



INDUSTRIAL PROCESS AND
COMMERCIAL VENTILATION SYSTEMS

DNWBLAST ROOF EXHAUSTERS

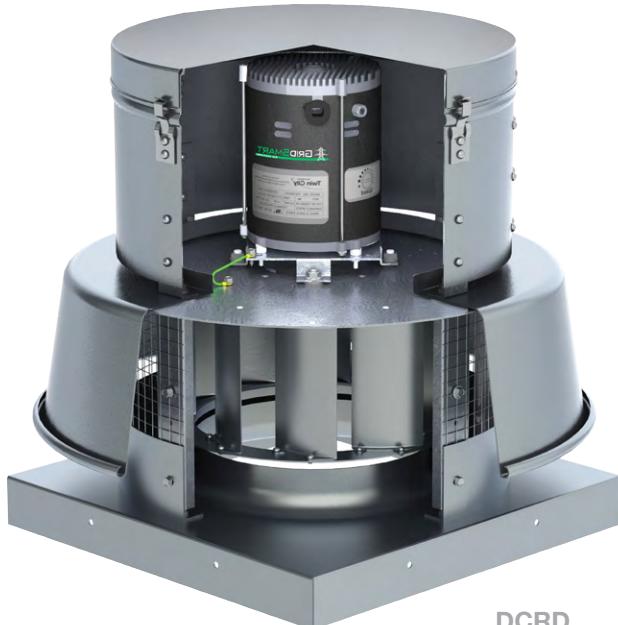
DCRD | BCRD | BCRD-E (Endurex™ Polymeric Housing)



DOWNBLAST ROOF EXHAUSTERS

Overview

DCRD | BCRD | BCRD-E



DCRD
Direct Drive

Now Available with



see page 9



DCRD, BCRD and BCRD-E models are cULus 705 listed for electrical, File No. E158680.



Twin City Fan & Blower certifies that the Models DCRD, BCRD, and BCRD-E shown herein are licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 211 and AMCA Publication 311 and comply with the requirements of the AMCA Certified Ratings Program.



Fan Efficiency Grade (FEG) certification applies to Model BCRD Sizes 140D, 160D, 160DHP, 180D, 180DHP, 210D, 210DHP, 240D, 240DHP, 300D, 300DHP, 360D, 360DHP, 420D and 480D, Model BCRD-E Sizes 140D, 160D, 160DHP, 180D, 180DHP, 210D, 210DHP, 240D and 240DHP.

Twin City Fan & Blower's line of quiet, efficient and economical centrifugal roof exhausters are designed to offer world-class performance and quality in a wide variety of commercial and industrial ventilating applications.

Models DCRD (direct drive) and BCRD (belt driven) feature spun aluminum construction. Model BCRD-E belt driven roof exhausters feature a housing constructed of Twin City Fan & Blower's proprietary Endurex™ polymeric material that provide significantly improved impact, weather, corrosion, and UV resistance – see page 5 for more information.

Typical Applications Include

Agriculture, Air Pollution Control, Automotive, Boilers, Brick, Car Wash, Commercial Plan & Spec, Composting, Ethanol, Food & Beverage, Foundry, General Manufacturing, Glass, HVAC, Institutional & Hospitality, Metal & Minerals, Microchip, OEM, Pharmaceutical, Power Generation, Recycling, Textile, Transportation

Wheel Types

Backward Inclined Centrifugal

Optional Construction

Special Coatings, Spark Resistant, UL 705, UL 762, UL Smoke & Heat

Certifications

AMCA Sound/Air and FEG, UL 705 Listed for Electrical, UL 762 Listed for Grease-Laden Air, UL Listed for Smoke Control Systems, OSHPD Seismic Preapproval per OSP-0395-10, Miami-Dade County Hurricane Rating per NOA No. 12-0914.12



For complete product performance, drawings and available accessories, download our Fan Selector program at tcf.com.

Overview

DCRD | BCRD | BCRD-E

The centrifugal roof exhausters are designed for roof mounted exhaust of relatively clean air. Typical applications include general HVAC, warehouse exhaust, and exhaust for churches, schools, and offices.

Model DCRD

8" to 19.25" wheel diameters
Airflow to 5,600 CFM
Static pressure to 1" w.g.

Model BCRD

8.5" to 49.21" wheel diameters
Airflow to 28,700 CFM
Static pressure to 3.25" w.g.

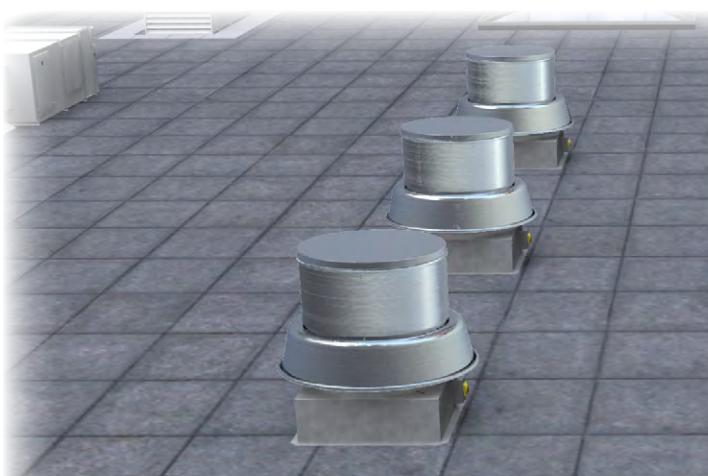
Model BCRD-E

8.5" to 27.95" wheel diameters
Airflow to 8,700 CFM
Static pressure to 3.25" w.g.

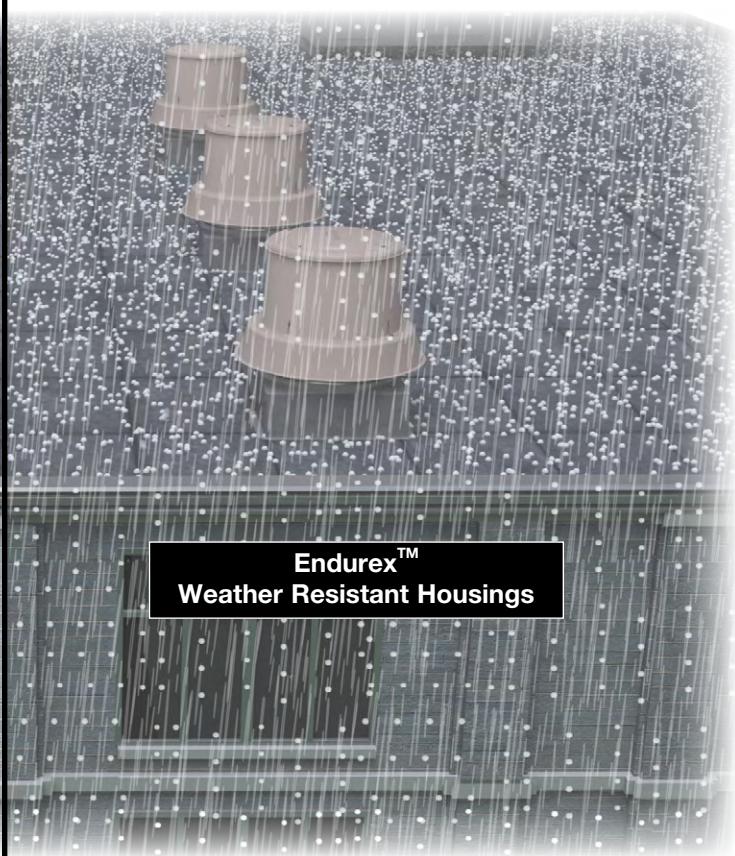


DCRD/BCRD
Spun Aluminum Housing

BCRD-E Belt Driven
Endurex™ Housing



Spun Aluminum Housings

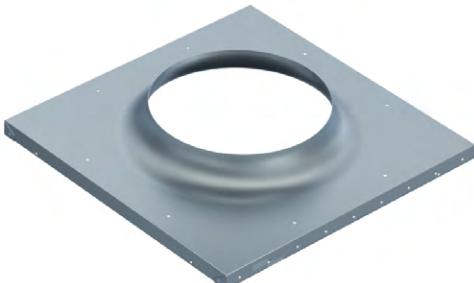
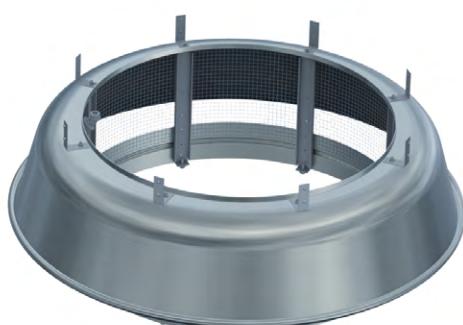


Endurex™
Weather Resistant Housings

CONSTRUCTION FEATURES

Models

DCRD | BCRD | BCRD-E



Housings - BCRD & DCRD housings feature heavy gauge spun aluminum construction of the shroud and top cover. Shrouds feature a rolled bead edge for rigidity. Motor bands are constructed of heavy gauge aluminum, rolled and beaded for rigidity. All housings provide complete protection of the motor and drive assembly, while allowing quick access to these components.

Bearings - Heavy-duty re-greaseable pillow block ball bearings are specifically designed for air handling applications to provide an average life (L-50) of 500,000 hours or more at maximum catalogued operating speeds.

Shaft - Precision ground and polished with a first critical speed of at least 125% of the fan's maximum operating speed.

Drive - Adjustable pitch V-belt drives with cast iron sheaves and heat resistant belts are selected at 150% of the driven motor horsepower.

Motors - ODP, TEFC, and explosion proof, single and three phase motors are carefully matched to the fan load.

Vibration Isolation - Motor and drive assembly is completely isolated from the fan supports by rubber isolators to reduce transmission of noise and vibration.

Wheel - Quiet and efficient non-overloading wheels with backwardly curved blades are precisely matched to a deep spun venturi. All wheels are statically and dynamically balanced to ensure smooth and quiet operation.

Galvanized Bird Screen - Protects the wheel, inlet, and internal components from entry of birds.

Curb Cap - One-piece curb cap/inlet venturi assembly provides protection from weather. Pre-punched mounting holes provide easy and accurate attachment to the roof curb.

Conduit Tubing - A conduit tube is furnished for running electrical wiring through the curb cap and into the motor compartment.

Disconnect Switch - Standard on all units. Fans are provided with a NEMA 1 type disconnect switch mounted in the motor compartment when ODP or TEFC motors are used. When explosion proof motors are specified, a NEMA 7/9 disconnect switch will be shipped loose for field mounting and wiring.

Model

BCRD-E

Endurex™ Construction Advantages

BCRD-E housings feature Endurex™ polymeric construction of the housing and top cover. The polymeric construction of Endurex™ provides the same long lasting characteristics as aluminum but with significantly improved impact, weather, corrosion, and UV resistance. To prove our confidence in Endurex™ we are providing a limited lifetime warranty on all Endurex™ housing components.

Impact Resistant - Housing will not dent or crack even in cold weather to -40°F.

Weather Resistant - Resistant to storm damage caused by wind, hail and airborne objects.

Corrosion Resistant - Impervious to salt, airborne chemicals and normal weathering.

UV Resistant - UV inhibitors provide resistance to ultraviolet light for long years of service.

Resists Shipping Damage - Impossible to dent and alter housing shape caused by improper handling.

Safe Installation - Provides safe areas to grab for installation and maintenance without sharp metal edges.

Ease of Maintenance - Removable top cover provides for belt inspection and maintenance, while the one-piece construction provides easy removal and access to the wheel.



Twin City Fan & Blower's proprietary
Endurex™ polymeric material

UL TESTING, ENDUREX™ HOUSINGS

The Endurex™ housing was tested by UL in accordance with UL 94, 746A, and 746C and is approved as UL 705 listed. The Endurex™ material underwent rigid testing per these standards, surpassing the requirements of the following:

Ultraviolet Light Exposure Testing – Samples were exposed to ultra violet light for an equivalent of 500,000 hours (90+ years) to provide the assurance that the material will last a lifetime.

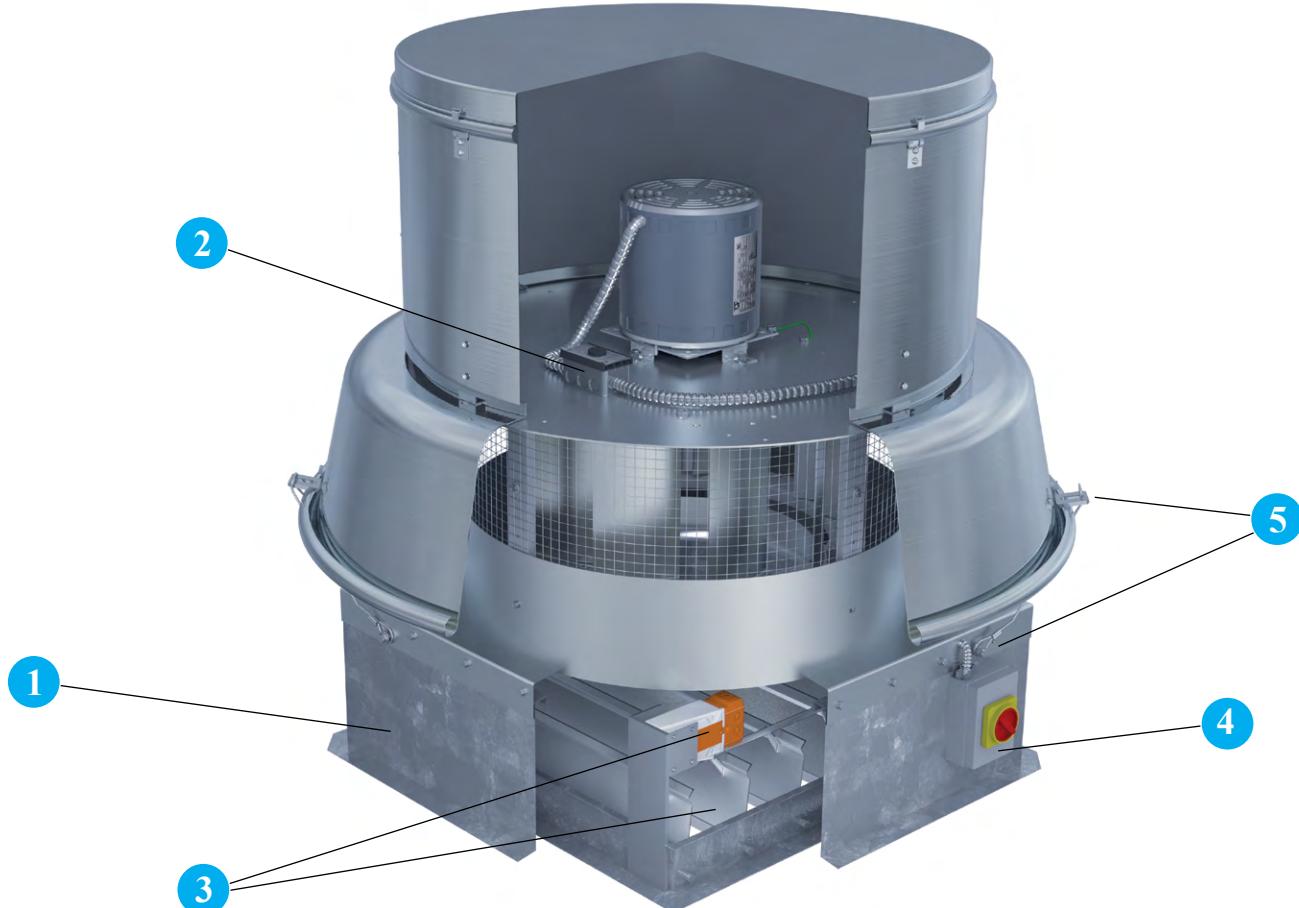
Flammability Testing – Flame tests performed per UL 94, the most widely accepted flammability performance standards for plastic materials, gauged the material's ability to propagate or extinguish a flame once ignited.

Impact Resistance Testing – Tensile and izod impact tests measured the material's resistance to real life conditions such as falling objects, blows, collisions, drops, etc.

Functional Support Testing – Flexural and tensile strength tests to prove the material's structural stability and integrity.



OPTIONS/ACCESSORIES



1 Self-Flashing Roof Curb Prefabricated roof curbs are available in heavy duty galvanized steel or aluminum construction, in heights of 8", 12" or 18". The self-flashing curb is provided with a factory installed $\frac{3}{16}$ " polystyrene gasket. Curbs are provided with 1.5" of insulation as standard and feature continuously welded seams for added rigidity and moisture protection. Prefabricated curbs are also available in raised cant, pitched and peak models. Refer to Catalog 4910 for complete details on roof curb options. Minimum 12" high curbs are recommended for use with motorized dampers.

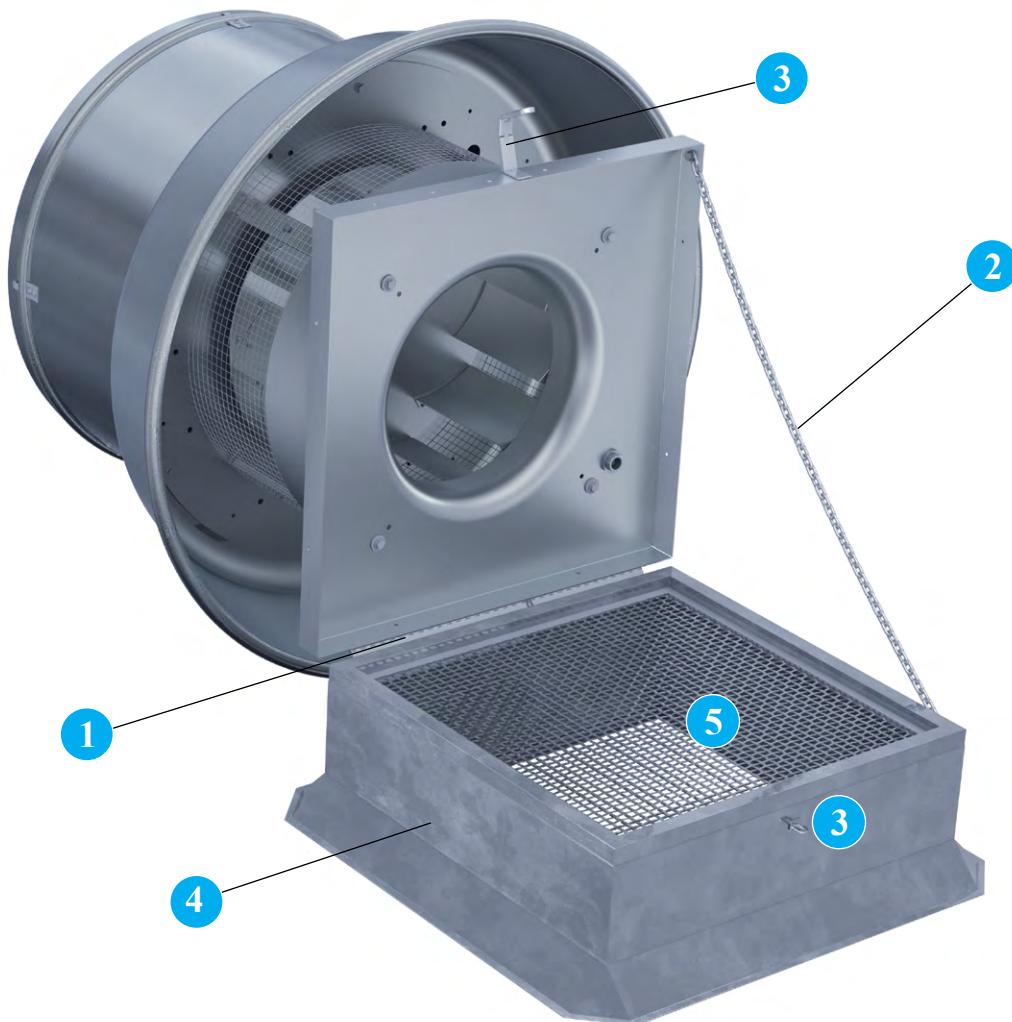
2 Variable Speed Control is an optional accessory on all DCRD models with 115 volt, open type motors, to allow the adjustment of airflow for system balancing. Variable speed controllers are solid-state (Tri-ac) design, and are designed to start the motor on high speed for better startup characteristics. Variable speed controls can be shipped separately, factory installed, or field installed on the unit at a later date. Motor must be ODP 115V, PSC or shaded pole type.

3 Backdraft Damper, with automatic or motorized operation, feature a felt seal on the edge of the damper blades for quiet operation. Damper frames are constructed of 19-gauge galvanized steel and blades are constructed of 26-gauge aluminum.

Motorized dampers are recommended for low CFM applications to assure unrestricted airflow. Motorized dampers are available with 115, 208, 230, 460, 575 or 24 volt service. End switches are available. When a motorized damper option is selected a 12" (or greater) high roof curb is required.

4 NEMA 4 Disconnect Switch provides positive electrical shutoff when fan cleaning or maintenance of fan and is water and dust tight. Switch is available shipped loose for field mounting and wiring or factory mounted and wired. NEMA 3R enclosure is also available.

5 Tie-Down Brackets A quantity of four brackets are mounted to the fan shroud to allow the fan to be secured to the roof in areas where high winds are a concern. Guy wires are supplied and installed by others.



1 Curb Hinge The curb hinge arrangement provides easy access to the exhaust fan, backdraft damper and duct for servicing and cleaning. The curb hinge is of the piano type, running the entire length of the fan's curb base. The curb hinge option ships loose and is designed for use with a standard canted curb only (1.5" less than fan base). This option cannot be used with self-flashing curbs.

2 Retaining Chain is available in conjunction with the curb hinge arrangement to stabilize the unit and to prevent damage from occurring to the unit while servicing and cleaning.

3 Security Hasp A security hasp is available in conjunction with the curb hinge arrangement to prevent removal of the unit from the unit curb cap and prevent entrance into the building through the roof's ductwork.

4 Canted Roof Curb Prefabricated roof curbs are available in heavy duty galvanized steel or aluminum construction, in heights of 8", 12" or 18". The canted curb is provided with a factory installed wood nailing. Curbs are provided with 1.5" of insulation as standard and feature continuously welded seams for added rigidity and moisture protection. Prefabricated curbs are also available in raised cant, pitched and peak models. Refer to Catalog 4910 for complete details on roof curb options. Minimum 12" high curbs are recommended for use with motorized dampers.

5 Insect Screen Provides protection from entry of insects into wheel, inlet and interior of building.

OPTIONS/ACCESSORIES



1 Auto Belt Tensioner Spring loaded pulley used for automatic belt tensioning. Eliminates the need for regular belt tensioning and extends belt life.

2 Miami-Dade Construction All sizes on model DCRD and sizes 070-360 on model BCRD are available with optional Miami-Dade Hurricane Construction. With this option, units are rated for wind loads up to 150 miles per hour. In conjunction with independent, licensed Florida Professional Engineers, these fans have undergone rigorous design, analysis and testing to ensure they meet the stringent product requirements of Miami-Dade County. Twin City Fan & Blower's NOA (Notice of Acceptance) number is 11-0126.08 and can be found on the Miami-Dade County website.



OTHER OPTIONS/ACCESSORIES INCLUDE:

Special Coatings Powered roof exhausters often require special coatings for protective and decorative purposes. Available coatings include air-dried enamel, air-dried epoxy, and Heresite (air-dried phenolic). Contact your Twin City Fan & Blower sales representative for more information on available coatings and colors.

Straight-Sided Roof Curb Self-flashing style curb with factory installed wood nailing manufactured with the outside dimensions of a canted curb (1.50" less than fan curb cap inside dimension). Straight-sided curbs are available with all the same options as self-flashing and canted curbs. Refer to Catalog 4910 for complete details on roof curb options.

2-Speed Switch Two speed switch is available for 2 speed/2 winding motors to control the fan speed (high speed, low speed, off). Available on single phase, 1 HP and below.

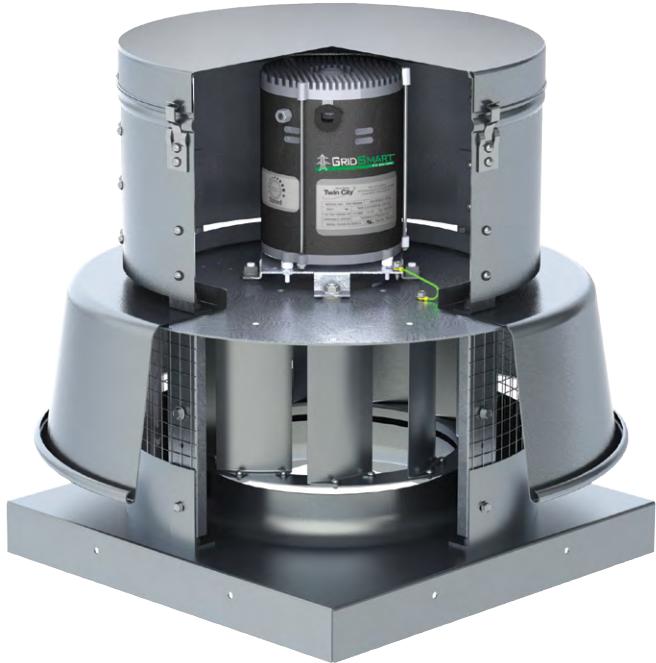
Firestat Designed to shut down fan in the event of a fire to prevent spreading. For use with single phase motors only. Available shipped loose for field mounting and wiring or factory mounted and wired.

AMCA Spark B Includes a non-ferrous (aluminum) wheel and an aluminum rubbing plate around the opening through which the shaft passes.

Performance Baffle Inlet plate with customized diameter to meet specific performance point. Ships loose for field mounting.

ELECTRONICALLY COMMUTATED MOTORS

Twin City Fan & Blower offers its own line of custom engineered Electronically Commutated (EC) motors. Electronic commutation is the latest motor technology to be used in direct drive fans. Also known in the industry as Brush Free or Brushless DC, the EC motors utilize an electronic circuit board to control the functionality of the motor. The motor operates off of single phase AC power, which is converted to DC power within the motor's circuitry. Twin City Fan & Blower has motor options available for 115V, 208-230V or 277V single phase electrical power. The result is a highly efficient motor, even at part load, with an expanded speed control range and a variety of speed control options from which to choose. EC motors are available in ODP, TENV and TEFC enclosures.



Model DCRD
With GridSmart™ EC Motor



Benefits

- Efficiencies up to 85%
- Constant efficiency as the motor speed is varied
- Up to 66% energy savings over traditional PSC motors
- Performance range comparable to a belt drive fan with reduced maintenance benefits of a direct drive fan
- 80% usable turndown range as compared with 40% maximum on PSC motors
- Soft start gives fans smooth, quiet start
- Lower operating temperatures result in longer life and reduces energy consumption
- Heavy-duty ball bearings are permanently lubricated
- Elimination of VFD results in lower initial cost

EC Motor Options

1/6HP to 1HP

- 1/6HP: 115V, single phase
- 1/4HP – 1HP: 115V, 208-230V, 277V, single phase
- ODP or TENV Enclosure
- Motor mounted speed control dial as standard
- 0-10VDC control leads as standard
- Available with remote mounted speed control dial



1HP & 2HP
GridSmart™ EC Motors

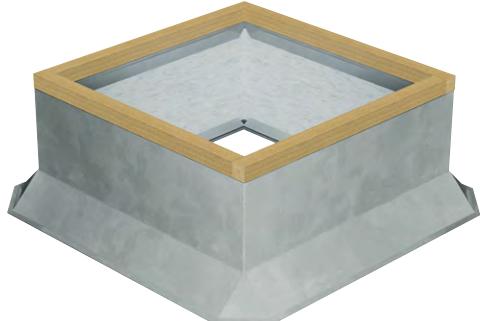


1/6HP to 1HP
GridSmart™ EC Motors

1HP & 2HP

- 1HP: 115V, 208-230V, single phase
- 2HP: 208-230V, single phase
- TEFC enclosure (totally enclosed fan cooled)
- Available with motor mounted speed dial or 0-10VDC control lead

Overview



Canted Roof Curbs

- Constructed of 18-gauge galvanized steel with continuous welded seams
- Large 3" built-in 45° cant to accommodate roofing material to top of curb. Cant is beveled at corners for better support of roofing material
- Wood nailer (1½") secured to top ledge
- Lined with 1½" fiberglass fire-resistant, sound-absorbing insulation
- Damper shelf standard
- Options: Aluminum (16-gauge) construction, burglar security bars, metal liner (galvanized or aluminum), special heights up to 24", single or double pitched curbs for sloping roofs



Self-Flashing & Straight-Sided Roof Curbs

- Constructed of 18-gauge galvanized steel with continuous welded seams
- Wide base plate (flashing) to insure watertight seal to roof
- Top ledge covered with ¾" polystyrene gasket (self-flashing) for weather seal and to reduce metal-to-metal conducted noise
- Wood nailer secured to top ledge (straight-sided)
- Lined with 1½" fiberglass fire-resistant, sound-absorbing insulation
- Damper shelf standard
- Straight-sided roof curbs are constructed with the same features as the self-flashing curbs, but are one dimensional to allow for field supplied cants and roofing material to be brought up to the top of the curb
- Options: Aluminum (16-gauge) construction, burglar security bars, metal liner (galvanized or aluminum), special heights up to 24", single or double pitched curbs for sloping roofs



Curb Adapters

- Constructed of heavy-gauge galvanized steel with continuous welded seams
- Top ledge covered with ¾" polystyrene gasket to reduce metal-to-metal conducted noise and act as a weather seal
- Available in enlarger or reducer (shown) models

Overview

Disconnect switches provide positive electrical shutoff during fan cleaning or maintenance.

NEMA 1 Disconnect Switch (Standard)

A NEMA 1 disconnect switch is available shipped loose for field mounting and wiring or factory mounted and wired with ODP or TEFC motors.



NEMA 1 Disconnect Switch

NEMA 3R Disconnect Switch

A NEMA 3R, rain proof, disconnect is available shipped loose for field mounting and wiring or factory mounted and wired externally.



NEMA 3R Disconnect Switch

NEMA 4 Disconnect Switch

A NEMA 4, water and dust tight, disconnect is available shipped loose for field mounting and wiring or factory mounted and wired externally.



NEMA 4 Disconnect Switch

NEMA 7/9 Disconnect Switch

A NEMA 7/9 disconnect switch is recommended on fans with explosion proof motors. The NEMA 7/9 switch is designed for use with fans operating in hazardous environments. Available shipped loose for field mounting and wiring. (Not shown.)



TCF
TWIN CITY FAN

PERFORMANCE DATA

060B - 085B DCRD

EC MOTOR		PSC MOTOR		RPM	STATIC PRESSURE (INCHES W.G.)																				
SIZE	MTR HP	SIZE	MTR HP		0		0.100		0.125		0.250		0.375		0.500		0.625		0.750		0.875		1.000		
					CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone			
060BE	1/6	060B	1/8	950	151	101	84																		
				1150	0.00	2.5	0.01	2.5	0.01	2.4															
				1350	183	145	133																		
				1425	215	183	174	121																	
				1500	0.01	3.5	0.01	3.2	0.01	3.4															
				1575	227	197	189	141																	
				1650	238	211	203	159	91																
				---	250	224	217	176	124																
				---	262	238	231	193	147																
				1750	278	255	249	214	173	114															
070BE	1/6	070B	1/8	950	238	149	123																		
				1150	0.01	3.2	0.01	2.9	0.01	2.9															
				1350	288	219	199																		
				1425	338	281	266	176																	
				1500	356	303	289	207																	
				1575	375	324	312	235																	
				1650	394	346	333	263	177																
				---	412	367	355	289	214																
				---	438	394	383	324	255																
				1750	0.03	9.6	0.03	9.6	0.03	9.5	0.03	8.5	0.03	7.6											
080BE	1/6	080B	1/8	950	294	176	137																		
				1150	0.00	3.0	0.01	2.5	0.01	2.7															
				1350	356	262	236																		
				1425	418	340	319	198																	
				1500	442	367	348	240																	
				1575	465	395	376	277																	
				1650	488	422	404	312																	
				---	512	448	432	345	240																
				1750	542	483	468	387	296																
				---	0.03	8.9	0.03	8.9	0.03	8.4	0.03	8.4	0.03	7.9											
085BE	1/6	085B	1/8	950	401	331	311	185																	
				1150	485	430	414	328	214																
				1350	570	524	512	443	364	268															
				1425	601	558	547	483	412	328	202														
				1500	633	592	581	522	457	381	291														
				1575	665	626	616	560	499	431	353	244													
				1650	696	660	650	596	540	479	407	325													
				---	738	704	695	647	594	538	475	405	321												
				1750	0.12	11.1	0.13	11.1	0.13	11.1	0.13	10.8	0.13	10.1	0.14	10.4	0.13	10.4	0.13	10.1	0.12	10.2			

EC Motor is an Electronically Commutated Motor.

PSC Motor is a Permanent Split Capacitor Motor.

NOTES:

- The AMCA Seal for sound ratings does not apply to units with speed control.
- Performance certified is for installation Type A: Free inlet, Free outlet.
- Performance ratings do not include the effects of appurtenances (accessories).
- Sound ratings shown are loudness values in fan sones at 5 ft. (1.5 m) in a hemispherical free field calculated per AMCA Standard 301-90. Type A: Free inlet fan hemispherical sone levels.
- Highlighted speeds indicate nominal speeds without speed control on PSC motors. All other speeds are intermediate speeds set with the solid-state speed controller.
- 1/8 HP motor is 3-speed (1650 RPM/1500 RPM/1350 RPM).
- Speed control on PSC motors is available for ODP 115/60/1 only. PSC motors are wired at either the 1650 or the 1500 RPM taps.

090B – 120B DCRD

EC MOTOR		PSC MOTOR		RPM	STATIC PRESSURE (INCHES W.G.)																				
SIZE	MTR HP	SIZE	MTR HP		0		0.100		0.125		0.250		0.375		0.500		0.625		0.750		0.875		1.000		
					CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM				
090BE	1/6	090B	1/8	950	519	430	403	235																	
				950	0.02 4.0	0.02 3.5	0.02 3.5	0.02 3.5																	
				1150	628	558	538	422	273																
				1350	737	679	663	574	467	340															
				1425	778	723	709	627	530	417	253														
				1500	819	767	754	678	589	488	370														
				1575	860	811	798	728	646	553	448	310													
				1650	901	854	842	776	701	616	521	413													
				---	956	912	900	840	771	694	609	516	409												
				1750	0.13 11.5	0.13 11.5	0.13 11.5	0.14 11.0	0.15 10.2	0.15 10.8	0.15 10.5	0.15 10.2	0.14 10.3												
095BE	1/4	095B	1/8	950	700	574	538	283																	
				950	0.03 4.6	0.03 4.0	0.03 4.1	0.03 3.6																	
				1150	848	747	719	564	323																
				1350	995	911	889	767	623	411															
				1425	1050	972	951	837	709	534	304														
				1500	1106	1031	1012	905	789	644	443														
				1575	1161	1090	1072	972	864	736	568	368													
				1650	1216	1149	1131	1038	936	823	682	497													
				---	1290	1227	1210	1124	1029	929	812	661	483												
				1750	0.16 14.9	0.16 14.9	0.17 14.9	0.18 14.8	0.18 13.2	0.18 13.5	0.18 12.8	0.17 11.5	0.15 11.4												
100BE	1/4	100B	1/15*	500	430																				
				700	0.01 1.6																				
				860	602	391	318																		
				860	0.01 3.7	0.02 3.3	0.01 3.1																		
			1/8*	1000	740	581	534	229																	
				1160	860	727	691	465																	
			1/3*	1160	998	885	855	687	467																
				1450	1247	1158	1135	1015	877	713	524														
120BE	1/2	120B	1/15*	1000	0.12 12.9	0.13 12.9	0.13 12.9	0.13 12.9	0.13 11.6	0.13 12.4	0.13 11.4	0.12 11.6													
				1160	1450	995	955	723	418																
				1160	1328	1201	1168	985	768	496															
				1450	1660	1560	1535	1399	1251	1085	902	682													
			1/8*	1750	2004	1922	1901	1793	1678	1557	1427	1284	1132	968											
				1750	0.29 18.0	0.31 18.0	0.31 18.0	0.33 17.9	0.34 16.4	0.35 16.7	0.35 17.7	0.35 16.7	0.34 15.7	0.33 16.3											

EC Motor is an Electronically Commutated Motor.

PSC Motor is a Permanent Split Capacitor Motor.

* 3-phase units are supplied with 1/8 HP 860 RPM, 1/4 HP 1160 RPM and 1/2 HP 1750 RPM motors.

NOTES:

- The AMCA Seal for sound ratings does not apply to units with speed control.
- Performance certified is for installation Type A: Free inlet, Free outlet.
- Performance ratings do not include the effects of appurtenances (accessories).
- Sound ratings shown are loudness values in fan sones at 5 ft. (1.5 m) in a hemispherical free field calculated per AMCA Standard 301-90. Type A: Free inlet fan hemispherical sone levels.
- Highlighted speeds indicate nominal speeds without speed control on PSC motors. All other speeds are intermediate speeds set with the solid-state speed controller.
- Speed control on PSC motors is available for ODP 115/60/1 only.

PERFORMANCE DATA

130B – 160B DCRD

SIZE	MTR HP	PSC MOTOR SIZE	MTR HP	RPM	STATIC PRESSURE (INCHES W.G.)																			
					0		0.100		0.125		0.250		0.375		0.500		0.625		0.750		0.875		1.000	
					CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone		
130BE	3/4	130B	1/8	500	778	415	276																	
				700	0.01 2.2	0.02 1.9	0.01 1.9																	
				860	1089	865	804	364																
				1000	1338	1163	1114	845	456															
			1/4	1160	0.07 7.4	0.07 7.0	0.07 6.7	0.08 6.8	0.07 6.8															
				1450	1556	1408	1368	1157	895	552														
			1/2	1750	1805	1679	1646	1470	1282	1048	760													
				2256	2256	2156	2131	1998	1856	1709	1550	1362									1139	904		
				2723	2723	2641	2620	2513	2402	2285	2164	2041								1910	1763			
				0.58 22	0.59 22	0.59 22	0.60 22	0.62 23	0.62 22	0.63 23	0.64 24	0.65 25	0.65 24											
140BE	3/4	140B	1/8	500	884	502	344																	
				700	0.02 2.9	0.02 2.1	0.02 2.1																	
				860	1237	999	931	459																
				1000	1520	1334	1283	994	573															
			1/4	1160	0.08 9.0	0.08 8.3	0.08 7.8	0.09 7.5	0.08 7.0															
				1450	1767	1611	1569	1340	1067	688														
			---	1750	2050	1917	1882	1695	1488	1248	940													
				2562	2562	2458	2431	2290	2138	1977	1805	1612									1391	1117		
				3092	3092	3006	2984	2872	2753	2628	2497	2362									2220	2068		
150BE	1	150B	1/8	500	1192	714	571																	
				700	0.03 3.1	0.03 2.4	0.03 2.6																	
				860	1670	1350	1267	779																
				1000	2051	1788	1725	1378	965															
			1/4	1160	2385	2157	2102	1822	1499	1142	766													
				1400	2767	2569	2521	2284	2035	1750	1445	1127									777			
			---	1750	3339	3175	3134	2935	2740	2535	2315	2068									1816	1557		
				2	4174	4042	4010	3847	3688	3532	3375	3210									3040	2859		
				1.17 27	1.18 27	1.18 27	1.20 27	1.21 26	1.22 24	1.23 24	1.24 24	1.24 25	1.23 26											
160BE	1**	160B	1/4*	500	1394	936	792																	
				700	0.04 4.3	0.04 3.6	0.04 3.3																	
				860	1952	1661	1577	1089																
				1000	0.10 8.7	0.12 7.6	0.12 7.1	0.12 6.9																
			1/2*	1160	2398	2171	2109	1755	1346	854														
				1450	2788	2597	2546	2265	1941	1585	1197													
			---	1750	3234	3071	3028	2801	2546	2262	1956	1644									1278			
				4043	4043	3914	3881	3709	3525	3327	3114	2887									2647	2398		
				4879	4879	4773	4746	4608	4464	4313	4153	3985									3810	3625		

EC Motor is an Electronically Commutated Motor.
PSC Motor is a Permanent Split Capacitor Motor.

* 3-phase units are supplied with 1/2 HP 860 RPM and 1 HP 1160 RPM motors.

** Performance available with 1 HP 1160 RPM ECODP or 1 HP 1750 RPM ECTEFC motors. 1160 RPM maximum.

NOTES:

- The AMCA Seal for sound ratings does not apply to units with speed control.
- Performance certified is for installation Type A: Free inlet, Free outlet.
- Performance ratings do not include the effects of appurtenances (accessories).
- Sound ratings shown are loudness values in fan sones at 5 ft. (1.5 m) in a hemispherical free field calculated per AMCA Standard 301-90. Type A: Free inlet fan hemispherical sone levels.
- Highlighted speeds indicate nominal speeds without speed control on PSC motors. All other speeds are intermediate speeds set with the solid-state speed controller.
- Speed control on PSC motors is available for ODP 115/60/1 only.

170B – 180B DCRD

EC MOTOR		PSC MOTOR		RPM	STATIC PRESSURE (INCHES W.G.)																				
SIZE	MTR HP	SIZE	MTR HP		0		0.100		0.125		0.250		0.375		0.500		0.625		0.750		0.875		1.000		
					CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone			
170BE	1	170B	500	1669	1183		1031																		
				0.05	4.0	0.05	3.6	0.05	3.3																
				2337	2015		1929		1421		845														
				700	0.14	7.8	0.14	7.1	0.14	6.6	0.14	6.1	0.13	6.4											
			860	2871	2613		2546		2185		1755		1293		750										
				0.25	10.8	0.26	10.8	0.26	10.6	0.27	9.6	0.27	8.7	0.25	9.2	0.21	8.7								
	1	170B	1000	3338	3118		3061		2768		2437		2063		1663		1260								
				0.40	13.8	0.40	13.8	0.40	13.8	0.42	12.2	0.43	12.4	0.42	11.5	0.41	11.6	0.38	12.2						
			1160	3872	3684		3636		3388		3128		2899		2521		2182		1837		1488				
				0.62	17.4	0.62	17.4	0.63	17.4	0.64	16.5	0.66	15.4	0.67	15.8	0.66	15.7	0.65	14.4	0.63	15.3	0.60	15.4		
				4606	4449		4409		4205		3995		3777		3542		3289		3021		2738				
	2	---	1380	5341	5205		5171		4997		4819		4638		4451		4256		4048		3829				
				1.63	28	1.63	28	1.63	28	1.64	28	1.66	28	1.69	27	1.72	26	1.75	25	1.75	26	1.75	27		
180BE	1	180B	500	2165	1660		1512		440																
				0.08	5.1	0.08	4.5	0.08	4.8	0.05	4.2														
			700	3031	2693		2601		2096		1496														
				0.21	9.8	0.22	9.5	0.22	9.0	0.23	9.1	0.21	9.2												
				3724	3454		3383		3005		2583		2115		1571										
	1	180B	860	0.38	13.6	0.40	13.6	0.40	13.6	0.41	12.4	0.42	13.6	0.41	12.8	0.37	13.6								
				4330	4100		4041		3729		3392		3025		2631		2195		1696		879				
			1000	0.60	17.6	0.62	17.6	0.62	17.6	0.64	17.1	0.65	16.5	0.66	17.5	0.65	16.8	0.62	17.1	0.57	17.1	0.43	15.3		
				5023	4826		4776		4515		4239		3945		3633		3304		2954		2575				
				0.94	23	0.96	23	0.96	23	0.98	23	1.00	21	1.02	21	1.02	22	1.02	22	1.01	20	0.97	21		
	2	---	1230	5326	5141		5094		4850		4594		4323		4038		3737		3422		3088				
				1.12	25	1.14	25	1.14	25	1.17	25	1.19	24	1.20	23	1.22	25	1.22	24	1.20	23				
			1300	5629	5454		5410		5181		4942		4691		4428		4151		3862		3561				
				1.32	27	1.34	27	1.35	27	1.37	27	1.39	27	1.41	25	1.43	25	1.44	26	1.44	26	1.43	25		

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PSC Motor is a Permanent Split Capacitor Motor.

* 3-phase units are supplied with 1/2 HP 860 RPM and 1 HP 1160 RPM motors.

NOTES:

- The AMCA Seal for sound ratings does not apply to units with speed control.
- Performance certified is for installation Type A: Free inlet, Free outlet.
- Performance ratings do not include the effects of appurtenances (accessories).
- Sound ratings shown are loudness values in fan sones at 5 ft. (1.5 m) in a hemispherical free field calculated per AMCA Standard 301-90. Type A: Free inlet fan hemispherical sone levels.
- Highlighted speeds indicate nominal speeds without speed control on PSC motors. All other speeds are intermediate speeds set with the solid-state speed controller.
- Speed control on PSC motors is available for ODP 115/60/1 only.



PERFORMANCE DATA

070D BCRD/BCRD-E

HP	RPM	STATIC PRESSURE (INCHES W.G.)											
		0		0.125		0.25		0.375		0.50		0.625	
		CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM
1/4	795	180	85										
		0.01	4.0	0.01	4.0								
	1125	254	197		120								
		0.02	7.4	0.02	7.4	0.02	7.4						
	1375	311	263		214		145						
		0.03	4.4	0.03	6.5	0.03	8.4	0.03	9.1				
	1590	359	316		279		234		169				
		0.05	5.5	0.05	6.3	0.05	7.4	0.05	8.2	0.04	8.4		
1/4	1775	401	362		329		290		251		187		
		0.06	6.5	0.06	6.6	0.06	6.8	0.06	7.3	0.06	7.9	0.06	7.9
	1945	440	403		372		340		303		267		206
		0.08	7.4	0.08	7.4	0.08	7.0	0.08	6.9	0.08	7.7	0.08	7.8
	2100	475	441		411		383		350		316		282
		0.10	8.6	0.10	8.7	0.10	8.1	0.11	7.9	0.11	8.4	0.11	9.0
		0.11	9.2	0.11	9.0	0.11	9.2	0.11	9.0	0.11	9.2	0.10	9.1

MAXIMUM MOTOR FRAME SIZE: 48

075D BCRD/BCRD-E

HP	RPM	STATIC PRESSURE (INCHES W.G.)											
		0		0.125		0.25		0.375		0.50		0.625	
		CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM
1/4	940	322	217										
		0.02	3.7	0.02	3.5								
	1060	363	278										
		0.02	4.4	0.02	4.5								
	1180	404	327		214								
		0.03	5.0	0.03	4.7	0.03	4.7						
	1300	445	372		291								
		0.04	5.5	0.04	5.2	0.05	5.3						
	1420	486	419		355		242						
		0.05	6.0	0.06	6.0	0.06	5.6	0.06	5.4				
	1540	527	467		412		327		167				
		0.06	6.6	0.07	6.6	0.07	6.2	0.08	6.5	0.06	5.6		
	1660	568	514		459		393		296				
		0.08	7.5	0.09	7.5	0.09	7.0	0.09	7.4	0.09	6.7		
	1780	609	560		504		456		378		260		
		0.10	8.5	0.11	8.5	0.11	8.0	0.11	7.9	0.12	8.4	0.11	7.5
	1900	650	605		550		510		445		365		225
		0.12	9.4	0.13	9.4	0.14	9.2	0.14	8.7	0.14	9.2	0.14	8.9

MAXIMUM MOTOR FRAME SIZE: 48

085D BCRD/BCRD-E

HP	RPM	STATIC PRESSURE (INCHES W.G.)											
		0		0.125		0.25		0.375		0.50		0.625	
		CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM
1/4	715	325	229										
		0.01	4.1	0.01	2.6								
	975	444	388		297								
		0.02	7.4	0.02	5.6	0.02	4.7						
	1200	546	504		445		368		232				
		0.03	9.9	0.04	9.6	0.04	6.5	0.04	6.4	0.03	4.8		
	1450	660	627		587		533		472		393		
		0.06	13.1	0.06	13.1	0.06	10.9	0.07	8.7	0.07	9.1	0.07	6.9
	1600	728	699		665		622		570		513		441
		0.08	14.7	0.08	14.7	0.08	13.5	0.09	10.8	0.09	9.9	0.09	8.2
	1750	796	770		740		705		661		613		560
		0.10	16.1	0.11	16.1	0.11	16.1	0.11	13.2	0.11	11.1	0.12	11.2
	1880	855	831		804		773		737		693		648
		0.13	16.8	0.13	16.8	0.13	16.8	0.14	15.1	0.14	12.7	0.14	11.5
	2075	944	922		898		872		843		808		769
		0.17	18.4	0.18	18.4	0.18	18.4	0.18	17.7	0.18	15.8	0.19	13.6
	2280	1037	1017		996		973		949		921		890

MAXIMUM MOTOR FRAME SIZE: 48

NOTES:

1. Performance certified is for Installation Type A: Free inlet, free outlet.
2. Power rating (BHP) does not include transmission losses.
3. Performance ratings do not include the effects of appurtenances (accessories).
4. The sound ratings shown are loudness values in fan sones at 5 ft. (1.5 m) in a hemispherical free field calculated per AMCA Standard 301.
5. Values shown are for installation Type A: Free inlet fan hemispherical sone levels.

100D BCRD/BCRD-E

HP	RPM	STATIC PRESSURE (INCHES W.G.)																							
		0		0.125		0.25		0.375		0.50		0.625		0.75		0.875		1.00		1.125		1.25		1.375	
		CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone		
1/4	775	725	591	448																					
		0.03 4.8	0.03 4.2	0.03 3.9																					
	925	865	749	651	498																				
		0.05 6.5	0.06 5.7	0.06 6.3	0.06 5.4																				
	1250	1169	1080	999	924	856	755																		
		0.13 10.0	0.14 10.1	0.14 8.7	0.14 9.3	0.15 10.0	0.15 8.2																		
1/3	1510	1412	1337	1267	1202	1139		1081	1024	946	812														
		0.23 14.0	0.24 14.0	0.24 12.3	0.25 11.6	0.25 11.8	0.26 12.7	0.26 12.7	0.26 10.8	0.25 10.4															
	1590	1487	1416	1349	1285	1225		1167	1114	1057	970	834													
		0.26 14.9	0.27 14.9	0.28 13.6	0.29 12.6	0.29 12.5	0.30 13.3	0.30 14.1	0.30 13.5	0.30 11.0	0.29 11.2														
	1665	1557	1489	1424	1363	1305		1248	1196	1145	1085	990	851												
		0.30 16.1	0.31 16.1	0.32 14.9	0.33 13.8	0.33 13.3	0.34 13.6	0.34 14.5	0.35 15.0	0.35 13.7	0.34 12.1	0.33 12.2													

MAXIMUM MOTOR FRAME SIZE: 56

100DHP BCRD/BCRD-E

HP	RPM	STATIC PRESSURE (INCHES W.G.)																							
		0.50		0.625		0.75		0.875		1.00		1.25		1.50		1.75		2.00		2.25		2.50		2.75	
		CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone		
1/4	1275	331																							
		0.04 5.4																							
	1400	436	344																						
		0.06 8.3	0.06 6.3																						
	1600	570	513	441	332																				
		0.09 9.9	0.09 10.2	0.09 8.2	0.08 7.4																				
1/3	1820	702	657	608	553	484																			
		0.13 11.9	0.13 11.3	0.13 11.6	0.13 11.2	0.13 8.7																			
	2280	949	921	890	854	817		738	639	499															
		0.24 18.1	0.24 16.2	0.25 14.7	0.25 13.7	0.25 13.7	0.26 14.0	0.25 11.9	0.24 10.8																
	2415	1016	992	965	933	899		829	748	647	495														
		0.29 19.5	0.29 18.3	0.29 16.4	0.30 15.3	0.30 14.4	0.30 14.8	0.31 14.8	0.30 11.9	0.28 11.4															
1/2	2550	1083	1061	1037	1010	979		914	844	763	662	502													
		0.33 22	0.34 21	0.34 18.7	0.35 17.4	0.35 16.3	0.36 15.6	0.36 16.4	0.36 15.3	0.35 12.6	0.32 12.5														
	2725	1169	1149	1128	1105	1079		1020	958	892	815	722	596												
		0.41 24	0.41 24	0.41 23	0.42 21	0.42 19.4	0.43 17.5	0.44 17.6	0.44 17.9	0.44 16.9	0.43 14.1	0.41 14.1													
1/2	2900	1254	1235	1216	1196	1174		1123	1066	1008	944	872	786	681											
		0.49 27	0.49 27	0.49 26	0.50 24	0.50 23	0.51 20	0.52 19.3	0.53 19.5	0.53 20	0.53 18.9	0.52 16.4	0.51 15.8												

MAXIMUM MOTOR FRAME SIZE: 56

120D BCRD/BCRD-E

HP	RPM	STATIC PRESSURE (INCHES W.G.)																							
		0		0.125		0.25		0.375		0.50		0.625		0.75		0.875		1.00		1.125		1.25		1.50	
		CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone		
1/4	575	745	563																						
		0.02 3.1	0.02 2.7																						
	825	1068	940	817	633																				
		0.06 6.3	0.06 5.4	0.07 5.6	0.07 4.9																				
	1050	1360	1255	1163	1067	942																			
		0.12 9.2	0.12 8.7	0.13 7.9	0.13 7.9	0.14 8.2																			
1/3	1365	1684	1598	1517	1444	1371		1284	1181	1068															
		0.25 13.6	0.27 13.6	0.28 12.7	0.28 11.7	0.29 11.6	0.30 11.7	0.30 12.3	0.30 11.7	0.30 10.3															
	1430	1852	1774	1699	1629	1565		1497	1417	1324	1226		1099												
		0.29 14.5	0.30 14.5	0.32 13.8	0.32 12.9	0.33 12.4	0.34 12.5	0.34 13.1	0.35 13.3	0.35 12.5	0.34 11.3														
	1540	1994	1921	1852	1785	1723		1663	1598	1523	1437		1346	1245											
		0.36 16.4	0.38 16.4	0.39 15.7	0.40 14.7	0.41 13.9	0.42 13.8	0.42 14.0	0.43 14.7	0.43 14.8	0.43 14.0	0.43 12.6													
1/2	2137	2068	2003	1940	1880	1824		1767	1705	1634	1555		1470	1265											
		0.45 17.9	0.46 17.9	0.48 17.9	0.49 16.8	0.50 15.9	0.51 15.5	0.51 15.1	0.52 15.6	0.53 16.0	0.53 16.5	0.53 15.9	0.53 13.5												

140D BCRD/BCRD-E

Outlet Area = 2.34 ft²

Fan Efficiency Grade: FEG67

HP	RPM	STATIC PRESSURE (INCHES W.G.)																								
		0		0.125		0.25		0.375		0.5		0.625		0.75		0.875		1.00		1.25		1.50		1.75		
		CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	
1/4	475	850	584																							
		0.02	2.2	0.02	2.0																					
	550	984	762																							
		0.03	3.2	0.03	3.0																					
	825	1477	1345	1183	1017																					
1/3	1105	1978	1883	1779	1659	1536	1415	1264																		
	1165	2085	1996	1898	1788	1670	1558	1433																		
		0.26	12.0	0.28	12.0	0.29	11.6	0.30	10.7	0.30	10.8	0.30	11.6	0.30	10.6											
	1225	2193	2108	2016	1915	1803	1694	1586	1457																	
1/2	1310	2345	2266	2181	2091	1989	1883	1783	1681	1559																
		0.37	14.4	0.39	14.4	0.41	14.8	0.42	13.8	0.42	13.3	0.43	13.4	0.43	14.2	0.43	13.9	0.43	12.1							
	1400	2506	2432	2354	2272	2181	2083	1985	1892	1796	1544															
3/4	1500	2685	2616	2544	2469	2388	2300	2208	2117	2031	1840															
		0.55	19.0	0.58	19.0	0.60	19.0	0.61	18.6	0.63	17.9	0.63	16.9	0.64	16.7	0.64	17.3	0.64	17.9	0.65	16.2					
	1605	2873	2809	2742	2673	2600	2522	2438	2351	2266	2104	1911														
1	1685	3016	2955	2892	2827	2758	2687	2609	2527	2445	2288	2125	1921													
		0.79	23	0.81	23	0.84	23	0.86	23	0.88	22	0.89	21	0.90	19.7	0.90	19.5	0.91	19.6	0.91	21	0.92	19.9	0.91	16.7	
	1765	3159	3101	3041	2979	2915	2848	2777	2701	2622	2468	2320	2150													
		0.90	24	0.93	24	0.96	24	1.00	24	1.02	23	1.03	22	1.03	21	1.04	21	1.05	22	1.05	22	1.05	20			

MAXIMUM MOTOR FRAME SIZE: 143T

140DHP BCRD/BCRD-E

HP	RPM	STATIC PRESSURE (INCHES W.G.)																								
		0.50		0.625		0.75		0.875		1.00		1.25		1.50		1.75		2.00		2.25		2.50		2.75		
		CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	
1/4	1310	499																								
		0.07	6.4																							
	1750	870	811	747	677	600																				
		0.17	11.6	0.17	12.2	0.17	12.4	0.17	10.9	0.16	10.4															
	2015	1069	1018	966	913	857	731																			
1/3	2125	1147	1101	1052	1003	952	841	715																		
		0.30	16.4	0.30	15.2	0.30	15	0.30	15.3	0.30	16.1	0.30	14.7	0.29	13.8											
	2235	1224	1182	1136	1089	1043	943	830																		
1/2	2400	1337	1300	1259	1217	1173	1085	989	882																	
		0.42	21	0.42	19.7	0.43	18.8	0.43	17.9	0.43	17.8	0.43	19.1	0.43	18.5	0.43	15.7									
	2560	1445	1411	1375	1337	1296	1215	1130	1039	937	825															
3/4	2790	1597	1567	1536	1503	1468	1394	1319	1242	1159	1070	973														
		0.65	28	0.66	26	0.66	26	0.67	25	0.67	24	0.68	23	0.68	23	0.68	24	0.68	24	0.67	21	0.66	21			
	2920	1682	1654	1625	1594	1562	1493	1422	1349	1274	1194	1107	1014													
		0.74	29	0.75	29	0.76	28	0.76	27	0.77	26	0.78	25	0.78	24	0.78	25	0.78	26	0.78	25	0.77	22	0.76	22	

MAXIMUM MOTOR FRAME SIZE: 56

NOTES:

1. Performance certified is for Installation Type A: Free inlet, free outlet.
2. Power rating (BHP) does not include transmission losses.
3. Performance ratings do not include the effects of appurtenances (accessories).
4. The sound ratings shown are loudness values in fan sones at 5 ft. (1.5 m) in a hemispherical free field calculated per AMCA Standard 301.
5. Values shown are for installation Type A: Free inlet fan hemispherical sone levels.

160D BCRD/BCRD-EOutlet Area = 2.53 ft²

Fan Efficiency Grade: FEG75

HP	RPM	STATIC PRESSURE (INCHES W.G.)																								
		0		0.125		0.25		0.375		0.50		0.625		0.75		0.875		1.00		1.25						
		CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone					
1/4	475	1321	1001																							
		0.03	3.2	0.04	2.8																					
	625	1738	1519		1235																					
		0.07	5.5	0.08	4.8	0.08	4.9																			
	775	2155	1987		1783	1551		1199																		
1/3	930	2586	2449		2296	2117		1927		1697																
		0.23	10.6	0.24	10.6	0.25	9.6	0.26	8.7	0.26	9.2	0.26	9.1													
	975	2711	2582		2438	2273		2093		1898	1634															
		0.26	11.4	0.27	11.4	0.28	10.4	0.30	9.7	0.30	9.8	0.30	10.0	0.30	8.8											
1/2	1020	2837	2713		2578	2425		2255		2078	1865		1547													
		0.30	12.1	0.31	12.1	0.32	11.5	0.33	10.4	0.34	10.0	0.35	10.6	0.34	10.3	0.33	9.0									
	1100	3059	2945		2822	2687		2535		2376	2209		2006	1724												
3/4		0.38	13.3	0.39	13.3	0.40	13.0	0.41	12.0	0.43	11.2	0.43	11.4	0.44	12.0	0.43	11.5	0.42	10.1							
	1180	3282	3176		3063	2942		2807		2661	2512		2354	2164												
	1260	3504	3405		3301	3190		3070		2938	2800		2660	2510		2510	2116									
1	1340	3727	3634		3537	3435		3326		3207	3080		2949	2817		2515	2059									
		0.68	17.6	0.70	17.6	0.71	17.6	0.73	17.2	0.74	16.2	0.76	15.3	0.77	14.7	0.78	14.7	0.79	15.5	0.78	15.5	0.75	13.8			
1	1405	3907	3819		3727	3631		3529		3420	3303		3179	3054		2791	2453									
		0.78	18.6	0.8	18.6	0.82	18.6	0.83	18.6	0.85	17.8	0.86	16.7	0.88	16.3	0.89	15.8	0.90	16.2	0.91	17.2	0.89	16.5			
1	1475	4102	4018		3931	3840		3745		3645	3537		3422	3304		3063	2786		2410							
		0.91	20	0.92	20	0.94	20	0.96	19.7	0.97	19.4	0.99	18.4	1.01	17.6	1.02	16.9	1.04	16.8	1.05	17.9	1.05	18.2	1.02	16.0	

MAXIMUM MOTOR FRAME SIZE: 143T

160DHP BCRD/BCRD-EOutlet Area = 2.53 ft²

Fan Efficiency Grade: FEG63

HP	RPM	STATIC PRESSURE (INCHES W.G.)																						
		0.50		0.625		0.75		0.875		1.00		1.25		1.50		1.75		2.00		2.25		2.50		
		CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	
1/4	1100	1021	872																					
		0.16	8.7	0.15	7.6																			
	1225	1231	1133		1003		826																	
		0.21	9.8	0.21	10.2	0.21	9.3	0.21	8.4															
	1300	1352	1263		1162		1029		850															
1/3	1370	1464	1377		1291		1186		1051															
		0.29	11.0	0.29	11.7	0.30	12.4	0.30	11.8	0.30	9.7													
	1435	1567	1482		1401		1314		1204															
1/2	1545	1737	1658		1580	1505		1425		1208														
		0.42	13.4	0.42	12.9	0.42	13.4	0.42	14.2	0.43	14.4	0.43	11.9											
	1655	1902	1830		1757		1685		1615		1454		1229											
3/4	1770	2071	2006		1938		1869		1802		1669	1503		1280										
		0.63	16.7	0.64	16.2	0.63	16.1	0.63	16.5	0.64	17.4	0.65	16.5	0.63	13.6									
	1890	2244	2185		2123		2059		1995		1871	1741		1575		1362								
1	1980	2372	2317		2259	2199		2138		2017	1899		1764		1590		1374							
		0.88	20	0.89	19.7	0.89	18.9	0.89	18.7	0.88	18.5	0.88	18.8	0.90	20	0.91	20	0.90	17.7	0.88	16.3			
	2075	2506	2454		2401		2345		2287		2169	2057		1941		1801		1626		1410				

MAXIMUM MOTOR FRAME SIZE: 143T

NOTES:

1. Performance certified is for Installation Type A: Free inlet, free outlet.
2. Power rating (BHP) does not include transmission losses.
3. Performance ratings do not include the effects of appurtenances (accessories).
4. The sound ratings shown are loudness values in fan sones at 5 ft. (1.5 m) in a hemispherical free field calculated per AMCA Standard 301.
5. Values shown are for installation Type A: Free inlet fan hemispherical sone levels.



PERFORMANCE DATA

180D BCRD/BCRD-E

Outlet Area = 3.37 ft²

Fan Efficiency Grade: FEG60

HP	RPM	STATIC PRESSURE (INCHES W.G.)											
		0		0.125		0.25		0.375		0.5		0.75	
		CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone
1/4	475	2320	1826	1376									
		0.08	5.5	0.09	4.2	0.10	4.5						
	575	2809	2389	2036	1632								
1/3	660	3224	2857	2516	2225	1852							
	690	3371	3020	2685	2409	2084							
	725	3542	3207	2882	2613	2328							
1/2	780	3810	3498	3192	2924	2681	2019						
	830	4055	3761	3472	3203	2977	2440						
	890	4348	4073	3804	3541	3316	2864	2229					
3/4	950	4641	4383	4131	3880	3652	3250	2752	1968				
	1000	4885	4640	4400	4160	3933	3550	3119	2540				
	1045	5105	4870	4640	4411	4187	3808	3422	2940	2215			
1-1/2	1120	5471	5252	5036	4823	4610	4229	3894	3501	3010	2273		
	1195	5838	5632	5429	5230	5028	4649	4331	3998	3608	3117	2397	
	1255	6131	5935	5741	5551	5360	4988	4670	4370	4026	3627	3115	
2	1315	6424	6237	6052	5869	5688	5326	5005	4722	4417	4071	3662	3137
		1.76	29	1.80	29	1.83	29	1.87	27	1.90	26	1.95	23

MAXIMUM MOTOR FRAME SIZE: 145T

180DHP BCRD/BCRD-E

Outlet Area = 3.37 ft²

Fan Efficiency Grade: FEG67

HP	RPM	STATIC PRESSURE (INCHES W.G.)											
		0.50		0.75		1.00		1.25		1.50		1.75	
		CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone
1/4	775	1089											
		0.14	6.9										
	890	1597											
1/3	935	1755	1260										
		0.26	10.5	0.25	8.6								
	980	1900	1488										
1/2	1025	2035	1700										
		0.34	11.6	0.34	12.3								
	1105	2260	2010	1585									
3/4	1185	2476	2280	1969	1502								
		0.51	14.8	0.53	14.8	0.53	15.3	0.50	12.0				
	1270	2701	2535	2300	1945	1451							
1	1355	2925	2772	2590	2325	1950							
		0.76	18.7	0.78	17.4	0.79	17.5	0.79	18.4	0.78	15.5		
	1420	3096	2948	2792	2572	2270	1880						
1-1/2	1490	3281	3135	2994	2814	2569	2238	1843					
		1.00	22	1.02	19.8	1.04	19.2	1.05	20	1.05	20	1.04	18.1
	1595	3557	3413	3284	3143	2957	2718	2404	2046				
2	1705	3844	3702	3579	3457	3315	3132	2905	2615	2289			
		1.47	29	1.50	26	1.53	24	1.55	23	1.57	24	1.58	25
	1790	4065	3926	3804	3689	3568	3418	3230	3006	2721	2411	2004	
		1.70	33	1.73	28	1.76	26	1.78	25	1.81	25	1.83	27
	1875	4286	4150	4028	3918	3807	3683	3527	3339	3119	2842	2546	2178
		1.94	36	1.98	31	2.01	29	2.04	28	2.06	27	2.10	28

MAXIMUM MOTOR FRAME SIZE: 145T

NOTES:

1. Performance certified is for Installation Type A: Free inlet, free outlet.
2. Power rating (BHP) does not include transmission losses.
3. Performance ratings do not include the effects of appurtenances (accessories).
4. The sound ratings shown are loudness values in fan sones at 5 ft. (1.5 m) in a hemispherical free field calculated per AMCA Standard 301.
5. Values shown are for installation Type A: Free inlet fan hemispherical sone levels.

210D BCRD/BCRD-E

 Outlet Area = 4.61 ft²

Fan Efficiency Grade: FEG56

HP	RPM	STATIC PRESSURE (INCHES W.G.)																								
		0		0.125		0.25		0.375		0.50		0.625		0.75		1.00		1.25		1.50		1.75		2.00		
		CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	
1/4	480	3078		2673		2193		1535																		
		0.15 7.0	0.17 6.2	0.18 6.1	0.18 5.2																					
1/3	535	3431		3080		2646		2203		1471																
		0.21 8.7	0.23 7.9	0.25 6.9	0.26 7.2	0.24 6.3																				
1/2	550	3527		3188		2766		2346		1709																
		0.23 9.2	0.25 8.5	0.27 7.2	0.28 7.8	0.26 6.5																				
3/4	595	3816		3507		3125		2747		2311		1588														
		0.29 10.5	0.31 10.1	0.33 8.3	0.35 8.8	0.35 8.2	0.32 7.4																			
1	650	4168		3890		3558		3199		2845		2407		1705												
		0.37 12.5	0.40 12.5	0.42 10.2	0.44 9.8	0.46 10.5	0.46 9.1	0.42 8.5																		
1-1/2	720	4361		4096		3789		3439		3111		2739		2188												
		0.43 13.4	0.45 13.4	0.48 11.4	0.50 10.5	0.52 11.3	0.53 10.8	0.50 9.3																		
2	800	4617		4369		4089		3758		3446		3120		2732												
		0.51 15.1	0.53 15.1	0.56 13.3	0.59 11.6	0.61 12.2	0.63 12.7	0.63 11.2																		
1	855	5130		4909		4667		4389		4089		3812		3520		2745										
		0.70 18.2	0.72 18.2	0.75 17.2	0.78 15.0	0.81 14.3	0.84 14.8	0.86 15.4	0.83 12.5																	
1-1/2	900	5483		5277		5054		4808		4527		4257		3999		3412		2478								
		0.85 20	0.88 20	0.91 19.2	0.94 17.6	0.97 16.1	1.00 16.1	1.03 16.7	1.05 16.3	0.97 14.1																
3/4	975	5772		5577		5368		5141		4882		4616		4369		3848		3148								
		0.99 22	1.02 22	1.05 21	1.09 19.8	1.12 18.1	1.15 17.3	1.19 17.7	1.23 18.4	1.20 15.3																
2	1010	6477		6304		6122		5929		5721		5488		5248		4806		4337		3766		2905				
		1.40 27	1.44 27	1.47 27	1.51 26	1.54 24	1.58 22	1.62 21	1.69 22	1.73 22	1.72 19.1	1.6 18.2														
1075		6894		6732		6563		6385		6196		5989		5765		5333		4918		4455		3864		3028		
		1.69 31	1.73 31	1.76 31	1.80 29	1.84 27	1.88 25	1.92 24	2.00 23	2.07 24	2.10 24	2.06 20	1.92 20													

MAXIMUM MOTOR FRAME SIZE: 145T

210DHP BCRD/BCRD-E

 Outlet Area = 4.61 ft²

Fan Efficiency Grade: FEG60

HP	RPM	STATIC PRESSURE (INCHES W.G.)																								
		0.50		0.75		1.00		1.25		1.50		1.75		2.00		2.25		2.50		2.75		3.00		3.25		
		CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone			
1/2	700	2532		1925																						
		0.37 9.9	0.40 10.1																							
3/4	775	3001		2538		1900																				
		0.48 11.4	0.52 12.5	0.53 12.0																						
1	810	3215		2788		2238																				
		0.53 12.4	0.59 12.8	0.61 12.9																						
1-1/2	875	3605		3214		2779		2217																		
		0.65 14.5	0.71 13.7	0.76 15.1	0.77 14.5																					
2	900	3752		3371		2968		2453																		
		0.70 15.2	0.76 14.5	0.82 15.4	0.84 15.3																					
1100	970	4152		3803		3452		3041		2541																
		0.86 18.2	0.92 16.2	0.99 16.8	1.04 17.9	1.05 17.3																				
1150	1050	4593		4287		3960		3629		3231		2766														
		1.06 21	1.14 19.1	1.21 18.6	1.28 19.3	1.32 20	1.33 19.4																			
1220	1110	4916		4640		4329		4024		3692		3291		2836												
		1.23 24	1.31 21	1.39 20	1.47 20	1.53 21	1.57 21	1.57 21																		
3	1150	5129		4870		4574		4278		3974		3617		3204		2695										
		1.35 25	1.44 23	1.52 21	1.60 21	1.68 23	1.73 23	1.75 22	1.72 22																	
1300	1220	5498		5263		4995		4711		4435		4139		3792		3401		2941								
		1.58 28	1.69 26	1.78 24	1.86 23	1.95 23	2.02 25	2.07 25	2.09 25	2.07 25																
1395	1300	5915		5701		5463		5200		4936		4676		4395		4069		3706		3310		2629				
		1.88 32	2.00 30	2.10 28	2.19 26	2.28 25	2.37 26	2.45 27	2.51 28	2.53 27	2.53 27	2.53 27	2.39 26													
1395		6405		6210		6001		5768		5520		5275		5032		4775		4482		4155		3806		3401		
		2.29 36	2.42 35	2.53 32	2.64 30	2.73 29	2.83 28	2.93 29	3.01 30	3.08 31	3.12 31	3.13 30	3.10 30													

MAXIMUM MOTOR FRAME SIZE: 182T

NOTES:

1. Performance certified is for Installation Type A: Free inlet, free outlet.
2. Power rating (BHP) does not include belt drive losses.
3. Performance ratings do not include the effects of appurtenances in the airstream.
4. The sound ratings shown are loudness values in fan sones at 5 ft. (1.5 m) in a hemispherical free field calculated per AMCA Standard 301.
5. Values shown are for installation Type A: Free inlet fan hemispherical sone levels.

PERFORMANCE DATA

240D BCRD/BCRD-E

Outlet Area = 5.60 ft²

Fan Efficiency Grade: FEG60

HP	RPM	STATIC PRESSURE (INCHES W.G.)																							
		0		0.125		0.25		0.375		0.50		0.625		0.75		0.875		1.00		1.25		1.50		1.75	
		CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone		
1/4	410	4128	3525	2834	1981																				
		0.16	6.0	0.20	5.4	0.22	5.8	0.21	4.7																
1/3	435	4380	3809	3180	2487																				
		0.20	6.6	0.24	6.1	0.26	6.2	0.26	5.4																
1/2	460	4631	4089	3525	2886	1850																			
		0.23	7.4	0.28	6.9	0.30	6.7	0.31	6.7	0.28	5.8														
1/2	480	4833	4312	3789	3168	2444																			
		0.26	7.9	0.31	7.5	0.34	7.1	0.35	7.5	0.35	6.3														
1/2	530	5336	4864	4405	3856	3315	2575																		
		0.35	9.3	0.41	9.1	0.44	8.5	0.47	8.8	0.47	8.8	0.46	7.7												
3/4	550	5537	5082	4640	4134	3600	3002																		
		0.40	9.9	0.45	9.7	0.49	8.9	0.52	9.3	0.53	9.5	0.53	8.2												
3/4	580	5839	5407	4987	4538	4010	3516	2806																	
		0.46	10.9	0.52	10.8	0.57	10.0	0.60	10.0	0.61	10.6	0.62	10.3	0.60	9.2										
1	625	6292	5891	5497	5106	4634	4164																		
		0.58	12.5	0.65	12.5	0.70	12.0	0.73	11.6	0.76	12.0	0.77	12.5	0.78	11.5	0.75	10.8								
1	650	6544	6158	5777	5406	4977	4505																		
		0.65	13.3	0.72	13.3	0.78	12.8	0.82	12.5	0.85	12.6	0.87	13.4	0.87	13.1	0.87	11.6								
1-1/2	690	6947	6583	6222	5874	5502	5059																		
		0.78	14.9	0.86	14.9	0.92	14.4	0.96	14.0	1.00	13.9	1.02	14.7	1.04	14.9	1.05	14.5	1.04	13.0						
1-1/2	750	7551	7216	6883	6558	6236	5875																		
		1.01	16.8	1.09	16.8	1.16	16.5	1.21	16.0	1.26	15.8	1.29	15.9	1.32	16.6	1.33	16.8	1.34	16.6	1.31	14.7				
2	790	7954	7636	7320	7008	6704	6384																		
		1.17	18.1	1.26	18.1	1.34	17.6	1.40	17.2	1.45	16.9	1.49	16.8	1.53	17.3	1.55	17.8	1.56	18.3	1.57	16.3				
2	840	8457	8158	7860	7565	7278	6989																		
		1.41	19.8	1.50	19.8	1.59	19.6	1.66	19.1	1.72	18.7	1.77	18.6	1.81	18.6	1.84	18.8	1.86	19.7	1.89	19.7	1.87	17.1		
2	870	8759	8470	8183	7897	7618	7342																		
		1.57	21	1.67	21	1.75	21	1.83	19.8	1.89	19.5	1.94	19.2	1.99	19.2	2.03	19.7	2.06	20	2.09	21	2.09	18.9	1.97	18.0

MAXIMUM MOTOR FRAME SIZE: 145T

240DHP BCRD/BCRD-E

Outlet Area = 5.60 ft²

Fan Efficiency Grade: FEG67

HP	RPM	STATIC PRESSURE (INCHES W.G.)																							
		0.50		0.625		0.75		0.875		1.00		1.25		1.50		1.75		2.00		2.25		2.50		2.75	
		CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone		
1/2	600	3080	2656	2117																					
		0.41	8.5	0.43	8.7	0.43	8.5																		
1/2	640	3471	3120	2692	2149																				
		0.47	9.1	0.50	9.8	0.52	9.5	0.52	9.6																
3/4	670	3750	3435	3064	2621																				
		0.53	9.7	0.57	10.3	0.59	10.5	0.60	10.3																
1	725	4238	3970	3671	3325	2922																			
		0.64	11.2	0.68	11.2	0.72	11.7	0.75	11.8	0.76	11.5														
1	750	4451	4201	3924	3611	3248																			
		0.70	11.9	0.74	11.6	0.78	12.2	0.82	12.5	0.84	12.6														
1	805	4909	4690	4450	4187	3896	3191																		
		0.83	13.4	0.88	12.9	0.93	13.0	0.97	13.8	1.01	14.1	1.04	13.6												
1-1/2	860	5357	5157	4947	4718	4471	3896																		
		0.98	15.2	1.04	14.6	1.09	14.4	1.14	14.5	1.19	15.2	1.25	15.6	1.27	14.9										
1-1/2	925	5878	5693	5506	5309	5096	4625																		
		1.18	17.1	1.24	16.5	1.30	16.2	1.36	15.9	1.41	15.9	1.51	17.0	1.57	17.0	1.57	16.6								
2	950	6076	5896	5715	5528	5326	4883																		
		1.27	18.0	1.33	17.4	1.39	16.7	1.45	16.7	1.51	16.6	1.61	17.7	1.68	18.1	1.71	17.4								
2	1015	6589	6419	6251	6081	5904	5518																		
		1.51	19.9	1.58	19.2	1.64	18.7	1.71	18.1	1.77	18.0	1.89	18.4	1.99	19.5	2.06	19.7	2.09	18.9	2.04	18.9				
3	1100	7250	7093	6936	6781	6625	6295																		
		1.88	23	1.95	22	2.01	21	2.08	21	2.16	21	2.30	20	2.42	21	2.53	22	2.61	22	2.65	21	2.64	21		
3	1165	7750	7602	7454	7307	7160	6861																		
		2.21	25	2.27	24	2.34	24	2.41	24	2.49	23	2.64	23	2.78	23	2.91	23	3.02	24	3.10	24	3.15	23	3.15	24

MAXIMUM MOTOR FRAME SIZE: 182T

NOTES:

1. Performance certified is for Installation Type A: Free inlet, free outlet.
2. Power rating (

300D BCRDOutlet Area = 7.88 ft²

Fan Efficiency Grade: FEG67

HP	RPM	STATIC PRESSURE (INCHES W.G.)																							
		0		0.125		0.25		0.50		0.75		1.00		1.25		1.50		1.75		2.00		2.25		2.50	
		CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM
1/4	330	5000 0.14 4.0	4086 0.17 5.4	3166 0.20 5.7																					
	360	5454 0.18 4.6	4579 0.22 6.1	3880 0.26 6.7																					
1/3	380	5757 0.22 5.3	4902 0.25 6.5	4264 0.29 7.3																					
	405	6136 0.26 5.9	5303 0.30 7.1	4714 0.34 8																					
1/2	430	6514 0.31 6.5	5702 0.35 7.7	5151 0.40 8.8	3222 0.43 8.6																				
	450	6818 0.36 7	6021 0.40 8.3	5497 0.45 9.4	3978 0.52 9.6																				
3/4	470	7120 0.41 7.7	6339 0.45 8.8	5834 0.50 10.0	4571 0.59 10.3																				
	520	7878 0.55 9.1	7138 0.60 10	6652 0.65 11.5	5702 0.77 12.8	3467 0.71 10.8																			
1	530	8030 0.59 9.4	7298 0.63 10.1	6814 0.68 11.9	5892 0.80 13.1	4107 0.81 12.5																			
	565	8560 0.71 10.5	7855 0.75 10.9	7375 0.81 12.4	6529 0.94 14.1	5292 1.03 14.1																			
1-1/2	600	9090 0.85 11.6	8412 0.90 12	7934 0.96 13.2	7144 1.09 14.9	6215 1.21 15.2	3958 1.09 13.1																		
	650	9848 1.08 13.4	9203 1.13 13.4	8731 1.19 14.4	8004 1.33 15.9	7233 1.48 17.4	6039 1.56 15.9																		
2	670	10150 1.18 14.3	9519 1.23 14.3	9050 1.30 15.1	8338 1.44 16.4	7602 1.59 17.8	6609 1.71 17.4	4338 1.50 14.8																	
	715	10832 1.44 16.2	10228 1.49 16.2	9769 1.56 16.1	9077 1.71 17.2	8403 1.86 19.1	7659 2.02 19.5	6398 2.08 17.5																	
3	750	11362 1.66 17.2	10779 1.71 17.2	10328 1.78 17.2	9643 1.94 17.8	9013 2.10 19.4	8342 2.27 21	7414 2.39 19.3	5829 2.30 18.4																
	820	12423 2.17 20	11876 2.23 20	11443 2.30 19.7	10766 2.46 19.1	10203 2.64 19.9	9604 2.82 22	8973 3.00 22	8079 3.13 20	6697 3.06 19.5															
5	850	12878 2.41 21	12345 2.47 21	11919 2.55 21	11244 2.72 20	10697 2.90 21	10129 3.09 22	9540 3.28 24	8823 3.44 23	7693 3.49 20	5744 3.13 20														
	970	14696 3.59 26	14215 3.65 26	13817 3.73 26	13157 3.91 25	12637 4.12 25	12164 4.33 25	11666 4.54 27	11155 4.76 29	10613 4.97 29	9918 5.14 28	8909 5.20 25.0	7602 4.99 25.0												

MAXIMUM MOTOR FRAME SIZE: 184T

300DHP BCRDOutlet Area = 7.88 ft²

Fan Efficiency Grade: FEG71

HP	RPM	STATIC PRESSURE (INCHES W.G.)																								
		0.50		0.75		1.00		1.25		1.50		1.75		2.00		2.25		2.50		2.75		3.00		3.25		
		CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM	
1/2	500	3881 0.47 8.9																								
	515	4121 0.51 9.5	2721 0.52 9.6																							
3/4	550	4645 0.60 10.7	3617 0.66 10.5																							
	580	5066 0.69 11.4	4201 0.76 10.9																							
1	610	5469 0.78 11.9	4715 0.86 11.5	3587 0.88 12.0																						
	640	5860 0.88 12.5	5190 0.97 13.1	4279 1.03 12.8																						
1-1/2	700	6617 1.10 14.2	6061 1.22 15.4	5372 1.31 14.2	4450 1.35 14.5																					
	735	7048 1.25 15.6	6537 1.37 15.8	5931 1.48 16.3	5168 1.56 15.6	4054 1.52 15.9																				
2	750	7230 1.31 16.0	6737 1.44 16.4	6160 1.56 16.9	5445 1.64 15.8	4469 1.65 16.5																				
	810	7950 1.60 17.6	7512 1.75 17.7	7023 1.88 18.8	6448 2.00 18.3	5753 2.08 17.7	4824 2.07 18.2																			
3	900	9007 2.10 21	8629 2.29 20	8222 2.45 20	7774 2.59 22	7261 2.72 21	6666 2.82 20	5946 2.88 21	4959 2.79 21																	
	925	9297 2.25 23	8933 2.46 22	8543 2.63 21	8118 2.77 23	7640 2.91 23	7090 3.02 21	6448 3.11 21	5636 3.10 22	4430 2.90 21																
5	1000	10160 2.77 25	9831 3.00 25	9483 3.20 25	9112 3.37 25	8711 3.52 26	8266 3.67 27	7763 3.80 24	7193 3.90 24	6515 3.94 24	5629 3.85 25															
	1100	11297 3.57 29	11005 3.83 30	10699 4.07 29	10379 4.29 29	10041 4.48 29	9680 4.65 31	9289 4.81 31	8858 4.97 30	8381 5.10 27	7850 5.20 28	7234 5.25 28	6474 5.18 29													

MAXIMUM MOTOR FRAME SIZE: 184T

NOTES:

1. Performance certified is for Installation Type A: Free inlet, free outlet.
2. Power rating (BHP) does not include transmission losses.
3. Performance ratings do not include the effects of appurtenances (accessories).
4. The sound ratings shown are loudness values in fan sones at 5 ft. (1.5 m) in a hemispherical free field calculated per AMCA Standard 301.
5. Values shown are for installation Type A: Free inlet fan hemispherical sone levels.

PERFORMANCE DATA

360D BCRD

Outlet Area = 10.50 ft²

Fan Efficiency Grade: FEG60

HP	RPM	STATIC PRESSURE (INCHES W.G.)																								
		0		0.125		0.25		0.375		0.50		0.625		0.75		0.875		1.00		1.25		1.50		1.75		
		CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	
1/3	250	7390	5833	2981																						
		0.21	5.4	0.25	4.1	0.22	3.7																			
	280	8277	6936	4828																						
1/2	300	8868	7627	5885																						
		0.36	7.8	0.42	6.5	0.44	6.2																			
	320	9459	8302	6836	4624																					
3/4	340	10050	8966	7703	5758																					
		0.52	9.9	0.59	9.0	0.63	7.6	0.62	7.6																	
	365	10789	9786	8688	7084	5047																				
1	380	11233	10272	9239	7824	5964																				
		0.72	12.2	0.81	11.3	0.86	9.6	0.89	9.5	0.85	9.2															
	400	11824	10915	9949	8733	7041	5076																			
1-1/2	420	12415	11552	10640	9582	8103	6389																			
		0.97	14.7	1.07	14.1	1.14	12.1	1.19	11.2	1.19	11.6	1.13	10.8													
	460	13598	12814	11989	11120	10001	8555	6994																		
2	480	14189	13439	12652	11837	10859	9590	8098	6484																	
		1.46	18.1	1.57	18.1	1.66	16.6	1.73	15.3	1.77	14.6	1.79	15.1	1.74	14.3	1.62	14.0									
	505	14928	14217	13474	12709	11860	10764	9430	8018	6349																
3	550	16258	15608	14933	14236	13518	12686	11646	10426	9124																
		2.19	22	2.32	22	2.44	22	2.53	20	2.60	19.4	2.66	18.9	2.69	19.4	2.67	20	2.60	18.5							
	575	16997	16376	15733	15070	14395	13657	12756	11692	10454	7837															
5	650	19214	18667	18105	17527	16937	16340	15706	14979	14119	12069	9860														
		3.61	31	3.78	31	3.92	31	4.05	29	4.16	29	4.25	28	4.32	28	4.39	27	4.43	28	4.39	28	4.19	24			
	685	20249	19730	19199	18654	18097	17536	16958	16334	15613	13865	11781	9583													

MAXIMUM MOTOR FRAME SIZE: 184T

360DHP BCRD

Outlet Area = 10.50 ft²

Fan Efficiency Grade: FEG67

HP	RPM	STATIC PRESSURE (INCHES W.G.)																								
		0.50		0.75		1.00		1.25		1.50		1.75		2.00		2.25		2.50		2.75		3.00		3.25		
		CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	
1	430	6426	4046																							
		0.83	9.3	0.82	7.9																					
	460	7282	5562																							
1-1/2	500	8354	7039	4872																						
		1.21	11.4	1.34	11.7	1.30	10.4																			
	525	9001	7821	6151																						
2	550	9631	8545	7169	4906																					
		1.51	13.8	1.71	13.9	1.79	13.2	1.67	12.0																	
	580	10368	9372	8214	6549																					
3	650	12024	11202	10283	9234	7842	5754																			
		2.27	21	2.55	19.1	2.78	19.1	2.93	19.6	2.96	16.9	2.74	16.5													
	660	12255	11455	10558	9553	8254	6364																			
5	750	14293	13648	12921	12132	11284	10289	9032	7308																	
		3.27	28	3.60	26	3.92	24	4.20	23	4.41	25	4.53	24	4.55	21	4.38	21									
	785	15072	14469	13799	13063	12287	11431	10404	9111	7383																
7-1/2	860	16721	16189	15616	14988	14312	13607	12851	11991	10969	9701	8092														
		4.70	33	5.07	31	5.44	29	5.82	28	6.17	27	6.45	27	6.66	29	6.81	28	6.86	27	6.83	26	6.52	25			
	900	17592	17090	16557	15978	15351	14693	14007	13265	12420	11427	10217	8705													

MAXIMUM MOTOR FRAME SIZE: 213T

NOTES:

1. Performance certified is for Installation Type A: Free inlet, free outlet.
2. Power rating (BHP) does not include transmission losses.
3. Performance ratings do not include the effects of appurtenances (accessories).
4. The sound ratings shown are loudness values in fan sones at 5 ft. (1.5 m) in a hemispherical free field calculated per AMCA Standard 301.
5. Type A: Free inlet fan hemispherical sone levels.

420D BCRDOutlet Area = 11.40 ft²

Fan Efficiency Grade: FEG63

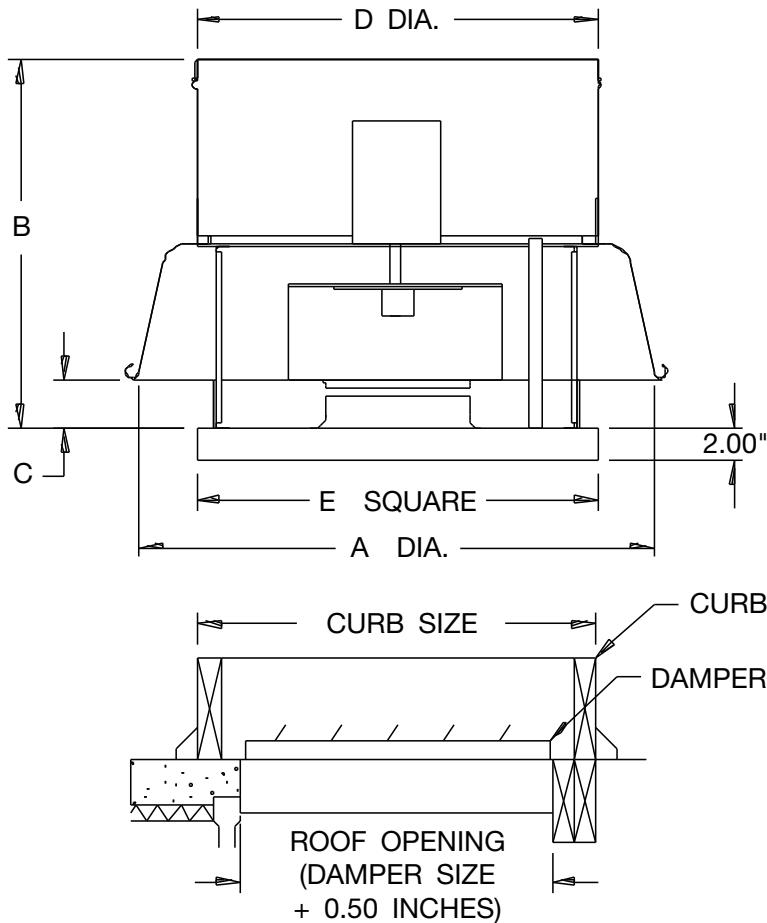
HP	RPM	STATIC PRESSURE (INCHES W.G.)																																			
		0		0.125		0.25		0.375		0.50		0.625		0.75		1.00		1.25		1.50		1.75		2.00													
		CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone														
1/2	230	9414	7930	5813																																	
		0.31 5.3	0.37 4.3	0.40 4.4																																	
3/4	250	10232	8872	7303																																	
		0.40 6.3	0.47 5.2	0.51 5.2																																	
1	270	11051	9794	8433	5934																																
		0.50 7.3	0.58 6.3	0.63 5.9	0.63 5.2																																
1-1/2	285	11665	10476	9220	7415																																
		0.59 8.1	0.68 7.2	0.73 6.4	0.77 6.8																																
2	300	12279	11152	9983	8553	5471																															
		0.69 8.9	0.78 8.2	0.84 7.1	0.88 7.6	0.79 6.1																															
3	315	12893	11822	10721	9463	7218																															
		0.80 9.9	0.89 9.4	0.96 7.8	1.01 8.3	1.01 7.4																															
3-1/2	330	13507	12486	11440	10291	8641	5396																														
		0.92 10.9	1.02 10.2	1.09 8.8	1.15 8.9	1.19 9.0	0.98 7.0																														
4	360	14734	13802	12846	11853	10712	8855																														
		1.19 12.7	1.31 12.5	1.39 10.7	1.45 10.0	1.51 10.8	1.54 10.1																														
5	370	15144	14237	13308	12355	11280	9751	7010																													
		1.29 13.5	1.41 13.5	1.50 11.5	1.57 10.8	1.63 11.4	1.68 11.3	1.51 8.9																													
6	395	16167	15319	14450	13574	12621	11530	9759																													
		1.57 15.2	1.70 15.2	1.81 13.4	1.88 12.2	1.95 12.2	2.01 13.0	2.04 12.2																													
7	430	17599	16822	16028	15227	14403	13498	12464	8417																												
		2.03 17.3	2.17 17.3	2.29 16.0	2.39 14.5	2.46 14.1	2.53 14.3	2.59 15.0	2.41 11.7																												
8	455	18623	17889	17141	16383	15621	14804	13918	11167																												
		2.40 18.7	2.55 18.7	2.69 17.8	2.80 16.3	2.88 15.4	2.95 15.4	3.03 16.1	3.11 15.3																												
9	500	20464	19797	19120	18433	17744	17045	16298	14606	11622																											
		3.19 22	3.36 22	3.51 21	3.64 20	3.75 18.7	3.83 17.9	3.91 17.9	4.07 19.1	4.07 16.9																											
10	540	22102	21485	20860	20227	19588	18950	18297	16865	15089	11869																										
		4.01 25	4.20 25	4.37 25	4.52 23	4.65 22	4.75 21	4.84 21	5.02 21	5.17 22	5.03 18.6																										
11	580	23739	23165	22585	21998	21404	20810	20215	18955	17555	15664	12437																									
		4.97 28	5.17 28	5.36 28	5.53 27	5.68 26	5.80 24	5.91 24	6.10 24	6.29 25	6.45 25	6.17 20																									
12	615	25171	24630	24084	23532	22975	22413	21854	20709	19455	18048	15960	12702																								
		5.93 31	6.14 31	6.34 31	6.52 31	6.69 29	6.84 27	6.96 27	7.17 26	7.37 27	7.57 28	7.71 27	7.23 22																								

MAXIMUM MOTOR FRAME SIZE: 213T

480D BCRDOutlet Area = 14.11 ft²

Fan Efficiency Grade: FEG63

HP	RPM	STATIC PRESSURE (INCHES W.G.)																																									
		0		0.125		0.25		0.375		0.50		0.625		0.75		0.875		1.00		1.25		1.50		1.75																			
		CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone	CFM	BHP Sone																				
1/2	190	10494	8604	4418																																							
		0.30 4.8	0.37 4.0	0.32 3.0																																							
3/4	210	11599	9890	7393																																							
		0.41 5.7	0.48 4.8	0.51 4.5																																							
1	225	12427	10824	8907																																							
		0.50 6.5	0.58 5.5	0.64 6.0																																							
1-1/2	240	13256	11745	10130	6645																																						
		0.61 7.4	0.69 6.4	0.76 6.8	0.70 5.0																																						
2	250	13808	12355	10874	8149																																						
		0.69 8.0	0.78 6.9	0.85 7.2	0.85 5.5																																						
3	265	14636	13265	11921	9923																																						
		0.82 8.7	0.91 7.8	1.00 7.7	1.04 7.6																																						
4	285	15741	14466	13228	11702	8899																																					
		1.02 10.1	1.12 9.4	1.21																																							

**Notes:**

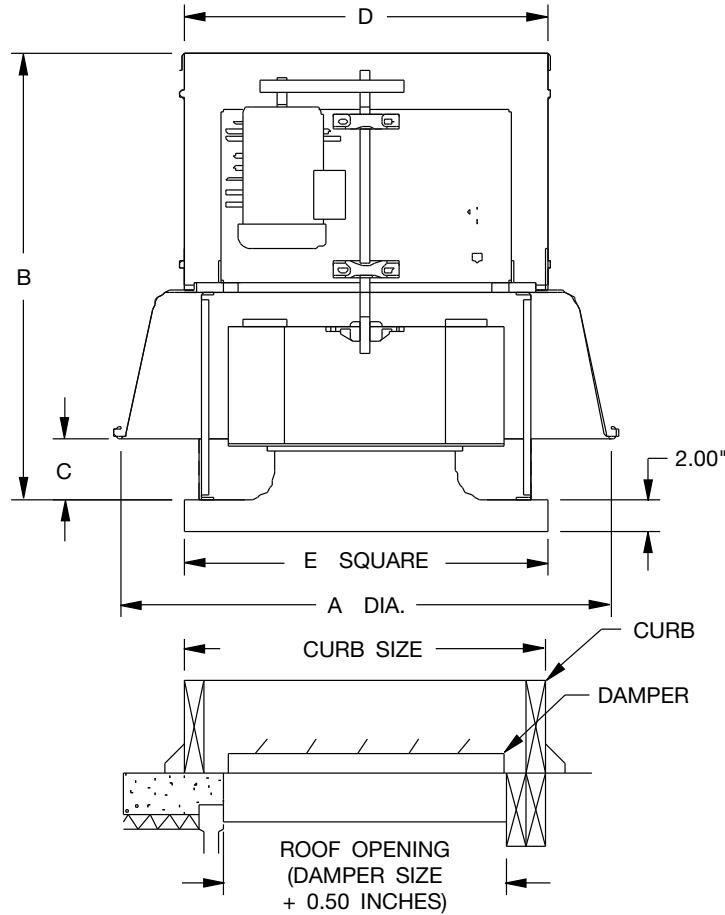
1. All dimensions are in inches unless otherwise noted.
2. Dimensions are not to be used for construction.
3. Outside dimensions of dampers are nominal.
4. Outside dimensions of roof curb should be 1" to 1.50" less than inside curb cap dimension 'E', depending on thickness of flashing material used. If curb hinges are used, specify 1.50" difference.
5. Self-flashing roof curbs are 1" larger than canted curbs.

EC MOTOR SIZES	PSC MOTOR SIZES	FAN DIMENSIONS					CANTED CURB SIZE	DAMPER SIZE	AVG. SHIP WT. (LBS.)
		A	B	C	D	E			
060BE/070BE 080BE	060B/070B	18.50	15.63	2.06	15.12	17.00	15.5x15.5	10x10	30
	080B	18.50	15.63	2.06	15.12	17.00	15.5x15.5	10x10	32
085BE/090BE/ 095BE	085B/090B/ 095B	21.00	19.31	2.63	15.12	17.00	15.5x15.5	10x10	43
100BE 120BE 130BE	100B	21.00	17.31	2.63	15.12	17.00	15.5x15.5	10x10	48
	120B	27.50	22.38	3.63	22.00	20.00	18.5x18.5	14x14	50
	130B	27.50	23.25	4.44	22.00	24.00	22.5x22.5	18x18	65
140BE 150BE 160BE	140B	27.50	23.50	4.69	22.00	24.00	22.5x22.5	18x18	67
	150B	30.44	26.75	4.63	24.00	24.00	22.5x22.5	18x18	77
	160B	30.44	27.25	5.19	24.00	24.00	22.5x22.5	18x18	82
170BE 180BE	170B	38.38	29.25	4.06	30.00	30.00	28.5x28.5	24x24	95
	180B	38.38	30.25	5.06	30.00	30.00	28.5x28.5	24x24	100

D-4051F

DIMENSIONS NOT TO BE USED FOR CONSTRUCTION. CERTIFIED DRAWINGS AVAILABLE UPON REQUEST.

Model BCRD, Belt Driven

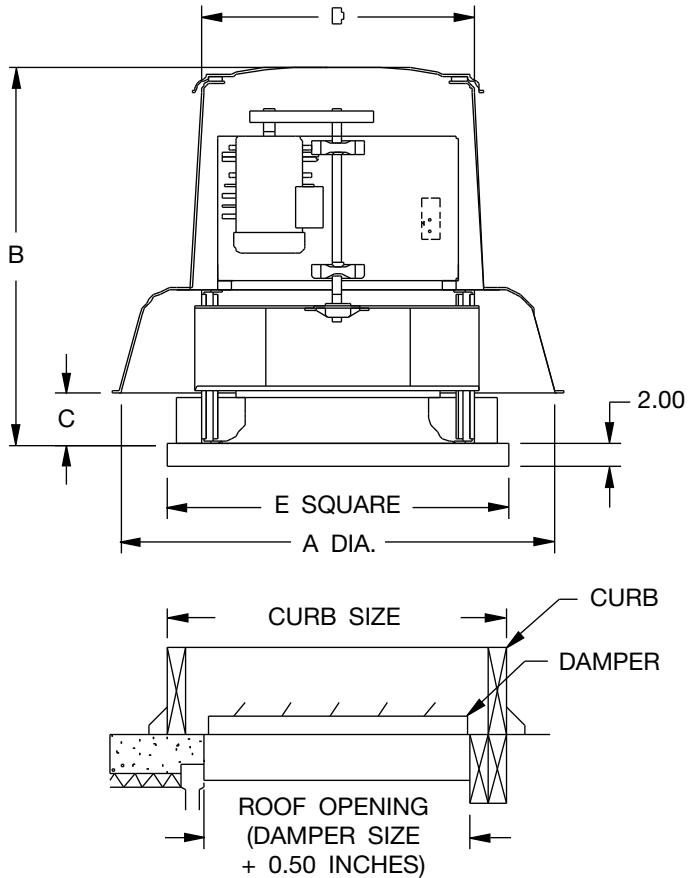
**Notes:**

1. All dimensions are in inches unless otherwise noted.
2. Dimensions are not to be used for construction.
3. Outside dimensions of dampers are nominal.
4. Outside dimensions of roof curb should be 1" to 1.50" less than inside curb cap dimension 'E', depending on thickness of flashing material used.
If curb hinges are used, specify 1.50" difference.
5. Self-flashing roof curbs are 1" larger than canted curbs.

SIZE	FAN DIMENSIONS					CANTED CURB SIZE	DAMPER SIZE	AVG. SHIP WT. (LBS.)
	A	B	C	D	E			
070D/075D	25.88	22.13	2.06	22.00	17.00	15.5x15.5	10x10	58
085D	27.50	23.94	2.38	22.00	17.00	15.5x15.5	10x10	67
100D/100DHP	27.50	23.94	2.38	22.00	20.00	18.5x18.5	14x14	74
120D	30.44	28.13	2.56	24.00	20.00	18.5x18.5	14x14	78
140D	30.44	28.25	2.81	24.00	24.00	22.5x22.5	18x18	93
140DHP	30.44	28.25	2.81	24.00	24.00	22.5x22.5	18x18	88
160D/160DHP	32.63	29.00	3.38	24.00	26.00	24.5x24.5	20x20	107
180D/180DHP	38.38	33.88	3.75	30.00	30.00	28.5x28.5	24x24	130
210D/210DHP	38.38	34.06	4.00	30.00	30.00	28.5x28.5	24x24	160
240D/240DHP	43.13	35.88	4.88	30.00	34.00	32.5x32.5	28x28	220
300D/300DHP	51.38	38.88	4.88	42.00	40.00	38.5x38.5	34x34	270
360D/360DHP	60.75	44.38	6.88	50.00	46.00	44.5x44.5	40x40	360
420D	65.81	47.81	7.00	50.00	52.00	50.5x50.5	46x46	420
480D	74.06	50.25	7.75	58.00	58.00	56.5x56.5	50x50	475

D-4105G

DIMENSIONS NOT TO BE USED FOR CONSTRUCTION. CERTIFIED DRAWINGS AVAILABLE UPON REQUEST.

Model BCRD-E, Belt Driven,
Endurex™ Housing**Notes:**

1. All dimensions are in inches unless otherwise noted.
2. Dimensions are not to be used for construction.
3. Outside dimensions of dampers are nominal.
4. Outside dimensions of roof curb should be 1" to 1.50" less than inside curb cap dimension 'E', depending on thickness of flashing material used. If curb hinges are used, specify 1.50" difference.
5. Self-flashing roof curbs are 1" larger than canted curbs.

SIZE	FAN DIMENSIONS					CANTED CURB SIZE	DAMPER SIZE	AVG. SHIP WT. (LBS.)
	A	B	C	D	E			
070D/ 075D	25.87	21.75	2.03	20.68	17.00	15.5 x 15.5	10 x 10	58
085D	27.88	26.25	2.41	22.44	17.00	15.5 x 15.5	10 x 10	67
100D	27.88	26.25	2.41	22.44	20.00	18.5 x 18.5	14 x 14	74
120D	30.96	29.19	2.56	22.44	20.00	18.5 x 18.5	14 x 14	78
140D	30.96	29.44	2.81	22.44	24.00	22.5 x 22.5	18 x 18	93
160D	33.81	33.25	3.36	24.50	26.00	24.5 x 24.5	20 x 20	107
180D	39.54	36.06	3.75	27.25	30.00	28.5 x 28.5	24 x 24	130
210D	39.54	36.31	4.00	27.25	30.00	28.5 x 28.5	24 x 24	160
240D	43.00	37.44	4.83	27.25	34.00	32.5 x 32.5	28 x 28	220

D-4106B

DIMENSIONS NOT TO BE USED FOR CONSTRUCTION. CERTIFIED DRAWINGS AVAILABLE UPON REQUEST.



Model

DCRD

Roof exhaust fans shall be of the direct drive centrifugal type, Model DCRD, as manufactured by Twin City Fan & Blower, Minneapolis, Minnesota.

PERFORMANCE — Fans shall be tested in accordance with AMCA 210 and AMCA 300 test codes for air moving devices and shall be guaranteed by the manufacturer to deliver rated published performance levels. Fans shall be licensed to bear the AMCA certified ratings seal for both sound and air. Models shall be cULus 705 listed.

CONSTRUCTION — Fans shall be constructed of aluminum for durability and appearance. Fan spinnings shall have a rolled bead edge for rigidity. Units shall have a deep venturi inlet to prevent snow and rain entry into the building. The curb cap shall include prepunched mounting holes for ease of installation. A conduit chase constructed of electrical metallic tubing shall be provided to the motor compartment. The curb base shall provide protection from weather. Fans shall bear a permanently attached nameplate displaying model and serial number of the unit for future identification.

MOTOR ASSEMBLY — Motor assembly shall be mounted on vibration isolators to eliminate vibration and noise transmission into the ductwork. Motors shall be mounted out of the exhaust airstream.

WHEEL — Fan wheels shall be of the centrifugal backward inclined type, containing a matching inlet venturi for optimum unit performance. Wheels shall be statically and dynamically balanced.

MOTOR — Motors shall be heavy-duty ball bearing type, closely matched to the fan load. All single-phase ODP motors shall contain thermal overload protection. All motors shall be UL and /or CSA recognized. Motors for use with speed control shall provide good speed controllability without any objectionable noise.

DISCONNECT SWITCH — A NEMA 1 disconnect switch shall be supplied with wiring leading from the motor to the junction box (ODP and TEFC motors).

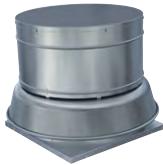
ACCESSORIES — When specified, accessories such as backdraft damper, roof curb, curb hinge, retaining chain, security hasp, variable speed controller, NEMA 3R, 4 disconnect switch, firestat, aluminum bird screen, aluminum insect screen and special coatings shall be provided by Twin City Fan & Blower to maintain one source responsibility.

FACTORY RUN TEST — All fans prior to shipment shall be completely assembled and test run as a unit at operating speed or maximum RPM allowed for the particular construction type. Each wheel shall be statically and dynamically balanced in accordance with ANSI/AMCA 204-96 "Balance Quality and Vibration Levels for Fans" to Fan Application Category BV-3, Balance Quality Grade G6.3. Balance readings shall be taken by electronic type equipment in the axial, vertical, and horizontal directions on each of the bearings. Records shall be maintained and a written copy shall be available upon request.

GUARANTEE — The manufacturer shall guarantee the workmanship and materials for its roof and wall mounted centrifugal exhaust fans for at least one (1) year from startup or eighteen (18) months from shipment, whichever occurs first.



TYPICAL SPECIFICATIONS



Model

BCRD

Roof mounted exhaust fans shall be of the belt driven centrifugal type, Model BCRD (Spun Aluminum Housing) and as manufactured by Twin City Fan & Blower, Minneapolis, Minnesota.

PERFORMANCE — Fans shall be tested in accordance with AMCA 210 and AMCA 300 test codes for air moving devices and shall be guaranteed by the manufacturer to deliver rated published performance levels. Fans shall be licensed to bear the AMCA certified ratings seal for both sound and air. Models shall be cULus 705 listed.

CONSTRUCTION — BCRD fans housings shall be -constructed of spun aluminum and shall offer finish durability and aesthetic appearance. Fan spinnings shall have a rolled bead edge for rigidity. All units have a deep venturi inlet to prevent snow and rain entry into the building. The curb cap shall include prepunched mounting holes for ease of installation. A conduit chase constructed of electrical metallic tubing shall be provided to the motor compartment. The curb base shall provide protection from weather. Lifting lugs shall be provided inside the motor compartment for ease of handling and installation. Fans shall bear a permanently attached nameplate displaying model and serial number of the unit for future identification.

MOTOR AND DRIVE ASSEMBLY — Motor and drive assembly shall be mounted on vibration isolators to eliminate vibration and noise transmission into the ductwork. Motors and drives shall be mounted out of the exhaust airstream.

WHEEL — Fan wheels shall be of the centrifugal backward inclined type, containing a matching inlet venturi for optimum unit performance. Wheels shall be statically and dynamically balanced.

SHAFT — Fan shafts shall be precision-ground and polished. Shafts shall have a first critical speed of at least 125% of the fan's maximum operating speed.

BEARINGS — Bearings shall be of the one-piece, pillow block type with relubricable zerk fittings. Bearings shall be designed for air handling service with a minimum L-10 life in excess of 100,000 hours; L-50 500,000 hours at the maximum cataloged operating speed. Bearing mounting plate shall have self-aligning tabs for exact locating and alignment of bearings.

DRIVE — Drive assembly shall be constructed of heavy-gauge galvanized steel. Drives shall be sized for a minimum of 150% of driven horsepower. Machined, cast iron motor sheaves shall be adjustable for final system balance.

MOTOR — Motors shall be heavy-duty ball bearing type, closely matched to the fan load. All single-phase ODP motors shall contain thermal overload protection. All motors shall be UL and /or CSA recognized. Motor adjustment shall allow precise belt tensioning for optimum belt life and one-person adjustment and servicing.

DISCONNECT SWITCH — A NEMA 1 disconnect switch shall be supplied with wiring leading from the motor to the junction box (ODP and TEFC motors).

ACCESSORIES — When specified, accessories such as backdraft damper, roof curb, curb hinge, retaining chain, security hasp, NEMA 3R, 4 disconnect switch, 2-speed switch, firestat, aluminum bird screen, aluminum insect screen and special coatings shall be provided by Twin City Fan & Blower to maintain one source responsibility.

FACTORY RUN TEST — All fans prior to shipment shall be completely assembled and test run as a unit at operating speed or maximum RPM allowed for the particular construction type. Each wheel shall be statically and dynamically balanced in accordance with ANSI/AMCA 204-96 "Balance Quality and Vibration Levels for Fans" to Fan Application Category BV-3, Balance Quality Grade G6.3. Balance readings shall be taken by electronic type equipment in the axial, vertical, and horizontal directions on each of the bearings. Records shall be maintained and a written copy shall be available upon request.

GUARANTEE — The manufacturer shall guarantee the workmanship and materials for its roof and wall mounted centrifugal exhaust fans for at least one (1) year from startup or eighteen (18) months from shipment, whichever occurs first.



Model

BCRD-E

Roof mounted exhaust fans shall be of the belt driven centrifugal type, Model BCRD-E (Endurex™ Polymeric Housing), as manufactured by Twin City Fan & Blower, Minneapolis, Minnesota.

PERFORMANCE — Fans shall be tested in accordance with AMCA 210 and AMCA 300 test codes for air moving devices and shall be guaranteed by the manufacturer to deliver rated published performance levels. Fans shall be licensed to bear the AMCA certified ratings seal for both sound and air. Models shall be cULus 705 listed.

CONSTRUCTION — BCRD-E housings shall be constructed of Endurex™ for impact, weather, corrosion and UV resistance. All units have a deep venturi inlet to prevent snow and rain entry into the building. The curb cap shall include prepunched mounting holes for ease of installation. A conduit chase constructed of electrical metallic tubing shall be provided to the motor compartment. The curb base shall provide protection from weather. Lifting lugs shall be provided inside the motor compartment for ease of handling and installation. Fans shall bear a permanently attached nameplate displaying model and serial number of the unit for future identification.

MOTOR AND DRIVE ASSEMBLY — Motor and drive assembly shall be mounted on vibration isolators to eliminate vibration and noise transmission into the ductwork. Motors and drives shall be mounted out of the exhaust airstream.

WHEEL — Fan wheels shall be of the centrifugal backward inclined type, containing a matching inlet venturi for optimum unit performance. Wheels shall be statically and dynamically balanced.

SHAFT — Fan shafts shall be precision-ground and polished. Shafts shall have a first critical speed of at least 125% of the fan's maximum operating speed.

BEARINGS — Bearings shall be of the one-piece, pillow block type with relubricable zerk fittings. Bearings shall be designed for air handling service with a minimum L-10 life in excess of 100,000 hours; L-50 500,000 hours at the maximum cataloged operating speed. Bearing mounting plate shall have self-aligning tabs for exact locating and alignment of bearings.

DRIVE — Drive assembly shall be constructed of heavy-gauge galvanized steel. Drives shall be sized for a minimum of 150% of driven horsepower. Machined, cast iron motor sheaves shall be adjustable for final system balance.

MOTOR — Motors shall be heavy-duty ball bearing type, closely matched to the fan load. All single-phase ODP motors shall contain thermal overload protection. All motors shall be UL and /or CSA recognized. Motor adjustment shall allow precise belt tensioning for optimum belt life and one-person adjustment and servicing.

DISCONNECT SWITCH — A NEMA 1 disconnect switch shall be supplied with wiring leading from the motor to the junction box (ODP and TEFC motors).

ACCESSORIES — When specified, accessories such as backdraft damper, roof curb, curb hinge, retaining chain, security hasp, NEMA 3R, 4 disconnect switch, 2-speed switch, firestat, aluminum bird screen, aluminum insect screen and special coatings shall be provided by Twin City Fan & Blower to maintain one source responsibility.

FACTORY RUN TEST — All fans prior to shipment shall be completely assembled and test run as a unit at operating speed or maximum RPM allowed for the particular construction type. Each wheel shall be statically and dynamically balanced in accordance with ANSI/AMCA 204-96 "Balance Quality and Vibration Levels for Fans" to Fan Application Category BV-3, Balance Quality Grade G6.3. Balance readings shall be taken by electronic type equipment in the axial, vertical, and horizontal directions on each of the bearings. Records shall be maintained and a written copy shall be available upon request.

GUARANTEE — The manufacturer shall guarantee the workmanship and materials for its roof and wall mounted centrifugal exhaust fans for at least one (1) year from startup or eighteen (18) months from shipment, whichever occurs first. All Endurex™ housing components shall have a limited lifetime warranty.

INDUSTRIAL PROCESS AND COMMERCIAL VENTILATION SYSTEMS

CENTRIFUGAL FANS | UTILITY SETS | PLENUM & PLUG FANS | INLINE CENTRIFUGAL FANS
MIXED FLOW FANS | TUBEAXIAL & VANEAXIAL FANS | PROPELLER WALL FANS | PROPELLER ROOF VENTILATORS
CENTRIFUGAL ROOF & WALL EXHAUSTERS | CEILING VENTILATORS | GRAVITY VENTILATORS | DUCT BLOWERS
RADIAL BLADED FANS | RADIAL TIP FANS | HIGH EFFICIENCY INDUSTRIAL FANS | PRESSURE BLOWERS
LABORATORY EXHAUST FANS | FILTERED SUPPLY FANS | MANCOOLERS | FIBERGLASS FANS | CUSTOM FANS



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