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Lighting	77
Summary	

# Elevator – Hydraulic Hoistway

Instructor's Guide

#### **Icons Used In This Guide**





ASK



INDIVIDUAL ACTIVITY







WRITE



CLASSROOM ACTIVITY



T

Multimedia



SMALL GROUP ACTIVITY



**REFER** participants to

Topic #	Topic Title	Duration
1	Overview	30 Minutes
2	Sensory Inspection	30 Minutes
3	Field Trip	60 Minutes
4	Inspection and Maintenance	120 Minutes
5	Field Trip	120 Minutes
6	Lighting	20 Minutes
7	Field Trip	60 Minutes
8	Summary	40 Minutes
	Total Time:	480 Minutes

#### Elevator – Hydraulic Hoistway Instructor's Guide



#### **Overview**

**Purpose** The purpose of this module is to:

Provide the participant with an overview of how to inspect and maintain components in the hoistway of a hydraulic elevator system within a public transit environment.

#### **Objectives**

At the end of this lesson, the transit elevator/escalator trainee will be able to:

- Identify hoistway areas and associated components, which require inspection
- Identify hoistway areas and associated components, which require cleaning
- Identify hoistway areas and associated components, which require lubrication
- Perform a sensory inspection of the hoistway
- Perform an inspection of components in a hydraulic elevator hoistway
- Perform an operational test on all safety devices in the hoistway
- Perform an operational test on all auxiliary lights
- List all hoistway auxiliary lighting which require
   inspection

#### **Materials**

Mandatory Make sure you have the following

- PowerPoint Presentation
- Coursebook
- Quizzes
- Pencils
- Paper
- **Optional** You may also want the following for optional activities:
  - Chalk board with chalk, large paper with marker, etc.
  - Internet connection
  - Lab, simulator or out of service elevator
  - Elevator Maintenance
  - <u>ASME A17.1</u>
  - <u>ASME A17.2</u>
  - <u>ASME A17.3</u>

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Elevator – Hydraulic Hoistw Instructor's Guide	vay	
Module Length: 480 minTime remaining: 480	min This section: 30 min (8 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
Instructor's Notes	<ul> <li>In your own words:</li> <li>Welcome to the course on the maintenance and inspection of hydraulic hoistways.</li> <li>Advance</li> <li>Hoistways encompass a number of areas and components.</li> <li>Advance</li> </ul>	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistw Instructor's Guide		
Module Length: 480 min Time remaining: 480	min This section: 30 min (8 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW module objectives	<ul> <li>In your own words:</li> <li>Today we will <ul> <li>Identify hoistway areas and associated components, which require inspection</li> <li>Identify hoistway areas and associated components, which require cleaning</li> <li>Identify hoistway areas and associated components, which require lubrication</li> <li>List all hoistway auxiliary lighting which require inspection</li> </ul> </li> <li>Advance <ul> <li>Perform a sensory inspection of the hoistway</li> <li>Perform an inspection of components in a hydraulic elevator hoistway</li> <li>Perform an operational test on all safety devices in the hoistway</li> <li>Perform an operational test on all auxiliary lights</li> </ul> </li> </ul>	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

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Module Length: 480 min Time remaining: 480	min This section: 30 min (8 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW key terms	In your own words: Lets take a look at some of the key words we will be defining as move through this module: Cable Support Grips Car Fan Cylinder Door Hangers Door Track(S)	<ul> <li>Contrasting the structure structu</li></ul>
	<ul> <li>Dust Covers</li> <li>Fascia Plate</li> <li>Final Limit Switches</li> <li>Float Rod</li> <li>Guide Rails Brackets</li> <li>Advance</li> <li>Hoistway Vent</li> <li>Jack</li> <li>Normal Limit Switches</li> <li>Oil Buffers</li> <li>Pistons</li> <li>Advance</li> </ul>	

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nin This section: 30 min (8 slides) Section s	start time: Section End Time:		
SAY	Materials Needed		
In your own words: Lets take a look at some of the key way will be defining as move through			
<ul> <li>we will be defining as move through module:</li> <li>Pit</li> <li>Pit Ladder</li> <li>Pit Valve</li> <li>Refuge Space</li> <li>Roller Guides</li> <li>Roller Guides</li> <li>Rupture Value</li> <li>Scavenger Pump</li> <li>Seals</li> <li>Selector Tape</li> </ul>	this this this this this this this this		
	nin This section: 30 min (8 slides) Section a SAY SAY In your own words: Lets take a look at some of the key way we will be defining as move through module: Pit Pit Ladder Pit Valve Refuge Space Roller Guides Roller Guides Rupture Value Scavenger Pump Seals Selector Tape		

Elevator – Hydraulic Hoistv Instructor's Guide	vay	
Module Length: 480 min Time remaining: 480	min This section: 30 min (8 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
ASK participants what they remember about safety and elevators SMALL GROUP ACTIVITY WRITE Instructor's Notes	<ul> <li>In your own words:</li> <li>Thinking back to other courses or just in general, what do we already know about hydraulic hoistways?</li> <li>Possible inspection and maintenance requirements for hydraulic hoistways?</li> <li>Allow participants to think for a minute and perhaps discuss with a partner ideas as well as write down any ideas. Discuss participant responses and if possible list them on a chalk board or similar.</li> <li>Advance</li> </ul>	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><text><text><text></text></text></text></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistway		
Instructor's Guide		
Module Length: 480 min Time remaining: 480	min This section: 30 min (8 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slides	In your own words: The elevator apprentice can expect to spend a considerable amount of time on the job in the elevator hoistway. A hoistway is a shaft or space typically enclosed by fireproof walls to permit passage of an elevator, dumbwaiter, or material lift between the floors of a building. The hoistway extends from the bottom pit to the top of the shaft, which is generally the underside of the overhead machine room floor or the underside of the roof. Hoistway doors on each floor provide access to the elevator. Many hoistways are constructed with strategic access points along the shaft in the event of a mechanical failure. Advance There are three major areas of the hoistway: overhead, hoistway length, and pit as shown here. Do Not Advance	<image/>

Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min Time remaining: 450	min This section: 30 min (6 slides) Section start time:	Section End Time:	
DO	SAY	Materials Needed	
REVIEW slides	<ul> <li>In your own words:</li> <li>Inspection and maintenance of the machine room is covered separately in Module 8A of this course. Within each area are many components that require the technician to inspect, clean, lubricate, test, and perform the appropriate corrective maintenance.</li> <li>Advance</li> <li>Lets begin by discussing sensory inspections of a hydraulic hoistway.</li> <li>Advance</li> </ul>	<section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header>	

Image: Section with the section of the sectin of the section of the section of the section of the section of			
DO       SAY       Materials Needed         In your own words:       In your own words:       /         During a sensory inspection a good elevator technician relies on the physical senses of sight, smell, hearing, and touch while inspecting and maintaining the elevator.       /       /         ASK       Ask       Ask       /       /       /			
Image: Section with the section of the sectin of the section of the section of the section of the section of	Module Length: 480 min Time remaining: 450	min This section: 30 min (6 slides) Section start time:	Section End Time:
Image: Section a good elevator         Image: Sectin a good elevator	DO	SAY	Materials Needed
Instructor's Notes       What may indicate a problem within the hydraulic hoistway as indicated by sight?       Discuss possible answers         Advance for sample answers       Advance for sample answers       Loose hardware, worn rollers, frayed cables, slack in cables, rust on the cable (rouging), dim lights, wear on selector tape, elongated holes in selector tape, excessive oil in the pit and/or dripping down the cylinders, water in the pit, debris in the pit and twists in the cables         Advance       Advance	ASK	During a <b>sensory inspection</b> a good elevator technician relies on the <b>physical senses</b> of sight, smell, hearing, and touch while inspecting and maintaining the elevator. <i>Ask</i> What may indicate a problem within the hydraulic hoistway as indicated by sight? <i>Discuss possible answers</i> <i>Advance for sample answers</i> Loose hardware, worn rollers, frayed cables, slack in cables, rust on the cable (rouging), dim lights, wear on selector tape, elongated holes in selector tape, excessive oil in the pit and/or dripping down the cylinders, water in the pit, debris in the pit and twists in the cables	Heater Inspection and Haintenance: Hydradic Heatway         Sensory Inspection         Physical Senses         Image: Sense S

Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min Time remaining: 450	min This section: 30 min (6 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slides     ASK	In your own words: What may indicate a problem within the hydraulic hoistway as indicated by smell? <i>Discuss possible answers</i> <i>Advance for sample answers</i> Smell of burnt electrical wires, strong smell of oil, human bodily fluid, sewer gas <i>Advance</i> <i>Ask</i> What may indicate a problem within the hydraulic hoistway as indicated by hearing? <i>Discuss answers</i> <i>Advance for sample answers</i> Rattling or clicking of loose components such as rollers, hardware. Clicking near hoistway door. <i>Advance</i>	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><text><section-header><section-header><image/><section-header><text><section-header><image/><image/><text><text><text><text><text><text><text><text><text><text><text><text><text><text><text><text><text></text></text></text></text></text></text></text></text></text></text></text></text></text></text></text></text></text></section-header></text></section-header></section-header></section-header></text></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min Time remaining: 450	min This section: 30 min (6 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide     REVIEW slide	In your own words: Ask What may indicate a problem within the hydraulic hoistway as indicated by touch? Discuss possible answers Advance for sample answers Excessive heat. Rough spots on release rollers. Rough spots/scratches on the piston. Loose hardware With more experience, you will become more familiar with the normal sights, smells, sounds and feel of the system. During a sensory inspection, check for deviations from this norm. Advance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic H Instructor's Guide	oistway	
Module Length: 480 min Time remaini	ng: 450 min This section: 30 min (6 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
ASK	In your own words:         Lets see what we have learned so far:         Excessive oil or water in the pit would be         detected by a sensory inspection.         a. sight         b. smell         c. hear         d. touch         Call on participants for answer         Advance once given the correct answer         Answer: a         Advance.	<section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistv Instructor's Guide	vay	
Module Length: 480 min Time remaining: 450	min This section: 30 min (6 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
Instructor's Notes	In your own words: Burnt wires, sewer gas, strong oil odors would be detected by a sensory inspection. a. sight b. smell c. hear d. touch Call on participants for answer Advance once given the correct answer Answer: b. Advance	<section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistv Instructor's Guide	vay	
Module Length: 480 min Time remaining: 450 r	min This section: 30 min (6 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
Instructor's Notes	In your own words: Describe a possible hoistway problem which would be indicated by touch. Call on participants for answer Advance once given the correct answer Answer: Possible Answers: Excessive heat. Rough spots on release rollers. Rough spots/scratches on the piston. Loose hardware. Advance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min Time remaining: 420	min This section: 60 min	Section start time:	Section End Time:
DO	S/	AY	Materials Needed
ASK   Image: Classroom   Classroom	In your own words: Take time to visit the file example demonstration for participants to perfec- tests: • Perform a sensory insolver hoistway Advance	n and opportunities orm the following	

Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:	
DO	SAY	Materials Needed	
REVIEW slides     REVIEW slides	In your own words: Within the hydraulic elevator system there are four main areas: machine room, overhead, length of hoistway, and pit. Advance Ask What types of specific equipment found in a hoistway may need inspection and maintenance? Allow participants to discuss possible answers. Review the list of sample hydraulic hoistway equipment. Advance In a hydraulic hoistway you will typically find the following equipment and components: ventilation, sliding hoistway doors, pit access ladder, pit stop switch, pit drain or sump pump, pit and/or hoistway lighting, buffers, Advance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>	

Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide     ASK	In your own words: As well as guide rails, sensors mounted in the shaft to relay information to the controller concerning the position of the car within the hoistway, and a fire detection system which may include sprinkler heads and smoke and heat detectors. All transit authorities have strict guidelines for working in an elevator hoistway. <i>Advance</i> These guidelines are detailed within ASME A17.1, <i>Safety Code for Elevators and</i> <i>Escalators</i> , and all applicable local jurisdiction codes that govern the operation of passenger elevators. <i>Advance</i>	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slides	In your own words: Lets start by looking at inspection and maintenance of the overhead area of a hydraulic hoistway. <i>Review locations of overhead components</i> <i>as indicated on diagram:</i> Refuge space Sprinkler head Smoke detector Heat detector Limit switches <i>Advance</i>	<image/>

Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:	
DO	SAY	Materials Needed	
REVIEW slide	In your own words: Refer participants to Participant Course book p. 117 for chart to write additional notes. Advance	Image: Action of the action	

Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min       Time remaining: 360 min       This section: 120 min (65 slides) Section start time:       Section End 7	īme:		
DO SAY Materials	Veeded		
Image: Section of the section of t	O ac Hydraulic Hoistway d s sy stop switch in dhazards		

Elevator – Hydraulic Hoistv Instructor's Guide	vay	
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide     REFER participants to   ASME A17.1   ASME A17.2   ASME A17.3   Instructor's Notes	In your own words: Always be aware of the top car emergency stop switch and be careful to avoid placing yourself in a hazardous position. Advance Make sure that this area is free of any debris or hazards. Advance Make sure that necessary warning signs are in place. Advance Refer participants to A17.1 Sections 1 and 2.4.7.1, A17.2 Section 3.4.1 and A17.3 Sections 1 and 2.4, for a detailed review of code requirements for overhead clearance Advance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min Time remaining: 360 r	min This section: 120 min (65 slides) Section start time:	Section End Time:	
DO	SAY	Materials Needed	
REVIEW slide     ASK	<ul> <li>In your own words:</li> <li>Ask</li> <li>What is a limit switch?</li> <li>Allow participants to discuss answer.</li> <li>Advance and share photo.</li> <li>Advance</li> <li>There are three types of limit switches in the hoistway of transit elevators. One set is located in the overhead and the other set is located in the pit.</li> <li>Advance If limit switches appear sticky, clean the arm or activator.</li> <li>Advance Check that the switches and cams are aligned correctly and are securely fastened and adjust accordingly.</li> <li>Advance The switch roller should strike the bevel of the cam and should be adjusted accordingly.</li> <li>Advance</li> </ul>	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>	

Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slides	<ul> <li>In your own words:</li> <li>Replace worn rollers and lubricate pivot pins.</li> <li>Advance Examine the switch contacts and assembly for proper movement (contacts should wipe) and reaction and, where required, repair or replace.</li> <li>Note: you may need a ladder to reach some of the switches in order to test them.</li> <li>Advance</li> <li>For Normal Limit Switches, operate the car on inspection mode to a point where the bottom normal limit device can be reached.</li> <li>Advance Activate the normal limit device.</li> <li>Advance If not functioning as designed, correct the defect as required.</li> <li>Advance</li> </ul>	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

vay	Section End Time:
SAY In your own words: For Final Limit Switches, operate the car on inspection speed to a point where the final stopping device can be reached. Advance Activate the bottom final device Advance and try to move the car. Advance The car should not move in either direction. Advance If the car moves repair the defect. Advance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>
	nin This section: 120 min (65 slides) Section start time:

In your own words:   Ask   What is a hoistway vent?   Allow participants to discuss answer.   Advance and share photo.			
DOSAYMaterials NeededIn your own words:In your own words:AskAskWhat is a hoistway vent?What is a hoistway vent?Allow participants to discuss answer.Advance and share photo.	Instructor's Guide		
In your own words:   Ask   What is a hoistway vent?   Allow participants to discuss answer.   Advance and share photo.	Module Length: 480 min Time remaining: 360	nin This section: 120 min (65 slides) Section start time:	Section End Time:
REVIEW slides       Ask         What is a hoistway vent?       Allow participants to discuss answer.         ASK       Allow participants to discuss answer.         Advance and share photo.       Image: Content of the second state photo in the second state photo.	DO	SAY	Materials Needed
Advance         Instructor's Notes         Make sure the hoistway vent is intact and secure. If louvers are present, make sure they are operational. Check for debris stuck to the vent, obstructing the flow of air. One item that is commonly found here is newspaper.         Advance	ASK	Ask What is a hoistway vent? Allow participants to discuss answer. Advance and share photo. Advance The hoistway vents located at the top of the overhead allows heat to dissipate from the hoistway. Advance Make sure the hoistway vent is intact and secure. If louvers are present, make sure they are operational. Check for debris stuck to the vent, obstructing the flow of air. One item that is commonly found here is newspaper.	<image/> <section-header><text><section-header><section-header><section-header></section-header></section-header></section-header></text></section-header>

Elevator – Hydraulic Hoistv Instructor's Guide		Contine Field Times
Module Length: min Time remaining: min	This section: min (slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide	In your own words: Ask Lets talk about heat and smoke detectors. Who maintains these items? Allow participants to discuss answer. Advance and share diagram. Advance While the job to check the operation of heat	✓ PPT slide 27 Verter resortion and Maintenance: Hydradic Holdware Verter Resortion and Hydradic Holdware Verter Resortion and Hydradic Holdware Verter Resortion and Hydradic Hydradic H
Instructor's Notes	and smoke detectors is performed by fire inspectors, elevator technicians should perform a visual inspection. Make sure the unit is intact and not separated from its base. Also check that there is no damage such as cracks. Visually note anything out of the ordinary. Advance	

Elevator – Hydraulic Hoistw Instructor's Guide		
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide CONTRACTORY SINCE	<ul> <li>In your own words:</li> <li>Ask Lets talk about guide rail brackets. What are guide rail brackets? Allow participants to discuss answer. Advance Inspect the guide rails brackets for loose fastenings and proper fit at the joints. Advance Because rail brackets have a protruding ledge that runs horizontally, dirt and dust can collect on top. Make sure to clean these surfaces. Advance Check rails for nicks, gouges and burs and repair if necessary. Advance Make sure to check alignment visually or with a laser, especially in areas prone to earthquakes. Report any defects or damage to supervision. Advance</li></ul>	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistway Instructor's Guide		
min This section: 120 min (65 slides) Section start time:	Section End Time:	
SAY	Materials Needed	
In your own words: Guide rails that are lubricated must be cleaned to prevent accumulation of lubricant, dirt and lint. Such accumulation creates a fire hazard as well as the possibility of preventing proper operation of the safety. <i>Advance</i>	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>	
	min This section: 120 min (65 slides) Section start time: SAY In your own words: Guide rails that are lubricated must be cleaned to prevent accumulation of lubricant, dirt and lint. Such accumulation creates a fire hazard as well as the possibility of preventing proper operation of the safety.	

Elevator – Hydraulic Hoistway Instructor's Guide			
min This section: 120 min (65 slides) Section start time:	Section End Time:		
SAY	Materials Needed		
<ul> <li>In your own words:</li> <li>Lets see what we have learned so far:</li> <li>Before overhead maintenance, what steps should Julie always take?</li> <li>Call on participants for answer Advance once given the correct answer</li> <li>Answer:</li> <li>&gt; Be aware of top car emergency stop switch</li> <li>&gt; Verify available refuge space</li> <li>&gt; Ensure area is free of debris and hazards</li> <li>&gt; Ensure any needed warning signs are in place</li> <li>Advance</li> </ul>	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>		
	min This section: 120 min (65 slides) Section start time:		

Elevator – Hydraulic Hoistv	vay	Melling -
Instructor's Guide		
Module Length: 480 min Time remaining: 360 min	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
Instructor's Notes	<ul> <li>In your own words:</li> <li>Mike is inspecting the normal limit switch. What steps should Mike take?</li> <li>Call on participants for answer Advance once given the correct answer Answer</li> <li>Poperate car on inspection mode to where bottom normal limit device can be reached</li> <li>Activate normal limit device</li> <li>Paun car, should run up but not down</li> <li>Repair as needed</li> </ul>	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min Time	remaining: 360 min	This section: 120 min (65 slides) Section start time:	Section End Time:
DO		SAY	Materials Needed
REVIEW slide	Let ma hyd <b>Re</b> <b>col</b> Gui Cal Hal Tra Rai Sel Dus Doo Fis Fas	your own words: as move on and look at inspection and intenance of the overhead area of a draulic hoistway. <i>view locations of length of hoistway</i> <i>mponents as indicated on diagram:</i> ide rails ble support grip lfway box veling cable il brackets lector tape st cover or frame h plate scia plates	<image/>

Elevator – Hydraulic Hoistway Instructor's Guide			
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eded			

Elevator – Hydraulic Hoistway Instructor's Guide		
min This section: 120 min (65 slides) Section start time:	Section End Time:	
SAY	Materials Needed	
In your own words: <i>Ask</i> What is a traveling cable? <i>Allow participants to discuss answer.</i> <i>Advance and share</i> ✓ photo ✓ labeled parts ✓ locations on diagram <i>Advance</i>	<section-header></section-header>	
	min This section: 120 min (65 slides) Section start time: SAY In your own words: Ask What is a traveling cable? Allow participants to discuss answer. Advance and share ✓ photo ✓ labeled parts ✓ locations on diagram	

Elevator – Hydraulic Hoistway Instructor's Guide		
min This section: 120 min (65 slides) Section start time:	Section End Time:	
SAY	Materials Needed	
<ul> <li>In your own words:</li> <li>Examine the traveling cables for wear, chafing, kinking and alignment.</li> <li>Advance Make sure that there is no fraying on the outer insulation sheave.</li> <li>Advance Examine attachment points for secure fastening and looseness.</li> <li>Advance Examine for chafing points, i.e. beams, bolts, rough wall etc. If found, protect as necessary.</li> <li>Advance Check that the cable support grips or Kellum grips, like in the photo, are present and in good shape at both terminating points of the traveling cable.</li> <li>Advance</li> </ul>	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>	
	nin This section: 120 min (65 slides) Section start time:	

Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide     ASK	<ul> <li>In your own words:</li> <li>Ask</li> <li>What is a halfway junction box?</li> <li>Allow participants to discuss answer.</li> <li>Advance and share</li> <li>✓ photo</li> <li>✓ labeled parts</li> <li>✓ locations on diagram</li> <li>Advance</li> </ul> At the junction box , ensure that the terminating end of the traveling cable is securely fastened to hoistway box. Advance Make sure it is securely fastened to the bulkhead. Advance Make sure cable support grip is present and in good condition. Advance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><image/><image/><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min Time remaining: 360 r	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide	In your own words: Hoistway Eccentric Rollers Verify that the gap between the upthrust rollers and the track is 1/64 inch (0.39mm). Adjust as required. Advance Hoistway Door Overlap Verify that at all landings, with the hoistway door panels closed, there is an overlap at the top and sides of the opening and other (two- speed) doors by a minimum of 1/2 inch. Adjust as required. Advance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide	<ul> <li>In your own words:</li> <li>Hoistway Door Hangers and Tracks Verify the car door track(s) is secured and clean.</li> <li>Advance Tighten all loose hardware as required.</li> <li>Advance Examine car door hangers, rollers, felt wicks and relating cables for defects and damage.</li> <li>Advance Repair or replace as required. Report defects to supervision.</li> <li>Advance Where a secondary interconnecting means is used, check that it is engaging properly. Repair or replace as required.</li> <li>Advance</li> </ul>	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min Time remaining: 360 r	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide CONTRACTORY SINCE	In your own words: Ask What is a selector tape? Allow participants to discuss answer. Advance and share $\checkmark$ photo $\checkmark$ labeled parts $\checkmark$ locations on diagram Advance	<image/>

Elevator – Hydraulic Hoistway			
Instructor's Guide	Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min       Time remaining: 360 min       This section: 120 min (65 slides) Section start time:       Section	ion End Time:		
DO SAY Mater	ials Needed		
REVIEW side Examine the stationary selector tape by shining a flashlight beam parallel with the tape and check for any bends or cracks. Advance Examine the sensor guides on the stationary tape for wear. If the guide groove is twice the width of the tape thickness, it should	stationary selector tape ght beam parallel with tape for bends or cracks sensor guides or stationary tape for wear the when guide proove is 2x width of tape		

Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min Time remaining: 360 r	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide     Ask	In your own words: Ask What is a fish plate? Allow participants to discuss answer. Advance and share ✓ photo Advance Inspect the fish plates aka known as rail connectors, checking for corrosion and loose hardware. Repair defects as required. Advance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

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Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min Time remaining: 360 r	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slides     ASK	<ul> <li>In your own words:</li> <li>Ask</li> <li>What is a fascia plate? A dust cover?</li> <li>Allow participants to discuss answer.</li> <li>Advance and share</li> <li>✓ Photo</li> <li>✓ Locations on diagram</li> <li>Advance</li> <li>Inspect the fish plates aka known as rail connectors, checking for corrosion and loose hardware. Repair defects as required.</li> <li>Advance</li> <li>Examine the entire shaft and ensure that all fascia plates and dust covers are in place, aligned correctly, and securely fastened.</li> <li>Advance Examine the fascia plate for presence of scrapes.</li> <li>Advance Check and secure loose dust covers.</li> <li>Advance</li> </ul>	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

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Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide	In your own words: Refer participants to <u>Elevator Maintenance</u> p. 220 – 221 and p. 195 – 196 for more information on guides, guide rails, selectors, and traveling cables. Advance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

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Elevator – Hydraulic Hoistv Instructor's Guide	vay	The second secon
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
Instructor's Notes	In your own words: Lets see what we have learned so far: When inspecting the hoistway eccentric rollers, the gap between the upthrust rollers and track should be inch. a. 1/64 b. 1/8 c. 1/4 d. 1 Call on participants for answer Advance once given the correct answer Answer: a. Advance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

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Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
Instructor's Notes	In your own words: Also known as rail connectors, the 	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:	
DO	SAY	Materials Needed	
REVIEW slide	In your own words: Lets move on and look at inspection and maintenance of the overhead area of a hydraulic hoistway. <i>Review locations of pit components as</i> <i>indicated on diagram:</i> Jack Pit Light Stop Switch, Outlet, & GFI Pit Light Lit Valve Rupture Valve Scavenger Sump Pump Spring Buffer Pit Ladder <i>Advance</i>	<image/>	

Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
Image: Dot in the i	In your own words: Refer participants to Participant Course book p. 128 for chart to write additional notes. Advance	<section-header><section-header><section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoisty Instructor's Guide		
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide	In your own words: Three common components found in all hydraulic elevator pits includes an overspeed valve, a manual shot off valve, and a scavenger. <i>Advance</i>	<section-header><section-header><section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistw Instructor's Guide	vay	
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide	In your own words: The pit floor should be cleaned using a dustpan and broom. Never pick up trash with your bare hand. Clean the pit floor of any oil, grease, dirt and debris. Advance Examine the bottom level landing sills and clean as required. Advance Examine the fascia below the lower landing for secure fastening. Make necessary repairs as required.	POPT SIGLE 50      Levarence and takterance: tydewick tokatwar      Locar     Pit      Oran      Oran      Oran      Oran      Orania fascia below lower landing for secure     Any oil, gresse, dir and debris      Camine fascia below lower landing for secure     Astering      Oracion evel anding sils, cean as needed      Samine fascia below lower landing for secure     Astering      Oracion evel anding sils, cean as needed      Oracion      Oracion
	<i>Advance</i> Any valuable items found in the pit, such as keys, jewelry or other items, must be turned in to appropriate person or department as per your local transit agency policy. Check for water infiltration. <i>Advance</i>	

Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min Time remaining: 360 n	nin This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide   Review slide	In your own words: Ask What does GFI stand for? Answer: Ground Fault Circuit Interrupter (GFI Receptacle) Ground Fault Circuit Interrupter (GFI Receptacle) Set and reset the GFI to make sure it is functioning properly. If it is not, replace it. Advance Pit Ladder Make sure the pit ladder is in place and securely fastened. Check to make sure the rungs are not oily. If they are, clean them. Advance	<section-header><section-header><section-header></section-header></section-header></section-header>

DO SAY Materials Need		
	e Length: 480 min Time remaining: 360 mi	Section End Time:
In your own words:	DO	Materials Needed
In your own words:   Pit Light   Check the operation of the pit lighting and receptacles. Verify that the pit light has required safety guard installed.   Advance   Pit Sump Pump   Verify that the sump pump is operational by lifting the float rod. If it is not functioning as designed, correct the defect. Note that sump pumps in pits, where provided, must be covered. Check that the cover is secured and level with the pit floor.   Advance   Advance	REVIEW slide	<section-header><section-header><section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoisty Instructor's Guide Module Length: 480 min Time remaining: 360		Section End Time:
DO	SAY	Materials Needed
REVIEW slides	In your own words: Pit Stop Switch Examine the condition and verify operation of the stop switch before entering the pit. Verify that the pit stop switch is operational and prevents the car from moving when activated. Place the pit stop switch in the stop position and close the doors to verify that it will prevent operation of the elevator. If the pit stop switch does not function properly, it must be repaired before any other work is done. Make necessary repairs as required.	<section-header></section-header>
	Advance Scavenger Pump Make sure the scavenger pump is functioning. When a drain is used instead, check the P trap (like under a sink), making sure it has the right amount of water to prevent build up of sewage gases in the hoistway. Advance	))))) Transit Elevator/Escalator Consortium 1

Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slides	In your own words: Jack - Cylinder and Piston Check the jack packing for excessive leakage. Examine pistons for scrapes, gouges, mars, and scoring. Advance A test of the hydraulic cylinder should be performed after a relief valve test and the flexible hose test have been conducted. Cylinders that cannot be inspected visually should be tested in the following manner with no load in the car. Mark the location of the car at any convenient position. Open the disconnect switch for 15 min. Note the position of the car platform with respect to the reference mark. Do Not Advance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

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Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide	In your own words: A change in car position that cannot be accounted for by visible oil leakage, valve leakage, or temperature change of the oil indicates a leak of the cylinder or in the underground piping and a need for further inspection, tests, or repairs. Advance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

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Instructor's Guide		
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide	In your own words: Overflow Container Empty the overflow container for hydraulic oil that leaked from the plunger seal/packing and properly discard it. Advance Never pour this oil back into the tank, since it is likely to have dirt in it. Advance Record the quantity of oil discarded on the machine room log or in accordance with your agency's requirements. Advance Examine the drain from the top of the cylinder and clean dirt and other obstructions in the channel that may cause the oil to overflow on the floor. Advance If the unit is equipped with a	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>
	recovery system (scavenger pump) to return the oil to the tank, examine it for proper operation and means to prevent contamination of the oil. <i>Advance</i>	

Elevator – Hydraulic Hoistw Instructor's Guide	vay	
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide	In your own words: For Drip pans, seals, and pit valves – Drip Pans <i>Advance</i> Where rail oilers are used, use empty drip pans to catch the oil beneath the rails. Disposable aluminum pie plates are often used for this. Seals	✓ PPT slide 58 Advantage of the state of the s
Instructor's Notes	<ul> <li>Advance Be sure to check seals for oil leak.</li> <li>Pit Valve</li> <li>Advance Check the operation of the pit valve and be sure it is not stuck in an open or closed position. Also, examine it for leaks.</li> <li>Make sure it is fully opened position for normal operations.</li> <li>Advance</li> </ul>	

Elevator – Hydraulic Hoistw Instructor's Guide	vay	
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide	In your own words: For rupture valves and couplings – Rupture Value Advance Examine the rupture value, making sure that the tag is securely affixed. Check to make sure that the settings on the tag match how the valve is operating. Be sure to check for leaks. Coupling Advance Check coupling for leaks and tighten nuts and bolts as needed. Advance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistway Instructor's Guide       Section: 120 min (65 slides) Section start time:			
DO     SAY     Materials Needed       In your own words:     In your own words:     Traveling Cables       Verify that the traveling cable is not touching the pit floor or rubbing against any other equipment.     Verify that the traveling cables for wear, twists or damage (may need to inspect from top of car).     Instructor's Notes       Instructor's Notes     Advance Check that the traveling cable is securely fastened to all junction boxes (may need to inspect from on top of the car).     I will make a double bend if it is not attached at the correct distance under the car.       Advance This will result in unnecessary bending and premature failure.     Advance calle should maintain a "U"	Instructor's Guide		
In your own words:       Traveling Cables         Verify that the traveling cable is not touching the pit floor or rubbing against any other equipment.       Advance Examine the cables for wear, twists or damage (may need to inspect from top of car).         Advance Check that the traveling cable is socurely fastened to all junction boxes (may need to inspect from on top of the car).       ●         Advance The cable should maintain a "U" shape, parallel to the hoistway wall. It will make a double bend if it is not attached at the correct distance under the car.       Advance This will result in unnecessary bending and premature failure.	Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
Instructor's Notes       Traveling Cables       Verify that the traveling cable is not touching the pit floor or rubbing against any other equipment.       Advance Examine the cables for wear, twists or damage (may need to inspect from top of car).       Advance Check that the traveling cable is securely fastened to all junction boxes (may need to inspect from on top of the car).       Advance The cable should maintain a "U" shape, parallel to the hoistway wall. It will make a double bend if it is not attached at the correct distance under the car.       Advance This will result in unnecessary bending and premature failure.       It will make a double bend if it is not attached at the correct distance under the car.       It will make a double bend if it is not attached at the correct distance under the car.       It will make a double bend if it is not attached at the correct distance under the car.       It will make a double bend if it is not attached at the correct distance under the car.       It will make a double bend if it is not attached at the correct distance under the car.       It will make a double bend if it is not attached at the correct distance under the car.	DO	SAY	Materials Needed
		<ul> <li>Traveling Cables</li> <li>Verify that the traveling cable is not touching the pit floor or rubbing against any other equipment.</li> <li>Advance Examine the cables for wear, twists or damage (may need to inspect from top of car).</li> <li>Advance Check that the traveling cable is securely fastened to all junction boxes (may need to inspect from on top of the car).</li> <li>Advance The cable should maintain a "U" shape, parallel to the hoistway wall. It will make a double bend if it is not attached at the correct distance under the car.</li> <li>Advance This will result in unnecessary bending and premature failure.</li> </ul>	Elevator Inspection and Haintenance: Hydraulic Hointway <b>Pit</b> <b>Traveling Cables</b> • Verify proper location - Not on floor - Not on floor - Not rubhing against other equipment • Examine cables - Ware, hyotis or damage - Ware, hyotis or damage - Check for secure fastening to junction boxes • Cable should make "U" shape, parallel • Check for unnecessary bending and premature failure

Elevator – Hydraulic Hoistw	vay	
Instructor's Guide		
Module Length: 480 min Time remaining: 360 r	nin This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide     REVIEW slide	<ul> <li>In your own words:</li> <li>Ask</li> <li>Again, what do we know about limit switches?</li> <li>Discuss participant ideas.</li> <li>There are three types of limit switches in the hoistway of transit elevators. One set is located in the overhead and the other set is located in the pit.</li> <li>Advance If limit switches appear sticky, clean the arm or activator.</li> <li>Advance Check that the switches and cams are aligned correctly and are securely fastened and adjust accordingly.</li> <li>Advance The switch roller should strike the bevel of the cam and should be adjusted accordingly.</li> <li>Advance Replace worn rollers and lubricate pivot pins.</li> <li>Advance</li> </ul>	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slides	<ul> <li>In your own words:</li> <li>Examine the switch contacts and assembly for proper movement (contacts should wipe) and reaction and, where required, repair or replace.</li> <li>Note: you may need a ladder to reach some of the switches in order to test them.</li> <li>Advance</li> <li>For Normal Limit Switches, operate the car on inspection mode to a point where the bottom normal limit device can be reached. Activate the normal limit device. The car should run up, but not down. If not functioning as designed, correct the defect as required.</li> <li>Advance</li> </ul>	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slides	<ul> <li>In your own words:</li> <li>For Final Limit Switches, operate the car on inspection speed to a point where the final stopping device can be reached. Activate the bottom final device and try to move the car. The car should not move in either direction. If the car moves repair the defect.</li> <li>Advance</li> <li>Buffers</li> <li>Oil Buffers: The operating speed in the down direction for most hydraulic elevators is less the 220 feet per minute. Therefore, they usually do not have oil buffers. Where oil buffers are used, check the oil level. Add oil as required.</li> <li>Advance</li> <li>Lets look at Spring Buffers.</li> </ul>	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide	<ul> <li>In your own words:</li> <li>Check to be sure they are attached and mounted for tightness and alignment with the strike plate on the bottom of the car.</li> <li>Advance If a counterweight (used in roped hydraulic elevators) is used, it must not be allowed to land.</li> <li>Advance There should be at least a six-inch clearance at the bottom of the counterweight when the car plunger is against the stop ring.</li> <li>Advance Examine the spring buffers for dirt or materials inside that may prevent compression.</li> <li>Advance Also check for severe corrosion that may weaken them.</li> <li>Advance</li> </ul>	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:	
DO	SAY	Materials Needed	
ASK Instructor's Notes	<ul> <li>In your own words:</li> <li>Lets see what we have learned so far:</li> <li>What should Danny do before entering the pit with regard to the pit stop switch?</li> <li>Call on participants for answer Advance once given the correct answer</li> <li>Answer: <ul> <li>Examine and verify operation</li> <li>Place in stop position, close doors</li> <li>Verify non-operation of elevator</li> </ul> </li> <li>Advance</li> </ul>	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>	

Elevator – Hydraulic Hoisty Instructor's Guide	way	
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
	<ul> <li>In your own words:</li> <li>Alex needs to inspect the hydraulic cylinder. What should Alex do to complete this process?</li> <li>Call on participants for answer Advance once given the correct answer Answer: <ul> <li>Perform after relief valve test and flexible hose test</li> <li>Tested with no load</li> <li>Mark car location</li> <li>Open disconnect switch for 15 minutes</li> <li>Note car platform position compared to reference mark</li> <li>Unaccounted change of car position indicates cylinder or underground leak</li> </ul> </li> </ul>	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slides	In your own words: On hydraulic elevators, the only component attached to the car is either a roller guide or a guide shoe. The elevator car travels the length of the hoistway by rolling along the guide rails. This is done by either roller guides or guide shoes which are attached to the elevator car. Advance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistway Instructor's Guide			
in This section: 120 min (65 slides) Section start time:	Section End Time:		
SAY	Materials Needed		
In your own words: Refer participants to Participant Course book p. 131 for chart to write additional notes. Advance	Contraction		
ii I F	n This section: 120 min (65 slides) Section start time: SAY In your own words: Refer participants to Participant Course book p. 131 for chart to write additional notes.		

Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min Time remaining: 360 r	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide     REVIEW slide     Ask	In your own words: Ask What do we see here? Discuss participant ideas. We have the top of the car operator and light. The stop switch is also located here as well. Advance	<section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide	In your own words: For the stop switch and top of car operator and light – Stop Switch <i>Advance</i> Before entering the top-of-car, place the <b>stop switch</b> in the stop position. Then allow the doors to close and verify that the car will not run. Top of Car Operator and Light <i>Advance</i> Examine the top of car operator, stop switch and light by testing for proper operation. Any needed repairs must be made to the top-of-car operator, stop switch and light before properding with only other.	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>
	light before proceeding with any other maintenance. Always maintain the guard on the top car light. If the guard is missing, it must be replaced. Make all needed repairs. <i>Advance</i>	

Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
REVIEW slide	<ul> <li>In your own words:</li> <li>For top guide rollers</li> <li>Examine the guide rollers atop the car to determine the condition of the rollers and fit on the rail.</li> <li>Advance If required, adjust for a firm fit against the guide rail whereby the roller guides are just barely able to be turned by hand.</li> <li>Advance Check for proper roller guide alignment with the guide rail.</li> </ul>	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>
	<i>Advance</i> Check the support pivots for evidence of wear. Lubricate the pivot bushing per manufacturer and authority guidelines <i>Advance</i>	

Elevator – Hydraulic Hoistway Instructor's Guide		
Module Length: 480 min Time remaining: 360 r	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
	In your own words:	
REVIEW slide	For bottom guide rollers Examine the lower guide rollers to determine the condition of the tires and fit on the rail.	✓ PPT slide 73 Kervator Inspection and Haintenance: Hydraulic Hoistwar <u>Attached to Car</u> <u>Guide Rollers</u> Bottom
	<b>Advance</b> If required, adjust for firm fit against the rail whereby the roller guides are just barely able to be turned by hand.	Otetermine condition and fit of tires on rail     If needed, adjust of rimm it against guide rail     Guide rollers barely turned by hand     Oteck for alignment and wear in support pivots     Lubricate pivot bushing     Few drops of 3-in-1 machine oil     Through housing hole     Make repairs as needed      JUMP Transit Elevator/EscalatorConsortium
Instructor's Notes	<i>Advance</i> Check for proper guide rollers alignment with the guide rail.	
	<b>Advance</b> Check the support pivots for evidence of wear. Lubricate the pivot bushing with a couple of drops of 3-in-1 machine oil through the hole in the housing.	
	<i>Advance</i> Make necessary repairs or adjustments as required. <i>Advance</i>	

Elevator – Hydraulic Hoistway		
Instructor's Guide		
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
<b>REVIEW</b> slides	In your own words: In cases where guide shoes are used instead of guide rollers, check pad thickness, tightness of hardware, and that the shoes move freely and smoothly. Advance	✓ PPT slides 74, 75 Device layouton and Hambanace: Hydraule Holatows Matched to Car Cude Roller Cude Roller - Check for Pad thickness - Typhese of hardware - Shoes move freely and smoothly
Instructor's Notes	When an elevator car is misaligned on the guide rail, it is often because of faulty roller guides and/or guide shoes. To replace a guide roller start by marking its position on the crosshead by putting a box around the outside of its mounting bracket. This will make it easy to know exactly where the new roller guide/shoe assembly should be placed. Next, loosen spring tension so that you can pull the rollers back. Lastly, remove the four bolts at the bottom and lift the assembly off. <i>Advance</i>	2022 Transit Elevator/EscalatorConsortium 3022 Transit Elevator/EscalatorConsortium 3023 Transit Elevator/EscalatorConsortium 3024 Transit Elevator/EscalatorConsortium 3025 Transit Elevator/EscalatorConsortium 3026 Transit Elevator/EscalatorConsortium

Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min Time remaining: 360 r	min This section: 120 min (65 slides) Section start time:	Section End Time:	
DO	SAY	Materials Needed	
REVIEW slides	<ul> <li>In your own words:</li> <li>Review photo and indicated steps with participants. Advance</li> <li>Place a new a roller guide assembly inside the box you marked previously. Tighten into place by tightening the four bolts at the bottom and then tighten the spring tension so that the rollers are secure on the guide rail. Advance</li> <li>For a car fan -</li> <li>Clean car ventilation and fan opening. If necessary, remove the car fan and clean the blades or squirrel cage. Advance</li> </ul>	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><text><text><text><text><text><text><text><text></text></text></text></text></text></text></text></text></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>	

Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time:	Section End Time:	
DO	SAY	Materials Needed	
ASK Instructor's Notes	In your own words: Lets see what we have learned so far: Yes or No. Repairs on the test operator, stop switch and light for operation must be made before other maintenance. Call on participants for answer Advance once given the correct answer Answer: Yes Advance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>	

Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min Time remaining: 360	min This section: 120 min (65 slides) Section start time: SAY	Section End Time: Materials Needed	
DO ASK Instructor's Notes	SAY In your own words: Describe the difference between inspection and maintenance of the top and bottom roller guides. Call on participants for answer Advance once given the correct answer Answer: Lubrication – top as per manufacturer and bottom uses few drops of3-in-1 machine oil through housing hole. Advance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>	

Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min Time remaining: 240	min This section: 120 min	Section start time:	Section End Time:
DO	SAY		Materials Needed
ASK CLASSROOM ACTIVITY	In your own words: Take time to visit the field is example demonstration and for participants to perform tests: • Perform an inspection of a hydraulic elevator hoist • Perform an operational te devices in the hoistway Advance	the following components in tway	<section-header></section-header>

Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min Time remaining: 120		Section End Time:	
DO	SAY	Materials Needed	
REVIEW slide	In your own words: <i>Review locations of lighting as indicated</i> <i>on diagram:</i> Always in on car top and pit, sometimes in heistway and on bottom of car	✓ PPT slide 82	
Instructor's Notes	hoistway and on bottom of car. The presence of lights along the hoistway is much more likely in traction elevators as they generally have longer hoistways than hydraulic elevators. Make sure to check the condition of all lighting components including lenses, covers and bulbs. For more information on inspection and maintenance of lighting in transit elevators refer to Module 2 in this course. <b>Advance</b>	Juge	

Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min Time remaining: 10	) min This section: 60 min Section start	t time: Section End Time:	
DO	SAY	Materials Needed	
ASK CLASSROOM CCTIVITY	In your own words: Take time to visit the field to provide example demonstration and opportu- for participants to perform the follow tests: • Perform an operational test on all auxiliary lights Advance	Inities Time for a Field Trip	

Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min Time remaining: 40 m	nin This section: 40 min (5 slides) Section start time:	Section End Time:	
DO	SAY	Materials Needed	
Instructor's Notes	In your own words: Read slide. For each objective, briefly review what was learned in this module or ask participants to share what they have learned for each learning objective and briefly discuss as a class. Advance Read slide. For each objective, briefly review what was learned in this module or ask participants to share what they have learned for each learning objective and briefly discuss as a class. Advance	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>	

Elevator – Hydraulic Hoistw Instructor's Guide	vay	
Module Length: 480 min Time remaining: 40 n	hin This section: 40 min (5 slides) Section start time:	Section End Time:
DO	SAY	Materials Needed
Instructor's Notes	<ul> <li>In your own words:</li> <li>Lets take a look at some of the key words we have defined as moved through this module.</li> <li>Read slide. Discuss definitions as a group.</li> <li>Advance.</li> </ul>	<section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header>

Elevator – Hydraulic Hoistway Instructor's Guide			
Module Length: 480 min Time remaining: 40	min This section: 40 min (5 slides)	Section start time: Section End Time:	
DO	SAY	Materials Needed	
CLASSROOM ACTIVITY INDIVIDUAL ACTIVITY	In your own words: Administer quizzes.	<ul> <li>PPT slide 88</li> <li>Quizzes</li> <li>Pencils</li> </ul>	