

TFORMer Designer

Label and Report Designer

Version 5.1

User Manual

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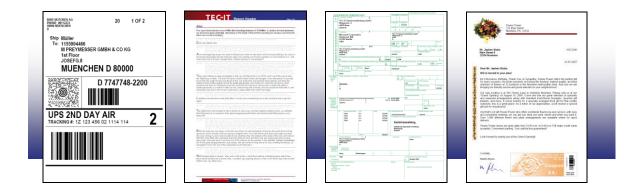
3 Introduction

3.1 Professional Documents Created With Ease

Many thanks for evaluating **TFORMer!**

The **TFORMer** product family represents a lean, powerful output and reporting solution for arbitrary documents. Professional design features are combined with versatile output capabilities. The integrated *bar-code generator*, full-featured *UNICODE* support, direct *PDF generation* and the possibility for client as well as server side use qualifies **TFORMer** as *multi-purpose, multi-platform report generator*.

The functionality of **TFORMer** is available for end-users as well as for software developers.



Users benefit from the graphical layout editor with instant output capabilities: **TFORMer Designer** offers outstanding design and printing features for documents like reports, tables, lists, serial letters, industry forms, vouchers and barcode labels. Especially the ready-to-use industry labels (e.g. VDA-4902, Odette, Galia, AIAG, ...) save time.

Software developers use **TFORMer Runtime** as reporting tool for direct printing, PDF generation, PostScript-, HTML, image or ZPL-II output. Form layouts are designed graphically with **TFORMer Designer**, **TFORMer Runtime** is then used to provide dynamic data for these layouts and to generate the output. It represents the core printing functionality and it is available for all major operating systems.

3.2 **TFORMer Basics**

In contrast to a word processor which is mostly used for static content, **TFORMer** generates *output based on dynamic data*. Examples for dynamic contents are article-numbers used in product labels or addresses used in serial letters.

Dynamic content is provided by external data-sources like a database, an arbitrary application or by the user. Such an external data-source is read by **TFORMer** during printing. So-called data-fields are used to access the external data. They serve as placeholders for dynamic content in the form layout.

This data-centric output scheme is maintained in all cases. Even when printing pure static documents (like personal address labels) a data-source is required for controlling the number of printed labels.



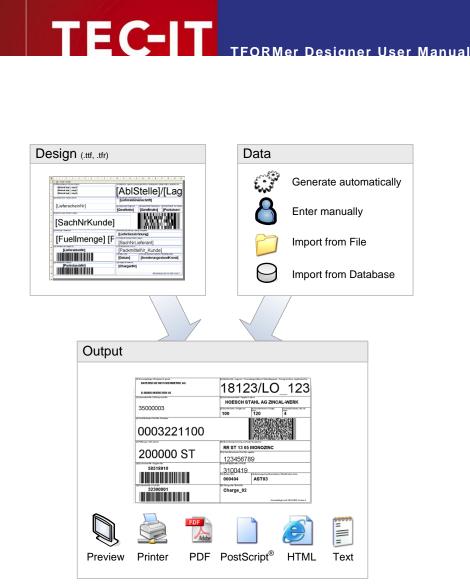


Figure 1: Architectural Overview

Form layouts created with **TFORMer Designer** are able to perform computations and to react on the values of data-fields. Thus, **TFORMer** enables you to embed the complete logic of the layout into the documents.

3.3 Output Formats

Once a form layout was designed it produces identical results across printer models, operating systems and formats. The following formats are supported:

Direct Printing

Print form layouts directly on all printers supported by Microsoft[®] Windows[®].

ZEBRA[®]

ZPL-II compatible output for ZEBRA printers is available on all platforms, no special printer drivers are needed.

PDF

PDF export with full-featured bar-code support.

PostScript[®]

Used for printing under Linux/UNIX and for pre-press applications.

HTML

The built-in HTML output is ideal for previewing and for web-based applications.

- Image Formats The built-in image output supports BMP, GIF, JPG, PCX, PNG and TIF formats.
- ASCII

Pure ASCII output without any graphics for special purpose requirements.





3.4 System Requirements

3.4.1 Operating Systems

TFORMer Designer requires one of the operating systems listed below. The application was built for 32-bit operating systems, but also runs on 64-bit systems.

- Microsoft[®] Windows[®] 2000
- Microsoft[®] Windows[®] XP
- Microsoft[®] Windows[®] Vista
- Microsoft[®] Windows[®] Server 2003 (including Terminal Server)

TFORMer Designer includes the output kernel **TFORMer Runtime**. This output kernel is available for Linux[®] and UNIX[®] as well. For details check out the Developer Manual.

3.4.2 Memory

512 MB RAM is the recommended minimum (1 GB for Windows Vista). Actual memory requirements depend on the type and size of the generated output.

3.4.3 Disk Space

TFORMer needs approximately 30 MB on disk. When using the .NET based API of **TFORMer Runtime** or the printing utility **TFORMer QuickPrint** please also consider .NET 2.0 requirements.





User Interface 4

This chapter will give you an overview of the **TFORMer** user interface.

4.1 Main Window

TFORMer - [PickList_10.tff]	
Eile Edit Insert Layout Data Tools View Window Help	
□曾目 金凤凰 3 围廊 × ♀♀♀▼ ◙ 閉詰 超 頭 忠 寺 田 田 国 雪 雪 雪 雪 か 辞 辞	2
	4
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Customer [Customer	Tray-Mappings
	Base
E Page Header - Page Header InGroup	Normal ⊡ ⊡ Bands
Article Group: [ProductGroup] (continued)	Report Headers
Article-No Description Quantity Unit Price Barcode	Page Headers Group Headers
D FB₂ Group Header - Group Header	Details Group Footers
Article Group: [ProductGroup]	Page Footers
B I Article-No Description Quantity Unit Price Barcode B I Pt Detail Detail Detail Detail Detail	E E Report Footers
C [ArticleNo] [Description]	
Image: Strategy of the strate	Design
Group Total GroupUnits] GroupPrice]	PickList 10 Properties
÷	Modify the properties of the Element.
	Print Order Across, then Down
Page [Page] of [NumPages]	Orientation Printer Default
□ □ Peport Footer - Report Footer □ Pick List Total talUnits]	
	6
2	
-	
	Print Order:
	Specifies in which way TFORMer fills the physical page with labels (or logical pages).
PickList_1 Ready 10.00:0.00 mm 10	81.00 x 84.88 mm 6 9 100 %
Ready 👘 0.00 : 0.00 mm 🖷 🛛	.01.00 X 04.08 MM 😈 🛰 100 %

Figure 2: User Interface

The main window is divided into the following areas:

- Menu (see 4.2).
- **2** Toolbars (see 4.3).
- Design Window (see 4.4).
- **4** Tree View Window (see 4.5).
- Properties (see 4.6).
- **o** Status Bar (see 4.7).
- Document Window Controls (see 4.8).



4.2 Menu

The menu gives you access to the following functions:

4.2.1 File

New Form	Create a new form. Choose a layout template and adopt it to your needs. Shortcut: <i>Ctrl+N</i>	
Open	Open an existing form (or repository). Shortcut: <i>Ctrl</i> +O	
Save	Save the current form. Shortcut: Ctrl+S	
Save as	Save the current form with a new name. You can also save forms into ZIP-files.	
Close Form	Close the current form. TFORMer will prompt you to save any unsaved changes. Shortcut: <i>Ctrl+W</i> or <i>Ctrl+F4</i>	
Templates	 Templates can be used as basis for new forms. Save as Template Save the current form as template. Organize Templates Organize the templates in a hierarchical structure. 	
Edit Data	Generate, edit or import data from external data-sources. This data will be used for printing the current form. Shortcut: <i>Ctrl+D</i>	
Page Setup	Choose the margins and the orientation of the page.	
Printer Setup	Choose a printer and edit the printer properties.	
Print Preview	Open the print preview. Shortcut: <i>Ctrl+Space</i>	
Print	Print the document on a printer of your choice, or generate file output (PDF, PostScript [®] , HTML, Text). Shortcut: <i>Ctrl+P</i>	
Repository	 A repository is a central location which references multiple form layouts in a structured way (see chapter 14). New Repository Create an empty repository. Open Repository Open an existing repository. Close Repository Close an open repository. 	
Exit	Exit TFORMer. TFORMer will prompt you to save any unsaved changes.	

4.2.2 Edit

Undo	Revert the last change.
ondo	
	Shortcut: Ctr/+Z
Redo	Revert the last Undo.
	Shortcut: Ctrl+Y
Cut	Copy all selected objects (rectangles, texts, printing bands, data-field definitions,) to the clipboard and remove them from the form.
	Shortcut: Ctr/+X
Сору	Copy all selected objects to the clipboard.
	Shortcut: Ctr/+C
Paste	Insert the content of the clipboard.
	Shortcut: Ctr/+V
Delete	Remove all selected objects.
	Keyboard: Del
Element-Content	Edit the content of a text, barcode or picture element.
	Shortcut: Double-Click the Element or press F2
Printing-Condition	Edit the printing condition for the selected band or element (see also section 11.2).
Group-By	Edit the group-by expression for the selected "group header" or "group footer".
Pre-Evaluation	Edit the pre-evaluations for the selected band (see also section 11.4).
Post-Evaluation	Edit the post-evaluations for the selected band (see also section 11.4).



4.2.3 Insert

Project	Insert a new project into the repository.
Form	Insert a new form into the repository.
Data-Field	Insert a new data-field (see also chapter 9).
Tray-Mapping	Insert a new tray mapping (see also section 11.6).
Layer	Insert a new layer (see also section 11.3).
Band	Insert a new band (page header, detail band,) – see also chapter 7.
Element	Insert a new element (text, barcode, line,) – see also chapter 8.

4.2.4 Layout

Z-Order	Overlapping elements can be re-ordered: Send the selected element(s) to the front or to the back.
Align	Align two (or more) selected elements.
Size	Adjust two (or more) selected elements in size.
Horizontal Spacing	Enlarge or reduce the horizontal distance between elements (within a selection).
Vertical Spacing	Enlarge or reduce the vertical distance between elements (within a selection).
Band Order	Re-arrange the order of selected bands. Shortcuts: $Alt+\uparrow$ and $Alt+\checkmark$

4.2.5 Data

Edit Data	Open the Data Wizard (see also section 12.2).
New Data-Field	Insert a new data-field (see also chapter 9).

4.2.6 Tools

Customize Customize the toolbar (not available in this version).	
Options	Open the options dialog window (see also chapter 15).

4.2.7 View

Layer Colors	Toggle the display color of the elements between layer colors and element colors.
Status Bar	Show or hide the status bar.
Properties	Show or hide the properties window (see Figure 2, 6).
Design-Tree	Show or hide the tree view window (see Figure 2, 4).
Toolbar	Show or hide toolbars.
Zoom	Select the zoom factor. You will find the selected zoom factor shown next to the zoom symbol in the status bar:

4.2.8 Window

Cascade	Arrange all open documents in cascading order.
Tile	Tile all open documents inside the design view area.
Arrange Icons	Line up the icons of minimized windows inside the design view area (if available).
Document List	At the bottom of the <i>Window</i> menu all open documents are listed with their names. To show one of the documents, just click the appropriate menu entry. Alternatively, you can switch documents by clicking the tabs at the bottom of (6) .

4.2.9 Help

TFORMer Help	Display TFORMer help. Keyboard: <i>F1</i>
TEC-IT Website	Open a browser and navigate to <u>http://www.tec-it.com</u> .





Licensing License dialog for TFORMer Designer.	
About TFORMer Display information about TFORMer Designer and the program version.	

4.3 Toolbars

The most commonly used program functions are accessible via toolbars. Each of the toolbars can be shown or hidden (menu View ► Toolbar).

The following toolbars are available:

Default	New/Open/Save File, Print, Print Preview, Edit Data, …)
Repository	(Printers, Projects and Data-Fields)
Layout	辰
Format	$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$
Elements	(Insert graphical Elements and Data-Fields)
Bands	Insert different kinds of bands: Report Header, Page Header, Detail Band,)
Content and Expressions	Element-Content, Printing-Condition, Group-By, Pre-Evaluation, Post-Evaluation)



4.4 Design Window

In the design window all form layouts can be edited.

···· • • • • • • • • • • • • • • • • •	9 · · · 10 · · · 11 ·	· · 12 · · · 13 · · · 14 · ·	· 15 · 1 · 16 · 1 · 17 · 1 · 18 · 1 · 1
🗌 🖃 🖱 Page Header - Page Header			
Customer [CustomerNo]			Picking List
oustomer [oustomerno		-Apress	
📃 🖻 🔁 Page Header - Page Header InGroup			Ξ
Article Group: [ProductGroup] (continued)		
Article-No Description	Quantity	Unit Price	Barcode
🗧 🖻 Group Header - Group Header			
- Article Croup (BroductCroup)			
Article Group: [ProductGroup]			
Article-No Description	Quantity	Unit Price	Barcode
E E Detail - Detail			
[ArticleNo] [Description]	[Quantity]	e), "####.00")]	
E 📴 Group Footer - Group Footer			
Group Total	FroupUnits]	GroupPrice]	
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		raye [raţ	Jej or [ivuiii-ages]
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Pick List Total	taiUnits	TotalPrice]	
1			
-			
2			
-			
3			
			-
			4
PickList_1 TFORMer1			

Figure 3: Design Window

The design window is divided into the following areas:

- Worksheet.
- Horizontal and vertical rulers.
- In File tab(s).
- Markers showing the horizontal and vertical mouse position.

On the worksheet **0** you can place all kinds of graphical elements (text elements, lines, rectangles, barcodes, images). You can move, resize or delete elements. And you can add and remove bands. For more information on how to design forms, please refer to the chapters 6 to 11.

The rulers **②** are located on the left and upper margins of the design window. They assist you when positioning elements. After starting **TFORMer Designer** for the first time, the measuring unit is set to *"System (Default)"*. You can change this value in the options dialog (menu *Tools* ► *Options...*).

Inside the rulers the position of the mouse cursor is marked with a small vertical and horizontal line (4).

The file tabs 6 allow you to switch quickly between open files.





4.5 Design Tree Window

The *Design Tree* window shows a structured view of the document (or of the repository). It lists all objects in a single place and allows the selection of objects by mouse click. You can also use the design tree to locate elements, which are occluded in the design window.

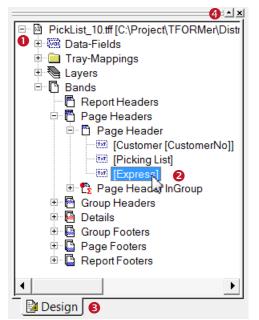


Figure 4: Design Tree Window

The design tree **0** lists all objects in an hierarchical tree structure: you can expand single branches of the tree by clicking the ∃ symbol and you can collapse them by clicking the ∃ symbol.

To select an object, click on it with the left mouse button. Hold down the *Shift* key or the *Ctrl* key for multiple selections. If you right-click on one of the objects, a context menu appears.

In the figure above a text element is selected (2). By navigating in the tree from the selection up to its root, you will find that this element is part of the "Page Header" band in the form layout named "Picklist_10.ttf".

If a repository is used (see chapter 14), a second tab will be shown next to the *"Design"* tab **6**. Clicking this tab switches to the tree view of the repository.

Button ④ maximizes the design tree window within the right side pane. Click this button again to restore the previous window state.





4.6 **Properties**

The functionality of **TFORMer** is adjusted via object properties. The properties window is used for modifying all such properties in a central location.

Common Advar	nced	Position	Margins 2	1	
Text	E	ress			
Font		rial 18pt)			
Auto-Fontsize	Fa	False			
Auto-Fontsize Mi	50	50 %			
Auto-Fontsize M.	20	200 %			
Fore Color				Į	
Fill Color		No Color y			
Line Color		No Line			
Line Width	0.	0.100 mm			
Line Style	_				
Text Alignment	C	enter, Rig	ht		
Justify	Fa	alse			
Word-Wrap	T	rue			
Text Rotation	0	- 0 °			

Figure 5: Properties Window

The upper part of the window **0** shows the name of the selected object. The properties of the following objects can be modified:

- Form
- Band
- Element (graphical design element)
- Data-Field
- Layer
- Tray-Mapping
- Project (Repository)

All properties are grouped into categories (like *"Common"*, *"Advanced"* or *"Position"*, see **2**). These categories help you to locate properties more easily.

Properties are accessible as "field:value" pairs. E.g. the field "*Text*" currently holds the value "*Express*", the color of the text ("*Fore Color*") is set to red.

Additionally to the various category tabs an "All" tab is accessible. It contains all properties of the object in one single list.

The area **6** shows information on the selected property.

By clicking button ④ the properties window can be detached from the right side pane. Click the button again to re-attach the window.

Button **6** maximizes the properties window within the right side pane. Click again to restore the previous window state.

► **TFORMer Designer** supports multiple selections of objects: properties can also be changed if more than one object is selected. The change will be applied to all objects in the selection.





4.7 Status Bar

The status bar displays information about position, measurement and zoom factor.

Figure 6: Status Bar

• shows the coordinates of the upper left corner of the selected element (or of the element with the mouse focus).

2 shows the dimensions of the selected element (or of the element with the mouse focus).

► The measuring unit used for displaying positions or dimensions can be selected in the options dialog (menu *Tools* ► *Options…*).

S shows the current zoom factor used for displaying the content of the design window. The zoom factor can be adjusted via the menu (*View* \triangleright *Zoom*) or by holding down the *Ctrl* key on the keyboard and by simultaneously turning the mouse wheel.

4.8 Document Window Controls

The document window controls allow you to minimize (**1**), restore (**2**) and to close (**5**) the current form. These functions are also available in menu **3**.



Figure 7: Document Window Controls





5 Printing Concept and Workflow

5.1 Introduction

TFORMer uses one universal output concept to produce all different kinds of outputs like:

- Reports a table, a list or a letter usually spanning multiple pages.
- Labels – a layout which is printed repeatedly row- and column wise.
- Hybrid Layouts a mix of the two variants above.

This is achieved by logically separating a *form layout* (**0**) into different printing areas (e.g. a report header, page header, detail area, page footer and report footer). Such a printing area is called band.

Each of these bands fulfills a specific purpose. By combining the bands within one form layout, and by adjusting their properties, different layout schemes can be produced. In the example below a simple list is printed – see 2.

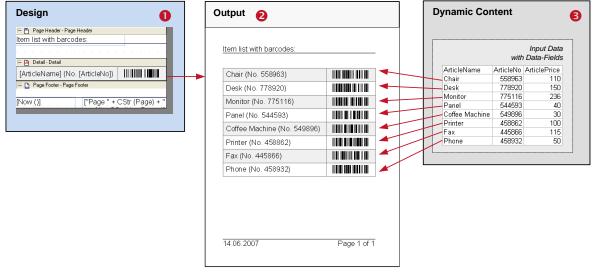


Figure 8: Printing Concept

In contrast to a word processor which is mostly used for static content, a report generator like TFORMer generates output based on dynamic data. Good examples for dynamic contents are article-numbers used in product labels, addresses used in serial letters or product descriptions in invoices.

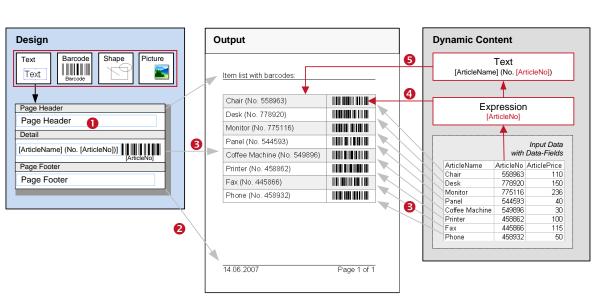
Dynamic content is provided by an external *data-source* **9**. A text-file, a database, an arbitrary application or manual specified user-data may serve as such a date-source.

5.2 Printing Concept Overview

A form layout uses different design elements like text elements, barcode elements, shapes and pictures which are placed on bands (see Figure 9, **0**).

When generating the output, each of the bands will be rendered repeatedly: Usually a detail band is rendered for each single record (see Figure 9, €) of the data-source. The page header and the page footer are rendered at the top respectively bottom of each page automatically (see Figure 9, ❷).





TFORMer Designer User Manual

Figure 9: Printing Concept in Detail

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Text, barcode and image elements can use data-fields via *expressions*. Expressions are used to evaluate data-fields, system fields (e.g. the page number) and functions (e.g. the current date) as well as to perform arbitrary computations. Expressions are also used to control the output behavior of a form layout via printing-conditions.

Text elements embed expressions into the text via placeholders like "[]" (see ⁽⁶⁾), while barcodes and images are using expressions directly (⁽⁴⁾).

5.3 Data Source Concept

For generating output **TFORMer** requires external data in each case. The records and the datafields control the content and appearance of the output. As a rule of thumb **TFORMer** prints one detail band per record of the data-source.

Please note, that this data-centric output scheme is maintained in all cases, even when printing pure static documents like personal address labels. In this case the number of records controls the number of printed labels.

A data-source can be seen as a simple table, which is read row by row (record by record) by **TFORMer** during printing. Each *record* is divided into *data-fields*. These data-fields are used as placeholders for dynamic content in the form layouts.

		Data Fields		
-		ArticleName	ArticleNo	ArticlePrice
é		Chair	558963	110
6		Desk	778920	150
Records		Monitor	775116	236
S		Panel	544593	40
		Coffee Machine	549896	30
	7	Printer	458862	100
		Fax	445866	115
		Phone	458932	50

Figure 10: Data Source Concept

The figure above shows a data-source with three *data-fields* (named "ArticleName", "ArticleNo" and "ArticlePrice") and eight rows (*records*).



5.4 Reading a Data-Source and Printing Bands

TFORMer processes an output request in the following way:

A data-source is read record by record in the native order of the data-source. **TFORMer** does not change the order of the records.

After starting a print-job the first data record is loaded. If no record exists **TFORMer** does not produce output.

Then, for each available data record, **TFORMer** internally iterates through all bands of the form design. Whether a band should be printed on the current printing position on the output page depends on the following rules:

- If the current record is the first record of the input data, all defined *report headers* are printed.
- If the current record is the first record within a group, all defined group headers are printed.
- All defined *detail bands* are printed for the current record.
- If the current record is the last record within a group, all defined *group footers* are printed.
- If the current record is the last record of the input data, all defined *report footers* are printed.
- Printing of page headers and page footers is triggered automatically. It works completely
 independent from the current record.
- Keep in mind that TFORMer supports multiple bands of the same type in one layout (e.g. multiple page headers). Whether a specific band is printed or not can be controlled via printing conditions.





5.5 Typical Workflow

The typical workflow when designing a new form layout is as outlined below.

5.5.1 Identify Dynamic Data

The first step before creating a form layout is to identify the static and dynamic content of the layout. Dynamic content is usually provided by the user or by external data-sources via placeholders. These placeholders are called data-fields and are filled with current values during print-time.

5.5.2 Form Design

To create the design, you either modify one of the numerous available templates, or you create your own form.

Forms are composed of different logical areas called bands. When designing a form layout you can combine different bands to create different layouts schemes. Each band can contain different graphical elements (text elements, barcode elements, shapes and images). Dynamic features (e.g. printing conditions) give you additional control over the output.

For more information on designing forms, please refer to chapters 6 to 11.

5.5.3 Provide Data

Before you can generate any output you have to specify the data to be printed. The data can be provided in different ways:

- It can be generated automatically.
- It can be edited manually.
- It can be imported from an external file or from a database.
- It can be provided programmatically via **TFORMer Runtime**.

For more information on providing data, please refer to chapter 12.

5.5.4 Generate Output

Once you have designed your form layouts, all you have to do is to apply different data to generate output with different content. For details, please refer to chapter 12.3.



6 Forms

6.1 Introduction

The graphical design of the required output is named form (or form layout). A form contains datafields, tray mappings, layers and bands. Bands divide a form layout into vertical areas and hold all graphical design elements.

6.2 Basic Operations

6.2.1 Open an Existing Form

To open an existing form select *File* \triangleright *Open...* from the menu (or press the "*Open*" icon \bowtie in the toolbar). You can also press the keyboard shortcut *Ctrl+O*. Then select the requested file and press *OK* to confirm.

Alternatively you can double-click on the .tff file in the Windows[®] Explorer, or you can drag the file from the Explorer to the **TFORMer** window.

6.2.2 Create a New Form

To create a new form select *File* \triangleright *New Form...* from the menu (or press the "*New*" icon \Box in the toolbar). You can also press the keyboard shortcut *Ctrl+N*. The following wizard will appear:

Create New Form	
Template Which Template should be used to c	create the new Form?
Choose a Template for the new Forr	m
Template	Description
Custom Report> Custom Label>	
🗄 🧰 (4) Labels	
 ④ ⊕ □ (5) Samples ⊕ □ (6) Overviews 	
< Back Next >	Finish Cancel Help

Figure 11: Create New Form

In this wizard you can select the template that you want to start with. Choose between:

- Custom report (see section 6.2.2.1).
- 2 Custom label (see section 6.2.2.2).
- 8 Ready-to-use label or report templates for industry and logistics.
- **O** Sample and overview layouts, demonstrating the functionality of **TFORMer**.

First select the desired template. Then click *Finish* (**9**) to open the form in the design window.

The form can then be adapted to your needs by adding, removing or modifying bands and design elements.

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6.2.2.1 Custom Report

If you want to design your own report, choose "Custom Report" and then click Next. The following wizard will appear:

Margin settings Specily the position of the Form on the page Please specily page margins (distances between the edges of the page and the labels) and the rotation of the Form. Margins Left: 10.000 mm	reate New Form	
labels) and the rotation of the Form.		Form on the page
Top: 10.000 mm Margin 🕈 🚃	Left:	10.000 mm
Right: 10.000 mm Bottom: 10.000 mm	-	10.000 mm
Orientation		Printer default
< Back Nexte Finish Cancel Help		

In this dialog you can specify the page *margins* and the page *orientation*.

Click *Finish* to open the form in the design window.

Reports typically have a *report header*, a *page header*, followed by a list of *data records (detail bands)*, a *page footer* and a *report footer*:



Figure 12: Custom Report - Design View



Figure 13: Custom Report – Print Preview (10 Data Records)



6.2.2.2 Custom Label

If you want to design your own label, choose "Custom Label" and then click Next. The following wizard will appear:

Create New Form	
Margin settings Specify the position of th	e Form on the page
labels) and the rotation of Margins Left: Top: Right: Bottom:	rgins (distances between the edges of the page and the if the Form. 10.000 mm 10.000 mm 10.000 mm 10.000 mm
Orientation Orientation:	Printer default
< Back	Next > Finish Cancel Help

In this dialog you can specify the page *margins* and the page *orientation*.

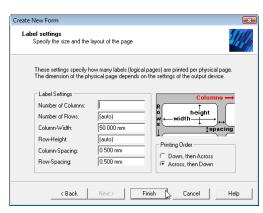
Use this page to specify the label dimensions, the

row- and column-spacing and the printing order of

Click *Finish* to open the form in the design window.

Click *Next* to proceed.

the labels.



Labels typically use the *detail band* only:



Figure 14: Custom Label – Design-View



Figure 15: Custom Label – Print Preview (15 Data Records)



6.2.3 Page Setup Wizard

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The page setup wizard is opened automatically upon creation of a new form (see sections 6.2.2.1 and 6.2.2.2), but it is also available for forms, which are already opened in the design window.

It helps you to adjust the most important output parameters like page margins and page orientation. For labels you can additionally adjust the row- and column- settings and the print order *("Across, then Down", "Down, then Across")*.

To open the page setup wizard select *File* ► *Page Setup…* from the menu.

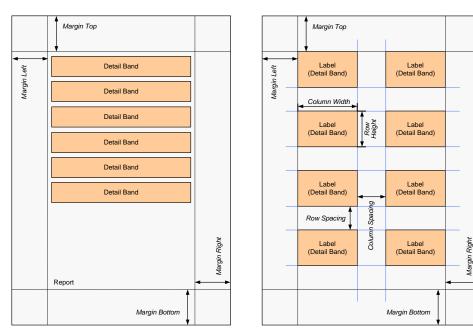


Figure 16: Page Setup (Reports and Labels)

6.2.4 Save a Form

To save an open form select *File* ► *Save* or *File* ► *Save As…* from the menu.

File Save saves the form with the current file name. Instead of selecting *File* Save you can also press the "*Save*" icon in the default toolbar, or you can press the keyboard shortcut Ctrl+S.

Choosing Save As... allows you to specify a file name before saving the file.

6.2.5 Switch between Forms

To switch between open forms click on the appropriate tabs in the design window (see section 4.4). Alternatively you can select the desired form in the *Window* menu. Or you can press *Ctrl+Tab* to switch to the next open form (or *Ctrl+Shift+Tab* to switch to the previous open form).





6.2.6 Form Selection

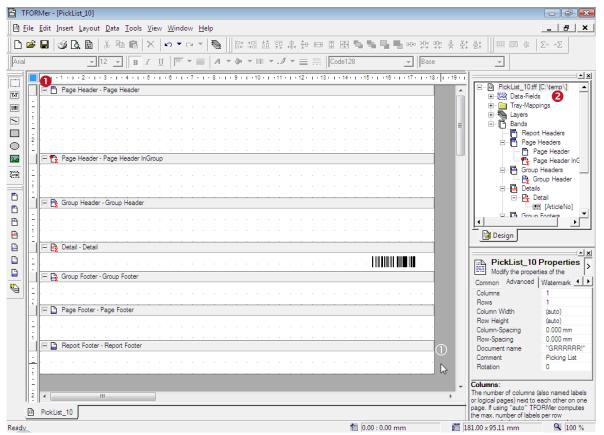


Figure 17: Form Selection

A form can be selected by clicking with the left mouse button in the upper left corner of the design window 0 (or anywhere inside the gray area 0). Alternatively you can select the form by choosing the top level element in the design tree (see 2). A square (on XP: $\overline{}$; on Vista: $\overline{}$) in 0 will indicate, that the form is selected.

6.2.7 Close a Form

There are various ways to close an open form:

- Select *File* ► *Close Form* from the menu.
- Click on the small in the document window controls (see section 4.8).
- Select the form (either in the design window or in the tree view), right-click with the mouse and select *Close Form* from the pop-up menu.



6.3 Form Properties

Using the properties window you can adjust all form related settings. You can

- adjust all properties for page setup (page margins, orientation, rows and columns, ...). Most
 of these properties can be adjusted via the Page Setup Wizard as well.
- apply a background image (watermark),
- specify a name which will be used for the generated output or spool file.

🖹 T	FOR	Mer - [PickList_10]			
	ile	<u>E</u> dit Insert Layout Data Tools <u>V</u> iew <u>W</u> indow <u>H</u> elp			_ 8 ×
Ï۵	B		0e ₹	북‡ 봉‡]] == 0	2 (= <u>)</u>
Arial		▼ 12 ▼ B I U F ▼ = A ▼ > ▼ = = = Code128 ▼ Base		~	
		····1····2····3····4····5····6····7···8····9···10····11····12····13····14····15····18····17····18	· i · 19 ·		- ×
TxT		Page Header - Page Header			List_10.tff [C:\temp\]
	<u> :</u>				Tray-Mappings
S	1				ayers
	-		:		Bands Report Headers
$\overline{\circ}$	2				Page Headers
	-	🗆 📭 Page Header - Page Header InGroup	-		Page Header
500	F				Group Headers
6795	-				🔤 📴 Group Header 🛁
Đ	Ŀ				Details
	H	🖃 隆 Group Header - Group Header		(Group Footers
	÷	· · · · · · · · · · · · · · · · · · ·	Ð	-	Group Egoter 💌
	1	· · · · · · · · · · · · · · · · · · ·		🔜 🔁 Design	
		E Detail - Detail			
	: -			Pickl	ist_10 Properties
		E B Group Footer - Group Footer			Ivanced Watemark
6	:			Columns	1
	1	Page Footer - Page Footer		Rows Column Widt	1 90.000 mm
				Row Height	(auto)
	1			Column-Space	
	Ľ	😑 🕒 Report Footer - Report Footer		Row-Spacing Document na	
	Ŀ			Comment	Picking List
	1			Rotation	0
	-			- Column Widt	
	2	<	P.		idth of the column which is g the Detail-Bands. If this
	B	PickList_10			than the width of the whole le to print multi-column
Ready	5	1 0.00 : 0.00 mm	ıÖ	181.00 x 95.11 m	im 🔍 100 %

Figure 18: Form Properties

First select the form (see section 6.2.6). Thereafter the form properties can be adjusted in **9**.

6.3.1 Page Setup via Form Properties

The most common properties are described below. For a detailed description of all form properties, please refer to Appendix A.1.

6.3.1.1 Page Margins

The page margins (*Margin Left, Right, Top* and *Bottom*) confine the printing area on the output page. They can be adjusted in the *Margins* tab. Page margins are given in respect to the physical borders of the output page.

6.3.1.2 Rows and Columns

These two properties are used to adjust the number of rows and columns for label printing or to switch between label- and report-style output. Rows and columns are adjusted in the *Advanced* tab.



Whenever both values are equal to 1 **TFORMer** assumes it is printing a report. All detail bands are printed using the whole page.

Using greater values than one means that the page will be divided into the given number of rows and columns (label printing).

For detailed information on layout schemes, please refer to section 6.4.

6.3.1.3 Form Width

The form width specifies the horizontal space, which is available in the form design. It defines the width of all bands (see also section 7.3.5). For reports the form width is usually set to the width of the output page. When printing labels the width of one label (see O) is given through the *column width* property (see below).

The form width can either be entered in the *Position* tab, or it can be changed per mouse: Just click and drag the confining border **9** in the desired direction.

6.3.2 Label-Specific Properties

6.3.2.1 Row Height and Column Width

In order to produce label-style output you have two options:

- Set the number of rows and columns to specific values.
- Set the number of rows and columns to "auto" and set the Row Height and the Column Width to specific values.

In the second case **TFORMer** computes the number of rows and columns that fit on the used output page: such a form layout may be printed on different paper sizes (e.g. A4, A5) and **TFORMer** takes care of the correct number of rows and columns automatically.

The slash-dotted red line Θ marks the column width Θ (= the label width). The line is only visible, if a value other than "*auto*" was entered. The column width can be changed with the mouse (click and drag), or it can be edited in Θ . It applies to all bands which are printed on labels (e.g. detail bands). Headers and footers usually use the whole width of the form.

The gray area between **2** and **3** marks the gap between the column width and the form width. This area will be cut off in the output.

6.3.2.2 Row and Column Spacing

The *Row-Spacing* and the *Column-Spacing* are the distances that are left empty between labels vertically and horizontally. The spacing can be adjusted in the *Advanced* tab.

6.3.2.3 Printing Order

The *Printing Order ("Across, then Down"* or *"Down, then Across")* specifies the order in which labels are being printed. The *Printing Order* property can be adjusted in the *Common* tab.

6.3.3 Watermark

The *Watermark* is an image which is used as background for each page. The image file name (or an expression which computes the file name during print-time), size and position can be adjusted in the *Watermark* tab.

6.3.4 Document Name

The *Document Name* is used as name for the generated output file or spool file. If left blank, the file name of the form layout is used. The document name can be adjusted in the *Advanced* tab



6.4 Form Layout Schemes

When printing, **TFORMer** fills each physical page with page headers, detail bands, page footers, etc. If no space is left a new physical page is started.

TFORMer offers the possibility to divide a physical page into multiple logical areas (also called "labels"). When doing this, each logical area (label) is treated like a physical page.

This behavior is controlled via the row and column properties of the form layout:

- Label-style output is archived by dividing the physical page into multiple rows and columns.
- Report-style output is archived otherwise.

The approach is best explained with the following examples, demonstrating the most common layout schemes.

Figure 19 to Figure 23 use the following color keys for bands:

- ☐ The output is controlled by **TFORMer**. Depending on their properties **TFORMer** prints the bands using the complete *"Page"* area or only the *"Label"* area.
- These bands are printed per record of the data-source.

6.4.1 Reports

Report Heade)r
Page Header	
	Detail Band
L	
Report Footer	
Page Footer	

Figure 19: Default Report Configuration

The *"Custom Report"* template (see section 6.2.2.1) adjusts the form and band properties as follows:

Columns	1
Rows	1
Column Width	[auto]
Row Height	[auto]
Column Spacing	0.000 mm
Row Spacing	0.000 mm

Detail Band:

Form.

Common	
Page Break	None
Row/Column Break	None

The settings for rows and columns are both set to one. Therefore the physical page is not divided into sub-areas. The detail bands are printed below each other without any intermediate page or column breaks.





6.4.2 Labels

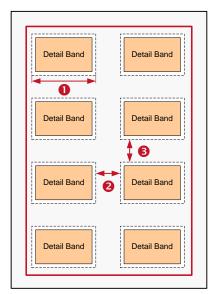


Figure 20: Default Label Configuration

The "Custom Label" template (see section 6.2.2.2) adjusts the form and band properties as follows:

Form:	Advanced		
	Columns	[auto]	
	Rows	[auto]	
	Column Width 0	50.000 mm	
	Row Height	[auto]	
	Column Spacing 😢	0.500 mm	
	Row Spacing 6	0.500 mm	
Detail Band:	Common		

ia.	Common		
	Page Break	None	
	Row/Column Break	After this Band	
	-		

Rows and Columns are set to "auto": Therefore **TFORMer** computes the maximum number of labels per physical page automatically:

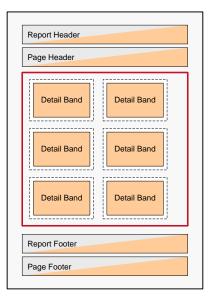
The number of columns is calculated based on the width of the paper, the page margins, the column width (**0**) and the column spacing (2).

The number of rows is calculated based on the height of the paper, the page margins, the row spacing (8) and the height of the detail bands.





6.4.3 Labels with Headers and Footers



Page Header	
Page Header	Page Header
Detail Band	Detail Band
Page Footer	Page Footer
Page Header	Page Header
Detail Band	Detail Band
Page Footer	Page Footer
Report Footer	

Figure 21: Labels with Headers and Footers

This is a variant of the "Custom Label" template with additional headers and footers.

Header/ Footer:	Advanced	
	Output-Area	Page

Setting the Output-Area to "Page" (default) instructs TFORMer to print the header or footer bands using the whole physical page width.

	1
	- P Report Header - Report Header
· - 1	Report header using page width.
	🗕 🔤 Detail - Detail
1.	Standard Label
1 -	is printed once for each data record
2	
	Label [Printeditems] on Page [Page 1
3	
4	
<u>-</u>	
5	

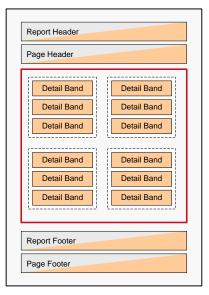
When setting the Output-Area to "Label" TFORMer will print the header or footer bands within the labels.

Header/ Footer:	Advanced	
	Output-Area	Label

Please note: You can add more than one header (or footer) to your design. (For example, one page header which is printed per page and one page header which is printed per label.)



6.4.4 Reports in Labels



To print multiple detail bands inside one label you have to do the following: Beginning with the "*Custom Label*" template set a specific *Row Height* and remove the *Row/Column Break* for all detail bands.

This will make **TFORMer** print as many detail bands as possible for the given row height.

Form:	Advanced		
	Columns	[auto]	
	Rows	[auto]	
	Column Width	50.000 mm	
	Row Height	40.000 mm	
	Column Spacing	0.500 mm	
	Row Spacing	0.500 mm	
Detail Band:	Common		
	Page Break	None	

Row/Column Break

Again, headers and footers may be added as required (see section 6.4.3).

None

Page Header		
Page Header	Page Header	
Detail Band	Detail Band	
Detail Band	Detail Band	
Page Footer	Page Footer	
Page Header Detail Band Detail Band Page Footer	Page Header Detail Band Detail Band Page Footer	
Report Footer		

Figure 22: Reports in Labels





Report with Multiple Columns 6.4.5

Page Header Detail Band Detail Band Detail Band Detail Band Detail Band Detail Band Report Footer Page Footer	Report Header		
Detail Band Detail Band Detail Band Report Footer	Page Header		
	Detail Band	Detail Band	
Page Footer	Report Footer		
	Page Footer		

Apart from dividing the page into multiple rows and columns, the detail bands may be printed in *multiple* columns within one single logical area as well.

This layout is based on the "Custom Report" template: The number of columns is adjusted in the properties of the detail band, in the Columns tab. The print order is always across, then down.

Detail Band:	Columns	
	Columns	2
	Gap	0.000 mm
	Width	(auto)

When using a fixed number of columns and Width="auto", the available horizontal space is divided equally. Otherwise all bands are printed from left to right, without any additional

Hint:

horizontal spacing.

Figure 23: Report with Multiple Columns

6.4.6 Labels with Multiple Columns

Page Head	er		
Detail	Detail	Detail	Detail
Band	Band	Band	Band
Detail	Detail	Detail	Detail
Band	Band	Band	Band
Detail	Detail	Detail	Detail
Band	Band	Band	Band
Report Footer			

Figure 24: Report with Multiple Columns

To print multiple columns per labels, you can use the following settings:

This layout is based on the "Custom Label" template. In the form properties specify the row height or the number of rows (or both).

Advanced	
Columns	[auto]
Rows	[auto]
Column Width	50.000 mm
Row Height	30.000 mm
Column Spacing	0.500 mm
Row Spacing	0.500 mm

Detail Band

Form:

:	Columns	
	Columns	2
	Gap	0.000 mm
	Width	(auto)

Then set the number of columns in the properties of the detail band in the Columns tab.

Please, make sure to remove any intermediate page or column breaks for all bands on one label.



7 Bands

7.1 Introduction

A form layout consists of one or more bands. Each band is a vertical section, which contains graphical elements like text elements, lines or barcodes. Each band fulfills a specific purpose and is printed in a clearly defined position and sequence.

Bands may also be used for computations and controlling the output behavior (see chapter 11).

7.2 Band Types

TFORMer supports the following band types:

Report Header

This band is printed at the top of the first page of the output. Alternatively it can also be printed at the top of the first label. This band is optional.

Page Header

This band is printed at the top of each page (on the first page after the report header). Alternatively it can also be printed at the top of each label. This band is optional.

Group Header

This optional band is printed before a group starts. A group is defined by an expression specified in the *"Group-By"* property of the band. Whenever this expression changes, a group is started.

Detail Band

This band is printed for each single record.

- Group Footer This optional band is printed after a group. A group is specified by a "Group-By" expression.
- Page Footer

This band is printed at the bottom of each page (on the last page before the report header). Alternatively it can also be printed at the bottom of each label. This band is optional.

Report Footer

This band is printed on the last page of the report (after the last data record). Alternatively it can also be printed at the bottom of the last label. This band is optional.

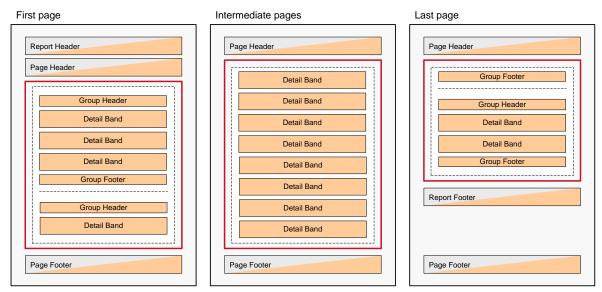


Figure 25: Rendering Scheme for Bands (Report)



When printing labels, typically no page- and report headers/footers are required. The detail bands will be arranged differently (see also section 6.4).

7.3 Basic Operations

7.3.1 Insert Band

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Arial		Express 💌
	Page Header - Page Header InGroup Page Header - Group Header Page Footer - Group Footer Page Footer - Page Footer Page Footer - Page Footer Page Footer - Report Footer Page Footer - Report Footer S S S	
<u></u>	PickList_10	page break).
Ready	1111 0 00 : 0 00 mm	161 13 x 15 00 mm 4 100 %

Figure 26: Form Design

To insert a band click on the appropriate icon in the toolbar ① or select *Insert* \triangleright *New Band* from the menu. The selected band will be inserted as a vertical section on the worksheet.

D	New Report Header	Add a new report header to the form design.	
D	New Page Header	Add a new page header to the form design.	
•	New Group Header	Add a new group header to the form design. For each group header you have to define a group-by expression.	
	New Detail Band	Add a new detail band to the form design.	
	New Group Footer	Add a new group footer to the form design. For each group footer you have to define a group-by expression.	
	New Page Footer	Add a new page footer to the form design.	
	New Report Footer	Add a new report footer to the form design.	
	Add Layer	Add a new layer to the form design. For more information on layers, please refer to section 11.3.	

7.3.2 Band Selection

To select a band, click on the band header \boldsymbol{O} (or on an empty area inside the band). You can also select a band in the design tree. Once a band is selected, it can be copied, deleted or its properties may be adjusted.





7.3.3 Expanded/Collapsed View of Bands

Bands can be displayed in expanded or in collapsed view. The collapsed view is used to hide all contents of a band during form design. The resulting output is NOT influenced!

Click on the \pm symbol to expand, or click on the \equiv symbol to collapse the band view (see \otimes).

7.3.4 Adjust Band Properties

To adjust the band properties, first select the band. Then the properties can be edited in the properties window. For a list of available properties, please refer to Appendix A.2.

7.3.5 Change Size

The size of a band can be changed by clicking and dragging its confining borders at the right and at the bottom of the band. Alternatively you can enter the dimensions in the *Position* tab in the properties window (see Figure 26, 4 and 5).

Please note: The width property will be applied to all bands in the form design (= same as the form width, see 6.3.1.3).

7.3.6 Change Band Printing Order

If your design contains more than one band of the same type (e.g. three *detail bands*), **TFORMer** processes them from top to bottom.

The printing order of bands can be changed: Select the band that you want to move and choose Layout \triangleright Band Order from the menu. You can also right-click on the band and then select Band Order from the pop-up menu. Alternatively use the keyboard shortcuts $Alt+\uparrow$ and $Alt+\psi$.

7.3.7 Delete Bands

Select the band that you want to delete, and then press the *Del* key. Alternatively you can click on the *X* icon in the *Default* toolbar or press the right mouse button and select *Delete* from the popup menu.

7.3.8 Printing Conditions

For each band you can specify a printing condition. A printing condition decides at print-time whether a band will be printed or not.

For more details on printing conditions, please refer to section 11.2.

7.3.9 Pre- and Post-Evaluations

For each band you can specify pre-evaluation and post-evaluation expressions. These expressions will be evaluated before and after the band is printed.

For more details on pre- and post-evaluations, please refer to section 11.4.



8 Elements

8.1 Introduction

Elements (or graphical design elements) are all sorts of printable shapes like texts, barcodes, lines, rectangles, circles and pictures. They are placed on the bands to create the actual form design.

8.2 Basic Operations

8.2.1 Insert Element

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	- 3			Flush Bottom	No	
	3			Flush Right	No	
	1.			Shift Mode	Don't shift	-
	4		-	Width:		
	11	<	P.	Width of the Element or	the Band.	
	л. БЪ	PickList_10				
	<u> </u>					0 400.01
Ready	_	140.00 : 1.50	mm	20.00 x 5	0.00 mm	Q 100 %

Figure 27: Design Window

To insert an element (e.g. a barcode) into your form, first click on the appropriate symbol in the *toolbar* (\bullet). Then place the element on one of the bands inside the design area (\bullet). You can place elements in two different ways:

- A single mouse click on the worksheet will insert the element with its default size.
- If you want to insert an object with custom size, drag the mouse pointer diagonally (while holding down the mouse button). A frame will be drawn. Once the mouse button is released, the element is inserted in the given dimensions.

	Select Elements	Select existing elements (or bands) inside the design window. This tool is enabled by default.
TXT	New Text	Create a new text element. A text element may contain formatted text and dynamic content. Dynamic content is used via expressions which are embedded in the text. See also sections 8.3 and chapter 10.





	New Barcode	Create a new barcode. The barcode data is specified as an expression (see section 8.4).
\sim	New Line	Create a new line.
	New Rectangle	Create a new rectangle.
\bigcirc	New Ellipse	Create a new ellipse.
26	New Picture	Create a new picture. The name of the file to be displayed can be specified directly or via an expression (see section 8.5).
	New Data-Field	Create a new data-field. Data-fields are no graphical elements. You will find them inserted in the tree view of your form only. The content of a data-field can be displayed as text or as barcode element, or it can be used as source for image file names (see below).

For more information on element properties, please refer to Appendix A.3.

8.2.2 Element Selection

On the worksheet you can select elements in various ways:

• Click with the left mouse button on an element.

You can hold down the *Shift* button or the *Ctrl* button for multiple selections.

- Click in an empty area of the design window and hold down your left mouse button to drag a selection frame. Then release the mouse button. Depending on the direction, in which you have dragged the selection frame, different selection criteria are used:
 - Drag frame from left to right:
 - Only objects that are entirely overlapped by the frame will be selected.
 - Drag frame from right to left:
 All objects that are entirely or partially overlapped by the frame will be selected.

A thin border with small black rectangles (sizing handles) on its corners and on its sides indicates that an element is selected.

To start a selection frame over an existing graphical element try to hold down the *Shift* or the *Ctrl* key. This will prevent other elements (which might be under the mouse pointer) from being moved.



TFORMer Designer User Manual

8.2.2.1 Examples

Ξ 🖺	Page Head	er - Pa	ige Hea	ader																						
Ξ Ε	Page Head	er - Pa	ige Hea	ader li	nGro	up																				
+	Group Hea	der - G	roup H	eader	r		 																			
Ξ 🛐	Detail - Det	ail									L					-						_				
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	Page Foote	r - Pag	je Foot	er																						
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	• • •	• •		•	•	•		•	•		•	•	•	•		•	•		•	•				•	•	•

Figure 28: Element Selection

- This element has the mouse focus (dotted outline). If you click your left mouse button, it will 0 be selected.
- O This element is part of a selection. Because it does not have the selection focus its draw sizing handles are drawn unfilled (a).
- 8 This element is part of a selection and has the selection focus, this is indicated by solid draw sizing handles (-).

If you adjust the size or the alignment of two or more elements (see sections 8.2.10.1 and 8.2.10.2), the focused element will act as "master". This means its properties (or property changes) will be applied to the rest of the selection. The last element that is added to the selection always receives the selection focus.

You can set the focus within a selection by clicking on the required element. Do NOT hold down any modifier keys, like Shift or Ctrl!

O This element is not selected.

8.2.3 **Change Element Size**

After selecting an element, you can change its size by clicking and dragging the sizing handles. If you do not want the mouse to snap to the grid, press the *Alt* key while dragging.

Another possibility to change the size of an element is to edit the width and the height property in the properties window.

Please note: If the selection contains more than one element, all selected elements will be resized simultaneously.



8.2.4 Move Elements

An element can be moved by clicking and dragging. While dragging you can use the following modifier keys:

Modifier Key	Description
Shift	Snap to axis. The movement of the element will be restricted to the horizontal and vertical axis.
Ctrl	Copy mode. A copy of the original element(s) will be created on the release position. In copy mode the mouse pointer changes its shape to the created on the release position. In copy mode the mouse
Alt	Fine positioning. Elements can be positioned off the grid, without having to necessarily turn off the grid.

8.2.5 Element Properties

To change the properties of a selected object, you can either:

- Edit the desired properties in the properties window.
- Use the format toolbar (see section 4.3) to change frequently used settings like font style, background color, etc.

8.2.6 Positioning and Measuring

The rulers and the status bar assist you with measuring and positioning of inserted elements.

When entering measurement values manually **TFORMer** interprets such values as specified in mm or in inch (depending on your system settings). For your convenience you may use common abbreviations for measurement units (mm, cm, inch, mil).

8.2.7 Delete Elements

You can delete selected elements in various ways:

- Press the *Del* key on the keyboard.
- Right-click on the element. Then select *Delete* from the pop-up menu.
- Select *Edit* ► *Delete* from the menu.
- Click the delete symbol X in the toolbar.

8.2.8 Printing Condition

For each element you can specify a printing condition. A printing condition decides at print-time whether the element will be printed or not. For more details, please refer to section 11.2.

8.2.9 Assign Elements to a Printing Layer

A printing layer provides a printing condition, which decides whether elements assigned to this layer will be printed or not.

By default, only one layer (the "Base" layer) is available. Newly created elements are assigned to the "Base" layer by default.

The printing layer does NOT affect the z-order, in which the elements are printed!

For more details on printing layers, please refer to section 11.3.





8.2.10 Design Functions for Elements

These functions simplify layout tasks: You can make all selected elements the same size, you can adjust the spacing between selected elements, and more.

The following properties can be adjusted:

- Alignment
- Size
- Z-Order
- Spacing horizontal and vertical)

The design functions are available through the toolbar (see Figure 29) or through the *Layout* menu.

타 넒 茚 휴 휴 ፼ ፼ ፼ ፼ ፼ ፼ ፼ ፼ ፼ ፼ ፼ ፼ ፼ 양 양 양 왕	Alignment	Size Z-Order	Spacing
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Figure 29: Design Toolbar

When changing the alignment or the size of selected elements, the element with the selection focus acts as master: all selected elements will be changed according to its values (see 8.2.2.1, €)!

8.2.10.1 Alignment

Select at least two elements. Then choose one of the following functions:

₽‡	Align Left	The selected elements will be aligned left. Shortcut: $Ctrl+ \leftarrow$
#미	Align Right	The selected elements will be aligned right. Shortcut: $Ctrl+\rightarrow$
<u>50</u>	Align Bottom	The selected elements will be aligned at the bottom. Shortcut: $Ctrl+\psi$
₽₽	Align Top	The selected elements will be aligned at the top. Shortcut: $Ctrl+\uparrow$
÷\$+	Align Vertically	The selected elements are center-aligned vertically.
∳ ₽	Align Horizontally	The selected elements are center-aligned horizontally.

8.2.10.2 Size

Select at least two elements. Then choose one of the following functions:

↔	Make same Width	The width of the selected elements is set to the width of the focused element.
1	Make same Height	The height of the selected elements is set to the height of the focused element.
+	Make same Size	The size of the selected elements is set to the size of the focused element.

8.2.10.3 Z-Order

Select at least one element. Then choose one of the following functions:

۲	b	Move to Top	The selected elements will be moved in front of all other elements.
•	b	Move to Bottom	The selected elements will be moved behind all other objects.
	Move Up		The selected elements will be moved up one level.





Move Down	The selected elements will be moved down one level.

8.2.10.4 Spacing

Select at least two elements. Then choose one of the following functions:

D()•	Make Horizontal Spacing Equal	Ensure equal horizontal spacing between the selected elements.
^귀 + +	Increase Horizontal Spacing	Increase the horizontal spacing between the selected elements.
000 ++	Decrease Horizontal Spacing	Decrease the horizontal spacing between the selected elements.
붉	Make Vertical Spacing Equal	Ensure equal vertical spacing between the selected elements
Ťţ	Increase Vertical Spacing	Increase the vertical spacing between the selected elements.
음‡	Decrease Vertical Spacing	Decrease the vertical spacing between the selected elements.

8.3 Text Elements

Text elements are used for providing formatted text:

🖃 🔄 Detail - Deta	ail	

Figure 30: Text Element

This formatted text is edited via the dialog as shown below. When inserting a new text element or when double-clicking an existing text element this dialog is opened automatically. Alternatively you can select the element and press F_2 or right click on the element and select *Element-Content*... from the pop-up menu.

fx	Edit Text											×
k	0.04	Insert	▼ Arial	▼ 12	– B	ΙĽ	J S	_	≣≣	=	[f x] 0	m
t	Descrip											
		0										
									ок	C	Cancel	

Figure 31: Edit Text Dialog

The *Edit Text* dialog allows you to edit text, apply different formatting (single phrases, words and characters may be formatted individually) and insert *expressions* (see chapter 10). If you want to, you may edit the content of the text element as HTML source.

Expressions which are embedded in the text are displayed between square brackets "[]" $(\mathbf{0})$ or angle brackets "<>".





- Square brackets indicate that the result of the expression will be inserted as is. •
- Angle brackets indicate that the result of the expression will be interpreted as HTML source. This allows you to specify dynamic content with additional formatting!
- Please note: Expressions must always be inserted using the expression builder! The expres-sion-start- and the expression-end-markers (brackets) can NOT be entered via the keyboard!

All text formatting is done with this toolbar:

Undo/Redo	Expressions Data Fields	Text Formatting	HTML Expr. Source Highlight View
6 6	Insert 👻 Arial	▼ 12 ▼ B I <u>U</u> S ■▼	E = = [&] 📾
[Descri	Expression Data-Field		

Figure 32: Edit Text Dialog: Toolbar

8.3.1.1 Edit

5	Undo	Revert the last change. Shortcut: <i>Ctrl+Z</i>
2	Redo	Revert the last <i>Undo</i> Shortcut: Ctrl+Y

8.3.1.2 Expressions

Expression	Insert Expression	Open the <i>Expression-Builder</i> (see section 10.2). The <i>Expression-Builder</i> is used for editing expressions. It can also be opened by double-clicking on an existing expression within the text.
Data-Field	Insert Data-Field	Open the Select Data-Field dialog. The Select Data-Field dialog is used for creating or selecting data fields.
<mark>/x</mark>	Highlight Expressions	Highlight all embedded expressions.

8.3.1.3 Text Formatting

Arial	Font Name	Select the typeface.
10	Font Size	Select the font size (in points).
B	Bold	Toggle bold text <i>on/off</i> . Shortcut: Ctrl+B
Ι	Italic	Toggle italic text <i>on/off</i> . Shortcut: Ctrl+I
<u>U</u>	Underline	Toggle text underline <i>on/off</i> . Shortcut: Ctrl+U
\$	Strike Through	Toggle text strike through on/off.
	Font Color	Select the font color.
	Align Left	Align the text left. This alignment is applied to the whole text element and <i>not</i> for single lines or paragraphs. (Same as the <i>Text Alignment</i> property <i>"Top, Left"</i> .)
=	Center	Center the text. This property is applied to the whole text element and <i>not</i> for single lines or paragraphs. (Same as the <i>Text Alignment</i> property <i>"Top, Center"</i> .)
1	Align Right	Align the text right. This alignment is applied to the whole text element and <i>not</i> for single lines or paragraphs. (Same as the <i>Text Alignment</i> property <i>"Top, Right"</i> .)





8.3.1.4	Source	View
---------	--------	------

RTR.	HTML Source	TFORMer internally uses a subset of HTML (see Appendix B). With this button you can toggle between the WYSIWIG view and the HTML source view.
		In the HTML source view the text may be edited as well.

8.4 Barcode Elements

Barcode elements encode the given data in a machine readable form.

Please note: The barcode preview in the design window does not match the data to be encoded. The correct barcode is computed during print-time.



Figure 33: Barcode Elements

The *Barcode Data* is specified via an *expression* (see chapter 10). When inserting a new barcode element or when double clicking on an existing barcode the *Expression-Builder* is opened automatically. Alternatively you can select the barcode and press *F2* or right click on the barcode and select *Element-Content*... from the pop-up menu.

The *Barcode Type* and other barcode specific settings are adjusted in the properties window. You can choose from 1D, 2D and composite barcode symbologies. Depending on the selected barcode type additional property tabs may be available.

For more information on available barcode types and their possible adjustments, please refer to the "Barcode Reference" which is available for download on <u>www.tec-it.com</u>.

8.4.1 Dynamic Barcode Content

Dynamic barcode content is provided via expressions. A good example is the encoding of a data-field value (see **0**).

8.4.2 Static Barcode Content

Static content (character data) within an expression must be enclosed in quotation marks (e.g. "AaBb12" – see ²). Otherwise **TFORMer** will treat the character sequence as data-field name.

8.5 **Picture Elements**

Picture elements are used for embedding images into a form layout. Supported image formats are BMP, GIF, JPG, PCX, PNG, TGA and TIF.





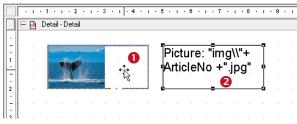


Figure 34: Picture Elements

The displayed image is either selected via the *Open File* dialog or via the *Expression-Builder* (see section 10.2). This depends on whether you are using static or dynamic pictures (see below). When inserting a new picture or when double-clicking on an existing picture the appropriate dialog will be opened automatically. Alternatively you can select the picture and press F^2 or right click on the picture and select *Element-Content*... from the pop-up menu.

You can use absolute file names (e.g. "C:\sample.jpg") or relative file names (e.g. "sample.jpg" or "img\sample.jpg") for pictures. Relative file names are treated relative to the base path of the layout file.

8.5.1 Dynamic Pictures

A dynamic picture (see Θ) is a picture which depends on a data-field value (more general on the value of an expression – see also chapter 10). To use a dynamic picture set the property *Picture-Source* to *"Expression"*. The file name of the image is then computed via the expression which is entered in the property *"File"*.

8.5.2 Static Pictures

A static picture (this is the default setting, see **1**) always uses the same image file every time the band is printed. To use a static picture set the *Picture-Source* property to *"File"*. The file name of the image is chosen via a file selection dialog (property *"File"*).





9 Data-Fields

9.1 Introduction

For providing dynamic content **TFORMer** uses so called *data-fields*. These data-fields serve as placeholders for the actual data. With the help of *expressions* (see chapter 10), data-fields may be printed as text, as barcode and they may be used to provide the file name for picture elements (dynamic logos).

A data-field must be defined before it can be used. This definition takes place directly in the form layout or in a repository (see chapter 14). One form layout can use an arbitrary number of data-fields (0..n).

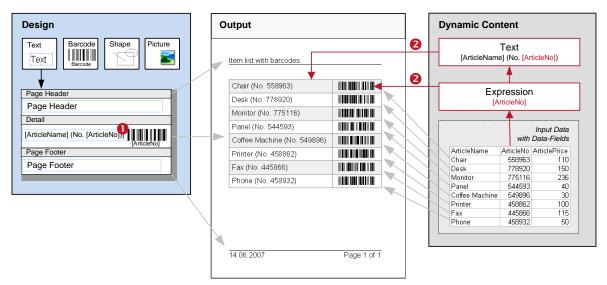


Figure 35: Data-Fields as Part of the Printing Concept

During design-time **TFORMer** displays the underlying data-field in square brackets "[]" (or angle brackets "<>") – see **0**. The current value of a data-field is available only during print-time (**2**). The value of a data-field is either

- provided by an external data-source (e.g. imported from a database see chapter 12),
- provided by the user (see chapter 12),
- computed during print-time (pre- and post-evaluation of bands see section 11.4) or
- provided programmatically by a software developer (see section 12.4),

If no value was loaded (or computed), the data-field returns its default value (see section A.5).

9.2 Basic Operations

9.2.1 Create Data-Field Definitions

Data-field definitions can be created manually, or they can be imported from a data-source.





9.2.1.1 Create Data-Field Definitions Manually

🚟 New Data-Field	
When manu	name and the type of the new Data-Field. Ial creating print-data the Default-Value is Idard-value for this Data-Field.
Name:	ArticleName
Туре:	String 🗨
Default-Value:	
Description:	
	OK Cancel



You can define data-fields using one of the following methods:

- Select Insert ► New Data-Field from the menu.
- Click on the "New Data-Field" icon in the toolbar.
- Right-click on the form, on a band, or on the "Data-Fields" entry in the design tree window and select New Data-Field from the pop-up menu.

The "*New Data-Field*" dialog **1** will appear. Once the data-field is inserted you will find the appropriate entry in the design tree (**2**).

9.2.1.2 Create Data-Field Definitions Automatically

This feature may be used to create numerous data-field definitions based on existing datasources automatically.

Data-field definitions can be created automatically (see sections 12.2.4 and 12.2.5) by importing a data-source. All data-fields in the data-source which are not already defined in the current form layout (or repository) are suggested for import by **TFORMer**. The data type *"String"* is assigned automatically.

9.2.2 Data-Field Properties

The data-field properties can be edited in the properties window, or they can be edited in the *"Edit Data-Field"* dialog (see **0**). For a description of data-field properties, please refer to section A.5.

9.2.3 Use Data-Fields in Form Designs

Once a data-field was defined it can be

- used as part of text-content,
- printed as barcode,
- used as file-name for images (dynamic logos),
- or used in expressions (see chapter 10).



9.2.3.1 Element Content

For use as element content data-fields are assigned in either of these two ways:

- 1. Right click on the element and select *Element-Content*... from the pop-up menu. The datafield will be assigned using the expression builder (see chapter 10).
- Drag and drop the data-field from the design tree to the design window (see
 below). The
 left or right mouse button may be used for the drag and drop operation. When using the right
 button additional insert options are provided.

TFORMer - [Data.tff]			
Eile Edit Insert Layout Data Iools View Window Help			_ B ×
║┖ ᄚ ◼ ॐ ┗. ๒ ໕ � � ㅌ × ∽ ▾ ~ ▼ 🤏 ╠ ♯	埴 暝 歩 🅶 🖬 🕀	다 다 다 다 다 다 다 다 다 다 다 다 다 다 다 다 다 다 다	
	······································	▼ Base	T
Image: Control of the second secon	iePnce), ####.00")		i x Distribution\Docum(▲

Figure 36: Drag and Drop Data-Field

Hint: In the design tree all unused (= unreferenced) data-fields are displayed in gray. Used data-fields are displayed in black.

9.2.4 Rename Data-Fields

To rename a data-field select it in the design tree und thereafter press F_2 or click again on the data-field (with the left mouse button). Now you can enter a new name for this data-field. Renaming data-fields is also possible in the property window.

Hint: When renaming a data-field **TFORMer** does not automatically correct expressions (embedded in text elements, pre-evaluations, post-evaluations, printing-conditions, ...) which are using this data-field. This has to be done manually (see section 10.5).

9.2.5 Delete Data-Fields

You can delete data-fields in various ways: Select the data-field in the design tree and press the *Del* key on the keyboard. Alternatively you can use *Delete* in the pop-up menu, the delete symbol \times in the toolbar or *Edit* \triangleright *Delete* from the menu.

Hint: When deleting a data-field **TFORMer** does not submit a warning if the data-field is used (embedded in text elements, pre-evaluations, post-evaluations, printing-conditions, ...). Expressions using unknown data-fields are treated as errors (see section 10.5).





10 Expressions

10.1 Introduction

Expressions are used for computing element content or controlling output behavior during printtime. Expressions can be used

- . as dynamic content in text, barcode and image elements (see sections 8.3 to 8.5).
- as printing conditions for bands and graphical elements (see section 11.2).
- as printing conditions for layers (see section 11.3).
- for pre- and post-evaluations in bands (see section 11.4).
- to compute the name of the generated output or spool file (see section 6.3.4).
- to filter the input data (see section 13.2.3).

The syntax used by **TFORMer** is similar to the programming language C.

Example:

	🖃 🖺 Page Footer -	Pag	e Fo	oter			
•							
1	Date: [Now ()]]

Date: 02.05.2007

This text element contains the fixed text "Current Date: " and an expression which is marked with square brackets "[Now()]". The system function Now() returns the current date.

During print-time the expression is evaluated: The expression [Now()] is replaced with the current date.

10.2 Expression Builder

Expressions can be entered directly or they can be edited using the Expression Builder.



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\land Expression-Builder			- • ×
Data-Fields Constants System Data-Fields Functions Formats Common Expressions Please enter an Expression manually. You A static text must be specified this way - "S		Right Substring Round Second Sqare Root Sum of Digits Sum of Digits (1 digit result)	E T
∽ ⊂ 🔛 6			🔱 Insert 👩
Now ()	0		
Required type of Expression: ANYTHING		OK	Cancel

Figure 37: Expression Builder

Field **0** shows the current expression. To extend the expression in **0** you can select one of the predefined

- Data-Fields
 - The data-fields available in your form design.
- Constants
- True, False and Linefeed ("\n").
 System Data-Fields
 Data-fields that are maintained by TFORMer automatically (the current page number, the band name, ...)
- Functions Mathematical functions, conversion functions, string manipulation, …
- Formats Common formats for numbers, date and time values.
- Common Expressions
 Frequently used expressions like page numbering ("Page N of M"), the current date and time, currency formatting, …

First select the category in **2**. Then mark the required item in **3** and click *Insert* **5** (or just doubleclick on it). The item will be inserted at the actual cursor position in **1**. Text area **4** shows additional information on selected items.

If you click *OK* the expression will be validated. Only expressions with a correct syntax are accepted.

A list of all available functions, constants and system data-fields can be found in Appendix C.

For text elements, additionally the button **6** is available. When pushed, the evaluated expression in **9** will be interpreted as HTML. Thus formatted text may be provided. HTML-formatted expressions are marked with angle brackets "<>" (see below).





10.3 Expressions in Text Elements

In text elements expressions are used in-line with the formatted text (2). They are marked with square brackets "[]" or angle brackets "<>" (see also section 8.3):

• ×
incel

Figure 38: Expressions in Text Elements

- Please note: In text elements the expressions must always be inserted using the expression builder via the Insert * button!
- If you enter the expression markers [] (or <>) directly, they will be printed as typed on the keyboard. The expression will not be evaluated in such a case!

The format for these in-line expressions (font size, color, etc.) is usually applied with the format toolbar 3 (as it is applied for the rest of the text as well). However, you also have the possibility to provide the format within the expression itself:

10.3.1 Example for HTML Formatted Expressions

Whenever an expression is marked as HTML expression (push button 6), its result is interpreted as HTML.

This feature allows you to control the appearance of a text element during print-time.





Data-Fields	Field-Value or number of copies	
🖻 🔄 Record 0	1	
ColorOff		
ColorOn		
🖻 🚖 Record 1	1	
ColorOff		
ColorOn		
E Gecord 2	1	
ColorOff		
ColorOn		_
in 👝 n	4	×

In this example the data-fields "ColorOn" and "ColorOff" are used for dynamic text formatting. They contain HTML tags for selecting the font color (and).

When printing, **TFORMer** evaluates the expressions *and* applies the contained HTML tags to the output.

10.4 Evaluation Order

Hello World Hello World

The over-all evaluation order for expressions is defined as follows (see also figure below):

TFORMer Designer User Manual

- 1. Printing Condition of the band
- 2. Pre-Evaluation of the band (Can be used for computing data-fields.)
- 3. *Printing Conditions* of *layers* (These are computed for every band, the results are used later when printing the elements)
- 4. Printing Condition of elements in the band
- 5. Dynamic contents for elements
- 6. Post-Evaluation of the band

Steps 2 to 6 will only be performed if the band is printed – in other words: if the printing condition of the band is true.



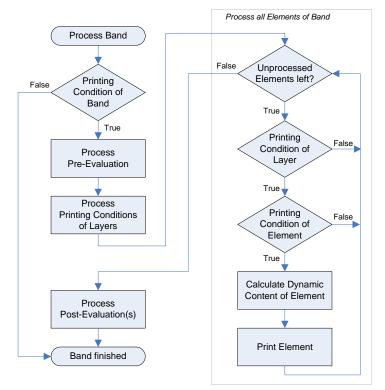
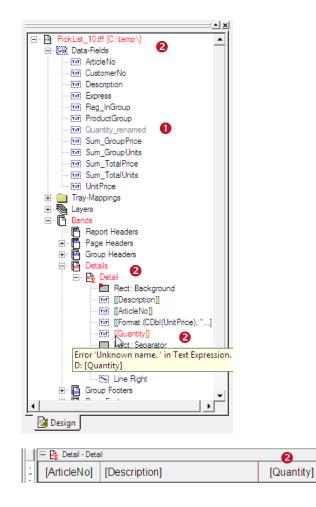


Figure 39: Evaluation Order



10.5 Errors

If an expression yields a syntax error (e.g. by renaming or deleting a data-field which is used in expressions) all concerned objects are marked with red color.



In this sample the *data-field* "Quantity" **1** was renamed to "Quantity_renamed".

The original data-field name is used in various expressions. Therefore syntax errors are marked with red color (2).

To retrieve more detailed information regarding the errors hover the mouse over objects marked with red. TFORMer displays a tooltip providing a short error description.



11 Smart Layouts

11.1 Introduction

TFORMer offers a number of features, which give you additional flexibility for formatting the output:

- Printing Conditions (Control whether single bands or elements are printed)
- Printing Layers

 (Assign elements to layers and control printing via printing conditions)
- Pre- and Post-Evaluations
 (Perform computations like sums, average values, ...)
- Invisible Bands (Control special document layout features)
- Tray Control (Switch printer trays – even within a print job)

11.2 Printing Conditions

Printing conditions are used to control the visibility of elements, layers or bands during printtime.

A printing condition is an *expression* (see chapter 10) which returns either *true* or *false*. Printing conditions can be assigned to elements (text elements, lines, ...), to entire bands and to printing layers (see below). If a printing condition returns *false* the corresponding object will not be printed.

Please Note:

• The result of a printing condition will be converted to the data type "Long" (numerical value) if required. A value of 0 is interpreted as *false*.

11.2.1 Edit Printing Conditions

· · · · 1 · · · 2 · · · 3 · · · 4 · · · 5 ·	6
📃 🖻 Page Header - Page Header	
Print me on top of odd pages	



If you want to edit a printing condition select the object (e.g., the *page header*). Then go to the properties window:

Activate the *Advanced* tab and click anywhere in **1** (or on the <u>-</u> button) to open the *Expression Builder* (see Section 10.2).

Alternatively you can also use the 🖾 icon in the toolbar, or right-click on the element and select *Printing Condition...* from the pop-up menu.

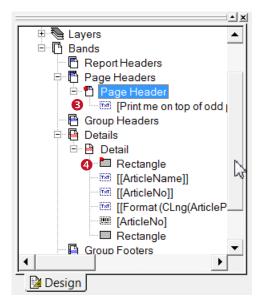




11.2.2 Visual Cues for Printing Conditions

If you have applied a printing condition, the band or the element will be marked with a small red dot:

		•	ı	0	1	•	I	•	2	•	1	•	3	•	ı	•	4	•	T	•	5	•	I	•	6
		=	Ē)	~~~~		~~~~	~~~~	ea	~~~~	~~~~	~~~~			~~~~		~~~~	~~~~	~~~~~						
Ŀ	-	P	1	nt	r	n	e	(Dn		0	p) (Dt	0				pa	3(ge	25	5.		



Bands are marked in the design window (2) and in the design tree (2). Graphical elements are marked in the design tree only (2).

11.2.3 Examples

11.2.3.1 Different Headers or Footers

To print different headers and footers create at least two bands of the same type. Then use the printing condition to decide which band shall be printed. E.g., create one page header for odd pages and one page header for even pages. The expressions "IsOdd(Page)" respectively "IsEven(Page)" will serve as printing condition.

11.2.3.2 Alternating Background Colors

To print rows with alternating background colors draw a filled rectangle in the background of the *detail band*. Then set the printing condition to "IsOdd(Record)".

11.3 Printing Layers

Printing layers are used to control the visibility of *multiple elements* during print-time with a single printing condition. The printing condition of the layer decides whether all design elements assigned to that layer will be printed.

By default only one printing layer, the "Base" layer, is defined. Newly inserted design elements are always added to this layer.

Please note:

- One element can be assigned to one printing layer only.
- Layers do not influence the z-order of elements!

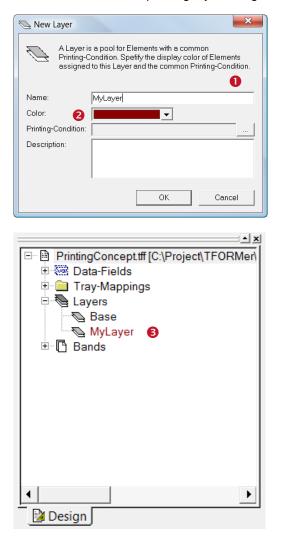


 Elements assigned to a printing layer may still use additional element-specific printing conditions.

11.3.1 Create Layer

E **C**-I T

You can create a new printing layer using either of the following methods:



- Select *Insert* ► *New Layer* from the menu.
- Click on the "Add Layer" icon Sin the toolbar.
- Right-click on the form, on a band, or on the "Layers" entry in the design tree and select New Layer from the pop-up menu.

The *"New Layer"* dialog **1** will appear. For a description of the layer properties, please refer to Appendix A.4.

Once the printing layer is inserted you will find the appropriate entry in the design tree (6).

11.3.2 Assign Design Elements to a Layer

To assign design elements to a specific layer, perform the following steps:

	•	1	-	22		Cod	e128	3			•	Base	4 🗸	
4	•	I	•	5	•	I	•	6	•	I	•	Base MyLayer	h	•
													3	

First select all elements that you want to assign to the printing layer. Then select the layer in the toolbar (\bigcirc). Alternatively you can right-click on the selection and then select *Assign Layer* \blacktriangleright *MyLayer* from the pop-up menu.



11.3.3 Display Layer Colors

If you want to see which design elements are assigned to which layer, you can turn on the display of layer colors:

	···1··1···2···3···4···5···6····7···8·
	🖻 🖻 Detail - Detail
-	I am printed in the "Base" layer.
1	I am printed in the "MyLayer" layer.
-	
•	
-	
-	
•	· · · · 1 · · 1 · · · 2 · · · · 3 · · · · 4 · · · · 5 · · · · 6 · · · · 7 · · · 8 ·

I am printed in the "MyLayer" layer.

By default all design elements are displayed in their printing color (as shown on the left). Click on the *"Toggle Display Color"* icon **™** in the toolbar, or select *View* ► *Display Layer Colors*

from the menu to change the display mode.

If the display of layer colors is enabled, all design elements are drawn in the color as adjusted in the layer properties (see @ on page 58). Click the \circledast icon again to switch back to normal.

11.3.4 Hide Layer Contents

To hide all elements which are assigned to one layer, first select the layer in the design tree and then use one of the following methods:

- In the properties window go to the Common tab and set the property Visible to "False".
- Right-click on the layer in the *design tree* and select *Visible* from the pop-up menu.
- Double-click on the layer in the *design tree*.

11.4 Pre-Evaluation and Post-Evaluation

▶ The pre- and the post-evaluation can be used to compute data-fields during print-time.

With this type of evaluation each band can perform arbitrary computations. You have the choice between computations before a band is printed (*Pre-Evaluation*) and computations after a band was printed (*Post-Evaluation*). If the band is not printed at all (= if the printing condition of the band returns false), no evaluations are performed.

Usually pre- and post-evaluations are used for

- printing serial numbers
- implementing counters
- calculating sums
- formatting data prior printing

For example, the pre-evaluation of the *report header* may be used to evaluate one or more expressions at the "beginning" of the report.

Please note:

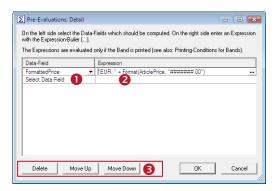
- Data-fields which are computed in the pre- or post-evaluation are not imported from a datasource and are excluded from data input.
- You can read the value of such a data-field but you cannot modify it. Use an extra data-field to store intermediate results.



11.4.1 Edit Pre- and Post-Evaluations

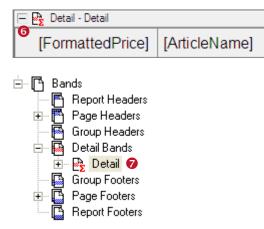
FC-IT

	🖃 🍓 Detail - Detail	
- -	[FormattedPrice]	[ArticleName]





11.4.2 Visual Cues for Pre- and Post-Evaluations



Right-click on the required band and select *Pre-Evaluation*... or *Post-Evaluation*... from the pop-up menu. Alternatively you can use the toolbar icons $\Sigma^{\text{\tiny III}}$ and $^{\text{\tiny IIII}}\Sigma$.

The following dialog will appear:

First select the data-field that you want to compute in **①**. Then enter an expression in **②**. Click on the <u>→</u> button to open the *Expression Builder* (see section 10.2).

Computations are evaluated in the order as they appear in the dialog from top to bottom. If you want to change the computation order or if you want to delete a computation, use the buttons in §.

The *Advanced* tab in the *properties window* of the band shows all data-fields calculated in the pre-evaluation (④).

The *post-evaluation* (**6**) is empty. No data-fields are computed.

If you have entered a pre- or a post-evaluation expression, the band will be marked with a small red sigma symbol in the design window () and in the design tree ()

11.4.3 Examples

11.4.3.1 Consecutive Numbering (Serial Numbers)

To create consecutive numbering, you have to create a new data-field (e.g. "Count") with the numeric data type "Long" (**0**):





Mew New	Data-Field					8
(TXT)	Specify the When manu used as star	ial creat	ing pri	nt-data th	ne Defa	ault-Value is
Name:		Count				
Type:		Long	0			-
Default	-Value:		0			
Descrip	tion:					
				OK		Cancel

This data-field can now be used to count the number of printed records. Therefore open the pre- (or the post-)evaluation dialog of the *detail band* and enter the following expression:

Data-Field	Expression
Count	Count + 1

In this example the data-field "Count" is increased by 1 every time the *detail band* is printed. – You can print the counter directly, or you can format it. Use the following expression to create an eight digit number with leading zeros:

Format (Count, "00000000")

For each printing process the data-fields are initialized with default values. If you do not want your serial number to start with 0, you can

- initialize the data-field in the pre- or in the post-evaluation of the *report header*.
- adjust the default value of the data-field (see 2).

11.4.3.2 Calculate Sums

Another application for pre- and post-evaluations is the calculation of sums. You could, e.g., summarize all prices and then print this sum in the *report footer:*

Item list with barcodes:

558963	Chair	110.00	
778920	Desk	150.00	
775116	Monitor	236.00	
544593	Panel	40.00	
549896	Coffee Machine	30.00	
458862	Printer	100.00	
445866	Fax	115.00	
458932	Phone	50.00	

Total price: 831.00

First you have to create a data-field in which you want to store the sum (e.g. "Sum_ArticlePrice"). Use the data type "Double" for numbers with decimal digits. In the pre- (or in the post-)evaluation of the *detail band* you perform the calculation:

Data-Field	Expression	
Sum_ArticlePrice 💌	Sum_ArticlePrice + CDbl(ArticlePrice)	••

The Function *"CDbl"* converts the data-field "ArticlePrice" (which is imported as string) to the data type *"Double"* (you can't add a string to a number!). The data-field "Sum_ArticlePrice" is updated each time the *detail band* is printed. Finally the result can be printed in the *report footer*.



11.4.3.3 Calculate Page Sums

For implementing page sums make sure to reset the data-field that holds the sum value either in the

- post-evaluation of the page footer or in the
- pre- or post-evaluation of the page header.

If your report does not contain (or print) *page headers* or *page footers,* feel free to add an invisible band (see below) which is used for resetting the page sum only.

11.5 Invisible Bands

Invisible bands are used to perform computations or to control the output behavior of the form layout.

An invisible band is a band with zero height. It does not contain any graphical elements like text or lines, and therefore nothing is being printed.

Please note:

 If a printing condition for such a band returns *false*, the band will not be printed: This means, no pre- and post-evaluations are performed, no page- or column breaks are inserted and no tray will be selected.

Invisible bands can be used for:

- Computations (pre- and post-evaluation).
 You can initialize a data-field in the report header (at the beginning of the printing process).
- Feed Control (insert page- or column-breaks, triggered by printing conditions).
- Tray Control (see section 11.6).

11.6 Tray Control

▶ Tray control is used to select or switch printer trays during print-time.

For every single page of the output, you can dynamically select a tray on the target printer. This is useful for printing the first page of an invoice on a letterhead, or for adding an envelope to your printout. You could also print a number of labels, and add a cover sheet which is printed on non-sticky paper. In **TFORMer** all this can be done in one single print-job. The selection of the trays is performed during print-time.

The tray selection works completely device-independent: **TFORMer** uses logical tray numbers (tray 1 to tray 10). Thus it is possible to select trays without having to take care for the actually used hardware or printer driver. You select the tray by its logical number.

The mapping of the tray numbers to device-dependent printer trays is then done in the *Tray Mappings*. These tray mappings have to be pre-configured and can then be selected when generating the output.



Example:

Assume you are printing one form layout to two different printer models (Printer A and Printer B):

Name	Tray Mappings for Printer A		Name	Tray Mappings for Printer B
Description			Description	
Tray 1	Automatically Select	→	Tray 1	Auto
Tray 2	Upper Paper Tray	→	Tray 2	Tray 1
Tray 3	Manual Paper Feed	→	Tray 3	Tray 1 (Manual)
Tray 4	Envelope, Manual Feed	→	Tray 4	Envelope Feeder
Tray 10	A4	← →	Tray 10	A4

The first page of the form layout should be printed using the manual paper feed which is named differently for both devices (caused by different names in the printer driver). Due to the tray mappings, as shown above, the tray number 3 can be assigned in both cases. When printing, take care to select the tray mappings which are suitable for the actual output device.

The following steps are necessary for tray control:

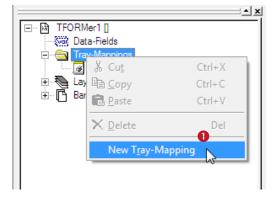
• Create and configure the tray mappings.

- Perform the tray selection in the band properties.
- Select the tray mappings for printing.

Please note:

- The "_Default_" tray mapping is always available.
- You can define as much tray mappings as required (this is useful when printing one form layout on different printers).
- When using form names (e.g. A4 or Letter) in the tray mappings, be careful to configure your printer drivers correctly. Otherwise the mapping between a form name and the correct printer tray will not work.

11.6.1 Create Tray Mappings



To create a new tray mapping, right-click on the *"Tray Mappings"* folder in the design tree and select *New Tray Mapping* from the pop-up menu (see **1**). A new entry "New_Tray_Mapping_0" will be created.

To rename the tray mapping, select the entry in the design tree. Then, again, click on it with the left mouse button (or press the F2 key).

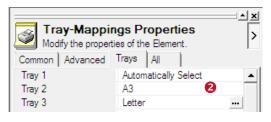
Alternatively you can edit the name in the *"Common"* tab in the properties window.

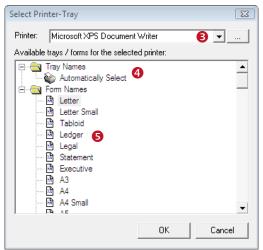




11.6.2 Configure Tray Mappings

For each tray mapping ten logical trays can be mapped to device specific physical trays. The trays are assigned as follows:





Enter the name of the logical tray directly (2) or select it from the list provided by the printer driver: Click on the --- button to open the following dialog.

First select the target printer in **③**. Then select one of the listed entries: You can choose between *"Tray Names"* (**④**) and *"Form Names"* (**⑤**).

Finally click OK to assign the physical tray name (or paper format name) to the logical tray number.

11.6.3 Tray Selection in the Form Layout

To select a tray in the form layout simply enter the required tray number (1 to 10) in the *Tray* property of the band. By default *"Tray 0 - (Default)"* is pre-selected for every band. This means, the settings of the current printer driver are used for printing.

- ▶ Tray 0 (default) uses the settings of the current printer driver.
- ▶ Tray 1 to 10 can be pre-configured in the tray mappings.
- The first band that is printed on a page (e.g. the page header), performs the tray selection. Tray settings of subsequent bands which are printed on the same page are ignored.

11.6.3.1 Example

If you want to print the first page of a report on a letterhead, you can assign the tray that holds the letterhead to the *report header*. After the first page you have to switch back to normal paper. Therefore enter a different tray number in the tray property of the *page header*.





Device Output to:	Printer Options
Printer:	Wicrosoft XPS Document Writer
Pages	Copies
• All	Copies: 1 ≑
C From:	to:
C Pages:	
Data	
Filter:	Edit Data
Advanced Sett	ings
Tray-Mapping:	: _Default_ 🚺 🚽 Start Row: 0🛨
Print:	All pages Start Column: 0

11.6.4 Select the Tray Mappings for Printing

Figure 40: Select Tray Mappings in the Print Dialog

When printing, select one of the pre-configured tray mappings in 0. For a more detailed description of the print dialog, please refer to chapter 12.4.





12 Providing External Data

12.1 Introduction

TFORMer requires external input data before a print-job is started. External data can be provided by several means:

- . Automatically generated test-data. (only used for form development)
- Data entered manually by the user. (this is useful for manual triggered output or ad-hoc printing requests)
- Data imported from an ODBC database.
- Data imported from files. (CSV-files and XML-files are supported)
- Data provided programmatically. (see section 13.3)

Please note: **TFORMer** internally stores the input data of the last recent print-job automatically. This data is automatically available when re-printing the form in the future.

12.2 Providing Data Manually

12.2.1 The Data Wizard

To provide the data, which will then be available via data-fields during print-time, you can use the Data Wizard: Select Data > Edit Data... from the menu (or press the icon in the "Default" toolbar). You can also press the keyboard shortcut *Ctrl+D*. The following dialog will appear:

Edit Data	23
Data Source Select your Data Source	
You can generate Data-Records automatically, enter or edit data manually or us external data file. XML-Files (e.g. from MS Access) and plain text-files (CSV, TS\ are supported. Databases are supported via ODBC-Drivers.	
Printed Data	
O Auto-generate 10 Number of labels/records	
• Enter data manually	
C Database (ODBC)	
C Import data from R:\printserver\V4.5\Documentation\TFORMer1	
Type: Text Files (*txt;*.csv;*tab;*.asc)	-
< Back Next > Finish Cancel	Help

Figure 41: Data Wizard

The input data is provided using one the following methods:





- Auto-generate All data-fields are filled with default values (same value for every record).
- Enter data manually This option allows you to edit every single data value manually.
- Database (ODBC) The data will be imported from an ODBC connection.
 Import data from file

The data will be imported from a text file or from a XML file.

Depending on your selection, the data wizard navigates you through different wizard pages. The wizard always closes with the *"Edit Data Manually"* page (see 12.2.2). This page allows you to inspect and to edit the current data.

12.2.2 Auto-Generate

Specify the number of records that you want to create. Then click *Next*. All data-fields will be filled with default values (see Appendix A.5, property "*Default Value*").

12.2.3 Enter Data Manually

Edit Data	X
Edit Data Manually Edit the data to be printed. All De	tail-Bands are printed for each Record.
	ate new ones. Use the buttons on this page or use trl+C, Ctrl+V, Ctrl+X. Data-Fields which are computed
Data-Fields	Field-Value or number of copies
	1
Txt ArticleNo	87009800
Tim CustomerNo	4711 2
Tim Description	Pentium 4 (Prescott 2M)
Express	
	CPU
Quantity	78
Unit Price	67
< Back Next	> Finish Cancel Help

Figure 42: Edit Data Manually

The "Enter Data Manually" page allows you to view and to edit the current data.

All records are listed below each other. Single records can be viewed in detail (expanded) by clicking the \pm symbol and collapsed by clicking the \equiv symbol.

Field $\mathbf{0}$ (next to "*Record n*") determines, how often a record is printed. For single records a different *number of copies* can be specified. The default value is 1.

In 2 you can edit the *data-field* values.

Buttons 6, 6, 6, 6 and 7 allow you to add a new data record (6), to delete a selected data record (6), to move a selected data Record up (6) or down (6) one record. Button 7 opens the data as XML-file.

If you have finished editing, click *Finish* to confirm.

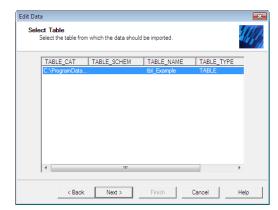


12.2.4 Import from Database (ODBC)

FC-IT

To import data from a database, select "Database (ODBC)" and click Next. The following page will appear:

Edit Data		23
Database Please specify	the database connection settings.	
Data Source:	DSN=TFORMer_Sample;DBQ=C:\ProgramData\TEC-IT\TFOR!	0
User:	Anonymous	
Password:		
<	Back Next > Finish Cancel	Help



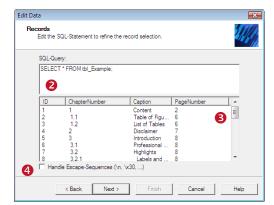
Specify the database connection: Select the "Data Source", the database "User" and enter the "Password".

By clicking button ● you can select any ODBC data-source as defined under Windows (Control Panel ► Administrative Tools ► Data-Sources (ODBC)).

Click *Next* to continue.

TFORMer displays all tables and views which are defined in the specified database. Select the table (or view), from which you want to import the data.

Click *Next* to continue.





By means of the SQL-statement in **2** TFORMer retrieves the records from the database. The SQL-statement determines the order of the records and therefore also the printing order.

Whenever you press the *tab* key, TFORMer refreshes the resulting data-set in **6**.

A check mark in **4** tells TFORMer to translate escape sequences (see Developer Manual).

Click *Next* to continue.

If the SQL-statement returns unknown column names (=unknown data-fields), the *"Import Data-Fields"* page will appear (see also 9.2.1.2).

Select the data-fields that you want to import.

Click Next or Finish to continue.



12.2.5 Import from Files

FC-IT

To import data from files, select "Import data from", choose the file and the file type, and then click Next.

For a description of the recognized file formats, please refer to the Developer Manual. A sample which demonstrates how to generate CSV files with Microsoft Excel is outlined below.

Depending on the file type one of the following pages (either A or B) will appear:

X

A) Importing Text or CSV Files

B) Importing XML Files

Edit Data

0014			_
CSV settings		Copies per Record	
Separator	Tab) 🔽 🏠	Column name {None}	(
Text qualifier		Specifies how often a Re printed (Empty = 1)	cord will be
ArticleName	ArticleNo	ArticlePrice	•
Chair	558963	110	
Desk	778920	150	4
		236	
Monitor	775116		
Monitor Panel	7/5116 544593	40	E
		40 30	E
Panel	544593	40 30 100	E
Panel Coffee Machine	544593 549896	40 30	E

Specify the (column) "Separator" • and the "Text Qualifier" •, which are required for reading the input file.

Usually the *"Copies per Record"* settings are not changed. If required, select a column which determines how often each record shall be printed (⁶).

A preview of the import data will be shown in **3**. A check mark in **5** tells TFORMer to translate escape sequences (see Developer Manual).

Click *Next* to continue.

Usually the *"Copies per Record"* settings are not changed. If required select the XML element containing the record-copy counter in **③**.

The import data will be shown in **1**.

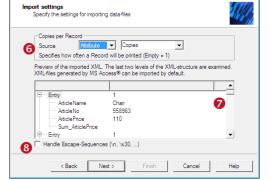
A check mark in **8** tells TFORMer to translate escape sequences (see Developer Manual).

Click *Next* to continue.

If the selected file contains unknown column names (=unknown data-fields), the page *"Import Data-Fields"* (see also 9.2.1.2) will appear.

If required, select the data-fields that you want to import.

Click Next or Finish to continue.



12.2.5.1 Import Data-Field Definitions

Edit Data	X
Import Data-Fields Specify the Data-Fields which should be imported into the Project.	
The following Data-Fields do not exist in the current Project. Only known Data-Fields can be used in Forms and in Expressions. Would you like to add them?	
Unknown or New Data-Fields	
 ✓ PageNumber ✓ Ib ✓ ChapterNumber ✓ Caption 	
< Back Next > Finish Cancel He	lp





12.3 Creating CSV Files with Microsoft[®] Excel[®]

In order to create a CSV file with Microsoft[®] Excel[®], please follow these steps:

	A	В	С	
1	ArticleName	ArticleNo	ArticlePrice	P
2	Chair	558963	110	
3	Desk	778920	150	
4	Monitor	775116	236	
5	Panel	544593	40	
6	Coffee Machine	549896	30	
7	Printer	458862	100	
8	Fax	445866	115	
9	Phone	458932	50	
40				

File <u>n</u> ame:	Data.csv
Save as <u>t</u> ype: 2	CSV (Comma delimited) (*.csv)

ArticleName;ArticleNo;ArticlePrice Chair;558963;110 Desk;778920;150 Monitor;775116;236 Panel;544593;40 Coffee Machine;549896;30 Printer;458862;100 Fax;445866;115 Phone;458932;50 First create a table with the desired data. Make sure that every column has a column name (see **0**).

The column names must match the names of the data-fields used in the form layout.

Then select *File* ► *Save As...* from the menu. Navigate to the desired output folder, enter a file name (e.g., "Data"). Under ② choose "*CSV* (*Comma delimited*) (*.*csv*)". Then click *Save*.

The completed CSV file should appear in a text editor as shown. Columns are separated by a semicolon.

12.4 Providing Data Programmatically

See section 13.3.



13 Printing

13.1 Introduction

The term printing in the context of this document incorporates generating output in general.

Besides direct printing (via a printer-driver on Microsoft Windows), **TFORMer** supports the creation of PDF documents, HTML files, PostScript files, image output, ZPL-II output (for ZEBRA printers) and ASCII output.

All output formats are supported directly. There is no need for 3rd party software. This is especially of interest with PostScript or ZEBRA output (see below).

13.2 Printing Manually

To open the print dialog press Ctrl+P or select $File \triangleright Print...$ from the menu. The following dialog will appear:

Form Print	X
Device Output to:	Printer Options
Printer:	Microsoft XPS Document Writer
Pages	Copies
• Al 🔒	Copies: 1 🕂 4
C From:	to:
C Pages:	
Data	,
Filter: 5	Edit Data 🧿
Advanced Set	tings
Tray-Mapping	p: _Default_
Print:	All pages 💽 Start Column: 0÷
🔽 Open outj	put file automatically OK Cancel

Figure 43: Print Dialog

In this dialog you specify all output parameters as discussed below. Click *OK* to start the print-job (or to create the output file).

13.2.1 Output Format and Device

In **0** the output format is selected:

- Preview
- Printer (via a printer driver)
- PDF
- PostScript
- HTML
- Text (pure ASCII)
- BMP, GIF, JPG, PCX, PNG, TGA, TIF or multipage TIF
- ZEBRA (ZPL-II)

Depending on your selection in **0** different target devices are available in **2**.





13.2.1.1 **Printing to PostScript and ZEBRA printers**

TFORMer generates PostScript or ZEBRA output directly. This means that you can use such printers without any proprietary printer driver – you have two options:

- Print via a generic ASCII printer driver (dumb driver)
- Print via a PostScript or ZEBRA driver

In both cases the printer driver is only used to send the data generated by TFORMer to the device in question (comparable to pass through mode). No typical driver functionality is used or required by TFORMer.

13.2.2 Pages and Copies

In **③** you specify the range of output pages (e.g. from "1" to "1" prints the first page only) and in **④** the number of copies per page.

13.2.3 Data

Click on 6 to edit the input data (this button will open the Data Wizard – see section 12.2.1).

For the input data an additional filter can be applied (see **6**). The filter is specified via an expression: Only records for which the expression returns *true* are printed. All other records are ignored.

Examples for "Filter" expressions:

Record <= 3

prints the first three data records only.

ArticleName="Desk"

prints only data records, where the value of the data-field "ArticleName" is "Desk".

13.2.4 Advanced Settings

13.2.4.1 Tray Mappings

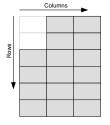
In **o** you select one of the defined tray mappings (see section 11.6.1).

```
13.2.4.2 Start Row and Start Column
```

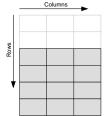
The "Start Row" and the "Start Column" (3) can be specified for label printing: If you do not want to print the first label in the upper left corner of the paper, you can specify the start row and the start column.

Example:

Start Row=2 Start Column=0



Print order *"Down, then Across:.* The first two labels in the left column will be left empty.



Print order *"Across, then Down":* The first two rows will be left empty.





13.3 Printing Programmatically

Software developers can print form layouts created with TFORMer Designer as part of their applications with the help of TFORMer Runtime.

TFORMer Runtime is available for Microsoft® Windows® and for virtually all Linux® and UNIX® platforms. It can be used as:

- Command line based printing application (TFPrint) .
- Software component (DLL, COM component, .NET component and shared library) .

For details, please refer to the Developer Manual or to the API References of TFORMer Runtime.





14 Repositories

14.1 Introduction

TFORMer offers two different possibilities for organizing form layouts:

14.1.1 Stand-Alone Forms

Stand-alone forms are the simplest way to layout and to print forms. Each stand-alone form layout designed with **TFORMer** can be used on its own.

A stand-alone form contains all the necessary information which is required for printing (image files are stored as reference on the file-system). As long as no repository is used, TFORMer always creates stand-alone forms when selecting *File* > *New* from the menu.

A stand-alone form is using the file extension *.tff. Organizing multiple stand-alone forms in the file system is completely up to the user.

14.1.2 Repositories

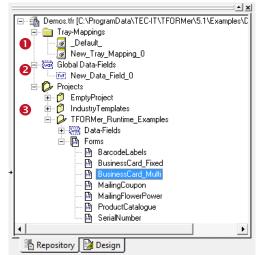
If you prefer to organize your form layouts and data-fields in a structured way or if you plan to create multiple form layouts which share the same data basis (same data-fields) the use of a so-called repository is recommended. A repository is a central database for form layouts, data-field definitions and tray-mappings.

Form layouts and data-field definitions are stored within a repository on a per "Project" base. A project defines data-fields and holds (better: refers) form layouts. Each of the data-fields defined in a project is accessible within every form layout contained in that project. A repository can contain multiple projects and one special global project. Data-fields defined within the global project (global data-fields) may be used by all form layouts in all projects.

A repository is used for organizing multiple form layouts within a structured data-base. Such a repository holds tray-mappings and is divided into projects. A project stores data-field definitions and references form layouts.

A repository is stored with the file extension *.tfr. All projects are stored in subdirectories. Please, take care to maintain this directory structure.





In a repository you will find the following entries:

- Tray Mappings
 These tray mappings are available for all forms in all projects.
 - Global Data-Fields These data-fields are available for all forms in all projects.
- Projects

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A collection of forms and data-fields. Data-field definitions are only valid within forms of the project they are defined in.

14.2 Basic Operations

Figure 44: Repository in the Design Tree

14.2.1 Open an existing Repository

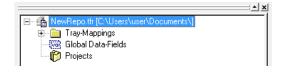
To open a repository select $File \triangleright Repository \triangleright Open Repository...$ from the menu. Then select the repository file and press *OK* to confirm. Alternatively you use the menu *File* \triangleright *Open....* **TFORMer** allows you to open both, .tff-files (stand-alone forms) and .tfr-files (repositories). Once opened, the repository is displayed in the design tree in the "Repository" tab – see the figure above.

14.2.1.1 Demo Repository

The **TFORMer** installation includes a demo repository. This repository is named "Demos.tfr" and can be opened by selecting *All Programs* ► *TEC-IT TFORMer 5* ► *Examples* ► *Demo Repository* from the *Windows Start Menu.*

14.2.2 Create a New Repository

Select *File* ► *Repository* ► *New Repository…* from the menu. A file dialog will appear. Enter a suitable filename. Then click *Save*.



The new repository will be displayed in the design tree.

Important: Each repository has to be stored in a separate folder! When creating a new repository, first create a folder, then save the repository there. If you save more than one .tfr file in the same directory, you will experience problems using either of these repositories.

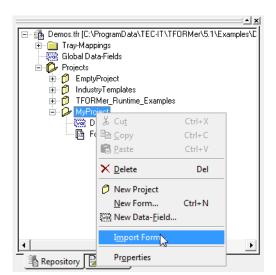
14.2.3 Save a Repository

Select the repository inside the design tree and press *Ctrl*+S (or select *File* ► *Save* from the menu).

14.2.4 Import a Stand-alone Form into a Repository

You can import existing stand-alone forms into the repository by following these steps:





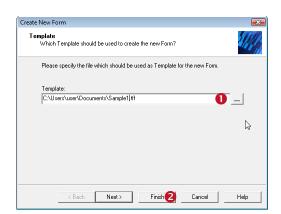
E **C**-I T

In the design tree locate the project, in which you want to import the form.

Right-click on the project and select *Import Form...* from the pop-up menu.

The dialog below appears.

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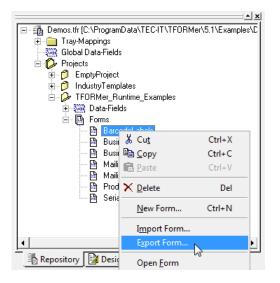
Select the file that you want to import in **0**.

Then click Next or Finish.

If you click *Next*, you can assign a name and a description for the form in the repository. By default the name of the imported file will be used as form name, and the description will be left empty.

14.2.5 Export a Form from the Repository

Exporting a form layout from a repository creates a stand-alone form layout.



In the design tree locate the project, from which you want to export the form. Then right-click on the form and select *Export Form...* from the pop-up menu.

An alternative method is to open the form by double-clicking it in the design tree. Thereafter select *File* ► *Save as...*



14.2.6 Close a Repository

Mark the repository in the design tree, right-click on the root entry and select *Close Repository* from the pop-up menu. Alternatively use the menu: *File* \triangleright *Repository* \triangleright *Close Repository*.

14.3 Working with a Repository

14.3.1 Projects

Before you can add forms and data-field definitions, you first have to create a project: Right-click on the repository in the design tree. Then select *New Project* from the pop-up window. Alternatively use the menu: *Insert* \triangleright *Project*. The name and the description for the project can be edited in the properties window or using the *F*2 key.

14.3.2 Insert Forms

Select *File* ► *New...* from the menu (or right-click on any *"Forms"* item in the design tree and selecting *New Form...* from the pop-up menu) to open the following wizard:

Create New Form	×
Select Repository Select a Repository for the new Form	
Either create a new stand-alone Form (which can be used without a Repository) or create a new Form inside a given Repository (TFDRMer Server requires a Repository Create a new stand-alone Form Create a new stand-alone Form Create a new stand-alone Form	J).
Repositoy Demos C:\ProgramData\TEC-IT\TFORMer\5.1\Example	-
< Back Next> Finish Cancel H	Help
Create New Form	X

In this dialog you select, whether you want to create a new stand-alone form $(\mathbf{0})$, or if you want to add a form to a repository $(\mathbf{2})$.

To insert the new form into the repository select option **2**. Then select the repository in **3**.

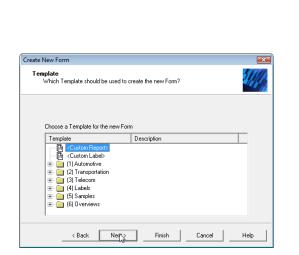
Then click *Next.* The following dialog will appear:

ate New Form			X
Select Project Select a Project for the new	v Form		
Choose a Project:			
Project 🔻	Description		
EmptyProject IndustryTemplates	Use this Project for your Forms Predifned Industry Templates		
MyProject			
TFDhMer_Runtime_Ex	Example Labels and Reports	4	

Select the project in **4**.

Then click Next.





TEC-IT

In this dialog (see also section 6.2.2) dialog you can finally select one of the available templates *("Custom Report", "Custom Report"* or any other).

Click Finish to accept.

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The selected form template will be added to the selected project in the repository.

If you click *Next*, you can assign a name and a description for the form in the repository. By default the name of the imported file will be used as form name, and the description will be left empty.





15 General Settings

15.1 Options Dialog

In the options dialog you can customize common TFORMer settings. To open the dialog select *Tools* ► *Options*... from the menu.

Options 💌
HTML Settings PostScript Image Printer Zebra (ZPL) General Grid Design-Tree PDF-General PDF-Images
GUI Settings Measurement system: System (Default) Show Info-Dialog before print-preview Use Automatic Zoom for new views Edit content of elements after insertion Show tooltips in Design
OK Cancel Apply Help

Figure 45: Options Dialog

15.1.1 General

Measurement system	 The measurement system. Can be either: System (Default) Uses the measurement system that is specified in the regional options of your operating system. Metric (mm) U.SSystem (inch)
Show Info-Dialog before print preview (y/n)	 When opening the Print Preview, an information dialog will be shown. This dialog gives you the possibility to open the print preview. open the print-dialog (change printer settings). cancel the print preview. Uncheck this option to skip the dialog. By default this option is enabled.
Use Automatic Zoom for new views (y/n)	If enabled, all files that are opened will be set to "Automatic" zoom level (= fit the width of the design window). By default this option is disabled.
Edit content of elements after insertion (y/n)	If enabled, a dialog for editing the content will be opened automatically upon insertion of a new text, barcode or picture element. Depending on the type of the element this may either be the <i>Edit Text</i> dialog (see section 8.3), the <i>Expression Builder</i> (see section 10.2) or the <i>Open File</i> dialog. By default this option is enabled.
Show tooltips in Design (y/n)	If enabled, TFORMer will display tooltips when hovering the mouse cursor over design elements or bands. These tooltips show information about assigned data, comments and printing conditions.





15.1.2 Grid

Grid visible (y/n)	Show or hide the grid in the design window. Keyboard shortcut: Ctrl+G
Width	The vertical resolution of the grid.
Height	The horizontal resolution of the grid.
Snap to grid (y/n)	If enabled, every graphical element that is inserted or moved will be positioned on the grid. Keyboard shortcut: Ctrl+R
	Hint: If this option is enabled you may position elements off the grid as well: Just press the <i>Alt</i> key during a drag and drop operation.

15.1.3 Design-Tree

Locate in Design-Tree (y/n)	When selecting an object in the design window, TFORMer will automatically locate that element in the design tree. By default this option is enabled.	
Show all open Forms (y/n)	If enabled, the design tree shows the contents of all open documents. By default, the design tree is populated with the contents of the current form only.	

15.1.4 PDF-General

Page Layout	The default settings for page size (Letter, A4,) and orientation (portrait or landscape) for PDF output.
Color mode	Color mode for the PDF output: "color", "grayscale" or "black & white".
Embed fonts (y/n)	If this option is enabled, all used fonts will be embedded within the PDF file. This option ensures, that the PDF document is always displayed correctly, even if the required fonts are not installed on the system where the document is viewed. Embedding fronts increases the size of the generated PDF document. By default this option is enabled.
Embed fonts as Type3 (y/n)	If this option is enabled, all used fonts will be embedded within the PDF file as Type3 fonts. Type3 fonts should only be used when printing the resulting PDF on high resolution devices. By default this option is disabled.
Simulate bold fonts if not available (y/n)	If this option is enabled, bold fonts are simulated in the resulting PDF file. By default this option is enabled.

15.1.5 PDF-Images

Resolution	The resolution (in dpi) that is used for storing images in the PDF output.
Compression	Select the compression method that is used for storing images in the PDF output: <i>Zip, Jpeg</i> or <i>Auto.</i> If <i>"Auto"</i> is selected, all images which are provided as jpeg will be embedded as they are. All other pictures (.bmp, .tif,) will be compressed with the Zip method. If <i>"Jpeg"</i> is selected, all images are embedded as JPEG and compressed using the selected compression quality.

15.1.6 HTML Settings

Page Layout	The default settings for page size (Letter, A4,) and orientation (portrait or landscape) for HTML output.
Output Resolution	The output resolution (in dpi) for rendering HTML pages. Default value is the screen resolution (96 dpi).
Optimal Barcode Resolution (y/n)	If enabled, the module width of barcodes will be optimized for the (rather small) output reso- lution of HTML pages. As a result the size of the barcode may be reduced. This option guarantees optimal barcode readability.

15.1.7 Postscript

Page Layout	The page size (Letter, A4,) and the orientation (portrait or landscape) for PostScript out- put.
Color mode	Color mode for the PostScript output: "color", "grayscale" or "black & white".

15.1.8 Image Printer

Page Layout	The page size (Letter, A4,) and the orientation (portrait or landscape) for image output.
Output Resolution	The output resolution (in dpi) for rendering images.



	Default value is the screen resolution (96 dpi).
Color mode	Color mode for the image output: "color", "grayscale" or "black & white".
Font Antialiasing (y/n)	If enabled, all fonts are anti-aliased. By default this option is enabled.
TIFF Compression	Selects the compression method that is used for creating TIFF output.
Compression	Selects the compression method that is used for creating JPEG output.

15.1.9 ZEBRA (ZPL)

Page Layout	The page size (Letter, A4,) and the orientation (portrait or landscape) for ZPL-II output.
Resolution	The resolution (in dpi) of the used printer. Default value is 8 dots per inch resulting in 203 dpi.
Scaling	 Selects the scaling factor of the output. Switch to <i>Double</i> if the resulting output is half of the required size. Normal (this is the default) Doubled
	Please check out your ZPL-II manual for the ^JMA and ^JMB commands for details.
Compression	Selects the compression method that is used for compressing the bitmap send to the ZEBRA printer. The following options are available:
	 None (the bitmap is sent uncompressed, may be very slow but is supported by all ZEBRA models)
	 RLE (the bitmap is sent RLE compressed, this option is supported by most ZEBRA models and is the default)
	 PNG (the bitmap is sent as PNG, this option is supported by newer ZEBRA models or with newer ZEBRA firmware versions)
Dither-Mode	Selects the method used for simulating color output on a black & white printer. The following options are available:
	 Scatter (greyscale simulation method 1, this is the default)
	Ordered (greyscale simulation method 2)
	 Threshold (no grayscale pattern, just black or white)
Do not dither Text (y/n)	If enabled, colored text is never dithered. By default this option is enabled.

- Settings 15.1.4 to 15.1.9 are not stored permanently!
- The default settings are taken from the configuration file "TFORMer.xml" (see Appendix D.2).





16 Licensing

16.1 License Types

Please check out http://www.tec-it.com/order for available license types and pricing.

Workstation licenses are bound to exactly one machine. If you are interested in a workstation license, please tell us the so-called "System ID" of the target computer. You can find the System ID in the licensing dialog (see below).

16.2 Entering your License Data

Please enter the license data exactly as you received it from TEC-IT! Spacing and upper/lower case letters are to be considered. To avoid typing errors, it is recommended to use "copy and paste" whenever possible: Copy the data from the email you received from TEC-IT and paste it in the license dialog.

16.2.1 License Dialog

Please enter your lice	ense information.
System-ID: 🚺	DEAA205A
Product:	TFORMer
Licensee:	John Doel 1
Kind of License:	Workstation
Number of licenses:	1
Your license-key:	

Select *Help* > *Licensing...* from the menu. The following dialog will appear:

This is the System ID of your Computer.

Jnder "Product" select "TFORMer".

n the field "Licensee" enter the name that you entered as licensee at the time of your purchase (or he name that was assigned to you when the icense key was forwarded).

Jnder "Kind of License" select the kind of license hat you have purchased. You can select:

- Workstation (Single License)
- Site (Site License)

Under "Number of Licenses" enter the number of licenses that you have purchased.

In the field "Your license-key" enter the license key exactly as you received it from TEC-IT.

16.3 Notes

TFORMer stores the license data in the registry of the current user (HKEY_CURRENT_USER\ Software\TEC-IT\TFORMer\5.0). For workstation wide licensing copy this license data to the corresponding HKEY LOCAL MACHINE registry path.

Another possibility to register TFORMer is to use a license file named "TFORMer.ini". This file must be stored in the same directory as "TFORMer.exe". For details, please contact TEC-IT.





17 Contact and Support Information

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Appendix A: Properties

A.1 Form Properties

A.1.1 Common

Print Order	 The print order for the <i>detail band</i>. You can choose between the following settings: Across, then Down Down, then Across The printing order will be applied only, if the number of <i>Columns</i>, the number of <i>Rows</i>, the
	<i>Column Width</i> or the <i>Row Height</i> are adjusted to produce a printout with multiple rows and columns (label printing).For reports the number of columns and the number of rows are set to 1 by default. In this case the print order is irrelevant.
Orientation	 The orientation for the printout: Portrait Landscape Printer Default (uses the orientation, which is adjusted in the printer driver)

A.1.2 Advanced

Columns	The number of columns per printed page (labels).
	0 = auto
	If set to <i>auto</i> , the number of possible columns will be calculated automatically, based on <i>paper width, margins, column spacing</i> and the <i>column width.</i>
	If set to any other value than <i>auto</i> , TFORMer will print the specified number of columns – no matter, if the width of the paper is sufficient or not.
Rows	The number of rows per printed page (labels).
	0 = auto
	If set to <i>auto</i> , the number of possible rows will be calculated automatically, based on <i>paper height, margins, row spacing</i> and the <i>height of the bands</i> . Use this setting only if the label contains exactly one band (<i>detail band</i>) or if the row height is given.
	If set to any other value than <i>auto</i> , TFORMer will print the specified number of rows – no matter, if the height of the paper is sufficient or not.
Column Width	The column width (label width).
	0 = auto
	If set to auto, the width of the worksheet (see A.1.4) will be used as column width.
	If set to any other value than <i>auto</i> , TFORMer will use the specified column width – no matter, if the width is sufficient for the label or not.
	The column width will be marked with a red, slash-dotted vertical line in the design window (see Figure 18, $\textcircled{0}$). This value only affects the width of one column. The width of the work-sheet can be adjusted independently. So you can create a Label-print (using rows and columns) with a <i>page header</i> over the entire width of the page (see section 6.4.3).
Row Height	The row height (label height).
	0 = auto
	If the row height is set to <i>auto</i> , TFORMer automatically calculates the height of the labels according to the height of the <i>detail band</i> (and the group headers/footers). Use this setting only if the label contains exactly one band (<i>detail band</i>) or if the number of rows is given. If set to any other value than <i>auto</i> , TFORMer will use the specified row height – no matter, if
	the height is sufficient for the label or not.
	When using label templates (e.g. Zweckform [®] or Avery [®]) you can input the manufacturer's label specifications here.
Column Spacing	The column spacing (labels).
	When using label templates (e.g. Zweckform) you can input the manufacturer's label specifications here.
Row Spacing	The row spacing (labels).
	When using label templates (e.g. Zweckform) you can enter the manufacturer's label specifications here.
Document Name	This expression will be used as name of the generated output or spool file. If left blank, the file name is used.





Comment	An arbitrary comment. For documentation purposes.
Rotation	Output rotation (0, 90, 180 or 270 degrees, counter clockwise).

A.1.3 Watermark

The watermark is a background picture which is printed per output page.

Picture Source	The picture source.
	See section A.3.1.4.
File Name	The image file name.
	See section A.3.1.4.
Mode	The output mode.
	See section A.3.1.4.
Alignment	The alignment of the picture on the printed page.
	See section A.3.1.4.

A.1.4 Position

Width	The form width.]
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A.1.5 Margins

Margin Left	The page margins are used to confine the printing area on the output page.
Margin Top	
Margin Right	
Margin Bottom	

A.2 Band Properties

A.2.1 Common

The Common tab is available for all bands except the page header and the page footer.

Group By ¹	The records of a data-source will be grouped based upon this expression: Every time, the computed value of the expression changes, a new group will be started. Group-by expressions do not change the order of the records in the data-source.
	Group headers are printed when a group starts, group footers are printed after a group ends.
Page Break	 Determines, whether a page break will be inserted before and/or after this band. Possible values: None Before this Band After this Band Before and After this Band
Row/Column Break	 Determines, whether a row/column break will be inserted before and/or after this band. Possible values: None Before this Band After this Band Before and After this Band

A.2.2 Advanced

Name	The name of the band. (Used for display only)
Printing Condition	The printing condition decides at print-time, whether the band is printed or not (see section 11.2)
Тгау	For every single page of the output you can dynamically select a tray on the target printer. E.g., this might be useful for printing the first page of an invoice on a letterhead.
	The tray selection is performed by the first band on a new page (e.g. by the <i>page header</i>). The tray that is entered in the property of this band will be selected:
	 Tray 0 is the default tray (uses the setting of the current printer driver).
	 Tray 1 to 10 can be pre-configured (<i>Tray Mappings</i> ► <i>Trays</i>).
	For more details, please refer to section 11.6.
Pre-Evaluation	This expression will be evaluated before the band is printed (see section 11.4).
Post-Evaluation	This expression will be evaluated after the band is printed (see section 11.4).
Туре	The band type (Report Header, Page Header,).
Output Area ²	The area, in which the band shall be printed:
•	Page
	Label
Print at Bottom ³	By default, the report footer will be printed directly after the last <i>detail band</i> . By setting this value to <i>True</i> , the report footer will be printed at the bottom of the page (before the page footer).
Comment	An arbitrary comment. For documentation purposes.



 ¹ For group header and group footer.
 ² For report header, page header, page footer and report footer.
 ³ For report footer.



A.2.3 Position

Height	The band height.
Width	The band width. Same as the form width (see section A.1.4).
Can Grow	 Specifies, whether the height of the band is increased if required. This is useful if the band contains elements with dynamic size (possible for text and picture elements). Allowed values are: No Height
Can Shrink	 Freight Specifies, whether the height of the band is decreased if possible. This is useful if the band contains elements with dynamic size (possible for text and picture elements). Allowed values are: No Height



A.3 Element Properties

A.3.1 Common

A.3.1.1 Text Elements

Text	The text to be printed.	
Font	Selects the font style and size.	
Auto Font Size	If set to <i>True,</i> TFORMer automatically selects the biggest possible font size, which allow the text to fit into the bounding rectangle without being cropped.	NS
Auto Font Size Minimum	Specifies the lower font size limit (in percent), if Auto Font Size is enabled.	
Auto Font Size Maximum	Specifies the upper font size limit (in percent), if <i>Auto Font Size</i> is enabled.	
Fore Color	The color of the text.	
Fill Color	The color and the pattern of the text background.	
Line Color	The color and the pattern of the bounding rectangle.	
Line Width	The width of the bounding rectangle.	
Line Style	The line style for the bounding rectangle (solid, dashed,).	
Text Alignment	The alignment of the text within the bounding rectangle. The following values are possible:	
	Top, Left Top, Center Top, Right	
	Center, Left Center Center, Right	
	Bottom, Left Bottom, Center Bottom, Right	
Justify	Turn justify on/off.	
Word-Wrap	If enabled, line-breaks will be ignored.	
Text Rotation	Text rotation (0, 90, 180 or 270 degrees, counter clockwise).	

A.3.1.2 Barcode Elements

Barcode Data	The data which is encoded as barcode symbol. The barcode data is specified via an expression. An expression may contain static data and/or dynamic data (e.g. data-fields).
	In order to specify a fixed character sequence in the expression editor you have to use enclosing double quotes ("fixed data").
Barcode Type	The barcode type (symbology).
Check Digit	Selects the check digit computation.
Barcode Color	The color of the bars.
Font	Selects the font style and size.
Fore Color	The color of the text.
Fill Color	The color and the pattern of the background.
Human Readable Text	The position of the human readable text (Above, Below, No).
Human Readable Text Distance	The distance between the barcode and the human readable text.
Rotation	Barcode rotation (0, 90, 180 or 270 degrees, counter clockwise).

A.3.1.3 Line, Rectangle, Ellipse

Fill Color	The color and the pattern of the text background. (This property is not available for line elements.)
Line Color	Line color and pattern.
Line Width	The line width.
Line Style	The line style (solid, dashed,).



A.3.1.4 Picture

Picture Source	The picture-source:
	File
	Use this option for static pictures. The <i>File Name</i> is selected via the <i>file selection dialog</i> .
	Expression
	Use this option for dynamic pictures. The <i>File Name</i> is specified as an expression (via the <i>expression builder</i>), and the expression is evaluated during print-time.
File Name	The image file name.
	The following file formats can be used: .bmp, .gif, .jpg, .pcx, .png, .tga, .tif.
	File names can be specified using one of the following formats:
	Windows file format
	(e.g. "C:\temp\sample.png")
	 URL style format (only available under windows!) (e.g. "http://www.tec-it.com/pics/sample.png")
	You can use absolute file names (e.g. "C:\sample.jpg") or relative file names (e.g. "sample.jpg" or "img\sample.jpg"). As base for relative path specifications the path of the TFORMer file (.tff or .xmd) is used.
Alignment	The alignment of the picture within the bounding rectangle.
	The following values are possible:
	Top, Left Top, Center Top, Right
	Center, Left Center Center, Right
	Bottom, Left Bottom, Center Bottom, Right
Rotation	Picture rotation (0, 90, 180 or 270 degrees, counter clockwise).
Mode	The output mode:
	 Clip (The picture will be printed in its original size and might be clipped by the bounding rectangle.)
	 Stretch (The picture will be stretched to fit the bounding rectangle, regardless of its aspect-ratio.)
	 Zoom (The picture will be enlarged to its maximum possible size within the bounding rectangle, keeping its original aspect-ratio.)
	Tile (The picture will be replicated row- and column-wise inside the bounding rectangle.)
Transparent Color	All regions in the image that are filled with the selected color, will be printed transparently.

A.3.2 Advanced

Name	The name of the element.
Printing Condition	The printing condition decides at print-time, whether the element will be printed or not (see section 11.2).
Layer	Assign the element to one of the predefined layers (see section 11.3).
Optimize Spaces ⁴	If enabled, only one single space will be printed instead of multiple consecutive spaces. Sample: "TFORMer Designer " will be printed as "TFORMer Designer ".
Suppress Blank Lines ⁴	If enabled, empty lines in a multi line text will not be printed. Sample: "TFORMer will be printed as "TFORMer Designer"
Line-Spacing ^₄	The spacing between text lines.
Escape Sequences ⁵	Turn the translation of escape sequences on/off.
Format ⁵	 The format property is used for formatting the utilizable data of the barcode. It is specified via a string that operates with substitute symbols to indicate how the data shall be structured. Specifying a format string, you can: Select subsets for Code 128 and UCC/EAN-128. Define the desired Start/Stop characters for CODABAR.

⁴ For *text* element. ⁵ For *barcode* element. For more information, please refer to the Barcode Reference which is available for download on



	 Reposition the Check-Digit (in special cases).
	 Encode the date, preamble, service class, postal and country code into the barcode data (MaxiCode).
Bearer Width ⁵	Adjust the horizontal lines above and below the barcode:
	0 inch (or mm) no line x inch (or mm) use the specified line width
Module Width ⁵	The module width is the width of the narrowest bar segment.
Notch Height⁵	The notch height specifies, how far the synchronization bars should jut out from the remain- ing barcode field. (E.g., the EAN code has synchronization bars on the left, in the middle, and on the right.)
Bar:Space Ratio⁵	This property is used to specify the relationship between the widths of the single bars and spaces of a barcode. The input format depends on the selected barcode type. – For Code 2OF5 Interleaved you could specify the ratio "1:2:1:2", e.g.
Suppress Error Messages⁵	In case of an error during the output of a barcode (e.g. wrong input data), an error message will be printed. This option allows you to suppress such error messages. The space will be left blank instead.
Optimal Resolution ⁵	Automatically adjust (increase) the module width of the barcode to avoid aliasing problems on the output device. The module width becomes a multiple of the smallest available printing unit.
Bar-Width Reduction ⁵	When printing on inkjet printers, the ink that is absorbed by the paper tends to diffuse. Setting the bar width reduction allows you to work against this spreading of ink.
	The bar width reduction can be specified in percent of the module width. Thus when set to 20 all bars will be narrowed by 20 percent of the module width.
Comment	An arbitrary comment. For documentation purposes.

A.3.3 Position

Left	The left most coordinate of the element.
Тор	The top most coordinate of the element.
Right	The right most coordinate of the element.
Bottom	The bottom most coordinate of the element.
Width	The width of the element.
Height	The height of the element.
Can Grow ⁶	 Specifies, whether the dimensions of the element may be adjusted according to its content. E.g.: If a text cannot be rendered without clipping and this property is set to "Width" the width of the text element is increased as required. Allowed values are: No Height Width Height and Width
	If the height of the band which contains this element should grow accordingly, enable the "Can Grow" property of the band.
Can Shrink ⁶	 Specifies, whether the dimensions of the element may be adjusted according to its content. Allowed values are: No Height Width Height and Width If the height of the band which contains this element should shrink accordingly, enable the "Can Shrink" property of the band.
Flush Top	Adjust the top position to the specified band border. Useful for drawing column separators in tables. Allowed values are: No Last Printed Band
Flush Bottom	Adjust the bottom position to achieve a common baseline. Useful for aligning an element to the bottom position of the band or other elements. Allowed

⁶ For *text* and *picture* elements

	values are: No Elements Band
Flush Right	 Adjust the right position to achieve a common vertical line to the right. Useful for aligning the right border of an element to the right position of the band or other elements. Allowed values are: No Elements Band
Shift Mode	 This property is used to move elements relative to other growing or shrinking elements. "Always" considers size-changes of other elements immediately. "When overlapped" only avoids intersections. Allowed values are: Always Don't shift When overlapped

A.3.4 Margins

These properties are available for *Text Elements* only:

Margin Left	These margins are used to confine the printing area within a text element.
Margin Top	
Margin Right	
Margin Bottom	

A.4 Layer Properties

A.4.1 Common

Display Color	If <i>Display Layer colors</i> () is enabled, all elements, which are assigned to that layer, will be drawn in the specified color.
Visible	Here you can toggle all elements of one layer visible or invisible. Note: This is for editing purposes only! – The output will not be affected.

A.4.2 Advanced

Name	The name of the layer.
Description	A simple description. For documentation purposes.
Printing Condition	The printing condition decides at print-time, whether the elements, which are assigned to that layer, will be printed or not (see section 11.2).
Comment	An arbitrary comment. For documentation purposes.

A.5 Data-Field Properties

A.5.1 Common

Name	The name of the data-field. This name can be used to address the data-field in expressions.
Data-Type	 You can choose between the following data-types: String Long Double We recommend the use only the data-type "String".
Default Value	Here you can specify a default value for the data-field. This value will be assigned, if no other value is given. When generating the input data automatically (see section 12.2.2) this value





	will be used for the data-field by default.

A.5.2 Advanced

Caption	These properties may be queried with the TFORMer Runtime API. They have no functionalit for printing.
Description	
Display Order	
Comment	An arbitrary comment. For documentation purposes.

A.5.3 Validation

Validation Rule	This rule will be verified when importing data.
Validation Message	If the validation-rule is violated, this message will be prompted.

A.6 Tray Mapping Properties

A.6.1 Common

Name	The name of the tray mapping.

A.6.2 Advanced

Description	A simple description. For documentation purposes.
Comment	An arbitrary comment. For documentation purposes.

A.6.3 Trays

Tray 1	For each of the 10 logical trays in TFORMer you can assign a device-dependent printer tray. You can assign tray names or paper format names.
Tray 10	





A.7 Repository

Description	A simple description. For documentation purposes.
Comment	An arbitrary comment. For documentation purposes.

A.8 Tray Mapping Properties (Repository)

Same as the Tray Mapping Properties described in A.6.

A.9 Global Data-Fields (Repository)

Same as the Data-Field Properties described in A.5.

A.10 Projects (Repository)

A.10.1 Common

Name	The name of the project.	
------	--------------------------	--

A.10.2 Advanced

Description	A simple description. For documentation purposes.
Comment	An arbitrary comment. For documentation purposes.





Appendix B: Supported HTML Tags and Entities

B.1 HTML Tags

Тад	Description
	Paragraph. starts a new paragraph. ends the paragraph.
	Line break. Inserts a line break.
, 	Bold text. Everything between the start tag and the end tag is rendered bold.
<i></i>	Italic text. Everything between the start tag <i> and the end tag </i> is rendered italic.
<u></u>	Underlined text. Everything between the start tag <u> and the end tag </u> will be underlined.
<strike></strike>	Strike through text. Everything between the start tag <strike> and the end tag </strike> will be striked through.
	 Font. The following attributes are supported: color Only hexadecimal values, no color names. E.g. . name Selects a typeface. E.g. size Use one of the predefined HTML font sizes within the range from 1 to 7. E.g. style Supports the "font-size" attribute only. E.g.
<a>	Anchor. Used for embedding links. Only the href attribute is supported. E.g. Link to Google
<expr></expr>	Used by TFORMer internally. This tag embeds expressions.
<htmlexpr></htmlexpr>	Used by TFORMer internally. This tag embeds expressions, which are returning HTML.

B.2 Named Entities

Named Entity	Description	
>	">" character (greater than).	
<	"<" character (less than).	
&	"&" character (ampersand).	
&nbps Non breaking space.		





Appendix C: Function Reference

C.1 Functions

Return	Function	Description
long	Abs («Number»)	Returns the absolute value of a number.
long	Asc («Text»)	Returns the ASCII value of a given character or of the first character of "text".
char	CDate («Text»)	Converts the string "text" to a date. Provides the current date (Now ()) if no conversion is possible.
double	CDbl («Expr»)	Converts any value to a double value (floating-point notation). The result is 0.00 when a conversion is not possible.
long	CheckDP («Text»)	Returns the Deutsche Post check-digit (Leitcode, Identcode) of the specified value as long.
long	CheckMod10 («Text»)	Returns the Modulo 10 check-digit of the specified value as long.
char	CheckMod36 («Text»)	Returns the Modulo 36 check-digit of the specified value as character.
char	CheckMod43 («Text»)	Returns the Modulo 43 check-digit of the specified value as character.
char	Chr («Number»)	Returns the corresponding character for the specified ASCII value "Number".
long	CLng («Expr»)	Converts any value into a whole number. If a conversion is not possible, the result is 0.
string	CStr («Expr»)	Converts a value into a text.
long	Day («Date»)	Determines the day of the month [131].
long	DayOfWeek («Date»)	Returns the day of the week of a specified date [17]. 1=Sunday, 2=Monday,
double	DayOfYear («Date»)	Returns the day of the year of a specified date [1366].
double	Exp («Number»)	Returns the value e ^{"Number"} , where e is the base of the natural logarithms.
double	Exp10 («Number»)	Returns the 10 ^{"Number"} .
long	Find («Text», «SearchText», «nStart»)	Searches the string "Text" for "SearchText" starting from Position "nStart". Returns the position of the string or -1. The first character of a string is located at position 0.
long	FindReverse («Text», «SearchText», «nExclude»)	Searches the string "Text" for "SearchText" in reverse order excluding "nExclude" characters at the end. Returns the position of the string or -1. The first character of a string is found at position 0.
string	Format («Number», «Pattern»)	Formats "Number" according to the specified pattern string "Pattern". Format placeholders: # digit or no value, 0 '0' or digit . decimal point , comma + - sign
double	Fract («Number»)	Returns the fractional unit
long	Hour («Date»)	The hour of a specified date [0023].
string	IIf («Condition», «TrueExpr», «FalseExpr»)	Returns the value of «TrueExpr» if «Condition» is evaluated as (TRUE or not equal to 0). Returns the value of «FalseExpr» if «Condition» is evaluated as (FALSE or equals 0).
long	IsEmpty («Text»)	Test whether the string "Text" is empty or not.
long	IsEven («Number»)	Returns TRUE if "Number" is even.
long	IsLastPage ()	Returns TRUE if the page being printed is the last page of the document.
bool	IsLeapYear («Date»)	Returns TRUE if the specified date occurs within a leap year.
long	IsOdd («Number»)	Returns TRUE if "Number" is uneven.
string	LastValue («DatafieldName»)	Returns the last value of a given data-field (the value of the data-field from the previous record).



string	Left («Text», «nLength»)	Returns the first characters "nLength" of a string.
long	Len («Text»)	Returns the length of the given string.
double	Log («Number»)	Returns the natural logarithm of "Number".
double	Log10 («Number»)	Returns the logarithm of "Number".
string	Mid («Text», «nStart», «nLenght»)	Returns the substring of string "Text" starting at position "nStart" with length "nLength". The first character of a string is located at position 0.
long	Minute («Date»)	The minutes of a specified date/time [0059].
long	«a» % «b»	Modulo operator: Remainder of the integer division a / b
long	Month («Date»)	The month of the specified date [112].
date	Now ()	The actual date and time.
double	Pow («Number», «Power»)	Returns the result of "Number" raised to the power of "Power".
string	Replace («Text», «SearchText», «ReplaceText»)	Replaces each occurrence of "SearchText" in string "Text" with "ReplaceText".
string	Right («Text», «nLength»)	Returns the last characters "nLength" of a string.
double	Round («Number», «Precision»)	Returns "Number" rounded using precision digits. If 0 is "Precision" the result will be rounded to a whole number.
long	Second («Date»)	The second of a specified date/time [0059].
double	Sqrt («Number»)	Returns the square root of "Number".
long	SumOfDigits («Number»)	The sum of all digits of "Number".
long	SumOfDigits1 («Number»)	Returns the one digit sum of all digits of "Number".
string	ToLower («Text»)	Converts all character in the string "Text" to lower case.
string	ToUpper («Text»)	Converts all character in the string "Text" to upper case.
string	Trim («Text»)	Removes leading and trailing spaces.
string	TrimLeft («Text»)	Removes leading spaces.
string	TrimRight («Text»)	Removes trailing spaces.
double	Value («Text»)	Converts "Text" to a double value.
long	Value («Text») WeekOfYear («Date»)	Converts "Text" to a double value. The calendar week of a specified date/time [152].

Table 1: Functions





C.2 System Data-Fields

Function	Description
BandName	The name of the current band.
BandType	The type of the current band.
Column	The current column number (label printing) [0x].
ComputerName	The name of the computer (hostname).
Сору	The actual number of copies [1NumCopies]
Device	The name of output device (Printer).
Device Type	The type of the output device (usually Winspool).
Form	The name of the current form.
LogPage	The number of the current <i>logical page</i> ⁷ [1NumLogPages]. Several logical pages can be printed per physical page.
NumCopies	The count of all copies [1x].
NumLogPages	The count of all <i>logical pages</i> ² [1x]. Several logical pages can be printed per physical page.
NumPages	The count of all physical pages (sheets) [1x].
NumRecordCopies	The number of copies of the actual record.
NumRecords	The count of all input-records.
Page	The actual page number [1NumPages]. Every printed physical page (sheet) increases the page number by 1.
Project	The name of the current project.
ProjectDir	The directory of the current project.
Record	The actual record number [1NumRecords].
RecordCopy	The actual number of record copy.
Repository	The name of the current repository.
RepositoryDir	The directory of the current repository.
Row	The current row number (by Label print) [0x].
tfDocumentName	This name will be used for the spool-job under Microsoft Windows. Can be set via an expression.
tfServerJobFile	The job file of TFORMer Server.
tfServerJobID	The job ID of TFORMer Server.
tfServerJobTimesPrinted	For TFORMer Server only: How often has this server job already been printed.
XResolution	Horizontal device resolution in dots per inch (25.4 mm). Horizontal and vertical resolution are usually identical for most printers.
YResolution	Vertical device resolution in dots per inch (25.4 mm). Horizontal and vertical resolution are usually identical for most printers.

Table 2: System Data-Fields

C.3 Constants

Function	Description
False	Logical value FALSE. This value is usually the result of a condition. If the condition is not fulfilled the resulting value is FALSE.
True	Logical value TRUE. This value is usually the result of a condition. If the condition is fulfilled the resulting value is TRUE.
"\n"	Linefeed.

Table 3: Constants

⁷ A *logical page* is usually the area of a label on the output page. Every forced or automatic *Row/Column Break* starts a new logical page.



Appendix D: Advanced Configuration

D.1 Template File Path

The file path for the template files can be set in the windows registry. You can find the appropriate settings either under HKEY_CURRENT_USER or under HKEY_LOCAL_MACHINE:

```
[HKEY_CURRENT_USER\Software\TEC-IT \TFORMer\5.0\Directories]
TemplateDir="Some directory where the templates are stored"
```

When storing the setting under HKEY_LOCAL_MACHINE then it is valid for *all users* on the computer:

```
[HKEY_LOCAL_MACHINE\Software\TEC-IT\TFORMer\5.0\Directories]
TemplateDir="Some directory where the templates are stored"
```

D.2 Configuration File TFORMer.xml

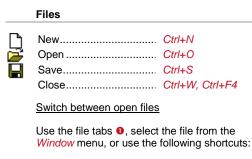
TFORMer Runtime uses a configuration file which holds basic output settings suitable for most requirements. This configuration file is named *TFORMer.xml* and is installed automatically. After installation it can be adjusted to meet customized output needs.

For details, please refer to the Developer Manual.



TEC-IT TFORMer Designer User Manual

Keyboard Shortcuts



Next File..... Ctrl+Tab Previous File Ctrl+Shift+Tab

Printing

<u> </u>	Print	Ctrl+P
ð	Print Preview	Ctrl+Space
	Print Print Preview Edit Data	Ctrl+D

Editor Customization

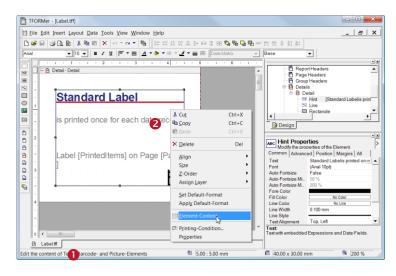
Grid Visible (on/off) Snap To Grid (on/off) Zoom In Zoom Out	Ctrl+R Ctrl++ Ctrl+-
Zoom In/Out	Ctrl+Mousewheel

Window Selection

Design Window	Alt+1
Property Window	Alt+2
Design Tree	Alt+3

Miscellaneous

?	Open Help	F1
	Cancel operation	ESC



Right Click - Context Menu

If you are unsure which operations can be performed on selected elements or tree view entries, just open the context menu by clicking the right mouse button – see @.

Renaming

To change the name of a *data-field, tray mapping, layer, band* or *design element,* select the entry in the tree view. Then, again, click on it with the left mouse button (or press the F2 key). The name will become editable.

Layers

Double-click on the layer-icon in the design tree to toggle the visibility.

Default Element Properties

You can save the currently used format styles (font style, color, line width, ...). These styles will be applied automatically when inserting a new element. Use the context menu (right mouse button) to:

- Set Default Properties (based on current selection)
- Apply Default Properties (to current selection)

	Editing		
£۵	Undo	Ctrl+Z, Alt+Backspace	
C4	Redo	Ctrl+Y	
Å	Cut	Ctrl+X	
Ē2	Сору	Ctrl+C	
Ê	Paste	Ctrl+V	
\mathbf{X}	Delete	Del	
	Select all Elements	Ctrl+A	
	Element content		
	Edit the content of selected text, barcode and picture elements	F2	
	Text properties		
B	Bold	Ctrl+B	
Ι	Italic	Ctrl+l	
Ū	Underline	Ctrl+U	
	Alignment (if two or more e selected)	elements are	
D+	Align Left	Ctrl+←	
· · ·	Align Right		
:	Align Top		
<u>.</u>	Align Bottom		
	Band Order (if a band is selected)		
	Move Up	Alt+∕	
	Move Down		
	Drag Modifiers		
	While dragging elements w can use the following modi		
	Snan to horizontal and		

Shap to norizontal and	
vertical axis	Shift
Copy Mode	Ctrl
Fine Positioning	Alt