

Mass Transfer (Stoffaustausch) Fall Semester 2019

Test 1 October 22nd 2019

Name: _____

Legi-Nr.: _____

Test Duration: 45 minutes**Test Location: A to L in HG E 1.1
M to Z in HG E 3**

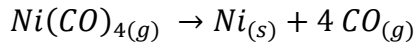
Permitted material: 1 calculator
 1 copy of Cussler's book "Diffusion" (2nd or 3rd edition)
 1 printout of the lecture script, without notes on the exercises
 1 page summary

NOT permitted: solutions of exercises (also handwritten on summary),
 notebooks, mobile phones

If any information or data are missing, make an assumption but justify it.

Problem 1 (50 points)

A thin layer of nickel (Ni) coating can prevent metals from corrosion. A metallic surface is placed in a chamber with well-stirred, highly concentrated nickel tetra carbonyl ($Ni(CO)_4$) vapor mixed with carbon monoxide (CO) at 200 °C and 1 atm. Thus, Ni atoms are deposited on that surface by the following instant and irreversible reaction:



Assume that $Ni(CO)_4$ diffuses against the released CO that moves away from the surface in a thin unstirred film of thickness 2 mm where the mole fraction of $Ni(CO)_4$ outside of the film is constant and equal to 90%.

- Draw a sketch of the process. (11 points)
- Develop the differential equation describing the mole fraction of $Ni(CO)_4$ perpendicular to the surface. Start with an appropriate diffusion equation and clearly state all assumptions. (12 points)
- Propose appropriate boundary conditions and calculate the $Ni(CO)_4$ flux on the surface. (15 points)
- How long does it take to grow a Ni coating with a thickness of 5 μm ? (6 points)
- How much would be the thickness of the coating in (d) if we assume dilute conditions? (6 points)

Additional data:

Diffusion coefficient of $Ni(CO)_4$ in CO at 200 °C: $0.2 \frac{cm^2}{s}$

Molecular mass of $Ni(CO)_4$: $171 \frac{g}{mol}$

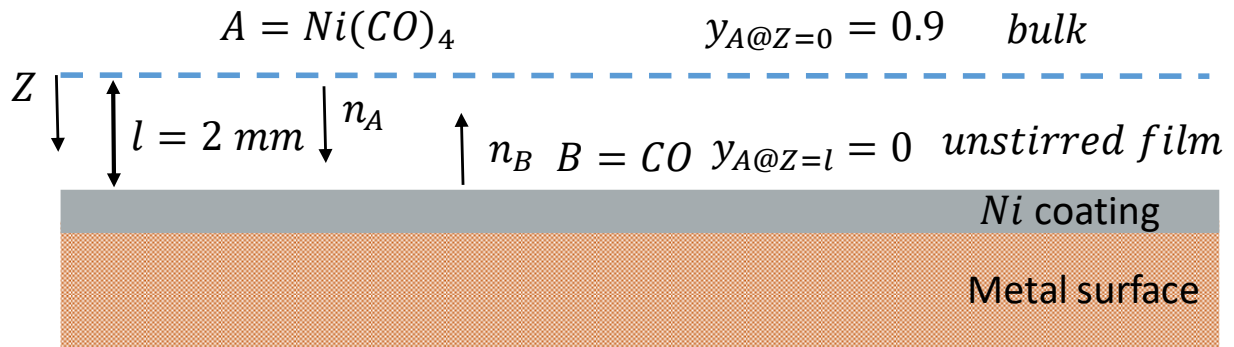
Molecular mass of Ni : $59 \frac{g}{mol}$

Molecular mass of CO : $28 \frac{g}{mol}$

Density of Ni : $8.9 \frac{g}{cm^3}$

SOLUTION

a) 11 points



b) 12 points

$$n_A = j_A + c_A V^* = -D \frac{dc_A}{dz} + c_A V^*$$

$$V^* = y_A v_A + y_B v_B = \frac{n_A + n_B}{c}$$

$$n_B = -4n_A \rightarrow V^* = -\frac{3n_A}{c}$$

$$n_A = -D \frac{dc_A}{dz} - c_A \frac{3n_A}{c}$$

$$y_A = \frac{c_A}{c}$$

$$n_A = -Dc \frac{dy_A}{dz} - 3y_A n_A$$

$$n_A(1 + 3y_A) = -Dc \frac{dy_A}{dz}$$

$$\frac{dy_A}{1 + 3y_A} = -\frac{n_A}{Dc} dz$$

c) 15 points

$$\left. \frac{\ln(1 + 3y_A)}{3} \right|_{y_A@z=0 = 0.9}^{y_A@z=l = 0} = -\frac{n_A}{Dc} z \Big|_{z=0}^{z=l}$$

$$\ln\left(\frac{1}{1 + 3y_{A@z=0}}\right) = \frac{-3n_A l}{Dc}$$

$$\rightarrow n_A = \frac{+Dc}{3l} \ln\left(\frac{1}{1 + 3y_{A@z=0}}\right) = \frac{+Dc}{3l} \ln\left(\frac{1}{1 + 3y_{A@z=0}}\right) = -0.436 \frac{Dc}{l}$$

To calculate gas concentration, c , we use ideal gas law:

$$PV = nR_u T \rightarrow c = \frac{n}{V} = \frac{P}{R_u T} = \frac{1013250 \text{ dyne/cm}^2}{8.315 \times 10^7 \cdot (273 + 200)K} = 2.58 \times 10^{-5} \frac{\text{mol}}{\text{cm}^3}$$

So

$$n_A = -0.436 \frac{Dc}{l} = -0.436 \frac{0.2 \frac{\text{cm}^2}{\text{s}} \times 2.58 \times 10^{-5} \frac{\text{mol}}{\text{cm}^3}}{0.2 \text{ cm}} = 1.12 \times 10^{-5} \frac{\text{mol}}{\text{cm}^2 \text{s}}$$

d) 6 points

$$|n_A| \cdot \frac{MW_{Ni}}{\rho_{Ni}} \cdot \text{time} = \text{thickness}$$

$$\rightarrow \text{time} = \frac{\rho_{Ni}}{MW_{Ni}} \cdot \frac{\text{thickness}}{|n_A|} = \frac{8.9 \frac{\text{g}}{\text{cm}^3}}{59 \frac{\text{g}}{\text{mol}}} \cdot \frac{5 \times 10^{-4} \text{ cm}}{1.12 \times 10^{-5} \frac{\text{mol}}{\text{cm}^2 \text{s}}} = 6.71 \text{ s}$$

e) 6 points

$$\rightarrow n_{A_Dilute} = -\frac{Dc_1}{l} = -\frac{0.2 \frac{\text{cm}^2}{\text{s}} \times 0.9 \times 2.58 \times 10^{-5} \frac{\text{mol}}{\text{cm}^3}}{0.2 \text{ cm}} = 2.32 \times 10^{-5} \frac{\text{mol}}{\text{cm}^2 \text{s}}$$

so the new thickness assuming dilute conditions would be $\frac{n_{A_Dilute}}{n_A} \cdot \text{thickness} = 10.37 \mu\text{m}$

Problem 2 (50 points)

Barium Vanadate ($\text{Ba}_3(\text{VO}_4)_2$) nanoparticles (NPs) are attractive as imaging material for biomedical applications. To study their stability in liquids, 10'000 of the spherical NPs (radius = 100 nm) are dispersed in water, inside a well-stirred cylindrical vial of 2 cm diameter and 8 cm height. The Ba^{2+} ions from the NPs dissolve very slowly (assume NP size constant) into the solution through a hypothetical stagnant film (an unstirred layer at the interface of the NP with the liquid) of thickness l . Also, 0.001 mol/L of Ba^{2+} ions are added, simulating the normal Ba^{2+} concentration in blood.

- Make a detailed sketch of the problem including all relevant information. Additionally, make a separate sketch of the concentration profile of the Ba^{2+} concentration as a function of time. (10 points)
- Derive an equation for the Ba^{2+} concentration in water for two cases: $l = 10$ nm and $l =$ much larger than the radius of the NP (i.e., practically infinite). (20 points)
- Calculate the Ba^{2+} concentration in water after one day for the case $l = 10$ nm. (10 points)

A researcher wants to assess whether the elevated Ba^{2+} concentrations caused by dissolution of NPs is harmful to cells. To that end, she prepares a new solution (without NPs) with $c(\text{Ba}^{2+}) = 0.1$ mol/L in an identical vial without stirring. Now, at the top of the vial, a layer of cells is added. The Ba^{2+} ions are absorbed immediately and continuously by the cells when they come in contact.

- How much Ba^{2+} is taken up by the cells after 24 hours? (10 points)

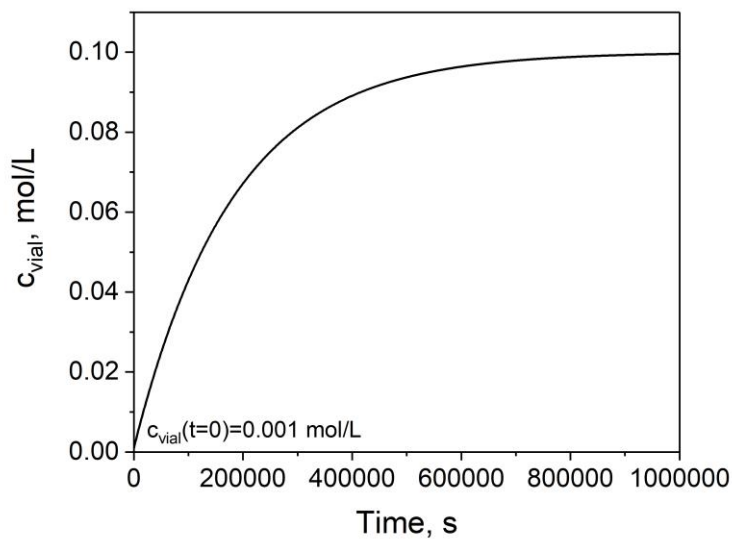
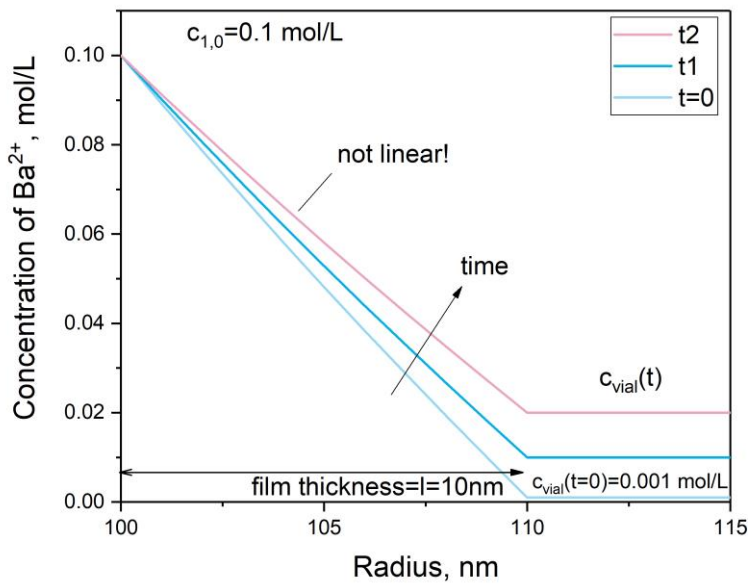
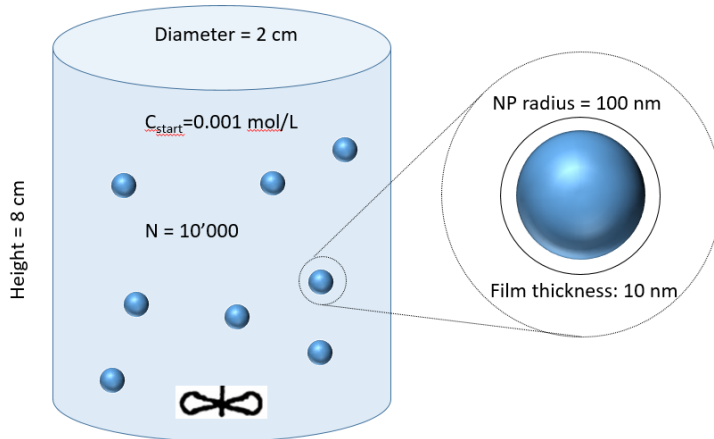
Additional data

Diffusion coefficient of Ba^{2+} ions in water: $10^{-5} \frac{\text{cm}^2}{\text{s}}$

Solubility of Ba^{2+} in water: $0.1 \frac{\text{mol}}{\text{L}}$

SOLUTION

a) 10 points



b) 20 points

This is a “thin film” problem, similar to the problem in Cussler Chapter 2.4.2 (Steady Dissolution of a Sphere).

Start with a mass balance for total Ba^{2+} in the vial

$$\frac{dc_{vial}(t)}{dt} = - \frac{\left(-j_1|_{r=R_0}\right) \cdot A_{1,sphere} \cdot N_{spheres}}{V_{vial}}$$

Vial volume:

$$V_{vial} = \left(\frac{d}{2}\right) \cdot \pi \cdot h = 1\text{cm}^2 \cdot \pi \cdot 8\text{cm} = 25.13\text{cm}^3$$

Total NP surface area:

$$A_{1,sphere} \cdot N_{spheres} = 4\pi r^2 \cdot N_{spheres} = 4 \cdot \pi \cdot (100 \cdot 10^{-7}\text{cm})^2 \cdot 10^4 = 1.26 \times 10^{-5}\text{cm}^2$$

For each sphere, we calculate the flux, starting with a mass balance in a thin shell around the sphere

$$0 = \frac{1}{r^2} \frac{d}{dr} (r^2 j_1)$$

Using Fick's law and integrating yields

$$c_1 = A - B \frac{1}{r}$$

For Case A: Thin film of thickness l

Boundary conditions:

$$r = R_0 = 100\text{nm}, \quad \rightarrow c_1 = c_{1,0} = 0.1 \frac{\text{mol}}{\text{L}}$$

$$r = R_0 + l, \quad \rightarrow c_1 = c_{vial}(t)$$

Plugging the boundary conditions in and subtracting the two equations, we can solve for B (we don't care about A, as for the flux only B is relevant)

$$B = R_0 \cdot \left(1 + \frac{R_0}{l}\right) \cdot (c_{vial}(t) - c_{1,0})$$

Flux:

$$j_1|_{r=R_0} = -D \frac{dc_1}{dr} \Big|_{r=R_0} = -D \cdot \left(-\frac{B}{r^2} \right) \Big|_{r=R_0} = \frac{D}{R_0} \cdot \left(1 + \frac{R_0}{l} \right) \cdot (c_{vial}(t) - c_{1,0})$$

For Case B: Infinite film thickness ($l \gg R_0$)

Boundary conditions:

$$r = R_0 = 100nm, \rightarrow c_1 = c_{1,0} = 0.1 \frac{mol}{L}$$

$$r = \infty \quad \rightarrow c_1 = c_{vial}(t)$$

Plugging the BC in and solving for B

$$B = R_0 \cdot (c_{vial}(t) - c_{1,0})$$

Flux:

$$j_1|_{r=R_0} = -D \frac{dc_1}{dr} \Big|_{r=R_0} = -D \cdot \left(-\frac{B}{r^2} \right) \Big|_{r=R_0} = \frac{D}{R_0} \cdot (c_{vial}(t) - c_{1,0})$$

Comparison of the two cases (not asked):

$$j_{1,CaseA} = j_{1,CaseB} \cdot \left(1 + \frac{R_0}{l} \right)$$

Conclusion: For large layer thickness ($l \rightarrow$ infinity), the two equations become the same, as expected!!!

Now, we can plug in the flux in the mass balance for Ba^{2+} from the top

$$\frac{dc_{vial}(t)}{dt} = - \frac{(-j_1|_{R_0}) \cdot A_{1,sphere} \cdot N_{spheres}}{V_{vial}} = - \frac{D}{R_0} \cdot \left(1 + \frac{R_0}{l} \right) \cdot (c_{vial}(t) - c_{1,0}) \cdot \frac{A_{1,sphere} \cdot N_{spheres}}{V_{vial}}$$

Separate the variables and integrate

$$\int_{c_{start}}^{c_{vial}(t)} \frac{dc_{vial}}{c_{vial} - c_{1,0}} = - \int_0^t \frac{D}{R_0} \cdot \left(1 + \frac{R_0}{l} \right) \cdot \frac{A_{1,sphere} \cdot N_{spheres}}{V_{vial}} dt = - \int_0^t M dt$$

where we have defined the characteristic (inverse time) constant or rate of transport:

$$M = \frac{D}{R_0} \cdot \left(1 + \frac{R_0}{l}\right) \cdot \frac{A_{1,sphere} \cdot N_{spheres}}{V_{vial}}$$

Solution:

$$\frac{c_{vial}(t) - c_{1,0}}{c_{vial}(0) - c_{1,0}} = \exp(-M \cdot t)$$

Rearrange:

$$\begin{aligned} c_{vial}(t) &= c_{1,0} - (c_{1,0} - c_{vial}(0)) \exp(-M \cdot t) \\ &= c_{1,0} \cdot (1 - \exp(-M \cdot t)) + c_{vial}(0) \cdot \exp(-M \cdot t) \end{aligned}$$

c) 10 points

Value of the inverse time constant M :

For case A ($l = 10 \text{ nm}$):

$$M = \frac{D}{R_0} \cdot \left(1 + \frac{R_0}{l}\right) \cdot \frac{A_{1,sphere} \cdot N_{spheres}}{V_{vial}} = \frac{10^{-5} \frac{\text{cm}^2}{\text{s}}}{10^{-5} \text{cm}} \cdot \left(1 + \frac{100}{10}\right) \cdot \frac{1.26 \times 10^{-5} \text{cm}^2}{25.13 \text{cm}^3} = 5.515 \times 10^{-6} \frac{1}{\text{s}}$$

For Case B ($l \gg R_0$): **(NOT ASKED)**

$$M_B = \frac{D}{R_0} \cdot \left(1 + \frac{R_0}{l}\right) \cdot \frac{A_{1,sphere} \cdot N_{spheres}}{V_{vial}} = \frac{10^{-5} \frac{\text{cm}^2}{\text{s}}}{10^{-5} \text{cm}} \cdot (1+0) \cdot \frac{1.26 \times 10^{-5} \text{cm}^2}{25.13 \text{cm}^3} = 0.501 \times 10^{-6} \frac{1}{\text{s}}$$

Vial Concentration after one day (time $t = 24 \times 60 \times 60 = 86,400 \text{ s}$):

For case A:

$$\begin{aligned}
 c_{vial,caseA}(1 \text{ day}) &= 0.1 \frac{\text{mol}}{\text{L}} \left(1 - e^{-5.515 \times 10^{-6} \cdot 86400}\right) + 0.001 \frac{\text{mol}}{\text{L}} e^{-5.515 \times 10^{-6} \cdot 86400} \\
 &= 0.1 \frac{\text{mol}}{\text{L}} \left(1 - e^{-0.4752}\right) + 0.001 \frac{\text{mol}}{\text{L}} e^{-0.4752} \\
 &= 0.1 \frac{\text{mol}}{\text{L}} (1 - 0.6217) + 0.001 \frac{\text{mol}}{\text{L}} 0.6217 \\
 &= 0.0378 \frac{\text{mol}}{\text{L}} + 0.00062 \frac{\text{mol}}{\text{L}} \\
 &= 0.0384 \frac{\text{mol}}{\text{L}}
 \end{aligned}$$

For case B (NOT ASKED)

$$\begin{aligned}
 c_{vial,B}(1 \text{ day}) &= 0.1 \frac{\text{mol}}{\text{L}} \left(1 - e^{-0.501 \times 10^{-6} \cdot 86400}\right) + 0.001 \frac{\text{mol}}{\text{L}} e^{-0.501 \times 10^{-6} \cdot 86400} \\
 &= 0.1 \frac{\text{mol}}{\text{L}} \left(1 - e^{-0.0433}\right) + 0.001 \frac{\text{mol}}{\text{L}} e^{-0.0433} \\
 &= 0.1 \frac{\text{mol}}{\text{L}} (1 - 0.958) + 0.001 \frac{\text{mol}}{\text{L}} 0.958 \\
 &= 0.0042 \frac{\text{mol}}{\text{L}} + 0.00096 \frac{\text{mol}}{\text{L}} \\
 &= 0.0051 \frac{\text{mol}}{\text{L}}
 \end{aligned}$$

d) 10 points

Now, this is a semi-infinite slab problem.

$$J = A \cdot j_1|_{z=0} = A \cdot \sqrt{\frac{D}{\pi t}} \cdot (c_{1,0} - c_{1,l}) = -A \cdot \sqrt{\frac{D}{\pi t}} \cdot c_{1,l}$$

Integrate from 0 to 24 hours

$$n = \int_0^{24 \text{ hours}} J dt = -2A \cdot \sqrt{\frac{Dt}{\pi}} \cdot c_{1,l}$$

Plugging-in all the numbers:

$$\begin{aligned}
 n &= -2 \cdot (1 \text{ cm}^2 \cdot \pi) \cdot \sqrt{\frac{10^{-5} \frac{\text{cm}^2}{\text{s}} \cdot 86400 \text{ s}}{\pi}} \cdot \frac{10^{-3} \text{ L}}{\text{cm}^3} \cdot 0.1 \frac{\text{mol}}{\text{L}} \\
 &= -3.29 \times 10^{-4} \text{ mol}
 \end{aligned}$$