

SAP QM – How to Create Inspection Method in SAP

How to create inspection method in SAP

An inspection method in SAP describes how the inspection is to be carried out for an inspection characteristics

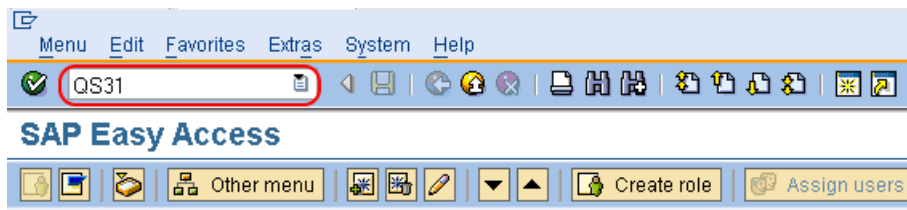
- What kind of inspection to be performed
- Qualification
- Validity
- Text
- Classification

Configuration steps

An inspection method in SAP QM can be created using transaction code QS31 or menu path.

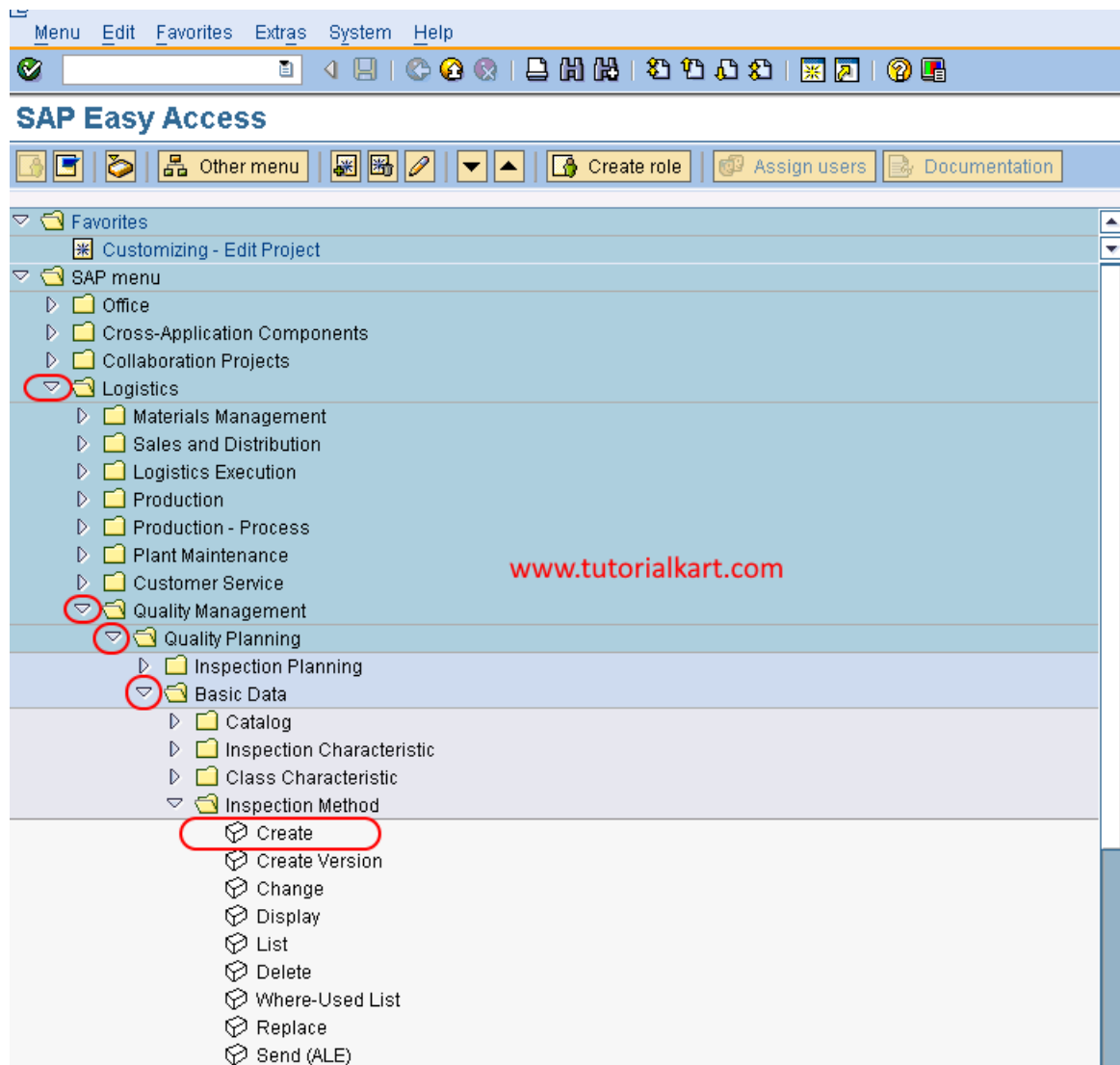
- Transaction code: QS31
- Path: SAP Menu > Logistics > Quality Management > Quality Planning > Basic Data > Inspection method > QS31- Create

Step 1: Execute the transaction code “[QS31](#)” in the SAP command field and press enter to continue.



or

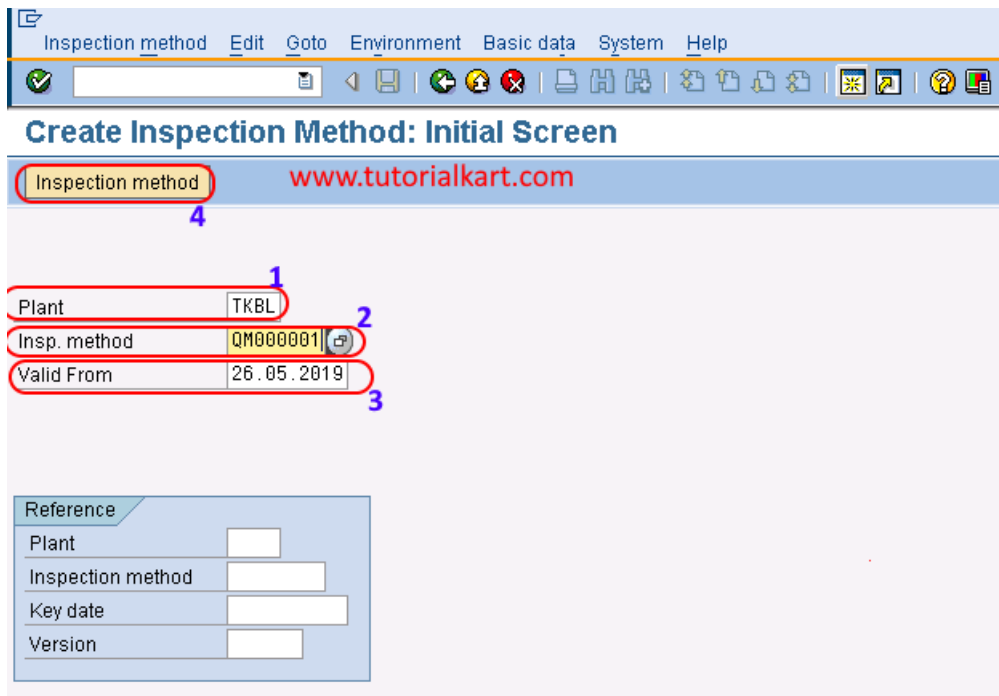
Follow the navigation menu path Logistics – Quality Management – Quality Planning – Basic Data – Inspection method and click on create.



Step 2: In next screen “create inspection method: initial screen” update the following details

1. Plant: Enter the **plant** code or choose the plant key from the drop down list.
2. Inspection method: Enter the name of inspection method / procedure to create in SAP.
3. Valid from: update the validity date from which date that inspection method is valid.

After updating all the details, click on inspection method.



Step 3: In next screen “Create inspection method : General data” update the following details.

- Status: Choose the option as released to release the inspection method/procedure
- Language key: By default language key will be updated as “EN” (English).
- Short field: Update the short description or long text as per requirement.
- Search field: Enter search field for searching the inspection method.

After entering the details, click on documents to link document.

Inspection_method Edit Goto Extras Environment Basic data System Help

Time line

Insp. method QM000001 Plant TKBL

General information

Status	Released
Language Key	EN
Short text	Method for inspection of length
Search field	LENGTH /01 /01

Other languages
 Documents
 Classification

Additional information www.tutorialkart.com

Authorization group
 Inspector qualif.

Info fields

InfoField 1
 InfoField 2
 InfoField 3

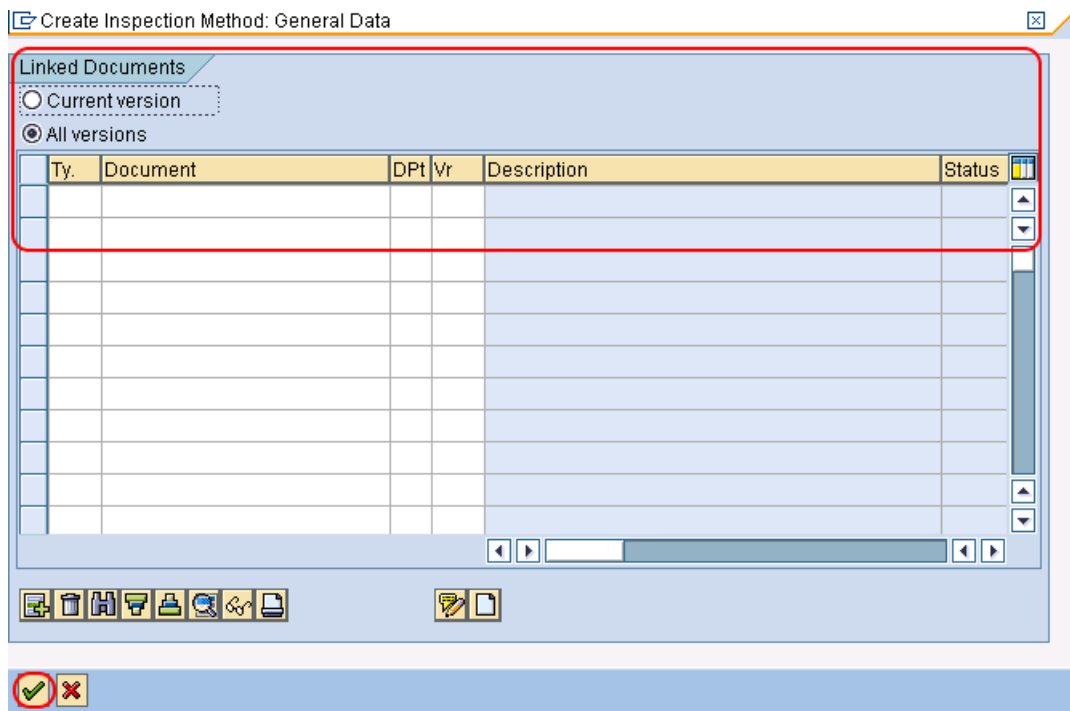
Administrative Data

Valid From 26.05.2019
 Created by SAPUSER On 26.05.2019
 Changed by _____ on _____

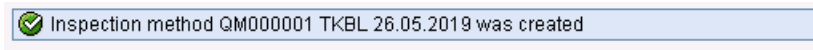
Step 4: In next screen "Link document" enter the following details.

- Versions: Choose the option as "all versions"
- Ty.: Enter the document type
- Document: Enter the document number
- DPt: Enter the document part & version.

After updating all the details, press enter to continue.



Now click on save icon and save the created inspection method in SAP QM.



A message will be displayed as “Inspection method QM000001 TKBL 26.05.2019 was created”.

SAP QM Tutorial

- SAP QM Tutorial

SAP QM - Organization Structure

- Define Plant

- Define Storage Location

SAP QM - Master Data

- Material Master Data (QM View)

- Create Master Inspection Characteristic

- Define condition types for output determination

- An overview of inspection method

- Create an inspection method

- What are codes and what are code groups?

- How to create codes and code groups

- What is Catalog & how to create catalog

SAP QM - Inspection Planning

‣ What is an Inspection Planning)

‣ Create Inspection Lot

‣ Create Inspection Plan

‣ Create sampling procedure

‣ Record results

SAP QM - QM in Procurement

‣ An overview of QM in Procurement

‣ QM at goods receipt

‣ Create purchase order

‣ Goods Receipt Purchase Order

‣ Stock overview list

‣ QM during stock transfer

‣ Controls in Procurement

‣ Define control keys

‣ Create Quality info record

SAP QM - QM in Production

‣ Create routing

‣ Create production order

‣ Goods receipt inspection after production

SAP QM - QM in Sales & Distribution

‣ Quality inspection during delivery

‣ Create sales order

‣ Create delivery

‣ Goods issues

‣ Create return sales order

SAP QM - Quality Certifications

‣ Define certificate types

‣ Define certification profile

‣ Create certificate assignment type

‣ Quality certificate for inspection lot

SAP QM - Quality Control

‣ An overview of statistical process control (SPC)

‣ Define SPC criteria

‣ SPC control charts

‡ Planning control charts

‡ Create sampling procedure

‡ Control chart for inspection characteristic

‡ Define control chart type

‡ Define number ranges for SPC

SAP QM - Quality Notifications

‡ An overview of quality notifications

‡ Create quality notification

‡ Define catalog profile

‡ Maintain catalog

‡ Define priorities

‡ Defects records for inspection lot

‡ Defects records for operation

‡ Defects record for characteristic

SAP QM - Interview Questions & Answers

‡ SAP QM interview Questions Set 1

‡ SAP QM interview Questions Set 2

‡ SAP QM interview Questions Set 3

‡ SAP QM interview Questions Set 4