

**Applied Research Center** Florida International University

## Rate of Uranium Release from **Calcium Meta-Autunite: Effect Bicarbonate Solutions on the** Dissolution

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### Introduction

- DOE Hanford Site groundwater plume is contaminated with uranium
- A total of 58,967 kg of uranium was release due to leakages from underground storage tanks
- Injection of soluble sodium polyphosphate proved to be effective remediation solution
  - Polyphosphate forms insoluble uranyl-phosphate mineral, autunite, X<sub>1-2</sub>[(UO<sub>2</sub>)(PO<sub>4</sub>)]<sub>2-1</sub>• nH<sub>2</sub>O
  - In Ca- rich environments, Ca replaces Na and the exchange takes place rapidly into Ca-autunite





- Carbonate is a major ion in the groundwater at Hanford Site (1.2-2.71mM)
- Uranyl ion (UO<sub>2</sub><sup>+2</sup>) forms soluble uranyl-carbonate complexes, making uranium mobile
- Major uranyl-carbonate complexes are UO<sub>2</sub>(CO<sub>3</sub>)<sub>2</sub>-2 and UO<sub>2</sub>(CO<sub>3</sub>)<sub>3</sub>-4
- Previous research on uranium release from the dissolution of autunite is limited to pH and temperature





- Quantify the rate of uranium release from autunite in following conditions
  - Bicarbonate: 0.5-3.0 mM
  - pH: 7-11
  - Temperature: 23 90°C





## **Materials and Methods**

- Natural Ca-autunite was obtained from Excalibur Mineral Corporation
- Characterized via ICO-OES, ICP-MS, XRD, SEM-EDS and confirmed to be 99% pure (Wellman et al., 2006)
- Sample size: 75 to 150 μm
- Surface area: 0.88 m<sup>2</sup> g<sup>-1</sup>

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## Single-Pass Flow-Through (SPFT)

- SPFT experiments were designed to measure forward rate under tightly controlled conditions.
- 0.25 grams of autunite
- 0.5-3.0 mM of HCO<sub>3</sub><sup>-</sup> and 0.01 M TRIS
- HNO<sub>3</sub> and LiOH
- KPA and ICP-OES







**Dissolution Rate Quantification** 

$$R_i = (C_i - C_{ib}) \frac{q}{f_i S}$$

- $R_i$  = normalized dissolution rate for element *i* (mol m<sup>-2</sup> s<sup>-1</sup>)
- $q = flow rate (L d^{-1})$
- $C_i$  = concentration of component *i* in the effluent (g L<sup>-1</sup>)
- $C_{ib}$  = mean background concentration of component *i* (g L<sup>-1</sup>)
- $f_i$  = mass fraction of the element in the metal (dimensionless)
- S = surface area of the sample (m<sup>2</sup>)



# Groundwater Modeling

- Steady state concentrations were used to identify predominant uranium species
- Visual MINTEQ 3.0 was used for speciation modeling
- Thermodynamic database was updated with
  - Nuclear Energy Agency's thermodynamic database for uranium (Guillaumont et al., 2003)
  - calcium-uranyl-carbonate complexes (Dong and Brooks, 2006)
  - becquerelite (Gorman-Lewis et al. 2008)



Results

- Influence of bicarbonate on the dissolution of Caautunite was experimentally determined using log (r) = log (k) + η log [HCO<sub>3</sub><sup>-</sup>]
  - r is dissolution rate, k is intrinsic rate constant and η is power law coefficient
- Non-linear regression was performed at each temperature, slope of rate vs concentration provided power law coefficient





#### • Dissolution showed strong influence on pH

	Ca-autunite					
рН	η	k (mol m <sup>-2</sup> s <sup>-1</sup> )	Increase compared to pH 7			
7	$0.50 \pm 0.12$	1.09 x 10 <sup>-09</sup>	-			
8	$0.52 \pm 0.10$	3.15 x 10 <sup>-09</sup>	17			
9	$0.79 \pm 0.08$	5.60 x 10 <sup>-08</sup>	65			
10	$1.09 \pm 0.11$	1.58 x 10 <sup>-06</sup>	392			
11	$0.94 \pm 0.06$	6.99 x 10 <sup>-07</sup>	434			









## **Results - Geochemical Modeling**

pH	HCO <sub>3</sub> - (M)	Schoepite	β- UO <sub>2</sub> (OH),	Hydroxya patite	β- Ca <sub>3</sub> (PO <sub>4</sub> ) <sub>2</sub>	Ca <sub>3</sub> (PO <sub>4</sub> ) <sub>2</sub> (am2)	Ca <sub>3</sub> (PO <sub>4</sub> ) <sub>2</sub> (am1)	$Ca_{4}H(PO)$ $_{4})_{3}\cdot 3H_{2}O($	(UO2)3(P O4)2(s)
				•				<u>s)</u>	
7	0.0005	0.057	-0.173						2.904
	0.001	-0.179	-0.409						2.275
	0.002	-0.528	-0.757						1.856
	0.003	-0.758	-0.988						1.587
8	0.0005	0.335	0.106	-0.942					0.98
	0.001	0.011	-0.219	0.575					0.5
	0.002	-0.471	-0.7	2.898					-0.232
	0.003	-0.741	-0.971	3.275					-0.378
9	0.0005	0.586	0.356	6.386	-0.69	-1.526	-4.285	-3.248	-1.078
	0.001	0.361	0.132	6.915	-0.323	-1.16	-3.918	-2.678	-1.261
	0.002	0.034	-0.196	8.487	0.669	-0.168	-2.926	-1.275	-1.757
	0.003	-0.584	-0.814	8.716	0.845	0.008	-2.75	-0.975	-3.227
10	0.0005	0.652	0.422	14.551	3.928	3.091	0.333	2.44	-3.695
	0.001	0.607	0.377	13.598	3.376	2.539	-0.219	1.737	-3.63
	0.002	0.344	0.114	12.11	2.512	1.675	-1.083	0.632	-4.136
	0.003	-0.991	-1.221	11.935	2.393	1.557	-1.202	0.453	-8.272
11	0.0005	0.265	0.035	15.229	3.923	3.087	0.328	1.749	-8.966
	0.001	0.215	-0.015	14.877	3.717	2.88	0.122	1.482	-9.068
	0.002	0.055	-0.175	14.381	3.431	2.594	-0.164	1.118	-9.437
	0.003	-0.333	-0.563	14.155	3.284	2.447	-0.311	0.903	-10.717





- Predominant species
  - $-UO_2(CO_3)_3^{-4}$
  - $-H_2PO_4^{-2}$
  - $Ca^{2+}$  (рн 7), CaUO<sub>2</sub>(CO<sub>3</sub>)<sub>3</sub><sup>-2</sup> (рн 8-10), CaPO<sub>4</sub> (рн 11)

 $Ca[(UO_{2})(PO_{4})]_{2}xH_{2}O + HCO_{3}^{-} \rightarrow UO_{2}(CO_{3})_{3}^{-4} + Ca(UO_{2})(CO_{3})_{3}^{-2} + HPO_{4}^{-2} + Ca^{+2} + xH_{2}O$ 

$$Ca[(UO_{2})(PO_{4})]_{2}xH_{2}O + CO_{3}^{-} \rightarrow UO_{2}(CO_{3})_{3}^{-4} + HPO_{4}^{-2} + CaPO_{4}^{-} + xH_{2}O$$

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0.5

Describes the nature of the reaction, < 20 kJ/mol surface dif <a href="https://www.philon.org/line">[HCO3-] (mM)</a> on

1.0

2.0

3.0

1)

- pH has not
- 21.87 26.39 27.72 7 26.00 Modified T  $\bullet$ 20.72 15.57 13.95 8 22.41  $\ln r =$ 13.07 8.95 9 2.63 7.32
- Average ac 10 8.17 16.68 15.05 15.17
- Rate contr 11 11.39 10.19 12.23 11.78
  - Surface bond-breaking @ pH 7
  - Rate limiting mass transfer @ pH >=8

**Results - Activation Energy** 







#### Results - Pseudo Equilibrium and Enthalpy

$$r = K_g \left[ HCO_3^{-} \right]$$
$$\Delta H = -RT \ln K_g$$

ъЦ	Ca-autunite			
рп	Kg	ΔH		
7	0.65	28.58		
8	0.79	11.83		
9	4.20	11.90		
10	25.97	15.88		
11	27.75	13.84		

- Reaction is slow at low pH and significantly fast at high pH
- Enthalpy data is not significant to justify the uranium release mechanism but correlates to the intrinsic rate (k)











#### Results - 3D







- Power law coefficient is 0.5-1.0, no finite dependency on temperature
- Dissolution is slower at pH 7 and faster at pH 8 and beyond
- Dissolution data indicate low concentration of bicarbonate can impact the stability of autunite
- Data is being incorporated into modeling at Hanford Site





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