUCOM Sarl 16, rue des Frères Zaghounne Bellevue 16200 El Harrach Alger	Tel. +213 21 8214-91 Fax +213 21 8222-84 info@reducom-dz.com http://www.reducom-dz.com
Argentina			
Assembly Sales	Buenos Aires	SEW EURODRIVE ARGENTINA S.A. Ruta Panamericana Km 37.5, Lote 35 (B1619IEA) Centro Industrial Garín Prov. de Buenos Aires	Tel. +54 3327 4572-84 Fax +54 3327 4572-21 sewar@sew-eurodrive.com.ar http://www.sew-eurodrive.com.ar
Australia			
Assembly Sales Service	Melbourne	SEW-EURODRIVE PTY. LTD. 27 Beverage Drive Tullamarine, Victoria 3043	Tel. +61 3 9933-1000 Fax +61 3 9933-1003 http://www.sew-eurodrive.com.au enquires@sew-eurodrive.com.au
	Sydney	SEW-EURODRIVE PTY. LTD. 9, Sleigh Place, Wetherill Park New South Wales, 2164	Tel. +61 2 9725-9900 Fax +61 2 9725-9905 enquires@sew-eurodrive.com.au
Austria			
Assembly Sales Service	Wien	SEW-EURODRIVE Ges.m.b.H. Richard-Strauss-Strasse 24 A-1230 Wien	Tel. +43 1 617 55 00-0 Fax +43 1 617 55 00-30 http://www.sew-eurodrive.at sew@sew-eurodrive.at
Belarus			
Sales	Minsk	SEW-EURODRIVE BY RybalkoStr. 26 BY-220033 Minsk	Tel.+375 17 298 47 56 / 298 47 58 Fax +375 17 298 47 54 http://www.sew.by sales@sew.by
Belgium			
Assembly Sales Service	Brussels	SEW-EURODRIVE n.v./s.a. Researchpark Haasrode 1060 Evenementenlaan 7 BE-3001 Leuven	Tel. +32 16 386-311 Fax +32 16 386-336 http://www.sew-eurodrive.be info@sew-eurodrive.be
Service Competence Center	Industrial Gears	SEW-EURODRIVE n.v./s.a. Rue de Parc Industriel, 31 BE-6900 Marche-en-Famenne	Tel. +32 84 219-878 Fax +32 84 219-879 http://www.sew-eurodrive.be service-wallonie@sew-eurodrive.be
Brazil			
Production Sales Service	São Paulo	SEW-EURODRIVE Brasil Ltda. Avenida Amâncio Gaiolli, 152 - Rodovia Presidente Dutra Km 208 Guarulhos - 07251-250 - SP SAT - SEW ATENDE - 0800 7700496	Tel. +55 11 2489-9133 Fax +55 11 2480-3328 http://www.sew-eurodrive.com.br sew@sew.com.br
Assembly Sales Service	Rio Claro	SEW-EURODRIVE Brasil Ltda. Rodovia Washington Luiz, Km 172 Condomínio Industrial Conpark Caixa Postal: 327 13501-600 – Rio Claro / SP	Tel. +55 19 3522-3100 Fax +55 19 3524-6653 montadora.rc@sew.com.br
	Joinville	SEW-EURODRIVE Brasil Ltda. Rua Dona Francisca, 12.346 – Pirabeiraba 89239-270 – Joinville / SC	Tel. +55 47 3027-6886 Fax +55 47 3027-6888 filial.sc@sew.com.br
	Indaiatuba	SEW-EURODRIVE Brasil Ltda. Estrada Municipal Jose Rubim, 205 Rodovia Santos Dumont Km 49 13347-510 - Indaiatuba / SP	Tel. +55 19 3835-8000 sew@sew.com.br

6 Address list

Bulgaria			
Sales	Sofia	BEVER-DRIVE GmbH Bogdanovetz Str.1 BG-1606 Sofia	Tel. +359 2 9151160 Fax +359 2 9151166 bever@bever.bg
Cameroon			
Sales	Douala	Electro-Services Rue Drouot Akwa B.P. 2024 Douala	Tel. +237 33 431137 Fax +237 33 431137 electrojemba@yahoo.fr
Canada			
Assembly Sales Service	Toronto	SEW-EURODRIVE CO. OF CANADA LTD. 210 Walker Drive Bramalea, ON L6T 3W1	Tel. +1 905 791-1553 Fax +1 905 791-2999 http://www.sew-eurodrive.ca l.watson@sew-eurodrive.ca
	Vancouver	SEW-EURODRIVE CO. OF CANADA LTD. Tilbury Industrial Park 7188 Honeyman Street Delta, BC V4G 1G1	Tel. +1 604 946-5535 Fax +1 604 946-2513 b.wake@sew-eurodrive.ca
	Montreal	SEW-EURODRIVE CO. OF CANADA LTD. 2555 Rue Leger Lasalle, PQ H8N 2V9	Tel. +1 514 367-1124 Fax +1 514 367-3677 a.peluso@sew-eurodrive.ca
Additional addresses for service in Canada provided on request.			
Chile			
Assembly Sales Service	Santiago	SEW-EURODRIVE CHILE LTDA. Las Encinas 1295 Parque Industrial Valle Grande LAMPA RCH-Santiago de Chile P.O. Box Casilla 23 Correo Quilicura - Santiago - Chile	Tel. +56 2 75770-00 Fax +56 2 75770-01 http://www.sew-eurodrive.cl ventas@sew-eurodrive.cl
China			
Production Assembly Sales Service	Tianjin	SEW-EURODRIVE (Tianjin) Co., Ltd. No. 46, 7th Avenue, TEDA Tianjin 300457	Tel. +86 22 25322612 Fax +86 22 25323273 info@sew-eurodrive.cn http://www.sew-eurodrive.cn
Assembly Sales Service	Suzhou	SEW-EURODRIVE (Suzhou) Co., Ltd. 333, Suhong Middle Road Suzhou Industrial Park Jiangsu Province, 215021	Tel. +86 512 62581781 Fax +86 512 62581783 suzhou@sew-eurodrive.cn
	Guangzhou	SEW-EURODRIVE (Guangzhou) Co., Ltd. No. 9, JunDa Road East Section of GETDD Guangzhou 510530	Tel. +86 20 82267890 Fax +86 20 82267922 guangzhou@sew-eurodrive.cn
	Shenyang	SEW-EURODRIVE (Shenyang) Co., Ltd. 10A-2, 6th Road Shenyang Economic Technological Development Area Shenyang, 110141	Tel. +86 24 25382538 Fax +86 24 25382580 shenyang@sew-eurodrive.cn
	Wuhan	SEW-EURODRIVE (Wuhan) Co., Ltd. 10A-2, 6th Road No. 59, the 4th Quanli Road, WEDA 430056 Wuhan	Tel. +86 27 84478388 Fax +86 27 84478389 wuhan@sew-eurodrive.cn
	Xi'An	SEW-EURODRIVE (Xi'An) Co., Ltd. No. 12 Jinye 2nd Road Xi'An High-Technology Industrial Development Zone Xi'An 710065	Tel. +86 29 68686262 Fax +86 29 68686311 xian@sew-eurodrive.cn
Additional addresses for service in China provided on request.			

Colombia			
Assembly Sales Service	Bogotá	SEW-EURODRIVE COLOMBIA LTDA. Calle 22 No. 132-60 Bodega 6, Manzana B Santafé de Bogotá	Tel. +57 1 54750-50 Fax +57 1 54750-44 http://www.sew-eurodrive.com.co sew@sew-eurodrive.com.co
Croatia			
Sales Service	Zagreb	KOMPEKS d. o. o. Zeleni dol 10 HR 10 000 Zagreb	Tel. +385 1 4613-158 Fax +385 1 4613-158 kompeks@inet.hr
Czech Republic			
Sales Assembly Service	Hostivice	SEW-EURODRIVE CZ s.r.o. Floriánova 2459 253 01 Hostivice	Tel. +420 255 709 601 Fax +420 235 350 613 http://www.sew-eurodrive.cz sew@sew-eurodrive.cz
	Drive Service Hot-line / 24 Hour Service	HOT-LINE +420 800 739 739 (800 SEW SEW)	Servis: Tel. +420 255 709 632 Fax +420 235 358 218 servis@sew-eurodrive.cz
Denmark			
Assembly Sales Service	Copenhagen	SEW-EURODRIVE A/S Geminivej 28-30 DK-2670 Greve	Tel. +45 43 9585-00 Fax +45 43 9585-09 http://www.sew-eurodrive.dk sew@sew-eurodrive.dk
Egypt			
Sales Service	Cairo	Copam Egypt for Engineering & Agencies 33 El Hegaz ST, Heliopolis, Cairo	Tel. +20 2 22566-299 +1 23143088 Fax +20 2 22594-757 http://www.copam-egypt.com/ copam@datum.com.eg
Estonia			
Sales	Tallin	ALAS-KUUL AS Reti tee 4 EE-75301 Peetri küla, Rae vald, Harjumaa	Tel. +372 6593230 Fax +372 6593231 veiko.soots@alas-kuul.ee
Finland			
Assembly Sales Service	Hollola	SEW-EURODRIVE OY Vesimäentie 4 FIN-15860 Hollola 2	Tel. +358 201 589-300 Fax +358 3 780-6211 http://www.sew-eurodrive.fi sew@sew.fi
Service	Hollola	SEW-EURODRIVE OY Keskikankaantie 21 FIN-15860 Hollola	Tel. +358 201 589-300 Fax +358 3 780-6211 http://www.sew-eurodrive.fi sew@sew.fi
Production Assembly	Karkkila	SEW Industrial Gears Oy Valurinkatu 6, PL 8 FI-03600 Karkkila, 03601 Karkkila	Tel. +358 201 589-300 Fax +358 201 589-310 sew@sew.fi http://www.sew-eurodrive.fi
Gabon			
Sales	Libreville	ESG Electro Services Gabun Feu Rouge Lalala 1889 Libreville Gabun	Tel. +241 741059 Fax +241 741059 esg_services@yahoo.fr
Great Britain			
Assembly Sales Service	Normanton	SEW-EURODRIVE Ltd. DeVilliers Way Trident Park Normanton West Yorkshire WF6 1GX	Tel. +44 1924 893-855 Fax +44 1924 893-702 http://www.sew-eurodrive.co.uk info@sew-eurodrive.co.uk

6 Address list

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		Drive Service Hotline / 24 Hour Service	Tel. 01924 896911
Greece			
Sales	Athens	Christ. Boznos & Son S.A. 12, K. Mavromichali Street P.O. Box 80136 GR-18545 Piraeus	Tel. +30 2 1042 251-34 Fax +30 2 1042 251-59 http://www.boznos.gr info@boznos.gr
Hong Kong			
Assembly Sales Service	Hong Kong	SEW-EURODRIVE LTD. Unit No. 801-806, 8th Floor Hong Leong Industrial Complex No. 4, Wang Kwong Road Kowloon, Hong Kong	Tel. +852 36902200 Fax +852 36902211 contact@sew-eurodrive.hk
Hungary			
Sales Service	Budapest	SEW-EURODRIVE Kft. H-1037 Budapest Kunigunda u. 18	Tel. +36 1 437 06-58 Fax +36 1 437 06-50 http://www.sew-eurodrive.hu office@sew-eurodrive.hu
India			
Registered Office Assembly Sales Service	Vadodara	SEW-EURODRIVE India Private Limited Plot No. 4, GIDC POR Ramangamdi • Vadodara - 391 243 Gujarat	Tel. +91 265 3045200, +91 265 2831086 Fax +91 265 3045300, +91 265 2831087 http://www.seweurodriveindia.com salesvadodara@seweurodriveindia.com
Assembly Sales Service	Chennai	SEW-EURODRIVE India Private Limited Plot No. K3/1, Sipcot Industrial Park Phase II Mambakkam Village Sriperumbudur - 602105 Kancheepuram Dist, Tamil Nadu	Tel. +91 44 37188888 Fax +91 44 37188811 saleschennai@seweurodriveindia.com
Ireland			
Sales Service	Dublin	Alperton Engineering Ltd. 48 Moyle Road Dublin Industrial Estate Glasnevin, Dublin 11	Tel. +353 1 830-6277 Fax +353 1 830-6458 info@alperton.ie http://www.alperton.ie
Israel			
Sales	Tel-Aviv	Liraz Handasa Ltd. Ahofer Str 34B / 228 58858 Holon	Tel. +972 3 5599511 Fax +972 3 5599512 http://www.liraz-handasa.co.il office@liraz-handasa.co.il
Italy			
Assembly Sales Service	Solaro	SEW-EURODRIVE di R. Blicke & Co.s.a.s. Via Bernini,14 I-20020 Solaro (Milano)	Tel. +39 02 96 9801 Fax +39 02 96 980 999 http://www.sew-eurodrive.it sewit@sew-eurodrive.it
Ivory Coast			
Sales	Abidjan	SICA Société Industrielle & Commerciale pour l'Afrique 165, Boulevard de Marseille 26 BP 1173 Abidjan 26	Tel. +225 21 25 79 44 Fax +225 21 25 88 28 sicamot@aviso.ci
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Assembly Sales Service	Iwata	SEW-EURODRIVE JAPAN CO., LTD 250-1, Shimoman-no, Iwata Shizuoka 438-0818	Tel. +81 538 373811 Fax +81 538 373855 http://www.sew-eurodrive.co.jp sewjapan@sew-eurodrive.co.jp

20214545 / EN - 05/2014

Kazakhstan			
Sales	Almaty	ТОО "СЕВ-ЕВРОДРАЙВ" пр.Райымбека, 348 050061 г. Алматы Республика Казахстан	Тел. +7 (727) 334 1880 Факс +7 (727) 334 1881 http://www.sew-eurodrive.kz sew@sew-eurodrive.kz
Kenya			
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Latvia			
Sales	Riga	SIA Alas-Kuul Katlakalna 11C LV-1073 Riga	Tel. +371 6 7139253 Fax +371 6 7139386 http://www.alas-kuul.com info@alas-kuul.com
Lebanon			
Sales Lebanon	Beirut	Gabriel Acar & Fils sarl B. P. 80484 Bourj Hammoud, Beirut	Tel. +961 1 510 532 Fax +961 1 494 971 ssacar@inco.com.lb
		After Sales Service	service@medrives.com
Sales Jordan / Kuwait / Saudi Arabia / Syria	Beirut	Middle East Drives S.A.L. (offshore) Sin El Fil. B. P. 55-378 Beirut	Tel. +961 1 494 786 Fax +961 1 494 971 info@medrives.com http://www.medrives.com
		After Sales Service	service@medrives.com
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Luxembourg			
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Madagascar			
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Assembly Sales Service	Johor	SEW-EURODRIVE SDN BHD No. 95, Jalan Seroja 39, Taman Johor Jaya 81000 Johor Bahru, Johor West Malaysia	Tel. +60 7 3549409 Fax +60 7 3541404 sales@sew-eurodrive.com.my
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6 Address list

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Morocco			
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Namibia			
Sales	Swakopmund	DB Mining & Industrial Services Einstein Street Strauss Industrial Park Unit1 Swakopmund	Tel. +264 64 462 738 Fax +264 64 462 734 sales@dbmining.in.na
Netherlands			
Assembly Sales Service	Rotterdam	SEW-EURODRIVE B.V. Industrieweg 175 NL-3044 AS Rotterdam Postbus 10085 NL-3004 AB Rotterdam	Tel. +31 10 4463-700 Fax +31 10 4155-552 Service: 0800-SEWHELP http://www.sew-eurodrive.nl info@sew-eurodrive.nl
New Zealand			
Assembly Sales Service	Auckland	SEW-EURODRIVE NEW ZEALAND LTD. P.O. Box 58-428 82 Greenmount drive East Tamaki Auckland	Tel. +64 9 2745627 Fax +64 9 2740165 http://www.sew-eurodrive.co.nz sales@sew-eurodrive.co.nz
	Christchurch	SEW-EURODRIVE NEW ZEALAND LTD. 10 Settlers Crescent, Ferrymead Christchurch	Tel. +64 3 384-6251 Fax +64 3 384-6455 sales@sew-eurodrive.co.nz
Nigeria			
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Norway			
Assembly Sales Service	Moss	SEW-EURODRIVE A/S Solgaard skog 71 N-1599 Moss	Tel. +47 69 24 10 20 Fax +47 69 24 10 40 http://www.sew-eurodrive.no sew@sew-eurodrive.no
Pakistan			
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Paraguay			
Sales	Fernando de la Mora	SEW-EURODRIVE PARAGUAY S.R.L De la Victoria 112, Esquina nueva Asunción Departamento Central Fernando de la Mora, Barrio Bernardino	Tel. +595 991 519695 Fax +595 21 3285539 sew-py@sew-eurodrive.com.py

20214545 / EN - 05/2014

Peru			
Assembly Sales Service	Lima	SEW DEL PERU MOTORES REDUCTORES S.A.C. Los Calderos, 120-124 Urbanizacion Industrial Vulcano, ATE, Lima	Tel. +51 1 3495280 Fax +51 1 3493002 http://www.sew-eurodrive.com.pe sewperu@sew-eurodrive.com.pe
Poland			
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	Service	Tel. +48 42 6765332 / 42 6765343 Fax +48 42 6765346	Linia serwisowa Hotline 24H Tel. +48 602 739 739 (+48 602 SEW SEW) serwis@sew-eurodrive.pl
Portugal			
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Romania			
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Senegal			
Sales	Dakar	SENEMECA Mécanique Générale Km 8, Route de Rufisque B.P. 3251, Dakar	Tel. +221 338 494 770 Fax +221 338 494 771 senemeca@sentoo.sn http://www.senemeca.com
Serbia			
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Singapore			
Assembly Sales Service	Singapore	SEW-EURODRIVE PTE. LTD. No 9, Tuas Drive 2 Jurong Industrial Estate Singapore 638644	Tel. +65 68621701 Fax +65 68612827 http://www.sew-eurodrive.com.sg sewsingapore@sew-eurodrive.com
Slovakia			
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	Žilina	SEW-Eurodrive SK s.r.o. Industry Park - PChZ ulica M.R.Štefánika 71 SK-010 01 Žilina	Tel. +421 41 700 2513 Fax +421 41 700 2514 sew@sew-eurodrive.sk
	Banská Bystrica	SEW-Eurodrive SK s.r.o. Rudlovska cesta 85 SK-974 11 Banská Bystrica	Tel. +421 48 414 6564 Fax +421 48 414 6566 sew@sew-eurodrive.sk

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Slovenia			
Sales Service	Celje	Pakman - Pogonska Tehnika d.o.o. Ul. XIV. divizije 14 SLO - 3000 Celje	Tel. +386 3 490 83-20 Fax +386 3 490 83-21 pakman@siol.net
South Africa			
Assembly Sales Service	Johannesburg	SEW-EURODRIVE (PROPRIETARY) LIMITED Eurodrive House Cnr. Adcock Ingram and Aerodrome Roads Aeroton Ext. 2 Johannesburg 2013 P.O.Box 90004 Bertsham 2013	Tel. +27 11 248-7000 Fax +27 11 494-3104 http://www.sew.co.za info@sew.co.za
	Cape Town	SEW-EURODRIVE (PROPRIETARY) LIMITED Rainbow Park Cnr. Racecourse & Omuramba Road Montague Gardens Cape Town P.O.Box 36556 Chempet 7442 Cape Town	Tel. +27 21 552-9820 Fax +27 21 552-9830 Telex 576 062 bgriffiths@sew.co.za
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	Nelspruit	SEW-EURODRIVE (PTY) LTD. 7 Christie Crescent Vintonia P.O.Box 1942 Nelspruit 1200	Tel. +27 13 752-8007 Fax +27 13 752-8008 robermeyer@sew.co.za
South Korea			
Assembly Sales Service	Ansan	SEW-EURODRIVE KOREA CO., LTD. B 601-4, Banweol Industrial Estate #1048-4, Shingil-Dong, Danwon-Gu, Ansan-City, Kyunggi-Do Zip 425-839	Tel. +82 31 492-8051 Fax +82 31 492-8056 http://www.sew-korea.co.kr master.korea@sew-eurodrive.com
	Busan	SEW-EURODRIVE KOREA Co., Ltd. No. 1720 - 11, Songjeong - dong Gangseo-ku Busan 618-270	Tel. +82 51 832-0204 Fax +82 51 832-0230 master@sew-korea.co.kr
Spain			
Assembly Sales Service	Bilbao	SEW-EURODRIVE ESPAÑA, S.L. Parque Tecnológico, Edificio, 302 E-48170 Zamudio (Vizcaya)	Tel. +34 94 43184-70 Fax +34 94 43184-71 http://www.sew-eurodrive.es sew.spain@sew-eurodrive.es
Swaziland			
Sales	Manzini	C G Trading Co. (Pty) Ltd PO Box 2960 Manzini M200	Tel. +268 2 518 6343 Fax +268 2 518 5033 engineering@cgtrading.co.sz
Sweden			
Assembly Sales Service	Jönköping	SEW-EURODRIVE AB Gnejsvägen 6-8 S-55303 Jönköping Box 3100 S-55003 Jönköping	Tel. +46 36 3442 00 Fax +46 36 3442 80 http://www.sew-eurodrive.se jonkoping@sew.se

20214545 / EN - 05/2014

Switzerland			
Assembly Sales Service	Basel	Alfred Imhof A.G. Jurastrasse 10 CH-4142 Münchenstein bei Basel	Tel. +41 61 417 1717 Fax +41 61 417 1700 http://www.imhof-sew.ch info@imhof-sew.ch
Tanzania			
Sales	Dar es Salaam	SEW-EURODRIVE PTY LIMITED TANZANIA Plot 52, Regent Estate PO Box 106274 Dar Es Salaam	Tel. +255 0 22 277 5780 Fax +255 0 22 277 5788 uroos@sew.co.tz
Thailand			
Assembly Sales Service	Chonburi	SEW-EURODRIVE (Thailand) Ltd. 700/456, Moo.7, Donhuaroh Muang Chonburi 20000	Tel. +66 38 454281 Fax +66 38 454288 sewthailand@sew-eurodrive.com
Tunisia			
Sales	Tunis	T. M.S. Technic Marketing Service Zone Industrielle Mghira 2 Lot No. 39 2082 Fouchana	Tel. +216 79 40 88 77 Fax +216 79 40 88 66 http://www.tms.com.tn tms@tms.com.tn
Turkey			
Assembly Sales Service	Kocaeli-Gebze	SEW-EURODRIVE Sistemleri San. Ve TIC. Ltd. Sti Gebze Organize Sanayi Böl. 400 Sok No. 401 41480 Gebze Kocaeli	Tel. +90-262-9991000-04 Fax +90-262-9991009 http://www.sew-eurodrive.com.tr sew@sew-eurodrive.com.tr
Ukraine			
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United Arab Emirates			
Sales Service	Sharjah	Copam Middle East (FZC) Sharjah Airport International Free Zone P.O. Box 120709 Sharjah	Tel. +971 6 5578-488 Fax +971 6 5578-499 copam_me@eim.ae
USA			
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Assembly Sales Service	Northeast Region	SEW-EURODRIVE INC. Pureland Ind. Complex 2107 High Hill Road, P.O. Box 481 Bridgeport, New Jersey 08014	Tel. +1 856 467-2277 Fax +1 856 845-3179 csbridgeport@seweurodrive.com
	Midwest Region	SEW-EURODRIVE INC. 2001 West Main Street Troy, Ohio 45373	Tel. +1 937 335-0036 Fax +1 937 332-0038 cstroy@seweurodrive.com
	Southwest Re- gion	SEW-EURODRIVE INC. 3950 Platinum Way Dallas, Texas 75237	Tel. +1 214 330-4824 Fax +1 214 330-4724 csdallas@seweurodrive.com
	Western Region	SEW-EURODRIVE INC. 30599 San Antonio St. Hayward, CA 94544	Tel. +1 510 487-3560 Fax +1 510 487-6433 cshayward@seweurodrive.com
Additional addresses for service in the USA provided on request.			

6 Address list

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Vietnam			
Sales	Ho Chi Minh City	All sectors except harbor and offshore: Nam Trung Co., Ltd 250 Binh Duong Avenue, Thu Dau Mot Town, Binh Duong Province HCM office: 91 Tran Minh Quyen Street District 10, Ho Chi Minh City	Tel. +84 8 8301026 Fax +84 8 8392223 namtrungco@hcm.vnn.vn truongtantam@namtrung.com.vn khanh-nguyen@namtrung.com.vn
		Harbor and offshore: DUC VIET INT LTD Industrial Trading and Engineering Services A75/6B/12 Bach Dang Street, Ward 02, Tan Binh District, 70000 Ho Chi Minh City	Tel. +84 8 62969 609 Fax +84 8 62938 842 totien@ducvietint.com
	Hanoi	Nam Trung Co., Ltd R.205B Tung Duc Building 22 Lang ha Street Dong Da District, Hanoi City	Tel. +84 4 37730342 Fax +84 4 37762445 namtrunghn@hn.vnn.vn
Zambia			
Sales	Kitwe	EC Mining Limited Plots No. 5293 & 5294, Tangaanyika Road, Off Mutentemuko Road, Heavy Industrial Park, P.O.BOX 2337 Kitwe	Tel. +260 212 210 642 Fax +260 212 210 645 sales@ecmining.com http://www.ecmining.com

Index

A

Accessories	8
Ambient conditions	17
Applications and markets	8

B

Braking resistors	62, 63
Assignment to AC 230 V units	65
Assignment to AC 400 V units	68
Assignment to AC 575 V units	71
Braking resistor circuit	62
BW... / BW...-T / BW...-P	62
BW... braking resistors / BW...-T / BW...-P	62
cUL approval	64
Flat design	63
Parallel connection	64
Wire and grid resistors	64
BS... touch guard	75

C

Cable set A	41
Cable set B	42
Cable set C	43
Cable splitter 1 to 2	45
Communication socket RJ45	15
Conformity	10
Control board	58
Control cabinet installation with IP20 housing	33
cUL approval	
Braking resistors	64

D

Digital I/O card	52
Dimension drawings	
BW1.4-170 braking resistor	75
BW... braking resistors / BW...-T / BW...-P	73
BW003-420-T braking resistor	74
BW1.4-170 braking resistor	74
Dimensions and housing variants	30

E

Electromagnetic compatibility	16
EMC	16

Engineering software

MOVITOOLS® MotionStudio	61
External keypad LT BG-C	36

F

Fieldbus interface via gateway	59
--------------------------------------	----

G

Grid resistors	64
----------------------	----

H

Housing variants and dimensions	30
---------------------------------------	----

I

Input voltage ranges	9
Installation in the control cabinet with IP20 housing	33
Installation with IP55 housing	35
Interface adapter USB/RS485	48
Inverters at a glance	6
IP20	
Installation in control cabinet	33
IP55 installation	35

L

Line chokes	76
LT BG-C	36
LT BG-C keypad	36
LTX servo module	54

M

Markets and applications	8
Motor selection	95
Project planning diagram	95

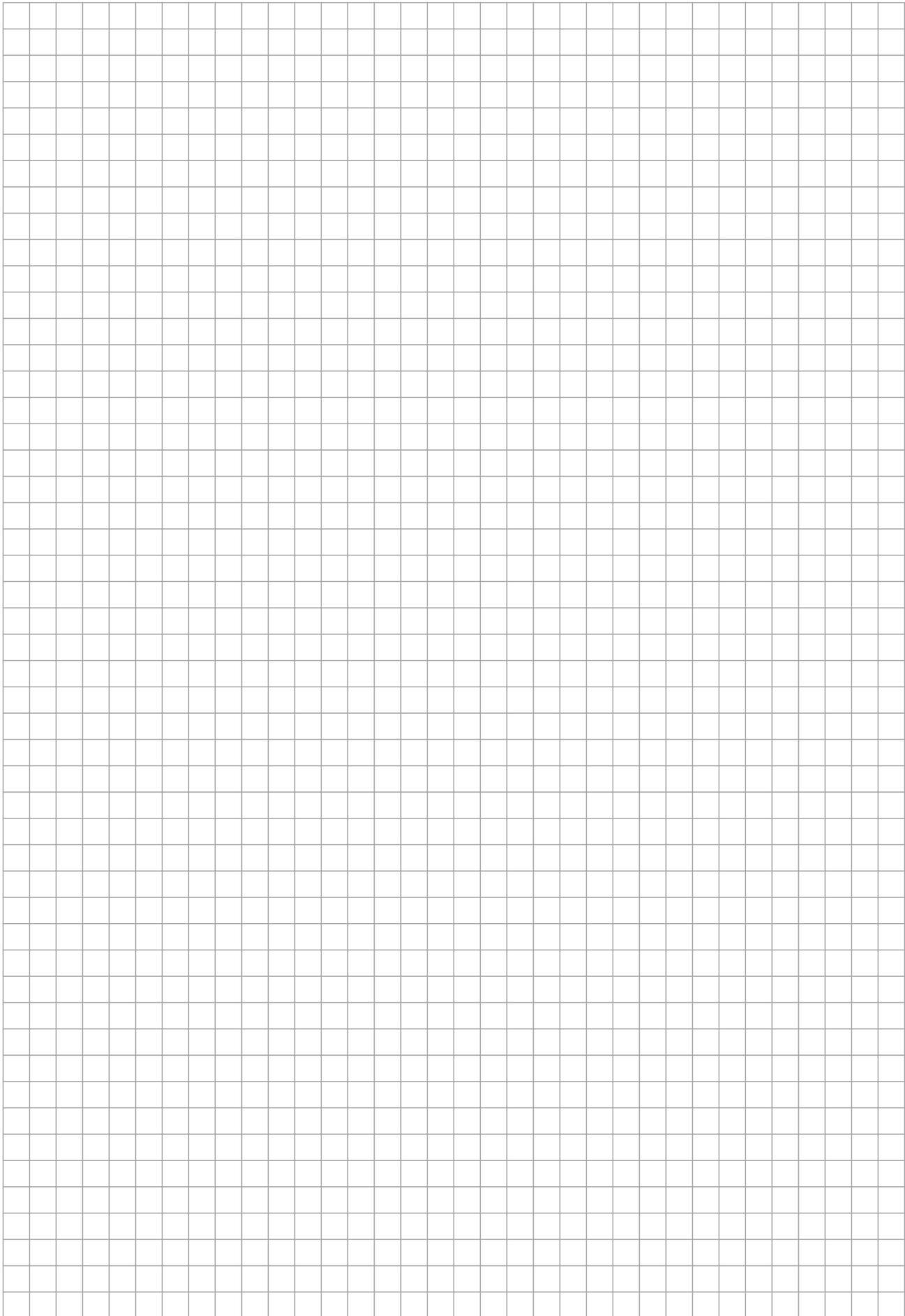
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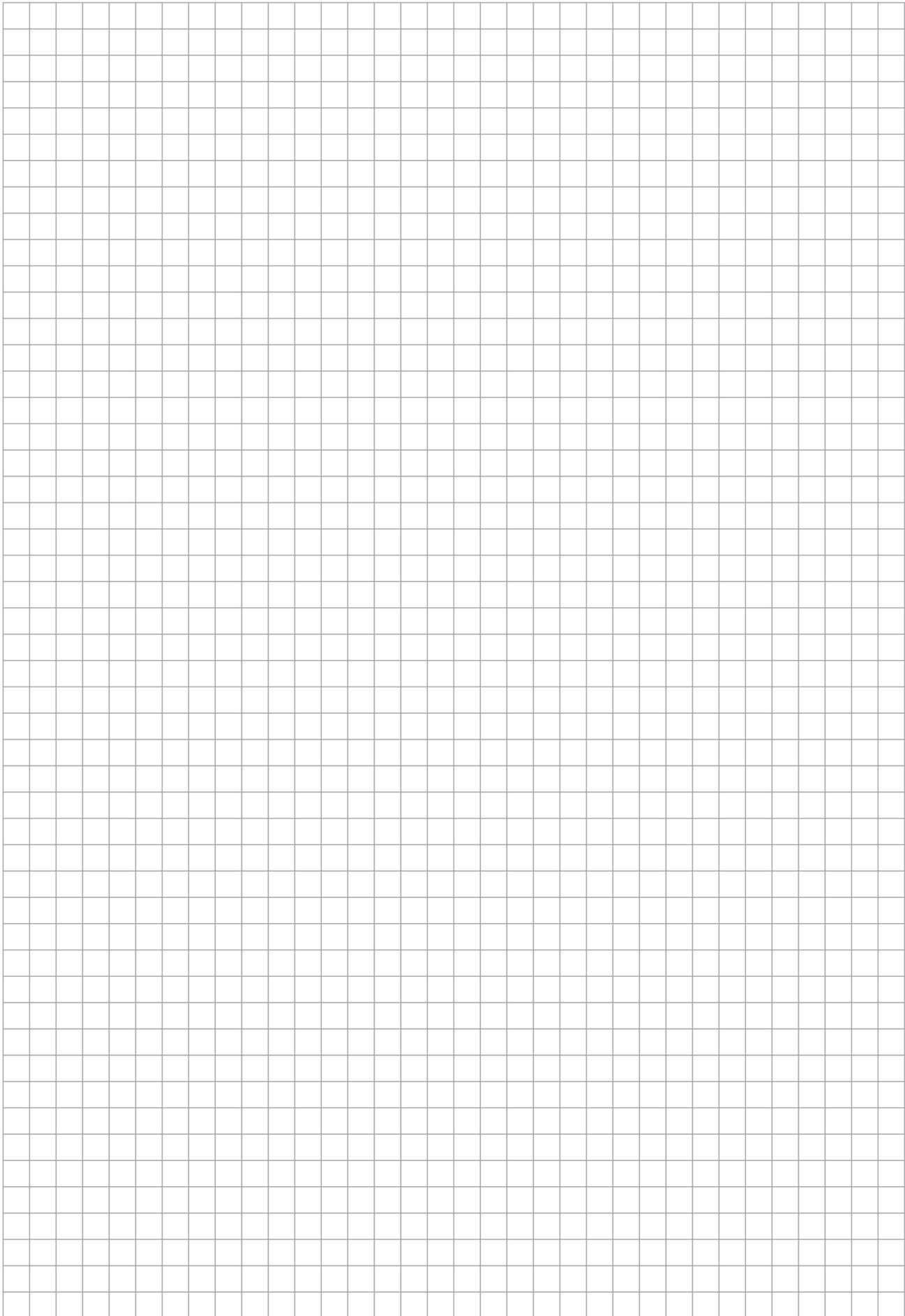
Network packages	41
Basic package (cable set A)	41
Cable splitter 1 to 2	45
Extension package (cable set B)	42
PC engineering package (cable set C)	43
UOH65A housing	46

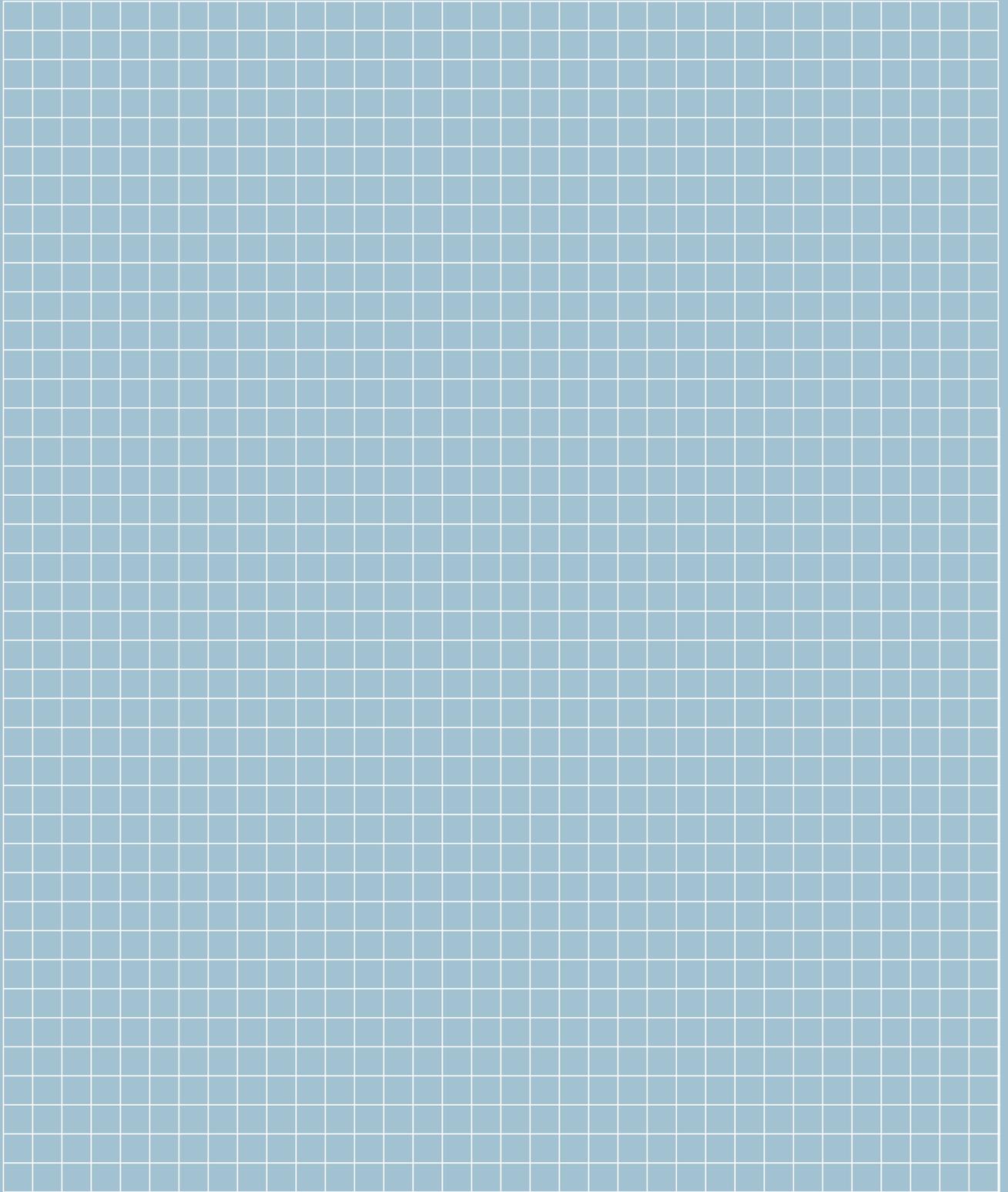
O

OBLT 3ROUT-A	50
OBLT IO-A	52

OLED operator terminal	39	User interface	12
Operator terminal OLED	39	Display	12
Output chokes	81	Keypad	12
Output power and current load	18	Software	13
1-phase system AC 200 – 240 V	18	V	
3-phase system AC 200 – 240 V	19	Voltage ranges	9
3-phase system AC 380 – 480 V	23	W	
3-phase system AC 500 – 600 V	27	Wire resistors	64
Overload capacity	9		
Overview of signal terminals	14		
Main terminals	14		
Relay terminals	15		
P			
Parallel connection			
Braking resistors	64		
Parameter module	57		
Plug-in flat-type resistors	63		
Project planning diagram	95		
Protection function	10		
PTC resistor BW090-P52B	62		
R			
Relay output card OBLT	50		
RJ45 communication socket	15		
S			
Servo module LTX	54		
Shield terminal with IP20 units	56		
Software LT Shell	61		
Standard conformity	10		
System accessories technical data	62		
System description	8		
System overview	5		
T			
Technical data			
Basic unit	16		
Options and variants	36		
System accessories	62		
Type designation	11		
U			
UOH65A housing	46		
USB/RS485	48		
USB11A	48		
USB11A interface adapter USB/RS485	48		









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