

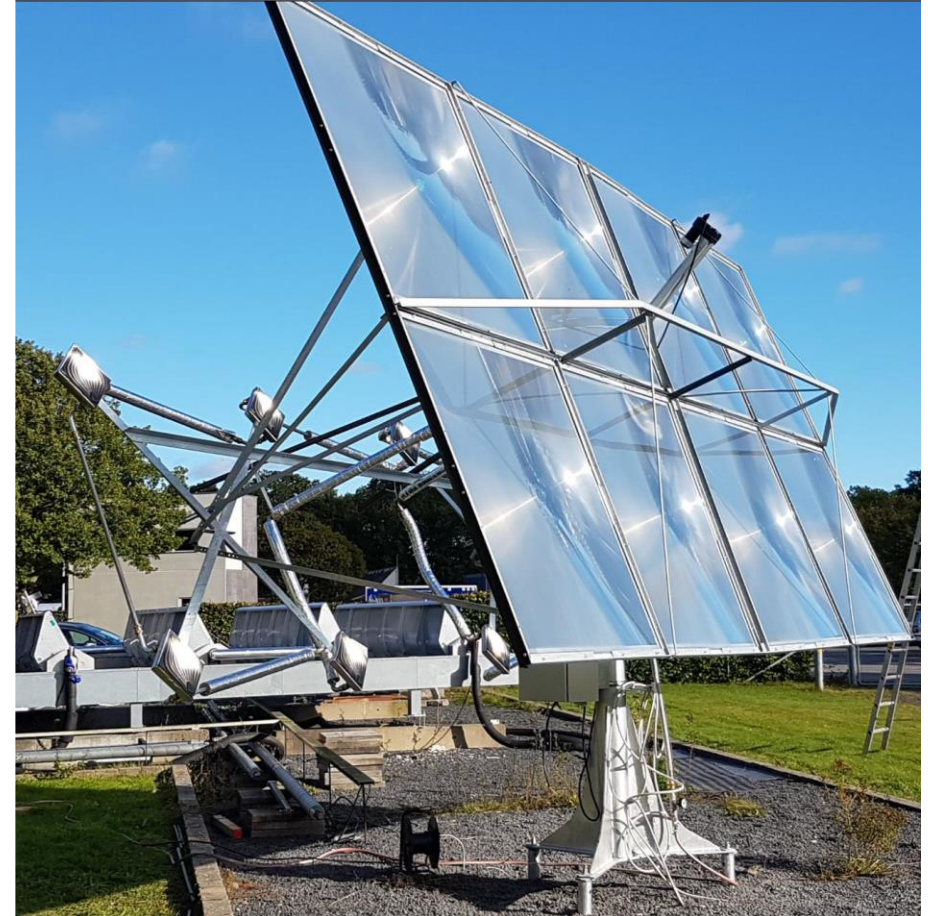
Heliac solar cooker

Solar cooker based on low cost polymer lens



Heliac and Heliac Solar Cooker

- Sedi Byskov, development engineer
Solar Cooker, Heliac
- Karsten Dupont, Construction
foreman, Heliac
- Low cost polymer fresnel lens
- District heating 6 people
- Solar cooker 1-2 people



Solar collector unit with 8 fresnel concentrator modules

History solar cooker



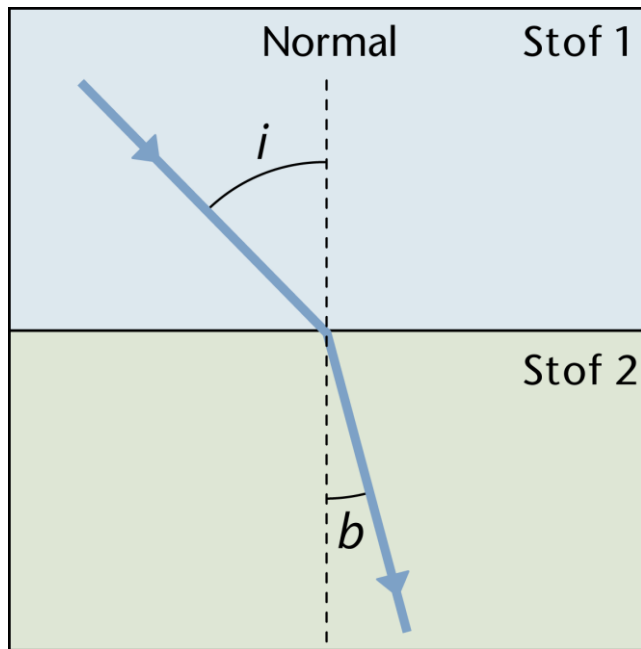
Nepal 2016

India 2018

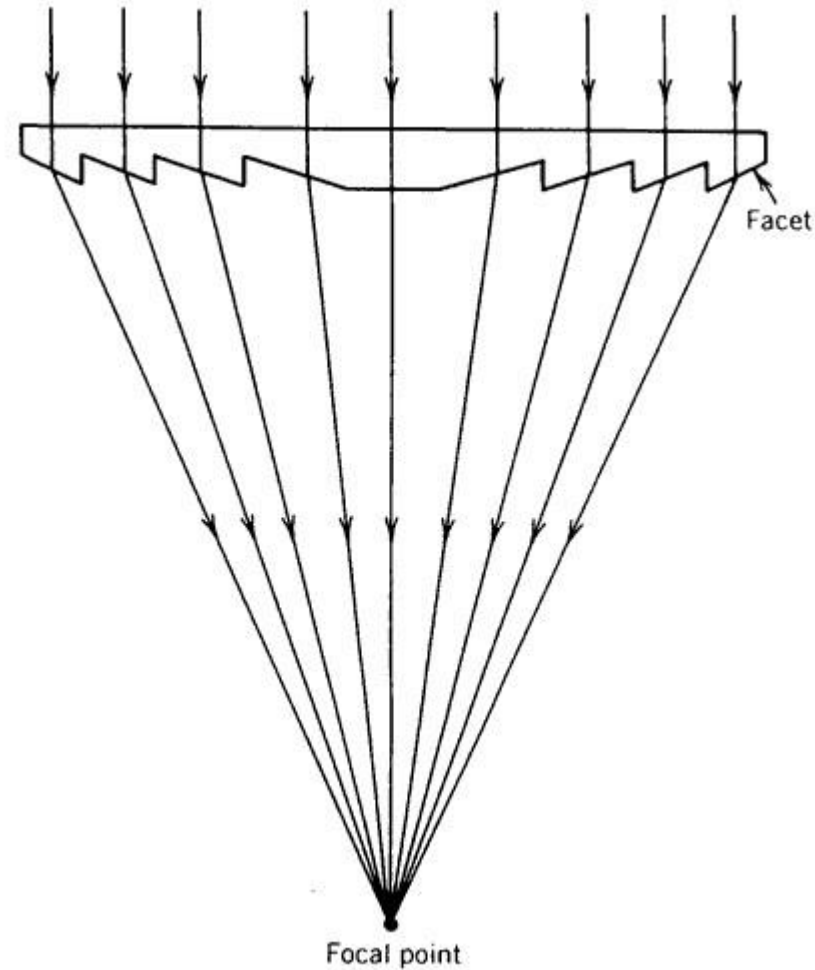


Denmark 2016

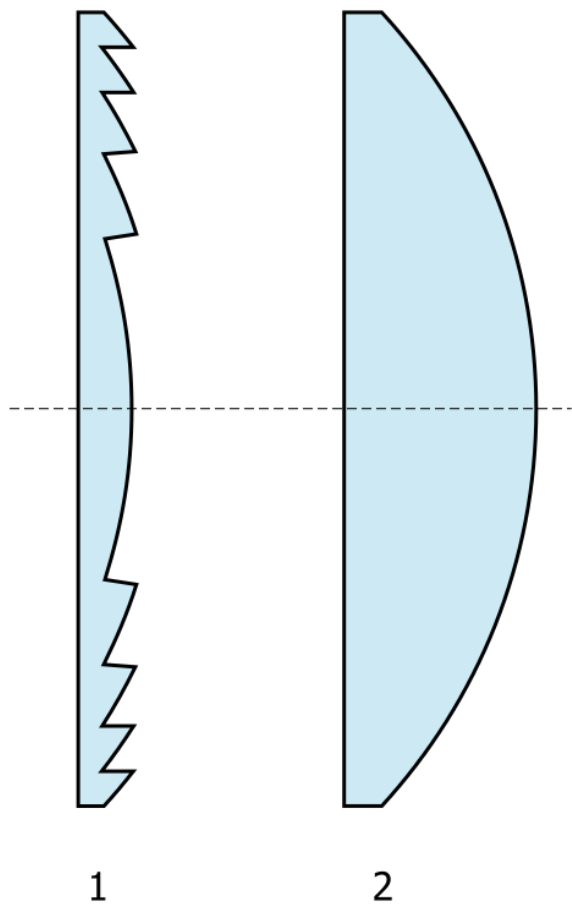
Refraction of light



$$n_1/n_2 = \sin(b)/\sin(i)$$

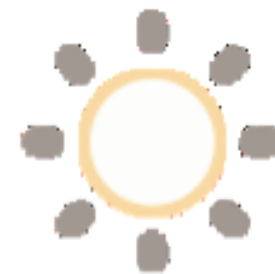
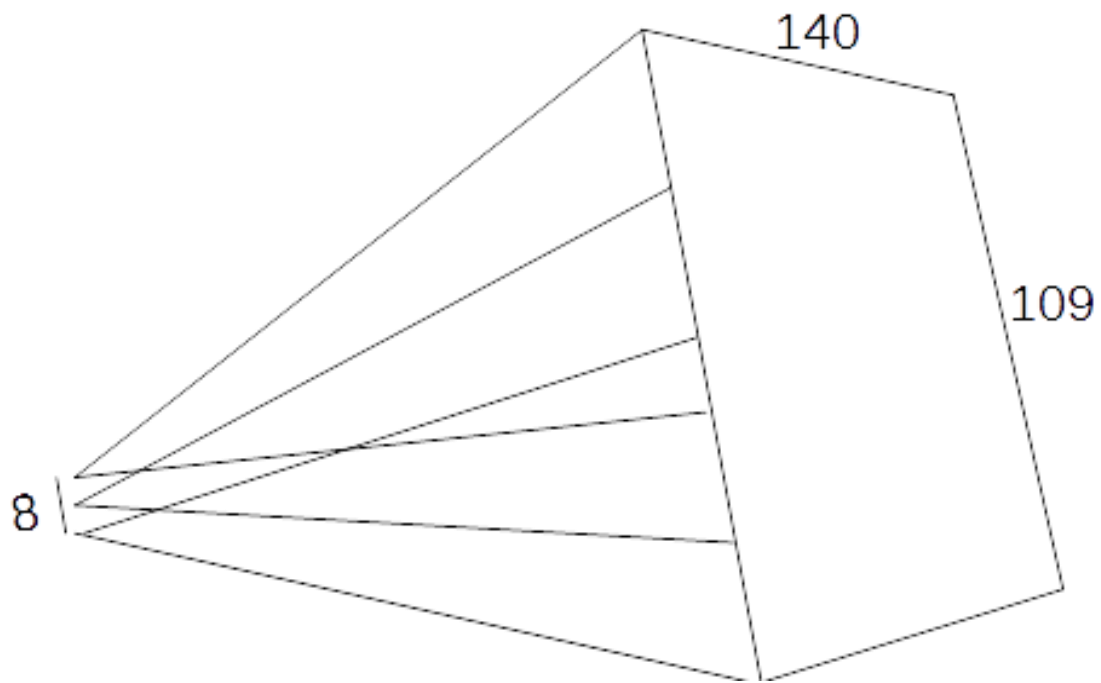


Magnifying glass



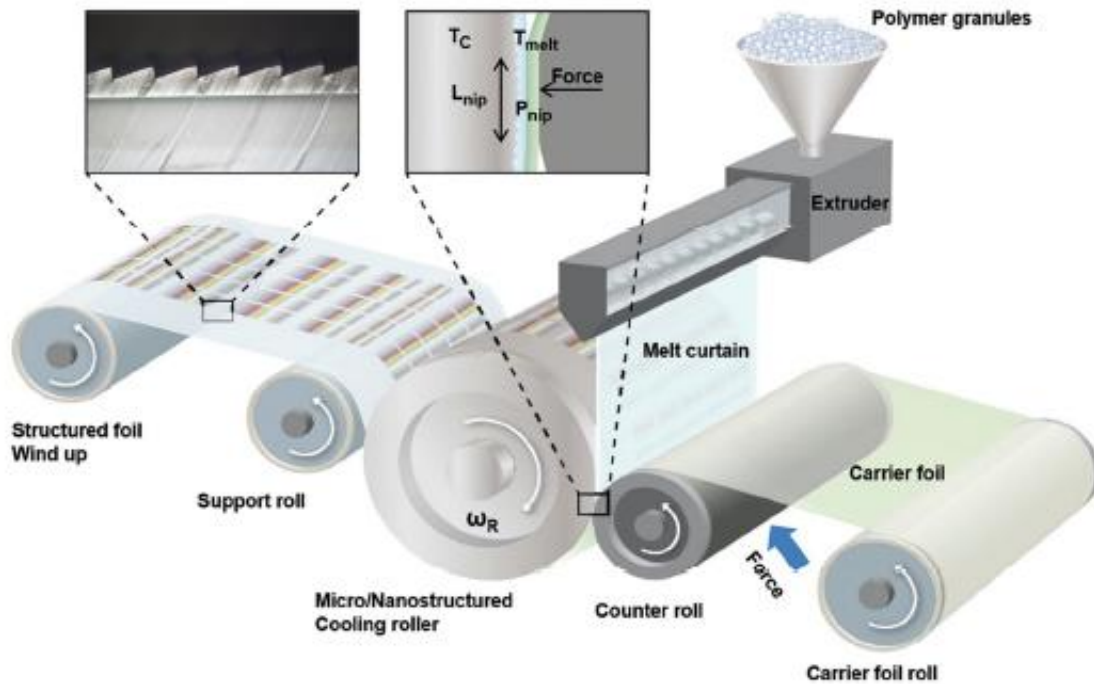
Heliac lens design

The lens



Production of lenses

- Extrusion coating
- Lenses produced at 1m/s
- 10GW/year \approx 25% district heat



- New lens design \approx €40.000
- A production run around 10km lenses.

Small range of lenses

Focal length (cm)	Spot size (cm)	Length (cm)	Width (cm)	Weight (g)	Cost (€)
200	8	140	109	300	10
73	1	82	48	70	5

Heliac solar cooker Spec

- Material cost metal small scale
€150
- Open source design
- Double axis rotation
- Mirror rotation linked to lens rotation
- Stray light side covers
- For solar altitude 20-90 degrees
- 45% optical efficiency
- 250-370W cooking power(depend on DNI/GHI), $dT = 50$, $GHI = 700W/m^2$

Demonstration of boiling time at
DNI 910W/m²



- <https://www.youtube.com/watch?v=V1W5I3muUdo&feature=youtu.behtmlfile%5CShell%5COpen%5Ccommand>

Boiling eggs



<https://www.youtube.com/watch?v=gFbBwuGU1YY>



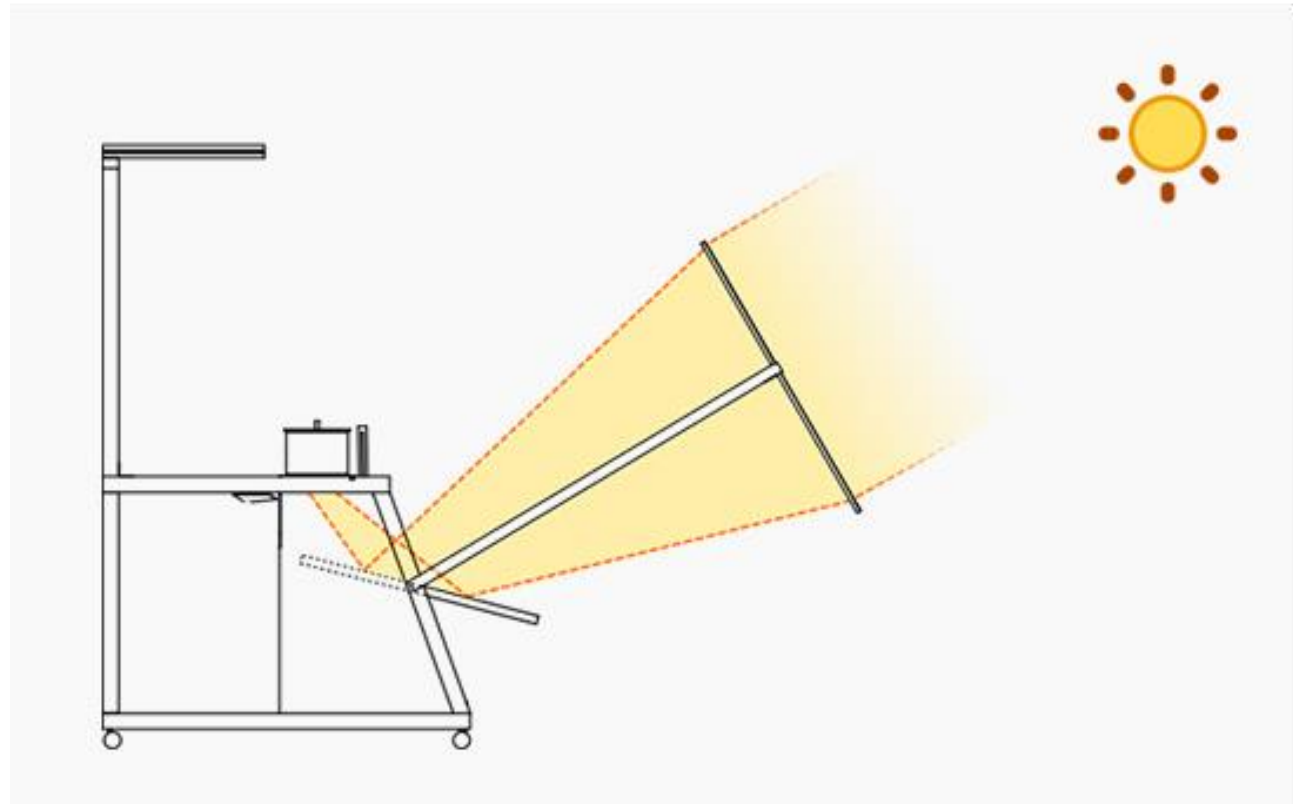
Frying crisps



https://youtu.be/axz_bDJ-hSw

Working principle mirror and lens

- Uncoupled mirror and lens
- To coupled mirror and lens



Mirror and lens coupling

θ , Solar altitude

b , Foil normal vs mirror plane

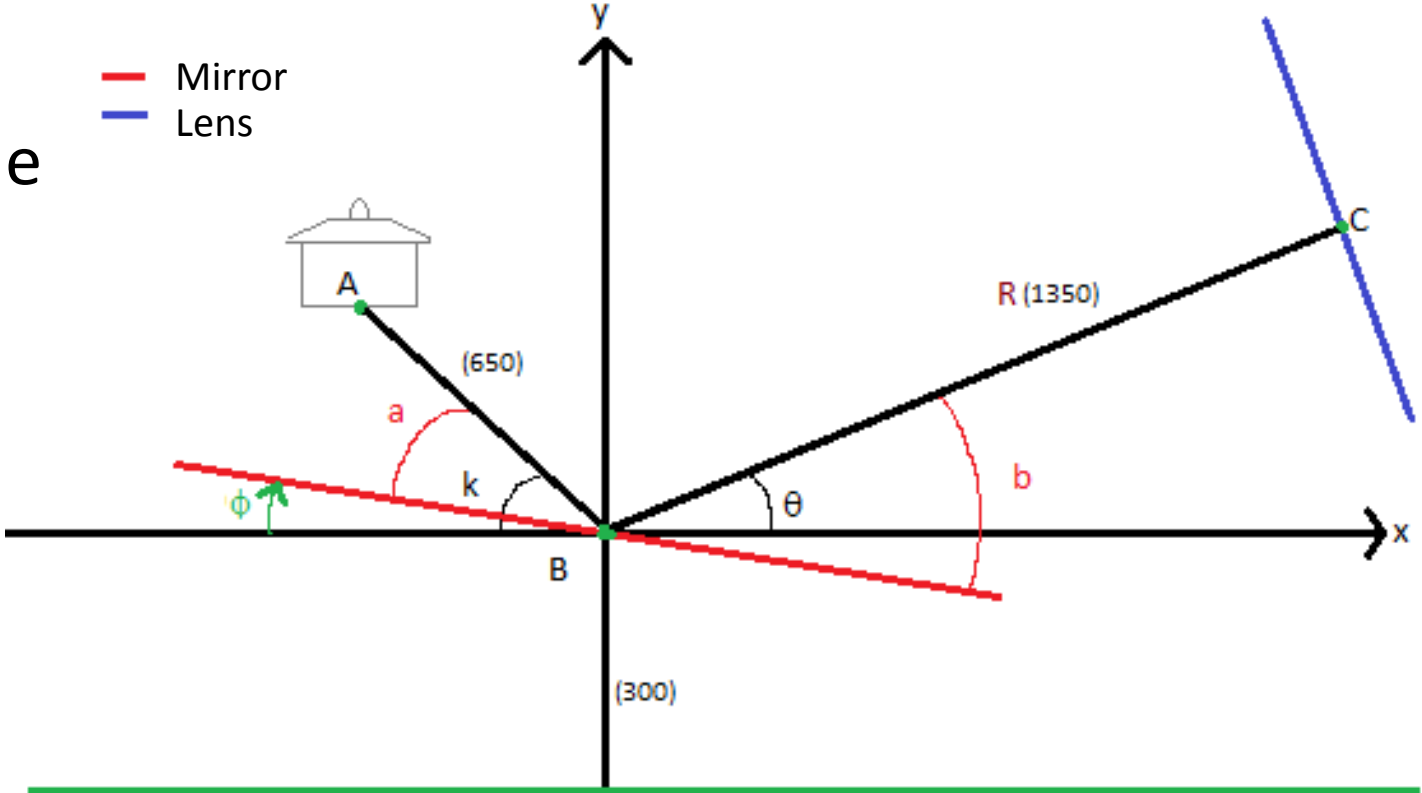
$$a = k - \phi$$

$$b = \theta + \phi, \text{ for } b = a \Rightarrow$$

$$2 * b = k + \theta$$

\Leftrightarrow

$$b = \frac{1}{2} (k + \theta)$$



Mirror size

The cooker

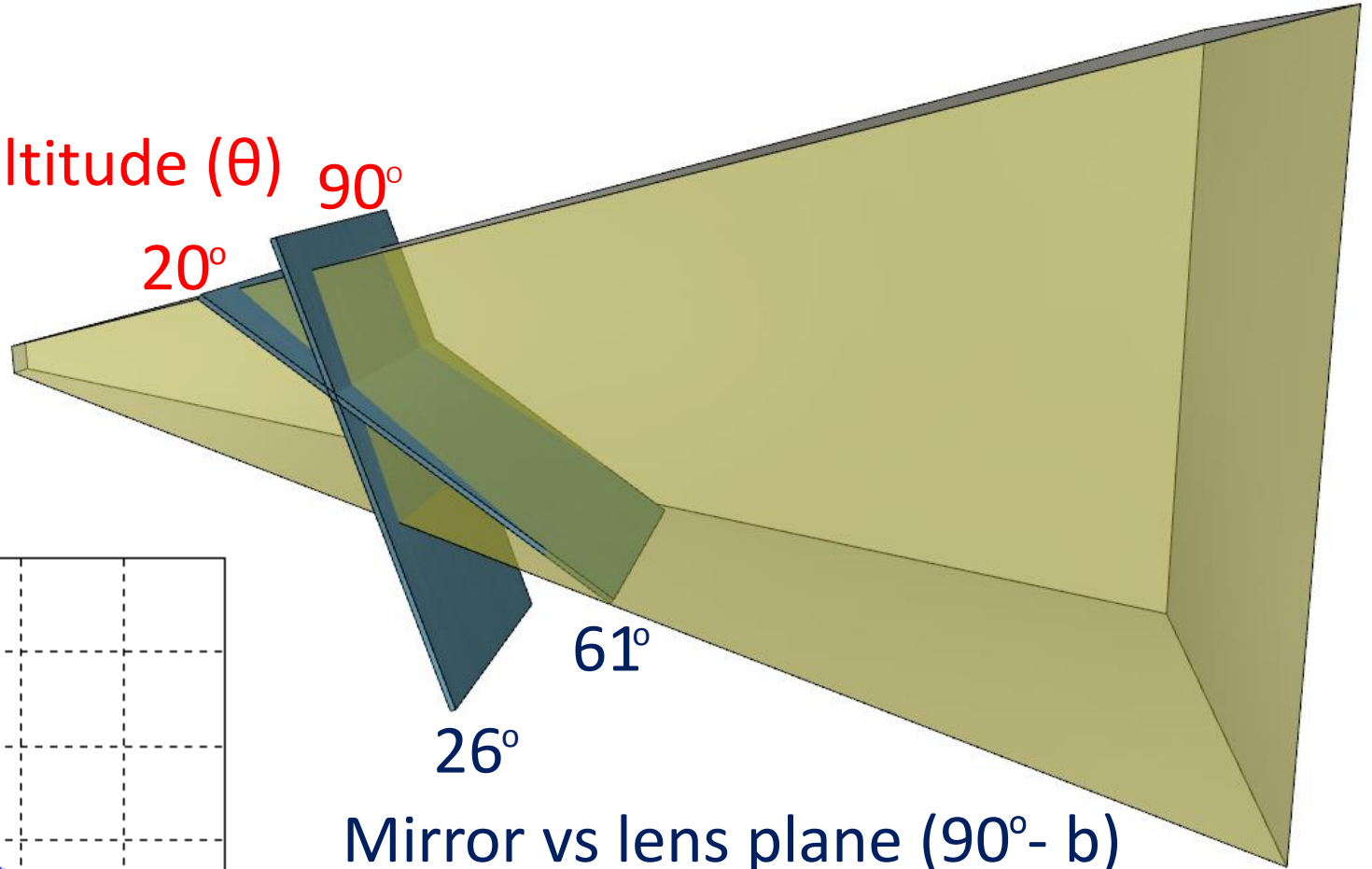
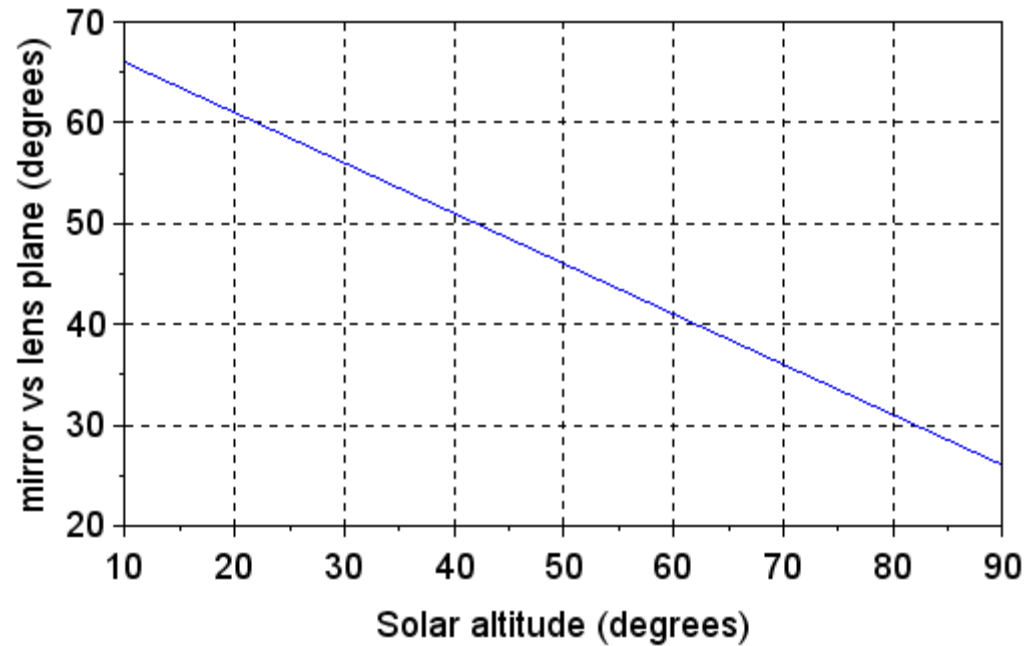
Solar altitude (θ) 90°

20°

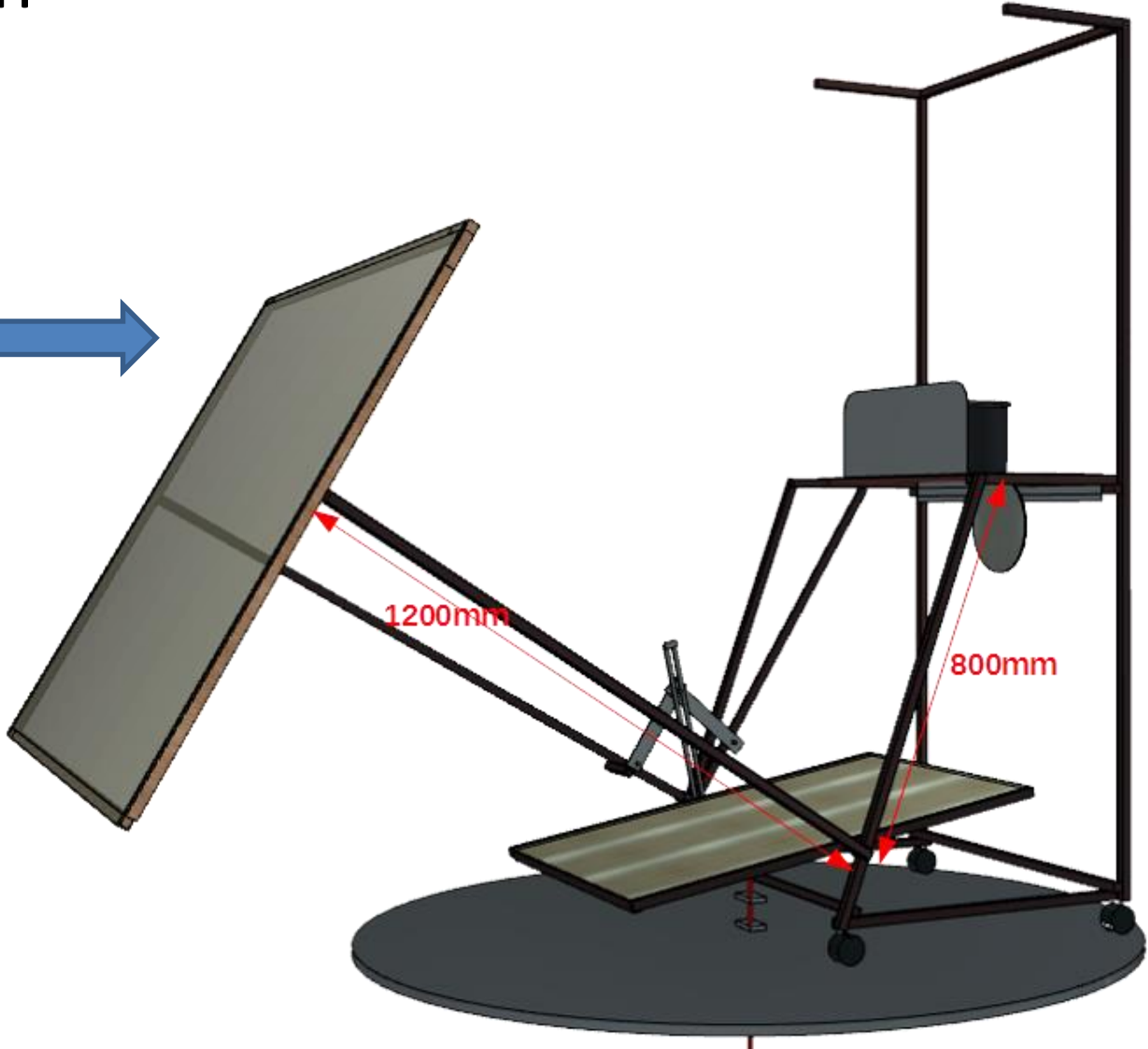
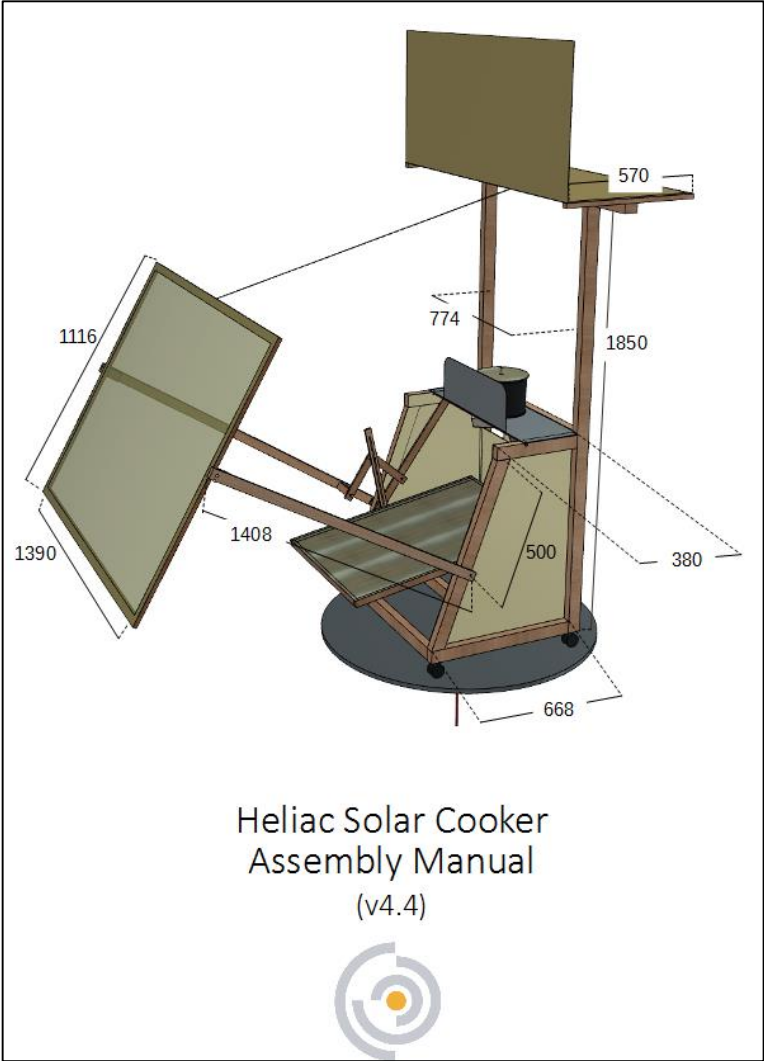
61°

26°

Mirror vs lens plane ($90^\circ - b$)



From wood to metal



Vision Heliac Solar Cooker

- Easy access to energy for cooking
- Substitute wood when direct normal irradiance $>700\text{W}/\text{m}^2$
- High efficiency, durability and ease of use
- Solar cooker design kept open source

Execution

- Test prototype
- Test manufacturing options
- Develop prototype and manufacturing
- Certify product
- Identify distribution channels

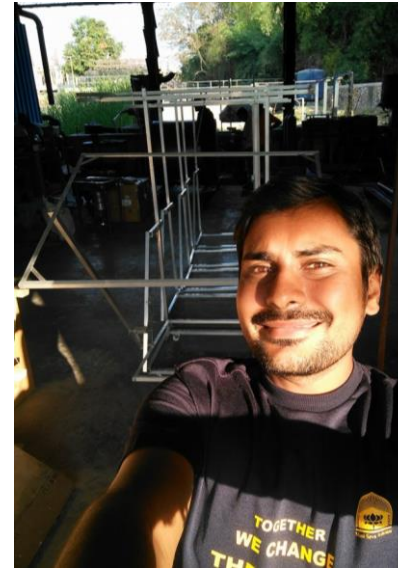
Global manufacturing and user test

User test



Clement Musonda
Zambia

Kinarkumar
Patel,
India



Godfrey Mawira
Kenya



Juana María Hernández Jarquín
Mexico



Edward Sembajjwe,
Uganda



User test

Rosa Lukonde Katuna cooking tomato soup, rice, potato fries, ugali and fried fish
Lusaka, Zambia

Partner

- Construction
- Find users and follow up

Heliac

- Supply lens and mirror
- Pay local material cost

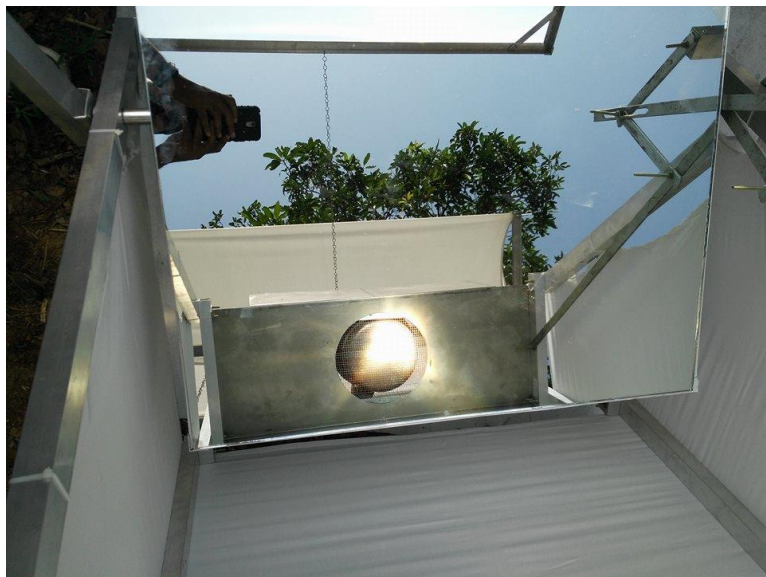
User

- Receive cooker for 2 months
- Take 50 images from 50 meals
- Receive USD 50 for the images
- Buy cooker for USD 50 or return

India



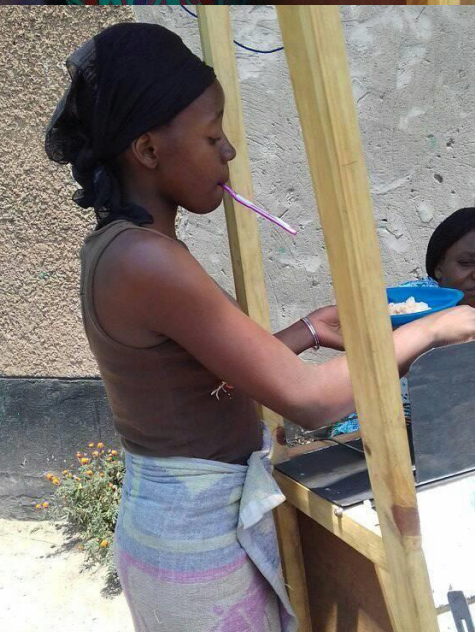
User test

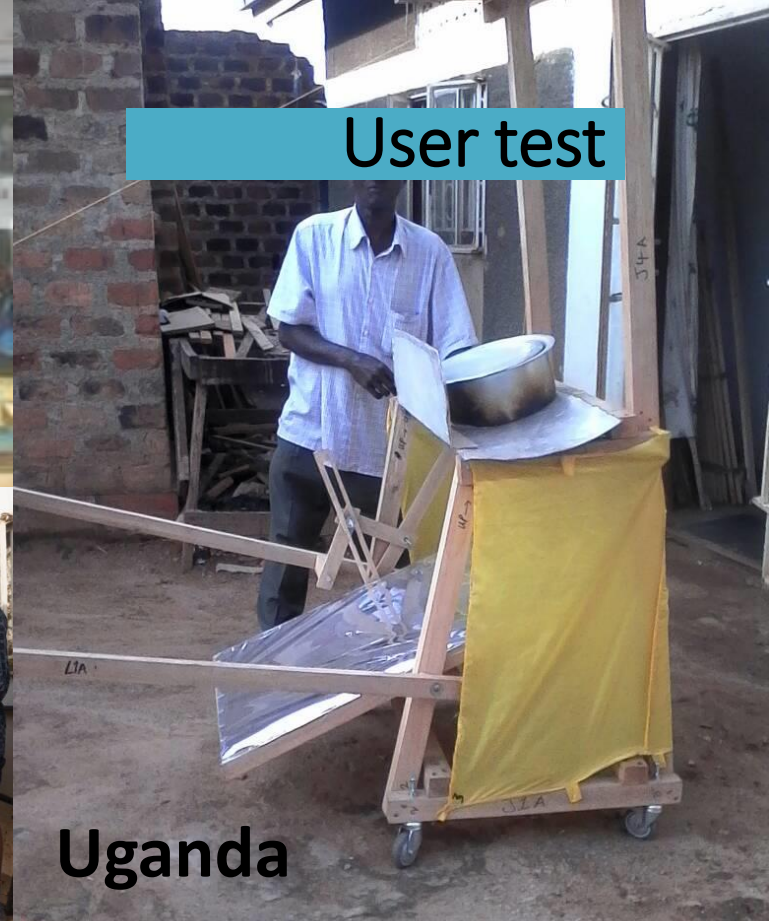


Zambia



User test





Kenya



Uganda

User test Feedback

Use

- Prepares local foods
- Bright sun = happiness and impression
- Clouds = demotivation and dissatisfaction.
- The longer it takes the lower becomes satisfaction
- Not powerful enough for large household

Manufacturing

- Manual should be very clear and constructor has to have certain manufacturing skills.
- Training in construction is necessary for some.
- Material cost approx €150

Outlook

- Match to market
 - Tracking
 - Cost breakdown through simplification of design
 - Improve durability of lens
 - Certify, PEP, Solar cooker standards etc.
 - Important to clarify expectations
-
- Market entry small scale business og refugee emergency aid.
 - Sell lens and mirror foil, find central local manufacturers.

Contact: Sedi Byskov
Mail: sb@heliac.dk
Web: www.heliac.dk